

SECTION **EX**
EXHAUST SYSTEM

A

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C

D

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PRECAUTIONS

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PRECAUTION

PRECAUTIONS

Removal and Installation

INFOID:000000006889135

CAUTION:

- Be sure to use genuine exhaust system parts or equivalents which are specially designed for heat resistance, corrosion resistance, and shape.
- Perform the operation with the exhaust system fully cooled down because the system will be hot just after engine stops.
- Be careful not to cut your hand on the heat insulator edge.

PREPARATION

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PREPARATION

Special Service Tool

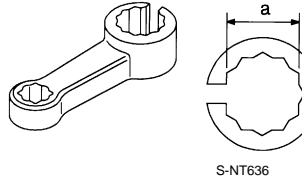
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EX

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10114400 (J-38365) Heated oxygen sensor wrench	Loosening or tightening heated oxygen sensor 2 For 22 mm (0.87 in) (a) width hexagon nut



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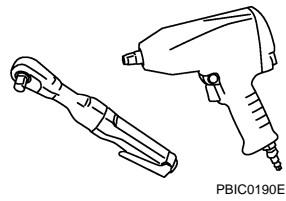
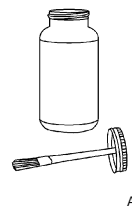
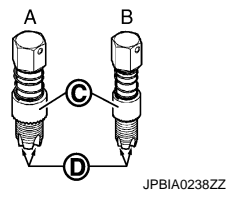
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Commercial Service Tool

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(Kent-Moore No.) Tool name	Description
A: (J-43897-18) B: (J-43897-12) Heated oxygen sensor thread cleaner	Reconditioning the exhaust system threads before installing a new heated oxygen sensor (Use with anti-seize lubricant shown below.) A: J-43897-18 [18 mm (0.71 in) dia.] for zirconia heated oxygen sensor B: J-43897-12 [12 mm (0.47 in) dia.] for titania heated oxygen sensor C: Mating surface shave cylinder D: Flutes
(—) Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)	Lubricating heated oxygen sensor thread cleaner when reconditioning exhaust system threads
(—) Power tool	Loosening bolts and nuts



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EXHAUST SYSTEM

< PERIODIC MAINTENANCE >

PERIODIC MAINTENANCE

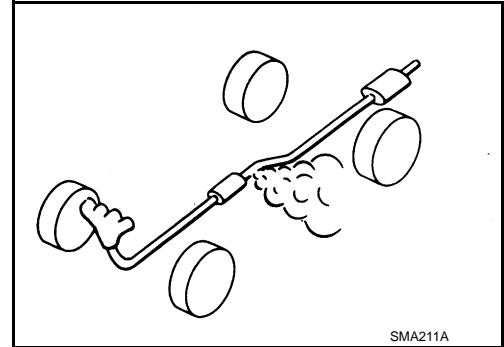
EXHAUST SYSTEM

Inspection

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Check exhaust pipes, muffler and mounting for improper attachment, leaks, cracks, damage or deterioration.

- If anything is found, repair or replace damaged parts.



EXHAUST SYSTEM

< REMOVAL AND INSTALLATION >

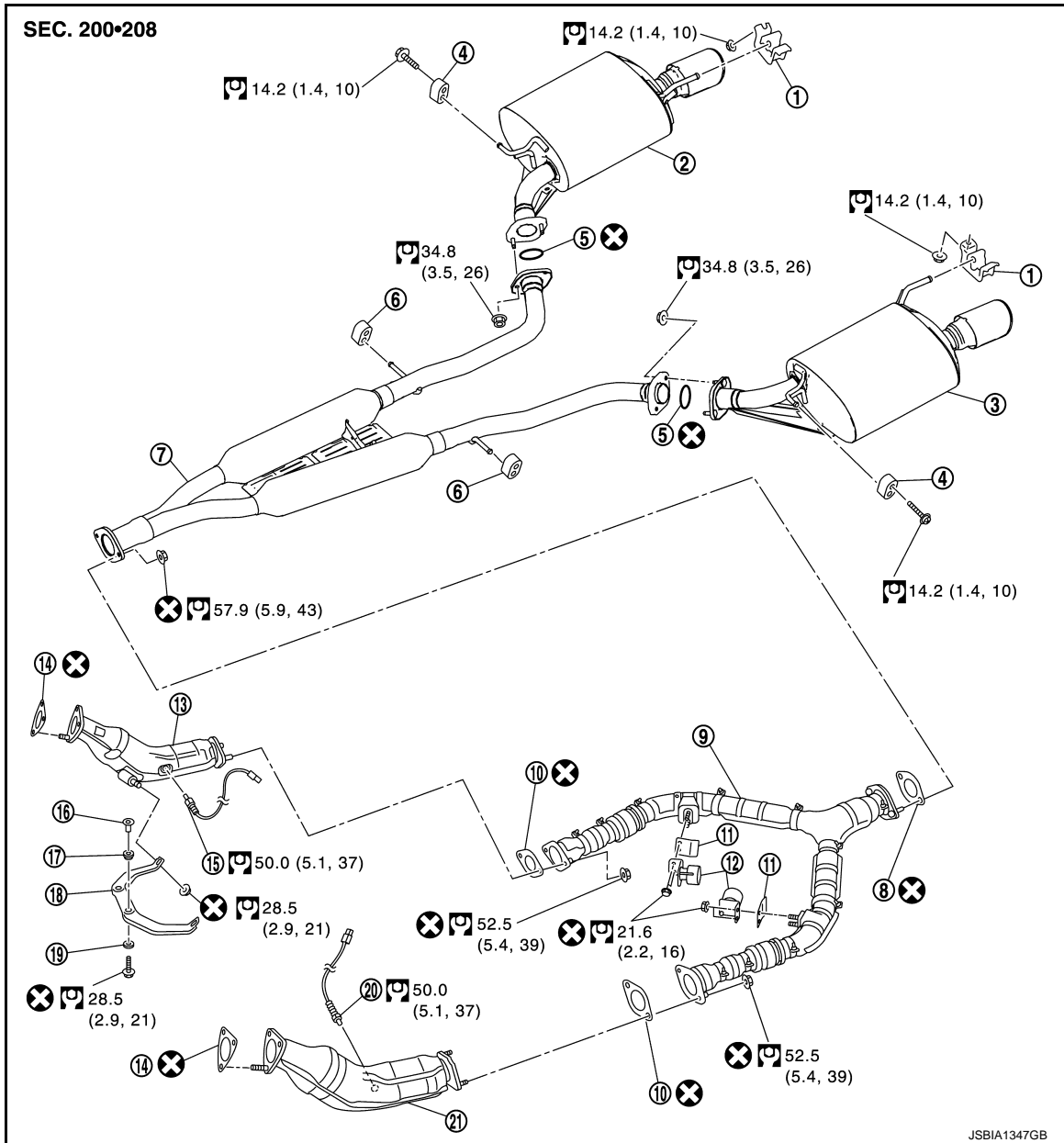
REMOVAL AND INSTALLATION

EXHAUST SYSTEM

VQ37VHR

VQ37VHR : Exploded View

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- | | | |
|---------------------------------|-------------------------------------|-------------------------------------|
| 1. Mounting rubber | 2. Main muffler (RH) | 3. Main muffler (LH) |
| 4. Mounting rubber | 5. Ring gasket | 6. Mounting rubber |
| 7. Center muffler | 8. Gasket | 9. Exhaust front tube |
| 10. Gasket | 11. Insulator | 12. Dynamic damper |
| 13. Three way catalyst (bank 1) | 14. Gasket | 15. Heated oxygen sensor 2 (bank 1) |
| 16. Collar | 17. Grommet | 18. Exhaust mounting bracket |
| 19. Grommet | 20. Heated oxygen sensor 2 (bank 2) | 21. Three way catalyst (bank 2) |

Refer to [GI-4, "Components"](#) for symbols in the figure.

EXHAUST SYSTEM

< REMOVAL AND INSTALLATION >

VQ37VHR : Removal and Installation

INFOID:000000006889140

REMOVAL

- Disconnect each joint and mounting using power tool.
- Remove heated oxygen sensor 2 as follows:
 - Using heated oxygen sensor wrench [SST: KV10114400 (J-38365)] (C), removal heated oxygen sensor 2.

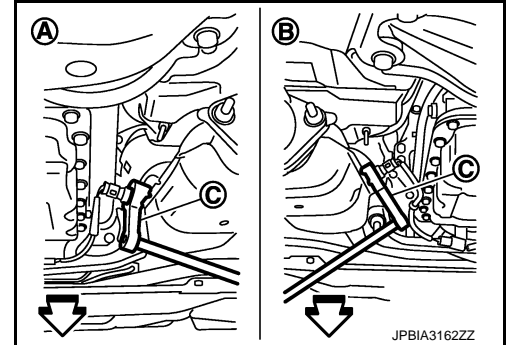
A : Bnak 1

B : Bnak 2

⇐ : Vehicle front

CAUTION:

Be careful not to damage heated oxygen sensor 2.



INSTALLATION

Note the following, and install in the reverse order of removal.

- Check for deformation of the grommets (17 and 19 of Components).
- Insert the collar (16 of Components) vertically.
- Temporarily tighten nuts and bolts when installing exhaust pipe assembly. Tighten them to the specified torque when connecting the vehicle rear to the vehicle front.

CAUTION:

- Always replace exhaust tube gaskets with new ones when reassembling.
- Discard any heated oxygen sensor 2 which has been dropped onto a hard surface such as a concrete floor. Use a new one.
- Before installing a new heated oxygen sensor 2, clean exhaust system threads using the heated oxygen sensor thread cleaner (commercial service tool: J-43897-18 or J-43897-12), and apply the anti-seize lubricant (commercial service tool).
- Never over torque heated oxygen sensor 2. Doing so may cause damage to heated oxygen sensor 2, resulting in the "MIL" coming on.
- Prevent rust preventives from adhering to the sensor body.
- If heat insulator is badly deformed, repair or replace it. If deposits such as mud pile up on the heat insulator, remove them.
- When installing heat insulator avoid large gaps or interference between heat insulator and each exhaust pipe.
- Remove deposits from the sealing surface of each connection. Connect them securely to avoid gases leakage.
- Temporarily tighten mounting nuts on the exhaust manifold side and mounting bolts on the vehicle side. Check each part for unusual interference, and then tighten them to the specified torque.
- When installing each mounting rubber, avoid twisting or unusual extension in up/down and right/left directions.

VQ37VHR : Inspection

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INSPECTION AFTER INSTALLATION

- Check clearance between tail tube and rear bumper is even.
- With engine running, check exhaust tube joints for gas leakage and unusual noises.
- Check to ensure that mounting brackets and mounting rubbers are installed properly and free from undue stress. Improper installation could result in excessive noise and vibration.

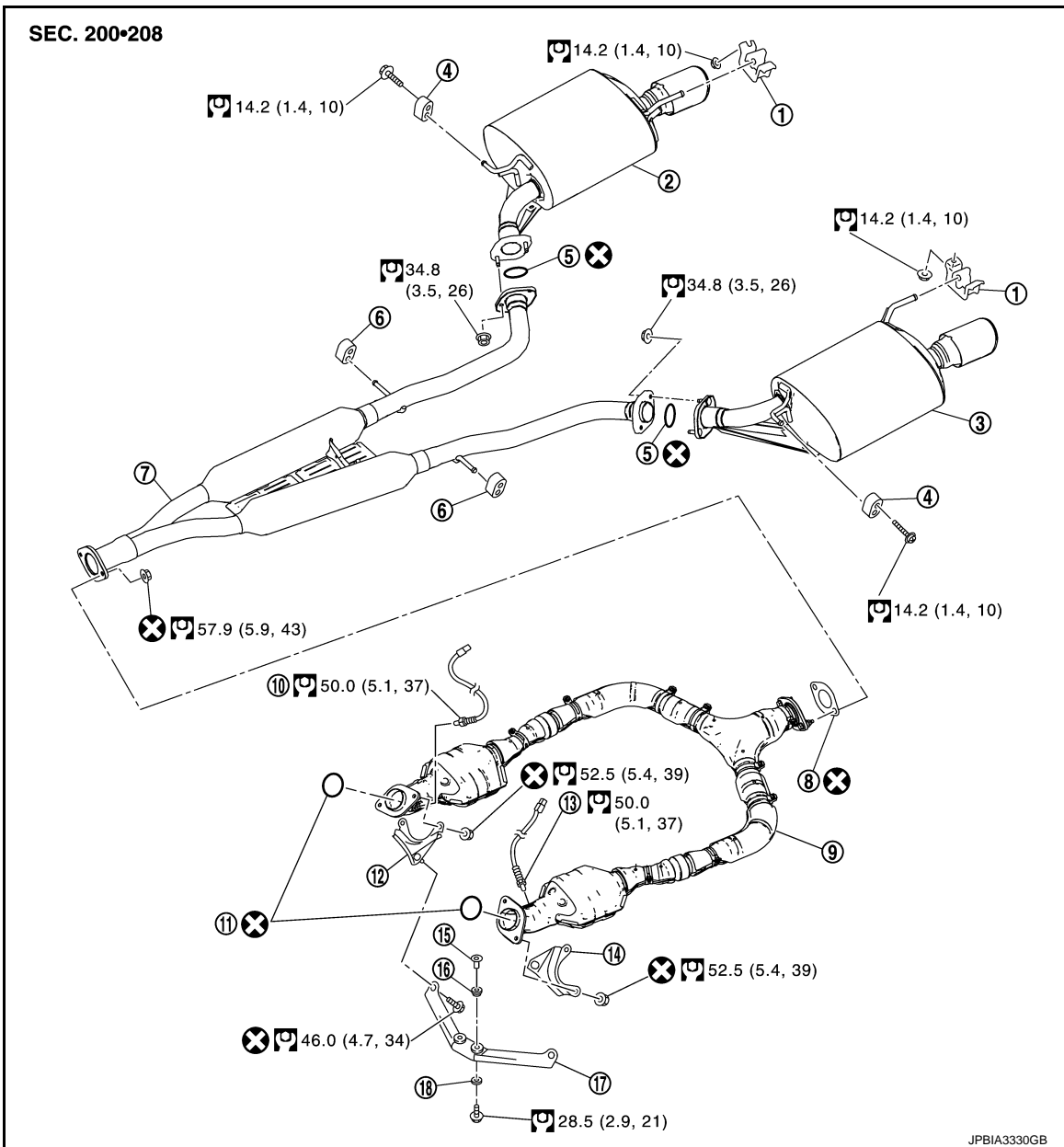
VK56VD

EXHAUST SYSTEM

< REMOVAL AND INSTALLATION >

VK56VD : Exploded View

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|-------------------------------------|----------------------|-----------------------|
| 1. Mounting rubber | 2. Main muffler (RH) | 3. Main muffler (LH) |
| 4. Mounting rubber | 5. Ring gasket | 6. Mounting rubber |
| 7. Center muffler | 8. Gasket | 9. Exhaust front tube |
| 10. Heated oxygen sensor 2 (bank 2) | 11. Ring gasket | 12. Mounting bracket |
| 13. Heated oxygen sensor 2 (bank 1) | 14. Mounting bracket | 15. Collar |
| 16. Grommet | 17. Mounting bracket | 18. Grommet |

Refer to [GI-4, "Components"](#) for symbols in the figure.

VK56VD : Removal and Installation

INFOID:000000006889143

REMOVAL

- Disconnect each joint and mounting using power tool.
- Remove heated oxygen sensor 2 as follows:

EXHAUST SYSTEM

< REMOVAL AND INSTALLATION >

- Using heated oxygen sensor wrench [SST: KV10114400 (J-38365)] (C), removal heated oxygen sensor 2.

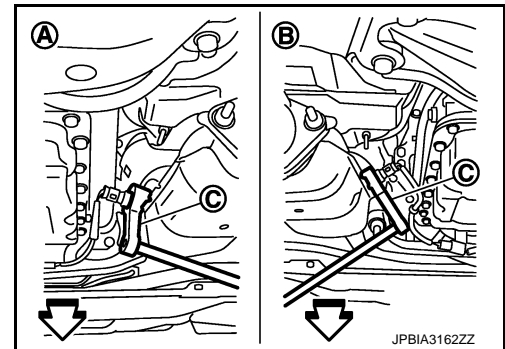
A : Bnak 2

B : Bnak 1

↔ : Vehicle front

CAUTION:

Be careful not to damage heated oxygen sensor 2.



INSTALLATION

Note the following, and install in the reverse order of removal.

- Check for deformation of the grommets (16 and 18 of Components).
- Insert the collar (15 of Components) vertically.
- Temporarily tighten nuts and bolts when installing exhaust pipe assembly. Tighten them to the specified torque when connecting the vehicle rear to the vehicle front.

CAUTION:

- Always replace exhaust tube gaskets with new ones when reassembling.
- Discard any heated oxygen sensor 2 which has been dropped onto a hard surface such as a concrete floor. Use a new one.
- Before installing a new heated oxygen sensor 2, clean exhaust system threads using the heated oxygen sensor thread cleaner (commercial service tool: J-43897-18 or J-43897-12), and apply the anti-seize lubricant (commercial service tool).
- Never over torque heated oxygen sensor 2. Doing so may cause damage to heated oxygen sensor 2, resulting in the “MIL” coming on.
- Prevent rust preventives from adhering to the sensor body.
- If heat insulator is badly deformed, repair or replace it. If deposits such as mud pile up on the heat insulator, remove them.
- When installing heat insulator avoid large gaps or interference between heat insulator and each exhaust pipe.
- Remove deposits from the sealing surface of each connection. Connect them securely to avoid gases leakage.
- Temporarily tighten mounting nuts on the exhaust manifold side and mounting bolts on the vehicle side. Check each part for unusual interference, and then tighten them to the specified torque.
- When installing each mounting rubber, avoid twisting or unusual extension in up/down and right/left directions.

VK56VD : Inspection

INFOID:000000006889144

INSPECTION AFTER INSTALLATION

- Check clearance between tail tube and rear bumper is even.
- With engine running, check exhaust tube joints for gas leakage and unusual noises.
- Check to ensure that mounting brackets and mounting rubbers are installed properly and free from undue stress. Improper installation could result in excessive noise and vibration.