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## **PRECAUTION**

## **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
  injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag
  Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

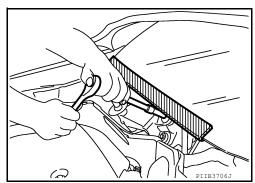
PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least 3 minutes before performing any service.

## Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



## Precaution for Work

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.

EXT-3

- Protect the removed parts with a shop cloth and prevent them from being dropped.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with a new one.
- · Be sure to tighten bolts and nuts securely to the specified torque.
- After installation is complete, be sure to check that each part works properly.
- Follow the steps below to clean components:
- Water soluble dirt:
- Dip a soft cloth into lukewarm water, wring the water out of the cloth and wipe the dirty area.
- Then rub with a soft, dry cloth.
- Oily dirt:

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## **PRECAUTIONS**

## < PRECAUTION >

- Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%) and wipe the dirty
- Then dip a cloth into fresh water, wring the water out of the cloth and wipe the detergent off.
- Then rub with a soft, dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

## **PREPARATION**

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## **PREPARATION**

## **PREPARATION**

Special Service Tool

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Tool number (Kent-Moore No.) Tool name		Description
— (J-39570) Chassis ear	SBT839	Locating the noise
— (J-43980) NISSAN Squeak and Rattle kit	SBT840	Repairing the cause of noise
— (J-46534) Trim Tool Set		Removing trim components

## **Commercial Service Tool**

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Description	
Locating the noise	
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## **CLIP LIST**

## **Descriptions for Clips**

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## Replace any clips which are damaged during removal or installation.

Symbol No.	Shapes	Removal & Installation
C101		Removal: Remove by bending up with flat-bladed screwdrivers or clip remover.
C103	TTTT	Removal: Remove with a clip remover.
C203 [ (7)		Removal: Push center pin to catching position. (Do not remove center pin by hitting it.) Push Push Installation:
C205		Removal: Flat-bladed screwdriver Clip Finisher
C206		Removal:

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Symbol No.	Shapes	Removal & Installation
CE103		Removal:
CF110	Clip A	Removal:  Finisher Clip A  Flat-bladed screwdrivers  Clip B
CF118	Clip A Clip B (Grommet)	Removal:  Flat-bladed screwdrivers  Body panel  Clip A Clip B (Grommet)
CR103		Removal: Holder portion of clip must be spread out to remove rod.
CS101		Removal:  1. Screw out with a Phillips screwdriver.  2. Remove female portion with flat-bladed screwdriver.

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Symbol No.	Shapes	Removal & Installation
CG101		Removal: Installation:  Rotate 45° to remove  Removal:
CS102	(X)	
CS113		Removal: Disconnect upper connection of clip with a flat-bladed screwdriver, then remove clip while inserting a flat-bladed screwdriver between body panel and clip.
C111		

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Symbol No.	Shapes	Removal & Installation
CG104		Removal: Remove by bending up with flat-bladed screwdrivers.  Radiator grille  Body panel
CE114		
CF118	Clip A  Clip B (Grommet)	Removal: Flat-bladed screwdrivers Body panel Clip A Clip B (Grommet)

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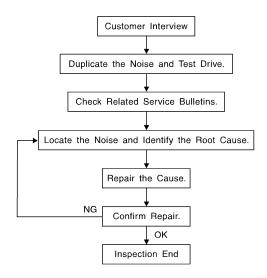
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## PERIODIC MAINTENANCE

## SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



SBT842

#### **CUSTOMER INTERVIEW**

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <a href="EXT-14">EXT-14</a>, "Diagnostic Worksheet". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
  are provided so the customer, service adviser and technician are all speaking the same language when
  defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
   Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
   higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
   Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle)
   Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
  - Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
   Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise)
   Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
   Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge
  as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

#### DUPLICATE THE NOISE AND TEST DRIVE

#### < PERIODIC MAINTENANCE >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on CVT and A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- · If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

#### CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

#### LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
  - removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
  - tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only
  - feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
  - placing a piece of paper between components that you suspect are causing the noise.
  - looking for loose components and contact marks. Refer to EXT-12, "Generic Squeak and Rattle Troubleshooting".

#### REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

#### **CAUTION:**

Do not use excessive force as many components are constructed of plastic and may be damaged. Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

**INSULATOR (Foam blocks)** 

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)

**INSULATOR** (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

**FELT CLOTH TAPE** 

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

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#### < PERIODIC MAINTENANCE >

## **UHMW (TEFLON) TAPE**

Insulates where slight movement is present. Ideal for instrument panel applications.

#### SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

**DUCT TAPE** 

Use to eliminate movement.

#### CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

## Generic Squeak and Rattle Troubleshooting

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Refer to Table of Contents for specific component removal and installation information.

#### INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- Instrument panel to windshield
- Instrument panel pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

## **CAUTION:**

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

#### CENTER CONSOLE

Components to pay attention to include:

- 1. Shift selector assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

## **DOORS**

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

#### **TRUNK**

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- 1. Trunk lid bumpers out of adjustment
- Trunk lid striker out of adjustment
- The trunk lid torsion bars knocking together

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#### < PERIODIC MAINTENANCE >

#### 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

#### SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sun visor shaft shaking in the holder
- 3. Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

## OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- 1. Loose harness or harness connectors.
- 2. Front console map/reading lamp lens loose.
- Loose screws at console attachment points.

#### **SEATS**

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- Headrest rods and holder
- A squeak between the seat pad cushion and frame
- 3. The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

#### UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component installed to the engine wall
- 2. Components that pass through the engine wall
- Engine wall mounts and connectors
- Loose radiator installation pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

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## < PERIODIC MAINTENANCE >

## **Diagnostic Worksheet**

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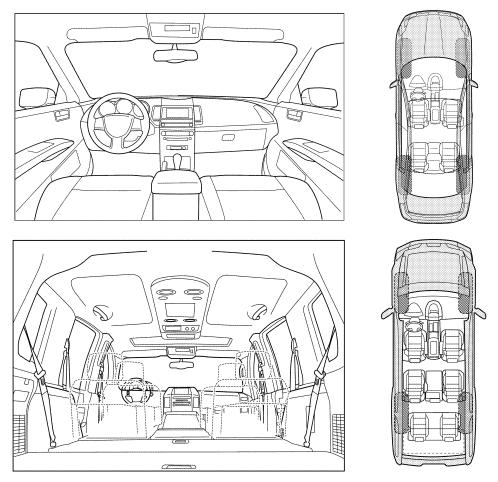
#### Dear Customer:

We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

#### **SQUEAK & RATTLE DIAGNOSTIC WORKSHEET**

## I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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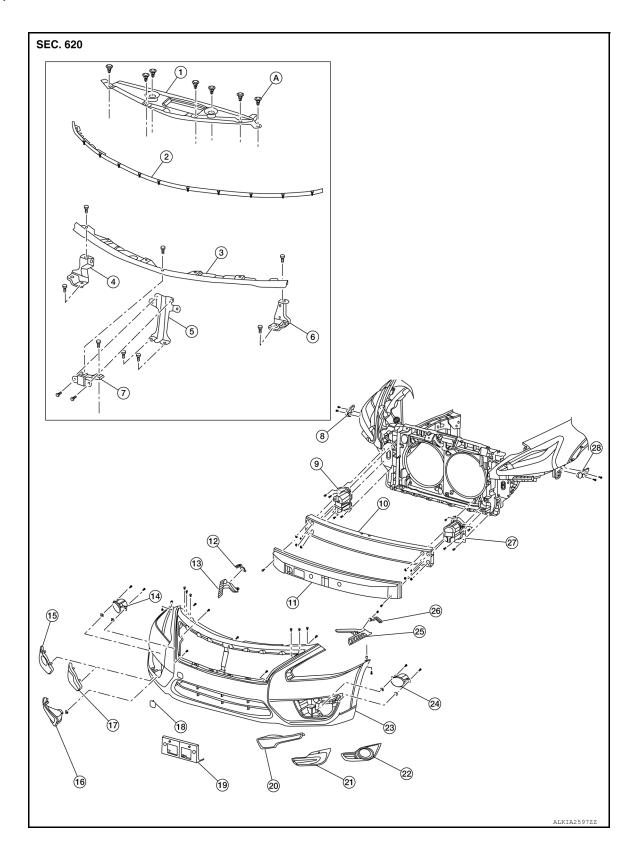
## < PERIODIC MAINTENANCE >

TO BE COMPLETED BY DEALERSHI	IP PERSONNEL	
☐ With passengers or cargo ☐ Other: ☐ After driving miles or		
Coming to a stop On turns: left, right or either (circle)	☐ Thump (heavy muffled knock noise) ☐ Buzz (like a bumble bee)	
☐ Only about mph☐ On acceleration	<ul><li>Knock (like a knock at the door)</li><li>Tick (like a clock second hand)</li></ul>	
Over rough roads Over speed bumps	☐ Creak (like walking on an old wooden floor)☐ Rattle (like shaking a baby rattle)	
Through driveways	Squeak (like tennis shoes on a clean floor)	
II. WHEN DRIVING:	IV. WHAT TYPE OF NOISE	
Only when it is cold outside Only when it is hot outside	<ul><li>☐ Dry or dusty conditions</li><li>☐ Other:</li></ul>	
1st time in the morning	☐ When it is raining or wet	
	☐ After sitting out in the rain	

# **REMOVAL AND INSTALLATION**

## FRONT BUMPER

Exploded View



## **FRONT BUMPER**

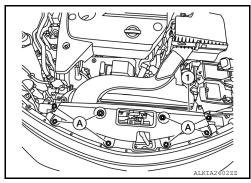
## < REMOVAL AND INSTALLATION >

1.	Core support cover	2.	Front bumper fascia hood seal	3.	Front bumper fascia upper retainer bracket	Α
4.	Front bumper fascia upper retainer bracket RH	5.	Front bumper reinforcement bracket	6.	Front bumper fascia upper retainer bracket LH	_
7.	Front bumper fascia upper retainer upper center bracket	8.	Front bumper fascia side bracket RH	9.	Front bumper reinforcement support RH	В
10.	Front bumper reinforcement	11.	Front energy absorber	12.	Front bumper fascia upper side bracket RH	С
13.	Front bumper fascia side stiffener RH	14.	Front fog lamp RH (if equipped)	15.	Front fog lamp finisher RH (if equipped)	
16.	Turn signal and hazard warning lamp RH	17.	Front bumper fascia finisher RH (if equipped)	18.	Tow cover	D
19.	Front license plate bracket (if equipped)	20.	Turn signal and hazard warning lamp LH	21.	Front bumper fascia finisher LH (if equipped)	E
22.	Front fog lamp finisher LH (if equipped)	23.	Front bumper fascia	24.	Front fog lamp LH (if equipped)	
25.	Front bumper fascia side stiffener LH	26.	Front bumper fascia upper side bracket LH	27.	Front bumper reinforcement support LH	F
28.	Front bumper fascia side bracket LH	A.	Clip			

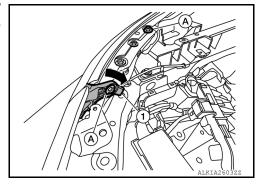
## Removal and Installation

## **REMOVAL**

1. Remove the core support cover clips (A), then remove the core support (1).



- 2. Partially remove the front fender protectors (LH/RH). Refer to <u>EXT-26, "FENDER PROTECTOR: Removal and Installation"</u>.
- 3. Remove the front under cover. Refer to EXT-28, "Removal and Installation".
- 4. Remove the hood ledge finisher.
- Remove the front bumper fascia to upper fender screws (A) (LH/ RH), then rotate clockwise each front bumper fascia upper side bracket (1) to remove.



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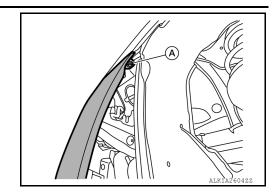
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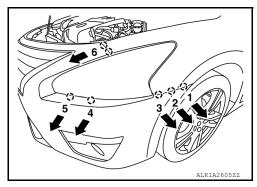
## FRONT BUMPER

#### < REMOVAL AND INSTALLATION >

Remove the front bumper fascia to fender screw (A) (LH/RH).



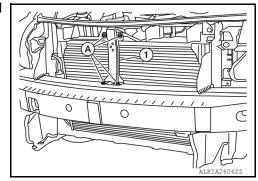
- 7. Disconnect the harness connectors from front fog lamps (LH/RH) (if equipped).
- 8. Disconnect the harness connectors from turn signal and hazard warning lamps (LH/RH).
- 9. Release the front bumper fascia from the front bumper fascia side brackets (LH/RH).



10. Remove the front bumper fascia by releasing in the order shown. **CAUTION:** 

When removing front bumper fascia, two people are required to avoid damaging.

- 11. Remove the front energy absorber.
- 12. Remove the front bumper reinforcement bracket bolts (A) and the front bumper reinforcement bracket (1).



- 13. Remove the front bumper reinforcement nuts, then the front bumper reinforcement.
- 14. Remove the front bumper support bolts, then the front bumper reinforcement supports (LH/RH).
- 15. Remove the following parts after removing front bumper fascia.
  - Front grille
  - Front bumper fascia (LH/RH) finisher (if equipped)
  - Tow cover
  - Turn signal and hazard warning lamps (LH/RH). Refer to EXL-129, "Removal and Installation".
  - Front fog lamp finishers (LH/RH) (if equipped)
  - Front fog lamp assemblies (LH/RH) (if equipped)
  - Front bumper fascia side brackets (LH/RH)
  - Front license plate bracket (if equipped)

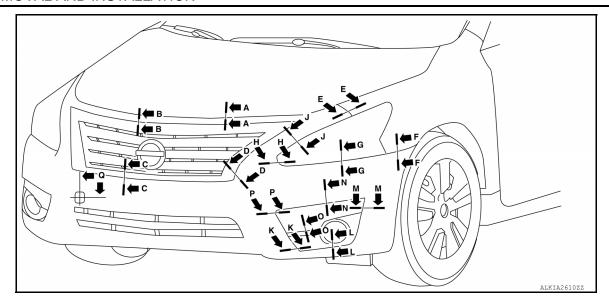
## INSTALLATION

Installation is in the reverse order of removal.

Adjust fog lamp aiming (if equipped). Refer to <u>EXL-123</u>, "Aiming Adjustment".

## **FRONT BUMPER**

## < REMOVAL AND INSTALLATION >



mm (in)

Section	Measurement	Minimum	Target Value	Maximum
A-A	Clearance	2.0 (0.08)	4.1 (0.16)	6.2 (0.24)
A-A	Surface height	-0.6 (-0.02)	0.8 (0.03)	2.0 (0.08)
B-B	Clearance	0.2 (0.01)	1.5 (0.06)	2.8 (0.11)
B-B	Surface height	0.8 (0.03)	2.1 (0.08)	3.4 (0.13)
C-C	Clearance	0.2 (0.01)	1.5 (0.06)	2.8 (0.11)
C-C	Surface height	3.2 (0.13)	4.5 (0.18)	5.8 (0.23)
D-D	Clearance	0.2 (0.01)	1.5 (0.06)	2.8 (0.11)
D-D	Surface height	2.2 (0.09)	3.5 (0.14)	4.8 (0.19)
E-E	Clearance	-0.7 (-0.03)	0.0 (0.00)	0.7 (0.03)
E-E	Surface height	-1.0 (-0.04)	0.0 (0.00)	1.0 (0.04)
F-F	Clearance	-0.8 (-0.03)	0.0 (0.00)	0.8 (0.03)
F-F	Surface height	-0.3 (-0.01) 0.7 (0.03)		1.7 (0.07)
G-G	Clearance	0.2 (0.01)	1.5 (0.06)	3.2 (0.13)
H-H	Clearance	0.2 (0.01)	1.5 (0.06)	3.2 (0.13)
J-J	Surface height	0.2 (0.01)	1.5 (0.06)	3.2 (0.13)
K-K	Surface height	0.5 (0.02)	1.5 (0.06)	2.5 (0.10)
L-L	Surface height	0.5 (0.02)	1.5 (0.06)	2.5 (0.10)
M-M	Surface height	0.5 (0.02)	1.5 (0.06)	2.5 (0.10)
N-N	Surface height	0.1 (0.00)	1.5 (0.06)	2.9 (0.11)
0-0	Surface height	0.1 (0.00)	1.5 (0.06)	2.9 (0.11)
P-P	Surface height	0.1 (0.00)	1.5 (0.06)	2.9 (0.11)
Q-Q	Clearance	0.0 (0.00)	0.5 (0.02)	1.0 (0.04)
Q-Q	Surface height	-0.2 (-0.01)	0.3 (0.01)	0.8 (0.03)

Revision: August 2012 EXT-19 2013 Altima Sedan

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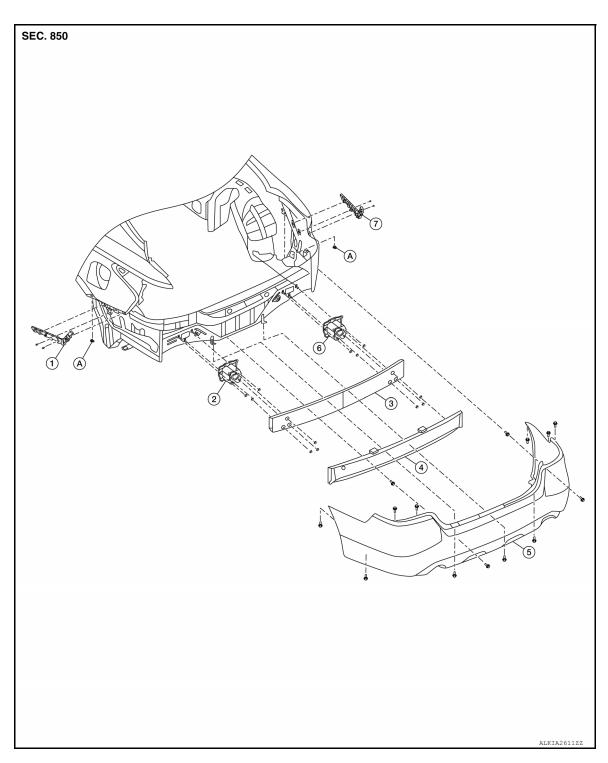
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## **REAR BUMPER**

Exploded View



- 1. Rear bumper side bracket LH
- 4. Rear bumper energy absorber
- 7. Rear bumper side bracket RH
- Rear bumper reinforcement support 3.
   LH
- 5. Rear bumper fascia
- A. Clip

- Rear bumper reinforcement
- 6. Rear bumper reinforcement support RH

## **REAR BUMPER**

## < REMOVAL AND INSTALLATION >

## Removal and Installation

INFOID:0000000007988461

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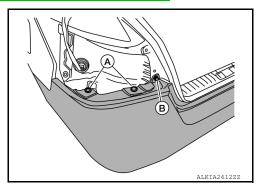
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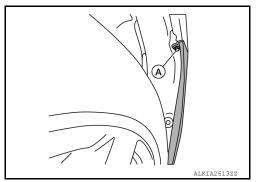
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## **REMOVAL**

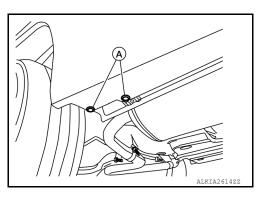
- 1. Remove the rear combination lamps (RH/LH). Refer to EXL-136, "Removal and Installation".
- 2. Remove the rear bumper fascia clips (A) and screws (B) (LH/RH).



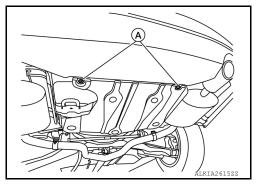
3. Remove the rear bumper fascia upper side screws (A) (LH/RH).



4. Remove rear bumper fascia lower side clips (A) (LH/RH).



5. Remove the rear bumper fascia lower rear clips (A).



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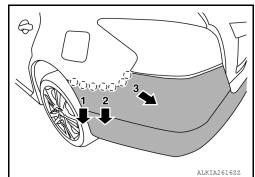
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## **REAR BUMPER**

## < REMOVAL AND INSTALLATION >

 Pull rear bumper fascia outward in the order as shown by the arrows to release from rear bumper side brackets (LH/RH).
 Pawl



7. Remove the rear bumper fascia.

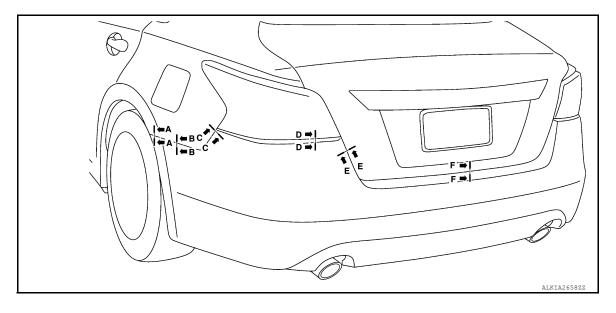
#### **CAUTION:**

When removing rear bumper fascia, two people are required to avoid damaging.

- 8. Remove the rear bumper side brackets (LH/RH) from the rear bumper fascia.
- 9. Remove rear bumper energy absorber.
- 10. Remove the nuts and the rear bumper reinforcement.
- 11. Remove the nuts and the rear bumper supports (RH/LH).

#### **INSTALLATION**

Installation is in the reverse order of removal.

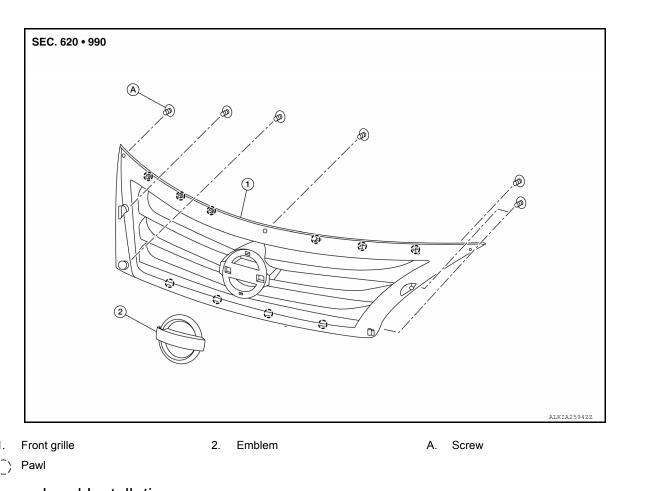


mm (in)

Section	Measurement	Minimum	Target Value	Maximum
A-A	Clearance	0.0 (0.00)	0.0 (0.00)	0.8 (0.03)
A-A	Surface height	-1.8 (-0.07)	-0.8 (-0.03)	0.2 (0.01)
B-B	Clearance	0.0 (0.00)	0.0 (0.00)	0.8 (0.03)
В-В	Surface height	-1.8 (-0.07)	-0.8 (-0.03)	0.2 (0.01)
C-C	Clearance	0.0 (0.00)	0.0 (0.00)	0.8 (0.03)
C-C	Surface height	-1.8 (-0.07)	-0.8 (-0.03)	0.2 (0.01)
D-D	Clearance	0.5 (0.02)	2.0 (0.08)	3.5 (0.14)
D-D	Surface height	-1.5 (-0.06)	0.0 (0.00)	1.5 (0.06)
E-E	Clearance	2.0 (0.08)	4.0 (0.16)	6.0 (0.24)
F-F	Clearance	4.0 (0.16)	6.0 (0.24)	8.0 (0.31)

## FRONT GRILLE

Exploded View



## Removal and Installation

INFOID:0000000007988462

## **REMOVAL**

Remove the front bumper fascia. Refer to <u>EXT-17</u>, "Removal and Installation".

2. Remove the front grille screws from the front grille.

- 3. Release the front grille pawls from the front bumper fascia and remove.
- 4. Remove the front grille emblem (if necessary).

#### **INSTALLATION**

Installation is in the reverse order of removal.

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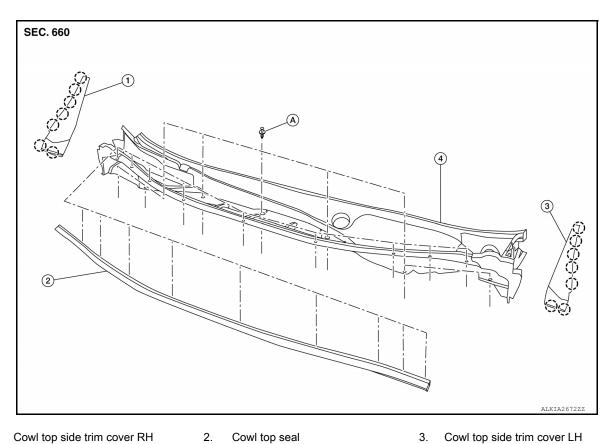
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## **COWL TOP**

**Exploded View** INFOID:0000000008750255



Cowl top side trim cover RH

Cowl top cover

Clip Α

Cowl top side trim cover LH

INFOID:0000000007988463

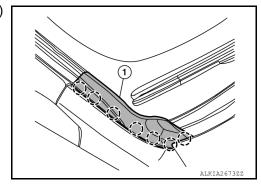
Pawl

## Removal and Installation

**REMOVAL** 

- 1. Remove front wiper arms (LH/RH). Refer to WW-58, "Removal and Installation".
- 2. Release the cowl top seal clips, then remove the cowl top seal.
- 3. Release the pawls, then remove cowl top side trim covers (1) (LH/RH).

( ): Pawl

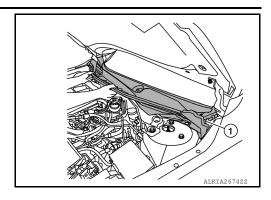


Remove cowl top cover clips.

## **COWL TOP**

## < REMOVAL AND INSTALLATION >

5. Pull forward to release cowl top cover (1) and remove.



## **INSTALLATION**

Installation is in the reverse order of removal.

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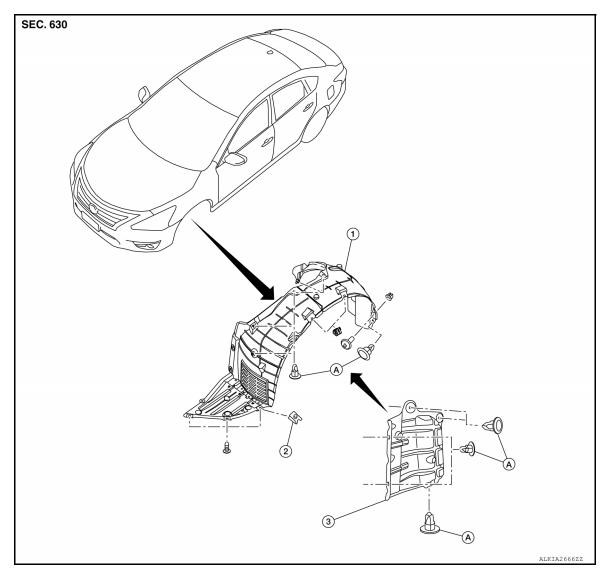
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# FENDER PROTECTOR FENDER PROTECTOR

FENDER PROTECTOR: Exploded View





- 1. Front fender protector
- 2. J-nut

3. Front fender protector side cover

A. Clip

## FENDER PROTECTOR: Removal and Installation

INFOID:0000000008702309

## **REMOVAL**

Release the front fender protector clips, remove the front fender protector screws, and the front fender protector.

#### **INSTALLATION**

Installation is in the reverse order of removal.

## REAR WHEEL HOUSE PROTECTOR

## REAR WHEEL HOUSE PROTECTOR: Exploded View

INFOID:0000000008702310

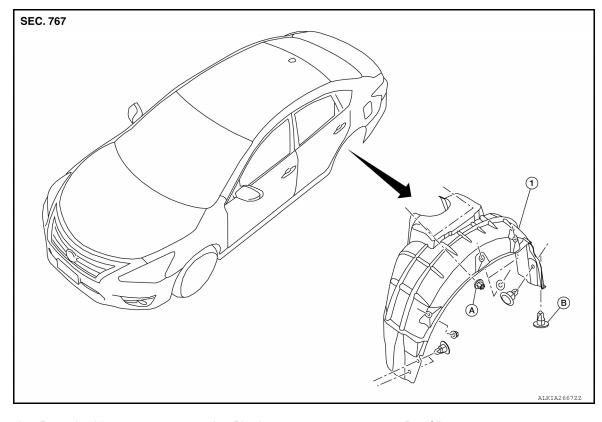
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1. Rear wheel house protector

A. Plastic nut

B. Clip

## REAR WHEEL HOUSE PROTECTOR: Removal and Installation

INFOID:0000000008702311

#### **REMOVAL**

- 1. Remove the rear tires. Refer to WT-52, "Adjustment".
- 2. Remove the rear wheel house protector clips.
- 3. Remove rear wheel house protector plastic nuts, then remove the rear wheel house protector.

#### **INSTALLATION**

Installation is in the reverse order of removal.

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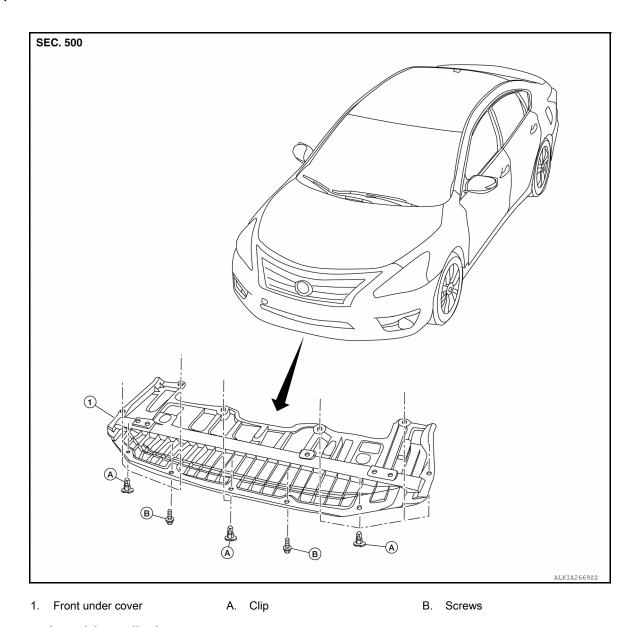
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## FRONT UNDER COVER

Exploded View



## Removal and Installation

INFOID:0000000008656048

## **REMOVAL**

Remove the front under cover screws and clips, then remove front under cover.

## **INSTALLATION**

Installation is in the reverse order of removal.

## **REAR UNDER COVER**

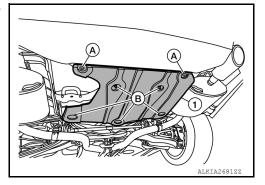
## < REMOVAL AND INSTALLATION >

## **REAR UNDER COVER**

## Removal and Installation

## **REMOVAL**

Remove the rear under cover clips (A) and nuts (B), then remove rear under cover (1).



## **INSTALLATION**

Installation is in the reverse order of removal.

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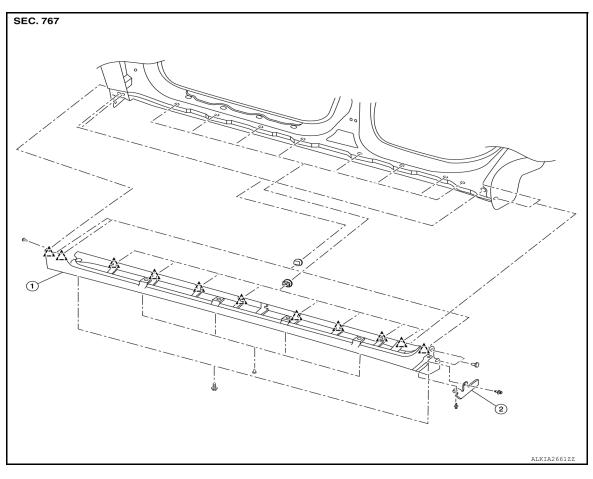
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Revision: August 2012 EXT-29 2013 Altima Sedan

## **MUDGUARD**

Exploded View



Center mudguard

2. Rear wheel wind deflector

Clips

← Front

## NOTE:

LH side shown; RH side similar.

## Removal and Installation

INFOID:0000000007988465

## **REMOVAL**

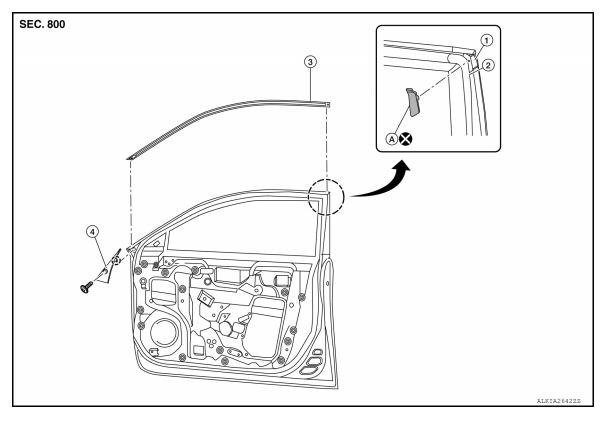
- 1. Remove the center mudguard clips located on the under body.
- 2. Remove the center mudguard screws, then remove the center mudguard.

## **INSTALLATION**

Installation is in the reverse order of removal.

## DOOR SASH MOLDING

**Exploded View** INFOID:0000000008750280



- Front door
- Sash molding inner finisher 4.
- Front door weatherstrip
- Clip Α.

3. Front door sash molding

RH side shown; LH side similar.

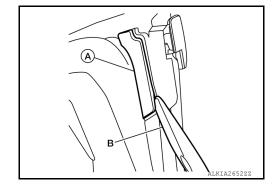
## Removal and Installation

## FRONT DOOR

#### Removal

- Remove the door mirror assembly. Refer to MIR-20, "Removal and Installation".
- Remove the clip (A) using a suitable tool (B). **CAUTION:**

Do not reuse the clip (A).



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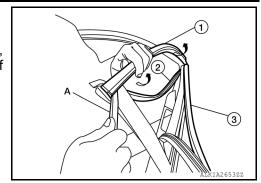
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## **DOOR SASH MOLDING**

## < REMOVAL AND INSTALLATION >

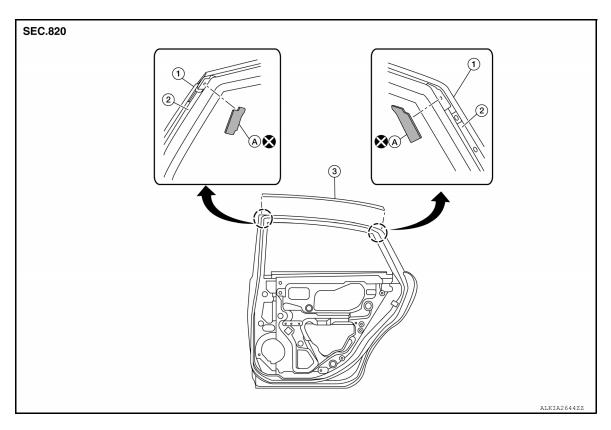
- 3. Reposition the front door weatherstrip (2).
- 4. Reposition the front door rubber run (3).
- 5. Remove the front door sash molding (1) using a suitable tool (A), starting at the lower rear edge and rotating towards the top of the door as shown and remove.



#### Installation

Installation is in the reverse order of removal.

#### **REAR DOOR**



Rear door

- 2. Rear door weatherstrip
- 3. Rear door sash molding

A. Rear door clip (front/rear)

## Removal

## NOTE:

RH side shown; LH side similar

Remove the rear door finisher. Refer to <u>INT-18</u>, "Removal and Installation".

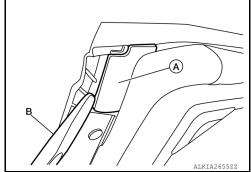
## **DOOR SASH MOLDING**

## < REMOVAL AND INSTALLATION >

2. Remove the rear door front clip (A) using a suitable tool (B) and remove.

## **CAUTION:**

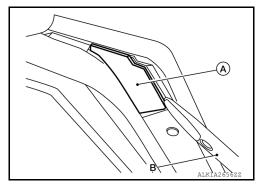
Do not reuse the clip (A).



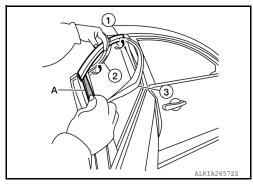
3. Remove the rear door rear clip (A) using a suitable tool (B) and remove.

## **CAUTION:**

Do not reuse the clip (A).



- 4. Reposition the rear door weatherstrip (2).
- 5. Reposition the rear door rubber run (3).
- 6. Remove the rear door sash molding (1) using a suitable tool (A), starting at the lower rear edge and rotating towards the top of the door as shown and remove.



Installation

Installation is in the reverse order of removal.

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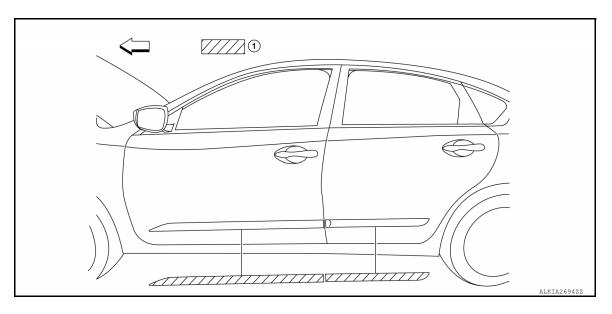
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## SIDE GUARD MOLDING

Exploded View



1. Double-faced adhesive tape

<□ Front

#### Removal and Installation

INFOID:0000000007988466

#### Removal

#### **CAUTION:**

Do not apply tack-paper adhesive remover to body panel surface finished with lacquer-based paints.

- Original side guard molding is affixed to body panel with double-faced adhesive tape.
- 1. Heat molding to between 30° and 40°C (86° to 104°F) with a heat gun.
- 2. Gently lift an end of the molding using a suitable tool and cut away tape to remove molding.
- 3. Remove all remaining traces of tape and adhesive.

#### Installation

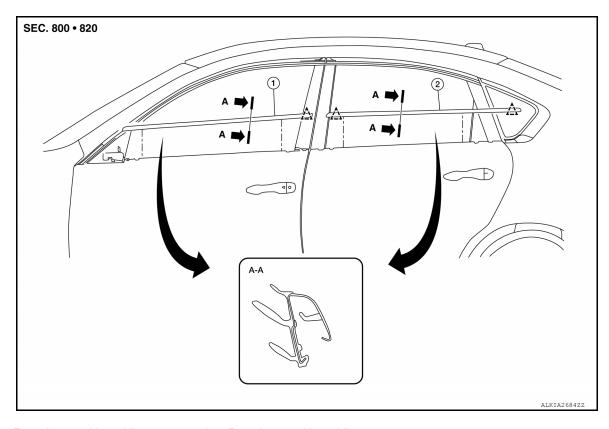
- On vehicles coated with Hard Clear Coat, use double-faced 3M® adhesive tape Product No. 4210 or equivalent, after priming with 3M primer Product No. N200 or C-100 or equivalent.
- The repair parts are also attached with double-faced adhesive tape.
- To re-use existing molding, clean all traces of double sided tape from the molding and apply new double-faced tape to the molding.
- 1. Clean the panel surface with isopropyl alcohol or equivalent to degrease the surface.
- 2. Using a heat gun, heat the panel and molding tape surface to 30° to 40°C (86° to 104°F).
- 3. Remove the backing sheet from the tape surface.
- 4. Press ends by hand and use a roller to apply 5 kg-f (11 ft-lbs) to press molding to door surface.
  - Apply even pressure along molding to insure proper wet out.

#### **CAUTION:**

For maximum adhesion, allow vehicle to set without washing for 24 hours after installation.

## DOOR OUTSIDE MOLDING

**Exploded View** INFOID:0000000008750369



1. Front door outside molding

2. Rear door outside molding



## Removal and Installation

INFOID:0000000007988467

## FRONT DOOR OUTSIDE MOLDING

Removal

- Remove the door mirror assembly. Refer to MIR-20, "Removal and Installation".
- Lift and twist from rear side, disconnect clips from flange and pull the front door outside molding toward rear of the vehicle.

Installation

Installation is in the reverse order of removal.

## REAR DOOR OUTSIDE MOLDING

Removal

Lift and twist from rear side, then disconnect clips from flange and pull the rear door outside molding out.

Installation

Installation is in the reverse order of removal.

**EXT-35** Revision: August 2012 2013 Altima Sedan **EXT** 

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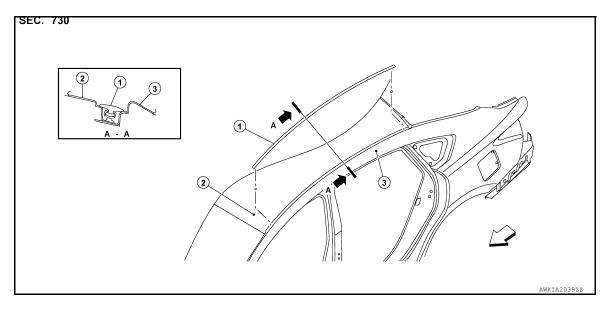
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## **ROOF SIDE MOLDING**

Exploded View



- 1. Roof side molding
- 2. Roof panel

3. Body side outer panel

< → Front

## Removal and Installation

INFOID:0000000007988469

## **REMOVAL**

- 1. Lift and pull the roof side molding up from the rear edge.
- 2. Release the roof side molding from the channel and remove from the roof.

## **INSTALLATION**

Installation is in the reverse order of removal.

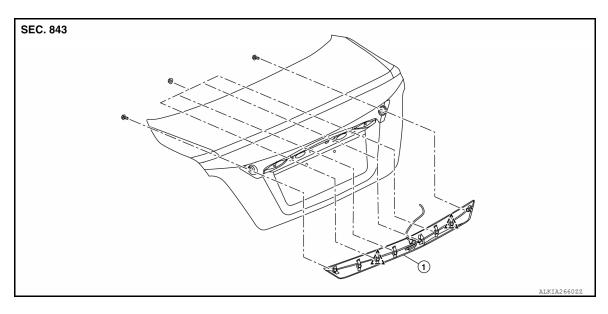
· Engage the roof molding into the clips starting at the rear.

## LICENSE LAMP FINISHER

## < REMOVAL AND INSTALLATION >

## LICENSE LAMP FINISHER

## Removal and Installation



1. License lamp finisher

#### **REMOVAL**

- Remove the trunk lid finisher (if equipped). Refer to <u>INT-33, "TRUNK LID FINISHER: Removal and Instal-lation"</u>.
- 2. Remove the license lamp finisher nuts and bolts.
- 3. Remove license lamp finisher by pulling toward the rear, then disconnect the harness connector from the trunk opener request switch and remove.

#### INSTALLATION

Installation is in the reverse order of removal.

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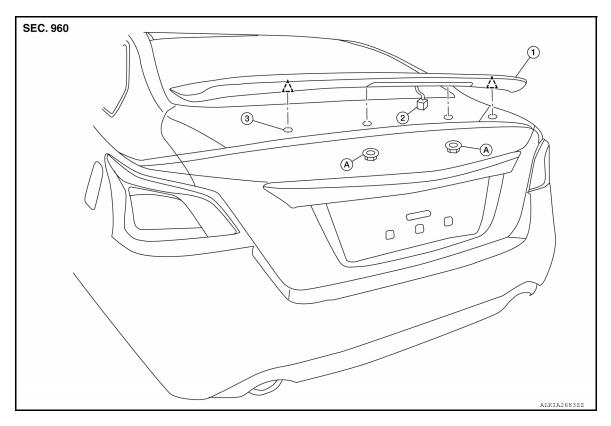
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## **REAR SPOILER**

Exploded View



1. Rear spoiler

2. High mounted stop lamp harness

A. Nut

#### Removal and Installation

INFOID:0000000007988471

Gasket

#### Removal

- 1. Remove trunk lid finisher (if equipped). Refer to <a href="INT-33">INT-33</a>, "TRUNK LID FINISHER: Removal and Installation".
- 2. Disconnect harness connector from the high mounted stop lamp.
- 3. Remove foam tape free from trunk lid surface, using a suitable tool.

CAUTION:

Use care not to damage painted surfaces during removal of or releasing adhesive backed foam tape.

4. Release the high mounted stop lamp harness grommet from trunk lid, then remove rear spoiler.

#### Installation

Installation is in the reverse order of removal.

#### NOTE:

- Before installing rear spoiler, clean the surface where it will be mounted with isopropyl alcohol or equivalent to degrease the surface.
- Before installing, be sure there are no gaps or waves in the foam tape where the surfaces meet.
- During installation, be sure grommet of high mounted stop lamp harness is fully seated into trunk lid opening prior to final rear spoiler assembly placement.