REAR AXLE & REAR SUSPENSION

SECTION RA

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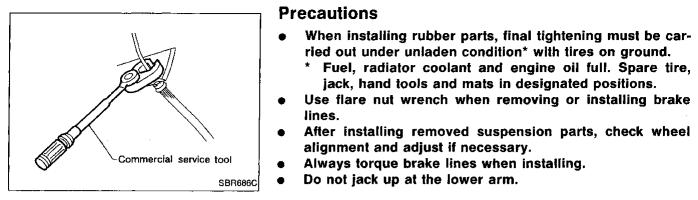
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Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	<u>.</u> . <i></i> .	
HT71780000 () Spring compressor	NT144	of the line	Removing and installing coil spring
ST35652000 (—) Shock absorber attachment	NT145		Fixing strut assembly
ST30031000 (J22912-01) Bearing puller		a a a a a a a a a a a a a a a a a a a	Removing inner race of wheel bearing a: 50 mm (1.97 in) dia.
ST38280000 (—) Arm bushing remover	NT412	and and	Removing and installing rear axle housing bushing
IM23600800 (—) Attachment	NT148		Measure rear wheel alignment a: Screw M24 x 1.5 b: 35 mm (1.38 in) dia. c: 65 mm (2.56 in) dia. d: 56 mm (2.20 in) e: 12 mm (0.47 in)
HT72520000 (J25730-A) Ball joint remover	NT146	PATP	Removing lower ball joint

Tool name	Description	
 Flare nut crows foot Torque wrench 	<u>ę.</u>	Removing and installing each brake piping
Rear wheel bearing	NT223	Installing wheel bearing
drift		
	TITO	
	a	a: 76 mm (2.99 in) dia.
	NT065	b: 68.5 mm (2.697 ln) dia.
Rear drive shaft plug		Installing rear drive shaft plug seal
seal drift		
	Toto	
	a	a: 78 mm (3.07 in) dia.
	NT065	b: 72 mm (2.83 in) dia.
Rear axle housing ball	TTO	Removing ball joint
oint drift	a	a: 28 mm (1.10 ln) dia.
	THT)	b: 20 mm (0.79 in) dia.
	c 0	c: 43 mm (1.69 in) dia.
	NT164	d: 40 mm (1.57 in) dia.
Rear axle housing ball		Installing ball joint
joint drift	ab	a: 43 mm (1.69 in) dla.
	TTO)	b: 33 mm (1.30 in) dia.
	c/d	c: 40 mm (1.57 in) dia.
	NT164	d: 30 mm (1.18 in) dia.

Commercial Service Tools

ST -

RS

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HA

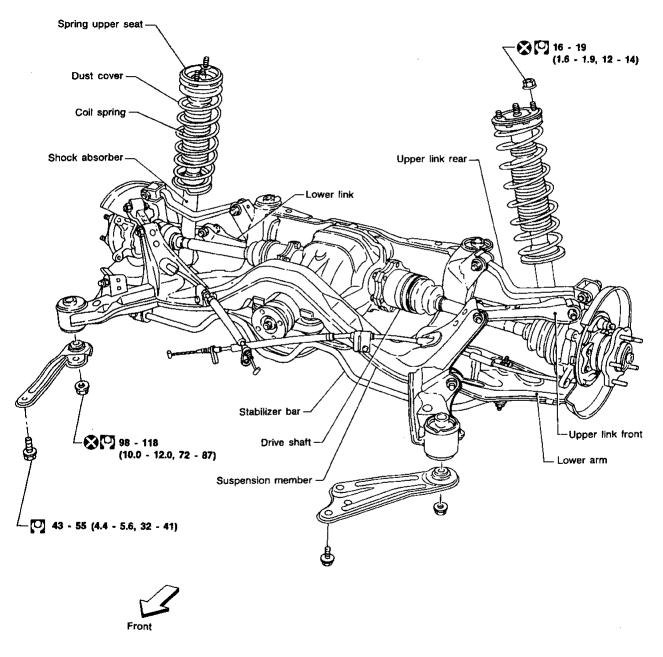
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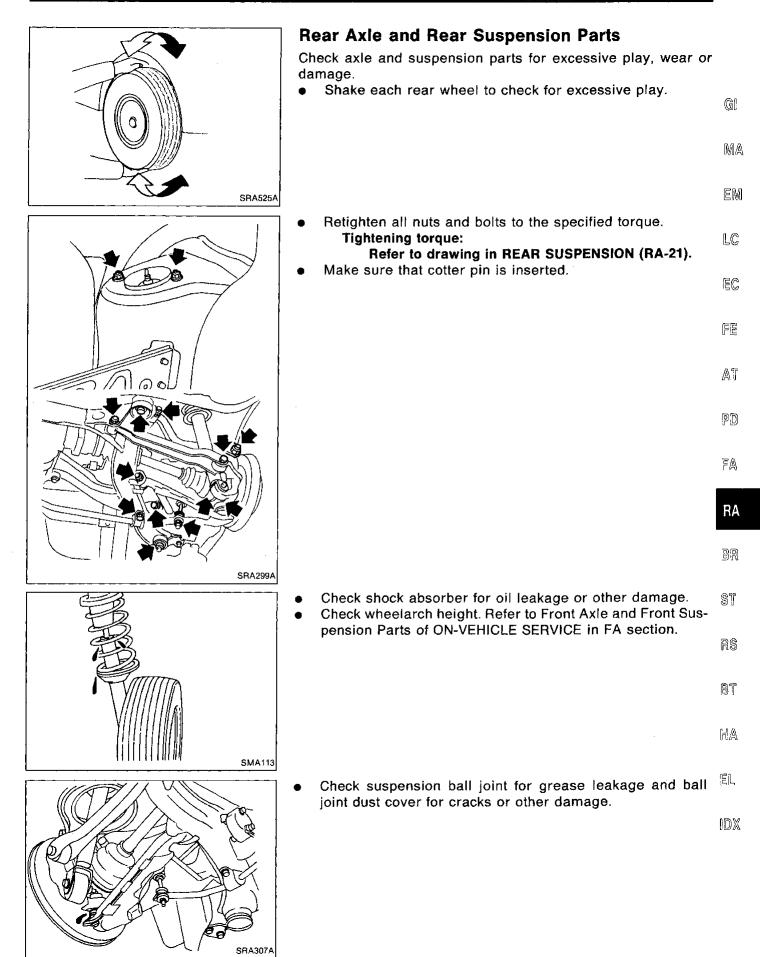
SEC. 380-396-430-431

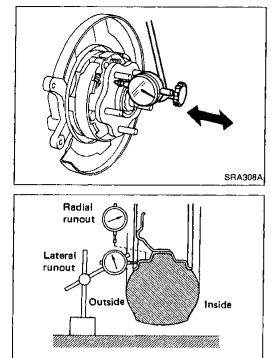
When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground. * Fuel, radiator coolant and engine oil full.

Spare tire, Jack, hand tools and mats in designated positions.



🖸 : N•m (kg-m, ft-lb)





Rear Wheel Bearing

- Check wheel bearings for smooth operation.
- Check axial end play.
 Axial end play: 0.05 mm (0.0020 in) or less

If axial end play is not within specification or wheel bearing does not turn smoothly, replace wheel bearing assembly. Refer to REAR AXLE — Wheel Hub and Axle Housing (RA-10).

Rear Wheel Alignment

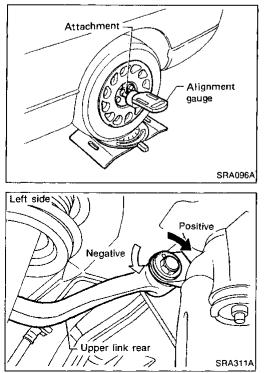
Before checking rear wheel alignment, be sure to make a preliminary inspection.

PRELIMINARY INSPECTION

Make the following checks. Adjust, repair or replace if necessary.

- Check tires for wear and for proper inflation.
- Check rear wheel bearings for excessive play.
- Check wheel runout.
 - Refer to SDS in FA section.
- Check that rear shock absorber works properly.
- Check rear axle and rear suspension parts for excessive play.
- Check vehicle posture (Unladen).

("Unladen": Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.)



CAMBER

.

SFA575B

• Measure camber of both right and left wheels with a suitable alignment gauge and adjust in accordance with the following procedures.

Camber:

Refer to SDS (RA-30).

If camber is not within specification, adjust by turning the adjusting bolt.

a. Turn the adjusting bolt to adjust.

Camber changes about 5' with each graduation of the adjusting bolt.

b. Tighten to the specified torque.

[O]: 69 - 88 N·m

(7.0 - 9.0 kg-m, 51 - 65 ft-lb)

ON-VEHICLE SERVICE

Rear Wheel Alignment (Cont'd) TOE-IN Front Measure toe-in using following procedure. If out of ろ specification, inspect and replace any damaged or worn rear suspension parts. Hub center height WARNING: Always perform following procedure on a flat surface. 6 pushing it. 1. Base line ture. Measuring point 2. SFA614B 3. Lines parallel to ina point. center line of body 4. Measure distance "A" (rear side). 5. degrees (1/2 turn). vehicle backward. Measure distance "B" (front side). 6. Total toe-in: Total toe-in = A - B SFA234AC Front 7. Front graduation of the adjusting bolt. 8. Tighten to the specified torque. [**O**]: 69 - 88 N·m Adjusting bolt EH RH

 \mathbb{N}

Toe-in | Toe-out

20 Toe-out Toe-in

Lateral link

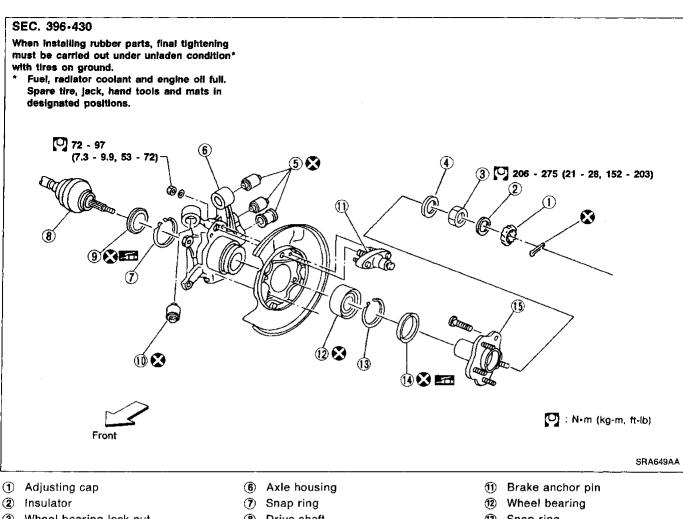
SRA716A

Make sure that no person is in front of the vehicle before MA Bounce rear of vehicle up and down to stabilize the pos-Push the vehicle straight ahead about 5 m (16 ft). EM Put a mark on base line of the tread (rear side) of both tires at the same height of hub center. This mark is a measur-LC Push the vehicle slowly ahead to rotate the wheels 180 EC If the wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push FE Refer to SDS (RA-30). AT Adjust toe-in by turning adjusting bolts. PD Toe changes about 1.5 mm (0.059 in) [One side] with each FA (7.0 - 9.0 kg-m, 51 - 65 ft-lb) RA BR ST RS BT HA El

Drive Shaft

Check boot and drive shaft for cracks, wear, damage or grease 1DX leakade.

GI

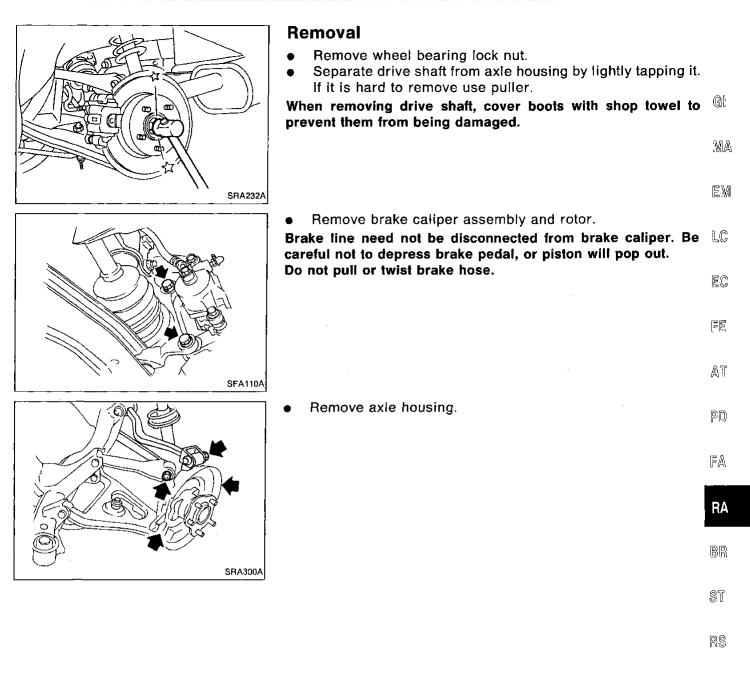


- ③ Wheel bearing lock nut
- ④ Washer
- (5) Bushing

- (8) Drive shaft
- (9) Grease seal
- 10 Bushing

- (13) Snap ring
- (4) Grease seal
- (15) Wheel hub

REAR AXLE

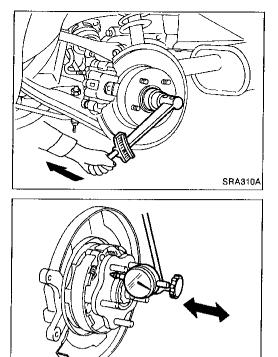


BT

HA

[DX

El



Installation

- Install axle housing with wheel hub.
- Tighten wheel bearing lock nut.
 Before tightening, apply oil to threaded portion of rear spindle and both sides of plain washer.
 [O]: 206 275 N·m
 - (21 28 kg-m, 152 203 ft-lb)
- Check wheel bearing axial end play.
 Axial end play: 0.05 mm (0.0020 in) or less
 - Make sure that wheel bearings operate smoothly.
- Check toe-in Refer to ON-VEHICLE SERVICE (RA-7).

Disassembly

CAUTION:

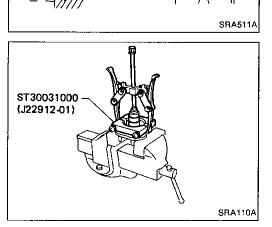
SRA308A

Wheel bearing does not require maintenance. If any of the following symptoms are noted, replace wheel bearing assembly.

- Growling noise is emitted from wheel bearing during operation.
- Wheel hub bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.
- After wheel bearing is removed from hub.

WHEEL BEARING

• Remove wheel hub from axle housing using a suitable tool.



Suitable tool-/ (Sliding hammer)

> • Remove inner race from hub using a bearing replacer/ puller.

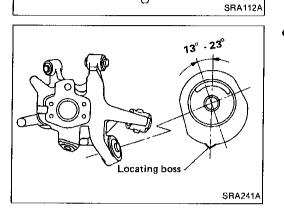
Disassembly (Cont'd)	
Remove grease seal from axle housing.	gi Ma
• Remove snap ring.	EM
Suitable tool	LC EC
	FE
SFA685	At
Press out bearing outer race.	РD
Suitable tool	FA
	RA
SFA496A	BR
CAUTION:	ST
Do not reuse old inner race although it is of the same brand as the bearing assembly.	RS
	BT
	НА
AXLE HOUSING	
 Attach a drift on outer shell of bushing as shown in figure at left, remove bushing using arm bushing remover. When placing axle housing in a vise, use wooden blocks or copper plates as pads. 	(DX

REAR AXLE — Wheel Hub and Axle Housing

REAR AXLE — Wheel Hub and Axle Housing

Disassembly (Cont'd)

- Ensure axle housing bore is free from scratches or defor-• mities before pressing bushing into it.
- Attach bushing to chamfered bore end of axle housing and press it until it is flush with end face of axle housing.



Bushing

Chamfered

Axle

housing

ST38280000)

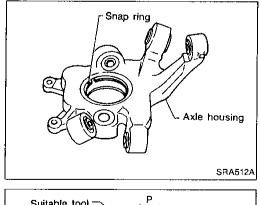
> When installing shock absorber bushing, make sure that it is positioned as shown.

Inspection

WHEEL HUB AND AXLE HOUSING

- Check wheel hub and axle housing for cracks by using a magnetic exploration or dyeing test.
- Check wheel bearing for damage, seizure, rust or rough operation.
- Check rubber bushing for wear or other damage.

Check snap ring for wear or cracks. Replace if necessary.



Assembly

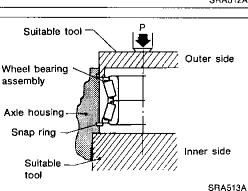
1. Install snap ring into groove of axle housing.

Press new wheel bearing assembly into axle housing. 2. Press only on outer race of wheel bearing assembly. **Maximum load P:**

29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

CAUTION:

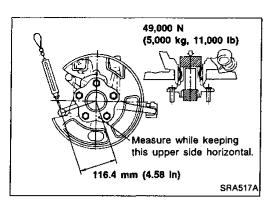
- Do not press inner race of wheel bearing assembly.
- Do not apply oil or grease to mating surfaces of wheel bearing outer race and axle housing.
- Before pressing, check for correct bearing grease seal orientation, as inner and outer seals are different.



REAR AXLE -	Wheel Hub and Axle Housing	
	Assembly (Cont'd)	_
Outer side Snap ring	 Install snap ring. 	GI MA
SRA515A		EM
	 Pack grease seal lip with multi-purpose grease. 	LC
		EĈ
Inner side		<u>ل،</u> ال
SFA747		AT
P Suitable	 Install outer grease seal. 	PD
Grease seal		FA
Suitable tool		RA BR
SRA514A		Øn
	 Press wheel hub into axle housing with suitable tool. Maximum load P: 20 kM (a term 0.2 kM term 0.2 kM term) 	ST
Axle housing	29 kN (3 ton, 3.3 US ton, 3.0 Imp ton) Be careful not to damage grease seal.	RS
Wheel hub Suitable tool		BT
		HA
SRA516A		EL

IDX

REAR AXLE — Wheel Hub and Axle Housing



Assembly (Cont'd)

With wheel hub pressed into axle housing, apply 49,000 N (5,000 kg, 11,000 lb) to wheel hub and rotate both clockwise and counterclockwise 10 times to minimize resistance.

Attach spring scale in the position shown at left and pull at a rate of 10 rpm to measure rotating torque.

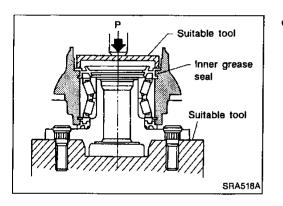
Load:

49,000 N (5,000 kg, 11,000 lb) Rotating torque: 0.2 - 2.4 N·m (2.3 - 24.3 kg-cm, 2.0 - 21.1 in-lb)

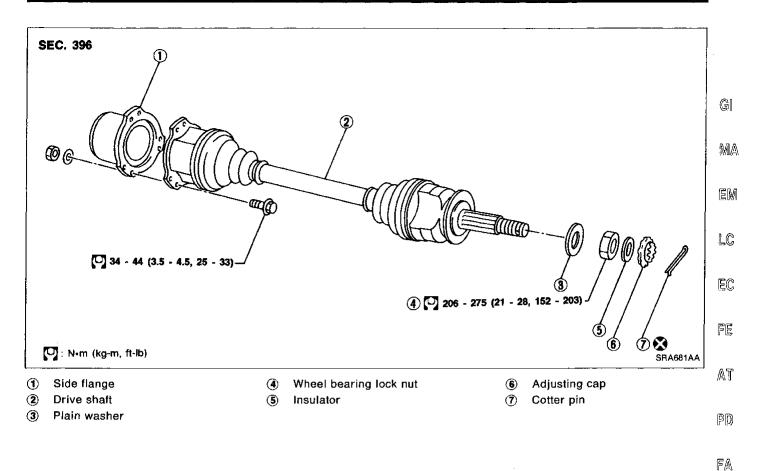
Spring scale reading: 2.0 - 20.6 N (0.2 - 2.1 kg, 0.4 - 4.6 lb)

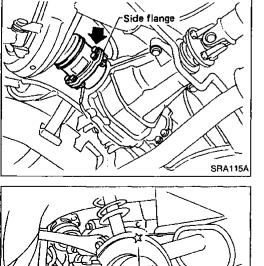
If measured value is outside specifications, replace wheel bearing.

Also make sure axial play does not exist in wheel hub when a 49,000 N (5,000 kg, 11,000 lb) load is applied.



Install inner grease seal.



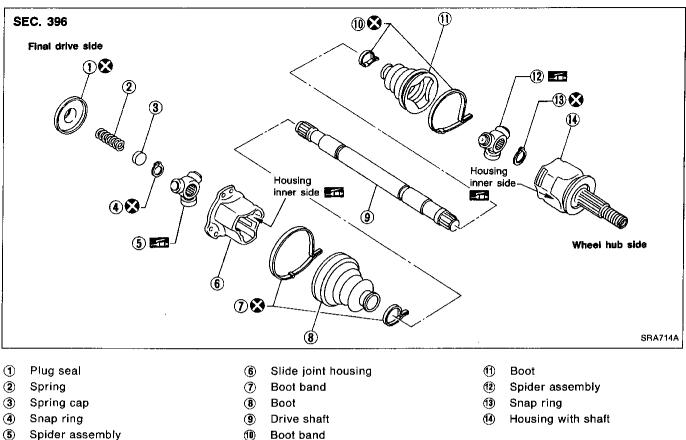


Removal	ST
When removing drive shaft, cover boots with shop towel to prevent damage to them.	RS
FINAL DRIVE SIDE	
Remove side flange mounting bolt and separate shaft.	BT
	HA
WHEEL SIDE	EL
Remove drive shaft by lightly tapping it with a copper hammer. If it is hard to remove, use puller.	IDX
To avoid damaging threads of drive shaft, install a nut while removing drive shaft.	
Installation	
d the extension about from wheel but and temperarily tighten	

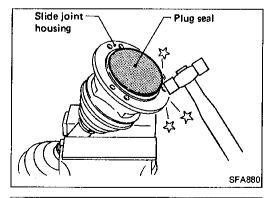
- 1. Insert drive shaft from wheel hub and temporarily tighten wheel bearing lock nut.
- 2. Tighten side flange mounting bolts to specified torque.
- 3. Tighten wheel bearing lock nut to specified torque.

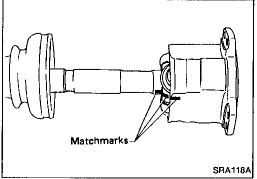
SRA232A

Components



(5) Spider assembly





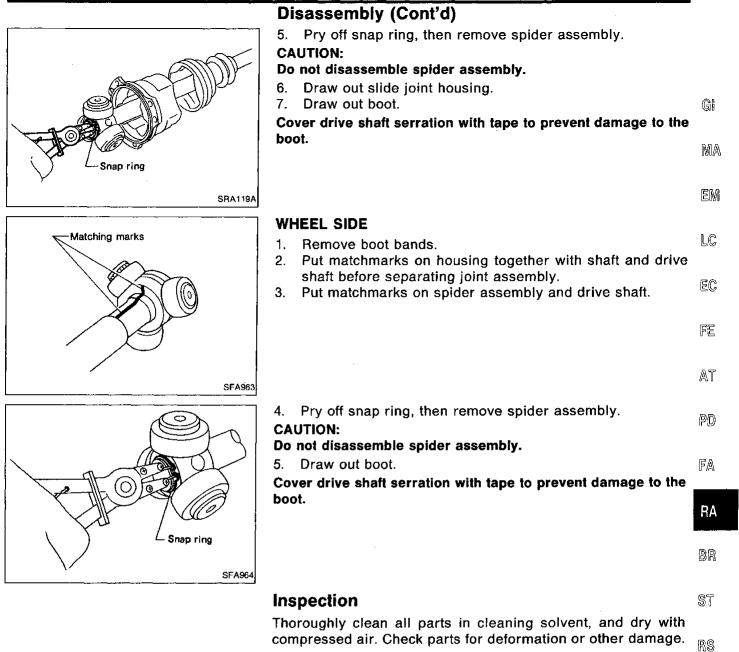
Disassembly

FINAL DRIVE SIDE

1. Remove plug seal from slide joint housing by lightly tapping around slide joint housing.

- 2. Remove boot bands.
- Put matchmarks on slide joint housing and drive shaft 3. before separating joint assembly.
- Put matchmarks on spider assembly and drive shaft. 4.

REAR AXLE --- Drive Shaft



DRIVE SHAFT

Replace drive shaft if it is twisted or cracked.	BŢ
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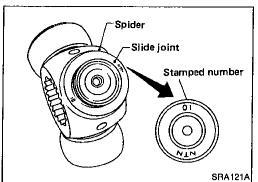
BOOT

Check boot for fatigue, cracks, or wear. Replace boot with new boot bands.

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REAR AXLE — Drive Shaft



Inspection (Cont'd) JOINT ASSEMBLY

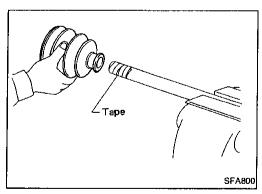
- Check spider assembly for bearing, roller and washer damage. Replace spider assembly if necessary.
- Check housing for any damage. Replace housing set and spider assembly, if necessary.
- When replacing only spider assembly, select a new spider assembly from among those listed in table below. Ensure the number stamped on sliding joint is the same as that stamped on new part.

Housing alone cannot be replaced. It must be replaced together with spider assembly.

Stamped number	Part No.
00	39720 10V10
01	39720 10V11
02	39720 10V12

Assembly

- After drive shaft has been assembled, ensure it moves smoothly over its entire range without binding.
- Use NISSAN GENUINE GREASE or equivalent after every overhaul.



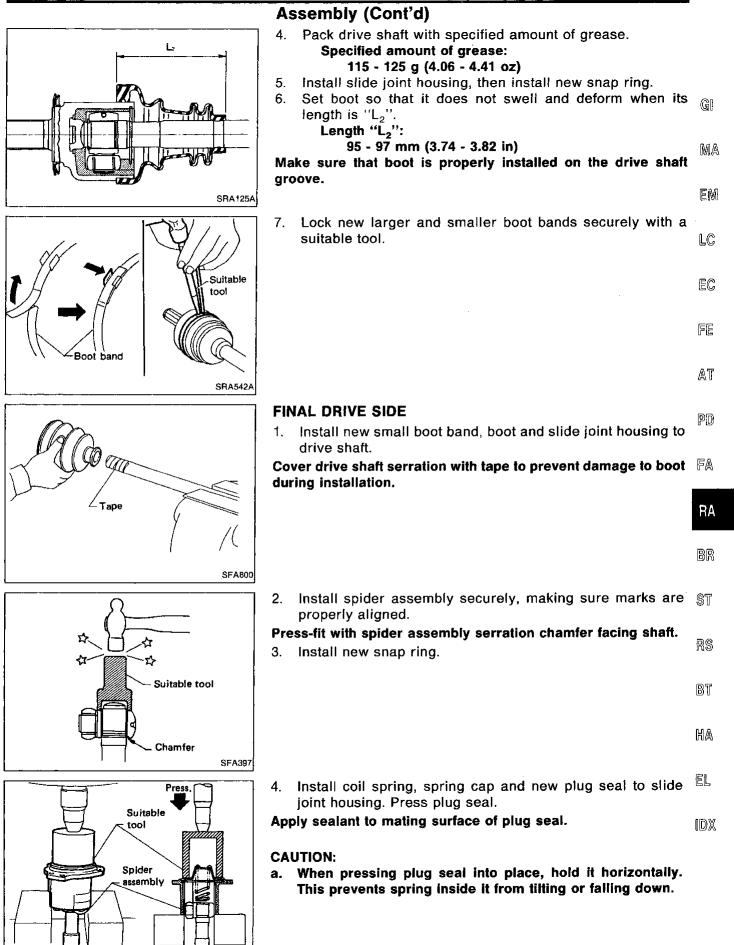
WHEEL SIDE

1. Install new small boot band and boot on drive shaft. Cover drive shaft serration with tape to prevent damage to boot during installation.

- Suitable tool Chamfer SFA397
 - 2. Install spider assembly securely, making sure marks are properly aligned.

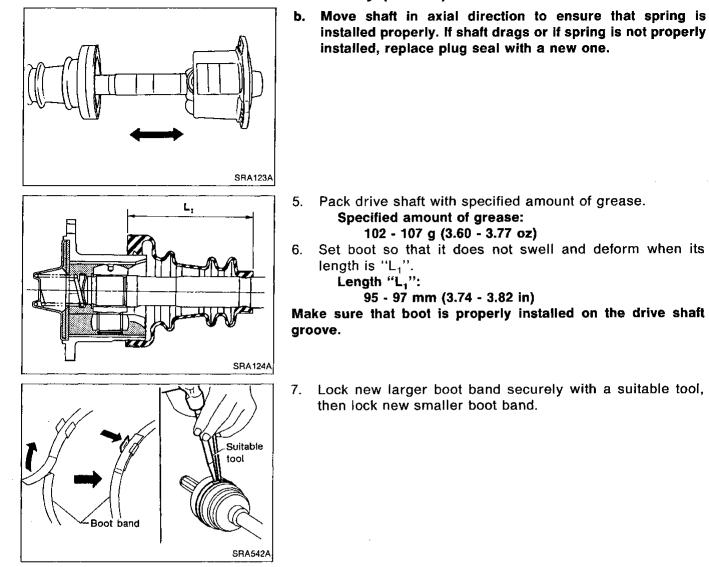
Press-fit with spider assembly serration chamfer facing shaft.Install new snap ring.

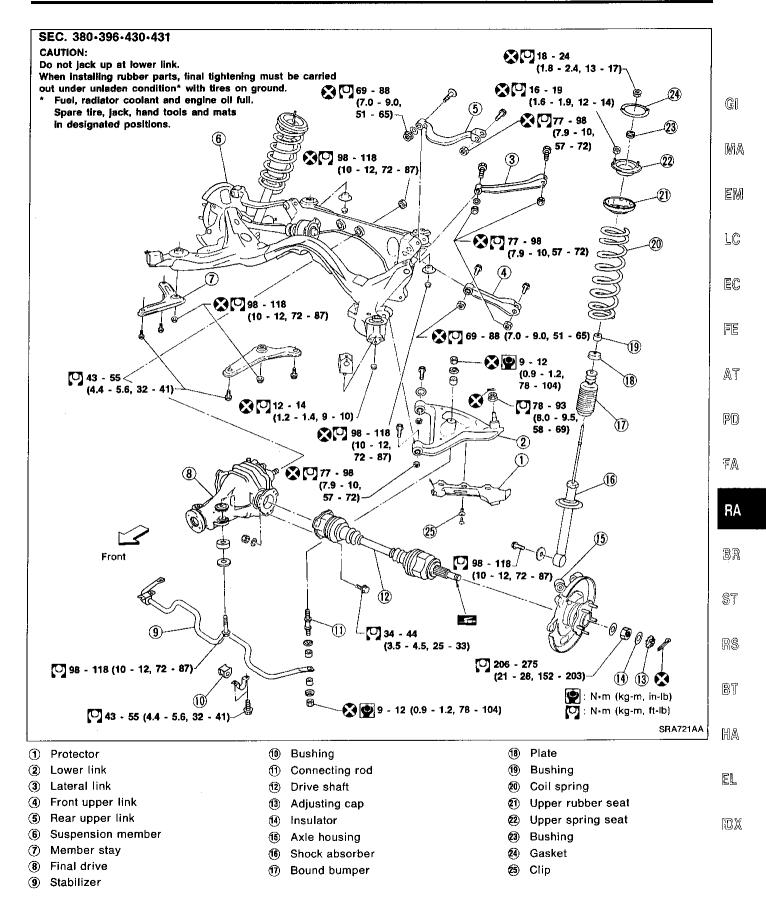
REAR AXLE — Drive Shaft



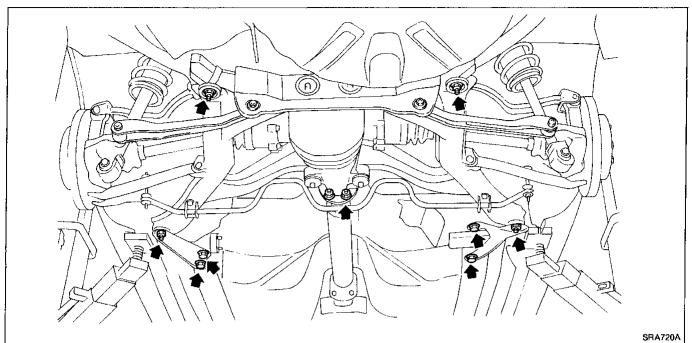
SRA122

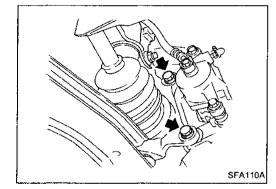
Assembly (Cont'd)





Removal and Installation





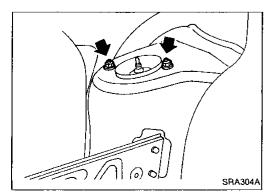
CAUTION:

Before removing the rear suspension assembly, disconnect the ABS wheel sensor from the assembly. Then move it away from the rear suspension assembly.

Failure to do so may result in the sensor wires being damaged and the sensor becoming inoperative.

- Remove exhaust tube.
- Disconnect propeller shaft rear end.
- Disconnect hand brake wire front end.
- Remove brake caliper assembly.

Brake line need not be disconnected from brake caliper. Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.



Remove upper end nuts of shock absorber.

Do not remove piston rod lock nut.

 Remove suspension member fixing nuts. Then draw out rear axle and rear suspension assembly.

Removal

COIL SPRING

SRA521A

SFA435B

Matchmarks

=

Suitable

HT71780000

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bar

Remove shock absorber upper and lower fixing nuts. Do not remove piston rod lock nut on vehicle.

		EM
Di: •	sassembly Put matchmarks on coil spring and shock absorber.	LC
		ec
		<u>na</u>
		AT
1.	Set shock absorber in vise with attachment, then loosen piston rod lock nut.	PD
Do 2.	not remove piston rod lock nut at this time. Compress spring with Tool so that the shock absorber upper spring seat can be turned by hand.	FA
3.	Remove piston rod lock nut.	RA
		BR
Ins	pection	ST
SH	OCK ABSORBER ASSEMBLY	
•	Check for smooth operation through a full stroke, both com- pression and extension.	rs
•	Check for oil leakage occurring on welded or gland pack- ing portions.	Bī
•	Check piston rod for cracks, deformation or other damage. Replace if necessary.	HA
UP	PER RUBBER SEAT AND BUSHING	
Che	ck rubber parts for deterioration or cracks. lace if necessary.	EL

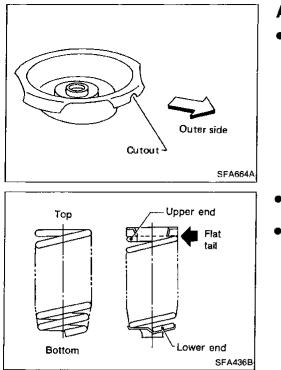
Check for cracks, deformation or other damage. Replace if necessary.

RA-23

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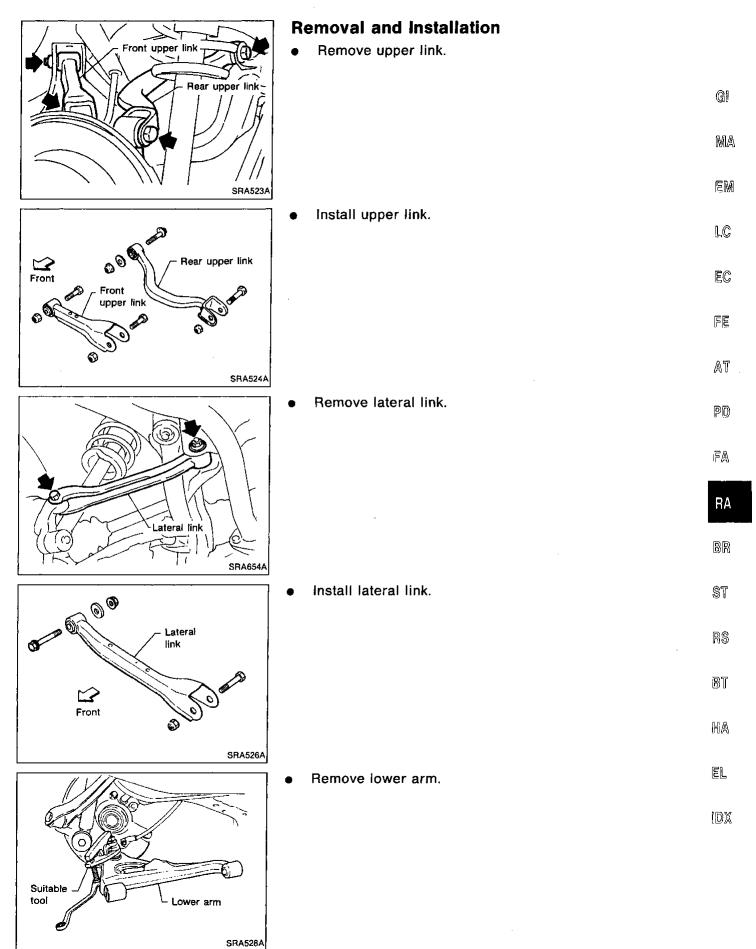
MA



Assembly

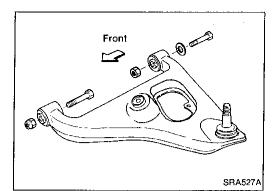
• Install upper spring seat with its cutout facing the outer side of vehicle.

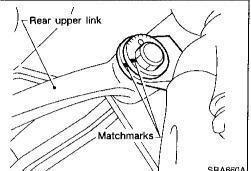
- When installing coil springs, be careful not to reverse top and bottom direction. (Top end is flat.)
- When installing coil spring on shock absorber, it must be positioned as shown in figure at left.



Removal and Installation (Cont'd)

• Install lower arm.

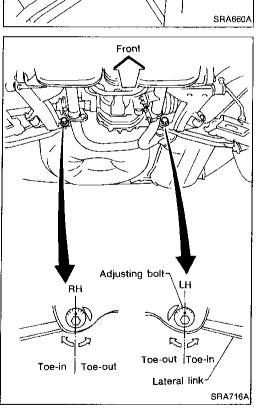




Before removing, put matchmarks on adjusting bolt.

• When installing, final tightening must be done under unladen condition with tires on ground.

After installation, check wheel alignment. Refer to Rear Wheel Alignment in ON-VEHICLE SERVICE (RA-6).



Inspection

REAR SUSPENSION MEMBER

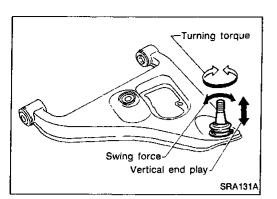
Replace suspension member assembly if cracked or deformed or if any part (insulator, for example) is damaged.

UPPER, LOWER AND LATERAL LINKS

Replace upper, lower or lateral link as required if cracked or deformed or if bushing is damaged.

RA-26

REAR SUSPENSION — Multi-link and Lower Ball Joint



Inspection (Cont'd) SUSPENSION LOWER BALL JOINT

- Measure swing force, turning torque and vertical end play in axial direction. (Use same measurement procedures as that of FA section.)
- If ball stud is worn, play in axial direction is excessive, or Gi joint is hard to swing, replace lower arm.

Ball joint specifications	Swing force	7.8 - 54.9 N (0.8 - 5.6 kg, 1.8 - 12.3 lb)	MA
	Turning torque	0.5 - 3.4 N·m (5 - 35 kg-cm, 4.3 - 30.4 in-lb)	EM
	Vertical end play	0 mm (0 in)	
			LC

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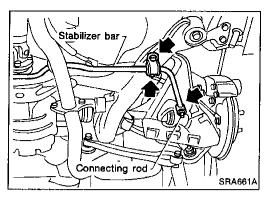
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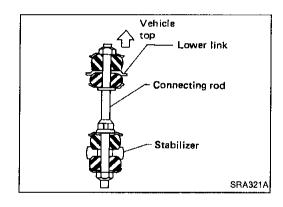


Removal

Remove connecting rod and clamp.

Inspection

- Check stabilizer bar for deformation or cracks. Replace if necessary.
- Check rubber bushings for deterioration or cracks. Replace if necessary.



Installation

When installing connecting rod, make sure direction is correct (as shown at left).

COIL SPRING

Applied model	Standard	Option
Wire diameter mm (in)	12.3 (0.484)	12.6 (0.496)
Coil outer diameter mm (in)		
Small	103.1 (4.06)	116.0 (4.57)
Large	119.3 (4.70)	132.2 (5.20)
Free length mm (in)	430.0 (16.93)	410.0 (16.14)
Spring constant N/mm (kg/mm, lb/in)	19.6 (2.0, 112)	21.6 (2.2, 123)
Identification color	Red x 2, Orange x 1	White x 1, Purple x 2

General Specifications			
SHOCK ABSORBER			

					•••••	•••••		
Applied model	Stan	Standard		n ·	Applied model			All
Wire diameter mr	n (in) 12.3 (i	0.484)	12.6 (0.4	496)	Piston rod diam	eter mm	(in)	12.5 (0.492)
Coil outer diameter mr Small	n (in) 103.1	103.1 (4.06)		.57)	Damping force [at 0.3 m (1.0 ft)/ Expansion	/sec.] N (kg		961 (72 - 98, 159 - 216
Large	119.3	(4.70)	132.2 (5,	.20)	Compression			392 (26 - 40, 57 - 88)
	n (in) 430.0 ((16.93)	410.0 (16	5.14)	Compression		200 -	
Spring constant N/mm (kg/mm,		•	21.6 (2.2,					
Identification color	Red Orang	•	White x Purple :					
Applied model	Standard		Option					
Diameter mm (in)	19.1 (0.752		17.3 (0.68	1)				
		'		.,				
DRIVE SHAFT					Final d	rive side		
DRIVE SHAFT				T\$82F		rive side		. <u>. v</u> .
DRIVE SHAFT				TS82F TS82C	-	rive side		
DRIVE SHAFT Joint type Final drive side					-	rive side		
DRIVE SHAFT Joint type Final drive side Wheel side	Se		g (oz)	TS82C Nissan ger	nuine uivalent			
Joint type Final drive side Wheel side Grease	ISE		g (oz)	TS82C Nissan ger	nuine uivalent Wheel			SRA13
DRIVE SHAFT Joint type Final drive side Wheel side Grease Specified amount of great	se		g (oz)	TS82C Nissan ger grease or equ	uine uivalent 0 - 3.77)			
DRIVE SHAFT Joint type Final drive side Wheel side Grease Specified amount of great Final drive side	\$e		g (oz) mm (in)	TS82C Nissan ger grease or equ 102 - 107 (3.60	uine uivalent 0 - 3.77)			SRA13
DRIVE SHAFT Joint type Final drive side Wheel side Grease Specified amount of great Final drive side Wheel side	se			TS82C Nissan ger grease or equ 102 - 107 (3.60				SRA13

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IDX

WHEEL ALIGNMENT (Unladen*)

Camber	Minimum	-1°30′ (-1.50°)
Dearee minute	Nominal	-1°00′ (-1.00°)
(Decimal degree)	Maximum	0°30′ (0.50°)
Total toe-in	Minimum	0 (0)
Distance (A-B)	Nominal	2 (0.08)
mm (in)	Maximum	4 (0.16)
Angle (left plus right)	Minimum	0' (0.00°)
Degree minute	Nominal	14' (0.23°)
(Decimal degree)	Maximum	28′ (0.47°)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

WHEEL BEARING

Wheel bearing axial end play mm (in)	0.05 (0.0020) or less
Wheel bearing lock nut Tightening torque N·m (kg-m, ft-lb)	206 - 275 (21 - 28, 152 - 203)

Inspection and Adjustment WHEEL RUNOUT (Radial and lateral)

Wheel type		Radial runout	Lateral runout
Aluminum wheel	mm (in)	0.3 (0.012	2) or less

LOWER BALL JOINT

Swing force (Measuring point: ball stud)	cotter pin hole of N (kg, lb)	7.8 - 54.9 (0.8 - 5.6, 1.8 - 12.3)
Turning torque	N·m (kg-cm, in-lb)	0.5 - 3.4 (5 - 35, 4.3 - 30.4)
Vertical end play	mm (in)	0 (0)