SECTION FRONT SUSPENSION

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PRECAUTIONS

PRECAUTIONS

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions

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- When installing the rubber bushings, the final tightening must be done under unladen condition and with the tires on level ground. Oil will shorten the life of the rubber bushings, so wipe off any spilled oil immediately.
- Unladen condition means the fuel tank, engine coolant and lubricants are at the full specification. The spare tire, jack, hand tools, and mats are in their designated positions.
- After installing suspension components, check the wheel alignment.
- Lock nuts are not reusable. Always use new lock nuts for installation. New lock nuts are pre-oiled, do not apply any additional lubrication.

PREPARATION

REPARATION		PFP:000
pecial Service Tools		EES0
-	nay differ from those of special service to	
Tool number (Kent-Moore No.) Tool name		Description
ST29020001 (J-24319-01) Gear arm puller	c a NT694	Removing ball joint for knuckle a: 34 mm (1.34 in) b: 6.5 mm (0.256 in) c: 61.5 mm (2.421 in)
HT72520000 (J-25730-A) Ball joint remover	PATP	Removing tie-rod outer end
	NT146	
commercial Service Too	ols	EESO
Tool name		Description
Attachment wheel alignment	d e c	Measuring wheel alignment a: Screw M24 x 1.5 pitch b: 35 mm (1.38 in) dia. c: 65 mm (2.56 in) dia. d: 56 mm (2.20 in) e: 12 mm (0.47 in)
Spring compressor	NT148	Removing and installing coil spring
	AND THE THE	
	Selle State	
	NT717	

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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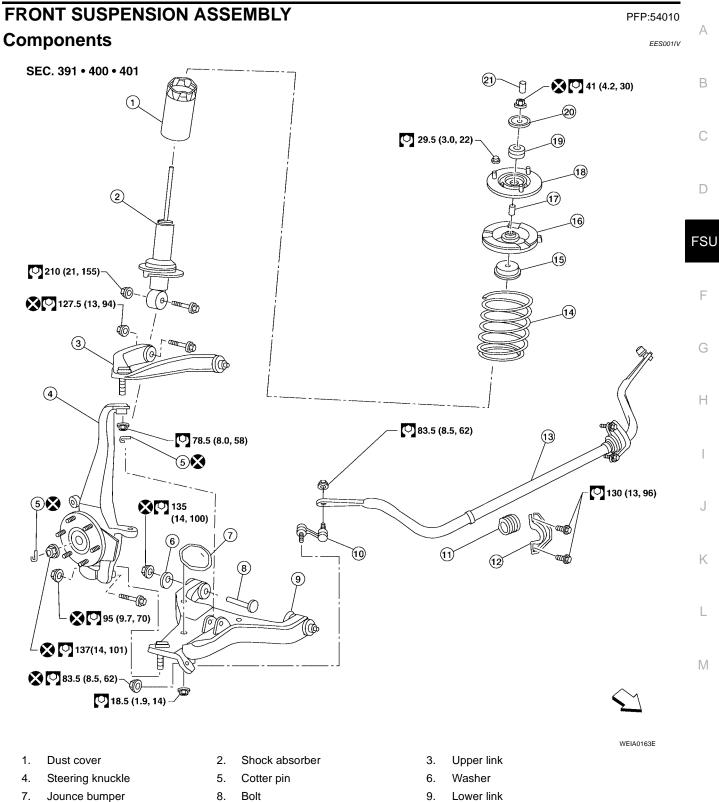
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Use the chart below to help you find the cause of the symptom. Repair or replace parts as necessary.

Reference page		FSU-6	FSU-6	FSU-6	FSU-5	FSU-21	FSU-6	FSU-6	FSU-6	FAX-4, "NVH Troubleshooting Chart"	FFD-6, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"
Possible Cause and SUSPECTED PARTS		Improper installation, looseness	Shock absorber deformation, damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	DRIVE SHAFT	DIFFERENTIAL	WHEEL HUB AND BEARING	TIRES	ROAD WHEEL	BRAKES	STEERING
	Noise	×	×	×	×	×	×			×	×	×	×	×	×	×
Shake		×	×	×	×		×			×		×	×	×	×	×
Symptom	Vibration	×	×	×	×	×				×		×	×			×
Cymptoli	Shimmy	×	×	×	×			×				×	×	×	×	×
	Shudder	×	×	×								×	×	×	×	×
	Poor quality ride or handling	×	×	×	×	×		×	×			×	×	×		

x: Applicable

FRONT SUSPENSION ASSEMBLY



- 10. Connecting rod
- 13. Stabilizer bar
- 16. Upper spring seat
- Spacer 19.
- Vehicle front (=:

- 11. Stabilizer bar bushing
- 14. Coil spring
- 17. Spacer
- 20. Washer

- 12. Stabilizer bar mounting bracket
- 15. Dust cover cap
- 18. Shock absorber mounting insulator
- 21. Cap

ON-VEHICLE SERVICE

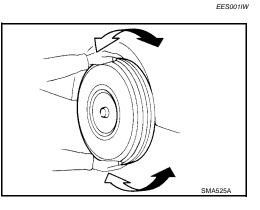
Front Suspension Parts

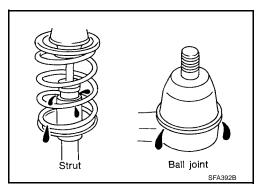
Check front suspension parts for excessive play, cracks, wear and other damage.

- Shake each front wheel to check for excessive play. If looseness is noted:
- Inspect wheel bearing end play. Refer to <u>FAX-5, "WHEEL</u> <u>BEARING INSPECTION"</u>.
- Check ball joint end play. Refer to <u>FSU-21, "Ball Joint"</u>.
- Make sure that the cotter pin is inserted in drive shaft end (4WD only).
- Retighten all nuts and bolts to specification.

Suspension component torques : Refer to <u>FSU-5</u>, <u>"Components"</u>.

- Check shock absorber for oil leakage and other damage.
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks and other damage.





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Front Wheel Alignment PRELIMINARY INSPECTION

WARNING:

Always adjust the alignment with the vehicle on a flat surface.

NOTE:

If alignment is out of specification, inspect and replace any damaged or worn rear suspension parts before making any adjustments.

- 1. Check and adjust the wheel alignment with the vehicle under unladen conditions. "Unladen conditions" means that the fuel, coolant, and lubricant are full; and that the spare tire, jack, hand tools and mats are in their designated positions.
- 2. Check the tires for incorrect air pressure and excessive wear.
- 3. Check the wheels for run out and damage. Refer to WT-5, "Inspection" .
- 4. Check the wheel bearing axial end play. Refer to FAX-5, "WHEEL BEARING INSPECTION" .
- 5. Check the shock absorbers for leaks or damage.
- 6. Check each mounting point of the suspension components for any excessive looseness or damage.
- 7. Check each link, arm, and the suspension member for any damage.
- 8. Check the vehicle height. Refer to <u>FSU-21</u>, "Wheelarch Height (Unladen*1)".

GENERAL INFORMATION AND RECOMMENDATIONS

- 1. A Four-Wheel Thrust Alignment should be performed.
 - This type of alignment is recommended for any NISSAN vehicle.
 - The four-wheel "thrust" process helps ensure that the vehicle is properly aligned and the steering wheel is centered.
 - The alignment machine itself should be capable of accepting any NISSAN vehicle.
 - The alignment machine should be checked to ensure that it is level.
- 2. Make sure the alignment machine is properly calibrated.

FSU-6

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- Your alignment machine should be regularly calibrated in order to give correct information.
- Check with the manufacturer of your specific alignment machine for their recommended Service/Calibration Schedule.

THE ALIGNMENT PROCESS

IMPORTANT: Use only the alignment specifications listed in this Service Manual. Refer to <u>FSU-20, "Wheel</u> <u>Alignment (Unladen*1)*6"</u>.

- 1. When displaying the alignment settings, many alignment machines use "indicators": (Green/red, plus or minus, Go/No Go). **Do NOT use these indicators.**
 - The alignment specifications programmed into your alignment machine that operate these indicators may not be correct.
 - This may result in an ERROR.
- Some newer alignment machines are equipped with an optional "Rolling Compensation" method to "compensate" the sensors (alignment targets or head units). Do NOT use this "Rolling Compensation" method.
 - Use the "Jacking Compensation" method. After installing the alignment targets or head units, raise the vehicle and rotate the wheels 1/2 turn both ways.
 - See Instructions in the alignment machine you are using for more information.

CAMBER AND CASTER

1. Measure camber and caster of both the right and left wheels with a suitable alignment gauge and adjust as necessary to specification.

> Camber : Refer to FSU-20, "Wheel Alignment (Unladen*1)*6".

NOTE:

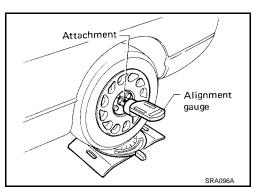
Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.

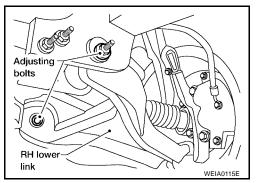
2. If outside of the specified value, adjust camber and caster using the adjusting bolts in the front lower link.

CAUTION:

After adjusting the camber then check the toe-in. NOTE:

Camber changes about 3' (0.05°) minutes with each graduation of one adjusting bolt. Refer to table below for examples of lower link adjusting bolt effect on camber and caster.





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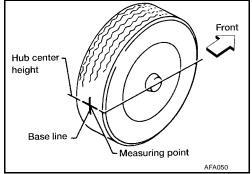
Rear adjusting bolt	1 In	1 Out	1 In	1 Out	0	0	1 In	1 Out
Front adjusting bolt	1 Out	1 In	1 In	1 Out	1 In	1 Out	0	0
Camber Degree minute (Decimal degree)	0' (0°)	0' (0°)	7' (0.12°)	- 7' (-0.12°)	3' (0.05°)	- 3' (-0.05°)	3' (0.05°)	- 3' (-0.05°)
Caster Degree minute (Decimal degree)	- 12' (-0.20°)	12' (0.20°)	0' (0°)	0' (0°)	6' (0.10°)	- 6' (-0.10°)	- 6' (-0.10°)	6' (0.10°)

3. Tighten the adjusting bolt nuts to specification. Refer to FSU-5, "Components" .

TOE-IN

WARNING:

- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of the vehicle before pushing it.
- 1. Bounce the front of vehicle up and down to stabilize the vehicle height (posture).
- 2. Push the vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of the tread (rear side) of both front tires at the same height as hub center as shown. These marks are measuring points.



- 4. Measure the distance "A" on the rear side of the front tires as shown.
- 5. Push the vehicle slowly ahead to rotate the wheels 180° degrees (1/2 a turn).

CAUTION:

If the wheels have rotated more than 180° degrees (1/2 turn), start this procedure again from the beginning. Never push the vehicle backward.

6. Measure the distance "B" on the front side of the front tires at the same marks as shown. Total toe-in is calculated as "A" – "B".

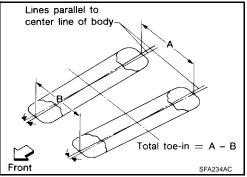
 Total toe-in
 : Refer to FSU-20, "Wheel Alignment (Unladen*1)*6".

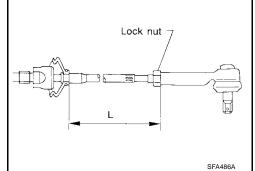
- 7. Adjust the toe-in by varying the length of the steering outer tierods.
- a. Loosen the outer tie-rod lock nuts.
- b. Adjust the toe-in by screwing the outer tie-rods in or out.

Standard length "L" : Refer to FSU-20, "Wheel Alignment (Unladen*1)*6".

c. Tighten the outer tie-rod lock nuts to specification.

Lock nut : Refer to <u>PS-17, "Disassembly and</u> <u>Assembly"</u>.





FRONT WHEEL TURNING ANGLE

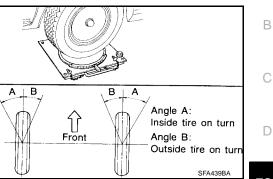
NOTE:

Check front wheel turning angle after the toe-in inspection.

- 1. Place front wheels on turning radius gauges in straight ahead position and rear wheels on stands so that vehicle can be level. Check the maximum inner and outer wheel turning angles for LH and RH road wheels.
- 2. Start engine and run at idle, turn steering wheel all the way right and left, measure the turning angle.

Wheel turning angle
(full turn): Refer to FSU-20, "Wheel
Alignment (Unladen*1)*6".

- Any turning angles are not adjustable. If any of steering angles are out of the specification, check if the following parts are worn or damaged.
- Steering gear
- Steering column
- Front suspension components
 If found that they are worn or damaged, replace them with new ones.



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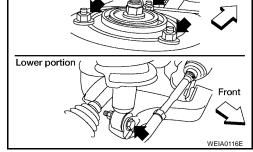
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COIL SPRING AND SHOCK ABSORBER

Removal and Installation REMOVAL

- 1. Remove the wheel and tire using power tool.
- 2. Support the lower link using a suitable jack.
- Remove connecting rod upper joints from stabilizer bar using power tool. Refer to <u>FSU-5</u>, "<u>Components</u>".
 Swing stabilizer bar down, repositioning it out of the way to access shock absorber lower mount.
- 4. Remove the shock absorber lower bolt and nut using power tool.
- 5. Remove the three shock absorber upper mounting nuts using power tool.
- 6. Remove the coil spring and shock absorber assembly.
 - Turn steering knuckle out to gain enough clearance for removal.



INSTALLATION

Installation is in the reverse order of removal.

- The step in the strut assembly lower seat faces outside of vehicle.
- Tighten all nuts and bolts to specification. Refer to FSU-5, "Components".
- When installing wheel and tire, refer to <u>WT-7, "Rotation"</u>.

Disassembly and Assembly DISASSEMBLY

1. Set the shock absorber in a vise, then loosen (without removing) the piston rod lock nut as shown.

CAUTION:

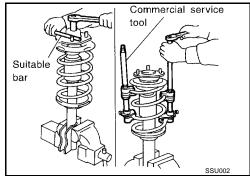
Do not remove piston rod lock nut at this time.

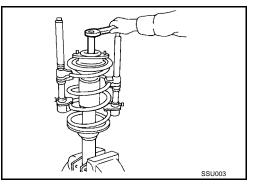
2. Compress the spring using commercial service tool until the shock absorber mounting insulator can be turned by hand.

WARNING:

Make sure that the pawls of the two spring compressors are firmly hooked on the spring. The spring compressors must be tightened alternately and evenly so as not to tilt the spring.

- 3. Remove the piston rod lock nut.
 - Discard the piston rod lock nut, use a new nut for assembly.
- 4. Remove the components from the shock absorber.
 - Keep the spring compressed in the commercial service tool if reusing it for assembly.





INSPECTION AFTER DISASSEMBLY

Shock Absorber Assembly

- Check for smooth operation through a full stroke, both compression and extension.
- Check for oil leakage on welded or gland packing portions.
- Check piston rod for cracks, deformation or other damage and replace if necessary.

FSU-10

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Front

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Mounting Insulator and Rubber Parts

Check cemented rubber-to-metal portion for separation or cracks. Check rubber parts for deterioration and A replace if necessary.

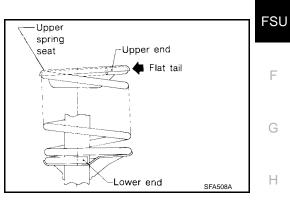
Coil Spring

- Check for cracks, deformation or other damage and replace if necessary.
- Check the free spring height.

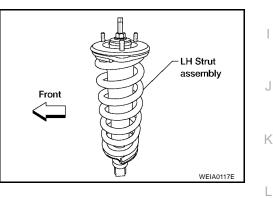
Front spring free height								
VQ40DE	2WD	: 336 mm (13.23 in)						
	4WD	: 346 mm (13.62 in)						
QR25DE		: 346 mm (13.62 in)						

ASSEMBLY

1. When installing coil spring on strut, it must be positioned as shown.



- 2. Install the shock absorber mounting insulator as shown in line with lower shock mount and step in lower seat.
 - The step in the strut assembly lower seat faces outside of vehicle.
- 3. Tighten the new piston rod lock nut to specification. Refer to <u>FSU-5, "Components"</u>.
 - Use a new piston rod lock nut for assembly.
- 4. Remove commercial service tool.



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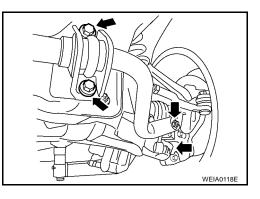
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STABILIZER BAR

Removal and Installation REMOVAL

- 1. Remove engine undercover using power tool.
- 2. Remove connecting rod nuts using power tool, as shown.
- 3. Loosen top bolts for stabilizer bar mounting brackets, then remove lower bolts from mounting brackets and remove stabilizer bar.
- 4. Remove bushings from stabilizer bar.



INSPECTION AFTER REMOVAL

- Check stabilizer bar for twist and deformation. Replace if necessary.
- Check rubber bushing for cracks, wear and deterioration. Replace if necessary.

INSTALLATION

Installation is in the reverse order of removal.

• Tighten all nuts and bolts to specification. Refer to FSU-5, "Components" .

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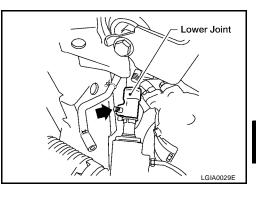
UPPER LINK

Removal and Installation REMOVAL

- 1. Remove the wheel and tire using power tool.
- 2. Support the lower link using a suitable jack.
- 3. For the LH side only, remove the steering gear pinch bolt from the lower joint shaft, then reposition the lower joint shaft out of the way.

CAUTION:

• Do not damage the lower joint.



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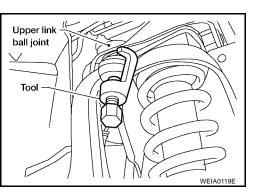
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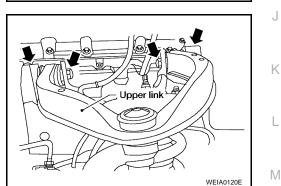
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- 4. Remove cotter pin and nut from upper link ball joint.
- 5. Separate upper link ball joint stud from steering knuckle using Tool.

Tool number : ST29020001 (J-24319-01)



6. Remove upper link mounting bolts and nuts.



INSPECTION AFTER REMOVAL

Upper Link

Check for deformation and cracks. Replace if necessary.

Upper Link Ball Joint

Check for distortion and damage. Replace if necessary.

INSTALLATION

Installation is in the reverse order of removal.

• Tighten all nuts and bolts to specification. Refer to <u>FSU-5, "Components"</u>. CAUTION:

Always replace drive shaft lock nut and cotter pin.

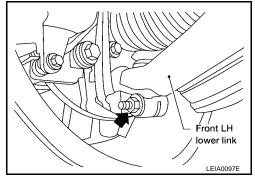
- When installing wheel and tire, refer to <u>WT-7, "Rotation"</u>.
- After installation, check that the front wheel alignment is within specification. Refer to <u>FSU-6</u>, "Front <u>Wheel Alignment</u>".

FSU-13

LOWER LINK

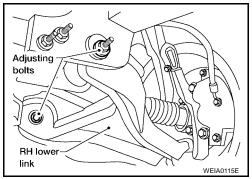
Removal and Installation REMOVAL

- 1. Remove the wheel and tire using power tool.
- 2. Remove lower shock absorber bolt.
- 3. Remove stabilizer bar connecting rod lower nut using power tool, then separate connecting rod from lower link. Refer to <u>FSU-12</u>, "<u>Removal and Installation</u>".
- 4. On 4WD model, remove the drive shaft. Refer to <u>FAX-7, "Removal and Installation"</u>.
- 5. Remove pinch bolt from steering knuckle using power tool, then separate lower link ball joint from steering knuckle.



6. Remove lower link adjusting bolts and nuts, then the lower link. **NOTE:**

Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.



7. Remove the jounce bumper from the lower link.

INSPECTION AFTER REMOVAL

Lower Link

Check for deformation and cracks. Replace if necessary.

Lower Link Bushing

Check for distortion and damage. Replace if necessary.

INSTALLATION

Installation is in the reverse order of removal.

- Tighten all nuts and bolts to specification. Refer to <u>FSU-5</u>, "Components".
- When installing wheel and tire, refer to <u>WT-7, "Rotation"</u>.
- After installation, check that the front wheel alignment is within specification. Refer to <u>FSU-6</u>, "Front <u>Wheel Alignment</u>".

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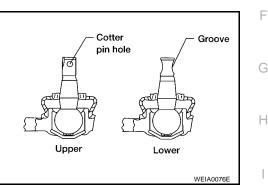
UPPER BALL JOINT AND LOWER BALL JOINT	PFP:40110
Removal and Installation	EES001J3
The ball joints are part of the upper and lower links. Refer to <u>FSU-13, "Removal and Installation"</u> (lower link).	<u>n"</u> (upper link),
Inspection	EES001J4
• Check the ball joint for excessive play. Replace the upper or lower link assembly if any exists:	of the following
Ball joint stud is worn.	
Ball joint is hard to swing.	
 Ball joint play in axial directions or end play is excessive. 	

SWINGING FORCE

NOTE:

Before checking the axial forces and end play, turn the lower ball joint at least 10 revolutions so that the ball joint is properly broken in.

- 1. Measure the ball joint swinging force using a suitable tool.
 - Measure at the cotter pin hole for upper ball joint as shown.
 - Measure at the groove for lower ball joint as shown.



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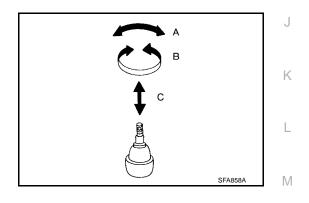
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2. Verify the ball joint swinging force is within specification.

Swinging force "A" (Measurment point at either cotter pin hole or groove of ball stud) Upper : 8.1 - 79 N (0.83 - 8.1 kg-f, 1.82 - 17.8 lb-f) at

- hole
- Lower : 11.4 145.5 N (1.16 14.84 kg-f, 2.56 32.71 lb-f) at groove

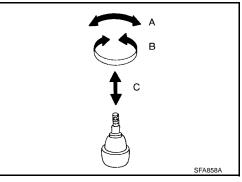


TURNING FORCE

NOTE:

Before checking the axial forces and end play, turn the lower ball joint at least 10 revolutions so that the ball joint is properly broken in.

Turning torque "B" Upper : 0.5 - 4.9 N·m (0.05 - 0.49 kg-m, 5 - 43 in-lb) Lower : 0.5 - 6.4 N·m (0.05 - 0.65 kg-m, 5 - 56 in-lb)



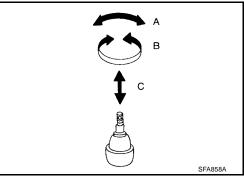
VERTICAL END PLAY

Check dust cover for damage. Replace it and the cover clamp if necessary.

NOTE:

Before checking the axial forces and end play, turn the lower ball joint at least 10 revolutions so that the ball joint is properly broken in.

Vertical end play "C" : 0 mm (0 in)

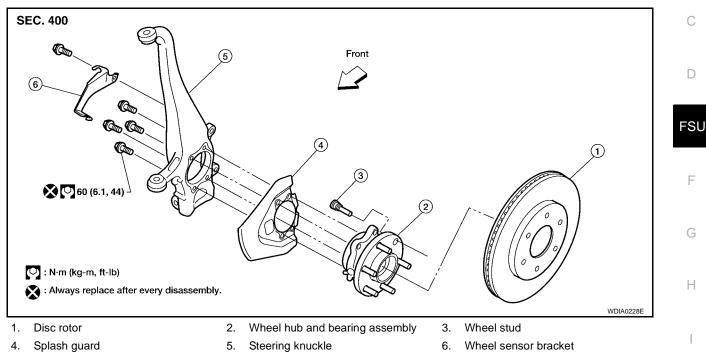


KNUCKLE

On-Vehicle Inspection and Service

Make sure the mounting conditions (looseness, backlash) of each component and component status (wear, damage) are within specifications. Refer to <u>FSU-21, "Ball Joint"</u>.

Removal and Installation

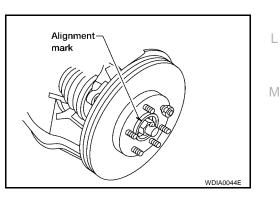


REMOVAL

- 1. Remove wheel and tire from vehicle using power tool.
- Without disassembling the hydraulic lines, remove brake caliper using power tool. Reposition it aside with wire. Refer to <u>BR-23</u>, "<u>Removal and Installation of Brake Caliper Assembly and Disc Rotor</u>".
 NOTE:

Avoid depressing brake pedal while brake caliper is removed.

3. Put alignment marks on disc rotor and wheel hub and bearing assembly, then remove disc rotor.



Disconnect wheel sensor and remove bracket from steering knuckle. CAUTION: Do not pull on wheel sensor harness.

- 5. On 4WD models, remove cotter pin, then remove lock nut from drive shaft using power tool. Refer to <u>FAX-</u> <u>7, "Removal and Installation"</u>.
- 6. Remove steering outer socket cotter pin at steering knuckle, then loosen mounting nut using power tool. Refer to <u>PS-15, "Removal and Installation"</u>.

PFP:40014

EES001J5

EES001.J6

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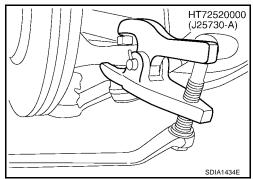
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 Disconnect steering outer socket from steering knuckle using Tool. Be careful not to damage ball joint boot.

Tool number : HT72520000 (J-25730-A)

CAUTION:

To prevent damage to threads and to prevent Tool from coming off suddenly, temporarily tighten nut.

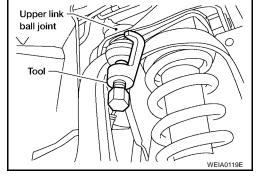


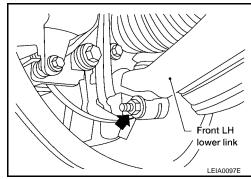
- 8. Remove wheel hub and bearing assembly bolts using power tool.
- 9. Remove splash guard and wheel hub and bearing assembly from steering knuckle. **CAUTION:**

Do not pull on wheel sensor harness.

- 10. Remove cotter pin and nut from upper link ball joint.
- 11. Separate upper link ball joint from steering knuckle using Tool.

Tool number : ST29020001 (J-24319-01)





12. Remove pinch bolt from steering knuckle using power tool, then separate lower link ball joint from steering knuckle.

13. Remove steering knuckle from vehicle.

INSPECTION AFTER REMOVAL

Check for deformity, cracks and damage on each part, replace if necessary.

Perform ball joint inspection. Refer to <u>FSU-15, "Inspection"</u>.

KNUCKLE

INSTALLATION

Installation is in the reverse order of removal.

• For 4WD models, refer to <u>FAX-7, "Removal and Installation"</u> for drive shaft lock nut tightening torque. **CAUTION:**

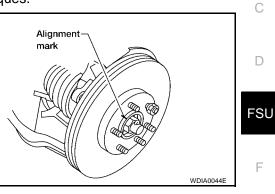
Always replace drive shaft lock nut and cotter pin.

- Refer to <u>PS-15, "Removal and Installation"</u> for outer socket nut tightening torque.
- Refer to FSU-5, "Components" for front suspension tightening torques.
- When installing disc rotor on wheel hub and bearing assembly, align the marks.

NOTE:

When not using the alignment mark, refer to $\underline{\mathsf{BR-22, "Components"}}$.

- When installing wheel and tire, refer to <u>WT-7, "Rotation"</u>.
- Perform wheel alignment. Refer to <u>FSU-6</u>, "Front Wheel Alignment".





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SERVICE DATA AND SPECIFICATIONS (SDS)

Conoral C			IONS (SDS	,		PFP:00030		
General 5	pecificatio	ns (Front)				EES001		
Suspension typ	е			Independent double wishbone coil over shock				
Shock absorber	r type			Double-acting hydraulic				
Stabilizer					Standard equ	lipment		
Spring Fre	e Height					EES002B		
Drive type			2WD	Unit: mm (in 4WD				
Front spring free	e height		336 (13.23)			346 (13.62)		
QR25DE	5		· · · · · · · · · · · · · · · · · · ·			· · · ·		
Front spring fre	e heiaht				346 (13.6	Unit: mm (in 52)		
		nladen*1)*6				EES001.		
Drive type	J			2\	ND	4WD		
			Minimum	-0° 30′	(-0.50°)	-0° 15′ (-0.25°)		
Camber			Nominal	0° 15′	(0.25°)	0° 30′ (0.50°)		
Degree minute (decimal degree)		Maximum	1° 0′ (1.00°)		1° 15′ (1.25°)			
			Cross camber	0° 45′ (0.75°) or less		0° 45′ (0.75°) or less		
			Minimum	2° 15′ (2.25°)		2° 0′ (2.00°)		
Caster			Nominal	3° 0′ (3.00°)		2° 45′ (2.75°)		
Degree minute	(decimal degree)		Maximum	3° 45′	(3.75°)	3° 30′ (3.50)		
			Cross caster	0° 45′ (0.7	75°) or less	0° 45' (0.75°) or less		
Kingpin inclinati Degree minute	ion (decimal degree)		Nominal	13° 0′	(13.00°)	12° 45′ (12.75°)		
			Lines parallel to center line of b	A	e-in = A - B			
				2.1 mm	(0.08 in)	2.1 mm (0.08 in)		
	Distance (A – B)		3.1 mm	(0.12 in)	3.1 mm (0.12 in)		
Total toe-in				4.1 mm	(0.16 in)	4.1 mm (0.16 in)		
				0° 5′	(0.08°)	0° 5′ (0.08°)		
Angle (left wheel or right wheel) Degree minute (Decimal degree)		0 /		0° 7′ (0.12°)		0° 7′ (0.12°)		
	209.00	(20011101 009100)		0° 9′	(0.15°)	0° 9′ (0.15°)		
Wheel turning a	angle (full ture)	Inside Degree minute (Dec	cimal degree)	33° 26′ – 35° 26′ * ² (33.43° – 35.43°)		33° 36′ – 35° 36′ * ⁴ (33.60° – 35.60°)		
	ແມ່ຊາຣ (ເບເເ ເບເກ)	Outside Degree minute (Dec	Dutside Degree minute (Decimal degree)		- 31° 22′ * ³ – 31.37°)	29° 44′ – 31° 44′ * ⁵ (29.73° – 31.73°)		

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

*2: Target value 35° 26' (35.43°)



- *3: Target value 31° 22' (31.37°)
- *4: Target value 35° 36' (35.60°)
- *5: Target value 31° 44' (31.73°)

*6: Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.

Ball Joint EES001J9 Cotter Groove pin hole D FSU Upper Lower SFA858A WEIA0076E F 8.1 - 79 N (0.83 - 8.1 kg-f, 1.82 - 17.8 lb-f) at hole Upper Swinging force "A" (Measurement point at either cotter pin hole or groove of ball stud.) Lower 11.4 - 145.5 N (1.16 - 14.84 kg-f, 2.56 - 32.71 lb-f) at groove Upper 0.5 - 4.9 N·m (0.05 - 0.49 kg-m, 5 - 43 in-lb) Turning torque "B" 0.5 - 6.4 N·m (0.05 - 0.65 kg-m, 5 - 56 in-lb) Lower Vertical end play "C" 0 mm (0 in) Н Wheelarch Height (Unladen*¹) EES001XX King Cab Unit: mm (in) Hf Κ LEIA0085E Engine type QR25DE VQ40DE Μ Drive type 2WD 2WD 4WD Applied model XE SE OR LE SE OR LE Tire size 265/70R16 265/75R16 265/65R17 265/70R16 265/75R16 235/75R15 265/65R17 868 880 869 880 892 866 881 Front wheelarch height (Hf) (34.09)(34.17)(34.65)(34.21) (34.65)(35.12)(34.68) 894 905 895 915 886 903 904 Rear wheelarch height (Hr) (34.88)(35.20)(35.63)(35.24)(35.55)(36.02)(35.59)

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

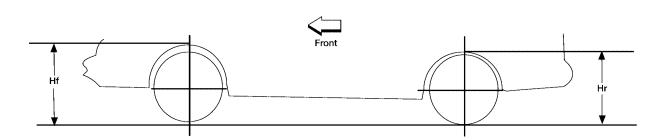
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SERVICE DATA AND SPECIFICATIONS (SDS)

Crew Cab

Unit: mm (in)



LEIA0085E

Engine type	VQ40DE							
Drive type	2WD 4WD							
Applied model	SE	OR	LE	SE	OR	LE		
Tire size	265/70R16	265/75R16	265/65R17	265/70R16	265/75R16	265/65R17		
Front wheelarch height (Hf)	868 (34.17)	880 (34.65)	869 (34.21)	880 (34.65)	892 (35.12)	881 (34.68)		
Rear wheelarch height (Hr)	891 (35.08)	903 (35.55)	892 (35.12)	901 (35.47)	913 (35.94)	902 (35.51)		

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.