

AUTOMATIC TRANSAXLE

SECTION AT

MA

EM

LC

EC

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TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC

Alphabetical & P No. Index for DTC

ALPHABETICAL INDEX FOR DTC

NFAT0001

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ltono	DTC		
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^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.



















TROUBLE DIAGNOSIS — INDEX



Alphabetical & P No. Index for DTC (Cont'd)

P NO. INDEX FOR DTC

=NFAT0001S02

		=NFA10001S02
DTC	- Items	
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page
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P0710	ATF TEMP SEN/CIRC	AT-108
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P0733	A/T 3RD GR FNCTN	AT-136
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P0750	SFT SOL A/CIRC*2	AT-172
P0755	SFT SOL B/CIRC*2	AT-177
P1705	TP SEN/CIRC A/T*2	AT-182
P1760	O/R CLTCH SOL/CIRC	AT-191

^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL A33 is as follows (The composition varies according to optional equipment.):

MA

For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

EM

For a side collision

The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

LC

EC

FE

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.

CL

 Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by intentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

MT

• Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation or tape either just before the harness connectors or for the complete harness are related to the SRS.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

AX

ΑT

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

SU

CAUTION:

 Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

. . .

• Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)

• Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

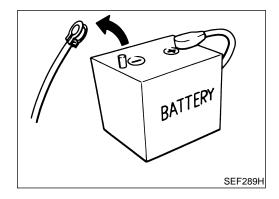
19

Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,

BT

 Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

HA



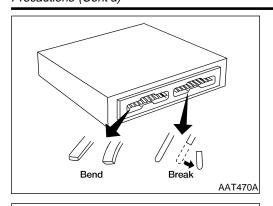
Precautions

NFAT0004

 Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.

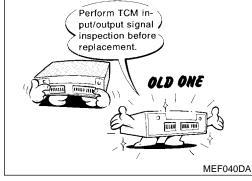
PRECAUTIONS



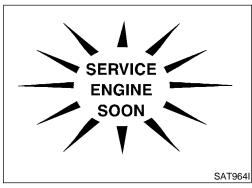


 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-95.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all



parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.

Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.

MA

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-10).

After overhaul, refill the transaxle with new ATF.

EM

When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

LC

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

EC

GL

MT

Service Notice or Precautions

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

ΑT

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. (For "TCM Self-diagnostic Procedure (No Tools)", refer to AT-49.)

Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key OFF for 5 seconds, then ON.

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow" (Refer to AT-59).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.

During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

NFAT0005S02

- External leaks in the hub weld area.
- Converter hub is scored or damaged.

Converter pilot is broken, damaged or fits poorly into crankshaft.

SC

HA

Steel particles are found after flushing the cooler and cooler lines. Pump is damaged or steel particles are found in the converter.

Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)

EL

Converter is contaminated with engine coolant containing antifreeze.

Internal failure of stator roller clutch.

Heavy clutch debris due to overheating (blue converter).

- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.
 - The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.

PRECAUTIONS



Service Notice or Precautions (Cont'd)

- The threads in one or more of the converter bolt holes are damaged.
- Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

NFAT0005S0

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-16, "Radiator".

OBD-II SELF-DIAGNOSIS

NFAT0005S04

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
 the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on
 AT-45 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.
 - Always perform the procedure "HOW TO ERASE DTC" on AT-41 to complete the repair and avoid unnecessary blinking of the MIL.
- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC-72, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to EL-5, "Description".

Wiring Diagrams and Trouble Diagnosis

NFAT0006

When you read wiring diagrams, refer to the followings:

- GI-11. "HOW TO READ WIRING DIAGRAMS"
- EL-9, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnosis, refer to the followings:

- GI-36, "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS"
- GI-25. "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"



	Special Service	NFAT00	07
he actual shapes of Ken Tool number (Kent-Moore No.) Tool name	t-Moore tools may differ from those of special service Description	e tools illustrated here.	- (
KV381054S0 (J34286) Puller	a	 Removing differential side oil seals Removing differential side bearing outer race Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) 	
ST33400001	NT414	- Installing differential side oil seel	
(J26082) Drift	a b	 Installing differential side oil seal F04B and F04W (RH side) Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. 	ſ
	NT086		(
(J34301-C) Oil pressure gauge set 1 (J34301-1)		Measuring line pressure	
Oil pressure gauge 2 (J34301-2) Hoses 3 (J34298) Adapter			
4 (J34282-2) Adapter 5 (790-301-1230-A)	2 6 6 6		
60° Adapter 6 (J34301-15) Square socket			9
ST27180001	AAT896	Removing idler gear	_ [
(J25726-A) Puller		a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P	0
ST225 40000	NT424	Demoving and installing position and plate and	- [
ST23540000 (J25689-A) Pin punch	a	 Removing and installing parking rod plate and manual plate pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. 	[
	NT442		_ (
ST25710000 (J25689-A) Pin punch	a	 Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. 	[
	The state of the s		
	NT410		_



Tool number (Kent-Moore No.) Tool name	Description	
KV32101000 (J25689-A) Pin punch	a	 Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia.
(V31102400 (J34285 and J34285-87) Clutch spring compres- sor	NT410	 Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
KV40100630 (J26092) Orift	NT423 a b C NT107	 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
ST30720000 J25405 and J34331) Bearing installer	a b	 Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
ST35321000 —) Drift	NT115	 Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
J34291-A) Shim setting gauge set	PARATAL	 Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer
ST33230000 J25805-01) Drift	NT101	 Installing differential side bearing inner race F04B and F04W (RH side) a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.
	NT084	



		Special Service Tools (Cont'd)	
Tool number (Kent-Moore No.) Tool name	Description		GI
(J34290) Shim selecting tool set		Selecting differential side bearing adjusting shim	MA EM
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	AMT153	 Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 100 mm (3.94 in) 	EC FE CL
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A) Torque wrench 2 HT62940000 (—) Socket adapter 3 HT62900000 (—) Socket adapter	① ① ② ② ③ ③ ② ○ NT124	Checking differential side bearing preload	AT AX SU
ST35271000 (J26091) Drift	NT115	 Installing idler gear Installing differential side bearing inner race F04W (LH side) a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia. 	BR ST
(J39713) Preload adapter	NT087	 Selecting differential side bearing adjusting shim (F04B) Checking differential side bearing preload (F04B) 	RS BT
ST30613000 (J25742-3) Drift	b	 Installing differential side bearing inner race F04W (LH side) a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia. 	HA SC
KV38105210 (J39883) Preload adapter	NT073	 Selecting differential side bearing adjusting shim (F04W) Checking differential side bearing preload (F04W) 	EL IDX

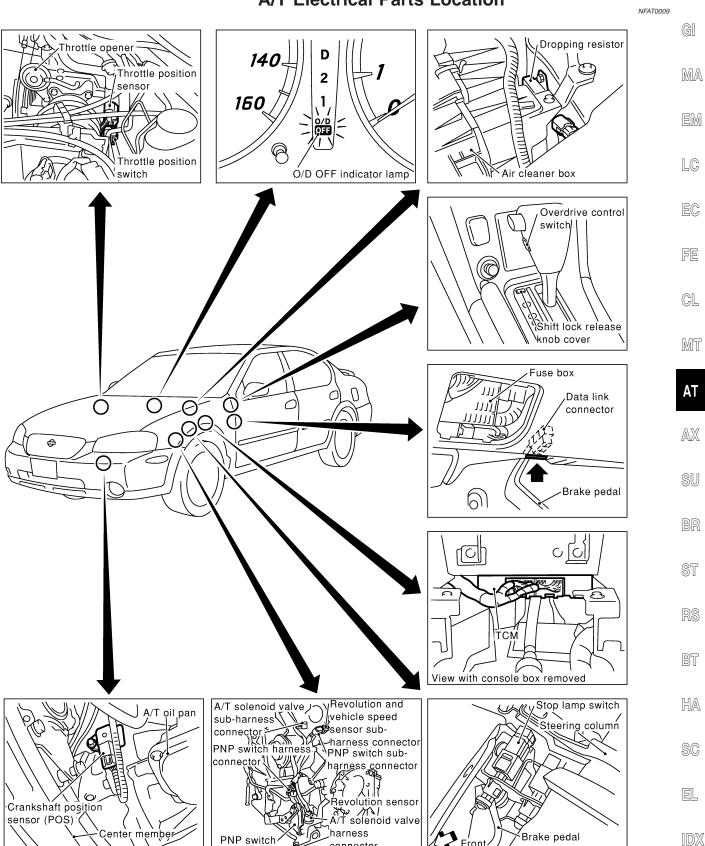
PREPARATION



	Co	Commercial Service Tools			
Tool name	Description				
Puller		Removing idler gear bearing inner race Removing and installing band servo piston sering	snap		
	NT077				
Puller	a b	 Removing reduction gear bearing inner race a: 60 mm (2.36 in) dia. b: 35 mm (1.38 in) dia. 	e		
	NT411				
Drift	a	 Installing differential side oil seal F04W (LH side) a: 90 mm (3.54 in) dia. 			
	NT083				
Drift	a	 Installing needle bearing on bearing retainer a: 36 mm (1.42 in) dia. 	r		
	NT083				
Drift	NT083	Removing needle bearing from bearing retain a: 33.5 mm (1.319 in) dia.	iner		
Drift	a	 Installing differential side bearing outer race F04B and F04W (RH side) a: 75 mm (2.95 in) dia. 	1		
Drift	NT083	Installing differential side bearing outer race			
Dill	a	F04W (LH side) a: 100 mm (3.94 in) dia.	•		
	NT083				



A/T Electrical Parts Location



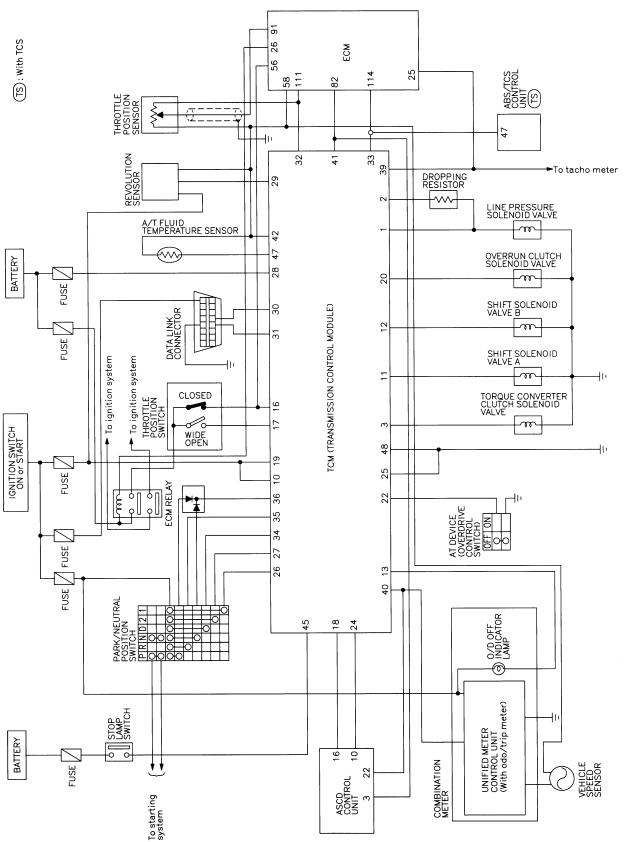
SAT576J

connector



NFAT0010





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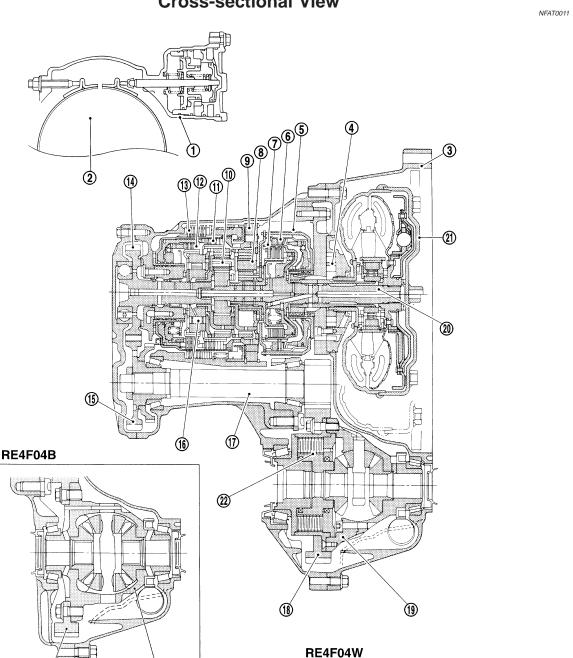
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Cross-sectional View





- 1. Band servo piston
- 2. Reverse clutch drum
- 3. Converter housing
- 4. Oil pump
- 5. Brake band
- 6. Reverse clutch
- 7. High clutch

- 8. Front planetary gear
- 9. Low one-way clutch
- 10. Rear planetary gear
- 11. Forward clutch
- 12. Overrun clutch
- 13. Low & reverse brake
- 14. Output gear

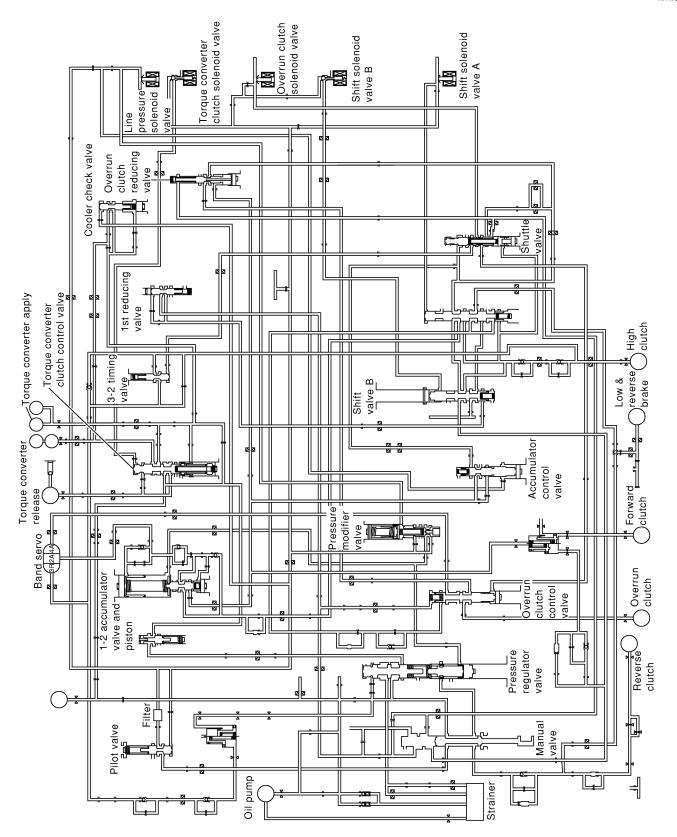
- 15. Idler gear
- 16. Forward one-way clutch
- 17. Pinion reduction gear
- 18. Final gear
- 19. Differential case
- 20. Input shaft
- 21. Torque converter

EL IDX



Hydraulic Control Circuit

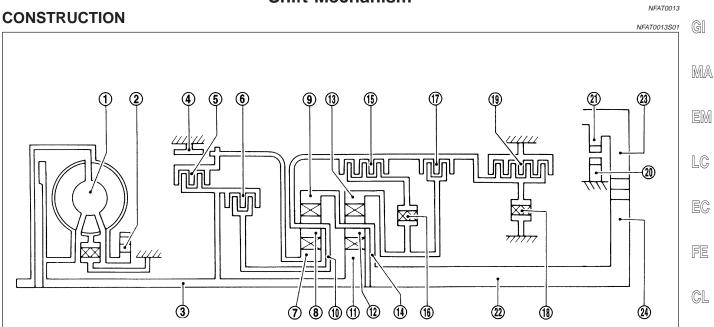
NFAT0012



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Shift Mechanism



1. Torque converter

☐ Engine side

- Oil pump 2.
- Input shaft 3.
- 4. Brake band
- Reverse clutch 5.
- High clutch 6.
- 7. Front sun gear
- Front pinion gear

- Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- Rear planetary carrier
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear

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FUNCTION OF CLUTCH AND BRAKE

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Clutch and brake components	Abbr.	Function	-
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.	- \$1
High clutch 6	H/C	To transmit input power to front planetary carrier 10.	-
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16 .	- R(
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.	B
Brake band 4	B/B	To lock front sun gear 7.	-
Forward one-way clutch 16	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.	- H/
Low one-way clutch 18	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.	- \$(
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10.	- . E1





CLUTCH AND BAND CHART

NFAT0013S03

Shift posi-	Reverse High								For- ward	Over-	E	Band serv	0	For- ward one-	Low one-	Low & reverse		
	tion Ciu		clutch clutch 6		clutch 15 17		3rd release	4th apply	way clutch 16	way clutch 18	brake 19	Lock-up	Remarks					
F	>												PARK POSI- TION					
F	₹	0									0		REVERSE POSITION					
1	٧												NEUTRAL POSITION					
	1st			0	*1D				В	В								
D*4	2nd			0	*1 A	0			В				Automatic shift					
D 4	3rd		0	0	*1 A	*2C	С		В			*5〇	1 ⇔ 2 ⇔ 3 ⇔ 4					
	4th		0	С		*3C	С	0				0						
2	1st			0	D				В	В			Automatic shift					
2	2nd			0	А	0			В				Sniit 1 ⇔ 2 ∉ 3					
1	1st			0	0				В		0		Locks (held stationary) in 1st speed $1 \leftarrow 2 \leftarrow 3$					
	2nd			0	0	0			В									

^{*1:} Operates when overdrive control switch is set in OFF position.

- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when overdrive control switch is set in OFF position.

^{*5:} Operates when overdrive control switch is OFF.

O: Operates

A: Operates when throttle opening is less than 3/16, activating engine brake.



POWER TRANSMISSION

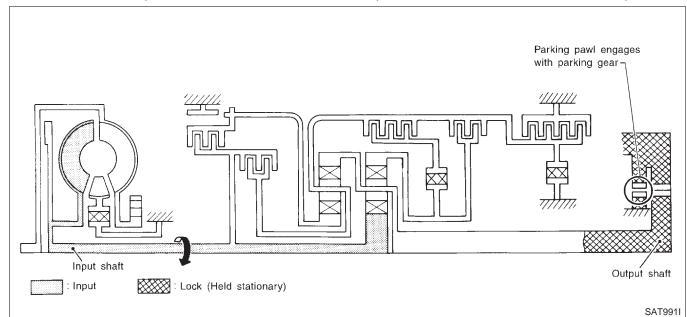
P and N Positions

=NFAT0013S04

NFAT0013S0401

P position Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.

Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



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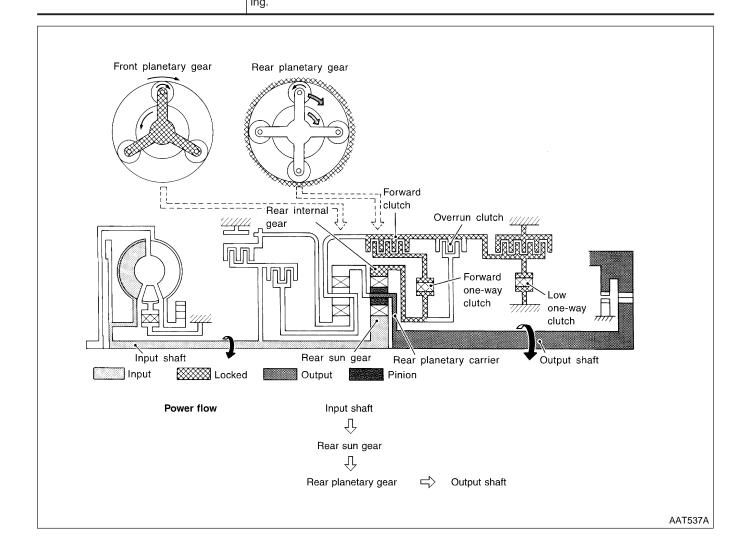
Engine brake

OVERALL SYSTEM



1 ₁ Position	=NFAT0013S0402
 Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake 	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and D_2 .

Overrun clutch always engages, therefore engine brake can be obtained when decelerat-





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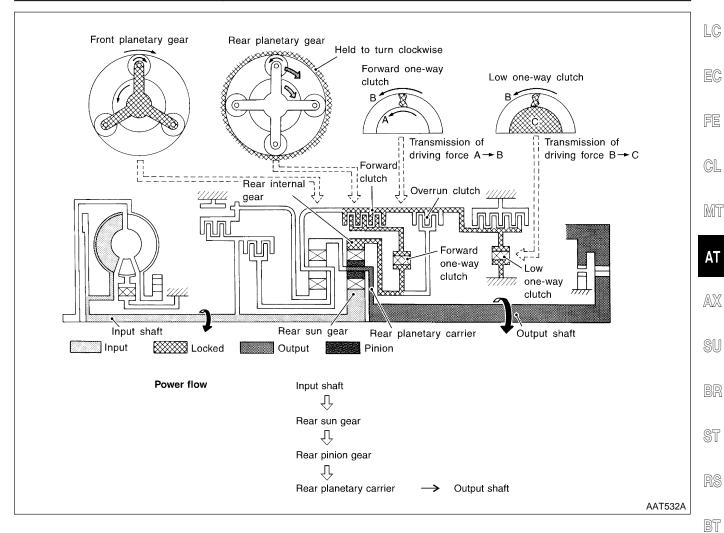
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D ₁ and 2 ₁ Positions	=NFAT0013S040	3
Forward one-way clutchForward clutchLow one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.	•
Overrun clutch engagement conditions (Engine brake)	D ₁ : Overdrive control switch OFF and throttle opening is less than 3/16 2 ₁ : Always engaged At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low one-way clutch.	-

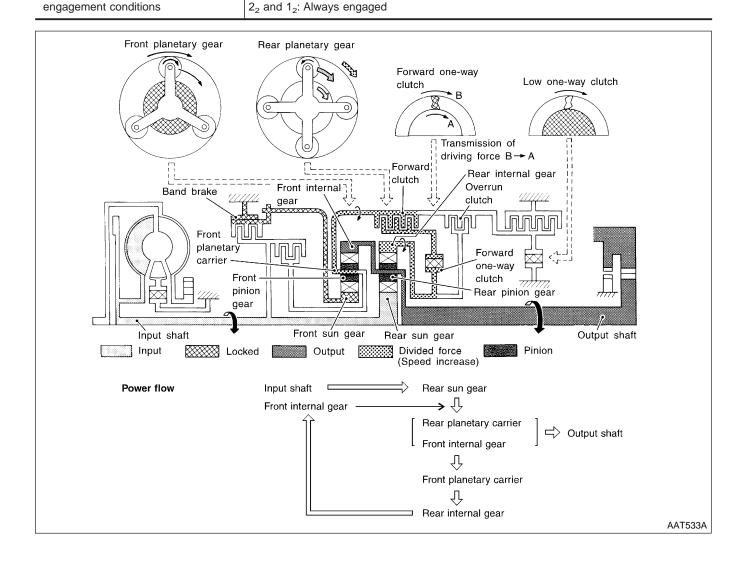


AT-23



D₂, 2₂ and 1₂ Positions

<u>z, z</u> <u>z</u>	=NFAT0013S0404
Forward clutchForward one-way clutchBrake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch	D ₂ : Overdrive control switch OFF and throttle opening is less than 3/16





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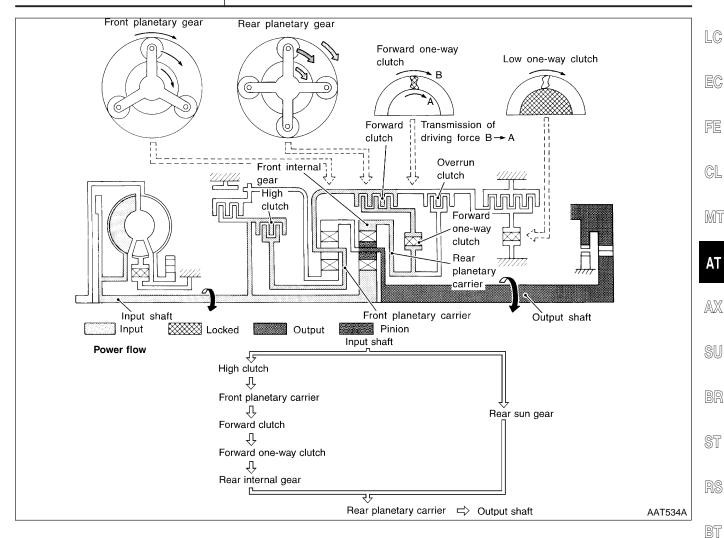
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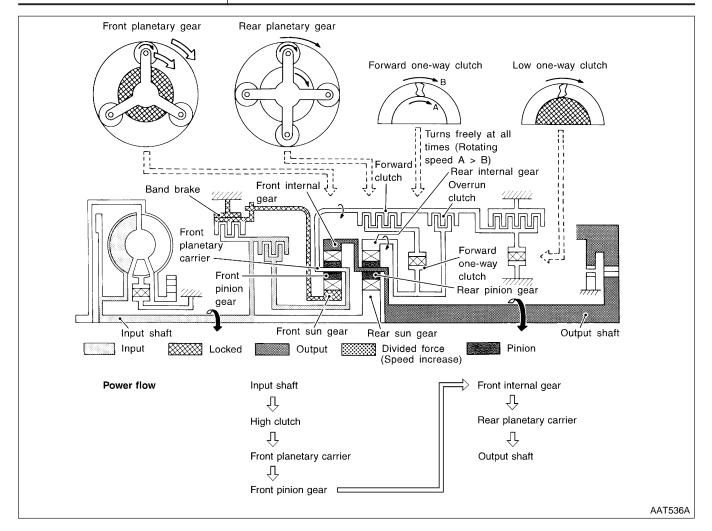
D ₃ Position	=NFAT0013S0405
 High clutch Forward clutch Forward one-way clutch 	Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch. This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.
Overrun clutch engagement conditions	D ₃ : Overdrive control switch "OFF" and throttle opening is less than 3/16





D₄ (O/D) Position

24 (3/2) 1 33111311	=NFAT0013S0406
 High clutch Brake band Forward clutch (Does not affect power transmission) 	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D_4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.





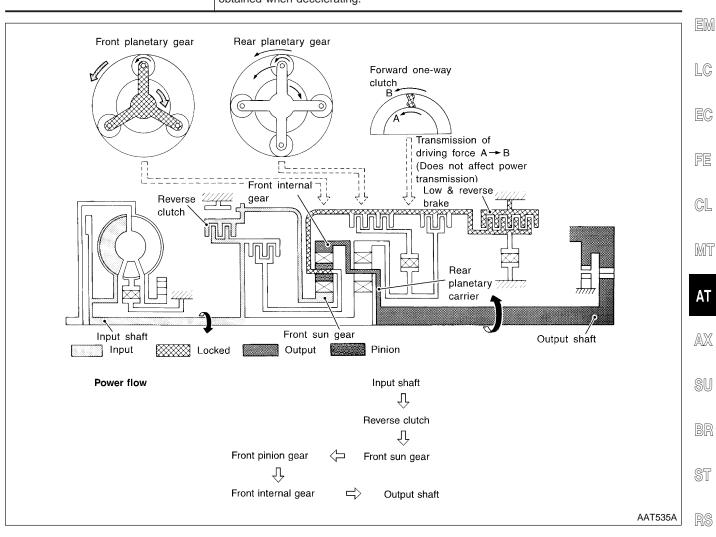
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R Position	=NFAT0013S0407	
Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.	GI
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.	MA





Control System

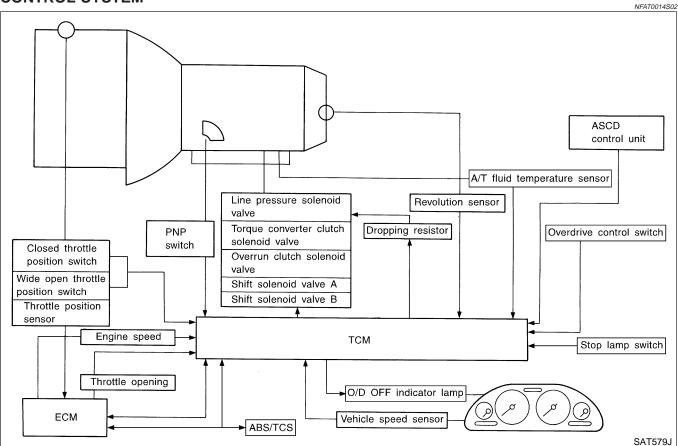
OUTLINE

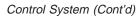
=NFAT0014

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS
Park/neutral position (PNP) switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control Duet-EA control	>	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp

CONTROL SYSTEM





TCM FUNCTION

The function of the TCM is to:

=NFAT0014S03

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

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	Sensors and solenoid valves	Function
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.
	Engine speed signal	From ECM.
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
Input	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	Overdrive control switch	Sends a signal, which prohibits a shift to D_4 (overdrive) position, to the TCM.
	ASCD control unit	Sends the cruise signal and D_4 (overdrive) cancellation signal from ASCD control unit to TCM.
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D ₄ (lock-up).
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.

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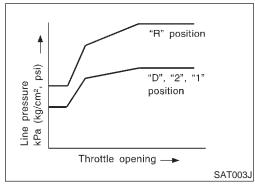
Control Mechanism LINE PRESSURE CONTROL

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TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

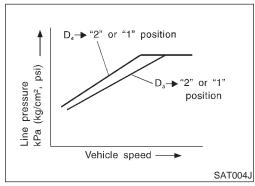
Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



Normal Control

NFAT0015S01

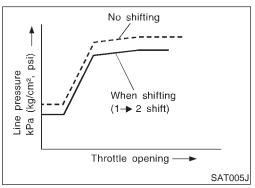
The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up Control (Engine brake)

FAT0015S0102

If the selector lever is shifted to 2 position while driving in D_4 (O/D) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

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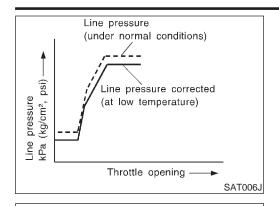
The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

NFAT0015S0104

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.





-10°C (14°F)

Normal temperature

Throttle opening -

(kg/cm², psi)

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pressure

The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



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Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



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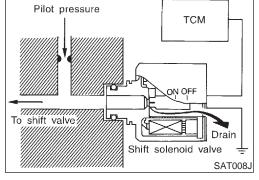
The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

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Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

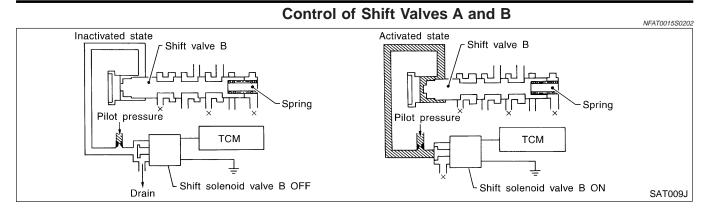
The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

Relation between shift solenoid valves A and B and gear positions

SAT007J

Shift solenoid valve	Gear position					
Shift solehold valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (O/D)	N-P	
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	





Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

NFAT0015S03

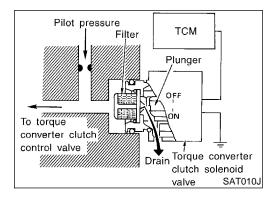
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

Conditions for Lock-up Operation

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When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

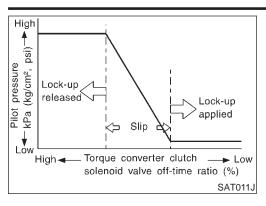
Overdrive control switch	ON	OFF	
Selector lever	D position		
Gear position	D_4	D_3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 4	0°C (104°F)	

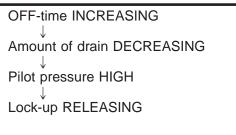


Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.



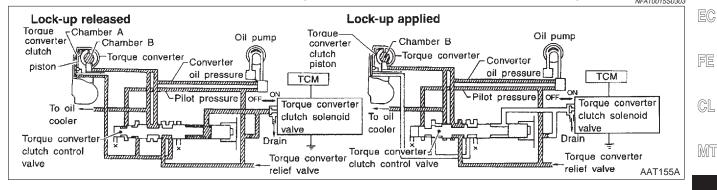


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Torque Converter Clutch Control Valve Operation NFATO015S0303



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in down-shifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

NFAT0015S040	i

	Gear position	Throttle opening	
D position	D ₁ , D ₂ , D ₃ gear position	Less than 3/16	
2 position	2 ₁ , 2 ₂ gear position		
1 position	1 ₁ , 1 ₂ gear position	At any position	

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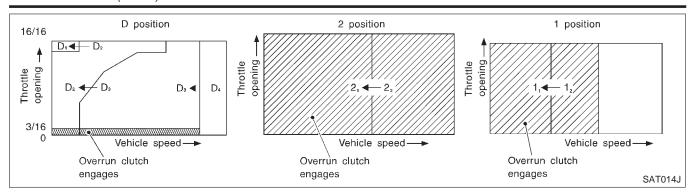
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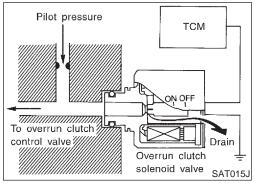
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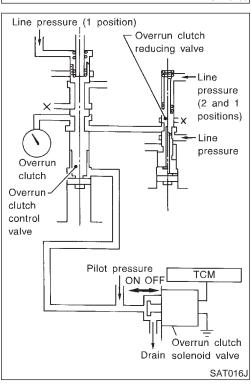


Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.



Overrun Clutch Control Valve Operation

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVES

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NFAT0016S01

Valve name	Function	
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.	
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.	





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Valve name	Function	
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.	
Accumulator control valve	Regulates accumulator backpressure to pressure suited to driving conditions.	
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.	
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.	
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.	
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D_4 . (Interlocking occurs if the overrun clutch engages during D_4 .)	
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the 1 position 1 ₂ to 1 ₁ .	
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.	
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.	
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.	
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.	
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two.	
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.	



ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION



NFAT0017

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-52.

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

ONE TRIP DETECTION LOGIC

747770076

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

NFAT0019S02

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL	
items	One trip detection	Two trip detection
Shift solenoid valve A — DTC: P0750 (0750)	X	
Shift solenoid valve B — DTC: P0755 (0755)	X	
Throttle position sensor or switch — DTC: P1705 (1705)	X	
Except above		X

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

HOW TO READ DTC AND 1ST TRIP DTC

NFAT0020

DTC and 1st trip DTC can be read by the following methods.

NFATO020S01

(a) With CONSULT-II or a GST) CÓNSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
 However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

A sample of CONSULT-II display for DTC is shown at left. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

\$\frac{1}{2}

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

	1
SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

If the DTC is being detected currently, the time data will be "0".

SELF-DIAG RES		
DTC RESULTS	TIME	
PNP SW/CIRC [P0705]	0	
		SAT015K

If a 1st trip DTC is stored in the ECM, the time data will be "245".

SELF-DIAG RES	ULTS	
DTC RESULTS	TIME	
PNP SW/CIRC [P0705]	1 t	
		SAT016K

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-94, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

GI

MA

EM

LC

EG

FE

GL.

MT

NT.

SU

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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items					
1	Freeze frame data Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175					
2	Except the above items (Includes A/T related items)					
3	1st trip freeze frame data					

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-73, "Emission-related Diagnostic Information".

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(E) HOW TO ERASE DTC (WITH CONSULT-II)

NFAT0020S03

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

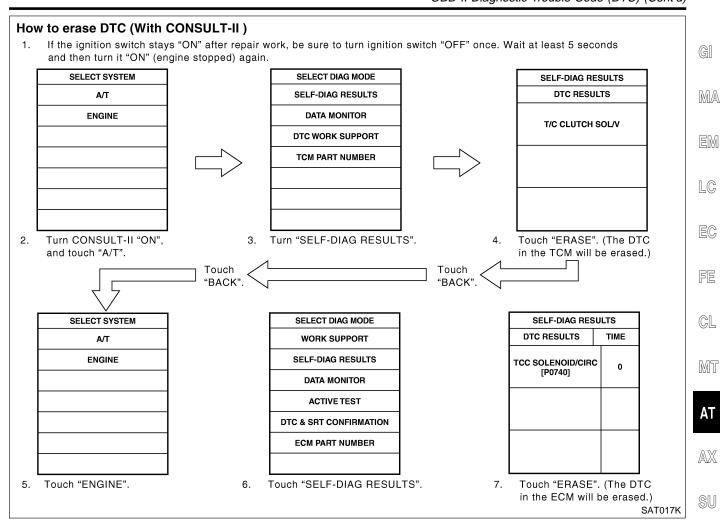
\$\frac{1}{2}

BT

HA

SC

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



HOW TO ERASE DTC (WITH GST)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-49. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-107, "Generic Scan Tool (GST)".

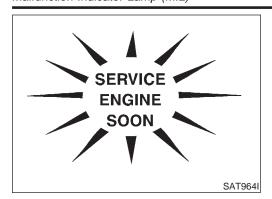
HOW TO ERASE DTC (NO TOOLS)

1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.

Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to AT-49. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

AT-39

Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

- . The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
- If the malfunction indicator lamp does not light up, refer to EL-121, "WARNING LAMPS".
 (Or see MIL & Data Link Connectors in EC section.)
- 2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-72, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-41), place check marks for results on the "Diagnostic Worksheet", AT-57. Reference pages are provide following the items.

NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4) Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

CONSULT-II (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	1
	1
	1
	SAT014K

(E) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

1. Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.

If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-95. If result is NG, refer to EL-9, "POWER SUPPLY ROUTING".

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UII

MA

EM

LC

SELF-DIAG RESULTS

DTC RESULTS

T/C CLUTCH SOL/V

SAT970J

2. Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.

FE

EC

GL

MT

SELF-DIAGNOSTIC RESULT TEST MODE

NFAT0022S02

				NFAT0022S02	ΑT
Detected items			TCM self-diagnosis	OBD-II (DTC)	AT
(Screen terms for CONS DIAGNOSIS" test mode)		Malfunction is detected when	Available by	BERVICE ENGINE SOON. Available by	AX
"A/T"	"ENGINE"		O/D OFF nindicator lamp or "A/T" on CONSULT-II	malfunction indicator lamp*2, "ENGINE" on CON- SULT-II or GST	SU BR
Park/neutral position (PN	IP) switch circuit	TCM does not receive the cor-		D0705	מוש
_	PNP SW/CIRC	rect voltage signal (based on the gear position) from the switch.	_	P0705	ST
Revolution sensor		TCM does not receive the preper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	TCM does not receive the proper voltage signal from the sensor.	Х	P0720	RS
Vehicle speed sensor (Meter)		TCM does not receive the proper			BT
VHCL SPEED SEN·MTR	_	voltage signal from the sensor.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			HA
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	П	P0731*1	SC
A/T 2nd gear function		A/T cannot be shifted to the 2nd			
_	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1	EL
A/T 3rd gear function		A/T cannot be shifted to the 3rd			IDX
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	



			TCM self-diagnosis	OBD-II (DTC)	
Detected items (Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by O/D OFF	SERVICE ENGINE SOON Available by malfunction	
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (Id	ock-up)	A/T cannot perform lock-up even			
_	A/T TCC S/V FNCTN	if electrical circuit is good.		P0744*1	
Shift solenoid valve A		TCM detects an improper volt-	V	D0750	
SHIFT SOLENOID/V A	SFT SOL A/CIRC	age drop when it tries to operate the solenoid valve.	X	P0750	
Shift solenoid valve B	I	TCM detects an improper voltage drop when it tries to operate	Х	P0755	
SHIFT SOLENOID/V B	SFT SOL B/CIRC	the solenoid valve.			
Overrun clutch solenoid	valve	TCM detects an improper volt-		D. 1700	
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	age drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid valve	е	TCM detects an improper volt-			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0740	
Line pressure solenoid v	alve	TCM detects an improper volt-			
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	age drop when it tries to operate the solenoid valve.	Х	P0745	
Throttle position sensor Throttle position switch		TCM receives an excessively low or high voltage from the sen-	Х	P1705	
THROTTLE POSI SEN	TP SEN/CIRC A/T	sor.			
Engine speed signal		TCM does not receive the proper	X	P0725	
ENGINE SPEED SIG		voltage signal from the ECM.	^	F 0725	
A/T fluid temperature se	nsor	TCM receives an excessively			
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	low or high voltage from the sensor.	X	P0710	
Engine control		The ECM-A/T communication	X	EC 517 EC 601	
A/T COMM LINE	_	line is open or shorted.	^	EC-517, EC-691	
TCM (RAM)		TCM memory (RAM) is malfunc-			
CONTROL UNIT (RAM)	_	tioning	_	_	
TCM (ROM)		TCM momony (DOM) is malfine			
CONTROL UNIT (ROM)	_	TCM memory (ROM) is malfunctioning	<u> </u>	_	

CONSULT-II (Cont'd)

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONS DIAGNOSIS" test mode	•		ONE -	SERVICE ENGINE SOON	G
	, 	Malfunction is detected when	Available by	Available by malfunction	MA
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	EM
TCM (EEP ROM)		TCM momony (EED DOM) in			
CONT UNIT (EEP ROM)	_	TCM memory (EEP ROM) is malfunctioning.	_	_	LC
Initial start		This is not a malfunction message (Whenever shutting off a	V		EC
INITIAL START	_	power supply to the TCM, this message appears on the screen.)	X	_	FE
No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**)		No failure has been detected.	х	Х	GL

X: Applicable

DATA MONITOR MODE (A/T)

NFA	T0022	2.5

		Monito	or item			AV
Item	Display	ECU Input signals	Main signals	Description	Remarks	SI
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	Х	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in N or P with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).	B
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	Х	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.	\$1 R
Throttle position sensor	THRTL POS SEN [V]	Х	_	Throttle position sensor signal voltage is dis- played.		B1
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 		S(
Battery voltage	BATTERY VOLT [V]	Х	_	Source voltage of TCM is displayed.		
Engine speed	ENGINE SPEED [rpm]	х	х	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	

AT

^{-:} Not applicable

^{*1:} These malfunctions cannot be displayed by MIL SERVICE if another malfunction is assigned to MIL.

^{*2:} Refer to EC-87, "Malfunction Indicator Lamp (MIL)".



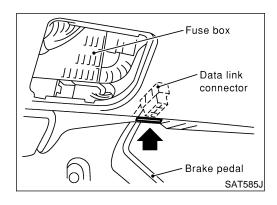
		Monitor item			
ltem	Display	ECU Input signals	Main signals	Description	Remarks
Overdrive control switch	OVERDRIVE SW [ON/OFF]	X		ON/OFF state computed from signal of overdrive control SW is displayed.	
Park/neutral position (PNP) switch	P/N POSI SW [ON/OFF]	X		ON/OFF state computed from signal of P/N posi- tion SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	-	ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	х	_	ON/OFF state computed from signal of D position SW is displayed.	
2 position switch	2 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 1 position SW, is displayed.	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	ON/OFF status, computed from signal of kickdown SW, is displayed.	This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of closed throttle position SW, is displayed.	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.	
Gear position	GEAR	_	Х	Gear position data used for computation by TCM, is displayed.	
Selector lever position	SLCT LVR POSI	_	Х	Selector lever position data, used for computa- tion by TCM, is dis- played.	A specific value used for control is displayed if fail safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	Х	Vehicle speed data, used for computation by TCM, is displayed.	

CONSULT-II (Cont'd)

		Monito	or item		
Item	Display	ECU Input signals	Main signals	Description	Remarks
Throttle position	THROTTLE POSI [/8]	_	X	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail- safe is activated due to error.
Stop lamp switch	BRAKE SW [ON/OFF]	X	_	ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released.	
Line pressure duty	LINE PRES DTY [%]	_	х	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	Х	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	Х	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The OFF signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	Х	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed.	played if solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	Х	Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played.	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D OFF indicator lamp is displayed.	

X: Applicable

—: Not applicable



DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

NFAT0022S04

NFAT0022S0401

1. Turn ignition switch OFF.

2. Connect CONSULT-II to Data link connector, which is located in left side dash panel.

EL

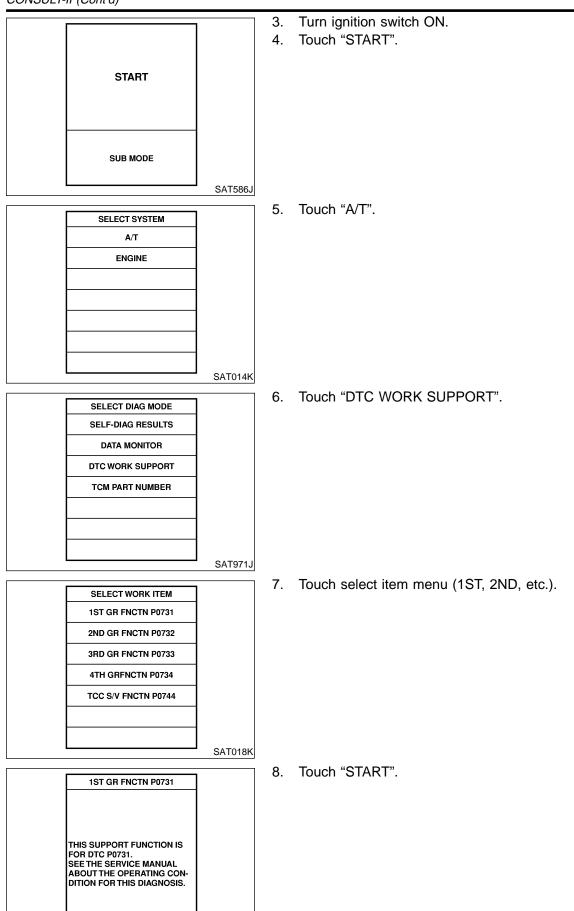
BT

HA

SC



CONSULT-II (Cont'd)



SAT589J

	CONSULT-II (Cont'd)	
1ST GR FNCTN P0731	Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".	л
OUT OF CONDTION		ıU
MONITOR		
GEAR XXX		
VEHICLE SPEED XXXkm/h		M
THROTTLE POSI XXX		
TCC S/V DUTY XXX % SAT019	K L(C
1ST GR FNCTN P0731	When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".	C
TESTING		
MONITOR		Ē
GEAR XXX		
VEHICLE SPEED XXXkm/h	G	,[_
THROTTLE POSI XXX		
TCC S/V DUTY XXX %		IT
OATO	□ 10. Stop vehicle. If "NG" appears on the screen, malfunction may	
1ST GR FNCTN P0731	exist. Go to "DIAGNOSTIC PROCEDURE".	T
STOP VEHICLE		X
	SI SI	U
SAT59	<u>u</u>	R
1ST GR FNCTN P0731	S	T

1ST GR FNCTN P0731

NG

SAT593J

DRIVE VHCL IN D RANGE
SHIFTING 1-2-3-4 UNDER
NORMAL ACCELERATION.
DOES A/T SHFT NORMAL
CHECK FOR PROPER SHF
TIMING AND SHFT SHOCK

11. Perform test drive to check gear shift feeling in accordance with instructions displayed.

EL

RS

BT

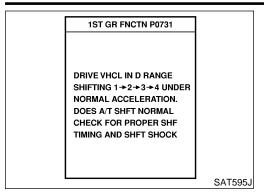
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SC

 $\mathbb{D}\mathbb{X}$



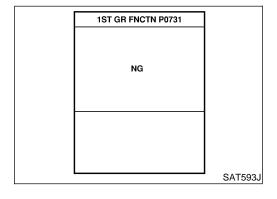
CONSULT-II (Cont'd)



12. Touch "YES" or "NO".

1ST GR FNCTN P0731	
ок	
	SAT596J

13. CONSULT-II procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



DTC WORK SUPPORT MODE

		NFAT0022S05
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Each clutch Hydraulic control circuit

CONSULT-II (Cont'd)

DTC work support item	Description	Check item	
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit 	
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit	[

Diagnostic Procedure Without CONSULT-II

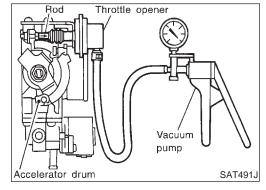
© OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST) Refer to EC-107, "Generic Scan Tool (GST)".

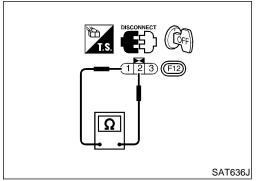
© OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to EC-87, "Malfunction Indicator Lamp (MIL)".

NFAT0023S02

NFAT0023S0301





TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Preparation

1. Turn ignition switch to "OFF" position.

2. Connect the handy type vacuum pump to the throttle opener and apply vacuum –25.3 kPa (–190 mmHg, –7.48 inHg).

B. Disconnect the throttle position switch harness connector.

4. Turn ignition switch to "ON" position.

5. Check continuity of the closed throttle position switch. Continuity should exist. (If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)

6. Go to "DIAGNOSIS START" on next page.

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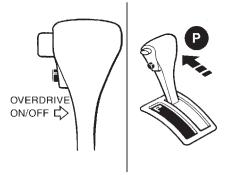
SC



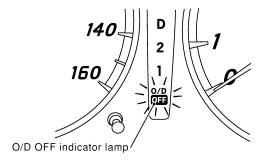
Diagnostic Procedure Without CONSULT-II (Cont'd)

CHECK O/D OFF INDICATOR LAMP

- 1. Move selector lever to P position.
 - Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



5. Does O/D OFF indicator lamp come on for about 2 seconds?



SAT598J

SAT967I

Yes or No

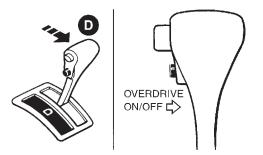
Yes		GO TO 2.
No	-	Stop procedure. Perform "1. O/D OFF Indicator Lamp Does Not Come On", AT-219 before proceeding.



Diagnostic Procedure Without CONSULT-II (Cont'd)

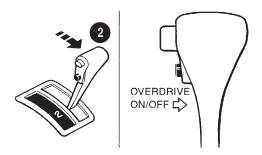
JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to OFF position.
- 2. Turn ignition switch to ACC position.
- 3. Move selector lever from P to D position.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until directed to release the switch. (If O/D OFF indicator lamp does not come on, refer to "Step 3 and 4" on AT-261).
- 6. Turn ignition switch to OFF position.



SAT968I

- 7. Turn ignition switch to ON position (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 9. Wait 2 seconds.
- 10. Move selector lever to 2 position.
- 11. Depress and release overdrive control switch in ON position until next step is completed (the O/D OFF indicator lamp will be ON).
- 12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch.



SAT969I

GO TO 3.

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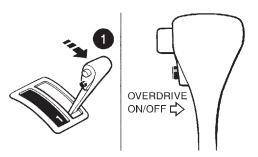
EL



Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to 1 position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be ON) until directed to release the switch.
- 6. Depress accelerator pedal fully and release it.
- 7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash ON and OFF).



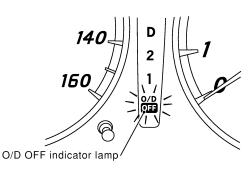
SAT970I

GO TO 4.

CHECK SELF-DIAGNOSTIC CODE

Check O/D OFF indicator lamp.

Refer to JUDGEMENT OF SELF-DIAGNOSIS CODE, AT-52.



SAT598J

DIAGNOSIS END

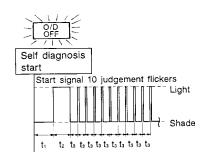
JUDGEMENT OF SELF-DIAGNOSIS CODE

NFAT0023S04

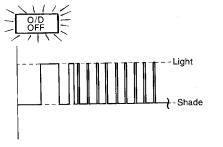
SAT437F

O/D OFF indicator lamp:

All judgement flickers are the same.



1st judgement flicker is longer than others.



SAT436F

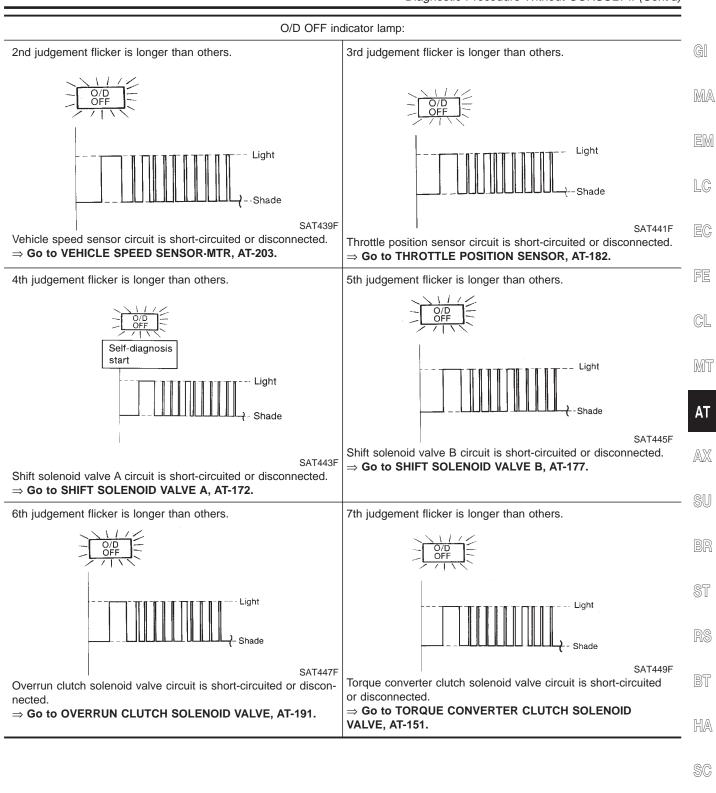
All circuits that can be confirmed by self-diagnosis are OK.

Revolution sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION

SENSOR), AT-114.

EL

Diagnostic Procedure Without CONSULT-II (Cont'd)

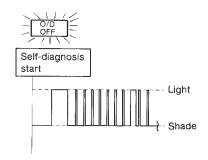








8th judgement flicker is longer than others.

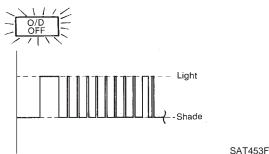


SAT451F

A/T fluid temperature sensor is disconnected or TCM power source circuit is damaged.

 \Rightarrow Go to A/T FLUID TEMPERATURE SENSOR AND TCM POWER SOURCE, AT-196.

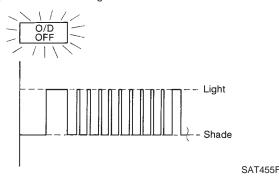
9th judgement flicker is longer than others.



Engine speed signal circuit is short-circuited or disconnected.

⇒ Go to ENGINE SPEED SIGNAL, AT-119.

10th judgement flicker is longer than others.

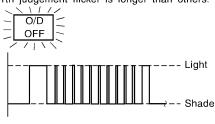


Line pressure solenoid valve circuit is short-circuited or disconnected.

⇒ Go to LINE PRESSURE SOLENOID VALVE, AT-166.

11th judgement flicker is longer than others.

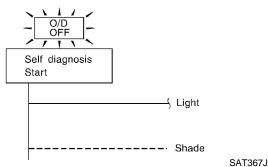
11th judgement flicker is longer than others.



SAT599J

The ECM-A/T communication line is open or shorted. ⇒ Go to A/T COMMUNICATION LINE, AT-208.

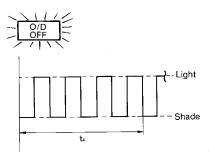
Lamp comes on.



Park/neutral position (PNP) switch, overdrive control switch or throttle position switch circuit is disconnected or TCM is dam-

⇒ Go to 21. TCM Self-diagnosis Does Not Activate (Park/ neutral position (PNP), Overdrive Control and Throttle Position Switch Circuit Checks), AT-260.

Flickers as shown below.



SAT457F

Battery power is low.

Battery has been disconnected for a long time.

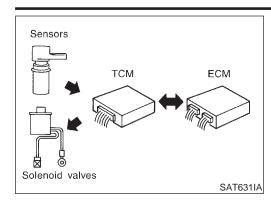
Battery is connected conversely.

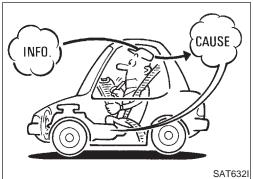
(When reconnecting TCM connectors. — This is not a problem.)

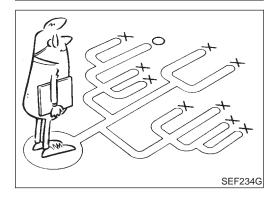
 $t_1 = 2.5$ seconds $t_2 = 2.0$ seconds $t_3 = 1.0$ second $t_4 = 1.0$ second

Introduction









Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-59.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSITC WORKSHEET" like the example (AT-56) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.



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Introduction (Cont'd)

TROUBLE DIAGNOSIS — INTRODUCTION



DIAGNOSTIC WORKSHEET Information from Customer

KEY POINTS

WHAT Vehicle & A/T model
WHEN Date, Frequencies
WHERE Road conditions
HOW Operating conditions, Symptoms

=NFAT0024S01 NFAT0024S0101

Customer name MR/MS	Model & Year	VIN	
Trans. model	Engine	Mileage	
Incident Date	Manuf. Date	In Service Date	
Frequency	□ Continuous □ Intermittent (times a day)	
Symptoms	☐ Vehicle does not move. (☐ An	y position Particular position)	
	\square No up-shift (\square 1st \rightarrow 2nd \square	$2nd \rightarrow 3rd \Box \ 3rd \rightarrow O/D)$	
	\square No down-shift (\square O/D \rightarrow 3rd	\square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)	
	☐ Lockup malfunction		
	☐ Shift point too high or too low.		
	\square Shift shock or slip $(\square N \to D)$	□ Lockup □ Any drive position)	
	□ Noise or vibration		
	□ No kickdown		
	□ No pattern select		
	□ Others		
	()	
O/D OFF indicator lamp	Blinks for about 8 seconds.		
	□ Continuously lit	□ Not lit	
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit	



EL

Introduction (Cont'd)

	Diagnostic Worksheet	=NFAT0024S0102	
1.	□ Read the Fail-safe and listen to customer complaints.	AT-9	GI
2.	☐ Leakage (Follow specified procedure) ☐ Fluid condition	AT-61	M
3.	☐ Fluid level ☐ Perform STALL TEST and PRESSURE TEST.		
	□ Stall test — Mark possible damaged components/others. □ Torque converter one-way clutch □ Reverse clutch □ Forward clutch □ Overrun clutch □ Forward one-way clutch □ Clutches and brakes except high clutch and brake band are OK		
	□ Pressure test — Suspected parts:		F
4.	□ Perform all ROAD TEST and mark required procedures.	AT-66	C
	□ SELF-DIAGNOSTIC PROCEDURE - Mark detected items. □ Park/neutral position (PNP) switch, AT-102. □ A/T fluid temperature sensor, AT-108. □ Vehicle speed sensor·A/T (Revolution sensor), AT-114. □ Engine speed signal, AT-119. □ Torque converter clutch solenoid valve, AT-156. □ Line pressure solenoid valve, AT-166. □ Shift solenoid valve A, AT-172. □ Shift solenoid valve B, AT-177. □ Throttle position sensor, AT-182. □ Overrun clutch solenoid valve, AT-191. □ Park/neutral position (PNP), overdrive control and throttle position switches, AT-260. □ A/T fluid temperature sensor and TCM power source, AT-196. □ Vehicle speed sensor·MTR, AT-203. □ A/T communication line, AT-208. □ Control unit (RAM), Control unit (ROM), AT-212. □ Control unit (EEP ROM), AT-214. □ Battery □ Others	AT-67	
	4-2. Check at idle □ 1. O/D OFF Indicator Lamp Does Not Come On, AT-219. □ 2. Engine Cannot Be Started In P and N Position, AT-222. □ 3. In P Position, Vehicle Moves Forward or Backward When Pushed, AT-223. □ 4. In N Position, Vehicle Moves, AT-224. □ 5. Large Shock. N → R Position, AT-227. □ 6. Vehicle Does Not Creep Backward In R Position, AT-229. □ 7. Vehicle Does Not Creep Forward In D, 2 or 1 Position, AT-233.	AI-08	
			8



4.	4-3.	Cruise test	AT-71
		Part-1	AT-74
		□ 8. Vehicle Cannot Be Started From D_1 , AT-236. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-239. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-242. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-245. □ 12. A/T Does Not Perform Lock-up, AT-248. □ 13. A/T Does Not Hold Lock-up Condition, AT-250. □ 14. Lock-up Is Not Released, AT-252. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-253.	
		Part-2	AT-78
		□ 16. Vehicle Does Not Start From D_1 , AT-256. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-239. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-242. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-245.	
		Part-3	AT-80
		□ 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch ON \rightarrow OFF, AT-257. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D_3), AT-253. □ 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever D \rightarrow 2 Position, AT-258. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2_2), AT-253. □ 19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2 \rightarrow 1 Position, AT-259. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-260. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	
		 □ Park/neutral position (PNP) switch, AT-102. □ A/T fluid temperature sensor, AT-108. □ Vehicle speed sensor·A/T (Revolution sensor), AT-114. □ Engine speed signal, AT-119. □ Torque converter clutch solenoid valve, AT-151. □ Line pressure solenoid valve, AT-166. □ Shift solenoid valve A, AT-175. □ Shift solenoid valve B, AT-177. □ Throttle position sensor, AT-182. □ Overrun clutch solenoid valve, AT-191. □ Park/neutral position (PNP), overdrive control and throttle position switches, AT-260. □ A/T fluid temperature sensor and TCM power source, AT-196. □ Vehicle speed sensor·MTR, AT-203. □ A/T communication line, AT-208. □ Control unit (RAM), Control unit (ROM), AT-212. □ Control unit (EEP ROM), AT-214. □ Battery □ Others 	
5.	□ F	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-41
6.	□Р	erform all ROAD TEST and re-mark required procedures.	AT-66
7.		erform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to EC-73, "Emission-related Diagnostic Information".	EC-73
		 □ DTC (P0731) A/T 1st gear function, AT-124. □ DTC (P0732) A/T 2nd gear function, AT-130. □ DTC (P0733) A/T 3rd gear function, AT-136. □ DTC (P0734) A/T 4th gear function, AT-142. □ DTC (P0744) A/T TCC S/V function (lock-up), AT-156. 	
8.	parts Refe	reform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged s. er to the Symptom Chart when you perform the procedures. (The chart also shows some other possible ptoms and the component inspection orders.)	AT-84 AT-95
9.	□Е	rase DTC from TCM and ECM memories.	AT-38

Work Flow

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NFAT0025

NFATO025801 G

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

 $\mathbb{M}\mathbb{A}$

Make good use of the two sheets provided, "Information from Customer" (AT-56) and "Diagnostic Worksheet" (AT-57), to perform the best troubleshooting possible.

EM

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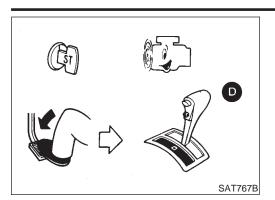
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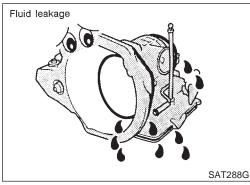


WORK FLOW CHART

=NFAT0025S02 CHECK IN LISTEN TO CUSTOMER COMPLAINTS AND FILL OUT Refer to FAIL-SAFE Service Notice or Precautions, *3. "INFORMATION FROM CUSTOMER", *1 CHECK, PRINT OUT OR WRITE DOWN (1ST TRIP) DTC AND FREEZE FRAME DATA. (PRE-CHECK) THEN ERASE PASTE IT IN REPAIR ORDER SHEET. ALSO CHECK RELATED SERVICE BULLETINS. CHECK A/T FLUID LEVEL AND CONDITION. IF NG. Refer to A/T Fluid Check, *4. PLACE CHECK ON THE DIAGNOSTIC WORKSHEET, *2 PERFORM STALL TEST AND LINE PRESSURE TEST. Refer to Stall Test and Line Pressure Test, *5. PERFORM "DTC CONFIRMATION PROCEDURE" IF THE Follow ROAD TEST procedure, *6. (1ST TRIP) DTC IS AVAILABLE. PERFORM ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET. No NG item or NG items NG items including not including any OBD-II OBD-II (1st trip) DTC or TCM self-diagnostic DTC or TCM items self-diagnostic item • Refer to CONSULT-II, *7. • FOR OBD-II DTC or TCM SELF-DIAGNOSIS NG ITEMS: Perform ROAD TEST for all items. -INSPECT EACH COMPONENT. -REPAIR/REPLACE. Proceed if self-diagnosis detects no malfunction. • PERFORM DTC CONFIRMATION PROCEDURE OR (Non-self-diagnostic items, especially those that require ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON A/T removal, shoud be repaired in the following steps.) THE DIAGNOSTIC WORKSHEET AGAIN. PERFORM DTC CONFIRMATION PROCEDURE FOR Refer to EC-(*18), "Emission-related Diagnostic FOLLOWING OBD-II ITEMS AND PLACE CHECKS FOR Information". NG ITEMS ON THE DIAGNOSTIC WORKSHEET. • A/T 1ST, 2ND, 3RD OR 4TH GEAR FUNCTION. • A/T TCC S/V FUNCTION (lock-up). · ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION, • FOR ALL REMAINING MALFUNCTIONS: *8 - *9. -INSPECT EACH COMPONENT. • TROUBLE DIAGNOSIS FOR DTC, *10 - *11. -REPAIR/REPLACE · TROUBLE DIAGNOSES FOR SYMPTOMS, · PERFORM ROAD TEST AND CONFIRM ALL *12 - *13. MALFUNCTIONS ARE ELIMINATED. · Symptom Chart, *14. ERASE DTC FROM TCM AND ECM MEMORIES. Refer to HOW TO ERASE DTC, *15. NG FINAL CHECK Refer to DTC CONFIRMATION PROCEDURE, *16 - *17. Confirm that the incident is completely fixed by performing BASIC INSPECTION and DTC CONFIRMATION PROCEDURE. Then, erase the unnecessary (already fixed) OK 1st trip DTCs in ECM and TCM. CHECK OUT SAT086JD *7: AT-40 *1: AT-56 *13: AT-260 *2: AT-57 *8: AT-36 *14: AT-84 *3: AT-9 *9: AT-52 *15: AT-38 *4: AT-61 *10: AT-102 *16: AT-103 *5: AT-61, 65 *11: AT-203 *17: AT-212 *6: AT-66 *12: AT-216 *18: EC-73

A/T Fluid Check







A/T Fluid Check **FLUID LEAKAGE CHECK**

NFAT0026

EC

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AT

AX

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IDX

NFAT0026S01 Clean area suspected of leaking. — for example, mating surface of converter housing and transmission case.

Start engine, apply foot brake, place selector lever in D position and wait a few minutes.

MA

Stop engine.

LC

Check for fresh leakage.

FLUID CONDITION CHECK

	NFAT0026S02
Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

FLUID LEVEL CHECK

SAT638A

Refer to MA-22, "Checking A/T Fluid".

NFAT0026S03

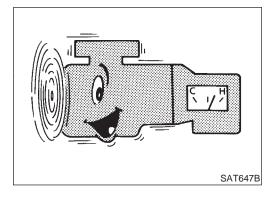


STALL TEST PROCEDURE

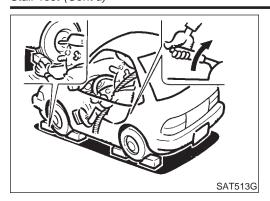
Check A/T fluid and engine oil levels. If necessary, add fluid and oil.

Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

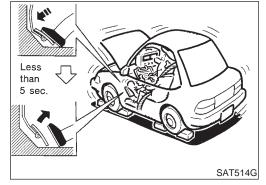
> ATF operating temperature: 50 - 80°C (122 - 176°F)







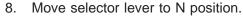
- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



- 5. Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for less than 5 seconds.

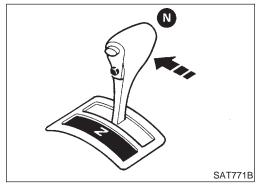
Stall revolution:

2,150 - 2,450 rpm





- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



JUDGEMENT OF STALL TEST

NFAT0027S02

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the "WORK FLOW CHART" shown in AT-60.

NOTE:

Stall revolution is too high in D, 2 or 1 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears.
 Low one-way clutch slippage
- Slippage occurs in the following gears:
 1st through 3rd gears in D position and engine brake functions with overdrive control switch set to OFF.

1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1 position. Low & reverse brake slippage
- Engine brake functions in 1 position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50



Stall Test (Cont'd)

MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.



- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- MA
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2 position, and 1st gear in 1 position with overdrive control switch set to OFF.

LC

Stall revolution less than specifications:

Poor acceleration during starts. One-way clutch seizure in torque converter

EG

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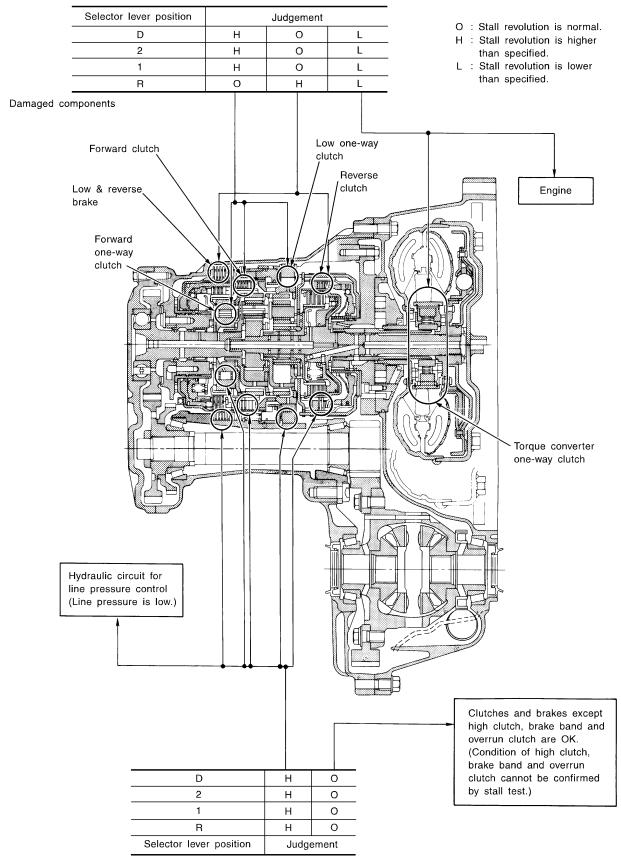
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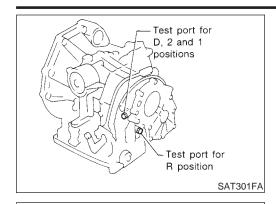




SAT600J

Line Pressure Test





Line Pressure Test LINE PRESSURE TEST PORTS

NFAT0028 NFAT0028S01

Location of line pressure test ports are shown in the illustration.

Always replace pressure plugs as they are self-sealing bolts.

MA

LC



LINE PRESSURE TEST PROCEDURE

1. Check A/T fluid and engine oil levels. If necessary, add fluid

Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

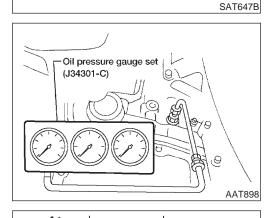
FE

EC

ATF operating temperature: 50 - 80°C (122 - 176°F)

GL

MT



Install pressure gauge to corresponding line pressure port.

AT

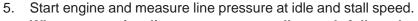
AX

Set parking brake and block wheels.

ST

Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

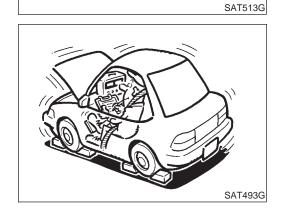
HA



SC

When measuring line pressure at stall speed, follow the stall test procedure.

EL



Line pressure: Refer to SDS, AT-382.



	JUDGEMENT OF LINE PRESSURE TEST NFATO028S			
	Judgement	Suspected parts		
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer 		
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in R and 1 positions, but Normal in D and 2 positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-19. 		
	Line pressure is high.	 Maladjustment of throttle position sensor A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit 		
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking 		

ROAD TEST PROCEDURE	
1. Check before engine is started	
\Box	
2. Check at idle.	
\Box	
3. Cruise test.	
	 SAT786A



Road Test DESCRIPTION

NFAT0029

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-36 to AT-52 and AT-216 to AT-260.

Road Test (Cont'd)



1. CHECK BEFORE ENGINE IS STARTED

=NFAT0029S02 1 CHECK O/D OFF INDICATOR LAMP GI 1. Park vehicle on flat surface. 2. Move selector lever to P position. MA LC **OVERDRIVE** ON/OFF 戊> EC SAT967I FE 3. Turn ignition switch to OFF position. Wait at least 5 seconds. 4. Turn ignition switch to ON position. (Do not start engine.)

No	Stop ROAD TEST. Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-219.
2 CHECK	O/D OFF INDICATOR LAMP
Does O/D OFF	indicator lamp flicker for about 8 seconds?
	140 D 2 1 1 1 O/D OFF indicator lamp

Yes or No

5. Does O/D OFF indicator lamp come on for about 2 seconds?

GO TO 2.

Yes

		O/D OFF indicator lamp SAT598J
Yes or No		
Yes	>	Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-56. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-49.
No	>	 Turn ignition switch to OFF position. Perform self-diagnosis and note NG items. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-49. Go to "2. CHECK AT IDLE", AT-68.

ΑT

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PS

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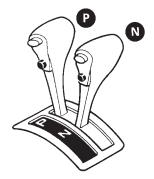


2. CHECK AT IDLE

NFAT0029S03

1 CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



SAT769B

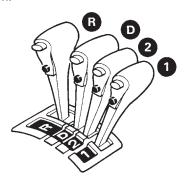
- 3. Turn ignition switch to OFF position.
- 4. Turn ignition switch to START position.
- 5. Is engine started?

Yes or No

Yes	>	GO TO 2.
No		Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-222. Continue ROAD TEST.

2 CHECK ENGINE START

- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1, 2 or R position.



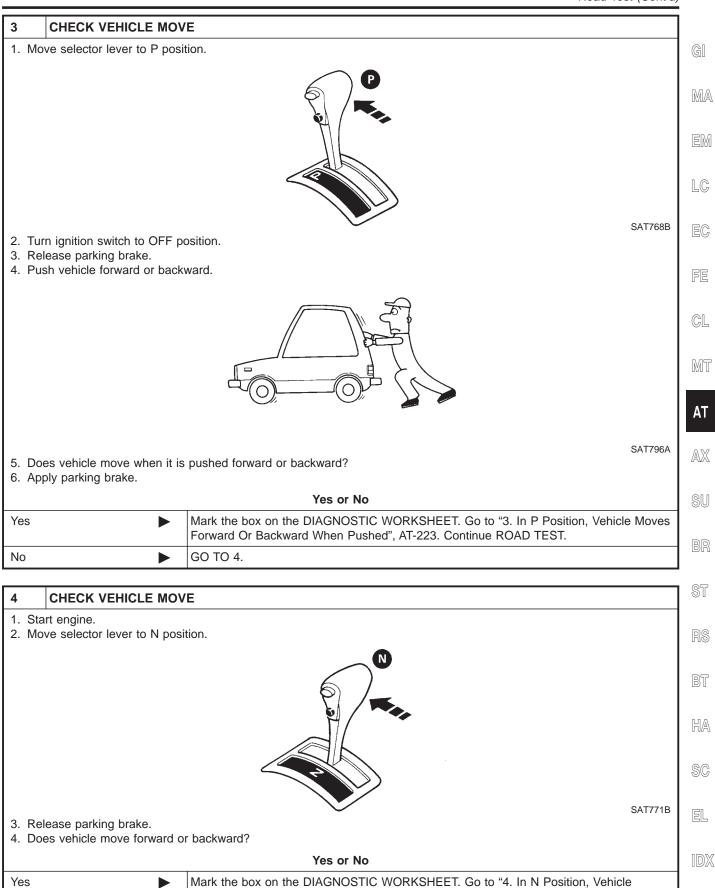
SAT770B

- 3. Turn ignition switch to START position.
- 4. Is engine started?

Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-222. Continue ROAD TEST.
No	GO TO 3.

Road Test (Cont'd)



Moves", AT-224. Continue ROAD TEST.

GO TO 5.

No



SAT797A

SAT772B

5 CHECK SHIFT LOCK

1. Apply foot brake.

Brake pedal



2. Move selector lever to R position.



3. Is there large shock when changing from N to R position?

Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "5. Large Shock N \rightarrow R Position", AT-227. Continue ROAD TEST.
No •	GO TO 6.

6 CHECK VEHICLE MOVE

1. Release foot brake for several seconds.



For several seconds

SAT799A

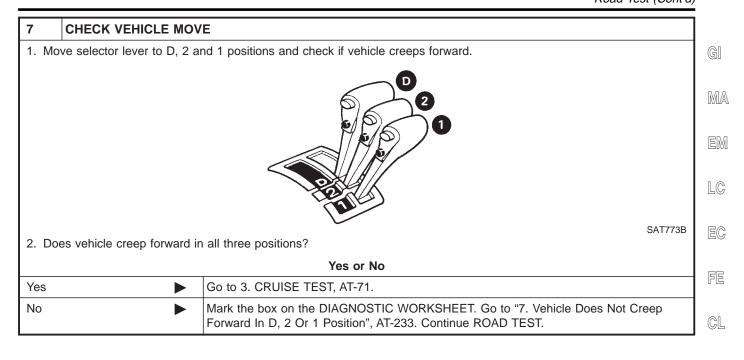
2. Does vehicle creep backward when foot brake is released?

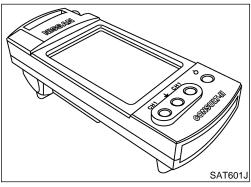
Yes or No

Yes	GO TO 7.
No •	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "6. Vehicle Does Not Creep Backward In R Position", AT-229. Continue ROAD TEST.

Road Test (Cont'd,







3. CRUISE TEST

Check all items listed in Parts 1 through 3.

NFAT0029S04

With CONSULT-II

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

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CONSULT-II Setting Procedure

Turn ignition switch OFF.

Connect CONSULT-II to data link connector, which is located

in left side dash panel.

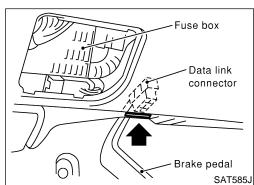
BT

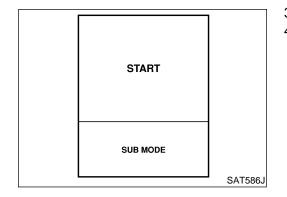
Turn ignition switch ON.

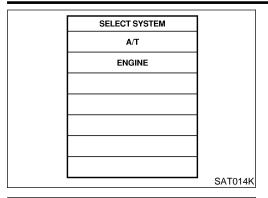
Touch "START".

HA

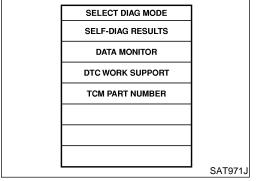
SC



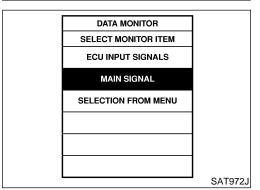




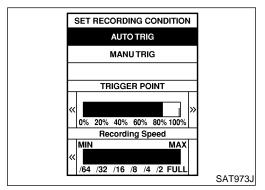
5. Touch "A/T".



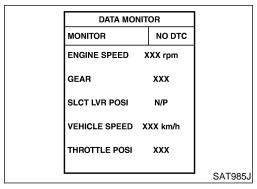
Touch "DATA MONITOR".



- 7. Touch "MAIN SIGNALS" or "ECU INPUT SIGNALS" to set recording condition.
- 8. See "Numerical Display", "Barchart Display" or "Line Graph Display".



- Touch "SETTING" to set recording condition ("AUTO TRIG" or "MAIN TRIG") and touch "BACK".
- 10. Touch "Start".



11. When performing cruise test, touch "RECORD".

GI

MA

EM

LC

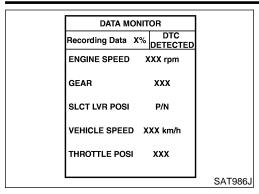
EC

FE

CL

MT

Road Test (Cont'd)

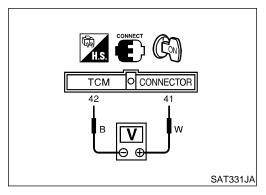


REAL-TIME DIAG]
ENG SPEED SIG	
	1
	1
	1
	1
	1
l	1

SAT987J

STOR]	
SYSTEM	SAVE REC	
		1
		SAT974J

П	rigger	VHCL S/SEN A/T km/h	VHCL S/SEN MTR km/h	THRTL POSI SEN V	
		KIII/II	KIII/II		
					SAT975J



- 12. After finishing cruise test part 1, touch "STOP".
- 13. Touch "STORE" and touch "BACK".

ΑT

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SU

BR

ST

BT

HA

SC

- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

⊗ Without CONSULT-II Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.

EL



Cruise Test — Part 1

=NFAT0029S0404

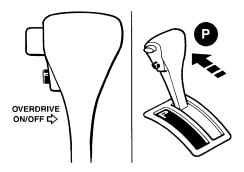
1 CHECK STARTING GEAR (D₁) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating temperature:

50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to ON position.
- 4. Move selector lever to P position.

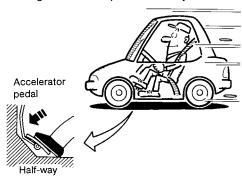


5. Start engine.

6. Move selector lever to D position.



7. Accelerate vehicle by constantly depressing accelerator pedal half-way.



SAT495G

SAT001J

SAT775B

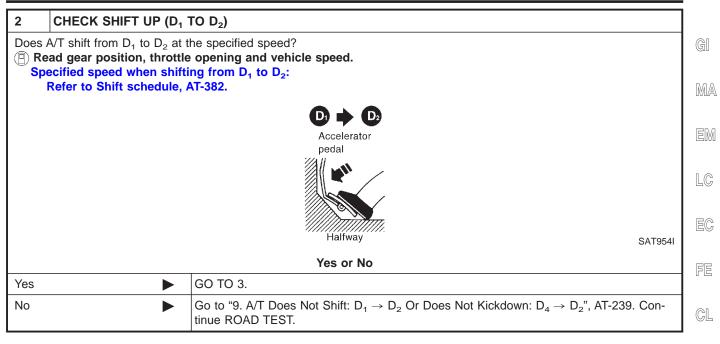
8. Does vehicle start from D₁?

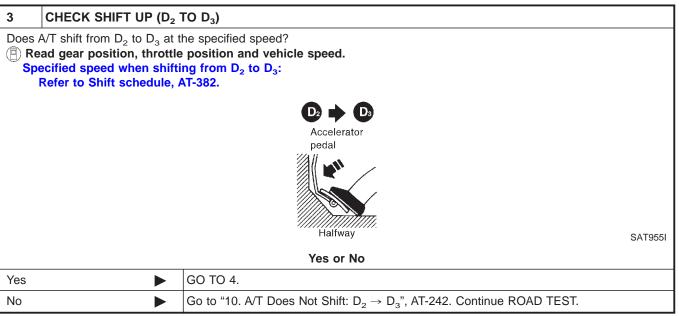
(P) Read gear position.

Yes	or	No
-----	----	----

Yes	>	GO TO 2.
No		Go to "8. Vehicle Cannot Be Started From D ₁ ", AT-236. Continue ROAD TEST.

Road Test (Cont'd)





HA SC

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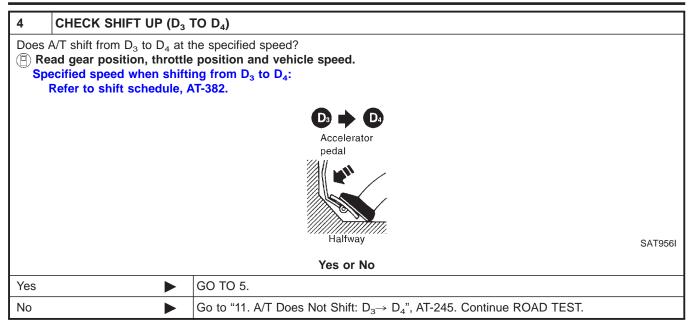
BT

MT

EL



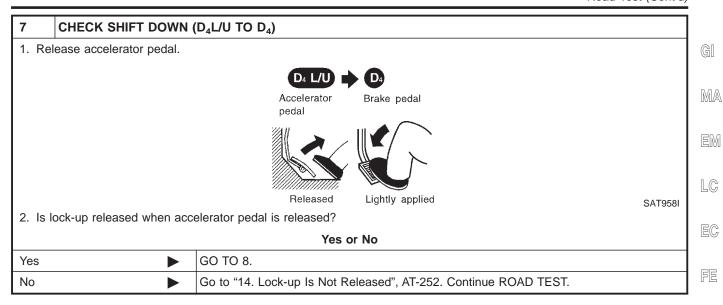
Road Test (Cont'd)



5	CHECK LOCK-UP (D ₄	TO D ₄ L/U)				
(E) F	Does A/T perform lock-up at the specified speed? Read vehicle speed, throttle position when lock-up duty becomes 94%. Specified speed when lock-up occurs: Refer to Shift schedule, AT-382.					
	Accelerator pedal					
		Yes or No	SAT957I			
Yes	•	GO TO 6.				
No	•	Go to "12. A/T Does Not Perform Lock-up", AT-248. Continue ROAD TEST.				

6	CHECK HOLD LOCK-UP		
Does	Does A/T hold lock-up condition for more than 30 seconds?		
	Yes or No		
Yes	>	GO TO 7.	
No	•	Go to "13. A/T Does Not Hold Lock-up Condition", AT-250.	

Road Test (Cont'd)



8 CHECK S	SHIFT DOWN (D ₄ TO D ₃)	GL
1. Decelerate vel	nicle by applying foot brake lightly.	
	• • •	Mī
	Accelerator Brake pedal pedal	AT
		AX
	Released Lightly applied SAT9591 speed return to idle smoothly when A/T is shifted from D_4 to D_3 ? position and engine speed.	SU
	Yes or No	BR
Yes	1. Stop vehicle.2. Go to "Cruise Test — Part 2", AT-78.	ST
No	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-253. Continue ROAD TEST.	
	· · · · · · · · · · · · · · · · · · ·	RS

BT

HA

SC

EL



=NFAT0029S0405

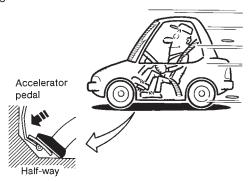
SAT495G

SAT404H

Cruise Test — Part 2

1 CHECK STARTING GEAR (D₁) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle by half throttle again.



4. Does vehicle start from D_1 ?

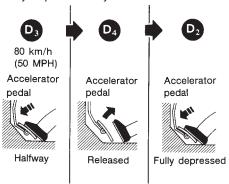
(P) Read gear position.

Yes or No

Yes	GO TO 2.
No •	Go to "16. Vehicle Does Not Start From D ₁ ", AT-256. Continue ROAD TEST.

2 CHECK SHIFT UP AND SHIFT DOWN (D₃ TO D₄ TO D₂)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.



3. Does A/T shift from $\mathrm{D_4}$ to $\mathrm{D_2}$ as soon as accelerator pedal is depressed fully?

(P) Read gear position and throttle position.

Yes or No

Yes	-	GO TO 3.
No		Go to "9. A/T Does Not Shift: $D_1 \to D_2$ Or Does Not Kickdown: $D_4 \to D_2$ ", AT-239. Continue ROAD TEST.

MA

LC

EC

FE

GL

MT

ΑT

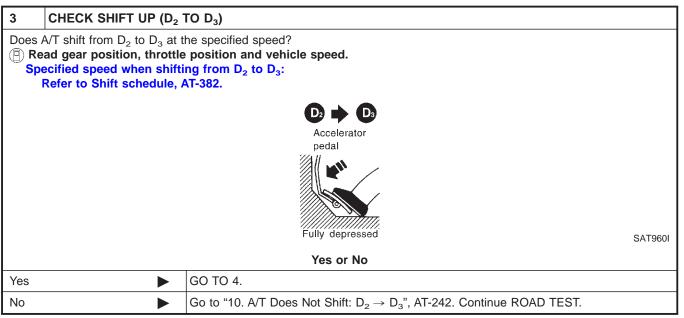
HA

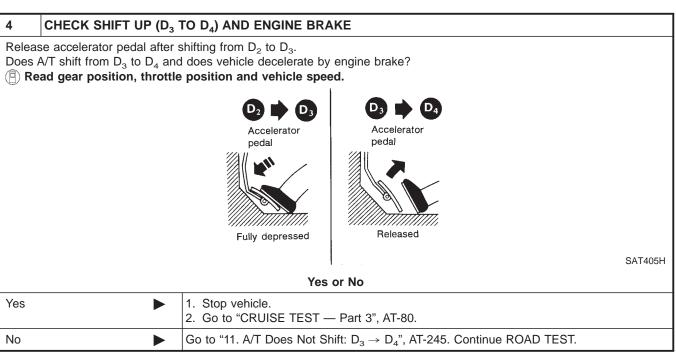
SC

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[DX

Road Test (Cont'd)





AT-79

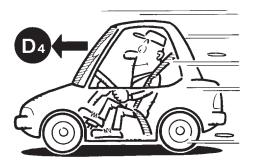


=NFAT0029S0406

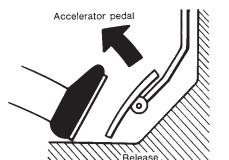
Cruise Test — Part 3

e lest — rait s

- 1 VEHICLE SPEED (D₄) POSITION
- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle using half-throttle to D₄.



4. Release accelerator pedal.



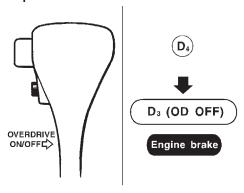
SAT813A

SAT812A

- 5. Set overdrive control switch to OFF position while driving in D₄.
- 6. Does A/T shift from D₄ to D₃ (O/D OFF)?

Yes

(P) Read gear position and vehicle speed.



SAT999I

	Yes or No
•	GO TO 2.

No Go to "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF, AT-257. Continue ROAD TEST.

MT

AT

ST

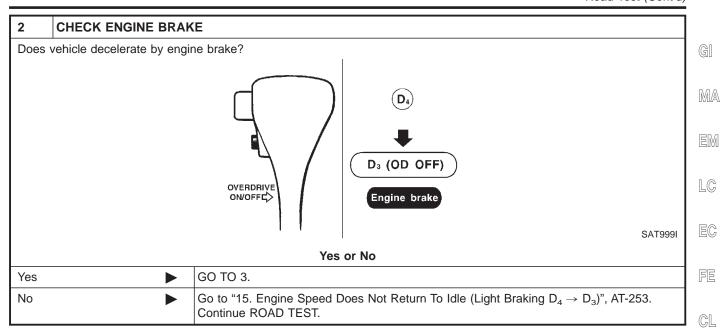
BT

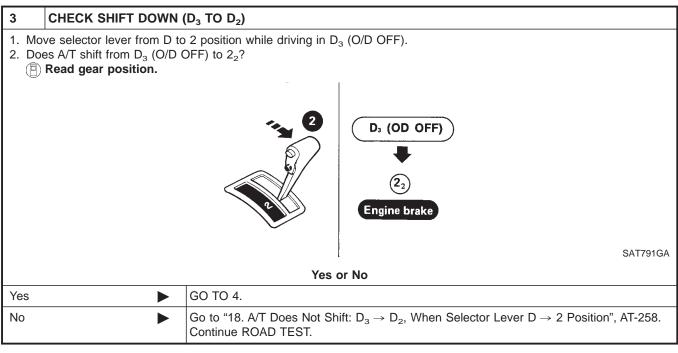
HA

SC

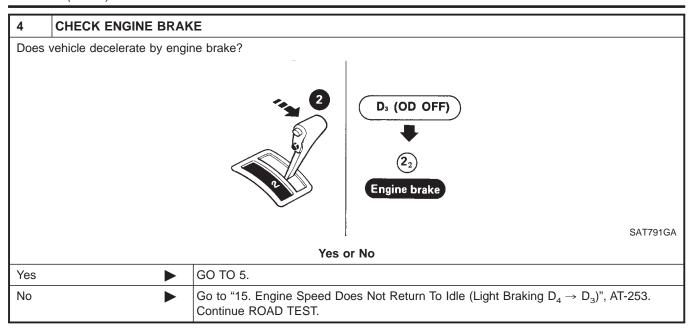
EL

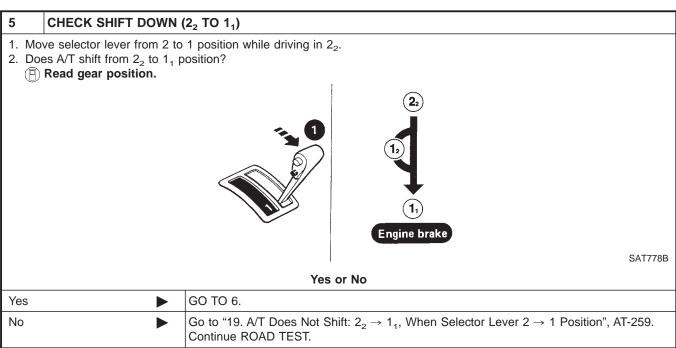
Road Test (Cont'd)





Road Test (Cont'd)





Road Test (Cont'd)

6	CHECK ENGINE BRAK	Œ]
Does	vehicle decelerate by engi	ne brake?	GI
		20 3.0	MA
			EM
		1.	LG
		Engine brake SAT778B	EC
		Yes or No	
Yes	•	 Stop vehicle. Perform self-diagnosis. Refer to TCM Self-diagnostic Procedure (No Tools), AT-49. 	FE
No	>	Go to "20. Vehicle Does Not Decelerate By Engine Brake", AT-260. Continue ROAD TEST.	GL

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Symptom Chart

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

NFAT0030

Symptom	Condition	Diagnostic Item	Reference Page
		1. Ignition switch and starter	EL-14, and SC-6
Engine cannot be started in P and N positions.	ON vehicle	2. Control cable adjustment	AT-282
AT-222		3. Park/neutral position (PNP) switch adjustment	AT-281
Engine starts in positions other than P		Control cable adjustment	AT-282
and N. AT-222	ON vehicle	2. Park/neutral position (PNP) switch adjustment	AT-281
		1. Fluid level	AT-61
		2. Line pressure test	AT-65
	ON vehicle	3. Throttle position sensor (Adjustment)	EC-60
Transaxle noise in P and N positions.		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
		5. Engine speed signal	AT-119
	OFF vehicle	6. Oil pump	AT-308
		7. Torque converter	AT-291
/ehicle moves when changing into P osition or parking gear does not dis-	ON vehicle	Control cable adjustment	AT-282
engage when shifted out of P position. AT-223	OFF vehicle	2. Parking components	AT-362
	ON vehicle	Control cable adjustment	AT-282
Vehicle runs in N position.		2. Forward clutch	AT-334
AT-224	OFF vehicle	3. Reverse clutch	AT-326
		4. Overrun clutch	AT-334
		1. Control cable adjustment	AT-282
	ON vehicle	2. Line pressure test	AT-65
	ON Verlicie	3. Line pressure solenoid valve	AT-166
Vehicle will not run in R position (but runs in D, 2 and 1 positions). Clutch		4. Control valve assembly	AT-280
slips.		5. Reverse clutch	AT-326
Very poor acceleration. AT-229		6. High clutch	AT-329
	OFF vehicle	7. Forward clutch	AT-334
		8. Overrun clutch	AT-334
		9. Low & reverse brake	AT-339

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Fluid level	AT-61	
		2. Control cable adjustment	AT-282	_
	ON vehicle	3. Line pressure test	AT-65	
		4. Line pressure solenoid valve	AT-166	
ehicle braked when shifting into R position.		5. Control valve assembly	AT-280	
		6. High clutch	AT-329	
	OFF vehicle	7. Brake band	AT-351	
	OFF Verlicie	8. Forward clutch	AT-334	
		9. Overrun clutch	AT-334	
	ON vehicle	1. Engine idling rpm	AT-68	
		2. Throttle position sensor (Adjustment)	EC-60	
Sharp shock in shifting from N to D		3. Line pressure test	AT-65	
		4. A/T fluid temperature sensor	AT-108	
		5. Engine speed signal	AT-119	
		6. Line pressure solenoid valve	AT-166	
		7. Control valve assembly	AT-280	
		8. Accumulator N-D	AT-280	
	OFF vehicle	9. Forward clutch	AT-334	
ehicle will not run in D and 2 posi-	ON vehicle	Control cable adjustment	AT-282	
ons (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT-286	_
		1. Fluid level	AT-61	
		2. Line pressure test	AT-65	
	ON vehicle	3. Line pressure solenoid valve	AT-166	
		4. Control valve assembly	AT-280	
hicle will not run in D, 1, 2 positions at runs in R position). Clutch slips.		5. Accumulator N-D	AT-280	
ry poor acceleration. -233		6. Reverse clutch	AT-326	_
		7. High clutch	AT-329	
	OFF vehicle	8. Forward clutch	AT-334	_
		9. Forward one-way clutch	AT-342	
		10. Low one-way clutch	AT-286	_



SC

EL

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Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-61
		2. Control cable adjustment	AT-282
		3. Throttle position sensor (Adjustment)	EC-60
	ON vehicle	4. Line pressure test	AT-65
		5. Line pressure solenoid valve	AT-166
Clutches or brakes slip somewhat in		6. Control valve assembly	AT-280
starting.		7. Accumulator N-D	AT-280
		8. Forward clutch	AT-334
		9. Reverse clutch	AT-326
	OFF vehicle	10. Low & reverse brake	AT-339
		11. Oil pump	AT-308
		12. Torque converter	AT-291
Excessive creep.	ON vehicle	1. Engine idling rpm	AT-68
	ON vehicle	1. Fluid level	AT-61
		2. Line pressure test	AT-65
No creep at all. AT-229, 233		3. Control valve assembly	AT-280
	OFF vehicle	4. Forward clutch	AT-334
		5. Oil pump	AT-308
		6. Torque converter	AT-291
		Park/neutral position (PNP) switch adjustment	AT-281
		2. Control cable adjustment	AT-282
Failure to about a specific of D. to D.	ON vehicle	3. Shift solenoid valve A	AT-172
Failure to change gear from D_1 to D_2 .		4. Control valve assembly	AT-280
		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
	OFF vehicle	6. Brake band	AT-351
		Park/neutral position (PNP) switch adjustment	AT-281
		2. Control cable adjustment	AT-282
	ON vehicle	3. Shift solenoid valve B	AT-177
Failure to change gear from D_2 to D_3 .		4. Control valve assembly	AT-280
		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
	055	6. High clutch	AT-329
	OFF vehicle	7. Brake band	AT-351

Symptom	Condition	Diagnostic Item	Reference Page	_
		Park/neutral position (PNP) switch adjustment	AT-281	_ (
		2. Control cable adjustment	AT-282	_
Failure to change goor from D. to D.	ON vehicle	3. Shift solenoid valve A	AT-172	
Failure to change gear from D_3 to D_4 .		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-114, 203	
		5. A/T fluid temperature sensor	AT-108	- -
	OFF vehicle	6. Brake band	AT-351	_
		1. Throttle position sensor (Adjustment)	EC-60	_
Too high a gear change point from D_1 to D_2 , from D_2 to D_3 , from D_3 to D_4 .	ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-114, 203	
AT-239, 242, 245		3. Shift solenoid valve A	AT-172	
		4. Shift solenoid valve B	AT-177	_
	ON vehicle	1. Fluid level	AT-61	_
Gear change directly from D ₁ to D ₃ occurs.	ON vehicle	2. Accumulator servo release	AT-280	_
	OFF vehicle	3. Brake band	AT-351	-
		1. Engine idling rpm	AT-68	_
Engine stops when shifting lever into R, D, 2 and 1.	ON vehicle	2. Torque converter clutch solenoid valve	AT-151	
		3. Control valve assembly	AT-280	_
	OFF vehicle	4. Torque converter	AT-291	_
		1. Throttle position sensor (Adjustment)	EC-60	_ _
		2. Line pressure test	AT-65	
Too sharp a shock in change from D ₁	ON vehicle	3. Accumulator servo release	AT-280	
to D ₂ .		4. Control valve assembly	AT-280	
		5. A/T fluid temperature sensor	AT-108	
	OFF vehicle	6. Brake band	AT-351	_
		1. Throttle position sensor (Adjustment)	EC-60	
	ON vehicle	2. Line pressure test	AT-65	_
Too sharp a shock in change from D_2 to D_3 .		3. Control valve assembly	AT-280	_
	OFF vehicle	4. High clutch	AT-329	_
	J. I. VOINGE	5. Brake band	AT-351	_
		1. Throttle position sensor (Adjustment)	EC-60	_
	ON vehicle	2. Line pressure test	AT-65	_
Too sharp a shock in change from D_3 to D_4 .		3. Control valve assembly	AT-280	_
	OFF vehicle	4. Brake band	AT-351	_
	OI I VEIIICIE	5. Overrun clutch	AT-334	_



Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-61
		2. Throttle position sensor (Adjustment)	EC-60
Almost no shock or clutches slipping	ON vehicle	3. Line pressure test	AT-65
in change from D_1 to D_2 .		4. Accumulator servo release	AT-280
		5. Control valve assembly	AT-280
	OFF vehicle	6. Brake band	AT-351
		1. Fluid level	AT-61
	ON vehicle	2. Throttle position sensor (Adjustment)	EC-60
Almost no shock or slipping in change	ON vehicle	3. Line pressure test	AT-65
from D_2 to D_3 .		4. Control valve assembly	AT-280
	OFF vehicle	5. High clutch	AT-329
		6. Forward clutch	AT-334
	ON vehicle	1. Fluid level	AT-61
		2. Throttle position sensor (Adjustment)	EC-60
Almost no shock or slipping in change		3. Line pressure test	AT-65
from D_3 to D_4 .		4. Control valve assembly	AT-280
	OFF vehicle	5. High clutch	AT-329
		6. Brake band	AT-351
	ON vehicle	1. Fluid level	AT-61
		2. Reverse clutch	AT-326
Vehicle braked by gear change from D_1 to D_2 .	OFF vehicle	3. Low & reverse brake	AT-339
1 - 2	OFF venicle	4. High clutch	AT-329
		5. Low one-way clutch	AT-286
Vehicle braked by gear change from	ON vehicle	1. Fluid level	AT-61
D_2 to D_3 .	OFF vehicle	2. Brake band	AT-351
	ON vehicle	1. Fluid level	AT-61
Vehicle braked by gear change from		2. Overrun clutch	AT-334
D_3 to D_4 .	OFF vehicle	3. Forward one-way clutch	AT-342
		4. Reverse clutch	AT-326

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Fluid level	AT-61	_ @
		Park/neutral position (PNP) switch adjustment	AT-281	_ _
	ON vehicle	3. Shift solenoid valve A	AT-172	00
		4. Shift solenoid valve B	AT-177	_
Maximum speed not attained. Accel-		5. Control valve assembly	AT-280	
eration poor.		6. Reverse clutch	AT-326	
		7. High clutch	AT-329	
	OFF vehicle	8. Brake band	AT-351	
	OFF Venicle	9. Low & reverse brake	AT-339	_
		10. Oil pump	AT-308	_ [
		11. Torque converter	AT-291	
		1. Fluid level	AT-61	_ ((
	ON vehicle OFF vehicle	2. Throttle position sensor (Adjustment)	EC-60	
Failure to change gear from $\mathrm{D_4}$ to $\mathrm{D_3}$.		3. Overrun clutch solenoid valve	AT-191	_
		4. Shift solenoid valve A	AT-172	
		5. Line pressure solenoid valve	AT-166	_
		6. Control valve assembly	AT-280	_
		7. Low & reverse brake	AT-339	_ /
		8. Overrun clutch	AT-334	_ _ @
		1. Fluid level	AT-61	ō
		2. Throttle position sensor (Adjustment)	EC-60	_ _ [
	ON vehicle	3. Shift solenoid valve A	AT-172	_ [
ailure to change gear from D_3 to D_2 r from D_4 to D_2 .		4. Shift solenoid valve B	AT-177	
1 110111 D ₄ to D ₂ .		5. Control valve assembly	AT-280	_
	055	6. High clutch	AT-329	_
	OFF vehicle	7. Brake band	AT-351	_ "
		1. Fluid level	AT-61	_
		2. Throttle position sensor (Adjustment)	EC-60	_
	ON vehicle	3. Shift solenoid valve A	AT-172	_ [
ailure to change gear from D_2 to D_1		4. Shift solenoid valve B	AT-177	_
r from D_3 to D_1 .		5. Control valve assembly	AT-280	
		6. Low one-way clutch	AT-286	_
	OFF vehicle	7. High clutch	AT-329	_
		8. Brake band	AT-351	_

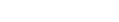


Symptom	Condition	Diagnostic Item	Reference Page
		Throttle position sensor (Adjustment)	EC-60
Gear change shock felt during decel-	ONhista	2. Line pressure test	AT-65
eration by releasing accelerator pedal.	ON vehicle	3. Overrun clutch solenoid valve	AT-191
		4. Control valve assembly	AT-280
Foo bigh a shappy point from D. to		Throttle position sensor (Adjustment)	EC-60
Too high a change point from D_4 to D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
		Throttle position sensor (Adjustment)	EC-60
Kickdown does not operate when depressing pedal in D ₄ within kick-	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
down vehicle speed.		3. Shift solenoid valve A	AT-172
		4. Shift solenoid valve B	AT-177
	ON vehicle	Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-114, 203
Kickdown operates or engine overruns when depressing pedal in D ₄ beyond kickdown vehicle speed limit.		2. Throttle position sensor (Adjustment)	EC-60
		3. Shift solenoid valve A	AT-172
		4. Shift solenoid valve B	AT-177
		1. Fluid level	AT-61
		2. Throttle position sensor (Adjustment)	EC-60
Races extremely fast or slips in	ON vehicle	3. Line pressure test	AT-65
changing from D ₄ to D ₃ when		4. Line pressure solenoid valve	AT-166
depressing pedal.		5. Control valve assembly	AT-280
	OFF vehicle	6. High clutch	AT-329
	OI I VEIIICIE	7. Forward clutch	AT-334
		1. Fluid level	AT-61
		2. Throttle position sensor (Adjustment)	EC-60
	ON vehicle	3. Line pressure test	AT-65
Races extremely fast or slips in shanging from D ₄ to D ₂ when	OIN VEHICLE	4. Line pressure solenoid valve	AT-166
lepressing pedal.		5. Shift solenoid valve A	AT-172
		6. Control valve assembly	AT-280
	OFF vehicle	7. Brake band	AT-351
	OF F VEHICLE	8. Forward clutch	AT-334



Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Fluid level	AT-61	_
		2. Throttle position sensor (Adjustment)	EC-60	_
	ON vehicle	3. Line pressure test	AT-65	
Races extremely fast or slips in	ON Vehicle	4. Line pressure solenoid valve	AT-166	
changing from D_3 to D_2 when depressing pedal.		5. Control valve assembly	AT-280	
depressing pedal.		6. A/T fluid temperature sensor	AT-108	
		7. Brake band	AT-351	_
	OFF vehicle	8. Forward clutch	AT-334	_
		9. High clutch	AT-329	
	ON vehicle	1. Fluid level	AT-61	
Races extremely fast or slips in changing from D_4 or D_3 to D_1 when depressing pedal.		2. Throttle position sensor (Adjustment)	EC-60	_
		3. Line pressure test	AT-65	
		4. Line pressure solenoid valve	AT-166	
		5. Control valve assembly	AT-280	
	OFF vehicle	6. Forward clutch	AT-334	_
		7. Forward one-way clutch	AT-342	
		8. Low one-way clutch	AT-286	
	ONLorabiala	1. Fluid level	AT-61	
		2. Control cable adjustment	AT-282	
	ON vehicle	3. Line pressure test	AT-65	_
		4. Line pressure solenoid valve	AT-166	_
/objeto will not run in any position		5. Oil pump	AT-308	
Vehicle will not run in any position.		6. High clutch	AT-329	_
	OFF vehicle	7. Brake band	AT-351	
	OFF VEHICLE	8. Low & reverse brake	AT-339	
		9. Torque converter	AT-291	_
		10. Parking components	AT-362	
Fransaxle noise in D, 2, 1 and R posi-	ON vehicle	1. Fluid level	AT-61	
tions.	ON vehicle	2. Torque converter	AT-291	



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Symptom	Condition	Diagnostic Item	Reference Page
		Park/neutral position (PNP) switch adjustment	AT-281
		2. Throttle position sensor (Adjustment)	EC-60
	ON vehicle	3. Overrun clutch solenoid valve	AT-191
Failure to change from D ₃ to 2 ₂ when		4. Shift solenoid valve B	AT-177
hanging lever into 2 position. T-253		5. Shift solenoid valve A	AT-172
		6. Control valve assembly	AT-280
		7. Control cable adjustment	AT-282
	OFF vehicle	8. Brake band	AT-351
	OFF vehicle	9. Overrun clutch	AT-334
ear change from 2_2 to 2_3 in 2 posion.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-281
		Park/neutral position (PNP) switch adjustment	AT-281
Engine brake does not operate in "1" position. AT-256	ON vehicle	2. Control cable adjustment	AT-282
		3. Throttle position sensor (Adjustment)	EC-60
		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
		5. Shift solenoid valve A	AT-172
		6. Control valve assembly	AT-280
		7. Overrun clutch solenoid valve	AT-191
	OFF vehicle	8. Overrun clutch	AT-334
	OFF verlicie	9. Low & reverse brake	AT-339
Gear change from 1 ₁ to 1 ₂ in 1 posi-	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-281
on.		2. Control cable adjustment	AT-282
		Park/neutral position (PNP) switch adjustment	AT-281
	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
oes not change from 1 ₂ to 1 ₁ in 1	OIN VEHICLE	3. Shift solenoid valve A	AT-172
osition.		4. Control valve assembly	AT-280
		5. Overrun clutch solenoid valve	AT-191
	OFF voltists	6. Overrun clutch	AT-334
	OFF vehicle	7. Low & reverse brake	AT-339
arge shock changing from 1 ₂ to 1 ₁ in	ON vehicle	1. Control valve assembly	AT-280
position.	ON vehicle	2. Low & reverse brake	AT-339

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	_	
		1. Fluid level	AT-61	_	
		2. Engine idling rpm	AT-68	_	
	ON webiele	3. Throttle position sensor (Adjustment)	EC-60	_	
	ON vehicle	4. Line pressure test	AT-65		
		5. Line pressure solenoid valve	AT-166	_	
		6. Control valve assembly	AT-280	_	
Transaula averbaata		7. Oil pump	AT-308		
Transaxle overheats.		8. Reverse clutch	AT-326	_	
		9. High clutch	AT-329	_	
	OFF vehicle	10. Brake band	AT-351	_	
	OFF Vehicle	11. Forward clutch	AT-334	_	
		12. Overrun clutch	AT-334	_ (
		13. Low & reverse brake	AT-339		
		14. Torque converter	AT-291		
	ON vehicle	1. Fluid level	AT-61	_	
	OFF vehicle	2. Reverse clutch	AT-326		
ATF shoots out during operation.		3. High clutch	AT-329		
White smoke emitted from exhaust		4. Brake band	AT-351		
pipe during operation.		5. Forward clutch	AT-334		
		6. Overrun clutch	AT-334		
		7. Low & reverse brake	AT-339		
	ON vehicle	1. Fluid level	AT-61		
		2. Torque converter	AT-291		
		3. Oil pump	AT-308		
		4. Reverse clutch	AT-326	_	
Offensive smell at fluid charging pipe.	OFF vehicle	5. High clutch	AT-329	_	
	OFF VEHICLE	6. Brake band	AT-351	_	
		7. Forward clutch	AT-334	_	
		8. Overrun clutch	AT-334	_	
		9. Low & reverse brake	AT-339	_	

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Symptom Chart (Cont'd)

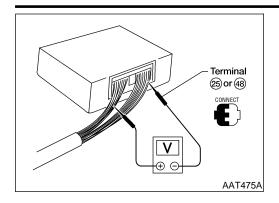
TROUBLE DIAGNOSIS — GENERAL DESCRIPTION



Symptom	Condition	Diagnostic Item	Reference Page
		Throttle position sensor (Adjustment)	EC-60
		2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-114, 203
		Park/neutral position (PNP) switch adjustment	AT-281
Torque converter is not locked up.	ON vehicle	4. Engine speed signal	AT-119
rorquo convortor la not localea up.		5. A/T fluid temperature sensor	AT-108
		6. Line pressure test	AT-65
		7. Torque converter clutch solenoid valve	AT-151
		8. Control valve assembly	AT-280
	OFF vehicle	9. Torque converter	AT-291
		1. Fluid level	AT-61
		2. Throttle position sensor (Adjustment)	EC-60
	ON vohi-l-	3. Line pressure test	AT-65
Torque converter clutch piston slip.	ON vehicle	4. Torque converter clutch solenoid valve	AT-151
		5. Line pressure solenoid valve	AT-166
		6. Control valve assembly	AT-280
	OFF vehicle	7. Torque converter	AT-291
	ON vehicle	1. Throttle position sensor (Adjustment)	EC-60
Lock-up point is extremely high or low.		2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-114, 203
AT-248		3. Torque converter clutch solenoid valve	AT-151
		4. Control valve assembly	AT-280
		1. Throttle position sensor (Adjustment)	EC-60
		Park/neutral position (PNP) switch adjustment	AT-281
		3. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-114, 203
A/T does not alife to Does not	ON vehicle	4. Shift solenoid valve A	AT-172
A/T does not shift to D_4 when driving with overdrive control switch ON.		5. Overrun clutch solenoid valve	AT-191
		6. Control valve assembly	AT-280
		7. A/T fluid temperature sensor	AT-108
		8. Line pressure solenoid valve	AT-166
	OFF websets	9. Brake band	AT-351
	OFF vehicle	10. Overrun clutch	AT-334
		1. Fluid level	AT-61
		2. Torque converter clutch solenoid valve	AT-151
Engine is stopped at R, D, 2 and 1 positions.	ON vehicle	3. Shift solenoid valve B	AT-177
F-00.1101		4. Shift solenoid valve A	AT-172
		5. Control valve assembly	AT-280

TCM Terminals and Reference Value





1 2 3 4 5 6 7 8 9

10 11 12 13 14 15 16 17 18

19 20 21

TCM Terminals and Reference Value PREPARATION

NFAT0031

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

GI

MA

EM

LC

TCM HARNESS CONNECTOR TERMINAL LAYOUT

(F50)

46 47 48

EG

FE

GL

MT

ΑT

TCM INSPECTION TABLE

43 44 45

25 26 27 28 29 30 31 32 33

34 35 36 37 38 39 40 41 42

(Data are reference values.)

(F51)

NFAT0031S03

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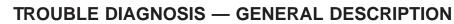
			(Data are rele	Terice values.)		
Terminal No.	Wire color	Item		Condition	Judgement standard	- A
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V	- \$
ı	G/K	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0.5V or less	B
2	W/B	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V	- S
2	VV/D	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less	- - R
	0/0	Torque converter		When A/T performs lock-up.	8 - 15V	- 1111
3	G/B	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	- B'
10	R/Y	Power source	Or	When turning ignition switch to ON.	Battery volt- age	- K
			COFF	When turning ignition switch to OFF.	1V or less	- S
44	DAY	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age	- E
11	R/Y	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	1V or less	
10	LG/B	Shift solenoid valve		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age	- uĽ
12	LG/B	В		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	1V or less	-

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard
13	G/Y	O/D OFF indicator		When setting overdrive control switch in OFF position.	1V or less
	G/Y	lamp		When setting overdrive control switch in ON position.	Battery voltage
16	CV/I	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery voltage
16	GY/L	(in throttle position switch)	(CON)	When depressing accelerator pedal after warming up engine.	1V or less
17	Р	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
17	P	(in throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
40	V	ACCD envise quitab		When ASCD cruise is being performed. ("CRUISE" lamp comes on.)	Battery voltage
18	Y	ASCD cruise switch		When ASCD cruise is not being performed. ("CRUISE" lamp does not comes on.)	1V or less
19	R/Y	Power source		Same as No. 10	
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	BR/Y	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less
		Overdrive control	CON	When setting overdrive control switch in ON position	Battery voltage
22	G/Y	switch		When setting overdrive control switch in OFF position	1V or less
0.1		ASCD OD cut sig-		When "ACCEL" set switch on ASCD cruise is in D_4 position.	5 - 10V
24	L	nal		When "ACCEL" set switch on ASCD cruise is in D ₃ position.	Less than 2V
25	В	Ground	_	_	_
26	PU/W	PNP switch 1 posi-		When setting selector lever to 1 position.	Battery voltage
		tion	(Son)	When setting selector lever to other positions.	1V or less
27	P/B	PNP switch 2 posi-		When setting selector lever to 2 position.	Battery voltage
		tion		When setting selector lever to other positions.	1V or less
		Power source	CON	When turning ignition switch to OFF.	Battery voltage
28	Y/R	(Memory back-up)	OF	When turning ignition switch to ON.	Battery voltage

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450Hz (Approx.)
				When vehicle parks.	Under 1.3V or over 4.5V
30**	BR/Y	Data link connector		_	_
31**	Р	Data link connector	_	_	_
00	6	Throttle position	(CON)	Ignition switch ON.	4.5 - 5.5V
32	R	sensor (Power source)		Ignition switch OFF.	0.5V or less
33*	Y/B	LAN		_	_
34	Y/PU	PNP switch D posi-		When setting selector lever to D position.	Battery voltage
		tion		When setting selector lever to other positions.	1V or less
35	G/W	PNP switch R position	Con	When setting selector lever to R position.	Battery voltage
		LIOIT		When setting selector lever to other positions.	1V or less
36	R/G	PNP switch P or N position	V(G)	When setting selector lever to P or N position.	Battery volt- age
		position		When setting selector lever to other positions.	1V or less
39	W/G	Engine speed sig- nal		Refer to EC-148, "ECM INSPECTION TABLE".	
40	PU/R	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
41	W	Throttle position sensor	(Con)	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approxi- mately 0.5V Fully-open throttle: Approxi- mately 4V
42	В	Throttle position sensor (Ground)	_	_	_





TCM Terminals and Reference Value (Cont'd)

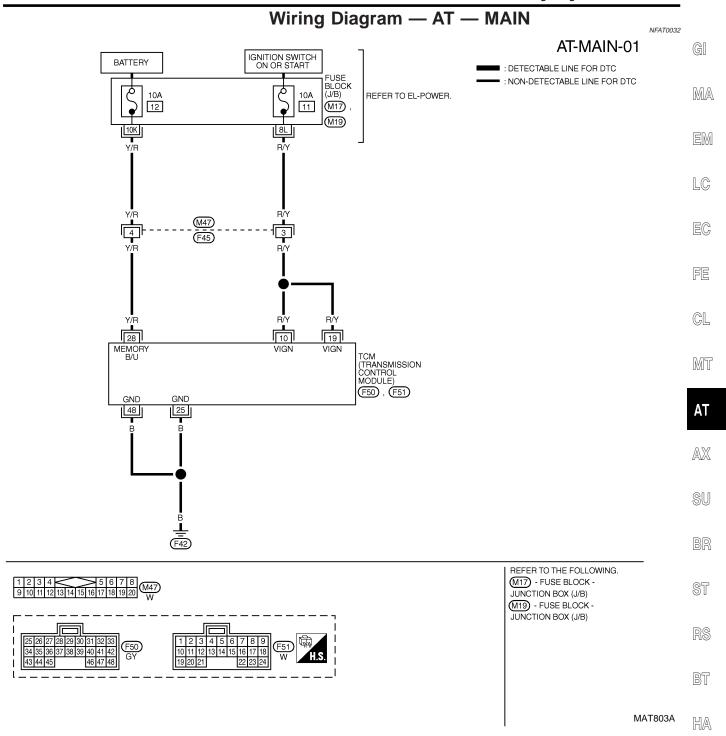
Terminal No.	Wire color	Item		Condition	
45	R/G	Stop lamp switch		When depressing brake pedal	Battery volt- age
				When releasing brake pedal	age 1V or less Approximately 1.5V
47	0	A/T fluid tempera-	(Ca)	When ATF temperature is 20°C (68°F).	age 1V or less Approxi-
47	G	ture sensor		When ATF temperature is 80°C (176°F).	
48	В	Ground	_	_	_

^{*:} These terminals are connected to the ECM.

^{**:} These terminals are connected to the Data link connector.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
10	R/Y	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
			WHEN IGN OFF	1V OR LESS
19	R/Y	POWER SOURCE	SAME AS NO. 10	
25	В	GROUND	_	_
28	Y/R	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
		(MEMOLY BACK-UP)	WHEN IGN OFF	BATTERY VOLTAGE
48	В	GROUND	_	_

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TROUBLE DIAGNOSIS FOR POWER SUPPLY



Wiring Diagram — AT — MAIN (Cont'd)

			TCM TERM	INALS AND REFERENCE VALUE	=NFAT0032S01
Terminal No.	Wire color	Item	Condition		Judgement standard
10	R/Y	Power source	(Cov)	When turning ignition switch to ON.	Battery voltage
			or	When turning ignition switch to OFF.	1V or less
19	R/Y	Power source	(LOFF)	Same as No. 10	
25	В	Ground	_	_	_
28	Y/R	Power source (Memory back-	Or	When turning ignition switch to OFF.	Battery voltage
20	1/K	up)	COFF	When turning ignition switch to ON. Batter age	Battery voltage
48	В	Ground	_	_	_

Diagnostic Procedure

NFAT0033 **CHECK TCM POWER SOURCE STEP 1** 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM terminals 10, 19, 28 and ground. O CONNECTOR TCM 10, 19, 28 Voltage: **Battery voltage** SAT611J OK or NG OK GO TO 2. NG GO TO 3.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

MT

AT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

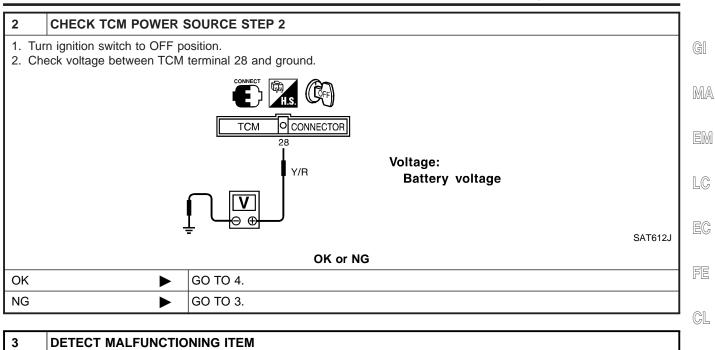
BT

HA

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Diagnostic Procedure (Cont'd)

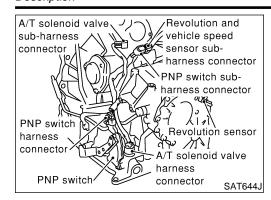


3	DETECT MALFUNCTIONING ITEM				
Check the following items: Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness) Fuse Ignition switch Refer to EL section ("POWER SUPPLY ROUTING").					
	OK or NG				
ОК	OK ▶ GO TO 4.				
NG	NG Repair or replace damaged parts.				

CHECK TCM GROUND CIRCUIT					
 Turn ignition switch to OFF position. Disconnect TCM harness connector. Check continuity between TCM terminals 25, 48 and ground. Refer to wiring diagram — AT — MAIN. Continuity should exist. If OK, check harness for short to ground and short to power. 					
	OK or NG				
•	INSPECTION END				
NG Repair open circuit or short to ground or short to power in harness or connectors.					
ו ו	nition switch to OFF ponect TCM harness concontinuity between TCI tinuity should exist. heck harness for short				







Description

NFAT0034

- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.

TCM TERMINALS AND REFERENCE VALUE

NFAT0034S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	
26	PU/W	PNP switch 1 posi-		When setting selector lever to 1 position.	Battery volt- age
		tion		When setting selector lever to other positions.	1V or less
27	P/B	PNP switch 2 posi-		When setting selector lever to 2 position.	Battery volt- age
		tion	_	When setting selector lever to other positions.	1V or less
34	Y/PU	PNP switch D posi-	Con	When setting selector lever to D position.	Battery volt- age
		tion		When setting selector lever to other positions.	1V or less
35	G/W	G/W PNP switch R posi-	When setting selector lever to	When setting selector lever to R position.	Battery volt- age
		tion		When setting selector lever to other positions.	1V or less
36	R/G	PNP switch P or N		When setting selector lever to P or N position.	Battery volt- age
		position		When setting selector lever to other positions.	1V or less

On Board Diagnosis Logic

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

Possible Cause

NFAT0202

Possible Cause

Check the following items.

 Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)

Park/neutral position (PNP) switch

n or MA

GI

LG

FE

GL

MT

	SELECT SYSTEM		
	A/T		
	ENGINE		
		SAT014K	

SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

ACTIVE TEST

DTC & SRT CONFIRMATION

ECM PART NUMBER

SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1) Turn ignition switch ON.

2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-

3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V

Selector lever: D position (O/D ON or OFF)

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0203S02

NFAT0203S01

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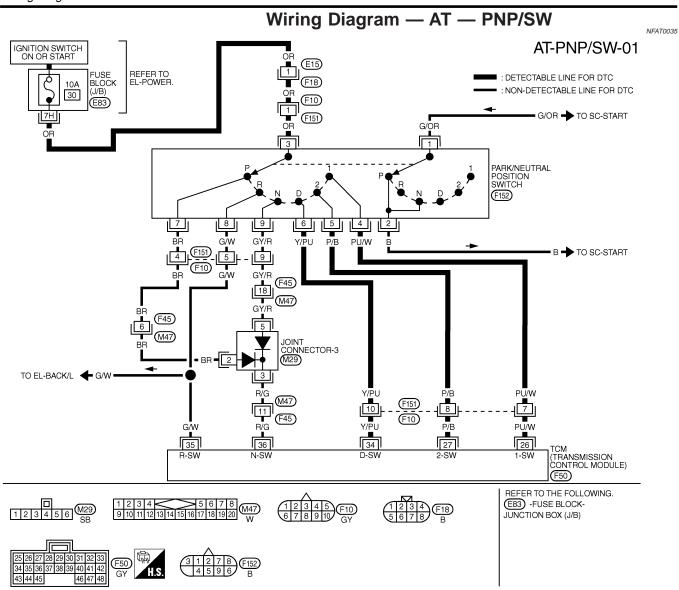
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MAT843A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
26	PU/W	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 1 POSITION	BATTERY VOLTAGE
		1 POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	1V OR LESS
27	P/B	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 2 POSITION	BATTERY VOLTAGE
		2 POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	1V OR LESS
34	Y/PU	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER D POSITION	BATTERY VOLTAGE
		D POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	1V OR LESS
35	G/W	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER R POSITION	BATTERY VOLTAGE
		R POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	1V OR LESS
36	R/G	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER P POSITION	BATTERY VOLTAGE
		P OR N POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	1V OR LESS

Diagnostic Procedure



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NFAT0036

Diagnostic Procedure INSPECTION START

GI Do you have CONSULT-II? Yes or No MA Yes GO TO 2. GO TO 6. No

2 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

DATA MONIT	OR
MONITORING	
PN POSI SW	OFF
R POSITION SW	OFF
D POSITION SW	OFF
2 POSITION SW	ON
1 POSITION SW	OFF

SAT643J

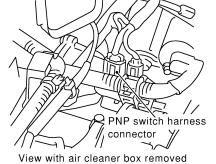
OK or NG

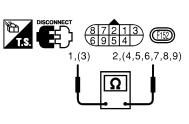
ОК	•	GO TO 7.
NG	>	GO TO 3.

DETECT MALFUNCTIONING ITEM

Check the following item:

• Park/neutral position (PNP) switch Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.





Lever position	Terminal No.	
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

SAT615J

OK	or	NG

OK •	GO TO 5.
NG >	GO TO 4.



Diagnostic Procedure (Cont'd)

4	CHECK MANUAL CONTROL CABLE ADJUSTMENT				
Check 1.	Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group 1.				
	OK or NG				
OK	•	Adjust manual control cable. Refer to AT-282.			
		Repair or replace PNP switch.			

5 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)
- Fuse
- Joint connector-3 M29
- Ignition switch

Refer to EC-17, "POWER SUPPLY ROUTING".

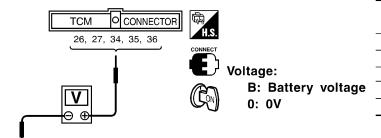
OK or NG

OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

6 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

⋈ Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.



Terminal No.				
36	35	34	27	26
В	0	0	0	0
0	В	0	0	0
0	0	В	0	0
0	0	0	В	0
0	0	0	0	В
		36 35 B 0	36 35 34 B 0 0	36 35 34 27 B 0 0 0 0 B 0 0 0 0 B 0

SAT840J

OK or NG

OK		GO TO 7.
NG	>	GO TO 5.

7	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-103.			
OK or NG				
ОК	>	INSPECTION END		
NG	>	GO TO 8.		



Diagnostic Procedure (Cont'd)

8	CHECK TCM INSPECT	ON]
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
OK or NG			l Ma
OK	•	INSPECTION END	
NG	>	Repair or replace damaged parts.	
			• EM

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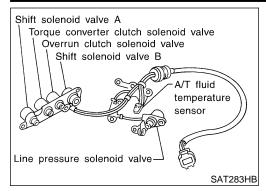
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DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT



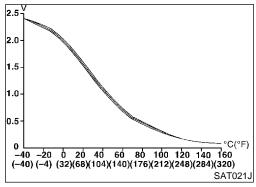
Description



Description

NFAT0037

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0037S01

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0037S02

Terminal No.	Wire color	Item	Condition		Judgement standard
42	В	Throttle position sensor (Ground)	_	_	_
47	G A/T fluid temperature sensor		(CON)	When ATF temperature is 20°C (68°F).	Approximately 1.5V
			When ATF temperature is 80°C (176°F).	Approximately 0.5V	

On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Possible Cause

Check the following items.

Harness or connectors (The sensor circuit is open or shorted.)

A/T fluid temperature sensor

NFAT0205

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SELECT SYSTEM A/T **ENGINE** SAT014K

SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR **ACTIVE TEST DTC & SRT CONFIRMATION ECM PART NUMBER** SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure NFAT0206

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0206S02

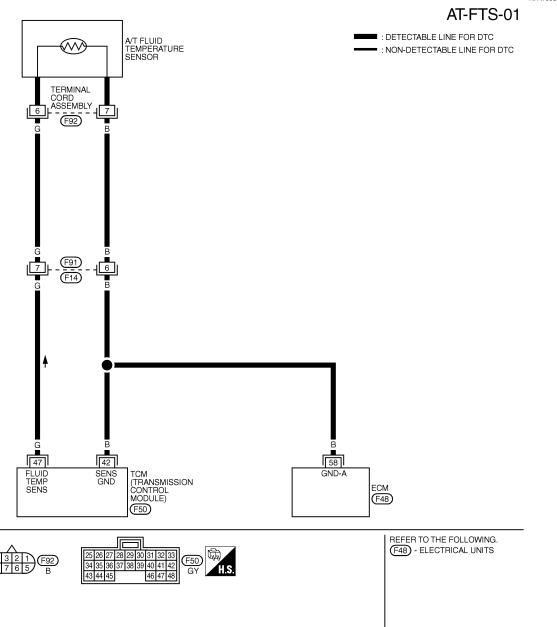
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Wiring Diagram — AT — FTS

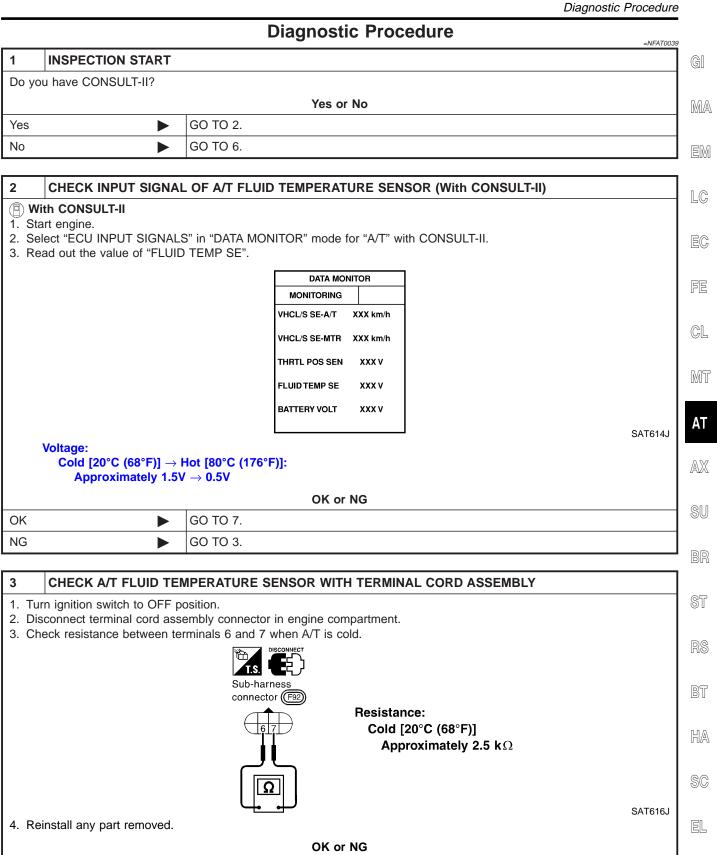
NFAT0038



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
42	В	THROTTLE POSITION	OTTLE POSITION	
		SENSOR (GROUND)	_	
47	G	A/T FLUID	WHEN IGN ON AND ATF TEMPERTURE IS 20°C (68°F)	APPROXIMATELY 1.5V
		TEMPERATURE SENSOR	WHEN IGN ON AND ATF TEMPERTURE IS 80°C (176°F)	APPROXIMATELY 0.5V

MAT805A



OK

NG

GO TO 4.

GO TO 5.



Diagnostic Procedure (Cont'd)

Check the following items: • Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly (Main harness) • Ground circuit for ECM Refer to EC-157, "TROUBLE DIAGNOSIS FOR POWER SUPPLY". OK or NG OK GO TO 7.

5 DETECT MALFUNCTIONING ITEM

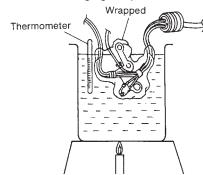
- 1. Remove oil pan, refer to AT-280.
- 2. Check the following items:

NG

A/T fluid temperature sensor

Check resistance between two terminals while changing temperature as shown at below.

Repair or replace damaged parts.



SAT298F

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

MTBL0210

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 7.
NG ►	Repair or replace damaged parts.

AT

AX

SU

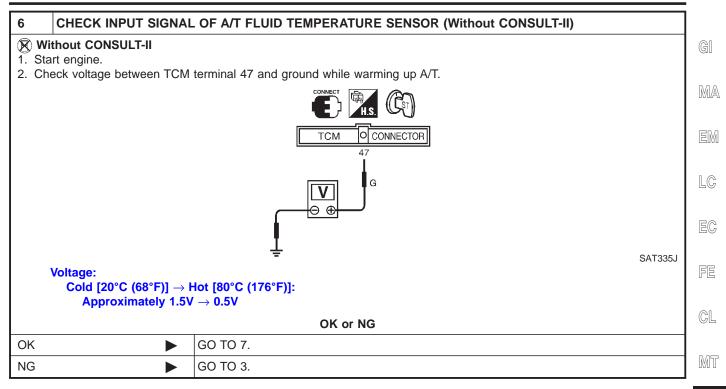
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Diagnostic Procedure (Cont'd)

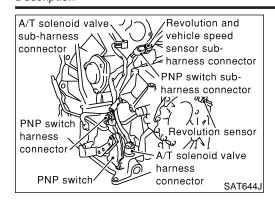


7	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-109.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	GO TO 8.	

8	8 CHECK TCM INSPECTION		
	rform TCM input/output sig IG, recheck TCM pin termi	nal inspection. nals for damage or loose connection with harness connector.	
		OK or NG	S
OK	•	INSPECTION END	1
NG	•	Repair or replace damaged parts.	R

IDX

Description



Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

TCM TERMINALS AND REFERENCE VALUE

NFAT0040S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement standard
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450Hz (Approx.)
				When vehicle parks.	Under 1.3V or over 4.5V
42	В	Throttle position sensor (Ground)	_	_	_

On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

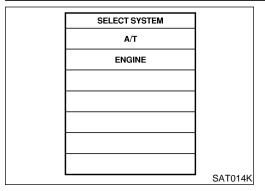
Possible Cause

NFAT0208

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER
SAT971

SELECT SYSTEM]
A/T	
ENGINE	
	1
	1
	1
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle and check for an increase of "VHCL/S SE-MTR"

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-204.

If the check result is OK, go to following step.

- 3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-
- Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V

Selector lever: D position (O/D ON)

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-117.

If the check result is OK, go to following step.

5) Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0209S02

NFAT0209

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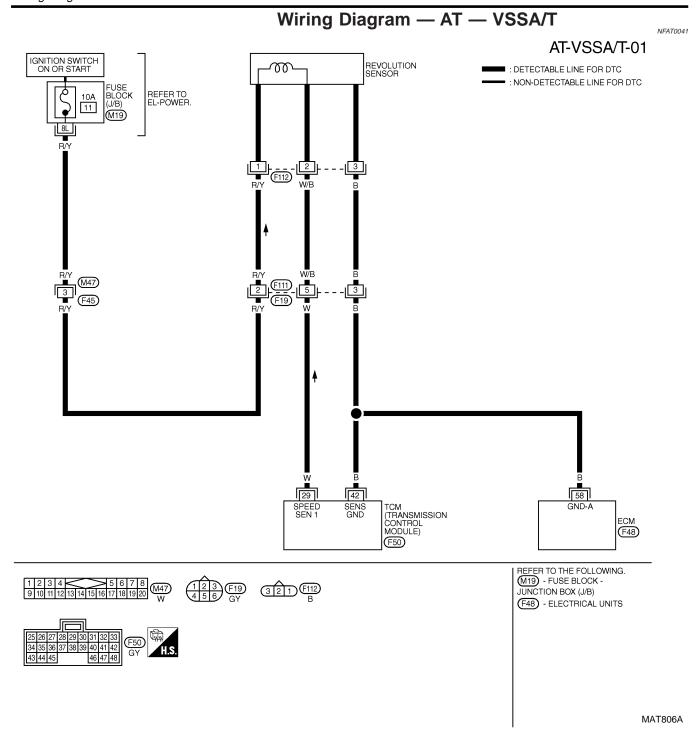
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AT-115

Wiring Diagram — AT — VSSA/T

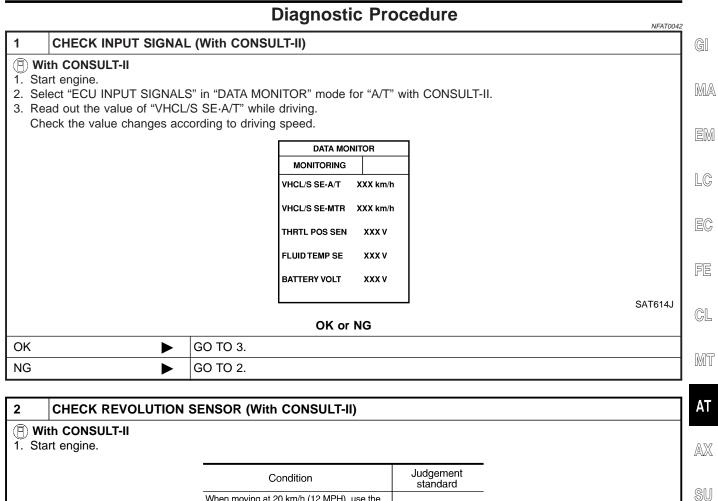




TCM TERMI	CM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)		
29	W	REVOLUTION SENSOR	WHEN MOVING AT 20 km/h (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. *1 CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.	450 Hz (Approx.)		
			WHEN VEHICLE PARKS.	UNDER 1.3V OR OVER 4.5V		
42	В	THROTTLE POSITION SENSOR (GROUND)	_	_		

SAT712JB

Diagnostic Procedure



2 CHECK I	REVOLUTION SENSOR (With CONSULT-II)	A
With CONSU 1. Start engine.	ILT-II	
	Condition Judgement standard	
	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	
	When vehicle parks. Under 1.3V or over 4.5V	
Harness for sh	nort or open between TCM, ECM and revolution sensor (Main harness) OK or NG	MTBL0451
OK	▶ GO TO 3.	[[
NG	Repair or replace damaged parts.	
	·	

3	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-115.			
	OK or NG		
OK	>	INSPECTION END	
NG	>	GO TO 4.	

SC

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Diagnostic Procedure (Cont'd)

4	4 CHECK TCM INSPECTION				
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.					
	to, roomook rom pin tomin	nais for damage of loose commodish with harmood conmodish.			
		OK or NG			
ОК	·	-			

Description

Description

The engine speed signal is sent from the ECM to the TCM.

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0043S01

NFAT0043

Terminal No.	Wire color	Item	Condition		Judgement standard
20	W/G Engine speed signal	Engine speed sig-	CON	When engine runs at idle speed.	Approximately 0.6V
39			When engine runs at 3,000 rpm.	Approximately 2.2V	

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On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

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Possible Cause

Check harness or connectors. (The sensor circuit is open or shorted.)

RS

BT

HA

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Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0212

Always drive vehicle at a safe speed.

NOTE

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

VFAT0212S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

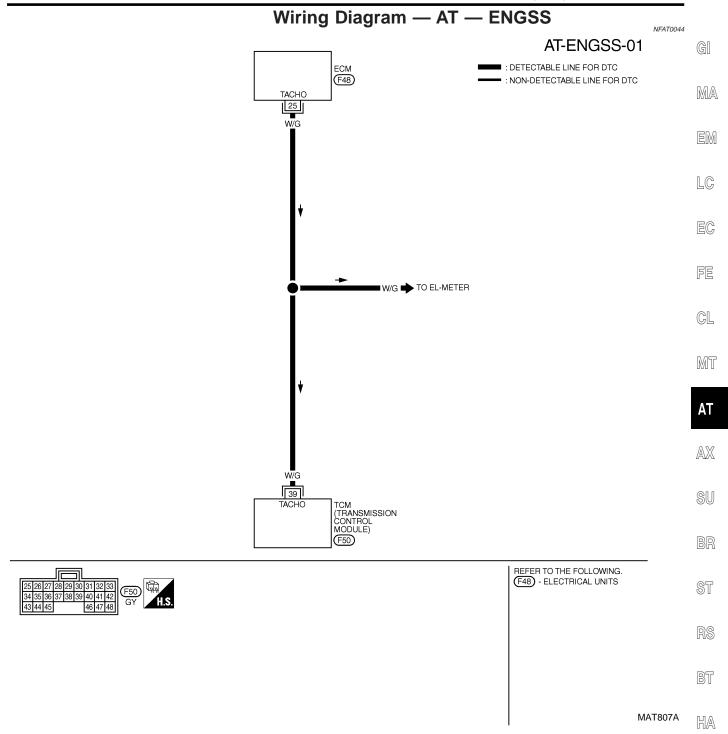
THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0212S02

Wiring Diagram — AT — ENGSS



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
39	W/G	ENGINE SPEED SIGNAL.	WHEN ENGINE RUNS AT IDLE SPEED	APPROXIMATELY 0.6 V
			WHEN ENGINE RUNS AT 3,000 RPM	APPROXIMATELY 0.5 V

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SAT713J



Diagnostic Procedure

CHECK DTC WITH ECM

Check P code with CONSULT-II "ENGINE".
Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.
Refer to EC-87, "MALFUNCTION Indicator Lamp (MIL)".

OK or NG

OK (with CONSULT-II)
GO TO 2.

OK (without CONSULT-
II)

NG

Check ignition signal circuit for engine control. Refer to EC-585, "DTC P1320 Ignition

2 CHECK INPUT SIGNAL (With CONSULT-II)

(P) With CONSULT-II

- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

Signal".

Read out the value of "ENGINE SPEED".Check engine speed changes according to throttle position.

DATA MOI	DATA MONITOR				
MONITORING					
ENGINE SPEED	XXX rpm				
TURBINE REV	XXX rpm				
OVERDRIVE SW	ON				
PN POSI SW	OFF				
R POSITION SW	OFF				

SAT645J

OK or NG

OK J	>	GO TO 6.
NG	•	GO TO 3.

3 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil
 Refer to EC-585, "DTC P1320 Ignition Signal".

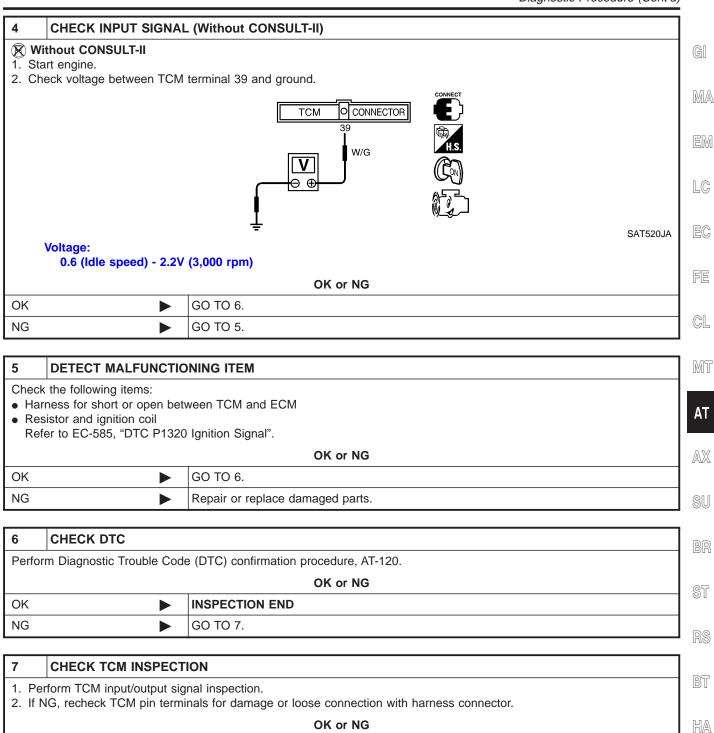
OK or NG

OK ▶	GO TO 6.
NG ►	Repair or replace damaged parts.

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EL

Diagnostic Procedure (Cont'd)



AT-123

INSPECTION END

Repair or replace damaged parts.

OK

NG

DTC P0731 A/T 1ST GEAR FUNCTION



Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0046S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	R/Y	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11				When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	1V or less
	LG/B	Chift colonaid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12		LG/B Shift solenoid valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	1V or less

On Board Diagnosis Logic

NFAT0213

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: **2***, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4*,

3, 3 and 4 positions to each gear position above

*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.



Possible Cause

Check the following items.

Shift solenoid valve A

Shift solenoid valve B

Each clutch

Hydraulic control circuit

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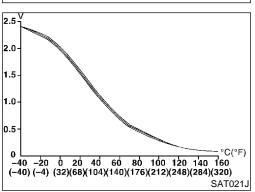
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SELECT SYSTEM A/T ENGINE SAT014K

SELECT DIAG MODE
SELF-DIAG RESULTS
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER

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Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THRÓTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position (O/D ON)

Check that "GEAR" shows "2" after releasing pedal.

5) Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-128. If "STOP VEHICLE" appears on CONSULT-II screen, go to the

Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.

 If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case ΑT

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following step.

DTC P0731 A/T 1ST GEAR FUNCTION



Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

- a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Molforation for D0724 eviate	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-128. Refer to shift schedule, AT-382.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0215S02

TCM (TRANSMISSION CONTROL MODULE)

(F51)

12 LG/B

TERMINAL CORD ASSEMBLY

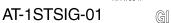
SHIFT SOLENOID VALVE A

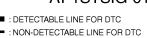
1 2 3 4 F14 5 6 7 8 BR

SHIFT SOL A

Wiring Diagram — AT — 1ST







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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

SHIFT SOLENOID VALVE B

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DTC P0731 A/T 1ST GEAR FUNCTION



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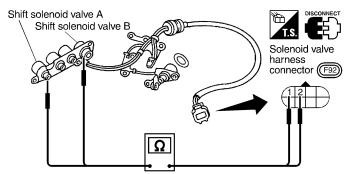
Diagnostic Procedure

1. Remove control valve assembly. Refer to AT-280. • Shift solenoid valve A

CHECK VALVE RESISTANCE

Shift solenoid valve B

2. Check resistance between two terminals.



Solenoid valve	Termi	nal No.	Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30 Ω
Shift solenoid valve B	lenoid valve B 1		5 - 20 Ω

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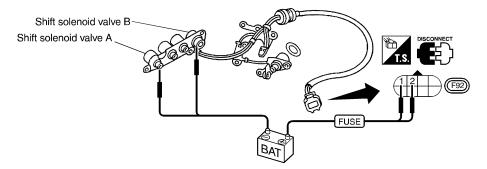
OK or NG

OK	>	GO TO 2.
NC		Donair or re

Repair or replace damaged parts.

2 **CHECK VALVE OPERATION**

- 1. Remove control valve assembly. Refer to AT-280.
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



OK or NG

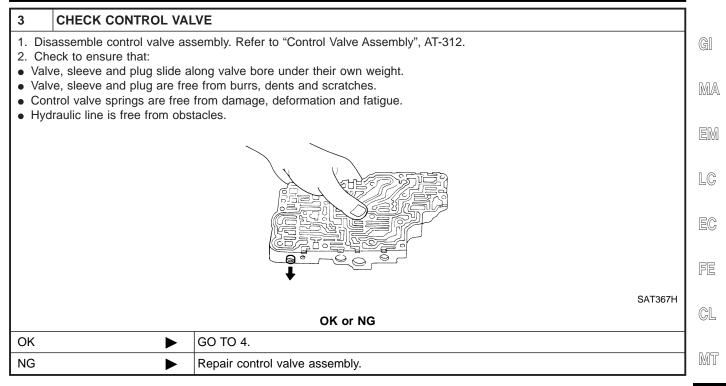
SAT044K

NG Repair or replace shift solenoid valve assembly.

DTC P0731 A/T 1ST GEAR FUNCTION



Diagnostic Procedure (Cont'd)



4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-125.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	Check control valve again. Repair or replace control valve assembly.	

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0049S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Chift colonaid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B	Shift solenoid valve B		When shift solenoid valve B does not operate. (When driving in $\mathrm{D_3}$ or $\mathrm{D_4}$.)	1V or less

On Board Diagnosis Logic

NFAT021

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, **3***, 3 and 4 positions to each gear position above *: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.



Possible Cause

Check the following items.

Shift solenoid valve B

Each clutch

Hydraulic control circuit

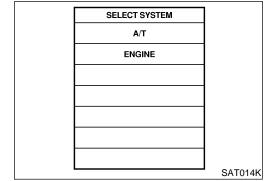
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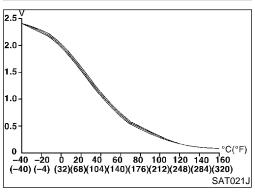
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SELECT DIAG MODE
SELF-DIAG RESULTS
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER

SAT971J



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 63 to 68 km/h (39 to 42 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

Check that "GEAR" shows "3" or "4" after releasing pedal.

Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 63 to 68 km/h (39 to 42 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-134.

If "STOP VEHICLE" appears on CONSULT-II screen, go to

Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.

If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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following step.



Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

- a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-134. Refer to shift schedule, AT-382.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0218S02

TCM (TRANSMISSION CONTROL MODULE) (F51)

SHIFT SOL B

LG/B

LG/B F91 LG/B

LG/B

TERMINAL CORD ASSEMBLY

> SHIFT SOLENOID VALVE B



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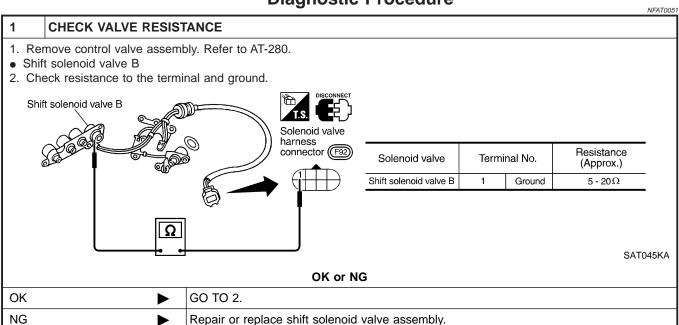


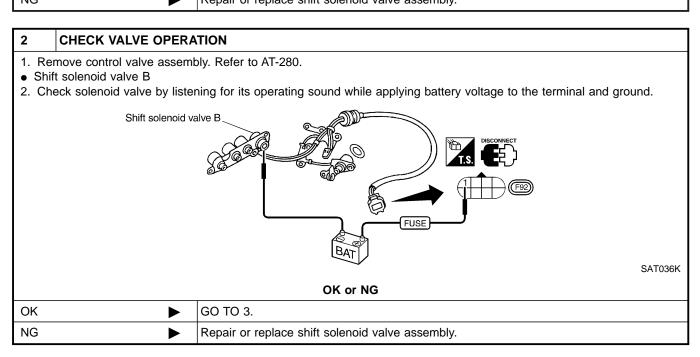
ſ	TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
I	12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
ı			VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
ı				WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	1V OR LESS
l				DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

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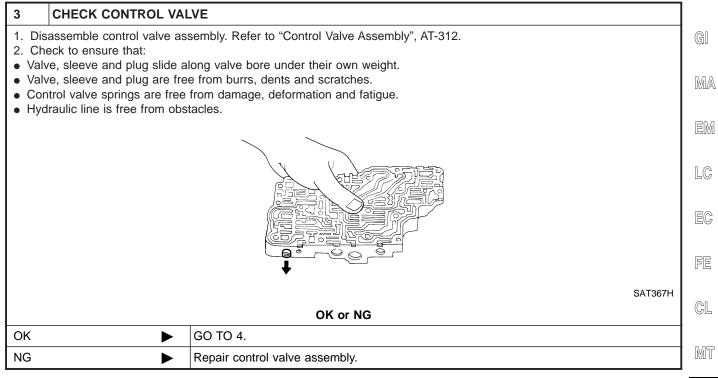
Diagnostic Procedure







Diagnostic Procedure (Cont'd)



4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-131.		
	OK or NG		
ОК	OK INSPECTION END		
NG	>	Check control valve again. Repair or replace control valve assembly.	

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0052S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
11	R/Y	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
	K/ f	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	1V or less

On Board Diagnosis Logic

NFAT0219

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.



Possible Cause

Check the following items.

Shift solenoid valve A

Each clutch

Hydraulic control circuit

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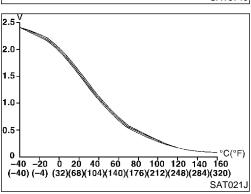
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SELECT SYSTEM A/T ENGINE

SELECT DIAG MODE
SELF-DIAG RESULTS

DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

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If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 80 to 95 km/h (50 to 59 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)
Selector lever: D position (OD "ON")

Check that "GEAR" shows "4" after releasing pedal.

Depress accelerator pedal steadily with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 80 to 95 km/h (50 to 59 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-140. If "STOP VEHICLE" appears on CONSULT-II screen, go to

 Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".

 If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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following step.



Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

- a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-140. Refer to shift schedule, AT-382.

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Follow the procedure "With CONSULT-II".

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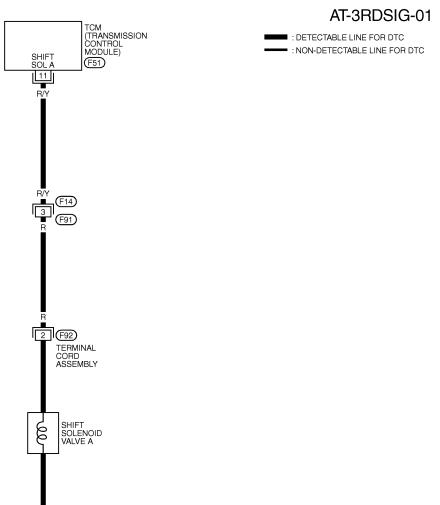
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Wiring Diagram — AT — 3RD

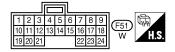


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1 2 3 4 5 6 7 8 BR





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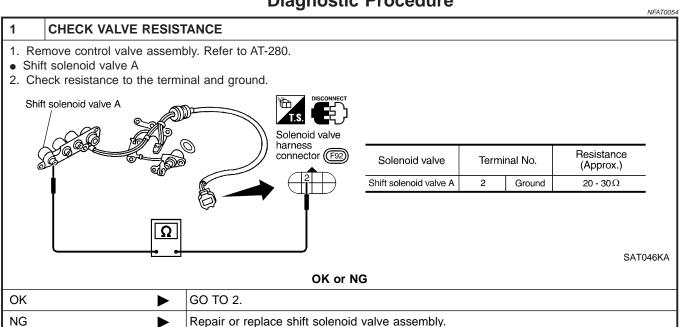
TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

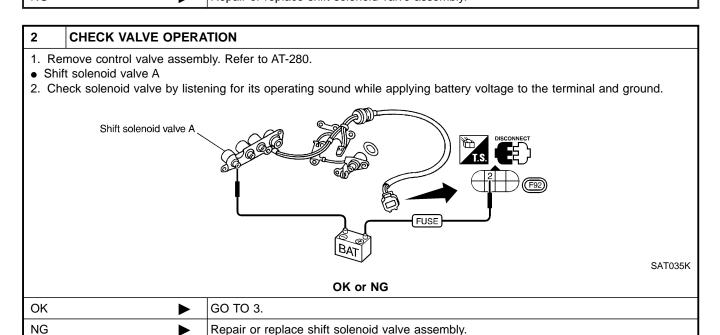
	TOM TETRIMINALS AND THE EITENSE VALUE (MEASONED BETWEEN EAST) TETRIMINALS AND 23 OFF 40 (TOM GROUND)				
T	ERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
	11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
			VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
				WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	1V OR LESS
				DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	

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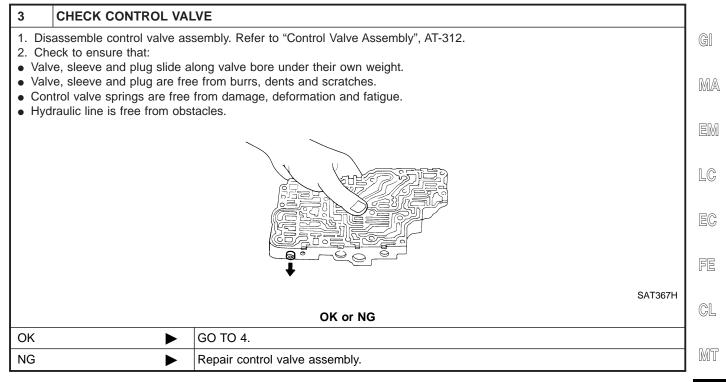


Diagnostic Procedure





Diagnostic Procedure (Cont'd)



4	4 CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-137.			
OK or NG			
OK	OK INSPECTION END		
NG	>	Check control valve again. Repair or replace control valve assembly.	

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DTC P0734 A/T 4TH GEAR FUNCTION



Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

NFAT0055S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% Approximately 95%	

TCM TERMINALS AND REFERENCE VALUE

NFAT0055S02

Remarks: S	Specification d	ata are reference valu	ies.		NFAT0055S02
Terminal No.	Wire color	Item	Condition		Judgement standard
1	G/R	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
1				When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	W/B	Line pressure sole- noid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
2				When depressing accelerator pedal fully after warming up engine.	0.5V or less
11	R/Y	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
11				When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	1V or less
	LG/B	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age
12				When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	1V or less

DTC P0734 A/T 4TH GEAR FUNCTION

On Board Diagnosis Logic



On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

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C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck

closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 posi-

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0734 is detected.

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Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

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Possible Cause

NFAT0223

Check the following items.

Shift solenoid valve A

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- Shift solenoid valve B Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

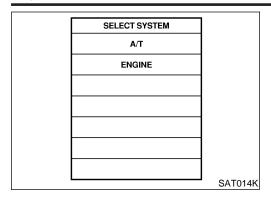
HA

SC

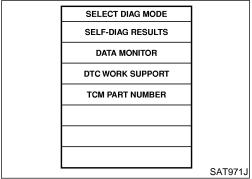
EL

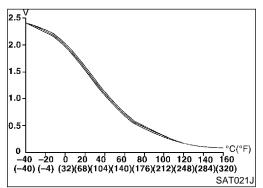
DTC P0734 A/T 4TH GEAR FUNCTION





Diagnostic Trouble Code (DTC) Confirmation Procedure





Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0224

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

CONSULT-II.

Start engine and select "DATA MONITOR" mode for "A/T" with

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 60 to 70 km/h (37 to 43 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step

Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 60 to 70 km/h (37 to 43 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-146. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4		
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$		



Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

					() () ()
		V	ehicle condition	Gear on actual transmission sh screen is changed to 1 →	
		N	Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$	
		8)	to "DIAGNOSTIC PRO	C PROCEDURE", AT-146.	
			ITH GST bllow the procedure "With	h CONSULT-II".	NFAT0224S02
		W	/iring Diagram —	AT — 4TH	
				AT-4THS	NFAT0056 SIG-01
				: DETECTABLE LINE FOR : NON-DETECTABLE LINE	FOR DTC
				TCM (TRANS CONTRI	MISSION OL E)
F	PL DUTY SOL (DR)	PL DUTY SOL	SHIFT SOL A	SHIFT SOL B (F51)	E)
	W/B F18	G/R	R/Y	LG/B	
	<u>E15</u>				
	W/B				
	DROPPING RESISTOR (E16)				
		G/R	R/Y	LG/B	
	G/R E15	1	- <u>F14</u> - <u>F91</u>		
	G/R	G/R I	F92	LG/B	
		TE CC	ERMINAL ORD		
		LINE PRESSUR SOLENOID VALVE	E SHIFT SOLENOID	SHIFT	
		VALVE	SOLENOID VALVE A	SOLENOID VALVE B	
			•	<u> </u>	
	<u> </u>				
2 1 E16 GY	1 2 3 4 5 6 7 8 BR	1 2 3 4 5 6 7 8 B	4 3 2 1 7 6 5 B 1 2 3 4 5 6 10 11 12 13 14 15 19 20 21	7 8 9 16 17 18 22 23 24 H.S.	
			<u>. ——</u>		
					MAT811A



Wiring Diagram — AT — 4TH (Cont'd)

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0.5V OR LESS
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1V OR LESS
			DEPRESSED	
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

SAT717J

Diagnostic Procedure

1 CHECK SHIFT UP (D₃ TO D₄)

During "Cruise test – Part 1" (AT-74), does A/T shift from D₃ to D₄ at the specified speed?

Accelerator pedal

Halfway

Yes or No

Yes

GO TO 11.

No

GO TO 2.

GI

MA

LC

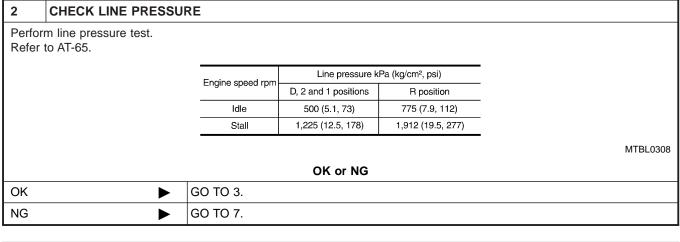
EC

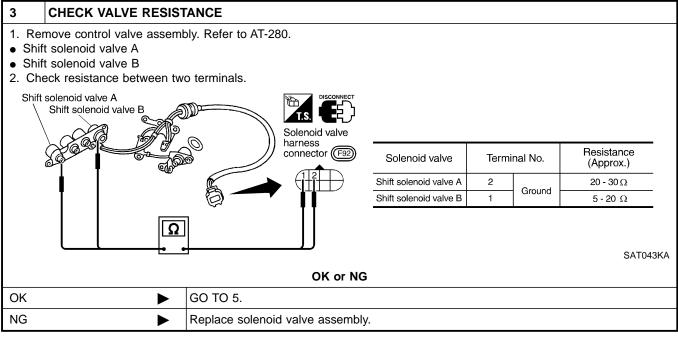
FE

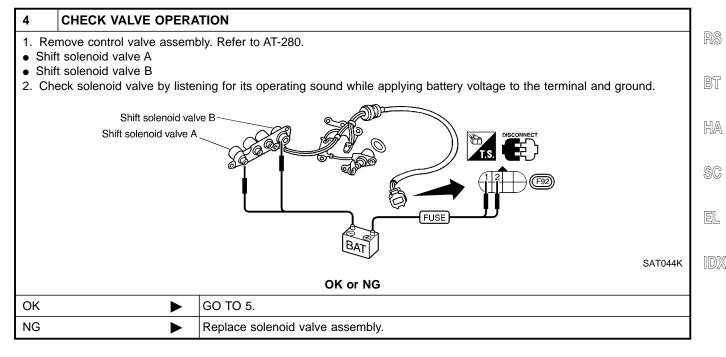
GL

MT

ST





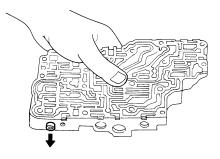




Diagnostic Procedure (Cont'd)

5 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-312.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

0	K	or	Ν	G

OK •	GO TO 6.
NG ▶	Repair control valve.

6	CHECK SHIFT UP (D ₃ TO D ₄)					
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?					
		OK or NG				
OK	OK ▶ GO TO 11.					
NG	>	Check control valve again. Repair or replace control valve assembly.				

7 **CHECK VALVE RESISTANCE** 1. Remove control valve assembly. Refer to AT-280. • Line pressure solenoid valves 2. Check resistance to the terminal and ground. Resistance Terminal No. Solenoid valve (Approx.) Line pressure solenoid valve Line pressure $2.5 - 5\Omega$ Ground solenoid valve SAT625J OK or NG GO TO 9. OK NG Replace solenoid valve assembly.

GI

MA

EM

LC

EG

FE

GL

MT

SU

ST

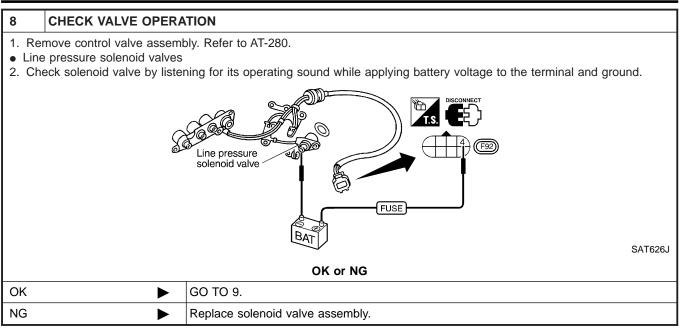
BT

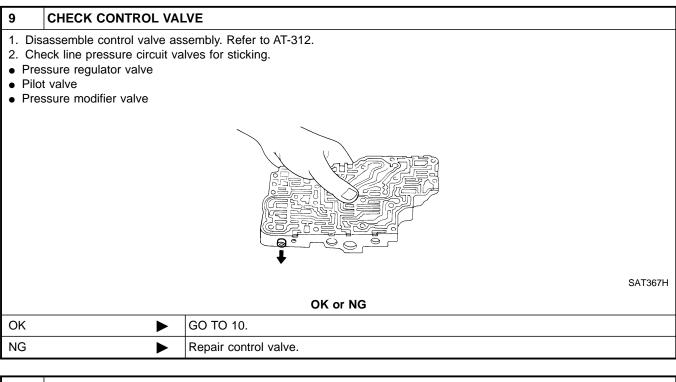
HA

SC

EL

Diagnostic Procedure (Cont'd)



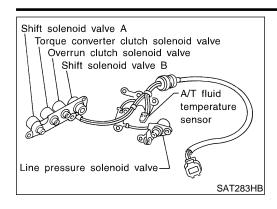


10	0 CHECK SHIFT UP (D ₃ TO D ₄)					
Does A/T shift from D ₃ to D ₄ at the specified speed?						
OK or NG						
OK	>	GO TO 11.	1			
NG	>	Check control valve again. Repair or replace control valve assembly.]			



11	11 CHECK DTC					
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-144.					
	OK or NG					
ОК	OK INSPECTION END					
NG	•	Perform "Cruise test — Part 1" again and return to the start point of this test group.				

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in D₄, by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

MA

EM

LC

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	

EC

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0058S02

MT

Terminal No.	Wire color	Item	Condition		Judgement standard
3	I I	Torque converter clutch solenoid valve		When A/T performs lock-up.	8 - 15V
				When A/T does not perform lock-up.	1V or less

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

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BT

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Possible Cause

Check the following items.

Torque converter clutch solenoid valve

Harness or connectors (The solenoid circuit is open or shorted.) NFAT0226

EL



Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

NFAT022

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NFAT0227S01

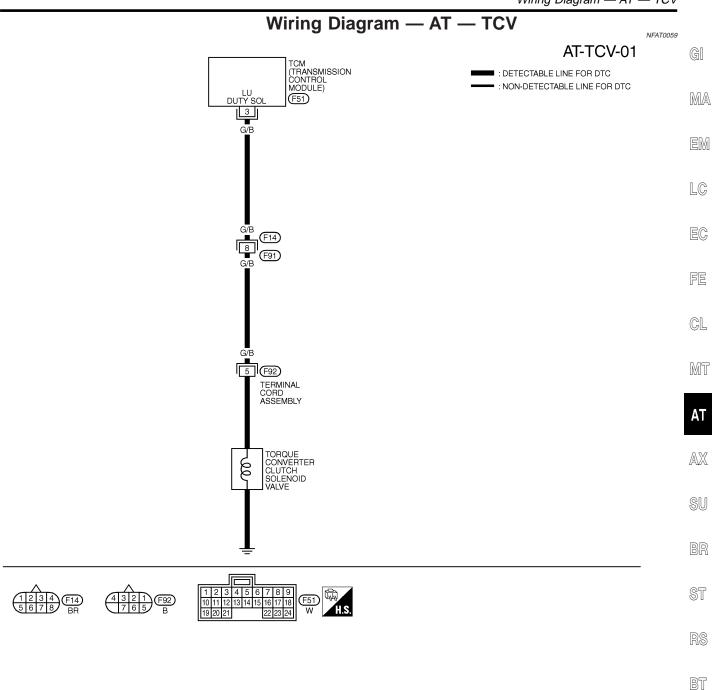
- 1) Turn ignition switch ON.
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0227S02

Wiring Diagram — AT — TCV



MAT812A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

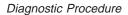
101	OM TENNINGED AND THE ENERGE WHEEL (MEXICONED BETWEEN EXCIT TENNINGED AND 25 ON 40 (TOM CHOONE)					
TE	RMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
	3	G/B	TORQUE CONVERTER	VEHICLE STARTS AND A/T PERFORMS LOCK-UP	8 - 15V	
			CLUTCH SOLENOID	VEHICLE STARTS AND A/T DOES NOT PERFORM LOCK-UP	1V OR LESS	
			VALVE			

HA

SC

EL

SAT718J



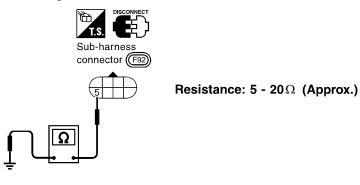


NFAT0060

Diagnostic Procedure

CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 and ground.



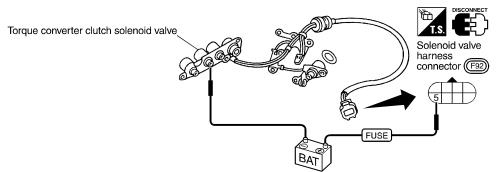
SAT627JB

OF	(0	r N	١G

ОК	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove oil pan. Refer to AT-280.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT037K

· Harness of terminal cord assembly for short or open

OK or NG

OK •	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 5 and TCM harness connector terminal 3. Refer to wiring diagram AT TCV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG •	Repair open circuit or short to ground or short to power in harness or connectors.

Diagnostic Procedure (Cont'd)

4	CHECK DTC		
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-152.		GI
		OK or NG	
OK	•	INSPECTION END	1 m/
NG	•	GO TO 5.	

5	CHECK TCM INSPECTION		I EM
	□ rform TCM input/output sig IG, recheck TCM pin termi	nal inspection. nals for damage or loose connection with harness connector.	LC
		OK or NG	
OK	•	INSPECTION END	EC
NG	•	Repair or replace damaged parts.	1
			FE

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0061S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0061S02

Terminal No.	Wire color	Item	Condition	
4	G/R	Line pressure sole- noid valve	When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
1			When depressing accelerator pedal fully after warming up engine.	0.5V or less
2 W/B Line pressure sole- noid valve (with dropping resistor)	When releasing accelerator pedal after warming up engine.	4 - 14V		
	VV/B	1	When depressing accelerator pedal fully after warming up engine.	0.5V or less
0	0/0	Torque converter	When A/T performs lock-up.	8 - 15V
3	G/B	clutch solenoid valve	When A/T does not perform lock-up.	1V or less

On Board Diagnosis Logic

NFAT022

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

On Board Diagnosis Logic (Cont'd,

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 posi-

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

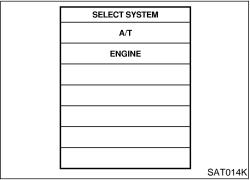
Possible Cause

Check the following items.

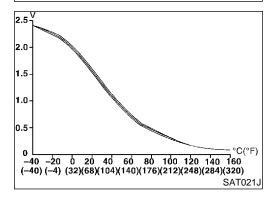
Line pressure solenoid valve

- Torque converter clutch solenoid valve
- Each clutch

Hydraulic control circuit



SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J



Diagnostic Trouble Code (DTC) Confirmation **Procedure**

NFAT0230

CAUTION:

Always drive vehicle at a safe speed.

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

- Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position (O/D ON) TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 70 km/h (43

- Check that "GEAR" shows "4".
- For shift schedule, refer to SDS, AT-382.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC

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NFAT0229

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Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-160. Refer to shift schedule, AT-382.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0230S02

3

G/B

(F91)

(F92)

TERMINAL CORD ASSEMBLY

PRESSURE SOLENOID VALVE TORQUE CONVERTER CLUTCH SOLENOID VALVE

> 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24

PL DUTY SOL (DR)

2

W/B

(F18) (E15) (W/B)

2 1 E16 GY DROPPING RESISTOR (E16)

(F18)

PL DUTY SOL

G/R

Wiring Diagram — AT — TCCSIG

Wiring Diagram — AT — TCCSIG

(F51)

=NFAT0062



MA

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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0.5V OR LESS
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1V OR LESS
			DEPRESSED	
3	G/B	TORQUE CONVERTER	WHEN VEHICLE STARTS AND A/T PERFORMS LOCK-UP	8 - 15V
		CLUTCH SOLENOID	WHEN VEHICLE STARTS AND A/T DOES NOT PERFORM	1V OR LESS
		VALVE	LOCK-UP	

SAT719J



Diagnostic Procedure

	Diagnostic Procedure	NFAT0063
1	CHECK SHIFT UP (D ₃ TO D ₄)	
Durir	ing "Cruise test – Part 1" (AT-74), does A/T shift from D ₃ to D ₄ at the specified speed?	
	□ 3 ▶ □ 4	
	Accelerator pedal	
	Halfway	SAT988H
	Yes or No	
Yes	▶ GO TO 11.	
No	▶ GO TO 2.	

Perform line pressure test. Refer to AT-65.

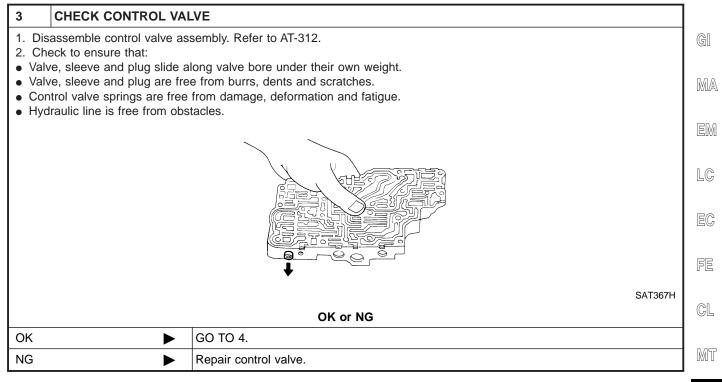
Engine and show	Line pressure kPa (kg/cm², psi)		
Engine speed rpm	D, 2 and 1 positions	R position	
Idle	500 (5.1, 73)	775 (7.9, 112)	
Stall	1,225 (12.5, 178)	1,912 (19.5, 277)	

MTBL0308

OK or NG		
OK • GO TO 3.		
NG ▶	GO TO 6.	



Diagnostic Procedure (Cont'd)



4	CHECK SHIFT UP (D ₃ TO D ₄)		
Does A	Does A/T shift from D ₃ to D ₄ at the specified speed?		
	OK or NG		
OK	OK ▶ GO TO 5.		
NG	NG Check control valve again. Repair or replace control valve assembly.		

5	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-157.				
	OK or NG			
OK	OK INSPECTION END			
NG	NG GO TO 11. Check for proper lock-up.			

BT

SU

BR

ST

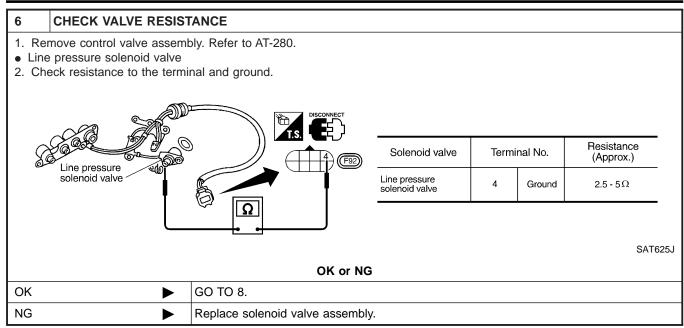
RS

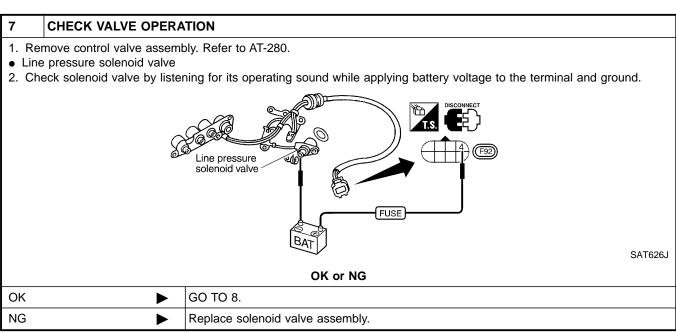
HA

SC

EL







ΑT

AX

SU

BR

ST

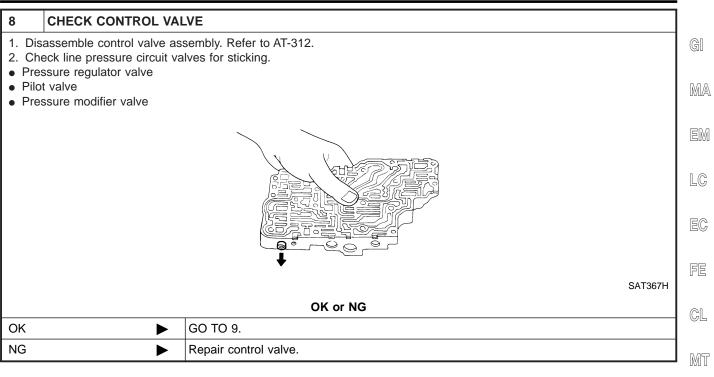
RS

BT

HA

SC

EL



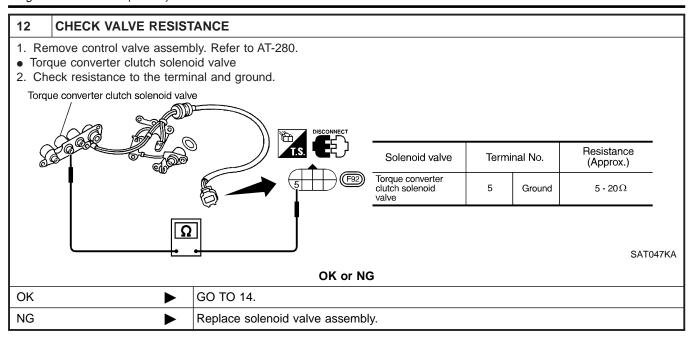
9	CHECK SHIFT UP (D ₃ TO D ₄)		
Does A/T shift from D ₃ to D ₄ at the specified speed?			
	OK or NG		
ОК	OK ▶ GO TO 10.		
NG	NG Check control valve again. Repair or replace control valve assembly.		

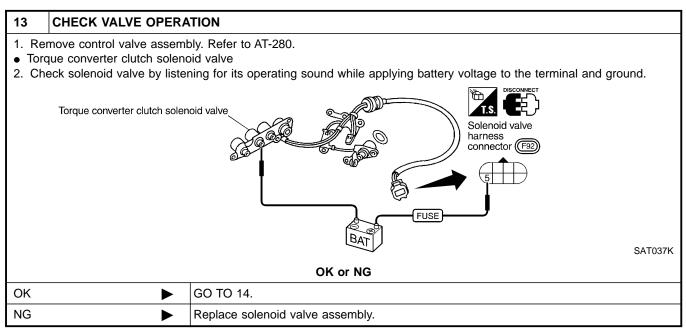
10	0 CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-157.			
OK or NG				
OK	OK INSPECTION END			
NG	NG GO TO 11. Check for proper lock-up.			

11	CHECK LOCK-UP	
Durir	ng "Cruise test – Part 1" (AT-74), does A/T perform lock-up at the specified speed?	
	D4 D4 L/U	
	Accelerator pedal	
	pedal	
	Halfway SAT98	ЭН
	Yes or No	
Yes	Perform "Cruise test – Part 1" again and return to the start point of this test group.	
No	▶ GO TO 12.	











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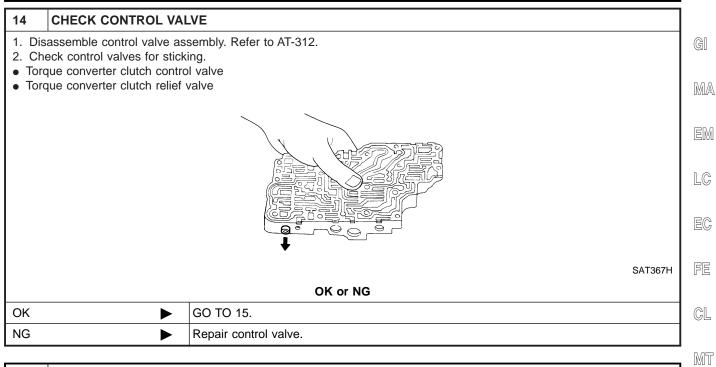
BT

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Diagnostic Procedure (Cont'd)



15	15 CHECK LOCK-UP		
Does A/T perform lock-up at the specified speed?			
Yes or No			
Yes	Yes ► GO TO 16.		
No	>	Check control valve again. Repair or replace control valve assembly.	

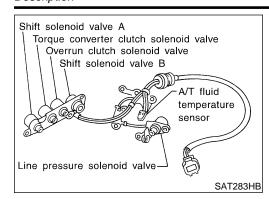
16	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-157.			
OK or NG			
OK	OK INSPECTION END		
NG	NG Perform "Cruise test — Part 1" again and return to the start point of this test group.		

AT-165

DTC P0745 LINE PRESSURE SOLENOID VALVE







Description

from the TCM.

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0064S01

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0064S02

Terminal No.	Wire color	Item	Condition		Judgement standard
1	G/R	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
ı				When depressing accelerator pedal fully after warming up engine.	0.5V or less
	W/B	Line pressure sole- noid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
2				When depressing accelerator pedal fully after warming up engine.	0.5V or less

On Board Diagnosis Logic

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

DTC P0745 LINE PRESSURE SOLENOID VALVE

Possible Cause

Possible Cause

Check the following items.

 Harness or connectors (The solenoid circuit is open or shorted.)

Line pressure solenoid valve



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Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Depress accelerator pedal completely and wait at least 1 second.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0233S02

ALX

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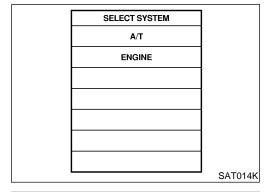
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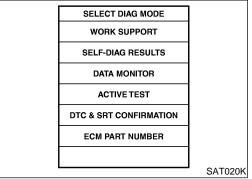
BT

HA

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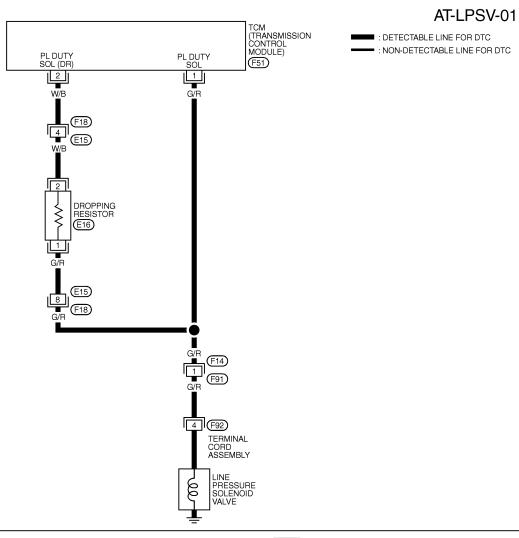






Wiring Diagram — AT — LPSV

NFAT0065

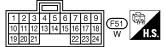












MAT814A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0.5V OR LESS
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1V OR LESS
		·	DEPRESSED	

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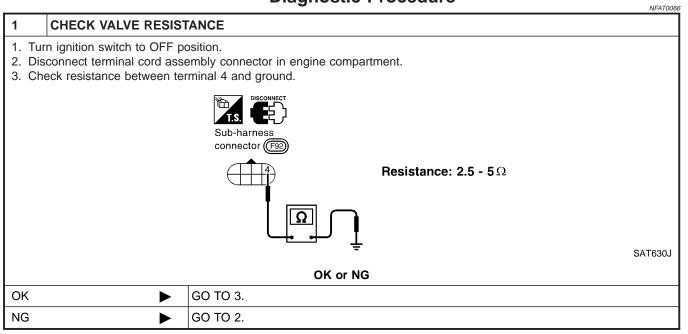
LC

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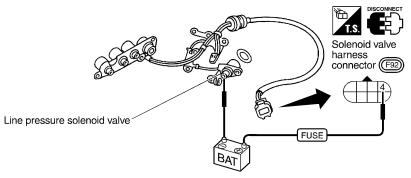
GL







- 1. Remove control valve assembly. Refer to AT-280.
- 2. Check the following items:
- Line pressure solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



• Harness of terminal cord assembly for short or open

OK or NG

OK ► GO TO 3.	
NG ►	Repair or replace damaged parts.

A.T.

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SAT038K

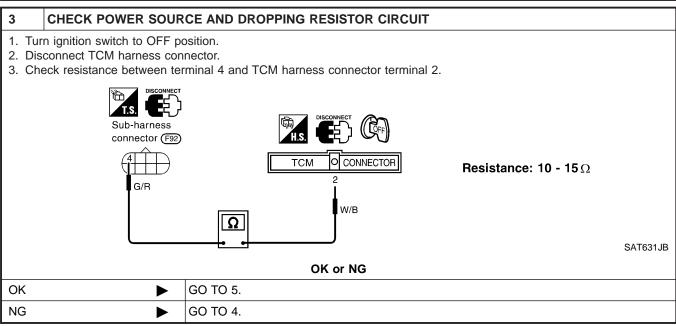
BT

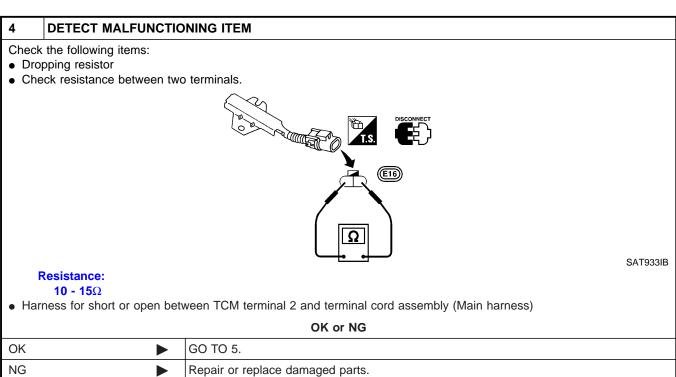
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DTC P0745 LINE PRESSURE SOLENOID VALVE





5	CHECK POWER SOUR	CE CIRCUIT	
2. Che diag Co If C	gram — AT — LPSV. ntinuity should exist.	osition. o-harness connector terminal 4 and TCM harness connector terminal 1. Refer to wiring to ground and short to power.	
	OK or NG		
OK	•	GO TO 6.	
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.	

DTC P0745 LINE PRESSURE SOLENOID VALVE



Diagnostic Procedure (Cont'd)

6	CHECK DTC]
Perf	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-167.		
		OK or NG	
ОК	•	INSPECTION END	
NG	•	GO TO 7.]

			EM
7 CHE	CK TCM INSPECT	ION	
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			LC
	OK or NG		
OK	•	INSPECTION END	EG
NG	•	Repair or replace damaged parts.	
			FE

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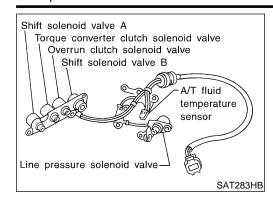
BT

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Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0067S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	R/Y Shift solenoid valve A	Obit calcusid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11			When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	1V or less	

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NFAT0235

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Trouble Code (DTC) Confirmation Procedure

1		
	SELECT SYSTEM]
	A/T	
	ENGINE	
		1
		1
		-
		SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0236

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

LC

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WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

EC

2) Start engine.

3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2$ ("GEAR").

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0236S02

GL MT

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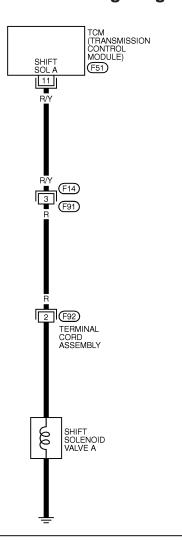
EL



Wiring Diagram — AT — SSV/A

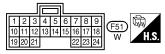
NFAT0068











MAT815A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TOWNTEN	ON TETRIMITATES THAT THE TETRIFIC WEST (METGOTTES BETWEEN EXOTTES INNIVITED THAT ES ON 45 (TOM CHOCKE)		/(VD)	
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	



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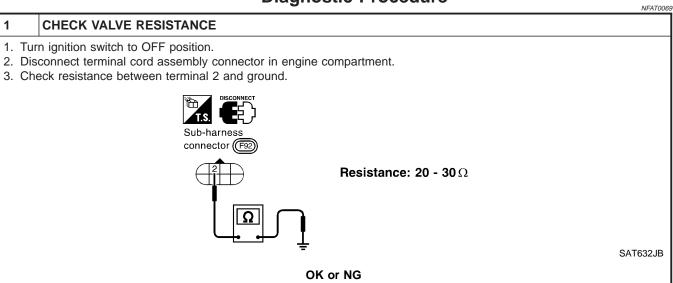
LC

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FE

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2 CHECK VALVE OPERATION

1. Remove control valve assembly. Refer to AT-280.

GO TO 3.

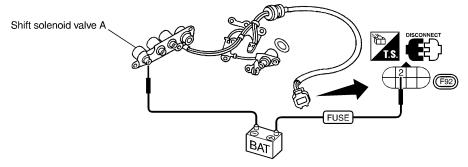
GO TO 2.

- 2. Check the following items:
- Shift solenoid valve A
- Operation check

OK

NG

i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT035K

• Harness of terminal cord assembly for short or open

NG
NG

OK ▶	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 2 and TCM harness connector terminal 11. Refer to wiring diagram AT SSV/A.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

Ok	(or	NG

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

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DTC P0750 SHIFT SOLENOID VALVE A



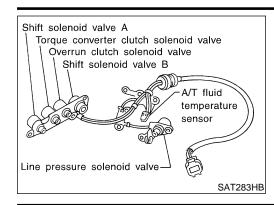
4	4 CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-173.				
	OK or NG			
OK	•	INSPECTION END		
NG	•	GO TO 5.		

5	CHECK TCM INSPECTION				
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG				
OK	OK INSPECTION END				
NG	NG Repair or replace damaged parts.				

DTC P0755 SHIFT SOLENOID VALVE B

Description





Description

Shift solenoid valves A and B are turned ON or OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0070S01

Terminal No.	Wire color	Item	Condition		Judgement standard
		Chiff coloneid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B	Shift solenoid valve B		When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	1V or less

MT

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

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Possible Cause

Check the following items.

Harness or connectors (The solenoid circuit is open or shorted.)

Shift solenoid valve B

EL

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0238

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NFAT0238S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").

WITH GST

NFAT0238S02

Follow the procedure "With CONSULT-II".

DTC P0755 SHIFT SOLENOID VALVE B

SHIFT SOL B

12 LG/B

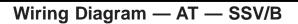
LG/B F14 LG/B

LG/B

TERMINAL CORD ASSEMBLY

> SHIFT SOLENOID VALVE B

Wiring Diagram — AT — SSV/B



TCM (TRANSMISSION CONTROL MODULE) F51 NFAT0071

NFA10071



G[

■ : DETECTABLE LINE FOR DTC
■ : NON-DETECTABLE LINE FOR DTC

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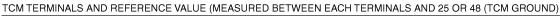
BT

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TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	1V OR LESS
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

SAT722J

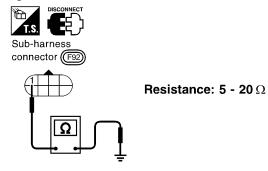


Diagnostic Procedure

NFAT0072

CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 and ground.



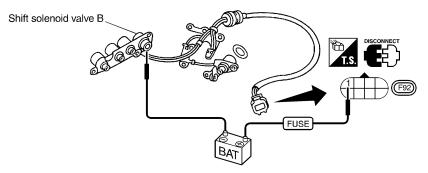
SAT633JC

0	K	or	N	G

OK •	GO TO 3.
NG 🕨	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-280.
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT036K

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 1 and TCM harness connector terminal 12. Refer to wiring diagram AT SSV/B.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK	or	N	G

OK ▶	GO TO 4.
NG ▶	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0755 SHIFT SOLENOID VALVE B



Diagnostic Procedure (Cont'd)

4	CHECK DTC		i	
			Gl	
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-178.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 5.		

5	CHECK TCM INSPECTION				
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
		OK or NG			
OK	K INSPECTION END				
NG	•	Repair or replace damaged parts.	[
			FE		

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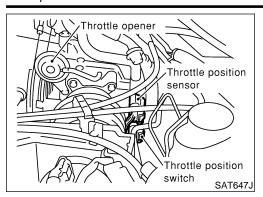
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Description

NFAT0073

- Throttle position sensor The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

NFAT0073S01

Remarks:	Specification	data	are	reference	values.

Monitor item	Condition	Specification	
Throttle position sensor	Fully-closed throttle	Approximately 0.5V	
mode position sensor	Fully-open throttle	Approximately 4V	

TCM TERMINALS AND REFERENCE VALUE

NFAT0073S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition				
16	GY/L	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery volt- age			
16	G1/L	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	1V or less			
17	Р	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage			
17	P	(in throttle position switch)	Con	When releasing accelerator pedal after warming up engine.	1V or less			
32	R	R	Throttle position sensor		Ignition switch ON.	4.5 - 5.5V		
32			K	K	K	IX.	(Power source)	X 2
41	W	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approxi- mately 0.5V Fully-open throttle: Approxi- mately 4V			
42	В	Throttle position sensor (Ground)	_	_	_			



On Board Diagnosis Logic

On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.



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Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Throttle position sensor
- Throttle position switch

NFAT0241

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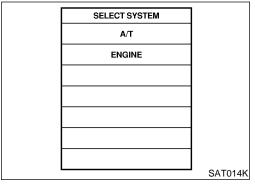
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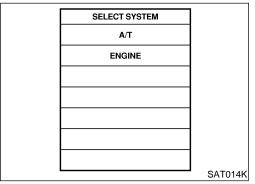
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Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE]
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	1
	1
	SAT971J
	SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0242

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NFAT0242S01

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Apply vacuum to the throttle opener, then check the following.
 Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-49.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-186.

If the check result is OK, go to following step.

- 3) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less

Selector lever: D position (O/D ON)

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-186.

If the check result is OK, go to following step.

5) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

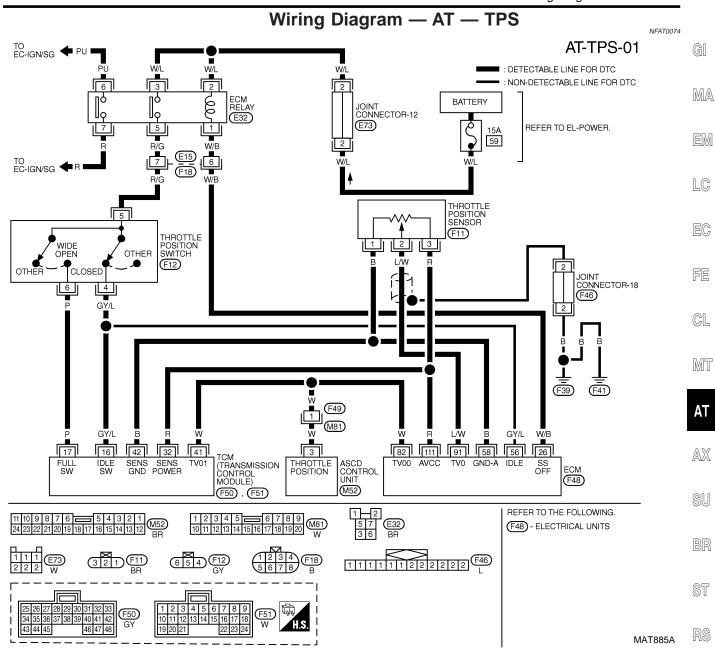
VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

WITH GST

NFAT0242S02

Follow the procedure "With CONSULT-II".





TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
16	GY/L	CLOSED THROTTLE	WHEN IGN ON AND ACCELERATOR PEDAL IS RELEASED	BATTERY VOLTAGE
		POSITION SWITCH	WHEN IGN ON AND ACCELERATOR PEDAL IS DEPRESSED	1V OR LESS
17	Р	WIDE OPEN THROTTLE	WHEN IGN ON AND ACCELERATOR PEDAL IS RELEASED	1V OR LESS
		POSITION SWITCH	WHEN IGN ON AND ACCELERATOR PEDAL IS DEPRESSED	BATTERY VOLTAGE
32	R	THROTTLE POSITION	WHEN IGN ON	4.5 - 5.5V
		SENSOR	WHEN IGN OFF	0.5V OR LESS
		(POWER SORCE)		
				FULLY-CLOSED
			WHEN IGN ON AND ACCELERATOR PEDAL IS DEPRESSED	THROTTLE:
41	w	THROTTLE POSITION	SLOWLY AFTER WARMING UP ENGINE	APPROXIMATELY 0.5V
		SENSOR	(VOLTAGE RISES GRADUALLY IN RESPONSE TO THROTLE	FULLY-OPEN
			POSITION.)	THROTTLE:
				APPROXIMATELY 4V
42	В	THROTTLE POSITION		
		SENSOR (GROUND)	<u> </u>	

SAT723J

BT

HA

SC

EL



Diagnostic Procedure

			Diagnostic i roccaure	NFAT007	
1	CHECK DTC WITH ECM				
Turr	•	l and s	-II "ENGINE". elect "SELF DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II. licator Lamp (MIL)".		
	OK or NG				
OK (w	ith CONSULT-II)	•	GO TO 2.		
OK (w	ithout CONSULT-	•	GO TO 3.		
NG		>	Check throttle position sensor circuit for engine control. Refer to EC-188, "DTC P012 Throttle Position Sensor".	20	

2 CHECK INPUT SIGNAL (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to ON position.

(Do not start engine.)

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "THRTL POS SEN".

Voltage:

Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V

DATA MOI	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

OK or NG

OK	GO TO 4.
NG	Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

GI

MA

LC

EC

FE

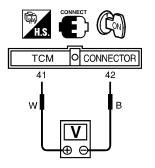
GL

MT

CHECK INPUT SIGNAL (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.



SAT349JA

Voltage:

Fully-closed throttle valve:

Approximately 0.5V

Fully-open throttle valve:

Approximately 4V

(Voltage rises gradually in response to throttle position.)

OK or NG

OK		GO TO 6.
NG	-	Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

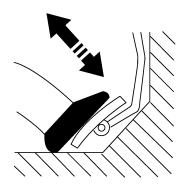
4 CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)

(A) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

Accelerator	Data monitor		
pedal condition	CLOSED THL/SW	W/O THRL/P-SW	
Released	ON	OFF	
Fully depressed	OFF	ON	

MTBL0011



DATA MONITOR		
MONITORING		
POWERSHIFT SW	OFF	
CLOSED THL/SW	OFF	
W/OTHRL/P-SW	OFF	
HOLD SW	OFF	
BRAKE SW	ON	

SAT646J

ΛK	α r	NG

OK	>	GO TO 8.
NG	>	GO TO 5.

ΑT

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RS

BT

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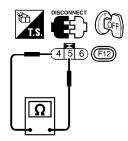


Diagnostic Procedure (Cont'd)

5 DETECT MALFUNCTIONING ITEM

Check the following items:

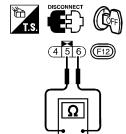
- Throttle position switch.
- a. Closed throttle position switch (idle position)
- i. Check continuity between terminals 4 and 5.



Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

SAT634J

- ii. To adjust closed throttle position switch, refer to EC-113, "Basic Inspection".
- b. Wide open throttle position switch
- i. Check continuity between terminals 5 and 6.



Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

SAT635J

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

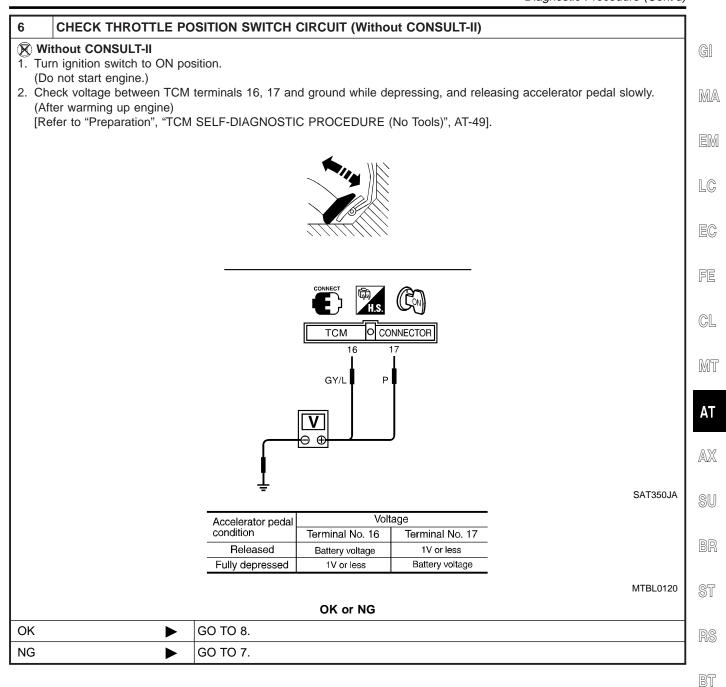
OK or NG

OK •	GO TO 8.
NG ►	Repair or replace damaged parts.

HA

SC

EL



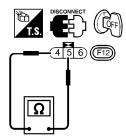


Diagnostic Procedure (Cont'd)

7 DETECT MALFUNCTIONING ITEM

Check the following items:

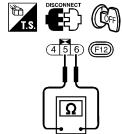
- Throttle position switch.
- a. Closed throttle position switch (idle position)
- i. Check continuity between terminals 4 and 5.



Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

SAT634J

- ii. To adjust closed throttle position switch, refer to EC-113, "Basic Inspection".
- b. Wide open throttle position switch
- i. Check continuity between terminals 5 and 6.



Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

SAT635J

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

OK or NG

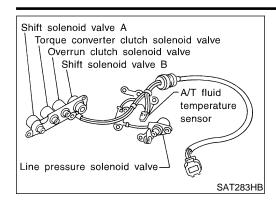
OK •	GO TO 8.
NG ►	Repair or replace damaged parts.

8	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-184.		
	OK or NG		
ОК	>	INSPECTION END	
NG	>	GO TO 9.	

9	CHECK TCM INSPECTION				
	Perform TCM input/output signal inspection.				
2. If N	IG, recheck TCM pin termi	nals for damage or loose connection with harness connector.			
		OK or NG			
OK	OK INSPECTION END				
NG	NG Repair or replace damaged parts.				

Description

NFAT0076S01



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

MA

EM

LC

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement Condition standard FE

Terminal Wire color Item No. Battery volt-When overrun clutch solenoid valve operates. age Overrun clutch 20 BR/Y solenoid valve When overrun clutch solenoid valve does not 1V or less operate.

GL

MT

On Board Diagnosis Logic

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

ΑT

AX

SU

Possible Cause

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

NFAT0244

BT

HA

SC

Diagnostic Trouble Code (DTC) Confirmation Procedure

_		
	SELECT SYSTEM	
	A/T	
	ENGINE	
L		SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
ECM PART NUMBER	
	SAT020K

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0245

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

IEATO245SO

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position (O/D ON).
- Release accelerator pedal completely with D position (O/D OFF).

WITH GST

NFAT0245S02

Follow the procedure "With CONSULT-II".

GI

MA

LC

EC

FE

GL

MT

ΑT

AX

SU

BR

ST

RS

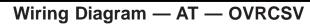
BT

HA

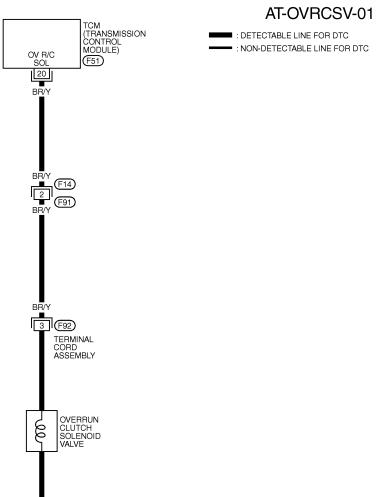
SC

EL

Wiring Diagram — AT — OVRCSV

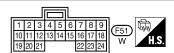


NFAT0077









MAT818A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TOWN TENNING THE THE THE TREE THE TOO THE PER THE THE THE TOWN THE TOWN THE					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
20	BR/Y	OVERRUN CLUTCH	WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V OPERATES	BATTERY VOTAGE	
		SOLENOID VALVE	WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V DOES NOT	1V OR LESS	
			OPERATE		

IDX

SAT724J



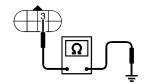
NFAT0078

Diagnostic Procedure

CHECK VLAVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 3 and ground.





Resistance: 20 - 30 Ω

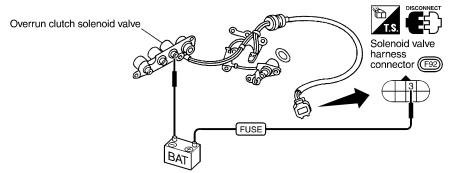
SAT637JB

OK or NG

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-280.
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battey voltage to the terminal and ground.



SAT638J

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 3 and TCM harness connector terminal 20. Refer to wiring diagram AT OVRCVS.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

ľ	OK •	GO TO 4.
I	NG •	Repair open circuit or short to ground or short to power in harness or connectors.



Diagnostic Procedure (Cont'd)

4	CHECK DTC				
Perf	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-192.				
		OK or NG			
OK	DK INSPECTION END				
NG	•	GO TO 5.]		

			EM
5 (CHECK TCM INSPECT	ON	
	orm TCM input/output sig G, recheck TCM pin termi	nal inspection. nals for damage or loose connection with harness connector.	LC
		OK or NG	
ОК	•	INSPECTION END	EC
NG	•	Repair or replace damaged parts.	1
			FE

CL

MT

AT

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SU

BR

ST

RS

BT

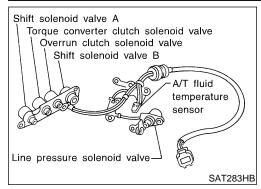
HA

SC

EL

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

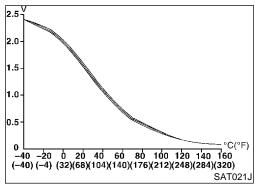
Description



Description

NFAT0079

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0079S01

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0079S02

Terminal No.	Wire color	Item	Condition		Judgement standard
10	R/Y	Power source	(CON)	When turning ignition switch to ON.	Battery voltage
			ر آ	When turning ignition switch to OFF.	1V or less
19	R/Y	Power source		Same as No. 10	
28	Y/R	Power source (Memory back-up)	(Con)	When turning ignition switch to OFF.	Battery voltage
20	1/10		(Memory back-up)	an	When turning ignition switch to ON.
42	В	Throttle position sensor (Ground)	_	_	_
47	G	A/T fluid tempera-	(Con)	When ATF temperature is 20°C (68°F).	Approximately 1.5V
41	G	ture sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V

On Board Diagnosis Logic

On Board Diagnosis Logic

Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

MA

EM

LC

Possible Cause

Check the following items.

NFAT0247

Harness or connectors

(The sensor circuit is open or shorted.)

FE

A/T fluid temperature sensor

GL

MT

SELECT SYSTEM **ENGINE** SAT014K

Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

AX

ΑT

WITH CONSULT-II

1) Start engine.

Select "DATA MONITOR" mode for "A/T" with CONSULT-II.

SU

Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).

ST

WITHOUT CONSULT-II

Start engine.

NFAT0248S02

NFAT0248S01

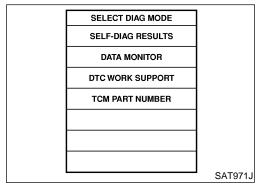
Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 RS MPH).

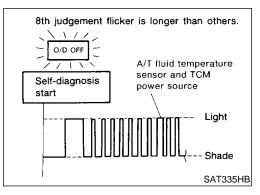
Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-49.

HA

BT

SC





DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Wiring Diagram — AT — BA/FTS

Wiring Diagram — AT — BA/FTS NFAT0080 AT-BA/FTS-01 IGNITION SWITCH ON OR START BATTERY : DETECTABLE LINE FOR DTC FUSE BLOCK (J/B) (M17), - : NON-DETECTABLE LINE FOR DTC A/T FLUID TEMPERATURE SENSOR REFER TO EL-POWER. 10A 11 10A 12 (M19) TERMINAL CORD ASSEMBLY 7 (F92) (F45) 19 42 58 47 10 FLUID TEMP SENS SENS GND TCM (TRANSMISSION CONTROL MODULE) ECM F48 (F50), (F51) REFER TO THE FOLLOWING. M17 - FUSE BLOCK -JUNCTION BOX (J/B) M19 - FUSE BLOCK -JUNCTION BOX (J/B) F48 - ELECTRICAL UNITS

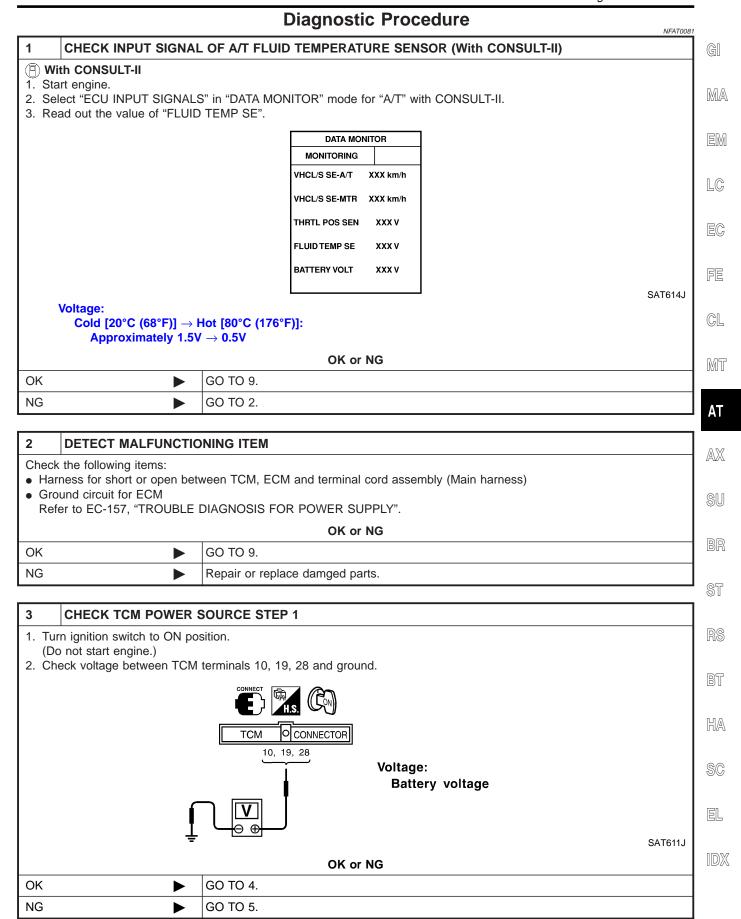
MAT819A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

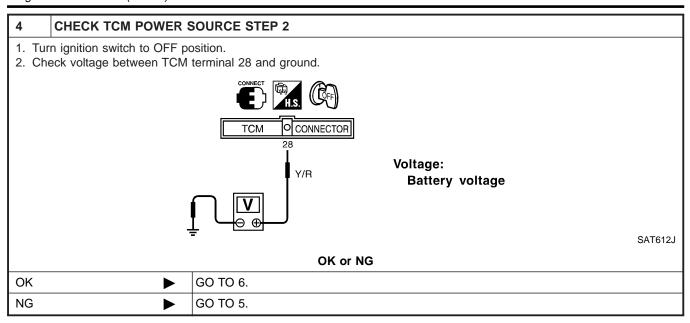
I CIVI I EI IIVIII	CM TET INMITALS AND THE ENERGE VALUE (MEASONED BETWEEN EACH TET INMITALS AND 23 ON 40 (TOM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)		
10	R/Y	POWER SORCE	WHEN IGN ON	BATTERY VOLTAGE		
			WHEN IGN OFF	1V OR LESS		
19	R/Y	POWER SORCE	SAME AS NO. 10			
28	Y/R	POWER SORCE	WHEN IGN ON	BATTERY VOLTAGE		
		(MEMORY BACK-UP)	WHEN IGN OFF	BATTERY VOLTAGE		
42	В	THROTTLE POSITION				
		SENSOR (GROUND)	_			
47	G	A/T FLUID	WHEN IGN ON AND ATF TEMPERATURE IS 20°C (68°F)	APPROXIMATELY 1.5V		
		TEMPERATURE SENSOR	WHEN IGN ON AND ATF TEMPERATURE IS 80°C (176°F)	APPROXIMATELY 0.5V		

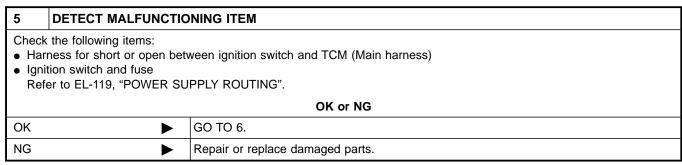
SAT725J

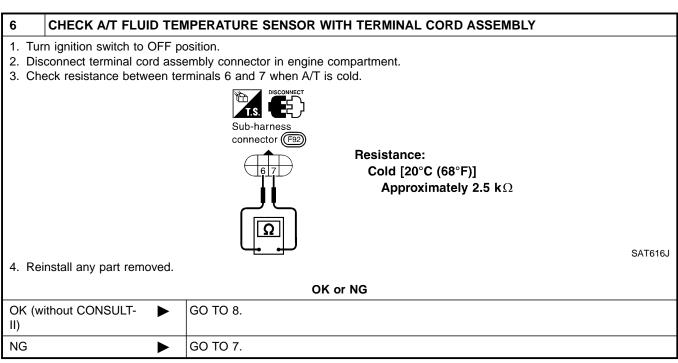
Diagnostic Procedure



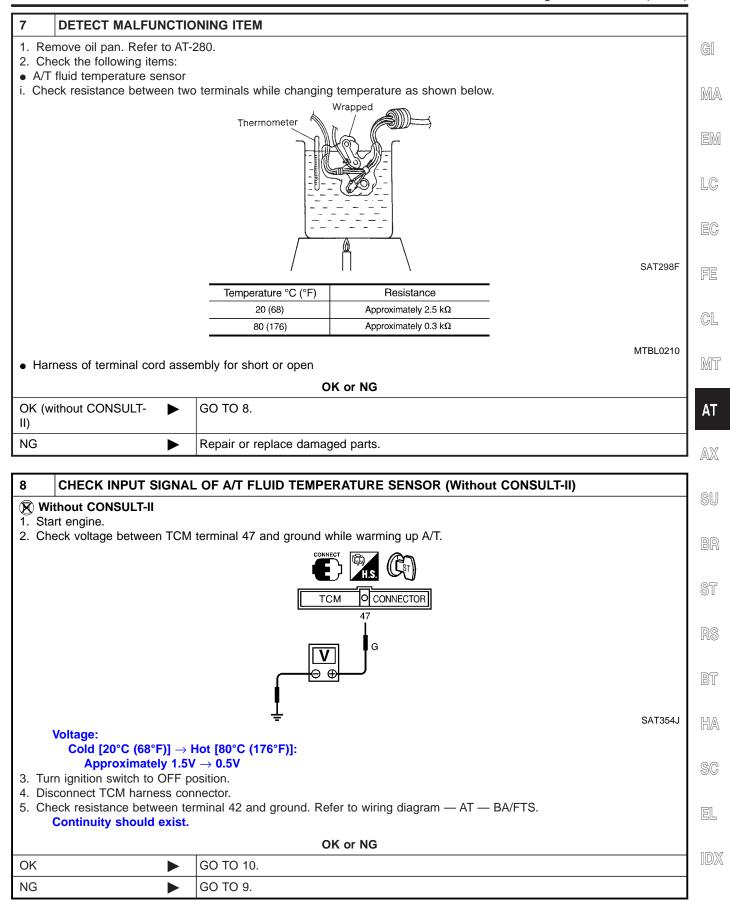
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM-POWER SOURCE)







DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)



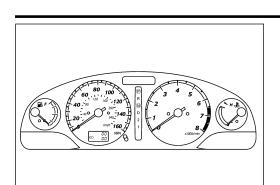
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

9	DETECT MALFUNCTIONING ITEM				
HaGr	Check the following items: • Harness for short or open between TCM, ECM and terminal cord assembly (Main harness) • Ground circuit for ECM Refer to EC-157, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".				
	OK or NG				
OK	OK ▶ GO TO 10.				
NG	•	Repair or replace damaged parts.			

10	0 CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-197.			
	OK or NG			
ОК	OK INSPECTION END			
NG	>	GO TO 11.		

11	1 CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

Description



Description

The vehicle speed sensor-MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

MA

EM

LC

FE

GL

MT

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

SAT639J

NFAT0082S01

Terminal No.	Wire color	Item		Condition	Judgement standard
40	PU/R	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
42	В	Throttle position sensor (Ground)	_	_	_

ΑT

SU

On Board Diagnosis Logic

ST Diagnostic trouble code VHCL SPEED SEN-MTR with CONSULT-II

or 2nd judgement flicker without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

BT

HA

SC

Possible Cause

Check the following items.

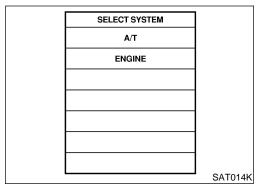
Harness or connectors (The sensor circuit is open or shorted.)

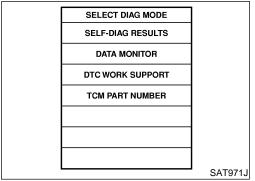
Vehicle speed sensor

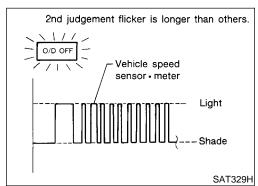
NFAT0250

EL

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0251

- Always drive vehicle at a safe speed.
- If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NFAT0251S01

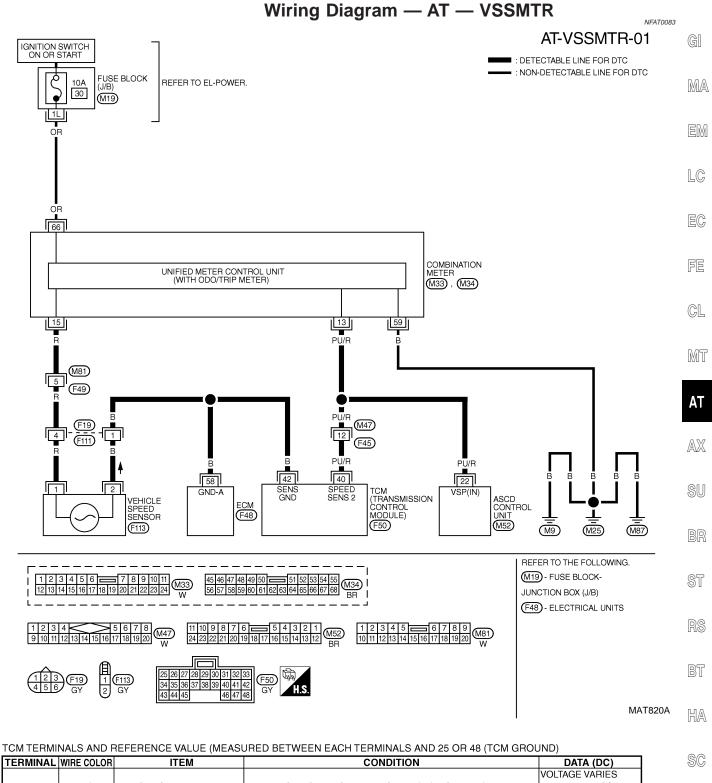
- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

WITHOUT CONSULT-II

NFAT0251S02

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-49.

Wiring Diagram — AT — VSSMTR



40

BETWEEN LESS PU/R VEHICLE SPEED WHEN MOVING VEHICLE AT 2 TO 3 KM/H (1 TO 2 MPH) SENSOR FOR 1 M (3 FT) THAN 1V AND MORE THAN 4.5 V

[DX

EL

SAT726J



Diagnostic Procedure

NFAT0084

1 CHECK INPUT SIGNAL

(P) With CONSULT-II

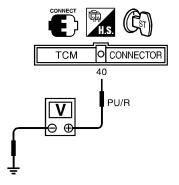
- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

DATA MOI	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



SAT356JA

Voltage:

Voltage varies between less than 1V and more than 4.5V.

OK or NG

OK •	GO TO 3.
NG •	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to EL-105, "METERS AND GAUGES".
- Harness for short or open between TCM and vehicle speed sensor (Main harness)

OK or NG

OK •	GO TO 3.
NG •	Repair or replace damaged parts.



Diagnostic Procedure (Cont'd)

3	CHECK DTC]		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-204.					
		OK or NG			
OK	OK INSPECTION END				
NG	>	GO TO 4.			

			EM		
4	4 CHECK TCM INSPECTION				
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				
	OK or NG				
OK	OK INSPECTION END				
NG	•	Repair or replace damaged parts.			

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DTC A/T COMM LINE



Description

The ECM and TCM provide mutual communication in relation to engine output control signal (ignition timing retard signal) during rapid standing starts/acceleration. With this consistent real-time control, the shifting feel is substantially improved.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0252S01

Terminal No.	Wire color	Item	Condition	Judgement standard
33	Y/B	LAN	_	_

^{*:} This terminal is connected to the ECM.

On Board Diagnosis Logic

Diagnostic trouble code A/T COMM LINE with CONSULT-II or 11th judgement flicker without CONSULT-II is detected when the ECM-A/T communication line is open or shorted.

Possible Cause

NFAT0254

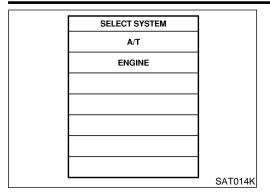
Check harness or connector.

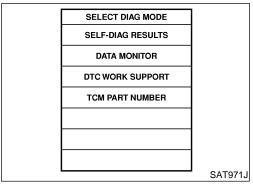
DTC A/T COMM LINE

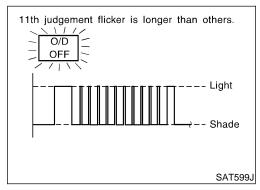
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Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

NFAT0255 ©

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

NFAT0255S01

- 1) Turn ignition switch "ON".
-) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Wait at least 6 seconds or start engine and wait for at least 6 seconds.

WITHOUT CONSULT-II

LC NFAT0255S02

- 1) Turn ignition switch "ON".
- 2) Wait at least 6 seconds or start engine and wait at least 6 seconds.
- 3) Perform self-diagnosis.

 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-49.

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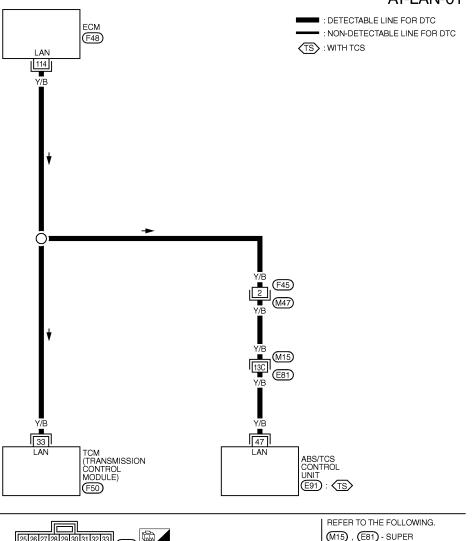
EL

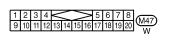


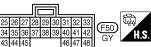
Wiring Diagram — AT — LAN

NFAT0256

AT-LAN-01







REFER TO THE FOLLOWING.
(M15), (E81) - SUPER
MULTIPLE JUNCTION (SMJ)
(E91) - ELECTRICAL UNITS
(F48) - ELECTRICAL UNITS

MAT821A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

_				•	
	TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
	33	Y/B	LAN	_	



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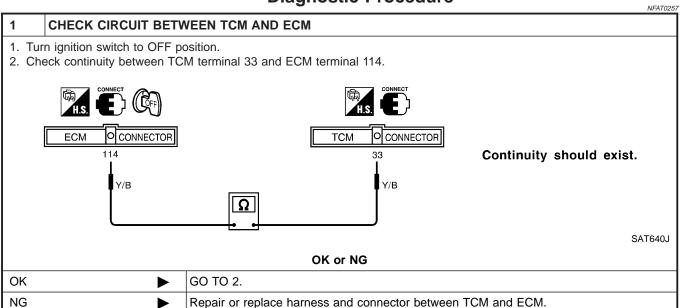
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2	CHECK DTC WITH ECM STEP 1			
Perfor	Perform self-diagnosis for engine control. Refer to EC-87, "Malfunction Indicator Lamp (MIL)".			
	OK or NG			
OK	OK ▶ GO TO 4.			
NG	>	GO TO 3.		

3	CHECK DTC WITH EC	A STEP 2		
	ECM. Refer to EC-517 and an audication Line".	d EC-691, "DTC P0600 A/T Communication Line" and "DTC P1605 A/T Diagnosis		
OK or NG				
OK	>	GO TO 4.		
NG	>	Repair or replace damaged parts.		

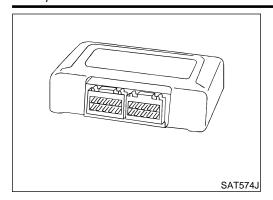
4	4 CHECK DTC		
Perfor	m Diagnostic Trouble Code	e (DTC) confirmation procedure, AT-209.	
		OK or NG	BT
ОК	>	INSPECTION END	1
NG	>	GO TO 5.	HA

5 CHECK TCM INSPECTION			
If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			
OK or NG			
>	INSPECTION END		
NG Repair or replace damaged parts.			
	recheck TCM pin terminal		

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)







Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

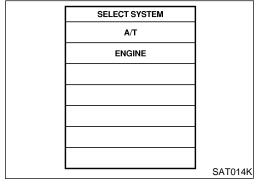
On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

NFAT0269

Check TCM.



SELECT DIAG MODE **SELF-DIAG RESULTS** DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

Diagnostic Procedure

NFATO: NFATO					
1	INSPECTION START		Gi		
1. Tur 2. Tou 3. Per	ich "ERASE". form "Diagnostic Trouble	select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Code (DTC) Confirmation Procedure", AT-212. M)" or "CONTROL UNIT (ROM)" displayed again?			
	Yes or No				
Yes	>	Replace TCM.	n /		
No	>	INSPECTION END			

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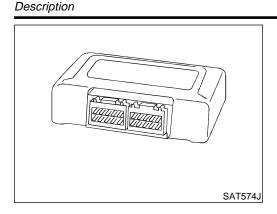
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DTC CONTROL UNIT (EEP ROM)





Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (EEP ROM) with CON-SULT-II is detected when TCM memory (EEP ROM) is malfunctioning.

Possible Cause

NFAT0270

Check TCM.

SELECT SYSTEM A/T **ENGINE** SAT014K

SELECT DIAG MODE **SELF-DIAG RESULTS** DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

WITH CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DTC CONTROL UNIT (EEP ROM)

• •

Diagnostic Procedure

	Diaç	nostic Procedure	=NFAT0200
1 CHECK	DTC		
2. Move selecto	witch "ON" and select "SELF DIAGNO lever to "R" position. erator pedal (Full throttle position).	OSIS" mode for A/T with CONSULT-II.	N
•	witch to "OFF" position for 10 second nostic Trouble Code (DTC) Confirmat		
	Is the "CONT UNI"	Γ (EEP ROM)" displayed again?	
Yes	Replace TCM.		
No	► INSPECTION END		

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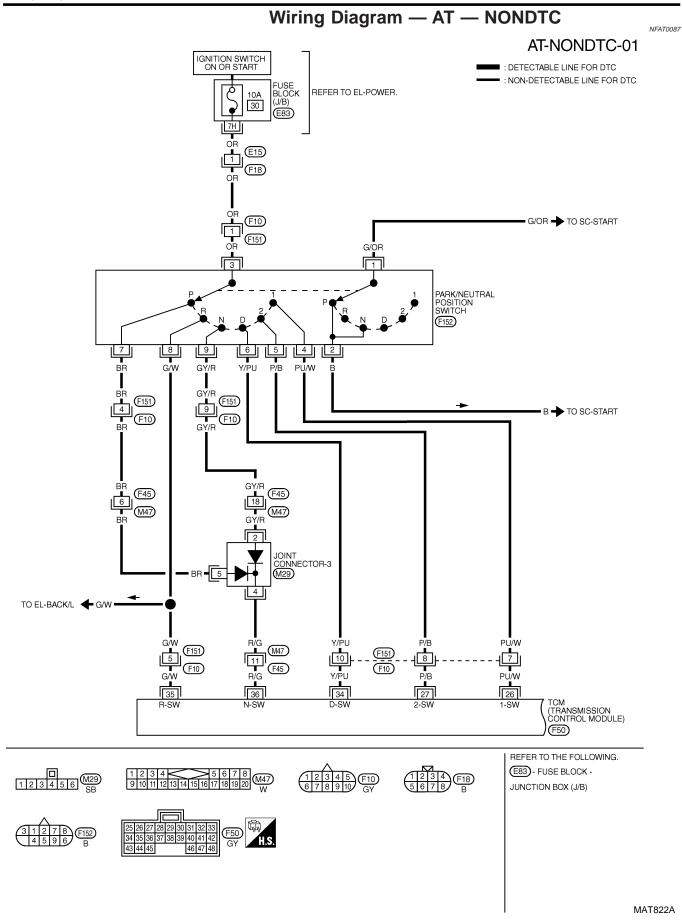
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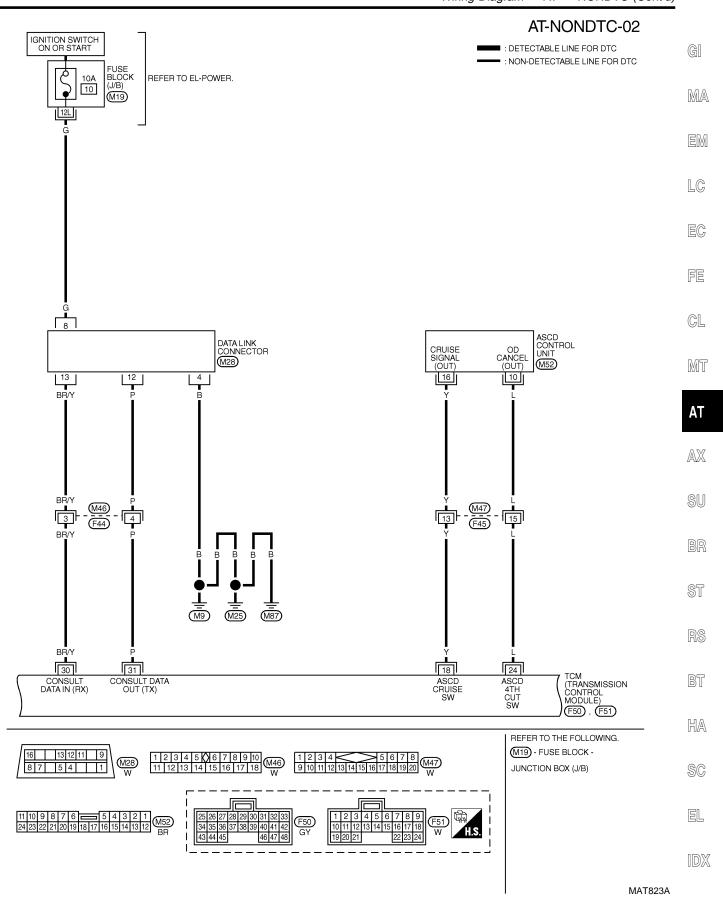
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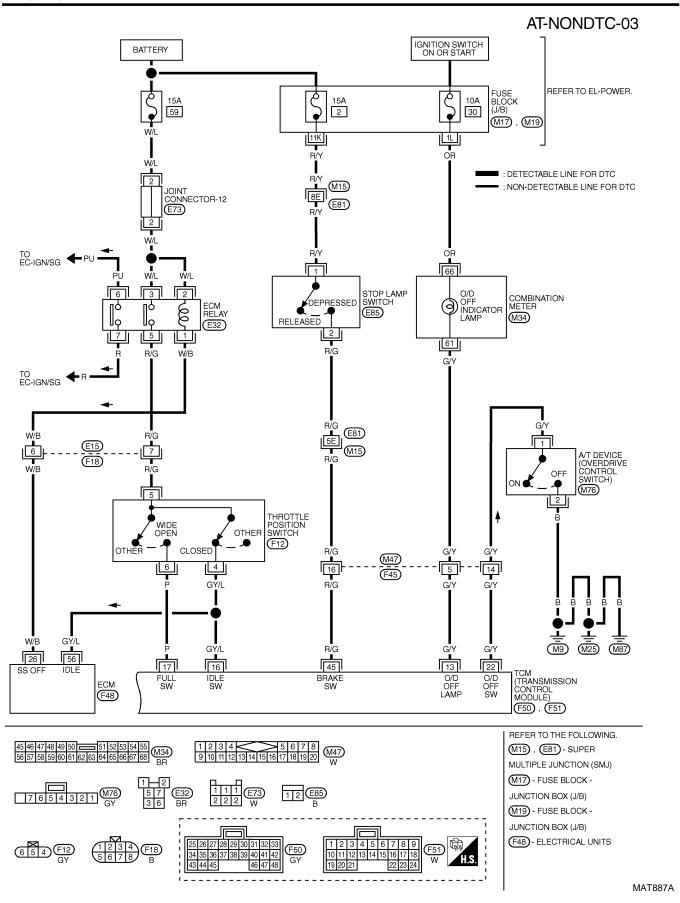




Wiring Diagram — AT — NONDTC (Cont'd)







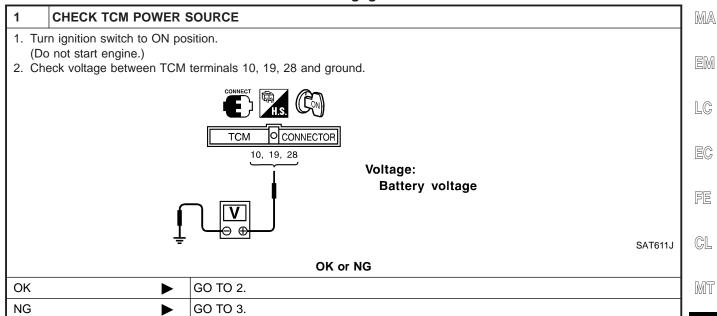
SC

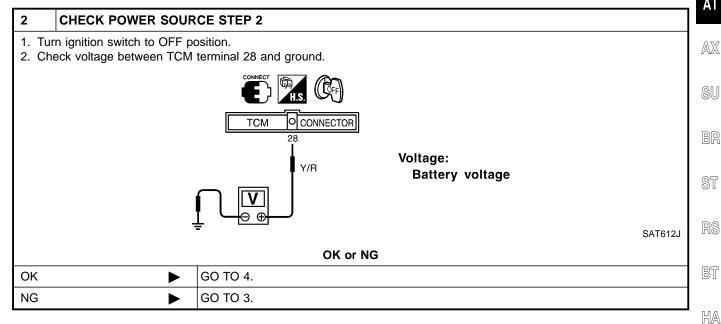
1. O/D OFF Indicator Lamp Does Not Come On

1. O/D OFF Indicator Lamp Does Not Come On NEATOOSE

SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

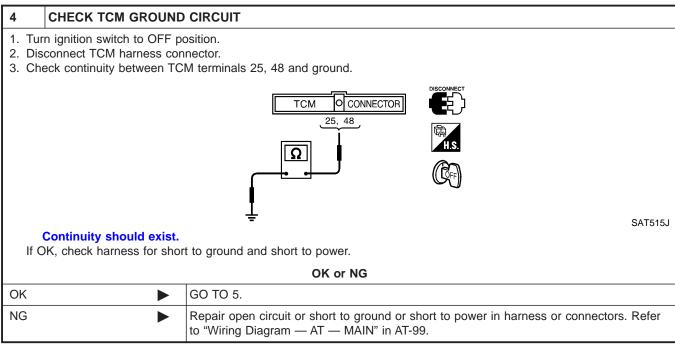


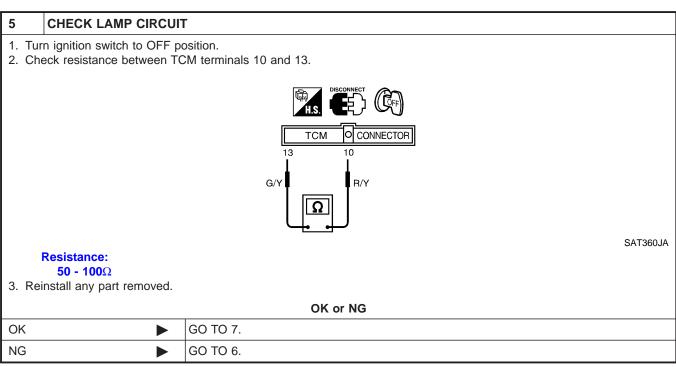


3	DETECT MALFUNCTIONING ITEM		
• Ha	Check the following items: Harness for short or open between ignition switch and TCM (Main harness) Refer to "Wiring Diagram — AT — MAIN" in AT-99. Ignition switch and fuse Refer to EL-9, "POWER SUPPLY ROUTING".		
	OK or NG		
OK	OK ▶ GO TO 4.		
NG	NG Repair or replace damaged parts.		



1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)





6	DETECT MALFUNCTIONING ITEM		
HaRe	 Check the following items: Harness and fuse for short or open between ignition switch and O/D OFF indicator lamp (Main harness) Refer to EL-9, "POWER SUPPLY ROUTING". Harness for short or open between O/D OFF indicator lamp and TCM 		
	OK or NG		
OK	OK ▶ GO TO 7.		
NG	•	Repair or replace damaged parts.	



1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)

7	CHECK SYMPTOM		
Che	eck again.		G
		OK or NG	
OK	•	INSPECTION END	\mathbb{N}
NG	•	GO TO 8.	

8	CHECK TCM INSPECTI	ON	
	rform TCM input/output sign NG, recheck TCM pin termin	nal inspection. nals for damage or loose connection with harness connector.	LG
		OK or NG	
OK	•	INSPECTION END	EC
NG	•	Repair or replace damaged parts.]

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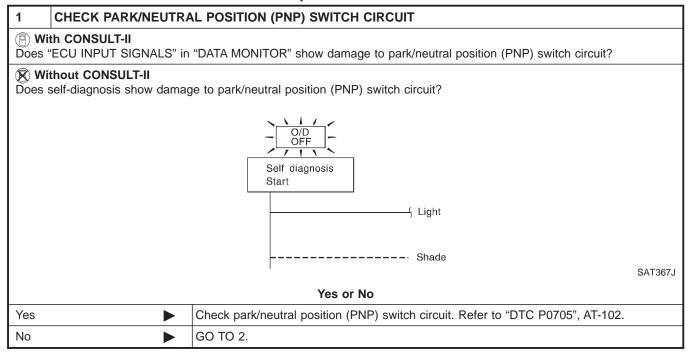
2. Engine Cannot Be Started In P and N Position

2. Engine Cannot Be Started In P and N Position

SYMPTOM:

=NFAT0089

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.



2	CHECK PARK/NEUTRAL POSITION (PNP) SWITCH		
Check	Check for short or open of park/neutral position (PNP) switch harness connector terminals 1 and 2. Refer to AT-105.		
	OK or NG		
OK	OK ▶ GO TO 3.		
NG	NG Repair or replace park/neutral position (PNP) switch.		

3	CHECK STARTING SYSTEM		
Check	Check starting system. Refer to EL-7, "System Description".		
		OK or NG	
OK	OK INSPECTION END		
NG	IG Repair or replace damaged parts.		



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3. In P Position, Vehicle Moves Forward or Backward When Pushed

3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in P position.

1	CHECK PARKING COM	IPONENTS]
Chec	k parking components. Refe	er to "Overhaul" and "Assembly", AT-286, 362.	
			LG
			EG
		Idler gear Parking pawl	
		SAT282F	CL
		OK or NG	
OK	•	INSPECTION END	MT
NG	•	Repair or replace damaged parts.	1

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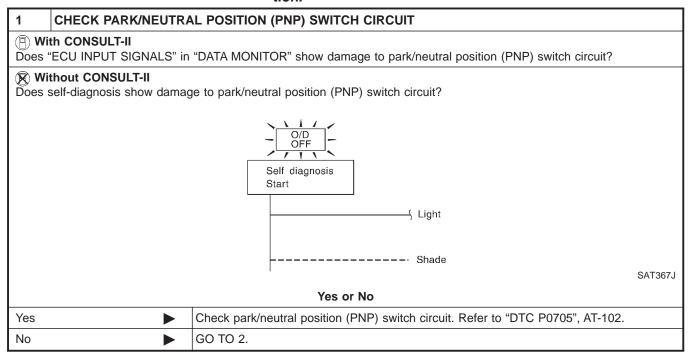


4. In N Position, Vehicle Moves

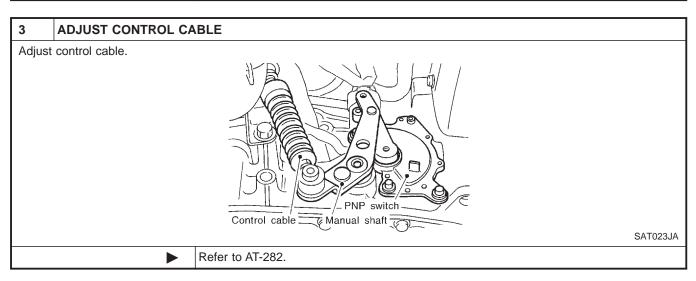
SYMPTOM:

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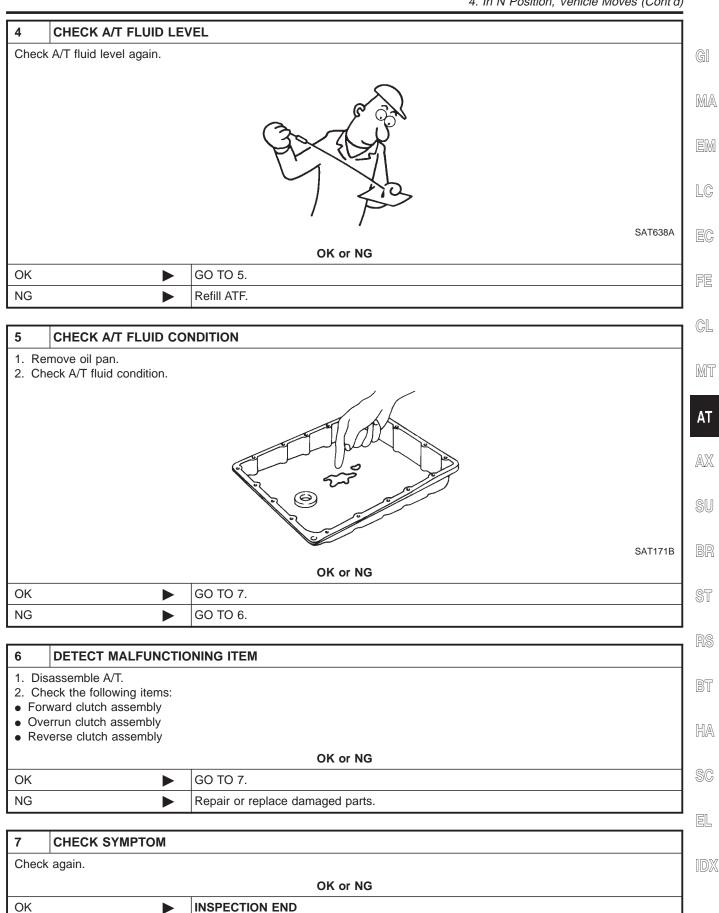
Vehicle moves forward or backward when selecting N position.



2	CHECK CONTROL LINKAGE			
Check	Check control cable. Refer to AT-282.			
		OK or NG		
OK	OK ▶ GO TO 4.			
NG	•	GO TO 3.		



4. In N Position, Vehicle Moves (Cont'd)



GO TO 8.

NG





4. In N Position, Vehicle Moves (Cont'd)

8	CHECK TCM INSPECTION		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

5. Large Shock. $N \rightarrow R$ Position

5. Large Shock. $N \rightarrow R$ Position

SYMPTOM:

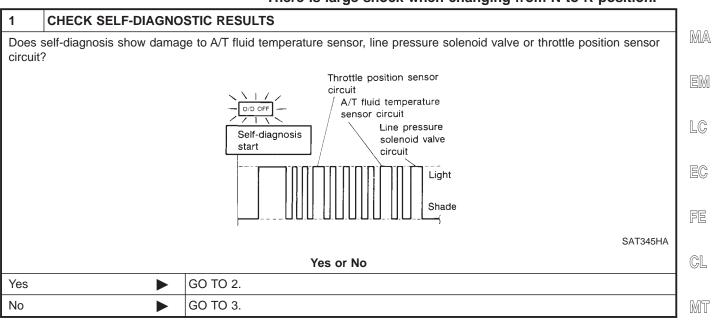
There is large shock when changing from N to R position.



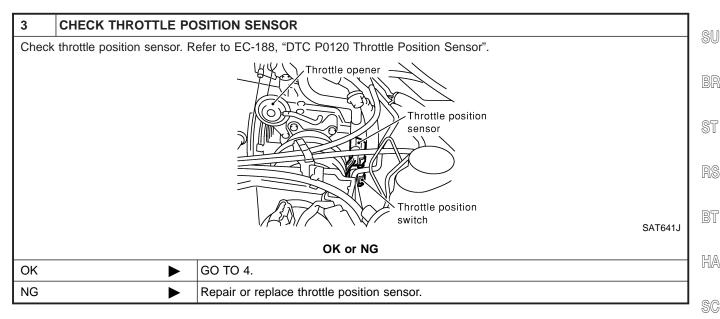
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=NFAT0092



2	CHECK DAMAGED CIRCUIT	
Check	Check damaged circuit.	
	Refer to "DTC P0710, P0745 or P1705", AT-108, 166 or 182.	



AT-227



5. Large Shock. $N \rightarrow R$ Position (Cont'd)

5	DETECT MALFUNCTIO	NING ITEM		
2. Che • Valv	 Remove control valve assembly. Refer to AT-280. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 			
	OK or NG			
OK	OK			
NG	NG Repair or replace damaged parts.			

6	CHECK SYMPTOM		
Chec	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	•	GO TO 7.	

7	CHECK TCM INSPECTI	ION	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	NG Repair or replace damaged parts.		

6. Vehicle Does Not Creep Backward In R Position

6. Vehicle Does Not Creep Backward In R **Position**

SYMPTOM:

Vehicle does not creep backward when selecting R position.



2	CHECK STALL RE	EVOLUTION	AT
Check	stall revolution with	selector lever in 1 and R positions.	
			AX
			SU
			BF
			SAT493G
		OK or NG	
OK		▶ GO TO 5.	IUG
OK			
		▶ GO TO 3.	BI

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6. Vehicle Does Not Creep Backward In R Position (Cont'd)

3 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-280.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

OK or NG

OK •	GO TO 5.
NG •	Repair or replace damaged parts.

4 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-280.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK •	GO TO 5.
NG ►	Repair or replace damaged parts.

5 CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to "LINE PRESSURE TEST", AT-65.



SAT494G

OK or NG

OK ►	GO TO 7.
NG ►	GO TO 6.



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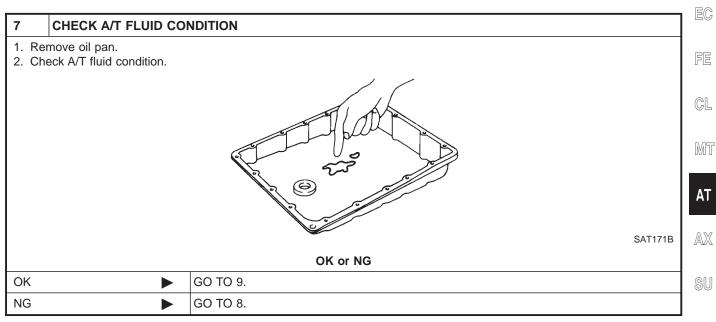
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6. Vehicle Does Not Creep Backward In R Position (Cont'd)

6	DETECT MALFUNC	IONING ITEM	
 Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-280. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve Disassemble A/T. Check the following item: Oil pump assembly 			
	OK or NG		
OK	•	GO TO 7.	
NG	•	Repair or replace damaged parts.	



8 DETECT	MALFUNCTIO	NING ITEM	B
Remove cont Check the fol	rol valve assemb	bly. Refer to "ON-VEHICLE SERVICE", AT-280. (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)	
Line pressureDisassembleCheck the fol	solenoid valve A/T.	(R
Oil pump asseTorque conveiReverse clutch	ter		B
High clutch asLow & reverseLow one-way	brake assembl	y	
		OK or NG	S
OK	•	GO TO 9.	
NG	•	Repair or replace damaged parts.	





6. Vehicle Does Not Creep Backward In R Position (Cont'd)

9	CHECK SYMPTOM				
Chec	Check again.				
	OK or NG				
OK	•	INSPECTION END			

10	CHECK TCM INSPECTI	ON			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				
	OK or NG				
OK	OK INSPECTION END				

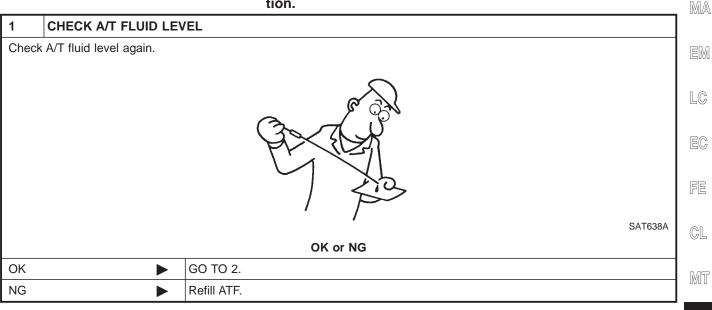
7. Vehicle Does Not Creep Forward in D, 2 or 1 Position

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7. Vehicle Does Not Creep Forward in D, 2 or 1 Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2 or 1 position.



2	CHECK STALL REVOL	UTION		AT
Che	ck stall revolution with selec	tor lever in D position. Refer to "STALL TEST", AT-61.		AX
				SU
				BR
				ST
			SAT493G	
		OK or NG		RS
OK	•	GO TO 4.		
NG	•	GO TO 3.		BT

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7. Vehicle Does Not Creep Forward in D, 2 or 1 Position (Cont'd)

3 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-280.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

OK or NG

OK •	GO TO 4.
NG •	Repair or replace damaged parts.

4 CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-65.



SAT494G

OK or NG

OK		GO TO 6.
NG	•	GO TO 5.

5 DETECT MALFUNCTIONING ITEM

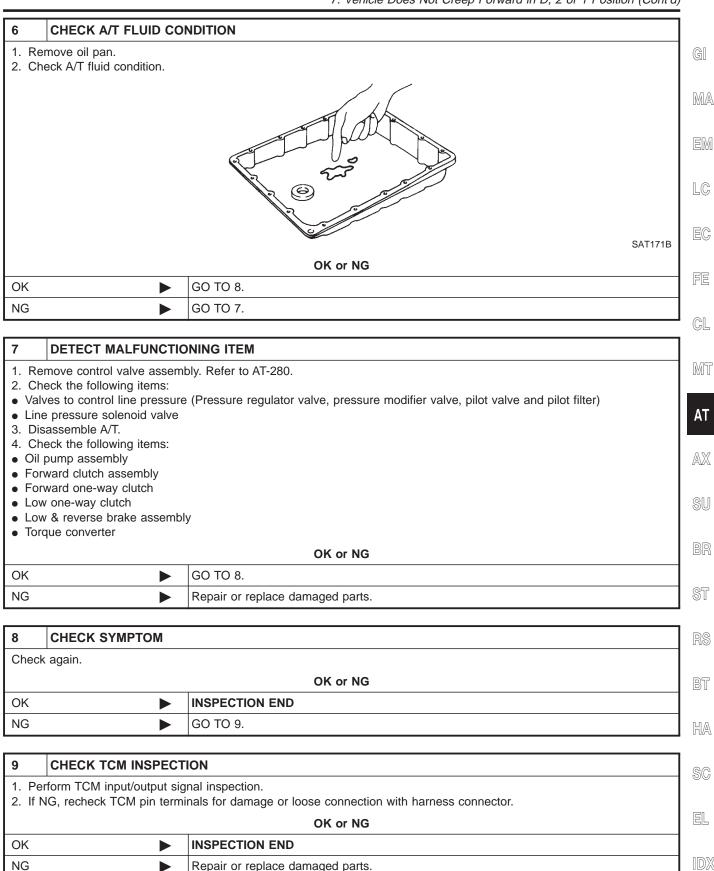
- 1. Remove control valve assembly. Refer to AT-280.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

OK or NG

OK •	GO TO 6.
NG ►	Repair or replace damaged parts.



7. Vehicle Does Not Creep Forward in D, 2 or 1 Position (Cont'd)





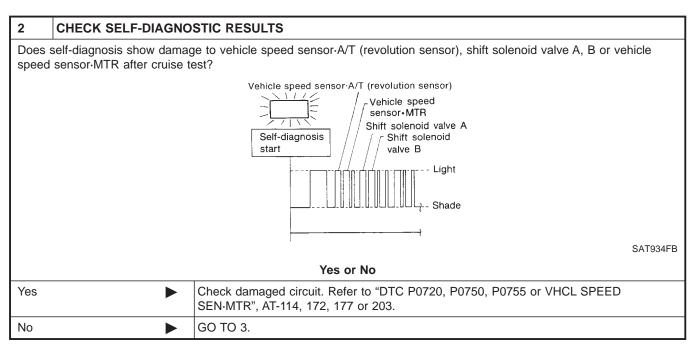
8. Vehicle Cannot Be Started From D₁

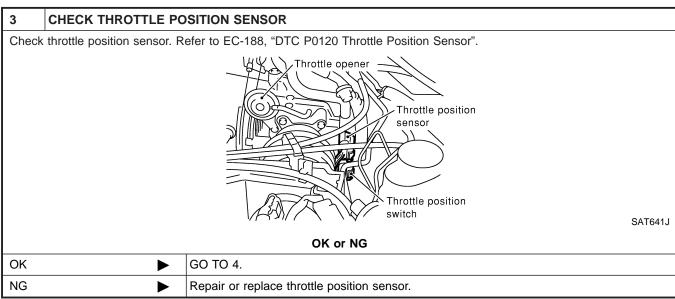
8. Vehicle Cannot Be Started From D₁ SYMPTOM:

=NFAT0095

Vehicle cannot be started from D_1 on Cruise test — Part 1.

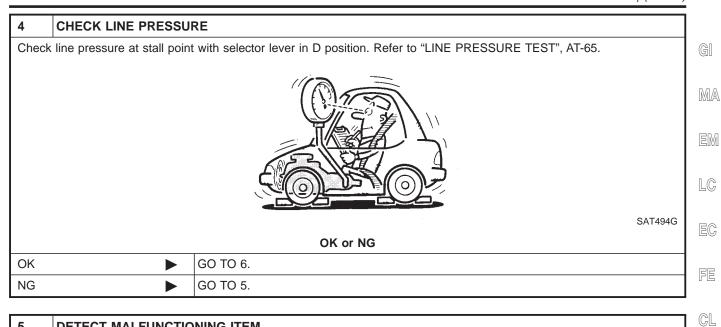
1	CHECK SYMPTOM		
Is "6. Vehicle Does Not Creep Backward In R Position" OK?			
Yes or No			
Yes	Yes ▶ GO TO 2.		
No	•	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-229.	







8. Vehicle Cannot Be Started From D₁ (Cont'd)



5	DETECT MALFUNCTIO	NING ITEM	
1. Rei	Remove control valve assembly. Refer to AT-280.		
2. Che	eck the following items:		
	t valve A		
	t valve B		
	t solenoid valve A		
	t solenoid valve B		
Pilo Pilo	t valve		
	3. Disassemble A/T. 4. Check the following items:		
	Forward clutch assembly		
	Forward one-way clutch		
	Low one-way clutch		
	High clutch assembly		
	Torque converter		
• Oil	pump assembly		
	OK or NG		
OK	>	GO TO 8.	
NG	•	Repair or replace damaged parts.	

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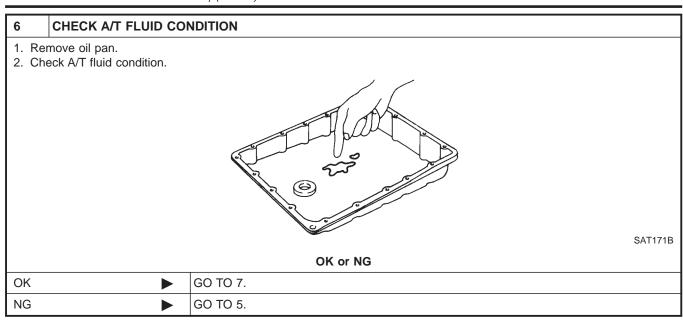
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8. Vehicle Cannot Be Started From D₁ (Cont'd)

NG



7	DETECT MALFUNCTIO	IING ITEM		
1. Rei	Remove control valve assembly. Refer to AT-280.			
	2. Check the following items:			
	t valve A			
	Shift valve B			
	Shift solenoid valve A			
	Shift solenoid valve B			
	Pilot valve Pilot filter			
• PIIO	t iiiter			
	OK or NG			
OK	•	GO TO 8.		

8	CHECK SYMPTOM			
Chec	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 9.		

Repair or replace damage parts.

9	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	>	INSPECTION END	
NG	•	Repair or replace damaged parts.	



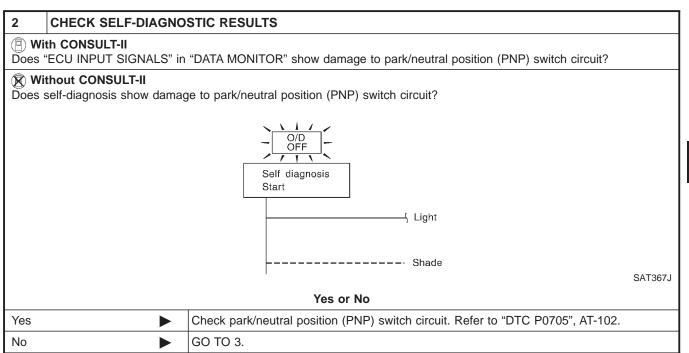
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D₄ to D₂ when depressing accelerator pedal fully at the specified speed.

1 CHEC	K SYMPTOM	
Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?		
Yes or No		
Yes	•	GO TO 2.
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-233, AT-236.



3	CHECK VEHICLE SPE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT	
Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-114, AT-203.			
	OK or NG		
OK	•	GO TO 4.	
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

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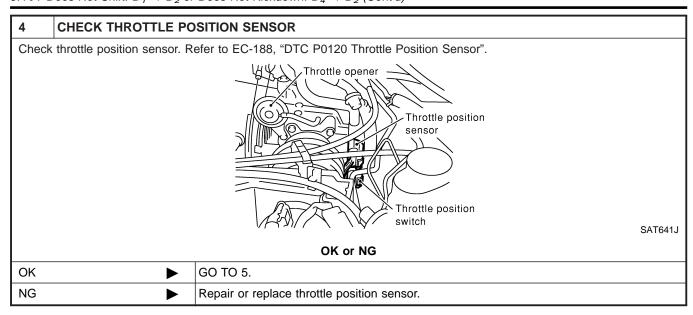
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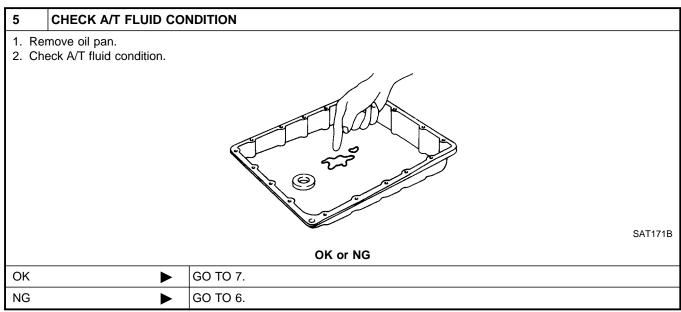
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9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)





DETECT MALFUNCTIONING ITEM 1. Remove control valve. Refer to AT-280. 2. Check the following items: Shift valve A • Shift solenoid valve A Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly Brake band Oil pump assembly OK or NG OK GO TO 8. Repair or replace damaged parts. NG



9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7 DETEC	T MALFUNCTI	ONING ITEM	
Remove cor Check the form Shift valve A		r to AT-280.	G
Shift solenoidPilot valvePilot filter			M
		OK or NG	E
OK	•	GO TO 8.	
NG	•	Repair or replace damaged parts.	L

8	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	NSPECTION END	7
NG	•	GO TO 9.	\Box

9	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

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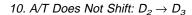
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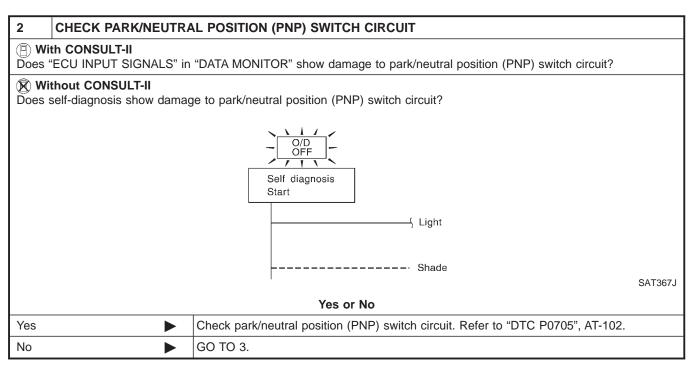
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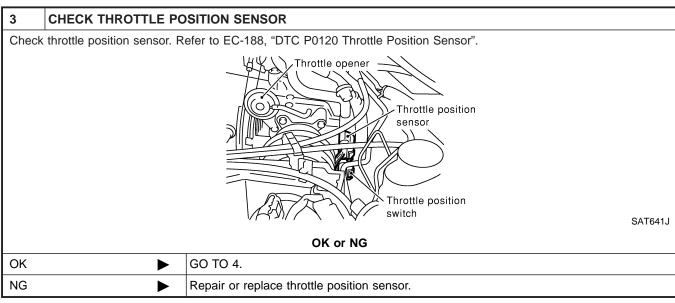
10. A/T Does Not Shift: $D_2 \rightarrow D_3$

SYMPTOM:

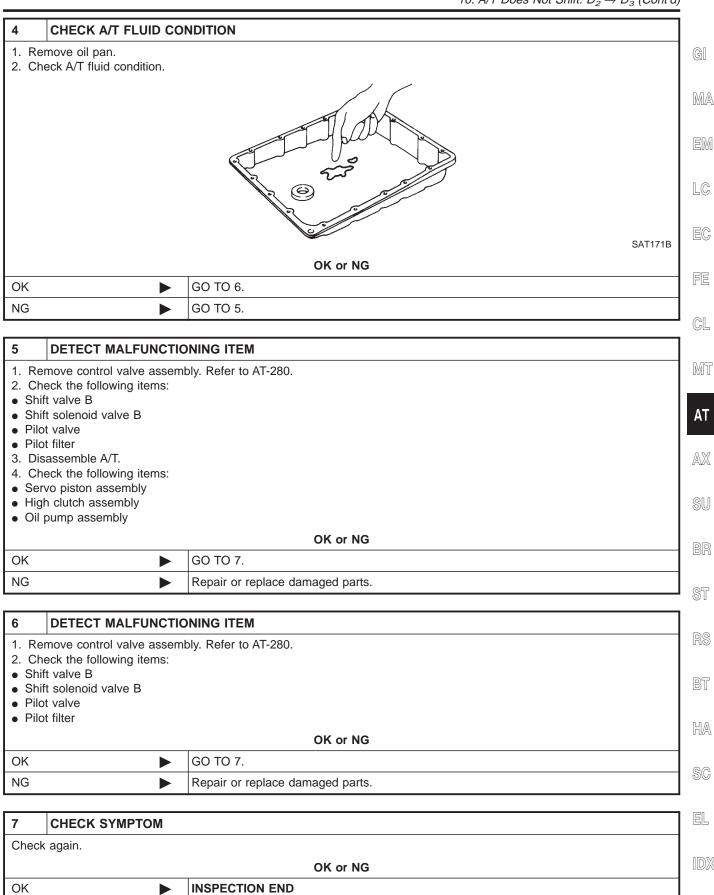
A/T does not shift from D₂ to D₃ at the specified speed.

1	CHECK SYMPTOM		
Are 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D ₁ OK?			
	Yes or No		
Yes	Yes DO TO 2.		
No		Go to 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D ₁ , AT-233, AT-236.	





10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)



GO TO 8.

NG





10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

8	CHECK TCM INSPECT	ON		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			
		-		
		OK or NG		
ОК	•	OK or NG INSPECTION END		

11. A/T Does Not Shift: $D_3 \rightarrow D_2$

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

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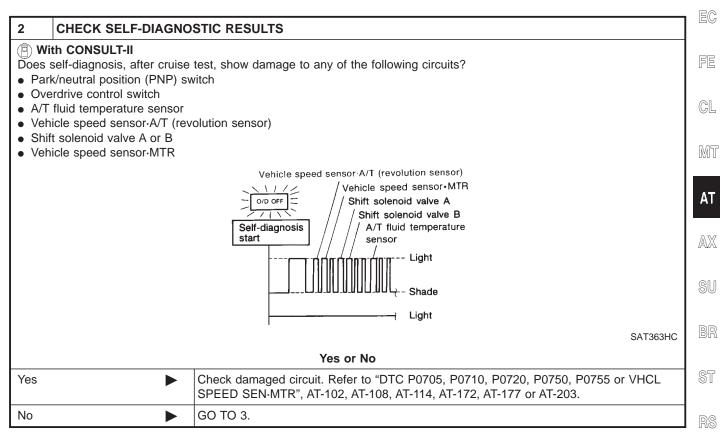
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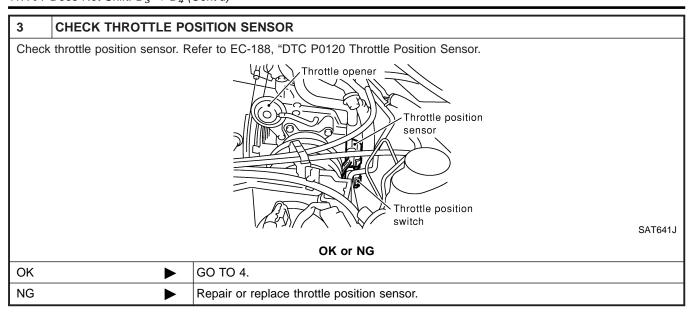
- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

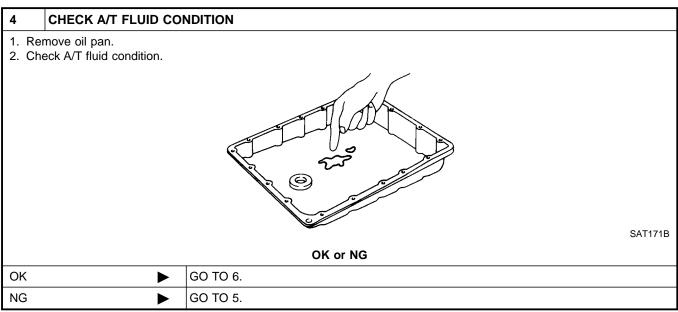
1	CHECK SYMPTOM				
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?				
	Yes or No				
Yes	•	GO TO 2.			
No	No Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-233, AT-236.				





11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)





DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: Shift valve B • Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly Brake band Torque converter · Oil pump assembly OK or NG OK GO TO 7. NG Repair or replace damaged parts.



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11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

6	DETECT MALFUNCTI	ONING ITEM		
1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: • Shift valve B • Overrun clutch control valve • Shift solenoid valve B • Pilot valve • Pilot filter				
	OK or NG			
OK	>	GO TO 7.		
NIO	G Repair or replace damaged parts.			

7	CHECK SYMPTOM		E(
Chec	k again.		F
		OK or NG	о .
OK	•	INSPECTION END	
NG	•	GO TO 8.	C

8	CHECK TCM INSPECTI	ON		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			
	OK or NG			
OK	OK INSPECTION END			
NG	NG Repair or replace damaged parts.			

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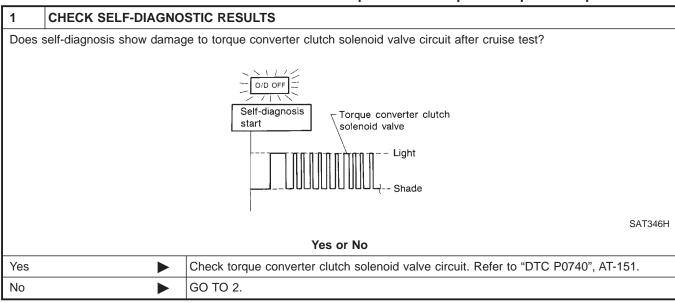


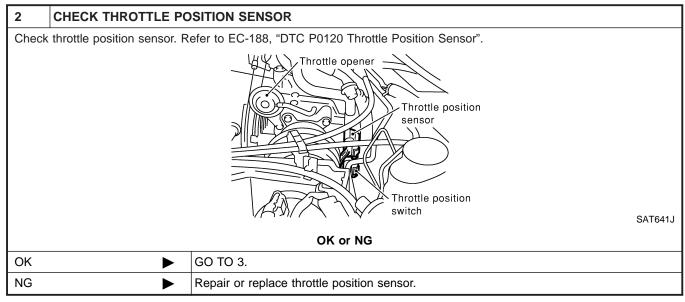
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12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.





3 DETECT MALFUNCTIONING ITEM 1. Remove control valve. Refer to AT-280. 2. Check following items: • Torque converter clutch control valve • Torque converter relief valve • Torque converter clutch solenoid valve • Pilot valve • Pilot filter OK or NG OK Repair or replace damaged parts.



12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM]
Check	Check again.		
		OK or NG	
OK	>	INSPECTION END	M
NG		GO TO 5.	

			EM
5	CHECK TCM INSPECT	ON	
	rform TCM input/output sign NG, recheck TCM pin termination	nal inspection. nals for damage or loose connection with harness connector.	LC
		OK or NG	
OK	•	INSPECTION END	EC
NG	>	Repair or replace damaged parts.	

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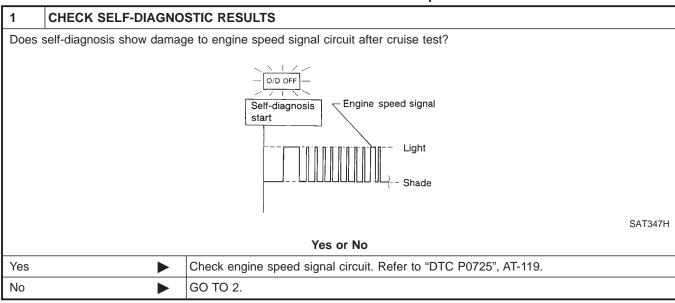
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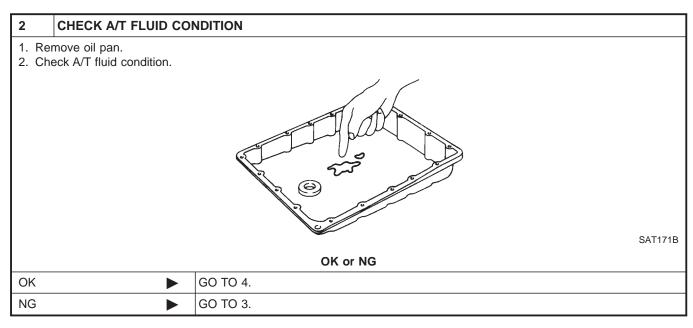


13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.





1. Remove control valve assembly. Refer to AT-280. 2. Check the following items: • Torque converter clutch control valve • Pilot valve • Pilot filter 3. Disassemble A/T. 4. Check torque converter and oil pump assembly. OK or NG OK • Repair or replace damaged parts.



13. A/T Does Not Hold Lock-up Condition (Cont'd)

4 DETECT N	IALFUNCTIONING ITEM	
2. Check the followTorque converte	valve assembly. Refer to AT-280. ving items: r clutch control valve	GI
Pilot valvePilot filter		MA
	OK or NG	ra (
OK	▶ GO TO 5.	
NG	► Repair or replace damaged parts.	

CHECK SYMPTOM		
Check again.		
OK or NG		
•	INSPECTION END	
•	GO TO 6.	
L	again.	

6	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	OK INSPECTION END		
NG	NG Repair or replace damaged parts.		

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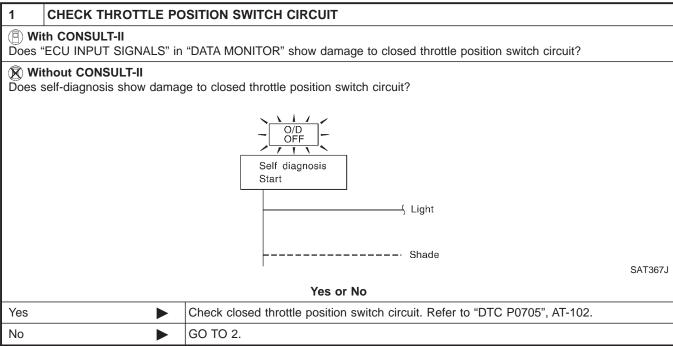


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14. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.



2	CHECK SYMPTOM			
Check	Check again.			
		OK or NG		
OK	OK INSPECTION END			
NG	>	GO TO 3.		

3	CHECK TCM INSPECTI	ION	
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	NG Repair or replace damaged parts.		

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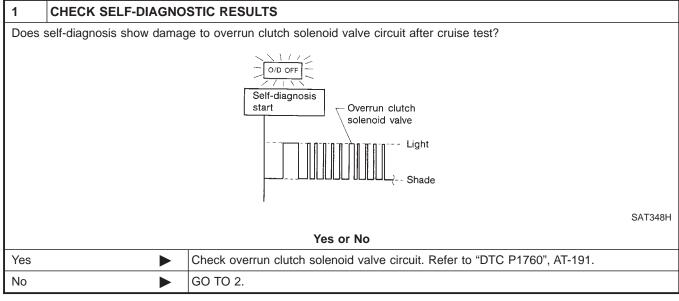
15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_{3/2}$

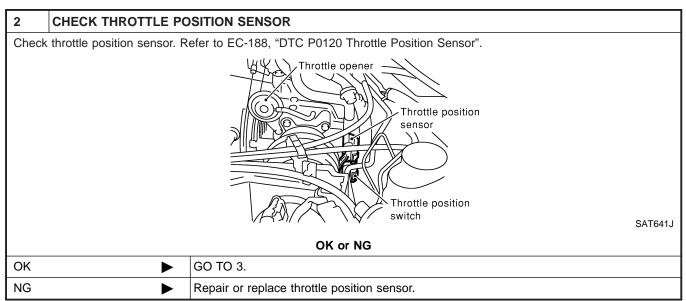
15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

SYMPTOM:

idle when A/T

- Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.



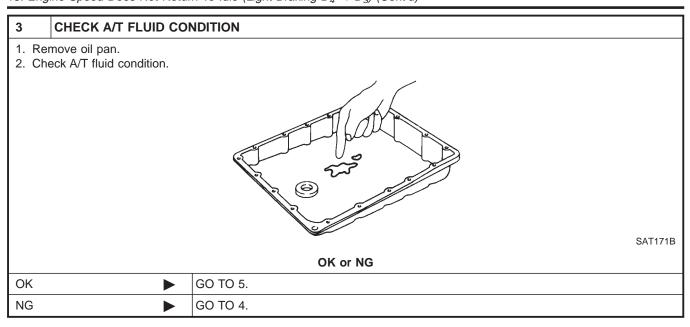


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15. Engine Speed Does Not Return To Idle (Light Braking $D_4 o D_3$) (Cont'd)



4	DETECT MALFUNCTIO	NING ITEM		
1. Re	Remove control valve assembly. Refer to AT-280.			
2. Ch	2. Check the following items:			
Ove	errun clutch control valve			
	errun clutch reducing valve			
	errun clutch solenoid valve			
	3. Disassemble A/T.			
	4. Check the following items:			
	errun clutch assembly			
• Oii i	Oil pump assembly			
	OK or NG			
OK	•	GO TO 6.		
NG	NG Repair or replace damaged parts.			

5	DETECT MALFUN	ИСТІО	NING ITEM
2. ChOveOve	 Remove control valve assembly. Refer to AT-280. Check the following items: Overrun clutch control valve Overrun clutch reducing valve Overrun clutch solenoid valve 		
OK or NG			
OK			GO TO 6.
NG			Repair or replace damaged parts.

6	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	GO TO 7.	



15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)

7	CHECK TCM INSPECT	ON]
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		GI
OK or NG		ВЛΑ	
OK	•	INSPECTION END	MA
NG	•	Repair or replace damaged parts.	

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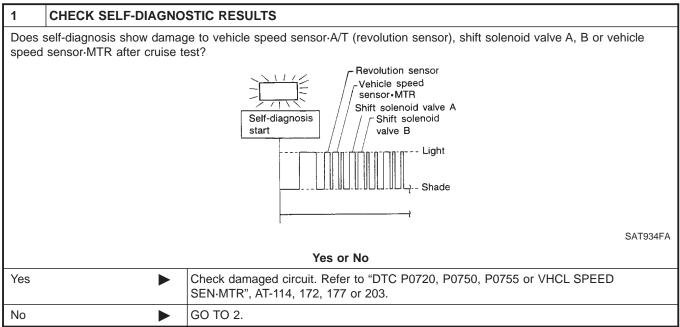


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16. Vehicle Does Not Start From D₁

SYMPTOM:

Vehicle does not start from D_1 on Cruise test — Part 2.



2	CHECK SYMPTOM		
Check	Check again.		
OK or NG			
OK	OK		
NG	>	GO TO 3.	

3	CHECK TCM INSPECTI	ION	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	>	INSPECTION END	
NG	•	Repair or replace damaged parts.	



17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF SYMPTOM:

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A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing overdrive control switch to OFF position.

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1 CHEC	K OVERDRIVE SWITCH CIRCUIT		
	(a) With CONSULT-II Does "ECU INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit?		
Without C Does self-diag	ONSULT-II nosis show damage to overdrive control switch circuit?		
	O/D OFF		
	Self-diagnosis start		
	Light		
	Shade		
		SAT344H	
	Yes or No		
Yes	Check overdrive control switch circuit. Refer to "DTC P0705", AT-102.		
No	Go to 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-242.		

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18. A/T Does Not Shift: $D_3 \rightarrow 2_{2^{\flat}}$ When Selector Lever $D \rightarrow 2$ Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ Position

SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from D to 2 position.

1 CHECK PARK/NEUTR	AL POSITION (PNP) SWITCH CIRCUIT		
With CONSULT-II Does "ECU INPUT SIGNALS" in	"DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?		
Without CONSULT-II Does self-diagnosis show damage	Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?		
	Self diagnosis Start		
	Light		
	Yes or No	SAT367J	
Yes	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-102.		
No D	Go to 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-239.		

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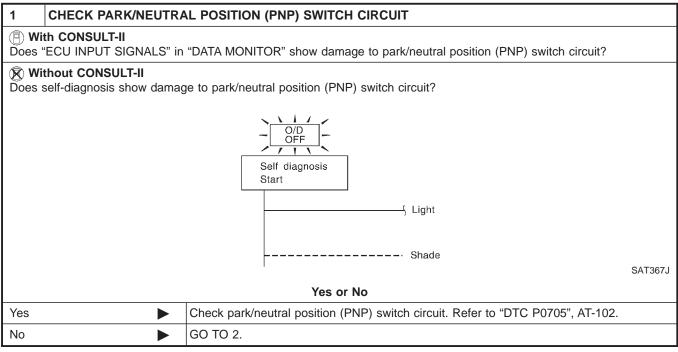
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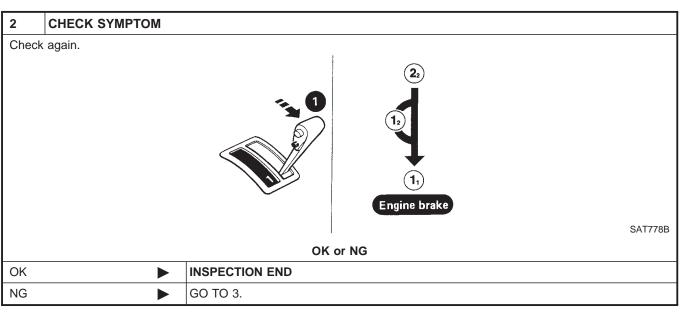
19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever $2 \rightarrow 1$ Position

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever $2 \rightarrow 1$ Position

SYMPTOM:

A/T does not shift from 2_2 to 1_1 when changing selector lever from 2 to 1 position.





3	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	>	Repair or replace damaged parts.	

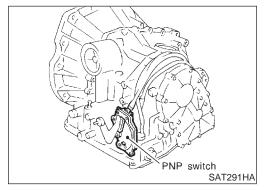


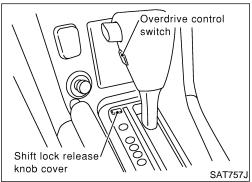
20. Vehicle Does Not Decelerate By Engine Brake

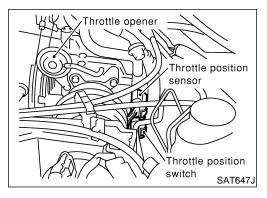
SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

1	CHECK SYMPTOM	
Is "6. Vehicle Does Not Creep Backward In R Position" OK?		
Yes or No		
Yes	Yes $lacksquare$ Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-253.	
No	•	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-229.







21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)

SYMPTOM:

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

DESCRIPTION

NFAT0108S01

- Park/neutral position (PNP) switch
 The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.
- Overdrive control switch
 Detects the overdrive control switch position (ON or OFF) and
 sends a signal to the TCM.
- Throttle position switch
 Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.



21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd

DIAGNOSTIC PROCEDURE

NOTE:

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The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

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CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P/N, R, D, 2 and 1 position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

DATA MONITOR		
MONITORING		
PN POSI SW	OFF	
R POSITION SW	OFF	
D POSITION SW	OFF	
2 POSITION SW	ON	
1 POSITION SW	OFF	

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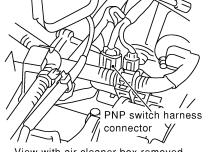
OK or NG

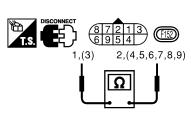
OK ▶	GO TO 5.
NG ▶	GO TO 2.

DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.





Lever position	Terminal No.	
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

View with air cleaner box removed

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- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-282.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-281.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK		GO TO 5.
NG		Repair or replace damaged parts.

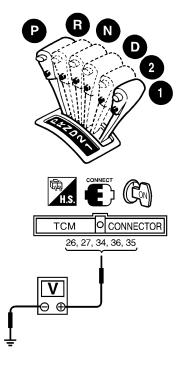


21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position



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Voltage:

B: Battery voltage

0: 0V

Lever position		Te	erminal N	Vo.	
=ovor poordor.	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

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OK	or	NG

OK •	GO TO 7.
NG ►	GO TO 4.



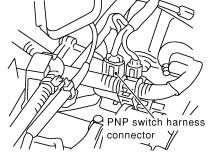
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

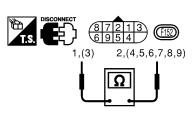
DETECT MALFUNCTIONING ITEM

Check the following items:

• Park/neutral position (PNP) switch

a. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.





Lever position	Terminal No.	
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

View with air cleaner box removed

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- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-282.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-281.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

5 CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "OVERDRIVE SW".

Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

DATA MOI	NITOR
MONITORING	
ENGINE SPEED	XXX rpm
TURBINE REV	XXX rpm
OVERDRIVE SW	ON
PN POSI SW	OFF
R POSITION SW	OFF

SAT645J

OK or NG

OK •	GO TO 9.
NG ▶	GO TO 6.

G[

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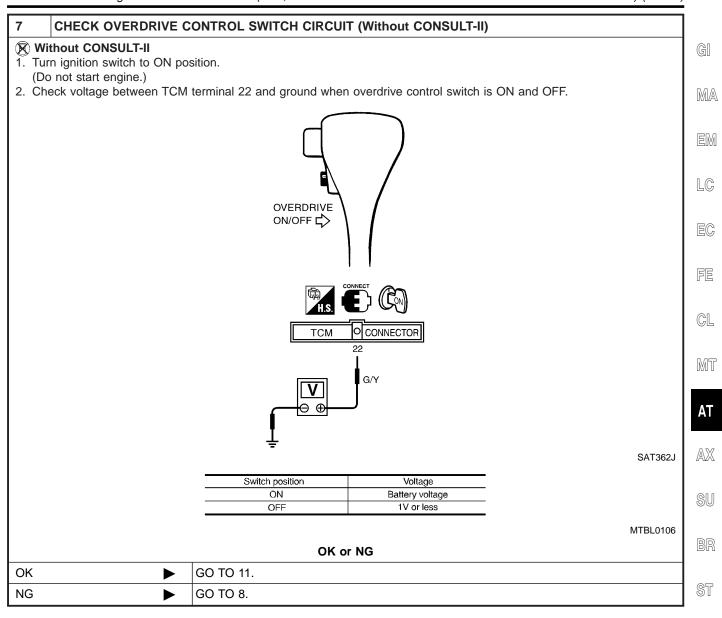




21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

DETECT MALFUNCTIONING ITEM Check the following items: • Overdrive control switch. a. Check continuity between two terminals. Switch position Continuity ON No OFF Yes SAT642J • Harness for short or open between TCM and overdrive control switch (Main harness) • Harness of ground circuit for overdrive control switch (Main harness) for short or open OK or NG GO TO 9. OK NG Repair or replace damaged parts.

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



BT

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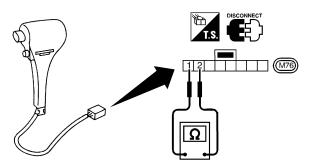
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

• Overdrive control switch.

a. Check continuity between two terminals.



Switch position	Continuity
ON	No
OFF	Yes

SAT642J

- Harness for short or open between TCM and overdrive control switch (Main harness)
- · Harness of ground circuit for overdrive control switch (Main harness) for short or open

OK or NG

OK •	GO TO 11.
NG ►	Repair or replace damaged parts.

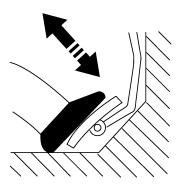
9 CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

Accelerator	Data monitor	
pedal condition	CLOSED THL/SW	W/O THRL/P-SW
Released	ON	OFF
Fully depressed	OFF	ON

MTBL0011



DATA MONITOR	
MONITORING	
POWERSHIFT SW	OFF
CLOSED THL/SW	OFF
W/OTHRL/P-SW	OFF
HOLD SW	OFF
BRAKE SW	ON

SAT646J

OK or NG

OK •	GO TO 13.
NG ►	GO TO 10.



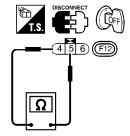
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

10

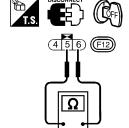
- Throttle position switch
- Closed throttle position switch (idle position)
- a. Check continuity between terminals 4 and 5.



Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

SAT634J

- b. To adjust closed throttle position switch, refer to EC-113, "Basic Inspection".
- Wide open throttle position switch
- a. Check continuity between terminals 5 and 6.



Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

SAT635J

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

OK or NG

OK ►	GO TO 13.
NG ►	Repair or replace damaged parts.

GI

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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II)

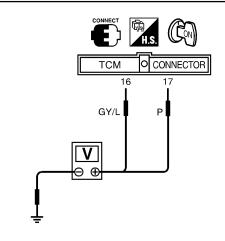
Without CONSULT-II

1. Turn ignition switch to ON position. (Do not start engine.)

2. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

[Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-49].





SAT363JA

Accelerator pedal	Voltage	
condition	Terminal No. 16	Terminal No. 17
Released	Battery voltage	1V or less
Fully depressed	1V or less	Battery voltage

MTBL0120

OK		NG
UN	or	NG

OK •	GO TO 13.
NG ▶	GO TO 12.



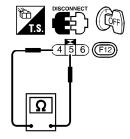
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

12

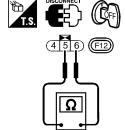
- Throttle position switch
- a. Closed throttle position switch (idle position)
- i. Check continuity between terminals 4 and 5.



Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

SAT634J

- ii. To adjust closed throttle position switch, refer to EC-113, "Basic Inspection".
- b. Wide open throttle position switch
- i. Check continuity between terminals 5 and 6.



Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

SAT635J

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

OK	or	NG
----	----	----

OK •	GO TO 13.
NG ►	Repair or replace damaged parts.

13	13 CHECK DTC				
Perfor	Perform Diagnostic procedure, AT-261.				
	OK or NG				
ОК	OK INSPECTION END				
NG	>	GO TO 14.			

14	4 CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
ОК	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

GI

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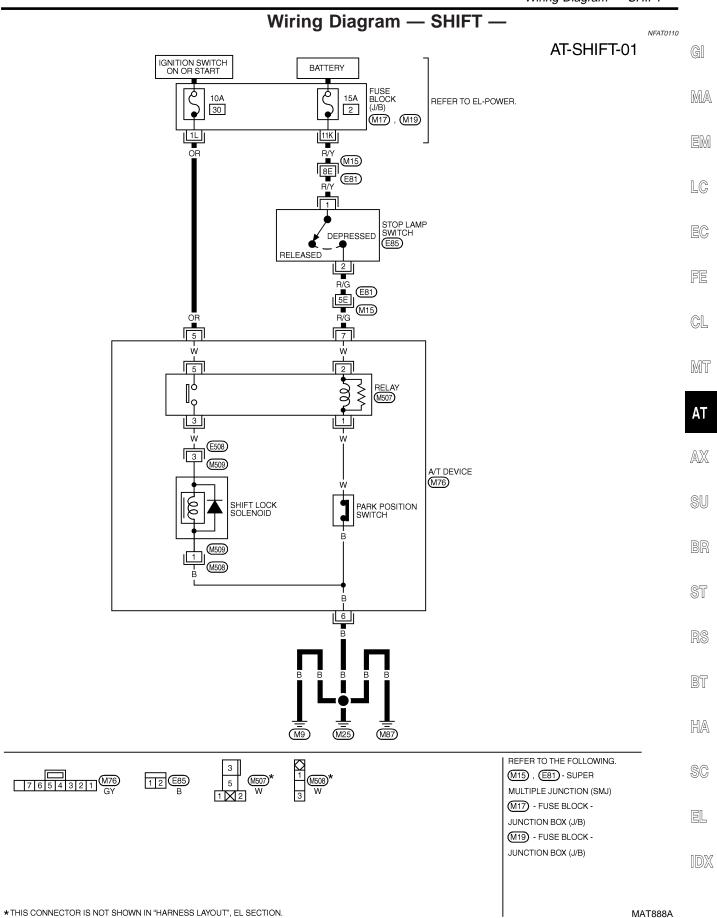


Description

NFAT0109

- The mechanical key interlock mechanism also operates as a shift lock:
 With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.
 - With the key removed, the selector lever cannot be shifted from P to any other position.
 - The key cannot be removed unless the selector lever is placed in P.
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

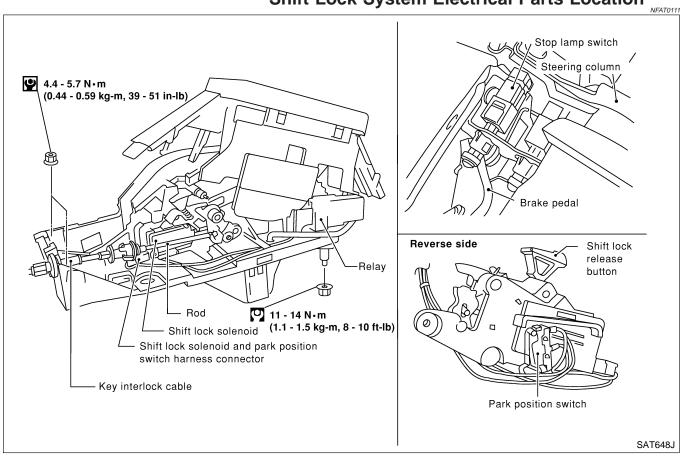






NFAT0112

Shift Lock System Electrical Parts Location



Diagnostic Procedure

SYMPTOM 1:

• Selector lever cannot be moved from P position with key in ON position and brake pedal applied.

- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

SYMPTOM 2

Ignition key cannot be removed when selector lever is set to P position. It can be removed when selector lever is set to any position except P.

1	1 CHECK KEY INTERLOCK CABLE			
Check key interlock cable for damaged.				
	OK or NG			
OK	OK ▶ GO TO 2.			
NG	NG Repair key interlock cable. Refer to "Key Interlock Cable", AT-276.			

A/T SHIFT LOCK SYSTEM

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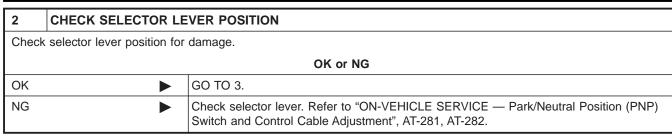
ST

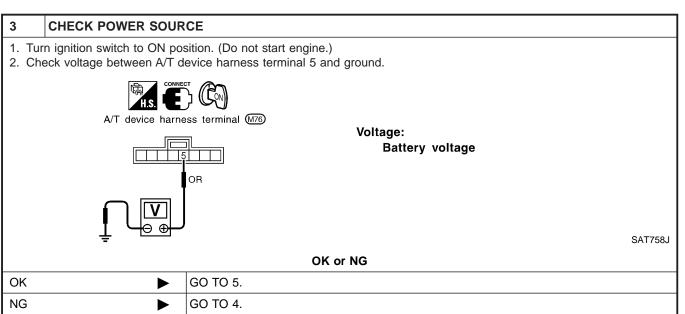
BT

HA

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4	DETECT MALFUNCTIONING ITEM				
Check the following items: 1. Harness for short or open between ignition switch and A/T device harness terminal 5 2. Fuse 3. Ignition switch (Refer to EL-14, "POWER SUPPLY ROUTING".)					
	OK or NG				
ОК	OK ▶ GO TO 5.				
NG	NG Repair or replace damaged parts.				

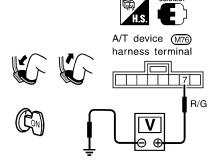
AT-273



5 CHECK INPUT SIGNAL A/T DEVICE

Turn ignition switch to OFF position.

• Check voltage between A/T device harness terminal 7 and ground.



Brake pedal	Voltage	
Depressed	0V	
Released	Battery voltage	

SAT759J

OK or NG

OK	>	GO TO 7.
NG	•	GO TO 6.

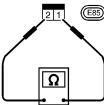
6 DETECT MALFUNCTIONING ITEM

Check the following items:

- 1. Harness for short or open between battery and stop lamp switch harness connector 2
- 2. Harness for short or open between stop lamp switch harness connector 1 and A/T device harness connector 7
- 3 Fuse
- 4. Stop lamp switch
- a. Check continuity between terminals 1 and 2.







Condition	Continuity
When brake pedal is depressed	Yes
When brake pedal is released	No

SAT060K

Check stop lamp switch after adjusting brake pedal — refer to BR-13, "Adjustment".

OK or NG

OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

7 CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness terminal 6 and ground. Refer to wiring diagram SHIFT —. Continuity should exist.

If OK, check harness for short to ground and short to power.

OK or NG

OK •	GO TO 8.
NG •	Repair open circuit or short to ground or short to power in harness or connectors.



GI

MA

LC

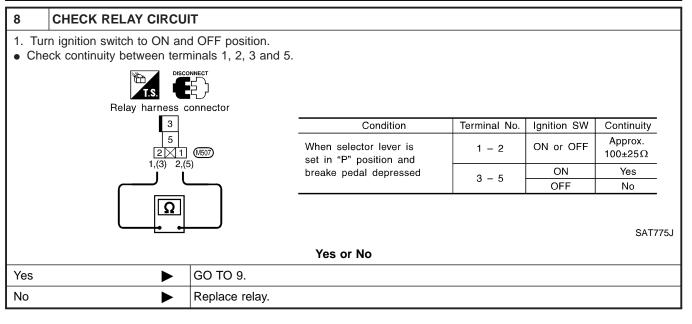
EC

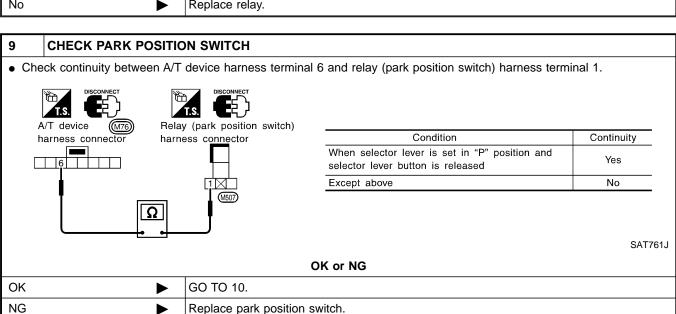
FE

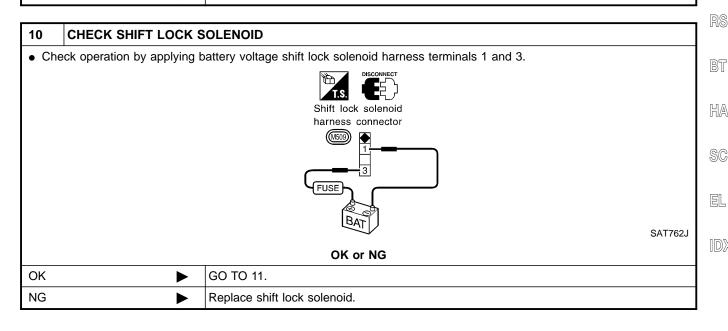
CL

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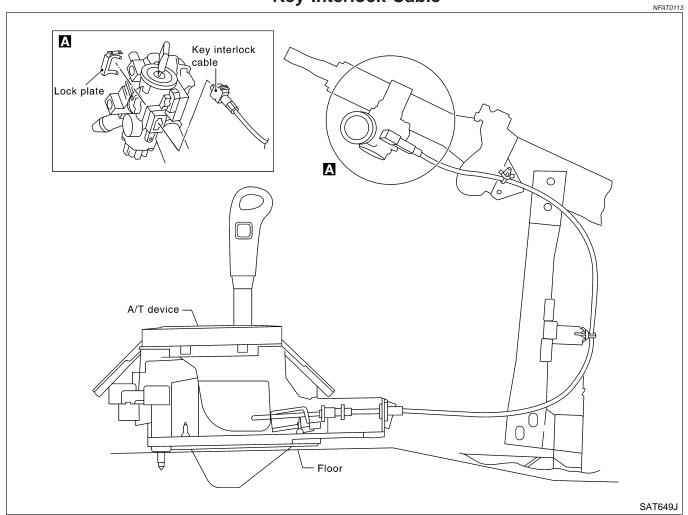




11	11 CHECK SHIFT LOCK OPERATION			
Reconnect shift lock harness connector. Turn ignition switch from OFF to ON position. (Do not start engine.) Recheck shift lock operation. OK or NG				
	OK of No			
OK	OK INSPECTION END			
NG	•	GO TO 12.		

12	CHECK A/T DEVICE IN	SPECTION		
	Perform A/T device input/output signal inspection test. If NG, recheck harness connector connection. OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

Key Interlock Cable





CAUTION:

Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.



After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.



LC

REMOVAL

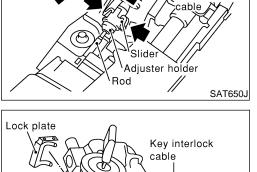
Unlock slider from adjuster holder and remove rod from cable.



FE

GL





Key interlock

SAT751J

Front

Unlock

INSTALLATION

Set key interlock cable to steering lock assembly and install lock plate.



Clamp cable to steering column and fix to control cable with band.



Set control lever to P position.

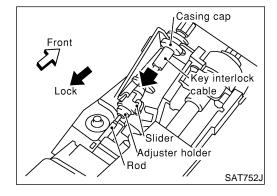


ST



BT

HA



Insert rod into adjuster holder.

5. Install casing cap to bracket.

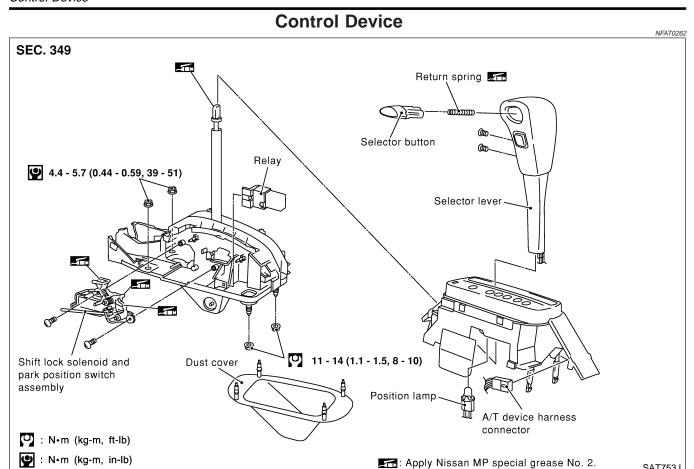
Move slider in order to fix adjuster holder to rod.



SHIFT CONTROL SYSTEM



SAT753J



BR

ST

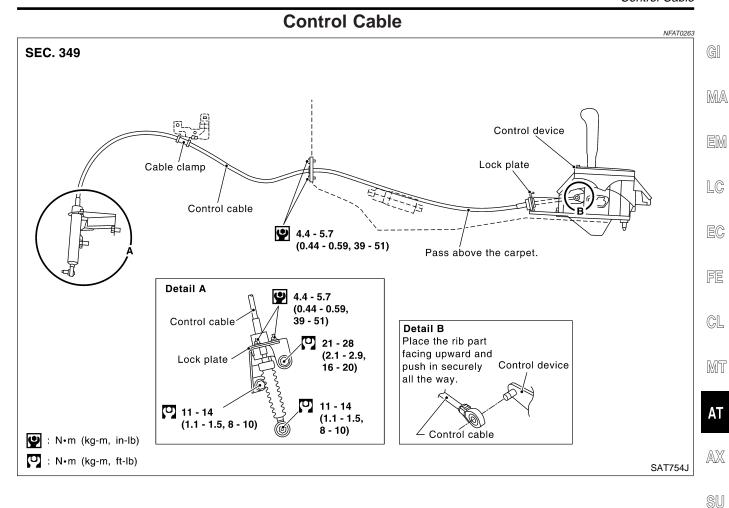
RS

BT

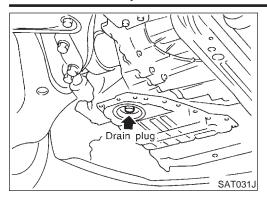
HA

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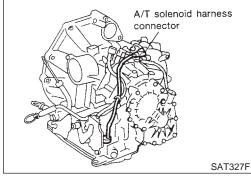




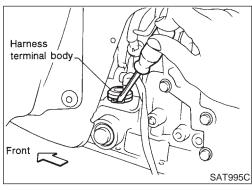
Control Valve Assembly and Accumulators REMOVAL

NFAT0114S01

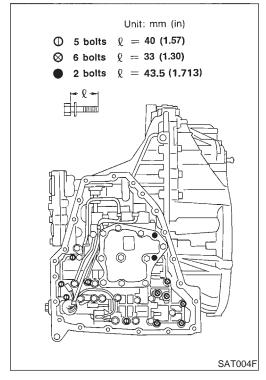
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.



3. Disconnect A/T solenoid harness connector.



- 4. Remove stopper ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.



6. Remove control valve assembly by removing fixing bolts I, ${\bf X}$ and ${ullet}$.

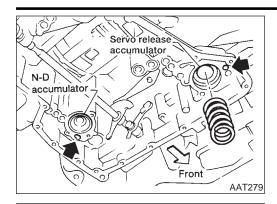
Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-312.

ON-VEHICLE SERVICE



Control Valve Assembly and Accumulators (Cont'd)



8. Remove servo release and N-D accumulators by applying compressed air if necessary.

Hold each piston with a rag.



MA

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LC





Set manual shaft in Neutral, then align manual plate with groove in manual valve.

EC

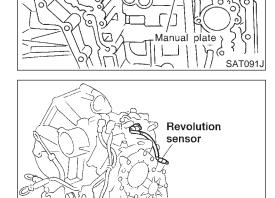
After installing control valve assembly, make sure that selector lever can be moved to all positions.

FE

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ΑT



Revolution Sensor Replacement

NFAT0115

Remove under cover.

3.

AAT189

2. Remove revolution sensor from A/T.

Reinstall any part removed.

Always use new sealing parts.

SU

Park/Neutral Position (PNP) Switch Adjustment

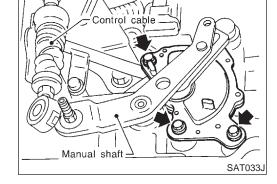
Remove control cable from manual shaft.

Set manual shaft in N position.

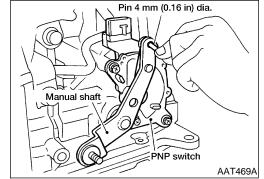
BT

Loosen park/neutral position (PNP) switch fixing bolts.

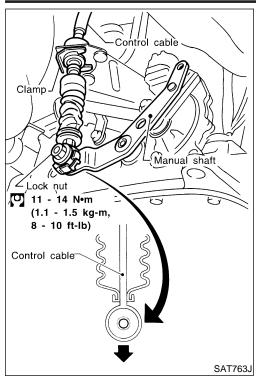
HA

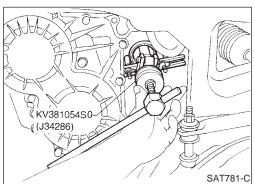


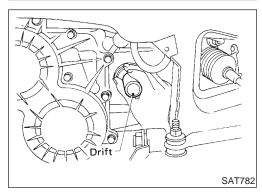
- Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft as near vertical as possible.
- Reinstall any part removed.
- Check continuity of park/neutral position (PNP) switch. Refer to AT-108.

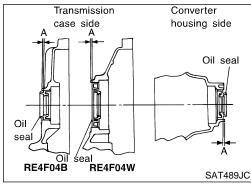












Control Cable Adjustment

Move selector lever from the P position to the 1 position. You should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- Place selector lever in P position.
- Loosen control cable lock nut and place manual shaft in P position.

CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force: 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

- Tighten control cable lock nut. 4.
- Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

Differential Side Oil Seal Replacement

- Remove drive shaft assembly. Refer to AX-4, "Drive Shaft".
- 2. Remove oil seal.

- Install oil seal.
- Apply ATF before installing.

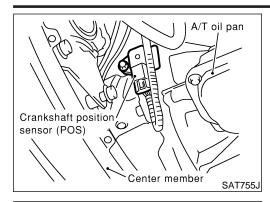
- Install oil seals so dimension A is within specification A: -0.5 mm (-0.02 in) to 0.5 (0.02 in)
- Reinstall any part removed.

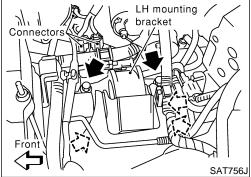
REMOVAL AND INSTALLATION

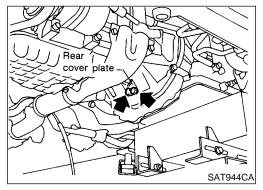
Remova

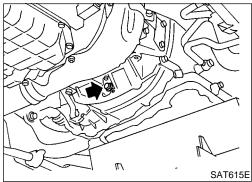
NFAT0119

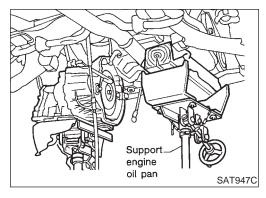












Removal

CAUTION:

When removing the transaxle assembly from engine, first remove the crankshaft position sensor (OBD) from the assem-

Be careful not to damage sensor edge.

Remove battery and bracket.

Remove air cleaner and resonator.

Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.

Disconnect harness connectors of revolution sensor, ground and vehicle speed sensor.

Remove crankshaft position sensor (POS) from transaxle.

6. Remove LH mounting bracket from transaxle and body.

Disconnect control cable at transaxle side. 7.

8. Drain ATF.

Remove drive shafts. Refer to AX-4, "Drive Shaft".

10. Disconnect fluid cooler piping.

11. Remove starter motor from transaxle.

12. Support engine by placing a jack under oil pan.

Do not place jack under oil pan drain plug.

13. Remove center member.

14. Remove rear cover plate and bolts securing torque converter to drive plate.

Rotate crankshaft for access to securing bolts.

15. Support transaxle with a jack.

16. Remove bolts fixing A/T to engine.

17. Lower transaxle while supporting it with a jack.

LC

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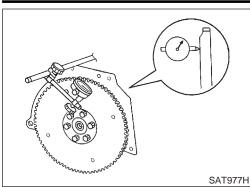
HA

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NFAT0120



Installation

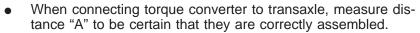
Drive plate runout

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout:

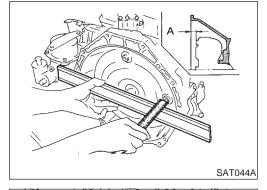
Refer to EM-68, "Flywheel/Drive Plate Runout".

If this runout is out of allowance, replace drive plate and ring gear.

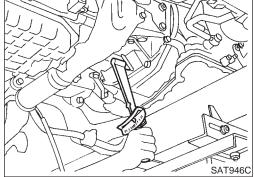


Distance "A":

14 mm (0.55 in) or more



- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.



- ⊗Engine --- Transaxle SAT764J
- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to EM-57, "Removal and Installation".
- Tighten center member bolts to the specified torque. Refer to EM-57, "Removal and Installation".
- Tighten rear plate cover bolts to the specified torque. Refer to EM-13, "OIL PAN".

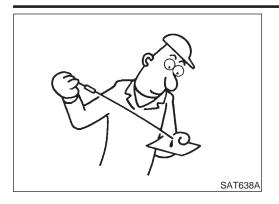
Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	ℓ mm (in)
1	70 - 79 (7.1 - 8.1, 52 - 58)	65 (2.56)
2	70 - 79 (7.1 - 8.1, 52 - 58)	52 (2.05)
3	70 - 79 (7.1 - 8.1, 52 - 58)	40 (1.57)
4	78 - 98 (7.9 - 10.0, 58 - 72)	124 (4.88)

Reinstall any part removed.

REMOVAL AND INSTALLATION

Installation (Cont'd)





- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
 With parking brake applied, rotate engine at idling. Move selec-

With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.

Perform road test. Refer to AT-66.

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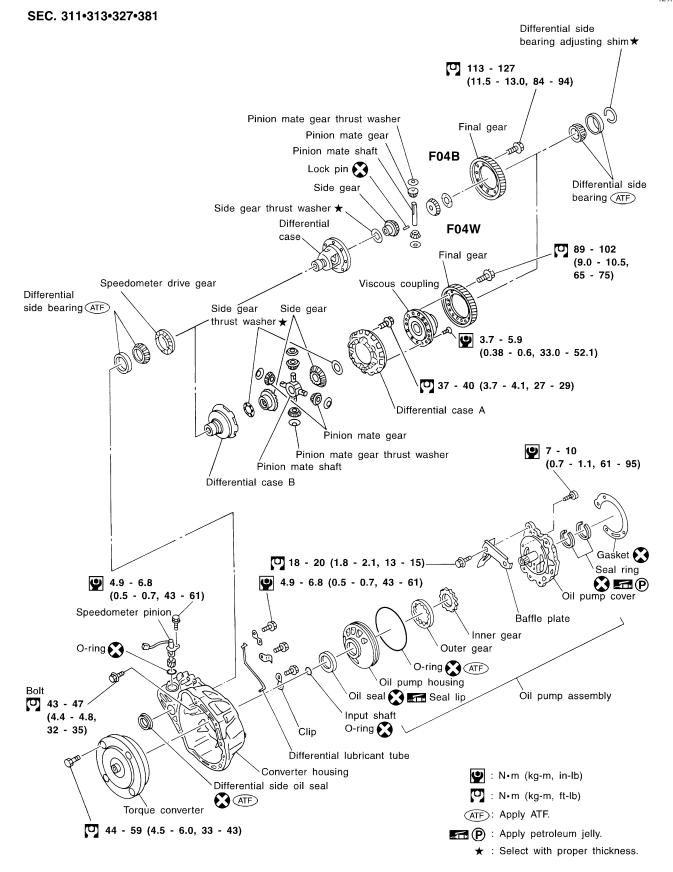
SC

EL



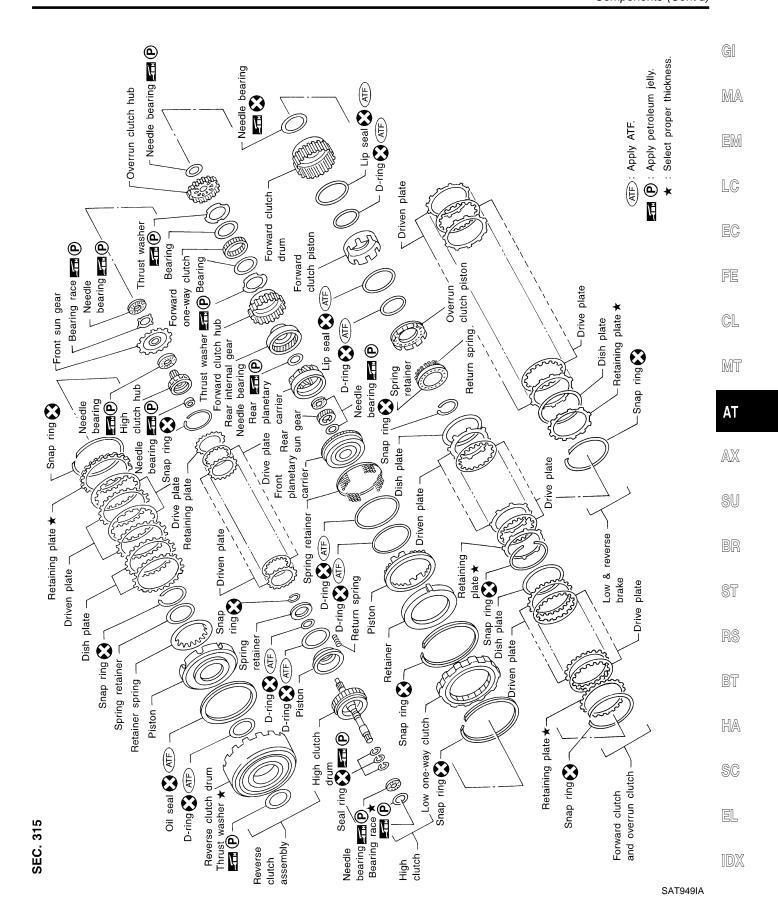
Components

NFAT0121

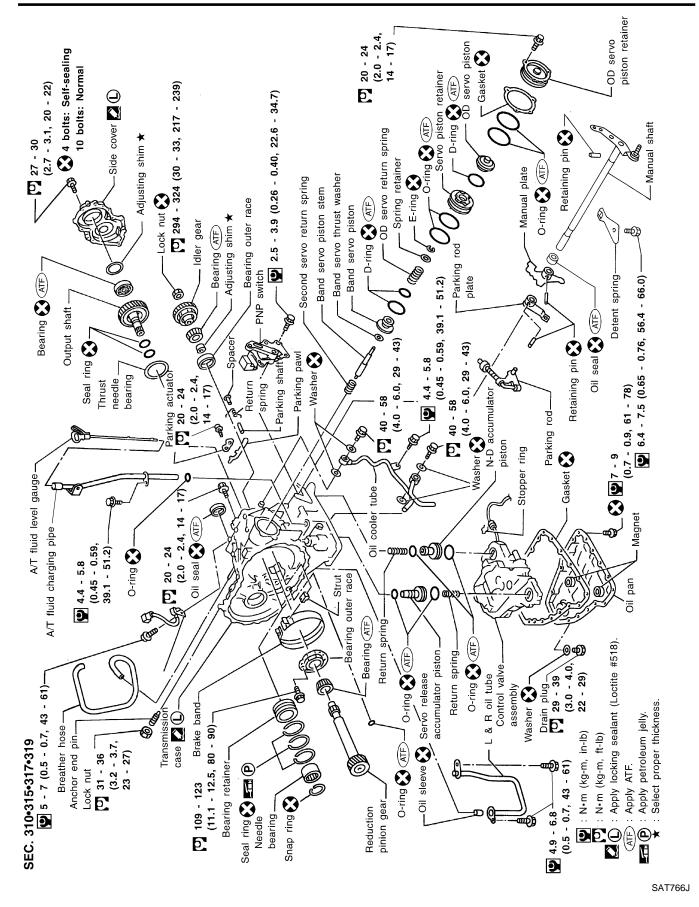


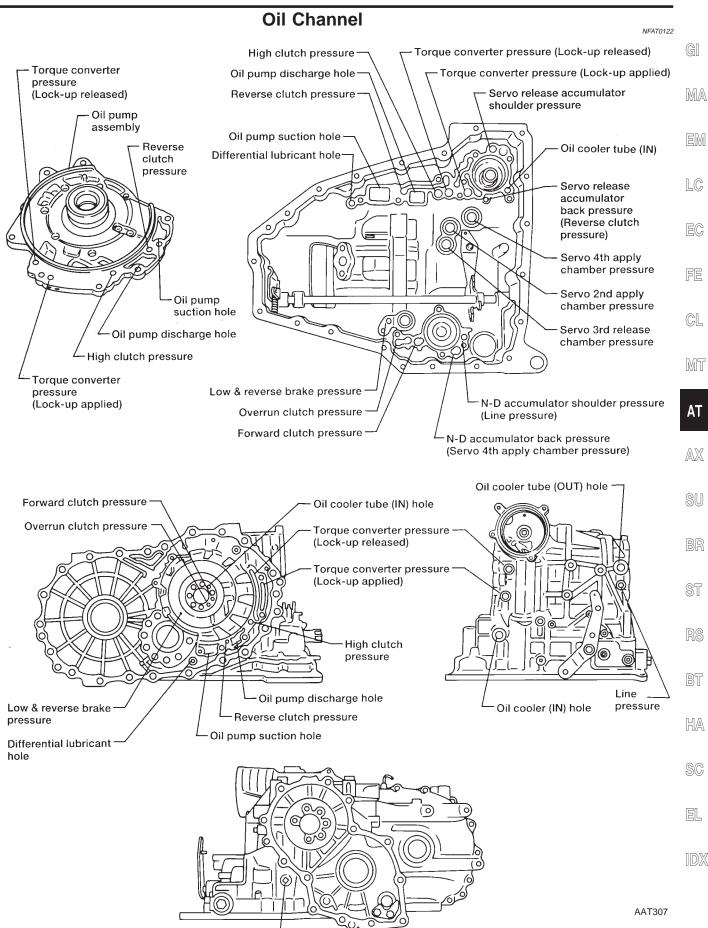
SAT765J











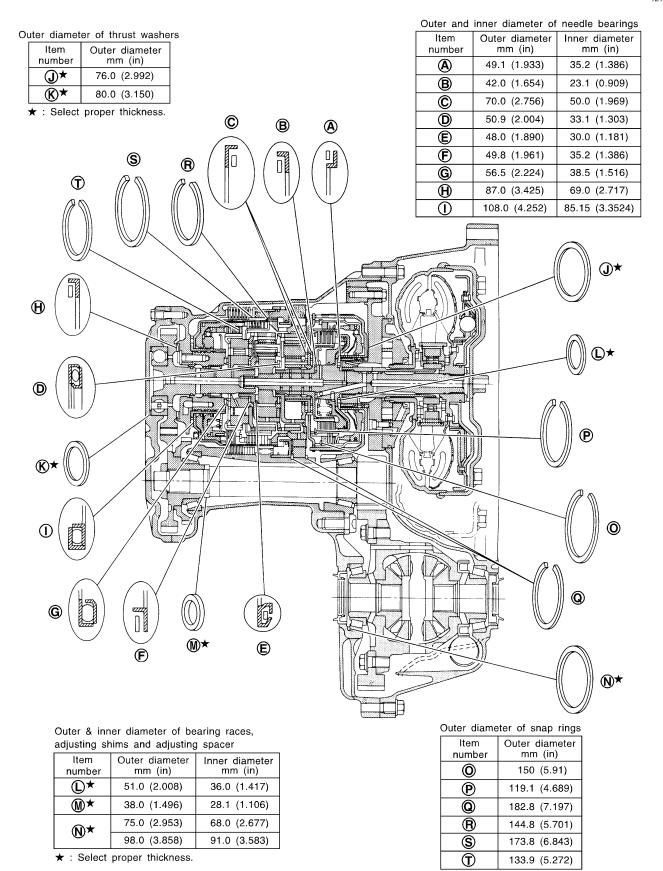
Line pressure AT-289

OVERHAUL

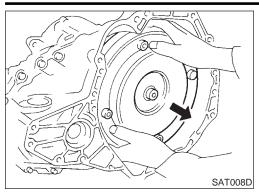


Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

NFAT0123







Drain ATF through drain plug.

torque converter assembly.

Remove torque converter.

GI

MA

EM

LC

Check torque converter one-way clutch using check tool as shown at left.

Insert check tool into the groove of bearing support built into one-way clutch outer race.

FE

When fixing bearing support with check tool, rotate one- way clutch spline using screwdriver. Check that inner race rotates clockwise only. If not, replace

GL

MT

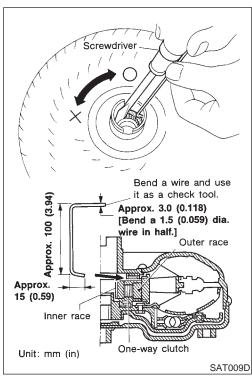
SU

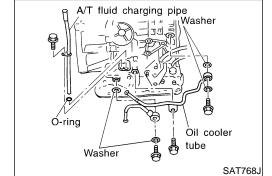
ST

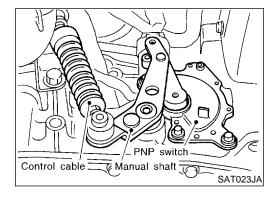
BT

HA

SC



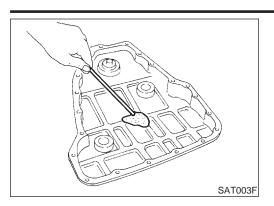




Remove A/T fluid charging pipe and fluid cooler tube.

- Set manual shaft to position P. 5.
- Remove park/neutral position (PNP) switch.





- Unit: mm (in)

 ① 5 bolts ℓ = 40 (1.57)

 ② 6 bolts ℓ = 33 (1.30)

 ② 2 bolts ℓ = 43.5 (1.713)
- Stopper ring

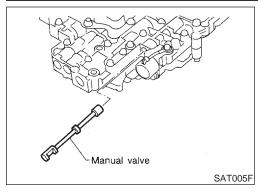
 Terminal body

 A/T solenoid
 harness
- Terminal body
 SAT016D

- 7. Remove oil pan and oil pan gasket.
- Do not reuse oil pan bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to LC-16, "Radiator".
- 9. Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and •.

b. Remove stopper ring from terminal body.

 Push terminal body into transmission case and draw out solenoid harness.



10. Remove manual valve from control valve assembly.

GI

MA

EM

LC

11. Remove return spring from servo release accumulator piston.

EG

FE

GL

MT

12. Remove servo release accumulator piston with compressed

ΑT

13. Remove O-rings from servo release accumulator piston.

AX

14. Remove N-D accumulator piston and return spring with com-ST

15. Remove O-rings from N-D accumulator piston.

BT

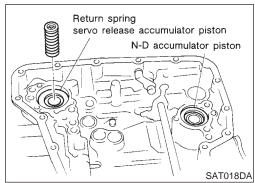
HA

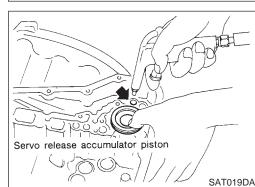
16. Check accumulator pistons and contact surface of transmission case for damage.

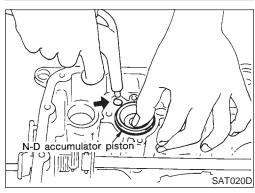
SC

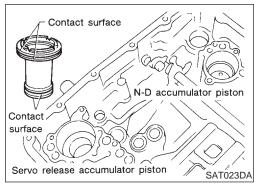
EL

17. Check accumulator return springs for damage and free length.



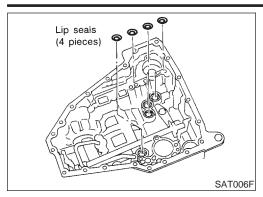




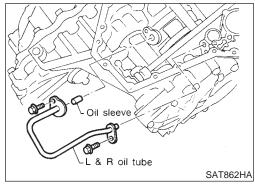


pressed air.

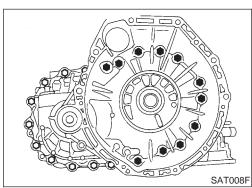




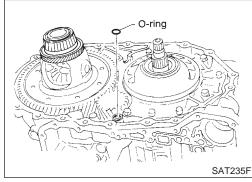
18. Remove lip seals.



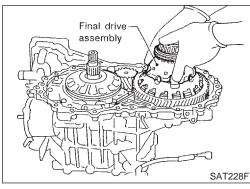
19. Remove L & R oil tube and oil sleeve.



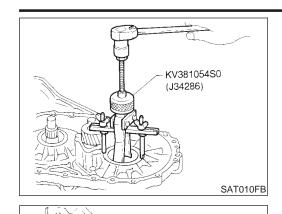
- 20. Remove converter housing according to the following procedures
- a. Remove converter housing mounting bolts.
- b. Remove converter housing by tapping it lightly.



c. Remove O-ring from differential oil port.



21. Remove final drive assembly from transmission case.



★ Adjusting shim

22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.

GI

MA

23. Remove differential side bearing adjusting shim from transmis-

LC

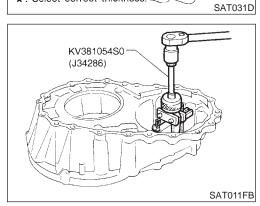
sion case.

EG

FE

GL

MT



★: Select correct thickness.

24. Remove differential side bearing outer race from converter housing.

ΑT

AX

SU

BR

25. Remove oil seal with screwdriver from converter housing.

ST

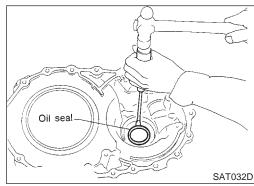
Be careful not to damage case.

BT

HA

SC

EL



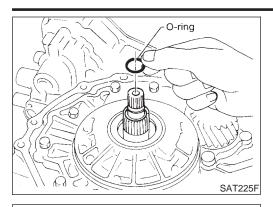
26. Remove oil tube from converter housing.



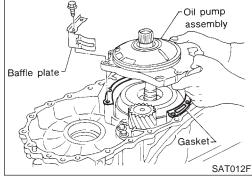
Clamp

SAT230FA

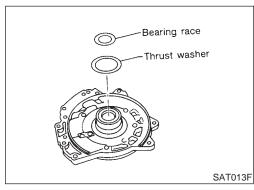




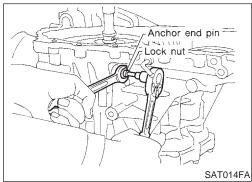
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



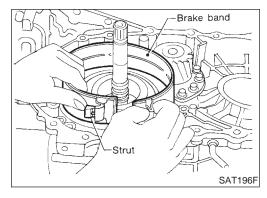
b. Remove oil pump assembly, baffle plate and gasket from transmission case.



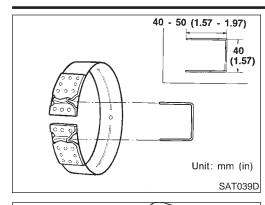
Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
- Do not reuse anchor end pin.



b. Remove brake band and strut from transmission case.



To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

Leave the clip in position after removing the brake band.



EM

LC

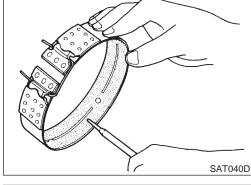
Check brake band facing for damage, cracks, wear or burns.



FE

GL

MT



29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.



Remove input shaft assembly (high clutch) with reverse clutch.





Remove input shaft assembly (high clutch) from reverse clutch.



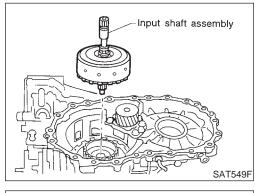


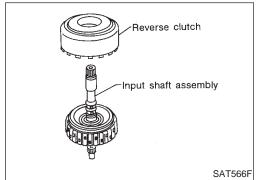
HA

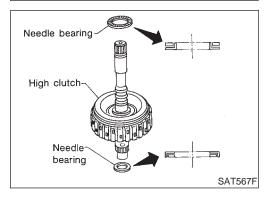


Remove needle bearings from high clutch drum and check for SC damage or wear.

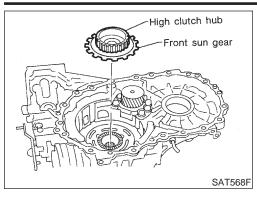




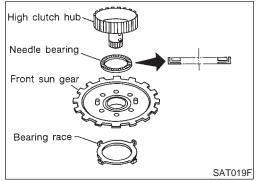




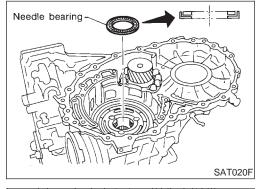




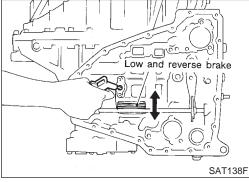
d. Remove high clutch hub and front sun gear from transmission case.



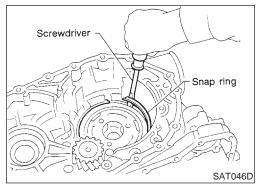
- e. Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.
- f. Remove bearing race from front sun gear and check for damage or wear.



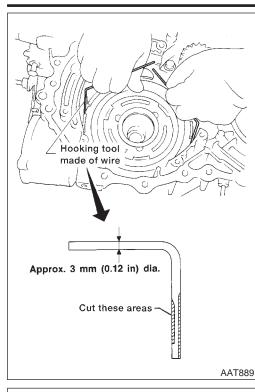
30. Remove needle bearing from transmission case and check for damage or wear.



31. Apply compressed air and check to see that low and reverse brake operates.



- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



b. Remove low one-way clutch with a hook made of wire.



MA

EM

LC

EC

FE

GL

MT

Remove snap ring with flat-bladed screwdriver.



AX

SU

BR

ST

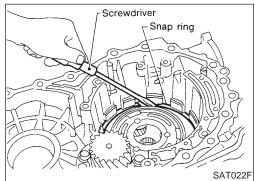
RS

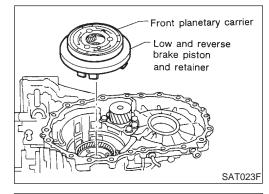
BT

HA

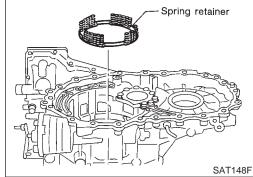
SC

EL





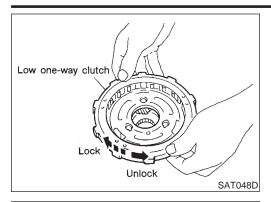
Remove front planetary carrier with low and reverse brake piston and retainer.



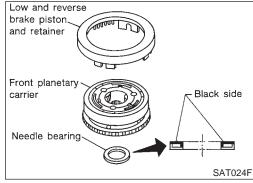
Remove low and reverse brake spring retainer.

Do not remove return springs from spring retainer.

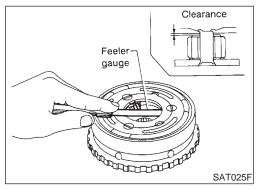




f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.



g. Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.



- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- i. Check clearance between planetary gears and planetary carrier with feeler gauge.

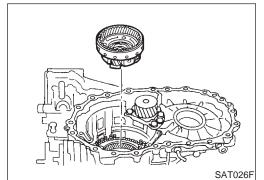
Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

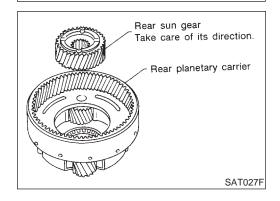
Allowable limit:

0.80 mm (0.0315 in)

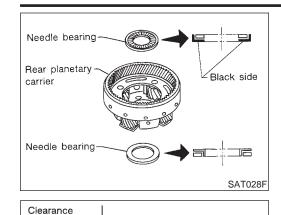
Replace front planetary carrier if the clearance exceeds allowable limit.



- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- Remove rear planetary carrier assembly from transmission case.



b. Remove rear sun gear from rear planetary carrier.



Feeler gauge

c. Remove needle bearings from rear planetary carrier assembly.

GI

CIL

MA

FM

LG

 Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.

e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

EG

Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

FE

Allowable limit:

GL

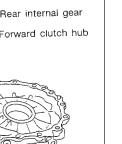
0.80 mm (0.0315 in)

Replace rear planetary carrier if the clearance exceeds allowable limit.

MT

34. Remove rear internal gear and forward clutch hub from transmission case.

ΑT



SAT029F

Overrun clutch hub

SAT054D

3U

AX

ST

 $35. \ \ Remove \ overrun \ clutch \ hub \ from \ transmission \ case.$

29

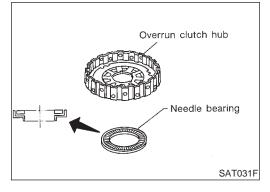
DT

HA

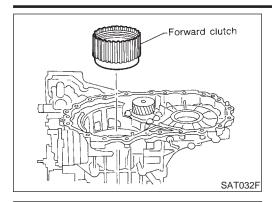


36. Remove needle bearing from overrun clutch hub and check for damage or wear.

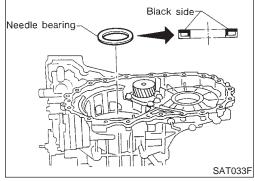
EL



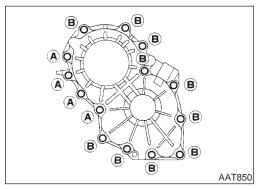




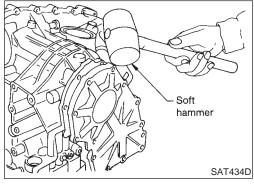
37. Remove forward clutch assembly from transmission case.



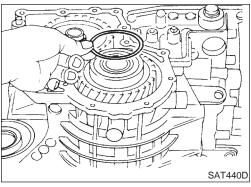
38. Remove needle bearing from transmission case.



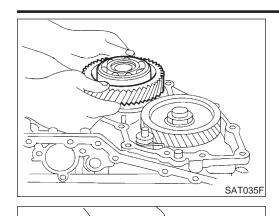
- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



- b. Remove side cover by lightly tapping it with a soft hammer.
- Be careful not to drop output shaft assembly. It might come out when removing side cover.



c. Remove adjusting shim.



Soft hammer Remove output shaft assembly.

GI

MA

EM

LC

If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.

EG

FE

GL



MT

Remove needle bearing.

SAT435D

Needle bearing

AT

AX

SU

BR

ST

Set manual shaft to position P to fix idler gear.

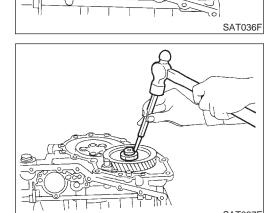
RS

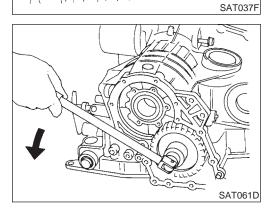
BT

HA

SC

EL



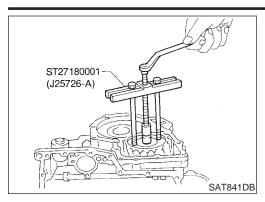


- 40. Disassemble reduction pinion gear according to the following procedures.
- Unlock idler gear lock nut using a pin punch.

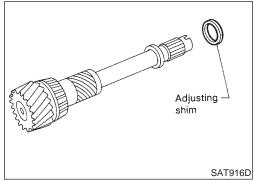
Remove idler gear lock nut.

Do not reuse idler gear lock nut.

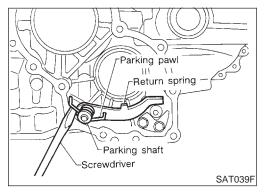




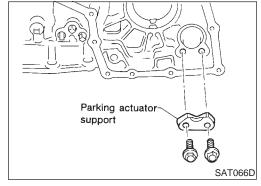
d. Remove idler gear with puller.



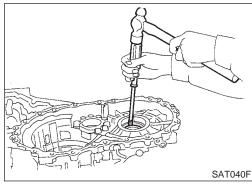
- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.



- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.



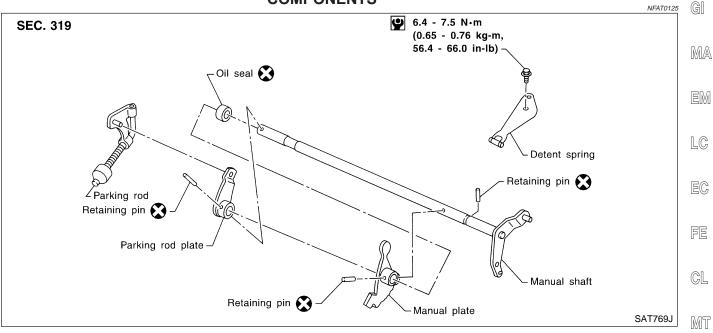
- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.

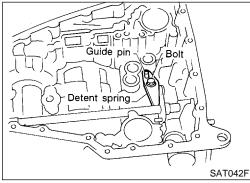


46. Remove side oil seal with screwdriver from transmission case.



Manual Shaft COMPONENTS







1. Remove detent spring from transmission case.

NFAT0126

AX

ΑT

SU

BR

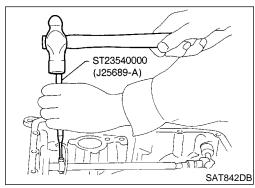
ST

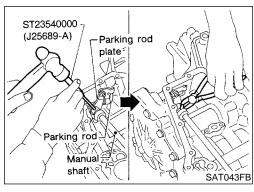
BT

HA

SC

EL

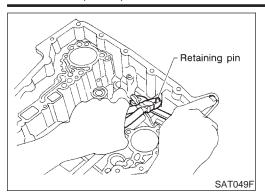




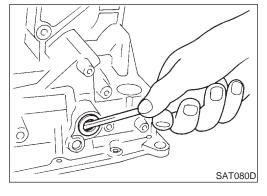
2. Drive out manual plate retaining pin.

- Drive and pull out parking rod plate retaining pin. 3.
- Remove parking rod plate from manual shaft.
- Draw out parking rod from transmission case.





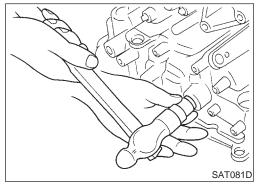
- 6. Pull out manual shaft retaining pin.
- Remove manual shaft and manual plate from transmission



Remove manual shaft oil seal.

INSPECTION

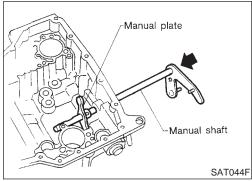
Check component parts for wear or damage. Replace if necessary.



INSTALLATION

NFAT0128

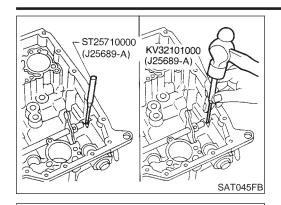
- Install manual shaft oil seal.
- Apply ATF to outer surface of oil seal.



Install manual shaft and manual plate.







Parking rod plate

ST23540000 (J25689-A)

Parking rod

Approx. 3 mm (0.12 in)

Retaining pin

SAT034J

3. Align groove of manual shaft and hole of transmission case.

4. Install manual shaft retaining pin up to bottom of hole.



MA

EM

LC

EG

Install parking rod to parking rod plate. Set parking rod assembly onto manual shaft and drive retaining pin.

Both ends of pin should protrude.



GL

MT

ST23540000⁷ (J25689-A) Approx. 3 mm (0.12 in) Retaining pin Manual plate SAT047FB

Drive manual plate retaining pin.

Both ends of pin should protrude.

AT

SU

AX

BR

ST

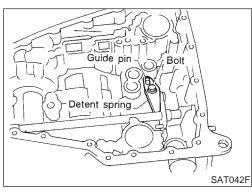
RS

BT

HA

SC

EL



Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-305.



NFAT0130

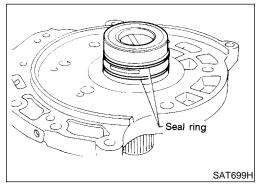
Oil Pump COMPONENTS

SEC. 313

Oil pump housing
Oil seal ATF
Oil pump cover
Outer gear
Inner gear
(0.7 - 1.1 kg-m,
61 - 95 in-lb)
Seal ring APPly ATF.

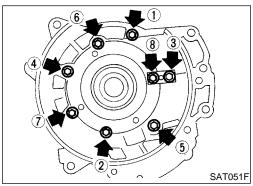
P : Apply ATF.

Seal ring Seal P

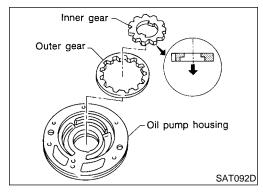


DISASSEMBLY

Remove seal rings.



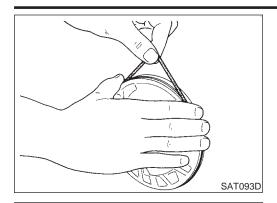
2. Loosen bolts in a crisscross pattern and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.

Oil Pump (Cont'd





Remove O-ring from oil pump housing.

MA

LC

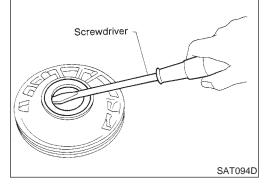
5. Remove oil pump housing oil seal.

EC

FE

GL

MT



INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and **Outer Gear**

NFAT0131S01

Check for wear or damage.

AX

ΑT

ST

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

Standard clearance:

0.030 - 0.050 mm (0.0012 - 0.0020 in)

If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear:

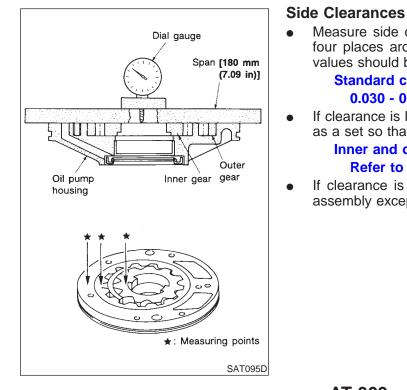
Refer to SDS, AT-388.

HA

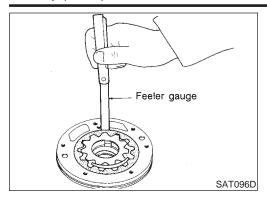
If clearance is more than standard, replace whole oil pump assembly except oil pump cover.

SC

EL







Measure clearance between outer gear and oil pump housing.

Standard clearance:

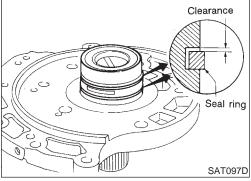
0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit:

0.181 mm (0.0071 in)

If not within allowable limit, replace whole oil pump assembly

except oil pump cover.



Seal Ring Clearance

VFAT0131503

Measure clearance between seal ring and ring groove.

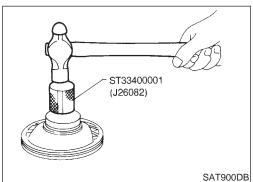
Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

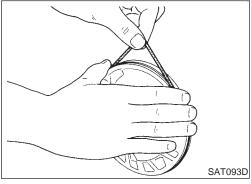
If not within allowable limit, replace oil pump cover assembly.



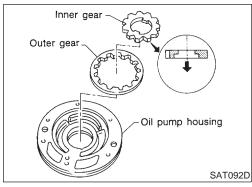
ASSEMBLY

NFAT0132

1. Install oil seal on oil pump housing.

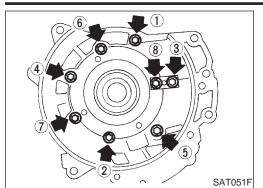


- 2. Install O-ring on oil pump housing.
- Apply ATF to O-ring.



- 3. Install inner and outer gears on oil pump housing.
- Be careful of direction of inner gear.

Oil Pump (Cont'd)



4. Install oil pump cover on oil pump housing.

a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.

. I Gi

 Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to AT-308.

MA

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EM

 Install new seal rings carefully after packing ring groove with petroleum jelly.

EG

 Do not spread gap of seal ring excessively while installing. The ring may be deformed.

LC

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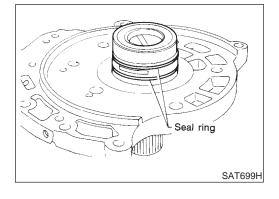
RS

BT

HA

SC

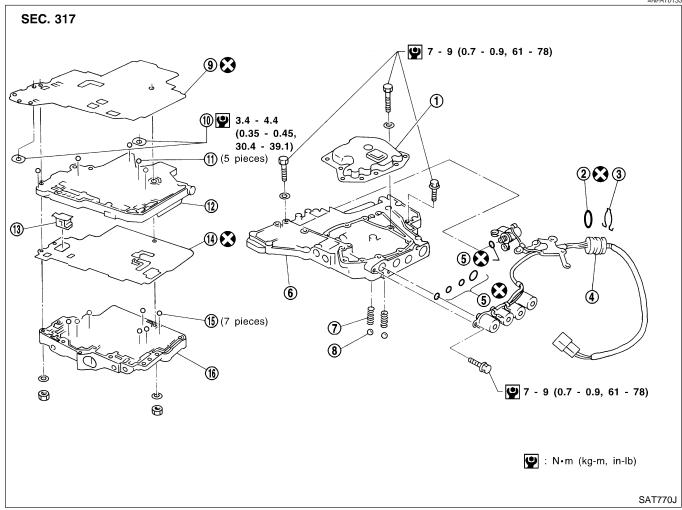
EL





Control Valve Assembly COMPONENTS

=NFAT0133



- Oil strainer
- 2. O-ring
- 3. Stopper ring
- 4. Terminal body
- 5. O-rings
- 6. Control valve lower body

- 7. Oil cooler relief valve spring
- 8. Check ball
- 9. Separating plate
- 10. Support plate
- 11. Steel ball

- 12. Control valve inter body
- 13. Pilot filter
- 14. Separating plate
- 15. Steel ball
- 16. Control valve upper body

DISASSEMBLY

NFAT0134

Disassemble upper, inter and lower bodies.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "\ell" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.

GI

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EC

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AX

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RS

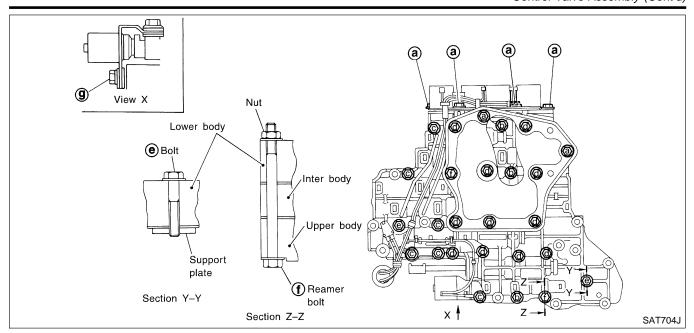
BT

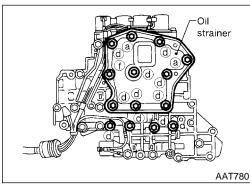
HA

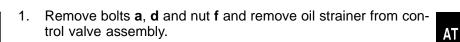
SC

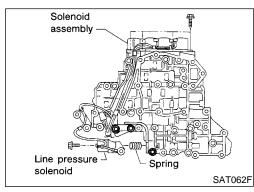
EL

Control Valve Assembly (Cont'd)

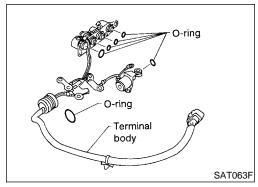








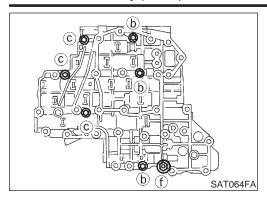
2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.



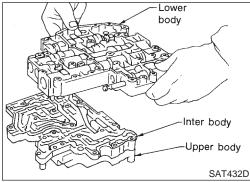
3. Remove O-rings from solenoid valves and terminal body.

Control Valve Assembly (Cont'd)

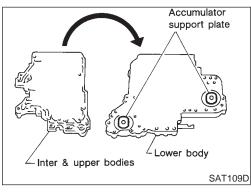




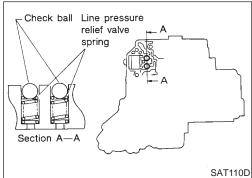
4. Place upper body facedown, and remove bolts b, c and nut f.



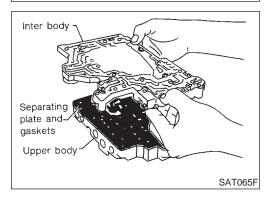
5. Remove inter body from lower body.



6. Turn over lower body, and remove accumulator support plate.

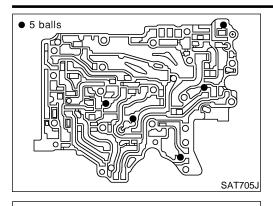


- 7. Remove bolts **e**, separating plate and separating gasket from lower body.
- 8. Remove steel balls and relief valve springs from lower body.
- Be careful not to lose steel balls and relief valve springs.



9. Remove inter body from upper body.

Control Valve Assembly (Cont'd)



10. Check to see that steel balls are properly positioned in inter body and then remove them.

Be careful not to lose steel balls.



GI

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• 7 balls

11. Check to see that steel balls are properly positioned in upper body and then remove them.

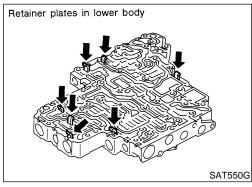
Be careful not to lose steel balls.



FE

GL

MT



Retainer plates in upper body

INSPECTION **Lower and Upper Bodies**

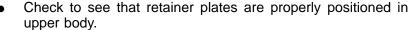
lower body.

NFAT0135

Check to see that retainer plates are properly positioned in

ΑT

SU



Be careful not to lose these parts.

NFAT0135S02

NFAT0135S03

BT

HA

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EL

Shift Solenoid Valves "A" and "B", Line Pressure Solenoid Valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

Check wire netting of oil strainer for damage.

Measure resistance.

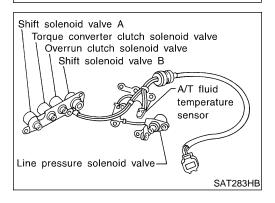
For shift solenoid valve A, refer to AT-175.

For shift solenoid valve B, refer to AT-180.

For line pressure solenoid valve, refer to AT-169.

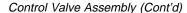
For torque converter clutch solenoid valve, refer to AT-154.

For overrun clutch solenoid valve, refer to AT-194.



SAT551G

SAT771J





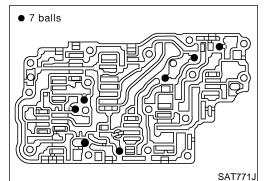
Q (Coil outer diameter)

Oil Cooler Relief Valve Spring

Check springs for damage or deformation.

Measure free length and outer diameter.

Inspection standard: Refer to SDS, AT-383.



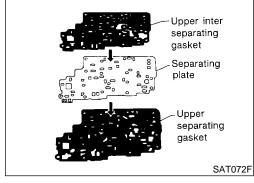
ASSEMBLY

NFAT0136

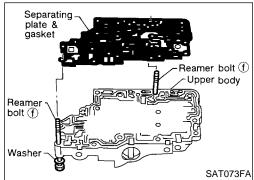
NFAT0135S04

1. Install upper, inter and lower body.

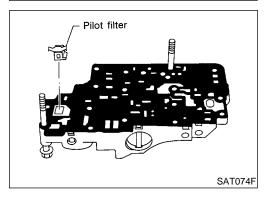
 Place oil circuit of upper body face up. Install steel balls in their proper positions.



b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.

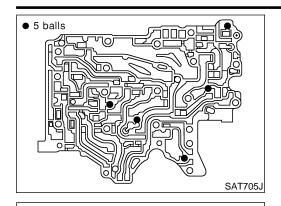


c. Install reamer bolts **f** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.



d. Install pilot filter.

Control Valve Assembly (Cont'd)



Inter body

Reamer bolt (f)

Lower separating

Lower separating

BAT002

gasket

plate

Lower inter separating gasket Place lower body as shown in illustration (side of inter body face up). Install steel balls in their proper positions.

GI

MA

LC

Install inter body on upper body using reamer bolts f as guides.





FE

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Install steel balls and relief valve springs in their proper positions in lower body.





SU





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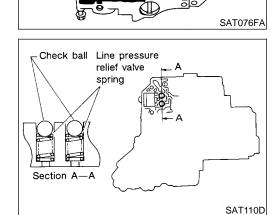
BT



SC

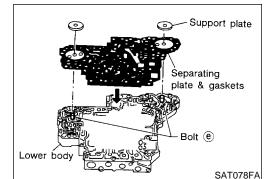
EL

[DX



Upper body Reamer bolt (f)

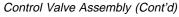
> Install lower separating gasket, lower inter separating gasket and lower separating plate in order shown in illustration.

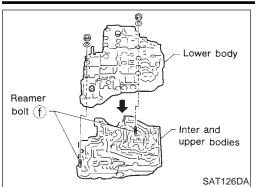


- Install bolts e from bottom of lower body. Using bolts e as i. guides, install separating plate and gaskets as a set.
- Temporarily install support plates on lower body.

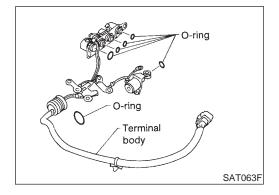








k. Install lower body on inter body using reamer bolts **f** as guides and tighten reamer bolts **f** slightly.

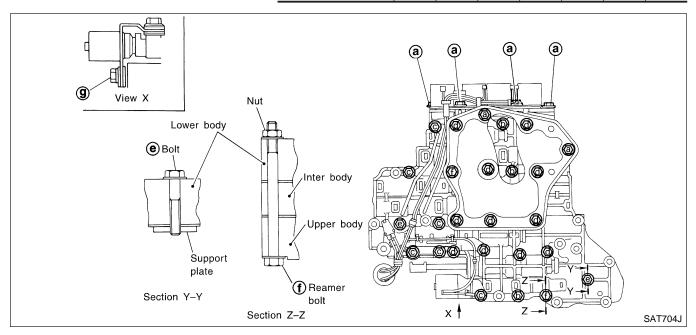


- 2. Install O-rings to solenoid valves and terminal body.
- Apply ATF to O-rings.

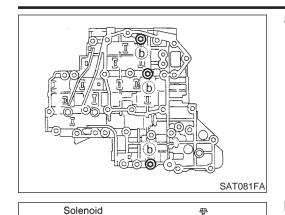
3. Install and tighten bolts.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length " ℓ " mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1



Control Valve Assembly (Cont'd,



assembly

Install and tighten bolts **b** to specified torque.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)



MA

EM

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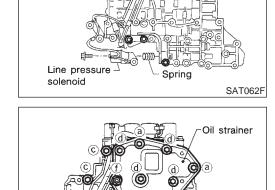
Install solenoid valve assembly and line pressure solenoid valve to lower body.

EG

FE

GL

MT



Set oil strainer, then tighten bolts a, c, d and nuts f to specified torque.

9: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

AT

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BR

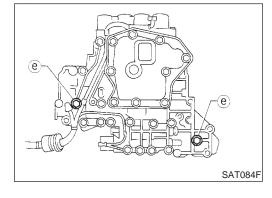
ST

RS

BT

d. Tighten bolts **e** to specified torque.

(0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)



SAT083FA

SC

EL

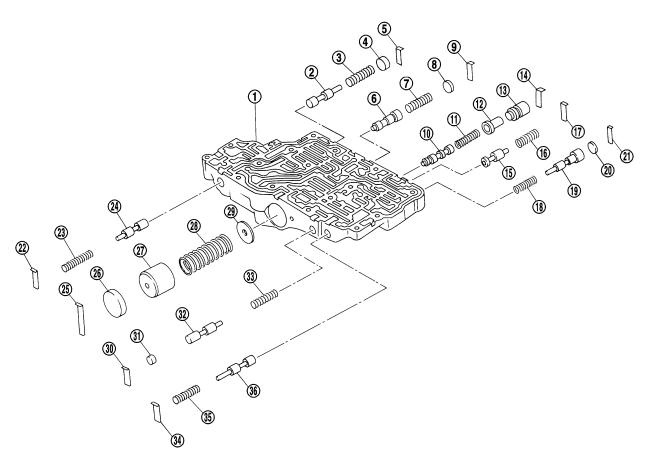


Control Valve Upper Body COMPONENTS

Apply ATF to all components before installation.

=NFAT0137

SEC. 317



SAT772J

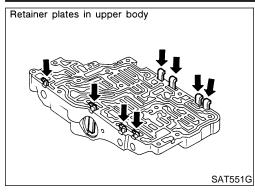
- Upper body
- 2. Cooler check valve
- 3. Return spring
- 4. Plug
- 5. Retainer plate
- 6. 1-2 accumulator valve
- 7. Return spring
- 8. Plug
- 9. Retainer plate
- 10. Torque converter clutch control valve
- 11. Return spring
- 12. Torque converter clutch control plug

- 13. Torque converter clutch control sleeve
- 14. Retainer plate
- 15. Torque converter relief valve
- 16. Return spring
- 17. Retainer plate
- 18. Return spring
- 19. Overrun clutch reducing valve
- 20. Plug
- 21. Retainer plate
- 22. Retainer plate
- 23. Return spring
- 24. Pilot valve

- 25. Retainer plate
- 26. Plug
- 27. 1-2 accumulator piston
- 28. Return spring
- 29. 1-2 accumulator retainer plate
- 30. Retainer plate
- 31. Plug
- 32. 1st reducing valve
- 33. Return spring
- 34. Retainer plate
- 35. Return spring
- 36. 3-2 timing valve

Control Valve Upper Body (Cont'd,





DISASSEMBLY

Remove valves at retainer plates.

Do not use a magnetic pick-up tool.

MA

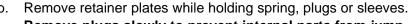
LC

Use a screwdriver to remove retainer plates.

EC

GL

MT



Remove plugs slowly to prevent internal parts from jumping out.

AT

AX

ST

internal parts. If a valve is hard to remove, place valve body face down

Place mating surface of valve body face down, and remove

Measure free length and outer diameter of each valve spring.

and lightly tap it with a soft hammer.

Be careful not to drop or damage valves and sleeves.

HA

SC

NFAT0139S02

Inspection standard:

Refer to SDS, AT-383.

Also check for damage or deformation.

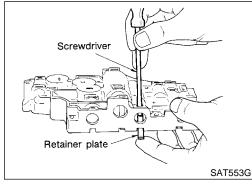
Replace valve springs if deformed or fatigued.

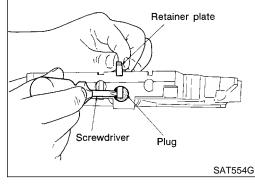
Control Valves

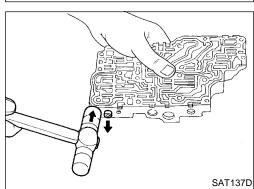
INSPECTION

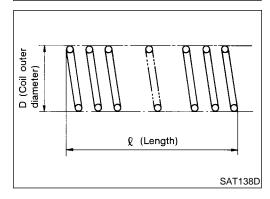
Valve Spring

Check sliding surfaces of valves, sleeves and plugs.

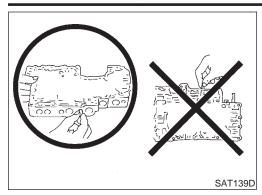






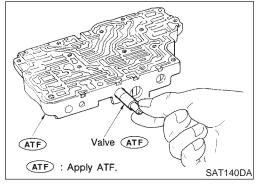




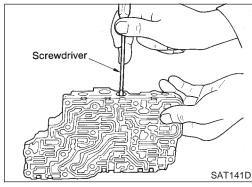


ASSEMBLY

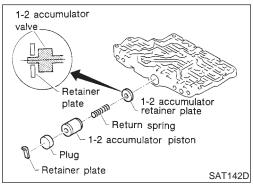
Lay control valve body down when installing valves. Do not stand the control valve body upright.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.



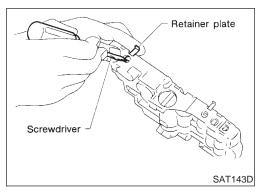
 Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



1-2 Accumulator Valve

NFAT0140S01

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.



- Install retainer plates
- While pushing plug or return spring, install retainer plate.

G[

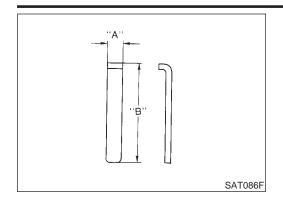
MA

LC

EC

FE

Control Valve Upper Body (Cont'd)



Retai	ner Plate (Upper body)		NFAT0140S02 Unit: mm (in)	
No.	Name of control valve	Length A	Length B	
22	Pilot valve		21.5 (0.846)	
30	1st reducing valve			
34	3-2 timing valve			
17	Torque converter relief valve			
9	1-2 accumulator valve	6.0 (0.236)	38.5 (1.516)	
25	1-2 accumulator piston valve			
21	Overrun clutch reducing valve		24.0 (0.945)	
5	Cooler check valve			
14	Torque converter clutch control valve		28.0 (1.102)	

Install proper retainer plates.
 Refer to "Control Valve Upper Body", AT-102.

GL

MT

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RS

BT

HA

SC

EL

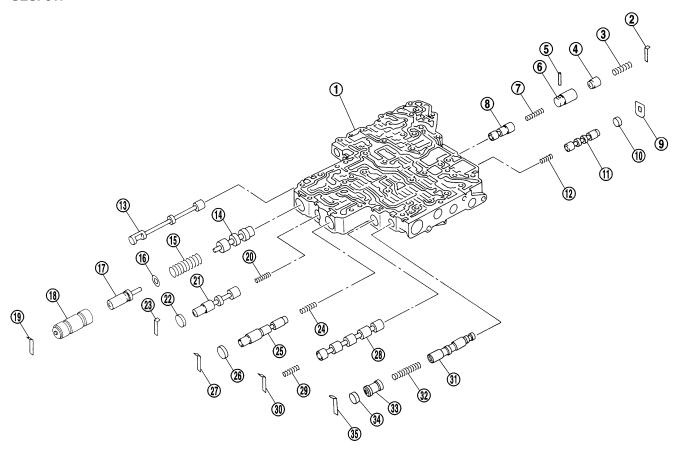


Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

=NFAT0141

SEC. 317



SAT773J

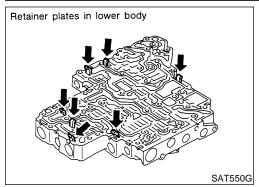
- Lower body
- 2. Retainer plate
- 3. Return spring
- 4. Piston
- 5. Parallel pin
- 6. Sleeve
- 7. Return spring
- 8. Pressure modifier valve
- 9. Retainer plate
- 10. Plug
- 11. Shift valve B
- 12. Return spring

- 13. Manual valve
- 14. Pressure regulator valve
- 15. Return spring
- 16. Spring seat
- 17. Plug
- 18. Sleeve
- 19. Retainer plate
- 20. Return spring
- 21. Overrun clutch control valve
- 22. Plug
- 23. Retainer plate
- 24. Return spring

- 25. Accumulator control valve
- 26. Plug
- 27. Retainer plate
- 28. Shift valve A
- 29. Return spring
- 30. Retainer plate
- 31. Shuttle valve
- 32. Return spring
- 33. Plug
- 34. Plug
- 35. Retainer plate

Control Valve Lower Body (Cont'd,





(Length)

Retainer plates in lower body

outer

Soil (Coil

For removal procedures, refer to "DISASSEMBLY", "Control Valve Upper Body", AT-321.

MA

EM

LC

INSPECTION Valve Springs

NFAT0143

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-383.

Replace valve springs if deformed or fatigued.

GL

Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

MT

ASSEMBLY

SAT138D

NFAT0144

Install control valves. For installation procedures, refer to "ASSEMBLY", "Control Valve Upper Body", AT-322.

ΑT

AX

SU

Retainer Plate (Lower body)

Unit: mm (in)

Ш

No.	Name of control valve and plug	Length A	Length B	Туре
19	Pressure regulator valve	6.0 (0.236)	28.0 (1.102)	I
27	Accumulator control valve			
36	Shift valve A			
23	Overrun clutch control valve			
2	Pressure modifier valve			
35	Shuttle valve			

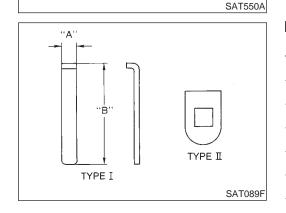
HA

SC

EL

Install proper retainer plates. Refer to "Control Valve Lower Body", AT-324.

[DX

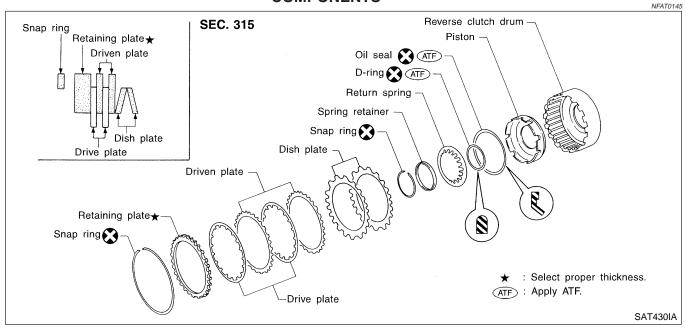


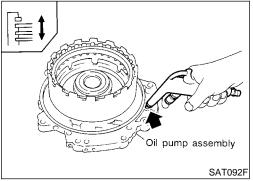
Shift valve B

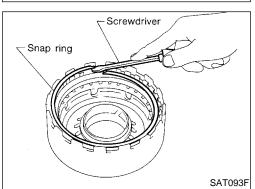
9

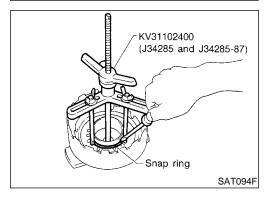


Reverse Clutch COMPONENTS









DISASSEMBLY

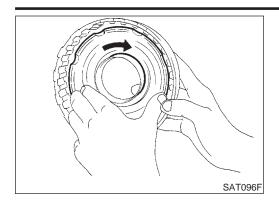
NFAT0146

- 1. Check operation of reverse clutch
- Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring.
- Remove drive plates, driven plates, retaining plate, and dish plates.

- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.

Reverse Clutch (Cont'd,





- 6. Remove piston from reverse clutch drum by turning it.
- Remove D-ring and oil seal from piston.

MA

LC

EC

INSPECTION

Reverse Clutch Snap Ring, Spring Retainer and Return **Springs**

NFAT0147S01

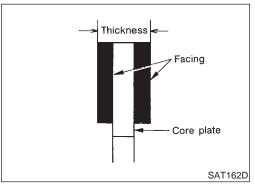
NFAT0147S02

Check for deformation, fatigue or damage. If necessary, replace.

GL

MT

ΑT



Reverse Clutch Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate:

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.



Check for deformation or damage.

Measure thickness of dish plate.

Thickness of dish plate: 3.08 mm (0.1213 in)

If deformed or fatigued, replace.

Reverse Clutch Piston

NFAT0147S03

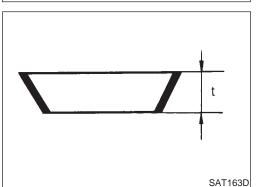
Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

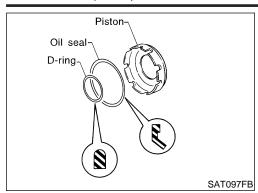
SC

EL





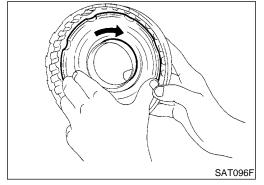
NFAT0148



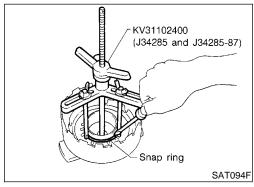
ASSEMBLY

Install D-ring and oil seal on piston.

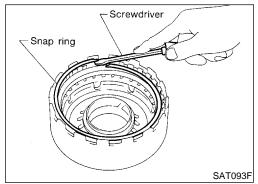
- Take care with the direction of oil seal.
- Apply ATF to both parts.



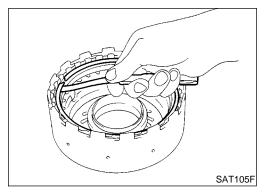
- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.



- 3. Install return springs and spring retainer on piston.
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
- Take care with order of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.5 - 0.8 mm (0.020 - 0.031 in)

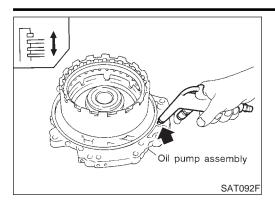
Allowable limit 1.2 mm (0.047 in)

Retaining plate:

Refer to SDS, AT-384.

Reverse Clutch (Cont'd





Check operation of reverse clutch. Refer to "DISASSEMBLY", "Reverse Clutch", AT-326.

GI

MA

LC

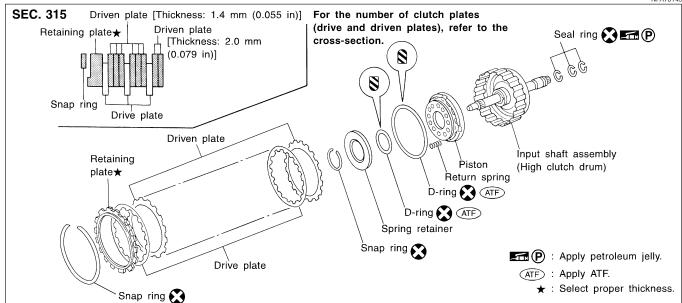
EC

FE

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High Clutch COMPONENTS





AX

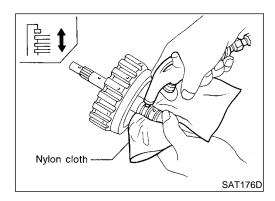


ST

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HA

SC



DISASSEMBLY

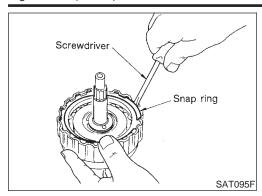
SAT774J

- Check operation of high clutch.
- Apply compressed air to oil hole of input shaft with nylon cloth.
- Stop up hole on opposite side of input shaft with nylon cloth.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove seal rings from input shaft. 2.
- Always replace when removed.

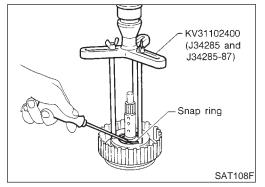
Input shaft Seal ring

SAT177D

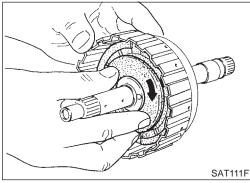




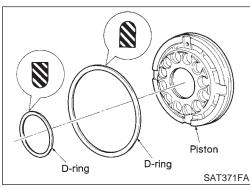
- 3. Remove snap ring.
- Remove drive plates, driven plates and retaining plate.



- Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.



Remove piston from high clutch drum by turning it.



8. Remove D-rings from piston.

INSPECTION

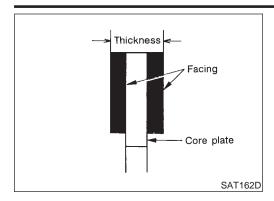
High Clutch Snap Ring, Spring Retainer and Return **Springs**

NFAT0151S01

- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

High Clutch (Cont'd





High Clutch Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate:

Standard value 1.6 mm (0.063 in) Wear limit 1.4 mm (0.055 in)

If not within wear limit, replace.

NFAT0151S02

NFAT0151S03

NFAT0151S04

MA

LC

High Clutch Piston

Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

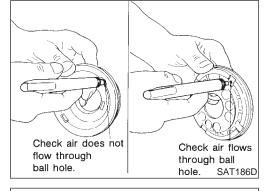
FE

GL

MT

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AX



Seal ring

Input shaft

Seal Ring Clearance

Install new seal rings onto input shaft.

Measure clearance between seal ring and ring groove.

Standard clearance:

0.08 - 0.23 mm (0.0031 - 0.0091 in)

Allowable limit:

0.23 mm (0.0091 in)

If not within allowable limit, replace input shaft assembly.



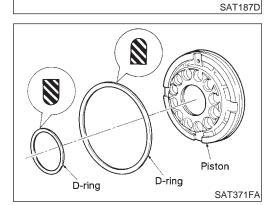
Install D-rings on piston.

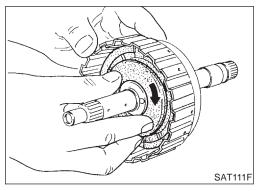
Apply ATF to both parts.

HA

SC

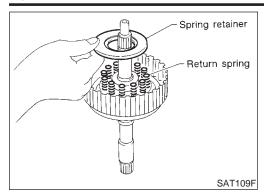
EL



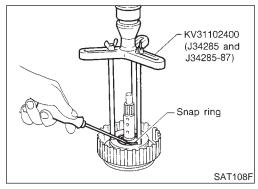


Apply ATF to inner surface of drum.

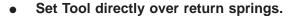


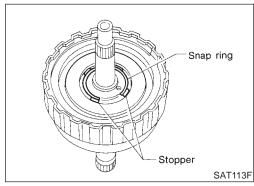


3. Install return springs and spring retainer on piston.

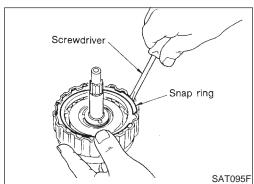


4. Set Tool on spring retainer and install snap ring while compressing return springs.

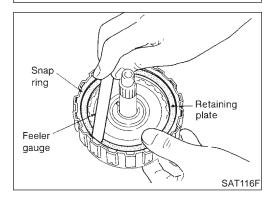




Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
- Take care with the order and direction of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

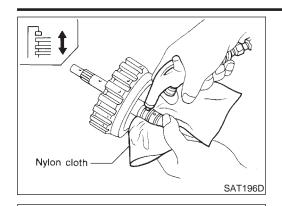
Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 2.8 mm (0.110 in)

Retaining plate:

Refer to SDS, AT-384.

High Clutch (Cont'd)



Apply petroleum jelly

8. Check operation of high clutch. Refer to "DISASSEMBLY", "High Clutch", AT-329.

GI

MA

LC

9. Install seal rings to input shaft.

- Apply petroleum jelly to seal rings.
- Always replace when removed.

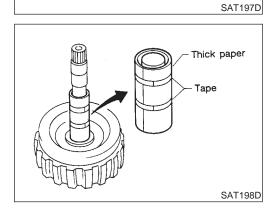


EC

FE

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 Roll paper around seal rings to prevent seal rings from spreading.

ΑT

 $\mathbb{A}\mathbb{X}$

SU

BR

ST

RS

BT

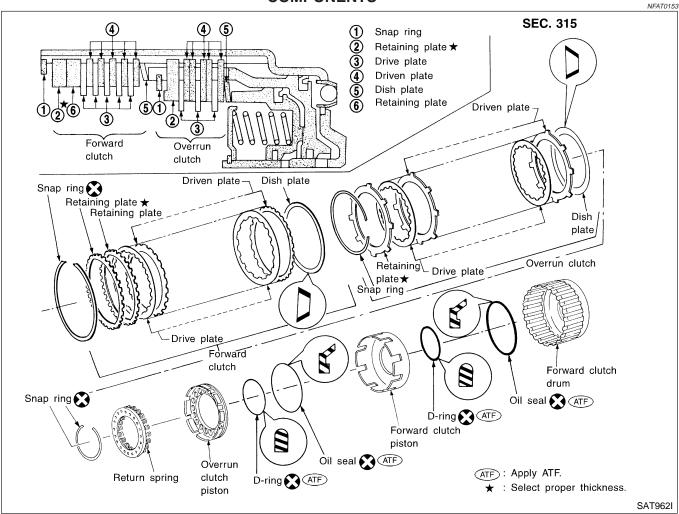
HA

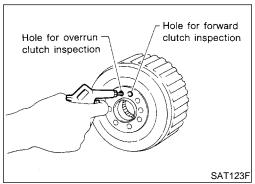
SC

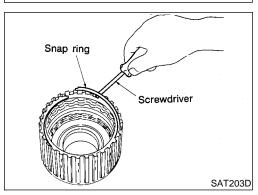
EL



Forward and Overrun Clutches COMPONENTS



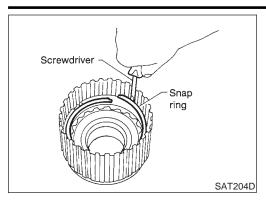




DISASSEMBLY

- NFAT0154 Check operation of forward clutch and overrun clutch.
- Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- Check to see that retaining plate moves to snap ring. C.
- d. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring for forward clutch.
- Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

Forward and Overrun Clutches (Cont'd,



Snap ring

SAT124FB

SAT126F

Remove snap ring for overrun clutch.

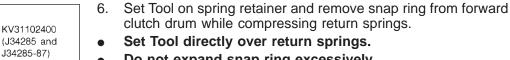
5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



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EC

Do not expand snap ring excessively.

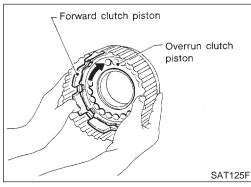
Remove spring retainer and return springs. 7.

FE

Do not remove return springs from spring retainer.

GL

MT



Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.

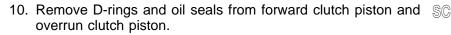
ΑT

SU

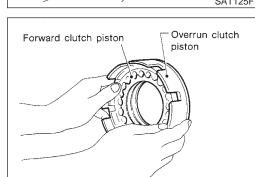
Remove overrun clutch piston from forward clutch piston by ST

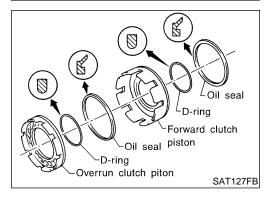
BT

HA



EL





turning it.



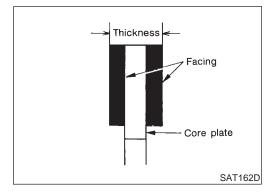
INSPECTION

Snap Rings, Spring Retainer and Return Springs

NFAT0155

NFAT0155S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.



Forward Clutch and Overrun Clutch Drive Plates

FAT0155S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Forward clutch

Standard value: 1.6 mm (0.063 in)

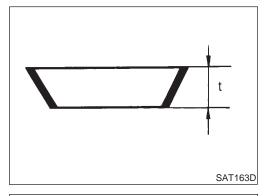
Wear limit: 1.4 mm (0.055 in)

Overrun clutch

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.



Forward Clutch and Overrun Clutch Dish Plates

NFAT0155S03

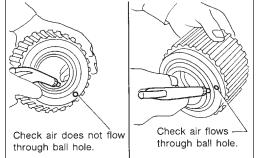
- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate:

Forward clutch 2.7 mm (0.106 in)

Overrun clutch 2.7 mm (0.106 in)

If deformed or fatigued, replace.

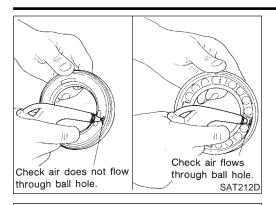


Forward Clutch Drum

NFAT0155S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

SAT213D



Overrun Clutch Piston

NFAT0155S05

Forward and Overrun Clutches (Cont'd,

Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.

MA

LC

ASSEMBLY

Oil seal

SAT127FB

orward clutch

Oil seal piston

Install D-rings and oil seals on forward clutch piston and overrun clutch piston.

EC

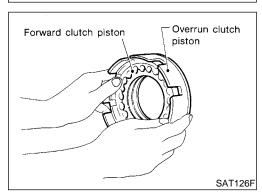
Take care with direction of oil seal.

Apply ATF to both parts.

FE

GL

MT



D-ring

Overrun clutch piton

Install overrun clutch piston assembly on forward clutch piston by turning it slowly.

Apply ATF to inner surface of forward clutch piston.

ΑT

SU

AX

Install forward clutch piston assembly on forward clutch drum ST

Apply ATF to inner surface of drum.

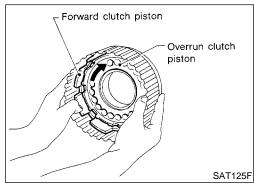
by turning it slowly.

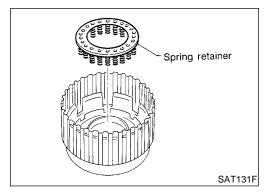
BT

HA

EL

SC

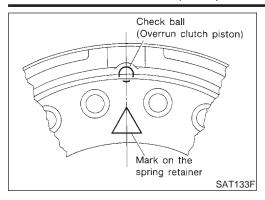




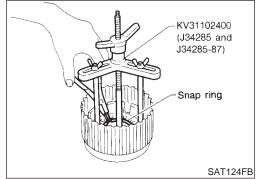
Install return spring on overrun clutch piston.



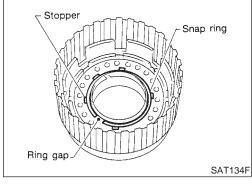
Forward and Overrun Clutches (Cont'd)



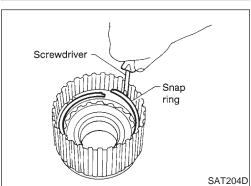
 Align the mark on spring retainer with check ball in overrun clutch piston.



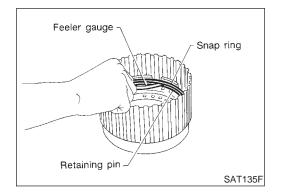
- 5. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



• Do not align snap ring gap with spring retainer stopper.



- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
- Take care with order of plates.
- 7. Install snap ring for overrun clutch.



8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance:

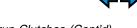
Standard 0.7 - 1.1 mm (0.028 - 0.043 in)

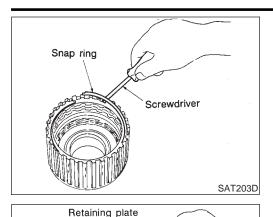
Allowable limit 1.7 mm (0.067 in)

Overrun clutch retaining plate:

Refer to SDS, AT-385.

Forward and Overrun Clutches (Cont'd)





Snap

ring

Feeler gauge

Hole for overrun

clutch inspection

Install drive plates, driven plates, retaining plate and dish plate for forward clutch.

Take care with order of plates.

10. Install snap ring for forward clutch.

GI

MA

EM

LC

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11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.45 - 0.85 mm (0.0177 - 0.0335 in)

Allowable limit 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to SDS, AT-385.

GL

MT

12. Check operation of forward clutch. Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-334.

13. Check operation of overrun clutch.

Refer to "DISASSEMBLY", "Forward Clutch and Overrun AXX Clutch", AT-334.

> ★ : Select proper thickness. (ATF): Apply ATF.

ΑT

SU

ST

BT

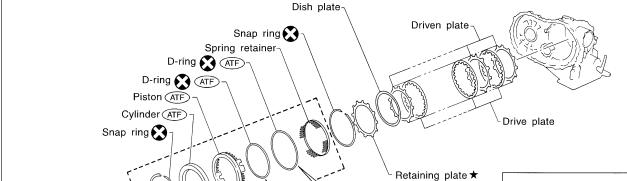
HA

SC

EL

Low & Reverse Brake **COMPONENTS**

NFAT0157



SAT228D

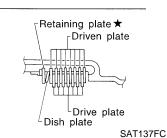
SAT123F

Hole for forward

clutch inspection

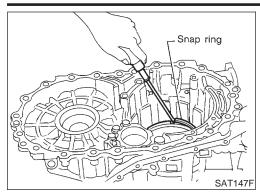
For the number of clutch plates (drive and driven plates), refer to the cross-section.

For disassembly and assembly, refer to the procedures given in "ASSEMBLY" and "DISASSEMBLY".



Low & Reverse Brake (Cont'd)

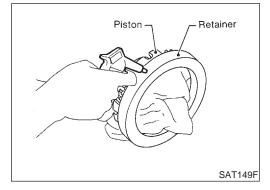




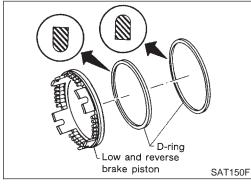
DISASSEMBLY

Check operation of low & reverse brake.

- Apply compressed air to oil hole of transmission case.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: C.
- D-ring might be damaged.
- Fluid might be leaking past piston check ball.



- In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
- Apply air gradually and allow piston to come out evenly.

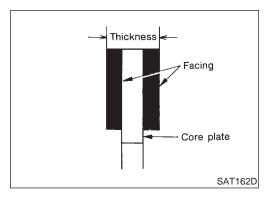


Remove D-rings from piston.

INSPECTION

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs NFAT0159S01

- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



Low and Reverse Brake Drive Plate

NFAT0159S02

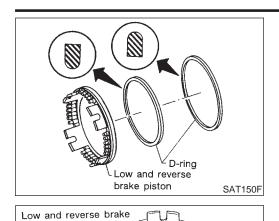
- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate: Standard value 1.8 mm (0.071 in) Wear limit 1.6 mm (0.063 in)

If not within wear limit, replace.

Low & Reverse Brake (Cont'd,





Piston

ASSEMBLY

Install D-rings on piston.

Apply ATF to both parts.

NFAT0160

MA

LC

EC

Set and align piston with retainer.

This operation is required in order to engage the protrusions of piston to return springs correctly.

Further procedures are given in "ASSEMBLY".

GL

MT

Install driven plates, drive plates, retaining plate and dish plate on transmission case.

Take care with order of plates and direction of dish plate.

ΑT

AX

HA

SC

EL

Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

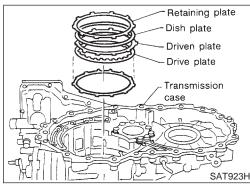
Specified clearance:

Standard 1.7 - 2.1 mm (0.067 - 0.083 in)

Allowable limit 3.3 mm (0.130 in)

Retaining plate:

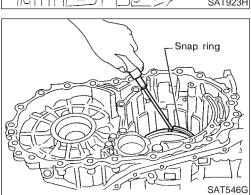
Refer to SDS, AT-386.

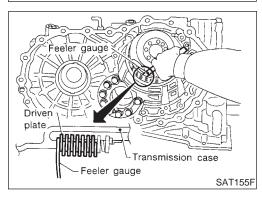


∠Bracket

Retainer

SAT323F

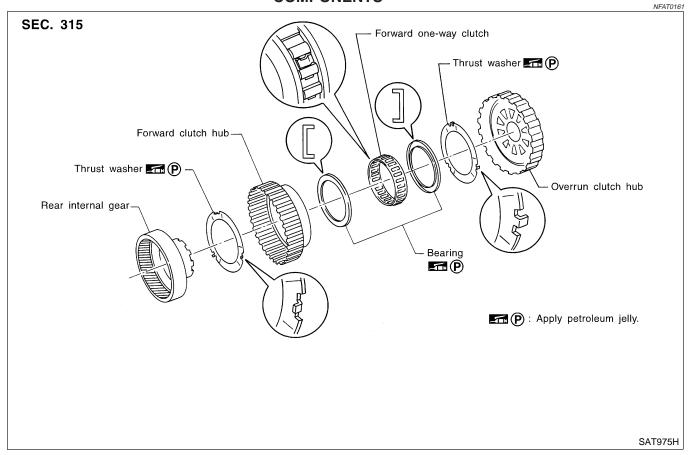


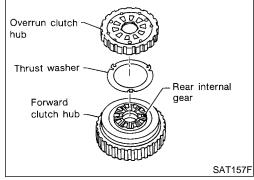


Install snap ring.



Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS





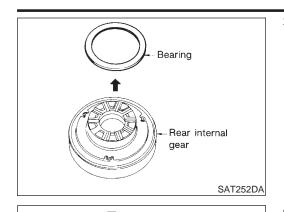
Forward clutch hub Rear internal gear SAT251D

DISASSEMBLY

 Remove overrun clutch hub and thrust washer from forward clutch hub.

2. Remove forward clutch hub from rear internal gear.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



Thrust washer

Rear

internal gear

SAT253D

3. Remove bearing from rear internal gear.



MA

LC

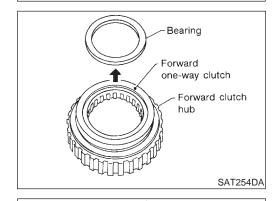
Remove thrust washer from rear internal gear.



FE

GL

MT



Remove bearing from forward one-way clutch.

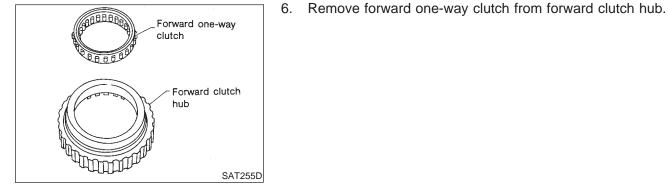
AT

SU

ST

BT

HA



INSPECTION

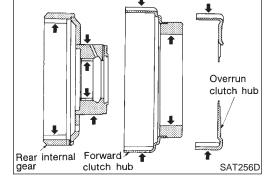
SC

Rear Internal Gear, Forward Clutch Hub and Overrun

Check rubbing surfaces for wear or damage.

NFAT0163S01

EL





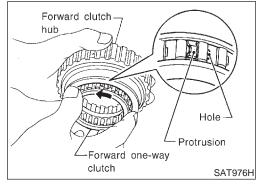
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)

Forward one-way clutch SAT158FA

Bearings and Forward One-way Clutch

NFAT0163S02

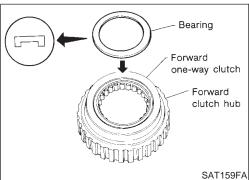
- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



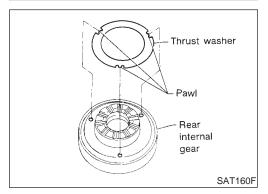
ASSEMBLY

NFAT0164

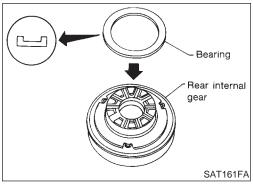
- 1. Install forward one-way clutch on forward clutch.
- Take care with the direction of forward one-way clutch.



- 2. Install bearing on forward one-way clutch.
- Apply petroleum jelly to bearing.



- 3. Install thrust washer on rear internal gear.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of rear internal gear.



- 4. Install bearing on rear internal gear.
- Apply petroleum jelly to bearing.

ing directions.

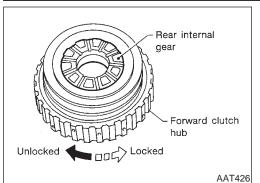


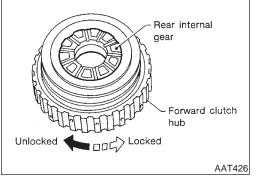
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)

Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlock-

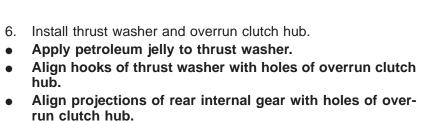
If not as shown in illustration, check installation direction

Install forward clutch hub on rear internal gear. Check operation of forward one-way clutch.









of forward one-way clutch.



GI

MA

LC

EC

CL

MT

ΑT

SU

ST

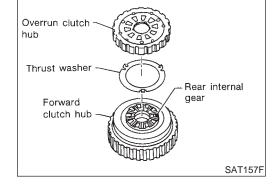
BT

HA

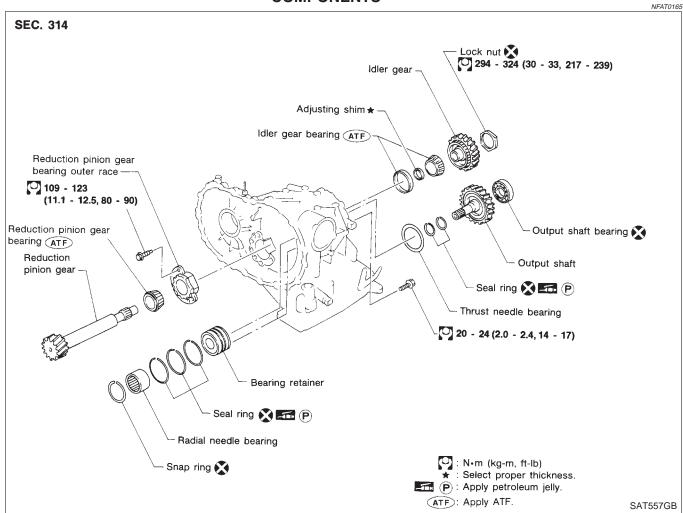
SC

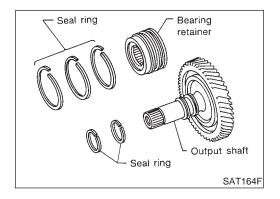
EL

IDX



Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS





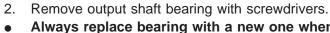
DISASSEMBLY

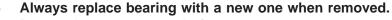
NFAT0166

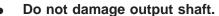
1. Remove seal rings from output shaft and bearing retainer.



Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)









MA

LC

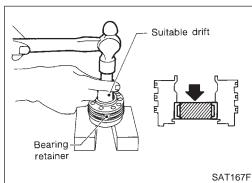
Remove snap ring from bearing retainer.

EG

FE

CL

MT



Output shaft bearing

Bearing retainer

SAT165F

Snap ring

SAT166F

Remove needle bearing from bearing retainer.

5. Remove idler gear bearing inner race from idler gear.

AT

AX

SU

BR

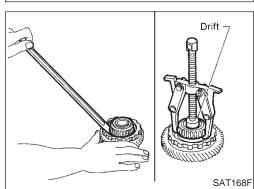
ST

BT

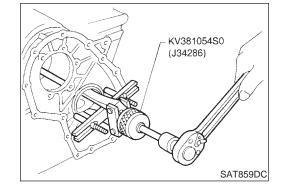
HA

SC

EL

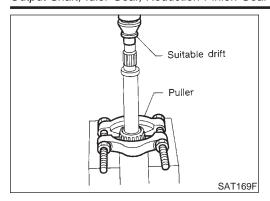


Remove idler gear bearing outer race from transmission case.

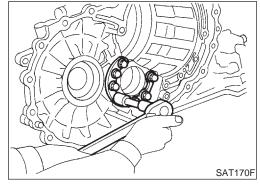




Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



7. Press out reduction pinion gear bearing inner race from reduction pinion gear.



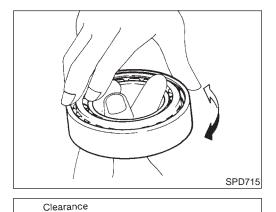
Remove reduction pinion gear bearing outer race from transmission case.

INSPECTION

NFAT0167

Output Shaft, Idler Gear and Reduction Pinion Gear

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.



Seal ring

Output shaft

Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

Seal Ring Clearance

NFAT0167S03

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.

Bearing retainer SAT171F



Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)

Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance:

0.10 - 0.30 mm (0.0039 - 0.0118 in)

Allowable limit:

0.30 mm (0.0118 in)

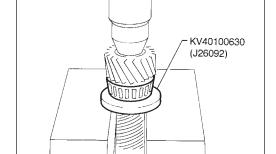
If not within allowable limit, replace bearing retainer.

G[

EM

MA

LC



ASSEMBLY

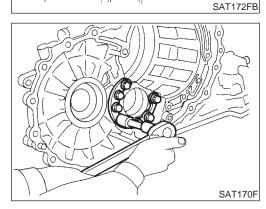
. Press reduction pinion gear bearing inner race on reduction pinion gear.

n EG

FE

CL

MT



2. Install reduction pinion gear bearing outer race on transmission case.

(11.1 - 12.5 kg-m, 80 - 90 ft-lb)

ΑT

SU

AX

ST

3. Press idler gear bearing inner race on idler gear.

_ _

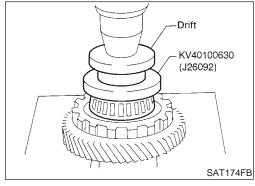
BT

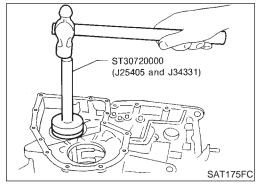
HA

Install idler gear bearing outer race on transmission case.

SC

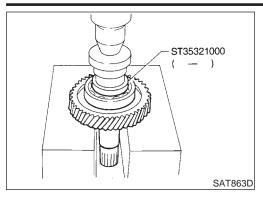
EL



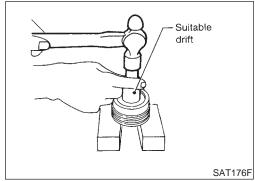




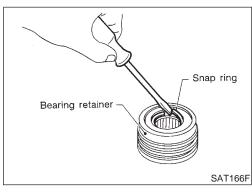
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



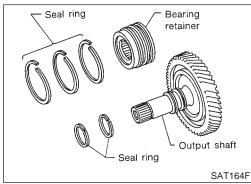
5. Press output shaft bearing on output shaft.



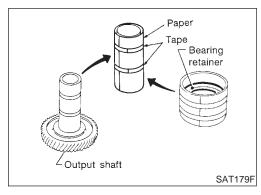
6. Press needle bearing on bearing retainer.



7. Install snap ring to bearing retainer.



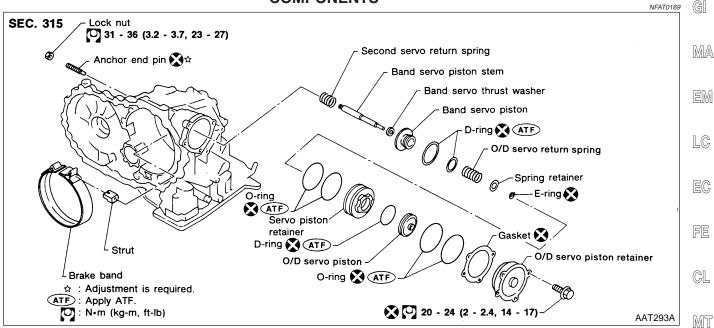
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.

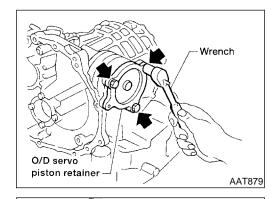


 Roll paper around seal rings to prevent seal rings from spreading.



Band Servo Piston Assembly COMPONENTS





DISASSEMBLY

1. Remove band servo piston fixing bolts.

NFAT0170

ΑT

SU

- 2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
- Hold band servo piston assembly with a rag or nylon

waste.

BT

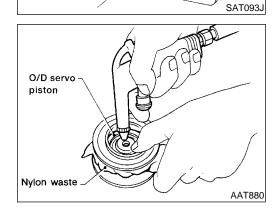
HA

SC

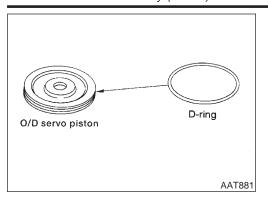
- Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.
- Hold O/D band servo piston while applying compressed air.



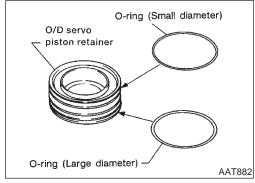
[DX



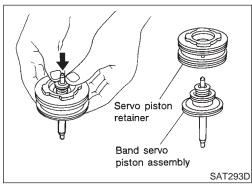




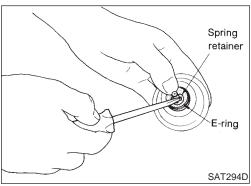
4. Remove D-ring from O/D servo piston.



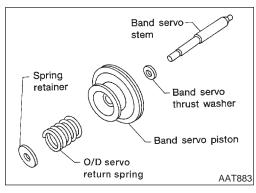
5. Remove O-rings from O/D servo piston retainer.



6. Remove band servo piston assembly from servo piston retainer by pushing it forward.

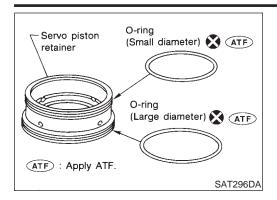


7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

Band Servo Piston Assembly (Cont'd)



D-ring

D-ring

SAT297D

Band servo piston

9. Remove O-rings from servo piston retainer.

GI

MA

LC

10. Remove D-rings from band servo piston.

EG

FE

GL

MT

INSPECTION

Pistons, Retainers and Piston Stem

NFAT0171

Check frictional surfaces for abnormal wear or damage.

AX

ΑT

SU

Return Springs

Check for deformation or damage.

NFAT0171S02

Measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-389.

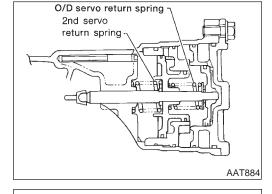
BT

HA

SC NFAT0172

EL

[DX





Install D-rings to servo piston retainer.

Apply ATF to D-rings.

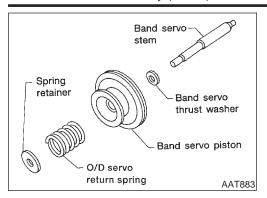
Pay attention to position of each O-ring.



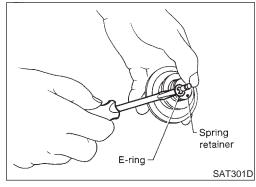
D-ring

Band servo piston

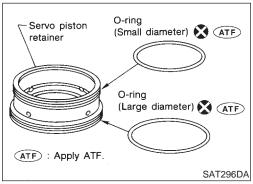
Band Servo Piston Assembly (Cont'd)



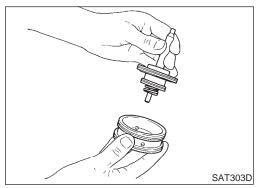
Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



- 4. Install O-rings to servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

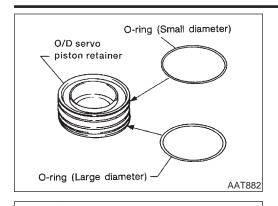


5. Install band servo piston assembly to servo piston retainer by pushing it inward.

- O/D servo piston

 D-ring
- 6. Install D-ring to O/D servo piston.
- Apply ATF to D-ring.

Band Servo Piston Assembly (Cont'd)



O/D servo piston retainer

O/D servo piston 7. Install O-rings to O/D servo piston retainer.

• Apply ATF to O-rings.

Pay attention to position of each O-ring.

G[

MA

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LC

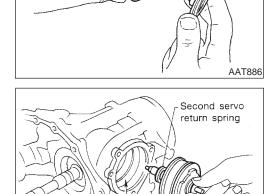
3. Install O/D servo piston to O/D servo piston retainer.

EG

FE

GL

MT



Apply ATF

Install band servo piston assembly and 2nd servo return spring to transmission case.

ΑT

Apply ATF to O-ring of band servo piston and transmission case.

AX

SU

BR

<u> </u>

. . . .

10. Install O/D servo piston assembly to transmission case.

9 1

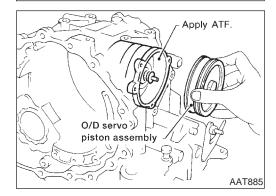
 Apply ATF to O-ring of band servo piston and transmission case.

18

HA

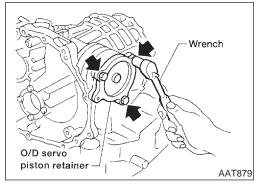
SC

EL



Band servo piston assembly

SAT865H

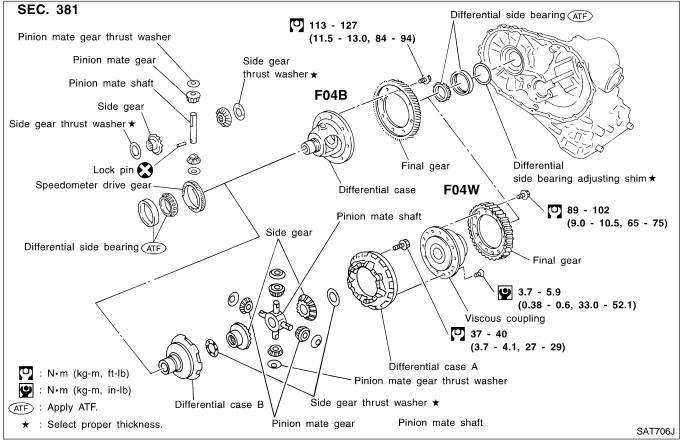


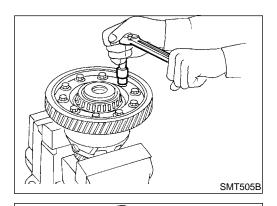
11. Install O/D servo piston retainer to transmission case. Refer to AT-351.



Final Drive COMPONENTS

NFAT0173





DISASSEMBLY

NFAT0174

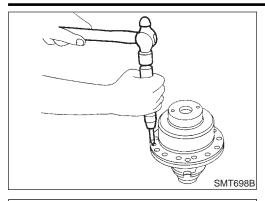
Remove final gear.

- ST33061000 ST33051001 (J8107-2) (J22888-D)
- Press out differential side bearings.
- Be careful not to mix up the right and left bearings.

AAT662

Final Drive (Cont'd)





- 3. Remove viscous coupling RE4F04W.
- a. Remove viscous coupling.



MA

LC

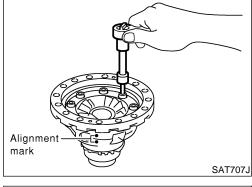
- b. Make alignment marks with paint on differential cases A and B.
- c. Remove the bolts holding the differential cases, and remove the pinion mate gears and side gears.



FE

CL

MT



4. Remove speedometer drive gear.



AX



BR

ST

RS

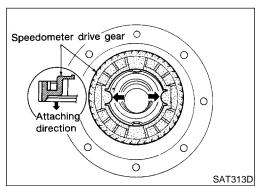
BT

HA

II II*I*∕∕∕7

SC

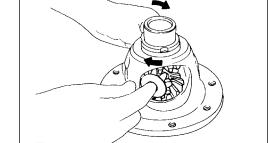
EL



KV32101000

(J25689-A)

5. Drive out pinion mate shaft lock pin.

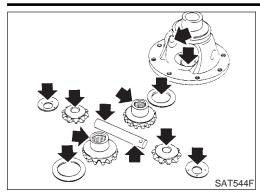


SAT904D

SAT316D

- 6. Draw out pinion mate shaft lock pin.
- 7. Remove pinion mate gears and side gears.



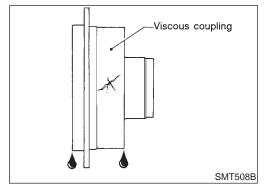


INSPECTION

Gear, Washer, Shaft and Case

ΝΕΔΤΩ17

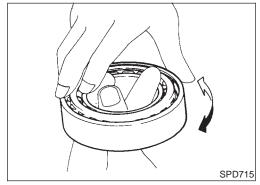
- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.



Viscous Coupling — RE4F04W

NFAT0175S02

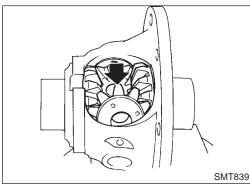
- Check case for cracks.
- Check silicone oil for leakage.



Bearings

NFAT0175S03

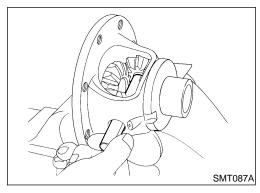
- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



ASSEMBLY

NFAT017

- 1. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.
- Apply ATF to any parts.



- Insert pinion mate shaft.
- When inserting, be careful not to damage pinion mate thrust washers.

Final Drive (Cont'd



MA

LC

EC

GL

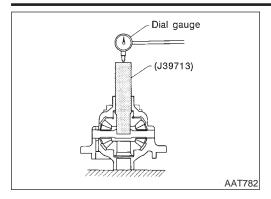
MT

AX

ST

HA

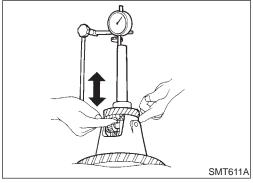
SC



— RE4F04B —

Measure clearance between side gear and differential case with washers following the procedure below:

Set Tool and dial indicator on side gear.



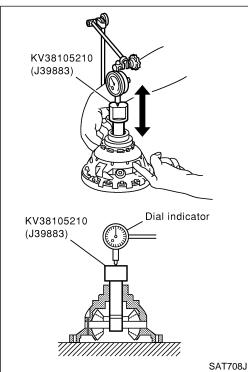
Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

Clearance between side gear and differential case with washer:

0.1 - 0.2 mm (0.004 - 0.008 in)

If not within specification, adjust clearance by changing thickness of differential side gear thrust washers.

> Differential side gear thrust washers: Refer to SDS, AT-386.



- RE4F04W -

Differential Case Side

NFAT0176S02

Measure clearance between side gear and differential case & viscous coupling with washers using the following procedure:

Set Tool and dial indicator on side gear.

Move side gear up and down to measure dial indicator deflection.

> Clearance between side gear and differential case with washers:

0.1 - 0.2 mm (0.004 - 0.008 in)

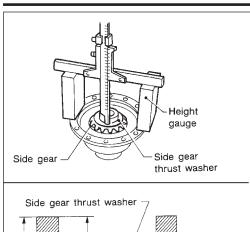
If not within specification adjust clearance by changing thickness of side gear thrust washer.

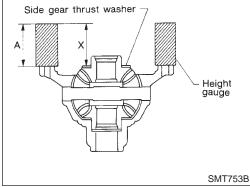
Differential side gear thrust washers for differential case side:

Refer to SDS, AT-386.

ΑT



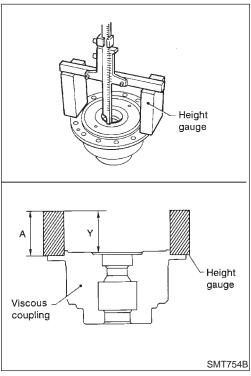




Viscous Coupling Side



- Measure clearance between side gear and differential case & viscous coupling with washers using the following procedure:
- a. Place side gear and thrust washer on pinion mate gears installed on differential case.
- b. Measure dimension X.
- Measure dimension X in at least two places.



- c. Measure dimension Y.
- Measure dimension Y in at least two places.

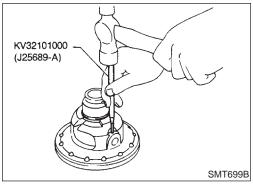
Clearance between side gear and viscous coupling = X + Y - 2A: 0.1 - 0.2 mm (0.004 - 0.008 in)

A: Height of gauge

 If not within specification, adjust clearance by changing thickness of side gear thrust washer.

Differential side gear thrust washers for viscous coupling side:

Refer to SDS, AT-386.

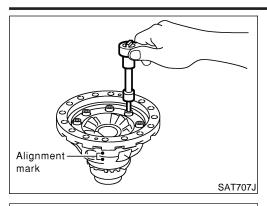


- 3. Install lock pin.
- Make sure that lock pin is flush with case.

REPAIR FOR COMPONENT PARTS

Final Drive (Cont'd)





4. Install viscous coupling — RE4F04W.

 After choosing the side gear washer, tighten down differential cases A and B. Tighten bolts to the specified torque. Refer to AT-356.

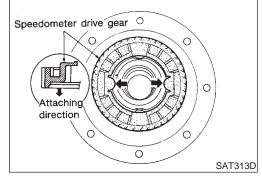
o GI

CAUTION:

Make sure that A and B alignment marks are positioned correctly.

. MA

b. Install viscous coupling.



5. Install speedometer drive gear on differential case.

 Align the projection of speedometer drive gear with the groove of differential case.

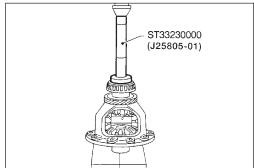
EC

LC

FE

GL

MT



6. Press on differential side bearings.

ΑT

AX

BR

@F

7. Install final gear and tighten fixing bolts in a crisscross pattern. Tighten final gear bolts to the specified torque. Refer to AT-356.

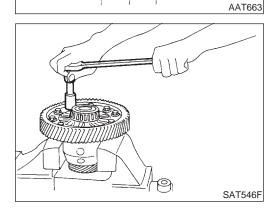
28

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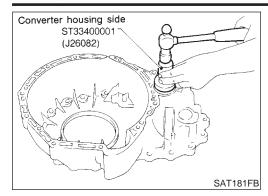
HA

SC

EL

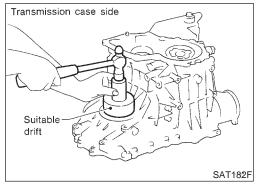




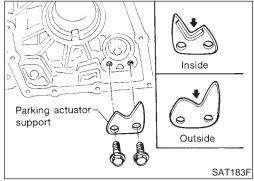


Assembly (1)

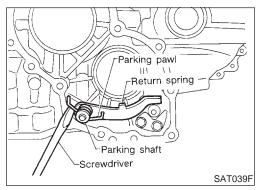
Install differential side oil seals on transmission case and converter housing.



- Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-286.
- Pay attention to direction of parking actuator support.



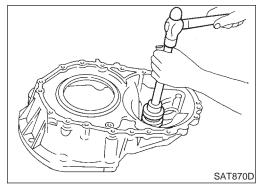
- Install parking pawl on transmission case and fix it with parking shaft.
- Install return spring.



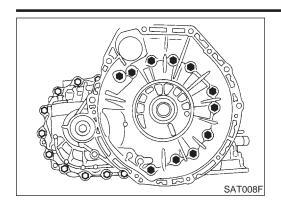
Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

NFAT0178

- Install differential side bearing outer race without adjusting shim on transmission case.
- Install differential side bearing outer race on converter housing.







Place final drive assembly on transmission case.

Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to AT-286.

MA

LC

Attach dial indicator on differential case at converter housing

EC

6. Insert Tool into differential side gear from transmission case side.

Move Tool up and down and measure dial indicator deflection.

Select proper thickness of differential side bearing adjusting shim(s).

GL

Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim: Refer to SDS, AT-387.

MT

Bearing preload:

0.05 - 0.09 mm (0.0020 - 0.0035 in)

ΑT

- Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.

11. Remove differential side bearing outer race from transmission

12. Reinstall differential side bearing outer race and shim(s)

selected from SDS table on transmission case. 13. Reinstall converter housing on transmission case and tighten

transmission case fixing bolts to the specified torque. Refer to AT-286.

HA

14. Insert Tool and measure turning torque of final drive assembly.

Turn final drive assembly in both directions several times to seat bearing rollers correctly.

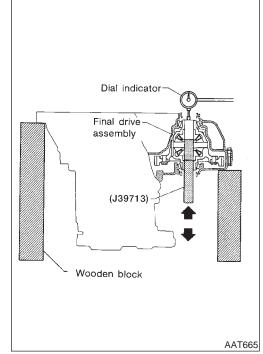
EL

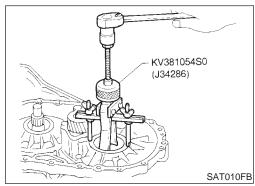
Turning torque of final drive assembly (New bearing): 0.78 - 1.37 N·m (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb)

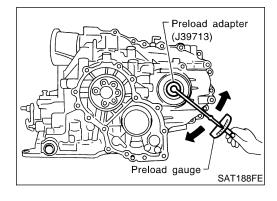
When old bearing is used again, turning torque will be slightly less than the above.

Make sure torque is close to the specified range.

Preload adapter: RE4F04B-(J39713)

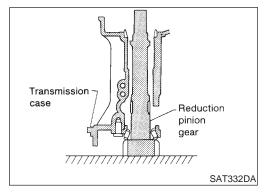








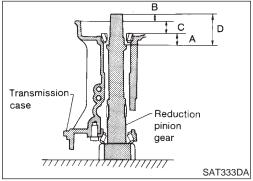
RE4F04W-KV38105210 (J39883)



REDUCTION PINION GEAR BEARING PRELOAD

NFAT0178S02

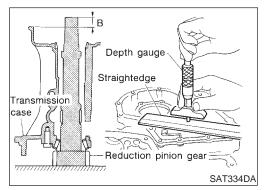
- Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.



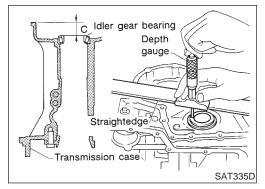
- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B" "C" and "D" and calculate dimension "A".

$$A = D - (B + C)$$

"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.

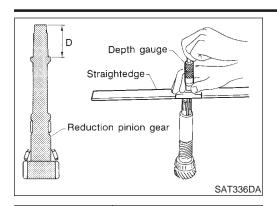


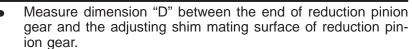
- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.



- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.









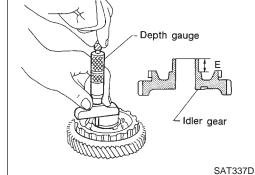
• Calculate dimension "A".

$$A = D - (B + C)$$



GI

LG



d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.

• Measure dimension "E" in at least two places.

EC

FE

GL

MT

 Select proper thickness of reduction pinion gear bearing adjusting shim.

Proper shim thickness = A – E – 0.05 mm (0.0020 in)*
(* ... Bearing preload)

Reduction pinion gear bearing adjusting shim: Refer to SDS, AT-388.

AT

@11

AX

BR

Install reduction gear and reduction gear bearing adjusting

shim selected in step 2-e on transmission case.

4. Press idler gear bearing inner race on idler gear.

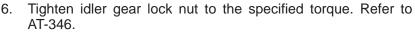
5. Press idler gear on reduction gear.

RS

Press idler gear until idler gear fully contacts adjusting shim.

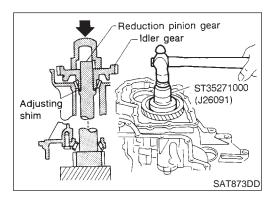
9T

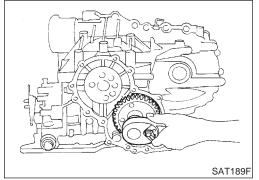
HA



 Lock idler gear with parking pawl when tightening lock nut.

EL

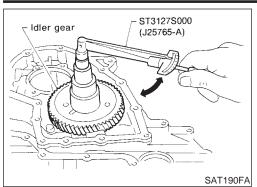


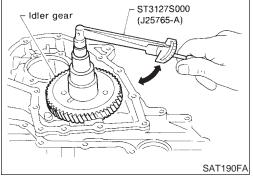


ASSEMBLY

7.





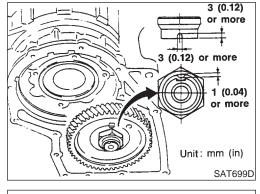


Measure turning torque of reduction pinion gear.

When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

> Turning torque of reduction pinion gear: 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

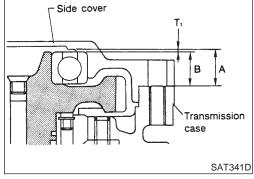
- If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.
- After properly adjusting turning torque, clinch idler gear lock nut as shown.



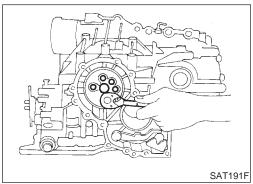
OUTPUT SHAFT END PLAY

NFAT0178S03

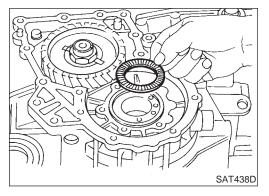
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



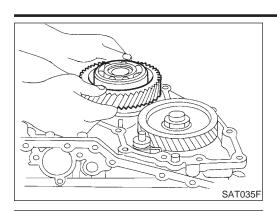
1. Install bearing retainer for output shaft.



Install output shaft thrust needle bearing on bearing retainer.







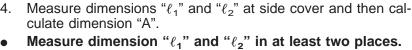
¬ Straightedge

Install output shaft on transmission case.



MA

LC





"A": Distance between transmission case fitting surface and adjusting shim mating surface.

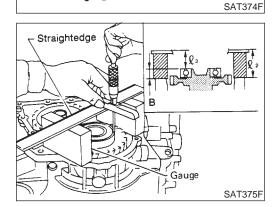


$$A = \ell_1 - \ell_2$$

ℓ₂: Height of gauge



MT



Gauge

Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimension "B".



Measure " ℓ_2 " and " ℓ_3 " in at least two places.

"B": Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.

B =
$$\ell_2 - \ell_3$$

 ℓ_2 : Height of gauge

Output shaft end play (A - B): 0 - 0.15 mm (0 - 0.0059 in)

Refer to SDS, AT-390.

Output shaft end play adjusting shims:

Install adjusting shim on output shaft bearing.



Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

HA

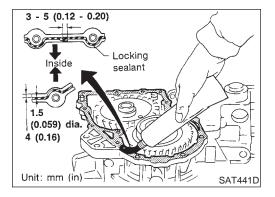
Assembly (2)

SAT440D

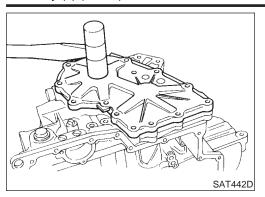
Apply locking sealant (Loctite #518) to transmission case as shown in illustration.

EL

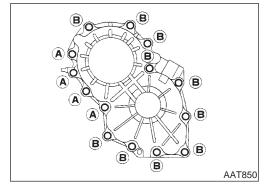
SC



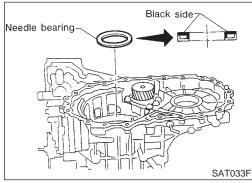




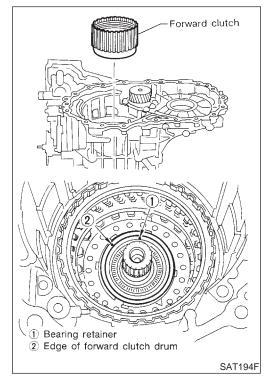
- 2. Set side cover on transmission case.
- Apply locking sealant to the mating surface of transmission case.



- Tighten side cover fixing bolts to specified torque. Refer to AT-286.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.

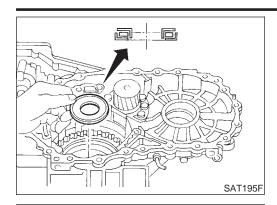


- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
- Apply petroleum jelly to thrust washer.



- 6. Install forward clutch assembly.
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.
- If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.





Overrun clutch hub

Rear internal gear

Forward clutch

SAT030F

7. Install thrust needle bearing on bearing retainer.

Apply petroleum jelly to thrust needle bearing.

Pay attention to direction of thrust needle bearing.

GI

MA

LC

EC

Install overrun clutch hub. 8.

Apply petroleum jelly to thrust washers.

Align teeth of overrun clutch drive plates before installing.

FE

GL

MT

Hold forward clutch hub and turn rear internal gear. Check overrun clutch hub for correct directions of lock and unlock.

AT

If not shown as illustrated, check installed direction of forward one-way clutch.

AX

SU

10. Install forward clutch hub and rear internal gear assembly.

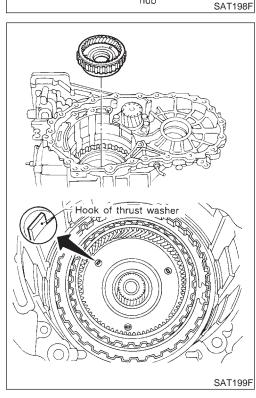
Align teeth of forward clutch drive plates before installing.

Check that three hooks of thrust washer are correctly aligned after installing.

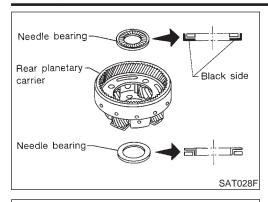
HA

SC

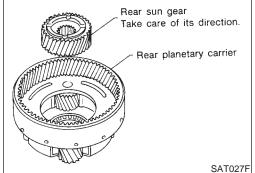
EL



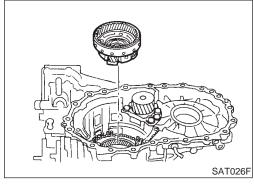




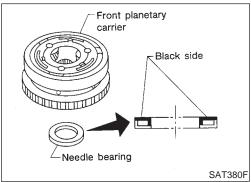
- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Install needle bearings on rear planetary carrier.
- Apply petroleum jelly to needle bearings.
- Pay attention to direction of needle bearings.



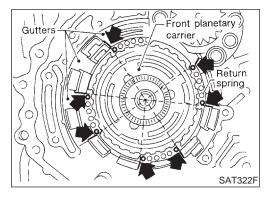
- b. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



c. Install rear planetary carrier on transmission case.

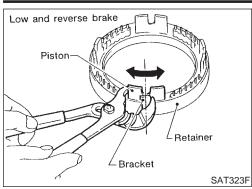


- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- Install low and reverse brake piston according to the following procedures.
- Set and align return springs to transmission case gutters as shown in illustration.





b. Set and align piston with retainer.



0.0

MA

EM

LC

Install piston and retainer assembly on the transmission case.

Align bracket to specified gutter as indicated in illustra-

FE

CL

MT

ΑT

 $\mathbb{A}\mathbb{X}$

SU

ST

sponding return spring as follows.

Push piston and retainer assembly evenly and confirm they move smoothly.

Check that each protrusion of piston is correctly set to corre-

RS

 If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed

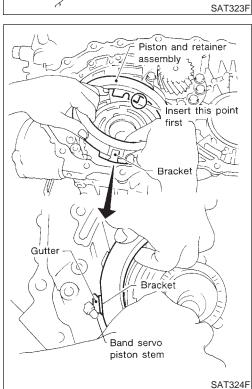
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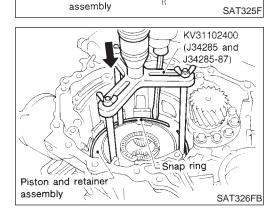
ng. SC

0 00

EL



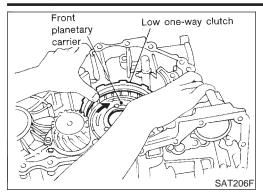




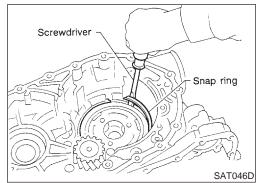
e. Push down piston and retainer assembly and install snap ring.

in step "a".

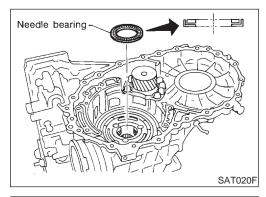




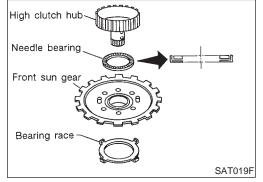
14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.



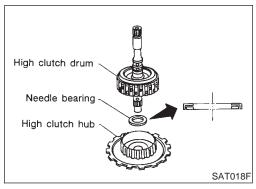
- 15. Install snap ring with screwdriver.
- Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



- 16. Install needle bearing on transmission case.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.

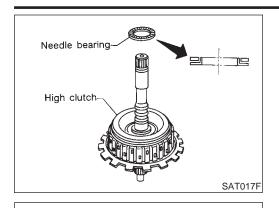


- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



18. Install needle bearing and high clutch drum on high clutch hub.





Reverse clutch

Input shaft assembly

Front sun gear



- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



MA

LC

- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
- Align teeth of reverse clutch drive plates before installing.

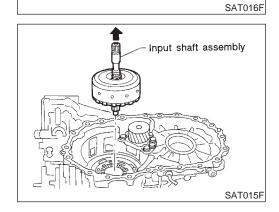


EG

FE

CL

MT



22. Install reverse clutch assembly on transmission case.

Align teeth of high clutch drive plates before installing.

AT

AX

SU

Adjustment (2)

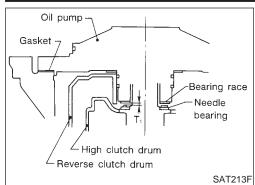
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

ST

BT

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•



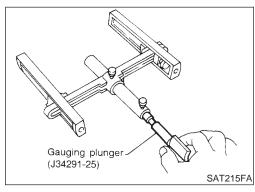


TOTAL END PLAY

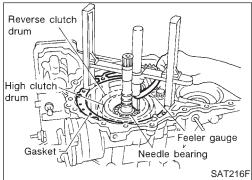
Adjust total end play "T₁".

NFAT0180S01

(J34291-A) Bearing race Gauging cylinder Oil pump SAT214FB With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set



Install gauging plunger into cylinder.



- With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- Measure gap between cylinder and plunger. This measurement should give exact total end play.

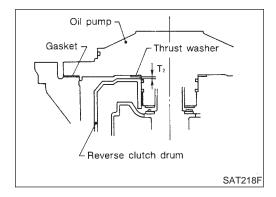
Total end play "T₁":

0.25 - 0.55 mm (0.0098 - 0.0217 in)

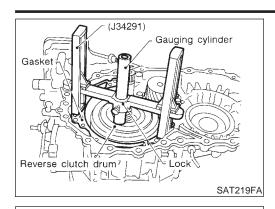
If end play is out of specification, decrease or increase thickness of bearing race as necessary.

Available bearing race for adjusting total end play: Refer to SDS, AT-390.

Adjust reverse clutch drum end play "T2".





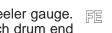


Place Tool on machined surface of transmission case (with a. gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.

MA

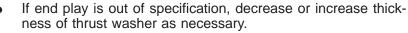
LC

- Install gauging plunger into cylinder.
- With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.



Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end

> Reverse clutch drum end play "T2": 0.55 - 0.90 mm (0.0217 - 0.0354 in)



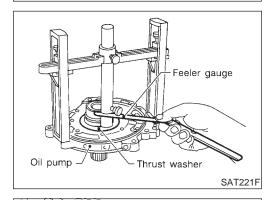
MT

ΑT

GL

Available thrust washer for adjusting reverse clutch drum end play:

Refer to SDS, AT-390.



Gauging plunger

SAT314F

(.134290-6)

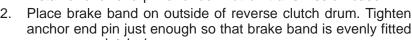
Brake band

SAT196F

3.



Install anchor end pin and lock nut on transmission case.





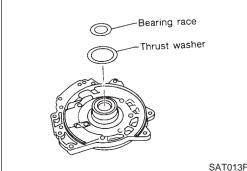
anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

HA

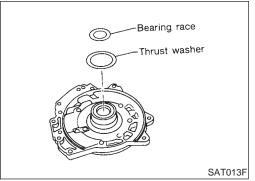
Place bearing race selected in total end play adjustment step on oil pump cover.



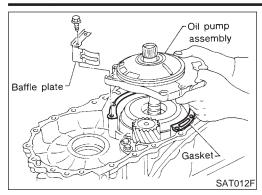
- Apply petroleum jelly to bearing race.
- Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
- Apply petroleum jelly to thrust washer.



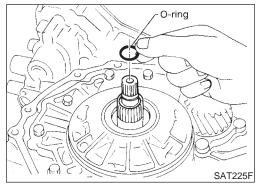
Strut



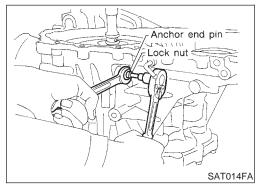




- Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.



- 7. Install O-ring to input shaft.
- Apply ATF to O-ring.



- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

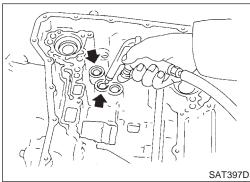
Anchor end pin:

Refer to SDS, AT-386.

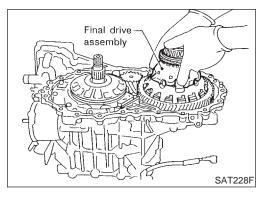
- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

Lock nut:

Refer to SDS, AT-386.

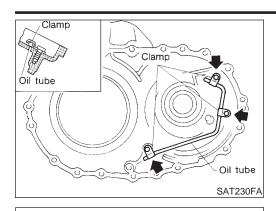


9. Apply compressed air to oil holes of transmission case and check operation of brake band.



10. Install final drive assembly on transmission case.





11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-286.

GI

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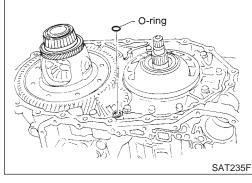
12. Install O-ring on differential oil port of transmission case.

EG

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MT



3 - 5 (0.12 - 0.20)

Inside

1.5 (0.059) dia.

Locking sealant

Unit: mm (in)

8 (0.31) R

13. Install converter housing on transmission case.

 Apply locking sealant (Loctite #518) to mating surface of converter housing.

AT

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Tighten converter housing bolts to the specified torque. Refer to AT-286.

RS

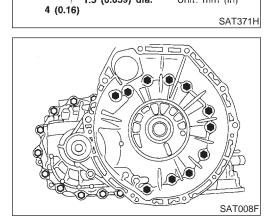
BT

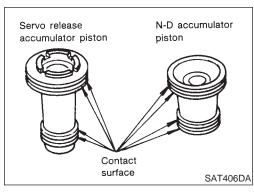
HA

SC

00

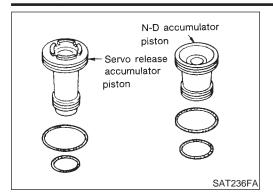
EL





- 14. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.

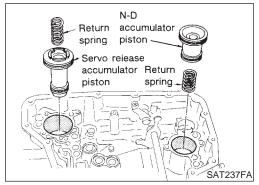




b. Install O-rings on accumulator piston.

Apply ATF to O-rings.

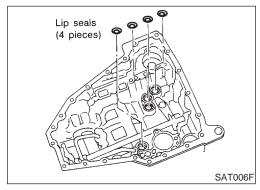
Accumulator piston O-rings: Refer to SDS, AT-383.



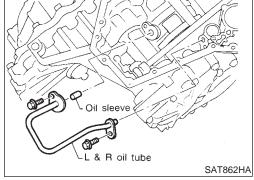
- Install accumulator pistons and return springs on transmission case
- Apply ATF to inner surface of transmission case.

Return springs:

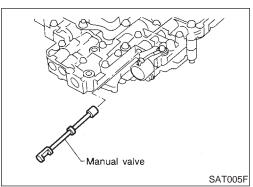
Refer to SDS, AT-384.



- 15. Install lip seals for band servo oil holes on transmission case.
- Apply petroleum jelly to lip seals.

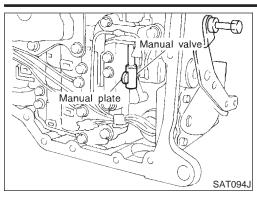


16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-286.



- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
- Apply ATF to manual valve.





- b. Set manual shaft in Neutral position.
- c. Install control valve assembly on transmission case while aligning manual valve with manual plate.



MA

LC

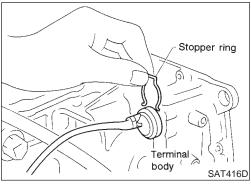
- I. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- e. Install stopper ring to terminal body.



FE

GL

MT



f. Tighten bolts I, X and ●.

Bolt length, number and location:

Bolt	- 1	X	•
Bolt length " ℓ " $\qquad \qquad \qquad$	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2

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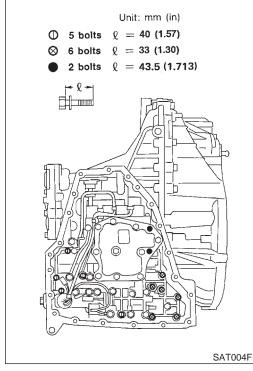
SC

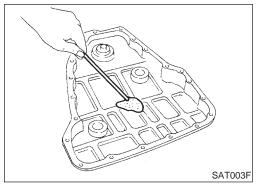
EL

c. Install oil pan on transmission case.
Always replace oil pan bolts as they are self-sealing bolts.

Install new oil pan gasket on transmission case.

- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-286.



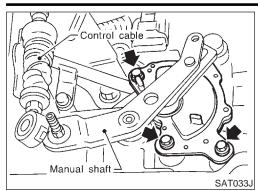


18. Install oil pan.

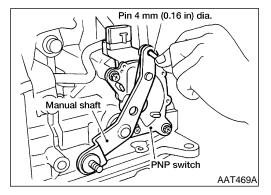
b.

Attach a magnet to oil pan.

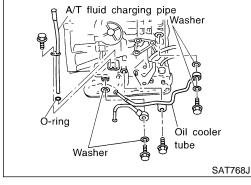




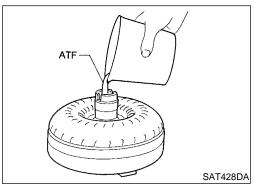
- 19. Install park/neutral position (PNP) switch.
- a. Set manual shaft in P position.
- Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move selector lever to N position.



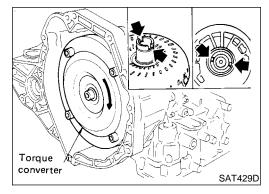
- d. Use a 4 mm (0.16 in) pin for this adjustment.
- i. Insert the pin straight into the manual shaft adjustment hole.
- ii. Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP) switch.
- e. Tighten park/neutral position (PNP) switch fixing bolts. Refer to AT-286.
- f. Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.



20. Install A/T fluid charging pipe and fluid cooler tube to transmission case. Tighten A/T fluid charging pipe and fluid cooler tube bolts to the specified torque. Refer to AT-286.



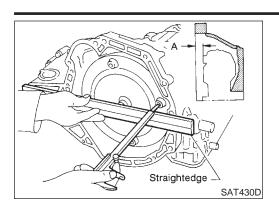
- 21. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



Install torque converter while aligning notches of torque converter with notches of oil pump.

ASSEMBLY

Assembly (3) (Cont'd)



c. Measure distance "A" to check that torque converter is in proper position.

Distance A:

Refer to SDS, AT-391.

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General Specifications



	Gene	ral Specifications	NFAT0182
Engine		VQ:	30DE
Automatic transaxle model		RE4F04B	RE4F04W
Automatic transaxle assembly	Model code number	85X05	85X06
	1st	2.	785
	2nd	1.	545
	3rd	1.	000
Transaxle gear ratio	4th	0.	694
	Reverse	2	272
	Final drive	3.	789
Recommended fluid		`	S. and Alaska) or Genuine Nissan sion Fluid (Canada)*1
Fluid capacity ℓ (US qt, Imp qt)		9.4 (10), 8-1/4)

^{*1:} Refer to MA-11, "Fluids and Lubricants".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NFAT0183

NFAT0183S01

							1417110100001
The state of the s	Chiff mattern	Vehicle speed km/h (MPH)					
Throttle position	Shift pattern	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$
Full throttle	Comfort	58 - 66 (36 - 41)	108 - 116 (67 - 72)	169 - 177 (105 - 110)	165 - 173 (103 - 108)	98 - 106 (61 - 66)	41 - 49 (25 - 30)
Full throttle Auto power	58 - 66 (36 - 41)	108 - 116 (67 - 72)	169 - 177 (105 - 110)	165 - 173 (103 - 108)	98 - 106 (61 - 66)	41 - 49 (25 - 30)	
Walf thrattle	Comfort	38 - 46 (24 - 29)	70 - 78 (43 - 48)	132 - 140 (82 - 87)	85 - 93 (53 - 58)	32 - 40 (20 - 25)	5 - 13 (3 - 8)
Half throttle —	Auto power	41 - 49 (25 - 30)	78 - 86 (48 - 53)	132 - 140 (82 - 87)	85 - 93 (53 - 58)	45 - 53 (28 - 33)	5 - 13 (3 - 8)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Unit: km/h (MPH)

Model code No.		85X05	85X06
Vehicle speed	Throttle position 1/8	50 - 58	(31 - 36)

NOTE:

- Lock-up vehicle speed indicates the speed in D₄ position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

NFAT0184

Engine	Stall revolution rpm
VQ30DE	2,150 - 2,450

Line Pressure

NFAT0185

Engine speed	Line pressure kPa (kg/cm², psi)		
rpm	D, 2 and 1 positions	R position	
Idle	500 (5.1, 73)	775 (7.9, 112)	
Stall	1,225 (12.5, 178)	1,912 (19.5, 277)	

•

Control Valves

Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

NFAT0186

Unit: mm (in)

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AX

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Parts		Item			
	Tato		Part No.*	Free length	Outer diameter
	23	Pilot valve spring	31742-3AX03	38.98 (1.5346)	8.9 (0.350)
	7	1-2 accumulator valve spring	31742-3AX00	20.5 (0.807)	6.95 (0.274)
	28	1-2 accumulator piston spring	31742-3AX08	55.26 (2.176)	19.6 (0.772)
	33	1st reducing valve spring	31742-80X05	27.0 (1.063)	7.0 (0.276)
Upper body	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.262)
	18	Overrun clutch reducing valve spring	31742-80X15	37.5 (1.476)	6.9 (0.272)
	16	Torque converter relief valve spring	31742-80X07	31.0 (1.220)	9.0 (0.354)
11	11	Torque converter clutch control valve	31742-85X00	56.98 (2.243)	6.5 (0.256)
3	Cooler check valve spring	31742-85X01	29.4 (1.157)	6.0 (0.236)	
	15	Pressure regulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)
	20	Overrun clutch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	24	Accumulator control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)
	29	Shift valve A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Lower body	32	Shuttle valve spring	31762-41X04	51.0 (2.008)	5.65 (0.222)
	12	Shift valve B spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	7	Pressure modifier valve spring	31742-41X15	30.5 (1.201)	9.8 (0.386)
	3	Pressure mounter valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)
	_	Oil cooler relief valve spring	31872-31X00	17.02 (0.670)	8.0 (0.315)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator

O-RING

Unit: mm (in)

NFAT0187

Accumulator	Inner diameter (Small)	Inner diameter (Large)
Servo release accumulator	26.9 (1.059)	44.2 (1.740)
N-D accumulator	34.6 (1.362)	39.4 (1.551)

HA

SC

EL



RETURN SPRING

REVERSE CLUTCH

=NFAT0187S02 Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-80X00	52.5 (2.067)	20.1 (0.791)
N-D accumulator	31605-31X15	43.5 (1.713)	28.0 (1.102)

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes

NFAT0188

			NFAT0188S01	
Model code number		85X05	85X06	
Number of drive plates		2	2	
Number of driven plates		2)	
Drive plate thickness mm (in)	Standard	1.6 (0	0.063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)		
Clearance mm (in)	Standard	0.5 - 0.8 (0.020 - 0.031)		
	Allowable limit	1.2 (0.047)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307)	31537-80X05 31537-80X06 31537-80X07 31537-80X08 31537-80X09 31537-80X20 31537-80X21	

^{*:} Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

NFAT0188S02 Model code number 85X05 85X06 Number of drive plates 3 7 + 1 Number of driven plates Standard 1.6 (0.063) Drive plate thickness mm (in) Allowable limit 1.4 (0.055) 1.8 - 2.2 (0.071 - 0.087) Standard Clearance mm (in) Allowable limit 2.8 (0.110) Thickness mm (in) Part number* 31537-81X11 3.2 (0.126) 3.4 (0.134) 31537-81X12 Thickness of retaining plates 3.6 (0.142) 31537-81X13 3.8 (0.150) 31537-81X14 4.0 (0.157) 31537-81X15

^{*:} Always check with the Parts Department for the latest parts information.



Clutch and Brakes (Cont'd)

Model code number		85X05	85X06	G
Number of drive plates		5		
Number of driven plates		5		 M
Drive plate this known arm (in)	Standard	1.6 (0.063	3)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)		
Clearance mm (in)	Standard	0.45 - 0.85 (0.0177 - 0.0335)		
Clearance mm (in)	Allowable limit	1.85 (0.0728)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-80X76 31537-80X75 31537-80X70 31537-80X71 31537-80X72 31537-80X73 31537-80X74	

^{*:} Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

9 1 E K K			NFA	T0188S04
Model code number		85X05	85X06	uvu
Number of drive plates		3	3	
Number of driven plates		5	5	
Drive plate thickness mm (in)	Standard	1.6 (0.	1.6 (0.063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	1.4 (0.055)	
Clearance mm (in)	Standard	0.7 - 1.1 (0.0	0.7 - 1.1 (0.028 - 0.043)	
Clearance mm (in)	Allowable limit	1.7 (0.	1.7 (0.067)	
		Thickness mm (in)	Part number*	 B[
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80X65 31537-80X66 31537-80X67 31537-80X68 31537-80X69	\$1

^{*:} Always check with the Parts Department for the latest parts information.



RS

BT

HA





Clutch and Brakes (Cont'd)

Model code number		85X05	85X06		
Number of drive plates		7	7		
Number of driven plates		8	8		
D: 1.4.4.1	Standard	1.8 (0.	071)		
Drive plate thickness mm (in)	Allowable limit	1.6 (0.	1.6 (0.063)		
Clearance mm (in)	Standard	1.7 - 2.1 (0.0	1.7 - 2.1 (0.067 - 0.083)		
	Allowable limit	3.3 (0.	3.3 (0.130)		
		Thickness mm (in)	Part number*		
Thickness of retaining plates		2.0 (0.079) 2.2 (0.087) 2.4 (0.094) 2.6 (0.102) 2.8 (0.110) 3.0 (0.118) 3.2 (0.126) 3.4 (0.134)	31667-80X00 31667-80X01 31667-80X02 31667-80X03 31667-80X04 31667-80X05 31667-80X06 31667-80X07		

^{*:} Always check with the Parts Department for the latest parts information.

BRAKE BAND

BRAIL BAILD	NFAT0188S06
Anchor end pin tightening torque N-m (kg-m, in-lb)	3.9 - 5.9 (0.4 - 0.6, 35 - 52)
Number of returning revolutions for anchor end pin	2.5
Lock nut tightening torque N·m (kg-m, ft-lb)	31 - 36 (3.2 - 3.7, 23 - 27)

Final Drive DIFFERENTIAL SIDE GEAR CLEARANCE

NFAT0189

NFAT0189S01

0.1 - 0.2 (0.004 - 0.008)

DIFFERENTIAL SIDE GEAR THRUST WASHERS RE4F04B

NFAT0189S02 NFAT0189S0201

Thickness mm (in)	Part number*
0.75 (0.0295)	38424-81X00
0.80 (0.0315)	38424-81X01
0.85 (0.0335)	38424-81X02
0.90 (0.0354)	38424-81X03
0.95 (0.0374)	38424-81X04

^{*:} Always check with the Parts Department for the latest parts information.

RE4F04W

NFAT0189S0202

Thic	Part number*	
0.43 - 0.45 (0.0169 - 0.0177) 0.52 - 0.54 (0.0205 - 0.0213) Viscous coupling side 0.61 - 0.63 (0.0240 - 0.0248) 0.70 - 0.72 (0.0276 - 0.0283) 0.79 - 0.81 (0.0311 - 0.0319)		38424-51E10 38424-51E11 38424-51E12 38424-51E13 38424-51E14
0.75 - 0.80 (0.0295 - 0.0315) 0.80 - 0.85 (0.0315 - 0.0335) 0.85 - 0.90 (0.0335 - 0.0354) 0.90 - 0.95 (0.0354 - 0.0374)		38424-E3000 38424-E3001 38424-E3002 38424-E3003

^{*:} Always check with the Parts Department for the latest parts information.

\$\dagger

Final Drive (Cont'd)

DIFFERENTIAL SIDE BEARING PRELOAD ADJUSTING SHIMS RE4F04B			NFAT0189S03		
*C4FU4D			NFAT0189S0301		
Thickness m	m (in)	Part n	umber*		
0.48 (0.01)	39)	31438	-80X00		
0.52 (0.02	05)	31438-80X01			
0.56 (0.02)	20)	31438	-80X02		
0.60 (0.02	36)	31438	-80X03		
0.64 (0.02	52)	31438	-80X04		
0.68 (0.02	68)	31438	-80X05		
0.72 (0.02	•	31438	-80X06		
0.76 (0.02	•	31438	-80X07		
0.80 (0.03	•		-80X08		
0.84 (0.03	•	31438	-80X09		
0.88 (0.03	•		-80X10		
0.92 (0.03)	•	31438-80X11			
: Always check with the Parts Depar	tment for the latest parts info	rmation.			
RE4F04W			NFAT0189S0302		
Thickness m	m (in)	Part n	umber*		
0.36 (0.01	•		-56E00		
0.40 (0.01		38753	-56E01		
0.44 (0.01)		38753	-56E02		
0.48 (0.01	39)	38753	-56E03		
0.52 (0.02)	05)	38753	-56E04		
0.56 (0.02)	20)	38753	-56E05		
0.60 (0.02	36)	38753	-56E06		
0.64 (0.02	52)	38753	-56E07		
0.68 (0.02	68)	38753-56E08			
0.72 (0.02	33)	38753-56E09			
0.76 (0.02	99)	38753-56E10			
0.80 (0.03	15)	38753-56E11			
0.84 (0.03	•	38753-56E12			
0.88 (0.03	•	38753-56E13			
•	0.92 (0.0362) 38753-56E14				
0.12 (0.00	•		-56E15		
0.16 (0.00	•		-56E16		
0.20 (0.00	,		-56E17		
0.24 (0.00			-56E18		
0.28 (0.01	•	38753-56E19			
0.32 (0.01)	· ·	38753-56E20			
: Always check with the Parts Depar	tment for the latest parts info	rmation.			
BEARING PRELOAD			NFAT0189S04		
Differential side bearing preload mm (in)		0.05 - 0.09 (0.	0020 - 0.0035)		
TURNING TORQUE			NFAT0189S05		
Turning torque of final drive assembly N·m (kg-cm, in-lb)		0.78 - 1.37 (8.0 -	- 14.0, 6.9 - 12.2)		
CLUTCH AND BRAKE RE	TURN SPRINGS		NFAT0189S06		
			Unit: mm (in)		
Parts	Part number*	Free length	Outer diameter		
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843) 10.3 (0.406)			
High clutch (12 pcs)	31505-80X05	22.5 (0.886) 10.8 (0.425)			
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949) 6.6 (0.260)			
Low & levelor blane (27 pes)	01000 00/07	27.1 (0.070)	0.0 (0.200)		

^{*:} Always check with the Parts Department for the latest parts information.

Planetary Carrier and Oil Pump



Planetary Carrier and Oil Pump

PLANETARY CARRIER

NFAT0190 NFAT0190S01

Clearance between planetary carrier and pinion washer mm (in)	Standard	0.20 - 0.70 (0.0079 - 0.0276)
	Allowable limit	0.80 (0.0315)

OIL PUMP

			NFAT0190S02		
Oil pump side clearance mm (in)		0.030 - 0.050 (0.0012 - 0.0020)			
		Inner gear			
		Thickness mm (in)	Part number*		
		11.99 - 12.0 (0.4720 - 0.4724)	31346-80X00		
		11.98 - 11.99 (0.4717 - 0.4720)	31346-80X01		
Thickness of inner gears and outer gears		11.97 - 11.98 (0.4713 - 0.4717)	31346-80X02		
		Outer gear			
		Thickness mm (in)	Part number*		
		11.99 - 12.0 (0.4720 - 0.4724)	31347-80X00		
		11.98 - 11.99 (0.4717 - 0.4720)	31347-80X01		
		11.97 - 11.98 (0.4713 - 0.4717)	31347-80X02		
Clearance between oil pump hous-	Standard	0.111 - 0.181 (0.0044 - 0.0071)			
ing and outer gear mm (in)	Allowable limit	0.181 (0.0071)			
Oil pump cover seal ring clear- ance mm (in)	Standard	0.1 - 0.25 (0.0039 - 0.0098)			
	Allowable limit	0.25 (0.0098)			

^{*:} Always check with the Parts Department for the latest parts information.

Input Shaft

Input shaft seal ring clearance mm (in)	Standard	0.08 - 0.23 (0.0031 - 0.0091)
input shalt seal fing clearance. Iniin (iii)	Allowable limit	0.23 (0.0091)

Reduction Pinion Gear

TURNING TORQUE

NFAT0192

NFAT0192S01

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

NFAT0192S02

					747710702002
NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
1	5.00 (0.1969)	31439-81X00	39	5.76 (0.2268)	31439-81X69
2	5.02 (0.1976)	31439-81X01	40	5.78 (0.2276)	31439-81X70
3	5.04 (0.1984)	31439-81X02	41	5.80 (0.2283)	31439-81X71
4	5.06 (0.1992)	31439-81X03	42	5.82 (0.2291)	31439-81X72
5	5.08 (0.2000)	31439-81X04	43	5.84 (0.2299)	31439-81X73
6	5.10 (0.2008)	31439-81X05	44	5.86 (0.2307)	31439-81X74
7	5.12 (0.2016)	31439-81X06	45	5.88 (0.2315)	31439-81X75
8	5.14 (0.2024)	31439-81X07	46	5.90 (0.2323)	31439-81X76
9	5.16 (0.2031)	31439-81X08	47	5.92 (0.2331)	31439-81X77
10	5.18 (0.2039)	31439-81X09	48	5.94 (0.2339)	31439-81X78
11	5.20 (0.2047)	31439-81X10	49	5.96 (0.2346)	31439-81X79
		•		•	

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NFAT0193

NFAT0194

NFAT0194S01

Reduction Pinion Gear (Cont'd)

u)						
_	Part number*	Thickness mm (in)	NO.	Part number	Thickness mm (in)	NO.
_ G	31439-81X80	5.98 (0.2354)	50	31439-81X11	5.22 (0.2055)	12
_	31439-81X81	6.00 (0.2362)	51	31439-81X12	5.24 (0.2063)	13
$\overline{\mathbb{M}}$	31439-83X00	4.50 (0.1772)	52	31439-81X13	5.26 (0.2071)	14
_	31439-83X01	4.52 (0.1780)	53	31439-81X14	5.28 (0.2079)	15
_ [31439-83X02	4.54 (0.1787)	54	31439-81X15	5.30 (0.2087)	16
_	31439-83X03	4.56 (0.1795)	55	31439-81X16	5.32 (0.2094)	17
L	31439-83X04	4.58 (0.1803)	56	31439-81X17	5.34 (0.2102)	18
_	31439-83X05	4.60 (0.1811)	57	31439-81X18	5.36 (0.2110)	19
	31439-83X06	4.62 (0.1819)	58	31439-81X19	5.38 (0.2118)	20
_	31439-83X07	4.64 (0.1827)	59	31439-81X20	5.40 (0.2126)	21
F	31439-83X08	4.66 (0.1835)	60	31439-81X21	5.42 (0.2134)	22
_	31439 83X09	61 4.68 (0.1843)		31439-81X22	5.44 (0.2142)	23
_ (31439 83X10	4.70 (0.1850)	62	31439-81X23	5.46 (0.2150)	24
_	31439 83X11	4.72 (0.1858)	63	31439-81X24	5.48 (0.2157)	25
	31439 83X12	4.74 (0.1866)	64	31439-81X46	5.50 (0.2165)	26
_	31439 83X13	4.76 (0.1874)	65	31439-81X47	5.52 (0.2173)	27
	31439 83X14	4.78 (0.1882)	66	31439-81X48	5.54 (0.2181)	28
_	31439 83X15	4.80 (0.1890)	67	31439-81X49	5.56 (0.2189)	29
_	31439 83X16	4.82 (0.1898)	68	31439-81X60	5.58 (0.2197)	30
_	31439 83X17	4.84 (0.1906)	69	31439-81X61	5.60 (0.2205)	31
	31439 83X18	4.86 (0.1913)	70	31439-81X62	5.62 (0.2213)	32
_	31439 83X19	4.88 (0.1921)	71	31439-81X63	5.64 (0.2220)	33
_	31439 83X20	4.90 (0.1929)	72	31439-81X64	5.66 (0.2228)	34
_	31439 83X21	4.92 (0.1937)	73	31439-81X65	5.68 (0.2236)	35
_	31439 83X22	4.94 (0.1945)	74	31439-81X66	5.70 (0.2244)	36
_	31439 83X23	4.96 (0.1953)	75	31439-81X67	5.72 (0.2252)	37
_ F	31439 83X24	4.98 (0.1961)	76	31439-81X68	5.74 (0.2260)	38

^{*:} Always check with the Parts Department for the latest parts information.

Band Servo

RETURN SPRING

		Unit: mm (in)
mber*	Free length	Outer diameter
31X20	32.5 (1.280)	25.9 (1.020)

Return spring	Part number*	Free length	Outer diameter
2nd servo return spring	31605-31X20	32.5 (1.280)	25.9 (1.020)
OD servo return spring	31605-80X07	31.0 (1.220)	62.6 (2.465)

^{*:} Always check with the Parts Department for the latest parts information.

Output Shaft

SEAL RING CLEARANCE

Output shaft seal ring clearance mm (in)

Standard	0.10 - 0.25 (0.0039 - 0.0098)
Allowable limit	0.25 (0.0098)



Output Shaft (Cont'd)

Output Shaft (Cont'd)			
END PLAY			NFAT0194S02
Output shaft end play mm (in)		0 - 0.15 (0 - 0.0059)	
OUTPUT SHAFT ADJUSTIN	G SHIMS		
Thickness mm	(in)	Part number*	NFAT0194S0
0.80 (0.0315))	31438-80X60	
0.84 (0.0331)		31438-80X61	
0.88 (0.0346) 0.92 (0.0362)		31438-80X62 31438-80X63	
0.96 (0.0378)		31438-80X64	
1.00 (0.0394)		31438-80X65	
1.04 (0.0409)		31438-80X66	
1.08 (0.0425) 1.12 (0.0441)		31438-80X67 31438-80X68	
1.16 (0.0457)		31438-80X69	
1.20 (0.0472)		31438-80X70	
*: Always check with the Parts Departm			
	Bearing	Retainer	NFAT019
SEAL RING CLEARANCE			NFAT0195S0
Bearing retainer seal ring clearance mm	Standard	0.10 - 0.30 (0.0039 - 0.0118)	
(in)	Allowable limit	0.30 (0.0118)	
	Total En	d Play	NEATOAO
Total end play mm (in)		0.25 - 0.55 (0.0098 - 0.0217)	NFAT019
	IOTINIO TOTAL ENIE	·	
BEARING RACE FOR ADJU	STING TOTAL ENL	PLAY	NFAT0196S0
Thickness mm	(in)	Part number*	
0.8 (0.031)		31435-80X00	
1.0 (0.039) 1.2 (0.047)		31435-80X01 31435-80X02	
1.4 (0.055)		31435-80X03	
1.6 (0.063)		31435-80X04	
1.8 (0.071)		31435-80X05	
2.0 (0.079) 0.9 (0.035)		31435-80X06 31435-80X09	
1.1 (0.043)		31435-80X10	
1.3 (0.051)		31435-80X11	
1.5 (0.059)		31435-80X12	
1.7 (0.067) 1.9 (0.075)		31435-80X13 31435-80X14	
*: Always check with the Parts Departm	ent for the latest parts infor	rmation.	
	Reverse	Clutch End Play	NFAT019
Reverse clutch end play mm (in)		0.55 - 0.90 (0.0217 - 0.0354)	WAIDIS
THRUST WASHERS FOR A	DJUSTING REVERS	SE CLUTCH DRUM END PLAY	
		T	NFAT0197S0
Thickness mm		Part number*	
0.80 (0.0315) 0.95 (0.0374)		31508-80X13 31508-80X14	
1.10 (0.0433)		31508-80X15	
1.25 (0.0492)		31508-80X16	
1.40 (0.0551)		31508-80X17	
1.55 (0.0610) 1.70 (0.0669)		31508-80X18 31508-80X19	
1.85 (0.0728)		31508-80X20	
1.00 (0.0720)	1	31300-00/20	

^{*:} Always check with the Parts Department for the latest parts information.



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					. ,	Removal and Installation
	1	Removal	l and Inst	allatio	n	Unit: mm (in)
Distance between end of convert	er housing and torque co	nverter			14 (0.55)	
	;	Shift Sol	enoid Va	lves		NFAT0264
Gear position	1		2		3	4
Shift solenoid valve A	ON (Closed)	OF	(Open)	OFF	(Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON	(Closed)	OFF	(Open)	OFF (Open)
		Solenoid	l Valves			
Solenoid val	ves	Resista	nce (Approx.)	Ω	-	NFAT0265 Terminal No.
Shift solenoid valve A		11001010	20 - 30		lerminal No.	
Shift solenoid valve B		5 - 20			1	
Overrun clutch solenoid valve			20 - 30			3
Line pressure solenoid valve			2.5 - 5		4	
Torque converter clutch soler	converter clutch solenoid valve		5 - 20			5
emarks: Specification data ar		A/T Fluid	d Tempera	ature S	Sensor	NFATO266
Monitor item	Cone	Condition Specification		cation		
A/T fluid temperature	Cold [20°	°C (68°F)]		Approximately 1.5V		ately 1.5V
sensor	Hot [80°C	C (176°F)]			↓ Approximately 0.5V	
		Revoluti	on Senso	or		NFAT0267
Condition					Judgement standard	
When moving at 20 km/h (12 MPCAUTION: Connect the diagnosis data lin *1: A circuit tester cannot be used	k cable to the vehicle di		-	ion.*1	4	50 Hz (Approx.)
When vehicle parks.			Under 1.3V or over 4.5V		er 1.3V or over 4.5V	
		Dronnin	g Resisto	or	· · · · · · · · · · · · · · · · · · ·	
		Probbin	y ivesisio	'1		NFAT0268



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