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# **PRECAUTIONS**

# < PRECAUTION >

# **PRECAUTION**

# **PRECAUTIONS**

# Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRF-TFNSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

# **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least 3 minutes before performing any service.

# Occupant Classification System

Replace occupant classification system control unit (if equipped) and the passenger front seat frame assembly as an assembly. Refer to SE-56, "PASSENGER SIDE: Disassembly and Assembly".

Precaution for Work INFOID:0000000008723783

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and prevent them from being dropped.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with a new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After installation is complete, be sure to check that each part works properly.
- Follow the steps below to clean components:
- Water soluble dirt:
- Dip a soft cloth into lukewarm water, wring the water out of the cloth and wipe the dirty area.
- Then rub with a soft, dry cloth.
- Oily dirt:
- Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%) and wipe the dirty
- Then dip a cloth into fresh water, wring the water out of the cloth and wipe the detergent off.
- Then rub with a soft, dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

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# **PREPARATION**

# **PREPARATION**

Special Service Tool

INFOID:0000000008571523

Tool number (Kent-Moore No.) Tool name		Description
— (J-39570) Chassis ear	SIIAO993E	Locating the noise
— (J-43980) NISSAN Squeak and Rattle Kit	SIIA0994E	Repairing the cause of noise
 (J-46534) Trim Tool Set		Removing trim components
commercial Service Tool	AWJIAO483ZZ	INFOID:00000000857
(Kent-Moore No.)		Description

(Kent-Moore No.) Tool name		Description	
(J-39565) Engine ear	SIIA0995E	Locating the noise	

# **CLIP LIST**

# **Descriptions for Clips**

INFOID:0000000008725571

# Replace any clips which are damaged during removal or installation.

Symbol No.	Shapes	Removal & Installation
C101		Removal: Remove by bending up with flat-bladed screwdrivers or clip remover.
C103	TTTT	Removal: Remove with a clip remover.
C203 [ (7)		Removal: Push center pin to catching position. (Do not remove center pin by hitting it.) Push Push Installation:
C205		Removal: Flat-bladed screwdriver  Clip Finisher
C206		Removal:

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Symbol No.	Shapes	Removal & Installation
CE103		Removal:
CF110	Clip A	Removal:  Finisher Clip A  Flat-bladed screwdrivers  Clip B
CF118	Clip A Clip B (Grommet)	Removal:  Flat-bladed screwdrivers  Body panel  Clip A Clip B (Grommet)
CR103		Removal: Holder portion of clip must be spread out to remove rod.
CS101		Removal:  1. Screw out with a Phillips screwdriver.  2. Remove female portion with flat-bladed screwdriver.

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Symbol No.	Shapes	Removal & Installation
CG101		Removal: Installation:  Rotate 45° to remove  Removal:
CS102	(X)	
CS113		Removal: Disconnect upper connection of clip with a flat-bladed screwdriver, then remove clip while inserting a flat-bladed screwdriver between body panel and clip.
C111		

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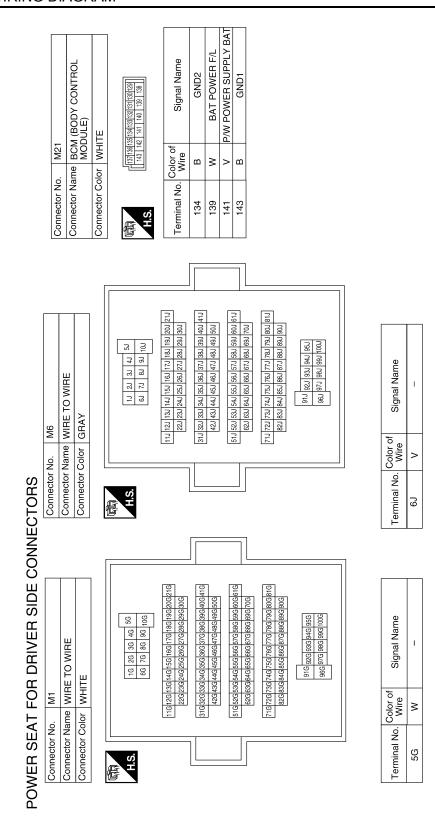
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Symbol No.	Shapes	Removal & Installation
CG104		Removal: Remove by bending up with flat-bladed screwdrivers. Radiator grille Body panel
CE114		
CF118	Clip A  Clip B (Grommet)	Removal: Flat-bladed Finisher screwdrivers Body panel Clip A Clip B (Grommet)

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# **WIRING DIAGRAM** Α POWER SEAT FOR DRIVER SIDE Wiring Diagram INFOID:0000000008571525 В (LM): WITH POWER LUMBAR SUPPORT С FORWARD BACKWARD FORWARD BACKWARD do ★ ★ √ DOWN Ы D Е F M BACKWARD I 아 Н POWER SEAT SWITCH (B203) SE LUMBAR SUPPORT (B205) K FORWARD SLIDING SWITCH L POWER SEAT FOR DRIVER SIDE M BCM (BODY CONTROL MODULE) (M21) 134 143 143 Ν 0 Р AAJWA0097GB



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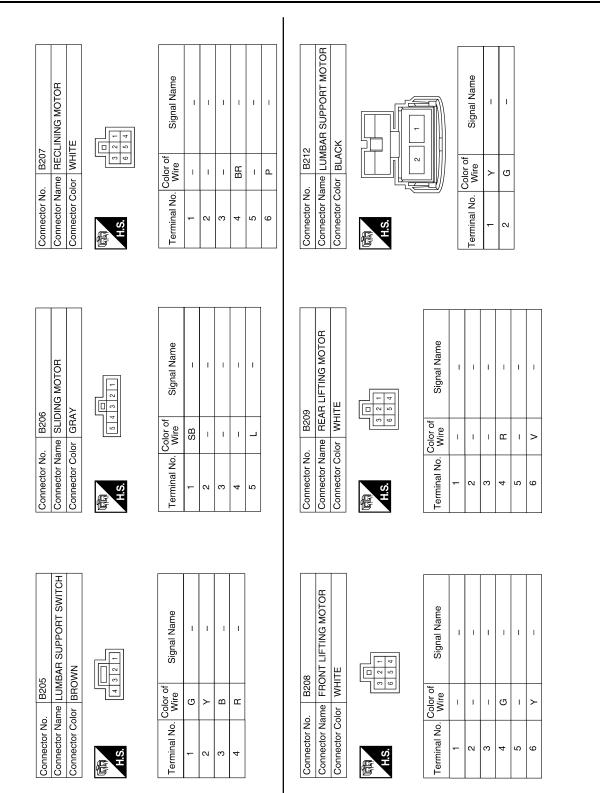
# POWER SEAT FOR DRIVER SIDE

Connector No. B12 Connector Name WIRE TO WIRE Connector Color WHITE	Terminal No. Color of Signal Name  2 L	Terminal No. Color of Wire Signal Name  2 R
Connector No. B1 Connector Name WIRE TO WIRE Connector Color GRAY	101   201   131	Connector No. B203 Connector Name POWER SEAT SWITCH Connector Color WHITE  A.S.  Terminal No. Color of Signal Name  1 V -
Connector No. E30 Connector Name WIRE TO WIRE Connector Color WHITE	10G   10G	Connector No. B201 Connector Name WIRE TO WIRE Connector Color WHITE  Terminal No. Wire  2 R

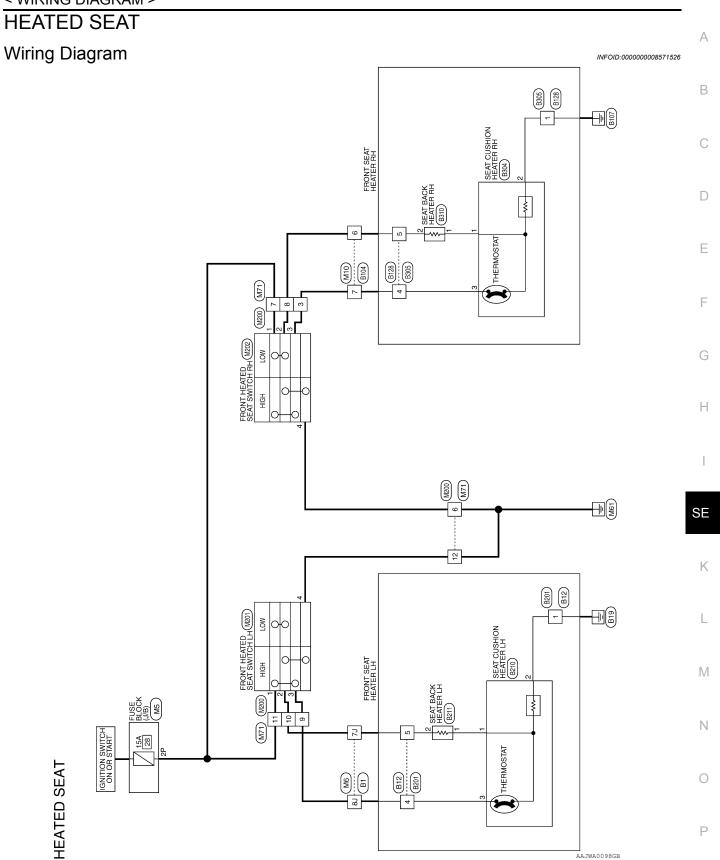
Revision: August 2012 **SE-11** 2013 Altima Sedan

# POWER SEAT FOR DRIVER SIDE

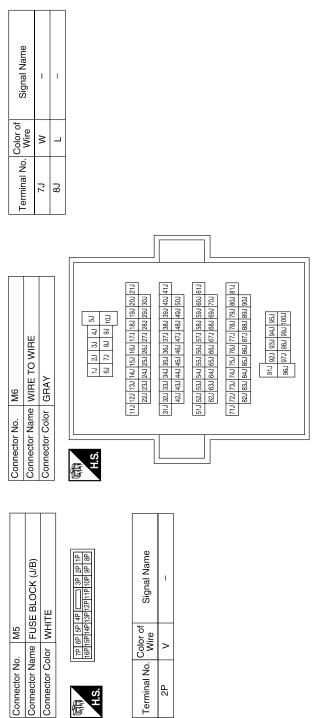
# < WIRING DIAGRAM >



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# HEATED SEAT CONNECTORS



Connector No.	). M10	0
Connector Name		WIRE TO WIRE
Connector Color	_	BROWN
EAS.	7 6 5 4 16 15 14 13	13 12 11 10 9 8
Terminal No.	Color of Wire	Signal Name
9	>	1
7	SB	1

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Connector No.	, B12		Connector No. B104	Jo.   B104		Connector No. B128	). B128	
Connector Name WIRE TO WIRE	me WIRE	E TO WIRE	Connector Name WIRE TO WIRE	lame WIRE	E TO WIRE	Connector Name WIRE TO WIRE	ame WIR	E TO WIRE
Connector Color WHITE	lor WHI	TE	Connector Color BROWN	Color BRO	MN	Connector Color WHITE	olor WHI	E
南 H.S.	9	5 4 3	E.S.H	8 9 10	2 3 mm 4 5 6 7 9 10 11 12 13 14 15 16	原 用.S.	9	3 1
Terminal No. Wire	Color of Wire	Signal Name	Terminal No. Wire	Color of Wire	Signal Name	Terminal No. Wire	Color of Wire	Signal Name
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4	BR	ı	7	>	1	4	<b>\</b>	ı
2	>	I				S	P	I

	I						
1	Connector Name SEAT BACK HEATER LH	IITE	2	Signal Name	=	1	
.B	ne SE	or W⊦		Solor of Wire	>	Μ	
Connector No. B211	Connector Nan	Connector Color WHITE	赋 H.S.	Terminal No. Wire	1	2	
0	Connector Name SEAT CUSHION HEATER LH	TE	2 3	Signal Name	1	1	1
B210	e SEA	r WHI		olor of Wire	<b>\</b>	В	ď
Connector No.	Connector Nam	Connector Color WHITE	副 H.S.	Terminal No. Wire	1	2	cr
	RE			Signal Name		1	
B201	Connector Name WIRE TO WIRE	WHITE	4 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		В	<sub>o</sub>	W
Connector No.	stor Name	Connector Color WHITE	H.S.	Terminal No. Wire			

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Connector No. B310 Connector Name SEAT BACK HEATER RH Connector Color WHITE	2 1	Signal Name	1	I	
B310 ne SEAT B or WHITE		Color of Wire	> 3	\$	
Connector No. Connector Name Connector Color	原 H.S.	al No.	- 0	N	
IRE		Signal Name	1	1 1	
B305 WIRE TO W	1 8 4 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9				
lo. B3 lame W		0/	<u>а</u> (	5 >	
Connector No. B305 Connector Name WIRE TO WIRE Connector Color WHITE	师 H.S.	Terminal No.		t.	
B304 SEAT CUSHION HEATER RH WHITE		Signal Name	ı	1 1	
B304 SEAT CU WHITE	1 2 3	e of		+	
No. Name Color		07	> 0	<u>o</u> 0	
Connector No. Connector Name Connector Color	质 H.S.	Terminal No.	- 0	<sub>2</sub> ε	

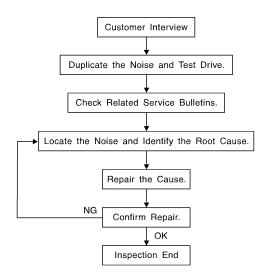
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# SYMPTOM DIAGNOSIS

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow (INFOID:000000008740537



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# **CUSTOMER INTERVIEW**

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-22</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
  are provided so the customer, service adviser and technician are all speaking the same language when
  defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
   Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
   higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
   Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle)
   Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
  - Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
   Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise)
   Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)

  Buzz characteristics include high
  - Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge
  as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

# DUPLICATE THE NOISE AND TEST DRIVE

# < SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on CVT and A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- · If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

# CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

# LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
  - removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
  - tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only
  - feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
  - placing a piece of paper between components that you suspect are causing the noise.
  - looking for loose components and contact marks. Refer to SE-20, "Generic Squeak and Rattle Troubleshooting".

# REPAIR THE CAUSE

- · If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

# **CAUTION:**

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

**INSULATOR (Foam blocks)** 

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)

**INSULATOR** (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

**FELT CLOTH TAPE** 

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

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# < SYMPTOM DIAGNOSIS >

# **UHMW (TEFLON) TAPE**

Insulates where slight movement is present. Ideal for instrument panel applications.

# SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

**DUCT TAPE** 

Use to eliminate movement.

# CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

# Generic Squeak and Rattle Troubleshooting

INFOID:0000000008740538

Refer to Table of Contents for specific component removal and installation information.

### INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- Cluster lid A and the instrument panel
- 2. Acrylic lens and combination meter housing
- Instrument panel to front pillar finisher
- Instrument panel to windshield
- Instrument panel pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

# **CAUTION:**

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

# CENTER CONSOLE

Components to pay attention to include:

- 1. Shift selector assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

# **DOORS**

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

# **TRUNK**

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- 1. Trunk lid bumpers out of adjustment
- Trunk lid striker out of adjustment
- The trunk lid torsion bars knocking together

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# < SYMPTOM DIAGNOSIS >

# A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

# SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- Sun visor shaft shaking in the holder 2.
- Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

# OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- 1. Loose harness or harness connectors.
- 2. Front console map/reading lamp lens loose.
- Loose screws at console attachment points.

# **SEATS**

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

# UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- Any component installed to the engine wall
- 2. Components that pass through the engine wall
- Engine wall mounts and connectors
- Loose radiator installation pins
- Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine rpm or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

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# < SYMPTOM DIAGNOSIS >

# Diagnostic Worksheet

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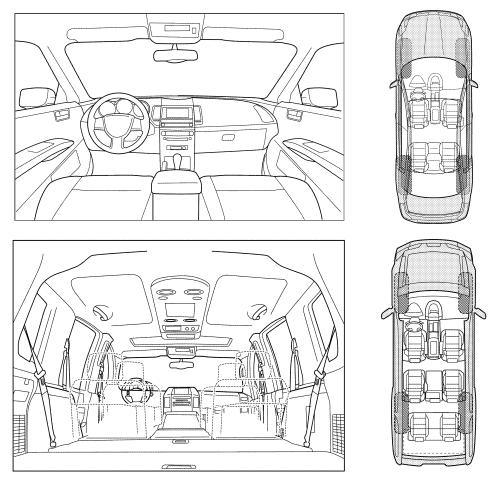
# Dear Customer:

We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

### **SQUEAK & RATTLE DIAGNOSTIC WORKSHEET**

# I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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< SYMPTOM DIAGNOSIS >

Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm rep	YES NO Initials of per performing	
Test Drive Notes:	YES NO Initials of per performing	rson
Test Drive Notes:		
TO BE COMPLETED BY DEALERSHIP PERS	ONNEL	
Other: miles or minutes		
☐ Coming to a stop ☐ ☐ On turns: left, right or either (circle) ☐ ☐ With passengers or cargo	Thump (heavy muffled knock noise) Buzz (like a bumble bee)	
Only about mph   Con acceleration	Knock (like a knock at the door) Tick (like a clock second hand)	
☐ Through driveways ☐ ☐ Over rough roads ☐ ☐ Over speed bumps ☐	Squeak (like tennis shoes on a clean floor) Creak (like walking on an old wooden floor) Rattle (like shaking a baby rattle)	
II. WHEN DRIVING:	V. WHAT TYPE OF NOISE	
	Dry or dusty conditions Other:	
	After sitting out in the rain When it is raining or wet	
I. WHEN DOES IT OCCUR? (please check the		

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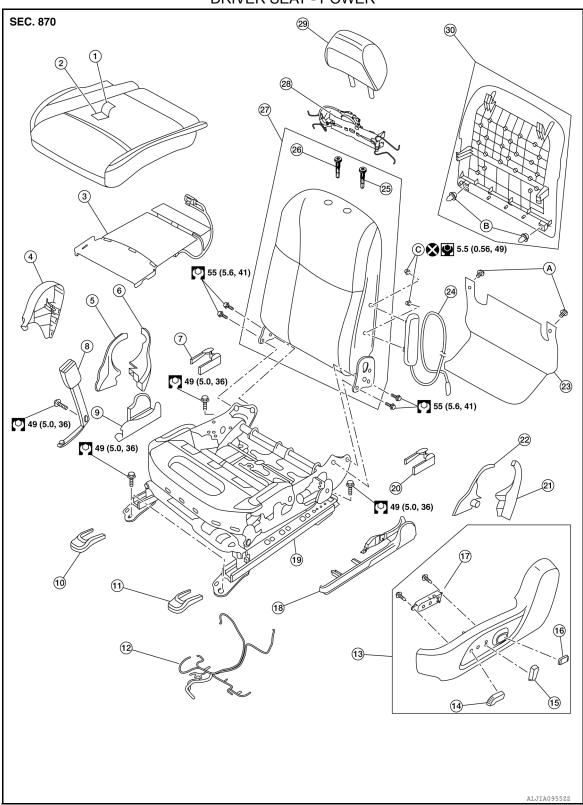
# REMOVAL AND INSTALLATION

FRONT SEAT DRIVER SIDE

DRIVER SIDE: Exploded View

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# **DRIVER SEAT - POWER**



# < REMOVAL AND INSTALLATION >

1.	Seat cushion trim	2.	Seat cushion pad	3.	Seat cushion heater (if equipped)	
۱. 4.	Seat cushion outer finisher RH	2. 5.	Seat cushion inner finisher RH front	5. 6.	Seat cushion inner finisher RH rear	
4. 7.	Rear slide cover RH	5. 8.	Seat belt buckle	9.	Slide cover RH	
	Front slide cover RH		Front slide cover LH			
10.		11.		12.	Seat harness Seat recline knob	
13.	Seat cushion outer finisher LH	14.		15.		
16.	Lumbar support switch (if equipped)	17.		18.		
19.	Seat frame assembly	20.	Rear slide cover LH	21.	Seat cushion inner finisher LH rear	
22.	Seat cushion inner finisher LH front	23.	3	24.	Side air bag module	
25.	Headrest holder (locked)	26.	Headrest holder (free)	27.	Seatback assembly	
28.	Lumbar support assembly (if equipped)	29.	Headrest	30.	Seatback board	
A.	Rear hinge cover clips	B.	Seatback board clips	C.	Side air bag module nuts	

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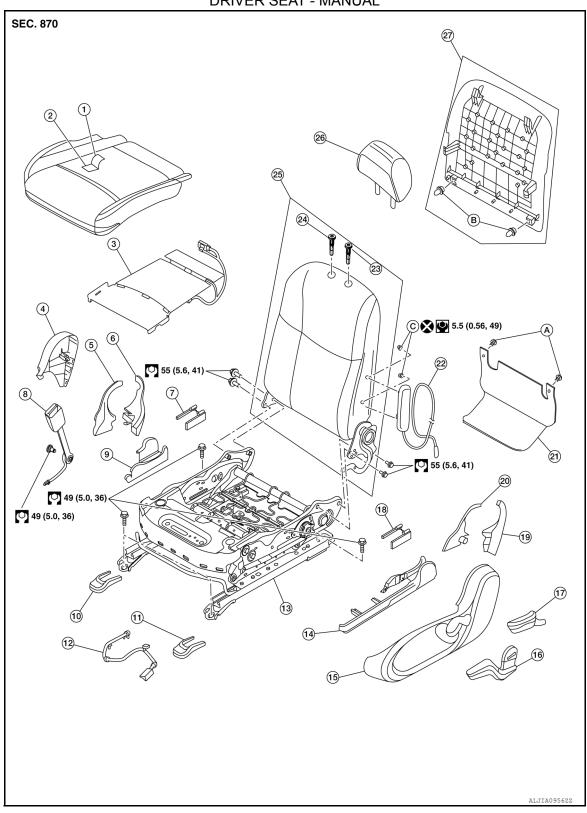
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# **DRIVER SEAT - MANUAL**



- 1. Seat cushion trim
- 4. Seat cushion outer finisher RH
- 7. Rear slide cover RH
- 10. Front slide cover RH
- 13. Seat frame assembly
- 16. Lift lever

- Seat cushion pad
- 5. Seat cushion inner finisher RH front 6.
- 8. Seat belt buckle
- 11. Front slide cover LH
- 14. Slide cover LH
- 17. Recline lever

- 3. Seat cushion heater (if equipped)
- 6. Seat cushion inner finisher RH rear
- 9. Slide cover RH
- 12. Seat harness
- 15. Seat cushion outer finisher LH
- 18. Rear slide cover LH

# < REMOVAL AND INSTALLATION >

Seat cushion inner finisher LH rear
 Seat cushion inner finisher LH front
 Rear hinge cover
 Side air bag module
 Headrest holder (locked)
 Headrest holder (free)

25. Seatback assembly 26. Headrest 27. Seatback board

A. Rear hinge cover clips B. Seatback board clips C. Side air bag module nuts

# DRIVER SIDE: Removal and Installation - Seat Assembly

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### REMOVAL

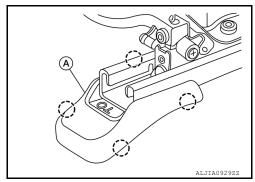
### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy.

# **CAUTION:**

- When removing or installing the seat trim, handle it carefully to keep dirt out and to avoid damage.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag module to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, the front seatback assembly must be replaced.
- When removing and installing the seat, use shop cloths to protect components from damage.
- Before removing the front seat, turn the ignition switch OFF, disconnect both battery cables and wait at least three minutes.
- 1. Remove the headrest.
- 2. Raise seat to the highest position.
- 3. Slide the seat to the full rearward position.
- Remove the front slide covers (LH/RH) (A) by releasing four pawls on each.

( ): Pawl



- Remove the two front seat bolts.
- 6. Slide the seat to the full forward position.
- 7. Disconnect the negative and positive battery terminals and wait at least three minutes. Refer to <u>PG-72</u>. "Removal and Installation (Battery)".
- 8. Remove the two rear seat bolts.
- Tilt the seat rearward to disconnect the harness connectors from the seat and remove.

# INSTALLATION

Installation is in the reverse order of removal.

# NOTE:

When installing the LH front seat, tighten the bolts in the order shown.

LH front seat bolt torque : 49 Nm (5.0 kg-m, 36 lb-ft)



### **CAUTION:**

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# < REMOVAL AND INSTALLATION >

Make sure that the seat harness or the floor trim is not damaged during installation.

DRIVER SIDE: Removal and Installation - Seatback Board

INFOID:0000000008571532

### REMOVAL

### **CAUTION:**

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- 1. Slide the seat to the full forward position.
- 2. Disconnect the negative and positive battery terminals and wait a least three minutes. Refer to <u>PG-72</u>. "Removal and Installation (Battery)".
- 3. Remove the seatback board (1).

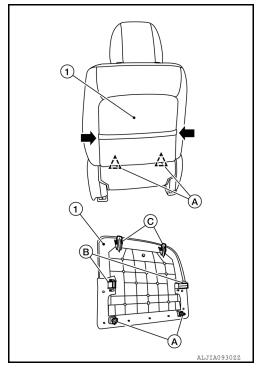
### NOTE:

The back side of the seatback board is shown to assist with identifying fastener location.

a. Release the two bottom clips (A) using a suitable tool.

b. Insert fingers into sides (←) and pull out the seatback board, while pressing the side clips (B) to release it from the seatback

c. Pull the seatback board down releasing the upper hooks (C) and remove.



# **INSTALLATION**

Installation is in the reverse order of removal.

DRIVER SIDE: Removal and Installation - Lumbar Support Assembly

INFOID:0000000008571533

# **REMOVAL**

# **WARNING:**

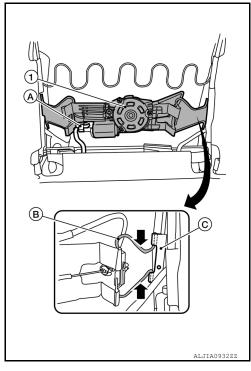
Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy.

# **CAUTION:**

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- 1. Slide the seat to the full forward position.
- 2. Disconnect the negative and positive battery terminals, then wait at least three minutes. Refer to <u>PG-72</u>, "Removal and Installation (Battery)".
- 3. Remove the seatback board. Refer to <u>SE-28, "DRIVER SIDE : Removal and Installation Seatback Board".</u>

# < REMOVAL AND INSTALLATION >

- 4. Disconnect the harness connector (A) from the lumbar support assembly (1).
- 5. Press (←) lumbar retainer clips (B), as shown, to remove lumbar support (1) from seatback frame bracket (C).



INSTALLATION
Installation is in the reverse order of removal.
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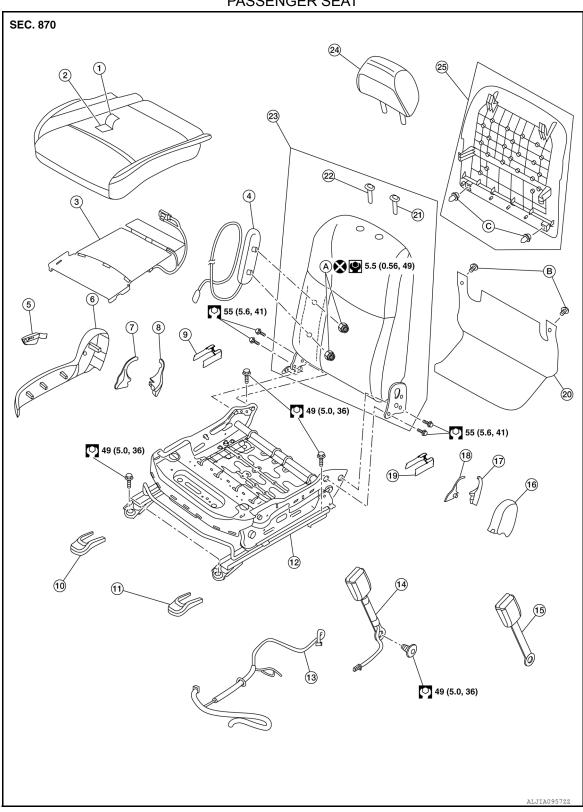
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PASSENGER SIDE: Exploded View

INFOID:0000000008721974

# PASSENGER SEAT



- Seat cushion trim
- Side air bag module
- 7. Seat cushion inner finisher RH front 8.
- 10. Front slide cover RH
- 2. Seat cushion pad
- 5. Recline lever
- Seat cushion inner finisher RH rear 9.
- 11. Front slide cover LH
- 3. Seat cushion heater (if equipped)
- Seat cushion outer finisher RH 6.
- Rear slide cover RH
- 12. Seat frame assembly

# < REMOVAL AND INSTALLATION >

13. Seat harness 14. Seat belt buckle with switch Seat belt buckle without switch 18. Seat cushion inner finisher LH front 16. Seat cushion outer finisher LH 17. Seat cushion inner finisher LH rear 19. Rear slide cover LH 20. Rear hinge cover 21. Headrest holder (locked) 22. Headrest holder (free) 23. Seatback assembly 24. Headrest

Side air bag module nuts

PASSENGER SIDE: Removal and Installation - Seat Assembly

# REMOVAL

25. Seatback board

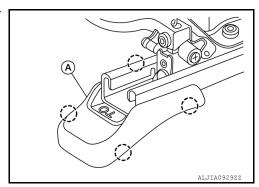
C. Seatback board clips

### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy.

- When removing or installing the seat trim, handle it carefully to keep dirt out and to avoid damage.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag module to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, the front seatback assembly must be replaced.
- When removing and installing the seat, use shop cloths to protect components from damage.
- Before removing the front seat, turn the ignition switch OFF, disconnect both battery cables and wait at least three minutes.
- Disconnect the negative and positive battery terminals and wait at least three minutes. Refer to PG-72. "Removal and Installation (Battery)".
- Remove the headrest.
- Slide the seat to the full rearward position.
- Remove the front slide covers (LH/RH) (A) by releasing four pawls on each.

( ): Pawl



B. Rear hinge cover clips

- Remove the two front seat bolts.
- 6. Slide the seat to the full forward position.
- Remove the two rear seat bolts.
- Tilt the seat rearward to disconnect the harness connectors from the seat and remove.

### INSTALLATION

Installation is in the reverse order of removal.

### **WARNING:**

- Perform additional services when installing front passenger seat. Refer to <u>SRC-42, "ZERO POINT</u> **RESET: Description".**
- Zero point reset must be performed every time the front passenger seat is removed from the vehicle.
- Zero point reset is done after the front passenger seat is installed in vehicle and all bolts are tightened to specification.

# **CAUTION:**

Make sure that the seat harness or the floor trim is not damaged during installation.

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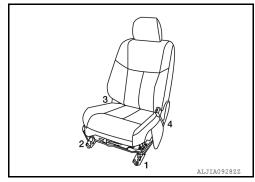
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# < REMOVAL AND INSTALLATION >

 When installing the RH front seat, tighten the bolts in the order shown.

RH front seat bolt torque : 49 Nm (5.0 kg-m, 36 lb-ft)



# PASSENGER SIDE: Removal and Installation - Seatback Board

INFOID:0000000008723733

# **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three
  minutes.
- Always work from the side or back of the seatback assembly, do not work in front of seat.

# **REMOVAL**

- 1. Disconnect the negative and positive battery terminals and wait a least three minutes. Refer to <u>PG-72</u>, <u>"Removal and Installation (Battery)"</u>.
- 2. Slide the seat to the full forward position.
- 3. Remove the seatback board (1).

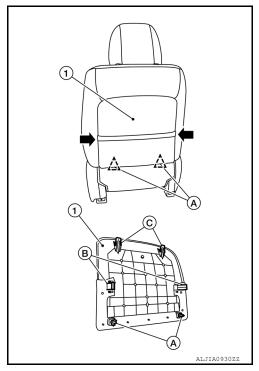
### NOTE:

The back side of the seatback board is shown to assist with identifying fastener location.

a. Release the two bottom clips (A) using a suitable tool.

ےٰ: Clip

- b. Insert fingers into sides ( ) and pull out the seatback board, while pressing the side clips (B) to release from the seatback frame.
- c. Pull the seatback board down releasing the upper hooks (C) and remove.



# INSTALLATION

Installation is in the reverse order of removal.

HEATED SEAT SWITCH

**HEATED SEAT SWITCH: Removal and Installation** 

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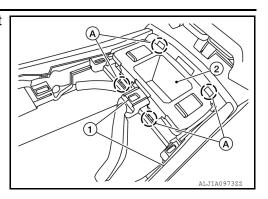
# **REMOVAL**

Remove the CVT shift selector finisher. Refer to <u>IP-18</u>, "Exploded View".

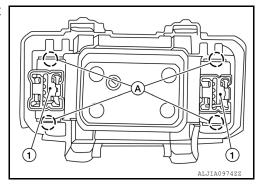
Revision: August 2012 SE-32 2013 Altima Sedan

# < REMOVAL AND INSTALLATION >

2. Release pawls (A) using a suitable tool and release the seat heater switch finisher (2) from the center console assembly (1).



- 3. Disconnect the harness connectors from the front heated seat switches.
- 4. Release pawls (A) using a suitable tool and remove the front heated seat switches (1) from the seat heater switch finisher.



# **INSTALLATION**

Installation is in the reverse order of removal.

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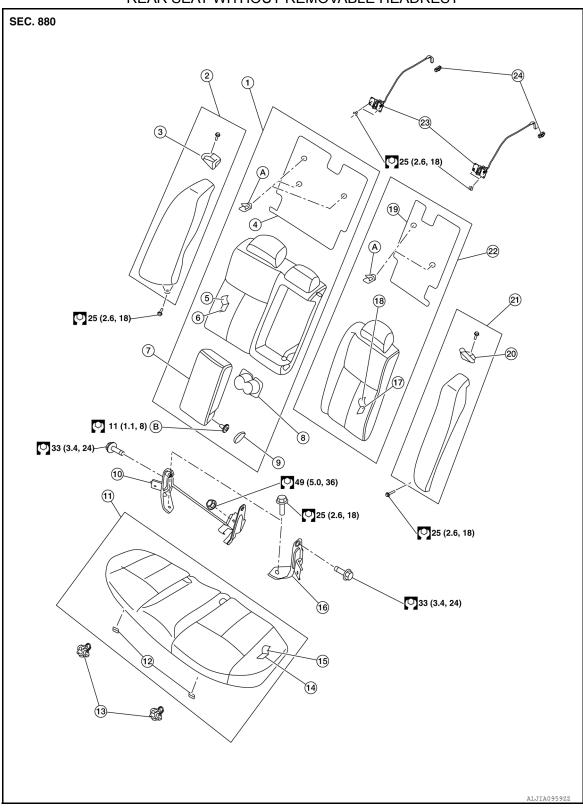
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# **REAR SEAT**

Exploded View

# REAR SEAT WITHOUT REMOVABLE HEADREST



- 1. Rear seatback assembly RH
- 4. Seatback board RH
- 2. Rear seat bolster RH
- 5. Seatback trim RH
- 3. seat belt guide RH
- 6. Seatback pad RH

# <

			REAR SEAT			
< REN	MOVAL AND INSTALLATIO	)N >				
7.	Armrest	8.	Cup holder	9.	Armrest hinge finisher	
10.	Seatback hinge assembly RH	11.	Seat cushion assembly	12.	Seat cushion wire cover	
13.	Seat cushion lock	14.	Seat cushion pad	15.	Seat cushion trim	
16.	Seatback hinge LH	17.	Seatback pad LH	18.	Seatback trim LH	
19.	Seatback board LH	20.	seat belt guide LH	21.	Rear seat bolster LH	
22.	Rear seatback assembly LH	23.	Seatback latch assembly	24.	Cable guide	
A.	Seatback board clips	B.	Armrest pivot bolt			

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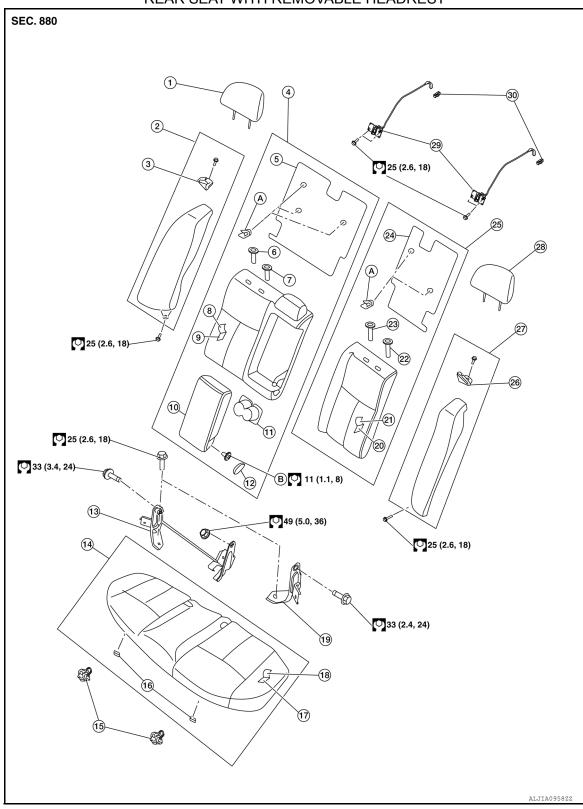
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# REAR SEAT WITH REMOVABLE HEADREST



- 1. Headrest RH
- 4. Rear seatback assembly RH
- 7. Headrest holder RH (locked)
- 10. Armrest
- 13. Seatback hinge assembly RH
- 16. Seat cushion wire cover
- Rear seat bolster RH
- 5. Seatback board RH
- 8. Seatback trim RH
- 11. Cup holder
- 14. Seat cushion assembly
- 17. Seat cushion pad

- 3. seat belt guide RH
- 6. Headrest holder RH (free)
- 9. Seatback pad RH
- 12. Armrest hinge finisher
- 15. Seat cushion lock
- 18. Seat cushion trim

#### < REMOVAL AND INSTALLATION >

- Seatback hinge LH
   Headrest holder LH (locked)
   Rear seatback assembly LH
   Seatback hinge LH
   Rear seatback assembly LH
- 28. Headrest LH
- A. Seatback board clips
- 20. Seatback pad LH
- 23. Headrest holder LH (free)
- 26. seat belt guide LH
- 29. Seatback latch assembly
- B. Armrest pivot bolt

- 21. Seatback trim LH
- 24. Seatback board LH
- 27. Rear seat bolster LH
- 30. Cable guide

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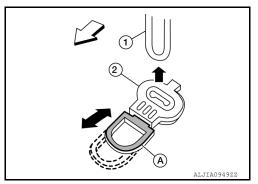
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### Removal and Installation - Seat Cushion Assembly

1. Locate the seat cushion lock (2) at the front bottom of the seat cushion assembly (one for each side). Pull the release lever (A) forward and lift the seat cushion upward to release the seat cushion wire (1) from the seat cushion lock (2).

⟨□: Front

2. Then pull the seat cushion assembly forward to remove.



### Removal and Installation - Seat Assembly

REMOVAL

NOTE:

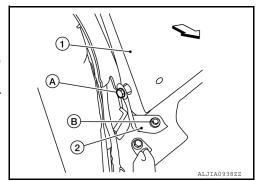
Rear seatback assembly RH must be removed first, then rear seatback assembly LH can be removed.

- 1. Remove the rear seat cushion assembly. Refer to <u>SE-37, "Removal and Installation Seat Cushion Assembly"</u>.
- Remove the rear seat bolster RH. Refer to SE-39, "Removal and Installation Rear Seat Bolster".
- 3. Remove the rear seatback assembly RH (1).
- a. Remove the seatback pivot bolt (A).

#### **CAUTION:**

Do not remove hinge bolt (B) or seatback alignment may be necessary.

- Release the seatback latch assembly then remove the rear seatback assembly (1) from the seatback hinge assembly RH (2).
- Remove the rear seatback assembly RH.



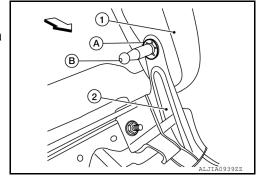
- Remove the rear seat bolster LH. Refer to <u>SE-39</u>, "Removal and Installation Rear Seat Bolster".
- Remove the rear seatback assembly LH (1).

Remove retaining clip (A) from seatback pivot pin (B) using a suitable tool.

(2) Seatback hinge assembly RH

NOTE:

Retaining clip (A) is used for factory installation only, it is not a serviceable part and not necessary to use during installation.



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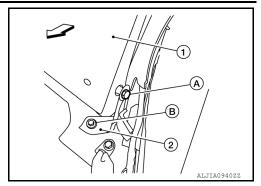
### < REMOVAL AND INSTALLATION >

b. Remove the seatback pivot bolt (A).

#### **CAUTION:**

Do not remove hinge bolt (B) or seatback alignment may be necessary.

- c. Release the seatback latch assembly then remove the rear seatback assembly (1) from the seatback hinge LH (2).
- d. Remove the rear seatback assembly LH.



### **INSTALLATION**

Installation is in the reverse order of removal.

Tighten bolts and nuts to specification. Refer to <u>SE-34, "Exploded View"</u>.

### Removal and Installation - Seatback Hinge

INFOID:0000000008713807

#### **REMOVAL**

- Remove the seat cushion assembly, rear seatback assembly RH, and the rear seatback assembly LH. Refer to <u>SE-37, "Removal and Installation - Seat Assembly"</u>.
- 2. Remove the bolt and nut from the seatback hinge assembly RH, then remove.
- 3. Remove the bolt from the seatback hinge LH, then remove.

#### INSTALLATION

- 1. Install seatback hinge assembly RH and seatback hinge LH loosely.
- 2. Install the rear seatback assembly LH and engage into seatback latch assembly.
- 3. Install the rear seatback assembly RH and engage into seatback latch assembly.
- Tighten seatback hinge nut and bolts to specification. Refer to <u>SE-34, "Exploded View"</u>.

Ensure rear seatback assemblies (LH/RH) fold and latch properly. Adjust if necessary.

5. Install remaining components in reverse order of removal.

### Removal and Installation - Seatback Latch Assembly

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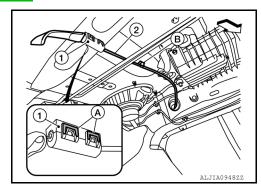
#### **REMOVAL**

- Remove the rear seat bolster (LH/RH). Refer to <u>SE-39</u>, "Removal and Installation Rear Seat Bolster".
- 2. Place the rear seatback assemblies (LH/RH) in the folded down position.
- 3. Remove the rear seatback finisher. Refer to <a href="INT-26">INT-26</a>, "Exploded View".
- 4. From trunk area release pawls (A) to open cable guide (1).
- 5. Unclip latch cable (2) at location (B).

<⊃: Front

#### NOTE:

LH side shown; RH side similar.



Remove two seatback latch assembly bolts and the seatback latch assembly.

#### INSTALLATION

Installation is in the reverse order of removal.

Tighten two seatback latch assembly bolts to specification. Refer to <u>SE-34, "Exploded View"</u>.

## < REMOVAL AND INSTALLATION > Removal and Installation - Armrest Assembly INFOID:0000000008713095 Α REMOVAL 1. Place the rear seatback assembly LH in the folded down position. В Remove the armrest hinge finisher using a suitable tool. Remove the armrest pivot bolt and the armrest. INSTALLATION Installation is in the reverse order of removal. Tighten the armrest pivot bolt to specification. Refer to <u>SE-34, "Exploded View"</u>. Removal and Installation - Rear Seat Bolster D INFOID:0000000008721738 **REMOVAL** Е 1. Remove the seat cushion assembly. Refer to SE-37, "Removal and Installation - Seat Cushion Assembly". 2. Remove the seat belt from the seat belt guide. Remove the bolt at bottom of rear seat bolster. F Lift the rear seat bolster to remove. INSTALLATION Installation is in the reverse order of removal. Tighten rear seat bolster bolt to specification. Refer to <u>SE-34, "Exploded View"</u>. Н SE

**SE-39** Revision: August 2012 2013 Altima Sedan Ν

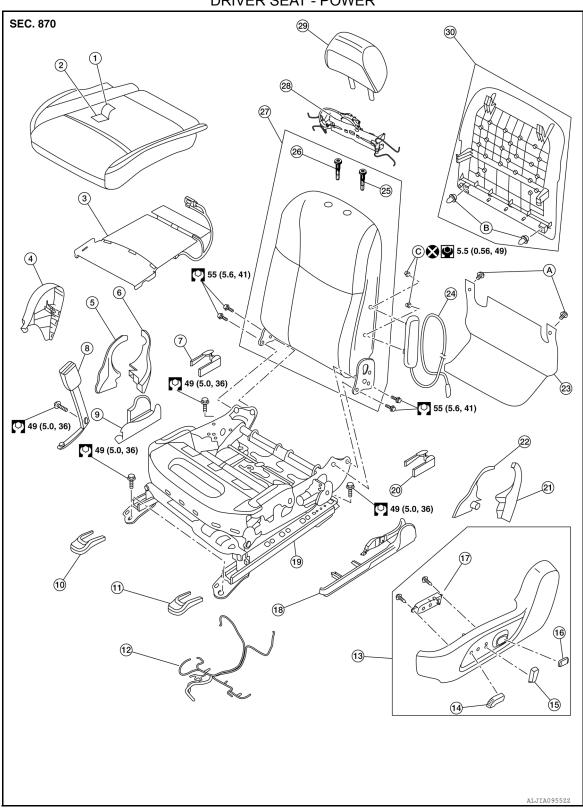
# **UNIT DISASSEMBLY AND ASSEMBLY**

FRONT SEAT DRIVER SIDE

DRIVER SIDE: Exploded View

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### **DRIVER SEAT - POWER**



### < UNIT DISASSEMBLY AND ASSEMBLY >

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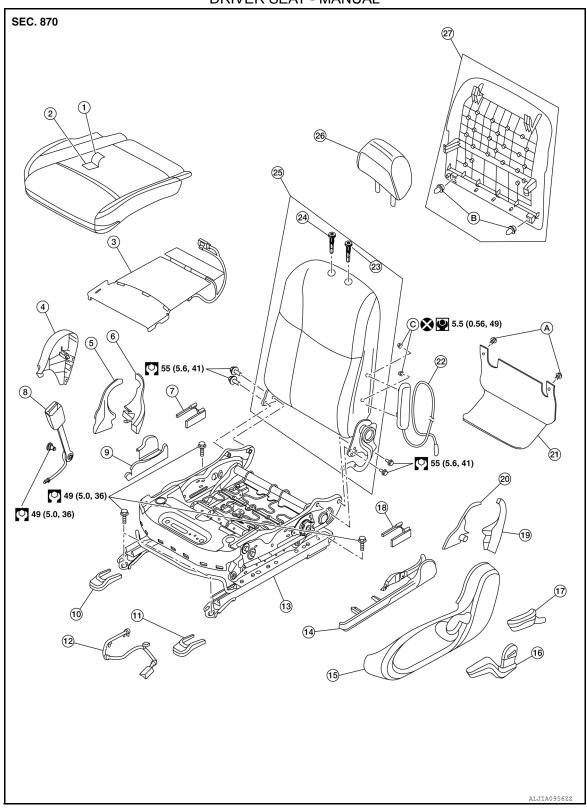
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### **DRIVER SEAT - MANUAL**



- 1. Seat cushion trim
- 4. Seat cushion outer finisher RH
- 7. Rear slide cover RH
- 10. Front slide cover RH
- 13. Seat frame assembly
- 16. Lift lever

- 2. Seat cushion pad
- 5. Seat cushion inner finisher RH front 6.
- 8. Seat belt buckle
- 11. Front slide cover LH
- 14. Slide cover LH
- 17. Recline lever

- 3. Seat cushion heater (if equipped)
- 6. Seat cushion inner finisher RH rear
- 9. Slide cover RH
- 12. Seat harness
- 15. Seat cushion outer finisher LH
- 18. Rear slide cover LH

#### < UNIT DISASSEMBLY AND ASSEMBLY >

19. Seat cushion inner finisher LH rear 20. Seat cushion inner finisher LH front 21. Rear hinge cover

22. Side air bag module 23. Headrest holder (locked) 24. Headrest holder (free)

25. Seatback assembly 26. Headrest 27. Seatback board

A. Rear hinge cover clips B. Seatback board clips C. Side air bag module nuts

### DRIVER SIDE: Disassembly and Assembly

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#### SEATBACK ASSEMBLY

#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

#### CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.

#### NOTE:

If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.

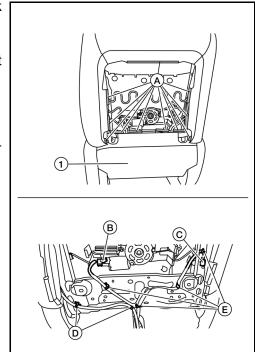
#### Disassembly

- 1. Remove the front seat assembly. Refer to <u>SE-27, "DRIVER SIDE: Removal and Installation Seat Assembly"</u>.
- Remove the seatback board. Refer to <u>SE-28</u>, "DRIVER SIDE: Removal and Installation Seatback Board".
- 3. Release the J-clips (A) holding the seatback trim to the seatback frame.
- 4. Remove the rear hinge cover (1).
- 5. Disconnect the harness connector (B) from the lumbar support assembly (if equipped).
- 6. Disconnect the harness connector (C) from the reclining motor.
- 7. Unclip the harness at locations (E) (if equipped).

#### NOTE:

Take note of harness routing and attachment location for accurate installation.

8. Unclip the side air bag module harness at locations (D).



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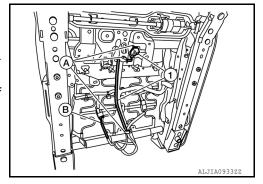
Revision: August 2012 SE-43 2013 Altima Sedan

### < UNIT DISASSEMBLY AND ASSEMBLY >

- 9. From the bottom of the seat.
- a. Unclip the side air bag module harness (1) at locations (A).NOTE:

Take note of harness routing and attachment location for accurate installation.

b. Disconnect harness connector (B) from the seatback heater (if equipped).

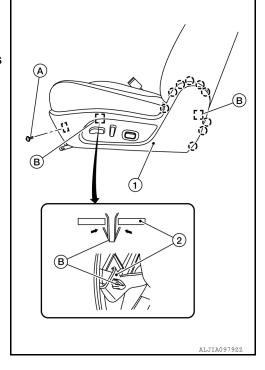


- 10. Remove the seat cushion outer finisher LH (1).
- a. For power seat:
- i. Remove screw (A).
- ii. Release metal clips (B) from the seat frame assembly (2), as shown.

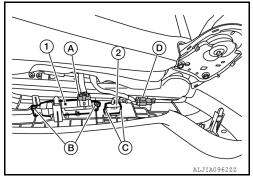
: Metal clip

iii. Release pawls to separate.

( ): Pawl



- iv. Disconnect the harness connector (A) from the power seat switch (1).
- v. Remove screws (B) if necessary to replace the power seat switch (1).
- vi. Disconnect the harness connector (D) from the lumbar support switch (2) (if equipped).
- vii. Release pawls (C) if necessary to replace the lumbar support switch (2) (if equipped).



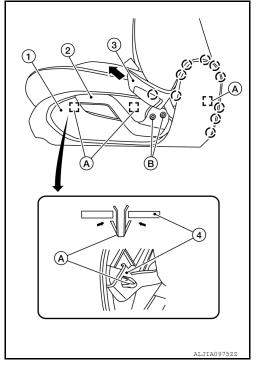
### < UNIT DISASSEMBLY AND ASSEMBLY >

- b. For manual seat:
- i. Release pawl and remove recline lever (3) as shown.
- ii. Remove two screws (B) and remove the lift lever (2).
- iii. Release metal clips (A) from the seat frame assembly (4) as shown.

: Metal clip

iv. Release the remaining pawls then remove the seat cushion outer finisher LH (1).

( ): Pawl

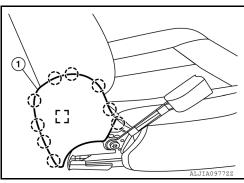


11. Remove the seat cushion outer finisher RH (1).

a. Release pawls then pull to release the metal clip.

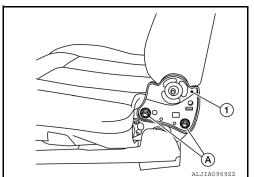
[]: Metal clip

( ): Pawl



12. Remove the seat cushion inner finisher front (LH/RH) and seat cushion inner finisher rear (LH/RH).

13. Remove bolts (A) on both sides of seatback assembly (1) and remove the seatback assembly (1).



14. Remove the seatback pad from the seatback frame.

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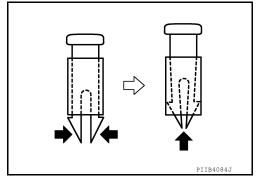
Revision: August 2012 SE-45 2013 Altima Sedan

#### < UNIT DISASSEMBLY AND ASSEMBLY >

 Release the headrest holder locks as shown and remove the headrest holders.

#### **CAUTION:**

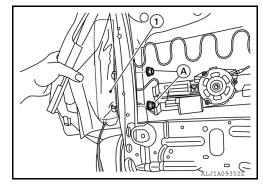
Before removing/installing the headrest holder, check its orientation (front/rear and right/left).



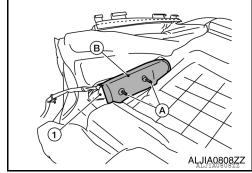
Remove and discard the side air bag module nuts (A).
 CAUTION:

Do not reuse the side air bag module nuts.

(1): Side air bag module



- c. Disengage the side air bag module studs from the seatback frame and lift the seatback trim and seatback pad as an assembly to remove from the seatback frame.
- 15. Separate the seatback trim from the seatback pad (if necessary).
- a. Open the seatback trim and release the side air bag module studs (A) protruding through holes in the chute (B).
- b. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.

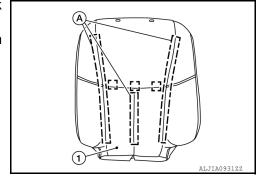


- c. Pull the seatback trim (1) upward from bottom to release hook fasteners (A).
- d. Remove three hog rings and separate the seatback trim from the seatback pad.

: Hog ring

NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- · Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.

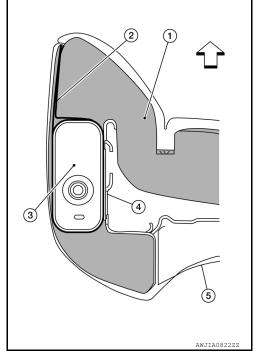
### < UNIT DISASSEMBLY AND ASSEMBLY >

- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <a href="SRC-17">SRC-17</a>, "SRS Final Check".
- When installing the side air bag module, make sure the side air bag chute (2) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
  - (1) Seatback pad
  - (4) Frame
  - (5) Seatback board

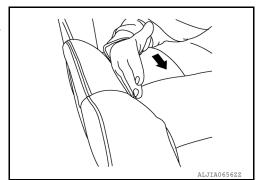
<: Front

#### **CAUTION:**

- Do not reuse side air bag module nuts.
- Make sure the side air bag module nuts are tightened to specification. Refer to <u>SE-40, "DRIVER SIDE: Exploded</u> View".

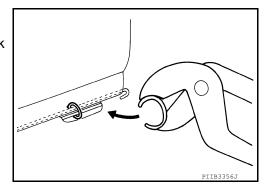


 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seatback trim are fastened properly.



Install new hog rings on the seatback trim in original positions.
 Use only one hog ring in each designated location.
 Ensure hog rings are correctly fastened around both the seatback trim and seatback pad wires.

Use NISSAN standard hog rings and tools to assemble.



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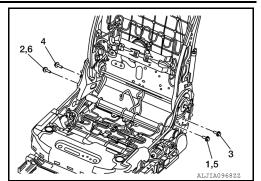
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### < UNIT DISASSEMBLY AND ASSEMBLY >

 Install all seatback assembly bolts and tighten evenly in sequence shown.

Tighten the seatback assembly bolts to specification. Refer to <u>SE-40, "DRIVER SIDE: Exploded View"</u>.



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### **SEAT CUSHION**

#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat cushion repair. It can lead to personal injury if the side air bag should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- · Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- During disassembly, do not damage the seatback cover, chutes, connectors, retainers, clips, module harness or the side air bag module.

#### Disassembly

1. Remove the front seat assembly. Refer to <u>SE-27, "DRIVER SIDE: Removal and Installation - Seat Assembly"</u>.

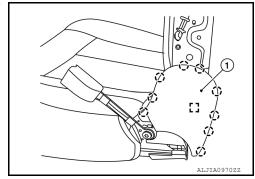
#### NOTE:

Raise the front seat assembly to highest position before removing.

- 2. Remove the seatback board. Refer to <u>SE-28, "DRIVER SIDE: Removal and Installation Seatback Board".</u>
- 3. Remove the rear hinge cover.
- 4. From the bottom of the seat disconnect the harness connector (A) from the seat cushion heater (if equipped).

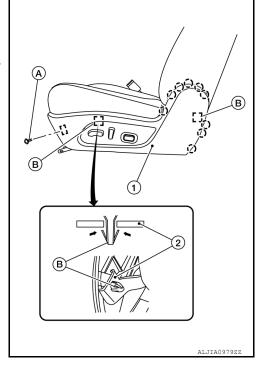
#### NOTE:

Take note of harness routing and attachment location for accurate installation.



### < UNIT DISASSEMBLY AND ASSEMBLY >

- 5. Remove the seat cushion outer finisher LH (1).
- a. For power seat:
- i. Remove screw (A).
- ii. Release metal clips (B) from the seat frame assembly (2), as shown.
  - : Metal clip
- iii. Release pawls to separate.
  - ( ): Pawl



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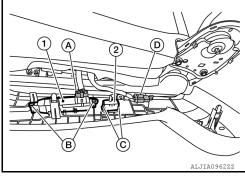
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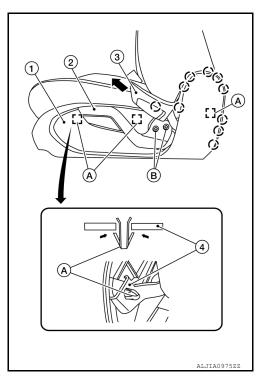
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- iv. Disconnect the harness connector (A) from the power seat switch (1).
- v. Remove screws (B) if necessary to replace the power seat switch (1).
- vi. Disconnect the harness connector (D) from the lumbar support switch (2) (if equipped).
- vii. Release pawls (C) if necessary to replace the lumbar support switch (if equipped).



- b. For manual seat:
- i. Release pawl and remove recline lever (3) as shown.
- ii. Remove two screws (B) and remove the lift lever (2).
- iii. Release metal clips (A) from the seat frame assembly (4), as shown.
  - : Metal clip
- iv. Release the remaining pawls then remove the seat cushion outer finisher LH (1).
  - ( ): Pawl

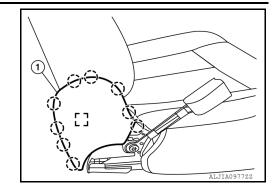


### < UNIT DISASSEMBLY AND ASSEMBLY >

- 6. Remove the seat cushion outer finisher RH (1).
- a. Release pawls then pull to release the metal clip.

[]: Metal clip

( ): Pawl



7. Remove the seat cushion trim (1) and seat cushion pad as an assembly.

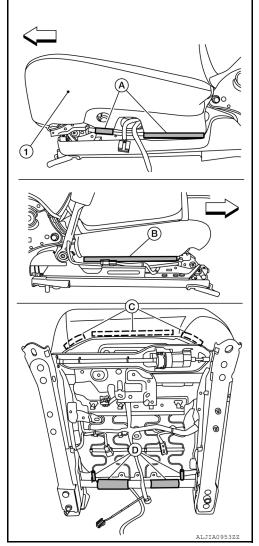
<:Front

- a. Release J-clips (A) holding the seat cushion trim to the seat frame assembly.
- b. Release J-clip (B) holding the seat cushion trim to the seat frame assembly.
- c. Release J-clips (D) holding the seat cushion trim to the seat frame assembly.
- d. Release retainer strips (C) holding the seat cushion trim to the seat frame assembly.
- e. Disconnect the harness connector from the seat cushion heater (if equipped).

#### NOTE:

Take note of harness routing and attachment location for accurate installation.

8. Remove the seat cushion trim (1) and the seat cushion pad from the seat frame assembly.

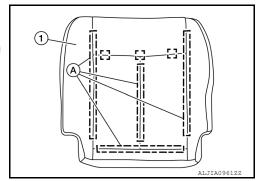


- 9. Separate the seat cushion trim (1) from the seat cushion pad.
- a. Pull the seat cushion trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seat cushion trim from the seat cushion pad.

: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### < UNIT DISASSEMBLY AND ASSEMBLY >

Assembly

Assembly is in the reverse order of disassembly.

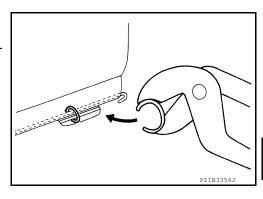
#### **CAUTION:**

- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17</u>, "SRS Final Check".
- When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown (←) to ensure the hook fasteners below the seat cushion trim are fastened properly.



Install new hog rings on the seat cushion trim in original positions.
 Use only one hog ring in each designated location.
 Ensure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires.

Use NISSAN standard hog rings and tools to assemble.



DRIVER SIDE: Side air bag module

#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.

#### NOTE:

- If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.
- For side air bag module removal and installation, seatback trim and seatback pad must be removed.

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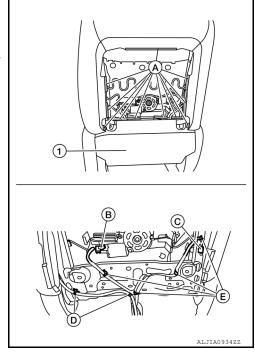
Revision: August 2012 SE-51 2013 Altima Sedan

### < UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Remove the front seat assembly. Refer to <u>SE-27, "DRIVER SIDE: Removal and Installation Seat Assembly".</u>
- 2. Remove the seatback board. Refer to <u>SE-28, "DRIVER SIDE : Removal and Installation Seatback Board".</u>
- 3. Release the J-clips (A) holding the seatback trim (1) to the seatback frame.
- 4. Remove the rear hinge cover (1).
- 5. Unclip the side air bag module harness at locations (D).
  - (B) Harness connector for the lumbar support assembly (if equipped)
  - (C) Harness connector for the reclining motor (if equipped)
  - (E) Harness clips (if equipped)

#### NOTE:

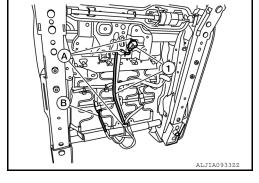
Take note of harness routing and attachment location for accurate installation.



- 6. From the bottom of the seat.
- a. Unclip the side air bag module harness (1) at locations (A).

Take note of harness routing and attachment location for accurate installation.

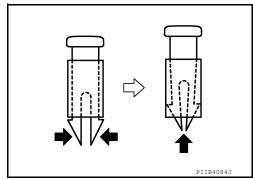
b. Disconnect the harness connector (B) from the seatback heater (if equipped).



7. Release the headrest holder locks as shown and remove the headrest holders.

#### **CAUTION:**

Before removing/installing the headrest holder, check its orientation (front/rear and right/left).

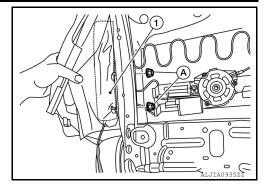


#### < UNIT DISASSEMBLY AND ASSEMBLY >

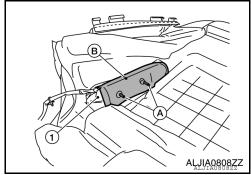
Remove and discard the two side air bag module nuts (A).
 Side air bag module

#### **CAUTION:**

Do not reuse the side air bag module nuts.



- 9. Disengage the side air bag module studs from the seatback frame and lift the seatback cushion trim and seatback pad as an assembly to remove from the seatback frame.
- 10. Open the seatback cushion and release the side air bag module studs (A) protruding through holes in the chute (B).
- 11. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



#### **CAUTION:**

- Replace the front passenger air bag module if it has been dropped or sustained an impact.
- Do not strike the front passenger air bag module.



#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After installation is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17</u>, "SRS Final Check".

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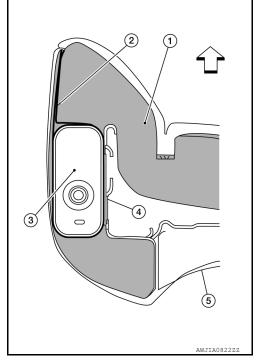
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### < UNIT DISASSEMBLY AND ASSEMBLY >

- When installing the side air bag module, make sure the side air bag chute (2) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
  - (1) Seatback pad
  - (4) Frame
  - (5) Seatback board
  - <: Front
- Tighten the side air bag nuts to specification. Refer to <u>SE-40</u>, "<u>DRIVER SIDE</u>: <u>Exploded View</u>".

### **CAUTION:**

• Do not reuse side air bag module nuts.



PASSENGER SIDE

PASSENGER SIDE : Exploded View

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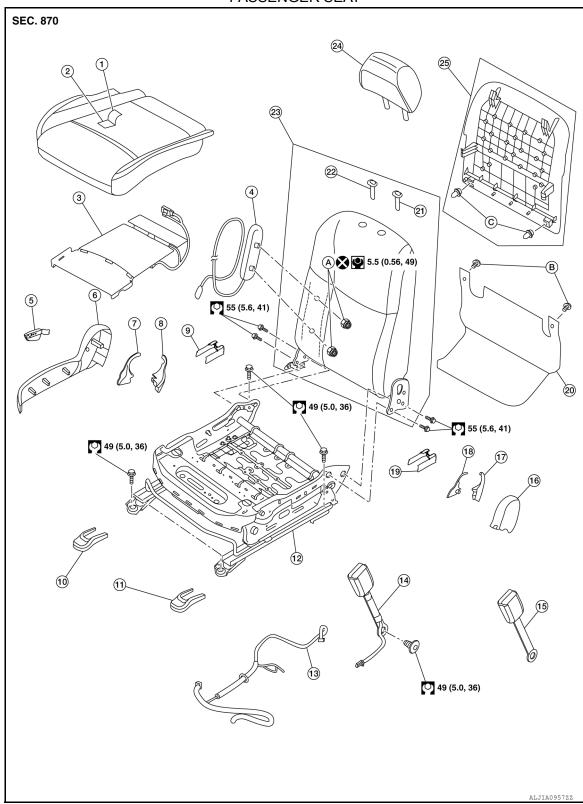
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### PASSENGER SEAT



- 1. Seat cushion trim
- 4. Side air bag module
- Seat cushion inner finisher RH front 8. 7.
- 10. Front slide cover RH
- 2. Seat cushion pad
- 5. Recline lever
- Seat cushion inner finisher RH rear
- 11. Front slide cover LH
- 3. Seat cushion heater (if equipped)
- 6. Seat cushion outer finisher RH
- 9. Rear slide cover RH
- 12. Seat frame assembly

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#### < UNIT DISASSEMBLY AND ASSEMBLY >

13.	Seat harness	14.	Seat belt buckle with switch	15.	Seat belt buckle without switch
16.	Seat cushion outer finisher LH	17.	Seat cushion inner finisher LH rear	18.	Seat cushion inner finisher LH front
19.	Rear slide cover LH	20.	Rear hinge cover	21.	Headrest holder (locked)
22.	Headrest holder (free)	23.	Seatback assembly	24.	Headrest
25.	Seatback board	A.	Side air bag module nuts	B.	Rear hinge cover clips
C.	Seatback board clips				

### PASSENGER SIDE : Disassembly and Assembly

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#### SEATBACK ASSEMBLY

#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

#### CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three
  minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- · Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.

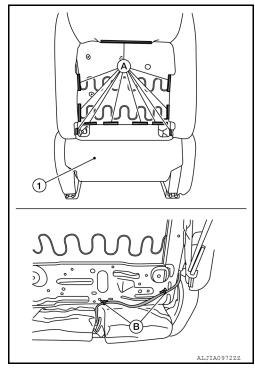
#### NOTE:

If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.

#### Disassembly

- 1. Remove the front seat assembly. Refer to <u>SE-31, "PASSENGER SIDE : Removal and Installation Seat Assembly"</u>.
- 2. Remove the seatback board. Refer to <u>SE-32, "PASSENGER SIDE : Removal and Installation Seatback Board".</u>
- 3. Release the J-clips (A) holding the seatback trim to the seatback frame.
- 4. Remove the rear hinge cover (1).
- Unclip the side air bag module harness at locations (B).NOTE:

Take note of harness routing and attachment location for accurate installation.

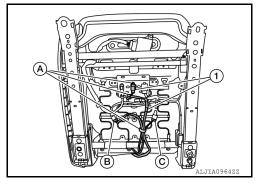


### < UNIT DISASSEMBLY AND ASSEMBLY >

- 6. From the bottom of the seat.
- a. Unclip the side air bag module harness (1) at locations (A). **NOTE:**

Take note of harness routing and attachment location for accurate installation.

- b. Disconnect harness connectors (B) from the seatback heater (if equipped).
  - (C) Harness connector for the seat cushion heater



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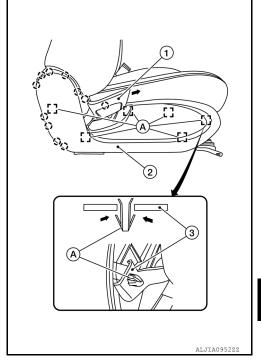
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- 7. Remove the seat cushion outer finisher RH (2).
- a. Release pawl and remove recline lever (1) as shown.
- b. Release metal clips (A) from the seat frame assembly (3) as shown.

: Metal clip

c. Release the remaining pawls then remove the seat cushion outer finisher RH (2).

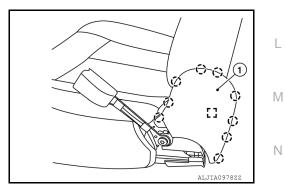
( ): Pawl



- 8. Remove the seat cushion outer finisher LH (1).
- a. Release pawls then pull to release the metal clip.

ि: Metal clip

( ): Pawl



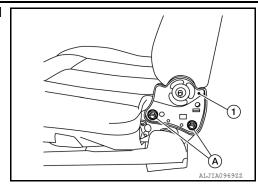
9. Remove the seat cushion inner finisher front (LH/RH) and seat cushion inner finisher rear (LH/RH).

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#### < UNIT DISASSEMBLY AND ASSEMBLY >

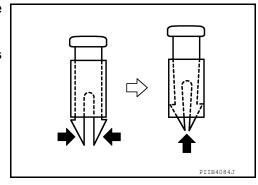
10. Remove bolts (A) on both sides of seatback assembly (1) and remove the seatback assembly (1).



- 11. Remove the seatback pad from the seatback frame.
- a. Release the headrest holder locks as shown and remove the headrest holders.

#### **CAUTION:**

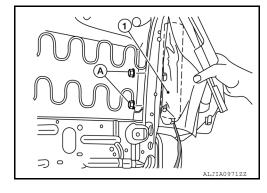
Before removing/installing the headrest holder, check its orientation (front/rear and right/left).



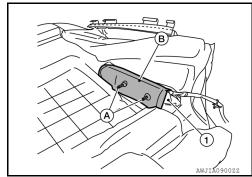
b. Remove and discard the side air bag module nuts (A). **CAUTION:** 

Do not reuse the side air bag module nuts.

(1) Side air bag module



- c. Disengage the side air bag module studs from the seatback frame and lift the seatback trim and seatback pad as an assembly to remove from the seatback frame.
- 12. Separate the seatback trim from the seatback pad (if necessary).
- a. Open the seatback trim and release the side air bag module studs (A) protruding through holes in the chute (B).
- b. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



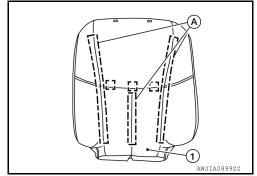
### < UNIT DISASSEMBLY AND ASSEMBLY >

- c. Pull the seatback trim (1) upward from bottom to release hook fasteners (A).
- d. Remove three hog rings and separate the seatback trim from the seatback pad.

[ ]: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

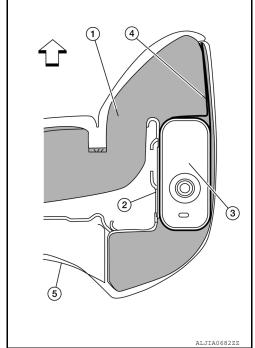
Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- · Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <a href="SRC-17">SRC-17</a>, "SRS Final Check".
- When installing the side air bag module, make sure the side air bag chute (4) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
  - (1) Seatback pad
  - (2) Frame
  - (5) Seatback board
  - <: Front

#### **CAUTION:**

- Do not reuse side air bag module nuts.
- Make sure the side air bag module nuts are tightened to specification. Refer to <u>SE-55</u>, "<u>PASSENGER SIDE</u>: <u>Exploded</u> <u>View</u>".



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seatback trim are fastened properly.



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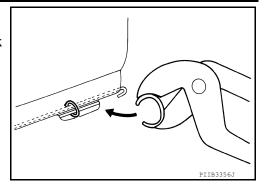
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#### < UNIT DISASSEMBLY AND ASSEMBLY >

Install new hog rings on the seatback trim in original positions.
 Use only one hog ring in each designated location.

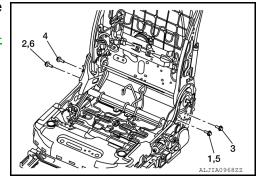
Ensure hog rings are correctly fastened around both the seatback trim and seatback pad wires.

Use NISSAN standard hog rings and tools to assemble.



 Install all seatback assembly bolts and tighten evenly in sequence shown.

Tighten the seatback assembly bolts to specification. Refer to <u>SE-55. "PASSENGER SIDE: Exploded View"</u>.



#### SEAT CUSHION

#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat cushion repair. It can lead to personal injury if the side air bag should accidentally deploy.

#### **CAUTION:**

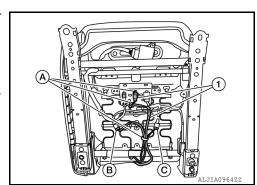
- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- During disassembly, do not damage the seatback cover, chutes, connectors, retainers, clips, module harness or the side air bag module.

#### Disassembly

- 1. Remove the front seat assembly. Refer to <u>SE-31, "PASSENGER SIDE : Removal and Installation Seat Assembly"</u>.
- 2. Remove the seatback board. Refer to <u>SE-32, "PASSENGER SIDE : Removal and Installation Seatback Board".</u>
- 3. Remove the rear hinge cover.
- 4. From the bottom of the seat disconnect the harness connector (C) from the seat cushion heater (if equipped).
  - (A) Side air bag harness clips
  - (B) Harness connector for the seatback heater

#### NOTE:

Take note of harness routing and attachment location for accurate installation.



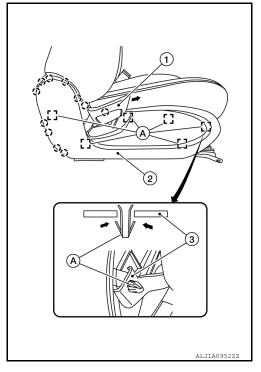
### < UNIT DISASSEMBLY AND ASSEMBLY >

- 5. Remove the seat cushion outer finisher RH (2).
- a. Release pawl and remove recline lever (1) as shown.
- b. Release metal clips (A) from the seat frame assembly (3) as shown.

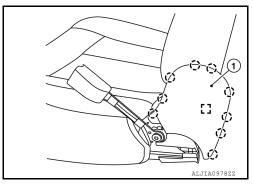
[]: Metal clip

c. Release the remaining pawls then remove the seat cushion outer finisher RH (2).

(]): Pawl



- 6. Remove the seat cushion outer finisher LH (1).
- a. Release pawls then pull to release the metal clip.
  - : Metal clip
  - ( ): Pawl



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### < UNIT DISASSEMBLY AND ASSEMBLY >

7. Remove the seat cushion trim (1) and seat cushion pad as an assembly.

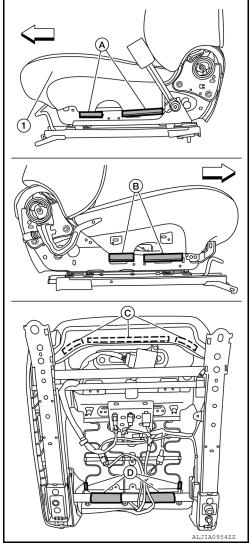
<⊒:Front

- a. Release J-clips (A) holding the seat cushion trim to the seat frame assembly.
- b. Release J-clip (B) holding the seat cushion trim to the seat frame assembly.
- Release J-clips (D) holding the seat cushion trim to the seat frame assembly.
- Release retainer strips (C) holding the seat cushion trim to the seat frame assembly.
- e. Disconnect the harness connector from the seat cushion heater (if equipped).

#### NOTE:

Take note of harness routing and attachment location for accurate installation.

8. Remove the seat cushion trim (1) and the seat cushion pad from the seat frame assembly.

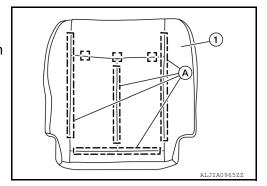


- 9. Separate the seat cushion trim (1) from the seat cushion pad.
- a. Pull the seat cushion trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seat cushion trim from the seat cushion pad.

: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

Assembly is in the reverse order of disassembly.

### **CAUTION:**

- · Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <a href="SRC-17">SRC-17</a>, "SRS Final Check".

### < UNIT DISASSEMBLY AND ASSEMBLY >

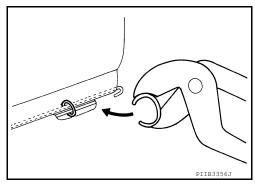
When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seat cushion trim are fastened properly.



Install new hog rings on the seat cushion trim in original positions.
 Use only one hog ring in each designated location.

Ensure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires.

Use NISSAN standard hog rings and tools to assemble.



PASSENGER SIDE : Side air bag module

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#### **WARNING:**

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.

#### NOTE:

- If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly
  must be replaced.
- For side air bag module removal and installation, seatback trim and seatback pad must be removed.

#### **REMOVAL**

- 1. Remove the front seat assembly. Refer to <u>SE-31, "PASSENGER SIDE : Removal and Installation Seat Assembly"</u>.
- Remove the seatback board. Refer to <u>SE-32, "PASSENGER SIDE: Removal and Installation Seatback</u> Board".

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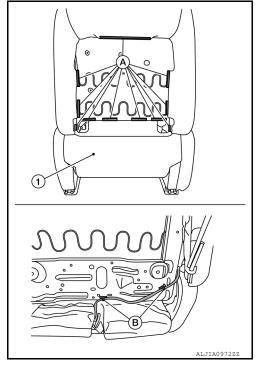
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### < UNIT DISASSEMBLY AND ASSEMBLY >

- 3. Release the J-clips (A) holding the seatback trim (1) to the seatback frame.
- 4. Remove the rear hinge cover (1).
- Unclip the side air bag module harness at locations (B).NOTE:

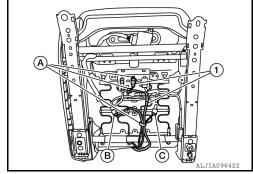
Take note of harness routing and attachment location for accurate installation.



- 6. From the bottom of the seat.
- Unclip the side air bag module harness (1) at locations (A).
   NOTE:

Take note of harness routing and attachment location for accurate installation.

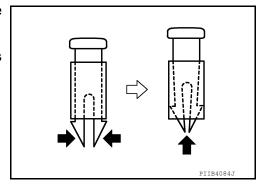
- b. Disconnect the harness connector (B) from the seatback heater (if equipped).
  - (C) Harness connector for seat cushion heater



7. Release the headrest holder locks as shown and remove the headrest holders.

### **CAUTION:**

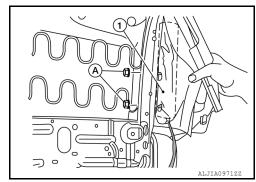
Before removing/installing the headrest holder, check its orientation (front/rear and right/left).



8. Remove and discard the two side air bag module nuts (A). (1) Side air bag module

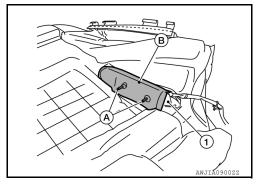
### **CAUTION:**

Do not reuse the side air bag module nuts.



#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 9. Disengage the side air bag module studs from the seatback frame and lift the seatback cushion trim and seatback pad as an assembly to remove from the seatback frame.
- 10. Open the seatback cushion and release the side air bag module studs (A) protruding through holes in the chute (B).
- 11. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



#### **CAUTION:**

- Replace the front passenger air bag module if it has been dropped or sustained an impact.
- Do not strike the front passenger air bag module.



#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After installation is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <a href="SRC-17">SRC-17</a>, "SRS Final Check".

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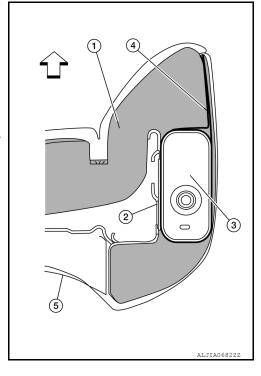
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### < UNIT DISASSEMBLY AND ASSEMBLY >

- When installing the side air bag module, make sure the side air bag chute (4) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
  - (1) Seatback pad
  - (2) Frame
  - (5) Seatback board
  - ⟨□: Front
- Tighten the side air bag nuts to specification. Refer to <u>SE-55</u>, <u>"PASSENGER SIDE : Exploded View"</u>.

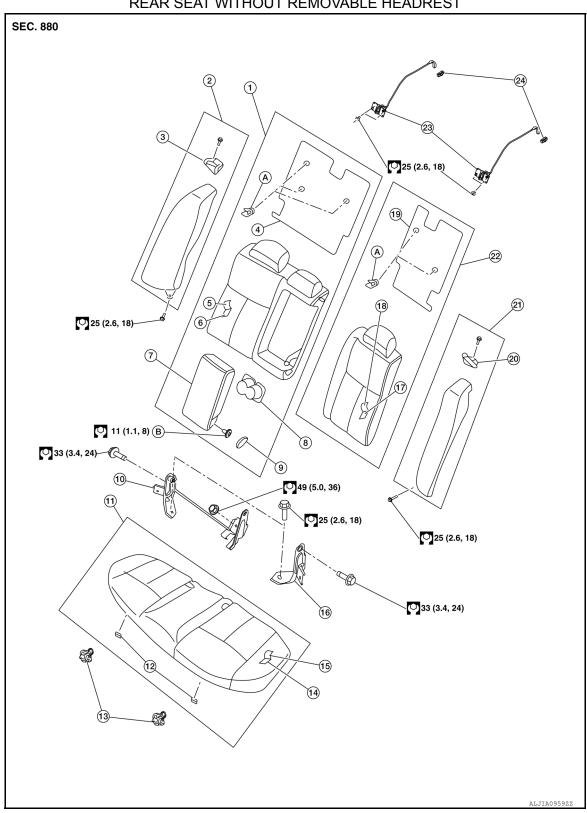
#### **CAUTION:**

• Do not reuse side air bag module nuts.



Α **Exploded View** INFOID:0000000008571540

### REAR SEAT WITHOUT REMOVABLE HEADREST



- Rear seatback assembly RH
- Seatback board RH
- Rear seat bolster RH 2.
- Seatback trim RH
- seat belt guide RH 3.
- Seatback pad RH

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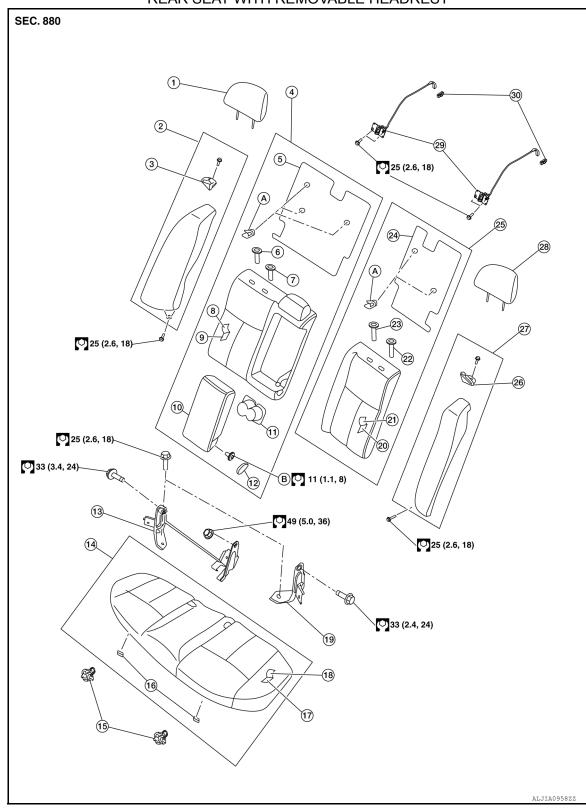
### < UNIT DISASSEMBLY AND ASSEMBLY >

- 7. Armrest
- 10. Seatback hinge assembly RH
- 13. Seat cushion lock
- 16. Seatback hinge LH
- 19. Seatback board LH
- 22. Rear seatback assembly LH
- A. Seatback board clips

- 8. Cup holder
- 11. Seat cushion assembly
- 14. Seat cushion pad
- 17. Seatback pad LH
- 20. seat belt guide LH
- 23. Seatback latch assembly
- B. Armrest pivot bolt

- 9. Armrest hinge finisher
- 12. Seat cushion wire cover
- 15. Seat cushion trim
- 18. Seatback trim LH
- 21. Rear seat bolster LH
- 24. Cable guide

### REAR SEAT WITH REMOVABLE HEADREST



- Headrest RH
- 4. Rear seatback assembly RH
- 7. Headrest holder RH (locked)
- 10. Armrest
- 13. Seatback hinge assembly RH
- 16. Seat cushion wire cover
- 2. Rear seat bolster RH
- Seatback board RH
- 8. Seatback trim RH
- 11. Cup holder
- 14. Seat cushion assembly
- 17. Seat cushion pad

- 3. seat belt guide RH
- 6. Headrest holder RH (free)
- Seatback pad RH
- 12. Armrest hinge finisher
- 15. Seat cushion lock
- 18. Seat cushion trim

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### < UNIT DISASSEMBLY AND ASSEMBLY >

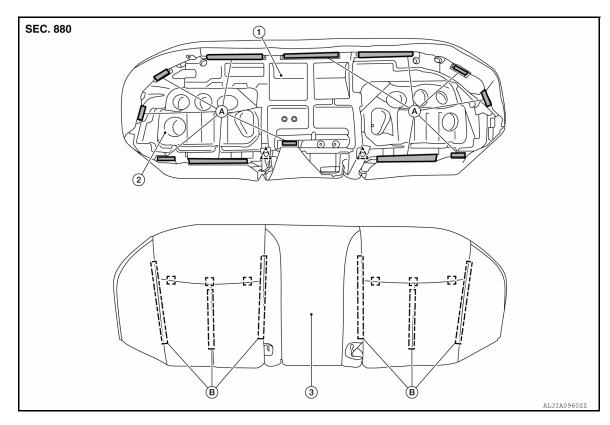
- 19. Seatback hinge LH
- 22. Headrest holder LH (locked)
- 25. Rear seatback assembly LH
- 28. Headrest LH
- A. Seatback board clips
- 20. Seatback pad LH
- 23. Headrest holder LH (free)
- 26. seat belt guide LH
- 29. Seatback latch assembly
- B. Armrest pivot bolt

- 21. Seatback trim LH
- 24. Seatback board LH
- 27. Rear seat bolster LH
- 30. Cable guide

### Disassembly and Assembly

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#### SEAT CUSHION



- 1. Seat cushion frame
- 2. Seat cushion pad

3. Seat cushion trim

- A. Fastening strips
- B. Hook fasteners

Hog rings

,^ Clips

#### Disassembly

- 1. Remove the seat cushion assembly. Refer to SE-37, "Removal and Installation Seat Cushion Assembly".
- 2. Remove the two clips that retain the seat cushion trim.
- Release the fastening strips from the seat cushion frame.
- 4. Remove the seat cushion trim and seat cushion pad from the seat cushion frame.
- 5. Separate the seat cushion trim from the seat cushion pad.
- a. Pull the seat cushion trim upward to release hook fasteners.
- Remove the six hog rings and separate the seat cushion trim from the seat cushion pad.
   NOTE:

Remove all pieces of hog rings and discard them.

#### Assembly

Assembly is in the reverse order of disassembly.

#### **CAUTION:**

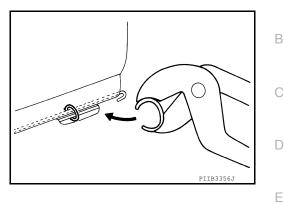
- Make sure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires.
- · Replace any deformed or damaged hog rings.

#### < UNIT DISASSEMBLY AND ASSEMBLY >

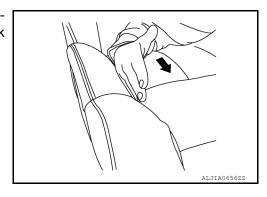
· Make sure any old hog ring pieces are removed from seat.

#### NOTE

- Install new hog rings on the seat cushion trim in original positions.
- Use only one hog ring in each designated location.



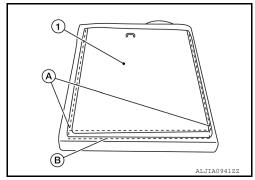
• When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown (←) to ensure the hook fasteners below the seat cushion trim are fastened properly.



### REAR SEATBACK ASSEMBLY RH - WITH REMOVABLE HEADREST

### Disassembly

- 1. Remove the rear seatback assembly RH. Refer to SE-37, "Removal and Installation Seat Assembly".
- 2. Remove the armrest assembly. Refer to SE-39, "Removal and Installation Armrest Assembly".
- 3. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
  - (A) Zipper



- 4. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainers (A) from the seatback frame (1).
- b. Remove two hog rings that retain seatback pad in place. [-]: Hog ring



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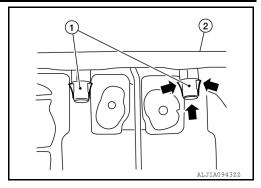
#### < UNIT DISASSEMBLY AND ASSEMBLY >

c. Release the headrest holder locks as shown and remove the headrest holders (1) from the seatback frame (2).

### **CAUTION:**

Before removing headrest holder, check its orientation (front/rear and right/left).

d. Remove the seatback trim and seatback pad from the seatback frame.

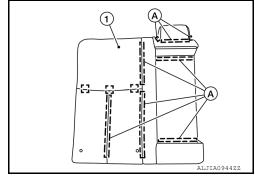


- 5. Separate the seatback trim from the seatback pad.
- a. Pull seatback trim (1) upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.

: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

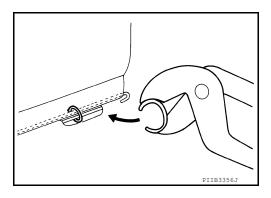
Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- · Make sure any old hog ring pieces are removed from seat.

#### NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seatback trim are fastened properly.

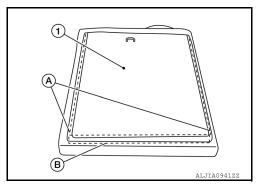


#### < UNIT DISASSEMBLY AND ASSEMBLY >

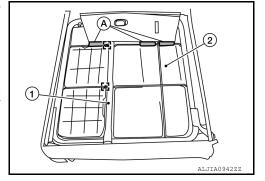
#### REAR SEATBACK ASSEMBLY RH - WITHOUT REMOVABLE HEADREST

#### Disassembly

- 1. Remove the rear seatback assembly RH. Refer to SE-37, "Removal and Installation Seat Assembly".
- Remove the armrest assembly. Refer to <u>SE-39</u>, "Removal and Installation Armrest Assembly".
- 3. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
  - (A) Zipper



- 4. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainers (A).
- b. Remove two hog rings that retain seatback pad in place.
  - []: Hog ring
- c. Remove the seatback trim and seatback pad from the seatback frame.

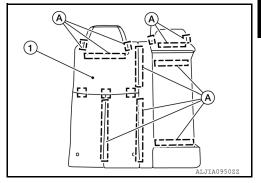


- 5. Separate the seatback trim from the seatback pad.
- a. Pull seatback trim (1) upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.

: Hog ring

### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- Make sure any old hog ring pieces are removed from seat.

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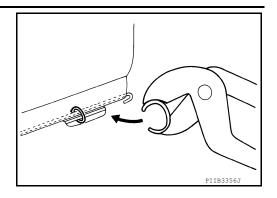
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### < UNIT DISASSEMBLY AND ASSEMBLY >

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



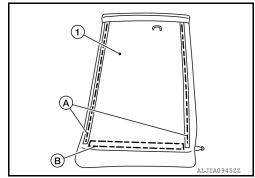
 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seatback trim are fastened properly.



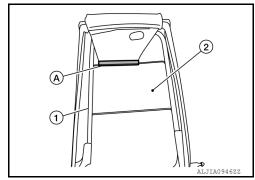
### REAR SEATBACK ASSEMBLY LH - WITH REMOVABLE HEADREST

#### Disassembly

- 1. Remove the rear seatback assembly LH. Refer to SE-37, "Removal and Installation Seat Assembly".
- Release the J-clip retainer (B) and unzip the seatback trim cover (1).
   (A) Zipper



- 3. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainer (A).

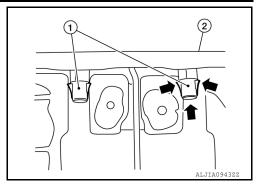


#### < UNIT DISASSEMBLY AND ASSEMBLY >

 Release the headrest holder locks as shown and remove the headrest holders (1) from the seatback frame (2).
 CAUTION:

Before removing headrest holder, check its orientation (front/rear and right/left).

 Remove the seatback trim and seatback pad from the seatback frame.

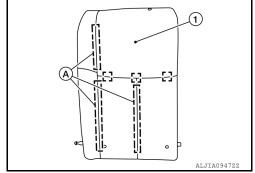


- Separate the seatback trim (1) from the seatback pad.
- a. Pull seatback trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.

[ ]: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

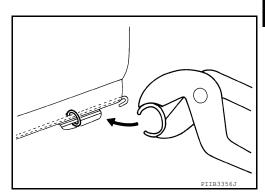
Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- Make sure any old hog ring pieces are removed from seat.

### NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown ( ) to ensure the hook fasteners below the seatback trim are fastened properly.



REAR SEATBACK ASSEMBLY LH - WITHOUT REMOVABLE HEADREST

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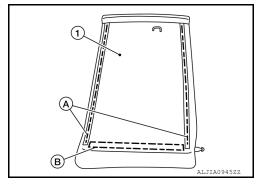
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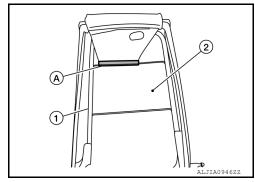
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### Disassembly

- 1. Remove the rear seatback assembly LH. Refer to SE-37, "Removal and Installation Seat Assembly".
- 2. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
  - (A) Zipper



- 3. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainer (A).
- b. Remove the seatback trim and seatback pad from the seatback frame

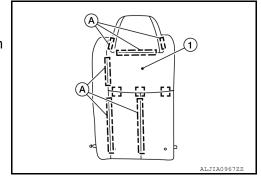


- 4. Separate the seatback trim (1) from the seatback pad.
- a. Pull seatback trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.

: Hog ring

#### NOTE:

Remove all pieces of hog rings and discard them.



#### Assembly

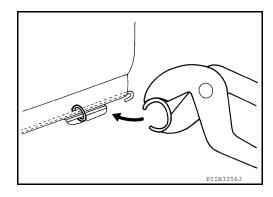
Assembly is in the reverse order of disassembly.

#### **CAUTION:**

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- Make sure any old hog ring pieces are removed from seat.

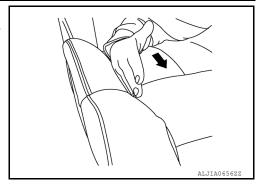
#### NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



### < UNIT DISASSEMBLY AND ASSEMBLY >

 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (←) to ensure the hook fasteners below the seatback trim are fastened properly.



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