# ENGINE LUBRICATION & COOLING SYSTEMS

SECTION

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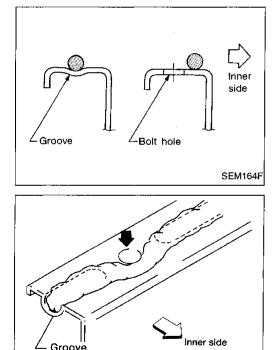
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## PRECAUTIONS

## Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "Air Bag", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), sensors, a diagnosis unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual. **WARNING:** 

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.



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## Liquid Gasket Application Procedure

- a. Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.
- b. Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine Liquid Gasket or equivalent.)
  - Be sure liquid gasket is 3.5 to 4.5 mm (0.138 to 0.177 in) wide (for oil pan).
  - Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) wide (in areas except oil pan).
- c. Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).
- d. Assembly should be done within 5 minutes after coating.
- e. Wait at least 30 minutes before refilling engine oil and engine coolant.

## PREPARATION

## **Special Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description		
ST25051001 (J25695-1) Oil pressure gauge	PF1/4x19/in	Measuring oil pressure	
	NT558	Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)	
ST25052000 (J25695-2) Hose	PS1/4x19/in	Adapting oil pressure gauge to cylinder block	
WS39930000	NT559	Pressing the tube of liquid gasket	-
() Tube presser	De l		
EG17650301 J33984-A)		Adapting radiator cap tester to radiator filler neck	-
Radiator cap tester adapter		a: 28 mm (1.10 in) dia. b: 31.4 mm (1.236 in) dia. c: 41.3 mm (1.626 in) dia.	
<pre></pre>		Installing radiator upper and lower tanks	-
Aadiator plate pliers A			
	NT224		
<v99103520 — )</v99103520 		Removing radiator upper and lower tanks	•
Radiator plate pliers B			
	NT225		
			I

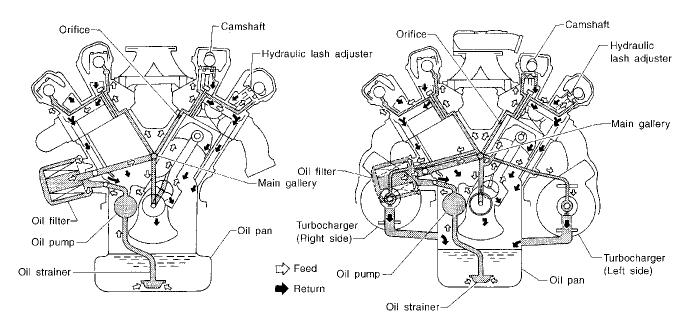
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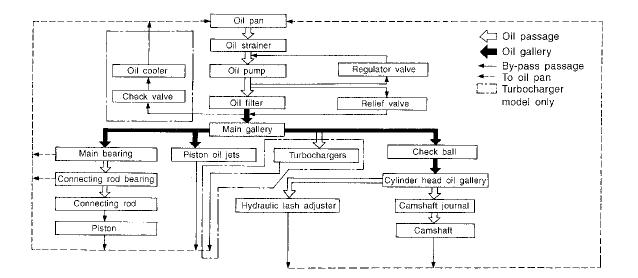
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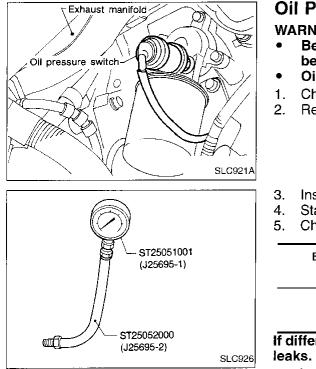
## **Lubrication Circuit**



Non-turbocharger model

Turbocharger model





## **Oil Pressure Check**

#### WARNING:

- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral position". G
- Check oil level.
- Remove oil pressure switch.

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- Install pressure gauge.
- Start engine and warm it up to normal operating temperature. LC
  - Check oil pressure with engine running under no-load.

Engine speed	Approximate discharge pressure	EÇ
rpm	kPa (kg/cm², psi)	
Idle speed	More than 78 (0.8, 11)	
3,000	353 - 451 (3.6 - 4.6, 51 - 65)	

If difference is extreme, check oil passage and oil pump for oil GL

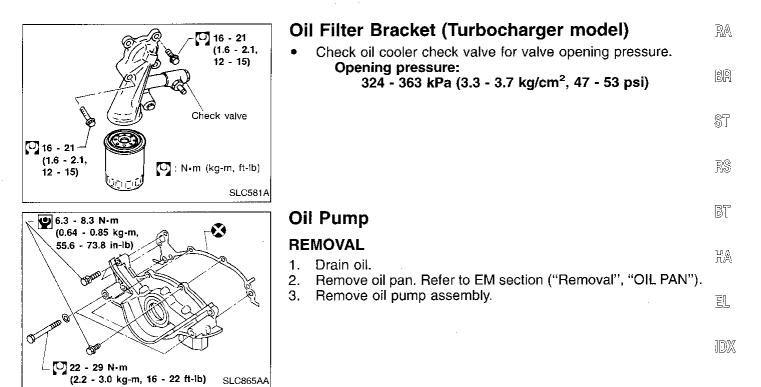
6. Install oil pressure switch with sealant.

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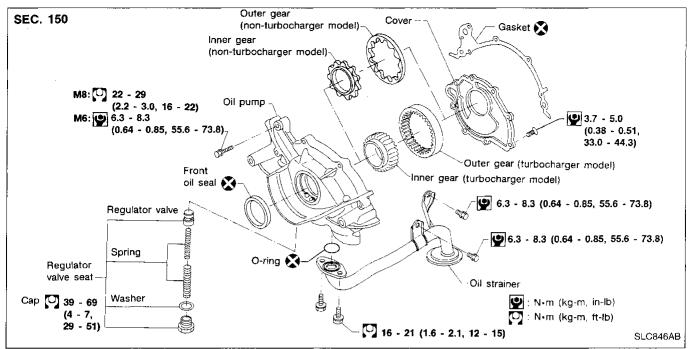
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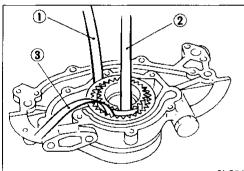
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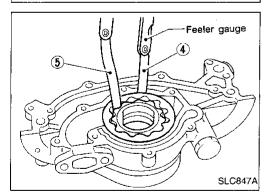
## ENGINE LUBRICATION SYSTEM

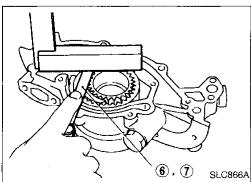
#### Oil Pump (Cont'd) DISASSEMBLY AND ASSEMBLY





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- Always replace with new oil seal and gasket. •
- When assembling, apply engine oil to inner and outer ٠ gears.
- Be sure that O-ring is properly installed.

#### **OIL PUMP INSPECTION**

Using a feeler gauge, straightedge and micrometers, check the following clearances:

Unit: mm (in)

#### Standard clearance:

#### Turbocharger model

0.110 - 0.200 (0.0043 - 0.0079)
0.223 - 0.333 (0.0088 - 0.0131)
0.210 - 0.320 (0.0083 - 0.0126)
0.050 - 0.090 (0.0020 - 0.0035)
0.050 - 0.110 (0.0020 - 0.0043)
0.045 - 0.091 (0.0018 - 0.0036)

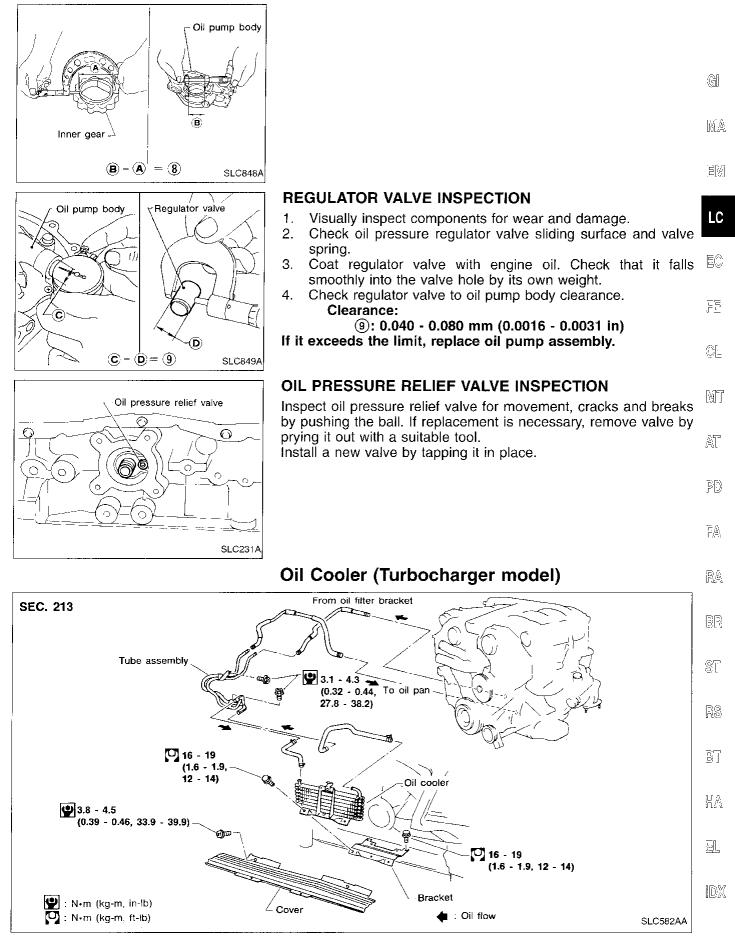
#### Non-turbocharger model

Non-turbocharger model	Unit: mm (in)
Body to outer gear clearance ④	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance (5)	Less than 0.18 (0.0071)
Body to inner gear clearance (6)	0.050 - 0.090 (0.0020 - 0.0035)
Body to outer gear clearance 7	0.050 - 0.110 (0.0020 - 0.0043)
Inner gear to brazed portion of body clear- ance (8)	0.045 - 0.091 (0.0018 - 0.0036)

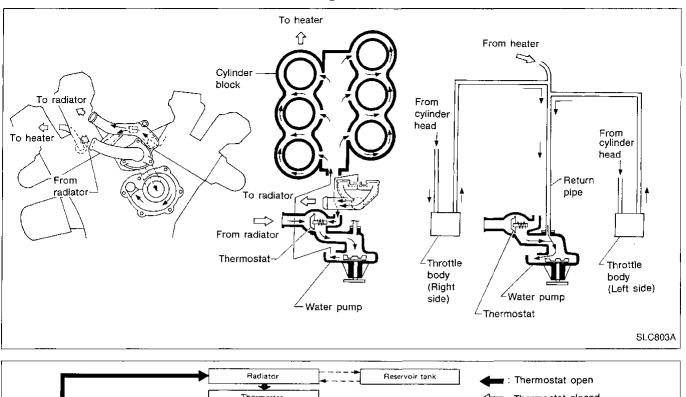
If any clearance exceeds the limit, replace gear set or entire oil pump assembly.

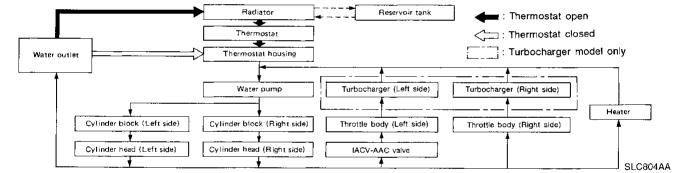
## **ENGINE LUBRICATION SYSTEM**

## Oil Pump (Cont'd)



**Cooling Circuit** 



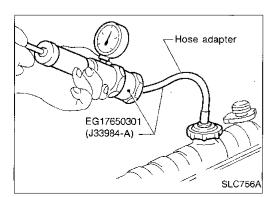


## System Check

#### WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap and carefully remove it by turning it a quarter turn to allow built-up pressure to escape and then turn the cap all the way off.



#### **CHECKING COOLING SYSTEM HOSES**

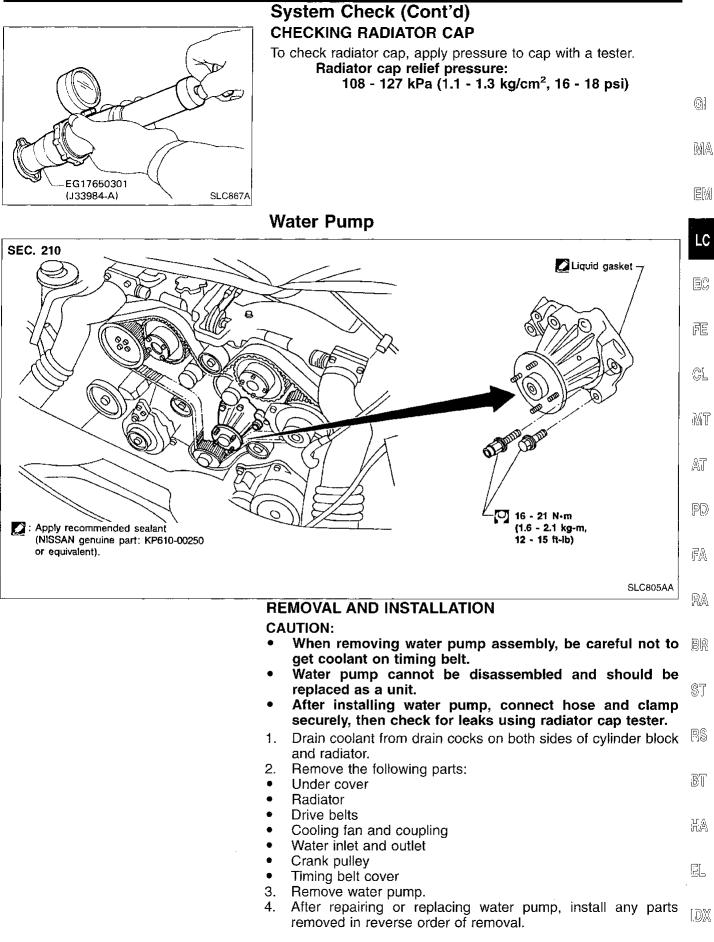
Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

### CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

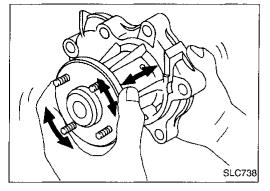
## Testing pressure: 157 kPa (1.6 kg/cm<sup>2</sup>, 23 psi) CAUTION:

Higher than the specified pressure may cause radiator damage.



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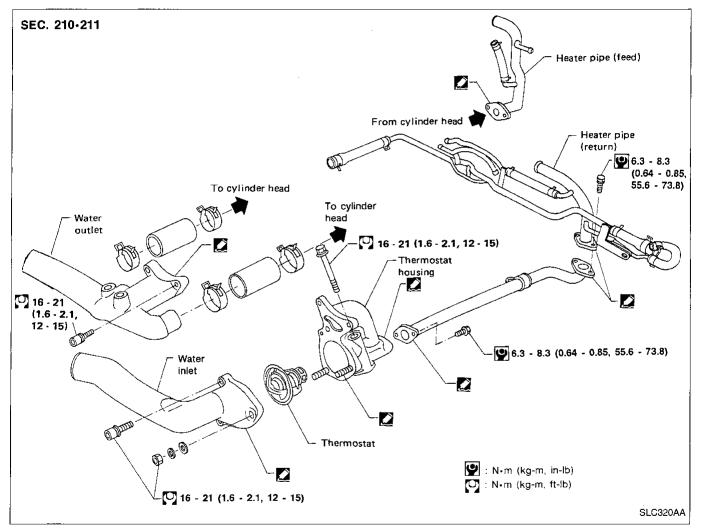
#### Water Pump (Cont'd) INSPECTION



#### 1. Check for badly rusted or corroded vanes and body assembly.

2. Check for rough operation due to excessive end play.

Thermostat

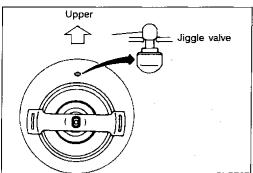


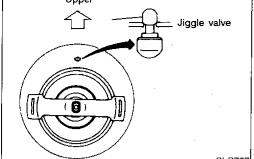
#### **REMOVAL AND INSTALLATION**

- 1. Drain coolant from drain cocks on both sides of cylinder block and radiator.
- 2. Remove the following parts:
- Under cover
- Radiator upper hose
- Radiator shroud
- Fan belt
- Cooling fan and coupling
- Water inlet
- 3. Remove thermostat.

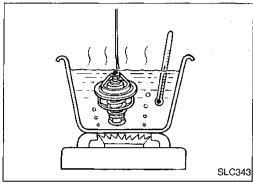
#### LC-10

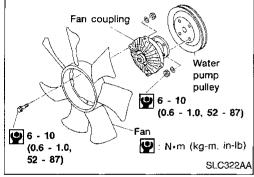
## Thermostat (Cont'd)

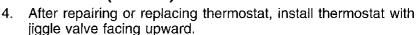




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- After installation, run engine for a few minutes, and check for leaks.
- Be careful not to spill coolant over engine compartment. G Use a rag to absorb coolant.

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#### INSPECTION

- LC Check valve seating condition at ordinary room temperatures. 1. It should seat tightly.
- Check valve opening temperature and maximum valve lift. 2.

			Standard	
Valve opening ten	perature	°C (°F)	76.5 (170)	
Valve lift	mm/	°C (in/°F)	More than 10/90 (0.39/194)	

Then check if valve is 5°C (9°F) below valve opening tempera-З. œμ ture.

## Cooling Fan (Crankshaft driven) MT DISASSEMBLY AND ASSEMBLY AT

- PD FA
- INSPECTION RA Check fan coupling for rough operation, oil leakage or bent bimetal. BR

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Cooling Fan (Motor driven)

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This cooling fan is controlled by ECM (ECCS control module). For details, refer to EC section ("Cooling Fan", "TROUBLE DIAGNO-HA SIS FOR DTC P1900").

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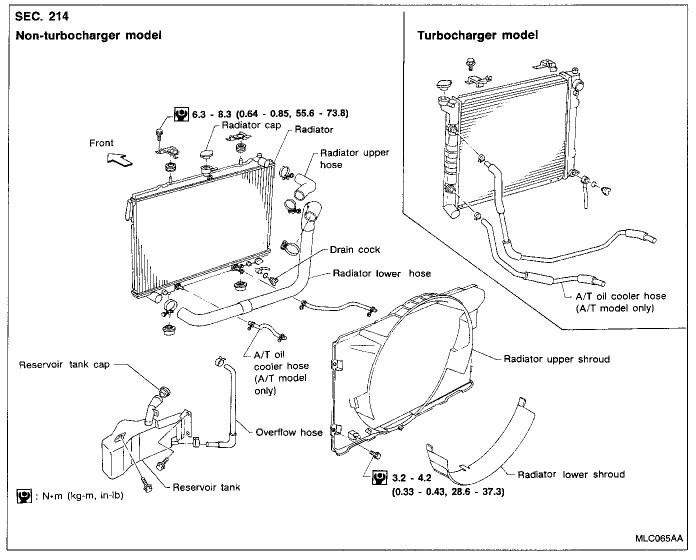
## LC-11

## Radiator

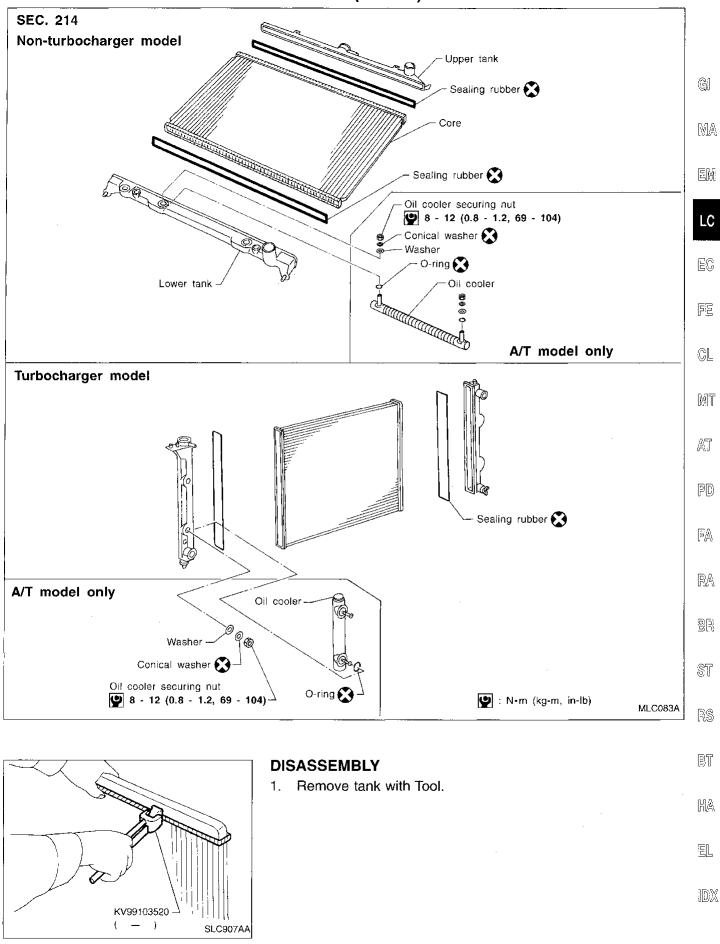
#### **REMOVAL AND INSTALLATION**

- 1. Drain coolant from radiator drain cock.
- 2. Remove under cover.
- 3. Disconnect radiator upper and lower hoses.
- 4. Remove A/T oil cooler hoses. (A/T model only)
- 5. Remove radiator lower shroud.
- 6. Remove radiator.
- 7. After repairing or replacing radiator, install any part removed in reverse order of removal.

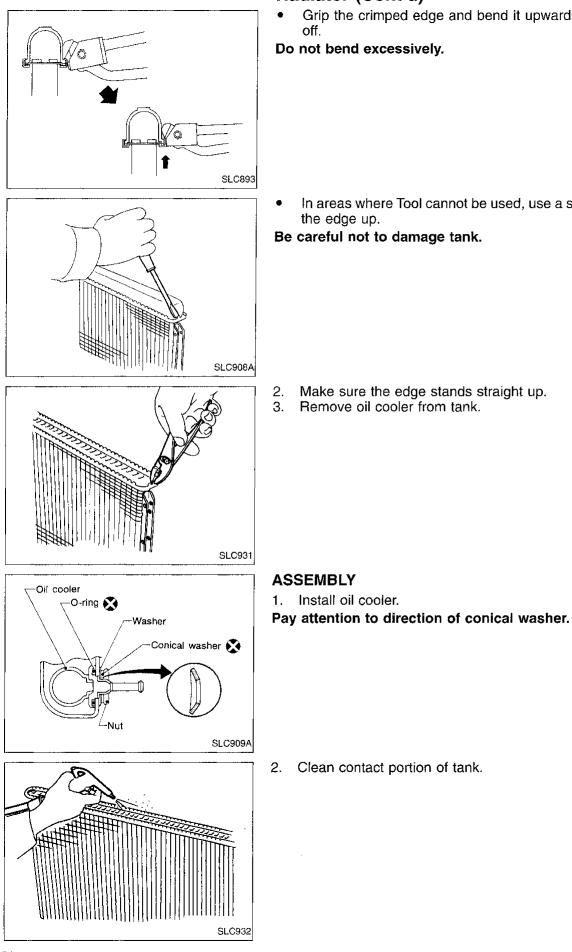
When filling radiator with coolant, refer to MA section ("Changing Engine Coolant").



Radiator (Cont'd)







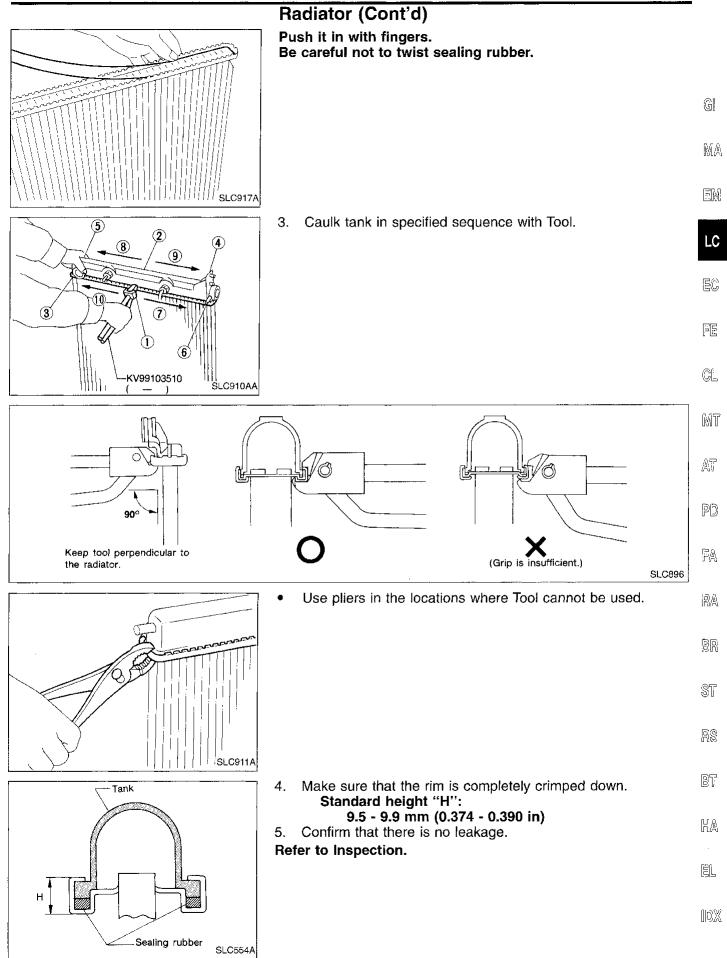
Grip the crimped edge and bend it upwards so that Tool slips

Do not bend excessively.

- In areas where Tool cannot be used, use a screwdriver to bend
- Be careful not to damage tank.

- Make sure the edge stands straight up.
- Remove oil cooler from tank.

Clean contact portion of tank.





EG17650301 (J33984-A)

Apply pressure with Tool. **Specified pressure value:** 157 kPa (1.6 kg/cm<sup>2</sup>, 23 psi)

#### WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp. Attach a hose to the oil cooler as well.

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	Symptom		Check items	
		Water pump malfunction	Worn or loose drive belt	
	Poor heat transfer	Thermostat stuck closed		
		Damaged fins	Dust contamination or paper clogging	
			Mechanical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	]
		Fan coupling does not operate.		
	Reduced air flow	Cooling fan does not operate.		
		High resistance to fan rotation		-
		Damaged fan blades		
	Damaged radiator shroud	-	-	
oling sys-	Improper coolant mixture ratio	_	_	_
n parts	Poor coolant quality	_	_	_
alfunction			O alta har	Loose clamp
			Cooling hose	Cracked hose
			Water pump	Poor sealing
			· · · ·	Loose
	Insufficient coolant	Coolant leaks	Radiator cap	Poor sealing
			Radiator	O-ring for damage, deteriora- tion or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
				Cylinder head deterioration
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head gasket deteriora- tion
	/ / / / / / / / / / / / /			High engine rpm under no load
			Abusive driving	Driving in low gear for extended time
				Driving at extremely high speed
	_	Overload on engine	Powertrain system malfunction	
			Installed improper size wheels and tires	_
cept cool- system			Dragging brakes	
ts malfunc-			Improper ignition timing.	
		Blocked bumper	<u> </u>	
			Installed car brassiere	
	Blocked or restricted air flow	Blocked radiator grille	Mud contamination or paper clogging	
		Blocked radiator	_	
		Blocked condenser		
		Installed large fog lamp		

## **Overheating Cause Analysis**

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## **Engine Lubrication System**

## **Oil pressure check**

Engine speed	Approximate discharge
rpm	pressure kPa (kg/cm², psi)
Idle speed	More than 78 (0.8, 11)
3,000	353 - 451 (3.6 - 4.6, 51 - 65)

#### **Regulator valve inspection**

	Unit: mm (in)
Regulator valve to oil pump body clearance	0.040 - 0.080 (0.0016 - 0.0031)

## Oil pump

Turbocharger mo	odel
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	Unit: mm (in)
Body to outer gear clearance	0.110 - 0.200 (0.0043 - 0.0079)
Inner gear to crescent clearance	0.223 - 0.333 (0.0088 - 0.0131)
Outer gear to crescent clearance	0.210 - 0.320 (0.0083 - 0.0126)
Housing to inner gear side clearance	0.050 - 0.090 (0.0020 - 0.0035)
Housing to outer gear side clearance	0.050 - 0.110 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

#### Non-turbocharger model

	Unit: mm (in)
Body to outer gear clearance	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance	Less than 0.18 (0.0071)
Body to inner gear clearance	0.050 - 0.090 (0.0020 - 0.0035)
Body to outer gear clearance	0.050 - 0.110 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

### Thermostat

## Engine Cooling System Radiator

#### rmostat

		Standard
Valve opening temperature	°C (°F)	76.5 (170)
Valve líft	mm/°C (in/°F)	More than 10/90 (0.39/194)

	Unit: kPa (kg/cm², psi)
Cap relief pressure	108 - 127 (1.1 - 1.3, 16 - 18)
Leakage test pressure	157 (1.6, 23)