# DLN SECTION DRIVELINE c

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# **REAR FINAL DRIVE**

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[TRANSFER]

INFOID:000000009190091

# < PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Working Range at a Regular Dealership

### **CAUTION:**

The service items unmentioned on this manual are recommended to be performed by a GT-R certified NISSAN dealer. Because those service items require special equipment and a GT-R certified technical staff who completed special training.

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

#### WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precautions Necessary for Steering Wheel Rotation After Battery Disconnection

INFOID:000000009162050

#### **CAUTION:**

Comply with the following cautions to prevent any error and malfunction.

- Before removing and installing any control units, first turn the ignition switch to the LOCK position, then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

## OPERATION PROCEDURE

1. Connect both battery cables.

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## < PRECAUTION >

## NOTE:

Supply power using jumper cables if battery is discharged.

- 2. Turn the ignition switch to ACC position.
  - (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.
- 4. Perform the necessary repair operation.
- 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- 6. Perform self-diagnosis check of all control units using CONSULT.

# Precaution for Battery Service

Before disconnecting the battery, lower both the driver and passenger windows. This will prevent any interference between the window edge and the vehicle when the door is opened/closed. During normal operation, the window slightly raises and lowers automatically to prevent any window to vehicle interference. The automatic window function will not work with the battery disconnected.

# Aluminum Die-Casting Parts Handling

INFOID:000000009162052

INFOID:000000009162051

## PROHIBITION OF WELDING OR BEATING REPAIR

- Material made of aluminum die-casting parts is heat-treated and looses strength when being exposed to welding heat. Do not perform welding repair for cracks, damage or others.
- For aluminum die-casting parts deformation, do not perform repair by beating. Always repair by replacement as an assembly.

## CRACK CHECK

When the vehicle is damaged, always perform a visual deformation check and a crack check.

#### Crack Check Procedures

For a crack check, use dye penetrant inspection fluid (pre-cleaning fluid, penetrant fluid and developer fluid). **CAUTION:** 

# Always perform a crack check in accordance with the procedures specified by the manufacturer of the dye penetrant inspection fluid.

- 1. Spray pre-cleaning fluid on the checking surface for cleaning.
- 2. Spray penetrant fluid on the checking surface and wait until the penetrant fluid soaks into any cracks.
- 3. Wipe off excessive penetrant fluid, and then also lightly wipe off penetrant fluid using a wet cloth.
- 4. Spray developer fluid on the checking surface.
- 5. Cracks, if any, are dyed red in color.

#### STRAY CURRENT CORROSION

- Corrosion occurs to aluminum die-casting parts by the stray current corrosion phenomenon, when directly contacting other parts made of steel. Always apply anti-stray current corrosion paint (primer) on the mount-ing surface.
- Clean mounting surface to prevent any foreign matter, steel powder or others from being mixed in. Always apply the specified adhesive when installing.
- Corrosion by stray current corrosion may occur when installing with any other bolts than the specified bolt. Always use the specified bolt that is surface treated.
- When loosening the specified bolt that is tightened, the treated surface may peel. Never reuse the specified bolt that is tightened once.

#### TIGHTENING TORQUE CONTROL

Material made of aluminum die-casting parts is soft in term of hardness. Tightening torque must be controlled exactly as specified. Always use a torque wrench to install any part to the specified tightening torque.

#### WARNING:

Never use a power tool to remove or tighten bolts for aluminum die-casting part to prevent damage to aluminum die-casting parts.

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INFOID:000000009162053

[TRANSFER]

# Service Notice or Precautions for the Transfer

- Before starting diagnosis of the vehicle, understand symptoms well. Perform correct and systematic operations.
- Replace all tires at the same time. Always use tires of the proper size and the same brand and pattern. Fitting improper size and unusually worn tires applies excessive force to vehicle mechanism and can cause longitudinal vibration.

< PERIODIC MAINTENANCE >

# PERIODIC MAINTENANCE TRANSFER FLUID

**Transfer Fluid** 

CAUTION:

Refer to <u>TM-10, "Inspection"</u> because the transfer is integrated with the transmission.

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SERVICE DATA AND SPECIFICATIONS (SDS)		
< SERVICE DATA AND SPECIFICATIONS (SDS)	[TRANSFER]	
SERVICE DATA AND SPECIFICATIONS (SDS)		А
SERVICE DATA AND SPECIFICATIONS (SDS)		
General Specifications	INFOID:000000009162058	В
Refer to TM-21, "General Specification" because the transfer is integrated with the transmiss	ion.	
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# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [FRONT PROPELLER SHAFT: 3F56A-D0J75]

# SYMPTOM DIAGNOSIS

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

# NVH Troubleshooting Chart

INFOID:000000009162059

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference		This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	I	This work is recommended to be performed by GT-R certified NISSAN dealer.	I	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	NVH in DLN section.	NVH in FAX, RAX, FSU and RSU section.	NVH in WT section.	NVH in WT section.	NVH in FAX and RAX section.	NVH in BR section.	NVH in ST section.
Possible cause and SUSPECT	ED PARTS	Uneven rotating torque	Center bearing improper installation	Excessive center bearing axial end play	Center bearing mounting (insulator) cracks, damage or deterioration	Excessive joint angle	Rotation imbalance	Excessive runout	DIFFERENTIAL	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING
	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	×
Symptom	Shake		×			×				×	×	×	×	×	×
	Vibration	×	×	×	×	×	×	×		×	< × ×		×		

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING MPTOM DIAGNOSIS > [FRONT PROPELLER SHAFT: 3F56A-D0J75]

< SYMPTOM DIAGNOSIS > ×: Applicable

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< PRECAUTION >

# PRECAUTION PRECAUTIONS

Precaution for Working Range at a Regular Dealership

#### CAUTION:

The service items unmentioned on this manual are recommended to be performed by a GT-R certified NISSAN dealer. Because those service items require special equipment and a GT-R certified technical staff who completed special training.

Aluminum Die-Casting Parts Handling

INFOID:000000009162060

INFOID:000000009190092

## PROHIBITION OF WELDING OR BEATING REPAIR

- Material made of aluminum die-casting parts is heat-treated and looses strength when being exposed to welding heat. Do not perform welding repair for cracks, damage or others.
- For aluminum die-casting parts deformation, do not perform repair by beating. Always repair by replacement as an assembly.

#### CRACK CHECK

When the vehicle is damaged, always perform a visual deformation check and a crack check.

#### Crack Check Procedures

For a crack check, use dye penetrant inspection fluid (pre-cleaning fluid, penetrant fluid and developer fluid). **CAUTION:** 

# Always perform a crack check in accordance with the procedures specified by the manufacturer of the dye penetrant inspection fluid.

- 1. Spray pre-cleaning fluid on the checking surface for cleaning.
- 2. Spray penetrant fluid on the checking surface and wait until the penetrant fluid soaks into any cracks.
- 3. Wipe off excessive penetrant fluid, and then also lightly wipe off penetrant fluid using a wet cloth.
- 4. Spray developer fluid on the checking surface.
- 5. Cracks, if any, are dyed red in color.

#### STRAY CURRENT CORROSION

- Corrosion occurs to aluminum die-casting parts by the stray current corrosion phenomenon, when directly contacting other parts made of steel. Always apply anti-stray current corrosion paint (primer) on the mount-ing surface.
- Clean mounting surface to prevent any foreign matter, steel powder or others from being mixed in. Always apply the specified adhesive when installing.
- Corrosion by stray current corrosion may occur when installing with any other bolts than the specified bolt. Always use the specified bolt that is surface treated.
- When loosening the specified bolt that is tightened, the treated surface may peel. Never reuse the specified bolt that is tightened once.

#### TIGHTENING TORQUE CONTROL

Material made of aluminum die-casting parts is soft in term of hardness. Tightening torque must be controlled exactly as specified. Always use a torque wrench to install any part to the specified tightening torque.

#### WARNING:

# Never use a power tool to remove or tighten bolts for aluminum die-casting part to prevent damage to aluminum die-casting parts.

**Exploded View** 

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Front propeller shaft assembly 1. 2. Heat bracket

3. Tunnel stay

C: Vehicle front

Refer to GI-4, "Components" for symbols in the figure.

# SERVICE DATA AND SPECIFICATIONS (SDS) < SERVICE DATA AND SPECIFICATIONS (SDS) [FRONT PROPELLER SHAFT: 3F56A-D0J75]

# SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specifications**

INFOID:000000009162066

Drive type		AWD
Engine		VR38DETT
Transmission		GR6Z30A
Propeller shaft model		3F56A-DOJ75
Number of joints		3
	1st joint	CVJ type
Type of journal bearings (Non-disassembly type)	2nd joint	Cardan type
	3rd joint	Cardan type
Coupling method with transmis	sion	Flange type
Coupling method with front fina	l drive	Flange type
Shoft longth	1st (Spider to spider)	855 mm (33.66 in)
Shan lengin	2nd (Spider to spider)	750 mm (29.53 in)
Shaft outor diamotor	1st	50.8 mm (2.000 in)
	2nd	42.7 mm (1.681 in)

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [MAIN PROPELLER SHAFT: 2F71A-VL101]

# SYMPTOM DIAGNOSIS NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

# NVH Troubleshooting Chart

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference		This work is recommended to be performed by GT-R certified NISSAN dealer.		I	Ι	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	NVH in DLN section.	NVH in FAX, RAX, FSU and RSU section.	NVH in WT section.	NVH in WT section.	NVH in FAX and RAX section.	NVH in BR section.	NVH in ST section.	C DL F G H I J
Possible cause and SUSPECT	ED PARTS	Uneven rotating torque	Center bearing improper installation	Excessive center bearing axial end play	Center bearing mounting (insulator) cracks, damage or deterioration	Excessive joint angle	Rotation imbalance	Excessive runout	DIFFERENTIAL	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING	K L M N O P
Symptom	Noise Shake	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
- 7	Vibration	×	×	×	×	×	×	×		×	×		×		×	

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INFOID:000000009162069

 $\times$ : Applicable

< PRECAUTION >	[MAIN PROPELLER SHAFT: 2F71	A-VL101]
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PRECAUTIONS		A
Precaution for Working Range at a Regular De	alership	ID:000000009190093 B
<b>CAUTION:</b> The service items unmentioned on this manual are reco NISSAN dealer. Because those service items require sp staff who completed special training.	ommended to be performed by a GT- ecial equipment and a GT-R certified	R certified I technical <sup>C</sup>
Precautions for terminology	INFC	DLN
The "Main carbon composite propeller shaft" adopted on thi manual.	s model is called the "Main propeller s	haft" in this
Aluminum Die-Casting Parts Handling	INFC	ID:000000009162071
<ul> <li>PROHIBITION OF WELDING OR BEATING REPAIR</li> <li>Material made of aluminum die-casting parts is heat-trea welding heat. Do not perform welding repair for cracks, da</li> <li>For aluminum die-casting parts deformation, do not perform</li> </ul>	ated and looses strength when being a mage or others. m repair by beating. Always repair by re	exposed to F
as an assembly.	n ropan by boating. A mayo ropan by ro	G
CRACK CHECK When the vehicle is damaged, always perform a visual deform	rmation check and a crack check.	Н
Crack Check Procedures For a crack check, use dye penetrant inspection fluid (pre-cl CAUTION:	leaning fluid, penetrant fluid and develo	pper fluid).
Always perform a crack check in accordance with the pr dye penetrant inspection fluid.	ocedures specified by the manufact	urer of the
<ol> <li>Spray pre-cleaning fluid on the checking surface for clea</li> <li>Spray penetrant fluid on the checking surface and wait u</li> <li>Wipe off excessive penetrant fluid, and then also lightly</li> </ol>	aning. until the penetrant fluid soaks into any o wine off penetrant fluid using a wet clo	cracks.
<ol> <li>Spray developer fluid on the checking surface.</li> <li>Cracks, if any, are dyed red in color.</li> </ol>		K
<ul> <li>STRAY CURRENT CORROSION</li> <li>Corrosion occurs to aluminum die-casting parts by the structure contacting other parts made of steel. Always apply anti-structure surface.</li> </ul>	ray current corrosion phenomenon, wh ray current corrosion paint (primer) on	nen directly L
<ul> <li>Clean mounting surface to prevent any foreign matter, stern apply the specified adhesive when installing.</li> </ul>	eel powder or others from being mixed	in. Always ${}_{\mathbb{M}}$
<ul> <li>Corrosion by stray current corrosion may occur when inst Always use the specified bolt that is surface treated.</li> <li>When loosening the specified bolt that is tightened, the tre bolt that is tightened once.</li> </ul>	alling with any other bolts than the spe eated surface may peel. Never reuse th	ecified bolt. le specified $\mathbb{N}$
TIGHTENING TORQUE CONTROL Material made of aluminum die-casting parts is soft in term of exactly as specified. Always use a torque wrench to install a	of hardness. Tightening torque must be iny part to the specified tightening torqu	e controlled <sup>O</sup> le.
Never use a power tool to remove or tighten bolts for all aluminum die-casting parts.	uminum die-casting part to prevent	damage to $\ ^{P}$

# MAIN PROPELLER SHAFT

Exploded View

INFOID:000000009162075



1. Main propeller shaft assembly 2. Plain washer

C: The front of vehicle

Refer to <u>GI-4, "Components"</u> in GI section for the symbols shown in the figure.

# SERVICE DATA AND SPECIFICATIONS (SDS)

# < SERVICE DATA AND SPECIFICATIONS (SDS) [MAIN PROPELLER SHAFT: 2F71A-VL101]

# SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specifications**

INFOID:000000009162078

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Drive type		AWD	0
Engine		VR38DETT	
Transmission		GR6Z30A	
Propeller shaft model		2F71A-VL101	DLN
Number of joints		2	
Type of journal bearings	1st joint	Cardan type	
(Non-disassembly type)	2nd joint	CVJ type	
Coupling method with engine	)	Flange type	
Coupling method with transmission		Rebro joint type	F
Shaft length (Spider to spide	r)	1117 mm (43.98 in)	
Shaft outer diameter		71 mm (2.80 in)	
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# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [FRONT FINAL DRIVE: F160A]

# SYMPTOM DIAGNOSIS

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

# NVH Troubleshooting Chart

INFOID:000000009162081

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference		This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	This work is recommended to be performed by GT-R certified NISSAN dealer.	DLN-21, "Inspection"	NVH in DLN section.	NVH in FAX, RAX, FSU and RSU sections.	NVH in WT section.	NVH in WT section.	NVH in FAX and RAX section.	NVH in BR section.	NVH in ST section.
Possible cause and SUSPECTED PARTS		Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×

×: Applicable

#### < PRECAUTION > PRECAUTION А PRECAUTIONS Precaution for Working Range at a Regular Dealership INFOID:000000009190094 В **CAUTION:** The service items unmentioned on this manual are recommended to be performed by a GT-R certified NISSAN dealer. Because those service items require special equipment and a GT-R certified technical staff who completed special training. Aluminum Die-Casting Parts Handling INFOID:000000009162082 DLN PROHIBITION OF WELDING OR BEATING REPAIR Material made of aluminum die-casting parts is heat-treated and looses strength when being exposed to welding heat. Do not perform welding repair for cracks, damage or others. For aluminum die-casting parts deformation, do not perform repair by beating. Always repair by replacement as an assembly. F CRACK CHECK When the vehicle is damaged, always perform a visual deformation check and a crack check. **Crack Check Procedures** For a crack check, use dye penetrant inspection fluid (pre-cleaning fluid, penetrant fluid and developer fluid). **CAUTION:** Always perform a crack check in accordance with the procedures specified by the manufacturer of the Н dye penetrant inspection fluid. 1. Spray pre-cleaning fluid on the checking surface for cleaning. Spray penetrant fluid on the checking surface and wait until the penetrant fluid soaks into any cracks. 2. Wipe off excessive penetrant fluid, and then also lightly wipe off penetrant fluid using a wet cloth. 3. 4. Spray developer fluid on the checking surface. Cracks, if any, are dyed red in color. STRAY CURRENT CORROSION Corrosion occurs to aluminum die-casting parts by the stray current corrosion phenomenon, when directly contacting other parts made of steel. Always apply anti-stray current corrosion paint (primer) on the mount-Κ ing surface. Clean mounting surface to prevent any foreign matter, steel powder or others from being mixed in. Always apply the specified adhesive when installing. L Corrosion by stray current corrosion may occur when installing with any other bolts than the specified bolt. Always use the specified bolt that is surface treated. When loosening the specified bolt that is tightened, the treated surface may peel. Never reuse the specified bolt that is tightened once. Μ TIGHTENING TORQUE CONTROL Material made of aluminum die-casting parts is soft in term of hardness. Tightening torgue must be controlled Ν exactly as specified. Always use a torque wrench to install any part to the specified tightening torque. WARNING: Never use a power tool to remove or tighten bolts for aluminum die-casting part to prevent damage to aluminum die-casting parts. Precautions Necessary for Steering Wheel Rotation After Battery Disconnection INFOID:000000009162083 Ρ **CAUTION:** Comply with the following cautions to prevent any error and malfunction. Before removing and installing any control units, first turn the ignition switch to the LOCK position,

- then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.

# PRECAUTIONS

#### < PRECAUTION >

• Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

#### **OPERATION PROCEDURE**

- Connect both battery cables. NOTE: Supply power using jumper cables if battery is discharged.
- 2. Turn the ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.
- 4. Perform the necessary repair operation.
- 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- 6. Perform self-diagnosis check of all control units using CONSULT.

**General Precautions** 

INFOID:000000009162084

#### CAUTION:

After finishing servicing, check that all the tools and waste are stored in a customary place.

## < PERIODIC MAINTENANCE >

PERIODIC MAINTENANCE

FRONT DIFFERENTIAL GEAR OIL

# [FRONT FINAL DRIVE: F160A]

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INFOID:000000009162089 B

## Inspection

## OIL LEAKAGE

Visually check final drive assembly surrounding area for smears and leakage of defferential gear oil.

Status	Parts	Required operation	_
Smears <sup>*1</sup>	Each part on the final drive assembly	Use part cleaner or the equivalent to wipe out smeared oil. Then, check for oil leakage.	DLN
	Oil seal	Check the oil seal mounting surface and sliding surface for abnor- malities. If it is normal, replace only oil seal. Then, check for oil leakage.	Е
Leakage <sup>*2</sup>	Filler plug	Replace the filler plug gasket. Then, check for oil leakage.	
Ũ	Drain plug	Replace the drain plug gasket. Then, check for oil leakage.	F
	Mating surface between Gear carrier and rear cover.	Check the seal surface for abnormalities. If it is normal, replace only rear cover gasket. Then, check for oil leakage.	

\*1: When the oil does not drop

\*2: When the oil drops

#### OIL LEVEL

• Remove filler plug (1) and gasket. Then check that oil is filled up (A) from mounting hole for the filler plug.

## CAUTION:

#### Never start engine while checking oil level.

• Set a gasket on filler plug (1) and install it on final drive, and then tighten to the specified torque.

#### Standard

Filler plug tightening torque

: 35 N·m (3.6 kg-m, 26 ft-lb)

#### **CAUTION:**

Never reuse gasket.



## SERVICE DATA AND SPECIFICATIONS (SDS)

## < SERVICE DATA AND SPECIFICATIONS (SDS)

[FRONT FINAL DRIVE: F160A] SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specifications**

INFOID:000000009162112

		AWD
Applied model		VR38DETT
		GR6Z30A
Final drive model		F160A
Gear ratio		2.937
Number of teeth (Drive gear/Drive pinion)		47/16
Oil capacity (Approx.)	(US pt, Imp pt)	0.65 (1-3/8, 1-1/8)
Number of pinion gears		2
Drive pinion adjustment spacer type		Solid

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [REAR FINAL DRIVE]

# SYMPTOM DIAGNOSIS

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

# NVH Troubleshooting Chart

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference	This work is recommended to be performed by GT-R certified NISSAN deal	This work is recommended to be performed by GT-R certified NISSAN deal	This work is recommended to be performed by GT-R certified NISSAN deal	This work is recommended to be performed by GT-R certified NISSAN deal	1	DLN-25, "Inspection"	NVH in DLN section.	NVH in FAX, RAX, FSU and RSU sections.	NVH in WT section.	NVH in WT section.	NVH in FAX and RAX section.	NVH in BR section.	NVH in ST section.	DLI E F G H I J
Possible cause and SUSPECTED PARTS	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runou	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING	K L M
Symptom Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	

 $\times: \mathsf{Applicable}$ 

NOTE:

Although operating sound may be heard from LSD while driving, this is not always a malfunction.

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# < PRECAUTION > PRECAUTION PRECAUTIONS

# PRECAUTIONS

Precaution for Working Range at a Regular Dealership

#### CAUTION:

The service items unmentioned on this manual are recommended to be performed by a GT-R certified NISSAN dealer. Because those service items require special equipment and a GT-R certified technical staff who completed special training.

Aluminum Die-Casting Parts Handling

INFOID:000000009162119

INFOID:000000009190095

## PROHIBITION OF WELDING OR BEATING REPAIR

- Material made of aluminum die-casting parts is heat-treated and looses strength when being exposed to welding heat. Do not perform welding repair for cracks, damage or others.
- For aluminum die-casting parts deformation, do not perform repair by beating. Always repair by replacement as an assembly.

## CRACK CHECK

When the vehicle is damaged, always perform a visual deformation check and a crack check.

#### Crack Check Procedures

For a crack check, use dye penetrant inspection fluid (pre-cleaning fluid, penetrant fluid and developer fluid). **CAUTION:** 

# Always perform a crack check in accordance with the procedures specified by the manufacturer of the dye penetrant inspection fluid.

- 1. Spray pre-cleaning fluid on the checking surface for cleaning.
- 2. Spray penetrant fluid on the checking surface and wait until the penetrant fluid soaks into any cracks.
- 3. Wipe off excessive penetrant fluid, and then also lightly wipe off penetrant fluid using a wet cloth.
- 4. Spray developer fluid on the checking surface.
- 5. Cracks, if any, are dyed red in color.

#### STRAY CURRENT CORROSION

- Corrosion occurs to aluminum die-casting parts by the stray current corrosion phenomenon, when directly contacting other parts made of steel. Always apply anti-stray current corrosion paint (primer) on the mount-ing surface.
- Clean mounting surface to prevent any foreign matter, steel powder or others from being mixed in. Always apply the specified adhesive when installing.
- Corrosion by stray current corrosion may occur when installing with any other bolts than the specified bolt. Always use the specified bolt that is surface treated.
- When loosening the specified bolt that is tightened, the treated surface may peel. Never reuse the specified bolt that is tightened once.

#### TIGHTENING TORQUE CONTROL

Material made of aluminum die-casting parts is soft in term of hardness. Tightening torque must be controlled exactly as specified. Always use a torque wrench to install any part to the specified tightening torque.

#### WARNING:

Never use a power tool to remove or tighten bolts for aluminum die-casting part to prevent damage to aluminum die-casting parts.

## < PERIODIC MAINTENANCE >

# [REAR FINAL DRIVE]

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# PERIODIC MAINTENANCE REAR DIFFERENTIAL GEAR OIL

# Inspection

## OIL LEAKAGE

• Visually check final drive assembly surrounding area for smears and leakage of differential gear oil.



# **REAR DIFFERENTIAL GEAR OIL**

#### < PERIODIC MAINTENANCE >

Status	Parts		Required operation				
Leakage <sup>*1, 2</sup>		A: Filler plug	<ol> <li>Replace gasket.</li> <li>If oil leakage continues even after replace the transmission assembly. (This work is recommended to be performed by GT-R certified NISSAN dealer.)</li> </ol>				
		B: Side cover	Replace the transmission assembly. (This work is recommended to be performed by GT-R certified NISSAN dealer.)				
		C: Oil seal	Replace side oil seal. (This work is recommended to be performed by GT-R certified NISSAN dealer.) CAUTION: Always replace side oil seal together with side flange. (If side oil seal is abnormal, then side flange may also be abnormal.)				
	D: Drain plug	<ol> <li>Replace gasket.</li> <li>If oil leakage continues even after replace the transmission assembly. (This work is recommended to be performed by GT-R certified NISSAN dealer.)</li> </ol>					
		E: Guide hole	<ol> <li>Replace side oil seal (left side). (This work is recommended to be performed by GT-R certified NISSAN dealer.) CAUTION: Always replace side oil seal (left side) together with side flange (left side). [If side oil seal (left side) is abnormal, then side flange (left side) may also be abnormal.]</li> <li>If oil leakage continues even after replacing side oil seal, check guide hole. If guide hole is abnormal, replace transmission assembly. (This work is recommended to be performed by GT-R certified NISSAN dealer.)</li> </ol>				
		F: Air vent	Replace the transmission assembly. (This work is recommended to be performed by GT-R certified NISSAN dealer.)				
	Transmission assembly (single unit) G: Breather		Clean and wipe spouted oil with a part cleaner. Fill with oil to the spec- ified oil level, if necessary.				
Smears <sup>*3</sup>	Each part on the final drive assembly, includ- ing the parts requiring oil leakage check.		Use part cleaner or the equivalent to wipe out smeared oil. Then, check for oil leakage.				

\*1: When the oil drops

\*2: If oil leakage is detected, perform necessary procedures, check for oil leakage, and adjust oil level to the proper level.

\*3: When the oil does not drop

Visually check transmission assembly surrounding area (oil seal, drain plug, filler plug, transmission case, etc.) for smears and leakage of transmission oil. Refer to <u>TM-10</u>, "Inspection".

# OIL LEVEL

#### **CAUTION:**

#### Oil volume cannot be checked by oil level height.

1. Remove filler plug (1) and gasket. CAUTION:

#### Never start engine while checking oil level.

- 2. Insert wire (A) etc. from filler plug mounting hole to confirm if the oil attaches.
  - If oil does not attach at the end of the wire, confirm that there is not leakage, then refill the oil. (This work is recommended to be performed by GT-R certified NISSAN dealer.)
     CAUTION:

#### Prevent foreign matter from getting into final drive.

3. Set a gasket on filler plug and install it on final drive, and then tighten to the specified torque.

#### Standard

Filler plug tightening : 34.5 N·m (3.5 kg-m, 25 ft-lb) torque



# **REAR DIFFERENTIAL GEAR OIL**

< PERIODIC MAINTENANCE >	[REAR FINAL DRIVE]
CAUTION: Never reuse gasket.	

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# SERVICE DATA AND SPECIFICATIONS (SDS)

# < SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specifications**

INFOID:000000009162135

[REAR FINAL DRIVE]

		AWD			
Applied model		VR38DETT			
		GR6Z30A			
Final drive type		1.5 WAY mechanical LSD			
Gear ratio		3.700			
Number of teeth (Drive gear/Drive pinion)		37/10			
Oil capacity (Approx.)	$\ell$ (US pt, Imp pt)	1.35 (2-7/8, 2-3/8)			
Number of pinion gears		4			