# FRONT AXLE & FRONT SUSPENSION

# SECTION $\mathbf{FA}$

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## CONTENTS

PRECAUTIONS AND PREPARATION	2
Precautions	2
Special Service Tools	2
Commercial Service Tools	
NOISE, VIBRATION AND HARSHNESS (NVH)	
TROUBLESHOOTING	4
NVH Troubleshooting Chart	4
FRONT AXLE AND FRONT SUSPENSION	5
Components	5
ON-VEHICLE SERVICE	6
Front Axle and Front Suspension Parts	6
Front Wheel Bearing	7
Front Wheel Alignment	7
Drive Shaft	8
FRONT AXLE	9
Wheel Hub and Knuckle	9
Removal	9
Installation	11
Disassembly	<b>1</b> 1
Inspection	
Assembly	12
Drive Shaft	14

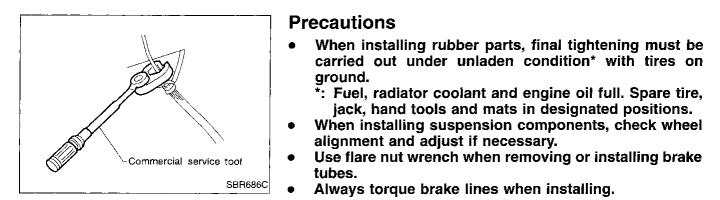
Removal14 Installation	FE
Components	
Disassembly	GL
Inspection	06
Assembly	
FRONT SUSPENSION	MT
Components	
Coil Spring and Strut Assembly24	AT
Removal And Installation	<i>i</i> Al
Disassembly24	
Inspection	FA
Assembly25	
Stabilizer Bar25	<u> </u>
Removal And Installation	RA
Inspection26	
Transverse Link and Lower Ball Joint	BR
Removal And Installation26	Blin
Inspection27	
SERVICE DATA AND SPECIFICATIONS (SDS) 28	ST
General Specifications	
Inspection and Adjustment29	50
	RS

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## **Special Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description		
HT72520000 (J25730-B) Ball joint remover	NT546		Removing tie-rod and lower ball joint a: 33 mm (1.30 in) b: 50 mm (1.97 in) r: R11.5 mm (0.453 in)
ST35652000 ( — ) Strut attachment	NT145		Fixing strut assembly
KV38106700 (J34296-1) KV38106800 (J34297-1)		<u>S</u>	Installing drive shaft
Differential side oil seal protector	NT147	$\checkmark$	LH: KV38106700 RH: KV38106800

## PRECAUTIONS AND PREPARATION

## **Commercial Service Tools**

Tool name	Description		
Front wheel hub drift		Removing wheel hub	
	Toto		
	NT065	a: 42 mm (1.65 in) dia. b: 33 mm (1.30 in) dia.	
ront wheel bearing outer ace drift		Removing and installing wheel bearing outer race	_
	a b		
	NT115	a: 76 mm (2.99 in) dia. b: 72 mm (2.83 in) dia.	
Grease seal drift		Installing outer grease seal	_
	NT115	a: 81 mm (3.19 in) dia. b: 76 mm (2.99 in) dia.	
ttachment Vheel alignment	d et t	Measuring wheel alignment	
meer alignment	C	a: Screw M22 x 1.5 b: 35 (1.38) dia.	
	NT148	c: 65 (2.56) dia. d: 56 (2.20) e: 12 (0.47) Unit: mm (in)	
D Flare nut crowfoot	 ©	Removing and installing brake tubes	-
2) Torque wrench			
	NT360	a: 10 mm (0.39 in)	
pring compressor	THE SECOND	Removing and installing coil spring	-
	CONTRACTOR DATA		
	NT717		

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## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

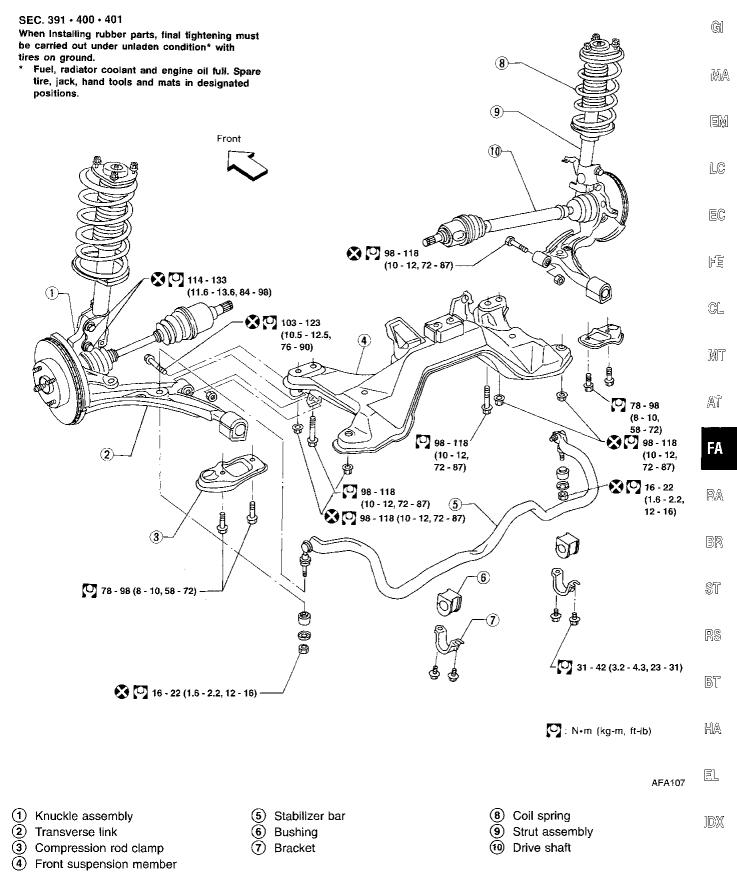
## **NVH Troubleshooting Chart**

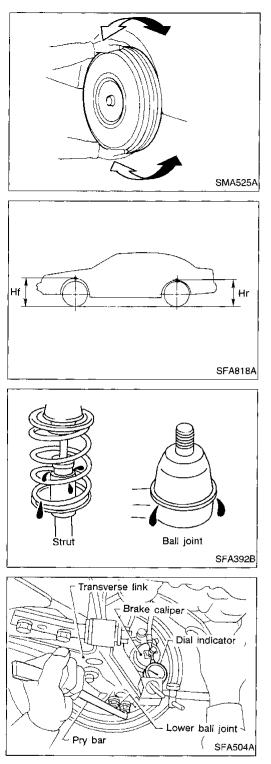
Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts

													. ,	, -	- J								1			
Referen	nce page			FA-18	SDS in MA section	FA-6	FA-24	FA-6	FA-6	FA-6, SDS FA-29	FA-6	FA-7, SDS FA-29	FA-6	FA-7	FA-7, SDS FA-29					Wheels and Tires in GI section	NVH in RA section	See TIRES in this chart.	See ROAD WHEEL in this chart.	NVH in ST section	NVH in BR section	See DRIVESHAFT in this chart.
	e cause and CTED PARTS		Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Shock absorber deformation, Damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	Wheel bearing damage, looseness	Out-of-round	Incorrect air pressure	Uneven tire wear	Deformation or damage	Non-uniformity	Incorrect tire size	REAR AXLE AND REAR SUSPENSION	TIRES	ROAD WHEEL	STEERING	BRAKES	DRIVESHAFT
	DRIVESHAFT	Noise, Vibration	X	х										·							Х	Х	Х	х	Х	
		Shake	x		х							· •									Х	х	X	х	Х	
	FRONT AXLE	Noise		-		х	Х	х	х	Х	X										х	х		Х	Х	X
	AND FRONT	Shake				Х	Х	x	х		Х										Х	Х	Х	Х	Х	Х
	SUSPENSION	Vibration				Х	Х	х	х	х											Х	Х		Х		Х
		Shimmy				Х	Х	Х	Х			Х									Х	Х	Х	Х	Х	
		Judder				Х	Х	Х													Х	Х	Х	Х	Х	
		Poor quality Ride or handling				x	x	x	x	x		x	x	x							x	x	x			
	TIRES	Noise			Х	Х									X	х	х	X	Х		X		Х	Х	Х	x
Symptom		Shake			Х	Х									X	x	X	X		Х	X		X	Х	Х	x
	1	Vibration														x				Х	X			Х		х
		Shimmy			Х	Х				_					х	х	X	х	Х	Х	x		X	X	X	
		Judder			Х	Х									Х	X	Х	Х		Х	Х		Х	Х	х	
		Poor quality Ride or handling			x	x					I				x	x	x	x		x	x		x			_
	ROAD WHEEL	Noise			х	х									x			x		T	х	x	1	х	x	х
		Shake			х	X									x			х			Х	x		x	x	x
		Shimmy, judder			Х	Х									x			x			X	X		х	X	_
		Poor quality Ride or handling			x	x									x			x			x	x				

X : Applicable

## Components





## Front Axle and Front Suspension Parts

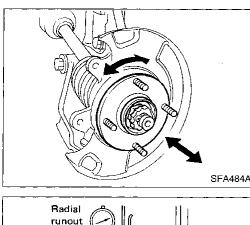
- Check front axle and front suspension parts for excessive play, cracks, wear or other damage.
- a. Shake each front wheel to check for excessive play.
- b. Make sure that cotter pin is inserted.
- If looseness is noted, check wheel bearing axial end play, then ball joint for play.
- c. Retighten all nuts and bolts to the specified torque. Tightening torque:

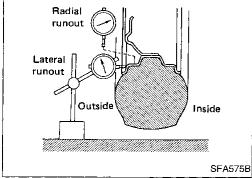
#### Refer to FA-23.

- Check spring height from top of wheelarch to ground using the following procedure.
- a. Park vehicle on a level surface with vehicle unladen\* .
  - \*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- b. Check tires for proper inflation and wear (tread wear indicator must not be showing).
- c. Bounce vehicle up and down several times and measure dimensions Hf and Hr. Refer to SDS, FA-29. Spring height is not adjustable. If out of specification, check for worn springs or suspension parts.
- Check strut for oil leakage or other damage.
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage. If ball joint dust cover is cracked or damaged, replace transverse link.
- Check suspension ball joint end play.
- a. Jack up front of vehicle and set the stands.
- b. Clamp dial indicator onto transverse link and place indicator tip on lower edge of brake caliper.
- c. Make sure front wheels are straight and brake pedal is depressed.
- d. Place a pry bar between transverse link and inner rim of road wheel.
- e. While raising and releasing pry bar, observe maximum dial indicator value.

## Vertical end play:

0 mm (0 in) If ball joint vertical end play exists, remove transverse link and recheck the ball joint. Refer to FA-26.





## Front Wheel Bearing

- Check that wheel bearings operate smoothly. •
- GI Check axial end play. Axial end play: 0.05 mm (0.0020 in) or less If out of specification or wheel bearing does not turn MA
- smoothly, replace wheel bearing assembly. Refer to FA-9. EM

## Front Wheel Alignment

Before checking front wheel alignment, be sure to make a pre-EĈ liminary inspection with vehicle unladen\*. \*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

PRELIMINARY INSPECTION	
------------------------	--

1. Check tires for wear and improper inflation. 2. Check wheel runout. Wheel runout:

#### Refer to SDS, FA-29.

- Check front wheel bearings for looseness. 3.
- 4. Check front suspension for looseness.
- 5. Check steering linkage for looseness.
- AT Check that front struts work properly by using the standard 6. bounce test.
- Check vehicle posture (unladen).

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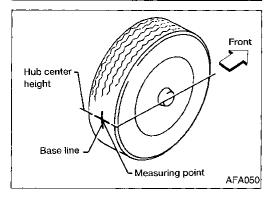
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Attachment Alianment gauge SFA948A



## CAMBER, CASTER AND KINGPIN INCLINATION

- Camber, caster and kingpin inclination are preset at ST factory and cannot be adjusted.
- Measure camber, caster and kingpin inclination of both right 1. and left wheels with a suitable alignment gauge. RS camber, caster and kingpin inclination: Refer to SDS, FA-29.
- 2. If camber, caster and kingpin inclination are not within BT specification, inspect front suspension parts. Replace any damaged or worn out parts.

#### [4]A

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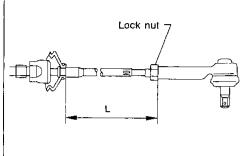
#### TOE-IN

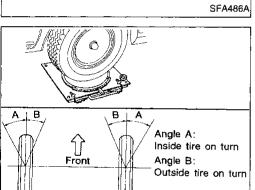
Measure toe-in using the following procedure. • WARNING:

- Always perform the following procedure on a flat surface.
- IDX Make sure that no one is in front of the vehicle before pushing it.
- Bounce front of vehicle up and down to stabilize the posture. 1.
- 2. Push the vehicle straight ahead about 5 m (16 ft).
- Put a mark on base line of tread (rear side) of both front tires 3. at the same height as hub center. These are measuring points.

## **ON-VEHICLE SERVICE**

## Lines parallel to center line of body A B Total toe-in = A - B Front SFA234AC





SFA439BA

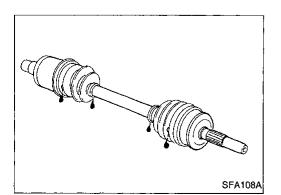
## Front Wheel Alignment (Cont'd)

- 4. Measure distance "A" (rear side).
- 5. Push the vehicle slowly ahead to rotate the wheels 180 degrees (1/2 turn).
- If the wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.
- Measure distance "B" (front side).
   Total toe-in: Refer to SDS, FA-29.
- 7. Adjust toe-in by varying the length of steering tie-rods.
- a. Loosen lock nuts.
- Adjust toe-in by screwing tie-rods in or out.
   Standard length "L": Refer to ST section ("General Specifications",
  - "SDS").
- c. Tighten lock nuts to specified torque. [○]: 37 - 46 N·m (3.8 - 4.7 kg-m, 27 - 34 ft-lb)

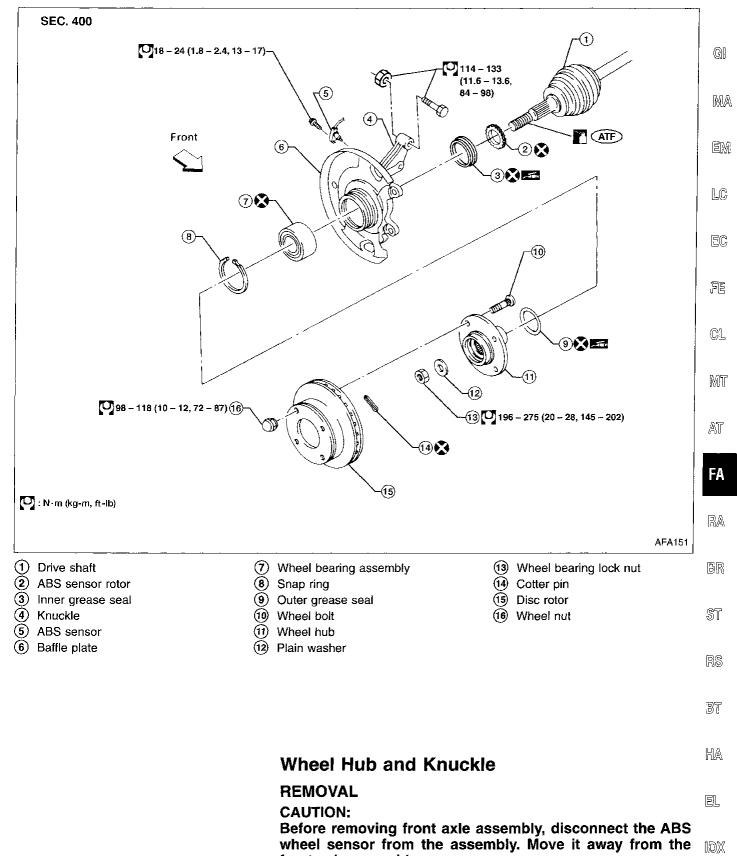
## FRONT WHEEL TURNING ANGLE

- 1. Set wheels in straight-ahead position. Move vehicle forward until front wheels rest on turning radius gauge.
- 2. Rotate steering wheel all the way right and left; measure turning angle.
- On power steering models, turn steering wheel to full lock and apply force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine at idle.
- Do not hold the steering wheel at full lock for more than 15 seconds.

Wheel turning angle (Full turn): Refer to SDS, FA-29.

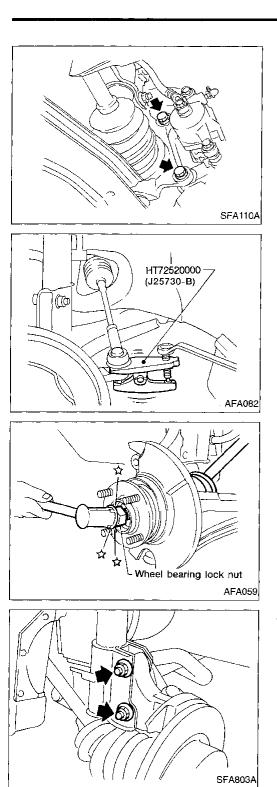


## Drive Shaft Check for grease leakage and other damage.



front axle assembly area. Failure to do so may result in damage to sensor wires and the sensor becoming inoperative.

1. Remove wheel bearing lock nut.



HT72520000 (J25730-B)



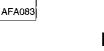
## Wheel Hub and Knuckle (Cont'd)

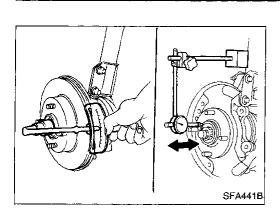
- 2. Remove brake caliper assembly and rotor.
- Brake hose need not be disconnected from brake caliper.
- Suspend brake caliper with wire so as not to stretch brake hose.
- Be careful not to depress brake pedal, or caliper piston will pop out.
- Make sure brake hose is not twisted.
- 3. Separate tie-rod from knuckle with Tool.
- Install stud nut on stud bolt to prevent damage to stud bolt.

- 4. Separate drive shaft from knuckle by lightly tapping it. If it is hard to remove, use a puller.
- When removing drive shaft, cover boots with a shop towel to prevent damage to them.

5. Remove strut lower mounting bolts.

- 6. Loosen lower ball joint tightening nut.
- 7. Separate knuckle from lower ball joint stud with Tool.
- 8. Remove knuckle from transverse link.





## Wheel Hub and Knuckle (Cont'd) INSTALLATION

1. Install knuckle with wheel hub. Replace strut lower mounting nuts. Gì When installing knuckle to strut, be sure to hold bolts while tightening nuts. MA [□]: 114 - 133 N·m (11.6 - 13.6 kg-m, 84 - 98 ft-lb) Apply oil to threaded portion of drive shaft and both ΈM sides of plain washer. Tighten wheel bearing lock nut. 2. []: 196 - 275 N·m LС (20 - 28 kg-m, 145 - 202 ft-lb) 3. Check wheel bearing axial end play. Axial end play: EC 0.05 mm (0.0020 in) or less

Suitable tool

#### DISASSEMBLY

CAUTION:

- When removing wheel hub or wheel bearing from AT knuckle, replace wheel bearing assembly (outer race, inner race and grease seals) with a new one.
- Wheel bearing does not require maintenance. If any of the following symptoms are noted, replace wheel bearing assembly.
- Growling noise is emitted from wheel bearing during operation.
- Wheel bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.

#### Wheel hub

Press out wheel hub with inner race (outside) from knuckle with a suitable tool.

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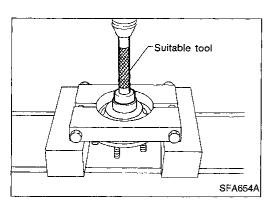
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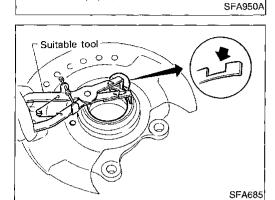
#### Wheel bearing

- When replacing wheel bearing, replace wheel bearing assembly (including inner and outer races).
- 1. Remove bearing inner race, (outside) then remove outer grease seal.

10X

## Wheel Hub and Knuckle (Cont'd)

- 2. Remove inner grease seal from knuckle.



3. Remove snap ring.

- SFA496A
- 4. Press out bearing outer race.

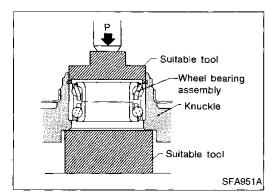
#### INSPECTION

#### Wheel hub and knuckle

Check wheel hub and knuckle for cracks by using a magnetic exploration or dyeing test.

#### Snap ring

Check snap ring for wear or cracks. Replace if necessary.



#### ASSEMBLY

1. Press new wheel bearing assembly into knuckle. Maximum load P:

29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

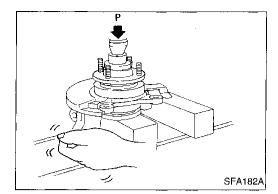
#### CAUTION:

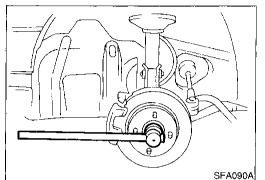
- Do not press on inner race of wheel bearing assembly.
- Do not apply oil or grease to mating surfaces of wheel bearing outer race and knuckle.
- 2. Install snap ring into groove of knuckle.

		FRONT AXLE	
		heel Hub and Knuckle (Cont'd)	
	3.	Pack grease seal lip with multi-purpose grease.	gi Ma
Inner side SFA747 Grease Suitable tool Outer grease Seal	4.	Install outer grease seal. Maximum load P: 10 kN (1 ton, 1.1 US ton, 1.0 Imp ton)	em LC EC Fe
SFA220BA	5.	Install inner grease seal. Maximum load P: 10 kN (1 ton, 1.1 US ton, 1.0 Imp ton)	CL MT AT
grease seal Suitable tool SFA556B			FA RA BR
Wheel bearing assembly Wheel hub Knuckle	€. ●	Press wheel hub into knuckle. Maximum load P: 29 kN (3 ton, 3.3 US ton, 3.0 Imp ton) Be careful not to damage grease seal.	en ST RS BT
P P	7. a.	Check bearing operation. Add load P with press. Load P: 34.3 - 49.0 kN (3.5 - 5.0 ton, 3.9 - 5.5 US ton, 3.44 - 4.92 Imp ton)	HA El. IDX
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## Wheel Hub and Knuckle (Cont'd)

- b. Spin knuckle several turns in both directions.
- c. Make sure that wheel bearing operates smoothly.

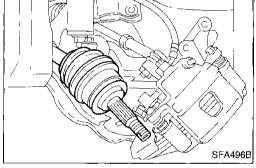




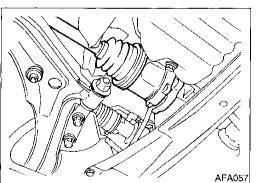


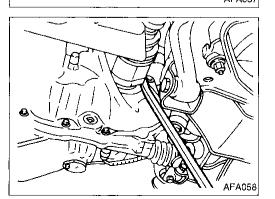
#### REMOVAL

- 1. Remove wheel bearing lock nut.
- Tie-rod does not need to be disconnected from knuckle.
- Suspend knuckle with wire so as not to stretch brake hose.
- Do not pull or twist brake hose.
- 2. Remove clip and separate brake hose from strut.
- 3. Remove strut lower mounting bolts.
- 4. Separate drive shaft from knuckle by lightly tapping it. If it is hard to remove, use a puller.
- When removing drive shaft, cover boots with shop towel to prevent damage to them.

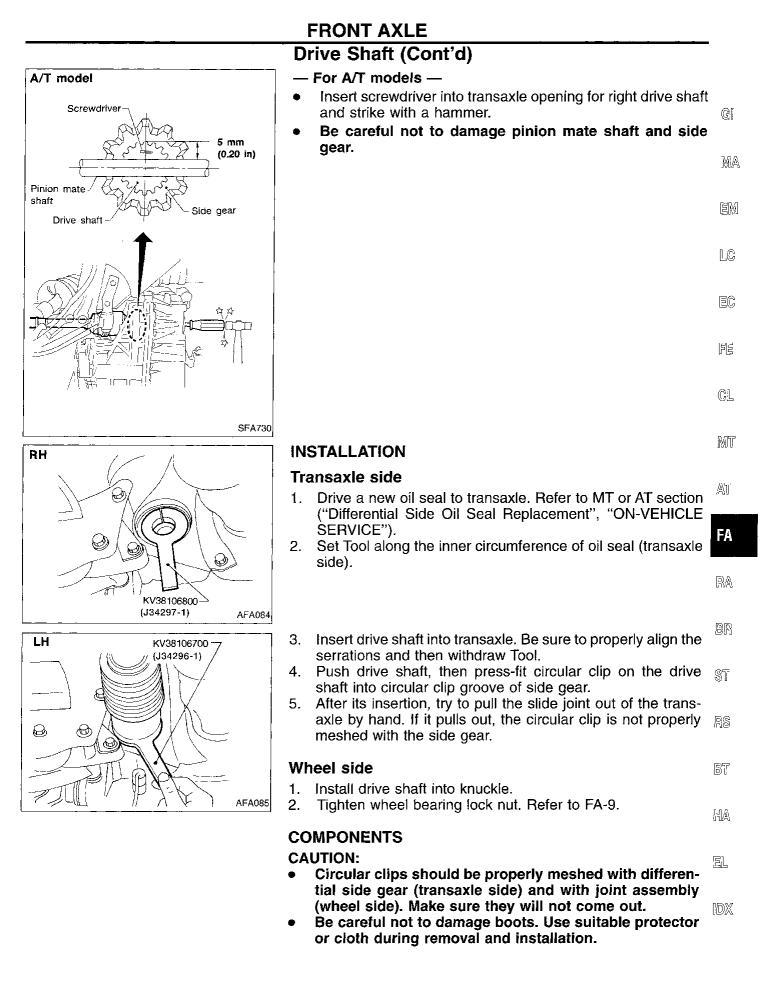


- 5. Remove right drive shaft from transaxle.
- Remove support bearing bolts and pull drive shaft from transaxle.



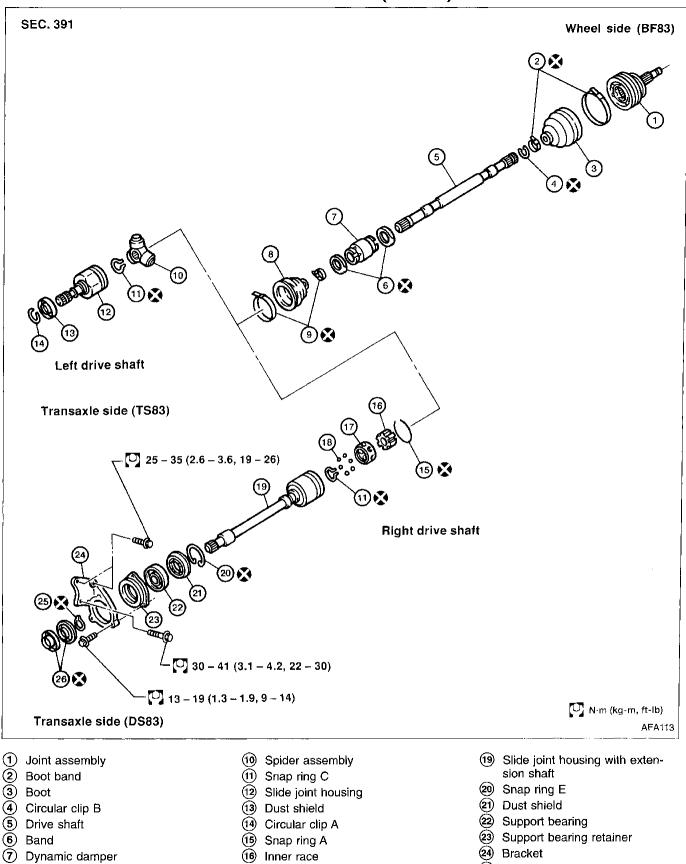


- 6. Separate left drive shaft from transaxle.
- For M/T models —
- Pry drive shaft from transaxle as shown.



**FA-15** 

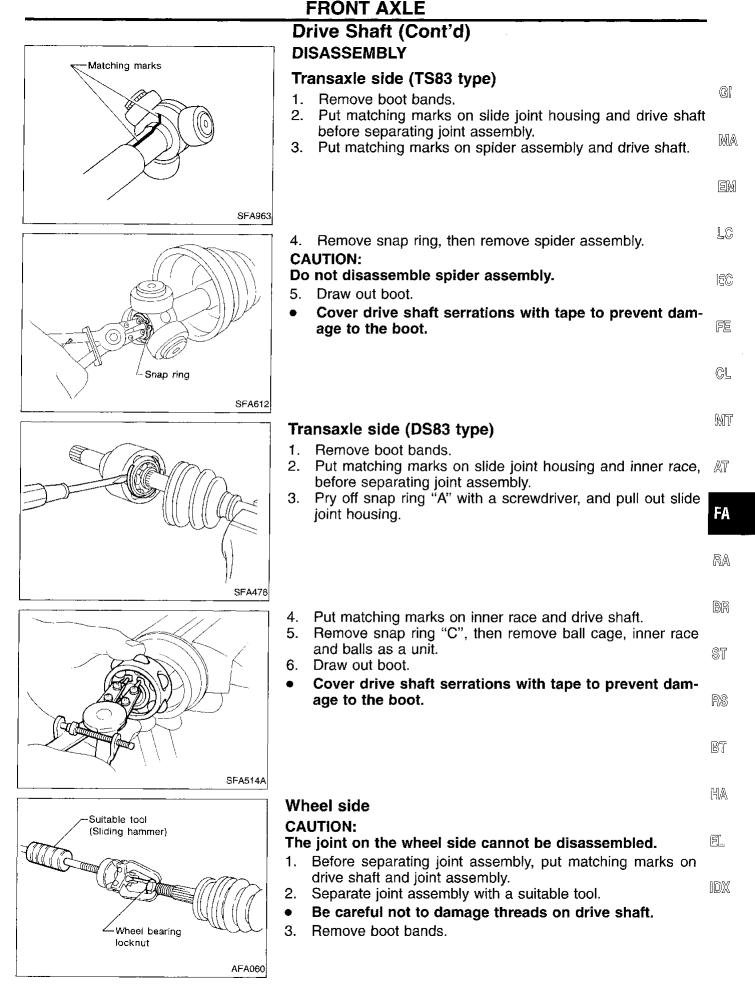
## FRONT AXLE Drive Shaft (Cont'd)

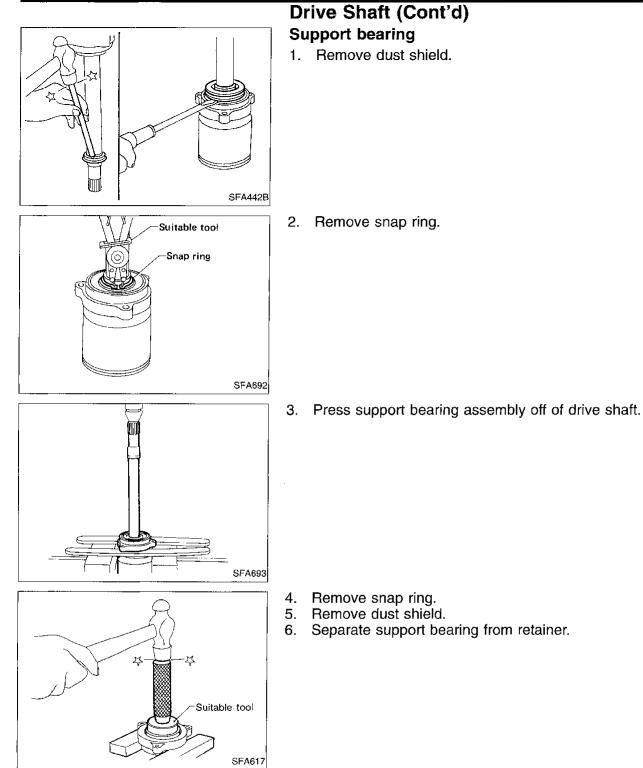


- Boot
- (9) Boot band

- 07 Cage
- (18) Ball

- (25) Snap ring D
- 26 Dust shield





#### INSPECTION

Thoroughly clean all parts in cleaning solvent, then dry with compressed air. Check parts for evidence of deformation and other damage.

#### **Drive shaft**

Replace drive shaft if it is twisted or cracked.

#### Boot

Check boot for fatigue, cracks and wear. Replace boot with new boot bands.

## FA-18

#### Drive Shaft (Cont'd) Joint assembly (Transaxle side)

#### TS83 type

- C Check slide joint assembly for needle bearing, slide joint spider and washer damage. Replace if necessary.
- Check roller surfaces for scratches, wear and other dam-MA age. Replace slide joint assembly if necessary.

#### DS83 type

- EM Replace any parts of double offset joint which show signs of scorching, rust, wear or excessive play.
- Check serration for deformation. Replace if necessary.
- LC Check slide joint housing for any damage. Replace if necessary.

#### Joint assembly (Wheel side)

Replace joint assembly if it is deformed or damaged.

#### Support bearing

Make sure support bearing rolls freely and is free from noise, cracks, pitting and wear.

#### Support bearing bracket

Check support bearing bracket for cracks with a magnetic explo-MT ration or dyeing test.

#### ASSEMBLY

- AT) After drive shaft has been assembled, ensure that it moves smoothly over its entire range without binding.
- Use NISSAN GENUINE GREASE or equivalent after every overhaul.

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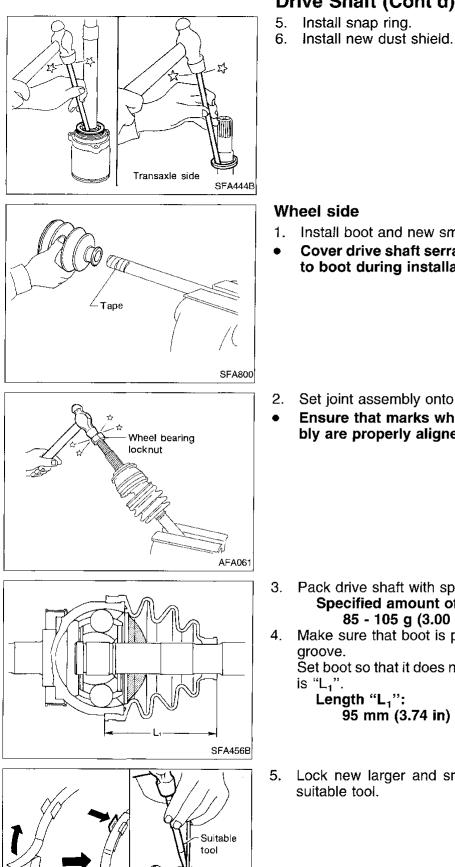
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CL

#### BR Support bearing 1. Install bearing into retainer. ST RS Suitable tool Bĩ SFA618 HA Install dust shield. 2. Suitable tool 3. Install snap ring. 4. Press drive shaft into bearing. EL 1D)X

SFA694

## Drive Shaft (Cont'd)



Boot band

- Wheel side
- 1. Install boot and new small boot band on drive shaft.
- Cover drive shaft serration with tape to prevent damage • to boot during installation.

- 2. Set joint assembly onto drive shaft by lightly tapping it.
- Ensure that marks which were made during disassembly are properly aligned.

- 3. Pack drive shaft with specified amount of grease. Specified amount of grease: 85 - 105 g (3.00 - 3.70 oz)
- 4. Make sure that boot is properly installed on the drive shaft groove.

Set boot so that it does not swell and deform when its length is "L<sub>1</sub>".

Length "L1": 95 mm (3.74 in)

5. Lock new larger and smaller boot bands securely with a suitable tool.

SFA443B



## Drive Shaft (Cont'd)

#### **Dynamic damper**

- 1. Use a new damper band when reinstalling.
- Install dynamic damper from stationary-joint side while hold-2. G ing it securely:

#### l enath<sup>.</sup>

		Unit: mm (in)	
BF83/T	S83, DS83		MA
BU	L	H	
КП 1	A/T	M/T	200
169 - 175 (6.65 - 6.89)	154.8 - 160.8	3 (6.09 - 6.33)	EM
70 (2.76)	50 (1.97)	70 (2.76)	
	RH 169 - 175 (6.65 - 6.89)	RH         A/T           169 - 175 (6.65 - 6.89)         154.8 - 160.8	BF83/TS83, DS83 RH LH A/T M/T 169 - 175 (6.65 - 6.89) 154.8 - 160.8 (6.09 - 6.33)

#### Transaxle side (TS83 type)

- Install boot and new small boot band on drive shaft. 1.
- Cover drive shaft serration with tape to prevent damage EC to boot during installation.

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CL

- MT Install spider assembly securely, making sure the matching marks which were made during disassembly are properly aligned. AT
- Install new snap ring. З.

2.

4.

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- RA

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- BR Pack drive shaft with specified amount of grease. Specified amount of grease:

## 130 - 150 g (4.59 - 5.29 oz)

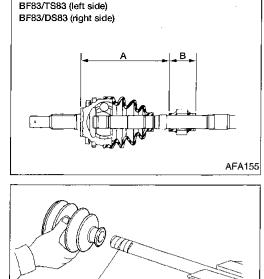
- Install slide joint housing. 5.
- Set boot so that it does not swell and deform when its length 6. is "L<sub>2</sub>". RS

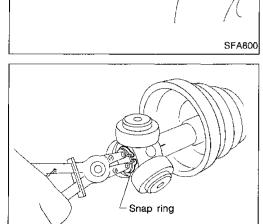
#### Length "L<sub>2</sub>": 99 mm (3.90 in)

- Make sure that boot is properly installed on the drive BT shaft groove.
  - HA
- 7. Lock new larger and smaller boot bands securely with a suitable tool.

EL

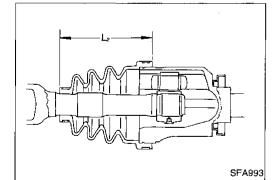
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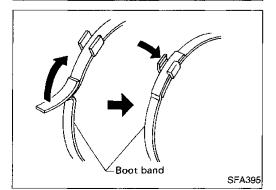




Tape

SFA023A





FA-21

## Drive Shaft (Cont'd)

#### Transaxle side (DS83 type)

- 1. Install boot and new small boot band on drive shaft.
- Cover drive shaft serration with tape to prevent damage • to boot during installation.

SFA514A

SFA800

-- Tape

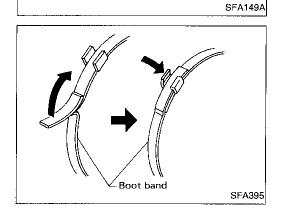
- 2. Install ball cage, inner race and balls as a unit, making sure the matching marks which were made during disassembly are properly aligned.
- 3. Install new snap ring "C".

- Pack drive shaft with specified amount of grease. 4. Specified amount ot grease: 115 - 135 g (4.06 - 4.76 oz)
  - Install slide joint housing, then install new snap ring "A".
- 5. Make sure that boot is properly installed on the drive shaft 6. groove.

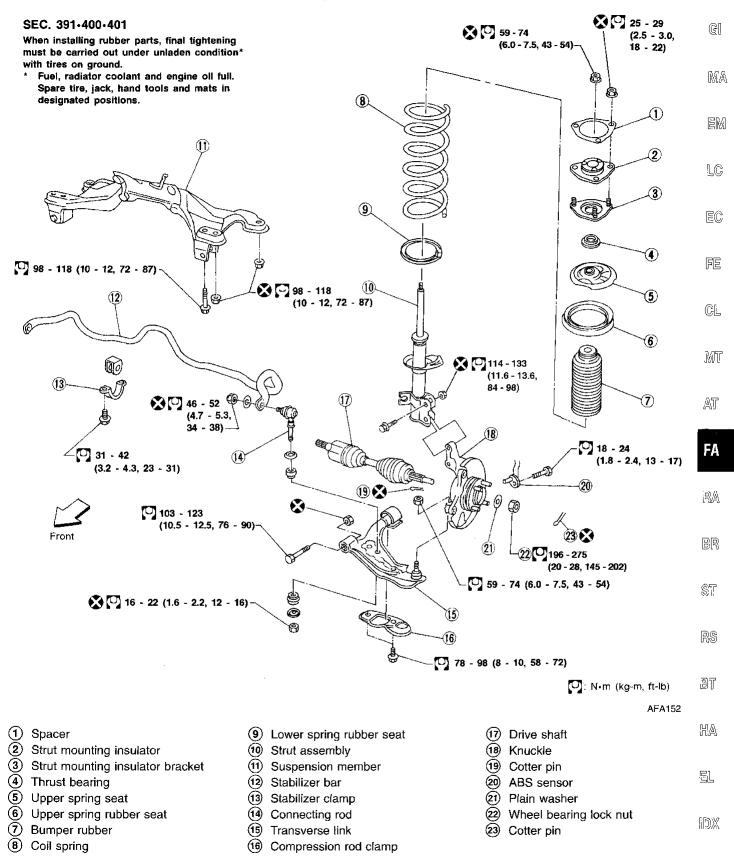
Set boot so that it does not swell and deform when its length is "L<sub>2</sub>".

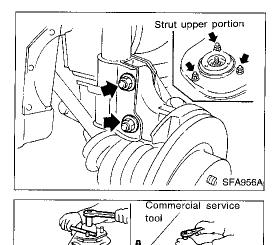
Length "L<sub>2</sub>": 98 mm (3.86 in)

7. Lock new larger and smaller boot bands securely with a suitable tool.



#### Components





Suitable

bar

## **Coil Spring and Strut Assembly**

#### **REMOVAL AND INSTALLATION**

Remove strut assembly fixing bolts and nuts (to hood ledge).

#### WARNING:

Do not remove piston rod lock nut on vehicle.

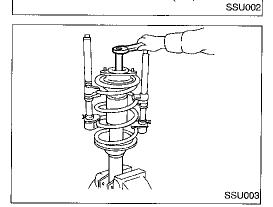
#### DISASSEMBLY

1. Set strut assembly on vise with Tool, then **loosen** piston rod lock nut.

#### WARNING:

#### Do not remove piston rod lock nut at this time.

- 2. Compress spring with Tool so that the strut mounting insulator can be turned by hand.
- 3. Remove piston rod lock nut.



#### INSPECTION

#### Strut assembly

- Check both compression and extension for smooth operation through a full stroke.
- Check for oil leakage occurring on welded or gland packing portion.
- Check piston rod for cracks, deformation and other damage.
- Replace if necessary.

#### Strut mounting insulator

- Check cemented rubber-to-metal portion for separation and cracks.
- Check rubber parts for deterioration.

#### **Thrust bearing**

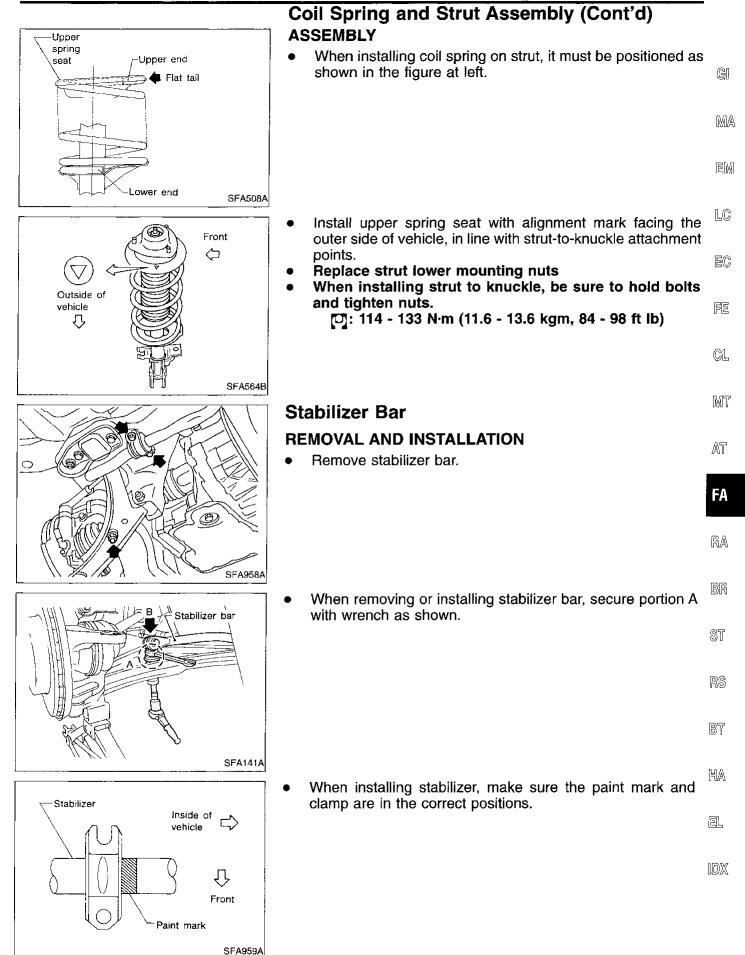
- Check thrust bearing parts for abnormal noise or excessive rattle in axial direction.
- Replace if necessary.

#### **Coil spring and insulator**

• Check for cracks, deformation and other damage. Replace if necessary.

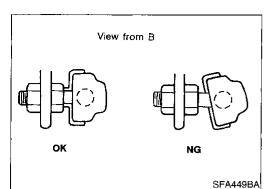
#### **FA-24**

## FRONT SUSPENSION

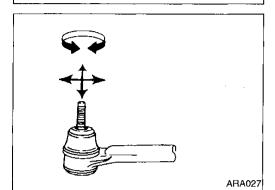


## FRONT SUSPENSION

## Stabilizer Bar (Cont'd)

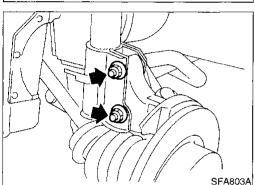


Install stabilizer bar with ball joint socket properly placed. •



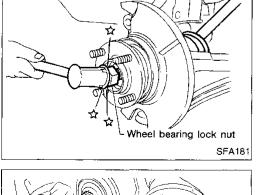
#### INSPECTION

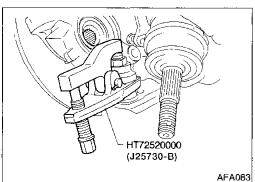
- Check stabilizer for deformation or cracks. Replace if necessary.
- Check rubber bushings for deterioration or cracks. Replace if necessary.
- Check ball joint rotation in all directions. If movement is not smooth and free, replace stabilizer bar link.



## **Transverse Link and Lower Ball Joint REMOVAL AND INSTALLATION**

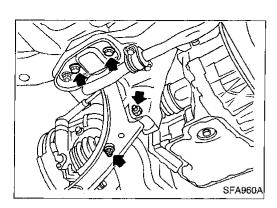
- 1. Remove wheel bearing lock nut.
- 2. Remove strut lower mounting bolts.
- 3. Separate drive shaft from knuckle by lightly tapping it. If it is hard to remove, use a puller.
- Cover boots with shop towel to prevent damage to them when removing drive shaft.





Separate lower ball joint stud from knuckle with Tool. 4.

## **FRONT SUSPENSION**



#### d) Tra 5. 6.

Tr	ransverse Link and Lower Ball Joint (Cont'd)
5.	Remove bolts and nuts as shown at left.
6.	During installation, final tightening must be carried out at curb weight with tires on the ground. <b>Tightening torque:</b> <b>Refer to FA-23</b> .
7.	After installation, check wheel alignment. Refer to FA-7.
IN	SPECTION
•	Check transverse link for damage, cracks and deformation.

Replace if necessary. Check rubber bushing for damage, cracks and deformation. Replace transverse link if necessary. EC •

FE

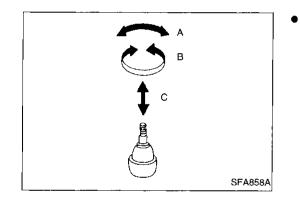
G

MA

ËM

LC

CL



Check ball joint for play. Replace transverse link assembly if any of the following exists: • Ball stud is worn. • Joint is hard to swing.	MT AT
<ul> <li>Play in axial direction is excessive.</li> <li>Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.</li> <li>Swinging force "A":</li> </ul>	FA
(measuring point: cotter pin hole of ball stud) 7.8 - 57.9 N (0.8 - 5.9 kg, 1.8 - 13.0 lb) Turning torque "B":	RA
0.5 - 3.4 N⋅m (5 - 35 kg-cm, 4.3 - 30.4 in-lb) Vertical end play "C": 0 mm (0 in)	BR
	ST

RS

BF

HA

EL

10X

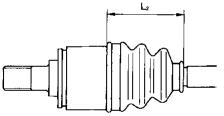
## **General Specifications**

Suspension type	Strut type independent suspension
Strut type	Double-acting hydraulic

#### **DRIVE SHAFT**

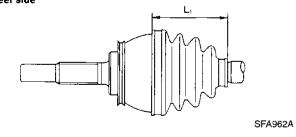
	RH	LH			
Joint type					
Transaxle side	DS83	TS83			
Wheel side	BF	83			
Applied grease					
Quality	Nissan genuine grease or equivalent				
Capacity g (oz)					
Transaxle side	115 - 135 (4.06 - 4.76)	130 - 150 (4.59 - 5.29)			
Wheel side	85 - 105 (3.00 - 3.70)				
Boot length mm (in)					
Transaxle side "L <sub>2</sub> "	98 (3.86)	99 (3.90)			
Wheel side "L <sub>1</sub> "	95 (3.74)				

#### Transaxle side



Wheel side

SFA961A



#### STABILIZER BAR

Stabilizer diameter	mm (in)	25.4 (1.000)
Identification color		Orange

#### **Inspection and Adjustment**

A

BR

ST

RS

Sĩ

HA

EL

10%

#### WHEEL ALIGNMENT (Unladen\*1)

Camber Degree minute (Decimal deg			Minimum	-1°20′ (-1.33°)	
			Nominal	-0°35′ (-0.58°)	
		Degree minute (Decimal degree)	Maximum	0°10′ (0.17°)	
			Left and right difference	1°00′ (1.00°)	
Caster			Minimum	0°40′ (0.67°)	
			Nominal	1°25′ (1.42°)	
		Degree minute	Maximum	2°10′ (2.17°)	
		(Decimal degree)	Left and right difference	1°00′ (1.00°)	
Kingpin inclination			Minimum	14°00′ (14.00°)	
		Degree minute	Nominal	14°45′ (14.75°)	
		(Decimal degree)	Maximum	15°30′ (15.50°)	
Total toe-in			Minimum	0 (0)	
Distance (A - B)			Nominal	2 (0.08)	
		mm (in)	Maximum	4 (0.16)	
Angle (left plus right) Degree minute (Decima			Minimum	0′ (0°)	
		Deoree minute	Nominal	12' (0.20°)	
		(Decimal degree)	Maximum	24' (0.40°)	
Wheel turning angle			Minimum	34°00′ (34.00°)	
Inside Full turn*2 Outside	Inside		Nominal	37°00′ (37.00°)	
	Degree minute (Decimal degree)	Maximum	38°00′ (38.00°)		
	Degree minute (Decimal degree)	Nominal	31°00′ (31.00°)		

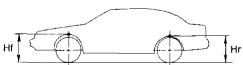
\*2: Wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

#### WHEELARCH HEIGHT (Unladen\*)

Applied model

Front (Hf)

Rear (Hr)



f	Hr

	Hr	
<del></del>		

195/55R15

669 (26.34)

650 (25.59)

	N·m	(kg-cm, in-lb)	(5 - 35, 4.3 - 30.4)
۲r	Vertical end play "C"	mm (in)	0 (0)
	WHEEL RUNC	Unit: mm (in)	
	Wheel type		Aluminum
	Maximum radial runout	: limit	0.3 (0.012)
SFA818A	Maximum lateral runou	t limit	0.3 (0.012)
	WHEEL BEAR	ING	
	Axial end play	mm (in)	Less than 0.05 (0.0020)
	Lock nut tightening toro	que n (kg-m, ft-lb)	196 - 275 (20 - 28, 145 - 202)

N·m (kg-cm, in-lb)

N (kg, lb)

N (kg, lb)

7.8 - 57.9

(0.8 - 5.9, 1.8 - 13.0)

0.5 - 3.4

1.4 (14.2, 12.3)

27.8 (2.8, 6.3)

LOWER BALL JOINT

Swinging force "A"

Turning torque "B"

At cotter pin hole

\*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

mm (in)

mm (in)

Preload

At hub bolt