SECTION GLASS & WINDOW SYSTEM C

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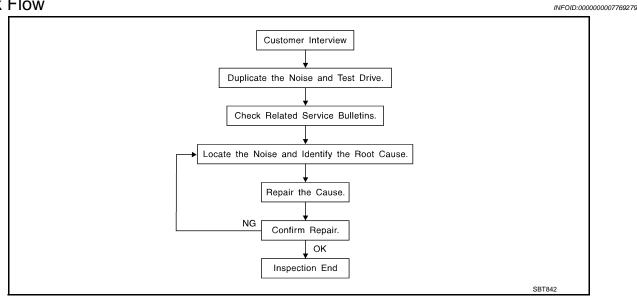
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< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer comments. Refer to <u>GW-6</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, perform a diagnosis and repair the noise that the customer is concerned about. This can be accomplished by performing a test drive with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so that the customer, service adviser, and technician use the same language when describing the noise.
- Squeak (Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact / fast movement / brought on by road conditions / hard surfaces = high-pitched noise / softer surfaces = low-pitched noises / edge to surface = chirping
- Creak (Like walking on an old wooden floor)
 Creak characteristics include firm contact / slow movement/twisting with a rotational movement / pitch dependent on materials / often brought on by activity.
- Rattle (Like shaking a baby rattle) Rattle characteristics include fast repeated contact / vibration or similar movement / loose parts/missing clip or fastener / incorrect clearance.
- Knock (Like a knock on a door) Knock characteristics include hollow sounds / sometimes repeating / often brought on by driver action.
- Tick (Like a clock second hand) Tick characteristics include gentle contacting of light materials / loose components / can be caused by driver action or road conditions.
- Thump (Heavy, muffled knock noise) Thump characteristics include softer knock / dull sounds often brought on by activity.
- Buzz (Like a bumblebee) Buzz characteristics include high frequency rattle / firm contact.
- Often the degree of acceptable noise level varies depending upon the person. A noise that a technician may judge as acceptable may be very irritating to a customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when the repair is reconfirmed.	A
If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to dupli- cate the noise with the vehicle stopped by doing one or all of the following items: 1) Close a door.	В
2) Tap or push/pull around the area where the noise appears to be coming from.3) Rev the engine.	
 4) Use a floor jack to recreate vehicle "twist". 5) At idle, apply engine load (electrical load, half-clutch on M/T models, drive position on A/T models). 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. 	С
 Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body. 	D
CHECK RELATED SERVICE BULLETINS After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to the concern or symptom.	Е
If a TSB relates to the symptom, follow the procedure to repair the noise.	F
LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE	I
 Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis ear: J-39570, engine ear, and mechanics stethoscope). 	G
2. Narrow down the noise to a more specific area and identify the cause of the noise by:	
 Removing the component(s) in the area that is / are suspected to be the cause of the noise. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise. 	Н
 Tapping or pushing/pulling the component(s) that is / are suspected to be the cause of the noise. Do not tap or push/pull the component(s) with excessive force, otherwise the noise is eliminated only temporarily. 	I
• Feeling for a vibration by hand by touching the component(s) that is / are suspected to be the cause of the	
 noise. Placing a piece of paper between components that are suspected to be the cause of the noise. Looking for loose components and contact marks. Refer to <u>GW-4</u>, "Inspection Procedure". 	J
	GW
 If the cause is a loose component, tighten the component securely. 	
 If the cause is insufficient clearance between components: Separate components by repositioning or loosening and retightening the components, if possible. Insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape, or ure- thane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through the authorized NISSAN Parts 	L
Department. CAUTION:	M
Never use excessive force as many components are constructed of plastic and may be damaged.	
NOTE: Always check with the Parts Department for the latest parts information. The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be	Ν
ordered separately as needed. URETHANE PADS [1.5 mm (0.059 in) thick]	
Insulates connectors, harness, etc. • 76268-9E005: 100×135 mm (3.937 \times 5.315 in)	0
• 76884-71L01: 60 × 85 mm (2.362 × 3.346 in)	_
• 76884-71L02: 15 \times 25 mm (0.591 \times 0.984 in) INSULATOR (Foam blocks)	Ρ
Insulates components from contact. Can be used to fill space behind a panel. • 73982-9E000: 45 mm (1.772 in) thick, 50×50 mm (1.969 \times 1.969 in)	
• 73982-50Y00: 10 mm (0.394 in) thick, 50 × 50 mm (1.969 × 1.969 in)	
INSULATOR (Light foam block) 80845-71L00: 30 mm (1.18 in) thick, 30 \times 50 mm (1.181 \times 1.969in)	
FELT CLOTHTAPE	

GW-3

< SYMPTOM DIAGNOSIS >

Used to insulate where movement does not occur. Ideal for instrument panel applications.

• 68370-4B000: 15 imes 25 mm (0.591 imes 0.984 in) pad

• 68239-13E00: 5 mm (0.197 in) wide tape roll

The following materials, not found in the kit, can also be used to repair squeaks and rattles. UHMW (TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications. SILICONE GREASE Used in place of UHMW tape that is visible or does not fit. Only lasts a few months. SILICONE SPRAY Used when grease cannot be applied. DUCT TAPE Used to eliminate movement.

CONFIRM THE REPAIR

After repair is complete, test drive the vehicle to confirm that the cause of noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Inspection Procedure

INFOID:000000007769280

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Never use silicone spray to isolate a squeak or rattle. If the area is saturated with silicone, the recheck of repair becomes impossible.

CENTER CONSOLE

Components to check include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Check the following items:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon connection to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping, moving the components, or pressing on them while driving to duplicate the conditions can isolate many of these incidents. The areas can usually be insulated with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the customer. In addition check for the following items:

GW-4

< SYMPTOM DIAGNOSIS >

1. Trunk lid dumpers out of adjustment	
2. Trunk lid striker out of adjustment	A
3. Trunk lid torsion bars knocking together	
4. A loose license plate or bracket	
Most of these incidents can be repaired by adjusting, securing, or insulating the item(s) or co	pmponent(s) caus-
ing the noise.	
SUNROOF/HEADLINING	С
Noises in the sunroof / headlining area can often be traced to one of the following items:	0
1. Sunroof lid, rail, linkage, or seals making a rattle or light knocking noise	
2. Sunvisor shaft shaking in the holder	D
3. Front or rear windshield touching headlining and squeaking	
Again, pressing on the components to stop the noise while duplicating the conditions can isc incidents. Repairs usually consist of insulating with felt cloth tape.	late most of these ${f arepsilon}$
SEATS	
When isolating seat noise it is important to note the position the seat is in and the load p when the noise occurs. These conditions should be duplicated when verifying and isolating noise.	
Causes of seat noise include:	
1. Headrest rods and holder	G
2. A squeak between the seat pad cushion and frame	
3. The rear seatback lock and bracket	
These noises can be isolated by moving or pressing on the suspected components while duditions under which the noise occurs. Most of these incidents can be repaired by repositioni or applying urethane tape to the contact area.	
UNDERHOOD	I
Some interior noise may be caused by components under the hood or on the engine wall.	The noise is then
transmitted into the passenger compartment. Causes of transmitted underhood noise include:	1
1. Any component mounted to the engine wall	J
 Components that pass through the engine wall 	
3. Engine wall mounts and connectors	GW
4. Loose radiator mounting pins	
5. Hood bumpers out of adjustment	
6. Hood striker out of adjustment	L
These noises can be difficult to isolate since they cannot be reached from the interior of the	vehicle. The best
method is to secure, move, or insulate one component at a time and test drive the vehicle.	
or load can be changed to isolate the noise. Repairs can usually be made by moving, adju insulating the component causing the noise.	sting, securing, or
	Ν
	0
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< SYMPTOM DIAGNOSIS >

Diagnostic Worksheet



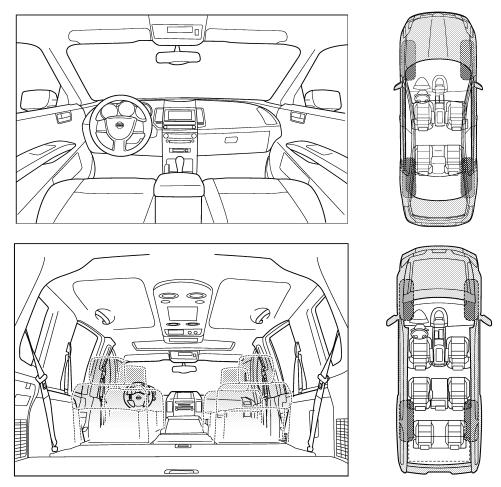
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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< SYMPTOM DIAGNOSIS >

	oise occurs:
II. WHEN DOES IT OCCUR? (please ch	neck the boxes that apply)
 anytime 1st time in the morning only when it is cold outside anywhen it is bet outside 	 after sitting out in the rain when it is raining or wet dry or dusty conditions other:
only when it is hot outside III. WHEN DRIVING:	
 through driveways over rough roads over speed bumps 	 squeak (like tennis shoes on a clean floor) creak (like walking on an old wooden floor) rattle (like shaking a baby rattle)
 only about mph on acceleration coming to a stop 	 knock (like a knock at the door) tick (like a clock second hand) thump (heavy, muffled knock noise)
 on turns: left, right or either (circle) with passengers or cargo ather 	buzz (like a bumble bee)
other:	
☐ after driving miles or m	
☐ after driving miles or m	
☐ after driving miles or m	
	P PERSONNEL YES NO Initials of person performing
after driving miles or m TO BE COMPLETED BY DEALERSHIF Test Drive Notes: Vehicle test driven with customer Noise verified on test drive Noise source located and repaired	P PERSONNEL YES NO Initials of person performing Image:

< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precautions Necessary for Steering Wheel Rotation After Battery Disconnection

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CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Before removing and installing any control units, first turn the ignition switch to the LOCK position, then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables. NOTE:

Supply power using jumper cables if battery is discharged.

- Turn the ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.

PRECAUTIONS

< PRECAUTION >

- Perform the necessary repair operation. 4.
- А 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- Perform self-diagnosis check of all control units using CONSULT.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.

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Handling for Adhesive and Primer

- Never use an adhesive that is past its usable date. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Open the seal of the primer and adhesive just before application. Discard the remainder.
- Before application, be sure to shake the primer container to stir the contents. If any floating material is found, do not use it.
- If any primer or adhesive contacts the skin, wipe it off with gasoline or an equivalent and wash the skin with soap.
- When using primer and adhesive, always observe the precautions in the instruction manual.

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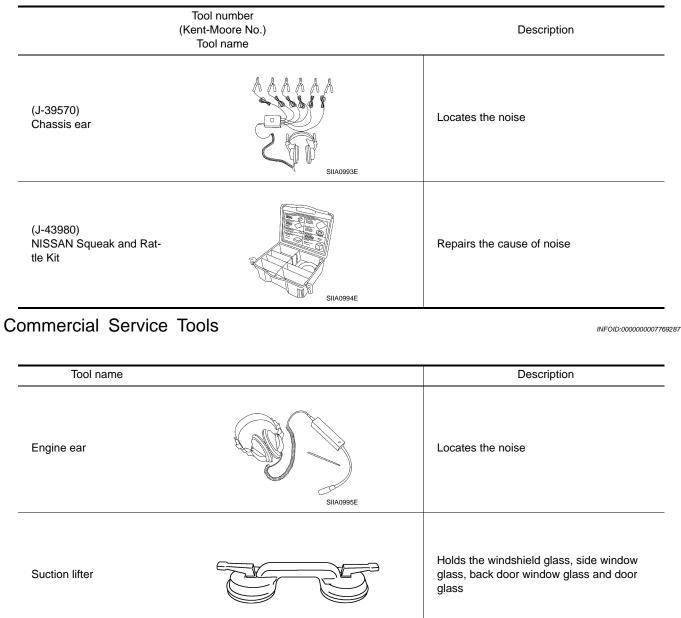
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PREPARATION PREPARATION

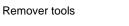
Special Service Tools

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



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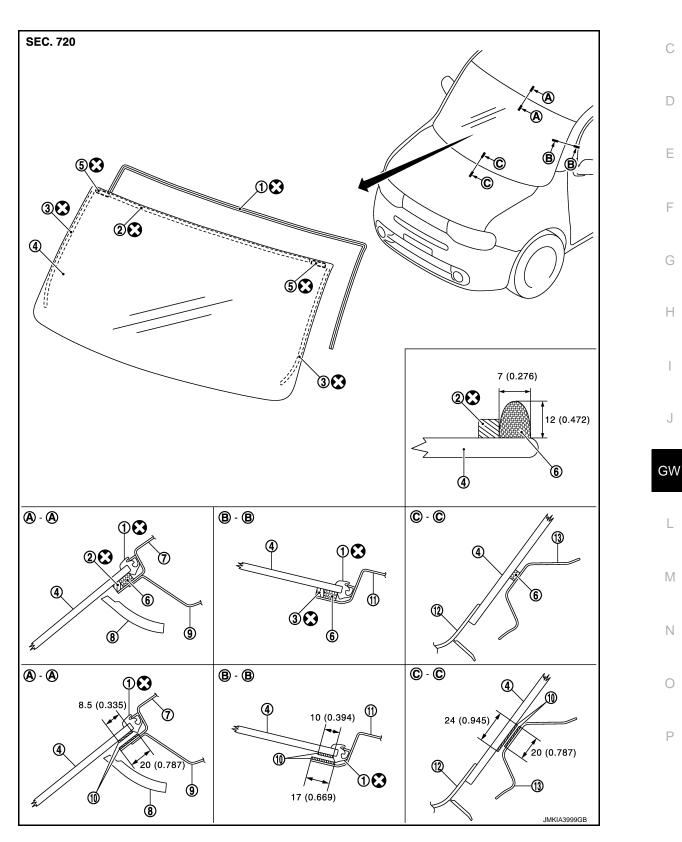
Removes the clips, pawls and metal clips

< REMOVAL AND INSTALLATION > REMOVAL AND INSTALLATION WINDSHIELD GLASS

Exploded View

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WINDSHIELD GLASS

< REMOVAL AND INSTALLATION >

1. Windshield glass molding

Front roof panel

- 4. Windshield glass
- 2. Dam rubber (upper)
- 5. Spacer
 - Headlining assembly 8.
 - 11. Body side outer

- Primer Cowl top upper 13
- Unit: mm (in)

Refer to GI-4, "Components" for symbols in the figure.

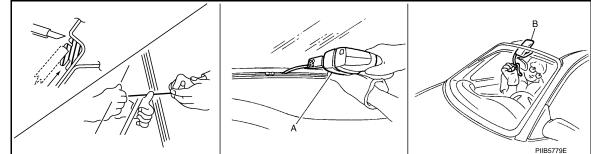
Removal and Installation

REMOVAL

7.

10.

- Remove front pillar garnish (LH/RH). Refer to INT-16, "Removal and Installation". 1.
- 2. Remove inside mirror assembly. Refer to MIR-14, "Removal and Installation".
- Remove partially the headlining (front edge). Refer to INT-21, "Removal and Installation". 3.
- 4. Remove front wiper arm and blade (LH/RH). Refer to WW-125, "Removal and Installation".
- 5. Remove front fender cover. Refer to DLK-164, "Removal and Installation".
- Remove cowl top cover (LH/RH). Refer to EXT-19, "Removal and Installation". 6.
- 7. Remove roof side molding (LH/RH). Refer to EXT-23, "Removal and Installation".
- Apply protective tape around the windshield glass to protect the painted surface from damage. 8.
- 9. Remove glass using piano wire or power cutting tool (A) and an inflatable pump bag (B) after removing moldings.



NOTE:

Mark the body and the glass with matching marks if the windshield glass is reused.

WARNING:

Always wear safety glasses and heavy gloves to help prevent injuries. CAUTION:

- Never use a cutting knife or power cutting tool when the glass is reused.
- · Be careful not to scratch the glass when removing.
- Never set or stand the glass on its edge. Small chips may develop into cracks.

INSTALLATION

- The dam sealant rubber should be installed in position.
- Use a genuine Nissan Urethane Adhesive Kit (if available) or an equivalent and follow the instructions provided with it.
- Open a door window while the urethane adhesive is curing. This prevents the glass from being forced out by passenger room air pressure when all door windows are closed.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive is completely cured (approximately 24 hours). Curing time varies with temperature and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Never let them come in contact with the skin and eyes.
- Use in an open, well ventilated location. Never breathe the vapors. They may be harmful if inhaled. Move immediately to an area with fresh air if affected by vapor inhalation.
- Driving the vehicle before the urethane adhesive is completely cured may affect the performance of the windshield in an accident.

INFOID:000000007769289

Dam rubber (side)

Adhesive

12. Cowl top cover

Front roof rail

3.

9

6.

WINDSHIELD GLASS

< REMOVAL AND INSTALLATION >

CAUTION:

- Perform adjustment of front wiper arms stop location. Refer to WW-125, "Adjustment".
- Never use an adhesive that is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Adhere carefully to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Never leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for 24 hours or more or until the urethane adhesive is completely cured. Curing time varies depending on temperature and humidity. The curing time increases under lower temperature and lower humidity.

Inspection REPAIRING WATER LEAKAGE FOR WINDSHIELD GLASS Leakage can be repaired without removing the windshield glass. Determine the extent of leakage if water is leaking between the urethane adhesive material and body or glass. This can be done by applying water to the windshield area while pushing glass outward. Apply primer (if necessary) and then urethane adhesive to the leakage point to stop the leakage. F

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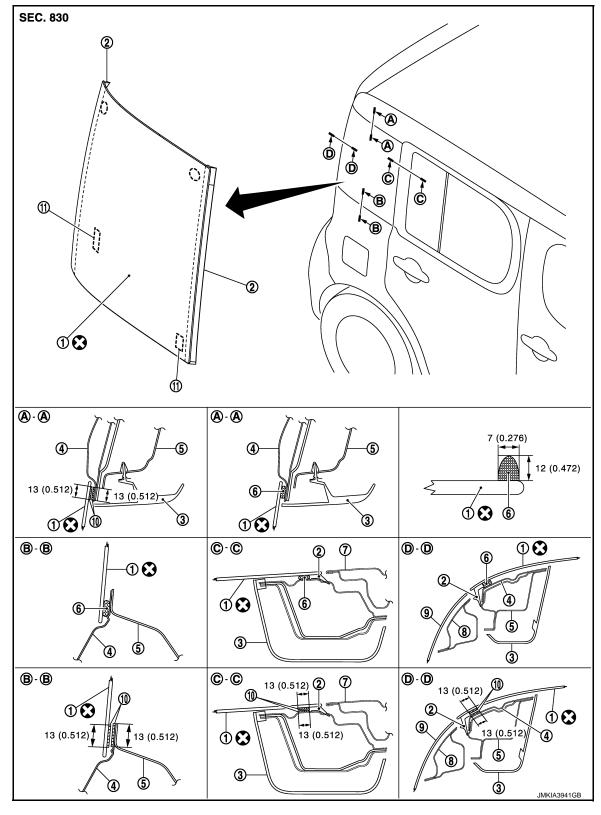
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< REMOVAL AND INSTALLATION >

SIDE WINDOW GLASS

Exploded View



- 1. Side window glass assembly
- 4. Body side outer
- 7. Rear door outer

- 2. Side window molding
- 5. Rear pillar inner
- 8. Back door outer
- 3. Rear pillar finisher
 - 6. Adhesive
 - 9. Back door glass

SIDE WINDOW GLASS

< REMOVAL AND INSTALLATION >	
10. Primer 11. Spacer (_) : Clip Unit: mm (in) Refer to <u>GI-4, "Components"</u> for symbols in the figure.	A
Removal and Installation	В
CAUTION: Replace the side window glass assembly with a new part after removal as it cannot be reused.	С
REMOVAL Remove luggage side upper finisher RH. Refer to <u>INT-24, "Removal and Installation"</u>. 	D
 Apply protective tape around the side window to protect the painted surface from damage. Remove the side window glass using piano wire or power cutting tool and an inflatable pump bag. WARNING: 	E
Always wear safety glasses and heavy gloves to help prevent injuries. CAUTION:	_
Never set or stand the glass on its edge. Small chips may develop into cracks. INSTALLATION	F
• Use a Genuine Nissan Urethane Adhesive Kit (if available) or an equivalent and follow the instructions pro- vided with it.	G
 Open a door window while the urethane adhesive is curing. This prevents the glass from being forced out by passenger room air pressure when all door windows are closed. Inform the customer that the vehicle should remain stationary until the urethane adhesive is completely cured (approximately 24 hours). Curing time varies with temperature and humidity. 	Н
 WARNING: Keep heat and open flames away as primers and adhesive are flammable. The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Never let 	I
 them come in contact with the skin and eyes. Use in an open, well ventilated location. Never breathe the vapors. They may be harmful if inhaled. Move immediately to an area with fresh air if affected by vapor inhalation. Driving the vehicle before the urethane adhesive is completely cured may affect the performance of 	J
the side window in an accident.	GW
• Never use an adhesive that is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Adhere carefully to the expiration or manufacture date printed on the	
 box. Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator. Never leave primers or adhesive cartridge unattended with their caps open or off. 	L
• The vehicle should not be driven for 24 hours or more or until the urethane adhesive is completely cured. Curing time varies depending on temperature and humidity. The curing time increases under lower temperature and lower humidity.	Μ
Inspection INFOID:000000007769293	Ν
REPAIRING WATER LEAKAGE FOR SIDE WINDOW GLASS Leakage can be repaired without removing the side window glass.	0
Determine the extent of leakage if water is leaking between the urethane adhesive material and body or glass. This can be done by applying water to the side window glass area while pushing glass outward. Apply primer (if necessary) and then urethane adhesive to the leakage point to stop the leakage.	0
	Ρ

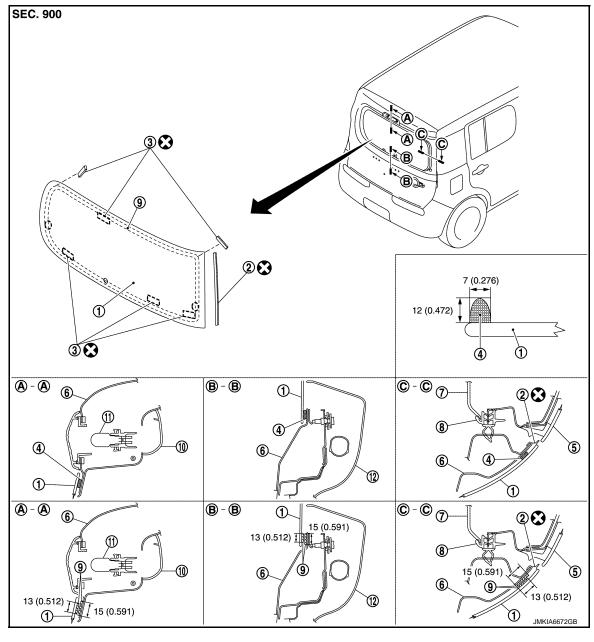
BACK DOOR WINDOW GLASS

< REMOVAL AND INSTALLATION >

BACK DOOR WINDOW GLASS

Exploded View

INFOID:000000007769294



- 1. Back door window glass
- 4. Adhesive
- 7. Rear pillar finisher
- 10. Back door finisher upper
- Unit: mm (in)

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

- REMOVAL
- Remove back door finisher lower. Refer to INT-27, "Removal and Installation". 1.

2.

5.

8.

11.

- Remove rear wiper arm. Refer to WW-130, "Removal and Installation". 2.
- Revision: 2011 November

GW-16

Back door window glass molding

Side window glass

Back door weather-strip

High mountain stop lamp

3.

6.

9.

Spacer

Primer

Back door outer

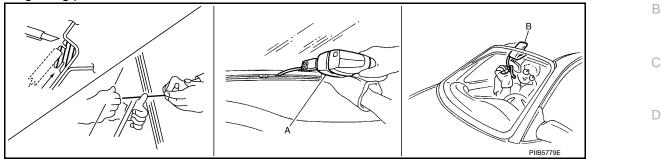
12. Back door finisher lower

2012 CUBE

BACK DOOR WINDOW GLASS

< REMOVAL AND INSTALLATION >

- 3. Remove rear wiper motor. Refer to WW-132, "Removal and Installation".
- 4. Remove the connectors and grounds for the back door window defogger.
- 5. Remove glass using piano wire or power cutting tool (A) and an inflatable pump bag (B) after removing molding using pliers.



NOTE:

Mark the body and glass with a matching marks if the back door window is reused.

WARNING:

Always wear safety glasses and heavy gloves to help prevent injuries. CAUTION:

- Never use a cutting knife or power cutting tool when the back door window glass is reused.
- Be careful not to scratch the glass when removing.
- Never set or stand the glass on its edge. Small chips may develop into cracks.

INSTALLATION

- The dam sealant rubber should be installed in position.
- Н Use a Genuine Nissan Urethane Adhesive Kit (if available) or an equivalent and follow the instructions provided with it.
- Open a door window while the urethane adhesive is curing. This prevents the glass from being forced out by passenger compartment air pressure when all door windows are closed.
- The molding must be installed securely so that it is in position and leaves no clearance.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive is completely cured (approximately 24 hours). Curing time varies with temperature and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Never let them come in contact with the skin and eyes.
- Use in an open, well ventilated location. Never breathe the vapors. They may be harmful if inhaled. Move immediately to an area with fresh air if affected by vapor inhalation.
- Driving the vehicle before the urethane adhesive is completely cured may affect the performance of the back door window in an accident.

CAUTION:

- Perform adjustment of rear wiper arm stop location. Refer to <u>WW-130, "Adjustment"</u>.
- Μ Never use an adhesive that is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Adhere carefully to the expiration or manufacture date printed on the box. Ν
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Never leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for 24 hours or more or until the urethane adhesive is completely cured. Curing time varies depending on temperature and humidity. The curing time increases under lower temperature and lower humidity.

Inspection

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REPAIRING WATER LEAKAGE FOR BACK DOOR WINDOW GLASS

Leakage can be repaired without removing the glass.

Determine the extent of leakage if water is leaking between the urethane adhesive material and body or glass. This can be done by applying water to the back door window glass area while pushing glass outward. Apply primer (if necessary) and then urethane adhesive to the leakage point to stop the leakage.

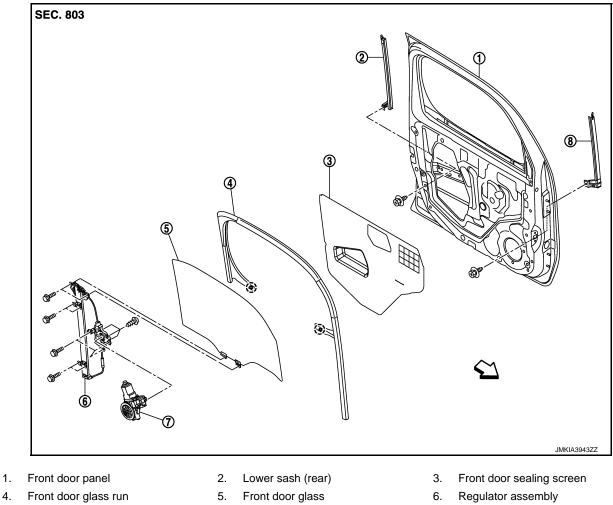
FRONT DOOR GLASS

< REMOVAL AND INSTALLATION >

FRONT DOOR GLASS

Exploded View

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- 4.
- 7. Power window motor
- : Clip $(\overline{})$
- : Vehicle front

Removal and Installation

REMOVAL

- 1. Fully open front door glass.
- 2. Remove front door finisher. Refer to INT-12, "Removal and Installation".

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- 3. Remove power window main switch finisher bracket. Refer to INT-12, "Exploded View".
- 4. Disconnect front door speaker harness connector and then remove front door sealing screen. NOTE:

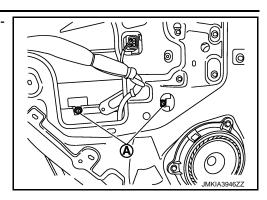
Lower sash (front)

Cut the butyl-tape so that some parts of the butyl-tape do not remain on the sealing screen, if the sealing screen is reused.

FRONT DOOR GLASS

< REMOVAL AND INSTALLATION >

- 5. Operate the power window switch to raise/lower the door window until the glass mounting bolts can be seen.
- 6. Remove the glass mounting bolts (A).



7. Hold securely the front door glass and pull it out of the sash to remove the door glass as shown in the figure.

- 8. Remove front door outside molding. Refer to EXT-26, "Removal and Installation".
- 9. Remove the front door glass run fixing clips and then remove the front door glass run from door panel.
- 10. Remove lower sash (rear).
 - Remove lower sash (rear) mounting bolt.
 - Reach the bottom part of lower sash and then pull it toward vehicle front.
 - Hold the upper part of lower sash and then pull it up to remove.

11. Remove lower sash (front).

- Remove lower sash (front) mounting bolt.
- Reach the bottom part of lower sash and then pull it toward rear of vehicle.
- Hold the upper part of lower sash and then pull it up to remove.

INSTALLATION

Install in the reverse order of removal.

Inspection and Adjustment

SYSTEM INITIALIZATION

Initialize the system if any of the following work has been done.

- Electric power supply to power window switch or motor is interrupted by blown fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- · Removal and installation of the door glass.
- Removal and installation of the front door glass run.
- Disconnection and connection of the minus terminal of the battery.

Initialization

Follow the steps below after installing each component to the vehicle.

- 1. Disconnect the minus terminal of battery or disconnect power window switch harness connector temporarily. Then reconnect after at least 1 minute.
- 2. Turn ignition switch ON.
- 3. Operate power window switch to fully open the window.
- 4. Draw fully the power window switch in the up direction (auto close position) and hold. Continue holding the switch even when window is completely closed and then release after more than 3 seconds.

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FRONT DOOR GLASS

< REMOVAL AND INSTALLATION >

 Inspect the anti-pinch system function.
 NOTE: Initialization may be cancelled with continuous opening and closing operation. In this case, initialize the system.

INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM

- 1. Fully open the door glass.
- 2. Place a wooden piece (wooden hammer handle, etc.) at near fully closed position.
- 3. Perform fully closing operation with auto up switch.
- Check that the glass reverses without pinching the wooden piece, is lowered approximately 150 mm (5.906 in) or for more than 3 seconds and then stops.
- The glass should not be raised with power window main switch operated while it is reversing or lowering. CAUTION:
- Be careful not to be pinched.
- Check that the auto up function is normal before the inspection following the system initialization.

FITTING INSPECTION

- Check that the glass is fit securely into the sash groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. Loosen the regulator mounting bolts, guide rail mounting bolts, and glass and guide rail mounting bolts to correct the glass position if the clearance between the glass and sash is not parallel.

FRONT REGULATOR

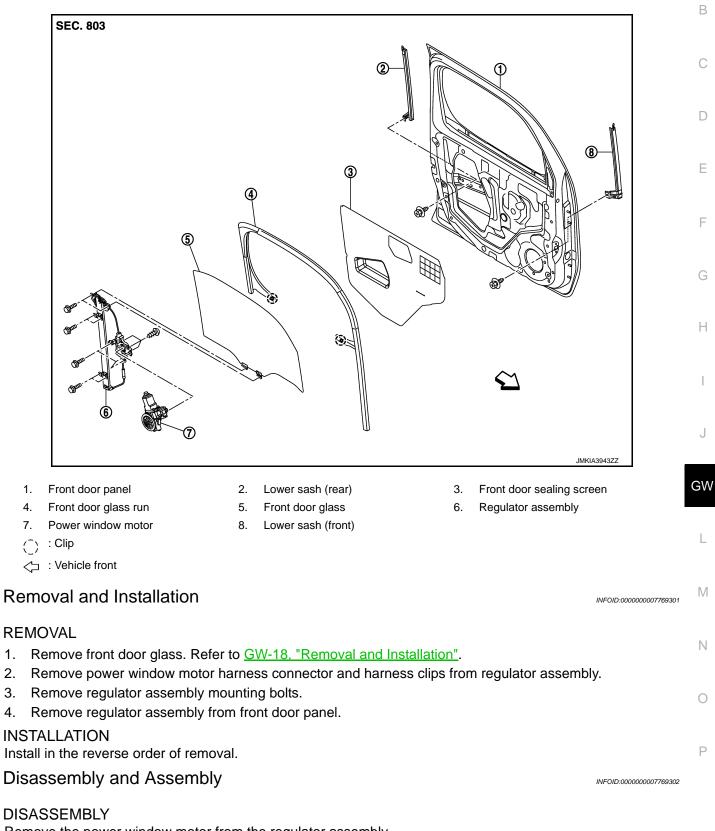
< REMOVAL AND INSTALLATION >

FRONT REGULATOR

Exploded View

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Remove the power window motor from the regulator assembly.

ASSEMBLY

FRONT REGULATOR

< REMOVAL AND INSTALLATION >

Assemble in the reverse order of disassembly.

Inspection and Adjustment

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Inspection after Removal

Check the regulator assembly for the following items. Replace or grease it if a malfunction is detected.

- Wire wear
- Regulator deformation

SYSTEM INITIALIZATION

Initialize the system if any of the following work has been done.

- Electric power supply to power window switch or motor is interrupted by blown fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- Removal and installation of the door glass.
- Removal and installation of the front door glass run.
- Disconnection and connection of the minus terminal of battery.

Initialization

Follow the steps below after installing each component to the vehicle.

- 1. Disconnect the minus terminal of battery or disconnect power window switch harness connector temporarily. Then reconnect after at least 1 minute.
- 2. Turn ignition switch ON.
- 3. Operate power window switch to fully open the window.
- 4. Draw fully the power window switch in the up direction (auto close position) and hold. Continue holding the switch even when window is completely closed and then release after more than 3 seconds.
- 5. Inspect the anti-pinch system function.
 - NOTE:

Initialization may be cancelled with continuous opening and closing operation. In this case, initialize the system.

INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM

- 1. Fully open the door glass.
- 2. Place a wooden piece (wooden hammer handle, etc.) at near fully closed position.
- 3. Perform fully closing operation with auto up switch.
- Check that the glass reverses without pinching the wooden piece, is lowered approximately 150 mm (5.906 in) or for more than 3 seconds and then stops.

• The glass should not be raised with power window main switch operated while it is reversing or lowering. CAUTION:

- Be careful not to be pinched.
- Check that the auto up function is normal before the inspection following the system initialization.

FITTING INSPECTION

- Check that the glass is fit securely into the sash groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. Loosen the regulator mounting bolts, guide rail mounting bolts, and glass and guide rail mounting bolts to correct the glass position if the clearance between the glass and sash is not parallel.

REAR DOOR GLASS

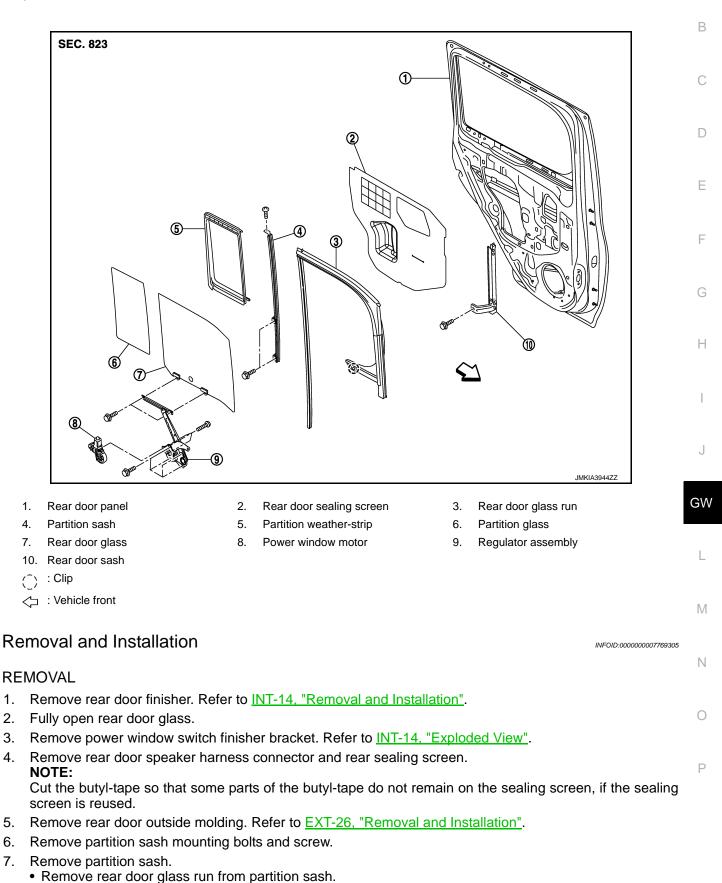
< REMOVAL AND INSTALLATION >

REAR DOOR GLASS

Exploded View

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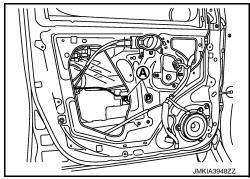


GW-23

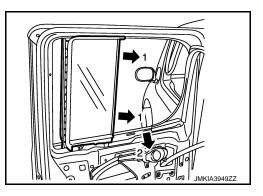
REAR DOOR GLASS

< REMOVAL AND INSTALLATION >

- Slightly pull straight down partition sash.
- From the upper side, slop partition sash toward vehicle front and then remove.
- 8. Operate the power window switch to raise/lower the door window until the glass mounting bolts can be seen.
- 9. Remove the glass mounting bolts (A).



- 10. Remove rear door glass from the rear door panel.
- 11. Remove partition glass.
 - Slide partition glass toward the arrow 1.
 - Pull partition toward the direction of arrow 2 to remove.
 - Remove partition weather-strip after removing the partition glass.



12. Remove rear door glass run fixing clip and remove rear door glass run.

INSTALLATION

Install in the reverse order of removal.

Inspection and Adjustment

FITTING INSPECTION

- Check that the glass is fit securely into the sash groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. Loosen the regulator mounting bolts, guide rail mounting bolts, and glass and carrier plate mounting bolts to correct the glass position if the clearance between the glass and sash is not parallel.

REAR REGULATOR

< REMOVAL AND INSTALLATION >

REAR REGULATOR

Exploded View

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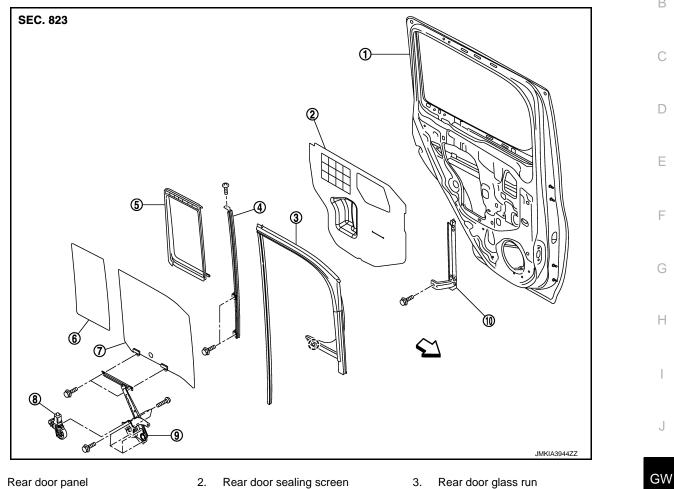
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- 1. Partition sash 4.
- 7. Rear door glass
- Rear door sash 10.
- $(\overline{})$: Clip
- : Vehicle front

Removal and Installation

REMOVAL

1. Remove rear door glass. Refer to GW-23, "Removal and Installation".

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Partition weather-strip

Power window motor

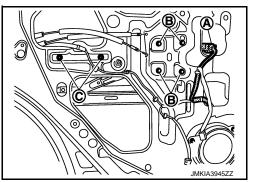
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Partition glass

Regulator assembly

- 2. Disconnect power window motor harness connector (A).
- 3. Remove the regulator assembly mounting bolts (C), nuts (B) and remove regulator assembly from door panel.



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REAR REGULATOR

< REMOVAL AND INSTALLATION >

4. Remove rear door sash mounting bolts and then remove rear door lower sash.

INSTALLATION

Install in the reverse order of removal.

Disassembly and Assembly

DISASSEMBLY

Remove power window motor from regulator assembly.

ASSEMBLY

Assemble in the reverse order of disassembly.

Inspection and Adjustment

Inspection after Removal

Check the regulator assembly for the following items. Replace or grease it if a malfunction is detected.

- Wire wear
- Regulator deformation

FITTING INSPECTION

- Check that the glass is fit securely into the sash groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. Loosen the regulator mounting bolts, guide rail mounting bolts, and glass and carrier plate mounting bolts to correct the glass position if the clearance between the glass and sash is not parallel.

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