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	BR
	ST
	RS
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	EL
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Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System such as "AIR BAG" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL S15 is as follows:

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified with yellow harness connector.



Precautions

- Before connecting or disconnecting the TCM harness connector, turn ignition switch "OFF" and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned "OFF".
- When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



• Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (Refer to AT-82.)

MEF040DA

PRECAUTIONS

- Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, LC non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, Place seals and gaskets when assembling.
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.
 Always follow the procedures when changing A/T fluid. Refer

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Service Notice or Precautions

to "Changing A/T Fluid", AT-9.

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged. Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration. When the ignition key is turned "ON" following Fail-Safe operation, POWER indicator lamp blinks for about 8 seconds. [For "SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II)", refer to AT-37.] The blinking of the POWER indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions. Always follow the "WORK FLOW" (Refer to AT-46).

AT-5

PRECAUTIONS

Service Notice or Precautions (Cont'd)

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

Wiring Diagrams and Trouble Diagnosis

NMAT0005

When you read wiring diagrams, refer to the followings:

- GI-30, "HOW TO FOLLOW TROUBLE DIAGNOSES".
- EL-7, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnosis, refer to the followings:

- GI-31, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES".
- GI-20, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

NMAT0004S04

PREPARATION

Tool number

Special Service Tools

NMAT0006

GI

Special Service Tools

Tool number Tool name	Description		GI
ST2505S001 Oil pressure gauge set 1 ST25051001 Oil pressure gauge 2 ST25052000 Hose 3 ST25053000 Joint pipe 4 ST25054000 Adapter 5 ST25055000 Adapter		Measuring line pressure	- EM LC EC
ST07870000 Transmission case stand		Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)	FE CL
KV31102100 Torque converter one- way clutch check tool	N1421	Checking one-way clutch in torque converter	- MT AT PD
ST25850000 Sliding hammer		Removing oil pump assembly a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P	- AX SU
KV31102400 Clutch spring compres- sor	NT422	Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)	- BR ST RS BT
KV381054S0 (ST33290001) Puller		Removing rear oil seal a: 250 mm (9.84 in) b: 160 mm (6.30 in)	HA SC EL
	N1414		

IDX

PREPARATION

Special Service Tools (Cont'd)

Tool number Tool name	Description	
ST33200000 Drift	Install oil sea a b b NT091	ing oil pump housing oil seal Installing rear al mm (2.36 in) dia. 5 mm (1.752 in) dia.

A/T FLUID

NMAT0254



Checking A/T Fluid

- Warm up engine. 1.
- 2. Check for fluid leakage.
- 3. Before driving, fluid level can be checked at fluid temperatures of 30 to 50°C (86 to 122°F) using "COLD" range on A/T fluid MA level gauge.
- Park vehicle on level surface and set parking brake. a.
- Start engine and move selector lever through each gear posib. tion. Leave selector lever in "P" position.
- Check fluid level with engine idling. C.
- LC Remove A/T fluid level gauge and note reading. If level is at d. low side of either range, and fluid to the charging pipe.
- e. Re-insert A/T fluid level gauge into charging pipe as far as it EC will go.
- Remove A/T fluid level gauge and note reading. If reading is f. at low side of range, add fluid to the charging pipe.

Do not overfill.

- Drive vehicle for approximately 5 minutes in urban areas. 4.
- CL Re-check fluid level at fluid temperatures of 50 to 80°C (122 5. to 176°F) using "HOT" range on A/T fluid level gauge.

CAUTION:

Firmly fix the A/T fluid level gauge to the fluid charging pipe using a stopper attached.

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SMA515C

- Check fluid condition.
- If fluid is very dark or smells burned, refer to AT section for checking operation of A/T. Flush cooling system after repair of
- If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-14, "Components".

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Changing A/T Fluid

- NMAT0255 Warm up A/T fluid. Stop engine. Drain A/T fluid from drain plug and refill with new A/T fluid.
 - Always refill same volume with drained fluid. Fluid grade: EL Genuine Nissan ATF or equivalent. Refer to MA-8, "Fluids and Lubricants". Fluid capacity (With torque converter): 7.9 ℓ (7 Imp qt)

AT-9

A/T FLUID

Drain plug:

[□]: 29 - 39 N·m (3.0 - 4.0 kg-m, 22 - 29 ft-lb)

- 4. Run engine at idle speed for five minutes.
- 5. Check fluid level and condition. Refer to "Checking A/T Fluid", AT-9. If fluid is still dirty, repeat steps 2 through 5.



AT-11

Circuit Diagram

NMAT0008



NMAT0010

GI

Cross-sectional View





IDX SAT125BA

Hydraulic Control Circuit



Shift Mechanism

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



1. Torque converter clutch piston

- 2. Torque converter
- 3. Oil pump
- 4. Input shaft
- 5. Brake band
- 6. Reverse clutch
- 7. High clutch
- 8. Front pinion gear

- 9. Front sun gear
- Front internal gear
 Front planetary carrier
- 12. Rear sun gear
- Rear sun gear
 Rear pinion ge
- Rear pinion gear
 Rear internal gear
- 15. Rear planetary carrier
- 16. Forward clutch

- 17. Forward one-way clutch
- 18. Overrun clutch
- 19. Low one-way clutch
- 20. Low & reverse brake
- 21. Parking pawl
- 22. Parking gear
- 23. Output shaft
- .

FUNCTION OF CLUTCH AND BRAKE

NMAT0012S02

AX

Clutch and brake components	Abbr.	Function	RS
Reverse clutch 6	R/C	To transmit input power to front sun gear 9 .	
High clutch 7	H/C	To transmit input power to front planetary carrier 11 .	BT
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17 .	
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14 .	- 11/47
Brake band 5	B/B	To lock front sun gear 9 .	SC
Forward one-way clutch 17	F/O.C	When forward clutch 16 is engaged, to stop rear internal gear 14 from rotating in opposite direction against engine revolution.	
Low one-way clutch 19	L/O.C	To stop front planetary carrier 11 from rotating in opposite direction against engine revolution.	EL
Low & reverse brake 20	L & R/B	To lock front planetary carrier 11 .	IDX

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CLUTCH AND BAND CHART

													NMA10012503	
Shift positio	Roverse		Reverse	High	For-	Over-	E	Band serv	0	For- ward	Low	Low &		
	osition	clutch	clutch	ward clutch	run clutch	2nd 3rd 4th -v apply release apply cli	one -way clutch	one -way clutch	one -way clutch	one -way clutch	way clutch	reverse brake	Lock-up	Remarks
	Ρ												PARK POSITION	
F	٦	0									0		REVERSE POSITION	
1	N												NEUTRAL POSITION	
	1st			0	*1D				В	В			A	
D*4	2nd			0	*1A	0			В				Automatic shift $1 \Leftrightarrow 2 \Leftrightarrow 3$ $\Leftrightarrow 4$	
04	3rd		0	0	*1A	*2C	С		В			*5 🔿		
	4th		0	С		*3C	С	0				0		
2	1st			0	D				В	В			Automatic	
2	2nd			0	A	0			В				1 ⇔ 2	
1	1st			0	0				В		0		Locks (held stationary) in	
	2nd			0	0	0			В				1st speed 1 \leftarrow 2	

*1: Operates when overdrive control switch is being set in "OFF" position.

*2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

*4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.

*5: Operates when overdrive control switch is "OFF".

○: Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

POWER TRANSMISSION

"N" and "P" Positions

=NMAT0012S04

MA

• "N" position

No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.

• "P" position

Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the power train is locked.



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RS

BT

EL

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Shift Mechanism (Cont'd)

"1₁" Position

1	=NMAT0012S0406
Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and 2_1 .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerat- ing.



"D₁" and "2₁" Positions =NMAT0012S0402 Forward one-way clutch Rear internal gear is locked to rotate counterclockwise because of the functioning of Forward clutch these three clutches. (Start-up at D_1) Low one-way clutch MA **Overrun clutch** D1: Overdrive control switch in "OFF" Throttle opening less than 3/16 engagement conditions (Engine brake) 21: Throttle opening less than 3/16 EM At D₁ and 2₁ positions, engine brake is not activated due to free turning of low one-way clutch.



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Shift Mechanism (Cont'd)

"D₂", "2₂" and "1₂" Positions

=NMAT0012504			
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front inter- nal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.		
Overrun clutch engagement conditions	D ₂ : Overdrive control switch in "OFF" Throttle opening less than 3/16 2 ₂ : Throttle opening less than 3/16 1 ₂ : Always engaged		



Shift Mechanism (Cont'd)



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Shift Mechanism (Cont'd)

"D₄" (OD) Position

	=NMAT0012S0405
High clutch Brake band Forward clutch (Does not affect power transmission)	Input power is transmitted to front carrier through high clutch. This front planetary carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D_4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



"R" Position	=NMAT0012S0407	7
Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.	GI
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.	MA
Front planetary gear	Rear planetary gear	EM



EL

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Control System

OUTLINE

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		ТСМ		ACTUATORS
PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch A/T mode switch	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line Duet-EA control	•	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch sole- noid valve Line pressure solenoid valve O/D OFF indicator lamp POWER indicator lamp

CONTROL SYSTEM



=NMAT0013

Control System (Cont'd)

TCM FUNCTION

=NMAT0013S03

NMAT0013504

The function of the TCM is to:

- Receive input signals sent from various switches and sensors. •
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation. •
- Send required output signals to the respective solenoids. •

INPUT/OUTPUT SIGNAL OF TCM

	Sensors and solenoid valves	Function	
	PNP switch	Detects select lever position and sends a signal to TCM.	
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.	
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.	_
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.	
Input	Engine speed signal	From ECM.	F
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.	
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.	C
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolu- tion sensor (installed on transmission) malfunctions.	R
	Overdrive control switch A/T mode switch	Sends a signal, which prohibits a shift to " D_4 " (overdrive) position, to the TCM.	
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.	ľ
Output	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in rela- tion to a signal sent from TCM.	
	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.	Æ
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.	60
	O/D OFF or POWER indicator lamp	Shows TCM faults, when A/T control components malfunction.	

BT

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NMAT0180

Control Mechanism LINE PRESSURE CONTROL

NMAT0180S01 TCM has the various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

EL Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation. IDX

AT-25

MA

Control Mechanism (Cont'd)

OVERALL SYSTEM



Throttle opening -

SAT005J

Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.

Back-up Control (Engine brake)

If the selector lever is shifted to "2" position while driving in D_4 (OD) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

• Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



• The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

MA

EM

LC

60

SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

CL

MT

AT

PD

AX



Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.

[Relation between shift solenoid valves A and B and gear positions]

SI

Chift colonoid uplus			Gear position			B
Shiit solehoid valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D ₃	D ₄ (OD)	N-P	-
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	ST
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	_



[DX

Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B. The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.

Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON OFF		
Selector lever	"D" position		
Gear position	D ₄	D ₃	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 4	0°C (104°F)	



Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve control wave c

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

OFF-time INCREASING

Amount of drain DECREASING

Pilot pressure HIGH

Lock-up RELEASING

AX

NMATO100CO40



Torque Converter Clutch Control Valve Operation

Lock-up Released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up Applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and \mathbb{PD} release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

			1111/1010000401	
		Gear position	Throttle opening	
"D" pc	osition	D ₁ , D ₂ , D ₃ gear position		RS
"2" po	sition	2 ₁ , 2 ₂ gear position	Less than 3/16	PP
"1" po	sition	1 ₁ , 1 ₂ gear position	At any position	. BI
16/16	D position	2 position	1 position	HA
Throttle	$D_1 \leftarrow D_2$ $D_2 \leftarrow D_3$ $D_3 \leftarrow D_3$	P ⁴ → D ⁴		SC
3/16				EL
0	Vehicle speed	Vehicle speed	Vehicle speed	
	Overrun clutch	Overrun clutch	Overrun clutch	i IDX
	engages	engages	engages SAT014J	

AT-29

Control Mechanism (Cont'd)





Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON" pilot pressure is applied to the end face of the overrun clutch control valve.

Overrun Clutch Control Valve Operation

When the solenoid valve is "ON", pilot pressure A is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the "1" position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVE

NMAT0181

	NMAT0181S01
Valve name	Function
 Pressure regulator valve Pressure regulator plug Pressure regulator sleeve plug 	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsations.
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.
Accumulator control valve Accumulator control sleeve	Regulate accumulator backpressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.

Valve name	Function	
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.	GI MA
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.	EM
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in 4th gear when the throttle is wide open.	LC _ EC
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in 4th gear. (Interlocking occurs if the overrun clutch engages during D_4 gear operation.)	FE
4-2 relay valve	Memorizes that the transmission is in 4th gear. Prevents the transmission from down- shifting from 4th gear to 3rd and then to 2nd in combination with 4-2 sequence valve and shift valves A and B when downshifting from 4th to 2nd gear.	CL
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from 4th to 2nd gear.	MT
Servo charger valve	An accumulator and a one-way orifice are used in the 2nd gear band servo oil circuit to dampen shifting shock when shifting from 1st to 2nd gear. To maintain adequate flowrate when downshifting from 4th or 3rd gear to 2nd gear, the servo charger valve directs 2nd gear band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from 3rd or a higher gear.	AT PD
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from "D" to "1" or "2" position while driving in D_3 .	AX
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down- shifting from the "1" position 2nd gear to 1st gear.	SU
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	BR
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.	er
Torque converter clutch control valve, torque converter clutch control plug and torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.	ði Rs
Shuttle shift valve D	 Switches hydraulic circuits so that output pressure of the torque converter clutch solenoid valve acts on the lock-up valve in the "D" position of 2nd, 3rd and 4th gears. (In the "D" position 1st gear, lock-up is inhibited.) Lock-up control is not affected in "D" position 2nd, 3rd or 4th gears, unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the control unit. 	BT

SC

EL

IDX

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CON-SULT-II)" (AT-32), place check marks for results on the "DIAGNOS-TIC WORKSHEET", AT-44. Reference pages are provided following the items.

NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid). Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4) Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-86. If result is NG, refer to EL-7, "Schematic".

CONSULT-II (Cont'd)

SELF-DIAG RESULTS	
DTC RESULTS	
T/C CLUTCH SOL/V	
	SAT970J

2.	Touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing	
	operation. CONSULT-II performs REAL-TIME SELF-DIAGNOSIS. Also, any malfunction detected while in this mode will be dis-	GI
	played at real time.	MA

EM

SELF-DIAGNOSTIC RESULT TEST MODE

LC

NMAT0184S02

Detected items (Screen terms for CONS RESULTS" test mode)	SULT-II, "SELF-DIAG	Malfunction is detected when	Remarks	EC
Item	Display			FE
No failure (NO DTC IS DETECTEI MAY BE REQUIRED**)	D FURTHER TESTING	 No failure has been detected. 		CL
Initial start		• This is not a malfunction message (Whenever shut-		MT
INITIAL START	*INITIAL START*	appears on the screen.)		
Revolution sensor	VHCL SPEED SEN·A/T	• TCM does not receive the proper voltage signal from the sensor.		AT
Vehicle speed sensor (Meter)	VHCL SPEED SEN·MTR	• TCM does not receive the proper voltage signal from the sensor.		PD
Throttle position sen- sor Throttle position switch	THROTTLE POSI SEN	 TCM receives an excessively low or high voltage from the sensor. 		AX
Shift solenoid valve A	SHIFT SOLENOID/V A	• TCM detects an improper voltage drop when it tries to operate the solenoid valve.		SU
Shift solenoid valve B	SHIFT SOLENOID/V B	 TCM detects an improper voltage drop when it tries to operate the solenoid valve. 		BR
Overrun clutch sole- noid valve	OVERRUN CLUTCH S/V	• TCM detects an improper voltage drop when it tries to operate the solenoid valve.		ST
T/C clutch solenoid valve	T/C CLUTCH SOL/V	• TCM detects an improper voltage drop when it tries to operate the solenoid valve.		۵Ø
A/T fluid temperature sensor	BATT/FLUID TEMP SEN	 TCM receives an excessively low or high voltage from the sensor. 	To be displayed in case of abnormality and when no recording is made.	ris BT
Engine speed signal	ENGINE SPEED SIG	• TCM does not receive the proper voltage signal from the ECM.		HA
Line pressure solenoid valve	LINE PRESSURE S/V	 TCM detects an improper voltage drop when it tries to operate the solenoid valve. 		SC
TCM (RAM)	CONTROL UNIT (RAM)	• TCM memory (RAM) is malfunctioning.		
TCM (ROM)	CONTROL UNIT (ROM)	• TCM memory (ROM) is malfunctioning.		EL
TCM (EEPROM)	CONT UNIT (EEP ROM)	• TCM memory (EEPROM) is malfunctioning.		IDX

CONSULT-II (Cont'd)

DATA MONITOR MODE (A/T)

					NMAT0184S03
		Monitor item			
ltem	Display	TCM input signals	Main sig- nals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	Х	_	 Vehicle speed computed from signal of revolution sensor is displayed. 	When racing engine in "N" or "P" position with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	Х	_	 Vehicle speed computed from signal of vehicle speed sensor is dis- played. 	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	Х	_	 Throttle position sensor signal voltage is dis- played. 	
A/T fluid temperature sensor	FLUID TEMP SE [V]	Х	_	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	х	_	• Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	х	x	 Engine speed, computed from engine speed signal, is displayed. 	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not run- ning.
Turbine revolution sensor	TURBINE REV [rpm]	Х	_	Turbine revolution computed from signal of turbine revo- lution sensor is displayed.	 This is displayed even when no turbine revolu- tion sensor is equipped.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	Х	_	• ON/OFF state computed from signal of overdrive control SW is displayed.	
PN position switch	PN POSI SW [ON/OFF]	х	_	• ON/OFF state computed from signal of PN position SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	х	_	 ON/OFF state computed from signal of R position SW is displayed. 	
D position switch	D POSITION SW [ON/OFF]	х	_	 ON/OFF state computed from signal of D position SW is displayed. 	
2 position switch	2 POSITION SW [ON/OFF]	Х	_	• ON/OFF status, com- puted from signal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 1 position SW, is displayed. 	

CONSULT-II (Cont'd)

		Monitor item				
ltem	Display	TCM input signals	Main sig- nals	Description	Remarks	G]
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	 This is displayed even when no ASCD is mounted. 	MA EM
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х		 Status of ASCD OD release signal is dis- played. ON OD released OFF OD not released 	 This is displayed even when no ASCD is mounted. 	LC EC
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of kick- down SW, is displayed. 	 This is displayed even when no kickdown switch is equipped. 	FE
A/T mode switch [POWER]	POWER SHIFT SW [ON/OFF]	Х	_	 ON/OFF state computed from signal of POWER mode SW is displayed. 		GL
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of closed throttle position SW, is displayed. 		MT
Wide open throttle position switch	W/O THRL/ P-SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of wide open throttle position SW, is displayed. 		PD
A/T mode switch [SNOW]	HOLD SW [ON/OFF]	х	_	 ON/OFF state computed from signal of SNOW mode SW is displayed. 		AX
Gear position	GEAR	_	x	• Gear position data used for computation by TCM, is displayed.		SU
Selector lever position	SLCT LVR POSI	_	x	• Selector lever position data, used for computation by TCM, is displayed.	 A specific value used for control is displayed if fail-safe is activated due to error. 	BR
Vehicle speed	VEHICLE SPEED [km/h] or [mph]		x	 Vehicle speed data, used for computation by TCM, is displayed. 		- ST RS
Throttle position	THROTTLE POSI [/8]		x	• Throttle position data, used for computation by TCM, is displayed.	 A specific value used for control is displayed if fail-safe is activated due to error. 	BT
Line pressure duty	LINE PRES DTY [%]	_	x	• Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed.		- HA SC
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	х	• Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.		EL
						비민씨

CONSULT-II (Cont'd)

	Display	Monitor item			
Item		TCM input signals	Main sig- nals	Description	Remarks
Shift solenoid valve A	SHIFT S/V A [ON/OFF]		Х	 Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed. 	Control value of solenoid is displayed even if sole- noid circuit is discon- nected.
Shift solenoid valve B	SHIFT S/V B [ON/OFF]		х	 Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed. 	The "OFF" signal is dis- played if solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	х	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. 	
Self-diagnosis display lamp (POWER indicator lamp)	SELF-D DP LMP [ON/OFF]		х	• Control status of POWER indicator lamp is displayed.	

X: Applicable

-: Not applicable

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR TCM PART NUMBER

HOW TO ERASE SELF-DIAGNOSTIC RESULTS (WITH CONSULT-II)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait for at least 5 seconds and then turn it "ON" again.
- 2. Turn CONSULT-II "ON", and touch "A/T".
- 3. Touch "SELF-DIAG RESULTS".

4. Touch "ERASE". (The self-diagnostic results will be erased.)

SELF-DIAG RESULTS	
DTC RESULTS	
T/C CLUTCH SOL/V	
	SAT970

SAT407K
Diagnostic Procedure Without CONSULT-II

NMAT0206

GI

Diagnostic Procedure Without CONSULT-II SELF-DIAGNOSTIC PROCEDURE (WITHOUT CONSULT-II)

		NMAT0206S03
1 CHECK POWER INDIC	ATOR LAMP	M
 Start the engine with selector lever in "P" position. Warm engine to normal operating temperature. Turn ignition switch to "OFF" position. 		
 Wait 5 seconds. Set A/T mode switch to "AUT Set overdrive control switch is 	O" position.	EN
 Set overdrive control switch f Turn ignition switch to "ON" p (Do not start engine.) 	position.	LC
7. Does POWER Indicator lamp	come on for about 2 seconds?	EC
	- POWER -	FE
		GL
	POWER indicator lamp	M
		SAT408K
	Yes or No	A
Yes	GO TO 2.	
No	Go to "1. POWER Indicator Lamp Does Not Come On", AT-149.	P
2 JUDGEMENT PROCEE	DURE STEP 1	A2
 Turn ignition switch to "OFF" position. Turn ignition switch to "ACC" position. Move selector lever from "P" to "D" position. 		
3. Move selector lever from "P"	to D position.	SU
 Move selector lever from "P" Turn ignition switch to "OFF" Set overdrive control switch i Depress accelerator pedal fu Turn ignition switch to "ON" p 	n "OFF" position. Ily and release it. position (Do not start engine.).	BF
 Move selector lever from "P" Turn ignition switch to "OFF" Set overdrive control switch i Depress accelerator pedal fu Turn ignition switch to "ON" p Wait 2 seconds. Move selector lever to "2" po Set overdrive control switch 	n "OFF" position. Ily and release it. position (Do not start engine.). sition. in "ON" position.	SI BF ST
 Move selector lever from "P" Turn ignition switch to "OFF" Set overdrive control switch i Depress accelerator pedal fu Turn ignition switch to "ON" p Wait 2 seconds. Move selector lever to "2" po Set overdrive control switch 	To D position. position. n "OFF" position. Ily and release it. position (Do not start engine.). sition. in "ON" position. GO TO 3.	SI BF

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Diagnostic Procedure Without CONSULT-II (Cont'd)





Diagnostic Procedure Without CONSULT-II (Cont'd)



SC

EL

Diagnostic Procedure Without CONSULT-II (Cont'd)



 $t_1 = 2.5$ seconds $t_2 = 2.0$ seconds $t_3 = 1.0$ second $t_4 = 1.0$ second

Diagnostic Procedure Without CONSULT-II (Cont'd)

ℜ HOW TO ERASE SELF-DIAGNOSTIC RESULTS (WITHOUT CONSULT-II)

- If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait for at least 5 seconds and then turn it "ON" again.
- Perform "SELF-DIAGNOSTIC PROCEDURE (Without CON-SULT-II)". Refer to AT-37.
- 3. Turn ignition switch "OFF". (The self-diagnostic results will be erased.)

LC

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Introduction

The TCM receives a signal from the vehicle-speed sensor, throttle (accelerator) position sensor or inhibitor switch and provides shift control or lock-up control via solenoid valves.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT-II or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-46.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-44) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.



SAT632I

Introduction (Cont'd)

	DIAGNOSTIC Information I KEY POINTS	C WORKSHEET From Customer	=NMAT0019S01 NMAT0019S0101	G]
	WHAT Veh WHEN Date	nicle & A/T model		MA
	WHERE Ro	bad conditions		0.002-0
	HOW Opera	ating conditions, Symptoms		EM
Customer name MR/MS	Model & Year	VIN		
Trans. model	Engine	Mileage		LC
Incident Date	Manuf. Date	In Service Date		
Frequency	□ Continuous □ Intermittent (times a day)		EC
Symptoms	□ Vehicle does not move. (□ A	ny position		
	\Box No up-shift (\Box 1st \rightarrow 2nd \Box	$\exists 2nd \rightarrow 3rd \Box \ 3rd \rightarrow O/D)$		FE
	\Box No down-shift (\Box O/D \rightarrow 3rd	$\Box \ \text{3rd} \rightarrow \text{2nd} \Box \ \text{2nd} \rightarrow \text{1st})$		
	□ Lockup malfunction			CL
	□ Shift point too high or too low.			
	\Box Shift shock or slip (\Box N \rightarrow D	□ Lockup □ Any drive position)		1011
	□ Noise or vibration			AT
	□ No kickdown			AI
	□ No pattern select			60
	Others ()		PD
POWER indicator lamp	Blinks for about 8 seconds.			AX
	Continuously lit	Not lit		0.1-
Malfunction indicator lamp (MIL)	Continuously lit	Not lit		sU

BR

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RS

BT

HA

SC

EL

Introduction (Cont'd)

Diagnostic Worksheet

=NMAT0019S0102

1.	□ Read the Fail-safe and listen to customer complaints.			AT-5
2.	□ A/T	A/T FLUID CHECK		
		 Leakage (Follow specified procedure) Fluid condition Fluid level 		
3.	🗆 Pe	Perform STALL TEST and LINE PRESSURE TEST.		AT-48, AT-51
		□ Stall test — Mark possible damaged components/othe	rs.	
		Torque converter one-way clutch Image: Clutch Reverse clutch Image: Clutch Forward clutch Image: Clutch Overrun clutch Image: Clutch Forward one-way clutch Image: Clutch Image: Clutch Image: Clutch	Low & reverse brake Low one-way clutch Engine Line pressure is low Clutches and brakes except high clutch and ake band are OK	
		□ Line pressure test — Suspected parts:		
4.	🗆 Pe	form all ROAD TEST and mark required procedures.		AT-52
	4-1.	Check before engine is started.		AT-53
		SELF-DIAGNOSTIC PROCEDURE — Mark detected i	items.	
		 Vehicle speed sensor-A/T (Revolution sensor), A Vehicle speed sensor-MTR, AT-95. Throttle position sensor, AT-98. Shift solenoid valve A, AT-106. Shift solenoid valve B, AT-111. Overrun clutch solenoid valve, AT-116. Torque converter clutch solenoid valve, AT-120. A/T fluid temperature sensor and TCM power so Engine speed signal, AT-132. Line pressure solenoid valve, AT-136. Control unit (RAM), control unit (ROM), AT-142. Control unit (EEPROM), AT-144. PNP, overdrive control, A/T mode and throttle poel Battery Others 	AT-89. burce, AT-125. osition switches, AT-189.	
	4-2.	Check at idle	9. On, AT-150. 51. 52. AT-153. d When Pushed, AT-154. AT-159. ' Position, AT-162.	AT-55

Introduction (Cont'd)

4.	4-3.	Cruise test	AT-56,	
		Part-1	AI-60	GI
		□ 11. Vehicle Cannot Be Started From D ₁ , AT-165. □ 12. A/T Does Not Shift: D ₁ → D ₂ Or Does Not Kickdown: D ₄ → D ₂ , AT-168. □ 13. A/T Does Not Shift: D ₂ → D ₃ , AT-171. □ 14. A/T Does Not Shift: D ₃ → D ₄ , AT-174. □ 15. A/T Does Not Perform Lock-up, AT-177. □ 16. A/T Does Not Hold Lock-up Condition, AT-179. □ 17. Lock-up Is Not Released, AT-181. □ 18. Engine Speed Does Not Return To Idle (Light Braking D ₄ → D ₃), AT-182.		MA EM
		Part-2	AT-64	- LC
		□ 19. Vehicle Does Not Start From D ₁ , AT-184. □ 12. A/T Does Not Shift: D ₁ → D ₂ Or Does Not Kickdown: D ₄ → D ₂ , AT-168. □ 13. A/T Does Not Shift: D ₂ → D ₃ , AT-171. □ 14. A/T Does Not Shift: D ₃ → D ₄ , AT-174.		EC
		Part-3	AT-66	- FE
		□ 20. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch "ON" \rightarrow "OFF", AT-185. □ 18. Engine Speed Does Not Return To Idle (Engine Brake In D ₃), AT-182. □ 21. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position, AT-186. □ 18. Engine Speed Does Not Return To Idle (Engine Brake In 2.) AT 182.	-	GL
		□ 10. Engine Speed Does Not Retain to the (Engine Brake in 2_2), AT-102. □ 22. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position, AT-187. □ 23. Vehicle Does Not Decelerate By Engine Brake, AT-188. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.		MT
		 Vehicle speed sensor·A/T (Revolution sensor), AT-89. Vehicle speed sensor·MTR, AT-95. Throttle (accelerator) position sensor, AT-98. Shift selencid value A, AT-106. 		AT PD
		 Shift solenoid valve A, AT-100. Shift solenoid valve B, AT-111. Overrun clutch solenoid valve, AT-116. Torque converter clutch solenoid valve, AT-120. A/T fluid temperature sensor and TCM power source, AT-125. Engine speed signal. AT-132. 		AX
		 Engine speed signal, AT-132. Line pressure solenoid valve, AT-136. Control unit (RAM), control unit (ROM), AT-142. Control unit (FEPROM) AT-144 		SU
		 PNP, overdrive control, A/T mode and throttle position switches, AT-189. Battery Others 		BR
5.	🗆 Fo	r self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-33	ST
6.	🗆 Pe	rform all ROAD TEST and re-mark required procedures.	AT-52	_
7.	Pe parts. Refer	rform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged to the Symptom Chart when you perform the procedures. (The chart also shows some other possible toms and the component inspection orders.)	AT-82 AT-70	RS RT
8.		ase self-diagnosis code from TCM memories.	AT-36, AT-41	_
	1	-		HA

Work Flow

Work Flow

=NMAT0020

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR NMAT0020S01

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-43) and "DIAGNOS-TIC WORKSHEET" (AT-44), to perform the best troubleshooting possible.

Work Flow (Cont'd)

WORK FLOW CHART



A/T Fluid Check FLUID LEAKAGE CHECK

NMAT0021

- Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in "D" position and wait a few minutes.
- 3. Stop engine.
- 4. Check for fresh leakage.

FLUID CONDITION CHECK

	NMA10021502
Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

FLUID LEVEL CHECK

SAT638A

Refer to "Checking A/T Fluid", AT-9.

NMAT0021S03

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Stall Test

STALL TEST PROCEDURE

NMAT0022

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)

- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine rpm on indicator.





5.	Start engine, apply foot brake, and place selector lever in "D" position.	
6.	Accelerate to wide open throttle gradually while applying foot brake.	GI
7.	Quickly note the engine stall revolution and immediately release throttle.	MA
٠	During test, never hold throttle wide open for more than 5	
	Stall revolution:	EM
	2,725 - 2,975 rpm	I C
8.	Move selector lever to "N" position.	
9.	Cool off ATF. Bun engine at idle for at least one minute	EC
• 10.	Repeat steps 5 through 9 with selector lever in "2", "1" and "R"	
	positions.	FE
		CI
		06
		MT
JU	DGEMENT OF STALL TEST	
The	e test result and possible damaged components relating to each	AT
dar	naged components, follow the WORK FLOW shown in AT-46.	PD
NO Sta	TE: III revolution is too high in "D" or "2" position:	
•	Slippage occurs in 1st gear but not in 2nd and 3rd gears Low one-way clutch slippage	AX
٠	Slippage occurs at the following gears: 1st through 3rd gears in "D" position and engine brake func-	SU
	1st and 2nd gears in "2" position and engine brake functions	
	with accelerator pedal released (fully closed throttle) For- ward clutch or forward one-way clutch slippage	BR
Sta	Il revolution is too high in "R" position:	ST
•	Engine brake does not function in "1" position Low & reverse brake slippage	01
•	Engine brake functions in "1" position Reverse clutch slip- page	RS
Sta	Ill revolution within specifications:	RT
•	MPH) One-way clutch seizure in torque converter housing	U
CA Be	UTION: careful since automatic fluid temperature increases abnor-	HA
•	Slippage occurs in 3rd and 4th gears in "D" position High	SC
•	Slippage occurs in 2nd and 4th gear in "D" position Brake band slippage	EL
Sta	Il revolution less than specifications:	

 Poor acceleration during starts. One-way clutch seizure in torque converter

AT-49

Stall Test (Cont'd)



Line Pressure Test



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Line Pressure Test (Cont'd)



- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-288.

JUDGEMENT OF LINE PRESSURE TEST

NMAT0023S02

Judgement		Suspected parts
	Line pressure is low in all posi- tions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particu- lar position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Then, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-16.
	Line pressure is high.	 Mal-adjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Mal-adjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking

ROAD TEST PROCEDURE	
1. Check before engine is started.	
₽	_
2. Check at idle.	
$\overline{\Box}$	_
3. Cruise test.	
SA	T786A

Road Test DESCRIPTION

NMAT0024

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test

Road Test (Cont'd)



1

Yes

No

- Before road test, familiarize yourself with all test procedures • and items to check.
- Conduct tests on all items until specified symptom is found. GI Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-TION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", MA AT-32 - AT-41 and AT-146 - AT-189.

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1. CHECK BEFORE ENGINE IS STARTED





Road Test (Cont'd)

3	CHECK NG ITEM	
1. Turi 2. Per	 Turn ignition switch to "OFF" position. Perform self-diagnosis and note NG items. Perform to SELE PROCEEDURE (Without CONSULT II) AT 27 	
	Go to "2. Check at idle", AT-55.	

Road Test (Cont'd)

2. CHECK AT IDLE =NMAT0024S03 1 CHECK ENGINE START 1. Park vehicle on flat surface. 2. Turn ignition switch to "OFF" position. MA 3. Move selector lever to "P" or "N" position. 4. Turn ignition switch to start position. 5. Is engine started? Yes or No Yes GO TO 2. LC Go to "5. Engine Cannot Be Started In "P" and "N" Position", AT-153. No 2 CHECK ENGINE START 1. Turn ignition switch to "OFF" position. 2. Move selector lever to "D", "1", "2" or "R" position. 3. Turn ignition switch to start position. 4. Is engine started? Yes or No GL Go to "5. Engine Cannot Be Started In "P" and "N" Position", AT-153. Yes No GO TO 3. MT 3 CHECK VEHICLE MOVE AT 1. Turn ignition switch to "OFF" position. 2. Move selector lever to "P" position. 3. Release parking brake. 4. Push vehicle forward or backward. 5. Does vehicle move when it is pushed forward or backward? AX SAT796A Yes or No Go to "6. In "P" Position, Vehicle Moves Forward Or Backward When Pushed", AT-154. Yes \blacktriangleright GO TO 4. No 4 CHECK VEHICLE MOVE HA 1. Apply parking brake. 2. Move selector lever to "N" position. SC 3. Turn ignition switch to "START" position and start engine. 4. Release parking brake. 5. Does vehicle move forward or backward? EL Yes or No Yes Go to "7. In "N" Position, Vehicle Moves", AT-155. ► GO TO 5. No

AT-55

Road Test (Cont'd)

5	CHECK SHIFT SHOCK		
1. Ap 2. Mo 3. Is	pply foot brake. ove selector lever to "R" po there large shock when ch	osition. anging from "N" to "R" position?	
		Brake pedal	
			SAT082J
		Yes or No	
Yes		Go to "8. Large Shock. "N" \rightarrow "R" Position", AT-157.	
No		GO TO 6.	
6	CHECK VEHICLE MO	/Ε	

1. Release foot brake for several seconds.

2. Does vehicle creep backward when foot brake is released?

Yes or No

Yes	GO TO 7.
No	Go to "9. Vehicle Does Not Creep Backward In "R" Position", AT-159.

7	CHECK VEHICLE MOVE		
1. Mov 2. Doe	 Move selector lever to "D", "2" and "1" position and check if vehicle creeps forward. Does vehicle creep forward in all three positions? 		
Yes or No			
Yes		Go to "3. Cruise test", AT-56.	
No		Go to "10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-162.	



3. CRUISE TEST

• Check all items listed in Parts 1 through 3.

(P) With CONSULT-II

Using CONSULT-II, conduct a cruise test and record the result.

NMAT0024S04

• Print the result and ensure that shifts and lock-ups take place as per "Shift Schedule".

Road Test (Cont'd)



Road Test (Cont'd)

	9. Touch "SETTING" to set recording condition ("AUTO TRIG" or
SET RECORDING CONDITION	"MANU TRIG") and touch "BACK".
AUTOTRIG	10. Touch "START".
MANUTRIG	
TRIGGER POINT	
« »	
0% 20% 40% 60% 80% 100%	
«	
/64 /32 /16 /8 /4 /2 FULL	
SAT973J	
	11. When performing cruise test, touch "RECORD".
DATA MONITOR	
MONITOR NO DTC	
GEAB XXX	
SLCT LVR POSI N/P	
VEHICLE SPEED XXX km/h	
THROTTLE POSI XXX	
LINE PRES DTY XX%	
TCC S/V DUTY XX%	
SHIFT S/V A XX	
SHIFT S/V B XX	
SAT134K	
	40 After finishing envice test part 4 touch "CTOD"
DATA MONITOR	12. After finishing cruise test part 1, touch STOP.
Becording Data X% DTC	
DETECTED	
ENGINE SPEED XXX rpm	
GEAR XXX	
SLCT LVR POSI N/P	
SHIFT S/V A XX	
SHIFT S/V B XX	
SAT135K	
	Touch "STORE" and touch "BACK".
REAL-TIME DIAG	
ENG SPEED SIG	
SAT987J	
STORE	
SVSTEM SAVE REC	
DATA	
SAT974J	

Road Test (Cont'd)



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Road Test (Cont'd)

Cruise Test — Part 1



2 CHECK SHIFT U	JP (D ₁	TO D ₂)		
 Does A/T shift from D₁ to D₂ at the specified speed? Read gear position, throttle opening and vehicle speed. Specified speed when shifting from D₁ to D₂: Refer to Shift schedule, AT-288. 				
		D D D Accelerator		
	pedal			
Halfway SAT954I				
Yes		GO TO 3.		
No		Go to "12. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-168.		

Road Test (Cont'd)



Road Test (Cont'd)

5	CHECK LOCK-UP (D4	το D ₄ L/U)			
Does / P Re Spo	Does A/T perform lock-up at the specified speed? Read vehicle speed, throttle position when lock-up duty becomes 94%. Specified speed when lock-up occurs: Refer to Shift schedule, AT-288.				
		Accelerator			
		pedal			
	Halfway SAT957				
	Yes or No				
Yes		GO TO 6.			
No		Go to "15. A/T Does Not Perform Lock-up", AT-177.			
		•			

6	CHECK HOLD LOCK-UP				
Does A/T hold lock-up condition for more than 30 seconds?					
Yes or No					
Yes	Yes DO TO 7.				
No	No Go to "16. A/T Does Not Hold Lock-up Condition", AT-179.				

7	CHECK LOCK-UP OFF	(D ₄ L/U TO D ₄)
1. Rele 2. Is lo	ease accelerator pedal. ock-up released when acce	elerator pedal is released?
		DaL/D D Accelerator pedal Beleased Lightly applied
		Yes or No
Yes		GO TO 8.
No	•	Go to "17. Lock-up Is Not Released", AT-181.

Road Test (Cont'd)



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Road Test (Cont'd)





Road Test (Cont'd)



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Road Test (Cont'd)

Cruise Test — Part 3

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Road Test (Cont'd)



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Road Test (Cont'd)

Yes

No

	1				
5	CHECK ENGINE BRAK	KE			
Does	vehicle decelerate by engi	ne brake?			
		Engine brake			
		SAT411K			
		Yes or No			
Yes	•	GO TO 6.			
No	►	Go to "18. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-182.			
		·			
6	CHECK SHIFT DOWN	(2 ₂ TO 1 ₁)			
1. Mo	1. Move selector lever from "2" to "1" position while driving in 2_2 .				
2. Does A/T shift from 2_2 to 1_1 position?					
(2_2)					
	, and the second s				

1 Engine brake

Yes or No

Go to "22. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector lever "2" \rightarrow "1" Position", AT-187.

GO TO 7.

SAT412K

Road Test (Cont'd)

7	CHECK ENGINE BRAK	(E		
Does	vehicle decelerate by engir	ne brake?		GI
		(2 2)		MA
				EM
			LC	
		Engine brake		
SAT412K				EC
Yes or No				
Yes	Yes 1. Stop vehicle.			FE
		2. Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.		
No	►	Go to "23. Vehicle Does Not Decelerate By Engine Brake", AT-188.		CL

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Symptom Chart

Symptom Chart

NMAT0256

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
			3. Park/neutral position (PNP) switch adjustment	AT-206
	Torque converter	ON vehicle	4. Engine speed signal	AT-132
	is not locked up.		5. A/T fluid temperature sensor	AT-125
			6. Line pressure test	AT-51
			7. Torque converter clutch solenoid valve	AT-120
			8. Control valve assembly	AT-205
		OFF vehicle	9. Torque converter	AT-215
No Lock-up			1. Fluid level	AT-9
Engagement/TCC Inoperative			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Torque convertor	ON vehicle	3. Line pressure test	AT-51
	clutch piston slip.		4. Torque converter clutch solenoid valve	AT-120
			5. Line pressure solenoid valve	AT-136
			6. Control valve assembly	AT-205
		OFF vehicle	7. Torque converter	AT-215
	Lock-up point is extremely high or low. AT-177	ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
			3. Torque converter clutch solenoid valve	AT-120
			4. Control valve assembly	AT-205
			1. Engine idling rpm	EC-50, "Basic Inspec- tion".
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
			3. Line pressure test	AT-51
Shift Shock	Sharp shock in shifting from N to	ON vehicle	4. A/T fluid temperature sensor	AT-125
	D position.		5. Engine speed signal	AT-132
			6. Line pressure solenoid valve	AT-136
			7. Control valve assembly	AT-205
			8. Accumulator N-D	AT-205
		OFF vehicle	9. Forward clutch	AT-249

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
		ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	GI
			2. Line pressure test	AT-51	MA
	Too sharp a shock in change		3. Accumulator servo release	AT-205	
	from D_1 to D_2 .		4. Control valve assembly	AT-205	EM
			5. A/T fluid temperature sensor	AT-125	_
		OFF vehicle	6. Brake band	AT-262	LC
			1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	
	Too sharp a	ON vehicle	2. Line pressure test	AT-51	_ L0
	shock in change from D ₂ to D ₂ .		3. Control valve assembly	AT-205	FE
		OFF vehicle	4. High clutch	AT-246	
			5. Brake band	AT-262	GL
Shift Shock	Too sharp a shock in change from D_3 to D_4 .	ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	
			2. Line pressure test	AT-51	IMI I
			3. Control valve assembly	AT-205	ΔΤ
		OFF vehicle	4. Brake band	AT-262	
			5. Overrun clutch	AT-249	PD
	Gear change shock felt during deceleration by releasing accel- erator pedal.	ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	0.57
			2. Line pressure test	AT-51	- AX
			3. Overrun clutch solenoid valve	AT-116	
			4. Control valve assembly	AT-205	- 30
	Large shock changing from 1_2 to 1_1 in 1 position.	ON vehicle	1. Control valve assembly	AT-205	 RD
		to 1_1 in 1 position.	ON vehicle	2. Low & reverse brake	AT-253

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TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Too high a gear change point from D_1 to D_2 , from D_2 to D_2 , from D_2 to	ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
	D ₄ .		3. Shift solenoid valve A	AT-106
			4. Shift solenoid valve B	AT-111
	Gear change		1. Fluid level	AT-9
	directly from D_1 to		2. Accumulator servo release	AT-205
	D_3 occurs.	OFF vehicle	3. Brake band	AT-262
	Too high a change point from	Oblight	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	D_4 to D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-89, 95
Improper Shift	Kickdown does not operate when depressing pedal in D_4 within kick- down vehicle speed.	ON vehicle	1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
Timing			2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-89, 95
			3. Shift solenoid valve A	AT-106
			4. Shift solenoid valve B	AT-111
	Kickdown oper- ates or engine overruns when depressing pedal	ON vehicle	1. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-89, 95
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	down vehicle		3. Shift solenoid valve A	AT-106
	speed limit.		4. Shift solenoid valve B	AT-111
	Gear change from 2_2 to 2_3 in 2 position.	ON vehicle	1. Park/neutral position (PNP) switch adjustment	AT-206
	Gear change from 1_1 to 1_2 in 1 posi-	ON vehicle	1. Park/neutral position (PNP) switch adjustment	AT-206
	tion.		2. Manual control linkage adjustment	AT-207
Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
			1. Fluid level	AT-9	GI
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	— [M/
		ON vehicle	3. Overrun clutch solenoid valve	AT-116	
	Failure to change gear from D₄ to		4. Shift solenoid valve A	AT-106	_ Er
	D ₃ .		5. Line pressure solenoid valve	AT-136	
			6. Control valve assembly	AT-205	_ LC
			7. Low & reverse brake	AT-253	
		OFF venicle	8. Overrun clutch	AT-249	EC
			1. Fluid level	AT-9	_
	Failure to change gear from D_3 to D_2 or from D_4 to D_2 .	ON vehicle	2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	FE
			3. Shift solenoid valve A	AT-106	CL
No Down Shift			4. Shift solenoid valve B	AT-111	_ 01
			5. Control valve assembly	AT-205	M1
		OFF vehicle	6. High clutch	AT-246	
			7. Brake band	AT-262	AT
			1. Fluid level	AT-9	_
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	PD
	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-106	_
	gear from D_2 to		4. Shift solenoid valve B	AT-111	
	D_1 or from D_3 to D_1 .		5. Control valve assembly	AT-205	– SU
			6. Low one-way clutch	AT-257	
		OFF vehicle	7. High clutch	AT-246	_ BR
			8. Brake band	AT-262	_

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Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Park/neutral position (PNP) switch adjustment	AT-206
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	AT-116
	when changing		4. Shift solenoid valve B	AT-111
	lever into 2 posi- tion.		5. Shift solenoid valve A	AT-106
	AT-182		6. Control valve assembly	AT-205
			7. Manual control linkage adjustment	AT-207
No Down Shift			8. Brake band	AT-262
NO DOWN Shirt			9. Overrun clutch	AT-249
			1. Park/neutral position (PNP) switch adjustment	AT-206
		ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
	Does not change from 1_2 to 1_1 in 1 position.		3. Shift solenoid valve A	AT-106
			4. Control valve assembly	AT-205
			5. Overrun clutch solenoid valve	AT-116
		OFF vehicle	6. Overrun clutch	AT-249
			7. Low & reverse brake	AT-253
	Failure to change		1. Park/neutral position (PNP) switch adjustment	AT-206
			2. Manual control linkage adjustment	AT-207
		ON vehicle	3. Shift solenoid valve A	AT-106
	D_2 .		4. Control valve assembly	AT-205
			5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
		OFF vehicle	6. Brake band	AT-262
No Up Shift			1. Park/neutral position (PNP) switch adjustment	AT-206
			2. Manual control linkage adjustment	AT-207
	Egiluro to obongo	ON vehicle	3. Shift solenoid valve B	AT-111
	gear from D_2 to		4. Control valve assembly	AT-205
	D ₃ .		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
			6. High clutch	AT-246
		OFF vehicle	7. Brake band	AT-262

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	-
			1. Park/neutral position (PNP) switch adjustment	AT-206	
			2. Manual control linkage adjustment	AT-207	_
	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-106	
	D_4 .		4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	AT-89, 95	
			5. A/T fluid temperature sensor	AT-125	_
		OFF vehicle	6. Brake band	AT-262	
			1. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	
No Up Shift			2. Park/neutral position (PNP) switch adjustment	AT-206	
		ON vehicle OFF vehicle	3. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	AT-89, 95	
	A/T does not shift to D ₄ when driv-		4. Shift solenoid valve A	AT-106	
	ing with overdrive		5. Overrun clutch solenoid valve	AT-116	_
	control switch ON.		6. Control valve assembly	AT-205	_
			7. A/T fluid temperature sensor	AT-125	_
			8. Line pressure solenoid valve	AT-136	
			9. Brake band	AT-262	
			10. Overrun clutch	AT-249	
No Up Shift A/ to in, cc Slips/Will Not Engage Ve ru			1. Manual control linkage adjustment	AT-207	
		ON vehicle	2. Line pressure test	AT-51	
	Vehicle will not		3. Line pressure solenoid valve	AT-136	
	(but runs in D, 2		4. Control valve assembly	AT-205	
	and 1 positions).		5. Reverse clutch	AT-243	
Slips/Will Not	Very poor accel-		6. High clutch	AT-246	
Engage	AT-159	OFF vehicle	7. Forward clutch	AT-249	
			8. Overrun clutch	AT-249	
			9. Low & reverse brake	AT-253	_
	Vehicle will not run in D and 2 positions (but	ON vehicle	1. Manual control linkage adjustment	AT-207	_
	runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT-257	

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Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-9
			2. Line pressure test	AT-51
	Vehicle will not	ON vehicle	3. Line pressure solenoid valve	AT-136
	run in D, 1, 2		4. Control valve assembly	AT-205
	runs in R posi-		5. Accumulator N-D	AT-205
	tion). Clutch slips.		6. Reverse clutch	AT-243
	eration.		7. High clutch	AT-246
	AI-162	OFF vehicle	8. Forward clutch	AT-249
			9. Forward one-way clutch	AT-259
			10. Low one-way clutch	AT-257
			1. Fluid level	AT-9
			2. Manual control linkage adjustment	AT-207
			3. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
		ON vehicle	4. Line pressure test	AT-51
	Clutches or brakes slip some- what in starting.		5. Line pressure solenoid valve	AT-136
			6. Control valve assembly	AT-205
Slips/Will Not			7. Accumulator N-D	AT-205
Engage		OFF vehicle	8. Forward clutch	AT-249
			9. Reverse clutch	AT-243
			10. Low & reverse brake	AT-253
			11. Oil pump	AT-226
			12. Torque converter	AT-215
			1. Fluid level	AT-9
		ON vehicle	2. Line pressure test	AT-51
	No creep at all.		3. Control valve assembly	AT-205
	AT-159, 162		4. Forward clutch	AT-249
		OFF vehicle	5. Oil pump	AT-226
			6. Torque converter	AT-215
			1. Fluid level	AT-9
	Almost no shock		2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	or clutches slip-	ON vehicle	3. Line pressure test	AT-51
	from D_1 to D_2 .		4. Accumulator servo release	AT-205
			5. Control valve assembly	AT-205
		OFF vehicle	6. Brake band	AT-262

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-9
	Almost no shock	ON vehicle	2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	or slipping in		3. Line pressure test	AT-51
	D_3 .		4. Control valve assembly	AT-205
		OFF vehicle	5. High clutch	AT-246
		OFF Venicle	6. Forward clutch	AT-249
			1. Fluid level	AT-9
	Almost no shock	ON vehicle	2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	or slipping in		3. Line pressure test	AT-51
	D_4 .		4. Control valve assembly	AT-205
		OFF vehicle	5. High clutch	AT-246
			6. Brake band	AT-262
		ON vehicle OFF vehicle	1. Fluid level	AT-9
Slips/Will Not Engage	Desce automobil		2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	fast or slips in		3. Line pressure test	AT-51
	changing from D_4 to D_2 when		4. Line pressure solenoid valve	AT-136
	depressing pedal.		5. Control valve assembly	AT-205
			6. High clutch	AT-246
			7. Forward clutch	AT-249
			1. Fluid level	AT-9
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Races extremely	ON vehicle	3. Line pressure test	AT-51
	tast or slips in changing from D ₄		4. Line pressure solenoid valve	AT-136
	to D ₂ when depressing pedal		5. Shift solenoid valve A	AT-106
			6. Control valve assembly	AT-205
		OFF vehicle	7. Brake band	AT-262
			8. Forward clutch	AT-249

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Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-9
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Bassa avtromoly	ON vehicle	3. Line pressure test	AT-51
	fast or slips in		4. Line pressure solenoid valve	AT-136
	changing from D_3 to D_2 when		5. Control valve assembly	AT-205
	depressing pedal.		6. A/T fluid temperature sensor	AT-125
			7. Brake band	AT-262
		OFF vehicle	8. Forward clutch	AT-249
			9. High clutch	AT-246
			1. Fluid level	AT-9
			2. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Races extremely	ON vehicle	3. Line pressure test	AT-51
Slips/Will Not	fast or slips in changing from D ₄		4. Line pressure solenoid valve	AT-136
Engage	or D ₃ to D ₁ when depressing pedal.		5. Control valve assembly	AT-205
		OFF vehicle	6. Forward clutch	AT-249
			7. Forward one-way clutch	AT-259
			8. Low one-way clutch	AT-257
	Vehicle will not	ON vehicle	1. Fluid level	AT-9
			2. Manual control linkage adjustment	AT-207
			3. Line pressure test	AT-51
			4. Line pressure solenoid valve	AT-136
			5. Oil pump	AT-226
	tion.		6. High clutch	AT-246
		OFF vehicle	7. Brake band	AT-262
		Of I Venicle	8. Low & reverse brake	AT-253
			9. Torque converter	AT-215
			10. Parking pawl components	AT-206
	Engine cannot be		1. Ignition switch and starter	EL-7, "Schematic", and SC-12, "System Description".
	positions.	ON vehicle	2. Manual control linkage adjustment	AT-207
NOT USED	AI-153		3. Park/neutral position (PNP) switch adjustment	AT-206
	Engine starts in		1. Manual control linkage adjustment	AT-207
	positions other than P and N. AT-153	ON vehicle	2. Park/neutral position (PNP) switch adjustment	AT-206

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
			1. Fluid level	AT-9	GI
			2. Line pressure test	AT-51	_
	Transmission	ON vehicle	3. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".	MA
	noise in P and N positions.		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95	EM
			5. Engine speed signal	AT-132	
		OFF vehicle	6. Oil pump	AT-226	— LG
		OFF Venicle	7. Torque converter	AT-215	EC
	Vehicle moves when changing into P position or parking gear does	ON vehicle	1. Manual control linkage adjustment	AT-207	FE
	not disengage when shifted out of P position. AT-154	OFF vehicle	2. Parking pawl components	AT-206	CL
	Vehicle runs in N	ON vehicle	1. Manual control linkage adjustment	AT-207	MT
	AT-155		2. Forward clutch	AT-249	
		OFF vehicle	3. Reverse clutch	AT-243	AT
			4. Overrun clutch	AT-249	
		ON vehicle	1. Fluid level	AT-9	PD
NOT USED			2. Manual control linkage adjustment	AT-207	
			3. Line pressure test	AT-51	AXX
	Vehicle braked		4. Line pressure solenoid valve	AT-136	
	when shifting into R position.		5. Control valve assembly	AT-205	
			6. High clutch	AT-246	RD
		OFF vehicle	7. Brake band	AT-262	
		Of I Venicle	8. Forward clutch	AT-249	ST
			9. Overrun clutch	AT-249	_
	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-50, "Basic Inspec- tion".	RS
	Engine stops		1. Engine idling rpm	EC-50, "Basic Inspec- tion".	BT
	when shifting	ON vehicle	2. Torque converter clutch solenoid valve	AT-120	
	and 1.		3. Control valve assembly	AT-205	HA
		OFF vehicle	4. Torque converter	AT-215	
		ON vehicle	1. Fluid level	AT-9	SC
	Vehicle braked by		2. Reverse clutch	AT-243	
	gear change from	OFF vehicle	3. Low & reverse brake	AT-253	EL
			4. High clutch	AT-246	
			5. Low one-way clutch	AT-257	IUX

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Vehicle braked by	ON vehicle	1. Fluid level	AT-9
	gear change from D_2 to D_3 .	OFF vehicle	2. Brake band	AT-262
		ON vehicle	1. Fluid level	AT-9
	Vehicle braked by		2. Overrun clutch	AT-249
	D_3 to D_4 .	OFF vehicle	3. Forward one-way clutch	AT-259
			4. Reverse clutch	AT-243
			1. Fluid level	AT-9
			2. Park/neutral position (PNP) switch adjustment	AT-206
		ON vehicle	3. Shift solenoid valve A	AT-106
			4. Shift solenoid valve B	AT-111
	Maximum speed		5. Control valve assembly	AT-205
	not attained. Acceleration poor.	OFF vehicle	6. Reverse clutch	AT-243
			7. High clutch	AT-246
			8. Brake band	AT-262
NOT USED			9. Low & reverse brake	AT-253
			10. Oil pump	AT-226
			11. Torque converter	AT-215
	Transmission	ON vehicle	1. Fluid level	AT-9
	and R positions.	ON vehicle	2. Torque converter	AT-215
			1. Park/neutral position (PNP) switch adjustment	AT-206
			2. Manual control linkage adjustment	AT-207
			3. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
	Engine brake does not operate	ON vehicle	4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-89, 95
	AT-184		5. Shift solenoid valve A	AT-106
			6. Control valve assembly	AT-205
			7. Overrun clutch solenoid valve	AT-116
			8. Overrun clutch	AT-249
		OFF VENICIE	9. Low & reverse brake	AT-253

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page
items			1. Fluid level	AT-9
			2. Engine idling rpm	EC-50, "Basic Inspec- tion".
		ON vehicle	3. Throttle position sensor (Adjustment)	EC-50, "Basic Inspec- tion".
			4. Line pressure test	AT-51
			5. Line pressure solenoid valve	AT-136
			6. Control valve assembly	AT-205
	overheats.		7. Oil pump	AT-226
			8. Reverse clutch	AT-243
			9. High clutch	AT-246
			10. Brake band	AT-262
		OFF Venicie	11. Forward clutch	AT-249
			12. Overrun clutch	AT-249
			13. Low & reverse brake	AT-253
			14. Torque converter	AT-215
		ON vehicle	1. Fluid level	AT-9
		OFF vehicle	2. Reverse clutch	AT-243
	during operation.		3. High clutch	AT-246
OT BOLD	White smoke emitted from		4. Brake band	AT-262
	exhaust pipe dur-		5. Forward clutch	AT-249
	ing operation.		6. Overrun clutch	AT-249
			7. Low & reverse brake	AT-253
		ON vehicle	1. Fluid level	AT-9
			2. Torque converter	AT-215
			3. Oil pump	AT-226
	Offensive smell at		4. Reverse clutch	AT-243
	fluid charging	OFF vohiolo	5. High clutch	AT-246
	pipe.	OFF Venicle	6. Brake band	AT-262
			7. Forward clutch	AT-249
			8. Overrun clutch	AT-249
			9. Low & reverse brake	AT-253
			1. Fluid level	AT-9
	Finding is stopped		2. Torque converter clutch solenoid valve	AT-120
	at R, D, 2 and 1	ON vehicle	3. Shift solenoid valve B	AT-111
	positions.		4. Shift solenoid valve A	AT-106
			5. Control valve assembly	AT-205

TCM Terminals and Reference Value



TCM Terminals and Reference Value PREPARATION

=NMAT0027

 Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE (Data are reference values.)

NMAT0027S03

Terminal No.	Wire color	ltem		Condition	Judgement standard (Approx.)
4		Line pressure		When releasing accelerator pedal after warm- ing up engine.	1.5 - 3.0V
I	UK/B	solenoid valve	CON	When depressing accelerator pedal fully after warming up engine.	0V
	D	Line pressure solenoid valve		When releasing accelerator pedal after warm- ing up engine.	5 - 14V
2	Г	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0V
2		Torque converter		When A/T performs lock-up.	8 - 15V
3		valve		When A/T does not perform lock- up.	0V
4	—	_		—	_
5*1	L/OR	DT1		_	_
6*1	L/W	DT2		—	_
7*1	PU/W	DT3	Con	_	_
8	_	_			_
9	—	_		_	_
10	G/OR	Power source		When turning ignition switch to "ON".	Battery volt- age
				When turning ignition switch to "OFF".	0V

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)	GI		
11	D/M/	Shift solenoid		When shift solenoid valve A operates. (When driving in " D_1 " or " D_4 ".)	Battery volt- age	MA		
	10/00	valve A		When shift solenoid valve A does not operate. (When driving in " D_2 " or " D_3 ".)	0V	FM		
12		Shift solenoid	CONNO-	When shift solenoid valve B operates. (When driving in " D_1 " or " D_2 ".)	Battery volt- age			
12	UK/L	valve B		When shift solenoid valve B does not operate. (When driving in " D_3 " or " D_4 ".)	0V	- LC		
12	0	POWER indicator		When setting A/T mode switch in "POWER" position.	Battery volt- age	EC		
13	9	lamp		When setting A/T mode switch in other position.	0V	FE		
14	R/G	ND			_	_		
15	_	_			_	- CL		
40		Closed throttle position switch				When releasing accelerator pedal after warm- ing up engine.	Battery volt- age	MT
10	16 LG (ti	(in throttle posi- tion switch)		When depressing accelerator pedal after warming up engine.	0V	AT		
17	D	Wide open throttle position			When depressing accelerator pedal more than half-way after warming up engine.	Battery volt- age		
.,	ĸ	(in throttle posi- tion switch)		When releasing accelerator pedal after warm- ing up engine.	0V	- P0		
18	_	_			_	- AX		
19	G/OR	Power source		Same as No. 10		- SU BR		
		Overrun clutch	-	When overrun clutch solenoid valve operates.	Battery volt- age	- ST		
20	P/L	solenoid valve		When overrun clutch solenoid valve does not operate.	0V	_ ©:		
21		_			_	- RS		
		Overdrive control	(CON)	When setting overdrive control switch in "ON" position	Battery volt- age	BT		
22	L/B	switch		When setting overdrive control switch in "OFF" position	0V	HA		
23		_						
						- SC		

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TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	ltem		Condition	Judgement standard (Approx.)
24	—	_			_
25	В	Ground			0V
26	Р	PNP switch "1"	Con	When setting selector lever to "1" position.	Battery volt- age
		position	¥ 3	When setting selector lever to other positions.	0V
27	LG	PNP switch "2"	M	When setting selector lever to "2" position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
28	R/W	Power source	CON	When turning ignition switch to "OFF".	Battery volt- age
20		(Memory back-up)		When turning ignition switch to "ON".	Battery volt- age
29	W	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	0V
30*2	G/B	_		_	_
31*2	SB	_	Con	_	_
20		Throttle position		Ignition switch "ON".	4.5 - 5.5V
32	LG/R	(Power source)		Ignition switch "OFF".	0V
33		_			
34	LG/B	PNP switch "D"		When setting selector lever to "D" position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
35	PU	PNP switch "R"		When setting selector lever to "R" position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
36	GY	PNP switch "N" or	X I	When setting selector lever to "N" or "P" position.	Battery volt- age
		1 position		When setting selector lever to other positions.	0V
37		—			
38		—		_	
39	L/OR	Engine speed signal		Refer to EC-76, "ECM Inspection Table".	

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Judgement standard (Approx.)	G			
40	W/PU	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1.0V and more than 4.5V.	Ma EM		
41	R/Y	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V	LC		
42	GY	Throttle position sensor (Ground)			0V	EC		
	0.04	A/T mode switch	-	When setting A/T mode switch in "POWER" position.	Battery volt- age	FE		
43 G	G/Y	"POWER"	CON	When setting A/T mode switch in other position.	ov	CL		
		A/T mode switch		When setting A/T mode swtich in "SNOW" position.	Battery volt- age	Mt		
44 L/B	L/B	"SNOW"	"SNOW"	"SNOW"		When setting A/T mode switch in other posi- tion.	ov	ΔΤ
45	_	_			_			
46	—	—		_	-	PD		
47		A/T fluid tempera-	√T fluid tempera-	When ATF temperature is 20°C (68°F).	1.5V			
41	VV/K	ture sensor		When ATF temperature is 80°C (176°F).	0.5V	_ AX		
48	В	Ground			0V	-		

*1: These terminals are connected to the ECM.

*2: These terminals are connected to the Data link connector.

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TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

TCM TERMINALS AND REFERENCE VALUE

NMAT0185S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	Condition Judgement standard (Approx.)				
10	G/OR Power source		Con	When turning ignition switch to "ON".	Battery volt- age		
				When turning ignition switch to "OFF".	0V	_ [
19	G/OR	Power source	R	Same as No. 10			
25	В	Ground	(10)	_	0V	- [
28	DAM	Power source	Con	When turning ignition switch to "OFF".	Battery volt- age	- [
28	K/VV	(Memory back-up)	(Memory back-up)		When turning ignition switch to "ON".	Battery volt- age	_
48	В	Ground	(C0FF) — OV		ov	-	

Diagnostic Procedure

	Diagnostio i roccadic	NMAT0257
1 CHECK TCM POWER	SOURCE STEP 1	
Turn ignition switch to ON pc (Do not start engine.) Check voltage between TCM	osition.	P
2. Oncor vorage between row		
	TCM CONNECTOR 10, 19, 28	SI
	Voltage: Battery voltage	B
Ļ		SAT611J
	OK or NG	R
ОК	GO TO 2.	
NG	GO TO 3.	ß

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TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure (Cont'd)

2 CHECK TCM POWER	SOURCE STEP 2						
 Turn ignition switch to OFF p Check voltage between TCM 	 Turn ignition switch to OFF position. Check voltage between TCM harness connector M26 terminal No. 28 (R/W) and ground. 						
	CONNECT R. CFF						
TCM CONNECTOR 28 Voltage: Battery voltage							
	÷ SAT612JE						
	OK or NG						
ОК	GO TO 4.						
NG	GO TO 3.						
3 DETECT MALFUNCT	ONING ITEM						
Check the following items: • Harness for short or open be	tween ignition switch and TCM terminals 10, 19 and 28 (Main harness)						

• Ignition switch and 10A fuse [No. 12 or 28, located in the fuse block (J/B)]

Refer to EL-7, "Schematic".

OK or NG

OK GO TO 4. NG Repair or replace damaged parts.							
NG Repair or replace damaged parts.	ОК	GO TO 4.					
	NG	Repair or replace damaged parts.					

4	CHECK TCM GROUND	CIRCUIT					
1. Tur	1. Turn ignition switch to OFF position.						
2. Dis 3. Che lf C	 Disconnect TCM namess connector. Check continuity between TCM terminal Nos. 25, 48 and ground. Refer to "Wiring Diagram — AT — MAIN", AT-86. Continuity should exist. If OK, check harness for short to ground and short to power. 						
OK or NG							
OK		INSPECTION END					
NG		Repair open circuit or short to ground or short to power in harness or connectors.					

Description

-Revolution sensor
and the second sec
U Contraction of the second se
- PNP switch
SAT338HC

Description

The revolution sensor detects the revolution of the out put shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

MA

EM

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TCM TERMINALS AND REFERENCE VALUE

матоозабог ЕС

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	FE
29	W	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.	CL Mt
				When vehicle parks.	0V	UVU U
40	<u>CN</u>	Throttle position	(Con)			AT
42	G/Y	(Ground)	× ·			PD

ON BOARD DIAGNOSIS LOGIC

мматооз4503

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
E : VHCL SPEED SEN·A/T	TCM does not receive the proper voltage	 Harness or connectors (The sensor circuit is open or shorted.) Revolution sensor 	
St judgement flicker	signal from the sensor.		

ST

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BT

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Description (Cont'd)





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

NMAT0034S05

- Start engine.
 Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

WITHOUT CONSULT-II

NMAT0034S06

- Start engine.
 Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.
- 3) Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.



Diagnostic Procedure

Diagnostic Procedure

			Diagnostio i roocdarc	NMAT0035			
1	CHECK REVOLUTION SENSOR						
Refer	Refer to "Component Inspection", AT-93.						
	OK or NG						
OK (W	ith CONSULT-II)		GO TO 2.				
OK (W II)	ithout CONSULT-		GO TO 3.				
NG			Repair or replace revolution sensor.				

2	CHECK INPUT SIGNAL (WITH CONSULT-II)								
(E) Wi	(P) With CONSULT-II								
1. Sta	1. Start engine.								
2. Sel	2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.								
3. Rea	ad out the value of "VHCL/	S SE·A/T" while driving.							
Che	eck the value changes acc	ording to driving speed.							
		DATA MONITOR	7						
		MONITORING							
		VHCL/S SE-A/T XXX km/h							
	VHCL/S SE-MTR XXX km/h								
	THRTL POS SEN XXX V								
	FLUID TEMP SE XXX V								
	BATTERY VOLT XXX V								
	SAT								
OK or NG									
ОК	ок > GO TO 4.								
NG	►	Check the following items:							
		Harness for short or open between TCM and revolution sensor (Main harness)							
		Harness for short or open between revolution sensor and ECM (Main harness)							
	Ground circuit for ECM Defer to EC 92. "Wiring Diagram"								
		Relet to EC-83, Wiring Diagram".							

Diagnostic Procedure (Cont'd)



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Component Inspection (Cont'd)

Terminals						
Connector	Terminal No.	Resistance (Approx.) Ω				
	1 (W)	2 (B)	500 - 650			
E24	1 (W)	3 (Shield wire)				
	2 (B)	3 (Shield wire)				

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR

Description

Description

NMAT0217 The vehicle speed sensor MTR is built into the speedometer GI assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Judgement standard (Approx.)	FE	
40	W/PU	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage var- ies between less than 1V and more than 4.5V	CL

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
() : VHCL SPEED SEN·MTR	TCM does not receive the proper voltage	 Harness or connectors (The sensor circuit is open or shorted.) Vehicle speed sensor 	
🛞 : 2nd judgement flicker	signal from the sensor.		

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SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

ST NMAT0217S05

NMAT0217S06

- Start engine.
- Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: Selector lever in "D" position and vehicle speed higher than 20 BT km/h (12 MPH).

WITHOUT CONSULT-II

- Start engine.
 - Drive vehicle under the following conditions: Selector lever in "D" position and vehicle speed higher than 20 SC km/h (12 MPH).
- 3) Perform self-diagnosis. EL Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.

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NMAT0217S01

NMAT0217S02



TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR

Diagnostic Procedure

Diagnostic Procedure

	MATO	219
1 CHECK INPUT SIGNA	L.	GI
 With CONSULT-II Start engine. Select "TCM INPUT SIGNAL Read out the value of "VHCI 	LS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. ∠/S SE·MTR" while driving.	MA
Check the value changes ac	cording to driving speed.	EM
	DATA MONITOR	
	MONITORING	
	VHCL/S SE-A/T XXX km/h	LG
	VHCL/S SE-MTR XXX km/h	
	THRTL POS SEN XXX V	EC
	FLUID TEMP SE XXX V	
	BATTERY VOLT XXX V	FE
	SA1614J	CL
1. Start engine.		
2. Check voltage between TCN	I harness connector M26 terminal No. 40 (W/PU) and ground while driving at 2 to 3 km/h	MT
(1 to 2 MPH) for 1 m (3 ft) o	r more.	
		AT
		PU
		AX
Dees	- SAIS28JA	SU
		-
	GO TO 2.	_
	 Vehicle speed sensor and ground circuit for vehicle speed sensor (Refer to EL-58. 	l Din
	"Component Parts and Harness Connector Location".)	
	 Harness for short or open between TCM and vehicle speed sensor (Main harness) Harness for short or open between ABS control unit and combination meter 	ST
		- Rs
2 CHECK DTC		0.00

-				
Perform Self-diagnosis Code confirmation procedure, AT-95.				
OK or NG			DI	
ОК	•	INSPECTION END		
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	GC IIA	

EL

Description



Description

- Throttle position sensor The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch. The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Throttle position sensor	Fully-closed throttle	Approximately 0.5V
	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

NMAT0220S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)
		Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery voltage
10	LG	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	0V
17	D	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
17	17 R (in throt position	(in throttle position switch)	@ D	When releasing accelerator pedal after warming up engine.	0V
		Throttle position	(Lon)	Ignition switch "ON".	4.5 - 5.5V
32	32 LG/R Sensor (Power source)		لار م	Ignition switch "OFF".	0V
41	R/Y	Throttle position sensor	Ma	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	G/Y	Throttle position sensor (Ground)		_	0V

Description (Cont'd)

ON BOARD DIAGNOSIS LOGIC

		=NMAT0220S03	
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	GI
E : THROTTLE POSI SEN	TCM receives an excessively low or high	 Harness or connectors (The solenoid circuit is open or shorted.) 	ПЛА
🕅 : 3rd judgement flicker	voltage from the sensor.	Throttle position sensorThrottle position switch	IMIA



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SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the EC malfunction is eliminated.

(P) WITH CONSULT-II

NMAT0220S06 FE

NMAT0220S07

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: 3) Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full MT throttle position and driving for more than 3 seconds.

WITHOUT CONSULT-II

- AT 1) Start engine. 2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 PD km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds. AX Perform self-diagnosis. 3)
- Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37. SU

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AT-99



Diagnostic Procedure

Diagnostic Procedure

		MMATO2	22
1	CHECK DTC WITH ECI	И	GI
Perfor	m diagnostic test mode II (self-diagnostic results) for engine control. Refer to EC-35, "Description".]
		OK or NG	MA
OK		GO TO 2.	
NG		Check throttle position sensor circuit for engine control. Refer to EC-141, "Component Description".	EM

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Diagnostic Procedure (Cont'd)

2 CHECK INPUT SI	GNAL	
 With CONSULT-II Turn ignition switch to " (Do not start engine.) Select "TCM INPUT SIG Read out the value of " Voltage: Fully-closed throttle Approximately 0 Fully-open throttle: Approximately 4 	DN" position. NALS" in "DATA MONITOR" mode for "A/T" v "HRTL POS SEN". 5V	vith CONSULT-II.
	DATA MONITOR	
	MONITORING	-
	VHCL/S SE-A/T XXX km/h	
	VHCL/S SE-MTR XXX km/h	
	THRTL POS SEN XXX V	
	BATTERY VOLT XXX V	
		SAT614J
(Do not start engine.) 2. Check voltage between depressed slowly. Voltage: Fully-closed throttle Approximately 0 Fully-open throttle Approximately 4 (Voltage rises gradual	TCM harness connector M26 terminal Nos. 4 valve: 5V valve: / y in response to throttle position.) Image: Connect Connect Connect Connect	1 (R/Y) and 42 (GY) while accelerator pedal is
		SAT513JC
	OK or NG	
OK (With CONSULT-II)	GO TO 3.	
OK (Without CONSULT- II)	► GO TO 4.	
NG	 Check harness for short or open betwe sor circuit. (Main harness) 	en ECM and TCM regarding throttle position sen-

Diagnostic Procedure (Cont'd)

3	CHECK THROTTLE PO	SITION SWITCH	I CIRCUIT (With	CONSULT-II)				
D Wit 1. Tur	th CONSULT-II n ignition switch to "ON" po	osition.						GI
(Do 2. Sel 3. Rea Che	o not start engine.) ect "TCM INPUT SIGNALS ad out "CLOSED THL/SW" eck the signal of throttle po	S" in "DATA MONI and "W/O THRL/ osition switch is inc	TOR" mode for "A/ P-SW" depressing dicated properly.	T" with CONS and releasing	ULT-II. accelerato	r pedal.		MA
		Accelerator	Data r	monitor				EM
		pedal condition			21/1			
		Beleased	ON	OFF	300			
		Fully depressed	OFF	ON				LC
				1			MTBL0011	
								EC
					DATA MON			
					MONITORING			
				PO	WERSHIFT SW	OFF		FE
				CL	DSED THL/SW	OFF		
				W	THRI /P-SW	OFF		CI
					7 mme/F-3W	011		0G
		\odot		нс	LD SW	OFF		
		- //</th <th></th> <th>BR</th> <th>AKE SW</th> <th>ON</th> <th></th> <th>MT</th>		BR	AKE SW	ON		MT
	,/////							1
							SAT646J	
			OK or NG					AT
ОК		GO TO 5.						
NG		Check the follow	ving items:					PD
	-	Throttle positio	n switch					
		Refer to "Com	ponent Inspection"	, AT-105.				
		 Harness for sh 	ort or open betwee	en ignition swi	tch and thro	ottle positi	on switch (Main	AX
		harness)						
		 Harness for sh 	ort or open betwee	en throttle pos	ition switch	and TCM	(Main harness)	0.1.5
								SU

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Diagnostic Procedure (Cont'd)



5	CHECK DTC				
Perforr	Perform Self-diagnosis Code confirmation procedure, AT-99.				
		OK or NG			
OK	►	INSPECTION END			
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			

Component Inspection



• To adjust closed throttle position switch, refer to EC-50, "Basic EC Inspection".

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 Wide Open Throttle Position Switch Check continuity. 				NMAT0223S0102	AT
		Terminals			
Connector	Accelerator pedal condi- tion	Terminal No.	(Wire color)	Continuity	PD ay
F34	Released	5 (G/OR)	6 (D)	No	LAVA
	Depressed		0 (N)	Yes	SU

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Description



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NMAT0224S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
11 R/W		Shift colonoid		When shift solenoid valve A operates. (When driving in " D_1 " or " D_4 ".)	Battery voltage
	R/W valve A	valve A		When shift solenoid valve A does not oper- ate. (When driving in "D ₂ " or "D ₃ ".)	0V

ON BOARD DIAGNOSIS LOGIC

NMAT0224S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
E : SHIFT SOLENOID/V A	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve A 	
🔞 : 4th judgement flicker	valve.		

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

Description (Cont'd)

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AT-107






TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

Diagnostic Procedure

Diagnostic Procedure

1 CHECK GROUND CIRC		G
 Turn ignition switch to "OFF" Disconnect solenoid valve ha Check resistance between so ground. 	position. rness connector (terminal cord assembly) E25 connector in engine compartment. elenoid valve harness connector (terminal cord assembly) E25 terminal No. 2 (R/W) and	MA
	Solenoid valve harness connector	EM
	(Terminal cord assembly)	LC
		EC
	= SAT448K	FE
Yes	GO TO 2	
No	1. Remove control valve assembly. Refer to AT-205.	GL
	 2. Check the following items: Shift solenoid valve A Refer to "Component Inspection", AT-110. 	MT
	Harness of terminal cord assembly for short or open	AT
		1
1. Turn ignition switch to "OFF"	position.	PD
 Disconnect TCM harness cor Check resistance between so M25 terminal No. 11 (R/W). 	inector. Ilenoid valve harness connector E25 terminal No. 2 (R/W) and TCM harness connector	AX
	Solenoid valve harness connector	SU
		BR
		ST
		RS
If OIX shask barrens for all such the	SAT801JA	BT
II UN, CHECK HARNESS FOR Short to	σ ground and short to power.	HA
Yes	GO TO 3.	
No	Repair open circuit or short to ground or short to power in harness or connectors.	SC
		1

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TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

Diagnostic Procedure (Cont'd)

3	CHECK DTC		
Perform	Perform Self-diagnosis Code confirmation procedure, AT-107.		
	OK or NG		
OK	•	INSPECTION END	
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	



Component Inspection SHIFT SOLENOID VALVE A

NMAT0227 NMAT0227S01

For removal, refer to AT-205. •

Resistance Check

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Check resistance.

NMAT0227S0101

Terminal			
Connector	Terminal No. (Wire color)		Resistance (Approx.) Ω
E402	3 (L)	Ground	20 - 40



Operation Check

NMAT0227S0102 Check solenoid valve by listening for its operating sound while • applying battery voltage to the solenoid valve harness connector (terminal cord assembly) E402 terminal No. 3 (L) and ground.

Description

Gear position 1 2 3 4	LC		
	_		
Shift solenoid valve A ON (Closed) OFF (Open) OFF (Open) ON (Closed)	— EC		
Shift solenoid valve B ON (Closed) ON (Closed) OFF (Open) OFF (Open)	 		
TCM TERMINALS AND REFERENCE VALUE Remarks: Specification data are reference values.			
Terminal No.Wire colorItemConditionJudgement standard (Approx.)	— gl		
Shift solonoid When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".) Battery volta	je AT		
12 OR/L Valve B valve B valve B When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".) OV			

ON BOARD DIAGNOSIS LOGIC

		NMAT0228502	0.5/7
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	A2X
E : SHIFT SOLENOID/V B	TCM detects an improper voltage drop	• Harness or connectors	\$11
🔞 : 5th judgement flicker	valve.	 Shift solenoid valve B 	00

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TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Description (Cont'd)





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NMAT0228S05

- Start engine.
 Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- 3) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.

® WITHOUT CONSULT-II

NMAT0228S06

- Start engine.
 Drive vehicle in D₁ → D₂ → D₃ position.
- 3) Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.



AT-113

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Diagnostic Procedure

Diagnostic Procedure

	лияносто носсание милогоза милогоза
1 CHECK GROUND CIRC	CUIT
 Turn ignition switch to "OFF" Disconnect solenoid valve ha Check resistance between so ground. 	position. rness connector (terminal cord assembly) E25 in engine compartment. lenoid valve harness connector (terminal cord assembly) E25 terminal No. 1 (OR/L) and Solenoid valve harness connector (Terminal cord assembly) Solenoid valve harness connector (Terminal cord assembly) Solenoid valve harness connector (Terminal cord assembly)
	- SATOUZJA Is resistance approx. 20 - 40Ω ?
Yes	GO TO 2.
No	 Remove control valve assembly. Refer to AT-205. Check the following items: Shift solenoid valve B Refer to "Component Inspection", AT-115. Harness of terminal cord assembly for short or open
	•
 Turn ignition switch to "OFF" Disconnect TCM harness cor Check resistance between so M25 terminal No. 12 (OR/L). 	position. Interctor. Interoid valve harness connector E25 terminal No. 1 (OR/L) and TCM harness connector Solenoid valve harness connector If the position of
	Is resistance approx. 0 Ω ?
Yes	GO TO 3.
No	Repair open circuit or short to ground or short to power in harness or connectors.

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Diagnostic Procedure (Cont'd)

3	CHECK DTC		
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-112.		
		OK or NG	
OK	•	INSPECTION END	MA
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	EM



Component Inspection	
SHIFT SOLENOID VALVE B	

• For removal, refer to AT-205.

Resistance Check

Check resistance.

				-
Terminal				CL
Connector	Terminal No. (Wire color) Resistant (Approx.)			0/152
E403	2 (W)	Ground	20 - 40	- IMI I

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NMAT0231

NMAT0231S01

NMAT0231S0101

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Shift solenoid valve B

Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the solenoid valve harness connector (terminal cord assembly) E403 terminal No. 2 (W) and ground.

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Description



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the PNP switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NMAT0232S01

NMAT0232S02

NMAT0232S05

NMAT0232S06

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
20	D/I	Overrun clutch		When overrun clutch solenoid valve oper- ates.	Battery voltage
	P/L	solenoid valve		When overrun clutch solenoid valve does not operate.	0V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
() : OVERRUN CLUTCH S/V	TCM detects an improper voltage drop	Harness or connectors (The colonical circuit is open or charted)
🛞 : 6th judgement flicker	valve.	Overrun clutch solenoid valve



SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- WITH CONSULT-II
- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "OFF" position and vehicle speed higher than 10 km/h (6 MPH).

WITHOUT CONSULT-II

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "OFF" position and vehicle speed higher than 10 km/h (6 MPH).
- Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.

AT-116



AT-117

TROUBLE DIAGNOSIS FOR OVERRUN CLUTCH S/V

Diagnostic Procedure

Diagnostic Procedure

	NINA1023	
 Turn ignition switch to "OFF" p Disconnect solenoid valve har Check resistance between sole ground. 	position. ness connector (terminal cord assembly) E25 in engine compartment. enoid valve harness connector (terminal cord assembly) E25 terminal No. 3 (P/L) and	
	Solenoid valve harness connector (Terminal cord assembly)	
	Is resistance approx. 20 - 4002?	
Yes No	 GO TO 2. 1. Remove control valve assembly. Refer to AT-205. 2. Check the following items: Overrun clutch solenoid valve Refer to "Component Inspection", AT-119. Harness of terminal cord assembly for short or open 	
· · · · · · · · · · · · · · · · · · ·		
2 CHECK POWER SOURCE 1. Turn ignition switch to "OFF" p 2. Disconnect TCM harness conr 3. Check resistance between solo M25 terminal No. 20 (P/L).	CE CIRCUIT position. nector. enoid valve harness connector E25 terminal No. 3 (P/L) and TCM harness connector	
	Solenoid valve harness connector	
	TCM O CONNECTOR 20	
If OK, check harness for short to ground and short to power.		
	Is resistance approx 0 Ω ?	
Yes 🕨	GO TO 3.	
No	Repair open circuit or short to ground or short to power in harness or connectors.	

TROUBLE DIAGNOSIS FOR OVERRUN CLUTCH S/V

Diagnostic Procedure (Cont'd)

3	CHECK DTC			
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-116.			
OK or NG				
OK		INSPECTION END	MA	
NG	NG 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			



Component Inspection				
OVERRUN CLUTCH SOLENOID VALVE				

• For removal, refer to AT-205.

Resistance Check

• Check resistance.

Terminal					
ConnectorTerminal No. (Wire color)Resistance (Approx.) Ω					
E402	4 (B) Ground 20 - 40				

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NMAT0235

NMAT0235S01

NMAT0235S0101



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Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the solenoid valve harness connector (terminal cord assembly) E403 terminal No. 4 (B) and ground.

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TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in "D₄", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NMAT0236S01

NMAT0236S02

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	Condition		Condition		Judgement standard (Approx.)
2	Torque converter		When A/T performs lock-up.	8 - 15V			
3	DR/R	valve		When A/T does not perform lock-up.	0V		

ON BOARD DIAGNOSIS LOGIC

NMAT0236S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
E : T/C CLUTCH SOL/V	TCM detects an improper voltage drop	Harness or connectors (The selencid circuit is open or shorted.)
🕅 : 7th judgement flicker	valve.	Torque converter clutch solenoid valve

TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Description (Cont'd)



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*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT", EL SECTION.

TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Diagnostic Procedure

Diagnostic Procedure

1 CHECK GROUND CIR		G	
 Turn ignition switch to "OFF" position. Disconnect solenoid valve harness connector (terminal cord assembly) E25 in engine compartment. Check resistance between solenoid valve harness connector (terminal cord assembly) E25 terminal No. 5 (BR/R) and ground. 			
5			
	Solenoid valve harness connector (Terminal cord assembly)	LC	
		EC	
	SAT336IB	FE	
	Is resistance approx. 10 - 20 Ω ?	GL	
Yes	GO TO 2.	-	
No	 Remove oil pan. Refer to AT-205. Check the following items: Torque converter clutch solenoid valve 	MT	
	 Refer to "Component Inspection", AI-124. Harness of terminal cord assembly for short or open 	AT	
2 CHECK RESISTANCE		PD	
 Turn ignition switch to "OFF" position. Disconnect TCM harness connector. Check resistance between solenoid valve harness connector E25 terminal No. 5 (BR/R) and TCM harness connector 			
		SU	
	Solenoid valve harness connector	BR	
		ST	
		RS	
		BT	
	Ω	HA	
If OK, check harness for short to ground and short to power.			
Is resistance approx. 0 Ω ?			
Yes	GO TO 3.	1	
No	Repair open circuit or short to ground or short to power in harness or connectors.	IDX	

TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Diagnostic Procedure (Cont'd)

3	CHECK DTC			
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-121.			
	OK or NG			
OK		INSPECTION END		
NG	NG I. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness con- nector.			



Component Inspection

TORQUE CONVERTER CLUTCH SOLENOID VALVE

• For removal, refer to AT-205.

Resistance Check

• Check resistance.

NMAT0239S0101

NMAT0239

Terminal			
Connector	Connector Terminal No. (Wire color)		Resistance (Approx.) Ω
E404	7 (B)	Ground	10 - 20



Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the solenoid valve harness connector (terminal cord assembly) E404 terminal No. 7 (B) and ground.

Description



TCM TERMINALS	AND	REFERENCE	VALUE
	/		

Approximately 0.5V

NMAT0240S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition Judgement standard (Approx.)			Condition Judgem Condition standa (Appro-		Condition Judgen tanda (Appro		BR
10	G/OR	G/OR Power source	CON	When turning ignition switch to "ON".	Battery volt- age	- ST				
				When turning ignition switch to "OFF".	0V	-				
19	G/OR	Power source	R	Same as No. 10		RS				
20	R/W Power source (Memory back-up)	Power source	Con	When turning ignition switch to "OFF".	Battery volt- age	BT				
20			When turning ignition switch to "ON".	Battery volt- age	HA					
42	G/Y	Throttle position sensor (Ground)	Con	_	_	SC				
			A/T fluid tempera-	A/T fluid tempera-	857	When ATF temperature is 20°C (68°F).	1.5V	EL		
47	VV/R	W/K ture sensor	A	When ATF temperature is 80°C (176°F).	0.5V	_				

Description (Cont'd)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
() : BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connectors (The sense direction of shorted)	
🛞 : 8th judgement flicker	voltage from the sensor.	 A/T fluid temperature sensor 	



SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(E) WITH CONSULT-II

NMAT0240S06

NMAT0240S07

NMAT0240S03

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes.

WITHOUT CONSULT-II

1) Start engine.

Shade

SAT821H

- Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes.
- Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.



TAT262

Diagnostic Procedure

Diagnostic Procedure

	1997-1102-9		
1 CHECK TCM POWER SO	OURCE STEP 1		
 Turn ignition switch to ON position (Do not start engine.) Check voltage between TCM has 	ion. arness connector M25, M26 terminal Nos. 10 (G/OR), 19 (G/OR), 28 (R/W) and ground.		
TCM O CONNECTOR 10, 19, 28 Voltage: Battery voltage SAT611J			
OK or NG			
OK 🕨 G	GO TO 2.		
NG 🕨 G	GO TO 3.		

2 **CHECK TCM POWER SOURCE STEP 2** 1. Turn ignition switch to OFF position. 2. Check voltage between TCM harness connector M26 terminal No. 28 (R/W) and ground. 争 тсм **O** CONNECTOR 28 Voltage: **Battery voltage** Ð ∋ SAT612JE OK or NG OK GO TO 4. GO TO 3. NG

3	DETECT MALFUNCTIO	NING ITEM			
Check	Check the following items:				
 Ignit Defi 	 Framess for short of open between ignition switch and TCW terminals 10, 19 and 28 (Main namess) Ignition switch and 10A fuse [No. 12 or 28, located in the fuse block (J/B)] 				
Refe	er to EL-7, Schematic.				
OK or NG					
OK	►	GO TO 4.			
NG		Repair or replace damaged parts.			

Diagnostic Procedure (Cont'd)

4 0	CHECK TCM GROUND	CIRCUIT			
 Turn ignition switch to OFF position. Disconnect TCM harness connector. 			GI		
3. Chec C If Ok	ck continuity between TCl continuity should exist. <, check harness for shor	M terminal Nos. 25, 48 and ground. Refer to "Wiring Diagram — AT — BA/FTS", AT-127. t to ground and short to power.	MA		
		OK or NG			
OK		GO TO 5.			
NG		Repair open circuit or short to ground or short to power in harness or connectors.			
1			- L(-		
5 0	CHECK A/T FLUID TEN	IPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY			
1. Turn	ignition switch to "OFF" p	position.	EC		
 Disco 3. Cheo 7 (B) 	 Disconnect solenoid valve harness connector (terminal cord assembly) E25 in engine compartment. Check resistance between solenoid valve harness connector (terminal cord assembly) E25 terminals No. 6 (W) and No. 7 (B) when A/T is cold [20°C (68°F)]. 				
		Solenoid valve harness connector (Terminal cord assembly)			
			M		
		SAT734JA	PC		
Is resistance approx. 2.5 k Ω ?					
Yes	•	GO TO 6.			
No	•	1. Remove oil pan.	1		
		 2. Check the following items: A/T fluid temperature sensor Refer to "Component Inspection", AT-131. 	SU		
		Harness of terminal cord assembly for short or open			
			빈		

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Diagnostic Procedure (Cont'd)

6	CHECK INPUT SIGNAL	L OF A/T FLUID TEMPERATURE SENSOR	
Wi	th CONSULT-II rt engine.		
2. Sel 3. Rea	ect "TCM INPUT SIGNALS ad out the value of "FLUID	S" in "DATA MONITOR" mode for "A/T" with CONSULT-II. D TEMP SE".	
	Cold [20°C (68°F)] → I Approximately 1.5V	Hot [80°C (176°F)]: / → 0.5V	
		DATA MONITOR	
		MONITORING	
		VHCL/S SE-A/T XXX km/h	
		VHCL/S SE-MTR XXX km/h	
		THRTL POS SEN XXX V	
		FLUID TEMP SE XXX V	
		BATTERY VOLT XXX V	
		SA	T614J
X Wi 1. Sta 2. Che	thout CONSULT-II rt engine. eck voltage between TCM Voltage: Cold [20°C (68°F)] → I Approximately 1.5V	harness connector M26 terminal No. 47 (W/R) and ground while warming up A/T. Hot [80°C (176°F)]: / \rightarrow 0.5V	
		L SAT	518JA
OK	⊾	GO TO 7	
	►	Check the following item:	
NG		Harness for short or open between TCM and terminal cord assembly (Main harnes)	ss)

7	CHECK DTC			
Perfor	m Diagnostic Trouble Code	e (DTC) confirmation Procedure, AT-126.		
	OK or NG			
OK	•	INSPECTION END		
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		

Component Inspection

NMAT0243

NMAT0243S01



Component Inspection A/T FLUID TEMPERATURE SENSOR

For removal, refer to AT-205.

• Check resistance.

•

	Terminals				
Connector	Terminal No. (Wire color)		Temperature °C (°F)	Resistance (Approx.) kΩ	EM
 	C (140)	Z (D)	20 (68)	2.5	
E20	ю (VV)	7 (В)	80 (176)	0.3	LC

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Description

Description

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

NMAT0244S01

Remarks.	Specification	data	are	reference	values
Remains.	Specification	uala	ale	reletette	values.

Terminal No.	Wire color	ltem	Condition		Judgement standard (Approx.)
39	L/OR	Engine speed signal		Refer to EC-76, "ECM Inspection Table".	

ON BOARD DIAGNOSIS LOGIC

NMAT0244S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
() : ENGINE SPEED SIG	TCM does not receive the proper voltage	Harness or connectors	
🛞 : 9th judgement flicker	signal from ECM.	(The sensor circuit is open or shorted.)	





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NMAT0244S05

NMAT0244S06

- Start engine.
 Select "SELF-DIAG RESULTS" mode for "A/T" with CON-SULT-II.
- Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 seconds.

WITHOUT CONSULT-II

1) Start engine.

- Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 seconds.
- 3) Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT-II), AT-37.



AT-133

Diagnostic Procedure

				NMAT0246
1	CHECK DTC WIT	H EC	М	
Perfor	m diagnostic test me	ode II ((self-diagnostic results) for engine control. Check ignition signal circuit condition.	
			OK or NG	
OK (W	ith CONSULT-II)		GO TO 2.	
OK (W II)	ithout CONSULT-		GO TO 3.	
NG			Check ignition signal circuit for engine control. Refer to EC-110, "Component Descrition".	p-

2	CHECK INPUT SIGNAL (WITH CONSULT-II)				
 Wit 1. Sta 2. Sel 3. Rea Che 	 With CONSULT-II Start engine. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position. 				
		DATA MONITOR			
		MONITORING			
		ENGINE SPEED XXX rpm			
		TURBINE REV XXX rpm			
		OVERDRIVE SW ON			
		PN POSI SW OFF			
		R POSITION SW OFF			
		SAT645J			
	OK or NG				
ОК	►	GO TO 4.			
NG	►	 Check the following items: Harness for short or open between TCM and ECM Resistor Ignition coil Refer to EC-110, "Component Description". 			

TROUBLE DIAGNOSIS FOR ENGINE SPEED SIG

Diagnostic Procedure (Cont'd)



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Description



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

TCM TERMINALS AND REFERENCE VALUE

NMAT0247S02

NMAT0247503

NMAT0247S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
1		Line pressure		When releasing accelerator pedal after warm- ing up engine.	1.5 - 2.5V
1	UK/B	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0V
2	Ρ	P Line pressure solenoid valve (with dropping resistor)		When releasing accelerator pedal after warm- ing up engine.	5 - 14V
				When depressing accelerator pedal fully after warming up engine.	0V

ON BOARD DIAGNOSIS LOGIC

Description (Cont'd)



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Wiring Diagram — AT — LPSV



Diagnostic Procedure

Diagnostic Procedure

	-2017/01/	
1 CHECK GROUND CIRC	CUIT	GI
 Turn ignition switch to "OFF" Disconnect solenoid valve has Check resistance between so ground. 	position. mess connector (terminal cord assembly) E25 connector in engine compartment. lenoid valve harness connector (terminal cord assembly) E25 terminal No. 4 (R) and	MA
	Solenoid valve harness connector	EM
	(Terminal cord assembly)	LC
		EC
	= SAT806JA	FE
Va		-
	GO TO 2.	CL
	 Refer to AT-205. Check the following items: Line pressure solenoid valve 	MT
	 Harness of terminal cord assembly for short or open 	ΔΤ
2 CHECK POWER SOUR 1. Turn ignition switch to "OFF"	CE CIRCUIT position.	PD
 Disconnect TCM harness con Check resistance between so M25 terminal No. 2 (P). 	nector. lenoid valve harness connector E25 terminal No. 4 (OR/B) and TCM harness connector	AX
	Solenoid valve harness connector	SU
		BR
	TCM O CONNECTOR	ST
		RS
		BT
	SAT807JA	
Vez	IS resistance approx. 11.2 - 12.8Ω?	HA
	GU IU 3. Check the following items:	-
	Dropping resistor	SC
	 Refer to "Component Inspection", AT-140. Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness) 	EL

Diagnostic Procedure (Cont'd)



4	CHECK DTC				
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-137.				
	OK or NG				
OK	►	INSPECTION END			
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			



Component Inspection LINE PRESSURE SOLENOID VALVE

NMAT0250

NMAT0250S01

NMAT0250S0101

For removal, refer to AT-205. •

Resistance Check

•

Check resistance.

inc		

remina					
Connector	Terminal No. (Wire color)		Resistance (Approx.) Ω		
E403	6 (R)	Ground	2.5 - 5		

Torm

Component Inspection (Cont'd)



and the second

(21) (55)

SAT003K

Ω

Operation Check

Check solenoid valve by listening for its operating sound while • applying battery voltage to the solenoid valve harness connec-GI tor (terminal cord assembly) E403 terminal No. 6 (R) and ground.

MA

EM

- LC

NMAT0250S02

DROPPING RESISTOR

Check resistance. •

Check resistance.				
	Termi	nal		
Connector	Terminal No.	(Wire color)	Resistance (Approx.) Ω	FE.
F19	1 (OR/B)	2 (P)	11.2 - 12.8	GL

- MT
- AT
- PD
- AX
- SU
- BR
- ST

RS

- BT
- HA
- SC
- EL
- IDX

TROUBLE DIAGNOSIS FOR CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

SAT574J

ON BOARD DIAGNOSIS LOGIC

NMAT0207S01

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
 CONTROL UNIT (RAM) CONTROL UNIT (ROM) 	TCM memory (RAM) or (ROM) is mal- functioning.	ТСМ





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE NOTE:

If "SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

B WITH CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

TROUBLE DIAGNOSIS FOR CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

Diagnostic Procedure

		Diagnocale i recedure	=NMAT0208	
1	CHECK DTC		GI	
 Wit Turi Tou Perform See pr 	th CONSULT-II n ignition switch "ON" and ch "ERASE". n Self-diagnosis Code cor evious page.	select "SELF DIAG RESULTS" mode for A/T with CONSULT-II.	M	
Is the "CONTROL UNIT (RAM) or CONTROL UNIT (ROM)" displayed again?				
Yes		Replace TCM.		
No		INSPECTION END		

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TROUBLE DIAGNOSIS FOR CONTROL UNIT (EEPROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

SAT574J

ON BOARD DIAGNOSIS LOGIC

NMAT0215S01

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
E : CONT UNIT (EEPROM)	TCM memory (EEPROM) is malfunction- ing.	ТСМ



SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE NOTE:

If "SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

B WITH CONSULT-II

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

SAT407K
TROUBLE DIAGNOSIS FOR CONTROL UNIT (EEPROM)

Diagnostic Procedure

Diagnostic Procedure

			IMAT0216
1	CHECK DTC		GI
 With CONSULT-II Turn ignition switch "ON" and select "SELF DIAG RESULTS" mode for A/T with CONSULT-II. Move selector lever to "R" position. Depress accelerator pedal (Full throttle position). 			MA
4. Tou 5. Tur Perfori	 Touch "ERASE". Turn ignition switch "OFF" position for 10 seconds. Perform Self-diagnosis Code confirmation procedure. 		
See previous page. Is the "CONT UNIT (EEPROM)" displayed again?		LC	
Yes		Replace TCM.	
No		INSPECTION END	EC

FE

CL

MT

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EL

Wiring Diagram — AT — NONDTC



AT-NONDTC-02



Wiring Diagram — AT — NONDTC (Cont'd)

AT-NONDTC-03



TAT267

1. POWER Indicator Lamp Does Not Come On

GI

1. POWER Indicator Lamp Does Not Come On

SYMPTOM:

POWER indicator lamp does not come on for about 2 seconds when turning ignition switch to "ON".



1. POWER Indicator Lamp Does Not Come On (Cont'd)

4	CHECK TCM GROUND	CIRCUIT	
1. Tur 2. Dis 3. Che If C	 Turn ignition switch to OFF position. Disconnect TCM harness connector. Check continuity between TCM terminal Nos. 25, 48 and ground. Refer to "Wiring Diagram — AT — MAIN", AT-86. Continuity should exist. If OK, check harness for short to ground and short to power. 		
	OK or NG		
ОК		GO TO 5.	
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.	

5	CHECK LAMP CIRCUIT	r	
1. Tur 2. Set 3. Che	 Turn ignition switch to "ON" position. Set A/T mode switch to "ON" position. Check voltage between TCM harness connector M25 terminal No. 13 (G) and ground. 		
	TCM O CONNECTOR		
	Does battery voltage exist?		
Yes	•	GO TO 6.	
No		 Check the following items. Fuse POWER indicator lamp Refer to EL-73, "Schematic". Harness for short or open between ignition switch and POWER indicator lamp (Main harness) Refer to EL-7, "Schematic". Harness for short or open between POWER indicator lamp and TCM 	

6	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	►	INSPECTION END
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

2. POWER or SNOW Indicator Lamp Does Not Come On

SYMPTOM: POWER or SNOW indicator lamp does not come on when turning A/T mode switch in the appropriate position.

2. POWER or SNOW Indicator Lamp Does Not Come On (Cont'd)

1	CHECK SYMPTOM		
Is "1. POWER or SNOW Indicator Lamp Come On" OK?			GI
Yes or No			
Yes		GO TO 2.	MA
No		Go to 1. POWER Indicator Lamp Come On, AT-149.	

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- A/T mode switch (Refer to AT-189.)
- Harness continuity between ignition switch and A/T mode switch
- Harness continuity between A/T mode switch and TCM
- Ignition switch (Refer to EL-7, "Schematic".)

OK or NG

ОК	INSPECTION END	FE
NG	Repair or replace damaged parts.	

MT

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LC

EC

3. O/D OFF Indicator Lamp Does Not Come On SYMPTOM:

O/D OFF indicator lamp does not come on when setting overdrive control switch to OFF position.

		dive control switch to OTT position.	_ DN
1	DETECT MALFUNCTIO	NING ITEM	
Check Ove Harr Ignit 	 Check the following items: Overdrive control switch (Refer to AT-189.) Harness continuity between ignition switch and O/D OFF indicator lamp Ignition switch (Refer to EL-7, "Schematic".) 		AX
		OK or NG	20
OK		INSPECTION END	
NG		Repair or replace damaged parts.	BR

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1DX

4. POWER Indicator Lamp Does Not Come On

4. POWER Indicator Lamp Does Not Come On

SYMPTOM:

POWER indicator lamp does not come on for about 3 seconds when depressing and releasing accelerator pedal fully.





3	CHECK TCM INSPECTI	ON
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
OK or NG		
ОК	►	INSPECTION END
NG	►	Repair or replace damaged parts.

5. Engine Cannot Be Started In "P" and "N" Position

	5. Engine Cannot Be Started In "P" and "N" Position
	Engine cannot be started with selector lever in "P" or "N' position.
	Engine cannot be started with selector lever in "P"Engine car be started with selector lever in "D", "2", "1" or "R" position
CHECK PNP SWITCH	CIRCUIT
With CONSULT-II Does "TCM INPUT SIGNALS" i	n Data Monitor show damage to PNP switch circuit?
Without CONSULT-II Does self-diagnosis show dama	age to PNP switch circuit?
	Self-diagnosis start
	Light
	Shade
	SAT146BA
	Yes or No
Yes	Check PNP switch circuit. Refer to AT-189.
	60 10 2.
2 CHECK PNP SWITCH	INSPECTION
Check for short or open of PNF	P switch 2-pin harness connector E22. Refer to "Components Inspection", AT-196.
ок 🕨	GO TO 3.
NG 🕨	Repair or replace PNP switch.
3 CHECK STARTING S	/STEM
Check starting system. Refer to	SC-12, "System Description".
	OK or NG
OK 🕨	INSPECTION END
NG 🕨	Repair or replace damaged parts.

SC

EL

6. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

6. In "P" Position, Vehicle Moves Forward Or **Backward When Pushed** =NMAT0075 SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

Check parking components. Refer to "Parking Pawl Components", AT-266.		
SAT13		
OK or NG		
OK INSPECTION END		
NG Repair or replace damaged parts.		

7. In "N" Position, Vehicle Moves

7. In "N" Position, Vehicle Moves

SYMPTOM:

=NMAT0076

Vehicle moves forward or backward when selecting "N" position.



7. In "N" Position, Vehicle Moves (Cont'd)

4	CHECK A/T FLUID CO	NDITION
1. Re 2. Ch	emove oil pan. neck A/T fluid condition.	
		SATIZIE
		OK or NG
ОК		GO TO 5.
NG		 Disassemble A/T. Check the following items: Forward clutch assembly Overrun clutch assembly Reverse clutch assembly

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
ОК		INSPECTION END	
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

8. Large Shock. "N" \rightarrow "R" Position

=NMAT0077

GI

8. Large Shock. "N" \rightarrow "R" Position

SYMPTOM:

There is large shock when changing from "N" to "R" position.





- BT
- HA

SC

8. Large Shock. "N" \rightarrow "R" Position (Cont'd)

3	CHECK LINE PRESSU	RE
Check	line pressure at idle with	selector lever in "D" position. Refer to "LINE PRESSURE TEST", AT-51.
		SAT494G
		OK or NG
OK		GO TO 4.
NG	•	 Remove control valve assembly. Refer to AT-205. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve

4	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
OK		INSPECTION END	
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

9. Vehicle Does Not Creep Backward In "R" Position

9. Vehicle Does Not Creep Backward In "R" Position SYMPTOM:

=NMAT0078 G

Vehicle does not creep backward when selecting "R" position.



2	CHECK STALL TEST		AT
Check	Check stall revolution with selector lever in "1" and "R" positions.		
Refer	to "STALL TEST", AT-48.		PD
			AX
			SU
			BR
		SAT493G	ST
		OK or NG	
OK	•	GO TO 3.	- ne
OK in "P" po	"1" position, NG in	1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-205.	LU2
it po	Sition	 Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot 	65
		valve and pilot filter)	BI
		Line pressure solenoid valve J. Disassemble A/T.	
		4. Check the following items:	HA
		Oil pump assembly	
		Reverse clutch assembly	SC
		High clutch assembly	
NG in	both "1" and "R"	GO TO 6.	I EL
positio	ns		

9. Vehicle Does Not Creep Backward In "R" Position (Cont'd)



CHECK A/T FLUID CONDITION 4

1. Remove oil pan.

2. Check A/T fluid condition.



5	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
OK		INSPECTION END	
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

9. Vehicle Does Not Creep Backward In "R" Position (Cont'd)

6	DETECT MALFUNCTIONING ITEM	
1. Rer	1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-205.	
 Z. Che Valv 	es to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)	
• Line	pressure solenoid valve	MA
3. Dis	assemble A/T.	1015 1
4. Che	eck the following items:	1
• Oil p	• Oil pump assembly	
	Iorque converter Reverse duteb assembly	
 High 	n clutch assembly	
 Low 	& reverse brake assembly	LG
• Low	one-way clutch	
	Repair or replace damaged parts.	EC
		1

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AT-161

10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position =NMAT0079

SYMPTOM:

Vehicle does not creep forward when selecting "D", "2" or "1" position.



10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)



1. Perform TCM input/output signal inspection.

NG

EL

10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)

6	DETECT MALFUNCTIONING ITEM		
1. Re	1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-205.		
2. Ch	eck the following items:		
Valv	ves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)		
Line	e pressure solenoid valve		
3. Dis	3. Disassemble A/T.		
4. Ch	4. Check the following items:		
• Oil	Oil pump assembly		
• For	 Forward clutch assembly 		
• For	 Forward one-way clutch 		
• Low	Low one-way clutch		
• Low	Low & reverse brake assembly		
• Toro	Torque converter		
	Repair or replace damaged parts.		

11. Vehicle Cannot Be Started From D₁



	Throttle position switch	SAT414K	BT
	OK or NG		ПA
	GO TO 4.		INA
► F	Repair or replace throttle position sensor.		
			96

OK NG

EL

11. Vehicle Cannot Be Started From D₁ (Cont'd)



1. Remove oil pan.

2. Check A/T fluid condition.



OK or NG

SAT171B

OR	GO TO 6.
NG	GO TO 8.

6	DETECT MALFUNCTIO	NING ITEM	
 Rer Ref Che Shif Shif Shif Pilot Pilot 	 Remove control valve assembly. Refer to AT-205. Check the following items: Shift valve A Shift valve B Shift solenoid valve A Shift solenoid valve B Pilot valve 		
OK or NG			
OK		GO TO 7.	
NG		Repair or replace damaged parts.	

11. Vehicle Cannot Be Started From D₁ (Cont'd)

7	CHECK SYMPTOM		
Check	again.		GI
		OK or NG	
OK		INSPECTION END	MA
NG		 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	EM

8	DETECT MALFUNCTIO	NING ITEM	LC
 Refe Che Shift 	nove control valve assemb er to AT-205. ck the following items: valve A	oly.	EC
 Shift Shift Shift 	valve B solenoid valve A solenoid valve B		FE
 Pilot Pilot 3. Disa 	valve filter assemble A/T.		CL
 Forw Forw Low 	 Forward clutch assembly Forward one-way clutch 		MT
 High Torquisition Oil p 	 High clutch assembly Torque converter Oil pump assembly 		AT
	OK or NG		PD
OK	•	GO TO 7.]
NG		Repair or replace damaged parts.	AX

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AT-167

12. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

12. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

=NMAT0081

SYMPTOM: A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM	
Are "7.	Are "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D1" OK?	
	Yes or No	
Yes		GO TO 2.
No		Go to "10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "11. Vehicle Cannot Be Started From D_1 ", AT-162, 165.

2	CHECK PNP SWITCH	CIRCUIT	
Does '	th CONSULT-II 'TCM INPUT SIGNALS" in	Data Monitor show damage to PNP switch circuit?	
🛞 Wi Does :	thout CONSULT-II self-diagnosis show damag	ge to PNP switch circuit?	
		Self-diagnosis start Light	
			SAT146BA
		Yes or No	
Yes		Check PNP switch circuit. Refer to AT-189.	
No		GO TO 3.	

3	CHECK VEHICLE SPEE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
Check vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR circuit. Refer to AT-89, AT-95.				
	OK or NG			
OK		GO TO 4.		
NG		Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.		

12. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)



EL

12. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7	CHECK SYMPTOM				
Check	Check again.				
		OK or NG			
OK		INSPECTION END			
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			

8	DETECT MALFUNCTIO	NING ITEM		
 Rer Che Shift Shift Pilot Pilot Dist Che Serv Brat Oil p 	 Remove control valve. Refer to A1-205. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter Disassemble A/T. Check the following items: Servo piston assembly Brake band Oil pump assembly 			
	OK or NG			
OK		GO TO 7.		
NG		Repair or replace damaged parts.		

=NMAT0082

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13. A/T Does Not Shift: $D_2 \rightarrow D_3$

SYMPTOM:

A/T does not shift from D_2 to D_3 at the specified speed.

1	CHECK SYMPTOM		ПЛА
Are "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?			UVUZA
		Yes or No	
Yes		GO TO 2.	L LIM
No		Go to "10. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "11. Vehicle Cannot Be Started From D_1 ", AT-162, 165.	LC

2	CHECK PNP SWITCH	CIRCUIT	E
Does '	th CONSULT-II 'TCM INPUT SIGNALS" in	Data Monitor show damage to PNP switch circuit?	
🛞 Wi Does s	t hout CONSULT-II self-diagnosis show damaç	ge to PNP switch circuit?	
			C
		Self-diagnosis start	M
		Light	A
		Shade	P
		SAT146	ЗА
		Yes or No	AD
Yes		Check PNP switch circuit. Refer to AT-189.	
No	•	GO TO 3.	SI

3 CHECK THROTTLE POSITION SENSOR BR Check throttle position sensor. Refer to EC-141, "Component Description". ST Throttle position sensoi BT Throttle position HA 1 switch SAT414K OK or NG SC GO TO 4. OK NG Repair or replace throttle position sensor. EL

13. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

4	CHECK A/T FLUID CO	NDITION
1. Re 2. Ch	emove oil pan. neck A/T fluid condition.	
		SAT171B
		OK or NG
ОК		GO TO 5.
NG		GO TO 7.
5	DETECT MALFUNCTION	ONING ITEM
 Re Cr Shi Shi Pilo Pilo 	emove control valve Assem neck the following items: ift valve B ift solenoid valve B ot valve ot filter	ibly. Refer to AT-205.
		OK or NG

OK ► GO 10 6.	
NG Repair or replace damaged parts.	

6	CHECK SYMPTOM				
Check	Check again.				
		OK or NG			
OK	•	INSPECTION END			
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			

13. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

7 DETECT MALFUNCTIO	DNING ITEM		
 Remove control valve Assembly. Refer to AT-205. Check the following items: 			
 Shift valve B Shift solenoid valve B Pilot valve Dilat filter 			
 Pilot filler Disassemble A/T. Check the following items: Servo picton assembly 		EM	
 High clutch assembly Oil pump assembly 	 Get of piston assembly High clutch assembly Oil pump assembly 		
	OK or NG	RA	
OK ► GO TO 6.			
NG	Repair or replace damaged parts.	FF	
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14. A/T Does Not Shift: $D_3 \rightarrow D_4$

Yes

14. A/T Does Not Shift: $\mathsf{D_3} \to \mathsf{D_4}$

=NMAT0083

SAT833HA

- SYMPTOM:
- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.



sensor

Light

Shade

Light

Check damaged circuit. Refer to AT-89, AT-95, AT-106, AT-111, AT-125 or 189.



Yes or No

AT-174

14. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)



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14. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

7 DETE	CT MALFUNCTIC	NING ITEM		
 Remove of Check the Shift valve Overrun cl Shift soler Pilot valve Pilot valve Pilot filter Disassem Check the Servo pist Brake ban Torque con Oil pump a 	 Remove control valve Assembly. Refer to A1-205. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter Disassemble A/T. Check the following items: Servo piston assembly Brake band Torque converter Oil pump assembly 			
OK or NG				
OK		GO TO 6.		
NG		Repair or replace damaged parts.		

15. A/T Does Not Perform Lock-up

15. A/T Does Not Perform Lock-up =NMAT0084 SYMPTOM: GI A/T does not perform lock-up at the specified speed. 1 CHECK SELF-DIAGNOSTIC RESULTS MA Does self-diagnosis show damage to torque converter clutch solenoid valve circuit after cruise test? EM Self-diagnosis Torque converter LC start clutch solenoid valve -- Light EC - Shade FE SAT844H Yes or No CL Yes Check torque converter clutch solenoid valve circuit. Refer to AT-120. No GO TO 2. MT 2 CHECK THROTTLE POSITION SENSOR AT Check throttle position sensor. Refer to EC-141, "Component Description". Throttle position PD sensor AX SU Throttle position switch SAT414K

 OK or NG

 OK

 GO TO 3.
 NG
 Repair or replace throttle position sensor.

3	DETECT MALFUNCTIO	NING ITEM			
1. Rei	1. Remove control valve. Refer to AT-205.				
2. Che	2. Check following items:				
 Iorque converter clutch control valve Torque converter relief valve Torque converter clutch solenoid valve Pilot valve 			H.		
 Pilo 	Pilot filter				
OK or NG					
OK	OK ► GO TO 4.				
NG	NG Repair or replace damaged parts.				

ST

15. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM			
Check again.				
OK or NG				
OK		INSPECTION END		
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		

16. A/T Does Not Hold Lock-up Condition

16. A/T Does Not Hold Lock-up Condition SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.



16. A/T Does Not Hold Lock-up Condition (Cont'd)

4	CHECK SYMPTOM			
Check again.				
OK or NG				
OK		INSPECTION END		
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		

5	DETECT MALFUNCTIO	DNING ITEM			
 Remove control valve assembly. Refer to AT-205. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter Disassemble A/T. Check torque converter and oil pump assembly. 					
OK or NG					
ОК		GO TO 4.			
NG	►	Repair or replace damaged parts.			
17. Lock-up Is Not Released

=NMAT0086

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17. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.

		_		
1 CHECK THROTTLE P	OSITION SWITCH CIRCUIT	ПЛА		
	With CONSULT-II			
Does "ICM INPUT SIGNALS"	n Data Monitor show damage to closed throttle position switch circuit?	1		
Without CONSULT-II Does self-diagnosis show dama	ge to closed throttle position switch circuit?	EM		
		LC		
	Self-diagnosis start	EC		
	Light	FE		
	Shade	CL		
		1		
	Yes or No	MT		
Yes	Check closed throttle position switch circuit. Refer to AT-189.			
No	GO TO 2.	AT		
2 CHECK SYMPTOM				
Check again		ru		

OK or NG			
ОК		INSPECTION END	
NG		 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	SU

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18. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

18. Engine Speed Does Not Return To Idle (Light Braking $\mathsf{D}_4\to\mathsf{D}_3$)

SYMPTOM:

Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.

=NMAT0087

- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from "D" to "2" position.





18. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



19. Vehicle Does Not Start From D₁

19. Vehicle Does Not Start From D₁

SYMPTOM:

=NMAT0088

Vehicle does not start from D_1 on Cruise test — Part 2.



2	CHECK SYMPTOM			
Check	Check again.			
		OK or NG		
OK		Go to "11. Vehicle Cannot Be Started From D ₁ ", AT-165.		
NG	►	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		

20. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF"

20. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF" SYMPTOM:

=NMAT0089

A/T does not shift from D_4 to D_3 when changing overdrive control switch to "OFF" position. MA 1 CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (P) With CONSULT-II Does "TCM INPUT SIGNALS" in Data Monitor show damage to overdrive control switch circuit? **Without CONSULT-II** LC Does self-diagnosis show damage to overdrive control switch circuit? EC Self-diagnosis start --- Light CL -- Shade MT SAT146BA Yes or No AT Yes Check overdrive control switch circuit. Refer to AT-189. Go to "13. A/T Does Not Shift: $D_2 \rightarrow D_3$ ", AT-171. No PD

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21. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position

21. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position

SYMPTOM:

=NMAT0090

A/T does not shift from D_3 to 2_2 when changing selector lever from "D" to "2" position.



22. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position

22. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position SYMPTOM:

=NMAT0091

A/T does not shift from 2_2 to 1_1 when changing selector lever from "2" to "1" position.



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23. Vehicle Does Not Decelerate By Engine Brake

23. Vehicle Does Not Decelerate By Engine Brake

SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

1	СНЕСК ЅҮМРТОМ		
ls "6. ∖	Is "6. Vehicle Does Not Creep Backward In "R" Position" OK?		
	Yes or No		
Yes		Go to "18. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-182.	
No		Go to "9. Vehicle Does Not Creep Backward In "R" Position", AT-159.	

24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks)



24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

DIAGNOSTIC PROCEDURE

NOTE:

=NMAT0204S03

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The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

1	CHECK PNP SWITCH	CIRCUIT (With CONSULT-II)
 Win 1. Tur (Do 2. Sel 3. Real sele 	th CONSULT-II n ignition switch to "ON" p o not start engine.) ect "TCM INPUT SIGNALS ad out "P", "R", "N", "D", "2 ector lever position is indic	osition. S" in "DATA MONITOR" mode for "A/T" with CONSULT-II. " and "1" position switches moving selector lever to each position. Check the signal of the ated properly.
		DATA MONITOR
		MONITORING
		PN POSI SW OFF
		R POSITION SW OFF
		D POSITION SW OFF
		2 POSITION SW ON
		1 POSITION SW OFF
		SAT643J
		OK or NG
ОК	•	GO TO 3.
NG	►	 Check the following items: PNP switch Refer to "Component Inspection", AT-196. Harness for short or open between ignition switch and PNP switch (Main harness) Harness for short or open between PNP switch and TCM (Main harness) Joint connector-2

24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



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24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

		_
4 CHECK A/T MODE S	WITCH CIRCUIT (With CONSULT-II)	
 With CONSULT-II Turn ignition switch to "ON" position. (Do not start engine.) 		
 Select "TCM INPUT SIGN. Read out "POWER SHIFT 	LS". SW". Make sure the selector lever switch position is indicated properly.	MÆ
	DATA MONITOR MONITORING	EM
	POWER SHIFT SW OFF CLOSED THL/SW OFF	LC
	W/O THRL/P-SW OFF	FC
	HOLD SW OFF	
	BRAKE SW ON SAT417	κFE
	OK or NG	
OK (With CONSULT-II)	GO TO 7.	
OK (Without CONSULT- ► II)	GO TO 8.	Mī
NG	GO TO 6.	
 CHECK A/I MODE \$ Without CONSULT-II 1. Turn ignition switch to "ON (Do not start engine.) 2. Check voltage between TO switch is "ON" and "OFF". 	' position. M harness connector M26 terminal Nos. 43 (GY), 44 (L/B) and ground when A/T mode	PD AX
	ON "Push"	SU
	TCM harness connector Switch position Voltage 43, 44 ON (POWER or SNOW) Battery voltage	BR
		ST
	■ = SAT120K	A RS
	OK or NG	
OK (With CONSULT-II)	GO TO 7.	BI
OK (Without CONSULT-	GO TO 8.	HA
NG	GO TO 6.	
		SC

EL

24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



ОК	►	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	HA
			. SC

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24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)







COMPONENT INSPECTION

Overdrive Control Switch

NMAT0204S04

• Check continuity.

NMAT0204S0401

Terminal					
Connector	Switch posi- tion	Terminal No.	(Wire color)	Continuity	
Do	OD "ON"	1 (L/P)	1 (I /P)	2 (P)	No
Do	OD "OFF"	Г (Ц/В)	2 (D)	Yes	

Park/Neutral Position Switch

Check continuity.

1.

NMAT0204S0402

Terminal				
Connector	Select lever position	Terminal No.	(Wire color)	Continuity
E22	P, N	1 (B)	2 (BR)	
	Р	3 (B)	4 (L)	
	R	3 (B)	5 (G)	
Foo	Ν	3 (B)	6 (W)	Yes
E23	D	3 (B)	7 (Y)	
	2	3 (B)	8 (R)	
	1	3 (B)	9 (OR)	

- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control linkage. Refer to AT-207.





- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-206.
- 6. If NG on step 4, replace PNP switch.

24. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)





Wide Open Throttle Position Switch

Check continuity.

Terminals				@T	
Connector	Accelerator pedal condi- tion Terminal No. (Wire col-		(Wire color)	Continuity	RS
E24	Released		6 (D)	No	-
г 34	Depressed	5 (G/UR)	0 (K)	Yes	BT

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Description

 The mechanical key interlock mechanism also operates as a shift lock:

With the key switch turned to "ON", the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.

With the key removed, the selector lever cannot be shifted from "P" to any other position.

The key cannot be removed unless the selector lever is placed in "P".

 The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.



Wiring Diagram — SHIFT —

NMAT0094



A/T SHIFT LOCK SYSTEM

Diagnostic Procedure

SYMPTOM 1:

NMAT0095

- Selector lever cannot be moved from "P" position with key in "ON" position and brake pedal applied.
- Selector lever can be moved from "P" position with key in "ON" position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

1	CHECK KEY INTERLOCK CABLE		
Check key interlock cable for damage.			
OK or NG			
OK		GO TO 2.	
NG	NG Repair key interlock cable. Refer to "Key Interlock Cable", AT-203.		

2	CHECK SELECTOR LE	VER POSITION	
Check	Check selector lever position for damage.		
	OK or NG		
OK		GO TO 3.	
NG		Check selector lever. Refer to "ON-VEHICLE SERVICE — PNP Switch and Manual Control Linkage Adjustment", AT-206 and AT-207.	

3 CHECK POWER SOUR	RCE			
 Turn ignition switch to "ON" position. (Do not start engine.) Check voltage between shift lock brake switch harness connector M24 terminal No. 1 (G) and ground. 				
Shift lock brake switch				
Does battery voltage exist?				
Yes	GO TO 4.			
No	 Check the following items: Harness for short or open between battery and shift lock brake switch harness terminal 1 Fuse Ignition switch (Refer to EL-7, "Schematic".) 			

A/T SHIFT LOCK SYSTEM



ОК	GO TO 7.
NG	Replace park position switch.

A/T SHIFT LOCK SYSTEM

Diagnostic Procedure (Cont'd)

7	CHECK SHIFT LOCK SOLENOID				
(Refer to "Component Check", AT-202.)					
OK or NG					
OK		GO TO 8.			
NG		Replace shift lock solenoid.			

-						
8	CHECK SHIFT LOCK OPERATION					
 Reconnect shift lock harness connector. Turn ignition switch from "OFF" to "ON" position. (Do not start engine.) Recheck shift lock operation. 						
OK or NG						
OK		INSPECTION END				
NG	►	 Perform A/T device input/output signal inspection test. If NG, recheck harness connector connection. 				

NMAT0096

NMAT0096S02

NMAT0096S03



KEY INTERLOCK CABLE



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SHIFT CONTROL SYSTEM

Control Device

Control Device



ON-VEHICLE SERVICE



ON-VEHICLE SERVICE

Rear Oil Seal Replacement



Rear Oil Seal Replacement

1. Remove propeller shaft. Refer to PD-4, "Components".

NMAT0211

2. Remove rear oil seal.

- 3. Install rear oil seal.
- Apply ATF before installing.
- 4. Reinstall all removed parts.
- Always use new sealing parts.



Parking Pawl Components Inspection

- Remove propeller shaft from vehicle. Refer to PD-4, "Components".
- 2. Support A/T assembly with a jack.
- 3. Remove rear engine mounting member. Tighten rear engine mounting member to the specified torque. Refer to EM-66, "Removal".
- 4. Remove rear extension assembly.
- 5. Replace parking components if necessary.
- 6. Reinstall any part removed.
- Always use new sealing parts.



Park/Neutral Position Switch Adjustment

- 1. Remove manual control linkage from manual shaft of A/T assembly.
- 2. Set manual shaft of A/T assembly in "N" position.
- 3. Loosen PNP switch fixing bolts.
- 4. Insert pin into adjustment holes in both PNP switch and manual shaft of A/T assembly as near vertical as possible.
- 5. Reinstall any part removed.
- 6. Check continuity of PNP switch. Refer to "Components Inspection", AT-196.

ON-VEHICLE SERVICE

Manual Control Linkage Adjustment

	Ма	anual Control Linkage Adjustment	
	Move the selector lever from the "P" position to "1" position. You should be able to feel the detents in each position.		
	lf th imp 1. 2	ne detents cannot be felt or the pointer indicating the position is properly aligned, the linkage needs adjustment. Place selector lever in "P" position.	MA
	2.		EM
	2	Tighton lock put X until it touches truppion, pulling coloctor	LC
	3. 4.	lever toward "R" position side without pushing button. Back off lock nut X 1 turn and tighten lock nut Y to the speci- fied torque.	EÇ
		Lock nut [①] : 11 - 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)	FE
	5.	Move selector lever from "P" position to "1" position. Make sure that selector lever can move smoothly.	CL
٩A			MT



AT

PD

AX

SU

BR

ST

RS

BT

HA

SC

EL

REMOVAL AND INSTALLATION



- 1. Remove battery negative terminal.
- 2. Remove exhaust tube.
- 3. Remove fluid charging pipe from A/T assembly.
- 4. Remove fluid cooler pipe from A/T assembly.
- 5. Plug up openings such as the fluid charging pipe hole, etc.
- 6. Remove propeller shaft. Refer to PD-4, "Components".
- Insert plug into rear oil seal after removing rear propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal.
- 7. Remove A/T control cable from A/T assembly.
- 8. Disconnect PNP switch, solenoid and revolution sensor harness connectors.
- JAT436K
- 9. Remove air breather hose.
- 10. Remove starter motor.
- 11. Remove dust cover from A/T assembly.
- 12. Remove bolts securing torque converter to drive plate.
- Remove the bolts by turning crankshaft.

REMOVAL AND INSTALLATION

Removal (Cont'd)



Installation (Cont'd)

REMOVAL AND INSTALLATION



- 6. Check fluid level in transmission.
- 7. Move selector lever through all positions to be sure that transmission operates correctly.
 - With parking brake applied, rotate engine at idling. Move selector lever through "N" to "D", to "2", to "1" and to "R" positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.
- 8. Perform road test. Refer to "ROAD TEST", AT-52.

AIR BREATHER HOSE

NMAT0107S02



OVERHAUL

Components







OVERHAUL

Oil Channel



SAT185B

OVERHAUL

Locations of Needle Bearings, Thrust Washers and Snap Rings



DISASSEMBLY

	1. 2.	Drain ATF through drain plug. Remove torque converter by holding it firmly and turning while pulling straight out.	GI
			MA
			EM
SAT018B			LC
KV31102100 (Rotate) Wire (Hold)	3. a. b.	Check torque converter one-way clutch. Insert Tool into spline of one-way clutch inner race. Hook bearing support unitized with one-way clutch outer race	EC
	C.	With suitable wire. Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.	FE
			CL
SAT019B			MT
	4.	Remove PNP switch from transmission case.	AT
			PD
PNP switch			AX
SAT021BB			SU
	5. ●	Remove oil pan. Always place oil pan straight down so that foreign particles inside will not move.	BR
A Destantion			ST
			RS
			BT
SAT186B			
	6.	Place transmission into Tool with the control valve facing up.	HA
			SC
			EL
			IDX
SAT522GA			

AT-215

DISASSEMBLY



- 7. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to LC-14, "Components".
- 8. Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.
- Be careful not to damage connector.

- 9. Remove oil strainer.
- a. Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.

b. Check oil strainer screen for damage.

- 10. Remove control valve assembly.
- a. Straighten terminal clips to free terminal cords then remove terminal clips.

SAT009B


Remove bolts A and B, and remove control valve assembly	
from transmission.	

	Bolt symbol	Length mm (in)	GI
	А	33 (1.30)	MЛA
	В	45 (1.77)	UMUZAL
			EM
			LC
			EC
			FE
			CL
	-		MT
€. ●	Remove solenoid connector. Be careful not to damage connector.		AT
			PD
			AX
			SU
d.	Remove manual valve from o	control valve assembly.	BR
			ST
			RS
			BT
11.	Remove terminal cord assem pushing on stopper.	bly from transmission case while	HA
•	Be careful not to damage of Do not remove terminal co aged.	cord. ord assembly unless it is dam-	SC
			FI

كاكا

IDX



Thrust washer-

- 12. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.

13. Remove O-ring from input shaft.

- 14. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.

- b. Remove O-ring from oil pump assembly.
- Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.

d. Remove needle bearing and thrust washer from oil pump assembly.

SAT108B





- b. Remove front bearing race from clutch pack.
- c. Remove rear bearing race from clutch pack.

d. Remove front planetary carrier from transmission case.

e. Remove front needle bearing from front planetary carrier.f. Remove rear bearing from front planetary carrier.

g. Remove rear sun gear from transmission case.

- 18. Remove rear extension.
- a. Remove rear extension from transmission case.
- b. Remove rear extension gasket from transmission case.

SAT189B



f.



Remove needle bearing from transmission case.

20. Remove rear side clutch and gear components. a. Remove front internal gear.

Remove bearing race from front internal gear. b.

c. Remove needle bearing from rear internal gear.





Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case. d.





- I. Remove springs from accumulator pistons B, C and D.
- e. Apply compressed air to each oil hole until piston comes out.
- Hold piston with a rag and gradually direct air to oil hole.

Identification of accumulator pistons	А	В	С	D
Identification of oil holes	а	b	С	d

f. Remove O-ring from each piston.

- 22. Remove manual shaft components, if necessary.
- a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.

b. Remove retaining pin from transmission case.

c. While pushing detent spring down, remove manual plate and parking rod from transmission case.



Oil Pump COMPONENTS





DISASSEMBLY

NMAT0113 1. Loosen bolts in numerical order and remove oil pump cover.

- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of fore-. aft direction when reassembling rotor. Then remove rotor.
- Inscribe identification mark. SAT650A



- 3. While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.

SAT651A



SAT656A

Oil Pump (Cont'd)







Side Clearances

- Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.
- Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

Standard clearance (Cam ring, rotor, vanes and control piston):

NMAT0115

Refer to SDS, AT-292.

 If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

Seal Ring Clearance

Measure clearance between seal ring and ring groove.
Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in) Wear limit:

0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.

ASSEMBLY

1. Drive oil seal into oil pump housing.

Apply ATF to outer periphery and lip surface.

- 2. Install cam ring in oil pump housing by the following
- a. Install side seal on control piston.
- Pay attention to its direction Black surface goes toward control piston.
- Apply petroleum jelly to side seal.
- b. Install control piston on oil pump.



- c. Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.



AT-228

Oil Pump (Cont'd)



Control Valve Assembly COMPONENTS



NMAT0116

AT-230

		Control Valve Assembly (Cont'd)	
	DIS	SASSEMBLY	
	1.	Remove solenoids.	
	a.	Remove torque converter clutch solenoid valve and side plate	GI
	h	from lower body.	
	D.	Remove O-ring from solenoid.	MA
			EM
SAT194B			LC
	C.	Remove line pressure solenoid valve from upper body.	
	d.	Remove O-ring from solenoid.	EC
			FS
			<u>e</u> i
			9Ľ
			0,052
SAT667A			UMI U
	e.	Remove 3-unit solenoid assembly from upper body.	АТ
Shift solenoid value A	t.	Remove O-rings from solenoids.	AI
Shift solenoid valve B			
			PD
			AX
Overrup clutch			
solenoid valve			SU
3710430	2	Disassemble upper and lower bodies	
	<u>а</u> .	Place upper body facedown, and remove bolts, reamer bolts	BR
		and support plates.	
	b.	Remove lower body, separator plate as a unit from upper body.	ST
	•	spring and steel balls.	
			RS
			BT
SAT195B			
	C.	Place lower body facedown, and remove separator plate.	HA
	d.	Remove pilot filter, orifice check valve and orifice check spring.	
			SC
L'AND			EL
			[DX

SAT670A

Control Valve Assembly (Cont'd)

- SAT671A SAT672A SAT673A Tube bracket Tube connector SAT674A
- SAT674A

e. Check to see that steel balls are properly positioned in upper body. Then remove them from upper body.

INSPECTION Lower and Upper Bodies

NMAT0118

 Check to see that there are pins and retainer plates in lower body.

- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.

- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.

Separator Plate

 Make sure that separator plate is free of damage and not deformed and oil holes are clean.

AT-232



Control Valve Assembly (Cont'd)



Orifice check valve Support plate Bolt length: °... - e ° 1 ~ 33 (1.30) Pilot filter 3 ⁶0° 60 Bolt length: : 80 27 (1.06) Separator plate Unit: mm (in) SAT197B



b. Install reamer bolts from bottom of upper body.

c. Place oil circuit of lower body face up. Install orifice check spring, orifice check valve and pilot filter.

- d. Install lower separator plate on lower body.
- e. Install and temporarily tighten support plates, A/T fluid temperature sensor and tube brackets.

- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.

Control Valve Assembly (Cont'd) Install and temporarily tighten bolts and tube brackets in their g. proper locations. GI Bolt length and location: ര Bolt symbol b d а С 0 C MA Bolt length mm (in) 70 (2.76) 50 (1.97) 33 (1.30) 27 (1.06) EM b 6 10 0 (b) (a) LC SAT199BA 2. Install solenoids. Attach O-ring and install torque converter clutch solenoid valve N a. Side plate EC and side plates onto lower body. FE CL MT SAT200B Attach O-rings and install 3-unit solenoids assembly onto b. Shift solenoid valve B AT upper body. Shift solenoid valve A C Attach O-ring and install line pressure solenoid valve onto C. \cap upper body. PD 3. Tighten all bolts. AX Line pressure Overrun clutch solenoid valve solenoid valve SAT150G BR ST RS

BT

HA

SC

EL

IDX

Control Valve Upper Body





SAT142JA

NMAT0120

Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-289.

AT-236



Control Valve Upper Body (Cont'd)







Valve Springs

•

NMAT0122

NMAT0122S02

NMAT0122S01 Measure free length and outer diameter of each valve spring. Also check for damage or deformation. **Inspection standard:**

Refer to SDS, AT-289.

Replace valve springs if deformed or fatigued. •

Control Valves

Check sliding surfaces of valves, sleeves and plugs. •

ASSEMBLY

- NMAT0123 Lubricate the control valve body and all valves with ATF. Install 1. control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body. •





Control Valve Upper Body (Cont'd)



4-2 sequence valve and relay valve

• Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.

• Insert retainer plate while pushing spring.



COMPONENTS





Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-289.

IDX

Control Valve Lower Body (Cont'd)



DISASSEMBLY

2.

•

•

- 1. Remove valves at parallel pins.
 - Remove valves at retainer plates. For removal procedures, refer to "DISASSEMBLY" of Control Valve Upper Body.



SAT829A

ASSEMBLY

Install control valves.

NMAT0127

NMAT0125

NMAT0126



For installation procedures, refer to "ASSEMBLY" of Control Valve Upper Body, AT-238.

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

INSPECTION

Valve Springs

Refer to SDS, AT-289.

• Replace valve springs if deformed or fatigued.

Control Valves

 Check sliding surfaces of control valves, sleeves and plugs for damage.

AT-242

Reverse Clutch



SAT842A

Reverse Clutch (Cont'd)

REPAIR FOR COMPONENT PARTS



- 3. Remove snap ring from clutch drum while compressing clutch springs.
- Do not expand snap ring excessively.
- 4. Remove spring retainer and return spring.

- 5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
- Do not apply compressed air abruptly.
- 6. Remove D-ring and oil seal from piston.

SAT844A INSPECTION

Reverse Clutch Snap Ring and Spring Retainer

NMAT0130 NMAT0130S01

NMAT0130S03

NMAT0130S04

NMAT0130S05

Check for deformation, fatigue or damage.

Thickness Facing Core plate



Reverse Clutch Drive Plates

- Check facing for burns, cracks or damage.
 - Measure thickness of facing. Thickness of drive plate: Standard value: 1.90 - 2.05 mm (0.0748 - 0.0807 in) Wear limit: 1.80 mm (0.0709 in)
- If not within wear limit, replace.

Reverse Clutch Dish Plate

• Check for deformation or damage.

Reverse Clutch Piston

- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.

AT-244

		Reverse Clutch (Cont'd)	
Oil seal ATF	AS 1. ●	SEMBLY Install D-ring and oil seal on piston. Apply ATF to both parts.	G]
			MA
D-ring ATE			EM
SAT444K	2. ● 3.	Install piston assembly by turning it slowly and evenly. Apply ATF to inner surface of drum. Install spring retainer.	LG EC
	_		FE
			CL MT
SAT848A	4.	Install snap ring while compressing clutch springs.	000 0
			AT
			AX
SAT843A	-	Do not align open ring gon with opring rotainer atopner	00
	•	Do not angn snap ring gap with spring retainer stopper.	BR ST
			RS
SAT850A			BT
	5. 6.	Install drive plates, driven plates, retaining plate and dish plate. Install snap ring.	HA
			SC
			EL
A FA			IDX

SAT842A

Reverse Clutch (Cont'd)



00

7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance: Standard 0.5 - 0.8 mm (0.020 - 0.031 in) Allowable limit 1.2 mm (0.047 in) Retaining plate: Refer to SDS, AT-290.

8. Check operation of reverse clutch. Refer to "DISASSEMBLY" of Reverse Clutch, AT-243.

High Clutch COMPONENTS

SAT442K



High Clutch (Cont'd)



AT-247

High Clutch (Cont'd)



Measurement of clearance between retaining plate and snap ring Specified clearance: Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 3.2 mm (0.126 in) Retaining plate: Refer to SDS, AT-290.

GI

NMAT0134

Forward and Overrun Clutches COMPONENTS

SEC. 315



Forward and Overrun Clutches (Cont'd)





SAT866A

Forward and Overrun Clutches (Cont'd)

יוו א



SAT870A

Align notch in forward clutch piston with groove in for-

- b) Install overrun clutch by turning it slowly and evenly.
- Apply ATF to inner surface of forward clutch piston.

Measurement of clearance between retaining plate and snap

Specified clearance: 1.0 - 1.4 mm (0.039 - 0.055 in) 2.0 mm (0.079 in) Refer to SDS, AT-291.

Measurement of clearance between retaining plate and snap

0.35 - 0.75 mm (0.0138 - 0.0295 in) 2.15 mm (0.0846 in) Refer to SDS, AT-291.


SU



SAT873A

DISASSEMBLY

DIS	DAJJEINIBLI	NMAT0137	QD
1.	Check operation of low and reverse brake.	NINATOTSI	וחש
a.	Install seal ring onto oil pump cover and install reverse of Apply compressed air to oil hole.	clutch.	ST
о.	Check to see that retaining plate moves to snap ring.		
C. ●	If retaining plate does not contact snap ring, D-ring might be damaged.		RS
•	Oil seal might be damaged. Fluid might be leaking past piston check ball.		BT
2.	Remove snap ring, low and reverse brake drive plates,	driven	HA

SC

EL

1DX

Low & Reverse Brake (Cont'd)



- 3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- Remove seal rings from low one-way clutch inner race. 4.
- 5. Remove needle bearing from low one-way clutch inner race.



- SAT876A
- Remove oil seal and D-ring from piston.
- 7.

INSPECTION NMAT0138 Low and Reverse Brake Snap Ring and Spring Retainer

Check for deformation, or damage.



AT-254



Low & Reverse Brake (Cont'd)



- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- 6. Install snap ring on transmission case.
- 7. Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-253.

8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

> Specified clearance: Standard 0.8 - 1.1 mm (0.031 - 0.043 in) Allowable limit 2.7 mm (0.106 in) Retaining plate: Refer to SDS, AT-292.

- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

SAT884A

Forward Clutch Drum Assembly COMPONENTS NMAT0140 SEC. 315 Forward clutch drum assembly Needle bearing Snap ring Low one-way clutch MA Side plate Snap ring LC SAT211GA EC FE CL MT DISASSEMBLY NMAT0141 AT 1. Remove snap ring from forward clutch drum. Remove side plate from forward clutch drum. 2. PD TILU ារបបបា AX SU SAT212G Remove low one-way clutch from forward clutch drum. 3. BR Remove snap ring from forward clutch drum. 4. ST RS BT SAT213G 5. Remove needle bearing from forward clutch drum. HA SC EL 1DX SAT891A

Forward Clutch Drum Assembly (Cont'd)





- Forward Clutch Drum Assembly (Cont'd)
- 4. Install side plate onto forward clutch drum.
 - 5. Install snap ring onto forward clutch drum.

GI

MA

EM

LC

EC



Rear Internal Gear and Forward Clutch Hub COMPONENTS NMAT0144





ward. ST

RS

BT

HA

SC

EL

1DX

2. Remove thrust washer from rear internal gear.





REPAIR FOR COMPONENT PARTS Rear Internal Gear and Forward Clutch Hub (Cont'd) 3. Remove snap ring from forward clutch hub. SAT899A Remove end bearing. 4. TILLIT <u>_ n-fìfl</u>i SAT900A Remove forward one-way clutch and end bearing as a unit 5. from forward clutch hub. noon 1mm -11 SAT955A



SAT902A

INSPECTION

SAT901A

Rear Internal Gear and Forward Clutch Hub

NMAT0146 NMAT0146S01

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.

Rear Internal Gear and Forward Clutch Hub (Cont'd)



Rear Internal Gear and Forward Clutch Hub (Cont'd)



8. After installing, check to assure that forward clutch hub rotates clockwise.

Band Servo Piston Assembly COMPONENTS





DISASSEMBLY

- Block one oil hole in OD servo piston retainer and the center hole in OD band servo piston.
- 2. Apply compressed air to the other oil hole in piston retainer to remove OD band servo piston from retainer.
- 3. Remove D-ring from OD band servo piston.
- 4. Remove band servo piston assembly from servo piston retainer by pushing it forward.



		Band Servo Piston Assembly (Cont'd)	
- H	5.	Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.	GI
E-ring			MA
			EM
SAT911A	0		LC
	6.	ton stem from band servo piston.	EC
			FE
			CL
SAT912A			MT
E-ring	7.	Remove E-ring from band servo piston.	AT
			PD
E			AX SU
SAT913A	8.	Remove servo cushion spring retainer from band servo piston.	
	9. 10.	Remove D-rings from band servo piston. Remove O-rings from servo piston retainer.	BK &T
			91
			RS
SAT914A			BT
Piston stem	INS Pis	SPECTION stons, Retainers and Piston Stem	HA
	•	Check frictional surfaces for abnormal wear or damage.	SC
			EL
Servo cushion spring retainer SAT915A			IDX

Band Servo Piston Assembly (Cont'd)



ATE

SAT920A

		Band Servo Piston Assembly (Cont'd)	
	5.	Install servo piston spring retainer, return spring C and piston stem onto band servo piston.	GI
			MA
			EM
SAT912A	0		LC
E-ring	6.	Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.	EC
			FE
			CL
SAT921A			MT
	7.	Install band servo piston assembly onto servo piston retainer by pushing it inward.	AT
			PD AX
SAT922A			SU
	8. •	Install D-ring on OD band servo piston. Apply ATF to D-ring.	BR
			ST
			RS
			BT
SA1923A	9.	Install OD band servo piston onto servo piston retainer by	HA
			SC
J.C.			EL
P			IDX

AT-265

SAT924A

Parking Pawl Components COMPONENTS





DISASSEMBLY

- 1. Slide return spring to the front of adapter case flange.
- 2. Remove return spring, parking pawl spacer and parking pawl from adapter case.
- 3. Remove parking pawl shaft from adapter case.
- 4. Remove parking actuator support from adapter case.

Contraction of the second seco



INSPECTION Parking Pawl and Parking Actuator Support

NMAT0209 NMAT0209S01

NMAT0153

• Check contact surface of parking rod for wear.

Parking Pawl Components (Cont'd)



0

AS 1.

2. 3.

4.

О K

SAT226H

Install parking actuator support onto adapter case.	GI
ing pawl shaft.	MA
	EM
Bend return spring upward and install it onto adapter case.	LC
	EC
	GL
	MT

AT

PD

AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX

NMAT0155





h. Install lock nuts onto manual shaft.





d. Install band servo retainer onto transmission case.

- 4. Install rear side clutch and gear components.
- a. Place transmission case in vertical position.

b. Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.

c. Check to be sure that rotation direction of forward clutch assembly is correct.

- d. Install thrust washer onto front of overrun clutch hub.
- Apply petroleum jelly to the thrust washer.
- Insert pawls of thrust washer securely into holes in overrun clutch hub.

SAT946A





j.

Assembly (1) (Cont'd)



- Install needle bearing onto rear internal gear.
- Apply petroleum jelly to needle bearing.

- k. Install bearing race onto rear of front internal gear.
- Apply petroleum jelly to bearing race.
- Securely engage pawls of bearing race with holes in front internal gear.

I. Install front internal gear on transmission case.



SAT954A



- 5. Install output shaft and parking gear.
- a. Insert output shaft from rear of transmission case while slightly lifting front internal gear.
- Do not force output shaft against front of transmission case.
- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
- Check to be sure output shaft cannot be removed in rear direction.





Assembly (1) (Cont'd)



d. Install adapter case gasket on transmission case.

e. Install parking rod on transmission case.

f. Install rear extension on transmission case.

- 7. Install front side clutch and gear components.
- a. Install rear sun gear on transmission case.
- Pay attention to its direction.

- b. Make sure needle bearing is on front of front planetary carrier.
- Apply petroleum jelly to needle bearing.
- c. Make sure needle bearing is on rear of front planetary carrier.
- Apply petroleum jelly to bearing.
- Pay attention to its direction Black side goes to front.

SAT967A

	d.	While rotating forward clutch drum clockwise, install front plan- etary carrier on forward clutch drum.	GI
			MA EM
SAT969A	•	Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.	LC EC
A Forward clutch drum B			FE CL MT
SAT970A	e. •	Make sure bearing races are on front and rear of clutch pack. Apply petroleum jelly to bearing races. Securely engage pawls of bearing races with holes in clutch pack.	AT PD
Front Rear SAT971A	f	Install clutch nack into transmission case	ax su
	1.		BR ST
SAT973A			RS BT
			HA SC
			EL

IDX

Adjustment

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	٠	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	٠	•
Front planetary carrier	•	٠
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

1. Adjust total end play.

a. Install new oil pump gasket on transmission case.







b. Install pump cover bearing race on clutch pack.

c. Measure distance "B" between front end of transmission case and oil pump cover bearing race.





ASSEMBLY

Adjustment (Cont'd)



0

- 2. Adjust reverse clutch drum end play.
- a. Install oil pump thrust washer on clutch pack.

- b. Measure distance "F" between front end of transmission case and oil pump thrust washer.
- c. Measure distance "G" between front end of transmission case and gasket.

d. Determine dimension "E" by using the following equation. $\mathbf{E} = \mathbf{F} - \mathbf{G}$

e. Measure distance "H".

SAT215B



Assembly (2) (Cont'd)



Seal ring

ASSEMBLY

- 4. Install oil pump assembly.
- a. Install needle bearing on oil pump assembly.
- Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
- Apply petroleum jelly to thrust washer.
- c. Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.

- d. Install O-ring on oil pump assembly.
- Apply petroleum jelly to O-ring.





e. Apply petroleum jelly to mating surface of transmission case and oil pump assembly.

- f. Install oil pump assembly.
- Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.





SAT001B



c. While holding anchor end bolt, tighten lock nut.
 Anchor end bolt nut:

 ^O: 41 - 50 N·m (4.1 - 5.1 kg-m, 30 - 36 ft-lb)

- 8. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.
- Apply petroleum jelly to O-ring.
- b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.
- 9. Install control valve assembly.
- a. Install accumulator piston return springs B, C and D.
 Free length of return springs: Refer to SDS, AT-289.

- b. Install manual valve on control valve.
- Apply ATF to manual valve.



Spring (D)

Spring B

- c. Place control valve assembly on transmission case. Connect solenoid connector for upper body.
- d. Install connector clip.



33 (1.30)

45 (1.77)

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- 10. Install oil pan.
- a. Attach a magnet to oil pan.

- Front Front SAT601B
- b. Install new oil pan gasket on transmission case.
 - c. Install oil pan and bracket on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.
 - Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
 - d. Tighten drain plug.
 - 11. Install PNP switch.
 - a. Check that manual shaft is in "1" position.
 - b. Temporarily install PNP switch on manual shaft.
 - c. Move manual shaft to "N".



d. Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin vertically into locating holes in PNP switch and manual shaft.



- 12. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 2 liters (1-3/4 Imp qt) of fluid are required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.





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A/T Fluid Cooler COMPONENTS



NMAT0251S02



REMOVAL AND INSTALLATION

- 1. Disconnect fluid hoses from fluid cooler unit.
- 2. Remove fluid cooler unit.
- 3. Remove fluid cooler bracket.
- 4. Remove clips securing fluid hose (cooler unit to radiator) and loosen hose clamps, then remove the fluid hose.
- 5. Loosen clamps securing fluid hose (A/T assembly to fluid cooler), then remove the fluid hose.
- Reverse the removal procedure to install the A/T fluid cooler unit. Refer to the component drawing and specified tightening torque.

AT-286

A/T FLUID COOLER SYSTEM

• Check A/T fluid level and refill if necessary. Refer to "Checking A/T Fluid", AT-9.

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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

General Specifications

Applied model		SR20DET	
		2WD	
Automatic transmission model		RE4R01A	
Transmission model code number		4EX72	
Stall torque ratio		2.0 : 1	
	1st	2.785	
	2nd	1.545	
Transmission gear ratio	Тор	1.000	
	OD	0.694	
	Reverse	2.272	
Recommended fluid		Genuine Nissan ATF or equivalent*1	
Fluid capacity		7.9ℓ (7 Imp qt)	

*1: Refer to MA-8, "Fluids and Lubricants".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NMAT0178

NMAT0178S01

Throttle position	Vehicle speed km/h (MPH)						
	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \to D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	$1_2 \rightarrow 1_1$
Full throttle	55 - 59	108 - 116	182 - 192	176 - 186	103 - 111	40 - 44	46 - 50
	(34 - 37)	(67 - 72)	(113 - 119)	(109 - 116)	(64 - 69)	(25 - 27)	(29 - 31)
Half throttle	45 - 49	88 - 94	146 - 154	87 - 95	39 - 45	10 - 14	46 - 50
	(28 - 30)	(55 - 58)	(91 - 96)	(54 - 59)	(24 - 28)	(6 - 9)	(29 - 31)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

NMAT0178S02

Throttle position	Overdrive control switch [Shift posi-	Vehicle speed km/h (MPH)			
moule position	tion]	Lock-up "ON"	Lock-up "OFF"		
	ON [D ₄]	127 - 135 (79 - 84)	122 - 130 (76 - 81)		
	OFF [D ₃]	91 - 99 (57 - 62)	86 - 94 (53 - 58)		
Half thrattle	ON [D ₄]	127 - 135 (79 - 84)	122 - 130 (76 - 81)		
	OFF [D ₃]	91 - 99 (57 - 62)	86 - 94 (53 - 58)		

Stall Revolution

NMAT0163

NMAT0164

2,725 - 2,975

Stall revolution rpm

Line Pressure

Engine speed	Line pressure kPa (bar, kg/cm ² , psi)				
rpm	D, 2 and 1 positions	R position			
Idle	437 - 470 (4.46 - 4.79, 63.4 - 68.2)	676 - 715 (6.90 - 7.29, 98.0 - 103.7)			
Stall	1,039 - 1,117 (10.60 - 11.39, 150.7 - 162.0)	1,480 - 1,558 (15.10 - 15.89, 214.6 - 225.9)			
Return Springs

Return Springs

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		Ketarri opring.	5		Unit: mm (in)	O I	
Item					G		
		Parts	Part No.*	Free length	Outer diameter	DЛA	
		Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)	UMI/A	
		Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)	em	
		Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)	GIM	
		Accumulator control valve spring	_	_	_	10	
		Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	LU	
		4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	- EC - FE - FE - CL - MT	
		Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
	Upper body	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)		
		Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
Control valve		Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)		
		Overrun clutch reducing valve spring	31742-41X20	32.5 (1.280)	7.0 (0.276)		
		Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)		
		Pilot valve spring	31742-41X13	25.7 (1.012)	9.0 (0.354)		
		Torque converter clutch control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)	ΔΤ	
		Modifier accumulator valve spring	31742-27X70	31.4 (1.236)	9.8 (0.386)		
		1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.2657)	- DN	
	Lower body	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	ΓĽ	
		Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	AX	
Reverse clutc	h	1 pc	31505-41X07	_	_		
High clutch		10 pcs	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)	SU	
Forward clutc clutch)	h (Overrun	20 pcs	31521-41X04 (Assembly)	35.77 (1.4083)	9.7 (0.382)	BR	
Low & reverse brake		18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)	00	
		Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)	ST	
Band servo		Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)		
		Spring C	31605-41X01	29.7 (1.169)	27.6 (1.087)	RS	
		Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)	09)	
Acoursidate		Accumulator B	31605-41X10	66.0 (2.598)	20.0 (0.787)	— BT	
Accumulator		Accumulator C	31605-41X09	45.0 (1.772)	29.3 (1.154)	000	
		Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)	ιīΑ	

*: Always check with the Parts Department for the latest parts information.

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Accumulator O-ring

Accumulator O-ring

Accumulator	Diameter mm (in)			
Accumulator	A	В	С	D
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

Clutches and Brakes

REVERSE CLUTCH

NMAT0167

NMAT0166

			NMA10167S01	
Code number		4EX72		
Number of drive plates		2		
Number of driven plates		2		
Thickness of drive plate mm (in)	Standard	1.90 - 2.05 (0.0748 - 0.0807)		
	Wear limit	1.80 (0.0709)		
	Standard	0.5 - 0.8 (0.020 - 0.031)		
	Allowable limit	1.2 (0.047)		
		Thickness mm (in)	Part number*	
Thickness of retaining plate		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220)	31537-42X02 31537-42X03 31537-42X04 31537-42X05 31537-42X06	

*: Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

			NMAT0167S02	
Code number		4EX72		
Number of drive plates		5		
Number of driven plates		5		
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0598 - 0.0657)		
	Wear limit	1.40 (0.0551)		
Clearance mm (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		
	Allowable limit	3.2 (0.126)		
		Thickness mm (in)	Part number*	
Thickness of retaining plate		3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189)	31537-41X71 31537-41X61 31537-41X62 31537-41X63 31537-41X64 31537-41X65 31537-41X66 31537-41X66 31537-41X67	

*: Always check with the Parts Department for the latest parts information.

Clutches and Brakes (Cont'd)

Code number		4EX7	4EX72	
Number of drive plates		7	7	
Number of driven plates		7		
Thickness of drive plate mm (in)		1.52 - 1.67 (0.0598 - 0.0657)		
i nickness of drive plate mm (in)	Wear limit	1.40 (0.0	551)	
Claarango mm (in)	Standard 0.35 - 0.75 (0.0138 - 0.0295)		38 - 0.0295)	
	Allowable limit	2.15 (0.0	846)	
		Thickness mm (in)	Part number*	
Thickness of retaining plate		4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205)	31537-42X13 31537-42X14 31537-42X15 31537-4AX00 31537-4AX01 31537-4AX02	
Always check with the Parts D	epartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information.	31537-4AX01 31537-4AX02 31537-4AX03	
Always check with the Parts D VERRUN CLUTCH Code number	Pepartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7	31537-4AX01 31537-4AX02 31537-4AX03 NMAT01675	
Always check with the Parts D VERRUN CLUTCH Code number Number of drive plates	epartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 3	31537-44X01 31537-44X02 31537-44X03 NMAT01675	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates	Pepartment for the latest part	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 3 5	31537-4AX01 31537-4AX02 31537-4AX03 NMAT01675	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates	Department for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 3 5 1.90 - 2.05 (0.07	31537-4AX01 31537-4AX02 31537-4AX03 NMAT01675 72 748 - 0.0807)	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in)	Pepartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 3 1.90 - 2.05 (0.07 1.80 (0.0	31537-4AX01 31537-4AX02 31537-4AX03 <i>NMAT0167S</i> 72 748 - 0.0807) 0709)	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in)	Pepartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 3 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03)	72 748 - 0.0807) 79 - 0.055)	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in) Clearance mm (in)	Department for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 4EX7 3 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03 2.0 (0.0	31537-4AX01 31537-4AX02 31537-4AX03 NMAT01675 72 748 - 0.0807) 7709) 39 - 0.055)	
Always check with the Parts D DVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in) Clearance mm (in)	Pepartment for the latest parts	5.4 (0.213) 5.6 (0.220) 5.8 (0.228) s information. 4EX7 4EX7 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03 2.0 (0.0 Thickness mm (in)	31537-4AX01 31537-4AX02 31537-4AX03 72 748 - 0.0807) 0709) 39 - 0.055) 079) Part number*	

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Clutches and Brakes (Cont'd)

LOW & REVERSE BRA	AKE		NMAT0167S05		
Code number		4EX	4EX72		
Number of drive plates		3 +	5		
Number of driven plates		8			
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0	598 - 0.0657)		
	Wear limit	1.40 (0.	0551)		
Clearance mm (in)	Standard	0.8 - 1.1 (0.0	31 - 0.043)		
	Allowable limit	2.7 (0.1	1063)		
		Thickness mm (in)	Part number*		
Thickness of retaining plate		7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339) 8.8 (0.346) 9.0 (0.354) 9.2 (0.362) 9.4 (0.370) 0.6 (0.272)	31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03 31667-41X04 31667-41X05 31667-41X06 31667-41X09		

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

	NMAT0167S06
Anchor end bolt nut tightening torque	40 - 51 N·m (4.1 - 5.2 kg-m, 30 - 38 ft-lb)
Anchor end bolt tightening torque	4 - 6 N⋅m (0.4 - 0.6 kg-m, 35 - 52 in-lb)
Number of returning revolution for anchor end bolt	2.5

Oil Pump and Low One-way Clutch

NMATO168 Unit: mm (in)

NMAT0169

			- ()
	Cam ring — oil pump housing	Standard	0.01 - 0.024 (0.0004 - 0.0009)
Oil pump clearance	Rotor, vanes and control piston — oil pump housing	Standard	0.03 - 0.044 (0.0012 - 0.0017)
		Standard	0.10 - 0.25 (0.0039 - 0.0098)
Sear ning clearance		Allowable limit	0.25 (0.0098)

Total End Play

Total end play "T ₁ "	0.25 - 0.55 mm (0.0098 - 0.0217 in)		
	Thickness mm (in)	Part number*	
	0.8 (0.031)	31435-41X01	
	1.0 (0.039)	31435-41X02	
Thickness of oil pump cover bearing race	1.2 (0.047)	31435-41X03	
	1.4 (0.055)	31435-41X04	
	1.6 (0.063)	31435-41X05	
	1.8 (0.071)	31435-41X06	
	2.0 (0.079)	31435-41X07	

*: Always check with the Parts Department for the latest parts information.

Reverse Clutch Drum End Play

Reverse Clutch Drum End Play

				NMAT0170
Reverse clutch drum end play "T ₂ "		0.55 - 0.90	nm (0.0217 - 0.0354 in)	G
Thickness of oil pump thrust washer		Thickness mm (in)	Part number*	
		0.9 (0.035) 1.1 (0.043) 1.3 (0.051)	31528-21X01 31528-21X02 31528-21X03	M
		1.5 (0.059) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	31528-21X04 31528-21X04 31528-21X05 31528-21X06	E
*: Always check with the Parts Departme	ent for the late	est parts information.		 [_(
	F	Removal and Installa	tion	· `
				NMAT0171
Manual control linkage	Number	of returning revolutions for lock nut	2	
	Lock nut	tightening torque	11 - 14 N·m (1.1 - 1.5 kg-m, 8 - 10 ft-lb)	F[
Distance between end of converter housing	and torque cor	nverter	23.5 mm (0.925 in) or more	
				C
				M
				A
				P
				S
				B
				3
				R
				D
				H
				S
				E

NOTES