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# **CONTENTS**

Alphabetical & P No. Index for DTC		TION82
PRECAUTIONS		Symptom Chart82
Precautions for Supplemental Restraint System	/	TCM Terminals and Reference Value92
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-		CAN Communication95
SIONER"	7	TROUBLE DIAGNOSIS FOR POWER SUPPLY 100
PrecautionsforOnBoardDiagnostic(OBD)System		Wiring Diagram — AT — MAIN
of A/T and Engine		Diagnostic Procedure
Precautions		DTC P0705 PARK/NEUTRAL POSITION SWITCH 103
Service Notice or Precautions		Description
Wiring Diagrams and Trouble Diagnosis		On Board Diagnosis Logic
PREPARATION		Possible Cause
Special Service Tools		Diagnostic Trouble Code (DTC) Confirmation Pro-
Commercial Service Tools		cedure
OVERALL SYSTEM		Wiring Diagram — AT — PNP/SW105
A/T Electrical Parts Location		Diagnostic Procedure
Circuit Diagram		DTC P0710 A/T FLUID TEMPERATURE SENSOR
Cross-sectional View		CIRCUIT
Hydraulic Control Circuit		Description
Shift Mechanism		On Board Diagnosis Logic109
Control System		Possible Cause109
Control Mechanism		Diagnostic Trouble Code (DTC) Confirmation Pro-
Control Valve	. 34	cedure109
ON BOARD DIAGNOSTIC SYSTEM DESCRIP-		Wiring Diagram — AT — FTS111
TION	. 36	Diagnostic Procedure 113
Introduction	. 36	DTC P0720 VEHICLE SPEED SENSOR-A/T (REV-
OBD-II Function for A/T System	. 36	OLUTION SENSOR)115
One or Two Trip Detection Logic of OBD-II	. 36	Description 115
OBD-II Diagnostic Trouble Code (DTC)	. 36	On Board Diagnosis Logic115
Malfunction Indicator Lamp (MIL)	. 40	Possible Cause 115
CONSULT-II	. 40	Diagnostic Trouble Code (DTC) Confirmation Pro-
Diagnostic Procedure Without CONSULT-II	. 50	cedure 115
TROUBLE DIAGNOSIS - INTRODUCTION	. 55	Wiring Diagram — AT — VSSA/T117
Introduction	. 55	Diagnostic Procedure 118
Work Flow		DTC P0725 ENGINE SPEED SIGNAL120
TROUBLE DIAGNOSIS - BASIC INSPECTION		Description120
A/T Fluid Check		On Board Diagnosis Logic120
Stall Test		Possible Cause
Line Pressure Test		Diagnostic Trouble Code (DTC) Confirmation Pro-
Road Test	. 66	cedure 120

Wiring Diagram — AT — ENGSS12	DTC P0750 SHIFT SOLENOID VALVE A	165
Diagnostic Procedure122		
DTC P0731 A/T 1ST GEAR FUNCTION124		
Description124		
On Board Diagnosis Logic124		ro-
Possible Cause124		
Diagnostic Trouble Code (DTC) Confirmation Pro-	Wiring Diagram — AT — SSV/A	
cedure124	S S	
Wiring Diagram — AT — 1ST126		
Diagnostic Procedure127	7 Description	170
DTC P0732 A/T 2ND GEAR FUNCTION129		
Description129		
On Board Diagnosis Logic129	Diagnostic Trouble Code (DTC) Confirmation F	ro-
Possible Cause129		
Diagnostic Trouble Code (DTC) Confirmation Pro-	Wiring Diagram — AT — SSV/B	172
cedure129	Diagnostic Procedure	173
Wiring Diagram — AT — 2ND13	DTC P1705 THROTTLE POSITION SENSOR	
Diagnostic Procedure132	2 [ACCELERATOR PEDAL POSITION (APP) SE	N-
DTC P0733 A/T 3RD GEAR FUNCTION134	4 SOR]	175
Description134	4 Description	175
On Board Diagnosis Logic134	4 On Board Diagnosis Logic	175
Possible Cause134	Possible Cause	175
Diagnostic Trouble Code (DTC) Confirmation Pro-	Diagnostic Trouble Code (DTC) Confirmation F	ro-
cedure134	4 cedure	175
Wiring Diagram — AT — 3RD136	6 Wiring Diagram — AT — TPS	177
Diagnostic Procedure13	7 Diagnostic Procedure	178
DTC P0734 A/T 4TH GEAR FUNCTION139	DTC P1760 OVERRUN CLUTCH SOLENOID	
Description139	9 <b>VALVE</b>	180
On Board Diagnosis Logic139		
Possible Cause139	On Board Diagnosis Logic	180
Diagnostic Trouble Code (DTC) Confirmation Pro-	Possible Cause	
cedure139	` ,	
Wiring Diagram — AT — 4TH14		
Diagnostic Procedure142		
DTC P0740 TORQUE CONVERTER CLUTCH	Diagnostic Procedure	
SOLENOID VALVE140		
Description146		
On Board Diagnosis Logic146		
Possible Cause146		
Diagnostic Trouble Code (DTC) Confirmation Pro-	DTC Confirmation Procedure	
cedure146		
Wiring Diagram — AT — TCV148		
Diagnostic Procedure149		
DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP). 15		•
Description15		
On Board Diagnosis Logic15		
Possible Cause		
Diagnostic Trouble Code (DTC) Confirmation Pro-	Diagnostic Trouble Code (DTC) Confirmation F	
cedure		
Wiring Diagram — AT — TCCSIG153		
Diagnostic Procedure		
DTC P0745 LINE PRESSURE SOLENOID VALVE 15		
Description		
On Board Diagnosis Logic		
Possible Cause		
Diagnostic Trouble Code (DTC) Confirmation Pro-	Diagnostic Trouble Code (DTC) Confirmation F	
cedure		
Wiring Diagram — AT — LPSV		
Diagnostic Procedure	2 Diagnostic Procedure	199

DTC TURBINE REVOLUTION SENSOR	200	ON-VEHICLE SERVICE		
Description		Control Valve Assembly and Accumulators	255	
Wiring Diagram — AT — TRSA/T		Revolution Sensor Replacement		
Diagnostic Procedure		Turbine Revolution Sensor Replacement		
Component Inspection	204	Park/Neutral Position (PNP) Switch Adjustment		
DTC CONTROL UNIT (RAM), CONTROL UNIT		Control Cable Adjustment		
(ROM)		Differential Side Oil Seal Replacement		
Description		REMOVAL AND INSTALLATION		^
On Board Diagnosis Logic		Removal		А
Possible Cause		Installation		
Diagnostic Trouble Code (DTC) Confirmation Pro-	-	OVERHAUL	263	
cedure		Components	263	
Diagnostic Procedure		Oil Channel	266	
DTC CONTROL UNIT (EEP ROM)	207	Locations of Adjusting Shims, Needle Bearings,		
Description	207	Thrust Washers and Snap Rings	267	
Diagnostic Procedure	208	DISASSEMBLY	268	
TROUBLE DIAGNOSIS FOR SYMPTOMS	209	Disassembly		
Wiring Diagram — AT — NONDTC	209	REPAIR FOR COMPONENT PARTS	283	
1. A/T Check (Position) Indicator Lamp Does Not		Manual Shaft	283	
Come On	213	Oil Pump	286	
2. Engine Cannot Be Started In P and N Position.	214	Control Valve Assembly	290	
3. In P Position, Vehicle Moves Forward or Back-		Control Valve Upper Body		
ward When Pushed		Control Valve Lower Body		
4. In N Position, Vehicle Moves		Reverse Clutch		
5. Large Shock. N → R Position		High Clutch		
6. Vehicle Does Not Creep Backward In R Position		Forward and Overrun Clutches		
7. Vehicle Does Not Creep Forward in D, 3, 2 or 1		Low & Reverse Brake		
Position		Rear Internal Gear, Forward Clutch Hub and Ove		
8. Vehicle Cannot Be Started From D1		run Clutch Hub		
9. A/T Does Not Shift: D1 → D2 or Does Not Kick		Output Shaft, Idler Gear, Reduction Pinion Gearan		
down: D4 $\rightarrow$ D2		Bearing Retainer		
10. A/T Does Not Shift: $D2 \rightarrow D3$		Band Servo Piston Assembly		
11. A/T Does Not Shift: D3 $\rightarrow$ D4				
		Final Drive		
12. A/T Does Not Perform Lock-up		ASSEMBLY		
13. A/T Does Not Hold Lock-up Condition		Assembly (1)		
14. Lock-up Is Not Released		Adjustment (1)		
15. Engine Speed Does Not Return To Idle (Light		Assembly (2)		
Braking D4 $\rightarrow$ D3 )		Adjustment (2)		
16. Vehicle Does Not Start From D1		Assembly (3)		
17. A/T Does Not Shift: D4→33, When A/T Selector		SERVICE DATA AND SPECIFICATIONS (SDS).		
Lever D $\rightarrow$ 3	239	General Specifications		
18. A/T Does Not Shift: $33 \rightarrow 22$ , When Selector		Shift Schedule		
Lever 3 → 2 Position	240	Stall Revolution		
19. A/T Does Not Shift: 22 → 11 , When Selector		Line Pressure		
Lever 2 → 1 Position		Control Valves		
20. Vehicle Does Not Decelerate By Engine Brake		Accumulator		
21. TCM Self-diagnosis Does Not Activate (PNP &		Clutch and Brakes		
3 Position Switches Circuit Checks), and Throttle		Final Drive		
Position Sensor [Accelerator Pedal Position (APP)	)	Planetary Carrier and Oil Pump		
Sensor] Circuit Check	242	Input Shaft	370	
A/T SHIFT LOCK SYSTEM	247	Reduction Pinion Gear	371	
Description	247	Band Servo	371	
Shift Lock System Electrical Parts Location	247	Output Shaft	372	
Wiring Diagram — SHIFT —		Bearing Retainer		
Shift Lock Control Unit Reference Values		Total End Play		
Component Inspection		Reverse Clutch End Play		
SHIFT CONTROL SYSTEM		Removal and Installation		
Control Device		Shift Solenoid Valves		
Control Cable		Solenoid Valves		

A/T Fluid Temperature Sensor373	Dropping Resistor373
Revolution Sensor373	Turbine Revolution Sensor374

## **TROUBLE DIAGNOSIS - INDEX**

# **TROUBLE DIAGNOSIS - INDEX**

#### PFP:00000

# **Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC**

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ltana	DTC		
T 2ND GR FNCTN T 3RD GR FNCTN T 4TH GR FNCTN T TCC S/V FNCTN F TEMP SEN/CIRC GINE SPEED SIG PRESS SOL/CIRC R CLTCH SOL/CIRC P SW/CIRC T SOL A/CIRC*2 T SOL B/CIRC*2 C SOLENOID/CIRC SEN/CIRC A/T*2	CONSULT-II GST*1	Reference page	
A/T 1ST GR FNCTN	P0731	<u>AT-124</u>	Α
A/T 2ND GR FNCTN	P0732	<u>AT-129</u>	
A/T 3RD GR FNCTN	P0733	<u>AT-134</u>	
A/T 4TH GR FNCTN	P0734	<u>AT-139</u>	
A/T TCC S/V FNCTN	P0744	<u>AT-151</u>	
ATF TEMP SEN/CIRC	P0710	<u>AT-109</u>	
ENGINE SPEED SIG	P0725	<u>AT-120</u>	
L/PRESS SOL/CIRC	P0745	<u>AT-159</u>	
O/R CLTCH SOL/CIRC	P1760	<u>AT-180</u>	
PNP SW/CIRC	P0705	<u>AT-103</u>	
SFT SOL A/CIRC*2	P0750	<u>AT-165</u>	
SFT SOL B/CIRC*2	P0755	<u>AT-170</u>	
TCC SOLENOID/CIRC	P0740	<u>AT-146</u>	
TP SEN/CIRC A/T*2	P1705	<u>AT-175</u>	
VEH SPD SEN/CIR AT*3	P0720	<u>AT-115</u>	
CAN COMM CIRCUIT	U1000	<u>AT-185</u>	

<sup>\*1:</sup> These numbers are prescribed by SAE J2012.

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<sup>\*2:</sup> When the fail-safe operation occurs, the MIL illuminates.

<sup>\*3:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

# **TROUBLE DIAGNOSIS - INDEX**

#### P NO. INDEX FOR DTC

DTC CONSULT-II	ltems (CONSULT II gereen terms)	Reference page
GST*1	(CONSULT-II screen terms)	
P0705	PNP SW/CIRC	<u>AT-103</u>
P0710	ATF TEMP SEN/CIRC	<u>AT-109</u>
P0720	VEH SPD SEN/CIR AT*3	<u>AT-115</u>
P0725	ENGINE SPEED SIG	AT-120
P0731	A/T 1ST GR FNCTN	<u>AT-124</u>
P0732	A/T 2ND GR FNCTN	<u>AT-129</u>
P0733	A/T 3RD GR FNCTN	<u>AT-134</u>
P0734	A/T 4TH GR FNCTN	<u>AT-139</u>
P0740	TCC SOLENOID/CIRC	<u>AT-146</u>
P0744	A/T TCC S/V FNCTN	<u>AT-151</u>
P0745	L/PRESS SOL/CIRC	<u>AT-159</u>
P0750	SFT SOL A/CIRC*2	<u>AT-165</u>
P0755	SFT SOL B/CIRC*2	<u>AT-170</u>
P1705	TP SEN/CIRC A/T*2	<u>AT-175</u>
P1760	O/R CLTCH SOL/CIRC	<u>AT-180</u>
U1000	CAN COMM CIRCUIT	<u>AT-185</u>

<sup>\*1:</sup> These numbers are prescribed by SAE J2012.

<sup>\*2:</sup> When the fail-safe operation occurs, the MIL illuminates.

<sup>\*3:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

#### **PRECAUTIONS**

PRECAUTIONS PFP:00001

# Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

CS00400

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.

# Precautions for On Board Diagnostic (OBD) System of A/T and Engine

CS004QF

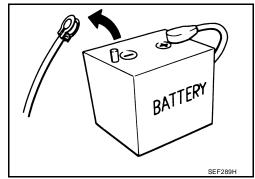
The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

#### **CAUTION:**

- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
  cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
  dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
  may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



АТ

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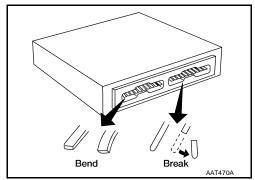
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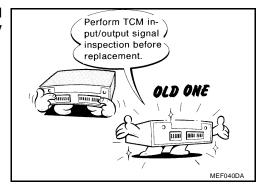
#### **PRECAUTIONS**

 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. Refer to <u>AT-29</u>, "INPUT/OUTPUT SIGNAL OF TCM".



- After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".
  - The DTC should not be displayed in the "DTC CONFIRMATION PROCEDURE" if the repair is completed.
- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced.
   Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to AT-9, "ATF COOLER SERVICE".
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.
   Always follow the procedures when changing A/T fluid. Refer to MA-29, "Changing A/T Fluid".



#### **PRECAUTIONS** Service Notice or Precautions **FAIL-SAFE** Α The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged. Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration. When the ignition key is turned ON following Fail-Safe operation, A/T check (position) indicator lamp blinks for about 8 seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to AT-51, "TCM SELF-DIAGNOSTIC ΑT PROCEDURE (NO TOOLS)".] The blinking of the A/T check (position) indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions. Always follow the "Work Flow" (Refer to AT-59, "Work Flow"). D The SELF-DIAGNOSIS results will be as follows: The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. Е During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated. TORQUE CONVERTER SERVICE The torque converter should be replaced under any of the following conditions: External leaks in the hub weld area. Converter hub is scored or damaged. Converter pilot is broken, damaged or fits poorly into crankshaft. Steel particles are found after flushing the cooler and cooler lines. Pump is damaged or steel particles are found in the converter. Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.) Converter is contaminated with engine coolant containing antifreeze. Internal failure of stator roller clutch. Heavy clutch debris due to overheating (blue converter). Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. The torque converter should not be replaced if: The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles. K The threads in one or more of the converter bolt holes are damaged. Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.

 Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

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#### ATF COOLER SERVICE

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to <a href="CO-12">CO-12</a>, "RADIATOR" (with QR25DE), or <a href="CO-34">CO-34</a>, "RADIATOR" (with VQ35DE).

#### **OBD-II SELF-DIAGNOSIS**

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
  the blinking pattern of the A/T check (position) indicator or the malfunction indicator lamp (MIL). Refer to
  the table on AT-41 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.
  - Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.
- The following self-diagnostic items can be detected using ECM self-diagnostic results mode\* only when the A/T check (position) indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function

#### **PRECAUTIONS**

- A/T TCC S/V function (lock-up).
  - \*: For details of OBD-II, refer to <u>EC-54, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u> (with QR25DE), or EC-673, "ON BOARD DIAGNOSTIC (OBD) SYSTEM" (with VQ35DE).
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to GI-22, "How to Check Terminal".

# Wiring Diagrams and Trouble Diagnosis

ECS004QS

When you read wiring diagrams, refer to the following:

- GI-12, "How to Read Wiring Diagrams"
- PG-3, "POWER SUPPLY ROUTING CIRCUIT"

When you perform trouble diagnosis, refer to the following:

- GI-10, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-25, "How to Perform Efficient Diagnosis for an Electrical Incident"

**PREPARATION** PFP:00002 Α **Special Service Tools** ECS004QT The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number В Description (Kent-Moore No.) Tool name KV381054S0 • Removing differential side oil seals ΑT (J34286) Removing differential side bearing outer Puller • Removing idler gear bearing outer race D a: 250 mm (9.84 in) b: 160 mm (6.30 in) NT414 Е ST33400001 • Installing differential side oil seal (J26082)(RH side) Drift · Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. F b: 47 mm (1.85 in) dia. NT086 (J34301-C) • Measuring line pressure Oil pressure gauge set 1 (J34301-1) Н Oil pressure gauge 2 (J34301-2) Hoses 3 (J34298) Adapter 4 (J34282-2) Adapter (C)AAT896 5 (790-301-1230-A) 60° Adapter 6 (J34301-15) Square socket ST27180001 • Removing idler gear (J25726-A) a: 100 mm (3.94 in) Puller b: 110 mm (4.33 in) c: M8 x 1.25P NT424 M ST23540000 • Removing and installing parking rod plate (J25689-A) and manual plate pins Pin punch a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. NT442 ST25710000 • Aligning groove of manual shaft and hole of (J25689-A) transmission case Pin punch a: 2 mm (0.08 in) dia. NT410

Tool number (Kent-Moore No.) Tool name		Description
KV32101000		Removing and installing manual shaft re-
(J25689-A)		taining pin
Pin punch	a	<ul> <li>Removing and installing pinion mate shaft lock pin</li> </ul>
		a: 4 mm (0.16 in) dia.
KV31102400	NT410	Removing and installing clutch return
(J34285 and J34285-87)		springs
Clutch spring compressor	a	<ul> <li>Installing low and reverse brake piston</li> </ul>
		a: 320 mm (12.60 in)
	D N1423	b: 174 mm (6.85 in)
KV40100630	a	Installing reduction gear bearing inner race
(J26092) Drift	b   C   C	<ul> <li>Installing idler gear bearing inner race</li> </ul>
Dilit		a: 67.5 mm (2.657 in) dia.
		b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
	NT107	
ST30720000		<ul> <li>Installing idler gear bearing outer race</li> </ul>
(J25405 and J34331) Bearing installer	a b	a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
ST35321000	NT115	Installing output shaft bearing
( — ) Drift	<b>D</b>	a: 49 mm (1.93 in) dia.
	a	b: 41 mm (1.61 in) dia.
	NT073	
(J34291-A) Shim setting gauge set	m f a	<ul> <li>Selecting oil pump cover bearing race and oil pump thrust washer</li> </ul>
omm seming gauge set		Selecting side gear thrust washer
		Gelecting side geal tillust washel
ST33230000	NT101	Installing differential side bearing inner race
(J25805-01)		(RH side)
Drift	ab	a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.

Tool number (Kent-Moore No.) Tool name		Description
(J34290) Shim selecting tool set		Selecting differential side bearing adjusting shim
	NT080	
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000		<ul> <li>Removing differential side bearing inner race</li> <li>a: 38 mm (1.50 in) dia.</li> <li>b: 28.5 mm (1.122 in) dia.</li> <li>c: 130 mm (5.12 in)</li> <li>d: 135 mm (5.31 in)</li> <li>e: 100 mm (3.94 in)</li> </ul>
(J8107-2) Adapter	1 AMT153	
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A)		Checking differential side bearing preload
Torque wrench 2 HT62940000 ( — ) Socket adapter 3 HT62900000 ( — )	2——© 3——© NT124	
Socket adapter ST35271000		Installing idler gear
(J26091) Drift	ab	a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia.
(J39713)	NT115	Selecting differential side bearing adjusting
Preload adapter		shim
		Checking differential side bearing preload
	NT087	

Commercial Servi	ce loois	ECS004Q
Tool name		Description
Puller		Removing idler gear bearing inner race     Removing and installing band servo piston snap ring
Puller	NT077	<ul> <li>Removing reduction gear bearing inner race</li> <li>a: 60 mm (2.36 in) dia.</li> <li>b: 35 mm (1.38 in) dia.</li> </ul>
Drift	a NT411	Installing needle bearing on bearing retainer     a: 36 mm (1.42 in) dia.
	NT083	
Drift	a	<ul> <li>Removing needle bearing from bearing retainer</li> <li>a: 33.5 mm (1.319 in) dia.</li> </ul>
	NT083	
Drift	a) O	<ul> <li>Installing differential side bearing outer race (RH side)</li> <li>a: 75 mm (2.95 in) dia.</li> </ul>
	NT083	
Power tool	PBIC0190E	<ul> <li>Removing transaxle assembly</li> <li>Removing transaxle oil pan</li> <li>Removing transaxle case and cover</li> </ul>

# OVERALL SYSTEM A/T Electrical Parts Location

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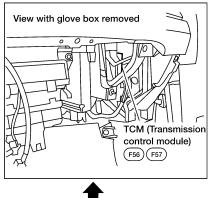
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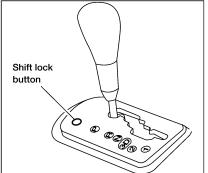
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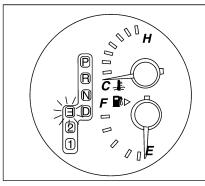
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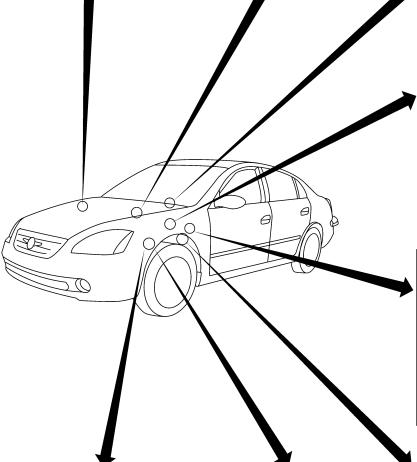
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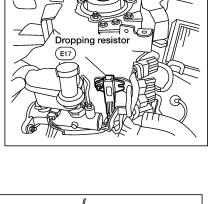
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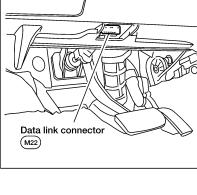


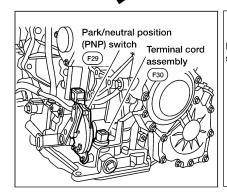


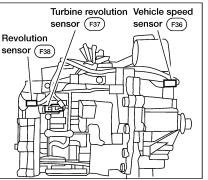


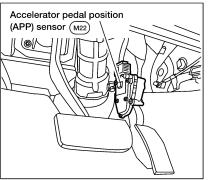


View with air cleaner removed







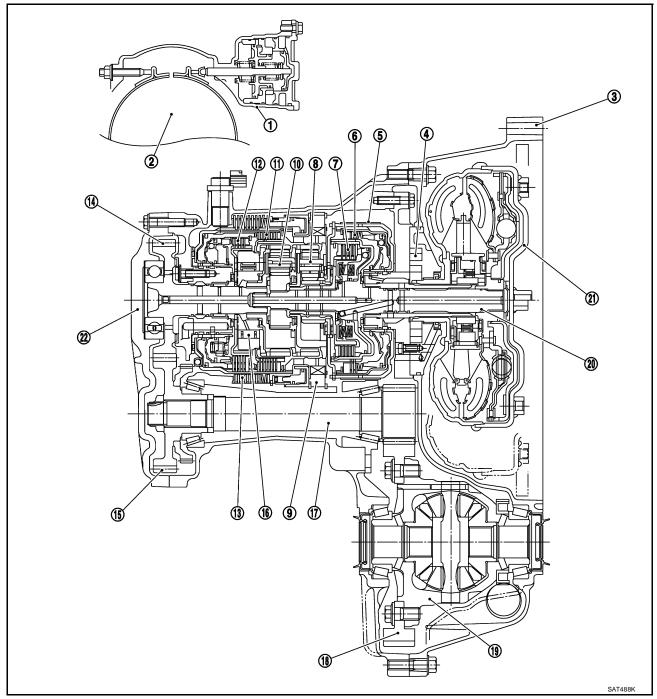


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# **Circuit Diagram** ECS004QW STOP LAMP SWITCH ( ): WITH VQ35DE 40 (55) ECM 36 (34) 33 (109) 90 (72) 32 4 ► To tachometer A/T FLUID TEMPERATURE SENSOR OVERRUN CLUTCH SOLENOID VALVE BATTERY 20 SHIFT SOLENOID VALVE B ₩-SHIFT SOLENOID VALVE A TORQUE CONVERTER CLUTCH SOLENOID VALVE TCM (TRANSMISSION CONTROL MODULE) 52 35 33 16 17 30 31 3 IGNITION SWITCH ON OR START 7 FUSE COMBINATION METER

LCWA0029E

# **Cross-sectional View**



- 1. Band servo piston
- 4. Oil pump
- 7. High clutch
- 10. Rear planetary gear
- 13. Low & reverse brake
- 16. Forward one-way clutch
- 19. Differential case
- 22. Side cover

- 2. Reverse clutch drum
- 5. Brake band
- 8. Front planetary gear
- 11. Forward clutch
- 14. Output gear
- 17. Pinion reduction gear
- 20. Input shaft

- 3. Converter housing
- 6. Reverse clutch
- 9. Low one-way clutch
- 12. Overrun clutch
- 15. Idler gear
- 18. Final gear
- 21. Torque converter

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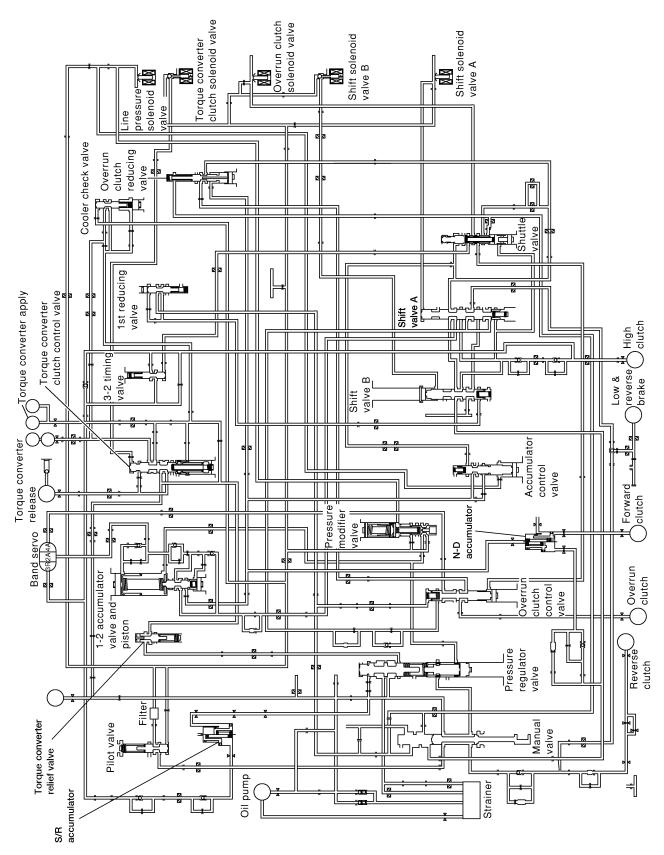
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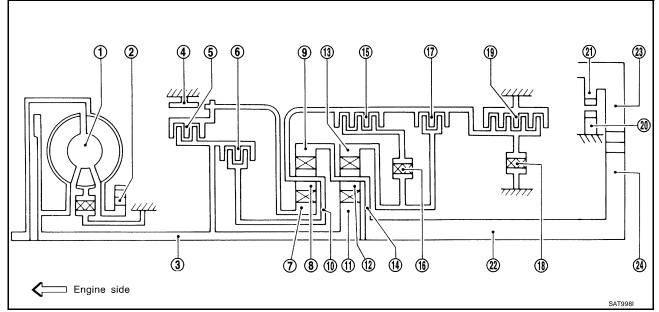
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# Shift Mechanism CONSTRUCTION



- 1. Torque converter
- 4. Brake band
- 7. Front sun gear
- 10. Front planetary carrier
- 13. Rear internal gear
- 16. Forward one-way clutch
- 19. Low & reverse brake
- 22. Output shaft

- 2. Oil pump
- 5. Reverse clutch
- 8. Front pinion gear
- 11. Rear sun gear
- 14. Rear planetary carrier
- 17. Overrun clutch
- 20. Parking pawl
- 23. Idle gear

- 3. Input shaft
- 6. High clutch
- 9. Front internal gear
- 12. Rear pinion gear
- 15. Forward clutch
- 18. Low one-way clutch
- 21. Parking gear
- 24. Output gear

#### **FUNCTION OF CLUTCH AND BRAKE**

Clutch and brake components	Abbr.	Function
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.
High clutch 6	H/C	To transmit input power to front planetary carrier 10.
Forward clutch <b>15</b>	F/C	To connect front planetary carrier 10 with forward one-way clutch 16.
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.
Brake band 4	B/B	To lock front sun gear 7.
Forward one-way clutch 16	F/O.C	When forward clutch <b>15</b> is engaged, to stop rear internal gear <b>13</b> from rotating in opposite direction against engine revolution.
Low one-way clutch 18	L/O.C	To stop front planetary carrier <b>10</b> from rotating in opposite direction against engine revolution.
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10 .

#### **CLUTCH AND BAND CHART**

	_		-		Band servo			For- Low	Low &			
Shift position	Re- verse clutch 5	High clutch 6	For- ward clutch 15	Over- run clutch 17	2nd apply	3rd re- lease	4th apply	ward one- way clutch 16	one- way clutch	re- verse ch brake	Lock- up	Remarks
Р												PARK POSI- TION
R	0									0		REVERSE POSITION

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	Shift position Reverse clutch 5			For-			Band serv	0	For-	Low	Low &		
Shift p			verse   High   wa clutch   clutch   clu		Over- run clutch 17	2nd apply	3rd re- lease	4th apply	ward one- way clutch 16	one- way clutch 18	re- verse brake 19	Lock- up	Remarks
	N												NEUTRAL POSITION
	1st			0	*1D				В	В			Automatic
D*4	2nd			0	*1 A	0			В				shift
D 4	3rd		0	0	*1 A	*2C	С		В			*50	1 ⇔ 2 ⇔ 3
	4th		0	С		*3C	С	0				0	⇔ 4
	1st			0	D				В	В			Automatic
2	2nd			0	А	0			В				shift $1 \Leftrightarrow 2 \Leftarrow 3$
	1st			0	0				В		0		Locks (held
1	2nd			0	0	0			В				stationary) in 1st speed 1 ← 2 ← 3

<sup>\*1:</sup> Operates when selector lever is set in 3 position.

<sup>\*2:</sup> Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

<sup>\*3:</sup> Oil pressure is applied to 4th "apply" side in condition \*2 above, and brake band contracts.

<sup>\*4:</sup> A/T will not shift to 4th when selector lever is set in 3 position.

<sup>\*5:</sup> Operates when selector lever is set in 3 position.

O: Operates

A: Operates when throttle opening is less than 3/16, activating engine brake.

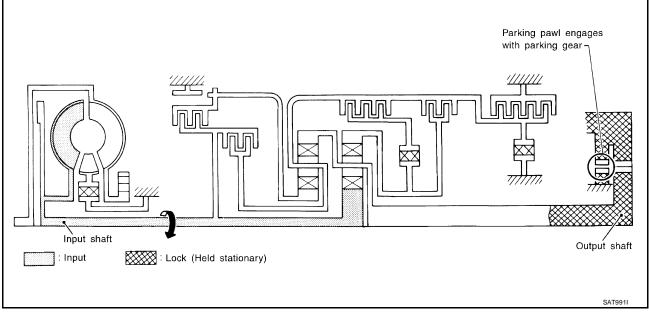
B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

# **POWER TRANSMISSION**

#### **P** and **N** Positions



- P position
   Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.
- N position
   Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

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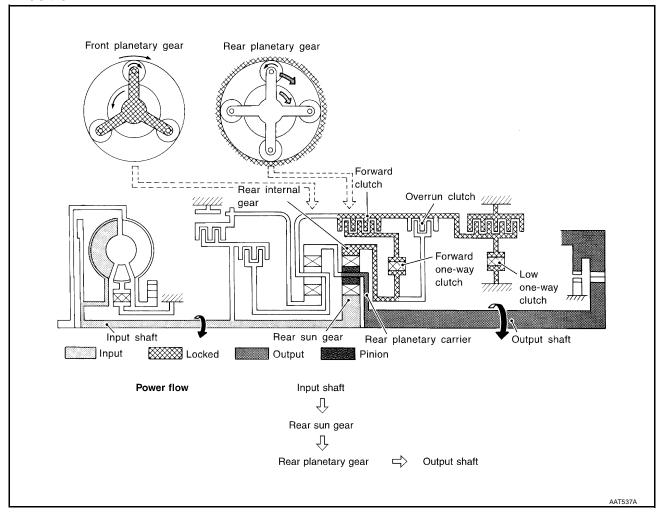
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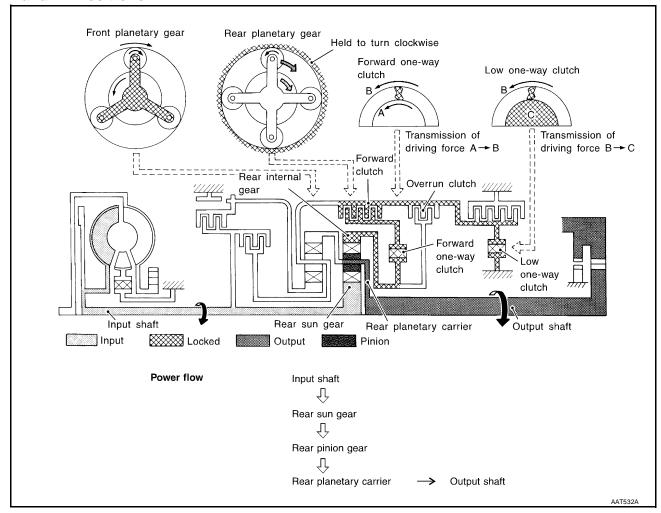
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# 11 Position



<ul><li>Forward clutch</li><li>Forward one-way clutch</li></ul>	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake.
Overrun clutch	This is different from that of D1 , 21 , and 31 .
<ul> <li>Low and reverse brake</li> </ul>	
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.

#### D<sub>1</sub> and <sub>21</sub> Positions



<ul><li>Forward one-way clutch</li><li>Forward clutch</li></ul>	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.
<ul> <li>Low one-way clutch</li> </ul>	
Overrun clutch engagement conditions (Engine brake)	D1: Gear selector lever is set in 3 position and throttle opening is less than 3/16 21: Always engaged At D1 and 21 positions, engine brake is not activated due to free turning of low one-way clutch.

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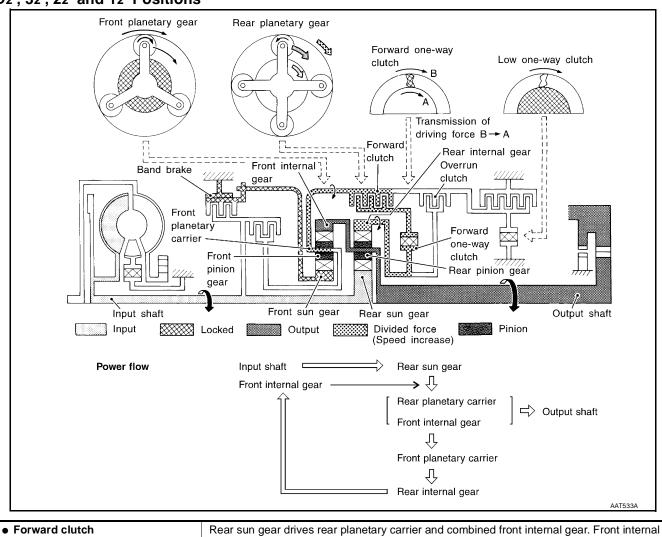
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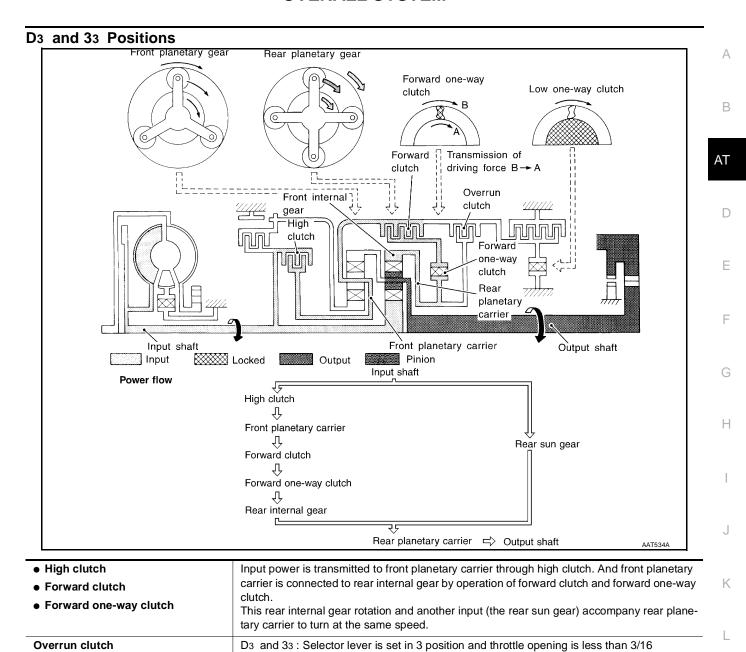
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# D2, 32, 22 and 12 Positions



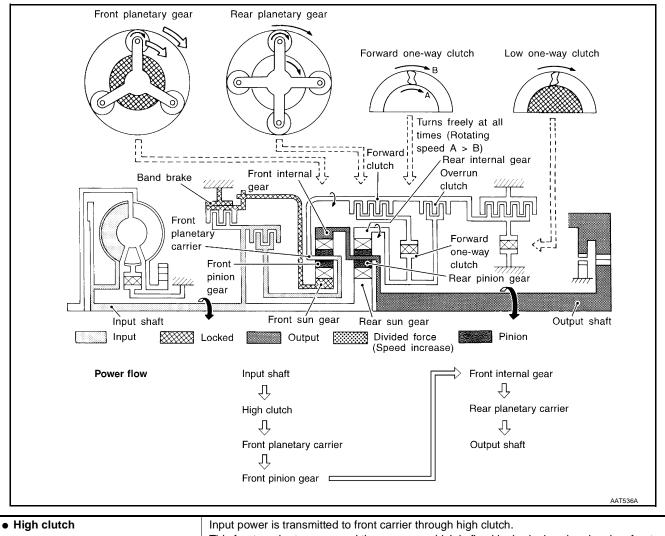
<ul><li>Forward clutch</li><li>Forward one-way clutch</li><li>Brake band</li></ul>	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier.  As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch engagement conditions	32 : Gear selector lever is set in 3 position and throttle opening is less than 3/16 32 , 22 and 12 : Always engaged



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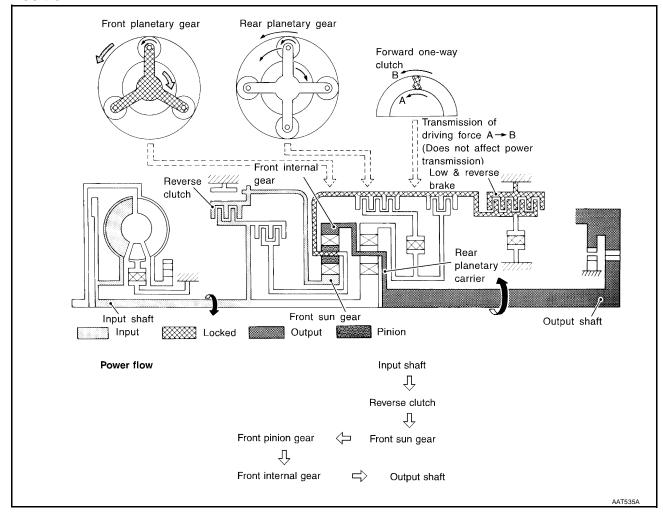
engagement conditions

#### **D4** Position



<ul> <li>High clutch</li> <li>Brake band</li> <li>Forward clutch (Does not affect power transmission)</li> </ul>	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.

#### **R** Position



<ul><li>Reverse clutch</li><li>Low and reverse brake</li></ul>	Front planetary carrier is stationary because of the operation of low and reverse brake.  Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.

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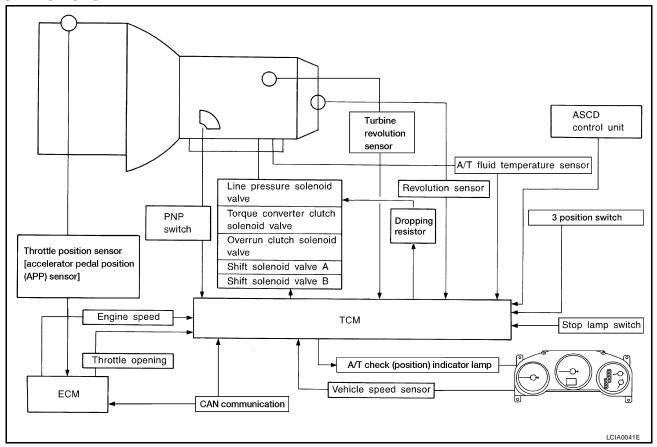
Control System OUTLINE

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The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS
Park/neutral position (PNP) switch Throttle position sensor [accelerator pedal position (APP) sensor] Engine speed signal A/T fluid temperature sensor Revolution sensor (VHCL/S SE-1) Vehicle speed sensor (VHCL/S SE-2) 3 position switch ASCD control unit Stop lamp switch Turbine revolution sensor	<b>&gt;</b>	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CAN communication line control	<b>•</b>	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve A/T check (position) indicator lamp

#### **CONTROL SYSTEM**



#### **TCM FUNCTION**

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

#### INPUT/OUTPUT SIGNAL OF TCM

	Sensors and solenoid valves	Function
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor [accelerator pedal position (APP) sensor]	Detects throttle valve position and sends a signal to TCM.
	Engine speed signal	Receives signal from ECM and controls lock-up control solenoid valve.
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor (VHCL/S SE-1)	Detects output shaft rpm and sends a signal to TCM.
Input	Vehicle speed sensor (VHCL/S SE-2)	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	3 position switch	Sends a signal, which prohibits a shift to D4 (overdrive) position, to the TCM.
	ASCD control unit	Sends the cruise signal and D4 (overdrive) cancellation signal from ASCD control unit to TCM.
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D4 (lock-up).
	CAN communication	In CAN communication, control units are connected to 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring.
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	A/T check (position) indicator lamp	Shows TCM faults, when A/T control components malfunction.
	CAN communication	In CAN communication, control units are connected to 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring.

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# Control Mechanism LINE PRESSURE CONTROL

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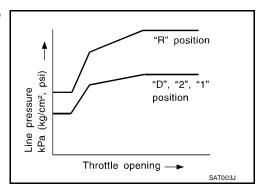
TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

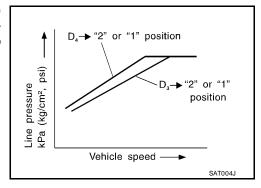
#### **Normal Control**

The line pressure to throttle opening characteristics is set for suitable clutch operation.



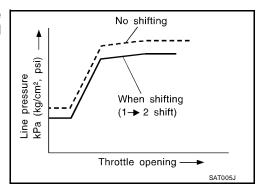
#### **Back-up Control (Engine brake)**

If the selector lever is shifted to 2 position while driving in D4 (O/D) or D3, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



#### **During Shift Change**

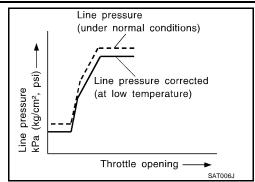
The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.



#### At Low Fluid Temperature

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch
engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize
shifting quality.

 The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



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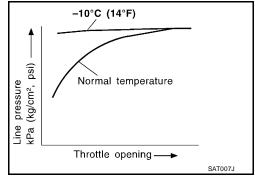
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Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to −10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



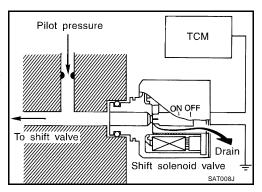
#### SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and the ECM (throttle opening). This results in improved acceleration performance and fuel economy.

#### Control of Shift Solenoid Valves A and B

The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

The TCM activates shift solenoid valves A and B according to signals from the ECM (throttle opening) and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

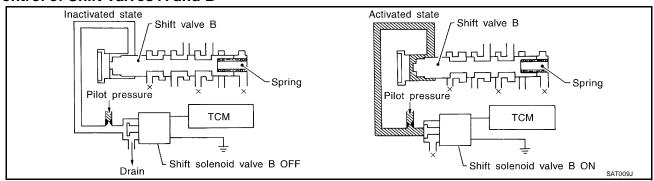


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#### Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve			Gear position		
Shirt solehold valve	D1 , 21 , 11	D2 , 22 , 12	D3 , 33	D4 (O/D)	N-P
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

#### Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

#### **LOCK-UP CONTROL**

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

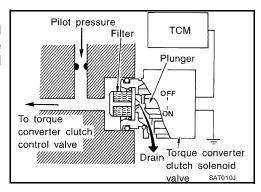
#### **Conditions for Lock-up Operation**

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Selector lever	D position	3 position
Gear position	D4	3
Vehicle speed sensor	More than	n set value
ECM (throttle opening)	Less than	set opening
A/T fluid temperature sensor	More than 4	10°C (104°F)

#### **Torque Converter Clutch Solenoid Valve Control**

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



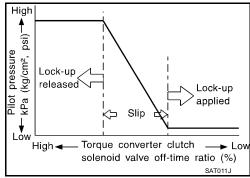
The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

OFF-time INCREASING

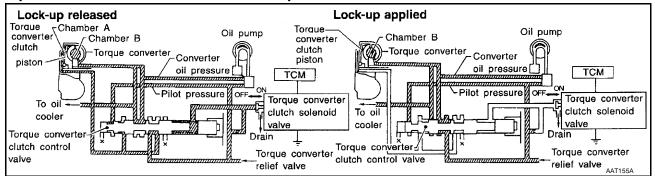
Amount of drain DECREASING

Pilot pressure HIGH

Lock-up RELEASING



#### **Torque Converter Clutch Control Valve Operation**



#### LOCK-UP RELEASED

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

#### **LOCK-UP APPLIED**

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

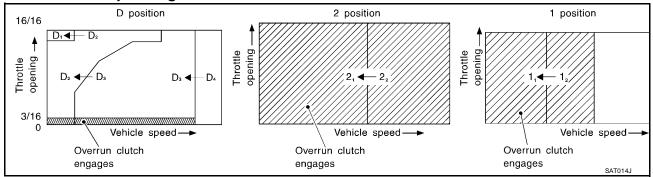
Also smooth lock-up is provided by transient application and release of the lock-up.

#### **OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)**

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

#### **Overrun Clutch Operating Conditions**



Selector lever position	Gear position	Throttle opening	
D	D1 , D2 , D3	Less than 3/16	
2	21 , 22	Less than 3/16	
1	11 , 12	At any position	

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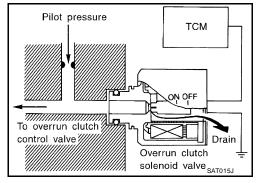
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#### **Overrun Clutch Solenoid Valve Control**

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

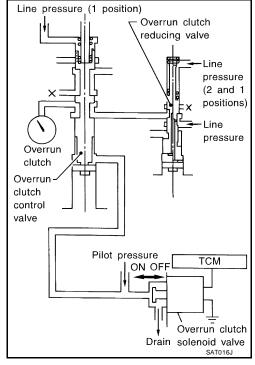


#### **Overrun Clutch Control Valve Operation**

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



# **Control Valve FUNCTION OF CONTROL VALVES**

ECS004R2

Valve name	Function
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions.  Hydraulic pressure drains when the shift lever is in Neutral.
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st $\rightarrow$ 2nd $\rightarrow$ 3rd $\rightarrow$ 4th gears/4th $\rightarrow$ 3rd $\rightarrow$ 2nd $\rightarrow$ 1st gears) in combination with shift valve B.

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Valve name	Function
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st $\rightarrow$ 2nd $\rightarrow$ 3rd $\rightarrow$ 4th gears/4th $\rightarrow$ 3rd $\rightarrow$ 2nd $\rightarrow$ 1st gears) in combination with shift valve A.
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D4 . (Interlocking occurs if the overrun clutch engages during D4 .)
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the 1 position 12 to 11.
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two.
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.

**AT-35** 

#### ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

#### ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

PFP:00000

Introduction ECS004R3

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the A/T check (position) indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For details, refer to AT-36, "OBD-II Function for A/T System".

# **OBD-II Function for A/T System**

ECS004R4

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

# One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

ECS004R5

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

#### TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL	
	One trip detection	Two trip detection
Shift solenoid valve A — DTC: P0750	X	
Shift solenoid valve B — DTC: P0755	X	
Accelerator pedal position (APP) sensor — DTC: P1705	X	
Except above		X

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

# OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

ECS004R6

DTC and 1st trip DTC can be read by the following methods.

( With CONSULT-II or CST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

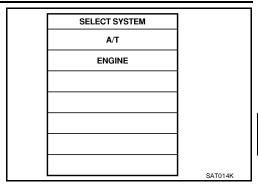
These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

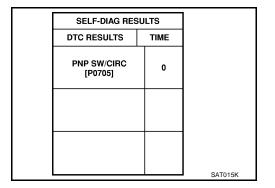
A sample of CONSULT-II display for DTC and 1st trip DTC is shown in the following page. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.



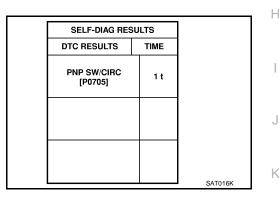
Α

ΑT

If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "1t".



#### Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For details, refer to EC-59, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA" (with QR25DE) or EC-678, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA" (with VQ35DE).

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

Priority		Items		
1	Freeze frame data	Misfire — DTC: P0300 - P0306		
		Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175		
2		Except the above items (Includes A/T related items)		
3	1st trip freeze frame data			

**AT-37** 

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

#### **HOW TO ERASE DTC**

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

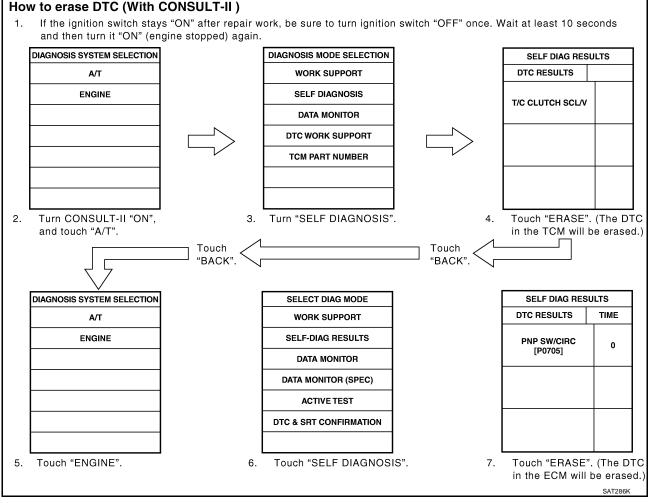
The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-55, "Emission-related Diagnostic Information" (with QR25DE), or EC-674, "Emission-related Diagnostic Information" (with VQ35DE).

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

#### (A) HOW TO ERASE DTC (WITH CONSULT-II)

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- 3. Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".

7. Touch "ERASE". (The DTC in the ECM will be erased.)



## **MATERIAL PROPERTY OF THE CONTRACT OF THE CONT**

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to <u>AT-50, "OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-68</u>, "<u>How to Erase DTC (With GST)</u>" (with QR25DE), or <u>EC-688</u>, "<u>How to Erase DTC (With GST)</u>" (with VQ35DE).

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#### HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to <u>AT-51, "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

### **Malfunction Indicator Lamp (MIL)**

1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for

checking the lamp.

 If the malfunction indicator lamp does not light up, refer to DI-22, "WARNING LAMPS".

[Or see <u>EC-69</u>, "Malfunction Indicator Lamp (MIL)" (with QR25DE), or <u>EC-689</u>, "Malfunction Indicator Lamp (MIL)" (with VQ35DE).]

2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For details,

refer to EC-55, "Emission-related Diagnostic Information" (with QR25DE), or EC-674, "Emission-related Diagnostic Information" (with VQ35DE).



ECS004R7

CONSULT-II ECS004R8

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-40, "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)"), place check marks for results on the "Diagnostic Worksheet", AT-56, "DIAGNOSTIC WORKSHEET". Reference pages are provide following the items.

#### **NOTICE:**

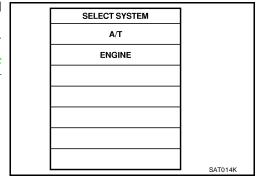
 The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- 2. Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- 3. Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

#### SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.
 If A/T is not displayed, check TCM power supply and ground circuit. Refer to <u>AT-100</u>, "TROUBLE DIAGNOSIS FOR POWER <u>SUPPLY"</u>. If result is NG, refer to <u>PG-3</u>, "POWER SUPPLY ROUTING CIRCUIT".

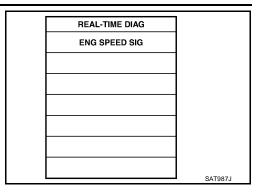


**AT-40** 

Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".
Also, any malfunction detected while in this mode will be displayed at real time.



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#### **SELF-DIAGNOSTIC RESULT TEST MODE**

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)  "A/T"  "ENGINE"  Park/neutral position (PNP) switch circuit		Malfunction is detected when	Available by A/T check (position) indicator lamp or "A/T" on	Available by malfunction indicator lamp*2,  SERVICE SOON "ENGINE" on	
		CONSULT-II      TCM does not receive the correct voltage signal (based on the gear		CONSULT-II or GST	
Park/neutral position (PN	NP) switch circuit			P0705	
_	PNP SW/CIRC	position) from the switch.	_	F0703	
Revolution sensor		TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	voltage signal from the sensor.	X	P0720	
Vehicle speed sensor (M	leter)	TOM does not receive the proper			
VHCL SPEED SEN-MTR	_	TCM does not receive the proper voltage signal from the sensor.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	
A/T 2nd gear function	I	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.			
_	A/T 2ND GR FNCTN			P0732*1	
A/T 3rd gear function	I	A/T cannot be shifted to the 3rd			
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (Ic	ock-up)	A/T - and the offered ball on a condition			
_	A/T TCC S/V FNCTN	<ul> <li>A/T cannot perform lock-up even if electrical circuit is good.</li> </ul>	_	P0744*1	
Shift solenoid valve A	I	TCM detects an improper voltage			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	X	P0750	
Shift solenoid valve B		TCM detects an improper voltage	.,	B0	
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	X	P0755	
Overrun clutch solenoid	valve	TCM detects an improper voltage			
OVERRUN CLUTCH S/	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid valve	e	TCM detects an improper voltage			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	X	P0740	

Detected items			TCM self-diagnosis	OBD-II (DTC)
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)  "A/T"  "ENGINE"		Malfunction is detected when	Available by A/T check (position) indicator lamp or "A/T" on	Available by malfunction indicator lamp*2,  [SERVICE SOON
			CONSULT-II	CONSULT-II or GST
Line pressure solenoid v	/alve	TCM detects an improper voltage		
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P0745
Throttle position sensor position (APP) sensor]	[accelerator pedal	TCM receives an excessively low or high voltage from this sensor	x	P1705
THROTTLE POSI SEN	TP/SEN/CIRC A/T	of high voltage from the sensor		
Engine speed signal		TCM does not receive the proper	X	P0725
ENGINE SPEED SIG		voltage signal from the ECM.	Α	1 0720
A/T fluid temperature se	nsor	TCM receives an excessively low		
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	X	P0710
Engine control		The ECM-A/T communication line	Х	U1000
A/T COMM LINE	_	is open or shorted.	^	
Turbine revolution sensor	or	TCM does not receive proper voltage signal from sensor	Х	_
TCM (RAM)		TOM TO		
CONTROL UNIT (RAM)	_	TCM memory (RAM) is malfunctioning	_	_
TCM (ROM)		TCM manner (DOM) is malfilled		
CONTROL UNIT (ROM)	_	<ul> <li>TCM memory (ROM) is malfunctioning</li> </ul>	_	_
TCM (EEP ROM)		- TOM manner (FED DOM) is mad		
CONT UNIT(EEP ROM)	_	<ul> <li>TCM memory (EEP ROM) is mal- functioning.</li> </ul>	_	_
Initial start		This is not a malfunction message		
INITIAL START	_	(Whenever shutting off a power supply to the TCM, this message appears on the screen.)	Х	_
No failure (NO SELF DIAGNOSTIC CATED FURTHER TES' REQUIRED**)		No failure has been detected.	Х	х

X: Applicable

<sup>-:</sup> Not applicable

<sup>\*1:</sup> These malfunctions cannot be displayed by MIL [SEPTING MIL] \*2: Refer to EC-69, "Malfunction Indicator Lamp (MIL)" (with QR25DE), or EC-689, "Malfunction Indicator Lamp (MIL)" (with VQ35DE).

			Monito	or item			
Item	Display	TCM Input signals	CAN Comm. signals	Main signals	Selec- tion from menu	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	х	_	_	•	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in N or P with vehicle stationary, CON- SULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	X	_	_	▼	Vehicle speed computed from signal of vehicle speed sensor is displayed.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor [accelerator pedal position (APP) sensor]	THRTL POS SEN [V]	Х	_	_	•	Throttle position sen- sor signal voltage is displayed	
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	_	•	<ul> <li>A/T fluid temperature sensor signal voltage is displayed.</li> <li>Signal voltage lowers as fluid temperature rises.</li> </ul>	
Battery voltage	BATTERY VOLT [V]	Х	_	_	•	Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	Х	_	Х	•	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Turbine revolution sensor	TURBINE REV	Х	_	_	•	Checks changing speed then performs oil pressure control and torque down control	
Overdrive control switch	OVERDRIVE SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of 3 position switch is displayed.	
PN position (PNP) switch	PN POSI SW [ON/OFF]	х	_	_	•	ON/OFF state computed from signal of PN position SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of R position SW is displayed.	

			Monito	or item			
Item	Display	TCM Input signals	CAN Comm. signals	Main signals	Selec- tion from menu	Description	Remarks
D position switch	D POSITION SW [ON/OFF]	х	_	_	•	ON/OFF state computed from signal of D position SW is displayed.	
2 position switch	2 POSITION SW [ON/OFF]	х	_	_	•	ON/OFF status, computed from sig- nal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF status, computed from sig- nal of 1 position SW, is displayed.	
ASCD cruise signal	ASCD-CRUIS E [ON/OFF]	х	_	_	•	Status of ASCD cruise signal is displayed.     ON Cruising state     OFF Normal running state	
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	_	•	Status of ASCD OD release signal is displayed.     ON OD released OFF OD not released	
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	_	•	ON/OFF status, computed from sig- nal of kickdown SW, is displayed.	This is displayed even when no kick- down switch is equipped.
Stop lamp switch	BRAKE SW [ON/OFF]	х	_	_	_	ON/OFF status is displayed.     ON Brake pedal is depressed.     OFF Brake pedal is released.	
Selector lever position	SLCT LVR POSI	_	_	Х	<b>V</b>	Selector lever position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	_	Х	•	Vehicle speed data, used for computa- tion by TCM, is dis- played.	
Throttle position [Accelerator pedal position (APP) sensor]	THROTTLE POSI [/8]	_	_	Х	_	Throttle position data, used for com- putation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Gear position	GEAR	_	_	X	•	<ul> <li>Gear position data used for computa- tion by TCM, is dis- played.</li> </ul>	

			Monito	or item			
Item	Display	TCM Input signals	CAN Comm. signals	Main signals	Selec- tion from menu	Description	Remarks
Line pressure duty	LINE PRES DTY [%]	1		х	_	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	_	х	_	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	_	Х	_	Control value of shift solenoid valve A, computed by TCM from each input sig- nal, is displayed.	Control value of solenoid is displayed even if solenoid cir- cuit is disconnected. The OFF signal is
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	_	Х	_	Control value of shift solenoid valve B, computed by TCM from each input sig- nal, is displayed.	displayed if solenoid circuit is shorted.
Overrun clutch sole- noid valve	OVERRUN/C S/V [ON/OFF]	_	_	х	•	Control value of overrun clutch sole- noid valve computed by TCM from each input signal is dis- played.	
Self-diagnosis display lamp [A/T check (posi- tion) indicator lamp]	SELF-D DP LMP [ON/OFF]	_	_	Х	•	Control status of A/T check (position) indicator lamp is displayed.	
Torque converter slip ratio	TC SLIP RATIO [0.000]	_	_	_	•	Ratio of engine revolution to input shaft revolution of torque converter.	
Torque converter slip speed	TC SLIP SPEED [rpm]	_	_	_	<b>~</b>	Difference in revolution between input shaft revolution and torque converter input shaft revolution.	Display does not indicate engine is stopped even if 0 rpm — this is not a malfunction.
Voltage [V]		_	_	_	<b>~</b>	Value measured by voltage probe is dis- played.	
Frequency [Hz]		_	_	_	•	Value measured by pulse probe is displayed. If measurement is impossible, "#" sign is displayed. "#" sign is also displayed at the final data value until the measurement result is obtained.	

			Monito	or item			
ltem	Display	TCM Input signals	CAN Comm. signals	Main signals	Selec- tion from menu	Description	Remarks
DUTY-HI		_	_	_	•	Duty cycle value for     massurement probe	
DUTY-LOW		_	_	_	▼	measurement probe is displayed.	
PLS WIDTH-HI		_	_	_	•	Measured pulse     width of measure-	
PLS WIDTH-LOW		_	_	_	▼	ment probe is dis- played.	
CAN communication	CAN COMM [OK/UNKWN]	_	х	_	•		
CAN circuit 1	CAN CIRC 1 [OK/UNKWN]	_	Х	_	•		
CAN circuit 2	CAN CIRC 2 [OK/UNKWN]	_	х	_	•		
CAN circuit 3	CAN CIRC 3 [OK/UNKWN]		Х	_	▼		
CAN circuit 4	CAN CIRC 4 [OK/UNKWN]	_	Х	_	•		
CAN circuit 5	CAN CIRC 5 [OK/UNKWN]	_	х	_	•		

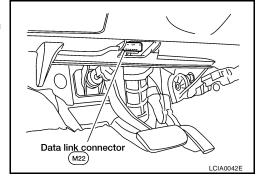
X: Applicable

—: Not applicable

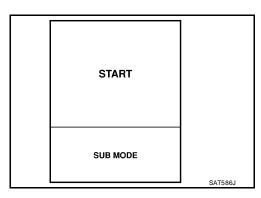
▼: Option

# DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

- 1. Turn ignition switch OFF.
- Connect CONSULT-II to Data link connector, which is located in left side dash panel.

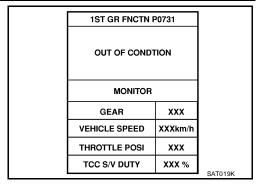


- 3. Turn ignition switch ON.
- 4. Touch "START".

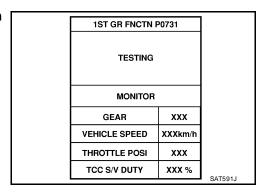


5.	Touch "A/T".	SELECT SYSTEM	
		A/T	F
		ENGINE	
		ENGINE	
			Е
			٨٦
			Α٦
		CATOLAY	
		SAT014K	
6.	Touch "DTC WORK SUPPORT".		
٥.		SELECT DIAG MODE	
		SELF-DIAG RESULTS	Е
		DATA MONITOR	
		DTC WORK SUPPORT	
		TCM PART NUMBER	F
			(
		SAT971J	
7.	Touch select item menu (1ST, 2ND, etc.).	SELECT WORK ITEM	-
		1ST GR FNCTN P0731	
		2ND GR FNCTN P0732	
		3RD GR FNCTN P0733	
		4TH GRFNCTN P0734	
		TCC S/V FNCTN P0744	
			k
		SAT018K	
8.	Touch "START".		
Ο.	TOUGH STAICH.	1ST GR FNCTN P0731	L
		THIS SUPPORT FUNCTION IS	Λ
		FOR DTC P0731. SEE THE SERVICE MANUAL	
		ABOUT THE OPERATING CON- DITION FOR THIS DIAGNOSIS.	
		DITION FOR THIS DIAGNOSIS.	

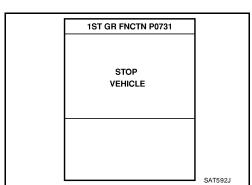
 Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

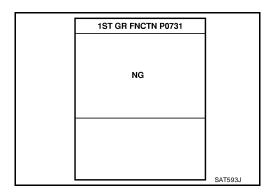


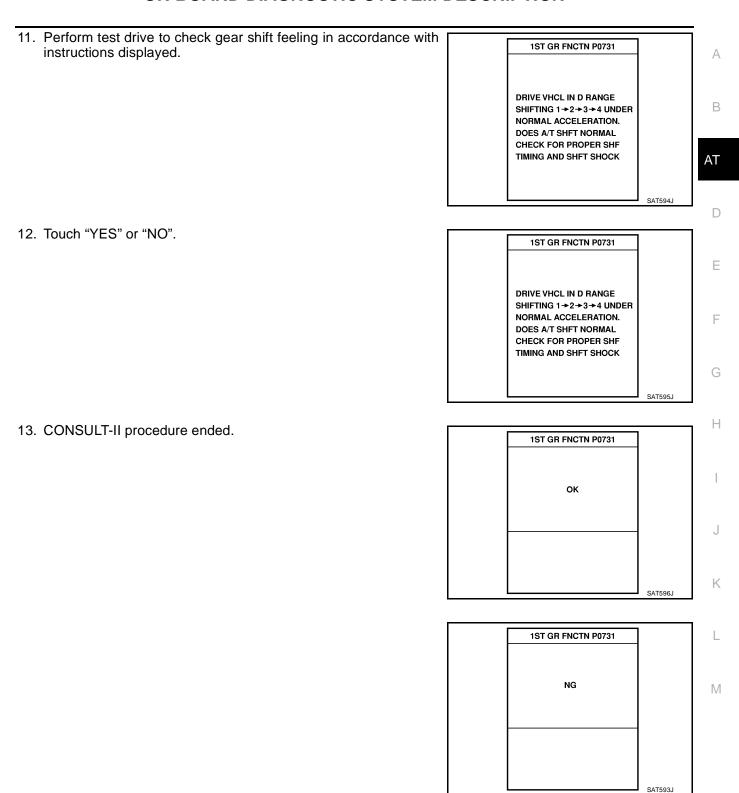
 When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".



10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".







If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

#### **DTC WORK SUPPORT MODE** DTC work support item Description Check item Following items for "A/T 1st gear function (P0731)" can be con- Shift solenoid valve A • Shift solenoid valve B 1ST GR FNCTN P0731 • Self-diagnosis status (whether the diagnosis is being conducted Each clutch or not) • Hydraulic control circuit Self-diagnosis result (OK or NG) Following items for "A/T 2nd gear function (P0732)" can be con- Shift solenoid valve B 2ND GR FNCTN P0732 • Self-diagnosis status (whether the diagnosis is being conducted Each clutch or not) • Hydraulic control circuit Self-diagnosis result (OK or NG) Following items for "A/T 3rd gear function (P0733)" can be con- Shift solenoid valve A 3RD GR FNCTN P0733 • Self-diagnosis status (whether the diagnosis is being conducted Each clutch or not) • Hydraulic control circuit Self-diagnosis result (OK or NG) Shift solenoid valve A Following items for "A/T 4th gear function (P0734)" can be con- Shift solenoid valve B Overrun clutch solenoid valve 4TH GR FNCTN P0734 • Self-diagnosis status (whether the diagnosis is being conducted • Line pressure solenoid valve Each clutch • Self-diagnosis result (OK or NG) • Hydraulic control circuit Following items for "A/T TCC S/V function (lock-up) (P0744)" can Torque converter clutch solebe confirmed. noid valve TCC S/V FNCTN P0744 • Self-diagnosis status (whether the diagnosis is being conducted • Each clutch Hydraulic control circuit Self-diagnosis result (OK or NG)

# Diagnostic Procedure Without CONSULT-II OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)

ECS004R9

Refer to <u>EC-119</u>, "Generic Scan Tool (GST) Function" (with QR25DE), or <u>EC-743</u>, "Generic Scan Tool (GST) <u>Function"</u> (with VQ35DE).

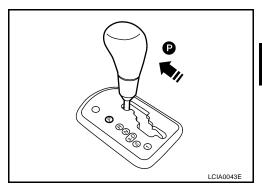
## **OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)**

Refer to EC-69, "Malfunction Indicator Lamp (MIL)" (with QR25DE), or EC-689, "Malfunction Indicator Lamp (MIL)" (with VQ35DE).

## TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

## 1. CHECK A/T CHECK (POSITION) INDICATOR LAMP

- Move selector lever to P position. Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



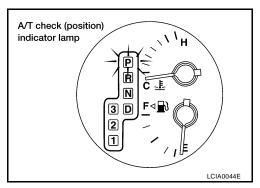
Does A/T check (position) indicator lamp come on for about 2 seconds?

#### Yes or No

Yes >> GO TO 2.

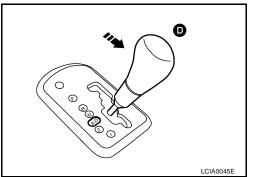
No

>> Stop procedure. Perform AT-213, "1. A/T Check (Position) Indicator Lamp Does Not Come On" before proceeding.



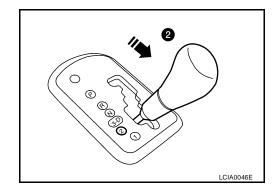
## 2. JUDGEMENT PROCEDURE STEP 1

- Turn ignition switch to OFF position. 1.
- Turn ignition switch to ON position. (Do not start engine.)
- 3. Depress the brake pedal, then move gear selector lever from P to D position.
- 4. Wait 3 seconds.



- 5. Move selector lever to 2 position.
- Release brake pedal.

>> GO TO 3.



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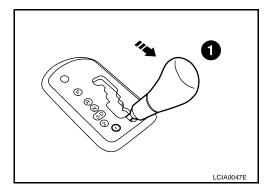
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# 3. JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to 1 position.
- 2. Depress brake pedal.
- 3. Depress accelerator pedal fully and release it.
- 4. The A/T check (position) indicator lamp will begin to flash.

>> GO TO 4.

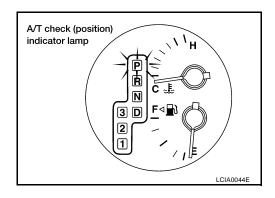


## 4. CHECK SELF-DIAGNOSTIC CODE

Check A/T check (position) indicator lamp.

Refer to AT-52, "JUDGEMENT OF SELF-DIAGNOSIS CODE".

>> DIAGNOSIS END



#### JUDGEMENT OF SELF-DIAGNOSIS CODE

A/T check (position) indicator lamp:

All judgement flickers are the same.

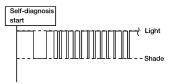
Self-diagnosis start

Start signal 12 judgement flickers - Light - Shade

LCIA0049E

All circuits that can be confirmed by self-diagnosis are OK.

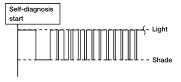
1st judgement flicker is longer than others.



LCIA0050E

Revolution sensor circuit is short-circuited or disconnected. 
⇒ Go to AT-115, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)".

2nd judgement flicker is longer than others.



LCIA0051E

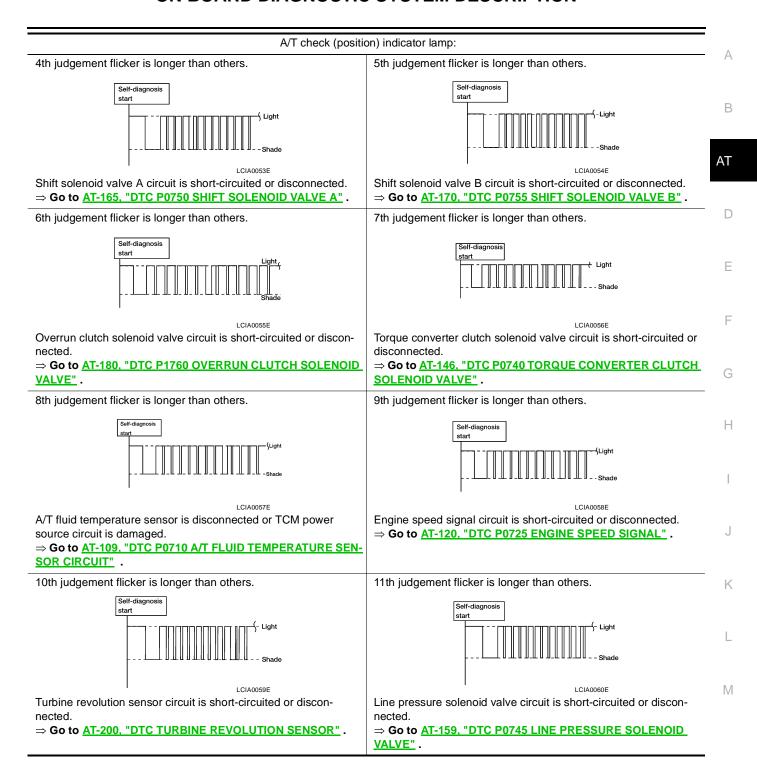
Vehicle speed sensor circuit is short-circuited or disconnected. ⇒ Go to AT-196, "DTC VEHICLE SPEED SENSOR MTR".

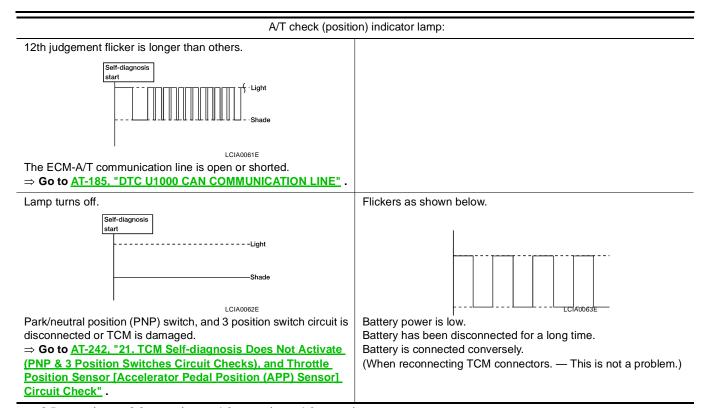
3rd judgement flicker is longer than others.



Throttle position sensor circuit is short-circuited or disconnected. ⇒ Go to AT-175, "DTC P1705 THROTTLE POSITION SENSOR

[ACCELERATOR PEDAL POSITION (APP) SENSOR]".





 $t_1 = 2.5$  seconds  $t_2 = 2.0$  seconds  $t_3 = 1.0$  second  $t_4 = 1.0$  second

#### TROUBLE DIAGNOSIS - INTRODUCTION

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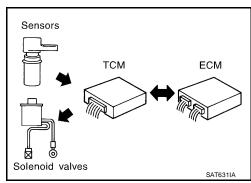
The TCM receives a signal from the vehicle speed sensor, ECM (throttle opening) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

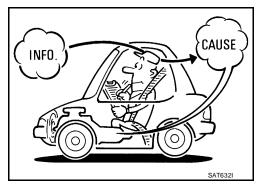
The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-59, "Work Flow".

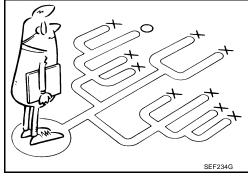




Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSTIC WORKSHEET" like the example on page AT-57 should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.



# **DIAGNOSTIC WORKSHEET Information from Customer**

#### **KEY POINTS**

WHAT ....... Vehicle & A/T model WHEN ...... Date, Frequencies WHERE ..... Road conditions

**HOW** ...... Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN
Trans. model	Engine	Mileage
Incident Date	Manuf. Date	In Service Date
Frequency	☐ Continuous ☐ Intermittent (	times a day)
Symptoms	☐ Vehicle does not move. (☐ A	ny position 👊 Particular position)
	$\square$ No up-shift ( $\square$ 1st $\rightarrow$ 2nd $\square$	$2nd \rightarrow 3rd  \Box  3rd \rightarrow 4th)$
	$\square$ No down-shift ( $\square$ 4th $\rightarrow$ 3rd	$\square$ 3rd $\rightarrow$ 2nd $\square$ 2nd $\rightarrow$ 1st)
	☐ Lockup malfunction	
	☐ Shift point too high or too low.	
	$\square$ Shift shock or slip ( $\square$ N $\rightarrow$ D	☐ Lockup ☐ Any drive position)
	☐ Noise or vibration	
	☐ No kickdown	
	☐ No pattern select	
	☐ Others	
	(	)
A/T check (position) indicator lamp	Blinks for about 8 seconds.	
	☐ Continuously lit	□ Not lit
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit

Dia	ngnostic Worksheet		
1.	☐ Read the Fail-safe and listen to customer complaints.	<u>AT-9</u>	A
2.	□ CHECK A/T FLUID	<u>AT-61</u>	
	☐ Leakage (Follow specified procedure) ☐ Fluid condition ☐ Fluid level		В
3.	□ Perform STALL TEST and PRESSURE TEST.	<u>AT-61,</u>	AT
	☐ Stall test — Mark possible damaged components/others.	<u>AT-65</u>	All
	□ Torque converter one-way clutch □ Reverse clutch □ Forward clutch □ Overrun clutch □ Forward one-way clutch □ Clutches and brakes except high clutch brake band are OK	and	D
	□ Pressure test — Suspected parts:		
4.	☐ Perform all ROAD TEST and mark required procedures.	<u>AT-66</u>	
	<ul> <li>4- Check before engine is started.</li> <li>1. □ SELF-DIAGNOSTIC PROCEDURE - Mark detected items.</li> </ul>	<u>AT-68</u>	<del>-</del> F
	<ul> <li>□ Park/neutral position (PNP) switch, <u>AT-103</u>.</li> <li>□ A/T fluid temperature sensor, <u>AT-109</u>.</li> <li>□ Vehicle speed sensor·A/T (Revolution sensor), <u>AT-115</u>.</li> <li>□ Engine speed signal, <u>AT-120</u>.</li> </ul>		G
	<ul> <li>□ Turbine revolution sensor, <u>AT-200</u>.</li> <li>□ Torque converter clutch solenoid valve, <u>AT-146</u>.</li> <li>□ Line pressure solenoid valve, <u>AT-159</u>.</li> <li>□ Shift solenoid valve A, <u>AT-165</u>.</li> </ul>		Н
	<ul> <li>□ Shift solenoid valve B, <u>AT-170</u>.</li> <li>□ Throttle position sensor [accelerator pedal position (APP) sensor], <u>AT-175</u>.</li> <li>□ Overrun clutch solenoid valve, <u>AT-180</u>.</li> </ul>		I
	<ul> <li>□ Park/neutral position (PNP) &amp; 3 position switches circuit checks, and throttle position senso [accelerator pedal position (APP) sensor circuit check <u>AT-242</u>.</li> <li>□ A/T fluid temperature sensor, <u>AT-109</u>.</li> <li>□ Vehicle speed sensor MTR, <u>AT-196</u>.</li> </ul>	ır	J
	□ CAN communication line, <u>AT-185</u> . □ Control unit (RAM), Control unit (ROM), <u>AT-205</u> . □ Control unit (EEP ROM), <u>AT-207</u> . □ Battery		K
	☐ Others		ı

4-	Check at idle	<u>AT-68</u>		
2.	<ul> <li>1. A/T Check (Position) Indicator Lamp Does Not Come On, AT-213.</li> <li>2. Engine Cannot Be Started In P and N Position, AT-214.</li> <li>3. In P Position, Vehicle Moves Forward or Backward When Pushed, AT-215.</li> <li>4. In N Position, Vehicle Moves, AT-215.</li> <li>5. Large Shock. N → R Position, AT-217.</li> <li>6. Vehicle Does Not Creep Backward In R Position, AT-219.</li> <li>7. Vehicle Does Not Creep Forward In D, 2 or 1 Position, AT-222.</li> </ul>			
4-	Cruise test	AT-71		
3.	Part-1  □ 8. Vehicle Cannot Be Started From D1 , $\underline{\text{AT-224}}$ .  □ 9. A/T Does Not Shift: D1 $\rightarrow$ D2 or Does Not Kickdown: D4 $\rightarrow$ D2 , $\underline{\text{AT-227}}$ .  □ 10. A/T Does Not Shift: D2 $\rightarrow$ D3 , $\underline{\text{AT-229}}$ .  □ 11. A/T Does Not Shift: D3 $\rightarrow$ D4 , $\underline{\text{AT-231}}$ .  □ 12. A/T Does Not Perform Lock-up, $\underline{\text{AT-234}}$ .  □ 13. A/T Does Not Hold Lock-up Condition, $\underline{\text{AT-235}}$ .  □ 14. Lock-up Is Not Released, $\underline{\text{AT-236}}$ .  □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 $\rightarrow$ D3 ), $\underline{\text{AT-237}}$ .	<u>AT-75</u>		
	Part-2	AT-78		
	□ 16. Vehicle Does Not Start From D1 , $\underline{AT-239}$ . □ 9. A/T Does Not Shift: D1 $\rightarrow$ D2 or Does Not Kickdown: D4 $\rightarrow$ D2 , $\underline{AT-227}$ . □ 10. A/T Does Not Shift: D2 $\rightarrow$ D3 , $\underline{AT-229}$ . □ 11. A/T Does Not Shift: D3 $\rightarrow$ D4 , $\underline{AT-231}$ .			
4.	Part-3			
	<ul> <li>□ 17. A/T Does Not Shift: D4 → D3 When Gear Selector Lever D → 3, AT-239.</li> <li>□ 15. Engine Speed Does Not Return To Idle (Engine Brake In D3), AT-237.</li> <li>□ 18. A/T Does Not Shift: D3 → 22, When Selector Lever D → 2 Position, AT-240.</li> <li>□ 15. Engine Speed Does Not Return To Idle (Engine Brake In 22), AT-237.</li> <li>□ 19. A/T Does Not Shift: 22 → 11, When Selector Lever 2 → 1 Position, AT-240.</li> <li>□ 20. Vehicle Does Not Decelerate By Engine Brake, AT-241.</li> <li>□ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.</li> </ul>			
	<ul> <li>□ Park/neutral position (PNP) switch, AT-103.</li> <li>□ A/T fluid temperature sensor, AT-109.</li> <li>□ Vehicle speed sensor·A/T (Revolution sensor), AT-115.</li> <li>□ Engine speed signal, AT-120.</li> <li>□ Turbine revolution sensor, AT-200.</li> <li>□ Torque converter clutch solenoid valve, AT-146.</li> <li>□ Line pressure solenoid valve, AT-159.</li> <li>□ Shift solenoid valve A, AT-165.</li> <li>□ Shift solenoid valve B, AT-170.</li> <li>□ Throttle position sensor [accelerator pedal position (APP) sensor], AT-175.</li> <li>□ Overrun clutch solenoid valve, AT-180.</li> <li>□ Park/neutral position (PNP) &amp; 3 position switches circuit checks, and throttle position sensor [accelerator pedal position (APP) sensor] circuit check, AT-242.</li> <li>□ A/T fluid temperature sensor, AT-109.</li> <li>□ Vehicle speed sensor·MTR, AT-196.</li> <li>□ CAN communication line, AT-185.</li> <li>□ Control unit (RAM), Control unit (ROM), AT-205.</li> <li>□ Control unit (EEP ROM), AT-207.</li> <li>□ Battery</li> </ul>			
_	□ Others	AT 05-		
	for self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-255		
6. □ F	Perform all ROAD TEST and re-mark required procedures.	<u>AT-66</u>		

7.	□ Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items.  Refer to EC-55, "Emission-related Diagnostic Information" (with QR25DE), or EC-674, "Emission-related Diagnostic Information" (with VQ35DE).	EC-55, EC-674
	□ DTC (P0731) A/T 1st gear function, <u>AT-124</u> . □ DTC (P0732) A/T 2nd gear function, <u>AT-129</u> . □ DTC (P0733) A/T 3rd gear function, <u>AT-134</u> . □ DTC (P0734) A/T 4th gear function, <u>AT-139</u> . □ DTC (P0744) A/T TCC S/V function (lock-up), <u>AT-151</u> .	
8.	☐ Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.)	AT-40 AT-50
9.	☐ Erase DTC from TCM and ECM memories.	AT-38

**Work Flow**HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

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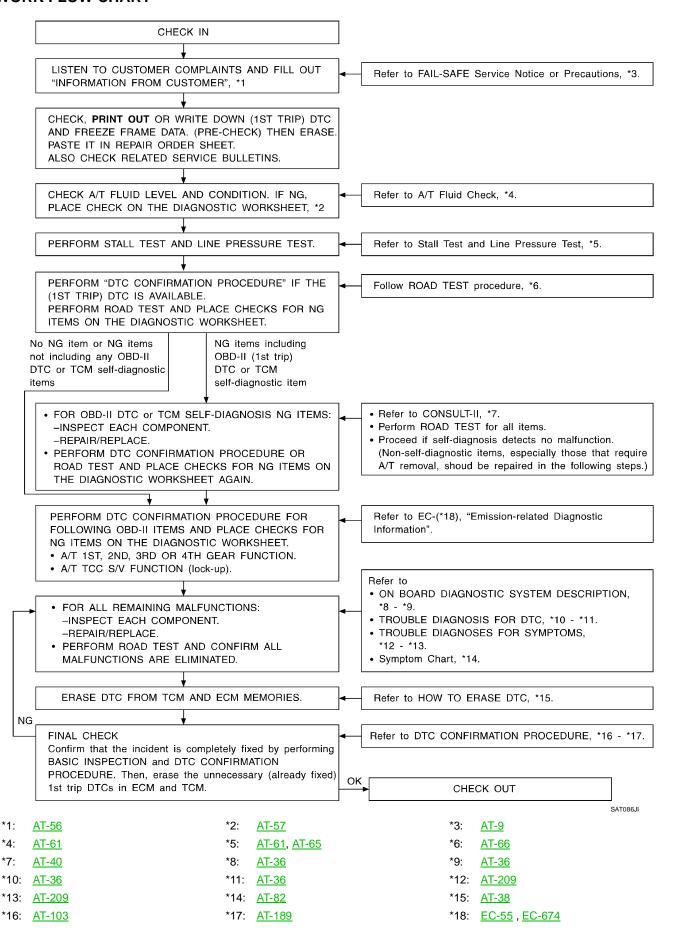
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A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, <u>AT-56</u>, "<u>Information from Customer</u>" and <u>AT-57</u>, "<u>Diagnostic Worksheet</u>", to perform the best troubleshooting possible.

#### **WORK FLOW CHART**

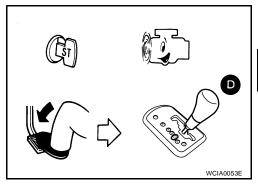


#### TROUBLE DIAGNOSIS - BASIC INSPECTION

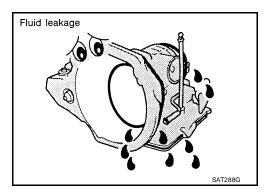
## A/T Fluid Check FLUID LEAKAGE CHECK

 Clean area suspected of leaking. — for example, mating surface of converter housing and transmission case.

- 2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.



4. Check for fresh leakage.



#### **FLUID CONDITION CHECK**

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating



#### **FLUID LEVEL CHECK**

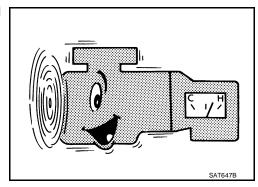
Refer to MA-29, "Checking A/T Fluid" .

## Stall Test STALL TEST PROCEDURE

 Check A/T fluid and engine oil levels. If necessary, add fluid and oil.

2. Drive vehicle for approximately 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature :50 - 80°C (122 - 176°F)



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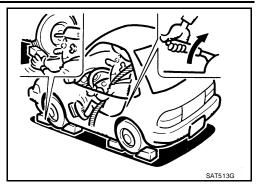
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- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
  - It is good practice to mark the point of specified engine rpm on indicator.



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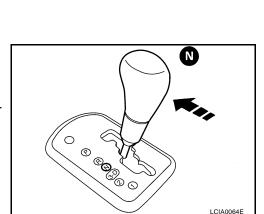
- 5. Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
  - During test, never hold throttle wide open for less than 5 seconds.

Stall revolution

QR25DE : 2,350 - 2,800 rpm VQ35DE : 2,550 - 3,050 rpm



- 9. Cool off ATF.
  - Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



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#### JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, refer to AT-60, "WORK FLOW CHART".

#### NOTE:

Stall revolution is too high in D, 2 or 1 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. ..... Low one-way clutch slippage
- Slippage occurs in the following gears:
  - 1st through 3rd gears in 3 position and engine brake functions.

1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). ..... Forward clutch or forward one-way clutch slippage

#### Stall revolution is too high in R position:

- Engine brake does not function in 1 position. .... Low & reverse brake slippage
- Engine brake functions in 1 position. ..... Reverse clutch slippage

#### Stall revolution within specifications:

 Vehicle does not achieve speed of more than 80 km/h (50 MPH). ..... One-way clutch seizure in torque converter housing

#### **CAUTION:**

Be careful since automatic fluid temperature increases abnormally.



- Slippage occurs in 3rd and 4th gears in D position. ..... High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. .... Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2 position, and 1st gear in 1 position.

Stall revolution less than specifications:

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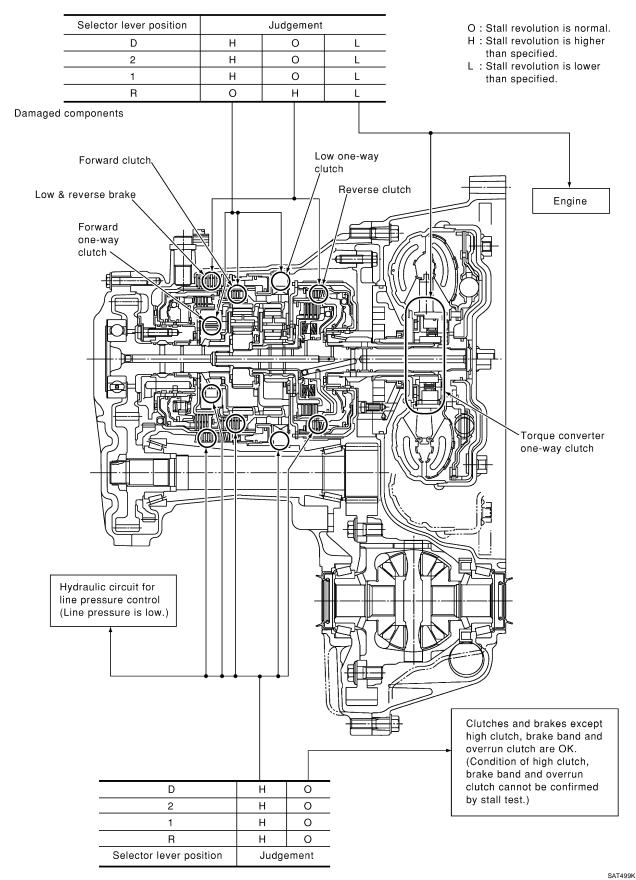
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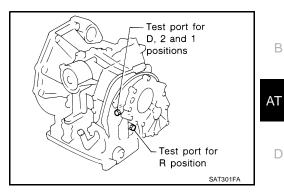
Poor acceleration during starts. .... One-way clutch seizure in torque converter



#### **Line Pressure Test** LINE PRESSURE TEST PORTS

Location of line pressure test ports are shown in the illustration.

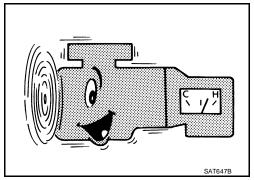
Always replace pressure plugs as they are self-sealing bolts.



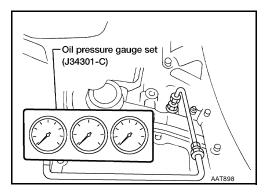
#### LINE PRESSURE TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and
- 2. Drive vehicle for approximately 10 minutes or until fluid and oil reach operating temperature.

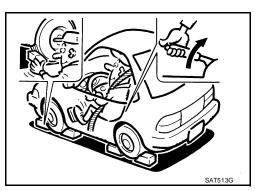
**ATF** operating temperature :50 - 80°C (122 -176°F)



3. Install pressure gauge to corresponding line pressure port.



- 4. Set parking brake and block wheels.
  - Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



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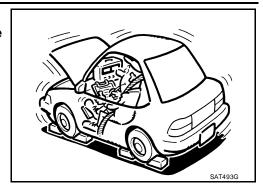
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- 5. Start engine and measure line pressure at idle and stall speed.
  - When measuring line pressure at stall speed, follow the stall test procedure.

AT-65, "Line Pressure : Refer to SDS, AT-365, Test" : Refer to SDS, AT-365, "Line Pressure"



#### JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts
At idle	Line pressure is low in all positions.  Line pressure is low in particular position.	<ul> <li>Oil pump wear</li> <li>Control piston damage</li> <li>Pressure regulator valve or plug sticking</li> <li>Spring for pressure regulator valve damaged</li> <li>Fluid pressure leakage between oil strainer and pressure regulator valve</li> <li>Clogged strainer</li> <li>Fluid pressure leakage between manual valve and particular clutch</li> <li>For example, line pressure is:         <ul> <li>Low in R and 1 positions, but</li> <li>Normal in D and 2 positions.</li> <li>Therefore, fluid leakage exists at or around low and</li> </ul> </li> </ul>
	Line pressure is high.	reverse brake circuit.  Refer to AT-19, "CLUTCH AND BAND CHART".  • A/T fluid temperature sensor damaged  • Line pressure solenoid valve sticking  • Short circuit of line pressure solenoid valve circuit  • Pressure modifier valve sticking
At stall speed	Line pressure is low.	<ul> <li>Pressure regulator valve or plug sticking</li> <li>Open in dropping resistor circuit</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure regulator valve or plug sticking</li> </ul>
		<ul><li>Pressure modifier valve sticking</li><li>Pilot valve sticking</li></ul>

Road Test DESCRIPTION

ECS004RF

- The purpose of the test is to determine overall performance of A/ T and analyze causes of problems.

  ROAD TEST PROCEDURE
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test

ROAD TEST PROCEDURE	
1. Check before engine is started.	
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2. Check at idle.	
$\bigcirc$	
3. Cruise test.	
SAT78	6A

- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-36</u>, "ON BOARD DIAGNOSTIC SYSTEM <u>DESCRIPTION"</u>, and <u>AT-209</u>, "TROUBLE DIAGNOSIS FOR <u>SYMPTOMS"</u>.



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#### 1. CHECK BEFORE ENGINE IS STARTED

## 1. CHECK A/T CHECK (POSITION) INDICATOR LAMP

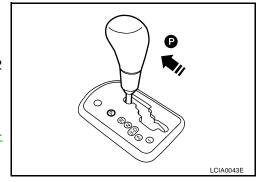
- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Does A/T check (position) indicator lamp come on for about 2 seconds?

#### Yes or No

Yes >> GO TO 2.

No

>> Stop ROAD TEST. Go to <u>AT-213</u>, "1. <u>A/T Check (Position) Indicator Lamp Does Not Come On"</u>.



## 2. CHECK A/T CHECK (POSITION) INDICATOR LAMP

Does A/T check (position) OFF indicator lamp flicker for about 8 seconds?

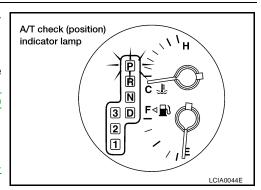
#### Yes or No

Yes

>> Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-57. Refer to AT-51, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".

No

- >> 1. Turn ignition switch to OFF position.
  - 2. Perform self-diagnosis and note NG items. Refer to AT-51, "TCM SELF-DIAGNOSTIC PROCE-DURE (NO TOOLS)" .
  - 3. Go to AT-68, "2. CHECK AT IDLE".



#### 2. CHECK AT IDLE

## 1. CHECK ENGINE START

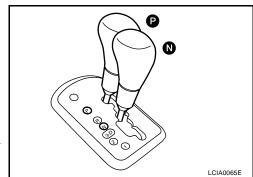
- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position.
- 4. Turn ignition switch to START position.
- 5. Is engine started?

#### Yes or No

Yes >> GO TO 2.

No

>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-214, "2. Engine Cannot Be Started In P and N Position" . Continue ROAD TEST.



# 2. CHECK ENGINE START

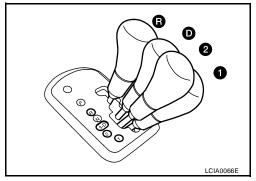
- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1, 2 or R position.
- 3. Turn ignition switch to START position.
- 4. Is engine started?

#### Yes or No

Yes

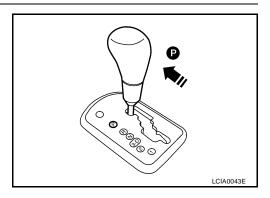
>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-214, "2. Engine Cannot Be Started In P and N Position". Continue ROAD TEST.

No >> GO TO 3.



## 3. CHECK VEHICLE MOVE

- 1. Move selector lever to P position.
- 2. Turn ignition switch to OFF position.
- 3. Release parking brake.



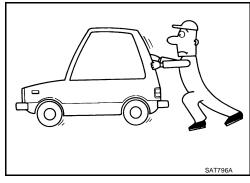
- 4. Push vehicle forward or backward.
- 5. Does vehicle move when it is pushed forward or backward?
- 6. Apply parking brake.

#### Yes or No

Yes

>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-215, "3. In P Position, Vehicle Moves Forward or Backward When Pushed". Continue ROAD TEST.

No >> GO TO 4.



## 4. CHECK VEHICLE MOVE

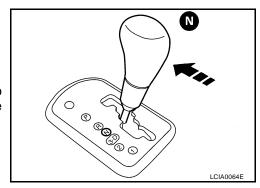
- 1. Start engine.
- 2. Move selector lever to N position.
- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

#### Yes or No

Yes

>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-215, "4. In N Position, Vehicle Moves" . Continue ROAD TEST.

No >> GO TO 5.



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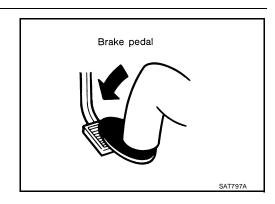
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## 5. CHECK SHIFT LOCK

Apply foot brake.

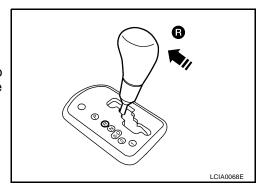


- 2. Move selector lever to R position.
- 3. Is there large shock when changing from N to R position?

#### Yes or No

Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-217, "5. Large Shock. N  $\to$  R Position" . Continue ROAD TEST.

No >> GO TO 6.



## 6. CHECK VEHICLE MOVE

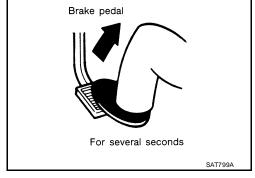
- Release foot brake for several seconds.
- 2. Does vehicle creep backward when foot brake is released?

#### Yes or No

Yes >> GO TO 7.

No

>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-219, "6. Vehicle Does Not Creep Backward In R Position". Continue ROAD TEST.



## 7. CHECK VEHICLE MOVE

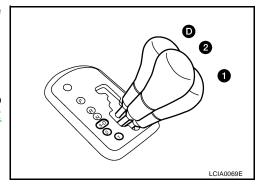
- 1. Move selector lever to D, 2 and 1 positions and check if vehicle creeps forward.
- 2. Does vehicle creep forward in all three positions?

#### Yes or No

Yes  $\Rightarrow$  Go to AT-71, "3. CRUISE TEST".

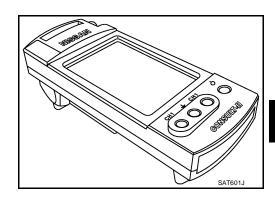
No

>> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-222, "7. Vehicle Does Not Creep Forward in D, 3, 2 or 1 Position" . Continue ROAD TEST.



#### 3. CRUISE TEST

Check all items listed in Parts 1 through 3.



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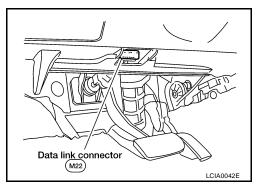
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#### (P) With CONSULT-II

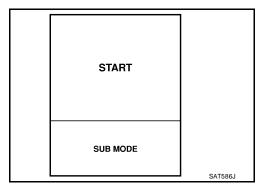
- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule. Refer to <u>AT-364</u>, <u>"Shift Schedule"</u>

### **CONSULT-II Setting Procedure**

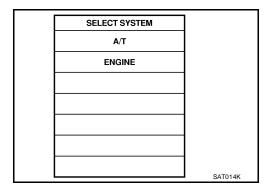
- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector, which is located in left side dash panel.



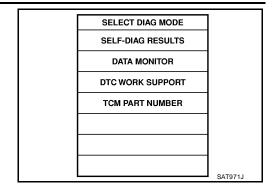
- 3. Turn ignition switch ON.
- 4. Touch "START".



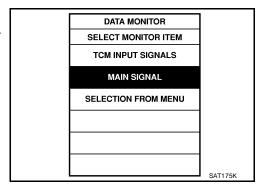
5. Touch "A/T".



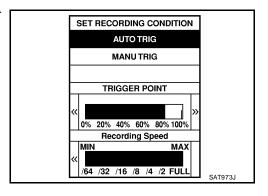
6. Touch "DATA MONITOR".



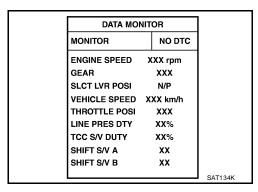
- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- 8. See "Numerical Display", "Barchart Display" or "Line Graph Display".



- 9. Touch "SETTING" to set recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "Start".



11. When performing cruise test, touch "RECORD".



12. After finishing cruise test part 1, touch "STOP".

	DATA MC		
Reco	ording Data	X% DTC DETECTED	
ENG	INE SPEED	XXX rpm	
GEA	R	xxx	
SLC.	T LVR POSI	N/P	
VEH	CLE SPEED	XXX km/h	
THR	OTTLE POSI	XXX	
LINE	PRES DTY	XX%	
тсс	S/V DUTY	XX%	
SHIF	T S/V A	ХХ	
SHIF	T S/V B	ХХ	
L			SAT135K

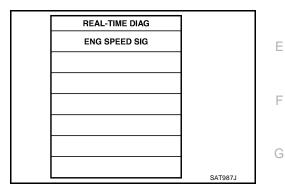
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13. Touch "STORE" and touch "BACK".



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SYSTEM		VE REC DATA	
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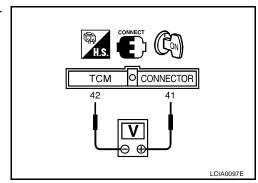
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- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

Trigger	A/T	VHCL S/SEN MTR	THRTL POSI SEN	
	km/h	km/h	V	
$\vdash$				
				SAT975J

## Without CONSULT-II

Throttle position sensor can be checked by voltage across terminals 41 (W) and 42 (B) of TCM.



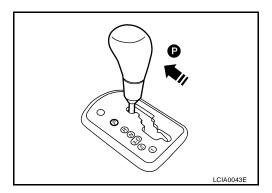
#### Cruise Test — Part 1

# 1. CHECK STARTING GEAR (D1) POSITION

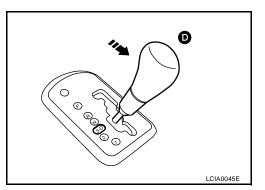
1. Drive vehicle for approximately 10 minutes to warm engine oil and ATF up to operating temperature.

:50 - 80°C (122 - 176°F) ATF operating temperature

- 2. Park vehicle on flat surface.
- 3. Set gear selector lever to D position.
- 4. Move selector lever to P position.
- 5. Start engine.



6. Move selector lever to D position.



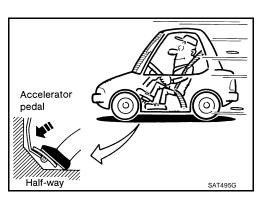
- 7. Accelerate vehicle by constantly depressing accelerator pedal half-way.
- 8. Does vehicle start from D1?
  - ® Read gear position.

#### Yes or No

>> GO TO 2. Yes

No

>> Go to AT-224, "8. Vehicle Cannot Be Started From D1". Continue ROAD TEST.



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# $2. \ \mathsf{CHECK} \ \mathsf{SHIFT} \ \mathsf{UP} \ (\mathsf{D}_1 \ \mathsf{TO} \ \mathsf{D}_2)$

Does A/T shift from D<sub>1</sub> to D<sub>2</sub> at the specified speed?

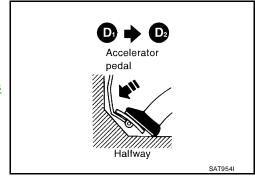
Read gear position, throttle opening and vehicle speed.

Specified speed when shifting from D1 to D2 Schedule".

#### Yes or No

Yes >> GO TO 3.

No >> Go to AT-227, "9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  or Does Not Kickdown:  $D_4 \rightarrow D_2$ ". Continue ROAD TEST.



## 3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

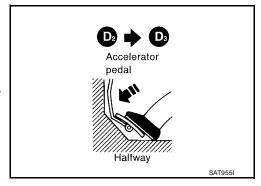
Read gear position, throttle opening and vehicle speed.

Specified speed when shifting from D2 to D3 :Refer to AT-364, "Shift Schedule"

#### Yes or No

Yes >> GO TO 4.

No >> Go to AT-229, "10. A/T Does Not Shift:  $D_2 \rightarrow D_3$ " . Continue ROAD TEST.



## 4. CHECK SHIFT UP (D<sub>3</sub> TO D<sub>4</sub>)

Does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed?

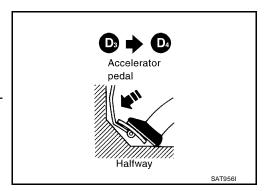
Read gear position, throttle opening and vehicle speed.

Specified speed when shifting from D<sub>3</sub> to D<sub>4</sub> :Refer to <u>AT-364, "Shift</u> Schedule".

#### Yes or No

Yes >> GO TO 5.

No >> Go to  $\underline{\text{AT-231}}$ , "11.  $\underline{\text{A/T Does Not Shift: D}_3 \to \underline{\text{D4}}$ ". Continue ROAD TEST.



## 5. CHECK LOCK-UP (D4 TO D4 L/U)

Does A/T perform lock-up at the specified speed?

Read vehicle speed, throttle opening when lock-up duty becomes 94%.

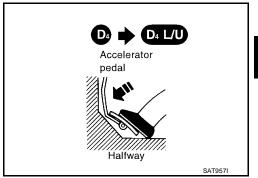
Specified speed when lock-up occurs

:Refer to AT-364, "Shift Schedule".

#### Yes or No

Yes >> GO TO 6.

No >> Go to AT-234, "12. A/T Does Not Perform Lock-up" .
Continue ROAD TEST.



## 6. CHECK HOLD LOCK-UP

Does A/T hold lock-up condition for more than 30 seconds?

#### Yes or No

Yes >> GO TO 7.

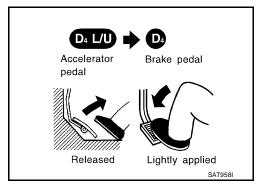
No  $\rightarrow$  Go to AT-235, "13. A/T Does Not Hold Lock-up Condition".

## 7. CHECK SHIFT DOWN (D4 L/U TO D4)

- 1. Release accelerator pedal.
- Is lock-up released when accelerator pedal is released?Yes or No

Yes >> GO TO 8.

No  $\Rightarrow$  Go to AT-236, "14. Lock-up Is Not Released" . Continue ROAD TEST.



## 8. CHECK SHIFT DOWN (D4 TO D3)

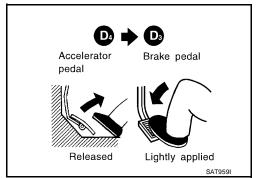
- 1. Decelerate vehicle by applying foot brake lightly.
- 2. Does engine speed return to idle smoothly when A/T is shifted from D4 to D3?
  - Read gear position and engine speed.

#### Yes or No

Yes >> 1. Stop vehicle.

2. Go to AT-78, "Cruise Test — Part 2".

No >> Go to AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ )". Continue ROAD TEST.



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#### Cruise Test — Part 2

## 1. CHECK STARTING GEAR (D1) POSITION

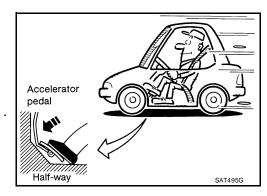
- 1. Confirm gear selector lever is in D position.
- 2. Accelerate vehicle by half throttle again.
- 3. Does vehicle start from D1?
  - Read gear position.

#### Yes or No

Yes >> GO TO 2.

No

>> Go to <u>AT-239</u>, "16. <u>Vehicle Does Not Start From D1"</u> . Continue ROAD TEST.



# $2. \ \mathsf{CHECK} \ \mathsf{SHIFT} \ \mathsf{UP} \ \mathsf{AND} \ \mathsf{SHIFT} \ \mathsf{DOWN} \ (\mathsf{D}_3 \ \mathsf{TO} \ \mathsf{D}_4 \ \mathsf{TO} \ \mathsf{D}_2)$

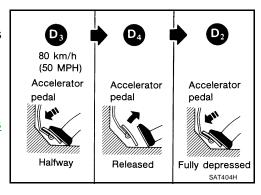
- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- 3. Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully?
  - Read gear position and throttle opening.

#### Yes or No

Yes >> GO TO 3.

No

>> Go to AT-227, "9. A/T Does Not Shift: D1  $\rightarrow$  D2 or Does Not Kickdown: D4  $\rightarrow$  D2" . Continue ROAD TEST.



## 3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

Read gear position, throttle opening and vehicle speed.

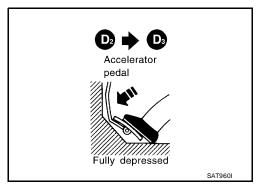
Specified speed when shifting from D2 to D3 :Refer to AT-364, "Shift Schedule".

#### Yes or No

Yes >> GO TO 4.

No

>> Go to AT-229, "10. A/T Does Not Shift:  $D_2 \to D_3$ " . Continue ROAD TEST.



# 4. CHECK SHIFT UP (D $_3$ TO D $_4$ ) AND ENGINE BRAKE

Release accelerator pedal after shifting from D2 to D3.

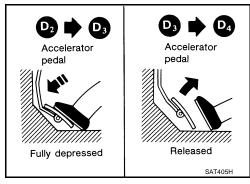
Does A/T shift from D<sub>3</sub> to D<sub>4</sub> and does vehicle decelerate by engine brake?

Read gear position, throttle opening and vehicle speed. Yes or No

Yes >> 1. Stop vehicle.

2. Go to AT-80, "Cruise Test — Part 3".

No >> Go to AT-231, "11. A/T Does Not Shift:  $D3 \to D4$ " . Continue ROAD TEST.



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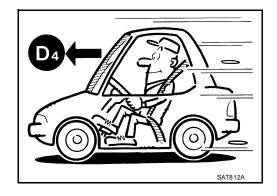
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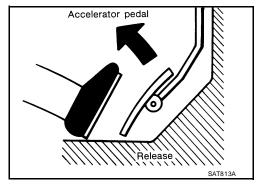
#### Cruise Test — Part 3

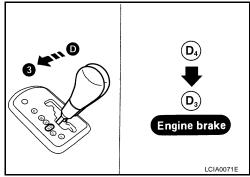
# 1. VEHICLE SPEED (D4) POSITION

- 1. Confirm gear selector lever is in D position.
- 2. Accelerate vehicle using half-throttle to D4.



- 3. Release accelerator pedal.
- 4. Move gear selector lever from D position to 3 position while driving in D4 .
- 5. Does A/T shift from D4 to 3?
  - Read gear position and vehicle speed.





#### Yes or No

Yes >> GO TO 2.

No >> Go to AT-239, "17. A/T Does Not Shift: D4  $\to$  33 , When A/T Selector Lever D  $\to$  3" . Continue ROAD TEST.

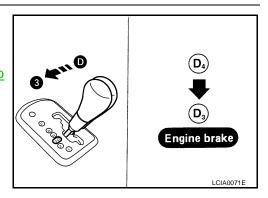
## 2. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

Yes >> GO TO 3.

No >> Go to AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ )". Continue ROAD TEST.



# 3. CHECK SHIFT DOWN (33 TO 22)

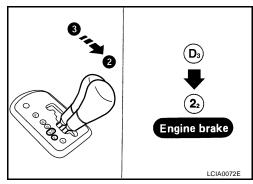
- 1. Move selector lever from 3 to 2 position while driving in 33.
- 2. Does A/T shift from 33 to 22?
  - Read gear position.

#### Yes or No

Yes >> GO TO 4.

>> Go to AT-240, "18. A/T Does Not Shift:  $3\underline{3} \to 2\underline{2}$  , When No

<u>Selector Lever 3  $\rightarrow$  2 Position</u>". Continue ROAD TEST.



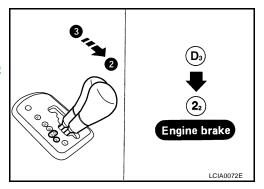
### 4. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

#### Yes or No

Yes >> GO TO 5.

No >> Go to AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ )". Continue ROAD TEST.



## 5. CHECK SHIFT DOWN (22 TO 11)

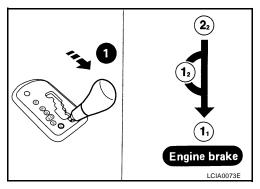
- 1. Move selector lever from 2 to 1 position while driving in 22.
- 2. Does A/T shift from 22 to 11 position?
  - Read gear position.

#### Yes or No

>> GO TO 6. Yes

No

>> Go to AT-240, "19. A/T Does Not Shift:  $22 \rightarrow 11$  , When Selector Lever 2 → 1 Position". Continue ROAD TEST.



## 6. CHECK ENGINE BRAKE

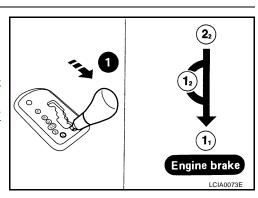
Does vehicle decelerate by engine brake?

#### Yes or No

Yes >> 1. Stop vehicle.

> Perform self-diagnosis. Refer to <u>AT-51, "TCM SELF-</u> DIAGNOSTIC PROCEDURE (NO TOOLS)".

No >> Go to AT-241, "20. Vehicle Does Not Decelerate By Engine Brake". Continue ROAD TEST.



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# **TROUBLE DIAGNOSIS - GENERAL DESCRIPTION**

PFP:00000

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## **Symptom Chart**

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
			Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
			3. Park/neutral position (PNP) switch adjustment	AT-257
	Torque converter	ON vehicle	4. Engine speed signal	<u>AT-120</u>
	is not locked up.		5. A/T fluid temperature sensor	<u>AT-109</u>
			6. Line pressure test	<u>AT-65</u>
			7. Torque converter clutch solenoid valve	<u>AT-146</u>
			8. Control valve assembly	AT-255
		OFF vehicle	9. Torque converter	AT-268
No Lock-up	e		1. Fluid level	<u>AT-61</u>
Engagement/ TCC Inoperative			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	<u>EC-49</u> (with QR25DE) <u>EC-657</u> (with VQ35DE)
	Torque converter	ON vehicle	3. Line pressure test	<u>AT-65</u>
	clutch piston slip.		4. Torque converter clutch solenoid valve	<u>AT-146</u>
			5. Line pressure solenoid valve	<u>AT-159</u>
			6. Control valve assembly	<u>AT-255</u>
		OFF vehicle	7. Torque converter	AT-268
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Lock-up point is extremely high or	ON vehicle	Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
	low.		3. Torque converter clutch solenoid valve	<u>AT-146</u>
			4. Control valve assembly	AT-255
			1. Engine idling rpm	EC-38, EC-657
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
			3. Line pressure test	<u>AT-65</u>
	Sharp shock in	ON vehicle	4. A/T fluid temperature sensor	<u>AT-109</u>
Shift Shock	shifting from N to D position.		5. Engine speed signal	<u>AT-120</u>
	2 500.0011.		6. Line pressure solenoid valve	AT-159
			7. Control valve assembly	AT-255
			8. Accumulator N-D	AT-268
		OFF vehicle	9. Forward clutch	<u>AT-313</u>

Items	Symptom	Condition	Diagnostic Item	Reference Page				
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	T		2. Line pressure test	AT-65				
	Too sharp a shock in change	ON vehicle	3. Accumulator servo release	AT-268				
	from D <sub>1</sub> to D <sub>2</sub> .		4. Control valve assembly	AT-255				
			5. A/T fluid temperature sensor	AT-109				
		OFF vehicle	6. Brake band	AT-268				
		<b></b>	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	Too sharp a	ON vehicle	2. Line pressure test	AT-65				
	shock in change from D2 to D3.		3. Control valve assembly	<u>AT-255</u>				
		OFF vehicle	4. High clutch	AT-308				
		OFF Vehicle	5. Brake band	AT-268				
Shift Shock		011	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	Too sharp a	ON vehicle	2. Line pressure test	AT-65				
	shock in change from D <sub>3</sub> to D <sub>4</sub> .		3. Control valve assembly	AT-255				
		OFF vehicle	4. Brake band	AT-268				
		Off vehicle	5. Overrun clutch	AT-313				
	Gear change shock felt during		Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	deceleration by	ON vehicle	2. Line pressure test	<u>AT-65</u>				
	releasing acceler- ator pedal.		3. Overrun clutch solenoid valve	<u>AT-180</u>				
	ator pedar.		4. Control valve assembly	<u>AT-255</u>				
	Large shock	ON vehicle	1. Control valve assembly	<u>AT-255</u>				
	to 11 in 1 position.	ON vehicle	2. Low & reverse brake	AT-319				
	Too high a gear		Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	change point from D1 to D2, from D2 to D3, from	ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	<u>AT-115, AT-196</u>				
	D3 to D4.		3. Shift solenoid valve A	<u>AT-165</u>				
			4. Shift solenoid valve B	<u>AT-170</u>				
	Gear change	ON vehicle	1. Fluid level	<u>AT-61</u>				
	directly from D <sub>1</sub> to D <sub>3</sub> occurs.	21.100.0	2. Accumulator servo release	<u>AT-263</u>				
Improper Shift	to D3 Occurs.	OFF vehicle	3. Brake band	AT-268				
Timing	Timing Too high a change point from	ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	<u>EC-49</u> (with QR25DE) <u>EC-657</u> (with VQ35DE)				
D4 to D3 , from D3 to D2 , from D2 to D1 .	OIN VEHICLE	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	<u>AT-115, AT-196</u>					
	Kickdown does not operate when		Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)				
	depressing pedal in D4 within kick-	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	<u>AT-115</u> , <u>AT-196</u>				
	down vehicle speed.			down vehicle speed.			3. Shift solenoid valve A	AT-165
			4. Shift solenoid valve B	<u>AT-170</u>				

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Kickdown oper- ates or engine		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
	overruns when depressing pedal	ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
Improper Shift kickdown vehicle speed limit.	in D4 beyond kickdown vehicle		3. Shift solenoid valve A	<u>AT-165</u>
		4. Shift solenoid valve B	<u>AT-170</u>	
Timing	Timing  Gear change from 22 to 23 in 2 position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-257
	Gear change from 11 to 12 in 1	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-257
	position.		2. Control cable adjustment	AT-258
			1. Fluid level	AT-61
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	AT-180
	gear from D4 to		4. Shift solenoid valve A	AT-165
	D3 .		5. Line pressure solenoid valve	AT-159
			6. Control valve assembly	AT-255
		OFF vehicle	7. Low & reverse brake	AT-319
			8. Overrun clutch	AT-313
			1. Fluid level	<u>AT-61</u>
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Failure to change gear from D3 to	ON vehicle	3. Shift solenoid valve A	AT-165
No Down Shift	D <sub>2</sub> or from D <sub>4</sub> to		4. Shift solenoid valve B	<u>AT-170</u>
	D2 .		5. Control valve assembly	<u>AT-255</u>
		OFF vehicle	6. High clutch	<u>AT-308</u>
		OFF VEHICLE	7. Brake band	AT-268
			1. Fluid level	AT-61
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Failure to change	ON vehicle	3. Shift solenoid valve A	<u>AT-165</u>
	gear from D <sub>2</sub> to D <sub>1</sub> or from D <sub>3</sub> to		4. Shift solenoid valve B	<u>AT-170</u>
	D1 or from D3 to		5. Control valve assembly	<u>AT-255</u>
			6. Low one-way clutch	<u>AT-268</u>
		OFF vehicle	7. High clutch	<u>AT-308</u>
			8. Brake band	AT-268

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjust- ment	AT-257
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Failure to change from D <sub>3</sub> to 2 <sub>2</sub>	ON vehicle	3. Overrun clutch solenoid valve	AT-180
when changing	or vollidio	4. Shift solenoid valve B	AT-170	
	lever into 2 position.		5. Shift solenoid valve A	<u>AT-165</u>
	AT-240		6. Control valve assembly	AT-255
			7. Control cable adjustment	AT-258
		055 1:1	8. Brake band	AT-268
No Down Shift		OFF vehicle	9. Overrun clutch	AT-313
			Park/neutral position (PNP) switch adjust- ment	AT-257
		ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
	Does not change from 12 to 11 in 1		3. Shift solenoid valve A	AT-165
position.			4. Control valve assembly	AT-255
			5. Overrun clutch solenoid valve	AT-180
	OFFhisla	6. Overrun clutch	AT-313	
		OFF vehicle	7. Low & reverse brake	AT-319
			Park/neutral position (PNP) switch adjust- ment	AT-257
		ON vehicle	2. Control cable adjustment	AT-258
	Failure to change		3. Shift solenoid valve A	<u>AT-165</u>
	gear from D1 to D2.		4. Control valve assembly	AT-255
			5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
		OFF vehicle	6. Brake band	AT-268
No Up Shift			Park/neutral position (PNP) switch adjust- ment	AT-257
			2. Control cable adjustment	AT-258
Failure to chang gear from D2 to D3.	Failure to change	ON vehicle	3. Shift solenoid valve B	<u>AT-170</u>
	gear from D <sub>2</sub> to		4. Control valve assembly	AT-255
	D3 .		5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
		OFF vehicle	6. High clutch	AT-308
		OFF VEHICLE	7. Brake band	AT-268

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjustment	AT-257
			2. Control cable adjustment	AT-258
	Failure to change gear from D <sub>3</sub> to	ON vehicle	3. Shift solenoid valve A	<u>AT-165</u>
	D4.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
			5. A/T fluid temperature sensor	<u>AT-109</u>
		OFF vehicle	6. Brake band	AT-268
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
No Up Shift			2. Park/neutral position (PNP) switch adjustment	AT-257
	A/T does not shift	ON vehicle	3. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
	to D4 when driv- ing with over-	On venicle	4. Shift solenoid valve A	AT-165
	drive control		5. Overrun clutch solenoid valve	AT-180
	switch ON.		6. Control valve assembly	<u>AT-255</u>
			7. A/T fluid temperature sensor	<u>AT-109</u>
			8. Line pressure solenoid valve	<u>AT-159</u>
		OFF vehicle	9. Brake band	<u>AT-268</u>
			10. Overrun clutch	<u>AT-313</u>
			Control cable adjustment	AT-258
		ON vehicle	2. Line pressure test	<u>AT-65</u>
	Vehicle will not run in R position	On verilcle	3. Line pressure solenoid valve	<u>AT-159</u>
	(but runs in D, 2		4. Control valve assembly	<u>AT-255</u>
	and 1 positions). Clutch slips.		5. Reverse clutch	<u>AT-305</u>
Clina/Mill Not	Very poor accel-		6. High clutch	<u>AT-308</u>
Slips/Will Not Engage	eration.	OFF vehicle	7. Forward clutch	AT-313
			8. Overrun clutch	AT-313
			9. Low & reverse brake	AT-319
	Vehicle will not	ON vehicle	Control cable adjustment	AT-258
	run in D and 2 positions (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT-268

Items	Symptom	Condition	Diagnostic Item	Reference Page	Α.
			1. Fluid level	<u>AT-61</u>	– A
			2. Line pressure test	<u>AT-65</u>	_
	Vehicle will not	ON vehicle	3. Line pressure solenoid valve	AT-159	– В
	run in D, 1, 2		4. Control valve assembly	AT-255	_
	positions (but runs in R posi-		5. Accumulator N-D	AT-268	
	tion). Clutch slips.		6. Reverse clutch	AT-305	AT
	Very poor acceleration.		7. High clutch	AT-308	
		OFF vehicle	8. Forward clutch	AT-313	_ 
			9. Forward one-way clutch	AT-268	
			10. Low one-way clutch	AT-268	_
			1. Fluid level	AT-61	E
			2. Control cable adjustment	AT-258	_
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)	– F
		ON vehicle	4. Line pressure test	AT-65	_
	Obstalana		5. Line pressure solenoid valve	AT-159	– G
	Clutches or brakes slip some-		6. Control valve assembly	AT-255	
Slips/Will Not	what in starting.		7. Accumulator N-D	AT-268	_
Engage			8. Forward clutch	AT-313	_  -
			9. Reverse clutch	AT-305	_
		OFF vehicle	10. Low & reverse brake	AT-319	_
			11. Oil pump	AT-286	_ '
			12. Torque converter	AT-268	_
			1. Fluid level	AT-61	J
		ON vehicle	2. Line pressure test	AT-65	_
	No creep at all.		3. Control valve assembly	AT-255	_
	AT-219, AT-222		4. Forward clutch	AT-313	– K
		OFF vehicle	5. Oil pump	AT-286	_
			6. Torque converter	AT-268	_ 
	Almost no shock or clutches slip-		1. Fluid level	AT-61	_
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)	_  \
		ON vehicle	3. Line pressure test	<u>AT-65</u>	_
	ping in change from D1 to D2.		4. Accumulator servo release	AT-263	_
			5. Control valve assembly	AT-255	_
		OFF vehicle	6. Brake band	AT-268	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	<u>AT-61</u>
Almost no shock or slipping in change from D2 to D3.	Almost no shock	ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
			3. Line pressure test	AT-65
		4. Control valve assembly	AT-255	
		OFFhists	5. High clutch	AT-308
		OFF vehicle	6. Forward clutch	AT-313
			1. Fluid level	AT-61
	Almost no shock	ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	<u>EC-49</u> (with QR25DE) <u>EC-657</u> (with VQ35DE)
	or slipping in		3. Line pressure test	<u>AT-65</u>
	change from D3 to D4.		4. Control valve assembly	AT-255
		OFF webiele	5. High clutch	AT-308
		OFF vehicle	6. Brake band	AT-268
			1. Fluid level	AT-61
	Races extremely		Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	fast or slips in	ON vehicle	3. Line pressure test	AT-65
	changing from D4 to D3 when		4. Line pressure solenoid valve	AT-159
	depressing pedal.		5. Control valve assembly	AT-255
Slips/Will Not		055 111	6. High clutch	AT-308
Engage		OFF vehicle	7. Forward clutch	AT-313
			1. Fluid level	<u>AT-61</u>
		ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Races extremely fast or slips in		3. Line pressure test	<u>AT-65</u>
	changing from D4		4. Line pressure solenoid valve	<u>AT-159</u>
	to D2 when		5. Shift solenoid valve A	<u>AT-165</u>
	depressing pedal.		6. Control valve assembly	AT-255
		OFF vehicle	7. Brake band	AT-268
		Of F verificie	8. Forward clutch	AT-313
			1. Fluid level	AT-61
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	Races extremely	ON vehicle	3. Line pressure test	AT-65
	fast or slips in		4. Line pressure solenoid valve	<u>AT-159</u>
	changing from D3 to D2 when		5. Control valve assembly	AT-255
	depressing pedal.		6. A/T fluid temperature sensor	AT-109
			7. Brake band	AT-268
		OFF vehicle	8. Forward clutch	AT-313
			9. High clutch	AT-308

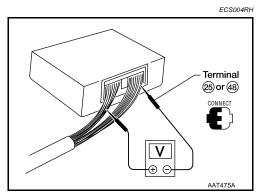
Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-61
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	<u>EC-49</u> (with QR25DE) <u>EC-657</u> (with VQ35DE)
	Races extremely	ON vehicle	3. Line pressure test	AT-65
	fast or slips in changing from D4		4. Line pressure solenoid valve	AT-159
	or D <sub>3</sub> to D <sub>1</sub> when		5. Control valve assembly	AT-255
	depressing pedal.		6. Forward clutch	AT-313
		OFF vehicle	7. Forward one-way clutch	AT-268
			8. Low one-way clutch	AT-268
Slips/Will Not			1. Fluid level	AT-61
Engage		ON vahiala	2. Control cable adjustment	AT-258
		ON vehicle	3. Line pressure test	AT-65
			4. Line pressure solenoid valve	AT-159
	Vehicle will not		5. Oil pump	AT-286
	run in any posi- tion.		6. High clutch	AT-308
		055	7. Brake band	AT-268
		OFF vehicle	8. Low & reverse brake	AT-319
			9. Torque converter	AT-268
			10. Parking components	AT-283
	Engine cannot be		1. Ignition switch and starter	<u>SC-6</u>
	started in P and N		2. Control cable adjustment	AT-258
	positions. AT-214		Park/neutral position (PNP) switch adjust- ment	AT-257
	Engine starts in		1. Control cable adjustment	AT-258
	positions other than P and N.	ON vehicle	Park/neutral position (PNP) switch adjust- ment	AT-257
			1. Fluid level	AT-61
			2. Line pressure test	<u>AT-65</u>
NOT USED	Transaxle noise	ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)
	in P and N positions.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196
			5. Engine speed signal	AT-120
		OFF wakists	6. Oil pump	AT-286
		OFF vehicle	7. Torque converter	AT-268
	Vehicle moves	ON vehicle	Control cable adjustment	AT-258
when changing into P position or parking gear does not disengage when shifted out of P position.	OFF vehicle	2. Parking components	AT-283	

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Vehicle runs in N	ON vehicle	Control cable adjustment	AT-258
	position. AT-215		2. Forward clutch	<u>AT-313</u>
	741 210	OFF vehicle	3. Reverse clutch	AT-305
			4. Overrun clutch	AT-313
			1. Fluid level	AT-61
			2. Control cable adjustment	AT-258
		ON vehicle	3. Line pressure test	AT-65
	Vehicle braked		4. Line pressure solenoid valve	AT-159
	when shifting into		5. Control valve assembly	AT-255
	R position.		6. High clutch	AT-308
		OFF	7. Brake band	AT-268
		OFF vehicle	8. Forward clutch	AT-313
			9. Overrun clutch	AT-313
	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-38, EC-657
NOT USED	Engine stone	ON vehicle	1. Engine idling rpm	EC-38, EC-657
	Engine stops when shifting		2. Torque converter clutch solenoid valve	AT-146
	lever into R, D, 2		3. Control valve assembly	AT-255
	and 1.	OFF vehicle	4. Torque converter	AT-268
		ON vehicle	1. Fluid level	AT-61
	Vehicle braked by		2. Reverse clutch	AT-305
	gear change from	OFF vehicle	3. Low & reverse brake	AT-319
	D1 to D2.	OFF Verlicie	4. High clutch	AT-308
			5. Low one-way clutch	AT-268
	Vehicle braked by	ON vehicle	1. Fluid level	<u>AT-61</u>
gear change fr D2 to D3.	gear change from D2 to D3.	OFF vehicle	2. Brake band	AT-268
		ON vehicle	1. Fluid level	AT-61
	Vehicle braked by gear change from		2. Overrun clutch	AT-313
	D3 to D4.	OFF vehicle	3. Forward one-way clutch	AT-268
			4. Reverse clutch	AT-305

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
			1. Fluid level	<u>AT-61</u>	
			Park/neutral position (PNP) switch adjust- ment	AT-257	- - I
		ON vehicle	3. Shift solenoid valve A	<u>AT-165</u>	-
			4. Shift solenoid valve B	<u>AT-170</u>	
	Maximum speed not attained.		5. Control valve assembly	AT-255	A
	Acceleration		6. Reverse clutch	AT-305	
	poor.		7. High clutch	AT-308	_
		OFF vehicle	8. Brake band	AT-268	_
		OFF venicle	9. Low & reverse brake	AT-319	_
			10. Oil pump	AT-286	_
			11. Torque converter	AT-268	_
	Transaxle noise	ON vehicle	1. Fluid level	AT-61	_
	in D, 2, 1 and R positions.	ON vehicle	2. Torque converter	AT-268	=
		Park/neutral position (PNP) switch adjust- ment	AT-257		
		ON vehicle OFF vehicle	2. Control cable adjustment	AT-258	_
			Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)	_
IOT USED	Engine brake does not operate in "1" position.		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-115, AT-196	_
	promon		5. Shift solenoid valve A	<u>AT-165</u>	_
			6. Control valve assembly	AT-255	_
			7. Overrun clutch solenoid valve	AT-180	_
			8. Overrun clutch	AT-313	_
		OFF Verlicie	9. Low & reverse brake	AT-319	_
			1. Fluid level	AT-61	_
			2. Engine idling rpm	EC-38, EC-657	_
		ON vehicle	Throttle position sensor [accelerator pedal position (APP) sensor] adjustment	EC-49 (with QR25DE) EC-657 (with VQ35DE)	=
			4. Line pressure test	AT-65	_
			5. Line pressure solenoid valve	AT-159	_
			6. Control valve assembly	AT-255	_
	Transaxle over-		7. Oil pump	AT-286	_
	heats.		8. Reverse clutch	AT-305	_
			9. High clutch	AT-308	_
		055	10. Brake band	AT-268	-
		OFF vehicle	11. Forward clutch	<u>AT-313</u>	-
			12. Overrun clutch	<u>AT-313</u>	-
			13. Low & reverse brake	<u>AT-319</u>	-
			14. Torque converter	AT-268	-

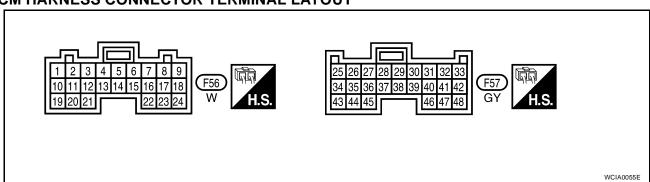
Items	Symptom	Condition	Diagnostic Item	Reference Page
du W er ex		ON vehicle	1. Fluid level	AT-61
	ATF shoots out		2. Reverse clutch	<u>AT-305</u>
	during operation.		3. High clutch	<u>AT-308</u>
	White smoke emitted from	OFF vehicle	4. Brake band	AT-268
	exhaust pipe dur-	OFF verilcle	5. Forward clutch	AT-313
	ing operation.		6. Overrun clutch	AT-313
			7. Low & reverse brake	AT-319
		ON vehicle	1. Fluid level	AT-61
		OFF vehicle	2. Torque converter	AT-268
			3. Oil pump	AT-286
NOT USED	Offensive smell at		4. Reverse clutch	AT-305
	fluid charging		5. High clutch	AT-308
	pipe.		6. Brake band	AT-268
			7. Forward clutch	AT-313
			8. Overrun clutch	AT-313
			9. Low & reverse brake	AT-319
			1. Fluid level	<u>AT-61</u>
	Engine is stopped		2. Torque converter clutch solenoid valve	AT-146
	at R, D, 2 and 1	ON vehicle	3. Shift solenoid valve B	AT-170
	positions.		4. Shift solenoid valve A	AT-165
			5. Control valve assembly	<u>AT-255</u>

**TCM Terminals and Reference Value PREPARATION** 



Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

#### TCM HARNESS CONNECTOR TERMINAL LAYOUT



## TCM INSPECTION TABLE

(Data are reference values.)

Termi- nal No.	Wire color	Item		Condition		
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V	
'	O/IX	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0V	
2	W/B	Line pressure solenoid valve	W 124	When releasing accelerator pedal after warming up engine.	4 - 14V	
2	VV/D	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov	
3	G/B	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V	
		valve		When A/T does not perform lock-up.	0V	
5*	L	CAN-H	_	_	_	
6*	Y	CAN-L	<u> </u>	_	_	
			Con	With ignition switch ON.	Battery volt- age	
10	R/Y	Power source	OFF)	With ignition switch OFF.	0V	
11	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D1 or D4 .)	Battery volt- age	
11	K/I	valve A	To the second	When shift solenoid valve A does not operate. (When driving in D2 or D3.)	oV	
12	LG/B	Shift solenoid	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	When shift solenoid valve B operates. (When driving in D1 or D2.)	Battery volt- age	
12	20/6	valve B		When shift solenoid valve B does not operate. (When driving in D3 or D4.)	ov	
19	R/Y	Power source		Same as No. 10		
20	BR/Y	Overrun clutch		When overrun clutch solenoid valve operates.	Battery volt- age	
		solenoid valve	ST.	When overrun clutch solenoid valve does not operate.	0V	
25	В	Ground	_	_	_	
26	PU/W	PNP switch 1 position	CON	When setting selector lever to 1 position.	Battery voltage	
		ροσιαστι		When setting selector lever to other positions.	0V	
27	P/B	PNP switch 2		When setting selector lever to 2 position.	Battery voltage	
		position	Na	When setting selector lever to other positions.	0V	
			CON	With ignition switch OFF.	Battery volt- age	
28	28 Y/R Power source (Memory back-up)	OF OFF	With ignition switch ON.	Battery voltage		

Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1  CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
				When vehicle is parked.	Under 1.3V or over 4.5V
30**	BR/Y	Data link connector (RX)		_	_
31**	LG	Data link connector (TX)	(CON)	_	_
	Б	0		Ignition switch ON.	4.5 - 5.5V
32	R	Sensor power		Ignition switch OFF.	0V
34	G	PNP switch D		When setting selector lever to D position.	Battery voltage
		position		When setting selector lever to other positions.	
35	G/W	PNP switch R		When setting selector lever to R position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
36	R/B	PNP switch P or N		When setting selector lever to P or N position.	Battery voltage
		position		When setting selector lever to other positions.	OV
38	G	Turbine revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1  CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
				When vehicle is parked.	Under 1.3V or over 4.5V
39	W/G	Engine speed signal		Refer to EC-99, "ECM INSPECTION TABLE" (with QR25DE), or EC-722, "ECM INSPECTION TABLE" (with VQ35DE).	
40	PU/R	Vehicle speed sensor	Total Control of the	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
41	W	Throttle position sensor [accelera- tor pedal position (APP) sensor]	CON	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground	_	_	_

Termi- nal No.	Wire color	Item		Judgement standard (Approx.)	
	A/T fluid tempera-	(An	When ATF temperature is 20°C (68°F).	1.5V	
47	47 G Ar had tempera- ture sensor	(Lon)	When ATF temperature is 80°C (176°F).	0.5V	
48	В	Ground	_	_	_

<sup>\*:</sup> These terminals are connected to the ECM.

#### **CAN Communication**

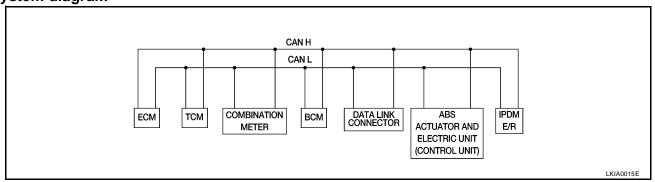
CS004RI

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CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

#### FOR TCS MODELS

#### System diagram



#### Input/output signal chart

T: Transmit R: Receive

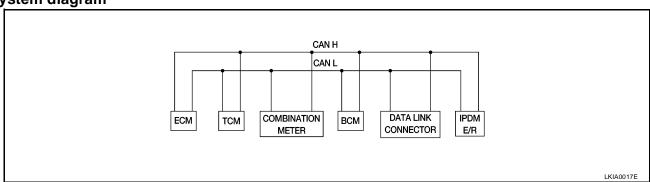
Signals	ECM	TCM	COMBINA- TION METER	ВСМ	ABS/TCS control unit	IPDM E/R
Engine speed signal	Т		R		R	
Engine coolant temperature signal	Т		R			
Accelerator pedal position signal	Т					
Fuel consumption monitor signal	Т		R			
A/T warning lamp signal		Т	R			
A/T position indicator signal	R	Т	R	R <sup>(R range only)</sup>	R	
ABS operation signal	R				Т	
TCS operation signal	R	R			Т	
Air conditioner switch signal	R			Т		
Air conditioner compressor signal	R					Т
A/C compressor request signal	Т					R
Cooling fan motor operation signal	R					Т
Cooling fan speed request signal	Т					R
Position lights request			R	Т		R
Position lights status				R		Т
Low beam request				Т		R
Low beam status	R			R		Т

<sup>\*\*:</sup> These terminals are connected to the Data link connector.

Signals	ECM	ТСМ	COMBINA- TION METER	всм	ABS/TCS control unit	IPDM E/R
High beam request			R	Т		R
High beam status	R			R		T
Front fog lights request				T		R
Front fog light status				R		Т
OD cancel switch signal		R	Т			R
Brake switch signal		R	Т			
Vehicle and signal	R		Т			
Vehicle speed signal	R		Т	R		
Oil pressure switch			R			T
Sleep request1			R	Т		
Sleep request2				Т		R
N range switch signal		R	Т			
P range switch signal		R	Т			
Seat belt buckle switch signal			Т	R		
Door switch signal			R	Т		R
Tail lamp request			R	Т		R
Turn indicator signal			R	Т		
Buzzer output signal			R	Т		
Trunk switch signal			R	Т		
ASCD main switch signal	Т		R			
ASCD cruise signal	Т		R			
Wiper operation				R		T
Wiper stop position signal				R		T
Rear window defogger switch signal				Т		R
Rear window defogger control signal	R			R		Т

## FOR A/T MODELS

## System diagram



## Input/output signal chart

T: Transmit R: Receive

Signals	ECM	TCM	COMBINATION METER	ВСМ	IPDM E/R
Engine speed signal	Т		R		
Engine coolant temperature signal	Т		R		
Accelerator pedal position signal	Т				R

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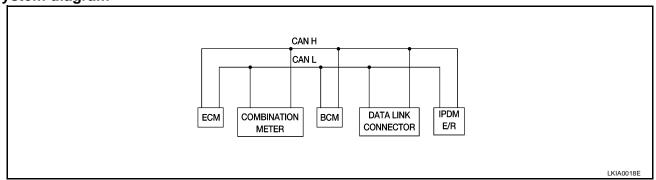
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Signals	ECM	ТСМ	COMBINATION METER	всм	IPDM E/R
Fuel consumption monitor signal	Т		R		
A/T warning lamp signal		Т	R		
A/T position indicator signal	R	Т	R	R <sup>(R range only)</sup>	
Air conditioner switch signal	R			Т	
Air conditioner compressor signal	R				Т
A/C compressor request signal	Т				R
Blower fan switch signal	R <sup>(QR25DE)</sup>			Т	
Cooling fan motor operation signal	R			Т	
Cooling fan speed request signal	Т				R
Position lights request			R	Т	R
Position lights status				R	Т
Low beam request				Т	R
Low beam status	R			R	Т
High beam request			R	Т	R
High beam status	R			R	Т
Front fog lights request				Т	R
Front fog light status				R	Т
OD cancel switch signal		R	Т		R
Brake switch signal		R	Т		
Vahiala ana ad airmal	R		Т		
Vehicle speed signal	R		Т	R	
Oil pressure switch			R		Т
Sleep request1			R	Т	
Sleep request2				Т	R
N range switch signal		R	Т		
P range switch signal		R	Т		
Seat belt buckle switch signal			Т	R	
Door switch signal			R	Т	R
Tail lamp request			R	Т	R
Turn indicator signal			R	Т	
Buzzer output signal			R	Т	
Trunk switch signal			R	Т	
ASCD main switch signal	Т		R		
ASCD cruise signal	Т		R		
Wiper operation				R	Т
Wiper stop position signal				R	Т
Rear window defogger switch signal				Т	R
Rear window defogger control signal	R			R	T

AT-97

## FOR M/T MODELS

System diagram



## Input/output signal chart

T: Transmit R: Receive

			T:	Transmit R: Receive
Signals	ECM	COMBINATION METER	ВСМ	IPDM E/R
Engine speed signal	Т			
Engine coolant temperature signal	Т			
Fuel consumption monitor signal	Т			
Air conditioner switch signal	R		Т	
Air conditioner compressor signal	R			Т
A/C compressor request signal	Т			R
Blower fan switch signal	R <sup>(QR25DE)</sup>		Т	
Cooling fan motor operation signal	R			Т
Cooling fan speed request signal	Т			R
Position lights request		R	Т	R
Position lights status			R	Т
Low beam request			Т	R
Low beam status	R		R	Т
High beam request		R	Т	R
High beam status	R		R	Т
Front fog lights request			Т	R
Front fog light status			R	Т
Vehicle speed signal	R	Т		
Oil pressure switch		R		Т
Sleep request1		R	Т	
Sleep request2			Т	R
Seat belt buckle switch signal		Т	R	
Door switch signal		R	Т	R
Tail lamp request		R	Т	R
Turn indicator signal		R	Т	
Buzzer output signal		R	Т	
Trunk switch signal		R	Т	
ASCD main switch signal	Т	R		
ASCD cruise signal	Т	R		
Wiper operation			R	Т
Wiper stop position signal			R	Т

Signals	ECM	COMBINATION METER	ВСМ	IPDM E/R
Rear window defogger switch signal			Т	R
Rear window defogger control signal	R		R	Т

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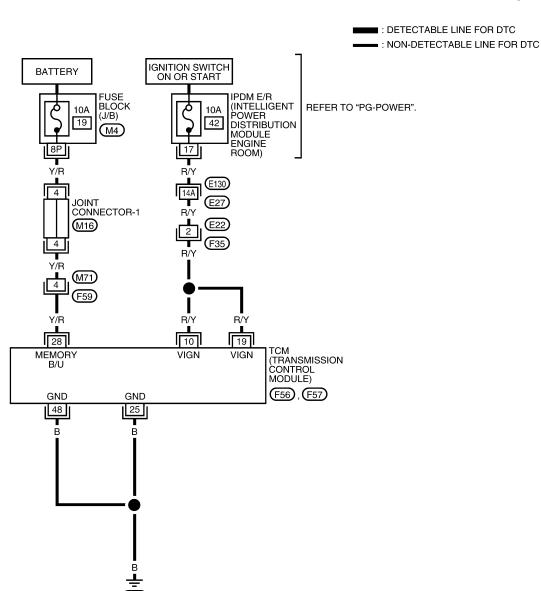
#### TROUBLE DIAGNOSIS FOR POWER SUPPLY

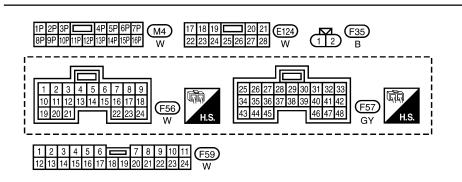
# TROUBLE DIAGNOSIS FOR POWER SUPPLY Wiring Diagram — AT — MAIN

PFP:00000

ECS004RJ

## AT-MAIN-01





REFER TO THE FOLLOWING.

(E130) - SUPER MULTIPLE
JUNCTION (SMJ)

M16 - JOINT CONNECTOR (JC)

LCWA0005E

#### TROUBLE DIAGNOSIS FOR POWER SUPPLY

TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)								
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)					
10	10 R/Y	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE					
10		FOWER SOURCE	IGNITION OFF	0V					
10	19 R/Y	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE					
19			IGNITION OFF	0V					
25	В	GROUND	_	_					
28	Y/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE					
20	20 1/K	(MEMORY BACKUP)	IGNITION OFF	BATTERY VOLTAGE					
48	В	GROUND	_	_					

## **Diagnostic Procedure**

ECS004RK

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## 1. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.

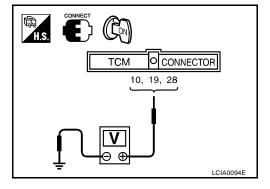
Voltage

: Battery voltage

: Battery voltage

OK or NG

OK >> GO TO 2. NG >> GO TO 3.



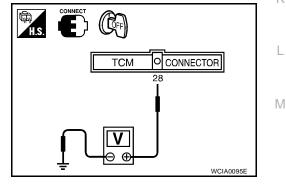
## 2. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 (Y/R) and ground.

Voltage

OK or NG

OK >> GO TO 4. NG >> GO TO 3.



# 3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness)
- Fuse
- Ignition switch Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

#### OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

AT-101

#### TROUBLE DIAGNOSIS FOR POWER SUPPLY

# 4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM terminals 25, 48 and ground. Refer to <u>AT-100, "Wiring Diagram AT MAIN"</u>.

#### Continuity should exist.

#### OK or NG

OK >> INSPECTION END

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

#### **DTC P0705 PARK/NEUTRAL POSITION SWITCH**

PFP:32006

**Description** 

FCS004RI

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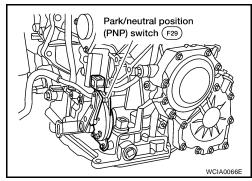
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- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.



## **On Board Diagnosis Logic**

ECS004RM

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

Possible Cause

Check the following items.

 Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)

Park/neutral position (PNP) switch

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004RO

#### **CAUTION:**

Always drive vehicle at a safe speed.

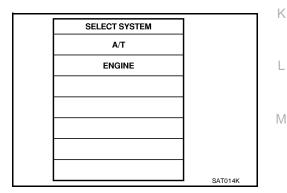
#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

1. Turn ignition switch ON.



- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 5 consecutive seconds.

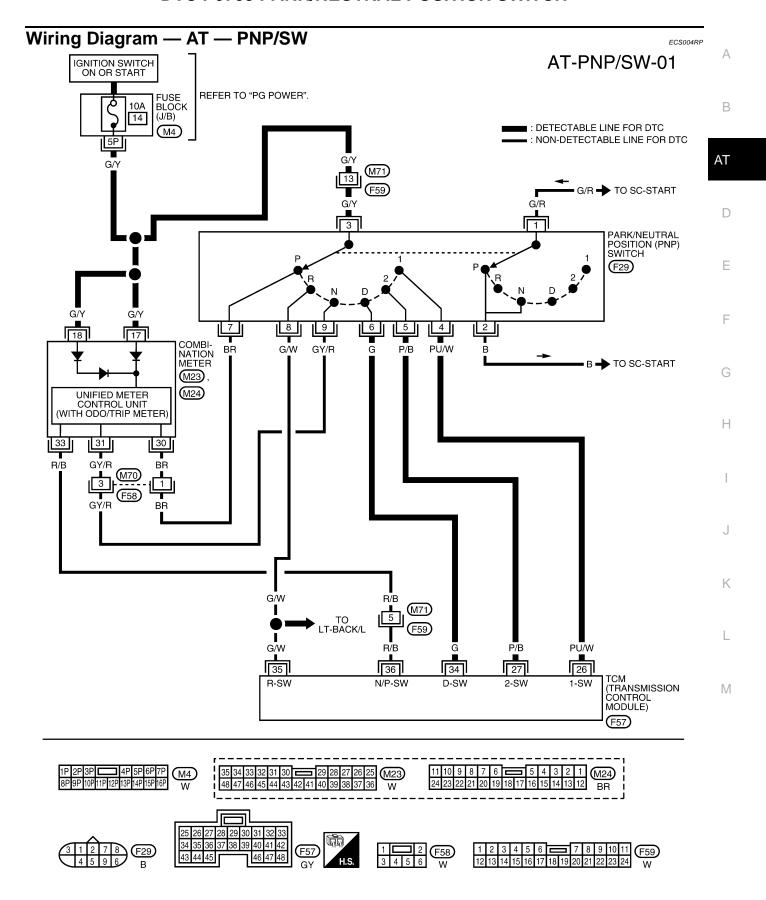
VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.3V Selector lever: 3 or D position

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

## WITH GST

Follow the procedure "With CONSULT-II".



LCWA0006E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)						
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)		
26	PU/W	PNP SWITCH 1 POSITION	WHEN SETTING SELECTOR LEVER IN 1 POSITION	BATTERY VOLTAGE		
			WHEN SETTING SELECTOR LEVER IN OTHER POSITIONS	ov		
27	P/B	PNP SWITCH 2 POSITION	WHEN SETTING SELECTOR LEVER IN 2 POSITION	BATTERY VOLTAGE		
			WHEN SETTING SELECTOR LEVER IN OTHER POSITIONS	ov		
34	G	PNP SWITCH D POSITION	WHEN SETTING SELECTOR LEVER IN D POSITION	BATTERY VOLTAGE		
			WHEN SETTING SELECTOR LEVER IN OTHER POSITIONS	ov		
35	G/W	PNP SWITCH R POSITION	WHEN SETTING SELECTOR LEVER IN R POSITION	BATTERY VOLTAGE		
			WHEN SETTING SELECTOR LEVER IN OTHER POSITIONS	0V		
36	R/B	PNP SWITCH P OR N POSITION	WHEN SETTING SELECTOR LEVER IN P OR N POSITION	BATTERY VOLTAGE		
			WHEN SETTING SELECTOR LEVER IN OTHER POSITIONS	oV		

## **Diagnostic Procedure**

ECS004RQ

## 1. INSPECTION START

Do you have CONSULT-II?

Yes or No

Yes >> GO TO 2. No >> GO TO 6.

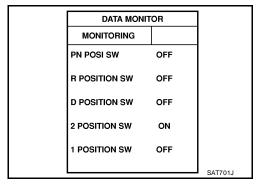
# 2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II)

## (II) With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position.
   Check that the signal of the selector lever position is indicated properly.

#### OK or NG

OK >> GO TO 7. NG >> GO TO 3.

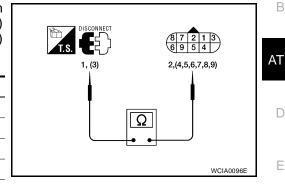


# 3. detect malfunctioning item

Check the following item:

Park/neutral position (PNP) switch Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/R) and 2 (B) and between terminals 3 (G/Y) and 4 (PU/W), 5 (P/B), 6 (G), 7 (BR), 8 (G/W) and 9 (GY/R) while moving manual shaft through each position.

Lever position	Termi	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	



#### OK or NG

OK >> GO TO 5. NG >> GO TO 4.

## 4. CHECK MANUAL CONTROL CABLE ADJUSTMENT

Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group 1.

#### OK or NG

OK >> Adjust manual control cable. Refer to AT-258, "Control Cable Adjustment".

NG >> Repair or replace PNP switch.

## 5. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)
- Fuse
- Joint connector-3 M29
- Ignition switch Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

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## 6. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITHOUT CONSULT-II)

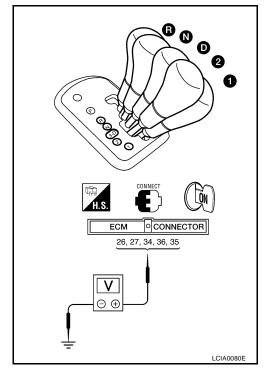
## Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26 (PU/W), 27 (P/B), 34 (G), 35 (G/W), 36 (R/B) and ground while moving selector lever through each position.

Lever Position	Terminal No.				
Level Fosition	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

B = Battery voltage

0 = 0V



#### OK or NG

OK >> GO TO 7. NG >> GO TO 5.

#### 7. CHECK DTC

Perform AT-103, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

## 8. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

## DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

PFP:31940

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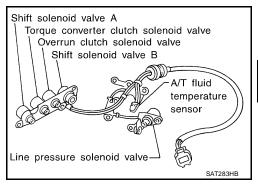
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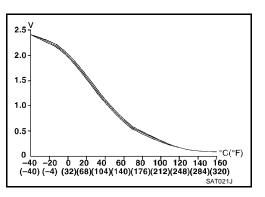
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Description

FCS004RR

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.





#### CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (	Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

## **On Board Diagnosis Logic**

FCS004RS

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause ECS004RT

Check the following items.

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- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

## Diagnostic Trouble Code (DTC) Confirmation Procedure

ECS004RU

#### **CAUTION:**

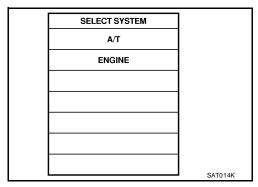
Always drive vehicle at a safe speed.

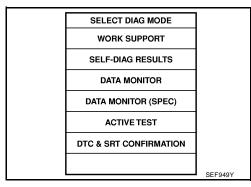
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.





2. Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

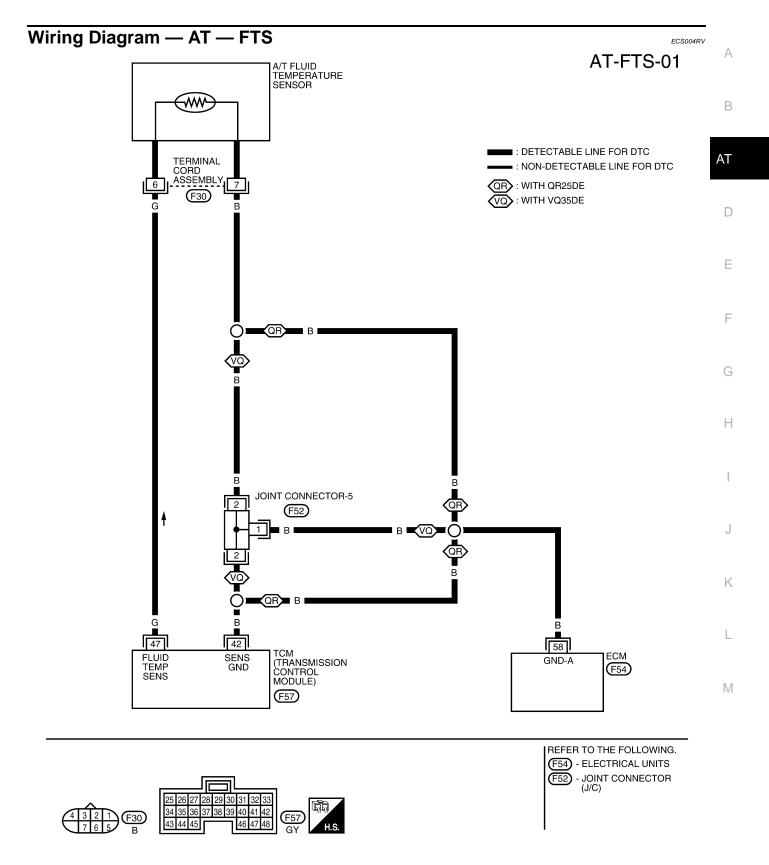
VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V

**Selector lever: D position** 

#### **WITH GST**

Follow the procedure "With CONSULT-II".



LCWA0007E

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
42	В	SENSOR GROUND	_	_
47 G	A/T FLUID TEMPERATURE	IGNITION ON AND ATF TEMPER- ATURE IS 20°C (68°F)	1.5V	
47	9	SENSOR	IGNITION ON AND ATF TEMPER- ATURE IS 80°C (176°F)	0.5V

## **Diagnostic Procedure**

ECS004RW

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1. INSPECTION START

Do you have CONSULT-II?

Yes or No

Yes >> GO TO 2.

No >> GO TO 6.

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# 2. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

## (II) With CONSULT-II

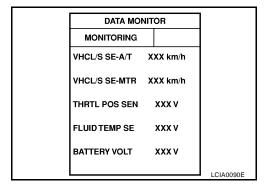
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

 $\mbox{Voltage} \quad : \mbox{Cold [20^{\circ}C (68^{\circ}F)]} \rightarrow \mbox{Hot [80^{\circ}C (176^{\circ}F)]}$ 

:Approximately 1.5V  $\rightarrow$  0.5V

OK or NG

OK >> GO TO 7. NG >> GO TO 3.



# 3. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

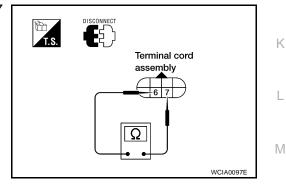
- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord F30 terminals 6 and 7 (component side) when A/T is cold.

Temperature	Resistance (Approx.)	
Cold [20°C (68°F)]	25kΩ	

4. Reinstall any part removed.

#### OK or NG

OK >> GO TO 4. NG >> GO TO 5.



## 4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM
   Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

## 5. DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan.
- 2. Check the following items:
- A/T fluid temperature sensor
   Check resistance between two terminals while changing temperature as shown in figure.

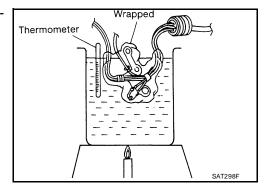
Temperature	Resistance (Approx.)
20 (68)	25kΩ
80 (176)	0.3kΩ

- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.



## 6. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

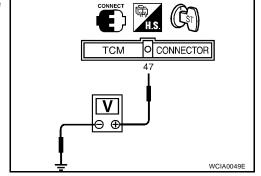
## **Without CONSULT-II**

- 1. Start engine.
- 2. Check voltage between TCM terminal 47 (BR) and ground while warming up A/T.

Temperature	Voltage (Approx.)
Cold [20°C (68°F)] → Hot [80°C (176°F)]	1.5V → 0.5V

#### OK or NG

OK >> GO TO 7. NG >> GO TO 3.



## 7. CHECK DTC

Perform AT-109, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

## 8. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

## DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

PFP:32702

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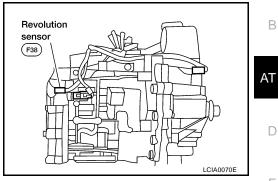
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**Description** 

FCS004RX

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.



## On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause ECS004RZ

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004S0

ECS004RY

#### **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

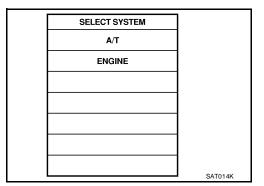
#### NOTE:

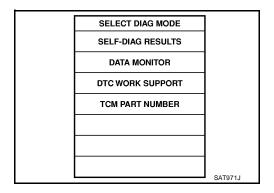
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

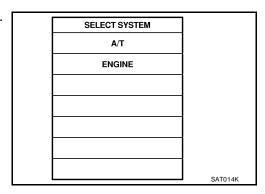
#### WITH CONSULT-II

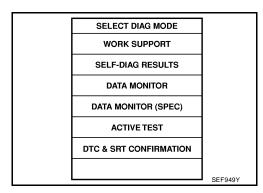
Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.





- 2. Drive vehicle and check for an increase of "VHCL/S SE-MTR" value. If the check result is NG, go to <a href="AT-118">AT-118</a>, "Diagnostic Procedure"</a>. If the check result is OK, go to following step.
- 3. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.





4. Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more

THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving

conditions required for this test.

If the check result is NG, go to AT-118, "Diagnostic Procedure" .

If the check result is OK, go to following step.

5. Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving

conditions required for this test.

#### WITH GST

Follow the procedure "With CONSULT-II".

#### Wiring Diagram — AT — VSSA/T ECS004S1 Α AT-VSSA/T-01 В : DETECTABLE LINE FOR DTC IGNITION SWITCH : NON-DETECTABLE LINE FOR DTC ON OR START QR>: WITH QR25DE IPDM E/R (INTELLIGENT √Q>: WITH VQ35DE ΑT 10A REFER TO "PG-POWER". POWER DISTRIBUTION 42 MODULE ENGINE ROOM) REVOLUTION SENSOR D ത്ത Е 3 **E**27 (F38) R/Y Н QR B JOINT CONNECTOR-5 (F52) QR) W 42 29 58 ECM SPEED SENS GND **GND-A** (TRANSMISSION CONTROL MODULE) (F54) (F57) M REFER TO THE FOLLOWING. E130 - SUPER MULTIPLE JUNCTION (SMJ) (F54) - ELECTRICAL UNITS 43 44 45 JOINT CONNECTOR (JC)

LCWA0008E

TERMINALS A	TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
29	W	REVOLUTION SENSOR	VEHICLE MOVING AT 20 KM/H (12 MPH). USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM. CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR.	450 HZ  LESS THAN 1.3V OR	
			VEHICLE NOT MOVING.	GREATER THAN 4.5V	
42	В	SENSOR GROUND	<del>-</del>	_	

## **Diagnostic Procedure**

ECS004S2

# 1. CHECK INPUT SIGNAL (WITH CONSULT-II)

## (II) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE-A/T" while driving. Check the value changes according to driving speed.

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.

DATA MONITOR			
MONITORING			
VHCL/S SE-A/T	X	XX km/h	
VHCL/S SE-MTR	X	XX km/h	
THRTL POS SEN		xxx v	
FLUID TEMP SE		xxx v	
BATTERY VOLT		xxx v	
			LCIA0090E

# 2. CHECK REVOLUTION SENSOR (WITH CONSULT-II)

### (II) With CONSULT-II

- 1. Start engine.
- Harness for short or open between TCM, ECM and revolution sensor (Main harness)

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

Condition	Judgement standard (Approx.)
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1	
CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
When vehicle parks.	0V

## 3. CHECK DTC

Perform AT-115, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

# 4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

## OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

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#### **DTC P0725 ENGINE SPEED SIGNAL**

PFP:24825

**Description** 

The engine speed signal is sent from the ECM to the TCM.

## On Board Diagnosis Logic

ECS004S4

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

Possible Cause

Check harness or connectors. (The sensor circuit is open or shorted.)

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

FCS004S6

#### **CAUTION:**

Always drive vehicle at a safe speed.

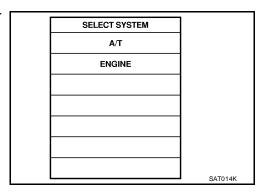
#### NOTF:

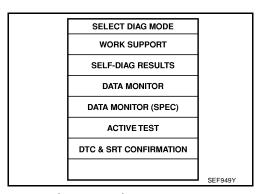
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.





Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

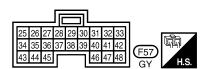
THRTL POS SEN: More than 1.2V

Selector lever: D position

#### **WITH GST**

Follow the procedure "With CONSULT-II".

# Wiring Diagram — AT — ENGSS ECS004S7 Α AT-ENGSS-01 В : DETECTABLE LINE FOR DTC ΑT (F54) =: NON-DETECTABLE LINE FOR DTC TACHO QR>: WITH QR25DE \*1 √Q : WITH VQ35DE D w/G Е G Н W/G 39 TCM (TRANSMISSION CONTROL MODULE) ENG REV M (F57)



REFER TO THE FOLLOWING. (F54) - ELECTRICAL UNITS

LCWA0009E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL WIRE COLOR ITEM CONDITION DATA					
39	W/G	ENGINE SPEED SIGNAL	EC-99, "ECM INSPECTION TABLE EC-722, "ECM INSPECTION TABLE	- ` '	

## **Diagnostic Procedure**

ECS004S8

## 1. CHECK DTC WITH ECM

Check P code.

Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.

Refer to EC-69, "Malfunction Indicator Lamp (MIL)" (with QR25DE), or EC-689, "Malfunction Indicator Lamp (MIL)" (with VQ35DE).

#### OK or NG

OK (with CONSULT-II)>> GO TO 2.

OK (without CONSULT-II)>> GO TO 4.

NG >> Check ignition signal circuit for engine control. Refer to <u>EC-554, "IGNITION SIGNAL"</u> (with QR25DE), or <u>EC-1210, "IGNITION SIGNAL"</u> (with VQ35DE).

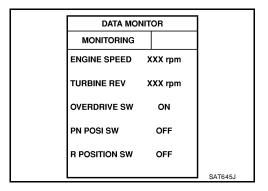
## 2. CHECK INPUT SIGNAL (WITH CONSULT-II)

### (III) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

#### OK or NG

OK >> GO TO 6. NG >> GO TO 3.



## 3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil Refer to <u>EC-554, "IGNITION SIGNAL"</u> (with QR25DE), or <u>EC-1210, "IGNITION SIGNAL"</u> (with VQ35DE).

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

## 4. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

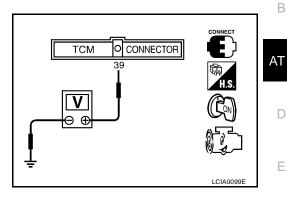
## Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 39 (W/B) and ground.

Voltage :0.6 (Idle speed) - 2.2V (3,000 rpm)

#### OK or NG

OK >> GO TO 6. NG >> GO TO 5.



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## 5. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil
   Refer to <u>EC-554, "IGNITION SIGNAL"</u> (with QR25DE), or <u>EC-1210, "IGNITION SIGNAL"</u> (with VQ35DE).

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

## 6. CHECK DTC

Perform AT-120, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

## 7. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

AT-123

#### **DTC P0731 A/T 1ST GEAR FUNCTION**

PFP:31940

FCS004S9

Description
This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

- This malfunction will not be detected while the A/T check (position) indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

## On Board Diagnosis Logic

ECS004SA

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2\*, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4\*, 3, 3 and 4 positions to each gear position above

\*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

## Diagnostic Trouble Code (DTC) Confirmation Procedure

ECS004SC

#### **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

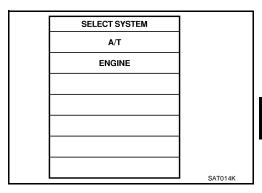
#### WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

3. Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".



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4. Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position

- Check that "GEAR" shows "2" after releasing pedal.
- 5. Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-

127, "Diagnostic Procedure".



- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

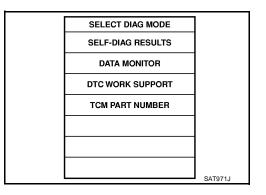
Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \to 2 \to 3 \to 3$
Manufiction for F0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

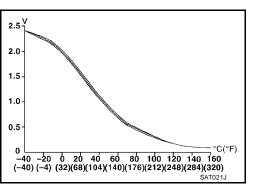
Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)

Refer to AT-127, "Diagnostic Procedure" . Refer to AT-364, "Shift Schedule" .



Follow the procedure "With CONSULT-II".

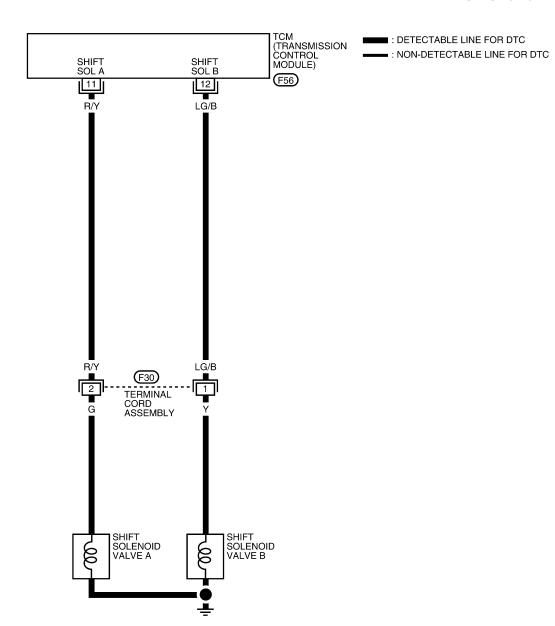


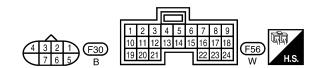


# Wiring Diagram — AT — 1ST

ECS004SD

## AT-1STSIG-01





LCWA0010E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
	CHIET COLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE	
11	1 R/Y SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3)	0V	
10 100	CHIET COLENOID VALVE D	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE	
12		WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D3 OR D4)	0V	

## **Diagnostic Procedure**

ECS004SE

# 1. CHECK VALVE RESISTANCE

- Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators". 1.
- Shift solenoid valve A
- Shift solenoid valve B
- Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω
Shift solenoid valve B	1	Ground	5 - 20Ω

#### OK or NG

OK >> GO TO 2.

NG >> Repair or replace damaged parts.

# Shift solenoid valve A Shift solenoid valve B assembly WCIA0089E

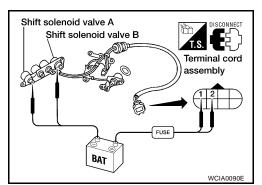
## 2. CHECK VALVE OPERATION

- Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Shift solenoid valve A
- Shift solenoid valve B
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace shift solenoid valve assembly.



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# 3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-290, "Control Valve Assembly"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

#### OK or NG

OK >> GO TO 4.

NG >> Repair control valve assembly.

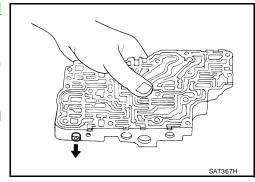
## 4. CHECK DTC

Perform AT-124, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.



#### DTC P0732 A/T 2ND GEAR FUNCTION

PFP:31940

**Description** 

FCS004SF

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T check (position) indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

OFF (Open)

ON (Closed)

4	
ON (Closed)	
OFF (Open)	

3

OFF (Open)

OFF (Open)

Shift solenoid valve B ON (Closed)	On Board Diagnosi	s Logic
	Shift solenoid valve B	ON (Closed)

Gear position

Shift solenoid valve A

FCS004SG

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

ON (Closed)

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, 3\*, 3 and 4 positions to each gear position above

\*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

FCS004SI

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#### **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

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AT-129

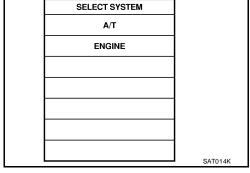
#### WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

3. Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".



 Accelerate vehicle to 45 to 50 km/h (28 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- 5. Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 45 to 50 km/h (28 to 31 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.)

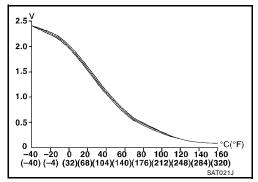
  If the check result NG appears on CONSULT-II screen, go to AT-

If the check result NG appears on CONSULT-II screen, go to AT132, "Diagnostic Procedure".

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

1		
	SELECT DIAG MODE	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DTC WORK SUPPORT	
	TCM PART NUMBER	



Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4		
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$		
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$		

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
 Refer to <u>AT-132, "Diagnostic Procedure"</u>.
 Refer to <u>AT-364, "Shift Schedule"</u>.

#### **WITH GST**

Follow the procedure "With CONSULT-II".

# Wiring Diagram — AT — 2ND ECS004SJ Α AT-2NDSIG-01 В TCM (TRANSMISSION CONTROL MODULE) ■ : DETECTABLE LINE FOR DTC $\mathsf{AT}$ ■ : NON-DETECTABLE LINE FOR DTC SHIFT SOL B (F56) 12 D LG/B Е G Н TERMINAL CORD ASSEMBLY SHIFT SOLENOID VALVE B Κ



LCWA0011E

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TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)			
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
12	LG/B		WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE
12	LG/B	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D <sub>3</sub> OR D <sub>4</sub> )	0V

## **Diagnostic Procedure**

ECS004SK

## 1. CHECK VALVE RESISTANCE

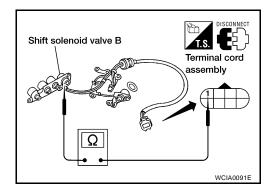
- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Shift solenoid valve B
- 2. Check resistance to the terminal and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	1	Ground	5 - 20Ω

#### OK or NG

OK >> GO TO 2.

NG >> Repair or replace shift solenoid valve assembly.



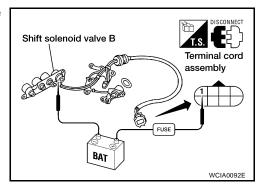
## 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace shift solenoid valve assembly.



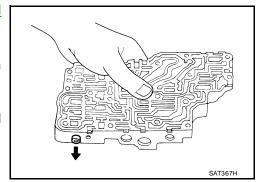
## 3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-290, "Control Valve Assembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

#### OK or NG

OK >> GO TO 4.

NG >> Repair control valve assembly.



## 4. CHECK DTC

Perform AT-129, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END NG >> Check control valve

NG >> Check control valve again. Repair or replace control valve assembly.

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#### DTC P0733 A/T 3RD GEAR FUNCTION

PFP:31940

FCS004SI

### Description

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

- This malfunction will not be detected while the A/T check (position) indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM.
  This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such
  as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band,
  etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

## **On Board Diagnosis Logic**

FCS004SM

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4\* and 4 positions to each gear position above

\*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004SO

#### **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 60 to 75 km/h (37 to 47 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position

- Check that "GEAR" shows "4" after releasing pedal.
- Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 60 to 75 km/h (37 to 47 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to <u>AT-137</u>, "Diagnostic Procedure".

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

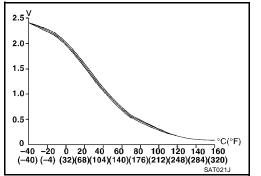
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4		
No malfunction exists.	$1 \to 2 \to 3 \to 4$		
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$		

8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to AT-137, "Diagnostic Procedure".
Refer to AT-364, "Shift Schedule".

# SELECT SYSTEM A/T ENGINE SAT014K

SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J



#### **WITH GST**

Follow the procedure "With CONSULT-II".

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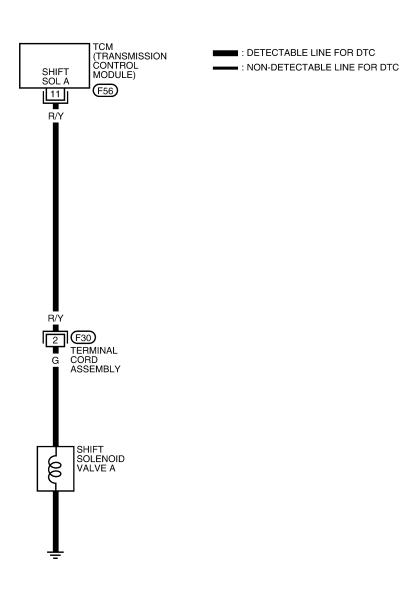
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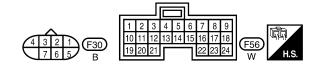
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# Wiring Diagram — AT — 3RD

ECS004SP

## AT-3RDSIG-01





LCWA0012E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
11	R/Y	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE
"	IV I	SHILL SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D <sub>2</sub> OR D <sub>3</sub> )	ov

## **Diagnostic Procedure**

ECS004SQ

## 1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- Shift solenoid valve A
- 2. Check resistance to the terminal and ground.

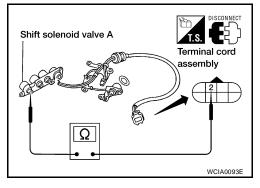
Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω

#### OK or NG

NG

OK >> GO TO 2.

>> Repair or replace shift solenoid valve assembly.



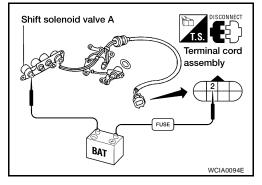
## 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Shift solenoid valve A
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace shift solenoid valve assembly.



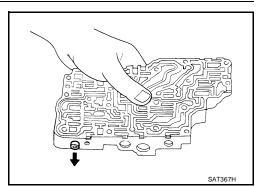
# 3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-290, "Control Valve Assembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

#### OK or NG

OK >> GO TO 4.

NG >> Repair control valve assembly.



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## 4. CHECK DTC

Perform AT-134, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END NG >> Check control valve

NG >> Check control valve again. Repair or replace control valve assembly.

#### DTC P0734 A/T 4TH GEAR FUNCTION

PFP:31940

Description

FCS004SR

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T check (position) indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%	

## On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1\* positions to each gear position above

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

Possible Cause FCS004ST

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

## Diagnostic Trouble Code (DTC) Confirmation Procedure

#### FCS004SU

#### **CAUTION:**

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

AT-139

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<sup>\*:</sup> P0734 is detected.

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

#### **TESTING CONDITION:**

#### Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

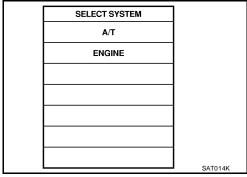
#### WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".



 Accelerate vehicle to 55 to 65 km/h (34 to 40 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position

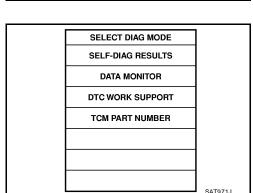
- Check that "GEAR" shows "3" after releasing pedal.
- 5. Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROT-TLE POSI" from a speed of 55 to 65 km/h (34 to 40 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)
  If the check result NG appears on CONSULT-II screen, go to AT-

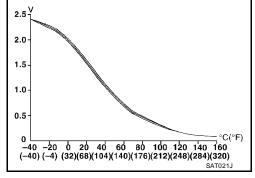
If the check result NG appears on CONSULT-II screen, go to <u>AT-142, "Diagnostic Procedure"</u>.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4		
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$		
Malfunction for P0734 exists.	$1 \to 2 \to 2 \to 1$		





Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-142, "Diagnostic Procedure"</u>. Refer to <u>AT-364, "Shift Schedule"</u>.

#### WITH GST

Follow the procedure "With CONSULT-II".

## Wiring Diagram — AT — 4TH

ECS004SV

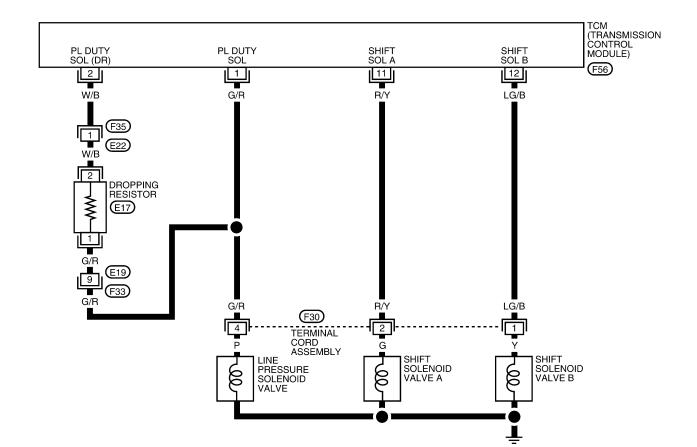
## AT-4THSIG-01

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: DETECTABLE LINE FOR DTC ■ : NON-DETECTABLE LINE FOR DTC

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LCWA0013E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
1 G/R	LINE PRESSURE SOLENOID VALVE	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	1.5 - 3.0V	
		WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	0V	
2 W/B	LINE PRESSURE SOLENOID VALVE (DROPPING RESIS- TOR)	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	4 - 14V	
		WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	0V	
11 R/Y S	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE	
		WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D <sub>2</sub> OR D <sub>3</sub> )	0V	
12 LG/B	I G/B	/B SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE
	20/0		WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4)	OV

## **Diagnostic Procedure**

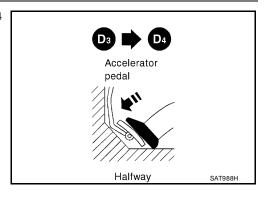
ECS004SW

# 1. CHECK SHIFT UP (D3 TO D4)

During AT-75, "Cruise Test — Part 1" , does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 11. No >> GO TO 2.



# 2. CHECK LINE PRESSURE

Perform line pressure test.

	Line Pressure kPa (kg/cm <sup>2</sup> , psi)			
Engine Speed RPM	QR25DE		VQ35DE	
	D, 2 and 1 Position	R Position	D, 2 and 1 Position	R Position
Idle	500 (5.1, 73)	778 (7.9, 113)	500 (5.1, 73)	778 (7.9, 113)
Stall	1.233 (12.6, 179)	1.918 (19.6, 278)	1.233 (12.6, 179)	1.918 (19.6, 278)

Refer to AT-65, "Line Pressure Test" .

OK or NG

OK >> GO TO 3.

NG >> GO TO 7.

# 3. CHECK VALVE RESISTANCE

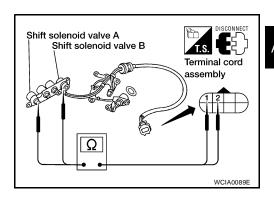
- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω
Shift solenoid valve B	1	Ground	5 - 20Ω

#### OK or NG

OK >> GO TO 5.

NG >> Replace solenoid valve assembly.



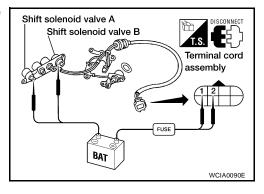
## 4. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 5.

NG >> Replace solenoid valve assembly.



## 5. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-290, "Control</u> Valve Assembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

#### OK or NG

OK >> GO TO 6.

NG >> Repair control valve.

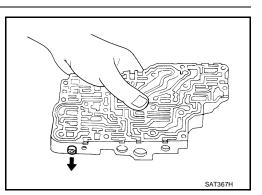
# 6. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed?

#### OK or NG

OK >> GO TO 11.

NG >> Check control valve again. Repair or replace control valve assembly.



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## 7. CHECK VALVE RESISTANCE

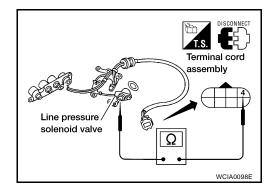
- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Line pressure solenoid valves
- 2. Check resistance to the terminal and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4	Ground	2.5 - 5Ω

#### OK or NG

OK >> GO TO 9.

NG >> Replace solenoid valve assembly.



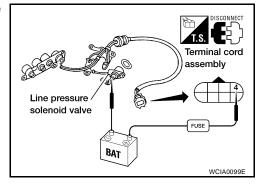
## 8. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Line pressure solenoid valves
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 9.

NG >> Replace solenoid valve assembly.



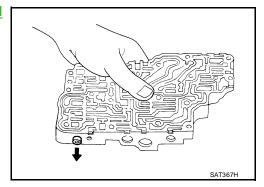
## 9. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-290, "Control Valve Assembly"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

#### OK or NG

OK >> GO TO 10.

NG >> Repair control valve.



# 10. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

#### OK or NG

OK >> GO TO 11.

NG >> Check control valve again. Repair or replace control valve assembly.

## DTC P0734 A/T 4TH GEAR FUNCTION

# 11. CHECK DTC

Perform AT-139, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> Perform "Cruise test — Part 1" again and return to the start point of this test group.

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## DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

PFP:31940

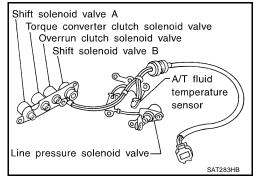
Description

FCS004SX

The torque converter clutch solenoid valve is activated, with the gear in D4 , by the TCM in response to signals sent from the vehicle speed and the ECM (throttle opening). Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.



#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

# **On Board Diagnosis Logic**

ECS004SY

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Torque converter clutch solenoid valve
- Harness or connectors (The solenoid circuit is open or shorted.)

# Diagnostic Trouble Code (DTC) Confirmation Procedure

ECS004T0

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

Turn ignition switch ON.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

#### **WITH GST**

Follow the procedure "With CONSULT-II".

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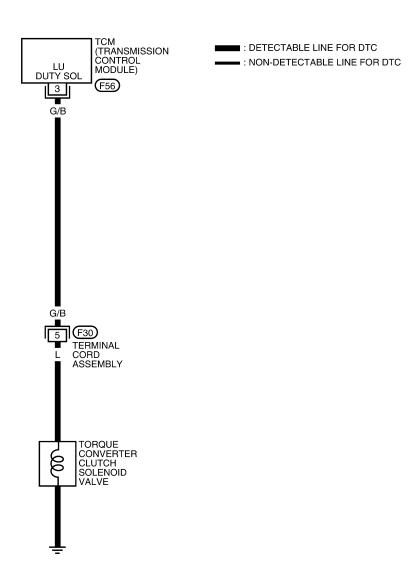
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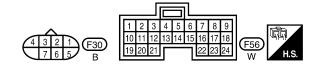
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# Wiring Diagram — AT — TCV

ECS004T1

# AT-TCV-01





LCWA0014E

TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL WIRE COLOR ITEM CONDITION DATA (APPROX.				DATA (APPROX.)	
3 G/B	TORQUE CONVERTER	WITH TORQUE CONVERTER LOCK-UP	8 - 15V		
3	0/6	CLUTCH SOLENOID VALVE	WITHOUT TORQUE CON- VERTER LOCK-UP	ov	

# **Diagnostic Procedure**

CS004T2

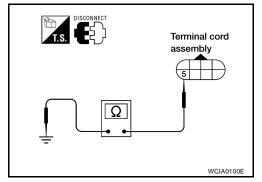
# 1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 and ground.

Resistance :  $5 - 20\Omega$ 

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



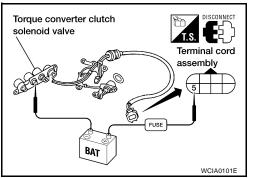
# 2. CHECK VALVE OPERATION

- 1. Remove oil pan.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.
- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



# 3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector terminal 5 and TCM harness connector terminal 3. Refer to <u>AT-148</u>, "Wiring Diagram AT TCV"

AT-149

#### Continuity should exist.

4. Reinstall any part removed.

#### OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

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# 4. CHECK DTC

Perform AT-146, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

# 5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

## DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

PFP:31940

**Description** 

FCS004T3

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T check position indicator lamp is indicating another selfdiagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

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#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

### On Board Diagnosis Logic

SOUATA

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1\* positions to each gear position above

\*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

Possible Cause

Check the following items.

- Line pressure solenoid valve
- Torque converter clutch solenoid valve
- Each clutch
- Hydraulic control circuit

# **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004T6

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#### **CAUTION:**

Always drive vehicle at a safe speed.

#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

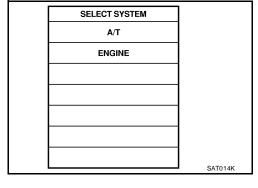
#### WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

3. Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".



 Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4)

Selector lever: D position

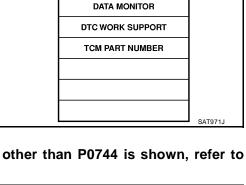
TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 80 km/h (50 MPH)

- Check that "GEAR" shows "4".
- For shift schedule, refer to <u>AT-364, "Shift Schedule"</u>.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)

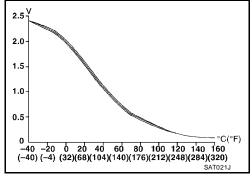
Refer to AT-154, "Diagnostic Procedure".

Refer to AT-364, "Shift Schedule".



SELECT DIAG MODE

SELF-DIAG RESULTS



#### WITH GST

Follow the procedure "With CONSULT-II".

# Wiring Diagram — AT — TCCSIG

ECS004T7

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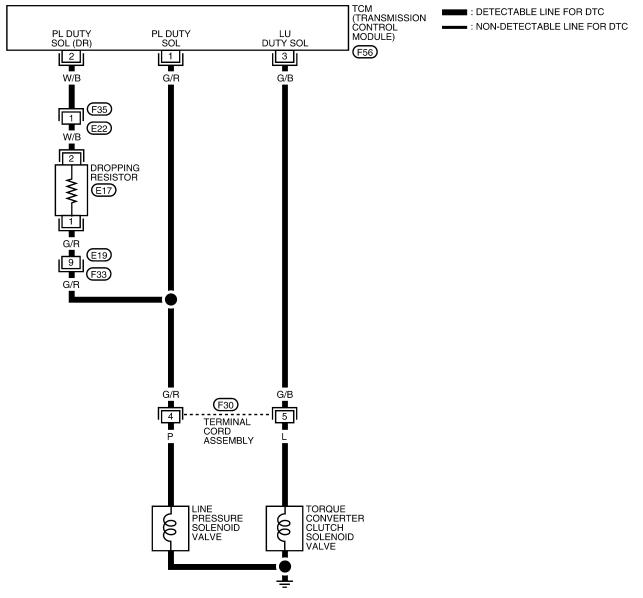
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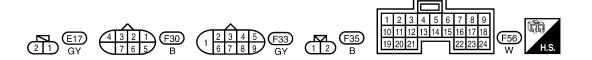
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## AT-TCCSIG-01







LCWA0015E

TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)	
4	1 R/W LINE PRESSURE SOLENOID VALVE	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	1.5 - 3.0V		
' 		WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	0V		
2	2 P/B LINE PRESSURE SOLENOID VALVE (DROPPING RESISTOR)		WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	4 - 14V	
		WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	0V		
3   GY/R   -	TORQUE CONVERTER	WITH TORQUE CONVERTER LOCK-UP	8 - 15V		
	CLUTCH SOLENOID VALVE	WITHOUT TORQUE CON- VERTER LOCK-UP	0V		

# **Diagnostic Procedure**

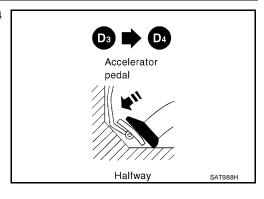
ECS004T8

# 1. CHECK SHIFT UP (D<sub>3</sub> TO D<sub>4</sub>)

During AT-75, "Cruise Test — Part 1" , does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 11. No >> GO TO 2.



# 2. CHECK LINE PRESSURE

Perform line pressure test.

Engine Speed	Line Pressure kPa (kg/cm², psi)			
	QR2	25DE VQ35DE		35DE
RPM	D, 2 and 1 Position	R Position	D, 2 and 1 Position	R Position
Idle	500 (5.1, 73)	778 (7.9, 113)	500 (5.1, 73)	778 (7.9, 113)
Stall	1.233 (12.6, 179)	1.918 (19.6, 278)	1.233 (12.6, 179)	1.918 (19.6, 278)

Refer to AT-65, "Line Pressure Test".

OK or NG

OK >> GO TO 3. NG >> GO TO 6.

# 3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <a href="AT-290">AT-290</a>, "Control Valve Assembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

#### OK or NG

OK >> GO TO 4.

NG >> Repair control valve.

# 4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed?

#### OK or NG

OK >> GO TO 5.

NG >> Check control valve again. Repair or replace control valve assembly.

## 5. CHECK DTC

Perform AT-151, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 11. Check for proper lock-up.

## 6. CHECK VALVE RESISTANCE

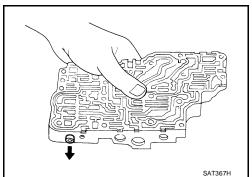
- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Line pressure solenoid valve
- 2. Check resistance to the terminal and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4	Ground	2.5 - 5Ω

#### OK or NG

OK >> GO TO 8.

NG >> Replace solenoid valve assembly.



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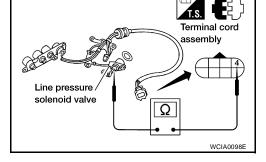
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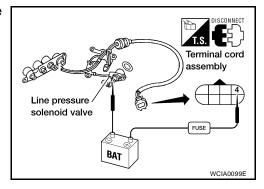
# 7. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Line pressure solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 8.

NG >> Replace solenoid valve assembly.



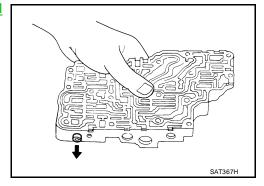
# 8. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-290, "Control Valve Assembly".
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

#### OK or NG

OK >> GO TO 9.

NG >> Repair control valve.



# 9. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed?

#### OK or NG

OK >> GO TO 10.

NG >> Check control valve again. Repair or replace control valve assembly.

# 10. снеск отс

Perform AT-151, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 11. Check for proper lock-up.

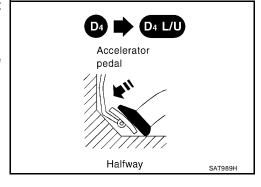
# 11. CHECK LOCK-UP

During AT-75, "Cruise Test — Part 1" , does A/T perform lock-up at the specified speed?

#### Yes or No

Yes >> Perform "Cruise test — Part 1" again and return to the start point of this test group.

No >> GO TO 12.



# 12. CHECK VALVE RESISTANCE

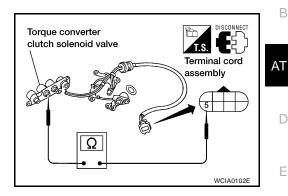
- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Torque converter clutch solenoid valve
- Check resistance to the terminal and ground.

Solenoid valve		erminal No.	Resistance (Approx.)
Torque converter clutch solenoid valve		Ground	5 - 20Ω

#### OK or NG

OK >> GO TO 14.

NG >> Replace solenoid valve assembly.



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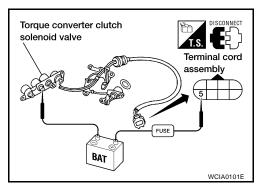
# 13. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- Torque converter clutch solenoid valve
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

#### OK or NG

OK >> GO TO 14.

NG >> Replace solenoid valve assembly.



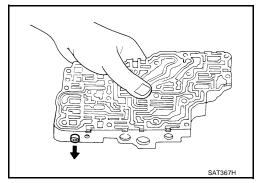
# 14. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to AT-290, "Control Valve Assembly".
- 2. Check control valves for sticking.
- Torque converter clutch control valve
- Torque converter clutch relief valve

#### OK or NG

OK >> GO TO 15.

NG >> Repair control valve.



# 15. CHECK LOCK-UP

Does A/T perform lock-up at the specified speed?

#### Yes or No

Yes >> GO TO 16.

No >> Check control valve again. Repair or replace control valve assembly.

AT-157

# 16. снеск отс

Perform AT-151, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> Perform "Cruise test — Part 1" again and return to the start point of this test group.

#### DTC P0745 LINE PRESSURE SOLENOID VALVE

PFP:31940

**Description** 

FCS004T9

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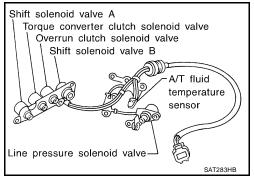
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The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.



#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

# **On Board Diagnosis Logic**

ECS004TA

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Line pressure solenoid valve

# **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004TC

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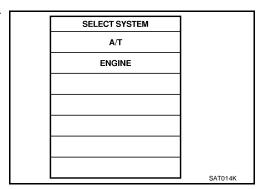
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



2. Depress accelerator pedal completely and wait at least 1 second.

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

## **WITH GST**

Follow the procedure "With CONSULT-II".

# Wiring Diagram — AT — LPSV

ECS004TD

## AT-LPSV-01

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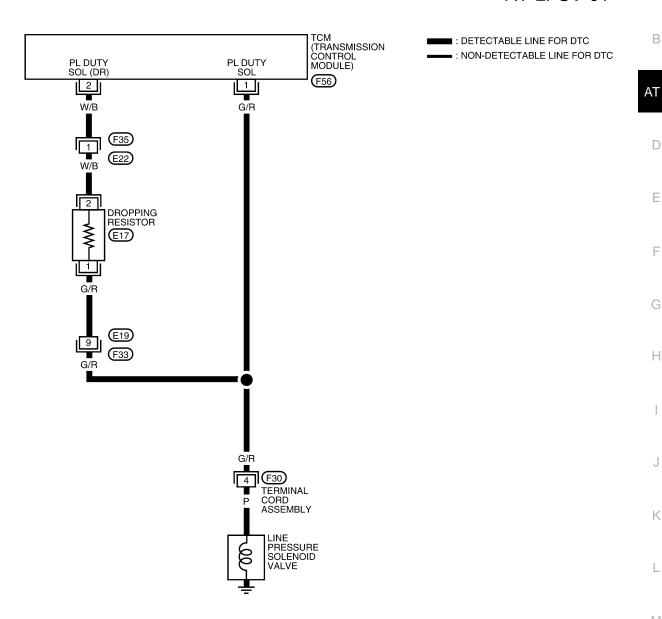
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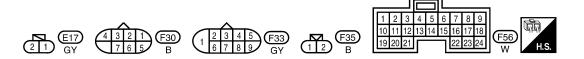
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LCWA0016E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
1	4 C/P	LINE PRESSURE SOLENOID	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	1.5 - 3.0V
1 G/R	VALVE	WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	ov	
2 W/B	LINE PRESSURE SOLENOID	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	4 - 14V	
	2 W/B VALVE (DROPPING RESIS- TOR)	WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	0V	

# **Diagnostic Procedure**

ECS004TE

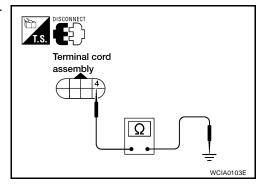
# 1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly harness connector terminal 4 and ground.

**Resistance** :  $2.5 - 5\Omega$ 

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



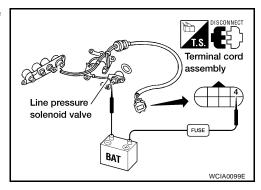
# 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Line pressure solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.
- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



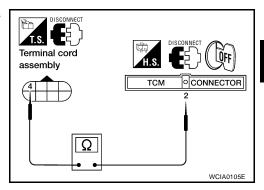
# $\overline{3}$ . Check power source and dropping resistor circuit

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check resistance between terminal 4 (G/R) and TCM harness connector terminal 2 (W/B).

Resistance : 10 - 15 $\Omega$ 

#### OK or NG

>> GO TO 5. OK NG >> GO TO 4.



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## 4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Dropping resistor
- Check resistance between two terminals.

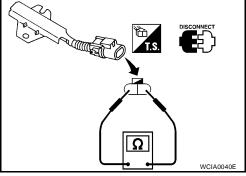
Resistance :10 - 15 $\Omega$ 

Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.



# 5. CHECK POWER SOURCE CIRCUIT

- Turn ignition switch to OFF position.
- 2. Check continuity between terminal cord assembly harness connector terminal 4 and TCM harness connector terminal 1. Refer to AT-161, "Wiring Diagram — AT — LPSV".

#### Continuity should exist.

3. Reinstall any part removed.

#### OK or NG

OK

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

#### 6. CHECK DTC

Perform AT-159, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

**AT-163** 

# 7. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

## OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### DTC P0750 SHIFT SOLENOID VALVE A

PFP:31940

**Description** 

FCS004TF

Α

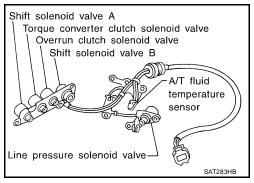
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Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

# On Board Diagnosis Logic

ECS004TG

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

# **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004TI

#### **CAUTION:**

Always drive vehicle at a safe speed.

#### NOTE:

1/

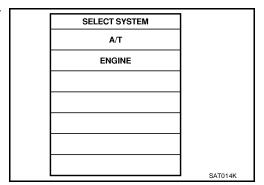
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If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

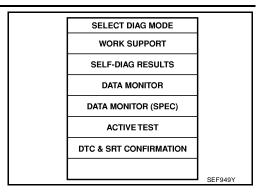
After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1  $\rightarrow$  2 ("GEAR").



#### **WITH GST**

Follow the procedure "With CONSULT-II".

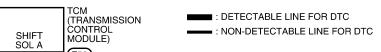
# Wiring Diagram — AT — SSV/A

ECS004TJ

# AT-SSV/A-01

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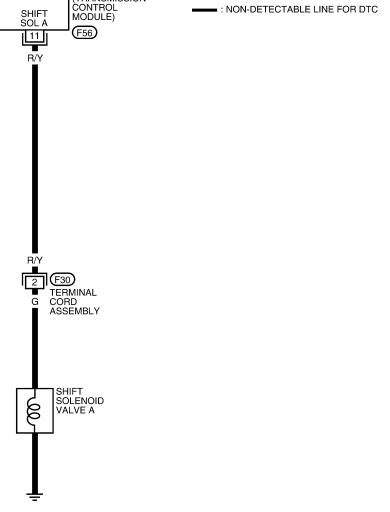
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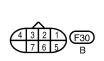
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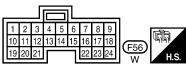
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LCWA0017E

TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)	
11 R/Y	OUTET OOL ENOUD VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE		
	IV, I	R/Y SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D <sub>2</sub> OR D <sub>3</sub> )	0V	

# **Diagnostic Procedure**

ECS004TK

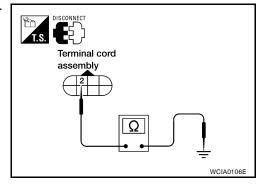
# 1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly harness connector terminal 2 and ground.

**Resistance** : 20 - 30 $\Omega$ 

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



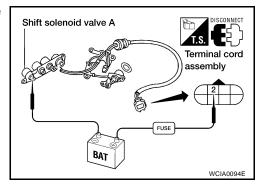
# 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift solenoid valve A
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.
- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



# 3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal cord assembly harness connector terminal 2 and TCM harness connector terminal 11. Refer to AT-167, "Wiring Diagram AT SSV/A".

#### Continuity should exist.

4. Reinstall any part removed.

#### OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

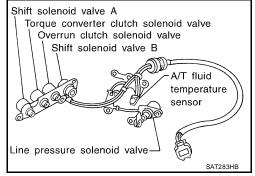
4. CHECK DTC	<del></del>
Perform AT-165, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .	A
OK or NG OK >> INSPECTION END NG >> GO TO 5.	В
5. CHECK TCM INSPECTION	AT
<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> <li>OK or NG</li> </ol>	D
OK >> INSPECTION END NG >> Repair or replace damaged parts.	Е
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PFP:31940

# **Description**

ECS004TL

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

## **On Board Diagnosis Logic**

ECS004TM

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause ECSOO4TN

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve B

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004TO

#### **CAUTION:**

Always drive vehicle at a safe speed.

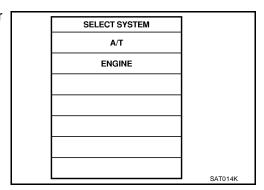
#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1  $\to$  2  $\to$  3 ("GEAR").

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

**WITH GST** 

Follow the procedure "With CONSULT-II".

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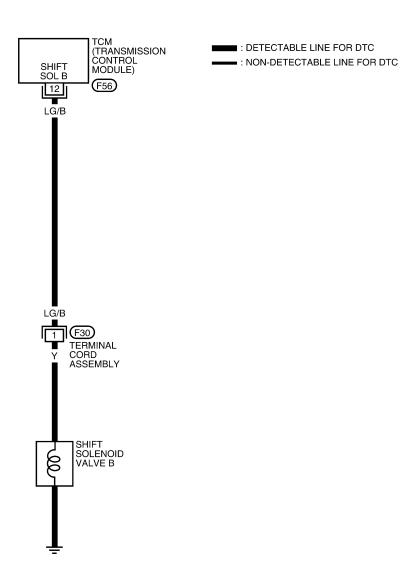
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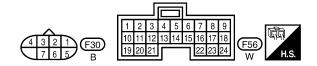
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# Wiring Diagram — AT — SSV/B

ECS004TP

# AT-SSV/B-01





LCWA0018E

TCM TERMIN	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)	
12	12 LG/B	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE	
12	LG/B	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4)	0V	

# **Diagnostic Procedure**

ECS004TQ

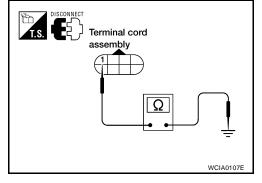
# 1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly harness connector terminal 1 and ground.

: 5 - 20 $\Omega$ Resistance

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



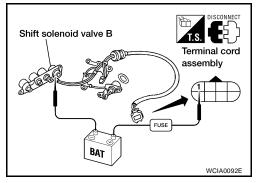
# 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.
- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



# 3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord harness connector terminal 1 and TCM harness connector terminal 12. Refer to AT-172, "Wiring Diagram — AT — SSV/B".

#### Continuity should exist.

4. Reinstall any part removed.

#### OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

**AT-173** 

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# 4. CHECK DTC

Perform AT-170, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

# 5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

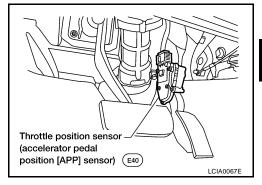
OK >> INSPECTION END

NG >> Repair or replace damaged parts.

# DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Description

The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls throttle position. This system also uses an electric throttle control actuator, which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.



#### CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Throttle position sensor [accel-	Fully-closed throttle	Approximately 0.5V
erator pedal position (APP) sensor]	Fully-open throttle	Approximately 4V

## On Board Diagnosis Logic

ECS004TS

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Diagnostic trouble code TP SEN/CIRC A/T or P1705 with CONSULT-II, or 3rd judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the ECM.

Possible Cause

Harness or connectors

(The sensor circuit is open or shorted.)

# Diagnostic Trouble Code (DTC) Confirmation Procedure

ECS004TU

#### **CAUTION:**

Always drive vehicle at a safe speed.

#### NOTE:

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If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Accelerator pedal condition	THRTL POS SEN	
Fully released	Less than 4.7V	
Partially depressed	0.1 - 4.6V	
Fully depressed	1.9 - 4.6V	

If the check result is NG, go to <u>AT-178, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

2. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

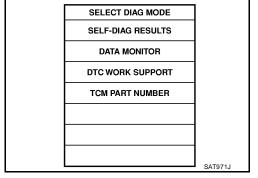
 Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less

Selector lever: D position

If the check result is NG, go to AT-178, "Diagnostic Procedure" .

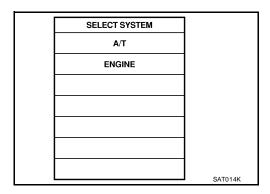
If the check result is OK, go to following step.



 Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle

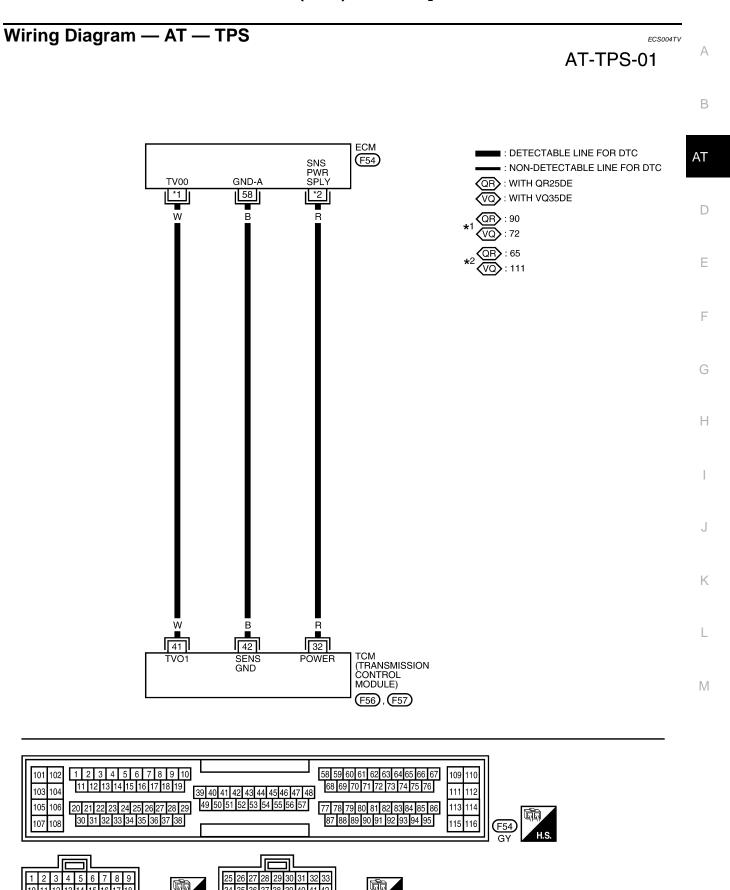
Selector lever: D position



	SELECT DIAG MODE	
	WORK SUPPORT	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DATA MONITOR (SPEC)	
	ACTIVE TEST	
	DTC & SRT CONFIRMATION	
'		SEF949Y

#### **WITH GST**

Follow the procedure "With CONSULT-II".



LCWA0019E

TCM TERMINA	TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)	
32	32 R	SENSOR POWER	IGNITION SWITCH ON	4.5 -5.5V	
32	IX.		IGNITION SWITCH OFF	OV	
41	W	THROTTLE POSITION SEN- SOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]	IGNITION ON AND ACCELERA- TOR PEDAL IS DEPRESSED SLOWLY AFTER WARMING UP ENGINE	FULLY CLOSED THROTTLE: 0.5V FULLY OPEN THROTTLE: 4V	
42	В	SENSOR GROUND	_	_	

## **Diagnostic Procedure**

ECS004TW

# 1. CHECK DTC WITH ECM

Check P code with CONSULT-II "ENGINE".
 Turn ignition switch ON and select "SELF DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.

Refer to EC-69, "Malfunction Indicator Lamp (MIL)" (with QR25DE), or EC-689, "Malfunction Indicator Lamp (MIL)" (with VQ35DE).

#### OK or NG

OK (with CONSULT-II)>> GO TO 2.

NG

>> Check accelerator pedal position (APP) sensor circuit for engine control. Refer to <a href="EC-250"><u>EC-250</a>, "DTC P0221 TP SENSOR"</u> and <a href="EC-263"><u>EC-263</a>, "DTC P0226 APP SENSOR"</u> (with QR25DE), or <a href="EC-901"><u>EC-901</a>, "DTC P0221 TP SENSOR"</u> and <a href="EC-915"><u>EC-915</a>, "DTC P0226 APP SENSOR"</u> (with VQ35DE). If CAN communication line is detected, GO TO AT-185, "DTC U1000 CAN COMMUNICATION LINE".

# 2. CHECK INPUT SIGNAL (WITH CONSULT-II)

## (II) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "THRTL POS SEN".

#### Voltage:

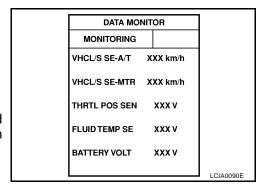
Fully-closed throttle :Approximately 0.5V
Fully-open throttle :Approximately 4V

#### OK or NG

OK >> GO TO 4.

NG

>> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)



# 3. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

## Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 41 (W) and 42 (B) while accelerator pedal is depressed slowly.

#### Voltage:

Fully-closed throttle valve :Approximately 0.5V
Fully-open throttle valve :Approximately 4V
(Voltage rises gradually in response to throttle position.)

#### OK or NG

OK >> GO TO 4.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

# 4. CHECK TCM INSPECTION

- Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

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#### DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

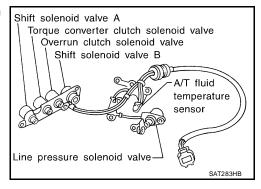
#### DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

PFP:31940

**Description** 

FCS004TX

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and ECM (throttle opening). The overrun clutch operation will then be controlled.



## **On Board Diagnosis Logic**

ECS004TY

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause ECS004TZ

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

## **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004U0

#### **CAUTION:**

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

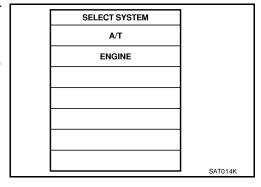
#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine.
- 3. Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with selector lever in D position.



4. Release accelerator pedal completely with selector lever in 3 position.

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

#### **WITH GST**

Follow the procedure "With CONSULT-II".

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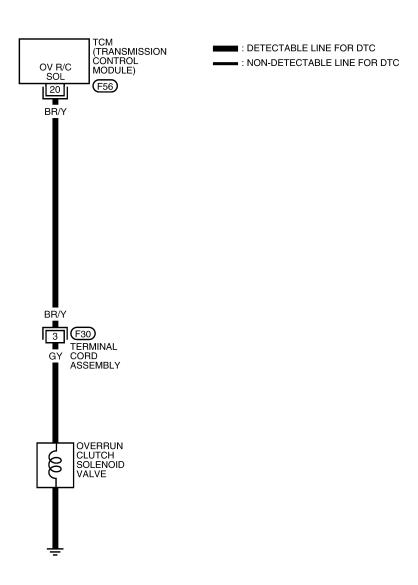
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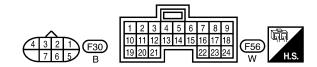
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# Wiring Diagram — AT — OVRCSV

ECS004U1

# AT-OVRCSV-01





LCWA0020E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)	
		OVERRUN CLUTCH SOLE-	WHEN OVERRUN CLUTCH SOLENOID VALVE OPERATES	BATTERY VOLTAGE	
20	BR/Y	NOID VALVE	WHEN OVERRUN CLUTCH SOLENOID VALVE DOES NOT OPERATE	oV	

## **Diagnostic Procedure**

S004U2

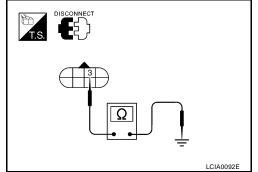
# 1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly F30 terminal 3 (component side) and ground.

Resistance : 20 - 30 $\Omega$ 

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



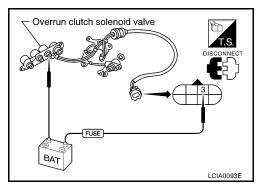
# 2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to <a href="AT-255">AT-255</a>, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.
- Harness of terminal cord assembly for short or open

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



# 3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector terminal 3 and TCM harness connector terminal 20. Refer to <u>AT-182, "Wiring Diagram AT OVRCSV"</u>.

#### Continuity should exist.

4. Reinstall any part removed.

#### OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

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# 4. CHECK DTC

Perform AT-180, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

# 5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### **DTC U1000 CAN COMMUNICATION LINE**

PFP:23710

**Description** 

E0000411

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CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

# On Board Diagnosis Logic

ECS004U4

- This is an OBD-II self-diagnostic item.
- Diagnostic trouble code A/T COMM LINE or U1000 with CONSULT-II and 12th judgement flicker without CONSULT-II is detected when TCM cannot communicate to other control unit.

Possible Cause

Harness or connectors

(CAN communication line is open or shorted.)

#### **DTC Confirmation Procedure**

ECS004U6

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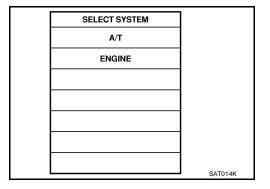
#### NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

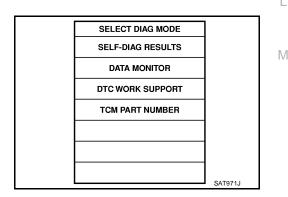
#### (P) WITH CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3. Start engine and wait for at least 6 seconds.
- 4. If DTC is detected, go to AT-188, "Diagnostic Procedure".



#### **WITH GST**

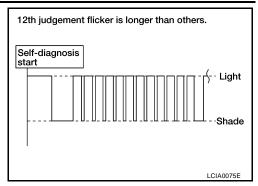
Follow the procedure "WITH CONSULT-II".



#### **WITHOUT CONSULT-II**

1. Turn ignition switch "ON".

- 2. Wait at least 6 seconds or start engine and wait at least 6 seconds.
- 3. Perform self-diagnosis. Refer to <u>AT-51, "TCM SELF-DIAGNOS-TIC PROCEDURE (NO TOOLS)"</u>.



# Wiring Diagram — AT — CAN

ECS004U7

## AT-CAN-01

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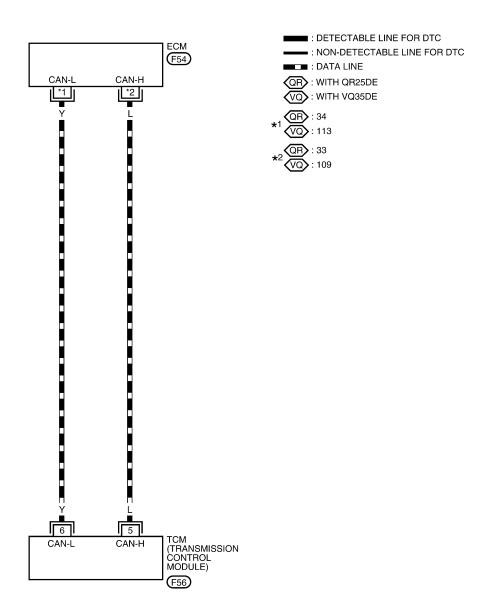
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1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 W H.S. REFER TO THE FOLLOWING. F54 - ELECTRICAL UNITS

LCWA0024E

# **Diagnostic Procedure**

## 1. CHECK CAN COMMUNICATION CIRCUIT

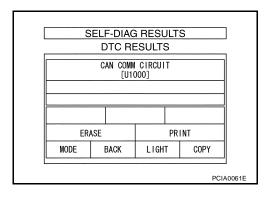
ECS004U8

- ( With CONSULT-II
- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. The "CAN COMM CIRCUIT" is detected.

#### Yes or No

Yes >> Print out CONSULT-II screen, GO TO 2.

No >> INSPECTION END



# 2. CHECK CAN COMMUNICATION SIGNALS

- With CONSULT-II
- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "CAN COMM SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

>> Print out CONSULT-II screen, go to LAN-27, "CAN SYSTEM (FOR A/T MODELS)".

#### **CAN Communication Signals**

Normal conditions	Abnormal conditions (examples)
CAN COMM : OK	CAN COMM : OK
CAN CIRC 1 : OK	CAN CIRC 1 : UNKWN
CAN CIRC 2 : OK	CAN CIRC 2 : UNKWN
CAN CIRC 3 : OK	CAN CIRC 3 : UNKWN
CAN CIRC 4 : OK	CAN CIRC 4 : UNKWN
CAN CIRC 5 : UNKWN	CAN CIRC 5 : UNKWN

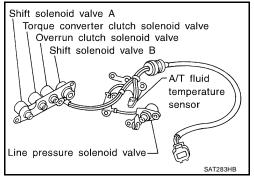
# DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE) PFP:31940

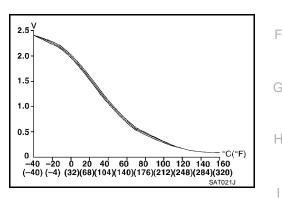
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**Description** 

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.





#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approximately)	
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V ↓	2.5 kΩ ↓
·	Hot [80°C (176°F)]	0.5V	0.3 kΩ

# **On Board Diagnosis Logic**

CS004UA

Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

# Diagnostic Trouble Code (DTC) Confirmation Procedure

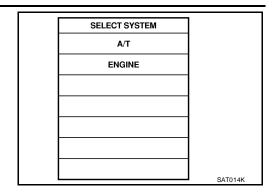
ECS004LIC

After the repair, perform the following procedure to confirm the malfunction is eliminated.

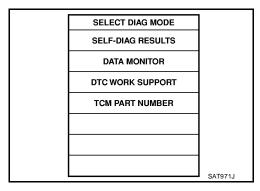
#### WITH CONSULT-II

Start engine.

2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.

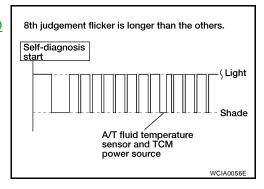


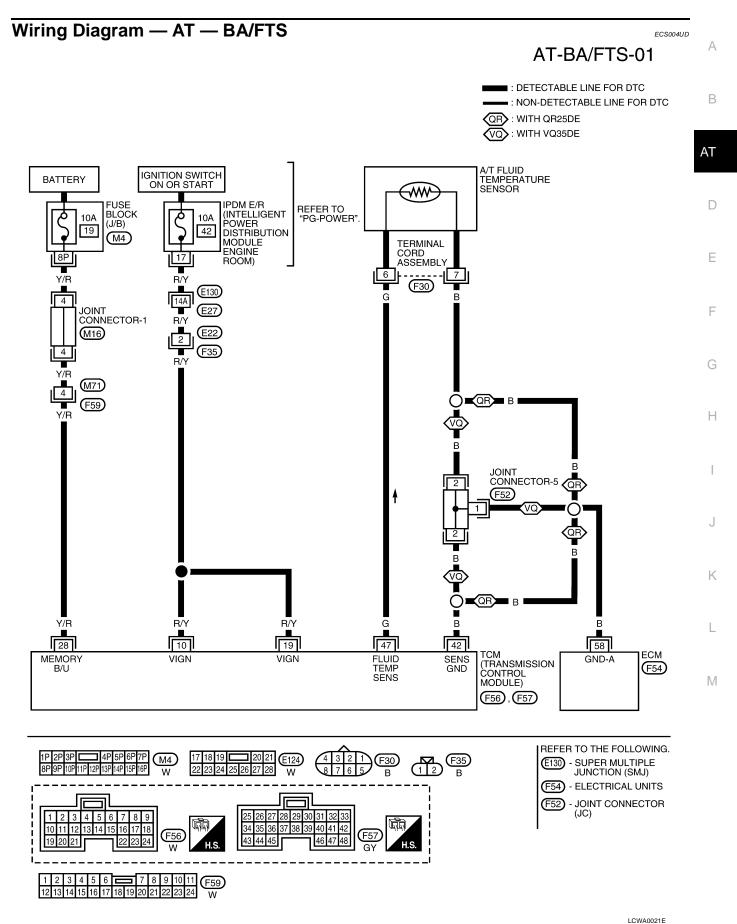
 Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).



#### WITHOUT CONSULT-II

- 1. Start engine.
- Drive vehicle under the following conditions:
   Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis.
   Refer to <u>AT-51</u>, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"





TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
10 R/Y	DOWED COLIDOR	IGNITION ON	BATTERY VOLTAGE	
10	K/T	POWER SOURCE	IGNITION OFF	0V
10	19 R/Y POWER SOURCE	DOWED SOUDCE	IGNITION ON	BATTERY VOLTAGE
19		POWER SOURCE	IGNITION OFF	0V
28	Y/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE
20	(MEMORY BACKUP)	IGNITION OFF	BATTERY VOLTAGE	
42	В	SENSOR GROUND	_	_
47 G	A/T FLUID TEMPERATURE SENSOR	IGNITION ON WITH ATF TEM- PERATURE AT 20°C (68°F)	1.5V	
		IGNITION ON WITH ATF TEM- PERATURE AT 80°C (176°F)	0.5V	

# **Diagnostic Procedure**

ECS004UE

# 1. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

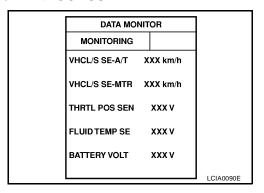
## (II) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

Voltage :Cold [20°C (68°F)]  $\rightarrow$  Hot [80°C (176°F)] :Approximately 1.5V  $\rightarrow$  0.5V

OK or NG

OK >> GO TO 9. NG >> GO TO 2.



# 2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM
   Refer to EC-131, "POWER SUPPLY CIRCUIT FOR ECM" (with QR25DE), or EC-757, "POWER SUP-PLY CIRCUIT FOR ECM" (with VQ35DE).

#### OK or NG

OK >> GO TO 9.

NG >> Repair or replace damaged parts.

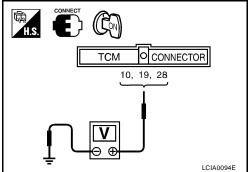
# 3. CHECK TCM POWER SOURCE STEP 1

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector terminals 10 (R/Y), 19 (R/Y), 28 (Y/R) and ground.

#### Voltage : Battery voltage

#### OK or NG

OK >> GO TO 4. NG >> GO TO 5.



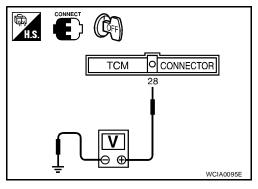
#### 4. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM harness connector terminal 28 (Y/R) and ground.

#### Voltage : Battery voltage

#### OK or NG

OK >> GO TO 6. NG >> GO TO 5.



# 5. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM (Main harness)
- Ignition switch and fuse
   Refer to <u>PG-3</u>, "<u>POWER SUPPLY ROUTING CIRCUIT</u>".

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

# 6. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

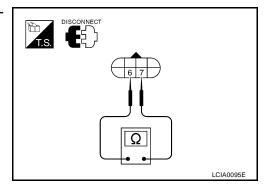
- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly F30 terminals 6 and 7 (component side) when A/T is cold.

Temperature	Resistance (Approx.)
Cold 20°C (68°F)	2.5kΩ

4. Reinstall any part removed.

#### OK or NG

OK (without CONSULT-II) >> GO TO 8. NG >> GO TO 7.



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AT-193

# 7. DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan.
- 2. Check the following items:
- A/T fluid temperature sensor
- Check resistance between two terminals while changing temperature as shown.

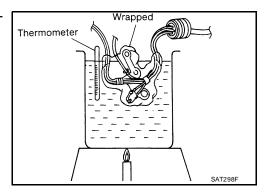
Temperature °C (°F)	Resistance (Approx.)
20 (68)	$2.5 \mathrm{k}\Omega$
80 (176)	0.3kΩ

- Harness of terminal cord assembly for short or open

#### OK or NG

OK (without CONSULT-II) >> GO TO 8.

NG >> Repair or replace damaged parts.



# 8. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

#### **Without CONSULT-II**

- 1. Start engine.
- 2. Check voltage between TCM harness connector terminal 47 and ground while warming up A/T.

Temperature	Voltage (Approx.)
Cold [20°C (68°F)] → Hot [80°C (176°F)]	1.5V → 0.5V

- 3. Turn ignition switch to OFF position.
- 4. Disconnect TCM harness connector.
- Check resistance between terminal 42 and ground. Refer to AT-191, "Wiring Diagram — AT — BA/FTS".

# Continuity should exist.

#### OK or NG

OK >> GO TO 10. NG >> GO TO 9.

# 9. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM
   Refer to <u>EC-131</u>, "<u>POWER SUPPLY CIRCUIT FOR ECM"</u> (with QR25DE), or <u>EC-757</u>, "<u>POWER SUPPLY CIRCUIT FOR ECM"</u> (with VQ35DE).

#### OK or NG

OK >> GO TO 10.

NG >> Repair or replace damaged parts.

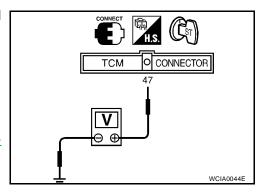
# 10. CHECK DTC

Perform AT-189, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 11.



# 11. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

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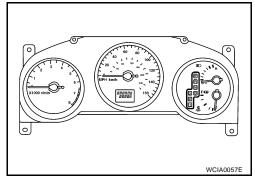
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#### DTC VEHICLE SPEED SENSOR MTR

PFP:24814

**Description** 

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.



### **On Board Diagnosis Logic**

ECS004UG

Diagnostic trouble code VHCL SPEED SEN-MTR with CONSULT-II or 2nd judgement flicker without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause ECS004UH

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Vehicle speed sensor

# **Diagnostic Trouble Code (DTC) Confirmation Procedure**

ECS004UI

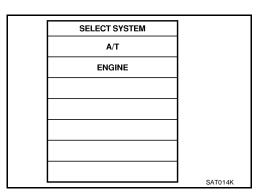
#### **CAUTION:**

- Always drive vehicle at a safe speed.
- If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

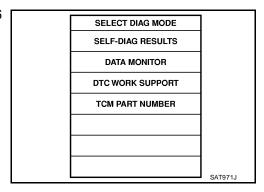
After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

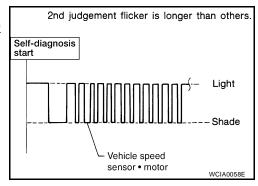


Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).



#### WITHOUT CONSULT-II

- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
   Refer to AT-51, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".



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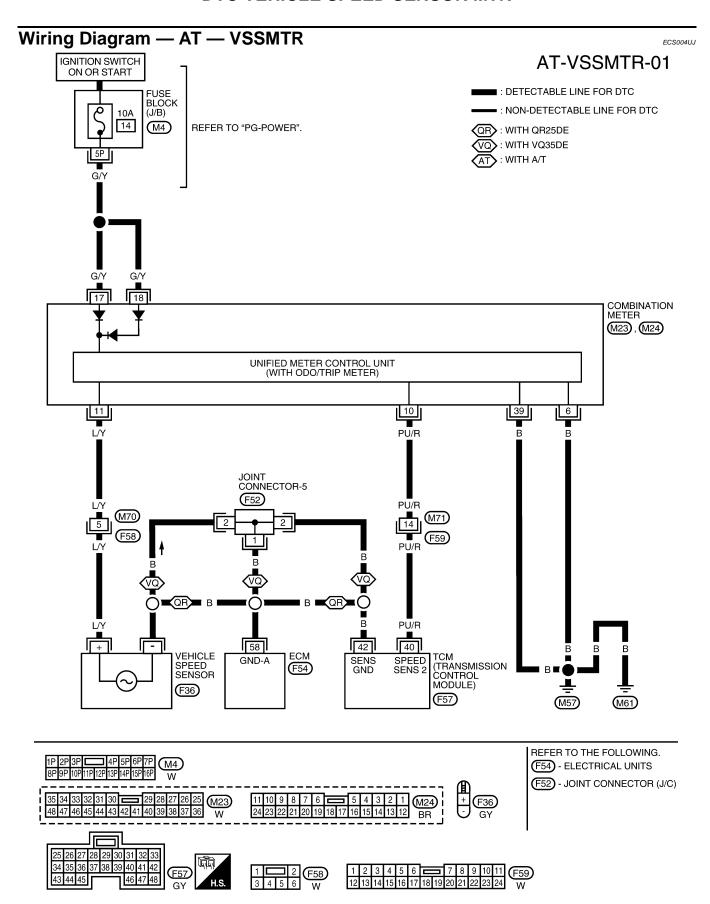
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## **Diagnostic Procedure**

ECS004UK

# 1. CHECK INPUT SIGNAL

# (II) With CONSULT-II

- Start engine.
- Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE-MTR" while driving. Check the value changes according to driving speed.

DATA MOI	NITOR	
MONITORING		
VHCL/S SE-A/T	XXX km/h	
VHCL/S SE-MTR	XXX km/h	
THRTL POS SEN	xxx v	
FLUID TEMP SE	xxx v	
BATTERY VOLT	xxx v	
		LCIA0090E

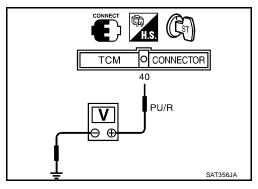
## Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.

:Voltage varies between less than 1V and more than 4.5V.

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



# 2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to DI-19, "Vehicle Speed System".
- Harness for short or open between TCM and vehicle speed sensor (Main harness)

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

# 3. CHECK DTC

Perform AT-196, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

# 4. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

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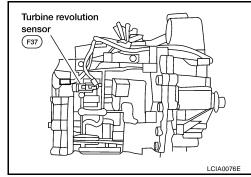
#### **DTC TURBINE REVOLUTION SENSOR**

PFP:31935

### **Description**

ECS004UL

The turbine revolution sensor detects forward clutch drum rpm (revolutions per minute). It is located on the input side of the automatic transaxle. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transaxle. With the two sensors, input and output rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.



#### ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
: TURBINE REV : 10th judgement flicker	TCM does not receive the proper voltage signal from the sensor.	<ul> <li>Harness or connectors (The sensor circuit is open or shorted.)</li> <li>Turbine revolution sensor</li> </ul>

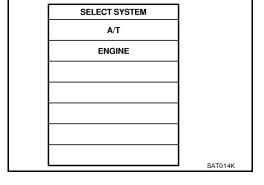
#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

#### **CAUTION:**

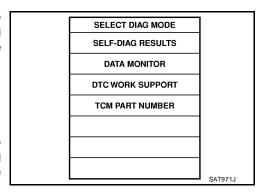
- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (II) With CONSULT-II
- Start engine.

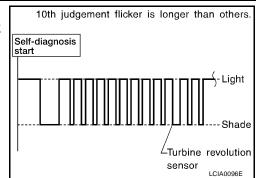


- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.
- Without CONSULT-II
- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.



3. Perform self-diagnosis.

Refer to AT-51, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".



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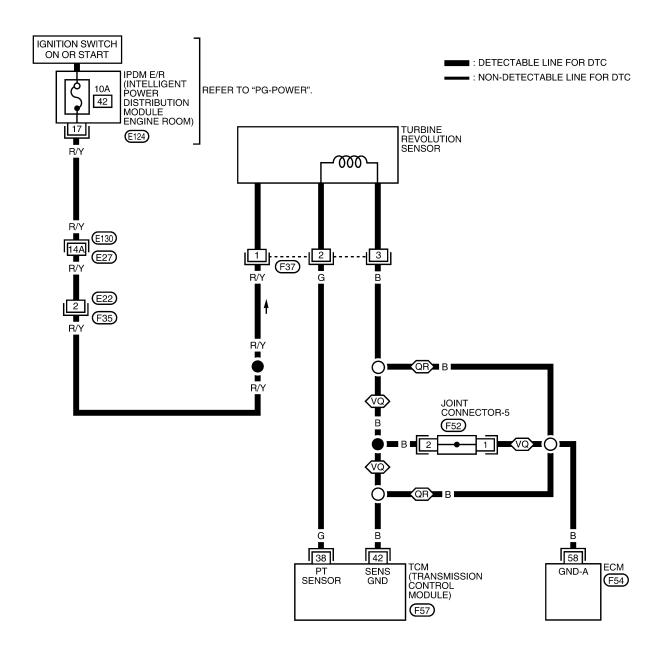
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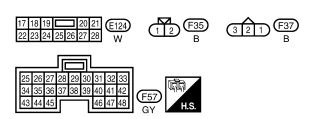
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# Wiring Diagram — AT — TRSA/T

ECS004UM

# AT-TRSA/T-01





REFER TO THE FOLLOWING.

©130) - SUPER MULTIPLE JUNCTION (SMJ)

(F54) - ELECTRICAL UNITS

(1/C) - JOINT CONNECTOR

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TCM TERMIN	ALS AND REFER	RENCE VALUE MEASURED BET	WEEN EACH TERMINAL AND 25 OF	R 48 (TCM GROUND)
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
	N	WHEN MOVING AT 20 KM/H (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION.*1		
38	G	TURBINE REVOLUTION SEN- SOR (SIGNAL)	CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.	240 Hz
			WHEN VEHICLE IS PARKED.	UNDER 1.3V OR OVER 4.5V
42	В	SENSOR GROUND	<del>-</del>	_

# **Diagnostic Procedure**

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# 1. CHECK INPUT SIGNAL

# (I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "TURBINE REV" while driving. Check the value changes according to driving speed.

			1
DATA MON	IITOR		
MONITORING			
ENGINE SPEED	XXX rpm		
TURBINE REV	XXX rpm		
OVERDRIVE SW	ON		,
PN POSI SW	OFF		
R POSITION SW	OFF		
		SAT740J	

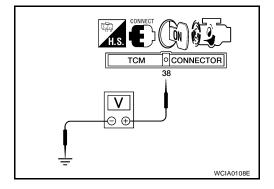
#### **8** Without CONSULT-II

- 1. Start engine.
- 2. Check frequency between TCM terminal 38 and ground.

Frequency: Approximately 240 Hz when driving 20 km/h (12 MPH)

#### OK or NG

OK >> GO TO 3. NG >> GO TO 2.



# 2. DETECT MALFUNCTIONING ITEM

Check harness for short or open between TCM and turbine revolution sensor.

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

# 3. CHECK DTC

Perform AT-200, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

#### OK or NG

OK >> INSPECTION END.

NG >> GO TO 4.

## 4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminal for damage or loose connection with harness connector.

#### OK or NG

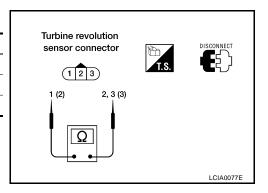
OK >> INSPECTION END.

NG >> Repair or replace damaged parts.

# Component Inspection TURBINE REVOLUTION SENSOR

• Check resistance betwen terminals 1, 2 and 3.

Termi	Resistance (Approx.)	
1	2	No continuity
1	3	No continuity
2	3	2.4 - 2.8 kΩ



ECS004UO

## DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

# DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

PFP:31036

FCS004UP

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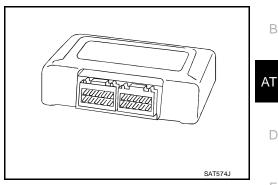
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**Description** 

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.



# **On Board Diagnosis Logic**

ECS004UQ

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

ECS004UR

Check TCM.

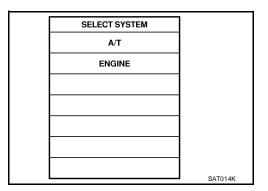
# **Diagnostic Trouble Code (DTC) Confirmation Procedure**

#### NOTE:

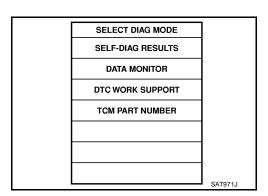
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

#### WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.



Run engine for at least 2 seconds at idle speed.



# DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

# **Diagnostic Procedure**

ECS004UT

# 1. INSPECTION START

# (II) With CONSULT-II

- 1. Turn ignition switch ON and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Touch "ERASE".
- 3. Perform AT-205, "Diagnostic Trouble Code (DTC) Confirmation Procedure".
- 4. Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?

#### Yes or No

Yes >> Replace TCM.

No >> INSPECTION END

## **DTC CONTROL UNIT (EEP ROM)**

# **DTC CONTROL UNIT (EEP ROM)**

PFP:31036

**Description** 

ECS004UU

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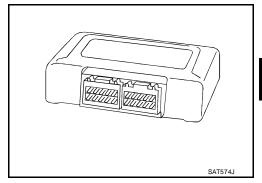
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The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.



#### ON BOARD DIAGNOSIS LOGIC

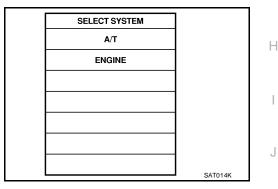
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(EEP ROM)	TCM memory (EEP ROM) is malfunctioning.	• TCM

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

- (I) With CONSULT-II
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.



3. Run engine for at least 2 seconds at idle speed.

SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J

# **DTC CONTROL UNIT (EEP ROM)**

# **Diagnostic Procedure**

ECS004UV

# 1. CHECK DTC

# (II) With CONSULT-II

- 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Move selector lever to "R" position.
- 3. Depress accelerator pedal (Full throttle position).
- 4. Touch "ERASE".
- 5. Turn ignition switch "OFF" position for 10 seconds.

Perform AT-207, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

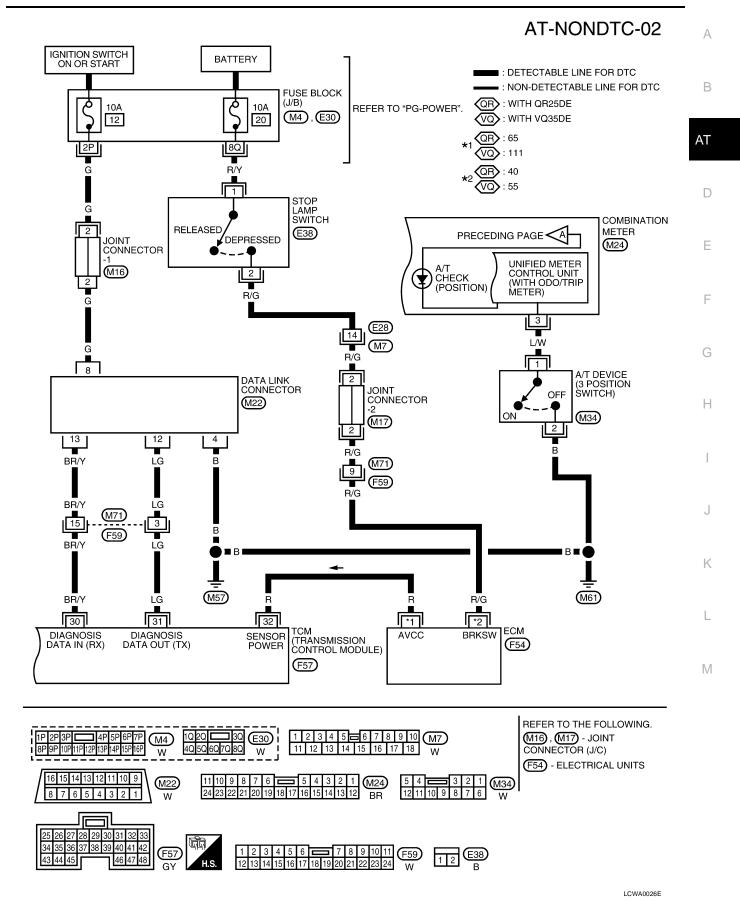
Is the "CONT UNIT (EEP ROM)" displayed again?

Yes >> Replace TCM.

No >> INSPECTION END

#### TROUBLE DIAGNOSIS FOR SYMPTOMS PFP:00007 Α Wiring Diagram — AT — NONDTC FCS004UW AT-NONDTC-01 В IGNITION SWITCH ON OR START FUSE BLOCK ΑT (J/B) REFER TO "PG-POWER". 10A M4 14 D ■ : DETECTABLE LINE FOR DTC ■ : NON-DETECTABLE LINE FOR DTC Е (M71) (F59) GΥ GΥ GΥ 18 ■ G/R ➡ TO SC-START 17 COMBINATION METER NEXT PAGE M23), M24) GΥ PARK/NEUTRAL POSITION (PNP) SWITCH UNIFIED METER CONTROL UNIT (WITH ODO/TRIP METER) (F29) Н 31 GY/R ВR 3 M71 1 6 8 2 GY/R G/W GY/R P/B PU/W BR G ■B → TO SC-START G/W R/B P/B PU/W 27 26 M 35 36 34 TCM (TRANSMISSION CONTROL MODULE) R-SW N/P-SW D-SW 2-SW 1-SW (F57) (M23) M24 (M4)48 47 46 45 44 43 42 41 40 39 38 37 36 24 23 22 21 20 19 18 17 16 15 14 13 12 25 26 27 28 29 30 31 32 33 35 36 37 38 39 40 41 42 (F29) (F57) 12 13 14 15 16 17 18 19 20 21 22 23 24

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
26 PU/W	DI I/M/	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN 1 POSITION	BATTERY VOLTAGE
	1 POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	OV	
27 P/B	PNP SWITCH 2 POSITION	IGNITION ON AND SELECTOR LEVER IN 2 POSITION	BATTERY VOLTAGE	
		IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	ov	
34 G	PNP SWITCH D POSITION	IGNITION ON AND SELECTOR LEVER IN D POSITION	BATTERY VOLTAGE	
		IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	0V	
35 G/W	PNP SWITCH R POSITION	IGNITION ON AND SELECTOR LEVER IN R POSITION	BATTERY VOLTAGE	
		IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	0V	
36 R/B	D/D	R/B PNP SWITCH P OR N POSITION	IGNITION ON AND SELECTOR LEVER IN P OR N POSITION	BATTERY VOLTAGE
	IVD		IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	0V



TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (APPROX.)
30	BR/Y	DATA LINK CONNECTOR	_	_
31	LG	DATA LINK CONNECTOR	_	_
32 R	SENSOR POWER	IGNITION SWITCH ON	4.5 - 5.5V	
		IGNITION SWITCH OFF	0V	

## 1. A/T Check (Position) Indicator Lamp Does Not Come On

ECS004UX

**SYMPTOM:** 

A/T check (position) indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

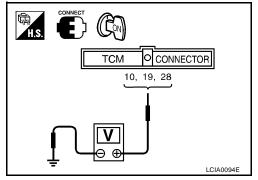
1. CHECK TCM POWER SOURCE

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10 (R/Y), 19 (R/Y), and 28 (Y/R) and ground.

Voltage : Battery voltage

OK or NG

OK >> GO TO 2. NG >> GO TO 3.



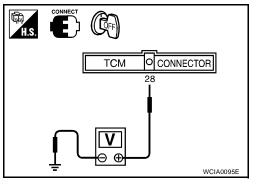
# 2. CHECK POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 (Y/R) and ground.

Voltage : Battery voltage

OK or NG

OK >> GO TO 4. NG >> GO TO 3.



# 3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM (Main harness)
   Refer to AT-100, "Wiring Diagram AT MAIN".
- Ignition switch and fuse Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

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# 4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM harness connector terminals 25, 48 and ground.

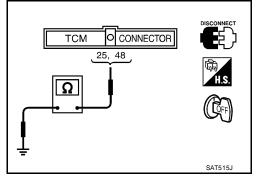
#### Continuity should exist.

#### OK or NG

OK >> GO TO 5.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors. Refer to <a href="AT-100">AT-100</a>, "Wiring Diagram — AT — MAIN".



### 5. DETECT MALFUNCTIONING ITEM

Check the following items:

 Harness and fuse for short or open between ignition switch and A/T check (position) indicator lamp (Main harness)

Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

Harness for short or open between A/T check (position) indicator lamp and TCM

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

## 6. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

# 7. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

# 2. Engine Cannot Be Started In P and N Position

ECS004UY

#### **SYMPTOM:**

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.

# 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

#### (II) With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

## Without CONSULT-II

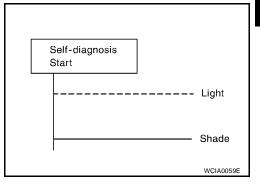
Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

#### Yes or No

Yes

>> Check park/neutral position (PNP) switch circuit. Refer to AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH".

Nο >> GO TO 2.



# 2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH

Check for short or open of park/neutral position (PNP) switch harness connector terminals 1 and 2. Refer to SC-19, "DIAGNOSTIC PROCEDURE 2".

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace park/neutral position (PNP) switch.

# 3. CHECK STARTING SYSTEM

Check starting system. Refer to SC-17, "WORK FLOW" .

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

# 3. In P Position, Vehicle Moves Forward or Backward When Pushed

ECS004V0

#### SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in P position.

AT-215

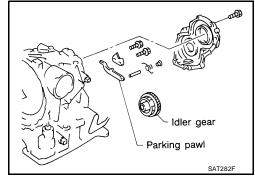
## 1. CHECK PARKING COMPONENTS

Check parking components. Refer to AT-263, "OVERHAUL" and AT-268, "DISASSEMBLY".

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.



## 4. In N Position, Vehicle Moves

SYMPTOM:

Vehicle moves forward or backward when selecting N position.

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# 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

#### With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

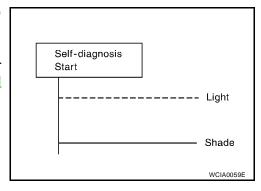
# **Without CONSULT-II**

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

#### Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH".

No >> GO TO 2.



# 2. CHECK CONTROL LINKAGE

Check control cable. Refer to AT-254, "Control Cable" .

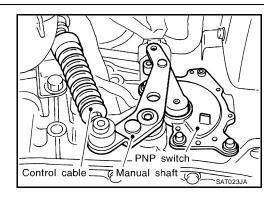
#### OK or NG

OK >> GO TO 4. NG >> GO TO 3.

# 3. ADJUST CONTROL CABLE

Adjust control cable.

>> Refer to AT-258, "Control Cable Adjustment" .

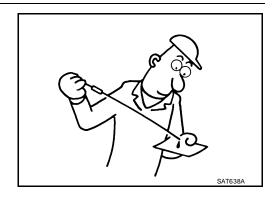


# 4. CHECK A/T FLUID LEVEL

Check A/T fluid level again.

#### OK or NG

OK >> GO TO 5. NG >> Refill ATF.



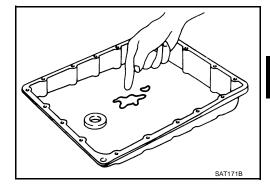
### 5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 7.

NG >> GO TO 6.



### 6. DETECT MALFUNCTIONING ITEM

- 1. Disassemble A/T.
- 2. Check the following items:
- Forward clutch assembly
- Overrun clutch assembly
- Reverse clutch assembly

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

### 7. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

### 8. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 5. Large Shock. N $\rightarrow$ R Position

#### SYMPTOM:

There is large shock when changing from N to R position.

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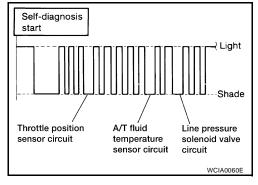
AT-217

### 1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor [accelerator pedal position (APP) sensor] circuit?

#### Yes or No

Yes >> GO TO 2. No >> GO TO 3.



### 2. CHECK DAMAGED CIRCUIT

Check damaged circuit.

>> Refer to AT-109, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT", AT-159, "DTC P0745 LINE PRESSURE SOLENOID VALVE" or AT-175, "DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]".

### 3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

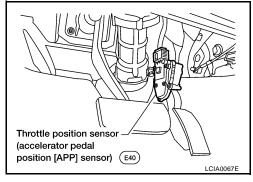
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE) or EC-901, "DTC P0221 TP SENSOR" and EC-915, "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

NG

OK >> GO TO 4.

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



### 4. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to AT-65, "Line Pressure Test" .

#### OK or NG

OK >> GO TO 6.

NG >> GO TO 5.



### 5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot fil-
- Line pressure solenoid valve

#### OK or NG

OK >> GO TO 6.

>> Repair or replace damaged parts. NG

### 6. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

### 7. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 6. Vehicle Does Not Creep Backward In R Position

#### SYMPTOM:

Vehicle does not creep backward when selecting R position.

### 1. CHECK A/T FLUID LEVEL

Check A/T fluid level again.

#### OK or NG

OK >> GO TO 2. NG >> Refill ATF.



### 2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in 1 and R positions.

#### OK or NG

OK >> GO TO 5.

OK in 1 position, NG in R position>> GO TO 3.

NG in both 1 and R positions>> GO TO 4.



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# 3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

### 4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

### 5. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to AT-65, "Line Pressure Test" .

#### OK or NG

OK >> GO TO 7.

NG >> GO TO 6.



### 6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

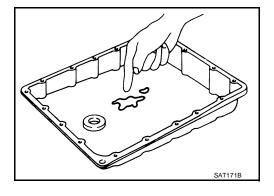
### 7. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 9.

NG >> GO TO 8.



### 8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

#### OK or NG

OK >> GO TO 9.

NG >> Repair or replace damaged parts.

### 9. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 10.

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## 10. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 7. Vehicle Does Not Creep Forward in D, 3, 2 or 1 Position

ECS004V3

#### SYMPTOM:

Vehicle does not creep forward when selecting D, 3, 2 or 1 position.

### 1. CHECK A/T FLUID LEVEL

Check A/T fluid level again.

OK or NG

OK >> GO TO 2.

NG >> Refill ATF.



### 2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in D position. Refer to  $\underline{\text{AT-}}$  61, "Stall Test" .

OK or NG

OK >> GO TO 4.

NG >> GO TO 3.



# $\overline{3}$ . DETECT MALFUNCTIONING ITEM

- Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators". 1.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot fil-
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

#### OK or NG

>> GO TO 4. OK

NG >> Repair or replace damaged parts.

### 4. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to AT-65, "Line Pressure Test".

#### OK or NG

OK >> GO TO 6. NG >> GO TO 5.



### 5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

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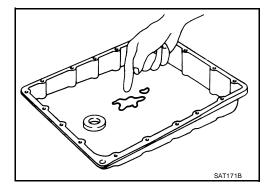
**AT-223** 

### 6. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 8. NG >> GO TO 7.



### 7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

#### 8. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 9.

### 9. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 8. Vehicle Cannot Be Started From D1

**SYMPTOM:** 

Vehicle cannot be started from D1 on Cruise test — Part 1.

ECS004V4

#### 1. CHECK SYMPTOM

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Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-219, "6. Vehicle Does Not Creep Backward In R Position".

### 2. CHECK SELF-DIAGNOSTIC RESULTS

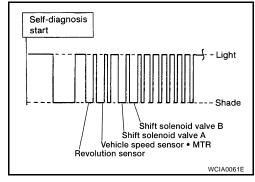
Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

#### Yes or No

Yes

>> Check damaged circuit. Refer to AT-115, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)", AT-165, "DTC P0750 SHIFT SOLENOID VALVE A", AT-170, "DTC P0755 SHIFT SOLENOID VALVE B" or AT-196, "DTC VEHICLE SPEED SENSOR MTR".

No >> GO TO 3.



### $3.\,$ check throttle position sensor [accelerator pedal position (app) sensor]

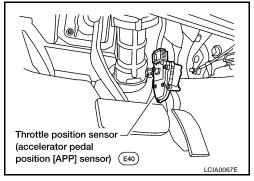
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE), or EC-901, "DTC P0221 TP P0221 TP P0221 APP P0221 APP P0221 APP P0221 APP P0221 APP P0221 (with VQ35DE).

#### OK or NG

OK >> GO TO 4.

NG

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



### 4. CHECK LINE PRESSURE

Check line pressure at stall point with selector lever in D position. Refer to  $\underline{\text{AT-65}}$ , "Line Pressure Test".

#### OK or NG

OK >> GO TO 6.

NG >> GO TO 5.



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### 5. DETECT MALFUNCTIONING ITEM

- Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators" .
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

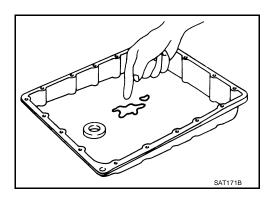
#### 6. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 7.

NG >> GO TO 5.



### 7. DETECT MALFUNCTIONING ITEM

- Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace damage parts.

### 8. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 9.

### 9. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 9. A/T Does Not Shift: D1 $\rightarrow$ D2 or Does Not Kickdown: D4 $\rightarrow$ D2

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SYMPTOM:

A/T does not shift from D1 to D2 at the specified speed.

A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed.

#### 1. CHECK SYMPTOM

Are "7. Vehicle Does Not Creep Forward In D, 3, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-222, "7. Vehicle Does Not Creep Forward in D, 3, 2 or 1 Position" and AT-224, "8. Vehicle Cannot Be Started From D1".

### 2. CHECK SELF-DIAGNOSTIC RESULTS

#### With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

#### Without CONSULT-II

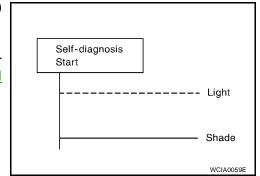
Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes

>> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH"</u>.

No >> GO TO 3.



### 3. CHECK VEHICLE SPEED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT

Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to <u>AT-115, "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SENSOR)"</u> and <u>AT-196, "DTC VEHICLE SPEED SENSOR MTR"</u>.

#### OK or NG

OK >> GO TO 4.

NG >> Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

### 4. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

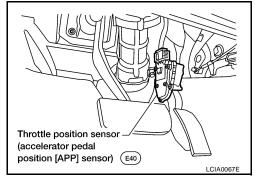
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE), or EC-901, "DTC P0221 TP SENSOR" and EC-915, "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

OK >> GO TO 5.

NG

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



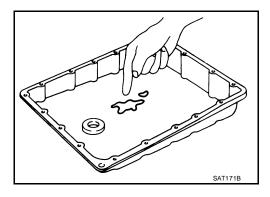
### 5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 7.

NG >> GO TO 6.



### 6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Oil pump assembly

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

7. DETECT MALFUNCTIONING ITEM	А
Remove control valve. Refer to AT-255, "Control Valve Assembly and Accumulators" .	$\wedge$
2. Check the following items:	
- Shift valve A	В
- Shift solenoid valve A	
- Pilot valve	АТ
- Pilot filter	/ <b>(</b> 1
OK or NG	
OK >> GO TO 8.	D
NG >> Repair or replace damaged parts.	
8. CHECK SYMPTOM	Е
Check again.	
OK or NG	_
OK >> INSPECTION END NG >> GO TO 9.	F
9. CHECK TCM INSPECTION	G
Perform TCM input/output signal inspection.	
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	Н
OK or NG	П
OK >> INSPECTION END	
NG >> Repair or replace damaged parts.	
10. A/T Does Not Shift: D2 $\rightarrow$ D3	
SYMPTOM:	
A/T does not shift from D <sub>2</sub> to D <sub>3</sub> at the specified speed.	J
1. снеск зумртом	K
Are 7. Vehicle Does Not Creep Forward In D, 3, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D1 OK?	
Yes or No	L
Yes >> GO TO 2. No >> Go to AT-222, "7. Vehicle Does Not Creep Forward in D, 3, 2 or 1 Position" and AT-224, "8. Vehicle Cannot Be Started From D1".	M

### 2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

#### (II) With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

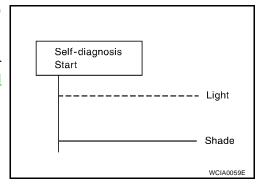
#### Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

#### Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH".

No >> GO TO 3.



### 3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

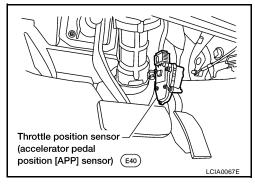
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to  $\underline{\text{EC-250}}$ , "DTC P0221 TP SENSOR" and  $\underline{\text{EC-263}}$ , "DTC P0226 APP SENSOR" (with QR25DE), or  $\underline{\text{EC-901}}$ , "DTC P0221 TP SENSOR" and  $\underline{\text{EC-915}}$ , "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

OK >> GO TO 4.

NG >> Repair or

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



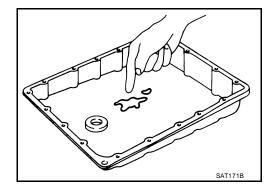
### 4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 6.

NG >> GO TO 5.



1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".	
2. Check the following items:	
Shift valve B	
Shift solenoid valve B	
- Pilot valve	
- Pilot filter	
3. Disassemble A/T.	
4. Check the following items:	
- Servo piston assembly	
- High clutch assembly	
- Oil pump assembly	
OK or NG	
OK >> GO TO 7.  NG >> Repair or replace damaged parts.	
6. detect malfunctioning item	
<ul> <li>Shift valve B</li> <li>Shift solenoid valve B</li> <li>Pilot valve</li> <li>Pilot filter</li> <li>OK or NG</li> <li>OK &gt;&gt; GO TO 7.</li> <li>NG &gt;&gt; Repair or replace damaged parts.</li> <li>7. CHECK SYMPTOM</li> </ul>	
Check again.	
OK or NG	
OK >> INSPECTION END	
NG >> GO TO 8.	
8. CHECK TCM INSPECTION	
Perform TCM input/output signal inspection.	
<ol> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	
OK or NG	
OK >> INSPECTION END	
NG >> Repair or replace damaged parts.	
11. A/T Does Not Shift: D <sub>3</sub> → D <sub>4</sub>	ECS004V7
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- A/T does not shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed.
- A/T must be warm before D<sub>3</sub> to D<sub>4</sub> shift will occur.

#### 1. CHECK SYMPTOM

Are "7. Vehicle Does Not Creep Forward In D, 3, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1" OK?

#### Yes or No

Yes >> GO TO 2.

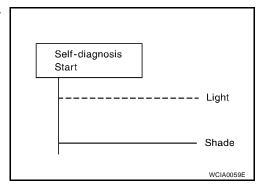
No >> Go to AT-222, "7. Vehicle Does Not Creep Forward in D, 3, 2 or 1 Position" and AT-224, "8. Vehicle Cannot Be Started From D1".

### 2. CHECK SELF-DIAGNOSTIC RESULTS

#### With CONSULT-II

Does self-diagnosis, after cruise test, show damage to any of the following circuits?

- Park/neutral position (PNP) switch
- Overdrive control switch
- A/T fluid temperature sensor
- Vehicle speed sensor-A/T (revolution sensor)
- Shift solenoid valve A or B

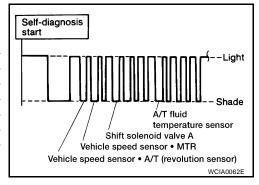


#### Vehicle speed sensor·MTR

#### Yes or No

Yes >> Check damaged circuit. Refer to AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH", AT-109, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT", AT-115, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)", AT-165, "DTC P0750 SHIFT SOLENOID VALVE A", AT-170, "DTC P0755 SHIFT SOLENOID VALVE B" or AT-196, "DTC VEHICLE SPEED SENSOR MTR".

No >> GO TO 3.



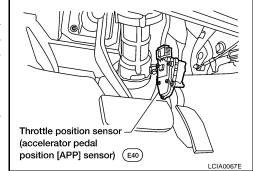
### 3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE), or EC-901, "DTC P0221 TP SENSOR" and EC-915, "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

OK >> GO TO 4.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



### 4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 6. >> GO TO 5. NG

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### 5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Torque converter
- Oil pump assembly

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

### 6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

#### 7. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

**AT-233** 

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### 8. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 12. A/T Does Not Perform Lock-up

ECS004V8

#### **SYMPTOM:**

A/T does not perform lock-up at the specified speed.

### 1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to torque converter clutch solenoid valve circuit after cruise test?

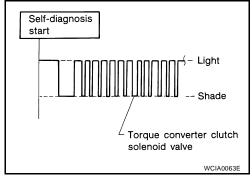
#### Yes or No

Yes

>> Check torque converter clutch solenoid valve circuit.

Refer to AT-146, "DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE".

No >> GO TO 2.



### 2. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

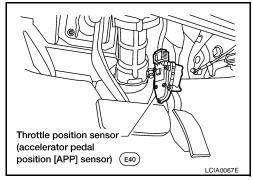
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE), or EC-901, "DTC P0221 TP SENSOR" and EC-915, "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

OK >> GO TO 3.

NG >> Repair

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



### 3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check following items:
- Torque converter clutch control valve
- Torque converter relief valve
- Torque converter clutch solenoid valve
- Pilot valve
- Pilot filter

#### OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

### 4. CHECK SYMPTOM

Α

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

### 5. CHECK TCM INSPECTION

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- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 13. A/T Does Not Hold Lock-up Condition

ECS004V9

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.

### 1. CHECK SELF-DIAGNOSTIC RESULTS

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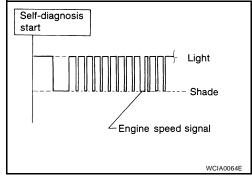
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Does self-diagnosis show damage to engine speed signal circuit after cruise test?

Yes or No

Yes >> Check engine speed signal circuit. Refer to <u>AT-120,</u> "DTC P0725 ENGINE SPEED SIGNAL".

No >> GO TO 2.



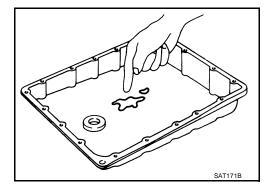
### 2. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 4.

NG >> GO TO 3.



**AT-235** 

# 3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check torque converter and oil pump assembly.

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

### 4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

### 5. CHECK SYMPTOM

Check again.

#### OK or NG

OK >> INSPECTION END

NG >> GO TO 6.

### 6. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 14. Lock-up Is Not Released

ECS004VA

#### **SYMPTOM:**

Lock-up is not released when accelerator pedal is released.

### 1. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR] CIR-**CUIT**

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to throttle position sensor [accelerator pedal position (APP) sensor] circuit?

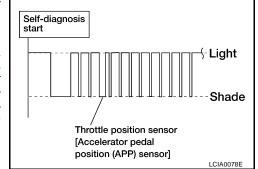
Without CONSULT-II

Does self-diagnosis show damage to throttle position sensor [accelerator pedal position (APP) sensor] circuit?

Yes or No

Yes >> Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-250, "DTC P0221 TP SENSOR" and EC-263, "DTC P0226 APP SENSOR" (with QR25DE), or EC-901, "DTC P0221 TP SENSOR" and EC-915, "DTC P0226 APP SENSOR" VQ35DE).

No >> GO TO 2.



### 2. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 3.

### 3. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 15. Engine Speed Does Not Return To Idle (Light Braking D4 $\rightarrow$ D3 ) SYMPTOM:

- Engine speed does not smoothly return to idle when A/T shifts from D4 to D3.
- Vehicle does not decelerate by engine brake when A/T selector lever is in 3 position.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.

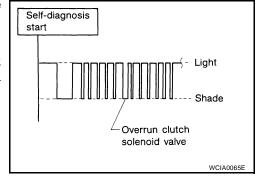
### 1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to overrun clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check overrun clutch solenoid valve circuit. Refer to AT-180, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE".

>> GO TO 2. No



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### 2. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

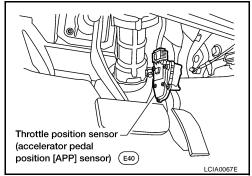
Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to  $\underline{\text{EC-250}}$ , "DTC P0221 TP SENSOR" and  $\underline{\text{EC-263}}$ , "DTC P0226 APP SENSOR" (with QR25DE), or  $\underline{\text{EC-901}}$ , "DTC P0221 TP SENSOR" and  $\underline{\text{EC-915}}$ , "DTC P0226 APP SENSOR" (with VQ35DE).

#### OK or NG

OK >> GO TO 3.

NG

>> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



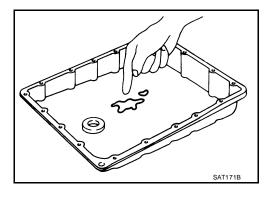
### 3. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

#### OK or NG

OK >> GO TO 5.

NG >> GO TO 4.



### 4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Overrun clutch control valve
- Overrun clutch reducing valve
- Overrun clutch solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Overrun clutch assembly
- Oil pump assembly

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

#### DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-255, "Control Valve Assembly and Accumulators".
- 2. Check the following items:
- Overrun clutch control valve
- Overrun clutch reducing valve
- Overrun clutch solenoid valve

#### OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

#### 6. CHECK SYMPTOM

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Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

### 7. CHECK TCM INSPECTION

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- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

#### 16. Vehicle Does Not Start From D1

SYMPTOM:

Vehicle does not start from D1 on Cruise test — Part 2.

### 1. CHECK SELF-DIAGNOSTIC RESULTS

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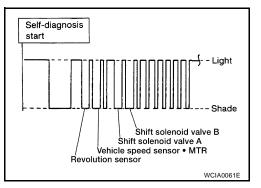
Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

Yes or No

Yes

>> Check damaged circuit. Refer to AT-115, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)", AT-165, "DTC P0750 SHIFT SOLENOID VALVE A", AT-170, "DTC P0755 SHIFT SOLENOID VALVE B" or AT-196, "DTC VEHICLE SPEED SENSOR MTR".

No >> GO TO 2.



### 2. CHECK SYMPTOM

Check again.

OK or NG

OK >> Go to AT-224, "8. Vehicle Cannot Be Started From D1".

NG >> GO TO 3.

### 3. CHECK TCM INSPECTION

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- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

#### OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 17. A/T Does Not Shift: D4 $\, ightarrow$ 33 , When A/T Selector Lever D ightarrow 3

ECS004VD

SYMPTOM:

A/T does not shift from D<sub>4</sub> to 3<sub>3</sub> when changing A/T selector lever from D  $\rightarrow$  3 position.

### 1. CHECK 3 POSITION SWITCH CIRCUIT

#### With CONSULT-II

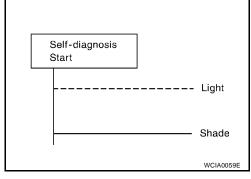
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to 3 position switch circuit?

#### **Without CONSULT-II**

Does self-diagnosis show damage to 3 position switch circuit? Yes or No

Yes >> Check 3 position switch circuit. Refer to <u>AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH"</u>.

No >> Go to AT-229, "10. A/T Does Not Shift:  $D_2 \rightarrow D_3$ ".



### 18. A/T Does Not Shift: 33 $\, ightarrow$ 22 , When Selector Lever 3 ightarrow 2 Position

ECS004VE

#### SYMPTOM:

A/T does not shift from 33 to 22 when changing selector lever from 3 to 2 position.

### 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

#### With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

#### Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

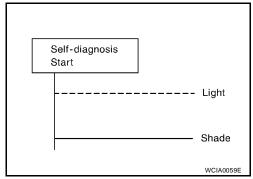
#### Yes or No

Yes >

>> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-103, "DTC P0705 PARK/NEUTRAL POSITION SWITCH"</u>.

No

>> Go to AT-227, "9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  or Does Not Kickdown:  $D_4 \rightarrow D_2$ " .



# 19. A/T Does Not Shift: 22 $\rightarrow$ 11 , When Selector Lever 2 $\rightarrow$ 1 Position SYMPTOM:

ECS004VF

A/T does not shift from 22 to 11 when changing selector lever from 2 to 1 position.

### 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

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(II) With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

**Without CONSULT-II** 

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

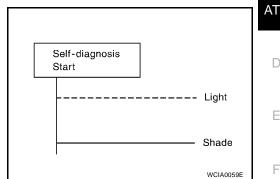
Yes or No

>> Check park/neutral position (PNP) switch circuit. Refer Yes

to AT-103, "DTC P0705 PARK/NEUTRAL POSITION

SWITCH".

Nο >> GO TO 2.



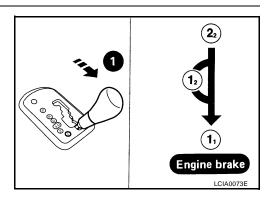
### 2. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 3.



### 3. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

### 20. Vehicle Does Not Decelerate By Engine Brake

ECS004VG

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**SYMPTOM:** 

Vehicle does not decelerate by engine brake when shifting from 22 (12) to 11.

### 1. CHECK SYMPTOM

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> Go to AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking D<sub>4</sub>  $\rightarrow$  D<sub>3</sub> )" .

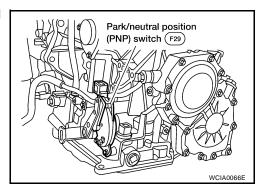
>> Go to AT-219, "6. Vehicle Does Not Creep Backward In R Position". No

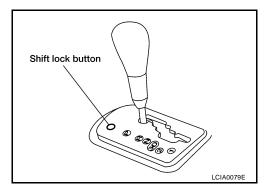
**AT-241** 

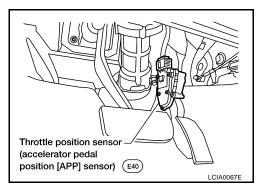
# 21. TCM Self-diagnosis Does Not Activate (PNP & 3 Position Switches Circuit Checks), and Throttle Position Sensor [Accelerator Pedal Position (APP) Sensor] Circuit Check

#### SYMPTOM:

A/T check (position) indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.







#### **DESCRIPTION**

- Park/neutral position (PNP) switch
   The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.
- 3 position switch
   Detects the A/T selector lever in 3 position and sends a signal to the TCM.
- Throttle position sensor [accelerator pedal position (APP) sensor]
   The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls the throttle position. This system also uses an electric throttle control actuator, which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.

#### **DIAGNOSTIC PROCEDURE**

#### NOTE:

The diagnostic procedure includes inspection for the 3 position switch circuit.

### 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II)

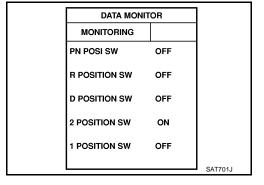
### (II) With CONSULT-II

- Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P/N, R, D, 2 and 1 position switches moving selector lever to each position.
   Check that the signal of the selector lever position is indicated properly.

#### OK or NG

OK >> GO TO 5.

NG >> GO TO 2.

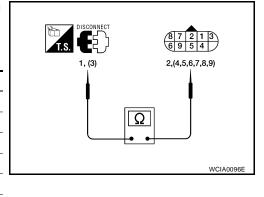


### 2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/R) and 2 (B) and between terminals 3 (G/Y) and 4 (PU/W), 5 (P/B), 6 (G), 7 (BR), 8 (G/W) and 9 (GY/R) while moving manual shaft through each position.

Lever position	Termi	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	



- If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- If OK on step b, adjust manual control cable. Refer to AT-258, "Control Cable Adjustment".
- If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- If OK on step d, adjust park/neutral position (PNP) switch. Refer to <u>AT-257, "Park/Neutral Position (PNP)</u>
   Switch Adjustment".
- If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

#### OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

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# 3. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITHOUT CONSULT-II)

### **8** Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26 (PU/W), 27 (P/B), 34 (G), 35 (G/W), 36 (R/B) and ground while moving selector lever through each position.

Lever Position		Т	erminal N	0.	
Level POSITION	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

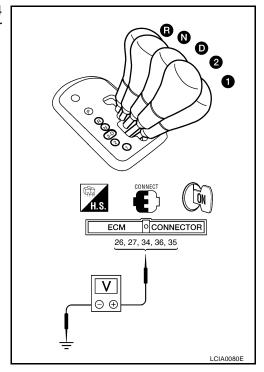
Voltage:

**B**: Battery voltage

0 : 0V

#### OK or NG

OK >> GO TO 6. NG >> GO TO 4.

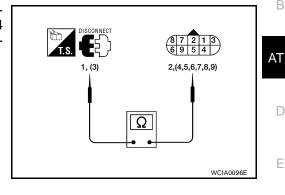


### 4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- Check continuity between park/neutral position (PNP) switch terminals 1 (G/R) and 2 (B), and between terminals 3 (G/Y) and 4 (PU/W), 5 (P/B), 6 (G), 7 (BR), 8 (G/W) and 9 (GY/R) while moving manual shaft through each position.

Lever position	Termi	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	



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- If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to
- If OK on step b, adjust manual control cable. Refer to AT-258, "Control Cable Adjustment".
- If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-257, "Park/Neutral Position (PNP) Switch Adjustment".
- If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

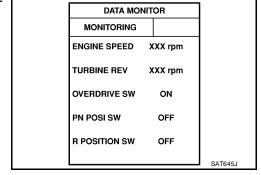
### 5. CHECK 3 POSITION SWITCH CIRCUIT (WITH CONSULT-II)

#### (II) With CONSULT-II

- Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out "OVERDRIVE SW". Check the signal of the 3 position switch is indicated properly. (Overdrive switch "ON" displayed on CONSULT-II means overdrive "OFF".)

#### OK or NG

OK >> GO TO 7. NG >> GO TO 6.



AT-245

### 6. DETECT MALFUNCTIONING ITEM

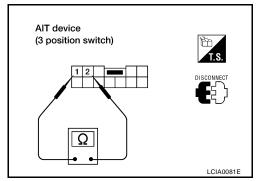
Check the following items:

- 3 position switch M34.
- Check for continuity between terminals 1 (L/W) and 2 (B) with selector lever in 3 position.
- Harness for short or open between meter and 3 position switch (Main harness)
- Harness of ground circuit for 3 position switch (Main harness) for short or open

#### OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.



### 7. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Perform throttle position sensor [accelerator pedal position (APP) sensor] inspection. Refer to <u>AT-175</u>,
 "DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]".

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

### 8. CHECK TCM INSPECTION

1. Perform TCM input/output inspection. Refer to AT-93, "TCM INSPECTION TABLE"

#### OK or NG

OK >> INSPECTION END

NG >> Inspect TCM terminals and related wiring harnesses for damage or loose connections. Repair or replace damaged parts.

#### A/T SHIFT LOCK SYSTEM

PFP:34950

**Description** FCS004VI

The mechanical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.

With the key removed, the selector lever cannot be shifted from "P" to any other position.

The key cannot be removed unless the selector lever is placed in "P".

The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

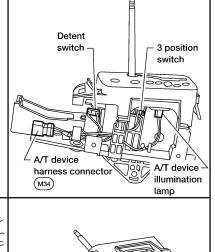
### **Shift Lock System Electrical Parts Location**

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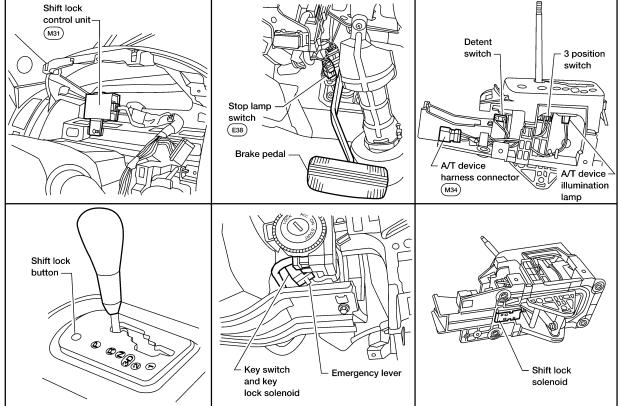
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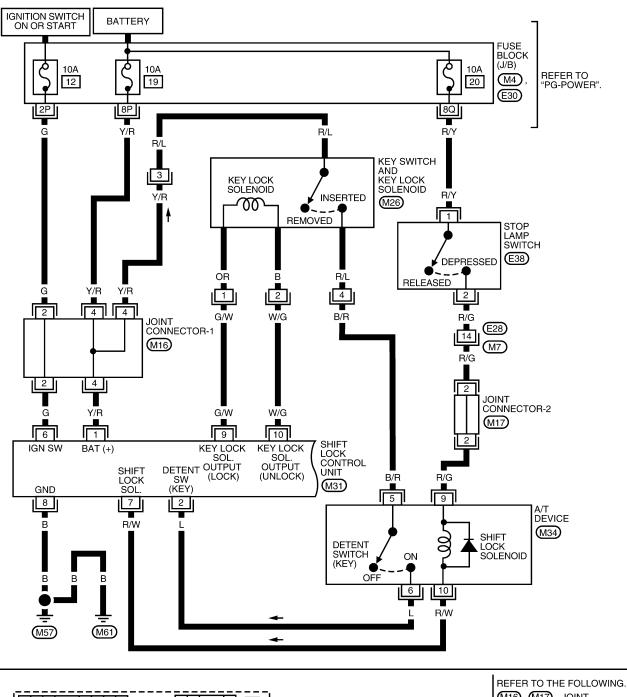
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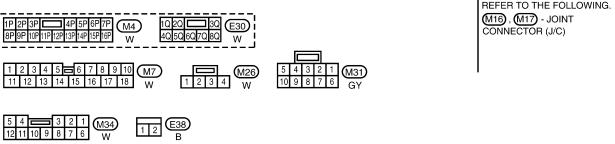


### Wiring Diagram — SHIFT —

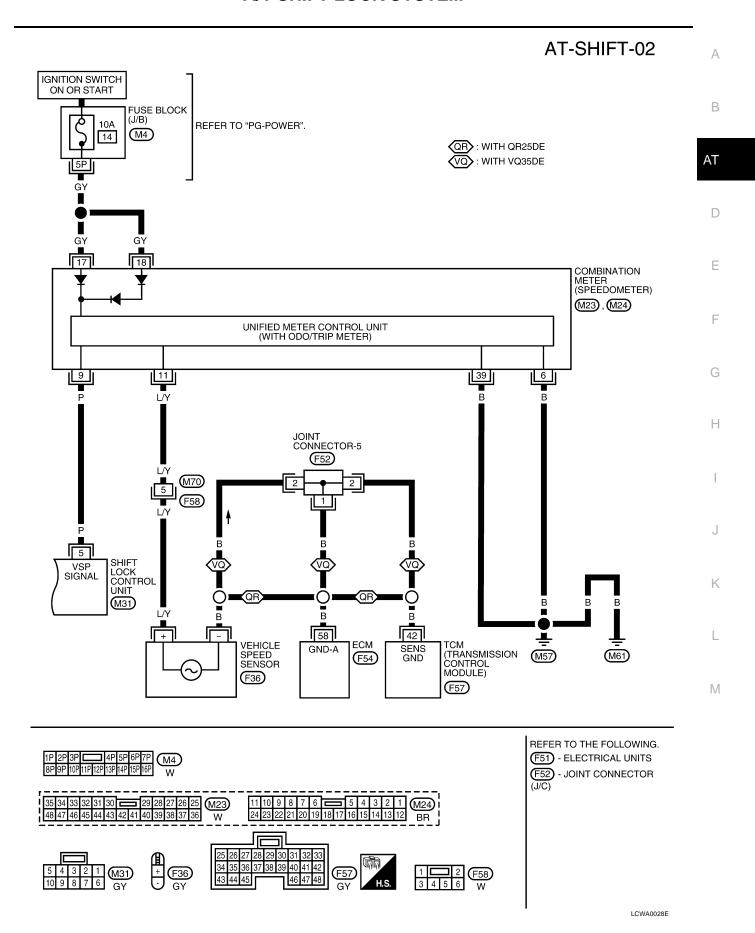
ECS004VK

#### AT-SHIFT-01



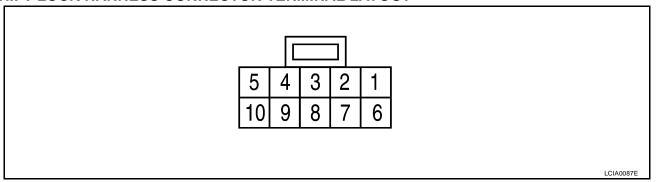


LCWA0027E



# Shift Lock Control Unit Reference Values SHIFT LOCK HARNESS CONNECTOR TERMINAL LAYOUT

ECS004VL



#### SHIFT LOCK CONTROL UNIT INSPECTION TABLE

Data are reference values.

Terminal No.		Itom	Condition	Judgement standard	
(+)	(-)	ileiii	Condition Sudgement's		
	1 8 Power source		IGN SW: "ON"	Battery voltage	
1			IGN SW: "OFF"		
2	8	Detent SW (key)	The position when the key is inserted and the selector lever is set to a position other than the "P" position	Battery voltage	
			Except the above	Approx. 0V	
6	8	ICN Cimpal	IGN SW: "ON"	Battery voltage	
0	8	IGN Signal	IGN SW: "OFF"	Approx. 0V	
			When the brake pedal is depressed	Battery voltage	
7	7 8 Shift Lock Solenoid		IGN SW: "ON" and vehicle speed is less than 8 km/h (5 mph)	Approx. 0V	
8	-	Ground	IGN SW: "ON"	Approx. 0V	
9	8	Key Lock Signal	When the selector lever is set to a position other than the "P" position	-12V for approx. 30 ms	
			Except the above	Approx. 0V	
10	8	Key Unlock Signal	When the selector lever is set to the" P" position	Battery voltage for approx. 150 ms	
			Except the above	Approx. 0V	

#### **CAUTION:**

Confirm that the pointer swings only momentarily because the output time is so short. If the inspection is done with an oscilloscope, it should be observed that the power source voltage lasts for 3.5 to 10 ms.

# Component Inspection SHIFT LOCK SOLENOID

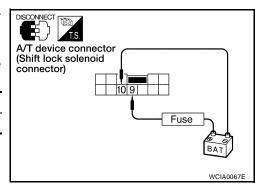
ECS004VM

Check operation by applying battery voltage to A/T device connector.

#### **CAUTION:**

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector No.	Terminal No.
M34	9 (Battery voltage) - 10 (Ground)

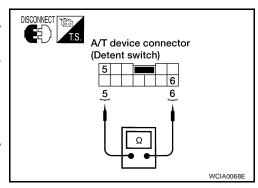


#### **DETENT SWITCH**

#### For Key:

Check continuity between terminals of the A/T device connector.

Condition	Connector No.	Terminal No.	Continuity
The position when the selector lever is set to a position other than the "P" position, or when it is shifted from the "R" to the "P" position	M34	5 - 6	Yes
Except the above			No



#### **KEY LOCK SOLENOID**

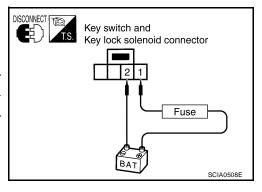
#### **Key Lock**

 Check operation by applying battery voltage to key switch and key lock solenoid connector.

#### **CAUTION:**

#### Be careful not to cause burnout of the harness.

Connector No.	Terminal No.
M26	1 (Battery voltage) - 2 (Ground)



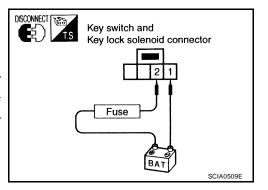
#### **Key Unlock**

 Check operation by applying battery voltage to key switch and key lock solenoid connector.

#### **CAUTION:**

#### Be careful not to cause burnout of the harness.

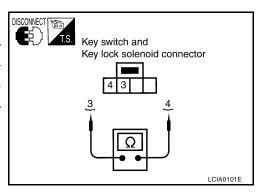
Connector No.	Terminal No.
M26	2 (Battery voltage) - 1 (Ground)



#### **KEY SWITCH**

 Check continuity between terminals of the key switch and key lock solenoid connector.

Condition	Connector No.	Terminal No.	Continuity
Key inserted	M26	3 - 4	Yes
Key removed	IVIZO	3-4	No



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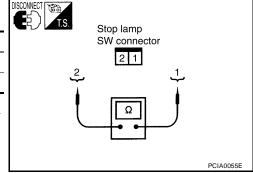
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#### **STOP LAMP SWITCH**

Check continuity between terminals of the stop lamp switch connector.

Condition	Connector No.	Terminal No.	Continuity
When brake pedal is depressed	E38	1 - 2	Yes
When brake pedal is released	L30	1-2	No

Check stop lamp switch after adjusting brake pedal. Refer to  $\underline{\sf BR-6,}$  "Inspection and Adjustment" .



# SHIFT CONTROL SYSTEM

# SHIFT CONTROL SYSTEM

PFP:34901

**Control Device** 

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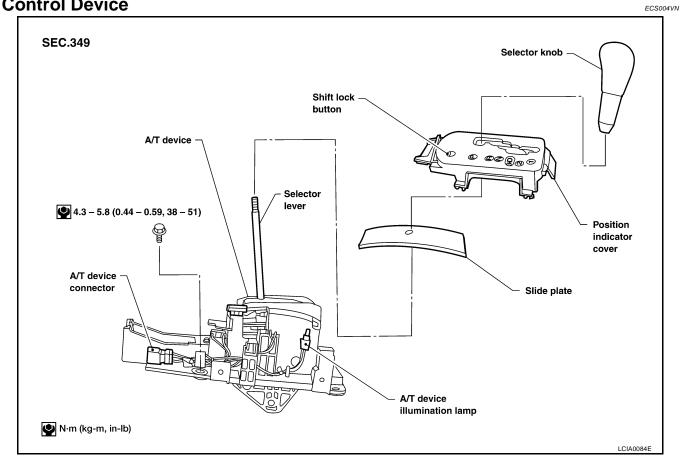
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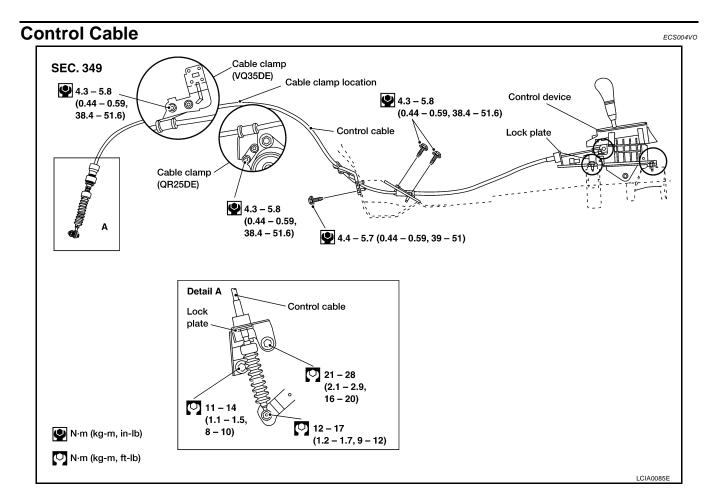
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AT-253

# **SHIFT CONTROL SYSTEM**



# **ON-VEHICLE SERVICE**

#### PFP:00000

#### Α ECS004VP

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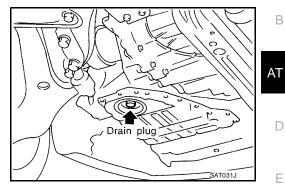
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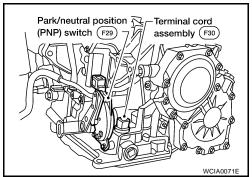
## **Control Valve Assembly and Accumulators REMOVAL**

# Drain ATF from transaxle.

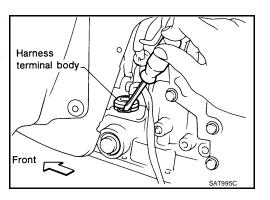
- 2. Remove oil pan using power tools, and gasket.
  - Do not reuse oil pan bolts.



3. Disconnect terminal cord assembly harness connector.



- 4. Remove stopper ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.

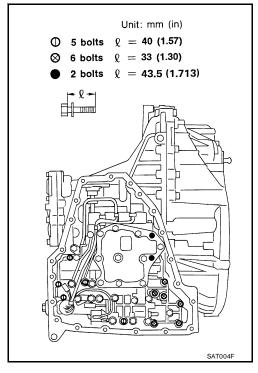


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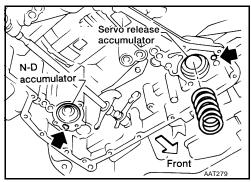
6. Remove control valve assembly by removing fixing bolts  ${\bf I}$  ,  ${\bf X}$  and  ${lue{lue}}$  .

Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-290, "Control Valve Assembly".

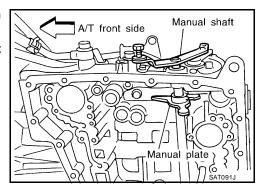


- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
  - Hold each piston with a rag.



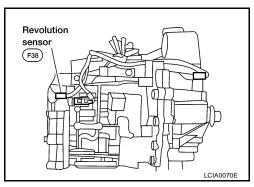
#### **INSTALLATION**

- Set manual shaft in Neutral, then align manual plate with groove in manual valve.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.



# **Revolution Sensor Replacement**

- 1. Disconnect electrical connector.
- Remove revolution sensor from A/T.
- 3. Reinstall any part removed.
  - Always use new sealing parts.



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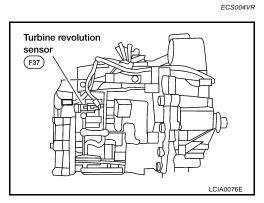
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ECS004VQ

# **Turbine Revolution Sensor Replacement**

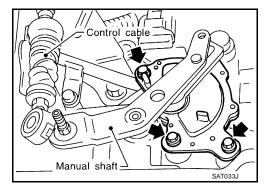
- 1. Disconnect electrical connector.
- 2. Remove bolt, and turbine revolution sensor from A/T.
- 3. Reinstall any part removed.
  - Always use new sealing parts.



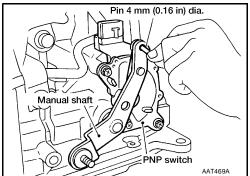
ECS004VS

# Park/Neutral Position (PNP) Switch Adjustment

- 1. Remove control cable from manual shaft.
- 2. Set manual shaft in N position.
- 3. Loosen park/neutral position (PNP) switch fixing bolts.



- 4. Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft as near vertical as possible.
- 5. Reinstall any part removed.
- Check continuity of park/neutral position (PNP) switch. Refer to <u>AT-106, "Diagnostic Procedure"</u> .



AT-257

# **Control Cable Adjustment**

Move selector lever from the P position to the 1 position. You should be able to feel the detent in each position. If the detent cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

1. Place selector lever in the P position.

#### CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

- 2. Loosen control cable lock nut.
- Secure the manual lever.
- 4. Using the specified force, push the control cable in the direction of the arrow shown in the illustration.

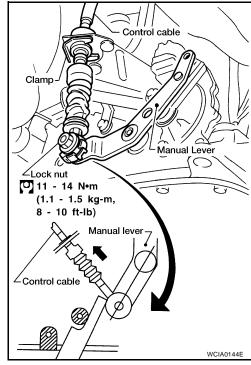
**Specified force** : 9.8 N (1.0 kg, 2.2 lb)

- 5. Tighten control cable lock nut.
- 6. Move selector lever from P to 1 position. Make sure that selector lever moves smoothly.
  - Make sure that the starter operates when the selector lever is placed in the N or P position.
  - Make sure that the transmission is locked properly when the selector lever is placed in the P position.

## **Differential Side Oil Seal Replacement**

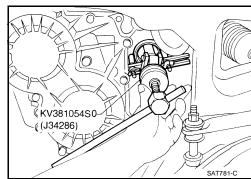
- Remove drive shaft assembly. Refer to <u>FAX-11</u>, <u>"FRONT DRIVE</u> SHAFT".
- Remove oil seal.

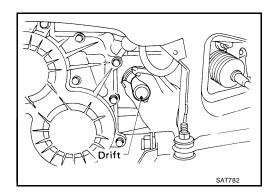
- 3. Install oil seal.
  - Apply ATF before installing.



ECS004VU

ECS004VT

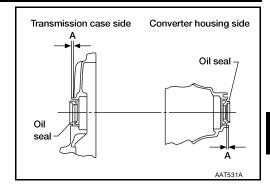




• Install oil seals so dimension A is within specification

A : -0.5 mm (-0.02 in) to 0.5 mm (0.02 in)

4. Reinstall any part removed.



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## **REMOVAL AND INSTALLATION**

#### REMOVAL AND INSTALLATION

PFP:00000

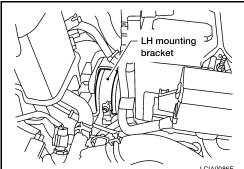
Removal FCS004VV

#### **CAUTION:**

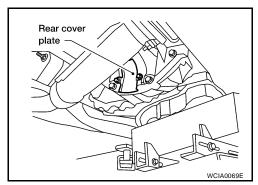
When removing the transaxle assembly from engine, first remove the crankshaft position sensor from the assembly (with VQ35DE).

Be careful not to damage sensor edge.

- Remove battery and bracket and tray.
- Remove air cleaner assembly, refer to EM-14, "Removal and Installation" (with QR25DE), or EC-991, "CONSULT-II Reference Value in Data Monitor Mode" (with VQ35DE).
- Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- Disconnect harness connectors of revolution sensor, ground, vehicle speed sensor, mass air flow sensor, and turbine revolution sensor.
- 5. Remove crankshaft position sensor from transaxle (with VQ35DE).
- Remove LH mounting bracket from transaxle and body.
- Remove rear engine mount through bolt.
- 8. Disconnect control cable at transaxle side.
- Remove drive shafts. Refer to FAX-11, "FRONT DRIVE SHAFT"
- 10. Drain ATF.
- 11. Remove push clips and engine undercover.
- 12. Disconnect fluid cooler piping at radiator.
- 13. Remove starter motor from transaxle refer to SC-23, "Removal and Installation".



- 14. Support engine.
- 15. Remove upper transaxle to engine bolts.
- 16. Remove front suspension member, refer to FSU-14, "Removal and Installation".
- 17. Remove rear cover plate and bolts securing torque converter to drive plate.
  - Rotate crankshaft for access to securing bolts.



- 18. Support transaxle with a jack.
- 19. Remove lower transaxle to engine bolts.
- 20. Lower transaxle while supporting it with a jack.

## **REMOVAL AND INSTALLATION**

**Installation** ECS004VW

Drive plate runout

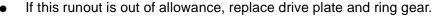
#### **CAUTION:**

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout:

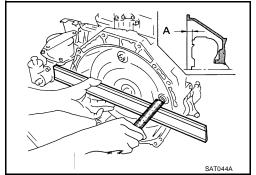
Refer to EM-91, "SERVICE DATA AND SPECIFICATIONS (SDS)" (with QR25DE).

Refer to <u>EM-206, "SERVICE DATA AND SPECIFICA-TIONS (SDS)"</u> (with VQ35DE).

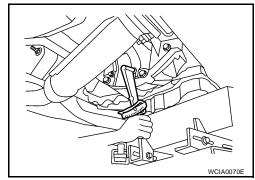


When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

Distance "A" : 14 mm (0.55 in) or more



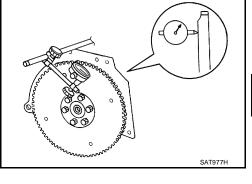
- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.



- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to <u>EM-63</u>, "Removal and Installation" (with QR25DE), or <u>EC-1009</u>, "Diagnostic Procedure" (with VQ35DE).
- Tighten front suspension member bolts to the specified torque. Refer to FSU-14, "FRONT SUSPENSION MEMBER".
- Tighten rear plate cover bolts to the specified torque. Refer to AT-263, "OVERHAUL".

Bolt No.	Tightening torque N-m (kg-m, ft-lb)	I mm (in)
1	70 - 79 (7.1 - 8.1, 52 - 58)	65 (2.56)
2	70 - 79 (7.1 - 8.1, 52 - 58)	52 (2.05)
3	70 - 79 (7.1 - 8.1, 52 - 58)	40 (1.57)
4	78 - 98 (7.9 - 10.0, 58 - 72)	124 (4.88)

- Reinstall any part removed.
- Reconnect electrical connectors.



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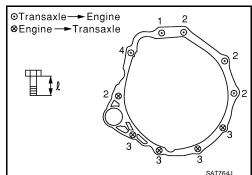
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## **REMOVAL AND INSTALLATION**

- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
  - With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.
- Perform road test. Refer to AT-66, "Road Test".

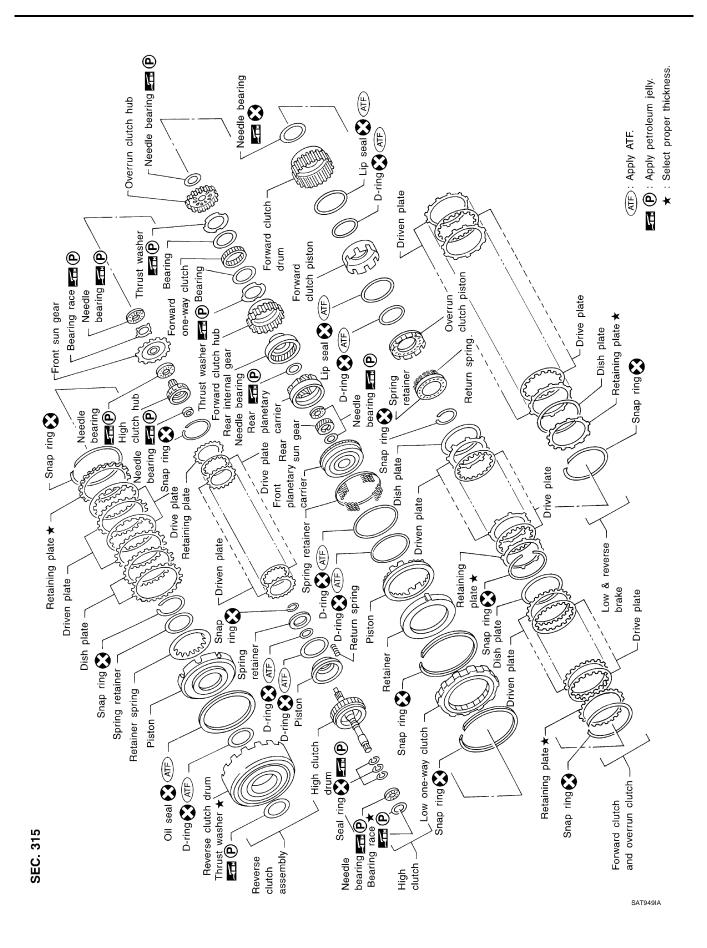


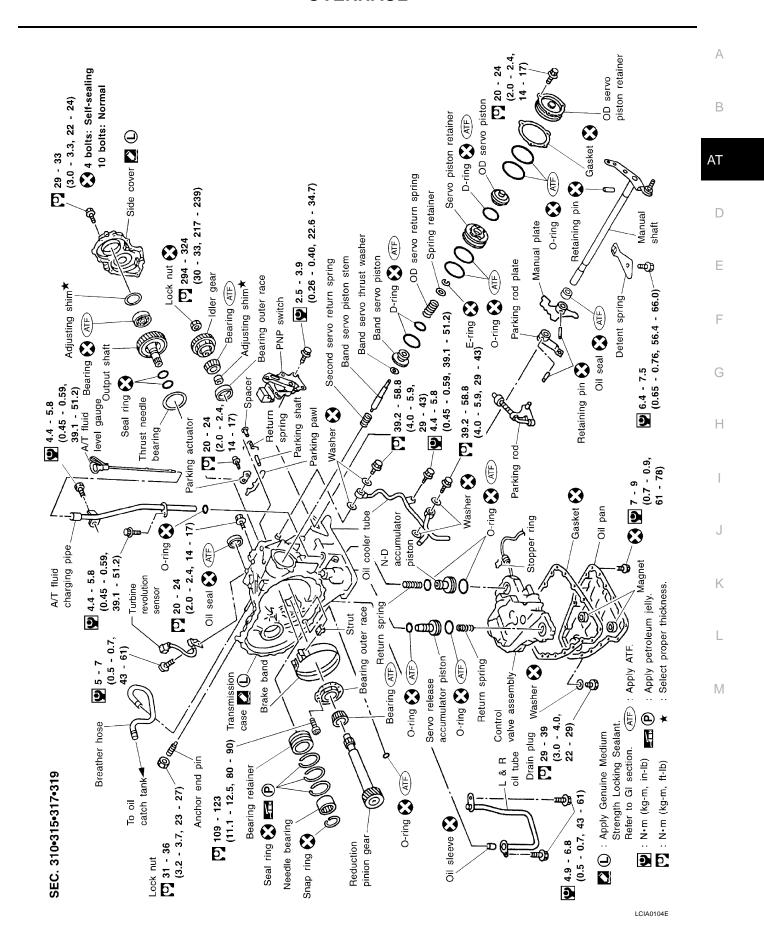
**OVERHAUL** PFP:00000 Α Components ECS004VX SEC. 311•313•327•381 Differential side bearing adjusting shim\* В 113 - 127 (11.5 - 13.0, 84 - 94) Pinion mate gear thrust washer ΑT Pinion mate gear Lock pin D Differential side **6** bearing (ATF) Side gear thrust washer ★ Final gear Е Speedometer drive gear Pinion mate shaft Side gear 7 - 10 (0.7 - 1.1, 61 - 95)Differential case Gasket 🔀 Differential side bearing ATF Oil pump cover **(7)** 18 - 20 Н (1.8 - 2.1, 13 - 15)4.9 - 6.8 4.9 - 6.8 Outer gear (0.5 - 0.7, 43 - 61)(0.5 - 0.7, 43 - 61)Seal ring **☼ ፷** (P) Oil pump housing Baffle plate Vehicle speed sensor İnner gear O-ring Ö-ring 🔀 (ATF) Bolt Oil seal 😭 📻 Seal lip Oil pump assembly O 43 - 47 (4.4 - 4.8,Input shaft 32 - 35) O-ring Differential lubricant tube : N•m (kg-m, ft-lb) Converter housing M ATF : Apply ATF. Differential side oil seal (X) (ATF) (P): Apply petroleum jelly. ★ : Select with proper thickness. Torque converter 44 - 59

**AT-263** 

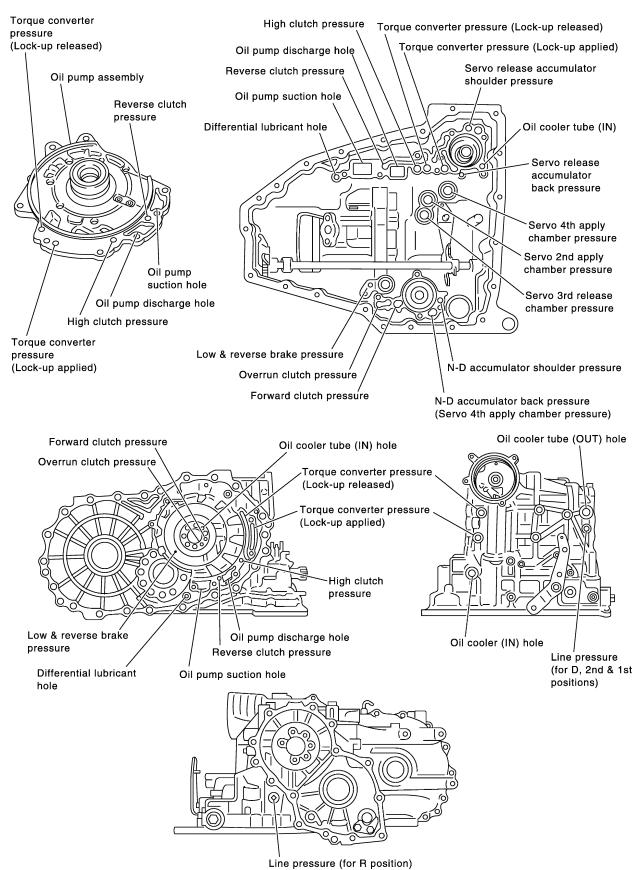
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(4.5 - 6.0, 33 - 43)





Oil Channel ECS004VY



SAT573K

## **OVERHAUL**

# Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

ECS004VZ

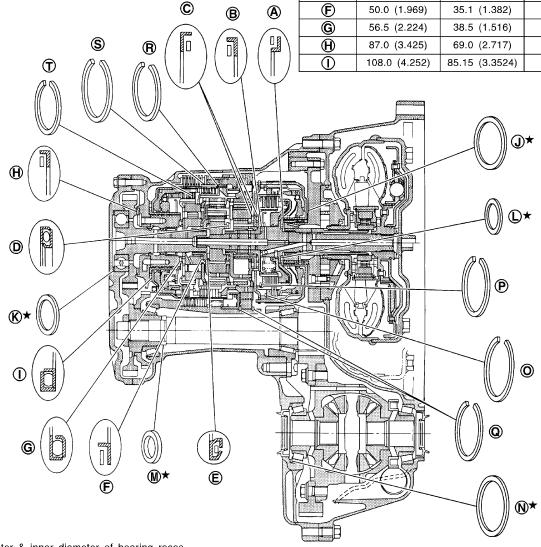
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Outer diameter of thrust washers

Item number	Outer diameter mm (in)	Parts number*
<b>⊕</b>	76.0 (2.992)	31508 80X13 - 31508 80X20
<b>€</b> *	80.0 (3.150)	31438 80X60 - 31438 80X70

Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
A	50.0 (1.969)	35.1 (1.382)	31407 80X10
B	42.0 (1.654)	23.7 (0.933)	31407 80X01
©	70.0 (2.756)	50.0 (1.969)	31407 80X09
(D)	51.0 (2.008)	33.1 (1.303)	31407 80X02
E	48.0 (1.890)	30.0 (1.181)	31407 80X03
Ē	50.0 (1.969)	35.1 (1.382)	31407 80X10
G	56.5 (2.224)	38.5 (1.516)	31407 80X08
$oldsymbol{\Theta}$	87.0 (3.425)	69.0 (2.717)	31407 80X07
①	108.0 (4.252)	85.15 (3.3524)	31407 80X06

Outer and inner diameter of needle bearings



Outer & inner diameter of bearing races, adjusting shims and adjusting spacer

Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
<b>⊕</b> *	51.0 (2.008)	36.0 (1.417)	31435 80X00 - 31439 80X14
<b>™</b> *	38.0 (1.496)	28.1 (1.106)	31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74
<b>N</b> ★	75.0 (2.953)	67.0 (2.638)	31438 80X00 - 31439 80X11

 $\bigstar$ : Select proper thickness.

Outer diameter of snap rings

Outer diameter of shap rings		
Item number	Outer diameter mm (in)	Parts number*
0	150 (5.91)	31506 80X13
P	119.1 (4.689)	31506 80X06
<b>Q</b>	182.8 (7.197)	31506 80X08
B	144.8 (5.701)	31506 80X03
S	173.8 (6.843)	31506 80X09
(T)	133.9 (5.272)	31506 80X01

SAT565K

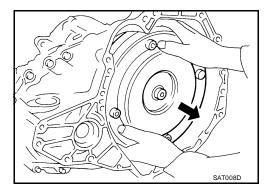
 $<sup>^{\</sup>star}\,$  : Always check with the Parts Department for the latest parts information.

DISASSEMBLY PFP:31020

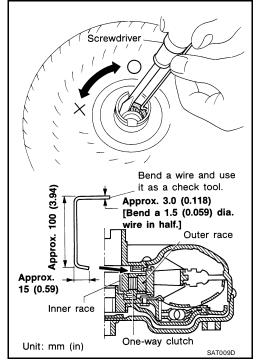
# **Disassembly**

ECS004W0

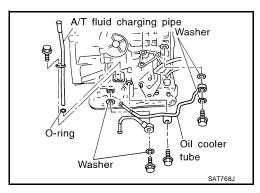
- 1. Drain ATF through drain plug.
- 2. Remove torque converter.



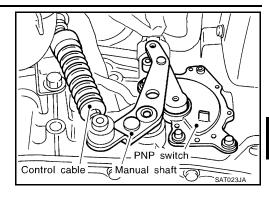
- 3. Check torque converter one-way clutch using check tool as shown at left.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. When fixing bearing support with check tool, rotate one- way clutch spline using screwdriver.
- c. Check that inner race rotates clockwise only. If not, replace torque converter assembly.



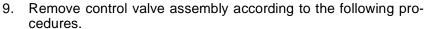
4. Remove A/T fluid charging pipe and fluid cooler tube.



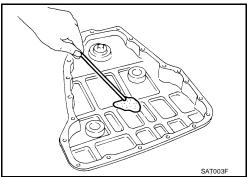
- Set manual shaft to position P.
- 6. Remove park/neutral position (PNP) switch.

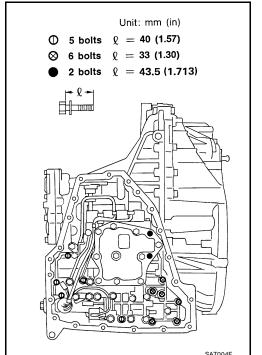


- 7. Remove oil pan using power tools, and oil pan gasket.
  - Do not reuse oil pan bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
  - If frictional material is detected, replace radiator after repair of A/T. Refer to <u>CO-12, "RADIATOR"</u> (with QR25DE), or <u>CO-34, "RADIATOR"</u> (with VQ35DE).

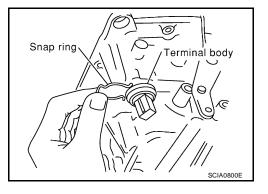








b. Remove snap ring from terminal body.



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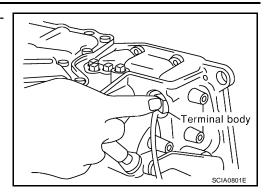
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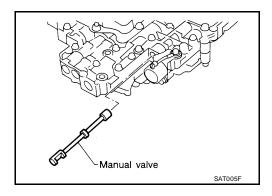
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SAT004

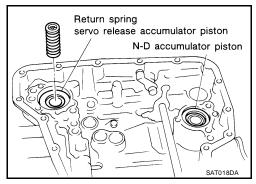
c. Push terminal body into transmission case and draw out terminal cord assembly.



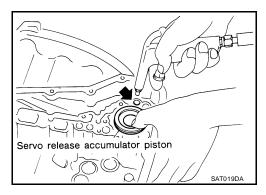
10. Remove manual valve from control valve assembly.



11. Remove return spring from servo release accumulator piston.

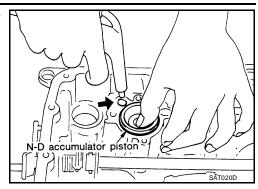


12. Remove servo release accumulator piston with compressed air.



13. Remove O-rings from servo release accumulator piston.

14. Remove N-D accumulator piston and return spring with compressed air.



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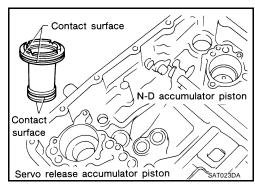
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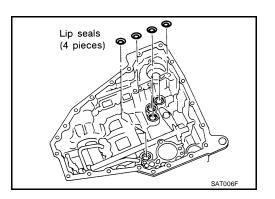
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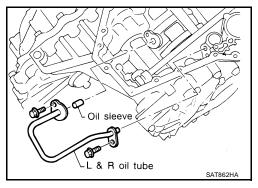
- 15. Remove O-rings from N-D accumulator piston.
- 16. Check accumulator pistons and contact surface of transmission case for damage.



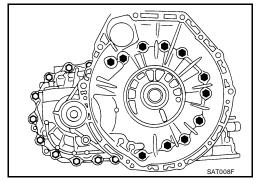
- 17. Check accumulator return springs for damage and free length.
- 18. Remove lip seals.



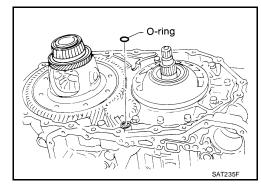
19. Remove L & R oil tube and oil sleeve.



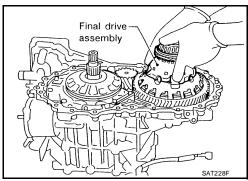
- 20. Remove converter housing according to the following procedures.
- a. Remove converter housing mounting bolts using power tools.
- b. Remove converter housing by tapping it lightly.



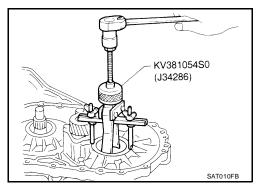
c. Remove O-ring from differential oil port.



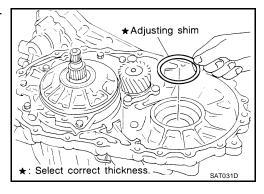
21. Remove final drive assembly from transmission case.



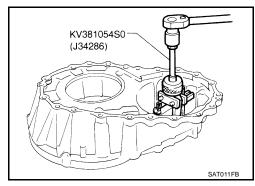
22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.



23. Remove differential side bearing adjusting shim from transmission case.



24. Remove differential side bearing outer race from converter housing.



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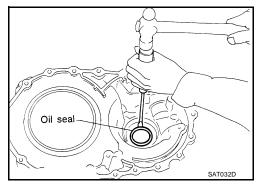
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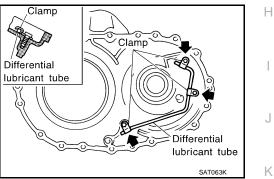
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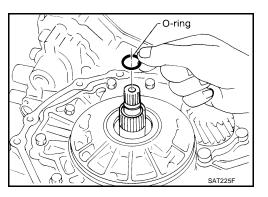
- 25. Remove oil seal with screwdriver from converter housing.
  - Be careful not to damage case.



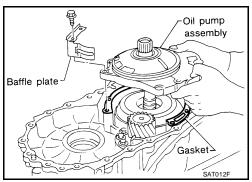
26. Remove differential lubricant tube from converter housing.



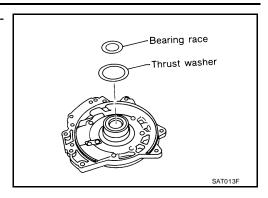
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



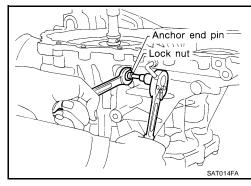
 Remove oil pump assembly, baffle plate and gasket from transmission case.



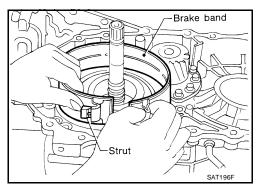
c. Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
  - Do not reuse anchor end pin.

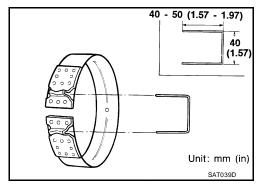


b. Remove brake band and strut from transmission case.

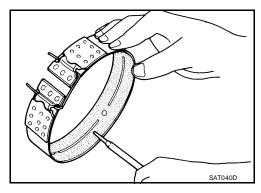


 To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

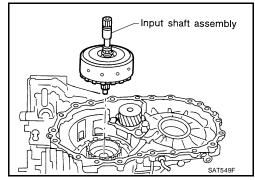
Leave the clip in position after removing the brake band.



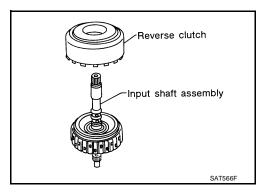
c. Check brake band facing for damage, cracks, wear or burns.



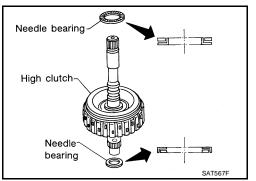
- 29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.
- a. Remove input shaft assembly (high clutch) with reverse clutch.



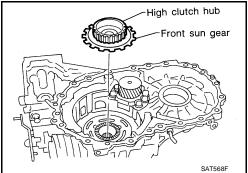
b. Remove input shaft assembly (high clutch) from reverse clutch.



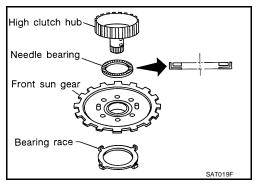
c. Remove needle bearings from high clutch drum and check for damage or wear.



 Remove high clutch hub and front sun gear from transmission case.



- e. Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.
- f. Remove bearing race from front sun gear and check for damage or wear.



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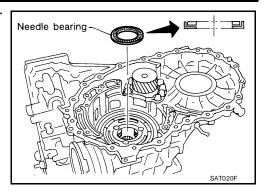
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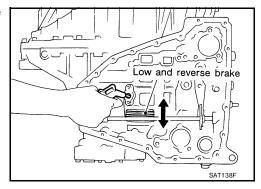
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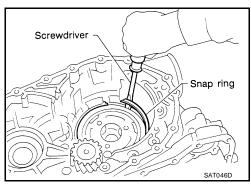
30. Remove needle bearing from transmission case and check for damage or wear.



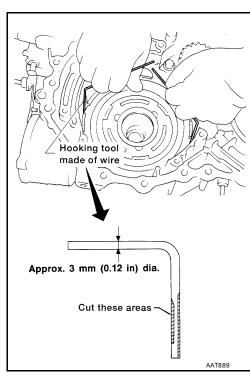
31. Apply compressed air and check to see that low and reverse brake operates.



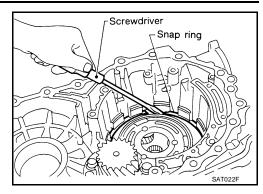
- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



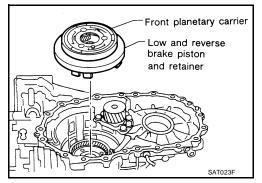
b. Remove low one-way clutch with a hook made of wire.



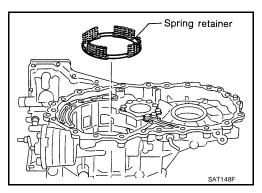
c. Remove snap ring with flat-bladed screwdriver.



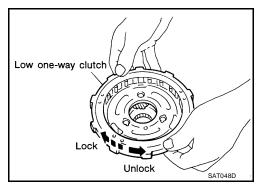
d. Remove front planetary carrier with low and reverse brake piston and retainer.



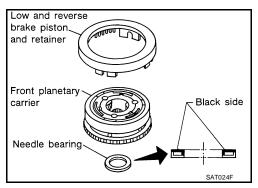
- e. Remove low and reverse brake spring retainer.
  - Do not remove return springs from spring retainer.



f. Check that low one-way clutch rotates in the direction of the clockwise arrow and locks in the opposite direction.



- g. Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.
- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.



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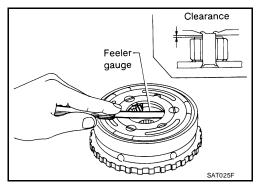
 Check clearance between planetary gears and planetary carrier with feeler gauge.

Standard clearance : 0.20 - 0.70 mm

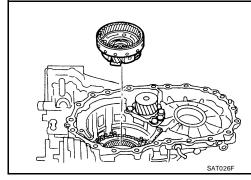
(0.0079 - 0.0276 in)

Allowable limit : 0.80 mm (0.0315 in)

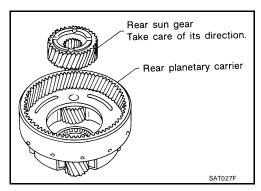
Replace front planetary carrier if the clearance exceeds allowable limit.



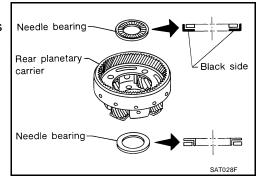
- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- Remove rear planetary carrier assembly from transmission case.



b. Remove rear sun gear from rear planetary carrier.



- c. Remove needle bearings from rear planetary carrier assembly.
- d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.



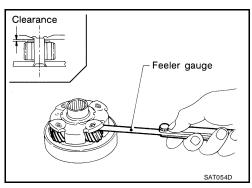
e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

Standard clearance : 0.20 - 0.70 mm

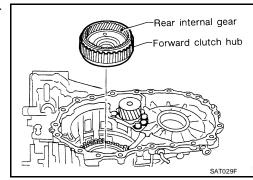
(0.0079 - 0.0276 in)

Allowable limit : 0.80 mm (0.0315 in)

Replace rear planetary carrier if the clearance exceeds allowable limit.



34. Remove rear internal gear and forward clutch hub from transmission case.



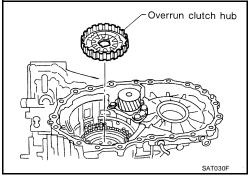
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35. Remove overrun clutch hub from transmission case.

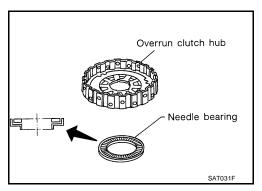


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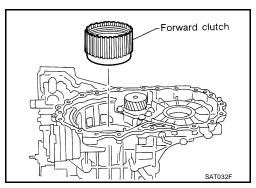
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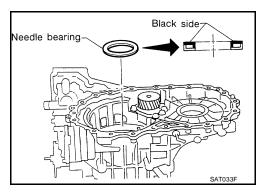
36. Remove needle bearing from overrun clutch hub and check for damage or wear.



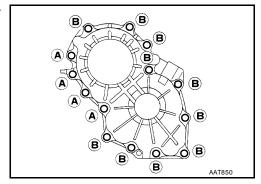
37. Remove forward clutch assembly from transmission case.



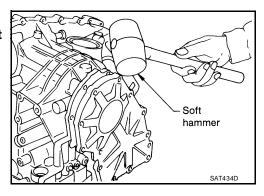
38. Remove needle bearing from transmission case.



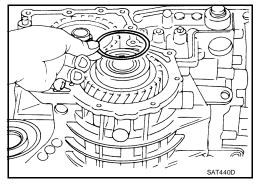
- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
  - Do not mix bolts A and B.
  - Always replace bolts A as they are self-sealing bolts.



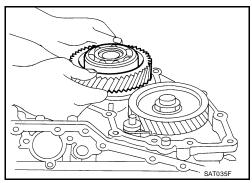
- b. Remove side cover by lightly tapping it with a soft hammer.
  - Be careful not to drop output shaft assembly. It might come out when removing side cover.



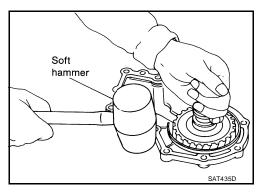
c. Remove adjusting shim.



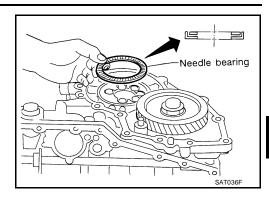
d. Remove output shaft assembly.



• If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.



e. Remove needle bearing.



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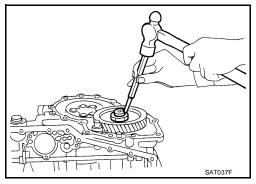
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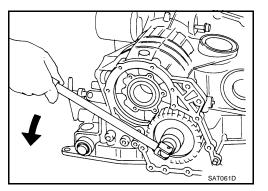
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- 40. Disassemble reduction pinion gear according to the following procedures.
- a. Set manual shaft to position P to fix idler gear.
- b. Unlock idler gear lock nut using a pin punch.

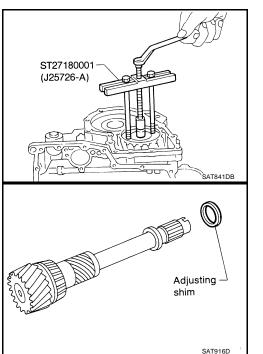


- c. Remove idler gear lock nut.
  - Do not reuse idler gear lock nut.

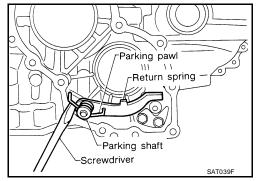


d. Remove idler gear with puller.

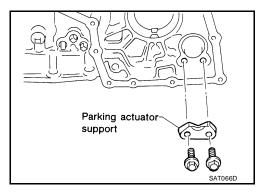
- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.



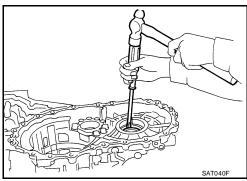
- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.



- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.



46. Remove side oil seal with screwdriver from transmission case.



# **REPAIR FOR COMPONENT PARTS**

PFP:00000

Manual Shaft COMPONENTS

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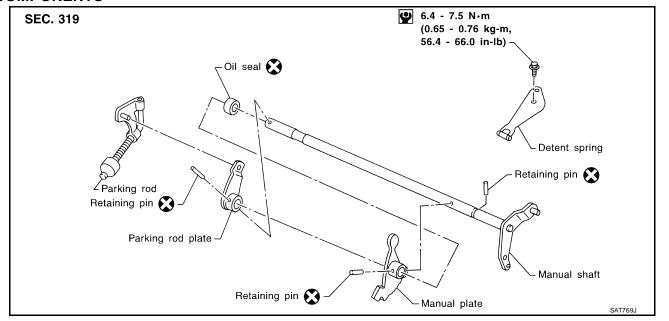
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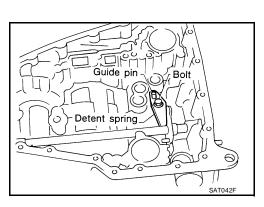
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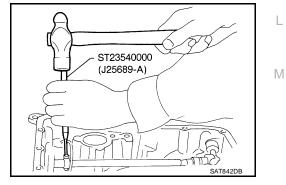


#### **REMOVAL**

Remove detent spring from transmission case.

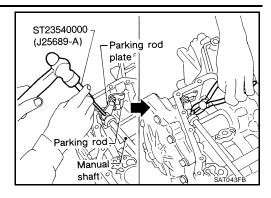


2. Drive out manual plate retaining pin.

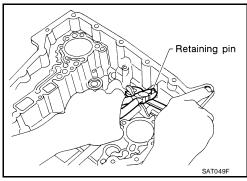


**AT-283** 

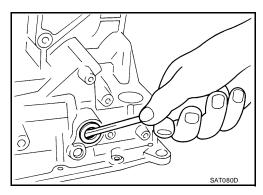
- 3. Drive and pull out parking rod plate retaining pin.
- 4. Remove parking rod plate from manual shaft.
- 5. Draw out parking rod from transmission case.



- 6. Pull out manual shaft retaining pin.
- 7. Remove manual shaft and manual plate from transmission case.



Remove manual shaft oil seal.

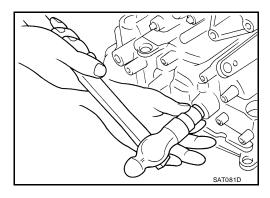


#### **INSPECTION**

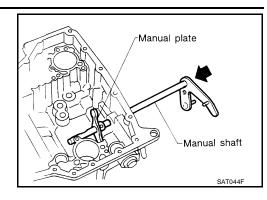
• Check component parts for wear or damage. Replace if necessary.

#### **INSTALLATION**

- 1. Install manual shaft oil seal.
  - Apply ATF to outer surface of oil seal.



2. Install manual shaft and manual plate.



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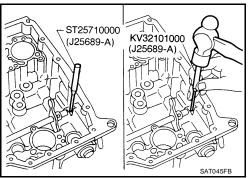
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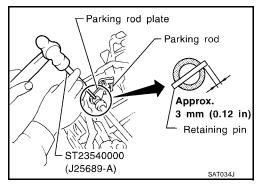
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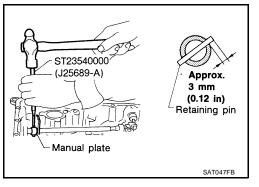
- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin up to bottom of hole.



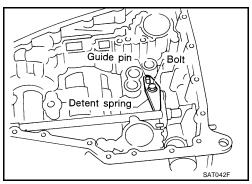
- 5. Install parking rod to parking rod plate.
- 6. Set parking rod assembly onto manual shaft and drive retaining pin.
  - Both ends of pin should protrude.



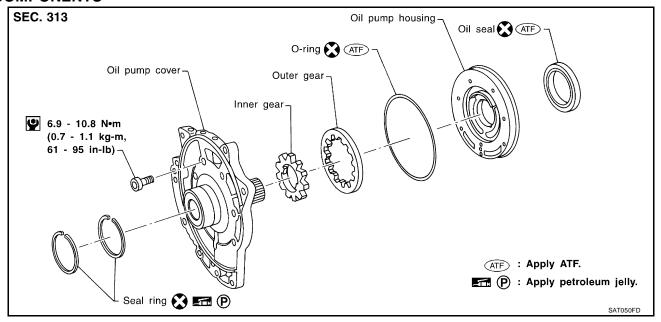
- 7. Drive manual plate retaining pin.
  - Both ends of pin should protrude.



8. Install detent spring. Tighten detent spring bolts to the specified torque. Refer to <a href="AT-283">AT-283</a>, "COMPONENTS"</a>.

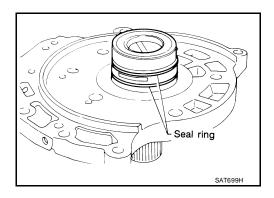


Oil Pump COMPONENTS

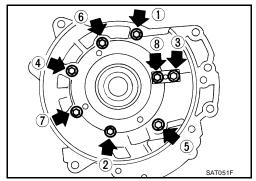


#### **DISASSEMBLY**

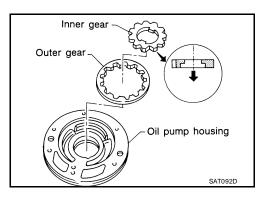
Remove seal rings.



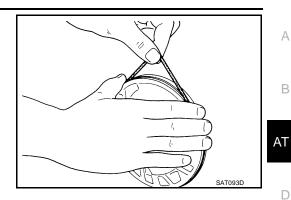
2. Loosen bolts in a crisscross pattern and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.



Remove O-ring from oil pump housing.



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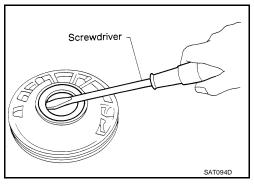
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Remove oil pump housing oil seal.



#### **INSPECTION**

## Oil Pump Housing, Oil Pump Cover, Inner Gear and Outer Gear

Check for wear or damage.

#### **Side Clearances**

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

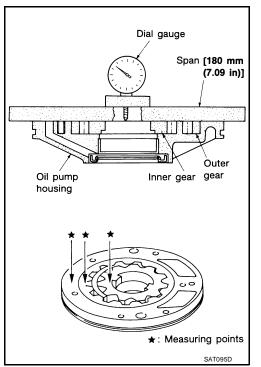
> Standard clearance : 0.030 - 0.050 mm (0.0012 - 0.0020 in)

If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear:

Refer to AT-364, "SERVICE DATA AND SPECIFICA-TIONS (SDS)".

If clearance is more than standard, replace whole oil pump assembly except oil pump cover.



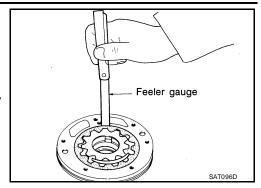
Measure clearance between outer gear and oil pump housing.

Standard clearance : 0.111 - 0.181 mm

(0.0044 - 0.0071 in)

Allowable limit : 0.181 mm (0.0071 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



#### **Seal Ring Clearance**

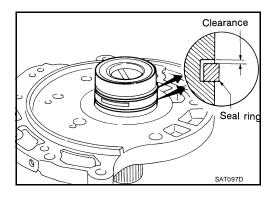
Measure clearance between seal ring and ring groove.

Standard clearance : 0.1 - 0.25 mm (0.0039 - 0.0098

in)

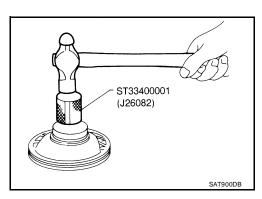
Allowable limit : 0.25 mm (0.0098 in)

If not within allowable limit, replace oil pump cover assembly.

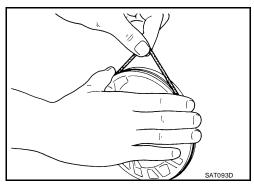


#### **ASSEMBLY**

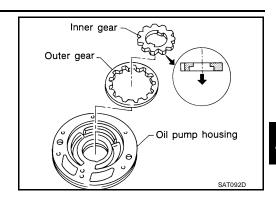
1. Install oil seal on oil pump housing.



- 2. Install O-ring on oil pump housing.
  - Apply ATF to O-ring.



- 3. Install inner and outer gears on oil pump housing.
  - Be careful of direction of inner gear.

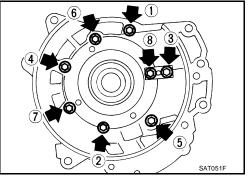


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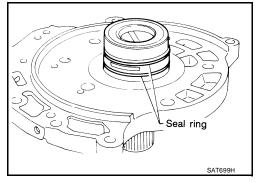
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- 4. Install oil pump cover on oil pump housing.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to <u>AT-286, "COMPONENTS"</u>



5. Install new seal rings carefully after packing ring groove with petroleum jelly.

Do not spread gap of seal ring excessively while installing. The ring may be deformed.



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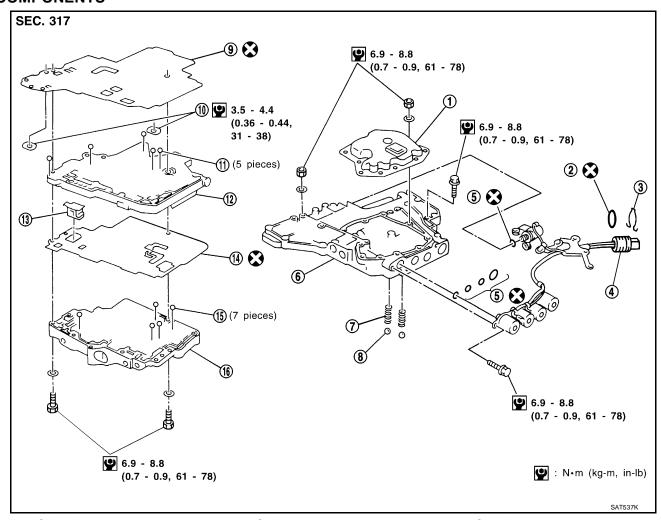
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## **Control Valve Assembly COMPONENTS**

ECS004W3



- 1. Oil strainer
- 4. Terminal body
- 7. Oil cooler relief valve spring
- 10. Support plate
- 13. Pilot filter
- 16. Control valve upper body
- 2. O-ring
- 5. O-rings
- 8. Check ball
- 11. Steel ball
- 14. Separating plate

- 3. Snap ring
- 6. Control valve lower body
- 9. Separating plate
- 12. Control valve inter body
- 15. Steel ball

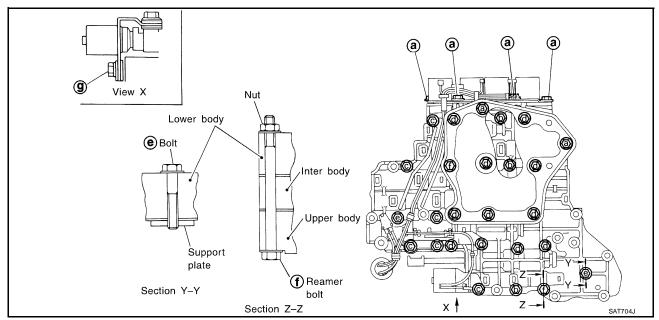
#### **DISASSEMBLY**

Disassemble upper, inter and lower bodies.

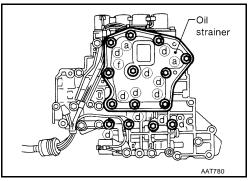
#### Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length " $\ell$ " mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.



Remove bolts a, d and nut f and remove oil strainer from control valve assembly.



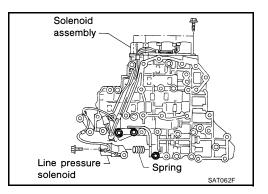
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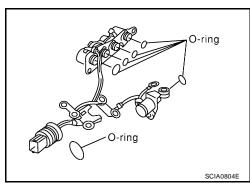
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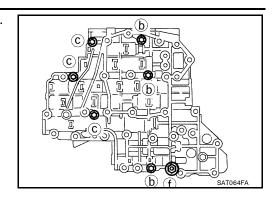
2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.



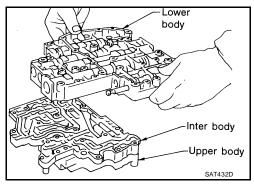
3. Remove O-rings from solenoid valves and terminal body.



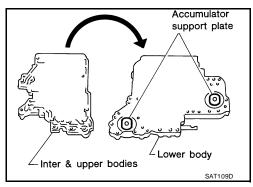
4. Place upper body facedown, and remove bolts b, c and nut f.



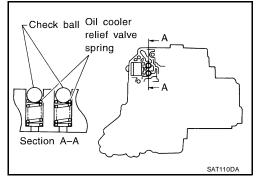
Remove inter body from lower body.



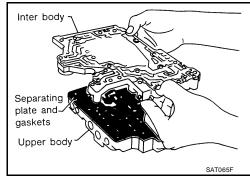
6. Turn over lower body, and remove accumulator support plate.



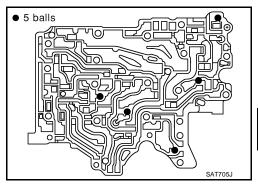
- 7. Remove bolts  ${\bf e}$  , separating plate and separating gasket from lower body.
- 8. Remove check balls and oil cooler relief valve springs from lower body.
  - Be careful not to lose check balls and oil cooler relief valve springs.



9. Remove inter body from upper body.



- 10. Check to see that steel balls are properly positioned in inter body and then remove them.
  - Be careful not to lose steel balls.



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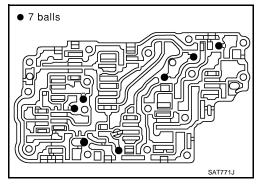
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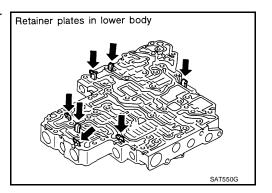
- 11. Check to see that steel balls are properly positioned in upper body and then remove them.
  - Be careful not to lose steel balls.



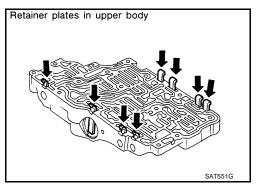
#### **INSPECTION**

#### **Lower and Upper Bodies**

 Check to see that retainer plates are properly positioned in lower body.



- Check to see that retainer plates are properly positioned in upper body upper body.
- Be careful not to lose these parts.



#### **Oil Strainer**

Check wire netting of oil strainer for damage.

## Shift Solenoid Valves "A" and "B", Line Pressure Solenoid Valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

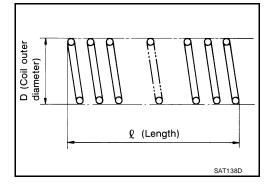
- Measure resistance.
- For shift solenoid valve A, refer to <u>AT-168, "Diagnostic Procedure"</u>.
- For shift solenoid valve B, refer to <u>AT-173, "Diagnostic Procedure"</u>.
- For line pressure solenoid valve, refer to <u>AT-162, "Diagnostic Procedure"</u>.
- For torque converter clutch solenoid valve, refer to <u>AT-149</u>, "Diagnostic Procedure".
- For overrun clutch solenoid valve, refer to <u>AT-183, "Diagnostic Procedure"</u>.

# Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve

#### Oil Cooler Relief Valve Spring

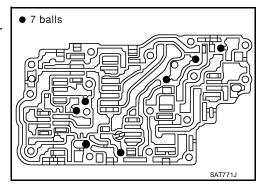
- Check springs for damage or deformation.
- Measure free length and outer diameter.

Inspection standard : Refer to <u>AT-365, "Control Valves"</u>.

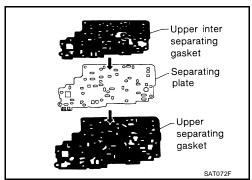


#### **ASSEMBLY**

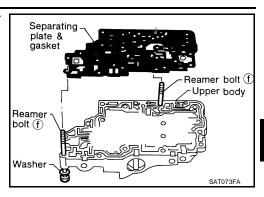
- 1. Install upper, inter and lower body.
- Place oil circuit of upper body face up. Install steel balls in their proper positions.



b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.



 Install reamer bolts f from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.



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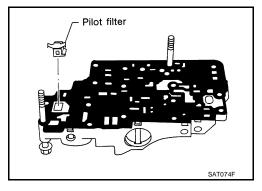
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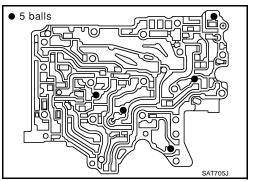
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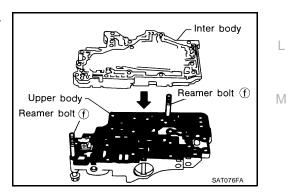
d. Install pilot filter.



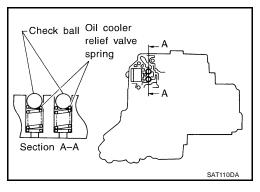
e. Place lower body as shown in illustration (side of inter body face up). Install steel balls in their proper positions.



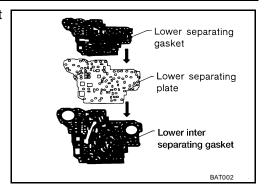
- f. Install inter body on upper body using reamer bolts **f** as guides.
  - Be careful not to dislocate or drop steel balls.



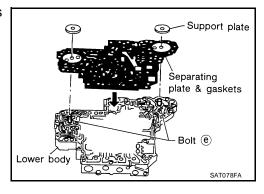
g. Install check balls and oil cooler relief valve springs in their proper positions in lower body.



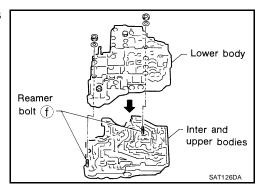
h. Install lower separating gasket, lower inter separating gasket and lower separating plate in order shown in illustration.



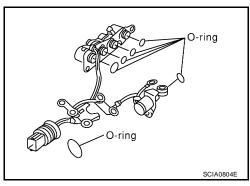
i. Install bolts **e** from bottom of lower body. Using bolts **e** as guides, install separating plate and gaskets as a set.



- j. Temporarily install support plates on lower body.
- k. Install lower body on inter body using reamer bolts **f** as guides and tighten reamer bolts **f** slightly.



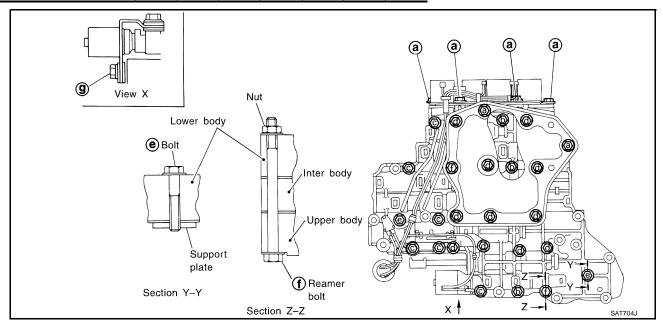
- 2. Install O-rings to solenoid valves and terminal body.
  - Apply ATF to O-rings.



Install and tighten bolts.

#### Bolt length, number and location:

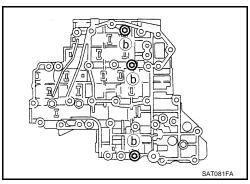
Bolt symbol	а	b	С	d	е	f	g
Bolt length " $\ell$ " mm (in)	13.5 (0.53 1)	58.0 (2.28 3)	40.0 (1.57 5)	66.0 (2.59 8)	33.0 (1.29 9)	78.0 (3.07 1)	18.0 (0.70 9)
Number of bolts	6	3	6	11	2	2	1



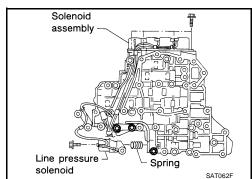
a. Install and tighten bolts **b** to specified torque.



: 7 - 9 N-m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



b. Install solenoid valve assembly and line pressure solenoid valve to lower body.



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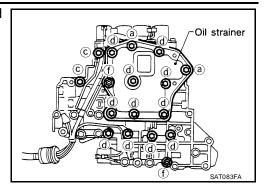
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c. Set oil strainer, then tighten bolts **a** , **c** , **d** and nuts **f** to specified torque.



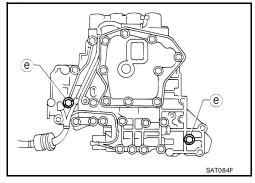
: 7 - 9 N-m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



d. Tighten bolts **e** to specified torque.

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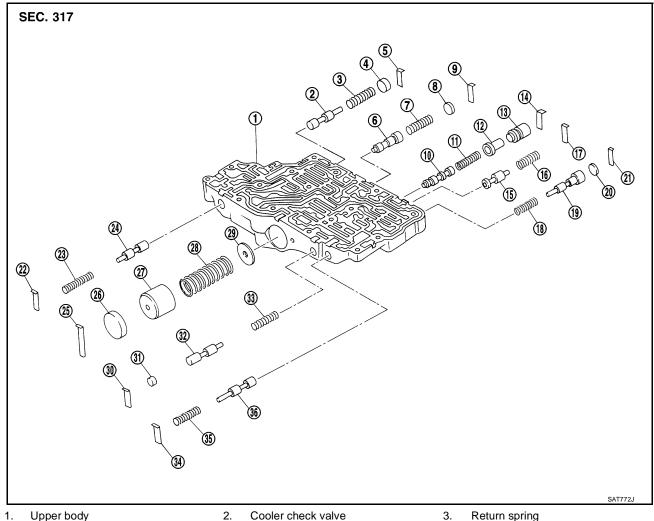
: 3.4 - 4.4 N-m (0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)



#### **Control Valve Upper Body COMPONENTS**

ECS004W4

Apply ATF to all components before installation.



1. (	Jpper	body
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- Plug 4.
- 7. Return spring
- Torque converter clutch control valve 11.
- 13. Torque converter clutch control sleeve
- 16. Return spring
- 19. Overrun clutch reducing valve
- 22. Retainer plate
- Retainer plate 25.
- Return spring
- 31. Plug
- 34. Retainer plate

- Cooler check valve
- 5. Retainer plate
- 8. Plug
- Return spring
- 14. Retainer plate
- 17. Retainer plate
- Plug 20.
- 23. Return spring
- 26.
- 29. 1-2 accumulator retainer plate
- 32. 1st reducing valve
- 35. Return spring

- 3. Return spring
- 6. 1-2 accumulator valve
- 9. Retainer plate
- 12. Torque converter clutch control plug
- 15. Torque converter relief valve
- 18. Return spring
- Retainer plate 21.
- 24. Pilot valve
- 27. 1-2 accumulator piston
- 30. Retainer plate
- 33. Return spring
- 36. 3-2 timing valve

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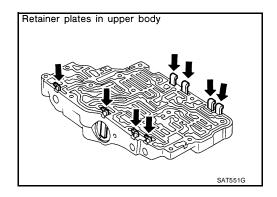
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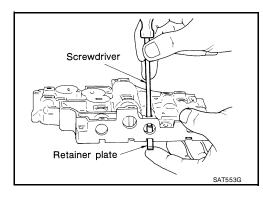
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#### **DISASSEMBLY**

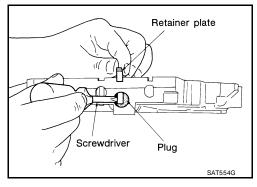
- 1. Remove valves at retainer plates.
  - Do not use a magnetic pick-up tool.



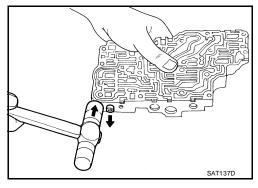
a. Use a screwdriver to remove retainer plates.



- b. Remove retainer plates while holding spring, plugs or sleeves.
  - Remove plugs slowly to prevent internal parts from jumping out.



- c. Place mating surface of valve body face down, and remove internal parts.
  - If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
  - Be careful not to drop or damage valves and sleeves.



#### **INSPECTION**

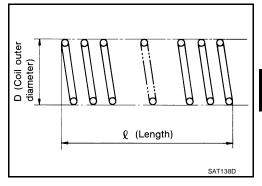
#### **Valve Spring**

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

Inspection standard

: Refer to AT-365, "Control Valves" .

Replace valve springs if deformed or fatigued.

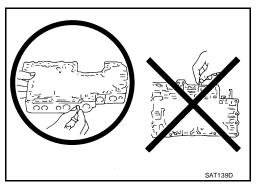


#### **Control Valves**

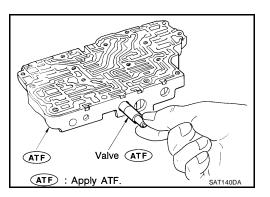
• Check sliding surfaces of valves, sleeves and plugs.

#### **ASSEMBLY**

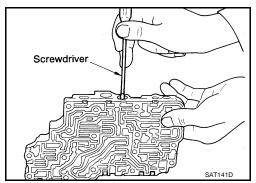
• Lay control valve body down when installing valves. Do not stand the control valve body upright.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
  - Be careful not to scratch or damage valve body.



 Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



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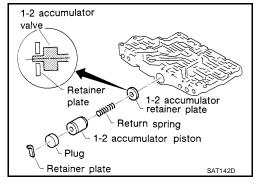
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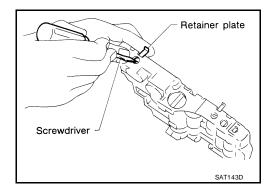
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#### 1-2 Accumulator Valve

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.



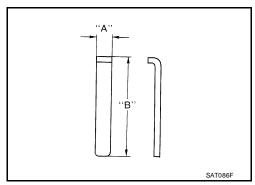
- 1. Install retainer plates.
  - While pushing plug or return spring, install retainer plate.



## **Retainer Plate (Upper Body)**

Unit: mm (in)

No.	Name of control valve	Width A	Length B	
22	Pilot valve			
30	1st reducing valve		21.5 (0.846)	
34	3-2 timing valve		21.3 (0.646)	
17	Torque converter relief valve			
9	1-2 accumulator valve	6.0 (0.236)	38.5 (1.516)	
25	1-2 accumulator piston valve		30.3 (1.310)	
21	Overrun clutch reducing valve		24.0 (0.945)	
5	Cooler check valve		24.0 (0.943)	
14	Torque converter clutch control valve		28.0 (1.102)	

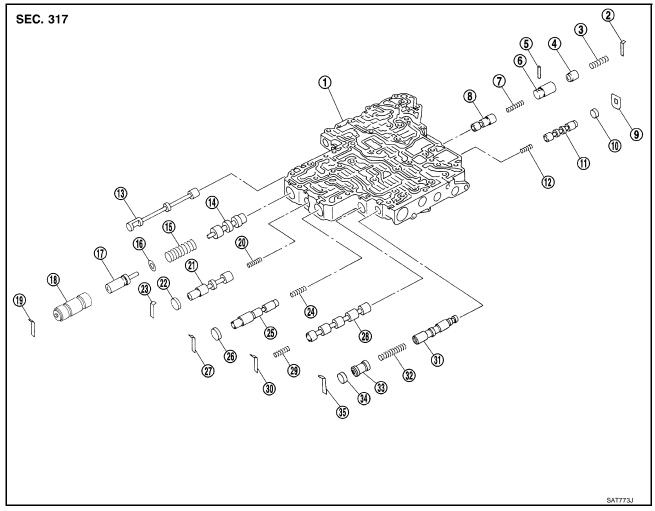


Install proper retainer plates.
 Refer to <u>AT-299, "COMPONENTS"</u>.

## **Control Valve Lower Body COMPONENTS**

ECS004W5

Apply ATF to all components before installation.



- 1. Lower body
- 4. Piston
- 7. Return spring
- 10. Plug
- 13. Manual valve
- 16. Spring seat
- 19. Retainer plate
- 22. Plug
- 25. Accumulator control valve
- 28. Shift valve A
- 31. Shuttle valve
- 34. Plug

- 2. Retainer plate
- Parallel pin
- 8. Pressure modifier valve
- 11. Shift valve B
- 14. Pressure regulator valve
- 17. Plug
- 20. Return spring
- 23. Retainer plate
- 26. Plug
- 29. Return spring
- 32. Return spring
- 35. Retainer plate

- 3. Return spring
- 6. Sleeve
- 9. Retainer plate
- 12. Return spring
- 15. Return spring
- 18. Sleeve
- 21. Overrun clutch control valve
- 24. Return spring
- 27. Retainer plate
- 30. Retainer plate
- 33. Plug

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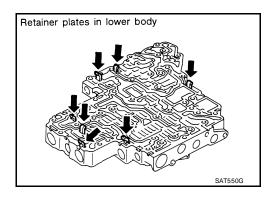
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#### **DISASSEMBLY**

Remove valves at retainer plate.
 For removal procedures, refer to <u>AT-303, "COMPONENTS"</u>.



#### **INSPECTION**

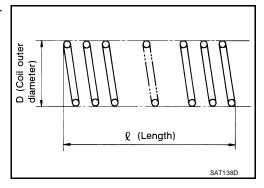
### **Valve Springs**

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

**Inspection standard** 

: Refer to AT-365, "Control Valves" .

Replace valve springs if deformed or fatigued.

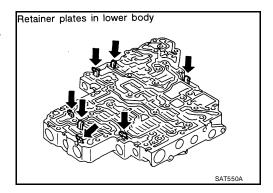


#### **Control Valves**

Check sliding surfaces of control valves, sleeves and plugs for damage.

#### **ASSEMBLY**

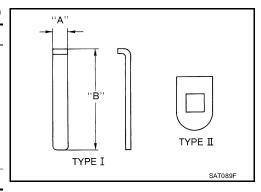
Install control valves.
 For installation procedures, refer to <u>AT-303, "COMPONENTS"</u>.



#### **Retainer Plate (Lower Body)**

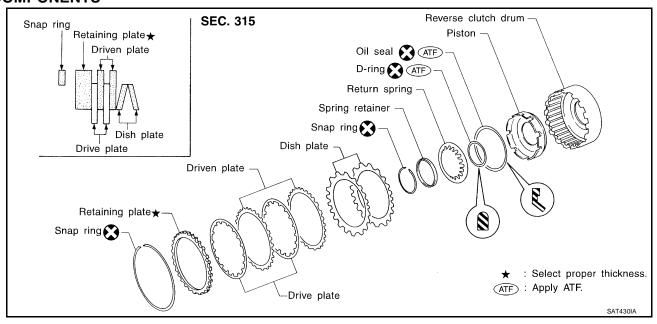
Unit: mm (in)

No.	Name of control valve and plug	Width A	Length B	Туре
19	Pressure regulator valve			
27	Accumulator control valve		28.0	ı
30	Shift valve A	6.0		
23	Overrun clutch control valve			'
2	Pressure modifier valve			
35	Shuttle valve			
9	Shift valve B	_	_	II



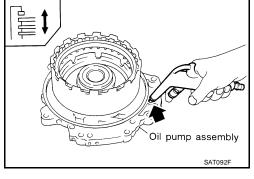
Install proper retainer plates.
 Refer to <u>AT-303, "COMPONENTS"</u>.

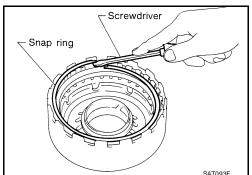
Reverse Clutch COMPONENTS



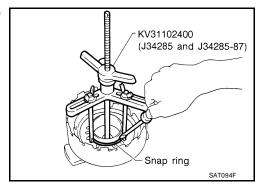
#### **DISASSEMBLY**

- 1. Check operation of reverse clutch
- a. Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
  - D-ring might be damaged.
  - Oil seal might be damaged.
  - Fluid might be leaking past piston check ball.
- 2. Remove snap ring.
- 3. Remove drive plates, driven plates, retaining plate, and dish plates.





- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
  - Set Tool directly over springs.
  - Do not expand snap ring excessively.
- 5. Remove spring retainer and return springs.



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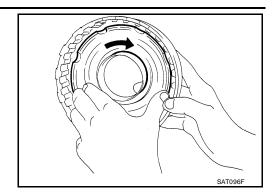
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- 6. Remove piston from reverse clutch drum by turning it.
- 7. Remove D-ring and oil seal from piston.



#### **INSPECTION**

#### Reverse Clutch Snap Ring, Spring Retainer and Return Springs

• Check for deformation, fatigue or damage. If necessary, replace.

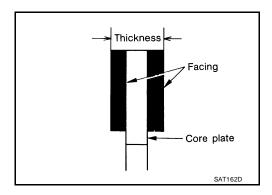
#### **Reverse Clutch Drive Plates**

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value : 1.6 mm (0.063 in)
Wear limit : 1.4 mm (0.055 in)

If not within wear limit, replace.

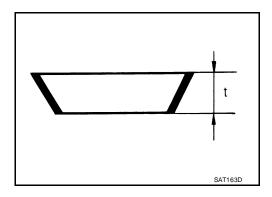


#### **Reverse Clutch Dish Plates**

- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate : 3.08 mm (0.1213 in)

If deformed or fatigued, replace.

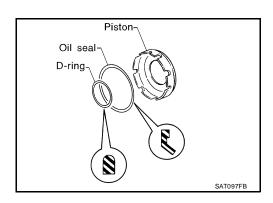


#### **Reverse Clutch Piston**

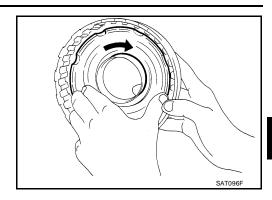
- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

#### **ASSEMBLY**

- 1. Install D-ring and oil seal on piston.
  - Take care with the direction of oil seal.
  - Apply ATF to both parts.



- 2. Install piston assembly by turning it slowly.
  - Apply ATF to inner surface of drum.



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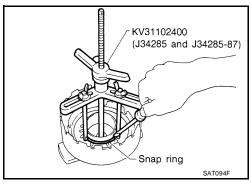
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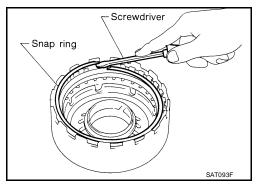
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3. Install return springs and spring retainer on piston.



- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
  - Set Tool directly over return springs.
- 5. Install drive plates, driven plates, retaining plate and dish plates.
  - Take care with order of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance** 

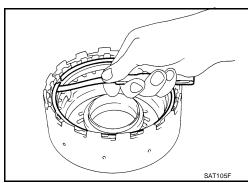
**Standard** : 0.5 - 0.8 mm

(0.020 - 0.031 in)

Allowable limit : 1.2 mm (0.047 in)

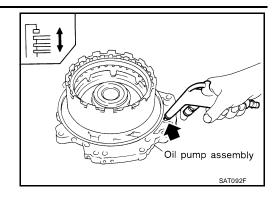
Retaining plate : Refer to AT-366,

"REVERSE CLUTCH".



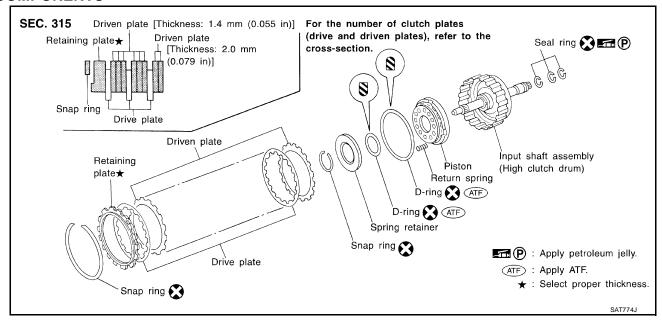
AT-307

8. Check operation of reverse clutch.



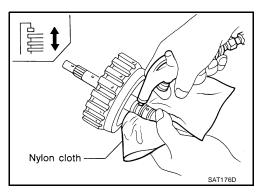
High Clutch COMPONENTS

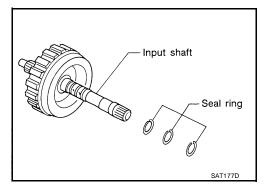
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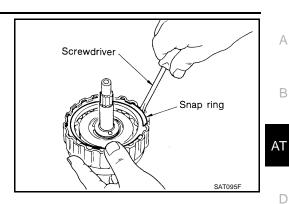
#### **DISASSEMBLY**

- 1. Check operation of high clutch.
- a. Apply compressed air to oil hole of input shaft with nylon cloth.
  - Stop up hole on opposite side of input shaft with nylon cloth.
- b. Check to see that retaining plate moves to snap ring.
- If retaining plate does not contact snap ring:
  - D-ring might be damaged.
  - Oil seal might be damaged.
  - Fluid might be leaking past piston check ball.
- 2. Remove seal rings from input shaft.
  - Always replace when removed.





- Remove snap ring.
- Remove drive plates, driven plates and retaining plate.



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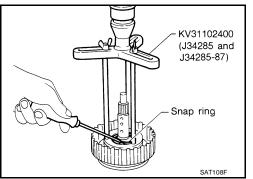
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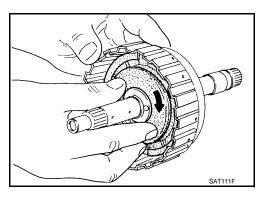
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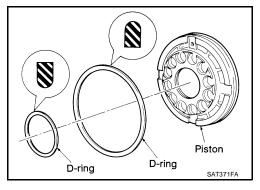
- 5. Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
  - Set Tool directly over springs.
  - Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



Remove piston from high clutch drum by turning it.



Remove D-rings from piston.



#### **INSPECTION**

#### High Clutch Snap Ring, Spring Retainer and Return Springs

- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

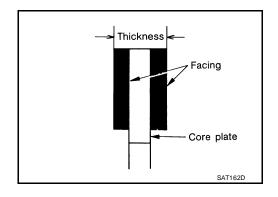
#### **High Clutch Drive Plates**

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

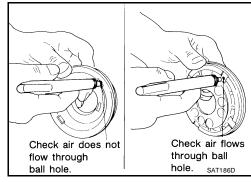
Standard value : 1.6 mm (0.063 in)
Wear limit : 1.4 mm (0.055 in)

If not within wear limit, replace.



#### **High Clutch Piston**

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



#### **Seal Ring Clearance**

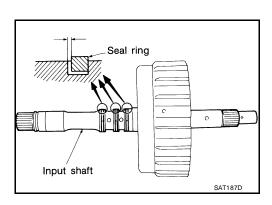
- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

Standard clearance : 0.08 - 0.23 mm

(0.0031 - 0.0091 in)

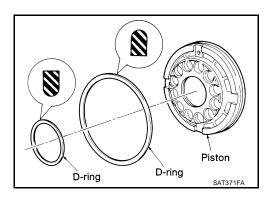
Allowable limit : 0.23 mm (0.0091 in)

If not within allowable limit, replace input shaft assembly.

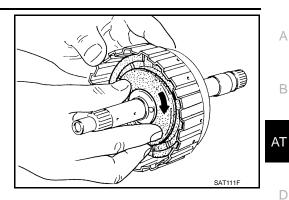


#### **ASSEMBLY**

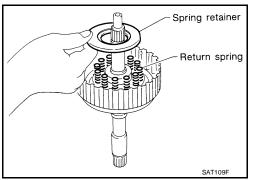
- 1. Install D-rings on piston.
  - Apply ATF to both parts.



- Install piston assembly by turning it slowly.
  - Apply ATF to inner surface of drum.



3. Install return springs and spring retainer on piston.



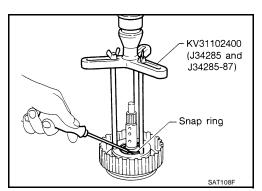
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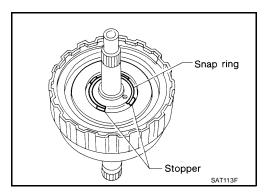
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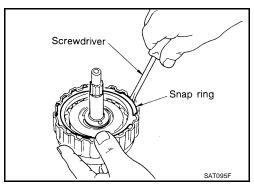
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
  - Set Tool directly over return springs.



• Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
  - Take care with the order and direction of plates.



- 6. Install snap ring.
- 7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance** 

Standard : 1.8 - 2.2 mm (0.071 - 0.087 in)

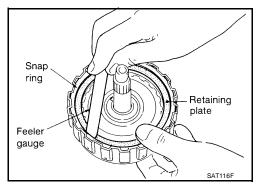
Allowable limit : 2.8 mm (0.110 in)

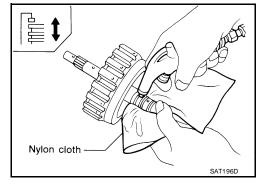
**Retaining plate** 

: Refer to AT-367, "HIGH CLUTCH — QR25DE MODEL"

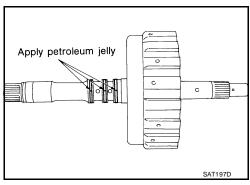
: Refer to AT-367, "HIGH CLUTCH — VQ35DE MODEL"

8. Check operation of high clutch.

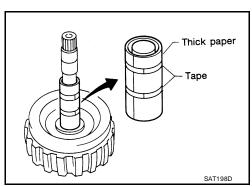




- 9. Install seal rings to input shaft.
  - Apply petroleum jelly to seal rings.
  - Always replace when removed.

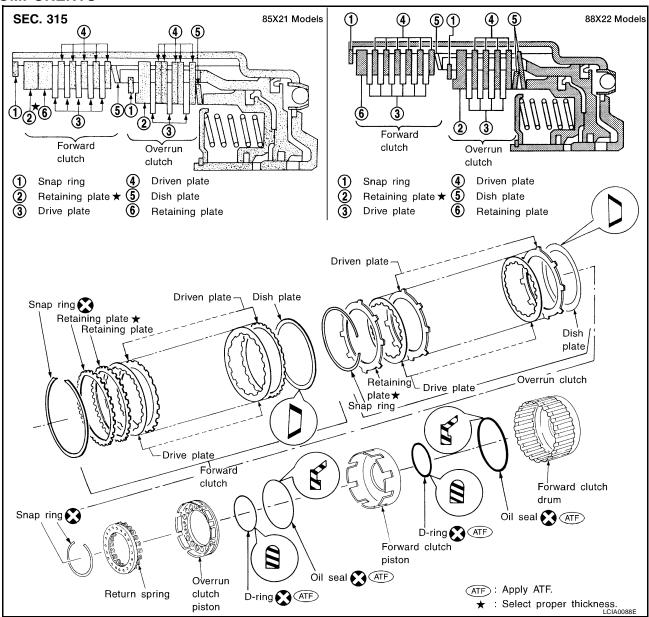


 Roll paper around seal rings to prevent seal rings from spreading.



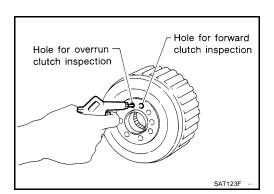
# Forward and Overrun Clutches COMPONENTS

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#### **DISASSEMBLY**

- 1. Check operation of forward clutch and overrun clutch.
- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
  - D-ring might be damaged.
  - Oil seal might be damaged.
  - Fluid might be leaking past piston check ball.



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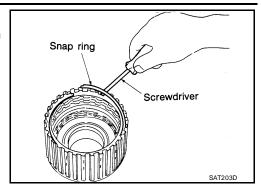
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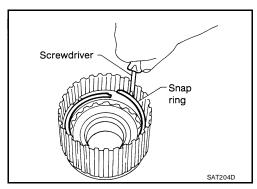
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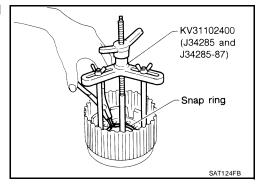
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.



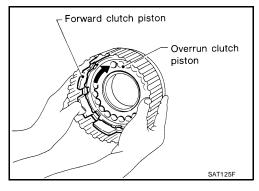
- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



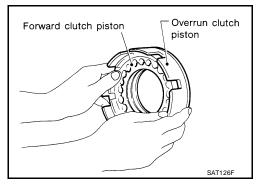
- 6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
  - Set Tool directly over return springs.
  - Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.
  - Do not remove return springs from spring retainer.



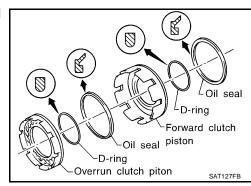
8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



9. Remove overrun clutch piston from forward clutch piston by turning it.



10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.



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#### **INSPECTION**

#### **Snap Rings, Spring Retainer and Return Springs**

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

#### **Forward Clutch and Overrun Clutch Drive Plates**

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

#### Thickness of drive plate:

Forward clutch

Standard value : 1.6 mm (0.063 in)
Wear limit : 1.4 mm (0.055 in)

**Overrun clutch** 

Standard value : 1.6 mm (0.063 in) Wear limit : 1.4 mm (0.055 in)

If not within wear limit, replace.

#### Forward Clutch and Overrun Clutch Dish Plates

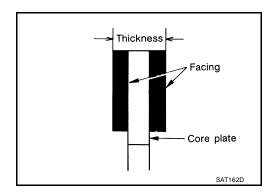
- Check for deformation or damage.
- Measure thickness of dish plate.

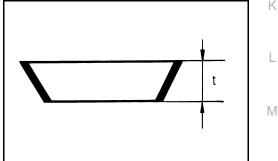
Thickness of dish plate

Forward clutch : 2.7 mm (0.106 in)

Overrun clutch : 2.7 mm (0.106 in)

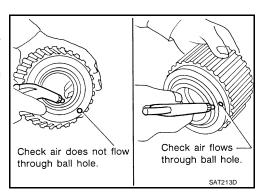
If deformed or fatigued, replace.





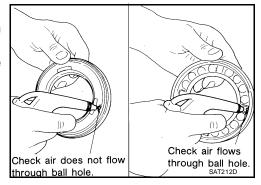
#### **Forward Clutch Drum**

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.



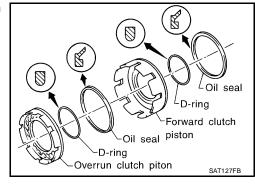
#### **Overrun Clutch Piston**

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.

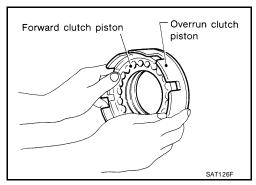


#### **ASSEMBLY**

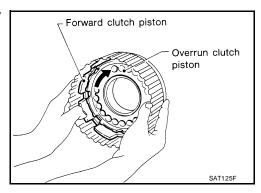
- Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
  - Take care with direction of oil seal.
  - Apply ATF to both parts.



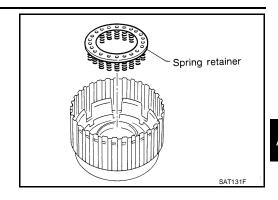
- 2. Install overrun clutch piston assembly on forward clutch piston by turning it slowly.
  - Apply ATF to inner surface of forward clutch piston.



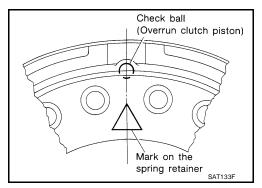
- 3. Install forward clutch piston assembly on forward clutch drum by turning it slowly.
  - Apply ATF to inner surface of drum.



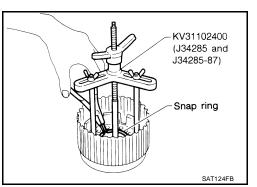
Install return spring on overrun clutch piston.



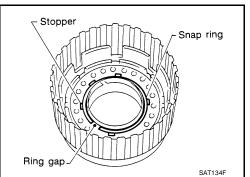
• Align the mark on spring retainer with check ball in overrun clutch piston.



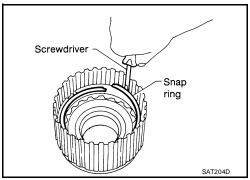
- Set Tool on spring retainer and install snap ring while compressing return springs.
  - Set Tool directly over return springs.



• Do not align snap ring gap with spring retainer stopper.



- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
  - Take care with order of plates.



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- 7. Install snap ring for overrun clutch.
- 8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

**Specified clearance** 

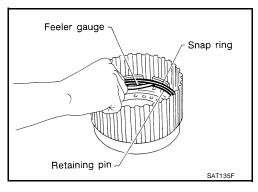
Standard : 0.7 - 1.1 mm (0.028 - 0.043 in)

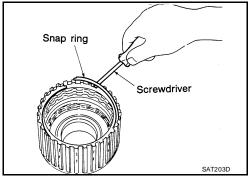
Allowable limit : 1.7 mm (0.067 in)

Overrun clutch Refer to <u>AT-368, "OVERRUN</u>

retaining plate <u>CLUTCH"</u>.

- 9. Install drive plates, driven plates, retaining plate and dish plate for forward clutch.
  - Take care with order of plates.
- 10. Install snap ring for forward clutch.





11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance

Standard : 0.45 - 0.85 mm

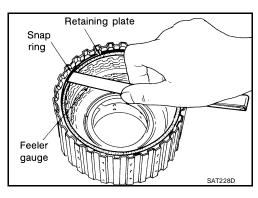
(0.0177 - 0.0335 in)

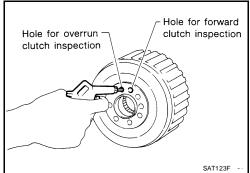
Allowable limit : 1.85 mm (0.0728 in)

Forward clutch : Refer to AT-368, "FORWARD

retaining plate <u>CLUTCH"</u>.

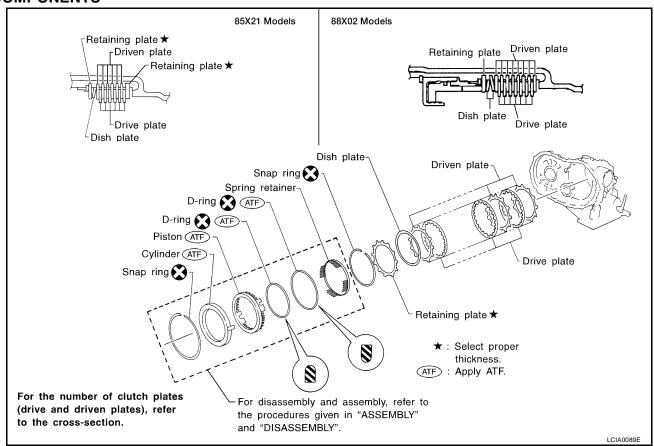
- 12. Check operation of forward clutch.
- 13. Check operation of overrun clutch.





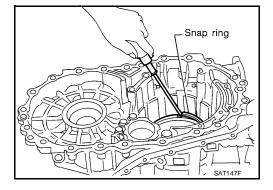
## Low & Reverse Brake COMPONENTS

ECS004W9

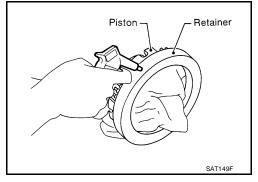


#### **DISASSEMBLY**

- 1. Check operation of low & reverse brake.
- a. Apply compressed air to oil hole of transmission case.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
  - D-ring might be damaged.
  - Fluid might be leaking past piston check ball.



- 2. In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
  - Apply air gradually and allow piston to come out evenly.



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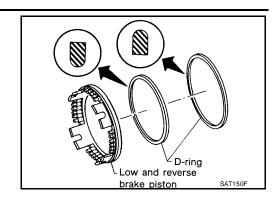
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3. Remove D-rings from piston.



#### **INSPECTION**

#### Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

- Check for deformation, fatigue or damage.
   If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

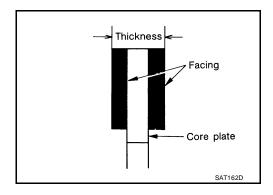
#### Low and Reverse Brake Drive Plate

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate

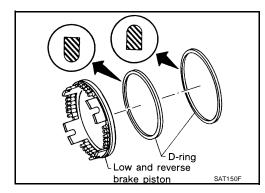
Standard value : 1.8 mm (0.071 in)
Wear limit : 1.6 mm (0.063 in)

If not within wear limit, replace.

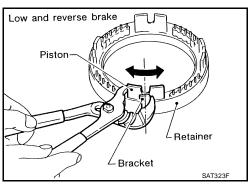


#### **ASSEMBLY**

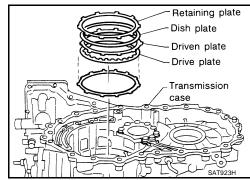
- 1. Install D-rings on piston.
  - Apply ATF to both parts.



- 2. Set and align piston with retainer.
  - This operation is required in order to engage the protrusions of piston to return springs correctly.
     Further procedures are given in "ASSEMBLY".



- 3. Install driven plates, drive plates, retaining plate and dish plate on transmission case.
  - Take care with order of plates and direction of dish plate.



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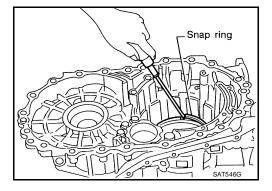
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4. Install snap ring.



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5. Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

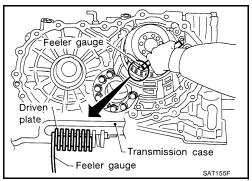
**Specified clearance** 

Standard : 1.7 - 2.1 mm (0.067 - 0.083 in)

Allowable limit : 3.3 mm (0.130 in)

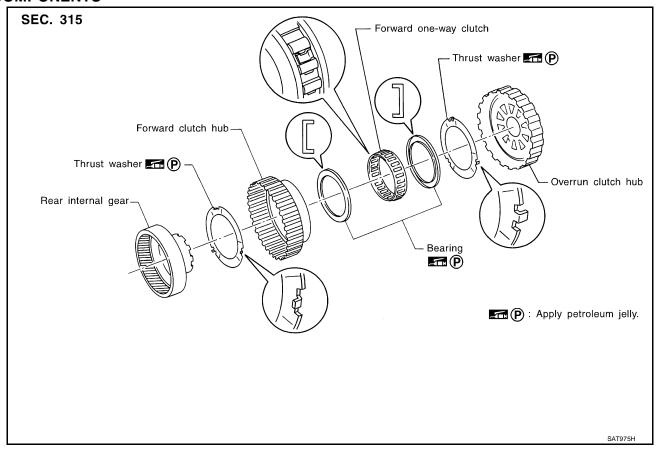
Retaining plate Refer to AT-369, "LOW &

REVERSE BRAKE".



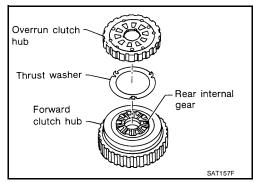
# Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS

ECS004WA

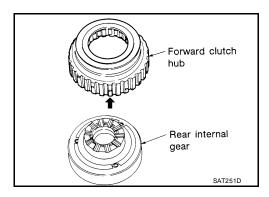


#### **DISASSEMBLY**

 Remove overrun clutch hub and thrust washer from forward clutch hub.



2. Remove forward clutch hub from rear internal gear.



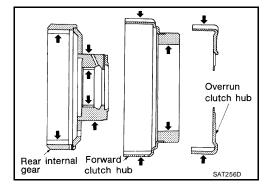
Remove bearing from rear internal gear. Bearing В Rear internal ΑT gear SAT252DA D 4. Remove thrust washer from rear internal gear. Thrust washer Е Rear internal gear SAT253D Remove bearing from forward one-way clutch. Н Bearing Forward one-way clutch Forward clutch hub SAT254DA Remove forward one-way clutch from forward clutch hub. 00000 Forward one-way clutch Forward clutch M hub

SAT255D

#### **INSPECTION**

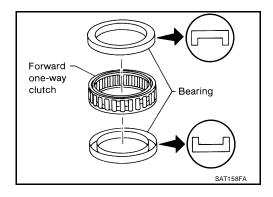
#### Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Check rubbing surfaces for wear or damage.



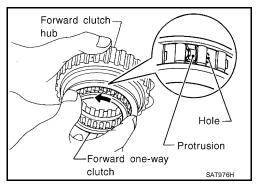
#### **Bearings and Forward One-Way Clutch**

- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.

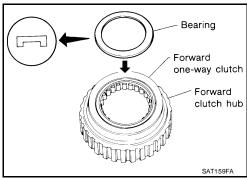


#### **ASSEMBLY**

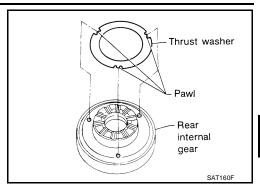
- 1. Install forward one-way clutch on forward clutch.
  - Take care with the direction of forward one-way clutch.



- 2. Install bearing on forward one-way clutch.
  - Apply petroleum jelly to bearing.



- 3. Install thrust washer on rear internal gear.
  - Apply petroleum jelly to thrust washer.
  - Align hooks of thrust washer with holes of rear internal gear.



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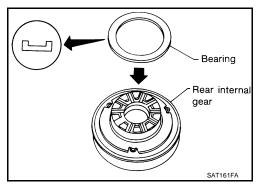
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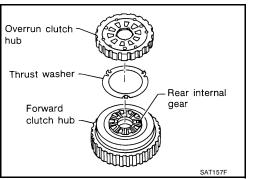
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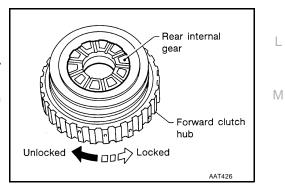
- 4. Install bearing on rear internal gear.
  - Apply petroleum jelly to bearing.



- 5. Install thrust washer and overrun clutch hub.
  - Apply petroleum jelly to thrust washer.
  - Align hooks of thrust washer with holes of overrun clutch hub.
  - Align projections of rear internal gear with holes of overrun clutch hub.

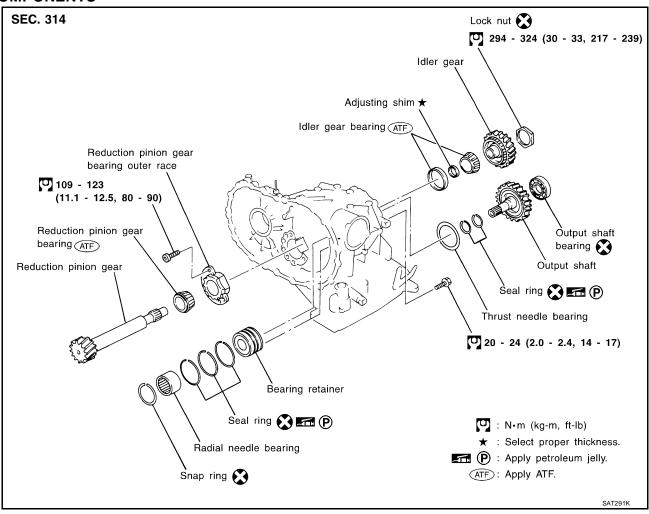


- 6. Install forward clutch hub on rear internal gear.
  - Check operation of forward one-way clutch.
     Hold rear internal gear and turn forward clutch hub.
     Check forward clutch hub for correct locking and unlocking directions.
  - If not as shown in illustration, check installation direction of forward one-way clutch.



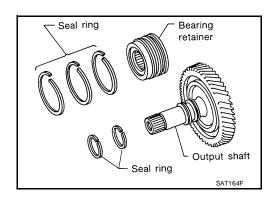
# Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS

ECS004W

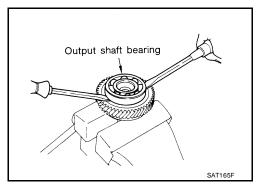


#### **DISASSEMBLY**

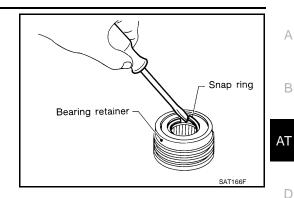
1. Remove seal rings from output shaft and bearing retainer.



- 2. Remove output shaft bearing with screwdrivers.
  - Always replace bearing with a new one when removed.
  - Do not damage output shaft.



Remove snap ring from bearing retainer.



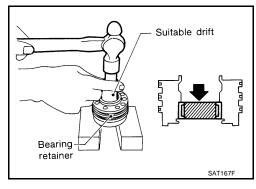
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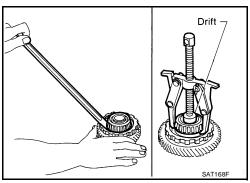
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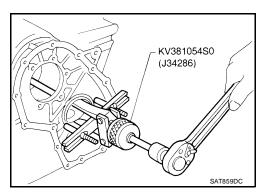
Remove needle bearing from bearing retainer.



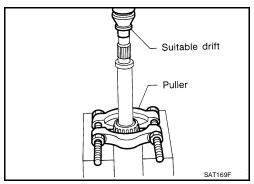
Remove idler gear bearing inner race from idler gear.



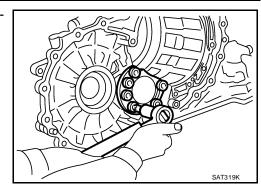
Remove idler gear bearing outer race from transmission case.



7. Press out reduction pinion gear bearing inner race from reduction pinion gear.



8. Remove reduction pinion gear bearing outer race from transmission case.



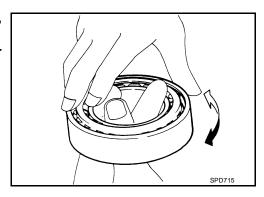
#### INSPECTION

## **Output Shaft, Idler Gear and Reduction Pinion Gear**

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.

#### **Bearing**

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



#### **Seal Ring Clearance**

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance : 0.10 - 0.25 mm

(0.0039 - 0.0098 in)

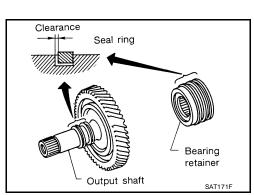
Allowable limit : 0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.
- Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance : 0.10 - 0.30 mm (0.0039 - 0.0118 in)

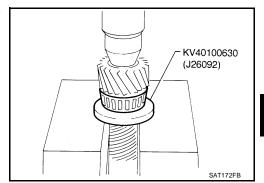
Allowable limit : 0.30 mm (0.0118 in)

• If not within allowable limit, replace bearing retainer.



## **ASSEMBLY**

1. Press reduction pinion gear bearing inner race on reduction pinion gear.



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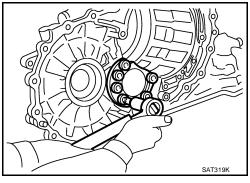
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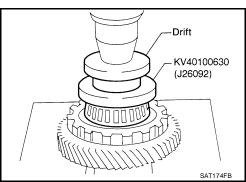
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2. Install reduction pinion gear bearing outer race on transmission case.

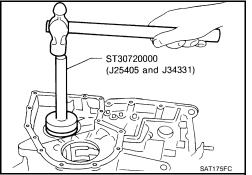
: 109 - 123 N-m (11.1 - 12.5 kg-m, 80 - 90 ft-lb)



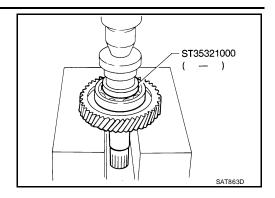
3. Press idler gear bearing inner race on idler gear.



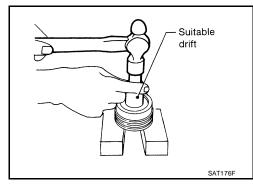
4. Install idler gear bearing outer race on transmission case.



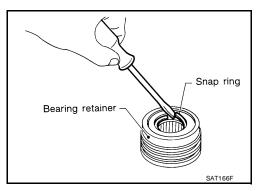
5. Press output shaft bearing on output shaft.



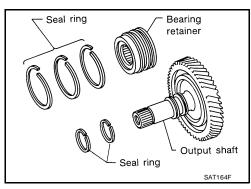
6. Press needle bearing on bearing retainer.



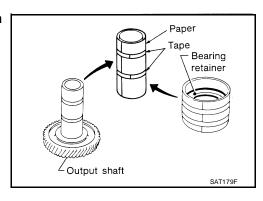
7. Install snap ring to bearing retainer.



8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.



 Roll paper around seal rings to prevent seal rings from spreading.



# **Band Servo Piston Assembly COMPONENTS**

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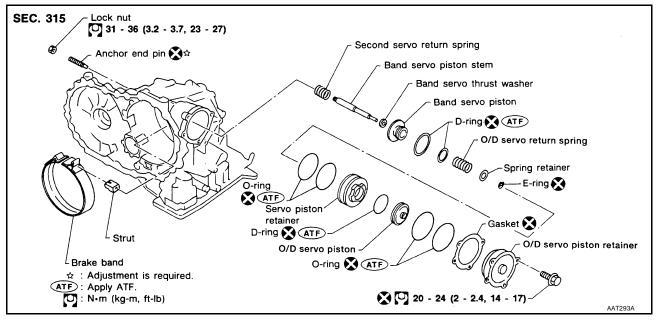
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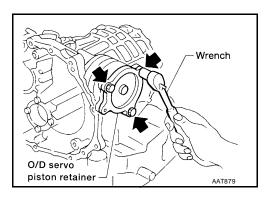
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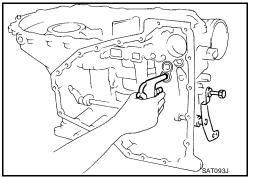


#### **DISASSEMBLY**

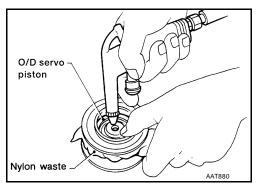
Remove band servo piston fixing bolts.



- 2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
  - Hold band servo piston assembly with a rag or nylon waste.

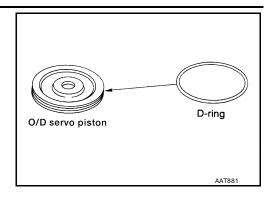


- 3. Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.
  - Hold O/D band servo piston while applying compressed air.

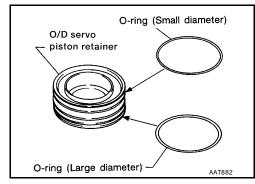


**AT-331** 

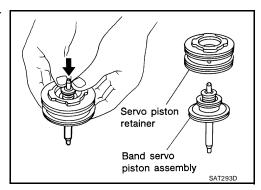
4. Remove D-ring from O/D servo piston.



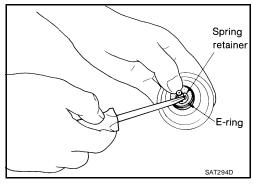
5. Remove O-rings from O/D servo piston retainer.



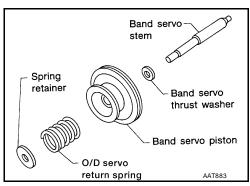
6. Remove band servo piston assembly from servo piston retainer by pushing it forward.



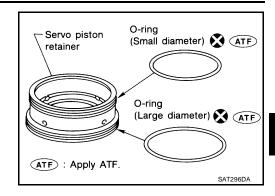
7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



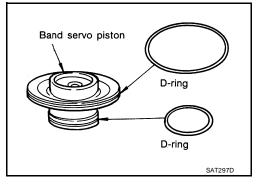
8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.



9. Remove O-rings from servo piston retainer.



10. Remove D-rings from band servo piston.



#### **INSPECTION**

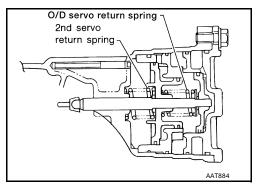
## Pistons, Retainers and Piston Stem

Check frictional surfaces for abnormal wear or damage.

#### **Return Springs**

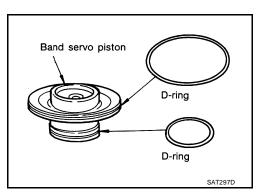
- Check for deformation or damage.
- Measure free length and outer diameter.

Inspection standard : Refer to <u>AT-371, "Band Servo"</u>



#### **ASSEMBLY**

- 1. Install D-rings to servo piston retainer.
  - Apply ATF to D-rings.
  - Pay attention to position of each O-ring.



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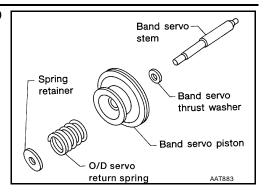
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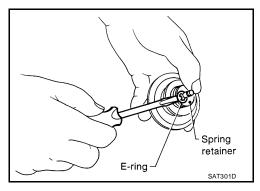
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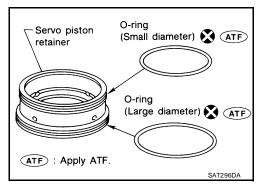
2. Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



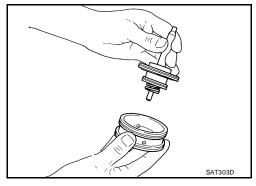
3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



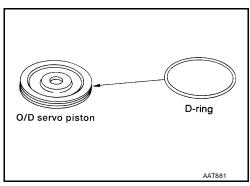
- 4. Install O-rings to servo piston retainer.
  - Apply ATF to O-rings.
  - Pay attention to position of each O-ring.



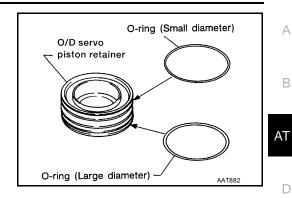
Install band servo piston assembly to servo piston retainer by pushing it inward.



- 6. Install D-ring to O/D servo piston.
  - Apply ATF to D-ring.



- 7. Install O-rings to O/D servo piston retainer.
  - Apply ATF to O-rings.
  - Pay attention to position of each O-ring.



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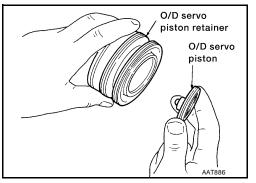
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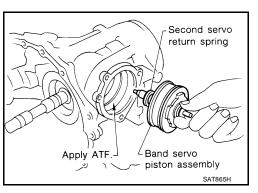
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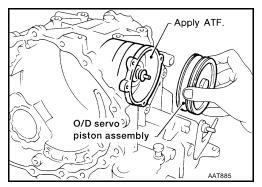
8. Install O/D servo piston to O/D servo piston retainer.



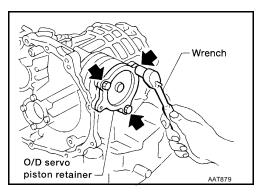
- 9. Install band servo piston assembly and 2nd servo return spring to transmission case.
  - Apply ATF to O-ring of band servo piston and transmission case.



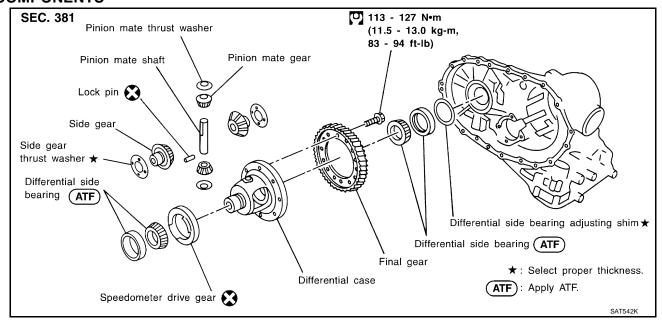
- 10. Install O/D servo piston assembly to transmission case.
  - Apply ATF to O-ring of band servo piston and transmission case.



11. Install O/D servo piston retainer to transmission case. Refer to AT-331, "COMPONENTS".

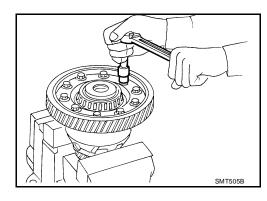


Final Drive COMPONENTS

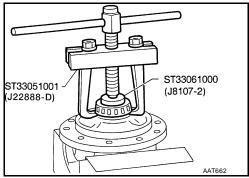


#### **DISASSEMBLY**

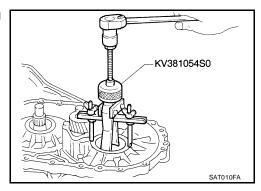
Remove final gear.



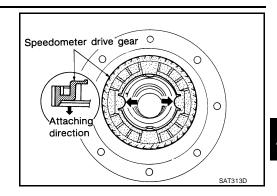
- 2. Press out differential side bearings.
  - Be careful not to mix up the right and left bearings.



 Remove differential side bearing outer race and side bearing adjusting shim from transmission case.



Remove speedometer drive gear.



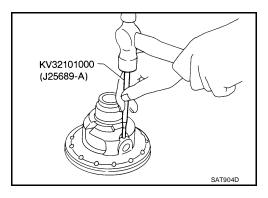
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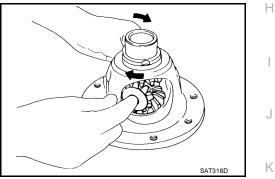
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5. Drive out pinion mate shaft lock pin.



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- 6. Draw out pinion mate shaft lock pin.
- Remove pinion mate gears and side gears.

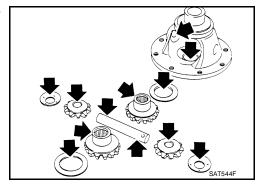


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#### **INSPECTION**

## Gear, Washer, Shaft and Case

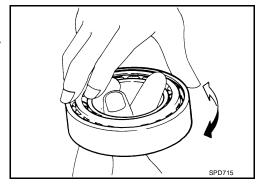
- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.



**AT-337** 

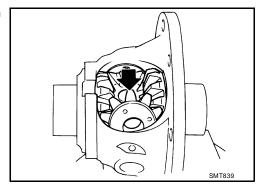
#### **Bearings**

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

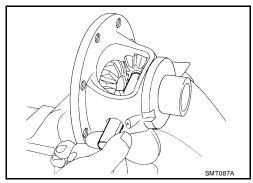


#### **ASSEMBLY**

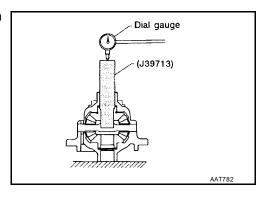
- 1. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.
  - Apply ATF to any parts.



- 2. Insert pinion mate shaft.
  - When inserting, be careful not to damage pinion mate thrust washers.



- 3. Measure clearance between side gear and differential case with washers following the procedure below:
- a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

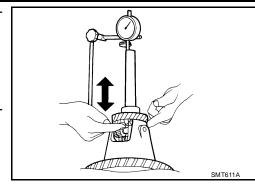
Clearance between side : 0.1 - 0.2 mm gear and differential (0.004 - 0.008 in)

case with washer

c. If not within specification, adjust clearance by changing thickness of differential side gear thrust washers.

Differential side gear thrust washers

: Refer to AT-369, "DIF-FERENTIAL SIDE GEAR THRUST WASHERS".



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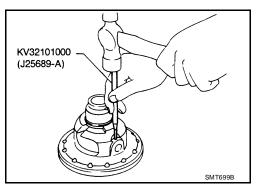
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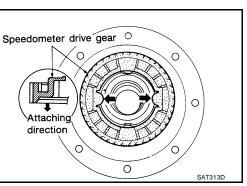
4. Install lock pin.

• Make sure that lock pin is flush with case.



5. Install speedometer drive gear on differential case.

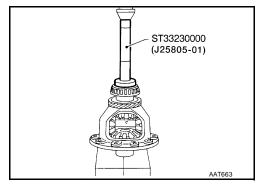
 Align the projection of speedometer drive gear with the groove of differential case.



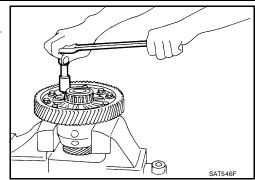
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6. Press on differential side bearings.



7. Install final gear and tighten fixing bolts in a crisscross pattern. Tighten final gear bolts to the specified torque. Refer to <a href="AT-336">AT-336</a>, <a href=""COMPONENTS"</a>.

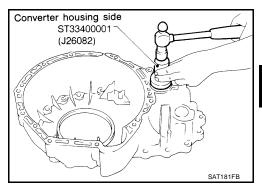


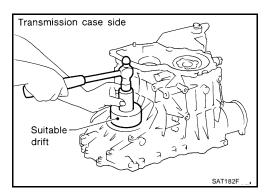
ASSEMBLY PFP:00000

Assembly (1)

ECS004WE

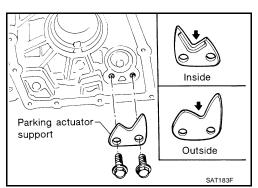
1. Install differential side oil seals on transmission case and converter housing.



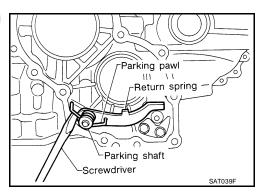


2. Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-263, "OVERHAUL".

Pay attention to direction of parking actuator support.



- 3. Install parking pawl on transmission case and fix it with parking shaft.
- 4. Install return spring.



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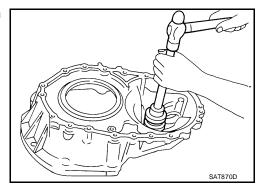
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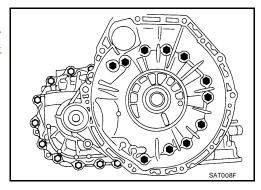
Adjustment (1)
DIFFERENTIAL SIDE BEARING PRELOAD

ECS004WF

- 1. Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.



- 3. Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to <u>AT-263</u>, "OVERHAUL".



- Attach dial indicator on differential case at converter housing side.
- 6. Insert Tool into differential side gear from transmission case side.
- 7. Move Tool up and down and measure dial indicator deflection.
- Select proper thickness of differential side bearing adjusting shim(s).

Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim

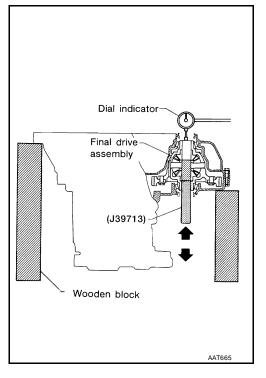
: Refer to <u>AT-370, "DIF-</u> <u>FERENTIAL SIDE BEAR-</u>

**ING PRELOAD** 

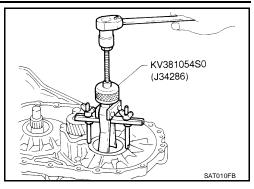
ADJUSTING SHIMS".

Bearing preload

: 0.05 - 0.09 mm (0.0020 - 0.0035 in)



- 9. Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case.
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque. Refer to AT-263, "OVERHAUL" .



14. Insert Tool and measure turning torque of final drive assembly.

 Turn final drive assembly in both directions several times to seat bearing rollers correctly.

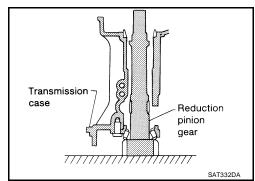
Turning torque of final : 0.78 - 1.37 N-m (8.0 - 14.0 kg-cm, drive assembly (New 6.9 - 12.2 in-lb) bearing)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

Preload adapter : RE4F04B-(J39713)



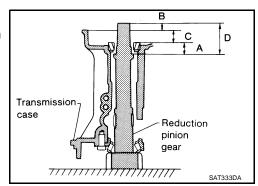
- 1. Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.



- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B" "C" and "D" and calculate dimension "A".

$$A = D - (B + C)$$
"A"

: Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



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Preload adapter

SAT188FE

(J39713)

Preload gauge

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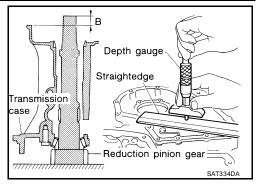
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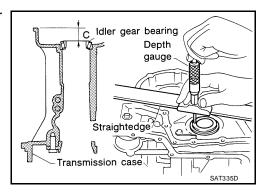
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- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

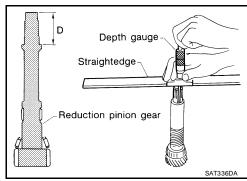


- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.



- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

$$A = D - (B + C)$$



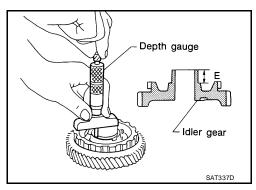
- d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.
  - Measure dimension "E" in at least two places.
- e. Select proper thickness of reduction pinion gear bearing adjusting shim.

Proper shim thickness =  $A - E - 0.05 \text{ mm } (0.0020 \text{ in})^*$ 

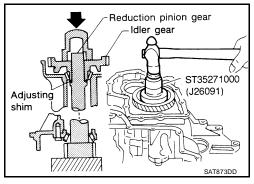


Reduction pinion gear bearing adjusting shim

: Refer to AT-371, "REDUCTION PINION GEAR BEARING ADJUST-ING SHIMS".



- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.
  - Press idler gear until idler gear fully contacts adjusting shim.



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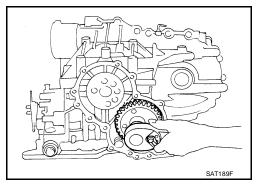
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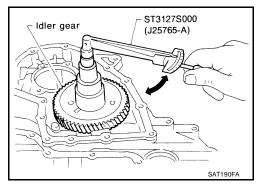
- 6. Tighten idler gear lock nut to the specified torque. Refer to AT-263, "OVERHAUL".
  - Lock idler gear with parking pawl when tightening lock nut.



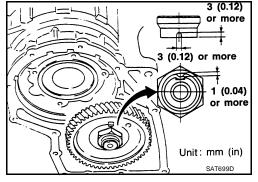
- 7. Measure turning torque of reduction pinion gear.
  - When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

Turning torque of : 0.05 - 0.39 N-m (0.5 - 4.0 kg-cm, reduction pinion gear 0.43 - 3.47 in-lb)

 If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.

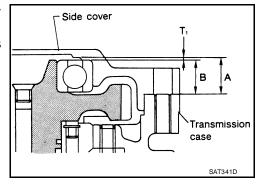


8. After properly adjusting turning torque, clinch idler gear lock nut as shown.

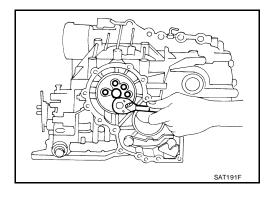


#### **OUTPUT SHAFT END PLAY**

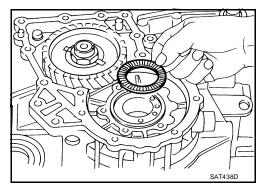
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



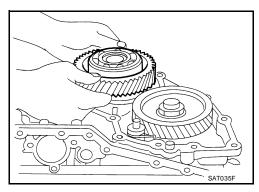
1. Install bearing retainer for output shaft.



2. Install output shaft thrust needle bearing on bearing retainer.



3. Install output shaft on transmission case.



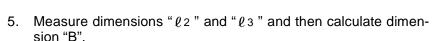
- 4. Measure dimensions " $\ell$ 1" and " $\ell$ 2" at side cover and then calculate dimension "A".
  - Measure dimension " $\ell$ 1" and " $\ell$ 2" in at least two places.

**'Α"** 

: Distance between transmission case fitting surface and adjusting shim mating surface.

 $A = \ell 1 - \ell 2$ 

 $\ell_2$  : Height of gauge



• Measure " $\ell$ 2" and " $\ell$ 3" in at least two places.

"B"

: Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.

 $B = \ell 2 - \ell 3$ 

*ℓ* 2 : Height of gauge

Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

Output shaft end play

: 0 - 0.15 mm (0 - 0.0059 in)

(A - B)

Output shaft end play adjusting shims

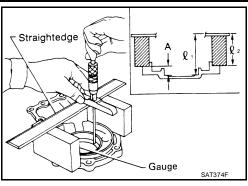
: Refer to AT-372, "OUT-PUT SHAFT ADJUSTING

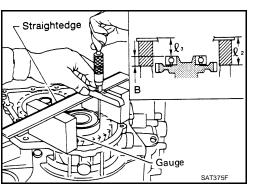
SHIMS".

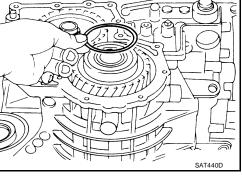
7. Install adjusting shim on output shaft bearing.

## Assembly (2)

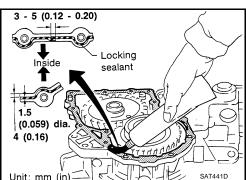
1. Apply anaerobic liquid gasket to transmission case as shown in illustration. Refer to <u>GI-42</u>, "Recommended Chemical Products and Sealants".







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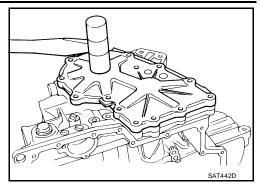
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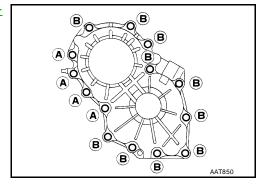
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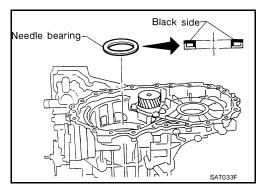
- 2. Set side cover on transmission case.
  - Apply locking sealant to the mating surface of transmission case.



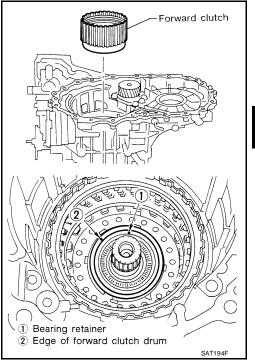
- 3. Tighten side cover fixing bolts to specified torque. Refer to AT-263, "OVERHAUL".
  - Do not mix bolts A and B.
  - Always replace bolts A as they are self-sealing bolts.



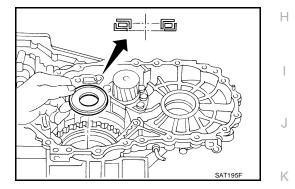
- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
  - Apply petroleum jelly to thrust washer.



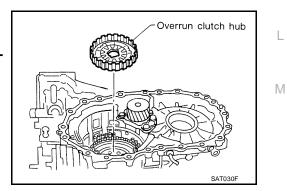
- Install forward clutch assembly.
  - Align teeth of low & reverse brake drive plates before installing.
  - Make sure that bearing retainer seal rings are not spread.
  - If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.



- 7. Install thrust needle bearing on bearing retainer.
  - Apply petroleum jelly to thrust needle bearing.
  - Pay attention to direction of thrust needle bearing.



- 8. Install overrun clutch hub.
  - Apply petroleum jelly to thrust washers.
  - Align teeth of overrun clutch drive plates before installing.

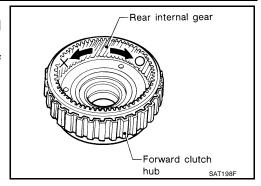


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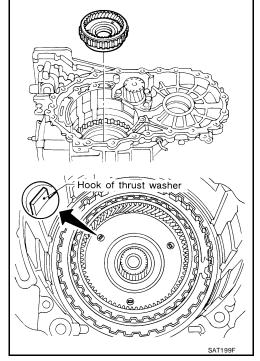
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- Hold forward clutch hub and turn rear internal gear.
   Check overrun clutch hub for correct directions of lock and unlock.
  - If not shown as illustrated, check installed direction of forward one-way clutch.



- 10. Install forward clutch hub and rear internal gear assembly.
  - Align teeth of forward clutch drive plates before installing.
  - Check that three hooks of thrust washer are correctly aligned after installing.



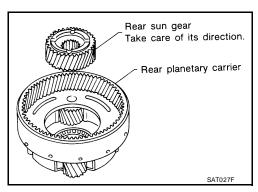
- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Install needle bearings on rear planetary carrier.
  - Apply petroleum jelly to needle bearings.
  - Pay attention to direction of needle bearings.
- Needle bearing

  Rear planetary carrier

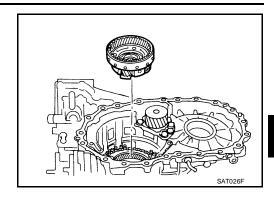
  Black side

  Needle bearing

- b. Install rear sun gear on rear planetary carrier.
  - Pay attention to direction of rear sun gear.



c. Install rear planetary carrier on transmission case.



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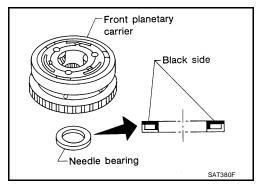
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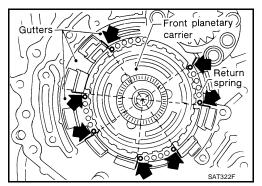
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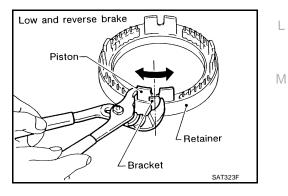
- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
  - Apply petroleum jelly to thrust needle bearing.
  - Pay attention to direction of thrust needle bearing.



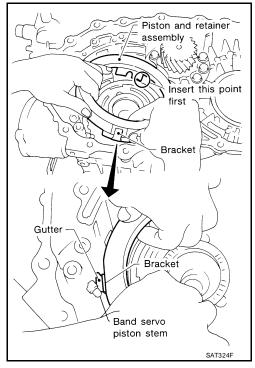
- 13. Install low and reverse brake piston according to the following procedures.
- a. Set and align return springs to transmission case gutters as shown in illustration.



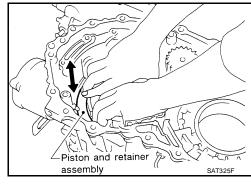
b. Set and align piston with retainer.



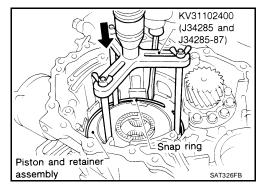
- c. Install piston and retainer assembly on the transmission case.
  - Align bracket to specified gutter as indicated in illustration.



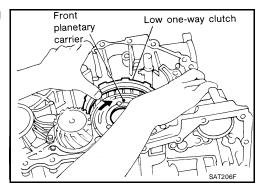
- d. Check that each protrusion of piston is correctly set to corresponding return spring as follows.
  - Push piston and retainer assembly evenly and confirm they move smoothly.
  - If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".



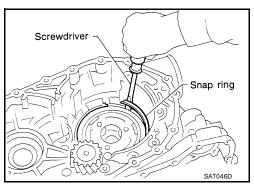
e. Push down piston and retainer assembly and install snap ring.



14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.



- 15. Install snap ring with screwdriver.
  - Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



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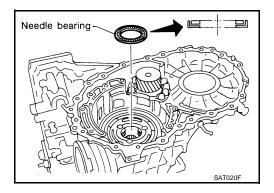
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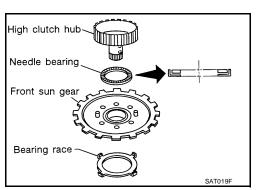
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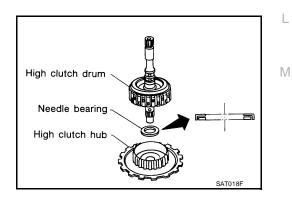
- 16. Install needle bearing on transmission case.
  - Apply petroleum jelly to needle bearing.
  - Pay attention to direction of needle bearing.



- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
  - Apply petroleum jelly to needle bearing.
  - Pay attention to direction of needle bearing.

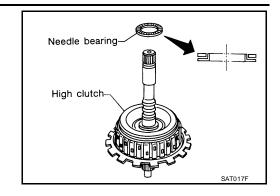


18. Install needle bearing and high clutch drum on high clutch hub.

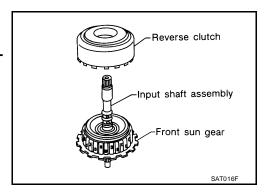


**AT-353** 

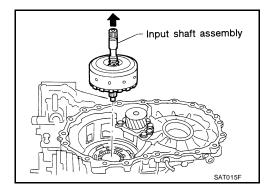
- 19. Install needle bearing on high clutch drum.
  - Apply petroleum jelly to needle bearing.
  - Pay attention to direction of needle bearing.



- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
  - Align teeth of reverse clutch drive plates before installing.



- 22. Install reverse clutch assembly on transmission case.
  - Align teeth of high clutch drive plates before installing.



## Adjustment (2)

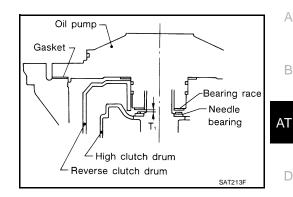
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When any parts listed below are replaced, adjust total end play and reverse clutch end play.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

#### **TOTAL END PLAY**

1. Adjust total end play "T1".

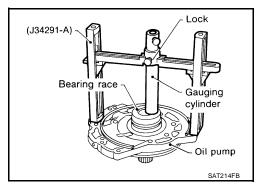


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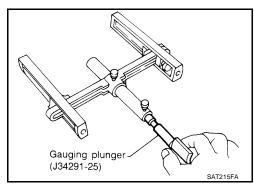
With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.



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Install gauging plunger into cylinder.



With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.

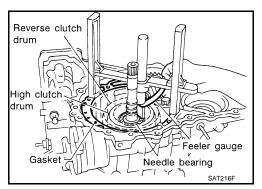
d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

> Total end play "T1" : 0.25 - 0.55 mm (0.0098 - 0.0217 in)

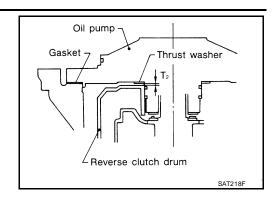
• If end play is out of specification, decrease or increase thickness of bearing race as necessary.

Available bearing race for adjusting total end play

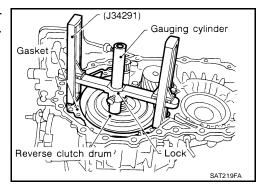
: Refer to AT-372, "BEAR-**ING RACE FOR ADJUST-ING TOTAL END PLAY"**.



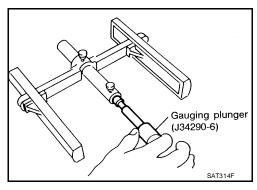
2. Adjust reverse clutch drum end play "T2".



 Place Tool on machined surface of transmission case (with gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.



b. Install gauging plunger into cylinder.



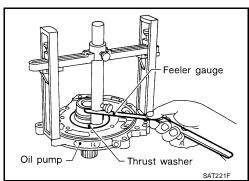
- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- d. Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end play.

Reverse clutch drum : 0.55 - 0.90 mm end play "T2" (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

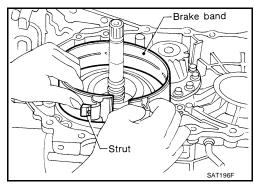
Available thrust washer for adjusting reverse clutch drum end play

: Refer to AT-373,
"THRUST WASHERS FOR
ADJUSTING REVERSE
CLUTCH DRUM END
PLAY".



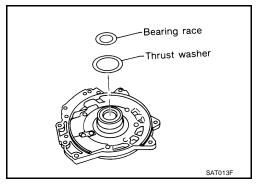
Assembly (3)

- 1. Install anchor end pin and lock nut on transmission case.
- 2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

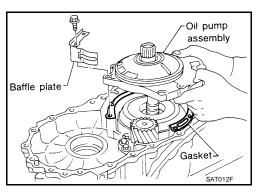


3. Place bearing race selected in total end play adjustment step on oil pump cover.

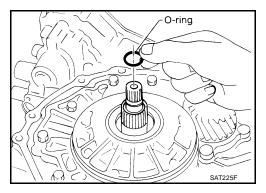
- Apply petroleum jelly to bearing race.
- 4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
  - Apply petroleum jelly to thrust washer.



- 5. Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.



- 7. Install O-ring to input shaft.
  - Apply ATF to O-ring.



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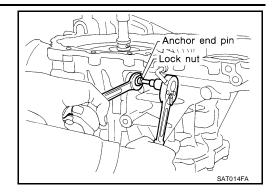
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- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

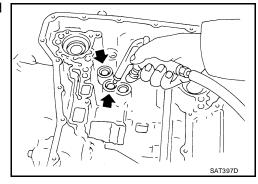
Anchor end pin : Refer to AT-369, "BRAKE BAND" .

- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

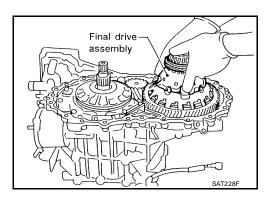
Lock nut : Refer to AT-369, "BRAKE BAND".



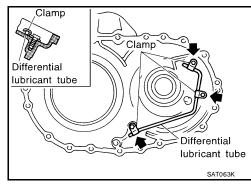
9. Apply compressed air to oil holes of transmission case and check operation of brake band.



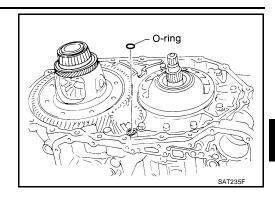
10. Install final drive assembly on transmission case.



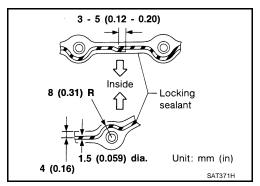
11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-263, "OVERHAUL".



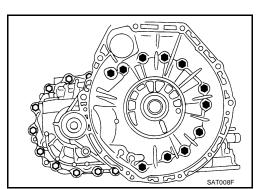
12. Install O-ring on differential oil port of transmission case.



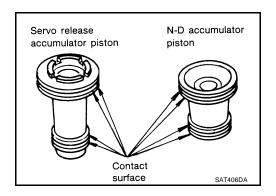
- 13. Install converter housing on transmission case.
  - Apply locking sealant to mating surface of converter housing.



• Tighten converter housing bolts to the specified torque. Refer to <u>AT-263, "OVERHAUL"</u>.



- 14. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.



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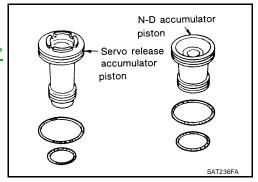
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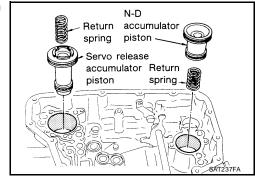
- b. Install O-rings on accumulator piston.
  - Apply ATF to O-rings.

Accumulator piston O-rings : Refer to AT-366, "O-RING"

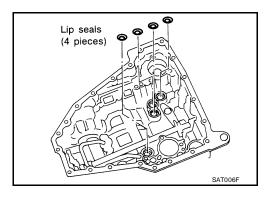


- Install accumulator pistons and return springs on transmission case.
  - Apply ATF to inner surface of transmission case.

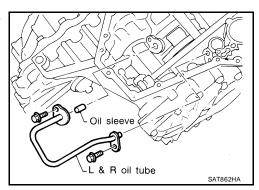
Return springs : Refer to <u>AT-366,</u> "RETURN SPRING".



- 15. Install lip seals for band servo oil holes on transmission case.
  - Apply petroleum jelly to lip seals.

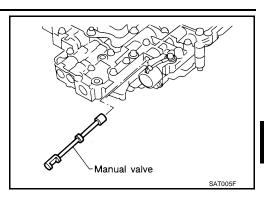


16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to <u>AT-263, "OVERHAUL"</u> .

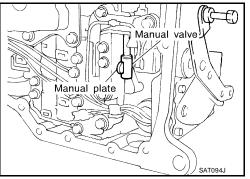


#### **ASSEMBLY**

- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
  - Apply ATF to manual valve.



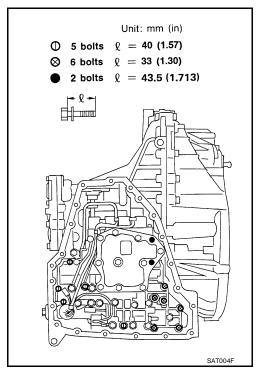
- b. Set manual shaft in Neutral position.
- c. Install control valve assembly on transmission case while aligning manual valve with manual plate.
- d. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- e. Install stopper ring to terminal body.



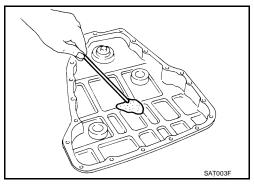
f. Tighten bolts I, X and ●.

#### Bolt length, number and location:

Bolt symbol	I	Х	•
Bolt length " $\ell$ " $$	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2



- 18. Install oil pan.
- a. Attach a magnet to oil pan.
- b. Install new oil pan gasket on transmission case.
- Install oil pan on transmission case.
  - Always replace oil pan bolts as they are self-sealing bolts.
  - Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.



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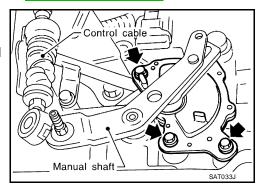
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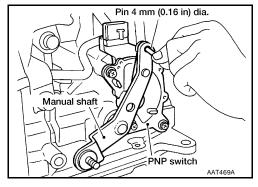
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#### **ASSEMBLY**

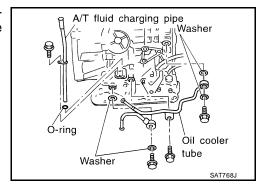
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-263, "OVERHAUL".
- 19. Install park/neutral position (PNP) switch.
- a. Set manual shaft in P position.
- Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move selector lever to N position.



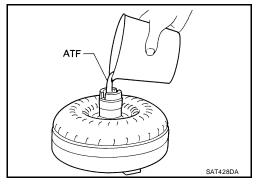
- d. Use a 4 mm (0.16 in) pin for this adjustment.
- i. Insert the pin straight into the manual shaft adjustment hole.
- Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP) switch.
- e. Tighten park/neutral position (PNP) switch fixing bolts. Refer to AT-263, "OVERHAUL" .
- f. Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.



20. Install A/T fluid charging pipe and fluid cooler tube to transmission case. Tighten A/T fluid charging pipe and fluid cooler tube bolts to the specified torque. Refer to AT-263, "OVERHAUL".

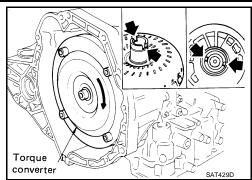


- 21. Install torque converter.
- a. Pour ATF into torque converter.
  - Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
  - When reusing old torque converter, add the same amount of fluid as was drained.



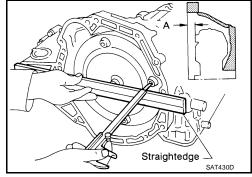
#### **ASSEMBLY**

Install torque converter while aligning notches of torque converter with notches of oil pump.



. Measure distance "A" to check that torque converter is in proper position.

Distance A : 14 mm (0.55 in) or more



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#### **SERVICE DATA AND SPECIFICATIONS (SDS)**

PFP:00030

### **General Specifications**

ECS004WJ

Engine		QR25DE	VQ35DE			
Automatic transaxle mode	el	RE4F04B				
Automatic transaxle assembly Model code number		85X21 88X02				
	1st	2.785				
	2nd	1.545				
Transayla goar ratio	3rd	1.000				
Transaxle gear ratio	4th	0.694				
	Reverse	2.2	72			
	Final drive	4.087	3.789			
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Automatic Transmission Fluid*				
Fluid capacity $\;\ell\;$ (US qt, Imp qt)		9.2 (9.75, 8.125)				

<sup>\*:</sup> Refer to MA-12, "RECOMMENDED FLUIDS AND LUBRICANTS".

# Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION — QR25DE MODEL

ECS004WK

Throttle posi-	Shift pattern	Vehicle speed km/h (MPH)					
tion	Shirt pattern	D1 → D2	D2 → D3	D3 → D4	D4 → D3	D3 → D2	D2 → D1
Full throttle	Comfort	57 - 65 (35 - 40)	106 - 114 (66 - 71)	166 - 174 (103 - 108)	162 - 170 (101 - 106)	96 - 104 (60 - 65)	41 - 49 (25 - 30)
	Auto power	57 - 65 (35 - 40)	106 - 114 (66 - 71)	166 - 174 (103 - 108)	162 - 17 (101 - 106)	96 - 104 (60 - 65)	41 - 49 (25 - 30)
Half throttle	Comfort	40 - 48 (25 - 30)	73 - 81 (45 - 50)	129 - 137 (80 - 85)	76 - 84 (47 - 52)	43 - 51 (27 - 32)	24 - 32 (15 - 20)
Hall throttle	Auto power	43 - 51 (27 - 32)	80 - 88 (50 - 55)	129 - 137 (80 - 85)	76 - 84 (47 - 52)	49 - 57 (30 - 35)	24 - 32 (15 - 20)

#### VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP — QR25DE MODEL

Unit: km/h (MPH)

Selector lever position	D position		3 position	
Shift pattern	Comfort	Auto power	Comfort	Auto power
Lock-up "ON"	102 - 110 (63 - 68)	102 - 110 (63 - 68)	86 - 94 (53 - 58)	86 - 94 (53 - 58)
Lock-up "OFF"	86 - 94 (53 - 58)	86 - 94 (53 - 58)	83 - 91 (52 - 57)	83 - 91 (52 - 57)

#### NOTE:

- Lock-up vehicle speed indicates the speed in D4 position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

#### VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION — VQ35DE MODEL

Throttle	Shift pattern	Vehicle speed km/h (MPH)					
position	Onin pattern	$D1 \rightarrow D2$	D2 → D3	D3 → D4	D4 → D3	D3 → D2	D2 → D1
Full throttle	Comfort	61 - 69 (38 - 43)	114 - 122 (71 - 76)	179 - 187 (111 - 116)	175 - 183 (109 - 114)	104 - 112 (65 - 70)	41 - 49 (25 - 30)
	Auto power	61 - 69 (38 - 43)	114 - 122 (71 - 76)	179 - 187 (111 - 116)	175 - 183 (109 - 114)	104 - 112 (65 - 70)	41 - 49 (25 - 30)

Throttle	Shift pattern	Vehicle speed km/h (MPH)					
position		D1 → D2	D2 → D3	D3 → D4	D4 → D3	D3 → D2	D2 → D1
Half throttle	Comfort	39 - 47 (24 - 28)	73 - 81 (45 - 50)	137 - 145 (85 - 90)	87 - 95 (54 - 59)	33 - 41 (21 - 25)	9 - 17 (6 - 11)
	Auto power	45 - 53 (28 - 33)	86 - 94 (53 - 58	137 - 145 (85 - 90)	87 - 95 (54 - 59)	51 - 59 (32 - 37)	9 - 17 (6 - 11)

#### VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP — VQ35DE MODEL

Unit: km/h (MPH)

Selector lever position	D position		3 position	
Shift pattern	Comfort	Auto power	Comfort	Auto power
Lock-up "ON"	109 - 117 (68 - 73)	109 - 117 (68 - 73)	86 - 94 (53 - 58)	86 - 94 (53 - 58)
Lock-up "OFF"	74 - 82 (46 - 51)	74 - 82 (46 - 51)	83 - 91 (52 - 57)	83 - 91 (52 - 57)

#### NOTE:

- Lock-up vehicle speed indicates the speed in D4 position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution ECSSOGAWAL

Engine	Stall revolution rpm
QR25DE	2,350 - 2,800
VQ35DE	2,550 - 3,050

Line Pressure

Engine speed rpm	Line pressure kPa (kg/cm <sup>2</sup> , psi)				
	D, 2 and 1 positions		R position		
	QR25DE	VQ35DE	QR25DE	VQ35DE	
ldle	500 (5.1, 73)		778 (7.9, 113)		
Stall	1,223 (12.6, 179)		1,918 (19.6, 278)		

# Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

ECS004WN

	Parts -		ltem			
			Part No.*	Free length	Outer diameter	
	23	Pilot valve spring	31742-80L13	38.98 (1.535)	8.9 (0.350)	
	7	1-2 accumulator valve spring	31742-80L15	20.5 (0.807)	6.95 (0.274)	
	28	28 1-2 accumulator piston spring	31742-80L14	55.26 (2.176)	19.6 (0.772)	
	20		31742-80L17**	55.7 (2.193)	19.5 (0.768)	
Upper body	33	1st reducing valve spring	31742-80L08	27.0 (1.063)	7.0 (0.276)	
Opper body	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.262)	
	18	Overrun clutch reducing valve spring	31742-80L09	37.5 (1.476)	6.9 (0.272)	
	16	Torque converter relief valve spring	31742-80L10	31.0 (1.220)	9.0 (0.354)	
	11	Torque converter clutch control valve	31742-80L16	56.98 (2.243)	6.5 (0.256)	
	3	Cooler check valve spring	31742-85X01	29.4 (1.157)	6.0 (0.236)	

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Unit: mm (in)

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	Parts _		Item		
			Part No.*	Free length	Outer diameter
	15	Pressure regulator valve spring	31742-80L01	45.0 (1.772)	15.0 (0.591)
	20	Overrun clutch control valve spring	31762-80L00	21.7 (0.854)	7.0 (0.276)
24	24	Accumulator control valve spring	31742-80L02	22.0 (0.866)	6.5 (0.256)
	29	Shift valve A spring	31762-80L00	21.7 (0.854)	7.0 (0.276)
Lower body	32	Shuttle valve spring	31762-41X04	51.0 (2.008)	5.65 (0.222)
	12	Shift valve B spring	31762-80L00	21.7 (0.854)	7.0 (0.276)
	7	Proceure modifier valve caring	31742-80L13	30.5 (1.201)	9.8 (0.386)
	3	Pressure modifier valve spring	31742-80L04	32.0 (1.260)	6.9 (0.272)
	_	Oil cooler relief valve spring	31742-80L12	17.02 (0.670)	8.0 (0.315)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Accumulator O-RING

ECS004WO

Unit: mm (in)

Accumulator	Part No.*	Inner diameter (Small)	Part No.*	Inner diameter (Large)	
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)	
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **RETURN SPRING**

Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-85X00	62.8 (2.473)	21 (0.827)
N-D accumulator	31605-80L03	43.5 (1.713)	28.0 (1.102)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Clutch and Brakes REVERSE CLUTCH

ECS004WP

Model code number		85X21 and 88X02		
Number of drive plates		2		
Number of driven plates 2				
Drive plate thickness _ mm (in)	Standard	1.6 (0.063)		
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)		
Driven plate thickness mm (in)	Standard	1.8 (0.070)		
Clearance mm (in)	Standard	0.5 - 0.8 (0.020 - 0.031)		
Clearance mm (in)	Allowable limit	1.2 (0.	047)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307)	31537-80L00 31537-80L01 31537-80L02 31537-80L03 31537-80L04 31537-80L05 31537-80L06	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

<sup>\*\*:</sup> This part is for model code number "88X02".

Model code number		85X21		
Number of drive plates		3		
Number of driven plates		7*2 +	1*3	
Drive plate thickness mm (in)  Standard  Allowable limit		1.6 (0.0	063)	
		1.4 (0.055)		
Driven plate thickness mm (in)	Otana da a d	*2	*3	
	Standard	1.4 (0.055)	2.0 (0.079)	
Ola (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		
Clearance mm (in)	Allowable limit	2.8 (0.110)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142)	31537-80L20 31537-80L21 31537-80L22	
		3.8 (0.150) 4.0 (0.157)	31537-80L23 31537-80L24	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **HIGH CLUTCH — VQ35DE MODEL**

Model code number		88X0	2	
Number of drive plates		4		_
Number of driven plates		6*4 + 1*5		_
Standard		1.6 (0.063)		_
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)		_
Driver alsts this law see were (in)	Oten dend	*4	*5	_
Driven plate thickness mm (in)	Standard	1.4 (0.055)	2.0 (0.079)	_
Ola (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		_
Clearance mm (in)	Allowable limit	2.8 (0.110)		_
		Thickness mm (in)	Part number*	_
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80L19 31537-80L20 31537-80L21 31537-80L22 31537-80L23	_

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Model code number  Number of drive plates		85X21	88X02	
		5	6	
Number of driven plates		5 6		
Drive plate thickness mm (in)  Standard  Allowable limit		1.6 (0.0	063)	
		1.4 (0.0	1.4 (0.055)	
Driven plate thickness mm (in)	Standard	1.8 (0.071)		
Standard		0.45 - 0.85 (0.0177 - 0.0335)		
Clearance mm (in)	Allowable limit	1.85 (0.0728)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-80L18 31537-80L17 31537-80L12 31537-80L13 31537-80L14 31537-80L15	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **OVERRUN CLUTCH**

Model code number		85X21 and 88X02		
Number of drive plates		3		
Number of driven plates 5				
Drive plate thickness mm (in)  Standard  Allowable limit		1.6 (0.0	063)	
		1.4 (0.055)		
Driven plate thickness mm (in)	Standard	1.8 (0.071)		
Standard		0.7 - 1.1 (0.028 - 0.043)		
Clearance mm (in)	Allowable limit	1.7 (0.067)		
1		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80L07 31537-80L08 31537-80L09 31537-80L10 31537-80L11	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Model code number		85X21	88X02
Number of drive plates		6	7
Number of driven plates		6	7 + 1
<b>D</b> : 1. 4:1	Standard	1.8 (0.071) 1.6 (0.063)	
Drive plate thickness mm (in)	Allowable limit		
Driven plate thickness mm (in) Standard		1.8 (0.	071)
Standard		1.7 - 2.1 (0.0	67 - 0.083)
Clearance mm (in)  Allowable limit		3.3 (0.	130)
		Thickness mm (in)	Part number*
		2.0 (0.079)	31667-80L00
		2.2 (0.087)	31667-80L01
Thickness of rotaining plat-		2.4 (0.094)	31667-80L02
Thickness of retaining plates		2.6 (0.102)	31667-80L03
		2.8 (0.110)	31667-80L04
		3.0 (0.118)	31667-80L05
		3.2 (0.126)	31667-80L06
		3.4 (0.134)	31667-80L07
Parts	Part number*	Free length	Unit: mm (in
Parts	Part number*	Free length	Unit: mm (in Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	Part number* 31505-80L00	Free length 21.4 (0.843)	Outer diameter 10.3 (0.406)
Forward clutch (Overrun clutch)			Outer diameter
Forward clutch (Overrun clutch) (22 pcs) High clutch (10 pcs) Low & reverse brake (24 pcs)	31505-80L00 31505-80L02 31505-80L01	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)	Outer diameter 10.3 (0.406)
Forward clutch (Overrun clutch) (22 pcs) High clutch (10 pcs) Low & reverse brake (24 pcs)	31505-80L00 31505-80L02 31505-80L01	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)	Outer diameter 10.3 (0.406) 10.8 (0.425)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts De	31505-80L00 31505-80L02 31505-80L01	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)	Outer diameter 10.3 (0.406) 10.8 (0.425)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts De	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Deserting BRAKE BAND	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949) rmation.	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Deserting BRAKE BAND  Anchor end pin tightening torque	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949) rmation.	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts De  BRAKE BAND  Anchor end pin tightening torque  Number of returning revolutions	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949) rmation. 4.0 - 5.8 (0.4 -	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts De  BRAKE BAND  Anchor end pin tightening torque  Number of returning revolutions  Lock nut tightening torque N-m  Final Drive  DIFFERENTIAL SIDE G	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.5) 31 - 36 (3.2 - 3)	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)  5  3.7, 23 - 27)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Deserties BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation. 4.0 - 5.8 (0.4 - 2.6	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)  5  3.7, 23 - 27)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Desercian BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m  Final Drive  DIFFERENTIAL SIDE G  Clearance between side gear ar	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info e N-m (kg-m, in-lb) for anchor end pin n (kg-m, ft-lb)  EAR CLEARANCE nd differential case with	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.5) 31 - 36 (3.2 - 3)	Outer diameter  10.3 (0.406)  10.8 (0.425)  6.6 (0.260)  0.6, 36 - 52)  5  3.7, 23 - 27)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts De BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m  Final Drive DIFFERENTIAL SIDE G  Clearance between side gear ar washer mm (in)  DIFFERENTIAL SIDE G	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info e N-m (kg-m, in-lb) for anchor end pin n (kg-m, ft-lb)  EAR CLEARANCE nd differential case with	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.5) 31 - 36 (3.2 - 3)	Outer diameter  10.3 (0.406)  10.8 (0.425) 6.6 (0.260)  0.6, 36 - 52) 5 3.7, 23 - 27)  ECS004W
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Desercian BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m  Final Drive DIFFERENTIAL SIDE G  Clearance between side gear ar washer mm (in)  DIFFERENTIAL SIDE G  Thickness	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts information (kg-m, in-lb) for anchor end pin in (kg-m, ft-lb)  EAR CLEARANCE and differential case with  EAR THRUST WASHER is mm (in)	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.5) 31 - 36 (3.2 - 3)	Outer diameter  10.3 (0.406)  10.8 (0.425) 6.6 (0.260)  0.6, 36 - 52) 5 3.7, 23 - 27)  ECS004W
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Desercian BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m  Final Drive DIFFERENTIAL SIDE G  Clearance between side gear ar washer mm (in)  DIFFERENTIAL SIDE G  Thickness	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts info	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.5) 31 - 36 (3.2 - 3)  0.1 - 0.2 (0.0)  RS	Outer diameter  10.3 (0.406)  10.8 (0.425) 6.6 (0.260)  0.6, 36 - 52) 5 3.7, 23 - 27)  ECSOO4W  04 - 0.008)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  *: Always check with the Parts Desercian BRAKE BAND  Anchor end pin tightening torque Number of returning revolutions Lock nut tightening torque N-m  Final Drive DIFFERENTIAL SIDE G  Clearance between side gear ar washer mm (in)  DIFFERENTIAL SIDE G  Thickness:  0.75 ( 0.80 (	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts information (kg-m, in-lb) for anchor end pin in (kg-m, ft-lb)  EAR CLEARANCE and differential case with  EAR THRUST WASHER is mm (in) 0.0295) 0.0315)	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.9) 31 - 36 (3.2 - 3)  0.1 - 0.2 (0.0)  RS  Part nut 38424-8	Outer diameter  10.3 (0.406)  10.8 (0.425) 6.6 (0.260)  0.6, 36 - 52) 5 3.7, 23 - 27)  ECSOO4W  04 - 0.008)
Forward clutch (Overrun clutch) (22 pcs)  High clutch (10 pcs)  Low & reverse brake (24 pcs)  Thickness:  Final Drive Clearance between side gear ar washer mm (in)  DIFFERENTIAL SIDE G  Thickness:  0.75 (0.80 (0.85 (0.85))	31505-80L00 31505-80L02 31505-80L01 epartment for the latest parts information (kg-m, in-lb) for anchor end pin in (kg-m, ft-lb)  EAR CLEARANCE and differential case with  EAR THRUST WASHER is mm (in) 0.0295)	21.4 (0.843) 22.5 (0.886) 24.1 (0.949)  rmation.  4.0 - 5.8 (0.4 - 2.9) 31 - 36 (3.2 - 3)  0.1 - 0.2 (0.0)  RS  Part nut 38424-8 38424-8	Outer diameter  10.3 (0.406)  10.8 (0.425) 6.6 (0.260)  0.6, 36 - 52) 5 3.7, 23 - 27)  ECSOO4W  004 - 0.008)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

0.95 (0.0374)

38424-81X04

Thicknes	ss mm	(in)	Part number	er*	
0.48 (0.0189) 0.52 (0.0205)		31438-80X00			
	•	•	31438-80X01 31438-80X02		
0.56 (0.0220) 0.60 (0.0236)		31438-80X02 31438-80X03			
0.64 (0.0252)		31438-80X04			
0.68 (0.0268)			31438-80X05		
0.72 (0.0283) 0.76 (0.0299)		31438-80X 31438-80X	31438-80X06		
	(0.0299 (0.0315	,	31438-80X		
	(0.0331	,	31438-80X		
	(0.0346	•	31438-80X		
	(0.0362	•	31438-80X	<u>11                                   </u>	
*: Always check with the Parts De BEARING PRELOAD	epartme	ent for the latest parts inf	ormation.		
Differential side bearing preload	mm b	(in)	0.05 - 0.09 (0.0020	0 - 0.0035)	
TURNING TORQUE				·	
Turning torque of final drive ass	sembly	N-m (kg-cm, in-lb)	0.78 - 1.37 (8.0 - 14.0, 6.9 - 12.2)		
Planetary Carrier ar PLANETARY CARRIER	<u> </u>	-	0.00, 0.70 (0.0070	ECS0041	
Clearance between planetary c	arrier	Standard	0.20 - 0.70 (0.0079 - 0.0276)		
and pinion washer mm (in)  Allowable limit		0.80 (0.0315)			
		Allowable limit	0.80 (0.031	5)	
OIL PUMP		Allowable limit	·	<u>'</u>	
OIL PUMP Oil pump side clearance mm (	(in)	Allowable limit	0.80 (0.031	<u>'</u>	
	(in)	Allowable limit	0.030 - 0.050 (0.001 Inner gea	2 - 0.0020)	
	(in)	Allowable limit	0.030 - 0.050 (0.001	2 - 0.0020)	
	(in)	Allowable limit	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724)	2 - 0.0020) r Part number* 31346-80L00	
	(in)	Allowable limit	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720)	2 - 0.0020) r Part number* 31346-80L00 31346-80L01	
	<u>, , , , , , , , , , , , , , , , , , , </u>		0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	2 - 0.0020) r Part number* 31346-80L00 31346-80L01 31346-80L02	
Oil pump side clearance mm	<u>, , , , , , , , , , , , , , , , , , , </u>		0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720)	2 - 0.0020) r Part number* 31346-80L00 31346-80L01 31346-80L02	
Oil pump side clearance mm	<u>, , , , , , , , , , , , , , , , , , , </u>		0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	2 - 0.0020) r Part number* 31346-80L00 31346-80L01 31346-80L02	
Oil pump side clearance mm	<u>, , , , , , , , , , , , , , , , , , , </u>		0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724)	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ir  Part number*  31347-80L00	
Oil pump side clearance mm	<u>, , , , , , , , , , , , , , , , , , , </u>		0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720)	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ir  Part number*  31347-80L00 31347-80L01	
Oil pump side clearance mm (	uter gea	ars	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ar  Part number*  31347-80L00 31347-80L01 31347-80L02	
Oil pump side clearance mm ( Thickness of inner gears and of	<u>, , , , , , , , , , , , , , , , , , , </u>	ars	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720)	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ar  Part number*  31347-80L00 31347-80L01 31347-80L02	
Oil pump side clearance mm (	uter gea	ars	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ar  Part number*  31347-80L00 31347-80L01 31347-80L01 4 - 0.0071)	
Oil pump side clearance mm ( Thickness of inner gears and or  Clearance between oil pump housing and outer gear mm	uter gea	dard vable limit	0.030 - 0.050 (0.001  Inner gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4713 - 0.4717)  Outer gea  Thickness mm (in)  11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)  0.111 - 0.181 (0.004	2 - 0.0020)  r  Part number*  31346-80L00 31346-80L02  ir  Part number*  31347-80L00 31347-80L01 31347-80L02  4 - 0.0071)  71)	

# Input Shaft SEAL RING CLEARANCE

ECS004WS

Input shaft seal ring clearance mm	Standard	0.08 - 0.23 (0.0031 - 0.0091)
(in)	Allowable limit	0.23 (0.0091)
SEAL RING		

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
26 (1.024)	22.4 (0.882)	1.971 (0.078)	31525-80X02

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Reduction Pinion Gear TURNING TORQUE Turning torque of reduction pinion gear N-m (kg-cm, in-lb) 0.05 - 0.39 (0.5 - 4.0, 0.43 - 3.47) REDUCTION PINION GEAR BEARING ADJUSTING SHIMS NO. Thickness mm (in) Part number NO. Thickness mm (in) Part number\*

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
1	5.00 (0.1969)	31439-81X00	18	5.34 (0.2102)	31439-81X17
2	5.02 (0.1976)	31439-81X01	19	5.36 (0.2110)	31439-81X18
3	5.04 (0.1984)	31439-81X02	20	5.38 (0.2118)	31439-81X19
4	5.06 (0.1992)	31439-81X03	21	5.40 (0.2126)	31439-81X20
5	5.08 (0.2000)	31439-81X04	22	5.42 (0.2134)	31439-81X21
6	5.10 (0.2008)	31439-81X05	23	5.44 (0.2142)	31439-81X22
7	5.12 (0.2016)	31439-81X06	24	5.46 (0.2150)	31439-81X23
8	5.14 (0.2024)	31439-81X07	25	5.48 (0.2157)	31439-81X24
9	5.16 (0.2031)	31439-81X08	26	5.50 (0.2165)	31439-81X46
10	5.18 (0.2039)	31439-81X09	27	5.52 (0.2173)	31439-81X47
11	5.20 (0.2047)	31439-81X10	28	5.54 (0.2181)	31439-81X48
12	5.22 (0.2055)	31439-81X11	29	5.56 (0.2189)	31439-81X49
13	5.24 (0.2063)	31439-81X12	30	5.58 (0.2197)	31439-81X60
14	5.26 (0.2071)	31439-81X13	31	5.60 (0.2205)	31439-81X61
15	5.28 (0.2079)	31439-81X14	32	5.62 (0.2213)	31439-81X62
16	5.30 (0.2087)	31439-81X15	33	5.64 (0.2220)	31439-81X63
17	5.32 (0.2094)	31439-81X16	34	5.66 (0.2228)	31439-81X64
35	5.68 (0.2236)	31439-81X65	50	4.70 (0.1850)	31439-83X06
36	5.70 (0.2244)	31439-81X66	51	4.72 (0.1858)	31439-83X11
37	5.72 (0.2252)	31439-81X67	52	4.74 (0.1866)	31439-83X12
38	5.74 (0.2260)	31439-81X68	53	4.76 (0.1874)	31439-83X13
39	5.76 (0.2268)	31439-81X69	54	4.78 (0.1882)	31439-83X14
40	5.78 (0.2276)	31439-81X70	55	4.80 (0.1890)	31439-83X15
41	5.80 (0.2283)	31439-81X71	56	4.82 (0.1898)	31439-83X16
42	5.82 (0.2291)	31439-81X72	57	4.84 (0.1906)	31439-83X17
43	5.84 (0.2299)	31439-81X73	58	4.86 (0.1913)	31439-83X18
43	` ′	31439-81X74	59	, ,	31439-83X19
44 45	5.86 (0.2307) 4.60 (0.1811)	31439-81X74 31439-85X01	60	4.88 (0.1921) 4.90 (0.1929)	31439-83X19 31439-83X20
45	4.60 (0.1811)		61	` ,	
	· · · · · ·	31439-85X02	-	4.92 (0.1937)	31439-83X21
47	4.64 (0.1827)	31439-85X03	62	4.94 (0.1945)	31439-83X22
48	4.66 (0.1835)	31439-85X04	63	4.96 (0.1953)	31439-83X23
49	4.68 (0.1843)	31439-85X05	64	4.98 (0.1961)	31439-83X24

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### Band Servo RETURN SPRING

ECS004WU

Α

В

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Е

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M

Unit: mm (in)

Return spring	Part number*	Free length	Outer diameter
2nd servo return spring	31605-80L05	32.5 (1.280)	25.9 (1.020)
OD servo return spring	31605-80L06	62.6 (2.465)	21.7 (0.854)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Output Shaft SEAL RING CLEARANCE Output shaft seal ring clearance (in) mm Standard 0.10 - 0.25 (0.0039 - 0.0098) Allowable limit 0.25 (0.0098)

#### **SEAL RING**

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
33.71 (1.327)	30.25 (1.191)	1.95 (0.077)	31525-80809

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **END PLAY**

Output shaft end play mm (in)	0 - 0.15 (0 - 0.0059)			
OUTPUT SHAFT ADJUSTING SHIMS				
Thickness mm (in)	Part number*			
0.80 (0.0315)	31438-80X60			
0.84 (0.0331)	31438-80X61			
0.88 (0.0346)	31438-80X62			
0.92 (0.0362)	31438-80X63			
0.96 (0.0378)	31438-80X64			
1.00 (0.0394)	31438-80X65			
1.04 (0.0409)	31438-80X66			
1.08 (0.0425)	31438-80X67			

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

1.12 (0.0441)

1.16 (0.0457)

1.20 (0.0472)

#### **Bearing Retainer SEAL RING CLEARANCE**

ECS004WW

31438-80X68

31438-80X69

31438-80X70

Bearing retainer seal ring	Standard	0.10 - 0.30 (0.0039 - 0.0118)
clearance mm (in)	Allowable limit	0.30 (0.0118)
Total End Play		ECS004WX
Total end play mm (in)		0.25 - 0.55 (0.0098 - 0.0217)

#### BEARING RACE FOR ADJUSTING TOTAL END PLAY

Thickness mm (in)	Part number*
0.8 (0.031)	31435-80X00
1.0 (0.039)	31435-80X01
1.2 (0.047)	31435-80X02
1.4 (0.055)	31435-80X03
1.6 (0.063)	31435-80X04
1.8 (0.071)	31435-80X05
2.0 (0.079)	31435-80X06
0.9 (0.035)	31435-80X09
1.1 (0.043)	31435-80X10
1.3 (0.051)	31435-80X11
1.5 (0.059)	31435-80X12
1.7 (0.067)	31435-80X13
1.9 (0.075)	31435-80X14

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

В

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M

Reverse clutch end play mm (in)				0.55 - 0.90	(0.0217 - 0	.0354)
THRUST WASHERS FO	OR ADJUSTING	REVER	RSE CLUTCH	DRUM EN	D PLAY	
Thickne	ss mm (in)		Part number*			
0.80 (0.0315)			31508-80X13			
0.95 (0.0374) 1.10 (0.0433)			31508-80X14 31508-80X15			
1.25 (0.0492)		31508-80X16				
1.40 (0.0551) 1.55 (0.0610)		31508-80X17 31508-80X18				
1.70 (0.0669) 1.85 (0.0728)			31508-80X19 31508-80X20			
*: Always check with the Parts D	,	t parts info	ormation.		700 007120	
Removal and Instal		•				
Nomovai and motal	lation					ECS004WZ Unit: mm (in)
Distance between end of conve	erter housing and torqu	e converte	er	1	4 (0.55)	. ,
Shift Solenoid Valv	es					ECS004X0
Gear position	1		2	3		4
Shift solenoid valve A	ON (Closed)		OFF (Open) OFF (Open)		pen)	ON (Closed)
Shift solenoid valve B	ON (Closed)			OFF (C	pen)	OFF (Open)
Solenoid Valves		•				ECS004X1
Solenoid valves		Resi	esistance (Approx.) Ω		Terminal No.	
Shift solenoid valve A			20 - 30		2	
Shift solenoid valve B			5 - 20		1	
Overrun clutch solenoid valve		20 - 30			3	
Line pressure solenoid valve		2.5 - 5			4	
Torque converter clutch soleno	lenoid valve		5 - 20	5 - 20		5
A/T Fluid Temperat						ECS004X2
Remarks: Specification data are  Monitor item	reference values.  Condition	า		Specification (Approximately)		
	Cold [20°C (6	Cold [20°C (68°F)]		1.5V		2.5 kΩ
A/T fluid temperature sensor	↓ Hot [80°C (17		↓ 0.5V			$\downarrow$ 0.3 k $\Omega$
Revolution Sensor	1101 [00 0 (17	0 1 /]				ECS004X3
	Condition				ludo	jement standard
When moving at 20 km/h (12 M		T-II pulse	frequency measuri	ng func-	Jude	omoni standard
tion.*1					45	O Hz (Approx.)
CAUTION: Connect the diagnosis data I *1: A circuit tester cannot be us		le diagno	sis connector.		40	στι <b>2 (Αρ</b> ριοχ.)
When vehicle parks.						0V
				<u> </u>		
Dropping Resistor						ECS004X4

Turbine Revolution Sensor			
Condition	Judgement standard		
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1			
CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz (Approx.)		
When vehicle parks.	Under 1.3V or over 4.5V		