# STEERING SYSTEM

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#### PRECAUTIONS

#### < PRECAUTION >

#### PRECAUTION А PRECAUTIONS Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT В **PRF-TENSIONER**" INFOID:00000008713851 The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual. D WARNING: To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer. Ε Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section. Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors. ST PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS WARNING: When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury. When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least 3 minutes before performing any service. Precaution for Steering System INFOID-000000007988920 · Before disassembly, thoroughly clean the outside of the unit. Disassembly should be done in a clean work area. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter. Κ • For easier and proper assembly, place disassembled parts in order on a parts rack. Use nylon cloth or paper towels to clean the parts; common shop rags can leave lint that might interfere with their operation. L Before inspection or reassembly, carefully clean all parts with a general purpose, non-flammable solvent. • Before assembly, apply a coat of recommended Genuine NISSAN PSF or equivalent to hydraulic parts. Petroleum jelly may be applied to O-rings and seals. Do not use any grease. • Replace all gaskets, seals and O-rings. Avoid damaging O-rings, seals and gaskets during installation. Per-M form functional tests whenever designated. Precaution for Work INFOID:000000008671025 Ν When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth. When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it. • Protect the removed parts with a shop cloth and prevent them from being dropped. Replace a deformed or damaged clip. Ρ • If a part is specified as a non-reusable part, always replace it with a new one. • Be sure to tighten bolts and nuts securely to the specified torque.

- After installation is complete, be sure to check that each part works properly.
- · Follow the steps below to clean components:
- Water soluble dirt:
- Dip a soft cloth into lukewarm water, wring the water out of the cloth and wipe the dirty area.
- Then rub with a soft, dry cloth.
- Oily dirt:

#### PRECAUTIONS

< PRECAUTION >

- Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%) and wipe the dirty area.
- Then dip a cloth into fresh water, wring the water out of the cloth and wipe the detergent off.
- Then rub with a soft, dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

#### PREPARATION

#### < PREPARATION >

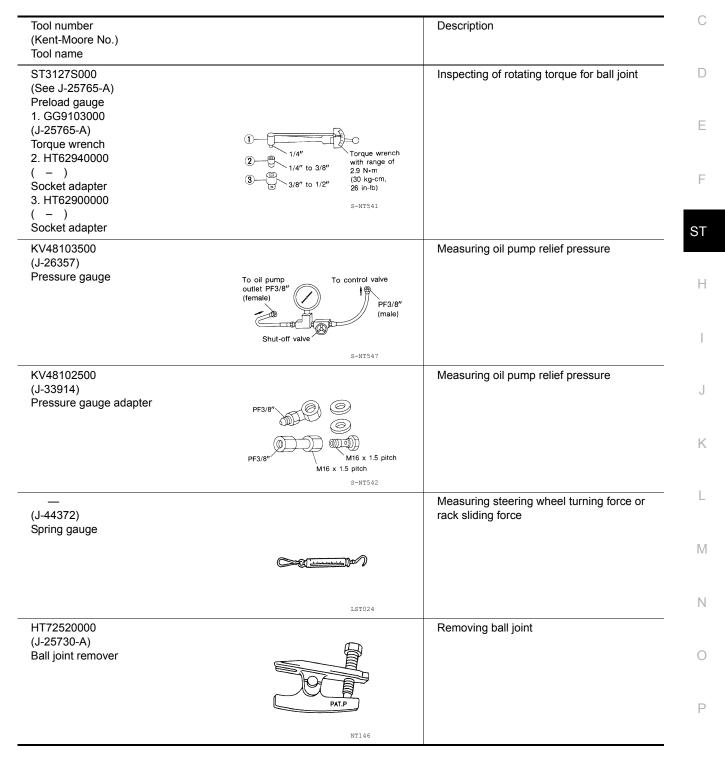
# PREPARATION PREPARATION

#### **Special Service Tool**

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



#### PREPARATION

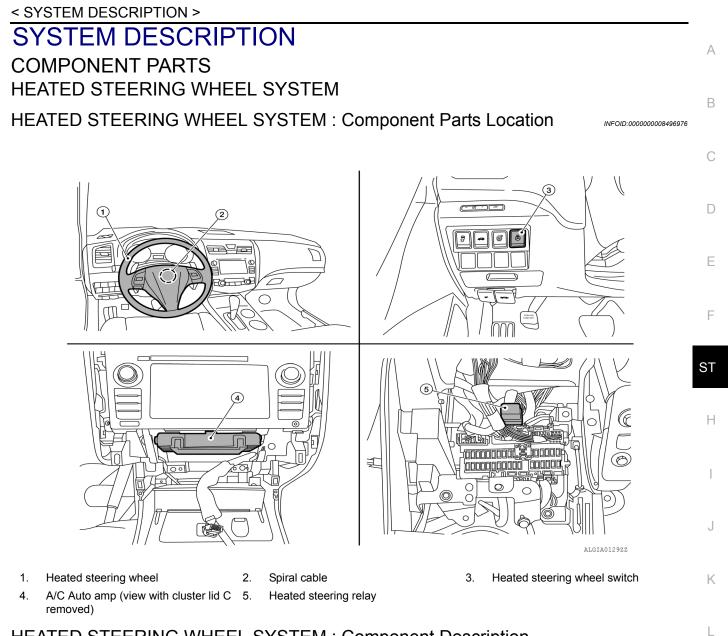
#### < PREPARATION >

#### Commercial Service Tool

INFOID:000000007988923

Tool number Tool name		Description
ST27180001 (J-25726-A)	ZZA0819D	Removing steering wheel
Power tool	PIIB1407E	Loosening nuts, screws and bolts

#### **COMPONENT PARTS**



#### HEATED STEERING WHEEL SYSTEM : Component Description

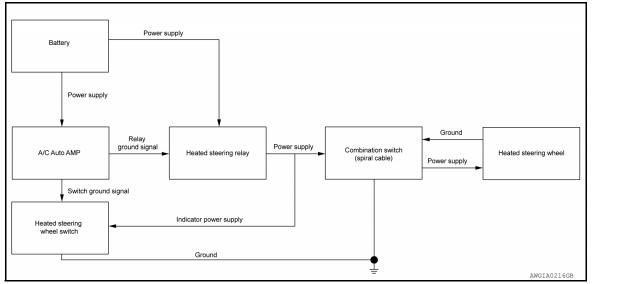
ComponentsDescriptionMA/C Auto ampControls the heated steering relay by providing a ground signal to the coil.Heated steering wheel switch• Controls the heated steering relay by providing a ground signal to A/C Auto amp.<br/>• Provides switch indicator for system.NHeated steering relayProvides battery power supply to heated steering wheel and switch indicator.NHeated steering wheelContains heating element and over-heat protection.OSpiral cableProvides rotating electrical connection for heated steering wheel.O

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INFOID:000000008496977

# SYSTEM HEATED STEERING WHEEL SYSTEM

#### HEATED STEERING WHEEL SYSTEM : System Diagram



#### HEATED STEERING WHEEL SYSTEM : System Description

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INFOID:000000008496980

The heated steering wheel switch controls the heated steering relay through the A/C Auto amp. When the switch is turned on, the relay is energized and the heated steering system will operate. The heated steering system will turn off when the steering wheel temperature reaches approximately  $86^{\circ}$  F ( $30^{\circ}$  C). Heated steering system operation can also be canceled by pressing the heated steering wheel switch again. If the surface temperature of the steering wheel is below  $68^{\circ}$  F ( $20^{\circ}$  C), the system will heat the steering wheel and cycle off and on to maintain a temperature above  $68^{\circ}$  F ( $20^{\circ}$  C). The indicator light will remain on as long as the system is on.

#### A/C AUTO AMP.

# ECU DIAGNOSIS INFORMATION A/C AUTO AMP.

# List of ECU Reference

INFOID:000000008496982 В

ECU	Reference	C
	HAC-28, "Reference Value"	C
A/C auto amp.	HAC-30, "DTC Inspection Priority Chart"	
	HAC-31, "DTC Index"	D

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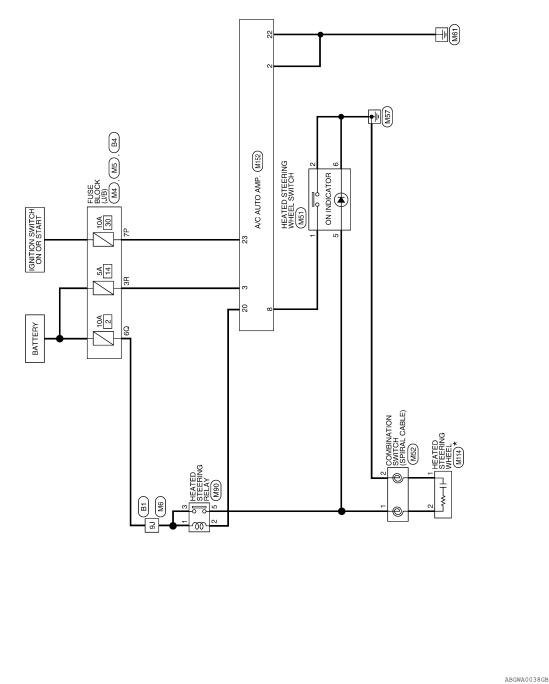
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< WIRING DIAGRAM >

# WIRING DIAGRAM HEATED STEERING WHEEL

Wiring Diagram

INFOID:000000008496984



\* : THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

#### < WIRING DIAGRAM >

#### HEATED STEERING WHEEL

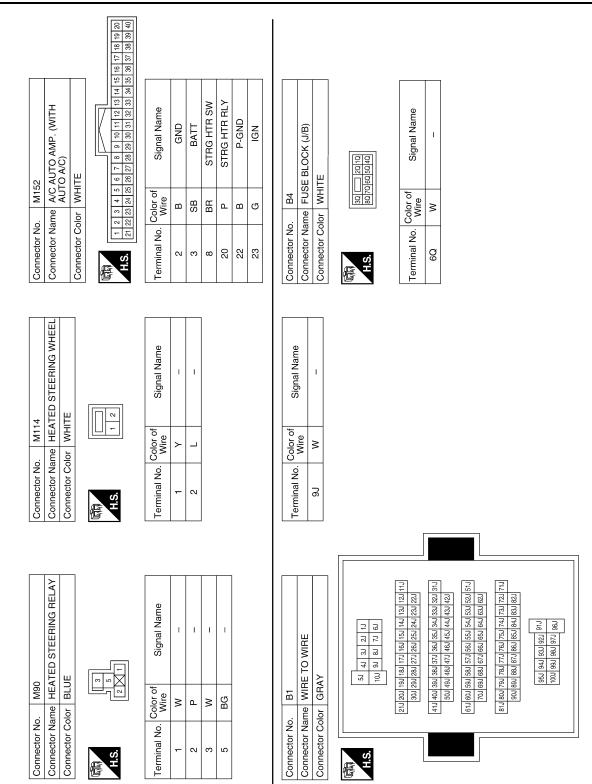
А В COMBINATION SWITCH Signal Name Т Т С 1 2 WHITE M52 Color of Wire B B D Connector Name Connector Color Connector No. Terminal No. -N H.S. Ε 佢 F ST 
 7P
 6P
 5P
 4P
 3P
 2P
 1P

 16P
 15P
 14P
 13P
 12P
 11P
 10P
 9P
 8P
 Signal Name Signal Name Connector Name HEATED STEERING WHEEL SWITCH Connector Name FUSE BLOCK (J/B) L L Т T <u>\_\_\_</u> Н -Connector Color WHITE BLUE Connector No. | M51 Color of Wire Color of Wire ЫS ശ ВВ BG ш ш Connector Color 1 Connector No. Terminal No. Terminal No. ٦P -N ß 9 H.S. H.S. J 佢 佢 HEATED STEERING WHEEL CONNECTORS Κ 11.1 12.1 13.1 14.1 15.1 15.1 17.1 18.1 19.1 20.1 21.1 22.1 23.1 24.1 25.1 26.1 27.1 28.1 29.1 30.1 311 321 331 341 351 361 371 381 391 401 411 421 431 441 451 461 471 481 491 501 51J 52J 53J 54J 55J 56J 57J 58J 59J 60J 61J 62J 63J 64J 65J 66J 67J 68J 69J 70J 71.1 72.1 73.1 74.1 75.1 75.1 77.1 78.1 87.1 87.1 87.1 87.1 82.1 83.1 84.1 85.1 86.1 87.1 88.1 89.1 90.1 7R 6R 5R 4R \_\_\_\_\_\_3R 2R 1R 16R 15R 14R 13R 12R 11R 10R 9R 8R Signal Name 
 1.1
 2.1
 3.1
 4.1
 5.1

 6.1
 7.1
 8.1
 9.1
 10.1
 91J 92J 93J 94J 95J 96J 97J 98J 99J 100J Signal Name L Connector Name FUSE BLOCK (J/B) Connector Name WIRE TO WIRE Μ Connector Color BROWN Connector Color GRAY Α4 Color of Wire Color of Wire M6 SB ≥ Connector No. Ν Connector No. Terminal No. Terminal No. ЗВ 6 H.S. H.S. E 佢 0

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#### < WIRING DIAGRAM >



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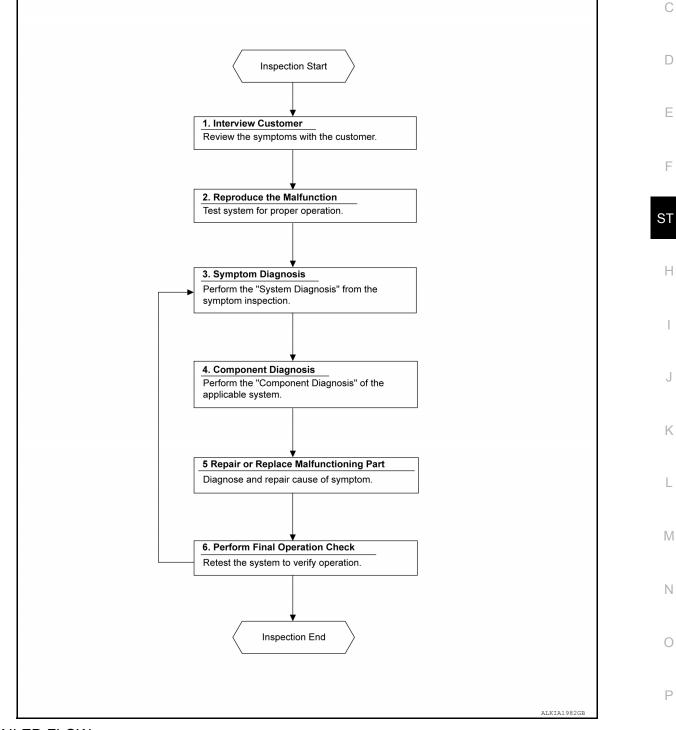
# BASIC INSPECTION DIAGNOSIS AND REPAIR WORK FLOW

#### Work Flow

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**OVERALL SEQUENCE** 



#### DETAILED FLOW

#### 1. OBTAIN INFORMATION ABOUT SYMPTOM

Interview the customer to obtain as much information as possible about the conditions and environment under which the malfunction occurred.

#### DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

>> GO TO 2.

# 2. CONFIRM THE SYMPTOM

Check the malfunction on the vehicle that the customer describes. Inspect the relation of the symptoms and the condition when the symptoms occur.

>> GO TO 3.

**3.** IDENTIFY THE MALFUNCTIONING SYSTEM WITH SYMPTOM DIAGNOSIS

Use Symptom diagnosis from the symptom inspection result in step 2 and then identify where to start performing the diagnosis based on possible causes and symptoms. Refer to <u>ST-28</u>, "Symptom Table".

>> GO TO 4.

**4.** PERFORM THE COMPONENT DIAGNOSIS OF THE OF THE APPLICABLE SYSTEM

Perform the diagnosis with Component diagnosis of the applicable system.

>> GO TO 5.

**5.** REPAIR OR REPLACE THE MALFUNCTIONING PARTS

Repair or replace the specified malfunctioning parts.

>> GO TO 6.

6. FINAL CHECK

Check that malfunctions are not reproduced when obtaining the malfunction information from the customer, referring to the symptom inspection result in step 2.

Are the malfunctions corrected?

YES >> Inspection End. NO >> GO TO 3.

#### POWER STEERING FLUID

#### Inspection

#### FLUID LEVEL

Check power steering fluid level at the scale on reservoir tank cap indicator.

- Check power steering fluid level with engine stopped and the fluid temp between 0 – 30° C (32 – 86° F).
- Power steering fluid level should be between the hatching area of the indicator on the power steering reservoir tank cap.

#### **CAUTION:**

- Do not overfill.
- Do not reuse used power steering fluid.
- Recommended power steering fluid is Genuine NISSAN E-PSF or equivalent. Refer to <u>MA-20, "FOR USA AND CANADA :</u> <u>Fluids and Lubricants"</u>.

#### FLUID LEAKAGE

Check the power steering hydraulic system for leaks, cracks, damage, loose connections, chafing or deterioration. Repair or replace as necessary.

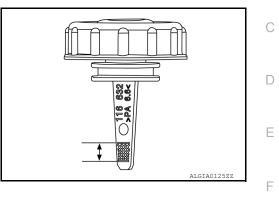
- 1. Start engine and allow engine to idle.
- 2. Turn steering wheel right-to-left several times.
- Hold steering wheel at each "lock" position for five seconds to check fluid leakage.
   CAUTION:

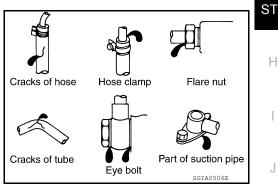
Do not hold steering wheel in a locked position for more than 10 seconds. Damage to power steering oil pump may occur.

4. If power steering fluid leakage at connections is noticed, loosen flare nut and retighten. CAUTION:

#### Do not over tighten flare nut as damage to O-ring and connection can occur.

- If power steering fluid leakage from the power steering oil pump is noticed, repair connection or replace power steering oil pump. Refer to <u>ST-15. "Inspection"</u>.
- 6. Check steering gear boots for accumulation of power steering fluid. Power steering fluid indicates a leak from the power steering gear, replace as necessary. Refer to <u>ST-36, "Removal and Installation"</u>.





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#### **STEERING WHEEL**

#### < BASIC INSPECTION >

#### STEERING WHEEL

#### Inspection

#### CONDITION OF INSTALLATION

- Check installation condition of power steering gear assembly, front suspension, front drive shaft and steering column.
- Check if movement exists when steering wheel is moved up and down, to the left and right and to the axial direction.

#### Steering wheel axial end play

#### : Refer to ST-46, "Steering Wheel".

• Verify that the power steering gear nuts are tightened to specification. Refer to ST-36, "Exploded View".

#### STEERING WHEEL PLAY

1. Turn tires straight ahead, start engine, then turn steering wheel to the left and right lightly. Measure steering wheel movement on the outer circumference of the steering wheel when it is turned to the point where tires start moving.

#### **Steering wheel play**

#### : Refer to <u>ST-46, "Steering Wheel"</u>.

#### NEUTRAL POSITION ON STEERING WHEEL

- Check neutral position on steering wheel after confirming that front wheel alignment is correct. Refer to <u>FSU-</u> <u>25. "Wheel Alignment (Unladen \*1)"</u>.
- 1. Turn tires straight ahead, check if steering wheel is in the neutral position.
- 2. If it is not in the neutral position, remove steering wheel and reinstall it correctly.
- 3. If the neutral position cannot be attained by repositioning the steering wheel two teeth or less on steering stem, loosen tie-rod lock nuts of power steering gear outer sockets, then adjust tie-rods by the same amount in the opposite direction.

#### STEERING WHEEL TURNING FORCE

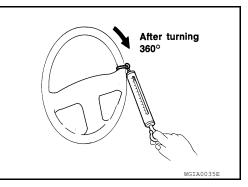
- 1. Park vehicle on a level, dry surface and set parking brake.
- 2. Start engine.
- 3. Bring power steering fluid up to operating temperature.
- 4. Verify that the tires are inflated to the specified pressure. Refer to <u>WT-57, "Tire"</u>.
- 5. Check steering wheel turning force using Tool when steering wheel has been turned 360° from the neutral position.

#### Tool number : (—) (J-44372)

Steering wheel: Refer to ST-46, "Steeringturning forceWheel".

- 6. If steering wheel turning force is out of specification, inspect steering column. Refer to <u>ST-18, "Inspection"</u>.
- 7. If steering column meets specification, inspect steering gear. Refer to <u>ST-20, "Inspection"</u>.

CHECKING FRONT WHEEL TURNING ANGLE

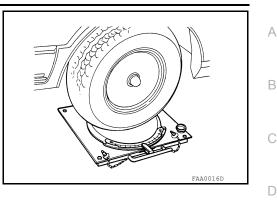


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#### STEERING WHEEL

#### < BASIC INSPECTION >

· Check front wheel turning angle after toe-in inspection. Place front wheels on turning radius gauges and rear wheels on stands. Check the maximum inner and outer wheel turning angles for LH and RH road wheels.



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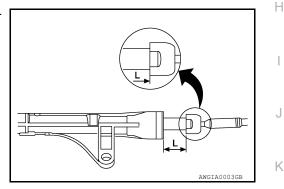
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• Measure the turning angles with the engine at idle, then turn the steering wheel from full left stop to full right stop and measure the turning angle. Refer to ST-46, "Steering Angle".

· Measure the rack stroke specification with vehicle in neutral position. Refer to ST-20, "Inspection".



#### STEERING COLUMN

#### Inspection

HOLE COVER SEAL, HOLE COVER AND LOWER SHAFT ASSEMBLY

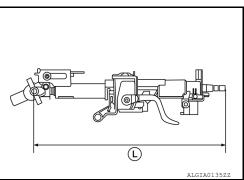
Check each part of hole cover seal, hole cover and steering column and lower shaft assembly for damage or other malfunctions. Replace if necessary.

#### STEERING COLUMN ASSEMBLY

- Check each part of steering column assembly for damage or other malfunctions. Replace entire steering column assembly if any parts are damaged.
- Measure the length (L) as shown if vehicle has been involved in a minor collision. Replace steering column assembly if outside the specifications.

**Steering column length (L)** 

: Refer to<u>ST-46, "Steering</u> Column".



INFOID:000000008666214

• Measure steering column rotating torque using Tool. Replace steering column assembly if outside the standard.

Tool number

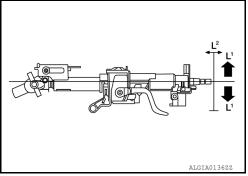
: ST3127S000 (J-25765-A)

**Rotating torque** 

: Refer to ST-46, "Steering Column".

• Check tilt and telescopic mechanism operating range (L<sup>1</sup>), (L<sup>2</sup>) as shown.

Tilt operating range (L<sup>1</sup>) Telescopic operating range (L<sup>2</sup>) : Refer to <u>ST-46, "Steering</u> <u>Column"</u>. : Refer to<u>ST-46, "Steering</u> <u>Column"</u>.



#### POWER STEERING OIL PUMP

#### Inspection

#### RELIEF OIL PRESSURE

#### **CAUTION:**

#### Make sure that belt tension is normal before starting the following procedure.

 Connect the Tool between oil pump discharge connector and high-pressure hose. Bleed air from the hydraulic circuit while opening valve fully. Refer to <u>ST-30, "Air Bleeding Hydraulic System"</u>.

#### Tool numbers : KV48103500 (J-26357) : KV48102500 (J-33914)

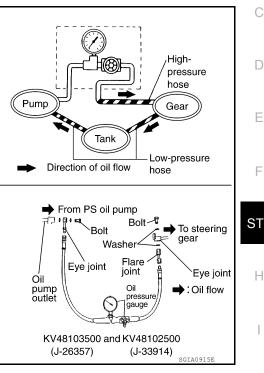
- Start engine. Run engine until power steering fluid temperature reaches 50° - 80°C (122° - 176°F).
   CAUTION:
  - Leave the valve of the hydraulic pressure gauge fully open while starting and running engine. If engine is started with the valve closed, the hydraulic pressure in oil pump goes up to the relief pressure along with unusual increase of fluid temperature.
  - Be sure to keep hose clear of belts and other parts when engine is started.
- 3. Fully close the Tool valve with engine at idle and measure the relief oil pressure.

Relief oil pressure : Refer to <u>ST-48, "Power Steering</u> <u>Oil Pump"</u>

#### CAUTION:

#### Do not keep valve closed for 10 seconds or longer.

- 4. Open the valve slowly after measuring. Replace oil pump if the relief oil pressure is outside the standard.
- 5. After inspection, disconnect the Tool from hydraulic circuit, then add fluid and bleed air. Refer to <u>ST-30.</u> "<u>Air Bleeding Hydraulic System</u>".



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# STEERING GEAR AND LINKAGE

#### Inspection

#### BOOT

Check boot for cracks. Replace if any damage is found.

#### OUTER SOCKET AND INNER SOCKET

- · Ball joint swinging torque
- Hook a spring balance to the ball stud and inner socket measuring point (\*) and pull the spring balance. Make sure that the spring balance reads the specified value when ball stud and inner socket start to move. Replace outer socket and inner socket if they are outside the specification.

Tool number : — (J-44372)

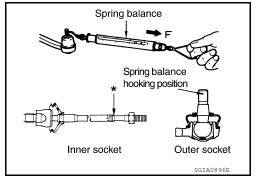
Swinging torque : Refer to <u>ST-47, "Power Steering</u> <u>Gear"</u>.

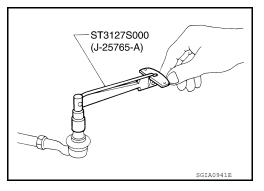
- Ball joint rotating torque
- Make sure that the reading is within the following specified range using Tool. Replace outer socket if the reading is outside the specification.

Tool number : ST3127S000 (J-25765-A)

Rotating torque

: Refer to <u>ST-47, "Power Steering</u> Gear".

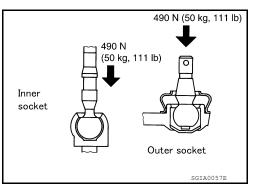




- Ball joint axial end play
- Apply an axial load of 490 N (50 kg, 111 lb.) to ball stud. Measuring the amount of stud movement using a dial gauge, make sure that the value is within specification. Replace outer socket and inner socket if the measured value is outside specification.

Axial end play

: Refer to <u>ST-47, "Power Steering</u> Gear".



< DTC/CIRCUI	_		LY AND GR	OUND CIRC	UIT		
DTC/CIF			SIS				
				-			А
A/C AUTO	-						
A/C AUTO A	MP · Diagn	nosis Procec	lure			INFOID:000000008778710	В
//0//010/	ani Diagi					INFOID:000000008778710	
Regarding Wiri	ng Diagram info	ormation, refer t	o <u>HAC-34, "Wiri</u>	ng Diagram".			С
1.CHECK FUS	SE						D
	o. 14, 25 and 3	0, located in the	e fuse block (J/B	)].			
NOTE: Refer to <u>PG-69</u>	, "Terminal Arra	ngement".					E
Is the inspection	n result normal?	-					
YES >> GC NO >> Re	-	i fuse after rena	iring the affected	d circuit			F
2.CHECK A/C	•	•	-				
·	n switch OFF.		-				ST
2. Disconnect	A/C auto amp.		irness connector	and around			
5. CHECK VOID	age between A/	C auto amp. na		and ground.			Н
	+			Voltage			
A/C au	to amp.	_	lę	gnition switch position	on		
Connector	Terminal		OFF	ACC	ON		
	3		Battery voltage	Battery voltage	Battery voltage		
M152	13	Ground	Approx. 0 V	Battery voltage	Battery voltage		J
	23 40		Approx. 0 V Approx. 0 V	Approx. 0 V Approx. 0 V	Battery voltage Battery voltage		
Is the inspection		>	Approx. 0 V	Approx. 0 V	Ballery Vollage		К
YES >> GC	) TO 3. pair harness or	connector betw	/een A/C auto ar JIT	np. and fuse blo	ock (J/B).		L
	n switch OFF. tinuity between	A/C auto amp.	harness connec	tor and ground.			Μ
A/C au	to amp.		Continu	uitv			NI
Connector	Terminal						Ν
M152	2 22	Ground	Yes				0
Is the inspection		<u>?</u>					
YES >> Ins NO >> Re	pection End. pair harness or	connector.					Ρ

< DTC/CIRCUIT DIAGNOSIS >

#### HEATED STEERING WHEEL SYSTEM

#### **Component Function Check**

INFOID:000000008497008

**1.**CHECK HEATED STEERING WHEEL SYSTEM

Check operation of heated steering wheel system. Refer to <u>ST-8, "HEATED STEERING WHEEL SYSTEM :</u> System Description".

Is the inspection result normal?

YES >> Inspection End.

NO >> Go to <u>ST-22. "Diagnosis Procedure"</u>.

**Diagnosis** Procedure

INFOID:000000008497009

Regarding Wiring Diagram information, refer to ST-10, "Wiring Diagram".

#### 1. CHECK POWER CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Remove the steering wheel. Refer to ST-31, "Removal and Installation".
- 3. Turn ignition switch ON.
- 4. Turn heated steering wheel switch ON.
- 5. Check voltage between heated steering wheel harness connector M114.

Connector	Terr	Voltage (Approx.)	
Connector	+	Voltage (Approx.)	
M114	2	1	Battery voltage

Is the inspection result normal?

YES >> GO TO 2.

NO >> GO TO 3.

2.CHECK HEATED STEERING WHEEL

Check heated steering wheel. Refer to ST-25, "Component Inspection (Heated Steering Wheel)".

Is the inspection result normal?

YES >> Inspection End.

NO >> Replace heated steering wheel. Refer to <u>ST-31, "Removal and Installation"</u>.

**3.**CHECK GROUND CIRCUIT

Check continuity between heated steering wheel harness connector terminal M114 and ground.

Connector	Terminal	Ground	Continuity
M114	1	Giouna	Yes

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace the harness or connector.

4.CHECK HARNESS BETWEEN HEATED STEERING WHEEL RELAY AND HEATED STEERING WHEEL

1. Turn ignition switch OFF.

2. Disconnect heated steering wheel relay connector.

3. Check continuity between heated steering wheel relay harness connector terminal M90 and steering wheel harness connector terminal M114.

# HEATED STEERING WHEEL SYSTEM

#### < DTC/CIRCUIT DIAGNOSIS >

Heated steerin	g wheel relay	Heated s	teering wheel	
Connector	Terminal	Connector	Terminal	- Continuity
M90	5	M114	2	Yes
Check continuity	between heated s	teering wheel relay	harness connector	terminal M90 and ground.
Heated st	eering wheel relay			Continuity
Connector	Terminal	l	Ground	Continuity
M90	5			No
CHECK HEATED Check heated steerin s the inspection resur- YES >> GO TO ( NO >> Replace CHECK POWER Check the following. Battery Harness for open of	5. r replace the harne STEERING RELA og relay. Refer to <u>S</u> <u>ult normal?</u> 5. heated steering re TO HEATED STEE	Y T-24, "Component lay. ERING RELAY	. ,	
Harness for open of the inspection resur- YES >> GO TO 7 NO >> Repair of CHECK GROUND	ult normal? 7. r replace damaged D CIRCUIT	l parts.		, <b>,</b>
NO >> Repair o CHECK GROUND	ult normal? 7. r replace damaged D CIRCUIT ed steering wheel s	l parts. switch.		r terminal M51 and ground.
Harness for open of s the inspection results YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat	ult normal? 7. r replace damaged D CIRCUIT ed steering wheel s	l parts. switch. teering wheel switc	ch harness connecto	
Harness for open of s the inspection results YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Connector M51	ult normal? 7. r replace damaged D CIRCUIT ed steering wheel s between heated s Terminal 2	l parts. switch. teering wheel switc		r terminal M51 and ground.
Harness for open of s the inspection result YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Connector M51 S the inspection result YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity	ult normal?         7.         r replace damaged         D CIRCUIT         ed steering wheel s         between heated s         Terminal         2         ult normal?         3.         r replace the harne         S BETWEEN HEA         auto amp.	I parts. switch. teering wheel switc Gr ess or connector. TED STEERING R steering wheel rela	ch harness connector	r terminal M51 and ground. Continuity Yes
Harness for open of s the inspection result YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Connector M51 S the inspection result YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity	ult normal?         r replace damaged         O CIRCUIT         ed steering wheel s         between heated s         between heated s         ult normal?         3.         r replace the harned         S BETWEEN HEA         auto amp.         / between heated	I parts. switch. teering wheel switc 	ch harness connector	r terminal M51 and ground. Continuity Yes TO AMP. or terminal M90 and A/C auto
Harness for open of <u>s the inspection resu</u> YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Check continuity Connector M51 <u>s the inspection resu</u> YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity amp. harness co	ult normal?         r replace damaged         O CIRCUIT         ed steering wheel s         between heated s         between heated s         ult normal?         3.         r replace the harned         S BETWEEN HEA         auto amp.         / between heated	I parts. switch. teering wheel switc 	ch harness connector round	r terminal M51 and ground. Continuity Yes
Harness for open of the inspection resurves YES >> GO TO TO NO >> Repair of CHECK GROUND Disconnect heat Check continuity Connector M51 Connector M51 Check continuity YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Disconnect A/C Check continuity amp. harness contracts	ult normal?         7.         r replace damaged         D CIRCUIT         ed steering wheel s         between heated s         between heated s         It normal?         3.         r replace the harned         S BETWEEN HEA         auto amp.         / between heated         / between heated	I parts. switch. teering wheel switc Gr ess or connector. TED STEERING R steering wheel rela 1152.	ch harness connector round EELAY AND A/C AUT ay harness connector uto amp.	r terminal M51 and ground. Continuity Yes TO AMP. or terminal M90 and A/C auto
Harness for open of s the inspection resurves YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Connector M51 S the inspection resurves YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity amp. harness contended Heated steep Connector M90	ult normal?         r replace damaged         O CIRCUIT         ed steering wheel s         between heated s         Terminal         2         ult normal?         3.         r replace the harned         S BETWEEN HEA         auto amp.         / between heated         wheel set         Terminal         2         uto amp.         / between heated         mnector terminal M         ering relay         Terminal         2	I parts. switch. teering wheel switch Gr ess or connector. TED STEERING R steering wheel relations 1152. A/C Au Connector M152	ch harness connector round ELAY AND A/C AUT ay harness connector uto amp.	r terminal M51 and ground. Continuity Yes TO AMP. or terminal M90 and A/C auto Continuity Yes
Harness for open of s the inspection result YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Connector M51 S the inspection result YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity amp. harness co Heated stee Connector M90 Check continuity Heated	ult normal?         7.         r replace damaged         D CIRCUIT         ed steering wheel s         between heated s         between heated s         ult normal?         3.         r replace the harne         S BETWEEN HEA         auto amp.         y between heated s         ering relay         Terminal         2         between heated s	I parts. switch. teering wheel switch Gr ess or connector. TED STEERING R steering wheel relations 1152. A/C Au Connector M152	ch harness connector round RELAY AND A/C AUT ay harness connector uto amp. Terminal 20 ss connector terminal	r terminal M51 and ground. Continuity Yes TO AMP. or terminal M90 and A/C auto Continuity Yes al M90 and ground.
Harness for open of s the inspection result YES >> GO TO TO NO >> Repair of CHECK GROUNE Disconnect heat Check continuity Connector M51 S the inspection result YES >> GO TO 8 NO >> Repair of CHECK HARNES Disconnect A/C Check continuity amp. harness continuity Heated steep Connector M90 Check continuity	ult normal?         r replace damaged         O CIRCUIT         ed steering wheel s         between heated s         between heated s         ult normal?         3.         r replace the harned         S BETWEEN HEA         auto amp.         between heated s         ring relay         Terminal         2         between heated s	I parts. switch. teering wheel switch Gr ess or connector. TED STEERING R steering wheel relations 1152. A/C Au Connector M152	Ch harness connector round RELAY AND A/C AUT ay harness connector uto amp. Terminal 20	r terminal M51 and ground. Continuity Yes TO AMP. or terminal M90 and A/C auto Continuity Yes

#### HEATED STEERING WHEEL SYSTEM

< DTC/CIRCUIT DIAGNOSIS >

#### NO >> Repair or replace harness or connector.

#### 9.CHECK HARNESS BETWEEN A/C AUTO AMP. AND HEATED STEERING WHEEL SWITCH

1. Check continuity between A/C auto amp. harness connector terminal M152 and heated steering wheel switch harness connector M51.

A/C Auto amp.		Heated steering wheel switch		Continuity
Connector	Terminal	Connector	Terminal	Continuity
M152	8	M51	1	Yes

2. Check continuity between A/C auto amp. harness connector M152 and ground.

A/C Auto amp.			Continuity
Connector	Terminal	Ground	Continuity
M152	8		No

Is the inspection result normal?

YES >> GO TO 10.

NO >> Repair or replace the harness or connector.

#### **10.**CHECK HEATED STEERING WHEEL SWITCH

Check heated steering wheel switch. Refer to ST-24, "Component Inspection (Heated Steering Wheel Switch)".

Is the inspection result normal?

YES >> Replace A/C Auto amp. Refer to <u>HAC-102</u>, "Removal and Installation".

NO >> Replace heated steering wheel switch.

#### Component Inspection (Heated Steering Wheel Switch)

INFOID:000000008497010

#### 1. CHECK HEATED STEERING WHEEL SWITCH

- 1. Turn ignition switch OFF.
- 2. Remove the heated steering wheel switch connector M51.
- 3. Check continuity between heated steering wheel switch terminals.

Terr	minal	Condition	Continuity				
1	2	Switch pressed	Yes				
	2	Switch released	No				

Is the inspection result normal?

YES >> GO TO 2.

NO >> Replace heated steering wheel switch.

2.CHECK HEATED STEERING WHEEL SWITCH INDICATOR LAMP

Apply 12V direct current between heated steering wheel switch terminals and check that the indicator lamp turns ON.

Term	ninals	Condition	Indicator lamp status
+	_	Condition	indicator lamp status
5	6	Apply 12V direct current be- tween terminals	ON

Is the inspection result normal?

YES >> Inspection End.

NO >> Replace heated steering wheel switch.

#### Component Inspection (Heated Steering Relay)

1. CHECK HEATED STEERING RELAY CONTINUITY

INFOID:000000008497011

#### HEATED STEERING WHEEL SYSTEM

< DTC/CIRCUIT DIAGNOSIS >

- 1. Turn ignition switch OFF.
- 2. Remove heated steering relay. Refer to <u>ST-7</u>, "HEATED STEERING WHEEL SYSTEM : Component A <u>Parts Location</u>".
- 3. Apply 12V direct current between heated steering relay terminals and check continuity.

Terminal	Condition	Continuity					
3 – 5	12V direct current applied between termi- nals 1 and 2.	Yes					
	No current applied.	No					
s the inspection result normal? YES >> Inspection End.							
NO >> Replace heated ste	eering wheel relay.						
Component Inspection (	Heated Steering Wheel)	INFOID:0000000849701					
1.CHECK HEATED STEERIN	G WHEEL CONTINUITY						
	I. Refer to <u>ST-31, "Removal and Installation"</u> . steering wheel connector terminals.						
Terminals	Condition	Continuity					
1 2	Surface temperature of less than 30°C (86°F)	Yes					
1 – 2	1 – 2 Surface temperature of 30°C (86°F) or more						
is the inspection result normal?	-						
YES >> GO TO 2.							
YES >> GO TO 2. NO >> Replace heated sto	eering wheel.						
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN	eering wheel. G WHEEL RESISTANCE						
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN	eering wheel.						
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN	eering wheel. G WHEEL RESISTANCE	Resistance					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals.	Resistance 1.7 – 2.17 Ω					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)						
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals 1 - 2 Is the inspection result normal? YES >> Inspection End.	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)	1.7 – 2.17 Ω					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals 1 - 2 Is the inspection result normal? YES >> Inspection End.	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)	1.7 – 2.17 Ω					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals 1 - 2 Is the inspection result normal? YES >> Inspection End.	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)	1.7 – 2.17 Ω					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals 1 - 2 Is the inspection result normal? YES >> Inspection End.	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)	1.7 – 2.17 Ω					
YES >> GO TO 2. NO >> Replace heated sto 2.CHECK HEATED STEERIN Check resistance between hea Terminals 1 - 2 Is the inspection result normal? YES >> Inspection End.	eering wheel. G WHEEL RESISTANCE ted steering wheel connector terminals. Condition Surface temperature of 20°C (68°F)	1.7 – 2.17 Ω					

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#### HEATED STEERING WHEEL SWITCH INDICATOR LAMP

#### < DTC/CIRCUIT DIAGNOSIS >

#### HEATED STEERING WHEEL SWITCH INDICATOR LAMP

#### **Component Function Check**

#### 1. CHECK HEATED STEERING WHEEL SWITCH INDICATOR LAMP

1. Turn ignition switch ON.

2. Turn heated steering wheel switch ON. Observe indicator.

3. Turn heated steering wheel switch OFF. Observe indicator.

#### Does heated steering wheel switch indicator lamp turn ON and then OFF?

YES >> Inspection End.

NO >> Go to ST-26, "Diagnosis Procedure".

#### **Diagnosis** Procedure

INFOID:00000008497014

INFOID:00000008497013

#### **1.**CHECK POWER CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Remove the heated steering wheel switch.
- 3. Turn ignition switch ON.

4. Check voltage between heated steering wheel switch harness connector M114.

Connector	Terr	ninal	Voltage (Approx.)
Connector	+	-	Voltage (Approx.)
M114	1	2	Battery voltage

Is the inspection result normal?

YES >> GO TO 2.

NO >> GO TO 3.

2. CHECK GROUND CIRCUIT

1. Turn ignition switch OFF.

2. Disconnect heated steering wheel switch connector.

3. Check continuity between heated steering wheel switch harness connector terminal M51 and ground.

Connector	Terminal	Ground	Continuity
M51	6	Ground	Yes

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace the harness or connectors.

 $\mathbf{3}$ .check harness between heated steering relay and heated steering wheel switch

#### 1. Disconnect heated steering relay connector.

2. Check continuity between heated steering relay harness connector terminal M90 and heated steering wheel switch harness connector M51.

Heated ste	eering relay	Heated steerir	ng wheel switch	- Continuity			
Connector	Terminal	Connector	Terminal	Continuity			
M90	5	M51	5	Yes			

3. Check continuity between heated steering relay harness connector M90 and ground.

Connector	Terminal	Ground	Continuity
M90	5	Ground	No

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace harness or connectors.

#### HEATED STEERING WHEEL SWITCH INDICATOR LAMP

< DTC/CIRCUIT DIAGNOSIS >

4.CHECK HEATED	STEERING RELA	Υ								
Check heated steerin	ig relay. Refer to <u>S</u>	ST-24, "Componen	t Inspection (Heated	Steering Relay)".						
the inspection resu										
YES >> GO TO 5 NO >> Replace	5. heated steering re	av								
CHECK BATTERY	-	siay.								
heck the following:										
Battery										
Harness for open o 10A fuse (No. 2)	r short between b	attery and 10A fus	e (No. 2)							
	r short between 1	0A fuse (No. 2) an	d heated steering who	eel relay						
the inspection resu										
YES >> GO TO 6 NO >> Repair ha	5. arness or connect	or.								
-			HEATED STEERING	WHEEL SWITCH						
				ated steering wheel switch har-						
ness connector N										
A/C Auto amp. Heated steering wheel switch										
Connector	Terminal	Connector	Terminal	Continuity						
M152	8	M51	1	Yes						
_	auto amp.		nnector M152 and gr							
Connector	Terminal		Ground	Continuity						
M152	8			No						
the inspection resu										
YES >> GO TO 7 NO >> Repair or		ess or connectors.								
CHECK HEATED										
			"Component Inspe	ction (Heated Steering Wheel						
witch)".	ing inteel enter									
the inspection resu		<b>f</b>								
	A/C Auto amp. Re heated steering w		Removal and Installat	<u>10n"</u> .						
·	5									

# SYMPTOM DIAGNOSIS STEERING COLUMN

### Symptom Table

INFOID:000000008497015

#### HEATED STEERING WHEEL

Symptom	Inspection item
Heated steering wheel system inoperative	Refer to ST-22, "Diagnosis Procedure".
Heated steering wheel switch indicator lamp inoperative	Refer to ST-26, "Diagnosis Procedure".

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

#### < SYMPTOM DIAGNOSIS >

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

INFOID:000000008497016

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Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		ST-15, "Inspection"	1	ST-20, "Inspection"	ST-20, "Inspection"	ST-20, "Inspection"	ST-15, "Inspection"	ST-16, "Inspection"	ST-20, "Inspection"	I	I	ST-20, "Inspection"	ST-18, "Inspection"	ST-18, "Inspection"	<u>ST-20, "Inspection"</u>	Refer to ST-29, "NVH Troubleshooting Chart"	Refer to <u>FSU-4, "NVH Troubleshooting Chart"</u> Refer to <u>ST-29, "NVH Troubleshooting Chart"</u>	Refer to ST-29, "NVH Troubleshooting Chart"	C D F				
Possible cause and SUSPECTED PARTS			Fluid level	Air in hydraulic system	Outer socket ball joint swinging force	Outer socket ball joint rotating torque	Outer socket ball joint end play	Steering fluid leakage	Steering wheel play	Steering gear rack sliding force	Improper steering wheel	Improper installation or looseness of tilt lock lever	Mounting rubber deterioration	Steering column deformation or damage	Improper installation or looseness of steering column	Steering linkage looseness	WHEEL HUB	AXLE and SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	ST H J K
	Noise		×	×	×	×	×	×	×	×							×	×	×	×	×	×	-
		Shake									×		×					х	×	×	×	×	
Symptom	Steering	Vibration									×		×	×	×			×	×		×		Μ
		Shimmy									×		×			×		×	×	×		×	_
		Shudder											×			×		×	×	×		×	N

×: Applicable

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< PERIODIC MAINTENANCE >

# PERIODIC MAINTENANCE POWER STEERING FLUID

#### Draining and Refilling

#### DRAINING

- 1. Disconnect the high and low pressure piping from power steering gear.
- 2. Drain power steering fluid into a suitable container.

#### REFILLING

- 1. Fill power steering reservoir while checking power steering fluid level.
- 2. Bleed air from power steering hydraulic system. Refer to ST-30. "Air Bleeding Hydraulic System".
- 3. Check for power steering fluid leaks.

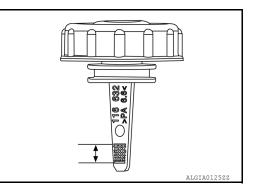
#### Air Bleeding Hydraulic System

#### AIR BLEEDING HYDRAULIC SYSTEM

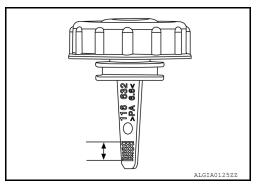
If air bleeding is not complete, excessive noise in the power steering oil pump will be present.

- 1. Make sure engine is off.
- 2. Turn the steering wheel from the full right stop position and then to full left stop position several times. Repeat until bubbles are no longer being generated in the reservoir.
- 3. When the power steering fluid level lowers, refill the reservoir. CAUTION:

Do not allow the power steering fluid level to drop below the hatching area.



- 4. Repeat steps one and two until the power steering fluid level stabilizes.
- 5. Start the engine and run at idle.
- 6. Turn the steering wheel from the full right stop position and then to full left stop position several times. Repeat until bubbles or fluid discoloration are no longer being generated in the reservoir.
- 7. When the power steering fluid level lowers, refill the reservoir.
- 8. Stop the engine.
- 9. Verify proper power steering fluid level. Power steering fluid level should be between the hatching area of the indicator on the power steering reservoir tank cap.



INFOID:000000008666217

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# < REMOVAL AND INSTALLATION > REMOVAL AND INSTALLATION STEERING WHEEL

#### Exploded View

INFOID:000000008681920 B

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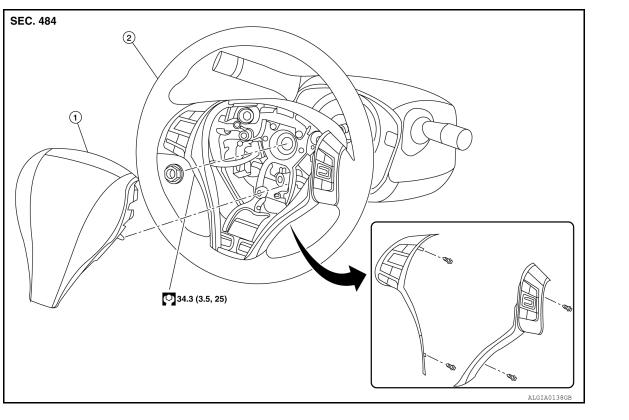
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INFOID:000000007988929



- 1. Driver air bag module
- 2. Steering wheel

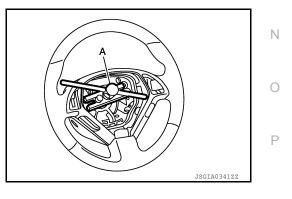
### Removal and Installation

#### REMOVAL

- 1. Set vehicle to the straight-ahead position.
- 2. Remove driver air bag module. Refer to <u>SR-11, "Removal and Installation"</u>.
- 3. Disconnect harness connectors from clipping locations.
- 4. Remove steering wheel lock nut.
- 5. Remove steering wheel using suitable tool (A).

#### NOTE:

When reconnecting spiral cable, fix cable with a tape so that fixing case and rotating part keep aligned. This will omit neutral position alignment procedure during spiral cable installation.



#### INSTALLATION

- 1. Ensure spiral cable locating pin (white rubber pin) is in the 12 o'clock position.
- 2. Install the steering wheel to the steering column assembly. **NOTE:**

#### **STEERING WHEEL**

#### < REMOVAL AND INSTALLATION >

- Ensure tick mark on steering wheel is aligned with tick mark on the steering column pin.
- Ensure spiral cable location pin (white rubber pin) is aligned to the steering wheel locating pin hole.
- Route driver airbag module connector(s) and steering wheel heater connector harnesses through the steering wheel.
- 3. Connect steering wheel switch connector to spiral cable.
- 4. Connect steering wheel heater connector (from spiral cable) to connector on steering wheel (if equipped).
- 5. Insert steering wheel heater harness into hook part of the steering wheel back cover.

#### **STEERING COLUMN**

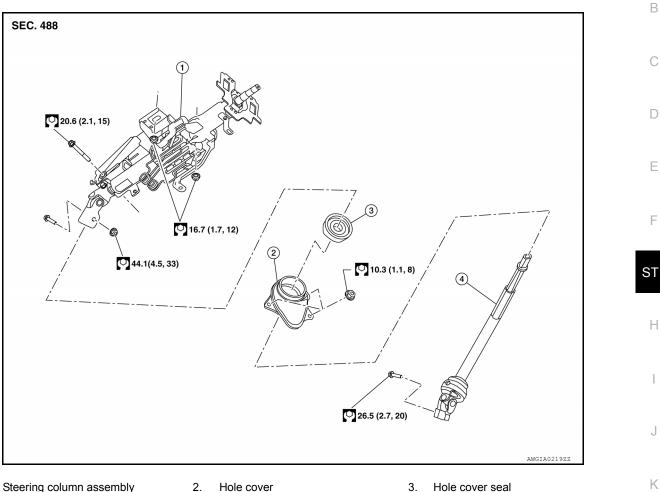
#### < REMOVAL AND INSTALLATION >

# STEERING COLUMN

#### **Exploded View**

INFOID:000000007988930

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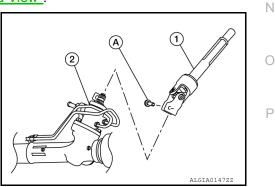
- 1. Steering column assembly
- 4. Lower shaft assembly

#### Removal and Installation

#### REMOVAL

Hole Cover Seal, Hole Cover and Lower Shaft Assembly

- Set wheels to the straight-ahead position. 1.
- Remove the instrument lower panel LH. Refer to IP-14, "Exploded View". 2.
- Remove lower side bolt (A) of lower shaft assembly (1). 3. • Steering gear (2)



INFOID:000000007988931

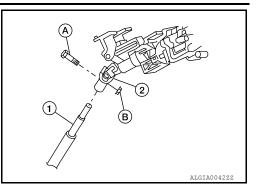
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#### **STEERING COLUMN**

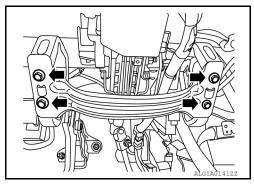
#### < REMOVAL AND INSTALLATION >

- 4. Remove bolt (A) and nut (B) of column upper joint (2), then remove lower shaft assembly (1).
- 5. Loosen herbie clip, then remove hole cover seal from hole cover.
- 6. Remove nuts of hole cover, then remove clamp and hole cover from dash panel.

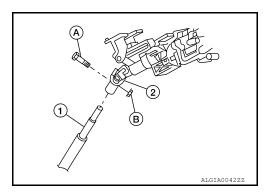


Steering Column Assembly

- 1. Remove the spiral cable from the steering column assembly. Refer to <u>SR-15, "Removal and Installation"</u>.
- 2. Remove the steering angle sensor from the steering column assembly. Refer to <u>BRC-127</u>, "Removal and <u>Installation"</u>.
- 3. Remove steering column cover upper and lower. Refer to IP-14, "Exploded View".
- 4. Remove instrument lower panel LH. Refer to <u>IP-14, "Exploded View"</u>.
- 5. Remove the instrument panel brace bolts and the instrument panel brace.



- 6. Disconnect each harness connector from the steering column assembly, and then disconnect harness from steering column assembly.
- 7. Remove bolt (A) and nut (B) of column upper joint (2).
  - Lower shaft assembly (1)



8. Remove steering column assembly and nuts, then remove steering column assembly.

#### INSTALLATION

# Steering Column Assembly CAUTION:

 Any time the ignition switch has been disconnected, removed or installed, the keys must be re-registered in the BCM. Refer to CONSULT operations IVIS/NVIS.

Installation is in the reverse order of removal.

Hole Cover Seal, Hole Cover and Lower Shaft Assembly

- Installation is in the reverse order of removal.When installing lower shaft assembly to steering gear assembly, follow the procedure listed below.
- Set rack of steering gear in the neutral position.

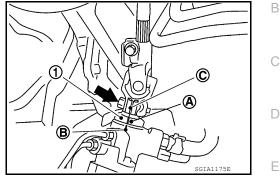
#### **STEERING COLUMN**

#### < REMOVAL AND INSTALLATION >

#### NOTE:

To get the neutral position of rack, turn gear sub-assembly. Measure the distance of inner socket, and then A measure the intermediate position of the distance.

- Align rear cover cap projection (A) with the marking position (B) of gear housing assembly.
- Install slit part of lower shaft assembly (C) aligning with the projection (A) of rear cover cap (1). Make sure that the slit part of lower shaft assembly (C) is aligned with both the projection (A) of rear cover cap (1) and the marking position (B) of gear housing assembly.



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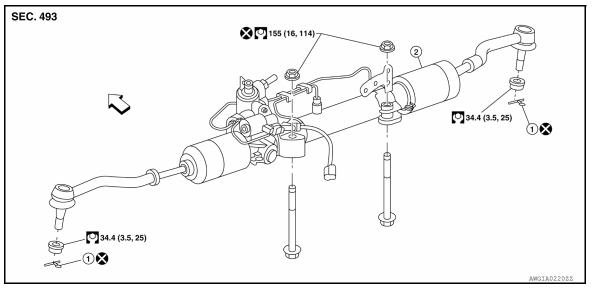
#### STEERING GEAR AND LINKAGE

#### < REMOVAL AND INSTALLATION >

# STEERING GEAR AND LINKAGE

#### **Exploded View**

INFOID:000000007988932



1. Cotter pin

Steering gear assembly

← Front

#### Removal and Installation

INFOID:000000007988933

#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

1. Remove the front wheels and tires using power tool. Refer to WT-52, "Adjustment".

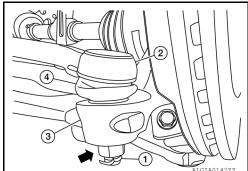
2.

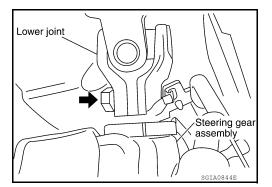
- 2. Disconnect stabilizer connecting rods at steering knuckles and reposition. Refer to <u>FSU-19</u>, <u>"Exploded</u> <u>View"</u>.
- 3. Remove cotter pin (1) from outer socket and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the Tool. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the Tool from suddenly coming off.

Tool number : HT72520000 (J-25730-A)

5. Remove lower side bolt of lower joint.

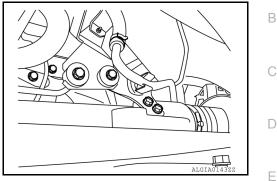




# STEERING GEAR AND LINKAGE

#### < REMOVAL AND INSTALLATION >

- 6. Remove front exhaust tube. Refer to <u>EX-5</u>, "<u>Exploded View</u>" (QR25DE), <u>EX-10</u>, "<u>Exploded View</u>" (VQ35DE).
- 7. Disconnect the high and low pressure piping from the steering gear assembly.
- 8. Remove steering hydraulic piping bracket bolts from the steering gear assembly.



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9. Remove bolts and nuts of steering gear assembly, and then remove steering gear assembly from vehicle.

#### INSTALLATION

Installation is in the reverse order of removal.

#### CAUTION:

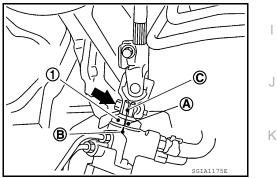
#### Do not reuse O-rings or copper sealing washers.

- When installing lower joint to steering gear assembly, follow the procedure listed below.
- Set rack of steering gear in the neutral position.

#### NOTE:

To get the neutral position of rack, turn gear-sub assembly and measure the distance of inner socket, and H then measure the intermediate position of the distance.

- Align rear cover cap projection (A) with the marking position (B) of gear housing assembly.
- Install slit part of lower joint (C) aligning with the projection (A) of rear cover cap (1). Make sure that the slit part of lower joint (C) is aligned with both the projection (A) of rear cover cap (1) and the marking position (B) of gear housing assembly.
- After installation, bleed air from the steering hydraulic system. Refer to <u>ST-15</u>, "Inspection".
- Perform final tightening of nuts and bolts on each part under unladen conditions with tires on level ground when removing steering gear assembly.
- Check wheel alignment. Refer to <u>FSU-7</u>, "Inspection and Adjustment".
- Perform neutral position steering angle adjustment. Refer to BRC-57, "Work Procedure".



# POWER STEERING OIL PUMP

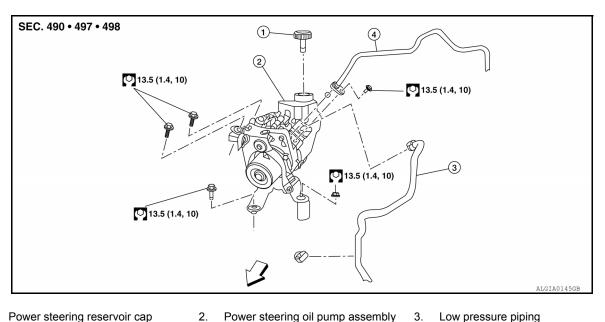
## < REMOVAL AND INSTALLATION >

# POWER STEERING OIL PUMP

# **Exploded View**

INFOID:000000008672343

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- Power steering reservoir cap 1.
- Power steering oil pump assembly 3. Low pressure piping <□ Front

# Removal and Installation

High pressure piping

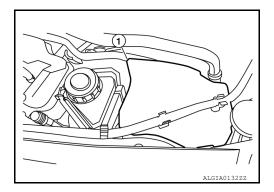
#### NOTE:

4.

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

1. Remove the power steering oil pump cover (1).

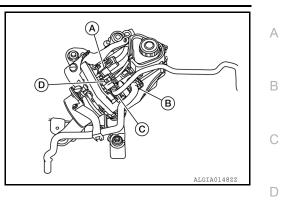


- Drain power steering fluid. Refer to ST-30, "Draining and Refilling". 2.
- Remove the bolt from the power steering pressure line bracket. 3.

# POWER STEERING OIL PUMP

#### < REMOVAL AND INSTALLATION >

- 4. Disconnect the following components from the power steering oil pump:
  - LH power steering pump connector (A).
  - Reservoir hose (B).
  - RH power steering pump connector (C).
  - High pressure piping (D).
- 5. Remove power steering oil pump bolts, and then remove power steering oil pump.



#### INSTALLATION

Installation is in the reverse order of removal.

- 1. Install power steering pressure line to power steering oil pump.
  - Install power steering pressure line hold down bolt hand tight.
  - Install power steering pressure line bracket and tighten to specified torque.
  - Tighten power steering pressure line hold down bolt to specified torque.
- 2. Bleed air from power steering system.

#### CAUTION:

Do not reuse O-rings

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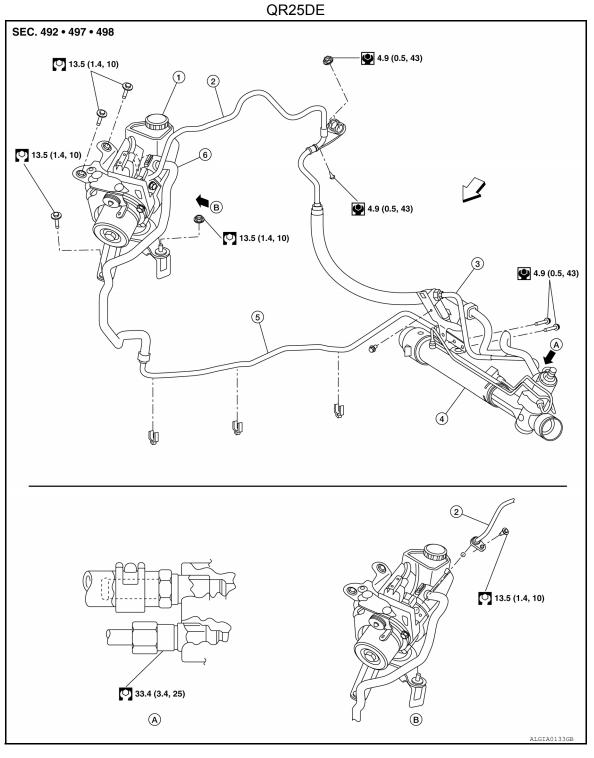
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# < REMOVAL AND INSTALLATION >

# HYDRAULIC LINE

# Exploded View

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- 1. Power steering pump assembly
- 4. Power steering gear assembly
- 2. High pressure piping upper
- 5. Low pressure piping lower
- 3. High pressure piping lower
- 6. Low pressure piping- upper

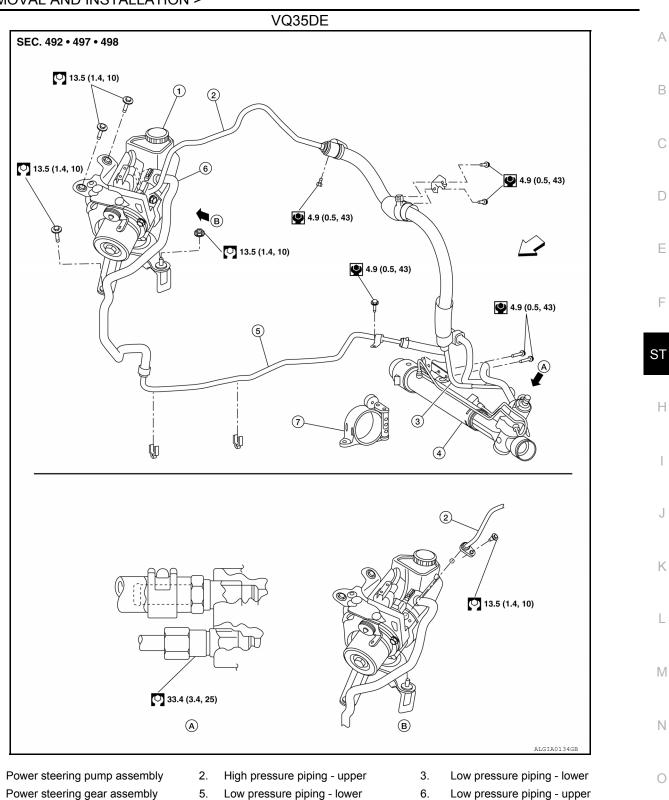
A. View A

5. Low press B. View B

∠ Front

# HYDRAULIC LINE

#### < REMOVAL AND INSTALLATION >



- Power steering gear asse
   Engine mount bracket
- ∠ Front

# Removal and Installation

#### NOTE:

1.

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

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View B

View A

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#### REMOVAL

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# HYDRAULIC LINE

#### < REMOVAL AND INSTALLATION >

Refer to the component parts location illustration for hydraulic line removal. Refer to <u>ST-40, "Exploded View"</u>. CAUTION:

#### • Do not reuse O-rings.

#### INSTALLATION

Installation is in the reverse order of removal.

- Bleed air from power steering system. Refer to ST-30, "Air Bleeding Hydraulic System".
- Check for fluid leaks. Repair as necessary. CAUTION:
  - Do not reuse O-rings.

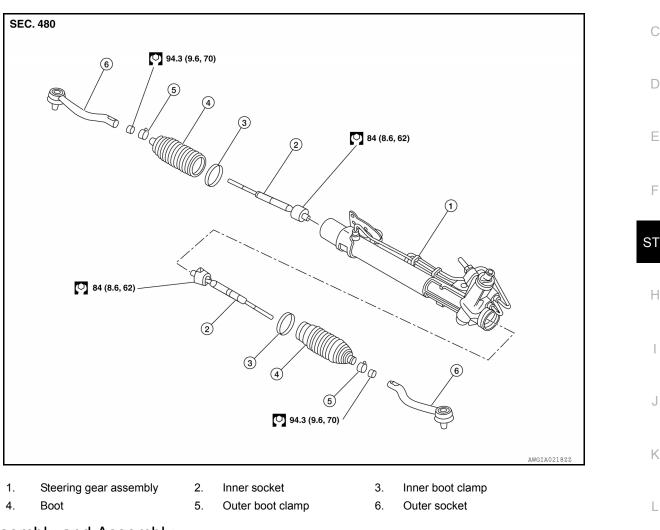
#### < UNIT DISASSEMBLY AND ASSEMBLY >

# UNIT DISASSEMBLY AND ASSEMBLY STEERING GEAR AND LINKAGE

Exploded View

INFOID:00000008672356 B

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# Disassembly and Assembly

#### DISASSEMBLY

- 1. Remove outer socket locknut and outer socket.
- 2. Remove boot clamps and boot.
- 3. Remove inner socket.

#### ASSEMBLY

1. Apply Three Bond 1111B or equivalent to inner socket and turn pinion fully to retract inner socket into gear housing assembly.

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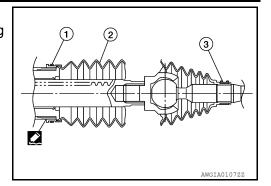
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# STEERING GEAR AND LINKAGE

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 2. Install large end (1) of boot (2) to gear housing assembly.
- 3. Install small end (3) of boot (2) to inner socket boot mounting groove.



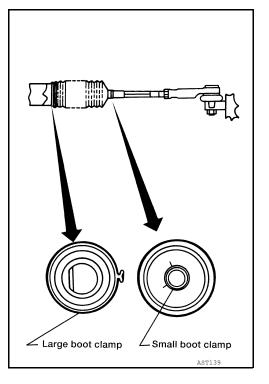


5. Install boot clamp to boot large end using Tool. CAUTION:

Do not reuse boot clamps.

Tool number

: KV40107300 ( — )



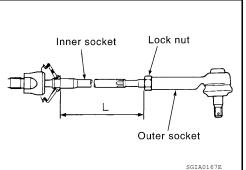
6. Adjust inner socket to standard length (L), and then tighten lock nut to the specified torque. Check length of inner socket (L) again after tightening lock nut. Make sure that the length is the standard.

Inner socket length (L) : Refer to <u>ST-47, "Power</u> <u>Steering Gear"</u>.

<mark>ST-47, "Power</mark> <u>Gear"</u>. □

#### **CAUTION:**

Adjust toe-in after this procedure. The length achieved after toe-in adjustment is not necessarily the above value.



#### POWER STEERING OIL PUMP

# <u>VINIT DISASSEMBLY AND ASSEMBLY ></u> POWER STEERING OIL PUMP A Disassembly and Assembly Disassembly. Refer to ST-38. The power steering oil pump is not serviceable and should be replaced as an assembly. Refer to ST-38. B "removal and Installation". C D E F ST

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# SERVICE DATA AND SPECIFICATIONS (SDS)

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# SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **Steering Wheel**

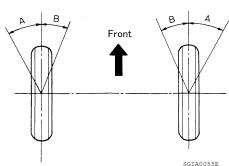
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Steering wheel axial end play	0 mm (0 in)
Steering wheel play	0 - 35 mm (0 - 1.38 in)
Steering wheel turning force	39 N (4 kg-f, 9 lb-f) or less

# **Steering Angle**

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Unit: Degree minute (Decimal Degree)



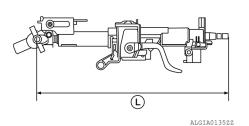
		SGIAUUSSE	
Tire size		P215/60R16	P215/55R17 - P235/45R18
	Minimum	36° 30′ (36.5°)	34° 30′ (34.5°)
Inner wheel angle (A)	Nominal	39° 30′ (39.5°)	37° 30′ (37.5°)
	Maximum	40° 30′ (40.5°)	38° 30′ (38.5°)
Outer wheel angle (B)	Nominal	32° 30′ (32.5°)	31° 30′ (31.5°)

## Steering Column

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## STEERING COLUMN LENGTH

Unit: mm (in)



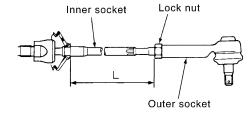
	Length (L)	513 (20.2)
Steering column length	Telescopic maximum	590 - 620 (23.2 - 24.4)
	Telescopic minimum	560 - 590 (22.0 - 23.2)

#### TILT MECHANISM OPERATING RANGE

# SERVICE DATA AND SPECIFICATIONS (SDS)

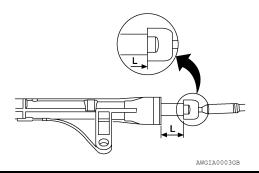
## < SERVICE DATA AND SPECIFICATIONS (SDS)

			Unit: mm (in)
	Z		
		AL	GIA0136ZZ
ilt operating range	(L <sup>1</sup> )		50 (1.97)
elescopic operating	range (L <sup>2</sup> )	60 (2.4)	
ower Steerin	g Gear		INFOID:00000008692060
	TER SOCKET AND	D INNER SOCKET	
EERING OUT	TER SOCKET AND Rocking torque • Measurement	O INNER SOCKET on spring balance nt: cotter pin hole of stud	INFOID:00000008692060 0.3 - 2.9 N·m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb) 1.4 - 42.7 N (0.14 - 4.4 kg, 12 - 31 lb)
EERING OUT	TER SOCKET AND Rocking torque • Measurement	on spring balance	0.3 - 2.9 N·m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)
EERING OUT	FER SOCKET AND Rocking torque • Measurement • Measuring point	on spring balance	0.3 - 2.9 N⋅m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb) 1.4 - 42.7 N (0.14 - 4.4 kg, 12 - 31 lb)
EERING OUT	TER SOCKET AND Rocking torque • Measurement • Measuring poin Rotating torque	on spring balance	0.3 - 2.9 N·m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb) 1.4 - 42.7 N (0.14 - 4.4 kg, 12 - 31 lb) 0.3 - 2.9 N·m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)
Duter socket	TER SOCKET AND Rocking torque • Measurement • Measuring poin Rotating torque Axial end play Rocking torque • Measurement	on spring balance	0.3 - 2.9 N⋅m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)         1.4 - 42.7 N (0.14 - 4.4 kg, 12 - 31 lb)         0.3 - 2.9 N⋅m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)         0.4 mm (0.020 in) or less
OWER Steerin	TER SOCKET AND Rocking torque • Measurement • Measuring poin Rotating torque Axial end play Rocking torque • Measurement	on spring balance nt: cotter pin hole of stud on spring balance	0.3 - 2.9 N⋅m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)         1.4 - 42.7 N (0.14 - 4.4 kg, 12 - 31 lb)         0.3 - 2.9 N⋅m (0.03 - 0.29 kg-m, 3.0 - 25 in-lb)         0.4 mm (0.020 in) or less         0.1 - 7.8 N⋅m (0.01 - 0.79 kg-m, 1.0 - 69 in-lb)



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#### RACK STROKE



Revision: August 2012

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# SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

	P215/60R16	P215/55R17 - P245/45R18
Rack stroke in neutral position (L)	72.5 mm (2.9in)	70.0 mm (2.8in)

#### RACK SLIDING FORCE

Average

330 N (33.7 kg, 74.2 lb)

Power Steering Oil Pump

Relief oil pressure 9,700 - 10,300 kPa (98.9 - 105.1 kg/cm<sup>2</sup>, 1406.5 - 1493.5 psi)

**Power Steering Fluid** 

Fluid type	E-PSF
Fluid capacity	_

INFOID:000000008692061

INFOID:000000008692062