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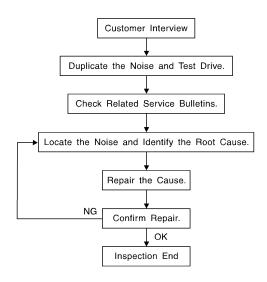
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SERVICE INFORMATION

SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow (INFOID:000000012564895



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CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-6</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
 are provided so the customer, service adviser and technician are all speaking the same language when
 defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
 Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle)
 Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
 - Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
 Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise)
 Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
 Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge
 as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SERVICE INFORMATION >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on CVT and A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
 - removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
 - tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
 - feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
 - placing a piece of paper between components that you suspect are causing the noise.
 - looking for loose components and contact marks. Refer to SE-3, "Generic Squeak and Rattle Troubleshooting".

REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-50397) is available through your authorized NISSAN Parts Department.

CAUTION:

Do not use excessive force as many components are constructed of plastic and may be damaged.

- Always check with the Parts Department for the latest parts information.
- The materials contained in the NISSAN Squeak and Rattle Kit (J-50397) are listed on the inside cover of the kit: and can each be ordered separately as needed.
- The following materials not found in the kit can also be used to repair squeaks and rattles.
- SILICONE GREASE: Use instead of UHMW tape that will be visible or does not fit. The silicone grease will only last a few months.
- SILICONE SPRAY: Use when grease cannot be applied.
- DUCT TAPE: Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

SE-3 2016 Frontier NAM Revision: August 2015

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< SERVICE INFORMATION >

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. Cluster lid A and the instrument panel
- Acrylic lens and combination meter housing
- Instrument panel to front pillar finisher
- Instrument panel to windshield
- 5. Instrument panel pins
- Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shift selector assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-50397) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner.

In addition look for:

- Trunk lid bumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- 3. The trunk lid torsion bars knocking together
- A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- Sun visor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

< SERVICE INFORMATION >

- 1. Loose harness or harness connectors.
- 2. Front console map/reading lamp lens loose.
- Loose screws at console attachment points.

SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component installed to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- Loose radiator installation pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine rpm or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

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Diagnostic Worksheet

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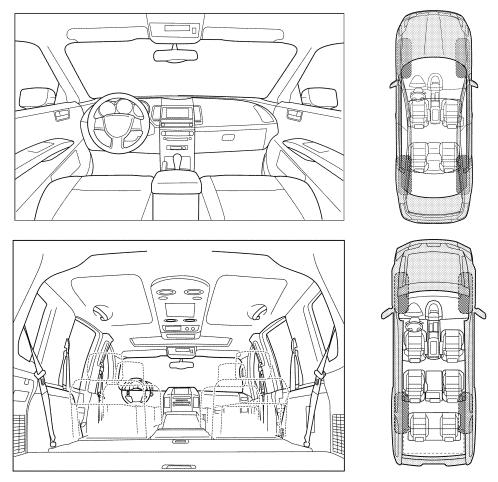
Dear Customer:

We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

-1-

< SERVICE INFORMATION >

Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm re	YES	NO	Initials of person performing	
	YES	NO		
TO BE COMPLETED BY DEALERSHIP PER: Test Drive Notes:	SONNEL			
Other: miles or minutes	i			
☐ Coming to a stop☐ On turns: left, right or either (circle)☐ With passengers or cargo	☐ Thump (heav☐ Buzz (like a l	-		
Only about mph On acceleration	☐ Knock (like a ☐ Tick (like a c	lock second	hand)	
Over speed bumps	Rattle (like s	haking a bal	oy rattle)	
☐ Through driveways☐ Over rough roads			es on a clean floor) n old wooden floor)	
III. WHEN DRIVING:	IV. WHAT TYPE	E OF NOISE	Ē	
Only when it is cold outside Only when it is hot outside	☐ Dry or dusty ☐ Other:	conditions		
1st time in the morning	When it is ra	aining or wet		
II. WHEN DOES IT OCCUR? (please check : Anytime	the boxes that ap		in	

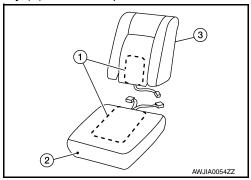
DTC/CIRCUIT DIAGNOSIS

HEATED SEAT

Description INFOID:000000012564898

- When handling seat, be extremely careful not to scratch heating unit (1).
- To replace heating unit, seat trim and pad should be separated for the front seat cushion LH. For seatback and front seat cushion RH, complete cushion (2) or seatback assembly (3) must be replaced.
- Do not use any organic solvent, such as thinner, benzene, alcohol, etc. to clean trim.

Thermostat operation	ON	OFF
Trim temperature °C (°F)	25 -35 (77 - 95)	35 - 45 (95 - 113)

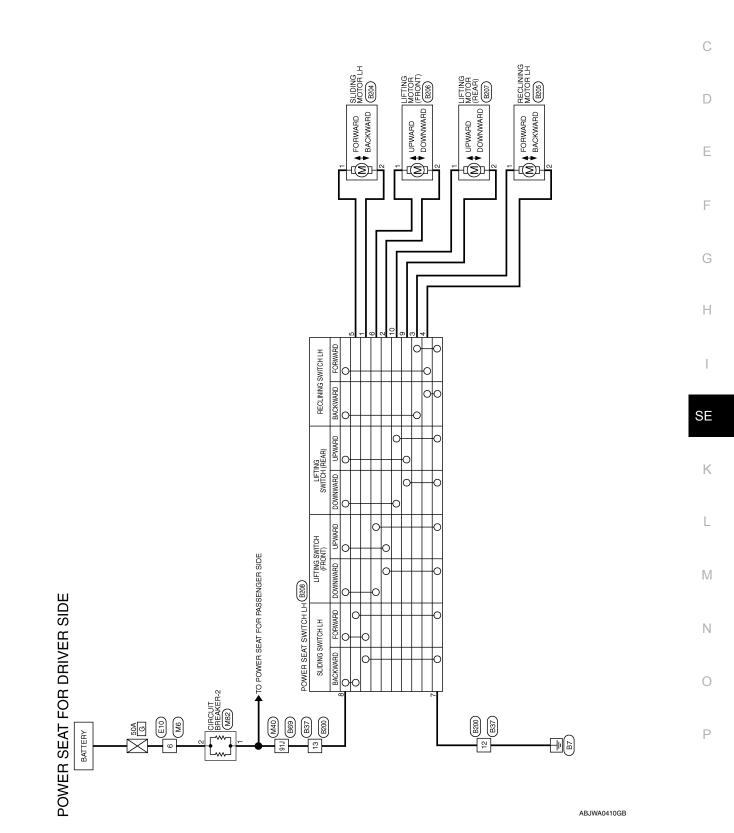


WIRING DIAGRAM

POWER SEAT FOR DRIVER SIDE

Wiring Diagram

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Signal Name Signal Name 7 6 5 4 3 2 16 15 14 13 12 11 10 9 Connector Name WIRE TO WIRE WHITE Color of Wire Color of Wire B37 ත (ධ മ Connector Color Connector No. Terminal No. Terminal No. 91) 5 5 11.1 12.1 13.1 14.1 15.1 16.1 17.1 18.1 19.1 20.0 21.1 22.1 23.1 23.1 25.1 25.1 26.1 27.1 28.1 29.1 30.1 31.) 32.) 33.) 34.) 35.) 36.) 37.) 38.) 39.) 40.) 41.) 42.) 43.) 44.) 45.) 46.) 47.) 48.) 49.) 50.) 71.J 72.J 73.J 74.J 75.J 76.J 77.J 78.J 79.J 80.J 81.J 82.J 83.J 84.J 85.J 88.J 87.J 88.J 80.J 90.J 91J 92J 93J 94J 95J 96J 97J 98J 99J 100J 10 21 33 44 ⁵³ 64 73 89 94 100 Signal Name Connector Name WIRE TO WIRE Connector Name WIRE TO WIRE 1 2 3 4 5 6 WHITE Connector Color WHITE M40 E10 Color of Wire ≥ Connector Color Connector No. Connector No. Terminal No. POWER SEAT FOR DRIVER SIDE CONNECTORS E Signal Name Connector Name | CIRCUIT BREAKER-2 Signal Name ī Connector Name | WIRE TO WIRE Connector Color WHITE WHITE Color of Wire 9W Color of Wire Q ۵ ≥ Connector Color Connector No. Connector No. Terminal No. Ferminal No. 9 N H.S. E 偃 ABJIA0982GB

POWER SEAT FOR DRIVER SIDE

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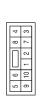
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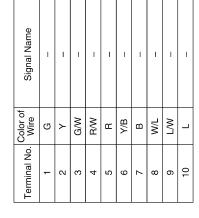
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< WIRING DIAGRAM >

Connector No. B200	Connector No. B206 Connector Name LIFTING MOTOR (FRONT) Connector Color GRAY H.S. Terminal No. Wire Signal Name 1 Y - 2 Y/B -
Signal Name	B205 RECLINING MOTOR LH WHITE 2 1 2 1 2 1 W - W - W -
Terminal No. Wire 91J G	Connector No. B205 Connector Name RECLINIR Connector Color WHITE H.S. Color of Terminal No. Wire 1 R/W 2 G/W
14 13 12 11 1 1 1 1 1 1 1	
T No. B69	r No. B204 r Name SLIDING MOTOR LH r Color GRAY
Connector No. Connector Color H.S. H.S.	Connector No. Connector Name Connector Color Terminal No. Connector Color Terminal No. Connector Color Terminal No. Connector Name Connector Name Connector No.

Connector No.	B208
Connector Name	Connector Name POWER SEAT SWITCH LH
Connector Color WHITE	WHITE













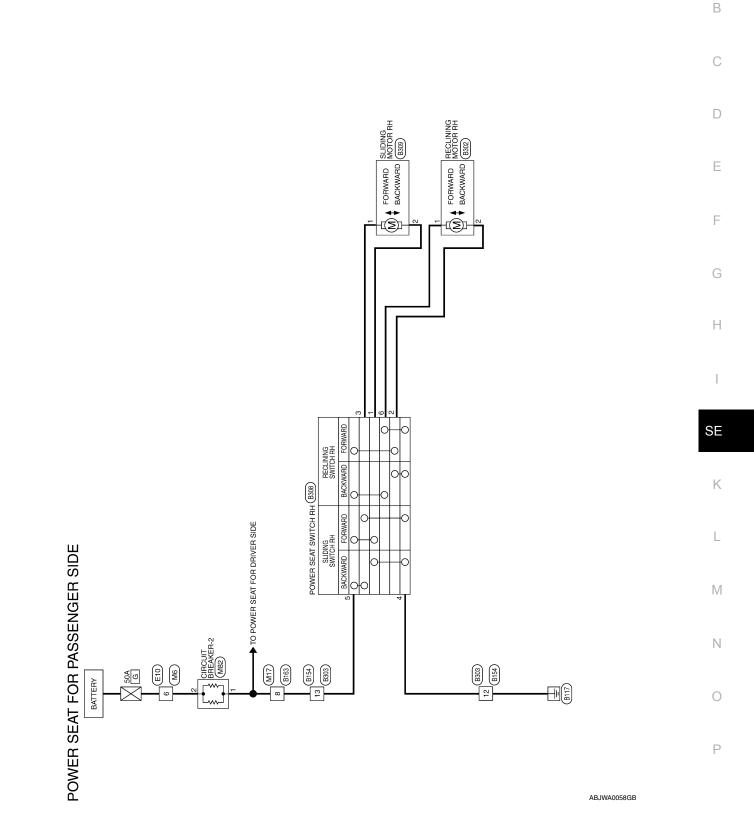
Signal Name	_	_
Color of Wire	Т	M/I
Terminal No.	1	2

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POWER SEAT FOR PASSENGER SIDE

Wiring Diagram

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Connector Name CIRCUIT BREAKER-2

Connector No. M82

Connector Color WHITE

POWER SEAT FOR PASSENGER SIDE CONNECTORS

	TO WIRE	щ
Connector No. M6	Connector Name WIRE TO WIRE	Connector Color WHITE

Connector Name WIRE TO WIRE

Connector Color WHITE

	RE TO WIRE	IITE	
Connector No. M6	Connector Name WIRE TO WIRE	Connector Color WHITE	



Signal Name	_
Color of Wire	M
Terminal No.	9

	Signal Name	ı	ı
	Color of Wire	9	Ь
原 H.S.	Terminal No.	-	2

Signal Name	_
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Signal Name	1	
Color of Wire	LG	
Terminal No.	8	



B163	Connector Name WIRE TO WIRE	WHITE	2 3 8 4 5 6 7	9 10 11 12 13 14 15 16		
Connector No.	Connector Name	Connector Color	1 2	8 8	2	

) WIRE		10 9 8
B154	WIRE TO	WHITE	7 6 5 4 3 12 11 10
Connector No.	Connector Name WIRE TO WIRE	Connector Color WHITE	7 (6 1) (1) (1) (1) (1) (1) (1) (1) (1) (1)



Terminal No. 12 13

Signal Name

Color of Wire ٦ ص

Terminal No.

Connector No.). E10	
Connector Name WIRE TO WIRE	ame WIF	RE TO WIRE
Connector Color	olor WHITE	ITE
(南) H.S.	1 4	Q Q
Terminal No.	Color of Wire	Signal Name
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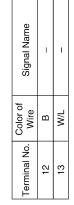
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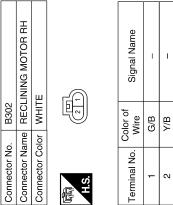
POWER SEAT FOR PASSENGER SIDE

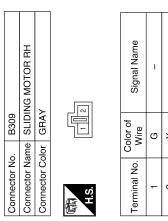
< WIRING DIAGRAM >

Connector No.	D. B308	98
Connector Name		POWER SEAT SWITCH RH
Connector Color		WHITE
	2 9	5 4 3
Ģ.		
Terminal No.	Color of Wire	Signal Name
-	>	I
2	Y/B	ı
င	g	ı
4	В	I
5	M/L	I
9	G/B	ı

Connector No.	B303
Connector Name WIRE TO WIRE	WIRE TO WIRE
Connector Color WHITE	WHITE







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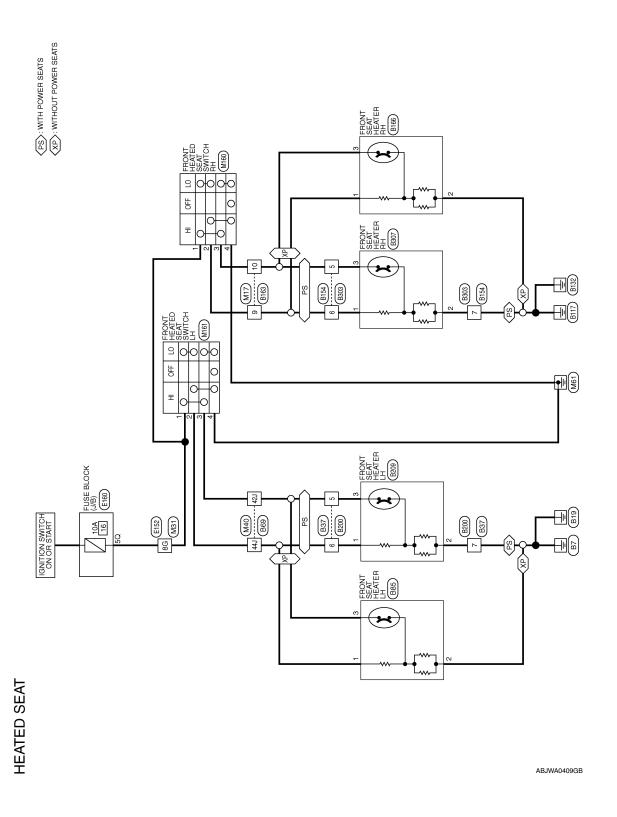
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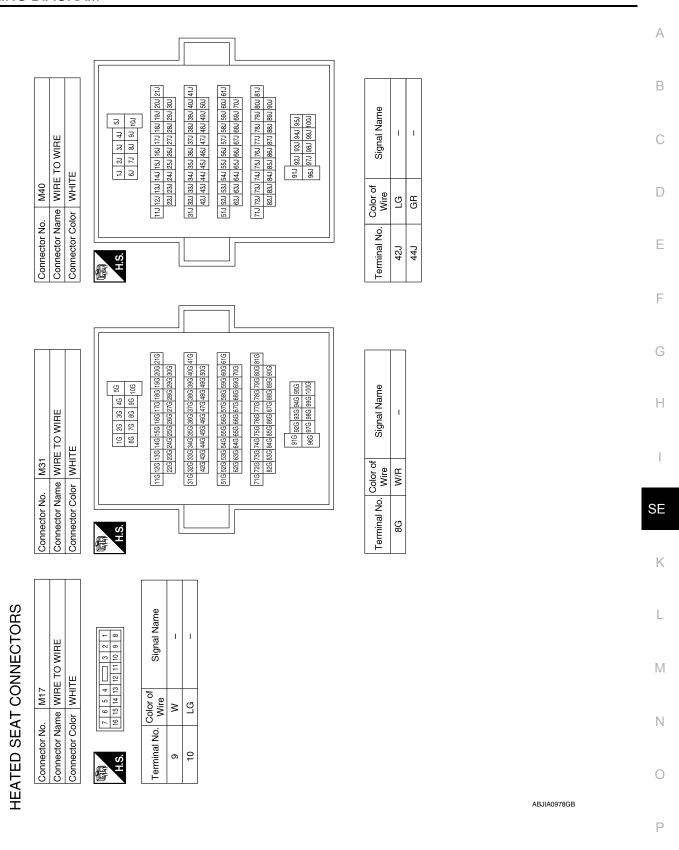
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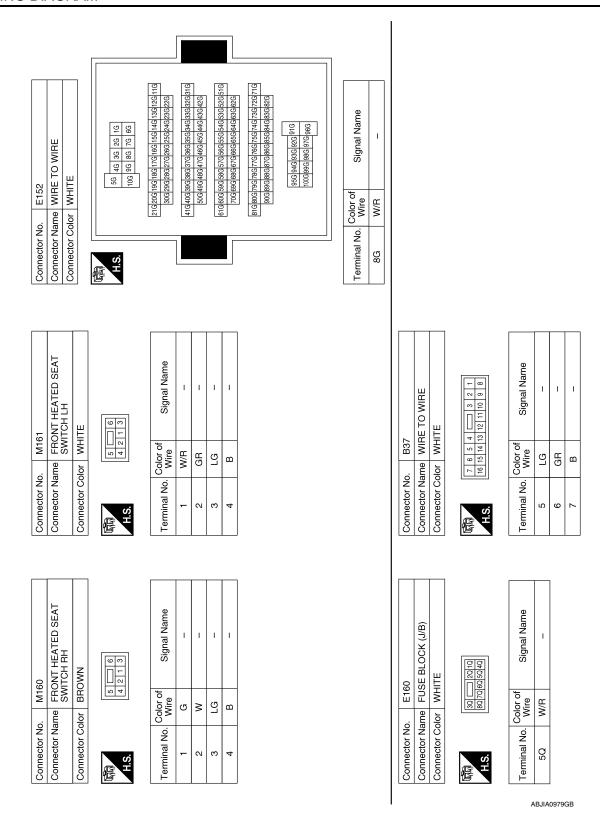
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HEATED SEAT

Wiring Diagram







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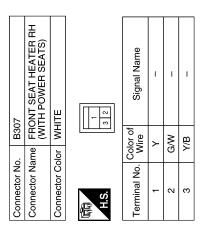
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Connector No. B85 Connector Name FRONT SEAT HEATER LH (WITHOUT POWER SEATS) Connector Color WHITE Terminal No. Wire Signal Name 1 GR - 2 B - 3 LG -	Connector No. B166
Terminal No. Color of Signal Name 42.1 LG 44.1 GR	Connector No. B163 Connector Name WIRE TO WIRE Connector Color WHITE
Connector No. B69 Connector Name WIRE TO WIRE Connector Color WHITE 54 4 31 21 14 140 94 84 77 64 15 144 134 121 11 301 239 234 231 232 231 414 404 334 331 322 314 302 334 335 325 344 335 232 314 504 334 334 331 355 54 355 54 355 54 351 504 334 331 351 561 551 544 531 521 614 604 534 634 571 661 551 644 534 621 706 536 535 541 535 641 531 641 531 744 906 536 541 551 661 551 641 531 641 531 744 906 589 589 571 681 551 681 551 681 631 631 631 907 999 989 971 981 971 981 971 981	Connector No. B154 Connector Name WIRE TO WIRE Connector Color WHITE Connector Color WHITE

tor No. B303	tor Name WIRE TO WIRE	tor Color WHITE	1 2 3 1 4 5 6 7 8 9 10 11 12 13 14 15 16	No. Wire Signal Name		- \	- WU
Connector No.	Connector Name	Connector Color	H.S.	Terminal No.	5	9	2

Connector No.). B209	60
Connector Name		FRONT SEAT HEATER LH (WITH POWER SEATS)
Connector Color		WHITE
H.S.		2 - 2
Terminal No.	Color of Wire	Signal Name
-	>	1
2	G/W	ı
3	Y/B	1

00	WIRE TO WIRE	WHITE	2 3 mm 4 5 6 7 9 10 11 12 13 14 15 16	Signal Name	ı	ı	
. B200			8 9 10	Color of Wire	Y/B	>	W/U
Connector No.	Connector Name	Connector Color	H.S.	Terminal No. Wire	5	9	7



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PRECAUTION

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRF-TFNSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Man-

WARNING:

ual.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Precaution for Work

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and prevent them from being dropped.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with a new one.
- · Be sure to tighten bolts and nuts securely to the specified torque.
- · After installation is complete, be sure to check that each part works properly.
- Follow the steps below to clean components:
- Water soluble dirt:
- Dip a soft cloth into lukewarm water, wring the water out of the cloth and wipe the dirty area.
- Then rub with a soft, dry cloth.
- Oily dirt:
- Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%) and wipe the dirty

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- Then dip a cloth into fresh water, wring the water out of the cloth and wipe the detergent off.
- Then rub with a soft, dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

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PREPARATION

PREPARATION

Special Service Tool

INFOID:0000000012564904

The actual shape of the tools may one of Tool number (TechMate No.) Tool name		Description
— (J-39570) Chassis Ear	SIIAO993E	Locating the noise
— (J-50397) NISSAN Squeak and Rattle Kit	ALJIA1232ZZ	Repairing the cause of noise
— (J-46534) Trim Tool Set	AWJIA0483ZZ	Removing trim components
Commercial Service	Tools	INFOID:000000012564908
Tool number (TechMate No.) Tool name		Description
 (J-39565) Engine Ear		Locating the noise

CLIP LIST

Descriptions for Clips

INFOID:0000000012564906

Replace any clips which are damaged during removal or installation.

Symbol No.	Shapes	Removal & Installation
C101		Removal: Remove by bending up with flat-bladed screwdrivers or clip remover.
C103	TTTT	Removal: Remove with a clip remover.
C203 [(7)		Removal: Push center pin to catching position. (Do not remove center pin by hitting it.) Push Push Installation:
C205		Removal: Flat-bladed screwdriver Clip Finisher
C206		Removal:

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Symbol No.	Shapes	Removal & Installation
CE103		Removal:
CF110	Clip A	Removal: Finisher Clip A Flat-bladed screwdrivers Clip B
CF118	Clip A Clip B (Grommet)	Removal: Flat-bladed screwdrivers Body panel Clip A Clip B (Grommet)
CR103		Removal: Holder portion of clip must be spread out to remove rod.
CS101		Removal: 1. Screw out with a Phillips screwdriver. 2. Remove female portion with flat-bladed screwdriver.

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Symbol No.	Shapes	Removal & Installation
CG101		Removal: Installation: Rotate 45° to remove Removal:
CS102		
CS113		Removal: Disconnect upper connection of clip with a flat-bladed screwdriver, then remove clip while inserting a flat-bladed screwdriver between body panel and clip.
C111		

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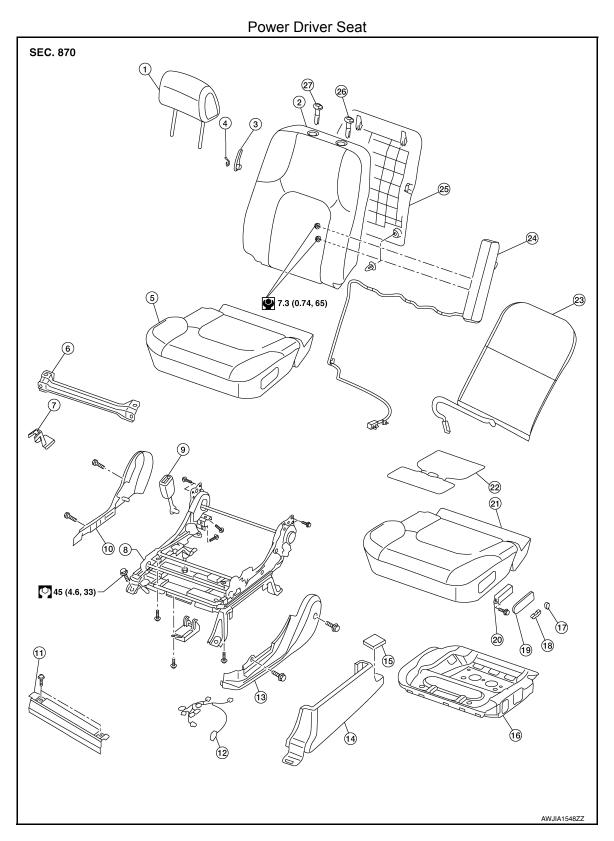
Symbol No.	Shapes	Removal & Installation
CG104		Removal: Remove by bending up with flat-bladed screwdrivers. Radiator grille Body panel
CE114		
CF118	Clip A Clip B (Grommet)	Removal: Flat-bladed Finisher screwdrivers Body panel Clip A Clip B (Grommet)

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REMOVAL AND INSTALLATION

FRONT SEAT

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FRONT SEAT

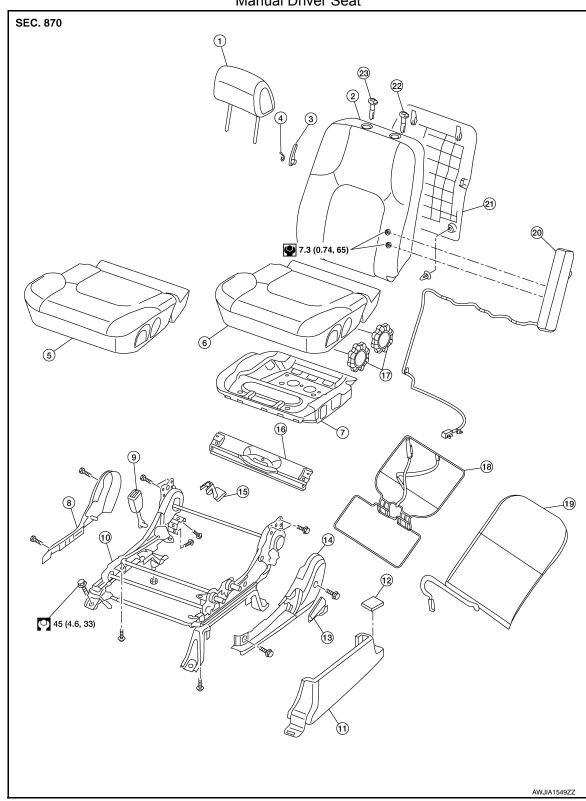
< REMOVAL AND INSTALLATION >

- 1. Headrest
- 4. Snap ring
- 7. Leg Cover
- 10. Seat cushion inner finisher
- 13. Seat cushion outer finisher
- 16. Seat cushion frame
- 19. Power seat switch escutcheon
- 22 Seat cushion heating element
- 25. Seatback board (if equipped)

- 2. Seatback assembly
- 5. Seat cushion trim
- 8. Seat frame assembly
- 11. Seat cushion front finisher
- 14. Leg cover
- 17. Recliner switch knob
- 20. Switch assembly
- 23 Seatback heating element
- 26. Headrest holder with multi position lock

- 3. Lumbar support lever knob
- 6. Power seat cushion rear finisher
- 9. Seat belt buckle assembly
- 12. Driver seat wiring harness
- 15. Bolt cover
- 18. Slide switch knob
- 21. Seat cushion pad
- 24. Side air bag
- 27. Headrest holder

Manual Driver Seat



- 1. Headrest
- 4. Snap ring
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback assembly
- 5. Seat cushion trim cover
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs

- 3. Lumbar support lever knob
- 6. Seat cushion pad
- 9. Seat belt buckle assembly
- 12. Bolt cover
- 15. Leg cover
- 18. Seat cushion heating element

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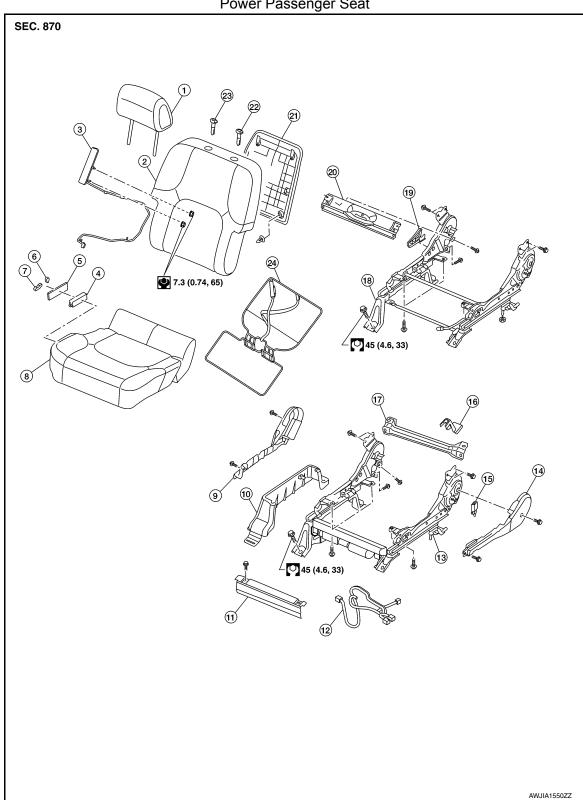
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- 19. Seatback heating element
- 22. Headrest holder with multi position lock
- 20. Side air bag
- 23. Headrest holder with multi position

21. Seatback board

Power Passenger Seat



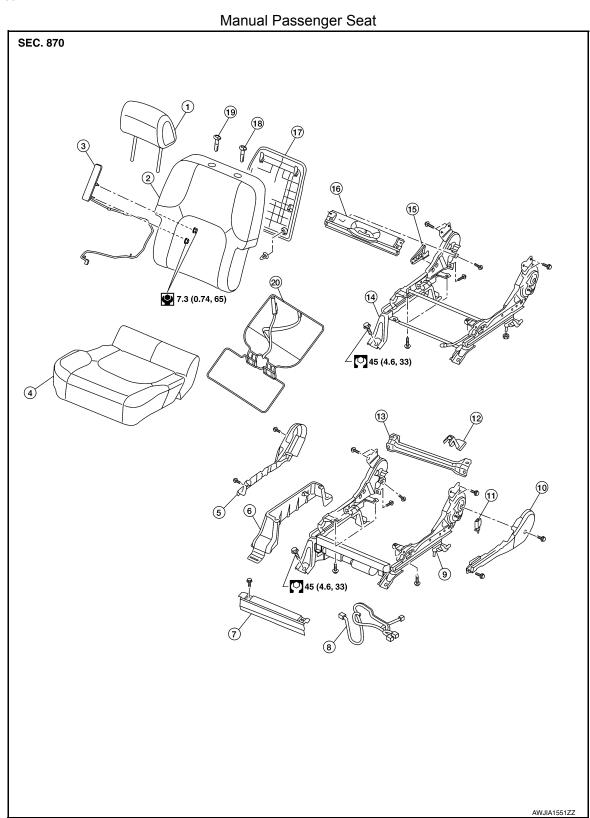
- Headrest 1.
- 4. Switch assembly
- Slide switch knob
- 2. Seatback assembly
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly
- Side air bag 3.
- 6. Recliner switch knob
- 9. Seat cushion outer cover

FRONT SEAT

< REMOVAL AND INSTALLATION >

- 10. Leg cover
- 13. Power seat frame assembly
- 16. Leg cover
- 19. Recline lever
- 22. Headrest holder with multi position lock
- 11. Seat cushion front finisher
- 14. Seat cushion inner finisher
- 17. Seat cushion rear finisher
- 20. Seat cushion rear finisher
- 23. Headrest holder

- 12. Passenger seat wiring harness
- 15. Seat belt buckle assembly
- 18. Manual seat frame assembly
- 21. Seatback board
- 24. Seat cushion heating element



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FRONT SEAT

< REMOVAL AND INSTALLATION >

1.	Headrest
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7. Seat cushion front finisher

10. Seat cushion inner finisher

13. Seat cushion rear finisher

16. Seat cushion rear finisher

19. Headrest holder

- Seatback assembly
- 5. Seat cushion outer cover
- 8. Passenger seat wiring harness
- 11. Seat belt buckle assembly
- 14. Manual seat frame assembly
- 17. Seatback board
- 20. Seat cushion heating element

- 3. Side air bag
- Leg cover
- 9. Seat frame assembly
- 12. Leg cover
- 15. Recline lever
- Headrest holder with multi position lock

Removal and Installation

INFOID:0000000012564908

REMOVAL

CAUTION:

- Before removing the front seat, turn the ignition switch off, disconnect both battery terminals and wait at least three minutes.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- · Always replace passenger seat cushion as an assembly.
- When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage.
- Slide the seat until the four bolts are visible and a suitable tool can be inserted.

NOTE:

Set the front/rear cushion lifters to the top position.

- Disconnect both battery terminals and wait at least three minutes. Refer to <u>PG-89</u>, "<u>Removal and Installation</u>".
- 3. Disconnect the harness connector from the side air bag module.
- 4. Remove the leg covers.
- Remove the four front seat bolts.
- Disconnect the harness connectors from the power seat and remove.

NOTE:

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

INSTALLATION

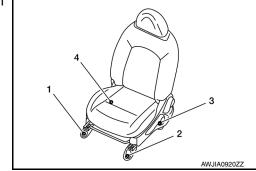
Installation is in the reverse order of removal.

CAUTION:

Make sure that the seat harness or the floor trim is not damaged during installation.

When installing the driver side and passenger side front seat, tighten the bolts in the order shown.

Driver side and passenger : 45 Nm (4.6 kg-m, 33 ft-lb) side front seat bolt torque



SIDE AIR BAG MODULE

< REMOVAL AND INSTALLATION >

SIDE AIR BAG MODULE DRIVER SIDE

DRIVER SIDE : Side Air Bag Module

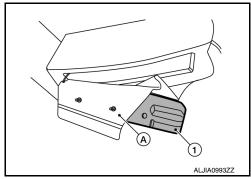
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WARNING:

- If the vehicle has been involved in a collision and the side air bag module has deployed, the seatback pad and seatback trim must be replaced.
- Do not leave any objects (screwdrivers, tools, etc.) on the seat during repair. It can lead to personal injury if the side air bag module should accidentally deploy.
- · Always work from the side or back of the seatback, do not work in front of seat.
- Do not attempt to disassemble the side air bag module.
- Handle the side air bag module carefully. During removal, always hold the side air bag module, do not let it hang by the wire harness.
- Do not use air tools or electric tools for servicing the seat assembly.
- Do not insert any objects into the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- Do not damage the chute, connectors, retainers, clips, module harness or the side air bag module.
- Before servicing, turn ignition switch OFF, disconnect both battery terminals then wait at least three minutes.

REMOVAL

- 1. Remove the driver side seatback. Refer to <u>SE-44, "Seatback Assembly"</u>.
- 2. Open the seatback trim, pull the side air bag module (1) out of the chute (A) and remove.



CAUTION:

- Replace the side air bag module if it has been dropped or sustained an impact.
- · Do not strike the side air bag module.



INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- When installing the side air bag module, make sure there are no wrinkles and the chute is not folded, twisted or pinched.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.

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SIDE AIR BAG MODULE

< REMOVAL AND INSTALLATION >

• After the work is completed, perform self-diagnosis to check that no malfunction is detected. Refer to SRC-13, "Trouble Diagnosis Introduction".

PASSENGER SIDE

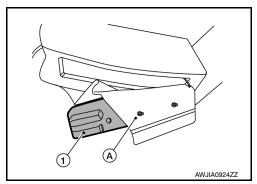
PASSENGER SIDE : Side Air Bag Module

WARNING:

- If the vehicle has been involved in a collision and the side air bag module has deployed, the seatback pad and seatback trim must be replaced.
- Do not leave any objects (screwdrivers, tools, etc.) on the seat during repair. It can lead to personal injury if the side air bag module should accidentally deploy.
- Always work from the side or back of the seatback, do not work in front of seat.
- Do not attempt to disassemble the side air bag module.
- Handle the side air bag module carefully. During removal, always hold the side air bag module, do not let it hang by the wire harness.
- Do not use air tools or electric tools for servicing the seat assembly.
- Do not insert any objects into the side air bag module.
- Do not expose the side air bag module to temperatures exceeding 93°C (200°F).
- Do not expose the side air bag module to any oil, grease, detergent or water.
- Do not damage the chute, connectors, retainers, clips, module harness or the side air bag module.
- Before servicing, turn ignition switch OFF, disconnect both battery terminals then wait at least three minutes.

REMOVAL

- Remove the passenger side seatback. Refer to <u>SE-44, "Seatback Assembly"</u>.
- 2. Open the seatback trim, pull the side air bag module (1) out of the chute (A) and remove.



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CAUTION:

- Replace the side air bag module if it has been dropped or sustained an impact.
- · Do not strike the side air bag module.



INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

- Inspect seatback pad, seatback trim and seatback trim chutes. Replace if damaged.
- When installing the side air bag module, make sure there are no wrinkles and the chute is not folded, twisted or pinched.
- Always route side air bag module harness in original location. Replace any deformed or damaged clips with same type and color. Always install clips in the original location in the harness.

SIDE AIR BAG MODULE

< REMOVAL AND INSTALLATION >

• After the work is completed, perform self-diagnosis to check that no malfunction is detected. Refer
to SRC-13, "Trouble Diagnosis Introduction".

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REAR SEAT

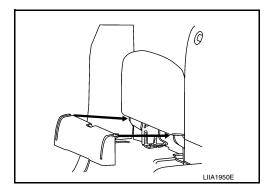
Removal and Installation

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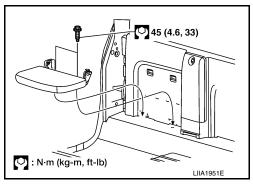
JUMP SEAT (KING CAB)

Removal

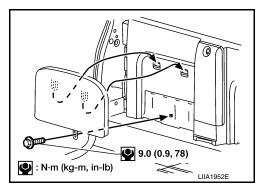
1. Remove seat base trim panel.



2. Remove the seat cushion bolts and assembly.



3. Remove the bolt, lift and remove the seatback assembly.



Installation

Installation is in the reverse order of removal.

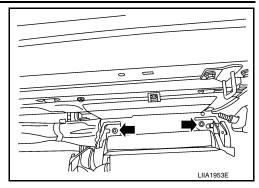
BENCH SEAT LH (CREW CAB)

Removal

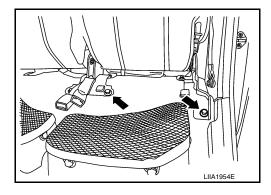
1. Remove the seat hinge finishers.

< REMOVAL AND INSTALLATION >

Release the seatback latch and tilt the seatback down. Remove the nuts.



- 3. Raise the seatback.
- 4. Tilt the seat cushion up.
- 5. Remove the seat bolts.
- Remove the seat.



Installation

Installation is in the reverse order of removal.

NOTE:

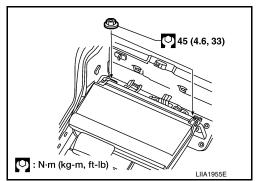
- Make sure the washers are on the rear studs prior to seat assembly installation.
- When installing the rear seat, tighten the bolts and nuts in the following order:
 Front outer bolt→Front inner bolt→Rear outer nut→Rear inner nut

Seat nuts : 45 N·m (4.6 kg-m, 33 ft-lb) Seat bolts : 45 N·m (4.6 kg-m, 33 ft-lb)

BENCH SEAT RH (CREW CAB)

Removal

- 1. Remove the seat hinge finishers.
- 2. Release the seatback latch and tilt the seatback down. Remove the nuts.



3. Raise the seatback.

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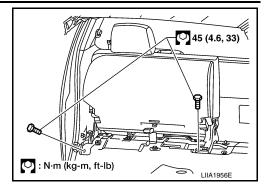
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< REMOVAL AND INSTALLATION >

- 4. Remove the seat belt buckle from the cushion.
- 5. Remove the seat bolts.
- 6. Remove the seat assembly.



Installation

Installation is in the reverse order of removal.

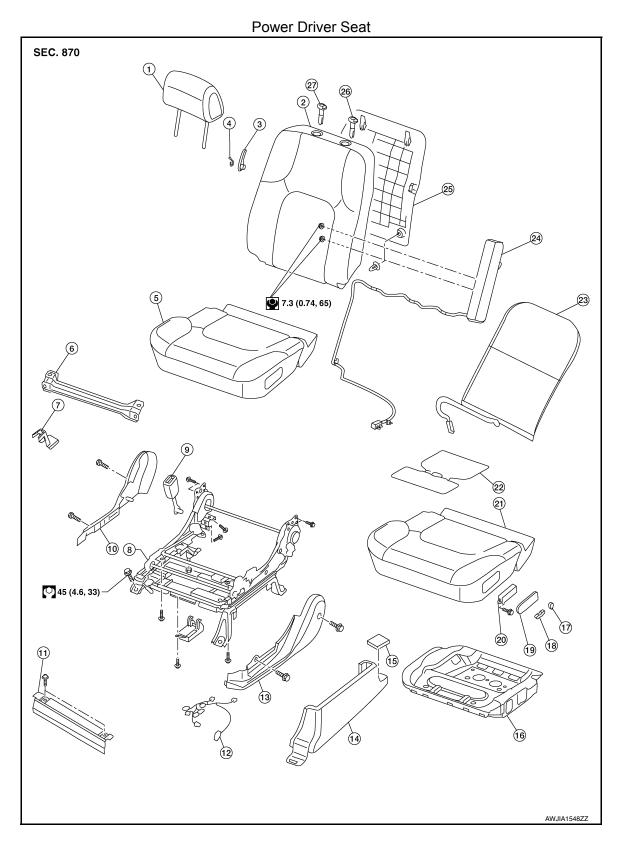
NOTE:

- Make sure the washers are on the rear studs prior to seat assembly installation.
- When installing the rear seat, tighten the bolts and nuts in the following order: Front outer bolt→Front inner bolt→Rear outer nut→Rear inner nut

UNIT DISASSEMBLY AND ASSEMBLY

FRONT SEAT

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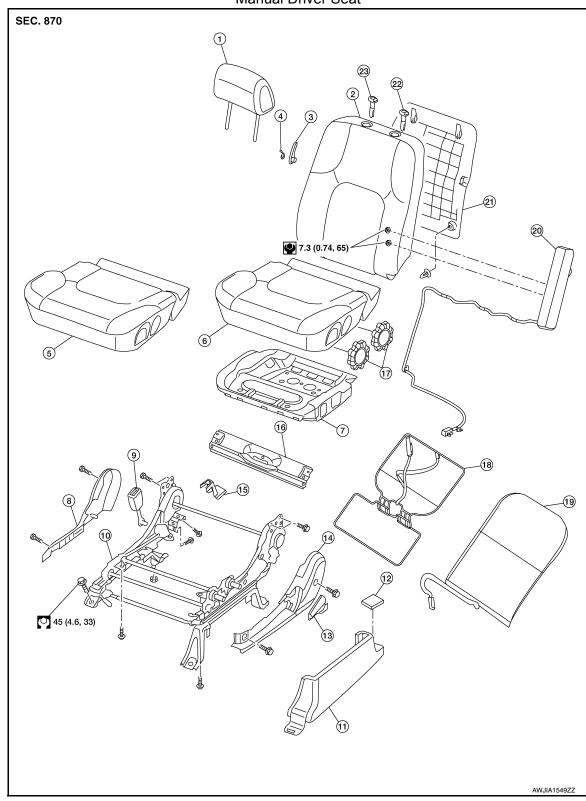
< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Headrest
- 4. Snap ring
- 7. Leg Cover
- 10. Seat cushion inner finisher
- 13. Seat cushion outer finisher
- 16. Seat cushion frame
- 19. Power seat switch escutcheon
- 22 Seat cushion heating element
- 25. Seatback board (if equipped)

- 2. Seatback assembly
- 5. Seat cushion trim
- 8. Seat frame assembly
- 11. Seat cushion front finisher
- 14. Leg cover
- 17. Recliner switch knob
- 20. Switch assembly
- 23 Seatback heating element
- 26. Headrest holder with multi position lock

- 3. Lumbar support lever knob
- 6. Power seat cushion rear finisher
- 9. Seat belt buckle assembly
- 12. Driver seat wiring harness
- 15. Bolt cover
- 18. Slide switch knob
- 21. Seat cushion pad
- 24. Side air bag
- 27. Headrest holder

Manual Driver Seat



- 1. Headrest
- Snap ring
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback assembly
- 5. Seat cushion trim cover
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs

- 3. Lumbar support lever knob
- 6. Seat cushion pad
- 9. Seat belt buckle assembly
- Bolt cover
- 15. Leg cover
- 18. Seat cushion heating element

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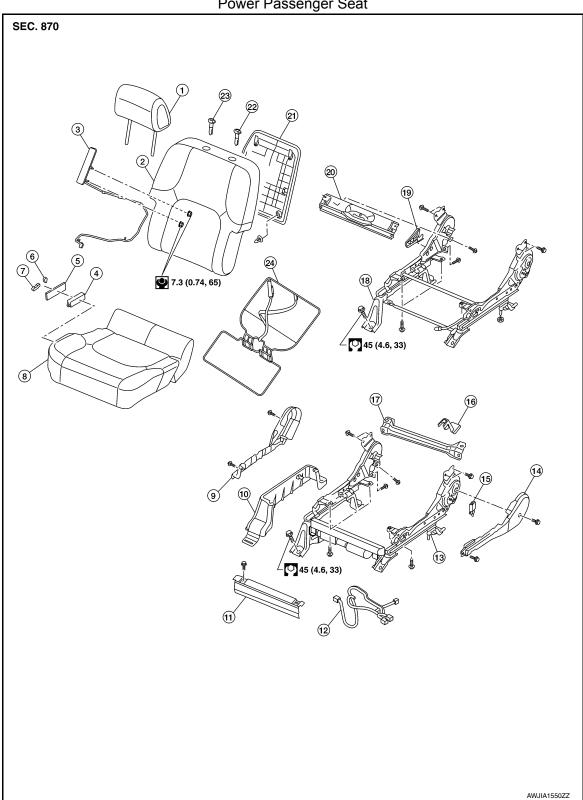
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- 19. Seatback heating element
- 22. Headrest holder with multi position lock
- 20. Side air bag
- 23. Headrest holder with multi position

21. Seatback board

Power Passenger Seat

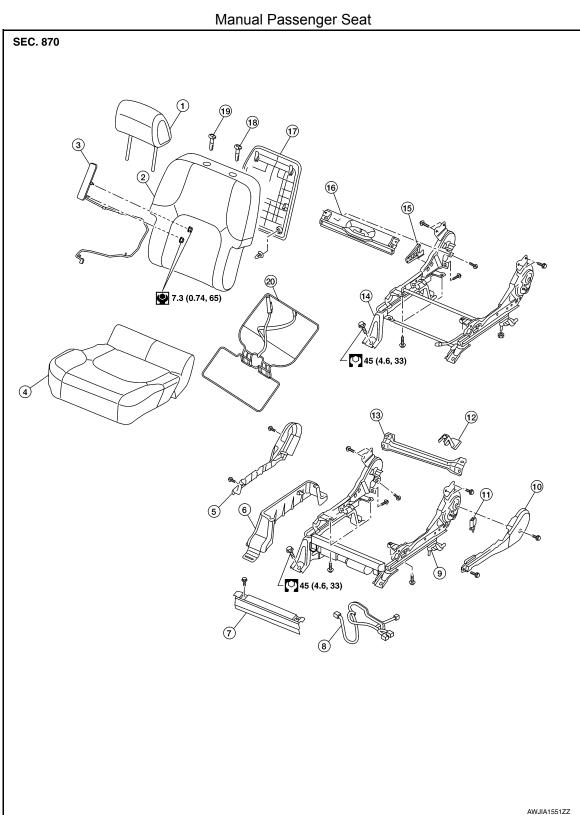


- Headrest 1.
- 4. Switch assembly
- Slide switch knob
- 2. Seatback assembly
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly
- Side air bag 3.
- 6. Recliner switch knob
- Seat cushion outer cover

< UNIT DISASSEMBLY AND ASSEMBLY >

- 10. Leg cover
- 13. Power seat frame assembly
- 16. Leg cover
- 19. Recline lever
- 22. Headrest holder with multi position lock
- 11. Seat cushion front finisher
- 14. Seat cushion inner finisher
- 17. Seat cushion rear finisher
- 20. Seat cushion rear finisher
- 23. Headrest holder

- 12. Passenger seat wiring harness
- 15. Seat belt buckle assembly
- 18. Manual seat frame assembly
- 21. Seatback board
- 24. Seat cushion heating element



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< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Headrest 4. Seat cushion assembly Seat cushion front finisher
- 10. Seat cushion inner finisher
- 13. Seat cushion rear finisher 16. Seat cushion rear finisher
- 19. Headrest holder

- 2. Seatback assembly
- 5. Seat cushion outer cover
- Passenger seat wiring harness
- 11. Seat belt buckle assembly
- 14. Manual seat frame assembly
- 17. Seatback board
- 20. Seat cushion heating element

- 3. Side air bag
- 6. Leg cover
- Seat frame assembly
- 12. Leg cover
- 15. Recline lever
- 18. Headrest holder with multi position

Seatback Assembly

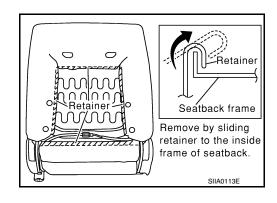
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REMOVAL

NOTE:

On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

- Remove the front seat assembly. Refer to SE-32, "Removal and Installation".
- 2. Remove the seatback board from the back of the seatback.
- Remove the retainer.

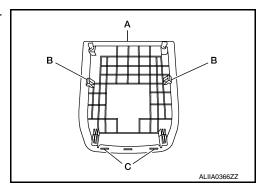


- 4. Disconnect the seatback heater harness.
- Remove the seatback bolts (two for each side) and seatback assembly.

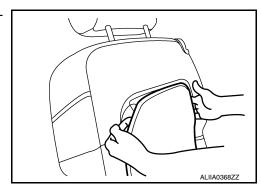
SEATBACK BOARD - SOFT SEATBACK

Removal

- The seatback board is attached to the seat frame with the follow-
 - Two top tabs (A)
 - Two side tabs (B)
 - Two bottom clips (C) (must be replaced)
- 2. Move seat to forward position.

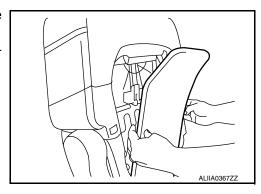


3. Hold the seatback board as shown and pull the top of the seatback board down and away from the seat back frame.



< UNIT DISASSEMBLY AND ASSEMBLY >

- 4. Pull the middle part of the seatback board to disengage the side tabs from the seatback frame.
- 5. Pull the lower part of the seatback board to disengage the bottom clips from the seatback frame.



Installation

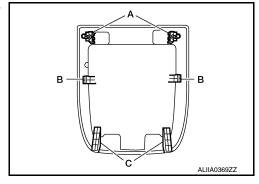
Installation is in the reverse order of removal.

- The two bottom clips must be replaced for installation
- · Secure the side tabs last for installation

SEATBACK BOARD - HARD SEATBACK

Removal

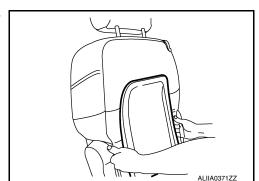
- 1. Remove the seatback assembly. Refer to SE-32, "Removal and Installation".
- 2. The seatback board is attached to the seat frame with the following:
 - Two top tabs (A)
 - Two side tabs (B)
 - Two bottom clips (C) (must be replaced)
- 3. Move seat to forward position.



4. Hold the seatback board as shown and pull the bottom of the seatback board away from the seat back frame.



5. Pull the middle part of the seatback board up and away to disengage the side tabs from the seatback frame.



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< UNIT DISASSEMBLY AND ASSEMBLY >

6. Lift the upper part of the seatback board to disengage the top tabs from the seatback frame.

Installation

Installation is in the reverse order of removal.

- The two bottom clips must be replaced for installation
- · Secure the side tabs last for installation

INSTALLATION

Installation is in the reverse order of removal.

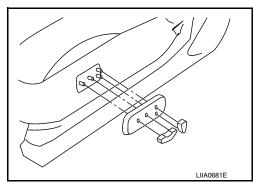
Seat Cushion Trim and Pad

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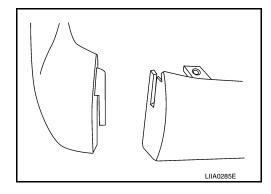
REMOVAL

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- · Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- Remove the front seat assembly. Refer to <u>SE-32, "Removal and Installation"</u>.
- 2. Remove the power seat switch knobs and power seat switch escutcheon (if equipped) (or lift knobs on manual seats).



3. Remove the seat cushion outer finisher.



- 4. Remove the power seat switch screws.
- Remove four bolts and the seat cushion assembly.
- 6. Remove the retainer on the seat cushion frame, then remove the harness connector for the seat cushion heater (if equipped).

DISASSEMBLY

CAUTION:

• Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.

< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Remove the seat cushion assembly.
- 2. On the drivers seat only, remove the hog rings to separate the trim cover from the pad and seat cushion

heater unit.

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

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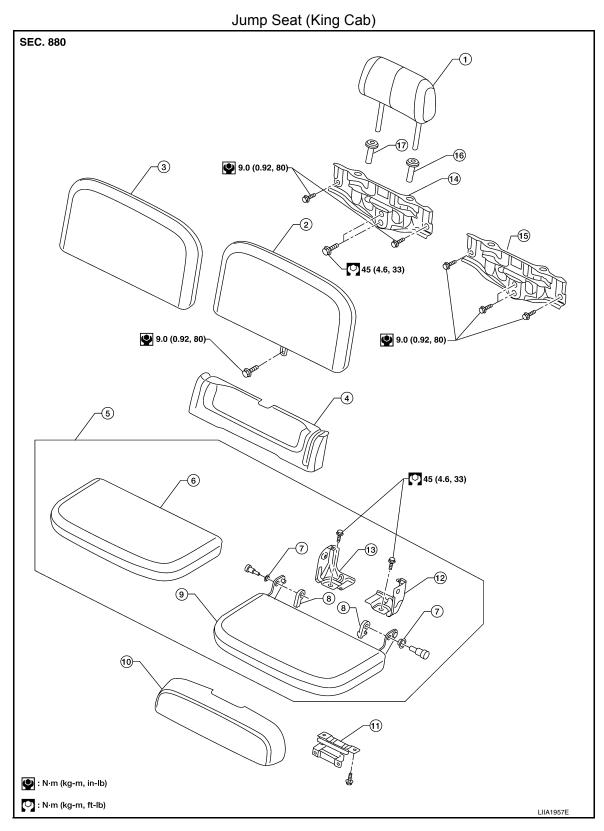
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Disassembly and Assembly

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- 1. Headrest
- 4. Seat base trim panel
- 7. Bushing

- 2. Seatback pad and frame
- 5. Seat cushion assembly
- 8. Spacer

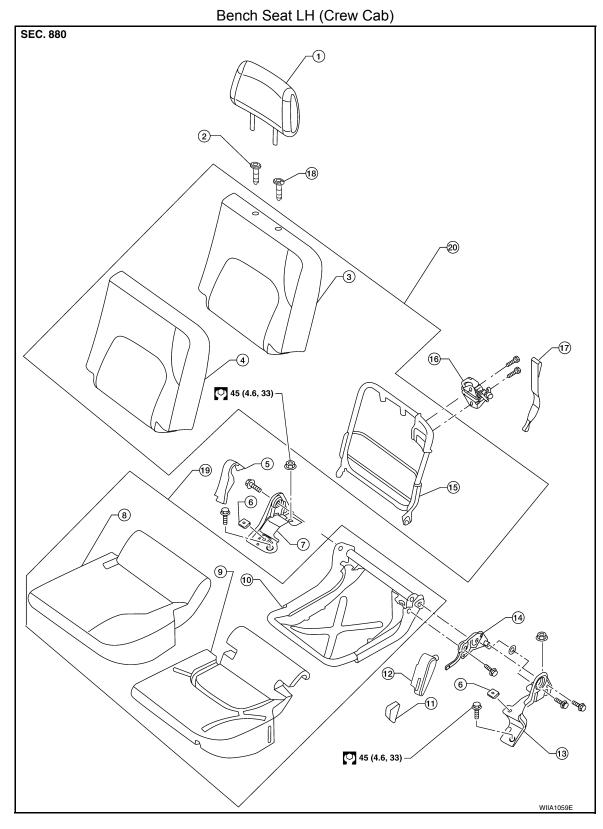
- 3. Seatback trim cover
- 6. Seat cushion trim cover
- 9. Seat cushion pad and frame

< UNIT DISASSEMBLY AND ASSEMBLY >

- 10. Child seat extension (Passenger side 11. Child seat extension hinge only)
- 12. Inboard jump seat pivot riser

- 13. Outboard jump seat pivot riser
- 14. Headrest plate (RH)
- 15. Headrest plate (LH)

- 16. Inboard headrest locking guide
- 17. Outboard headrest guide



- Headrest
- Seatback trim cover
- 2. Inboard headrest guide
- 5. Inboard pivot cover
- Seatback pad 3.
- Seat cushion bumper (RH/LH)

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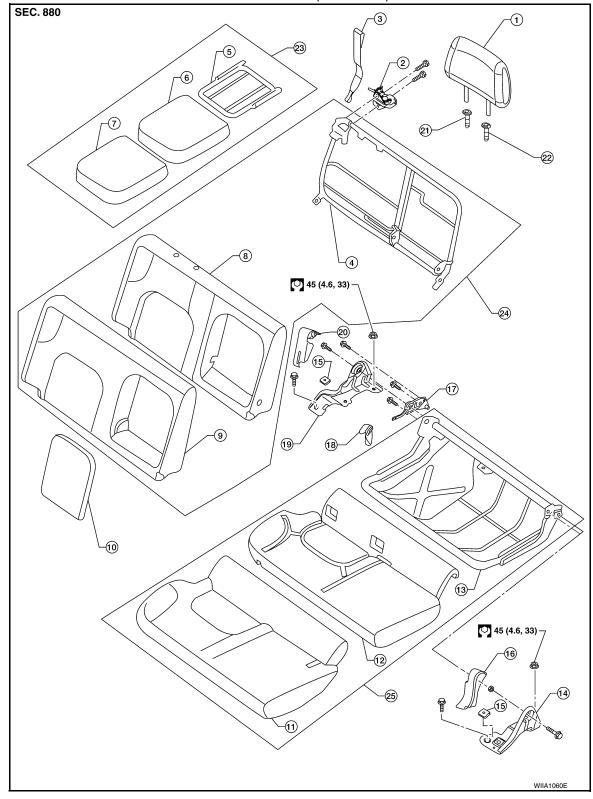
SE-49 Revision: August 2015 2016 Frontier NAM

< UNIT DISASSEMBLY AND ASSEMBLY >

- 7. Inboard seat cushion pivot riser
- 10. Seat cushion pan
- 13. Outboard seat cushion pivot riser
- 16. Seatback latch assembly
- 19. Seat cushion assembly
- 8. Seat cushion trim cover
- 11. Seat cushion hinge release handle
- 14. Seat cushion hinge assembly
- 17. Seatback latch release strap
- 20. Seatback assembly

- 9. Seat cushion pad
- 12. Seat cushion hinge cover
- 15. Seatback frame
- 18. Outboard headrest locking guide

Bench Seat RH (Crew Cab)



< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Headrest
- 4. Seatback frame
- 7. Armrest trim cover
- 10. Seatback armrest opening board
- 13. Seat cushion frame
- 16. Inboard pivot riser cover
- 19. Outboard pivot riser
- 22. Inboard headrest locking guide
- 25. Seat cushion assembly

- 2. Seatback latch assembly
- 5. Armrest frame
- 8. Seatback pad
- 11. Seat cushion trim cover
- 14. Inboard pivot riser
- 17. Seat cushion hinge assembly
- 20. Outboard pivot riser cover
- 23. Armrest assembly

- 3. Seatback latch release strap
- 6. Armrest pad
- 9. Seatback trim cover
- 12. Seat cushion pad
- 15. Seat cushion bumper (RH/LH)
- 18. Seat cushion hinge release handle
- 21. Outboard headrest guide
- 24. Seatback assembly

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