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PRECAUTIONS

< PRECAUTION > PRECAUTION

PRECAUTIONS	А
Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"	В
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.	С
 WARNING: To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer. 	D
 Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section. 	F
 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or har- ness connectors. 	Г
PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS	G
 WARNING: When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing 	Η
 serious injury. When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service. 	I
• When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the	I SE
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< PREPARATION >

PREPARATION

PREPARATION

Special Service Tools

INFOID:000000010481819

The actual shape of the tools may differ from those illustrated here.

Tool number (TechMate No.) Tool name		Description
 (J-39570) Chassis Ear	SIIA0993E	Locating the noise
— (J-46534) Trim Tool Set	AWJIA0483ZZ	Removing trim components
— (J-50397) NISSAN Squeak and Rattle Kit	ALJIA1232ZZ	Repairing the cause of noise

Commercial Service Tool

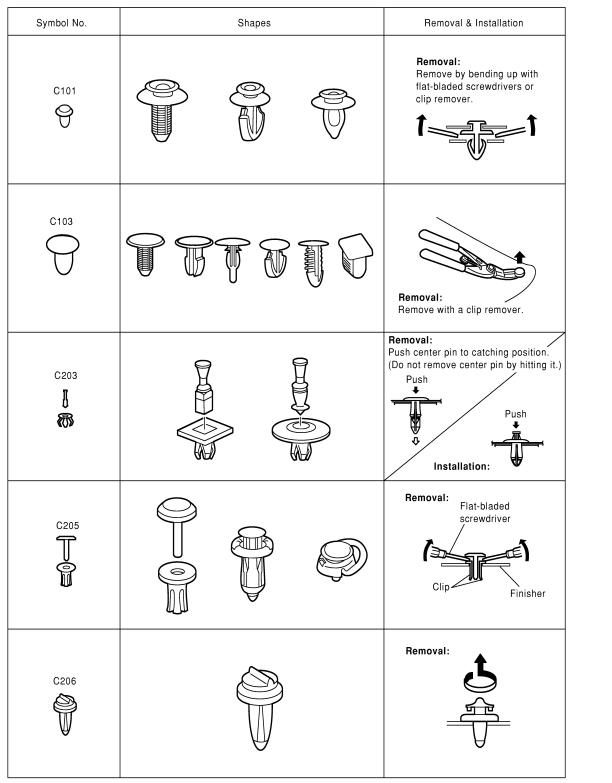
INFOID:000000010481820

(TechMate No.) Tool name		Description
(J-39565) Engine Ear	SIIA0995E	Locating the noise

CLIP LIST

Descriptions for Clips

Replace any clips which are damaged during removal or installation.



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< PREPARATION >

Symbol No.	Shapes	Removal & Installation
CE103		Removal:
CF110	Clip A Clip B	Removal: Finisher Clip A Flat-bladed screwdrivers Clip B
CF118	Clip A Clip B (Grommet)	Removal: Flat-bladed Finisher screwdrivers Body panel Clip A Clip B (Grommet)
CR103		Removal: Holder portion of clip must be spread out to remove rod.
CS101		Removal: 1. Screw out with a Phillips screwdriver. 2. Remove female portion with flat-bladed screwdriver.

SIIA0316E

< PREPARATION >

Symbol No.	Shapes	Removal & Installation	A
CG101		Removal: Installation: Rotate 45° to remove Removal:	B C D
			E
CS102			F
	Å		G
		Removal:	Н
CS113	<i>€</i> † 3	Disconnect upper connection of clip with a flat-bladed screwdriver, then remove clip while inserting a flat-bladed screwdriver between body panel and clip.	SE
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			L
C111	Ø		Μ
			Ν
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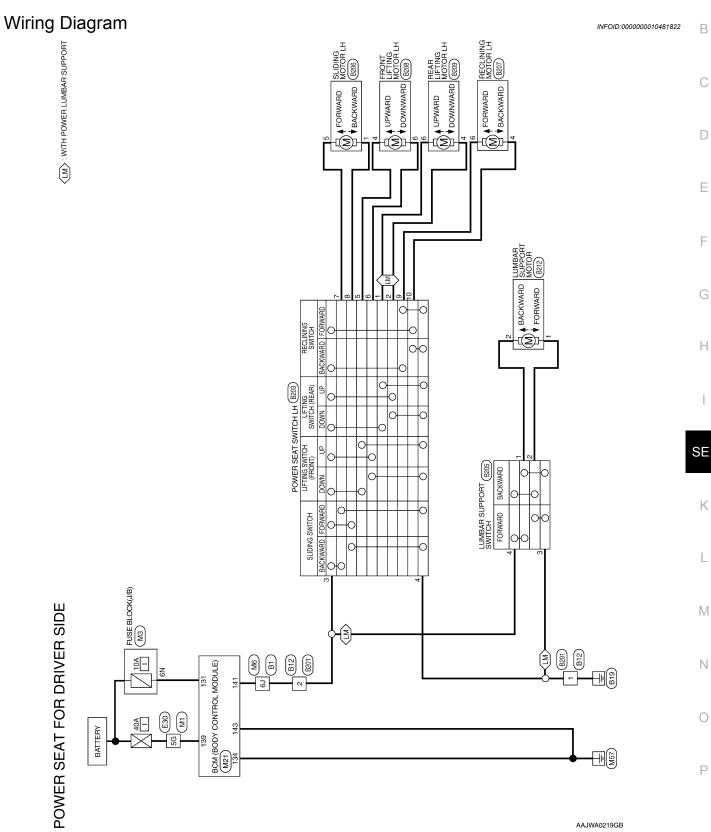
SIIA0317E

Symbol No.	Shapes	Removal & Installation
CG104		Removal: Remove by bending up with flat-bladed screwdrivers. Radiator grille Body panel
CE114	A A A A A A A A A A A A A A A A A A A	
CF118	Clip A Clip B (Grommet)	Removal: Flat-bladed Finisher screwdrivers Body panel Clip A Clip B (Grommet)

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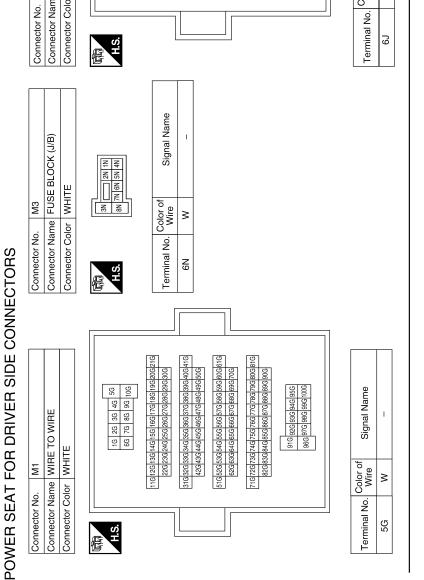
< WIRING DIAGRAM >

WIRING DIAGRAM POWER SEAT FOR DRIVER SIDE

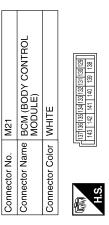


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WIRE TO WIRE GRAY	11 12 13 41 51 61 7.1 81 91 60 222 233 241 51 161 71 181 161 222 233 241 251 161 17.1 181 161 171 222 233 341 353 585 77.1 283 280 201 31.1 222 233 341 354 581 571 583 580 161 161 42.1 453 165 17.1 163 160 170 171 222 153 154 1551 1581 1501 1601 170 42.1 453 157 1581 1501 1501 1501 1501 1501 17.2 1731 1531 1531 1531 1501 1501 1501 1501 17.2 1731 1531 1531 1501 1501 <td>Color of Signal Name Wire</td> <td></td>	Color of Signal Name Wire	
Connector Name Connector Color		Terminal No. Cold Wi 6J V	



Signal Name	BAT BCM FUSE	GND2	BAT POWER F/L	P/W POWER SUPPLY BAT	GND1	
Color of Wire	Μ	в	Μ	٨	в	
Terminal No.	131	134	139	141	143	



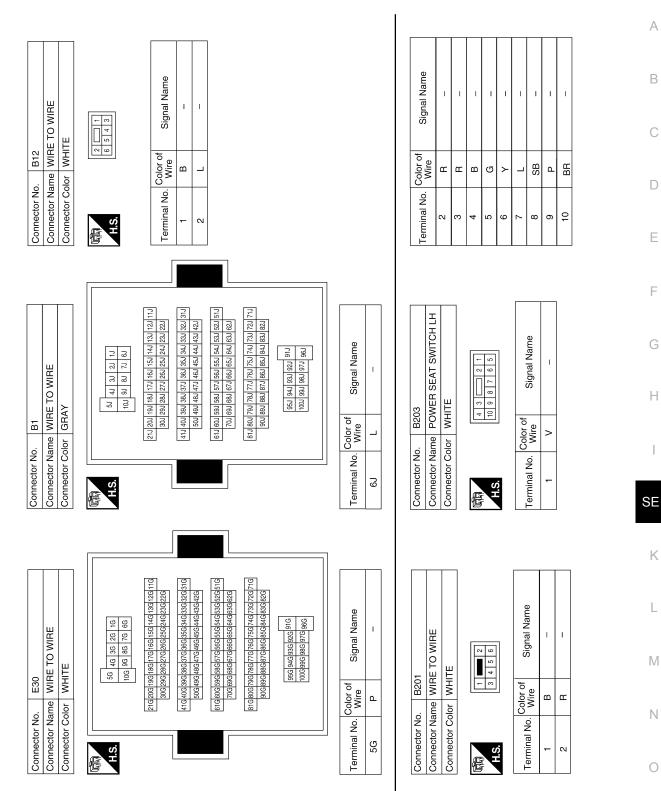
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POWER SEAT FOR DRIVER SIDE

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	POWER SEAT FOR DRIVER SIDE
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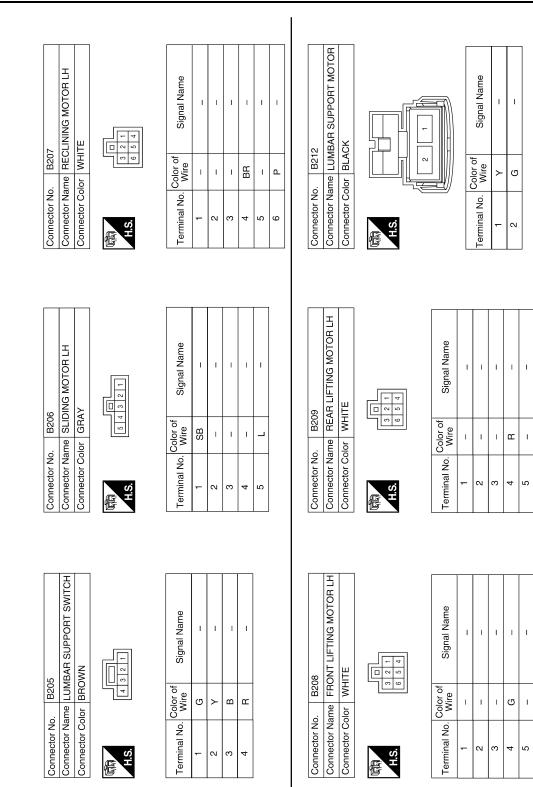
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< WIRING DIAGRAM

POWER SEAT FOR DRIVER SIDE

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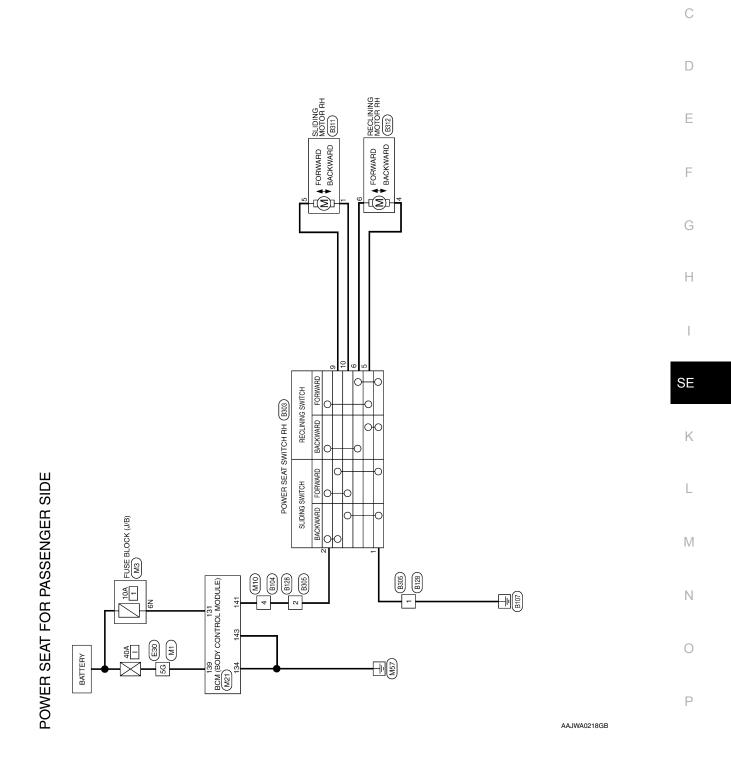
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< WIRING DIAGRAM >

POWER SEAT FOR PASSENGER SIDE

Wiring Diagram



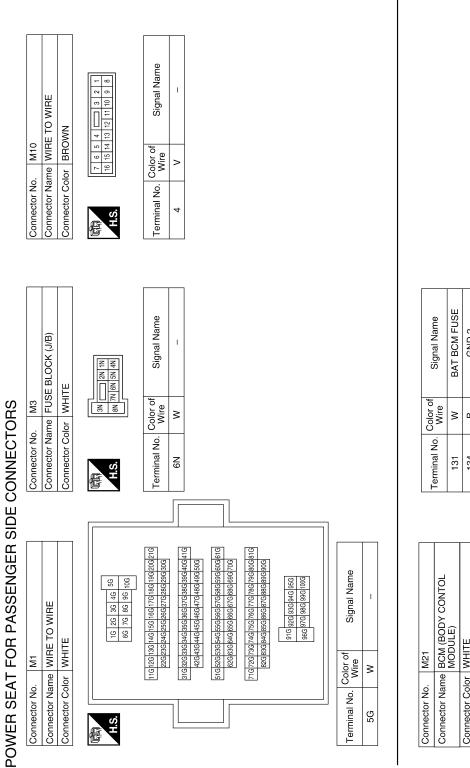
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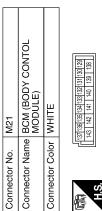
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POWER SEAT FOR PASSENGER SIDE

< WIRING DIAGRAM >



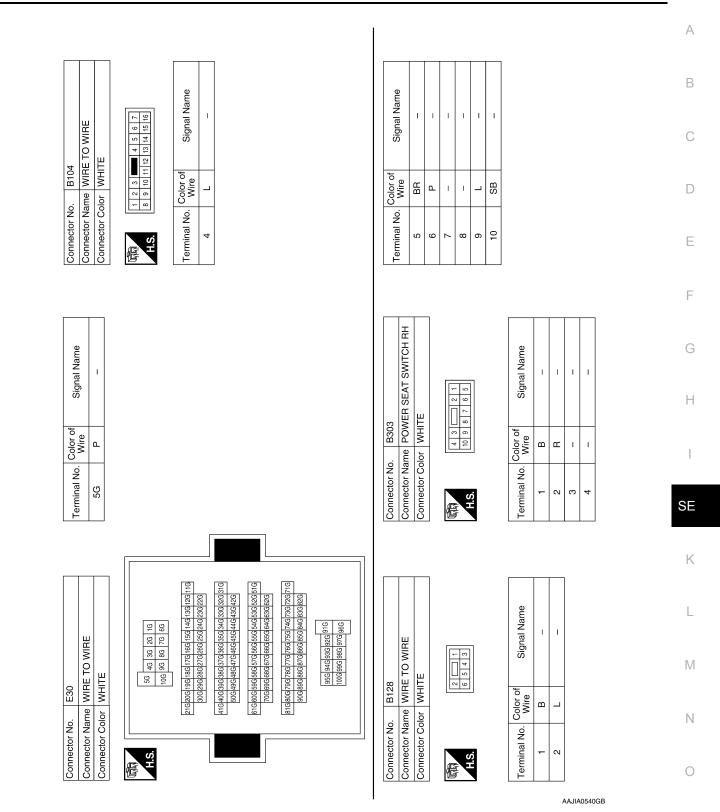
BAT POWER F/L P/W POWER SUPPLY BAT GND 2 GND 1 ш ≥ > ш 134 139 143 141

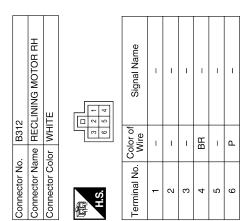


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POWER SEAT FOR PASSENGER SIDE

< WIRING DIAGRAM >





Connector No.	B311
Connector Name	Connector Name SLIDING MOTOR RH
Connector Color GRAY	GRAY
E	

Signal Name	Ι	T	I	I
Color of Wire	SB	I	Ι	I
Terminal No.	-	2	3	4

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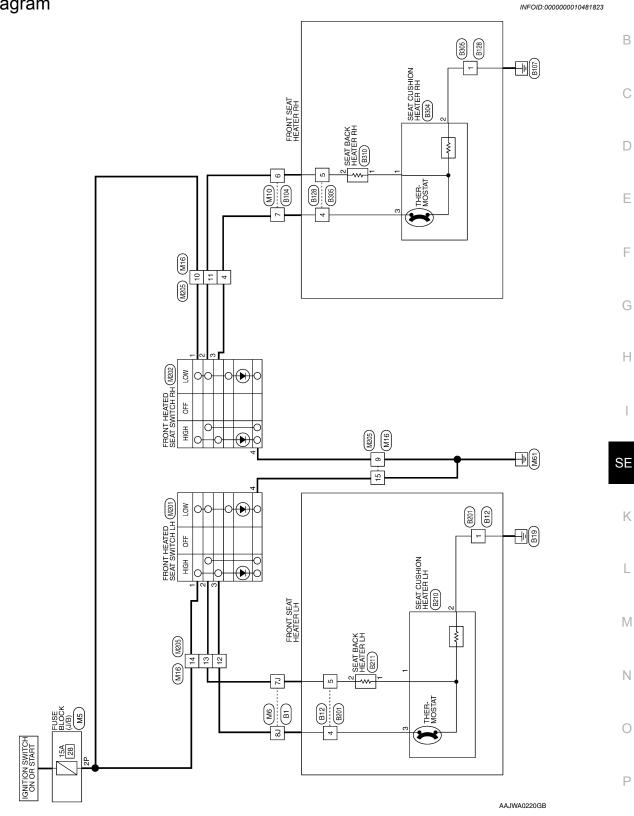
Connector No. B305	B305
Connector Name WIRE TO WIRE	WIRE TO WIRE
Connector Color WHITE	WHITE
。 H.S.	1 2 3 4 5 6

Signal Name	I	Т
Color of Wire	В	Ч
Terminal No.	Ļ	2

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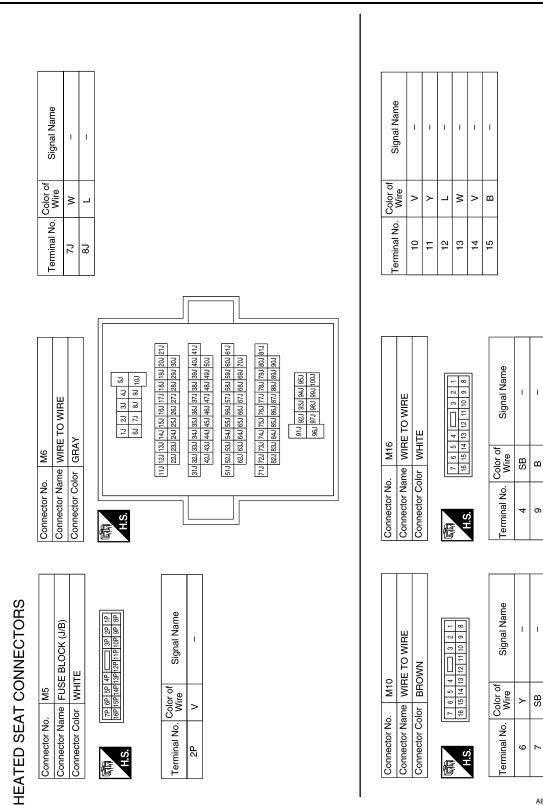
HEATED SEAT

Wiring Diagram



HEATED SEAT

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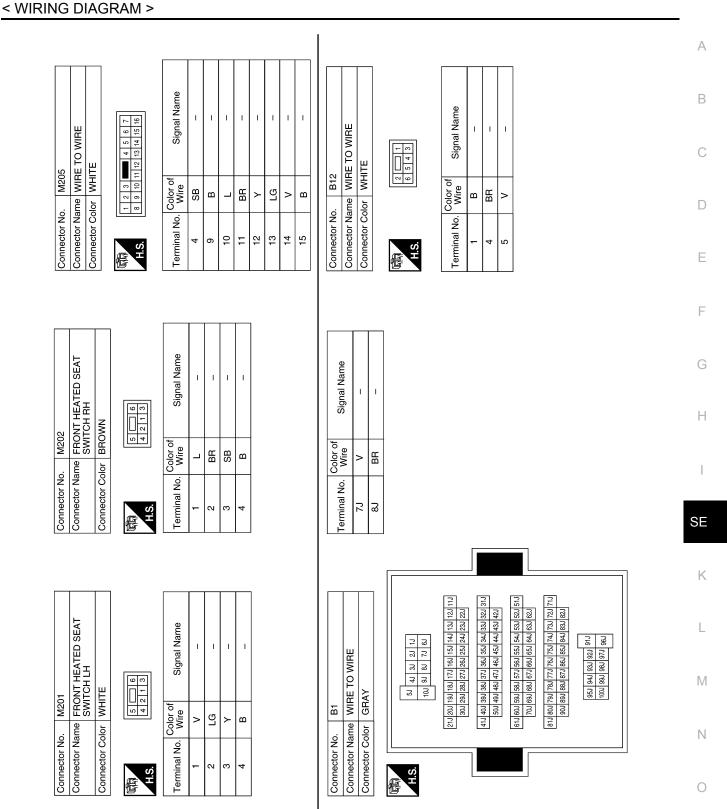


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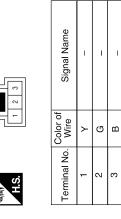
HEATED SEAT

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1 IE TO WIRE TE	3 4 5 6 2	Signal Name	1 1	14	SEAT CUSHION HEATER RH WHITE	
B201 e WIRE T r WHITE	<u>– 0</u>	Color of Wire B	ບ ×	B304		L <mark>-</mark>
Connector No. B201 Connector Name WIRE TO WIRE Connector Color WHITE	国 H.S.	Terminal No. C	5 4	Connector No.	Connector Name Connector Color	頃可 H.S.
8 E TO WIRE TE		Signal Name -	1 1	-	SEAT BACK HEATER LH WHITE	
B128 WIRE T WHITE	0 2	Color of Wire B	<u>ک</u> ۲	B211		-
Connector No. B128 Connector Name WIRE TO WIRE Connector Color WHITE	H.S.	Terminal No. Co	5	Connector No.	Connector Name Connector Color	国 H.S.
	1 15 16 7 1 15 16	Name			N HEATER LH	
Connector No. B104 Connector Name WIRE TO WIRE Connector Color BROWN	1 2 3 4 5 8 9 10 11 12 13 14	Color of Signal Name Wire LG –	~	B210		
Connector No. Connector Name Connector Color	国 H.S.	Terminal No. C	2	Connector No.	Connector Name Connector Color	ात्ते H.S.

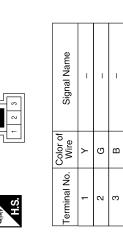
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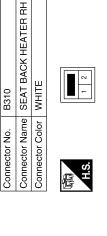
DZII	SEAT BACK HEATER LH	WHITE	
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CIOL NO.	ctor Name	ctor Color	

Signal Name	1	I
Color of Wire	≻	M
Terminal No.	-	2



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Connector No.

Connector Name WIRE TO WIRE

B305

Connector No.

Connector Color WHITE

Signal Name	Ι	I	1
Color of Wire	В	ŋ	Ν
Terminal No. Color of Wire	1	4	2

Signal Name	I	I
Color of Wire	≻	≥
Terminal No.	1	2

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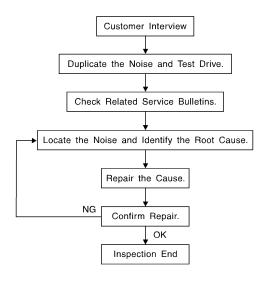
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< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow

INFOID:000000010481824



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CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-26</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 = higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand) Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SYMPTOM DIAGNOSIS >

1	If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.	А
(If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to dupli- cate the noise with the vehicle stopped by doing one or all of the following: 1) Close a door.	В
	2) Tap or push/pull around the area where the noise appears to be coming from.	
	3) Rev the engine. 4) Use a floor jack to recreate vehicle "twist".	С
ļ	5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on CVT and A/T models).	
	 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. • Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. 	
	 If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body. 	D
(CHECK RELATED SERVICE BULLETINS	Е
	After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.	
l	If a TSB relates to the symptom, follow the procedure to repair the noise.	F
l	LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE	
	1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).	G
1	2. Narrow down the noise to a more specific area and identify the cause of the noise by:	
	 removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be 	
	broken or lost during the repair, resulting in the creation of new noise.	Н
	 tapping or pushing/pulling the component that you suspect is causing the noise. 	
	Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.	
	• feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the	
	noise.	
	 placing a piece of paper between components that you suspect are causing the noise. 	SE
		SE
	 placing a piece of paper between components that you suspect are causing the noise. looking for loose components and contact marks. Refer to <u>SE-23, "Generic Squeak and Rattle Troubleshooting"</u>. REPAIR THE CAUSE 	SE K
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Refer to Table of Contents for specific component removal and installation information.



< SYMPTOM DIAGNOSIS >

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. Cluster lid A and the instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar finisher
- 4. Instrument panel to windshield
- 5. Instrument panel pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shift selector assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-50397) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- 1. Trunk lid bumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- 3. The trunk lid torsion bars knocking together
- 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- 1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sun visor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:



< SYMPTOM DIAGNOSIS >

1	. Loose harness or harness connectors.	
2	. Front console map/reading lamp lens loose.	А
3	. Loose screws at console attachment points.	
S	EATS	D
	When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when	В
th	ne noise is present. These conditions should be duplicated when verifying and isolating the cause of the	
	oise. cause of seat noise include:	С
		0
1		
2		D
3		
	hese noises can be isolated by moving or pressing on the suspected components while duplicating the con- itions under which the noise occurs. Most of these incidents can be repaired by repositioning the component	
	r applying urethane tape to the contact area.	Е
	NDERHOOD	
-	ome interior noise may be caused by components under the hood or on the engine wall. The noise is then	
	ansmitted into the passenger compartment.	F
	auses of transmitted underhood noise include:	
1	. Any component installed to the engine wall	C
2	. Components that pass through the engine wall	G
3	. Engine wall mounts and connectors	
4	. Loose radiator installation pins	Н
5	. Hood bumpers out of adjustment	
6	. Hood striker out of adjustment	
Т	hese noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best	
	nethod is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine rpm or	
	bad can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.	
	isulating the component causing the noise.	SE
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< SYMPTOM DIAGNOSIS >

Diagnostic Worksheet

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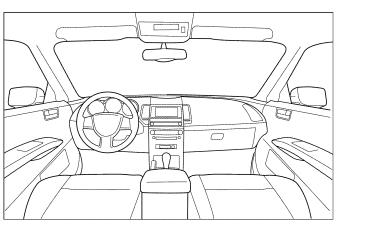
Dear Customer:

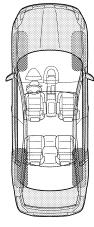
We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

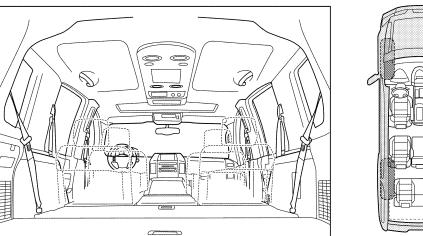
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.







Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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< SYMPTOM DIAGNOSIS >

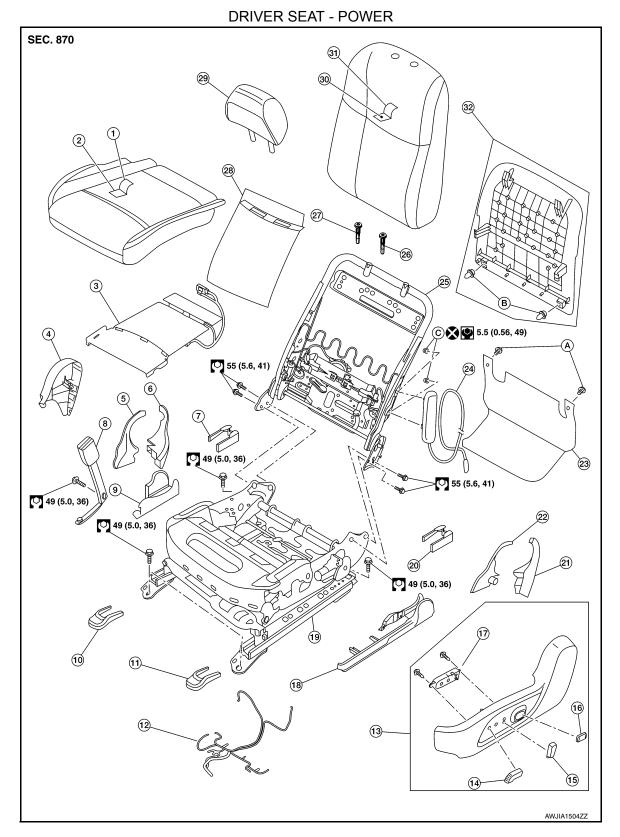
•	ise occurs	:		
I. WHEN DOES IT OCCUR? (please ch	eck the bo	xes that app	oly)	
Anytime	🗆 Af	ter sitting ou	ut in the rai	n
☐ 1st time in the morning		When it is raining or wet		
Only when it is cold outside		Dry or dusty conditions		
Only when it is hot outside		her:		
II. WHEN DRIVING:	IV. W	НАТ ТҮРЕ	OF NOISE	:
Through driveways	🗆 So	ueak (like t	ennis shoe	s on a clean floor)
Over rough roads		 Creak (like walking on an old wooden floor) Rattle (like shaking a baby rattle) Knock (like a knock at the door) Tick (like a clock second hand) Thump (heavy muffled knock noise) 		
Over speed bumps	🗌 Ra			
Only about mph				
On acceleration				
☐ Coming to a stop ☐ On turns: left, right or either (circle)				
☐ On turns: len, light of either (circle)		ızz (like a bι	imble bee)	
Other:				
After driving miles or mir	nutes			
O BE COMPLETED BY DEALERSHIP	PERSONN	EL		
est Drive Notes:				
		YES	NO	Initials of person performing
/ehicle test driven with customer		YES	NO	Initials of person performing
		YES	NO	Initials of person performing
- Noise verified on test drive		YES	NO	performing
- Noise verified on test drive - Noise source located and repaired	m repair	YES	NO	performing
- Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confi	·			performing
Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confi VIN:	Cust	Comer Name		performing
Noise verified on test drive Noise source located and repaired Follow up test drive performed to confi N:	Cust Date	comer Name		performing
Noise verified on test drive Noise source located and repaired Follow up test drive performed to confi N: O.#	Cust Date	comer Name		performing

< REMOVAL AND INSTALLATION >

REMOVAL AND INSTALLATION FRONT SEAT DRIVER SIDE

DRIVER SIDE : Exploded View

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< REMOVAL AND INSTALLATION >

- 1. Seat cushion trim
- Seat cushion outer finisher (RH) 4.
- 7. Rear slide cover (RH)
- 10. Front slide cover (RH)
- 13. Seat cushion outer finisher (LH)
- Lumbar support switch (if equipped) 17. Power seat switch 16.
- 19. Seat cushion frame
- 22. Seat cushion inner finisher (LH front) 23. Rear hinge cover
- 25. Seatback frame
- 28. Seatback heater (if equipped)
- 31. Seatback trim
- Β. Seatback board clips

- 2. Seat cushion pad
- Seat cushion inner finisher (RH 5. front)
- 8. Seat belt buckle
- 11. Front slide cover (LH)
- 14. Seat slide knob
- 20. Rear slide cover (LH)
- 26. Headrest holder (locked)
- 29. Headrest
- 32. Seatback board
- C. Side air bag module nuts
- 3. Seat cushion heater (if equipped) А Seat cushion inner finisher (RH rear) 6. 9. Slide cover (RH) В 12. Seat harness 15. Seat recline knob Slide cover (LH) 18. Seat cushion inner finisher (LH rear) 21. Side air bag module 24. 27. Headrest holder (free) D 30. Seatback pad
- Rear hinge cover clips Α.

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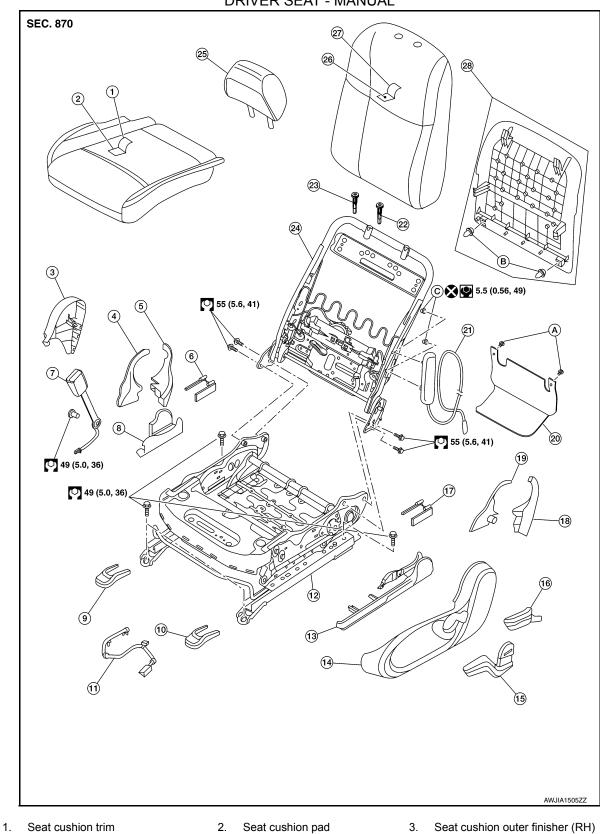
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< REMOVAL AND INSTALLATION >

DRIVER SEAT - MANUAL



- Seat cushion inner finisher (RH 4. front)
- Seat belt buckle 7.
- 10. Front slide cover (LH)
- 13. Slide cover (LH)

- 5. Seat cushion inner finisher (RH 6. rear)
- Slide cover (RH) 8.
- 11. Seat harness
- 14. Seat cushion outer finisher (LH) 15. Lift lever
- Rear slide cover (RH)
- Front slide cover (RH) 9.
- 12. Seat cushion frame



< REMOVAL AND INSTALLATION >

16. Recline lever

25. Headrest

- 17. Rear slide cover (LH)
- 19. Seat cushion inner finisher (LH front) 20. Rear hinge cover
 - 23. Headrest holder (free)
 - 26. Seatback pad
 - A. Rear hinge cover clips
- 18. Seat cushion inner finisher (LH rear)

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- Side air bag module
 Seatback frame
- 27. Seatback trim
- B. Seatback board clips

- 28. Seatback board
- C. Side air bag module nuts

22. Headrest holder (locked)

DRIVER SIDE : Removal and Installation - Seat Assembly

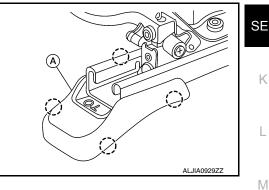
REMOVAL

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy. CAUTION:

- When removing or installing the seat trim, handle it carefully to keep dirt out and to avoid damage.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag module to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, the front seatback must be replaced.
- When removing and installing the seat, use shop cloths to protect components from damage.
 Before removing the front seat, turn the ignition switch OFF, disconnect both battery cables and wait at least three minutes.
- 1. Remove the headrest.
- 2. Raise seat to the highest position.
- 3. Slide the seat to the full rearward position.
- Disconnect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78</u>, <u>"Removal and Installation"</u> (power seat only).
- 5. Remove the front slide covers (LH/RH) (A) by releasing four pawls on each.

(¯): Pawl



- Connect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78</u>, <u>"Removal and Installation"</u> (power seat only).
- 7. Remove the two front seat bolts.
- 8. Slide the seat to the full forward position.
- 9. Disconnect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78</u>, <u>"Removal and Installation"</u> (power seat only).
- 10. Remove the two rear seat bolts.
- 11. Tilt the seat rearward to disconnect the harness connectors from the seat and remove.

INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

Make sure that the seat harness or the floor trim is not damaged during installation.

< REMOVAL AND INSTALLATION >

• When installing the LH front seat, tighten the bolts in the order shown.

LH front seat bolt torque : 49 N·m (5.0 kg-m, 36 lb-ft)

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DRIVER SIDE : Removal and Installation - Seatback Board

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REMOVAL

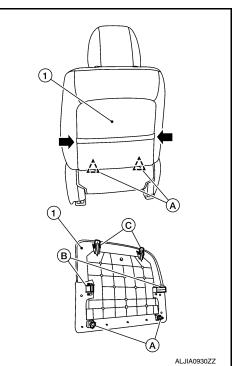
CAUTION:

Always work from the side or back of the seatback, do not work in front of seat.

1. Remove the seatback board (1). **NOTE:**

The back side of the seatback board is shown to assist with identifying fastener location.

- a. Release the two bottom clips (A) using a suitable tool. \bigtriangleup : Clip
- b. Insert fingers into sides (←) and pull out the seatback board, while pressing the side clips (B) to release it from the seatback frame.
- c. Pull the seatback board down releasing the upper hooks (C) and remove.

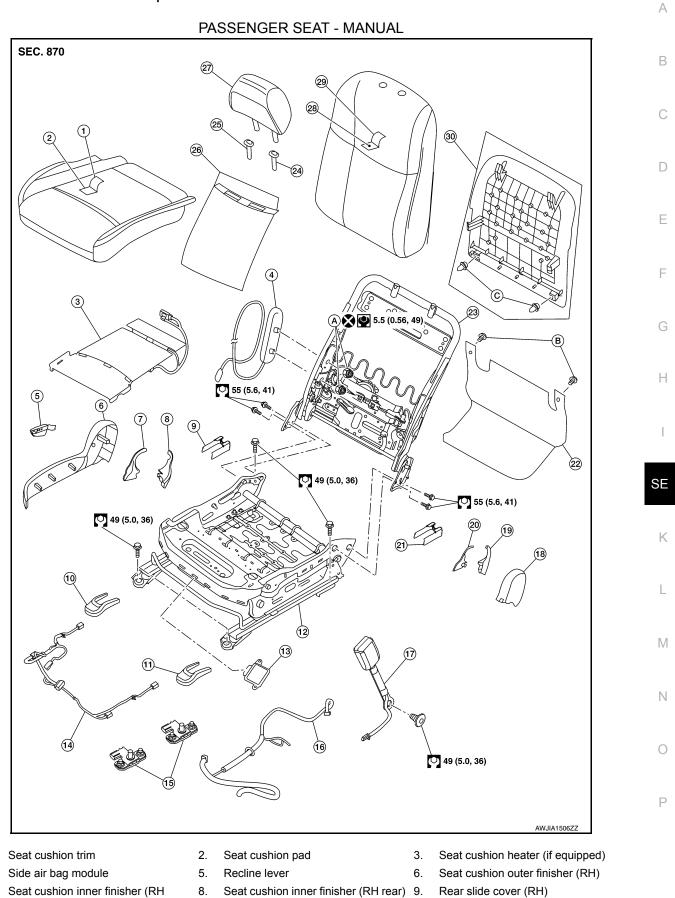


INSTALLATION Installation is in the reverse order of removal. PASSENGER SIDE

< REMOVAL AND INSTALLATION >

PASSENGER SIDE : Exploded View

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< REMOVAL AND INSTALLATION >

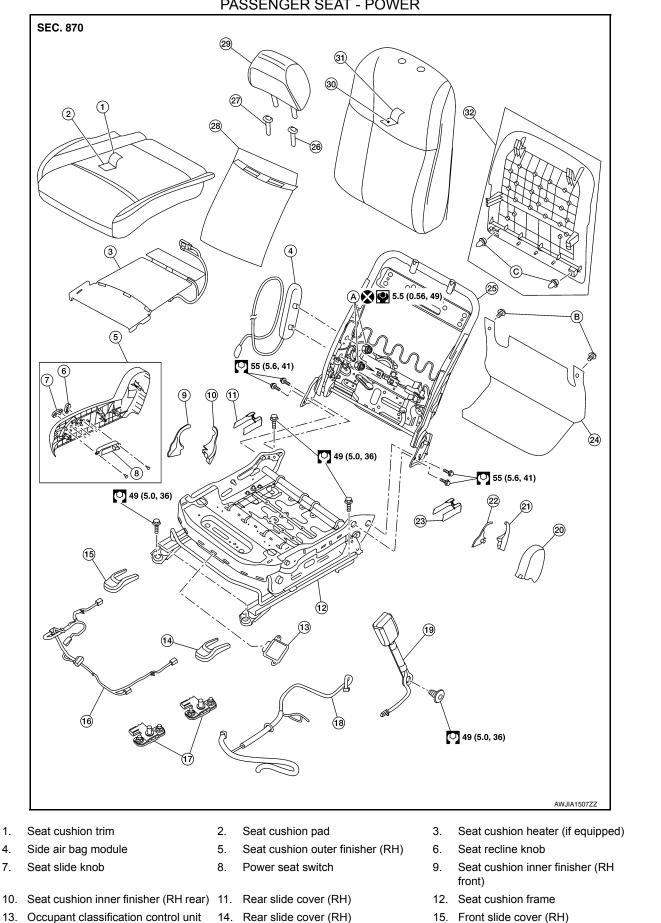
- 10. Front slide cover (RH)
- 13. Occupant classification control unit
- 16. Seat harness
- 19. Seat cushion inner finisher (LH rear) 20. Seat cushion inner finisher (LH front) 21. Rear slide cover (LH)
- 22. Rear hinge cover
- 25. Headrest holder (free)
- 28. Seatback pad
- Α. Side air bag module nuts

- 11. Front slide cover (LH)
- 14. Occupant classification harness
- 17. Seat belt buckle
- 23. Seatback frame
- 26. Seatback heater (if equipped)
- 29. Seatback trim
- Β. Rear hinge cover clips

- 12. Seat cushion frame
- 15. Occupant classification sensor
- 18. Seat cushion inner finisher (LH rear)
- 24. Headrest holder (locked)
- 27. Headrest
- 30. Seatback board
- C. Seatback board clips

< REMOVAL AND INSTALLATION >

PASSENGER SEAT - POWER



Revision: May 2014

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< REMOVAL AND INSTALLATION >

- 16. Occupant classification harness
- 19. Seat belt buckle

25. Seatback frame

- Occupant classification sensors
 Seat cushion outer finisher (LH)
- 22. Seat cushion inner finisher (LH front) 23. Rear slide cover (LH)
 - 26. Headrest holder (locked)
 - 29. Headrest
- Seatback heater
 Seatback trim

B. Rear hinge cover clips

- 32. Seatback board
 - C. Seatback board clips

- 18. Seat harness
- 21. Seat cushion inner finisher (LH rear)
- 24. Rear hinge cover
- 27. Headrest holder (free)
- 30. Seatback pad
- A. Side air bag module nuts

PASSENGER SIDE : Removal and Installation - Seat Assembly

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REMOVAL

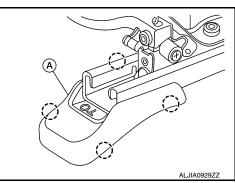
WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy.

CAUTION:

- When removing or installing the seat trim, handle it carefully to keep dirt out and to avoid damage.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag module to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, the front seatback must be replaced.
- When removing and installing the seat, use shop cloths to protect components from damage.
- Before removing the front seat, turn the ignition switch OFF, disconnect both battery cables and wait at least three minutes.
- 1. Remove the headrest.
- 2. Slide the seat to the full rearward position.
- 3. Disconnect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78.</u> <u>"Removal and Installation"</u> (power seat only).
- Remove the front slide covers (LH/RH) (A) by releasing four pawls on each.

(]): Pawl



- Connect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78</u>. <u>"Removal and Installation"</u> (power seat only).
- 6. Remove the two front seat bolts.
- 7. Slide the seat to the full forward position.
- 8. Disconnect battery negative and positive terminals and wait at least three minutes. Refer to <u>PG-78</u>. <u>"Removal and Installation"</u> (power seat only).
- 9. Remove the two rear seat bolts.
- 10. Tilt the seat rearward to disconnect the harness connectors from the seat and remove.

INSTALLATION

Installation is in the reverse order of removal.

WARNING:

- Perform additional services when installing front passenger seat. Refer to <u>SRC-42, "ZERO POINT</u> <u>RESET : Description"</u>.
- Zero point reset must be performed every time the front passenger seat is removed from the vehicle.
- Zero point reset is done after the front passenger seat is installed in vehicle and all bolts are tightened to specification.

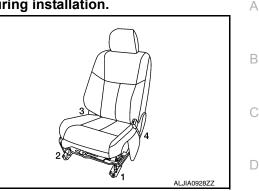
< REMOVAL AND INSTALLATION >

CAUTION:

Make sure that the seat harness or the floor trim is not damaged during installation.

• When installing the RH front seat, tighten the bolts in the order shown.





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PASSENGER SIDE : Removal and Installation - Seatback Board

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat repair. It can lead to personal injury if the side air bag module should accidentally deploy. CAUTION:

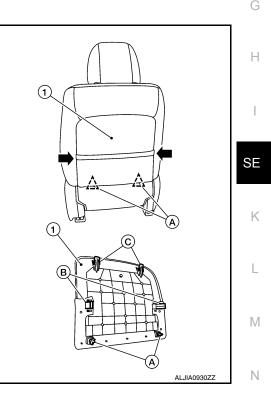
Always work from the side or back of the seatback, do not work in front of seat.

REMOVAL

1. Remove the seatback board (1).

NOTE: The back side of the seatback board is shown to assist with identifying fastener location.

- a. Release the two bottom clips (A) using a suitable tool. ∴ Clip
- b. Insert fingers into sides (←) and pull out the seatback board, while pressing the side clips (B) to release from the seatback frame.
- c. Pull the seatback board down releasing the upper hooks (C) and remove.



INSTALLATION Installation is in the reverse order of removal. HEATED SEAT SWITCH

HEATED SEAT SWITCH : Removal and Installation

REMOVAL

- 1. Remove cluster lid C lower. Refer to IP-20, "Cluster Lid C Lower".
- 2. Remove shift selector handle. refer to <u>TM-183</u>, "<u>Removal and Installation</u>" (CVT: RE0F10D) or <u>TM-386</u>, <u>"Removal and Installation</u>" (CVT: RE0F10E).
- 3. Release metal clips, then disconnect harness connectors and remove shift selector finisher.

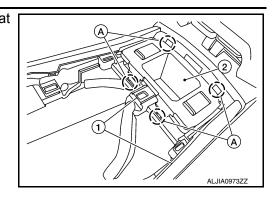
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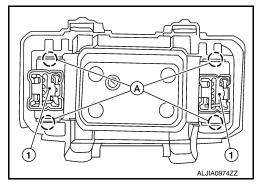
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< REMOVAL AND INSTALLATION >

4. Release pawls (A) using a suitable tool and release the seat heater switch finisher (2) from the center console (1).



- 5. Disconnect the harness connectors from the front heated seat switches.
- 6. Release pawls (A) using a suitable tool and remove the front heated seat switches (1) from the seat heater switch finisher.



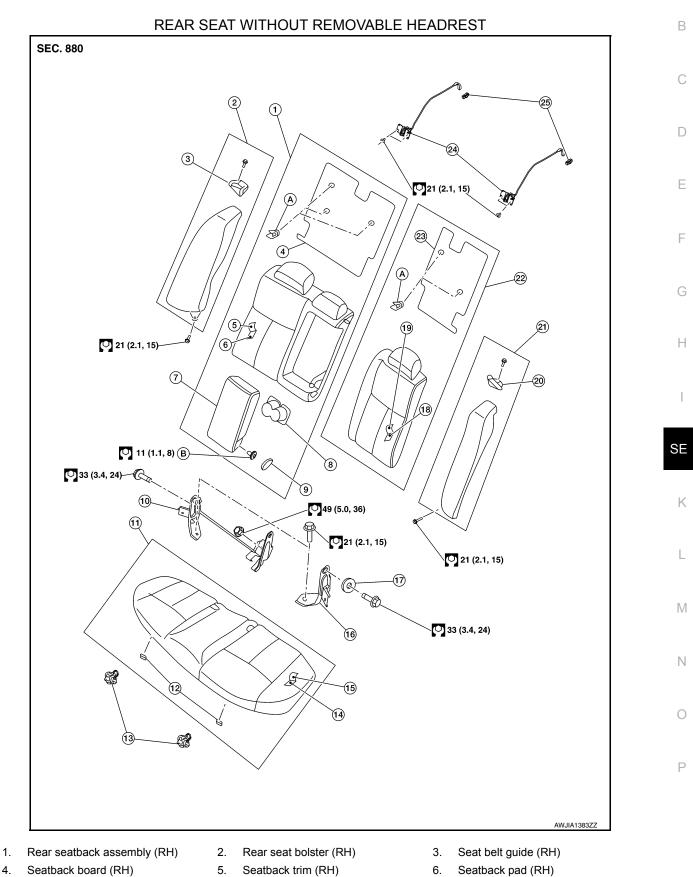
INSTALLATION Installation is in the reverse order of removal.

REAR SEAT

Exploded View

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А



4. Seatback board (RH)

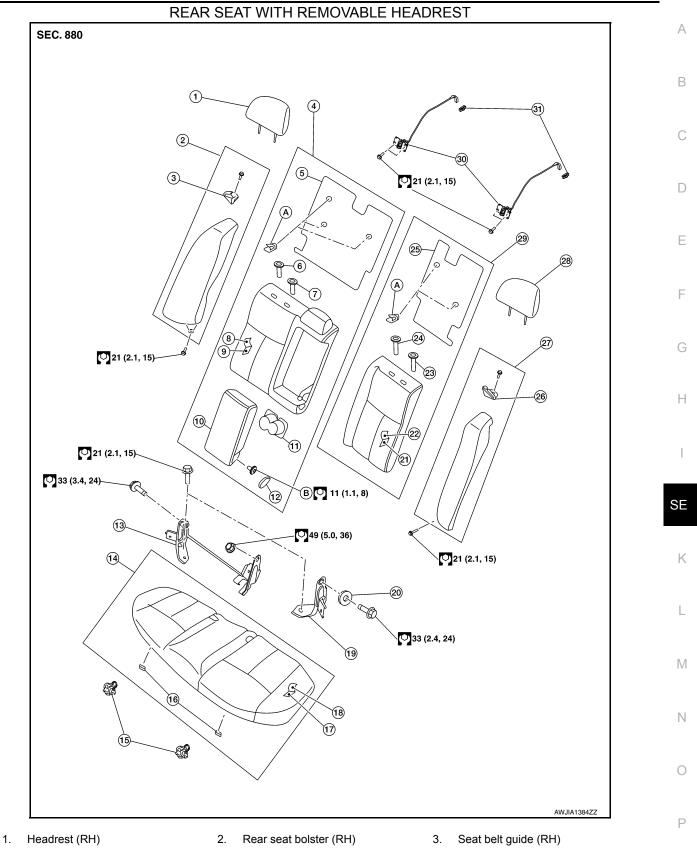
< REMOVAL AND INSTALLATION >

- 7. Armrest
- 10. Seatback hinge assembly (RH)
- 13. Seat cushion lock
- 16. Seatback hinge (LH)
- 19. Seatback trim (LH)
- 22. Rear seatback assembly (LH)
- 25. Cable guide

- 8. Cup holder
- 11. Seat cushion assembly
- 14. Seat cushion pad
- 17. Wave washer
- 20. Seat belt guide (LH)
- 23. Seatback board (LH)
- A. Seatback board clips

- 9. Armrest hinge finisher
- 12. Seat cushion wire cover
- 15. Seat cushion trim
- 18. Seatback pad (LH)
- 21. Rear seat bolster (LH)
- 24. Seatback latch assembly
- B. Armrest pivot bolt

< REMOVAL AND INSTALLATION >



- 4. Rear seatback assembly (RH)
- 7. Headrest holder (RH) (locked)
- 10. Armrest
- 13. Seatback hinge assembly (RH)
- 16. Seat cushion wire cover
- 5. Seatback board (RH)
- 8. Seatback trim (RH)
- 11. Cup holder
- 14. Seat cushion assembly
- 17. Seat cushion pad

- 6. Headrest holder (RH) (free)
- 9. Seatback pad (RH)
- 12. Armrest hinge finisher
- 15. Seat cushion lock
- 18. Seat cushion trim



26. Seat belt guide (LH)

20. Wave washer

29. Rear seatback assembly (LH)

23. Headrest holder (LH) (locked)

A. Seatback board clips

Removal and Installation - Seat Cushion Assembly

< REMOVAL AND INSTALLATION >

19. Seatback hinge (LH)

25. Seatback board (LH)

22. Seatback trim (LH)

28. Headrest (LH)

31. Cable guide

- Locate the seat cushion lock (2) at the front bottom of the seat cushion assembly (one for each side). Pull the release lever (A) forward and lift the seat cushion upward to release the seat cushion wire (1) from the seat cushion lock (2).
 ⇒: Front
- 2. Then pull the seat cushion assembly forward to remove.
- Removal and Installation Seat Assembly

REMOVAL

NOTE:

Rear seatback assembly (RH) must be removed first, then rear seatback assembly (LH) can be removed.

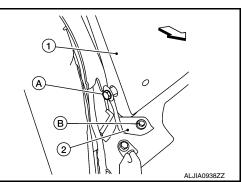
- 1. Remove the rear seat cushion assembly. Refer to <u>SE-42, "Removal and Installation Seat Cushion</u> <u>Assembly"</u>.
- 2. Remove the rear seat bolster (RH). Refer to SE-44, "Removal and Installation Rear Seat Bolster".
- 3. Remove the rear seatback assembly (RH) (1).
- Remove the seatback pivot bolt (A).
 CAUTION:
 Do not remove hinge bolt (B) or seatback alignment may be

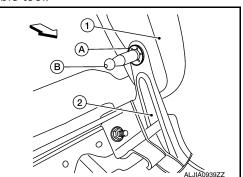
necessary.

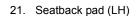
- b. Release the seatback latch assembly then remove the rear seatback assembly (1) from the seatback hinge (RH) (2).
- c. Remove the rear seatback assembly (RH).
- 4. Remove the rear seat bolster (LH). Refer to SE-44, "Removal and Installation Rear Seat Bolster".
- 5. Remove the rear seatback assembly (LH) (1).
- Remove retaining clip (A) from seatback pivot pin (B) using a suitable tool.
 (2) Seatback hinge (RH)
 NOTE:

Retaining clip (A) is used for factory installation only, it is not a serviceable part and not necessary to use during installation.

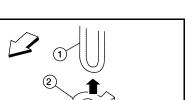








- 24. Headrest holder (LH) (free)
- 27. Rear seat bolster (LH)
- 30. Seatback latch assembly
- B. Armrest pivot bolt



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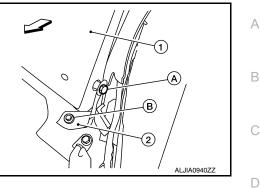
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REAR SEAT

< REMOVAL AND INSTALLATION >

- Remove the seatback pivot bolt (A).
 CAUTION:
 Do not remove hinge bolt (B) or seatback alignment may be necessary.
- c. Release the seatback latch assembly then remove the rear seatback assembly (1) from the seatback hinge (LH) (2).
- d. Remove the rear seatback assembly (LH).



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INSTALLATION

Installation is in the reverse order of removal.

Tighten bolts and nuts to specification. Refer to <u>SE-39, "Exploded View"</u>.

Removal and Installation - Seatback Hinge

REMOVAL

- Remove the seat cushion assembly, rear seatback assembly (RH), and the rear seatback assembly (LH). Refer to <u>SE-42</u>, "<u>Removal and Installation - Seat Assembly</u>".
- 2. Remove the bolt and nut from the seatback hinge assembly (RH), then remove.
- 3. Remove the bolt from the seatback hinge (LH), then remove.

INSTALLATION

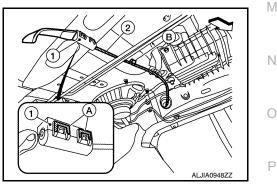
- 1. Install seatback hinge assembly (RH) and seatback hinge (LH) loosely.
- 2. Install the rear seatback assembly (LH) and engage into seatback latch assembly.
- 3. Install the rear seatback assembly (RH) and engage into seatback latch assembly.
- 4. Tighten seatback hinge nut and bolts to specification. Refer to <u>SE-39</u>, "Exploded View". CAUTION:
 - Ensure rear seatback assemblies (LH/RH) fold and latch properly. Adjust if necessary.
- 5. Install remaining components in reverse order of removal.

Removal and Installation - Seatback Latch Assembly

REMOVAL

- 1. Remove the rear seat bolster (LH/RH). Refer to <u>SE-44, "Removal and Installation Rear Seat Bolster"</u>.
- 2. Place the rear seatback assemblies (LH/RH) in the folded down position.
- 3. Remove the rear parcel shelf finisher. Refer to INT-26. "Exploded View".
- 4. From trunk area release pawls (A) to open cable guide (1).
- Unclip latch cable (2) at location (B).
 <⊐: Front
 - NOTE:

LH side shown; RH side similar.



6. Remove two seatback latch assembly bolts and the seatback latch assembly.

INSTALLATION

Installation is in the reverse order of removal.

• Tighten two seatback latch assembly bolts to specification. Refer to SE-39. "Exploded View".



< REMOVAL AND INSTALLATION >

Removal and Installation - Armrest Assembly

REMOVAL

- 1. Place the rear seatback assembly LH in the folded down position.
- 2. Remove the armrest hinge finisher using a suitable tool.
- 3. Remove the armrest pivot bolt and the armrest.

INSTALLATION

- Installation is in the reverse order of removal.
- Tighten the armrest pivot bolt to specification. Refer to SE-39, "Exploded View".

Removal and Installation - Rear Seat Bolster

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REMOVAL

- 1. Remove the seat cushion assembly. Refer to SE-42, "Removal and Installation Seat Cushion Assembly".
- 2. Remove the seat belt from the seat belt guide.
- 3. Remove the bolt at bottom of rear seat bolster.
- 4. Lift the rear seat bolster to remove.

INSTALLATION

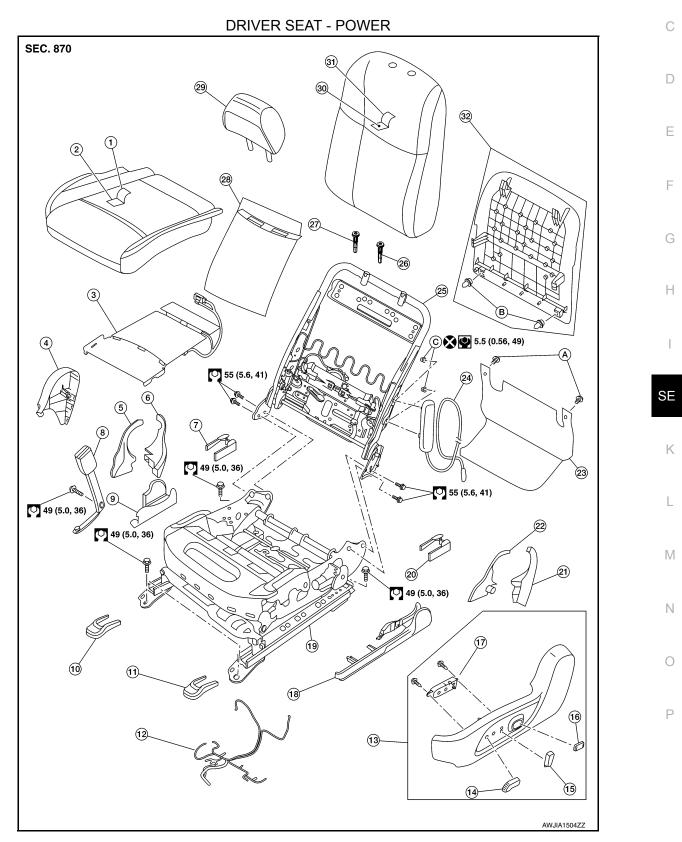
Installation is in the reverse order of removal.

• Tighten rear seat bolster bolt to specification. Refer to SE-39, "Exploded View".

UNIT DISASSEMBLY AND ASSEMBLY > UNIT DISASSEMBLY AND ASSEMBLY FRONT SEAT DRIVER SIDE

FRONT SEAT

DRIVER SIDE : Exploded View



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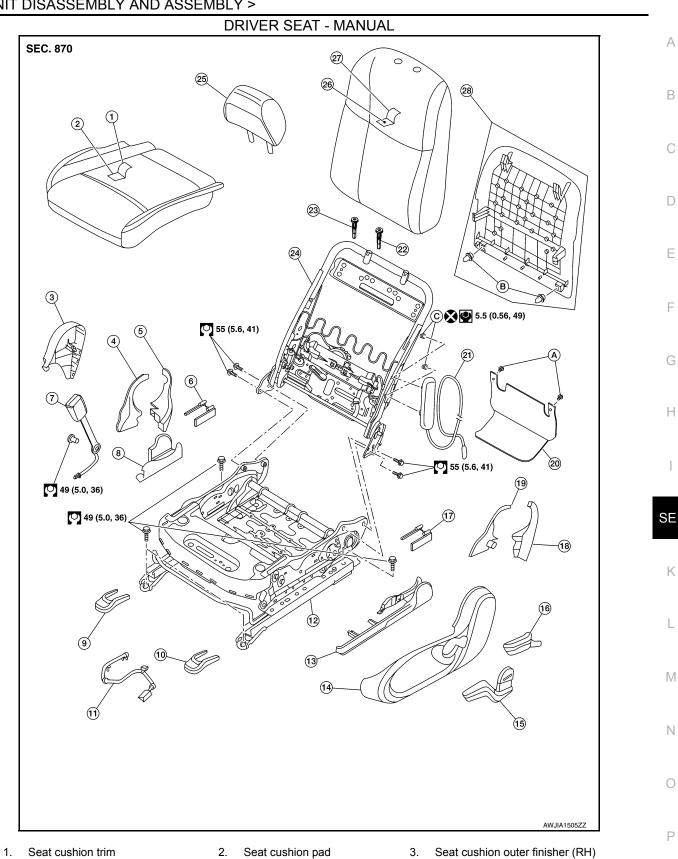
< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Seat cushion trim
- Seat cushion outer finisher (RH) 4.
- 7. Rear slide cover (RH)
- 10. Front slide cover (RH)
- 13. Seat cushion outer finisher (LH)
- 16. Lumbar support switch (if equipped) 17. Power seat switch
- 19. Seat cushion frame
- 22. Seat cushion inner finisher (LH front) 23. Rear hinge cover
- 25. Seatback frame
- 28. Seatback heater (if equipped)
- 31. Seatback trim
- Β. Seatback board clips

- 2. Seat cushion pad
- Seat cushion inner finisher (RH 6. 5. front)
- 8. Seat belt buckle
- 11. Front slide cover (LH)
- 14. Seat slide knob
- 20. Rear slide cover (LH)
- 26. Headrest holder (locked)
- 29. Headrest
- 32. Seatback board
- C. Side air bag module nuts

- 3. Seat cushion heater (if equipped)
 - Seat cushion inner finisher (RH rear)
- 9. Slide cover (RH)
- 12. Seat harness
- 15. Seat recline knob
- Slide cover (LH) 18.
- Seat cushion inner finisher (LH rear) 21.
- Side air bag module 24.
- Headrest holder (free) 27.
- 30. Seatback pad
- Rear hinge cover clips Α.

< UNIT DISASSEMBLY AND ASSEMBLY >



- 4. Seat cushion inner finisher (RH front)
- Seat belt buckle 7.
- 10. Front slide cover (LH)
- 13. Slide cover (LH)

- 5. Seat cushion inner finisher (RH 6. rear)
- Slide cover (RH) 8.
- 11. Seat harness
- 14. Seat cushion outer finisher (LH) 15. Lift lever
- Rear slide cover (RH)
- Front slide cover (RH) 9.
- 12. Seat cushion frame



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FRONT SEAT

< UNIT DISASSEMBLY AND ASSEMBLY >

16. Recline lever

- 17. Rear slide cover (LH)
- 19. Seat cushion inner finisher (LH front) 20. Rear hinge cover
 - 23. Headrest holder (free)
 - 26. Seatback pad
 - A. Rear hinge cover clips
- 25. Headrest28. Seatback board
- C. Side air bag module nuts

22. Headrest holder (locked)

DRIVER SIDE : Disassembly and Assembly

SEATBACK ASSEMBLY

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.
- During disassembly do not damage the seatback pad or seatback heater. NOTE:

If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.

Disassembly

- 1. Remove the front driver seat. Refer to <u>SE-31, "DRIVER SIDE : Removal and Installation Seat Assembly"</u>.
- 2. Remove the seatback board. Refer to <u>SE-32, "DRIVER SIDE : Removal and Installation Seatback</u> <u>Board"</u>.

- 18. Seat cushion inner finisher (LH rear)
- 21. Side air bag module
- 24. Seatback frame
- 27. Seatback trim
- B. Seatback board clips

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< UNIT DISASSEMBLY AND ASSEMBLY >

- 3. Release the J-clips (A) holding the seatback trim to the seatback frame.
- Remove the rear hinge cover (1).
- 5. Disconnect the harness connector (B) from the lumbar support assembly (if equipped).
- 6. Disconnect the harness connector (C) from the reclining motor.
- 7. Unclip the harness at locations (E) (if equipped). NOTE: Take note of harness routing and attachment location for accurate installation.
- 8. Unclip the side air bag module harness at locations (D).

9. From the bottom of the seat.

equipped).

a. For power seat:

: Metal clip

shown.

(): Pawl

i. ii. Remove screw (A).

iii. Release pawls to separate.

a. Unclip the side air bag module harness (1) at locations (A). NOTE: Take note of harness routing and attachment location for accu-

10. Remove the seat cushion outer finisher (LH) (1).

rate installation. b. Disconnect harness connector (B) from the seatback heater (if

Release metal clips (B) from the seat cushion frame (2), as

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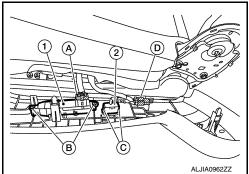
Revision: May 2014





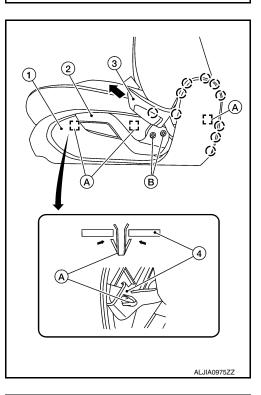
< UNIT DISASSEMBLY AND ASSEMBLY >

- iv. Disconnect the harness connector (A) from the power seat switch (1).
- v. Remove screws (B) if necessary to replace the power seat switch (1).
- vi. Disconnect the harness connector (D) from the lumbar support switch (2) (if equipped).
- vii. Release pawls (C) if necessary to replace the lumbar support switch (2) (if equipped).

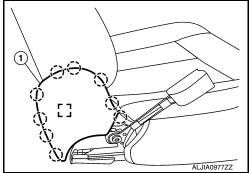


- b. For manual seat:
- i. Release pawl and remove recline lever (3) as shown.
- ii. Remove two screws (B) and remove the lift lever (2).
- iii. Release metal clips (A) from the seat cushion frame (4) as shown.
 - : Metal clip
- iv. Release the remaining pawls then remove the seat cushion outer finisher (LH) (1).

(): Pawl



- 11. Remove the seat cushion outer finisher (RH) (1).
- a. Release pawls then pull to release the metal clip.
 - : Metal clip
 - (): Pawl



12. Remove the seat cushion inner finisher front (LH/RH) and seat cushion inner finisher rear (LH/RH).

< UNIT DISASSEMBLY AND ASSEMBLY >

13. Remove bolts (A) on both sides of seatback frame (1) and remove the seatback assembly (1).

- 14. Remove the seatback pad from the seatback frame.
- Release the headrest holder locks as shown and remove the headrest holders.
 CAUTION:

Before removing/installing the headrest holder, check its orientation (front/rear and right/left).

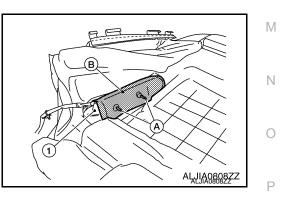
Remove and discard the side air bag module nuts (A).
 CAUTION:

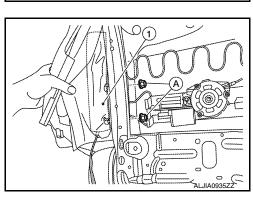
Do not reuse the side air bag module nuts. (1): Side air bag module

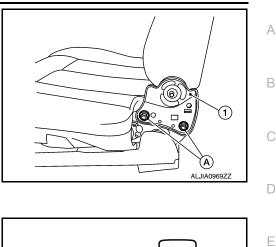
c. Disengage the side air bag module studs from the seatback frame and lift the seatback trim and seatback pad as an assembly to remove from the seatback frame.

SE-51

- 15. Separate the seatback trim from the seatback pad (if necessary).
- a. Open the seatback trim and release the side air bag module studs (A) protruding through holes in the chute (B).
- b. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.







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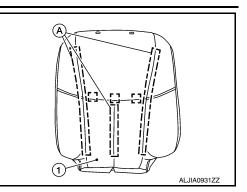
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< UNIT DISASSEMBLY AND ASSEMBLY >

- c. Pull the seatback trim (1) upward from bottom to release hook fasteners (A).
- d. Remove three hog rings and separate the seatback trim from the seatback pad.
 - E Hog ring
 - NOTE:

Remove all pieces of hog rings and discard them.



16. Remove the seatback heater from seatback pad (if necessary). Refer to <u>SE-60, "DRIVER SIDE : Front</u> <u>Seat Heater"</u>.

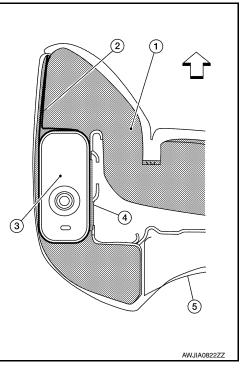
Assembly

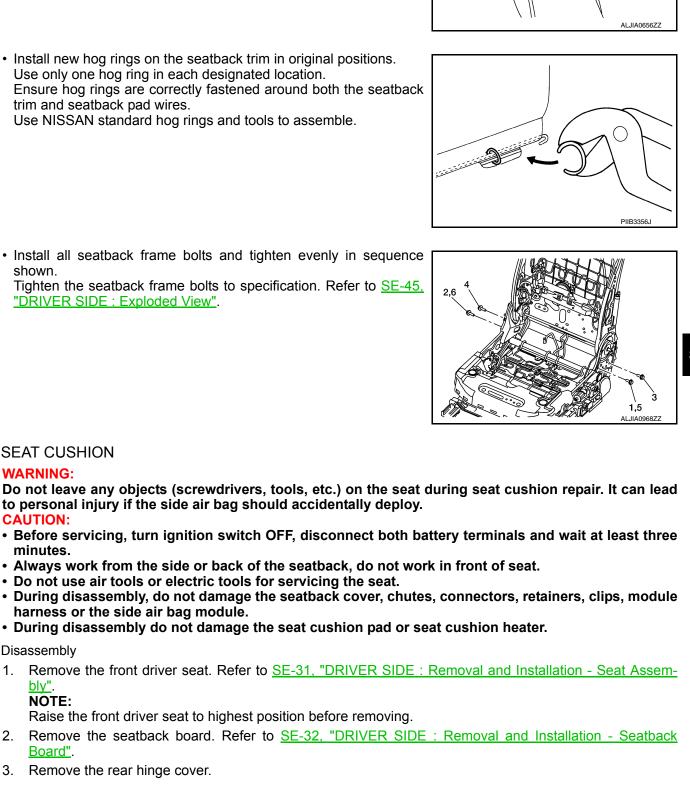
Assembly is in the reverse order of disassembly.

- CAUTION:
- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17, "SRS Final Check"</u>.
- When installing the side air bag module, make sure the side air bag chute (2) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
 - (1) Seatback pad
 - (4) Frame
 - (5) Seatback board
 -

CAUTION:

- Do not reuse side air bag module nuts.
- Make sure the side air bag module nuts are tightened to specification. Refer to <u>SE-45, "DRIVER SIDE : Exploded</u> View".





Use only one hog ring in each designated location. Ensure hog rings are correctly fastened around both the seatback trim and seatback pad wires.

· Install all seatback frame bolts and tighten evenly in sequence shown.

Tighten the seatback frame bolts to specification. Refer to <u>SE-45</u>, "DRIVER SIDE : Exploded View".

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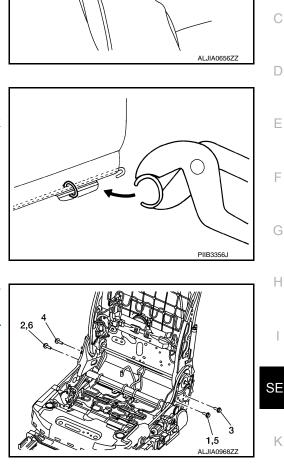
SE-53

2015 Altima Sedan

FRONT SEAT

< UNIT DISASSEMBLY AND ASSEMBLY >

 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (+) to ensure the hook fasteners below the seatback trim are fastened properly.



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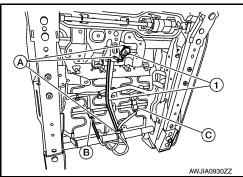
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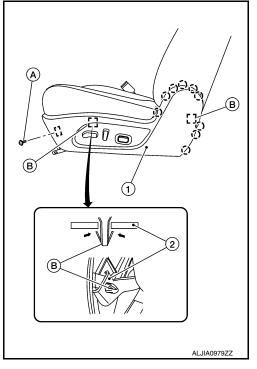
< UNIT DISASSEMBLY AND ASSEMBLY >

- 4. From the bottom of the seat, disconnect the harness connector (C) from the seat cushion heater (if equipped).
 - (A) Side air bag module harness clips.
 - (B) Harness connector for the seatback heater (if equipped) **NOTE:**

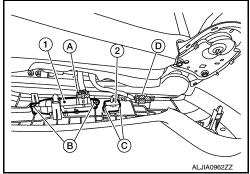
Take note of harness routing and attachment location for accurate installation.



- 5. Remove the seat cushion outer finisher (LH) (1).
- a. For power seat:
- i. Remove screw (A).
- ii. Release metal clips (B) from the seat cushion frame (2), as shown.
 - : Metal clip
- iii. Release pawls to separate.
 - (): Pawl



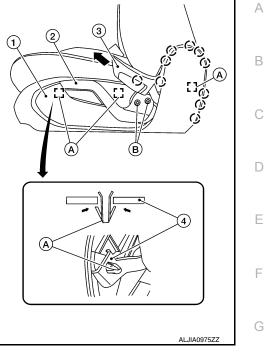
- iv. Disconnect the harness connector (A) from the power seat switch (1).
- v. Remove screws (B) if necessary to replace the power seat switch (1).
- vi. Disconnect the harness connector (D) from the lumbar support switch (2) (if equipped).
- vii. Release pawls (C) if necessary to replace the lumbar support switch (if equipped).



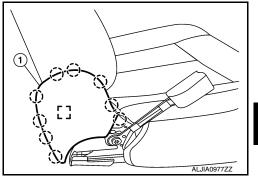
< UNIT DISASSEMBLY AND ASSEMBLY >

- b. For manual seat:
- i. Release pawl and remove recline lever (3) as shown.
- ii. Remove two screws (B) and remove the lift lever (2).
- iii. Release metal clips (A) from the seat cushion frame (4), as shown.
 - []: Metal clip
- iv. Release the remaining pawls then remove the seat cushion outer finisher (LH) (1).

(_): Pawl



- 6. Remove the seat cushion outer finisher (RH) (1).
- a. Release pawls then pull to release the metal clip.
 - (): Pawl



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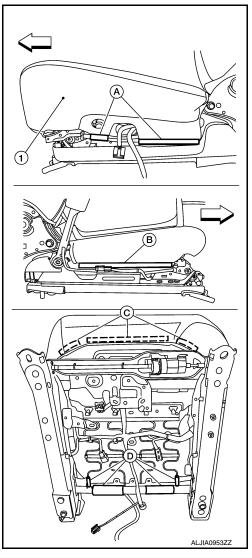
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< UNIT DISASSEMBLY AND ASSEMBLY >

- Remove the seat cushion trim (1) and seat cushion pad as an assembly.
 ⇒:Front
- a. Release J-clips (A) holding the seat cushion trim to the seat cushion frame.
- b. Release J-clip (B) holding the seat cushion trim to the seat cushion frame.
- c. Release J-clips (D) holding the seat cushion trim to the seat cushion frame.
- d. Release retainer strips (C) holding the seat cushion trim to the seat cushion frame.
- e. Disconnect the harness connector from the seat cushion heater (if equipped).
 NOTE:

Take note of harness routing and attachment location for accurate installation.

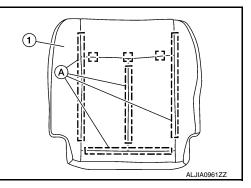
8. Remove the seat cushion trim (1) and the seat cushion pad from the seat cushion frame.



- 9. Separate the seat cushion trim (1) from the seat cushion pad.
- a. Pull the seat cushion trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seat cushion trim from the seat cushion pad.
 - E: Hog ring

NOTE:

Remove all pieces of hog rings and discard them.



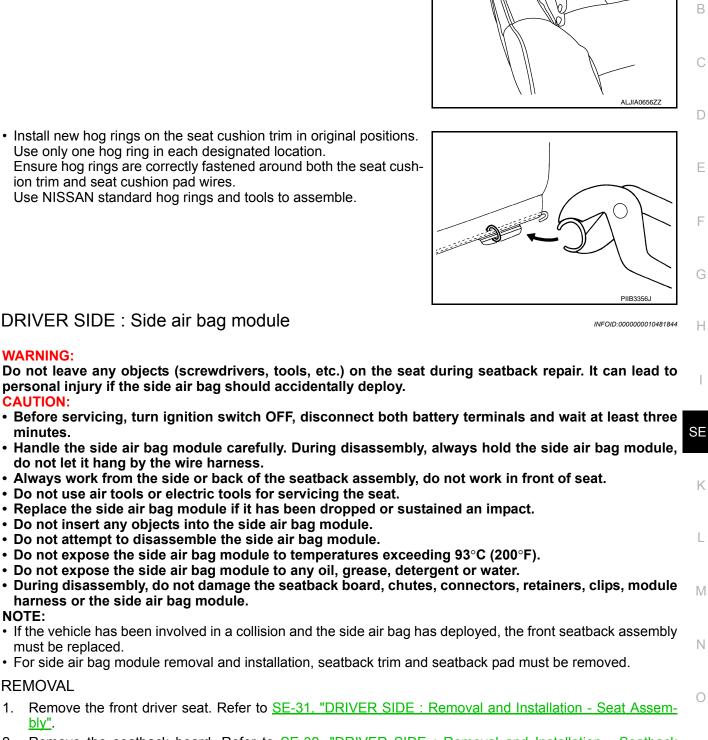
 Remove seat cushion heater from seat cushion pad (if necessary). Refer to <u>SE-60, "DRIVER SIDE : Front</u> <u>Seat Heater"</u>.

Assembly

Assembly is in the reverse order of disassembly.

CAUTION:

- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17, "SRS Final Check"</u>.



Remove the seatback board. Refer to SE-32. "DRIVER SIDE : Removal and Installation - Seatback P Board".

< UNIT DISASSEMBLY AND ASSEMBLY >

 Install new hog rings on the seat cushion trim in original positions. Use only one hog ring in each designated location. Ensure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires.

 When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown (\bigstar) to ensure the hook

fasteners below the seat cushion trim are fastened properly.

Use NISSAN standard hog rings and tools to assemble.

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< UNIT DISASSEMBLY AND ASSEMBLY >

- 3. Release the J-clips (A) holding the seatback trim (1) to the seatback frame.
- 4. Remove the rear hinge cover (1).
- Unclip the side air bag module harness at locations (D).
 (B) Harness connector for the lumbar support assembly (if equipped)

(C) Harness connector for the reclining motor (if equipped)

(E) Harness clips (if equipped)

NÓTE:

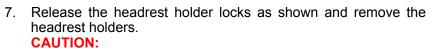
Take note of harness routing and attachment location for accurate installation.



a. Unclip the side air bag module harness (1) at locations (A). **NOTE:**

Take note of harness routing and attachment location for accurate installation.

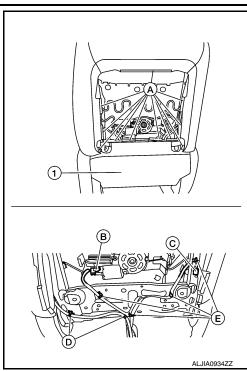
b. Disconnect the harness connector (B) from the seatback heater (if equipped).

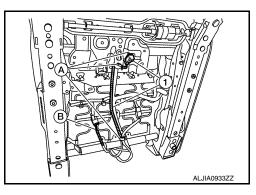


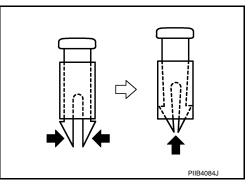
Before removing/installing the headrest holder, check its orientation (front/rear and right/left).

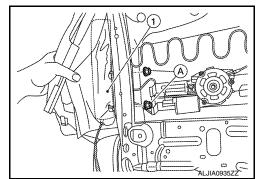
 Remove and discard the two side air bag module nuts (A).
 (1) Side air bag module CAUTION:
 Do not rouse the side air bag module nuts

Do not reuse the side air bag module nuts.



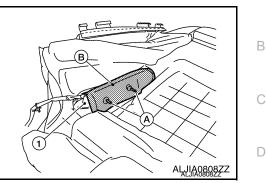






< UNIT DISASSEMBLY AND ASSEMBLY >

- 9. Disengage the side air bag module studs from the seatback frame and lift the seatback cushion trim and seatback pad as an assembly to remove from the seatback frame.
- 10. Open the seatback cushion and release the side air bag module studs (A) protruding through holes in the chute (B).
- 11. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



CAUTION:

- Replace the front passenger air bag module if it has been dropped or sustained an impact.
- Do not strike the front passenger air bag module.



INSTALLATION

Installation is in the reverse order of removal. **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After installation is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17, "SRS Final Check"</u>.

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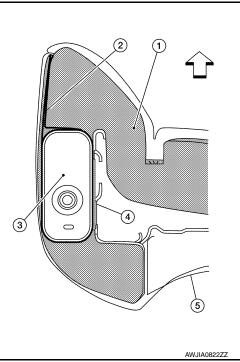
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< UNIT DISASSEMBLY AND ASSEMBLY >

- When installing the side air bag module, make sure the side air bag chute (2) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
 - (1) Seatback pad
 - (4) Frame
 - (5) Seatback board
 - <⊐: Front
- Tighten the side air bag nuts to specification. Refer to <u>SE-45</u>, <u>"DRIVER SIDE : Exploded View"</u>.
 - **CAUTION:**
 - Do not reuse side air bag module nuts.



DRIVER SIDE : Front Seat Heater

REMOVAL

Seat Heater - Seatback pad

- 1. Remove seatback pad. Refer to SE-48, "DRIVER SIDE : Disassembly and Assembly".
- 2. Carefully remove front seatback heater from seatback pad. CAUTION:
 - Carefully remove seatback heater from seatback pad.
 - Do not damage seatback pad when removing seatback heater, if damaged replace seatback pad

INSTALLATION

Seatback pad

- 1. Peel protective backing from front seatback heater and attach to seatback pad.
- 2. Secure the front seatback heater harness to the seatback frame.
- 3. Install the remaining seatback components. Refer to <u>SE-48, "DRIVER SIDE : Disassembly and Assembly"</u>.

REMOVAL

Seat Heater - Seat cushion pad

- 1. Remove seat cushion pad. Refer to <u>SE-48, "DRIVER SIDE : Disassembly and Assembly"</u>.
- 2. Carefully remove front seat cushion heater from seat cushion pad. CAUTION:
 - Carefully remove seat cushion heater from seat cushion pad.
 - Do not damage seat cushion pad when removing seat cushion heater, if damaged replace seat cushion pad

INSTALLATION

Seat cushion pad

- 1. Peel protective backing from front seat cushion heater and attach to seat cushion pad.
- 2. Secure the front seat cushion heater harness to the seat cushion frame.
- 3. Install the remaining seat cushion components. Refer to <u>SE-48, "DRIVER SIDE : Disassembly and Assembly"</u>.



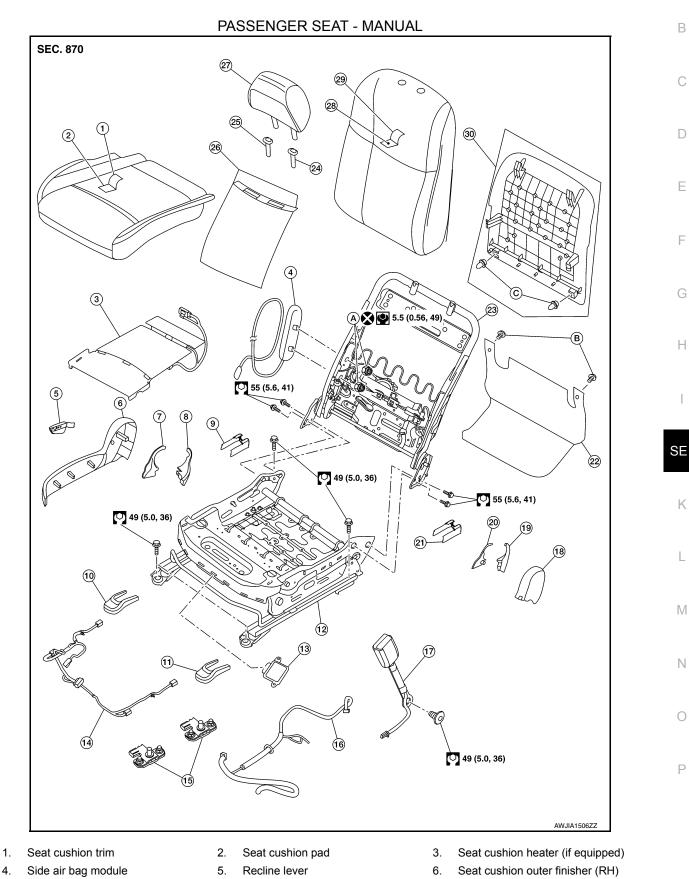
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PASSENGER SIDE

PASSENGER SIDE : Exploded View

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Seat cushion inner finisher (RH rear) 9.

< UNIT DISASSEMBLY AND ASSEMBLY >

- Seat cushion inner finisher (RH 7. front)
- 10. Front slide cover (RH)
- 13. Occupant classification control unit
- 16. Seat harness
- 22. Rear hinge cover
- 25. Headrest holder (free)
- 28. Seatback pad
- A. Side air bag module nuts

- 11. Front slide cover (LH)
- 14. Occupant classification harness
- 17. Seat belt buckle

8.

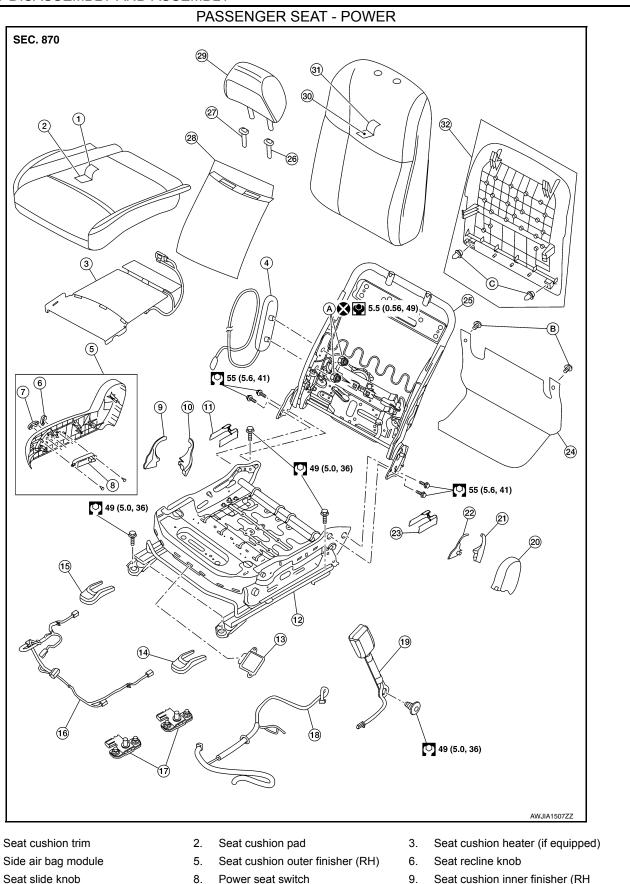
- 19. Seat cushion inner finisher (LH rear) 20. Seat cushion inner finisher (LH front) 21.
 - 23. Seatback frame
 - 26. Seatback heater (if equipped)
 - 29. Seatback trim
 - В. Rear hinge cover clips

- 12. Seat cushion frame
- 15. Occupant classification sensor

Rear slide cover (RH)

- 18. Seat cushion inner finisher (LH rear)
- Rear slide cover (LH)
- 24. Headrest holder (locked)
- 27. Headrest
- 30. Seatback board
- C. Seatback board clips

< UNIT DISASSEMBLY AND ASSEMBLY >



- 10. Seat cushion inner finisher (RH rear) 11. Rear slide cover (RH)
- 13. Occupant classification control unit 14. Rear slide cover (RH)
- Seat cushion inner finisher (RH 9. front)
- 12. Seat cushion frame
- 15. Front slide cover (RH)

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< UNIT DISASSEMBLY AND ASSEMBLY >

16. Occupant classification harness

19. Seat belt buckle

25. Seatback frame

28. Seatback heater

31. Seatback trim

17. Occupant classification sensors

FRONT SEAT

- 22. Seat cushion inner finisher (LH front) 23. Rear slide cover (LH)
 - 26. Headrest holder (locked)
 - 29. Headrest
 - 32. Seatback board
- B. Rear hinge cover clips
- - C. Seatback board clips
- PASSENGER SIDE : Disassembly and Assembly

SEATBACK ASSEMBLY

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy.

CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.
- During disassembly do not damage the seatback pad or seatback heater. NOTE:

If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.

Disassembly

- 1. Remove the front passenger seat. Refer to SE-36, "PASSENGER SIDE : Removal and Installation - Seat Assembly".
- Remove the seatback board. Refer to SE-37, "PASSENGER SIDE : Removal and Installation Seatback 2. Board".

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- 20. Seat cushion outer finisher (LH)
 - 21. Seat cushion inner finisher (LH rear) 24. Rear hinge cover
 - 27. Headrest holder (free)
 - 30. Seatback pad

Seat harness

A. Side air bag module nuts

< UNIT DISASSEMBLY AND ASSEMBLY >

- 3. Release the J-clips (A) holding the seatback trim to the seatback frame.
- Remove the rear hinge cover (1).
- 5. Unclip the side air bag module harness at locations (B). NOTE:

Take note of harness routing and attachment location for accurate installation.

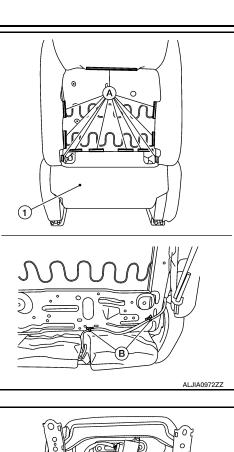
- 6. From the bottom of the seat.
- a. Unclip the side air bag module harness (1) at locations (A). NOTE: Take note of harness routing and attachment location for accu-

rate installation.

b. Disconnect harness connectors (B) from the seatback heater (if equipped).

(C) Harness connector for the seat cushion heater

- 7. Remove the seat cushion outer finisher (RH) (1).
- a. For power seat:
- Release metal clips (A) from the seat cushion frame (3) as i. shown (��).
 - : Metal clip
- ii. Release pawls to separate. (): Pawl
- iii. Disconnect the harness connector from the power seat switch (2) and if necessary remove screws and power seat switch.



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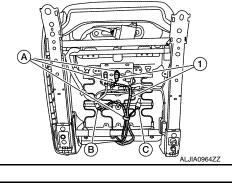
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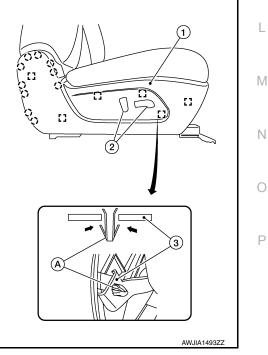
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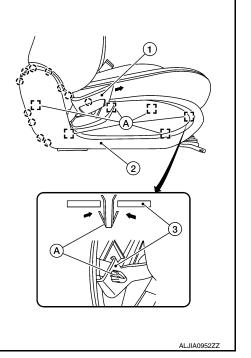


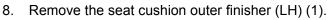


< UNIT DISASSEMBLY AND ASSEMBLY >

- b. For manual seat:
- i. Remove the seat cushion outer finisher (RH) (2).
- ii. Release pawl and remove recline lever (1) as shown.
- iii. Release metal clips (A) from the seat cushion frame (3) as shown (⇐).
 - []: Metal clip
- iv. Release the remaining pawls then remove the seat cushion outer finisher (RH) (2).

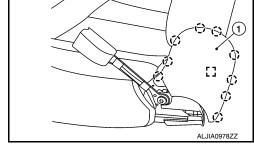
(_): Pawl



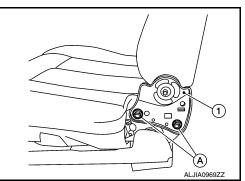


a. Release pawls then pull to release the metal clip.

(_): Pawl



- 9. Remove the seat cushion inner finisher front (LH/RH) and seat cushion inner finisher rear (LH/RH).
- 10. Remove bolts (A) on both sides of seatback assembly (1) and remove the seatback assembly (1).



11. Remove the seatback pad from the seatback frame.

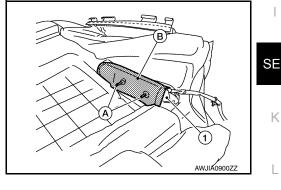
< UNIT DISASSEMBLY AND ASSEMBLY >

Release the headrest holder locks as shown and remove the headrest holders.
 CAUTION:

Before removing/installing the headrest holder, check its orientation (front/rear and right/left).

b. Remove and discard the side air bag module nuts (A).
 (1) Side air bag module
 CAUTION:
 Do not reuse the side air bag module nuts.

- c. Disengage the side air bag module studs from the seatback frame and lift the seatback trim and seatback pad as an assembly to remove from the seatback frame.
- 12. Separate the seatback trim from the seatback pad (if necessary).
- a. Open the seatback trim and release the side air bag module studs (A) protruding through holes in the chute (B).
- b. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



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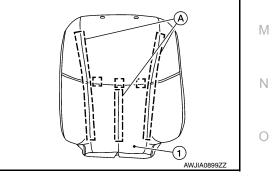
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- c. Pull the seatback trim (1) upward from bottom to release hook fasteners (A).
- d. Remove three hog rings and separate the seatback trim from the seatback pad.

: Hog ring

Remove all pieces of hog rings and discard them.



13. Remove the seatback heater from seatback pad (if necessary). Refer to <u>SE-76. "PASSENGER SIDE :</u> P <u>Front Seat Heater"</u>.

Assembly

Assembly is in the reverse order of disassembly.

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.

 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (
 to ensure the hook fas-

teners below the seatback trim are fastened properly.

 Install new hog rings on the seatback trim in original positions. Use only one hog ring in each designated location. Ensure hog rings are correctly fastened around both the seatback trim and seatback pad wires. Use NISSAN standard hog rings and tools to assemble.

FRONT SEAT

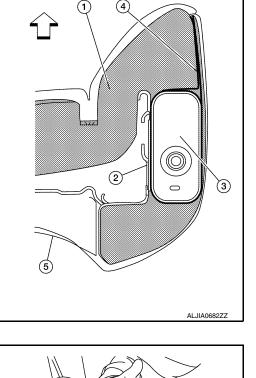
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17, "SRS Final Check"</u>.
- When installing the side air bag module, make sure the side air bag chute (4) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
 - (1) Seatback pad
 - (2) Frame
 - (5) Seatback board
 - <⊐: Front

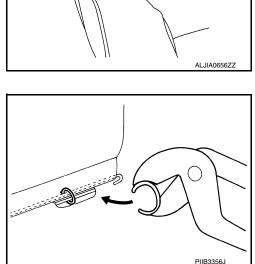
CAUTION:

• Do not reuse side air bag module nuts.

< UNIT DISASSEMBLY AND ASSEMBLY >

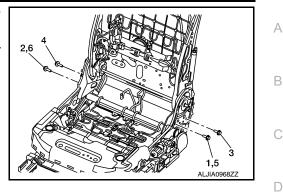
 Make sure the side air bag module nuts are tightened to specification. Refer to <u>SE-61</u>, "PASSENGER SIDE : Exploded <u>View"</u>.





< UNIT DISASSEMBLY AND ASSEMBLY >

- Install all seatback frame bolts and tighten evenly in sequence shown.
 - Tighten the seatback frame bolts to specification. Refer to <u>SE-61</u>, <u>"PASSENGER SIDE : Exploded View"</u>.



SEAT CUSHION

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seat cushion repair. It can lead to personal injury if the side air bag should accidentally deploy. CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Always work from the side or back of the seatback assembly, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat assembly.
- During disassembly, do not damage the seatback cover, chutes, connectors, retainers, clips, module harness or the side air bag module.
- During disassembly do not damage the seat cushion pad or seat cushion heater.

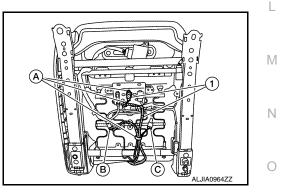
Disassembly

- 1. Remove the front passenger seat. Refer to <u>SE-36</u>, "PASSENGER SIDE : Removal and Installation Seat <u>Assembly</u>".
- 2. Disconnect the harness connector from the occupant classification system control unit.
- 3. Remove occupant classification system control unit screws.
- 4. Remove occupant classification system control unit.
 - CAUTION:
 Replace the occupant classification control unit if it has been dropped or sustained an impact.
 Do not strike the occupant classification control unit.
- 5. Remove the seatback board. Refer to <u>SE-37, "PASSENGER SIDE : Removal and Installation Seatback</u> <u>Board"</u>.
- 6. Remove the rear hinge cover.
- 7. From the bottom of the seat disconnect the harness connector (C) from the seat cushion heater (if equipped).
 - (A) Side air bag harness clips

(B) Harness connector for the seatback heater

NOTE:

Take note of harness routing and attachment location for accurate installation.



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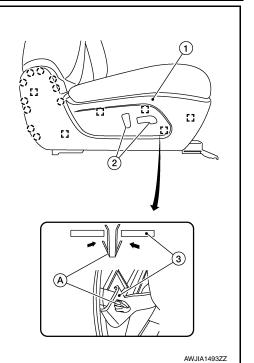
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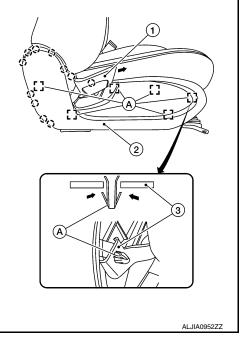
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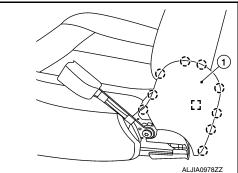
- 8. Remove the seat cushion outer finisher (RH) (1).
- a. For power seat:
- i. Release metal clips (A) from the seat cushion frame (3) as shown (←).
 - : Metal clip
- ii. Release pawls to separate.
 - (_): Pawl
- iii. Disconnect the harness connector from the power seat switch(2) and if necessary remove screws and power seat switch.



- b. For manual seat:
- i. Remove the seat cushion outer finisher (RH) (2).
- ii. Release pawl and remove recline lever (1) as shown.
- iii. Release metal clips (A) from the seat cushion frame (3) as shown (←).
 - []: Metal clip
- iv. Release the remaining pawls then remove the seat cushion outer finisher (RH) (2).

(]): Pawl





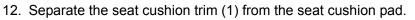
- 9. Remove the seat cushion outer finisher (LH) (1).
- a. Release pawls then pull to release the metal clip.
 - E: Metal clip
 - (_): Pawl

< UNIT DISASSEMBLY AND ASSEMBLY >

- 10. Remove the seat cushion trim (1) and seat cushion pad as an assembly. <⊐:Front
- a. Release J-clips (A) holding the seat cushion trim to the seat cushion frame.
- b. Release J-clip (B) holding the seat cushion trim to the seat cushion frame.
- c. Release J-clips (D) holding the seat cushion trim to the seat cushion frame.
- d. Release retainer strips (C) holding the seat cushion trim to the seat cushion frame.
- e. Disconnect the harness connector from the seat cushion heater (if equipped). NOTE:

Take note of harness routing and attachment location for accurate installation.

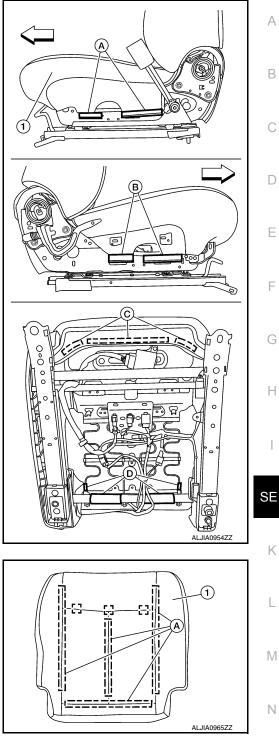
11. Remove the seat cushion trim (1) and the seat cushion pad from the seat cushion frame.



- a. Pull the seat cushion trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seat cushion trim from the seat cushion pad.
 - : Hog ring

NOTE:

Remove all pieces of hog rings and discard them.



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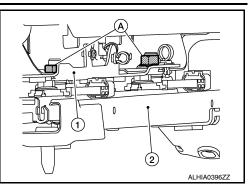
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- 13. Remove seat cushion heater from seat cushion pad. Refer to SE-76, "PASSENGER SIDE : Front Seat Heater".
- 14. Disconnect harness connector from occupant classification system sensors.
- 15. Slide seat frame to the full forward position, then release clips using a suitable tool and remove seat slide bar (if equipped).

< UNIT DISASSEMBLY AND ASSEMBLY >

Remove nuts (A) and separate seat frame (1) from seat track (LH) (2).
 CAUTION:

Do not reuse nuts. Replace with new parts during installation.

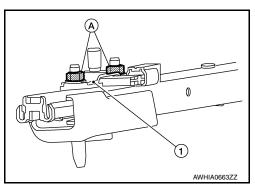


 Remove nuts (A) from occupant classification system sensor (1) and remove.
 CAUTION:

Do not reuse nuts. Replace with new parts during installation.

NOTE:

Rear sensor shown, front sensor similar.



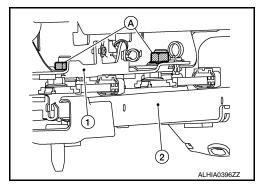
Assembly

Note the following and assemble in the reverse order of disassembly. **CAUTION:**

- Smooth out all wrinkles during assembly.
- Do not damage the harness connector during installation.
- Do not reuse nuts. Replace with new parts during installation.
- Tighten nuts to specification.
 - (1) Front passenger seat frame assembly
 - (2) Front passenger seat track (LH)

Seat track nuts (A)

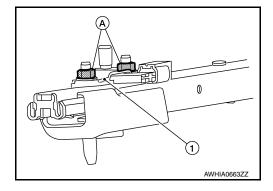
45N·m (4.6kg-m, 33ft-lb)



Tighten nut to specification.
 (1) Occupant classification system sensor

Occupant classification system sensor nut (A)

22N·m (2.2kg-m, 16ft-lb)



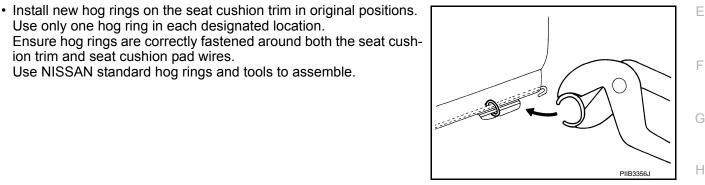
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After work is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.

FRONT SEAT

< UNIT DISASSEMBLY AND ASSEMBLY >

- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to SRC-17, "SRS Final Check".
- · When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown (\bigstar) to ensure the hook fasteners below the seat cushion trim are fastened properly.





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Use only one hog ring in each designated location. Ensure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires. Use NISSAN standard hog rings and tools to assemble.

PASSENGER SIDE : Side air bag module

WARNING:

Do not leave any objects (screwdrivers, tools, etc.) on the seat during seatback repair. It can lead to personal injury if the side air bag should accidentally deploy. CAUTION:

- Before servicing, turn ignition switch OFF, disconnect both battery terminals and wait at least three minutes.
- Handle the side air bag module carefully. During disassembly, always hold the side air bag module, do not let it hang by the wire harness.
- Always work from the side or back of the seatback, do not work in front of seat.
- Do not use air tools or electric tools for servicing the seat.
- Replace the side air bag module if it has been dropped or sustained an impact.
- Do not insert any objects into the side air bag module.
- Do not attempt to disassemble the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- During disassembly, do not damage the seatback board, chutes, connectors, retainers, clips, module harness or the side air bag module.

NOTE:

- If the vehicle has been involved in a collision and the side air bag has deployed, the front seatback assembly must be replaced.
- For side air bag module removal and installation, seatback trim and seatback pad must be removed.

REMOVAL

- 1. Remove the front passenger seat. Refer to SE-36, "PASSENGER SIDE : Removal and Installation Seat Assembly".
- 2. Remove the seatback board. Refer to SE-37, "PASSENGER SIDE : Removal and Installation Seatback Board".

FRONT SEAT

< UNIT DISASSEMBLY AND ASSEMBLY >

- Release the J-clips (A) holding the seatback trim (1) to the seat-3. back frame.
- 4. Remove the rear hinge cover (1).
- 5. Unclip the side air bag module harness at locations (B). NOTE:

Take note of harness routing and attachment location for accurate installation.

- 6. From the bottom of the seat.
- a. Unclip the side air bag module harness (1) at locations (A). NOTE:

Take note of harness routing and attachment location for accurate installation.

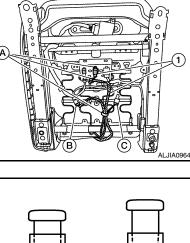
b. Disconnect the harness connector (B) from the seatback heater (if equipped).

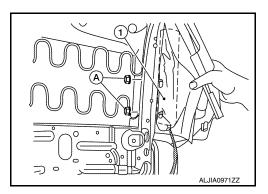
(C) Harness connector for seat cushion heater

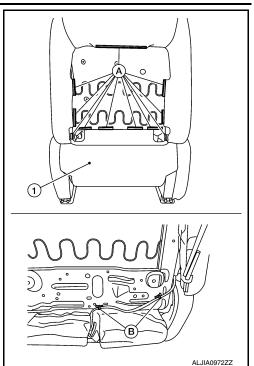
7. Release the headrest holder locks as shown and remove the headrest holders. **CAUTION:**

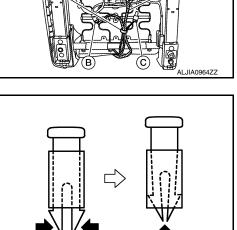
Before removing/installing the headrest holder, check its orientation (front/rear and right/left).

8. Remove and discard the two side air bag module nuts (A). (1) Side air bag module **CAUTION:** Do not reuse the side air bag module nuts.







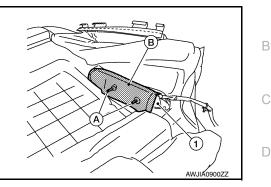


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FRONT SEAT

< UNIT DISASSEMBLY AND ASSEMBLY >

- 9. Disengage the side air bag module studs from the seatback frame and lift the seatback cushion trim and seatback pad as an assembly to remove from the seatback frame.
- 10. Open the seatback cushion and release the side air bag module studs (A) protruding through holes in the chute (B).
- 11. Pull the side air bag module (1) out of the chute (B) and remove from the seatback trim.



CAUTION:

- Replace the front passenger air bag module if it has been dropped or sustained an impact.
- Do not strike the front passenger air bag module.



INSTALLATION

Installation is in the reverse order of removal. **CAUTION:**

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- Smooth out all wrinkles during assembly.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.
- After installation is completed, check that no system malfunction is detected causing the air bag warning lamp to illuminate.
- If a malfunction is detected by the air bag warning lamp after repair or replacement of the malfunction parts, perform the SRS final check. Refer to <u>SRC-17, "SRS Final Check"</u>.

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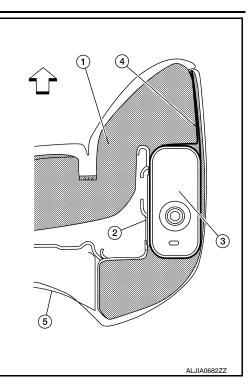
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- When installing the side air bag module, make sure the side air bag chute (4) is pulled over the outboard surface of the side air bag module (3). Make sure there are no wrinkles and the chute is not folded, twisted or pinched.
 - (1) Seatback pad
 - (2) Frame
 - (5) Seatback board
 - <⊐: Front
- Tighten the side air bag nuts to specification. Refer to <u>SE-61,</u> <u>"PASSENGER SIDE : Exploded View"</u>.
- CAUTION:
- Do not reuse side air bag module nuts.



PASSENGER SIDE : Front Seat Heater

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REMOVAL

Seat Heater - Seatback pad

- 1. Remove seatback pad. Refer to SE-64, "PASSENGER SIDE : Disassembly and Assembly".
- 2. Carefully remove front seatback heater from seatback pad. CAUTION:
 - Carefully remove seatback heater from seatback pad.
 - Do not damage seatback pad when removing seatback heater, if damaged replace seatback pad

INSTALLATION

Seatback pad

- 1. Peel protective backing from front seatback heater and attach to seatback pad.
- 2. Secure the front seatback heater harness to the seatback frame.
- 3. Install the remaining seatback components. Refer to <u>SE-64. "PASSENGER SIDE : Disassembly and Assembly"</u>.

REMOVAL

Seat Heater - Seat cushion pad

- 1. Remove seat cushion pad. Refer to <u>SE-64, "PASSENGER SIDE : Disassembly and Assembly"</u>.
- 2. Carefully remove front seat cushion heater from seat cushion pad. CAUTION:
 - Carefully remove seat cushion heater from seat cushion pad.
 - Do not damage seat cushion pad when removing seat cushion heater, if damaged replace seat cushion pad

INSTALLATION

Seat cushion pad

- 1. Peel protective backing from front seat cushion heater and attach to seat cushion pad.
- 2. Secure the front seat cushion heater harness to the seat cushion frame.
- 3. Install the remaining seat cushion components. Refer to <u>SE-64, "PASSENGER SIDE : Disassembly and Assembly"</u>.

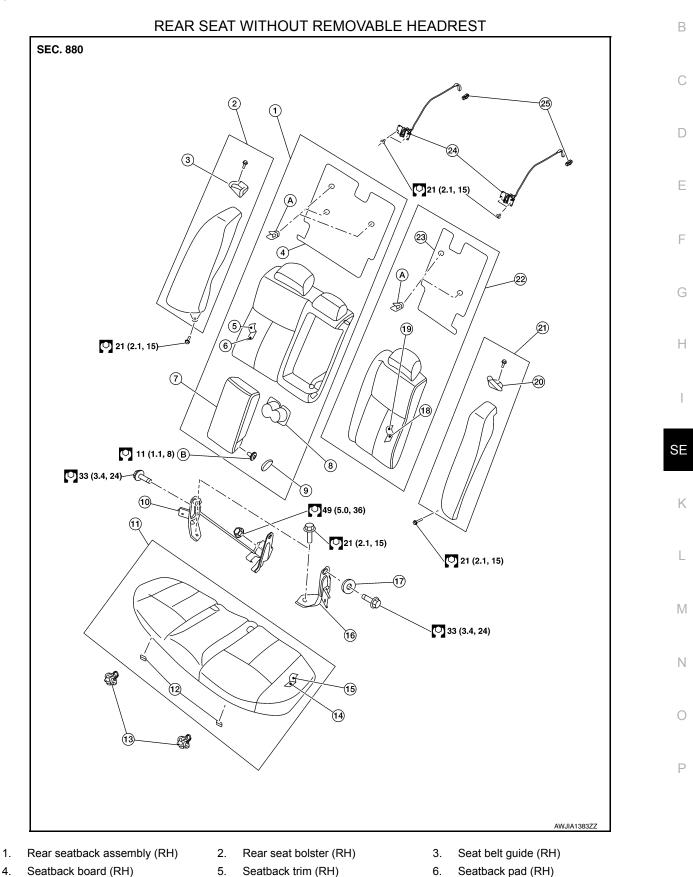


REAR SEAT

Exploded View

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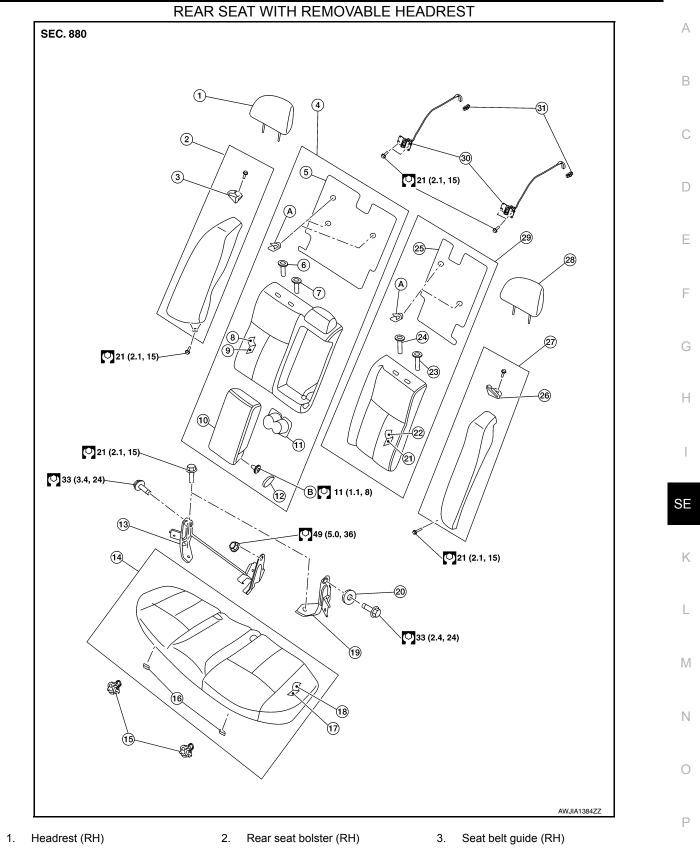
< UNIT DISASSEMBLY AND ASSEMBLY >

- 7. Armrest
- 10. Seatback hinge assembly (RH)
- 13. Seat cushion lock
- 16. Seatback hinge (LH)
- 19. Seatback trim (LH)
- 22. Rear seatback assembly (LH)
- 25. Cable guide

- 8. Cup holder
- 11. Seat cushion assembly
- 14. Seat cushion pad
- 17. Wave washer
- 20. Seat belt guide (LH)
- 23. Seatback board (LH)
- A. Seatback board clips

- 9. Armrest hinge finisher
- 12. Seat cushion wire cover
- 15. Seat cushion trim
- 18. Seatback pad (LH)
- 21. Rear seat bolster (LH)
- 24. Seatback latch assembly
- B. Armrest pivot bolt

< UNIT DISASSEMBLY AND ASSEMBLY >



- 4. Rear seatback assembly (RH)
- 7. Headrest holder (RH) (locked)
- 10. Armrest
- 13. Seatback hinge assembly (RH)
- 16. Seat cushion wire cover
- 5. Seatback board (RH)
- 8. Seatback trim (RH)
- 11. Cup holder
- 14. Seat cushion assembly
- 17. Seat cushion pad

- 6. Headrest holder (RH) (free)
- 9. Seatback pad (RH)
- 12. Armrest hinge finisher
- 15. Seat cushion lock
- 18. Seat cushion trim

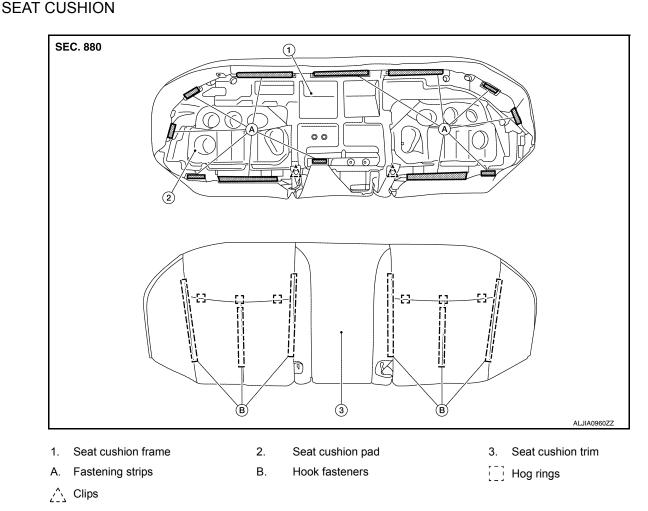
SE-79

- 19. Seatback hinge (LH)
- 22. Seatback trim (LH)
- 25. Seatback board (LH)
- 28. Headrest (LH)
- 31. Cable guide

Disassembly and Assembly

- 20. Wave washer
- 23. Headrest holder (LH) (locked) 26. Seat belt guide (LH)
- 29. Rear seatback assembly (LH)
- A. Seatback board clips
- 21. Seatback pad (LH)
- 24. Headrest holder (LH) (free)
- 27. Rear seat bolster (LH)
- 30. Seatback latch assembly
- B. Armrest pivot bolt

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Disassembly

- Remove the seat cushion assembly. Refer to SE-42, "Removal and Installation Seat Cushion Assembly".
- Remove the two clips that retain the seat cushion trim. 2.
- 3. Release the fastening strips from the seat cushion frame.
- 4. Remove the seat cushion trim and seat cushion pad from the seat cushion frame.
- 5. Separate the seat cushion trim from the seat cushion pad.
- a. Pull the seat cushion trim upward to release hook fasteners.
- b. Remove the six hog rings and separate the seat cushion trim from the seat cushion pad. NOTE:

Remove all pieces of hog rings and discard them.

Assembly

Assembly is in the reverse order of disassembly.

- **CAUTION:**
- · Make sure hog rings are correctly fastened around both the seat cushion trim and seat cushion pad wires.
- Replace any deformed or damaged hog rings.

SE-80

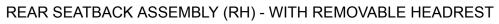
< UNIT DISASSEMBLY AND ASSEMBLY >

• Make sure any old hog ring pieces are removed from seat.

NOTE:

- Install new hog rings on the seat cushion trim in original positions.
- Use only one hog ring in each designated location.

 When installing the seat cushion trim, firmly push down while sliding your hand along the seams as shown (
 to ensure the hook fasteners below the seat cushion trim are fastened properly.

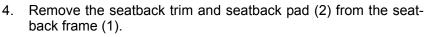


Disassembly

1. Remove the rear seatback assembly (RH). Refer to <u>SE-42, "Removal and Installation - Seat Assembly"</u>.

SE-81

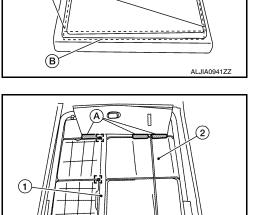
- Remove the armrest assembly. Refer to <u>SE-44, "Removal and Installation Armrest Assembly"</u>.
- 3. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
 - (A) Zipper



- a. Release the J-clip retainers (A) from the seatback frame (1).
- b. Remove two hog rings that retain seatback pad in place.

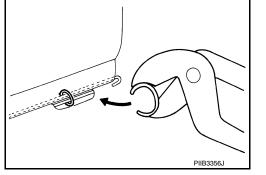


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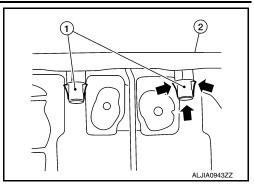
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c. Release the headrest holder locks as shown and remove the headrest holders (1) from the seatback frame (2).
 CAUTION:
 Before removing headrest holder, shock its crientation

Before removing headrest holder, check its orientation (front/rear and right/left).

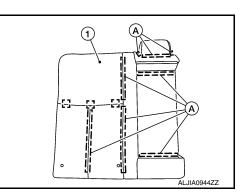
d. Remove the seatback trim and seatback pad from the seatback frame.



- 5. Separate the seatback trim from the seatback pad.
- a. Pull seatback trim (1) upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.
 - Hog ring

NOTE:

Remove all pieces of hog rings and discard them.



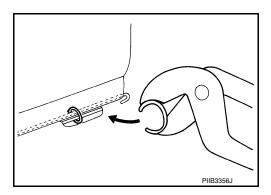
Assembly

Assembly is in the reverse order of disassembly. **CAUTION:**

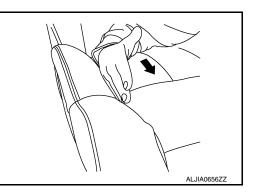
- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- · Replace any deformed or damaged hog rings.
- Make sure any old hog ring pieces are removed from seat.

NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (<) to ensure the hook fasteners below the seatback trim are fastened properly.

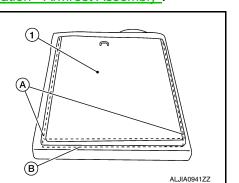


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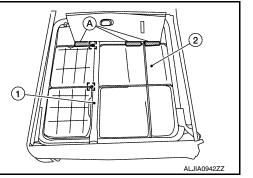
REAR SEATBACK ASSEMBLY (RH) - WITHOUT REMOVABLE HEADREST

Disassembly

- 1. Remove the rear seatback assembly (RH). Refer to SE-42, "Removal and Installation Seat Assembly".
- Remove the armrest assembly. Refer to <u>SE-44, "Removal and Installation Armrest Assembly"</u>.
- 3. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
 - (A) Zipper



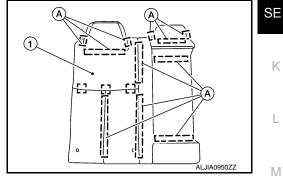
- 4. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainers (A).
- b. Remove two hog rings that retain seatback pad in place. : Hog ring
- c. Remove the seatback trim and seatback pad from the seatback frame.



- 5. Separate the seatback trim from the seatback pad.
- a. Pull seatback trim (1) upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.
 - : Hog ring

NOTE:

Remove all pieces of hog rings and discard them.



Assembly

Assembly is in the reverse order of disassembly.

CAUTION:

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- · Make sure any old hog ring pieces are removed from seat.

NOTE:



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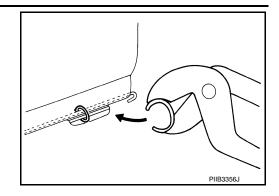
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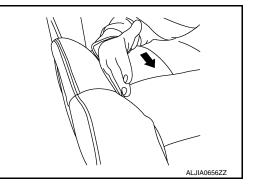
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< UNIT DISASSEMBLY AND ASSEMBLY >

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (<) to ensure the hook fasteners below the seatback trim are fastened properly.

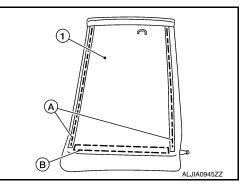


REAR SEATBACK ASSEMBLY (LH) - WITH REMOVABLE HEADREST

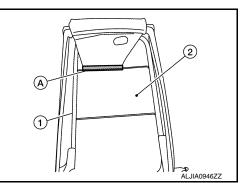
Disassembly

- 1. Remove the rear seatback assembly (LH). Refer to SE-42, "Removal and Installation Seat Assembly".
- 2. Release the J-clip retainer (B) and unzip the seatback trim cover

(1). (A) Zipper



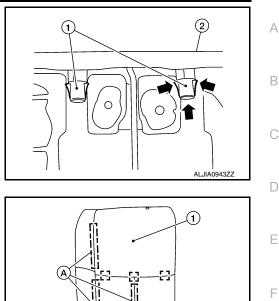
- 3. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainer (A).



b. Release the headrest holder locks as shown and remove the headrest holders (1) from the seatback frame (2).
 CAUTION:
 Before removing headrest holder, check its orientation

Before removing headrest holder, check its orientation (front/rear and right/left).

c. Remove the seatback trim and seatback pad from the seatback frame.



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NOTE:

4. Separate the seatback trim (1) from the seatback pad.

a. Pull seatback trim upward to release hook fasteners (A).

b. Remove three hog rings and separate the seatback trim from

Remove all pieces of hog rings and discard them.



Assembly

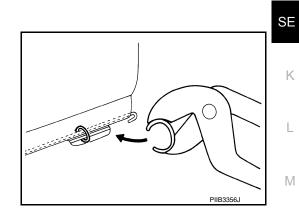
the seatback pad.

Assembly is in the reverse order of disassembly.

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- · Make sure any old hog ring pieces are removed from seat.

NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (<) to ensure the hook fasteners below the seatback trim are fastened properly.

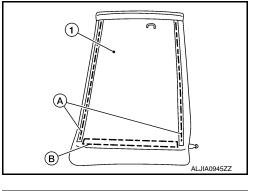


REAR SEATBACK ASSEMBLY (LH) - WITHOUT REMOVABLE HEADREST

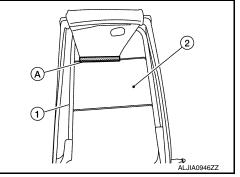
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Disassembly

- 1. Remove the rear seatback assembly (LH). Refer to SE-42, "Removal and Installation Seat Assembly".
- 2. Release the J-clip retainer (B) and unzip the seatback trim cover (1).
 - (A) Zipper

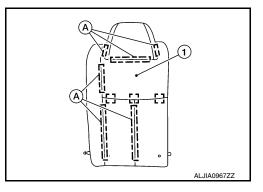


- 3. Remove the seatback trim and seatback pad (2) from the seatback frame (1).
- a. Release the J-clip retainer (A).
- b. Remove the seatback trim and seatback pad from the seatback frame.



- 4. Separate the seatback trim (1) from the seatback pad.
- a. Pull seatback trim upward to release hook fasteners (A).
- b. Remove three hog rings and separate the seatback trim from the seatback pad.
 - E: Hog ring
 - NOTE:

Remove all pieces of hog rings and discard them.



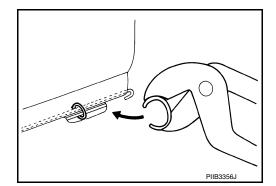
Assembly

Assembly is in the reverse order of disassembly.

- Make sure hog rings are correctly fastened around both the seatback trim and seatback pad wires.
- Replace any deformed or damaged hog rings.
- Make sure any old hog ring pieces are removed from seat.

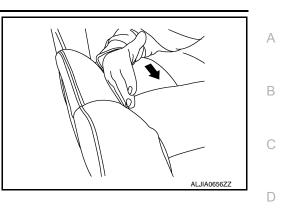
NOTE:

- Install new hog rings on the seatback trim in original positions.
- Use only one hog ring in each designated location.



< UNIT DISASSEMBLY AND ASSEMBLY >

 When installing the seatback trim, firmly push down while sliding your hand along the seams as shown (<) to ensure the hook fasteners below the seatback trim are fastened properly.



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