AUTOMATIC TRANSAXLE

CONTENTS

TROUBLE DIAGNOSIS - INDEX	4	TROUBLE DIAGNOSIS - GENERAL	
Alphabetical & P No. Index for DTC	4	DESCRIPTION	86
PRECAUTIONS	6	Symptom Chart	86
Supplemental Restraint System (SRS) "AIR		TCM Terminals and Reference Value	
BAG" and "SEAT BELT PRE-TENSIONER"	6	TROUBLE DIAGNOSIS FOR POWER SUPPLY	104
Precautions for On Board Diagnostic (OBD)		Wiring Diagram - AT - MAIN	104
System of A/T and Engine	6	Diagnostic Procedure	105
Precautions	6	DTC P0705 PARK/NEUTRAL POSITION (PNP)	
Service Notice or Precautions	8	SWITCH	107
Wiring Diagrams and Trouble Diagnosis	9	Description	107
PREPARATION		Wiring Diagram - AT - PNP/SW	
Special Service Tools	10	Diagnostic Procedure	110
Commercial Service Tools	12	Component Inspection	
OVERALL SYSTEM	14	DTC P0710 A/T FLUID TEMPERATURE SENSOR	
A/T Electrical Parts Location	14	CIRCUIT	113
Circuit Diagram	15	Description	113
Cross-sectional View - RE4F03B	16	Wiring Diagram - AT - FTS	
Cross-sectional View - RE4F03W	17	Diagnostic Procedure	116
Hydraulic Control Circuit	18	Component Inspection	118
Shift Mechanism	19	DTC P0720 VEHICLE SPEED SENSOR.A/T	
Control System	28	(REVOLUTION SENSOR)	119
Control Mechanism	29	Description	119
Control Valve	34	Wiring Diagram - AT - VSSA/T	
ON BOARD DIAGNOSTIC SYSTEM		Diagnostic Procedure	
DESCRIPTION	36	DTC P0725 ENGINE SPEED SIGNAL	
Introduction	36	Description	124
OBD-II Function for A/T System	36	Wiring Diagram - AT - ENGSS	
One or Two Trip Detection Logic of OBD-II	36	Diagnostic Procedure	126
OBD-II Diagnostic Trouble Code (DTC)	36	DTC P0731 A/T 1ST GEAR FUNCTION	128
Malfunction Indicator Lamp (MIL)		Description	128
CONSULT-II	40	Wiring Diagram - AT - 1ST	131
TROUBLE DIAGNOSIS - INTRODUCTION	56	Diagnostic Procedure	132
Introduction	56	Component Inspection	133
Work Flow	60	DTC P0732 A/T 2ND GEAR FUNCTION	135
TROUBLE DIAGNOSIS - BASIC INSPECTION	62	Description	135
A/T Fluid Check	62	Wiring Diagram - AT - 2ND	138
Stall Test	62	Diagnostic Procedure	
Line Pressure Test	66	Component Inspection	140
Road Test	67	DTC P0733 A/T 3RD GEAR FUNCTION	141

		MA

EM	

C	

0
U,

GL	

MT

A	X	
Ä	VV	

SU	

ST	

RS	
M	











CONTENTS (Cont'd)

Description	141	DTC VHCL SPEED SEN.MTR VEHICLE SPEED	
Wiring Diagram - AT - 3RD	144	SENSOR.MTR	215
Diagnostic Procedure	145	Description	215
Component Inspection	146	Wiring Diagram - AT - VSSMTR	217
DTC P0734 A/T 4TH GEAR FUNCTION	147	Diagnostic Procedure	218
Description	147	DTC CONTROL UNIT (RAM), CONTROL UNIT	
Wiring Diagram - AT - 4TH	151	(ROM)	219
Diagnostic Procedure	152	Description	219
Component Inspection	156	Diagnostic Procedure	219
DTC P0740 TORQUE CONVERTER CLUTCH		DTC CONTROL UNIT (EEP ROM)	221
SOLENOID VALVE	157	Description	221
Description	157	Diagnostic Procedure	
Wiring Diagram - AT - TCV	159	TROUBLE DIAGNOSES FOR SYMPTOMS	223
Diagnostic Procedure		Wiring Diagram - AT - NONDTC	223
Component Inspection		1. O/D OFF Indicator Lamp Does Not Come On	
DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)		2. Engine Cannot Be Started In "P" and "N"	
Description		Position	228
Wiring Diagram - AT - TCCSIG		3. In "P" Position, Vehicle Moves Forward Or	
Diagnostic Procedure		Backward When Pushed	. 229
Component Inspection		4. In "N" Position, Vehicle Moves	
DTC P0745 LINE PRESSURE SOLENOID VALVE		5. Large Shock. "N" -> "R" Position	
Description		6. Vehicle Does Not Creep Backward In "R"	0_
Wiring Diagram - AT - LPSV		Position	234
Diagnostic Procedure		7. Vehicle Does Not Creep Forward In "D", "2"	20
Component Inspection		Or "1" Position	237
DTC P0750 SHIFT SOLENOID VALVE A		8. Vehicle Cannot Be Started From D ₁	
Description		9. A/T Does Not Shift: D ₁ -> D ₂ Or Does Not	2-0
Wiring Diagram - AT - SSV/A		6. At 1 boes Not Shift. $D_1 = D_2$ Of Boes Not Kickdown: $D_4 -> D_2$	2/12
Diagnostic Procedure		10. A/T Does Not Shift: D ₂ -> D ₃	
•		11. A/T Does Not Shift: D ₃ -> D ₄	
Component Inspection DTC P0755 SHIFT SOLENOID VALVE B		12. A/T Does Not Perform Lock-up	
		•	
DescriptionWiring Diagram - AT - SSV/B		13. A/T Does Not Hold Lock-up Condition	
		14. Lock-up Is Not Released	
Diagnostic Procedure		15. Engine Speed Does Not Return To Idle (Light	
Component Inspection		Braking D ₄ -> D ₃)	
DTC P1705 THROTTLE POSITION SENSOR		16. Vehicle Does Not Start From D ₁	259
Description		17. A/T Does Not Shift: D ₄ -> D ₃ , When	000
Wiring Diagram - AT - TPS		Overdrive Control Switch "ON" -> "OFF"	260
Diagnostic Procedure		18. A/T Does Not Shift: D ₃ -> 2 ₂ , When Selector	004
Component Inspection	201	Lever "D" -> "2" Position	261
DTC P1760 OVERRUN CLUTCH SOLENOID	000	19. A/T Does Not Shift: 2 ₂ -> 1 ₁ , When Selector	000
VALVE		Lever "2" -> "1" Position	262
Description		20. Vehicle Does Not Decelerate By Engine	
Wiring Diagram - AT - OVRCSV		Brake	263
Diagnostic Procedure		21. TCM Self-diagnosis Does Not Activate (PNP,	
Component Inspection	207	Overdrive Control and Throttle Position Switches	
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP		Circuit Checks)	
SENSOR CIRCUIT AND TCM POWER SOURCE).		A/T SHIFT LOCK SYSTEM	
Description		Description	
Wiring Diagram - AT - BA/FTS		Shift Lock System Electrical Parts Location	
Diagnostic Procedure		Wiring Diagram - SHIFT	
Component Inspection	214	Diagnostic Procedure	274

CONTENTS (Cont'd)

KEY INTERLOCK CABLE	
Components	278
Removal	278
Installation	
ON-VEHICLE SERVICE	280
Control Valve Assembly and Accumulators	280
Control Cable Adjustment	281
Park/Neutral Position (PNP) Switch Adjustment	281
Differential Side Oil Seal Replacement	282
Revolution Sensor Replacement	
REMOVAL AND INSTALLATION	283
Removal	283
Installation	284
OVERHAUL	286
Components	286
Oil Channel	289
Locations of Adjusting Shims, Needle Bearings,	
Thrust Washers and Snap Rings	
DISASSEMBLY	
REPAIR FOR COMPONENT PARTS	
Manual Shaft	305
Oil Pump	308
Control Valve Assembly	312
Control Valve Upper Body	321
Control Valve Lower Body	
Reverse Clutch	
High Clutch	
Forward Clutch and Overrun Clutch	336
Low & Reverse Brake	343
Rear Internal Gear, Forward Clutch Hub and	
Overrun Clutch Hub	347
Output Shaft, Idler Gear, Reduction Pinion Gear	
and Bearing Retainer	351
Band Servo Piston Assembly	356

Final Drive	361
ASSEMBLY	368
Assembly (1)	368
Adjustment (1)	369
Assembly (2)	374
Adjustment (2)	378
Assembly (3)	382
Assembly (4)	384
SERVICE DATA AND SPECIFICATIONS (SDS)	389
General Specifications	389
Shift Schedule	389
Stall Revolution	389
Line Pressure	389
Control Valves	390
Clutch and Brakes	390
Clutch and Brake Return Springs	392
Oil Pump	
Input Shaft	393
Planetary Carrier	393
Final Drive	393
Reduction Pinion Gear	396
Output Shaft	398
Bearing Retainer	398
Total End Play	399
Reverse Clutch End Play	
Accumulator	399
Band Servo	399
Removal and Installation	400
Shift Solenoid Valves	400
Solenoid Valves	
A/T Fluid Temperature Sensor	400
Revolution Sensor	400
Dronning Resistor	400

GI

 $\mathbb{M}\mathbb{A}$

EM

LC

EC

FE

CL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC

NCAT0001 NCAT0001S01

		NCAT0001S01
ltama	DTC	
Items (CONSULT-II screen terms)	CONSULT-II GST*1	Reference page
A/T 1ST GR FNCTN	P0731	AT-128
A/T 2ND GR FNCTN	P0732	AT-135
A/T 3RD GR FNCTN	P0733	AT-141
A/T 4TH GR FNCTN	P0734	AT-147
A/T TCC S/V FNCTN	P0744	AT-163
ATF TEMP SEN/CIRC	P0710	AT-113
ENGINE SPEED SIG	P0725	AT-124
L/PRESS SOL/CIRC	P0745	AT-174
O/R CLTCH SOL/CIRC	P1760	AT-202
PNP SW/CIRC	P0705	AT-107
SFT SOL A/CIRC*2	P0750	AT-181
SFT SOL B/CIRC*2	P0755	AT-187
TCC SOLENOID/CIRC	P0740	AT-157
TP SEN/CIRC A/T*2	P1705	AT-193
VEH SPD SEN/CIR AT*3	P0720	AT-119

^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

GI

MA

LC

EC

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

BR

ST

RS

BT

HA

SC

EL

AT-202

	P NO. INDEX FOR DTC		
DTC	Items		
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page	
P0705	PNP SW/CIRC	AT-107	
P0710	ATF TEMP SEN/CIRC	AT-113	
P0720	VEH SPD SEN/CIR AT*3	AT-119	
P0725	ENGINE SPEED SIG	AT-124	
P0731	A/T 1ST GR FNCTN	AT-128	
P0732	A/T 2ND GR FNCTN	AT-135	
P0733	A/T 3RD GR FNCTN	AT-141	
P0734	A/T 4TH GR FNCTN	AT-147	
P0740	TCC SOLENOID/CIRC	AT-157	
P0744	A/T TCC S/V FNCTN	AT-163	
P0745	L/PRESS SOL/CIRC	AT-174	
P0750	SFT SOL A/CIRC*2	AT-181	
P0755	SFT SOL B/CIRC*2	AT-187	
P1705	TP SEN/CIRC A/T*2	AT-193	

^{*1:} These numbers are prescribed by SAE J2012.

P1760

O/R CLTCH SOL/CIRC

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI G20 is as follows:

- For a frontal collision
 - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision
 - The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

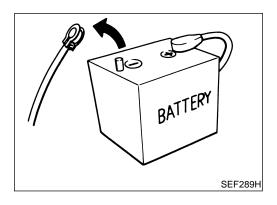
Precautions for On Board Diagnostic (OBD) System of A/T and Engine

NCAT0198

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

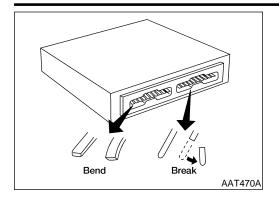
CAUTION:

- Be sure to turn the ignition switch "OFF" and disconnect the negative battery terminal before any
 repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc.
 will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
 cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
 dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
 may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,
 etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.



Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



Perform TCM in-

put/output signal

inspection before replacement.

DLD ONE

When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.

MA

EM

LC

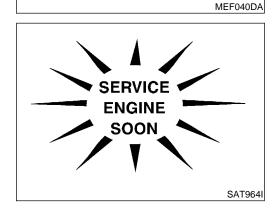
Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-99.)

EC

FE

GL

MT



After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

ΑT

SU

ST

Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.

Disassembly should be done in a clean work area.

Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.

BT

Place disassembled parts in order for easier and proper assembly.

HA

All parts should be carefully cleaned with a general purpose.

non-flammable solvent before inspection or reassembly. Gaskets, seals and O-rings should be replaced any time the

SC

transaxle is disassembled.

It is very important to perform functional tests whenever they are indicated.

The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper IDX assembly. Care will also prevent springs and small parts from becoming scattered or lost.

- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all

parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.

- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to AT-9, "ATF COOLER SER-VICE".
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid. Refer to MA-23, "Changing A/T Fluid".

Service Notice or Precautions

NCATOO04

FAIL-SAFE

NCAT0004S01

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration.

When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. [For "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", refer to AT-49.]

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "WORK FLOW" (Refer to AT-60).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.

During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

NCAT0004S02

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.

- Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

MA

ATF COOLER SERVICE

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer.

Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air.

Refer to LC-14, "Radiator".

OBD-II SELF-DIAGNOSIS

• A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on AT-41 for the indicator used to display each self-diagnostic result.

 The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- PNP switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
- *: For details of OBD-II, refer to EC-67, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to EL-5, "HARNESS CONNECTOR".

Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-9, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

LC

NCATOO04S03

EC

E

CL

MT

ΑT

AX

SU

HA

SC

EL

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

NCAT0006

The actual shapes of Kent	-Moore tools may differ from those of special service	e tools illustrated here.
Tool number (Kent-Moore No.) Tool name	Description	
(J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge 2 (J34301-2) Hoses 3 (J34298) Adapter 4 (J34282-2) Adapter 5 (790-301-1230-A) 60° Adapter 6 (J34301-15) Square socket	(2) AAT896	Measuring line pressure and governor pressure
KV31103000 (J38982) Drift	a b	Installing differential oil seal (Use with ST35325000.) a: 59 mm (2.32 in) dia. b: 49 mm (1.93 in) dia.
ST35325000 (—) Drift	NT105	Installing differential oil seal (Use with KV31103000.) a: 215 mm (8.46 in) b: 25 mm (0.98 in) dia. c: M12 x 1.5P
KV38107700 (J39027) Preload adapter	NT087	 Measuring turning torque of final drive assembly Measuring clearance between side gear and differential case with washer Selecting differential side bearing adjusting shim
KV31103200 (J34285-A and J34285-87) Clutch spring compressor	a a b b b c c c c c c c c c c c c c c c	Removing and installing clutch return spring a: 320 mm (12.60 in) b: 174 mm (6.85 in)
ST23540000 (J25689-A) Pin punch	NT423	Removing and installing parking rod plate, manual plate and differential pinion mate shaft retaining pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia.

		Special Service Tools (Cont'd	<u>-</u>
Tool number (Kent-Moore No.) Tool name	Description		• GI
KV32101000 (J25689-A) Pin punch	a	Installing throttle lever and manual shaft retaining pins a: 4 mm (0.16 in) dia.	- M/ EN
ST25710000 (—) Pin punch	NT410	Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia.	- LC EC
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	NT745	Removing differential side bearing inner race a: 39 mm (1.54 in) dia. b: 29.5 mm (1.161 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 120 mm (4.72 in)	- FE GL M1
KV381054S0 (J34286) Puller	a	 Removing idler gear bearing outer race Removing differential side oil seals Removing differential side bearing outer race Removing needle bearing from bearing retainer a: 250 mm (9.84 in) b: 160 mm (6.30 in) 	AX SU BR
ST27180001 (J25726-A) Puller	NT414 NT424	• Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P	_ Pr ST RS _ BT
ST30031000 (J22912-1) Puller	NT444	Removing reduction gear bearing inner race a: 90 mm (3.54 in) dia. b: 50 mm (1.97 in) dia.	HA SC
ST35272000 (J26092) Drift	NT411 a b NT426	 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 72 mm (2.83 in) dia. b: 35.5 mm (1.398 in) dia. 	- El

Tool number (Kent-Moore No.) Tool name	Description	
ST37830000 (—) Orift	a b	Installing idler gear bearing outer race a: 62 mm (2.44 in) dia. b: 39 mm (1.54 in) dia.
	NT427	
ST35321000 —) Drift	b	Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
	NT073	
ST30633000 (—) Orift	b	Installing differential side bearing outer race a: 67 mm (2.64 in) dia. b: 49 mm (1.93 in) dia.
	NT073	
ST35271000 J26091) Drift	a b	 Installing idler gear a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia.
	NT115	
ST33400001 (J26082) Orift	a b	 Installing oil pump housing oil seal a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia.
	NT115	

Commercial Service Tools

NCAT0007

Tool name	Description	
Puller	NT077	 Removing idler gear bearing inner race Removing and installing band servo piston snap ring

Tool name	Description	
Drift	a	Removing idler gear bearing inner race a: 34 mm (1.34 in) dia.
	NT109	
Drift		Installing differential left side bearing a: 86 mm (3.39 in) dia. b: 80 mm (3.15 in) dia.
	a	
	NT115	
Drift		Installing differential right side bearing a: 46 mm (1.81 in) dia.
	ab	b: 40 mm (1.57 in) dia.
	NT115	

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

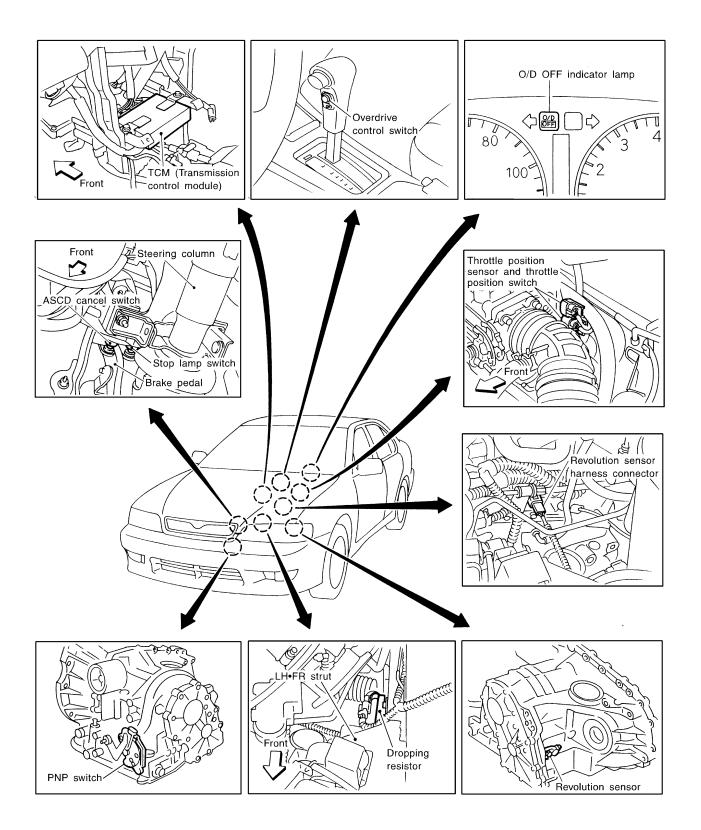
HA

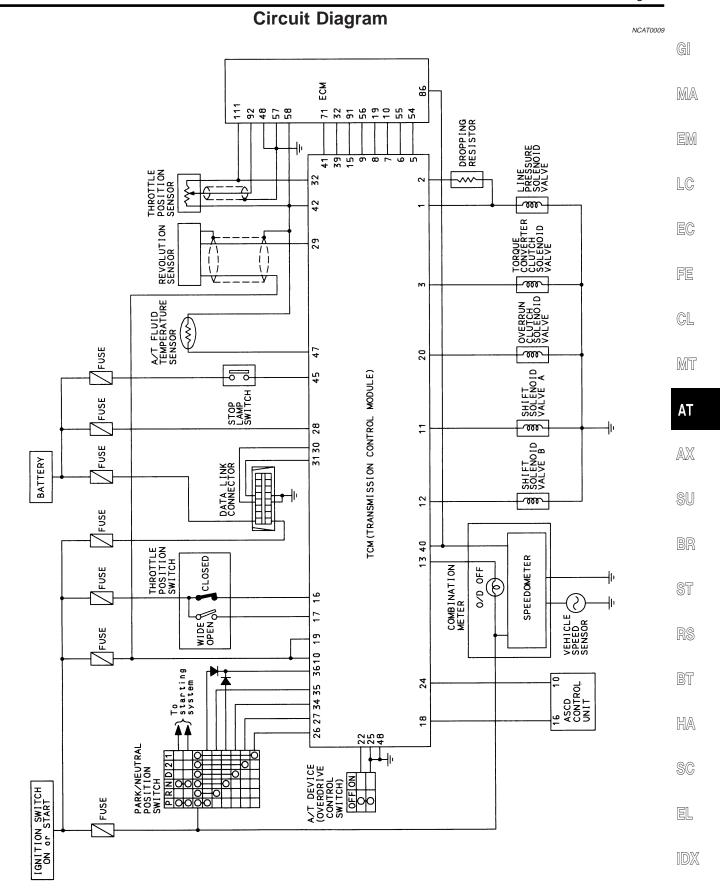
SC

EL

A/T Electrical Parts Location

NCAT0008

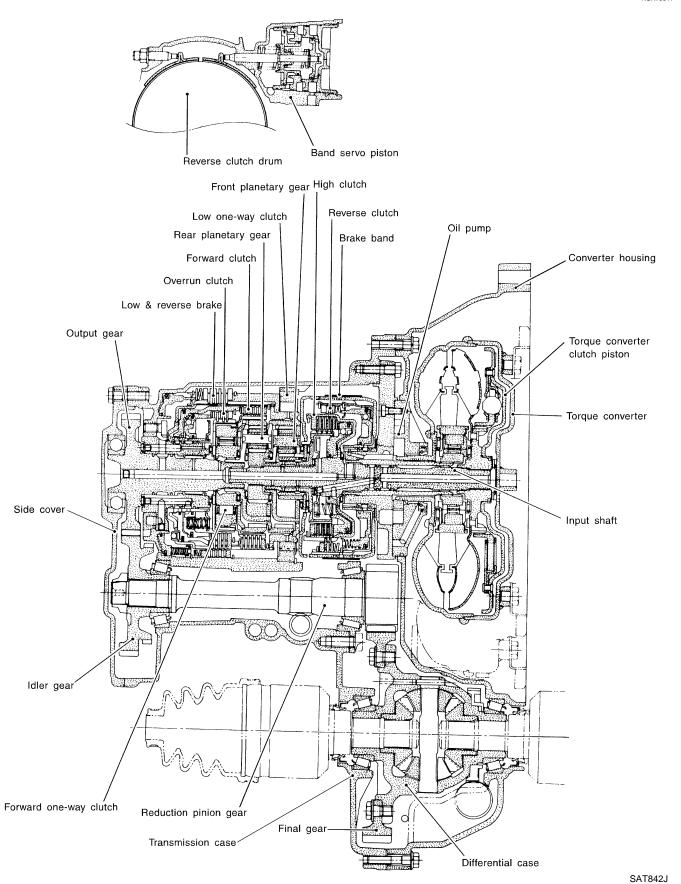




TAT221

Cross-sectional View — RE4F03B

NCAT0011

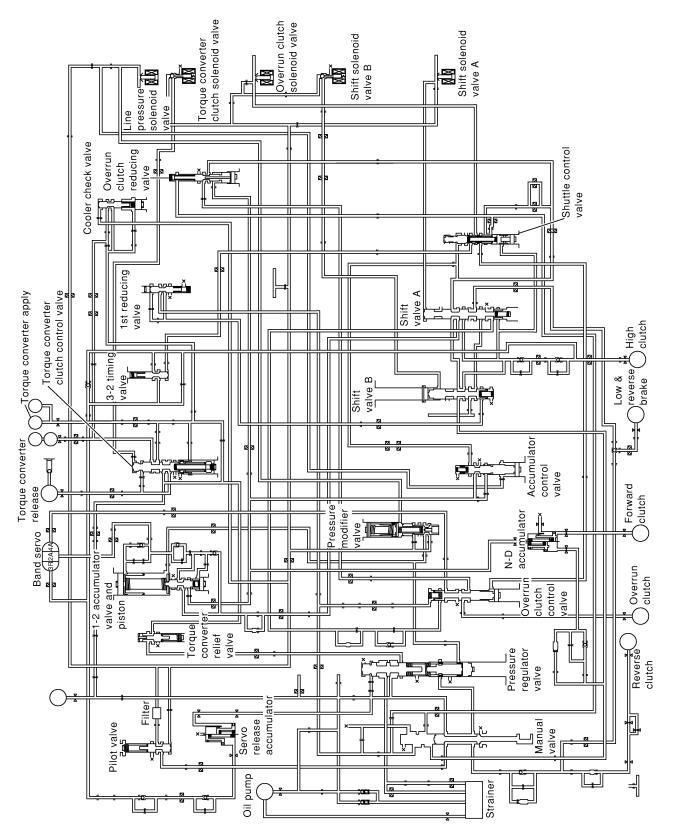


Cross-sectional View — RE4F03W NCAT0217 GI MA EM Band servo piston Reverse clutch drum LC High clutch Front planetary gear EC Reverse clutch Low one-way clutch Oil pump Rear planetary gear Brake band FE Forward clutch Converter housing Overrun clutch GL Low & reverse brake Output gear MT ΑT _Torque converter $\mathbb{A}\mathbb{X}$ SU Input shaft BR Side cover. ST RS BT Idler gear HA SC EL Forward one-way clutch Reduction pinion gear Viscous coupling Differential case Final gear Transmission case

SAT843J

Hydraulic Control Circuit

NCAT0012

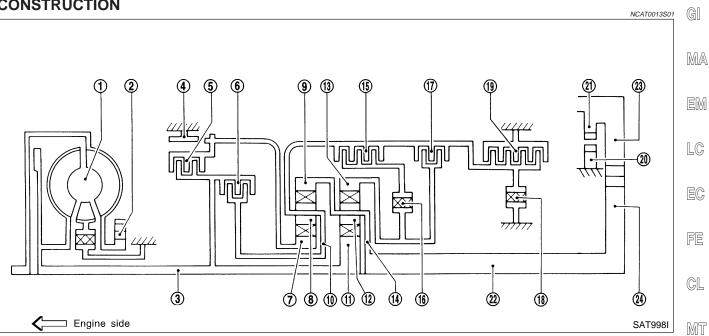


SAT844J

NCAT0013

Shift Mechanism

CONSTRUCTION



- 1. Torque converter
- Oil pump 2.
- Input shaft 3.
- 4. Brake band
- Reverse clutch 5.
- High clutch 6.
- 7. Front sun gear
- Front pinion gear

- Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- Rear planetary carrier 14.
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear

ΑT

AX



BR

ST

RS

BT

HA

SC

EL

FUNCTION OF CLUTCH AND BRAKE

|--|

Clutch and brake components	Abbr.	Function	
5 Reverse clutch	R/C	To transmit input power to front sun gear 7.	
6 High clutch	H/C	To transmit input power to front planetary carrier 10.	
15 Forward clutch	F/C	To connect front planetary carrier 10 with forward one-way clutch 16.	
17 Overrun clutch	O/C	To connect front planetary carrier 10 with rear internal gear 13.	
4 Brake band	B/B	To lock front sun gear 7.	
16 Forward one-way clutch	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.	
18 Low one-way clutch	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.	
19 Low & reverse brake	L & R/B	To lock front planetary carrier 10.	



CLUTCH AND BAND CHART

NCAT0013S04

													NCAT0013S04	
		Reverse High	Hian i	Over-				Forward	Low one-	Low & reverse				
Shift p	osition	clutch 5	clutch 6	clutch 15	clutch 17	2nd apply	3rd release	4th apply	clutch 16	way clutch 18	brake 19	Lock-up	Remarks	
ı	P												PARK POSITION	
-	R	0									0		REVERSE POSITION	
1	N												NEUTRAL POSITION	
	1st			0	*1D				В	В			Automatic shift	
D*4	2nd			0	*1A	0			В					
D 4	3rd		0	0	*1A	*2C	С		В			*5 🔾	1 ⇔ 2 ⇔ 3 ⇔ 4	
	4th		0	С		*3C	С	0				0	L	
2	1st			0	D				В	В			Automatic shift	
2	2nd			0	А	0			В				1 ⇔ 2	
1	1st			0	0				В		0		Locks (held stationary) in 1st	
	2nd			0	0	0			В				speed 1 ← 2	

^{*1:} Operates when overdrive control switch is set in "OFF" position.

- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when overdrive control switch is set in "OFF" position.

^{*5:} Operates when overdrive control switch is "OFF".

^{○ :} Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

POWER TRANSMISSION

"N" and "P" Positions

=NCAT0013S02

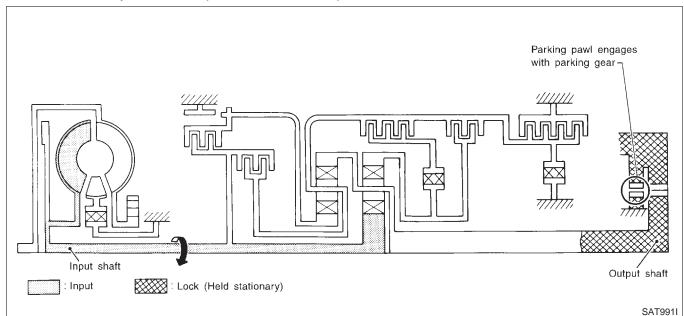
NCAT0013S0201 GI

"N" position

Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

"P" position

Similar to the "N" position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.



MA

LC

EG

FE

GL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

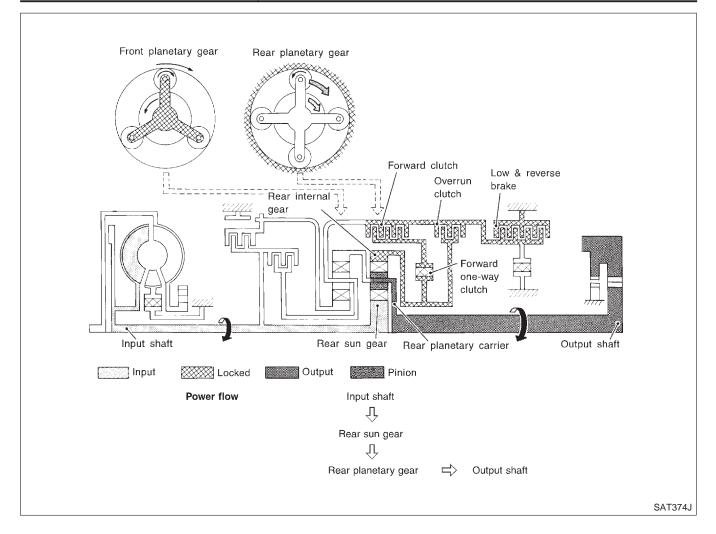
HA

SC

EL

"1₁" Position

-1	=NCAT0013S0202
 Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake 	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and 2_1 .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.

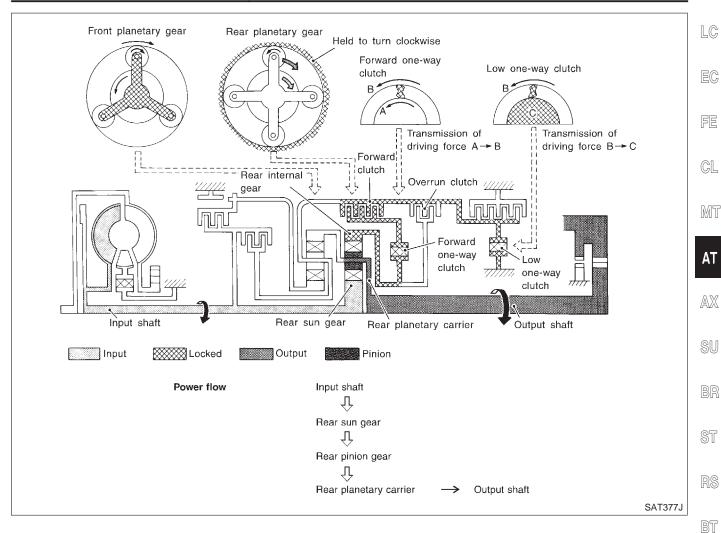


HA

SC

EL

"D ₁ " and "2 ₁ " Positions	=NCAT0013S0203	
 Forward one-way clutch Forward clutch Low one-way clutch 	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.	GI
Overrun clutch engagement conditions (Engine brake)	D ₁ : Overdrive control switch "OFF" and throttle opening is less than 3/16 2 ₁ : Always engaged At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low oneway clutch.	MA



"D₂", "2₂" and "1₂" Positions

=NCAT0013S0204

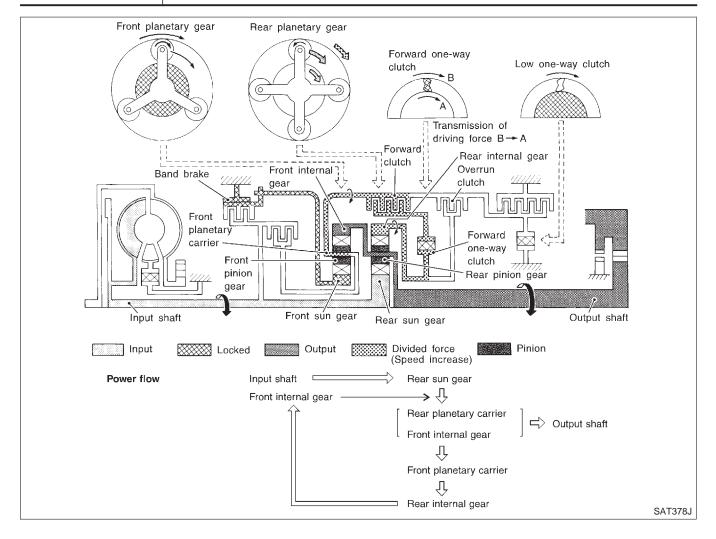
•	Forward clutch
•	Forward one-way
	clutch
•	Brake band

Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier.

As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.

Overrun clutch engagement conditions

D₂: Overdrive control switch "OFF" and throttle opening is less than 3/16 2₂ and 1₂: Always engaged



MA

ΑT

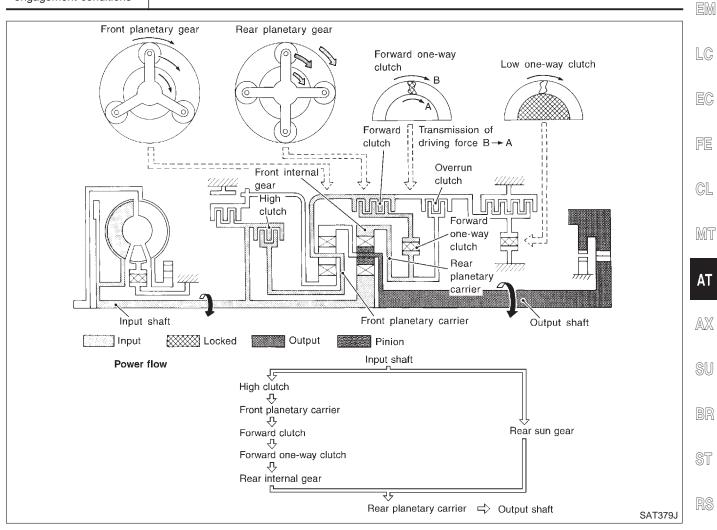
HA

SC

EL

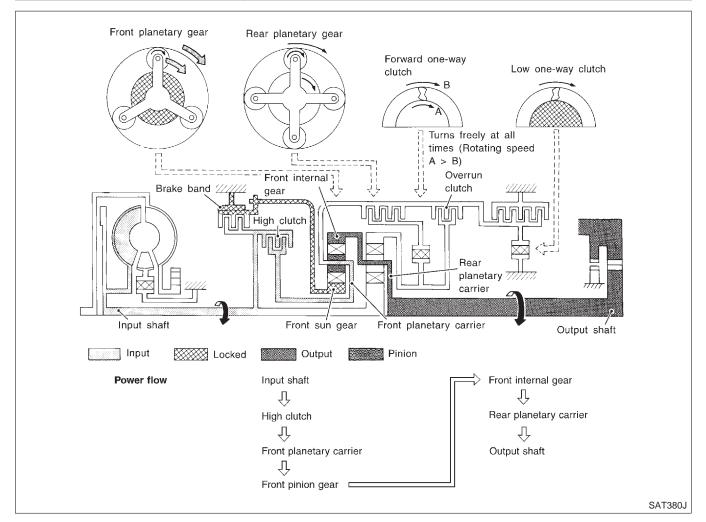
[DX

"D₃" Position =NCAT0013S0205 High clutch Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is Forward clutch connected to rear internal gear by operation of forward clutch and forward one-way clutch. Forward one-way This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier clutch to turn at the same speed. D₃: Overdrive control switch "OFF" and throttle opening is less than 3/16 Overrun clutch engagement conditions



"D₄" (OD) Position

	=NCAT0013S0206
 High clutch Brake band Forward clutch (Does not affect power transmission) 	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D_4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



GI

MA

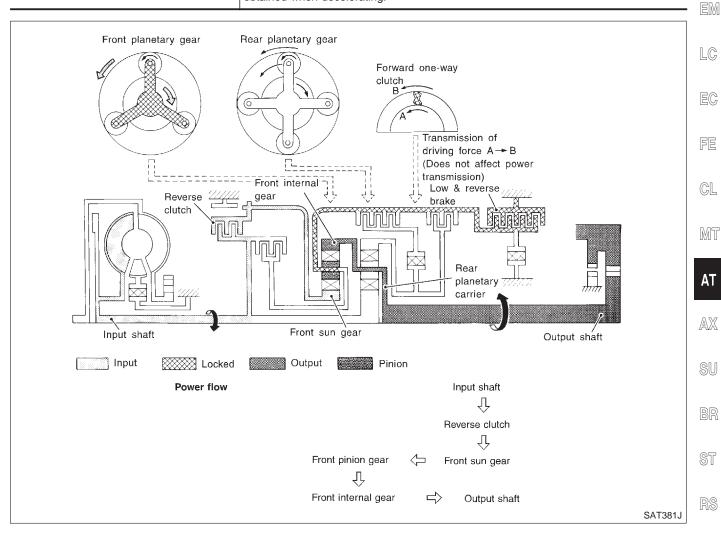
BT

HA

SC

EL

"R" Position	=NCAT0013S0207
Reverse clutchLow and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



Control System

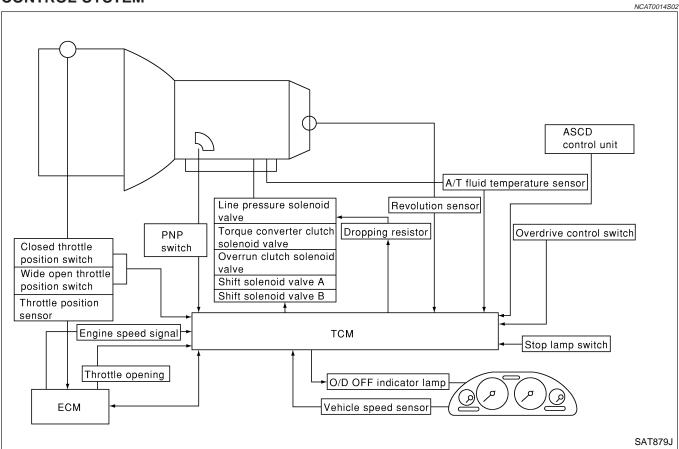
=NCAT0014

OUTLINE

The automatic transaxle senses vehicle operating conditions through various switches and sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SWITCHES & SENSORS	ТСМ		ACTUATORS
PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control Duet-EA control	•	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp

CONTROL SYSTEM



TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

MA

GI

INPUT/OUTPUT SIGNAL OF TCM

141 0 1/0	UTPUT SIGNAL OF TOW	NCAT0014S04		
	Sensors, switches and solenoid valves	Function		
	PNP switch	Detects select lever position and sends a signal to TCM.		
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.		
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.	•	
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.		
	Engine speed signal	From ECM.		
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.		
Input	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.		
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.		
	Overdrive control switch	Sends a signal, which prohibits a shift to " D_4 " (overdrive) position, to the TCM.		
	ASCD control unit	Sends the cruise signal and "D ₄ " (overdrive) cancellation signal from ASCD control unit to TCM.	•	
	Stop lamp switch	Releases lock-up system when depressing pedal in lock-up condition.		
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.		
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.		
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.	-	
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.		
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.		

Control Mechanism LINE PRESSURE CONTROL

NCAT0015

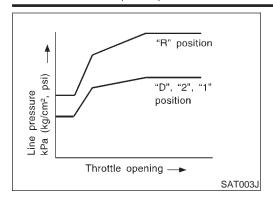
TCM has various line pressure control characteristics to match the driving conditions.

HA

SC

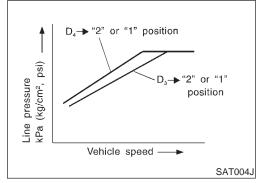
An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



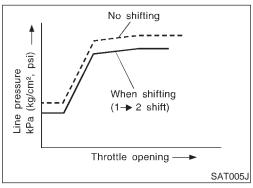
Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up Control (Engine brake)

If the selector lever is shifted to "2" position while driving in $D_4^{\text{NCAT00015S0102}}$ or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

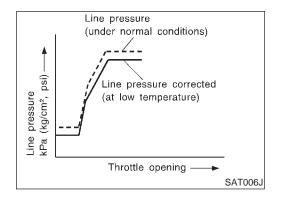


During Shift Change

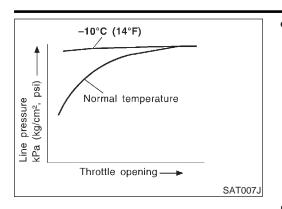
The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

 Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



 The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

MA

EM

LC

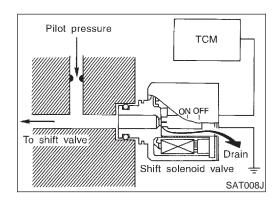
SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

FE

GL

MT



Control of Shift Solenoid Valves A and B

NCAT0015S0201

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

ΑT

The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.

SU

ST

Relation Between Shift Solenoid Valves A and B and **Gear Positions**

NCAT0015S0203

Shift colonoid valvo			Gear position		
Shift solenoid valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (OD)	N-P
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

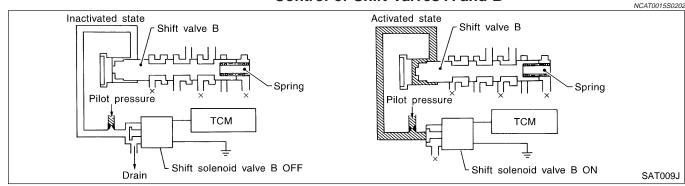
BT

HA

Control of Shift Valves A and B

SC

EL



OVERALL SYSTEM

Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

NCAT0015S

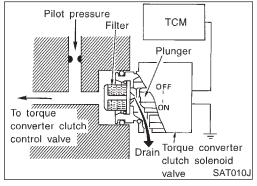
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the torque converter clutch piston.

Conditions for Lock-up Operation

CATOOAFCOOO

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	"D" position		
Gear position	D_4	D_3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		



High Lock-up applied Slip Cock-up applied Slip Cock

Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

OFF-time INCREASING

↓
Amount of drain DECREASING
↓
Pilot pressure HIGH
↓
Lock-up RELEASING

Torque Converter Clutch Control Valve Operation

NCAT0015S0303 Lock-up released Lock-up applied Torque Chamber A Torque Oil pump Oil pump convert Chamber B Chamber B converter clutch clutch Torque converter Torque converter Converter Converter piston pistor oil pressure oil pressure TCM TCM Pilot pressure Torque converter Torque converter To oi clutch solenoid clutch solenoid To oil cooler valve valve coolei Torque converter clutch control Torque converter: Torque converter Torque converter valve clutch control valve relief valve relief valve AAT155A

Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

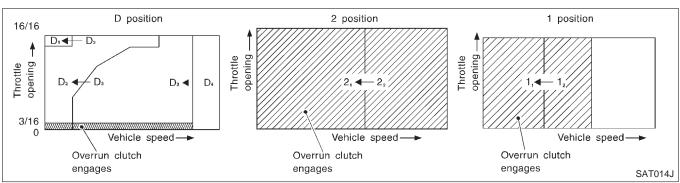
Forward one-way clutch is used to reduce shifting shocks in down-shifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

NCA10015S	0401	

Selector lever position	Gear position	Throttle opening	
"D" position	D ₁ , D ₂ , D ₃ gear position Less than 3/16		
"2" position	2 ₁ , 2 ₂ gear position		
"1" position	1 ₁ , 1 ₂ gear position	At any position	



ΑT

MIT

MA

LC

91

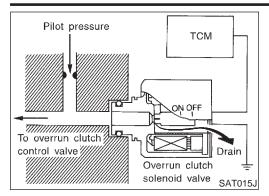
RS

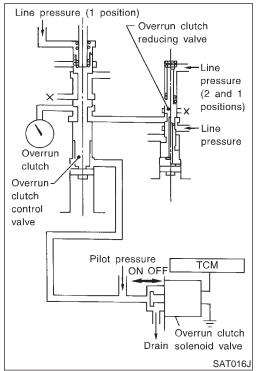
BT

HA

SC

EL





Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON" pilot pressure is applied to the end face of the overrun clutch control valve.

Overrun Clutch Control Valve Operation

NCAT0015S0403

When the solenoid valve is "ON", pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVES

	NCA10016S01
Valve name	Function
Pressure regulator valve, plug and sleeve	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.
Shift valve A	Simultaneously switches four oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.

Valve name	Function		
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.		
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D_4 . (Interlocking occurs if the overrun clutch engages during D_4 .)		
1st reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the "1" position 1_2 to 1_1 .		
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.		
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.		
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.		
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.		
3-2 timing valve	Switches oil pressure with 3-2 timing valve according to throttle opening.		
Shuttle control valve Reduces shock when down-shifting from 3rd to 2nd and regulates overrun clutch.			
Cooler check valve Regulates oil pressure which causes lock-up when driving at low speeds.			

 $\mathbb{A}\mathbb{X}$

AT

SU

BR

ST

RS

BT

HA

SC

EL

IDX

Introduction

NCAT0017

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-41.

OBD-II Function for A/T System

ICATO018

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

NCAT0019

ONE TRIP DETECTION LOGIC

NCAT0019S01

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

NCAT0019S02

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	N	MIL	
items	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750	X		
Shift solenoid valve B — DTC: P0755	X		
Throttle position sensor or switch — DTC: P1705	X		
Except above		Х	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

NCAT0020

HOW TO READ DTC AND 1ST TRIP DTC

NCAT0020S01

DTC and 1st trip DTC can be read by the following methods.

(a) with CONSULT-II or a GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

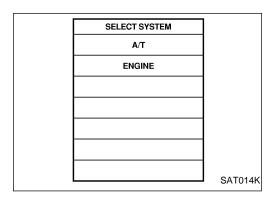
(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
 However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

Samples of CONSULT-II display for DTC and 1st trip DTC are shown in the next page. DTC or 1st trip DTC of a malfunction is displayed in SELF DIAGNOSIS mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

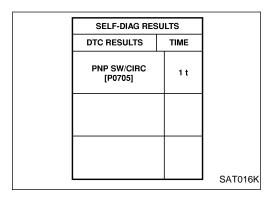
OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



If the DTC is being detected currently, the time data will be "0".

SELF-DIAG RES		
DTC RESULTS	TIME	
PNP SW/CIRC [P0705]	0	
		SAT015K

If a 1st trip DTC is stored in the ECM, the time data will be "245".



Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-88, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM.

The ECM has the following priorities to update the data.

GI

MA

LG

EG

FE

GL

MT

N.

AX

SU

BR

ST

<u>p</u>g

SC

EL

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items					
1	Freeze frame data Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175					
2	Except the above items (Includes A/T related items)					
3	1st trip freeze frame data					

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-68, "Emission-related Diagnostic Information".

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(P) HOW TO ERASE DTC (WITH CONSULT-II)

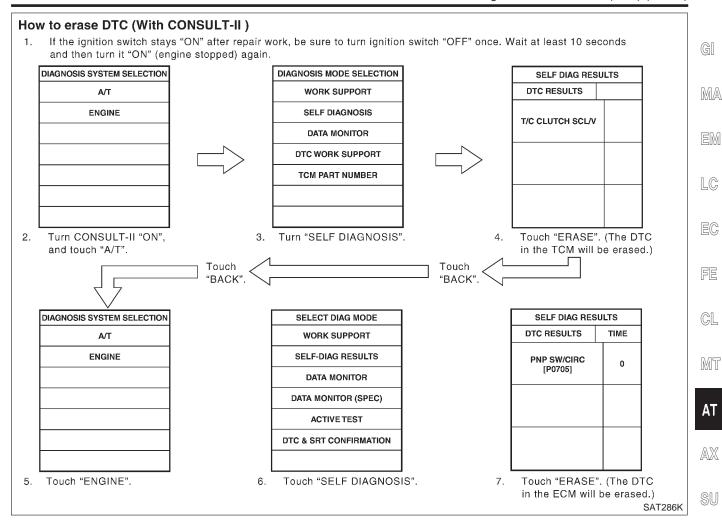
NCAT0020S0

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 10 seconds and then turn it "ON" (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- Touch "SELF DIAGNOSIS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

HA

SC



Mathematical Holding How to erase dtc (with gst)

1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 10 seconds and then turn it "ON" (engine stopped) again.

2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-49. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

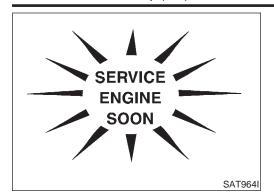
3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-101, "Generic Scan Tool (GST)".

HOW TO ERASE DTC (NO TOOLS)

1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 10 seconds and then turn it "ON" (engine stopped) again.

Perform "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-49. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

- . The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
- If the malfunction indicator lamp does not light up, refer to EL-98, "Warning Lamps".
 (Or see MIL & CONSULT-II in EC section. Refer to EC-81, "Description", "Malfunction Indicator Lamp (MIL)" and EC-88,
- "CONSULT-II".)When the engine is started, the malfunction indicator lamp should go off.
 - If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-67, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-41), place check marks for results on the "DIAGNOSTIC WORKSHEET", AT-58. Reference pages are provided following the items.

NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4) Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

CONSULT-II (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

(E) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.
 If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-99. If result is NG, refer to EL-9, "POWER SUPPLY ROUTING".

\otimes I
(GIII
000

MA

EM

LC

REAL-TIME DIAG
ENG SPEED SIG

2. Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "real time diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.



EG

CL

MT

SELF-DIAGNOSTIC RESULT TEST MODE

		OLLI DIMONOGIIO N	20021 1201 11101	NCAT0022S03	AT
Detected items			TCM self-diagnosis	OBD-II (DTC)	AT
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by	BERVICE ENGINE SOON. Available by	
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	malfunction indicator lamp*2, "ENGINE" on CON- SULT-II or GST	SU BR
PNP switch circuit		TCM does not receive the correct			
_	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	_	P0705	ST
Revolution sensor		TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/CIR AT	voltage signal from the sensor.	X	P0720	RS
Vehicle speed sensor	r (Meter)	TCM does not receive the proper			BT
VHCL SPEED SEN-MTR	_	voltage signal from the sensor.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st		B070444	HA
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	. SC
A/T 2nd gear function	١	A/T cannot be shifted to the 2nd			
	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1	EL
A/T 3rd gear function		A/T cannot be shifted to the 3rd			IWM
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	IDX

OCIVOULT II (COIII a)					
Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CC DIAGNOSIS" test mo		Mark and the state of the state		SERVICE ENGINE SOON	
"A/T"	"ENGINE"	Malfunction is detected when	Available by O/D OFF indicator lamp or "A/T" on CONSULT-II	Available by malfunction indicator lamp*2, "ENGINE" on CON- SULT-II or GST	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function	ı (lock-up)	A/T cannot perform lock-up even			
_	A/T TCC S/V FNCTN	if electrical circuit is good.	_	P0744*1	
Shift solenoid valve A	\ \	TCM detects an improper voltage			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	X	P0750	
Shift solenoid valve E	3	TCM detects an improper voltage			
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	X	P0755	
Overrun clutch solenoid valve		TCM detects an improper voltage			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid v	alve	TCM detects an improper voltage			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	X	P0740	
Line pressure soleno	id valve	TCM detects an improper voltage			
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P0745	
Throttle position sens	•	TCM receives an excessively low or high voltage from the sensor.	X	D4705	
THROTTLE POSI SEN	TP SEN/CIRC A/T		^	P1705	
Engine speed signal		TCM does not receive the proper voltage signal from the ECM	X	P0725	
ENGINE SPEED SIG	i	voltage signal from the ECM.	^	FUIZJ	
A/T fluid temperature sensor		TCM receives an excessively low or high voltage from the conser.			
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	X	P0710	
TCM (RAM)		TCM memory (RAM) is malfunc- tioning.			
CONTROL UNIT (RAM)	_	tioning.	_	_	
TCM (ROM)		TCM memory (ROM) is malfunc- tioning.			
CONTROL UNIT (ROM)	_	tioning.	_		

CONSULT-II (Cont'd)

					•
Detected items			TCM self-diagnosis	OBD-II (DTC)	•
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by	SERVICE ENGINE SOON. Available by malfunction	– GI M <i>!</i>
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II		EN
TCM (EEP ROM)		TCM memory (EEP ROM) is mal-			
CONT UNIT (EEP ROM)	_	functioning.	_	_	LC
Initial start		This is not a malfunction message (Whenever shutting off a	V		
INITIAL START	_	power supply to the TCM, this message appears on the screen.)	X	_	. FE
No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**)		No failure has been detected.	х	Х	- CL

X: Applicable

- —: Not applicable
- *1: These malfunctions cannot be displayed by MIL SERVICE if another malfunction is assigned to MIL.
- *2: Refer to EC-81, "Malfunction Indicator Lamp (MIL)".

DATA MONITOR MODE (A/T)

NCAT0022S04

					NCA10022S04	
		Monito	or item			\mathbb{A}
Item	Display	TCM input signals	Main sig- nals	Description	Remarks	Sl
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	Х	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in "N" or "P" position with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).	B
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	X	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.	S1
Throttle position sensor	THRTL POS SEN [V]	Х	_	Throttle position sensor signal voltage is dis- played.		B1
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 		S(
Battery voltage	BATTERY VOLT [V]	Х	_	Source voltage of TCM is displayed.		
Engine speed	ENGINE SPEED [rpm]	x	Х	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	ID

ΑT

MT

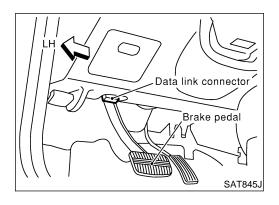
		Monito	or item			
Item	Display	TCM input signals	Main sig- nals	Description	Remarks	
Overdrive control switch	OVERDRIVE SW [ON/OFF]	Х	_	ON/OFF state computed from signal of overdrive control SW is displayed.		
PN position switch	PN POSI SW [ON/OFF]	X	_	ON/OFF state computed from signal of PN posi- tion SW is displayed.		
R position switch	R POSITION SW [ON/OFF]	X	_	ON/OFF state computed from signal of R position SW is displayed.		
D position switch	D POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of D position SW is displayed.		
2 position switch	2 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 2 position SW, is displayed.		
1 position switch	1 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 1 position SW, is displayed.		
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	Х	_	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.	
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.	
Kickdown switch	KICKDOWN SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of kickdown SW, is displayed.	This is displayed even when no kickdown switch is equipped.	
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of closed throttle position SW, is displayed.		
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.		
Gear position	GEAR	_	Х	Gear position data used for computation by TCM, is displayed.		
Selector lever position	SLCT LVR POSI	_	Х	Selector lever position data, used for computa- tion by TCM, is dis- played.	A specific value used for control is displayed if fail-safe is activated due to error.	
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	Vehicle speed data, used for computation by TCM, is displayed.		

CONSULT-II (Cont'd)

		Monito	or item		
Item	Display	TCM input signals	Main sig- nals	Description	Remarks
Stop lamp switch	BRAKE SW [ON/OFF]	х	_	ON/OFF status are displayed. ON: Brake pedal is depressed. OFF: Brake pedal is released.	
Throttle position	THROTTLE POSI [/8]	_	Х	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]	_	X	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	X	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	X	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is dis- played.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis- played if solenoid circuit is
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	Х	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is dis- played.	shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	х	Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played.	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D OFF indicator lamp is displayed.	

X: Applicable

-: Not applicable



DTC WORK SUPPORT MODE WITH CONSULT-II **CONSULT-II Setting Procedure**

NCAT0022S05 NCAT0022S0501

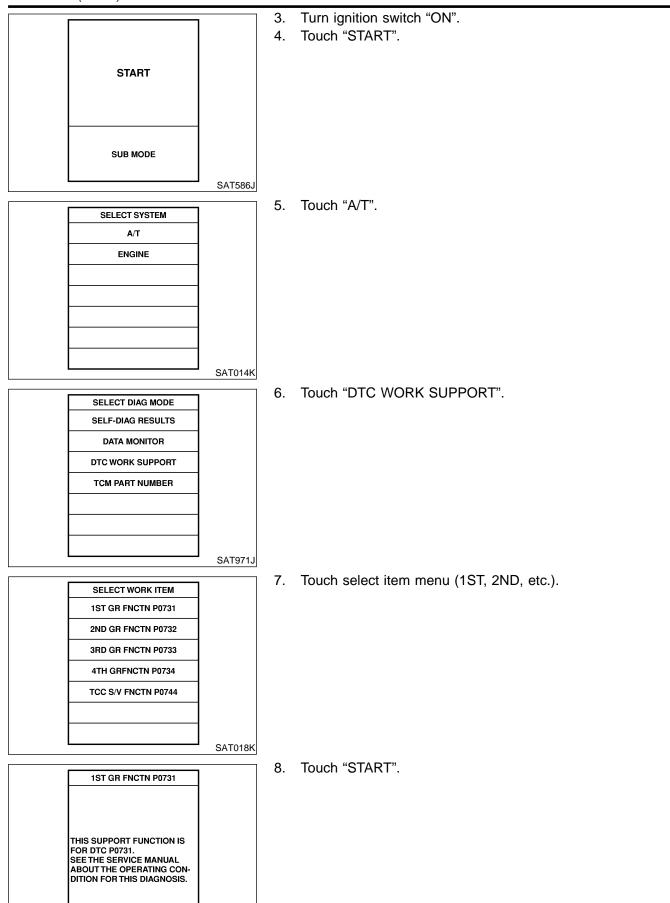
Turn ignition switch "OFF".

2. Connect CONSULT-II to Data link connector which is located in left side lower dash panel.

HA

SC

CONSULT-II (Cont'd)

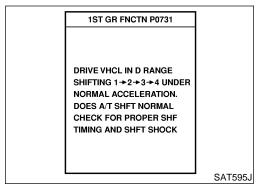


SAT589J

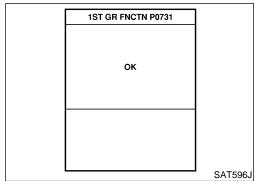
				CONSULT-II (Cont'd)	
1ST GR FNCT	N P0731		9.	Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".	⊘I
OUT OF COM	IDTION				GI
MONITO)R				MÆ
GEAR	xxx				
VEHICLE SPEED					EM
THROTTLE POSI					
TCC S/V DUTY	XXX %	SAT019K			LC
		1	•	When testing conditions are satisfied, CONSULT-II screen	
1ST GR FNCT	N P0731			changes from "OUT OF CONDITION" to "TESTING".	EC
TESTIN	G				
	Ğ				
MONITO	DR				FE
GEAR	xxx				
VEHICLE SPEED					GL
THROTTLE POSI					
TCC S/V DUTY	XXX %				Mī
		SAT591J			UVU L
1ST GR FNCT	N P0731		10.	Stop vehicle. If "NG" appears on the screen, malfunction may	
				exist. Go to "DIAGNOSTIC PROCEDURE".	ΑT
STOP VEHICL	E				$\mathbb{A}\mathbb{X}$
					SU
					<u> </u>
		SAT592J			BR
1ST GR FNCT	N P0731				ST
NG					RS
					BT
					HA
		SAT593J			
1ST GR FNCT	N P0731		11.	Perform test drive to check gear shift feeling in accordance	SC
101 dil 1100	141 0701			with instructions displayed.	
					EL
DRIVE VHCL IN D					گات
SHIFTING 1→2→ NORMAL ACCELI					II 200
DOES A/T SHFT N CHECK FOR PRO	IORMAL				
TIMING AND SHE					

SAT594J

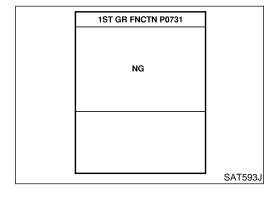
CONSULT-II (Cont'd)



12. Touch "YES" or "NO".



13. CONSULT-II procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



DTC WORK SUPPORT MODE

		NCAT0022S06
DTC work support item	Description	Check items (Possible cause)
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Each clutch Hydraulic control circuit

CONSULT-II (Cont'd)

DTC work support item	Description	Check items (Possible cause)	
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit 	GI M
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit	- L(

DIAGNOSTIC PROCEDURE WITHOUT CONSULT-II

OBD-II Self-diagnostic Procedure (With GST)

Refer to EC-101, section "Generic Scan Tool (GST)".

GL

MT

OBD-II Self-diagnostic Procedure (No Tools)

Refer to EC-81, "Malfunction Indicator Lamp (MIL)".

NCAT0022S0702

NCAT0022S0703

ΑT

AX



Turn ignition switch to "OFF" position.

Connect the handy type vacuum pump to the throttle opener and apply vacuum -25.3 kPa (-190 mmHg, -7.48 inHg).

Disconnect the throttle position switch harness connector. 3.

Turn ignition switch to "ON" position.

5. Check continuity of the closed throttle position switch.

Continuity should exist.

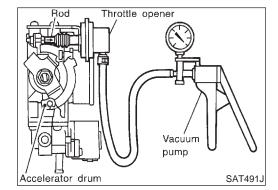
(If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)

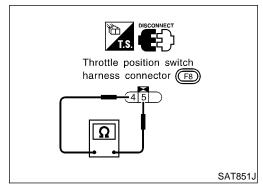
6. Go to "TCM self-diagnostic procedure (No tools)".

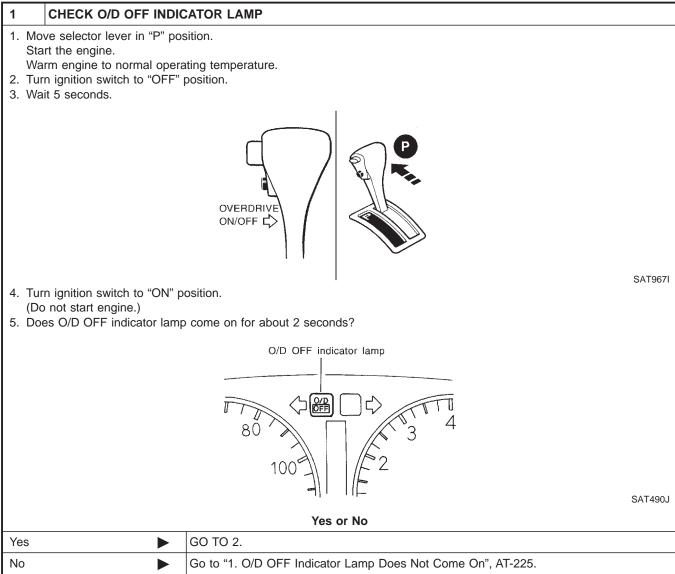
EL

SC

HA







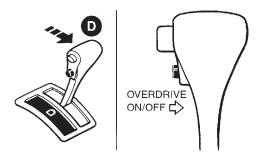
Yes	>	GO TO 2.
No	>	Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-225.

JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to "OFF" position.
- 2. Turn ignition switch to "ACC" position.
- 3. Move selector lever from "P" to "D" position.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Depress and hold overdrive control switch in "OFF" position (the O/D OFF indicator lamp will be "ON") until directed to release the switch.

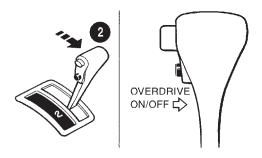
(If O/D OFF indicator lamp does not come on, go to step on AT-263.)

6. Turn ignition switch to "OFF" position.



SAT968I

- 7. Turn ignition switch to "ON" position. (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be "OFF").
- 9. Wait 2 seconds.
- 10. Move the selector lever to "2" position.
- 11. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").
- 12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "OFF") until directed to release the switch.



SAT969I

▶ GO TO 3.

GI

MA

LC

EG

55

GL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

ST

RS

HA

SC

EL

CONSULT-II (Cont'd)

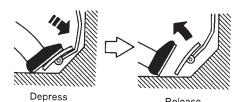
JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to "1" position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "OFF").
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "ON") until directed to release the switch.



6. Depress accelerator pedal fully and release.

SAT970I



Release

Accelerator pedal

SAT981F

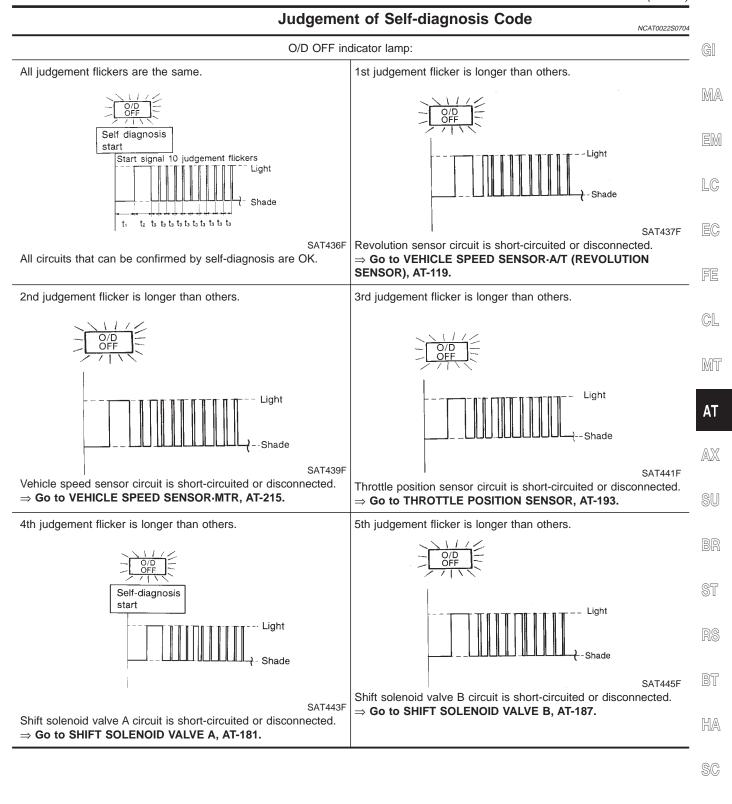
7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash "ON" and "OFF").



CHECK SELF-DIAGNOSIS CODE Check O/D OFF indicator lamp. Refer to JUDGEMENT OF SELF-DIAGNOSIS CODE, AT-53. O/D OFF indicator lamp SAT490J **DIAGNOSIS END**

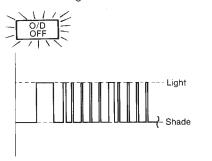
CONSULT-II (Cont'd)

EL



O/D OFF indicator lamp:

6th judgement flicker is longer than others.

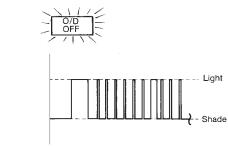


Overrun clutch solenoid valve circuit is short-circuited or disconnected.

 \Rightarrow Go to OVERRUN CLUTCH SOLENOID VALVE, AT-202.

SAT447F

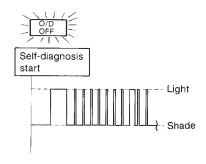
7th judgement flicker is longer than others.



Torque converter clutch solenoid valve circuit is short-circuited or disconnected.

⇒ Go to TORQUE CONVERTER CLUTCH SOLENOID VALVE, AT-157.

8th judgement flicker is longer than others.

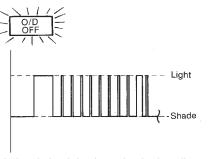


SAT451F

A/T fluid temperature sensor is disconnected or TCM power source circuit is damaged. ⇒ Go to A/T FLUID TEMPERATURE SENSOR AND TCM

POWER SOURCE, AT-113.

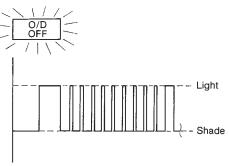
9th judgement flicker is longer than others.



Engine speed signal circuit is short-circuited or disconnected.

⇒ Go to ENGINE SPEED SIGNAL, AT-124.

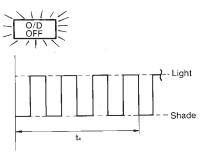
10th judgement flicker is longer than others.



SAT455F Line pressure solenoid valve circuit is short-circuited or discon-

⇒ Go to LINE PRESSURE SOLENOID VALVE, AT-174.

Flickers as shown below.



SAT457F

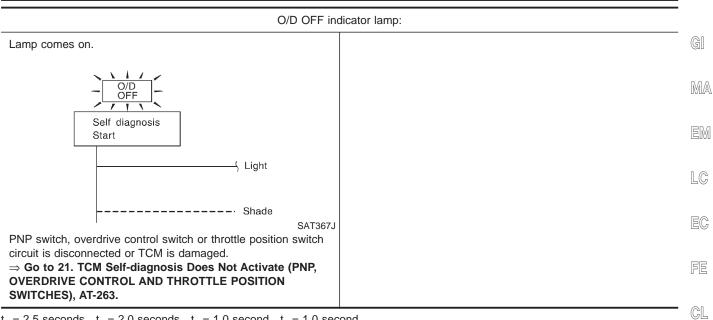
SAT449F

Battery power is low.

Battery has been disconnected for a long time.

Battery is connected conversely.

(When reconnecting TCM connectors. — This is not a problem.)



 t_1 = 2.5 seconds t_2 = 2.0 seconds t_3 = 1.0 second t_4 = 1.0 second

AT

AX

SU

BR

ST

RS

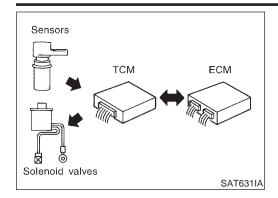
BT

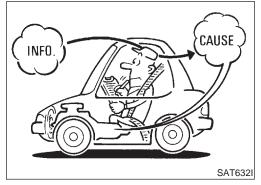
HA

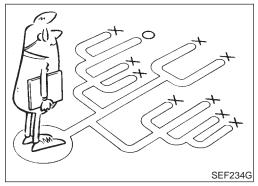
SC

EL

MT







Introduction

VCAT002

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-60.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-58) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

	Information KEY POINTS		=NCAT0023S01 NCAT0023S0101	GI
	WHEN Da WHERE R	hicle & A/T model te, Frequencies oad conditions		MA
	HOW Ope	rating conditions, Symptoms		EM
Customer name MR/MS	Model & Year	VIN		
Trans. model	Engine	Mileage		LC
Incident Date	Manuf. Date	In Service Date		
Frequency	☐ Continuous ☐ Intermittent (times a day)		EC
Symptoms		Any position Particular position)		
	\square No up-shift (\square 1st \rightarrow 2nd	\square 2nd \rightarrow 3rd \square 3rd \rightarrow O/D)		FE
	\Box No down-shift (\Box O/D \rightarrow 3rd	d \square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)		⊚ I
	☐ Lockup malfunction			GL
	☐ Shift point too high or too low			MT
	$□$ Shift shock or slip ($□$ N \rightarrow D $□$ Lockup $□$ Any drive position)			
	□ Noise or vibration			AT
	□ No kickdown			AI
	□ No pattern select			AX
	☐ Others)		
O/D OFF indicator lamp	Blinks for about 8 seconds.			SU
	□ Continuously lit	□ Not lit		
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit		BR
				ST
				RS
				BT
				HA
				SC
				EL

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

		Diagnostic W	orksheet	=NCAT0023S0102					
1.	□ Re	ad the Fail-safe and listen to customer complaints.		AT-8					
2.	□ CH	AT-62							
3.	□ Pe	□ Fluid level rform STALL TEST and LINE PRESSURE TEST.		AT-62, 66					
		□ Stall test — Mark possible damaged components/others.							
		☐ Reverse clutch ☐ Forward clutch ☐ Overrun clutch ☐ Forward one-way clutch ☐ □ Reverse clutch ☐ □ Forward one-way clutch ☐ □ Forward one-way clutch	Low & reverse brake Low one-way clutch Engine Line pressure is low Clutches and brakes except high clutch nd brake band are OK						
		☐ Line Pressure test — Suspected parts:							
4.	□ Ре	AT-67							
	4-1.	Check before engine is started. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected i □ PNP switch, AT-107.	tems.	AT-68					
		□ A/T fluid temperature sensor, AT-113. □ Vehicle speed sensor-A/T (Revolution sensor), A □ Engine speed signal, AT-124. □ Torque converter clutch solenoid valve, AT-157. □ Line pressure solenoid valve, AT-174. □ Shift solenoid valve A, AT-181. □ Shift solenoid valve B, AT-187. □ Throttle position sensor, AT-193. □ Overrun clutch solenoid valve, AT-202. □ PNP, overdrive control and throttle position switc □ A/T fluid temperature sensor and TCM power so □ Vehicle speed sensor-MTR, AT-215. □ Control unit (RAM), control unit (ROM), AT-219. □ Control unit (EEP ROM), AT-221. □ Battery □ Others	ches, AT-263.						
	4-2.	Check at idle		AT-69					
		 □ 1. O/D OFF Indicator Lamp Does Not Come On, AT-22 □ 2. Engine Cannot Be Started In "P" And "N" Position, A □ 3. In "P" Position, Vehicle Moves Forward Or Backward □ 4. In "N" Position, Vehicle Moves, AT-230. □ 5. Large Shock. "N" → "R" Position, AT-232. □ 6. Vehicle Does Not Creep Backward In "R" Position, A □ 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" F 	NT-228. d When Pushed, AT-229. NT-234.						

4.	4-3.	Cruise test	AT-72 AT-76		
		Part-1	AI-76	G	
		□ 8. Vehicle Cannot Be Started From D_1 , AT-240. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-243. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-246. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-249. □ 12. A/T Does Not Perform Lock-up, AT-252. □ 13. A/T Does Not Hold Lock-up Condition, AT-254. □ 14. Lock-up Is Not Released, AT-256. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-257.		M	
		Part-2	AT-80	— <u>[</u> (
		□ 16. Vehicle Does Not Start From D_1 , AT-259. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-243. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-246. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-249.		6	
		Part-3	AT-82		
		□ 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch "ON" \rightarrow "OFF", AT-260 □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D_3), AT-257. □ 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position, AT-261. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2_2), AT-257. □ 19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position, AT-262. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-263.		© M	
		□ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. □ PNP switch, AT-107. □ A/T fluid temperature sensor, AT-113. □ Vehicle speed sensor·A/T (Revolution sensor), AT-119.		A	
		 □ Engine speed signal, AT-124. □ Torque converter clutch solenoid valve, AT-157. □ Line pressure solenoid valve, AT-174. □ Shift solenoid valve A, AT-181. □ Shift solenoid valve B, AT-187. 		A S	
		 ☐ Throttle position sensor, AT-193. ☐ Overrun clutch solenoid valve, AT-202. ☐ PNP, overdrive control and throttle position switches, AT-263. ☐ A/T fluid temperature sensor and TCM power source, AT-208. 		(00)	
		□ Vehicle speed sensor·MTR, AT-215. □ Control unit (RAM), control unit (ROM), AT-219. □ Control unit (EEP ROM), AT-221. □ Battery		8	
		□ Others		_ _	
5.	□ Fc	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-41	— n	
6.		erform all ROAD TEST and re-mark required procedures.	AT-67 EC section	— —	
7.		☐ Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. Refer to EC-68, "Emission-related Diagnostic Information".			
		□ DTC (P0731) A/T 1st gear function, AT-128. □ DTC (P0732) A/T 2nd gear function, AT-135. □ DTC (P0733) A/T 3rd gear function, AT-141. □ DTC (P0734) A/T 4th gear function, AT-147. □ DTC (P0744) A/T TCC S/V function (lock-up), AT-163.		8	
8.	parts Refe	erform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged . r to the Symptom Chart when you perform the procedures. (The chart also shows some other possible otoms and the component inspection orders.)	AT-99 AT-86		
9.	+	ase DTC from TCM and ECM memories.	AT-38	_	

TROUBLE DIAGNOSIS — INTRODUCTION

Work Flow

Work Flow

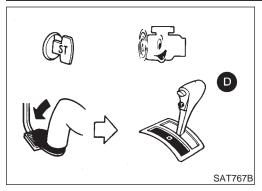
NCAT0024

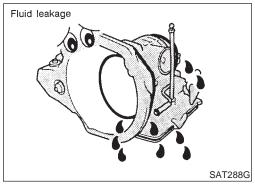
HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-57) and "DIAGNOSTIC WORKSHEET" (AT-58), to perform the best troubleshooting possible.

WORK FLOW CHART NCAT0024S02 GI CHECK IN LISTEN TO CUSTOMER COMPLAINTS AND FILL OUT MA Refer to FAIL-SAFE Service Notice or Precautions, *3. "INFORMATION FROM CUSTOMER", *1. EM CHECK, PRINT OUT OR WRITE DOWN (1ST TRIP) DTC AND FREEZE FRAME DATA. (PRE-CHECK) THEN ERASE. PASTE IT IN REPAIR ORDER SHEET. ALSO CHECK RELATED SERVICE BULLETINS. CHECK A/T FLUID LEVEL AND CONDITION. IF NG. Refer to A/T Fluid Check, *4. PLACE CHECK ON THE DIAGNOSTIC WORKSHEET, *2. PERFORM STALL TEST AND LINE PRESSURE TEST. Refer to Stall Test and Line Pressure Test, *5. PERFORM "DTC CONFIRMATION PROCEDURE" IF THE Follow ROAD TEST procedure, *6. (1ST TRIP) DTC IS AVAILABLE. PERFORM ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET. No NG item or NG items NG items including 1MIT not including any OBD-II OBD-II (1st trip) DTC or TCM self-diagnostic DTC or TCM items self-diagnostic item • FOR OBD-II DTC or TCM SELF-DIAGNOSIS NG ITEMS: • Refer to CONSULT-II, *7. · Perform ROAD TEST for all items. -INSPECT EACH COMPONENT. -REPAIR/REPLACE. • Proceed if self-diagnosis detects no malfunction. • PERFORM DTC CONFIRMATION PROCEDURE OR (Non-self-diagnostic items, especially those that ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON require A/T removal, should be repaired in the THE DIAGNOSTIC WORKSHEET AGAIN. following steps.) PERFORM DTC CONFIRMATION PROCEDURE FOR Refer to Emission-related Diagnostic Information, *18. FOLLOWING OBD-II ITEMS AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET. • A/T 1ST, 2ND, 3RD OR 4TH GEAR FUNCTION • A/T TCC S/V FUNCTION (lock-up) Refer to ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION, • FOR ALL REMAINING MALFUNCTIONS: *8 - *9. -INSPECT EACH COMPONENT. • TROUBLE DIAGNOSIS FOR DTC, *10 - *11. • TROUBLE DIAGNOSES FOR SYMPTOMS, -REPAIR/REPLACE. *12 - *13. PERFORM ROAD TEST AND CONFIRM ALL MALFUNCTIONS ARE ELIMINATED. Symptom Chart, *14. ERASE DTC FROM TCM AND ECM MEMORIES. Refer to HOW TO ERASE DTC, *15. HA NG FINAL CHECK Refer to DTC CONFIRMATION PROCEDURE, Confirm that the incident is completely fixed by performing *16 - *17. BASIC INSPECTION and DTC CONFIRMATION PROCEDURE. Then, erase the unnecessary (already fixed) OK 1st trip DTCs in ECM and TCM. CHECK OUT EL SAT930J *1: AT-57 *7: AT-40 *13: AT-263 *2: AT-58 *8: AT-36 *14: AT-86 *3: AT-8 *9: AT-53 *15: AT-38 *4: AT-62 *10: AT-107 *16: AT-108 *5: AT-62, 66 *11: AT-221 *17: AT-221 *6: AT-67 *12: AT-225 *18: EC-68







NCAT0025

- NCAT0025S01 1. Clean area suspected of leaking. — for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in "D" position and wait a few minutes.
- Stop engine.
- Check for fresh leakage.



FLUID CONDITION CHECK

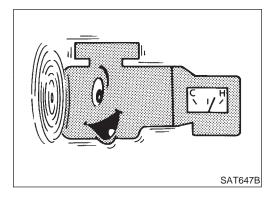
NCAT0025S02

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

FLUID LEVEL CHECK

Refer to MA-23, "Checking A/T Fluid".

NCAT0025S03



Stall Test STALL TEST PROCEDURE

NCAT0026S01

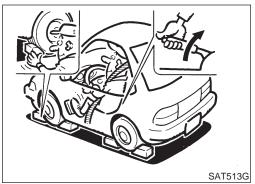
- 1. Check A/T fluid and engine oil levels. If necessary, add.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

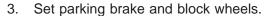
ATF operating temperature:

50 - 80°C (122 - 176°F)

TROUBLE DIAGNOSIS — BASIC INSPECTION

Stall Test (Cont'd)





- Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



LC

Start engine, apply foot brake, and place selector lever in D position. 6. Accelerate to wide open throttle gradually while applying foot



Quickly note the engine stall revolution and immediately release throttle.

During test, never hold throttle wide open for more than 5 seconds.

CL

Stall revolution:

2,350 - 2,850 rpm

MT



brake.

Move selector lever to "N" position.

Cool off ATF.

AX

AT

- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R" positions.

JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the WORK FLOW shown in AT-60.

Stall revolution is too high in "D", "2" or "1" position:

Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage

HA

Slippage occurs in the following gears:

1st through 3rd gears in "D" position and engine brake functions with overdrive control switch set to "OFF".

1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

SC

EL

Stall revolution is too high in R position:

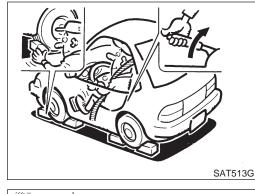
Engine brake does not function in "1" position. Low & reverse brake slippage

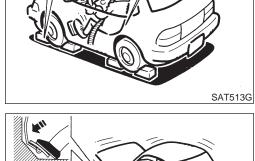
Engine brake functions in "1" position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50

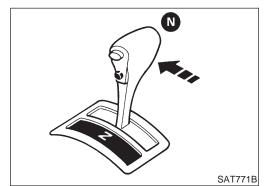








SAT514G



TROUBLE DIAGNOSIS — BASIC INSPECTION

MPH). One-way clutch seizure in torque converter housing

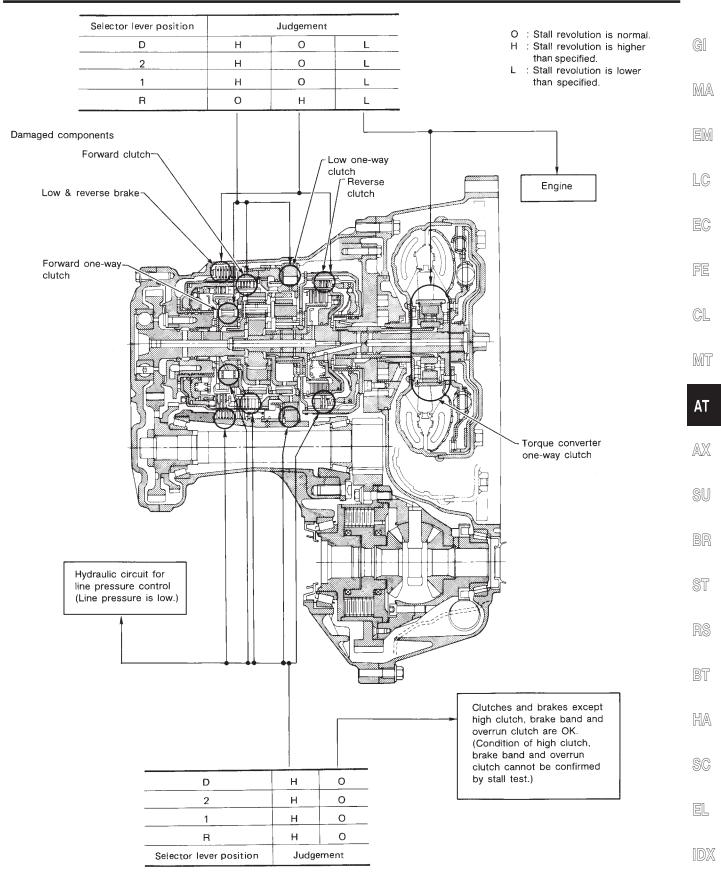
CAUTION:

Be careful since automatic fluid temperature increases abnormally.

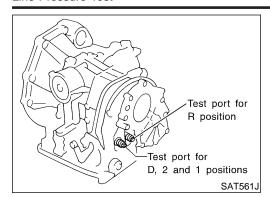
- Slippage occurs in 3rd and 4th gears in "D" position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in "D" position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in "D" position, 2nd gear in "2" position, and 1st gear in "1" position with overdrive control switch set to "OFF".

Stall revolution less than specifications:

 Poor acceleration during starts. One-way clutch seizure in torque converter



SAT895H



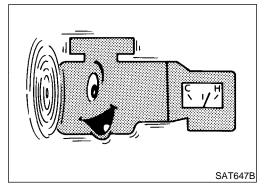
Line Pressure Test LINE PRESSURE TEST PORTS

NCAT0027

NCAT0027S01

Location of line pressure test ports are shown in the illustration.

 Always replace pressure plugs as they are self-sealing bolts.

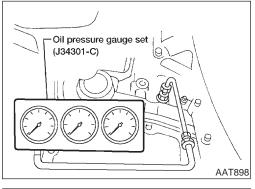


LINE PRESSURE TEST PROCEDURE

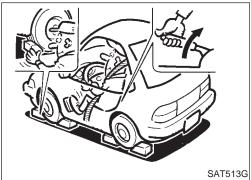
NCAT0027S0

- Check A/T fluid and engine oil levels. If necessary, add fluid or oil
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)



3. Install pressure gauge to corresponding line pressure port.



- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



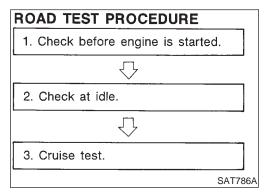
- 5. Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-389.

TROUBLE DIAGNOSIS — BASIC INSPECTION

Line Pressure Test (Cont'd)

	•	JUDGEMENT OF LINE PRESSURE TEST	
	Judgement	Suspected parts	GI
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer 	MA EM
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-20. 	LC EC
	Line pressure is high.	 Maladjustment of throttle position sensor A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit 	FE
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking 	AT





Road Test DESCRIPTION

NCAT0028

The purpose of the test is to determine overall performance of A/T and analyze causes of problems.

- The road test consists of the following three parts:
- 1. Check before engine is started
- Check at idle 2.
- 3. Cruise test

HA

BT

Before road test, familiarize yourself with all test procedures and items to check.

Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-TION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-36 - AT-53 and AT-225 - AT-263.

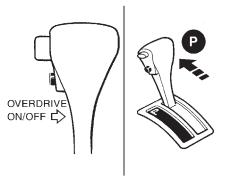
1. CHECK BEFORE ENGINE IS STARTED

=NCAT0028S02

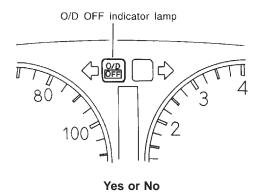
SAT967I

1 CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to "P" position.



- 3. Turn ignition switch to "OFF" position. Wait at least 5 seconds.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?



SAT490J

Yes	GO TO 2.
No	Stop ROAD TEST. Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-225.

Does O/D OFF INDICATOR LAMP Does O/D OFF indicator lamp flicker for about 8 seconds? O/D OFF indicator lamp Yes or No Yes Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-58. Refer to TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS), AT-49. No 1. Turn ignition switch to "OFF" position. 2. Perform self-diagnosis and note NG items. Refer to TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS), AT-49. 3. Go to "2. CHECK AT IDLE", AT-69.

2. CHECK AT IDLE

=NCAT0028S03

SAT769B

GI

MA

LC

EG

FE

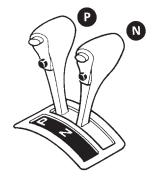
GL

MT



- 1. Park vehicle on flat surface.
- 2. Move selector lever to "P" position.

CHECK ENGINE START



3. Turn ignition switch to "OFF" position.

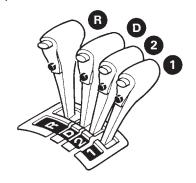
- 4. Turn ignition switch to "START" position.
- 5. Is engine started?

Yes or No

Yes		GO TO 2.
No	-	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-228. Continue ROAD TEST.

2 **CHECK ENGINE START**

- 1. Turn ignition switch to "ACC" position.
- 2. Move selector lever to "D", "1", "2" or "R" position.



SAT770B

- 3. Turn ignition switch to "START" position.
- 4. Is engine started?

Yes or No

ŀ	Yes		Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-228. Continue ROAD TEST.
	No	.	GO TO 3.

AT

SU

BR

ST

BT

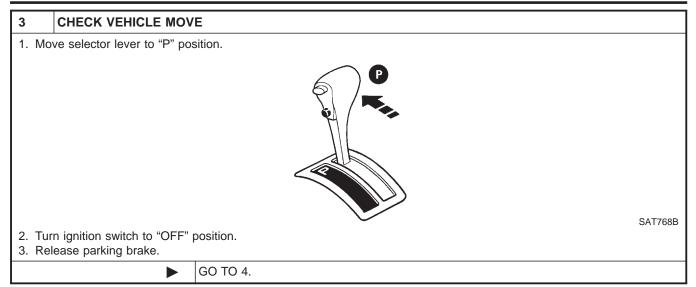
HA

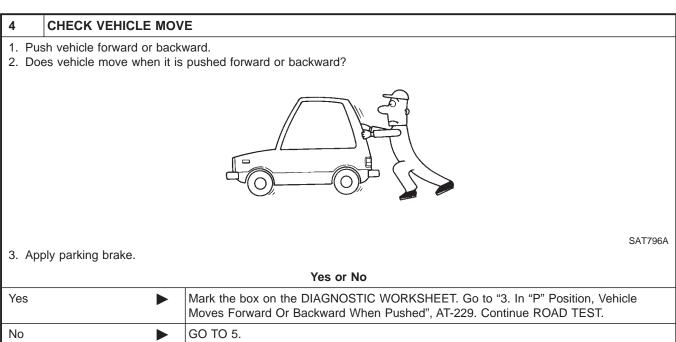
SC

EL

TROUBLE DIAGNOSIS — BASIC INSPECTION

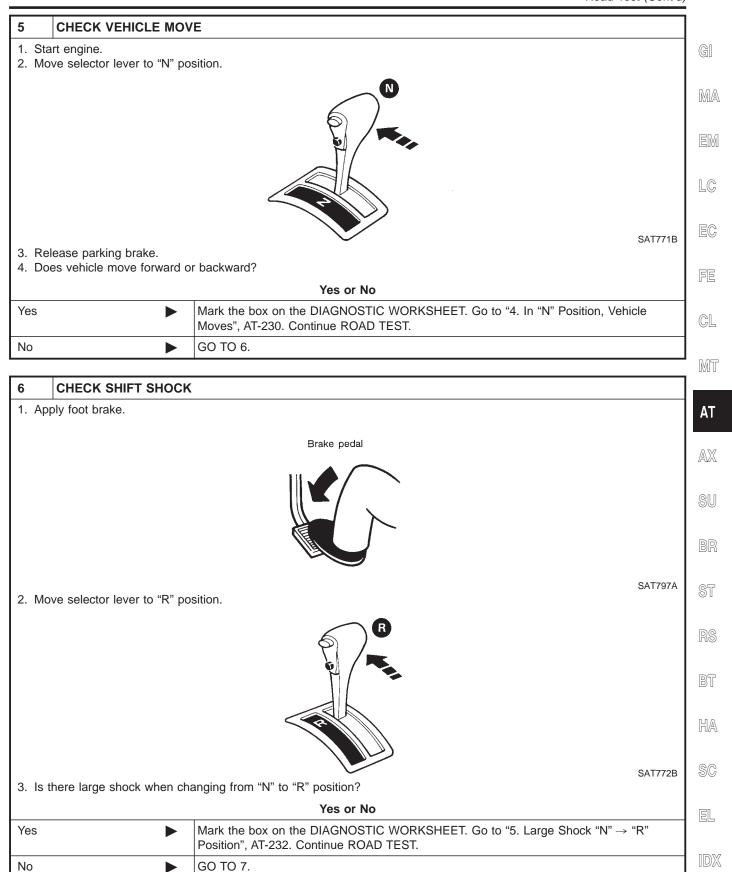
Road Test (Cont'd)





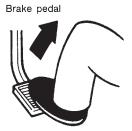
TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)



CHECK VEHICLE MOVE

1. Release foot brake for several seconds.



For several seconds

SAT799A

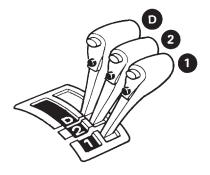
2. Does vehicle creep backward when foot brake is released?

Yes or	N	0
--------	---	---

Yes	GO TO 8.
No	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "6. Vehicle Does Not Creep Backward In "R" Position", AT-234. Continue ROAD TEST.

8 CHECK VEHICLE MOVE

1. Move selector lever to "D", "2" and "1" positions and check if vehicle creeps forward.

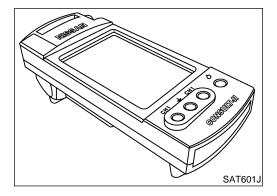


SAT773B

2. Does vehicle creep forward in all three positions?

Yes or No

ı	Yes		Go to 3. CRUISE TEST, AT-72.
	No	-	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-237. Continue ROAD TEST.



3. CRUISE TEST

Check all items listed in Parts 1 through 3.

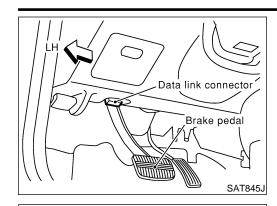
NCAT0028S04

(F) With CONSULT-II

NCAT0028S0401

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

Road Test (Cont'd)



START

SUB MODE

CONSULT-II Setting Procedure

Turn ignition switch "OFF".

NCAT0028S0402

Connect CONSULT-II to Data link connector which is located in left side lower dash panel.

MA

EM

LC

Turn ignition switch "ON".

Touch "START".

EC

FE

GL

MT

Touch "A/T".

SU

ST

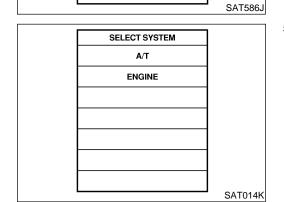
BT

HA

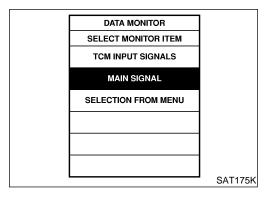
SC

See "Numerical Display", "Barchart Display" or "Line Graph Display".

EL



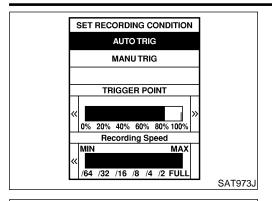
SELECT DIAG MODE **SELF-DIAG RESULTS** DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J



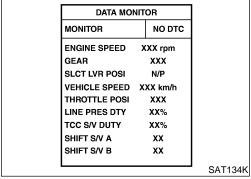
Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".

Touch "DATA MONITOR".

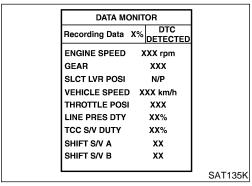
Road Test (Cont'd)



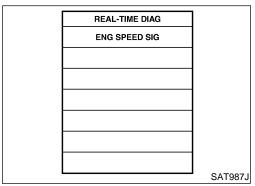
- 9. Touch "SETTING" to set recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "Start".



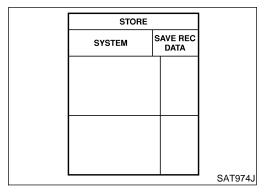
11. When performing cruise test, touch "RECORD".



12. After finishing cruise test part 1, touch "STOP".



13. Touch "STORE" and touch "BACK".



Road Test (Cont'd)

Trigger	A/T	VHCL S/SEN MTR	THRTL POSI SEN	
<u> </u>	km/h	km/h	V	
Н—				
H				
H				
H				
H				
H				

	14.	Touch	"DISPL	.AY".
--	-----	-------	--------	-------

- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

MA

GI

LC

⊗ Without CONSULT-II

Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.

EC

FE

GL

MT

ΑT

AX

SU

BR

ST

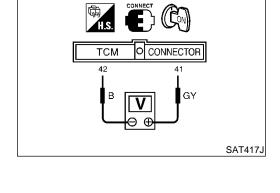
RS

BT

HA

SC

EL



Cruise Test — Part 1

=NCAT0028S0404

SAT001J

SAT775B

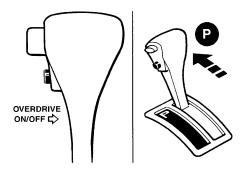
CHECK STARTING GEAR (D₁) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating temperature:

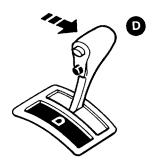
50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to "ON" position.
- 4. Move selector lever to "P" position.

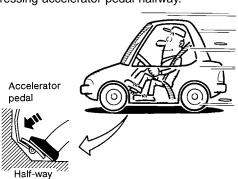


5. Start engine.

6. Move selector lever to "D" position.



7. Accelerate vehicle by constantly depressing accelerator pedal halfway.



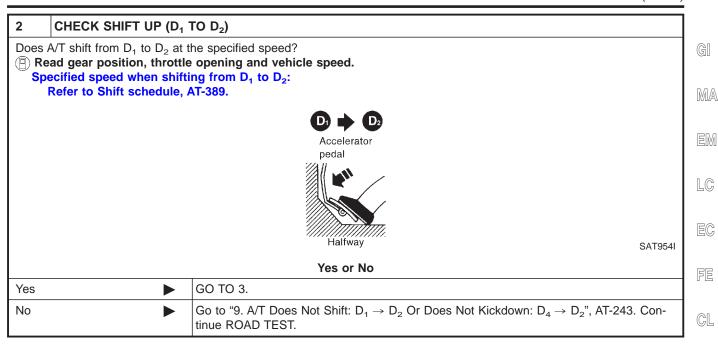
SAT495G

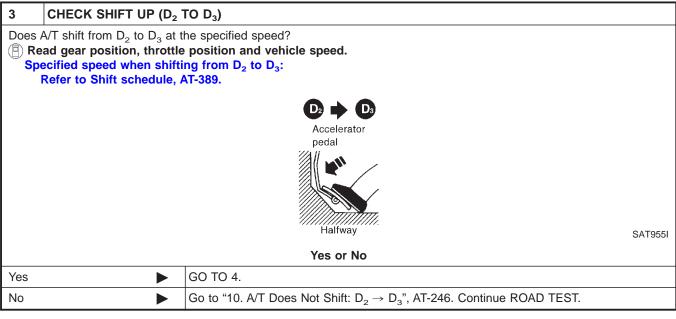
8. Does vehicle start from D₁?

(P) Read gear position.

Yes	or	No
-----	----	----

Yes		GO TO 2.
No		Go to "8. Vehicle Cannot Be Started From D ₁ ", AT-240. Continue ROAD TEST.





IDX

MT

ST

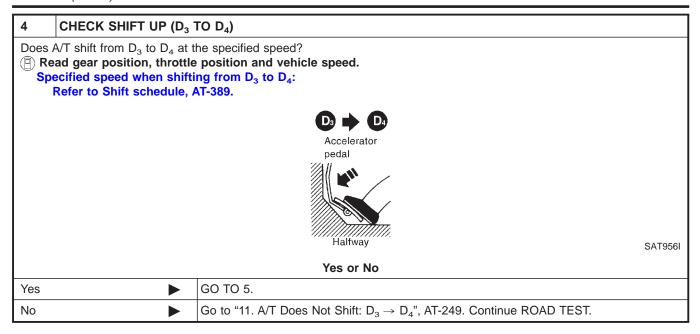
BT

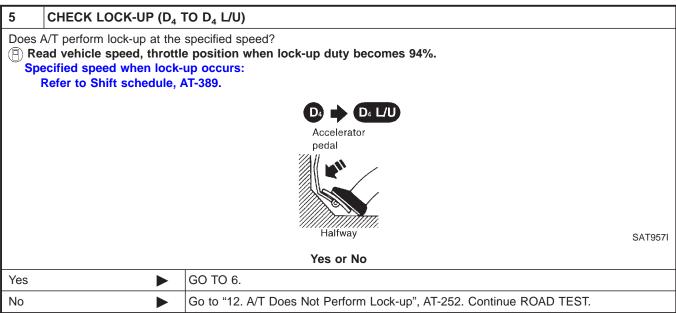
HA

SC

EL

Road Test (Cont'd)





6	CHECK HOLD LOCK-UP				
Does A/T hold lock-up condition for more than 30 seconds?					
	Yes or No				
Yes	Yes DO TO 7.				
No	•	Go to "13. A/T Does Not Hold Lock-up Condition", AT-254.			

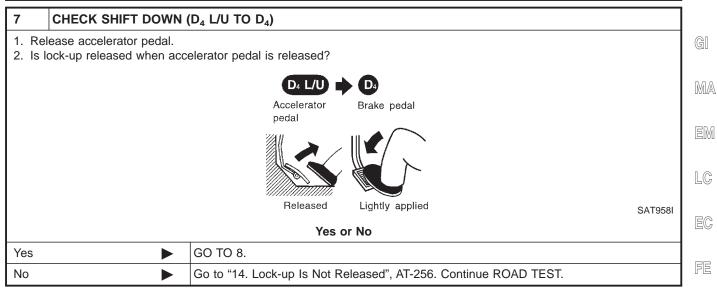
Road Test (Cont'd)

BT

HA

SC

EL



8	CHECK SHIFT DOWN (D ₄ TO D ₃)
2. Do	celerate vehicle by applying foot brake lightly. es engine speed return to idle smoothly when A/T is shifted from D_4 to D_3 ? ead gear position and engine speed.
	Accelerator Brake pedal pedal
	Released Lightly applied SAT959I
Yes	Yes or No 1. Stop vehicle. 2. Go to "Cruise test — Part 2", AT-80.
No	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-257. Continue ROAD TEST.

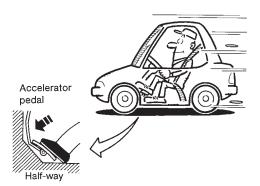
AT-79

Cruise Test — Part 2

=NCAT0028S0405

1 CHECK STARTING GEAR (D₁) POSITION

- 1. Confirm overdrive control switch is in "ON" position.
- 2. Confirm selector lever is in "D" position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D₁?
- (P) Read gear position.



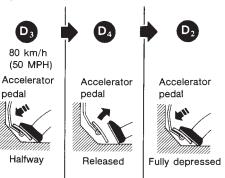
SAT495G

Yes or No

Yes	GO TO 2.
No •	Go to "16. Vehicle Does Not Start From D ₁ ", AT-259. Continue ROAD TEST.

2 CHECK SHIFT UP AND SHIFT DOWN (D₃ TO D₄ TO D₂)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- 3. Does A/T shift from D₄ to D₂ as soon as accelerator pedal is depressed fully?
- (a) Read gear position and throttle position.



SAT404H

Yes or No

Yes		GO TO 3.
No	-	Go to "9. A/T Does Not Shift: $D_1 \to D_2$ Or Does Not Kickdown: $D_4 \to D_2$ ", AT-243. Continue ROAD TEST.

MA

LC

EC

FE

GL

MT

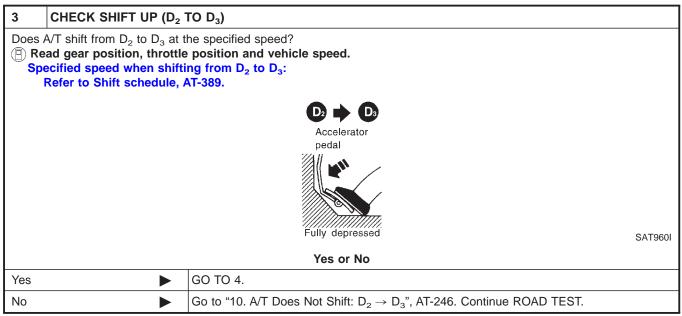
ΑT

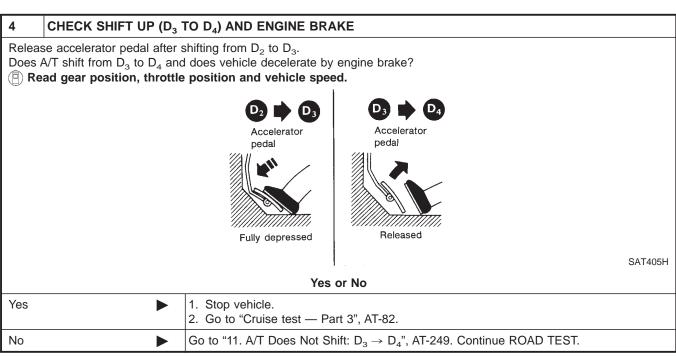
HA

SC

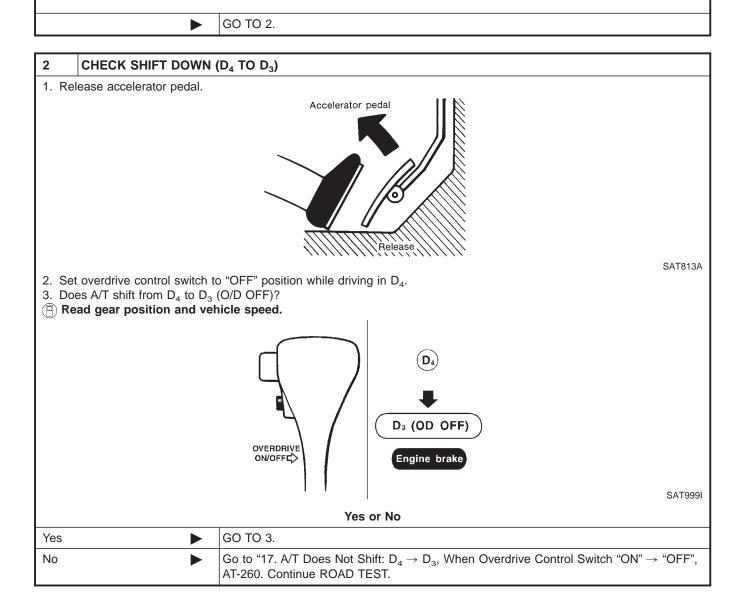
EL

[DX





1 VEHICLE SPEED D₄ POSITION 1. Confirm overdrive control switch is in "ON" position. 2. Confirm selector lever is in "D" position. 3. Accelerate vehicle using half-throttle to D₄.



MT

AT

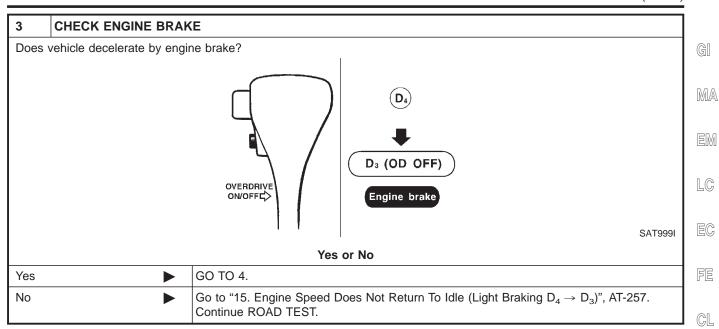
ST

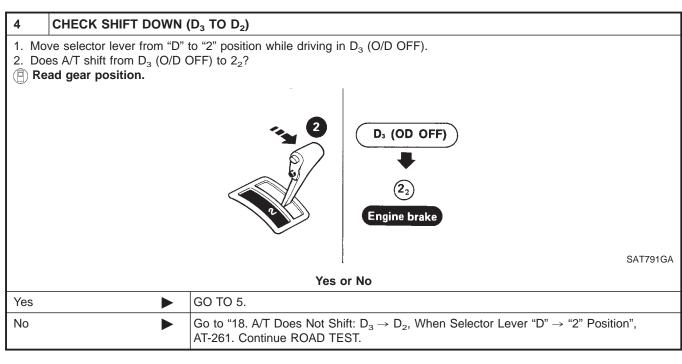
BT

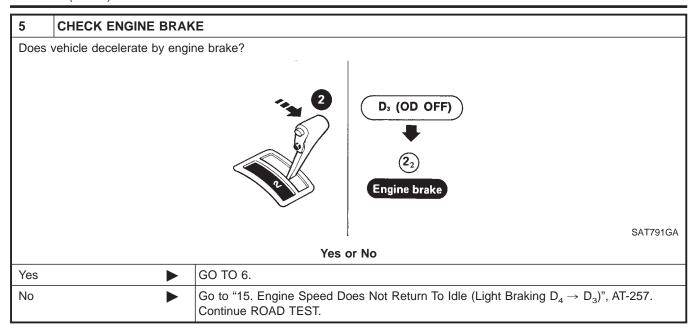
HA

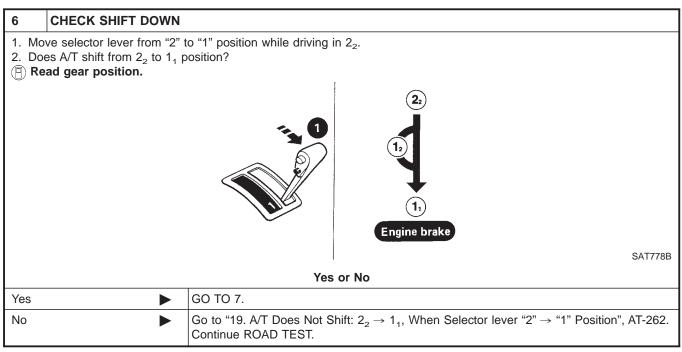
SC

EL

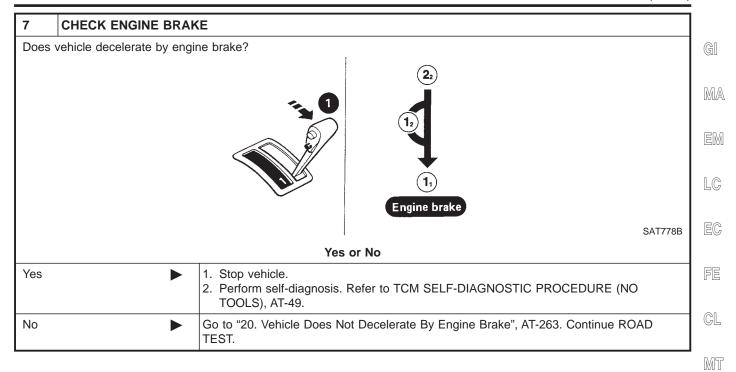








Road Test (Cont'd)



AT

AX

SU

BR

ST

RS

BT

HA

SC

EL

Symptom Chart

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

NCAT0029

Item	Symptom	Condition	Diagnostic Item	Reference Page
	Engine cannot start in "P" and "N" positions. AT-228	ON vehicle	Ignition switch and starter	EL-9, "POWER SUPPLY ROUT- ING" and SC-10, "STARTING SYS- TEM"
			2. Control cable adjustment	AT-281
			3. PNP switch adjustment	AT-281
	Engine starts in position other than "N" and	ON ALCOHO	Control cable adjustment	AT-281
	"P" positions. AT-228	ON vehicle	2. PNP switch adjustment	AT-281
			1. Fluid level	AT-62
			2. Line pressure test	AT-66
NOT USED	Transaxle noise in "P" and "N" positions.	ON vehicle	3. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Transaxie noise in P and N positions.		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			5. Engine speed signal	AT-124
		OFF vehicle	6. Oil pump	AT-308
			7. Torque converter	AT-291
	Vehicle moves when changing into "P" position, or parking gear does not disen-	ON vehicle	Control cable adjustment	AT-281
	gage when shifted out of "P" position. AT-229	OFF vehicle	2. Parking components	AT-286
		ON vehicle	Control cable adjustment	AT-281
	Vehicle runs in "N" position.	OFF vehicle	2. Forward clutch	AT-336
	AT-230		3. Reverse clutch	AT-327
			4. Overrun clutch	AT-336
			Control cable adjustment	AT-281
		ON ALCOHOL	2. Line pressure test	AT-66
		ON vehicle	3. Line pressure solenoid valve	AT-174
	Vehicle will not run in "R" position (but runs		4. Control valve assembly	AT-280
Slip/Will Not Engage	in "D", "2" and "1" positions). Clutch slips. Very poor acceleration.		5. Reverse clutch	AT-327
9~9~	AT-234		6. High clutch	AT-331
		OFF vehicle	7. Forward clutch	AT-336
			8. Overrun clutch	AT-336
			9. Low & reverse brake	AT-343

Symptom Chart (Cont'd)

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
			2. Control cable adjustment	AT-281
		ON vehicle	3. Line pressure test	AT-66
			4. Line pressure solenoid valve	AT-174
NOT USED	Vehicle braked when shifting into "R" position.		5. Control valve assembly	AT-280
			6. High clutch	AT-331
		OFF vehicle	7. Brake band	AT-356
		OFF vehicle	8. Forward clutch	AT-336
			9. Overrun clutch	AT-336
			1. Engine idling rpm	AT-66
	Sharp shock in shifting from "N" to "D" position.		Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
		ON vehicle	3. Line pressure test	AT-66
Shift Shock			4. A/T fluid temperature sensor	AT-113
			5. Engine speed signal	AT-124
			6. Line pressure solenoid valve	AT-174
			7. Control valve assembly	AT-280
			8. Accumulator N-D	AT-280
		OFF vehicle	9. Forward clutch	AT-336
	Vehicle will not run in "D" and "2" positions	ON vehicle	Control cable adjustment	AT-281
	(but runs in "1" and "R" positions).	OFF vehicle	2. Low one-way clutch	AT-286
			1. Fluid level	AT-62
			2. Line pressure test	AT-66
		ON vehicle	3. Line pressure solenoid valve	AT-174
Slips/Will			4. Control valve assembly	AT-280
Not Engage	Vehicle will not run in "D", "1", "2" positions (but runs in "R" position). Clutch slips. Very		5. Accumulator N-D	AT-280
I	poor acceleration. AT-237		6. Reverse clutch	AT-327
			7. High clutch	AT-331
		OFF vehicle	8. Forward clutch	AT-336
			9. Forward one-way clutch	AT-347
			10. Low one-way clutch	AT-286

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
			2. Control cable adjustment	AT-281
		ON vehicle	3. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			4. Line pressure test	AT-66
Slips/Will	Clutches or brakes slip somewhat in start-		5. Line pressure solenoid valve	AT-174
Not Engage	ing.		6. Control valve assembly	AT-280
			7. Accumulator N-D	AT-280
		OFF vehicle	8. Forward clutch	AT-336
			9. Reverse clutch	AT-327
			10. Low & reverse brake	AT-343
			11. Oil pump	AT-308
			12. Torque converter	AT-291
NOT USED	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-53, "Idle Speed/Ignition Timing/Idle Mix- ture Ratio Adjust- ment"
			1. Fluid level	AT-62
		ON vehicle	2. Line pressure test	AT-66
Slips/Will	No creep at all.		3. Control valve assembly	AT-280
Not Engage	AT-234, 237		4. Forward clutch	AT-336
		OFF vehicle	5. Oil pump	AT-308
			6. Torque converter	AT-291

Item	Symptom	Condition	Diagnostic Item	Reference Page
			PNP switch adjustment	AT-281
			2. Control cable adjustment	AT-281
		ON	3. Shift solenoid valve A	AT-181
	Failure to change gear from "D ₁ " to "D ₂ ".	ON vehicle	4. Control valve assembly	AT-280
			5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
		OFF vehicle	6. Brake band	AT-286
			PNP switch adjustment	AT-281
			2. Control cable adjustment	AT-281
			3. Shift solenoid valve B	AT-187
		ON vehicle	4. Control valve assembly	AT-280
lo Up Shift	Failure to change gear from "D ₂ " to "D ₃ ".		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
		OFF History	6. High clutch	AT-331
		OFF vehicle	7. Brake band	AT-286
	Failure to change gear from "D ₃ " to "D ₄ ".	ON vehicle	PNP switch adjustment	AT-281
			2. Control cable adjustment	AT-281
			3. Shift solenoid valve A	AT-181
			4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			5. A/T fluid temperature sensor	AT-113
		OFF vehicle	6. Brake band	AT-286
Improper Shift Timing	Too high a gear change point from " D_1 " to " D_2 ", from " D_2 " to " D_3 ", from " D_3 " to " D_4 ". AT-243, 246, 249		Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
		ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			3. Shift solenoid valve A	AT-181
			4. Shift solenoid valve B	AT-187
		ONI walsists	1. Fluid level	AT-62
	Gear change directly from "D ₁ " to "D ₃ " occurs.	ON vehicle	2. Accumulator servo release	AT-280
		OFF vehicle	3. Brake band	AT-286

Item	Symptom	Condition	Diagnostic Item	Reference Page
	Engine stops when shifting lever into "R",	ON vehicle	1. Engine idling rpm	EC-53, "Idle Speed/Ignition Timing/Idle Mix- ture Ratio Adjust- ment"
NOT USED	"D", "2" and "1".		2. Torque converter clutch sole- noid valve	AT-291
			3. Control valve assembly	AT-280
		OFF vehicle	4. Torque converter	AT-291
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Too sharp a shock in change from "D ₁ " to	ON vehicle	2. Line pressure test	AT-66
	"D ₂ ".		3. Accumulator servo release	AT-280
			4. Control valve assembly	AT-280
			5. A/T fluid temperature sensor	AT-113
		OFF vehicle	6. Brake band	AT-286
Shift Shock		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
Orint Oriook	Too sharp a shock in change from "D ₂ " to "D ₃ ".		2. Line pressure test	AT-66
			3. Control valve assembly	AT-280
		055 11:11	4. High clutch	AT-331
		OFF vehicle	5. Brake band	AT-286
		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Too sharp a shock in change from "D ₃ " to "D ₄ ".		2. Line pressure test	AT-66
			3. Control valve assembly	AT-280
		055	4. Brake band	AT-286
		OFF vehicle	5. Overrun clutch	AT-336

Symptom Chart (Cont'd)

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
	Almost no shock or clutches slipping in	ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	change from "D ₁ " to "D ₂ ".		3. Line pressure test	AT-66
			4. Accumulator servo release	AT-280
			5. Control valve assembly	AT-280
		OFF vehicle	6. Brake band	AT-286
	Almost no shock or slipping in change from "D ₂ " to "D ₃ ".		1. Fluid level	AT-62
Slips/Will		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
Not Engage			3. Line pressure test	AT-66
			4. Control valve assembly	AT-280
		OFF vehicle	5. High clutch	AT-331
			6. Brake band	AT-286
	Almost no shock or slipping in change from	ON vehicle	1. Fluid level	AT-62
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	"D ₃ " to "D ₄ ".		3. Line pressure test	AT-66
			4. Control valve assembly	AT-280
		OFF vehicle	5. High clutch	AT-331
		OFF Verlicie	6. Brake band	AT-286
		ON vehicle	1. Fluid level	AT-62
			2. Reverse clutch	AT-327
	Vehicle braked by gear change from "D ₁ " to "D ₂ ".	OFF vehicle	3. Low & reverse brake	AT-343
NOT USED		OFF VEHICLE	4. High clutch	AT-331
			5. Low one-way clutch	AT-286
	Vehicle braked by gear change from "D ₂ " to	ON vehicle	1. Fluid level	AT-62
	"D ₃ ".	OFF vehicle	2. Brake band	AT-286

Item	Symptom	Condition	Diagnostic Item	Reference Page
		ON vehicle	1. Fluid level	AT-62
	Vehicle braked by gear change from "D ₃ " to		2. Overrun clutch	AT-336
	"D ₄ ".	OFF vehicle	3. Forward one-way clutch	AT-347
			4. Reverse clutch	AT-327
			1. Fluid level	AT-62
			2. PNP switch adjustment	AT-281
NOT USED		ON vehicle	3. Shift solenoid valve A	AT-181
			4. Shift solenoid valve B	AT-187
			5. Control valve assembly	AT-280
	Maximum speed not attained. Acceleration poor.		6. Reverse clutch	AT-327
			7. High clutch	AT-331
		055 1111	8. Brake band	AT-286
		OFF vehicle	9. Low & reverse brake	AT-343
			10. Oil pump	AT-308
			11. Torque converter	AT-291
		ON vehicle	1. Fluid level	AT-62
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Failure to change gear from "D ₄ " to "D ₃ ".		3. Overrun clutch solenoid valve	AT-202
			4. Shift solenoid valve A	AT-181
			5. Line pressure solenoid valve	AT-174
			6. Control valve assembly	AT-280
		055 1111	7. Low & reverse brake	AT-343
No Down Shift		OFF vehicle	8. Overrun clutch	AT-336
			1. Fluid level	AT-62
		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Failure to change gear from "D ₃ " to "D ₂ " or from "D ₄ " to "D ₂ ".		3. Shift solenoid valve A	AT-181
			4. Shift solenoid valve B	AT-187
			5. Control valve assembly	AT-280
		OFFbisis	6. High clutch	AT-331
		OFF vehicle	7. Brake band	AT-286

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
		ON vehicle	2. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
No Down			3. Shift solenoid valve A	AT-181
Shift			4. Shift solenoid valve B	AT-187
			5. Control valve assembly	AT-280
			6. Low one-way clutch	AT-374
		OFF vehicle	7. High clutch	AT-331
			8. Brake band	AT-286
	Gear change shock felt during deceleration	ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
Shift Shock	by releasing accelerator pedal.	OTT VOLIDIO	2. Line pressure test	AT-66
			3. Overrun clutch solenoid valve	AT-202
			4. Control valve assembly	AT-280
	Too high a change point from "D ₄ " to "D ₃ ", from "D ₃ " to "D ₂ ", from "D ₂ " to "D ₁ ". Kickdown does not operate when depress-	ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
Improper Shift Timing	ing pedal in " D_4 " within kickdown vehicle speed.		2. Revolution sensor and vehicle speed sensor	AT-119, AT-215
3			3. Shift solenoid valve A	AT-181
			4. Shift solenoid valve B	AT-187
			Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-119, AT-215
	Kickdown operates or engine overruns when depressing pedal in "D ₄ " beyond kickdown vehicle speed limit.	ON vehicle	2. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			3. Shift solenoid valve A	AT-181
			4. Shift solenoid valve B	AT-187

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
	Dagga automaly fact or cline in changing	ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Races extremely fast or slips in changing from "D ₄ " to "D ₃ " when depressing pedal.		3. Line pressure test	AT-66
			4. Line pressure solenoid valve	AT-174
			5. Control valve assembly	AT-280
		OFF vehicle	6. High clutch	AT-331
		OFF vehicle	7. Forward clutch	AT-336
	Races extremely fast or slips in changing from "D ₄ " to "D ₂ " when depressing pedal.		1. Fluid level	AT-62
		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			3. Line pressure test	AT-66
Slips/Will			4. Line pressure solenoid valve	AT-174
Not Engage			5. Shift solenoid valve A	AT-181
			6. Control valve assembly	AT-280
		OFF vehicle	7. Brake band	AT-286
			8. Forward clutch	AT-336
		ON vehicle	1. Fluid level	AT-62
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Dagas systematic fact or aline in abouting		3. Line pressure test	AT-66
	Races extremely fast or slips in changing from "D ₃ " to "D ₂ " when depressing pedal.		4. Line pressure solenoid valve	AT-174
			5. Control valve assembly	AT-280
			6. A/T fluid temperature sensor	AT-113
			7. Brake band	AT-286
		OFF vehicle	8. Forward clutch	AT-336
			9. High clutch	AT-331

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
		ON vehicle	2. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Races extremely fast or slips in changing from "D ₄ " or "D ₃ " to "D ₁ " when depressing		3. Line pressure test	AT-66
	pedal.		4. Line pressure solenoid valve	AT-174
			5. Control valve assembly	AT-280
			6. Forward clutch	AT-336
		OFF vehicle	7. Forward one-way clutch	AT-347
Slips/Will			8. Low one-way clutch	AT-286
Not Engage			1. Fluid level	AT-62
	Vehicle will not run in any position.	ON vehicle	2. Control cable adjustment	AT-281
		ON VEHICLE	3. Line pressure test	AT-66
			4. Line pressure solenoid valve	AT-174
		OFF vehicle	5. Oil pump	AT-308
			6. High clutch	AT-331
			7. Brake band	AT-286
			8. Low & reverse brake	AT-343
			9. Torque converter	AT-291
			10. Parking components	AT-368
NOT USED	Transmission noise in "D", "2", "1" and "R"	ON vehicle	1. Fluid level	AT-62
NOT USED	positions.	OFF vehicle	2. Torque converter	AT-291
			1. PNP switch adjustment	AT-281
			2. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
No Down	Failure to change from "D ₃ " to "2 ₂ " when	ON vehicle	3. Overrun clutch solenoid valve	AT-202
No Down Shift	changing lever into "2" position. AT-237		4. Shift solenoid valve B	AT-187
	25.		5. Shift solenoid valve A	AT-181
			6. Control valve assembly	AT-280
			7. Control cable adjustment	AT-281
		OFF vehicle	8. Brake band	AT-286
		OFF vehicle	9. Overrun clutch	AT-336
Improper Shift Timing	Gear change from "22" to "23" in "2" position.	ON vehicle	PNP switch adjustment	AT-281

Item	Symptom	Condition	Diagnostic Item	Reference Page
		ON vehicle	PNP switch adjustment	AT-281
			2. Control cable adjustment	AT-281
			3. Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
NOT USED	Engine brake does not operate in "1" position. AT-259		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			5. Shift solenoid valve A	AT-181
			6. Control valve assembly	AT-280
			7. Overrun clutch solenoid valve	AT-202
		OFF vehicle	8. Overrun clutch	AT-336
			9. Low & reverse brake	AT-343
Improper	Gear change from "1 ₁ " to "1 ₂ " in "1" position.	ON vehicle	PNP switch adjustment	AT-281
Shift Timing			2. Control cable adjustment	AT-281
		ON vehicle	PNP switch adjustment	AT-281
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
No Down	Does not change from "12" to "11" in "1"	OIV VOINGIO	3. Shift solenoid valve A	AT-181
Shift	position.		4. Control valve assembly	AT-280
			5. Overrun clutch solenoid valve	AT-202
		OFF vehicle	6. Overrun clutch	AT-336
		OFF VEHICLE	7. Low & reverse brake	AT-343
Shift Shock	Large shock changing from "12" to "11" in "1"	ON vehicle	Control valve assembly	AT-280
SHIIL SHOCK	position.	OFF vehicle	2. Low & reverse brake	AT-343

Item	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-62
			2. Engine idling rpm	EC-53, "Idle speed/ignition timing/idle mixture ratio adjustment"
		ON vehicle	Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			4. Line pressure test	AT-66
	Transmission overheats.		5. Line pressure solenoid valve	AT-174
	Transmission overneats.		6. Control valve assembly	AT-280
			7. Oil pump	AT-308
			8. Reverse clutch	AT-327
NOT USED			9. High clutch	AT-331
		OFF vehicle	10. Brake band	AT-286
		OFF vehicle	11. Forward clutch	AT-336
			12. Overrun clutch	AT-336
			13. Low & reverse brake	AT-343
			14. Torque converter	AT-291
		ON vehicle	1. Fluid level	AT-62
			2. Reverse clutch	AT-327
	ATF shoots out during operation. White		3. High clutch	AT-331
	smoke emitted from exhaust pipe during	OFF vehicle	4. Brake band	AT-286
	operation.	OFF Verlicle	5. Forward clutch	AT-336
			6. Overrun clutch	AT-336
			7. Low & reverse brake	AT-343
		ON vehicle	1. Fluid level	AT-62
			2. Torque converter	AT-291
			3. Oil pump	AT-308
			4. Reverse clutch	AT-327
NOT USED	Offensive smell at fluid charging pipe.	OFF vehicle	5. High clutch	AT-331
		Of 1 verificite	6. Brake band	AT-286
			7. Forward clutch	AT-336
			8. Overrun clutch	AT-336
			9. Low & reverse brake	AT-343

Item	Symptom	Condition	Diagnostic Item	Reference Page
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
	Towns as a second is good to also do un	ON vehicle	3. PNP switch adjustment	AT-281
	Torque converter is not locked up.		4. Engine speed signal	AT-124
			5. A/T fluid temperature sensor	AT-113
			6. Line pressure test	AT-66
			7. Torque converter clutch sole- noid valve	AT-157
			8. Control valve assembly	AT-280
		OFF vehicle	9. Torque converter	AT-291
	Torque converter clutch piston slip.	ON vehicle	1. Fluid level	AT-62
No Lock-up Engagement/ TCC Inoperative			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			3. Line pressure test	AT-66
			4. Torque converter clutch sole- noid valve	AT-157
			5. Line pressure solenoid valve	AT-174
			6. Control valve assembly	AT-280
		OFF vehicle	7. Torque converter	AT-291
			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
	Lock-up point is extremely high or low. AT-252	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			3. Torque converter clutch sole- noid valve	AT-157
			4. Control valve assembly	AT-280

Symptom Chart (Cont'd)

GI

MA

LC

EC

FE

GL

MT

AT

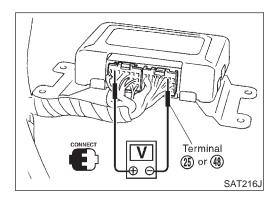
AX

SU

BR

ST

Item	Symptom	Condition	Diagnostic Item	Reference Page
No Up Shift			Throttle position sensor (Adjustment)	EC-177, "DTC P0120 THROTTLE POSITION SEN- SOR"
			2. PNP switch adjustment	AT-281
	A/T does not shift to "D ₄ " when driving with overdrive control switch "ON".	ON vehicle	3. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-119, AT-215
			4. Shift solenoid valve A	AT-181
			5. Overrun clutch solenoid valve	AT-202
			6. Control valve assembly	AT-280
			7. A/T fluid temperature sensor	AT-113
			8. Line pressure test	AT-66
		OFF vehicle	9. Brake band	AT-286
			10. Overrun clutch	AT-336
			1. Fluid level	AT-62
	Engine is stopped at "R", "D", "2" and "1"		2. Torque converter clutch sole- noid valve	AT-157
NOT USED	positions.	ON vehicle	3. Shift solenoid valve B	AT-187
			4. Shift solenoid valve A	AT-181
			5. Control valve assembly	AT-280



TCM Terminals and Reference Value PREPARATION

NCAT0030

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

BT

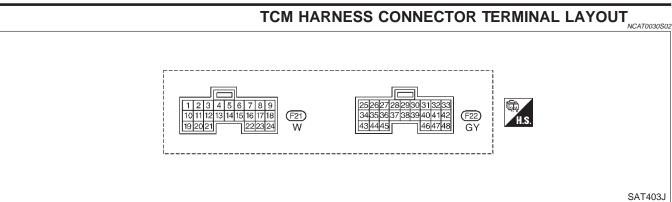
RS

HA

SC

EL

TCM Terminals and Reference Value (Cont'd)



TCM INSPECTION TABLE (Data are reference values.)

NCAT0030S03

			(Data are referen	ce values.)	
Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
4	R/W	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	R/VV	solenoid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	ov
2	D/D	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2	P/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov
	0)//D	Torque converter		When A/T performs lock-up.	8 - 15V
3	3 GY/R clutch solenoid valve		When A/T does not perform lock-up.	ov	
5 *2	Y/R	_		_	_
6 *2	Y/G	_		_	_
7 *2	Y/B	_		_	_
8*2	BR/W	_	(Con)	_	_
9*2	G/Y	_	867	_	_
10	R			When turning ignition switch to "ON".	Battery voltage
10	K	Power source		When turning ignition switch to "OFF".	ov
44	11 L/W	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
11		Valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	0V
10	10/			When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
12		valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	0V

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)	
40	CAM	O/D OFF indica-		When setting overdrive control switch in "OFF" position.	ov	
13	G/W	tor lamp		When setting overdrive control switch in "ON" position.	Battery voltage	
15 *2	PU	_		_	_	
16	Y	Closed throttle position switch		When releasing accelerator pedal after warming up engine. Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (No tools)", AT-49.	Battery voltage	
16	Y	(in throttle position switch)		When depressing accelerator pedal after warming up engine. Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (No tools)", AT-49.	ov	
17	LG	Wide open throttle position switch			When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		(in throttle position switch)		When releasing accelerator pedal after warming up engine.	ov	
		ASCD cruise		When ASCD cruise is being per- formed. ("CRUISE" light comes on.)	Battery voltage	
18	OR	switch		When ASCD cruise is not being per- formed. ("CRUISE" light does not comes on.)	OV	
19	R	Power source	Con	Same as No. 10		
00	1./0	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	
20	L/B	solenoid valve	E DE LA COLOR DE L	When overrun clutch solenoid valve does not operate.	ov	
60	00/5	Overdrive control	CON	When setting overdrive control switch in "ON" position	Battery voltage	
22	OR/B	switch	% 5 7 1	_	When setting overdrive control switch in "OFF" position	ov
0.4	14/5	ASCD OD cut		When "ACCEL" set switch on ASCD cruise is in "D ₄ " position.	5 - 8V	
24	W/B	signal		When "ACCEL" set switch on ASCD cruise is in "D ₃ " position.	ov	



Terminal No.	Wire color	ltem	- 1	Condition	Judgement stan- dard (Approx.)
25	В	Ground		_	_
20	C.D.	PNP switch "1"	<i>@</i>	When setting selector lever to "1" position.	Battery voltage
26	SB	position	(Çon)	When setting selector lever to other positions.	ov
27	L/OR	PNP switch "2"		When setting selector lever to "2" position.	Battery voltage
	LOK	position		When setting selector lever to other positions.	0V
		Power source	Con	When turning ignition switch to "OFF".	Battery voltage
28	Р	(Memory back-up)	Or	When turning ignition switch to "ON".	Battery voltage
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	150Hz
				When vehicle parks.	Under 1.3V or over 4.5V
30 *3	G/B	_		_	_
31 *3	GY/L	_		_	_
		Throttle position		Ignition switch "ON"	4.5 - 5.5V
32	P/L	sensor (Power source)		Ignition switch "OFF".	ov
34	LG	PNP switch "D"		When setting selector lever to "D" position.	Battery voltage
	LG	position	(Cov)	When setting selector lever to other positions.	0V
35	G	PNP switch "R"		When setting selector lever to "R" position.	Battery voltage
		position		When setting selector lever to other positions.	0V
36	GY/R	PNP switch "N" or		When setting selector lever to "N" or "P" position.	Battery voltage
	31/10	"P" position		When setting selector lever to other positions.	0V
39	L	Engine speed signal		Refer to EC-134, "ECM Inspection Table".	_

TCM Terminals and Reference Value (Cont'd)

G[

MA

LC

EC

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

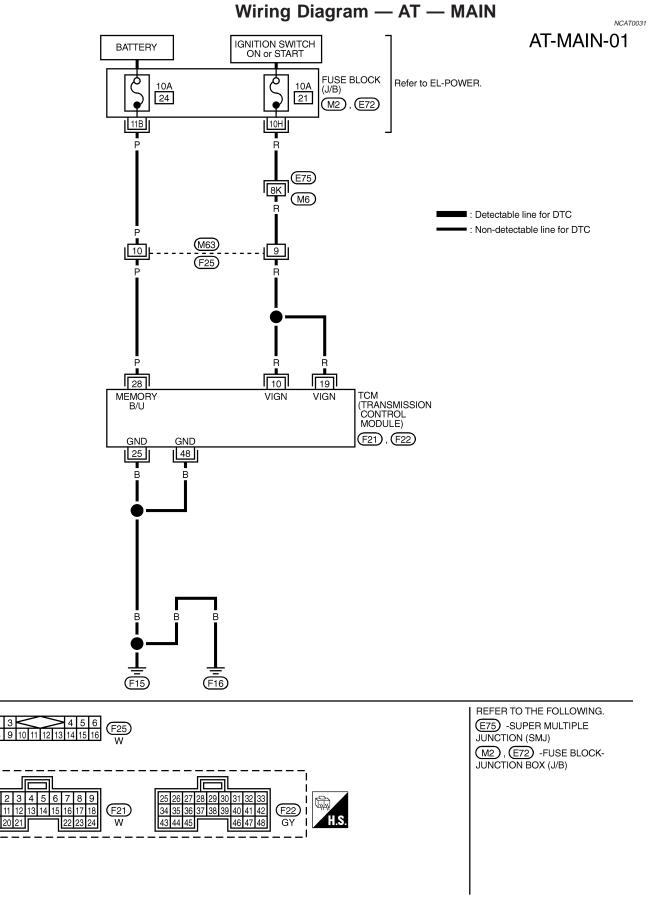
SC

EL

Terminal No.	Wire color	Item		Judgement stan- dard (Approx.)	
40	Y/G	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
41	GY	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Throttle position sensor (Ground)	Con	_	_
45	R/G	Stop lamp switch	% 53-7	When depressing brake pedal.	Battery voltage
45	N/G	Stop lamp switch	N.S.	When releasing brake pedal.	0V
47	D D	BR A/T fluid tempera- ture sensor		When ATF temperature is 20°C (68°F).	1.5V
47	RK			When ATF temperature is 80°C (176°F).	0.5V
48	В	Ground		_	_

^{*2:} This terminal is connected to the ECM.

^{*3:} These terminals are connected to the Data link connector.



TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0031S01

GI

MA

EM

LC

EC

FE

GL

MT

Terminal No.	Wire color	ltem	Condition		Judgement stan- dard (Approx.)
10	R	Power source	<u></u>	When turning ignition switch to "ON".	Battery voltage
	K	Power Source	(So)	When turning ignition switch to "OFF".	0V
19	R	Power source		Same as No. 10	
25	В	Ground			
28	28 P Power source		Con	When turning ignition switch to "OFF".	Battery voltage
20	F	(Memory back-up)	OF	When turning ignition switch to "ON".	Battery voltage
48	В	Ground		_	_





BR

BT

HA

SC

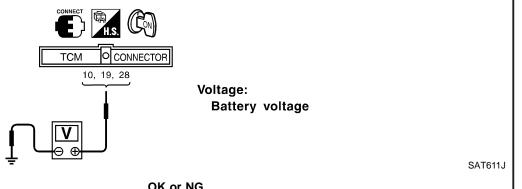
Diagnostic Procedure

NCAT0228 ST



1. Turn ignition switch to ON position. (Do not start engine.)

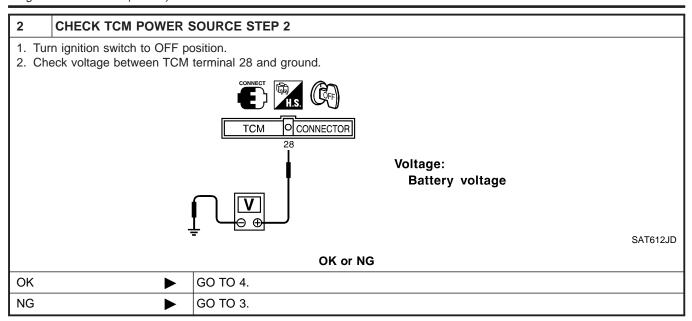
2. Check voltage between TCM terminals 10, 19, 28 and ground.



١		OR OF ING
	OK •	GO TO 2.
	NG ►	GO TO 3.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure (Cont'd)

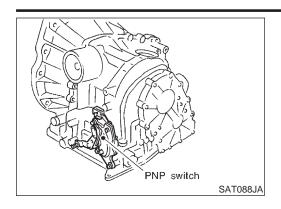


3	DETECT MALFUNCT	ONING ITEM				
HariFusIgnit	 Check the following items: Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness) Fuse Ignition switch Refer to EL-9, "POWER SUPPLY ROUTING". 					
	OK or NG					
OK	>	GO TO 4.				
NG	>	Repair or replace damaged parts.				

4 CHEC	K TCM GROUND	CIRCUIT			
 Turn ignition switch to OFF position. Disconnect TCM harness connector. Check continuity between TCM terminals 25, 48 and ground. Refer to wiring diagram — AT — MAIN. Continuity should exist. If OK, check harness for short to ground and short to power. 					
OK or NG					
OK	•	INSPECTION END			
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.			

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

Description



GY/R

"P" position

36

Description

The PNP switch assembly includes a transmission range

The transmission range switch detects the selector lever position and sends a signal to the TCM.

MA

EM

LC

TCM TERMINALS AND REFERENCE VALUE

NCAT0032S01

emarks: S	pecification d	ata are reference va	ues.		NCAT0032S01
Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
00	SB	PNP switch "1"		When setting selector lever to "1" position.	Battery voltage
26	58	position		When setting selector lever to other positions.	oV
07	1.000	PNP switch "2"		When setting selector lever to "2" position.	Battery voltage
27	L/OR	position		When setting selector lever to other positions.	oV
24	1.0	PNP switch "D"	Con	When setting selector lever to "D" position.	Battery voltage
34	LG	position		When setting selector lever to other positions.	ov
35	G	PNP switch "R"		When setting selector lever to "R" position.	Battery voltage
30	G	position		When setting selector lever to other positions.	ov
	0)//5	PNP switch "N" or		When setting selector lever to "N" or "P" position.	Battery voltage
36	GY/R				

ON BOARD DIAGNOSIS LOGIC	NE	30A	RD	DIA	SNO	SIS	LOGIC
--------------------------	----	-----	----	-----	-----	-----	-------

positions.

When setting selector lever to other

NCAT0032S02

0V

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(F): PNP SW/CIRC	TCM does not receive the correct voltage signal from the switch based on the gear	Harness or connectors (The PNP switch circuit is open or
	position.	shorted.) • PNP switch

SC

RS

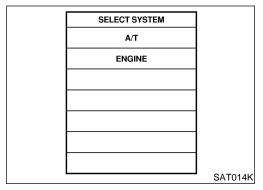
BT

HA

EL

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

Description (Cont'd)



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0032S03

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

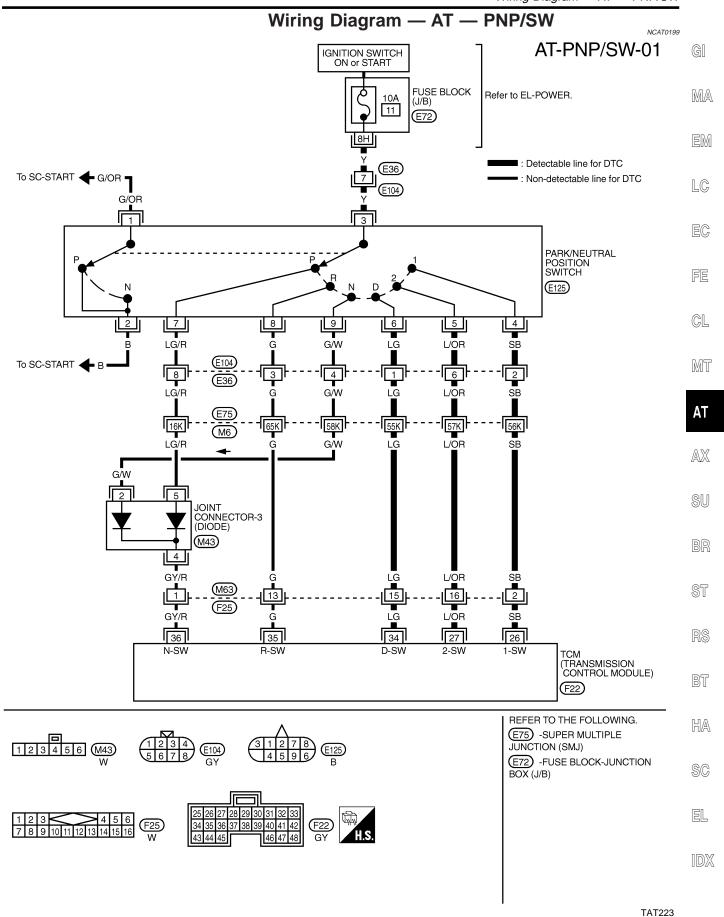
THRTL POS SEN: More than 1.3V

Selector lever: D position (OD "ON" or "OFF")

With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — PNP/SW



Diagnostic Procedure

	Diagnosti	ic Procedure
1	CHECK PNP SWITCH CIRCUIT (With CONSULT-II)	
1. Tu	Vith CONSULT-II urn ignition switch to "ON" position. Do not start engine.) elect "TCM INPUT SIGNALS" in "DATA MONITOR" mode f	for "A/T" with CONSULT-II.
	SELECT SI A/T ENGIN	т
	tead out "P/N", "R", "D", "2" and "1" position switches movin	
Ci	theck the signal of the selector lever position is indicated pr	<u> </u>
	DATA MOI MONITORING	
	PN POSI SW	OFF
	R POSITION SW	OFF
	D POSITION SW	OFF
	2 POSITION SW	ON
	1 POSITION SW	OFF
		SAT701J
	OK or	
ОК	▶ GO TO 3.	
NG		

• Ignition switch and fuse

• Diode (P, N positions)

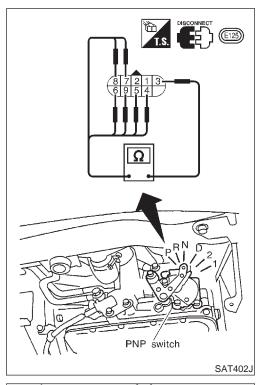
Refer to EL-9, "POWER SUPPLY ROUTING".

Diagnostic Procedure (Cont'd)

CHECK PNP SWITCH CIRCUIT (Without CONSULT-II) **⊗** Without CONSULT-II GI 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each posi-MA tion. Voltage: **B:** Battery voltage 0: 0V Terminal No. Lever position LC 34 35 27 36 26 P, N В 0 0 В 0 0 EC D 0 0 B 0 0 2 0 0 В 0 0 В 0 0 0 0 FE MTBL0136 GL MT ΑT CONNECTOR 26, 27, 34, 35, 36 \oplus SAT425J OK or NG OK GO TO 3. NG Check the following items: HA PNP switch Refer to "Component Inspection", AT-112. • Harness for short or open between ignition switch and PNP switch (Main harness) • Harness for short or open between PNP switch and TCM (Main harness) SC Ignition switch and fuse Refer to EL-9, "POWER SUPPLY ROUTING". • Diode (P, N positions) EL

Diagnostic Procedure (Cont'd)

3	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-108.			
	OK or NG			
OK	•	INSPECTION END		
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		





NC4T003

NCAT0034S01

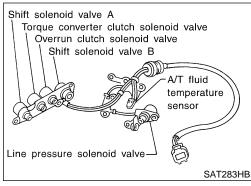
1. Check continuity between terminals 1 and 3 and between terminals 2 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

Lever position	Terminal No.		
Р	3 — 7	1 — 2	
R	3 — 8		
N	3 — 9	1 — 2	
D	3 — 6		
2	3 — 5		
1	3 — 4		

- Control cable PNP switch

 Manual shaft

 Under vehicle SAT089JA
- 2. If NG, check again with control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust control cable. Refer to AT-281.
- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-281.
- 6. If NG on step 4, replace PNP switch.



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

GI

MA

EM

LC

EG

FE

GL

MT

2.5	
2.0-	
1.5-	
1.0-	
0.5-	
	°C(°F) 10 -20 0 20 40 60 80 100 120 140 160 10) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320) SAT021J

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NCAT0035S01

Monitor item	Condition	Condition Specification (Approximately)	
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

SU

BT

HA

SC

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0035S02

135S02 S

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
42	В	Throttle position sensor (Ground)	(Con)	_	_
47	DD.	A/T fluid tempera-	8 21	When ATF temperature is 20°C (68°F).	1.5V
	BR	ture sensor	81-	When ATF temperature is 80°C (176°F).	0.5V

ON BOARD DIAGNOSIS LOGIC

NCAT0035S03

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
: ATF TEMP SEN/CIRC	TCM receives an excessively low or high	 Harness or connectors (The sensor circuit is open or shorted.) 	
	voltage from the sensor.	A/T fluid temperature sensor	

Description (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE]
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0035S04

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — FTS

Wiring Diagram — AT — FTS

NCAT0200

AT-FTS-01

GI

MA

LC

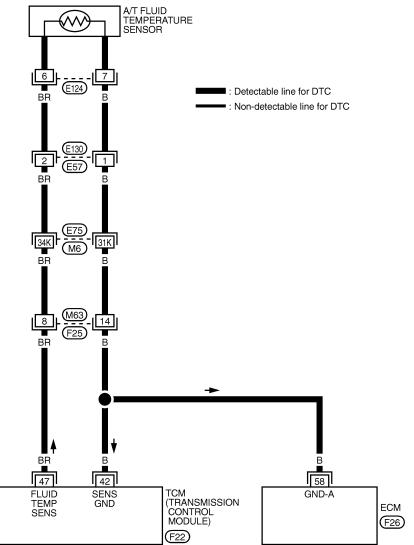
EC

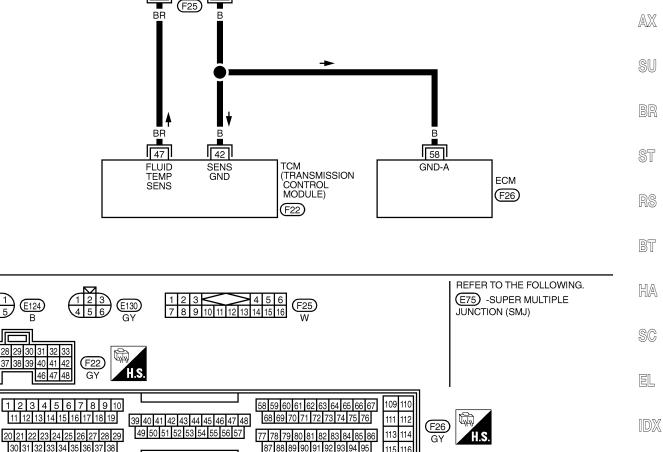
FE

GL

MT

ΑT





TAT224

101 102

103 104

105 106

Diagnostic Procedure

Diagnostic Procedure NCAT0036 **INSPECTION START** Do you have CONSULT-II? Yes or No Yes GO TO 2. GO TO 3. No 2 CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (With CONSULT-II) With CONSULT-II 1. Start engine. 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. SELECT SYSTEM A/T **ENGINE** SAT014K 3. Read out the value of "FLUID TEMP SE". Voltage: Cold [20°C (68°F)] → Hot [80°C (176°F)]: Approximately 1.5V \rightarrow 0.5V DATA MONITOR MONITORING VHCL/S SE-A/T VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE xxx v BATTERY VOLT

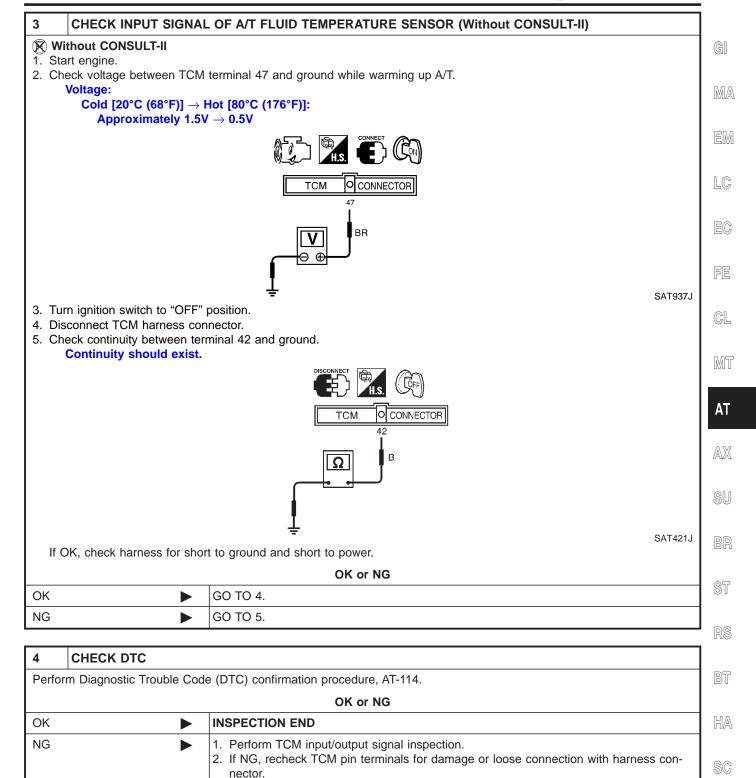
SAT614J

OK or NG

XXX V

OK •	GO TO 4.
NG ►	GO TO 5.

Diagnostic Procedure (Cont'd)



EL

Diagnostic Procedure (Cont'd)

NG

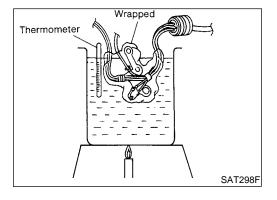
5 CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminals 6 and 7 when A/T is cold. Resistance: Cold [20°C (68°F)] Approximately 2.5 kΩ SAT880J 4. Reinstall any part removed. OK or NG OK (With CONSULT-II) SO TO 2. OK (Without CONSULT- SO TO 3.

1. Remove oil pan.

2. Check the following items:A/T fluid temperature sensor

Refer to "Component Inspection", AT-118.

• Harness of terminal cord assembly for short or open



Component InspectionA/T FLUID TEMPERATURE SENSOR

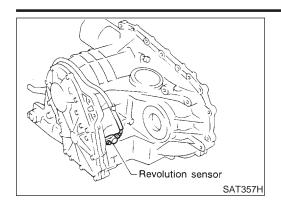
NCAT0037

NCAT0037S01

- For removal, refer to AT-280.
- Check resistance between two terminals while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 k Ω
80 (176)	Approximately 0.3 kΩ

Description



Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

MA

EM

LC

TCM TERMINALS AND REFERENCE VALUE

NCAT0038S01

Remarks: S	remarks: Specification data are reference values.					EG
Terminal No.	Wire color	Item	Condition Judgement stan-dard (Approx.)		FE	
				When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION:		CL
29	W	Revolution sensor		Connect the diagnosis data link cable to the vehicle diagnosis connector.	150 Hz	MT
				*1: A circuit tester cannot be used to test this item.		АТ
				When vehicle parks.	Under 1.3V or over 4.5V	AX
		Throttle position	Con			011
42	В	sensor (Ground)		_	_	SU

ON BOARD DIAGNOSIS LOGIC

NCAT0038S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): VEH SPD SEN/CIR AT	TCM does not receive the proper voltage	Harness or connectors (The sensor circuit is open or shorted.)	
(a): P0720	signal from the sensor.	Revolution sensor	

BT

RS

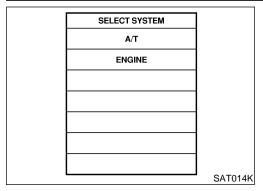
BR

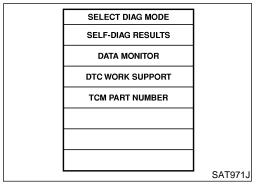
ST

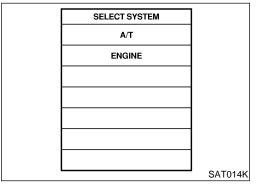
HA

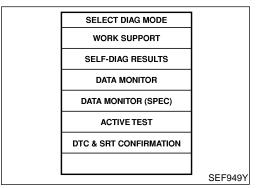
SC

Description (Cont'd)









DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0038S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle and check for an increase of "VHCL/S SE-MTR" value
 - If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-218
 - If the check result is OK, go to following step.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II
- 4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-122.

If the check result is OK, go to following step.

Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

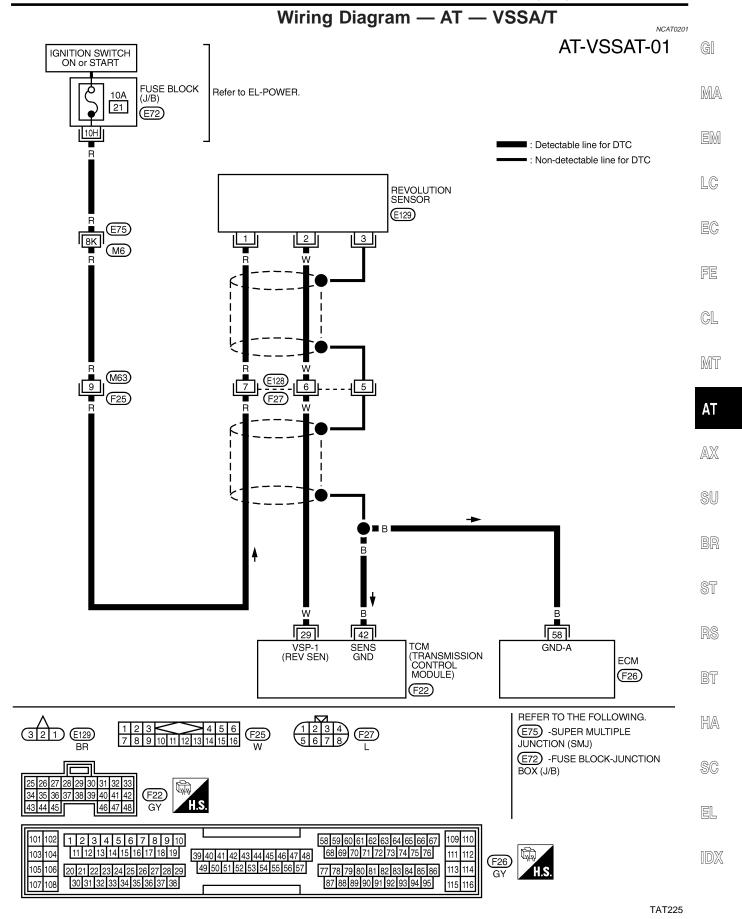
Selector lever: D position (OD "ON")

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — VSSA/T



Diagnostic Procedure

	Diag	jnostic	Proc	edure	NCAT003
1 CHECK INPUT SIGNAL	(With CONSULT-II)				
With CONSULT-II					
 Start engine. Select "TCM INPUT SIGNALS 	" in "DATA MONITOR	" mode foi	r "A/T" wi	ith CONSULT-II.	
		SELECT SYS		1	
		A/T	· - · · ·	-	
		ENGINE		•	
				-	
]	
3. Read out the value of "VHCL/S	 S SE·A/T" while drivin	ıa.		_	SAT014K
Check the value changes acco					
		DATA MONIT	OR		
	МО	NITORING			
	VHCL/S	S SE-A/T X	XX km/h		
	VHCL/S	SSE-MTR X	XX km/h		
	THRTL	POS SEN	xxx v		
	FLUID	TEMP SE	xxx v		
	BATTE	RY VOLT	xxx v		
					SAT614J
		OK or N	G		
OK •	GO TO 4.				
NG •	GO TO 3.				
2 CHECK REVOLUTION S	SENSOR (With CON	ISULT-II)			
With CONSULT-II Start engine.					
	Condition	n		Judgement standard (Approx.)	
	When moving at 20 km/h CONSULT-II pulse frequention. *1	(12 MPH), use ncy measuring	e the g func-		
1	CAUTION:				

(a) With CONSULT-II Start engine.			
	Condition	Judgement standard (Approx.)	
	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	150 Hz	
	When vehicle parks.	Under 1.3V or over 4.5V	
Harness for short onen hetween	TCM, ECM and revolution sensor (Ma	in harness)	MTBL0578
I harriess for short open between	TOW, LOW and revolution sensor (was	iiii iiaiiiess)	
	OK or NG		
OK •	GO TO 3.		
NG ▶	Repair or replace damaged parts.		

Diagnostic Procedure (Cont'd)

3	3 CHECK DTC					
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-120.					
OK or NG						
OK	OK INSPECTION END					
NG	>	GO TO 4.				

4	CHECK TCM INSPECTION				
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
OK or NG					
OK	OK INSPECTION END				
NG	>	Repair or replace damaged parts.			

FE

EC

EM

LC

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

Description

NCAT0041

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0041S01

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
39	L	Engine speed signal		Refer to EC-134, "ECM INSPECTION TABLE".	_

ON BOARD DIAGNOSIS LOGIC

NCAT0041S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
E : ENGINE SPEED SIG	TCM does not receive the proper voltage	Harness or connectors (The sensor circuit is open or shorted.)	
	signal from ECM.		

SELECT SYSTEM A/T ENGINE SAT014K

SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR DATA MONITOR (SPEC) ACTIVE TEST DTC & SRT CONFIRMATION

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (P) With CONSULT-II
- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

With GST

SEF949Y

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — ENGSS NCAT0202 AT-ENGSS-01 GI MA **ECM** (F26) 32 : Detectable line for DTC LC : Non-detectable line for DTC EC FE GL MT ΑT AXSU BR ST 39 ENG REV TCM (TRANSMISSION CONTROL MODULE) RS (F22) BT HA SC EL 1 2 3 4 5 6 7 8 9 10 58 59 60 61 62 63 64 65 66 67 101 102 11 12 13 14 15 16 17 18 19 103 104 39 40 41 42 43 44 45 46 47 48 105 106

TAT226

Diagnostic Procedure

Perform diagnostic test mode II (self- diagnostic results) for engine control. Check ignition signal circuit condition.

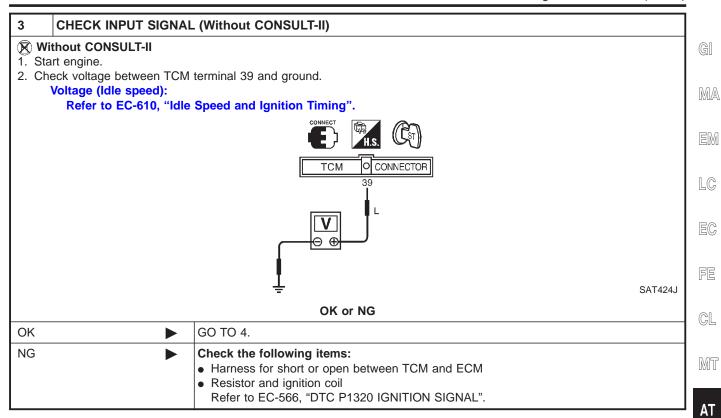
OK or NG

OK (With CONSULT-II) ► GO TO 2.

OK (Without CONSULT- II) ► GO TO 3.

NG ► Check ignition signal circuit for engine control. Refer to EC-566, "DTC P1320 IGNITION SIGNAL".

2 CHECK INPUT SIGNA	L (With CONSULT-II)							
With CONSULT-IIStart engine.Select "TCM INPUT SIGNAL	With CONSULT-II Start engine. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.							
	SELECT SYSTEM							
	A/T							
	ENGINE							
3. Read out the value of "ENGI	INE CDEED"	SAT014K						
	es according to throttle position.							
	DATA MONITOR							
	MONITORING							
	ENGINE SPEED XXX rpm							
	TURBINE REV XXX rpm							
	OVERDRIVE SW ON							
	PN POSI SW OFF							
	R POSITION SW OFF							
		SAT645J						
	OK or NG							
OK •	GO TO 4.							
NG D	Check the following items:							
	Harness for short or open between TCM and ECM							
	Resistor and ignition coil Refer to EC-566. "DTC P1320 IGNITION SIGNAL".							



4	CHECK DTC					
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-124.					
		OK or NG				
OK	>	INSPECTION END				
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				

IDX

AX

SU

ST

RS

BT

HA

SC

EL

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NCAT0043S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
44	1.00/	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
11	L/W	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	ov
40	1.07	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
12	L/Y valve B	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	OV

ON BOARD DIAGNOSTIC LOGIC

NCAT0043S

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

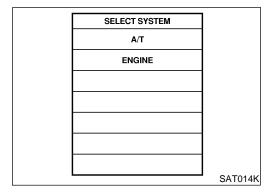
C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

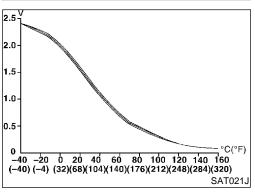
Gear position supposed by TCM		2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open		2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

^{*:} P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	_
(iii): A/T 1ST GR FNCTN	A/T cannot be shifted to the 1st gear	Shift solenoid valve A Shift solenoid valve B	GI
	position even if electrical circuit is good.	Each clutch Hydraulic control circuit	_ MA



SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J



DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NCAT0043S03

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "2" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-132. If "STOP VEHICLE" appears on CONSULT-II screen, go to the

Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.

If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a

LC

AT

MT

AX

ST

HA

following step.

1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

- 8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-132. Refer to shift schedule, AT-389.
- **With GST**

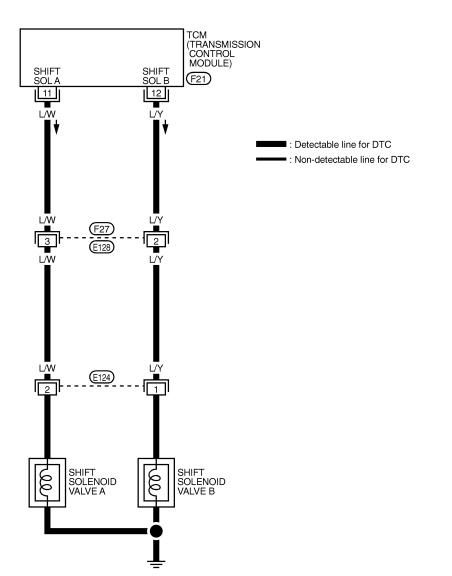
Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — 1ST

NCAT0203

AT-1STSIG-01

MA



G[

EM

LC

EC

FE

CL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

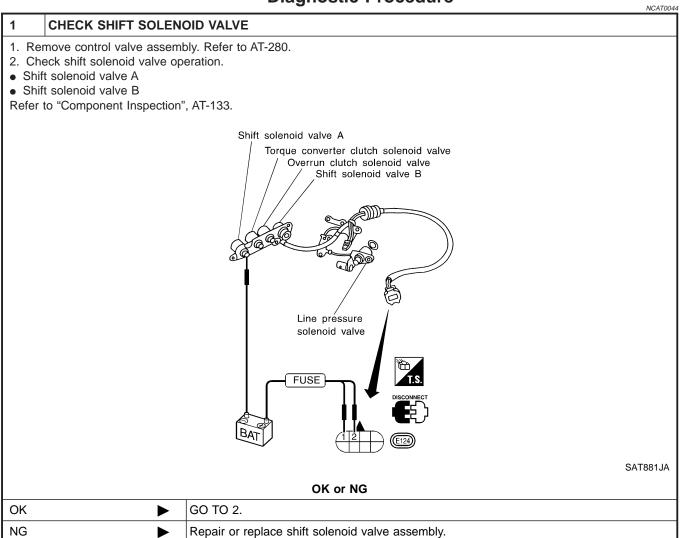
00

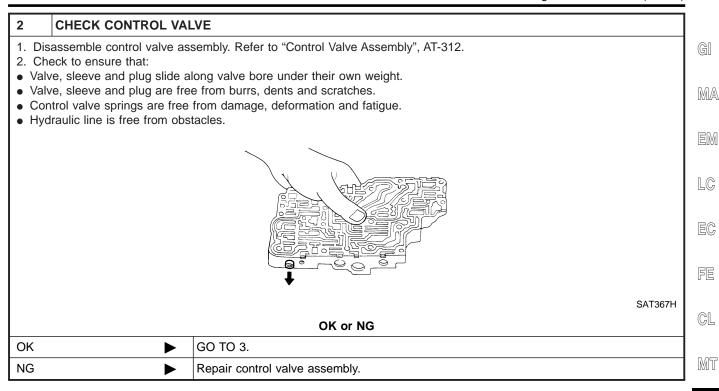
SC

EL

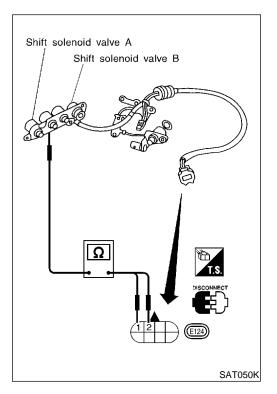
TAT227

Diagnostic Procedure





3 CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-129.		
	OK or NG		
OK	OK INSPECTION END		
NG	NG Check control valve again. Repair or replace control valve assembly.		



Component Inspection SHIFT SOLENOID VALVE A AND B

For removal, refer to AT-280.

Resistance Check

Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω
Shift solenoid valve B	1	Giouria	5 - 20Ω

ΑI

NCAT0045

NCAT0045S01

NCAT0045S0101

KS

BT

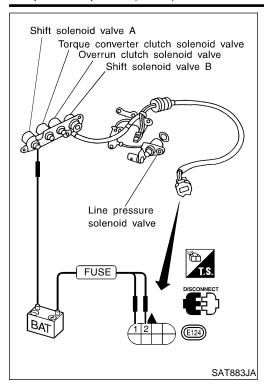
HA

SC

EL

DTC P0731 A/T 1ST GEAR FUNCTION

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

Description

 This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

G

This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

MA

 This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



EC

GL

TCM TERMINALS AND REFERENCE VALUE

Condition

Remarks: Specification data are reference values.

Item

Shift solenoid

valve B

Wire color

L/Y

Terminal

No.

12

NCAT0046S01

Judgement stan-	
dard	
(Approx.)	

When shift solenoid valve B operates.

(When driving in "D₁" or "D₂".)

When shift solenoid valve B does not operate.

۸T

AX

MT

ON BOARD DIAGNOSTIC LOGIC

NCATO046S02

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

(When driving in " D_3 " or " D_4 ".)

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

BR

B: Engine speed signal from ECM C: Gear ratio determined as gear position which TCM supposes

722

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

18

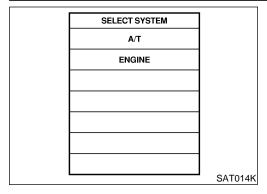
Gear position supposed by TCM		2	3	4
In case of gear position with no malfunctions		2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

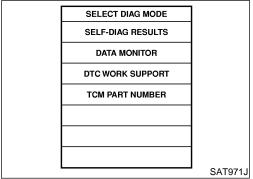


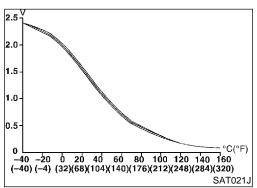
*: P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): A/T 2ND GR FNCTN	A/I cannot be shifted to the 2nd gear	Shift solenoid valve B Each clutch	
(a): P0732		Hydraulic control circuit	

SC







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0046S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4) Accelerate vehicle to 53 to 68 km/h (33 to 42 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- 5) Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 53 to 68 km/h (33 to 42 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-139. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists	$1 \to 2 \to 3 \to 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

DTC P0732 A/T 2ND GEAR FUNCTION

Description (Cont'd)

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-139.
Refer to shift schedule, AT-389.

GI

With GST

Follow the procedure "With CONSULT-II".

MA

LC

EG

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

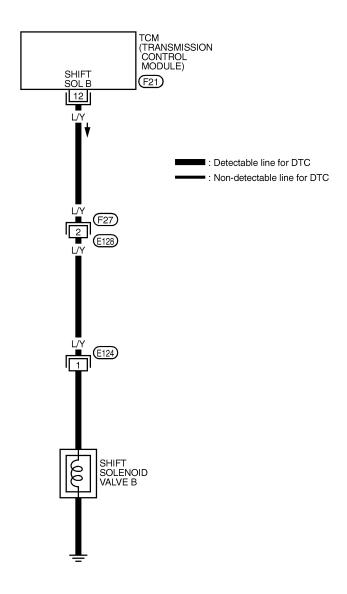
SC

EL

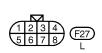
Wiring Diagram — AT — 2ND

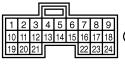
NCAT0204

AT-2NDSIG-01







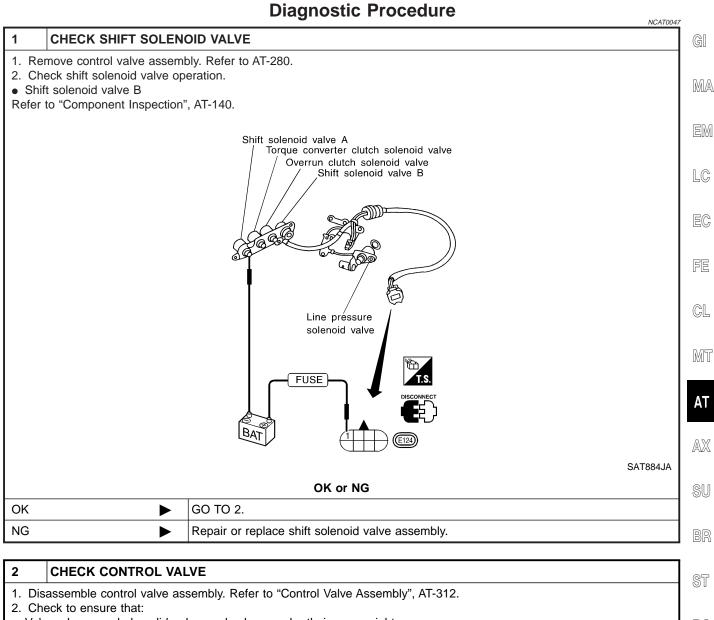


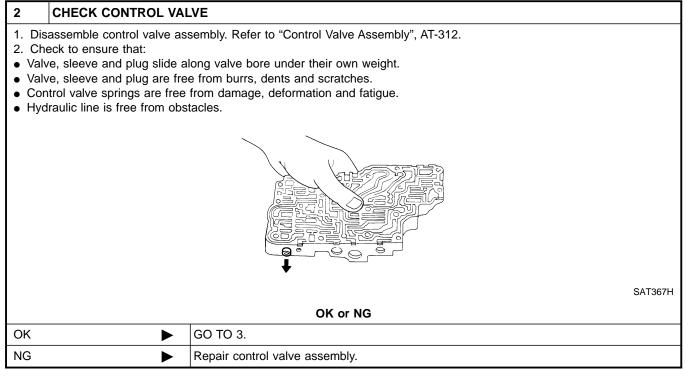


BT

HA

SC

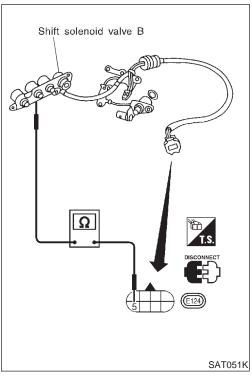




DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Procedure (Cont'd)

3	3 CHECK DTC			
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-136.			
	OK or NG			
OK	OK INSPECTION END			
NG	NG Check control valve again. Repair or replace control valve assembly.			



Component Inspection SHIFT SOLENOID VALVE B

NCAT0048

NCAT0048S01

For removal, refer to AT-280.

Resistance Check

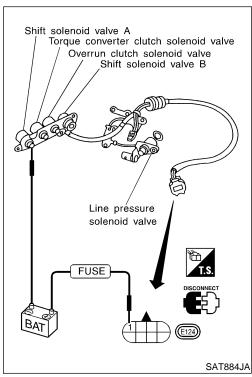
Check resistance between two terminals.

NCAT0048S0101

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve B	1	Ground	5 - 20Ω	

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Description

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

MA

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

MT

TCM TERMINALS AND REFERENCE VALUE

NCAT0049S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
11 L/W	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	
	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	ov	

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

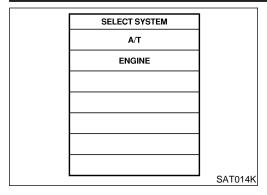
C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunc-

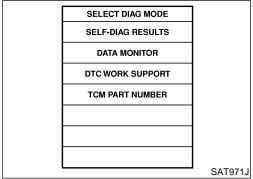
This malfunction will be caused when shift solenoid valve A is stuck closed.

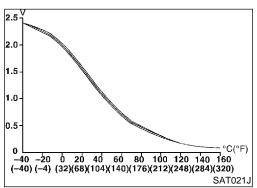
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed	1	1	4*	4

*: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(a): A/T 3RD GR FNCTN (a): P0733	I position oven if electrical circuit is good	Shift solenoid valve AEach clutchHydraulic control circuit	







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0049S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 80 to 95 km/h (50 to 59 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5) Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 80 to 95 km/h (50 to 59 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-145. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4	
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$	

DTC P0733 A/T 3RD GEAR FUNCTION

Description (Cont'd)

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-145.
Refer to shift schedule, AT-389.

GI

With GST

Follow the procedure "With CONSULT-II".

MA

LC

EC

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

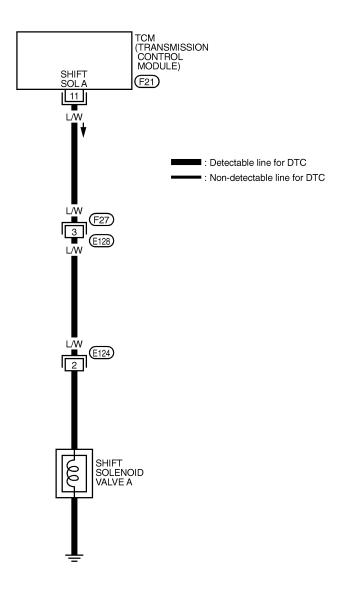
SC

EL

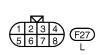
Wiring Diagram — AT — 3RD

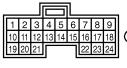
NCAT0205

AT-3RDSIG-01



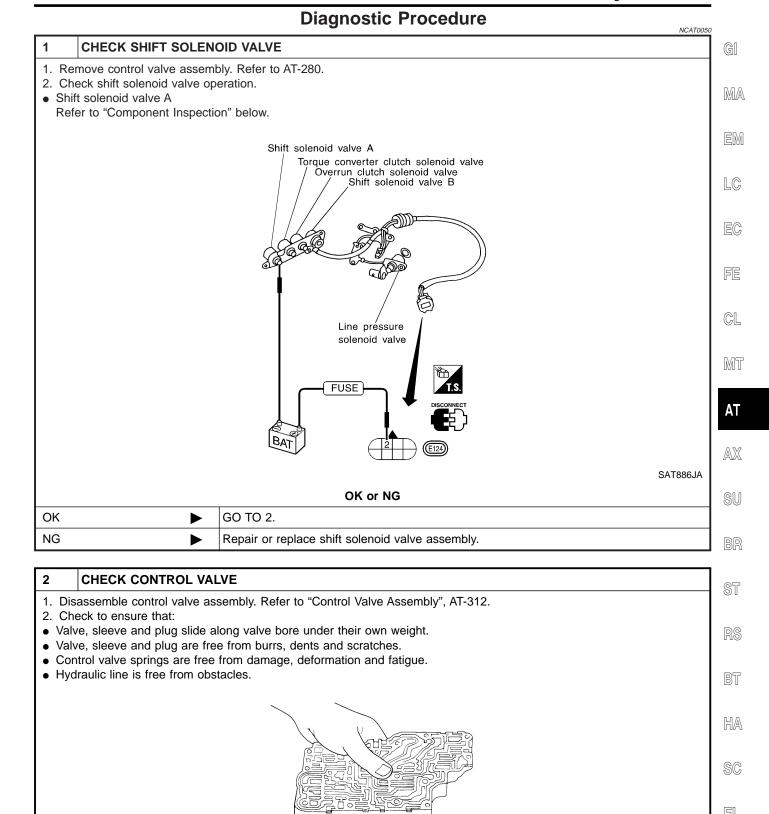








SAT367H



	А٦	[-1	45
--	----	------------	----

OK or NG

GO TO 3.

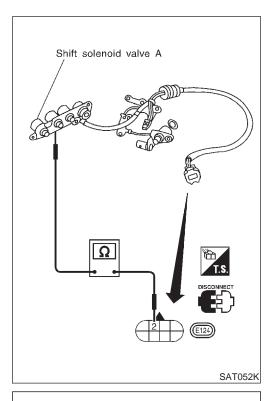
Repair control valve assembly.

OK NG

DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Procedure (Cont'd)

3	CHECK DTC		
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-142.		
	OK or NG		
ОК	>	INSPECTION END	
NG	>	Check control valve again. Repair or replace control valve assembly.	



Component Inspection SHIFT SOLENOID VALVE A

NCAT0051

NCAT0051S01

For removal, refer to AT-280.

Resistance Check

Check resistance between two terminals.

NCAT0051S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve / Shift solenoid valve B Line préssure solenoid valve FUSE

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

SAT886JA

Description

 This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.



This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.



LC

MT

AX

HA

SC

EL

_____ _____EG

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

NCAT0052S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

TCM TERMINALS AND REFERENCE VALUE

NCAT0052S02

Remarks: Specification data are reference values. Judgement stan-**Terminal** Wire color Item Condition dard No. (Approx.) When releasing accelerator pedal 1.5 - 2.5V after warming up engine. Line pressure 1 R/W solenoid valve When depressing accelerator pedal ٥V fully after warming up engine. When releasing accelerator pedal Line pressure 5 - 14V after warming up engine. solenoid valve P/B 2 (with dropping When depressing accelerator pedal 0V resistor) fully after warming up engine. When shift solenoid valve A oper-Battery voltage (When driving in "D₁" or "D₄".) Shift solenoid 11 L/W valve A When shift solenoid valve A does 0V not operate. (When driving in "D2" or "D3".) When shift solenoid valve B oper-Battery voltage (When driving in "D₁" or "D₂".) Shift solenoid 12 I/Y valve B When shift solenoid valve B does 0V not operate. (When driving in "D₃" or "D₄".)

ON BOARD DIAGNOSTIC LOGIC

NCATO052S0

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

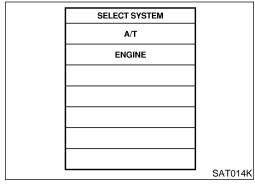
C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

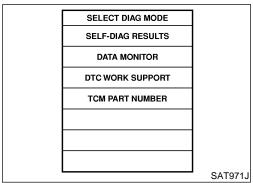
This malfunction will be caused when shift solenoid valve B is stuck closed.

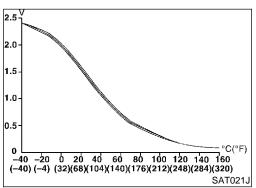
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

^{*:} P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(a): A/T 4TH GR FNCTN	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	 Shift solenoid valve A Shift solenoid valve B Line pressure solenoid valve Each clutch Hydraulic control circuit







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

 If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" after releasing pedal.
- 5) Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-152.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

ΑT

MT

GL

AX

@T

35

BT

H/A

SC

00

EL

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

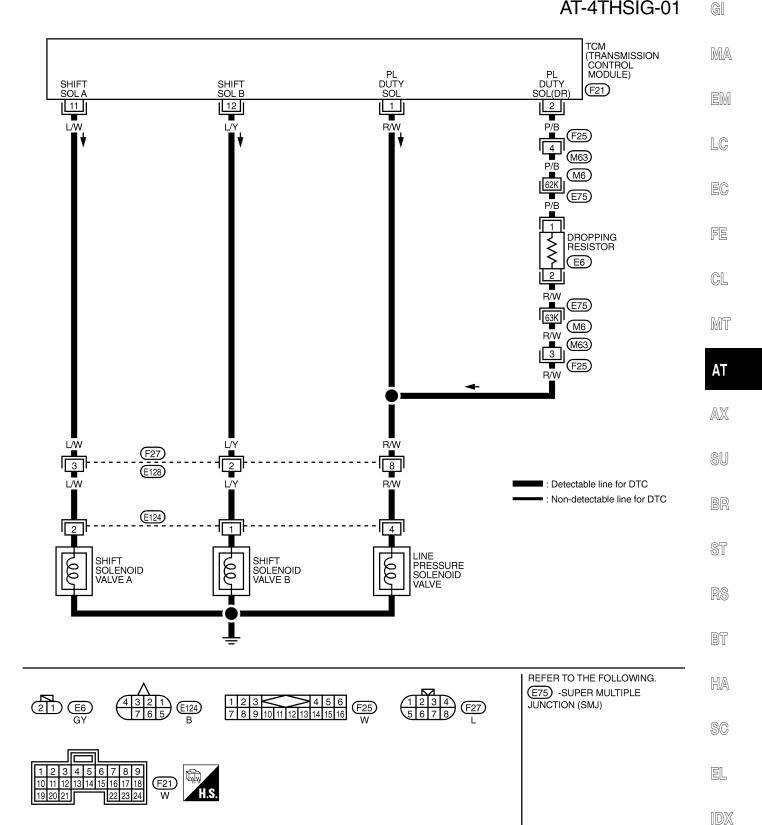
- 8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
 Refer to "DIAGNOSTIC PROCEDURE", AT-152.
 Refer to shift schedule, AT-389.
- **With GST**

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — 4TH

NCAT0206

AT-4THSIG-01



TAT230

Diagnostic Procedure

1 CHECK SHIFT UP (D₃ TO D₄)

During "Cruise test – Part 1" (AT-76), does A/T shift from D₃ to D₄ at the specified speed?

Accelerator pedal

Halfway

Yes or No

Yes GO TO 9.

No GO TO 2.

2 CHECK LINE PRESSURE

Perform line pressure test.

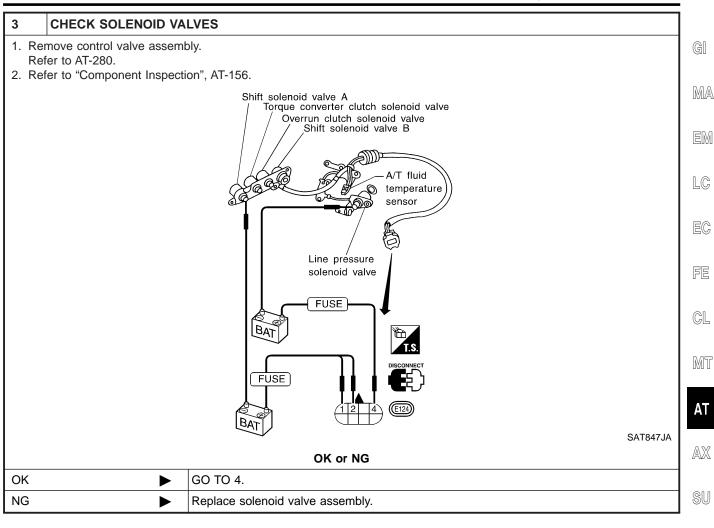
Refer to AT-66.

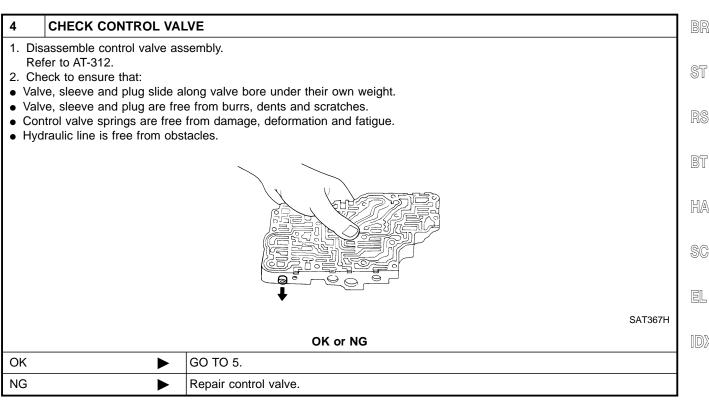
Engine speed rpm	Line pressure kPa (kg/cm², psi)		
Engine speed rpm	D, 2 and 1 positions	R position	
Idle	500 (5.1, 73)	778 (7.9, 113)	
Stall	1,170 (11.9, 169)	1,820 (18.5, 263)	

MTBL0388

OK or NG

OK •	GO TO 3.
NG ►	GO TO 6.

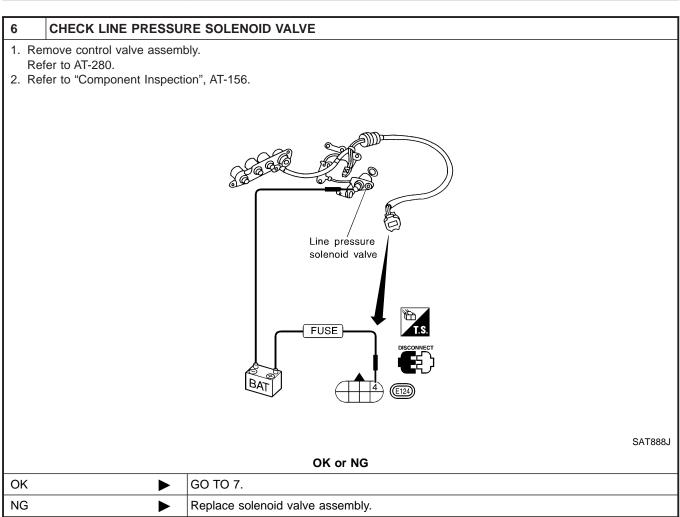




DTC P0734 A/T 4TH GEAR FUNCTION

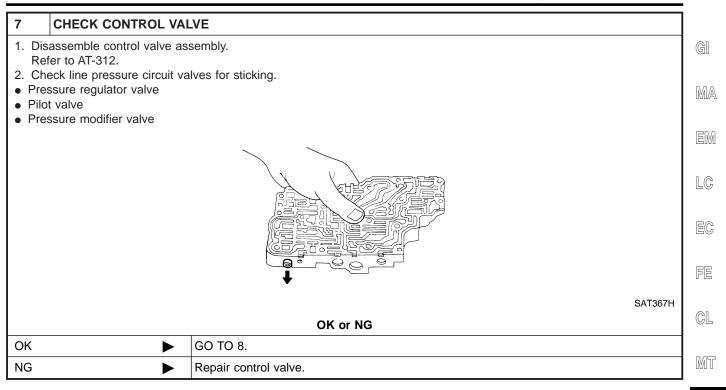
Diagnostic Procedure (Cont'd)

5	CHECK SHIFT UP (D ₃ TO D ₄)		
Does	Does A/T shift from D ₃ to D ₄ at the specified speed?		
	OK or NG		
OK	•	GO TO 9.	
NG	>	Check control valve again. Repair or replace control valve assembly.	



DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Procedure (Cont'd)



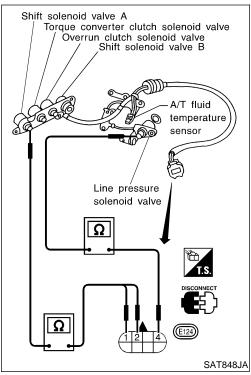
8	CHECK SHIFT UP (D ₃ TO D ₄)		
Does	Does A/T shift from D ₃ to D ₄ at the specified speed?		
	Yes or No		
Yes	Yes ▶ GO TO 9.		
No	>	Check control valve again. Repair or replace control valve assembly.	

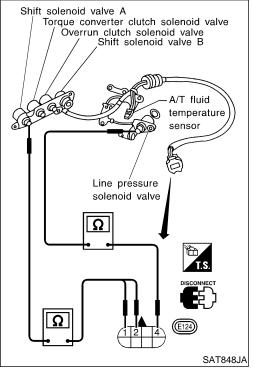
9	CHECK DTC					
Perfori	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-149.					
	OK or NG					
OK	OK INSPECTION END					
NG	>	Perform "Cruise test — Part 1" again and return to the start point of this test group.				

SU
BR
ST
RS
BT
HA
SC
IDX

ΑT

AX





Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve / Shift solenoid valve B A/T fluid temperature sensor Line préssure solenoid valve FUSE BAT FUSE SAT847JA

Component Inspection SOLENOID VALVES

For removal, refer to AT-280.

=NCAT0054

NCAT0054S01

Resistance Check

Check resistance between two terminals.

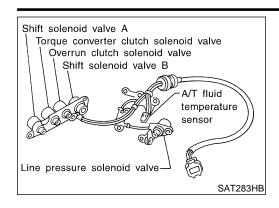
NCAT0054S0101

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve A	2		20 - 30Ω
Shift solenoid valve B	1	Ground	5 - 20Ω
Line pressure solenoid valve	4		2.5 - 5Ω

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in "D4", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

MA

EM

LC

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE NCAT0055S01

Remarks: Specification data are reference values.

Monitor item

Torque converter clutch solenoid valve

duty

Condition Specification Lock-up "OFF" Approximately 4%

Approximately 94%

FE

EC

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0055S02

MT

Terminal No.	Wire color	Item	C	Judgement standard (Approx.)	
		Torque converter		When A/T performs lock-up.	8 - 15V
3	GY/R	clutch solenoid valve		When A/T does not perform lock-up.	0V

Lock-up "ON"

ON BOARD DIAGNOSIS LOGIC

ON BOARD DIAGNOSIS LOGIC			
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): TCC SOLENOID/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The colonic directification or shorted)	
⑤ : P0740	· ·	(The solenoid circuit is open or shorted.)T/C clutch solenoid valve	

ST

BT

HA

SC

Description (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

NCATO055S0

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (II) With CONSULT-II
- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.
- **With GST**

Follow the procedure "With CONSULT-II".

(E124)

TORQUE CONVERTER CLUTCH SOLENOID VALVE Wiring Diagram — AT - TCV

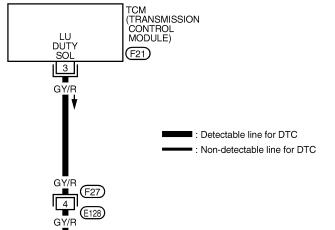
Wiring Diagram — AT — TCV

NCAT0207

AT-TCV-01

GI





EC

LC

FE

CL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

TAT231

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

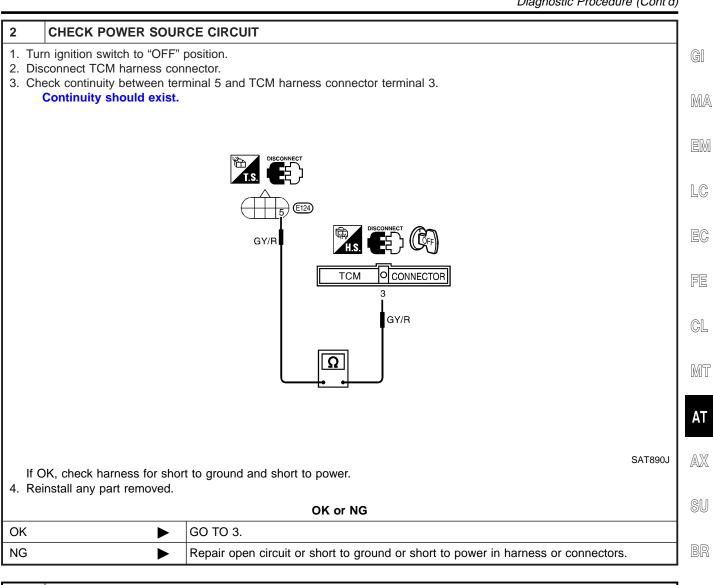
Diagnostic Procedure

Diagnostic Procedure NCAT0056 **CHECK VALVE RESISTANCE** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 5 and ground. **Resistance: 10 - 20**Ω SAT889J OK or NG OK GO TO 2. NG 1. Remove oil pan. Refer to AT-280. 2. Check the following items: • Torque converter clutch solenoid valve Refer to "Component Inspection", AT-162. • Harness of terminal cord assembly for short or open

Diagnostic Procedure (Cont'd)

SC

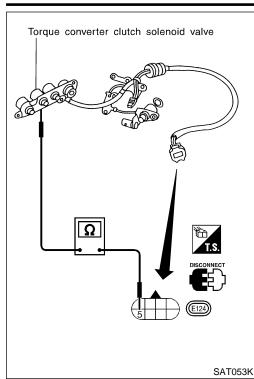
EL



3	CHECK DTC		ST		
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-158.				
		OK or NG	RS		
OK	>	INSPECTION END	1		
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	B1		
			• H/		

AT-161

Component Inspection



Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE

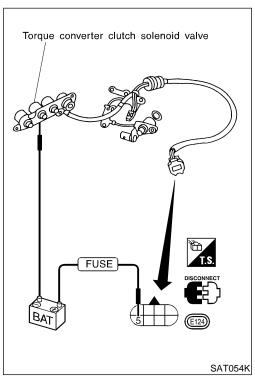
For removal, refer to AT-280.

Resistance Check

Check resistance between two terminals.

NCAT0057S0101

Solenoid valve	Termir	Resistance (Approx.)	
Torque converter clutch solenoid valve	5	Ground	5 - 20Ω



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

Description

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

MA

This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

EM

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

EC

Remarks: Specification data are reference values.

NCAT0058S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%

GL

TCM TERMINALS AND REFERENCE VALUE

NCAT0058S02

MT

Remarks:	Specification	uala	are	reierence	values

Terminal No.	Wire color	Item		Judgement stan- dard (Approx.)	
4	R/W Line pressure solenoid valve	When releasing accelerator pedal after warming up engine.	1.5 - 2.5V		
1		solenoid valve		When depressing accelerator pedal fully after warming up engine.	ov
_	P/B Line pressure solenoid valve (with dropping resistor)			When releasing accelerator pedal after warming up engine.	5 - 14V
2		When depressing accelerator pedal fully after warming up engine.	ov		
2	OV/D	Torque converter		When A/T performs lock-up.	8 - 15V
3	GY/R	GY/R clutch solenoid valve		When A/T does not perform lock-up.	0V

HA

SC

ON BOARD DIAGNOSTIC LOGIC

=NCAT0058S03

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

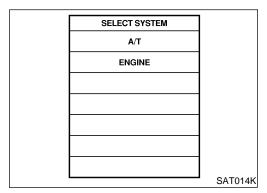
C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM		2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

^{*:} P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(B): A/T TCC S/V FNCTN	trical circuit is good.	 Torque converter clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit



SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NCAT0058S04

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

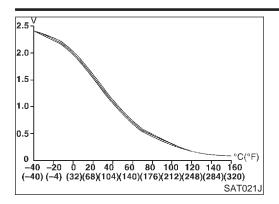
- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Description (Cont'd)



Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 80 km/h (50 MPH)

- Check that "GEAR" shows "4".
- For shift schedule, refer to SDS, AT-389.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-167. Refer to shift schedule, AT-389.
- **With GST**

Follow the procedure "With CONSULT-II".

GI

MA

EM

LC

EC

FE

CL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

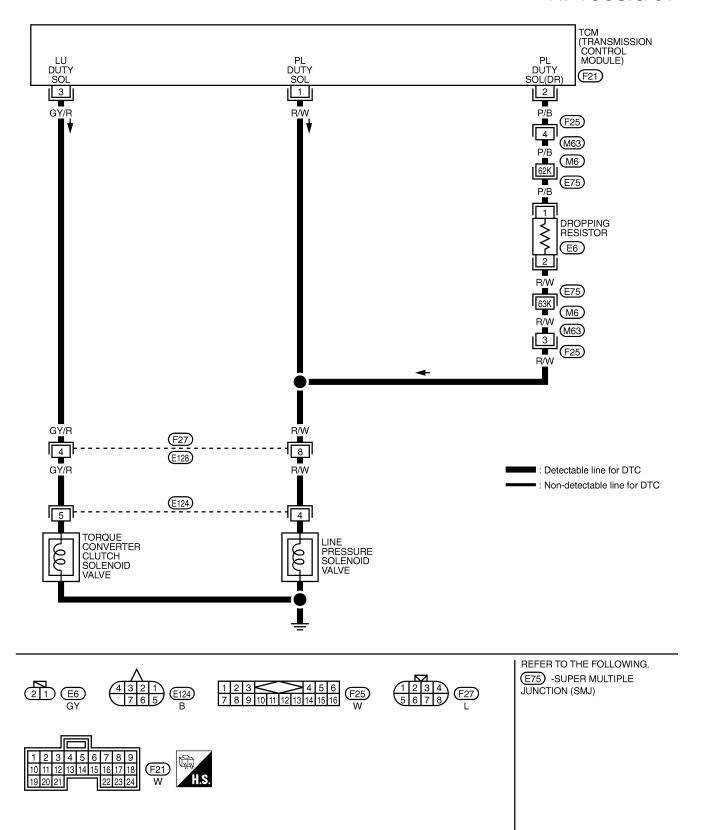
EL

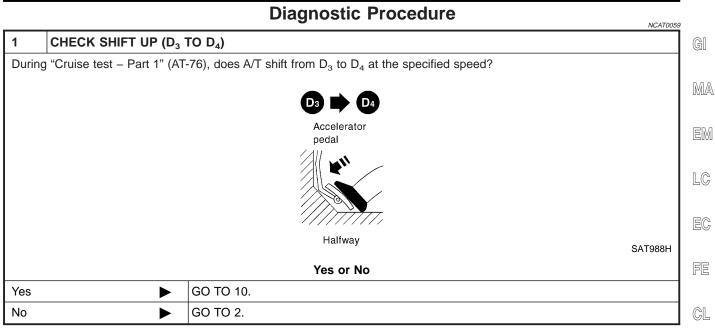
 $\mathbb{D}\mathbb{X}$

Wiring Diagram — AT — TCCSIG

NCAT0208

AT-TCCSIG-01





2	CHECK LINE PRESSU	JRE			
	orm line pressure test. r to AT-66.				
			Line pressure k	Pa (kg/cm², psi)	
		Engine speed rpm	D, 2 and 1 positions	R position	
		Idle	500 (5.1, 73)	778 (7.9, 113)	
		Stall	1,170 (11.9, 169)	1,820 (18.5, 263)	
					MTBL038
			OK or NG		
OK	>	GO TO 3.			
NG	•	GO TO 6.			

IDX

MT

ΑT

AX

SU

BR

ST

RS

BT

HA

SC

EL

Diagnostic Procedure (Cont'd)

OK

NG

3 CHECK CONTROL VALVE 1. Disassemble control valve assembly. Refer to AT-312. 2. Check to ensure that: • Valve, sleeve and plug slide along valve bore under their own weight. • Valve, sleeve and plug are free from burrs, dents and scratches. • Control valve springs are free from damage, deformation and fatigue. • Hydraulic line is free from obstacles.

4	CHECK SHIFT UP (D ₃ TO D ₄)			
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?			
	Yes or No			
Yes	Yes ▶ GO TO 5.			
No	No Check control valve again. Repair or replace control valve assembly.			

OK or NG

GO TO 4.

Repair control valve.

5	5 CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-164.				
	OK or NG				
ОК	OK INSPECTION END				
NG	>	GO TO 10. CHECK LOCK-UP CONDITION.			

GI

MA

EM

LC

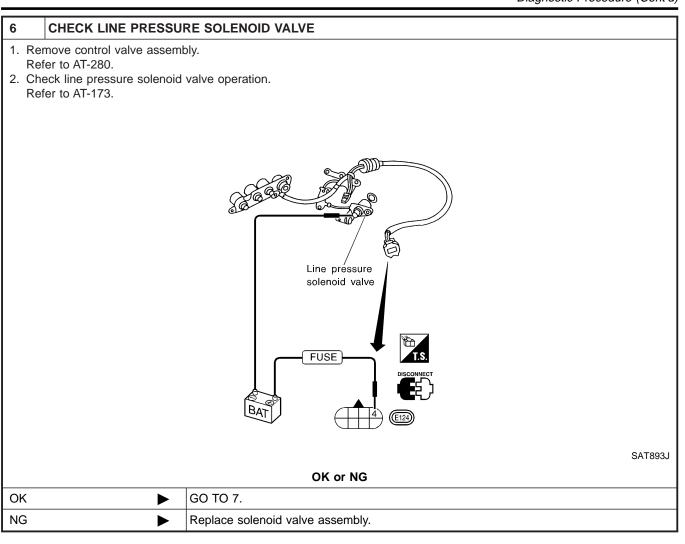
EC

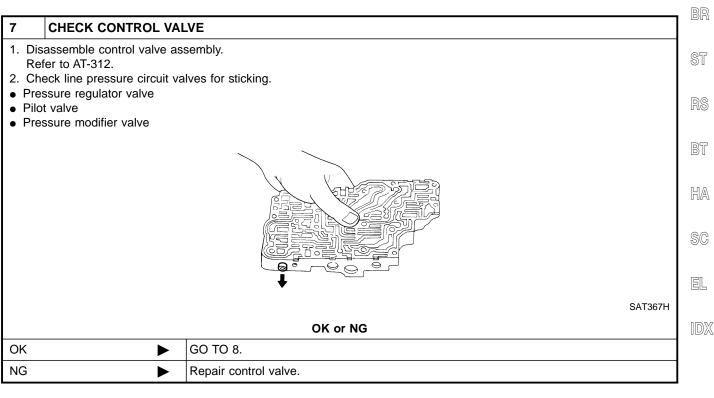
FE

GL

MT

SU

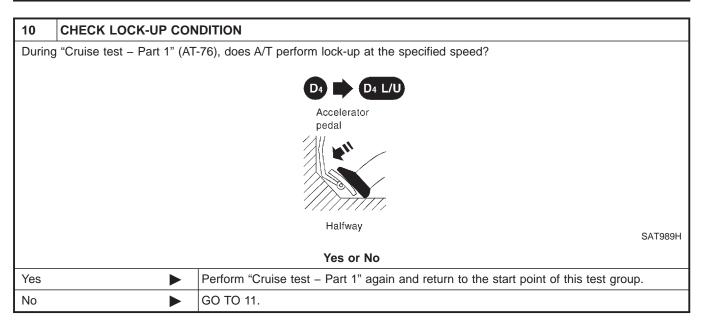




Diagnostic Procedure (Cont'd)

8	CHECK SHIFT UP (D ₃ TO D ₄)			
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?			
	Yes or No			
Yes	Yes ▶ GO TO 9.			
No	•	Check control valve again. Repair or replace control valve assembly.		

9	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-164.				
	OK or NG				
OK	OK INSPECTION END				
NG	•	GO TO 10. And check for proper lock-up.			



Diagnostic Procedure (Cont'd)

GI

MA

EM

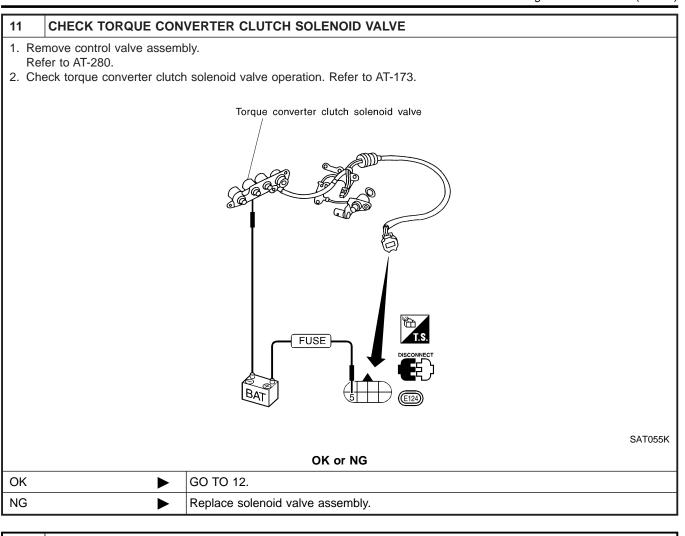
LC

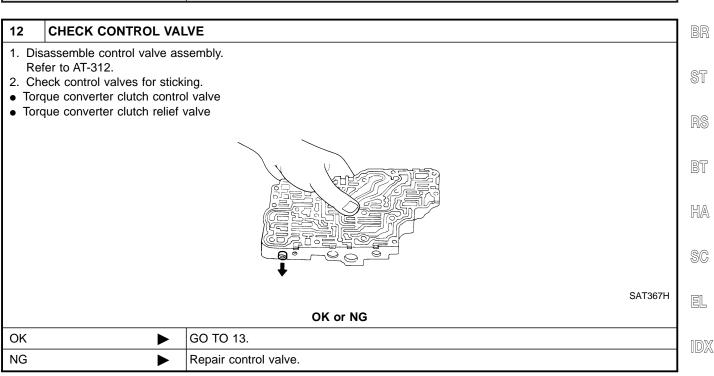
EC

FE

GL

MT



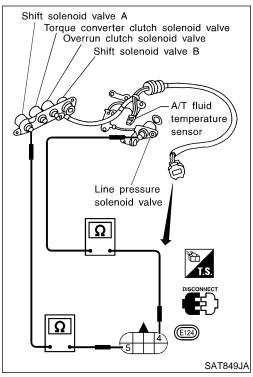


Diagnostic Procedure (Cont'd)

13	CHECK LOCK-UP CONDITION				
Does A/T perform lock-up at the specified speed?					
Yes or No					
Yes	Yes ▶ GO TO 14.				
No	•	Check control valve again. Repair or replace control valve assembly.			

14	14 CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-164.					
OK or NG					
OK	OK INSPECTION END				
NG		Perform "Cruise test — Part 1" again and return to the start point of this test group.			

Component Inspection



Component	Inspection
SOLENOID VA	LVES

For removal, refer to AT-280.

=NCAT0060

NCAT0060S01

Resistance Check

Solenoid valve

Line pressure

solenoid valve

clutch solenoid

valve

Check resistance between two terminals.

EM
LG

NCAT0060S0101

4 Ground Torque converter 5 $5 - 20\Omega$

Terminal No.



MA

FE

GL

MT

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

ΑT

AX SU

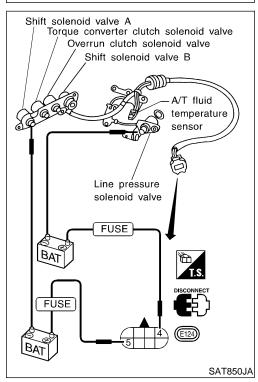
ST

BT

HA

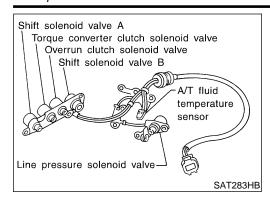
SC

EL



DTC P0745 LINE PRESSURE SOLENOID VALVE

Description



Description

NCAT006

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NCAT0061S01

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

TCM TERMINALS AND REFERENCE VALUE

NCAT0061S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
1	R/W	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
				When depressing accelerator pedal fully after warming up engine.	ov
	D/D	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2	P/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov

ON BOARD DIAGNOSIS LOGIC

NCAT0061S03

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): L/PRESS SOL/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The colonial size it is once or charted)	
	valve.	(The solenoid circuit is open or shorted.)Line pressure solenoid valve	

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	1
	1
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

MA

After the repair, perform the following procedure to confirm the malfunction is eliminated.

EM

(P) With CONSULT-II

Turn ignition switch "ON" and select "DATA MONITOR" mode LC for "ENGINE" with CONSULT-II.

Depress accelerator pedal completely and wait at least 1 second.

EG

With GST

Follow the procedure "With CONSULT-II".

FE

CL

MT

ΑT

SU

ST

BT

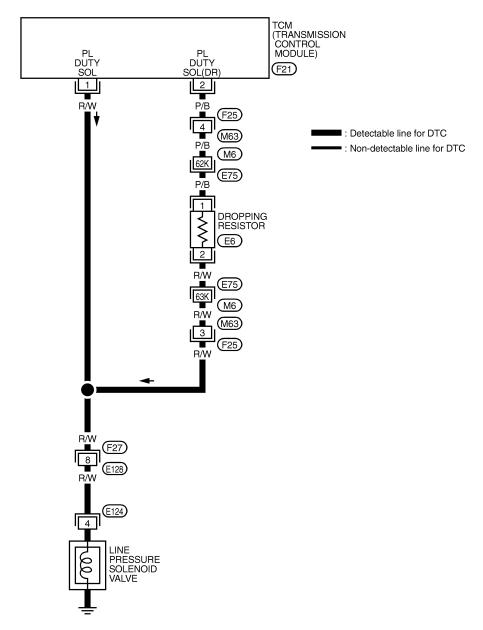
HA

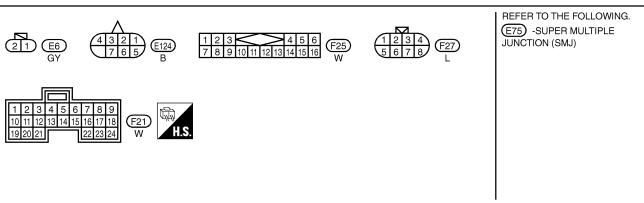
SC

Wiring Diagram — AT — LPSV

NCAT0209

AT-LPSV-01





Diagnostic Procedure 1 CHECK VALVE RESISTANCE 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 4 and ground. Resistance: 2.5 - 5Ω EM

OK or NG

1. Remove control valve assembly. Refer to AT-280.

Refer to "Component Inspection", AT-180.

• Harness of terminal cord assembly for short or open

GO TO 2.

2. Check the following items:Line pressure solenoid valve

OK

NG

SAT895J

AT

MT

GL

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

HA

BT

SC

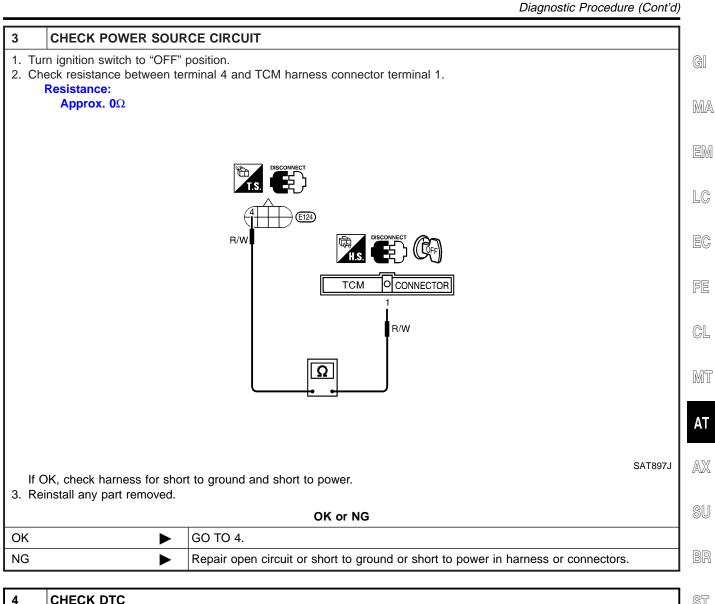
EL

DTC P0745 LINE PRESSURE SOLENOID VALVE

Diagnostic Procedure (Cont'd)

CHECK POWER SOURCE CIRCUIT 1. Turn ignition switch to "OFF" position. 2. Disconnect TCM harness connector. 3. Check resistance between terminal 4 and TCM harness connector terminal 2. **Resistance: 10 - 15**Ω ТСМ CONNECTOR P/B SAT896J OK or NG GO TO 3. OK NG Check the following items: Dropping resistor Refer to "Component Inspection", AT-180. • Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

DTC P0745 LINE PRESSURE SOLENOID VALVE

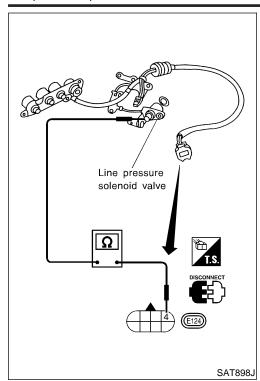


4	CHECK DTC		ST
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-175.		1
OK or NG		RS	
OK	•	INSPECTION END	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	BT
			HA

SC

EL

AT-179



Component Inspection LINE PRESSURE SOLENOID VALVE

=NCAT0063

NCAT0063S01

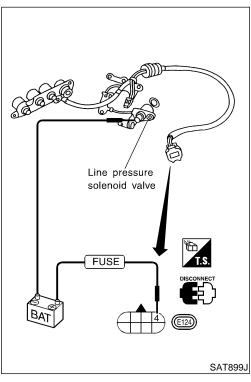
For removal, refer to AT-280.

Resistance Check

Check resistance between two terminals.

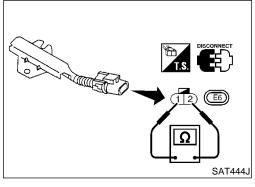
NCAT0063S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4	Ground	2.5 - 5Ω



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



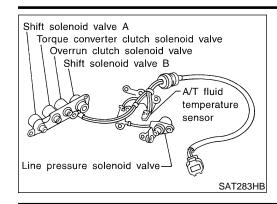
DROPPING RESISTOR

Check resistance between two terminals.

Resistance:

10 - 15 Ω

NCAT0063S02



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.



MA

EM

LG

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

GL

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0064S01

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
11	L/W Shift solenoid valve A	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
			When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	OV	

|--|

AT

ON BOARD DIAGNOSIS LOGIC

NCAT0064S02

SU

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The colonial sirguit is open or shorted.)	
	valve.	(The solenoid circuit is open or shorted.)Shift solenoid valve A	



BR

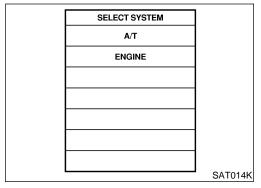
RS

BT

HA

SC

EL



SELECT DIAG MODE	7
WORK SUPPORT	
SELF-DIAG RESULTS	7
DATA MONITOR	1
DATA MONITOR (SPEC)	1
ACTIVE TEST	1
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0064S03

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift "1" \rightarrow "2" ("GEAR").

With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — SSV/A

NCAT0210

MA

LC

EC

FE

GL

MT

ΑT

AX

SU

BR

ST

RS

BT

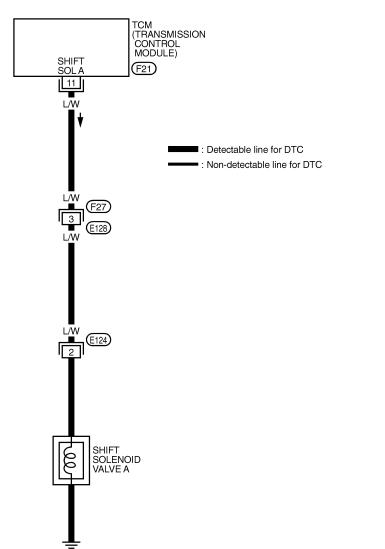
HA

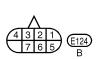
SC

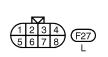
EL

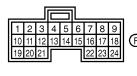
AT-SSV/A-01

GI











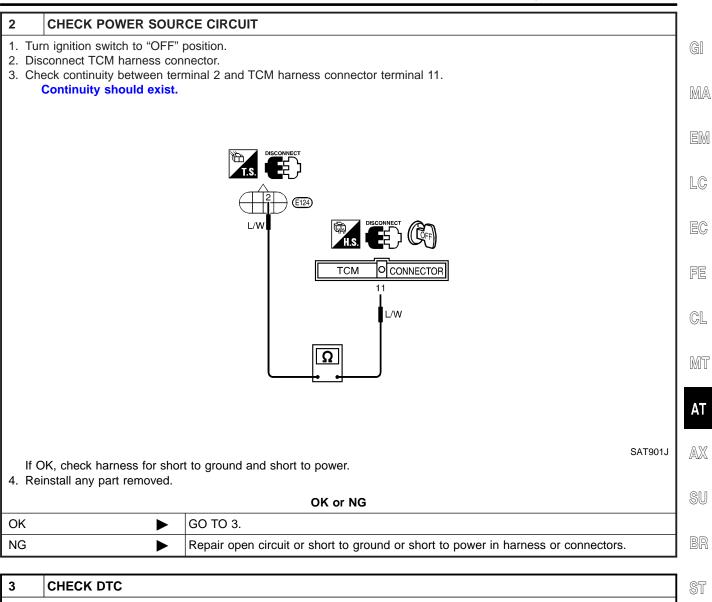
TAT234

Diagnostic Procedure NCAT0065 **CHECK VALVE RESISTANCE** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 2 and ground. Resistance: **20 - 40** Ω SAT900J OK or NG OK GO TO 2. NG 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: Shift solenoid valve A Refer to "Component Inspection", AT-186.

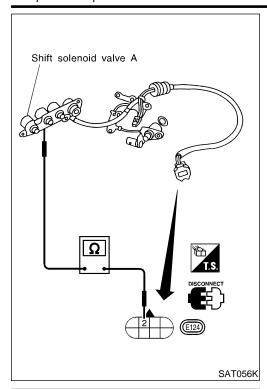
• Harness of terminal cord assembly for short or open

SC

EL



3	CHECK DTC		ST
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-182.			1
		OK or NG	RS
OK	>	INSPECTION END	1
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	Bī
			· H/



Component Inspection SHIFT SOLENOID VALVE A

NCAT0066

For removal, refer to AT-280.

NCAT0066S01

Resistance Check

Check resistance between two terminals.

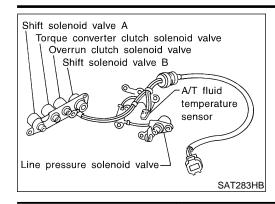
NCAT0066S0101

Solenoid valve	Termir	nal No.	Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B Line pressure solenoid valve FUSE SAT903JA

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.



MA

EM

LC

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

TCM TERMINALS AND REFERENCE VALUE

When shift solenoid valve B oper-

When shift solenoid valve B does

(When driving in "D₁" or "D₂".)

(When driving in "D₃" or "D₄".)

Condition

not operate.

NCAT0067S01

Remarks: Specification data are reference values.

Item

Shift solenoid

valve B

Wire color

L/Y

Terminal

No.

12

Judgement standard



GL

Battery voltage

Battery voltage

1V or less

AT

ON BOARD DIAGNOSIS LOGIC

NCAT0067S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
: SFT SOL B/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The colonial circuit is open or shorted.)
	· ·	(The solenoid circuit is open or shorted.)Shift solenoid valve B



ST

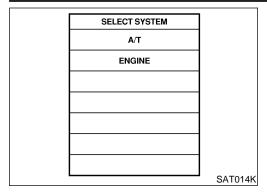
RS

BT

HA

SC

EL



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0067S03

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").

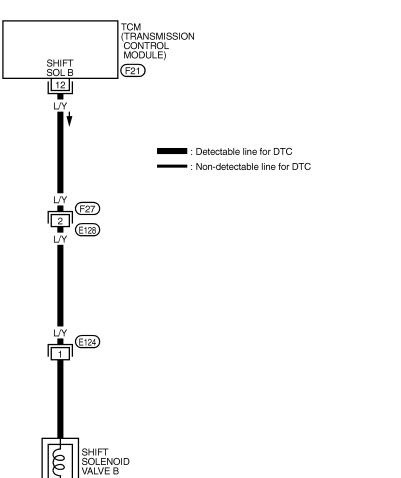
With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — SSV/B

NCAT0211

AT-SSV/B-01





G[

LC

EC

FE

CL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

Ш

BT

HA

SC

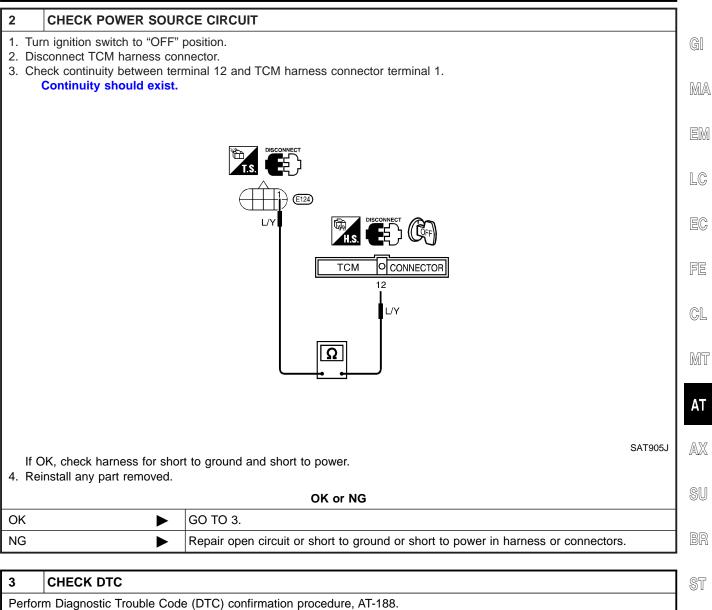
EL

TAT235

Diagnostic Procedure NCAT0068 **CHECK VALVE RESISTANCE** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 1 and ground. Resistance: **20 - 40** Ω SAT904J OK or NG OK GO TO 2. NG 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: • Shift solenoid valve B Refer to "Component Inspection", AT-192. • Harness of terminal cord assembly for short or open

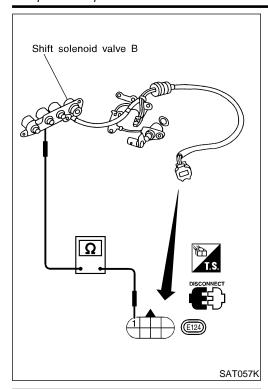
SC

EL



3	3 CHECK DTC		
Perf	orm Diagnostic Trouble Cod	e (DTC) confirmation procedure, AT-188.	1
		OK or NG	RS
OK	>	INSPECTION END	1
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	B1
			• H/

AT-191



Component Inspection SHIFT SOLENOID VALVE B

NCAT0069

NCAT0069S01

For removal, refer to AT-280.

Resistance Check

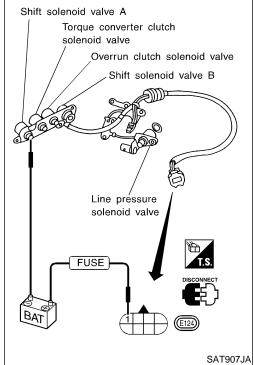
Check resistance between two terminals.

NCAT0069S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	1	Ground	5 - 20Ω

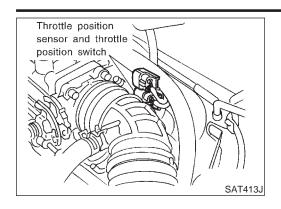
Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC P1705 THROTTLE POSITION SENSOR

Description



Description

NCAT0070

Throttle position sensor

The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

LC

EC

GL

MA

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.



CONSULT-II REFERENCE VALUE IN DATA MONITOR **MODE**

Remarks: Specification data are reference values.

NCAT0070S01

Monitor item	Condition	Specification
Throttle position sensor	Fully-closed throttle	Approximately 0.5V
	Fully-open throttle	Approximately 4V



TCM TERMINALS AND REFERENCE VALUE

NCAT0070S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	A
16	Y	Closed throttle		When releasing accelerator pedal after warming up engine. Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49.	Battery voltage	A
10	Y	(in throttle position switch)		When depressing accelerator pedal after warming up engine. Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49.	ov	- \$
17	LG	Wide open throttle position switch	Con	When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage	- S'
1 1 1	(in throttle position switch)	8 5.7	When releasing accelerator pedal after warming up engine.	oV	- R	
00	D/I	Throttle position		Ignition switch "ON".	4.5 - 5.5V	_ B'
32	P/L	sensor (Power source)		Ignition switch "OFF".	0V	_
41	GY	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V	- S
42	В	Ground (Throttle position sensor)		_	_	

Diagnostic trouble code Malfunction is detected when ... Check items (Possible cause) Harness or connectors (The sensor circuit is open or shorted.) TCM receives an excessively low or high voltage from the sensor. Throttle position sensor Throttle position switch

	SELECT SYSTEM	
	A/T	
	ENGINE	
Ī		
_		SAT014K

	SELECT DIAG MODE	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DTC WORK SUPPORT	
	TCM PART NUMBER	
		SAT971J

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NCAT0070S04

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Apply vacuum to the throttle opener, then check the following. Refer to steps from 1 to 5 of "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-49.
- Turn ignition switch "ON" and select "TCM INPUT SIGNALS" in DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3) Check the following.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-197.

If the check result is OK, go to following step.

- 4) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (OD "ON")

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-197.

If the check result is OK, go to following step.

6) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (OD "ON")

DTC P1705 THROTTLE POSITION SENSOR

Description (Cont'd)

With GST Follow the procedure "With CONSULT-II".

G[

MA

EM

LC

EC

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

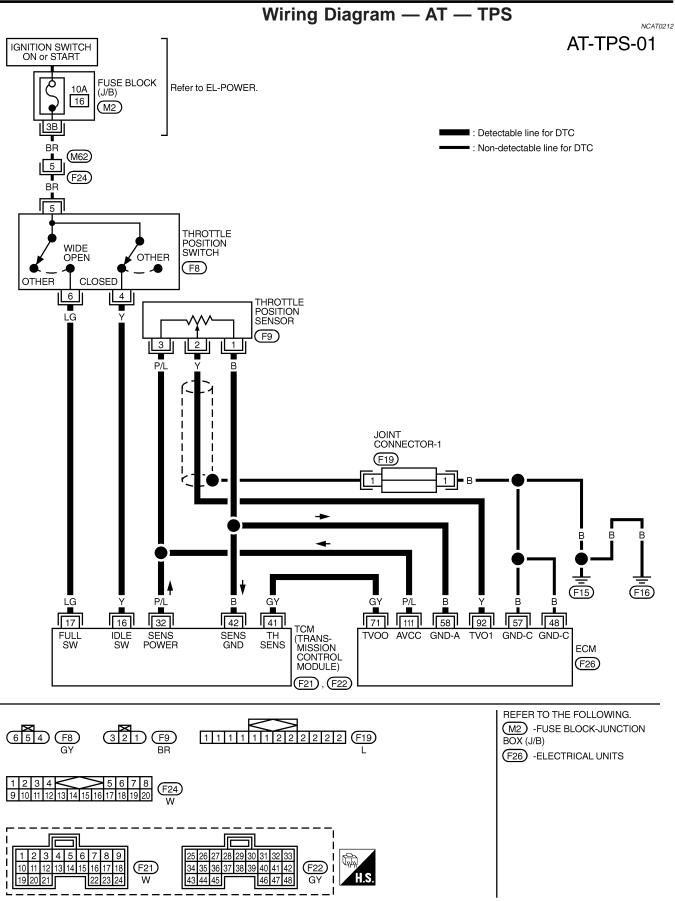
RS

BT

HA

SC

EL



Diagnostic Procedure

			NCATO
1	1 CHECK DTC WITH ECM		
	Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to EC-81, "Malfunction Indicator Lamp (MIL)".		
			OK or NG
OK (V	Vith CONSULT-II)	•	GO TO 2.
OK (V II)	Vithout CONSULT-	•	GO TO 3.
NG		•	Check throttle position sensor circuit for engine control. Refer to EC-177, "DTC P0120 THROTTLE POSITION SENSOR".

2 CHECK INPUT SIGNAL (WITH CONSULT-II)

(P) With CONSULT-II

- 1. Apply vacuum to the throttle opener then check the following. Refer from step 1 to 5 of "Preparation", "TCM SELF-DI-AGNOSTIC PROCEDURE (No Tools)", AT-49.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

SELECT SYSTEM
A/T
ENGINE

4. Read out the value of "THRTL POS SEN".

Voltage:

Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V

DATA MOI	VIT	OR
MONITORING		
VHCL/S SE-A/T	X	XX km/h
VHCL/S SE-MTR	X	XX km/h
THRTL POS SEN		xxx v
FLUID TEMP SE		xxx v
BATTERY VOLT		xxx v

SAT614J

OK	or	NG
UN	UI	ING

ОК		GO TO 4.
NG	-	Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

EC

GI

MA

EM

LC

FE

GL

MT

ΑT

SU

SAT014K

BK

ST

RS

BT

HA

SC

EL

DTC P1705 THROTTLE POSITION SENSOR

Diagnostic Procedure (Cont'd)

CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Apply vacuum to the throttle opener then check the following. Refer to steps 1 to 5 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49.
- 2. Turn ignition switch to "ON" position.

(Do not start engine.)

3. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.

Voltage:

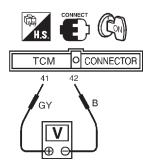
Fully-closed throttle valve:

Approximately 0.5V

Fully-open throttle valve:

Approximately 4V

(Voltage rises gradually in response to throttle position)



SAT453J

OK or NG

OK •	GO TO 5.
	Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

DTC P1705 THROTTLE POSITION SENSOR

Diagnostic Procedure (Cont'd) CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II) (II) With CONSULT-II GI 1. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 to 5 of "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-49. 2. Turn ignition switch to "ON" position. MA (Do not start engine.) 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly. Accelerator Data monitor LC pedal condition CLOSED THL/SW W/O THRL/P-SW Released OFF Fully depressed OFF ON MTBL0011 DATA MONITOR FE MONITORING POWERSHIFT SW CLOSED THL/SW OFF W/O THRL/P-SW OFF MT HOLD SW OFF **BRAKE SW** ON SAT702J OK or NG GO TO 6. OK NG Check the following items: SU • Throttle position switch — Refer to "Components Inspection", AT-201. • Harness for short or open between ignition switch and throttle position switch (Main harness) • Harness for short or open between throttle position switch and TCM (Main harness) ST BT

HA

SC

CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

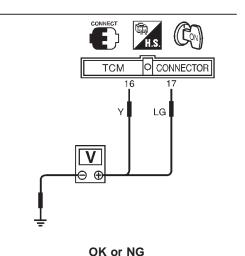
Without CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 to 5 of "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-49.
- Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

Accelerator pedal condition	Voltage		
	Terminal No. 16	Terminal No. 17	
Released	Battery voltage	1V or less	
Fully depressed	1V or less	Battery voltage	

MTBL0137





SAT454J

	OR OF I
OK ▶	GO TO 6.

Check the following items:

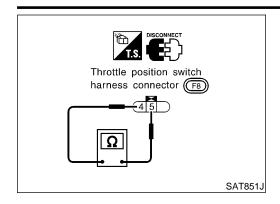
 Throttle position switch — Refer to "Components Inspection", AT-201.
 Harness for short or open between ignition switch and throttle position switch (Main harness)

 Harness for short or open between throttle position switch and TCM (Main harness)

6	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-194.			
OK or NG			
OK	•	INSPECTION END	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

DTC P1705 THROTTLE POSITION SENSOR

Component Inspection



Component Inspection THROTTLE POSITION SWITCH

Closed Throttle Position Switch (Idle position)

NCAT0072S01 G

Check continuity between terminals 4 and 5.
 [Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCE-DURE (No Tools)", AT-49.]

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

_ LC

MA

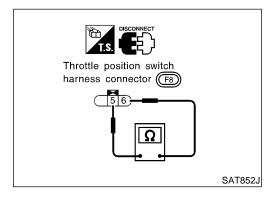
To adjust closed throttle position switch, refer to EC-432, "DTC P0510 CLOSED THROTTLE POSITION SWITCH".



FE

GL

MT



Wide Open Throttle Position Switch

Accelerator pedal condition

Released

Depressed

• Check continuity between terminals 5 and 6.

NCAT0072S0102

Continuity

No

Yes

AT AX

SU

BR

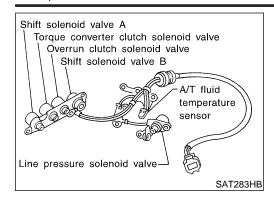
ST

BT

HA

SC

EL



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the inhibitor switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NCAT0073S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
20	L/B	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	L/B	solenoid valve		When overrun clutch solenoid valve does not operate.	ov

ON BOARD DIAGNOSIS LOGIC

NCAT0073S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): O/R CLTCH SOL/CIRC	TCM detects an improper voltage drop	Harness or connectors (The solenoid circuit is open or shorted.)	
圖: P1760	when it tries to operate the solenoid valve.	Overrun clutch solenoid valve	

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR DATA MONITOR (SPEC) ACTIVE TEST DTC & SRT CONFIRMATION SEF949Y

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NCAT0073S03

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine.
- 3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with "D" position (OD "ON").
- Release accelerator pedal completely with "D" position (OD "OFF").

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description (Cont'd)

With GST Follow the procedure "With CONSULT-II".

G[

MA

EM

LC

EC

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

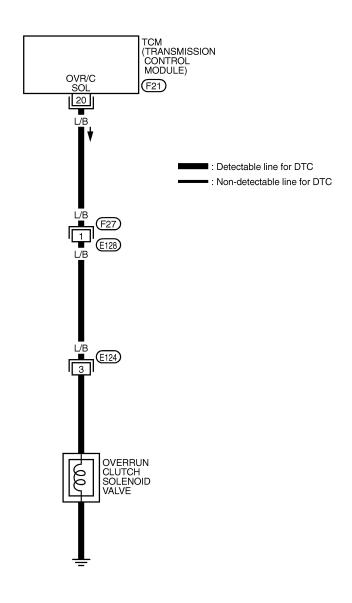
SC

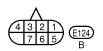
EL

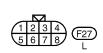
Wiring Diagram — AT — OVRCSV

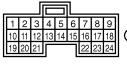
NCAT0213

AT-OVRCSV-01













Diagnostic Procedure NCAT0074 **CHECK VALVE RESISTANCE** GI 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. MA 3. Check resistance between terminal 3 and ground. Resistance: 20 - 40Ω LC EC FE SAT908J GL OK or NG OK GO TO 2. MT NG 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: • Overrun clutch solenoid valve

Refer to "Component Inspection", AT-207.

Harness of terminal cord assembly for short or open

IDX

AX

SU

BR

ST

BT

HA

SC

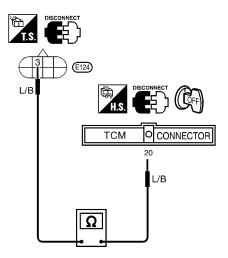
EL

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Procedure (Cont'd)

2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 3 and TCM harness connector terminal 20. **Continuity should exist.**



SAT909J

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

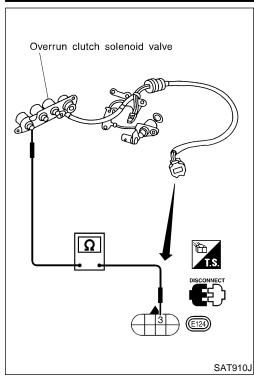
OK or NG

OK •	>	GO TO 3.
NG •	>	Repair open circuit or short to ground or short to power in harness or connectors.

3	CHECK DTC		
Perfori	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-202.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Component Inspection



Component Inspection OVERRUN CLUTCH SOLENOID VALVE

For removal, refer to AT-280.

NCAT0075

GI NCAT0075S01

Resistance Check

Check resistance between two terminals.

NC	4 <i>T00</i>	75S	0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Overrun clutch solenoid valve	3	Ground	20 - 30Ω



LC

MA

EC

FE

GL

MT



Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

ΑT

AX SU

BR

ST

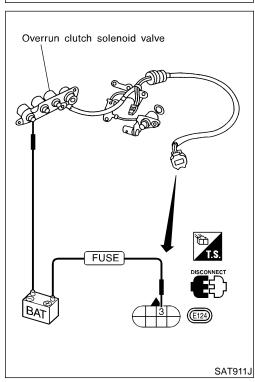
RS

BT

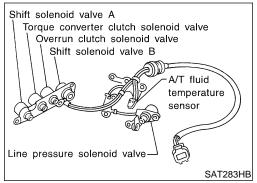
HA

SC

EL



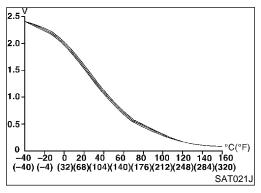
Description



DescriptionThe A/T fluid ten and sends a sig

NCAT0076

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NCAT0076S01

Monitor item	Condition	Specification (Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

TCM TERMINALS AND REFERENCE VALUE

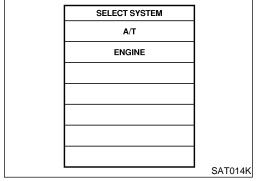
Remarks: Specification data are reference values.

NCAT0076S02

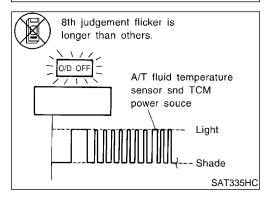
Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
40 5	R		Con	When turning ignition switch to "ON".	Battery voltage
10	K	Power source	Power source	When turning ignition switch to "OFF".	ov
19	R	Power source		Same as No. 10	
28 P	Power source (Memory back-up)	Con	When turning ignition switch to "OFF".	Battery voltage	
		OF OF	When turning ignition switch to "ON".	Battery voltage	
42	В	Ground (A/T fluid tem- perature sensor)		_	_
47 BR	A/T fluid tempera- ture sensor		When ATF temperature is 20°C (68°F).	1.5V	
			When ATF temperature is 80°C (176°F).	0.5V	

Description (Cont'd)

ON BOARD DIAGNOSIS LOGIC			
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	GI
: BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connectors (The connect or given it is one or charted)	
🕲 : 8th judgement flicker	voltage from the sensor.	(The sensor circuit is open or shorted.) • A/T fluid temperature sensor	MA



Г	
SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J



DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) With CONSULT-II

- 1) Start engine.
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).

⋈ Without CONSULT-II

- 1) Start engine.
- Drive vehicle under the following conditions:
 Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-49.

e MT

EM

LC

EC

FE

CL

ΑT

 $\mathbb{A}\mathbb{X}$

SU

ST

KS

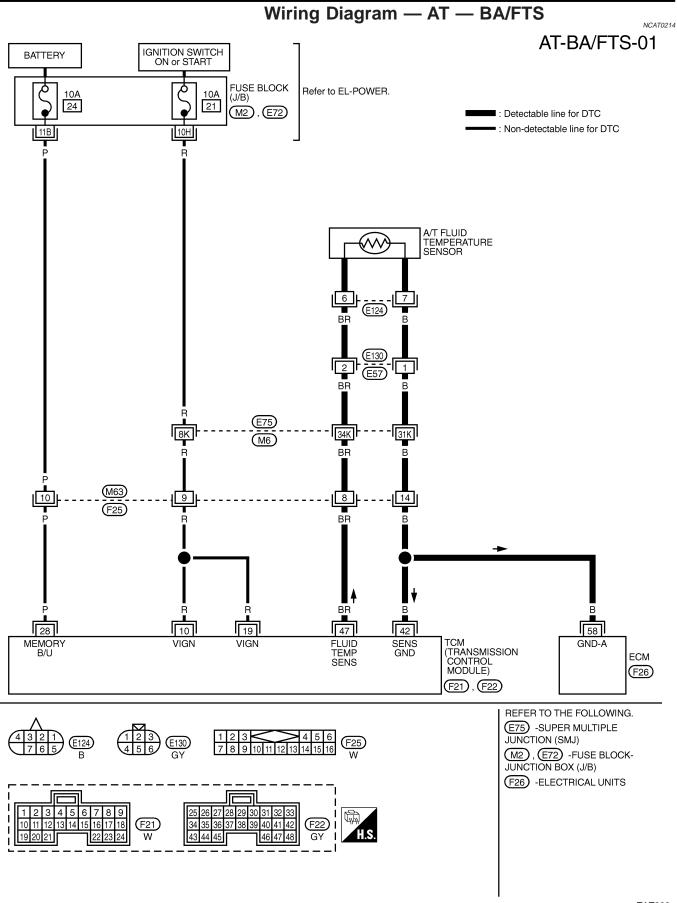
BT

HA

SC

EL

Wiring Diagram — AT — BA/FTS



Diagnostic Procedure

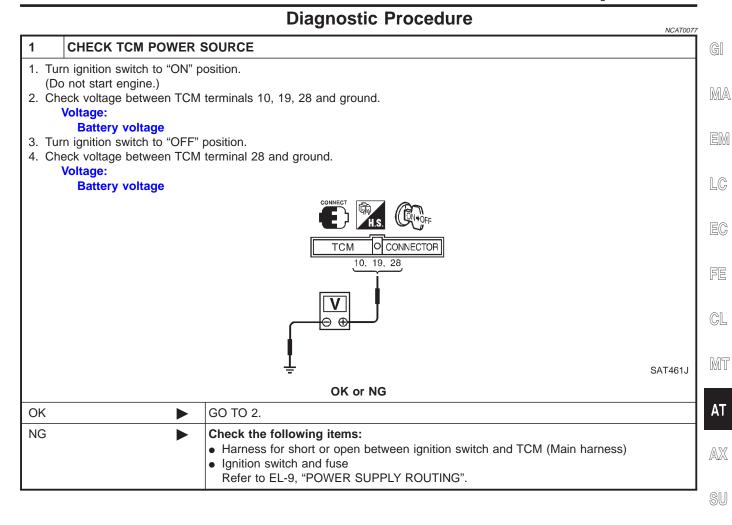
ST

BT

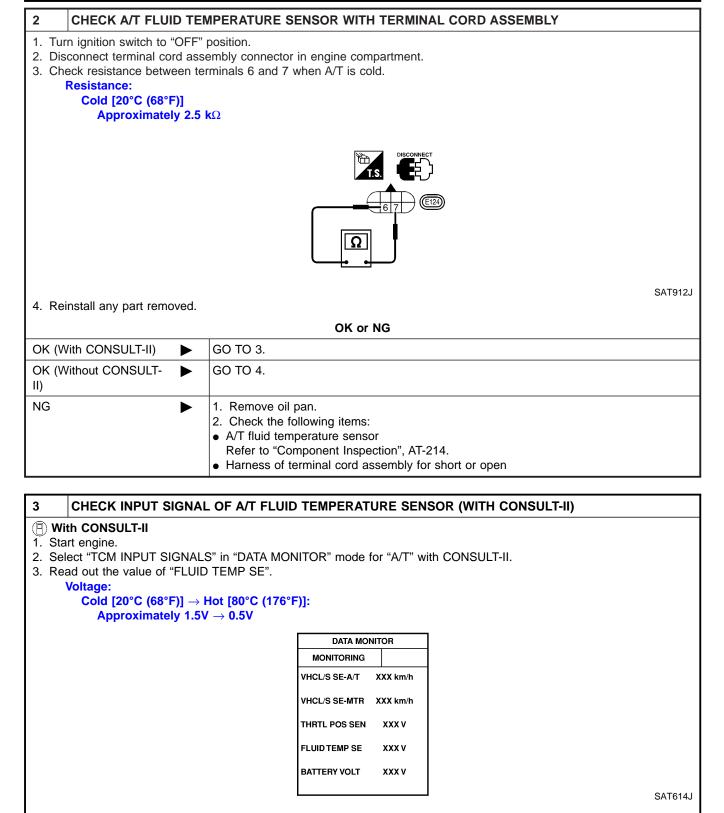
HA

SC

EL



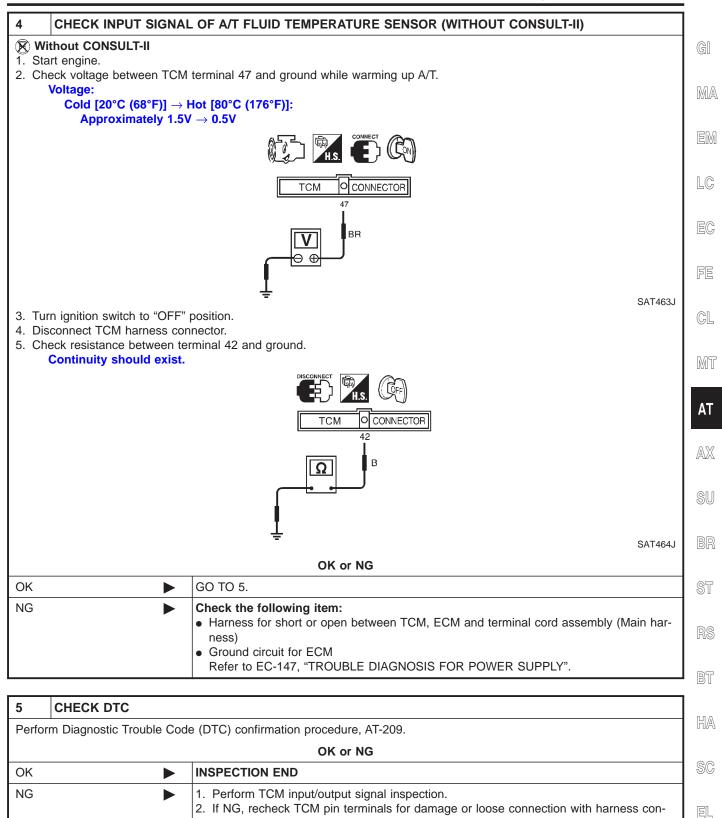
Diagnostic Procedure (Cont'd)



OK or NG

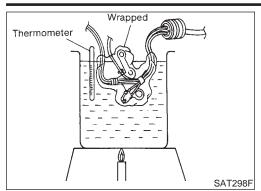
OK ▶	GO TO 5.
NG ▶	 Check the following item: Harness for short or open between TCM, ECM and terminal cord assembly (Main harness) Ground circuit for ECM Refer to EC-147, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".

Diagnostic Procedure (Cont'd)



nector.

Component Inspection



Component Inspection A/T FLUID TEMPERATURE SENSOR

NCAT0078

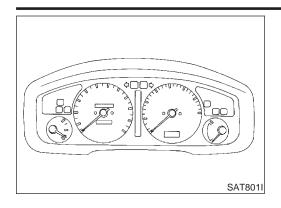
NCAT0078S01

- For removal, refer to AT-280.
- Check resistance between two terminals while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR

Description



Description

The vehicle speed sensor-MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor-MTR.

er e

MA

EM

LC

EG

FE

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NCAT0079S01

Terminal No.	Wire color	Item	Condition		Judgement stan- dard
40	Y/G	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

MT

GL

ON BOARD DIAGNOSIS LOGIC

NCAT0079S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(: VHCL SPEED SEN-MTR	TCM does not receive the proper voltage	Harness or connectors (The sensor circuit is open or shorted.)	
(Register 2) : 2nd judgement flicker	signal from the sensor.	Vehicle speed sensor	

AT

AX

BR ST

RS

BT

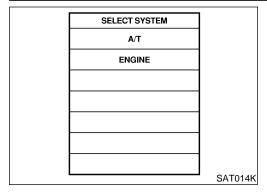
HA

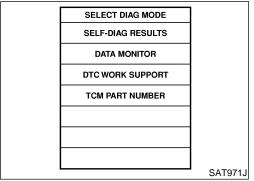
SC

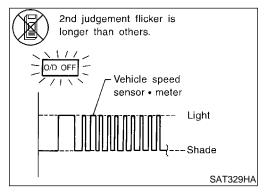
EL

DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR

Description (Cont'd)







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NCAT0079S03

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

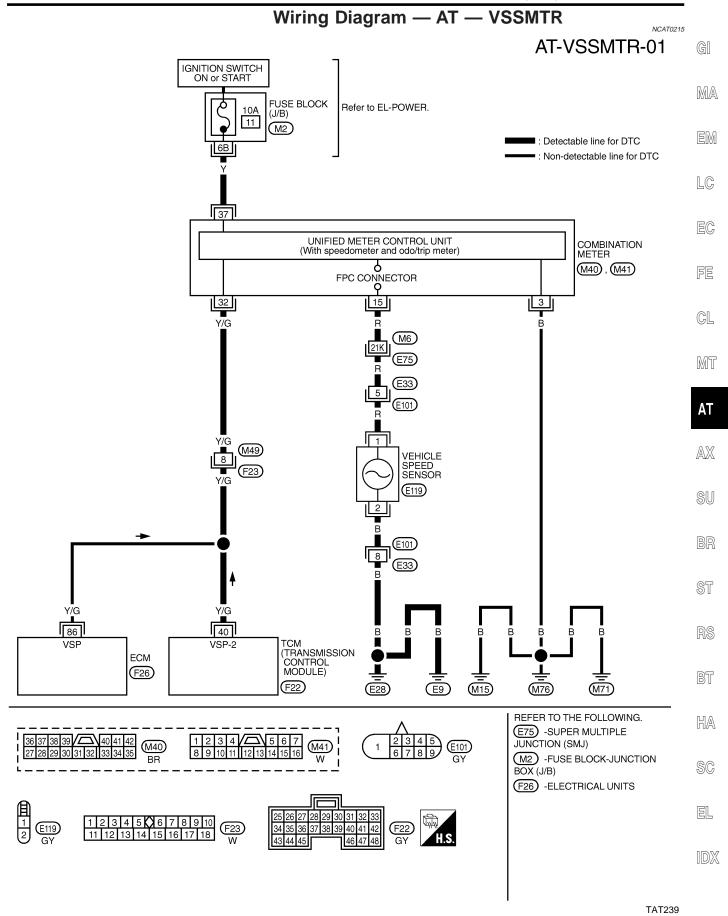
After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

(R) Without CONSULT-II

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-49.



Diagnostic Procedure

NCAT0080

1 CHECK INPUT SIGNAL

- (P) With CONSULT-II
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

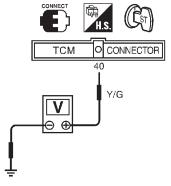
DATA MOI	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more. Voltage:

Voltage varies between less than 1V and more than 4.5V.

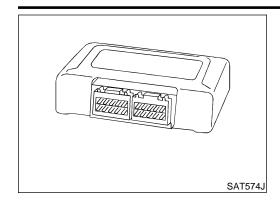


SAT465J

OK or NG

OK ►	GO TO 2.
NG	Check the following items:
	 Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to EL-83, "METERS AND GAUGES". Harness for short or open between TCM and vehicle speed sensor (Main harness)

2	CHECK DTC	
Perfor	m Diagnostic Trouble Code	e (DTC) confirmation procedure, AT-216.
		OK or NG
OK	•	INSPECTION END
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

MA

GI

LC

ON BOARD DIAGNOSIS LOGIC

NCAT0218S01

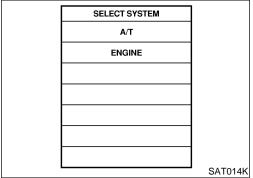
Diagnostic Trouble Code No.	Malfunction is detected when	Check Item (Possible Cause)
(E): CONTROL UNIT (RAM), CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM) is mal- functioning.	• TCM

GL

FE

MT

ΑT



SELECT DIAG MODE **SELF-DIAG RESULTS** DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE** NCAT0218S02

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

(P) With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- Start engine.
- Run engine for at least 2 seconds at idle speed.

ST

SU

BT

HA

SC

Diagnostic Procedure

INSPECTION START (WITH CONSULT-II)

- (P) With CONSULT-II
- 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.

SAT971J

2. Touch "ERASE".

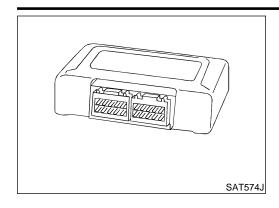
GO TO 2.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure (Cont'd)

2	CHECK DTC	
PERF See al		BLE CODE (DTC) CONFIRMATION PROCEDURE.
	•	GO TO 3.

3	CHECK DTC AGAIN	
Is the	"CONTROL UNIT (RAM) o	r CONTROL UNIT (ROM)" displayed again?
	Yes or No	
Yes	•	Replace TCM.
No	>	INSPECTION END



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

nal T GI

MA

EM

LC

ON BOARD DIAGNOSIS LOGIC

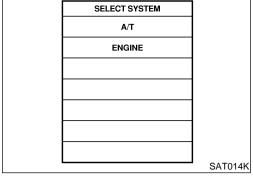
NCAT0221S01

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	[
(EEP ROM)	TCM memory (EEP ROM) is malfunctioning.	• TCM	

CL

FE

MT



SELECT DIAG MODE
SELF-DIAG RESULTS
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

SAT971J

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

(P) With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

Diagnostic Procedure

NCAT0222

1	CHECK	DTC
---	-------	-----

With CONSULT-II

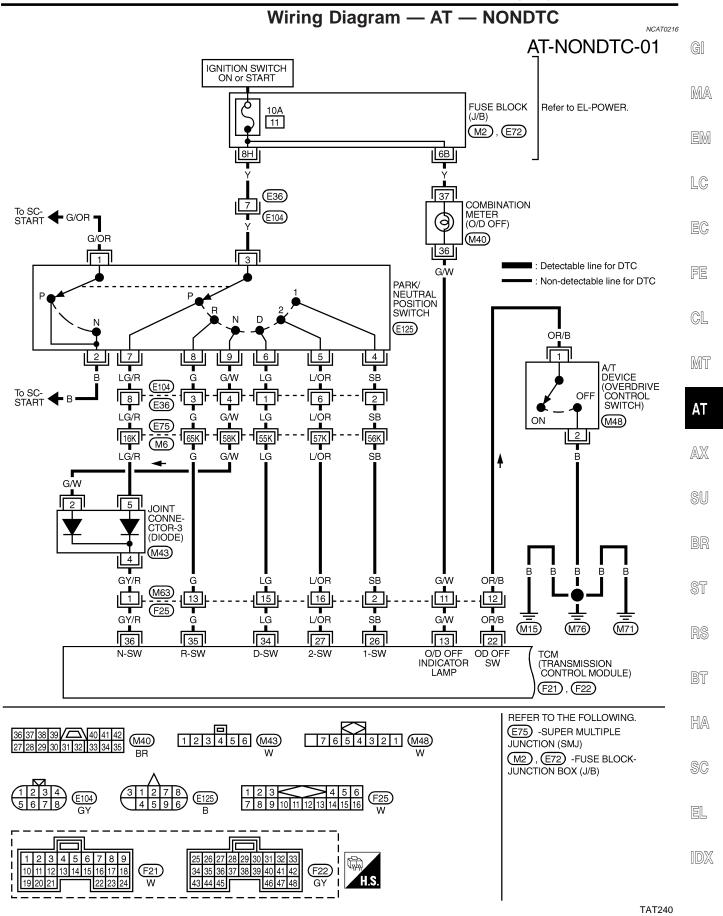
- 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Move selector lever to "R" position.
- 3. Depress accelerator pedal (Full throttle position).
- 4. Touch "ERASE".
- 5. Turn ignition switch "OFF" position for 10 seconds.

PERFORM DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE.

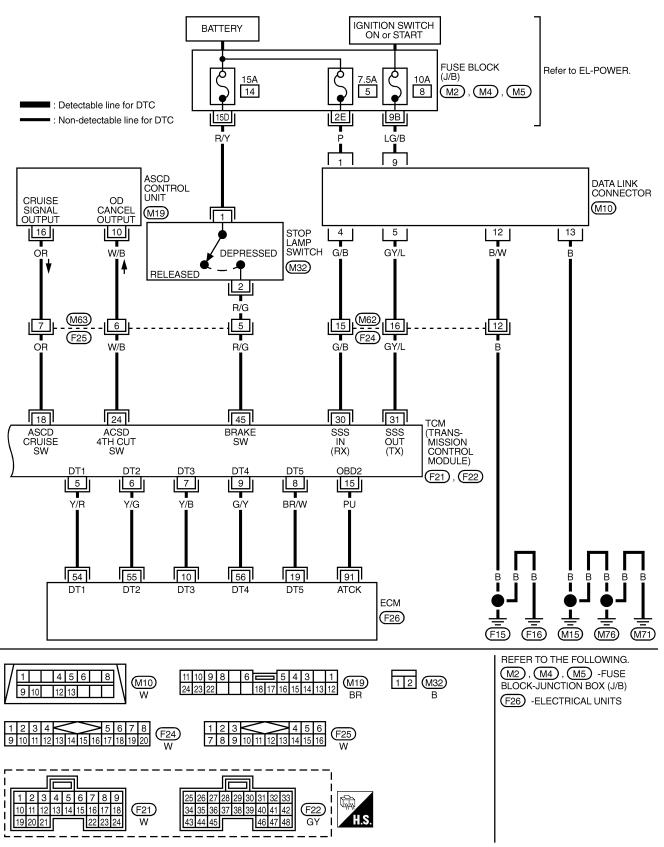
See previous page.

Is the "CONT UNIT (EEP ROM)" displayed again?

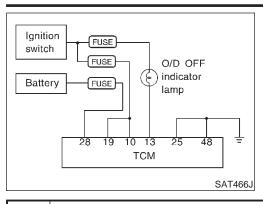
Yes	Replace TCM.
No •	INSPECTION END



AT-NONDTC-02



1. O/D OFF Indicator Lamp Does Not Come On



1. O/D OFF Indicator Lamp Does Not Come On SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to "ON".

G[

MA

LC

EC

FE

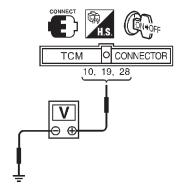
GL

MT

CHECK TCM POWER SOURCE

- Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.

Voltage: Battery voltage



SAT467J

- 3. Turn ignition switch to "OFF" position.
- 4. Check voltage between TCM terminal 28 and ground.

Voltage: Battery voltage

OK	or	NG
----	----	----

OK •	GO TO 2.
	Check the following items: • Harness for short or open between ignition switch and TCM (Main harness) Refer to "Wiring Diagram — AT — MAIN", AT-104. • Ignition switch and fuse Refer to EL-9, "POWER SUPPLY ROUTING".

AT

BR

ST

RS

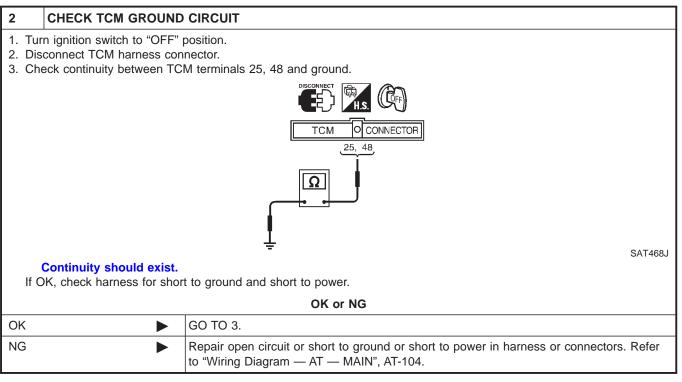
BT

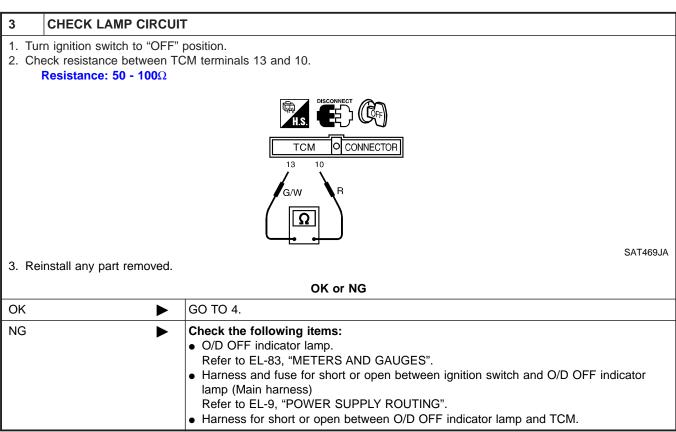
HA

SC

EL

1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)





1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)

4	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	•	INSPECTION END
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

LC

EC

FE

CL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

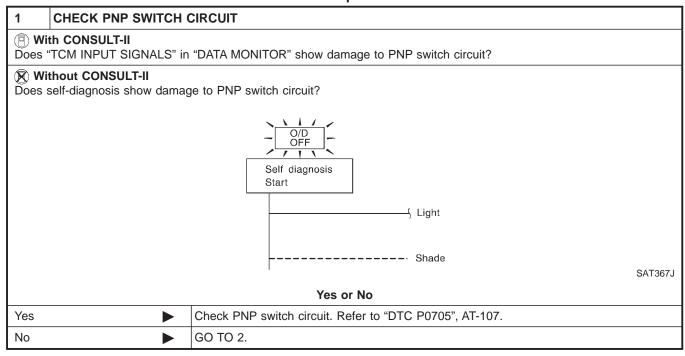
EL

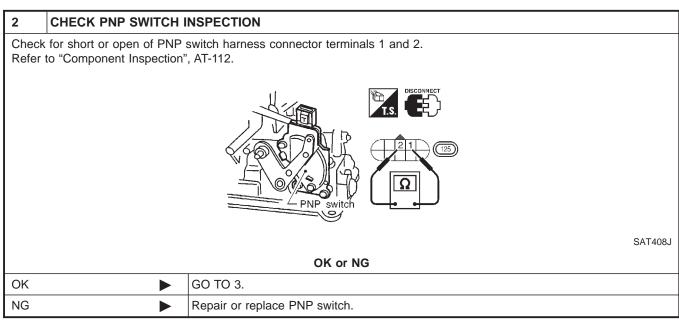
2. Engine Cannot Be Started In "P" and "N" Position

SYMPTOM:

=NCAT0082

- Engine cannot be started with selector lever in "P" or "N" position.
- Engine can be started with selector lever in "D", "2", "1" or "R" position.





3	CHECK STARTING SYSTEM				
Chec	Check starting system. Refer to SC-10, "STARTING SYSTEM".				
		OK or NG			
OK	>	INSPECTION END			
NG	•	Repair or replace damaged parts.			

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

3. In "P" Position, Vehicle Moves Forward Or **Backward When Pushed**

SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

 ••	
	INVAL/A

1	CHECK PARKING COM	PONENTS	
Check	parking components. Refe	er to "Parking Pawl Components", AT-286, 291.	EM
			LC
			EC
		Idler gear Parking pawl	FE
		SAT282	F GL
		OK or NG	
OK	>	INSPECTION END	MT
NG	>	Repair or replace damaged parts.	٦

AT

SU BR

ST

RS

BT

HA

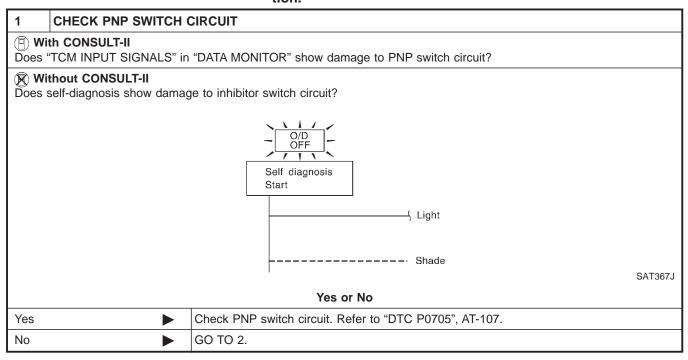
SC

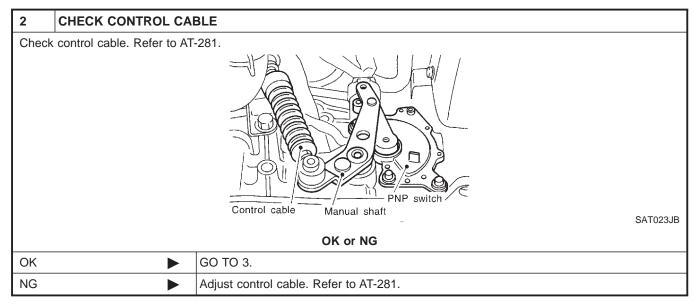
4. In "N" Position, Vehicle Moves

SYMPTOM:

=NCAT0084

Vehicle moves forward or backward when selecting "N" posi-





4. In "N" Position, Vehicle Moves (Cont'd)

GI

MA

LC

EG

FE

GL

MT

AT

AX

SU

BR

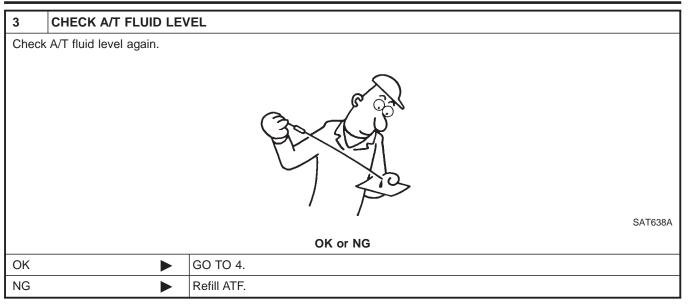
ST

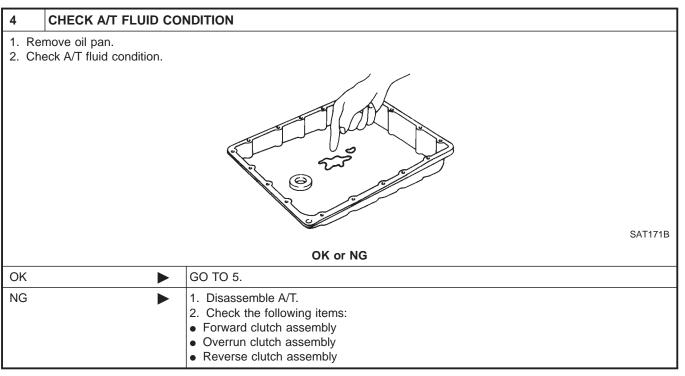
BT

HA

SC

EL





5	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	•	INSPECTION END
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

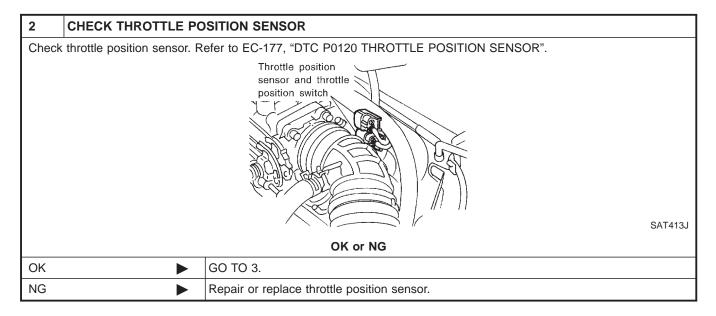
IDX

5. Large Shock. "N" \rightarrow "R" Position SYMPTOM:

=NCAT0085

There is large shock when changing from "N" to "R" position.

1	CHECK SELF-DIAGNOSTIC RESULTS
Does circui	s self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor it?
	Throttle position sensor circuit A/T fluid temperature sensor circuit Line pressure solenoid valve circuit Light Shade
	SAT345HA
	Yes or No
Yes	Check damaged circuit. Refer to "DTC P0710, P0745 or P1705", AT-113, 174 or 193.
No	▶ GO TO 2.



5. Large Shock. "N" \rightarrow "R" Position (Cont'd)

3 CHECK	LINE PRESSURE		
Check line pre	Check line pressure at idle with selector lever in "D" position. Refer to "Line Pressure Test", AT-66.		
		MA	
		EN	
		LC	
	SAT494G	EC	
	OK or NG		
OK	▶ GO TO 4.	PP	
NG	1. Remove control valve assembly. Refer to AT-280.2. Check the following items:	FE	
	 Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 	CL	
	5 5.000010 00.01.010 Talle	i Mī	

4	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	•	INSPECTION END
NG		 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT

AX

90

BR

ST

RS

BT

HA

SC

EL

6. Vehicle Does Not Creep Backward In "R"

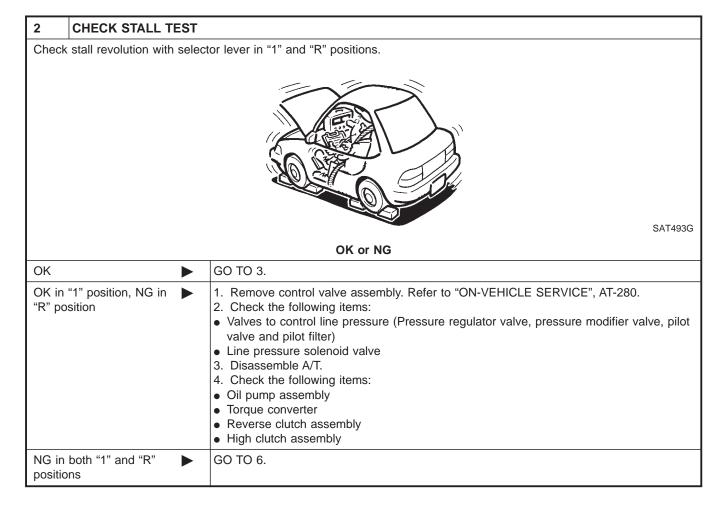
Position

=NCAT0086

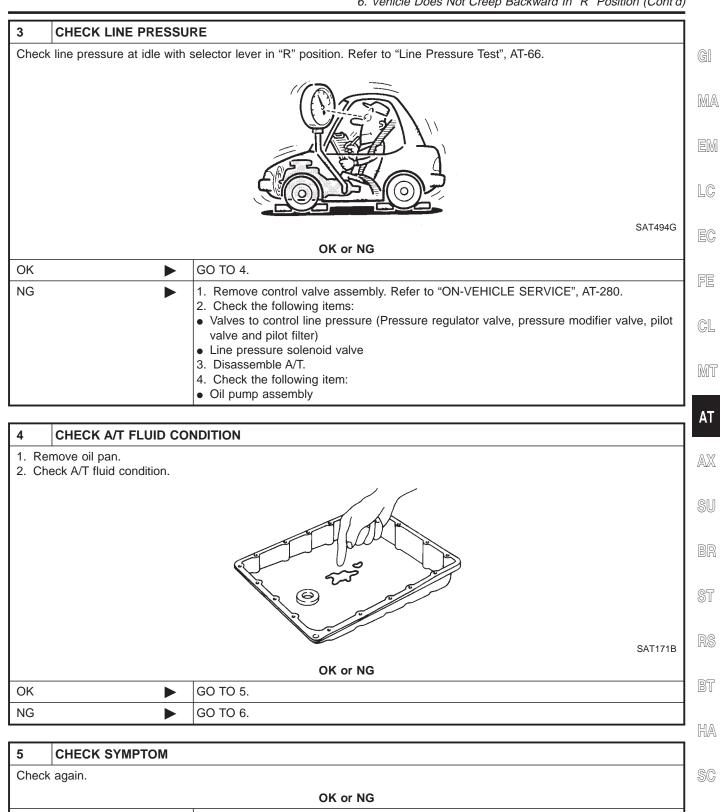
SYMPTOM:

Vehicle does not creep backward when selecting "R" position.

		tomore does not group backward when concerning	
1	CHECK A/T FLUID LEV	EL	
Chec	ck A/T fluid level again.		
		A TONE OF THE PARTY OF THE PART	
		,	SAT638A
		OK or NG	
ОК	>	GO TO 2.	
NG	•	Refill ATF.	



6. Vehicle Does Not Creep Backward In "R" Position (Cont'd)



OK		GO TO 5.	
NG	•	GO TO 6.]
			HA
5	CHECK SYMPTOM		
Chec	ck again.		SC
		OK or NG	
OK	•	INSPECTION END	EL
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

6. Vehicle Does Not Creep Backward In "R" Position (Cont'd)

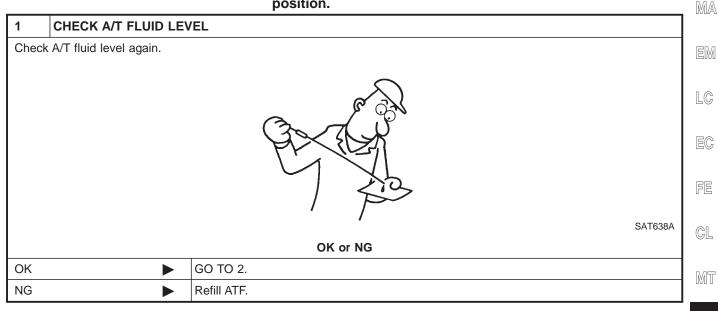
DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-280. 2. Check the following items: • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following items: Oil pump assembly • Torque converter • Reverse clutch assembly • High clutch assembly • Low & reverse brake assembly Low one-way clutch OK or NG OK GO TO 5. NG Repair or replace damaged parts.

7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

SYMPTOM:

Vehicle does not creep forward when selecting "D", "2" or "1" position.



2	CHECK STALL TEST	
Chec	ck stall revolution with select	tor lever in "D" position. Refer to "Stall Test", AT-62.
		SAT493G
		OK or NG
OK	•	GO TO 3.
NG		GO TO 6.

HA

BT

AT

AX

SU

BR

ST

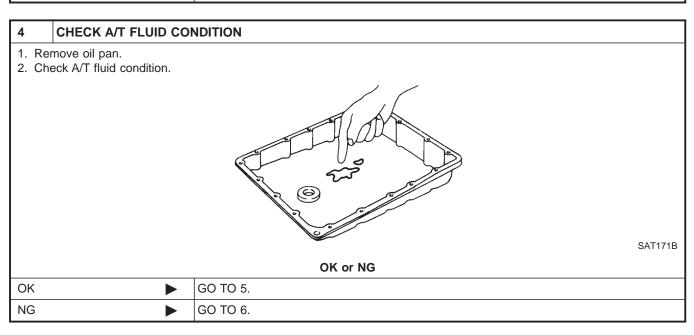
RS

SC

EL

7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)

Check line pressure at idle with selector lever in "D" position. Refer to "Line Pressure Test ", AT-66. SAT494G OK or NG OK GO TO 4. NG 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following item: Oil pump assembly



5	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	•	INSPECTION END
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)

6 DETEC	T MALFUNCTIO	NING ITEM		
	Remove control valve assembly. Refer to AT-280. Check the following items:			G[
Valves to corLine pressureDisassemble	trol line pressure e solenoid valve e A/T.	(Pressure regulator valve, pressure modifier valve, pilot valve and pilot filte	· ·	M
 Oil pump ass 	. Check the following items: Oil pump assembly			EN
Forward cluteForward one-	•			
 Low one-way 	Low one-way clutch Low & reverse brake assembly			LC
 Torque conve 		y		
		OK or NG		EC
OK		GO TO 5.		
NG		Repair or replace damaged parts.		FE

ΑT

MT

CL

 $\mathbb{A}\mathbb{X}$

SU BR

ST

RS

BT

HA

SC

EL

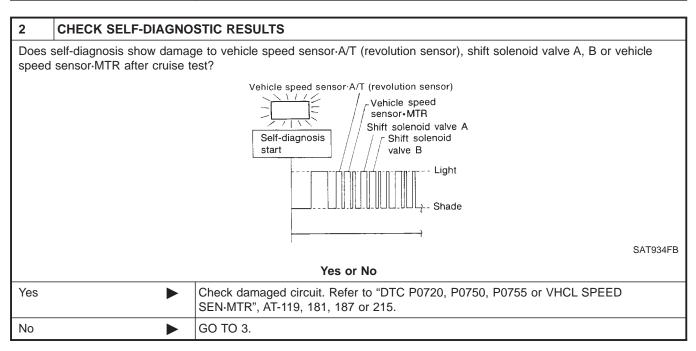
8. Vehicle Cannot Be Started From D_1

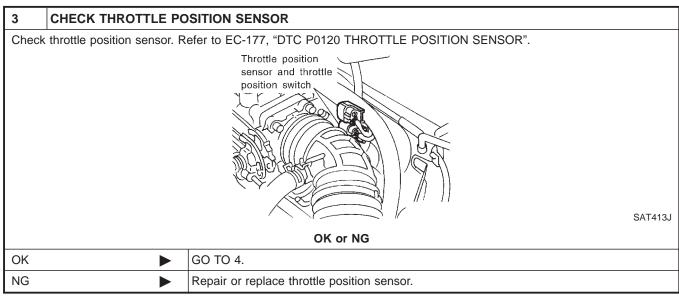
=NCAT0088

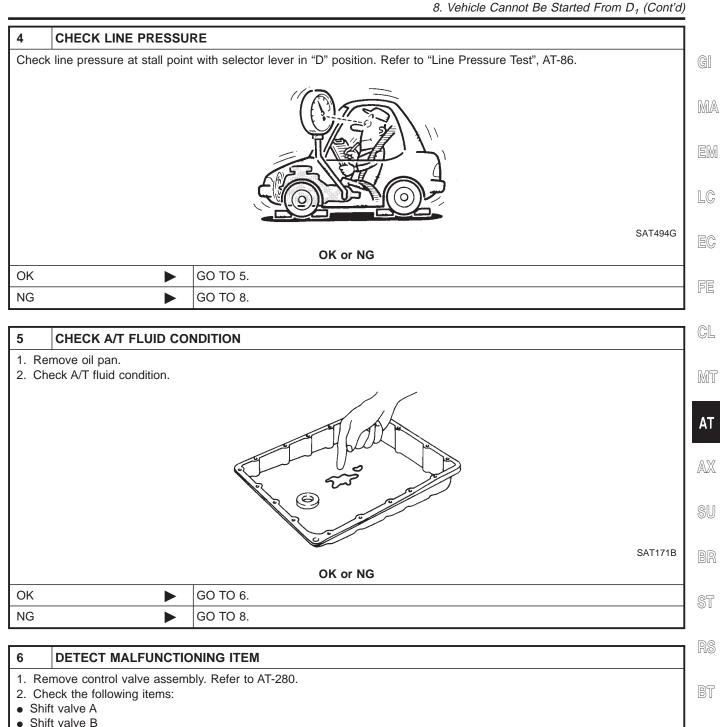
SYMPTOM:

Vehicle cannot be started from D_1 on Cruise test — Part 1.

1	CHECK SYMPTOM			
Is 6. V	Is 6. Vehicle Does Not Creep Backward In "R" Position OK?			
	Yes or No			
Yes	•	GO TO 2.		
No	•	Go to 6. Vehicle Does Not Creep Backward In "R" Position, AT-234.		







6	DETECT MALFUNG	ONING ITEM
2. ChShitShitShit	move control valve as eck the following items ft valve A ft valve B ft solenoid valve A ft solenoid valve B t valve t filter	nbly. Refer to AT-280.
		OK or NG
OK)	GO TO 7.
NG	1	Repair or replace damaged parts.

HA

SC

EL

8. Vehicle Cannot Be Started From D₁ (Cont'd)

7	CHECK SYMPTOM				
Check	Check again.				
	OK or NG				
OK	•	INSPECTION END			
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			

8	DETECT MALFUNCTIO	DNING ITEM
1. Re	move control valve assem	bly. Refer to AT-280.
	eck the following items:	
Shir	ft valve A	
• Shi	ft valve B	
Shir	ft solenoid valve A	
Shir	ft solenoid valve B	
Pilo	ot valve	
	ot filter	
	sassemble A/T.	
	eck the following items:	
	ward clutch assembly	
	ward one-way clutch	
	v one-way clutch	
_	h clutch assembly	
	que converter	
• Oii	pump assembly	
		OK or NG
OK	•	GO TO 7.
NG	•	Repair or replace damaged parts.

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

MA

EM

LC

EC

HA

SC

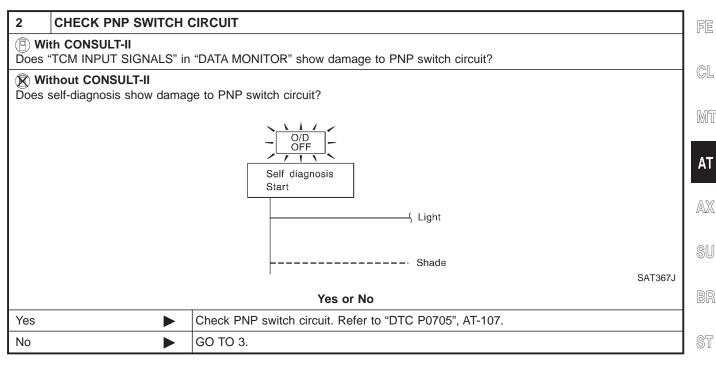
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator

pedal fully at the specified speed.

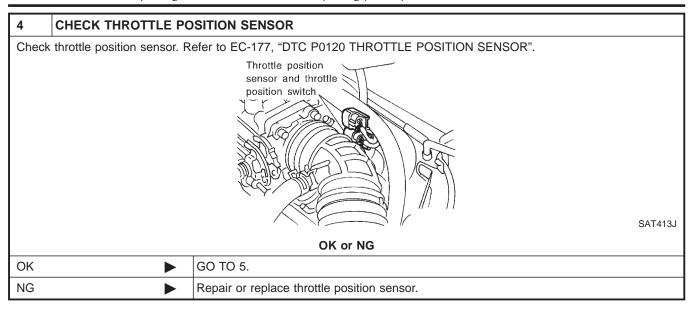
1	CHECK SYMPTOM				
Are 7.	Are 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D ₁ OK?				
	Yes or No				
Yes	•	GO TO 2.			
No		Go to 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D_1 , AT-237, 240.			

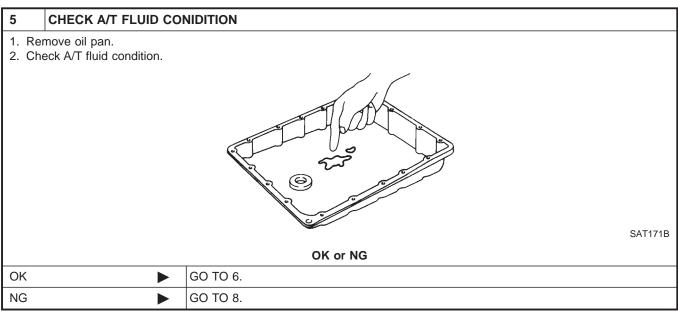


3	CHECK VEHICLE SPE	ED SENSOR-A/T AND CHECK VEHICLE SPEED SENSOR-MTR CIRCUIT
	k vehicle speed sensor-A/T . SPEED SEN-MTR", AT-11	(revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and 9, AT-215.
		OK or NG
OK	•	GO TO 4.
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

AT-243

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)





6	DETECT MALFUN	NCTIO	NING ITEM
2. ChShitShitPilo	move control valve. It eck the following iten ft valve A ft solenoid valve A ot valve of filter		o AT-280.
			OK or NG
OK			GO TO 7.
NG		•	Repair or replace damaged parts.

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7	CHECK SYMPTOM	
Check	again.	
		OK or NG
OK	•	INSPECTION END
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

8	DETECT MALFUNCTIO	NING ITEM				
 2. Ch Shif Shif Pilo Pilo Jois Ch Ser Brain 	move control valve. Refer to eck the following items: it valve A it solenoid valve A it valve to triller the cassemble A/T. Eck the following items: vo piston assembly ke band pump assembly	o AT-280.				
	OK or NG					
OK	>	GO TO 7.				
NG	•	Repair or replace damaged parts.				

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

GI

MA

EM

LC

EC

FE

CL

MT

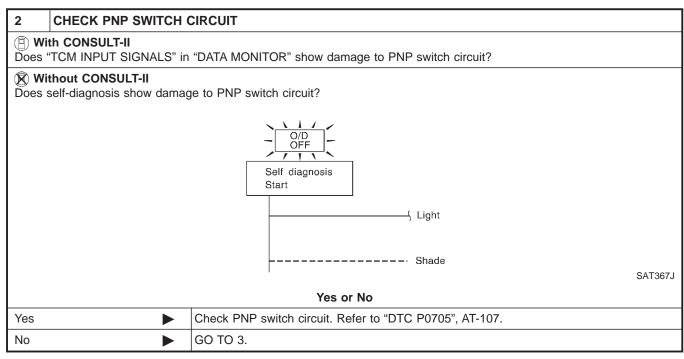
10. A/T Does Not Shift: $\mathrm{D_2} \rightarrow \mathrm{D_3}$

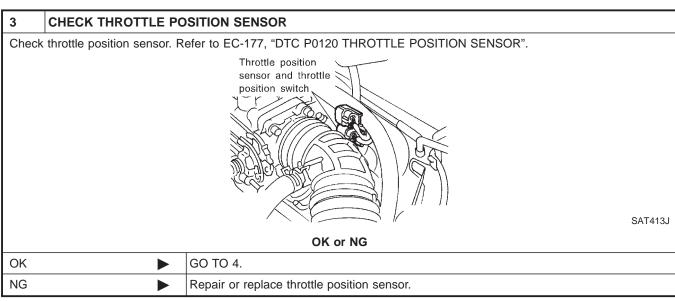
SYMPTOM:

A/T does not shift from D_2 to D_3 at the specified speed.

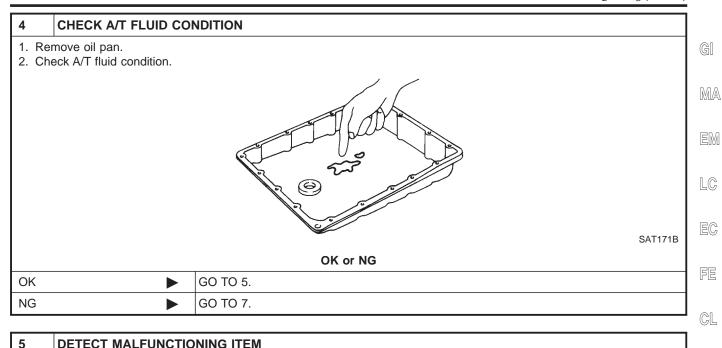
=NCAT0090

1	CHECK SYMPTOM				
Are 7.	Are 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D ₁ OK?				
	Yes or No				
Yes	•	GO TO 2.			
No		Go to 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D ₁ , AT-237, 240.			





10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)



5	DETECT MALFONCTIO	MING ITEM				
 Remove control valve assembly. Refer to AT-280. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter 						
OK or NG						
OK	>	GO TO 6.				
NG	•	Repair or replace damaged parts.				

6	CHECK SYMPTOM		l
Check	k again.		1
		OK or NG	l
OK	•	INSPECTION END	1
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

IDX

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

EL

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

	1					
7	DETECT MALFUNCTIONING ITEM					
1. Rei	1. Remove control valve assembly. Refer to AT-280.					
2. Ch	eck the following items:					
Shif	ft valve B					
Shif	ft solenoid valve B					
Pilo	t valve					
Pilo	Pilot filter					
3. Dis	assemble A/T.					
4. Ch	4. Check the following items:					
	vo piston assembly					
	h clutch assembly					
Oil 	pump assembly					
OK or NG						
OK	•	GO TO 6.				
NG	•	Repair or replace damaged parts.				

11. A/T Does Not Shift: $D_3 \rightarrow D_4$

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

=NCAT0091

MA

LC

EC

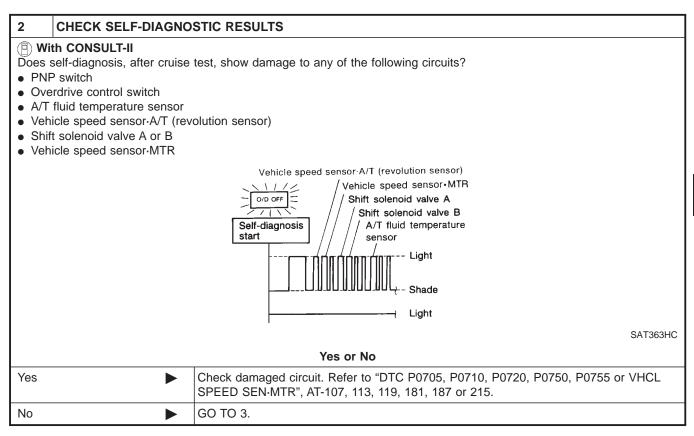
GL

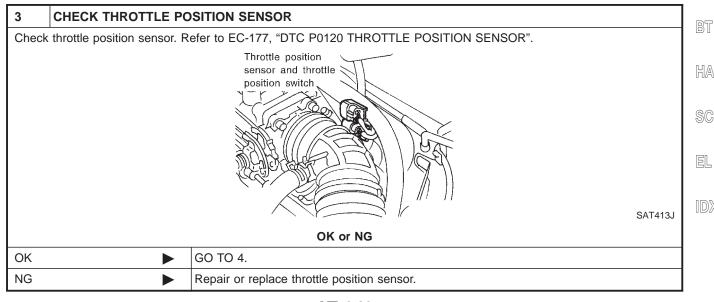
MT

A/T does not shift from D₃ to D₄ at the specified speed.

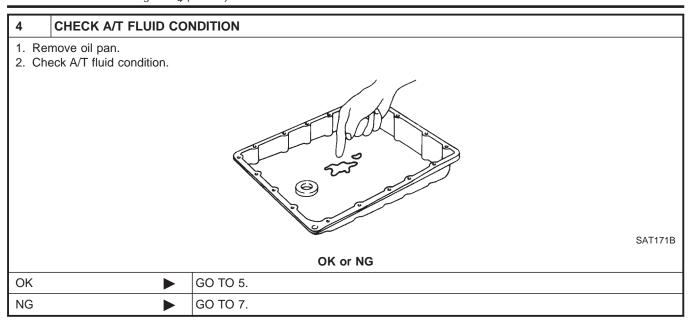
A/T must be warm before D₃ to D₄ shift will occur.

1	1 CHECK SYMPTOM			
Are 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D ₁ OK?				
Yes or No				
Yes	•	GO TO 2.		
No		Go to 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position and 8. Vehicle Cannot Be Started From D ₁ , AT-237, 240.		





11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)



5	DETECT MALFUNCTIONING ITEM					
2. Ch	Remove control valve assembly. Refer to AT-280. Check the following items:					
Ove	 Shift valve B Overrun clutch control valve Shift solenoid valve B 					
Pilot	 Stiff soleriou valve Pilot valve Pilot filter 					
OK or NG						
OK	>	GO TO 6.				
NG	•	Repair or replace damaged parts.				

6	CHECK SYMPTOM					
Check	Check again.					
	OK or NG					
OK	>	INSPECTION END				
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

7 DE	TECT MALFUNCTION	CT MALFUNCTIONING ITEM				
	Remove control valve assembly. Refer to AT-280. Check the following items:					
Overrur	 Shift valve B Overrun clutch control valve Shift solenoid valve B 					
Pilot filt3. Disass	Pilot filter Disassemble A/T.					
Servo pBrake b	 4. Check the following items: Servo piston assembly Brake band Torque converter 					
	p assembly		[EC		
		OK or NG				
OK	•	GO TO 6.		FE		
NG	•	Repair or replace damaged parts.				
			(GL		

AT

MT

 $\mathbb{A}\mathbb{X}$

SU BR

ST

RS

BT

HA

SC

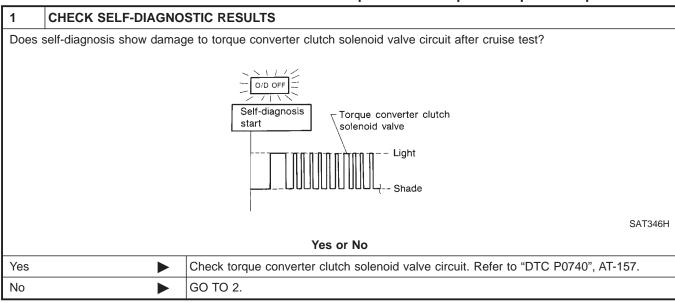
EL

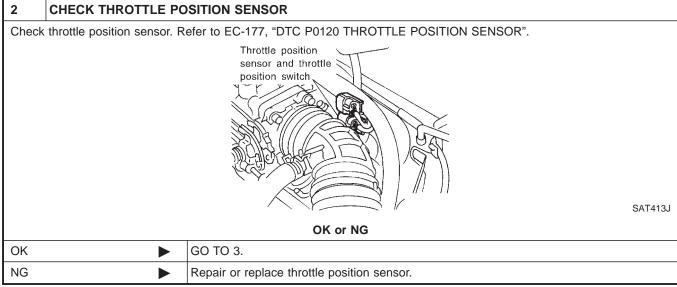
12. A/T Does Not Perform Lock-up

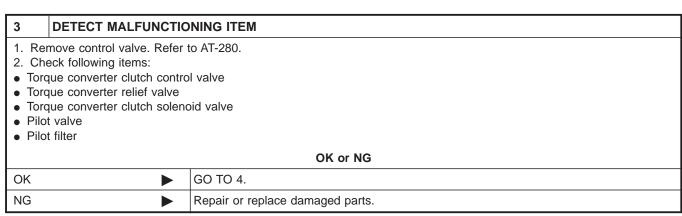
=NCAT0092

SYMPTOM:

A/T does not perform lock-up at the specified speed.







12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM]
Check again.			G
OK or NG			
OK	•	INSPECTION END	$1 \mathrm{M}$
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

LC

EC

FE

CL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

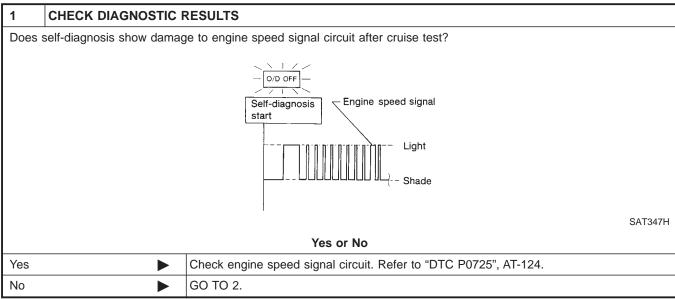
EL

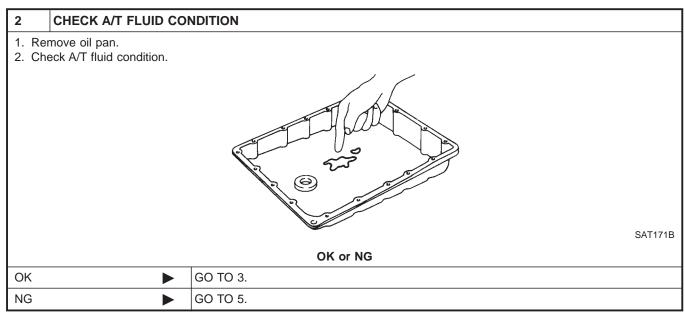
13. A/T Does Not Hold Lock-up Condition

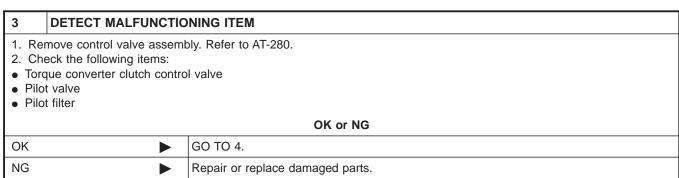
=NCAT0093

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.







13. A/T Does Not Hold Lock-up Condition (Cont'd)

4	CHECK SYMPTOM		ı
Check	again.		1
		OK or NG	
OK	•	INSPECTION END	1
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

5	DETECT MALFUNCTIONING ITEM			
2. CheToroPilo	 Remove control valve assembly. Refer to AT-280. Check the following items: Torque converter clutch control valve Pilot valve 			
3. Dis	 Pilot filter 3. Disassemble A/T. 4. Check torque converter and oil pump assembly. 			
	OK or NG			
OK	OK or NG OK ■ GO TO 4.			
NG	>	Repair or replace damaged parts.	l mt	

AT

MT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

HA

SC

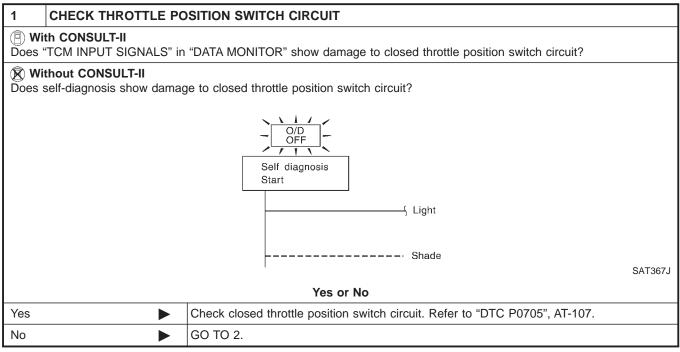
EL

14. Lock-up Is Not Released

=NCAT0094

SYMPTOM:

Lock-up is not released when accelerator pedal is released.



2	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	>	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

15. Engine Speed Does Not Return To Idle (Light Braking $\mathrm{D_4} \to \mathrm{D_3}$)

:NCAT0095

SYMPTOM:

 Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.

MA

 Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.

EM

 Vehicle does not decelerate by engine brake when shifting A/T from "D" to "2" position.

LG



O/D OFF
Self-diagnosis

start

EC

FE

GL

MT

SAT348H

Yes		Check overrun clutch solenoid valve circuit. Refer to "DTC P1760", AT-202.
No	•	GO TO 2.

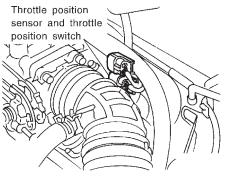
Yes or NO

Overrun clutch solenoid valve

- Light



Check throttle position sensor. Refer to EC-177, "DTC P0120 THROTTLE POSITION SENSOR".



OK or NG

90

BR

ST

RS

BT

SAT413J

HA

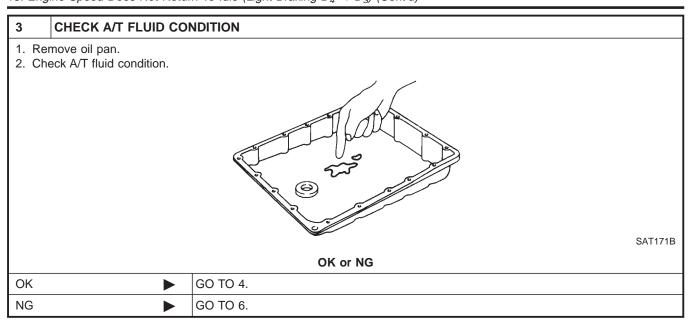
SC

EL

OK GO TO 3.

NG Repair or replace throttle position sensor.

15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



4	DETECT MALFUNCTIONING ITEM				
2. CheOveOve	 Remove control valve assembly. Refer to AT-280. Check the following items: Overrun clutch control valve Overrun clutch reducing valve Overrun clutch solenoid valve 				
	OK or NG				
ОК	•	GO TO 5.			
NG	NG Repair or replace damaged parts.				

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

6 DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: • Overrun clutch control valve • Overrun clutch reducing valve • Overrun clutch solenoid valve 3. Disassemble A/T. 4. Check the following items: • Overrun clutch assembly • Oil pump assembly OK or NG OK Repair or replace damaged parts.

16. Vehicle Does Not Start From D₁

NCAT0096

G

16. Vehicle Does Not Start From D₁

 $\begin{tabular}{lll} SYMPTOM: \\ Vehicle does & not start from D_1 on Cruise test — Part 2. \\ \end{tabular}$

1	CHECK SELF-DIAGNOSTIC RESULTS	
	elf-diagnosis show damage to vehicle speed sensor·A/T (revolution sensor), shift solenoid valve A, B or vehicle sensor·MTR after cruise test?	MA
	Revolution sensor Vehicle speed sensor•MTR	EM
	Self-diagnosis start Shift solenoid valve A Shift solenoid valve B	LC
		EC
		FE
	SAT934FA	
	Yes or No	CL
Yes	Check damaged circuit. Refer to "DTC P0720, P0750, P0755 or VHCL SPEED SEN·MTR", AT-119, 181, 187 or 215.	MT
No	▶ GO TO 2.	ט טעט

2	CHECK SYMPTOM		
Chec	Check again.		
	OK or NG		
OK	•	Go to 8. Vehicle Cannot Be Started From D ₁ , AT-240.	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

BR

ST

RS

BT

HA

SC

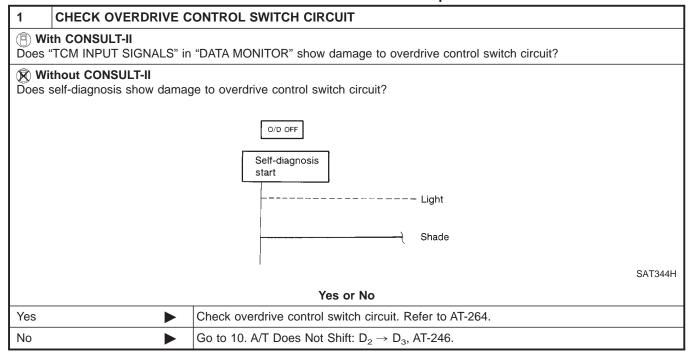
EL

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF"

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF" SYMPTOM:

=NCAT0097

A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing overdrive control switch to "OFF" position.



18. A/T Does Not Shift: $D_3 \rightarrow 2_{2^*}$ When Selector Lever "D" \rightarrow "2" Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position

SYMPTOM:

=NCA10098

MA

LC

EC

FE

GL

MT

AT

SU

BR

ST

RS

BT

HA

SC

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from "D" to "2" position.

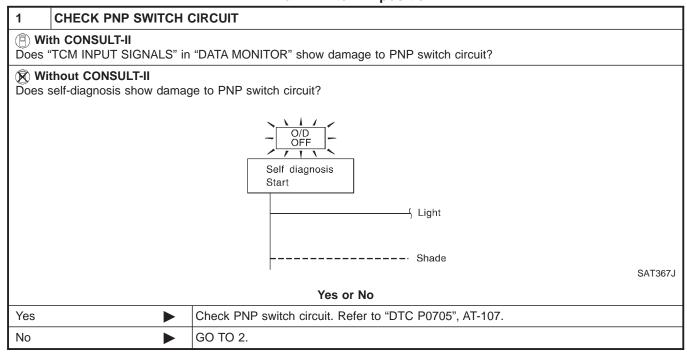
1	CHECK PNP SWITCH CIRCUIT		
	(F) With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?		
	Without CONSULT-II Does self-diagnosis show damage to PNP switch circuit? Self diagnosis Start		
	Yes or No	SAT367J	
Yes	Check PNP switch circuit. Refer to "DTC P0705", AT-107.		
No	Go to 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-243.		

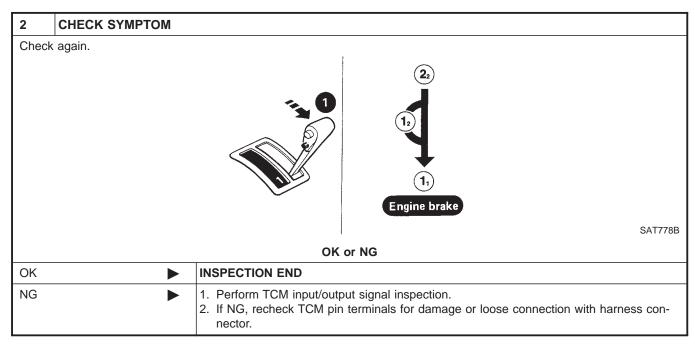
AT-261

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position

SYMPTOM:

A/T does not shift from $\mathbf{2}_2$ to $\mathbf{1}_1$ when changing selector lever from "2" to "1" position.





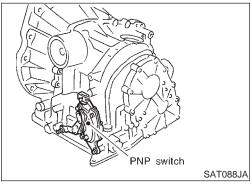
20. Vehicle Does Not Decelerate By Engine Brake

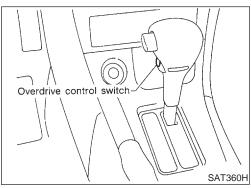
20. Vehicle Does Not Decelerate By Engine **Brake**

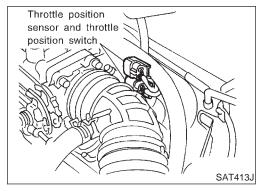
SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

1	CHECK SYMPTOM		
Is 6. Vehicle Does Not Creep Backward In "R" Position OK?			
	Yes or No		
Yes	Yes $lacktriangle$ Go to 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-257.		
No	•	Go to 6. Vehicle Does Not Creep Backward In "R" Position, AT-234.	







21. TCM Self-diagnosis Does Not Activate (PNP, **Overdrive Control and Throttle Position Switches Circuit Checks)**

SYMPTOM:

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

DESCRIPTION

PNP switch

The PNP switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

Overdrive control switch

Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

MT

GL

MA

LC

EC

ΑT

NCAT0101S01

HA

SC

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

DIAGNOSTIC PROCEDURE

NCAT0101S02 CHECK PNP SWITCH CIRCUIT (With CONSULT-II) (P) With CONSULT-II 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out "P/N", "R", "D", "2" and "1" position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly. DATA MONITOR MONITORING PN POSI SW OFF R POSITION SW OFF D POSITION SW OFF 2 POSITION SW ON 1 POSITION SW OFF SAT701J OK or NG GO TO 3. OK NG Check the following items: • PNP switch (Refer to "Component Inspection", AT-270.) • Harness for short or open between ignition switch and PNP switch (Main harness) • Harness for short or open between PNP switch and TCM (Main harness) • Diode (P, N positions)

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK PNP SWITCH CIRCUIT (Without CONSULT-II) Without CONSULT-II GI 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each posi-MA **B:** Battery voltage 0: 0V Terminals Lever position 36 35 34 27 26 LC P, N В 0 0 0 0 R 0 В 0 0 0 D 0 0 В 0 0 EC В 2 0 0 0 0 0 0 0 0 В MTBL0138 GL MT ΑT CONNECTOR ТСМ 26, 27, 34, 35, 36 \oplus ST SAT470J OK or NG OK GO TO 4. NG Check the following items: • PNP switch (Refer to "Component Inspection", AT-270.) HA • Harness for short or open between ignition switch and PNP switch (Main harness) • Harness for short or open between PNP switch and TCM (Main harness) • Diode (P, N positions) SC

AT-265

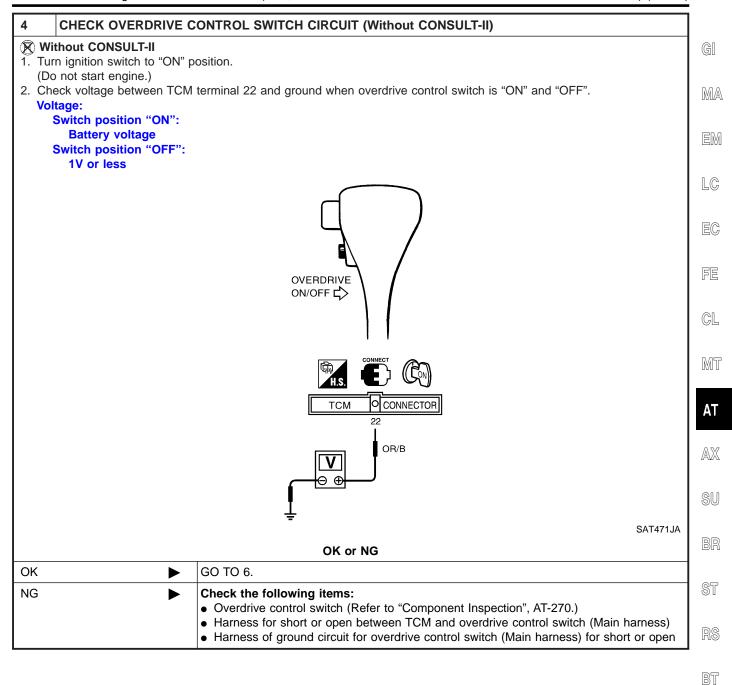
EL

[DX

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (With CONSULT-II) (II) With CONSULT-II 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out "OVERDRIVE SWITCH". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".) DATA MONITOR MONITORING ENGINE SPEED XXX rpm **TURBINE REV** XXX rpm **OVERDRIVE SW** ON PN POSI SW OFF R POSITION SW OFF SAT645J OK or NG OK GO TO 5. NG Check the following items: • Overdrive control switch (Refer to "Component Inspection", AT-270.) • Harness for short or open between TCM and overdrive control switch (Main harness) • Harness of ground circuit for overdrive control switch (Main harness) for short or open

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



AT-267

HA

SC

EL

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)

With CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer from step 1 to 5 of "Preparation", "TCM SELF-DI-AGNOSTIC PROCEDURE (No Tools)", AT-49.
- Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

Accelerator	Data monitor	
pedal condition	CLOSED THL/SW	W/O THRL/P-SW
Released	ON	OFF
Fully depressed	OFF	ON

MTBL0011

DATA MONITOR		
MONITORING		
POWERSHIFT SW	OFF	
CLOSED THL/SW	OFF	
W/O THRL/P-SW	OFF	
HOLD SW	OFF	
BRAKE SW	ON	

SAT702J

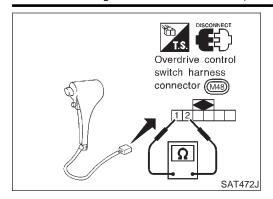
OK or NG

OK •	GO TO 7.
Í	Check the following items: Throttle position switch — Refer to "Component Inspection", AT-270. Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness)

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II) Without CONSULT-II GI 1. Apply vacuum to the throttle opener, then check the following. Refer from step 1 to 5 of "Preparation", "TCM SELF-DI-AGNOSTIC PROCEDURE (No Tools)", AT-49. 2. Turn ignition switch to "ON" position. MA (Do not start engine.) 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine) Accelerator Voltage pedal condition Terminal No. 16 Terminal No. 17 LC Released Battery voltage 1V or less Fully depressed 1V or less Battery voltage MTBL0137 GL MT CONNECTOR **TCM** 16 LG ⊝⊕ SAT454J OK or NG OK GO TO 7. NG Check the following items: • Throttle position switch — Refer to "Component Inspection", AT-270. • Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness) HA **CHECK DTC** 7 SC Perform "DIAGNOSTIC PROCEDURE", AT-264. OK or NG EL OK **INSPECTION END** NG • Perform TCM input/output signal inspection. • If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



COMPONENT INSPECTION **Overdrive Control Switch**

NCAT0101S03

NCAT0101S0301

Check continuity between two terminals.

Switch position	Continuity
ON	No
OFF	Yes

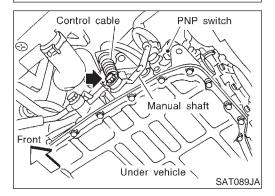
PNP świtch SAT402J

PNP Switch

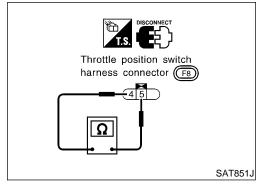
NCAT0101S0302

1. Check continuity between terminals 1 and 3 and between terminals 2 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

Lever position	Termin	nal No.
Р	3 — 7	1 — 2
R	3 — 8	
N	3 — 9	1 — 2
D	3 — 6	
2	3 — 5	
1	3 — 4	



- 2. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- If OK on step 2, adjust manual control cable. Refer to AT-281.
- If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- If OK on step 4, adjust PNP switch. Refer to AT-281.
- If NG on step 4, replace PNP switch.



Throttle Position Switch Closed throttle position switch (idle position)

NCAT0101S0303

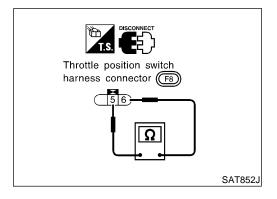
Check continuity between terminals 4 and 5. Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCE-DURE (No Tools)", AT-49.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

To adjust closed throttle position switch, refer to EC-432, "DTC

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

P0510 CLOSED THROTTLE POSITION SWITCH".



Wide open throttle position switch

• Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

MT

GI

MA

LC

EC

FE

GL

ΑT

AX

SU

BR

ST

RS

BT

HA

SC

EL

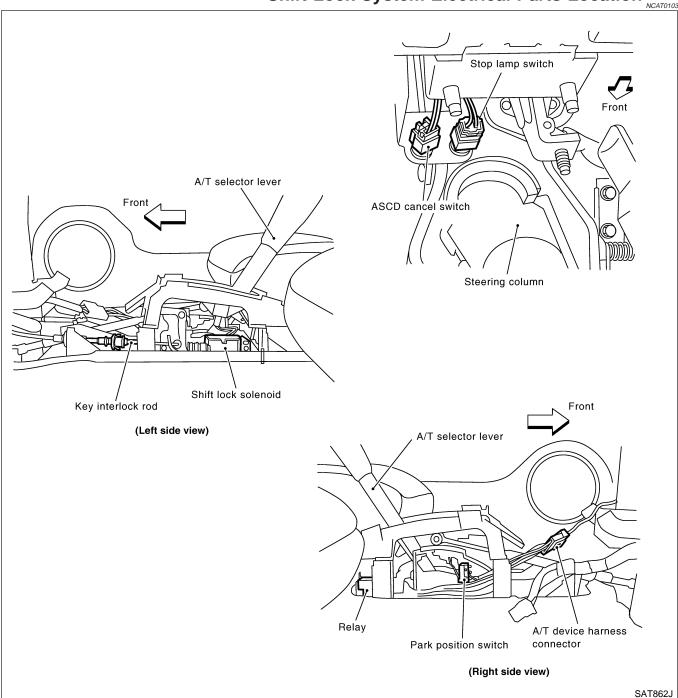
Description

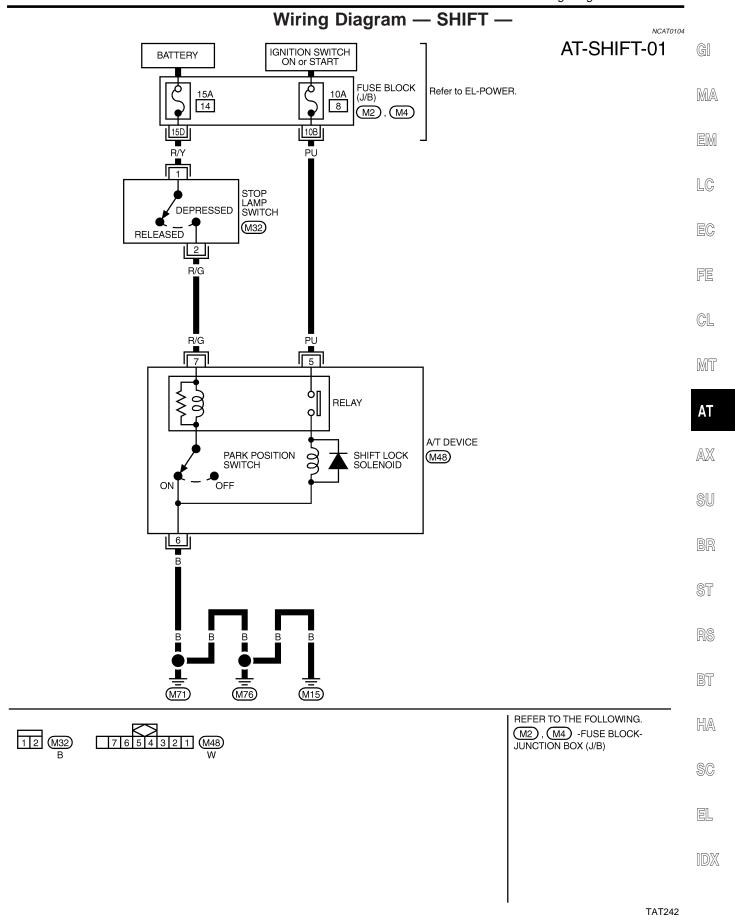
NCAT0102

- The mechanical key interlock mechanism also operates as a shift lock:

 With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.
 - With the key removed, the selector lever cannot be shifted from "P" to any other position.
 - The key cannot be removed unless the selector lever is placed in "P".
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

Shift Lock System Electrical Parts Location_NCATO103





Diagnostic Procedure

SYMPTOM 1:

NCAT0105

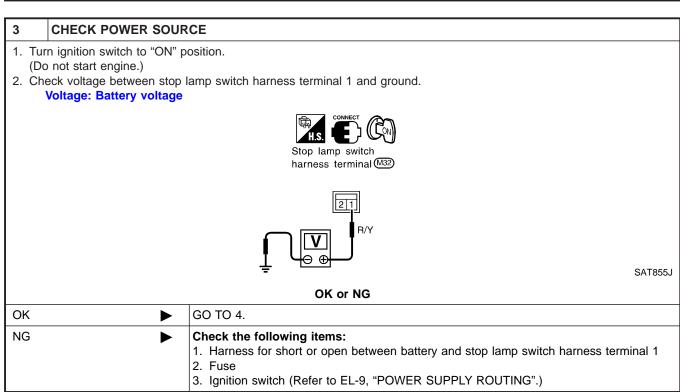
- Selector lever cannot be moved from "P" position with key in ON position and brake pedal applied.
- Selector lever can be moved from "P" position with key in ON position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

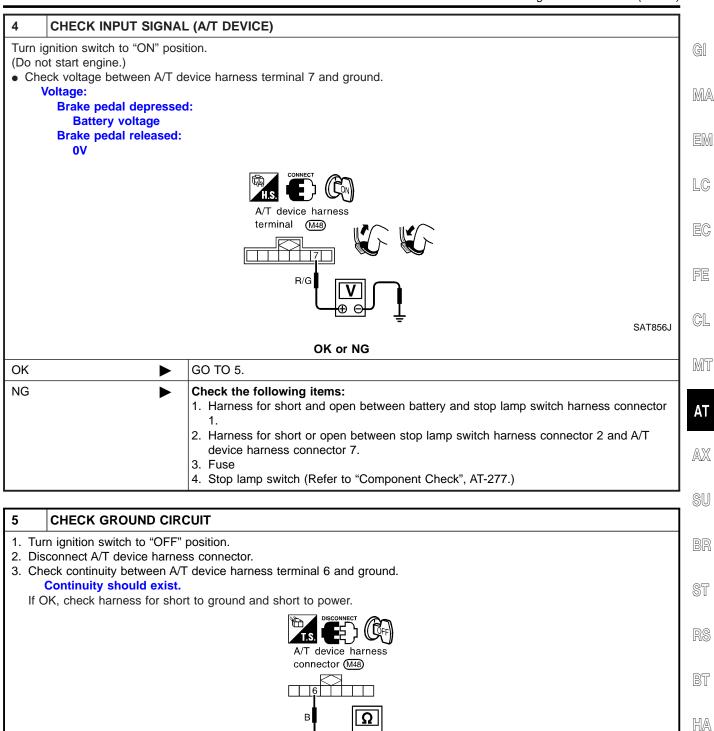
1	1 CHECK KEY INTERLOCK CABLE		
Check	Check key interlock cable for damage.		
	OK or NG		
OK	OK ▶ GO TO 2.		
NG	>	Repair key interlock cable. Refer to AT-278.	

2	CHECK SELECTOR LEVER POSITION		
Check selector lever position for damage.			
	OK or NG		
OK	OK ▶ GO TO 3.		
NG	NG Check selector lever. Refer to "ON-VEHICLE SERVICE — PNP Switch and Control Cable Adjustment", AT-281.		

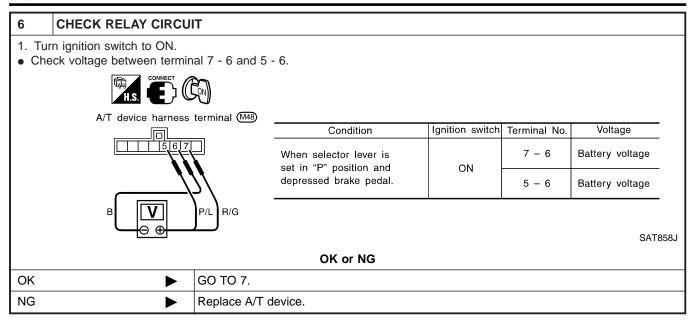


SC

EL



		Ŧ	SAT857J
		OK or NG	
ОК	>	GO TO 6.	
NG	•	Repair open circuit or short to ground or short to power in harness or connectors	i.



7	CHECK PARK POSITION SWITCH		
Refer	Refer to "A/T device Check", AT-277.		
	OK or NG		
ОК	OK ▶ GO TO 8.		
NG	>	Replace A/T device.	

8	CHECK SHIFT LOCK SOLENOID		
Refer	Refer to "A/T device Check", AT-277.		
	OK or NG		
OK	OK ▶ GO TO 9.		
NG	NG Replace A/T device.		

9	SHIFT LOCK OPERATION	ON			
 Reconnect shift lock harness connector. Turn ignition switch from "OFF" to "ON" position. (Do not start engine.) Recheck shift lock operation. 					
OK or NG					
OK	>	INSPECTION END			
		 Perform A/T device input/output signal inspection test. If NG, recheck harness connector connection. 			

A/T DEVICE CHECK

1. Shift Lock Solenoid

=NCAT0105S01

NCAT0105S0101

Check operation sound.

lever is set in "P" position.

When ignition switch is turned to "ON" position and selector

Brake pedal Operation sound



Depressed	Yes
Released	No



2. Park Position Switch

Check resistance between A/T device harness terminal 6 and



Condition	Resistance	
When selector lever is set in "P" position and selector lever button is released	111Ω	
Except above	0Ω	





STOP LAMP SWITCH

When brake pedal is depressed

When brake pedal is released

Check continuity between terminals 1 and 2.

Condition

NCAT0105S02







Check stop lamp switch after adjusting brake pedal — refer to BR-12, "BRAKE PEDAL AND BRACKET".









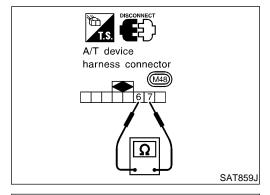


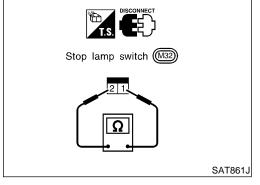


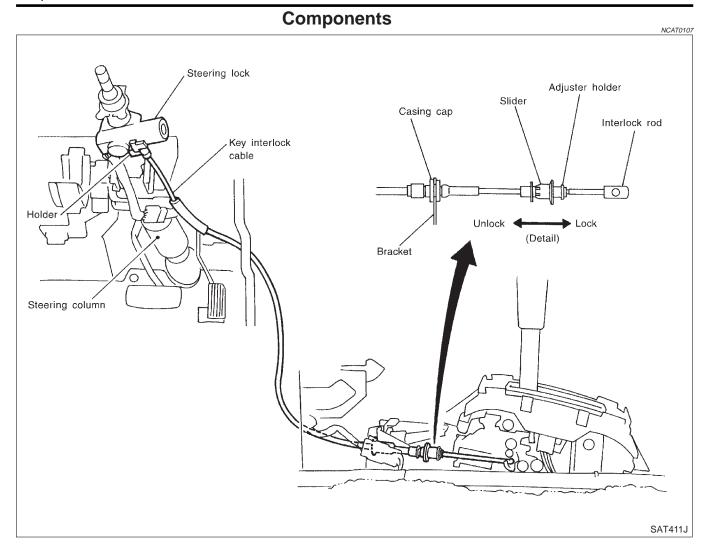






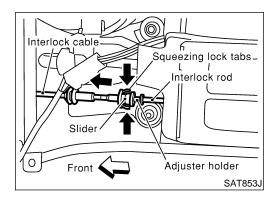






CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions.

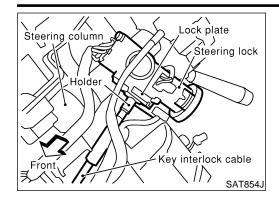


Removal

 Unlock slider by squeezing lock tabs on slider from adjuster holder and remove interlock rod from cable.

KEY INTERLOCK CABLE

Removal (Cont'd)



Lock plate

Key interlock cable

SAT854J

SAT805E

Steering lock

Steering column

2. Remove lock plate from steering lock assembly and remove key interlock cable.

GI

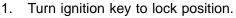
MA

EM

LG

Installation

NCAT0109



EG

- 2. Set A/T selector lever to P position.
 - Set key interlock cable to steering lock assembly and install lock plate.

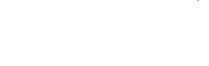
FE

 Clamp cable to steering column and fix to control cable with band.

GL

5. Insert interlock rod into adjuster holder.

MT



 $\mathbb{A}\mathbb{X}$

ΑT

SU

ST

. .

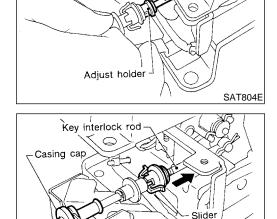
28

BT

HA

SC

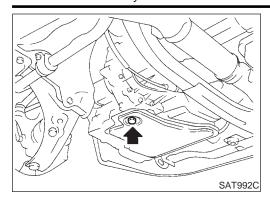
EL



-Bracket

Key interlock rod-

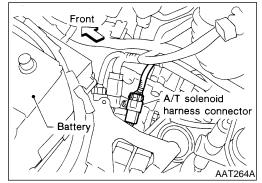
'. Move slider in order to fix adjuster holder to interlock rod.



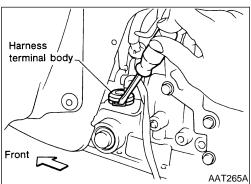
Control Valve Assembly and Accumulators REMOVAL

NCAT0110S01

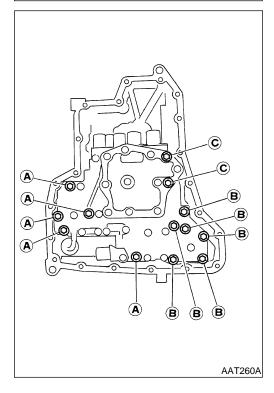
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.



3. Disconnect A/T solenoid harness connector.



- 4. Remove stopper ring from A/T solenoid harness terminal body.
- 5. Remove A/T solenoid harness by pushing terminal body into transmission case.



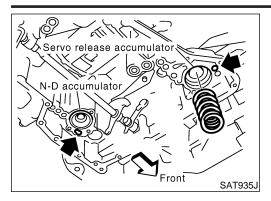
6. Remove control valve assembly by removing fixing bolts. **Bolt length, number and location:**

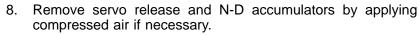
Bolt symbol	А	В	С
Bolt length "\ell"	40.0 mm (1.575 in)	33.0 mm (1.299 in)	43.5 mm (1.713 in)
Number of bolts	5	6	2

- Be careful not to drop manual valve and servo release accumulator return springs.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-291.

ON-VEHICLE SERVICE

Control Valve Assembly and Accumulators (Cont'd)





Hold each piston with a rag.



MA

LC

NCAT0110S02

INSTALLATION

Tighten fixing bolts to specification.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)

Set manual shaft in Neutral position, then align manual plate with groove in manual valve.

After installing control valve assembly to transmission case, make sure that selector lever can be moved to all positions.

GL

MT



Move selector lever from the "P" position to the "1" position. You should be able to feel the detents in each position. If the detents cannot be felt or if the pointer indicating the position is improperly aligned, the control cable needs adjustment.

ΑT

AX

- Place selector lever in "P" position.
- Loosen control cable lock nut and place manual shaft in "P" position.
- Pull control cable, by specified force, in the direction of the arrow shown in the illustration.

Specified force: 6.9 N (0.7 kg, 1.5 lb)

- Return control cable in the opposite direction of the arrow for 1.0 mm (0.039 in).
- Tighten control cable lock nut.
- Move selector lever from "P" to "1" position again. Make sure that selector lever moves smoothly.

7. Apply grease to contacting areas of selector lever and control cable. Install any part removed.

ST

HA

SC

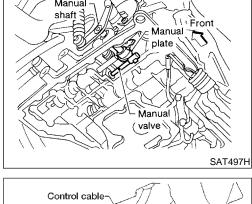
EL

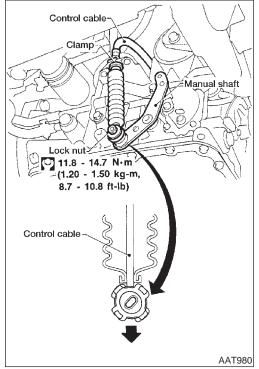
Park/Neutral Position (PNP) Switch Adjustment

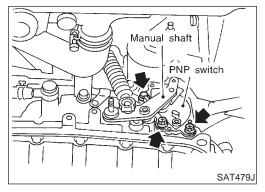
Remove control cable end from manual shaft.

Set manual shaft in "N" position.

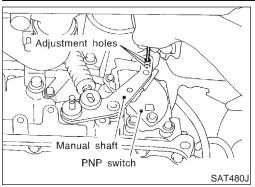
Loosen PNP switch fixing bolts.

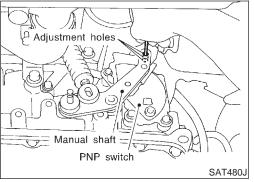


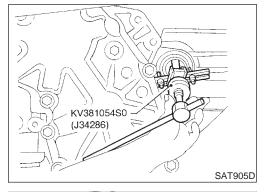


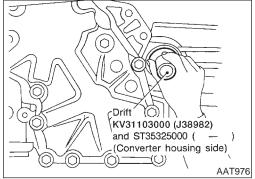


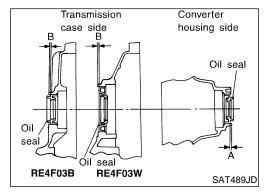
Park/Neutral Position (PNP) Switch Adjustment (Cont'd)

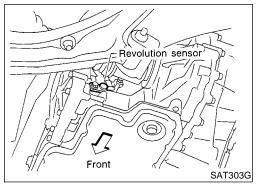












- Use a 4 mm (0.157 in) pin for this adjustment.
- Insert the pin straight into the manual shaft adjustment hole.
- Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.
- Tighten PNP switch fixing bolts.
- Remove pin from adjustment hole after adjusting PNP switch.
- Reinstall any part removed. 7.
- Adjust control cable. Refer to "Control Cable Adjustment".
- Check continuity of PNP switch. Refer to AT-112.

Differential Side Oil Seal Replacement

- Remove drive shaft assemblies. Refer to AX-10, "Drive Shaft".
- Remove oil seals.

- Install oil seals.
- Apply ATF to oil seal surface before installing.

Install oil seals so that dimensions "A" and "B" are within specifications.

Unit: mm (in) В Α 5.5 - 6.5 (0.217 - 0.256) -0.5 to 0.5 (-0.020 to 0.020)

Reinstall any part removed.

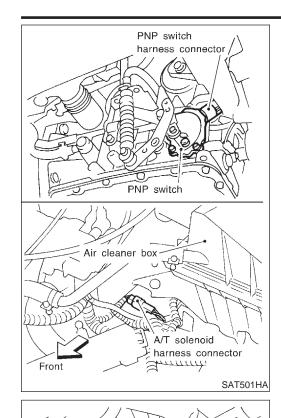
Revolution Sensor Replacement

NCAT0114

- Disconnect revolution sensor harness connector.
- Remove harness bracket from A/T.
- Remove revolution sensor from A/T.
- Reinstall any part removed.

Always use new sealing parts.

NCAT0115



Removal

CAUTION:

Before separating transaxle from engine, remove the crankshaft position sensor (OBD) from transaxle. Be careful not to damage sensor.

Remove battery and bracket.

- Remove air duct between throttle body and air cleaner.
- Disconnect A/T solenoid harness connector, PNP switch harness connector and revolution sensor harness connector.
- Remove crankshaft position sensor (OBD) from transaxle.



MA

EM

EC

GL

MT

- Drain ATF from transaxle.
- Disconnect control cable from transaxle.
- Disconnect oil cooler hoses. 7.
- 8. Remove drive shafts. Refer to AX-10, "Drive Shaft".
- Remove the intake manifold support bracket. Refer to EM-10. "OUTER COMPONENT PARTS".
- 10. Remove starter motor from transaxle.

Tighten bolts to specified torque.

(Lagrange in the control of the cont

11. Remove upper bolts fixing transaxle to engine.

12. Support transaxle with a jack.

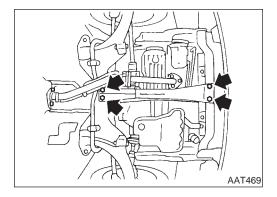
SAT304G



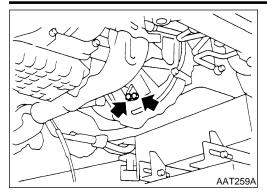
HA

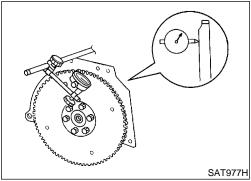
SC

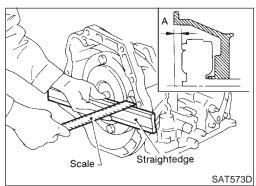
EL

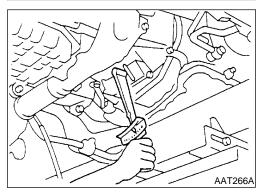


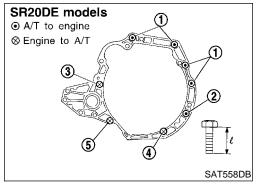
- 13. Remove center member.
- Tighten center member fixing bolts to specified torque, Refer to EM-55, "REMOVAL AND INSTALLATION".











14. Remove rear plate cover.

- 15. Remove torque converter bolts.

 Rotate crankshaft to gain access to securing bolts.
- 16. Remove rear transaxle to engine bracket. Refer to EM-55, "REMOVAL AND INSTALLATION".
- 17. Support engine with a jack.
- Remove rear transaxle mount. Refer to EM-55, "REMOVAL AND INSTALLATION".
- 19. Remove lower bolts fixing transaxle to engine.
- 20. Lower transaxle while supporting it with a jack.

Installation

NCAT0116

1. Check drive plate runout.

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout:

Refer to EM-67, "FLYWHEEL/DRIVE PLATE RUNOUT".

- If this runout is out of allowance, replace drive plate with ring gear.
- 2. When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

15.9 mm (0.626 in) or more

- 3. Install torque converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.

Tighten belts fixing transaxle.

Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length " ℓ " mm (in)
1	70 - 79 (7.1 - 8.1, 51 - 59)	55 (2.17)
2	70 - 79 (7.1 - 8.1, 51 - 59)	50 (1.97)
3	70 - 79 (7.1 - 8.1, 51 - 59)	65 (2.56)
4	16 - 21 (1.6 - 2.1, 12 - 15)	35 (1.38)
5	16 - 21 (1.6 - 2.1, 12 - 15)	47 (1.85)

REMOVAL AND INSTALLATION

Installation (Cont'd)



- 5. Reinstall any part removed.
- 6. Adjust control cable. Refer to AT-281.
- 7. Check continuity of PNP switch. Refer to AT-112.
- B. Refill transaxle with ATF and check fluid level.
- 9. Move selector lever through all positions to be sure that transaxle operates correctly. With parking brake applied, idle engine. Move selector lever through "N" to "D", to "2", to "1" and "R" positions. A slight shock should be felt through the hand gripping the selector each time the transaxle is shifted.
- 10. Perform road test. Refer to AT-67.

GI

 $\mathbb{M}\mathbb{A}$

EM

LG

EC

FE

GL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

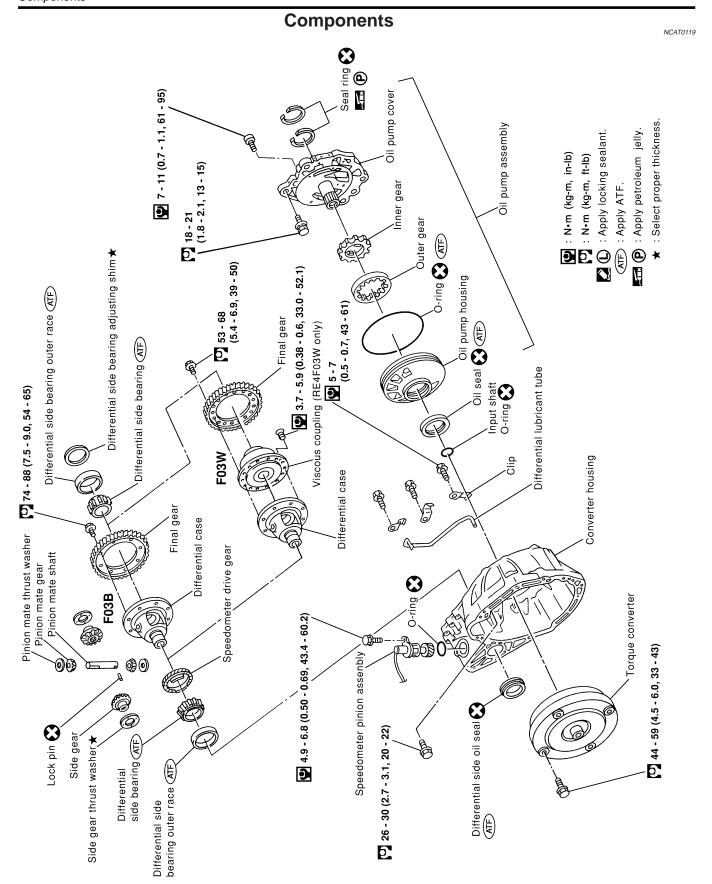
RS

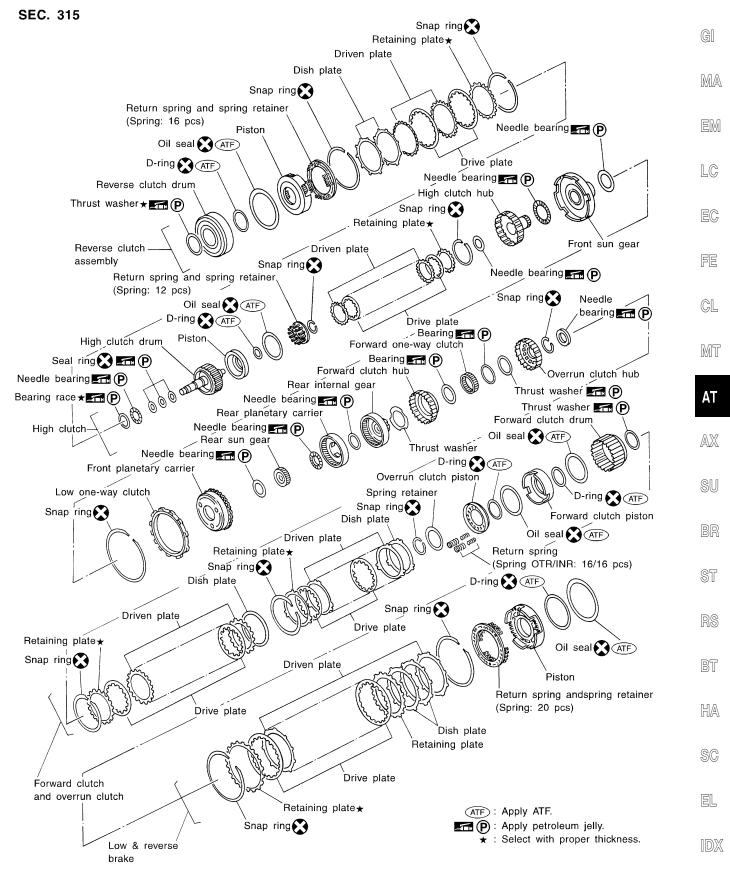
BT

HA

SC

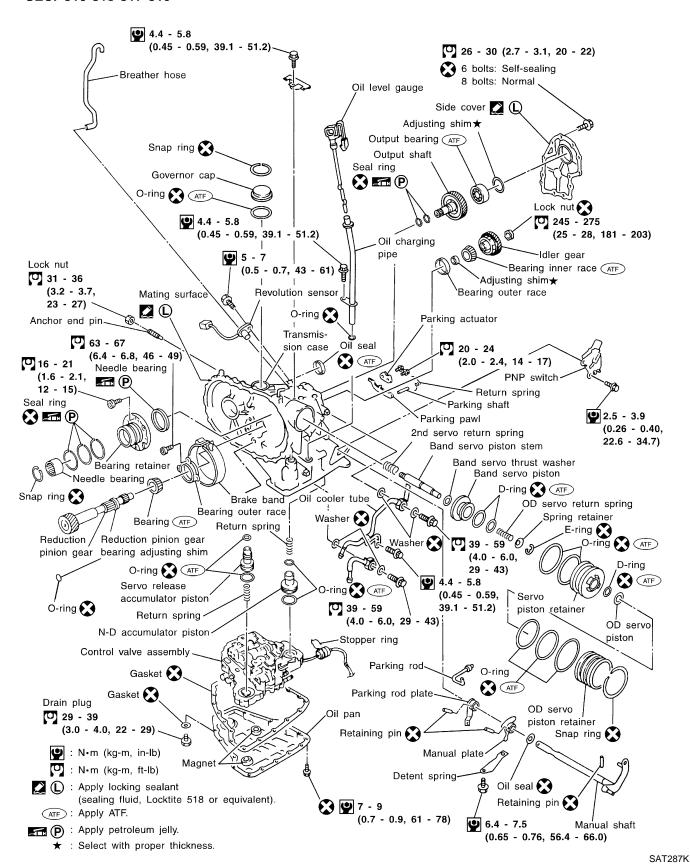
EL

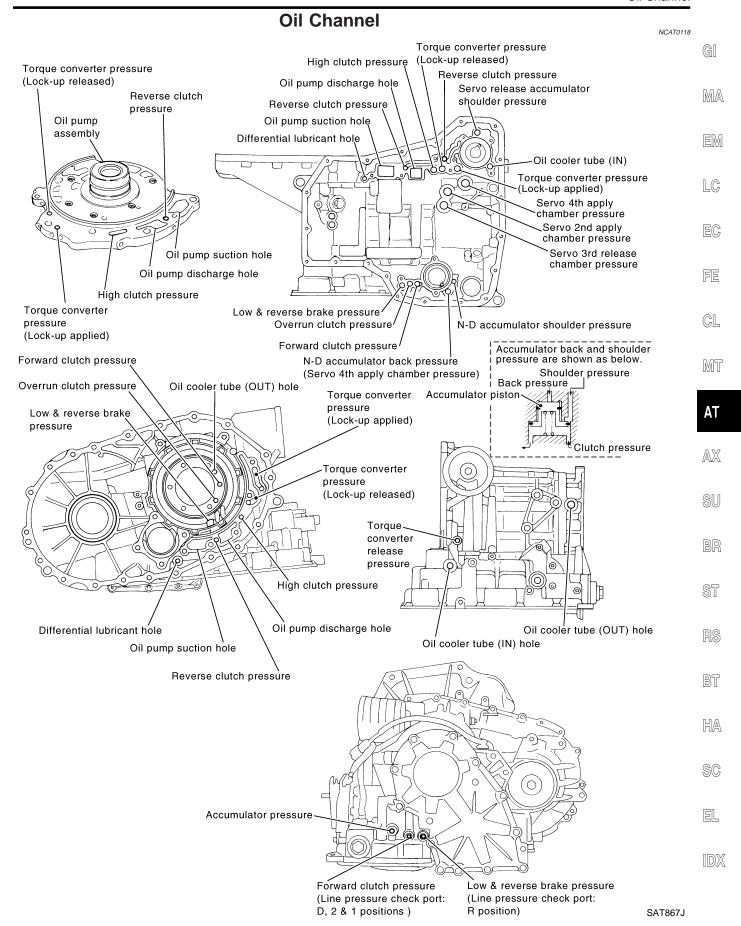




SAT936J

SEC. 310-315-317-319





Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

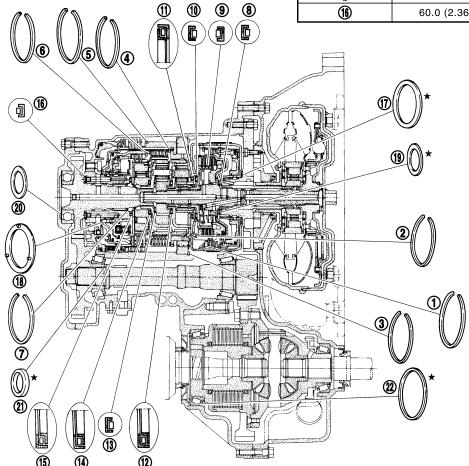
NCATO11

Outer diameter and color of thrust washers

Item number	Outer diameter mm (in)	Color
17)	72.0 (2.835)	Black
18	78.5 (3.091)	DIACK

Outer & inner diameter of needle bearings

Item number Outer diameter mm (in)		Inner diameter mm (in)
8	47.0 (1.850)	32.0 (1.260)
9	35.0 (1.378)	20.1 (0.791)
(19)	60.0 (2.362)	42.1 (1.657)
11	60.0 (2.362)	45.0 (1.772)
12	47.0 (1.850)	30.0 (1.181)
(13)	42.6 (1.677)	26.0 (1.024)
14)	48.0 (1.890)	33.5 (1.319)
15	55.0 (2.165)	40.5 (1.594)
16	60.0 (2.362)	40.1 (1.579)



★ : Select proper thickness.

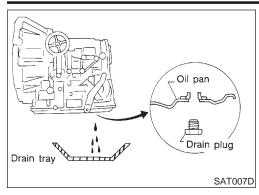
Outer & inner diameter of bearing race and adjusting shims

Outer & inner diameter of bearing race and adjusting sinins					
Item number		Outer diameter mm (in)	Inner diameter mm (in)		
	19	48.0 (1.890)	33.0 (1.299)		
	20	72.0 (2.835)	61.0 (2.402)		
	(1) 34.5 (1.358) 26.1 (1.028)		26.1 (1.028)		
22	Viscous type 105.0 (4.13)		96.0 (3.78)		
"	Conventional type	68.0 (2.677)	60.0 (2.362)		

Outer diameter of snap rings

Outer diameter of shap migs				
Item number	Outer diameter mm (in)			
1	142.0 (5.59)			
2	113.0 (4.45)			
3	162.4 (6.39)			
4	135.4 (5.33)			
5	162.3 (6.39)			
6	126.0 (4.96)			
7	40.5 (1.594)			

SAT325GC



Drain ATF through drain plug.



MA

LC

Remove torque converter.

converter assembly.

EC

FE

GL

MT

Check torque converter one-way clutch using check tool as shown at left.

ΑT

- Insert check tool into the groove of bearing support built into one-way clutch outer race.
- While fixing bearing support with check tool, rotate one-way clutch spline using flat-bladed screwdriver.

Check inner race rotates clockwise only. If not, replace torque

BR

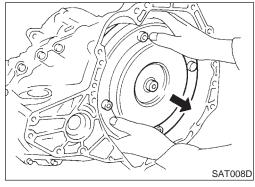
ST

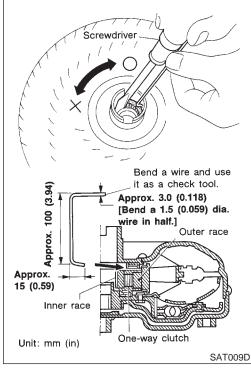
BT

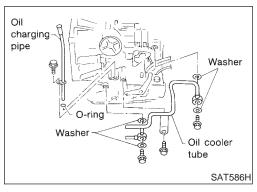
HA

SC

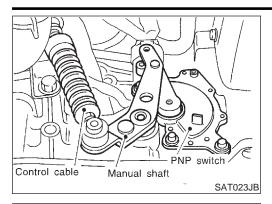
EL



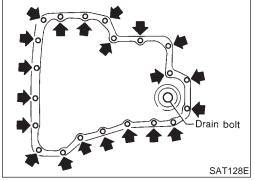




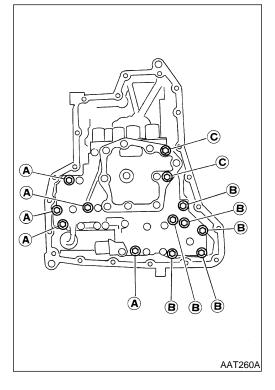
Remove oil charging pipe and oil cooler tube.



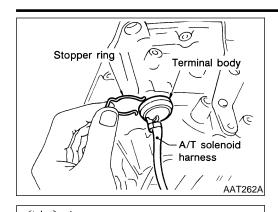
- 5. Set manual shaft to "P" position.
- 6. Remove PNP switch.



- 7. Remove oil pan and oil pan gasket.
- Do not reuse oil pan bolts.
- 8. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to LC-14, section "Radiator".
- Remove control valve assembly according to the following procedures.



a. Remove control valve assembly mounting bolts A, B and C.



- b. Remove stopper ring from terminal body.
- Push terminal body into transmission case and draw out sole-C. noid harness.



MA

EM

LC

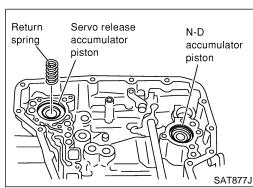
10. Remove manual valve from control valve assembly as a precaution.



FE

GL

MT



Manual valve

SAT017D

11. Remove return spring from servo release accumulator piston.

ΑT

AX

SU

- 12. Remove servo release accumulator piston with compressed ST
- 13. Remove O-rings from servo release accumulator piston.

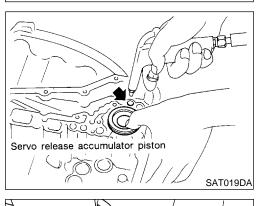
BT

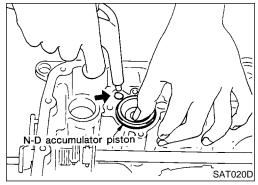
HA

SC

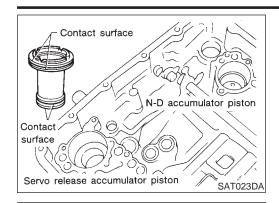
- 14. Remove N-D accumulator piston and return spring with compressed air.
- 15. Remove O-rings from N-D accumulator piston.

EL





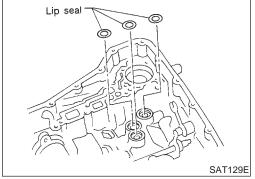
air.



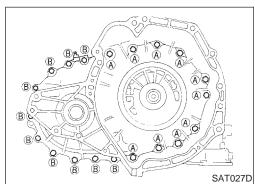
- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.

 Return springs:

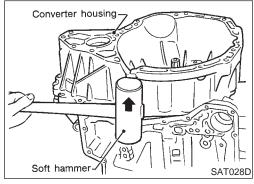
Refer to SDS, AT-399.



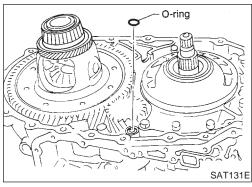
18. Remove lip seals from band servo oil port.



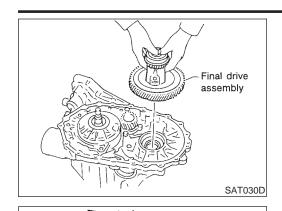
- Remove converter housing according to the following procedures.
- a. Remove converter housing mounting bolts A and B.



b. Remove converter housing.



c. Remove O-ring from differential oil port.



KV381054S0

(J34286)

20. Remove final drive assembly from transmission case.



MA

EM

LC

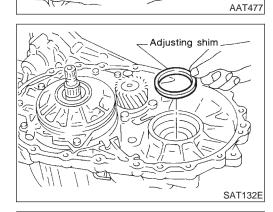
21. Remove differential side bearing outer race from transmission case.



FE

GL

MT



KV381054S0

(J34286)

22. Remove differential side bearing adjusting shim from transmission case.



AX

SU

BR

ST

23. Remove differential side bearing outer race from converter housing.

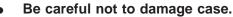




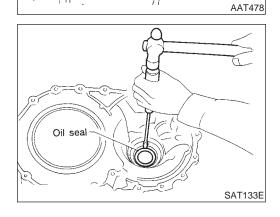
HA

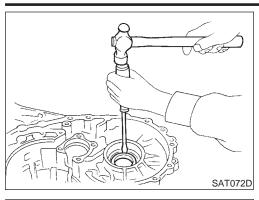


SC

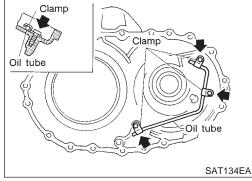




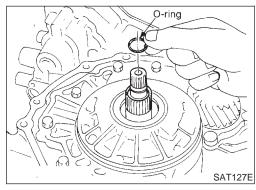




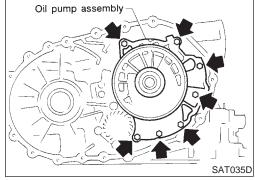
25. Remove side oil seal from transmission case using a screw-driver.



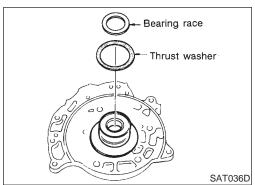
26. Remove oil tube from converter housing.



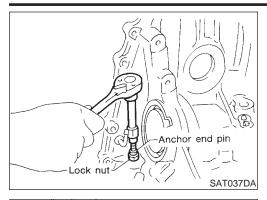
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



b. Remove oil pump assembly from transmission case.



Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- Loosen lock nut, then back off anchor end pin.
- Do not reuse anchor end pin.



MA

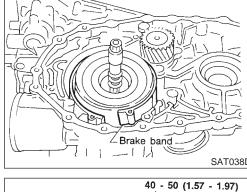
LC

Remove brake band from transmission case.



GL

MT



To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

Leave the clip in position after removing the brake band.

AT

 $\mathbb{A}\mathbb{X}$

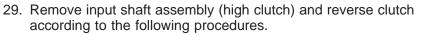
Check brake band facing for damage, cracks, wear or burns.



BT

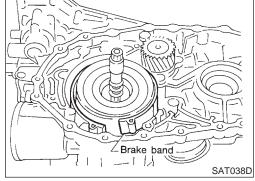
HA

SC



Remove input shaft assembly (high clutch) with reverse clutch.

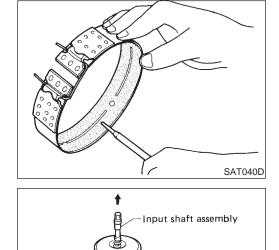


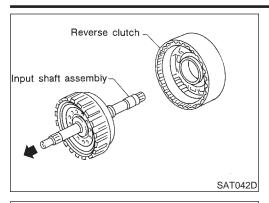


40 (1.57)

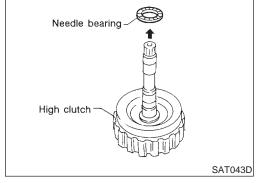
Unit: mm (in) SAT039D

SAT041D

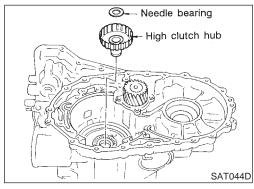




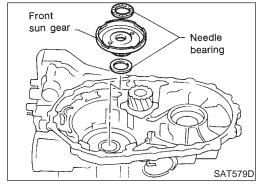
b. Remove input shaft assembly (high clutch) from reverse clutch.



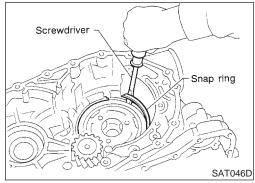
- c. Remove needle bearing from high clutch drum.
- Check input shaft assembly and needle bearing for damage or wear.



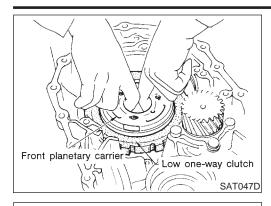
- Remove high clutch hub and needle bearing from transmission case.
- 31. Check high clutch hub and needle bearing for damage or wear.



- 32. Remove front sun gear and needle bearings from transmission case.
- 33. Check front sun gear and needle bearings for damage or wear.



- 34. Remove front planetary carrier assembly and low one-way clutch according to the following procedures.
- a. Remove snap ring using a screwdriver.

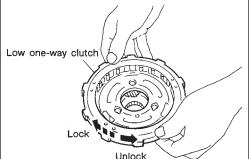


b. Remove front planetary carrier with low one-way clutch.



MA

LC

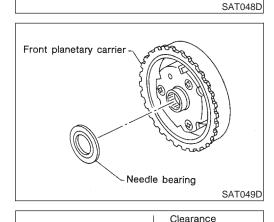


Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.

Remove low one-way clutch from front planetary carrier by rotating it in the direction of unlock.

GL

MT

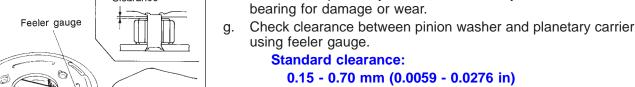


Remove needle bearing from front planetary carrier.

ΑT

AX

ST



SAT050D

0.15 - 0.70 mm (0.0059 - 0.0276 in) **Allowable limit:**

0.80 mm (0.0315 in)

HA

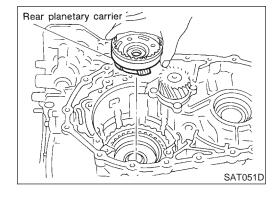
Replace front planetary carrier if the clearance exceeds allowable limit.

Check front planetary carrier, low one-way clutch and needle

SC

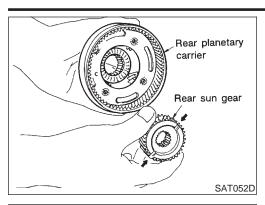
35. Remove rear planetary carrier assembly and rear sun gear according to the following procedures. Remove rear planetary carrier assembly from transmission

EL

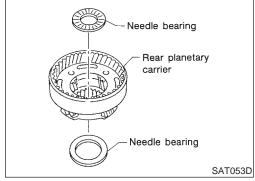


AT-299

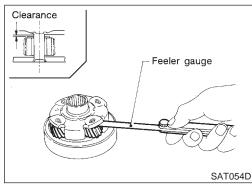
case.



b. Remove rear sun gear from rear planetary carrier.



c. Remove needle bearings from rear planetary carrier assembly.



- d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.
- e. Check clearance between pinion washer and rear planetary carrier using feeler gauge.

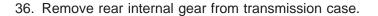
Standard clearance:

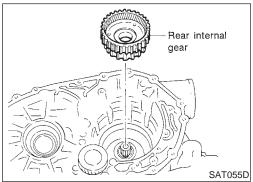
0.15 - 0.70 mm (0.0059 - 0.0276 in)

Allowable limit:

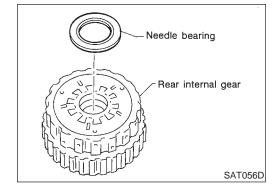
0.80 mm (0.0315 in)

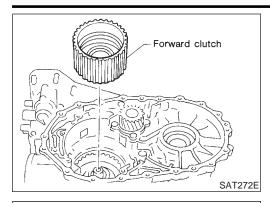
Replace rear planetary carrier if the clearance exceeds allowable limit.





- 37. Remove needle bearing from rear internal gear.
- Check needle bearing for damage or wear.





38. Remove forward clutch assembly from transmission case.



MA

EM

LC

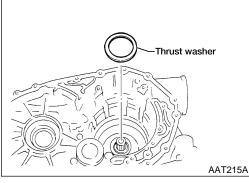
39. Remove thrust washer from transmission case.



FE

GL

MT



40. Remove output shaft assembly according to the following procedures.

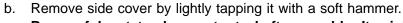
Remove side cover bolts.

ΑT

AX

SU

BR



ST

Be careful not to drop output shaft assembly. It might come out when removing side cover.

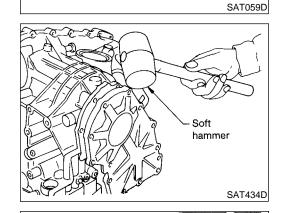
RS

BT

HA

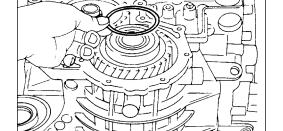
SC

EL

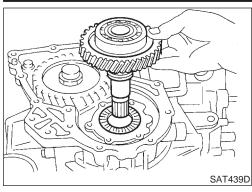


ocating.

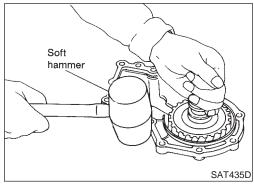
SAT440D



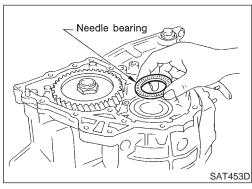
Remove adjusting shim.



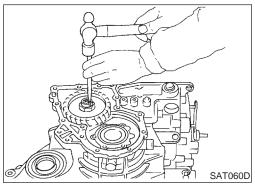
d. Remove output shaft assembly.



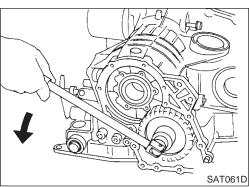
If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.



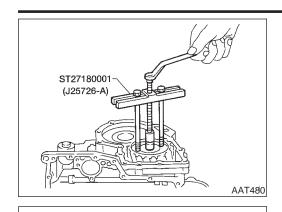
e. Remove needle bearing.



- 41. Disassemble reduction pinion gear according to the following procedures.
- a. Set manual shaft to position "P" to fix idler gear.
- b. Unlock idler gear lock nut using a pin punch.



- c. Remove idler gear lock nut.
- Do not reuse idler gear lock nut.



Remove idler gear with puller.



MA

LC

Remove reduction pinion gear.

EG

FE

GL

MT

shim

Parking pole

SAT310G

42. Remove return spring from parking shaft using a screwdriver.

Remove adjusting shim from reduction pinion gear.

ΑT

AX

SU

BR

ST

43. Draw out parking shaft and remove parking pole from transmission case.

44. Check parking pole and shaft for damage or wear.

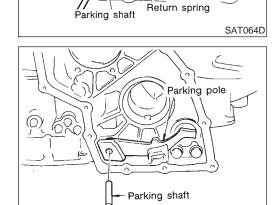
RS

BT

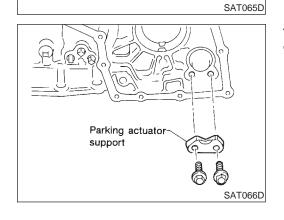
HA

SC

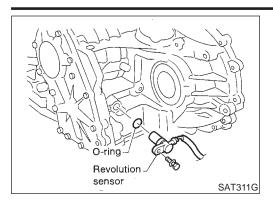
EL



Screwdriver

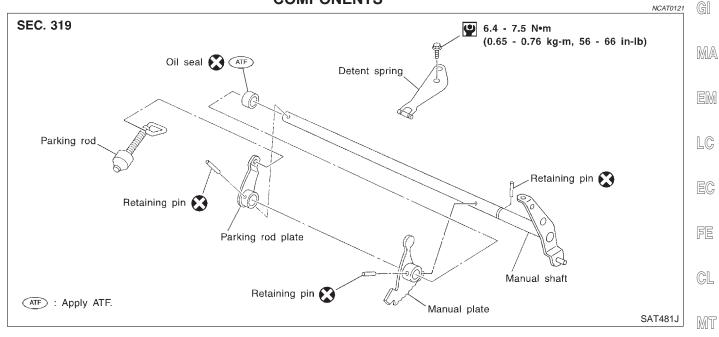


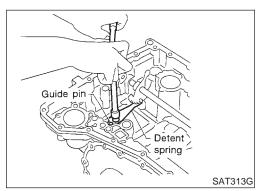
45. Remove parking actuator support from transmission case. Check parking actuator support for damage or wear.



46. Remove revolution sensor from transmission case.

Manual Shaft COMPONENTS







1. Remove detent spring from transmission case.

NCAT0122

SU

AX

ΑT

BR

ST

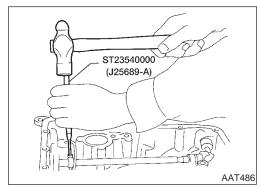
RS

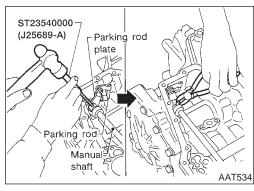
BT

HA

SC

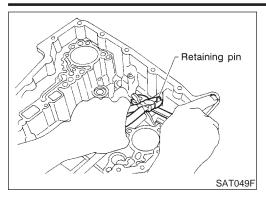
EL



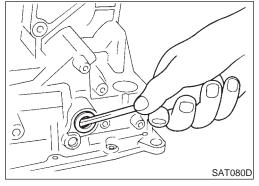


2. Drive out manual plate retaining pin.

- 3. Drive and pull out parking rod plate retaining pin.
- 4. Remove parking rod plate from manual shaft.
- 5. Draw out parking rod from transmission case.



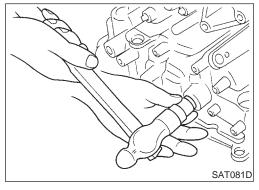
- Pull out manual shaft retaining pin.
 - Remove manual shaft and manual plate from transmission



Remove manual shaft oil seal.

INSPECTION

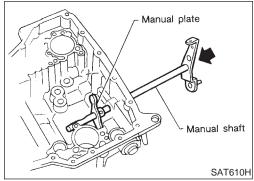
Check component parts for wear or damage. Replace if necessary.



INSTALLATION

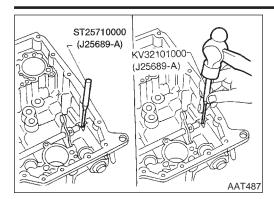
NCAT0124

- Install manual shaft oil seal.
- Apply ATF to outer surface of oil seal.



Install manual shaft and manual plate.

Manual Shaft (Cont'd)



J 000.

Parking rod plate

3. Align groove of manual shaft and hole of transmission case.

4. Install manual shaft retaining pin.



MA

EM

LC

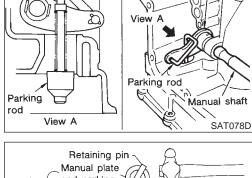
- 5. Install parking rod to parking rod plate.
- 6. Set parking rod assembly onto manual shaft.



FE

GL

MT



Parking rod plate

 Drive in manual plate retaining pin and parking rod plate retaining pin.



AX

SU

BR

ST

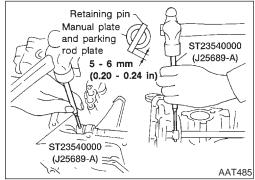
RS

BT

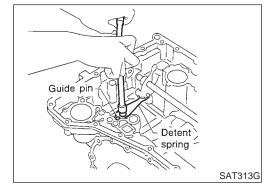
HA

SC

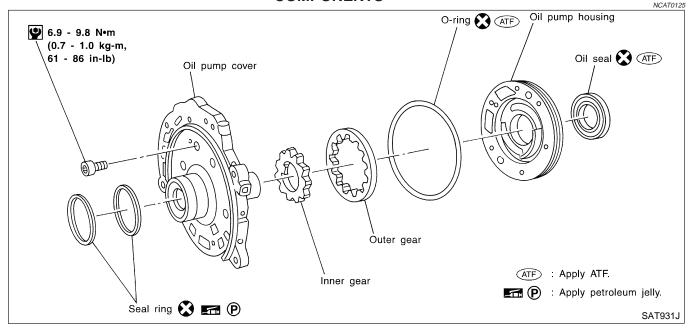
EL

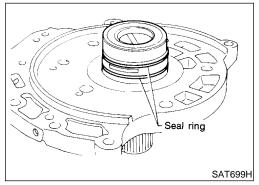


8. Install detent spring.



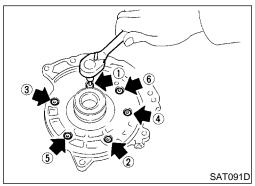
Oil Pump COMPONENTS



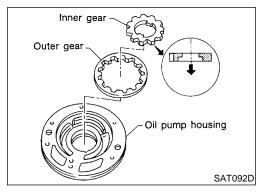


DISASSEMBLY

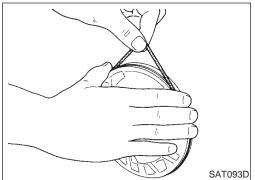
1. Remove seal rings.



2. Loosen bolts in numerical order and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.



Remove O-ring from oil pump housing.



MA



LC

5. Remove oil pump housing oil seal.

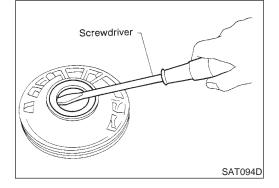
EC

FE

GL

MT

ΑT



INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and **Outer Gear**

NCAT0127S01

Check for wear or damage.

AX

ST

Side Clearances

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified range.

Standard clearance:

0.02 - 0.04 mm (0.0008 - 0.0016 in)

If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear:

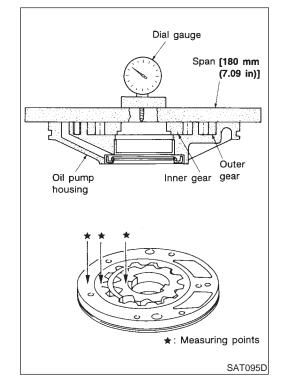
Refer to SDS, AT-392.

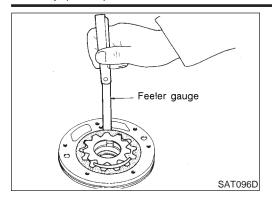
HA

If clearance is more than standard, replace whole oil pump assembly except oil pump cover.

SC

EL





Measure clearance between outer gear and oil pump housing.

Standard clearance:

Standard clearance:

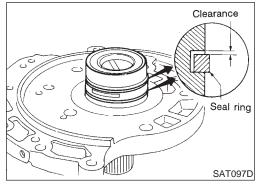
0.08 - 0.15 mm (0.0031 - 0.0059 in)

Allowable limit:

0.15 mm (0.0059 in)

If not within allowable limit, replace whole oil pump assembly

except oil pump cover.



Side Ring Clearance

NCAT0127S03

Install new seal rings onto oil pump cover.

• Measure clearance between seal ring and ring groove.

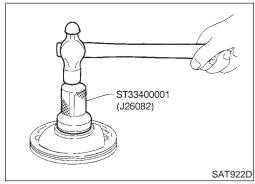
Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

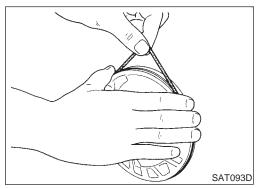
If not within allowable limit, replace oil pump cover assembly.



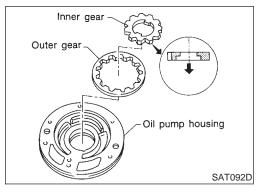
ASSEMBLY

NCAT0128

1. Install oil seal on oil pump housing.

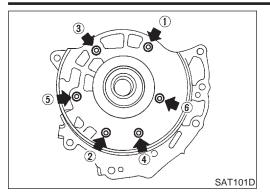


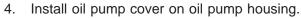
- 2. Install O-ring on oil pump housing.
- Apply ATF to O-ring.



- 3. Install inner and outer gears on oil pump housing.
- Take care with the direction of the inner gear.

Oil Pump (Cont'd)





a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.

o. Tighten bolts in numerical order.



EM

LC

 Install new seal rings carefully after packing ring groove with petroleum jelly.

EC

Do not spread gap of seal ring excessively while installing. It may deform the ring.

FE

GL

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

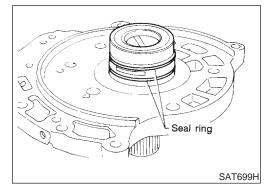
RS

BT

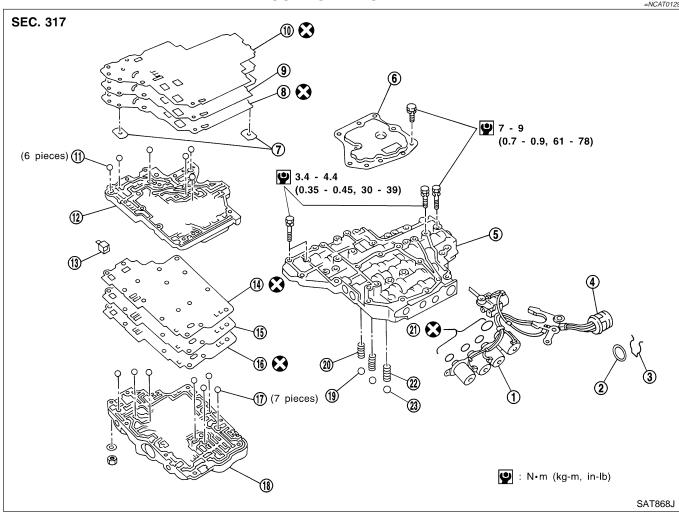
HA

SC

EL



Control Valve Assembly COMPONENTS



- Solenoid valve assembly
- 2. O-ring
- Clip 3.
- Terminal body 4.
- 5. Control valve lower body
- 6. Oil strainer
- 7. Support plate
- Lower inter separating gasket

- Separating plate
- 10. Lower separating gasket
- 11. Steel ball
- 12. Control valve inter body
- 13. Pilot filter
- 14. Upper inter separating gasket
- 15. Separating plate
- 16. Upper separating gasket

- 17. Steel ball
- 18. Control valve upper body
- 19. Check ball
- 20. Oil cooler relief valve spring
- 21. O-ring
- 22. T/C pressure holding spring
- 23. Check ball

Disassemble upper, inter and lower bodies.

=NCAT0130

Bolt length, number and location:

Bolt symbol	А	В	С	D	E	F	G
Bolt length "\ell"	13.5 mm (0.531 in)	58.0 mm (2.283 in)	40.0 mm (1.575 in)	66.0 mm (2.598 in)	33.0 mm (1.299 in)	78.0 mm (3.071 in)	18.0 mm (0.709 in)
Number of bolts	6	3	6	11	2	2	1

EM

LC

EC

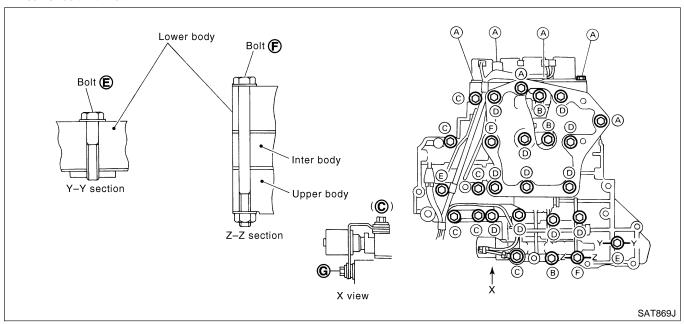
FE

GL

MA

GI

F: Reamer bolt with nut



valve assembly.

ΑT

MT

AX

SU

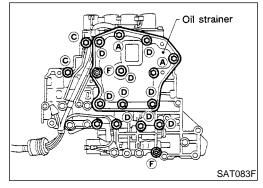
Remove bolts A, D and F, and remove oil strainer from control ST

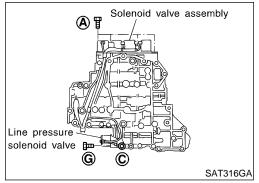
BT

HA

Remove solenoid valve assembly and line pressure solenoid SC

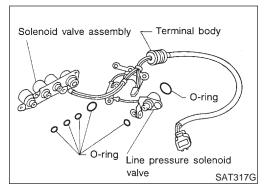
EL



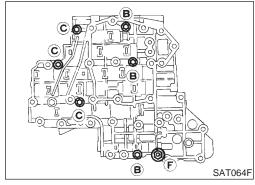


valve from control valve assembly. Be careful not to lose the line pressure solenoid valve

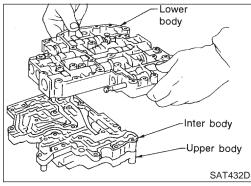
spring.



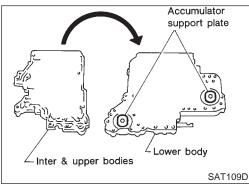
3. Remove O-rings from solenoid valves and terminal body.



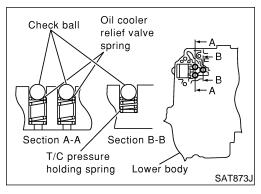
4. Place upper body facedown, and remove bolts B, C and F.



5. Remove lower body from inter body.

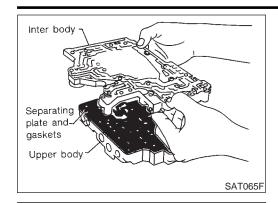


6. Turn over lower body, and accumulator support plates.



- 7. Remove bolts E, separating plate and separating gaskets from lower body.
- 8. Remove check balls, oil cooler relief valve springs and T/C pressure holding spring from lower body.
- Be careful not to lose steel balls and relief valve springs.

Control Valve Assembly (Cont'd)



- Remove inter body from upper body.
- 10. Remove pilot filter, separating plate and gaskets from upper



MA

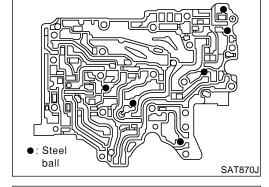
LC

EC

FE

GL

- 11. Check to see that steel balls are properly positioned in inter body and then remove them.
- Be careful not to lose steel balls.



: Steel ball

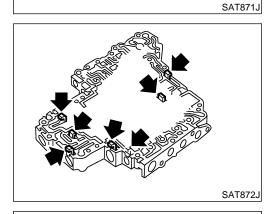
- 12. Check to see that steel balls are properly positioned in upper body and then remove them.
- Be careful not to lose steel balls.



MT

AX

SU



INSPECTION

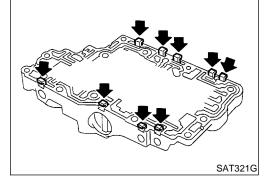
Lower and Upper Bodies

Check to see that retainer plates are properly positioned in lower body.

BT

HA

Check to see that retainer plates are properly positioned in SC upper body.

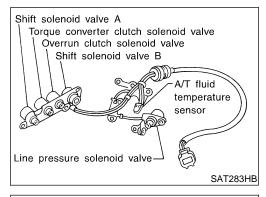


Net Oil strainer SAT115D

Oil Strainer

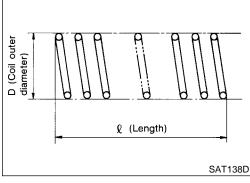
Check wire netting of oil strainer for damage.

NCAT0131S02



Shift Solenoid Valves A and B, Line Pressure Solenoid valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

Refer to "Resistance Check", AT-156, 162 and 207.



Oil Cooler Relief Valve Spring

NCAT0131S04

- Check springs for damage or deformation.
- Measure free length and outer diameter.

Inspection standard:

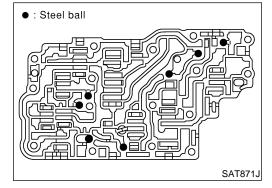
Unit: mm (in)

Part No.	ℓ	D
31872 31X00	17.0 (0.669)	8.0 (0.315)

ASSEMBLY

NCAT0132

- 1. Install upper, inter and lower body.
- Place oil circuit of upper body face up. Install steel balls in their proper positions.



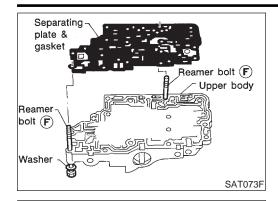
- Upper inter separating gasket

 Separating plate

 Upper separating plate
- b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.
- Always use new gaskets.

SAT072F

Control Valve Assembly (Cont'd)



Pilot filter

c. Install reamer bolts **F** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a seat.

GI

MA

EM

LC

d. Install pilot filter.

EC

FE

GL

MT

•: Steel ball SAT870J

SAT074F

e. Place inter body as shown in the illustration. Install steel balls in their proper positions.

AX

ΑT

SU

BK

Install inter body on upper body using reamer bolts **F** as

- guides.

 Be careful not to dislocate or drop steel balls.
- RS

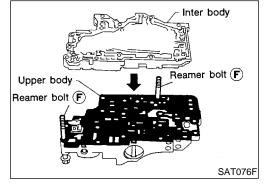
BT

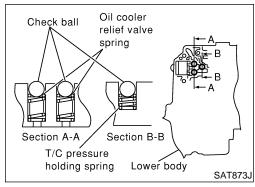
HA

SC

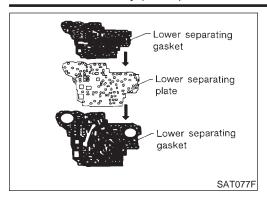
g. Install check balls, oil cooler relief valve springs and T/C pressure holding spring in their proper positions in lower body.

EL

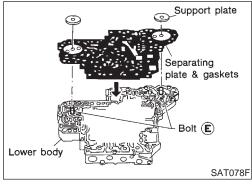




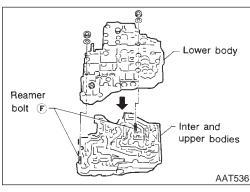
Control Valve Assembly (Cont'd)



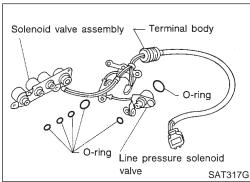
h. Install lower separating gasket, inner separating gasket and lower separating plate in order shown in the illustration.



- i. Install bolts **E** from bottom of lower body. Using bolt **E** as guides, install separating plate and gaskets as a set.
- j. Install support plates on lower body.



k. Install lower body on inter body using reamer bolts **F** as guides and tighten reamer bolts **F** slightly.



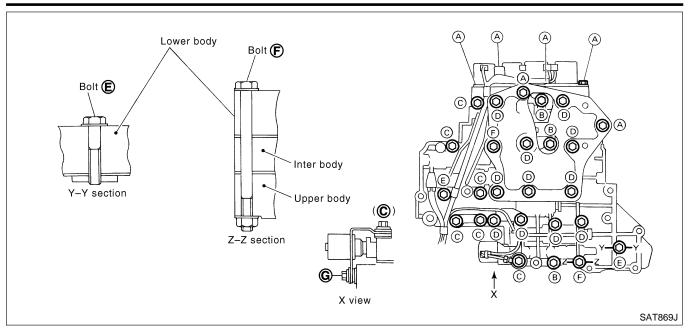
- 2. Install O-rings to solenoid valves and terminal body.
- Apply ATF to O-rings.

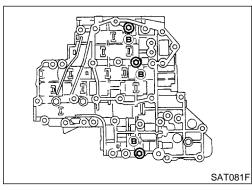
Install and tighten bolts.

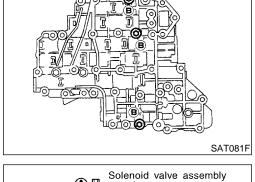
Bolt length, number and location:

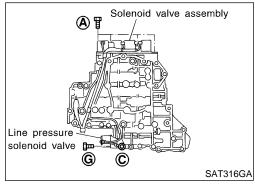
Bolt symbol	Α	В	С	D	E	F	G
Bolt length "ℓ"	13.5 mm (0.531 in)	58.0 mm (2.283 in)	44.0 mm (1.732 in)	66.0 mm (2.598 in)	33.0 mm (1.299 in)	78.0 mm (3.071 in)	18.0 mm (0.709 in)
Number of bolts	6	3	6	11	2	2	1

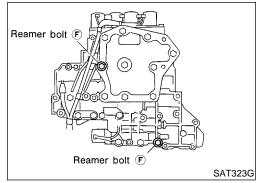
F: Reamer bolt with nut











Install and tighten bolts **B** to specified torque.

9 : 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

b. Install solenoid valve assembly and line pressure solenoid valve to lower body.

Remove reamer bolts F and set oil strainer on control valve assembly.

Reinstall reamer bolts F from lower body side.

GI

MA

EM

LC

EC

FE

GL

MT

ΑT

AX

SU

BR

ST

RS

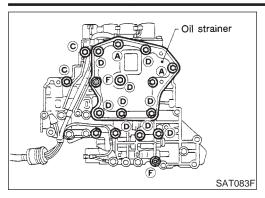
BT

HA

SC

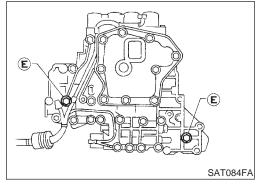
EL

Control Valve Assembly (Cont'd)



e. Tighten bolts A, C, D and F to specified torque.

○ : 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



f. Tighten bolts **E** to specified torque.

(0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)

Control Valve Upper Body

COMPONENTS

Numbers preceding valve springs correspond with those shown in SDS table on page AT-390.



MA

LC

EC

FE

GL

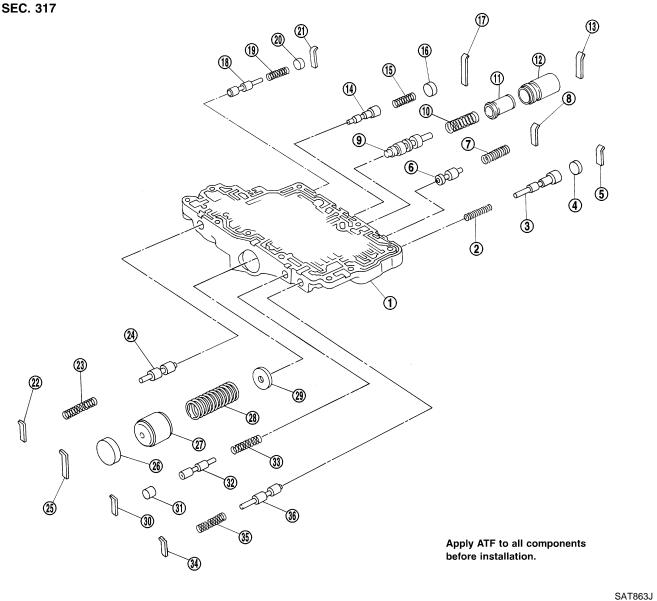
MT

ΑT

AX

SU

ST



1.	Control	valve	upper	body

- 2. Return spring
- 3. Overrun clutch reducing valve
- 4. Plug
- 5. Retainer plate
- 6. Torque converter relief valve
- 7. Return spring
- 8. Retainer plate
- Torque converter clutch control valve
- 10. Return spring
- 11. Plug
- 12. Sleeve

- 13. Retainer plate
- 14. 1-2 accumulator valve
- 15. Return spring
- 16. Plug
- 17. Retainer plate
- 18. Cooler check valve
- 19. Return spring
- 20. Plug
- 21. Retainer plate
- 22. Retainer plate
- 23. Return spring
- 24. Pilot valve

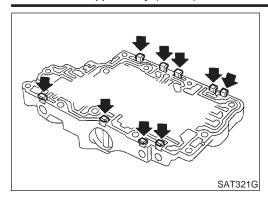
- 25. Retainer plate
- 26. Plug
- 27. 1-2 accumulator piston
- 28. Return spring
- 29. 1-2 accumulator retainer plate
- 30. Retainer plate
- 31. Plug
- 32. 1st reducing valve
- 33. Return spring
- 34. Retainer plate
- 35. Return spring
- 36. 3-2 timing valve

EL

[DX

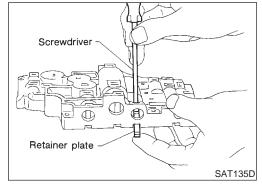
HA

SC

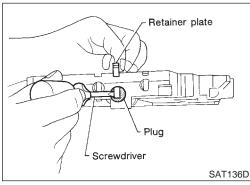


NCAT0134

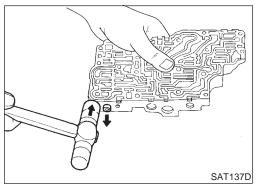
- Remove valves at retainer plates.
- Do not use a magnetic "hand".



a. Use a screwdriver to remove retainer plates.



- b. Remove retainer plates while holding spring, plugs or sleeves.
- Remove plugs slowly to prevent internal parts from jumping out.



- c. Place mating surface of valve body face down, and remove internal parts.
- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.

(Coil outer of (Tength)

INSPECTION Valve Spring

NCAT0135

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

Inspection standard:

Refer to SDS, AT-390.

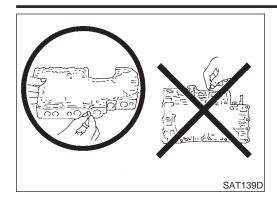
Replace valve springs if deformed or fatigued.

Control Valves

NCAT0135S02

Check sliding surfaces of valves, sleeves and plugs.

Control Valve Upper Body (Cont'd)



ASSEMBLY

Lay control valve body down when installing valves. Do not stand the control valve body upright.



MA

EM

LC

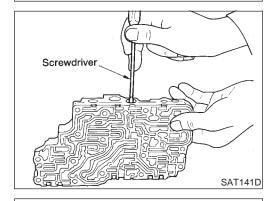
Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

EC

Be careful not to scratch or damage valve body.

GL

MT



Valve ATF

SAT140DA

(ATF)

ATF : Apply ATF.

Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.

AX

AT

ST

1-2 Accumulator Valve

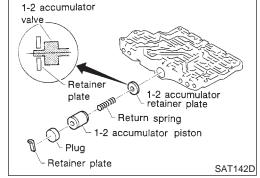
Install 1-2 accumulator valve. Align 1-2 accumulator retainer

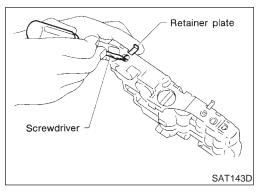
plate from opposite side of control valve body. Install return spring, 1-2 accumulator piston and plug.

HA

SC

EL

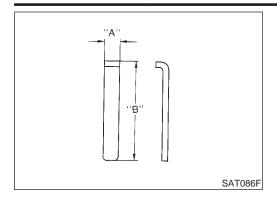




Install retainer plates.

Install retainer plate while pushing plug or return spring.

Control Valve Upper Body (Cont'd)



Retainer Plate (for control valve upper body) Refer to AT-321.

NCAT0136S02
Unit: mm (in)

Name of valve and piston	No.	Length A	Length B	
Pilot valve	22		21.5 (0.846)	
1-2 accumulator valve	17		20 F (1 F1C)	
1-2 accumulator piston	25		38.5 (1.516)	
1st reducing valve	30	6.0 (0.236)	21.5 (0.846)	
Overrun clutch reducing valve	5		24.0 (0.945)	
Torque converter relief valve	8		21.5 (0.846)	
Torque converter clutch control valve	13		28.0 (1.102)	
3-2 timing valve	34		21.5 (0.846)	
Cooler check valve	21		24.0 (0.945)	

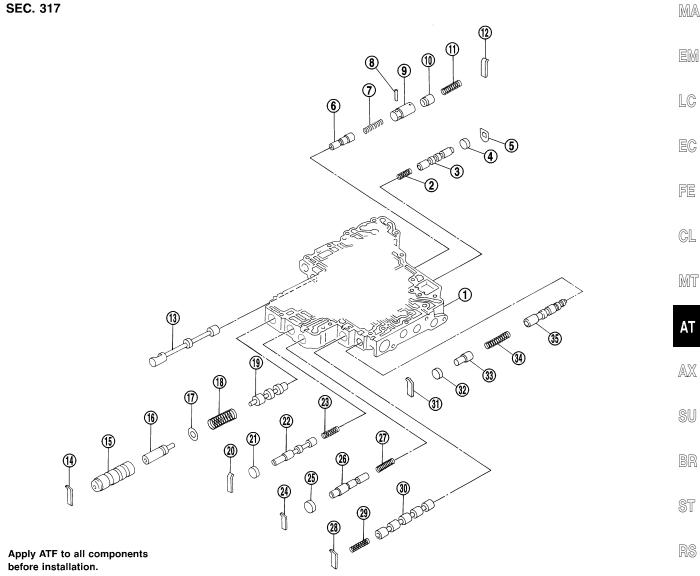
Install proper retainer plates.

Control Valve Lower Body

COMPONENTS

Numbers preceding valve springs correspond with those shown in SDS table on page AT-390.

GI =NCAT0137



1.	Control	valve	lower	pody	/

- Return spring 2.
- 3. Shift valve B
- 4. Plug
- 5. Retainer plate
- 6. Pressure modifier valve
- 7. Return spring
- 8. Parallel pin
- Sleeve 9.
- 10. Piston
- Return spring
- 12. Retainer plate

- 13. Manual valve
- 14. Retainer plate
- 15. Sleeve
- 16. Plug
- 17. Spring seat
- Return spring
- 19. Pressure regulator valve
- 20. Retainer plate
- 21. Plug
- 22. Overrun clutch control valve
- 23. Return spring
- 24. Retainer plate

- 25. Plug
- 26. Accumulator control valve
- 27. Return spring
- 28. Retainer plate
- 29. Return spring
- 30. Shift valve A
- 31. Retainer plate
- 32. Plug
- 33. Plug
- 34. Return spring
- 35. Shuttle control valve

BT

HA

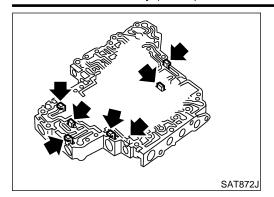
SC

EL

[DX

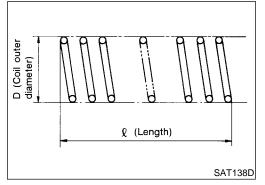
SAT864J

Control Valve Lower Body (Cont'd)



DISASSEMBLY

Remove valves at retainer plate. For removal procedures, refer to AT-313. NCAT0138



INSPECTION

Valve Springs

NCAT0139

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-390.

Replace valve springs if deformed or fatigued.

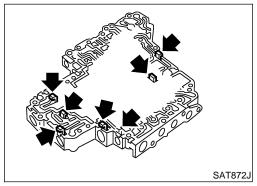
Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

ASSEMBLY

NCAT0140

Install control valves. For installation procedures, refer to AT-390.



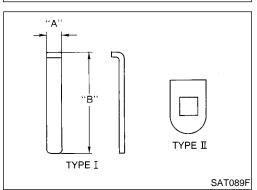
Retainer Plate (for control valve lower body) Refer to AT-325.

NCAT0140S01

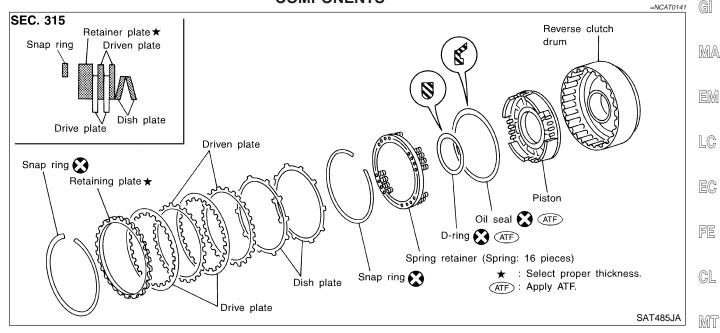
Unit: mm (in)

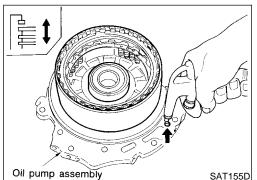
Name of control valve	No.	Length A	Length B	Туре
Pressure regulator valve	14	6.0 (0.236)	28.0 (1.102)	I
Accumulator control valve	24			
Shift valve A	28			
Overrun clutch control valve	20			
Pressure modifier valve	12			
Shuttle control valve	31			
Shift valve B	5	-	_	=

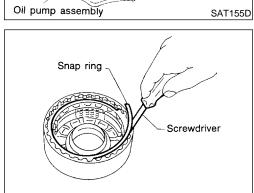
Install proper retainer plates.

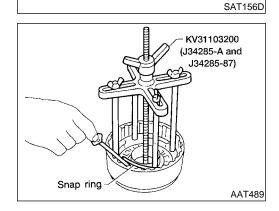


Reverse Clutch COMPONENTS









DISASSEMBLY

1. Check operation of reverse clutch.

Install seal ring onto drum support of oil pump cover and install

reverse clutch assembly. Apply compressed air to oil hole. b. Check to see that retaining plate moves to snap ring.

c. If retaining plate does not contact snap ring:

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

2. Remove snap ring.

3. Remove drive plates, driven plates, retaining plate, and dish plates.

4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.

Set Tool directly above springs.

Do not expand snap ring excessively.

5. Remove spring retainer and return springs.

NCAT0142

 $\mathbb{A}\mathbb{X}$

ΑT

SU

ST

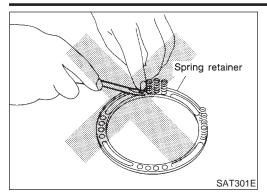
D@

BT

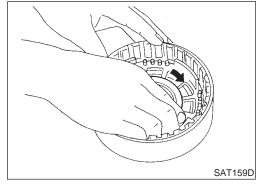
HA

SC

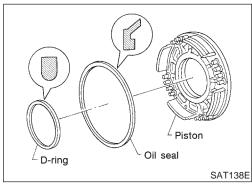
EL



Do not remove return springs from spring retainer.



6. Remove piston from reverse clutch drum by turning it.



7. Remove D-ring and oil seal from piston.

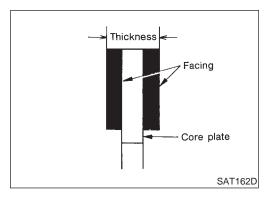
INSPECTION

NCAT0143

Reverse Clutch Snap Ring, Spring Retainer and Return Springs

NCAT0143S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.



Reverse Clutch Drive Plates

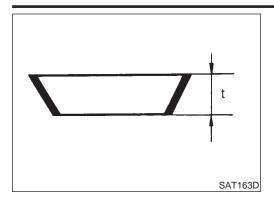
NCAT0143S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value: 2.0 mm (0.079 in) Wear limit: 1.8 mm (0.071 in)

If not within wear limit, replace.



Check air flows through

Piston Oil seal X ATF

ball hole.

Reverse Clutch Dish Plates

Check for deformation or damage.

Measure thickness of dish plate.

Thickness of dish plate "t": 2.8 mm (0.110 in)

If deformed or fatigued, replace.

NCAT0143S03

MA

LC

Reverse Clutch Piston

Make sure check balls are not fixed.

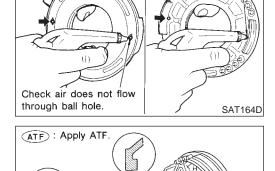
NCAT0143S04

Apply compressed air to check ball oil hole opposite the return spring. Make sure that there is no air leakage.

Apply compressed air to oil hole on return spring side to make sure air leaks past ball.

GL

MT



ASSEMBLY

Install D-ring and oil seal on piston.

Take care with the direction of the oil seal.

Apply ATF to both parts.

ΑT

NCAT0144

AX

ST

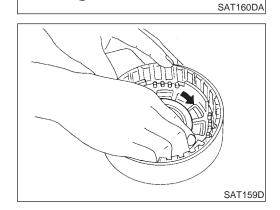
Install piston assembly by turning it slowly.

Apply ATF to inner surface of drum.

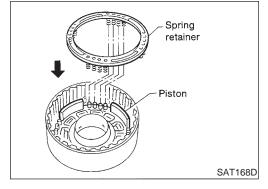
HA

EL

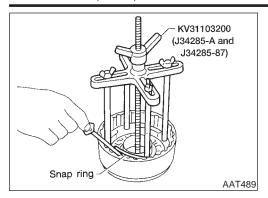
SC



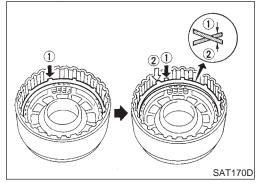
LD-ring 🔀 ATF



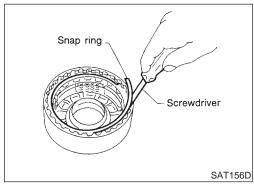
Install return springs and spring retainer on piston.



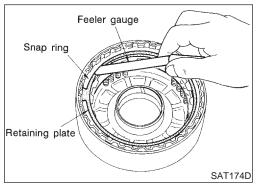
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly above return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
- Do not align the projections of any two dish plates.
- Take care with the order and direction of plates.



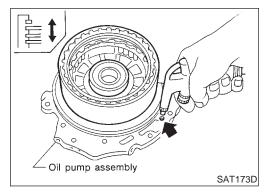
6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

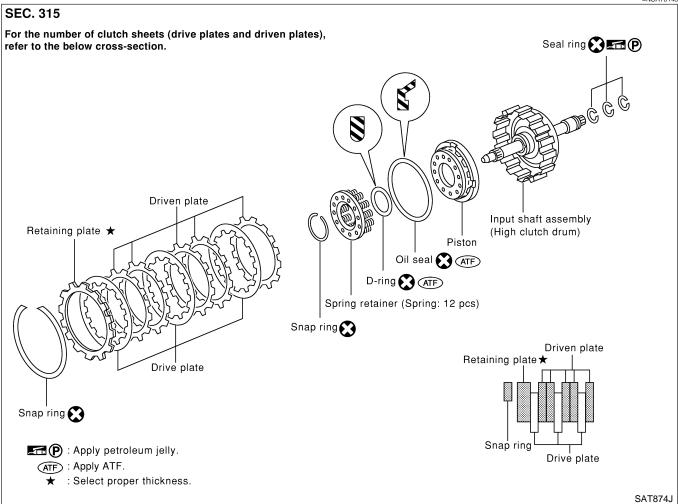
Specified clearance:

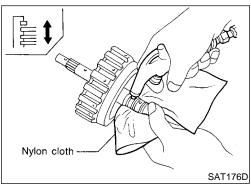
Standard: 0.5 - 0.8 mm (0.020 - 0.031 in) Allowable limit: 1.2 mm (0.047 in) Retaining plate: Refer to SDS, AT-390.

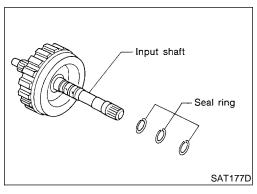


Check operation of reverse clutch. Refer to "Reverse Clutch", AT-327.

High Clutch COMPONENTS







DISASSEMBLY

- Check operation of high clutch.
- Apply compressed air to oil hole of input shaft.
- Stop up a hole on opposite side of input shaft.
- b. Check to see that retaining plate moves to snap ring.
- C. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.

2.

Remove seal rings from input shaft.

GI

MA

EM

LC

EC

FE

GL

MT

AX

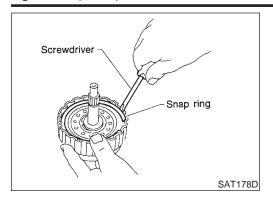
SU

BT

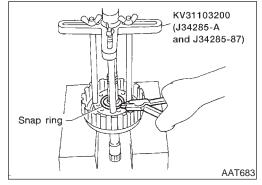
HA

SC

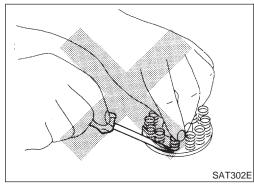
EL



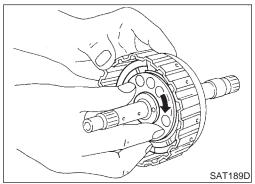
- 3. Remove snap ring.
- 4. Remove drive plates, driven plates and retaining plate.



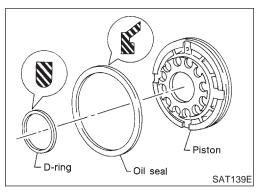
- 5. Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
- Set Tool directly above springs.
- Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



Do not remove return spring from spring retainer.



7. Remove piston from high clutch drum by turning it.



8. Remove D-ring and oil seal from piston.

INSPECTION

Reverse Clutch Snap Ring, Spring Retainer and Return **Springs**

NCAT0147S01

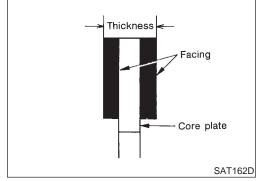
- Check for deformation, fatigue or damage.
- Replace if necessary.

MA

When replacing spring retainer and return springs, replace them as a set.

LC

EC



High Clutch Drive Plates

NCAT0147S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

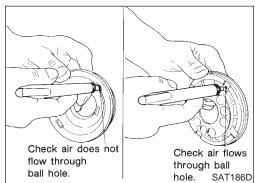
Standard value: 2.0 mm (0.079 in)

Wear limit: 1.8 mm (0.071 in)

GL

If not within wear limit, replace.

MT



High Clutch Piston

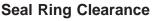
NCAT0147S03

Make sure check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

ΑT

Apply compressed air to oil hole on return spring side to make sure air leaks past ball.





Install new seal rings onto input shaft.

Measure clearance between seal ring and ring groove.

Standard clearance:

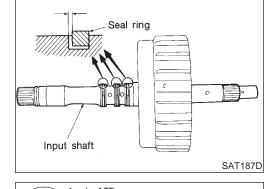
0.08 - 0.23 mm (0.0031 - 0.0091 in)

Allowable limit:

0.23 mm (0.0091 in)

If not within wear limit, replace input shaft assembly.

HA



ASSEMBLY

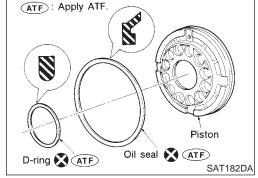
Install D-ring and oil seal on piston.

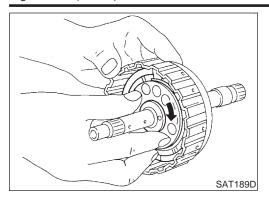
SC NCAT0148

- Take care with the direction of the oil seal.

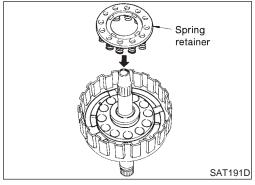
EL

Apply ATF to both parts.

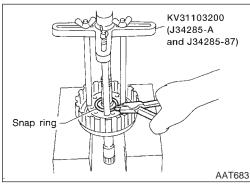




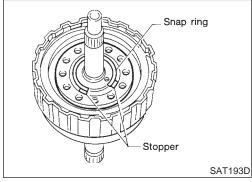
- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.



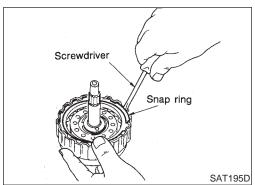
3. Install return springs and spring retainer on piston.



- Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly above return springs.



Do not align snap ring gap with spring retainer stopper.

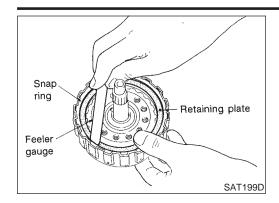


5. Install drive plates, driven plates and retaining plate.

Take care with the order and direction of plates.

6. Install snap ring.

High Clutch (Cont'd)



章 ‡

Nylon cloth

7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard: 1.4 - 1.8 mm (0.055 - 0.071 in)

Allowable limit: 2.4 mm (0.094 in)

Retaining plate:

Refer to SDS, AT-390.

EM

MA

GI

Check operation of high clutch.

LC

Refer to "High Clutch", AT-331.

EG

FE

GL

MT

Install seal rings to input shaft.

Apply petroleum jelly to seal rings.

AT

AX

SU

BR

ST

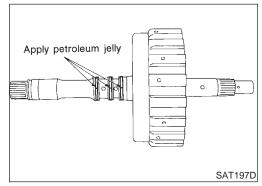
RS

BT

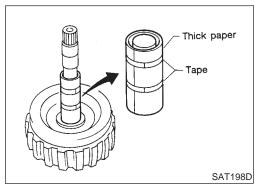
HA

SC

EL

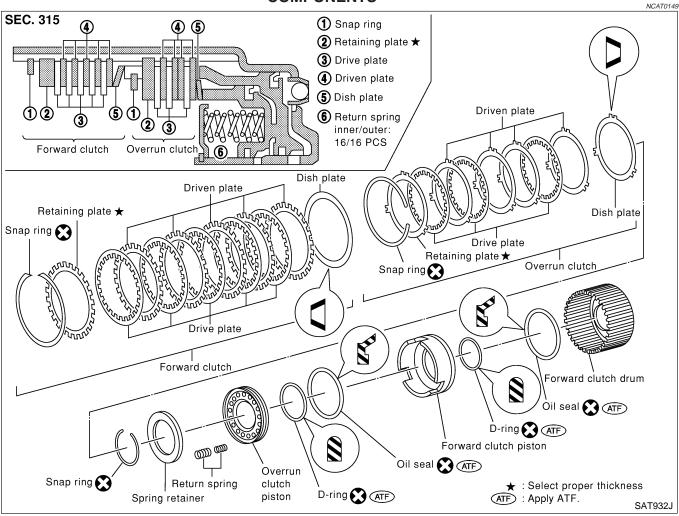


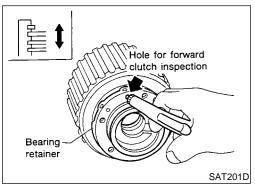
SAT196D

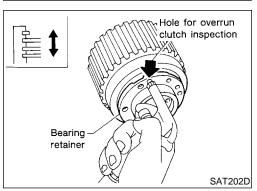


Roll paper around seal rings to prevent seal rings from spreading.

Forward Clutch and Overrun Clutch COMPONENTS





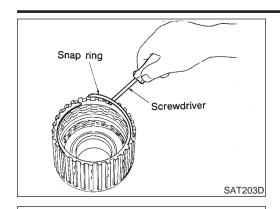


DISASSEMBLY

NCAT0150

- 1. Check operation of forward clutch and overrun clutch.
- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.

Forward Clutch and Overrun Clutch (Cont'd)



- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.



MA



LG



5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.









Screwdriver
Snap
ring
SAT204D

KV31103200
(J34285-A

Snap ring

AAT685

and J34285-87)

6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.



- Set Tool directly above return springs.
- Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.





BR



- Forward clutch piston

 Overrun clutch piston

 SAT216D
- Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



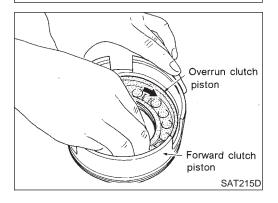
RT



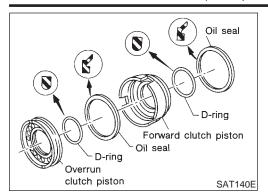
Remove overrun clutch piston from forward clutch piston by turning it.



SC



Forward Clutch and Overrun Clutch (Cont'd)



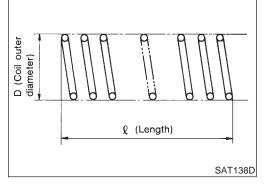
10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.

INSPECTION Snap Rings and Spring Retainer

NCAT0151

NCAT0151S01

• Check for deformation, fatigue or damage.



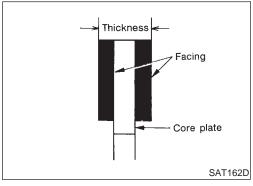
Forward Clutch and Overrun Clutch Return Springs

Check for deformation or damage.

Measure free length and outer diameter.

Inspection standard: Refer to SDS, AT-392.

Replace if deformed or fatigued.



Forward Clutch and Overrun Clutch Drive Plates

NCAT0151S03

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate:

Forward clutch

Standard value: 1.8 mm (0.071 in)

Wear limit: 1.6 mm (0.063 in)

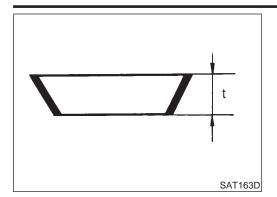
Overrun clutch

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.

Forward Clutch and Overrun Clutch (Cont'd)



Forward Clutch and Overrun Clutch Dish Plates

Check for deformation or damage.

Measure thickness of dish plate.

Thickness of dish plate "t":

Forward clutch: 2.5 mm (0.098 in) Overrun clutch: 2.15 mm (0.0846 in)

If deformed or fatigued, replace.

NCAT0151S05

MA

LC

Forward Clutch Drum

Make sure check balls are not fixed.

Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.

Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

GL

MT

ΑT



sure air leaks past ball.

Make sure check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side. Make

NCAT0151S06

ASSEMBLY

Install D-rings and oil seals on forward clutch piston and overrun clutch piston.

Take care with direction of oil seal.

Apply ATF to both parts.

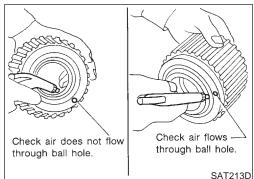
HA

Install overrun clutch piston assembly on forward clutch piston while turning it slowly.

Apply ATF to inner surface of forward clutch piston.

EL

SC

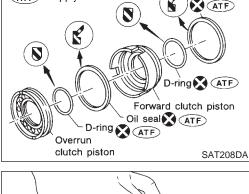


(A

Check air does not flow

(ATF): Apply ATF.

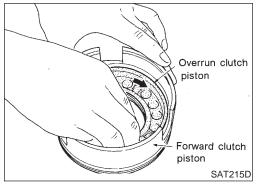
through ball hole.



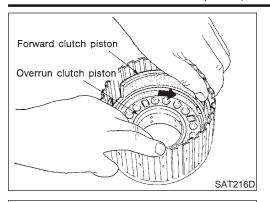
Check air flows

through ball hole.

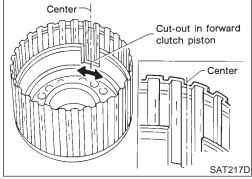
SAT212D



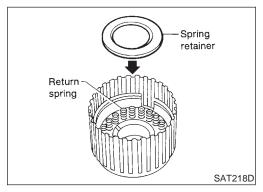
Forward Clutch and Overrun Clutch (Cont'd)



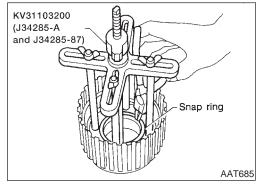
- Install forward clutch piston assembly on forward clutch drum while turning it slowly.
- Apply ATF to inner surface of drum.



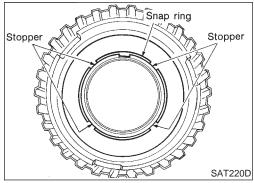
4. Align notch in forward clutch piston with groove in forward clutch drum.



- 5. Install return spring on piston.
- 6. Install spring retainer on return springs.

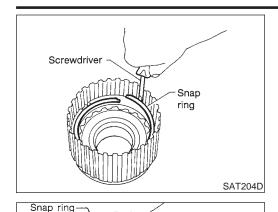


- 7. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly above return springs.



Do not align snap ring gap with spring retainer stopper.

Forward Clutch and Overrun Clutch (Cont'd)



Feeler gauge

Snap ring

Retaining

SAT227D

SAT203D

plate

Screwdriver

8. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.

9. Install snap ring for overrun clutch.

MA

en/a

LG

nd

 Measure clearance between overrun clutch retaining plate and snap ring.
 If not within allowable limit, select proper retaining plate.

EC

Specified clearance:

Standard: 1.0 - 1.4 mm (0.039 - 0.055 in)

FE

Allowable limit: 2.0 mm (0.079 in)

Overrun clutch retaining plate:

Refer to SDS, AT-391.

GL

MT

11. Install drive plates, driven plates, retaining plate and dish plate

AT

Take care with the order and direction of plates.

12. Install snap ring for forward clutch.

for forward clutch.

 $\mathbb{A}\mathbb{X}$

SU

d ST

 Measure clearance between forward clutch retaining plate and snap ring.
 If not within allowable limit, select proper retaining plate.

91

Specified clearance:

Standard: 0.45 - 0.85 mm (0.0177 - 0.0335 in)

Allowable limit: 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to SDS, AT-391.

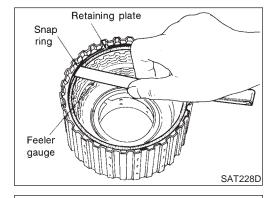
HA

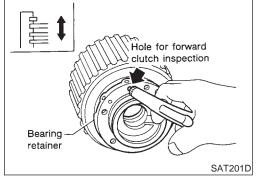
14. Check operation of forward clutch.

Refer to "Forward Clutch and Overrun Clutch", AT-336.

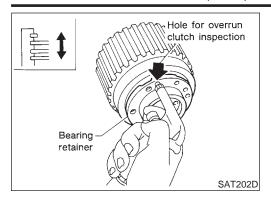
SC

EL



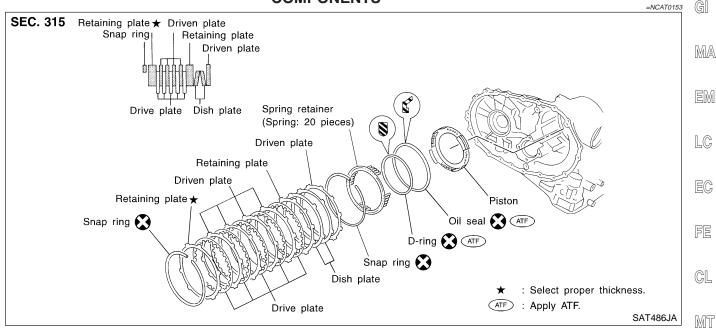


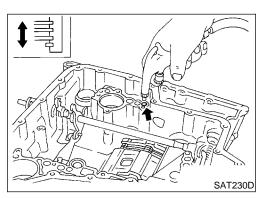
Forward Clutch and Overrun Clutch (Cont'd)



15. Check operation of overrun clutch. Refer to "Forward Clutch and Overrun Clutch", AT-336.

Low & Reverse Brake COMPONENTS







Check operation of low & reverse brake.

Apply compressed air to oil hole of transmission case.

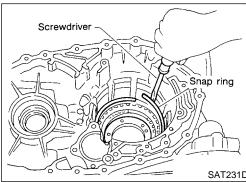
Check to see that retaining plate moves to snap ring. b.

If retaining plate does not contact snap ring:

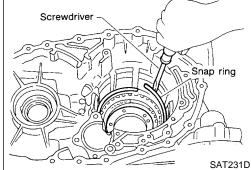
D-ring might be damaged.

Oil seal might be damaged.

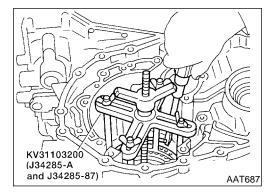
Fluid might be leaking past piston check ball.



- Stand transmission case.
- Remove snap ring.
- Remove drive plates, driven plates, retaining plate from transmission case.



- Set Tool on spring retainer and remove snap ring while compressing return springs.
- Set Tool directly above return springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.



NCAT0154 ΑT

AX

SU

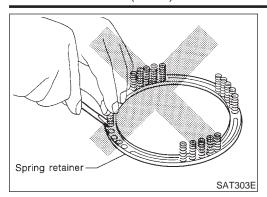
ST

BT

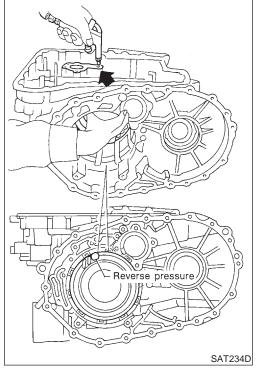
HA

SC

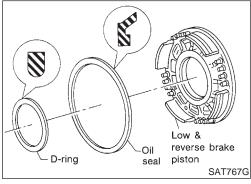
EL



Do not remove return springs from spring retainer.



- 7. Apply compressed air to oil hole of transmission case while holding piston.
- 8. Remove piston from transmission case by turning it.



9. Remove D-ring and oil seal from piston.

INSPECTION

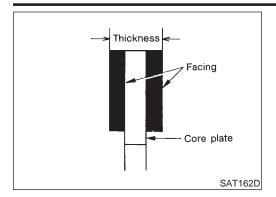
NCAT0155

Low & Reverse Clutch Snap Ring, Spring Retainer and Return Springs

NCAT0155S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

Low & Reverse Brake (Cont'd)



ATF : Apply ATF.

D-ring 🔀 ATF

Low & Reverse Brake Drive Plates

NCAT0155S02 Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate:

Standard value: 2.0 mm (0.079 in)

Wear limit: 1.8 mm (0.071 in)

If not within wear limit, replace.

GI

MA

LC

ASSEMBLY

Install D-ring and oil seal on piston.

NCAT0156

Take care with the direction of the oil seal.

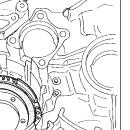
Apply ATF to both parts.

EC

FE

GL

MT



reverse brake

SAT235DA

piston

Stand transmission case.

Install piston assembly on transmission case while turning it slowly.

Apply ATF to inner surface of transmission case.

AX

AT

SU

Install return springs and spring retainer on piston. ST

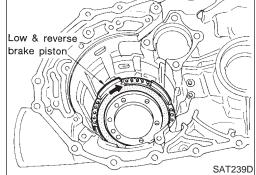
HA

Install snap ring while compressing return springs.

SC

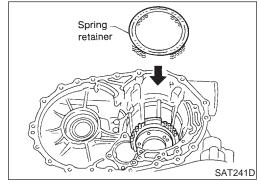
Set Tool directly above return springs.

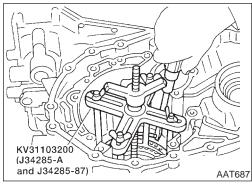
EL



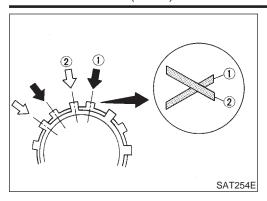
Oil seal

X ATF

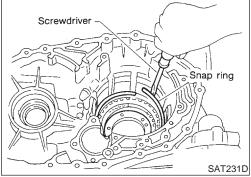




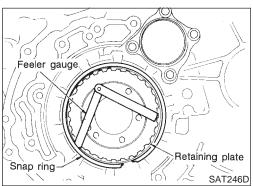
Low & Reverse Brake (Cont'd)



- 6. Install drive plates, driven plates, retaining plates and dished plates.
- Do not align the projections on the two dished plates.
- Make sure to put the plates in the correct order and direction



7. Install snap ring.



 Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate (front side).

Specified clearance:

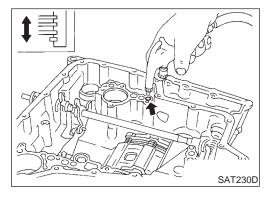
Standard: 1.4 - 1.8 mm (0.055 - 0.071 in)

Allowable limit:

2.8 mm (0.110 in)

Retaining plate:

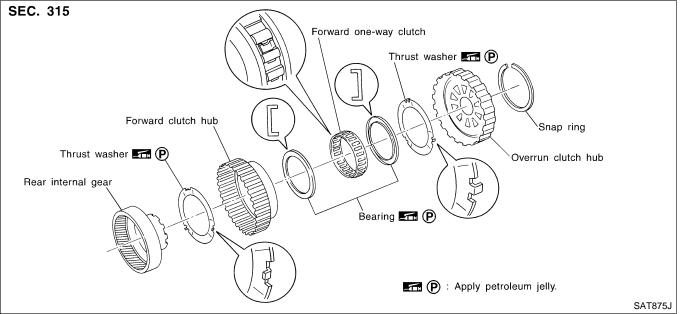
Refer to SDS, AT-392.

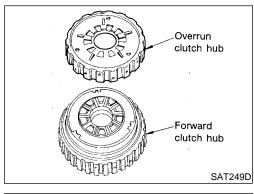


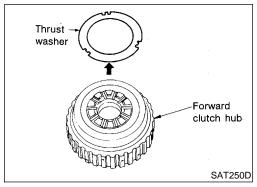
9. Check operation of low & reverse brake. Refer to "DISASSEMBLY", AT-343.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS







DISASSEMBLY

. Remove snap ring from overrun clutch hub.

2. Remove overrun clutch hub from forward clutch hub.

Remove thrust washer from forward clutch hub.

GI

NCAT0157

MA

LC

EC

FE

CL

MT

AT.

 $\mathbb{A}\mathbb{X}$

SU

BR

0158 ST

RS

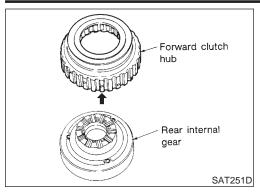
BT

HA

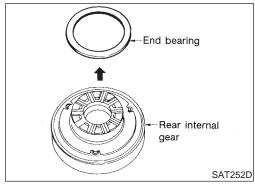
SC

EL

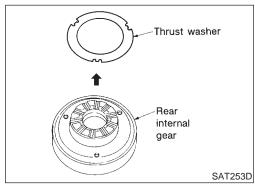
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



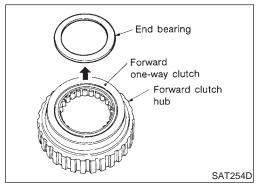
4. Remove forward clutch hub from rear internal gear.



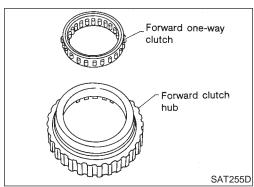
5. Remove end bearing from rear internal gear.



6. Remove thrust washer from rear internal gear.



7. Remove end bearing from forward one-way clutch.



8. Remove one-way clutch from forward clutch hub.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)

Overrun clutch hub Forward > Rear internal clutch hub SAT256D

INSPECTION

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Check rubbing surfaces for wear or damage.

NCAT0159S01

MA

LC

Snap Ring, End Bearings and Forward One-way Clutch

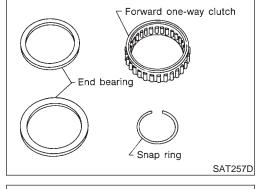
Check snap ring and end bearings for deformation and dam-

EC

Check forward one-way clutch for wear and damage.

GL

MT



ASSEMBLY

Install forward one-way clutch on forward clutch.

NCAT0160

Take care with the direction of forward one-way clutch.

AX

ΑT

Install end bearing on forward one-way clutch.

HA

SC

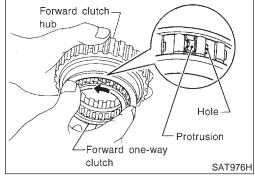
Apply petroleum jelly to end bearing.

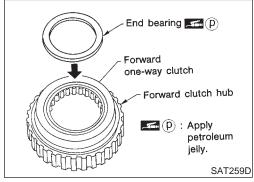
Install thrust washer on rear internal gear. 3.

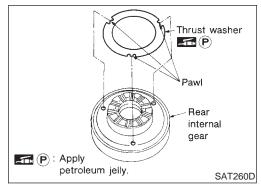
Apply petroleum jelly to thrust washer.

Align pawls of thrust washer with holes of rear internal gear.

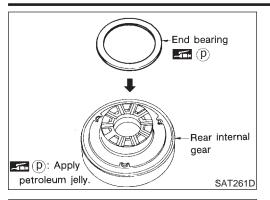
EL



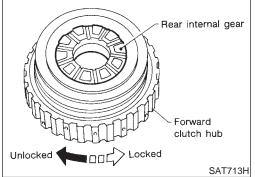




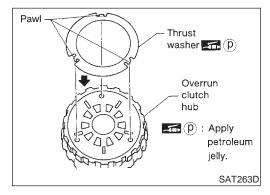
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



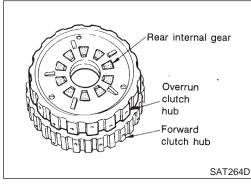
- 4. Install end bearing on rear internal gear.
- Apply petroleum jelly to end bearing.



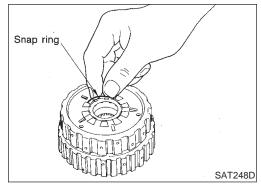
- 5. Install forward clutch hub on rear internal gear.
- Check operation of forward one-way clutch.
 Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.
- If not as shown in illustration, check installation direction of forward one-way clutch.



- 6. Install thrust washer and overrun clutch hub.
- Apply petroleum jelly to thrust washer.
- Align pawls of thrust washer with holes of overrun clutch hub.



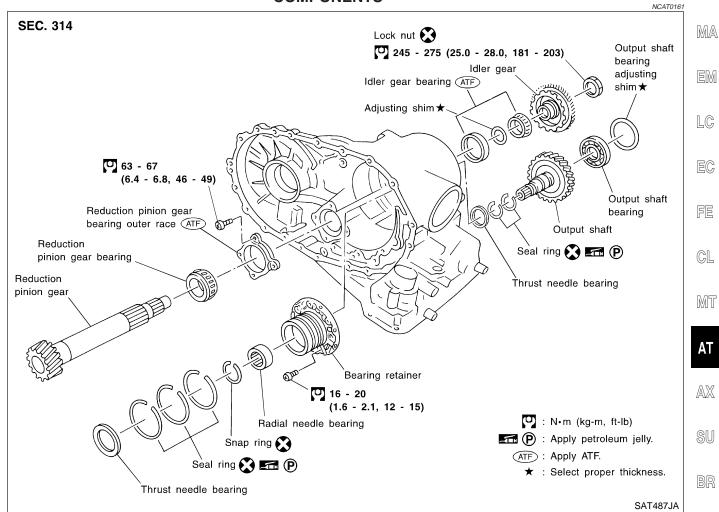
- 7. Install overrun clutch hub on rear internal gear.
- Align projections of rear internal gear with holes of overrun clutch hub.

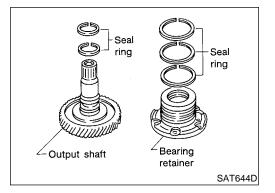


Install snap ring to groove of rear internal gear.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer **COMPONENTS**





DISASSEMBLY

1. Remove seal rings from output shaft and bearing retainer.

[DX

EL

ST

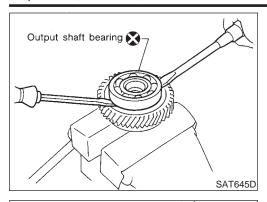
BT

HA

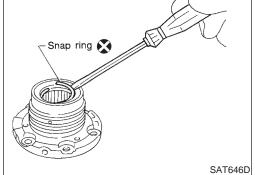
SC

GI

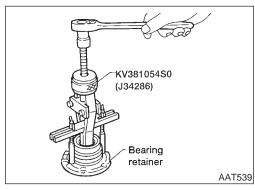
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



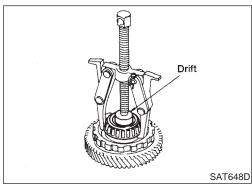
- 2. Remove output shaft bearing with screwdrivers.
- Always replace bearing with a new one when removed.
- Do not damage output shaft.



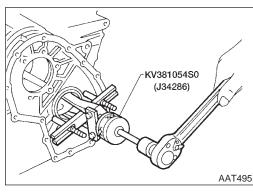
3. Remove snap ring from bearing retainer.



4. Remove needle bearing from bearing retainer.

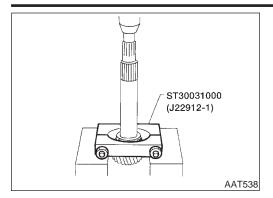


5. Remove idler gear bearing inner race from idler gear.



6. Remove idler gear bearing outer race from transmission case.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



Press out reduction pinion gear bearing from reduction pinion gear.



MA

EM

LC

Remove reduction pinion gear bearing outer race from transmission case.











MT

ΑT

INSPECTION

Bearing

SAT651D

Output Shaft, Idler Gear and Reduction Pinion Gear

Check shafts for cracks, wear or bending.

Check gears for wear, chips and cracks.

















Make sure bearings roll freely and are free from noise, cracks,













SC



pitting or wear.

inner race as a set.





Measure clearance between seal ring and ring groove of output shaft.



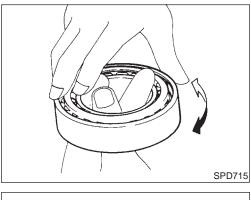
Standard clearance:

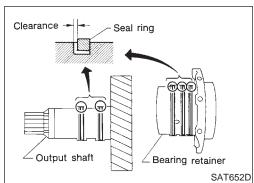
0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.





 Measure clearance between seal ring and ring groove of bearing retainer.

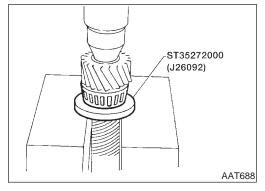
Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

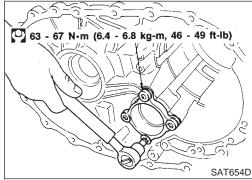
If not within allowable limit, replace bearing retainer.



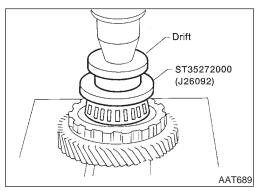
ASSEMBLY

NCAT0164

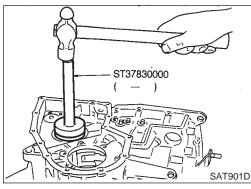
1. Press reduction pinion gear bearing on reduction pinion gear.



2. Install reduction pinion gear bearing outer race on transmission case.

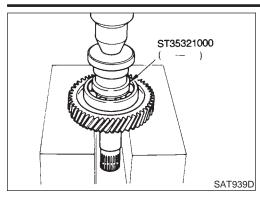


3. Press idler gear bearing inner race on idler gear.



4. Install idler gear bearing outer race on transmission case.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



- Drift

5. Press output shaft bearing on output shaft.



MA

EM

LC

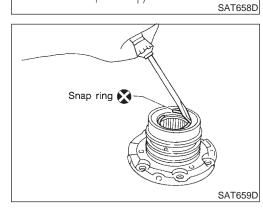
Press needle bearing on bearing retainer.





GL

MT



7. Install snap ring to bearing retainer.







BR



8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.

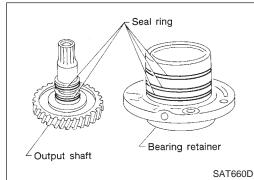


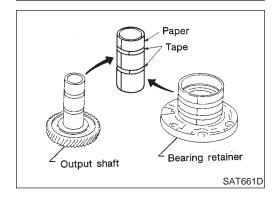


HA



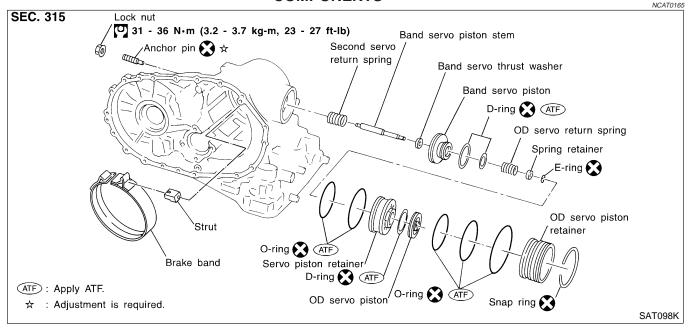


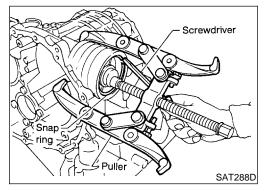




Roll paper around seal rings to prevent seal rings from spreading.

Band Servo Piston Assembly COMPONENTS

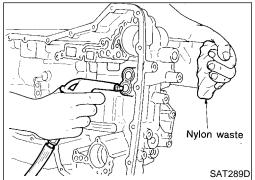




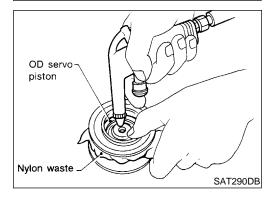
DISASSEMBLY

NCAT0166

1. Remove band servo piston snap ring.

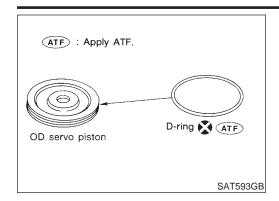


- Apply compressed air to oil hole in transmission case to remove OD servo piston retainer and band servo piston assembly.
- Hold band servo piston assembly with a rag or nylon waste.



- Apply compressed air to oil hole in OD servo piston retainer to remove OD servo piston from retainer.
- Hold OD servo piston while applying compressed air.

Band Servo Piston Assembly (Cont'd)



X ATF

(Large diameter) X ATF O-ring

(Medium diameter)

(ATF)

SAT292DA

O-ring (Small diameter) O-ring

OD servo

ATF : Apply ATF.

piston retainer

Remove D-ring from OD servo piston.



MA

EM

LC

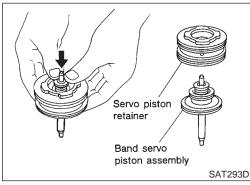
Remove O-rings from OD servo piston retainer.

EC

FE

GL

MT



Remove band servo piston assembly from servo piston retainer by pushing it forward.

AT

AX

7. Place piston stem end on a wooden block. While pushing ST servo piston spring retainer down, remove E-ring.

BT

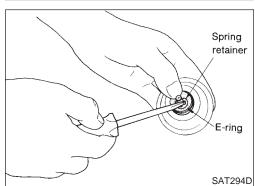
HA

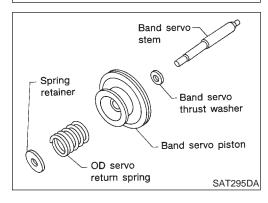
Remove OD servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

EL

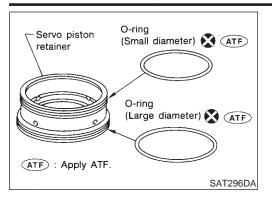
SC

[DX

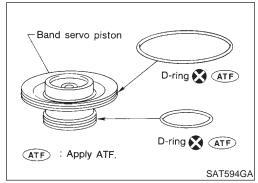




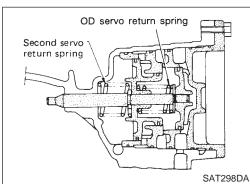
Band Servo Piston Assembly (Cont'd)



9. Remove O-rings from servo piston retainer.



10. Remove D-rings from band servo piston.



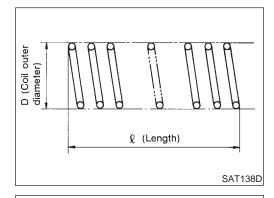
INSPECTION

Pistons, Retainers and Piston Stem

NCAT0167

NCAT0167S01

Check frictional surfaces for abnormal wear or damage.

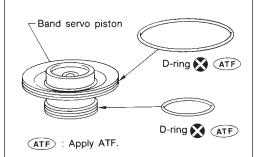


Return Springs

NCAT0167S02

- Check for deformation or damage.
- Measure free length and outer diameter.

Band servo inspection standard: Refer to SDS, AT-399.



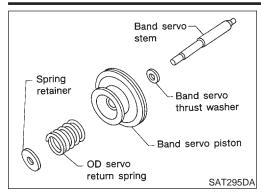
SAT595GA

ASSEMBLY

NCAT0168

- 1. Install D-rings to servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

Band Servo Piston Assembly (Cont'd)



2. Install band servo piston stem, band servo thrust washer, OD servo return spring and spring retainer to band servo piston.



MA

LC

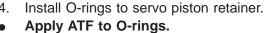
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



FE

GL

MT





Pay attention to the positions of the O-rings.



BR

ST



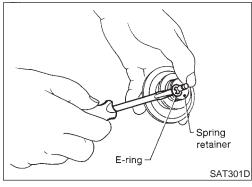






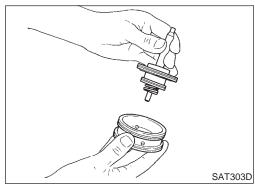


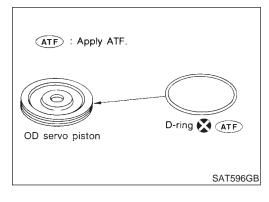




(Small diameter) (ATF) retainer (Large diameter) X ATF ATF : Apply ATF. SAT296DA

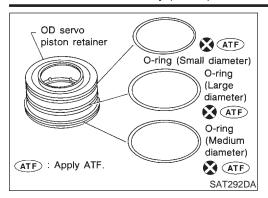
Servo piston



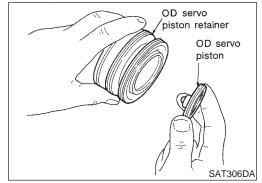


5. Install band servo piston assembly to servo piston retainer by pushing it inward.

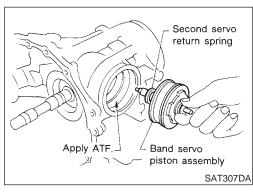
- Install D-ring to OD servo piston.
- Apply ATF to D-ring.



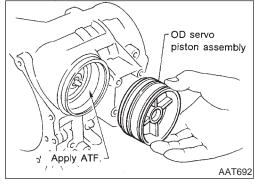
- 7. Install O-rings to OD servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to the positions of the O-rings.



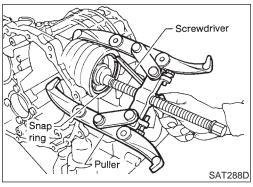
8. Install OD servo piston to OD servo piston retainer.



- Install band servo piston assembly and 2nd servo return spring to transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.

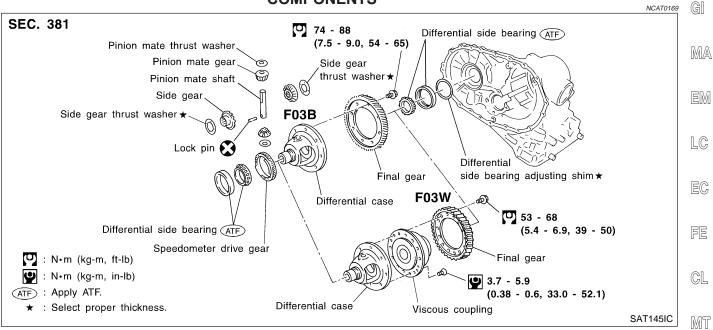


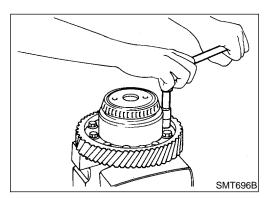
- 10. Install OD servo piston assembly to transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.



11. Install band servo piston snap ring to transmission case.

Final Drive COMPONENTS





DISASSEMBLY

1. Remove final gear.

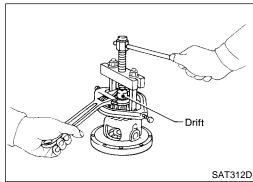
NCAT0170

2. Press out differential side bearings.

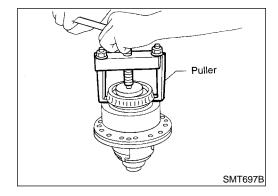


SU

BR





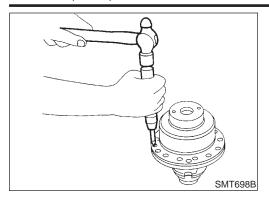


SC

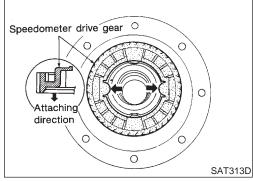
HA

EL

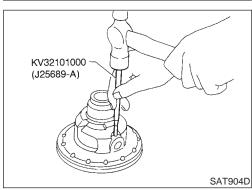
 $\mathbb{D}\mathbb{X}$



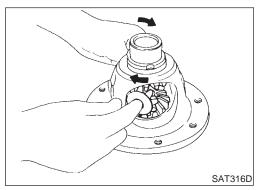
3. Remove viscous coupling — RE4F03W.



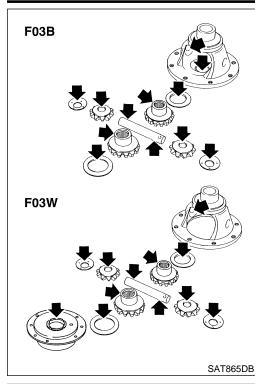
4. Remove speedometer drive gear.



5. Drive out pinion mate shaft lock pin.



- 6. Draw out pinion mate shaft from differential case.
- 7. Remove pinion mate gears and side gears.



INSPECTION

Gear, Washer, Shaft and Case

NCAT0171

Check mating surfaces of differential case, side gears, pinion mate gears and viscous coupling.

NCAT0171S01

Check washers for wear.

MA

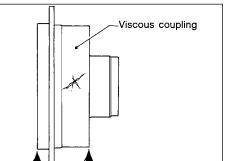
LC

EC

FE

GL

MT





NCAT0171S02

Check case for cracks.

Check silicone oil for leakage.

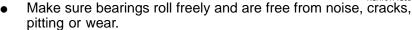
AX

SU

Bearings

SMT508B





When replacing taper roller bearing, replace outer and inner race as a set.

BT



SC



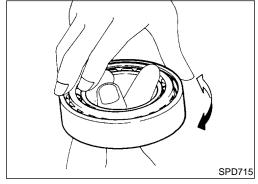
- RE4F03B —

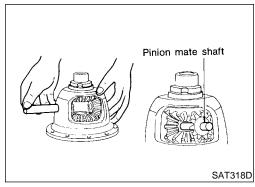
washers.

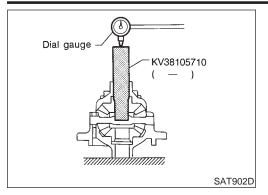
NCAT0172

NCAT0172S01

- 1. Install side gear and thrust washers in differential case.
- Install pinion mate gears and thrust washers in differential case while rotating them.
 - When inserting, be careful not to damage pinion mate gear
- Apply ATF to any parts.



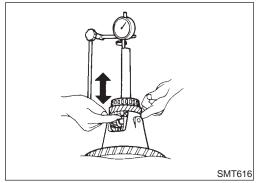




- 3. Measure clearance between side gear and differential case with washers using the following procedure.
- a. Set Tool and dial indicator on side gear.
- b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

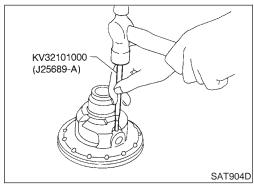
Clearance between side gear and differential case with washers:

0.1 - 0.2 mm (0.004 - 0.008 in)

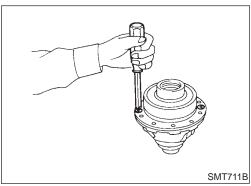


 If not within specification adjust clearance by changing thickness of side gear thrust washers.

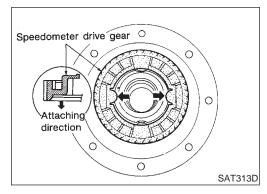
> Side gear thrust washer: Refer to SDS, AT-393.



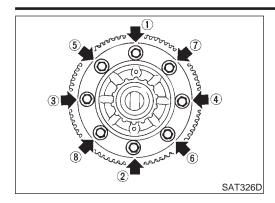
- 4. Install lock pin.
- Make sure that lock pin is flush with case.



5. Install side gear (viscous coupling side) on differential case and then install viscous coupling — RE4F03W.



- 6. Install speedometer drive gear on differential case.
- Align the projection of speedometer drive gear with the groove of differential case.



Install final gear and tighten fixing bolts in numerical order.



MA

LC

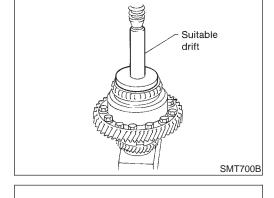
Press on differential side bearings.

EC

GL

MT

ΑT



Pinion mate shaft



NCAT0172S02

Install side gear and thrust washers in differential case.

Install pinion mate gears and thrust washers in differential case

while rotating them. When inserting, be careful not to damage pinion mate gear washers.

Apply ATF to any parts.

SU



Measure clearance between side gear and differential case & viscous coupling with washers using the following procedure:

Differential Case Side

NCAT0172S0201

Move side gear up and down to measure dial indicator deflection.

Clearance between side gear and differential case with washers:

0.1 - 0.2 mm (0.004 - 0.008 in)

Set Tool and dial indicator on side gear.

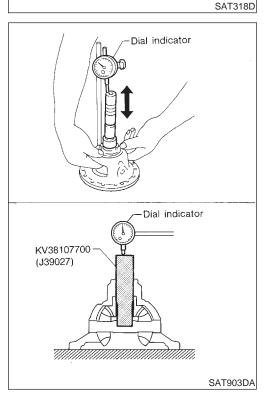
HA

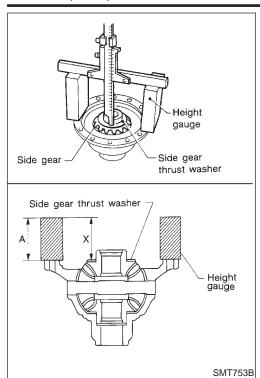
If not within specification adjust clearance by changing thickness of side gear thrust washer.

SC

Side gear thrust washers for differential case side: Refer to SDS, AT-393.

EL

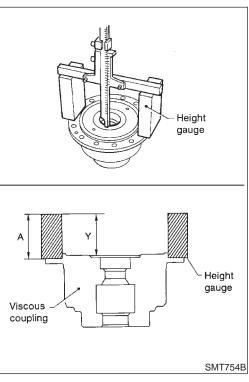




Viscous Coupling Side

NCAT0172S0202

- Place side gear and thrust washer on pinion mate gears installed on differential case.
- 2) Measure dimension X.
- Measure dimension X in at least two places.



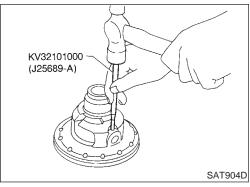
- Measure dimension Y.
- Measure dimension Y in at least two places.

Clearance between side gear and viscous coupling = X + Y - 2A: 0.1 - 0.2 mm (0.004 - 0.008 in)

A: Height of gauge

 If not within specification, adjust clearance by changing thickness of side gear thrust washer.

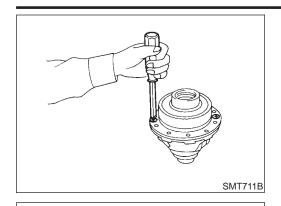
Side gear thrust washers for viscous coupling side: Refer to SDS, AT-393.



- 4. Install lock pin.
- Make sure that lock pin is flush with case.

REPAIR FOR COMPONENT PARTS

Final Drive (Cont'd)



Install side gear (viscous coupling side) on differential case and then install viscous coupling — RE4F03W.

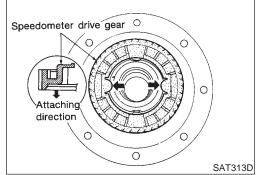


MA

EM

LC

EC



6. Install speedometer drive gear on differential case.

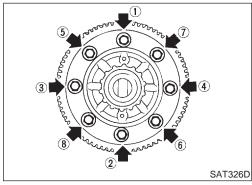
 Align the projection of speedometer drive gear with the groove of differential case.



FE

GL

MT



7. Install final gear and tighten fixing bolts in numerical order.



 $\mathbb{A}\mathbb{X}$

SU

BR

ST

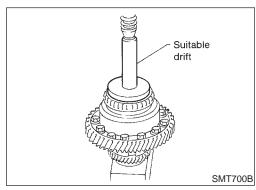
RS

BT

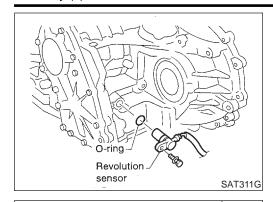
HA

SC

EL



8. Press on differential side bearings.

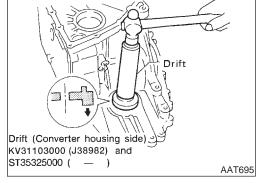


Assembly (1)

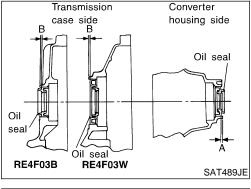
NCAT0173

1. Install revolution sensor onto transmission case.

Always use new sealing parts.



2. Install differential side oil seals on transmission case and converter housing, so that "A" and "B" are within specifications.

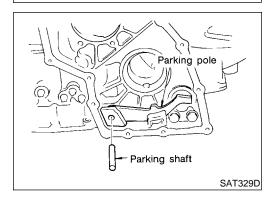


	Unit: mm (in)
A	В
5.5 - 6.5 (0.217 - 0.256)	-0.5 to 0.5 (-0.020 to 0.020)

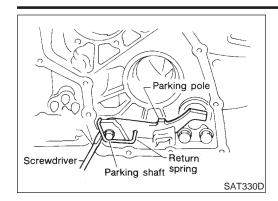
- Parking actuator support

 20 24 N·m
 (2.0 2.4 kg·m,
 14 17 ft-lb)

 SAT328D
- 3. Install parking actuator support to transmission case.
- Pay attention to direction of parking actuator support.



 Install parking pawl on transmission case and fix it with parking shaft.

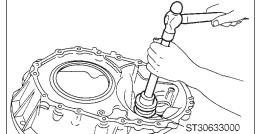


5. Install return spring.



MA

LC



SAT947DA

Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

NCAT0174

- Install differential side bearing outer race without adjusting shim on transmission case.
- Install differential side bearing outer race on converter housing.

GL

MT

Place final drive assembly on transmission case.

Install transmission case on converter housing. Tighten transmission case fixing bolts A and B to the specified torque.

AT

AX

ST

RS

- Attach dial indicator on differential case at transmission case side.
- Insert Tool into differential side gear from converter housing.
- Move Tool up and down and measure dial indicator deflection.

Differential side bearing preload "T":

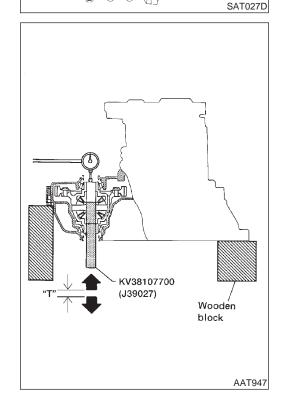
0.04 - 0.09 mm (0.0016 - 0.0035 in)

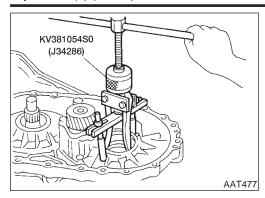
Select proper thickness of differential side bearing adjusting shim(s) using SDS table as a guide.

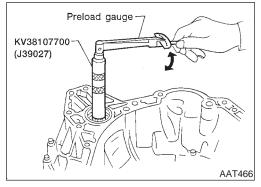
Differential side bearing adjusting shim: Refer to SDS, AT-394.

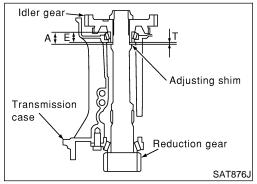
HA

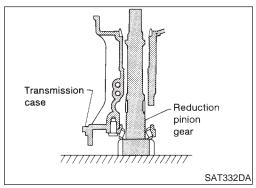
SC

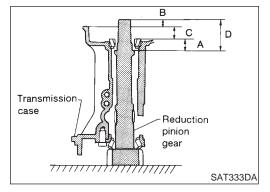












- 9. Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque.
- Insert Tool into differential case and measure turning torque of final drive assembly.
- Turn final drive assembly in both directions several times to seat bearing rollers correctly.

Turning torque of final drive assembly (New bearing): 0.49 - 1.08 N⋅m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

REDUCTION PINION GEAR BEARING PRELOAD

NCAT0174S02

- Be sure to remove final drive assembly before doing this procedure.
- Using caliper and straightedge, calculate a dimention "T" (adjuster shim thickness) in the left figure by the following formula. And adjust the inspection standard for pre-load (rotating slide torque) as shown below.

$$T = A - E$$

Inspection standard for preload:

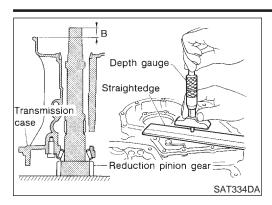
0.1 - 0.69 N·m (1.1 - 7.0 kg-cm, 0.95 - 6.08 in-lb)

- 1. Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.

- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B", "C" and "D" and calculate dimension "A"

$$A = D - (B + C)$$

"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.

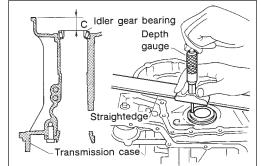


- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.



MA

LC



Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.

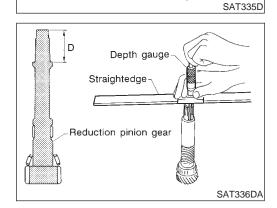
Measure dimension "C" in at least two places.



EC

GL

MT



Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.

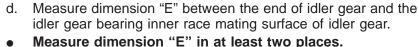
Measure dimension "D" in at least two places.

Calculate dimension "A".

$$A = D - (B + C)$$

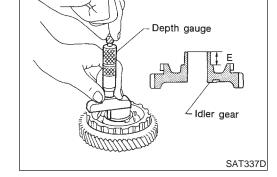


AX



ST

HA



Calculate "T" and select proper thickness of reduction pinion gear bearing adjusting shim using SDS table as a guide.

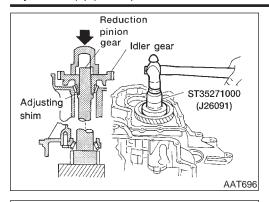
 $T = A - E - 0.05 \text{ mm } (0.0020 \text{ in})^*$

Reduction pinion gear bearing adjusting shim: Refer to SDS, AT-397.

*: Bearing preload

EL

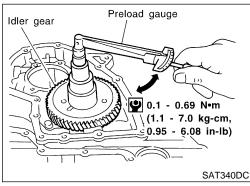
SC



- Install reduction pinion gear and reduction pinion gear bearing adjusting shim selected in step 2-e on transmission case.
- Press idler gear bearing inner race on idler gear.
- Press idler gear on reduction pinion gear.
- Press idler gear so that idler gear can be locked by parking pawl.

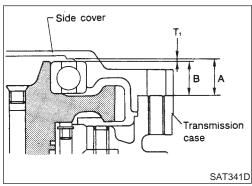


- Tighten idler gear lock nut to the specified torque.
- Lock idler gear with parking pawl when tightening lock



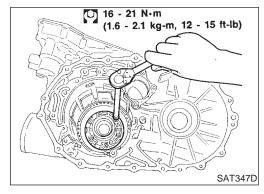
- Measure turning torque of reduction pinion gear.
- When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

Turning torque of reduction pinion gear: 0.1 - 0.69 N·m (1.1 - 7.0 kg-cm, 0.95 - 6.08 in-lb)

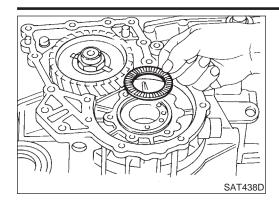


OUTPUT SHAFT END PLAY

- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



Install bearing retainer for output shaft.



Install output shaft thrust needle bearing on bearing retainer.



MA

LC

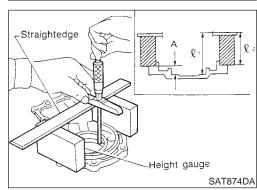
Install output shaft on transmission case.





GL





SAT439D

Measure dimensions " ℓ_1 " and " ℓ_2 " at side cover and then calculate dimension "A".



Measure dimension " ℓ_1 " and " ℓ_2 " in at least two places "A": Distance between transmission case fitting surface and adjusting shim mating surface



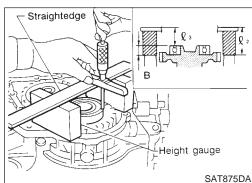
$$A = \ell_1 - \ell_2$$

 ℓ_2 : Height of gauge









Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimension "B".



Measure " ℓ_2 " and " ℓ_3 " in at least two places.

"B": Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case



$$\mathsf{B} = \ell_2 - \ell_3$$

 ℓ_2 : Height of gauge



Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

SC

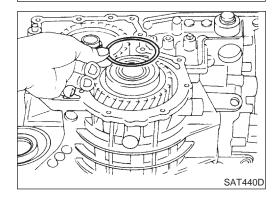
Output shaft end play (A - B):

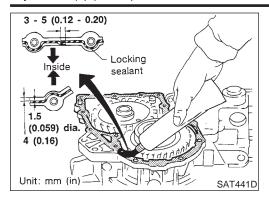
0 - 0.5 mm (0 - 0.020 in)

EL

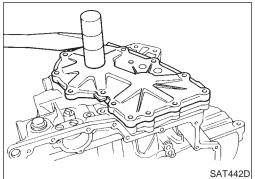
Output shaft end play adjusting shim: Refer to SDS, AT-398.

Install adjusting shim on output shaft bearing.

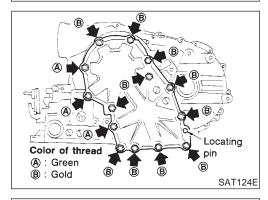




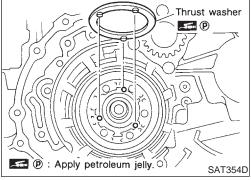
8. Apply locking sealant to transmission case as shown in illustration.



- 9. Install side cover on transmission case.
- Apply locking sealant to the mating surface of transmission case.



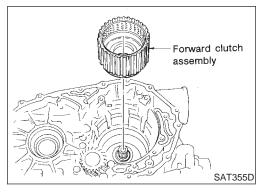
- 10. Tighten side cover fixing bolts to specified torque.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



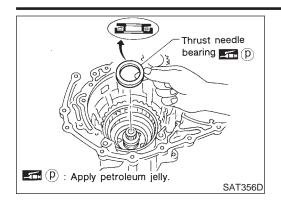
Assembly (2)

NCAT0175

- 1. Remove paper rolled around bearing retainer.
- 2. Install thrust washer on bearing retainer.
- Apply petroleum jelly to thrust washer.



- 3. Install forward clutch assembly.
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.



- 4. Install thrust needle bearing on bearing retainer.
- Apply petroleum jelly to thrust bearing.
- Pay attention to direction of thrust needle bearing.



MA

EM

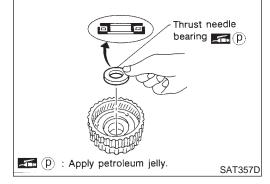
LG

EC

GL

MT

- 5. Install thrust needle bearing on rear internal gear.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



Forward

clutch hub

Overrun clutch hub

SAT358D

SAT360D

- 6. Hold forward clutch hub and turn overrun clutch hub. Check overrun clutch hub for directions of lock and unlock.
- If not as shown in illustration, check installed direction of forward one-way clutch.

ΑT

 $\mathbb{A}\mathbb{X}$

90

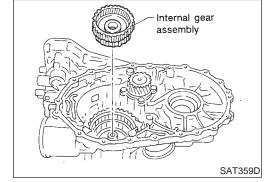
HA

SC

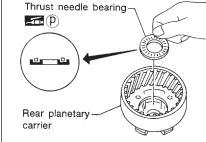
EL

BR

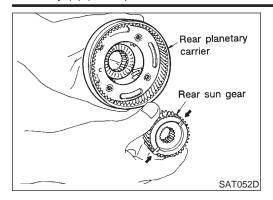
- 7. Install rear internal gear assembly.
- Align teeth of forward clutch and overrun clutch drive plate.



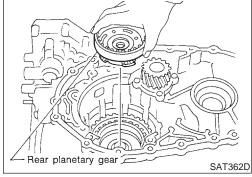
- 8. Install needle bearing on rear planetary carrier.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



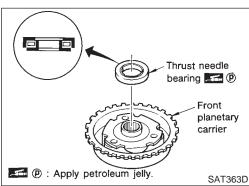
p: Apply petroleum jelly.



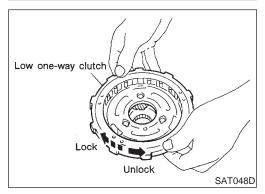
- 9. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



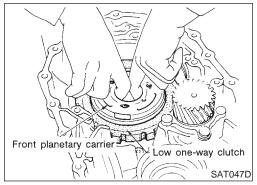
10. Install rear planetary carrier on transmission case.



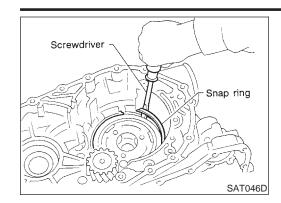
- 11. Install thrust needle bearing on front planetary carrier.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- 12. Install low one-way clutch to front planetary carrier by turning it in the direction of the arrow as shown.
- 13. While holding front planetary carrier, turn low one-way clutch. Check low one-way clutch for correct directions of lock and unlock.



14. Install front planetary carrier assembly on transmission case.



- 15. Install snap ring with screwdriver.
- Forward clutch and bearings must be correctly installed for snap ring to fit groove of transmission case.



MA

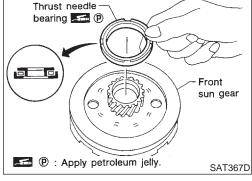
LC

EC

FE

CL

- 16. Install needle bearing on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



17. Install front sun gear on front planetary carrier.



MT

AX

SU

ST

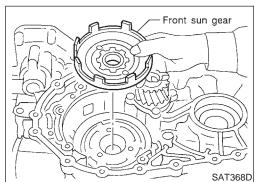
RS

BT

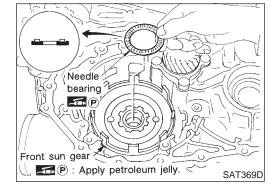
HA

SC

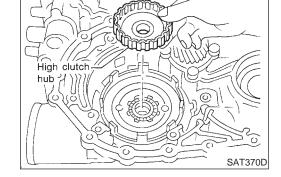
EL

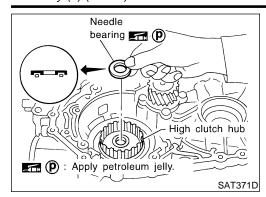


- 18. Install needle bearing on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.

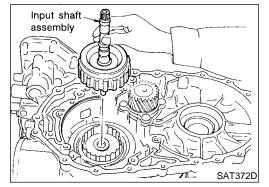


19. Install high clutch hub on front sun gear.

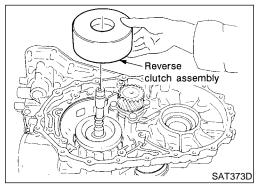




- 20. Install needle bearing on high clutch hub.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



- 21. Remove paper rolled around input shaft.
- 22. Install input shaft assembly.
- Align teeth of high clutch drive plates before installing.

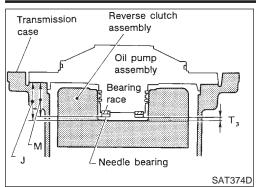


- 23. Install reverse clutch assembly.
- Align teeth of reverse clutch drive plates before installing.

Adjustment (2)

When any parts listed below are replaced, adjust total end play and reverse clutch end play.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•



TOTAL END PLAY

Measure clearance between reverse clutch drum and needle bearing for oil pump cover.

Select proper thickness of bearing race so that end play is within specifications.

MA

LC

Measure dimensions "K" and "L" and then calculate dimension

EC

GL

MT

Measure dimension "K".

ΑT

AX

Measure dimension "L". Calculate dimension "J".

ST

"J": Distance between oil pump fitting surface of transmission case and needle bearing mating surface of high clutch drum

J = K - L

BT

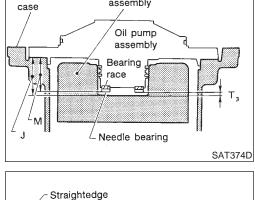
RS

HA

SC

EL

[DX



Transmission case

Transmission case

Straightedge

Depth gauge

Clutch pack

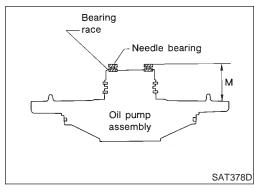
SAT375D

SAT376D

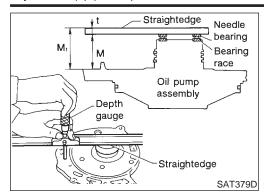
Straightedge

Depth Straightedge Straightedge gauge Clutch Transmission case pack SAT377D

Clutch pack

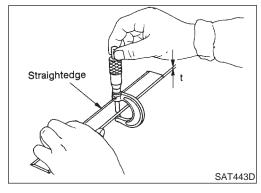


- Measure dimension "M".
- Place bearing race and needle bearing on oil pump assembly.



b. Measure dimension "M".

"M": Distance between transmission case fitting surface and needle bearing on oil pump cover " M_1 ": Indication of gauge



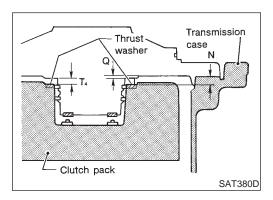
c. Measure thickness of straightedge "t".

$$M = M_1 - t$$

3. Adjust total end play "T₃".

 Select proper thickness of bearing race so that total end play is within specifications.

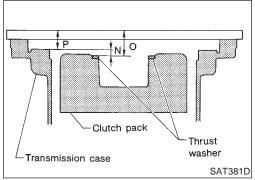
Bearing races: Refer to SDS, AT-399.



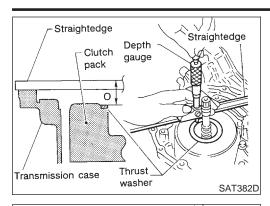
REVERSE CLUTCH END PLAY

NCAT0176S02

- Measure clearance between oil pump cover and thrust washer for reverse clutch drum.
- Select proper thickness of thrust washer so that end play is within specifications.



 Measure dimensions "O" and "P" and then calculate dimension "N".

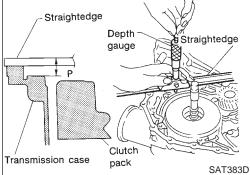


- a. Place thrust washer on reverse clutch drum.
- b. Measure dimension "O".



- MA
- r na
- LC
- L_Q

EG



- c. Measure dimension "P".
- d. Calculate dimension "N".

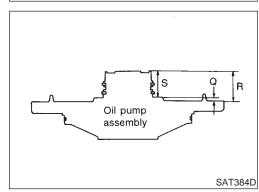
"N": Distance between oil pump fitting surface of transmission case and thrust washer on reverse clutch drum

$$N = O - P$$



GL

MT



2. Measure dimensions "R" and "S" and then calculate dimension "Q".



AX

BR

-

RS

D77

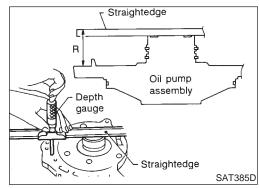
HA

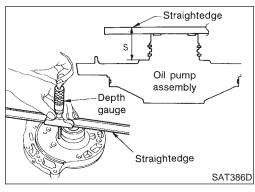
SC

96

^

EL





b. Measure dimension "S".

Measure dimension "R".

c. Calculate dimension "Q".

"Q": Distance between transmission case fitting surface and thrust washer mating surface

$$Q = R - S$$

3. Adjust reverse clutch end play "T₄".

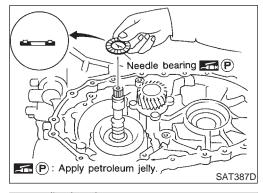
$$T_4 = N - Q$$

Reverse clutch end play:

0.65 - 1.00 mm (0.0256 - 0.0394 in)

• Select proper thickness of thrust washer so that reverse clutch end play is within specifications.

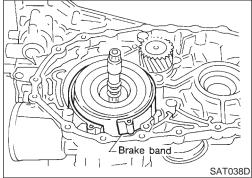
Thrust washer: Refer to SDS, AT-399.



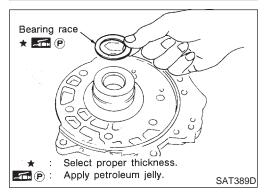
Assembly (3)

NCAT0177

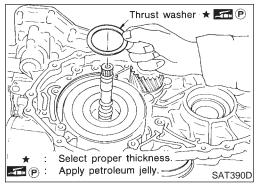
- 1. Remove reverse clutch assembly and install needle bearing on high clutch assembly.
- Pay attention to direction of needle bearing.
- 2. Install reverse clutch assembly.



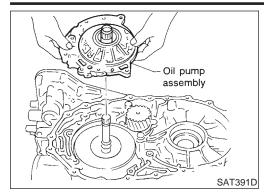
- 3. Install anchor end pin and lock nut on transmission case.
- 4. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.



- 5. Place bearing race selected in total end play adjustment step on oil pump cover.
- Apply petroleum jelly to bearing race.



- Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
- Apply petroleum jelly to thrust washer.



7. Install oil pump assembly on transmission case.



MA

EM

LC

Tighten oil pump fixing bolts to specified torque.



EG

FE

GL



AT

AX

SU

BR

ST

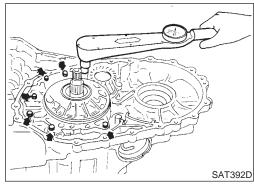
RS

BT

HA

SC

EL

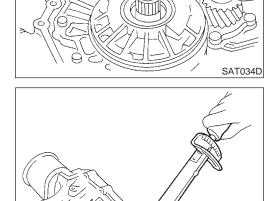


O-ring

SAT394D

Install O-ring to input shaft.

Apply ATF to O-ring.

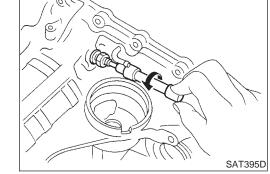


10. Adjust brake band.

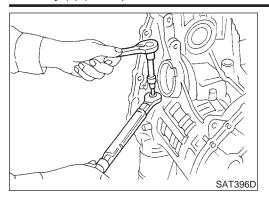
a. Tighten anchor end pin to specified torque.

Anchor end pin:

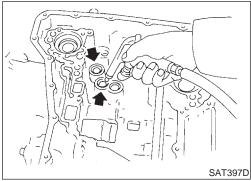
(0.4 - 0.6 kg-m, 35 - 52 in-lb)



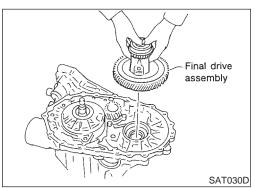
Back off anchor end pin two and a half turns.



c. While holding anchor end pin, tighten lock nut.



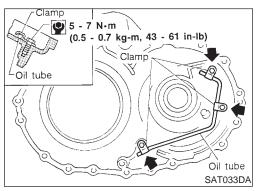
11. Apply compressed air to oil holes of transmission case and check operation of brake band.



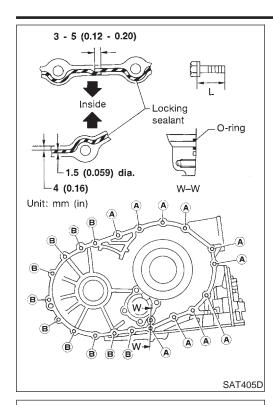
Assembly (4)

1. Install final drive assembly on transmission case.

NCAT0178



2. Install oil tube on converter housing.



- 3. Install O-ring on differential oil port of transmission case.
- Install converter housing on transmission case. 4.
- Apply locking sealant to mating surface of converter housing.

Bolt	Length mm (in)	
A	32.8 (1.291)	
В	40 (1.57)	















Install accumulator piston.

Apply ATF to O-rings.

Check contact surface of accumulator piston for damage.

AT













ST







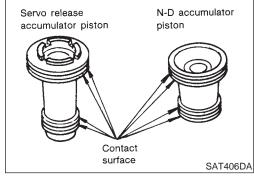


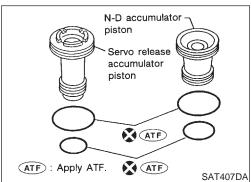


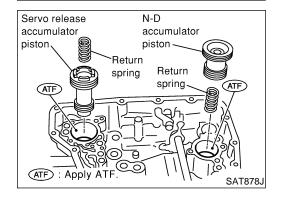
- SC



[DX







- Install accumulator pistons and return springs on transmission
- Apply ATF to inner surface of transmission case.

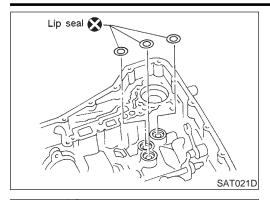
Return springs:

Refer to SDS, AT-399.

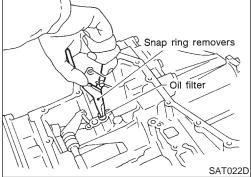
Install O-rings on accumulator piston.

Accumulator piston O-rings:

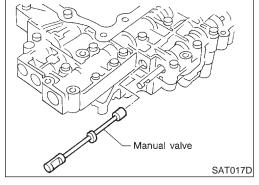
Refer to SDS, AT-399.



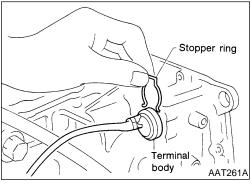
- 6. Install lip seals for band servo oil holes on transmission case.
- Apply petroleum jelly to lip seals.

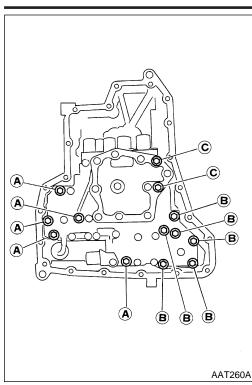


- 7. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
- Apply ATF to manual valve.



- b. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- c. Install stopper ring to terminal body.





d. Tighten bolts A, B and C.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)

Bolt length, number and location

Bolt symbol	Α	В	С
Bolt length "\epsilon" \\ \ell \text{\$\emptyset} \chi \emptyset \emptyset \text{\$\emptyset} \chi \text{\$\emptyset} \emptyset \text{\$\emptyset} \text{\$\emptyset} \text{\$\emptyset} \emptyset \text{\$\emptyset} \$\emptyse	40.0 mm (1.575 in)	33.0 mm (1.299 in)	43.5 mm (1.713 in)
Number of bolts	5	6	2



MA

EM

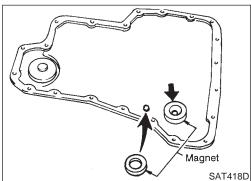
LC

EG

FE

CL

MT



Install oil pan.

Attach magnet to oil pan.

AT

SU

BR

Install new oil pan gasket on transmission case. Install oil pan on transmission case.

ST

Always replace oil pan bolts as they are self-sealing bolts.

Tighten the four bolts in a criss-cross pattern to prevent RS

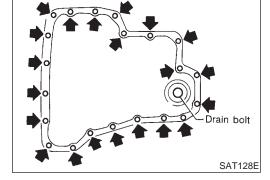
dislocation of gasket. Tighten drain plug to specified torque.

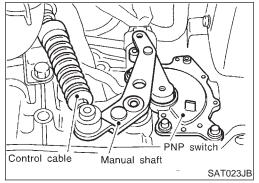
BT

HA

SC

EL



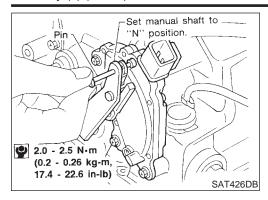


9. Install PNP switch.

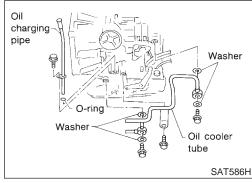
Set manual shaft in "P" position.

Temporarily install PNP switch on manual shaft. b.

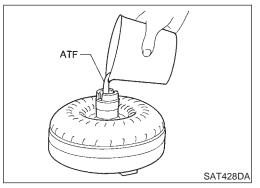
Move selector lever to "N" position.



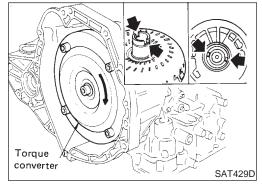
- d. Use a 4 mm (0.157 in) pin for this adjustment.
- 1) Insert the pin straight into the manual shaft adjustment hole.
- 2) Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.
- e. Tighten PNP switch fixing bolts.
- f. Remove pin from adjustment hole after adjusting PNP switch.



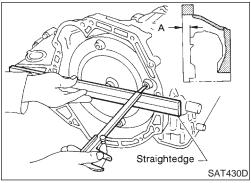
 Install oil charging pipe and oil cooler tube to transmission case.



- 11. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



b. Install torque converter while aligning notches of torque converter with notches of oil pump.



c. Measure distance "A" to check that torque converter is in proper position.

Distance "A":

15.9 mm (0.626 in) or more

General Specifications

		Seneral Specifications	9
Engine		SR20DE	G
Automatic transaxle model		RE4F03B RE4F03W	_
Automatic transaxle assembly	Model code number	3AX11 3AX17	_ []
	1st	2.861	_
	2nd	1.562	_
Transaxle gear ratio	3rd	1.000	
	4th	0.697	L
Reverse		2.310	_
	Final drive	4.072	
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*1	- - F
Fluid capacity		7.0ℓ (7-3/8 US qt, 6-1/8 Imp qt)	- [

^{*1:} Refer to MA-11, "Fluids and Lubricants".

Shift Schedule

VEHICLE SPEED WHEN SHIFTING GEARS

NCAT0180

GL

MT

BR

ST

RS

BT

HA

SC

NCAT0180S01

Throttle position	Shift pat-	Vehicle speed km/h (MPH)						
Throttle position	tern	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 ₂ → 1 ₁
Full throttle	Comfort	51 - 59 (32 - 37)	97 - 105 (60 - 65)	153 - 161 (95 - 100)	149 - 157 (93 - 98)	87 - 95 (54 - 59)	41 - 49 (25 - 30)	51 - 59 (32 - 37)
Half throttle	Comfort	33 - 41 (21 - 25)	58 - 66 (36 - 41)	121 - 129 (75 - 80)	72 - 80 (45 - 50)	34 - 42 (21 - 26)	9 - 17 (6 - 11)	51 - 59 (32 - 37)

VEHICLE SPEED WHEN PERFORMING LOCK-UP

NCAT0180S02

Throttle eneming	OD switch	Shift pattern	Vehicle speed km/h (MPH)		
Throttle opening	Throttle opening OD switch		Lock-up ON	Lock-up OFF	
2/9	ON (D ₄)	Comfort	105 - 113 (65 - 70)	74 - 82 (46 - 51)	
2/8	OFF (D ₃)	Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

Stall Revolution

NCAT0181

Engine model	Stall revolution rpm
SR20DE	2,350 - 2,850

Line Pressure

ICATO400

Engine speed	Line pressure kPa (kg/cm², psi)				
rpm	R position	D position	2 position	1 position	
Idle	778 (7.9, 113)	500 (5.1, 73)	500 (5.1, 73)	500 (5.1, 73)	
Stall	1,820 (18.5, 263)	1,170 (11.9, 169)	1,170 (11.9, 169)	1,170 (11.9, 169)	



Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

NCAT0183

Unit: mm (in)

	No.	Parts	Part No.*	Free length	Outer diameter
	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.2618)
	19	Cooler check valve spring	31742-3AX05	28.04 (1.1039)	7.15 (0.2815)
Upper	23	Pilot valve spring	31742-3AX03	38.98 (1.5346)	8.9 (0.350)
body Refer to	15	1-2 accumulator valve spring	31742-3AX00	20.5 (0.807)	6.95 (0.2736)
"Control	28	1-2 accumulator piston spring	31742-3AX09	55.66 (2.1913)	19.5 (0.7677)
Valve Upper	33	1st reducing valve spring	31742-80X05	27.0 (1.063)	7.0 (0.276)
Body", AT-321.	2	Overrun clutch reducing valve spring	31742-80X06	37.5 (1.476)	7.0 (0.276)
	7	Torque converter relief valve spring	31742-3AX04	33.3 (1.3110)	9.0 (0.354)
	10	Torque converter clutch control valve spring	31742-3AX02	53.01 (2.0870)	6.5 (0.256)
	34	Shuttle valve spring	31762-41X04	51.0 (2.0079)	5.65 (0.2224)
	18	Pressure regulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)
1	23	Overrun clutch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Lower body	27	Accumulator control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)
Refer to "Control	29	Shift valve A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Valve Lower	2	Shift valve B spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Body", AT-325.	11	Pressure modifier valve spring	31742-41X15	30.5 (1.201)	9.8 (0.386)
A1-323.	7	Tressure modiller valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)
	_	Oil cooler relief valve spring	31872-31X00	17.02 (0.6701)	8.0 (0.315)
	_	T/C pressure spring	31742-3AX07	9.0 (0.354)	7.3 (0.287)

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes

REVERSE CLUTCH

NCAT0184

		NCAT0184S01
	2	
	2	
Standard	2.0 (0.	079)
Allowable limit	1.8 (0.	071)
Standard	0.5 - 0.8 (0.0	20 - 0.031)
Allowable limit	1.2 (0.	047)
	Thickness mm (in)	Part number*
	4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205)	31537-31X00 31537-31X01 31537-31X02 31537-31X03 31537-31X04
	Allowable limit Standard	Standard 2.0 (0.000 Allowable limit 1.8 (0.000 Allowable limit 1.8 (0.000 Allowable limit 1.2 (0.000 A

^{*:} Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

	NCA10184S02
Number of drive plates	3
Number of driven plates	5

Clutch and Brakes (Cont'd)

			Clutch and Brakes (Cont'd)
Drive plate thickness mm (in)	Standard	2.0 (0.0	079)
Drive plate thickness mm (in)	Allowable limit	1.8 (0.	071)
Standard		1.4 - 1.8 (0.0	55 - 0.071)
Clearance mm (in)	Allowable limit	2.4 (0.0	094)
		Thickness mm (in)	Part number*
Thickness of retaining plates		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220) 5.8 (0.228) 6.0 (0.236)	31537-32X05 31537-32X06 31537-32X07 31537-32X08 31537-32X09 31537-32X10 31537-32X11
Always check with the Parts I	Department for the latest parts info	mation.	NCAT0184S03
Number of drive plates		5	
Number of driven plates		5	
Drive plate thickness mm (in)	Standard	1.8 (0.0	071)
	Allowable limit	1.6 (0.063)	
Clearance mm (in)	Standard	0.45 - 0.85 (0.0177 - 0.0335)	
Allowable limit		1.85 (0.0	0728)
		Thickness mm (in)	Part number*
Thickness of retaining plate		3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181)	31537-31X60 31537-31X61 31537-31X62 31537-31X63 31537-31X64 31537-31X65
: Always check with the Parts I	Department for the latest parts info	mation.	
Number of drive plates		3	NCAT0184S04
Number of driven plates		4	
	Standard	1.6 (0.063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)	
	Standard	1.0 - 1.4 (0.039 - 0.055)	
Clearance mm (in) Allowable limit		2.0 (0.079)	
	1	Thickness mm (in)	Part number*
Thickness of retaining plate		3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31567-31X79 31567-31X80 31567-31X81 31567-31X82 31567-31X83

^{*:} Always check with the Parts Department for the latest parts information.

EL

Clutch and Brakes (Cont'd)

LOW & REVERSE BR	AKE		NCAT0184S05
Number of drive plates		5	
Number of driven plates		4 +	1
D: 1.4.4:1	Standard	2.0 (0.	079)
Drive plate thickness mm (in)	Allowable limit	1.8 (0.	071)
Clearance mm (in)	Standard	1.4 - 1.8 (0.0	55 - 0.071)
	Allowable limit	2.8 (0.	110)
		Thickness mm (in)	Part number*
Thickness of retaining plate		3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181)	31667-31X16 31667-31X17 31667-31X18 31667-31X19 31667-31X20 31667-31X21

^{*:} Always check with the Parts Department for the latest parts information.

BRAKE BAND

NCAT0184S0

	NCA10184S06
Anchor end pin tightening torque	3.5 - 5.8 N·m (0.35 - 0.6 kg-m, 31 - 52 in-lb)
Number of returning revolutions for anchor end pin	2.5±0.125
Lock nut tightening torque	31 - 36 N·m (3.2 - 3.7 kg-m, 23 - 27 ft-lb)

Clutch and Brake Return Springs

Unit: mm (in)

Parts		Free length	Outer diameter	Part number*
Forward clutch (Overrun clutch)	Outer (16 pcs)	26.6 (1.047)	10.6 (0.417)	31505-31X02
Porward Clutch (Overrun Clutch)	Inner (16 pcs)	26.3 (1.035)	7.7 (0.303)	31505-31X03
Reverse clutch (16 pcs)		18.6 (0.732)	8.0 (0.315)	31505-31X00
High clutch (12 pcs)		19.7 (0.776)	11.1 (0.437)	31505-31X01
Low reverse brake (20 pcs)		25.1 (0.988)	7.6 (0.299)	31505-31X04

^{*:} Always check with the Parts Department for the latest parts information.

Oil Pump

NCAT0186

Oil pump side clearance mm (in)		0.02 - 0.04 (0.00	0.02 - 0.04 (0.0008 - 0.0016)		
Thickness of inner gears and outer gears		Inner g	Inner gear		
		Thickness mm (in)	Part number*		
		9.99 - 10.00 (0.3933 - 0.3937) 9.98 - 9.99 (0.3929 - 0.3933) 9.97 - 9.98 (0.3925 - 0.3929)	31346-31X00 31346-31X01 31346-31X02		
		Outer g	Outer gear		
		Thickness mm (in)	Part number*		
		9.99 - 10.00 (0.3933 - 0.3937) 9.98 - 9.99 (0.3929 - 0.3933) 9.97 - 9.98 (0.3925 - 0.3929)	31347-31X00 31347-31X01 31347-31X02		
Clearance between oil pump hous-		0.08 - 0.15 (0.0031 - 0.0059)			
ing and outer gear mm (in)	Allowable limit	0.15 (0.0	059)		
Oil pump cover seal ring clearance mm (in)	Standard	0.1 - 0.25 (0.003	39 - 0.0098)		
	Allowable limit	0.25 (0.0	098)		

*: Always check with the Parts Department for the latest parts information.

Input Shaft

Unit: mm (in)

Input chaft goal ring elegrance	Standard	0.08 - 0.23 (0.0031 - 0.0091)	
Input shaft seal ring clearance	Allowable limit	0.23 (0.0091)	

MA

EM

Planetary Carrier

Unit: mm (in)

Clearance between planetary carrier and pin-	Standard	0.15 - 0.70 (0.0059 - 0.0276)
ion washer	Allowable limit	0.80 (0.0315)

LC

EC

Final Drive

DIFFERENTIAL SIDE GEAR CLEARANCE

NCAT0189

NCAT0189S01

Clearance between side gear and differential case with washer 0.1 - 0.2 mm (0.004 - 0.008 in)

CAT0189S01

DIFFERENTIAL SIDE GEAR THRUST WASHERS (FOR RE4F03B)

NCAT0189S02

Thickness mm (in)	Part number*
0.75 - 0.80 (0.0295 - 0.0315)	38424-D2111
0.80 - 0.85 (0.0315 - 0.0335)	38424-D2112
0.85 - 0.90 (0.0335 - 0.0354)	38424-D2113
0.90 - 0.95 (0.0354 - 0.0374)	38424-D2114
0.95 - 1.00 (0.0374 - 0.0394)	38424-D2115

MT

ΑT

 $\mathbb{A}\mathbb{X}$

DIFFERENTIAL SIDE GEAR THRUST WASHER (FOR RE4F03W)

NCAT0189S07

	Northingsen	
Location	Differential case side	SU
Thickness mm (in)	Part number*	
0.75 - 0.80 (0.0295 - 0.0315)	38424-D2111	BR
0.80 - 0.85 (0.0315 - 0.0335)	38424-D2112	
0.85 - 0.90 (0.0335 - 0.0354)	38424-D2113	
0.90 - 0.95 (0.0354 - 0.0374)	38424-D2114	ST
0.95 - 1.00 (0.0374 - 0.0394)	38424-D2115	01
Location	Viscous coupling side	
Thickness mm (in)	Part number*	RS
0.70 - 0.75 (0.0276 - 0.0295)	38424-D2110	
0.75 - 0.80 (0.0295 - 0.0315)	38424-D2111	65
0.80 - 0.85 (0.0315 - 0.0335)	38424-D2112	BT
0.85 - 0.90 (0.0335 - 0.0354)	38424-D2113	
0.90 - 0.95 (0.0354 - 0.0374)	38424-D2114	
0.95 - 1.00 (0.0374 - 0.0394)	38424-D2115	HA
1.00 - 1.05 (0.0394 - 0.0413)	38424-D2116	0 00 0
1.05 - 1.10 (0.0413 - 0.0433)	38424-D2117	
1.10 - 1.15 (0.0433 - 0.0453)	38424-D2118	@@
1.15 - 1.20 (0.0453 - 0.0472)	38424-D2119	SC
1.20 - 1.25 (0.0472 - 0.0492)	38424-D2120	
1.25 - 1.30 (0.0492 - 0.0512)	38424-D2121	
1.30 - 1.35 (0.0512 - 0.0531)	38424-D2122	EL

^{*:} Always check with the Parts Department for the latest parts information.

BEARING PRELOAD

NCAT0189S03

Differential side bearing preload "T" 0.04 - 0.09 mm (0.0016 - 0.0035 in)

^{*:} Always check with the Parts Department for the latest parts information.

Final Drive (Cont'd)

TURNING TORQUE	
	NCAT0189S04
Turning torque of final drive assembly	0.49 - 1.08 N·m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb)

DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS (FOR RE4F03B)

NCAT0189S

Thickness mm (in)	Part number*
0.40 (0.0157)	31499-21X07
0.44 (0.0173)	31499-21X08
0.48 (0.0189)	31499-21X09
0.52 (0.0205)	31499-21X10
0.56 (0.0220)	31499-21X11
0.60 (0.0236)	31499-21X12
0.64 (0.0252)	31499-21X13
0.68 (0.0268)	31499-21X14
0.72 (0.0283)	31499-21X15
0.76 (0.0299)	31499-21X16
0.80 (0.0315)	31499-21X17
0.84 (0.0331)	31499-21X18
0.88 (0.0346)	31499-21X19
0.92 (0.0362)	31499-21X20
1.44 (0.0567)	31499-21X21

^{*:} Always check with the Parts Department for the latest parts information.

DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS (FOR RE4F03W)

NCATO189SO

Thickness mm (in)	Part number*
0.28 (0.0110)	31439-31X00
0.32 (0.0126)	31439-31X01
0.36 (0.0142)	31439-31X02
0.40 (0.0157)	31439-31X03
0.44 (0.0173)	31439-31X04
0.48 (0.0189)	31439-31X05
0.52 (0.0205)	31439-31X06
0.56 (0.0220)	31439-31X07
0.60 (0.0236)	31439-31X08
0.64 (0.0252)	31439-31X09
0.68 (0.0268)	31439-31X10
0.72 (0.0283)	31439-31X11
0.76 (0.0299)	31439-31X12
0.80 (0.0315)	31439-31X13
0.84 (0.0331)	31439-31X14
0.88 (0.0346)	31439-31X15
0.92 (0.0362)	31439-31X16
0.96 (0.0378)	31439-31X17
1.44 (0.0567)	31439-31X18

^{*:} Always check with the Parts Department for the latest parts information.

Final Drive (Cont'd)

RS

BT

HA

SC

EL

TABLE FOR SELECTING DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS (FOR RE4F03B)

Unit: mm (in)	
ction Suitable shim(s)	Dial indicator deflection
0.0138) 0.40 (0.0157)	0.31 - 0.35 (0.0122 - 0.0138)
' '	0.35 - 0.39 (0.0138 - 0.0154)
, , ,	0.39 - 0.43 (0.0154 - 0.0169)
, , ,	0.43 - 0.47 (0.0169 - 0.0185)
0.0201) 0.56 (0.0220)	0.47 - 0.51 (0.0185 - 0.0201)
0.0217) 0.60 (0.0236)	0.51 - 0.55 (0.0201 - 0.0217)
0.0232) 0.64 (0.0252)	0.55 - 0.59 (0.0217 - 0.0232)
0.0248) 0.68 (0.0268)	0.59 - 0.63 (0.0232 - 0.0248)
0.0264) 0.72 (0.0283)	0.63 - 0.67 (0.0248 - 0.0264)
, , ,	0.67 - 0.71 (0.0264 - 0.0280)
, , ,	0.71 - 0.75 (0.0280 - 0.0295)
	0.75 - 0.79 (0.0295 - 0.0311)
	0.79 - 0.83 (0.0311 - 0.0327)
	0.83 - 0.87 (0.0327 - 0.0343)
· · · · · · · · · · · · · · · · · · ·	0.87 - 0.91 (0.0343 - 0.0358)
	0.91 - 0.95 (0.0358 - 0.0374)
	0.95 - 0.99 (0.0374 - 0.0390)
0.0400)	0.99 - 1.03 (0.0390 - 0.0406)
	1.03 - 1.07 (0.0406 - 0.0421)
	1.07 - 1.11 (0.0421 - 0.0437)
, , , , , , , , , , , , , , , , , , , ,	1.11 - 1.15 (0.0437 - 0.0453)
	1.15 - 1.19 (0.0453 - 0.0469)
	1.19 - 1.23 (0.0469 - 0.0484)
	1.23 - 1.27 (0.0484 - 0.0500)
0.0516)	1.27 - 1.31 (0.0500 - 0.0516)
	1.31 - 1.35 (0.0516 - 0.0531)
	1.35 - 1.39 (0.0531 - 0.0547)
, , ,	1.39 - 1.43 (0.0547 - 0.0563)
	1.43 - 1.47 (0.0563 - 0.0579)
	1.47 - 1.51 (0.0579 - 0.0594)
	1.51 - 1.55 (0.0594 - 0.0610)
0.0626) 0.80 (0.0315) + 0.84 (0.0331)	1.55 - 1.59 (0.0610 - 0.0626)
	1.59 - 1.63 (0.0626 - 0.0642)
	1.63 - 1.67 (0.0642 - 0.0657)
	1.67 - 1.71 (0.0657 - 0.0673)
	1.71 - 1.75 (0.0673 - 0.0689)
	1.75 - 1.79 (0.0689 - 0.0705)
	1.79 - 1.83 (0.0705 - 0.0720)
	1.83 - 1.87 (0.0720 - 0.0736)
, , , , , ,	1.87 - 1.91 (0.0736 - 0.0752)
,	1.91 - 1.95 (0.0752 - 0.0768)

Final Drive (Cont'd)

TABLE FOR SELECTING DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS (FOR RE4F03W)

Unit: mm (in)

Unit: mm (in	
Suitable shim(s)	Dial indicator deflection
0.28 (0.0110)	0.19 - 0.23 (0.0075 - 0.0091)
0.32 (0.0126)	0.23 - 0.27 (0.0091 - 0.0106)
0.36 (0.0142)	0.27 - 0.31 (0.0106 - 0.0122)
0.40 (0.0157)	0.31 - 0.35 (0.0122 - 0.0138)
0.44 (0.0173)	0.35 - 0.39 (0.0138 - 0.0154)
0.48 (0.0189)	0.39 - 0.43 (0.0154 - 0.0169)
0.52 (0.0205)	0.43 - 0.47 (0.0169 - 0.0185)
0.56 (0.0220)	0.47 - 0.51 (0.0185 - 0.0201)
0.60 (0.0236)	0.51 - 0.55 (0.0201 - 0.0217)
0.64 (0.0252)	0.55 - 0.59 (0.0217 - 0.0232)
0.68 (0.0268)	0.59 - 0.63 (0.0232 - 0.0248)
0.72 (0.0283)	0.63 - 0.67 (0.0248 - 0.0264)
0.76 (0.0299)	0.67 - 0.71 (0.0264 - 0.0280)
0.80 (0.0315)	0.71 - 0.75 (0.0280 - 0.0295)
0.84 (0.0331)	0.75 - 0.79 (0.0295 - 0.0311)
0.88 (0.0346)	0.79 - 0.83 (0.0311 - 0.0327)
0.92 (0.0362)	0.83 - 0.87 (0.0327 - 0.0343)
0.48 (0.0189) + 0.48 (0.0189)	0.87 - 0.91 (0.0343 - 0.0358)
0.48 (0.0189) + 0.52 (0.0205)	0.91 - 0.95 (0.0358 - 0.0374)
0.52 (0.0205) + 0.52 (0.0205)	0.95 - 0.99 (0.0374 - 0.0390)
0.52 (0.0205) + 0.56 (0.0220)	0.99 - 1.03 (0.0390 - 0.0406)
0.56 (0.0220) + 0.56 (0.0220)	1.03 - 1.07 (0.0406 - 0.0421)
0.56 (0.0220) + 0.60 (0.0236)	1.07 - 1.11 (0.0421 - 0.0437)
0.60 (0.0236) + 0.60 (0.0236)	1.11 - 1.15 (0.0437 - 0.0453)
0.60 (0.0236) + 0.64 (0.0252)	1.15 - 1.19 (0.0453 - 0.0469)
0.64 (0.0252) + 0.64 (0.0252)	1.19 - 1.23 (0.0469 - 0.0484)
0.64 (0.0252) + 0.68 (0.0268)	1.23 - 1.27 (0.0484 - 0.0500)
0.68 (0.0268) + 0.68 (0.0268)	1.27 - 1.31 (0.0500 - 0.0516)
0.68 (0.0268) + 0.72 (0.0283)	1.31 - 1.35 (0.0516 - 0.0531)
1.44 (0.0567)	1.35 - 1.39 (0.0531 - 0.0547)
0.72 (0.0283) + 0.76 (0.0299)	1.39 - 1.43 (0.0547 - 0.0563)
0.76 (0.0299) + 0.76 (0.0299)	1.43 - 1.47 (0.0563 - 0.0579)
0.76 (0.0299) + 0.80 (0.0315)	1.47 - 1.51 (0.0579 - 0.0594)
0.80 (0.0315) + 0.80 (0.0315)	1.51 - 1.55 (0.0594 - 0.0610)
0.80 (0.0315) + 0.84 (0.0331)	1.55 - 1.59 (0.0610 - 0.0626)
0.84 (0.0331) + 0.84 (0.0331)	1.59 - 1.63 (0.0626 - 0.0642)
0.84 (0.0331) + 0.88 (0.0346)	1.63 - 1.67 (0.0642 - 0.0657)
0.88 (0.0346) + 0.88 (0.0346)	1.67 - 1.71 (0.0657 - 0.0673)
0.88 (0.0346) + 0.92 (0.0362)	1.71 - 1.75 (0.0673 - 0.0689)
0.92 (0.0362) + 0.92 (0.0362)	1.75 - 1.79 (0.0689 - 0.0705)
0.92 (0.0362) + 0.96 (0.0378)	1.79 - 1.83 (0.0705 - 0.0720)
0.96 (0.0378) + 0.96 (0.0378)	1.83 - 1.87 (0.0720 - 0.0736)
0.52 (0.0205) + 1.44 (0.0567)	1.87 - 1.91 (0.0736 - 0.0752)
0.56 (0.0220) + 1.44 (0.0567)	1.91 - 1.95 (0.0752 - 0.0768)

Reduction Pinion Gear

BEARING PRELOAD

NCAT0190

NCAT0190S01

Reduction pinion gear bearing preload	0.05 mm (0.0020 in)
TURNING TORQUE	NCAT0190S02
Turning torque of reduction pinion gear	0.1 - 0.69 N·m (1.1 - 7.0 kg-cm, 0.95 - 6.08 in-lb)

Reduction Pinion Gear (Cont'd)

BR

ST

RS

BT

HA

SC

EL

Thickness mm (in)	Part number*	
, ,		
1.74 (0.0685)	31438-31X16	
1.78 (0.0701)	31438-31X17	
1.82 (0.0717)	31438-31X18	
1.86 (0.0732)	31438-31X19	
1.90 (0.0748)	31438-31X20	
1.92 (0.0756)	31439-31X60	
1.94 (0.0764)	31438-31X21	
1.96 (0.0772)	31439-31X61	
1.98 (0.0780)	31438-31X22	
2.00 (0.0787)	31439-31X62	
2.02 (0.0795)	31438-31X23	
2.04 (0.0803)	31439-31X63	
2.06 (0.0811)	31438-31X24	
2.08 (0.0819)	31439-31X64	
2.10 (0.0827)	31438-31X60	
2.12 (0.0835)	31439-31X65	
2.14 (0.0843)	31438-31X61	
2.16 (0.0850)	31439-31X66	
2.18 (0.0858)	31438-31X62	
2.20 (0.0866)	31439-31X67	
2.22 (0.0874)	31438-31X63	
2.24 (0.0882)	31439-31X68	
2.26 (0.0890)	31438-31X64	
2.28 (0.0898)	31439-31X69	
2.30 (0.0906)	31438-31X65	
2.34 (0.0921)	31438-31X66	
2.38 (0.0937)	31438-31X67	
2.42 (0.0953)	31438-31X68	
2.46 (0.0969)	31438-31X69	
2.50 (0.0984)	31438-31X70	
2.54 (0.1000)	31438-31X71	
2.58 (0.1016)	31438-31X72	
2.62 (0.1031)	31438-31X73	
2.66 (0.1047)	31438-31X74	
2.00 (00)	0000	

Reduction Pinion Gear (Cont'd)

TABLE FOR SELECTING REDUCTION PINION GEAR BEARING ADJUSTING SHIM

Unit: mm (in)

	Onic min (iii
Dimension "T"	Suitable shim(s)
1.77 - 1.81 (0.0697 - 0.0713)	1.74 (0.0685)
1.81 - 1.85 (0.0713 - 0.0728)	1.78 (0.0701)
1.85 - 1.89 (0.0728 - 0.0744)	1.82 (0.0717)
1.89 - 1.93 (0.0744 - 0.0760)	1.86 (0.0732)
1.93 - 1.96 (0.0760 - 0.0772)	1.90 (0.0748)
1.96 - 1.98 (0.0772 - 0.0780)	1.92 (0.0756)
1.98 - 2.00 (0.0780 - 0.0787)	1.94 (0.0764)
2.00 - 2.02 (0.0787 - 0.0795)	1.96 (0.0772)
2.02 - 2.04 (0.0795 - 0.0803)	1.98 (0.0780)
2.04 - 2.06 (0.0803 - 0.0811)	2.00 (0.0787)
2.06 - 2.08 (0.0811 - 0.0819)	2.02 (0.0795)
2.08 - 2.10 (0.0819 - 0.0827)	2.04 (0.0803)
2.10 - 2.12 (0.0827 - 0.0835)	2.06 (0.0811)
2.12 - 2.14 (0.0835 - 0.0843)	2.08 (0.0819)
2.14 - 2.16 (0.0843 - 0.0850)	2.10 (0.0827)
2.16 - 2.18 (0.0850 - 0.0858)	2.12 (0.0835)
2.18 - 2.20 (0.0858 - 0.0866)	2.14 (0.0843)
2.20 - 2.22 (0.0866 - 0.0874)	2.16 (0.0850)
2.22 - 2.24 (0.0874 - 0.0888)	2.18 (0.0858)
2.24 - 2.26 (0.0882 - 0.0890)	2.20 (0.0866)
2.26 - 2.28 (0.0890 - 0.0898)	2.22 (0.0874)
2.28 - 2.30 (0.0898 - 0.0906)	2.24 (0.0882)
2.30 - 2.32 (0.0906 - 0.0913)	2.26 (0.0890)
2.32 - 2.34 (0.0913 - 0.0921)	2.28 (0.0898)
2.34 - 2.37 (0.0921 - 0.0933)	2.30 (0.0906)
2.37 - 2.41 (0.0933 - 0.0949)	2.34 (0.0921)
2.41 - 2.45 (0.0949 - 0.0965)	2.38 (0.0937)
2.45 - 2.49 (0.0965 - 0.0980)	2.42 (0.0953)
2.49 - 2.53 (0.0980 - 0.0996)	2.46 (0.0969)
2.53 - 2.57 (0.0996 - 0.1012)	2.50 (0.0984)
2.57 - 2.61 (0.1012 - 0.1028)	2.54 (0.1000)
2.61 - 2.65 (0.1028 - 0.1043)	2.58 (0.1016)
2.65 - 2.69 (0.1043 - 0.1059)	2.62 (0.1031)
2.69 - 2.73 (0.1059 - 0.1075)	2.66 (0.1047)

Output Shaft

SEAL RING CLEARANCE

NCAT0191

Unit: mm (in)

Output shaft seal ring clearance	Standard	0.10 - 0.25 (0.0039 - 0.0098)
Output Shart Sear Hing Clearance	Allowable limit	0.25 (0.0098)
END PLAY		

Output shaft end play 0 - 0.5 mm (0 - 0.020 in)

NCAT0191S02

OUTFOT SHALL END FEAT ADSOSTING SHIMS				
Thickness mm (in)	Part number*			
0.56 (0.0220)	31438-31X46			
0.96 (0.0378)	31438-31X47			
1.36 (0.0535)	31438-31X48			

^{*:} Always check with the Parts Department for the latest parts information.

OUTPUT SHAFT END PLAY ADJUSTING SHIMS

Bearing Retainer

SEAL RING CLEARANCE

NCAT0192

Unit: mm (in)

Pooring retainer and ring degrance	Standard	0.10 - 0.25 (0.0039 - 0.0098)
Bearing retainer seal ring clearance	Allowable limit	0.25 (0.0098)

				`	Total E	nd Play
	To	otal En	d Play			NCAT0193
Total end play "T ₃ "		0.25 - 0.55 mm (0.0098 - 0.0217 in)				
BEARING RACE FO	R ADJUSTING TO	TAL EN	PLAY		,	NCAT0193S01
Thic	kness mm (in)			Part nu		VCA10193301
	0.6 (0.024) 0.8 (0.031) 1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079)			31435- 31435- 31435- 31435- 31435- 31435- 31435- 31435-	31X02 31X03 31X04 31X05 31X06 31X07	
: Always check with the Part	s Department for the lates	st parts info	rmation.			
	R	everse	Clutch E	nd Play		NCAT0194
Reverse clutch end play "T ₄ "				0.65 - 1.00 mm (0.	0256 - 0.0394 in)	
THRUST WASHERS	FOR ADJUSTING	REVER	SE CLUTCH	H END PLAY	,	NCAT0194S01
Thickness mm (in) Part number*				10/110101001		
0 0 1 1 1	65 (0.0256) 80 (0.0315) 95 (0.0374) 10 (0.0433) 25 (0.0492) 40 (0.0551)	31508-31X10 31508-31X11 31508-31X12 31508-31X13 31508-31X14 31508-31X15				
: Always check with the Part	•	ccumu				
O-RING	^	CCumu	ilatoi		Unit:	NCAT0195 NCAT0195S01 mm (in)
Accumulator	Diameter (Small)	Part	number*	Diameter (Large	e) Part number	*
Servo release accumulator	26.9 (1.059)	3152	26-41X03	44.2 (1.740)	31526-41X02	2
N-D accumulator	34.6 (1.362)	31526-31X08 39.4 (1.551)		31672-21X00)	
: Always check with the Part	s Department for the lates	st parts info	rmation.		Unit:	NCAT0195S02 mm (in)
Accum	nulator	F	ree length	Outer diamete	er Part number	*
Servo release accumulator spri	ng	52.5 (2.067)		20.1 (0.791)	31605-80X0	0
N-D accumulator spring		45.0 (1.772) 27.6 (1.087)		31605-33X0	1	
: Always check with the Part	•	st parts info			 Unit [.]	NCAT0196 NCAT0196S01 mm (in)
Return spring	Free length	า	Outer	diameter	Part number*	()
2nd servo return spring	32.5 (1.280			(1.020)	31605-31X20	
-	20.50 (1.510	\=\		(2.222)	0.4005.04\/0.4	

²nd servo return spring 32.5 (1.280) 25.9 (1.020) 31605-31X20 OD servo return spring 38.52 (1.5165) 22.0 (0.866) 31605-31X21

^{*:} Always check with the Parts Department for the latest parts information.

	Removal a	and Installat		NCAT0197
Distance between end of converter housing and torque converter			15.9 (0.626) or more	mm (in)
	Shift Sole	noid Valves		AJO ATOOCO
Gear	Solenoid	Α	Solenoid B	NCAT0223
1st	ON		ON	
2nd	OFF		ON	
3rd	OFF		OFF	
4th	ON		OFF	
	Solenoid \	/alves		NCAT0224
Solenoid valve	Resistance (Approx.)		Terminal number	NOAT0224
Shift solenoid A	20 - 30	Ω	2	
Shift solenoid B	5 - 200	5 - 20Ω		
Ovr. clutch sol.	20 - 30	20 - 30Ω		
Line pres. sol.	2.5 - 59	2.5 - 5Ω 4		
T/conv. clutch sol.	5 - 200	5 - 20Ω 5		
	A/T Fluid	Temperatur	e Sensor	NCAT0225
Monitor item	Condition	Sp	pecification (Approximately)	
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	2.5 kΩ ↓ 0.3 kΩ	
	Revolution	n Sensor	·	NCAT0226
	150 Hz/20 km/h	(12 MPH)		
	Dropping	Resistor		
	=:-663			NCAT0227

Resistance

10 - 15 Ω