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# **PRECAUTION**

# **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

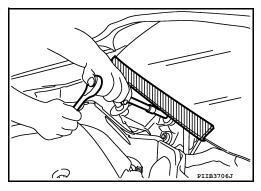
PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least 3 minutes before performing any service.

# Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



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# Handling for Adhesive and Primer

- Do not use an adhesive which is past its usable date. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Open the seal of the primer and adhesive just before application. Discard the remainder.
- Before application, be sure to shake the primer container to stir the contents. If any floating material is found, do not use it.
- If any primer or adhesive contacts the skin, wipe it off with gasoline or equivalent and wash the skin with soap.
- When using primer and adhesive, always observe the precautions in the instruction manual.

Precaution for Work

• When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.

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# **PRECAUTIONS**

# < PRECAUTION >

- · When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and prevent them from being dropped.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with a new one.
- · Be sure to tighten bolts and nuts securely to the specified torque.
- After installation is complete, be sure to check that each part works properly.
- Follow the steps below to clean components:
- Water soluble dirt:
- Dip a soft cloth into lukewarm water, wring the water out of the cloth and wipe the dirty area.
- Then rub with a soft, dry cloth.
- Oily dirt:
- Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%) and wipe the dirty area.
- Then dip a cloth into fresh water, wring the water out of the cloth and wipe the detergent off.
- Then rub with a soft, dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

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# **PREPARATION**

# **PREPARATION**

# Special Service Tools

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The actual shapes of Kent-Moore tools ma	y differ from those of special service tools illustr	ated here.
Tool number		Description
(Kent-Moore No.) Tool name		
Tool name		
( — ) (J-39570) Chassis ear	SIIA0993E	Locating the noise
(-)		Repairing the cause of noise
(J-43980) NISSAN Squeak and Rattle		
Kit	SITAN994F	

# Commercial Service Tools

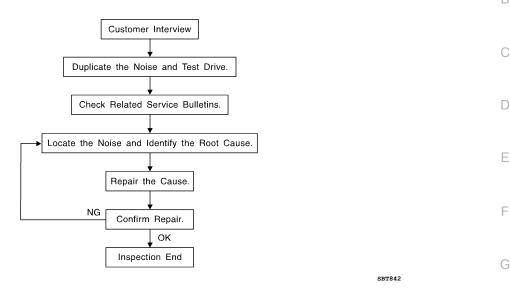
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(Kent-Moore No.) Tool name		Description
(J-39565) Engine ear	SIIA0995E	Locating the noise
( — ) Suction lifter		Holding the door glass
	PIIB1805J	

# SYMPTOM DIAGNOSIS

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



**CUSTOMER INTERVIEW** 

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <a href="GW-9">GW-9</a>, "Diagnostic Worksheet"</a>. This information is necessary to duplicate the conditions that exist when the noise occurs.

• The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).

• If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.

After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
are provided so the customer, service adviser and technician are all speaking the same language when
defining the noise.

Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.

Creak—(Like walking on an old wooden floor)
 Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.

Rattle—(Like shaking a baby rattle)
 Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.

Knock —(Like a knock on a door)

Knock characteristics include hellow counding/comptimes repositive.

Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.

- Tick—(Like a clock second hand)
   Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver
- action or road conditions.

   Thump—(Heavy, muffled knock noise)
- Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
   Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

### DUPLICATE THE NOISE AND TEST DRIVE

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# < SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on CVT and A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

### CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

### LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
  - removing the components in the area that you suspect the noise is coming from.
     Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
  - tapping or pushing/pulling the component that you suspect is causing the noise.
     Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
  - feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
    noise.
  - placing a piece of paper between components that you suspect are causing the noise.
  - looking for loose components and contact marks.
     Refer to <u>GW-7</u>, "<u>Generic Squeak and Rattle Troubleshooting</u>".

### REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

### **CAUTION:**

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

**INSULATOR** (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick,  $50\times50$  mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick,  $50\times50$  mm (1.97×1.97 in)

**INSULATOR** (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

**FELT CLOTH TAPE** 

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000:  $15\times25$  mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

# < SYMPTOM DIAGNOSIS >

# **UHMW (TEFLON) TAPE**

Insulates where slight movement is present. Ideal for instrument panel applications.

### SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

**DUCT TAPE** 

Use to eliminate movement.

### **CONFIRM THE REPAIR**

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

# Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

#### INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- Cluster lid A and the instrument panel
- Acrylic lens and combination meter housing
- Instrument panel to front pillar finisher
- Instrument panel to windshield
- Instrument panel pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

### **CAUTION:**

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

#### CENTER CONSOLE

Components to pay attention to include:

- 1. Shift selector assembly cover to finisher
- A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

### **DOORS**

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

### TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- Trunk lid bumpers out of adjustment
- Trunk lid striker out of adjustment
- The trunk lid torsion bars knocking together

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### < SYMPTOM DIAGNOSIS >

### A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

### SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sun visor shaft shaking in the holder
- 3. Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

### OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- Loose harness or harness connectors.
- 2. Front console map/reading lamp lens loose.
- 3. Loose screws at console attachment points.

### **SEATS**

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- Headrest rods and holder
- A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

#### UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component installed to the engine wall
- Components that pass through the engine wall
- Engine wall mounts and connectors
- 4. Loose radiator installation pins
- Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine rpm or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

# < SYMPTOM DIAGNOSIS >

# **Diagnostic Worksheet**

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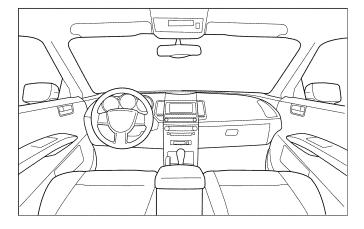
### Dear Customer:

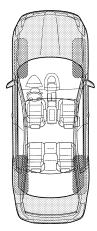
We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

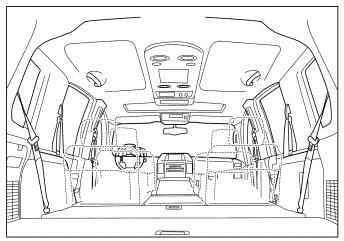
#### **SQUEAK & RATTLE DIAGNOSTIC WORKSHEET**

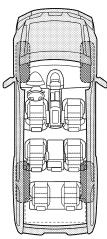
# I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.









Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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Briefly describe the location where the no	oise occurs:				
II. WHEN DOES IT OCCUR? (please ch	eck the box	es that app	oly)		
<ul><li>☐ Anytime</li><li>☐ 1st time in the morning</li><li>☐ Only when it is cold outside</li><li>☐ Only when it is hot outside</li></ul>	□ Wi □ Dry	☐ After sitting out in the rain ☐ When it is raining or wet ☐ Dry or dusty conditions ☐ Other:			
III. WHEN DRIVING:	IV. WHAT TYPE OF NOISE				
☐ Through driveways ☐ Over rough roads ☐ Over speed bumps ☐ Only about mph ☐ On acceleration ☐ Coming to a stop ☐ On turns: left, right or either (circle) ☐ With passengers or cargo ☐ Other: miles or mir  TO BE COMPLETED BY DEALERSHIP ITEST Drive Notes:	Cro Ra Ra Kn Tic Bu	eak (like wa ttle (like sha ock (like a k k (like a clo ump (heavy zz (like a bu	lking on ar aking a bal knock at th ck seconc muffled kr	e door) I hand) nock noise)	
		YES	NO	Initials of person	
Vehicle test driven with customer		YES	NO	Initials of person performing	
Vehicle test driven with customer - Noise verified on test drive		YES	NO	Initials of person performing	
		YES	NO	Initials of person performing	
- Noise verified on test drive	m repair	YES	NO	performing	
<ul><li>Noise verified on test drive</li><li>Noise source located and repaired</li></ul>	·			performing	

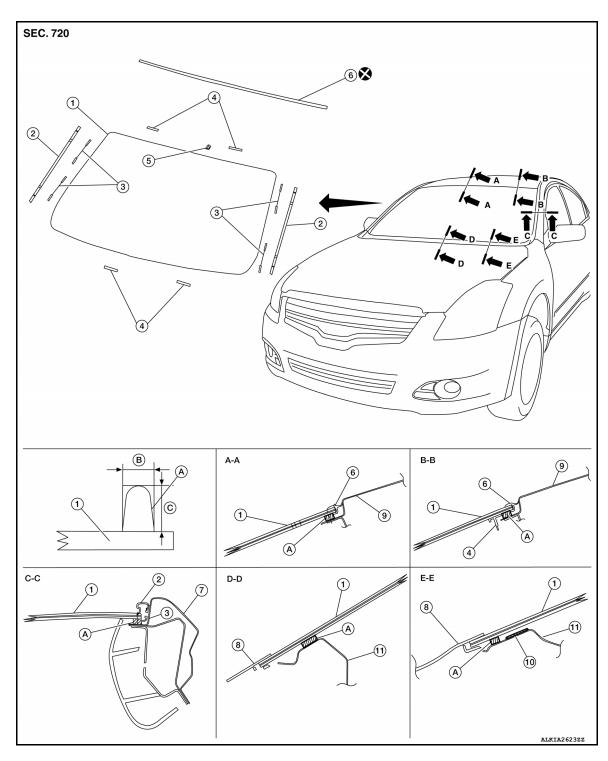
This form must be attached to Work Order

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# REMOVAL AND INSTALLATION

# WINDSHIELD GLASS

Exploded View



- 1. Windshield glass
- 4. Spacer
- 7. Front pillar outer panel
- Windshield glass side trim molding
- Inside mirror base
- 8. Cowl top cover
- 3. Side trim molding fastener
- 6. Windshield glass upper molding
- 9. Roof panel

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# WINDSHIELD GLASS

### < REMOVAL AND INSTALLATION >

10. Identification Number

11. Cowl top

A. Adhesive

B. 7.0 +2 mm (0.3 +0.1 in)

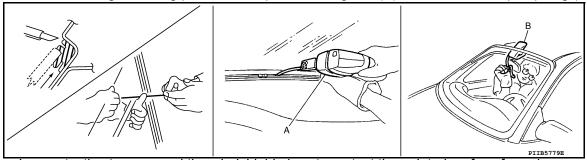
C. 12.0 +2 mm (0.5 +0.1 in)

### Removal and Installation

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### **REMOVAL**

- Partially remove the headlining (front edge). Refer to <u>INT-30, "Removal and Installation"</u>.
- 2. Remove inside mirror. Refer to MIR-19, "Removal and Installation".
- Remove the cowl top cover. Refer to <u>EXT-24, "Removal and Installation"</u>.
- Remove roof side moldings (LH/RH). Refer to <u>EXT-36</u>, "Removal and Installation".
- 5. Remove windshield glass using piano wire or power cutting tool (A) and an inflatable pump bag (B).



- Apply a protective tape around the windshield glass to protect the painted surface from damage.
- If the windshield glass is to be reused, mark the body and the glass with matching marks.
- Minimum adhesive coating amount 8 +3,-0 g/100 mm (8 +3,-0 g/3.9 in) all around.

### **WARNING:**

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

CAUTION:

- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.
- Apply a protective tape around the windshield glass to protect the painted surface from damage.

### **INSTALLATION**

Installation is in the reverse order of removal.

- If repainting near the windshield flange area, protect the flange adhesion area by masking the flange.
- Use a genuine NISSAN Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- Adhesive shall be continuously applied to assure watertightness. Glass installation shall be finished within five minutes after applying the adhesive.
- The start and finish of the urethane adhesive application should be located at the bottom to assure water-tightness.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely to the windshield glass to avoid looseness and will leave no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the windshield in case of an accident.

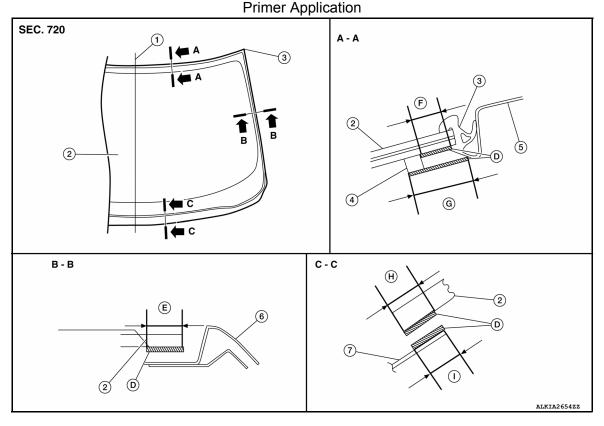
### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box or product.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.

# WINDSHIELD GLASS

### < REMOVAL AND INSTALLATION >

- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidity. The curing time will increase under lower temperature and lower humidity.



- 1. Vehicle center
- 4. Spacer
- 7. Cowl top
- F. 9.5 mm (0.37 in)
- I. 20.0 mm (0.8 in)
- 2. Windshield glass
- 5. Roof panel
- D. Primer portion
- G. 19.0 mm (0.7 in)
- 3. Windshield glass upper molding
- 6. Front pillar outer panel
- E. 12.0 mm (0.5 in)
- H. 25.0 mm (1.0 in)

# REPAIRING WATER LEAKS FOR WINDSHIELD

- Leaks can be repaired without removing and reinstalling glass.
- If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage.
- This can be done by applying water to the windshield area while pushing glass outward.
- To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

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# FRONT DOOR GLASS

# Removal and Installation

# WARNING:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three
  minutes.
- Do not use air tools or electric tools for servicing.

### **REMOVAL**

### NOTE:

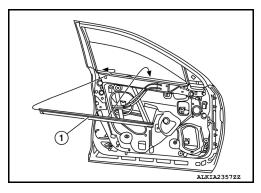
LH side shown: RH side similar

- 1. Disconnect the battery positive and negative terminal. Refer to <u>PG-72</u>, "Removal and Installation (<u>Battery</u>)".
- 2. Remove the front door finisher. Refer to INT-15, "Removal and Installation".
- 3. Remove the vapor barrier.

### **CAUTION:**

Use care to not damage or tear vapor barrier during removal.

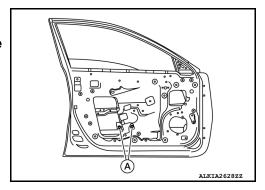
4. Remove the front door inside window seal (1).



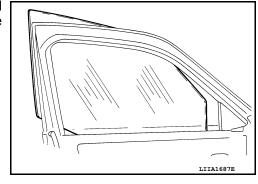
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- Temporarily reconnect both battery terminals and the main power window and door lock/unlock switch (LH door) or power window and door lock/unlock switch (RH door) to raise/lower the door glass until the door glass bolts can be seen through the access holes.
- 6. Remove the front door regulator to glass bolts (A). **CAUTION:**

When removing the front door regulator to glass bolts be sure to secure glass to prevent it from falling.



7. While holding the front door glass, raise it at the rear end to pull the front door glass out of the sash toward the outside of the door.



# FRONT DOOR GLASS

### < REMOVAL AND INSTALLATION >

Installation is in the reverse order of removal.

Tighten the front door regulator to glass bolts to specification.

#### Front door regulator to glass bolts : 6.1 N·m (0.62 kg-m, 54 in-lb)

### FRONT DOOR GLASS INSPECTION AFTER INSTALLATION

- Check that the door glass is securely set into the glass run groove.
- Lower the door glass slightly [approximately 10 to 20 mm (0.4 to 0.8 in)] and check that the clearance to the sash is parallel. If the clearance between the door glass and sash is not parallel, loosen the regulator bolts, guide rail bolts, and door glass and guide rail bolts to correct the glass position.

# Inspection and Adjustment

### SYSTEM INITIALIZATION (IF NECESSARY)

- · If any of the following occur, system initialization must be performed.
- Electric power supply to power window switch or motor is interrupted by blown fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- Operation of the regulator assembly as a unit.
- Removal and installation of the door glass.
- Removal and installation of the door glass run.
- Window is partly opened and or closed multiple times with out being fully closed.
- To perform system initialization, refer to the following:
- For LH ONLY ANTI-PINCH, refer to PWC-27, "ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL: Special Repair Requirement".
- For LH&RH FRONT ANTI-PINCH, refer to PWC-94, "ADDITIONAL SERVICE WHEN REMOVING BAT-TERY NEGATIVE TERMINAL: Special Repair Requirement".

### INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM.

To inspect the anti-pinch system, refer to the following:

- For LH ONLY ANTI-PINCH, refer to PWC-27, "ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL: Special Repair Requirement".

  • For LH&RH FRONT ANTI-PINCH, refer to PWC-94, "ADDITIONAL SERVICE WHEN REMOVING BAT-
- TERY NEGATIVE TERMINAL: Special Repair Requirement".

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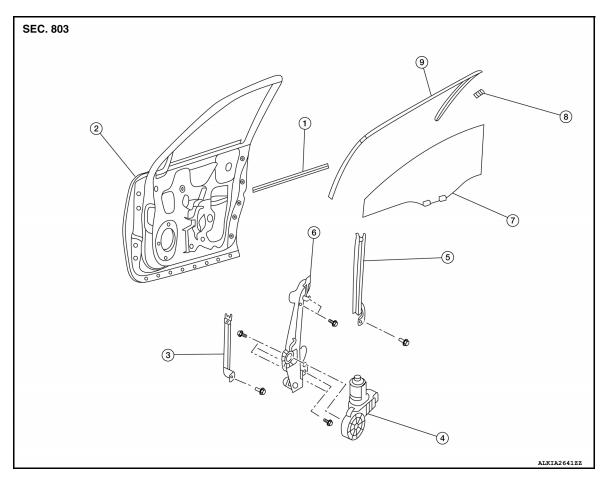
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**GW-15** 2013 Altima Sedan Revision: August 2012

# FRONT REGULATOR

Exploded View



- 1. Front door inside window seal
- 4. Front door glass regulator motor 5.
- 7. Front door glass
- RH side shown; LH side similar
- 2. Front door panel
- 5. Front door glass channel rear
- 8. Front door sash clip
- 3. Front door glass channel front
- 6. Front door glass regulator
- 9. Front door glass rubber run

# Removal and Installation - Front Regulator

INFOID:0000000007988371

### **WARNING:**

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- · Do not use air tools or electric tools for servicing.

### **REMOVAL**

- Disconnect the battery positive and negative terminal. Refer to <u>PG-72</u>, "<u>Removal and Installation (Battery)</u>".
- 2. Remove the front door finisher. Refer to <a href="INT-15">INT-15</a>, "Removal and Installation".</a>
- 3. Remove the vapor barrier.

### CAUTION:

Use care to not damage or tear vapor barrier during removal.

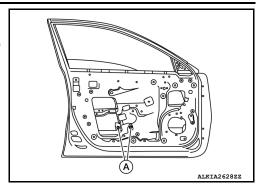
4. Temporarily reconnect both battery terminals and the main power window and door lock/unlock switch (LH door) or power window and door lock/unlock switch (RH door) to raise/lower the door glass until the door glass bolts can be seen through the access holes.

# FRONT REGULATOR

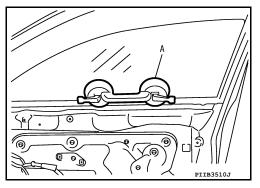
### < REMOVAL AND INSTALLATION >

Remove the front door regulator to glass bolts (A). **CAUTION:** 

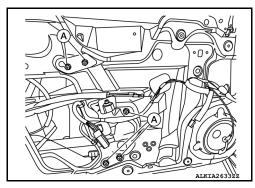
When removing the front door regulator to glass bolts be sure to secure glass to prevent it from falling.



6. Raise the front door glass and hold with a suction lifter (A).



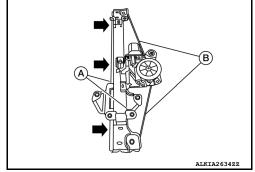
- 7. Disconnect the harness connector from the front door glass regulator motor.
- 8. Remove front door glass regulator bolts (A) and remove the front door glass regulator.



### INSPECTION AFTER REMOVAL

Check the front door glass regulator for the following items. If a malfunction is detected, replace the regulator.

- Excessive cable wear (B).
- Regulator channel deformation (A).
- Apply multi-purpose grease at the application points (➡) as shown.



INSTALLATION

Installation is in the reverse order of removal.

• Tighten the front door regulator to glass bolts to specification.

Front door regulator to glass bolts : 6.1 N·m (0.62 kg-m, 54 in-lb) Α

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# FRONT REGULATOR

### < REMOVAL AND INSTALLATION >

# Inspection and Adjustment

INFOID:0000000007988372

# SYSTEM INITIALIZATION (IF NECESSARY)

- If any of the following occur, system initialization must be performed.
- Electric power supply to power window switch or motor is interrupted by blown fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- Operation of the regulator assembly as a unit.
- Removal and installation of the door glass.
- Removal and installation of the door glass run.
- Window is partly opened and or closed multiple times with out being fully closed.
- To perform system initialization, refer to the following:
- For LH ONLY ANTI-PINCH, refer to PWC-27, "ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL: Special Repair Requirement".
- For LH&RH FRONT ANTI-PINCH, refer to PWC-94, "ADDITIONAL SERVICE WHEN REMOVING BAT-TERY NEGATIVE TERMINAL: Special Repair Requirement".

### INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM.

To inspect the anti-pinch system, refer to the following:

- For LH ONLY ANTI-PINCH, refer to PWC-27, "ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL: Special Repair Requirement".

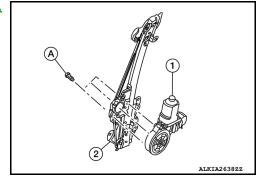
  • For LH&RH FRONT ANTI-PINCH, refer to PWC-94, "ADDITIONAL SERVICE WHEN REMOVING BAT-
- TERY NEGATIVE TERMINAL: Special Repair Requirement".

# Removal and Installation - Front Power Window Motor

INFOID:0000000008750277

### **REMOVAL**

- Remove the front door glass regulator (2). Refer to GW-16, "Removal and Installation - Front Regulator".
- 2. Remove the bolts (A) and the front power window motor (1).



### INSTALLATION

Installation is in the reverse order of removal.

Tighten the front power window motor to glass regulator bolts to specification.

Front power window motor to glass regulator bolts : 6.86 N·m (0.70 kg-m, 61 in-lb)

# **REAR DOOR GLASS**

### < REMOVAL AND INSTALLATION >

# REAR DOOR GLASS

# Removal and Installation

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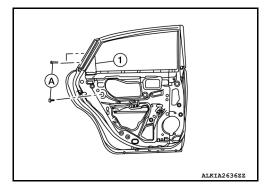
### REMOVAL

- Remove the rear door finisher. Refer to <u>INT-18</u>, "Removal and Installation".
- Remove the vapor barrier.

### **CAUTION:**

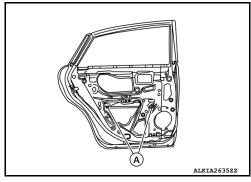
Use care to not damage or tear vapor barrier during removal.

- 3. Remove the rear door window inside seal.
- Remove the rear door window run rubber.
- 5. Remove bolts (A) and rear door glass rear run channel (1).



- Temporarily reconnect the rear power window switch to raise/ lower the rear door glass until the rear door regulator to glass bolts (A) can be seen through the access holes.
- Remove the rear door glass to regulator bolts (A). **CAUTION:**

When removing the door regulator to glass bolts be sure to secure glass to prevent it from falling.



8. Remove the door glass.

### INSTALLATION

Installation is in the reverse order of removal.

- After installation inspect and adjust as necessary.
- Tighten the rear door regulator to glass bolts to specification.

#### Rear door regulator to glass bolts : 7.0 N·m (0.7 kg-m, 62 in-lb)

### REAR DOOR GLASS INSPECTION AFTER INSTALLATION

- Check that the door glass is securely set into the glass run groove.
- Lower the glass slightly [approx. 10 to 20 mm (0.4 to 0.8 in)], and make sure the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass and carrier plate mounting bolts to correct the glass position.

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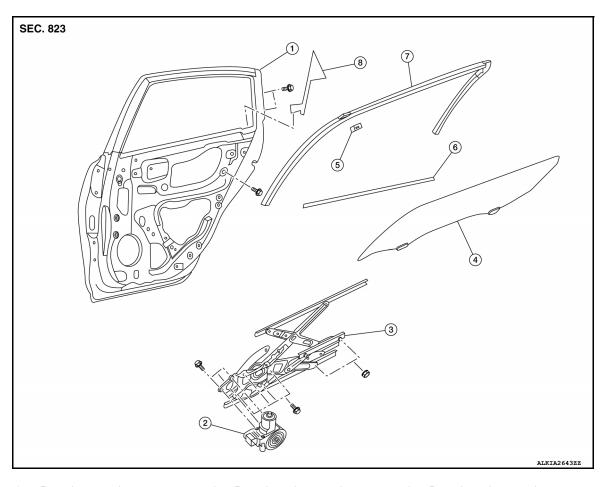
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# **REAR REGULATOR**

Exploded View



- 1. Rear door panel
- 4. Rear door glass
- 7. Rear door glass rubber run
- 2. Rear door glass regulator motor 3.
- 5. Rear door sash clip
- 8. Rear door glass rear run channel
- . Rear door glass regulator
- . Rear door inside window seal

# Removal and Installation - Rear Regulator

INFOID:0000000007988377

# NOTE:

RH side shown; LH side similar

# **REMOVAL**

- 1. Remove the rear door finisher. Refer to <a href="INT-18">INT-18</a>, "Removal and Installation".
- 2. Remove the vapor barrier.

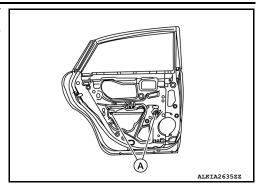
### **CAUTION:**

Use care to not damage or tear vapor barrier during removal.

# **REAR REGULATOR**

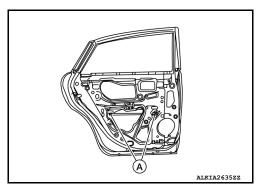
### < REMOVAL AND INSTALLATION >

 Temporarily reconnect the rear power window switch to raise/ lower the rear door glass until the rear door regulator to glass bolts (A) can be seen through the access holes.

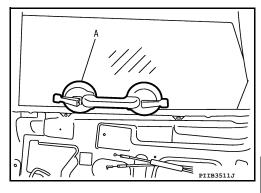


Remove the rear door regulator to glass bolts (A).
 CAUTION:

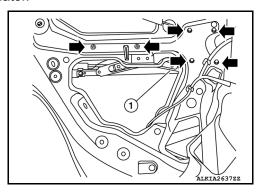
When removing the door regulator to glass bolts be sure to secure glass to prevent it from falling.



5. Raise up the rear door glass and hold with a suction lifter (A).



- 6. Disconnect the harness connector from the rear door glass regulator.
- 7. Remove nuts/bolts (➡) and the rear door window regulator (1).



### INSPECTION AFTER REMOVAL

Check the rear door glass regulator for the following items. If a malfunction is detected, replace or grease it.

- · Gear wear
- Regulator deformation
- · Grease condition for each sliding part
- Apply multi-purpose grease at sliding points.

### INSTALLATION

Installation is in the reverse order of removal.

Tighten the rear door regulator to glass bolts to specification.

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# **REAR REGULATOR**

# < REMOVAL AND INSTALLATION >

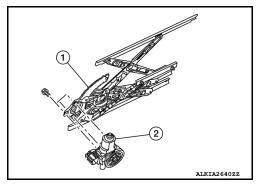
Rear door regulator to glass bolts : 7.0 N·m (0.7 kg-m, 62 in-lb)

# Removal and Installation - Rear Power Window Motor

INFOID:0000000008750278

### **REMOVAL**

- 1. Remove the rear door glass regulator (1). Refer to <u>GW-20</u>. "Removal and Installation Rear Regulator"
- 2. Remove the bolts and the rear power window motor (2).



### **INSTALLATION**

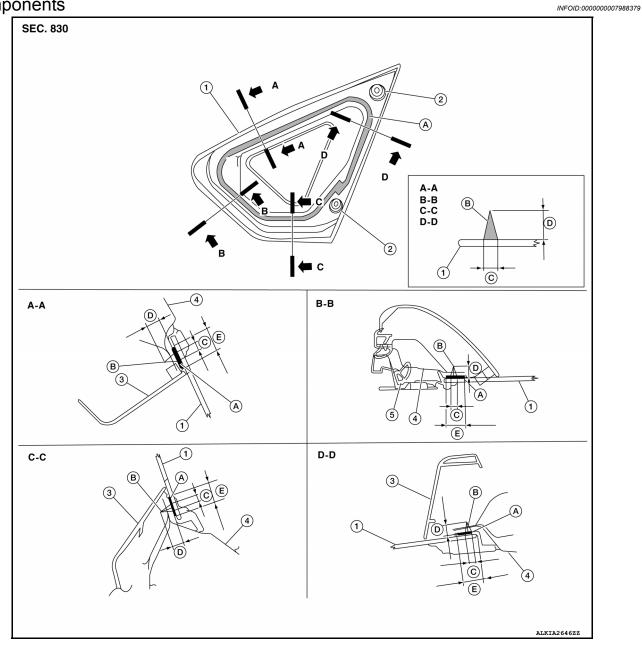
Installation is in the reverse order of removal.

• Tighten the rear power window motor to glass regulator bolts to specification.

Rear power window motor to glass regulator bolts : 6.86 N·m (0.70 kg-m, 61 in-lb)

# SIDE WINDOW GLASS

# Components



- 1. Side window glass
- 4. Rear body pillar
- B. Adhesive
- E. 20 mm (0.8 in)
- 2. Spacer
- 5. Seal
- C. 7 mm (0.3 in)
- 3. Rear pillar finisher
- A. Primer
- D. 12 mm (0.5 in)

# Removal and Installation

# **REMOVAL**

1. Remove the rear pillar finisher. Refer to <a href="INT-25">INT-25</a>, "REAR PILLAR FINISHER: Removal and Installation".

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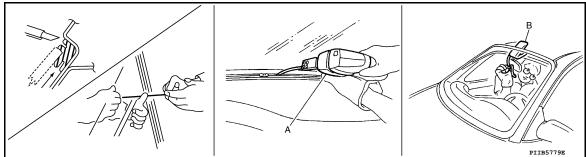
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# SIDE WINDOW GLASS

### < REMOVAL AND INSTALLATION >

2. After removing moldings, remove the glass using piano wire or power cutting tool (A) and an inflatable pump (B).



If the side window glass is to be reused, mark the body and the glass with mating marks.

### **WARNING:**

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

CAUTION:

- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.
- When the windshield glass is to be reused, do not use a cutting knife or power cutting tool.

### **INSTALLATION**

Installation is in the reverse order of removal.

- If repainting near the rear window glass flange area, protect the flange adhesion area by masking the flange.
- Use a genuine NISSAN Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- Adhesive shall be continuously applied to assure watertightness. Glass installation shall be finished within five minutes after applying the adhesive.
- The start and finish of the urethane adhesive application should be located at the bottom to assure watertightness.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled.
   If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the side window glass in case of an accident.

### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box or product.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidity. The curing time will increase under lower temperature and lower humidity.

### REPAIRING WATER LEAKS FOR SIDE WINDOW GLASS

- Leaks can be repaired without removing and reinstalling glass.
- If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage.
- This can be done by applying water to the side window area while pushing glass outward.
- To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

# **REAR WINDOW GLASS**

# **Exploded View**

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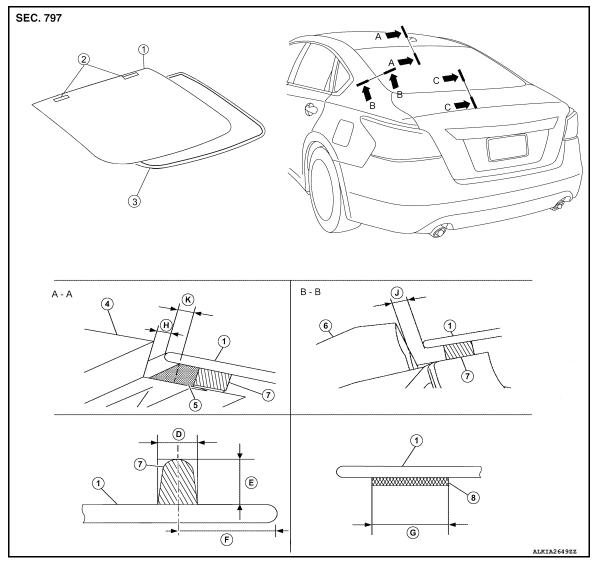
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- 1. Rear window glass
- 4. Roof panel
- 7. Adhesive
- E. 12.0 +2 mm (0.5+ 0.1 in)
- H.  $3.0 \pm 1.5$  mm  $(0.1 \pm 0.06$  in)
- 2. Spacer
- 5. Rubber dam
- 8. Primer
- F. 8.5 mm (0.33 in)
- J.  $3.0 \pm 2.1 \text{ mm} (0.1 \pm 0.08 \text{ in})$
- 3. Seal
- 6. Body side outer
- D. 7.0 +2 mm (0.3 +0.1 in)
- G. 8.0 mm (0.3 in)
- K. 5.0 mm (0.2 in)

# Removal and Installation

### **REMOVAL**

- Partially remove the rear of the headlining (rear edge). Refer to <u>INT-30, "Removal and Installation"</u>.
- 2. Remove the rear pillar finishers (LH/RH). Refer to <a href="INT-25">INT-25</a>, "REAR PILLAR FINISHER: Removal and <a href="Installation"</a>.
- 3. Remove the connectors and grounds for the rear window defogger and printed antenna.

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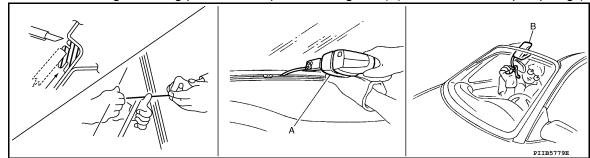
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# **REAR WINDOW GLASS**

### < REMOVAL AND INSTALLATION >

4. Remove windshield glass using piano wire or power cutting tool (A) and an inflatable pump bag (B).



- Apply protective tape around the rear window glass to protect the painted surface from damage.
- If the rear window glass is to be reused, mark the body and the glass with matching marks.

#### **WARNING:**

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

#### **CAUTION:**

- · Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.
- Apply protective tape around the rear window glass to protect the painted surface from damage.

### INSTALLATION

Installation is in the reverse order of removal.

- If repainting near the rear window flange area, protect the flange adhesion area by masking the flange.
- Use a genuine NISSAN Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- Adhesive shall be continuously applied to ensure watertightness. Glass installation shall be finished within five minutes after applying the adhesive.
- The start and finish of the urethane adhesive application should be located at the bottom to assure watertightness.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely to the rear window glass to avoid looseness and will leave no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled.
   If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the rear window in case of an accident.

### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box or product.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidity. The curing time will increase under lower temperature and lower humidity.

### REPAIRING WATER LEAKS FOR REAR WINDOW GLASS

- · Leaks can be repaired without removing and reinstalling glass.
- If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage.
- This can be done by applying water to the side window area while pushing glass outward.
- To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.