AUTOMATIC TRANSAXLE

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TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC

Alphabetical & P No. Index for DTC

ALPHABETICAL INDEX FOR DTC

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ALPHABETICAL INDEX FOR DTC		NFAT0001S01
Items	DTC	
(CONSULT-II screen terms)	CONSULT-II GST*1	Reference page
A/T 1ST GR FNCTN	P0731	AT-126
A/T 2ND GR FNCTN	P0732	AT-132
A/T 3RD GR FNCTN	P0733	AT-138
A/T 4TH GR FNCTN	P0734	AT-144
A/T TCC S/V FNCTN	P0744	AT-158
ATF TEMP SEN/CIRC	P0710	AT-110
CAN COMM CIRCUIT	U1000	AT-208
ENGINE SPEED SIG	P0725	AT-121
L/PRESS SOL/CIRC	P0745	AT-168
O/R CLTCH SOL/CIRC	P1760	AT-191
PNP SW/CIRC	P0705	AT-104
SFT SOL A/CIRC*2	P0750	AT-174
SFT SOL B/CIRC*2	P0755	AT-179
TCC SOLENOID/CIRC	P0740	AT-153
TP SEN/CIRC A/T*2	P1705	AT-184
VEH SPD SEN/CIR AT*3	P0720	AT-116

^{*1:} These numbers are prescribed by SAE J2012.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.



BR











^{*2:} When the fail-safe operation occurs, the MIL illuminates.

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

P NO. INDEX FOR DTC

=NFAT0001S02

		=NFA10001502
DTC	Items	
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page
P0705	PNP SW/CIRC	AT-104
P0710	ATF TEMP SEN/CIRC	AT-110
P0720	VEH SPD SEN/CIR AT*3	AT-116
P0725	ENGINE SPEED SIG	AT-121
P0731	A/T 1ST GR FNCTN	AT-126
P0732	A/T 2ND GR FNCTN	AT-132
P0733	A/T 3RD GR FNCTN	AT-138
P0734	A/T 4TH GR FNCTN	AT-144
P0740	TCC SOLENOID/CIRC	AT-153
P0744	A/T TCC S/V FNCTN	AT-158
P0745	L/PRESS SOL/CIRC	AT-168
P0750	SFT SOL A/CIRC*2	AT-174
P0755	SFT SOL B/CIRC*2	AT-179
P1705	TP SEN/CIRC A/T*2	AT-184
P1760	O/R CLTCH SOL/CIRC	AT-191
U1000	CAN COMM CIRCUIT	AT-208

^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL A33 is as follows:

- For a frontal collision
 - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, crash zone sensor, warning lamp, wiring harness and spiral cable.

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- For a side collision
 - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

EC

WARNING:

To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

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Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connector.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)

Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,

Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

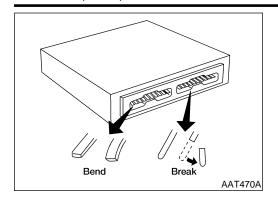
HA

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FJ(2) BATTERY SEF289H

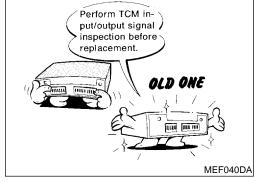
Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-97.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all

parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.

Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-10).

After overhaul, refill the transaxle with new ATF.

When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under MA-21, "Changing A/T Fluid" when changing A/T fluid.

Service Notice or Precautions

FAIL-SAFE The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major

electrical input/output device circuit is damaged. Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1st, 2nd or D. The

customer may complain of sluggish or poor acceleration. When the ignition key is turned ON following Fail-Safe operation, A/T CHECK indicator lamp blinks for about

8 seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to AT-51.] The blinking of the A/T CHECK indicator lamp for about 8 seconds will appear only once and be cleared. The

customer may resume normal driving conditions. Always follow the "Work Flow" (Refer to AT-61).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.

During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.

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- Transaxle malfunction did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

IFATOOO5SO:

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-20, "Radiator".

OBD-II SELF-DIAGNOSIS

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- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
 the blinking pattern of the A/T CHECK indicator lamp or the malfunction indicator lamp (MIL). Refer to the
 table on AT-41 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the A/T CHECK indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC-75, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to EL-6, "Description".

Wiring Diagrams and Trouble Diagnosis

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When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-10, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

	Special Service	NFAT000) <i>7</i>
ne actual shapes of Kent Tool number (Kent-Moore No.) Tool name	Moore tools may differ from those of special service Description	e tools illustrated here.	- (
KV381054S0 (J34286) Puller	a	 Removing differential side oil seals Removing differential side bearing outer race Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) 	
ST33400001 (J26082) Drift	NT414	 Installing differential side oil seal Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. 	
(J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge 2 (J34301-2)	NT086	Measuring line pressure	
Hoses 3 (J34298) Adapter 4 (J34282-2) Adapter 5 (790-301-1230-A) 60° Adapter 6 (J34301-15)			
Square socket	AAT896		_ [
ST27180001 (J25726-A) Puller	b a	 Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P 	9
	c		[
ST23540000	NT424	Removing and installing parking rod plate and	- [
J25689-A) Pin punch	ab	manual plate pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia.	Į.
	NT442		- 6
ST25710000 J25689-A) Pin punch	a	 Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. 	

N31102400 J34285 and J34285-87) Elutch spring compressor N40100630 J26092) Prift N730720000 J25405 and J34331) Pearing installer	T423	 Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia. Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
N31102400 J34285 and J34285-87) Flutch spring compressor N40100630 J26092) wrift NT30720000 J25405 and J34331) earing installer	T423	Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
N40100630 J26092) Prift NT30720000 J25405 and J34331) earing installer	a **	- Installing raduation good bearing inner
T30720000 J25405 and J34331) earing installer		 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
	a b	 Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
—) Prift	T115	 Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
J34291-A) him setting gauge set	FACA	 Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer
T33230000 J25805-01) Prift	a b	 Installing differential side bearing inner race a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.

		Special Service Tools (Cont a)	
Tool number (Kent-Moore No.) Tool name	Description		G
(J34290) Shim selecting tool set		Selecting differential side bearing adjusting shim	M El
	NT080		
ST3306S001 (J22888-D) Differential side bearing	d	 Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. 	_ <u>[</u> (
puller set 1 ST33051001 (J22888-D)	c b	c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 100 mm (3.94 in)	E
Puller 2 ST33061000 (J8107-2)			F
Adapter	AMT153		C
ST3127S000 (J25765-A) Preload gauge 1 GG91030000		 Checking differential side bearing preload 	\mathbb{N}
(J25765-A) Torque wrench 2 HT62940000	2-8		P
(—) Socket adapter 3 HT62900000 (—)	3—————————————————————————————————————		A
Socket adapter			
ST35271000 (J26091) Drift	a b	Installing idler geara: 72 mm (2.83 in) dia.b: 63 mm (2.48 in) dia.	
			S
(J39713) Preload adapter	NT115	 Selecting differential side bearing adjusting shim Checking differential side bearing preload 	R
	NT087		[00]
ST30613000 (J25742-3) Drift	b b	a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia.	
	a		8
	NT073		

Commercial Service Tools NFAT0008 Tool name Description Puller • Removing idler gear bearing inner race Removing and installing band servo piston snap NT077 Puller • Removing reduction gear bearing inner race a: 60 mm (2.36 in) dia. b: 35 mm (1.38 in) dia. NT411 Drift • Installing needle bearing on bearing retainer a: 36 mm (1.42 in) dia. NT083 Drift • Removing needle bearing from bearing retainer a: 33.5 mm (1.319 in) dia. NT083 Drift • Installing differential side bearing outer race a: 75 mm (2.95 in) dia. NT083

A/T Electrical Parts Location

NFAT0009 GI Accelerator pedal position sensor (throttle position Dropping resistor MA ET SERVICE LC Air cleaner box A/T CHECK indicator lamp EC FE GL Shift lock release MT knob cover Fuse box AT Data link 0 0 connector AX SU Brake pedal 6 BR ST BT View with console box removed HA A/T solenoid valve J Revolution and sub-harness Sonnector Sensor sub-harness connector PNP switch harness connector harness connector harness connector sub-Stop lamp switch Crank angle sensor Steering column SC harness connector
Revolution sensor EL

SAT487KA

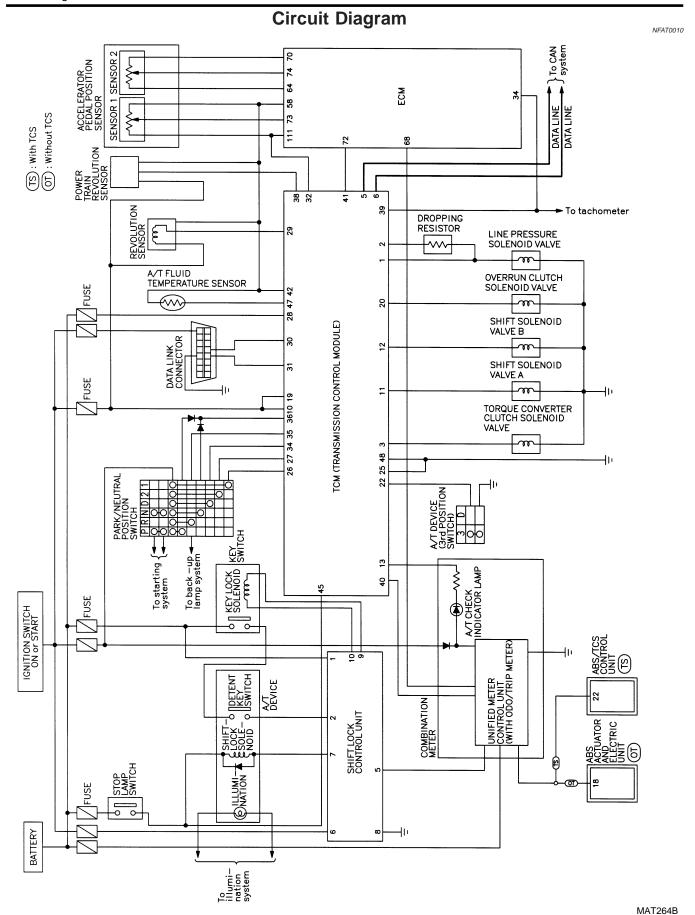
Brake pedal

Front

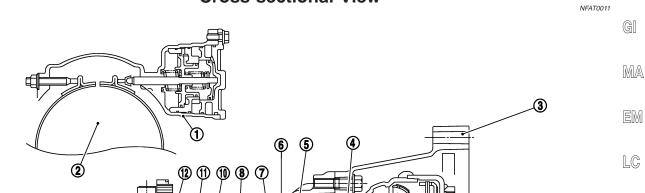
harness

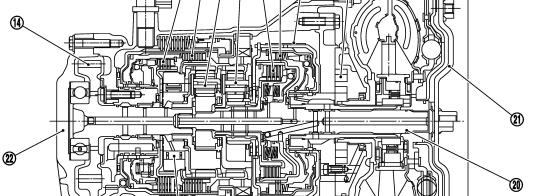
connector

PNP switch









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- 1. Band servo piston
- 2. Reverse clutch drum

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- 3. Converter housing
- 4. Oil pump
- 5. Brake band
- 6. Reverse clutch
- 7. High clutch
- 8. Front planetary gear

9. Low one-way clutch

18)

- 10. Rear planetary gear
- 11. Forward clutch

16

9

(13)

- 12. Overrun clutch
- 13. Low & reverse brake
- 14. Output gear
- 15. Idler gear

- 16. Forward one-way clutch
- 17. Pinion reduction gear
- 18. Final gear

19

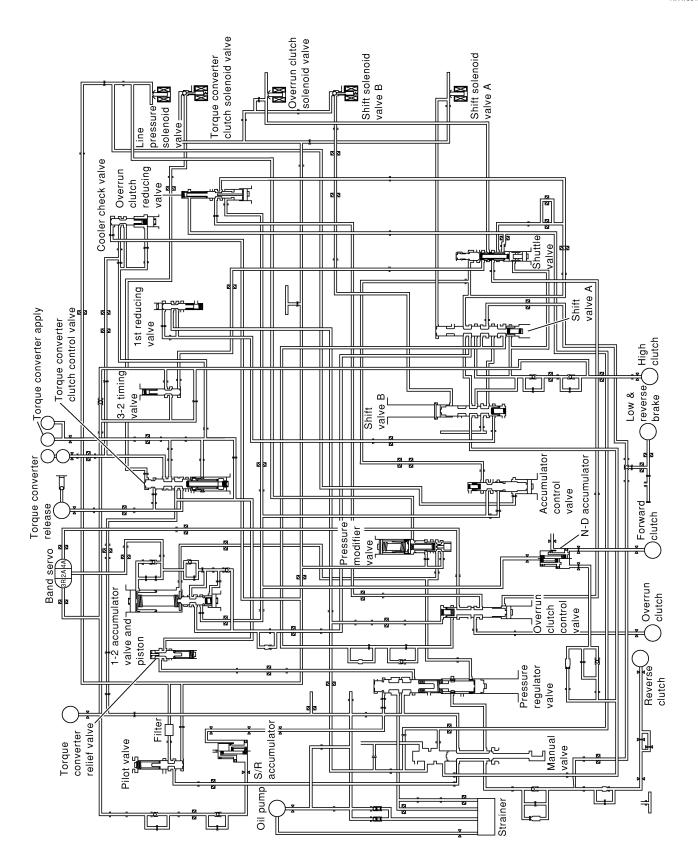
- 19. Differential case
- 20. Input shaft
- 21. Torque converter
- 22. Side cover

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Hydraulic Control Circuit

NFAT0012

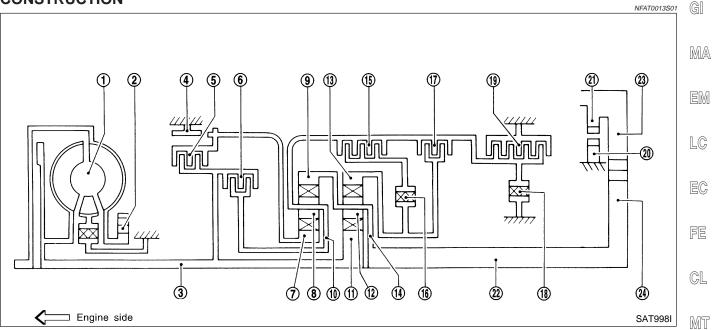


SAT489K

NFAT0013

Shift Mechanism

CONSTRUCTION



- 1. Torque converter
- 2. Oil pump
- 3. Input shaft
- 4. Brake band
- 5. Reverse clutch
- 6. High clutch
- 7. Front sun gear
- 8. Front pinion gear

- 9. Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- 14. Rear planetary carrier
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear

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FUNCTION OF CLUTCH AND BRAKE

NFAT0013S02

Clutch and brake components	Abbr.	Function	60
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.	ST
High clutch 6	H/C	To transmit input power to front planetary carrier 10.	കര
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16 .	RS
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.	BT
Brake band 4	B/B	To lock front sun gear 7.	
Forward one-way clutch 16	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.	HA
Low one-way clutch 18	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.	SC
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10.	EL



CLUTCH AND BAND CHART

NFAT0013S03

													NFA10013S03
Shift position			clutch clutch	For- ward	Over-	Over-	Band serv	and servo		Low one-	Low & reverse		
				clutch 15	clutch clutch	2nd apply	3rd release	4th apply	one- way clutch 16	way clutch 18	brake 19	Lock-up	Remarks
ı	P												PARK POSI- TION
ı	3	0									0		REVERSE POSITION
1	N												NEUTRAL POSITION
	1st			0	*1D				В	В			Automatic shift 1 ⇔ 2 ⇔ 3 ⇔ 4
D*4	2nd			0	*1 A	0			В				
D 4	3rd		0	0	*1 A	*2C	С		В			*1	
	4th		0	С		*3C	С	0				0	
	1st			0	0				В	В			Automatic shift 1 ⇔ 2 ← 3
2	2nd			0	0	0			В				
	3rd		0	0	0	*2C	С		В				
	1st			0	0				В		0		Locks (held stationary) in 1st speed
1	2nd			0	0	0			В				
	3rd		0	0	0	*2C	С		В				1 ∉ 2 ∉ 3

^{*1:} Operates when selector lever is set in 3rd position.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when selector lever is set in 3rd position.

O: Operates

A: Operates when throttle opening is less than 3.0/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3.0/16, but does not affect engine brake.

POWER TRANSMISSION

P and N Positions

=NFAT0013S04

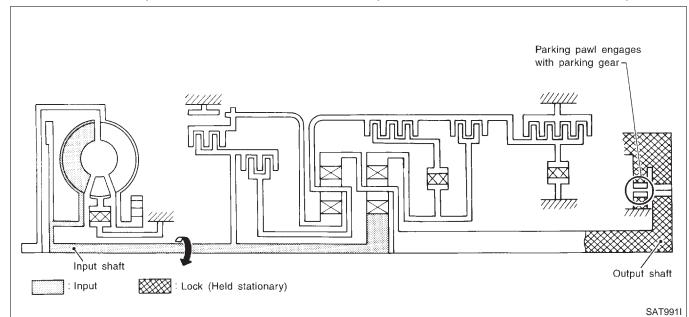
NFAT0013S0401

P position

Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.

N position

Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



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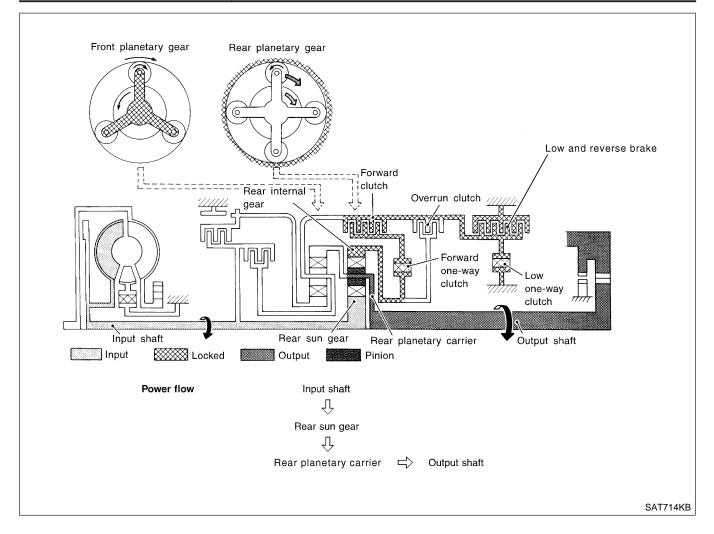
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1₁ Position

 Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake 	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D ₁ and 2 ₁ .	
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.	



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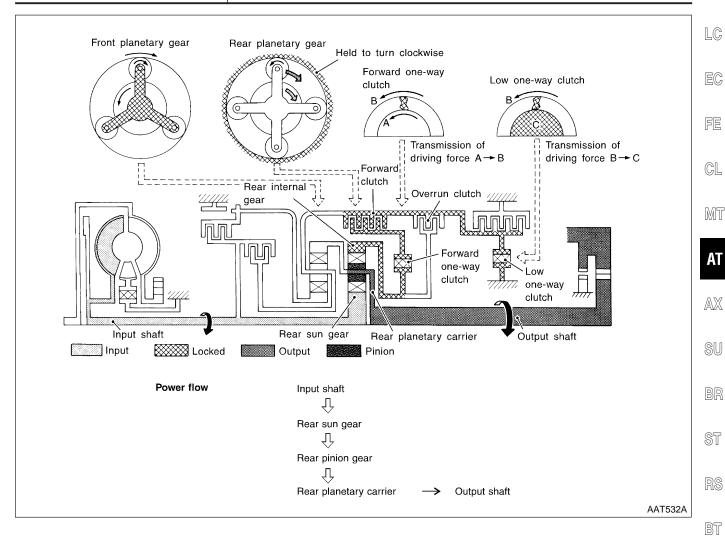
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D ₁ and 2 ₁ Positions					
Forward one-way clutchForward clutchLow one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.				
Overrun clutch engagement conditions (Engine brake)	D ₁ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2 ₁ : Always engaged At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low one-way clutch.				

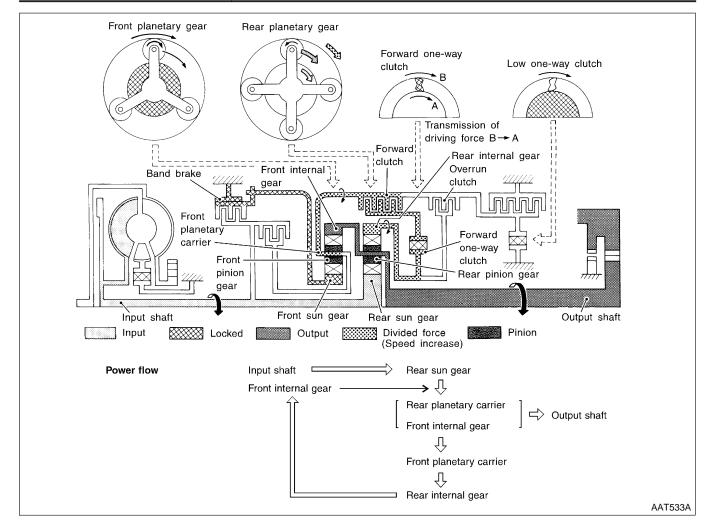


AT-23

D₂, 2₂ and 1₂ Positions

=NFAT0013S0404

 Forward clutch Forward one-way clutch Brake band 	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.		
Overrun clutch engagement conditions	D ₂ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2 ₂ and 1 ₂ : Always engaged		



D₃, 2₃ and 1₃ Position

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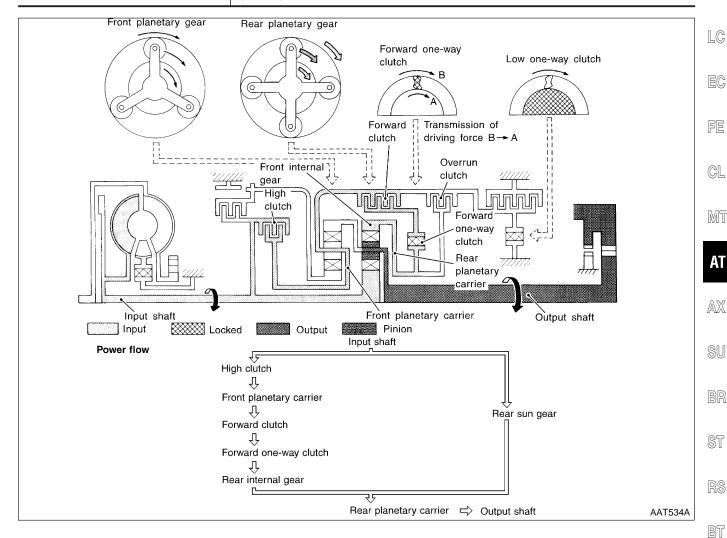
Forward clutchForward one-way clutch

Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch.

This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.

Overrun clutch engagement conditions

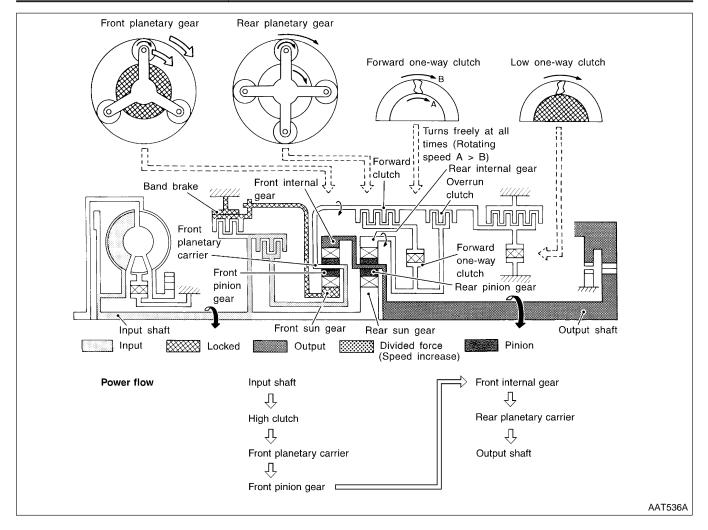
 D_3 : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2_3 and 1_3 : Always engaged



AT-25

D₄ Position

	=N/A7007550400
 High clutch Brake band Forward clutch (Does not affect power transmission.) 	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D ₄ position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



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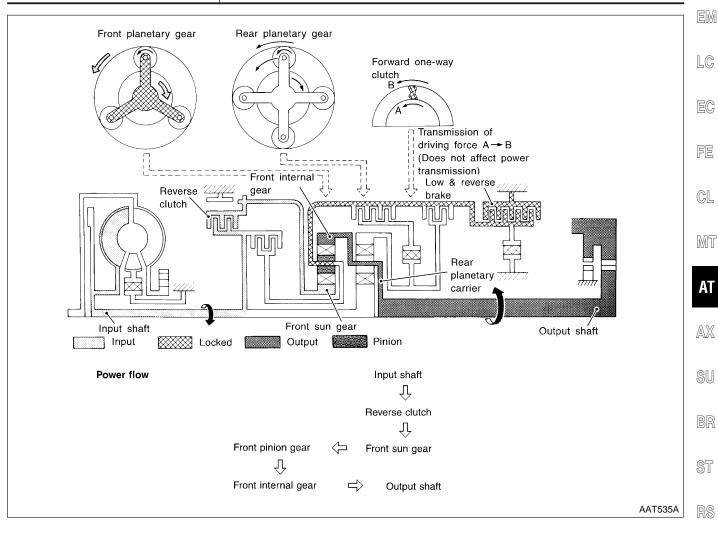
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R Position

 Low and reverse brake 	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.		
3	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.	MA	



AT-27

Control System

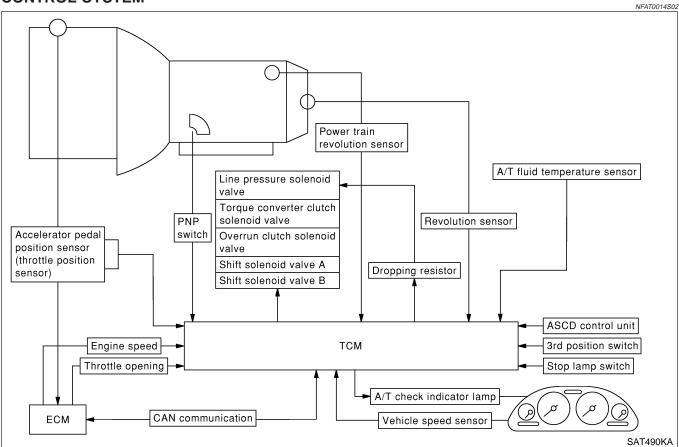
OUTLINE

=NFAT0014

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS
Park/neutral position (PNP) switch Accelerator pedal position sensor (throttle position sensor) Engine speed signal A/T fluid temperature sensor Revolution sensor (VHCL/S SE-1) Vehicle speed sensor (VHCL/S SE-2) 3rd position switch ASCD control unit Stop lamp switch Power train revolution sensor	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CAN communication line control	>	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve A/T CHECK indicator lamp

CONTROL SYSTEM



TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

	<u> </u>	NFAT0014S04	
	Sensors and solenoid valves	Function	
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.	
	Accelerator pedal position sensor (throttle position sensor)	Detects accelerator pedal position as throttle valve position signal, and sends a signal from ECM to TCM.	
	Engine speed signal	From ECM.	
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.	
	Revolution sensor (VHCL/S SE-1)	Detects output shaft rpm and sends a signal to TCM.	
Input	Vehicle speed sensor (VHCL/S SE-2)	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.	
	3rd position switch	Sends a signal, which prohibits a shift to D position, to the TCM.	
	Power train revolution sensor	Detects forward clutch drum rpm and sends a signal to TCM.	
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D ₄ (lock-up).	
	CAN communication	In CAN communication, control units are connected to 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring.	
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.	
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.	
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.	
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.	
	A/T CHECK indicator lamp	Shows TCM faults, when A/T control components malfunction.	

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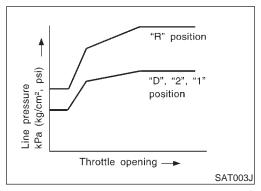
Control Mechanism LINE PRESSURE CONTROL

=NFAT0015

TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

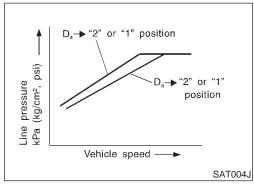
Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



Normal Control

VFAT0015S01

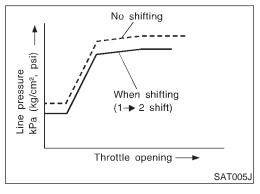
The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up Control (Engine brake)

JEAT0015S0102

If the selector lever is shifted to 2nd position while driving in D_4 (O/D) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

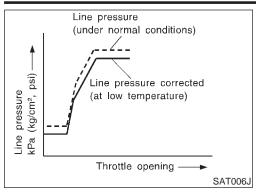
NFAT0015S01

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

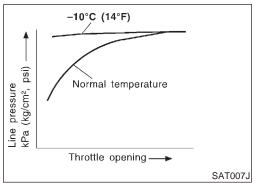
At Low Fluid Temperature

NFAT0015S010

 Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

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SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

Pilot pressure TCM ON OFF To shift valve Shift solenoid valve SAT008J

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the accelerator pedal position sensor (throttle position sensor) and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

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Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve	Gear position					
Shirt solehold valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (O/D)	N-P	
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	

Control of Shift Valves A and B NFAT0015S0202 Inactivated state Activated state Shift valve B Shift valve B Spring Spring Pilot pressure Pilot pressuré **TCM TCM** Shift solenoid valve B OFF Shift solenoid valve B ON Drain SAT009J

Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

VEATOO15SO3

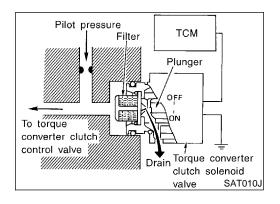
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

Conditions for Lock-up Operation

VFAT0015S03

When vehicle is driven in 3rd or 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

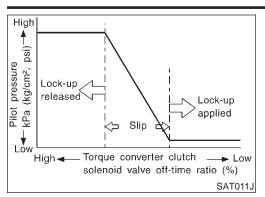
Selector lever	D position	3rd position	
Gear position	D ₄ D ₃		
Vehicle speed sensor	More than set value		
Accelerator pedal position sensor (Throttle position sensor)	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		



Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.



OFF-time INCREASING

↓
Amount of drain DECREASING

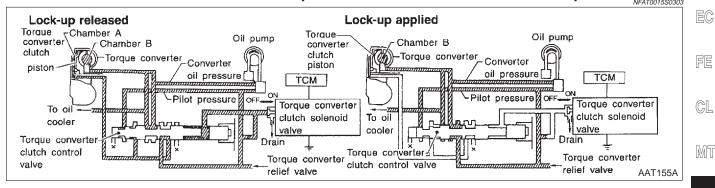
↓
Pilot pressure HIGH
↓
Lock-up RELEASING

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Torque Converter Clutch Control Valve Operation NFATO015S0303



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in down-shifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

NFAT0015S0401

Selector lever position	Gear position	Throttle opening	
D position	D ₁ , D ₂ , D ₃ gear position	Less than 3.0/16	
2nd position	2 ₁ , 2 ₂ gear position	At any position	
1st position	1 ₁ , 1 ₂ gear position	At any position	











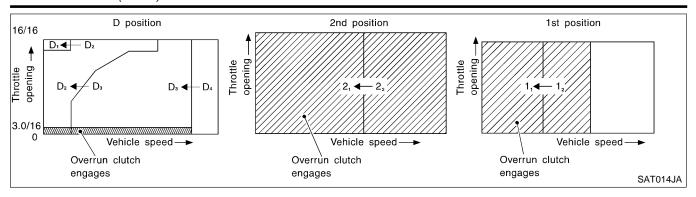


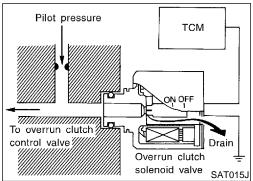










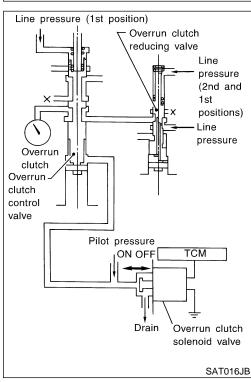


Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.



Overrun Clutch Control Valve Operation

NFAT0015S0403

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1st position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVES

NFAT0016

NFAT0016S01

Valve name	Function	
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.	
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.	

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Valve name	Function	
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.	
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.	
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.	
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.	
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.	
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D_4 . (Interlocking occurs if the overrun clutch engages during D_4 .)	
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the 1st position 1_2 to 1_1 .	
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock In 1st and 2nd positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	
Torque converter relief valve	events an excessive rise in torque converter pressure.	
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.	
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.	
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.	
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or he overrun clutch control valve and switches between the two.	
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.	



Introduction

NFAT0017

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the A/T CHECK indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-41.

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

ONE TRIP DETECTION LOGIC

NFAT0019S01

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL	
nems	One trip detection	Two trip detection
Shift solenoid valve A — DTC: P0750	X	
Shift solenoid valve B — DTC: P0755	X	
Throttle position sensor or switch — DTC: P1705	X	
Except above		X

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

NFATO020

HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

(向 With CONSULT-II or 📾 GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

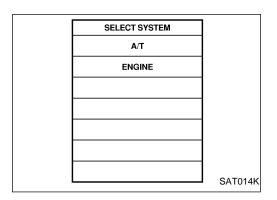
(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

A sample of CONSULT-II display for DTC and 1st trip DTC is shown in the following page. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

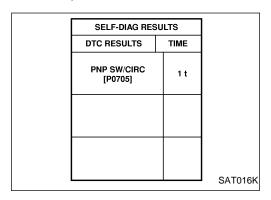
OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



If the DTC is being detected currently, the time data will be "0".

		i
SELF-DIAG RES	BULTS	
DTC RESULTS		
PNP SW/CIRC [P0705]	0	
		SAT015K

If a 1st trip DTC is stored in the ECM, the time data will be "1t".



Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-101, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

GI

MA

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EL

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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items						
1	Freeze frame data	Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175					
2		Except the above items (Includes A/T related items)					
3	1st trip freeze frame data						

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-76, "Emission-related Diagnostic Information".

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(P) HOW TO ERASE DTC (WITH CONSULT-II)

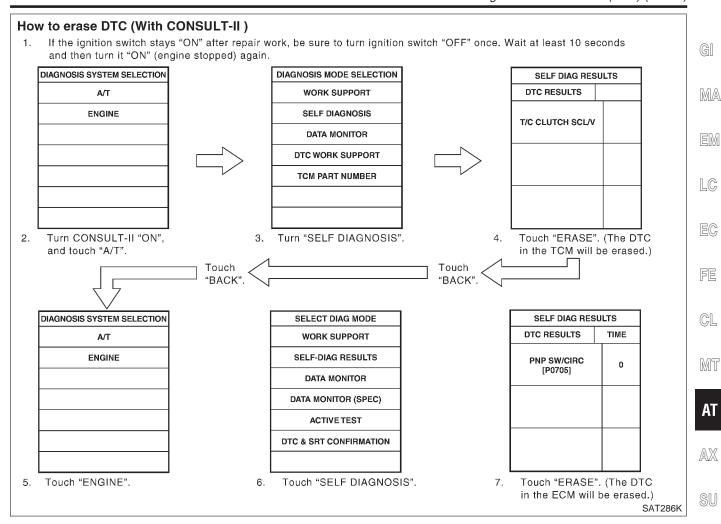
NFAT0020S0

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

HA

SC



HOW TO ERASE DTC (WITH GST)

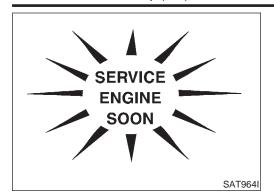
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-51. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-117, "Generic Scan Tool (GST)".

HOW TO ERASE DTC (NO TOOLS)

1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.

Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to AT-51. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.

 If the malfunction indicator lamp does not light up, refer to EL-136, "WARNING LAMPS".
 [Or see EC-92, "Malfunction indicator lamp (MIL)" and EC-101, "CONSULT-II".]

2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-75, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-41), place check marks for results on the "Diagnostic Worksheet", AT-59. Reference pages are provide following the items.

NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

CONSULT-II (Cont'd)

SELECT SYSTEM]
A/T	
ENGINE	1
	1
	1
	1
	1
	-
	J SAT014K

REAL-TIME DIAG

ENG SPEED SIG

(I) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

1. Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-97. If result is NG, refer to EL-10, "POWER SUPPLY ROUTING".

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000

MA

LC

EG

SAT987J

Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.



CL

MT

SELF-DIAGNOSTIC RESULT TEST MODE

NFAT0022S02

				NFAT0022S02	ΑT
Detected items			TCM self-diagnosis	OBD-II (DTC)	ΛI
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by	SERVICE ENGINE SOON Available by malfunction	AX
"A/T"	"ENGINE"		A/T CHECK indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	SU BR
Park/neutral position (PN	IP) switch circuit	TCM does not receive the correct veltage signal (based on the green)		DOZOE	
_	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	_	P0705	ST
Revolution sensor		TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	voltage signal from the sensor.	X	P0720	RS
Vehicle speed sensor (M	leter)	TCM does not receive the proper			BT
VHCL SPEED SEN-MTR	_	voltage signal from the sensor.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			HA
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	SC
A/T 2nd gear function		A/T cannot be shifted to the 2nd			
_	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	— P0732*1		EL
A/T 3rd gear function		A/T cannot be shifted to the 3rd			
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	

AT-41

CONSOLI-II (COIII a)					
Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONS DIAGNOSIS" test mode)		Malfunction is detected when	Available by	Service ENGINE SOON Available by malfunction	
"A/T"	"ENGINE"		A/T CHECK indicator lamp or "A/T" on CONSULT-II	indication indicates indic	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (Id	ock-up)	A/T cannot perform lock-up even			
_	A/T TCC S/V FNCTN	if electrical circuit is good.	_	P0744*1	
Shift solenoid valve A		TCM detects an improper voltage	V	D0750	
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	X	P0750	
Shift solenoid valve B		TCM detects an improper voltage	.,		
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	X	P0755	
Overrun clutch solenoid	valve	TCM detects an improper voltage			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid valve		TCM detects an improper voltage			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	X	P0740	
Line pressure solenoid v	alve	TCM detects an improper voltage			
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P0745	
Accelerator pedal position position sensor)	n sensor (throttle	TCM receives an excessively low	X	P1705	
THROTTLE POSI SEN	TP SEN/CIRC A/T	or high voltage from the sensor.			
Engine speed signal		TCM does not receive the proper	~	20705	
ENGINE SPEED SIG		voltage signal from the ECM.	X	P0725	
A/T fluid temperature se	nsor	TCM receives an evenesively law			
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	TCM receives an excessively low or high voltage from the sensor.	X	P0710	
Engine control		The ECM-A/T communication line	×	U1000	
CAN COMM LINE	_	is open or shorted.	^	01000	
Power train revolution se	ensor	TCM does not receive the proper	×		
TURBINE REV	_	voltage signal from the sensor.	^	_	
TCM (RAM)		TCM memory (RAM) is malfunc-			
CONTROL UNIT (RAM)	_	tioning			
TCM (ROM)	1	■ TCM memory (ROM) is malfunc-			
CONTROL UNIT (ROM)	_	tioning		_	

CONSULT-II (Cont'd)

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by	SERVICE ENGINE SOON Available by malfunction	GI MA
"A/T"	"ENGINE"		A/T CHECK indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	EM
TCM (EEP ROM)		TCM memory (EEP ROM) is mal-			
CONT UNIT (EEP ROM)	_	functioning.	_	_	LG
Initial start		This is not a malfunction message (Whenever shutting off a	X		EG
INITIAL START	_	power supply to the TCM, this message appears on the screen.)	^	_	FE
No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**)		No failure has been detected.	X	Х	CL

X: Applicable

DATA MONITOR MODE (A/T)

			DAIAW	ONLIO	K WIOD	E (A/1)	NFAT0022S03	3
			Monitor	item				
Item	Display	TCM Input signals	CAN COMM signals	Main signals	Selec- tion from menu	Description	Remarks	SU
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	_	•	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.	BR ST
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	_	•	ON/OFF status, computed from sig- nal of kickdown SW, is displayed.	This is displayed even when no kick- down switch is equipped.	RS BT
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	х	_	_	•	ON/OFF status, computed from sig- nal of closed throttle position SW, is dis- played.	This means closed throttle position sig- nal input via CAN communication line.	HA
When open throttle position switch	W/O THRL/ P-SW [ON/OFF]	х	_	_	•	ON/OFF status, computed from sig- nal of wide open throttle position SW, is displayed.	This means wide open throttle posi- tion signal input via CAN communica- tion line.	· SC EL
Stop lamp switch	BRAKE SW [ON/OFF]	х		_	•	ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released.		

MT

^{-:} Not applicable

^{*1:} These malfunctions cannot be displayed by MIL SERVICE if another malfunction is assigned to MIL.

^{*2:} Refer to EC-92, "Malfunction Indicator Lamp (MIL)".

			Monitor	item			
Item	Display	TCM Input signals	CAN COMM signals	Main signals	Selec- tion from menu	Description	Remarks
Selector lever position	SLCT LVR POSI	_	_	Х	•	Selector lever position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	_	Х	•	Vehicle speed data, used for computa- tion by TCM, is dis- played.	
Throttle position (accelerator pedal position sensor)	THROTTLE POSI [/8]	_		Х	•	Throttle position data, used for com- putation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.
Gear position	GEAR	_	_	Х	•	Gear position data used for computa- tion by TCM, is dis- played.	
Line pressure duty	LINE PRES DTY [%]	_		х	•	Control value of line pressure solenoid valve, computed by TCM from each input signal, is dis- played.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_		x	•	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_		х	•	Control value of shift solenoid valve A, computed by TCM from each input signal, is dis- played.	Control value of sole- noid is displayed even if solenoid circuit is disconnected. The OFF signal is dis- played if solenoid cir-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_		x	•	Control value of shift solenoid valve B, computed by TCM from each input signal, is dis- played.	cuit is shorted.
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х	_	_	•	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in N or P with vehicle stationary, CON-SULT-II data may not indicate 0 km/h (0 mph).

							CONSULT-II (Contra)	
			Monitor	item				
Item	Display	TCM Input signals	CAN COMM signals	Main signals	Selec- tion from menu	Description	Remarks	GI M
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	х	_	_	•	Vehicle speed computed from signal of vehicle speed sensor is displayed.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.	
Accelerator pedal position sensor (throttle position sensorsor)	THRTL POS SEN [V]	x	_	_	•	Accelerator pedal position sensor (throttle position sensor) signal volt- age is displayed.		E(
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	_	•	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 		GI M
Battery voltage	BATTERY VOLT [V]	х	_	_	•	Source voltage of TCM is displayed.		A
Engine speed	ENGINE SPEED [rpm]	х	_	х	•	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	A) SI
Power train revolution sensor	TURBINE REV	х	_	_	•	This sensor checks the changing speed then perform the oil pressure control and the torque down control.		B S
3rd position switch	OVERDRIVE SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of 3rd position SW is displayed.		R:
PN position (PNP) switch	PN POSI SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of PN position SW is displayed.		H
R position switch	R POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of R position SW is displayed.		S
D position switch	D POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF state computed from signal of D position SW is displayed.		

			Monitor	item			
Item	Display	TCM Input signals	CAN COMM signals	Main signals	Selec- tion from menu	Description	Remarks
2nd position switch	2 POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF status, computed from sig- nal of 2nd position SW, is displayed.	
1st position switch	1 POSITION SW [ON/OFF]	Х	_	_	•	ON/OFF status, computed from sig- nal of 1st position SW, is displayed.	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	Х	_	_	•	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	
Overrun clutch sole- noid valve	OVERRUN/C S/V [ON/OFF]	_	_	х	•	Control value of overrun clutch sole- noid valve com- puted by TCM from each input signal is displayed.	
Self-diagnosis display lamp (A/T CHECK indicator lamp)	SELF-D DP LMP [ON/OFF]	_	_	X	•	Control status of A/T CHECK indica- tor lamp is dis- played.	
Torque converter slip ratio	TC SLIP RATIO [0.000]	_	_	_	•	Ratio of engine revolution to input shaft revolution of torque converter	
Torque converter slip speed	TC SLIP SPEED [rpm]	_	_	_	•	Difference in revolu- tion between input shaft revolution and input shaft revolution of torque converter	Display doesn't indicate 0 rpm even if engine is stopped. But this isn't malfunction.
Voltage [V]		_	_	_	•	Value measured by voltage probe is displayed.	
Frequency [Hz]		_	_	_	•	Value measured by pulse probe is displayed. If measurement is impossible, "#" sign is displayed. "#" sign is also displayed at the final data value until the measurement result is obtained.	
DUTY-HI		_	_	_	•	Duty cycle value for	
DUTY-LOW		_	_	_	•	measurement probe is displayed.	
PLS WIDTH-HI		_	_	_	▼	Measured pulse width	
PLS WIDTH-LOW		_	_	_	•	of measurement probe is displayed.	

CONSULT-II (Cont'd)

			Monitor	item				
Item	Display	TCM Input signals	CAN COMM signals	Main signals	Selec- tion from menu	Description	Remarks	GI MA
CAN communication	CAN COMM [OK/UNKWN]	_	Х	_	•			- - EM
CAN circuit 1	CAN CIRC 1 [OK/UNKWN]	_	Х	_	•			
CAN circuit 2	CAN CIRC 2 [OK/UNKWN]	_	Х	_	•			LC
CAN circuit 3	CAN CIRC 3 [OK/UNKWN]	_	Х	_	•			EC
CAN circuit 4	CAN CIRC 4 [OK/UNKWN]	_	Х	_	•			FE
CAN circuit 5	CAN CIRC 5 [OK/UNKWN]	_	Х	_	•			- CL



-: Not applicable

▼: Option



AT

Fuse box Data link connector Brake pedal SAT585J

DTC WORK SUPPORT MODE WITH CONSULT-II **CONSULT-II Setting Procedure**

NFAT0022S04 NFAT0022S0401

Turn ignition switch OFF.

Connect CONSULT-II to Data link connector, which is located

AX

in left side dash panel.

SU

BR

ST

Turn ignition switch ON.

RS

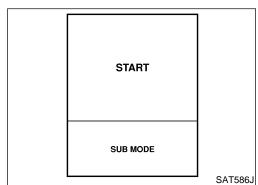
Touch "START".

BT

HA

SC

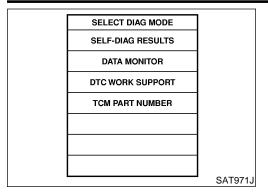
EL



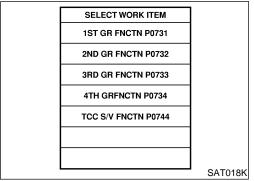
	•
SELECT SYSTEM]
A/T	
ENGINE	
	1
	1
	1
	1
	1
	SAT014K

5. Touch "A/T".

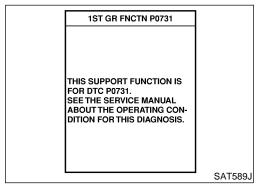
CONSULT-II (Cont'd)



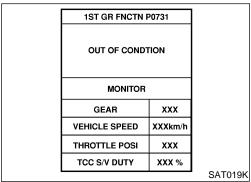
6. Touch "DTC WORK SUPPORT".



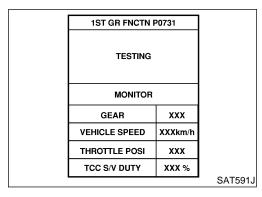
7. Touch select item menu (1ST, 2ND, etc.).



8. Touch "START".

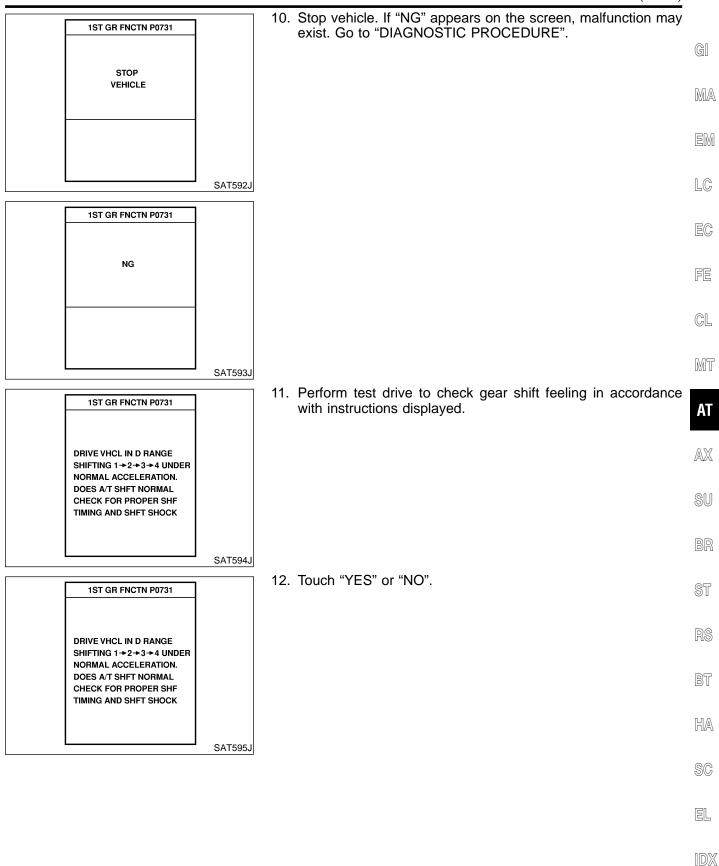


9. Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

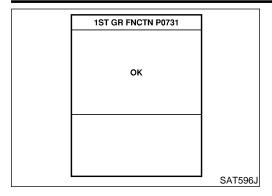


 When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".

CONSULT-II (Cont'd)



CONSULT-II (Cont'd)



13. CONSULT-II procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

1ST GR FNCTN P0731	
NG	
	SAT593J

DTC WORK SUPPORT MODE

NEATO022S0

		NFAT0022S05
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Each clutch Hydraulic control circuit
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit

Diagnostic Procedure Without CONSULT-II

Diagnostic Procedure Without CONSULT-II

© OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)

Refer to EC-117, "Generic Scan Tool (GST)".

© OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to EC-92, "Malfunction Indicator Lamp (MIL)".

NFAT0023S02

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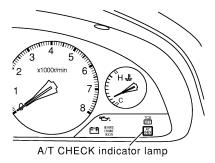
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

CHECK A/T CHECK INDICATOR LAMP

- Move selector lever to P position.
 Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



5. Does A/T CHECK indicator lamp come on for about 2 seconds?



SAT492K

SAT491K

Yes ▶	GO TO 2.
No ▶	Stop procedure. Perform "1. A/T CHECK Indicator Lamp Does Not Come On", AT-223 before proceeding.

Yes or No

SC

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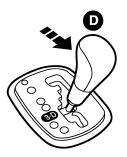
HA

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Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to OFF position.
- 2. Turn ignition switch to ACC position.
- 3. Depress and hold accelerator pedal fully. Depress brake pedal, then move selector lever from P to D position.
- 4. Turn ignition switch to ON position. (Do not start engine.)



SAT493K

- 5. Wait 3 seconds.
- 6. Move selector lever to 2nd position.
- 7. Release brake pedal.



SAT494K

GO TO 3.

3 JUDGEMENT PROCEDURE STEP 2

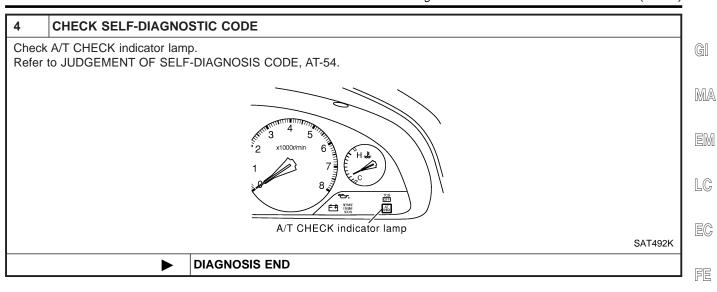
- 1. Move selector lever to 1st position.
- 2. Depress brake pedal.
- 3. Depress accelerator pedal fully and release it.
- 4. The A/T CHECK indicator lamp will begin to flash ON and OFF.



SAT495K

GO TO 4.

Diagnostic Procedure Without CONSULT-II (Cont'd)



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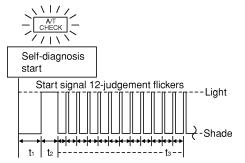
Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT OF SELF-DIAGNOSIS CODE

=NFAT0023S04

A/T CHECK indicator lamp:

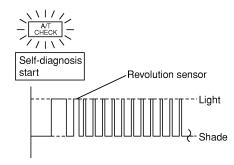
All judgement flickers are the same.



SAT518K

All circuits that can be confirmed by self-diagnosis are OK.

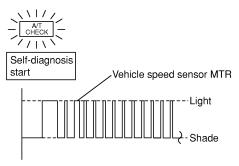
1st judgement flicker is longer than others.



SAT543K

Revolution sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR), AT-116.

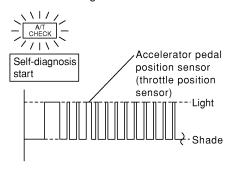
2nd judgement flicker is longer than others.



SAT544K

Vehicle speed sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-MTR, AT-203.

3rd judgement flicker is longer than others.

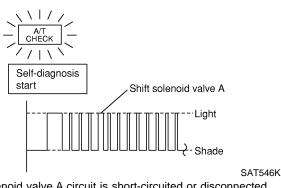


SAT545KB

Accelerator pedal position sensor (throttle position sensor) circuit is short-circuited or disconnected.

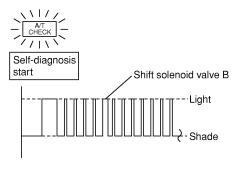
 \Rightarrow GO TO ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR), AT-184.

4th judgement flicker is longer than others.



Shift solenoid valve A circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE A, AT-174.

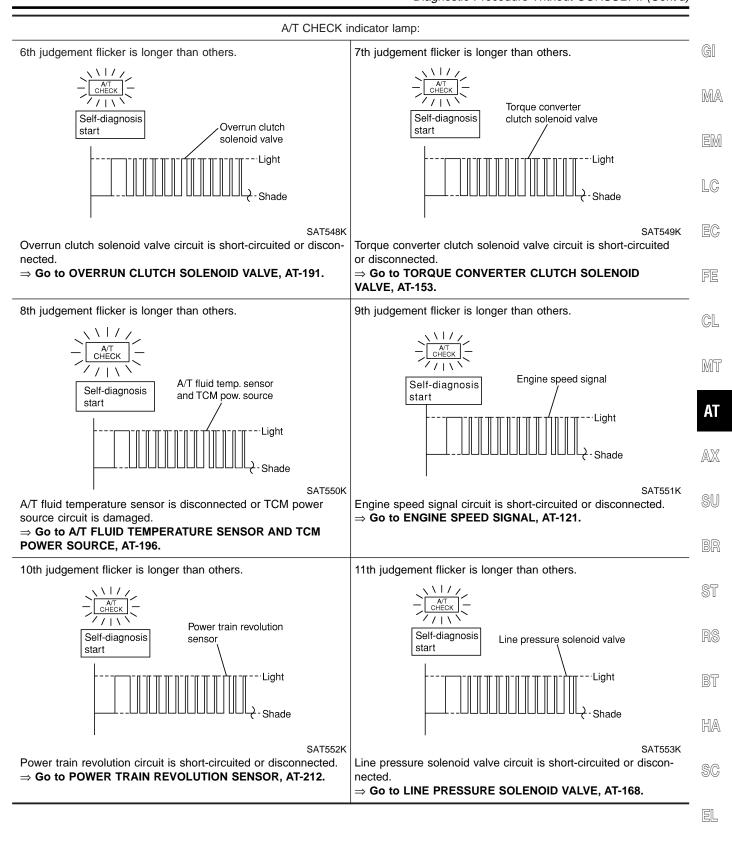
5th judgement flicker is longer than others.



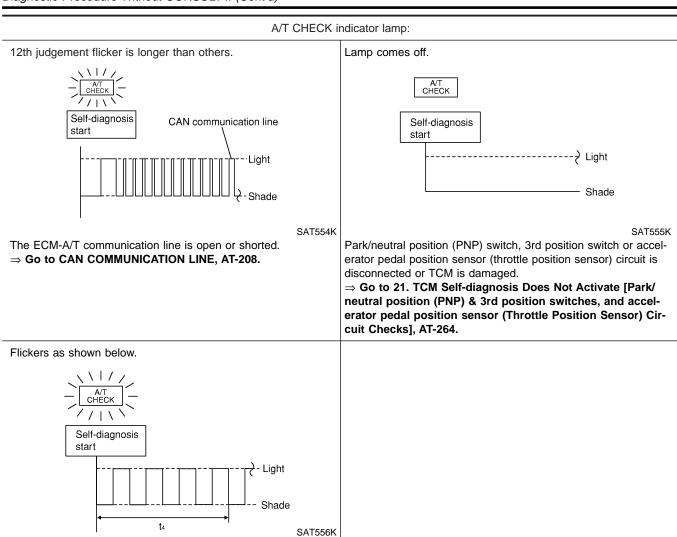
SAT547K

Shift solenoid valve B circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE B, AT-179.

Diagnostic Procedure Without CONSULT-II (Cont'd)



Diagnostic Procedure Without CONSULT-II (Cont'd)



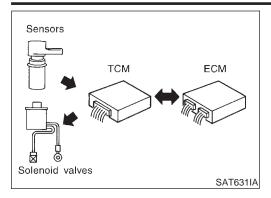
 t_1 = 2.5 seconds t_2 = 2.0 seconds t_3 = 1.0 second t_4 = 1.0 second

(When reconnecting TCM connectors. — This is not a problem.)

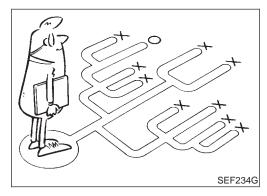
Battery has been disconnected for a long time.

Battery power is low.

Battery is connected conversely.







Introduction

The TCM receives a signal from the vehicle speed sensor, electric throttle control actuator (throttle position sensor) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-61.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSITC WORKSHEET" like the example (AT-58) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

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TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

DIAGNOSTIC WORKSHEET Information from Customer KEY POINTS

=NFAT0024S01 NFAT0024S0101

WHAT Vehicle & A/T model WHEN Date, Frequencies WHERE Road conditions

HOW Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN	
Trans. model	Engine	Mileage	
Incident Date	Manuf. Date	In Service Date	
Frequency	□ Continuous □ Intermittent (times a day)	
Symptoms	☐ Vehicle does not move. (☐ A	ny position Particular position)	
	\square No up-shift (\square 1st \rightarrow 2nd \square	$2 \operatorname{nd} \rightarrow 3 \operatorname{rd} \Box \operatorname{3rd} \rightarrow \operatorname{O/D})$	
	\square No down-shift (\square O/D \rightarrow 3rd	\square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)	
	□ Lockup malfunction		
	☐ Shift point too high or too low.		
	\square Shift shock or slip (\square N \rightarrow D \square Lockup \square Any drive position)		
	□ Noise or vibration		
	□ No kickdown		
	□ No pattern select		
	□ Others		
	()	
A/T CHECK indicator lamp	Blinks for about 8 seconds.		
	□ Continuously lit	□ Not lit	
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit	

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

		Diagnostic V	Vorksheet	=NFAT0024S0102	?
1.	□ Re	ad the Fail-safe and listen to customer complaints.		AT-9	GI
2.	□ CHECK A/T FLUID		AT-63		
		□ Leakage (Follow specified procedure)□ Fluid condition□ Fluid level			MA
3.	□ Pe	form STALL TEST and LINE PRESSURE TEST.		AT-63, 67	EM
		$\hfill \Box$ Stall test — Mark possible damaged components/other	S.		Г
		☐ Torque converter one-way clutch ☐ Reverse clutch	☐ Low & reverse brake ☐ Low one-way clutch		LC
		□ Forward clutch□ Overrun clutch□ Forward one-way clutch	 □ Engine □ Line pressure is low □ Clutches and brakes except high clutch and 		EG
			brake band are OK	-	FE
		☐ Line pressure test — Suspected parts:			,
4.		form all ROAD TEST and mark required procedures.		AT-68	. CL
	4-1.	Check before engine is started.		AT-69	
		□ SELF-DIAGNOSTIC PROCEDURE - Mark detected ite	ms.	-	MT
		 □ Park/neutral position (PNP) switch, AT-104. □ A/T fluid temperature sensor, AT-110. □ Vehicle speed sensor A/T (Revolution sensor), A □ Engine speed signal, AT-121. 	Т-116.		AT
		 □ Power train revolution sensor, AT-212. □ Torque converter clutch solenoid valve, AT-153. □ Line pressure solenoid valve, AT-168. □ Shift solenoid valve A, AT-174. 			AX
		□ Shift solenoid valve B, AT-179. □ Accelerator pedal position sensor (throttle position □ Overrun clutch solenoid valve, AT-191.			SU
		 □ Park/neutral position (PNP) & 3rd position switch position sensor), AT-264. □ A/T fluid temperature sensor and TCM power so □ Vehicle speed sensor MTR, AT-203. 			BR
		 □ CAN communication line, AT-208. □ Control unit (RAM), Control unit (ROM), AT-217. □ Control unit (EEP ROM), AT-219. 			ST
		☐ Battery ☐ Others			RS
	4-2.	Check at idle		AT-70	BT
		 □ 1. A/T CHECK Indicator Lamp Does Not Come On, AT □ 2. Engine Cannot Be Started In P and N Positions, AT □ 3. In P Position, Vehicle Moves Forward or Backward N □ 4. In N Position, Vehicle Moves, AT-228. 	226.		HA
		 □ 5. Large Shock. N → R Position, AT-231. □ 6. Vehicle Does Not Creep Backward In R Position, AT □ 7. Vehicle Does Not Creep Forward In D, 2nd or 1st Position 			SG

EL

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4.	4-3.	Cruise test	AT-73
		Part-1	AT-76
		□ 8. Vehicle Cannot Be Started From D_1 , AT-240. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-243. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-246. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-249. □ 12. A/T Does Not Perform Lock-up, AT-252. □ 13. A/T Does Not Hold Lock-up Condition, AT-254. □ 14. Lock-up Is Not Released, AT-256. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-257.	
		Part-2	AT-80
		□ 16. Vehicle Does Not Start From D_1 , AT-260. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-243. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-246. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-249.	
		Part-3	AT-82
		 □ 17. A/T Does Not Shift: D₄ → D₃ When selector lever is set in D → 3rd Position, AT-261. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D₃), AT-257. □ 18. A/T Does Not Shift: D₃ → 2₂, When Selector Lever D → 2nd Position, AT-262. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2₂), AT-257. □ 19. A/T Does Not Shift: 2₂ → 1₁, When Selector Lever 2nd → 1st Position, AT-263. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-264. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. □ Park/neutral position (PNP) switch, AT-104. □ A/T fluid temperature sensor, AT-110. □ Vehicle speed signal, AT-121. □ Power train revolution sensor, AT-212. □ Torque converter clutch solenoid valve, AT-153. □ Line pressure solenoid valve, AT-168. □ Shift solenoid valve A, AT-174. □ Shift solenoid valve B, AT-179. □ Accelerator pedal position sensor (throttle position sensor), AT-184. □ Overrun clutch solenoid valve, AT-191. □ Park/neutral position (PNP) & 3rd position switches, and accelerator pedal position sensor (throttle position sensor), AT-264. □ A/T fluid temperature sensor and TCM power source, AT-196. □ Vehicle speed sensor-MTR, AT-203. □ CAN communication line, AT-203. □ Control unit (RAM), Control unit (ROM), AT-217. □ Control unit (EEP ROM), AT-219. □ Battery □ Others 	
5.	□ For	r self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-41
6.	□ Pei	rform all ROAD TEST and re-mark required procedures.	AT-68
7.		rform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. to EC-76, "Emission-related Diagnostic Information". DTC (P0731) A/T 1st gear function, AT-126. DTC (P0732) A/T 2nd gear function, AT-132. DTC (P0733) A/T 3rd gear function, AT-138. DTC (P0734) A/T 4th gear function, AT-144. DTC (P0744) A/T TCC S/V function (lock-up), AT-158.	EC-76
8.	Refer	rform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. to the Symptom Chart when you perform the procedures. (The chart also shows some other possible toms and the component inspection orders.)	AT-86 AT-97
9.	☐ Erase DTC from TCM and ECM memories. AT-38		

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NFAT0025

NFAT0025S01 A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

MA

Make good use of the two sheets provided, "Information from Customer" (AT-58) and "Diagnostic Worksheet" (AT-59), to perform the best troubleshooting possible.

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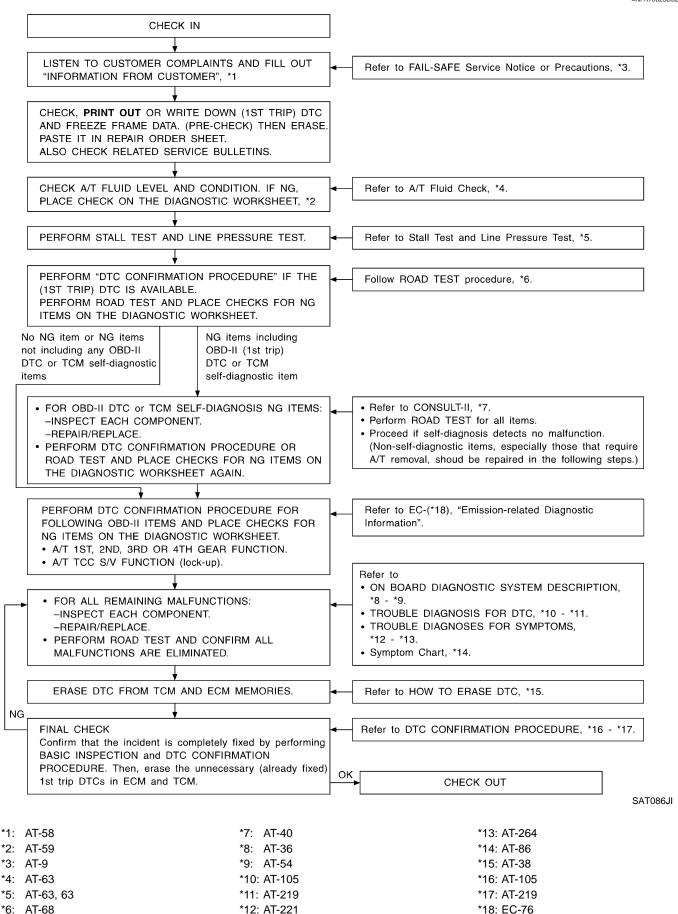
HA

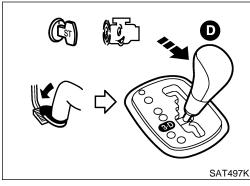
SC

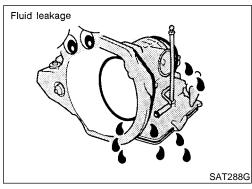
EL

WORK FLOW CHART

=NFAT0025S02









A/T Fluid Check **FLUID LEAKAGE CHECK**

NFAT0026

NFAT0026S01 Clean area suspected of leaking. — for example, mating surface of converter housing and transmission case.

Start engine, apply foot brake, place selector lever in D position and wait a few minutes.

Stop engine.

EM

MA

Check for fresh leakage.

EC

LC

GL

MT

AT

FLUID CONDITION CHECK

Dark or black with burned odor

Varnished fluid, light to dark brown

Refer to MA-21, "Checking A/T Fluid".

FLUID LEVEL CHECK

Milky pink

and tacky

SAT638A

Fluid color

Suspected problem

Water contamination — Road water

Oxidation — Over or under filling, —

entering through filler tube or breather

Wear of frictional material

Overheating

AX

NFAT0026S03

HA

SC

Stall Test

STALL TEST PROCEDURE

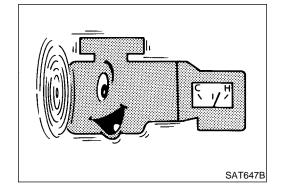
Check A/T fluid and engine oil levels. If necessary, add fluid and oil.

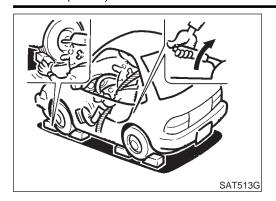
EL

Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

IDX

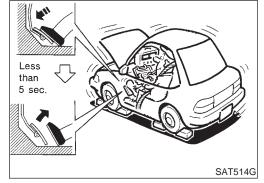
ATF operating temperature: 50 - 80°C (122 - 176°F)







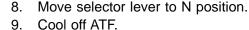
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



- 5. Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution:

2,550 - 3,050 rpm



- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2nd , 1st and R positions.



JUDGEMENT OF STALL TEST

NFAT0027S02

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the "WORK FLOW CHART" shown in AT-62.

NOTE:

Stall revolution is too high in D, 3rd, 2nd or 1st position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears.
 Low one-way clutch slippage
- Slippage occurs in the following gears:
 1st through 3rd gears in D position and en

1st through 3rd gears in D position and engine brake functions with selector lever set to 3rd position.

1st and 2nd gears in 2nd position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1st position. Low & reverse brake slippage
- Engine brake functions in 1st position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50

TROUBLE DIAGNOSIS — BASIC INSPECTION

mally.

Stall Test (Cont'd)

MPH). One-way clutch seizure in torque converter housing

CAUTION:Be careful since automatic fluid temperature increases abnor-

- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2nd position, and 1st gear in 1st position.
 Overrun clutch slippage

Stall revolution less than specifications:

- Poor acceleration during starts. One-way clutch slippage in torque converter
- EC

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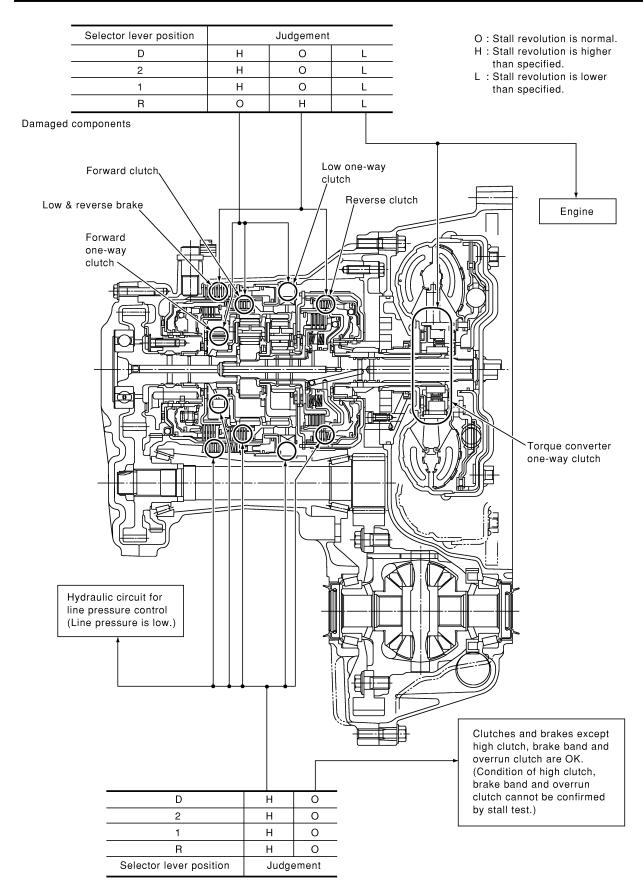
DS

BT

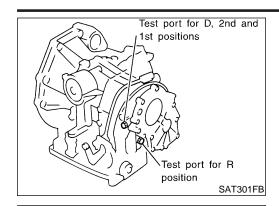
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Line Pressure Test LINE PRESSURE TEST PORTS

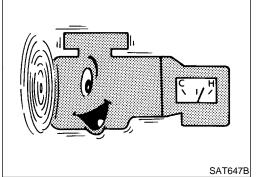
NFAT0028

NFAT0028S01 Location of line pressure test ports are shown in the illustration.

Always replace pressure plugs as they are self-sealing bolts.

MA

LC



AAT898

Oil pressure gauge set (J34301-C)

LINE PRESSURE TEST PROCEDURE

Check A/T fluid and engine oil levels. If necessary, add fluid and oil.

EG

Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

FE

ATF operating temperature:

50 - 80°C (122 - 176°F)

GL

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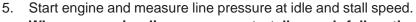
Install pressure gauge to corresponding line pressure port.





- Set parking brake and block wheels.
 - ST Continue to depress brake pedal fully while line pressure
- test is being performed at stall speed.

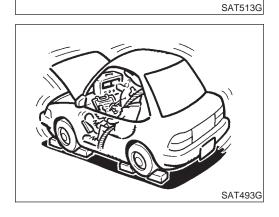
HA



SC

When measuring line pressure at stall speed, follow the stall test procedure.

EL



Line pressure: Refer to SDS, AT-377.

JUDGEMENT OF LINE PRESSURE TEST NFATO028SG		
	Judgement	Suspected parts
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in R and 1st positions, but Normal in D and 2nd positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-20.
	Line pressure is high.	 Maladjustment of accelerator pedal position sensor (throttle position sensor) A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Maladjustment of accelerator pedal position sensor (throttle position sensor) Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking

ROAD TEST PROCEDURE	
1. Check before engine is started.	
\bigcirc	
2. Check at idle.	
\bigcirc	
3. Cruise test.	
SA	T786A



Road Test DESCRIPTION

NFAT0029

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-36 to AT-54 and AT-221 to AT-264.

1. CHECK BEFORE ENGINE IS STARTED

=NFAT0029S02

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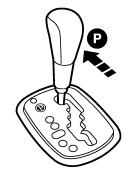
GL

MT

1. Park vehicle on flat surface.

1

2. Move selector lever to P position.



3. Turn ignition switch to OFF position. Wait at least 5 seconds.

4. Turn ignition switch to ON position. (Do not start engine.)

CHECK A/T CHECK INDICATOR LAMP

5. Does A/T CHECK indicator lamp come on for about 2 seconds?

Yes or No

Yes		GO TO 2.
No	>	Stop ROAD TEST. Go to "1. A/T CHECK Indicator Lamp Does Not Come On", AT-223.

2	CHECK A/T CHECK INDICATOR LAMP
Does	s A/T CHECK indicator lamp flicker for about 8 seconds?
	A/T CHECK indicator lamp
	Yes or No
Yes	Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-58. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.
No	 Turn ignition switch to OFF position. Perform self-diagnosis and note NG items. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51. Go to "2. CHECK AT IDLE", AT-70.

AT

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AX

BR

ST

RS

BT

HA

SC

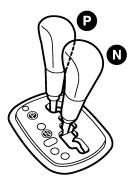
EL

2. CHECK AT IDLE

NFAT0029S03

1 CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



SAT502K

- 3. Turn ignition switch to OFF position.
- 4. Turn ignition switch to START position.
- 5. Is engine started?

Yes or No

Yes	GO TO 2.
No	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-226. Continue ROAD TEST.

2 CHECK ENGINE START

- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1st, 2nd or R position.

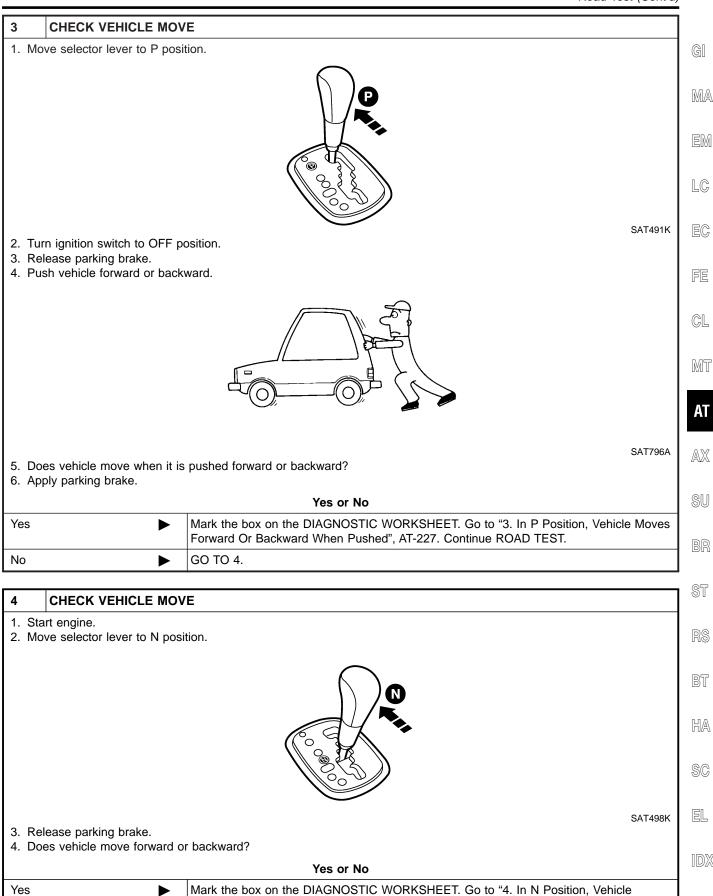


SAT503K

- 3. Turn ignition switch to START position.
- 4. Is engine started?

Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-226. Continue ROAD TEST.
No	GO TO 3.



Moves", AT-228. Continue ROAD TEST.

GO TO 5.

No

5 CHECK SHIFT LOCK1. Apply foot brake.

Brake pedal



2. Move selector lever to R position.





SAT506K

SAT797A

3. Is there large shock when changing from N to R position?

Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "5. Large Shock N \rightarrow R Position", AT-231. Continue ROAD TEST.
No •	GO TO 6.

6 CHECK VEHICLE MOVE

1. Release foot brake for several seconds.



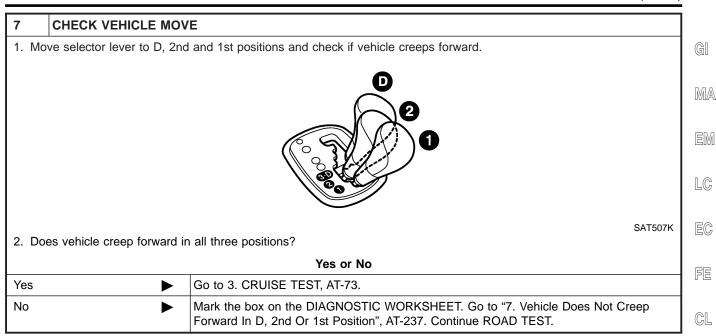
For several seconds

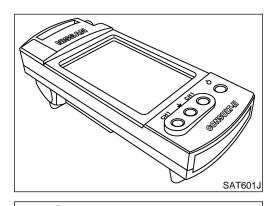
SAT799A

2. Does vehicle creep backward when foot brake is released?

Yes or No

Yes	>	GO TO 7.
No	-	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "6. Vehicle Does Not Creep Backward In R Position", AT-233. Continue ROAD TEST.





Fuse box

Data link connector

- Brake pedal

3. CRUISE TEST

Check all items listed in Parts 1 through 3.

NFAT0029S04

With CONSULT-II

Using CONSULT-II, conduct a cruise test and record the result.

Print the result and ensure that shifts and lock-ups take place

SU

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CONSULT-II Setting Procedure

as per Shift Schedule.

Turn ignition switch OFF.

Connect CONSULT-II to data link connector, which is located

in left side dash panel.

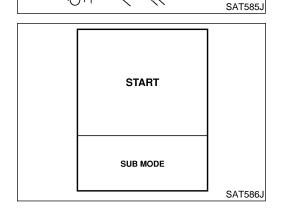
BT

Turn ignition switch ON.

HA

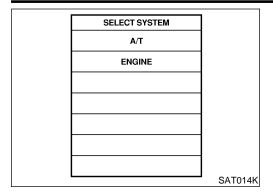
SC

Touch "START".

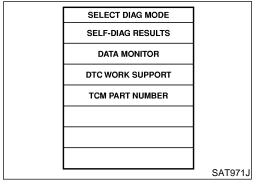




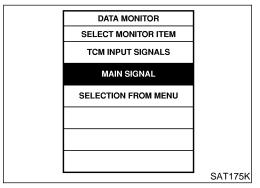
Road Test (Cont'd)



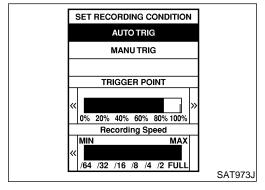
5. Touch "A/T".



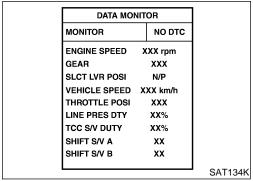
Touch "DATA MONITOR".



- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- 8. See "Numerical Display", "Barchart Display" or "Line Graph Display".

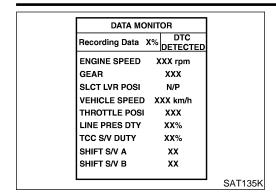


- Touch "SETTING" to set recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "Start".



11. When performing cruise test, touch "RECORD".

Road Test (Cont'd)



12. After finishing cruise test part 1, touch "STOP".

MA

GI

EM

LC

13. Touch "STORE" and touch "BACK".

EC

FE

CL

MT

ΑT

AX

SU

BR

ST

BT

HA

SC

N Without CONSULT-II

14. Touch "DISPLAY".

16. Check the monitor data printed out. 17. Continue cruise test part 2 and 3.

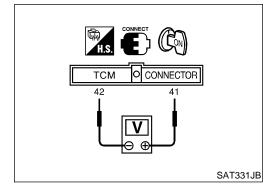
15. Touch "PRINT".

EL

REAL-TIME DIAG **ENG SPEED SIG** SAT987J

STORE SAVE REC DATA SYSTEM SAT974J

				1
Trigger	VHCL S/SEN A/T	VHCL S/SEN MTR	THRTL POSI SEN	
	km/h	km/h	٧	
\vdash				
				0.4-0
				SAT975J



Cruise Test — Part 1

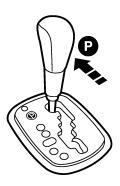
=NFAT0029S0404

CHECK STARTING GEAR (D₁) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

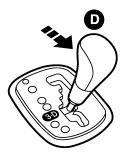
ATF operating temperature: 50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set selector lever is in D position.
- 4. Move selector lever to P position.



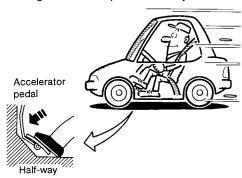
SAT491K

- 5. Start engine.
- 6. Move selector lever to D position.



SAT493K

7. Accelerate vehicle by constantly depressing accelerator pedal half-way.



SAT495G

- 8. Does vehicle start from D₁?
 - (P) Read gear position.

Yes	or	No
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Yes	>	GO TO 2.
No	>	Go to "8. Vehicle Cannot Be Started From D ₁ ", AT-240. Continue ROAD TEST.

MT

AT

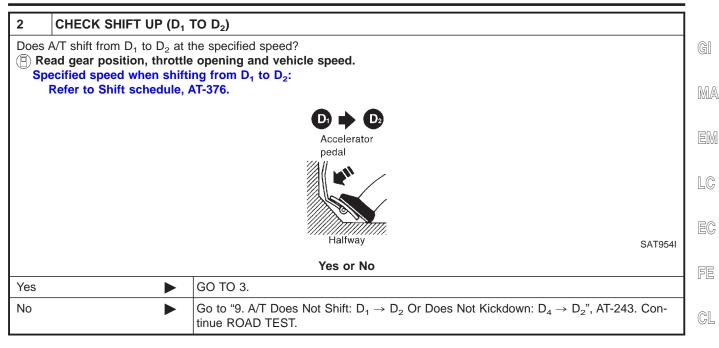
ST

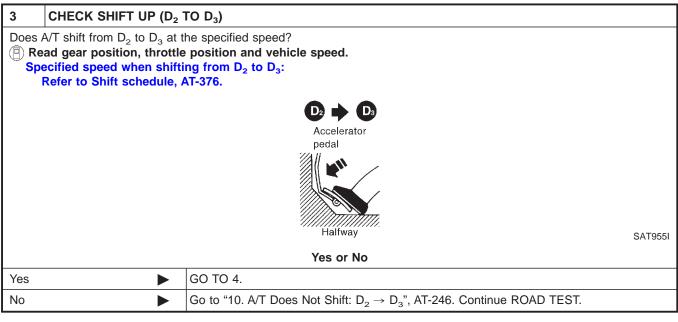
BT

HA

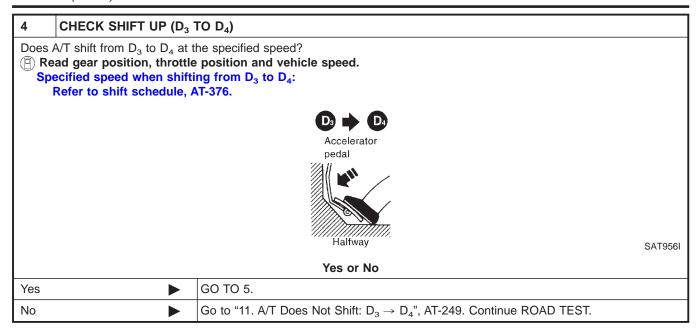
SC

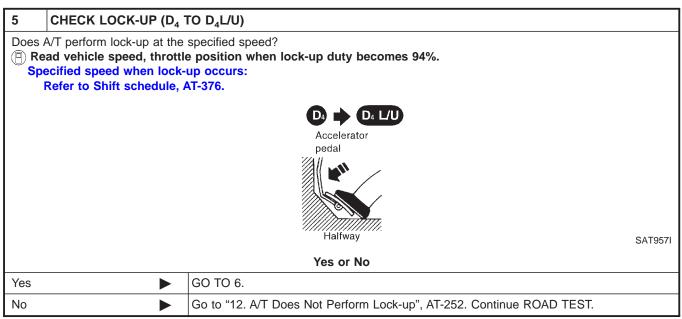
EL





Road Test (Cont'd)





6	CHECK HOLD LOCK-U	P
Does /	A/T hold lock-up condition to	for more than 30 seconds?
		Yes or No
Yes	>	GO TO 7.
No	•	Go to "13. A/T Does Not Hold Lock-up Condition", AT-254.

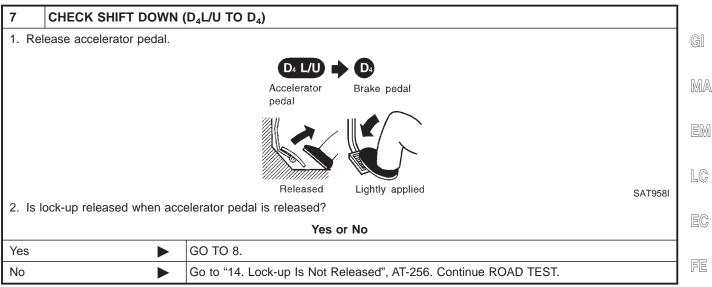
Road Test (Cont'd)

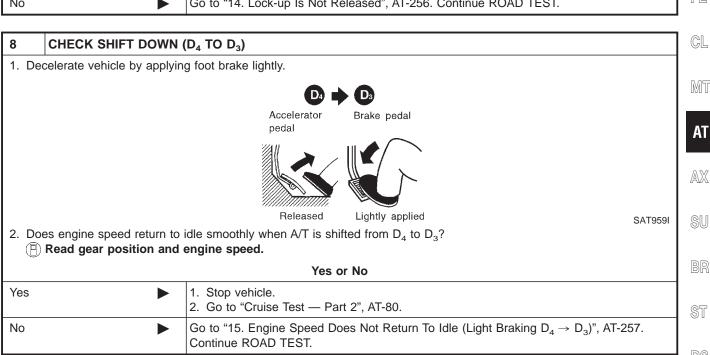
BT

HA

SC

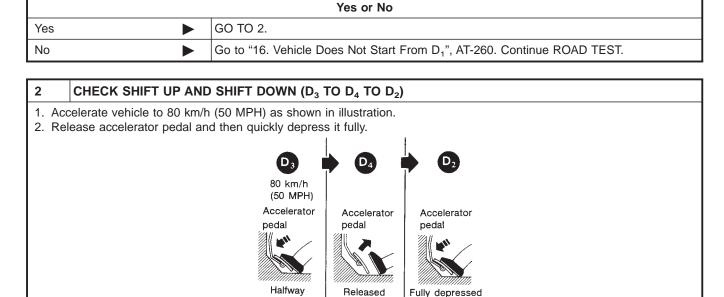
EL





AT-79

Cruise Test — Part 2 1 CHECK STARTING GEAR (D₁) POSITION 1. Confirm selector lever is in D position. 2. Accelerate vehicle by half throttle again. Accelerator pedal Accelerator pedal Half-way SAT495G 3. Does vehicle start from D₁? Read gear position.



3. Does A/T shift from D_4 to D_2 as soon as accelerator pedal is depressed fully? $\begin{picture}(c) \hline Place 2 & Place$

Yes or No

Yes	GO TO 3.
•	Go to "9. A/T Does Not Shift: $D_1 \to D_2$ Or Does Not Kickdown: $D_4 \to D_2$ ", AT-243. Continue ROAD TEST.

SAT404H

MA

LC

EC

FE

GL

MT

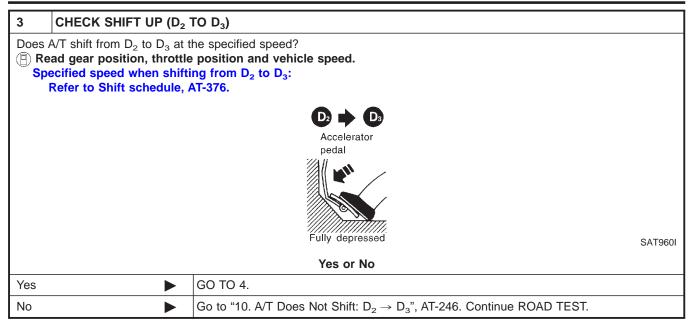
AT

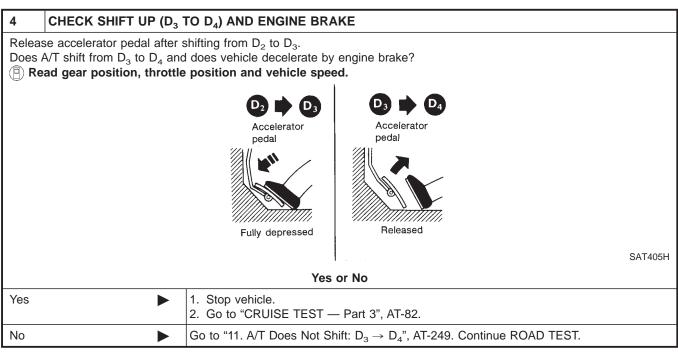
HA

SC

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[DX





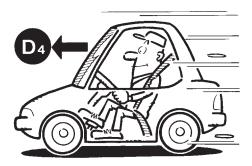
1

Cruise Test — Part 3

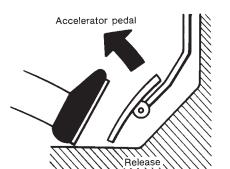
=NFAT0029S0406

VEHICLE SPEED (D₄) POSITION

- 1. Confirm selector lever is in D position.
- 2. Accelerate vehicle using half-throttle to D₄.



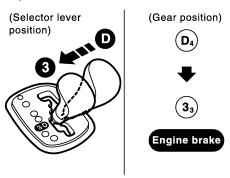
3. Release accelerator pedal.



SAT813A

SAT812A

- 4. Set selector lever sets in 3rd position while driving in D_4 .
- 5. Does A/T shift from D_4 to D_3 ?
 - (P) Read gear position and vehicle speed.



SAT510K

Yes	or	No
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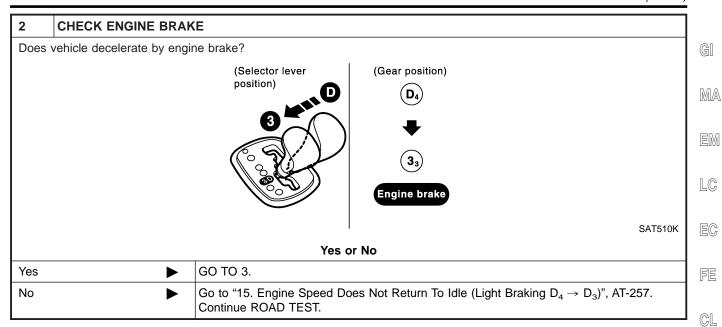
Yes	>	GO TO 2.
No		Go to "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When selector lever $D \rightarrow 3rd$ position, AT-261. Continue ROAD TEST.

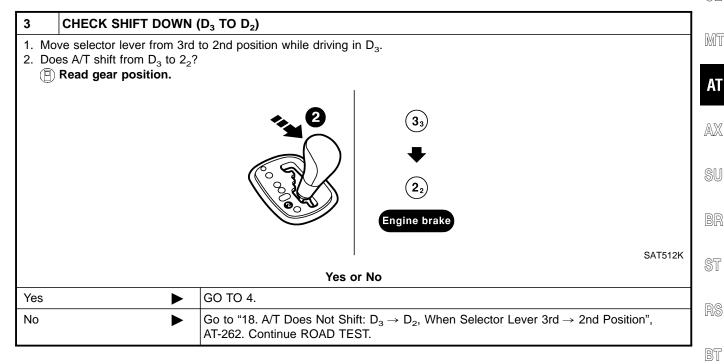
Road Test (Cont'd)

HA

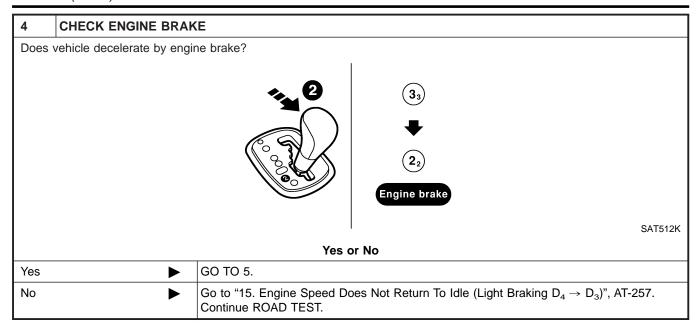
SC

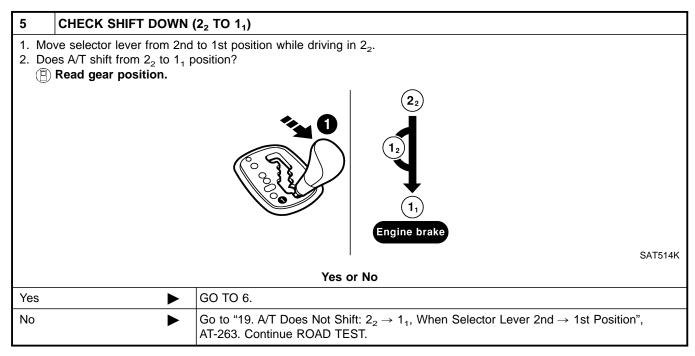
EL





Road Test (Cont'd)





Road Test (Cont'd)

6	CHECK ENGINE BRAN	(E]
Does	s vehicle decelerate by engi	ne brake?	GI
			M
			EM
		Engine brake	LC
		SAT514K	EC
		Yes or No	
Yes	>	 Stop vehicle. Perform self-diagnosis. Refer to TCM Self-diagnostic Procedure (No Tools), AT-51. 	FE
No	>	Go to "20. Vehicle Does Not Decelerate By Engine Brake", AT-264. Continue ROAD TEST.	GL

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Symptom Chart

Numbers are arranged in order of inspection. Perform inspections starting with number one and work up.

NFAT0030

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203
			Park/neutral position (PNP) switch adjustment	AT-278
	Torque converter is not locked up.	ON vehicle	4. Engine speed signal	AT-121
	is not locked up.		5. A/T fluid temperature sensor	AT-196
			6. Line pressure test	AT-67
			7. Torque converter clutch solenoid valve	AT-153
			8. Control valve assembly	AT-277
		OFF vehicle	9. Torque converter	AT-280
No Lock-up	Torque converter clutch piston slip.		1. Fluid level	AT-63
Engagement/TCC Inoperative			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
		ON vehicle	3. Line pressure test	AT-67
			4. Torque converter clutch solenoid valve	AT-153
			5. Line pressure solenoid valve	AT-168
			6. Control valve assembly	AT-277
		OFF vehicle	7. Torque converter	AT-280
	Lock-up point is extremely high or low. AT-252	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203
			3. Torque converter clutch solenoid valve	AT-153
			4. Control valve assembly	AT-277
			1. Engine idling rpm	AT-68
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
			3. Line pressure test	AT-67
	Sharp shock in	ON vehicle	4. A/T fluid temperature sensor	AT-196
Shift Shock	shifting from N to D position.		5. Engine speed signal	AT-121
			6. Line pressure solenoid valve	AT-168
			7. Control valve assembly	AT-277
			8. Accumulator N-D	AT-277
		OFF vehicle	9. Forward clutch	AT-331

Items	Symptom	Condition	Diagnostic Item	Reference Page	
Too sharp a shock in change from D_1 to D_2 .			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
			2. Line pressure test	AT-67	_
		ON vehicle	3. Accumulator servo release	AT-277	_
			4. Control valve assembly	AT-277	_
			5. A/T fluid temperature sensor	AT-196	_
	OFF vehicle	6. Brake band	AT-280	_	
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	Too sharp a	ON vehicle	2. Line pressure test	AT-67	
	shock in change from D ₂ to D ₃ .		3. Control valve assembly	AT-277	_
		OFF webiele	4. High clutch	AT-326	_
		OFF vehicle	5. Brake band	AT-280	
Shift Shock			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	Too sharp a	ON vehicle	2. Line pressure test	AT-67	
	shock in change from D ₃ to D ₄ .		3. Control valve assembly	AT-277	_
		OFF vehicle	4. Brake band	AT-280	
			5. Overrun clutch	AT-331	
	Gear change	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	shock felt during deceleration by		2. Line pressure test	AT-67	
	releasing accelerator pedal.		3. Overrun clutch solenoid valve	AT-191	
	orator podar.		4. Control valve assembly	AT-277	
	Large shock changing from 1 ₂	ON vehicle	Control valve assembly	AT-277	
	to 1 ₁ in 1st position.	OFF vehicle	2. Low & reverse brake	AT-336	
	Too high a gear	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	change point from D ₁ to D ₂ , from D ₂ to D ₃ , from D ₃ to		2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203	
	D ₄ . AT-243, 246, 249		3. Shift solenoid valve A	AT-174	
	711 270, 270, 273		4. Shift solenoid valve B	AT-179	
proper Shift ning	Gear change	ON vehicle	1. Fluid level	AT-63	
····'9	directly from D ₁ to	ON VEHICLE	2. Accumulator servo release	AT-277	
	D ₃ occurs.	OFF vehicle	3. Brake band	AT-280	_
chan D ₄ to D ₂	Too high a change point from	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	_
	D_4 to D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON VEHICLE	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
Improper Shift Timing No Down Shift	Kickdown does	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	not operate when depressing pedal in D ₄ within kick-		2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203
	down vehicle speed.		3. Shift solenoid valve A	AT-174
	Specu.		4. Shift solenoid valve B	AT-179
	Kickdown oper- ates or engine		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203
	overruns when depressing pedal in D ₄ beyond kick-	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	down vehicle		3. Shift solenoid valve A	AT-174
	speed limit.		4. Shift solenoid valve B	AT-179
	Gear change from 2 ₂ to 2 ₃ in 2nd position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-278
	Gear change from 1_1 to 1_2 in 1st position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-278
			2. Control cable adjustment	AT-279
			1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
		ON vehicle	3. Overrun clutch solenoid valve	AT-191
	Failure to change gear from D ₄ to		4. Shift solenoid valve A	AT-174
	D ₃ .		5. Line pressure solenoid valve	AT-168
			6. Control valve assembly	AT-277
		OFF vehicle	7. Low & reverse brake	AT-336
No Down Shift		OFF vehicle	8. Overrun clutch	AT-331
			1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	Failure to change gear from D ₃ to	ON vehicle	3. Shift solenoid valve A	AT-174
	D_2 or from D_4 to		4. Shift solenoid valve B	AT-179
	D_2 .		5. Control valve assembly	AT-277
		OFFhid	6. High clutch	AT-326
		OFF vehicle	7. Brake band	AT-336

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-63	_
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	_
	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-174	_
gear fro	gear from D ₂ to		4. Shift solenoid valve B	AT-179	
	D_1 or from D_3 to D_1 .		5. Control valve assembly	AT-277	
			6. Low one-way clutch	AT-280	
		OFF vehicle	7. High clutch	AT-326	
			8. Brake band	AT-280	
			Park/neutral position (PNP) switch adjustment	AT-278	
No Down Shift			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	AT-191	
	from D ₃ to 2 ₂ when changing	OFF vehicle	4. Shift solenoid valve B	AT-179	_
	lever into 2nd position.		5. Shift solenoid valve A	AT-174	
	AT-257		6. Control valve assembly	AT-277	
			7. Control cable adjustment	AT-279	
			8. Brake band	AT-280	
			9. Overrun clutch	AT-331	
		ON vehicle	Park/neutral position (PNP) switch adjustment	AT-278	
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203	
	Does not change from 1 ₂ to 1 ₁ in		3. Shift solenoid valve A	AT-174	
	1st position.		4. Control valve assembly	AT-277	_
			5. Overrun clutch solenoid valve	AT-191	_
		OFF vehicle	6. Overrun clutch	AT-331	_
		OTT VOITION	7. Low & reverse brake	AT-336	_
			Park/neutral position (PNP) switch adjustment	AT-278	_
			2. Control cable adjustment	AT-279	_
a IIn Shift	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-174	_
o Up Shift	gear from D_1 to D_2 .		4. Control valve assembly	AT-277	
			5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203	_
		OFF vehicle	6. Brake band	AT-280	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjustment	AT-278
			2. Control cable adjustment	AT-279
	Failure to change	ON vehicle	3. Shift solenoid valve B	AT-179
	gear from D ₂ to		4. Control valve assembly	AT-277
	D ₃ .		5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203
		OFF vehicle	6. High clutch	AT-326
		OFF verilicie	7. Brake band	AT-280
			Park/neutral position (PNP) switch adjustment	AT-278
			2. Control cable adjustment	AT-279
	Failure to change gear from D ₃ to	ON vehicle	3. Shift solenoid valve A	AT-174
	D_4 .		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203
No Up Shift			5. A/T fluid temperature sensor	AT-196
		OFF vehicle	6. Brake band	AT-280
		ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
			Park/neutral position (PNP) switch adjustment	AT-278
	A/T does not shift		3. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-116, 203
	to D ₄ when driv-		4. Shift solenoid valve A	AT-174
	ing with selector lever from 3rd to		5. Overrun clutch solenoid valve	AT-191
	D position.		6. Control valve assembly	AT-277
			7. A/T fluid temperature sensor	AT-196
			8. Line pressure solenoid valve	AT-168
		OFF vehicle	9. Brake band	AT-280
		OFF verilicie	10. Overrun clutch	AT-331
			Control cable adjustment	AT-279
		ON vehicle	2. Line pressure test	AT-67
	Vehicle will not run in R position	OIN VOINCIE	3. Line pressure solenoid valve	AT-168
	(but runs in D, 2nd and 1st posi-		4. Control valve assembly	AT-277
Slips/Will Not Engage	tions). Clutch		5. Reverse clutch	AT-323
	slips. Very poor accel-		6. High clutch	AT-326
	eration. AT-233	OFF vehicle	7. Forward clutch	AT-331
			8. Overrun clutch	AT-331
			9. Low & reverse brake	AT-336

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
	Vehicle will not run in D and 2nd positions (but	ON vehicle	Control cable adjustment	AT-279	
	runs in 1st and R positions).	OFF vehicle	2. Low one-way clutch	AT-280	_
			1. Fluid level	AT-63	
			2. Line pressure test	AT-67	_
	Vehicle will not	ON vehicle	3. Line pressure solenoid valve	AT-168	
	run in D, 1st, 2nd		4. Control valve assembly	AT-277	
	positions (but runs in R posi-		5. Accumulator N-D	AT-277	
	tion). Clutch slips. Very poor accel-		6. Reverse clutch	AT-323	
	eration.		7. High clutch	AT-326	
	AT-237	OFF vehicle	8. Forward clutch	AT-331	
			9. Forward one-way clutch	AT-280	
			10. Low one-way clutch	AT-280	
		ON vehicle	1. Fluid level	AT-63	_
			2. Control cable adjustment	AT-279	
Slips/Will Not Engage			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
			4. Line pressure test	AT-67	
			5. Line pressure solenoid valve	AT-168	
	Clutches or brakes slip some-		6. Control valve assembly	AT-277	
	what in starting.		7. Accumulator N-D	AT-277	
			8. Forward clutch	AT-331	
			9. Reverse clutch	AT-323	
		OFF vehicle	10. Low & reverse brake	AT-336	_
			11. Oil pump	AT-305	_
			12. Torque converter	AT-280	_
			1. Fluid level	AT-63	_
		ON vehicle	2. Line pressure test	AT-67	
	No creep at all.		3. Control valve assembly	AT-277	_
	AT-233, 237		4. Forward clutch	AT-331	
		OFF vehicle	5. Oil pump	AT-305	_
			6. Torque converter	AT-280	

EL

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
	Almost no shock		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	or clutches slip-	ON vehicle	3. Line pressure test	AT-67
	ping in change from D_1 to D_2 .		4. Accumulator servo release	AT-277
			5. Control valve assembly	AT-277
		OFF vehicle	6. Brake band	AT-280
			1. Fluid level	AT-63
	Almost no shock	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	or slipping in change from D ₂ to		3. Line pressure test	AT-67
	D_3 .		4. Control valve assembly	AT-277
		OFF vehicle	5. High clutch	AT-326
		OFF verilicie	6. Forward clutch	AT-331
		ON vehicle	1. Fluid level	AT-63
	Almost no shock		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	or slipping in		3. Line pressure test	AT-67
Slips/Will Not	change from D_3 to D_4 .		4. Control valve assembly	AT-277
ingage		OFF vehicle	5. High clutch	AT-326
			6. Brake band	AT-280
		ON vehicle	1. Fluid level	AT-63
	Races extremely		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	fast or slips in		3. Line pressure test	AT-67
	changing from D ₄ to D ₃ when		4. Line pressure solenoid valve	AT-168
	depressing pedal.		5. Control valve assembly	AT-277
		OFF vehicle	6. High clutch	AT-326
		Of F verificie	7. Forward clutch	AT-331
			1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	Races extremely	ON vehicle	3. Line pressure test	AT-67
	fast or slips in changing from D ₄		4. Line pressure solenoid valve	AT-168
	to D ₂ when depressing pedal.		5. Shift solenoid valve A	AT-174
			6. Control valve assembly	AT-277
		OFF vehicle	7. Brake band	AT-280
		OFF Verilcle	8. Forward clutch	AT-331

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-63	_
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	Dance system with	ON vehicle	3. Line pressure test	AT-67	_
	Races extremely fast or slips in		4. Line pressure solenoid valve	AT-168	_
	changing from D ₃ to D ₂ when		5. Control valve assembly	AT-277	_
	depressing pedal.		6. A/T fluid temperature sensor	AT-196	
			7. Brake band	AT-280	
		OFF vehicle	8. Forward clutch	AT-331	
			9. High clutch	AT-326	
			1. Fluid level	AT-63	
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
Slips/Will Not cha Engage fas	Races extremely	ON vehicle	3. Line pressure test	AT-67	
	fast or slips in changing from D ₄		4. Line pressure solenoid valve	AT-168	
	or D ₃ to D ₁ when depressing pedal.		5. Control valve assembly	AT-277	_ ,
	depressing pedal.	OFF vehicle	6. Forward clutch	AT-331	
			7. Forward one-way clutch	AT-280	
			8. Low one-way clutch	AT-280	_
			1. Fluid level	AT-63	_
			2. Control cable adjustment	AT-279	_
			3. Line pressure test	AT-67	
			4. Line pressure solenoid valve	AT-168	_
	Vehicle will not		5. Oil pump	AT-305	_
	run in any position.		6. High clutch	AT-326	_
		OFF vehicle	7. Brake band	AT-280	_
		OFF Verlicie	8. Low & reverse brake	AT-336	
			9. Torque converter	AT-280	
			10. Parking components	AT-302	
	Engine cannot be		1. Ignition switch and starter	EL-11, and SC-10	_
	started in P and N	ON vehicle	2. Control cable adjustment	AT-279	
OT USED	positions. AT-226		Park/neutral position (PNP) switch adjustment	AT-278	
	Engine starts in		Control cable adjustment	AT-279	_
	positions other than P and N. AT-226	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-278	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
			2. Line pressure test	AT-67
		ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
	Transaxle noise in P and N positions.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203
			5. Engine speed signal	AT-121
		OFF vehicle	6. Oil pump	AT-305
		OFF venicle	7. Torque converter	AT-280
	Vehicle moves when changing into P position or parking gear does	ON vehicle	Control cable adjustment	AT-279
	not disengage when shifted out of P position. AT-227	OFF vehicle	2. Parking components	AT-302
	Vehicle runs in N	ON vehicle	Control cable adjustment	AT-279
	position. AT-228	OFF vehicle	2. Forward clutch	AT-331
			3. Reverse clutch	AT-323
			4. Overrun clutch	AT-331
NOT USED		ON vehicle	1. Fluid level	AT-63
			2. Control cable adjustment	AT-279
			3. Line pressure test	AT-67
	Vehicle braked		4. Line pressure solenoid valve	AT-168
	when shifting into		5. Control valve assembly	AT-277
	R position.		6. High clutch	AT-326
		OFF vehicle	7. Brake band	AT-280
		Of I verlicie	8. Forward clutch	AT-331
			9. Overrun clutch	AT-331
	Excessive creep.	ON vehicle	1. Engine idling rpm	AT-68
	Engine stops		1. Engine idling rpm	AT-68
	when shifting lever into R, D,	ON vehicle	2. Torque converter clutch solenoid valve	AT-153
	2nd and 1st posi-		3. Control valve assembly	AT-277
	tion.	OFF vehicle	4. Torque converter	AT-280
		ON vehicle	1. Fluid level	AT-63
	Vehicle braked by		2. Reverse clutch	AT-323
	Vehicle braked by gear change from D ₁ to D ₂ .	OFF	3. Low & reverse brake	AT-336
		OFF vehicle		
	D_1 to D_2 .	OFF venicle	4. High clutch	AT-326

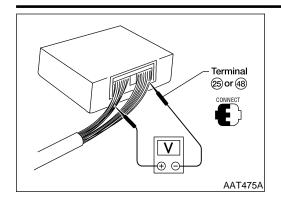
Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
	Vehicle braked by	ON vehicle	1. Fluid level	AT-63	
	gear change from D_2 to D_3 .	OFF vehicle	2. Brake band	AT-280	
		ON vehicle	1. Fluid level	AT-63	_
	Vehicle braked by gear change from		2. Overrun clutch	AT-331	
	D_3 to D_4 .	OFF vehicle	3. Forward one-way clutch	AT-280	
			4. Reverse clutch	AT-323	
			1. Fluid level	AT-63	
			Park/neutral position (PNP) switch adjustment	AT-278	
		ON vehicle	3. Shift solenoid valve A	AT-174	
			4. Shift solenoid valve B	AT-179	
	Maximum speed		5. Control valve assembly	AT-277	
	not attained. Acceleration poor.	OFF vehicle	6. Reverse clutch	AT-323	
			7. High clutch	AT-326	
			8. Brake band	AT-280	_
OT USED			9. Low & reverse brake	AT-336	
			10. Oil pump	AT-305	
			11. Torque converter	AT-280	
	Transaxle noise in D, 2nd, 1st and R	ON vehicle	1. Fluid level	AT-63	
	positions.	ON vehicle	2. Torque converter	AT-280	
			Park/neutral position (PNP) switch adjustment	AT-278	
			2. Control cable adjustment	AT-279	
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304	
	Engine brake does not operate in "1st" position.	ON vehicle	4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-116, 203	
	AT-260		5. Shift solenoid valve A	AT-174	
			6. Control valve assembly	AT-277	
			7. Overrun clutch solenoid valve	AT-191	
		OFF vehicle	8. Overrun clutch	AT-331	
		OI I VEIIICIE	9. Low & reverse brake	AT-336	

EL

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
		ON vehicle	2. Engine idling rpm	AT-68
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-304
			4. Line pressure test	AT-67
			5. Line pressure solenoid valve	AT-168
			6. Control valve assembly	AT-277
	Transaxle over-		7. Oil pump	AT-305
	heats.		8. Reverse clutch	AT-323
			9. High clutch	AT-326
		055 1111	10. Brake band	AT-280
		OFF vehicle	11. Forward clutch	AT-331
			12. Overrun clutch	AT-331
			13. Low & reverse brake	AT-336
			14. Torque converter	AT-280
	ATF shoots out during operation.	ON vehicle	1. Fluid level	AT-63
		OFF vehicle	2. Reverse clutch	AT-323
			3. High clutch	AT-326
NOT USED	White smoke emitted from		4. Brake band	AT-280
	exhaust pipe dur-		5. Forward clutch	AT-331
	ing operation.		6. Overrun clutch	AT-331
			7. Low & reverse brake	AT-336
		ON vehicle	1. Fluid level	AT-63
			2. Torque converter	AT-278
			3. Oil pump	AT-305
	Offensive smell at		4. Reverse clutch	AT-323
	fluid charging		5. High clutch	AT-326
	pipe.	OFF vehicle	6. Brake band	AT-280
			7. Forward clutch	AT-331
			8. Overrun clutch	AT-331
			9. Low & reverse brake	AT-336
			1. Fluid level	AT-63
	Engine is stone - 1		2. Torque converter clutch solenoid valve	AT-153
	Engine is stopped at R, D, 2nd and	ON vehicle	3. Shift solenoid valve B	AT-179
	1st positions.		4. Shift solenoid valve A	AT-174
			5. Control valve assembly	AT-277

TCM Terminals and Reference Value



1 2 3 4 5 6 7 8 9

10 11 12 13 14 15 16 17 18

19 20 21

(F51)

TCM Terminals and Reference Value PREPARATION

NFAT0031

Measure voltage between each terminal and terminal 25 or 48 by following "TOM INCREASE OF CALCULATION OF THE PROPERTY OF THE P by following "TCM INSPECTION TABLE".

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TCM HARNESS CONNECTOR TERMINAL LAYOUT

(F50)

EC

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TCM INSPECTION TABLE

46 47 48

25 26 27 28 29 30 31 32 33

34 35 36 37 38 39 40 41 42

43 44 45

SAT338JA

NFAT0031S03

	(Data are reference values.)					
Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)	
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V	
ı	G/R	solenoid valve		When depressing accelerator pedal fully after warming up engine.	ov	
2	W/B	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V	
2	VV/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov	
	C/D	Torque converter		When A/T performs lock-up.	8 - 15V	
3	G/B	clutch solenoid valve		When A/T does not perform lock-up.	oV	
5	L	CAN (high)	_	_	_	
6	R	CAN (low)	_	_	_	
			Con	When turning ignition switch to ON.	Battery voltage	
10	R/Y	Power source	or COFF	When turning ignition switch to OFF.	ov	

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TCM Terminals and Reference Value (Cont'd)

Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)
11	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11	K/ I	valve A		When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	0V
12	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LO/D	valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	0V
13	G/Y	A/T CHECK indi-		When AT CHECK indicator lamp is ON.	0V
13	G/ f	cator lamp		When AT CHECK indicator lamp is OFF.	Battery voltage
19	R/Y	Power source		Same as No. 10	
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	BR/Y	solenoid valve		When overrun clutch solenoid valve does not operate.	ov
22	G/Y	3rd position	CON	When the selector lever is in a position other than 3rd position.	Battery voltage
		switch		When the selector lever is in 3rd position.	0V
25	В	Ground	_	_	0V
200	DLIAM	PNP switch 1st		When setting selector lever to 1st position.	Battery voltage
26	PU/W	position	(Con)	When setting selector lever to other positions.	0V
27	P/B	PNP switch 2nd	% [3]	When setting selector lever to 2nd position.	Battery voltage
21	F/D	position		When setting selector lever to other positions.	0V
28	Y/R	Power source	CON	When turning ignition switch to OFF.	Battery voltage
20	T/K	(Memory back-up)	Or COFF)	When turning ignition switch to ON.	Battery voltage
29	W	Revolution sensor (VHCL/S SEN)		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
				When vehicle parks.	0V

TCM Terminals and Reference Value (Cont'd)

Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)
30*	BR/Y	Data link connector (RX)		_	_
31*	Р	Data link connector (TX)	(CON)	_	_
32	R	Sensor power)	Ignition switch ON.	4.5 - 5.5V
JZ	1	Gerisor power		Ignition switch OFF.	0V
34	Y/PU	PNP switch D		When setting selector lever to D position.	Battery voltage
34	1/1 0	position		When setting selector lever to other positions.	0V
35	G/W	PNP switch R	(Con)	When setting selector lever to R position.	Battery voltage
33	G/VV	position	% 557	When setting selector lever to other positions.	0V
36	R/G	PNP switch P or	M	When setting selector lever to P or N position.	Battery voltage
30	R/G	N position		When setting selector lever to other positions.	0V
38	PU	Power train revo- lution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
			When vehicle parks.		Under 1.3V or over 4.5V
39	W/G	Engine speed signal (TACHO)	Con	Refer to EC-141, "ECM INSPECTION TABLE".	
40	PU/R	Vehicle speed sensor (MTR)		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V
41	W	Accelerator pedal position sensor (throttle position sensor)	CON	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground	_	_	0V
4.5	D./C	01		When depressing brake pedal	Battery voltage
45	R/G	Stop lamp switch		When releasing brake pedal	0V
4-		A/T fluid tempera-	(Son)	When ATF temperature is 20°C (68°F).	1.5V
47	G	ture sensor		When ATF temperature is 80°C (176°F).	0.5V
48	В	Ground	_	_	0V

^{*:} These terminals are connected to the Data link connector.

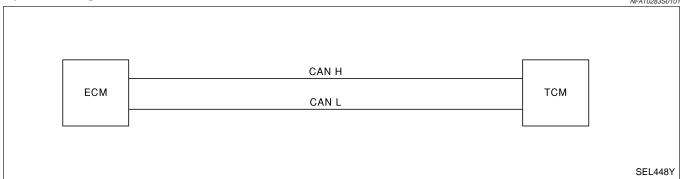
System Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

FOR A/T MODELS System Diagram

NFAT0283S01

NFAT0283S0101



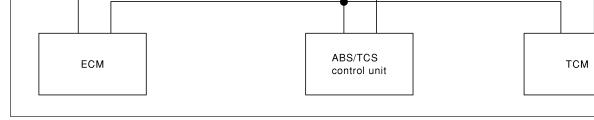
Input/Output Signal Chart T: Transmit R: Receive

NFAT0283S0102

Signals	ECM	TCM
Accelerator pedal position (throttle position) signal	Т	R
Output shaft revolution signal	R	Т

FOR TCS MODELS System Diagram

NFAT0283S02 NFAT0283S0201



CAN H

CAN L

Input/Output Signal Chart

T: Transmit R: Receive

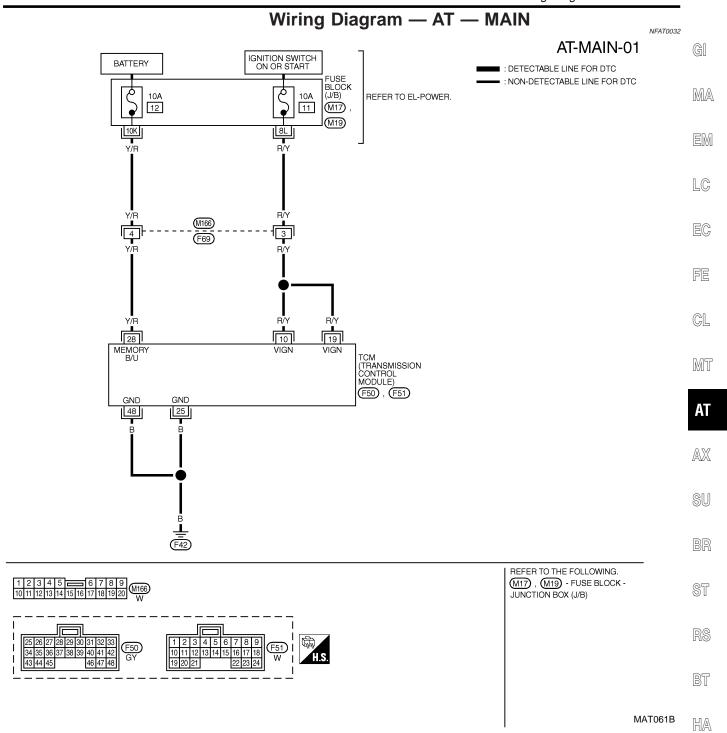
NFAT0283S0202

SEL449Y

Signals	ECM	ABS/TCS control unit	TCM
Accelerator pedal position (throttle position) signal	Т	R	R
Output shaft revolution signal	R		Т

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TOWN TET WIT	OM TEHNINGTED THE THE TOTAL WEST (MEXICOTED BETWEEN ENGINEERING TO (B) (TOM GROOTED)						
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)			
10	R/Y	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE			
			WHEN IGN OFF	0V			
19	R/Y	POWER SOURCE	SAME AS NO. 10				
25	В	GROUND	_	0V			
28	Y/R	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE			
		(MEMOLY BACK-UP)	WHEN IGN OFF	BATTERY VOLTAGE			
48	В	GROUND	_	0V			

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TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

			TCM TERM	INALS AND REFERENCE VALUE	=NFAT0032S01	
Terminal No.	Wire color	Item		Condition		
10	R/Y	Power source	CON	When turning ignition switch to ON.	Battery voltage	
			or	When turning ignition switch to OFF.	0V	
19	R/Y	Power source	(LOFF)	Same as No. 10		
25	В	Ground			0V	
28	Y/R	Power source	(Cov)	When turning ignition switch to OFF.	Battery voltage	
20	Y/K	(Memory back-up)	COFF	When turning ignition switch to ON.	Battery voltage	
48	В	Ground	_	_	0V	

Diagnostic Procedure

NFAT0033 **CHECK TCM POWER SOURCE STEP 1** 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM harness connectors F50, 51 terminals 10 (R/Y), 19 (R/Y), 28 (Y/R) and ground. OCONNECTOR TCM 10, 19, 28 Voltage: **Battery voltage** SAT611J OK or NG OK GO TO 2. NG GO TO 3.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure (Cont'd)

BR

ST

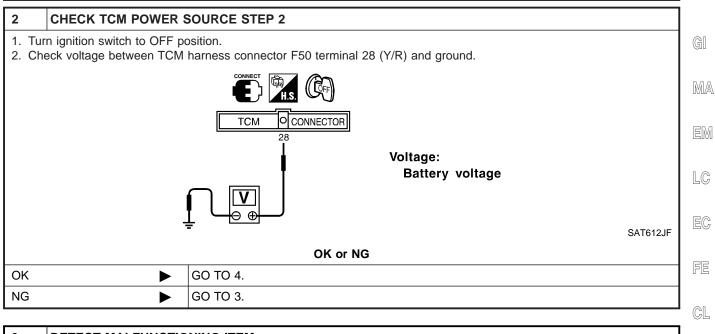
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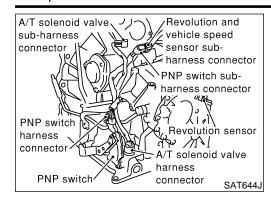


3	DETECT MALFUNCTION	ONING ITEM		
• Ha	•	ween ignition switch and TCM harness connectors F50, F51 terminals 10 (R/Y), 19 (R/Y)	MT	
● Fu	nd 28 (Y/R) (Main harness) use nition switch		AT	
_	efer to EL-10, "POWER SU	PPLY ROUTING".	AX	
	OK or NG			
OK	>	GO TO 4.		
NG		Repair or replace damaged parts.	SU	

4	CHECK TCM GROUND	CIRCUIT
2. Dis 3. Che AT	— MAIN. Continuity should exist.	
		OK or NG
OK	•	INSPECTION END
NG		Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Description



Description

NFATOO:

- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.

TCM TERMINALS AND REFERENCE VALUE

NFAT0034S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
26	PU/W PNP switch 1st			When setting selector lever to 1st position.	Battery voltage
		position		When setting selector lever to other positions.	0V
27	P/B	PNP switch 2nd		When setting selector lever to 2nd position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
34	Y/PU	/PU PNP switch D		When setting selector lever to D position.	Battery voltage
		position		When setting selector lever to other positions.	0V
35	G/W	PNP switch R	V (3	When setting selector lever to R position.	Battery volt- age
		position		When setting selector lever to other positions.	0V
36	R/G	PNP switch P or		When setting selector lever to P or N position.	Battery volt- age
		N position		When setting selector lever to other positions.	0V

On Board Diagnosis Logic

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

Possible Cause

Check the following items.

Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)

Park/neutral position (PNP) switch

NFAT0202

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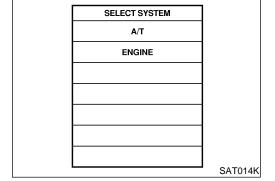
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SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** DATA MONITOR DATA MONITOR (SPEC) **ACTIVE TEST DTC & SRT CONFIRMATION** SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure NFAT0203

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT-II

Turn ignition switch ON.

Select "DATA MONITOR" mode for "ENGINE" with CONSULT-

Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: 3rd or D position

® WITH GST

Follow the procedure "With CONSULT-II".

NFAT0203S02

NFAT0203S01

AT

MT

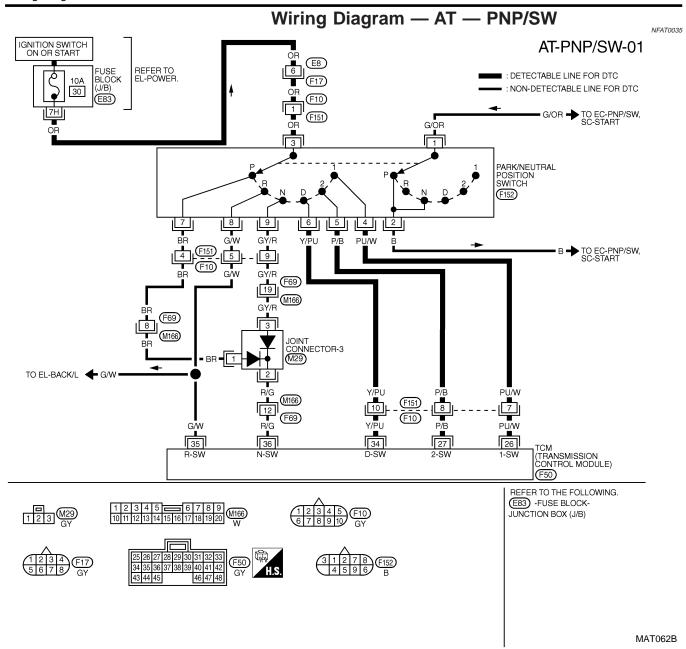
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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
26	PU/W	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 1st POSITION	BATTERY VOLTAGE
		1st POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
27	P/B	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 2nd POSITION	BATTERY VOLTAGE
		2nd POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
34	Y/PU	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER D POSITION	BATTERY VOLTAGE
		D POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
35	G/W	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER R POSITION	BATTERY VOLTAGE
		R POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
36	R/G	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER P POSITION	BATTERY VOLTAGE
		P OR N POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV

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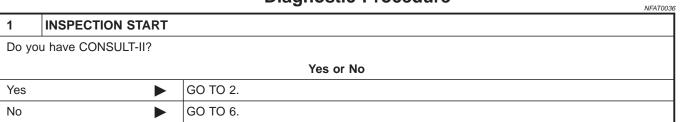
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Diagnostic Procedure



2 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II) (P) With CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out P, R, N, D, 2nd and 1st position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly. DATA MONITOR MONITORING PN POSI SW OFF R POSITION SW OFF **D POSITION SW** OFF 2 POSITION SW ON 1 POSITION SW OFF SAT701J OK or NG

3 DETECT MALFUNCTIONING ITEM

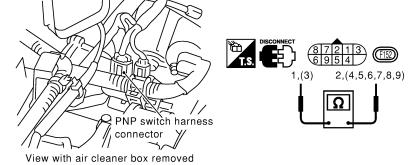
Check the following item:

OK

NG

Park/neutral position (PNP) switch

Check continuity between terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W) , 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.



GO TO 7.

GO TO 3.

Terminal No.		
3 - 7	1 - 2	
3 - 8		
3 - 9	1 - 2	
3 - 6		
3 - 5		
3 - 4		
	3 - 7 3 - 8 3 - 9 3 - 6 3 - 5	

SAT615J

OK or NG

OK •	GO TO 5.
NG ►	GO TO 4.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure (Cont'd)

4	CHECK MANUAL CONTROL CABLE ADJUSTMENT					
Check 1.	Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group 1.					
	OK or NG					
OK	•	Adjust manual control cable. Refer to AT-279.				
NG		Repair or replace PNP switch.				

5 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)
- Fuse
- Joint connector-3 M29
- Ignition switch

Refer to EL-10, "POWER SUPPLY ROUTING".

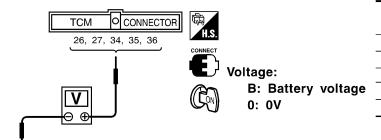
OK or NG

OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

6 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F50 terminals 26 (PU/W), 27 (P/B), 34 (Y/PU), 35 (G/W), 36 (R/G) and ground while moving selector lever through each position.



Lever position		Te	erminal N	lo.	
Level position	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

SAT840J

OK or NG

OK		GO TO 7.
NG		GO TO 5.

7	7 CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-105.				
OK or NG				
OK	•	INSPECTION END		
NG	•	GO TO 8.		

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure (Cont'd)

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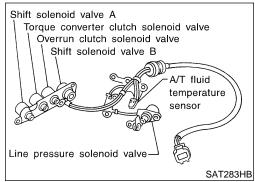
SC

EL

8	CHECK TCM INSPECT	ON		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END	N	
NG	>	Repair or replace damaged parts.	[
			9	

and sends a signal to the TCM.

Description



2.5 2.0 1.5 1.0 0.5 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

Description

The A/T fluid temperature sensor detects the A/T fluid temperature

CONSULT-II REFERENCE VALUE IN DATA MONITOR

Remarks: Specification data are reference values.

NFAT0037S01

NFAT0037S02

Monitor item	Condition	Specification (Approximately)	
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

MODE

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement **Terminal** Wire color Condition standard Item No. (Approx.) 0V 42 В Sensor ground When ATF temperature is 20°C (68°F). 1.5V A/T fluid 47 G temperature sensor 0.5V When ATF temperature is 80°C (176°F).

On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Possible Cause

Check the following items.

 Harness or connectors (The sensor circuit is open or shorted.)

A/T fluid temperature sensor

NFAT0205

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SELECT SYSTEM

A/T

ENGINE

SAT014K

SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

DTC & SRT CONFIRMATION

SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

 Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0206S02

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Wiring Diagram — AT — FTS NFAT0038 AT-FTS-01 ■ : DETECTABLE LINE FOR DTC A/T FLUID TEMPERATURE SENSOR : NON-DETECTABLE LINE FOR DTC TERMINAL CORD ASSEMBLY (F92) 42 58 47 TCM (TRANSMISSION CONTROL MODULE) FLUID TEMP SENS ECM F48 REFER TO THE FOLLOWING. (F48) - ELECTRICAL UNITS

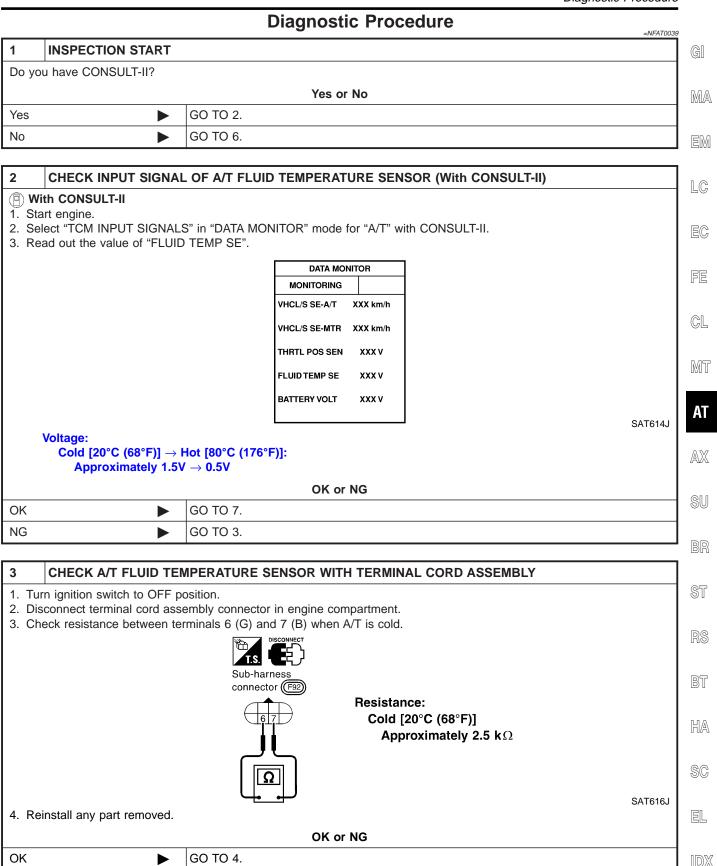
TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL WIRE COLOR ITEM		ITEM	CONDITION	DATA (DC) (Approx.)
42	В	SENSOR GROUND	_	0V
47	G	A/T FLUID	WHEN IGN ON AND ATF TEMPERTURE IS 20°C (68°F)	1.5V
		TEMPERATURE SENSOR	WHEN IGN ON AND ATF TEMPERTURE IS 80°C (176°F)	0.5V

SAT591KA

MAT805A

Diagnostic Procedure



GO TO 5.

NG

Diagnostic Procedure (Cont'd)

4 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM

Refer to EC-157, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".

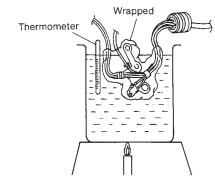
OK or NG

OK •	GO TO 7.
NG ▶	Repair or replace damaged parts.

5 DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan, refer to AT-277.
- 2. Check the following items:
- A/T fluid temperature sensor

Check resistance between A/T fluid temperature sensor harness connector F92 terminals 6 (G) and 7 (B) while changing temperature as shown at below.



SAT298F

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

MTBL0210

• Harness of terminal cord assembly for short or open

OK or NG

OK ▶	GO TO 7.
NG ►	Repair or replace damaged parts.

Diagnostic Procedure (Cont'd)

BR

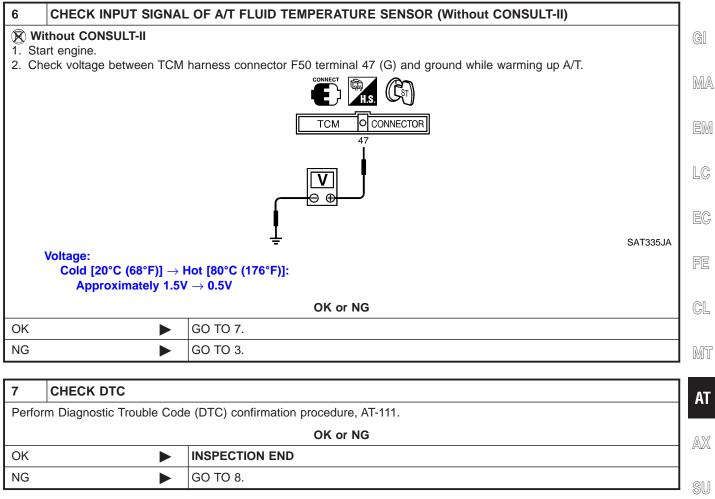
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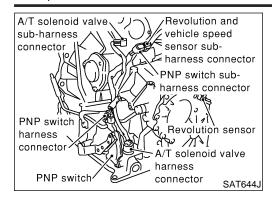
EL



8	CHECK TCM INSPECTION			
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG			
OK	OK INSPECTION END			
NG	>	Repair or replace damaged parts.		

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Description



Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

TCM TERMINALS AND REFERENCE VALUE

NFAT0040S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
				When vehicle parks.	0V
42	В	Sensor ground	_	_	0V

On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

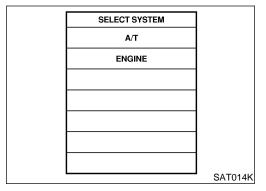
NFAT0208

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

	SELECT DIAG MODE	
	WORK SUPPORT	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DATA MONITOR (SPEC)	
	ACTIVE TEST	
[[·	DTC & SRT CONFIRMATION	
		SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

• Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

2) Drive vehicle and check for an increase of "VHCL/S SE·MTR" value.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-204.

If the check result is OK, go to following step.

3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-119.

If the check result is OK, go to following step.

Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0209S02

NFAT0209

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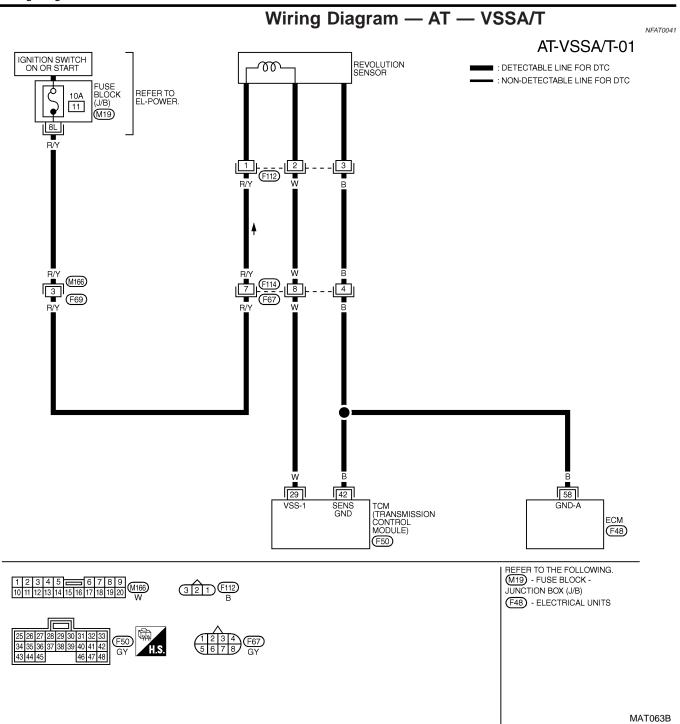
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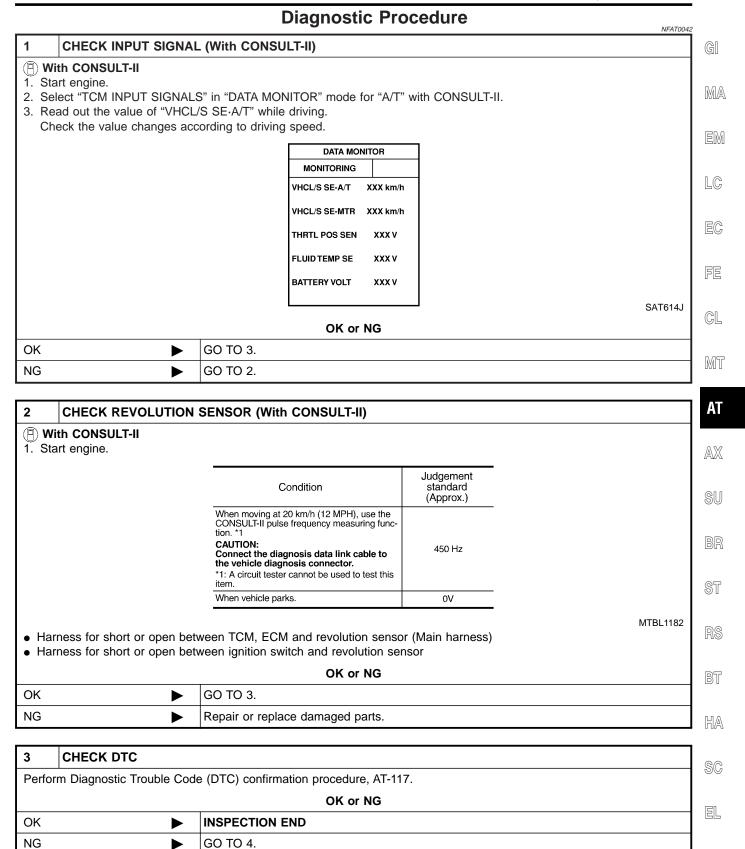


TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

ſ	TERMINAL WIRE COLOR ITEM		ITEM	CONDITION	DATA (DC)(Approx.)
	29	W		WHEN MOVING AT 20 km/h (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. *1 CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.	450 Hz
1				WHEN VEHICLE PARKS.	OV
I	42	В	SENSOR GROUND	_	OV

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Diagnostic Procedure



DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Diagnostic Procedure (Cont'd)

4	4 CHECK TCM INSPECTION					
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
		OK or NG				
OK	•	INSPECTION END				
NG	•	Repair or replace damaged parts.				

Description

The engine speed signal is sent from the ECM to the TCM.

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

FAT0043S01	

Remarks: S	Remarks: Specification data are reference values.						
Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)	MA EM	
39	W/G	Engine speed signal		Refer to EC-141, "ECM INSPECTION TABLE".		LG	
			(A)			. EC	



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On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

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Possible Cause

ST

Check harness or connectors. (The sensor circuit is open or shorted.)

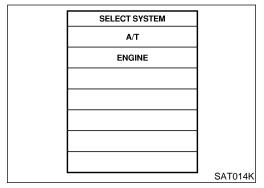
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DTC P0725 ENGINE SPEED SIGNAL

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0212

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NFAT0212S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V

Selector lever: D position

WITH GST

NFAT0212S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — ENGSS NFAT0044 AT-ENGSS-01 GI ■ : DETECTABLE LINE FOR DTC ECM F48 =: NON-DETECTABLE LINE FOR DTC MA TACHO 34 W/G EM LC EC FE ■ W/G ➡ TO EL-METER, EL-B/COMP GL MT AT AXW/G 39 SU TCM (TRANSMISSION CONTROL MODULE) BR REFER TO THE FOLLOWING. (F48) - ELECTRICAL UNITS ST RS BT MAT064B HA

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
39	W/G	ENGINE SPEED SIGNAL.	REFER TO EC section, "ECM INSPECTION TABLE".	

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Diagnostic Procedure

			2.09.100.1000.00	NFAT0045			
1 C	CHECK DTC WIT	H ECI	И				
Turn i	 Check P code with CONSULT-II "ENGINE". Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II. Refer to EC-92, "MALFUNCTION Indicator Lamp (MIL)". 						
			OK or NG				
OK (with	n CONSULT-II)	•	GO TO 2.				
OK (with	nout CONSULT-	•	GO TO 4.				
NG			Check ignition signal circuit for engine control. Refer to EC-707, "DTC Ignition Signal	al".			

2 CHECK INPUT SIGNAL (With CONSULT-II) (a) With CONSULT-II 1. Start engine. 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

Read out the value of "ENGINE SPEED".Check engine speed changes according to throttle position.

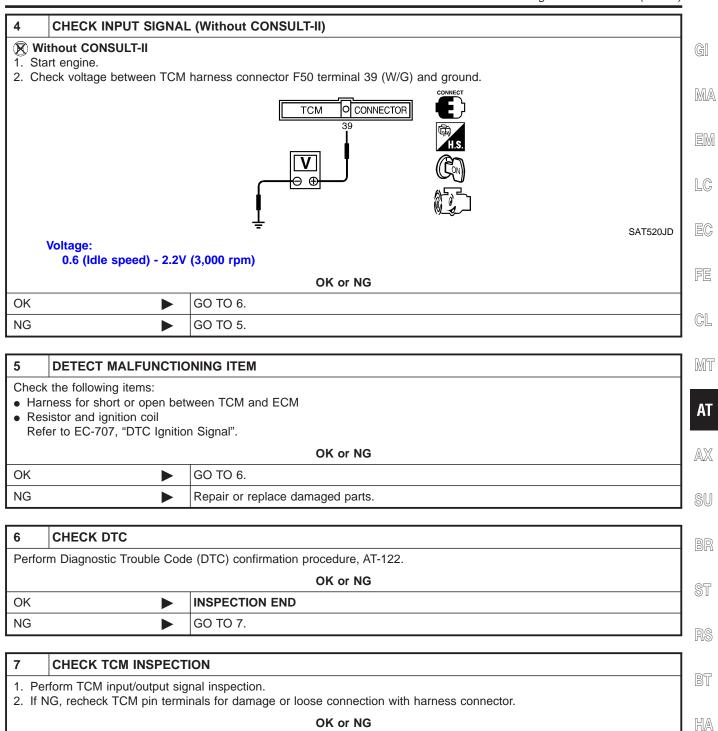
DATA MONITOR						
MONITORING						
ENGINE SPEED	XXX rpm					
TURBINE REV	XXX rpm					
OVERDRIVE SW	ON					
PN POSI SW	OFF					
R POSITION SW	OFF					

SAT645J

OK OF NG				
OK •		GO TO 6.		
NG		GO TO 3.		

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AT-125

INSPECTION END

Repair or replace damaged parts.

OK

NG

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0046S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Judgement standard (Approx.)	
44	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
11		valve A		When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	ov
12	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in $\mathrm{D_1}$ or $\mathrm{D_2}$.)	Battery volt- age
12		valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

On Board Diagnosis Logic

NFAT0213

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: **2***, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4*,

3, 3 and 4 positions to each gear position above *: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

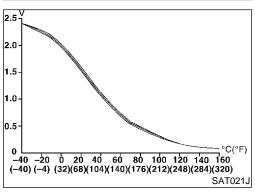
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SELECT SYSTEM A/T **ENGINE** SAT014K

SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J



Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step Selector lever: D position

Check that "GEAR" shows "2" after releasing pedal.

Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-130.

If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step. Check that "GEAR" shows "1" when depressing accelera-

tor pedal to WOT. If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-130. Refer to shift schedule, AT-376.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0215S02

TCM (TRANSMISSION CONTROL MODULE)

(F51)

12 LG/B

TERMINAL CORD ASSEMBLY

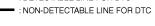
SHIFT SOLENOID VALVE A

Wiring Diagram — AT — 1ST

NFAT0047



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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	OV
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	OV
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

SHIFT SOLENOID VALVE B

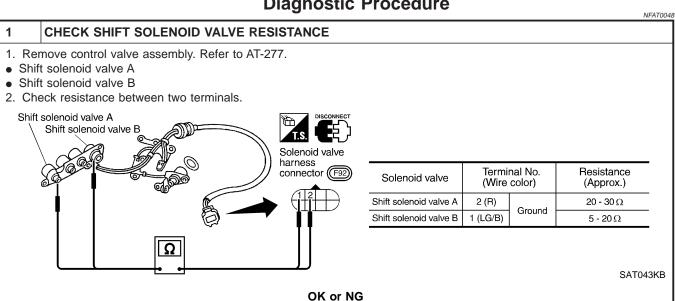
SAT297KA

OK

NG

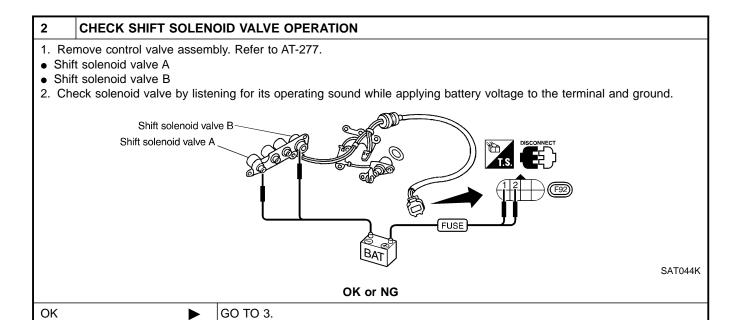
NG

Diagnostic Procedure



GO TO 2.

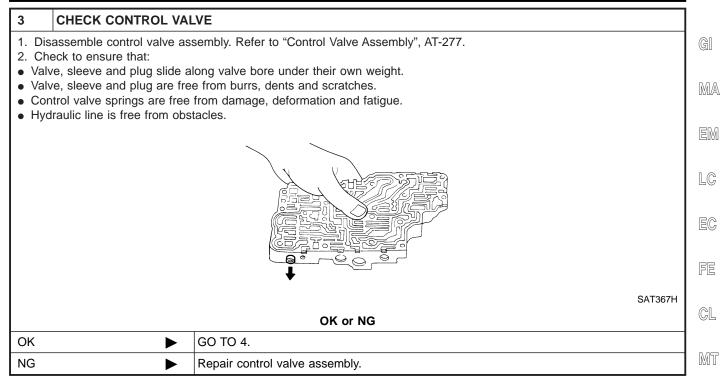
Repair or replace damaged parts.



Repair or replace shift solenoid valve assembly.

DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Procedure (Cont'd)



4	CHECK DTC					
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-127.					
	OK or NG					
ОК	>	INSPECTION END				
NG	>	Check transaxle inner parts (clutch, brake, etc.).				

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0049S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
10	LC/D	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B	valve B	E OPTO	When shift solenoid valve B does not operate. (When driving in $\mathrm{D_3}$ or $\mathrm{D_4}$.)	OV

On Board Diagnosis Logic

NFAT0216

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, 3*, 3 and 4 positions to each gear position above

*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

NFAT0217



MA

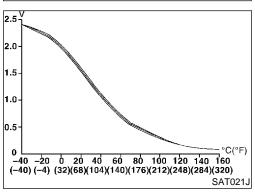
. .

LC

SELECT SYSTEM A/T ENGINE SAT014K

SELECT DIAG MODE
SELF-DIAG RESULTS
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER

SAT971J



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 45 to 50 km/h (28 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 45 to 50 km/h (28 to 31 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-136.

 If "STOP VEHICLE" appears on CONSULT-II screen, go to
 - following step.

 Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4	
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$	

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-136. Refer to shift schedule, AT-376.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0218S02

Wiring Diagram — AT — 2ND NFAT0050 AT-2NDSIG-01 GI TCM (TRANSMISSION CONTROL MODULE) (F51) : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC SHIFT SOL B MA LG/B EM LC EG/B F14 F91 LG/B EC FE GL LG/B MT TERMINAL CORD ASSEMBLY AT AXSHIFT SOLENOID VALVE B SU BR ST RS

MAT809A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	0V
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

BT

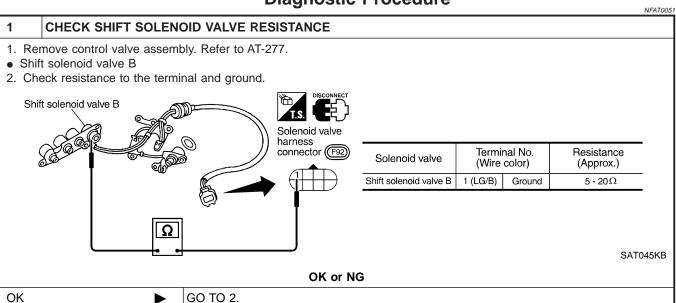
HA

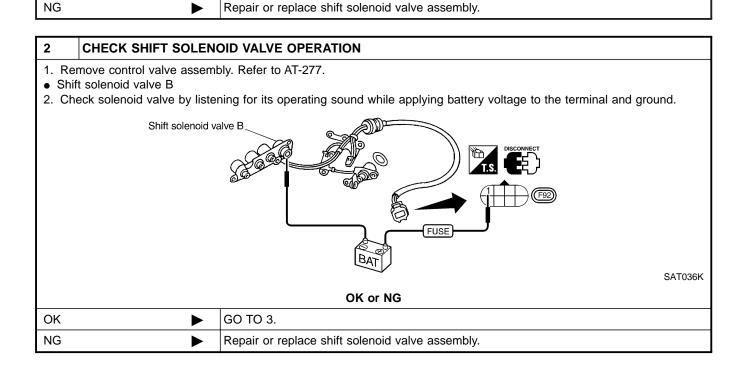
SC

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SAT298KA

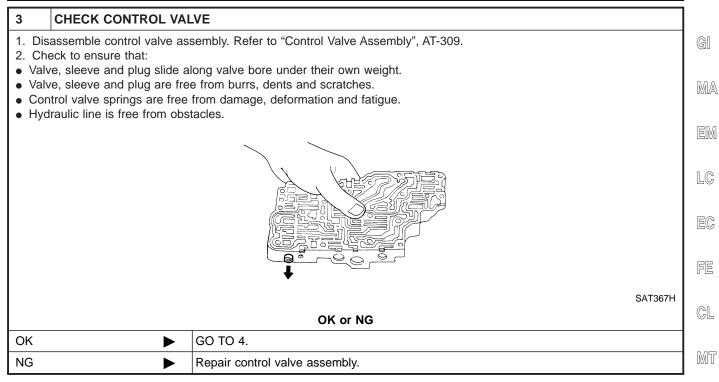
Diagnostic Procedure





DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Procedure (Cont'd)



4	CHECK DTC					
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-133.					
	OK or NG					
OK	>	INSPECTION END				
NG		Check transaxle inner parts (clutch, brake, etc.).				

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0052S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
11	R/Y	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
	rs/ f	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	OV

On Board Diagnosis Logic

NFAT021

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit

NFAT0220

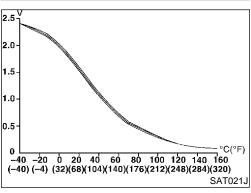


LC

SELECT SYSTEM A/T ENGINE

SELECT DIAG MODE
SELF-DIAG RESULTS
DATA MONITOR
DTC WORK SUPPORT
TCM PART NUMBER

SAT971J



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

SAT014K

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 60 to 75 km/h (37 to 47 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position

- Check that "GEAR" shows "4" after releasing pedal.
- Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 60 to 75 km/h (37 to 47 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-142. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-142. Refer to shift schedule, AT-376.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0221S02

Wiring Diagram — AT — 3RD NFAT0053 AT-3RDSIG-01 GI TCM (TRANSMISSION CONTROL MODULE) (F51) : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC SHIFT SOL A MA III R/Y EM LC EC FE GL 2 F92 MT TERMINAL CORD ASSEMBLY AT AXSHIFT SOLENOID VALVE A SU BR ST RS BT

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	OV
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	

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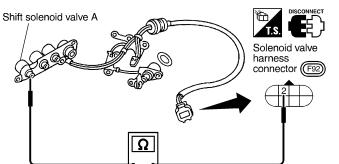
Diagnostic Procedure

CHECK SHIFT SOLENOID VALVE RESISTANCE

1. Remove control valve assembly. Refer to AT-277.

• Shift solenoid valve A

2. Check resistance to the terminal and ground.



Solenoid valve	Terminal No. (Wire color)		Resistance (Approx.)	
Shift solenoid valve A	2 (R)	Ground	20 - 30Ω	

SAT046KB

NFAT0054

OK or NG

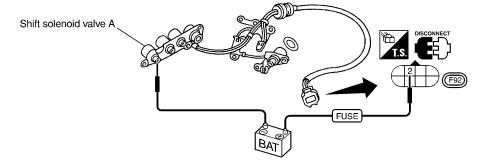
OK	>	GO TO 2.

NG Repair or replace shift solenoid valve assembly.

2 CHECK SHIFT SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-277.
- Shift solenoid valve A
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

OK or NG



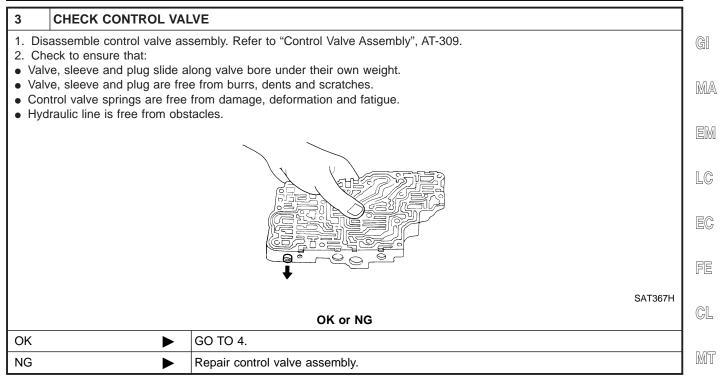
SAT035K

OK	•	GO TO 3.

NG Repair or replace shift solenoid valve assembly.

DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Procedure (Cont'd)



4	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-139.			
OK or NG			
ОК	•	INSPECTION END	
NG	•	Check transaxle inner parts (clutch, brake, etc.).	

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or line pressure is low as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0055S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0055S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
1	I (4/R I	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
			CON	When depressing accelerator pedal fully after warming up engine.	ov
2	W/B Line pressure solenoid valve (with dropping resistor)	When releasing accelerator pedal after warming up engine.	4 - 14V		
		1, ., .		When depressing accelerator pedal fully after warming up engine.	ov
11	R/Y	Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
	K/ ĭ	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	OV
12	LG/B Shift s	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age
				When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

On Board Diagnosis Logic

NFAT0222

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

GI

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

MA

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck open or shift solenoid valve B is stuck closed.

_C

Gear positions supposed by TCM are as follows.

EC

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

EG

In case of gear position with shift solenoid valve A stuck open: 2, 2, 3 and $\mathbf{3}^*$ positions

FE

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

GL

*: P0734 is detected.

And also, this malfunction will be caused when line pressure is lower than normal same as line pressure solenoid valve stuck open.

MT

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

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Possible Cause

NFAT0223

Check the following items.

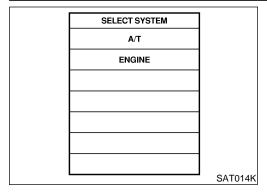
- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

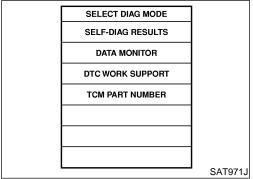
HA

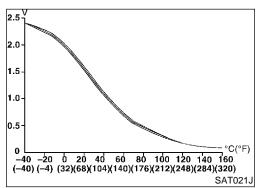
SC

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Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0224

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

-) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 55 to 65 km/h (34 to 40 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position

- Check that "GEAR" shows "3" after releasing pedal.
- 5) Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 55 to 65 km/h (34 to 40 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-149. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

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8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-149. Refer to shift schedule, AT-376.

LC

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0224S02

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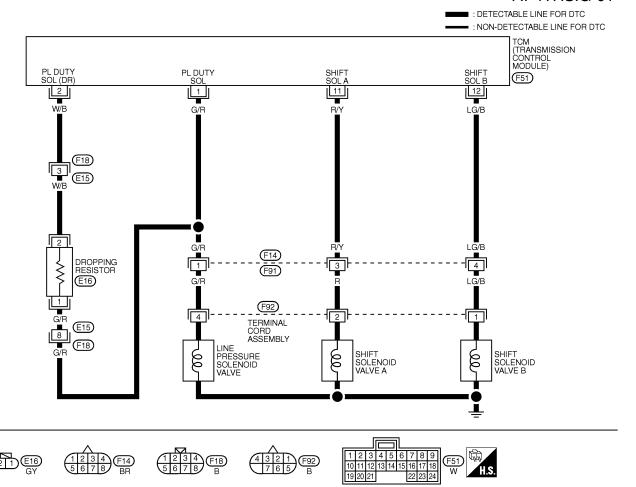
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Wiring Diagram — AT — 4TH

NFAT0056

AT-4THSIG-01



MAT065B

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	OV
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	OV
			DEPRESSED	
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	OV
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
ĺ		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
ĺ			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	OV
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

MT

ΑT

SU

BR

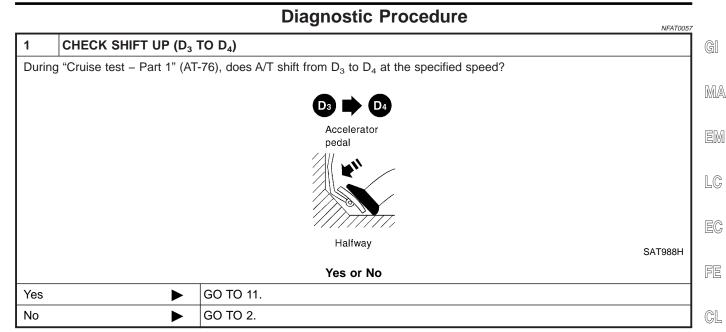
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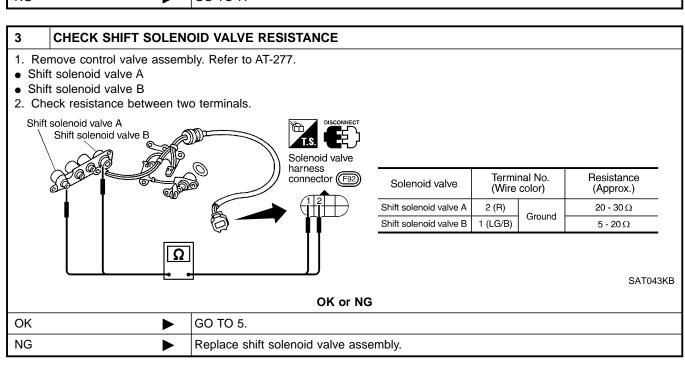
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SC

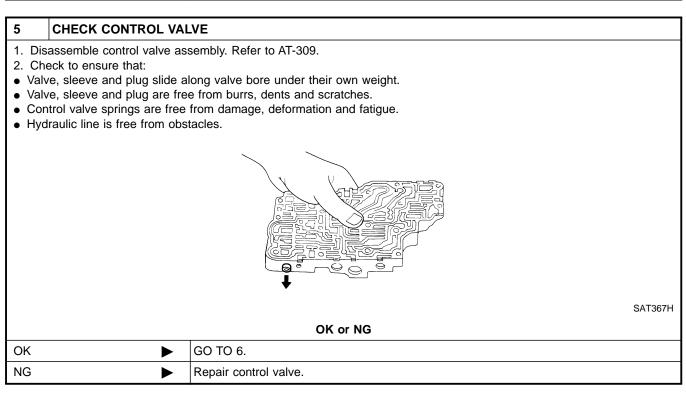
EL



2	CHECK LINE PRESS	URE			
	orm line pressure test.				
		Engine and d ram	Line pressure kl	Pa (kg/cm², psi)	
		Engine speed rpm	D, 2 and 1 positions	R position	
		Idle	500 (5.1, 73)	778 (7.9, 113)	
		Stall	1,233 (12.6, 179)	1,918 (19.6, 278)	
					MTBL1183
			OK or NG		
OK	>	GO TO 3.			
NG	>	GO TO 7.			



4 CHECK SHIFT SOLENOID VALVE OPERATION 1. Remove control valve assembly. Refer to AT-277. • Shift solenoid valve A • Shift solenoid valve B 2. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground. Shift solenoid valve B Shift solenoid valve A Shift solenoid valve A Shift solenoid valve B Shift solenoid valve A OK or NG OK Replace shift solenoid valve assembly.



6	6 CHECK SHIFT UP (D ₃ TO D ₄)		
Does A/T shift from D ₃ to D ₄ at the specified speed?			
	OK or NG		
OK	OK ▶ GO TO 11.		
NG	NG Check transaxle inner parts (clutch, brake, etc.).		

GI

MA

EM

LC

EC

FE

GL

MT

ΑT

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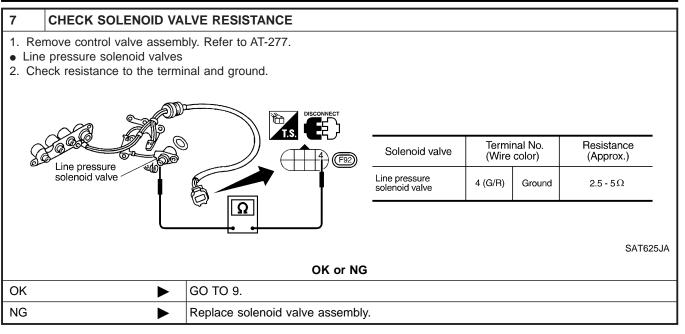
ST

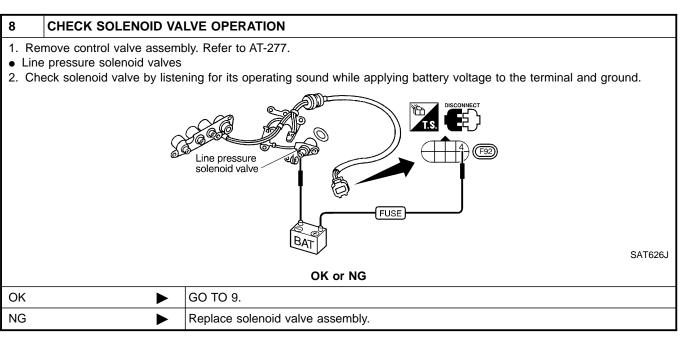
BT

HA

SC

EL

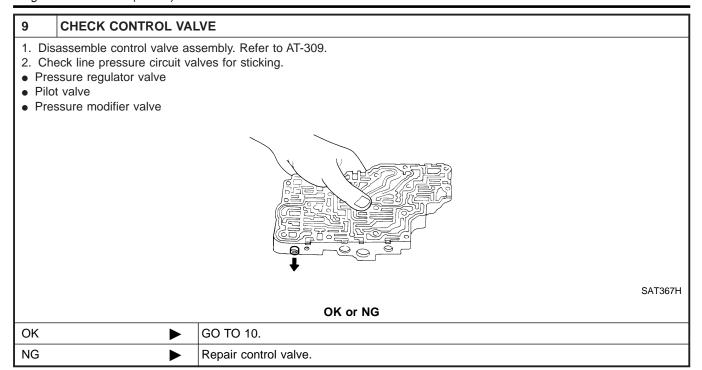




IDX

DTC P0734 A/T 4TH GEAR FUNCTION

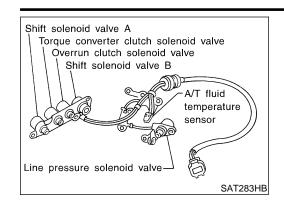
Diagnostic Procedure (Cont'd)



10	CHECK SHIFT UP (D ₃ TO D ₄)			
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?			
	OK or NG			
ОК	OK ▶ GO TO 11.			
NG	NG Check transaxle inner parts (clutch, brake, etc.).			

11	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-146.				
	OK or NG			
ОК	OK INSPECTION END			
NG	NG Perform "Cruise test — Part 1" again and return to the start point of this test group.			

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in D_4 , by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2.0/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

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CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	•
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	- (

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Item

Torque converter

clutch solenoid

valve

Wire color

G/B

Terminal

No.

3

	Judgement standard (Approx.)	
93	When A/T performs lock-up.	8 - 15V

MT

NFAT0058S02

When A/T performs lock-up.	8 - 15V
When A/T does not perform lock-up.	0V

90

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.



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Possible Cause

Check the following items.

Torque converter clutch solenoid valve

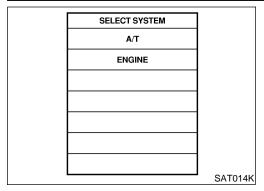
Harness or connectors
 (The solenoid circuit is open or shorted.)

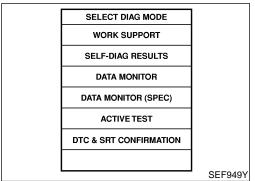
NFAT0226

EL

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Diagnostic Trouble Code (DTC) Confirmation Procedure





Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

NFAT0227

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NFAT0227S01

- 1) Turn ignition switch ON. (Do not start engine.)
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.
- 3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 80 km/h (50 MPH) or more

THROTTLE POSI: 0.5/8 - 1.0/8

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions

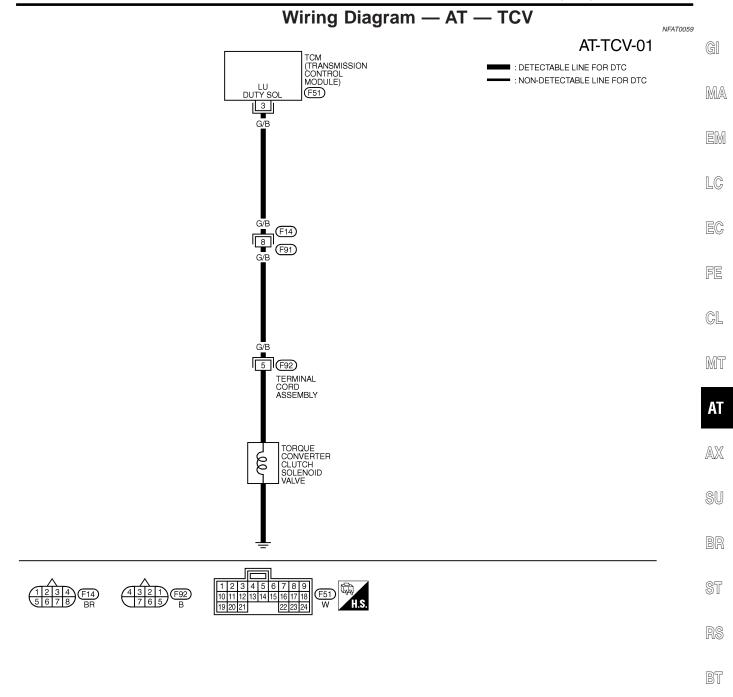
required for this test.

WITH GST

NFAT0227S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TCV



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
3	G/B	TORQUE CONVERTER	VEHICLE STARTS AND A/T PERFORMS LOCK-UP	8 - 15V
		CLUTCH SOLENOID VALVE	VEHICLE STARTS AND A/T DOES NOT PERFORM LOCK-UP	OV

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SC

EL

SAT305KA

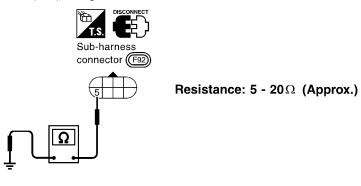
MAT812A

Diagnostic Procedure

NFAT0060

1 CHECK SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 (G/B) and ground.



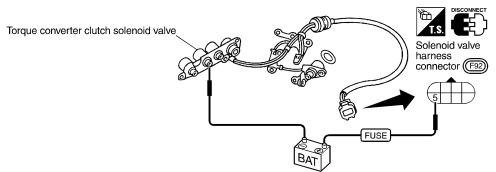
SAT627JB

0	K	or	Ν	G

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK SOLENOID VALVE OPERATION

- 1. Remove oil pan. Refer to AT-277.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT037K

· Harness of terminal cord assembly for short or open

ΟK	or	NG
----	----	----

OK •	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 5 (G/B) and TCM harness connector F51 terminal 3 (G/B). Refer to wiring diagram AT TCV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG •	Repair open circuit or short to ground or short to power in harness or connectors.

Diagnostic Procedure (Cont'd)

4 CHECK	(DTC		
Perform Diagno	ostic Trouble Cod	e (DTC) confirmation procedure, AT-154.	GI
		OK or NG	
ОК	•	INSPECTION END	MA
NG	•	GO TO 5.	
			EM

5	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
2. II IV	If NG, Techeck Town pin terminals for damage of loose connection with namess connector.			
	OK or NG			
OK	DK INSPECTION END			
NG	•	Repair or replace damaged parts.		

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Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0061S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0061S02

Terminal No.	Wire color	Item	Condition		Condition		Judgement standard (Approx.)
4	G/R	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V		
ı	G/K	noid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	ov		
	NA/ID	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V		
2	W/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov		
	C/D	Torque converter		When A/T performs lock-up.	8 - 15V		
3	G/B	clutch solenoid valve		When A/T does not perform lock-up.	OV		

On Board Diagnosis Logic

NFAT0228

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

On Board Diagnosis Logic (Cont'd)

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 posi-

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

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NFAT0229

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Possible Cause

Check the following items.

Line pressure solenoid valve

Torque converter clutch solenoid valve

Each clutch

Hydraulic control circuit

GL

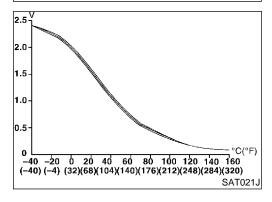
MT

SAT014K

SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J

SELECT SYSTEM

ENGINE



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 80 km/h (50

Check that "GEAR" shows "4".

For shift schedule, refer to SDS, AT-376.

If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC

AT NFAT0230

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Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-162. Refer to shift schedule, AT-376.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0230S02

Wiring Diagram — AT — TCCSIG

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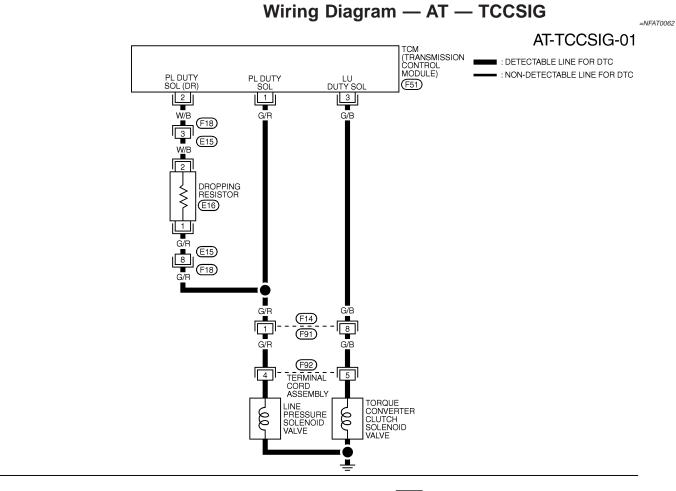
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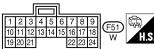


2 1 E16 GY









MAT066B

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE SOLENOID VALVE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS RELEASED	1.5 - 3.0V
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS DEPRESSED	ov
2	W/B	LINE PRESSURE SOLENOID VALVE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS RELEASED	4 - 14V
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS DEPRESSED	ov
3	G/B	TORQUE CONVERTER CLUTCH SOLENOID VALVE	WHEN VEHICLE STARTS AND A/T PERFORMS LOCK-UP WHEN VEHICLE STARTS AND A/T DOES NOT PERFORM LOCK-UP	8 - 15V 0V

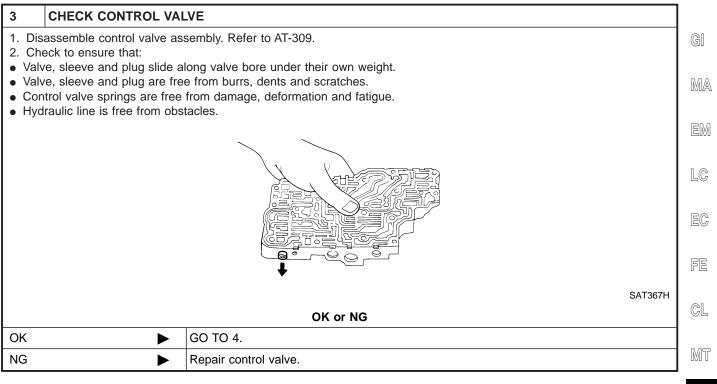
No

Diagnostic Procedure CHECK SHIFT UP (D₃ TO D₄) During "Cruise test — Part 1" (AT-76), does A/T shift from D₃ to D₄ at the specified speed? Accelerator pedal Halfway SAT988H Yes or No GO TO 11.

2	CHECK LINE PRESSURE				
	orm line pressure test. er to AT-67.				
		For single control of the control of	Line pressure k	Pa (kg/cm², psi)	•
		Engine speed rpm	D, 2 and 1 positions	R position	-
		Idle	500 (5.1, 73)	778 (7.9, 113)	-
		Stall	1,233 (12.6, 179)	1,918 (19.6, 278)	_
					MTBL1183
			OK or NG		
OK	>	GO TO 3.			
NG	•	GO TO 6.			

GO TO 2.

Diagnostic Procedure (Cont'd)



4	CHECK SHIFT UP (D ₃ TO D ₄)			
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?			
	OK or NG			
ОК	OK ▶ GO TO 5.			
NG	>	Check control valve again. Repair or replace control valve assembly.		

CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-159.			
OK or NG			
OK INSPECTION END			
>	GO TO 11. Check for proper lock-up.		
	n Diagnostic Trouble Code		

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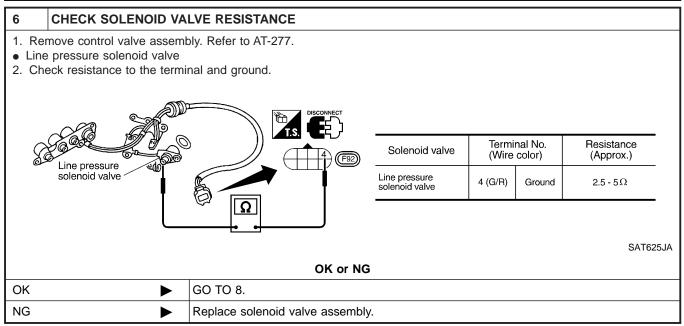
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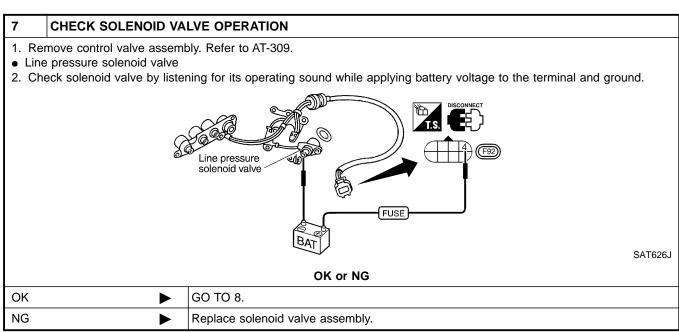
HA

SC

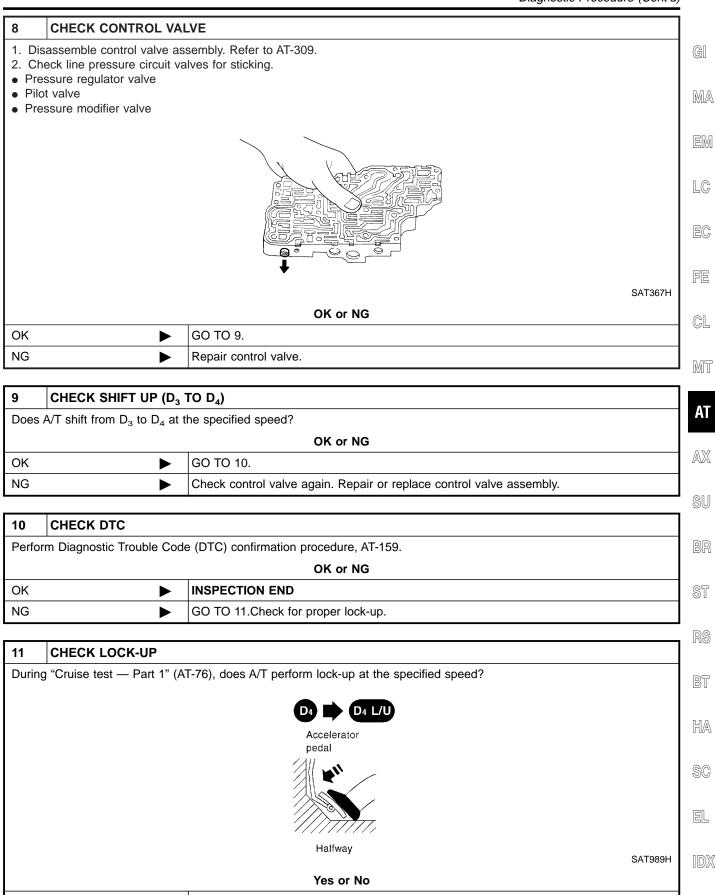
EL

Diagnostic Procedure (Cont'd)





Diagnostic Procedure (Cont'd)



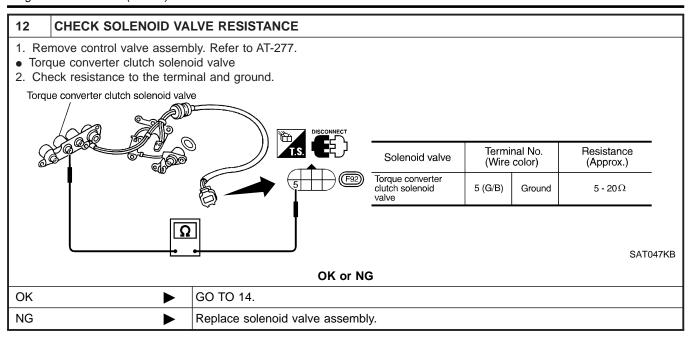
GO TO 12.

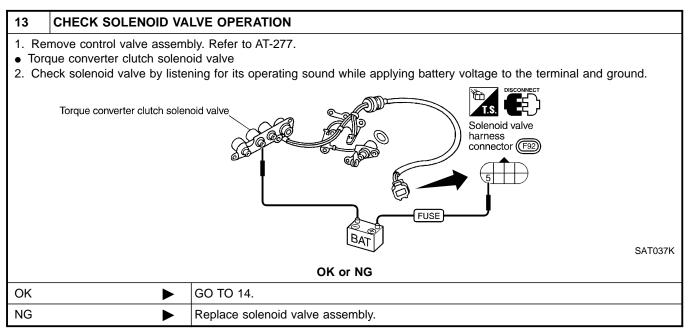
Yes

No

Perform "Cruise test — Part 1" again and return to the start point of this test group.

Diagnostic Procedure (Cont'd)





Diagnostic Procedure (Cont'd)

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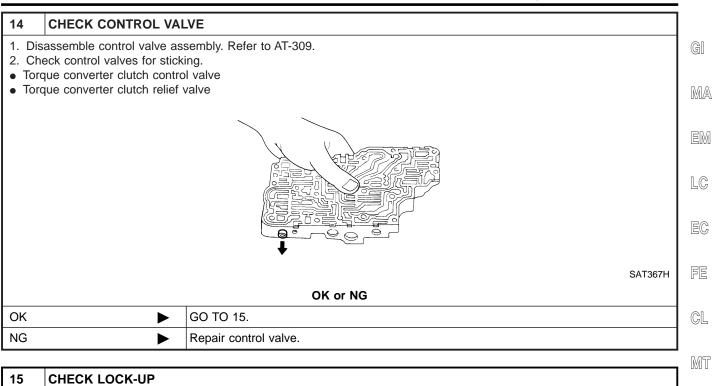
RS

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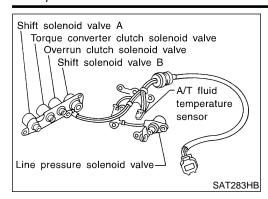
15	5 CHECK LOCK-UP				
Does	Does A/T perform lock-up at the specified speed?				
	Yes or No				
Yes	Yes ► GO TO 16.				
No	>	Check control valve again. Repair or replace control valve assembly.			

16	CHECK DTC				
Perfori	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-159.				
	OK or NG				
OK	OK INSPECTION END				
NG	NG Perform "Cruise test — Part 1" again and return to the start point of this test group.				

AT-167

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0064S01

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

TCM TERMINALS AND REFERENCE VALUE

NFAT0064S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
1	G/R	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
				When depressing accelerator pedal fully after warming up engine.	ov
2	W/B	W/B Line pressure sole- noid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
				When depressing accelerator pedal fully after warming up engine.	OV

On Board Diagnosis Logic

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

 Harness or connectors (The solenoid circuit is open or shorted.)

Line pressure solenoid valve

NFAT0232

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	SELECT SYSTEM		
	A/T		
	ENGINE		
		SAT014K	

SELECT DIAG MODE
WORK SUPPORT
SELF-DIAG RESULTS
DATA MONITOR
DATA MONITOR (SPEC)
ACTIVE TEST
DTC & SRT CONFIRMATION
SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Depress accelerator pedal completely and wait at least 5 seconds.

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0233S02

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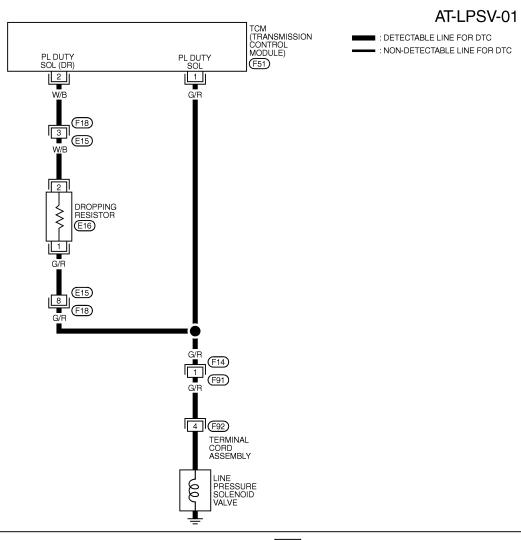
BT

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Wiring Diagram — AT — LPSV

NFAT0065



2 1 E16 GY









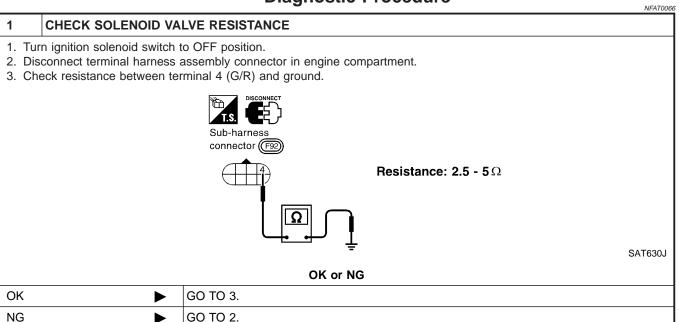
MAT067B

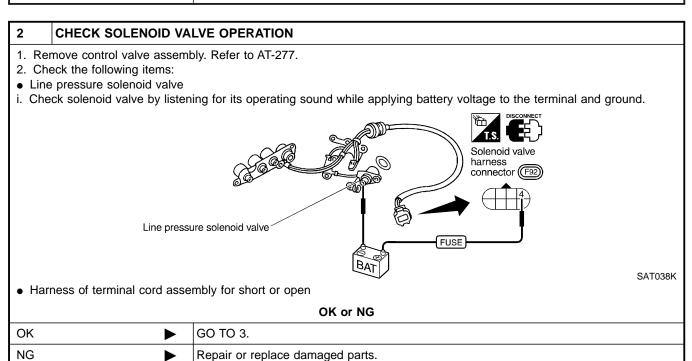
TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

FERMINAL WIRE COLOR ITEM		ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
			DEPRESSED	

SAT307KA







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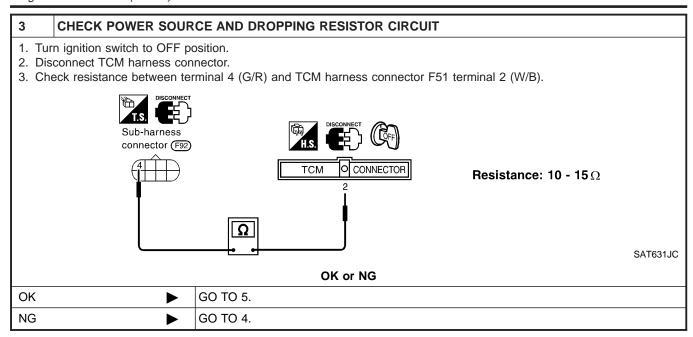
BT

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SC

DTC P0745 LINE PRESSURE SOLENOID VALVE

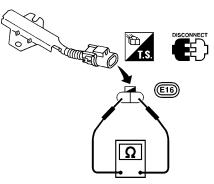
Diagnostic Procedure (Cont'd)



4 DETECT MALFUNCTIONING ITEM

Check the following items:

- Dropping resistor
- Check resistance between two terminals.



SAT933IB

Resistance:

10 - 15Ω

 Harness for short or open between TCM harness connector F50 terminal 2 (W/B) and terminal cord assembly (Main harness)

OK or NG

OK •	GO TO 5.
NG ►	Repair or replace damaged parts.

5 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Check continuity between sub-harness connector terminal 4 (G/R) and TCM harness connector F50 terminal 1 (G/R). Refer to wiring diagram AT LPSV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

3. Reinstall any part removed.

OK •	GO TO 6.
NG ▶	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0745 LINE PRESSURE SOLENOID VALVE

Diagnostic Procedure (Cont'd)

6	CHECK DTC				
Perf	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-169.				
		OK or NG			
ОК	OK INSPECTION END				
NG	•	GO TO 7.			

7	CHECK TCM INSPECTION					
	Perform TCM input/output signal inspection.					
2. II N	NG, recheck TOM pin termin	hals for damage or loose connection with harness connector.				
	OK or NG					
OK	OK INSPECTION END					
NG	NG Repair or replace damaged parts.					

FE

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EC

GL

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BR

ST

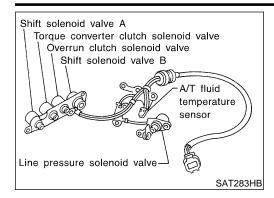
RS

BT

HA

SC

EL



Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0067S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
44	DA	, Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11	R/Y	valve A	EOPRO-	When shift solenoid valve A does not operate. (When driving in $\mathrm{D_2}$ or $\mathrm{D_3}$.)	ov

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NFAT0235

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0236

Always drive vehicle at a safe speed.

NOTE:

MA

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

LC

Turn ignition switch ON and select "DATA MONITOR" mode for "ENCINE" with CONOURT " "ENGINE" with CONSULT-II.

EC

2) Start engine.

3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2$ ("GEAR").

WITH GST

Follow the procedure "With CONSULT-II".

NFAT0236S02

GL

MT

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AX

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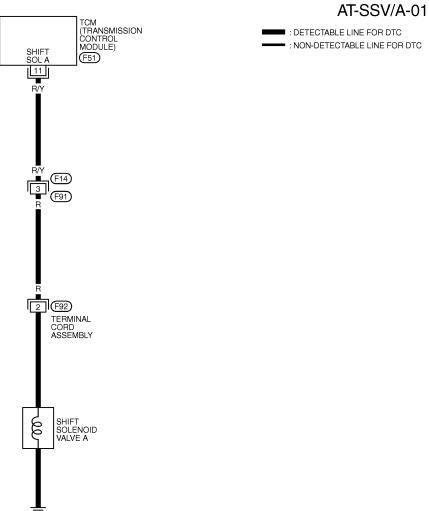
HA

SC

EL

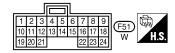
Wiring Diagram — AT — SSV/A

NFAT0068









MAT815A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TOWN TENNION	OM TETRIMITALS AND THE ETENOE VALUE (MEASOTTED BETWEEN EAST) TETRIMITAL AND 23 (B) OT 40 (B) (TOM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)		
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOTAGE		
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)			
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	0V		
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)			

SAT308KA

NFAT0069

MA

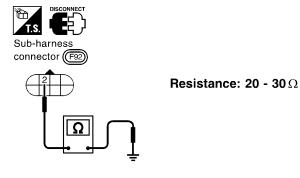
LC

EC



CHECK SHIFT SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 2 (R) and ground.

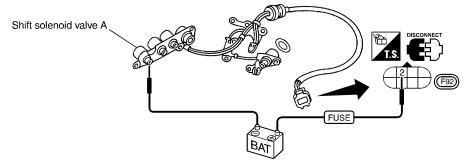


OK or NG

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK SHIFT SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Shift solenoid valve A
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT035K

• Harness of terminal cord assembly for short or open

\sim	v	or	NI	C

OK •	>	GO TO 3.
NG	•	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 2 (R) and TCM harness connector F51 terminal 11 (R/Y). Refer to wiring diagram AT SSV/A.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK	GO TO 4.
NG	Repair open circuit or short to ground or short to power in harness or connectors.

SAT632JB

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RS

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HA

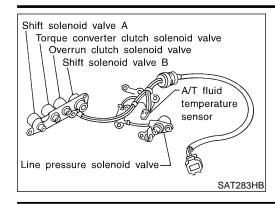
SC

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Procedure (Cont'd)

4	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-175.			
	OK or NG			
OK	•	INSPECTION END		
NG	•	GO TO 5.		

5	CHECK TCM INSPECTION				
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
	OK or NG				
OK	OK INSPECTION END				
NG	•	Repair or replace damaged parts.			



Description

Shift solenoid valves A and B are turned ON or OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.

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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NFAT0070S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)		
10	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage		
12	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in D ₂ or D ₄ .)	ov		

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On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.



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Possible Cause

Check the following items.

 Harness or connectors (The solenoid circuit is open or shorted.)

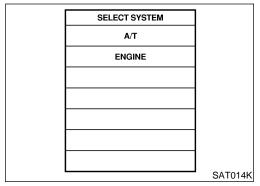
Shift solenoid valve B

NFAT0239

EL

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0238

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NEATOOOGO

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").

WITH GST

NFAT0238S02

Follow the procedure "With CONSULT-II".

12 LG/B

LG/B F91 LG/B

LG/B

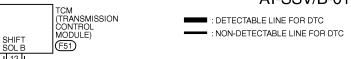
TERMINAL CORD ASSEMBLY

> SHIFT SOLENOID VALVE B

Wiring Diagram — AT — SSV/B

NFAT0071

AT-SSV/B-01



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MAT816A

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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	0V
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

EL

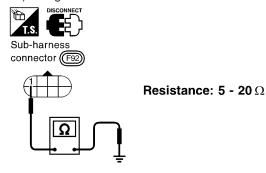
SAT309KA

Diagnostic Procedure

NFAT0072

1 CHECK SHIFT SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal harness assembly connector in engine compartment.
- 3. Check resistance between terminal 1 (LG/B) and ground.



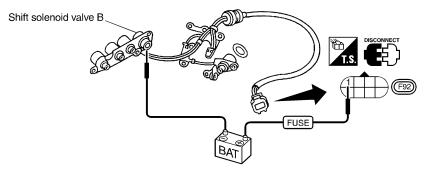
SAT633JC

\mathbf{O}	Κ	or	Ν	G

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK SHIFT SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT036K

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 1 (LG/B) and TCM harness connector F51 terminal 12 (LG/B). Refer to wiring diagram AT SSV/B.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Procedure (Cont'd)

4	CHECK DTC]
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-180.			GI
		OK or NG	
OK	•	INSPECTION END	1 MA
NG	>	GO TO 5.	

5	CHECK TCM INSPECT	ON	
	form TCM input/output sig G, recheck TCM pin termi	nal inspection. nals for damage or loose connection with harness connector. OK or NG	
ОК	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

FE

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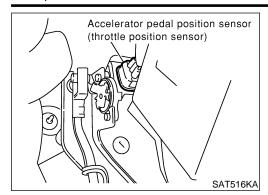
BT

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Description



Description

The accelerator pedal position sensor (throttle position sensor) is part of the system that controls throttle position. Accelerator pedal position signal is sent to the ECM. And the signal is also sent to TCM as throttle valve position signal.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NFAT0073S01

Monitor item	Condition	Specification
Accelerator pedal position sensor (throttle position sensor)	Fully-closed throttle	Approximately 0.5V
	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

NFAT0073S02

Remarks: Specification data are reference values

rtemants. O	centains. Openination data are reference values.				
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
32 F	R	Sensor power		Ignition switch ON.	4.5 - 5.5V
	K		Con	Ignition switch OFF.	0V
41	W	Accelerator pedal position sensor (throttle position sensor)		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground	_	_	0V

On Board Diagnosis Logic

On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

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Possible Cause

Check the following items.

NFAT0241

- Harness or connectors (The sensor circuit is open or shorted.)
- Accelerator pedal position sensor (throttle position sensor)

GL

FE

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AT

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SU

BR

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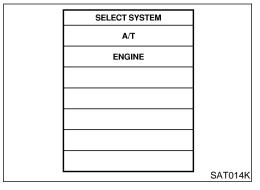
BT

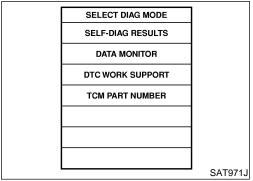
HA

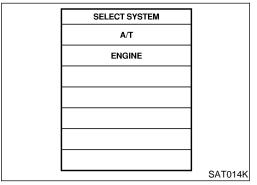
SC

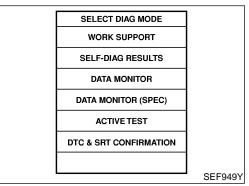
EL

Diagnostic Trouble Code (DTC) Confirmation Procedure









Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0242

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

JEATO242SO

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Accelerator pedal condition	Accelerator pedal position sensor (THRTL POS SEN)
Fully released	Approx. 0.5V
Partially depressed	Approx. 0.5 - 4V
Fully depressed	Approx. 4V

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-188.

If the check result is OK, go to following step.

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN (accelerator pedal position sensor):

Approximately 3V or less Selector lever: D position

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-188.

If the check result is OK, go to following step.

4) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle

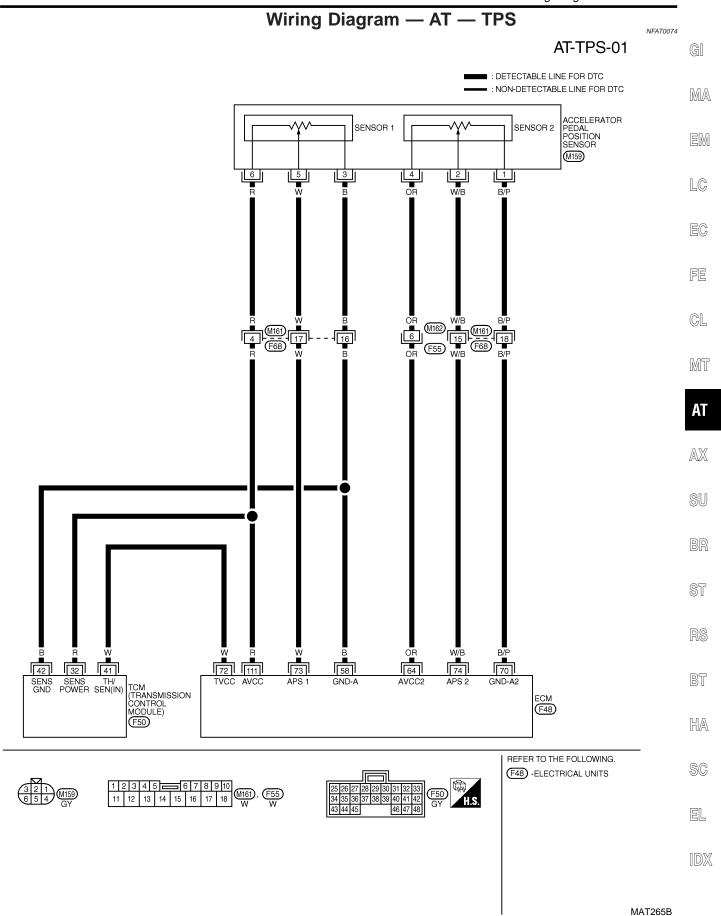
Selector lever: D position

WITH GST

NFAT0242S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TPS



Wiring Diagram — AT — TPS (Cont'd)

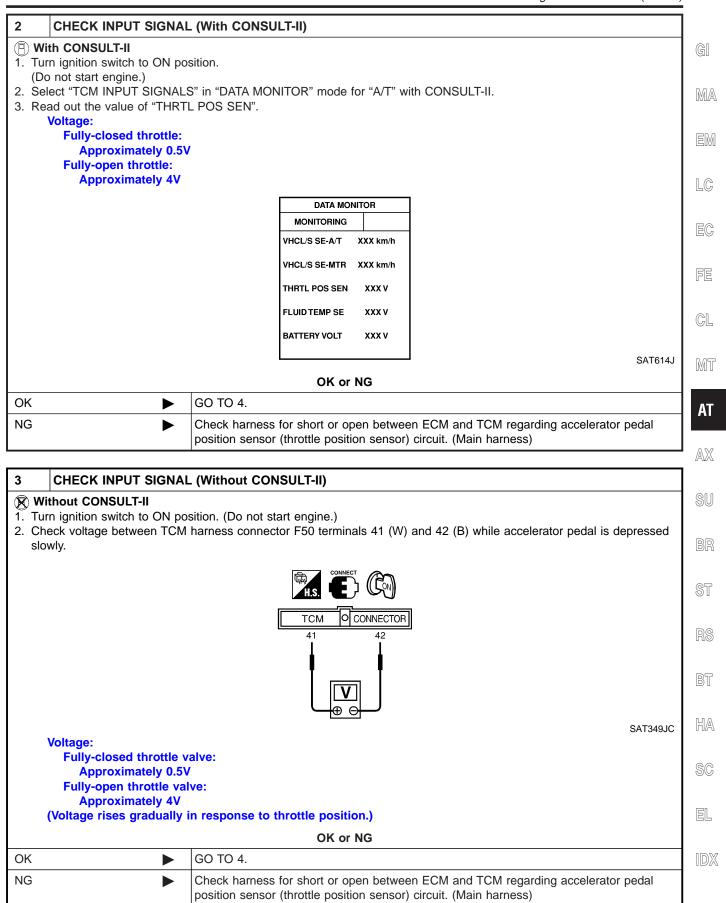
TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
32	R	SENSOR POWER	WHEN IGN ON	4.5 - 5.5V
			WHEN IGN OFF	OV
41	W	ACCELERATOR PEDAL POSITION SENSOR	SLOWLY AFTER WARMING UP ENGINE (VOLTAGE RISES GRADUALLY IN RESPONSE TO THROTTLE POSITION.)	FULLY-CLOSED THROTTLE: 0.5V FULLY-OPEN THROTTLE: 4V
42	В	SENSOR GROUND	_	OV

SAT310KC

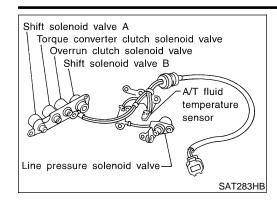
Diagnostic Procedure

			NFAT00;
1	CHECK DTC WIT	H ECI	И
Tur	 Check P code with CONSULT-II "ENGINE". Turn ignition switch ON and select "SELF DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II. Refer to EC-92, "Malfunction Indicator Lamp (MIL)". 		
			OK or NG
OK (v	vith CONSULT-II)	>	GO TO 2.
OK (v II)	vithout CONSULT-	>	GO TO 3.
NG		>	Check accelerator pedal position sensor (throttle position sensor) circuit for engine control. Refer to EC-304, "DTC P0226 APP sensor (throttle position sensor)".



4	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-186.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 5.		

5	CHECK TCM INSPECTION			
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG			
OK	5.1.55			
OK	OK INSPECTION END			
NG		Repair or replace damaged parts.		



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, 3rd position switch, vehicle speed and accelerator pedal position sensor (throttle position sensors). The overrun clutch operation will then be controlled.

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0076S01

Terminal No.	Wire color	Item	Condition	Judgement standard (Approx.)	FE
20	BR/Y	Overrun clutch	When overrun clutch solenoid valve operates.	Battery volt- age	CL
	DR/1	solenoid valve	When overrun clutch solenoid valve does not operate.	OV	MT

On Board Diagnosis Logic

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

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Possible Cause

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

NFAT0244

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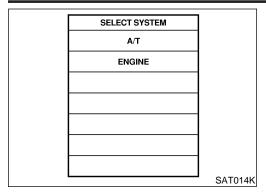
BT

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SC

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0245

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NEATO245S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position.
- 4) Release accelerator pedal completely with 3rd position.

WITH GST

NFAT0245S02

Follow the procedure "With CONSULT-II".

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Wiring Diagram — AT — OVRCSV

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Wiring Diagram — AT — OVRCSV NFAT0077 AT-OVRCSV-01 TCM (TRANSMISSION CONTROL MODULE) (F51) ■ : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC OV R/C SOL BR/Y (F14) (F91) BR/Y 3 F92 TERMINAL CORD ASSEMBLY OVERRUN CLUTCH SOLENOID VALVE

MAT818A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
20	BR/Y	OVERRUN CLUTCH	WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V OPERATES	BATTERY VOTAGE
		SOLENOID VALVE	WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V DOES NOT	0V
			OPERATE	

SAT311KA

Diagnostic Procedure

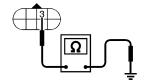
Resistance: 20 - 30 Ω

NFAT0078

CHECK SOLENOID VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal harness assembly connector in engine compartment.
- 3. Check resistance between terminal 3 (BR/Y) and ground.





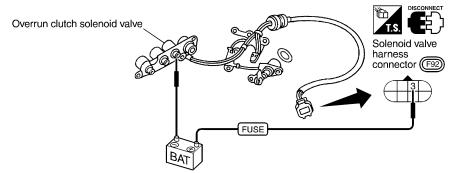
SAT637JB

OK or NG

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK SOLENOID VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battey voltage to the terminal and ground.



SAT638J

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 3 (BR/Y) and TCM harness connector F51 terminal 20 (BR/Y). Refer to wiring diagram AT OVRCVS.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK ▶	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Procedure (Cont'd)

4	CHECK DTC]
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-192.		
	OK or NG		
OK	>	INSPECTION END	MA
NG	>	GO TO 5.	

5	CHECK TCM INSPECTI	ON		
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				
	OK or NG			
OK	•	INSPECTION END	EC	
NG	>	Repair or replace damaged parts.]	

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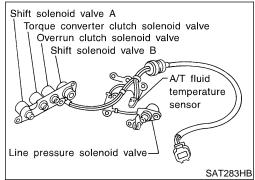
HA

SC

EL

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE)**

Description



2.5 2.0 1.5 1.0 0.5 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE NFAT0079S01

NFAT0079S02

Remarks: Specification data are reference values.

Monitor item Condition Specification (Approximately) Cold [20°C (68°F)] 1.5V $2.5~k\Omega$ A/T fluid temperature sensor Hot [80°C (176°F)] 0.5V $0.3~k\Omega$

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement **Terminal** Wire color Condition Item standard No. (Approx.) Battery volt-When turning ignition switch to ON. age 10 R/Y Power source When turning ignition switch to OFF. 0V 19 R/Y Power source Same as No. 10 Battery volt-When turning ignition switch to OFF. age Power source Y/R 28 (Memory back-up) Battery volt-When turning ignition switch to ON. age В 42 Sensor ground 0V When ATF temperature is 20°C (68°F). 1.5V A/T fluid tempera-47 G ture sensor When ATF temperature is 80°C (176°F). 0.5V

On Board Diagnosis Logic

Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.



MA

EM

LC

Possible Cause

Check the following items.

NFAT0247

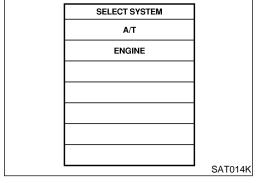
Harness or connectors (The sensor circuit is open or shorted.)

A/T fluid temperature sensor

FE

GL

MT



Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

AX

SU

ΑT

(A) WITH CONSULT-II

NFAT0248S01

- 1) Start engine.
- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions:
- Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).



N WITHOUT CONSULT-II

Start engine.

NFAT0248S02

Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 RS MPH).

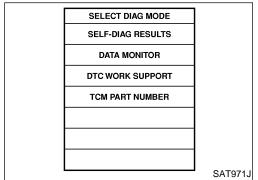
Perform self-diagnosis.

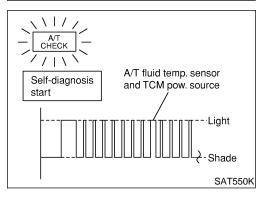
Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.

HA

BT

SC



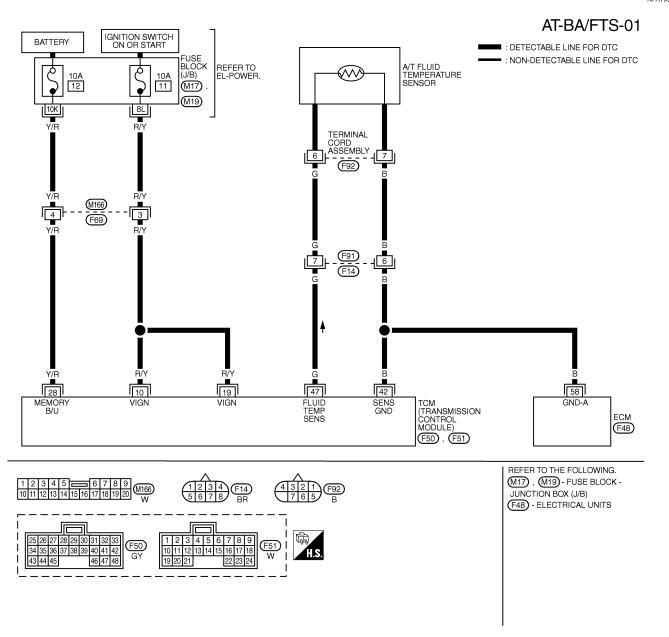


DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

Wiring Diagram — AT — BA/FTS

Wiring Diagram — AT — BA/FTS

NFAT0080



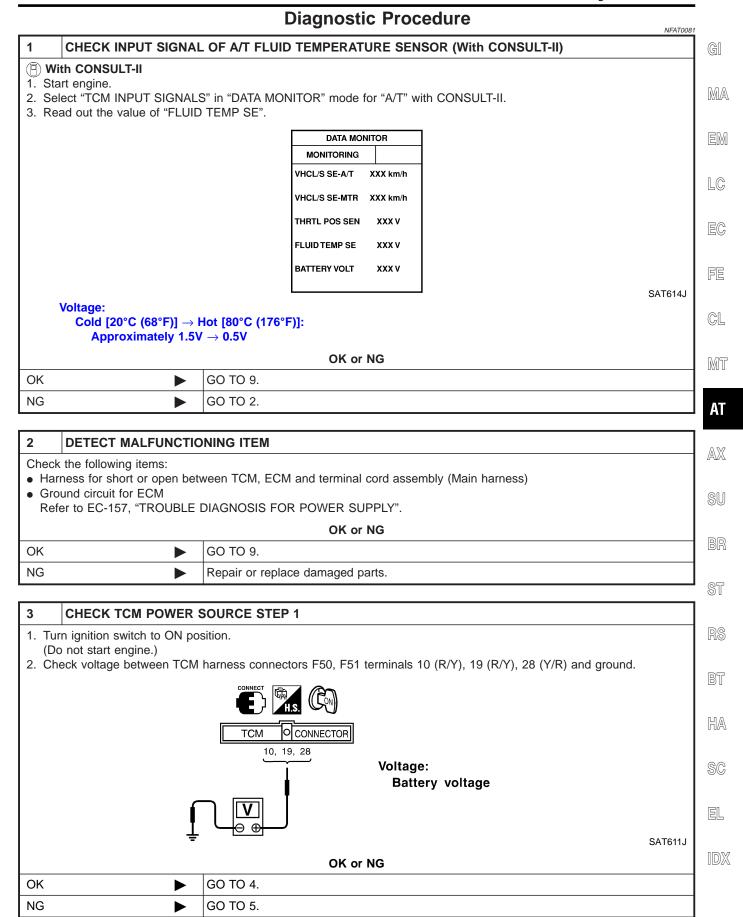
MAT069B

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND (B) 25 OR 48 (B) (TCM GROUND)

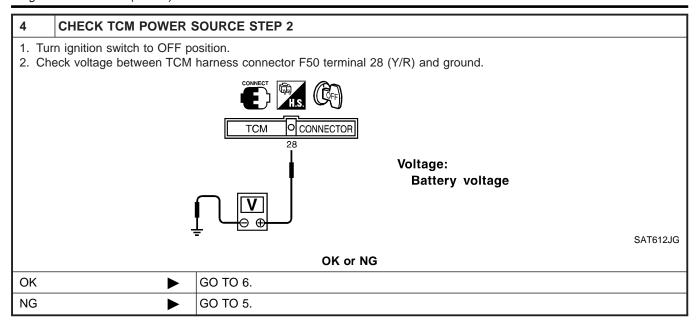
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)(Approx.)
10	R/Y	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
			WHEN IGN OFF	OV
19	R/Y	POWER SOURCE	SAME AS NO. 10	
28	Y/R	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
		(MEMORY BACK-UP)	WHEN IGN OFF	BATTERY VOLTAGE
42	В	SENSOR GROUND	_	OV
47	G	A/T FLUID	WHEN IGN ON AND ATF TEMPERATURE IS 20°C (68°F)	1.5V
		TEMPERATURE SENSOR	WHEN IGN ON AND ATF TEMPERATURE IS 80°C (176°F)	0.5V

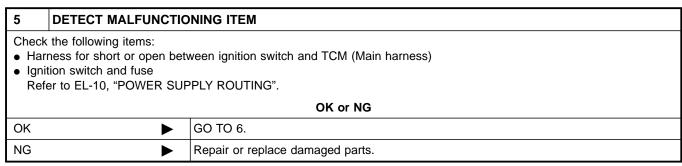
SAT599KA

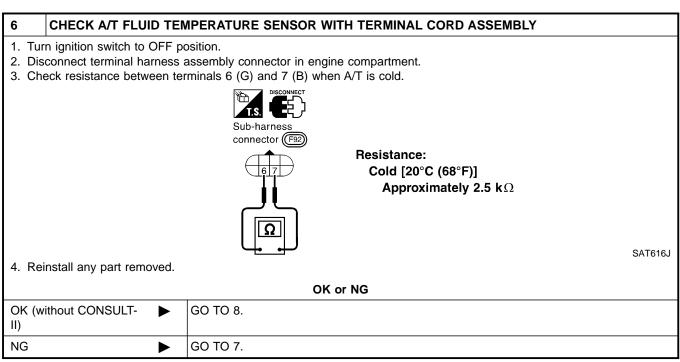
Diagnostic Procedure

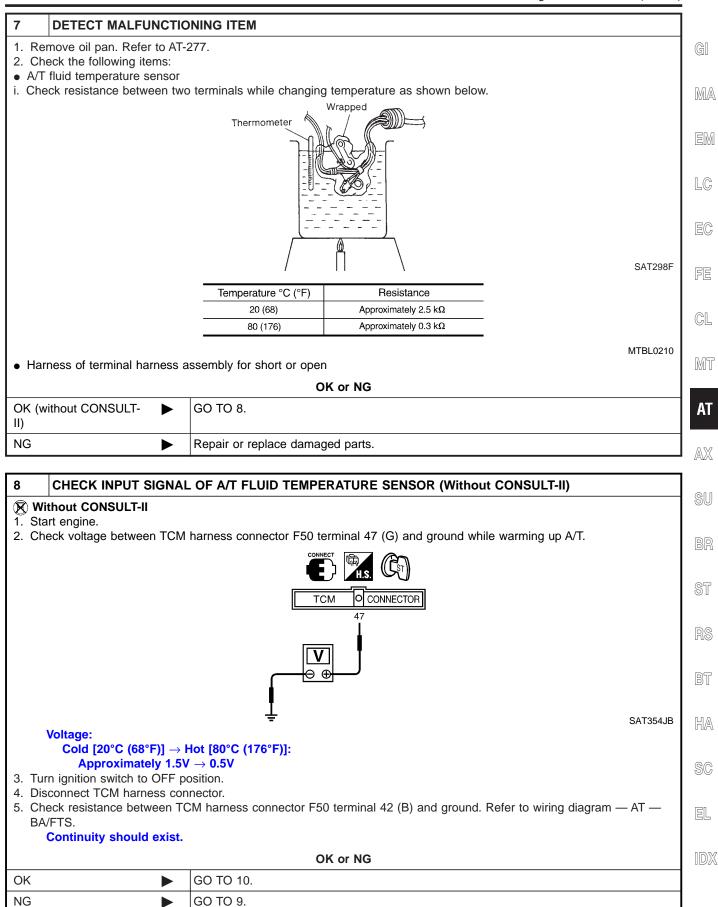


DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)







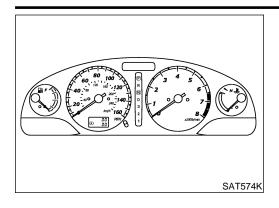


DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

9	DETECT MALFUNCTIONING ITEM			
HarGro	Check the following items: • Harness for short or open between TCM, ECM and terminal cord assembly (Main harness) • Ground circuit for ECM Refer to EC-157, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".			
	OK or NG			
OK	OK ▶ GO TO 10.			
NG	•	Repair or replace damaged parts.		

10	0 CHECK DTC					
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-197.					
	OK or NG					
ОК	OK INSPECTION END					
NG	>	GO TO 11.				

11	1 CHECK TCM INSPECTION					
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
	OK or NG					
OK	OK INSPECTION END					
NG	•	Repair or replace damaged parts.				



Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

er o- G

MA

EM

LG

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NFAT0082S01

Terminal No.	Wire color	Item		Judgement standard (Approx.)	FE	
40	PU/R	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V	GL MT

On Board Diagnosis Logic

Diagnostic trouble code VHCL SPEED SEN-MTR with CONSULT-II or 2nd judgement flicker without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

AT

 $\mathbb{A}\mathbb{X}$

SU

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Possible Cause

Check the following items.

- Harness or connectors
 (The sensor circuit is open or shorted.)
- Combination meter
- ABS actuator and electric unit (without TCS) or ABS/TCS control unit (with TCS)

RS

NFAT0250

HA

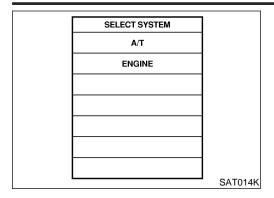
BT

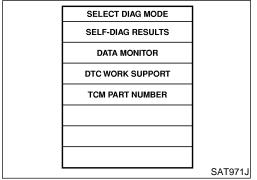
SC

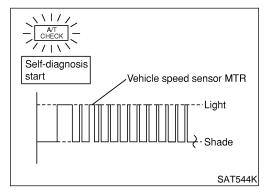
EL

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NFAT0251

- Always drive vehicle at a safe speed.
- If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

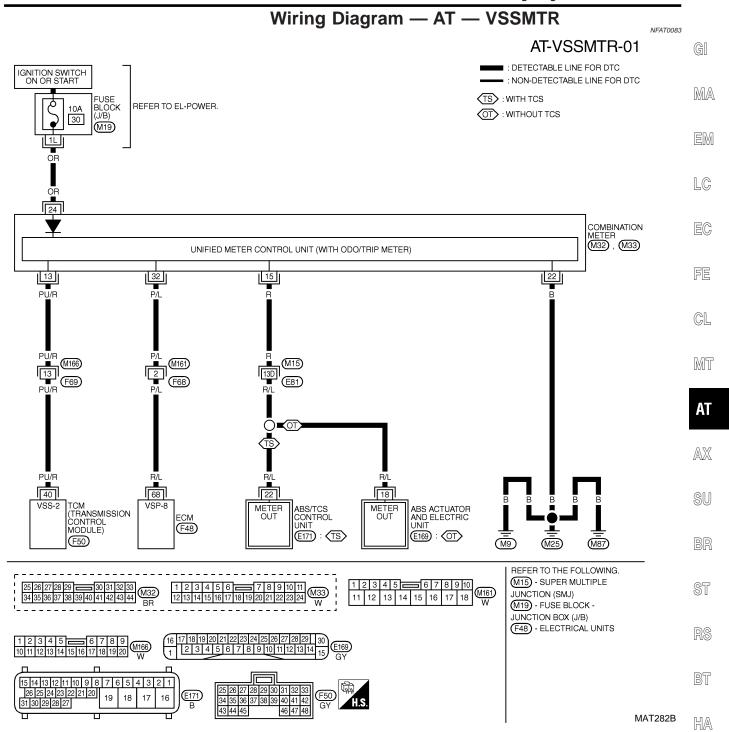
NF4T0251S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

® WITHOUT CONSULT-II

NFAT0251S02

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
40	PU/R	VEHICLE SPEED SENSOR	FOR 1 M (3 FT)	INTERMITTENTLY CHANGES BETWEEN Approx. 0V AND Approx. 4.5V

SC

EL

SAT680K

Diagnostic Procedure

NFAT0084

1 CHECK INPUT SIGNAL

With CONSULT-II

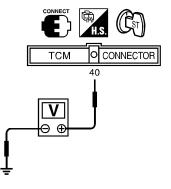
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

DATA MO	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

⋈ Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector F50 terminal 40 (PU/R) and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



SAT356JB

Voltage: 0V

OK or NG

OK	GO TO 3.
NG	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- Combination meter
 - Refer to EL-117, "METERS AND GAUGES".
- Harness for short or open between TCM and combination meter
- ABS actuator and electric unit (without TCS) or ABS/TCS control unit (with TCS)
 Refer to BR-48, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" (Without TCS) or BR-95, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" (With TCS).
- Harness for short or open between combination meter and ABS actuator and electric unit (without TCS), or ABS/TCS control unit (with TCS).

\cap k	or	NG
UN	UI	146

OK •	GO TO 3.
NG •	Repair or replace damaged parts.

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Procedure (Cont'd)

			-
3	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-204.			GI
		OK or NG	
OK	•	INSPECTION END	MA
NG	•	GO TO 4.	

4	CHECK TCM INSPECTION				
	Perform TCM input/output signal inspection.				
2. If N	2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				
	OK or NG				
OK	•	INSPECTION END			
NG	•	Repair or replace damaged parts.			

FE

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BR

ST

RS

BT

HA

SC

EL

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control units transmits/receives data but selectively reads required data only.

TCM TERMINALS AND REFERENCE VALUE

NFAT0252S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
5	L	CAN (high)	_	_	_
6	R	CAN (low)	_	_	_

^{*:} This terminal is connected to the ECM.

On Board Diagnosis Logic

Diagnostic trouble code CAN COMM CIRCUIT or U1000 with CONSULT-II or 12th judgement flicker without CONSULT-II is detected when the ECM-A/T communication line is open or shorted.

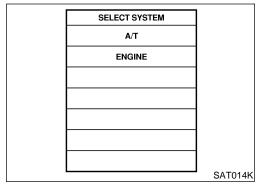
Possible Cause

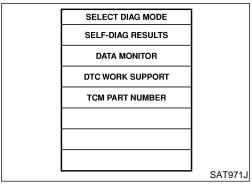
NFAT0254

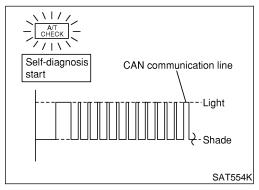
Check harness or connector. (CAN communication line is open or shorted.)

DTC U1000 CAN COMMUNICATION LINE

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NFAT0255S01

NFAT0255S02

- Turn ignition switch "ON".
- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3) Wait at least 6 seconds or start engine and wait for at least 6 seconds.

N WITHOUT CONSULT-II

LC

MA

- Turn ignition switch "ON".
- Wait at least 6 seconds or start engine and wait at least 6 seconds.
 - Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.

ΑT

CL

MT

SU

ST

BT

HA

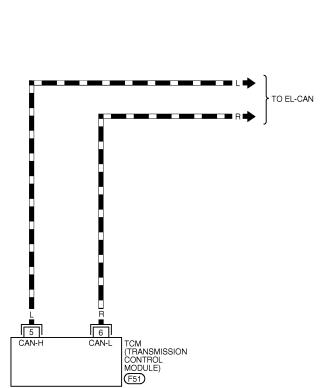
SC

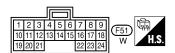
Wiring Diagram — AT — CAN

NFAT0256

AT-CAN-01

: DETECTABLE LINE FOR DTC
: NON-DETECTABLE LINE FOR DTC
: DATA LINE





DTC U1000 CAN COMMUNICATION LINE

Wiring Diagram — AT — CAN (Cont'd)

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
5	L	CAN (HIGH)		OV
6	R	CAN (LOW)	_	OV

GI

MA

EM

FE

SAT594KA

Diagnostic Procedure

CHECK CAN COMMUNICATION CIRCUIT

(II) With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. The "CAN COMM CIRCUIT" is detected.

SELF-DIAG RESULTS			
DTC RESULTS			
CAN COMM CIRCUIT [U1000]			
ERASE		PR	INT
MODE	BACK	LIGHT	COPY

Yes or No?

Print out CONSULT-II screen, GO TO 2.

MT

PCIA0061E

SU

BT

HA

SC

CHECK CAN COMMUNICATION SIGNALS

Yes

No

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "CAN COMM SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

INSPECTION END

CAN Communication Signals

Normal conditions		Abnormal conditions
Without TCS	With TCS	(example)
CAN COMM : OK	CAN COMM : OK	CAN COMM : OK
CAN CIRC 1 : OK	CAN CIRC 1 : OK	CAN CIRC 1 : UNKWN
CAN CIRC 2 : OK	CAN CIRC 2 : OK	CAN CIRC 2 : UNKWN
CAN CIRC 3 : OK	CAN CIRC 3 : UNKWN	CAN CIRC 3 : UNKWN
CAN CIRC 4 : UNKWN	CAN CIRC 4 : UNKWN	CAN CIRC 4 : UNKWN
CAN CIRC 5 : UNKWN	CAN CIRC 5 : UNKWN	CAN CIRC 5 : UNKWN

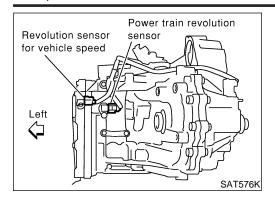
MTBL1176

Print out CONSULT-II screen, go to EL-430 and EL-437, "CAN SYSTEM".

[DX

DTC POWER TRAIN REVOLUTION SENSOR

Description



Description

The power train revolution sensor detects foward clutch drum rpm (revolutions per minute). It is located on the input side of the automatic transmission. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transmission. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

TCM TERMINALS AND REFERENCE VALUE

NFAT0272S01

Remarks: Specification data are reference values.

	Terriarks. Openication data are reference values.				
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
38	PU	Power train revo- lution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
				When vehicle parks.	Under 1.3V or over 4.5V
42	В	Sensor ground		_	0V

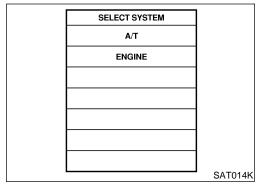
On Board Diagnosis Logic

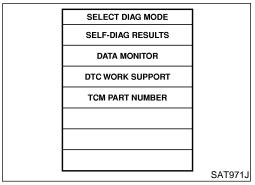
NFAT027

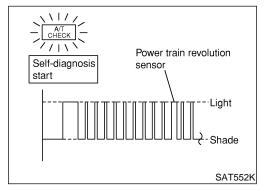
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TURBINE REV	TCM does not receive the proper voltage	Harness or connectors (The connect property is open or shorted.)	
(NO): 10th judgement flicker	signal from the sensor.	(The sensor circuit is open or shorted.) Power train revolution sensor	

DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

=NFAT0277

Always drive vehicle at a safe speed.

 If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

" MA st

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NFAT0277S01

1) Start engine.

2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Drive vehicle under the following conditions:
Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.

NO TOOLS

NFAT0277S02

1) Start engine.

2) Drive vehicle under the following conditions:

Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.

5 MT

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GL

Perform self-diagnosis.

Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-51.

T2

RS

RT

HA

SC

El

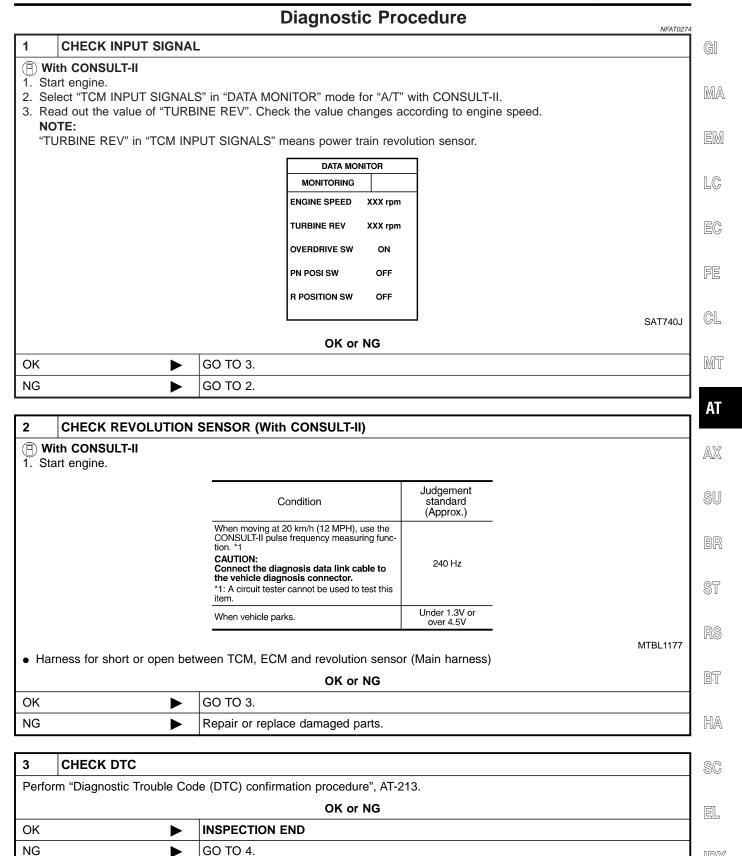
Wiring Diagram — AT — P/T SEN-01 NFAT0276 AT-PT/SEN-01 IGNITION SWITCH ON OR START ■ : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC FUSE BLOCK (J/B) (M19) POWER TRAIN REVOLUTION SENSOR REFER TO EL-POWER. (F115) 3 F67 (F69) PU | 38 | 42 58 TCM (TRANSMISSION CONTROL MODULE) SPEED SEN 1 SENS GND GND-A ECM F48 (F50) REFER TO THE FOLLOWING. M19 - FUSE BLOCK -JUNCTION BOX (J/B) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 W 1 2 3 4 5 6 7 8 GY 321 F115 B F48 - ELECTRICAL UNITS

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TOM TERMINALS AND REPERENCE VALUE (MEASONED BETWEEN EACH TERMINAL AND 25 (B) OR 46 (B) (TOM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)(Approx.)
38		REVOLUTION SENSOR	WHEN MOVING AT 20 km/h (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. *1 CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.	240 Hz
			WHEN VEHICLE PARKS.	UNDER 1.3V OR OVER 4.5V
42	В	SENSOR GROUND	_	0V

SAT595KA

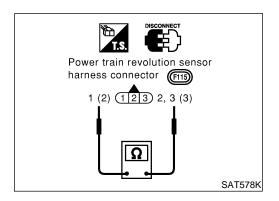
MAT075B



DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Procedure (Cont'd)

4	4 CHECK TCM INSPECTION		
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminal for damage or loose connection with harness connector. OK or NG			
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

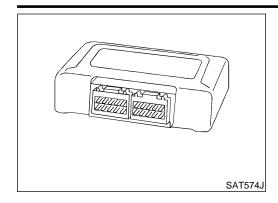


Component Inspection POWER TRAIN REVOLUTION SENSOR

NFAT0275

• Check resistance between terminals 1 (R/Y), 2 (PU) and 3 (B).

Termir	Resistance (Approx.)	
1 (R/Y)	2 (PU)	No continuity
1 (R/Y)	3 (B)	No continuity
2 (PU)	3 (B)	2.4 - 2.8 kΩ



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

MA

EM

LC

On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

FE

EC

GL

MT

Possible Cause

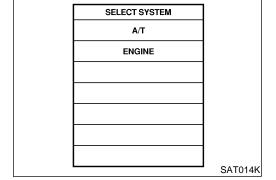
Check TCM.

NFAT0269

ΑT

SU

ST



SELECT DIAG MODE **SELF-DIAG RESULTS** DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT971J

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

BT

(A) WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.

HA

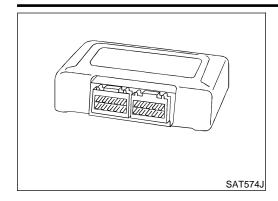
Start engine.

Run engine for at least 2 seconds at idle speed.

SC

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure



Description

NFAT0199

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

I. G

MA

LG

On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (EEP ROM) with CONSULT-II is detected when TCM memory (EEP ROM) is malfunctioning.

EG

FE

GL

MT

Possible Cause

Check TCM.

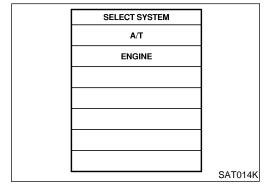
NFAT0270

AT

SU

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ST



SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER

Diagnostic Trouble Code (DTC) Confirmation Procedure

NFAT0261

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

:

(P) WITH CONSULT-II

NFAT0261S01

 Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.

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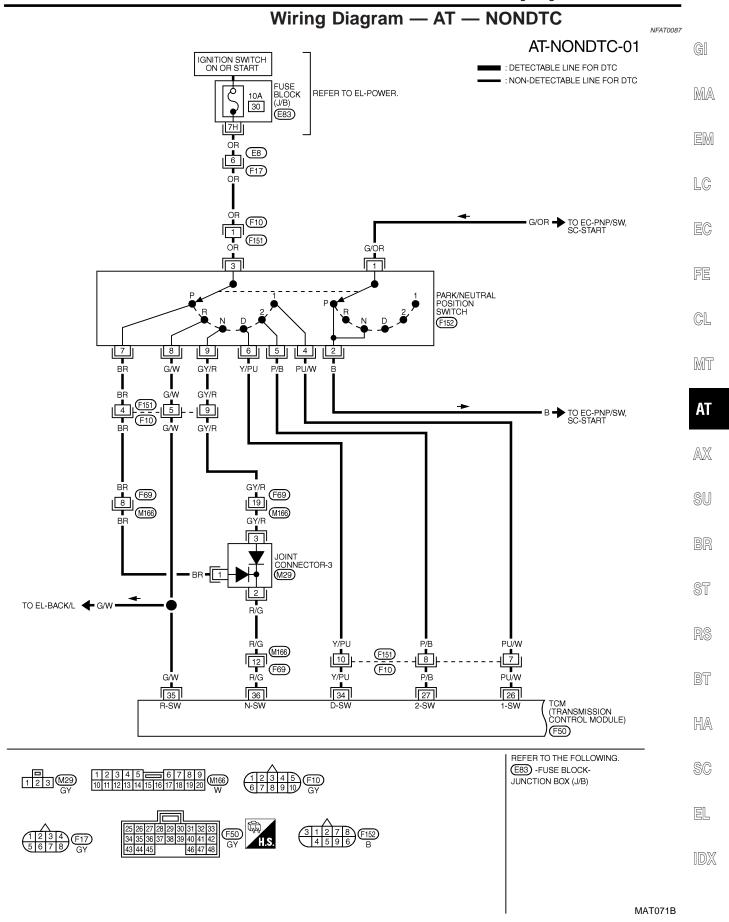
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

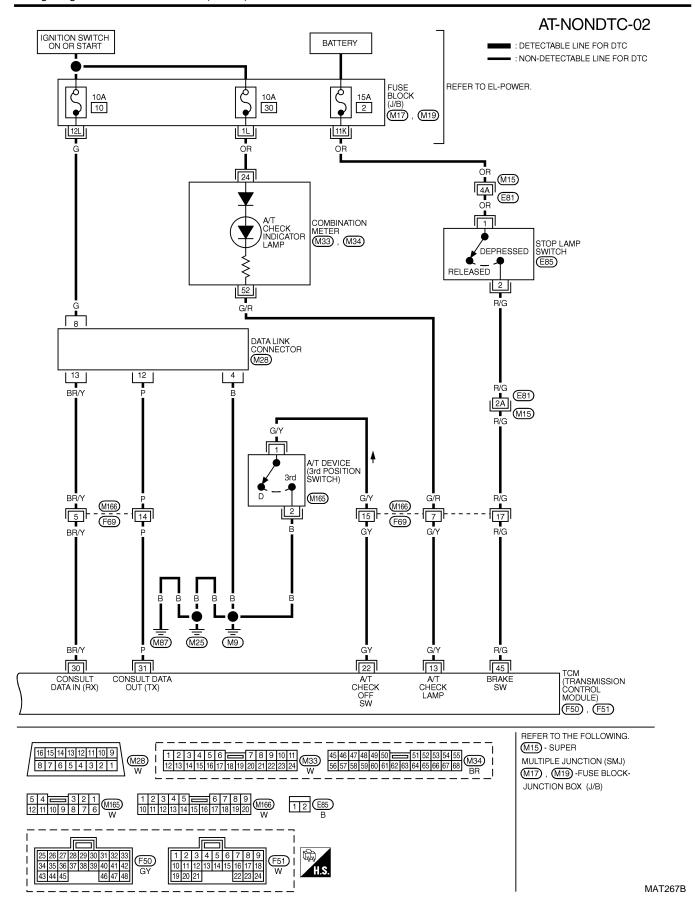
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Diagnostic Procedure

	=NFATO2		
1	CHECK DTC		
1. Tur 2. Mo 3. De 4. Tou 5. Tur	With CONSULT-II 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. 2. Move selector lever to "R" position. 3. Depress accelerator pedal (Full throttle position). 4. Touch "ERASE". 5. Turn ignition switch to "OFF" position for 10 seconds. 6. Perform "Diagnostic Trouble Code (DTC) Confirmation Procedure", AT-219.		
	Is the "CONT UNIT (EEP ROM)" displayed again?		
Yes	Yes Replace TCM.		
No	No INSPECTION END		





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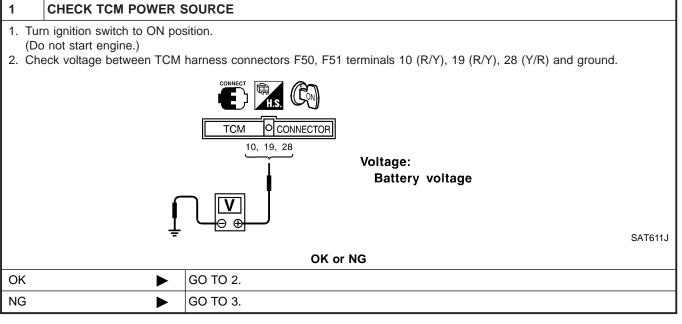
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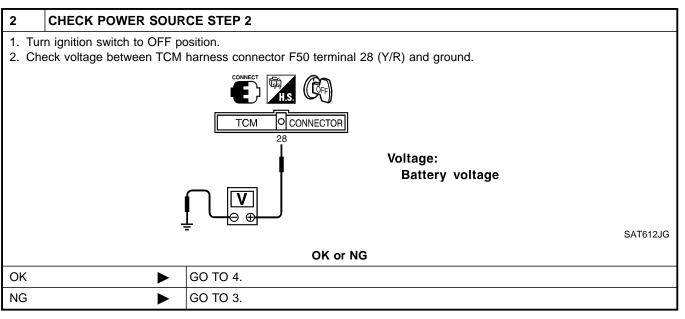
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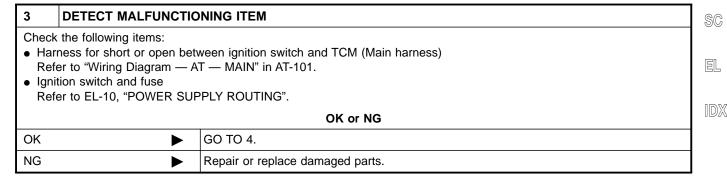
1. A/T CHECK Indicator Lamp Does Not Come On

SYMPTOM:

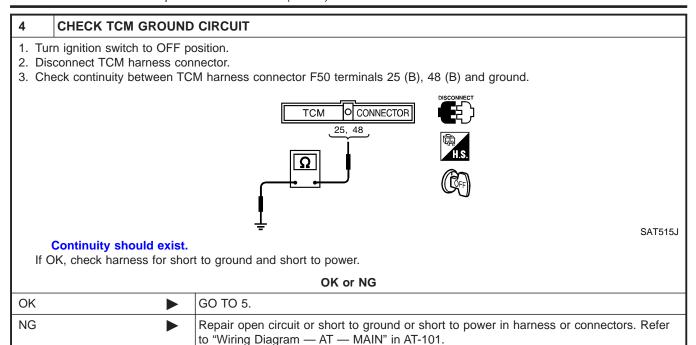
A/T CHECK indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

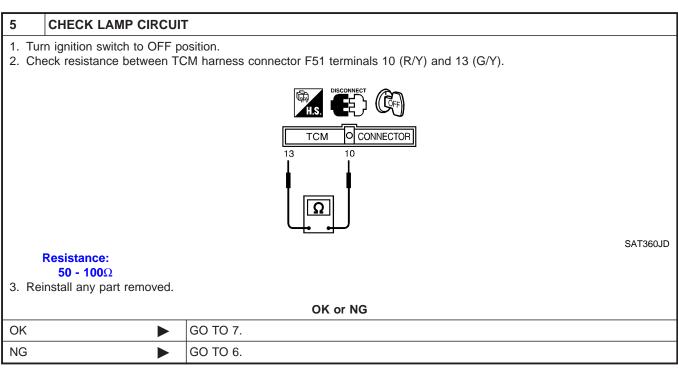






1. A/T CHECK Indicator Lamp Does Not Come On (Cont'd)





6	DETECT MALFUNCTIO	NING ITEM		
Check the following items: • Harness and fuse for short or open between ignition switch and A/T CHECK indicator lamp (Main harness) Refer to EL-10, "POWER SUPPLY ROUTING". • Harness for short or open between A/T CHECK indicator lamp and TCM OK or NG				
	OK ▶ GO TO 7.			
OK		GO 10 7.		

1. A/T CHECK Indicator Lamp Does Not Come On (Cont'd)

7	CHECK SYMPTOM		
Chec	k again.		G
		OK or NG	
OK	•	INSPECTION END	\mathbb{N}
NG	>	GO TO 8.	

8	CHECK TCM INSPECTI	ON	
	Perform TCM input/output signal inspection.		
2. If N	. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		
		OK or NG	
OK	DK INSPECTION END		
NG	•	Repair or replace damaged parts.	

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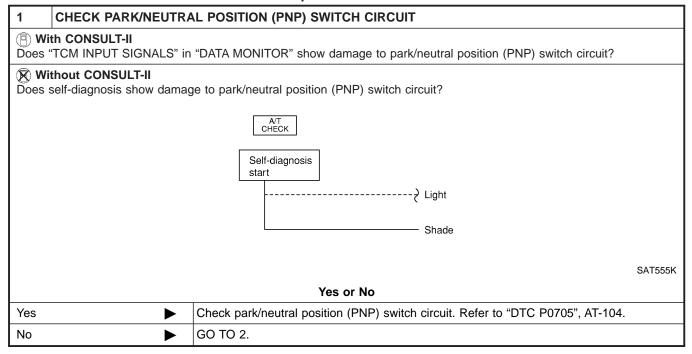
EL

2. Engine Cannot Be Started In P and N Position

SYMPTOM:

=NFAT0089

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.



2	CHECK PARK/NEUTRAL POSITION (PNP) SWITCH			
	Check for short or open of park/neutral position (PNP) switch harness connector F152 terminals 1 (G/OR) and 2 (B). Refer to AT-106.			
	OK or NG			
ОК	OK ▶ GO TO 3.			
NG	>	Repair or replace park/neutral position (PNP) switch.		

3	CHECK STARTING SYSTEM		
Check	Check starting system. Refer to SC-10, "System Description".		
	OK or NG		
OK	OK INSPECTION END		
NG	NG Repair or replace damaged parts.		

3. In P Position, Vehicle Moves Forward or Backward When Pushed

3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in P position.

1	CHECK PARKING COMPONENTS	
Check	parking components. Refer to "Overhaul" and "Assembly", AT-283, 357.	EM
		LG
		EC
	Idler gear Parking pawl	FE
	SAT282F	GL
	OK or NG	
OK	► INSPECTION END	MT
NG	Repair or replace damaged parts.	<u> </u>

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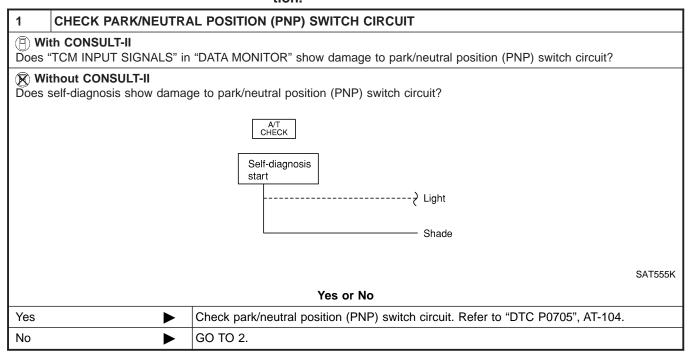
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4. In N Position, Vehicle Moves

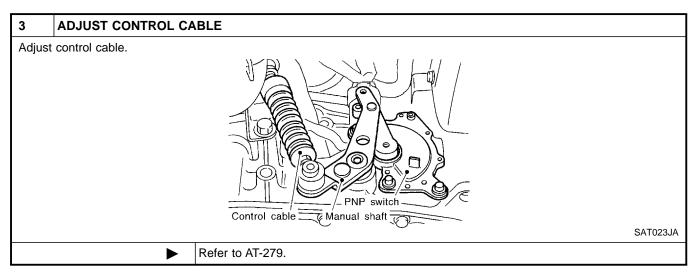
SYMPTOM:

=NFAT0091

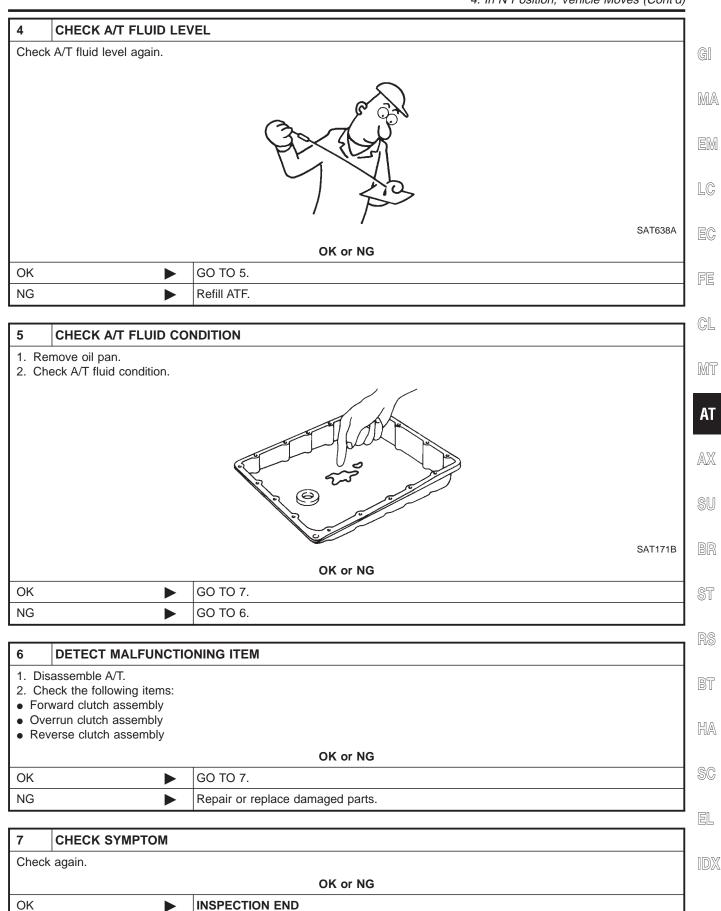
Vehicle moves forward or backward when selecting N posi-



2	CHECK CONTROL LINKAGE			
Check	Check control cable. Refer to AT-279.			
	OK or NG			
OK	OK ▶ GO TO 4.			
NG	>	GO TO 3.		



4. In N Position, Vehicle Moves (Cont'd)



GO TO 8.

NG

4. In N Position, Vehicle Moves (Cont'd)

8	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
		OK OF NO	
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

5. Large Shock. N → R Position

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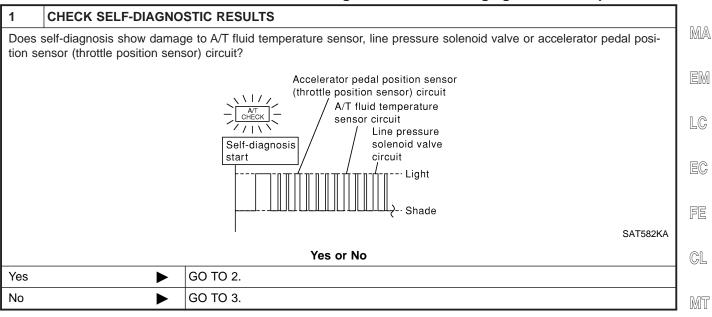
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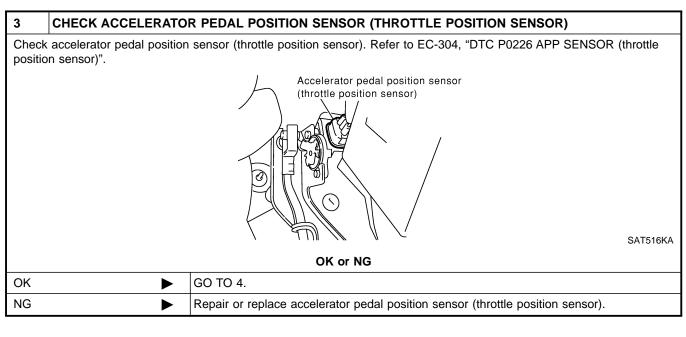
5. Large Shock. N \rightarrow R Position

SYMPTOM:

There is large shock when changing from N to R position.



2	CHECK DAMAGED CIRCUIT	
Check	damaged circuit.	
	Refer to "DTC P0710, P0745 or P1705", AT-110, 168 or 184.	



5. Large Shock. $N \rightarrow R$ Position (Cont'd)

Check line pressure at idle with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-67. SAT494G OK OK GO TO 6. NG GO TO 5.

5	DETECT MALFUNCTIO	NING ITEM	
2. Che	 Remove control valve assembly. Refer to AT-277. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 		
	OK or NG		
OK	OK ▶ GO TO 6.		
NG	NG Repair or replace damaged parts.		

6	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 7.		

7	7 CHECK TCM INSPECTION			
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				
	OK or NG			
OK	OK INSPECTION END			
NG	NG Repair or replace damaged parts.			

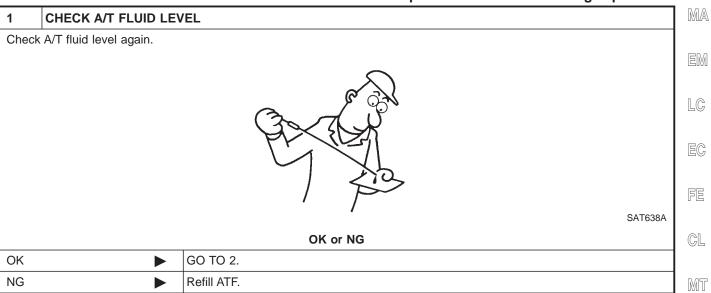
6. Vehicle Does Not Creep Backward In R Position

6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

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Vehicle does not creep backward when selecting R position.



2	CHECK STALL REVO	DLUTION		ļ
Check	stall revolution with sele	ector lever in 1st and R positions.		
				A
				8
				B
			SAT493G	8
		OK or NG		Г
OK (R AT-63.	Refer to "Stall test",	GO TO 5.		R
OK in R pos	1st position, NG in ition	GO TO 3.		
NG in	both 1st and R	GO TO 4.		K

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6. Vehicle Does Not Creep Backward In R Position (Cont'd)

3 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-277.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

OK or NG

OK •	GO TO 5.	
NG Repair or replace damaged parts.		

4 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-277.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK •	GO TO 5.
NG ►	Repair or replace damaged parts.

5 CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to "LINE PRESSURE TEST", AT-67.

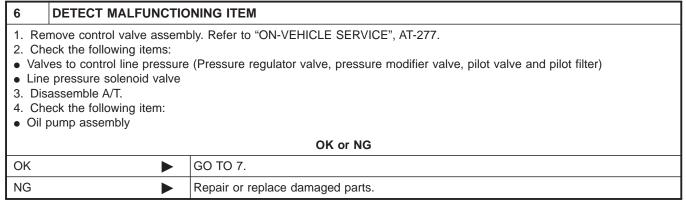


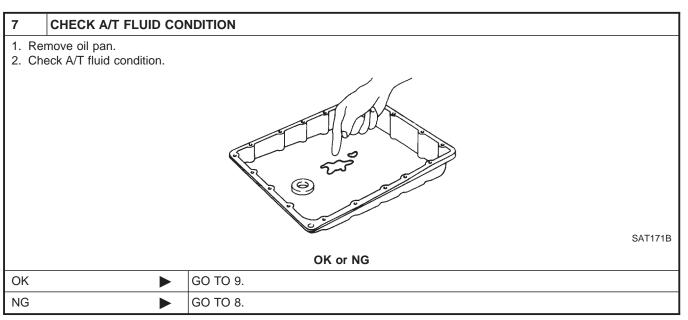
SAT494G

OK or NG

OK ▶	GO TO 7.
NG •	GO TO 6.

6. Vehicle Does Not Creep Backward In R Position (Cont'd)





8 DETE	DETECT MALFUNCTIONING ITEM			
1. Remove co	ontrol valve assemb	oly. Refer to "ON-VEHICLE SERVICE", AT-277.		
	following items:			
	•	(Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)		
•	ure solenoid valve			
DisassembCheck the	following items:			
 Oil pump a: 	•			
	Torque converter			
	utch assembly			
• High clutch	assembly			
	erse brake assembly	y		
 Low one-way 	ay clutch			
		OK or NG		
OK		GO TO 9.		
OK				

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6. Vehicle Does Not Creep Backward In R Position (Cont'd)

9	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK INSPECTION END			
NG	>	GO TO 10.	

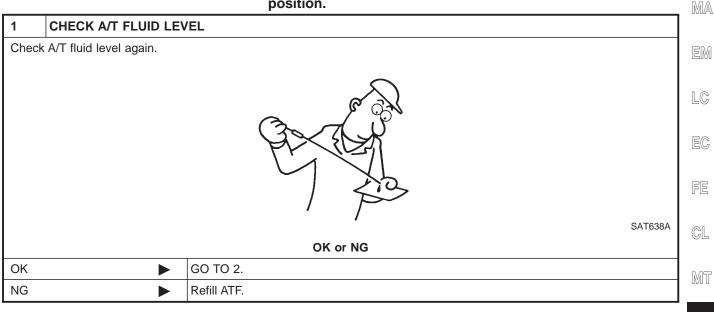
10	10 CHECK TCM INSPECTION					
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 						
	OK or NG					
OK	OK INSPECTION END					
NG		Repair or replace damaged parts.				

7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position

7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2nd or 1st position.



2	CHECK STALL REVOLUTION	_
Chec	ck stall revolution with selector lever in D position. Refer to "STALL TEST", AT-63.	
		SAT493G
	OK or NG	
OK	▶ GO TO 4.	
NG	▶ GO TO 3.	

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7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)

DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

OK or NG

OK •	GO TO 4.
NG ►	Repair or replace damaged parts.

4 CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-67.



SAT494G

OK or NG

OK		GO TO 6.
NG		GO TO 5.

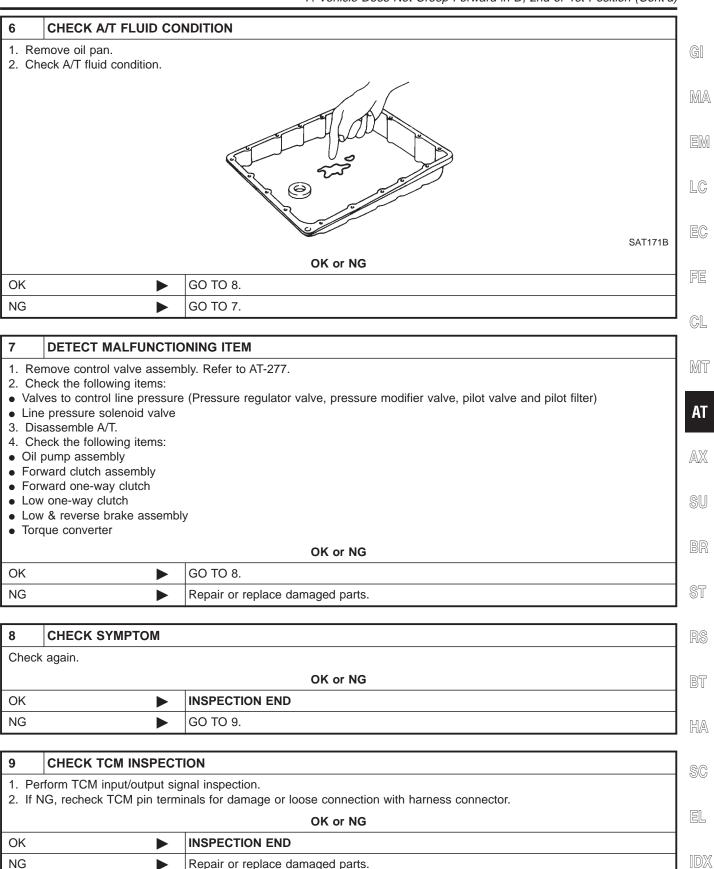
5 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

OK or NG

OK •	GO TO 6.
NG Repair or replace damaged parts.	

7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)



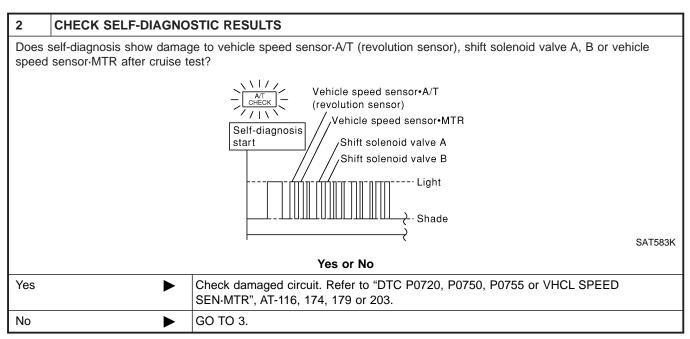
8. Vehicle Cannot Be Started From D₁

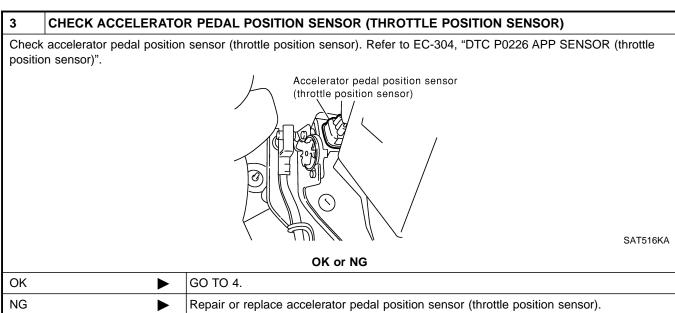
SYMPTOM:

Vehicle cannot be started from D_1 on Cruise test — Part 1.

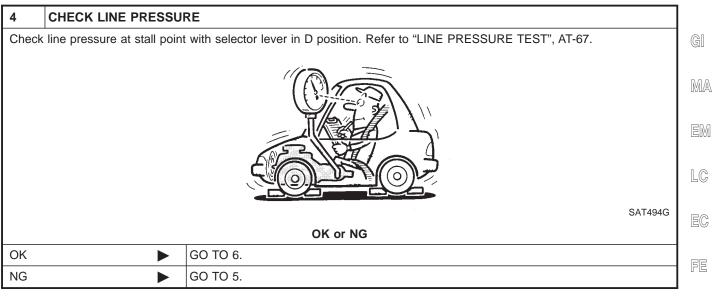
=NFAT0095

1	CHECK SYMPTOM			
Is "6. Vehicle Does Not Creep Backward In R Position" OK?				
	Yes or No			
Yes	Yes			
No	>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-233.		





8. Vehicle Cannot Be Started From D₁ (Cont'd)



5	DETECT MALFUNCTIO	NING ITEM	
2. Ch Shi Shi Shi Shi Pilc Ch	 Remove control valve assembly. Refer to AT-277. Check the following items: Shift valve A Shift solenoid valve A Shift solenoid valve B Pilot valve Pilot filter Disassemble A/T. Check the following items: Forward clutch assembly Forward one-way clutch Low one-way clutch High clutch assembly Torque converter Oil pump assembly OK or NG		
	OK or NG		
OK	>	GO TO 8.	
NG	>	Repair or replace damaged parts.	

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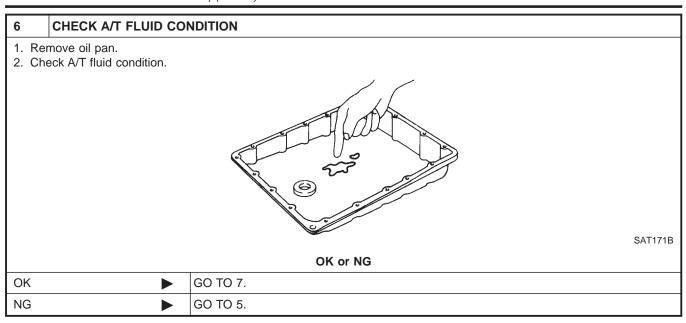
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8. Vehicle Cannot Be Started From D₁ (Cont'd)



7	DETECT MALFUNCTION	ONING ITEM			
2. Che Shift Shift Shift Shift Pilot	 Remove control valve assembly. Refer to AT-277. Check the following items: Shift valve A Shift valve B Shift solenoid valve A Shift solenoid valve B Pilot valve Pilot filter 				
	OK or NG				
OK	•	GO TO 8.			
NG	NG Repair or replace damage parts.				

8	CHECK SYMPTOM			
Chec	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 9.		

9	CHECK TCM INSPECTI	ON		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator pedal fully at the specified speed.

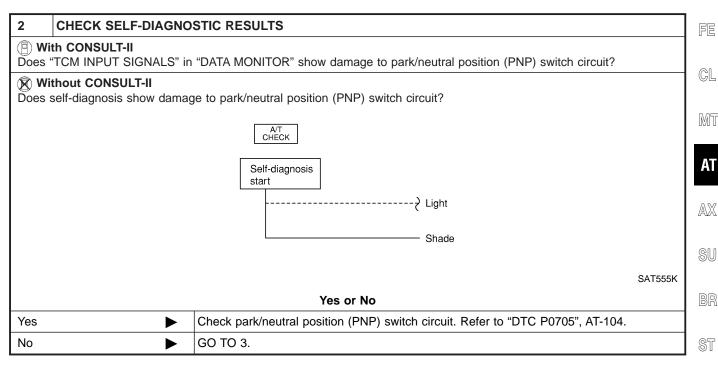
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1	CHECK SYMPTOM			
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?			
	Yes or No			
Yes	>	GO TO 2.		
No	>	Go to "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-237, AT-240.		



3	CHECK VEHICLE SPE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-116, AT-203.				
OK or NG				
OK	OK ▶ GO TO 4.			
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.		

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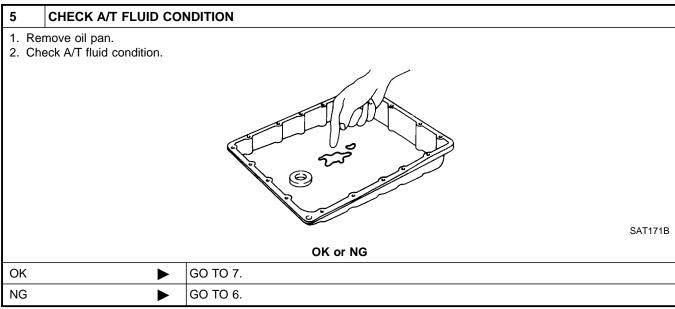
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9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

NG

4 CHECK ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR) Check accelerator pedal position sensor (throttle position sensor). Refer to EC-304, "DTC P0226 APP SENSOR (throttle position sensor)". Accelerator pedal position sensor (throttle position sensor) (throttle position sensor) ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR (THROTTLE POSITION SENSOR (THROTTLE POSITION SENSOR (THROTTLE POSITION SENSOR

Repair or replace accelerator pedal position sensor (throttle position sensor).



NG		GO 10 6.	
6	DETECT MALFUNCTION	DNING ITEM	
2. CheShifPiloPiloJoisCheSerBrain	1. Remove control valve. Refer to AT-277. 2. Check the following items: • Shift valve A • Shift solenoid valve A • Pilot valve • Pilot filter 3. Disassemble A/T. 4. Check the following items: • Servo piston assembly • Brake band • Oil pump assembly		
		OK or NG	
OK	•	GO TO 8.	
NG	>	Repair or replace damaged parts.	

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7 DETEC	T MALFUNCTIO	NING ITEM		
 Remove control valve. Refer to AT-277. Check the following items: Shift valve A 			GI	
Shift solenoiPilot valvePilot filter				MA
		OK or NG		EM
OK	•	GO TO 8.		
NG	•	Repair or replace damaged parts.		LC

CHECK SYMPTOM		
Check again.		
OK or NG		
•	INSPECTION END	
•	GO TO 9.	
_	again.	

9	CHECK TCM INSPECTI	ON	
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

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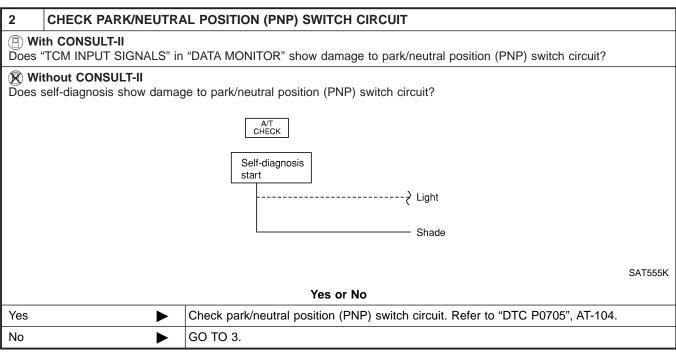
10. A/T Does Not Shift: $D_2 \rightarrow D_3$

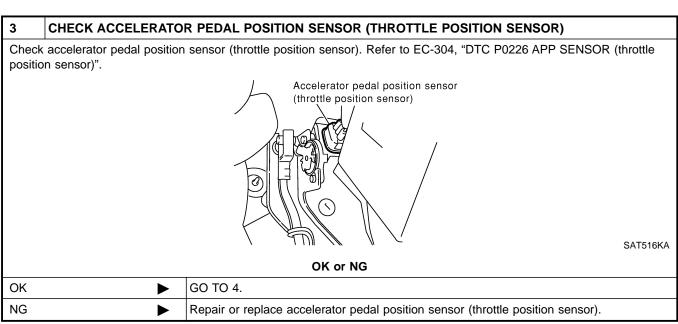
SYMPTOM:

A/T does not shift from D₂ to D₃ at the specified speed.

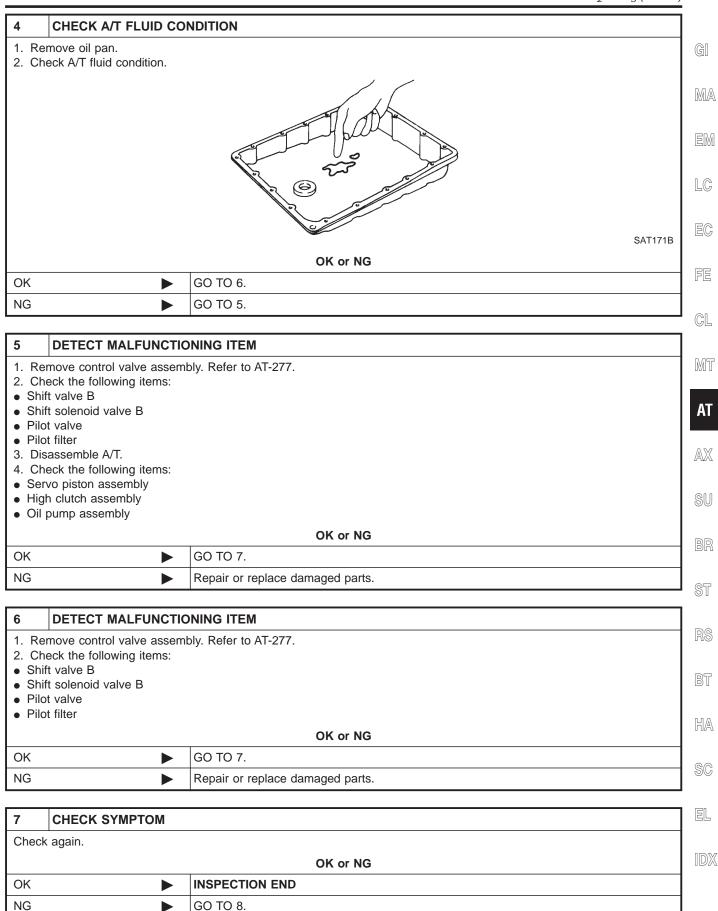
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1	CHECK SYMPTOM			
Are 7.	Are 7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position and 8. Vehicle Cannot Be Started From D ₁ OK?			
	Yes or No			
Yes	Yes ▶ GO TO 2.			
No	No Go to 7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position and 8. Vehicle Cannot Be Started From D ₁ , AT-237, AT-240.			





10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)



10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

8	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END		
NG	>	Repair or replace damaged parts.		

11. A/T Does Not Shift: $D_3 \rightarrow D_4$

11. A/T Does Not Shift: $\overline{\mathsf{D}}_3 \to \overline{\mathsf{D}}_4$ **SYMPTOM:**

=NFAT0098

A/T does not shift from D_3 to D_4 at the specified speed. A/T must be warm before D₃ to D₄ shift will occur.

1	CHECK SYMPTOM			
Are "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?				
Yes or No				
Yes	•	GO TO 2.		
No	>	Go to "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-237, AT-240.		

2 **CHECK SELF-DIAGNOSTIC RESULTS** (A) With CONSULT-II Does self-diagnosis, after cruise test, show damage to any of the following circuits? • Park/neutral position (PNP) switch • 3rd position switch A/T fluid temperature sensor • Vehicle speed sensor-A/T (revolution sensor) • Shift solenoid valve A or B • Vehicle speed sensor-MTR MT Vehicle speed sensor•A/T (revolution sensor) Vehicle speed sensor•MTR Shift solenoid valve A Self-diagnosis Shift solenoid valve B A/T fluid temperature sensor Light → Light SAT586K Yes or No Yes Check damaged circuit. Refer to "DTC P0705, P0710, P0720, P0750, P0755 or VHCL ST SPEED SEN·MTR", AT-104, AT-110, AT-116, AT-174, AT-179 or AT-203. GO TO 3. No

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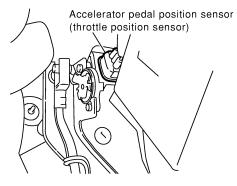
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3 CHECK ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR)

Check accelerator pedal position sensor (throttle position sensor). Refer to EC-304, "DTC P0226 APP SENSOR (throttle position sensor)".



OK or NG

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OK	>	GO TO 4.

NG Repair or replace accelerator pedal position sensor (throttle position sensor).

4 CHECK A/T FLUID CONDITION 1. Remove oil pan. 2. Check A/T fluid condition. SAT171B OK or NG OK GO TO 6. NG GO TO 5.

5 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-277.
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Torque converter
- Oil pump assembly

OK or NG

OK •	GO TO 7.
NG ▶	Repair or replace damaged parts.

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

Remove control von Check the following Shift valve Boverrun clutch conshift solenoid valve Pilot valve Pilot filter	valve assenng items:	ONING ITEM hbly. Refer to AT-277. OK or NG	
Check the following Shift valve Boverrun clutch conshift solenoid valve Pilot filter	ng items: ntrol valve ve B	OK or NG	
Shift valve B Overrun clutch co Shift solenoid valve Pilot valve Pilot filter	ntrol valve ve B		
Shift solenoid valv Pilot valve Pilot filter	ve B		
Pilot valve Pilot filter			
	>		
			
K		GO TO 7.	
G	•	Repair or replace damaged parts.	
CHECK SYN	ИРТОМ		
heck again.		OK or NG	
K	•	INSPECTION END	
G	<u> </u>	GO TO 8.	
	-		
CHECK TCM	I INSPEC	TION	
Perform TCM inp			
. If NG, recheck 10	Jivi pin tern	ninals for damage or loose connection with harness connector. OK or NG	
K	•	INSPECTION END	
G	<u> </u>	Repair or replace damaged parts.	
	·		

No

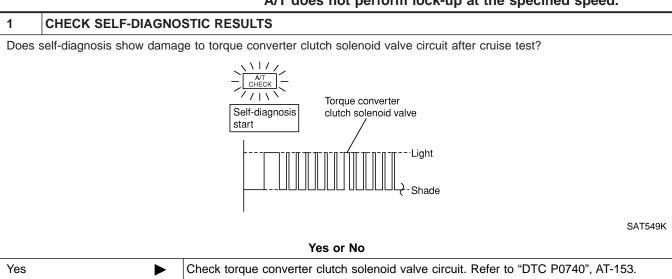
12. A/T Does Not Perform Lock-up

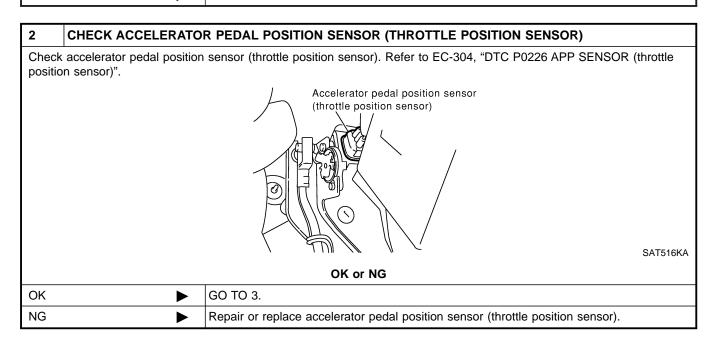
SYMPTOM:

GO TO 2.

A/T does not perform lock-up at the specified speed.

=NFAT0099





3	DETECT MALFUNCTIONING ITEM							
2. CheTorqTorqTorqPilot	1. Remove control valve. Refer to AT-277. 2. Check following items: • Torque converter clutch control valve • Torque converter relief valve • Torque converter clutch solenoid valve • Pilot valve • Pilot filter							
	OK or NG							
OK	>	GO TO 4.						
NG	>	Repair or replace damaged parts.						

12. A/T Does Not Perform Lock-up (Cont'd)

4 C	HECK SYMPTOM		
Check again.			
	OK or NG		
OK	•	SPECTION END	
NG	•) TO 5.	

5	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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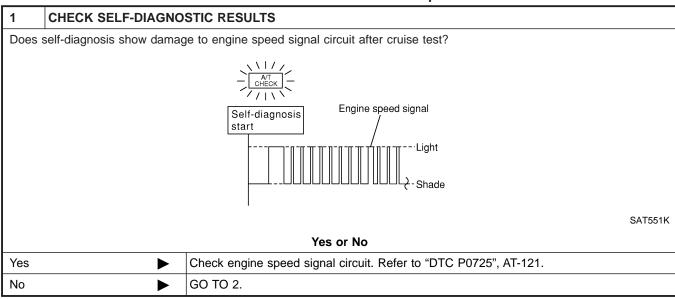
EL

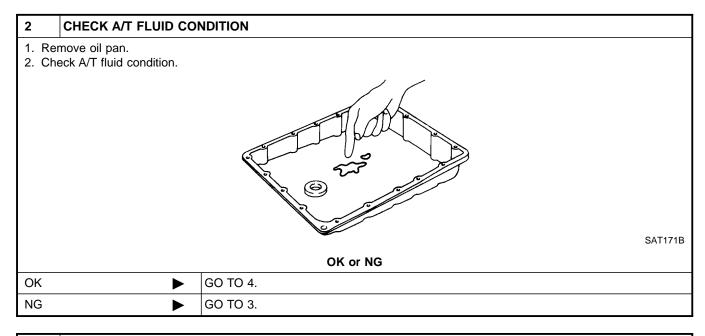
13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.

=NFAT0100





1. Remove control valve assembly. Refer to AT-277. 2. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter 3. Disassemble A/T. 4. Check torque converter and oil pump assembly. OK OK Repair or replace damaged parts.

13. A/T Does Not Hold Lock-up Condition (Cont'd)

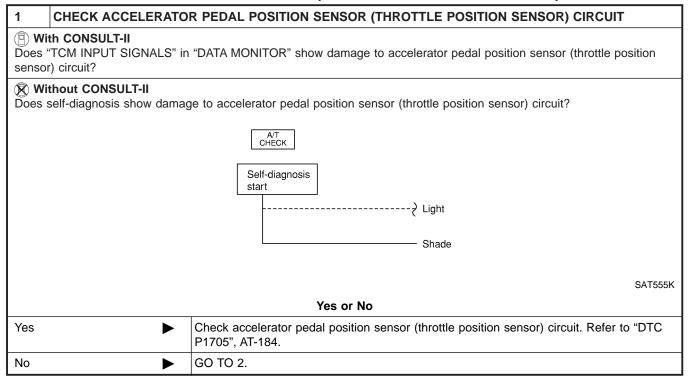
	13. A/T Does Not Hold Lock-up Condition	II (Cont a)
4 DETECT	MALFUNCTIONING ITEM	
	rol valve assembly. Refer to AT-277.	GI
2. Check the folloTorque convertPilot valvePilot filter	owing items: ter clutch control valve	MA
	OK or NG	
OK	▶ GO TO 5.	
NG	Repair or replace damaged parts.	
5 CHECK S	SYMPTOM	
Check again.		EG
	OK or NG	
OK	INSPECTION END	FE
NG	▶ GO TO 6.	
	<u> </u>	CL
	TCM INSPECTION	
	input/output signal inspection. k TCM pin terminals for damage or loose connection with harness connector.	Mī
2. 11 140, 10011001	OK or NG	
OK	INSPECTION END	AT
NG	Repair or replace damaged parts.	
		SU
		BR
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		EL

14. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.

=NFAT0101



2	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	GO TO 3.	

3	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
ОК	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

15. Engine Speed Does Not Return To Idle (Light Braking $\mathrm{D_4} \to \mathrm{D_3}$)

=NFAT0102

SYMPTOM:

 Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.

MA

 Vehicle does not decelerate by engine brake when turning A/T selector lever D to 3rd position.

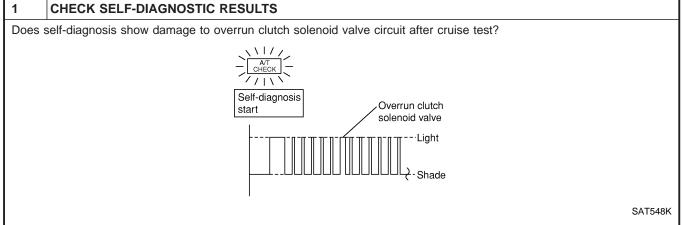
EM

 Vehicle does not decelerate by engine brake when shifting A/T from D to 2nd position.

lc

EC

FE



Yes or No

ΑТ

MT

Yes	>	Check overrun clutch solenoid valve circuit. Refer to "DTC P1760", AT-192.
No		GO TO 2.

AX

CHECK ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR) Check accelerator pedal position sensor (throttle position sensor). Refer to EC-304, "DTC P0226 APP SENSOR (throttle position sensor)". Accelerator pedal position sensor (throttle position sensor) Accelerator pedal position sensor) Accelerator pedal position sensor (throttle position sensor) OK or NG OK or OS

Repair or replace accelerator pedal position sensor (throttle position sensor).

NG

ST

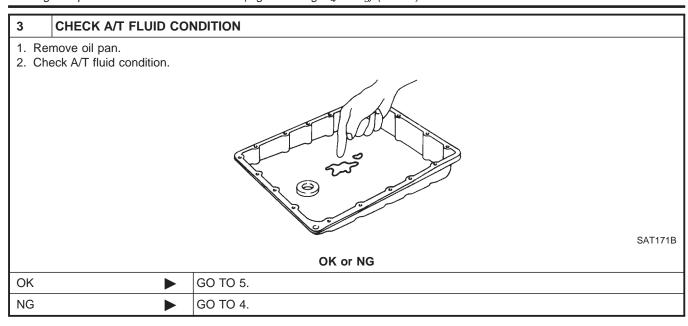
BT

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15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



4	DETECT MALFUNCTIO	NING ITEM		
	Remove control valve assembly. Refer to AT-277.			
	Check the following items: Overrun clutch control valve			
	Overrun clutch reducing valve			
	Overrun clutch solenoid valve			
	3. Disassemble A/T.			
	4. Check the following items: ■ Overrun clutch assembly			
	Oil pump assembly			
	OK or NG			
OK	•	GO TO 6.		
NG	•	Repair or replace damaged parts.		

5	DETECT MALFUNC	FIONING ITEM	
2. Che• Ove• Ove	 Remove control valve assembly. Refer to AT-277. Check the following items: Overrun clutch control valve Overrun clutch reducing valve Overrun clutch solenoid valve 		
	OK or NG		
OK	•	GO TO 6.	
NG	•	Repair or replace damaged parts.	

6	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	>	GO TO 7.		

15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)

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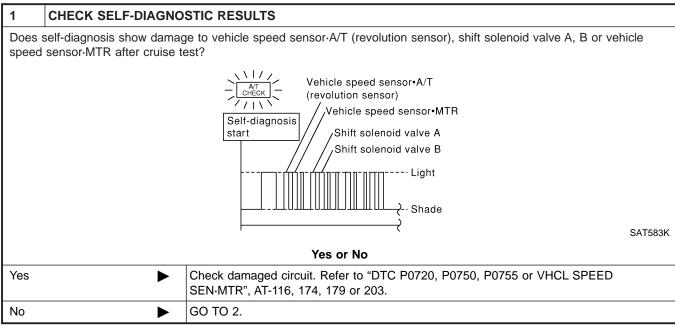
7 CH	CHECK TCM INSPECTION		
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG			
OK		INSPECTION END	
NG	•	Repair or replace damaged parts.	

16. Vehicle Does Not Start From D₁

SYMPTOM:

Vehicle does not start from D_1 on Cruise test — Part 2.

=NFAT0103



2	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	OK			
NG	>	GO TO 3.		

3	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	>	INSPECTION END	
NG	>	Repair or replace damaged parts.	

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

SYMPTOM:

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BR

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EL

A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing selector lever from D to 3rd position.

	from D to 3rd position.	_ MA
1 CHECK 3RD POSITIO	N SWITCH CIRCUIT	7
With CONSULT-II Does "TCM INPUT SIGNALS"	in "DATA MONITOR" show damage to 3rd position switch circuit?	EM
Without CONSULT-II Does self-diagnosis show dama	age to 3rd position switch circuit?	LC
	A/T CHECK	EC
	Self-diagnosis start Light	FE
	Shade	GL
	SAT555K	MT
	Yes or No	
Yes	Check 3rd position switch circuit. Refer to 21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS) Circuit Checks], AT-264.	AT
No •	Go to 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-246.	

AT-261

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ nd Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2nd$ Position

SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from D to 2nd position.

1	CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT	
	ith CONSULT-II "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?	
	ithout CONSULT-II self-diagnosis show damage to park/neutral position (PNP) switch circuit?	
	A/T CHECK	
	Self-diagnosis start	
	Shade	
		SAT555K
	Yes or No	
Yes	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-104.	
No		

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position

SYMPTOM:

=NFAT0106

A/T does not shift from 2_2 to 1_1 when changing selector lever from 2nd to 1st position.

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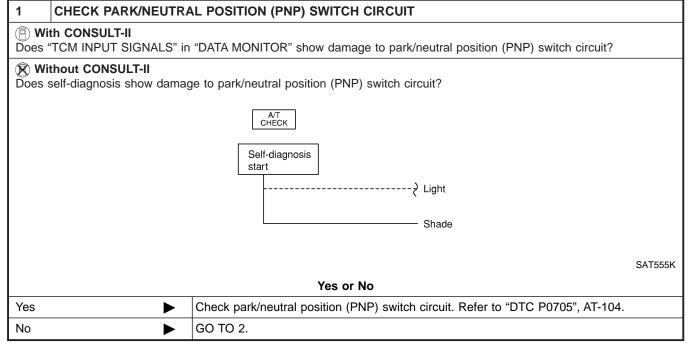
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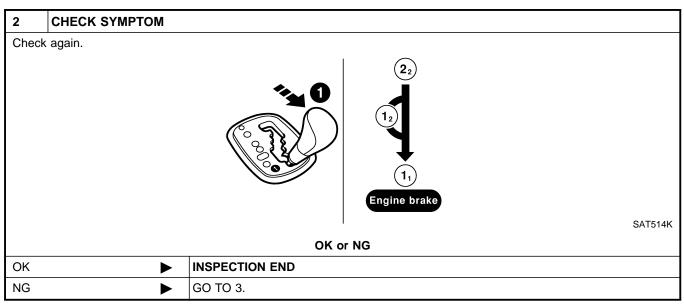
HA

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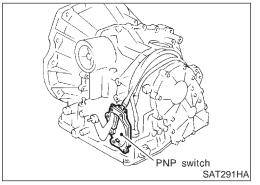
3	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END		
NG	•	Repair or replace damaged parts.		

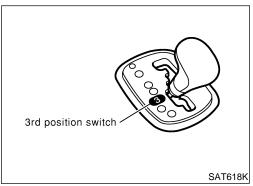
20. Vehicle Does Not Decelerate By Engine Brake

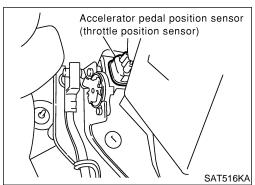
SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

1	CHECK SYMPTOM		
Is "6. Vehicle Does Not Creep Backward In R Position" OK?			
Yes or No			
Yes	Yes $lacksquare$ Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-257.		
No	•	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-233.	







21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks]

SYMPTOM:

,,,,,,,,,

A/T CHECK indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

*: Accelerator pedal position sensor (throttle position sensor)

DESCRIPTION

NFAT0108S01

- Park/neutral position (PNP) switch
 The park/neutral (PNP) switch includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.
- 3rd position switch Detects the 3rd position and sends a signal to the TCM.
- Accelerator pedal position sensor (throttle position sensor)
 ECM judges throttle opening based on a signal from accelerator pedal position sensor, and sends the signal via CAN communication to TCM.

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)

DIAGNOSTIC PROCEDURE

NOTE:

=NFAT0108S02

The diagnostic procedure includes inspections for the 3rd position switch and accelerator pedal position sensor (throttle position sensor) circuits.

CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P/N, R, D, 2nd and 1st position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

DATA MONITOR			
MONITORING			
PN POSI SW	OFF		
R POSITION SW	OFF		
D POSITION SW	OFF		
2 POSITION SW	ON		
1 POSITION SW	OFF		
l			

SAT701J

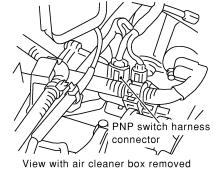
OK or NG

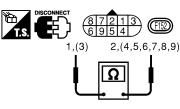
OK •	GO TO 5.
NG ►	GO TO 2.

2 **DETECT MALFUNCTIONING ITEM**

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.





Lever position	Terminal No.		
Р	3 - 7	1 - 2	
R	3 - 8		
N	3 - 9	1 - 2	
D	3 - 6		
2	3 - 5		
1	3 - 4		

SAT615J

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-279.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-278.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK •	>	GO TO 5.
NG ▶	>	Repair or replace damaged parts.

AT-265

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21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)

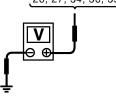
CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F50 terminals 26 (PU/W), 27 (P/B), 34 (Y/PU), 35 (G/W), 36 (R/G) and ground while moving selector lever through each position.







SAT588K

Voltage:

B: Battery voltage

0: 0V

Lever position	Terminal No.				
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

MTBL0119

OK or NG

OK •	GO TO 7.
NG ►	GO TO 4.

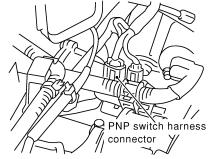
21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)

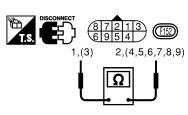
4 DETECT MALFUNCTIONING ITEM

Check the following items:

• Park/neutral position (PNP) switch

a. Check continuity between terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.





Lever position	Termir	nal No.
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

View with air cleaner box removed

SAT615J

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-279.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-278.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK ►	GO TO 7.
NG ►	Repair or replace damaged parts.

5 CHECK 3RD POSITION SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to "ON" position. (Do not start engine.)

2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

3. Read out "OVERDRIVE SW"*.

Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

*: "OVERDRIVE SW" means 3rd position switch

DATA MOI	NITOR
MONITORING	
ENGINE SPEED	XXX rpm
TURBINE REV	XXX rpm
OVERDRIVE SW	ON
PN POSI SW	OFF
R POSITION SW	OFF

SAT645J

OK or NG

OK	>	GO TO 9.
NG	>	GO TO 6.

GI

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RR

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RS

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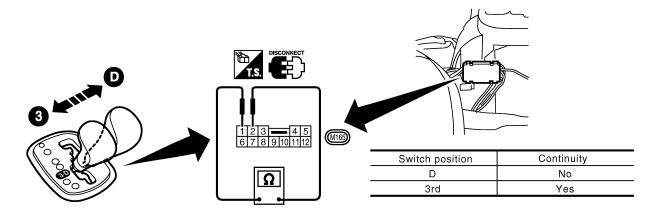
EL

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- 3rd position switch.
- a. Check continuity between A/T device (3rd position switch) harness connector M165 terminals 1 (G/Y) and 2 (B).



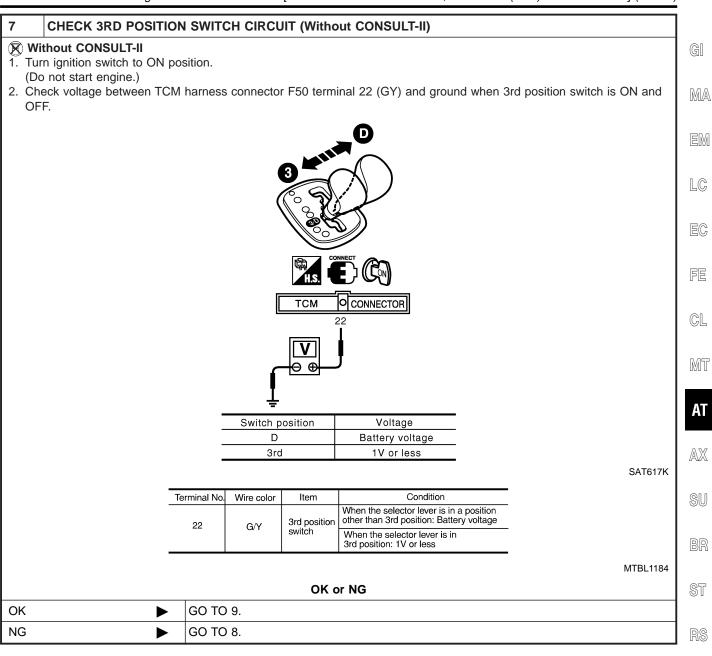
SAT616K

- Harness for short or open between TCM and 3rd position switch (Main harness)
- Harness of ground circuit for 3rd position switch (Main harness) for short or open

OK or NG

OK ▶ GO TO 9.		GO TO 9.
NO	>	Repair or replace damaged parts.

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)



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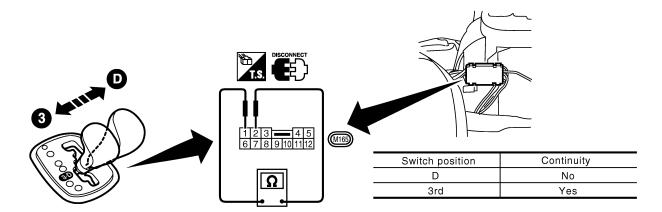
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21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and APPS (TPS)* Circuit Checks] (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- 3rd position switch.
- a. Check continuity between A/T device (3rd positions witch) harness connector M165 terminals 1 (G/Y) and 2 (B).



SAT616K

- Harness for short or open between TCM and 3rd position switch (Main harness)
- Harness of ground circuit for 3rd position switch (Main harness) for short or open

OK or NG

OK ►	GO TO 9.
NG ►	Repair or replace damaged parts.

9	CHECK ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR)		
Chec	Check accelerator pedal position sensor (throttle position sensor) circuit (with CONSULT-II)		
OK	>	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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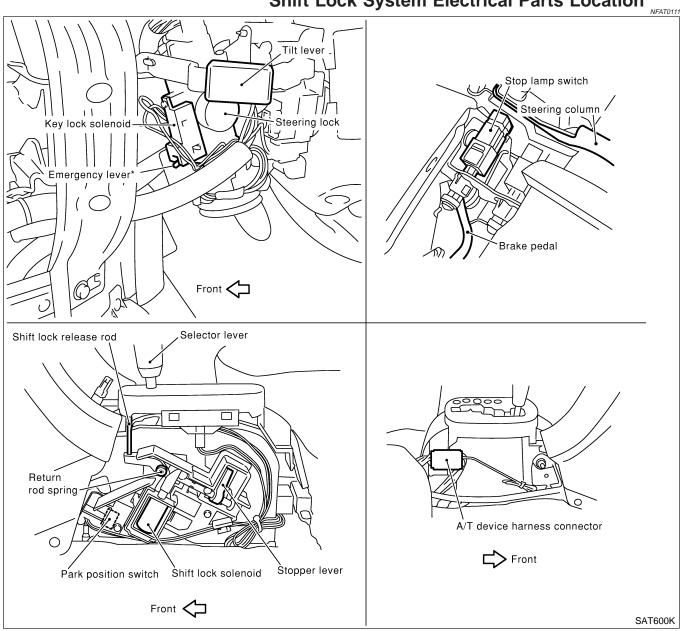
SC

Description

NFAT0109

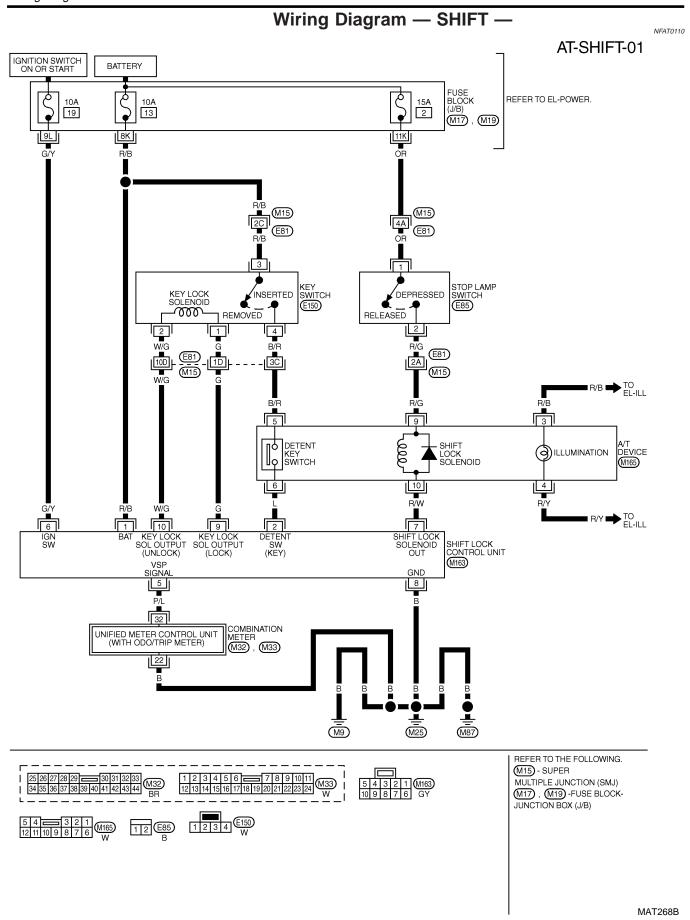
- The mechanical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.
 - With the key removed, the selector lever cannot be shifted from P to any other position. The key cannot be removed unless the selector lever is placed in P.
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

Shift Lock System Electrical Parts Location



^{*:} This emergency lever insures that when battery is off ignition key cannot be removed. In the situation like this, by operating this lever, ignition key can be removed.

[DX



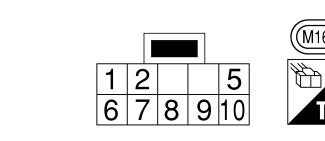
Shift Lock Control Unit Reference Values SHIFT LOCK HARNESS CONNECTOR TERMINAL LAYOUT

NFAT0281

NFAT0281S01

SAT581K

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SHIFT LOCK CONTROL UNIT INSPECTION TABLE

Data are reference values.

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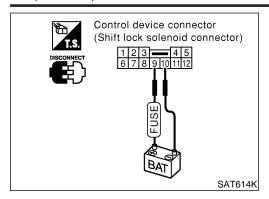
SC

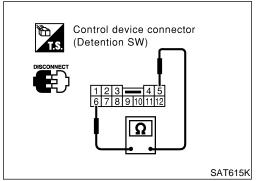
Termin	al No.	14	O and distant	ludge as out of a dead
(+)	(-)	ł Item	Condition	Judgement standard
1	0 (D)	Power source	IGN SW: "ON"	Pottory voltage
(R/B)	8 (B)	Power source	IGN SW: "OFF"	Battery voltage
2 (L)	8 (B)	Detention SW (for key)	The position when the key is inserted and the selector lever is set to a position other than the "P" position.	Battery voltage
			Except the above	Approx. 0V
5	0 (D)	Vehicle speed signal	When the vehicle speed is 20 km/h (12 MPH).	Approx. 28 Hz
(P/L)	8 (B)	verlicie speed signal	When the vehicle sped is 0 km/h (0 MPH).	No pulse
6	8 (B)	IGN signal	IGN SW: "ON"	Battery voltage
(G/Y)	о (Б)	IGIV Sigilal	IGN SW: "OFF"	Approx. 0V
7			When the brake pedal is depressed.	Battery voltage
(R/W)	8 (B)	Shift lock solenoid	When IGN SW is ON and the vehicle speed is 8 km/h (5 MPH) or less.	Approx. 0V
8 (B)	_	Ground	IGN SW: "ON"	Approx. 0V
10 (W/G)	8 (B)	Key lock signal	When the selector lever is set to a position other than the "P" position and the ignition switch is turned from "ON" to "OFF".	-12 voltage for approx. 30 msec.
			Except the above	Approx. 0V
10 (W/G)	8 (B)	Key unlock signal	At the moment selector is set to the "P" position from any position other than "P". The unlock signal generates only once after the lock signal is output.	Battery voltage for approx. 150 msec.
			Except the above	Approx. 0V

CAUTION:

Confirm that the pointer swings only momentarily because the output time is so short. If the inspection is done with an oscilloscope, it should be observed that the power source voltage lasts for 3.5 to 10 ms.

 $\mathbb{D}\mathbb{X}$





Component Inspection SHIFT LOCK SOLENOID

NFAT0280

Check operation by applying battery voltage to control device connector.

 TATO280S01

Check operation by applying battery voltage to control device connector.

TATO280S01

**TATO280S01*

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector No.	Terminal No.
M165	9 (R/G) (Battery voltage) - 10 (R/W) (Ground)

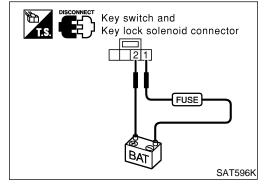
DETENTION SWITCH

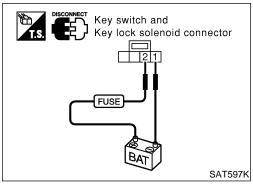
For Key:

NFAT0280S02

 Check continuity between terminals of the control device connector

Condition	Connector No.	Terminal No.	Continuity
The position when the selector lever is set to a position other than the "P" position, or when it is shifted from the "R" to the "P" position	M165	5 (B/R) - 6 (L)	Yes
Except the above			No





KEY LOCK SOLENOID

Key Lock

NFAT0280S03

 Check operation by applying battery voltage to key switch and key lock solenoid connector.

CAUTION:

Be careful not to cause burnout of the harness.

Connector No.	Terminal No.
E150	1 (G) (Battery voltage) - 2 (W/G) (Ground)

Key Unlock

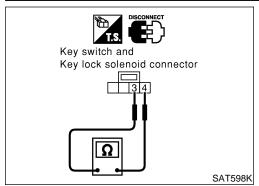
NFAT0280S0302

 Check operation by applying battery voltage to key switch and key lock solenoid connector.

CAUTION:

Be careful not to cause burnout of the harness.

Connector No.	Terminal No.
E150	2 (W/G) (Battery voltage) - 1 (G) (Ground)



SAT598K Stop lamp SW connector 2 1 2 1

KEY SWITCH

 Check continuity between terminals of the key switch and key lock solenoid connector.

Condition	Connector No.	Terminal No.	Continuity
Key inserted	E150	3 (R/B) - 4 (B/R)	Yes
Key withdrawn	E150	3 (NB) - 4 (B/K)	No

GI

MA

EM

LG

EC

STOP LAMP SWITCH

Condition

When brake pedal is depresed

When brake pedal

is released

PCIA0055E

Check continuity between terminals of the stop lamp switch connector.

Connector No.

E85

Terminal No.

1 (OR) - 2 (R/G)

Continuity	
Yes	

No

- FE - Cl

MT

Check stop lamp switch after adjusting brake pedal. Refer to BR-12, "BRAKE PEDAL".

AT

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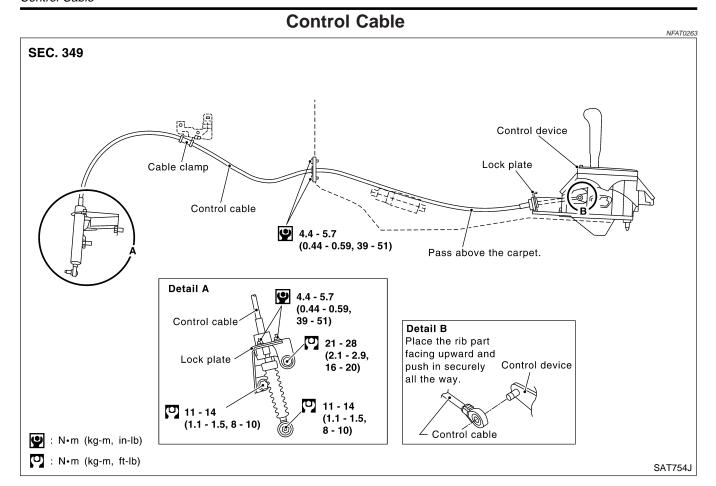
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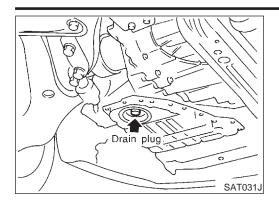
BT

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Control Valve Assembly and Accumulators REMOVAL NFAT0114S01

1. Drain ATF from transaxle.

Remove oil pan and gasket.

LC

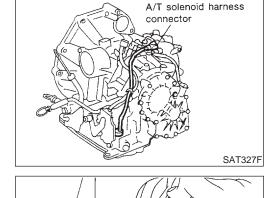
MA

Disconnect A/T solenoid harness connector.

EC

GL

MT



Harness terminal body

Front 🤝

Remove stopper ring from terminal cord assembly harness terminal body.

AT

Remove terminal cord assembly harness from transmission case by pushing on terminal body.

AX

6. Remove control valve assembly by removing fixing bolts I, X and .

ST

Bolt length, number and location are shown in the illustration.

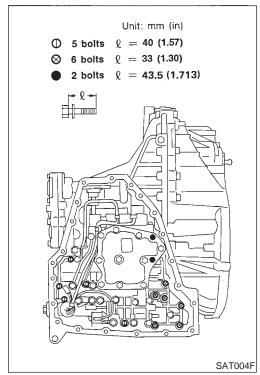
Be careful not to drop manual valve and servo release accumulator return spring.

RS

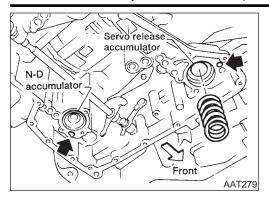
Disassemble and inspect control valve assembly if necessary. Refer to AT-309.

HA

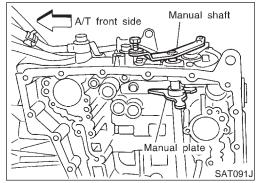
SC



SAT995C



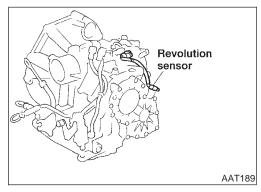
- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
- Hold each piston with a rag.



INSTALLATION

NFAT0114S02

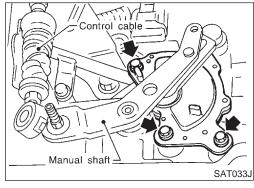
- Set manual shaft in Neutral, then align manual plate with groove in manual valve.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.



Revolution Sensor Replacement

NFAT0115

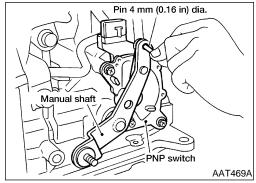
- 1. Remove under cover.
- 2. Remove revolution sensor from A/T.
- 3. Reinstall any part removed.
- Always use new sealing parts.



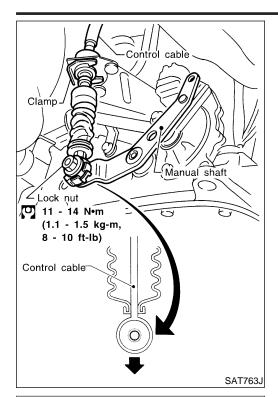
Park/Neutral Position (PNP) Switch Adjustment

NFAT0116

- 1. Remove control cable from manual shaft.
- 2. Set manual shaft in N position.
- 3. Loosen park/neutral position (PNP) switch fixing bolts.



- 4. Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft as near vertical as possible.
- 5. Reinstall any part removed.
- Check continuity of park/neutral position (PNP) switch. Refer to AT-104.



Control Cable Adjustment

Move selector lever from the P position to the 1 position. You should be obtained to facility should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

Place selector lever in P position.

Loosen control cable lock nut and place manual shaft in P position.

CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force: 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

Tighten control cable lock nut. 4.

Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.

Make sure that the starter operates when the selector lever is placed in the N or P position.

Make sure that the transmission is locked properly when the selector lever is placed in the P position.



Remove drive shaft assembly. Refer to AX-9, "Drive Shaft".

Remove oil seal.



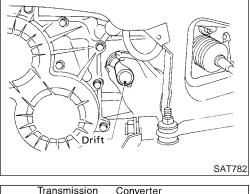
SAT781-C

Apply ATF before installing.

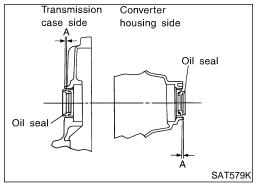
Install oil seal.

Install oil seals so dimension A is within specification A: -0.5 mm (-0.02 in) to 0.5 mm (0.02 in)

Reinstall any part removed.



KV381054S0 ((J34286)





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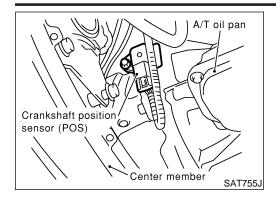
AX

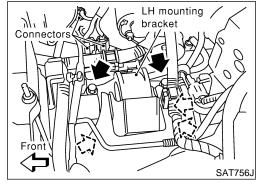
AT

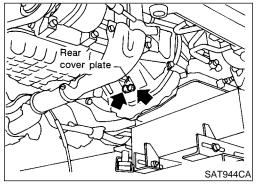
HA

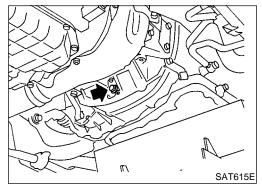
SC

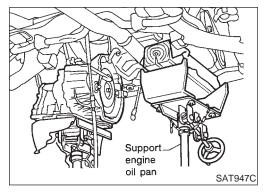
EL











Removal

CAUTION:

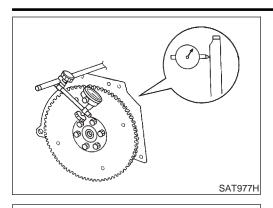
When removing the transaxle assembly from engine, first remove the crankshaft position sensor (POS) from the assembly.

NFAT0119

Be careful not to damage sensor edge.

- 1. Remove battery and bracket.
- 2. Remove air cleaner and resonator.
- 3. Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- 4. Disconnect harness connectors of revolution sensor, ground and vehicle speed sensor.
- 5. Remove crankshaft position sensor (POS) from transaxle.
- 6. Remove LH mounting bracket from transaxle and body.
- 7. Disconnect control cable at transaxle side.
- 8. Drain ATF.
- Remove exhaust front tube.
- 10. Remove drive shafts. Refer to AX-9, "Drive Shaft".
- 11. Disconnect fluid cooler hoses.
- 12. Remove starter motor from transaxle.
- 13. Support engine by placing a jack under oil pan.
- Do not place jack under oil pan drain plug.
- 14. Remove center member.
- 15. Remove rear cover plate and bolts securing torque converter to drive plate.
- Rotate crankshaft for access to securing bolts.

- 16. Support transaxle with a jack.
- 17. Remove bolts fixing A/T to engine.
- 18. Lower transaxle while supporting it with a jack.



Installation

Drive plate runout

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout:

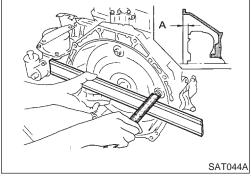
Refer to EM-75, "Drive Plate Runout".

If this runout is outside the standard, replace drive plate and ring gear.

When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

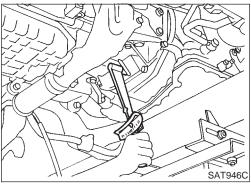
Distance "A":

14 mm (0.55 in) or more





With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.

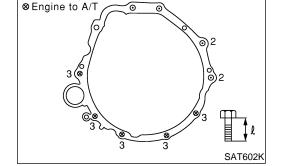


Tighten bolts securing transaxle.

Tighten LH mounting bracket bolts to the specified torque. Refer to EM-62, "Removal and Installation".

Tighten center member bolts to the specified torque. Refer to EM-62, "Removal and Installation".

Tighten rear plate cover bolts to the specified torque. Refer to EM-14, "OIL PAN".



⊙A/T to engine

Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	ℓ mm (in)
1	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	65 (2.56)
2	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	52 (2.05)
3	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	40 (1.57)

Reinstall any part removed.

NFAT0120

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REMOVAL AND INSTALLATION

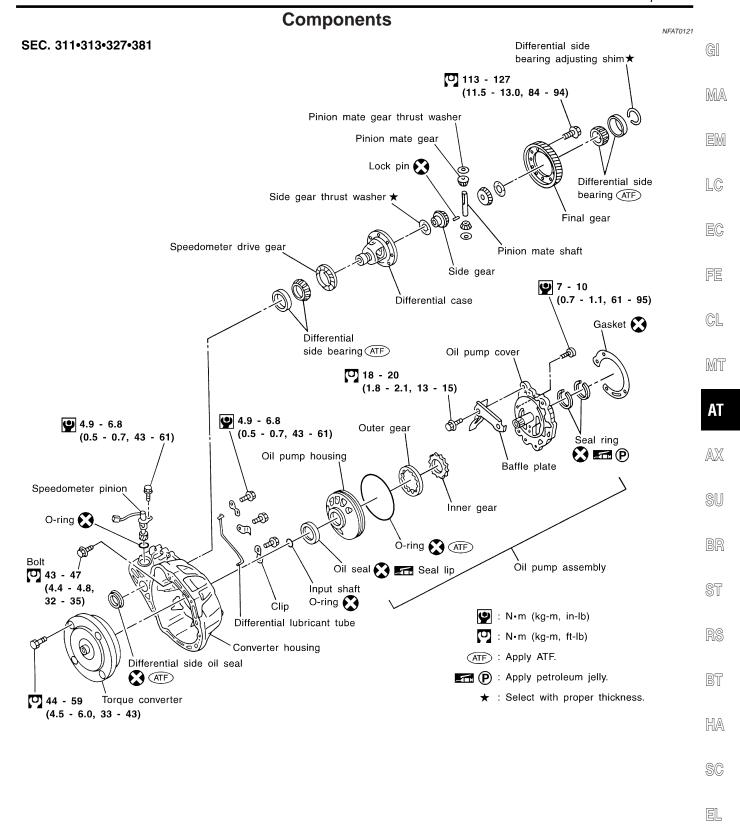
Installation (Cont'd)



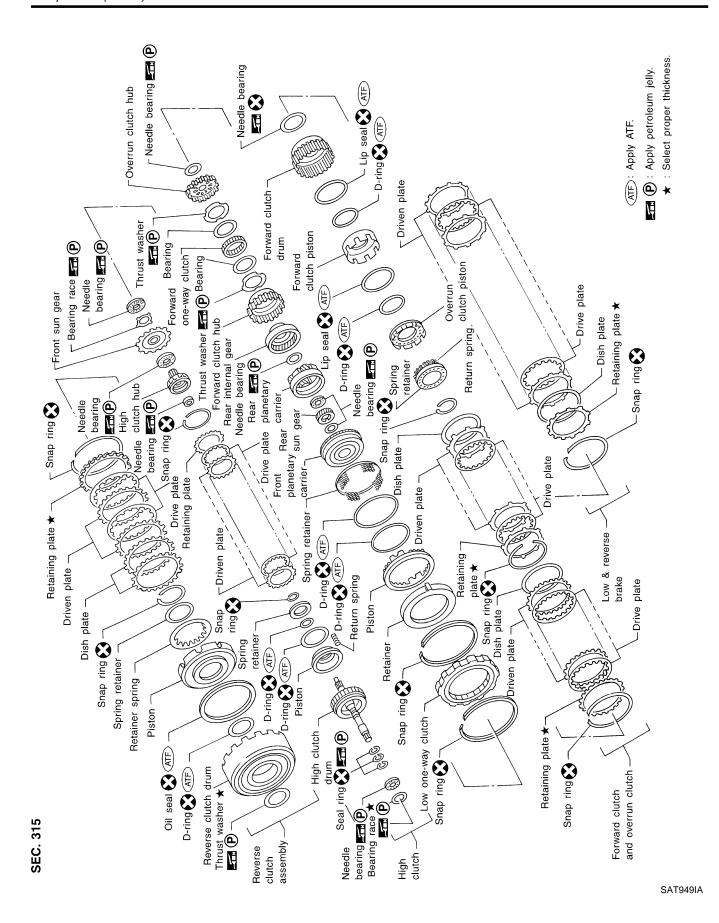
- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
 With parking brake applied, rotate engine at idling. Move selectors

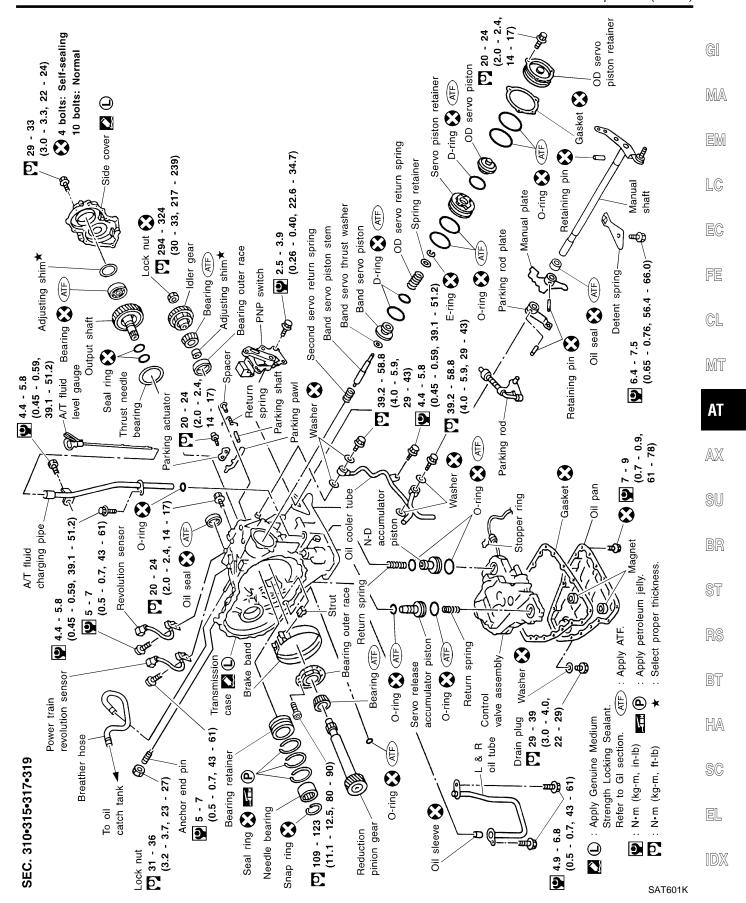
With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 3, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.

Perform road test. Refer to AT-68.



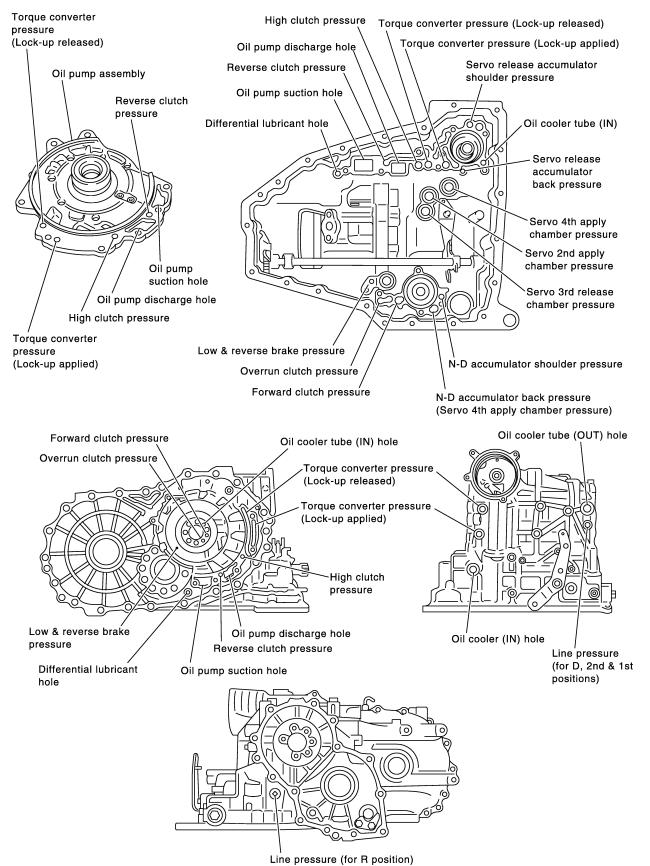
SAT536K





Oil Channel

NFAT0122



OVERHAUL

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

Outer and inner diameter of needle bearings

NFAT0123

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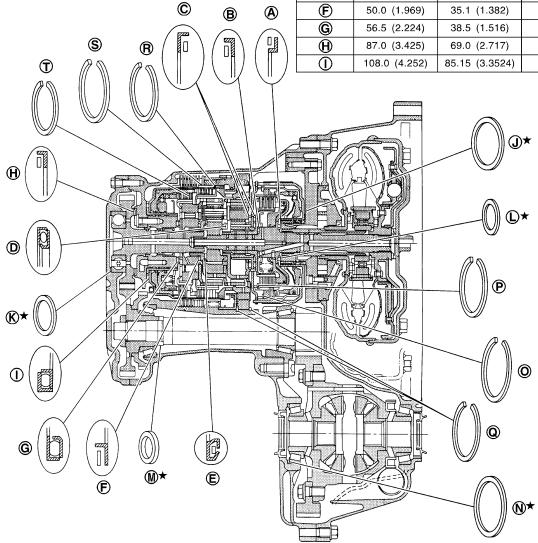
SC

EL

Outer diameter of thrust washers

Item number	Outer diameter mm (in)	Parts number*
⊕	76.0 (2.992)	31508 80X13 - 31508 80X20
€	80.0 (3.150)	31438 80X60 - 31438 80X70

Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
A	50.0 (1.969)	35.1 (1.382)	31407 80X10
B	42.0 (1.654)	23.7 (0.933)	31407 80X01
©	70.0 (2.756)	50.0 (1.969)	31407 80X09
(D)	51.0 (2.008)	33.1 (1.303)	31407 80X02
Œ	48.0 (1.890)	30.0 (1.181)	31407 80X03
Ē	50.0 (1.969)	35.1 (1.382)	31407 80X10
G	56.5 (2.224)	38.5 (1.516)	31407 80X08
$oldsymbol{\mathbb{H}}$	87.0 (3.425)	69.0 (2.717)	31407 80X07
①	108.0 (4.252)	85.15 (3.3524)	31407 80X06



Outer & inner diameter of bearing races, adjusting shims and adjusting spacer

	asjacing cimic and asjacing space.		
Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
⊕ *	51.0 (2.008)	36.0 (1.417)	31435 80X00 - 31439 80X14
™ *	38.0 (1.496)	28.1 (1.106)	31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74
Ŋ⋆	75.0 (2.953)	67.0 (2.638)	31438 80X00 - 31439 80X11

 \bigstar : Select proper thickness.

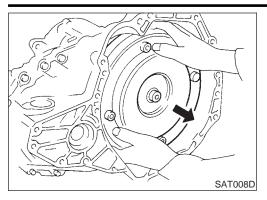
Outer diameter of	f snap rings
-------------------	--------------

Item number	Outer diameter mm (in)	Parts number*
0	150 (5.91)	31506 80X13
P	119.1 (4.689)	31506 80X06
Q	182.8 (7.197)	31506 80X08
®	144.8 (5.701)	31506 80X03
S	173.8 (6.843)	31506 80X09
Û	133.9 (5.272)	31506 80X01

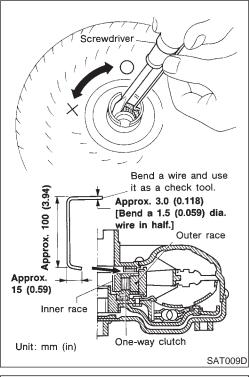
SAT565K

^{* :} Always check with the Parts Department for the latest parts information.

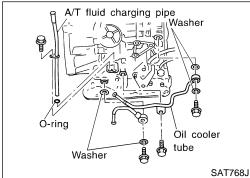
DISASSEMBLY



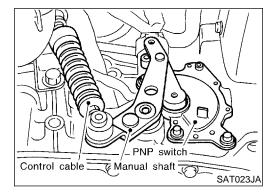
- I. Drain ATF through drain plug.
- 2. Remove torque converter.



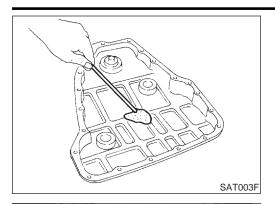
- 3. Check torque converter one-way clutch using check tool as shown at left.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. When fixing bearing support with check tool, rotate one-way clutch spline using screwdriver.
- c. Check that inner race rotates clockwise only. If not, replace torque converter assembly.

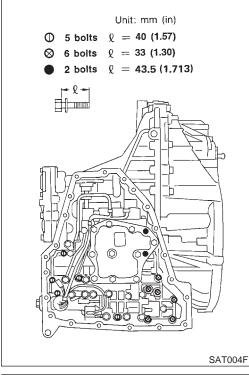


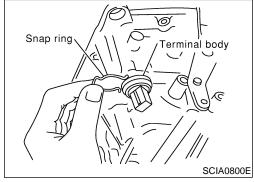
4. Remove A/T fluid charging pipe and fluid cooler tube.

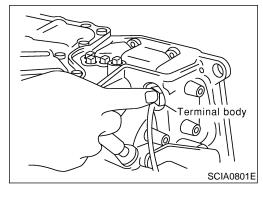


- 5. Set manual shaft to position P.
- 6. Remove park/neutral position (PNP) switch.









- 7. Remove oil pan and oil pan gasket.
- Do not reuse oil pan bolts.

8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.

If frictional material is detected, replace radiator after repair of A/T. Refer to LC-20, "Radiator".

Remove control valve assembly according to the following pro-

Remove control valve assembly mounting bolts I, X and •.

Remove snap ring from terminal body.

Push terminal body into transmission case and draw out solenoid harness.

MA

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GL

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ΑT

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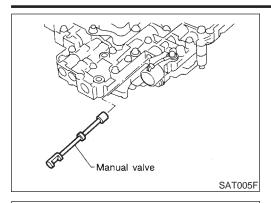
ST

BT

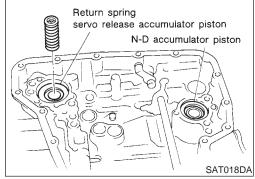
HA

SC

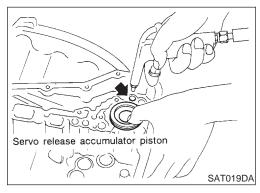
EL



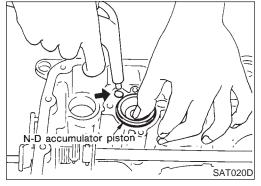
10. Remove manual valve from control valve assembly.



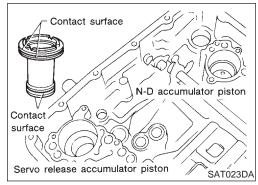
11. Remove return spring from servo release accumulator piston.



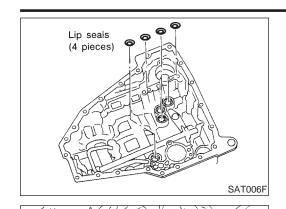
- Remove servo release accumulator piston with compressed air.
- 13. Remove O-rings from servo release accumulator piston.



- 14. Remove N-D accumulator piston and return spring with compressed air.
- 15. Remove O-rings from N-D accumulator piston.



- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.



18. Remove lip seals.

GI

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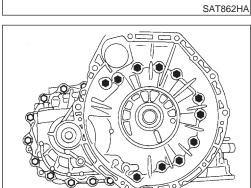
19. Remove L & R oil tube and oil sleeve.

EG

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MT



L & R oil tube

20. Remove converter housing according to the following proce-

AT

Remove converter housing mounting bolts. a. Remove converter housing by tapping it lightly.

AX

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ST

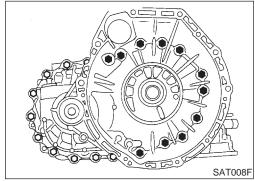
RS

BT

HA

SC

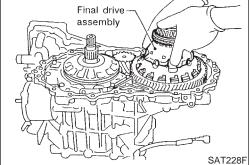
EL



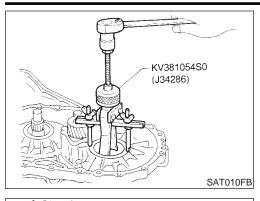
Remove O-ring from differential oil port.

Final drive assembly

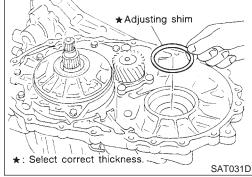
SAT235F



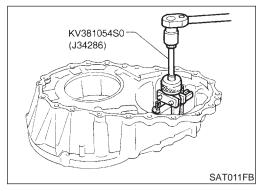
21. Remove final drive assembly from transmission case.



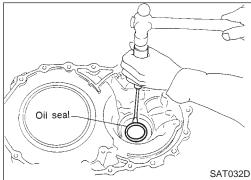
22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.



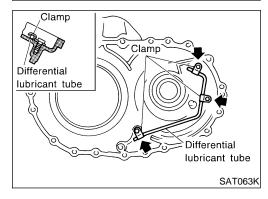
23. Remove differential side bearing adjusting shim from transmission case.



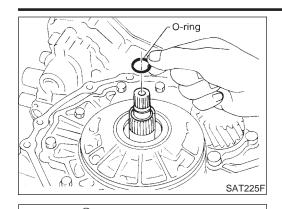
24. Remove differential side bearing outer race from converter housing.



- 25. Remove oil seal with screwdriver from converter housing.
- Be careful not to damage case.



26. Remove differential lubricant tube from converter housing.



Baffle plate

Oil pump

assembly

Gasket^{_}

-Bearing race -Thrust washer

SAT012F

- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



MA

EM

LC

 Remove oil pump assembly, baffle plate and gasket from transmission case.



EG

FE

GL

MT

Remove thrust washer and bearing race from oil pump assembly.





SU

BR

ST

- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.

Do not reuse anchor end pin.



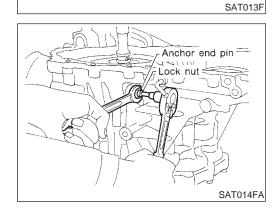
BT

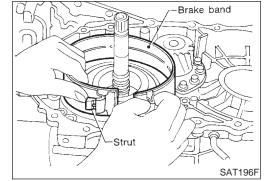
HA



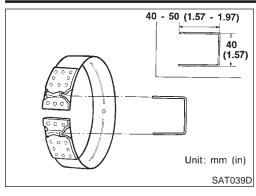
96





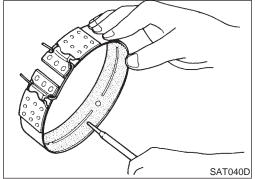


b. Remove brake band and strut from transmission case.

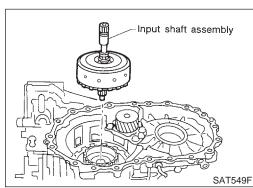


 To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

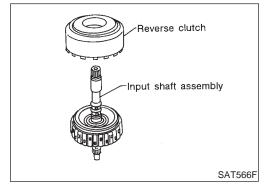
Leave the clip in position after removing the brake band.



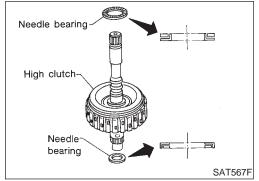
c. Check brake band facing for damage, cracks, wear or burns.



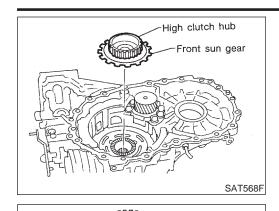
- 29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.
- a. Remove input shaft assembly (high clutch) with reverse clutch.



Remove input shaft assembly (high clutch) from reverse clutch.



 Remove needle bearings from high clutch drum and check for damage or wear.



High clutch hub

Needle bearing

Front sun gear

Bearing race

d. Remove high clutch hub and front sun gear from transmission case.

GI

MA

LC

 Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.

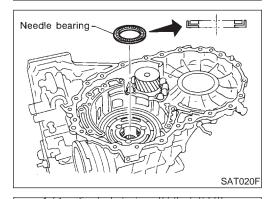
EC

 Remove bearing race from front sun gear and check for damage or wear.

FE

GL

MT



Low and reverse brake

SAT019F

30. Remove needle bearing from transmission case and check for damage or wear.

AT

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SU

BR

31. Apply compressed air and check to see that low and reverse

sverse ST

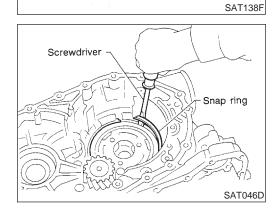
BT

HA

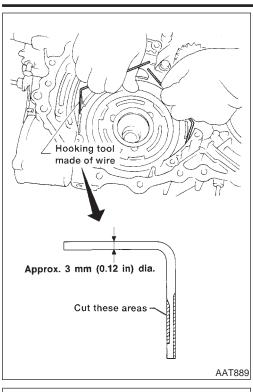
- SC

32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.

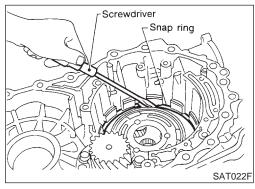
. Remove snap ring with flat-bladed screwdriver.



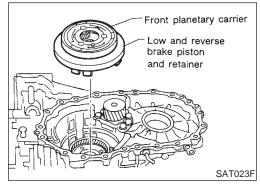
brake operates.



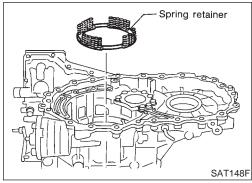
b. Remove low one-way clutch with a hook made of wire.



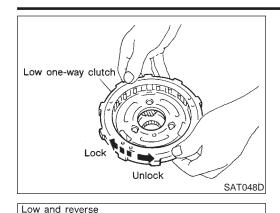
c. Remove snap ring with flat-bladed screwdriver.



d. Remove front planetary carrier with low and reverse brake piston and retainer.



- e. Remove low and reverse brake spring retainer.
- Do not remove return springs from spring retainer.



brake piston.

and retainer

Front planetary

Needle bearing

carrier

f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.



MA

LC

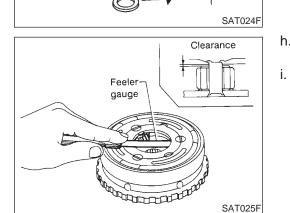
Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.



GL

MT

AT



Black side

Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.

Check clearance between planetary gears and planetary carrier with feeler gauge.

AX

Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

Allowable limit:

0.80 mm (0.0315 in)

SU

Replace front planetary carrier if the clearance exceeds allowable limit.



33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.



Remove rear planetary carrier assembly from transmission case.

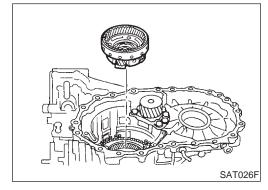


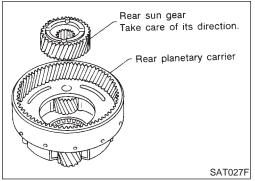




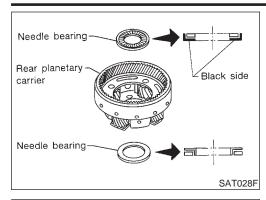
SC



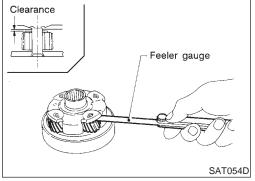




Remove rear sun gear from rear planetary carrier.



c. Remove needle bearings from rear planetary carrier assembly.



- d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.
- e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

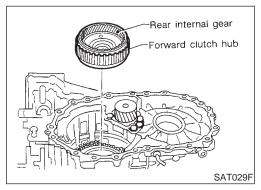
Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

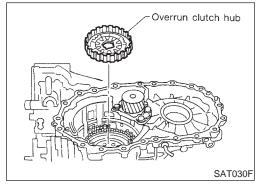
Allowable limit:

0.80 mm (0.0315 in)

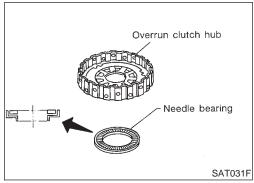
Replace rear planetary carrier if the clearance exceeds allowable limit.



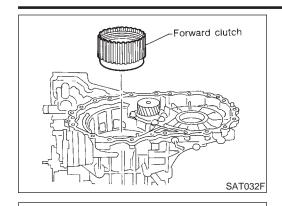
34. Remove rear internal gear and forward clutch hub from transmission case.



35. Remove overrun clutch hub from transmission case.



36. Remove needle bearing from overrun clutch hub and check for damage or wear.



37. Remove forward clutch assembly from transmission case.

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EM

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38. Remove needle bearing from transmission case.

EC

FE

GL

MT

Needle bearing

SAT033F

Black side,

39. Remove output shaft assembly according to the following procedures.

AT

- a. Remove side cover bolts.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.

AX

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BR

ST

- Remove side cover by lightly tapping it with a soft hammer.
 Be careful not to drop output shaft assembly. It might
- Be careful not to drop output shaft assembly. It might come out when removing side cover.

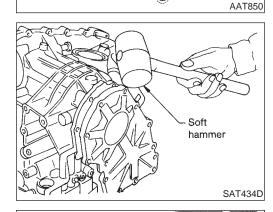
RS

BT

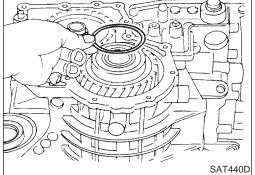
HA

SC

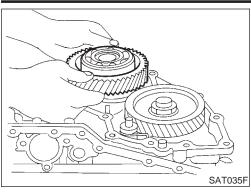
EL



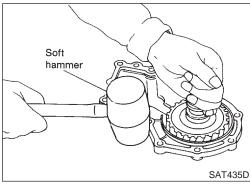
B



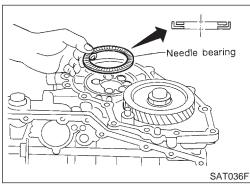
c. Remove adjusting shim.



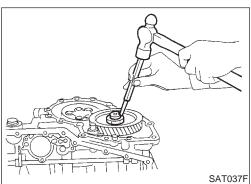
d. Remove output shaft assembly.



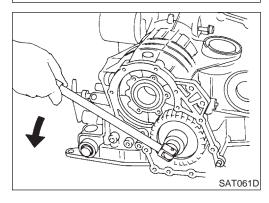
• If output shaft assembly comes off with side cover, tap cover with a soft hammer to separate.



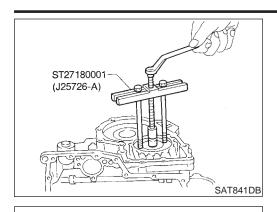
e. Remove needle bearing.



- 40. Disassemble reduction pinion gear according to the following procedures.
- a. Set manual shaft to position P to fix idler gear.
- b. Unlock idler gear lock nut using a pin punch.



- c. Remove idler gear lock nut.
- Do not reuse idler gear lock nut.



Remove idler gear with puller.



MA

EM

LC

EC

- Remove reduction pinion gear.
- Remove adjusting shim from reduction pinion gear.



FE

GL

MT

- Adjusting shim SAT916D
- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.





AX

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BR

ST

- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.

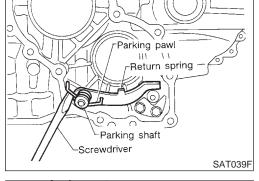


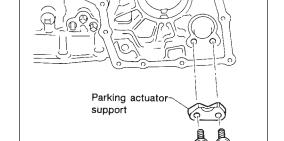


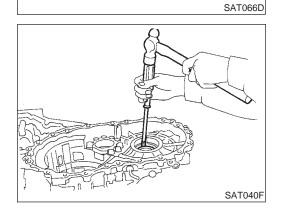
HA

SC



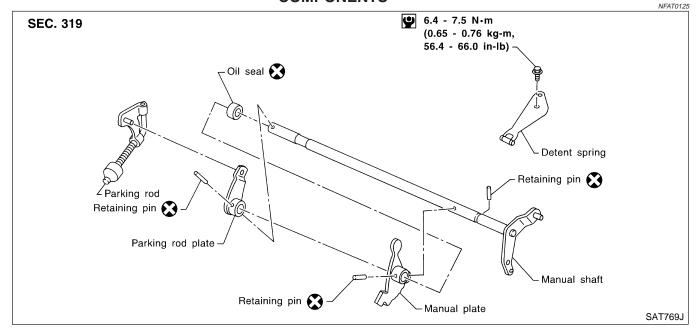


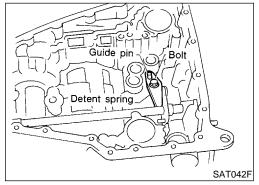




46. Remove side oil seal with screwdriver from transmission case.

Manual Shaft COMPONENTS

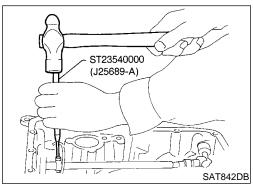




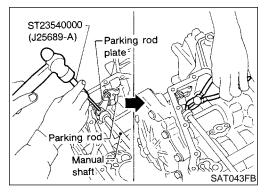
REMOVAL

NFAT0126

1. Remove detent spring from transmission case.

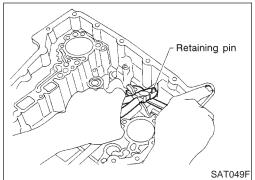


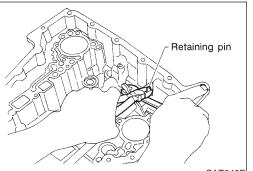
2. Drive out manual plate retaining pin.



- 3. Drive and pull out parking rod plate retaining pin.
- 4. Remove parking rod plate from manual shaft.
- 5. Draw out parking rod from transmission case.

Manual Shaft (Cont'd)





Pull out manual shaft retaining pin. 6.

Remove manual shaft and manual plate from transmission



MA

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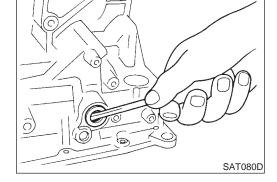
Remove manual shaft oil seal.



FE



MT



INSPECTION

Check component parts for wear or damage. Replace if necessary.



AT

AX

SU

BR



Install manual shaft oil seal.

ST

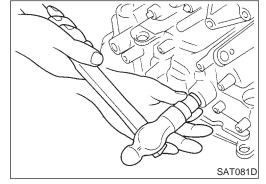
Apply ATF to outer surface of oil seal.

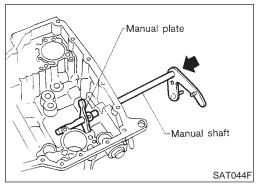
BT

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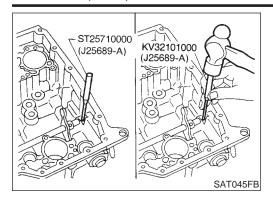
SC

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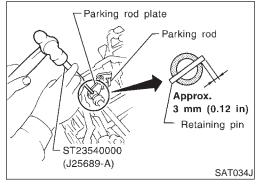




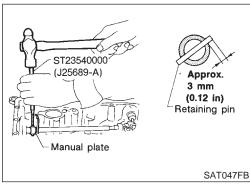
Install manual shaft and manual plate.



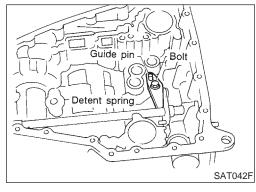
- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin up to bottom of hole.



- 5. Install parking rod to parking rod plate.
- 6. Set parking rod assembly onto manual shaft and drive retaining pin.
- Both ends of pin should protrude.

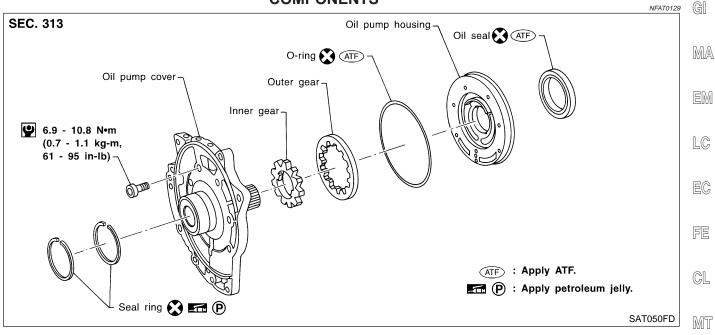


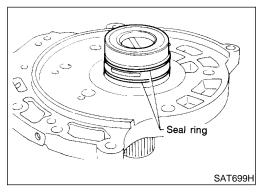
- 7. Drive manual plate retaining pin.
- Both ends of pin should protrude.



8. Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-302.







1. Remove seal rings.

NFAT0130

AT

AX SU

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2. Loosen bolts in a crisscross pattern and remove oil pump cover.

RS

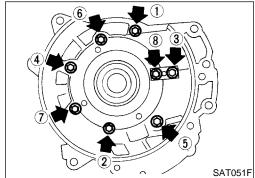
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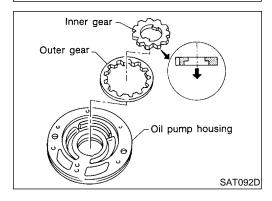
HA

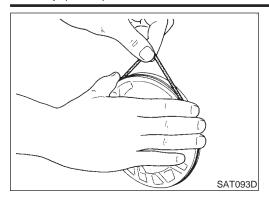
Remove inner and outer gear from oil pump housing.

EL

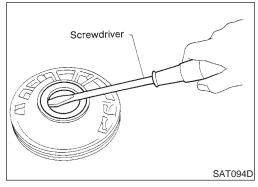
SC







4. Remove O-ring from oil pump housing.



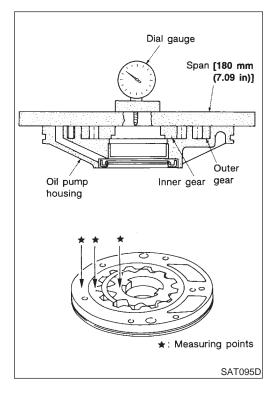
5. Remove oil pump housing oil seal.

INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and Outer Gear

NFAT0131S01

• Check for wear or damage.



Side Clearances

NFAT0131S02

 Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

Standard clearance:

0.030 - 0.050 mm (0.0012 - 0.0020 in)

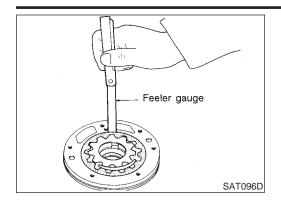
 If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear:

Refer to SDS, AT-382.

 If clearance is more than standard, replace whole oil pump assembly except oil pump cover.

Oil Pump (Cont'd)



Clearance

Measure clearance between outer gear and oil pump housing. Standard clearance:

0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit:

0.181 mm (0.0071 in)

If not within allowable limit, replace whole oil pump assembly

except oil pump cover.



LC

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Seal Ring Clearance

Measure clearance between seal ring and ring groove.

EG

Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

If not within allowable limit, replace oil pump cover assembly.

MT

ASSEMBLY

1. Install oil seal on oil pump housing.

NFAT0132

AT AX

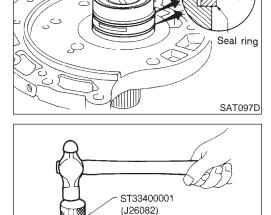
SU

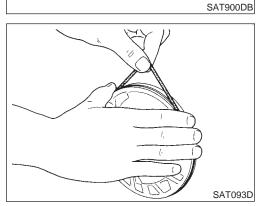
ST

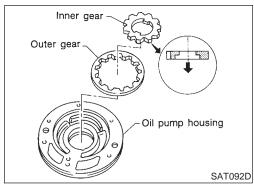
HA

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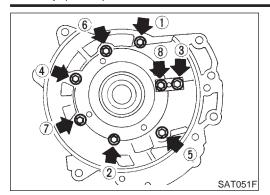


Be careful of direction of inner gear.

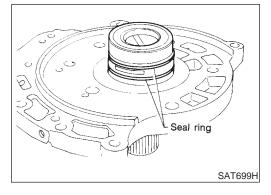
Install O-ring on oil pump housing.

Apply ATF to O-ring.

Oil Pump (Cont'd)

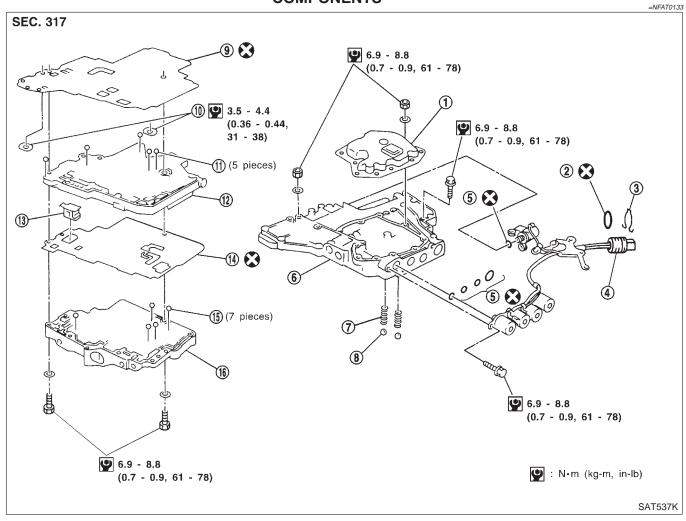


- 4. Install oil pump cover on oil pump housing.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to AT-305.



- 5. Install new seal rings carefully after packing ring groove with petroleum jelly.
- Do not spread gap of seal ring excessively while installing. The ring may be deformed.

Control Valve Assembly COMPONENTS



- 1. Oil strainer
- 2. O-ring
- 3. Snap ring
- 4. Terminal body
- 5. O-rings
- 6. Control valve lower body

- 7. Oil cooler relief valve spring
- 8. Check ball
- 9. Separating plate
- 10. Support plate
- 11. Steel ball

- 12. Control valve inter body
- 13. Pilot filter
- 14. Separating plate
- 15. Steel ball
- 16. Control valve upper body

DISASSEMBLY

Disassemble upper, inter and lower bodies.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length " ℓ " mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.

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AT

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RS

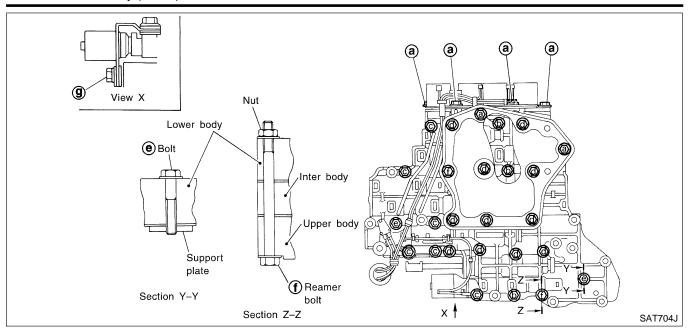
BT

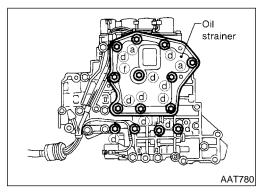
NFAT0134

HA

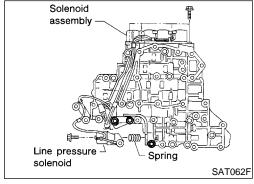
SC

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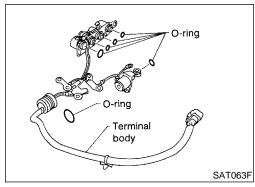




1. Remove bolts **a**, **d** and nut **f** and remove oil strainer from control valve assembly.

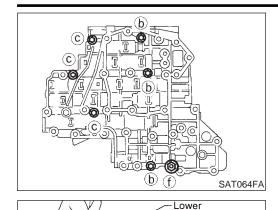


2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.



3. Remove O-rings from solenoid valves and terminal body.

Control Valve Assembly (Cont'd)



body

Inter body Upper body Place upper body facedown, and remove bolts b, c and nut f.



MA

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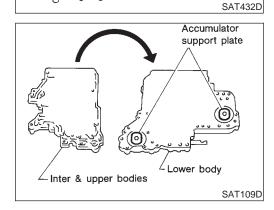
Remove inter body from lower body.

EC

FE

GL

MT



Turn over lower body, and remove accumulator support plate.

AX

AT

SU

BR

ST

lower body. Remove check balls and oil cooler relief valve springs from lower body.

Remove bolts e, separating plate and separating gasket from

- Be careful not to lose check balls and oil cooler relief

valve springs.

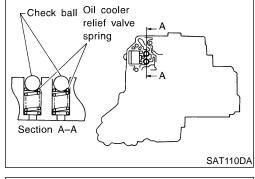
HA

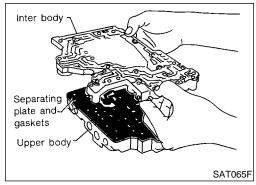
BT

Remove inter body from upper body.

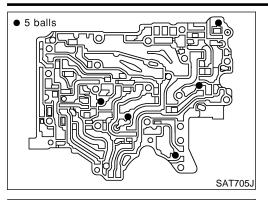
SC

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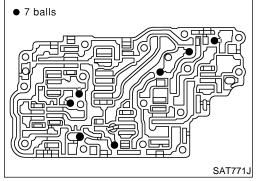




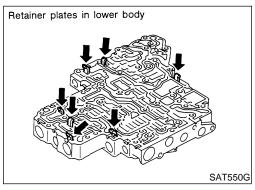
Control Valve Assembly (Cont'd)



- Check to see that steel balls are properly positioned in inter body and then remove them.
- Be careful not to lose steel balls.



- 11. Check to see that steel balls are properly positioned in upper body and then remove them.
- Be careful not to lose steel balls.

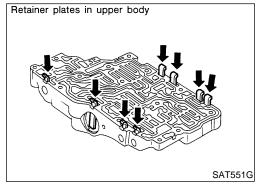


INSPECTION

Lower and Upper Bodies

NFAT0135

Check to see that retainer plates are properly positioned in lower body.

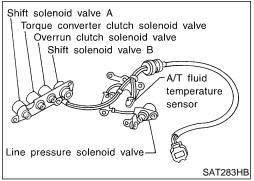


- Check to see that retainer plates are properly positioned in upper body.
- Be careful not to lose these parts.

Oil Strainer

Check wire netting of oil strainer for damage.

NFAT0135S02

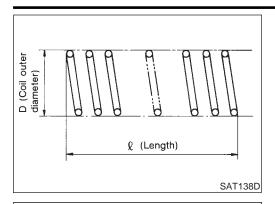


Shift Solenoid Valves "A" and "B", Line Pressure Solenoid Valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

Measure resistance.

- For shift solenoid valve A, refer to AT-174.
- For shift solenoid valve B, refer to AT-179.
- For line pressure solenoid valve, refer to AT-168.
- For torque converter clutch solenoid valve, refer to AT-153.
- For overrun clutch solenoid valve, refer to AT-191.

Control Valve Assembly (Cont'd)



• 7 balls

Oil Cooler Relief Valve Spring

Check springs for damage or deformation.

Measure free length and outer diameter.

Inspection standard: Refer to SDS, AT-377. GI

NFAT0135S04

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ASSEMBLY

SAT771J

Upper inter separating gasket

Separating

Upper separating gasket 1. Install upper, inter and lower body.

NFAT0136

 Place oil circuit of upper body face up. Install steel balls in their proper positions.

FE

GL

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 Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.

AT

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Install reamer bolts **f** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.

29

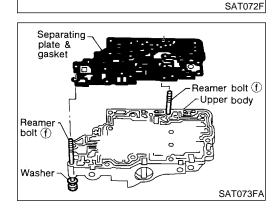
BT

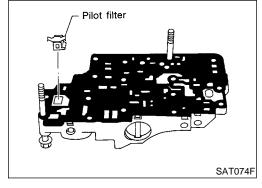
HA

SC

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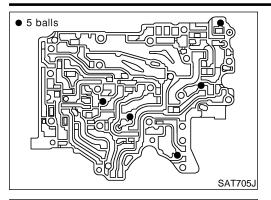
EL



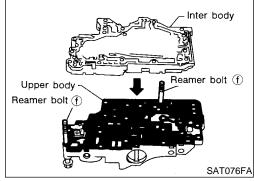


d. Install pilot filter.

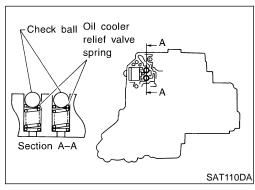
Control Valve Assembly (Cont'd)



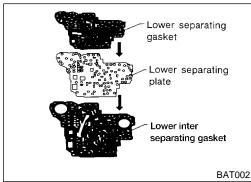
e. Place lower body as shown in illustration (side of inter body face up). Install steel balls in their proper positions.



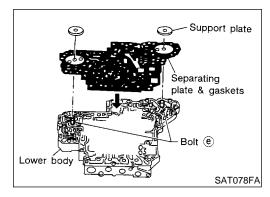
- f. Install inter body on upper body using reamer bolts **f** as guides.
- Be careful not to dislocate or drop steel balls.



g. Install check balls and oil cooler relief valve springs in their proper positions in lower body.

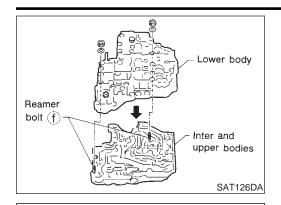


h. Install lower separating gasket, lower inter separating gasket and lower separating plate in order shown in illustration.



- i. Install bolts **e** from bottom of lower body. Using bolts **e** as guides, install separating plate and gaskets as a set.
- j. Temporarily install support plates on lower body.

Control Valve Assembly (Cont'd)



 Install lower body on inter body using reamer bolts f as guides and tighten reamer bolts f slightly.

GI

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. Install O-rings to solenoid valves and terminal body.

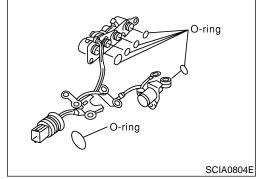
EC

Apply ATF to O-rings.

FE

GL

MT



Install and tighten bolts.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length " ℓ " mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

AT

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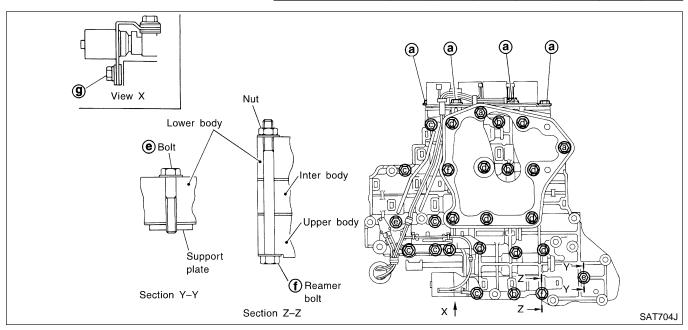
RS

BT

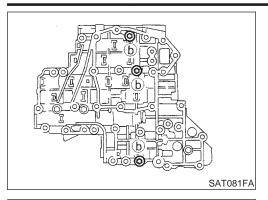
HA

SC

EL

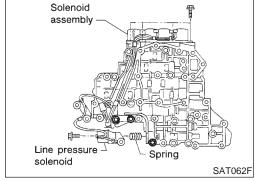


Control Valve Assembly (Cont'd)

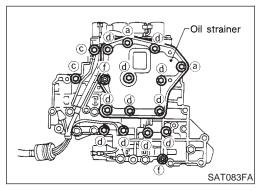


a. Install and tighten bolts **b** to specified torque.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)

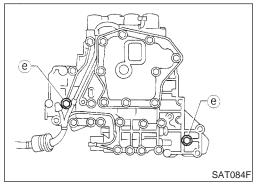


b. Install solenoid valve assembly and line pressure solenoid valve to lower body.



c. Set oil strainer, then tighten bolts **a**, **c**, **d** and nuts **f** to specified torque.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)



d. Tighten bolts **e** to specified torque.

(0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)

Control Valve Upper Body COMPONENTS

Apply ATF to all components before installation.



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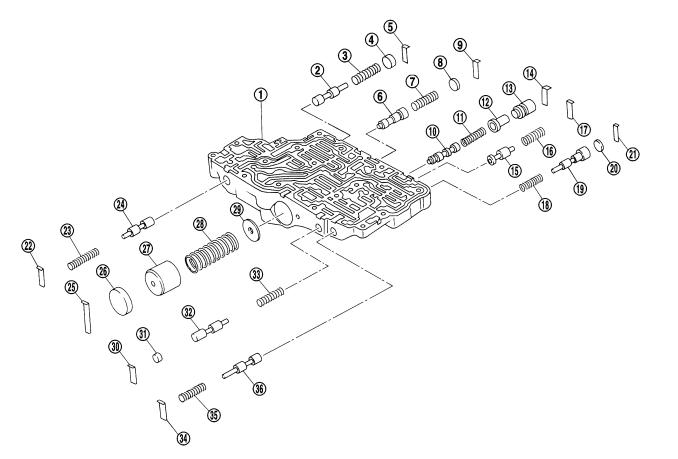
BR

ST

BT

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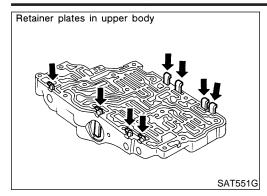
SAT772J

- 1. Upper body
- 2. Cooler check valve
- 3. Return spring
- 4. Plug
- 5. Retainer plate
- 6. 1-2 accumulator valve
- 7. Return spring
- 8. Plug
- 9. Retainer plate
- Torque converter clutch control valve
- 11. Return spring
- 12. Torque converter clutch control plug

- 13. Torque converter clutch control sleeve
- 14. Retainer plate
- 15. Torque converter relief valve
- 16. Return spring
- 17. Retainer plate
- 18. Return spring
- 19. Overrun clutch reducing valve
- 20. Plug
- 21. Retainer plate
- 22. Retainer plate
- 23. Return spring
- 24. Pilot valve

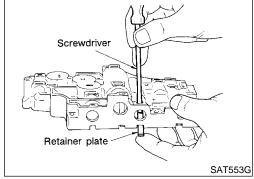
- 25. Retainer plate
- 26. Plug
- 27. 1-2 accumulator piston
- 28. Return spring
- 29. 1-2 accumulator retainer plate
- 30. Retainer plate
- 31. Plug
- 32. 1st reducing valve
- 33. Return spring
- 34. Retainer plate
- 35. Return spring
- 36. 3-2 timing valve



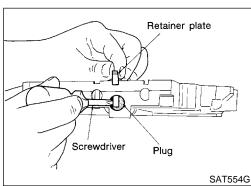


NFAT0138

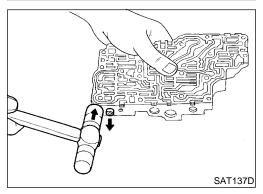
- 1. Remove valves at retainer plates.
- Do not use a magnetic pick-up tool.



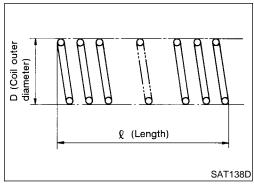
Use a screwdriver to remove retainer plates.



- b. Remove retainer plates while holding spring, plugs or sleeves.
- Remove plugs slowly to prevent internal parts from jumping out.



- Place mating surface of valve body face down, and remove internal parts.
- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



INSPECTION Valve Spring

NFAT0139

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

Inspection standard:

Refer to SDS, AT-377.

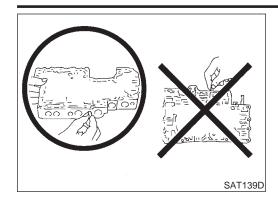
Replace valve springs if deformed or fatigued.

Control Valves

NFAT0139S02

Check sliding surfaces of valves, sleeves and plugs.

Control Valve Upper Body (Cont'd)



ASSEMBLY

Lay control valve body down when installing valves. Do not stand the control valve body upright.



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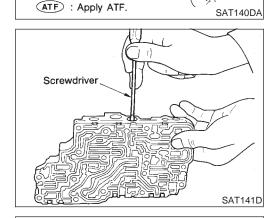
Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

EC

Be careful not to scratch or damage valve body.

GL

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Valve ATF

(ATF)

1-2 accumulator

Retainer

plate

Plug Retainer plate

valve

Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.

AX

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1-2 Accumulator Valve

Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.

ST

Install return spring, 1-2 accumulator piston and plug.

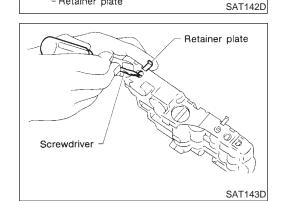
HA

Install retainer plates.

SC

While pushing plug or return spring, install retainer plate.

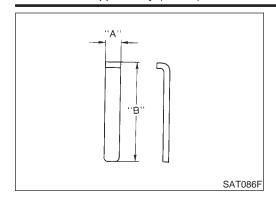
EL



1-2 accumulator retainer plate

Return spring -2 accumulator piston

Control Valve Upper Body (Cont'd)



Retainer Plate (Upper body) NFATO1 Unit: mm					
No.	Name of control valve	Width A	Length B		
22	Pilot valve				
30	1st reducing valve		21.5 (0.846)		
34	3-2 timing valve				
17	Torque converter relief valve				
9	1-2 accumulator valve	6.0 (0.236)	38.5 (1.516)		
25	1-2 accumulator piston valve				
21	Overrun clutch reducing valve		24.0 (0.945)		
5	Cooler check valve				
14	Torque converter clutch control valve		28.0 (1.102)		

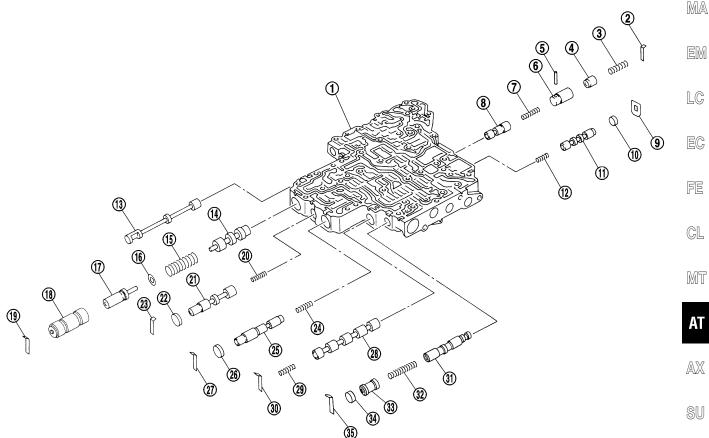
Install proper retainer plates.
 Refer to "Control Valve Upper Body", AT-317.

Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

GI =NFAT0141

SEC. 317



SAT773J

1. I	_ower	body
------	-------	------

- 2. Retainer plate
- 3. Return spring
- 4. Piston
- Parallel pin 5.
- 6. Sleeve
- 7. Return spring
- 8. Pressure modifier valve
- Retainer plate 9.
- 10. Plug
- Shift valve B 11.
- 12. Return spring

- 13. Manual valve
- 14. Pressure regulator valve
- 15. Return spring
- 16. Spring seat
- 17. Plug
- 18. Sleeve
- 19. Retainer plate
- 20. Return spring
- Overrun clutch control valve 21.
- 22. Plug
- 23. Retainer plate
- 24. Return spring

- 25. Accumulator control valve
- 26. Plug
- 27. Retainer plate
- 28. Shift valve A
- 29. Return spring
- 30. Retainer plate
- 31. Shuttle valve
- 32. Return spring
- Plug 33. 34. Plug
- 35. Retainer plate

ST



BR

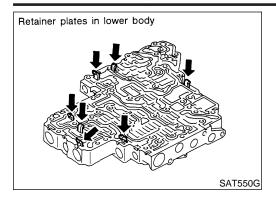
BT

HA

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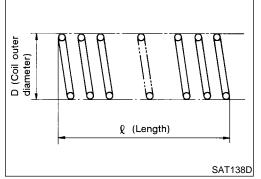
EL

Control Valve Lower Body (Cont'd)



DISASSEMBLY

Remove valves at retainer plate. For removal procedures, refer to "DISASSEMBLY", "Control Valve Upper Body", AT-318.



INSPECTION Valve Springs

NFAT0143

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-377.

Replace valve springs if deformed or fatigued.

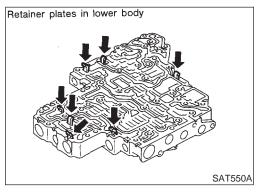
Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

ASSEMBLY

NFAT0144

Install control valves. For installation procedures, refer to "ASSEMBLY", "Control Valve Upper Body", AT-319.



"A" TYPE II TYPE I SAT089F

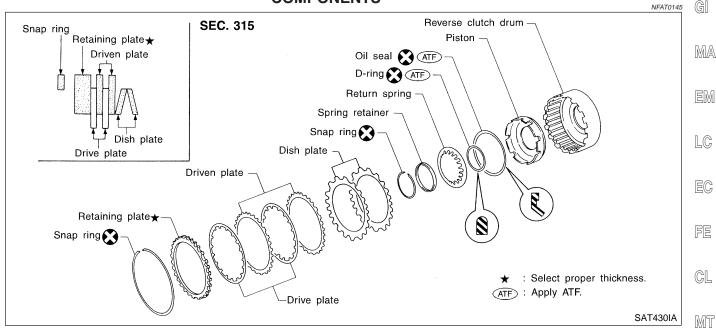
Retainer Plate (Lower body)

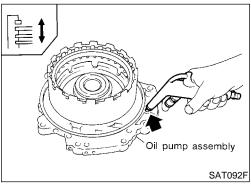
Unit: mm (in)

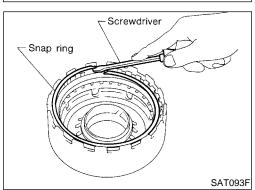
No.	Name of control valve and plug	Width A	Length B	Туре
19	Pressure regulator valve			
27	Accumulator control valve			
30	Shift valve A 6.0		28.0	
23	Overrun clutch control valve	(0.236)	(1.102)	'
2	Pressure modifier valve			
35	Shuttle valve			
9	Shift valve B	_	_	Ш

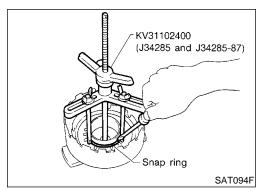
Install proper retainer plates. Refer to "Control Valve Lower Body", AT-321.

Reverse Clutch COMPONENTS









DISASSEMBLY

Check operation of reverse clutch

Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.

b. Check to see that retaining plate moves to snap ring.

C. If retaining plate does not contact snap ring:

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

Remove snap ring.

Remove drive plates, driven plates, retaining plate, and dish plates.

Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.

Set Tool directly over springs.

Do not expand snap ring excessively.

Remove spring retainer and return springs.

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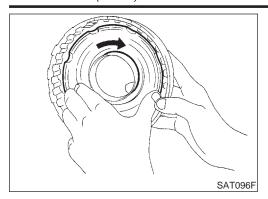
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- 6. Remove piston from reverse clutch drum by turning it.
- 7. Remove D-ring and oil seal from piston.

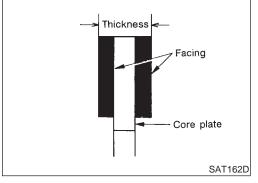
INSPECTION

NFAT0147

Reverse Clutch Snap Ring, Spring Retainer and Return Springs

NFAT0147S01

Check for deformation, fatigue or damage.
 If necessary, replace.



Reverse Clutch Drive Plates

NFAT0147S02

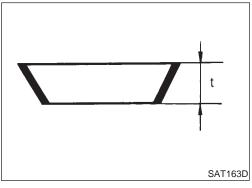
- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.



Reverse Clutch Dish Plates

NFAT0147S03

- Check for deformation or damage.
- Measure thickness of dish plate.

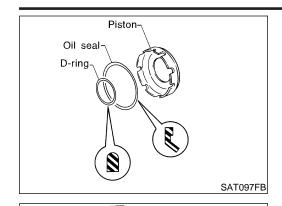
Thickness of dish plate: 3.08 mm (0.1213 in)

If deformed or fatigued, replace.

Reverse Clutch Piston

NFAT0147S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



ASSEMBLY

1. Install D-ring and oil seal on piston.

• Take care with the direction of oil seal.

Apply ATF to both parts.



NFAT0148

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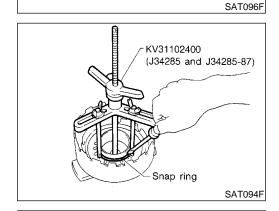
Install piston assembly by turning it slowly.

Apply ATF to inner surface of drum.

EC

GL

MT



Screwdriver

Snap ring

3. Install return springs and spring retainer on piston.

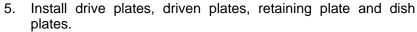
4. Set Tool on spring retainer and install snap ring while compressing return springs.

Set Tool directly over return springs.

AT

AX

ST



• Take care with order of plates.

6. Install snap ring.

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7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.5 - 0.8 mm (0.020 - 0.031 in)

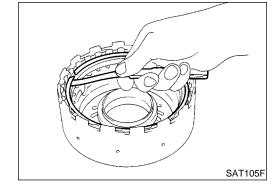
Allowable limit 1.2 mm (0.047 in)

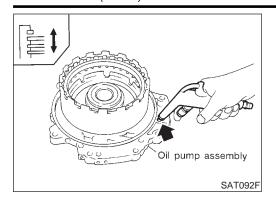
Retaining plate:

Refer to SDS, AT-378.

SG

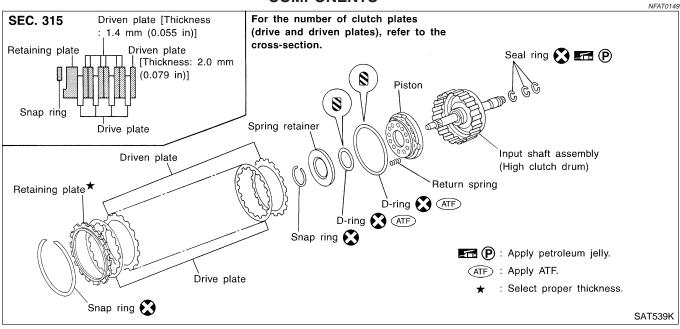
EL

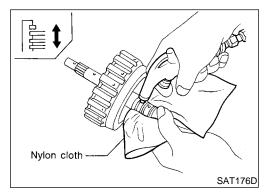


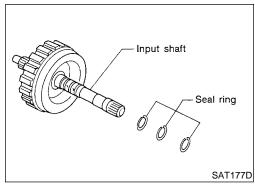


8. Check operation of reverse clutch. Refer to "DISASSEMBLY", "Reverse Clutch", AT-323.

High Clutch COMPONENTS





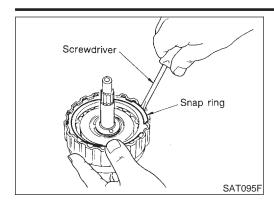


DISASSEMBLY

NFAT0150

- . Check operation of high clutch.
- a. Apply compressed air to oil hole of input shaft with nylon cloth.
- Stop up hole on opposite side of input shaft with nylon cloth.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove seal rings from input shaft.
- Always replace when removed.

High Clutch (Cont'd)



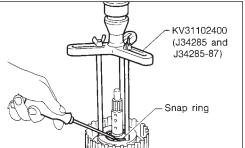
- 3. Remove snap ring.
- Remove drive plates, driven plates and retaining plate. 4.



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Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.

Set Tool directly over springs.

Remove D-rings from piston.

Do not expand snap ring excessively.

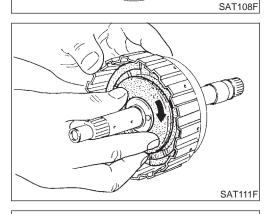
Remove spring retainer and return springs.



FE

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Remove piston from high clutch drum by turning it.



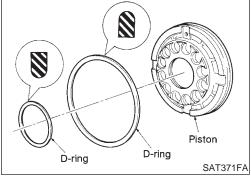
SU

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SC



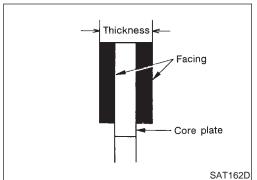
INSPECTION

High Clutch Snap Ring, Spring Retainer and Return **Springs**

Check for deformation, fatigue or damage. If necessary, replace.

When replacing spring retainer and return springs, replace them as a set.





High Clutch Drive Plates

NFAT0151S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate: Standard value 1.6 mm (0.063 in)

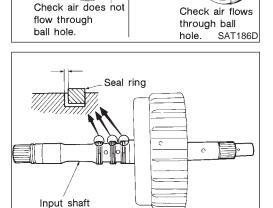
Wear limit 1.4 mm (0.055 in) If not within wear limit, replace.



High Clutch Piston

NFAT0151S03

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



Seal Ring Clearance

NFAT0151S04

- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

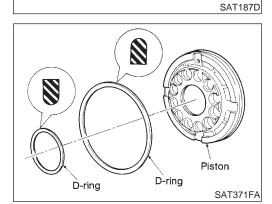
Standard clearance:

0.08 - 0.23 mm (0.0031 - 0.0091 in)

Allowable limit:

0.23 mm (0.0091 in)

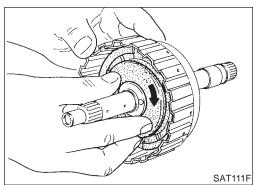
If not within allowable limit, replace input shaft assembly.



ASSEMBLY

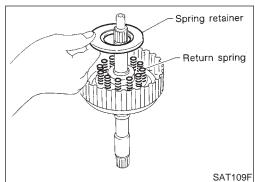
NFAT0152

- Install D-rings on piston.
- Apply ATF to both parts.

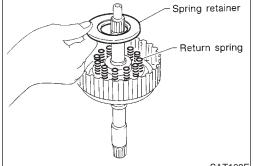


- Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.

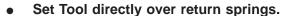
High Clutch (Cont'd)

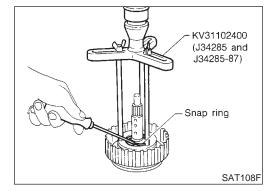


Install return springs and spring retainer on piston.

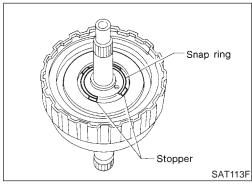


Set Tool on spring retainer and install snap ring while compressing return springs.





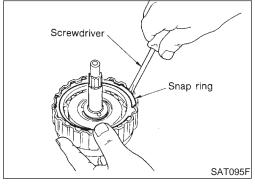
Do not align snap ring gap with spring retainer stopper.



Install drive plates, driven plates and retaining plate.

Take care with the order and direction of plates.

6. Install snap ring.



Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

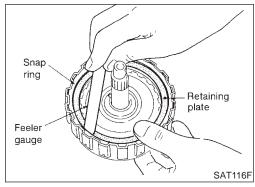
Specified clearance:

Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 2.8 mm (0.110 in)

Retaining plate:

Refer to SDS, AT-378.



GI

MA

EM

LC

EC

FE

GL

MT

AT

AX

SU

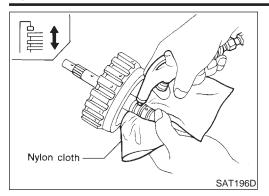
ST

HA

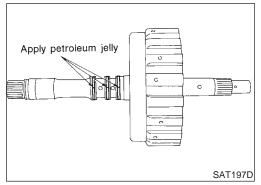
SC

EL

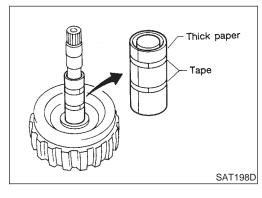
High Clutch (Cont'd)



8. Check operation of high clutch. Refer to "DISASSEMBLY", "High Clutch", AT-326.



- 9. Install seal rings to input shaft.
- Apply petroleum jelly to seal rings.
- Always replace when removed.



 Roll paper around seal rings to prevent seal rings from spreading.

G[

MA

LC

EC

FE

GL

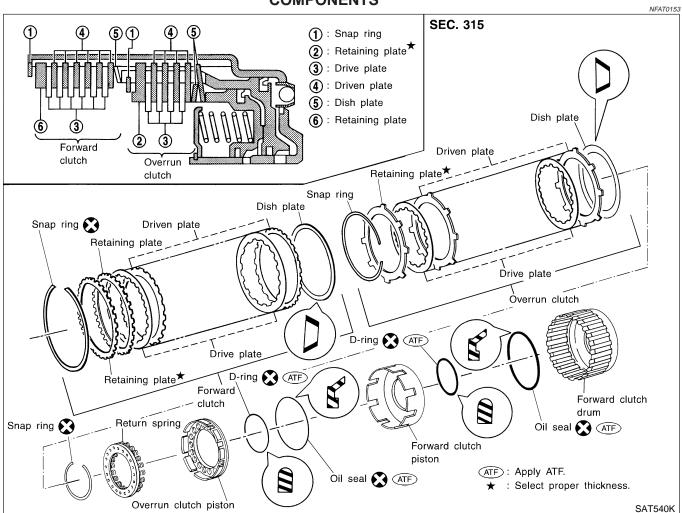
MT

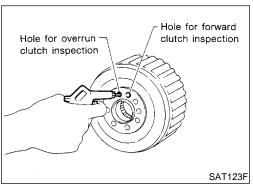
ΑT

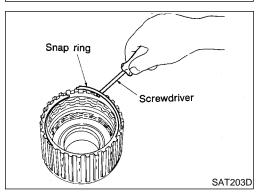
AX

SU

Forward and Overrun Clutches COMPONENTS







DISASSEMBLY

- 1. Check operation of forward clutch and overrun clutch.
- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

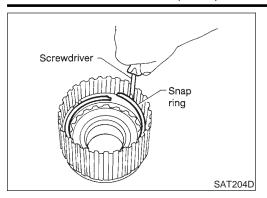
EL

BT

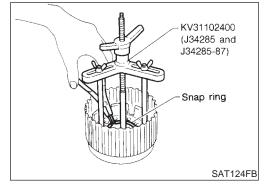
HA

SC

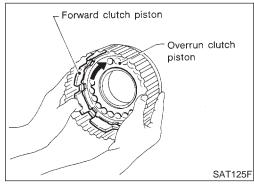
 $\mathbb{D}\mathbb{X}$



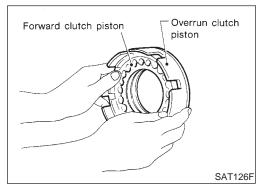
- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



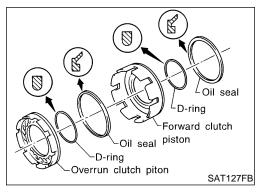
- 6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
- Set Tool directly over return springs.
- Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.
- Do not remove return springs from spring retainer.



8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



9. Remove overrun clutch piston from forward clutch piston by turning it.



10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.

INSPECTION

Snap Rings, Spring Retainer and Return Springs

NFAT0155

- Check for deformation, fatigue or damage.
- NFAT0155S01

- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

MA

LC

EC



Core plate

SAT162D

Forward Clutch and Overrun Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Forward clutch Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in) Overrun clutch

Standard value: 1.6 mm (0.063 in) Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.

MT

GL

AT

AX



NFAT0155S03

Measure thickness of dish plate.

Thickness of dish plate:

Check for deformation or damage.

Forward clutch 2.7 mm (0.106 in)

Overrun clutch 2.7 mm (0.106 in)

If deformed or fatigued, replace.

HA

SC

SAT163D

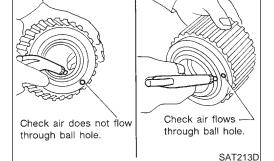


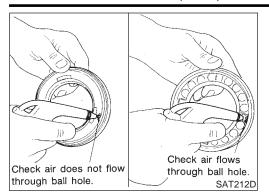
NFAT0155S04

Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.

Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

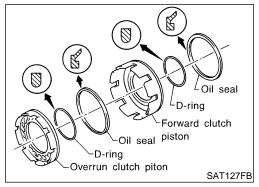




Overrun Clutch Piston

NFAT0155S05

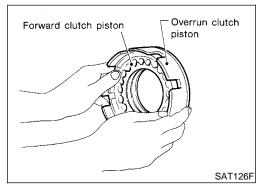
- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.



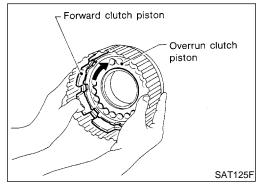
ASSEMBLY

NEATO156

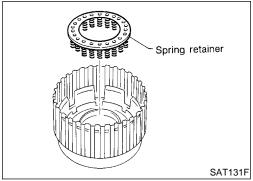
- 1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
- Take care with direction of oil seal.
- Apply ATF to both parts.



- 2. Install overrun clutch piston assembly on forward clutch piston by turning it slowly.
- Apply ATF to inner surface of forward clutch piston.

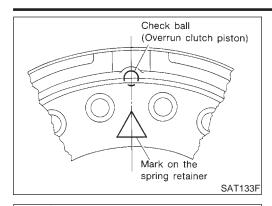


- 3. Install forward clutch piston assembly on forward clutch drum by turning it slowly.
- Apply ATF to inner surface of drum.



Install return spring on overrun clutch piston.

Forward and Overrun Clutches (Cont'd)

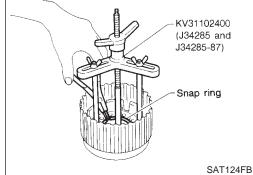


Align the mark on spring retainer with check ball in overrun clutch piston.



MA

LC



Snap ring

SAT134F

SAT204D

Snap ring

Stopper

Ring gap

Screwdriver

Set Tool on spring retainer and install snap ring while compressing return springs.

Set Tool directly over return springs.



EC

GL

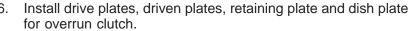


Do not align snap ring gap with spring retainer stopper.











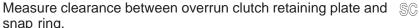
Take care with order of plates.

Install snap ring for overrun clutch.





HA



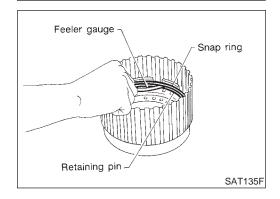
snap ring. If not within allowable limit, select proper retaining plate.

EL

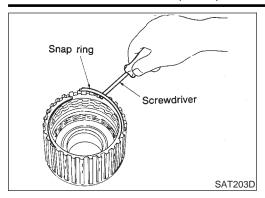
Specified clearance:

Standard 0.7 - 1.1 mm (0.028 - 0.043 in) Allowable limit 1.7 mm (0.067 in)

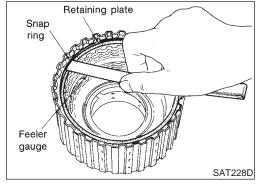
Overrun clutch retaining plate: Refer to SDS, AT-379.



Forward and Overrun Clutches (Cont'd)



- 9. Install drive plates, driven plates, retaining plate and dish plate for forward clutch.
- Take care with order of plates.
- 10. Install snap ring for forward clutch.



11. Measure clearance between forward clutch retaining plate and snap ring.

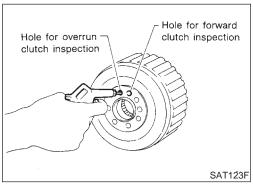
If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.45 - 0.85 mm (0.0177 - 0.0335 in) Allowable limit 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to SDS, AT-379.



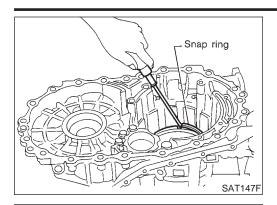
12. Check operation of forward clutch.

Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-331.

Check operation of overrun clutch.
 Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-331.

Low & Reverse Brake COMPONENTS

NFAT0157 Driven plate Dish plate Snap ring Spring retainer D-ring ATE D-ring ATF Drive plate Piston (ATF) : Select proper thickness. Cylinder (ATF (ATF): Apply ATF. Retaining plate★ Snap ring Driven plate Driven plate Retaining plate For disassembly and assembly, refer to the procedures given in "ASSEMBLY" For the number of clutch plates Dish plate (drive and driven plates), refer and "DISASSEMBLY". Drive plate to the cross-section. SAT541K



Piston

Retainer

SAT149F

DISASSEMBLY

Check operation of low & reverse brake.

Apply compressed air to oil hole of transmission case.

b. Check to see that retaining plate moves to snap ring.

If retaining plate does not contact snap ring: C.

D-ring might be damaged.

Fluid might be leaking past piston check ball.

MA

GI

In order to remove piston, apply compressed air to oil hole of retainer while holding piston.

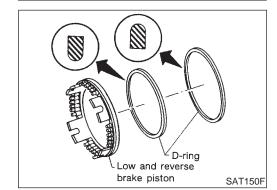
Apply air gradually and allow piston to come out evenly.





GL

MT



Remove D-rings from piston.



AX

INSPECTION

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

NFAT0159S01

Check for deformation, fatigue or damage. If necessary, replace.

When replacing spring retainer and return springs, replace them as a set.

HA

SC





Check facing for burns, cracks or damage.

NFAT0159S02

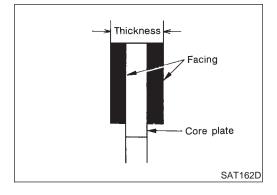
Measure thickness of facing.

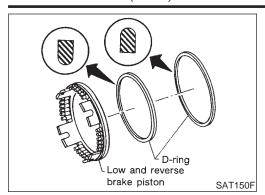
Thickness of drive plate:

EL

Standard value 1.8 mm (0.071 in) Wear limit 1.6 mm (0.063 in)

If not within wear limit, replace.

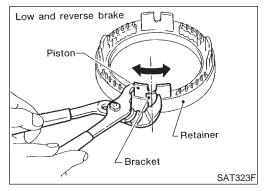




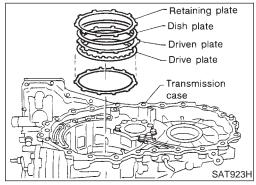
ASSEMBLY

NFAT0160

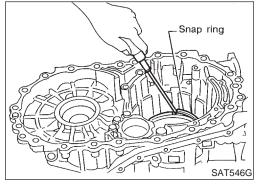
- 1. Install D-rings on piston.
- Apply ATF to both parts.



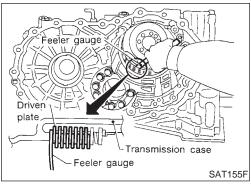
- 2. Set and align piston with retainer.
- This operation is required in order to engage the protrusions of piston to return springs correctly.
 Further procedures are given in "ASSEMBLY".



- Install driven plates, drive plates, retaining plate and dish plate on transmission case.
- Take care with order of plates and direction of dish plate.



4. Install snap ring.



 Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

Specified clearance:

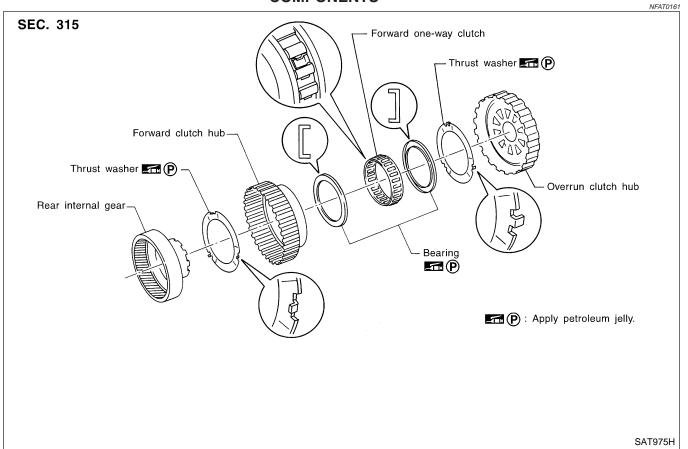
Standard 1.7 - 2.1 mm (0.067 - 0.083 in) Allowable limit 3.3 mm (0.130 in)

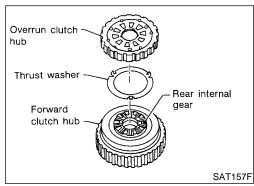
Retaining plate:

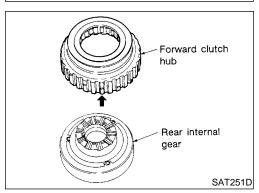
Refer to SDS, AT-380.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Rear Internal Gear, Forward Clutch Hub and **Overrun Clutch Hub COMPONENTS**







DISASSEMBLY

Remove overrun clutch hub and thrust washer from forward clutch hub.

2. Remove forward clutch hub from rear internal gear.

EM

MA

GI

LC

EC

FE

GL

MT

ΑT

BR ST

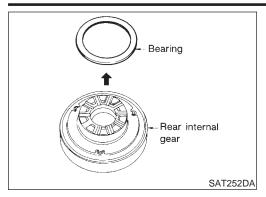
BT

HA

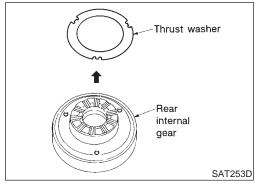
SC

EL

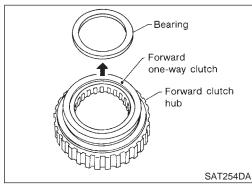
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



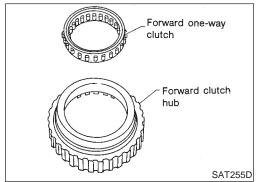
3. Remove bearing from rear internal gear.



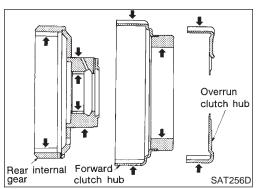
4. Remove thrust washer from rear internal gear.



5. Remove bearing from forward one-way clutch.



6. Remove forward one-way clutch from forward clutch hub.



INSPECTION

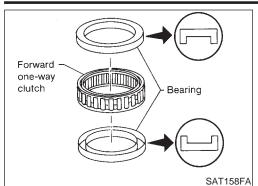
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Check rubbing surfaces for wear or damage.

NFAT0163S01

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)

Check forward one-way clutch for wear and damage.



Forward clutch -

Bearings and Forward One-way Clutch

NFAT0163S02

- Check bearings for deformation and damage.
- GI

MA

LC

ASSEMBLY

NFAT0164



EC

FE

GL

MT

Install bearing on forward one-way clutch.

AT

Apply petroleum jelly to bearing.

AX

SU

Install thrust washer on rear internal gear. Apply petroleum jelly to thrust washer.

- ST
- Align hooks of thrust washer with holes of rear internal

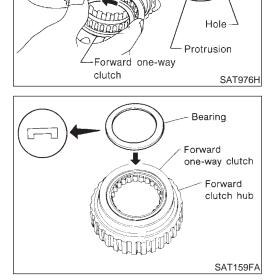
gear.

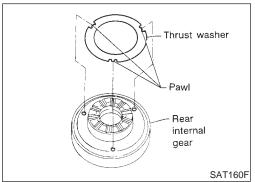
BT

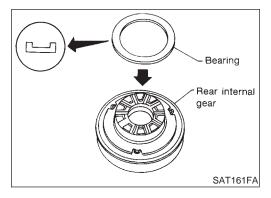
HA

SC

EL

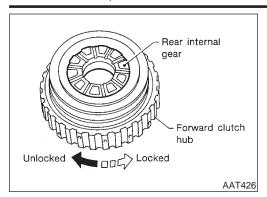




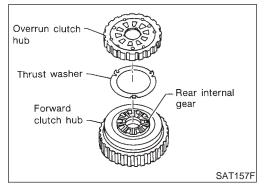


- Install bearing on rear internal gear.
- Apply petroleum jelly to bearing.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



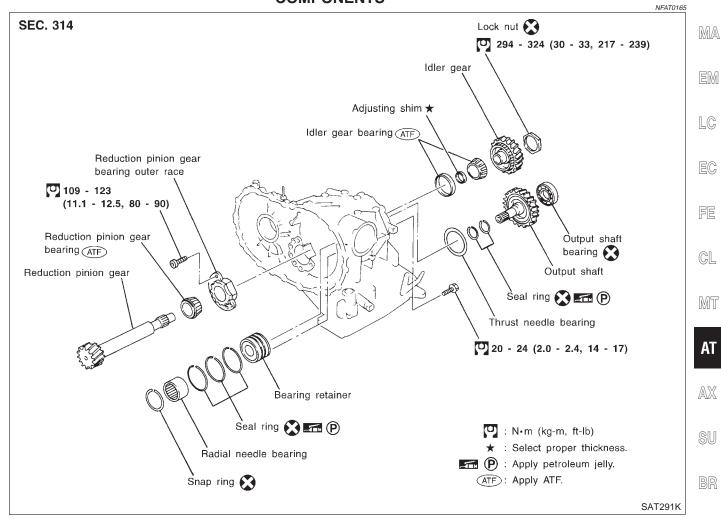
- 5. Install forward clutch hub on rear internal gear.
- Check operation of forward one-way clutch.
 Hold rear internal gear and turn forward clutch hub.
 Check forward clutch hub for correct locking and unlocking directions.
- If not as shown in illustration, check installation direction of forward one-way clutch.

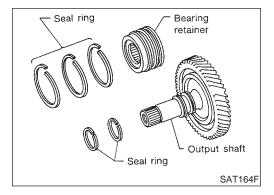


- 6. Install thrust washer and overrun clutch hub.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of overrun clutch hub.
- Align projections of rear internal gear with holes of overrun clutch hub.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS





DISASSEMBLY

1. Remove seal rings from output shaft and bearing retainer.

EL

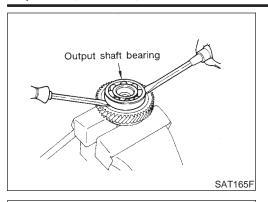
HA

SC

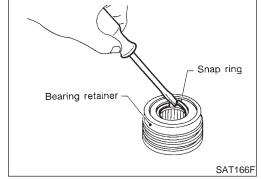
ST

GI

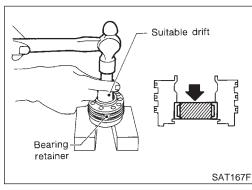
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



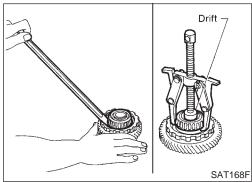
- 2. Remove output shaft bearing with screwdrivers.
- Always replace bearing with a new one when removed.
- Do not damage output shaft.



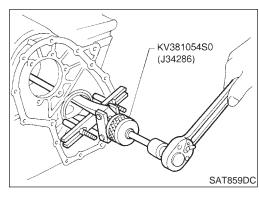
3. Remove snap ring from bearing retainer.



4. Remove needle bearing from bearing retainer.

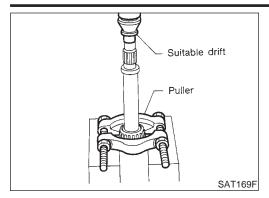


5. Remove idler gear bearing inner race from idler gear.



6. Remove idler gear bearing outer race from transmission case.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



Press out reduction pinion gear bearing inner race from reduction pinion gear.



MA

EM

LC

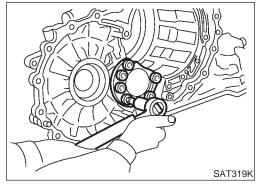
Remove reduction pinion gear bearing outer race from transmission case.











INSPECTION

Bearing

Output Shaft, Idler Gear and Reduction Pinion Gear

AT

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.















Make sure bearings roll freely and are free from noise, cracks,













Seal Ring Clearance

pitting or wear.

inner race as a set.

Install new seal rings to output shaft.

SC

Measure clearance between seal ring and ring groove of output shaft.



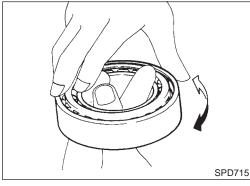
Standard clearance:

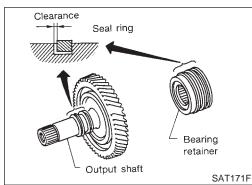
0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.





 Measure clearance between seal ring and ring groove of bearing retainer.

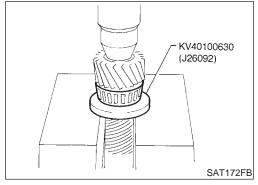
Standard clearance:

0.10 - 0.30 mm (0.0039 - 0.0118 in)

Allowable limit:

0.30 mm (0.0118 in)

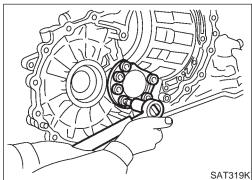
If not within allowable limit, replace bearing retainer.



ASSEMBLY

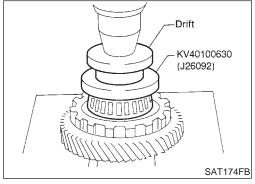
NFAT0168

1. Press reduction pinion gear bearing inner race on reduction pinion gear.

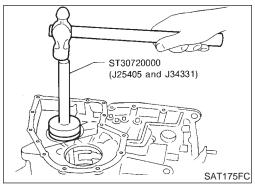


2. Install reduction pinion gear bearing outer race on transmission case.

(11.1 - 12.5 kg-m, 80 - 90 ft-lb)

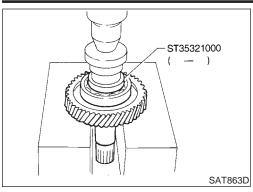


3. Press idler gear bearing inner race on idler gear.



4. Install idler gear bearing outer race on transmission case.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



5. Press output shaft bearing on output shaft.

GI

MA

EM

LC

Press needle bearing on bearing retainer.

EG

FE

GL

MT

7. Install snap ring to bearing retainer.

AT



SU

BR

8. After packing ring grooves with petroleum jelly, carefully install ST

RS

BT

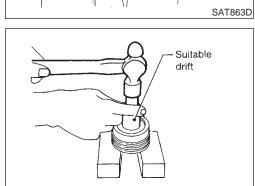
HA

SC

Roll paper around seal rings to prevent seal rings from spreading.

new seal rings on output shaft and bearing retainer.

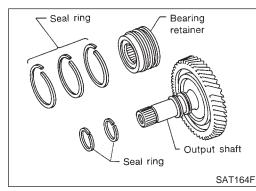
EL

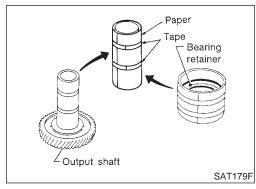


Snap ring Bearing retainer

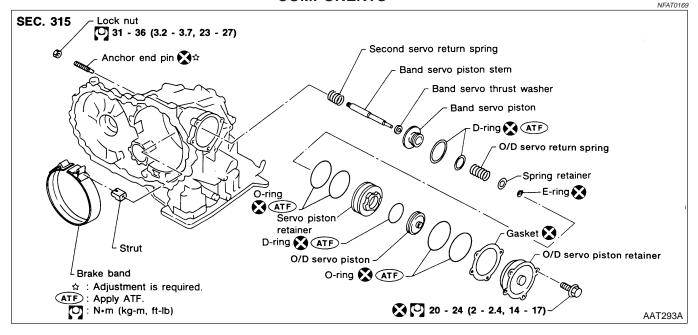
SAT176F

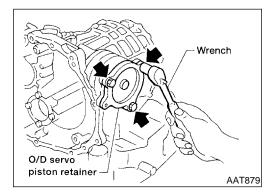
SAT166F





Band Servo Piston Assembly COMPONENTS

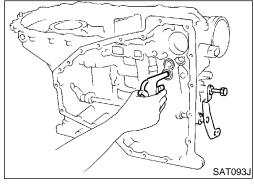




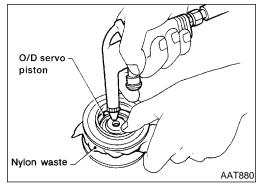
DISASSEMBLY

NFAT0170

1. Remove band servo piston fixing bolts.

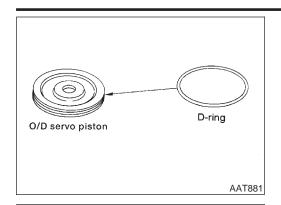


- 2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
- Hold band servo piston assembly with a rag or nylon waste.



- Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.
- Hold O/D band servo piston while applying compressed air.

Band Servo Piston Assembly (Cont'd)



O/D servo piston retainer

O-ring (Large diameter)

O-ring (Small diameter)

AAT882

SAT293D

Spring retainer

E-ring

Remove D-ring from O/D servo piston.



MA

EM

LC

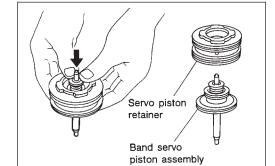
Remove O-rings from O/D servo piston retainer.



FE

GL

MT



Remove band servo piston assembly from servo piston retainer by pushing it forward.



AX

ST

7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

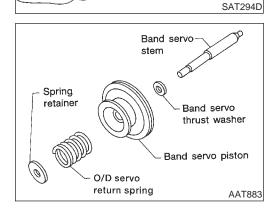


BT

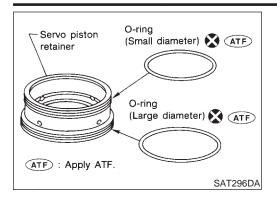
HA

Remove O/D servo return spring, band servo thrust washer SC and band servo piston stem from band servo piston.

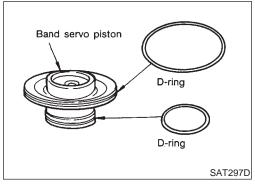




Band Servo Piston Assembly (Cont'd)



9. Remove O-rings from servo piston retainer.



10. Remove D-rings from band servo piston.

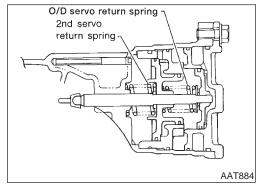
INSPECTION

Pistons, Retainers and Piston Stem

NFAT0171

NFAT0171S01

Check frictional surfaces for abnormal wear or damage.



Return Springs

NFAT0171S02

- Check for deformation or damage.
- Measure free length and outer diameter.

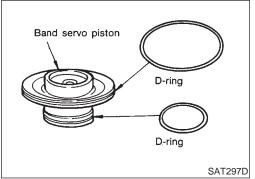
Inspection standard:

Refer to SDS, AT-383.

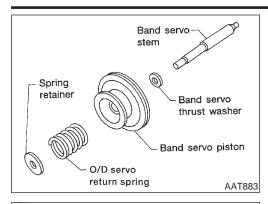
ASSEMBLY

NFAT0172

- 1. Install D-rings to servo piston retainer.
- Apply ATF to D-rings.
- Pay attention to position of each O-ring.



Band Servo Piston Assembly (Cont'd)



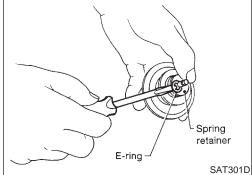
2. Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



MA

EM

LG



Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



FE

GL

MT

4. Install O-rings to servo piston retainer.

Apply ATF to O-rings.

Pay attention to position of each O-ring.



 $\mathbb{A}\mathbb{X}$



BR

nv.

ST ST



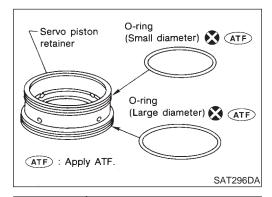
BT



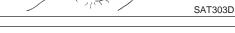
SC

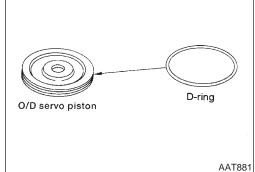


ΞL

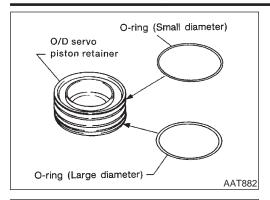


5. Install band servo piston assembly to servo piston retainer by pushing it inward.

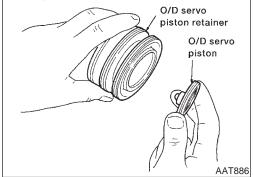




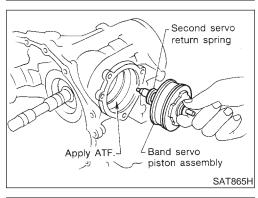
- 6. Install D-ring to O/D servo piston.
- Apply ATF to D-ring.



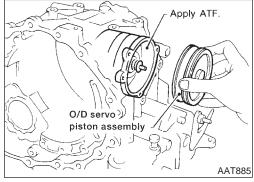
- 7. Install O-rings to O/D servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



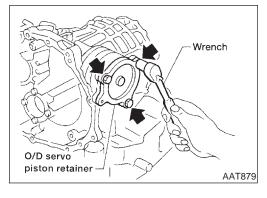
8. Install O/D servo piston to O/D servo piston retainer.



- Install band servo piston assembly and 2nd servo return spring to transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.

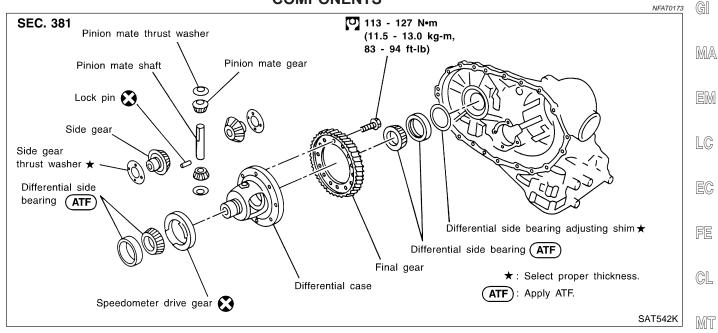


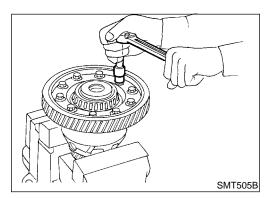
- 10. Install O/D servo piston assembly to transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.



11. Install O/D servo piston retainer to transmission case. Refer to AT-348.

Final Drive COMPONENTS





DISASSEMBLY

1. Remove final gear.

NFAT0174

AT

AX SU

ST

- 2. Press out differential side bearings.
- Be careful not to mix up the right and left bearings.

RS

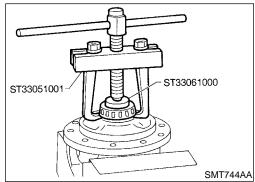
BT

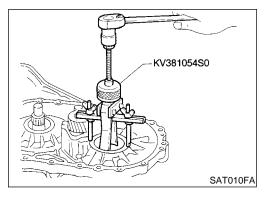
HA

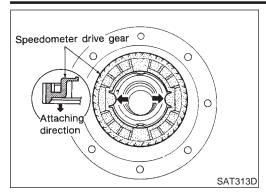
Remove differential side bearing outer race, and side bearing adjusting shim from transmission case.

EL

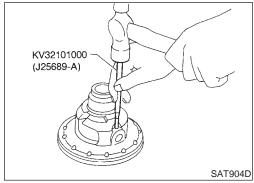
SC



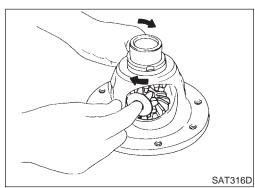




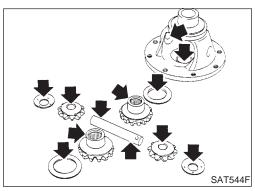
4. Remove speedometer drive gear.



5. Drive out pinion mate shaft lock pin.



- 6. Draw out pinion mate shaft lock pin.
- 7. Remove pinion mate gears and side gears.



INSPECTION

NFAT0175 NFAT0175S01

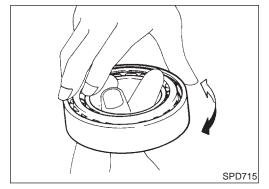
Gear, washer, shaft and case

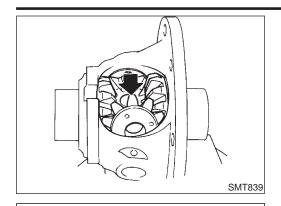
- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.





- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



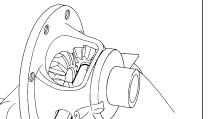


ASSEMBLY

Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.

MA

LC



Insert pinion mate shaft.

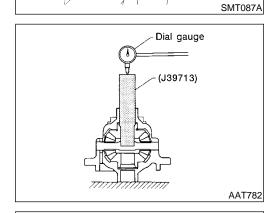
When inserting, be careful not to damage pinion mate thrust washers.

EC

FE

GL

MT



Measure clearance between side gear and differential case with washers following the procedure below:

Set Tool and dial indicator on side gear.

AT

AX

ST

Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

Clearance between side gear and differential case with washers:

0.1 - 0.2 mm (0.004 - 0.008 in)

HA

SC

If not within specification, adjust clearance by changing thickness of side gear thrust washers.

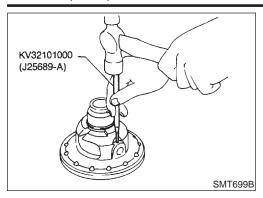
Side gear thrust washer:

Refer to SDS, AT-380.

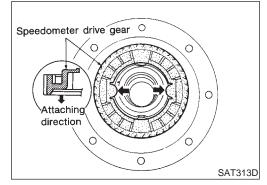
EL



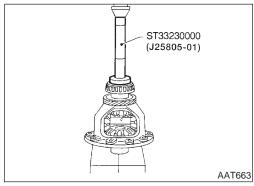
SMT611A



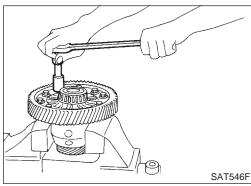
- 4. Install lock pin.
- Make sure that lock pin is flush with case.



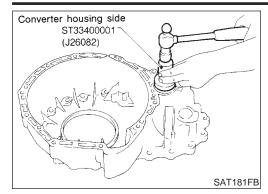
- 5. Install speedometer drive gear on differential case.
- Align the projection of speedometer drive gear with the groove of differential case.



6. Press on differential side bearings.



7. Install final gear and tighten fixing bolts in a crisscross pattern.



Assembly (1)

Install differential side oil seals on transmission case and converter housing.

MA

EM

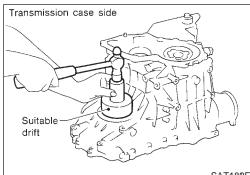
LC

EC

FE

GL

MT



Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-283.

AT

Pay attention to direction of parking actuator support.

AX

SU

- Install parking pawl on transmission case and fix it with parking shaft.
 - ST

Install return spring.

HA

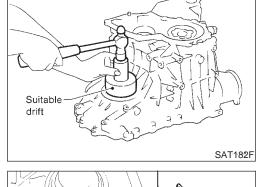
SC

Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

Install differential side bearing outer race without adjusting shim on transmission case.

Install differential side bearing outer race on converter housing.

IDX



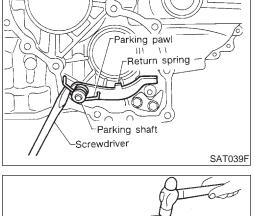
Parking actuator

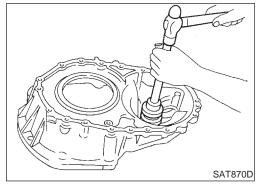
support

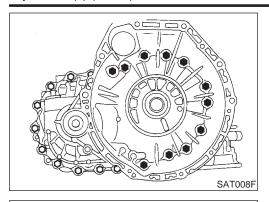
Inside

Outside

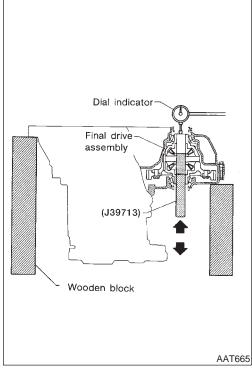
SAT183F







- Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to AT-283.



- Attach dial indicator on differential case at converter housing
- 6. Insert Tool into differential side gear from transmission case side.
- Move Tool up and down and measure dial indicator deflection.
- Select proper thickness of differential side bearing adjusting

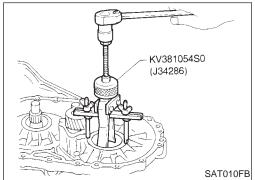
Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim:

Refer to SDS, AT-381.

Bearing preload:

0.05 - 0.09 mm (0.0020 - 0.0035 in)



- Preload adapter (J39713) Preload gauge SAT188FE

- Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque. Refer to AT-283.
- 14. Insert Tool and measure turning torque of final drive assembly.
- Turn final drive assembly in both directions several times to seat bearing rollers correctly.

Turning torque of final drive assembly (New bearing): 0.78 - 1.37 N·m (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

Preload adapter:

RE4F04B-(J39713)

Transmission case Reduction pinion gear SAT332DA

В

С

Reduction

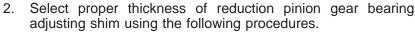
pinion gear

D

SAT333DA

REDUCTION PINION GEAR BEARING PRELOAD

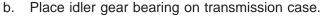
Remove transmission case and final drive assembly from converter housing.



Place reduction pinion gear on transmission case as shown.



LC



Measure dimensions "B" "C" and "D" and calculate dimension



A = D - (B + C)

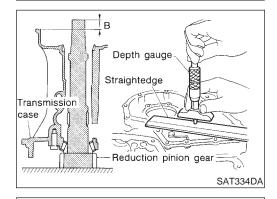
"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



GL

MT

AT



C Idler gear bearing

6 Straightedge

Transmission case

Depth

gauge

Transmission

case

Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.

Measure dimension "B" in at least two places.

AX

Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.

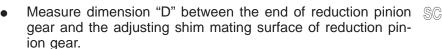


Measure dimension "C" in at least two places.





HA





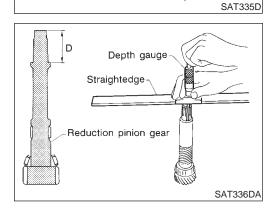
Measure dimension "D" in at least two places.

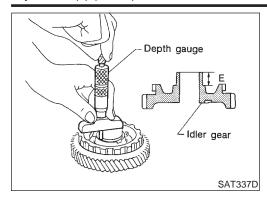
EL

Calculate dimension "A".

$$A = D - (B + C)$$





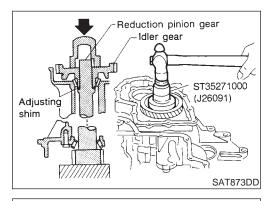


- d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.
- Measure dimension "E" in at least two places.

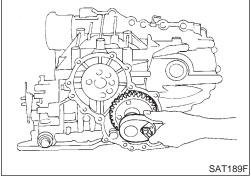
 Select proper thickness of reduction pinion gear bearing adjusting shim.

Proper shim thickness = A - E - 0.05 mm (0.0020 in)* (* ... Bearing preload)

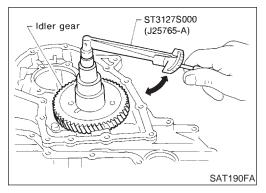
Reduction pinion gear bearing adjusting shim: Refer to SDS, AT-382.



- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.
- Press idler gear until idler gear fully contacts adjusting shim.



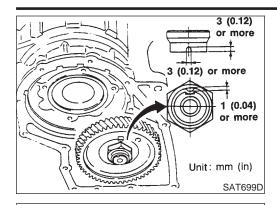
- 6. Tighten idler gear lock nut to the specified torque. Refer to AT-343.
- Lock idler gear with parking pawl when tightening lock nut.



- 7. Measure turning torque of reduction pinion gear.
- When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

Turning torque of reduction pinion gear: 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

 If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.



Side cover

8. After properly adjusting turning torque, clinch idler gear lock nut as shown.

G[

MA

EM

LC

OUTPUT SHAFT END PLAY

Measure clearance between side cover and the end of the output shaft bearing.

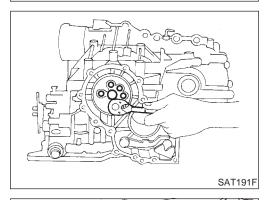
EC

 Select proper thickness of adjusting shim so that clearance is within specifications.

FE

GL

MT



Transmission case

SAT341D

SAT035F

1. Install bearing retainer for output shaft.

AT

SU

AX

BR

2. Install output shaft thrust needle bearing on bearing retainer.

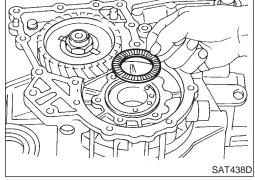
RS

BT

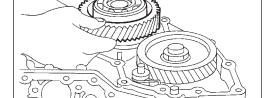
HA

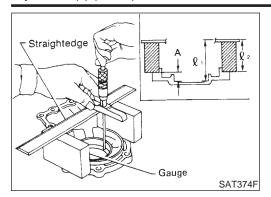
SC

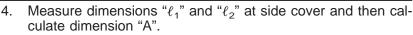
EL



3. Install output shaft on transmission case.





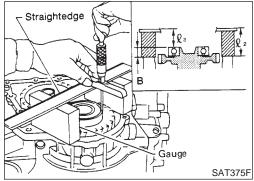


• Measure dimension " ℓ_1 " and " ℓ_2 " in at least two places.

"A": Distance between transmission case fitting surface and adjusting shim mating surface.

A =
$$\ell_1 - \ell_2$$

 ℓ_2 : Height of gauge



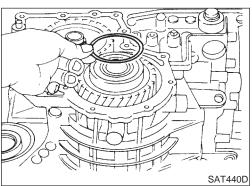
5. Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimension "B".

• Measure " ℓ_2 " and " ℓ_3 " in at least two places.

"B": Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.

B =
$$\ell_2 - \ell_3$$

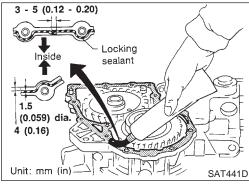
 ℓ_2 : Height of gauge



6. Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

Output shaft end play (A - B): 0 - 0.15 mm (0 - 0.0059 in) Output shaft end play adjusting shims: Refer to SDS, AT-384.

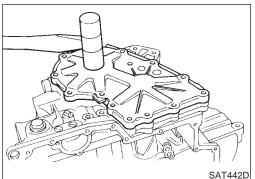
7. Install adjusting shim on output shaft bearing.



Assembly (2)

1. Apply Genuine Medium Strength Locking Sealant* to transmission case as shown in illustration.

*: Refer to GI section.



Set side cover on transmission case.

Apply locking sealant to the mating surface of transmission case.

GI

MA

LC

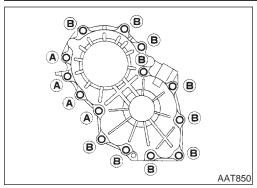
EC

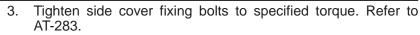
FE

GL

MT

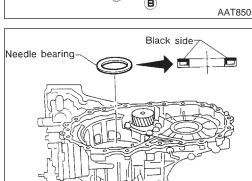
AT





Do not mix bolts A and B.

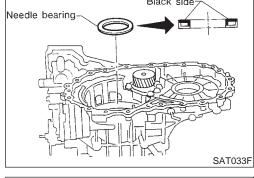
Always replace bolts A as they are self-sealing bolts.



Remove paper rolled around bearing retainer.

Install thrust washer on bearing retainer.

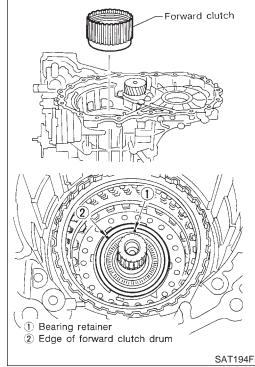
Apply petroleum jelly to thrust washer.



Align teeth of low & reverse brake drive plates before installing.

Make sure that bearing retainer seal rings are not spread.

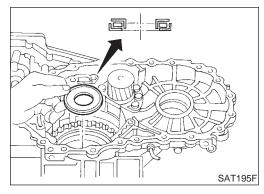
If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.

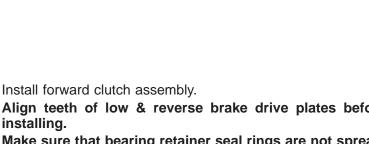


Install thrust needle bearing on bearing retainer. 7.

Apply petroleum jelly to thrust needle bearing.

Pay attention to direction of thrust needle bearing.





SU

ST

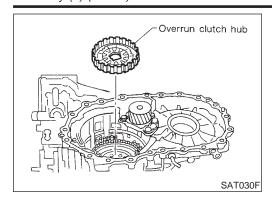
BT

HA

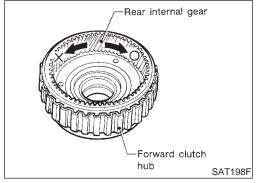
SC

EL

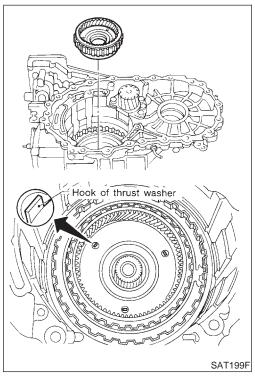
[DX



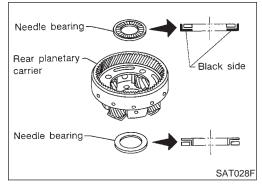
- 8. Install overrun clutch hub.
- Apply petroleum jelly to thrust washers.
- Align teeth of overrun clutch drive plates before installing.



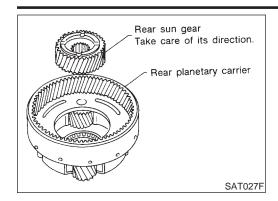
- Hold forward clutch hub and turn rear internal gear.
 Check overrun clutch hub for correct directions of lock and unlock.
- If not shown as illustrated, check installed direction of forward one-way clutch.



- 10. Install forward clutch hub and rear internal gear assembly.
- Align teeth of forward clutch drive plates before installing.
- Check that three hooks of thrust washer are correctly aligned after installing.



- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Install needle bearings on rear planetary carrier.
- Apply petroleum jelly to needle bearings.
- Pay attention to direction of needle bearings.



- b. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



MA

LC

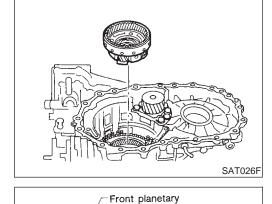
Install rear planetary carrier on transmission case.



FE

GL

MT



carrier

Needle bearing

Black side

SAT380F

12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.

AT

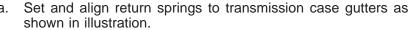
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



SU

ST

- 13. Install low and reverse brake piston according to the following procedures.

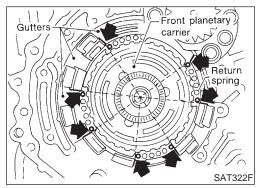


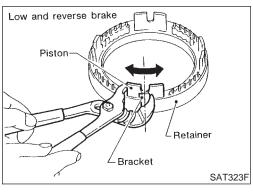




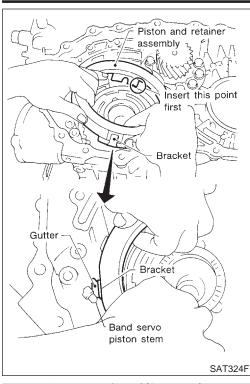
SC



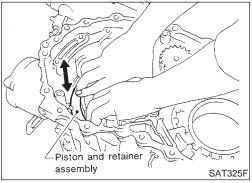




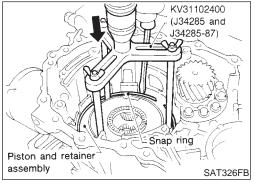
Set and align piston with retainer.



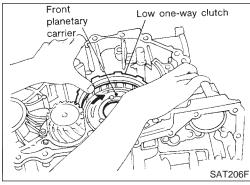
- c. Install piston and retainer assembly on the transmission case.
- Align bracket to specified gutter as indicated in illustration.



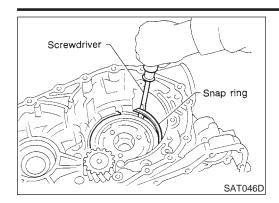
- d. Check that each protrusion of piston is correctly set to corresponding return spring as follows.
- Push piston and retainer assembly evenly and confirm they move smoothly.
- If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".



e. Push down piston and retainer assembly and install snap ring.



14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.



- 15. Install snap ring with screwdriver.
- Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



MA

LC

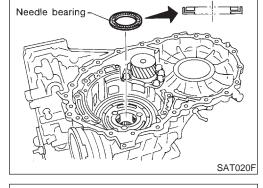
EC

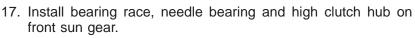
FE

GL

MT

- 16. Install needle bearing on transmission case.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.





Apply petroleum jelly to needle bearing.

Pay attention to direction of needle bearing.

AT

AX

SU

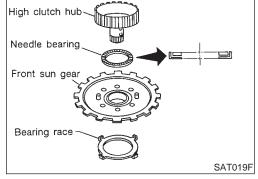
18. Install needle bearing and high clutch drum on high clutch hub.

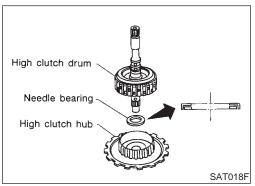
ST

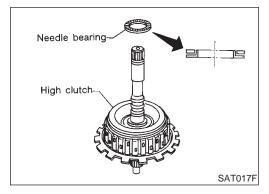
HA

SC

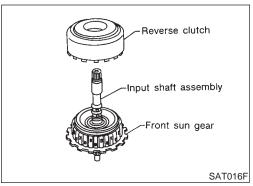
EL

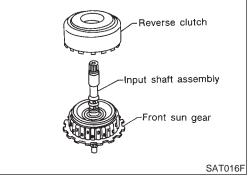




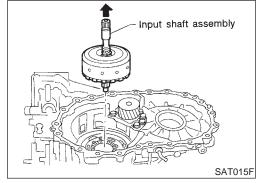


- 19. Install needle bearing on high clutch drum.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.





- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
- Align teeth of reverse clutch drive plates before installing.



- 22. Install reverse clutch assembly on transmission case.
- Align teeth of high clutch drive plates before installing.

Adjustment (2)

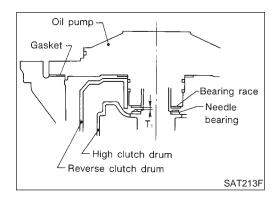
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

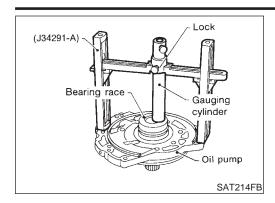
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

TOTAL END PLAY

1. Adjust total end play "T₁".

NFAT0180S01





a. With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.



MA

LC

Install gauging plunger into cylinder.



59

315

GL

MT

c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.

AT

 Measure gap between cylinder and plunger. This measurement should give exact total end play.

 $\mathbb{A}\mathbb{X}$

Total end play "T₁":

0.25 - 0.55 mm (0.0098 - 0.0217 in)

SU

 If end play is out of specification, decrease or increase thickness of bearing race as necessary.

BR

Available bearing race for adjusting total end play: Refer to SDS, AT-384.



2. Adjust reverse clutch drum end play "T2".

ST

RS

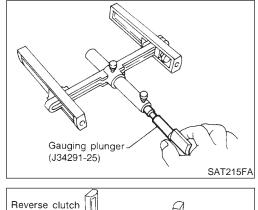
RT

HA

a. Place Tool on machined surface of transmission case (with gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.



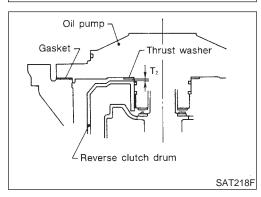
EL



drum

High clutch

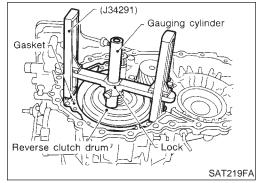
Gasket

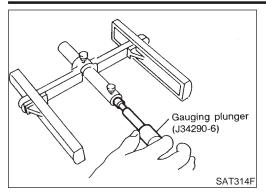


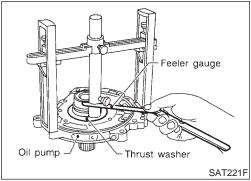
Feeler gauge

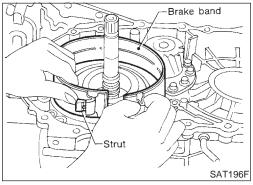
SAT216F

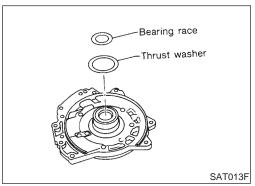
Needle bearing

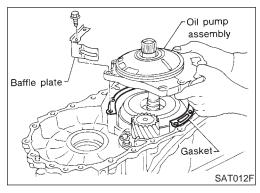












- b. Install gauging plunger into cylinder.
- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- Measure gap between cylinder and plunger with feeler gauge.
 This measurement should give exact reverse clutch drum end play.

Reverse clutch drum end play "T₂": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

 If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

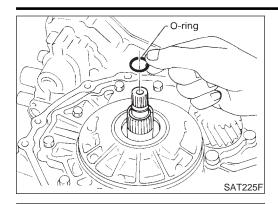
Available thrust washer for adjusting reverse clutch drum end play:

Refer to SDS, AT-384.

Assembly (3)

NFATO181

- 1. Install anchor end pin and lock nut on transmission case.
- 2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.
- Place bearing race selected in total end play adjustment step on oil pump cover.
- Apply petroleum jelly to bearing race.
- 4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
- Apply petroleum jelly to thrust washer.
- Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.



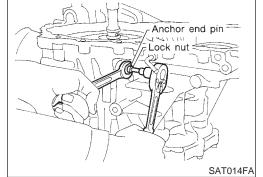
- 7. Install O-ring to input shaft.
- Apply ATF to O-ring.



- MA
- EM
- LC

EC

FE



- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

Anchor end pin:

Refer to SDS, AT-380.

- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

Lock nut:

Refer to SDS, AT-380.

CL

MT

Apply compressed air to oil holes of transmission case and check operation of brake band.

ΑT

AX

SU

BK

- 10. Install final drive assembly on transmission case.

ST

KS

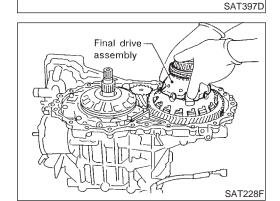
BT

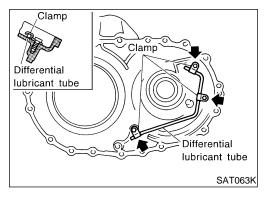
HA

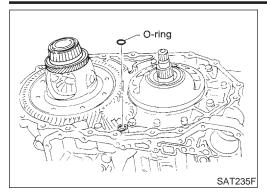
11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-283.

EL

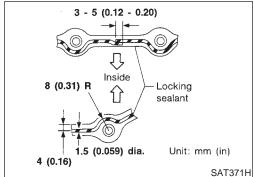
SC



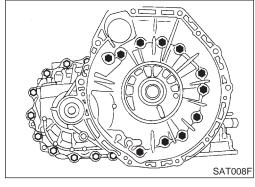




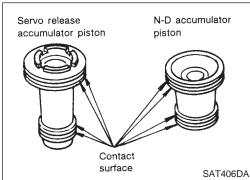
12. Install O-ring on differential oil port of transmission case.



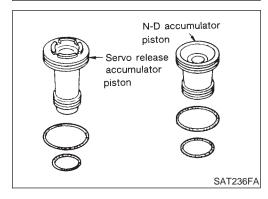
- 13. Install converter housing on transmission case.
- Apply locking sealant (Loctite #518) to mating surface of converter housing.



 Tighten converter housing bolts to the specified torque. Refer to AT-283.

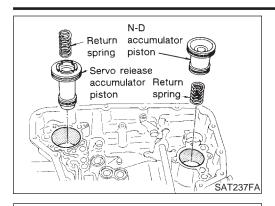


- 14. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.



- b. Install O-rings on accumulator piston.
- Apply ATF to O-rings.

Accumulator piston O-rings: Refer to SDS, AT-377.



Lip seals

(4 pieces)

Install accumulator pistons and return springs on transmission C. case.

Apply ATF to inner surface of transmission case. **Return springs:**

Refer to SDS, AT-378.

MA

GI

LC

15. Install lip seals for band servo oil holes on transmission case.

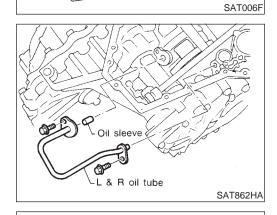
Apply petroleum jelly to lip seals.

EC

FE

GL

MT



16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-283.

AT

AX

ST

Insert manual valve into control valve assembly.

Apply ATF to manual valve.

17. Install control valve assembly.

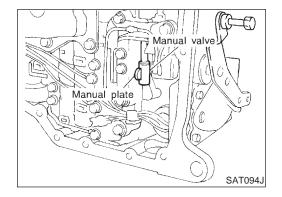
HA

Set manual shaft in Neutral position.

SC

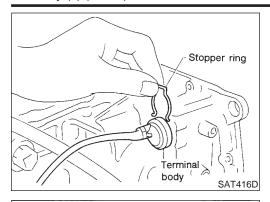
Install control valve assembly on transmission case while aligning manual valve with manual plate.

EL

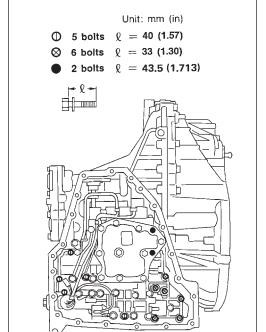


Manual valve

SAT005F



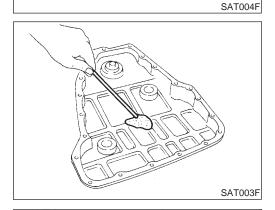
- d. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- e. Install stopper ring to terminal body.



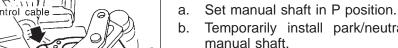
f. Tighten bolts I, X and ●.

Bolt length, number and location:

Bolt	I	х	•
Bolt length "\ell" mm (in)	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2

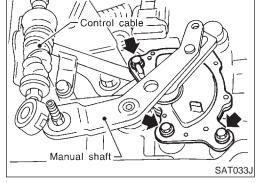


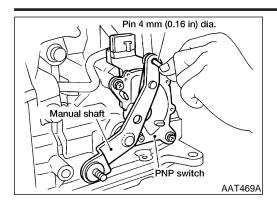
- 18. Install oil pan.
- a. Attach a magnet to oil pan.
- b. Install new oil pan gasket on transmission case.
- c. Install oil pan on transmission case.
- Always replace oil pan bolts as they are self-sealing bolts.
- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-283.

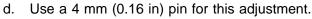


- Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move selector lever to N position.

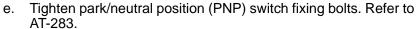
19. Install park/neutral position (PNP) switch.







- Insert the pin straight into the manual shaft adjustment hole. i.
- Rotate park/neutral position (PNP) switch until the pin can also ii. be inserted straight into hole in park/neutral position (PNP)



Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.

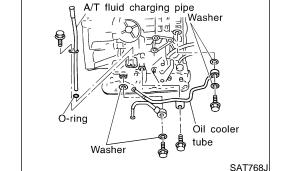


MA

20. Install A/T fluid charging pipe and fluid cooler tube to transmis-



LC

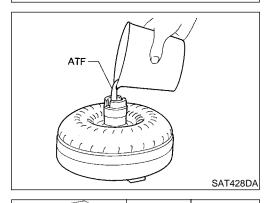


sion case. Tighten A/T fluid charging pipe and fluid cooler tube bolts to the specified torque. Refer to AT-283.





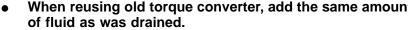




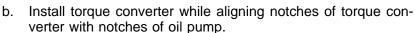
21. Install torque converter.

- Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount













HA

Measure distance "A" to check that torque converter is in proper position.

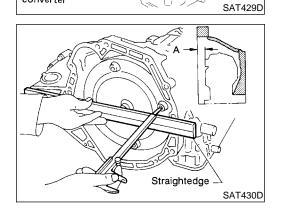


Distance A:

Refer to SDS, AT-385.







Torque converter

General Specifications NFATO182				
Engine		VQ35DE		
Automatic transaxle model		RE4F04B		
Automatic transaxle assembly	Model code number	88X04		
	1st	2.785		
	2nd	1.545		
Transayla gaar ratio	3rd	1.000		
Transaxle gear ratio	4th	0.694		
	Reverse	2.272		
	Final drive	3.789		
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Automatic Transmission Fluid (Canada)*1		
Fluid capacity ℓ (US qt, Imp qt)		8.5 (9, 7-1/2)		

^{*1:} Refer to MA-11, "Fluids and Lubricants".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NFAT0183

NFAT0183S01

							INFATUTOSSUT
Thereties Obits and see		Vehicle speed km/h (MPH)					
Throttle position	Shift pattern	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$
Full throttle	Comfort	59 - 67 (37 - 42)	110 - 118 (68 - 73)	173 - 181 (108 - 112)	169 - 177 (105 - 110)	100 - 108 (62 - 67)	41 - 49 (25 - 30)
Full throttle A	Auto power	59 - 67 (37 - 42)	110 - 118 (68 - 73)	173 - 181 (108 - 112)	169 - 177 (105 - 110)	100 - 108 (62 - 67)	41 - 49 (25 - 30)
Half throttle	Comfort	45 - 53 (28 - 33)	77 - 85 (48 - 53)	133 - 141 (83 - 88)	84 - 92 (52 - 57)	46 - 54 (29 - 34)	15 - 23 (9 - 14)
naii tiilottie	Auto power	45 - 53 (28 - 33)	77 - 85 (48 - 53)	134 - 142 (83 - 88)	121 - 129 (75 - 80)	54 - 62 (34 - 39)	16 - 24 (10 - 15)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Unit: km/h (MPH)

Throttle position Selector lever position	Selector lever position	Shift patern	Vehicle speed Km/h (MPH)	
			Lock-up "ON"	Lock-up "OFF"
	D. maritian	Comfort	99 - 107 (62 - 66)	62 - 70 (39 - 43)
D position	Auto Power	99 - 107 (62 - 66)	62 - 70 (39 - 43)	
2.0/8 3rd	2nd nosition	Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)
	3rd position	Auto Power	86 - 94 (53 - 58)	83 - 91 (52 - 57)

NOTE:

- Lock-up vehicle speed indicates the speed in D₄ position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

NFAT0184

Engine	Stall revolution rpm
VQ35DE	2,550 - 3,050

Line Pressure

Line Pressure				
Engine speed	Line pressure kPa (kg/cm², psi)			
rpm	D, 2nd and 1st positions	R position		
Idle	500 (5.1, 73)	778 (7.9, 113)		
Stall	1,233 (12.6, 179)	1,918 (19.6, 278)		

Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

NFAT0186

Unit: mm (in)

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		Parts	Item		
		. and	Part No.*	Free length	Outer diameter
	23	Pilot valve spring	31742-3AX03	38.98 (1.535)	8.9 (0.350)
	7	1-2 accumulator valve spring	31742-3AX00	20.5 (0.807)	6.95 (0.274)
	28	1-2 accumulator piston spring	31742-3AX09	55.66 (2.191)	19.6 (0.772)
	33	1st reducing valve spring	31742-85X05	26.0 (1.024)	7.0 (0.276)
Upper body	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.262)
	18	Overrun clutch reducing valve spring	31742-80X15	37.5 (1.476)	6.9 (0.272)
	16	Torque converter relief valve spring	31742-80X07	31.0 (1.220)	9.0 (0.354)
	11	Torque converter clutch control valve	31742-85X00	56.98 (2.243)	6.5 (0.256)
	3	Cooler check valve spring	31742-85X01	29.4 (1.157)	6.0 (0.236)
	15	Pressure regulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)
	20	Overrun clutch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	24	Accumulator control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)
	29	Shift valve A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Lower body	32	Shuttle valve spring	31762-41X04	51.0 (2.008)	5.65 (0.222)
	12	Shift valve B spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	7	December of the second	31742-41X15	30.5 (1.201)	9.8 (0.386)
	3	Pressure modifier valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)
	_	Oil cooler relief valve spring	31872-31X00	17.02 (0.670)	8.0 (0.315)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator

NFAT0187

O-RING

NFAT0187S01				
Unit:	mm	(in)		

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Accumulator	Part No.*	Inner diameter (Small)	Part No.*	Inner diameter (Large)
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)

^{*:} Always check with the Parts Department for the latest parts information.

RETURN SPRING

=NFAT0187S02 Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-80X00	52.5 (2.067)	20.1 (0.791)
N-D accumulator	31605-85X01	45.01 (1.772)	28.0 (1.102)

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes

NFAT0188

			NFAT0188S01
Model code number		88X04	
Number of drive plates		2	
Number of driven plates		2	
Debug plate this large area (in)	Standard	1.6 (0.	063)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	055)
Clearance mm (in)	Standard	0.5 - 0.8 (0.020 - 0.031)	
	Allowable limit	1.2 (0.047)	
		Thickness mm (in)	Part number*
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307)	31537-80X05 31537-80X06 31537-80X07 31537-80X08 31537-80X09 31537-80X20 31537-80X21

^{*:} Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

NFAT0188S02

			NFA10100302
Model code number		88X04	
Number of drive plates		4	
Number of driven plates		6 + 1	
D: 14 411	Standard	1.6 (0.06	63)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)	
Clearance mm (in)	Standard	1.8 - 2.2 (0.071 - 0.087)	
	Allowable limit	2.8 (0.110)	
		Thickness mm (in)	Part number*
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157)	31537-81X10 31537-81X11 31537-81X12 31537-81X13 31537-81X14 31537-81X15

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

Model code number		88X0	4	GI
Number of drive plates		6		
Number of driven plates		6		 Ma
Drive plate thickness area (in)	Standard	1.6 (0.0	63)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.0	1.4 (0.055)	
Clearance mm (in)	Standard	0.45 - 0.85 (0.01	0.45 - 0.85 (0.0177 - 0.0335)	
	Allowable limit	1.85 (0.0	1.85 (0.0728)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-80X76 31537-80X75 31537-80X70 31537-80X71 31537-80X72 31537-80X73 31537-80X74	EC FE

^{*:} Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

OVERRON CLOTCH			NFA	AT0188S04
Model code number		88X	88X04	
Number of drive plates		4	4	
Number of driven plates		4		
Daine alote this large area (in)	Standard	1.6 (0.	063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	1.4 (0.055)	
	Standard	0.7 - 1.1 (0.0	0.7 - 1.1 (0.028 - 0.043)	
Clearance mm (in)	Allowable limit	1.7 (0.	1.7 (0.067)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80X65 31537-80X66 31537-80X67 31537-80X68 31537-80X69	

^{*:} Always check with the Parts Department for the latest parts information.



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Clutch and Brakes (Cont'd)

LOW & REVERSE BRAKE NFAT0188S05 Model code number 88X04 7 Number of drive plates Number of driven plates 7 Standard 1.8 (0.071) Drive plate thickness mm (in) Allowable limit 1.6 (0.063) Standard 1.7 - 2.1 (0.067 - 0.083) Clearance mm (in) Allowable limit 3.3 (0.130) Thickness mm (in) Part number* 2.0 (0.079) 31667-80X00 2.2 (0.087) 31667-80X01 2.4 (0.094) 31667-80X02 Thickness of retaining plates 2.6 (0.102) 31667-80X03 2.8 (0.110) 31667-80X04 3.0 (0.118) 31667-80X05 3.2 (0.126) 31667-80X06 3.4 (0.134) 31667-80X07 *: Always check with the Parts Department for the latest parts information. **BRAKE BAND** NFAT0188S06 Anchor end pin tightening torque N·m (kg-m, in-lb) 4.0 - 5.8 (0.41 - 0.59, 36 - 51) Number of returning revolutions for anchor end pin Lock nut tightening torque N·m (kg-m, ft-lb) 32 - 36 (3.2 - 3.7, 23 - 27) CLUTCH AND BRAKE RETURN SPRINGS NFAT0188S07 Unit: mm (in)

Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949)	6.6 (0.260)

^{*:} Always check with the Parts Department for the latest parts information.

Final Drive

DIFFERENTIAL SIDE GEAR CLEARANCE

NFAT0189

NFAT0189S01

Clearance between side gear and differential case with washer	mm (in)	0.1 - 0.2 (0.004 - 0.008)
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DIFFERENTIAL SIDE GEAR THRUST WASHERS

NFAT0189S02

Thickness mm (in)	Part number*
0.75 (0.0295)	38424-81X00
0.80 (0.0315)	38424-81X01
0.85 (0.0335)	38424-81X02
0.90 (0.0354)	38424-81X03
0.95 (0.0374)	38424-81X04

^{*:} Always check with the Parts Department for the latest parts information.

DIFFERENTIAL SIDE BEAR	INO I RELOAD ADS		NFAT0189S03
Thickness mm (in)		Part numb	per*
0.48 (0.0189) 0.52 (0.0205)		31438-80>	
0.52 (0.0205)		31438-80> 31438-80>	
0.60 (0.0236)	31438-80>	<03
0.64 (0.0252 0.68 (0.0268		31438-80> 31438-80>	
0.72 (0.0283		31438-80X05	
0.76 (0.0299		31438-80X07	
0.80 (0.0315 0.84 (0.0331	1	31438-80X08 31438-80X09	
0.88 (0.0346		31438-80>	
0.92 (0.0362		31438-80	K11 ———————————————————————————————————
: Always check with the Parts Departm	ent for the latest parts inforr	mation.	
BEARING PRELOAD			NFAT0189S04
Differential side bearing preload mm (in)		0.05 - 0.09 (0.002	0 - 0.0035)
TURNING TORQUE			NFAT0189S0
Turning torque of final drive assembly N-I	n (ka-cm. in-lb)	0.78 - 1.37 (8.0 - 14	
		0.70 1.07 (0.0 1.1	, 0.0 12.2)
CLUTCH AND BRAKE RET	URN SPRINGS		NFAT0189S00 Unit: mm (in)
Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs) 31505-80X07 24.1 (0.949)		6.6 (0.260)	
: Always check with the Parts Departm	ent for the latest parts inforr	mation.	
	Planetary	y Carrier and Oil Pum	ıp
PLANETARY CARRIER			NFAT0190
	Chandard	0.20 0.70 (0.007)	NFAT0190S0:
Clearance between planetary carrier and pinion washer mm (in)	Standard	0.20 - 0.70 (0.0079	
pinion washer min (iii)	Allowable limit	0.80 (0.03	15)

Planetary Carrier and Oil Pump (Cont'd)

OIL PUMP			NFAT0190S0.	
Oil pump side clearance mm (in)		0.030 - 0.050 (0.0	012 - 0.0020)	
		Inner go	ear	
		Thickness mm (in)	Part number*	
		11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31346-80X00 31346-80X01 31346-80X02	
Thickness of inner gears and outer (gears	Outer g	Outer gear	
		Thickness mm (in)	Part number*	
		11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31347-80X00 31347-80X01 31347-80X02	
Clearance between oil pump hous-	Standard	0.111 - 0.181 (0.0	044 - 0.0071)	
ing and outer gear mm (in)	Allowable limit	0.181 (0.0	0071)	
Oil pump cover seal ring clear- ance mm (in)	Standard	0.1 - 0.25 (0.003	39 - 0.0098)	
	Allowable limit	0.25 (0.0	098)	

^{*:} Always check with the Parts Department for the latest parts information.

Input Shaft

SEAL RING CLEARANCE

NFAT0191

OLAL KING GLEAKANGE		NFAT0191S01
Input shaft seal ring clearance mm (in)	Standard	0.08 - 0.23 (0.0031 - 0.0091)
input shart sear fing clearance frim (iii)	Allowable limit	0.23 (0.0091)

SEAL RING

NFAT0191S02

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
26.01 (1.024)	22.4 (0.882)	1.971 (0.078)	31525-80X02

^{*:} Always check with the Parts Department for the latest Parts information.

Reduction Pinion Gear

NFAT0192

TURNING TORQUE	NFAT0192S01
Turning torque of reduction pinion gear N⋅m (kg-cm, in-lb)	0.05 - 0.39 (0.5 - 4.0, 0.43 - 3.47)

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

NFAT0192S0

					NFAT0192S02
NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
1	5.00 (0.1969)	31439-81X00	30	5.58 (0.2197)	31439-81X60
2	5.02 (0.1976)	31439-81X01	31	5.60 (0.2205)	31439-81X61
3	5.04 (0.1984)	31439-81X02	32	5.62 (0.2213)	31439-81X62
4	5.06 (0.1992)	31439-81X03	33	5.64 (0.2220)	31439-81X63
5	5.08 (0.2000)	31439-81X04	34	5.66 (0.2228)	31439-81X64
6	5.10 (0.2008)	31439-81X05	35	5.68 (0.2236)	31439-81X65
7	5.12 (0.2016)	31439-81X06	36	5.70 (0.2244)	31439-81X66
8	5.14 (0.2024)	31439-81X07	37	5.72 (0.2252)	31439-81X67
9	5.16 (0.2031)	31439-81X08	38	5.74 (0.2260)	31439-81X68
10	5.18 (0.2039)	31439-81X09	39	5.76 (0.2268)	31439-81X69
11	5.20 (0.2047)	31439-81X10	40	5.78 (0.2276)	31439-81X70

Reduction Pinion Gear (Cont'd)

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
12	5.22 (0.2055)	31439-81X11	41	5.80 (0.2283)	31439-81X71
13	5.24 (0.2063)	31439-81X12	42	5.82 (0.2291)	31439-81X72
14	5.26 (0.2071)	31439-81X13	43	5.84 (0.2299)	31439-81X73
15	5.28 (0.2079)	31439-81X14	44	5.86 (0.2307)	31439-81X74
16	5.30 (0.2087)	31439-81X15	45	4.72 (0.1858)	31439-83X11
17	5.32 (0.2094)	31439-81X16	46	4.74 (0.1866)	31439-83X12
18	5.34 (0.2102)	31439-81X17	47	4.76 (0.1874)	31439-83X13
19	5.36 (0.2110)	31439-81X18	48	4.78 (0.1882)	31439-83X14
20	5.38 (0.2118)	31439-81X19	49	4.80 (0.1890)	31439-83X15
21	5.40 (0.2126)	31439-81X20	50	4.82 (0.1898)	31439-83X16
22	5.42 (0.2134)	31439-81X21	51	4.84 (0.1906)	31439-83X17
23	5.44 (0.2142)	31439-81X22	52	4.86 (0.1913)	31439-83X18
24	5.46 (0.2150)	31439-81X23	53	4.88 (0.1921)	31439-83X19
25	5.48 (0.2157)	31439-81X24	54	4.90 (0.1929)	31439-83X20
26	5.50 (0.2165)	31439-81X46	55	4.92 (0.1937)	31439-83X21
27	5.52 (0.2173)	31439-81X47	56	4.94 (0.1945)	31439-83X22
28	5.54 (0.2181)	31439-81X48	57	4.96 (0.1953)	31439-83X23
29	5.56 (0.2189)	31439-81X49	58	4.98 (0.1961)	31439-83X24

^{*:} Always check with the Parts Department for the latest parts information.

Band Servo

RETURN SPRING

Unit: mm (in)

Return spring	Part number*	Free length	Outer diameter
2nd servo return spring	31605-31X20	32.5 (1.280)	25.9 (1.020)
O/D servo return spring	31605-80X07	62.6 (2.465)	31.7 (1.248)

^{*:} Always check with the Parts Department for the latest parts information.

Output Shaft

SEAL RING CLEARANCE

Output shaft seal ring clearance mm (in)	Standard	0.10 - 0.25 (0.0039 - 0.0098)		
Output shart searning clearance mini (iii)	Allowable limit	0.25 (0.0098)		

SEAL RING

NFAT0194S04

NFAT0194

NFAT0194S01

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
33.711 (1.3272)	30.2 (1.189)	1.951 (0.0768)	31525-80X09

^{*:} Always check with the Parts Department for the latest Parts information.

END PLAY

NFAT0194S02

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Output Shaft (Cont'd)	O CLUMO		
OUTPUT SHAFT ADJUSTIN	G SHIMS		NFAT0194S0.
Thickness mm	(in)	Part number*	
0.80 (0.0315)		31438-80X60	
0.84 (0.0331)		31438-80X61	
0.88 (0.0346)		31438-80X62	
0.92 (0.0362)		31438-80X63	
0.96 (0.0378)		31438-80X64	
1.00 (0.0394)		31438-80X65	
1.04 (0.0409) 1.08 (0.0425)		31438-80X66 31438-80X67	
1.06 (0.0425)		31438-80X68	
1.16 (0.0457)		31438-80X69	
1.20 (0.0472)		31438-80X70	
*: Always check with the Parts Departm			
	Bearing	Retainer	NFAT019
SEAL RING CLEARANCE			NFAT0195S0
Bearing retainer seal ring clearance mm	Standard	0.10 - 0.30 (0.0039 - 0.0118)	
(in)	Allowable limit	0.30 (0.0118)	
	Total Er	nd Play	NFAT019
Total end play mm (in)		0.25 - 0.55 (0.0098 - 0.0217)	7,77,70,70,
		, ,	
BEARING RACE FOR ADJU	ISTING TOTAL EN	D PLAY	NFAT0196S0
Thickness mm	(in)	Part number*	
0.8 (0.031)		31435-80X00	
1.0 (0.039)		31435-80X01	
1.2 (0.047)		31435-80X02	
1.4 (0.055)		31435-80X03	
1.6 (0.063)		31435-80X04	
1.8 (0.071)		31435-80X05	
2.0 (0.079) 0.9 (0.035)		31435-80X06 31435-80X09	
1.1 (0.043)		31435-80X10	
1.3 (0.051)		31435-80X11	
1.5 (0.059)		31435-80X12	
1.7 (0.067)		31435-80X13	
1.9 (0.075)		31435-80X14	
*: Always check with the Parts Departm	•		
	Reverse	e Clutch End Play	NFAT019
Reverse clutch end play mm (in)		0.55 - 0.90 (0.0217 - 0.0354)	
THRUST WASHERS FOR A	DJUSTING REVER	SE CLUTCH DRUM END PLAY	NFAT0197S0
Thickness mm	(in)	Part number*	
0.80 (0.0315)		31508-80X13	
0.95 (0.0374)		31508-80X14	
1.10 (0.0433)		31508-80X15	
1.25 (0.0492)		31508-80X16	
1.40 (0.0551)		31508-80X17	
1.55 (0.0610)		31508-80X18 31508-80X10	
1.70 (0.0669) 1.85 (0.0728)		31508-80X19 31508-80X20	
1.85 (0.0728)		31008-80820	

^{*:} Always check with the Parts Department for the latest parts information.

Under 1.3V or over 4.5V

						Removal and Installation
		Remova	and Ins	tallatio	n	NFAT019 Unit: mm (in
Distance between end of converter h	ousing and torque	converter			14 (0.55)	
		Shift Sol	enoid Va	alves		NFAT026
Gear position	1		2		3	4
Shift solenoid valve A	ON (Closed)	OFI	(Open)	OF	(Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON	(Closed)	OFF (Open)		OFF (Open)
		Solenoid	l Valves			NENTAGO
Solenoid valves		Resistar	nce (Approx.)	Ω	-	NFAT026 Terminal No.
Shift solenoid valve A			20 - 30		2	
Shift solenoid valve B			5 - 20			1
Overrun clutch solenoid valve			20 - 30			3
Line pressure solenoid valve			2.5 - 5			4
Torque converter clutch solenoid	valve		5 - 20		5	
Monitor item A/T fluid temperature sensor	Cond Cold [20° ↓ Hot [80°C	C (68°F)] 1.5V		cation (Approx	2.5 kΩ ↓ 0.3 kΩ	
		Revoluti	on Sens	or (For	Speed S	Sensor)
	Condition	า				Judgement standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function." CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.				ction.*1	450 Hz (Approx.)	
When vehicle parks.				0V		
		Dropping	g Resist	or		
Resistance					Approx. 12Ω	NFAT026
. 100.010.100					, tpp://www.	
		Power T	rain Rev	olution	Sensor	
	Condition	า				Judgement
When mading at 00 loss to (40 MBL)				-ti *4		standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.			2	40 Hz (Approx.)		

When vehicle parks.

NOTES