# REAR AXLE & REAR SUSPENSION

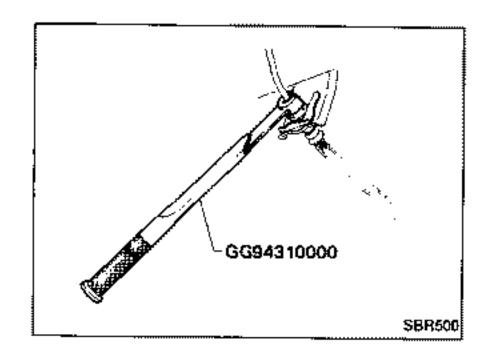
# SECTION PA

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RA

# PRECAUTIONS AND PREPARATION



#### **Precautions**

- When installing each rubber part, final tightening must be carried out under unladen condition\* with tires on ground.
  - \* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Use Tool when removing or installing brake lines.
- When removing each suspension part, check wheel alignment and adjust if necessary.
- Do not jack up at the lower arm.

### Preparation

#### SPECIAL SERVICE TOOLS

| Tool number<br>Tool name                      | Description |   |
|---|-------------|---|
| HT71780000<br>Spring compressor               |             | Removing and installing coll spring   |
| ST35652000<br>Shock absorber attach-<br>ment  |             | Fixing strut assembly   |
| GG94310060<br>Flare nut torque wrench         |             | Removing and installing brake piping  |
| ST30031000<br>Bearing puller                  |             | Removing Inner race of wheel bearing  |
| ST38280000<br>Arm bushing remover             |             | Removing and installing bushing of rear axle housing  |
| tM23600800<br>Attachment Wheel align-<br>ment | BAO         | Measure rear wheel alignment A: Screw M24 x 1.5 B: 35 (1.38) dla. C: 65 (2.56) dla. D: 56 (2.20) E: 12 (6.47) Unit: mm (in) |

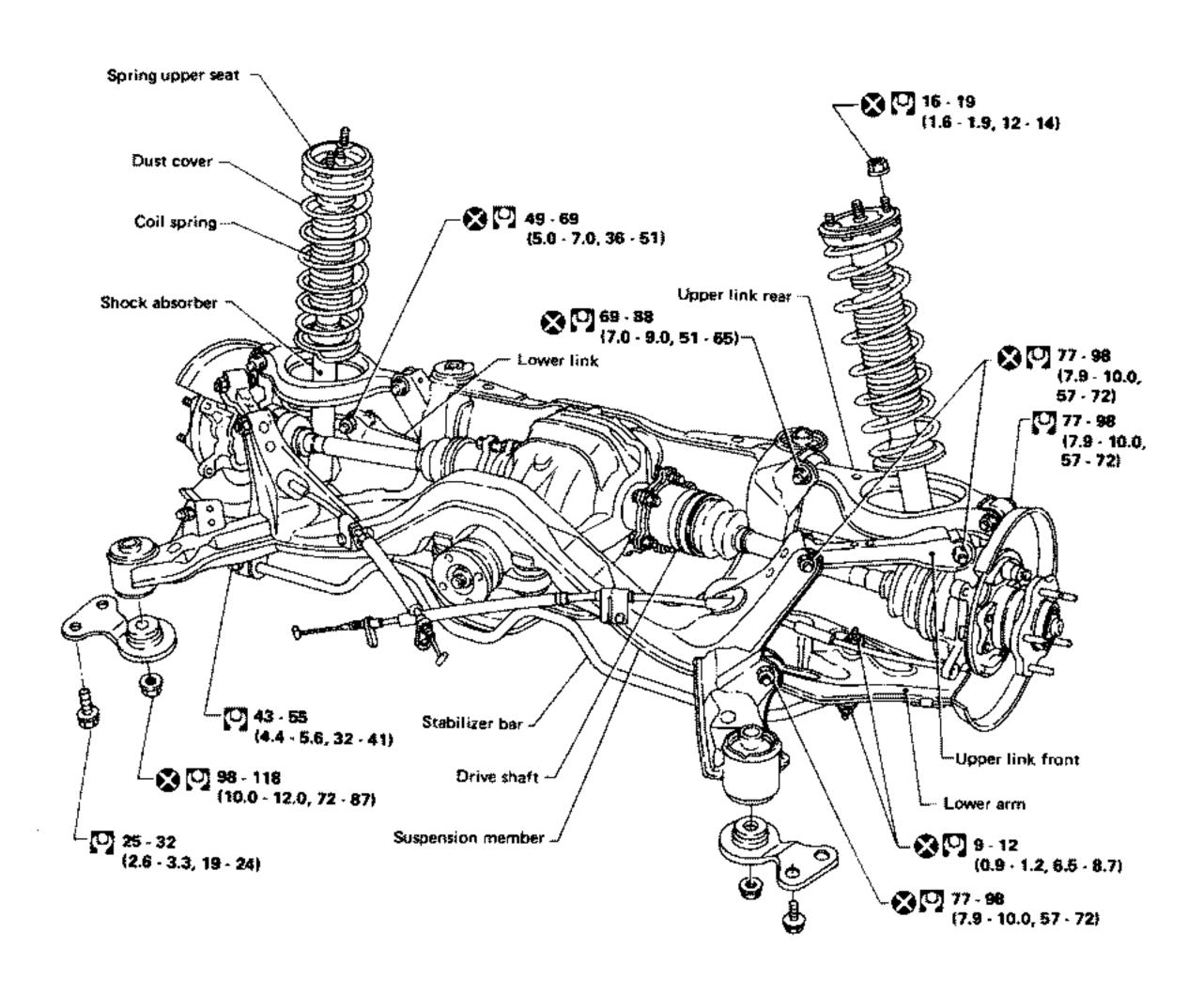
# PRECAUTIONS AND PREPARATION

# Preparation (Cont'd) COMMERCIAL SERVICE TOOLS

| Tool name                             | Description |  |
|---------------------------------------|-------------|--|
| Rear wheel hub drift                  |             | Installing wheel bearing<br>A: 41 mm (1.61 in) dia.<br>B: 49 mm (1.93 in) dia.                                   |
| Wheel bearing drift                   | BIAO        | Removing rear wheel hub A: 26 mm (1.02 in) dis. B: 46 mm (1.57 in) dis.  |
| Rear drive shaft plug<br>seal drift   | BA          | Installing rear drive shaft plug seal<br>A: 67 mm (2.64 ln) dla.<br>B: 85 mm (3.35 in) dla.                      |
| Rear axle housing ball<br>joint drift | IB IA       | Removing ball joint  A: 20 (0.79) dla.  B: 28 (1.10) dla.  C: 40 (1.57) dla.  D: 43 (1.69) dla.  Unit: mm (in)   |
|                                       | o c         |  |
| Rear axle housing ball<br>joint drift | BAO         | Installing ball joint  A: 33 (1.30) dia.  B: 43 (1.69) dia.  C: 30 (1.18) dia.  D: 40 (1.57) dia.  Unit: mm (in) |
|                                       | o c         |  |

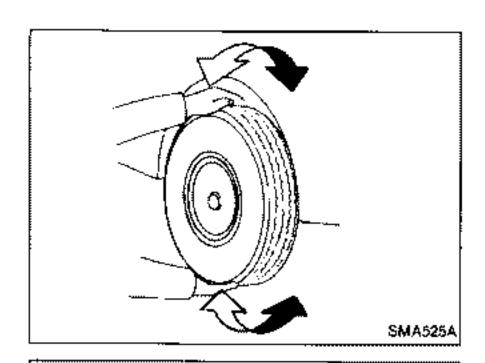
Final tightening for rubber parts must be done under unladen condition\*, with tires on ground,

Fuel, radiator coolant and engine oil full.
 Spare tire, jack, hand tools and mats in designated positions.



🎑 : N-m (kg-m, ft-lb)

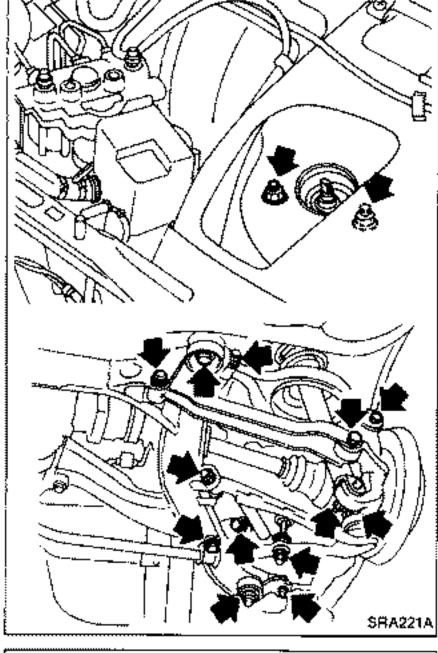
# CHECK AND ADJUSTMENT — On-vehicle



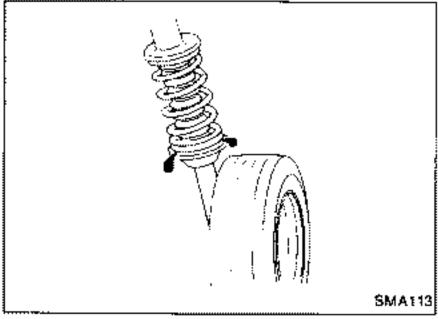
# Rear Axle and Rear Suspension Parts

Check axle and suspension parts for looseness, wear or damage.

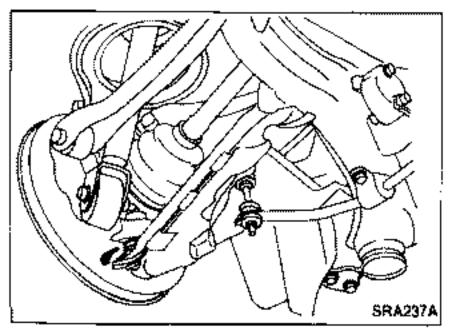
Shake each rear wheel to check for excessive play.



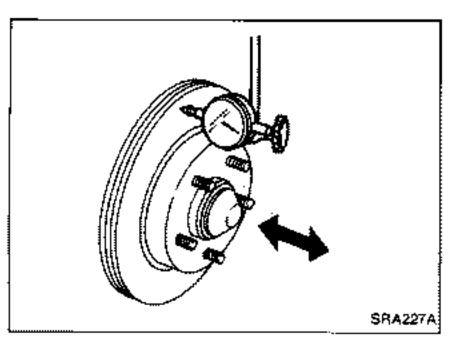
- Retighten all nuts and bolts to the specified torque.
   Tightening torque:
  - Refer to REAR SUSPENSION.
- Make sure that cotter pin is inserted.

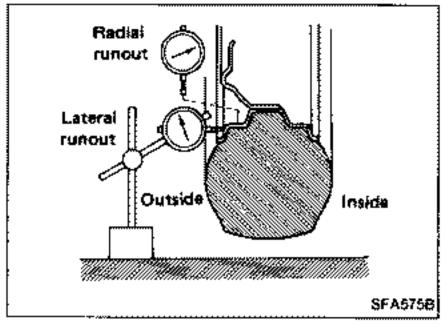


Check shock absorber for oil leakage or other damage.



 Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage.





#### **Rear Wheel Bearing**

- · Check wheel bearings for smooth operation.
- Check axial end play.

#### Axial end play:

#### 0.05 mm (0.0020 in) or less

If axial end play is not within specification or wheel bearing does not turn smoothly, replace wheel bearing assembly.

Refer to REAR AXLE — Wheel Hub and Axle Housing.

# **Rear Wheel Alignment**

Before checking rear wheel alignment, be sure to make a preliminary inspection.

#### PRELIMINARY INSPECTION

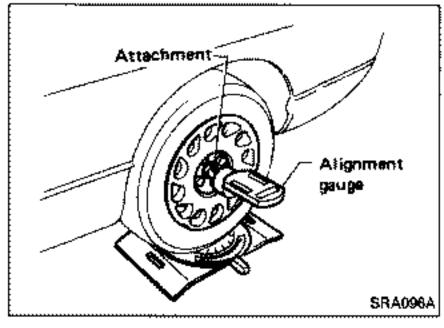
Make the following checks. Adjust, repair or replace if necessary.

- Check tires for wear and for improper inflation.
- Check rear wheel bearings for looseness.
- Check wheel runout.

#### Wheel runout:

#### Refer to S.D.S. in section FA.

- Check that rear shock absorber works properly.
- Check rear axle and rear suspension parts for looseness.
- Check vehicle posture (Unladen).
   ("Unladen": Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.)

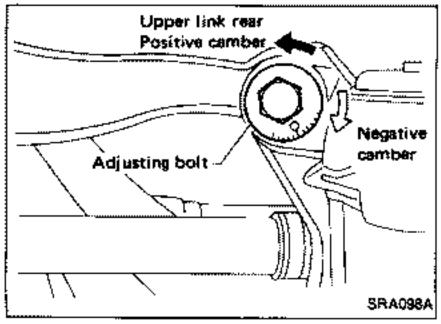


#### CAMBER

 Measure camber of both right and left wheels with a suitable alignment gauge and adjust in accordance with the following procedures.

#### Camber:

-1°35' to -0°35'



If camber is not within specification, adjust by turning the adjusting pin.

(1) Turn the adjusting pin to adjust.

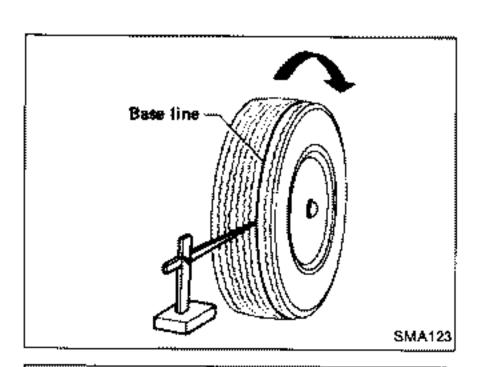
Camber changes about 5' with each graduation of the adjusting pin.

(2) Tighten to the specified torque.

💟: 69 - 88 N·m

(7.0 - 9.0 kg-m, 51 - 65 ft-lb)

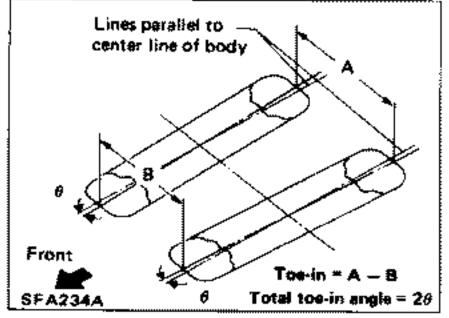
# CHECK AND ADJUSTMENT — On-vehicle



# Rear Wheel Alignment (Cont'd)

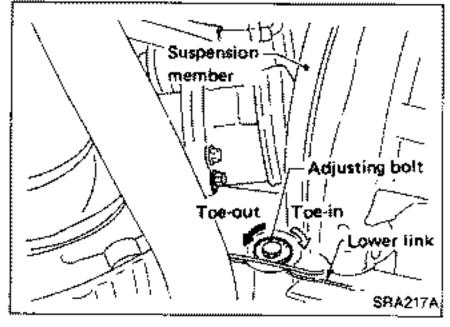
#### TOE-IN

- 1. Draw a base line across the tread.
- After lowering rear of vehicle, move it up and down to eliminate friction.



- 2. Measure toe-in.
- Measure distance "A" and "B" at the same height as hub center.

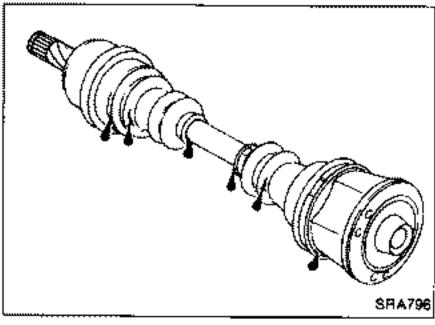
Total toe-in:



3. Adjust toe-in by turning adjusting pins.

Toe changes about 1.5 mm (0.059 in) [One side] with each graduation of the adjusting pin.

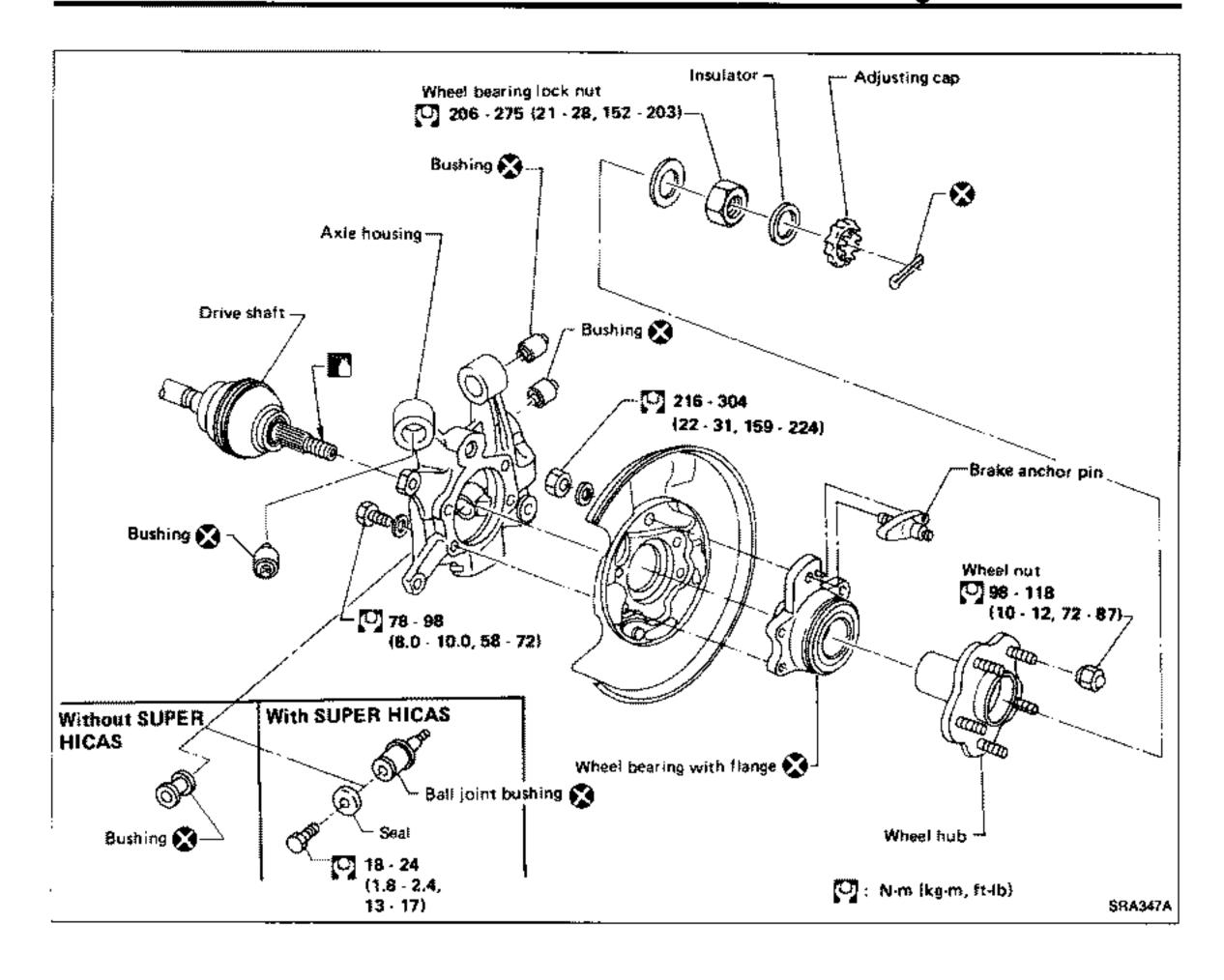
Tighten to the specified torque.



#### **Drive Shaft**

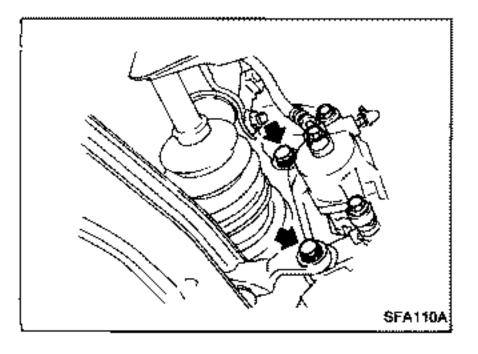
Check boot and drive shaft for cracks, wear, damage or grease leakage.

# REAR AXLE — Wheel Hub and Axle Housing



#### Removal

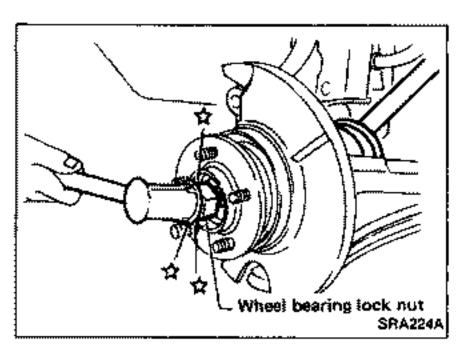
Remove wheel bearing lock nut.



Remove brake caliper assembly and rotor.

Brake line need not be disconnected from brake caliper. Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.

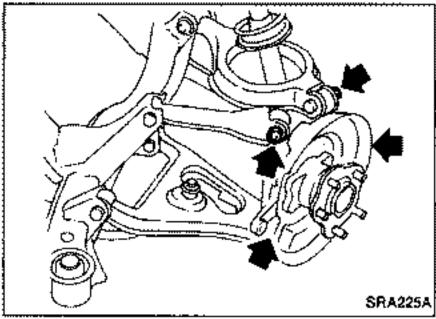
# REAR AXLE — Wheel Hub and Axle Housing



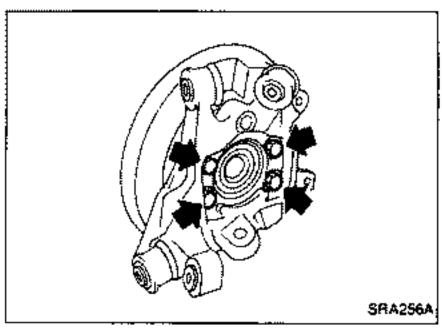
# Removal (Cont'd)

 Separate drive shaft from axle housing by slightly tapping it. If it is hard to separate, them, use a puller.

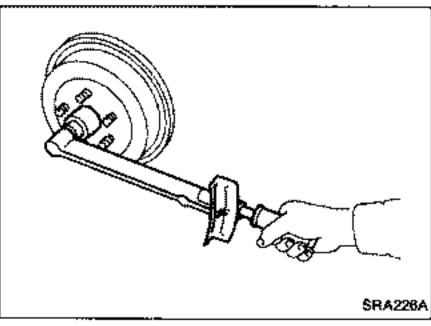
When removing drive shaft, cover boots with waste cloth to prevent them from being damaged.



Remove axle housing.



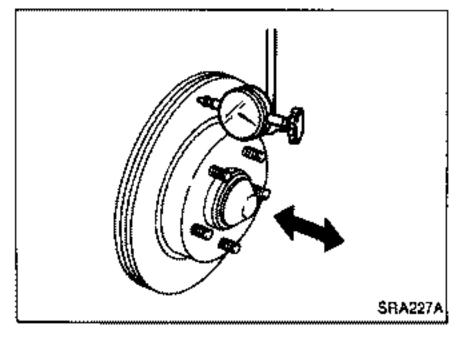
 Remove wheel bearing with flange, and wheel hub from axle housing.



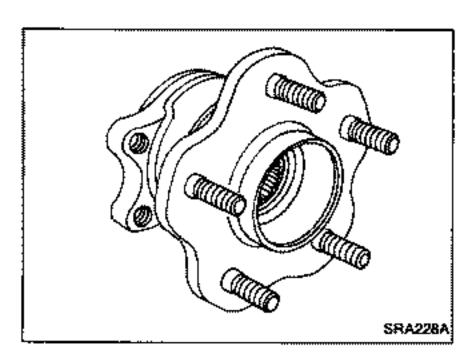
#### Installation

- Install axle housing with wheel hub.
- Tighten wheel bearing lock nut.

[다]: 206 - 275 N·m (21 - 28 kg-m, 152 - 203 ft-lb)



Check wheel bearing axial end play.
 Axial end play: 0.05 mm (0.0020 in) or less



# Disassembly

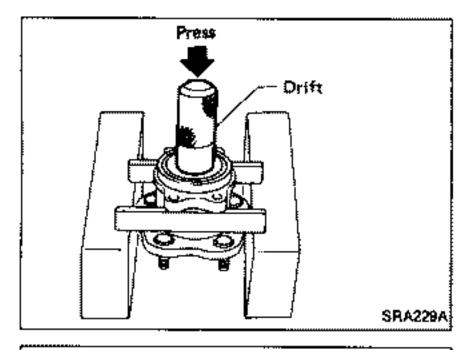
#### **CAUTION:**

Wheel bearing with flange usually does not require maintenance. If any of the following symptoms are noted, replace wheel bearing assembly (including flange, and inner and outer seals).

- Growling noise is emitted from wheel bearing during operation.
- Wheel bearing drags or turns roughly when hub is turned with your hand after bearing lock nut is tightened to specified torque.
- After wheel bearing is removed from hub.

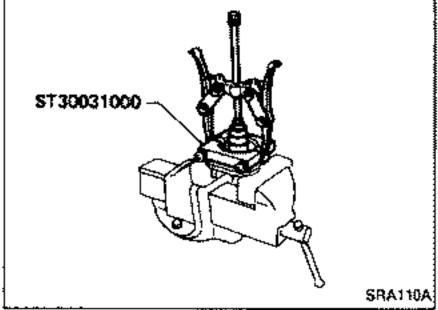
#### WHEEL HUB

Remove wheel bearing (with flange) and wheel hub as one unit from axle housing before disassembling.



#### WHEEL BEARING

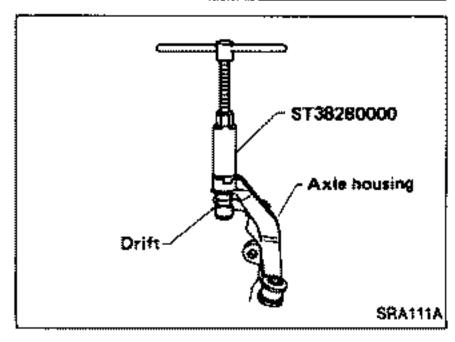
- Using a press and drift as shown in figure at left, press wheel bearing out.
- Discard old wheel bearing assembly. Replace with a new wheel assembly.



 Remove inner race from hub using a bearing replacer /puller.

#### **CAUTION:**

- Do not reuse old inner race although it is of the same brand as the bearing assembly.
- b. Do not replace grease seals as single parts.

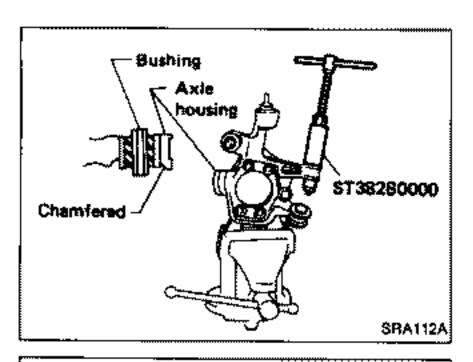


#### **AXLE HOUSING**

 Attach a drift on outer shell of bushing as shown in figure at left, remove bushing using arm bushing remover.

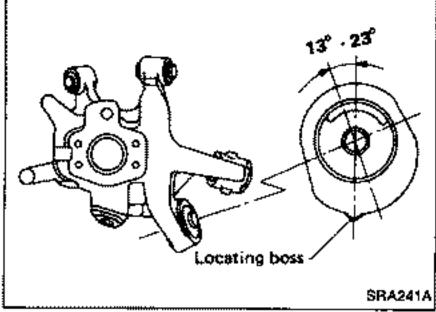
When placing axle housing in a vise, use wooden blocks or copper plates as pads.

# REAR AXLE — Wheel Hub and Axle Housing



# Disassembly (Cont'd)

- Ensure axle housing bore is free from scratches or deformities before pressing bushing into it.
- Attach bushing to chamfered bore end of axle housing and press it until it is flush with end face of axle housing.



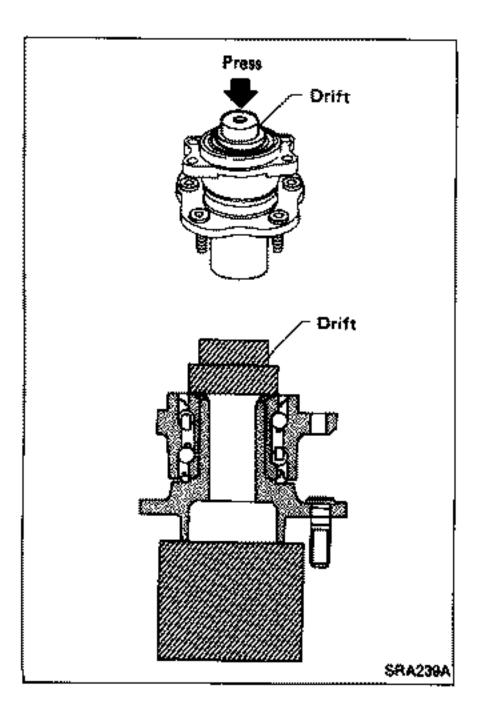
 When installing shock absorber bushing, make sure that it is positioned as shown.

#### Inspection

#### WHEEL HUB AND AXLE HOUSING

- Check wheel hub and axle housing for cracks by using a magnetic exploration or dyeing test.
- Check wheel bearing for damage, seizure, rust or rough operation.
- Check rubber bushing for wear or other damage.

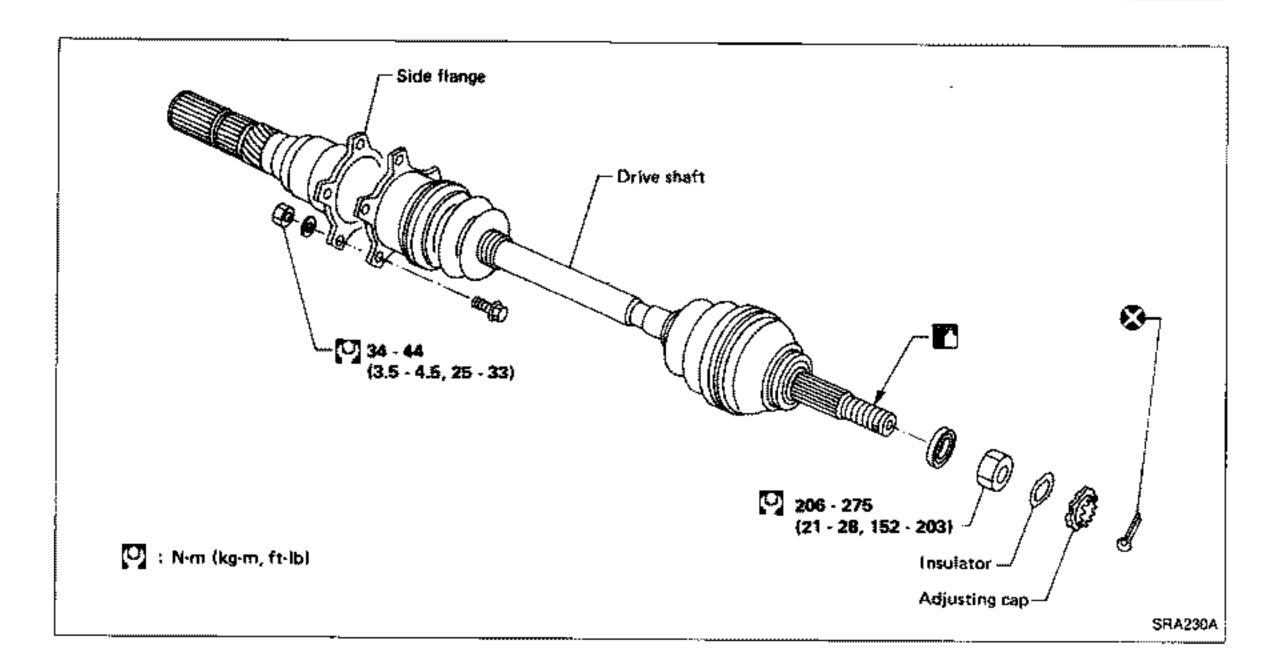
Replace if necessary.

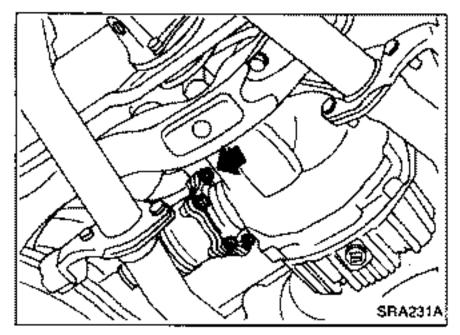


#### Assembly

Place hub on a block. Attach a drift to inner race of wheel bearing and press it into hub as shown in figure at left.

Be careful not to damage grease seal.



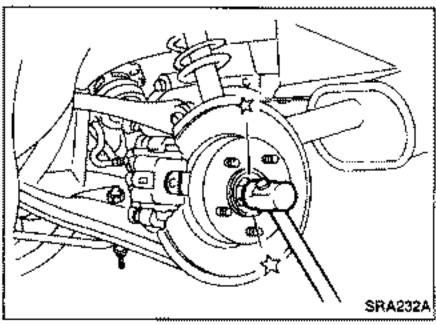


#### Removal

When removing drive shaft, cover boots with waste cloth to prevent damage to them.

#### **FINAL DRIVE SIDE**

Remove side flange mounting bolt and separate shaft.



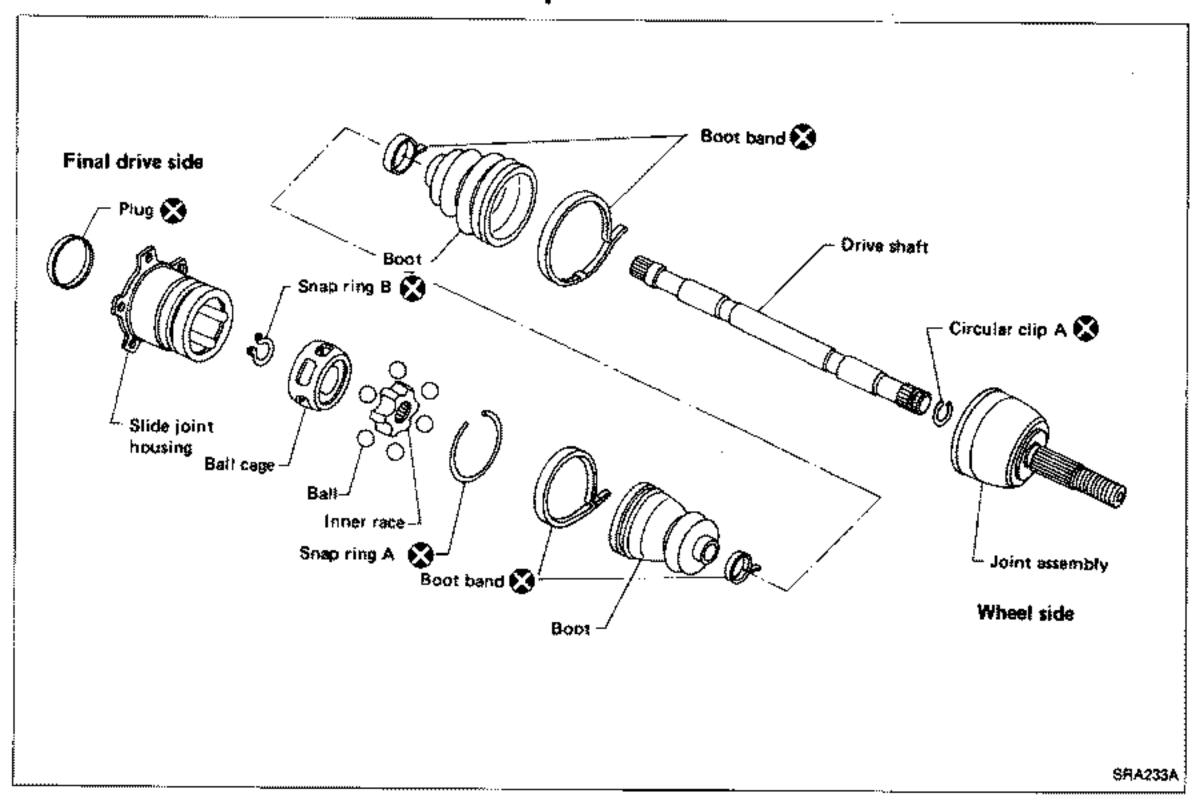
#### WHEEL SIDE

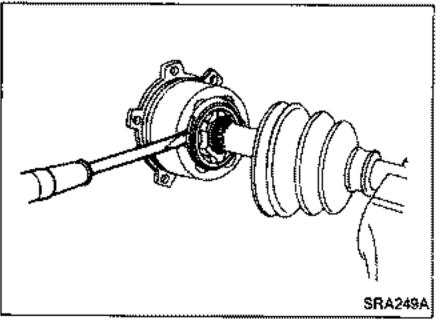
Remove drive shaft by lightly tapping it with a copper hammer. To avoid damaging threads of drive shaft, install a nut while removing drive shaft.

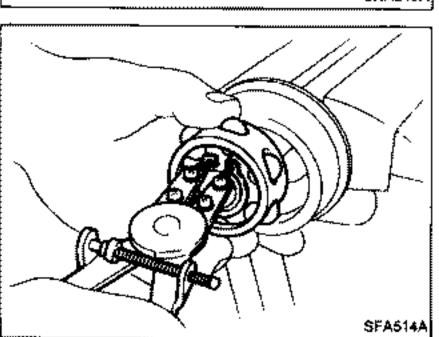
#### Installation

- Insert drive shaft from wheel hub and temporarily tighten wheel bearing lock nut.
- Tighten side flange mounting bolts to specified torque.
- Tighten wheel bearing lock nut to specified torque.

#### Components







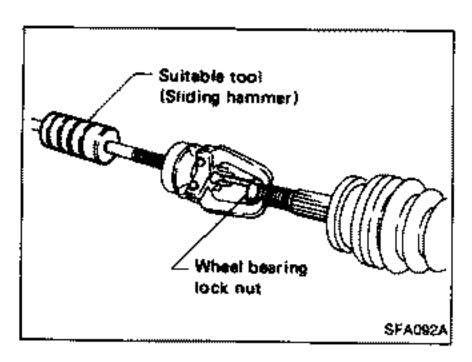
# Disassembly

#### FINAL DRIVE SIDE (DS90, DS100)

- Remove boot bands.
- Put matching marks on slide joint housing and inner race, before separating joint assembly.
- Pry off snap ring "A" with a screwdriver, and pull out slide joint housing.
- 4. Put matching marks on inner race and drive shaft.
- 5. Pry off snap ring "B", then remove ball cage, inner race and balls as a unit.
- 6. Draw out boot.

Cover drive shaft serration with tape so as not to damage the boot.

#### REAR AXLE — Drive Shaft



# Disassembly (Cont'd)

#### WHEEL SIDE (ZF100, BF100)

#### **CAUTION:**

The joint on the wheel side cannot be disassembled.

- Before separating joint assembly, put matching marks on drive shaft and joint assembly.
- Separate joint assembly with a suitable tool.

#### Be careful not to damage threads on drive shaft.

Remove boot bands.

#### Inspection

Thoroughly clean all parts in cleaning solvent, and dry with compressed air. Check parts for evidence of deformation or other damage.

#### **DRIVE SHAFT**

Replace drive shaft if it is twisted or cracked.

#### BOOT

Check boot for fatigue, cracks, or wear. Replace boot with new boot bands.

#### JOINT ASSEMBLY (Final drive side)

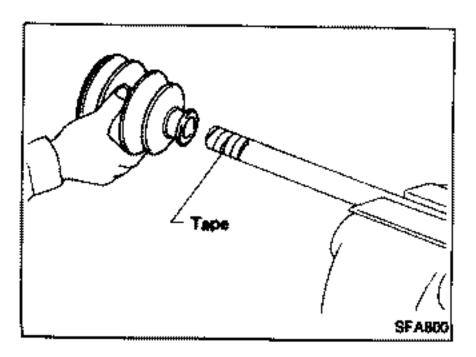
- Replace any parts of double offset joint which show signs of scorching, rust, wear or excessive play.
- Check serration for deformation. Replace if necessary.
- Check slide joint housing for any damage. Replace if necessary.

#### JOINT ASSEMBLY (Wheel side)

Replace joint assembly if it is deformed or damaged.

#### Assembly

- After drive shaft has been assembled, ensure that it moves smoothly over its entire range without binding.
- Use NISSAN GENUINE GREASE or equivalent after every overhaul.

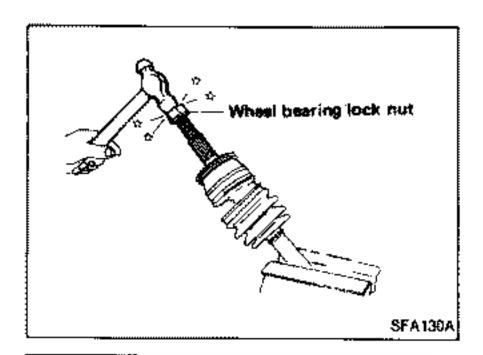


#### WHEEL SIDE (ZF100, BF100)

1. Install boot and new small boot band on drive shaft.

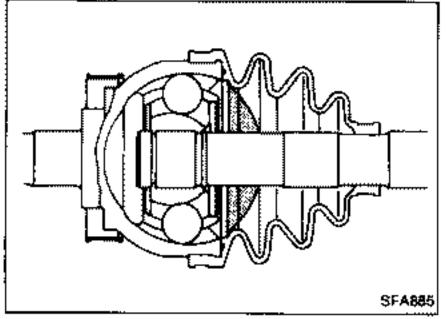
Cover drive shaft serration with tape so as not to damage boot during installation.

#### REAR AXLE --- Drive Shaft



### Assembly (Cont'd)

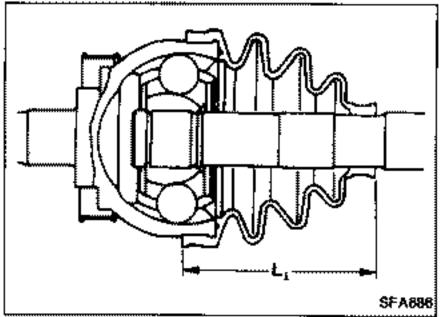
Set joint assembly onto drive shaft by lightly tapping it.
 Install joint assembly securely, ensuring marks which were made during disassembly are properly aligned.



3. Pack drive shaft with specified amount of grease.

Specified amount of grease:

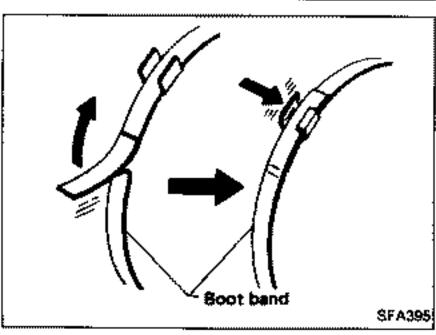
VG30DE 165 - 175 g (5.82 - 6.17 oz) VG30DETT 170 - 190 g (6.00 - 6.70 oz)



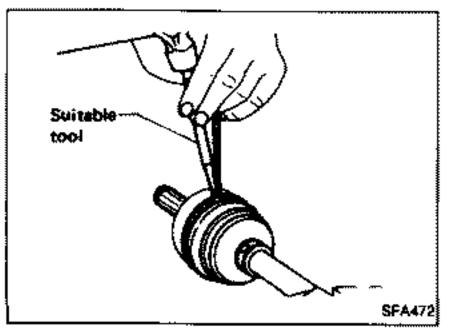
 Set boot so that it does not swell and deform when its length is "L<sub>1</sub>".

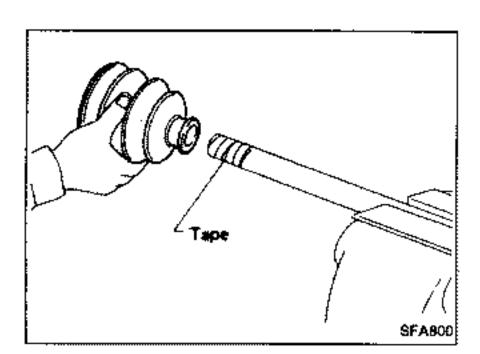
Make sure that boot is properly installed on the drive shaft groove.

Length "L<sub>1</sub>": VG30DE 96 - 98 mm (3.78 - 3.86 in) VG30DETT 101 - 103 mm (3.98 - 4.06 in)



Lock new larger and smaller boot bands securely with a suitable tool.



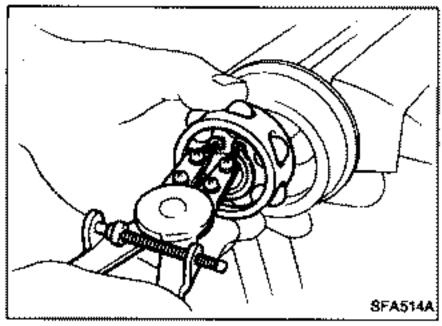


# Assembly (Cont'd)

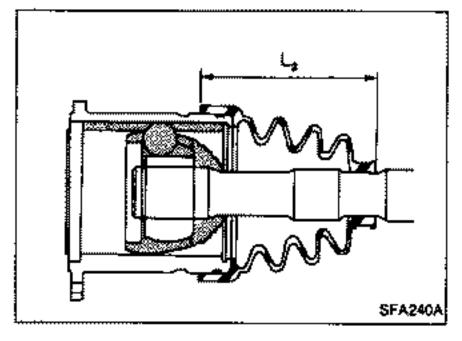
FINAL DRIVE SIDE (DS90, DS100)

1. Install boot and new small boot band on drive shaft,

Cover drive shaft serration with tape so as not to damage boot during installation.



- Securely install ball cage, inner race and balls as a unit, making sure the marks which were made during disassembly are properly aligned.
- 3. Install new snap ring "B".



Pack drive shaft with specified amount of grease.

Specified amount of grease:

VG30DE

165 - 175 g (5.82 - 6.17 oz)

**VG30DETT** 

180 - 200 g (6.35 - 7.05 oz)

- 5. Install slide joint housing, then install new snap ring "A".
- Set boot so that it does not swell and deform when its length is "L<sub>2</sub>".

Make sure that boot is properly installed on the drive shaft groove.

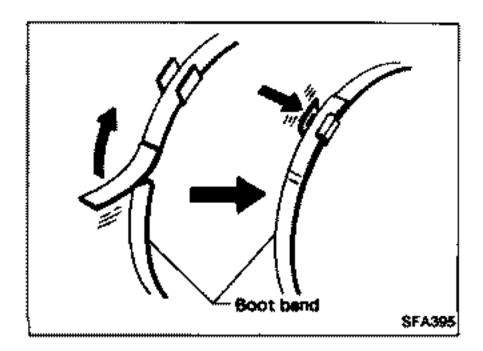
Length "L2":

VG30DE

93 - 95 mm (3.66 - 3.74 in)

VG30DETT

102.5 - 104.5 mm (4.04 - 4.11 in)



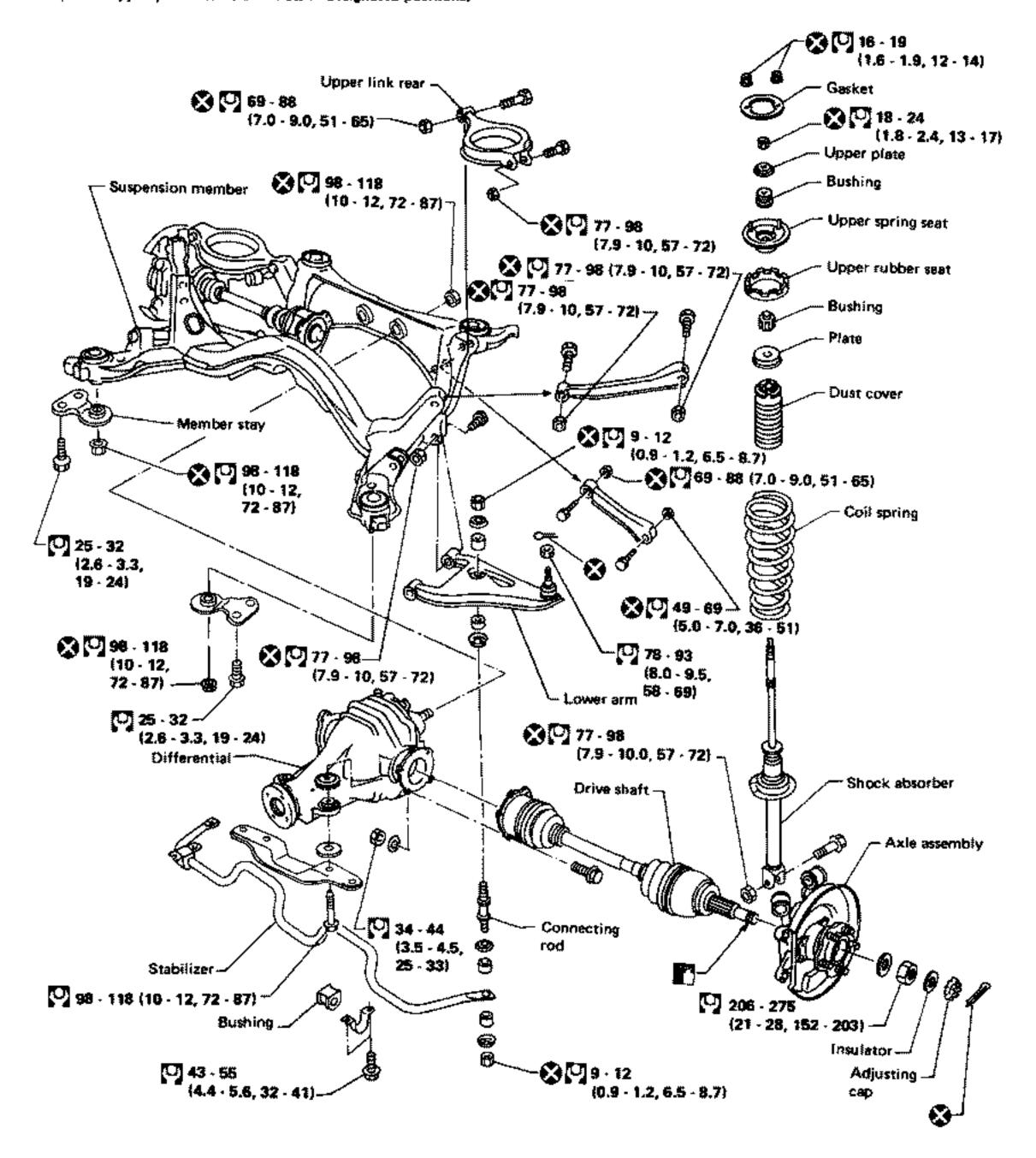
Lock new larger and smaller boot bands securely with a suitable tool.

#### **CAUTION:**

Do not jack up at lower arm.

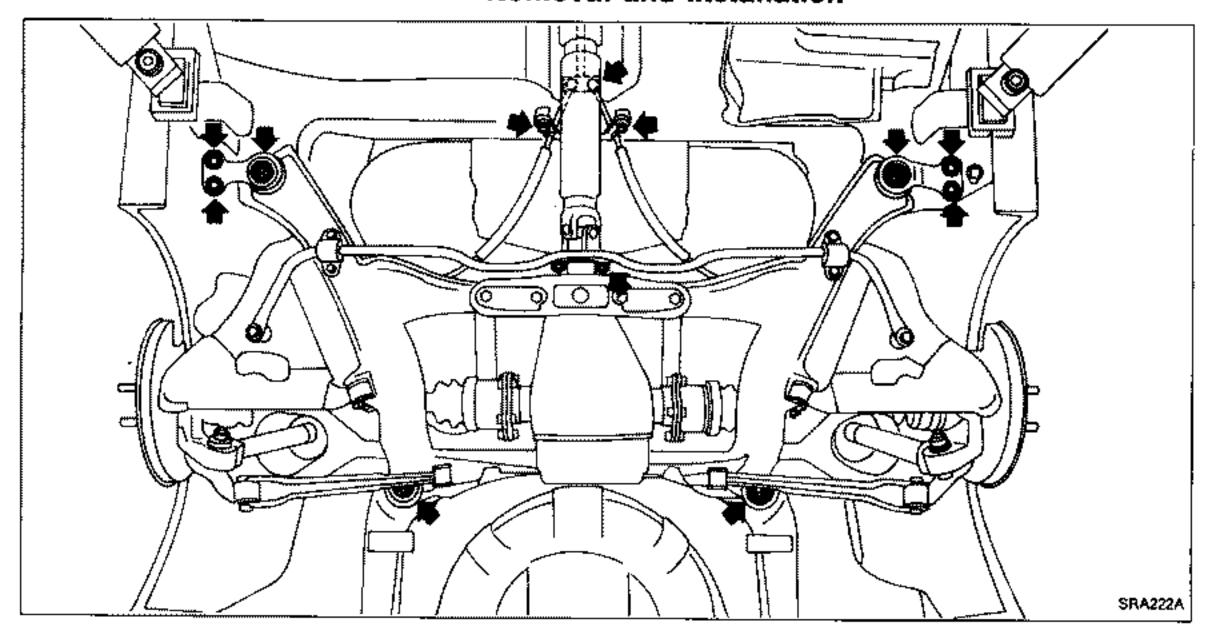
Final tightening for rubber parts must be done under unladen condition\*, with tires on ground.

Fuel, radiator coolant and engine oil full.
 Spare tire, jack, hand tools and mats in designated positions.

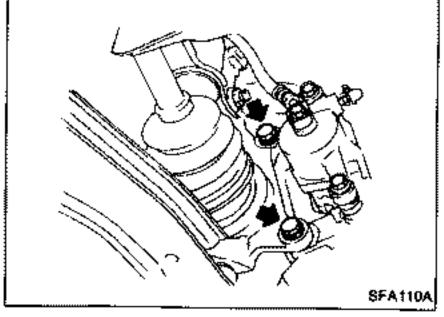


N-m (kg-m, ft-lb)

#### Removal and Installation

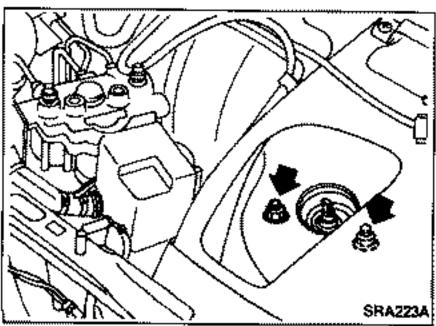


- · Remove exhaust tube.
- Disconnect propeller shaft rear end.
- Disconnect hand brake wire front end.



Remove brake caliper assembly.

Brake line need not be disconnected from brake caliper. Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.



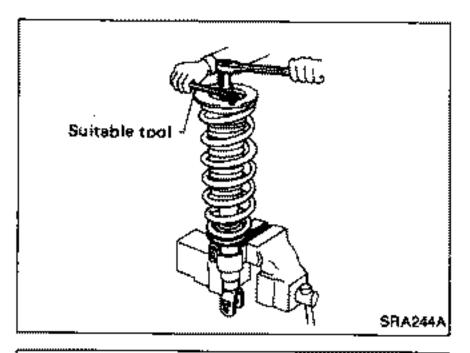
Remove upper end nuts of shock absorber.

Do not remove piston rod lock nut.

Remove suspension member fixing nuts. Then draw out rear axle and rear suspension assembly.

#### Removal

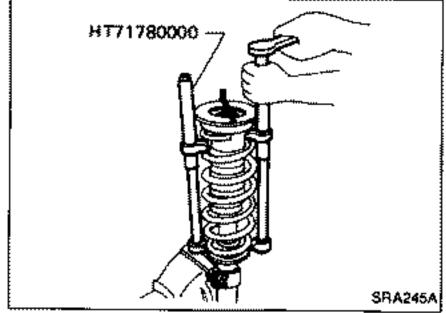
Remove shock absorber upper and lower fixing nuts. Do not remove piston rod lock nut on vehicle.



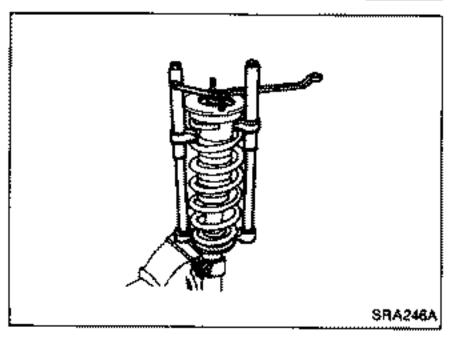
#### Disassembly

 Set shock absorber on vise with attachment, then loosen piston rod lock nut.

Do not remove piston rod lock nut.



Compress spring with Tool so that the strut upper spring seat can be turned by hand.



3. Remove piston rod lock nut.

### Inspection

#### SHOCK ABSORBER ASSEMBLY

- Check for smooth operation through a full stroke, both compression and extension.
- Check for oil leakage occurring on welded or gland packing portions.
- Check piston rod for cracks, deformation or other damage.
   Replace if necessary.

# REAR SUSPENSION — Coll Spring and Shock Absorber

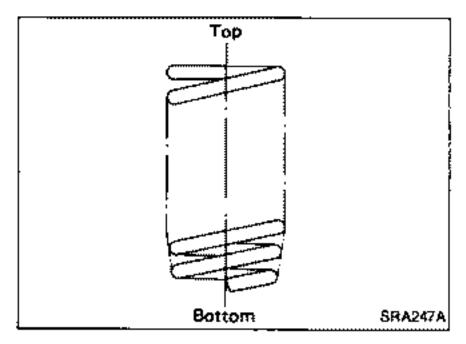
# Inspection (Cont'd)

#### **UPPER RUBBER SEAT AND BUSHING**

Check rubber parts for deterioration or cracks. Replace if necessary.

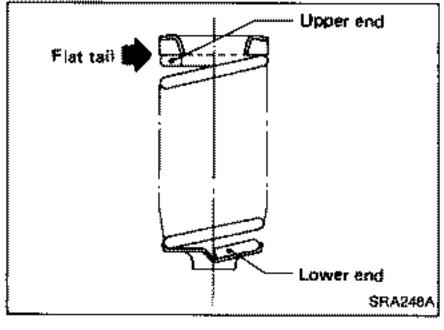
#### **COIL SPRING**

Check for cracks, deformation or other damage. Replace if necessary.



#### **Assembly**

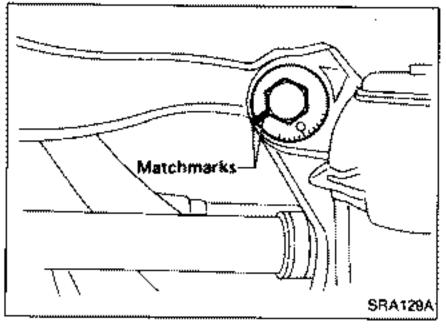
 When installing coil spring, be careful not to reverse top and bottom direction. (Top end is flat.)

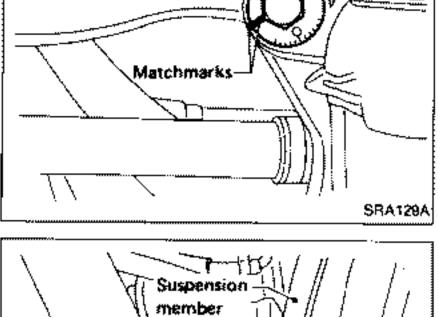


 When installing coil spring on strut, it must be positioned as shown in figure at left.

#### Removal and Installation

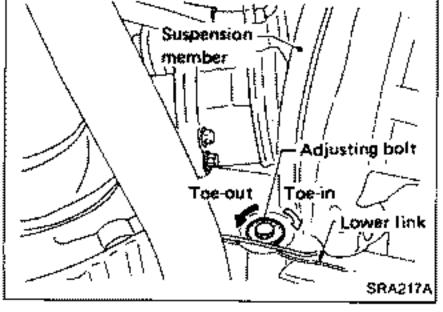
Refer to "Removal and Installation" in REAR SUSPENSION.





#### Before removing, put matchmarks on adjusting pin.

- When installing, final tightening must be done at curb weight with tires on ground.
- After installation, check wheel alignment. Refer to "Rear Wheel Alignment" in CHECK AND ADJUST-MENT — On vehicle.



# Inspection

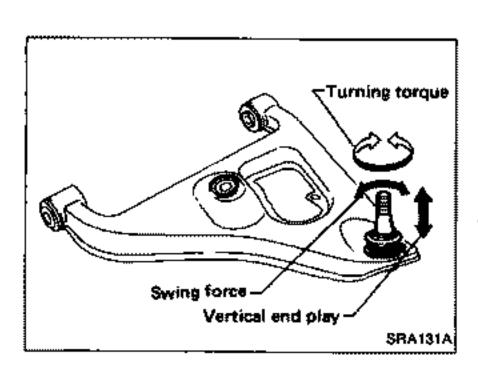
#### **REAR SUSPENSION MEMBER**

Replace suspension member assembly if cracked or deformed or if any part (insulator, for example) is damaged.

#### **UPPER AND LOWER LINKS**

Replace upper or lower link as required if cracked or deformed or if bushing is damaged.

# REAR SUSPENSION — Multi-link and Lower Ball Joint



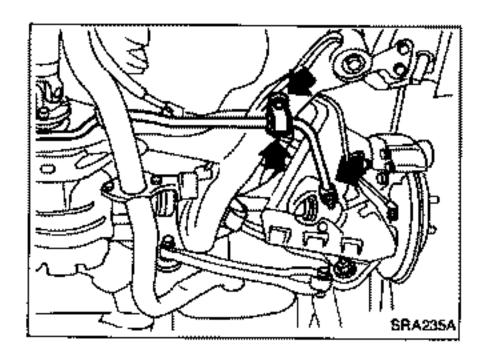
# Inspection (Cont'd)

#### SUSPENSION LOWER BALL JOINT

- Measure swing force, turning torque and vertical end play in axial direction. (Use same measurement procedures as that of section FA.)
- If ball stud is worn, play in axial direction is excessive, or joint is hard to swing, replace lower arm.

| F1 - 11 - 1 - 11               | Swing force Turning torque | 7.8 - 54.9 N<br>(0.8 - 5.6 kg, 1.8 - 12.3 lb)     |
|--------------------------------|----------------------------|---|
| Ball joint specifi-<br>cations |                            | 0.5 - 3.4 N·m<br>(5 - 35 kg-cm, 4.3 - 30.4 in-lb) |
|                                | Vertical end play          | 0 mm (0 in)                                       |

# REAR SUSPENSION — Stabilizer Bar

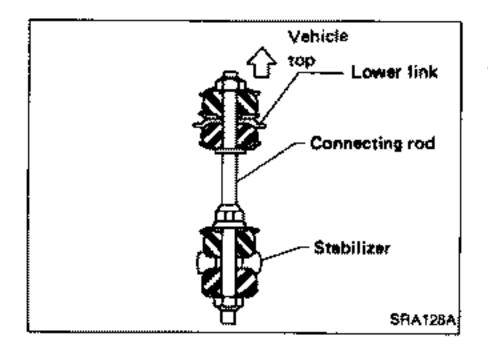


#### Removal

Remove connecting rod and clamp.

# Inspection

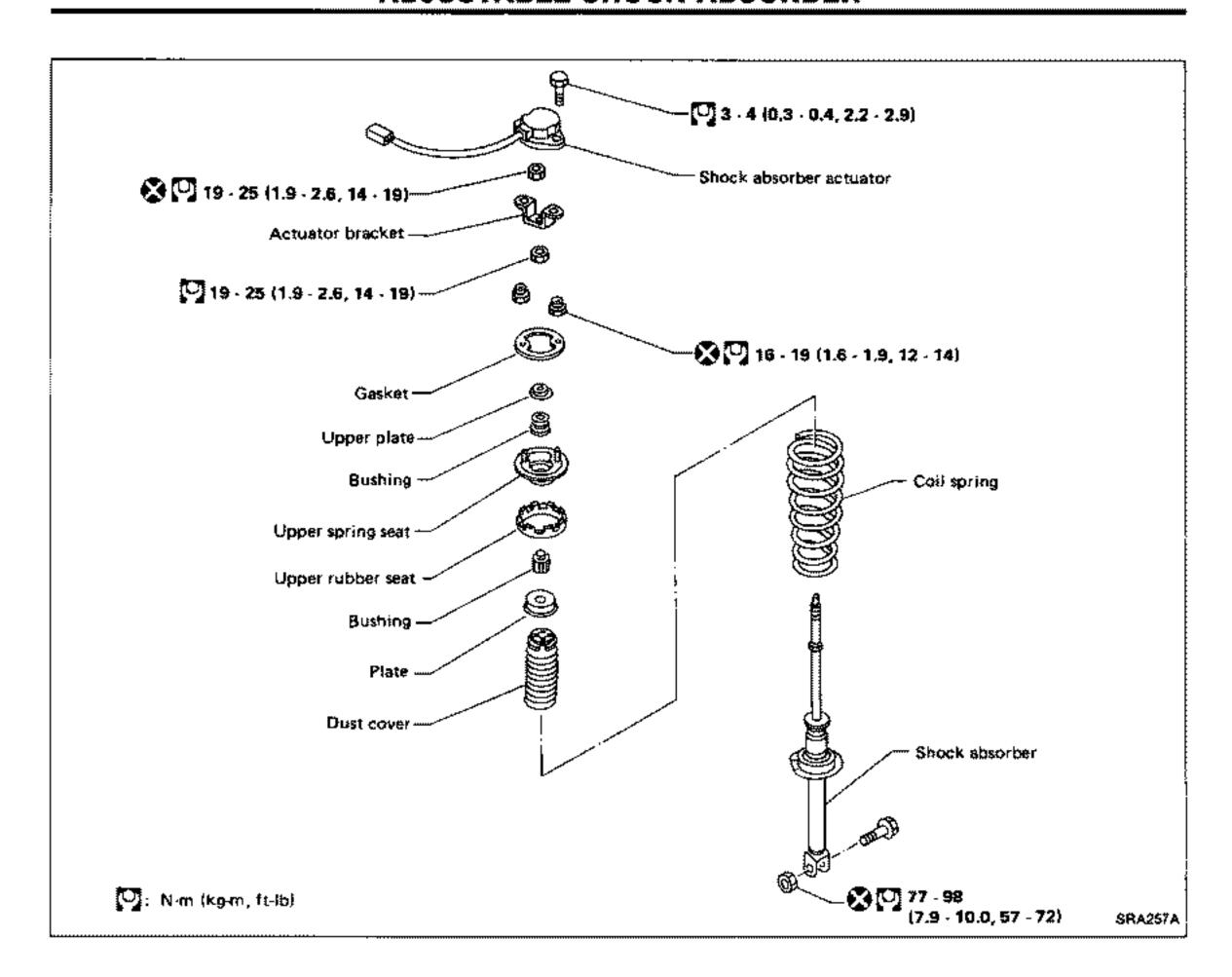
- Check stabilizer bar for deformation or cracks. Replace if necessary.
- Check rubber bushings for deterioration or cracks. Replace if necessary.

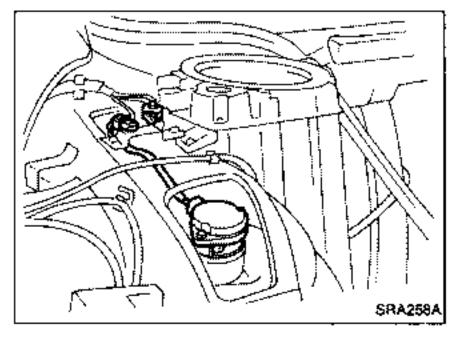


#### Installation

When installing connecting rod, make sure direction is correct (as shown at left).

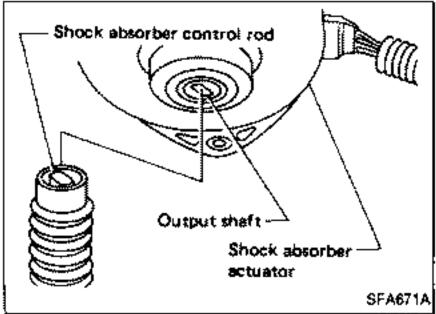
### **ADJUSTABLE SHOCK ABSORBER**





#### Removal and Installation

- Remove room trim. Refer to section BF.
- Disconnect sub-harness connector.
- Remove shock absorber actuator fixing bolts.



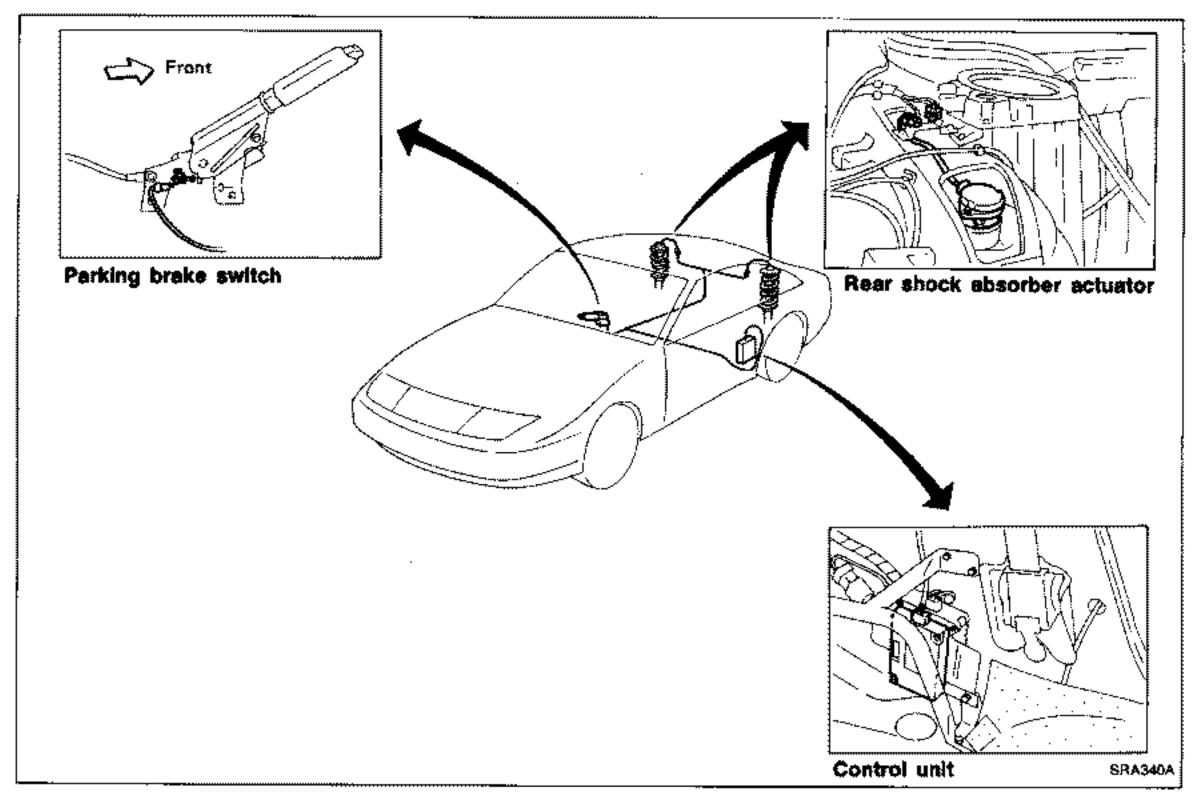
- Before installing actuator, ensure angle of shock absorber control rod is aligned with that of actuator output shaft.
   Otherwise, actuator may be damaged.
- Refer to REAR SUSPENSION for other procedures.

# ADJUSTABLE SHOCK ABSORBER

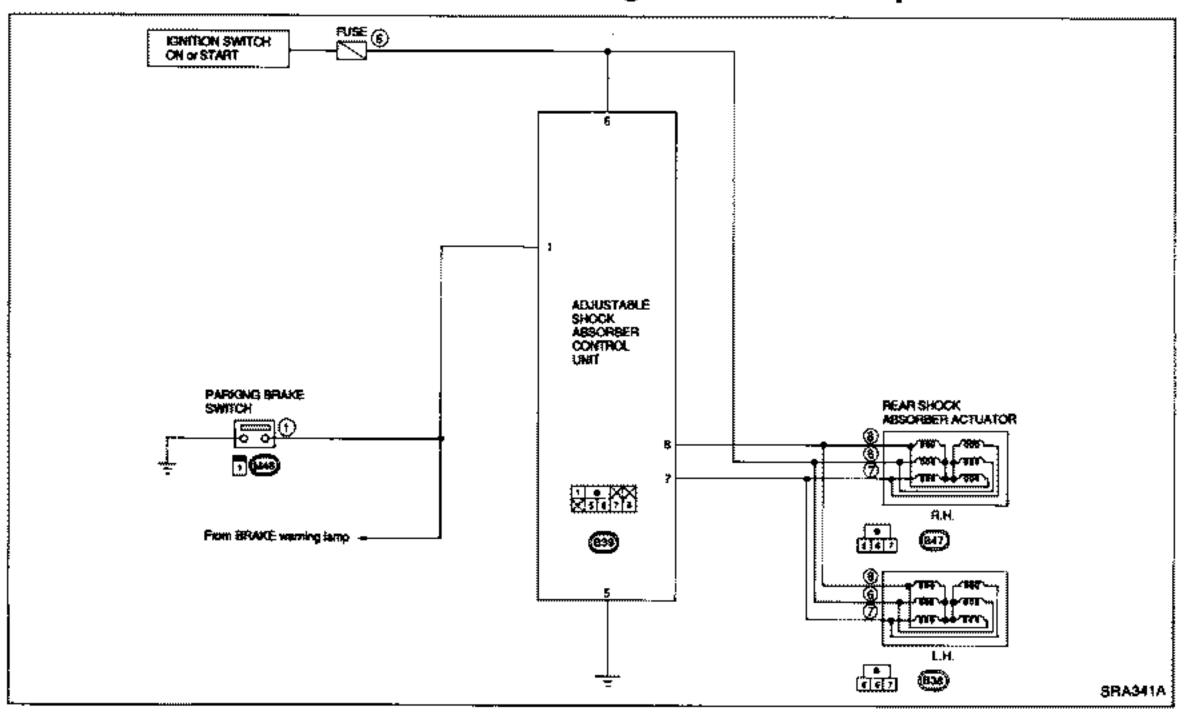
# Inspection

Replace shock absorber assembly if it is damaged.
 Refer to REAR SUSPENSION — Coil Spring and Shock Absorber.

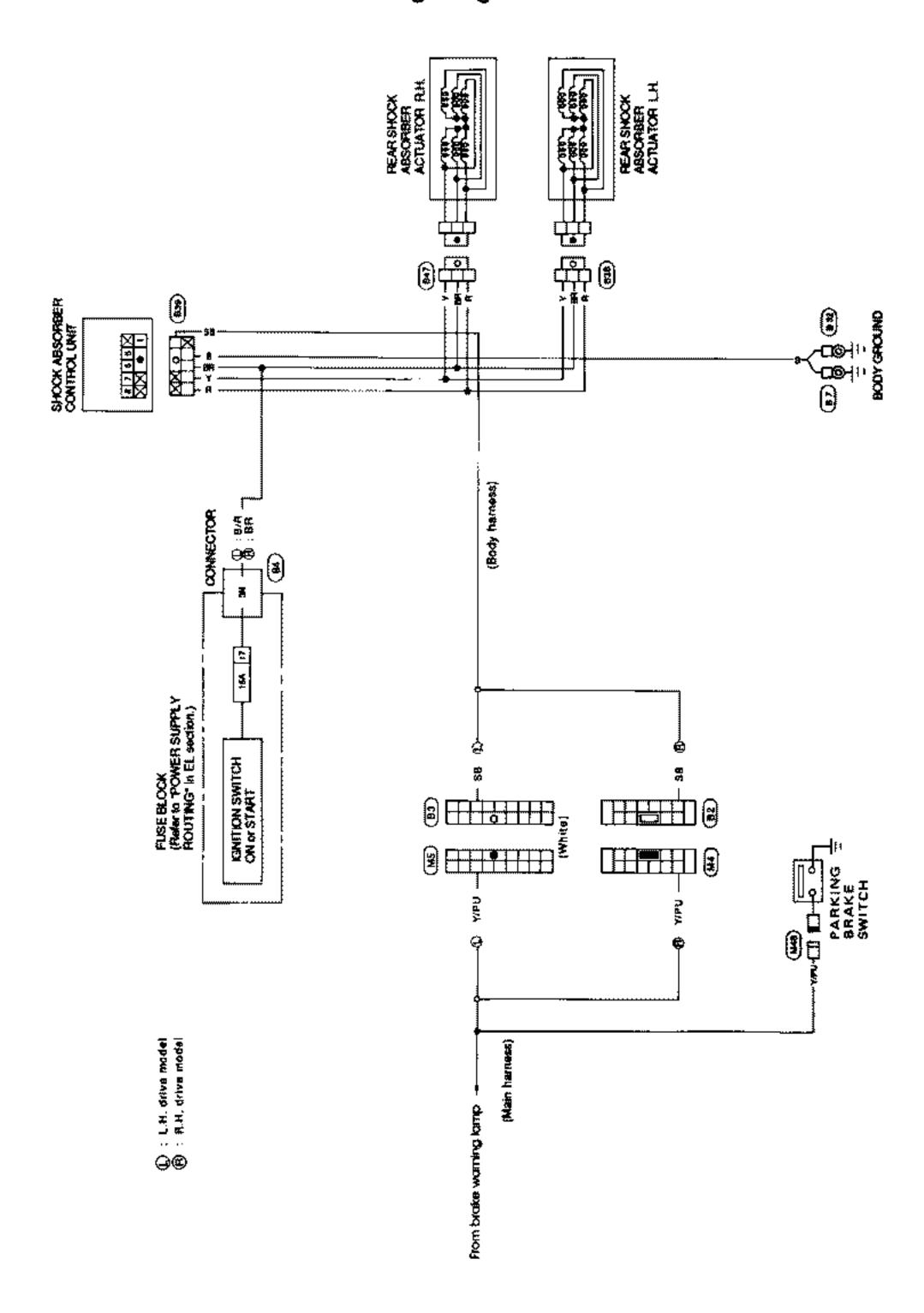
# Component Parts and Harness Connector Location



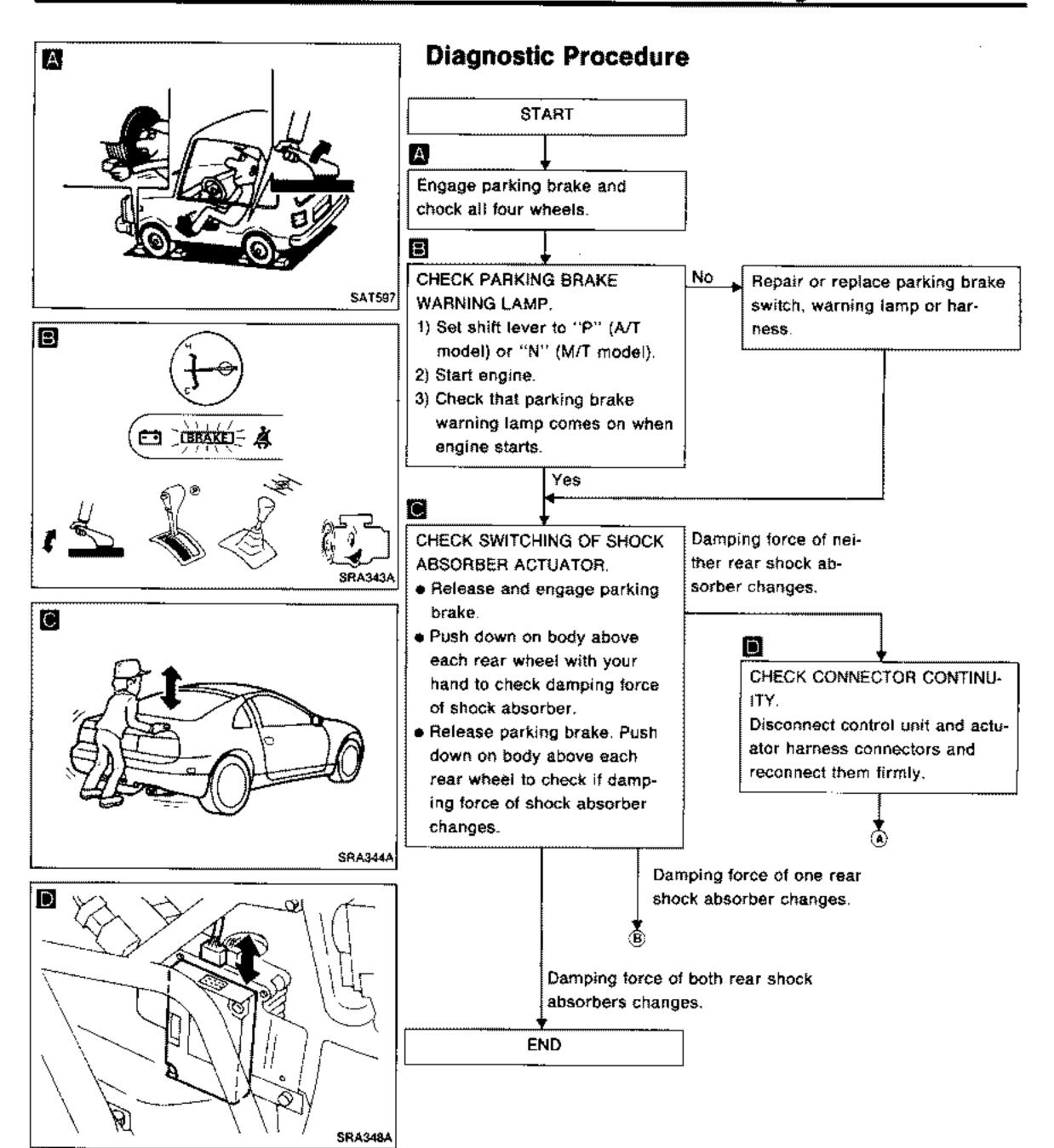
# Circuit Diagram for Quick Pinpoint Check



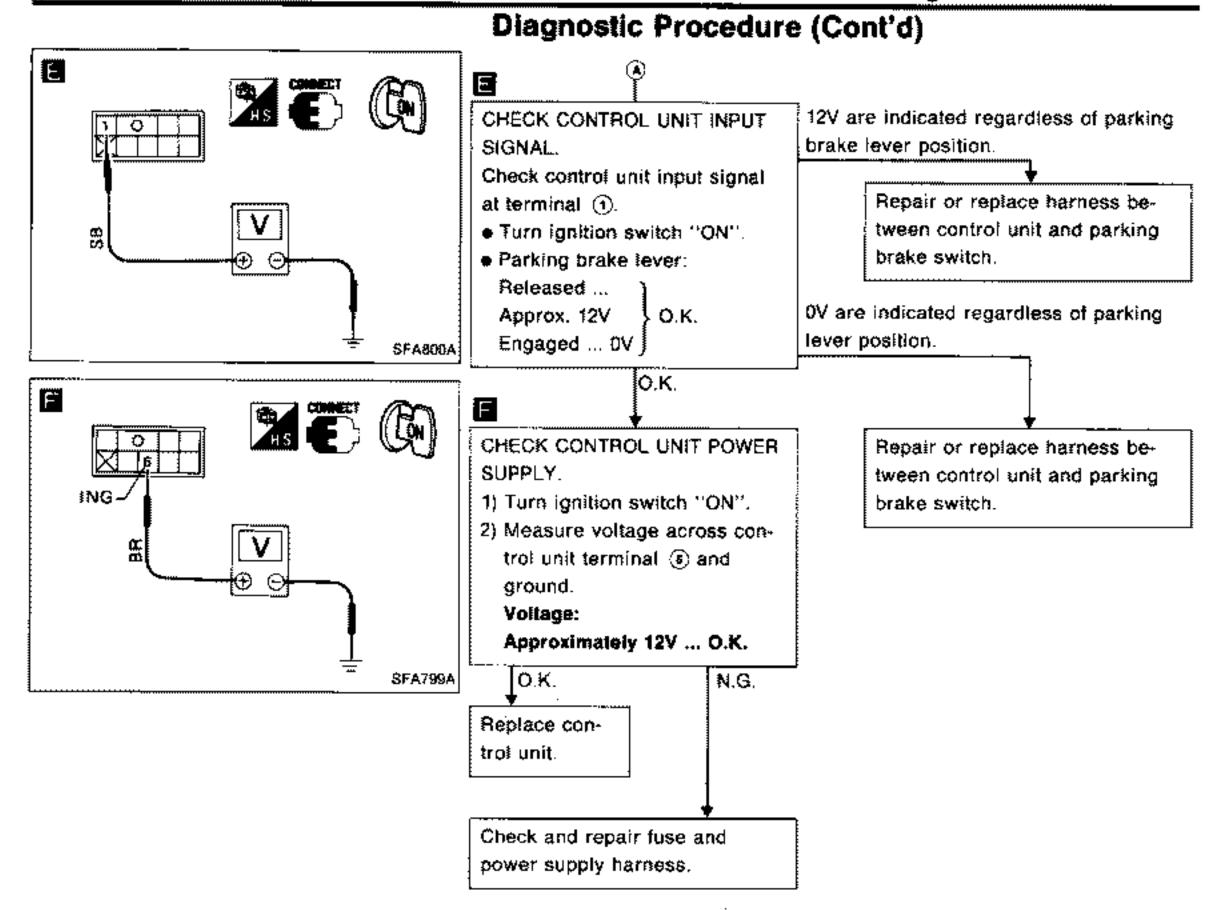
# Wiring Diagram



# ADJUSTABLE SHOCK ABSORBER — Trouble Diagnoses



# ADJUSTABLE SHOCK ABSORBER — Trouble Diagnoses



#### ADJUSTABLE SHOCK ABSORBER — Trouble Diagnoses Diagnostic Procedure (Cont'd) GRemove Rubbing noise is emit-G ted from actuator. CHECK ACTUATOR. Replace Revolution Remove actuator from shock actuator. output shaft absorber (for those shock absorbers in which damping force does not change). Release and Output shaft rotates. engage parking brake lever to check if actuator output shaft rotates. "Engaged" "Released" SRA345A Control unit Output shaft harness connector does not rotate. Actuator H harness **0**⊠ 0 ∃ 1 7 6 5 X connector Yes Interchange left and right actua-Old actuator malfunctions. tors and check that output shafts 7 6 8 Replace. rotate. Ω No CHECK HARNESS CONTINUITY N.G. Repair or replace harness be-BETWEEN CONTROL UNIT AND tween control unit and actuator. ACTUATOR. SRA346A 1) Disconnect control unit connector and actuator connector. 2) Check continuity between control unit harness connector terminals and corresponding terminals of actuator harness connector. Continuity should exist. O.K. Replace control unit. Visually check bracket for defor- N.G. Replace bracket. mities. 0.K. N.G. CHECK SWITCHING OF SHOCK Replace shock absorber. ABSORBER ACTUATOR, After checking that output shafts SPA344A rotate with left and right actuators interchanged, install actuafor on shock absorber for which damping force does not change, and check that damping force changes properly. O.K. Old actuator malfunctions. Replace.

# ADJUSTABLE SHOCK ABSORBER — Trouble Diagnoses

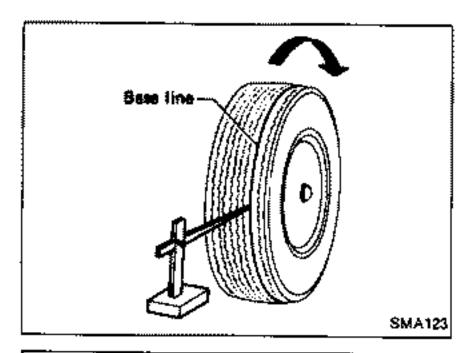
# Diagnostic Procedure (Cont'd) CONTROL AND OPERATION OF SHOCK ABSORBER DAMPING FORCE

| Parking brake lever | Damping force |
|---------------------|---------------|
| Released            | Soft          |
| Engaged             | Firm          |

#### CONTROL UNIT INSPECTION TABLE

| Terminal No. | Connected to            | Standard value  |
|--------------|-------------------------|---|
| •            | Parking brake<br>switch | Approx. 12V (parking brake lever released);  OV (parking brake lever engaged) |
| (3)          | GND                     | 0V  |
| 6            | IGN                     | Approx. 12V   |
| •            | Rear actuator<br>"Firm" | When select signal is emitted, 12V (approx.) instantaneously drops to 2 - 3V. |
| · <b>③</b>   | Rear actuator<br>"Soft" | When select signal is emitted, 12V (approx.) instantaneously drops to 2 - 3V. |

#### **SUPER HICAS**

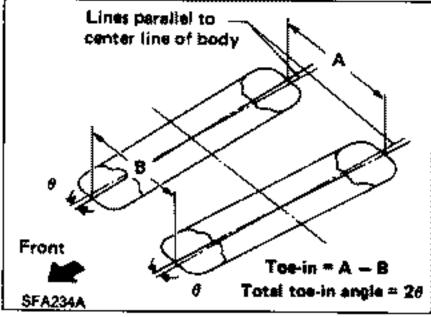


# **Rear Wheel Alignment**

#### TOE-IN

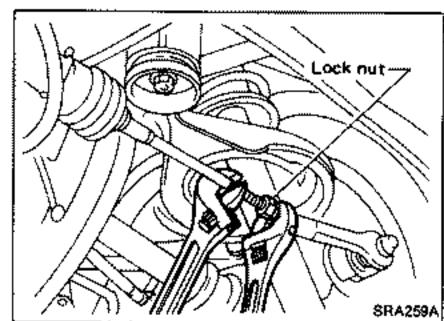
1. Draw a base line across the tread.

After lowering rear of vehicle, move it up and down to eliminate friction.

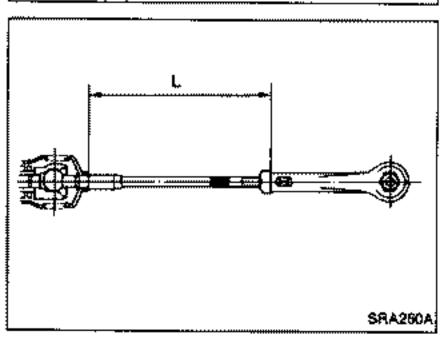


2. Measure toe-in.

Measure distance "A" and "B" at the same height as hub center.



- Adjust toe-in by varying length of power cylinder lower links.
- (1) Loosen lock nuts.
- (2) Adjust toe-in by turning lower links forward or backward.



Make sure both lower links are the same length.

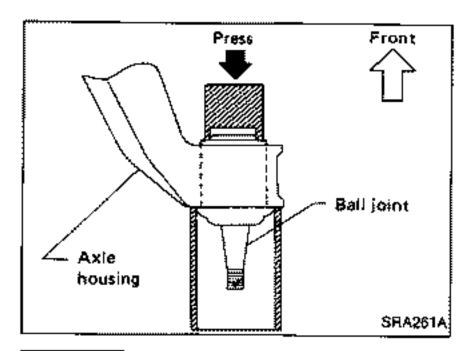
Standard length "L":

185.5 mm (7.30 in)

(3) Tighten lock nuts to the specified torque.

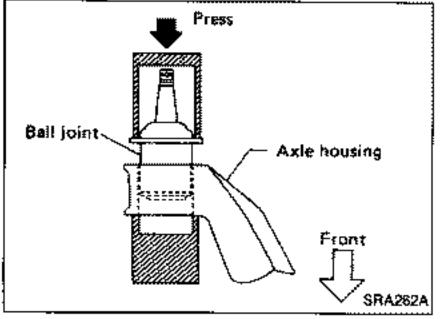
(3.8 - 4.7 kg-m, 27 - 34 ft-lb)

Refer to CHECK AND ADJUSTMENT — On-vehicle for other procedures.



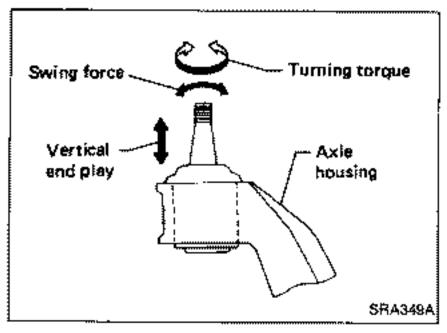
# Rear Axle Housing Ball Joint REMOVAL

- Remove ball joint snap ring.
- Press out ball joint from axle housing.



#### **ASSEMBLY**

- Press new ball joint assembly into axle housing.
- Install snap ring into groove of ball joint.
- Refer to REAR AXLE Wheel Hub and Axle Housing for other procedures.
- Refer to ST section for power cylinder and SUPER HICAS Trouble Diagnoses.



#### INSPECTION

- Measure swing force, turning torque and vertical end play in axial direction.
- If ball joint is worn, play in axial direction is excessive, or joint is hard to swing, replace ball joint.

| D. III. I. | Swing force Turning torque | 6.9 + 68.6 N<br>(0.7 - 7.0 kg, 1.5 - 15.4 lb)     |
|--|----------------------------|---|
| Ball Joint specifi-<br>cations           |                            | 0.3 - 2.9 N·m<br>(3 - 30 kg-cm, 2.6 - 26.0 in-lb) |
|  | Vertical end play          | 0 mm (0 in)                                       |

# SERVICE DATA AND SPECIFICATIONS (S.D.S.)

# **General Specifications**

#### **COIL SPRING**

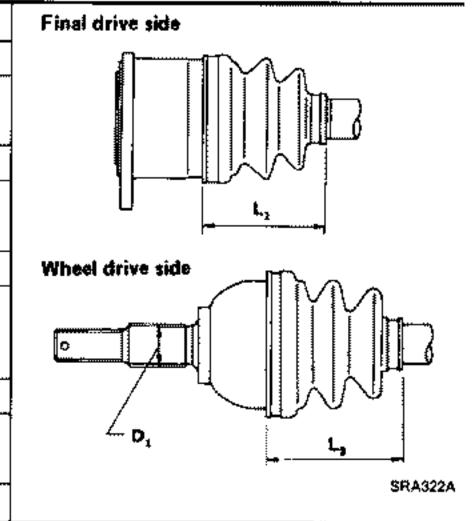
| Applied model        |                     | Australia            | Europe               |
|----------------------|---------------------|----------------------|----------------------|
|                      |                     | VG30DE VG30DETT      |                      |
| Wire diameter        | enm (in)            | 11.5                 | (0.453)              |
| Coil diameter        | enm (in)            | 100                  | (3.94)               |
| Free length          | enm (in)            | 380 (14.96)          | 370 (14.57)          |
| Spring constant      | N/mm (kg/mm, lb/ln) | 21.6 (2.2, 123)      | 25.5 (2.6, 146)      |
| Identification color |                     | Purple x 1, Pink x 1 | Yellow x 2, Pink x 1 |

#### SHOCK ABSORBER

| Applied model                             |            | Austrafia                            | Europe<br>VG30DETT                      |                                       |
|---|------------|--------------------------------------|---|---------------------------------------|
|   |            | VG30DE                               |   |                                       |
| Damping force<br>[at 0.3 m (1.0 ft)/sec.] | N (kg. lb) |                                      | Firm                                    | Soft                                  |
| Expansion                                 |            | 873 - 1,187<br>(89 - 121, 196 - 267) | 1,451 - 1,883<br>(148 - 192, 326 - 423) | 991 - 1,226<br>(101 - 125, 223 - 276) |
| Compression                               |            | 520 - 755<br>(53 - 77, 117 - 170)    | 745 - 1,020<br>(76 - 104, 168 - 229)    | 481 - 657<br>(49 - 67, 108 - 148)     |
| Piston rod diameter                       | mm (in)    | 12.5 (0.492)                         | 14.0 (                                  | 0.551)                                |

#### **DRIVE SHAFT**

| Analias waster                     | Australia                             | Europe                      | F |
|------------------------------------|---------------------------------------|-----------------------------|---|
| Applied model                      | VG30DE                                | VG300ETT                    |   |
| Joint type                         |                                       | }                           |   |
| Final drive side                   | D\$90                                 | DS100                       |   |
| Wheel side                         | ZF100                                 | BF100                       |   |
| Diameter mm (in)                   |                                       |                             |   |
| Wheel side D,                      | 30 (1.18)                             | 33 (1.30)                   |   |
| Grease                             | Nissan genuine grease or equivalent   |                             | ٧ |
| Specified amount of grease g (oz)  |                                       |                             |   |
| Final drive side                   | 165 - 175 (5.82 - 6.17)               | 180 - 200 (6.35 - 7.05)     |   |
| Wheel side                         | 165 - 175 (5.82 - 6.17)               | 170 - 190 (6.00 - 6.70)     |   |
| Boot length mm (in)                | · · · · · · · · · · · · · · · · · · · |                             |   |
| Final drive side (L <sub>1</sub> ) | 93 - 95 (3.66 - 3.74)                 | 102.5 - 104.5 (4.04 - 4.11) |   |
| Wheel side (L <sub>2</sub> )       | 96 - 98 (3.78 - 3.86)                 | 101 - 103 (3.98 - 4.06)     |   |



# SERVICE DATA AND SPECIFICATIONS (S.D.S.)

# General Specifications (Cont'd)

#### REAR STABILIZER BAR

| Applied model                  | Australia    | Еигоре       |
|--------------------------------|--------------|--------------|
| Applied model                  | VG30D€       | VG30DETT     |
| Stabilízer diameter<br>mm (in) | ,            |              |
| Outer                          | 21.0 (0.827) | 25.0 (0.984) |
| Inner                          | 15.8 (0.622) |              |

# Inspection and Adjustment

# WHEEL ALIGNMENT (Unladen\*)

| Camber         | degree  | −1°35′ to −0°35′ |
|----------------|---------|------------------|
| Toe-in (Total) |         |                  |
|                | mm (in) | 0 - 4 (0 - 0.16) |
|                | degree  | 0' - 55.         |

Fuel, radiator coolant and engine oil full.
 Spare tire, jack, hand tools and mats in designated positions.

#### WHEEL BEARING

| Wheel bearing axial end play<br>mm (in) | 0.05 (0.0020) or less          |
|---|--------------------------------|
| Wheel bearing lock nut                  |                                |
| Tightening torque<br>N·m (kg-m. ft-lb)  | 206 - 275 (21 - 28, 152 - 203) |

# WHEEL RUNOUT (Radial and lateral)

| Wheel lype     |         | Radial runout       | Lateral runout |
|----------------|---------|---------------------|----------------|
| Aluminum wheel | mm (ni) | 0.3 (0.012) or less |                |
| <del></del>    |         |                     |                |

#### **LOWER BALL JOINT**

| Swing force<br>(Measuring point: cotter pin<br>hole of ball stud) N (kg. lb) | 7.8 - 54.9<br>(9.8 - 5.6, 1.8 - 12.3) |  |
|--|---------------------------------------|--|
| Turning torque N·m (kg-cm, in-lb)  | 0.5 - 3.4<br>(5 - 35, 4.3 - 30.4)     |  |
| Vertical end play mm (in)  |                                       |  |

#### **LOWER LINK BALL JOINT (SUPER HICAS)**

| Swing force (at cotter pin hole) | 6.9 - 68.6              |  |
|----------------------------------|-------------------------|--|
| N (kg. lb)                       | (0.7 - 7.9, 1.5 - 15.4) |  |
| Turning torque                   | 0.3 - 2.9               |  |
| N-m (kg-cm, in-lb)               | (3 - 30, 2.6 - 26.0)    |  |
| Vertical end play mm (in)        | O (O)                   |  |