# SECTION ATTC AUTOMATIC AIR CONDITIONER

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Revision: October 2006

PRECAUTIONS PFP:00001

# Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

# **Precautions for Working with HFC-134a (R-134a)**

EJS002TW

#### **WARNING:**

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer <u>ATC-4, "Contaminated Refrigerant"</u>. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use refrigerant recovery/recycling equipment and refrigerant identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or SAE J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
- Do not allow refrigerant oil to come in contact with styrofoam parts. Damage may result.

# **Contaminated Refrigerant**

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## If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for avail-

- able service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

# **General Refrigerant Precautions**

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#### **WARNING:**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

# **Precautions for Leak Detection Dye**

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- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995).
- For your safety and the customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one bottle of refrigerant dye, 40 m ℓ (1/4 ounce), per A/C system.
- Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

#### A/C Identification Label

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Vehicles with factory installed fluorescent dye have this identification label on the underside of hood.

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label.

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# **Precautions for Refrigerant Connection**

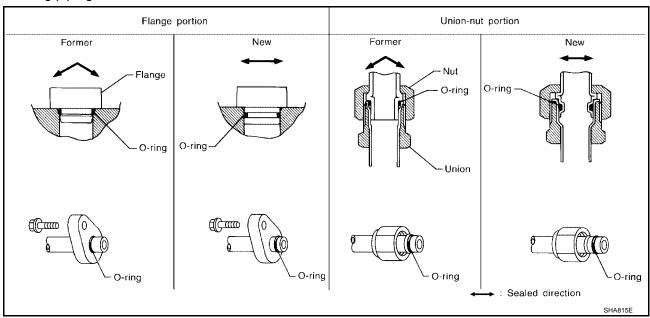
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A new type refrigerant connection has been introduced to all refrigerant lines except the following locations.

- Expansion valve to cooling unit
- Evaporator pipes to evaporator (inside cooling unit)
- Refrigerant pressure sensor

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



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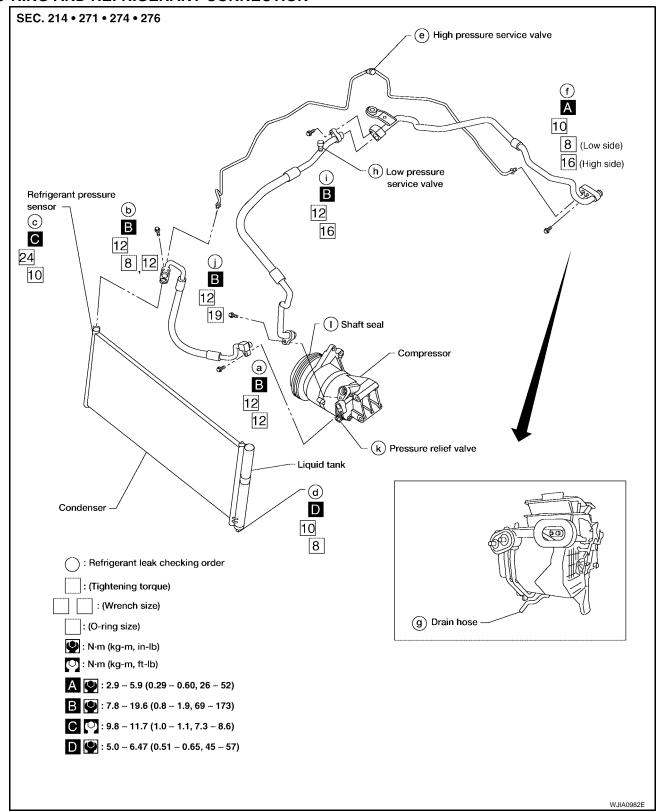
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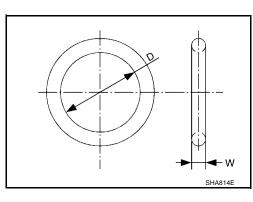
# **O-RING AND REFRIGERANT CONNECTION**



# **CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

# O-Ring Part Numbers and Specifications



1	Connection type	O-ring size	Part number*	D mm (in)	W mm (in)	
	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)	
	Former	10	J2476 89956	9.25 (0.3642)	1.78 (0.0701)	
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)	
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)	
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)	
	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.091)	
	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)	
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)	
	New	24	92195 AH300	21.8 (0.858)	2.4 (0.094)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

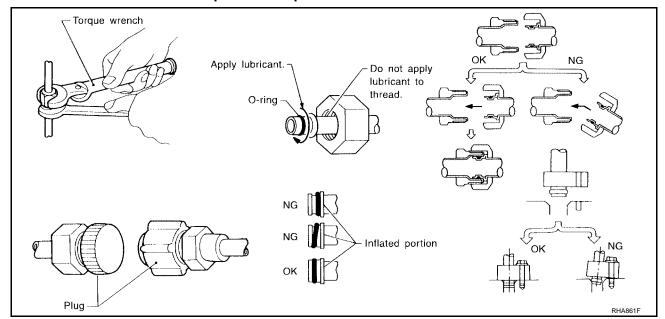
- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause oil to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply oil to circle of the O-rings shown in illustration. Be careful not to apply oil to threaded portion.

Oil name: NISSAN A/C System Oil Type S (DH-PS)

Part number: KLH00-PAGS0

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.

After connecting line, conduct leak test and make sure that there is no leakage from connections.
 When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



# **Precautions for Servicing Compressor**

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Oil Quantity in Compressor" exactly. Refer to <u>ATC-18, "Maintenance of Oil Quantity in Compressor"</u>.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than 5 turns in both directions. This will equally distribute oil inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for 1 hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation. Refer to <u>ATC-73, "Magnet Clutch Circuit"</u>.

# Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

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Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

# **ELECTRONIC LEAK DETECTOR**

Follow the manufacturer's instructions for tester operation and tester maintenance.

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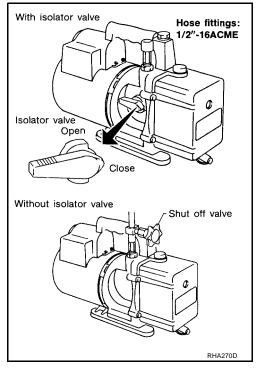
#### **VACUUM PUMP**

The oil contained inside the vacuum pump is not compatible with the specified oil for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure so the vacuum pump oil may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

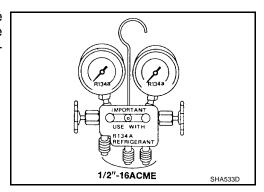
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



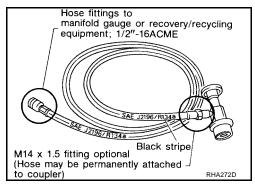
# **MANIFOLD GAUGE SET**

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



#### SERVICE HOSES

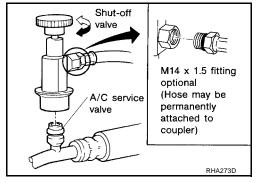
Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shutoff devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



#### **SERVICE COUPLERS**

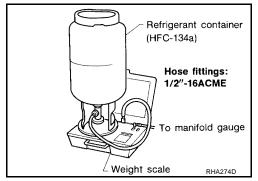
Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



## REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC134a (R-134a) and specified oils have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.



## **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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# **Special Service Tools**

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
— (J-38873-A) Pulley installer		Installing pulley
	LHA171	
KV99233130 (J-29884) Pulley puller		Removing pulley
	LHA172	

# HFC-134a (R-134a) Service Tools and Equipment

EJS002U6

Never mix HFC-134a refrigerant and/or its specified oil with CFC-12 (R-12) refrigerant and/or its oil. Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/oil. Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or oil) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/oil.

Adapters that convert one size fitting to another must never be used refrigerant/oil contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name		Description
HFC-134a (R-134a) ( — ) Refrigerant	S-NT196	Container color: Light blue Container marking: HFC-134a (R- 134a) Fitting size: Thread size  Iarge container 1/2"-16 ACME
KLH00-PAGS0 ( — ) NISSAN A/C System Oil Type S (DH-PS)	NSSAN	Type: Poly alkylene glycol oil (PAG), type S (DH-PS) Application: HFC-134a (R-134a) vane rotary compressors (NISSAN only) Lubricity: 40 m ℓ (1.4 US fl oz, 1.4 Imp fl oz)
KV991J0130 (ACR2005-NI) ACR5 A/C Service Center	S-NT197  WJIA0293E	Refrigerant recovery, recycling and re- charging

Checking for refrigerant leak detector  Chagges	Fool number Kent-Moore No.)		Description
D41995) Electronic refrigerant leak detector  J-43926) White leak detection kit (in includes: July lamp and UV safety goggles Jak 4459) J-44479 J-4447			
J-43926) Refrigerant dye leak detection kit (it includes: J-42220) Volump and UV safety goggles J-41459) Refrigerant dye injector J-41447) J-43872 Refrigerant dye cleaner  NoTICE Refrigerant dye injector J-41447) Refrigerant dye cleaner  Refrigerant dye injector J-41447) Refrigerant dye cleaner  Refrigerant dye injector J-41447) Refrigerant dye cleaner  Refrigerant dye injector J-43972 Refrigerant dye cleaner  Refrigerant dye injector J-41447) Refrigerant dye injector Refrigerant			Power supply: DC 12V (battery termi-
J-43226) Refrigerant dye leak detection kit (it includes: J-42220) Valent and UV safety goggles J-44459) Refrigerant dye injector J-41447) Juantity 24, 1/4 ounce bottles of IFC-134a (R-134a) fluorescent eak detection dye J-43872) Refrigerant dye cleaner		AHA281A	
J-42220)  IV lamp and UV safety goggles J-41459) J-41447) J-41447) J-41447) J-41447) J-41447) J-41447) J-41459) J-41459) J-41459) J-41459) J-41459) J-41447) J-41447 J-414	Refrigerant dye leak detection kit	w/shield	Power supply: DC 12V (battery termi-
J-41459) Refrigerant dye injector J-41447) J-41447) J-41447) J-41447) J-41447) J-41449 J-41459) J-41459	J-42220)	dye cleaner	
Application: For HFC-134a (R-134a) fluorescent geak detection dye J-43872)  Refrigerant dye cleaner  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Checking for refrigerant leaks when fluorescent dye in A/C system.  Checking for refrigerant leaks when fluorescent dye is installed in A/C system.  Application: For HFC-134a (R-134a)  PAG oil  Container: 1/4 ounce (7.4cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)  For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.  For cleaning dye spills.	J-41459) Refrigerant dye injector J-41447)	identification label Refrigerant dye	
Checking for refrigerant leaks when fluorescent dye leak detector    Checking for refrigerant leaks when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety goggles   Power supply: DC 12V (battery terminal)    Application: For HFC-134a (R-134a)	HFC-134a (R-134a) fluorescent eak detection dye J-43872)	NOTICE This ACC is findipperson aphenocerative in Automateria tion from the first and Drakes specific ton deep.  KENT-MODE in a company of the company ton deep.  KENT-MODE in a company of the company o	
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Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4cc) bottle (Includes self-adhesive dye identifica- tion labels for affixing to vehicle after charging system with dye.)  For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.  For cleaning dye spills.			Includes: UV lamp and UV safety gog- gles Power supply: DC 12V (battery termi-
J-41447) HFC-134a (R-134a) fluorescent eak detection dye Box of 24, 1/4 ounce bottles)  Refrigerant dye (24 bottles)  SHA439F  For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.  For leak detection dye into A/C system.  For cleaning dye spills.		SHA438F	
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J-41459) HFC-134a (R-134a) Dye injector Use with (J-41447) 1/4 ounce bot- les  SHA440F  For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.  For cleaning dye spills.		(24 bottles)	
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— SHA440F  For cleaning dye spills.  J-43872)	IFC-134a (R-134a) Dye injector Ise with (J-41447) 1/4 ounce bot-		leak detection dye into A/C system.
— For cleaning dye spills.  J-43872)	•••	SHA440F	
	_	~	For cleaning dye spills.

Tool number (Kent-Moore No.) Tool name		Description
— (J-39183-C) Manifold gauge set (with hoses and couplers)	RJIA0196E	Identification:  The gauge face indicates R-134a. Fitting size: Thread size  1/2"-16 ACME
Service hoses:  (J-39500-72B) High side hose  (J-39500-72R) Low side hose  (J-39500-72Y) Utility hose  Service couplers:  (J-39500-20A)	S-NT201	Hose colors:  • Low side hose: Blue with black stripe • High side hose: Red with black stripe • Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: • 1/2"-16 ACME  Hose fitting to service hose: • M14 x 1.5 fitting is optional or permananthic attached.
High side coupler  • (J-39500-24A)  Low side coupler	S-NT202	nently attached.  For measuring of refrigerant
(J-39699) Refrigerant weight scale	S-NT200	Fitting size - thread size:  • 1/2" - 16 ACME
— (J-39649) Vacuum pump (Including the isolator valve)	S-NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz) Fitting size: Thread size  • 1/2"-16 ACME

# **Commercial Service Tools**

EJS002U7

Tool name		Description	
(J-41810-NI) Refrigerant identifier equipment (R- 134a)	a Pena	For checking refrigerant purity and system contamination	_
,			
Power tool		Loosening bolts and nuts	_
	PBIC0190E		
(J-44614)		Clutch disc holding tool	_
Clutch disc holding tool	200		
	WHA230		

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# **REFRIGERATION SYSTEM**

# REFRIGERATION SYSTEM

PFP:KA990

# Refrigerant Cycle REFRIGERANT FLOW

EJS002U8

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser with liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

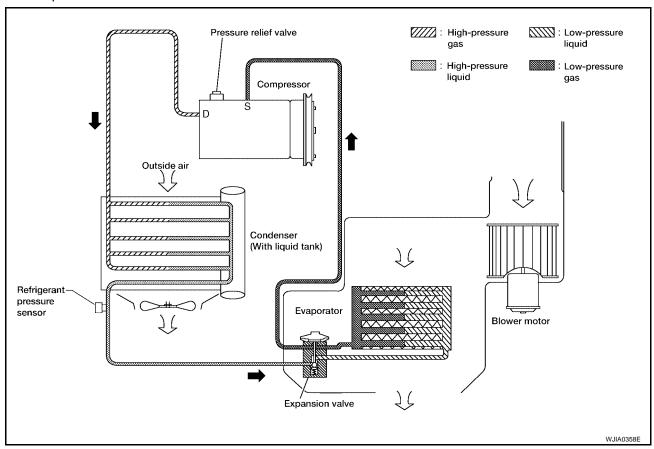
# Refrigerant System Protection REFRIGERANT PRESSURE SENSOR

EJS002U9

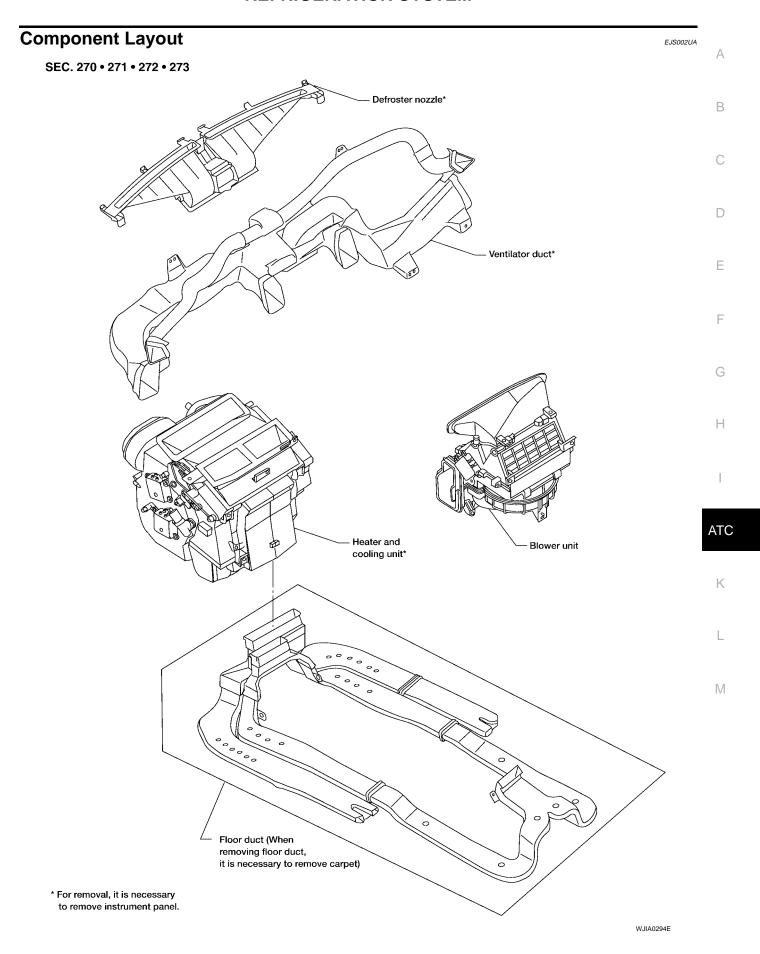
The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi), or below about 120 kPa (1.22 kg/cm², 17.4 psi).

#### PRESSURE RELIEF VALVE

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



# **REFRIGERATION SYSTEM**



OIL PFP:KLG00

# Maintenance of Oil Quantity in Compressor

EJS002UB

The oil in the compressor circulates through the system with the refrigerant. Add oil to compressor when replacing any component or after a large refrigerant leakage has occurred. It is important to maintain the specified amount.

If oil quantity is not maintained properly, the following malfunctions may result:

- Lack of oil, may lead to a seized compressor.
- Excessive oil, may cause inadequate cooling (thermal exchange interference).

#### OIL

Oil type: NISSAN A/C System Oil Type S (DH-PS)

Part number: KLH00-PAGS0

#### **CHECKING AND ADJUSTING**

#### **CAUTION:**

If excessive oil leakage is noted, do not perform the oil return operation.

Start the engine and set the following conditions:

#### **Test Condition**

Engine speed: Idling to 1,200 rpm

A/C switch: On

Blower fan speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25° to 30° C (77° to 86°F).]

Intake position: Recirculation ( )

Perform oil return operation for about ten minutes

Adjust the oil quantity according to the following table.

# Oil Adjusting Procedure for Components Replacement Except Compressor

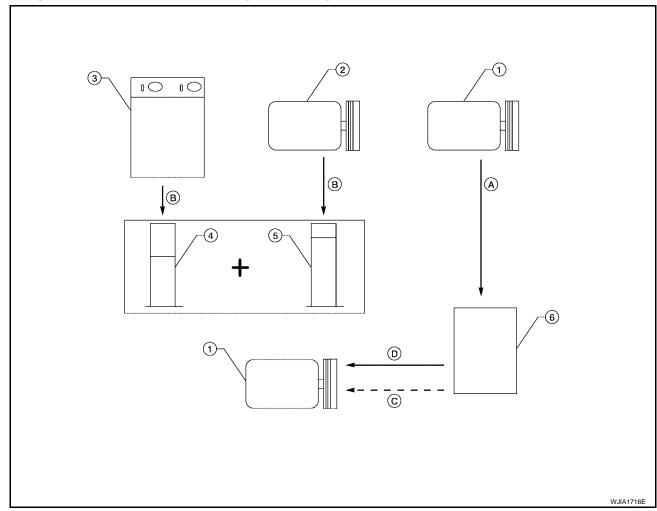
After replacing any of the following major components, add the correct amount of oil to the system.

#### Amount of Oil to be Added

	Oil to be added to system	Remarks			
Part replaced	Amount of oil m $\ell$ (US fl oz, Imp fl oz)				
Evaporator	75 (2.5, 2.6)	_			
Condenser	75 (2.5, 2.6)	_			
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced.			
In case of refrigerant look	30 (1.0, 1.1)	Large leak			
In case of refrigerant leak	_	Small leak *1			

<sup>\*1:</sup> If refrigerant leak is small, no additional oil is needed.

# Oil Adjustment Procedure for Compressor Replacement



- 1. New compressor
- 4. Measuring cup X

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- Drain oil from the new compressor into clean container
- 2. Old compressor
- 5. Measuring cup Y
- B. Record amount of oil recovered
- 3. Recovery/recycling equipment
- 6. New oil
- Add an additional 5 m  $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of new oil when replacing liquid tank

Install new oil equal to recorded amounts in measuring cups X plus Y

- Before connecting the recovery/recycling equipment to vehicle, check the recovery/recycling equipment gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Connect the recovery/recycling equipment to vehicle. Confirm refrigerant purity in supply tank using the recovery/recycling equipment and refrigerant identifier. If NG, refer to ATC-4, "Contaminated Refrigerant".
- Confirm refrigerant purity in vehicle A/C system using the recovery/recycling equipment and refrigerant identifier. If NG, refer to ATC-4, "Contaminated Refrigerant".
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure oil discharged into the recovery/recycling equipment.
- Drain the oil from the "old" (removed) compressor into a graduated container and recover the amount of oil drained.
- 6. Drain the oil from the "new" compressor into a separate, clean container.
- Measure an amount of new oil installed equal to amount drained from "old" compressor. Add this oil to "new" compressor through the suction port opening.
- Measure an amount of new oil equal to the amount recovered during discharging. Add this oil to "new" compressor through the suction port opening.
- If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of oil at this time.

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# **CAUTION:**

Do not add this 5 m  $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of oil if only replacing the compressor.

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# **Description of Air Conditioner LAN Control System**

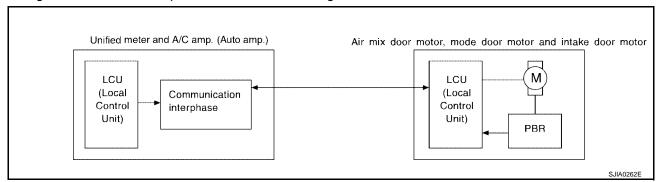
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The LAN (Local Area Network) system consists of unified meter and A/C amp., mode door motor, air mix door motor and intake door motor.

A configuration of these components is shown in the figure below.



# System Construction

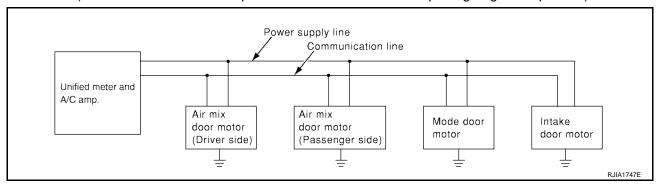
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A small network is constructed between the unified meter and A/C amp., air mix door motor, mode door motor and intake door motor. The unified meter and A/C amp. and motors are connected by data transmission lines and motor power supply lines. The LAN communication is achieved using the dedicated communication line and ground line between each door motor and the unified meter and A/C amp.

The unified meter and A/C amp. identifies each motor type by its unique Address. Serial communication includes positioning and error checking information.

The following functions are contained in LCU's built into the air mix motor, mode door motor, and intake door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor [Position balanced resistor (PBR) function]
- Comparison
- Decision (Unified meter and A/C amp. indicated value and motor opening angle comparison)



#### **OPERATION**

The unified meter and A/C amp. sends mode door, air mix door and intake door opening angle data to the mode door motor LCU, air mix door motor LCU and intake door motor LCU.

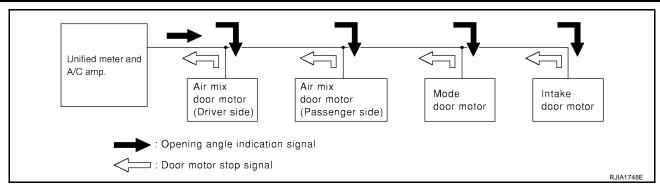
The mode door motor, air mix door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals are sent from the unified meter and A/C amp. to each of the motors and are compared by the LCUs in each motor with the existing position and opening angles. Subsequently, HOT/COLD, DEFROST/VENT or FRESH/RECIRCULATION operation is selected. When the selected angle position is reached a reply is sent from the motors back to the unified meter and A/C amp.

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#### TRANSMISSION DATA AND TRANSMISSION ORDER

Unified meter and A/C amp. data is transmitted consecutively to each of the door motors following the form shown in figure below.

Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the unified meter and A/C amp. is selected according to data-based decisions made by the air mix door motor, mode door motor and intake door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is usual, door control begins.

If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle:

Data that shows the indicated door opening angle of each door motor.

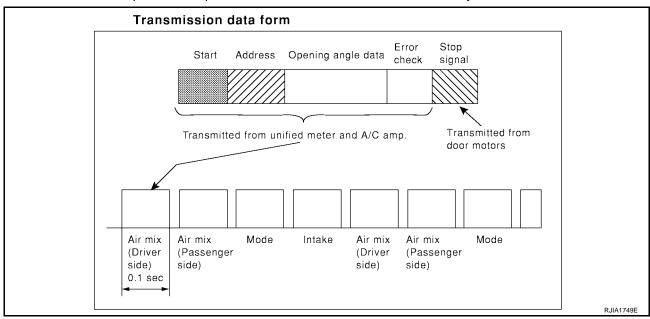
Error check:

Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and intake door motor. Error data can be related to the following symptoms.

- Unusual electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

## Stop signal:

At the end of each transmission, a stop operation, in-operation, or internal error message is delivered to the unified meter and A/C amp. This completes one data transmission and control cycle.



## AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

#### **FAN SPEED CONTROL**

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

When pressing AUTO switch, the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

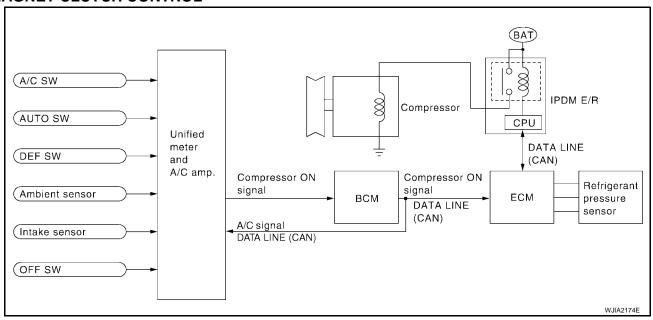
#### INTAKE DOOR CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

#### **OUTLET DOOR CONTROL**

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### MAGNET CLUTCH CONTROL



When A/C switch or DEF switch is pressed, unified meter and A/C amp. inputs compressor ON signal to BCM. BCM sends compressor ON signal to ECM, via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant-pressure sensor signal, throttle angle, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

#### **SELF-DIAGNOSTIC SYSTEM**

The self-diagnostic system is built into the unified meter and A/C amp. to quickly locate the cause of symptoms.

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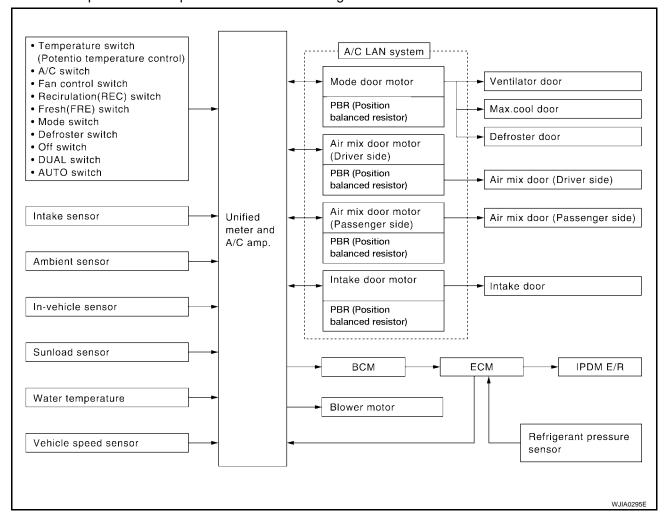
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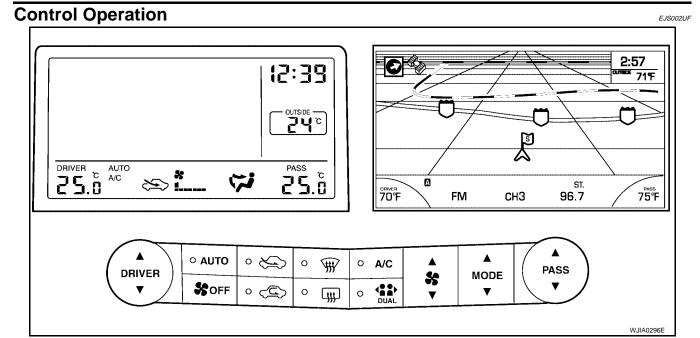
# **Description of Control System**

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The control system consists of input sensors, switches, the unified meter and A/C amp. (microcomputer) and outputs.

The relationship of these components is shown in the figure below:





#### **DISPLAY SCREEN**

Displays the operational status of the system.

#### **AUTO SWITCH**

- The compressor, intake doors, air mix doors, outlet doors and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.
- When pressing AUTO switch, air inlet, air outlet, fan speed, and discharge air temperature are automatically controlled.

# TEMPERATURE SWITCH (TEMPERATURE CONTROL) (DRIVER SIDE)

Increases or decreases the set temperature.

# TEMPERATURE SWITCH (TEMPERATURE CONTROL) (PASSENGER SIDE)

- Increases or decreases the set temperature.
- When the temperature switch is pressed, the dual switch indicator will automatically illuminate.

## RECIRCULATION () SWITCH

- When REC switch is ON, REC switch indicator turns ON, and air inlet is set to REC.
- When REC switch is ON and is pressed for approximately 1.5 seconds or longer, REC and FRE switch indicators blink twice. Then, automatic control mode is entered. Inlet status is displayed even when in
- When FRE switch is turned ON, or when compressor is turned from ON to OFF, REC switch is automatically turned OFF (set to FRE mode). REC mode can be re-entered by pressing REC switch again.
- REC switch is not operated when DEF switch is turned ON, or at the D/F position.

#### FRESH (FRE) SWITCH

- When FRE switch is ON, FRE switch indicator turns ON, and air inlet is set to FRE.
- When FRE switch is ON and is pressed for approximately 1.5 seconds or longer, REC and FRE switch indicators blink twice. Then, automatic control mode is entered. Inlet status is displayed even during automatically controlled.
- can be re-entered by pressing FRE switch again.

## **PROSTER (DEF) SWITCH**

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Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position. The compressor remains ON until the ignition is turned OFF.

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When REC switch is turned ON, FRE switch is automatically turned OFF (set to REC mode). FRE mode

#### REAR WINDOW DEFOGGER SWITCH

When illumination is ON, rear window is defogged.

#### **OFF SWITCH**

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (75% foot and 25% defrost) position.

#### A/C SWITCH

The compressor is ON or OFF.

(Pressing the A/C switch when the AUTO switch is ON will turn off the A/C switch and compressor.)

## **MODE SWITCH**

Controls the air discharge outlets.

#### **FAN CONTROL SWITCH**

Manually control the blower speed. Seven speeds are available for manual control (as shown on the display screen).

# DUAL SWITCH (WITH LEFT AND RIGHT VENTILATION TEMPERATURE SEPARATE CONTROL SYSTEM)

- When the DUAL switch indicator is not illuminated and the DUAL switch is pressed, the driver-side setting temperature and passenger-side setting temperature can each be set independently.
- When DUAL switch indicator is illuminated and the DUAL switch is pressed, the driver-side setting temperature is applied to both sides.

Fail-safe Function

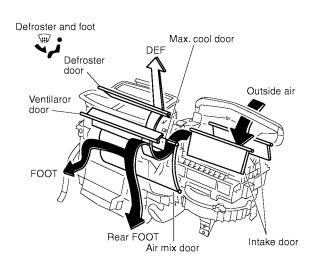
If a communication error exists between unified meter and A/C amp. for 30 seconds or longer, air conditioner is controlled under following conditions:

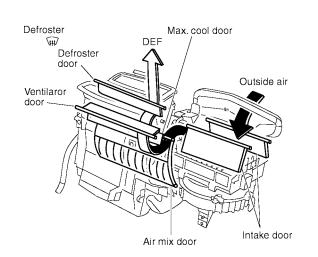
Compressor: ONAir outlet: AUTO

Air inlet: ( FreshBlower fan speed: AUTO

Set temperature: Setting before communication error occurs.

#### **Discharge Air Flow** EJS002UH Α Ventilation 1 : Ventilation 2 : Foot 3 : Defroster Max. cool door (3) Defroster VENT 3 В Recirculate air Ventilaror door — C $\blacksquare$ D Е Rear VENT Intake door Air mix door Bi-level Foot Max. cool door Max. cool door DEF Defroster door \ Defroster VENT Outside air Outside air Ventilaror Ventilaror door door Н FOOT Rear VENT Rear FOOT Rear FOOT Intake door Intake door Air mix door Air mix door K





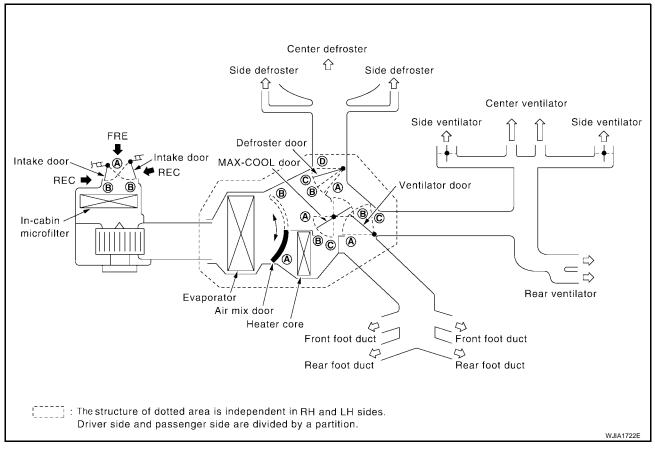
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# System Description SWITCHES AND THEIR CONTROL FUNCTION

EJS002UI



Position		MODE SW			DEF SW		AUTO		EDE OW	Temperature switch			OFF	
	or	VENT	B/L	FOOT	D/F	ON	OFF	sw	REC SW	FRE SW			\	SW
switch		witch		FRO	FRONT							5		
		~	+,~/	+,~	+,~	÷ • =	0	AUTO	-\ <b>\_</b> -\	÷ • :	18℃ (60°F)		32°C (90°F)	OFF
Ventilat	Ventilator door (A) (B) (C) (C)		©											
MAX-COOL door		A	B	B	B	©		AUTO						B
Defrost	er door	<b>©</b>	<b>(D)</b>		B	<b>(A)</b>				_				©
Intake	e door	<u> </u>		B			<b>A</b> *2	<b>B</b> *2				B		
Air mi:	x door					AUTO	_	_	<b>(A)</b>	AUTO	B			

- \*1: This position is selected only when the mode door is automatically controlled.
- \*2: Inlet status is displayed even during automatic control.

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# **CAN Communication System Description**

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Refer to LAN-25, "CAN COMMUNICATION" .

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# TROUBLE DIAGNOSIS CONSULT-II Function (BCM)

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CONSULT-II can display each diagnostic item using the diagnostic test modes shown following.

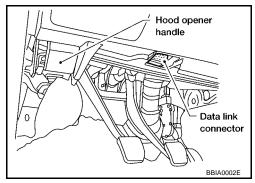
BCM diagnostic test item	Diagnostic mode	Description	
Inspection by part	WORK SUPPORT	Supports inspections and adjustments. Commands are transmitted to the BCM for setting the status suitable for required operation, input/output signals are received from the BCM and received date is displayed.	
	DATA MONITOR	Displays BCM input/output data in real time.	
	ACTIVE TEST	Operation of electrical loads can be checked by sending drive signal to them.	
	SELF-DIAG RESULTS	Displays BCM self-diagnosis results.	
	CAN DIAG SUPPORT MNTR	The result of transmit/receive diagnosis of CAN communication can be read.	
	ECU PART NUMBER	BCM part number can be read.	
	CONFIGURATION	Performs BCM configuration read/write functions.	

#### **CONSULT-II BASIC OPERATION**

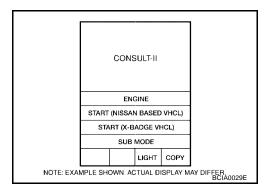
#### **CAUTION:**

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carries out CAN communication.

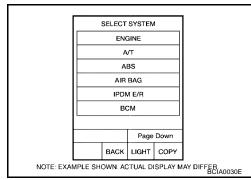
1. With the ignition switch OFF, connect CONSULT-II and CON-SULT-II CONVERTER to the data link connector, and turn the ignition switch ON.



2. Touch "START (NISSAN BASED VHCL)".



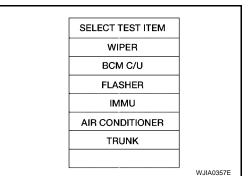
3. Touch "BCM" on "SELECT SYSTEM" screen. If "BCM" is not indicated, go to GI-39, "CONSULT-II Data Link Connector (DLC) Circuit".



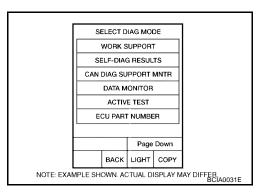
#### **DATA MONITOR**

# **Operation Procedure**

1. Touch "AIR CONDITIONER" on "SELECT TEST ITEM" screen.



2. Touch "DATA MONITOR" on "SELECT DIAG MODE" screen.



Touch either "ALL SIGNALS" or "SELECTION FROM MENU" on "DATA MONITOR" screen.

All signals	Monitors all the items.	
Selection from menu	Selects and monitors the individual item selected.	

- 4. Touch "START".
- 5. When "SELECTION FROM MENU" is selected, touch items to be monitored. When "ALL SIGNALS" is selected, all the items will be monitored.
- 6. Touch "RECORD" while monitoring, then the status of the monitored item can be recorded. To stop recording, touch "STOP".

DATA MONITOR				
монто	DR			
FAN ON		0	N	
COMP ON SIG		0		
IGN ON SW		ON ON		
OIL P SW		U	N	
		RECORD		
MODE	ВАСК	LIGHT	COPY	SJIA0270E

# **Display Item List**

Monitor item name "operation or unit"		Contents	
IGN ON SW	"ON/OFF"	Displays "IGN Position (ON)/OFF, ACC Position (OFF)" status as judged from ignition switch signal.	
FAN ON SIG	"ON/OFF"	Displays "FAN (ON)/FAN (OFF)" status as judged from blower fan motor switch signal.	
AIR COND SW	"ON/OFF"	Displays "AIR COND (ON)/AIR COND (OFF)" status as judged from air conditioner switch signal.	

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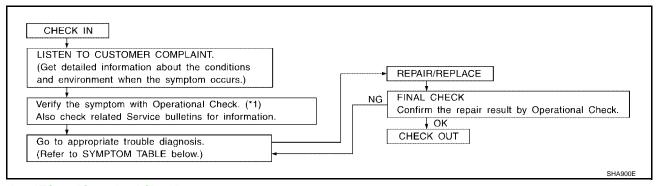
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# **How to Perform Trouble Diagnosis for Quick and Accurate Repair WORK FLOW**

EJS002UL



<sup>\*1</sup> ATC-50, "Operational Check"

# **SYMPTOM TABLE**

Symptom	Reference Page			
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System.	ATC-51, "Power Supply and Ground Circuit for Unified Meter and A/C Amp."		
A/C system cannot be controlled.	<ul> <li>Go to Integrated Display System.</li> <li>Go to Navigation System.</li> </ul>	AV-95. "INTE- GRATED DIS- PLAY SYSTEM" (Without naviga- tion system) or AV- 195. "A/C Does Not Work" (With navigation sys- tem)		
Air outlet does not change.		ATC-58, "Mode		
Mode door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	Door Motor Cir- cuit"		
Discharge air temperature does not change.		ATC-61, "Air Mix		
Air mix door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	Door Motor Cir- cuit"		
Intake door does not change.	Co to Trouble Diagnosis Presedure for Intella Dear Mater (LAN)	ATC-64, "Intake		
Intake door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	Door Motor Cir- cuit"		
Blower motor operation is malfunctioning.		ATC-67, "Blower		
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	Motor Circuit"		
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	ATC-73, "Magnet Clutch Circuit"		
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	ATC-79, "Insufficient Cooling"		
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating.	ATC-86, "Insufficient Heating"		
Noise	Go to Trouble Diagnosis Procedure for Noise.	ATC-87, "Noise"		
Self-diagnosis cannot be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	ATC-88, "Self- diagnosis"		
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	ATC-89, "Memory Function"		

# Component Parts and Harness Connector Location ENGINE COMPARTMENT EJS002UM Α В C $\mathsf{D}$ Е Н ATC K M WJIA1906E Refrigerant pressure senor 3 A/C compressor F3 (view from tire Radiator

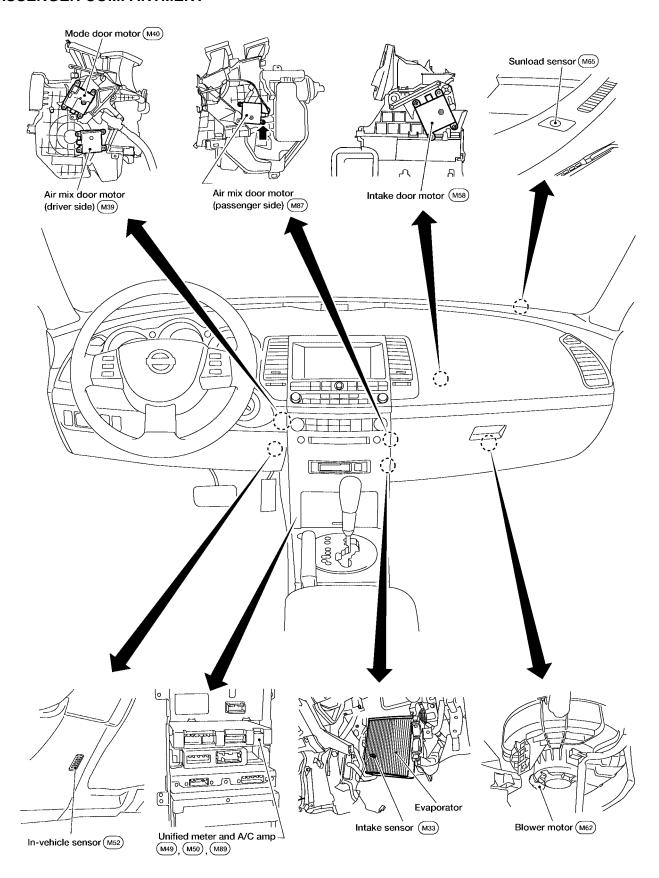
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Grille

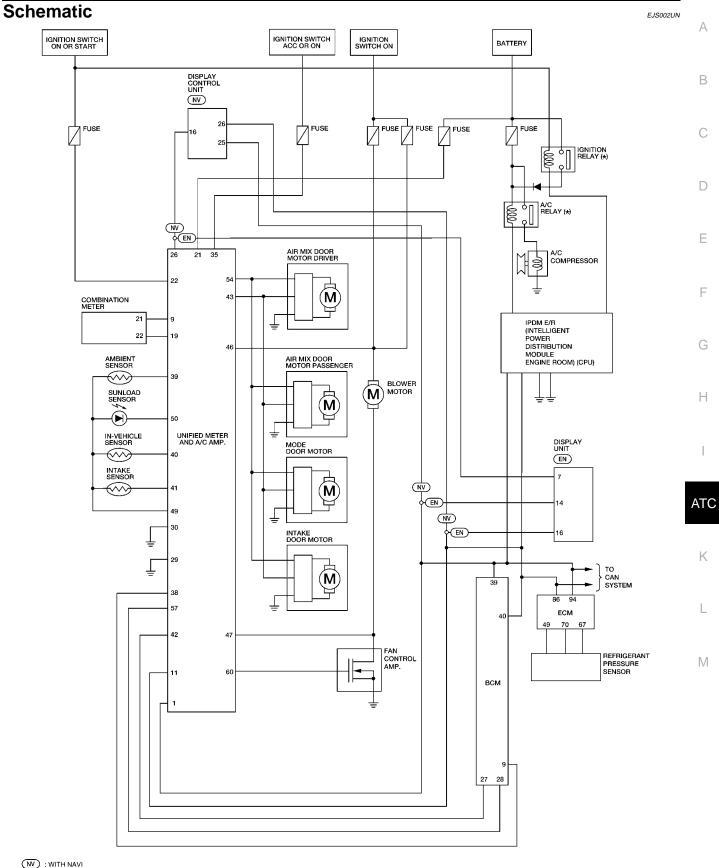
Ambient sensor E1

housing RH)

# PASSENGER COMPARTMENT



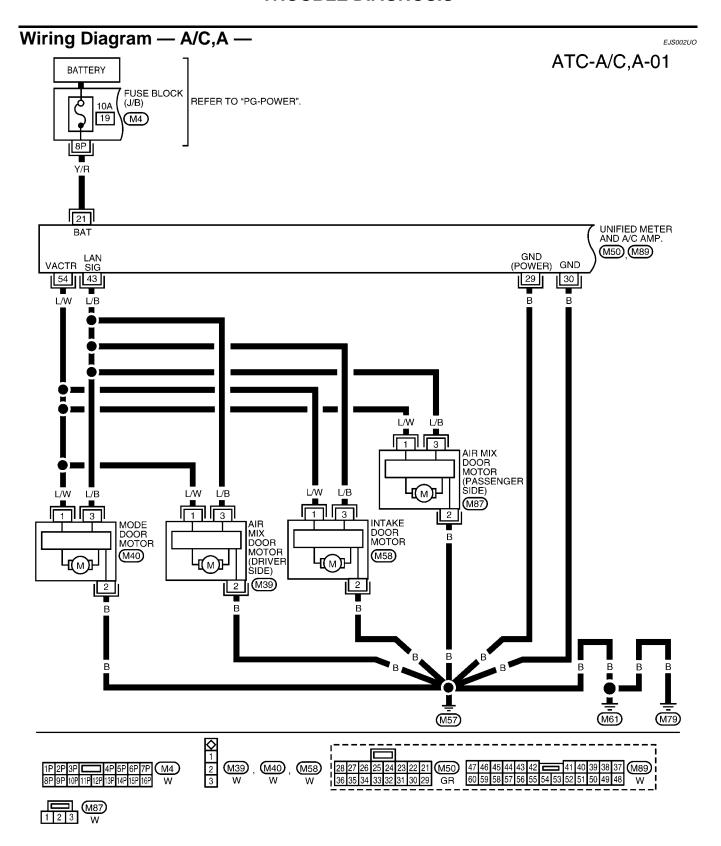
WJIA0300E



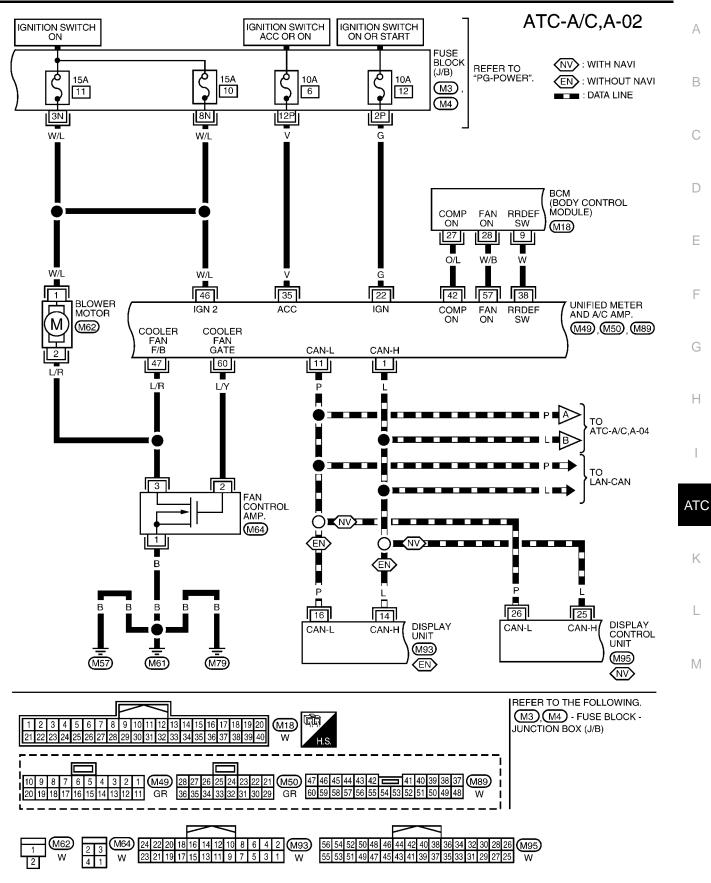
<sup>(</sup>NV): WITH NAVI
(EN): WITHOUT NAVI

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 $<sup>\</sup>star$  : THIS RELAY IS BUILT INTO IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)



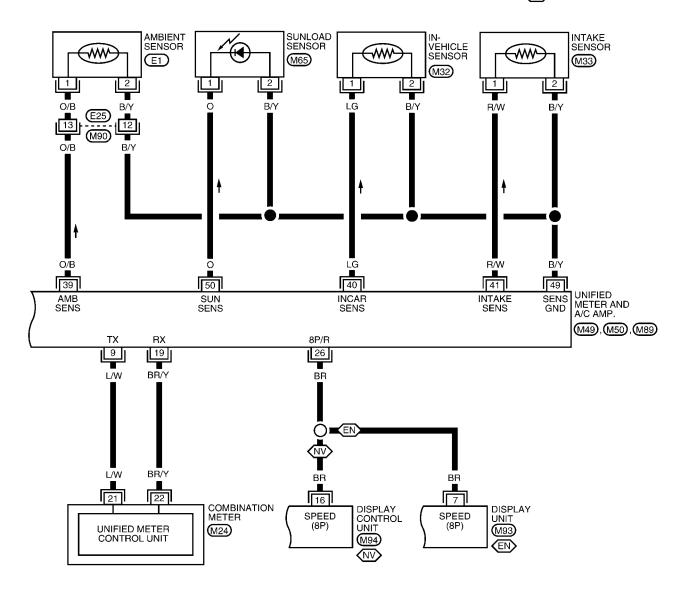
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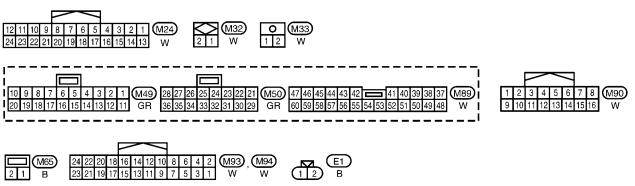


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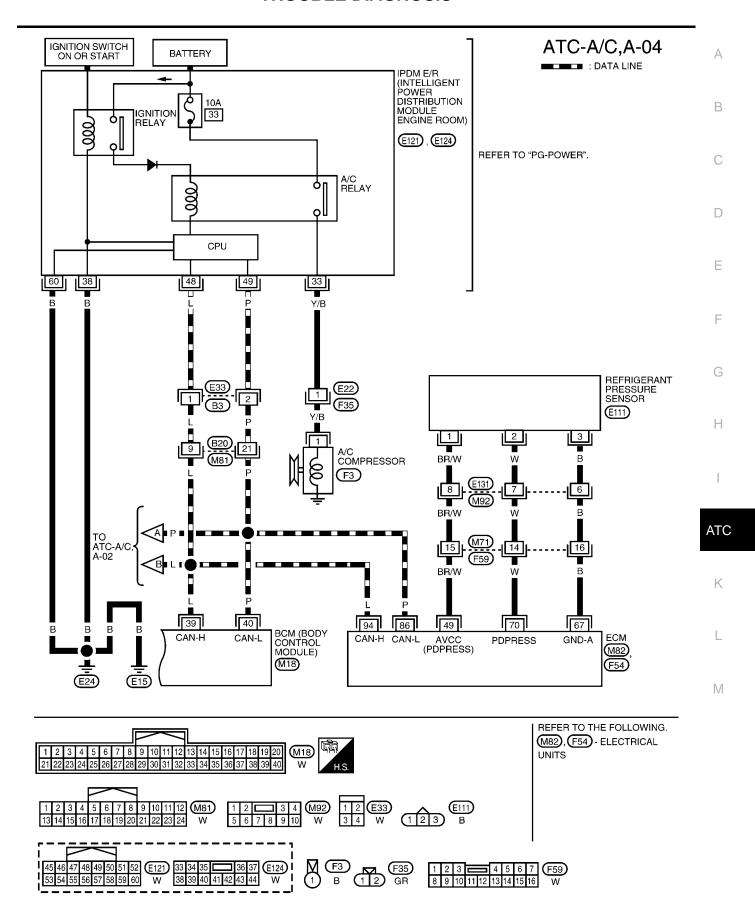
## ATC-A/C,A-03

NV : WITH NAVI





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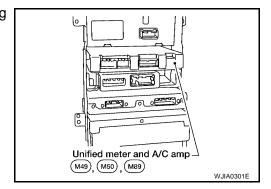


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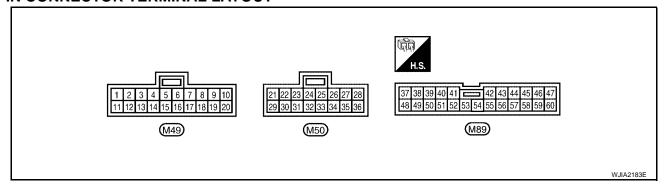
# Unified Meter and A/C Amp. Terminals and Reference Value

EJS002UP

Measure voltage between each terminal and ground by following Terminals and Reference Value for Unified Meter and A/C Amp.



#### PIN CONNECTOR TERMINAL LAYOUT



#### TERMINALS AND REFERENCE VALUE FOR UNIFIED METER AND A/C AMP.

TERMI- NAL NO.	WIRE COLOR	ITEM	Ignition Switch	CONDITION	Voltage (V)
1	L	CAN-H	-	-	-
9	L/W	Data	-	-	-
11	Р	CAN-L	-	-	-
19	BR/Y	Data	-	-	-
21	Y/R	Power supply for BAT	OFF	-	Battery voltage
22	G	Power supply for IGN	ON	-	Battery voltage
26	BR	Vehicle speed	ON	Speedometer operated [When vehicle speed is approx. 20 km/h (12 MPH)]	Approx. 240 Hz
29	В	Ground (Power)	ON	-	Approx. 0
30	В	Ground	ON	-	Approx. 0
35	V	Power supply for ACC	ACC	-	Battery voltage
38	W	Rear window defogger ON	ON	Rear window defogger switch: Press ON	Approx. 0
30	VV	Signal	ON	Rear window defogger switch: Press OFF	Approx. 12
39	O/B	Ambient sensor	-	-	5
40	LG	In-vehicle sensor	-	-	5
41	R/W	Intake sensor	-	-	5
42	O/L	Compressor ON signal	ON	A/C switch: ON	Approx. 0
4∠	O/L	Compressor On signal	ON	A/C switch: OFF	Approx. 10

TERMI- NAL NO.	WIRE COLOR	ITEM	Ignition Switch	CONDITION		Voltage (V)
43	L/B	A/C LAN signal	ON		-	15 10 5 0 
46	W/L	Power supply for IGN2	ON	-		Battery voltage
47	L/R	Blower motor feedback	ON	Fan speed: Low		7 - 10
49	B/Y	Sensor ground	ON		-	Approx. 0
50	0	Sunload sensor	-		-	5
54	L/W	Power supply for each door motor	ON	-		Battery voltage
57	W/B	Blower motor ON signal	ON	-		Battery voltage
60	L/Y	Fan control amp. control sig-	ON	Fan speed	Low, middle low, or middle high	2.5 - 3.0
		nal	ļ		High	9 - 10

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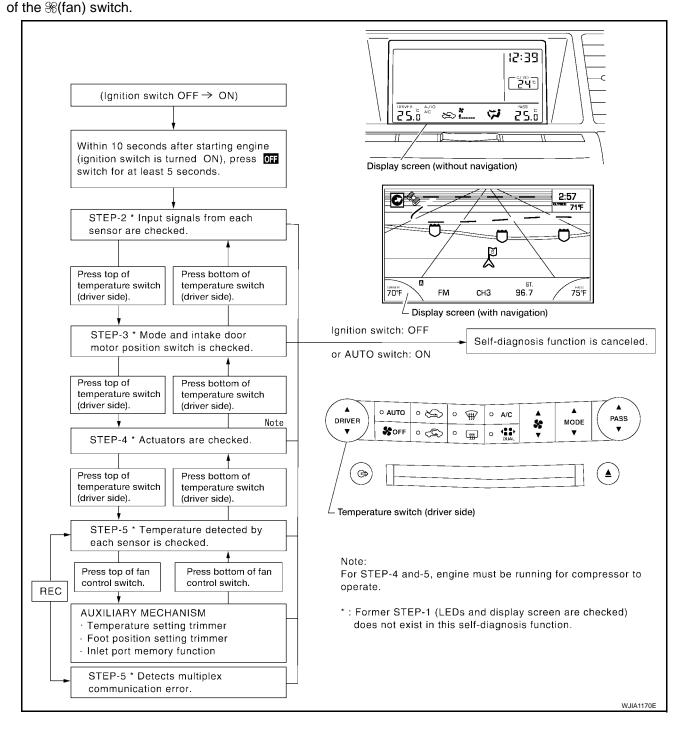
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# A/C System Self-diagnosis Function DESCRIPTION

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The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from usual control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch ON) and pressing OFF switch for at least 5 seconds. The "OFF" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned ON). This system will be canceled by either pressing AUTO switch or turning the ignition switch OFF. Shifting from one step to another is accomplished by means of pressing the temperature switch (driver side), as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pressing the top



## **FUNCTION CONFIRMATION PROCEDURE** Α 1. ENTER SELF-DIAGNOSTIC MODE Turn ignition switch ON. 2. Enter self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned ON), press OFF switch for at least 5 seconds. **CAUTION:** If battery voltage drops below 12V during diagnosis STEP 3, actuator speed becomes slower and as a result, the system may generate an error even when operation is usual. To avoid this, start engine before performing this diagnosis. Former STEP 1 (LEDs and display screen are checked) no longer exist in this self-diagnosis func-D Е >> GO TO 2. $2.\,$ self-diagnosis step 2: sensor circuits are checked for open or short circuit Does code No. 20 appear on the display 25 seconds after "2" is illuminated? YES or NO YES >> GO TO 3. NO >> GO TO 13. 3. CHECK OPERATION OF TEMPERATURE SWITCH 1. Press top of temperature switch (driver side). 2. Does the temperature switch advance to self-diagnosis STEP 3? YES or NO YES >> GO TO 4. NO >> Malfunctioning temperature switch. >> Replace A/C switch. Refer to ATC-101, "Removal and Installation". **ATC** 4. CHECK TO RETURN SELF-DIAGNOSIS STEP 2 1. Press bottom of temperature switch (driver side). 2. Does the temperature switch return to self-diagnosis STEP 2? YES or NO YES >> GO TO 5. NO >> Malfunctioning temperature switch. >> Replace A/C switch. Refer to ATC-101, "Removal and Installation". M $5.\,$ SELF-DIAGNOSIS STEP 3: MODE DOOR AND INTAKE DOOR POSITIONS ARE CHECKED 1. Press top of temperature switch (driver side). 2. Does code No. 30 appear on the display 50 seconds after "3" is illuminated? YES or NO YES >> GO TO 6.

# 6. STEP 4: CHECK OPERATION OF EACH ACTUATOR

- 1. Press top of temperature switch (driver side).
- 2. Press (DEF) switch. Code No. "41" is indicated on the display. Continue to press (DEF) switch to cycle through each actuator test (41 to 46).

>> GO TO 7.

>> GO TO 14.

NO

## 7. CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Discharge air flow					
Mode door	Air	outlet/distribu	tion		
position	Vent	Foot	Defroster		
<b>"</b>	100%	_	_		
77	60%	40%			
\ <i>\\\</i>		75%(100%)	25% (-)		
(P)	_	60%	40%		
100%					
( ): Manually control RJIA1761E					

Actuator test code no.	41	42	43	44	45	46
Mode door position	VENT	B/L 1	B/L 2	FOOT*1	D/F	DEF
Intake door position	REC	REC	20%FRE	FRE	FRE	FRE
Air mix door position	FULL COLD	FULL COLD	FULL HOT	FULL HOT	FULL HOT	FULL HOT
Blower motor voltage (approx.)	5.25V	12.70V	8.75V	8.75V	8.75V	12.70V
Compressor	ON	ON	OFF	OFF	ON	ON

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

\*1: FOOT position during automatic control. Refer to <u>ATC-49, "AUXILIARY MECHANISM: FOOT POSITION SETTING TRIMMER"</u>

#### OK or NG

OK

NG

>> GO TO 8.

>> • Air outlet does not change.

GO TO ATC-58, "Mode Door Motor Circuit".

- Intake door does not change.
   GO TO ATC-64, "Intake Door Motor Circuit".
- Blower motor operation is malfunctioning.
   GO TO <u>ATC-67</u>, "Blower Motor Circuit".
- Magnet clutch does not engage.
   GO TO ATC-73, "Magnet Clutch Circuit".
- Discharge air temperature does not change.
   GO TO ATC-61, "Air Mix Door Motor Circuit".

# 8. SELF-DIAGNOSIS STEP 5: TEMPERATURE OF EACH SENSOR IS CHECKED

- 1. Press top of the temperature switch (driver side).
- 2. Code No. 51 appears on the display.

>> GO TO 9.

## 9. CHECK AMBIENT SENSOR

Press (DEF) switch one time. Temperature detected by ambient sensor is indicated on the display (°F for U.S.A. model, °C for Canada model).

#### NOTE

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 10.

NG >> GO TO ATC-90, "Ambient Sensor Circuit".

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# 10. CHECK IN-VEHICLE SENSOR

Press (DEF) switch a second time. Temperature detected by in-vehicle sensor is indicated on the display (°F for U.S.A. model, °C for Canada model).

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 11.

NG >> GO TO ATC-93, "In-vehicle Sensor Circuit".

# 11. CHECK INTAKE SENSOR

Press (DEF) switch a third time. Temperature detected by intake sensor is indicated on the display (°F for U.S.A. model, °C for Canada model).

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 12.

NG >> GO TO ATC-99, "Intake Sensor Circuit".

# 12. CHECK CAN COMMUNICATION ERROR

- 1. Press (REC) switch.
- CAN communication error between unified meter and A/C amp. and DISPLAY UNIT or DISPLAY CONTROL UNIT is detected.

#### OK or NG

OK >> 1. Turn ignition switch OFF or AUTO switch ON.

2. END

NG

- >> Go to CAN communication. Refer to <u>DI-30, "CAN Communication System Description"</u>.
  - Unified meter and A/C amp. DISPLAY UNIT
  - Unified meter and A/C amp. DISPLAY CONTROL UNIT

Display	CAN communication error
52	In good order
•0000 5 <i>2</i>	Display unit or Display control unit □ Unified meter and A/C amp.
<b>411</b> 00 52	Unified meter and A/C amp.  □ Display unit or Display control unit
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# 13. CHECK MALFUNCTIONING SENSOR

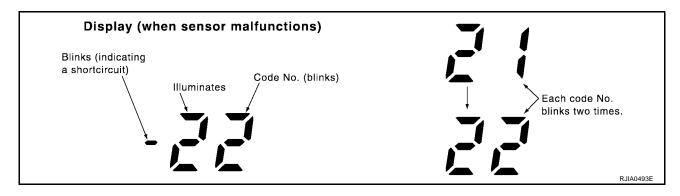
Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively twice.)

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly.

Code No.	Malfunctioning sensor (Including circuits)	Reference page
21 / –21	Ambient sensor	ATC-90
22 / –22	In-vehicle sensor	ATC-94
24 / –24	Intake sensor	ATC-99
25 / –25	Sunload sensor *1	ATC-96
26 / –26	Air mix door motor PBR (Driver side)	ATC-55
27 / –27	Air mix door motor PBR (Passenger side)	<u>A10-33</u>

<sup>\*1:</sup> Conduct self-diagnosis STEP-2 under sunshine.



>> Inspection End.

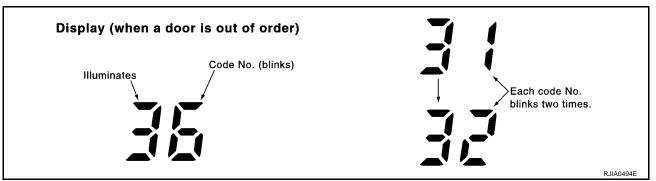
# 14. CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode and/or intake door motor PBR(s) malfunctioning.

Code No. *1 *2	Mode or intake	door position	Reference page	
31	VENT			
32	B/L 1		<u>ATC-58</u>	
33	B/L 2	Made deer meter		
34	FOOT*3	Mode door motor		
35	D/F			
36	DEF			
37	FRE			
38	20% FRE	Intake door motor	ATC-64	
39	REC			

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively twice.)

<sup>\*3:</sup> FOOT position during automatic control. Refer to <u>ATC-49, "AUXILIARY MECHANISM: FOOT POSITION SETTING TRIMMER"</u>.



>> Inspection End.

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<sup>\*1:</sup> If mode door motor harness connector is disconnected, the following display pattern will appear.

 $<sup>31 \</sup>rightarrow 32 \rightarrow 33 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow Return to 31$ 

<sup>\*2:</sup> If intake door motor harness connector is disconnected, the following display pattern will appear.

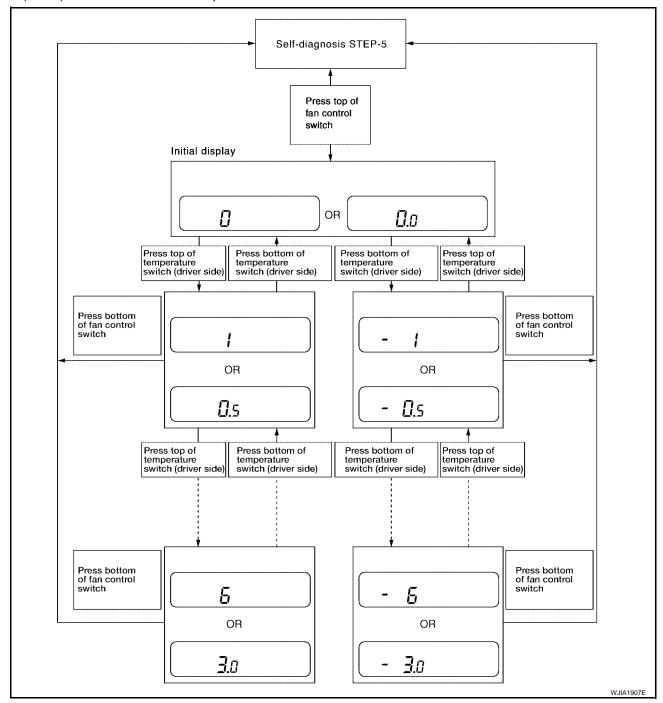
 $<sup>37 \</sup>rightarrow 38 \rightarrow 39 \rightarrow Return to 37$ 

#### **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**

The trimmer compensates for differences in range of  $\pm 3^{\circ}$ C ( $\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to <u>ATC-42, "A/C System Self-diagnosis Function"</u>.
- Press top of fan control switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press top of temperature switch (driver side) as desired. Temperature will change at a rate of 0.5°C (1.0°F) each time the switch is pressed.



When battery cable is disconnected or if battery voltage falls below 10V, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

#### **AUXILIARY MECHANISM: FOOT POSITION SETTING TRIMMER**

Air distribution ratio in FOOT mode can be set.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to <u>ATC-42, "A/C System Self-diagnosis Function"</u>.
- Press top of fan control switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press the mode switch as desired.

	Discharge air flow						
Display	Automatically mode door	controls the	Manually controls the mode door				
	FOOT	DEF	FOOT	DEF			
83 •111111	75%	25%	100%				
83 •••••	75%	25%	75%	25%			
83 411111	100%		75%	25%			
83 411111	100%		100%				

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#### **AUXILIARY MECHANISM: INLET PORT MEMORY FUNCTION**

When ignition key is turned from OFF to ON, inlet port can be set to AUTO or manual. Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to <u>ATC-42, "A/C System Self-diagnosis Function"</u>.
- Press top of fan control switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press the recirculation (REC) and fresh (FRE) switch as desired.

Switch	LED status of REC/FRE switch	Setting status	Setting changeover method	
REC	ON	Manual REC status is memorized. (Initial setting)	REC SW: ON	
REC	OFF	AUTO control		
FRE	ON	Manual FRE status is memorized.	FRE SW: ON	
ITKE	OFF	AUTO control (Initial setting)	TINE SW. ON	

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## **Operational Check**

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The purpose of the operational check is to confirm that the system operates properly.

Conditions : Engine running and at usual operating temperature

#### **CHECKING MEMORY FUNCTION**

- Set the temperature to 90°F or 32°C.
- 2. Press OFF switch.
- 3. Turn ignition switch OFF.
- 4. Turn ignition switch ON.
- 5. Press the AUTO switch.
- 6. Confirm that the set temperature remains at previous temperature.
- 7. Press OFF switch.

If NG, go to trouble diagnosis procedure for ATC-89, "Memory Function".

If OK, continue with next check.

#### **CHECKING BLOWER**

- Press top of fan control switch. Blower should operate on low speed. The fan symbol should have one blade lit.
- 2. Press top of fan control switch again, and continue checking blower speed and fan symbol until all speeds are checked.
- 3. Leave blower on maximum speed.

If NG, go to trouble diagnosis procedure for <u>ATC-69</u>, "<u>DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR</u>" If OK, continue with next check.

#### **CHECKING DISCHARGE AIR**

- Press MODE switch four times and (DEF) switch.
- 2. Each position indicator should change shape.
- 3. Confirm that discharge air comes out according to the air distribution table. Refer to <a href="ATC-27">ATC-27</a>, "Discharge Air Flow"</a>.

Mode door position is checked in the next step.

If NG, go to trouble diagnosis procedure for <u>ATC-58, "Mode Door Motor Circuit"</u>.

If OK, continue with next check.

#### NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at (FRE) when the (DEF) or (D/F) is selected.

Discharge air flow					
Mode door	Air	outlet/distribu	tion		
position	Vent	Vent Foot			
نه*	100%		_		
60%		40%	_		
تمرا	- <b>i</b>		25% (-)		
~ · ·		60%	40%		
<b>(F)</b>			100%		
( ): Manually control RJIA1761E					

#### CHECKING RECIRCULATION

- Press recirculation (REC) switch one time. Recirculation indicator should illuminate.
- 2. Press fresh (FRE) switch one time. Fresh indicator should illuminate.
- 3. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for ATC-64, "Intake Door Motor Circuit" .

If OK, continue with next check.

#### NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at (FRE) when the (DEF) or (D/F) is selected.

#### **CHECKING TEMPERATURE DECREASE**

- Press bottom of temperature switch (driver side) until 16°C (60°F) is displayed.
- Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-79, "Insufficient Cooling".

If OK, continue with next check.

## CHECKING TEMPERATURE INCREASE Α 1. Press top of temperature switch (driver side) until 32°C (90°F) is displayed. 2. Check for hot air at discharge air outlets. If NG, go to trouble diagnosis procedure for ATC-86, "Insufficient Heating". If OK, continue with next check. CHECK A/C SWITCH Press A/C switch when AUTO switch is ON. 2. A/C switch indicator will turn ON. Confirm that the compressor clutch engages (sound or visual inspection). If NG, go to trouble diagnosis procedure for ATC-73, "Magnet Clutch Circuit". D If OK, continue with next check. CHECKING AUTO MODE Е 1. Press AUTO switch. 2. Display should indicate AUTO. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.) If NG, go to trouble diagnosis procedure for ATC-51, "Power Supply and Ground Circuit for Unified Meter and A/C Amp.", then if necessary, trouble diagnosis procedure for ATC-73, "Magnet Clutch Circuit". If all operational checks are OK (symptom cannot be duplicated), go to malfunction Simulation Tests in ATC-32, "How to Perform Trouble Diagnosis for Quick and Accurate Repair" and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to ATC-32, "How to Perform Trouble Diagnosis for Quick and Accurate Repair", ATC-32, "SYMPTOM TABLE" and perform applicable trouble diagnosis procedures. Power Supply and Ground Circuit for Unified Meter and A/C Amp. EJS002US

SYMPTOM: A/C system does not come on.

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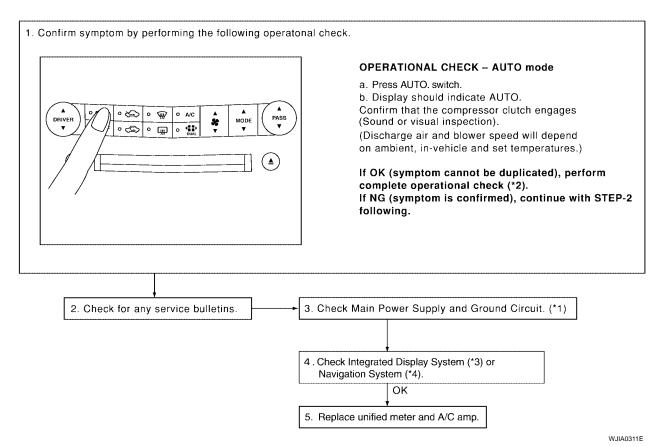
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## **INSPECTION FLOW**



- \*1 ATC-51, "Power Supply and Ground \*2 ATC-50, "Operational Check".

  Circuit for Unified Meter and A/C

  Amp.".
- \*3 AV-114, "Trouble Diagnosis Chart by Symptom".

\*4 AV-195, "A/C Does Not Work".

#### **COMPONENT DESCRIPTION**

#### Unified meter and A/C amp. (Automatic Amplifier)

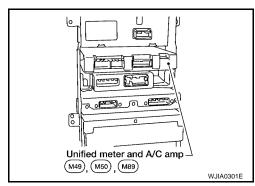
The unified meter and A/C amp. has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motors, mode door motor, intake door motor, blower motor and compressor are then controlled.

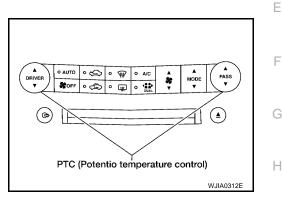
The unified meter and A/C amp. is unitized with control mechanisms. When the various switches and temperature dials are operated, data is input to the unified meter and A/C amp. from the BCM using CAN communication.

Self-diagnostic functions are also built into unified meter and A/C amp. to provide quick check of malfunctions in the auto air conditioner system.

## **Potentio Temperature Control (PTC)**

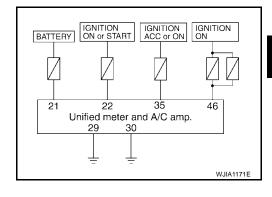
The PTC is built into the A/C switch. It can be set at an interval of  $0.5^{\circ}$ C ( $1.0^{\circ}$ F) in the  $16^{\circ}$ C ( $60^{\circ}$ F) to  $32^{\circ}$ C ( $90^{\circ}$ F) temperature range by pressing the temperature switch. The set temperature is displayed.





#### DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

SYMPTOM: A/C system does not come on.



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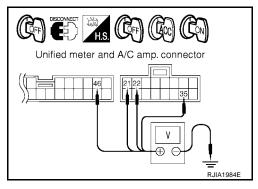
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# 1. CHECK POWER SUPPLY CIRCUIT FOR UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check voltage between unified meter and A/C amp. harness connector M50 terminals 21, 22 and 35, unified meter and A/C amp. harness connector M89 terminal 46 and ground.

	Terminals		Ignition switch position		
	(+)				
Unified meter and A/C amp. connector	Terminal No.	(-)	OFF	ACC	ON
M50	21		Battery voltage	Battery voltage	Battery voltage
M50	22	Ground	Approx. 0V	Approx. 0V	Battery voltage
M50	35		Approx. 0V	Battery voltage	Battery voltage
M89	46		Approx. 0V	Approx. 0V	Battery voltage



#### OK or NG

NG

OK >> GO TO 2.

>> Check 10A and 15A fuses [Nos. 6, 10, 12 and 19, located in the fuse block (J/B)]. Refer to PG-70.

- If fuses are OK, check harness for open circuit. Repair or replace as necessary.
- If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

# 2. CHECK GROUND CIRCUIT FOR UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Check continuity between unified meter and A/C amp. harness connector M50 terminal 29, 30 and ground.

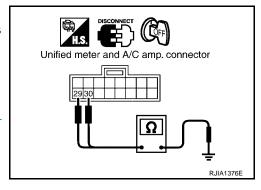
29, 30 - Ground

: Continuity should exist.

#### OK or NG

OK >> Replace unified meter and A/C amp. Refer to <u>ATC-101,</u> "UNIFIED METER AND A/C AMP." .

NG >> Repair harness or connector.



# **LAN System Circuit**

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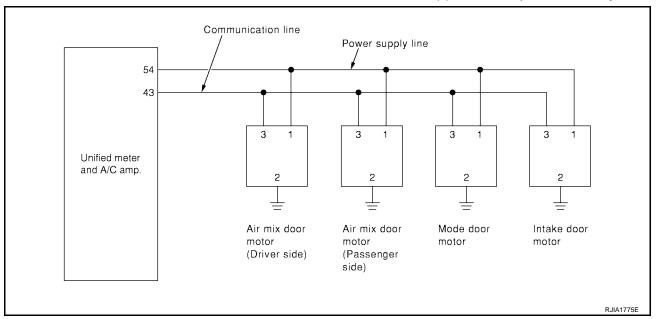
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**ATC** 

SYMPTOM: Mode door motor, intake door motor and/or air mix door motor(s) does not operate normally.



#### DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT

## 1. CHECK POWER SUPPLY FOR UNIFIED METER AND A/C AMP. SIDE

- 1. Turn ignition switch ON.
- Check voltage between unified meter and A/C amp. harness connector M89 terminal 54 and ground.

54 - Ground

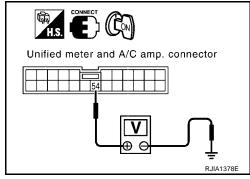
: Battery voltage

#### OK or NG

OK >> GO TO 2.

NG

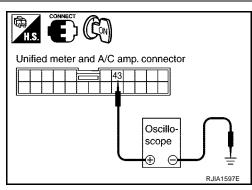
>> Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP." .



# 2. CHECK SIGNAL FOR UNIFIED METER AND A/C AMP. SIDE

Confirm A/C LAN signal between unified meter and A/C amp. harness connector M89 terminal 43 and ground using an oscilloscope.

	Terminals		
(+	-)		
Unified meter and A/C amp. connector	Terminal No.	(-)	Voltage
M89	43	Ground	(v) 15 10 5 0 20 ms



#### OK or NG

OK >> GO TO 3.

>> Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.". NG

# 3. CHECK POWER SUPPLY FOR MOTOR SIDE

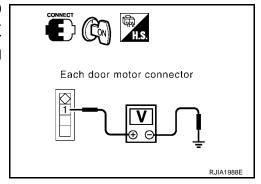
Check voltage between mode door motor harness connector M40 terminal 1, driver side air mix door motor harness connector M39 terminal 1, passenger side air mix door motor harness connector M87 terminal 1, intake door motor harness connector M58 terminal 1 and ground.

1 – Ground : Battery voltage

OK or NG

OK >> GO TO 4.

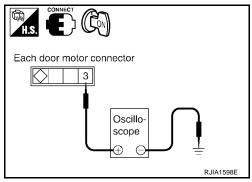
NG >> Repair harness or connector.



## 4. CHECK SIGNAL FOR MOTOR SIDE

Confirm A/C LAN signal between mode door motor harness connector M40 terminal 3, driver side air mix door motor harness connector M39 terminal 3, passenger side air mix door motor harness connector M87 terminal 3, intake door motor harness connector M58 terminal 3 and ground using an oscilloscope.

	Terminals			
Door motor	(+)			Voltage
	Con- nector	Terminal No.	(-)	G
Mode	M40	3		
Air mix (Driver side)	M39	3	Ground	15 10 5
Air mix (Passen- ger side)	M87	3		+ - 20ms
Intake	M58	3		HAK0652D



OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.

# 5. CHECK MOTOR GROUND CIRCUIT

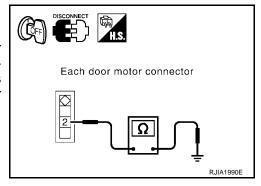
- 1. Turn ignition switch OFF.
- Disconnect door motor connector.
- Check continuity between mode door motor harness connector M40 terminal 2, driver side air mix door motor harness connector tor M39 terminal 2, passenger side air mix door motor harness connector M87 terminal 2, intake door motor harness connector M58 terminal 2 and ground.



#### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.



## **O. CHECK MOTOR OPERATION** Disconnect and reconnect the motor connector and confirm the motor operation. OK or NG OK >> (Operates normally.) Poor contact in motor connector. NG >> (Does not operate normally.) • GO TO 7. 7. CHECK MODE DOOR MOTOR OPERATION Disconnect mode door motor and air mix door motor (driver side, passenger side) connector. 1. 2. Reconnect mode door motor connector and confirm the mode door motor operation. Е OK or NG OK >> (Mode door motor operates normally.) GO TO 8. NG >> (Mode door motor does not operate normally.) Replace mode door motor. Refer to <u>ATC-112, "MODE DOOR MOTOR"</u>. 8. CHECK AIR MIX DOOR MOTOR OPERATION Disconnect mode door motor connector. 2. Reconnect air mix door motor connector (driver side, passenger side) and confirm the air mix door motor operation. OK or NG OK >> (Air mix door motor operates normally.) GO TO 9. NG >> (Air mix door motor does not operate normally.) **ATC** GO TO 10. 9. CHECK INTAKE DOOR MOTOR OPERATION 1. Disconnect air mix door motor connector (driver side, passenger side). Reconnect intake door motor connector and confirm the intake door motor operation. OK or NG OK >> (Intake door motor operates normally.) • Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP." . NG >> (Intake door motor does not operate normally.) Replace intake door motor. Refer to <u>ATC-108, "INTAKE DOOR MOTOR"</u>. 10. CHECK AIR MIX DOOR MOTOR OPERATION 1. Disconnect air mix door motor (driver side) connector. 2. Confirm the air mix door motor (passenger side) operation. OK or NG OK >> (Air mix door motor operates normally.) Replace driver side air mix door motor. Refer to ATC-113, "DRIVER SIDE AIR MIX DOOR MOTOR". NG >> (Air mix door motor does not operate normally.) Replace passenger side air mix door motor. Refer to ATC-113, "PASSENGER SIDE AIR MIX

DOOR MOTOR".

#### **Mode Door Motor Circuit**

FJS002UU

#### SYMPTOM:

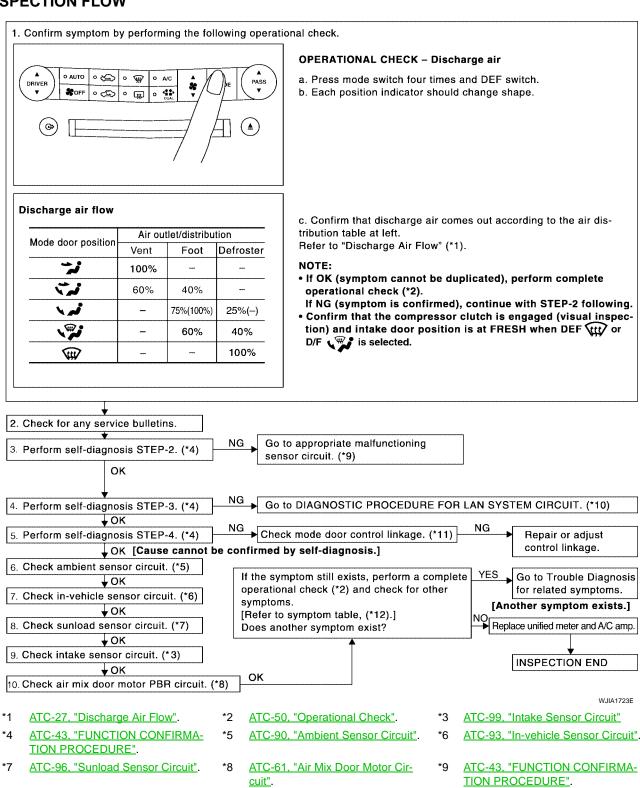
- Air outlet does not change.
- Mode door motor does not operate normally.

ATC-55, "DIAGNOSTIC PROCE-

DURE FOR LAN CIRCUIT".

\*10

#### INSPECTION FLOW



ATC-112, "MODE DOOR MOTOR".

\*11

\*12 ATC-32, "SYMPTOM TABLE".

#### SYSTEM DESCRIPTION

#### **Component Parts**

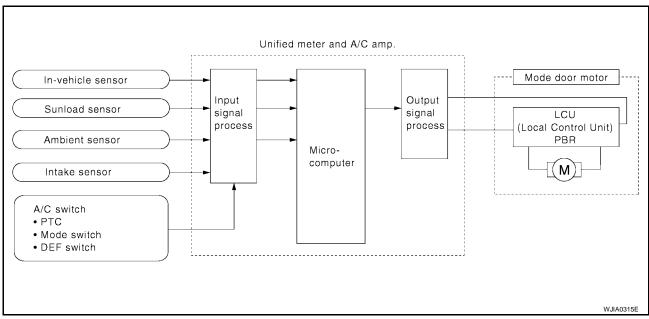
Mode door control system components are:

- Unified meter and A/C amp.
- Mode door motor (LCU)
- A/C LAN system (PBR built-into mode motor and air mix motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

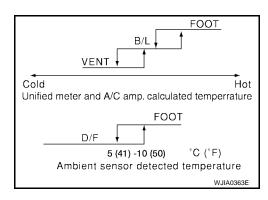
#### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



#### **Mode Door Control Specification**



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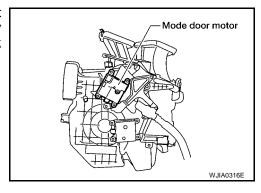
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#### **COMPONENT DESCRIPTION**

#### **Mode Door Motor**

The mode door motor is attached to the heater and cooling unit assembly. It rotates so that air is discharged from the outlet set by the unified meter and A/C amp. Motor rotation is conveyed to a link which activates the mode door.



#### DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR

SYMPTOM: Mode door motor does not operate normally. Perform diagnostic procedure for LAN circuit. Refer to <a href="https://docs.ncb/ATC-55">ATC-55</a>, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT".

#### **Air Mix Door Motor Circuit**

#### EJS002UV

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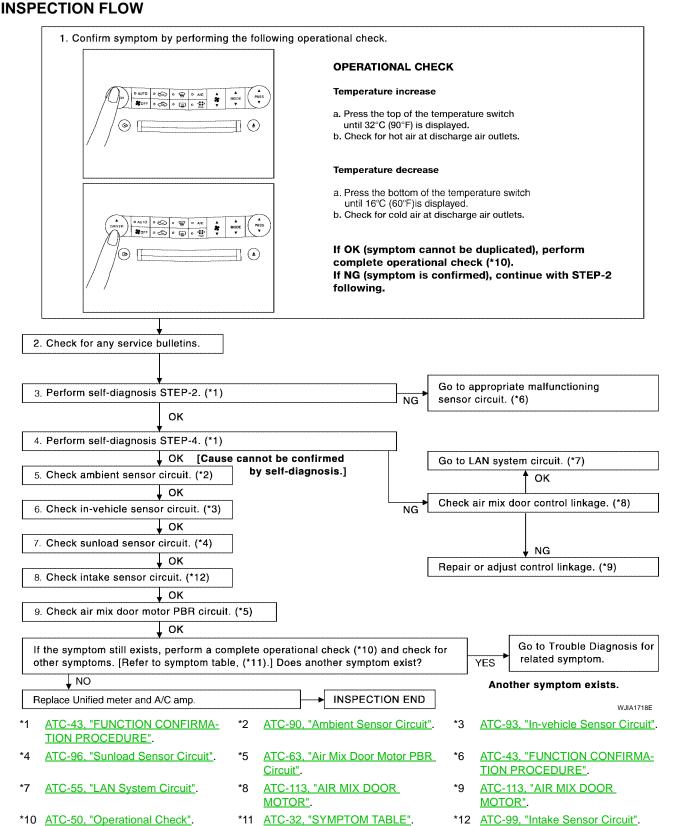
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#### SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.



#### SYSTEM DESCRIPTION

#### **Component Parts**

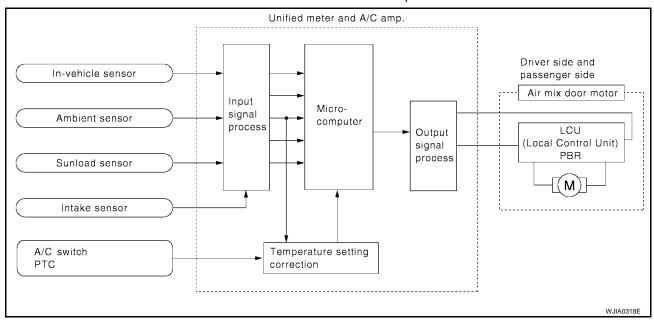
Air mix door control system components are:

- Unified meter and A/C amp.
- Air mix door motor (LCU)
- A/C LAN system (PBR built-into mode motor and air mix motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

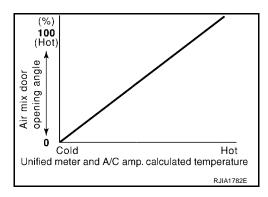
#### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door motor opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



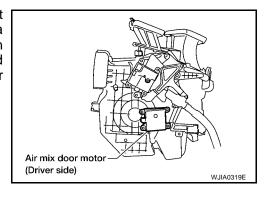
#### **Air Mix Door Control Specification**

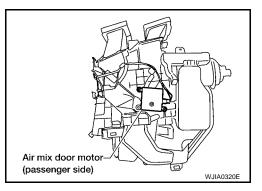


#### **COMPONENT DESCRIPTION**

#### **Air Mix Door Motor**

The air mix door motor is attached to the heater and cooling unit assembly. It rotates so that the air mix door is opened or closed to a position set by the unified meter and A/C amp. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the unified meter and A/C amp. by PBR built-in air mix door motor.





#### DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR

Perform diagnostic procedure for LAN circuit. Refer to <u>ATC-55, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u> .

#### **Air Mix Door Motor PBR Circuit**

EJS002U

SYMPTOM:

- Discharge air temperature does not change.
- PBR circuit is open or shorted.

#### DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR PBR

Perform diagnostic procedure for LAN circuit. Refer to <u>ATC-55, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u>.

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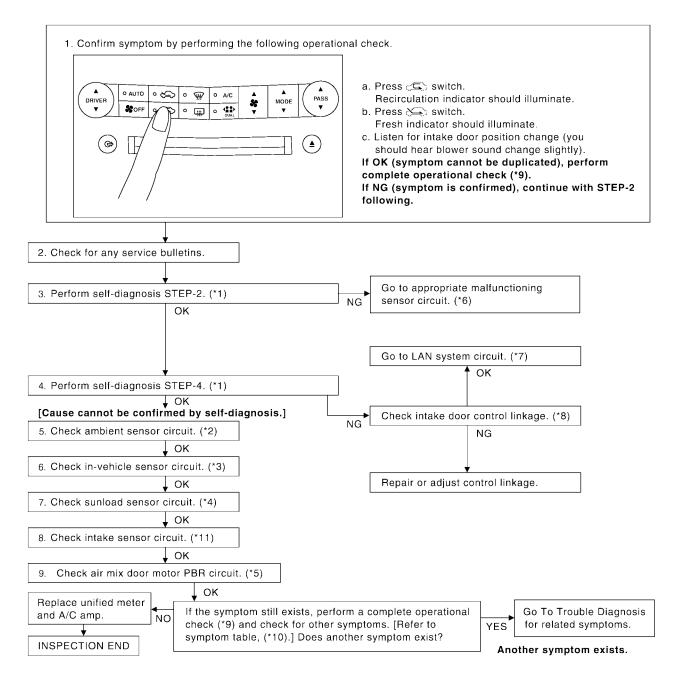
#### **Intake Door Motor Circuit**

EJS002UX

#### SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

#### **INSPECTION FLOW**



WJIA1717E

- \*1 <u>ATC-43, "FUNCTION CONFIRMA-</u> TION PROCEDURE".
- \*4 ATC-96, "Sunload Sensor Circuit".
- \*7 ATC-55, "LAN System Circuit".
- \*10 ATC-32, "SYMPTOM TABLE".
- \*2 ATC-90, "Ambient Sensor Circuit".
- \*5 ATC-63, "Air Mix Door Motor PBR Circuit".
- \*8 ATC-108, "INTAKE DOOR MOTOR".
- \*11 ATC-99, "Intake Sensor Circuit".
- \*3 ATC-93, "In-vehicle Sensor Circuit".
- \*6 ATC-43, "FUNCTION CONFIRMA-TION PROCEDURE".
- \*9 ATC-50, "Operational Check".

#### SYSTEM DESCRIPTION

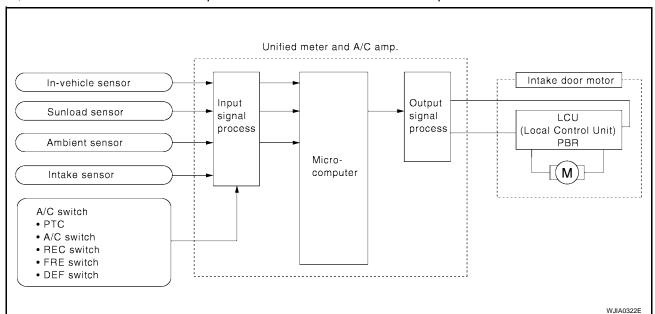
#### **Component Parts**

Intake door control system components are:

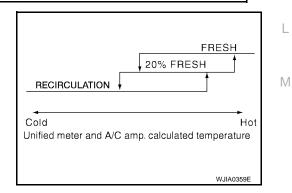
- Unified meter and A/C amp.
- Intake door motor
- A/C LAN system (PBR built-in mode motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

#### **System Operation**

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the DEFROST, or OFF switches are pushed or A/C switch is OFF, the unified meter and A/C amp. sets the intake door at the FRESH position.



**Intake Door Control Specification** 



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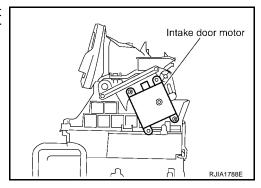
**ATC** 

Revision: October 2006 ATC-65 2006 Maxima

#### **COMPONENT DESCRIPTION**

#### Intake door motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the unified meter and A/C amp. Motor rotation is conveyed to a lever which activates the intake door.



#### DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR

SYMPTOM: Intake door motor does not operate normally. Perform diagnostic procedure for LAN system circuit. Refer to <a href="ATC-55">ATC-55</a>, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT".

#### **Blower Motor Circuit** EJS002UY Α SYMPTOM: Blower motor operation is malfunctioning. INSPECTION FLOW 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Blower** a. Press top of fan control switch. o auto ∘ ८८> 0 **W** PASS DRIVER Blower should operate on low speed. MODE SOFF b. Press bottom of fan control switch, چې ه ° (##) and continue checking blower speed and fan symbol until all speeds are checked. If OK (symptom cannot be duplicated), perform complete operational check (\*1). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. Go to appropriate malfunctioning 3. Perform self-diagnosis STEP-2. (\*3) sensor circuit. (\*5) NG Code No. 20 should be displayed after approx. 25 seconds. ↓ok Go to Blower Motor Circuit. (\*6) 4. Perform self-diagnosis STEP-4. (\*4) Does blower motor speed change according to each code No.? 42 44 5.25V 12.70V 8.75V 12.70V Blower motor voltage ĹYE\$ 5. Is engine coolant temperature below 56°C (133°F)? Blower motor operation is normal. NO YES **ATC** 6. Is blower motor operating under starting blower speed control? Go to Blower Motor Circuit. (\*6) YES [Cause cannot be confirmed by self-diagnosis.] OK 7. Check ambient sensor circuit. (\*8) Check engine coolant temperature sensor OK circuit. (\*11) 8. Check in-vehicle sensor circuit. (\*9) OK 9. Check sunload sensor circuit. (\*10) OK 10. Check intake sensor circuit. (\*2) M If the symptom still exists, perform a complete operational check (\*1) and check for Go to Trouble Diagnosis for other symptoms. [Refer to symptom table, (\*7).] Does another symptom exist? related symptom. Another symptom exists. Replace unified meter and A/C amp. INSPECTION END WJIA1724E ATC-50, "Operational Check". \*2 ATC-99, "Intake Sensor Circuit". ATC-43, "FUNCTION CONFIRMA-**TION PROCEDURE**" ATC-43, "FUNCTION CONFIRMA-\*5 ATC-43, "FUNCTION CONFIRMA-\*6 ATC-69, "DIAGNOSTIC PROCE-TION PROCEDURE". TION PROCEDURE". **DURE FOR BLOWER MOTOR".** ATC-32, "SYMPTOM TABLE". \*8 ATC-90, "Ambient Sensor Circuit". \*9 ATC-93, "In-vehicle Sensor Circuit". \*10 ATC-96, "Sunload Sensor Circuit". \*11 EC-224, "DTC P0125 ECT SEN-

SOR".

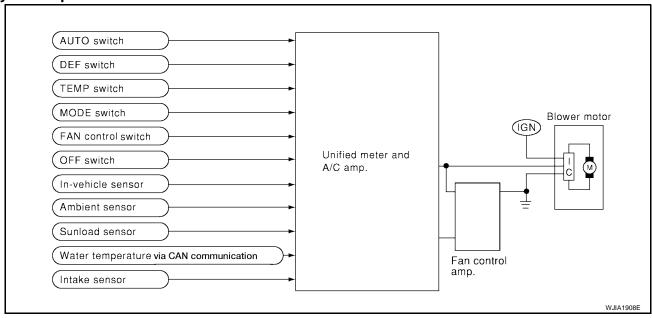
#### SYSTEM DESCRIPTION

#### **Component Parts**

Fan speed control system components are:

- Unified meter and A/C amp.
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor
- Fan control amp.

#### **System Operation**



#### **Automatic Mode**

In the automatic mode, the blower motor speed is calculated by the unified meter and A/C amp. based on input from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor.

When the air flow is increased, the duty ratio of the blower fan motor's drive signal is changed at 8%/sec. to prevent a sudden increase in air flow.

In addition to manual air flow control and the usual automatic air flow control, starting air flow control, low water temperature starting control and high passenger compartment temperature starting control are available.

#### **Starting Fan Speed Control**

Start Up From COLD SOAK Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 56°C (133°F), at which time the blower speed will increase to the objective speed.

#### Start Up From Usual or HOT SOAK Condition (Automatic mode)

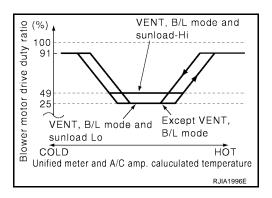
The blower will begin operation momentarily after the AUTO switch is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

## **Blower Speed Compensation**

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of low or no sunload, the blower low speed is usual low speed (duty ratio 25%). During high sunload conditions, the display and unified meter and A/C amp. causes the blower speed to increase (duty ratio 49%).

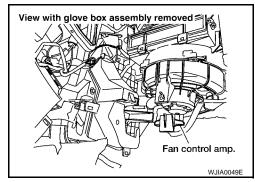
#### **Fan Speed Control Specification**



## **COMPONENT DESCRIPTION**

#### **Fan Control Amp**

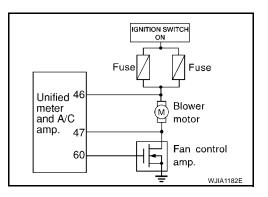
The fan control amplifier is located on the cooling unit. The fan control amp. receives a gate voltage from the unified meter and A/C amp. to steplessly maintain the blower fan motor voltage in the 5 to 12 volt range (approx.).



#### **ATC**

#### DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR

SYMPTOM: Blower motor operation is malfunctioning under starting fan speed control.



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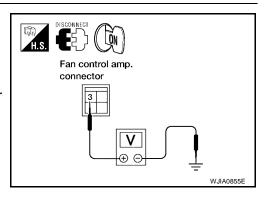
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**ATC-69** 2006 Maxima Revision: October 2006

# 1. CHECK POWER SUPPLY FOR FAN CONTROL AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect fan control amp. connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between fan control amp. harness connector M64 terminal 3 and ground.

Terminal		
(+)	(-)	Voltage (V) (Approx.)
Connector - Terminal	Body ground	()
M64-3	Body ground	12V



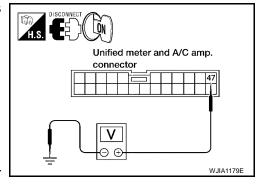
#### OK or NG

OK >> GO TO 2. NG >> GO TO 7.

# 2. CHECK FAN FEEDBACK CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp.
- 3. Turn ignition switch ON.
- 4. Check voltage between unified meter and A/C amp. harness connector M89 terminal 47 and ground.

Termina	Voltage (V)	
(+)	(-)	(Approx.)
Connector - Terminal	Body ground	12V
M89-47	Body ground	12 V



#### OK or NG

OK >> GO TO 3.

NG >> Check for open circuit in wiring harness. Repair or replace as necessary.

# 3. CHECK BODY GROUND CIRCUIT FOR FAN CONTROL AMP.

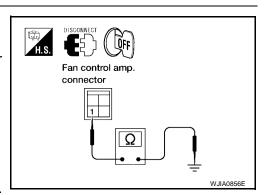
- 1. Turn ignition switch OFF.
- Check continuity between fan control amp. harness connector M64 terminal 1 and ground.

Terminals		Continuity
Connector - Terminal	Body ground	Yes
M64-1	Body ground	165

# OK or NG

OK >> Reconnect fan control amp. and unified meter A/C amp. harness connectors and GO TO 4.

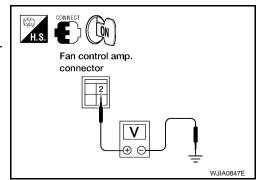
NG >> Repair harness or connector.



# 4. CHECK VOLTAGE FOR FAN CONTROL AMP.

- Turn ignition switch ON. 1.
- 2. Press fan switch to any position except OFF or AUTO.
- Check voltage between fan control amp. harness connector M64 terminal 2 and ground.

Termina		
(+)	(-)	Voltage (V) (Approx.)
Connector - Terminal	Body ground	(, , , , , , , , , , , , , , , , , , ,
M64-2	Body ground	12V



#### OK or NG

OK >> 1. Replace fan control amp. Refer to ATC-114, "FAN CONTROL AMPLIFIER".

2. Confirm that blower motor operation is normal.

NG >> GO TO 5.

## $5.\,$ CHECK FAN CONTROL AMP. CIRCUIT BETWEEN FAN CONTROL AMP. AND UNIFIED METER AND A/C AMP.

- Turn ignition switch OFF.
- Disconnect unified meter and A/C amp. and fan control amp. harness connectors.
- Check continuity between fan control amp, harness connector M64 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 60.

Term	Continuity	
Connector - Terminal	Connector	Yes
M64-2	M89-60	165

If OK, check harness for short.

#### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.

# O. CHECK POWER SUPPLY FOR UNIFIED METER AND A/C AMP.

- Turn ignition switch ON.
- Check voltage between unified meter and A/C amp. harness connector M89 terminal 46 and ground.

Termina	Voltage (V)	
(+)	(-)	(Approx.)
Connector - Terminal	Body ground	12V
M89-46		

#### OK or NG

Revision: October 2006

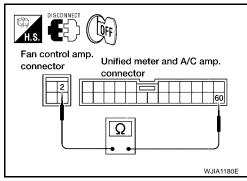
OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "Removal and Installation".

2. Confirm that blower motor operation is normal.

NG >> • Check for open circuit in wiring harness. Repair or replace as necessary.

> If OK, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

> > **ATC-71**



Unified meter and A/C amp.

connector

**ATC** 

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# 7. CHECK POWER SUPPLY FOR BLOWER MOTOR

- 1. Disconnect blower motor harness connector.
- 2. Check voltage between blower motor harness connector M62 terminal 1 and ground.

Termina	Voltage (V)	
(+)	(-)	(Approx.)
Connector - Terminal	Pody ground	12V
M62-1	Body ground	120

# Blower motor connector WJIA0056E

#### OK or NG

OK >> GO TO 8.

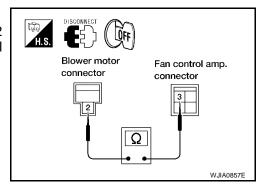
NG

- >> Check power supply circuit and 15A fuses [Nos. 10 and 11, located in the fuse block (J/B)].
  - Check blower motor relay. Refer to <u>PG-12, "IGNITION POWER SUPPLY IGNITION SW. IN</u> ON".
  - If OK, check for open circuit in wiring harness. Repair or replace as necessary.
  - If OK, replace fuse and check wiring harness for short circuit.
     Repair or replace as necessary.

# 8. CHECK CIRCUIT CONTINUITY BETWEEN BLOWER MOTOR AND FAN CONTROL AMP.

- 1. Turn ignition switch OFF.
- Check continuity between blower motor harness connector M62 terminal 2 and fan control amp. harness connector M64 terminal 3.

Terminals		Continuity
Connector - Terminal Connector		Continuity
M62-2	M64-3	Yes



#### OK or NG

OK >> Check blower motor. Refer to ATC-72, "Blower Motor".

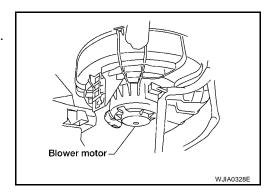
- 1. If NG, replace blower motor. Refer to ATC-107, "BLOWER MOTOR".
- 2. Confirm that blower motor operation is normal.
- NG >> Repair harness or connector.

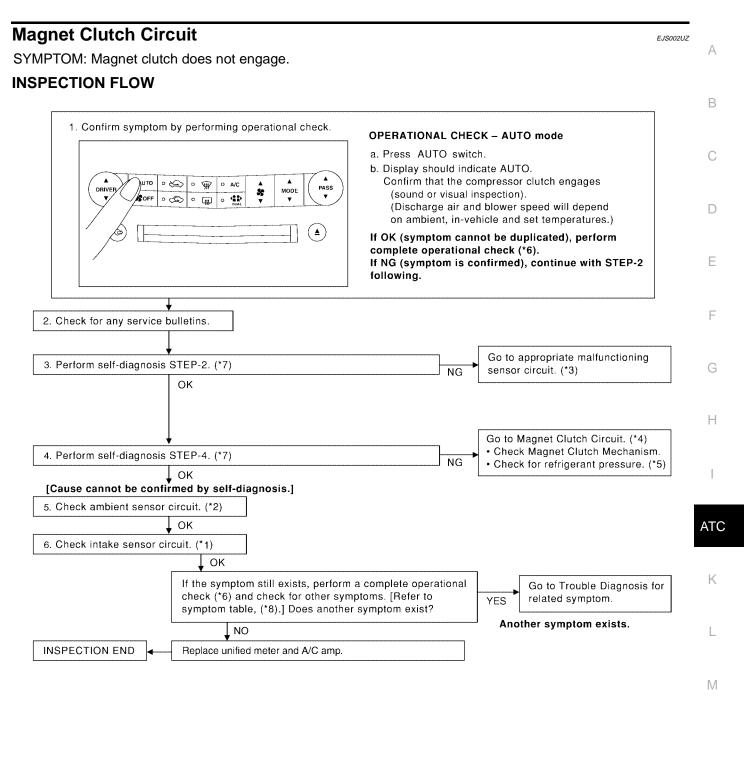
#### **COMPONENT INSPECTION**

#### **Blower Motor**

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the blower unit.





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- \*1 ATC-99, "Intake Sensor Circuit".
  - ATC-74, "DIAGNOSTIC PROCE-DURE FOR MAGNET CLUTCH".
- \*7 ATC-43, "FUNCTION CONFIRMA-TION PROCEDURE".
- \*2 ATC-90, "Ambient Sensor Circuit".
- \*5 ATC-83, "Trouble Diagnoses for Unusual Pressure".
- \*8 ATC-32, "SYMPTOM TABLE".
- \*3 ATC-43, "FUNCTION CONFIRMA-TION PROCEDURE".
- \*6 ATC-50, "Operational Check".

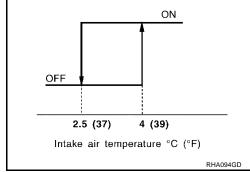
### SYSTEM DESCRIPTION

Unified meter and A/C amp. controls compressor operation by ambient temperature and signal from ECM.

### **Low Temperature Protection Control**

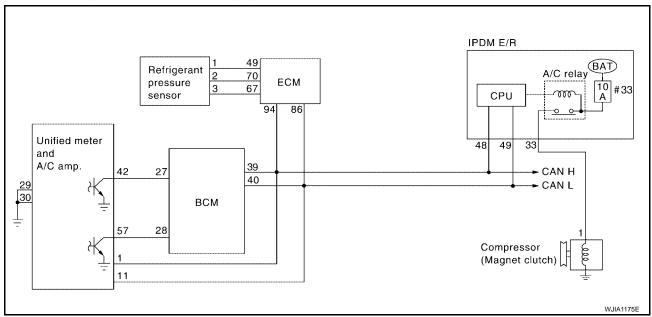
Unified meter and A/C amp. will turn the compressor ON or OFF as determined by a signal detected by intake sensor.

When intake air temperature is higher than 4°C (39°F), the compressor turns ON. The compressor turns OFF when intake air temperature is lower than 2.5°C (37°F).



### DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



### 1. CHECK INTAKE SENSOR CIRCUIT

Check intake sensor. Refer to ATC-43, "FUNCTION CONFIRMATION PROCEDURE" .

OK or NG

OK >> GO TO 2.

NG >> Malfunctioning intake sensor: Refer to ATC-99, "Intake Sensor Circuit" .

### 2. PERFORM AUTO ACTIVE TEST

Refer to PG-24, "Auto Active Test". Does magnet clutch operate?

YES or NO

YES

>> • (P)WITH CONSULT-II **GO TO 5.** 

> **WITHOUT CONSULT-II GO TO 6.**

NO >> Check 10A fuse (No. 33, located in IPDM E/R), and GO TO 3.

# 3. CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND COMPRESSOR

- 1. Turn ignition switch OFF.
- 2. Disconnect IPDM E/R connector and compressor (magnet clutch) connector.
- 3. Check continuity between IPDM E/R harness connector E124 terminal 33 and compressor harness connector F3 terminal 1.

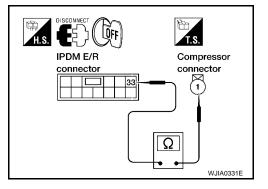
33 - 1

: Continuity should exist.

### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.



### 4. CHECK MAGNET CLUTCH OPERATION

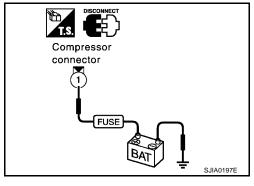
Check for operation sound when applying battery voltage direct current to terminal.

### OK or NG

OK

>> Replace IPDM E/R. Refer to <u>PG-30, "Removal and Installation of IPDM E/R"</u>.

NG >> Replace magnet clutch. Refer to <u>ATC-121, "Removal and Installation for Compressor Clutch"</u>.



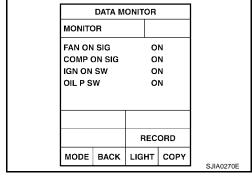
### 5. CHECK BCM INPUT (COMPRESSOR ON) SIGNAL

Check compressor ON/OFF signal. Refer to <u>ATC-30, "CONSULT-II Function (BCM)"</u>.

A/C SW ON : COMP ON SIG ON A/C SW OFF : COMP ON SIG OFF

### OK or NG

OK >> GO TO 8. NG >> GO TO 6.



### 6. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

- Turn ignition switch OFF.
- 2. Disconnect BCM connector and unified meter and A/C amp. connector.
- Check continuity between BCM harness connector M18 terminal 27 and unified meter and A/C amp. harness connector M89 terminal 42.

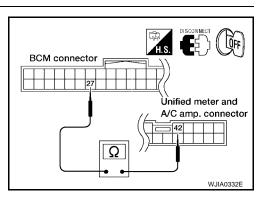
27 - 42

: Continuity should exist.

### OK or NG

OK >> GO TO 7.

NG >> Repair harness or connector.



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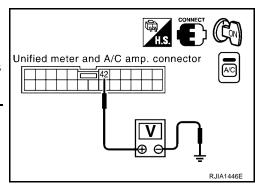
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### 7. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (COMPRESSOR ON SIGNAL)

- 1. Reconnect BCM connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between unified meter and A/C amp. harness connector M89 terminal 42 and ground.

	Terminals			
(+)				
Unified meter and A/ C amp. con- nector	Terminal No.	(-)	Condition	Voltage (Approx.)
M89	42	Ground	A/C switch: ON	0V
WOS	72	Ground	A/C switch: OFF	5V



### OK or NG

OK >> GO TO 8.

NG-1 >> If the voltage is approx. 5V when A/C switch is ON: Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP."

NG-2 >> If the voltage is approx. 0V when A/C switch is OFF: Replace BCM. Refer to BCS-20, "BCM".

### 8. CHECK REFRIGERANT PRESSURE SENSOR

### **WITH CONSULT-II**

- Start engine.
- 2. Check voltage of refrigerant pressure sensor. Refer to ATC-30, "CONSULT-II Function (BCM)".

### **WITHOUT CONSULT-II**

- 1. Start engine.
- 2. Check voltage between ECM harness connector F54 terminal 70 and ground.

Terminals				
(+)			Condition	Voltage
ECM con- nector	Terminal No.	(-)		(Approx.)
F54	70	Ground	A/C switch: ON	03.6 - 3.88VV

### OK or NG

OK

- >> ®WITH CONSULT-II GO TO 9.
  - WITHOUT CONSULT-II GO TO 10.

NG >> Refer to EC-686, "REFRIGERANT PRESSURE SENSOR".

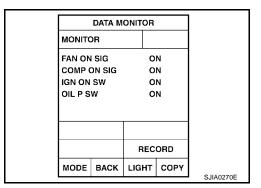
## 9. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to <u>ATC-30, "CONSULT-II Function (BCM)"</u>.

FAN CONTROL SWITCH ON : FAN ON SIG ON FAN CONTROL SWITCH OFF : FAN ON SIG OFF

### OK or NG

OK >> GO TO 12. NG >> GO TO 10.



### 10. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

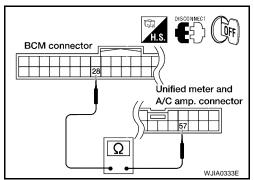
- 1. Turn ignition switch OFF.
- Disconnect BCM connector and unified meter and A/C amp. connector.
- Check continuity between BCM harness connector M18 terminal 28 and unified meter and A/C amp. harness connector M89 terminal 57.

28 – 57 : Continuity should exist.

### OK or NG

OK >> GO TO 11.

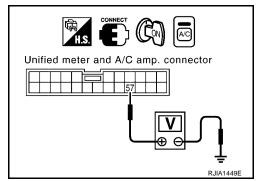
NG >> Repair harness or connector.



# 11. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (FAN ON SIGNAL)

- 1. Reconnect BCM connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- Check voltage between unified meter and A/C amp. harness connector M89 terminal 57 and ground.

	Terminals			
(+)				Voltage
Unified meter and A/C amp. connector	Terminal No.	(-)	Condition	(Approx.)
M89	57	Ground	A/C switch: ON Blower motor operates	0V
			A/C switch: OFF	5V



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### OK or NG

OK >> GO TO 12.

NG-1 >> If the voltage is approx. 5V when blower motor is ON: Replace unified meter and A/C amp. <u>ATC-101</u>, "UNIFIED METER AND A/C AMP.".

NG-2 >> If the voltage is approx. 0V when blower motor is OFF: Replace BCM. Refer to BCS-20, "BCM" .

# 12. CHECK CAN COMMUNICATION

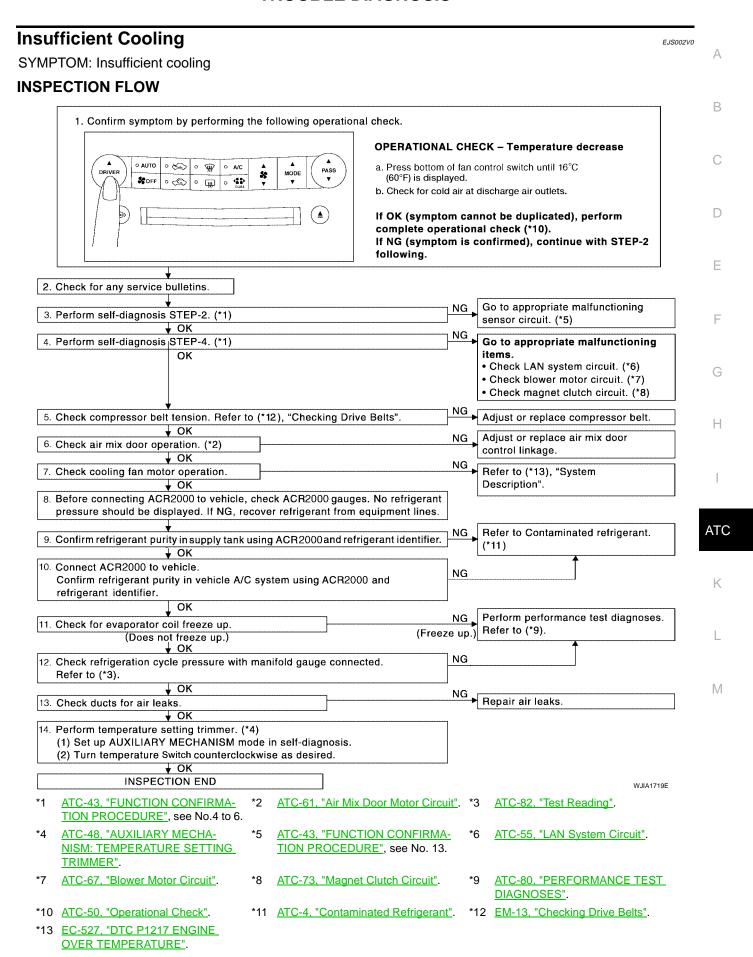
Check CAN communication. Refer to ATC-55, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT" .

- BCM ECM
- ECM IPDM E/R
- ECM Unified meter and A/C amp.

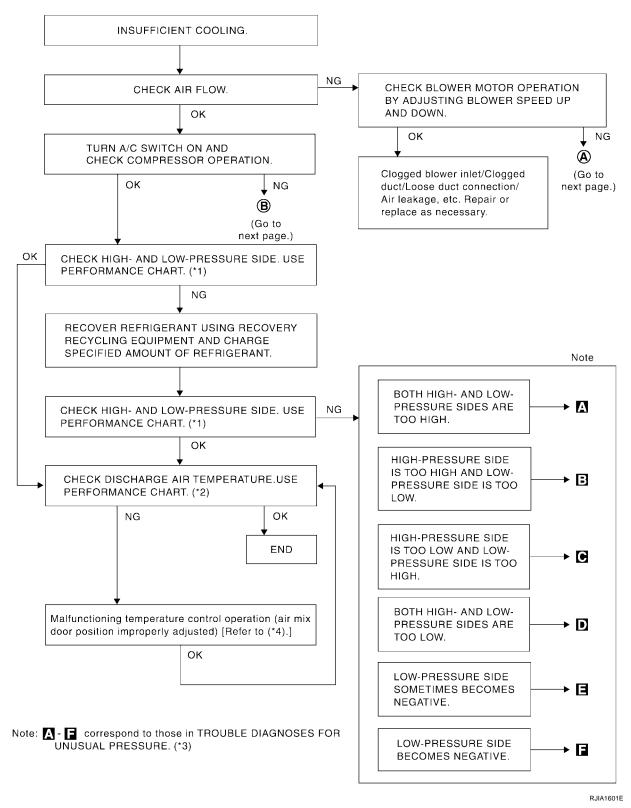
### OK or NG

OK >> Inspection End

NG >> Repair or replace malfunctioning part(s).



### PERFORMANCE TEST DIAGNOSES

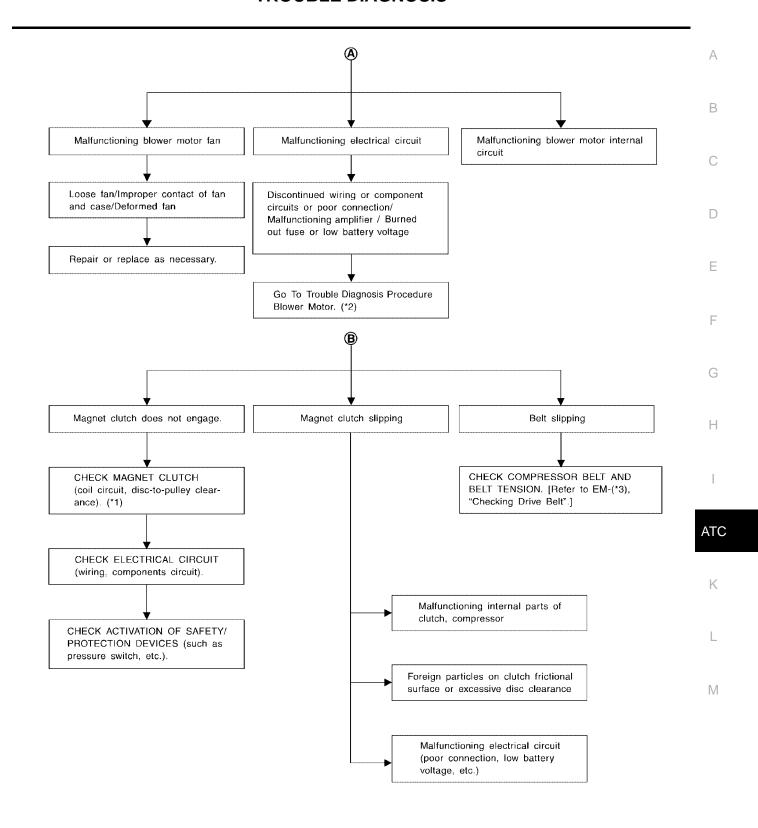


<sup>\*1 &</sup>lt;u>ATC-82, "PERFORMANCE CHART"</u>.

<sup>\*2</sup> ATC-82, "PERFORMANCE CHART".

<sup>\*3</sup> ATC-83, "Trouble Diagnoses for Unusual Pressure".

<sup>\*4</sup> ATC-61, "Air Mix Door Motor Circuit".



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<sup>\*1</sup> ATC-121, "Removal and Installation \*2 ATC-67, "Blower Motor Circuit". for Compressor Clutch".

<sup>\*3</sup> EM-13, "Checking Drive Belts".

### **PERFORMANCE CHART**

### **Test Condition**

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door window	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	(Ventilation) set
Recirculation (REC) switch	(Recirculation) set
# Fan (blower) speed	Max. speed set
Engine speed	Idle speed
Operate the air conditioning system for	10 minutes before taking measurements.

### **Test Reading**

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge oir temperature at center ventileter
Relative humidity %	Air temperature °C (°F)	Discharge air temperature at center ventilator °C (°F)
	20 (68)	5.3 - 6.5 (42 - 44)
	25 (77)	9.7 - 11.5 (49 - 53)
50 - 60	30 (86)	13.8 - 16.3 (57 - 61)
	35 (95)	18.0 - 21.2 (64 - 70)
	40 (104)	22.2 - 25.7 (72 - 78)
	20 (68)	6.5 - 7.7 (44 - 46)
	25 (77)	11.5 - 13.3 (53 - 56)
60 - 70	30 (86)	16.3 - 18.8 (61 - 66)
	35 (95)	21.2 - 24.0 (70 - 75)
	40 (104)	25.7 - 29.2 (78 - 85)

### Ambient Air Temperature-to-operating Pressure Table

Ambi	ent air	High-pressure (Discharge side)	Low-pressure (Suction side) kPa (kg/cm², psi)	
Relative humidity %	Air temperature °C (°F)	kPa (kg/cm <sup>2</sup> , psi)		
	20 (68)	680 - 840 (6.94 - 8.57, 98.6 - 121.8)	160 - 198 (1.63 - 2.02, 23.2 - 28.7)	
	25 (77)	800 - 985 (8.16 - 10.05, 116.0 - 142.8)	198 - 245 (2.02 - 2.50, 28.7 - 35.5)	
50 - 70	30 (86)	940 - 1,150 (9.59 - 11.73, 136.3 - 166.8)	225 - 278 (2.30 - 2.84, 32.6 - 40.3)	
	35 (95)	1,160 - 1,410 (11.83 - 14.38, 168.2 - 204.5)	273 - 335 (2.78 - 3.42, 39.6 - 48.6)	
	40 (104)	1,325 - 1,620 (13.52 - 16.52, 192.1 - 234.9)	325 - 398 (3.32 - 4.06, 47.1 - 57.7)	

### TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

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### **Both High- and Low-pressure Sides are Too High**

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance  ↓  1. Condenser fins are clogged.  2. Improper fan rotation of	Clean condenser. Check and repair cooling fan as necessary.
		cooling fan	
Both high- and low-pressure sides are too high.	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in condenser (After compressor operation stops, high-pressure decreases too slowly.)  Air in refrigeration cycle	Evacuate and recharge system.
Ф Д Ф AC359A	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair engine cooling system.
		Excessive liquid refrigerant on low-pressure side	
	<ul> <li>An area of the low-pres- sure pipe is colder than</li> </ul>	<ul> <li>Excessive refrigerant dis- charge flow</li> </ul>	
	<ul><li>areas near the evaporator outlet.</li><li>Plates are sometimes covered with frost.</li></ul>	<ul> <li>Expansion valve is open a little compared with the specification.</li> <li>Improper expansion valve</li> </ul>	Replace expansion valve.

### High-pressure Side is Too High and Low-pressure Side is Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High- and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.  Understand the compressor packings	Replace compressor.
LO (HI)  AC356A	No temperature difference between high- and low-pres- sure sides	Compressor pressure operation is improper.  Understand the compressor packings.	Replace compressor.
Both High- and Low-pres	sure Sides are Too Lov	V	
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides	<ul> <li>There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Liquid tank inside is slightly clogged.	<ul><li>Replace liquid tank.</li><li>Check lubricant for contamination.</li></ul>
	<ul> <li>Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank.</li> <li>Expansion valve inlet may be frosted.</li> <li>Temperature difference occurs somewhere in high-pressure side.</li> </ul>	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamnation.</li> </ul>
are too low.	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to <u>ATC-128</u> , "Checking for Refrigerant Leaks".
(Q) (H) AC353A	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.   1. Improper expansion valve adjustment 2. Malfunctioning expansion valve 3. Outlet and inlet may be clogged.	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contamination.</li> </ul>
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
	Air flow volume is not enough or is too low.	Evaporator is frozen.	Check intake sensor circuit Refer to <u>ATC-99, "Intake</u> <u>Sensor Circuit"</u> .

• Replace compressor.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	<ul> <li>Air conditioning system does not function and does not cyclically cool the compartment air.</li> <li>The system constantly functions for a certain period of time after compressor is stopped and restarted.</li> </ul>	Refrigerant does not discharge cyclically.  Moisture is frozen at expansion valve outlet and inlet.  Water is mixed with refrigerant.	<ul> <li>Drain water from refrigerant or replace refrigerant.</li> <li>Replace liquid tank.</li> </ul>

### **Low-pressure Side Becomes Negative**

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
			Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	<ul> <li>If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.</li> <li>If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).</li> <li>If either of the above methods cannot correct the malfunction, replace expansion valve.</li> <li>Replace liquid tank.</li> <li>Check lubricant for contamination.</li> </ul>

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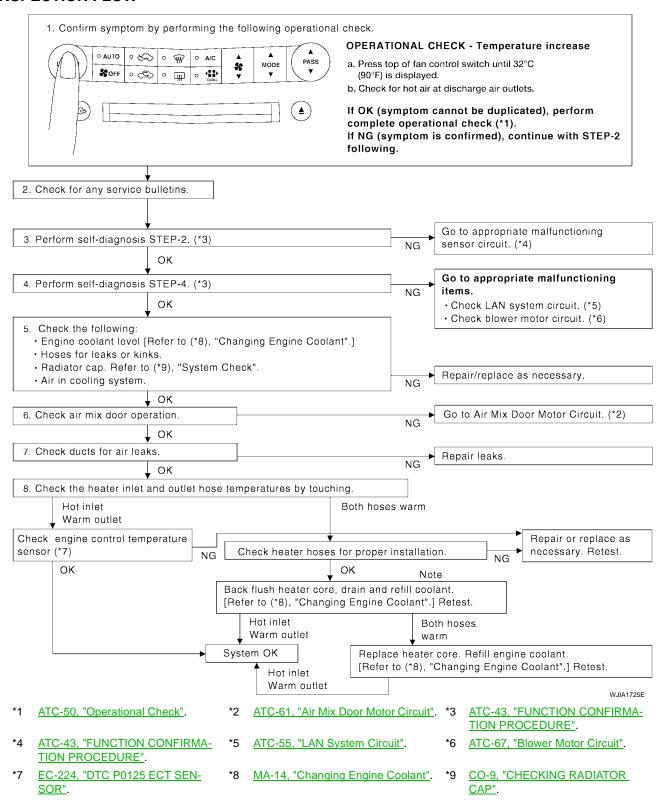
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### **Insufficient Heating**

EJS002V1

SYMPTOM: Insufficient heating

### **INSPECTION FLOW**



Noise EJS002V2 Α SYMPTOM: Noise INSPECTION FLOW В 1. Confirm symptom by performing the following operational check. If OK (symptom can not be duplicated), perform complete operational check (\*4). If NG (symptom is confirmed), continue with STEP-2 following. D 2. Check for any service bulletins. 3. Check where noise comes from Е Blower motor Compressor Refrigerant line Belt Expansion valve Inspect the com-Check for noise in Replace expansion pressor clutch all modes and valve. and pulley and temperature idler pulley. settings. Noise is OK NG constant Replace com-Check blower The line is not The line is fixed pressor clutch motor for forfixed. directly to the body. and pulley. eign particles. Refer to (\*1). **ATC** Fix the line tightly. Check blower Check disc-to-pulley Fix the line with clearance. Refer to rubber or some motor and fan for wear. vibration absorb-(\*2).ing material. OK Check and adjust compressor lubricant. Refer to (\*3). ОК M Loose Belt Replace compressor Side of belt is worn and liquid tank. out. Noise is intermittent. Readjust belt The pulley center tension. does not match. Check air discharge Refer to EM-(\*5), Readjust the ducts for obstructions, "Checking Drive pulley center. foreign materials or Belts". air leakage.

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<sup>\*1 &</sup>lt;u>ATC-121, "REMOVAL"</u>.

<sup>\*2</sup> ATC-123, "INSTALLATION".

<sup>\*3</sup> ATC-18, "Maintenance of Oil Quantity in Compressor".

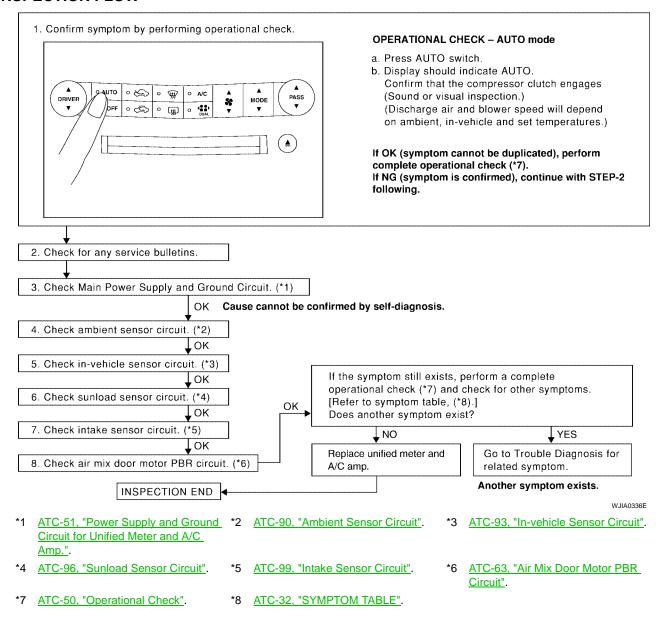
<sup>\*4</sup> ATC-50, "Operational Check".

<sup>\*5</sup> EM-13, "Checking Drive Belts".

Self-diagnosis EJS002V3

SYMPTOM: Self-diagnosis cannot be performed.

### INSPECTION FLOW



**Memory Function** 

EJS002V4

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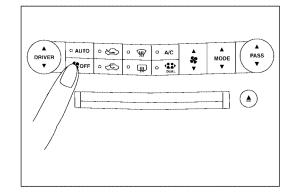
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SYMPTOM: Memory function does not operate.

### **INSPECTION FLOW**

1. Confirm symptom by performing the following operational check.



### **OPERATIONAL CHECK - Memory function**

- a. Set the temperature 90  $^{\circ}\text{F}$  or 32  $^{\circ}\text{C}.$
- b. Press OFF switch.
- c. Turn the ignition off.
- d. Turn the ignition on.
- e. Press the AUTO switch.
- f. Confirm that the set temperature remains at previous temperature.
- g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Check Main Power Supply and Ground Circuit. (\*1)

↓oĸ

4. Replace Unfied meter and A/C amp.

5. FINAL CHECK

Go to self-diagnosis function confirmation procedure (\*3) and perform self-diagnosis STEP-2.

Confirm that code No. 20 is displayed.

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\*1 ATC-51, "Power Supply and Ground \*2 ATC-50, "Operational Check".

Circuit for Unified Meter and A/C

Amp.".

\*3 <u>ATC-43, "FUNCTION CONFIRMA-TION PROCEDURE"</u>.

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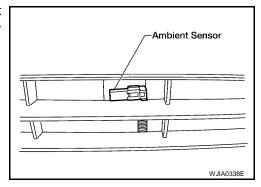
Revision: October 2006 ATC-89 2006 Maxima

# **Ambient Sensor Circuit COMPONENT DESCRIPTION**

EJS002V5

### **Ambient Sensor**

The ambient sensor is attached on the radiator core support (left side). It detects ambient temperature and converts it into a resistance value which is then input into the unified meter and A/C amp.



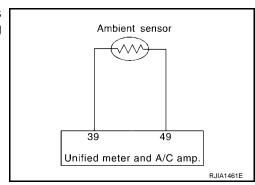
### AMBIENT TEMPERATURE INPUT PROCESS

The unified meter and A/C amp. includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the unified meter and A/C amp. function. It only allows the unified meter and A/C amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

### DIAGNOSTIC PROCEDURE FOR AMBIENT SENSOR

SYMPTOM: Ambient sensor circuit is open or shorted. (21 or - 21 is indicated on unified meter and A/C amp. As a result of conducting Self-diagnosis STEP-2.)



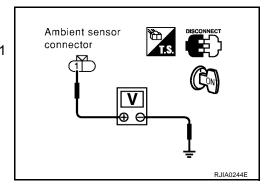
### 1. CHECK VOLTAGE BETWEEN AMBIENT SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect ambient sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between ambient sensor harness connector E1 terminal 1 and ground.

1 – Ground : Approx. 5V

OK or NG

OK >> GO TO 2. NG >> GO TO 4.



# 2. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between ambient sensor harness connector E1 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.

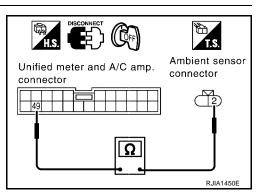
### 2 - 49

: Continuity should exist.

### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



### 3. CHECK AMBIENT SENSOR

Refer to ATC-92, "Ambient Sensor".

### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".

 Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace ambient sensor. Refer to <u>ATC-102, "AMBIENT SENSOR"</u>.

2. Go to ATC-43, "FUNCTION CONFIRMATION PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

### 4. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between ambient sensor harness connector E1 terminal 1 and unified meter and A/C amp. harness connector tor M89 terminal 39.

### I – 39 : Continuity should exist.

4. Check continuity between ambient sensor harness connector E1 terminal 1 and ground.

### 1 – Ground : Continuity should not exist.

# Unified meter and A/C amp. Ambient sensor connector

### OK or NG

OK

>> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".

2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP -2. Confirm that code No. 20 is displayed.

NG >> Repair harness or connector.

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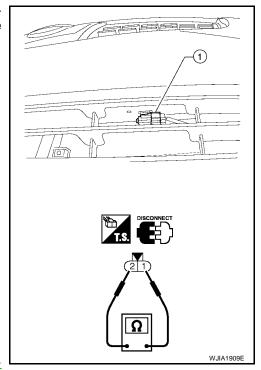
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### **COMPONENT INSPECTION**

### **Ambient Sensor**

After disconnecting ambient sensor connector (1), measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

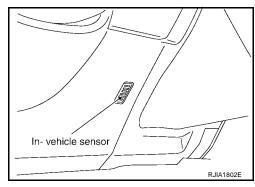


If NG, replace ambient sensor. Refer to  $\underline{\text{ATC-102, "AMBIENT SEN-SOR"}}$  .

# In-vehicle Sensor Circuit COMPONENT DESCRIPTION

### **In-vehicle Sensor**

The in-vehicle sensor is located on instrument lower driver panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the unified meter and A/C amp.



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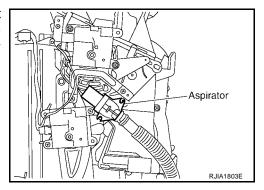
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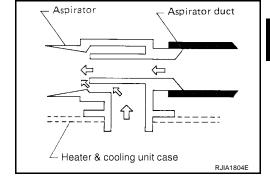
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### **Aspirator**

The aspirator is located on driver's side of heater and cooling unit assembly. It produces vacuum pressure due to air discharged from the heater and cooling unit assembly, continuously taking compartment air in the aspirator.





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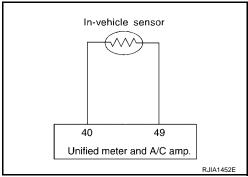
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### DIAGNOSTIC PROCEDURE FOR IN-VEHICLE SENSOR

SYMPTOM: In-vehicle sensor circuit is open or shorted. (22 or –22 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP-2.)

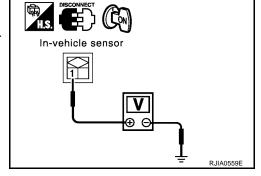


### 1. CHECK VOLTAGE BETWEEN IN-VEHICLE SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect in-vehicle sensor connector.
- 3. Turn ignition switch ON.
- Check voltage between in-vehicle sensor harness connector M32 terminal 1 and ground.

### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



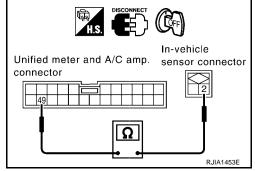
# 2. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between in-vehicle sensor harness connector M32 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.

### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



### 3. CHECK IN-VEHICLE SENSOR

Refer to ATC-95, "In-vehicle Sensor".

### OK or NG

- OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".
  - 2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace in-vehicle sensor. Refer to ATC-103, "IN-VEHICLE SENSOR".
  - 2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

# 4. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between in-vehicle sensor harness connector M32 terminal 1 and unified meter and A/C amp. harness connector M89 terminal 40.

### 1 – 40 : Continuity should exist.

4. Check continuity between in-vehicle sensor harness connector M32 terminal 1 and ground.

### 1 – Ground : Continuity should not exist.

# Unified meter and A/C amp. In-vehicle sensor connector

### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".

2. Go to <a href="ATC-43">ATC-43</a>, "FUNCTION CONFIRMATION PROCEDURE" and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

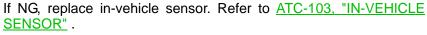
NG >> Repair harness or connector.

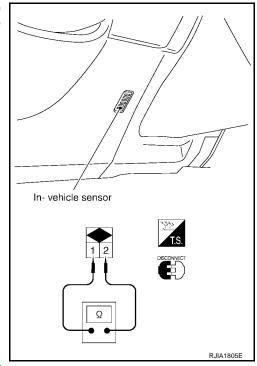
### **COMPONENT INSPECTION**

### In-vehicle Sensor

After disconnecting in-vehicle sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07





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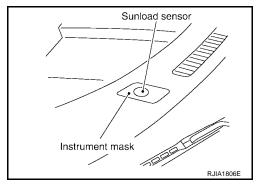
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# Sunload Sensor Circuit COMPONENT DESCRIPTION

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### **Sunload Sensor**

The sunload sensor is located on the passenger side defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the unified meter and A/C amp.



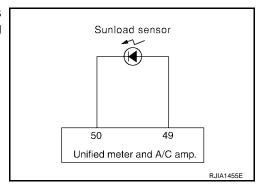
### SUNLOAD INPUT PROCESS

The unified meter and A/C amp. also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

### DIAGNOSTIC PROCEDURE FOR SUNLOAD SENSOR

SYMPTOM: Sunload sensor circuit is open or shorted. (25 or –25 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP-2.)



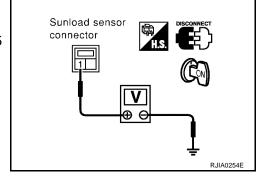
# 1. CHECK VOLTAGE BETWEEN SUNLOAD SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect sunload sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between sunload sensor harness connector M65 terminal 1 and ground.

1 – Ground : Approx. 5V

OK or NG

OK >> GO TO 2. NG >> GO TO 4.



# 2. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between sunload sensor harness connector M65 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.

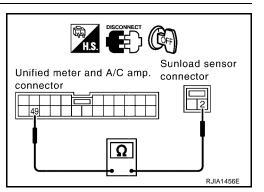
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: Continuity should exist.

### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



### 3. CHECK SUNLOAD SENSOR

Refer to ATC-98, "Sunload Sensor".

### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".

 Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace sunload sensor. Refer to ATC-104, "SUNLOAD SENSOR".

2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

### 4. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between sunload sensor harness connector M65 terminal 1 and display and unified meter and A/C amp. harness connector M89 terminal 50.
  - I 50 : Continuity should exist.
- 4. Check continuity between sunload sensor harness connector M65 terminal 1 and ground.
  - 1 Ground : Continuity should not exist.

# Unified meter and A/C amp. Sunload sensor connector

### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".

2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> Repair harness or connector.

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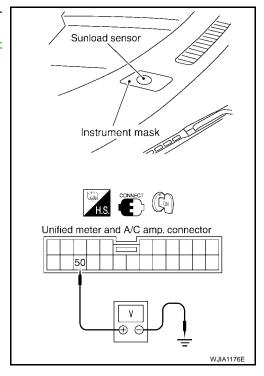
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### **COMPONENT INSPECTION**

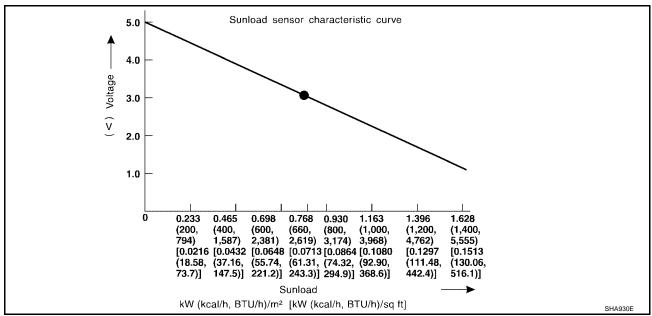
### **Sunload Sensor**

Measure voltage between unified meter and A/C amp. harness connector M89 terminal 50 and ground.

If NG, replace unified meter and A/C amp. Refer to ATC-101, "UNI-FIED METER AND A/C AMP."



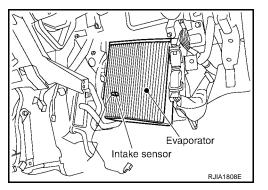
When checking sunload sensor, select a place where sun shines directly on it.



# Intake Sensor Circuit COMPONENT DESCRIPTION

### **Intake Sensor**

The intake sensor is located on the heater and cooling unit assembly. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the unified meter and A/C amp.



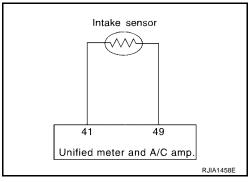
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### DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted. (24 or -24 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP 2.)



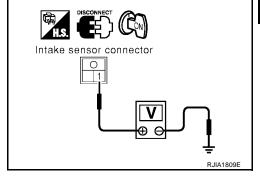
# 1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect intake sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between intake sensor harness connector M33 terminal 1 and ground.



### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



### 2. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.

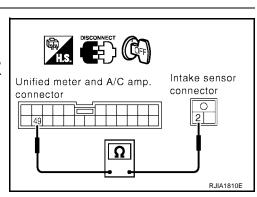
- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between intake sensor harness connector M33 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.



### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



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### 3. CHECK INTAKE SENSOR

Refer to ATC-100, "Intake Sensor".

### OK or NG

- OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".
  - 2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace intake sensor. Refer to <u>ATC-105, "INTAKE SENSOR"</u>.
  - 2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

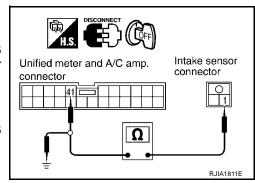
### 4. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between intake sensor harness connector M33 terminal 1 and unified meter and A/C amp. harness connector M89 terminal 41.

### 1 – 41 : Continuity should exist.

 Check continuity between intake sensor harness connector M33 terminal 1 and ground.

### 1 – Ground : Continuity should not exist.



### OK or NG

- OK >> 1. Replace unified meter and A/C amp. Refer to ATC-101, "UNIFIED METER AND A/C AMP.".
  - 2. Go to <u>ATC-43, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

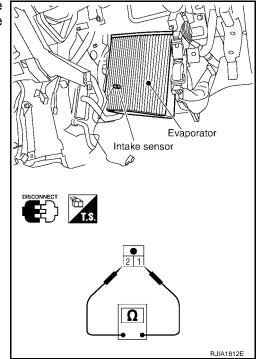
### COMPONENT INSPECTION

### **Intake Sensor**

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	18.63
-10 (14)	14.14
-5 (23)	10.85
0 (32)	8.40
5 (41)	6.57
10 (50)	5.18
15 (59)	4.12
20 (68)	3.30
25 (77)	2.66
30 (86)	2.16
35 (95)	1.77
40 (104)	1.46
45 (113)	1.21

If NG, replace intake sensor. Refer to ATC-105, "INTAKE SENSOR".



### UNIFIED METER AND A/C AMP.

### UNIFIED METER AND A/C AMP.

### PFP:27760

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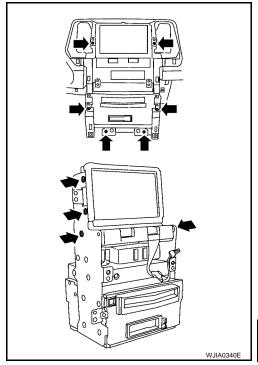
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# Removal and Installation REMOVAL

- 1. Remove the shift knob.
- 2. Remove the shift bezel.
- 3. Remove cluster lid C. Refer to IP-12, "Cluster Lid C".
- 4. Remove cluster lid D. Refer to IP-13, "Cluster Lid D".
- 5. Remove the center stack.
- 6. Remove the bolts securing the rear of the unified meter and A/C auto amp.
- 7. Remove the bolts on either side of display screen.
- 8. Gently spread the top of the bracket and remove the unified meter and A/C auto amp.



### INSTALLATION

Installation is in the reverse order of removal.

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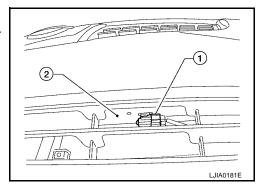
### **AMBIENT SENSOR**

AMBIENT SENSOR PFP:27722

# Removal and Installation REMOVAL

EJS002VA

- 1. Disconnect the ambient sensor connector.
- 2. Release the ambient sensor (1) from the front bumper reinforcement (2).
- 3. Remove the ambient sensor (1).



### **INSTALLATION**

Installation is in the reverse order of removal.

### **IN-VEHICLE SENSOR**

### **IN-VEHICLE SENSOR**

### PFP:27720

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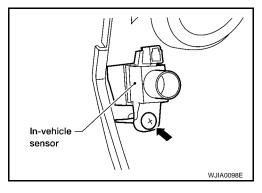
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# Removal and Installation REMOVAL

1. Remove the lower driver instrument panel. Refer to IP-15, "Lower Driver Instrument Panel".

- 2. Remove the in-vehicle sensor screw.
- 3. Remove the in-vehicle sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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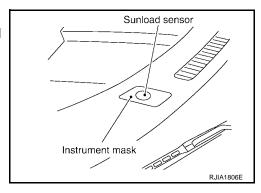
### **SUNLOAD SENSOR**

SUNLOAD SENSOR PFP:27721

# Removal and Installation REMOVAL

EJS002VC

- 1. Remove the instrument mask.
- 2. Release the sunload sensor tabs and then remove the sunload sensor from the instrument mask.
- 3. Disconnect the sunload sensor connector.
- 4. Remove the sunload sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

### **INTAKE SENSOR**

INTAKE SENSOR PFP:27723

# Removal and Installation

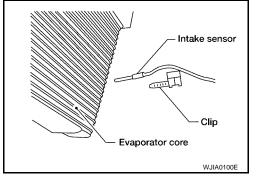
REMOVAL
1. Remove the evaporator. Refer to <u>ATC-126, "Removal and Installation for Evaporator"</u>.

2. Remove the intake sensor clip.

### **CAUTION:**

Be careful not to damage the evaporator core surface.

3. Remove the intake sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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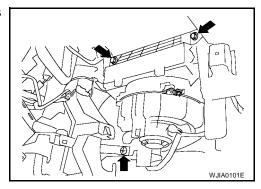
### **BLOWER UNIT**

BLOWER UNIT PFP:27200

# Removal and Installation REMOVAL

EJS002VE

- 1. Remove the glove box assembly. Refer to <a href="IP-16">IP-16</a>, "Glove Box Assembly and Housing".
- 2. Remove the center console side cover. Refer to <a href="IP-17">IP-17</a>, "Front Center Console"</a>.
- 3. Disconnect the battery negative terminal.
- 4. Remove the ECM.
- 5. Disconnect the blower motor, intake door motor, and fan control amp. connector.
- 6. Disconnect the main harness from the top of the blower unit.
- 7. Remove the two bolts and one screw from the blower unit as shown.
- 8. Remove the blower unit.



### **INSTALLATION**

Installation is in the reverse order of removal.

### **BLOWER MOTOR**

BLOWER MOTOR PFP:27226

# Removal and Installation REMOVAL

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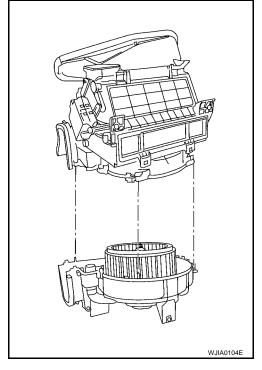
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- 1. Remove the blower unit. Refer to ATC-106, "Removal and Installation".
- 2. Release the eight tabs attaching the blower motor to the blower unit case.
- 3. Remove the blower motor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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### **INTAKE DOOR MOTOR**

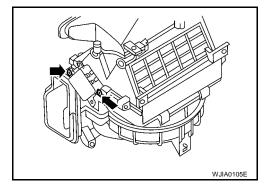
### **INTAKE DOOR MOTOR**

PFP:27730

# Removal and Installation REMOVAL

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- 1. Remove the blower unit. Refer to ATC-106, "Removal and Installation".
- 2. Remove the two intake door motor screws.
- 3. Remove the intake door motor from the blower unit.



### **INSTALLATION**

Installation is in the reverse order of removal.

## **IN-CABIN MICROFILTER**

## **IN-CABIN MICROFILTER**

#### PFP:27277

## EJS002VH

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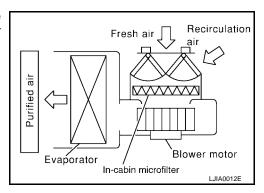
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## Removal and Installation FUNCTION

The air inside the passenger compartment is kept clean in either the recirculation or fresh mode by the in-cabin microfilter in the blower unit.



#### REPLACEMENT TIMING

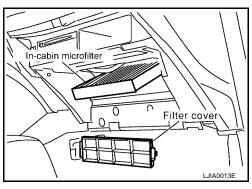
Replace the in-cabin microfilter by following the applicable maintenance schedule. Refer to MA-6, "Schedule 1" and MA-8, "Schedule 2". The in-cabin microfilter caution label is affixed inside the glove box.

#### REPLACEMENT PROCEDURES

- 1. Remove the glove box pins. Refer to IP-16, "Glove Box Assembly and Housing".
- 2. Press in the sides of the glove box door to release the glove box door from the glove box housing.
- Disconnect the glove box damper cord to remove the glove box door.
- 4. Disengage the two filter cover tabs to remove the filter cover.
- 5. Remove the in-cabin microfilter from the blower unit.
- 6. Install the new in-cabin microfilter into the blower unit.

#### **CAUTION:**

- Insert the new filter with the "UP" arrow in the correct orientation.
- Insert the new filter with the "UP" arrow side of the filter facing the rear of the vehicle.
- 7. Install the filter cover on the blower unit.
- 8. Connect the glove box damper cord to the glove box door.
- 9. Press in the sides of the glove box door to install the glove box door into the glove box housing.
- 10. Install the glove box pins.



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## **HEATER & COOLING UNIT ASSEMBLY**

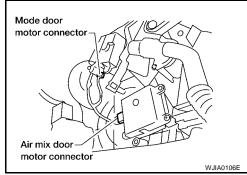
## **HEATER & COOLING UNIT ASSEMBLY**

PFP:27110

## Removal and Installation REMOVAL

EJS002VI

- Discharge the refrigerant from the A/C system. Refer to <u>ATC-118, "HFC-134a (R-134a) Service Procedure"</u>
- 2. Drain the coolant from the cooling system. Refer to MA-14, "Changing Engine Coolant".
- 3. Disconnect the heater hoses from the heater core pipes.
- 4. Disconnect the refrigerant lines from the evaporator.
- 5. Remove the instrument panel. Refer to IP-10, "INSTRUMENT PANEL ASSEMBLY".
- 6. Remove the blower unit. Refer to <a href="ATC-106">ATC-106</a>, "BLOWER UNIT" .
- 7. Disconnect the mode door motor and the air mix door motor connectors.
- 8. Remove the heater and cooling unit.



### **INSTALLATION**

Installation is in the reverse order of removal.

- Fill the radiator with coolant. Refer to MA-14, "REFILLING ENGINE COOLANT".
- Recharge the A/C system. Refer to <u>ATC-118, "HFC-134a (R-134a) Service Procedure"</u>.

HEATER CORE PFP:27140

## Removal and Installation REMOVAL

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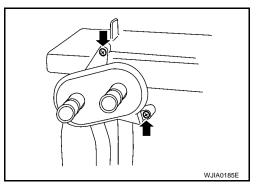
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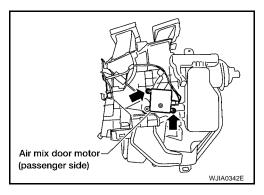
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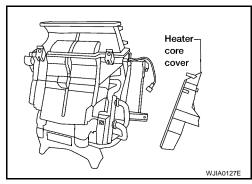
- 1. Remove the heater and cooling unit. Refer to ATC-110, "HEATER & COOLING UNIT ASSEMBLY" .
- 2. Remove the heater core pipe support screws and then remove the heater core pipe support.



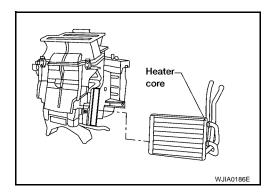
3. Remove the air mix door motor (passenger side).



Remove the heater core cover screws and then remove the heater core cover.



5. Remove the heater core.



### **INSTALLATION**

Installation is in the reverse order of removal.

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## **MODE DOOR MOTOR**

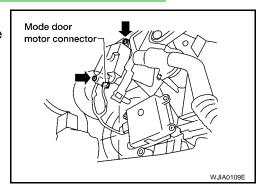
## **MODE DOOR MOTOR**

PFP:27731

## Removal and Installation REMOVAL

EJS002VK

- 1. Remove the lower driver instrument panel. Refer to IP-15, "Lower Driver Instrument Panel" .
- 2. Disconnect the mode door motor connector.
- 3. Remove the mode door motor screws and then remove the mode door motor.



## **INSTALLATION**

Installation is in the reverse order of removal.

## AIR MIX DOOR MOTOR

## **AIR MIX DOOR MOTOR**

PFP:27732

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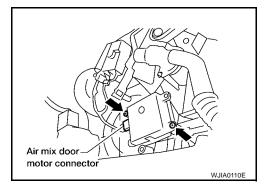
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## Removal and Installation DRIVER SIDE AIR MIX DOOR MOTOR

#### Removal

- 1. Remove the lower driver instrument panel. Refer to <a href="IP-15">IP-15</a>, "Lower Driver Instrument Panel"</a>.
- 2. Disconnect the driver side air mix door motor connector.
- 3. Remove the driver side air mix door motor screws.
- 4. Remove the driver side air mix door motor.



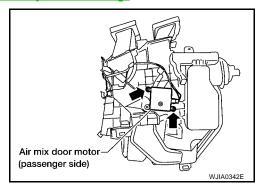
### Installation

Installation is in the reverse order of removal.

## PASSENGER SIDE AIR MIX DOOR MOTOR

#### Removal

- 1. Remove the glove box assembly. Refer to IP-16, "Glove Box Assembly and Housing".
- 2. Disconnect the passenger side air mix door motor connector.
- 3. Remove the passenger side air mix door motor screws.
- 4. Remove the passenger side air mix door motor.



#### Installation

Installation is in the reverse order of removal.

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## **FAN CONTROL AMPLIFIER**

## **FAN CONTROL AMPLIFIER**

#### PFP:27761

EJS002VM

## Removal and Installation REMOVAL

## 1. Disconnect the fan control amp. connector.

- 2. Remove the screws from the fan control amp.
- 3. Remove the fan control amp.



## **INSTALLATION**

Installation is in the reverse order of removal.

## **DUCTS AND GRILLES**

## PFP:27860

## **Removal and Installation**

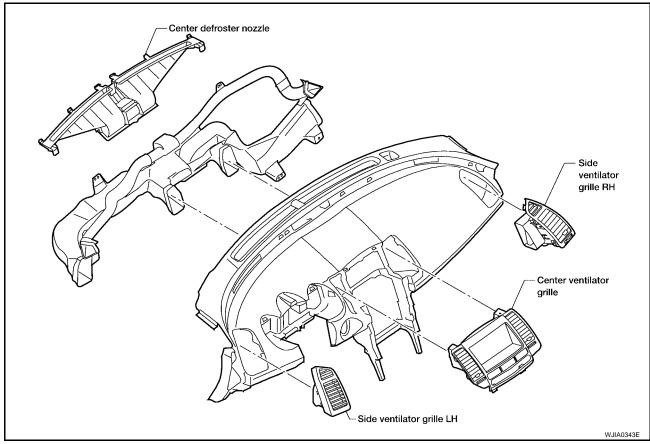
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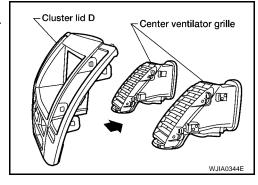
## **Ventilator Duct, Defroster Nozzle and Defroster Ducts**



## **CENTER VENTILATOR GRILLE**

#### Removal

- 1. Remove the shift knob.
- 2. Remove the shift bezel.
- 3. Remove cluster lid C. Refer to IP-12, "Cluster Lid C".
- 4. Remove cluster lid D. Refer to IP-13, "Cluster Lid D".
- 5. Release the tabs to remove each of the two center ventilator grilles.



### Installation

Installation is in the reverse order of removal.

### SIDE VENTILATOR GRILLE LH

#### Removal

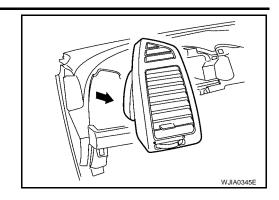
1. Remove the instrument panel. Refer to <a href="IP-10">IP-10</a>, "Instrument Panel".

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## **DUCTS AND GRILLES**

2. Release the tabs to remove side ventilator grille LH.



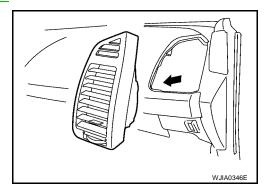
### Installation

Installation is in the reverse order of removal.

## SIDE VENTILATOR GRILLE RH

### Removal

- 1. Remove the instrument panel. Refer to <a href="#">IP-10</a>, "Instrument Panel".
- 2. Release the tabs to remove side ventilator grille RH.



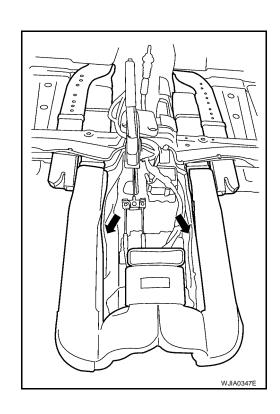
## Installation

Installation is in the reverse order of removal.

### **FLOOR DUCT**

### Removal

- 1. Remove the carpet. Refer to EI-40, "FLOOR TRIM".
- 2. Remove the two clips.
- 3. Remove the floor ducts.



## **DUCTS AND GRILLES**

## Installation

Installation is in the reverse order of removal.

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## REFRIGERANT LINES

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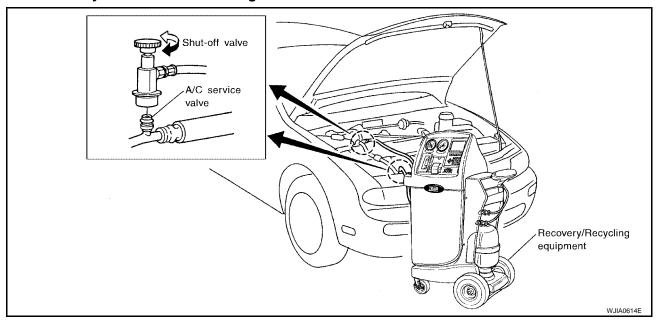
## HFC-134a (R-134a) Service Procedure SETTING OF SERVICE TOOLS AND EQUIPMENT

EJS002VO

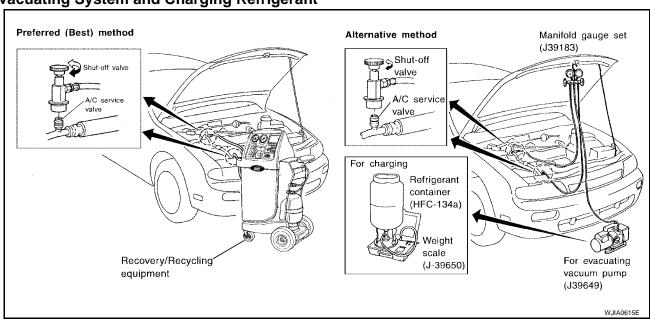
## **Discharging Refrigerant**

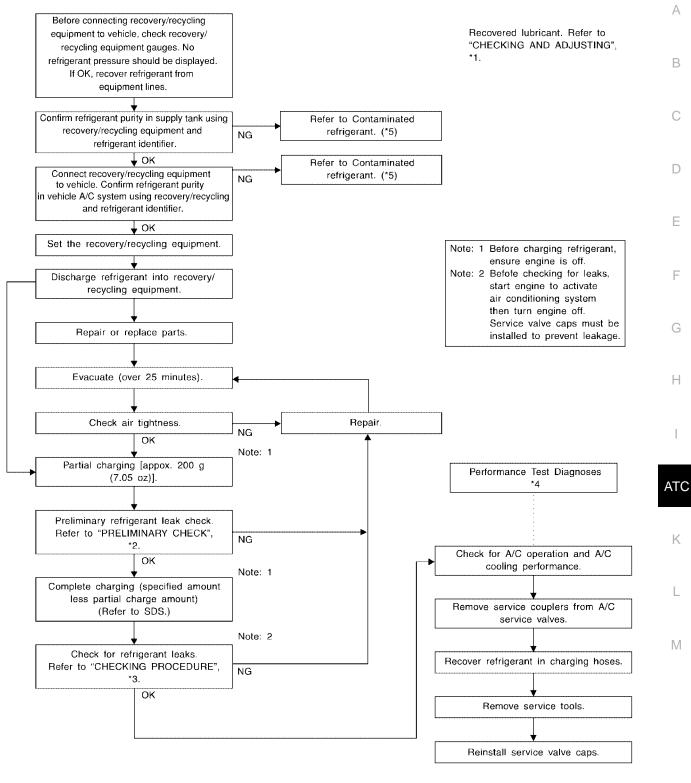
#### **WARNING:**

Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or SAE J2201 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.



### **Evacuating System and Charging Refrigerant**



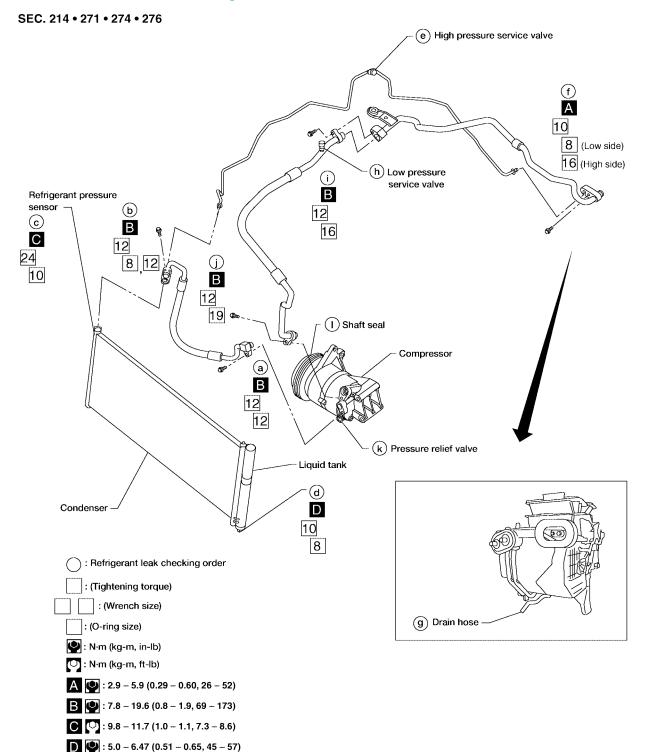


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- ATC-18, "CHECKING AND ADJUSTING" .
- ATC-128, "Checking for Refrigerant Leaks".
- ATC-128, "Checking for Refrigerant". \*5 ATC-4, "Contaminated Refrigerant". Leaks".
- ATC-80, "PERFORMANCE TEST **DIAGNOSES**".

## Components

Refer to ATC-6, "Precautions for Refrigerant Connection" .

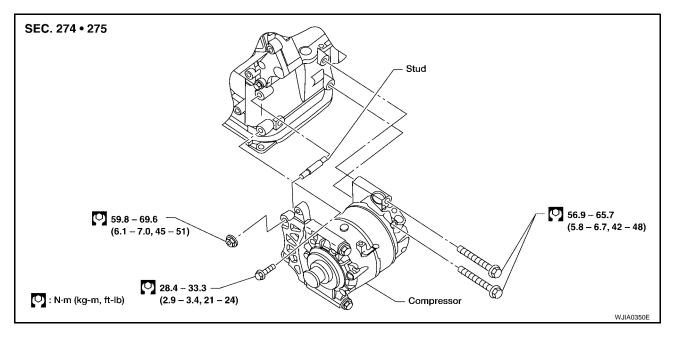


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## **Removal and Installation for Compressor**

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#### **REMOVAL**

- Discharge the refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- Remove the drive belt. Refer to MA-11, "Drive Belts".
- 3. Remove the coolant pipe bracket bolt.
- 4. Remove the compressor mounting stud.
- 5. Disconnect the compressor connector.
- Remove the high-pressure flexible hose and low-pressure flexible hose.

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

7. Remove the mounting bolts and nut from compressor using power tools.

#### INSTALLATION

Installation is in the reverse order of removal.

High- and low-pressure flexible hose bolts : Refer to ATC-120, "Components"

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- When charging refrigerant, check for leaks.

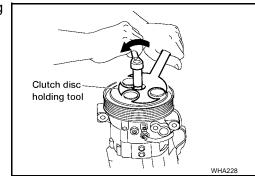
## Removal and Installation for Compressor Clutch REMOVAL

EJS0031H

- Remove the compressor. Refer to ATC-121, "Removal and Installation for Compressor".
- Remove the center bolt by holding the clutch disc steady using 2.

Tool number : (J-44614)

Remove the clutch disc.

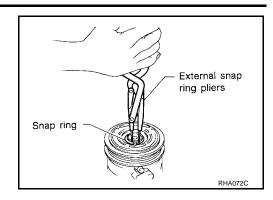


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**ATC-121** Revision: October 2006 2006 Maxima

4. Remove the snap ring using external snap ring pliers.

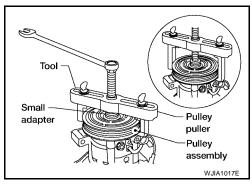


- 5. Remove the pulley assembly using Tool.
  - Use a pulley puller with a small adapter. Position the small adapter on the end of the compressor shaft and the center of the puller on the small adapter as shown.

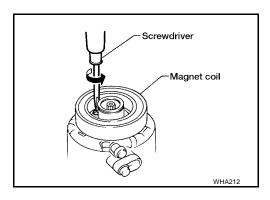
Tool number : KV99233130 (J-29884)

### **CAUTION:**

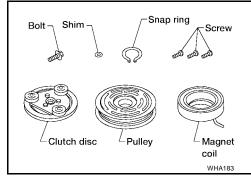
To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.



- 6. Remove the snap ring using external snap ring pliers.
- 7. Remove the magnet coil harness clip using a screwdriver.



8. Remove the three magnet coil screws and remove the magnet coil.



#### **INSPECTION AFTER REMOVAL**

#### **Clutch Disc**

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

#### Pulley

Check the appearance of the pulley assembly. If the contact surface of the pulley shows signs of excessive grooving, replace the clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before installation.

### Coil

Check the magnet coil for a loose connection or cracked insulation.

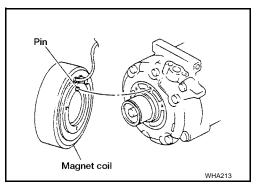
## **INSTALLATION**

1. Install the magnet coil.

#### **CAUTION:**

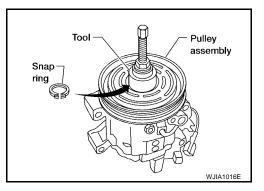
Be sure to align the magnet coil pin with the hole in the compressor front head.

2. Install the magnet coil harness clip using a screwdriver.

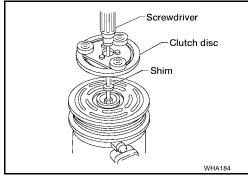


3. Install the pulley assembly using Tool and a wrench, and then install the snap ring using snap ring pliers.

> Tool number — (J-38873-A)



Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down using the drive plate installer.

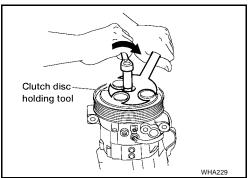


5. Install the center bolt using Tool.

Center bolt : 12 N-m (1.2 kg-m, 9 ft-lb).

**Tool number** : (J-44614)

• After tightening the center bolt to specification, check that the pulley rotates smoothly.



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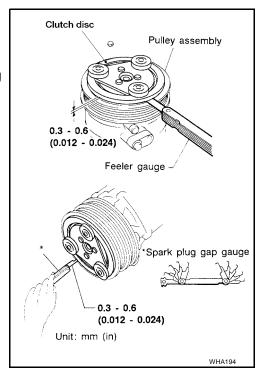
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#### INSPECTION AFTER INSTALLATION

Check the clearance all the way around the clutch disc as shown.

Clutch disc-to-pulley clearance : 0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace the adjusting spacer and recheck the clearance.



#### **BREAK-IN OPERATION**

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about 30 times. Break-in operation raises the level of transmitted torque.

## Removal and Installation for Low-pressure Flexible Hose REMOVAL

EJS002VS

- 1. Discharge the refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the refrigerant pressure sensor.
- 3. Remove the low-pressure flexible hose. Refer to ATC-120, "Components".

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### **INSTALLATION**

Installation is in the reverse order of removal.

Low-pressure flexible hose (evaporator side) bolt : Refer to <u>ATC-120, "Components"</u>.

Low-pressure flexible hose (compressor side) bolt : Refer to <u>ATC-120, "Components"</u>.

Low-pressure flexible hose (in-line connection) bolt : Refer to <u>ATC-120, "Components"</u>.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks. Refer to ATC-128, "Checking for Refrigerant Leaks".

## Removal and Installation for High-pressure Flexible Hose REMOVAL

EJS002VT

- 1. Discharge the refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- 2. Reposition the power steering reservoir out of the way without disconnecting the hose.
- 3. Reposition the engine coolant reservoir out of the way without disconnecting the hose.
- 4. Remove the high-pressure flexible hose. Refer to <u>ATC-120, "Components"</u>.

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### **INSTALLATION**

Installation is in the reverse order of removal.

High-pressure flexible hose bolt : Refer to ATC-120, "Components".

#### **CAUTION:**

- Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks. Refer to <u>ATC-128, "Checking for Refrigerant Leaks"</u>.

## Removal and Installation for High-pressure Pipe REMOVAL

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- 1. Discharge the refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- 2. Reposition the power steering reservoir out of the way without disconnecting the hose.
- 3. Reposition the engine coolant reservoir out of the way without disconnecting the hose.
- 4. Remove the high-pressure pipe. Refer to <a href="ATC-120">ATC-120</a>, "Components".

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

Installation is in the reverse order of removal.

High-pressure pipe (evaporator side) bolt : Refer to <u>ATC-120, "Components"</u>.

High-pressure pipe (condenser side) bolt : Refer to <u>ATC-120, "Components"</u>.

#### **CAUTION:**

- Replace the O-ring of the high-pressure pipe with a new one, then apply compressor oil to it when
  installing it.
- After charging refrigerant, check for leaks. Refer to <u>ATC-128, "Checking for Refrigerant Leaks"</u>.

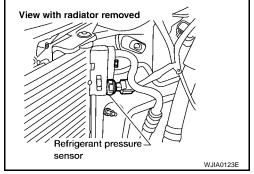
## Removal and Installation for Refrigerant Pressure Sensor REMOVAL

EJS002VV

- 1. Discharge the refrigerant. Refer to <a href="ATC-118">ATC-118</a>, "HFC-134a (R-134a) Service Procedure" .
- 2. Disconnect the refrigerant pressure sensor connector and remove the refrigerant pressure sensor from condenser.

#### **CAUTION:**

Do not damage the condenser fins.



#### **INSTALLATION**

Installation is in the reverse order of removal.

#### CAUTION:

Replace the O-ring of the refrigerant pressure sensor with a new one, then apply compressor oil to it when installing it.

Refrigerant pressure sensor : Refer to ATC-120, "Components".

## Removal and Installation for Condenser REMOVAL

EJS002VW

- 1. Discharge the refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- Remove the radiator. Refer to <u>CO-13, "RADIATOR"</u>.

#### **CAUTION:**

Be careful not to damage the core surface of the condenser and the radiator.

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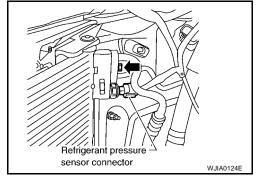
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3. Disconnect the high-pressure flexible hose and the high-pressure pipe from the condenser.

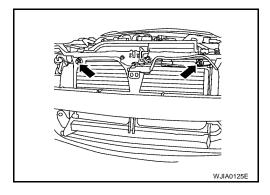
#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 4. Disconnect the refrigerant pressure sensor connector.
- 5. Remove the front fascia. Refer to EI-14, "FRONT BUMPER".



- 6. Remove the mounting nuts from condenser mounting brackets.
- Remove the condenser.



#### **INSTALLATION**

Installation is in the reverse order of removal.

High-pressure flexible hose and pipe bolt : Refer to <a href="ATC-120">ATC-120</a>, "Components".

Condenser mounting nuts : 5.0 - 6.79 N·m (0.51 - 0.69 kg-m, 45 - 60 in-lb)

#### **CAUTION:**

- Replace the O-rings of the high-pressure pipe, refrigerant pressure sensor, and high-pressure flexible hose with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to <u>ATC-128, "Checking for Refrigerant Leaks"</u>.

## Removal and Installation for Evaporator REMOVAL

EJS0031F

- 1. Evacuate and recover the A/C system refrigerant. Refer to ATC-118, "HFC-134a (R-134a) Service Procedure".
- 2. Disconnect the battery negative terminal.
- 3. Remove the air cleaner to electronic throttle control actuator tube. Refer to <a href="EM-14">EM-14</a>, "AIR CLEANER AND AIR DUCT".

### NOTE:

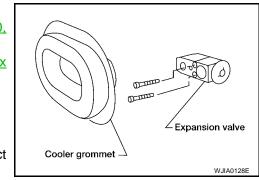
The tube is located between the air cleaner assembly and the intake manifold and is removed to access the expansion valve.

4. Disconnect the A/C pipe from the expansion valve.

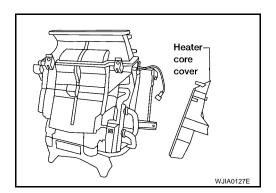
#### CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

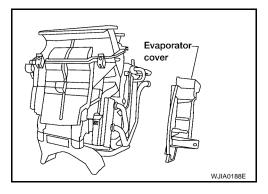
- 5. Remove the expansion valve.
- Remove the center console side finisher RH. Refer to <u>IP-10</u>, <u>"INSTRUMENT PANEL ASSEMBLY"</u> .
- 7. Remove the glove box assembly. Refer to <u>IP-16, "Glove Box</u> Assembly and Housing".
- 8. Remove the ECM.
  - Disconnect the ECM connector.
  - Remove the wire harness from the ECM mounting bracket.
  - Remove the two ECM mounting bracket nuts and disconnect the ground wire.



- Remove the blower unit. Refer to ATC-106, "BLOWER UNIT".
- 10. Remove the heater core cover.



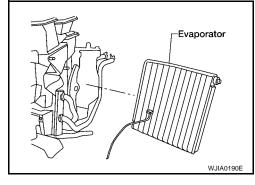
11. Remove the evaporator cover.



- 12. Remove the evaporator.
  - Remove the intake sensor.

#### **CAUTION:**

Mark the mounting position of the intake sensor for installation.



#### INSTALLATION

Installation is in the reverse order of removal.

Expansion valve bolts : 2.9 - 5.0 N·m (0.29 - 0.51 kg-m, 26 - 44 in-lb)

#### **CAUTION:**

- Replace the O-rings with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to ATC-128, "Checking for Refrigerant Leaks".

## Removal and Installation for Expansion Valve REMOVAL

EJS0031G

- Evacuate and recover the A/C system refrigerant. Refer to <u>ATC-118, "HFC-134a (R-134a) Service Procedure"</u>.
- Remove the air cleaner to electronic throttle control actuator tube. Refer to <u>EM-14, "AIR CLEANER AND</u> AIR DUCT".

## NOTE:

The tube is located between the air cleaner assembly and the intake manifold and is removed to access the expansion valve.

3. Disconnect the A/C pipe from the expansion valve.

#### CAUTION

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

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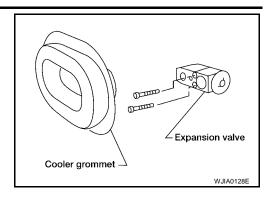
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2006 Maxima

Remove the expansion valve.



#### **INSTALLATION**

Installation is in the reverse order of removal.

Expansion valve mounting bolts : 2.9 - 5.0 N·m (0.29 - 0.51 kg-m, 26 - 44 in-lb)

#### **CAUTION:**

- Replace the O-rings with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to <u>ATC-128, "Checking for Refrigerant Leaks"</u>.

## **Checking for Refrigerant Leaks**

EJS002V

- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C oil leakage, damage and corrosion. A/C oil leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
  - If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 50 mm (1 2 in) per second and no further than 6 mm (1/4 in) from the component.

#### **CAUTION:**

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

## **Checking System for Leaks Using the Fluorescent Leak Detector**

EJS002W0

- Check A/C system for leaks using the UV lamp and safety goggles (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, with the UV lamp for dye residue.
- After the leak is repaired, remove any residual dye using refrigerant dye cleaner (J-43872) to prevent future misdiagnosis.
- 4. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### NOTF:

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and oils, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean.
  - Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

Dye Injection

#### NOTE:

This procedure is only necessary when recharging the system or when the compressor has seized and was replaced.

- 1. Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. When the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

#### CAUTION

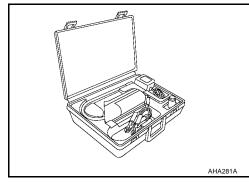
If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

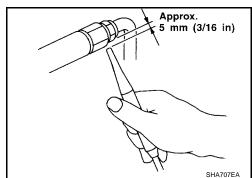
## Electronic Refrigerant Leak Detector PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a electronic refrigerant leak detector (J-41995) or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

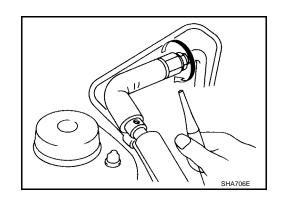
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.



 Position probe approximately 5 mm (3/16 in) away from point to be checked.



2. When testing, circle each fitting completely with probe.



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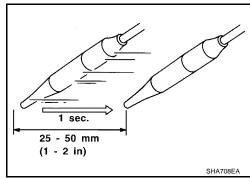
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3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.



#### **CHECKING PROCEDURE**

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- Turn engine OFF.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- 3. Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

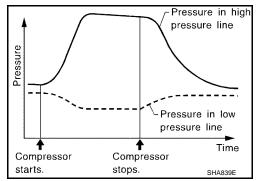
#### NOTE

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal I). Refer to <u>ATC-120, "Components"</u>. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detected probe completely around the connection/component.
  - Compressor
  - Check the fitting of high- and low-pressure hoses, relief valve and shaft seal.
  - Liquid tank
  - Check the refrigerant pressure sensor.
  - Service valves
  - Check all around the service valves. Make sure service valve caps are secured on the service valves (to prevent leaks).
  - After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.
  - Evaporator
  - With the engine OFF, turn the blower fan on High for at least 15 seconds to dissipate any refrigerant traces around the evaporator. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose.
  - Keep the probe inserted for at least 10 seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.
- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 10.
- 7. Start engine.
- Set the heater A/C control as follows:
- a. A/C switch: ON
- b. Mode: Vent
- c. Intake position: Recirculation
- d. Temperature: MAX cold
- e. Blower fan speed: High

- 9. Run the engine at 1,500 rpm for at least 2 minutes.
- 10. Turn the engine off and perform leak check again following steps 4 through 6 above.

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when the pressure is high.



- 11. Before connecting the recovery/recycling equipment to the vehicle, check the recovery/recycling equipment gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover the refrigerant from the recovery/recycling equipment lines and then check the refrigerant purity.
- 12. Confirm the refrigerant purity in supply tank using the refrigerant identifier equipment.
- 13. Confirm the refrigerant purity in the A/C system using the refrigerant identifier equipment.
- 14. Discharge the A/C system using approved refrigerant recovery/recycling equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge the A/C system using approved refrigerant recovery/recycling equipment and perform the leak test to confirm that there are no refrigerant leaks.
- 16. Conduct the A/C performance test to ensure that the A/C system works properly.

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## **SERVICE DATA AND SPECIFICATIONS (SDS)**

## **SERVICE DATA AND SPECIFICATIONS (SDS)**

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# Service Data and Specifications (SDS) COMPRESSOR

Ε.	00	21	N:

Make	ZEXEL VALEO CLIMATE CONTROL	
Model	DKS-17D	
Туре	Swash plate	
Displacement	175.5 cm <sup>3</sup> (10.7 in <sup>3</sup> ) / revolution	
Cylinder bore × stroke	30.5 mm (1.201 in) x 24.0 mm (0.94 in)	
Direction of rotation	Clockwise (viewed from drive end)	
Drive belt	Poly V	

## **LUBRICANT**

Name		NISSAN A/C System Oil Type S (DH-PS)	
Part number		KLH00-PAGS0	
	Total in system	150 m $\ell$ (5.03 US fl oz, 5.3 Imp fl oz)	
Capacity	Compressor (service part) charging amount	Refer to ATC-19, "Oil Adjustment Procedure for Compressor Replacement" .	

## **REFRIGERANT**

Туре	HFC-134a (R-134a)
Capacity	$0.55 \pm 0.025$ kg (1.21 $\pm 0.055$ lb)

## **ENGINE IDLING SPEED**

Refer to EC-77, "Idle Speed and Ignition Timing Check" .

### **BELT TENSION**

Refer to MA-12, "Tension Adjustment".