BRAKE SYSTEM

SECTION BR

EF & EC

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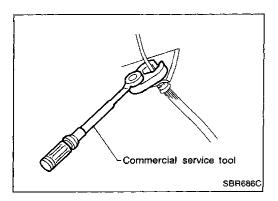
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When you read wiring diagrams:

Read GI section, "HOW TO READ WIRING DIAGRAMS".
See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES".

PRECAUTIONS AND PREPARATION



Precautions

- Recommended fluid is brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas.
- To clean or wash all parts of master cylinder, disc brake Gl caliper and wheel cylinder, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of the hydraulic system.
- Use flare nut wrench when removing and installing brake tube.
 EM
- Always torque brake lines when installing.
 WARNING:
- Clean brake pads and shoes with a waste cloth, then wipe LC with a dust collector.

Special Service Tools

Tool number (Kent-Moore No.) Tool name	Description		EC FE
KV991V0010 (—) Brake fluid pressure		Measuring brake fluid pressure	At
gauge	NT151		'PD)

Commercial Service Tools

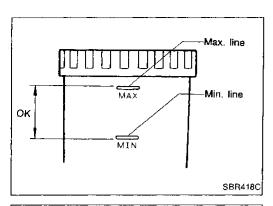
Tool name	Description	RA
 Flare nut crows foot 		· I NHA
② Torque wrench		BR
	NT223	ST

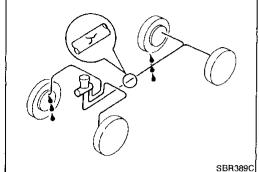
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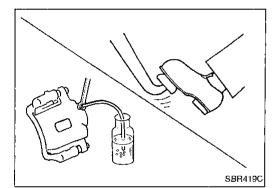
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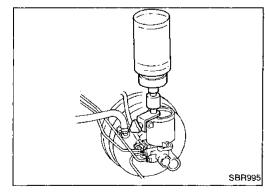
EL

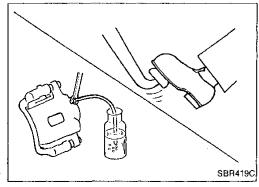
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Checking Brake Fluid Level

- Check fluid level in reservoir tank. It should be between Max. and Min. lines on reservoir tank.
- If fluid level is extremely low, check brake system for leaks.
- When brake warning lamp comes on even when parking brake lever is released, check brake system for leaks.

Checking Brake Line

CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

- 1. Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
- 2. Check for oil leakage by fully depressing brake pedal while engine is running.

Changing Brake Fluid

CAUTION:

- Refill with new brake fluid "DOT 3".
- Always keep fluid level higher than minimum line on reservoir tank.
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- 1. Clean inside of reservoir tank, and refill with new brake fluid.
- 2. Connect a vinyl tube to each air bleeder valve.
- 3. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- Refill until brake fluid comes out of each air bleeder valve. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to "Bleeding Brake System" (See below).

Bleeding Brake System

CAUTION:

- Carefully monitor brake fluid level at master cylinder during bleeding operation.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- Bleed air in the following order.
 - 1. Right rear caliper
 - 2. Left rear caliper
 - 3. Right front caliper
 - 4. Left front caliper

MODELS WITHOUT ABS

- 1. Connect a transparent vinyl tube to air bleeder valve.
- 2. Fully depress brake pedal several times.
- 3. With brake pedal depressed, open air bleeder valve to release air.
- 4. Close air bleeder valve.
- 5. Release brake pedal slowly.
- 6. Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.

Bleeding Brake System (Cont'd) MODELS WITH ABS

- 1. Turn ignition switch OFF and disconnect battery cable and ABS actuator connector.
- Fill master cylinder reservoir tank with brake fluid. While replenishing brake fluid so that fluid level is always higher than middle of reservoir tank, bleed air using the same method as for models without ABS.

CAUTION:

- MA
- No air bleeder is provided on actuator.
 Do not loosen actuator connection during air bleeding.

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 - PD

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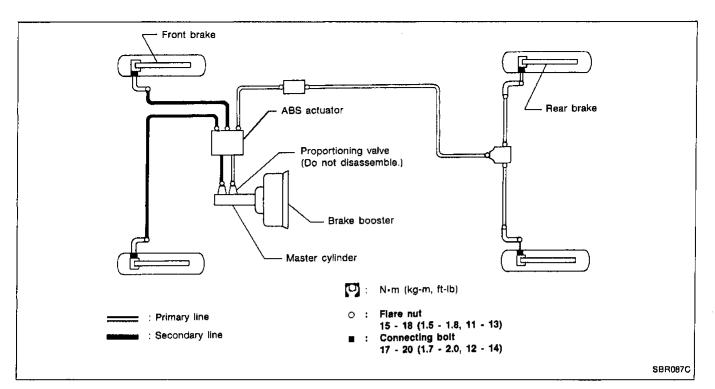
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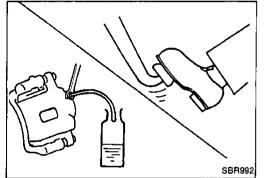
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Removal

CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.
- 1. Connect a vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- 3. Remove flare nut securing brake tube to hose, then withdraw lock spring.
- 4. Cover openings to prevent entrance of dirt whenever disconnecting hydraulic line.

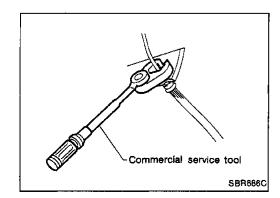
Inspection

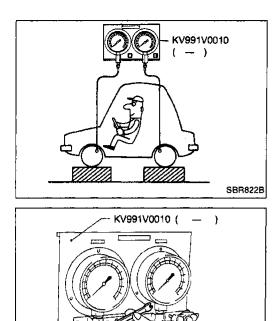
Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.

Installation

CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Tighten all flare nuts and connecting bolts.
 Flare nut:
 C: 15 18 N·m (1.5 1.8 kg-m, 11 13 ft-lb)
 Connecting bolt:
 - [□]: 17 20 N·m (1.7 2.0 kg-m, 12 14 ft-lb)
- 2. Refill until new brake fluid comes out of each air bleeder valve.
- 3. Bleed air. Refer to "Bleeding Brake System" (BR-4).





Proportioning Valve

INSPECTION

CAUTION:

SBR8238

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint $_{\mbox{MA}}$ areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake EM pressure reaches specified value.
- Disconnect harness connectors from ABS actuator relay before checking.
- 1. Connect Tool to air bleeders of front and rear brakes on either LH and RH side.
- 2. Bleed air from the Tool.
- 3. Check rear brake pressure by depressing brake pedal (increasing front brake pressure).

Unit: kPa (kg/cm², psi)

Applied pressure (Front brake)	D1	5,394 (55, 782)	AT
Output pressure (Rear brake)	D ₂	3,138 - 3,531 (32 - 36, 455 - 512)	

If output pressure is out of specifications, replace master PD cylinder assembly (built-in type).

 Bleed air after disconnecting the Tool. Refer to "Bleeding Brake System" (BR-4).

REMOVAL AND INSTALLATION (Built-in type)

Always replace together with master cylinder as an assembly.

Refer to "MASTER CYLINDER" (BR-10).

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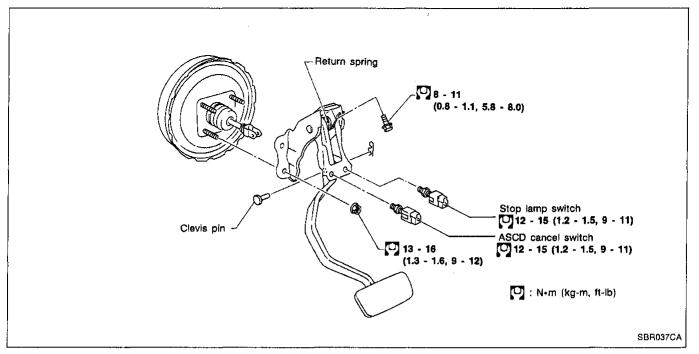
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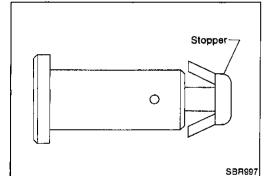
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Removal and Installation

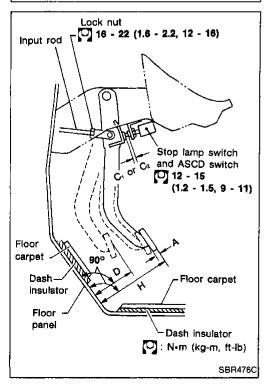




Inspection

Check brake pedal for following items:

- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper



Adjustment

Check brake pedal free height from dash reinforcement panel.

- H: Free height
 - Refer to SDS.
- D: Depressed height Refer to SDS. Under force of 490 N (50 kg, 110 lb) with engine running
- C₁, C₂: Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch 0.3 - 1.0 mm (0.012 - 0.039 in)
- A: Pedal free play

1.0 - 3.0 mm (0.039 - 0.118 in)

BRAKE PEDAL AND BRACKET

Stays Inside

Clevis

SBR824B

Input rod

4 Lock nut

Adjustment (Cont'd)

| If necessary, adjust brake pedal free height.

1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.

Make sure that tip of input rod stays inside of clevis.

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- 2. Loosen lock nut and adjust clearance "C₁" and "C₂" with stop lamp switch and ASCD switch respectively. Then tighten lock nuts.
- 3. Check pedal free play.

Make sure that stop lamps go off when pedal is released.

 Check brake pedal's depressed height while engine is running.

If depressed height is below specified value, check brake FE system for leaks, accumulation of air or any damage to components (master cylinder, etc.); then make necessary repairs.

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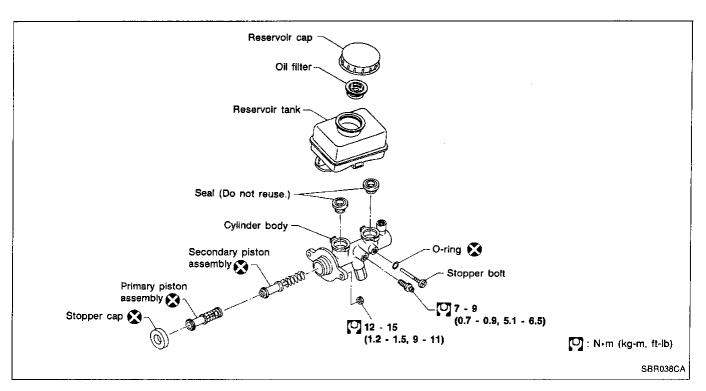
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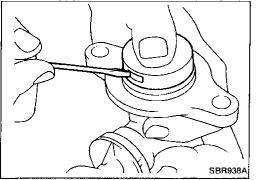


Removal

CAUTION:

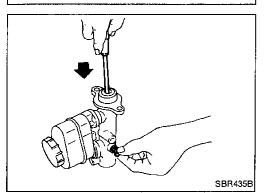
Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

- 1. Connect a vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
- 3. Remove brake pipe flare nuts.
- 4. Remove master cylinder mounting nuts.



Disassembly

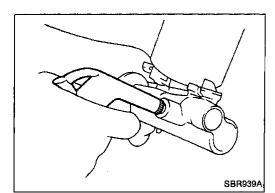
1. Bend claws of stopper cap outward.



2. Remove valve stopper while piston is pushed into cylinder.

MASTER CYLINDER

Disassembly (Cont'd)



3. Remove piston assemblies.

If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.

4. Draw out reservoir tank.

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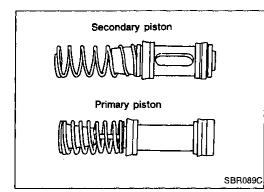
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Check for the following items.	LC
Replace any part if damaged.	
Master cylinder:	EF &
Pin holes or scratches on inner wall.	EC
Piston:	
 Deformation of or scratches on piston cups. 	명

Deformation of or scratches on piston cups.

AT



Assembly

Inspection

- PD 1. Insert secondary piston assembly. Then insert primary piston assembly.
- Pay attention to direction of piston cups in figure at left. FA Also, insert pistons squarely to avoid scratches on cylinder bore.
- Pay attention to alignment of secondary piston slit with RA valve stopper mounting hole of cylinder body.

2. Install stopper cap.

Before installing stopper cap, ensure that claws are bent ST inward.

- 3. Push reservoir tank seals.
- 4. Push reservoir tank into master cylinder.

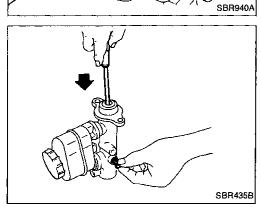
HA

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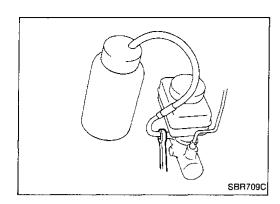
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- EL
- 5. Install valve stopper while piston is pushed into cylinder.

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Installation

CAUTION:

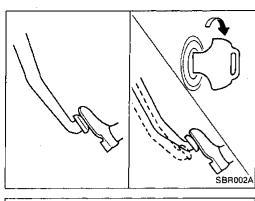
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 1. Place master cylinder onto brake booster and secure mounting nuts lightly.
- 2. Torque mounting nuts.
 - 12 15 N·m (1.2 1.5 kg-m, 9 11 ft-lb)
- 3. Fit brake lines to master cylinder.
- 4. Torque flare nuts.

15 - 18 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

- 5. Fill up reservoir tank with new brake fluid.
- 6. Connect a vinyl tube to air bleeder of master cylinder.
- 7. Open air bleeder of master cylinder
- 8. Have driver slowly depress brake pedal and hold.
- 9. Close air bleeder.
- 10. Have driver release brake pedal slowly.
- 11. Repeat steps 7. through 10. until no air bubbles come out of air bleeder.
- 12. Torque air bleeder.

7 - 9 N·m (0.7 - 0.9 kg-m, 5.1 - 6.5 ft-lb)

13. Bleed air from each caliper. Refer to "Bleeding Brake System" (BR-4).



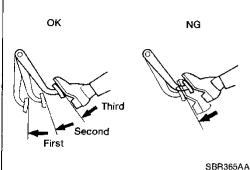
On-vehicle Service

OPERATING CHECK

- Depress brake pedal several times with engine off, and check that there is no change in pedal stroke.
- Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

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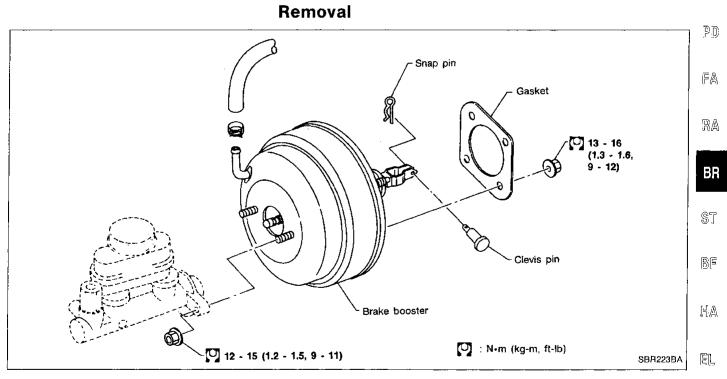
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AIRTIGHT CHECK

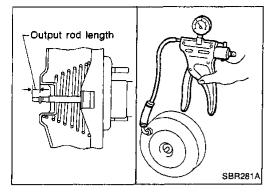
- Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. If pedal goes further down the first time and gradually rises after second or third time, booster is airtight.
- Depress brake pedal while engine is running, and stop engine with pedal depressed. If there is no change in pedal stroke after holding pedal down **30 seconds**, brake booster FE is airtight.





CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Be careful not to deform or bend brake pipes, during removal of booster.



Inspection

OUTPUT ROD LENGTH CHECK

- 1. Apply vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to brake booster with a handy vacuum pump.
- 2. Check output rod length.

Specified length:

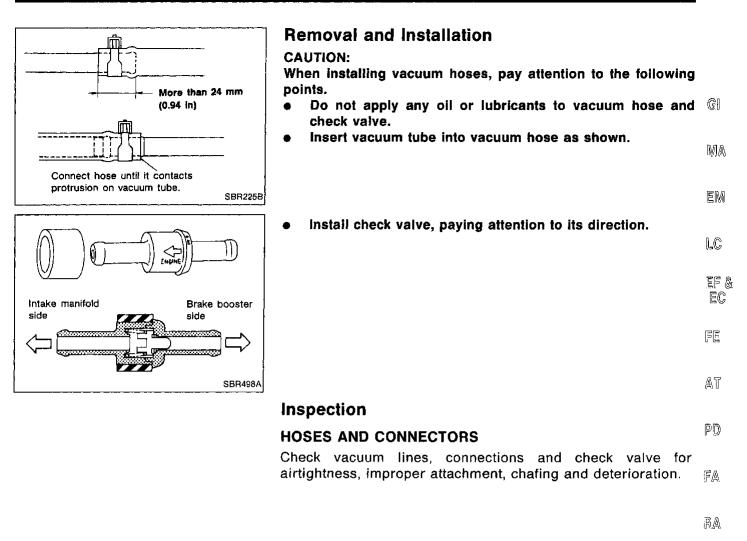
10.275 - 10.525 mm (0.4045 - 0.4144 in)

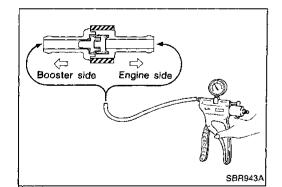
Installation

CAUTION:

- Be careful not to deform or bend brake pipes, during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the acute angle of installation, the threads can be damaged on the metal surrounding the dash panel holes.
- 1. Fit booster, then secure mounting nuts (brake pedal bracket to brake booster) lightly.
- 2. Connect brake pedal and booster input rod with clevis pin.
- 3. Secure mounting nuts.
 - []]: 13 16 N·m (1.3 1.6 kg-m, 9 12 ft-lb)
- 4. Install master cylinder. Refer to "Installation" in "MASTER CYLINDER" (BR-12).
- 5. Bleed air. Refer to "Bleeding Brake System" (BR-4).
- 6. Adjust brake pedal if necessary. Refer to "Adjustment" in "BRAKE PEDAL AND BRACKET" (BR-8).

VACUUM HOSE





CHECK VALVE Check vacuum with a	a vacuum pump.	\$T
Connect to booster side	Vacuum should exist.	BF
Connect to engine side	Vacuum should not exist.	HA
	· · · · · · · · · · · · · · · · · · ·	U 197-3

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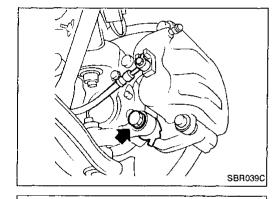
Pad Replacement

WARNING:

Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles.

CAUTION:

- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor. Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.
- 1. Remove master cylinder reservoir cap.
- 2. Remove lower pin bolt.

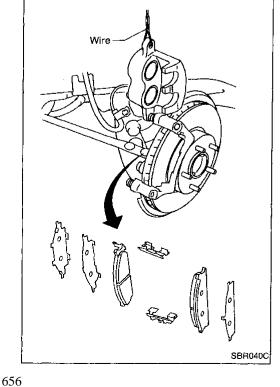


 Open cylinder body upward. Then remove pad retainers, and inner and outer shims.
 Standard pad thickness:

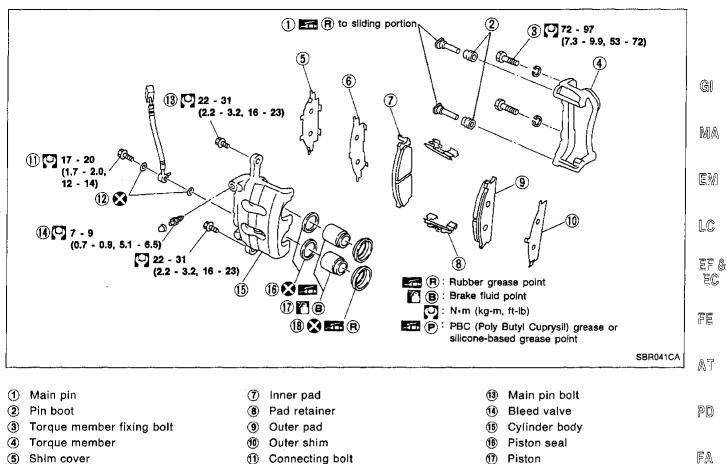
9.5 mm (0.374 in) Pad wear limit:

2.0 mm (0.079 in)

• Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.



FRONT DISC BRAKE



(18)

Piston boot

(12)

Copper washer

(6) Inner shim

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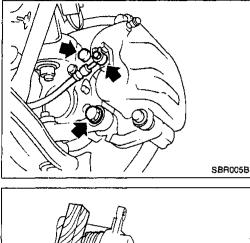
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Removal

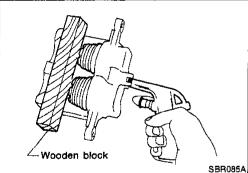
WARNING:

Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles.



Remove torque member fixing bolts and connecting bolt.

It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.



Disassembly

WARNING:

Do not place your fingers in front of piston. CAUTION:

Do not scratch or score cylinder wall.

- 1. Push out piston with dust seal with compressed air.
- 2. Remove piston seal with a suitable tool.

Inspection — Caliper

CYLINDER BODY

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign objects. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

CAUTION:

Use brake fluid to clean. Never use mineral oil.

PISTON

CAUTION:

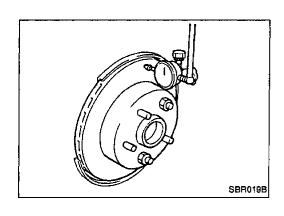
Piston sliding surface is plated. Do not pollsh with emery paper even if rust or foreign objects are stuck to sliding surface.

Check piston for score, rust, wear, damage or presence of foreign objects. Replace if any of the above conditions are observed.

SLIDE PIN, PIN BOLT AND PIN BOOT

Check for wear, cracks, rust or other damage. Replace if any of the above conditions are observed.

BR-18



Inspection — Rotor

RUNOUT

1 Secure rotor to wheel hub with at least two nuts (M12 \times 1.25). GI 2. Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to "Front Wheel Bearing" in MA FA section.

Maximum runout:

- 0.07 mm (0.0028 in) 巨侧 3. If the runout is out of specification, find minimum runout position as follows: LC
 - a. Remove nuts and rotor from wheel hub.
 - b. Shift the rotor one hole and secure rotor to wheel hub with nuts.
 - c. Measure runout.
 - EC d. Repeat steps a, to c, so that minimum runout position can be found.
- FE 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent). AT

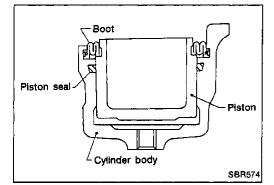
THICKNESS

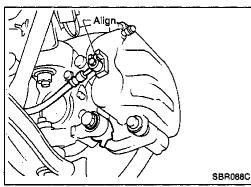
SBR020B

Thickness variation (At least 8 positions): Maximum 0.01 mm (0.0004 in)	PD
If thickness variation exceeds the specification, turn rotor with	
on-car brake lathe.	FA
Rotor repair limit:	0 0 11
26.0 mm (1.024 in)	
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Assembly

- ST Insert piston seal into groove on cylinder body. 1 2. With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston. BF 3. Properly secure piston boot
 - HA

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Installation

CAUTION:

- Refill with new brake fluid "DOT 3". .
- Never reuse drained brake fluid. .
- 1. Install caliper assembly.
- 2. install brake hose to caliper securely.
- Install all parts and secure all bolts. 3.
- 4. Bleed air. Refer to "Bleeding Brake System" (BR-4).

Pad Replacement

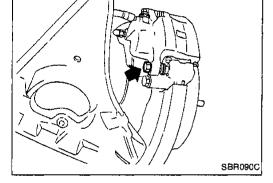
WARNING:

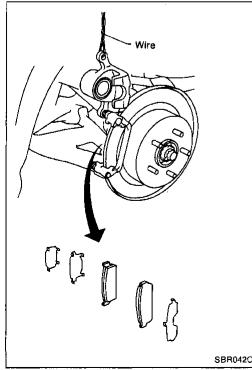
Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles.

CAUTION:

- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor. Always replace shims when replacing pads.
- If shims are rusted or show peeling of rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.

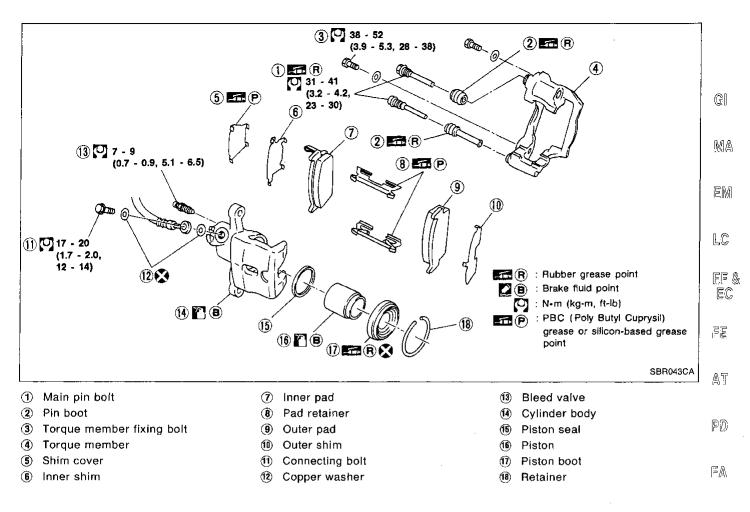
- 1. Remove master cylinder reservoir cap.
- 2. Remove lower pin bolt.





- Open cylinder body upward. Then remove pad retainers, and inner and outer shims.
 Standard pad thickness:
 - 10 mm (0.39 in)
 - Pad wear limit:
 - 2.0 mm (0.079 in)
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

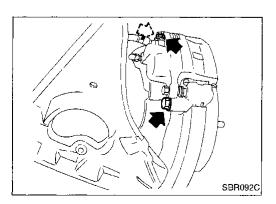
REAR DISC BRAKE



RA

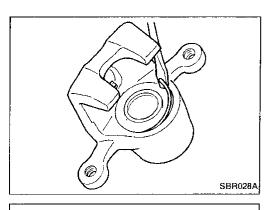
BR

Removal	ST
WARNING: Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles.	3
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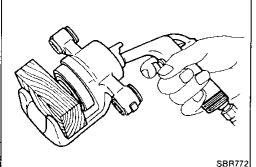
Remove torque member fixing bolts and connecting bolt.

It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.



Disassembly

1. Remove piston boot retainer with a screwdriver.



WARNING:

Do not place your fingers in front of piston. CAUTION:

Do not scratch or score cylinder wall.

- 2. Push out piston and piston boot with compressed air.
- 3. Remove piston seal with a suitable tool.

Inspection — Caliper

CYLINDER BODY

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign objects. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

CAUTION:

Use brake fluid to clean cylinder. Never use mineral oil.

PISTON

CAUTION:

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

Check piston for score, rust, wear, damage or presence of foreign objects. Replace if any of the above conditions are observed.

SLIDE PIN, PIN BOLT AND PIN BOOT

Check for wear, cracks, rust or other damage. Replace if any of the above conditions are observed.

Inspection — Rotor

RUBBING SURFACE

Check rotor for roughness, cracks or chips.

BR-22

REAR DISC BRAKE Inspection - Rotor (Cont'd)

Rotor repair limit:

Minimum thickness 14.0 mm (0.551 in)

RUNOUT

- Secure rotor to wheel hub with two nuts (M12 x 1.25). 1.
- Check runout using a dial indicator. 2.

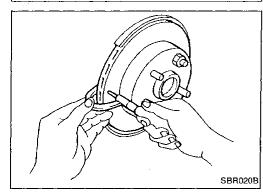
Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to "Rear Wheel Bearing" in GI **RA** section.

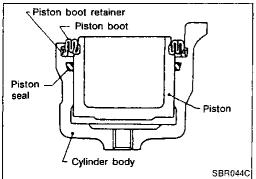
3. Change relative positions of rotor and wheel hub so that MA runout is minimized. Maximum runout 0.15 mm (0.0059 in)

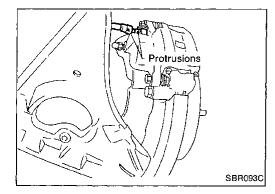
Thickness variation (At least 8 portions)

Maximum 0.02 mm (0.0008 in) Replace rotor if any of the above do not meet the specifications.

SBR019B







Assembly

1, Do 2.

THICKNESS

	Insert piston seal into groove on cylinder body. With piston boot fitted to piston, insert piston boot into	PĎ
	groove on cylinder body and install piston.	
3.	Properly secure piston boot.	FA
Λ	Secure picton boot with rotainer	

4. Secure piston boot with retainer.

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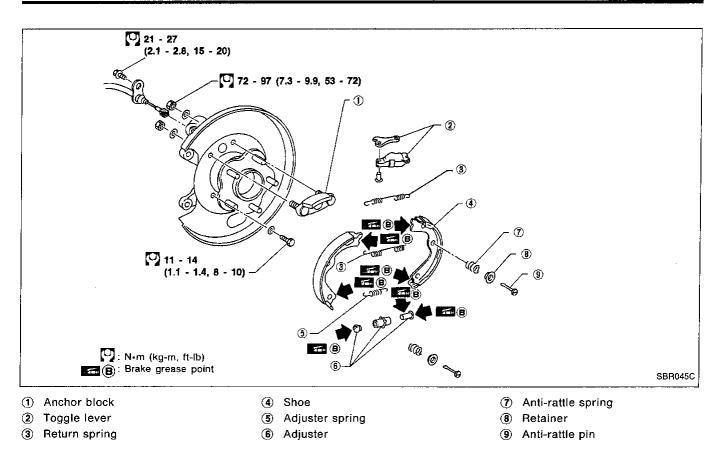
FE

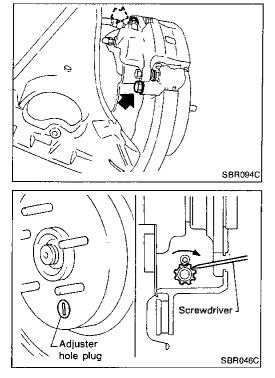
AT

In	stallation				
СА	UTION:				
•	Refill with new brake fluid "DOT 3".				
•	Never reuse drained brake fluid.				
1.	Install caliper assembly.				
Do	not forget to install shims and washers.				
2.	Install brake hose to caliper securely.				
~					

- 3. Install all parts and secure all bolts.
- 4. Bleed air. Refer to "Bleeding Brake System" (BR-4).

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Removal

WARNING:

Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles.

CAUTION:

Make sure parking brake lever is released completely.

1. Remove torque member fixing bolts (Rear disc brake assembly mounting bolts).

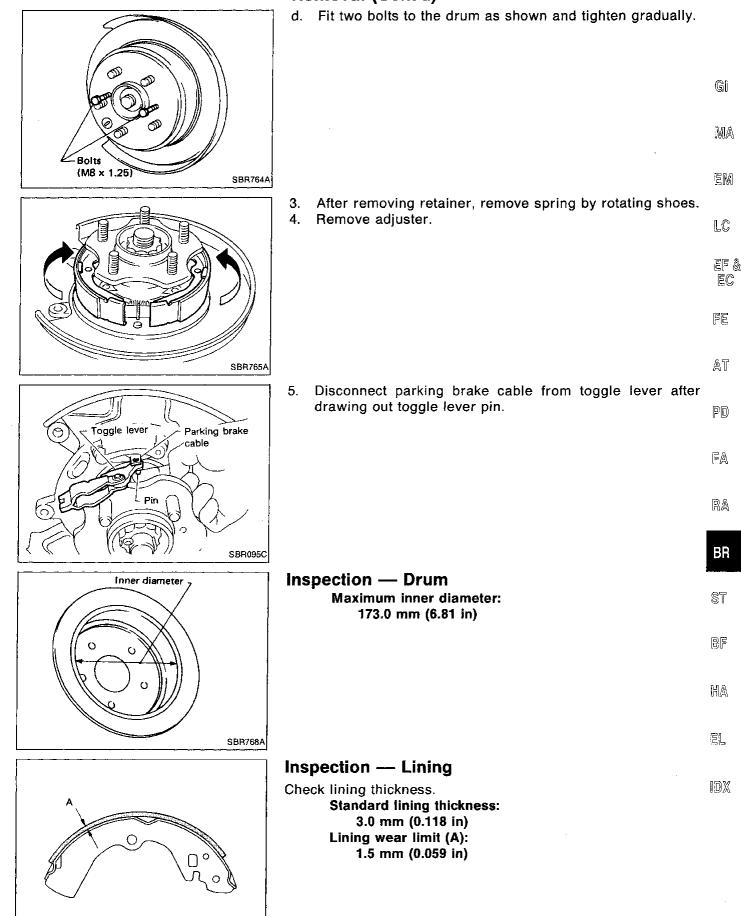
Suspend caliper assembly with wire so as not to stretch brake hose.

2. Release parking brake lever fully, then remove drum.

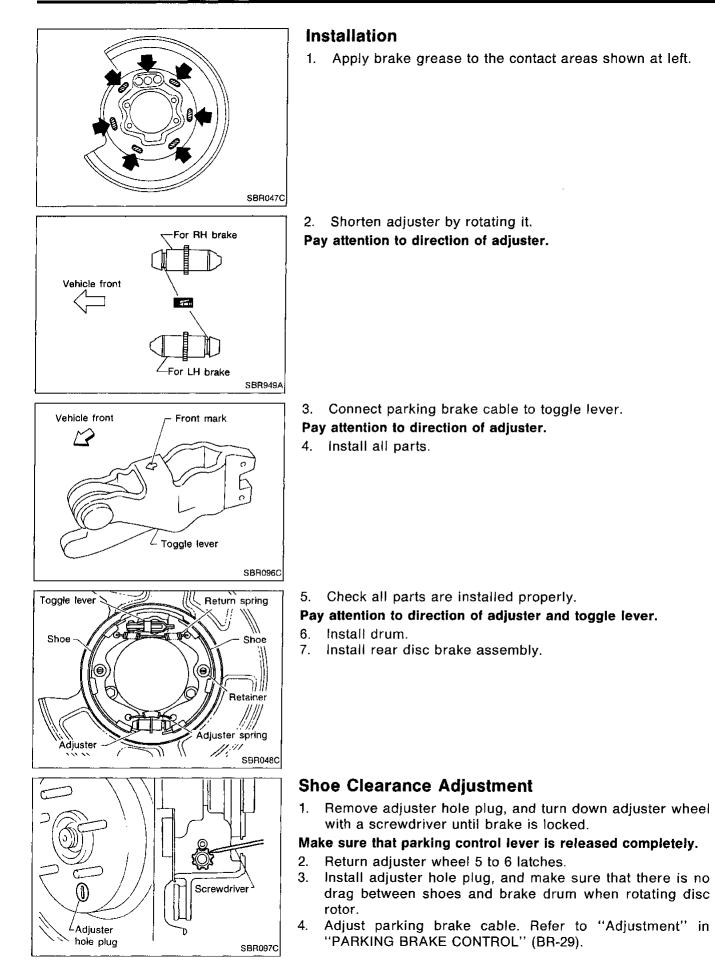
If drum is hard to remove, the following procedures should be carried out:

- a. Remove plug.
- b. Insert screwdriver through plug hole.
- c. Turn adjuster to make clearance between brake shoe and drum.





SBR021A



Breaking in Drum and Lining

Carry out following procedures to bed down parking brake when stopping effect of parking brake is weakened, or brake shoes and/or drums are replaced.

- 1. Drive the unloaded vehicle on a safe, level and dry road.
- Depress parking brake pedal with a force of 255N (26 kg, 57 lb).
- 3. While depressing the pedal, continue to drive the vehicle MA forward 100 m (328 ft) at approximately 35 km/h (22 MPH).
- 4. After releasing the pedal, drive the vehicle under the normal conditions for two minutes to cool down the parking EM drum brake.
- 5. Repeat steps 1 through 4 two times.

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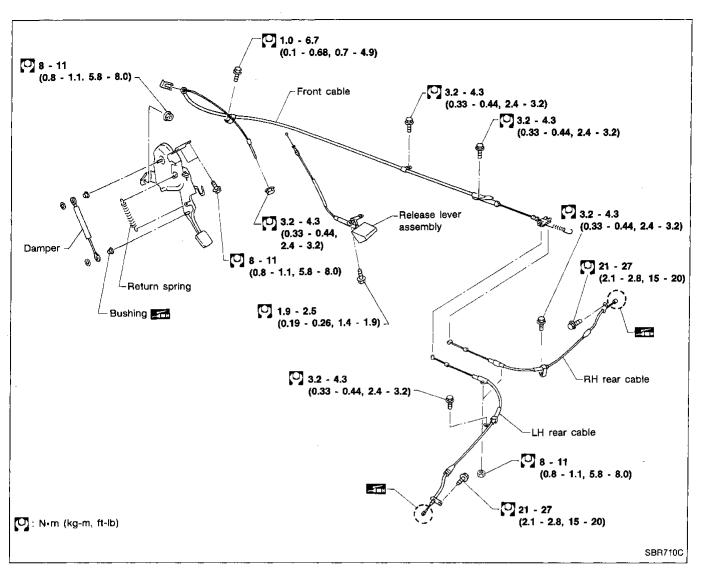
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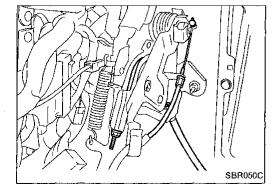
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Removal and Installation

- Parking brake cables can be removed without removing pedal assembly.
- In order to remove front cable, it is necessary to remove center console. (Refer to "INSTRUMENT PANEL" in BF section.)
- In order to remove pedal assembly, it is necessary to remove instrument panel assembly and air duct. (Refer to "INSTRUMENT PANEL" in BF section.)
- The figure at left shows how front and release cables are connected to pedal assembly.

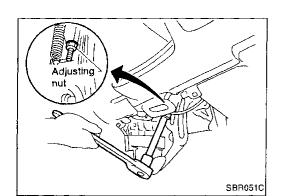


Inspection

- 1. Check control lever for wear or other damage. Replace if necessary.
- 2. Check wires for discontinuity or deterioration. Replace if necessary.
- 3. Check warning lamp and switch. Replace if necessary.
- Check parts at each connecting portion and, if deformed or damaged, replace.

Adjustment

On models equipped with parking drum brake, perform shoe clearance adjustment before adjusting parking brake control. Refer to "Shoe Clearance Adjustment" in "REAR DISC BRAKE LC – Parking Drum Brake" (BR-26).



196 N (20 kg, 44 lb)

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- Release parking brake pedal and loosen adjusting nut. Adjust parking brake by turning adjusting nut.
- FA

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Depress parking brake pedal several times with specified amount of force. Check pedal stroke and ensure smooth specifien.
 Pedal stroke:

75 - 90 mm (2.95 - 3.54 in)

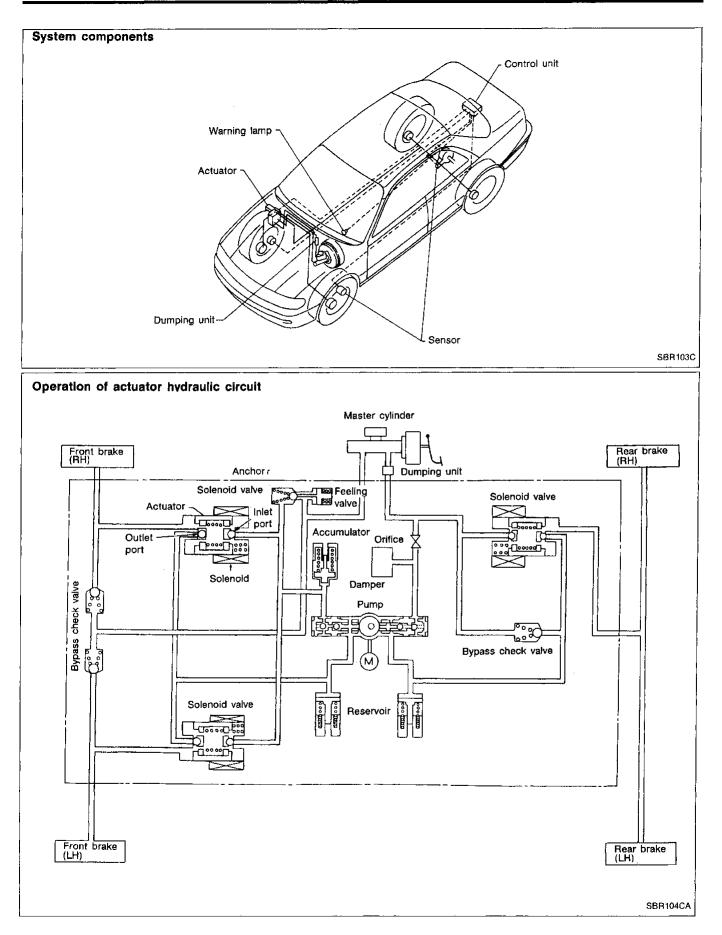
HA

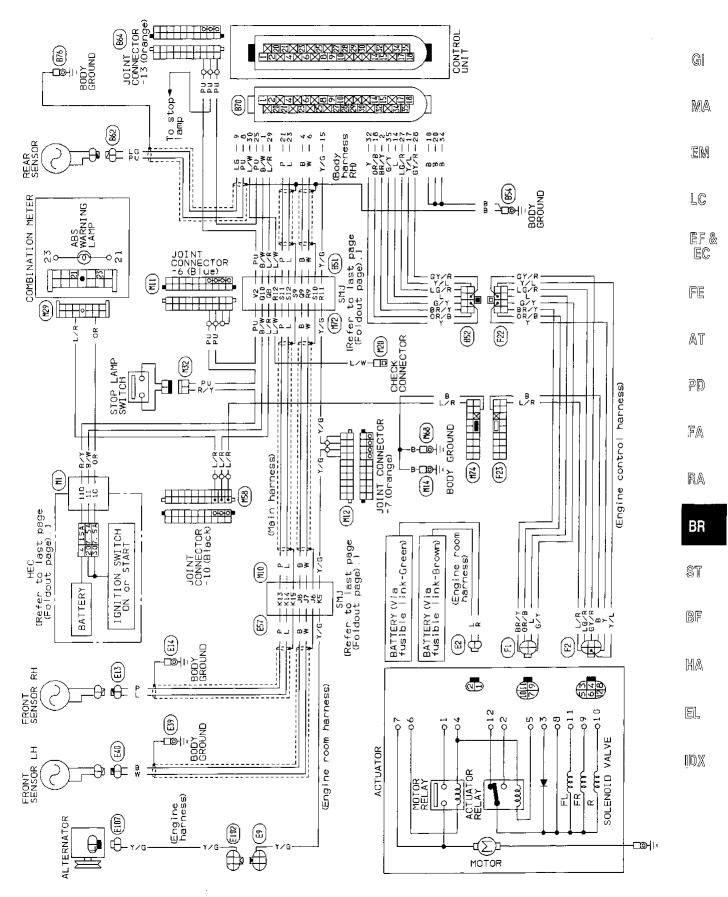
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ANTI-LOCK BRAKE SYSTEM





Wiring Diagram

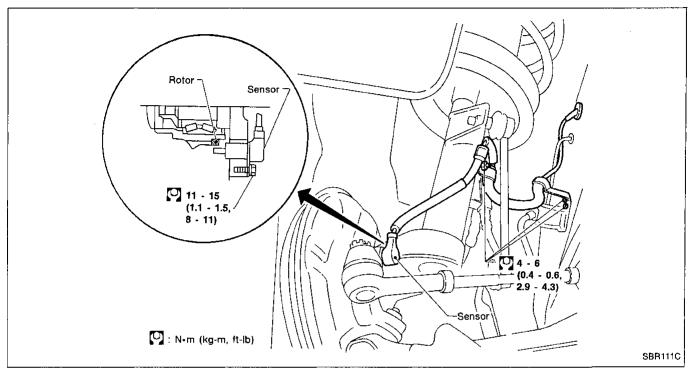
MBR083A

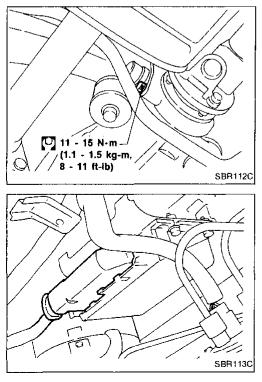
Removal and Installation

CAUTION:

Be careful not to damage sensor edge and sensor rotor teeth. In case the front wheel hub or final drive assembly needs to be removed, disconnect the ABS wheel sensor from the assembly and move it away. Failure to do so may result in damage to the sensor wires making the sensor inoperative.

FRONT WHEEL SENSOR





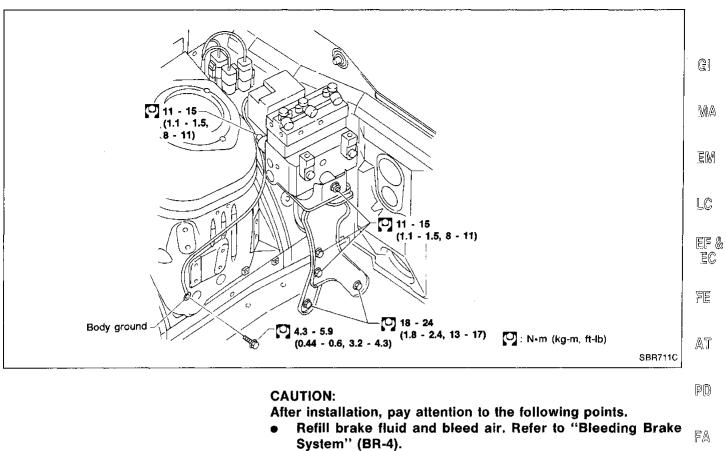
REAR WHEEL SENSOR

Rear wheel sensor is installed in final drive.

CONTROL UNIT Control unit is located in luggage compartment.

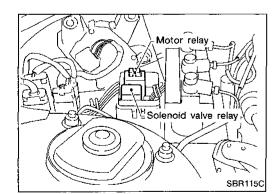
ANTI-LOCK BRAKE SYSTEM

Removal and Installation (Cont'd) ACTUATOR



	-	-	•			
1.	Drain	brake	fluid.	Disconnect	brake	tubes.

2. Remove actuator.



ACTUATOR RELAYS

1.

2.

4-terminals: MOTOR RELAY 5-terminals: SOLENOID VALVE RELAY Disconnect battery cable. Remove actuator relay cover.

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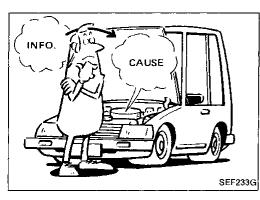
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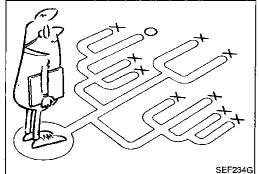
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Contents

How to Perform Trouble Diagnoses for Quick and Accurate Repair	
Component Parts and Harness Connector Location	BR-39
Preliminary Check	BR-40
Ground Circuit Check	BR-41
Circuit Diagram for Quick Pinpoint Check	
Diagnostic Procedure 1	BR-42
Diagnostic Procedure 2	
Diagnostic Procedure 3	BR-44
Diagnostic Procedure 4	BR-45
Diagnostic Procedure 5	BR-47
Diagnostic Procedure 6	BR-49
Diagnostic Procedure 7	BR-50
Diagnostic Procedure 8	BR-50
Diagnostic Procedure 9	BR-50
Electrical Component Inspection	BR-51





How to Perform Trouble Diagnoses for Quick and Accurate Repair INTRODUCTION

The ABS system has an electronic control unit to control major functions. The control unit accepts input signals from sensors and instantly drives actuators. It is essential that both kinds of signals are proper and stable. At the same time, it is important that there are no conventional problems such as air leaks in the booster or lines, lack of brake fluid, or other problems with brake system.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring.

prevent the replacement of good parts. A visual check only may not find the cause of the problems, so a road test should be performed.

Before undertaking actual checks, take just a few minutes to talk with a customer who approaches with a ABS complaint. FE The customer is a very good source of information on such problems; especially intermittent ones. Through the talks with the customer, find out what symptoms are present and under AT what conditions they occur.

Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on an ABS controlled vehicle.

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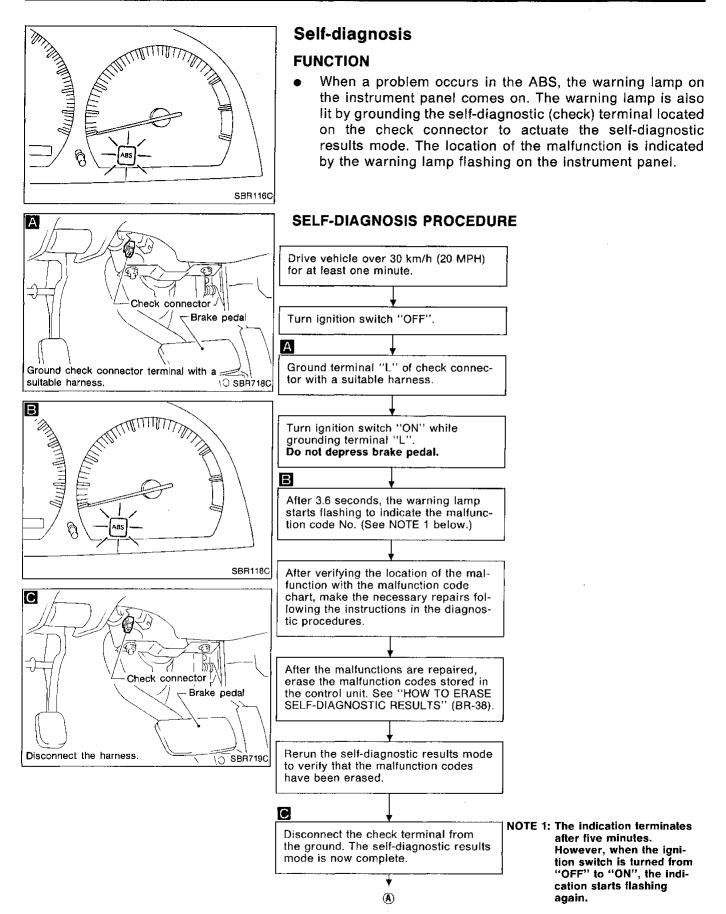
ST

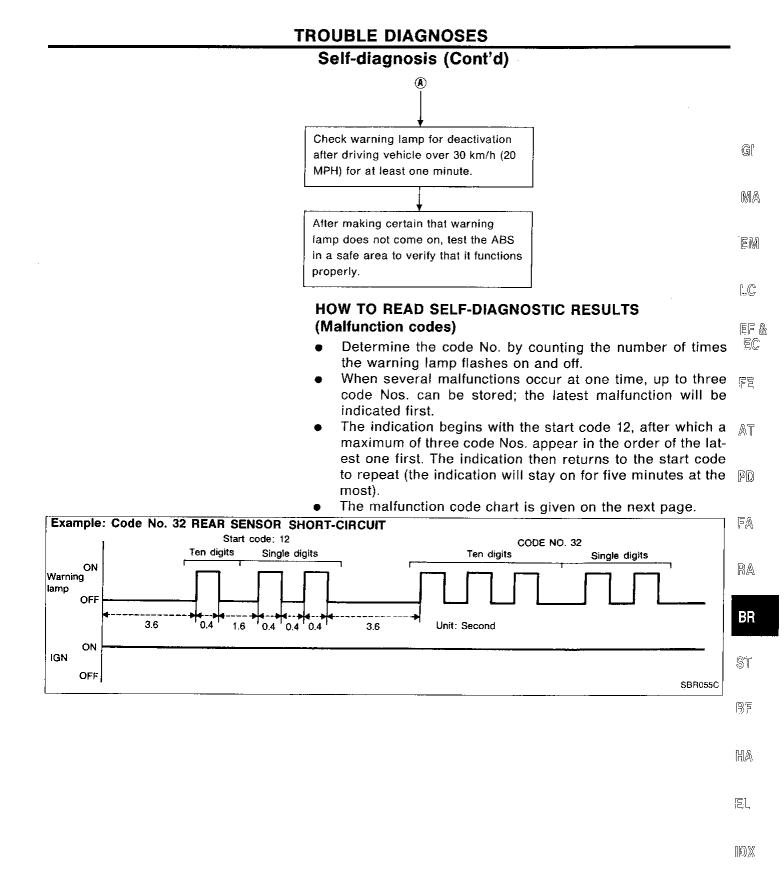
RF

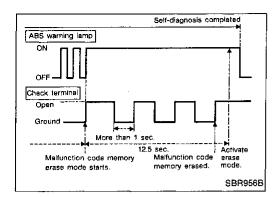
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Self-diagnosis (Cont'd)

HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)

- a. Under the self-diagnostic results mode, the malfunction memory erase mode starts when the check terminal is disconnected from the ground.
- b. The self-diagnostic results (malfunction codes) can be erased by grounding the check terminal more than three times in succession within 12.5 seconds after the erase mode starts. (Each grounding must be longer than one second.)

The ABS warning lamp stays on while the self-diagnosis is in the erase mode, and goes out after the erase operation has been completed.

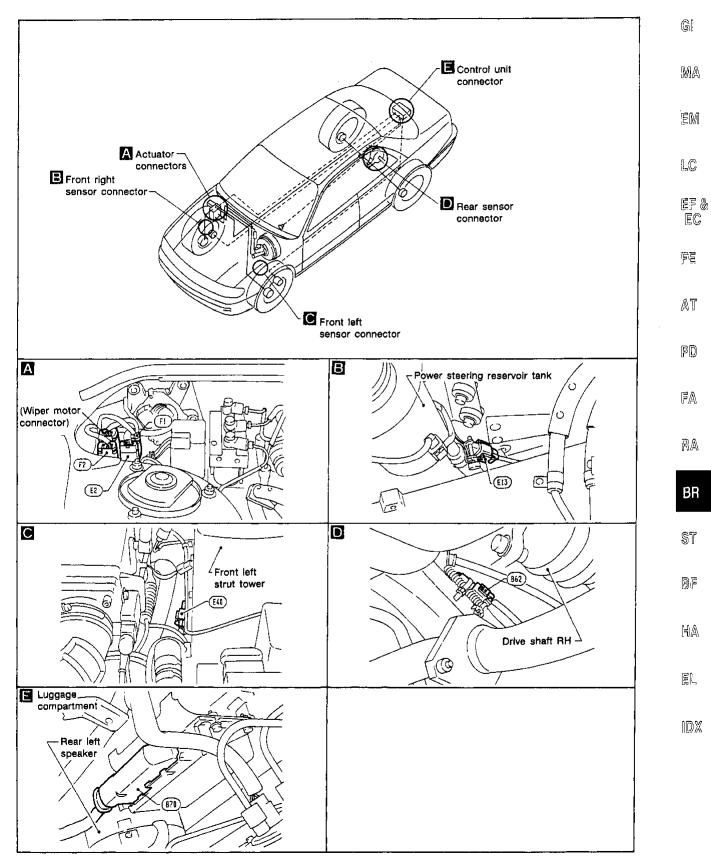
The self-diagnosis is also completed at the same time.

After the erase operation is completed, it is necessary to rerun the self-diagnostic mode to verify that malfunction codes no longer appear. Only the start code should be indicated when erase operation is completed and system is functioning normally.

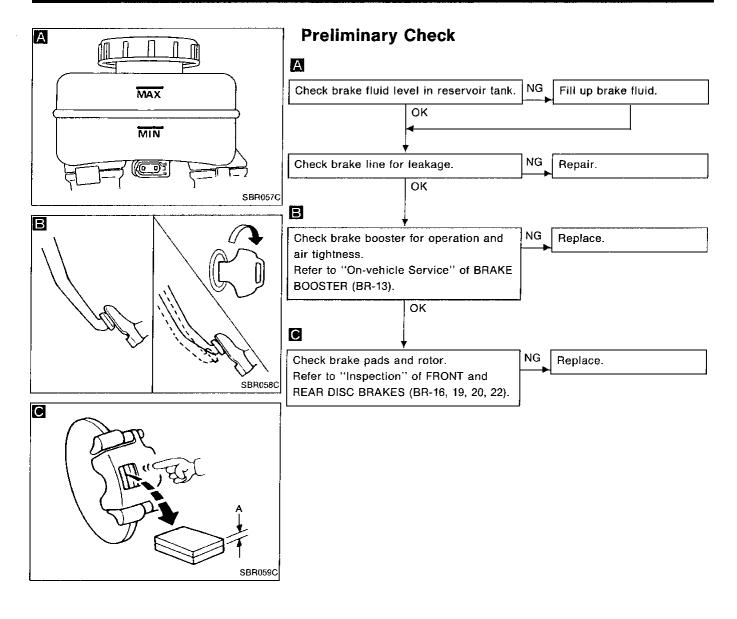
MALFUNCTION CODE CHART

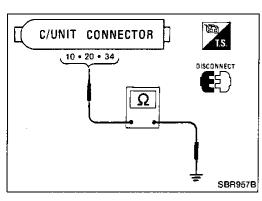
Code No.	Malfunctioning part	Diagnostic procedure
45	Front left actuator solenoid	3
41	Front right actuator solenoid	3
55	Rear actuator solenoid	3
25	Front left sensor (open-circuit)	4
26	Front left sensor (short-circuit)	4
21	Front right sensor (open-circuit)	4
22	Front right sensor (short-circuit)	4
31 or 35	Rear sensor (open-circuit)	4
32 or 36	Rear sensor (short-circuit)	4
18	Sensor rotor	4
61	Actuator motor or motor relay	5
63	Solenoid valve relay	6
57	Power supply (Low voltage)	7
16	Stop lamp switch circuit	8
71	Control unit	9
Warning lamp stays on, does not blink.	Solenoid valve relay stuck or control unit power supply circuit	2
Warning lamp does not come on.	Warning lamp bulb or circuit (open)	1

Component Parts and Harness Connector Location



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Ground Circuit Check

CONTROL UNIT GROUND

Check resistance between both terminals. Resistance: 0Ω

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6-pin connector

ACTUATOR GROUND

 Check resistance between actuator harness connector terminal (2) and ground.
 Resistance: 0Ω

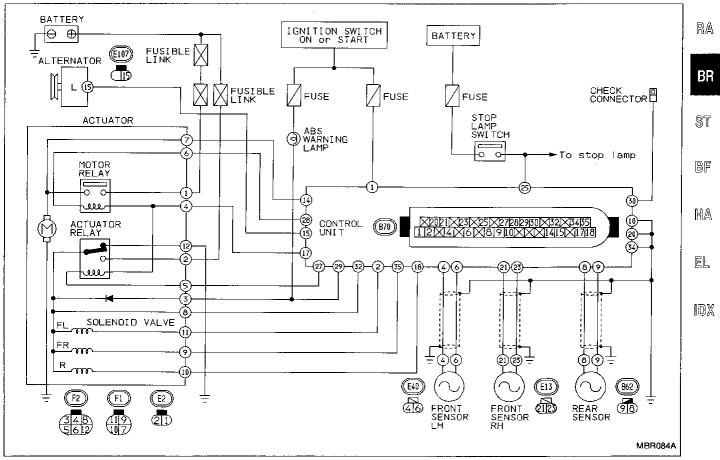
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Circuit Diagram for Quick Pinpoint Check

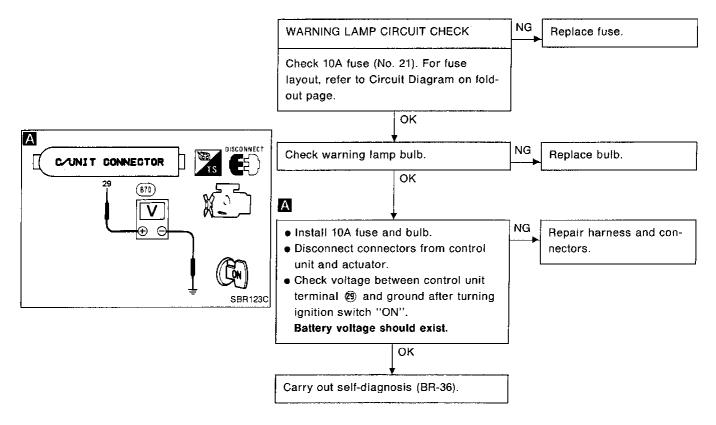
- The unit side connectors with a double circle """ are connected to the harness side connectors shown in the "Component Parts and Connector Location". (See page BR-39.)
- The terminal numbers in the connector coincide with the circuit numbers surrounded by a single FA
 Circle "○".

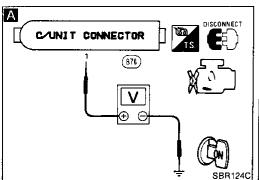




Diagnostic Procedure 1 (Not self-diagnostic item)

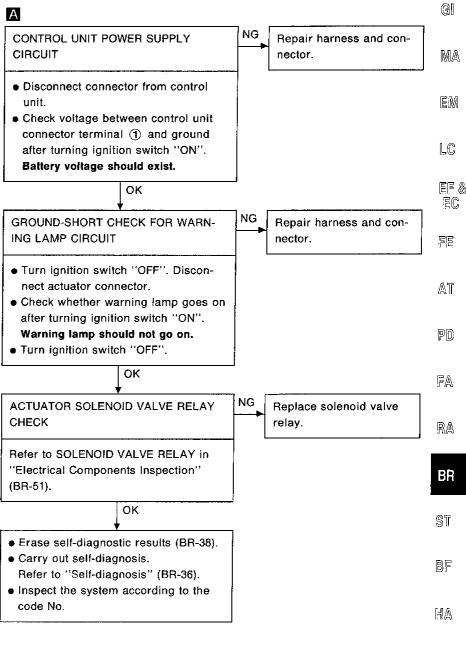
Warning lamp does not work before engine starts.





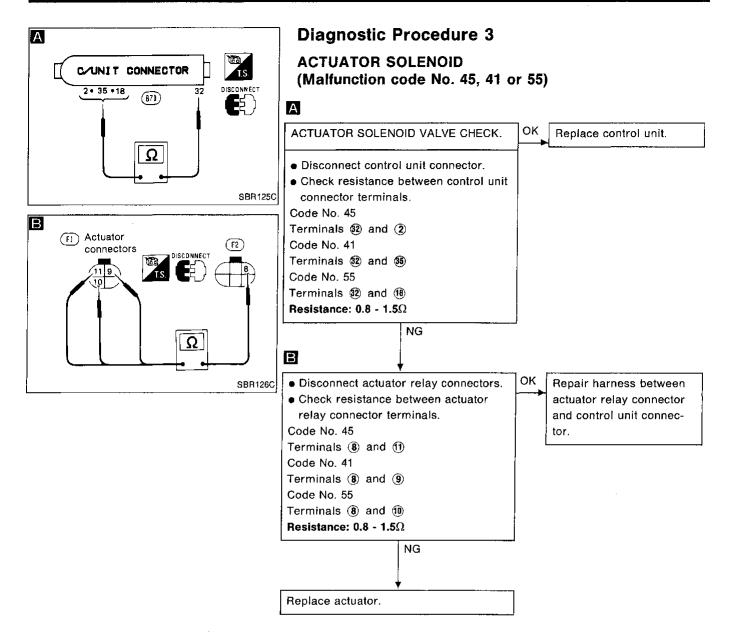
Diagnostic Procedure 2 (Not self-diagnostic item)

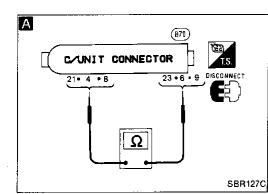
Warning lamp does not blink but stays on continuously.



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Diagnostic Procedure 4

WHEEL SENSOR OR ROTOR

(Malfunction code No. 21, 22, 25, 26, 31, 35, 32, 36 or 18)

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WHEEL SENSOR ELECTRICAL CHEC		50.0
Disconnect control unit connector. Check resistance between control		MA
connector terminals. Code No. 21 or 22 (Front RH whee		EM
Terminals (1) and (3) Code No. 25 or 26 (Front LH wheel Terminals (4) and (6)	0	LC
Code No. 31, 35, 32 or 36 (Rear wheel) Terminals (8) and (9)		EF & EC
Resistance: 0.9 - 1.1Ω NG		ĒĒ
Note	Note	0.52
CHECK WHEEL SENSOR	NG Replace wheel sensor.	AT
Refer to WHEEL SENSOR in "Electric Components Inspection" (BR-51).	cal	PD
OK	Nelo: Wheel position chould	FA
Note Repair harness and connectors	Note: Wheel position should be distinguished by	۳Å
between control unit connector and wheel sensor connector.	code No.	RA
]	

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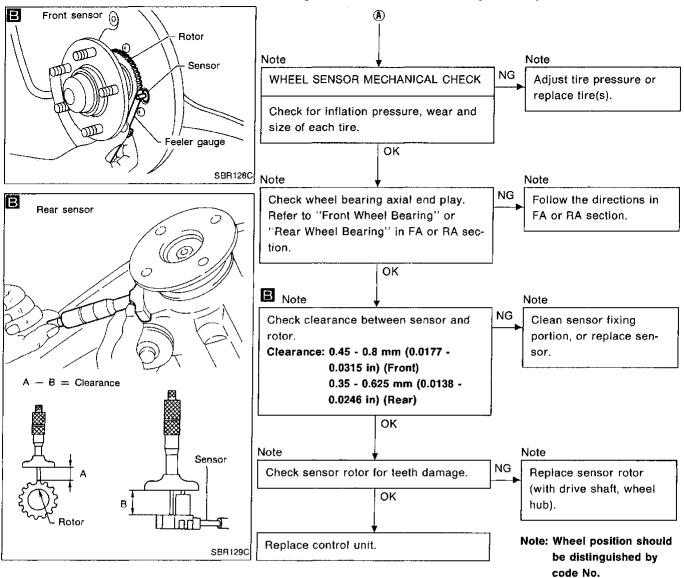
BF

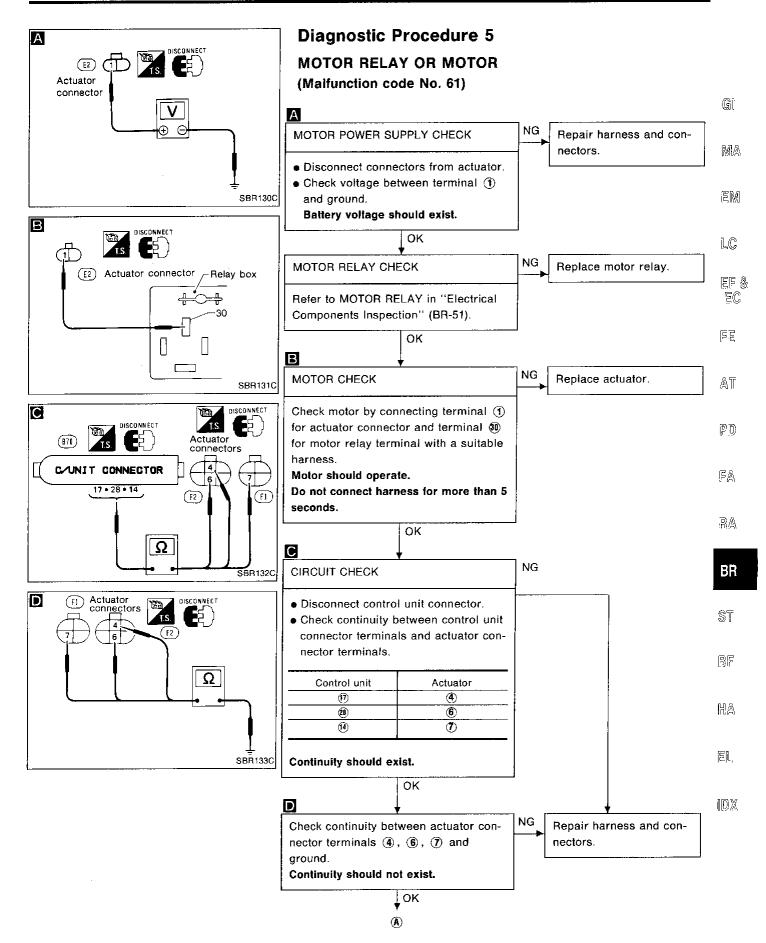
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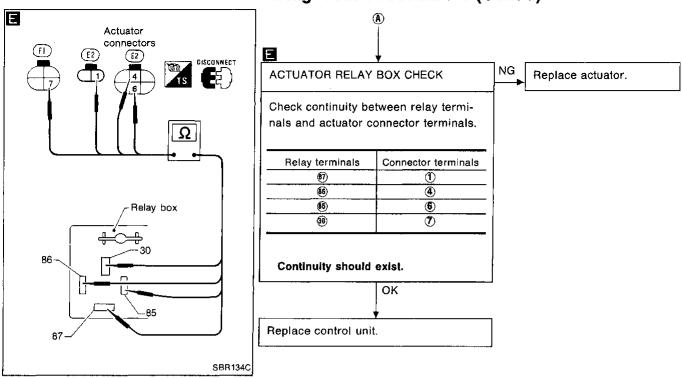
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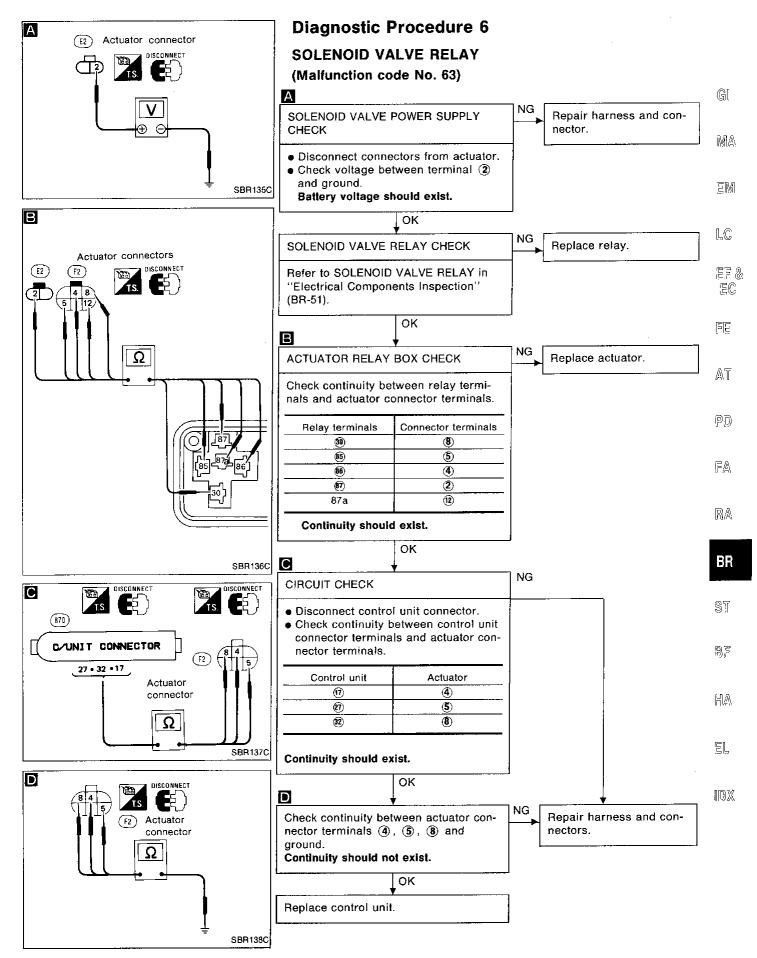




Diagnostic Procedure 5 (Cont'd)



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Diagnostic Procedure 7

POWER SUPPLY (Low voltage)

(Malfunction code No. 57)

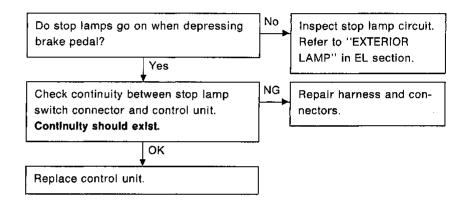
BATTERY CHECK

Check battery.

Refer to "BATTERY" in EL section.

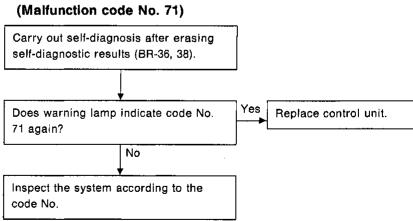
Diagnostic Procedure 8

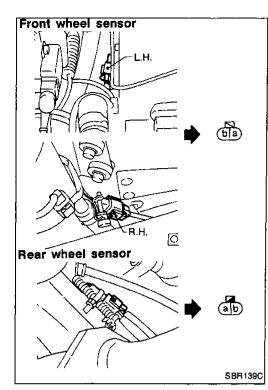
STOP LAMP SWITCH CIRCUIT (Malfunction code No. 16)



Diagnostic Procedure 9

CONTROL UNIT



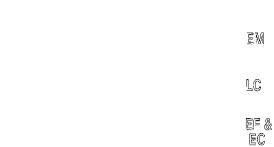


Electrical Components Inspection

WHEEL SENSOR

Check resistance between terminals (a) and (b).	
Resistance: 0.9 - 1.1 Ω For the locations of sensors, refer to BR-39.	Gl
Tor the locations of sensors, relef to Dir-09.	

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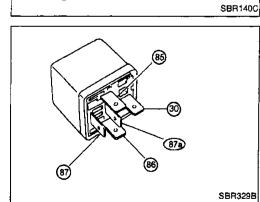


Condition	Continuity existence between terminals 🔞 and 🕖	РD
Battery voltage not applied between terminals 🚳 and 🔞.	No	FA
Battery voltage applied between terminals 🚯 and 🔞.	Yes	RA

SOLENOID VALVE RELAY

Condition	Continuity existence between terminals and 73	Continuity existence between terminals and ⑦	
Battery voltage not applied between termi- nals 的 and 的.	Yes	No	. <u>u</u>
Battery voltage applied between terminals 的 and 的.	No	Yes	E

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Front brake		
Brake model		CL28VF disc brake
Cylinder bore diameter x number of pistons m	nm (in)	42.8 (1.685) x 2
Lining length x width x thickness m	ım (in)	127 x 56 x 9.5 (5.00 x 2.20 x 0.374)
Rotor outer diameter x thickness m	ות (in)	280 x 28 (11.02 x 1.10)
Rear brake		
Rear brake Brake model		AD11VB disc brake
Brake model Cylinder bore diameter x number of piston	ım (in)	AD11VB disc brake 38.2 (1.504) x 1
Brake model Cylinder bore diameter x number of piston M Lining length x width x thickness	ım (in) ım (in)	

Parking brake		
Brake model	DS17HE drum brake	
Lining length x width x thickness mm (īn)	154.1 x 25.0 x 3.0 (6.07 x 0.984 x 0.118)	
Drum inner diameter האת (in)	172.0 (6.77)	
Master cylinder		
Cylinder bore diameter mm (in)	25.40 (†)	
Control valve		
Valve model	Proportioning valve (within master cylinder)	
Split point [kPa (kg/cm ² , psi)] x reducing ratio	1,961 (20, 284) x 0.4	
Brake booster		
Booster model	M215T	
Diaphragm diameter mm (in)	Primary: 230 (9.06) Secondary: 205 (8.07)	
Brake fluid		
Recommended brake fluid	DOT 3	

Inspection and Adjustment

		Unit: mm (in)
Location	Front	Rear
Brake model	CL28VF	AD11VB
Lining wear limit		•
Minimum thickness	2.0 (0.079)	
Rotor repair limit		
Minimum thickness	26.0 (1.024)	14.0 (0.551)

BRAKE PEDAL

	Unit: mm (in)
Free height "H"	176 - 186 (6.93 - 7.32)
Depressed height "D" [under force of 490 N (50 kg, 110 lb) with engine running]	95 (3.74) or more
Clearance "C" between pedal stopper and threaded end of stop lamp switch or ASCD switch	0.3 - 1.0 (0.012 - 0.039)
Pedal free play	1.0 - 3.0 (0.039 - 0.118)

DRUM BRAKE

DISC BRAKE

	Unit: mm (in)
Location	Rear
Brake model	DS17HE
Lining wear limit	
Minimum thickness	1.5 (0.059)
Drum repair limit	
Maximum inner diameter	173.0 (6.81)
Brake shoe "backoff" adjustment	5 - 6 latches

PARKING BRAKE

	Unit: mm (in)
Control type	Foot lever
Pedal stroke [under force of 196 N (20 kg, 44 lb)]	75 - 90 (2.95 - 3.54)