# SECTION ATTC AUTOMATIC AIR CONDITIONER

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PRECAUTIONS PFP:00001

# Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### **Precautions for Working with HFC-134a (R-134a)**

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#### **WARNING:**

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer <u>ATC-4, "Contaminated Refrigerant"</u>. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use refrigerant recovery/recycling equipment and refrigerant identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or SAE J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
- Do not allow refrigerant oil to come in contact with styrofoam parts. Damage may result.

#### **Contaminated Refrigerant**

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#### If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for avail-

- able service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

#### **General Refrigerant Precautions**

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#### **WARNING:**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

#### **Precautions for Leak Detection Dye**

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- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995).
- For your safety and the customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one bottle of refrigerant dye, 40 m ℓ (1/4 ounce), per A/C system.
- Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

#### A/C Identification Label

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Vehicles with factory installed fluorescent dye have this identification label on the underside of hood.

#### NOTE

Vehicles with factory installed fluorescent dye have a green label.

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#### **Precautions for Refrigerant Connection**

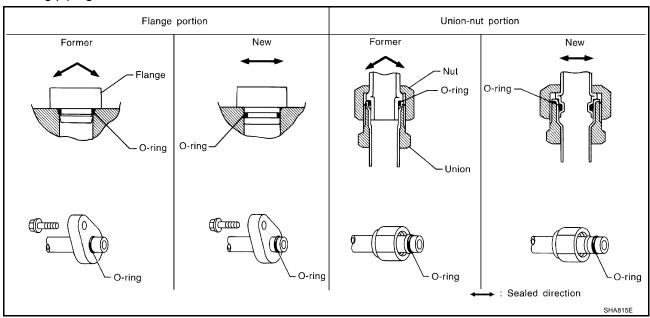
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A new type refrigerant connection has been introduced to all refrigerant lines except the following locations.

- Expansion valve to cooling unit
- Evaporator pipes to evaporator (inside cooling unit)
- Refrigerant pressure sensor

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



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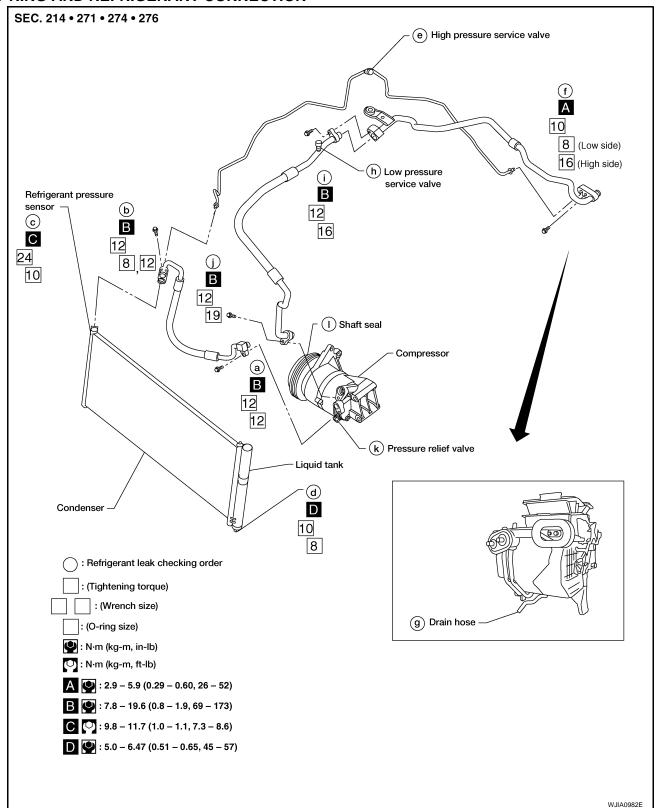
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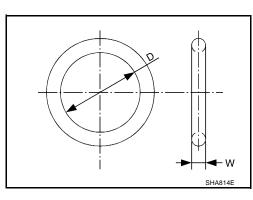
#### **O-RING AND REFRIGERANT CONNECTION**



#### **CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

#### O-Ring Part Numbers and Specifications



1	Connection type	O-ring size	Part number*	D mm (in)	W mm (in)
l	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
	Former	10	J2476 89956	9.25 (0.3642)	1.78 (0.0701)
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.091)
	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)
	New	24	92195 AH300	21.8 (0.858)	2.4 (0.094)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **WARNING:**

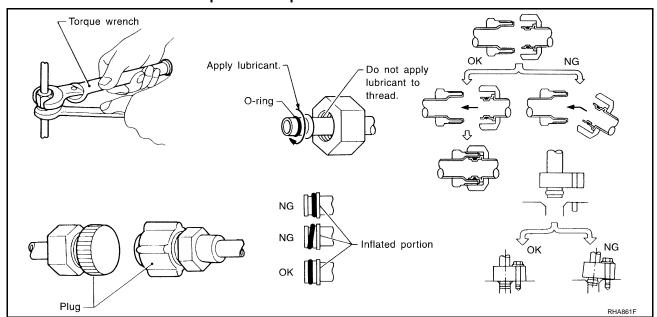
Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause oil to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply oil to circle of the O-rings shown in illustration. Be careful not to apply oil to threaded portion.
  - Oil name: NISSAN A/C System Oil Type S
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.

After connecting line, conduct leak test and make sure that there is no leakage from connections.
 When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



#### **Precautions for Servicing Compressor**

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Oil Quantity in Compressor" exactly. Refer to <u>ATC-18, "Maintenance of Oil Quantity in Compressor"</u>.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than 5 turns in both directions. This will equally distribute oil inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for 1 hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation. Refer to <u>ATC-76, "Magnet Clutch Circuit"</u>.

# Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

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Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### **ELECTRONIC LEAK DETECTOR**

Follow the manufacturer's instructions for tester operation and tester maintenance.

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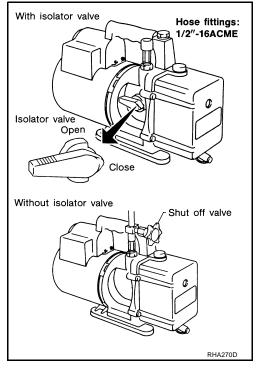
#### **VACUUM PUMP**

The oil contained inside the vacuum pump is not compatible with the specified oil for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure so the vacuum pump oil may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

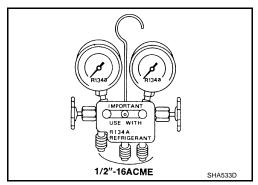
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



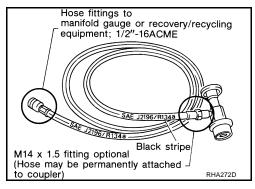
#### **MANIFOLD GAUGE SET**

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



#### SERVICE HOSES

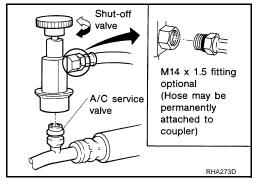
Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shutoff devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



#### **SERVICE COUPLERS**

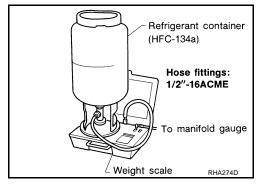
Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve	
Clockwise	Open	
Counterclockwise	Close	



#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC134a (R-134a) and specified oils have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.



#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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#### **Special Service Tools**

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
— (J-38873-A) Pulley installer		Installing pulley
	LHA171	
KV99233130 (J-29884) Pulley puller		Removing pulley
	LHA172	

#### HFC-134a (R-134a) Service Tools and Equipment

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Never mix HFC-134a refrigerant and/or its specified oil with CFC-12 (R-12) refrigerant and/or its oil. Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/oil. Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or oil) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/oil.

Adapters that convert one size fitting to another must never be used refrigerant/oil contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name		Description
HFC-134a (R-134a) ( — ) Refrigerant	S-NT196	Container color: Light blue Container marking: HFC-134a (R- 134a) Fitting size: Thread size  Iarge container 1/2"-16 ACME
— ( — ) NISSAN A/C System Oil Type S	Nissan	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) vane rotary compressors (NISSAN only) Lubricity: 40 m ℓ (1.4 US fl oz, 1.4 Imp fl oz)
KV991J0130 (ACR2005-NI) ACR5 A/C Service Center	S-NT197	Refrigerant recovery, recycling and re- charging

Tool number Kent-Moore No.)		Description
Fool name		
— J-41995) Electronic refrigerant leak detector		Checking for refrigerant leaks Power supply: DC 12V (battery terminal)
	AHA281A	
	UV lamp Carrying case w/shield Refrigerant	Leak detection dye Power supply: DC 12V (battery termi- nal)
J-42220) JV lamp and UV safety goggles J-41459) Refrigerant dye injector	dye cleaner UV goggles	
J-41447) Quantity 24, 1/4 ounce bottles of HFC-134a (R-134a) fluorescent eak detection dye	Refrigerant dye identification label (24 labels)  NOTICE Refrigerant Refrigerant dye (24 labels)  Refrigerant Refrigerant Refrigerant Refrigerant Refrigerant	
J-43872) Refrigerant dye cleaner	bus democration transfer as, about any to Vision layer to green or effect or first and any and any and any and any and any	
— J-42220) Fluorescent dye leak detector		Checking for refrigerant leaks when flu- orescent dye is installed in A/C system. Includes: UV lamp and UV safety gog- gles Power supply: DC 12V (battery termi-
	SHA438F	nal)
		Application: For HFC-134a (R-134a) PAG oil
HFC-134a (R-134a) fluorescent eak detection dye Box of 24, 1/4 ounce bottles)	Refrigerant dye	Container: 1/4 ounce (7.4cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)
	(24 bottles) SHA439F	
— J-41459) HFC-134a (R-134a) Dye injector Jse with (J-41447) 1/4 ounce bot- les		For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.
<u> </u>	SHA440F	For cleaning dye spills.
J-43872) Refrigerant dye cleaner		

Tool number (Kent-Moore No.) Tool name		Description
— (J-39183-C) Manifold gauge set (with hoses and couplers)	RJIA0196E	Identification:  The gauge face indicates R-134a. Fitting size: Thread size  1/2"-16 ACME
Service hoses:  • (J-39500-72B) High side hose  • (J-39500-72R) Low side hose  • (J-39500-72Y) Utility hose	S-NT201	Hose colors:  • Low side hose: Blue with black stripe • High side hose: Red with black stripe • Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: • 1/2"-16 ACME
Service couplers:  • (J-39500-20A)  High side coupler  • (J-39500-24A)  Low side coupler	S-NT202	<ul> <li>Hose fitting to service hose:</li> <li>M14 x 1.5 fitting is optional or permanently attached.</li> </ul>
— (J-39699) Refrigerant weight scale	S-NT200	For measuring of refrigerant Fitting size - thread size:  • 1/2" - 16 ACME
— (J-39649) Vacuum pump (Including the isolator valve)	S-NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz) Fitting size: Thread size  • 1/2"-16 ACME

# Commercial Service Tools

EJS002U7

Tool name		Description	
(J-41810-NI) Refrigerant identifier equipment (R- 134a)	a Pana	For checking refrigerant purity and system contamination	_
	RJIA0197E		
Power tool		Loosening bolts and nuts	
	PBIC0190E		
(J-44614) Clutch disc holding tool		Clutch disc holding tool	_
	WHA230		

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#### **REFRIGERATION SYSTEM**

#### REFRIGERATION SYSTEM

PFP:KA990

# Refrigerant Cycle REFRIGERANT FLOW

EJS002U8

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser with liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

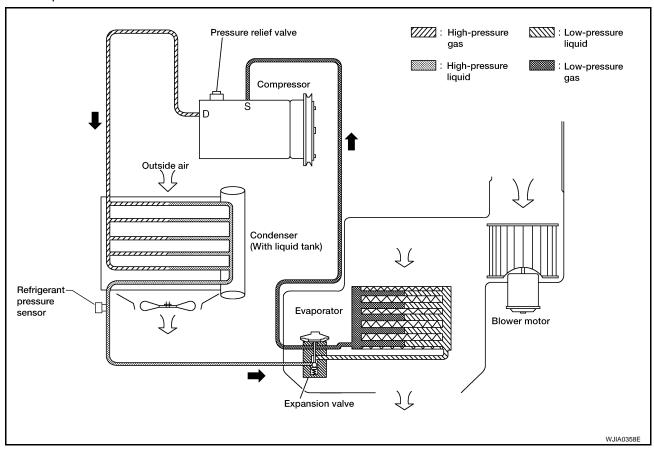
# Refrigerant System Protection REFRIGERANT PRESSURE SENSOR

EJS002U9

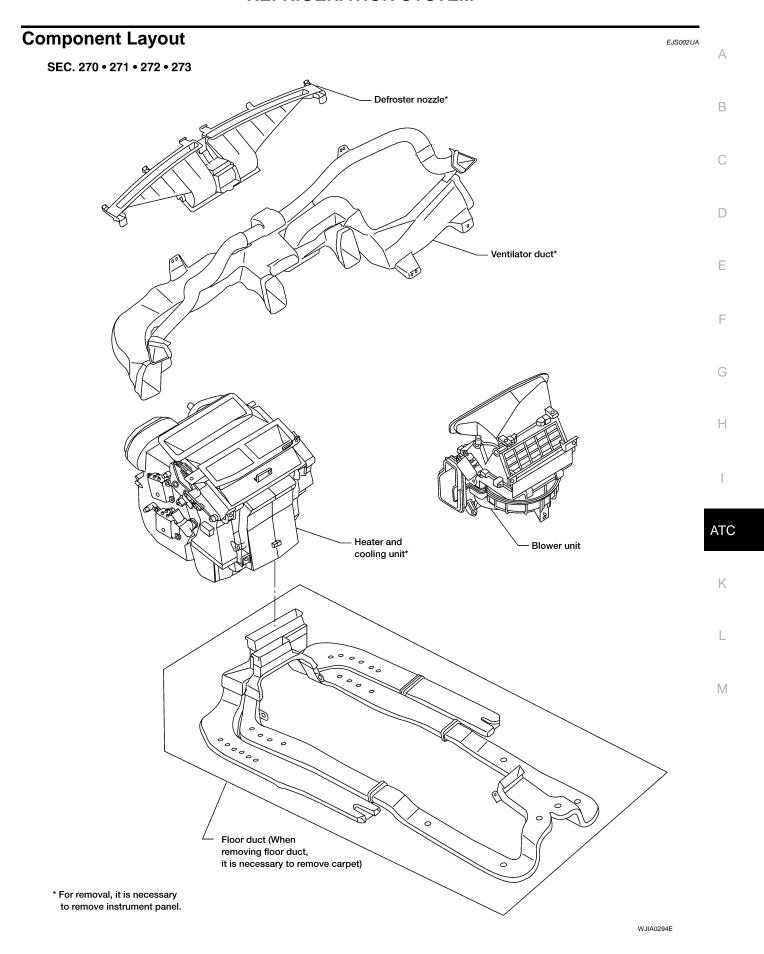
The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi), or below about 120 kPa (1.22 kg/cm², 17.4 psi).

#### PRESSURE RELIEF VALVE

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



#### **REFRIGERATION SYSTEM**



OIL PFP:KLG00

#### Maintenance of Oil Quantity in Compressor

EJS002UB

The oil in the compressor circulates through the system with the refrigerant. Add oil to compressor when replacing any component or after a large refrigerant leakage has occurred. It is important to maintain the specified amount.

If oil quantity is not maintained properly, the following malfunctions may result:

- Lack of oil, may lead to a seized compressor.
- Excessive oil, may cause inadequate cooling (thermal exchange interference).

#### OIL

Oil type: NISSAN A/C System Oil Type S

#### **CHECKING AND ADJUSTING**

#### CAUTION

If excessive oil leakage is noted, do not perform the oil return operation.

Start the engine and set the following conditions:

#### **Test Condition**

Engine speed: Idling to 1,200 rpm

A/C switch: On

Blower fan speed: Max. position

Temperature control: Optional [Set with intake air temperature at 25° to 30° C (77° to 86°F).]

Intake position: Recirculation ( )

Perform oil return operation for about ten minutes

Adjust the oil quantity according to the following table.

#### Oil Adjusting Procedure for Components Replacement Except Compressor

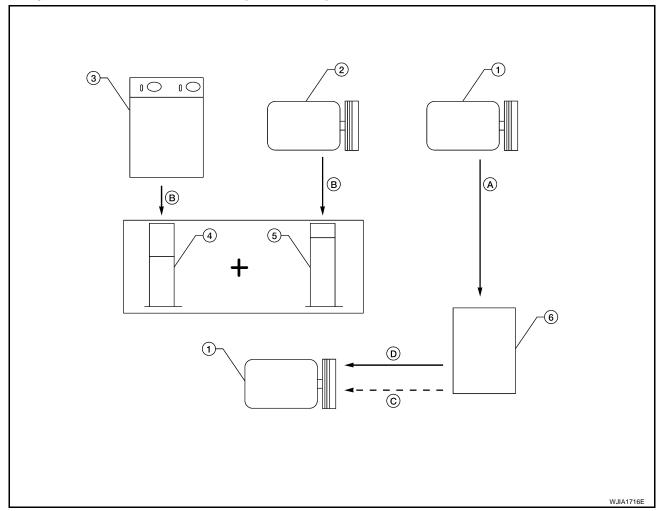
After replacing any of the following major components, add the correct amount of oil to the system.

#### Amount of Oil to be Added

	Oil to be added to system		
Part replaced	Amount of oil	Remarks	
	m $\ell$ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	_	
Condenser	75 (2.5, 2.6)	_	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced.	
In case of refrigerant look	30 (1.0, 1.1)	Large leak	
In case of refrigerant leak	_	Small leak *1	

<sup>\*1:</sup> If refrigerant leak is small, no additional oil is needed.

#### Oil Adjustment Procedure for Compressor Replacement



- 1. New compressor
- 4. Measuring cup X
- Drain oil from the new compressor into clean container
- 2. Old compressor
- 5. Measuring cup Y
- B. Record amount of oil recovered
- 3. Recovery/recycling equipment
- 6. New oil
- Add an additional 5 m  $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of new oil when replacing liquid tank

Install new oil equal to recorded amounts in measuring cups X plus Y

- Before connecting the recovery/recycling equipment to vehicle, check the recovery/recycling equipment gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Connect the recovery/recycling equipment to vehicle. Confirm refrigerant purity in supply tank using the recovery/recycling equipment and refrigerant identifier. If NG, refer to ATC-4, "Contaminated Refrigerant".
- Confirm refrigerant purity in vehicle A/C system using the recovery/recycling equipment and refrigerant identifier. If NG, refer to ATC-4, "Contaminated Refrigerant".
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure oil discharged into the recovery/recycling equipment.
- Drain the oil from the "old" (removed) compressor into a graduated container and recover the amount of oil drained.
- 6. Drain the oil from the "new" compressor into a separate, clean container.
- Measure an amount of new oil installed equal to amount drained from "old" compressor. Add this oil to "new" compressor through the suction port opening.
- Measure an amount of new oil equal to the amount recovered during discharging. Add this oil to "new" compressor through the suction port opening.
- If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of oil at this time.

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#### **CAUTION:**

Do not add this 5 m  $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of oil if only replacing the compressor.

PFP:27500

#### **Description of Air Conditioner LAN Control System**

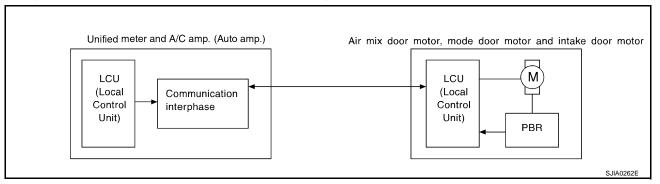
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The LAN (Local Area Network) system consists of unified meter and A/C amp., mode door motor, air mix door motor and intake door motor.

A configuration of these components is shown in the figure below.



#### System Construction

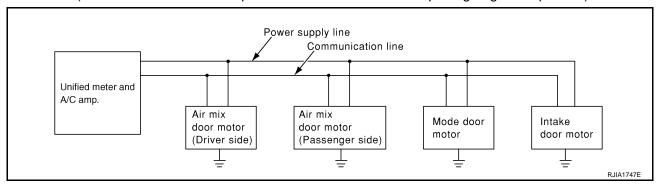
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A small network is constructed between the unified meter and A/C amp., air mix door motor, mode door motor and intake door motor. The unified meter and A/C amp. and motors are connected by data transmission lines and motor power supply lines. The LAN communication is achieved using the dedicated communication line and ground line between each door motor and the unified meter and A/C amp.

The unified meter and A/C amp. identifies each motor type by its unique Address. Serial communication includes positioning and error checking information.

The following functions are contained in LCU's built into the air mix motor, mode door motor, and intake door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor [Position balanced resistor (PBR) function]
- Comparison
- Decision (Unified meter and A/C amp. indicated value and motor opening angle comparison)



#### **OPERATION**

The unified meter and A/C amp. sends mode door, air mix door and intake door opening angle data to the mode door motor LCU, air mix door motor LCU and intake door motor LCU.

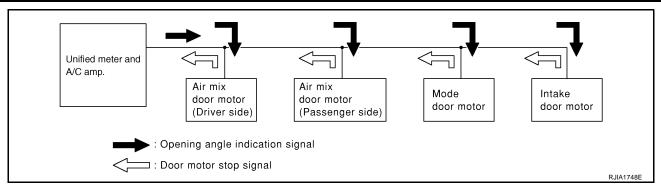
The mode door motor, air mix door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals are sent from the unified meter and A/C amp. to each of the motors and are compared by the LCUs in each motor with the existing position and opening angles. Subsequently, HOT/COLD, DEFROST/VENT or FRESH/RECIRCULATION operation is selected. When the selected angle position is reached a reply is sent from the motors back to the unified meter and A/C amp.

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#### TRANSMISSION DATA AND TRANSMISSION ORDER

Unified meter and A/C amp. data is transmitted consecutively to each of the door motors following the form shown in figure below.

Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the unified meter and A/C amp. is selected according to data-based decisions made by the air mix door motor, mode door motor and intake door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is usual, door control begins.

If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle:

Data that shows the indicated door opening angle of each door motor.

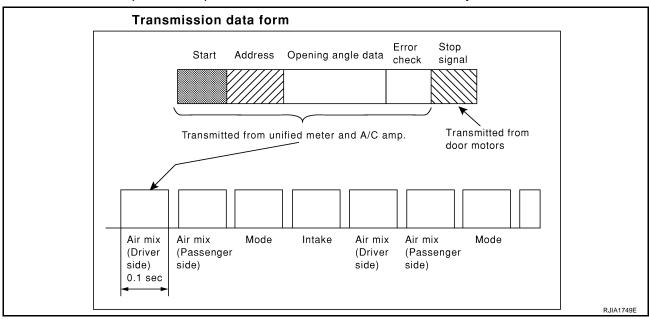
Error check:

Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and intake door motor. Error data can be related to the following symptoms.

- Unusual electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

#### Stop signal:

At the end of each transmission, a stop operation, in-operation, or internal error message is delivered to the unified meter and A/C amp. This completes one data transmission and control cycle.



#### AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

#### **FAN SPEED CONTROL**

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

When pressing AUTO switch, the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

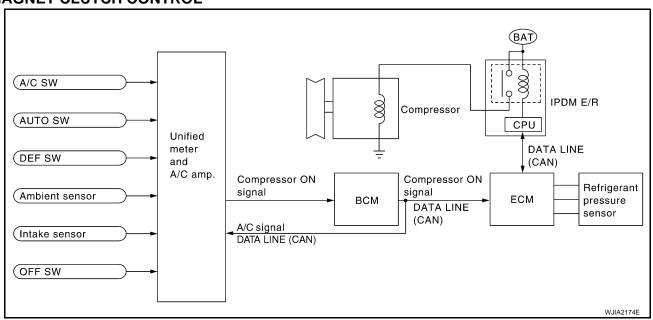
#### INTAKE DOOR CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

#### **OUTLET DOOR CONTROL**

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### MAGNET CLUTCH CONTROL



When A/C switch or DEF switch is pressed, unified meter and A/C amp. inputs compressor ON signal to BCM. BCM sends compressor ON signal to ECM, and unified meter and amp. via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant-pressure sensor signal, throttle angle, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

#### SELF-DIAGNOSTIC SYSTEM

The self-diagnostic system is built into the unified meter and A/C amp. to quickly locate the cause of symptoms.

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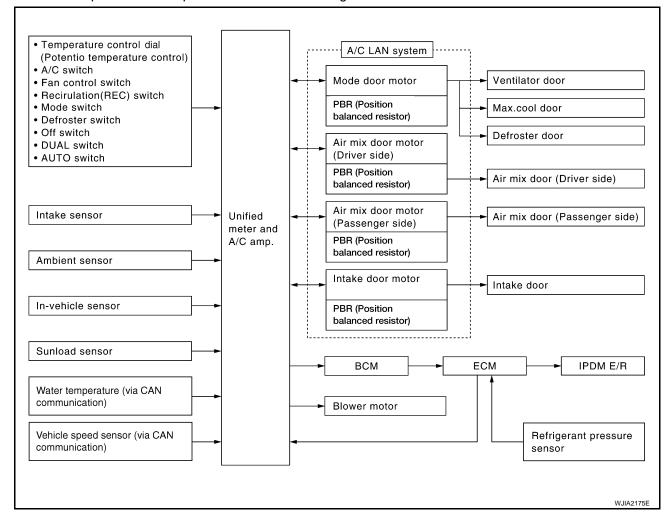
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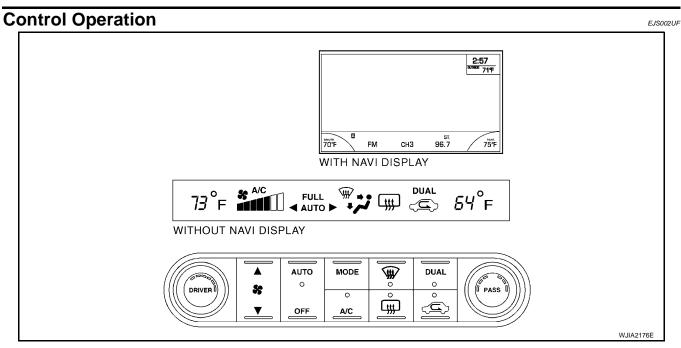
#### **Description of Control System**

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The control system consists of input sensors, switches, the unified meter and A/C amp. (microcomputer) and outputs.

The relationship of these components is shown in the figure below:





#### DISPLAY SCREEN

Displays the operational status of the system.

#### **AUTO SWITCH**

- The compressor, intake doors, air mix doors, outlet doors and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.
- When pressing AUTO switch, air inlet, air outlet, fan speed, and discharge air temperature are automatically controlled.

#### TEMPERATURE CONTROL DIAL (DRIVER SIDE)

Increases or decreases the set temperature.

#### TEMPERATURE CONTROL DIAL (PASSENGER SIDE)

- Increases or decreases the set temperature.
- When the temperature dial is turned, the dual switch indicator will automatically illuminate.

#### RECIRCULATION () SWITCH

- When REC switch is ON, REC switch indicator turns ON, air inlet is set to REC and A/C compressor will turn ON.
- REC switch is not operated when DEF switch is turned ON, or at the D/F position.

#### **PROSTER (DEF) SWITCH**

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position. The compressor remains ON until the ignition is turned OFF.

#### REAR WINDOW DEFOGGER SWITCH

When illumination is ON, rear window is defogged.

#### OFF SWITCH

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (75% foot and 25% defrost) position.

#### A/C SWITCH

The compressor is ON or OFF.

(Pressing the A/C switch when the AUTO switch is ON will turn off the A/C switch and compressor.)

#### MODE SWITCH

Revision: May 2006

Controls the air discharge outlets.

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#### **BLOWER CONTROL SWITCH**

Manually control the blower speed. Seven speeds are available for manual control (as shown on the display screen).

# DUAL SWITCH (WITH LEFT AND RIGHT VENTILATION TEMPERATURE SEPARATE CONTROL SYSTEM)

- When the DUAL switch indicator is not illuminated and the DUAL switch is pressed, the driver-side setting temperature and passenger-side setting temperature can each be set independently.
- When DUAL switch indicator is illuminated and the DUAL switch is pressed, the driver-side setting temperature is applied to both sides.

Fail-safe Function

- If a communication error exists between unified meter and A/C amp. and front air control for 30 seconds or longer, air conditioner is controlled under following conditions:
- Compressor: ONAir outlet: AUTO
- Air inlet: ( ) FreshBlower fan speed: AUTO
- Set temperature: Setting before communication error occurs.

# **Discharge Air Flow**

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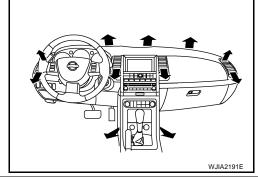
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Mode door position	Air outlet/distribution			
-	Vent	Foot	Defroster	
7)	100%	0%	_	
IJ	60%	40%	_	
ڼ	_	75% (100%)	25% ()	
977	_	60%	40%	
₩	_	_	100%	

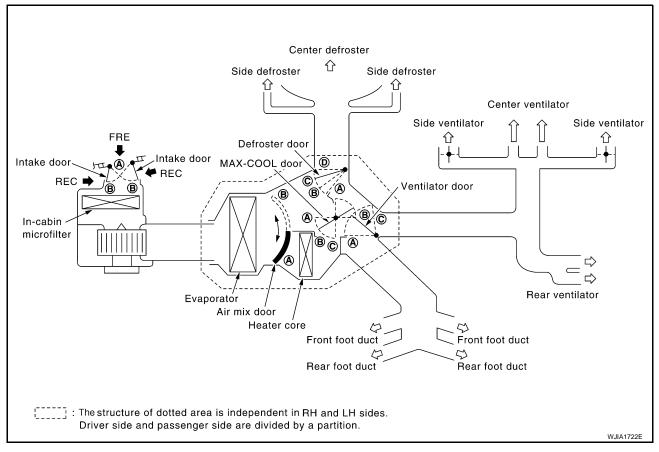
( ): Manually control

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# System Description SWITCHES AND THEIR CONTROL FUNCTION

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Position	MODE SW				DEF SW		AUTO	REC SW		Temperature control		OFF	
or	VENT	B/L	FOOT	D/F	ON	OFF	sw	ON	OFF		( a a a	//	sw
switch	<b>*</b>	<b>*</b>			_	TNC	AUTO	€	<b>₹</b> >	(	(I DRIVER I)	))	AUTO o
			<b>7,7</b>		<b>⇒</b> ∳=	0	AOTO	<u> </u>	0	18℃ (60°F)	~	32℃ (90℉)	OFF
Ventilator door	<b>(A)</b>	lacksquare	©	©	©			_			©		
MAX-COOL door	<b>(A)</b>	B	B	B	©		AUTO				B		
Defroster door	<b>©</b>	<b>(D)</b>	<b>O</b> or <b>©</b> 1	B	A			_	<u> </u>			©	
Intake door				B			<b>A</b> *2 <b>B</b> *2				B		
Air mix door						AUTO			A	AUTO	B		

\*1: This position is selected only when the mode door is automatically controlled.

\*2: Inlet status is displayed even during automatic control.

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## **CAN Communication System Description**

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Refer to LAN-4, "SYSTEM DESCRIPTION" .

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# TROUBLE DIAGNOSIS CONSULT-II Function (BCM)

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CONSULT-II can display each diagnostic item using the diagnostic test modes shown following.

BCM diagnostic test item	Diagnostic mode	Description				
	WORK SUPPORT	Supports inspections and adjustments. Commands are transmitted to the BCM for setting the status suitable for required operation, input/output signals are received from the BCM and received date is displayed.				
	DATA MONITOR	Displays BCM input/output data in real time.				
Inspection by part	ACTIVE TEST	Operation of electrical loads can be checked by sending drive signal to them.				
,	SELF-DIAG RESULTS	Displays BCM self-diagnosis results.				
	CAN DIAG SUPPORT MNTR	The result of transmit/receive diagnosis of CAN communication can be read.				
	ECU PART NUMBER	BCM part number can be read.				
	CONFIGURATION	Performs BCM configuration read/write functions.				

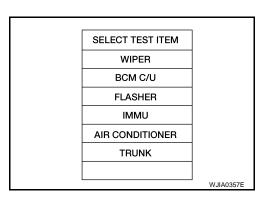
#### **CONSULT-II START PROCEDURE**

Refer to GI-37, "CONSULT-II Start Procedure" .

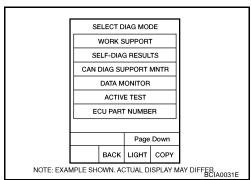
#### **DATA MONITOR**

#### **Operation Procedure**

1. Touch "AIR CONDITIONER" on "SELECT TEST ITEM" screen.



2. Touch "DATA MONITOR" on "SELECT DIAG MODE" screen.



3. Touch either "ALL SIGNALS" or "SELECTION FROM MENU" on "DATA MONITOR" screen.

ALL SIGNALS	Monitors all the items.
SELECTION FROM MENU	Selects and monitors the individual item selected.

- 4. Touch "START".
- 5. When "SELECTION FROM MENU" is selected, touch items to be monitored. When "ALL SIGNALS" is selected, all the items will be monitored.
- 6. Touch "RECORD" while monitoring, then the status of the monitored item can be recorded. To stop recording, touch "STOP".

MONITOR	
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i ON	
ON	
ON	
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	ON ON ON ON

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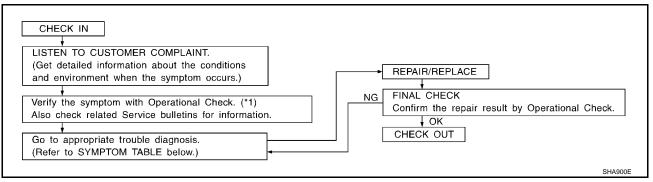
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#### **Display Item List**

Monitor item name "operation or unit"		Contents
IGN ON SW	"ON/OFF"	Displays "IGN Position (ON)/OFF, ACC Position (OFF)" status as judged from ignition switch signal.
FAN ON SIG	"ON/OFF"	Displays "FAN (ON)/FAN (OFF)" status as judged from blower fan motor switch signal.
AIR COND SW	"ON/OFF"	Displays "AIR COND (ON)/AIR COND (OFF)" status as judged from air conditioner switch signal.

# **How to Perform Trouble Diagnosis for Quick and Accurate Repair WORK FLOW**



\*1 ATC-49, "Operational Check"

#### **SYMPTOM TABLE**

Symptom	Reference Page				
A/C system is completely inoperative.	Go to Trouble Diagnosis Procedure for A/C System.	ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."			
A/C system is partially inoperative.	Go to Diagnostic Procedure for Front Air Control.	ATC-112, "Front Air Control Self - Diagnosis"			
A/C display inoperative.	Go to Diagnostic Procedure for A/C Display.	AV-151, "On Board Self-Diag- nosis Function" (with NAVI) ATC- 110, "A/C Display (without NAVI)"			
Air outlet does not change.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	ATC-57, "Mode Door Motor Cir-			
Mode door motor does not operate normally.	- , , ,	cuit"			

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Symptom	Reference Page	
Discharge air temperature does not change.	Note to the Page	ATC-61. "Air Mix
Air mix door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	Door Motor Cir-
Intake door does not change.		ATC-65, "Intake
Intake door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	Door Motor Cir- cuit"
Blower motor operation is malfunctioning.		ATC-69, "Blower
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	Motor Circuit"
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	ATC-76, "Magnet Clutch Circuit"
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	ATC-83, "Insufficient Cooling"
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating.	ATC-91, "Insufficient Heating"
Noise	Go to Trouble Diagnosis Procedure for Noise.	ATC-93, "Noise"
Self-diagnosis cannot be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	ATC-94, "Self- diagnosis"
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	ATC-96, "Memory Function"

# Component Parts and Harness Connector Location ENGINE COMPARTMENT EJS002UM 00 ATC

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Refrigerant pressure senor E11

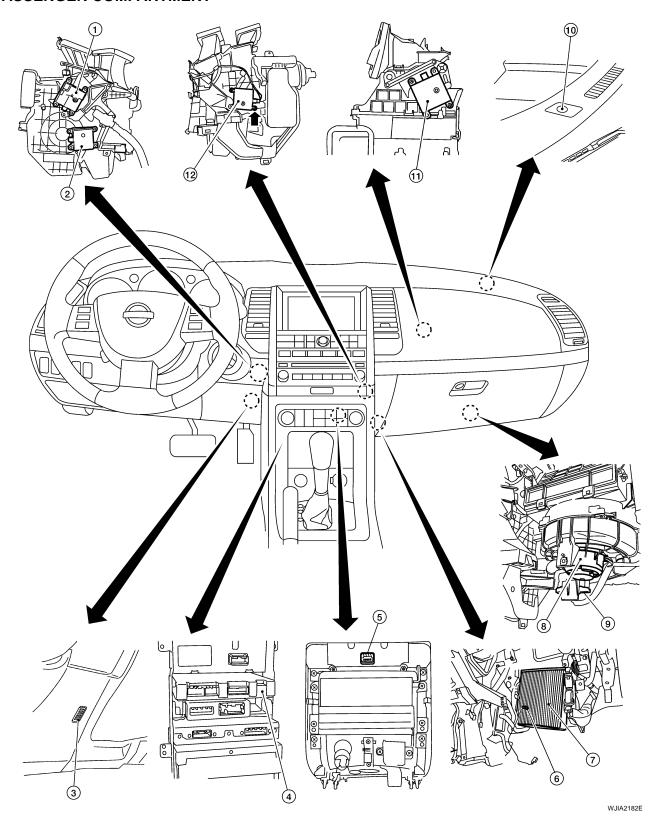
Radiator

A/C compressor F3 (view from tire housing RH)

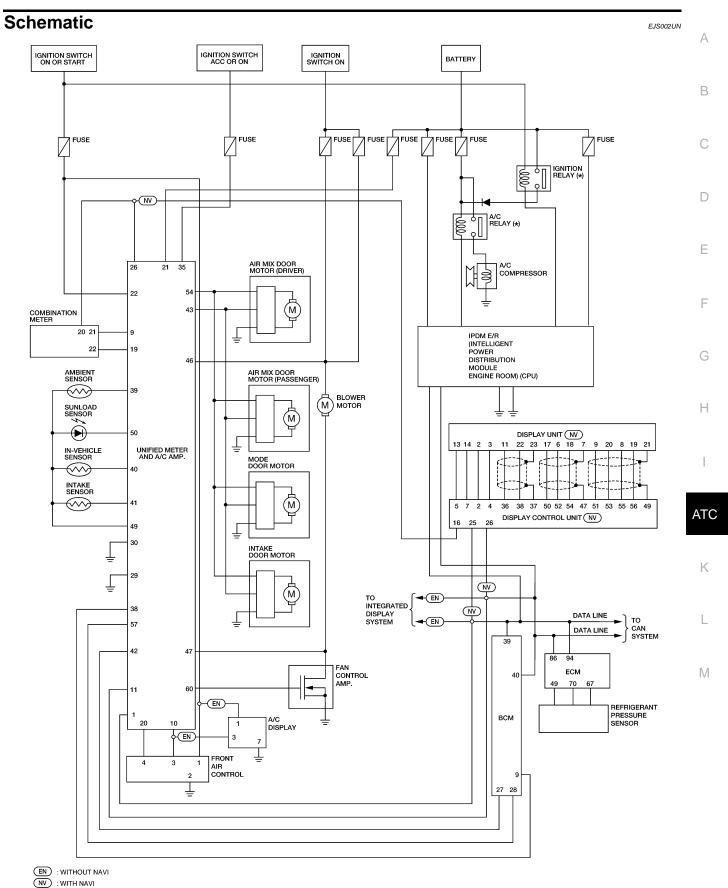
Ambient sensor E1

Grille 5.

#### PASSENGER COMPARTMENT

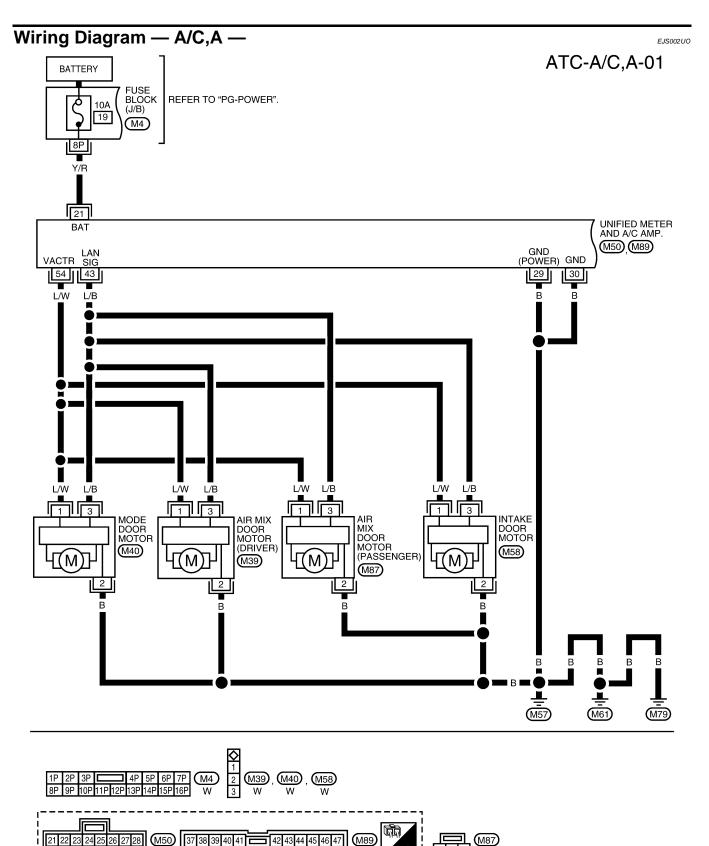


- 1. Mode door motor M40
- 4. Unified meter and A/C amp. M49, M50, M89
- 7. Evaporator
- 10. Sunload sensor M65
- 2. Air mix door motor (driver) M39
- 5. Front air control M201
- 8. Blower motor M62
- 11. Intake door motor M58
- 3. In-vehicle sensor M32
- 6. Intake sensor M33
- 9. Fan control amp. M64
- Air mix door motor (passenger)
   M87

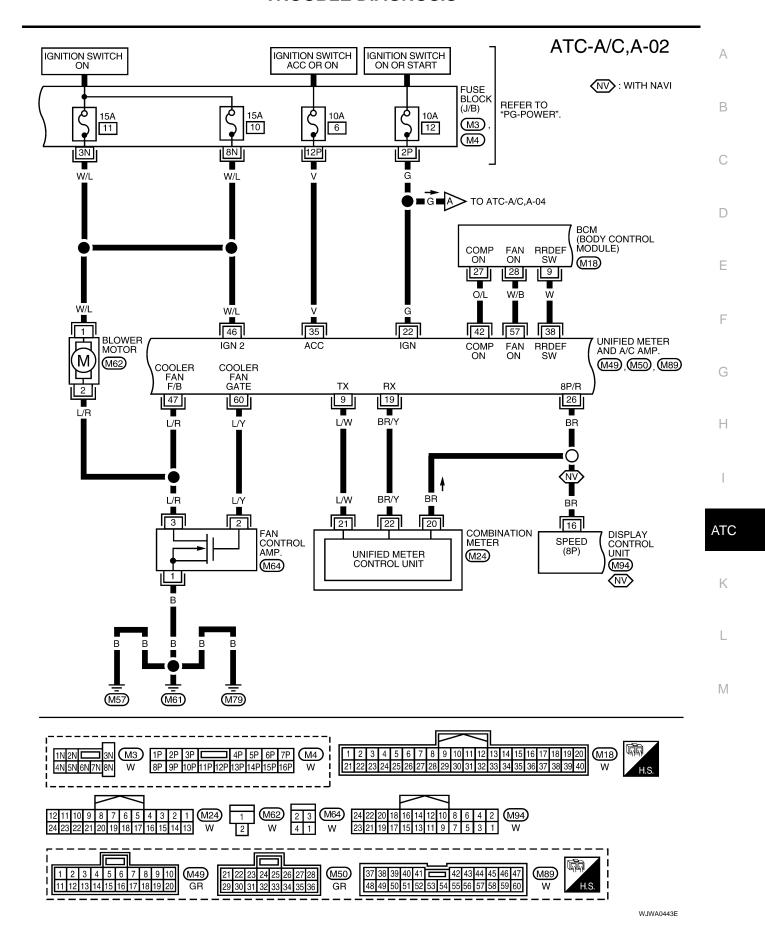


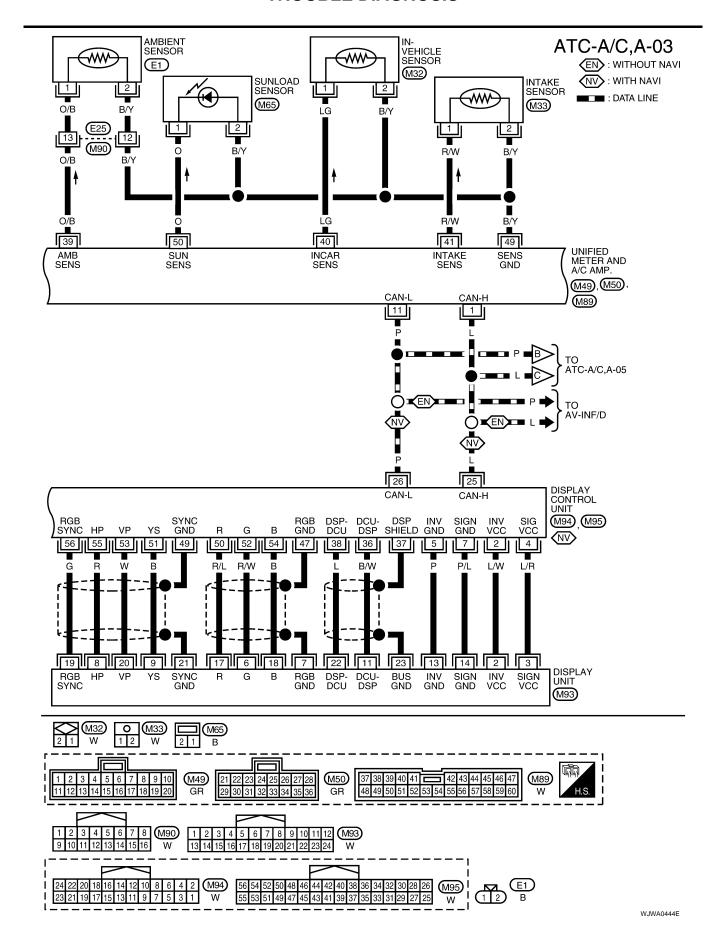
\*: THIS RELAY IS BUILT INTO IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)

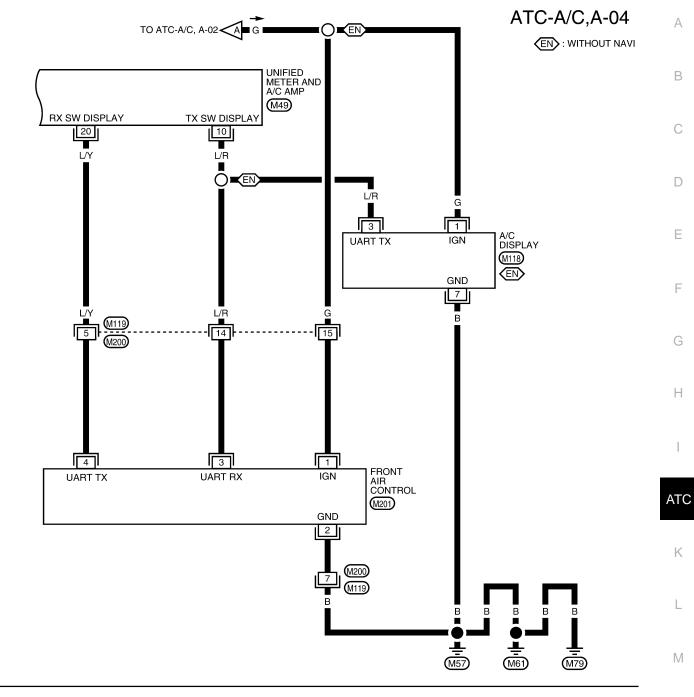
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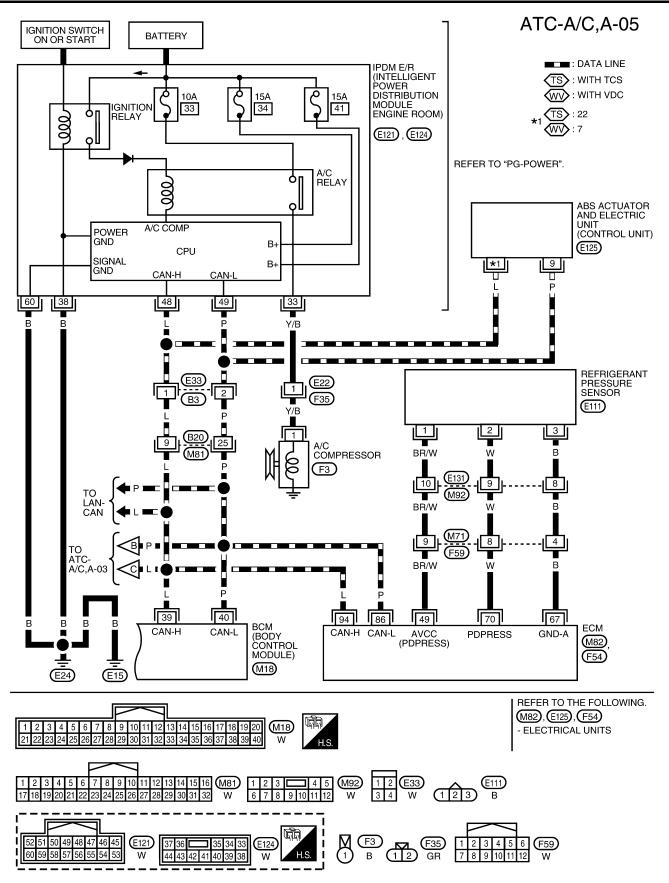








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## Unified Meter and A/C Amp. Terminals and Reference Value EJS002UF Α Refer to DI-30, "Terminals and Reference Value for Unified Meter and A/C Amp.". A/C System Self-diagnosis Function DESCRIPTION The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. To shift from usual control to the self-diagnostic system refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE". **FUNCTION CONFIRMATION PROCEDURE** 1. ENTER SELF-DIAGNOSTIC MODE **CAUTION:** If battery voltage drops below 12V during diagnosis STEP 3, actuator speed becomes slower and as a result, the system may generate an error even when operation is usual. To avoid this, start engine before performing this diagnosis. Former STEP 1 (LEDs and display screen are checked) no longer exist in this self-diagnosis function. Start engine. Within 10 seconds after starting engine, press OFF switch for at least 5 seconds. Self-diagnostic mode can be canceled by either pressing AUTO switch, turning the ignition switch OFF, or pressing the BACK button if equipped with NAVI. Н >> GO TO 2. 2. SELF-DIAGNOSIS STEP 2: SENSOR CIRCUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT NOTE: When conducting test indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly ATC Does code No. 20 appear on the display 25 seconds after "2" is illuminated? YES >> GO TO 3. NO >> GO TO 13. $3.\,$ check operation of temperature control dial Rotate the temperature control dial (driver) clockwise. M Does the temperature control dial advance to self-diagnosis STEP 3? YES >> GO TO 4. NO >> Malfunctioning temperature control dial. >> Check front air control. Refer to ATC-112, "Front Air Control Self - Diagnosis". 4. CHECK TO RETURN SELF-DIAGNOSIS STEP 2 Rotate the temperature control dial (driver) counterclockwise. Does the temperature control dial return to self-diagnosis STEP 2? YES >> GO TO 5. NO >> Malfunctioning temperature control dial.

## 5. SELF-DIAGNOSIS STEP 3: MODE DOOR AND INTAKE DOOR POSITIONS ARE CHECKED

>> Check front air control. Refer to ATC-112, "Front Air Control Self - Diagnosis".

Rotate the temperature control dial (driver) clockwise to STEP 3.

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Does code No. 30 appear on the display 50 seconds after "3" is illuminated?

YES >> GO TO 6. NO >> GO TO 14.

## 6. STEP 4: CHECK OPERATION OF EACH ACTUATOR

- 1. Rotate the temperature control dial (driver) clockwise to STEP 4.
- 2. Press (DEF) switch. Code No. "41" is indicated on the display. Continue to press (DEF) switch to cycle through each actuator test (41 to 46).

>> GO TO 7.

### 7. CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Discharge air flow					
Mode door	Air	outlet/distribu	tion		
position	Vent	Foot	Defroster		
<b>ن</b> ړ-	100%	_	_		
4	60%	40%	_		
ند	-	75%(100%)	25% (–)		
(P)	-	60%	40%		
<b>W</b>	-	-	100%		
( ): Manua	( ): Manually control				

Actuator test code no.	41	42	43	44	45	46
Mode door position	VENT	B/L 1	B/L 2	D/F1*1	D/F	DEF
Intake door position	REC	REC	20%FRE	FRE	FRE	FRE
Air mix door position	FULL COLD	FULL COLD	FULL HOT	FULL HOT	FULL HOT	FULL HOT
Blower motor voltage (approx.)	5V	11.75V	8.5V	8.5V	8.5V	11.75V
Compressor	ON	ON	OFF	OFF	ON	ON

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

\*1: D/F1 automatically controls the mode door position. Refer to the Discharge air flow table <u>ATC-48, "AUXIL-IARY MECHANISM: DEFROST/FOOT POSITION SETTING TRIMMER"</u>.

#### OK or NG

OK >> GO TO 8.

NG >

>> • Air outlet does not change.

GO TO ATC-60, "DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR".

- Intake door does not change.

  GO TO ATC-68 "DIAGNOSTIC PROCEDUR
  - GO TO ATC-68, "DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR".
- Blower motor operation is malfunctioning.
   GO TO <u>ATC-72</u>, "<u>DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR</u>".
- Magnet clutch does not engage.
   GO TO ATC-78, "DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH".
- Discharge air temperature does not change.
   GO TO <u>ATC-64, "DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR"</u>.

## 8. SELF-DIAGNOSIS STEP 5: TEMPERATURE OF EACH SENSOR IS CHECKED

- 1. Rotate the temperature control dial clockwise (driver) to STEP 5.
- 2. Code No. 51 appears on the display.

>> GO TO 9.

## 9. CHECK AMBIENT SENSOR

Press (DEF) switch one time. Temperature detected by ambient sensor is indicated on the display (°F for U.S.A. model, °C for Canada and Mexico models).

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 10.

NG >> GO TO ATC-97, "Ambient Sensor Circuit".

## 10. CHECK IN-VEHICLE SENSOR

Press (DEF) switch a second time. Temperature detected by in-vehicle sensor is indicated on the display (°F for U.S.A. model, °C for Canada and Mexico models).

#### NOTE

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 11.

NG >> GO TO ATC-100, "In-vehicle Sensor Circuit".

## 11. CHECK INTAKE SENSOR

Press (DEF) switch a third time. Temperature detected by intake sensor is indicated on the display (°F for U.S.A. model, °C for Canada and Mexico models).

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 12.

NG >> GO TO ATC-106, "Intake Sensor Circuit".

## 12. CHECK CAN COMMUNICATION ERROR

- 1. Press (REC) switch.
- 2. CAN communication error between unified meter and A/C amp. and DISPLAY UNIT or DISPLAY CONTROL UNIT is detected.

#### OK or NG

NG

OK >> 1. Turn ignition switch OFF or AUTO switch ON.

2. Inspection End.

>> Go to CAN communication. Refer to <u>DI-28</u>, "CAN Communication System Description".

- Unified meter and A/C amp. DISPLAY UNIT
- Unified meter and A/C amp. DISPLAY CONTROL I UNIT

Display	CAN communication error
52	In good order
	Display unit or Display control unit
	Unified meter and A/C amp.
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# 13. CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively twice.)

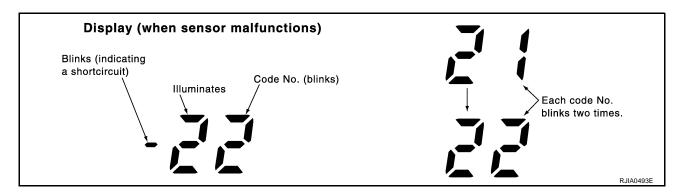
When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly.

#### NOTE:

Code 20 will be displayed if all sensors and PBR(s) are OK.

Code No.	Malfunctioning sensor (Including circuits)	Reference page
21 / –21	Ambient sensor	ATC-97
22 / –22	In-vehicle sensor	ATC-101
24 / –24	Intake sensor	ATC-106
25 / –25	Sunload sensor *1	ATC-103
26 / –26	Air mix door motor PBR (Driver)	ATC-55
27 / –27	Air mix door motor PBR (Passenger)	<u>A1C-33</u>

<sup>\*1:</sup> Conduct self-diagnosis STEP-2 under sunshine.



>> Inspection End.

## 14. CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode and/or intake door motor PBR(s) malfunctioning.

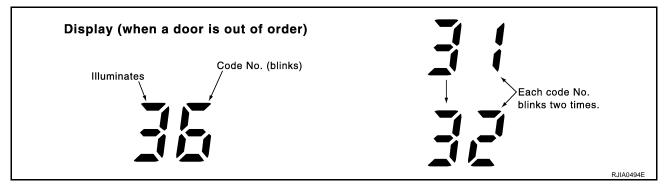
#### NOTE:

Code 30 will be displayed if all doors are OK.

Code No. *1 *2	Mode or intake do	or position	Reference page		
31	VENT				
32	B/L 1	Mode door motor	<u>ATC-57</u>		
33	B/L 2				
34	FOOT*3				
35	D/F				
36	DEF				
37	FRE				
38	20% FRE	Intake door motor	ATC-65		
39	REC	<del>-</del>			

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively twice.)

<sup>\*3:</sup> FOOT position during automatic control. Refer to <u>ATC-48, "AUXILIARY MECHANISM: DEFROST/FOOT POSITION SETTING TRIMMER"</u>.



>> Inspection End.

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<sup>\*1:</sup> If mode door motor harness connector is disconnected, the following display pattern will appear.  $31 \rightarrow 32 \rightarrow 33 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow \text{Return to } 31$ 

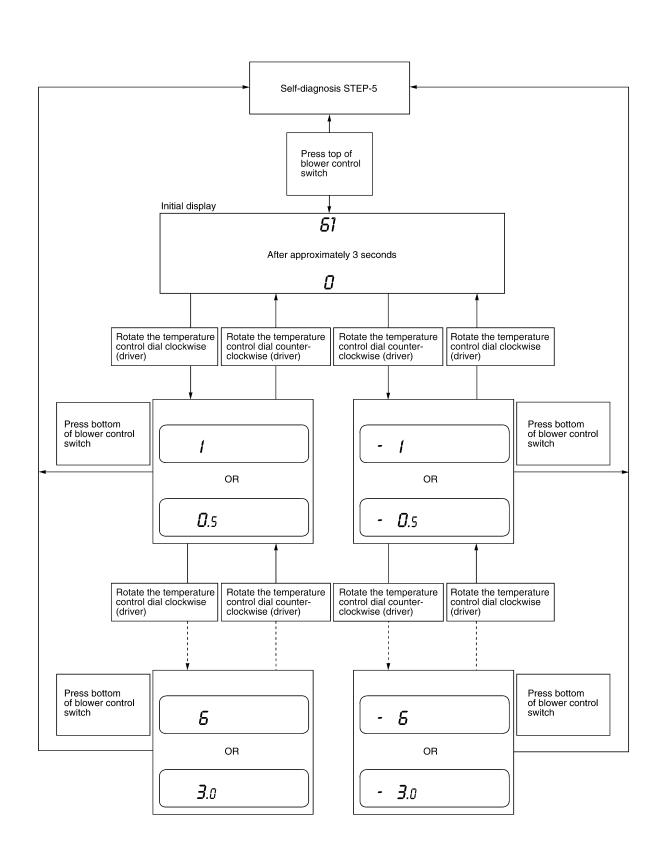
<sup>\*2:</sup> If intake door motor harness connector is disconnected, the following display pattern will appear.  $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to } 37$ 

#### **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**

The trimmer compensates for differences in range of  $\pm 3^{\circ}$ C ( $\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to ATC-41, "A/C System Self-diagnosis Function" .
- Press top of blower control switch to set system in auxiliary mode.
- Display initially shows 61 in auxiliary mechanism. It takes approximately 3 seconds to display the temperature trimmer value.
- Rotate temperature control dial clockwise (driver) as desired. Temperature will change at a rate of 0.5°C (1.0°F) each time the dial is turned.



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When battery cable is disconnected or if battery voltages falls below 10V, trimmer operation (setting) is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

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#### **AUXILIARY MECHANISM: DEFROST/FOOT POSITION SETTING TRIMMER**

Air distribution ratio in FOOT mode can be set.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to <u>ATC-41, "A/C System Self-diagnosis Function"</u>.
- Press top of blower control switch to set system in auxiliary mode.
- Display initially shows 61 in auxiliary mechanism. It takes approximately 3 seconds to display the temperature trimmer value.
- Press the mode switch as desired.

	Discharge air flow					
Display	Automatically mode door	controls the	Manually o mode door	ontrols the		
	FOOT	DEF	FOOT	DEF		
83 • 111111	75%	25%	100%	_		
83 411111	75%	25%	75%	25%		
83	100%		75%	25%		
83 411111	100%		100%			

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#### **AUXILIARY MECHANISM: INLET PORT MEMORY FUNCTION**

When ignition key is turned from OFF to ON, inlet port can be set to AUTO or manual.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode. Refer to ATC-41, "A/C System Self-diagnosis Function".
- Press top of blower control switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press the recirculation (REC) switch as desired.

Switch	LED status of REC switch	Setting status	Setting changeover method
REC	ON	Manual REC status is memorized. (Initial setting)	REC SW: ON
NEO	OFF	Manual FRE status is memorized.	REC SW: OFF

### **Operational Check** EJS002UR Α The purpose of the operational check is to confirm that the system operates properly. Conditions : Engine running and at usual operating temperature **CHECKING MEMORY FUNCTION** 1. Set the temperature to 32°C (90°F). 2. Press the OFF switch. Turn ignition switch OFF. 4. Start engine. 5. Press the AUTO switch. 6. Confirm that the set temperature remains at previous temperature. 7. Press the OFF switch. If NG, go to trouble diagnosis procedure for ATC-96, "Memory Function". Е If OK, continue with next check. CHECKING BLOWER Press top of blower control switch. Blower should operate on low speed. The fan symbol should have one blade lit. 2. Press top of blower control switch again, and continue checking blower speed and fan symbol until all speeds are checked. 3. Leave blower on maximum speed. If NG, go to trouble diagnosis procedure for ATC-69, "Blower Motor Circuit". Н If OK, continue with next check. CHECKING DISCHARGE AIR 1. Press MODE switch four times and (DEF) switch. NOTE: Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at (FRE) when the (DEF) or (D/F) is selected. **ATC** Each position indicator should change shape in display. Confirm that discharge air comes out according to the air distribution table. Refer to ATC-27, "Discharge Air Flow". K If NG, go to trouble diagnosis procedure for ATC-57, "Mode Door Motor Circuit". If OK, continue with next check. CHECKING RECIRCULATION Press the OFF switch. 2. Press the AUTO switch. 3. Press recirculation (REC) switch one time. Recirculation indicator should illuminate. 4. Listen for intake door position change (blower sound should change slightly). If NG, go to trouble diagnosis procedure for ATC-65, "Intake Door Motor Circuit". If OK, continue with next check. CHECKING TEMPERATURE DECREASE Rotate temperature control dial counterclockwise (driver) until 16°C (60°F) is displayed. Check for cold air at discharge air outlets. If NG, go to trouble diagnosis procedure for ATC-83, "Insufficient Cooling". If OK, continue with next check.

# CHECKING TEMPERATURE INCREASE

- 1. Rotate temperature control dial clockwise (driver) until 32°C (90°F) is displayed.
- Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-91, "Insufficient Heating".

If OK, continue with next check.

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#### CHECKING TEMPERATURE DECREASE

- 1. Press the DUAL switch (indicator ON).
- 2. Rotate temperature control dial counterclockwise (passenger) until 16°C (60°F) is displayed.
- 3. Check for cold air at passenger discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-83, "Insufficient Cooling".

If OK, continue with next check.

#### CHECKING TEMPERATURE INCREASE

- Rotate temperature control dial clockwise (passenger) until 32°C (90°F) is displayed.
- 2. Check for hot air at passenger discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-91, "Insufficient Heating".

If OK, continue with next check.

#### CHECK A/C SWITCH

- 1. Press the OFF switch.
- 2. Press the top of the fan switch. the fan should operate.
- 3. Press A/C switch.
- 4. A/C switch indicator will turn ON.
  - Confirm that the compressor clutch engages (sound or visual inspection).

If NG, go to trouble diagnosis procedure for ATC-76, "Magnet Clutch Circuit".

If OK, continue with next check.

#### **CHECK NAVI DISPLAY OR A/C DISPLAY**

- Turn ignition switch ON.
- 2. Press each switch on the front air control and monitor the HVAC display.
  - Confirm that the HVAC display operates correctly for each switch pressed.

If NG, go to trouble diagnosis procedure for NAVI, refer to <u>AV-151, "On Board Self-Diagnosis Function"</u>. For A/C display refer to ATC-110, "A/C Display (without NAVI)".

If OK, continue with next check.

#### **CHECKING AUTO MODE**

- 1. Press the OFF switch.
- 2. Press AUTO switch.
- Display should indicate AUTO.
  - Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.)

If NG, go to trouble diagnosis procedure for <u>ATC-51</u>, "<u>Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."</u>, then if necessary, trouble diagnosis procedure for <u>ATC-76</u>, "<u>Magnet Clutch Circuit</u>".

If all operational checks are OK (symptom cannot be duplicated), go to malfunction Simulation Tests in <u>ATC-31</u>, "How to Perform Trouble Diagnosis for Quick and Accurate Repair" and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to, <u>ATC-31</u>, "SYMPTOM TABLE" and perform applicable trouble diagnosis procedures.

### Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/ C Amp. EJS002US SYMPTOM: A/C system does not come on. **INSPECTION FLOW** В 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - AUTO MODE Press AUTO switch. Display should indicate AUTO. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and fan speed will depend on ambient, in-vehicle and set temperatures.) D Can a symptom be duplicated? YES >> GO TO 3. NO >> GO TO 2. Е 2. PERFORM COMPLETE OPERATIONAL CHECK Perform a complete operational check and check for any symptoms. Refer to ATC-49, "Operational Check". Can a symptom be duplicated >> Refer to ATC-31, "SYMPTOM TABLE". YES NO >> System OK. 3. CHECK FOR SERVICE BULLETINS Check for any service bulletins. Н >> Check power and ground circuits. Refer to ATC-52, "DIAGNOSTIC PROCEDURE FOR A/C SYS-OK

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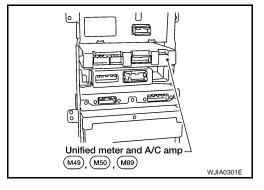
#### **COMPONENT DESCRIPTION**

#### Unified meter and A/C amp. (Automatic Amplifier)

The unified meter and A/C amp. has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motors, mode door motor, intake door motor, blower motor and compressor are then controlled.

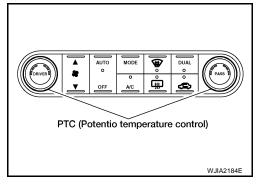
The unified meter and A/C amp. is unitized with control mechanisms. When the various switches and temperature dials are operated from the front air control, data is input to the unified meter and A/C amp. from the front air control using the multiplex communication.

Self-diagnostic functions are also built into unified meter and A/C amp. to provide quick check of malfunctions in the auto air conditioner system.



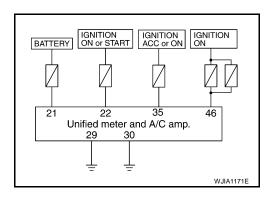
### Potentio Temperature Control (PTC)

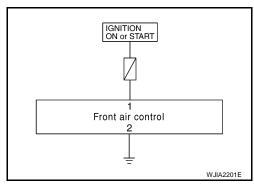
The PTC is built into the front air control. It can be set at an interval of 0.5°C (1.0°F) in the 16°C (60°F) to 32°C (90°F) temperature range by rotating the temperature dial. The set temperature is displayed.



#### DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

SYMPTOM: A/C system does not come on.





## 1. CHECK FRONT AIR CONTROL

Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis" .

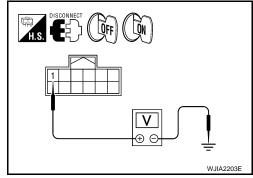
#### OK or NG

OK >> GO TO 4. NG >> GO TO 2.

## 2. CHECK POWER SUPPLY CIRCUIT FOR FRONT AIR CONTROL.

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between unified meter and A/C amp. harness connector M49 terminal 1 and ground.

Terminals			Ignition switch position		
	(+)				
Front air control	Terminal No.	(-)	OFF	ACC	ON
M201	1	Ground	Approx. 0V	Approx. 0V	Battery voltage



### OK or NG

OK >> GO TO 3.

NG >> Check harness for open circuit. Repair harness as necessary.

## 3. CHECK GROUND CIRCUIT FOR FRONT AIR CONTROL

- 1. Turn ignition switch OFF.
- Check continuity between front air control harness connector M201 terminal 2 and ground.

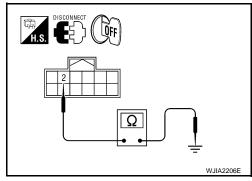
#### 2 - Ground

: Continuity should exist.

#### OK or NG

OK >> Replace front air control. Refer to <u>IP-13</u>, "Center Stack <u>Assembly"</u>.

NG >> Repair harness or connector.



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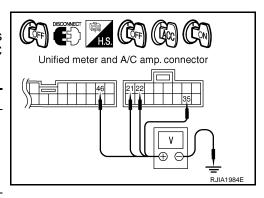
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## 4. CHECK POWER SUPPLY CIRCUIT FOR UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check voltage between unified meter and A/C amp. harness connector M50 terminals 21, 22 and 35, unified meter and A/C amp. harness connector M89 terminal 46 and ground.

	Terminals			Ignition switch position		
	(+)					
Unified meter and A/C amp. connector	Terminal No.	(-)	OFF	ACC	ON	
M50	21		Battery voltage	Battery voltage	Battery voltage	
M50	22	Ground	Approx. 0V	Approx. 0V	Battery voltage	
M50	35	Ground	Approx. 0V	Battery voltage	Battery voltage	
M89	46		Approx. 0V	Approx. 0V	Battery voltage	



### OK or NG

NG

OK >> GO TO 5.

>> Check fuses [Nos. 6, 12 and 19 (10A) and 10 (15A), located in the fuse block (J/B)]. Refer to PG-77, "FUSE BLOCK-JUNCTION BOX (J/B)".

- If fuses are OK, check harness for open circuit. Repair or replace as necessary.
- If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

## 5. CHECK GROUND CIRCUIT FOR UNIFIED METER AND A/C AMP.

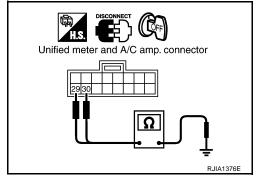
- 1. Turn ignition switch OFF.
- 2. Check continuity between unified meter and A/C amp. harness connector M50 terminals 29, 30 and ground.

: Continuity should exist.

#### OK or NG

OK >> Check multiplex communication circuit. Refer to <u>ATC-108</u>, "Multiplex Communication Circuit".

NG >> Repair harness or connector.



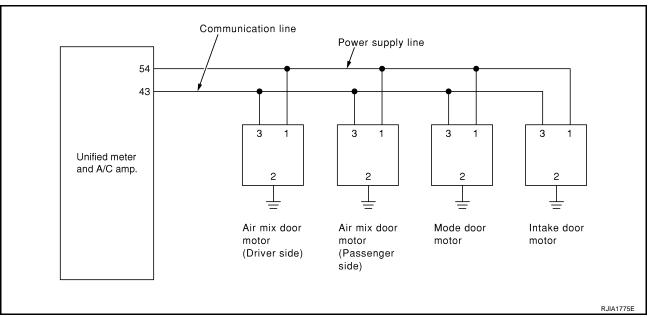
## **LAN System Circuit**

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SYMPTOM: Mode door motor, intake door motor and/or air mix door motor(s) does not operate normally.



#### DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT

## 1. CHECK POWER SUPPLY FOR UNIFIED METER AND A/C AMP. SIDE

- 1. Turn ignition switch ON.
- Check voltage between unified meter and A/C amp. harness connector M89 terminal 54 and ground.

54 - Ground

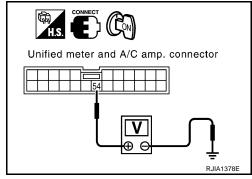
: Battery voltage

#### OK or NG

OK >> GO TO 2.

NG

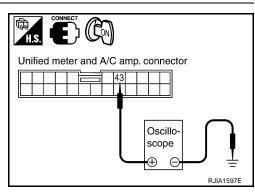
>> Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." .



## 2. CHECK SIGNAL FOR UNIFIED METER AND A/C AMP. SIDE

Confirm A/C LAN signal between unified meter and A/C amp. harness connector M89 terminal 43 and ground using an oscilloscope.

			<u> </u>
Terminals			
(+)			
Unified meter and A/C amp. connector	Terminal No.	(-)	Voltage
M89	43	Ground	(v) 15 10 5 0 - 20ms HAK0652D



#### OK or NG

OK >> GO TO 3.

>> Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." . NG

**ATC-55** 2007 Maxima Revision: May 2006

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## 3. CHECK POWER SUPPLY FOR INOPERATIVE DOOR MOTOR

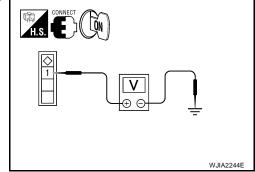
Check voltage between inoperative door motor harness connector terminal 1 and ground.

1 – Ground : Battery voltage

OK or NG

OK >> GO TO 4.

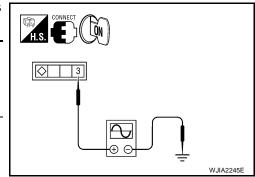
NG >> Repair harness or connector.



## 4. CHECK SIGNAL SIDE FOR INOPERATIVE DOOR MOTOR

Confirm A/C LAN signal between inoperative door motor harness connector terminal 3 and ground using an oscilloscope.

	Terminals			
Door motor	(+)			Voltage
	Con- nector	Terminal No.	(-)	· sitago
Mode	M40	3	Ground	(y)
Air mix (Driver)	M39	3		15
Air mix (Passen- ger)	M87	3		→ <b>2</b> 0ms
Intake	M58	3		HAK0652D



OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.

## 5. CHECK INOPERATIVE DOOR MOTOR GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect inoperative door motor connector.
- 3. Check continuity between inoperative door motor harness connector terminal 2 and ground.

2 – Ground

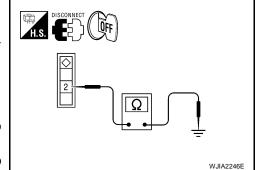
: Continuity should exist.

OK or NG

OK >

- >> Replace mode door motor if inoperative. Refer to ATC-124, "MODE DOOR MOTOR".
  - Replace intake door motor if inoperative. Refer to <u>ATC-124, "MODE DOOR MOTOR"</u>.
  - Replace driver side air mix door motor if inoperative. Refer to <u>ATC-125, "DRIVER SIDE AIR MIX DOOR MOTOR"</u>.
  - Replace passenger side air mix door motor if inoperative. Refer to <u>ATC-125, "PASSENGER SIDE AIR MIX DOOR MOTOR"</u>.

NG >> Repair harness or connector.



### **Mode Door Motor Circuit** EJS002UU Α SYMPTOM: Air outlet does not change. Mode door motor does not operate normally. INSPECTION FLOW 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - DISCHARGE AIR 1. Start engine. 2. Press mode switch four times and then press the w (defrost) switch. Each position indicator should D change shape (on display). Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at Е (FRE) when (DEF) or (D/F) is selected. 3. Confirm that discharge air comes out according to the air distribution table. Refer to ATC-27, "Discharge Air Flow". F Can a symptom be duplicated? YES >> GO TO 3. NO >> GO TO 2. $2_{\cdot}$ PERFORM COMPLETE OPERATIONAL CHECK Perform a complete operational check and check for any symptoms. Refer to ATC-49, "Operational Check" Can a symptom be duplicated? >> Refer to ATC-31, "SYMPTOM TABLE" . YES NO >> System OK. 3. CHECK FOR SERVICE BULLETINS Check for any service bulletins. **ATC** >> GO TO 4. 4. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis". OK or NG OK >> GO TO 5. NG >> Perform power and ground circuit for front air control. Refer to ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp.". 5. PERFORM SELF-DIAGNOSIS STEP - 2 Perform self-diagnosis STEP - 2. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE". OK or NG OK >> GO TO 6. NG >> Check appropriate malfunctioning sensor circuit. 6. PERFORM SELF-DIAGNOSIS STEP - 3 Perform self-diagnosis STEP - 3. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE". OK or NG OK >> GO TO 7.

>> Perform diagnostic procedure for LAN system circuit. Refer to ATC-55, "DIAGNOSTIC PROCE-

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DURE FOR LAN CIRCUIT".

## 7. PERFORM SELF-DIAGNOSIS STEP - 4

Perform self-diagnosis STEP - 4 to check mode door control. Refer to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> .

#### OK or NG

OK >> GO TO 8.

NG >> Check and repair mode door motor linkage. Refer to ATC-124, "MODE DOOR MOTOR".

## 8. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS)

Perform diagnostic procedure for the ambient sensor circuit. Refer to <u>ATC-97, "Ambient Sensor Circuit"</u> . OK or NG

OK >> GO TO 9.

NG >> Repair as necessary.

## 9. CHECK IN-VEHICLE SENSOR CIRCUIT

Perform diagnostic procedure for the in-vehicle sensor circuit. Refer to <u>ATC-100, "In-vehicle Sensor Circuit"</u> . <u>OK or NG</u>

OK >> GO TO 10.

NG >> Repair as necessary.

## 10. CHECK SUNLOAD SENSOR CIRCUIT

Perform diagnostic procedure for the sunload sensor circuit. Refer to <u>ATC-103, "Sunload Sensor Circuit"</u> . OK or NG

OK >> GO TO 11.

NG >> Repair as necessary.

## 11. CHECK INTAKE SENSOR CIRCUIT

Perform diagnostic procedure for the ambient sensor circuit. Refer to <u>ATC-106, "Intake Sensor Circuit"</u> . OK or NG

OK >> GO TO 12.

NG >> Repair as necessary.

## 12. CHECK AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motor circuit. Refer to <u>ATC-61, "Air Mix Door Motor Circuit"</u> . OK or NG

OK >> If the symptom still exists, perform a complete operational check. Refer to <a href="ATC-49">ATC-49</a>, "Operational Check" . If no other symptom exists replace unified meter and A/C amp. Refer to <a href="ATC-113">ATC-113</a>, "UNI-FIED METER AND A/C AMP." .

NG >> Repair as necessary.

#### SYSTEM DESCRIPTION

### **Component Parts**

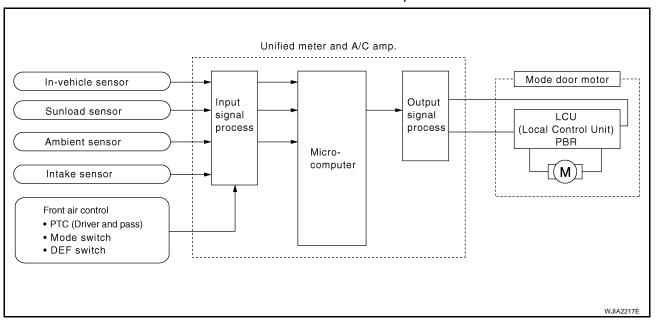
Mode door control system components are:

- Unified meter and A/C amp.
- Mode door motor (LCU)
- A/C LAN system (PBR built-into mode door motor, intake door motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

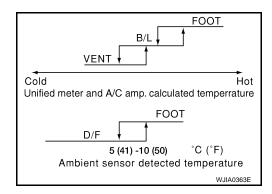
### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



#### **Mode Door Control Specification**



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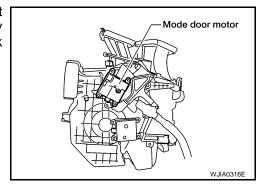
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#### **COMPONENT DESCRIPTION**

#### **Mode Door Motor**

The mode door motor is attached to the heater and cooling unit assembly. It rotates so that air is discharged from the outlet set by the unified meter and A/C amp. Motor rotation is conveyed to a link which activates the mode door.



#### DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR

SYMPTOM: Mode door motor does not operate normally. Perform diagnostic procedure for LAN circuit. Refer to <a href="https://docs.ncb/ATC-55">ATC-55</a>, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT".

## Air Mix Door Motor Circuit Α SYMPTOM: Discharge air temperature does not change. Air mix door motor does not operate. INSPECTION FLOW 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE Turn the temperature control dial (driver) clockwise until 32°C (90°F) is displayed. Check for hot air at discharge air outlets. D >> GO TO 2. $2.\,$ CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE 1. Turn the temperature control dial (driver) counterclockwise until 16°C (60°F) is displayed. 2. Check for cold air at discharge air outlets. Can a symptom be duplicated? YES >> GO TO 4. NO >> GO TO 3. 3. $\operatorname{\mathsf{perform}}$ complete operational check Perform a complete operational check and check for any symptoms. Refer to ATC-49, "Operational Check" Can a symptom be duplicated? >> Refer to ATC-31, "SYMPTOM TABLE". YES NO >> System OK. 4. CHECK FOR SERVICE BULLETINS **ATC** Check for any service bulletins. >> GO TO 5. 5. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis". OK or NG OK >> GO TO 6. >> Perform power and ground circuit for front air control. Refer to ATC-51, "Power Supply and NG Ground Circuit for Front Air Control and Unified Meter and A/C Amp.". O. PERFORM SELF-DIAGNOSIS STEP - 2 Perform self-diagnosis STEP - 2. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE". OK or NG OK >> GO TO 7. OK >> Perform appropriate malfunctioning sensor circuit. 7. PERFORM SELF-DIAGNOSIS STEP - 4Perform self-diagnosis STEP - 4. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE" . OK and NG OK >> GO TO 8.

>> Check LAN system circuit. Refer to ATC-55, "LAN System Circuit".

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## 8. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS)

Perform diagnostic procedure for the ambient sensor circuit. Refer to  $\underline{\text{ATC-97}}$ , "Ambient Sensor Circuit" . OK or NG

OK >> GO TO 9.

NG >> Repair as necessary.

## 9. CHECK IN-VEHICLE SENSOR CIRCUIT

Perform diagnostic procedure for the in-vehicle sensor circuit. Refer to <u>ATC-100, "In-vehicle Sensor Circuit"</u> . OK or NG

OK >> GO TO 10.

NG >> Repair as necessary.

## 10. CHECK SUNLOAD SENSOR CIRCUIT

Perform diagnostic procedure for the sunload sensor circuit. Refer to <u>ATC-103, "Sunload Sensor Circuit"</u> . OK or NG

OK >> GO TO 11.

NG >> Repair as necessary.

## 11. CHECK INTAKE SENSOR CIRCUIT

Perform diagnostic procedure for the intake sensor circuit. Refer to <u>ATC-106, "Intake Sensor Circuit"</u> . OK or NG

OK >> GO TO 12.

NG >> Repair as necessary.

## 12. CHECK AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motor circuit. Refer to <u>ATC-61, "Air Mix Door Motor Circuit"</u> . OK or NG

OK >> If the symptom still exists, perform a complete operational check. Refer to <a href="ATC-49">ATC-49</a>, "Operational Check" and check for other symptoms. Refer to <a href="ATC-31">ATC-31</a>, "SYMPTOM TABLE" . If no other symptom exists, replace unified meter and A/C amp. Refer to <a href="ATC-113">ATC-113</a>, "UNIFIED METER AND A/C AMP." .

NG >> Repair as necessary.

#### SYSTEM DESCRIPTION

### **Component Parts**

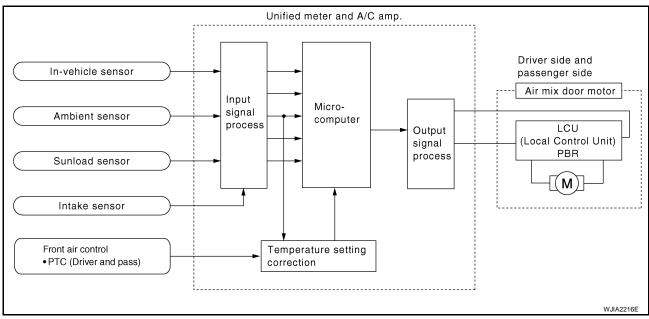
Air mix door control system components are:

- Unified meter and A/C amp.
- Air mix door motor (LCU)
- A/C LAN system (PBR built-into mode door motor, intake door motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

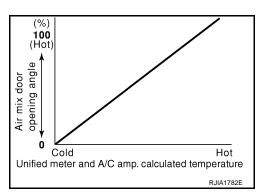
### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door motor opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



### Air Mix Door Control Specification



Revision: May 2006 ATC-63 2007 Maxima

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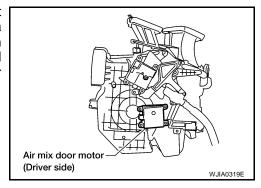
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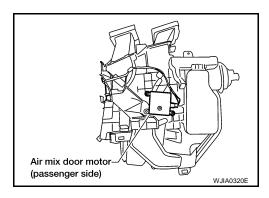
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#### **COMPONENT DESCRIPTION**

#### **Air Mix Door Motor**

The air mix door motor is attached to the heater and cooling unit assembly. It rotates so that the air mix door is opened or closed to a position set by the unified meter and A/C amp. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the unified meter and A/C amp. by PBR built-in air mix door motor.





#### DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR

Perform diagnostic procedure for LAN circuit. Refer to <u>ATC-55, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u> .

### **Air Mix Door Motor PBR Circuit**

EJS002UW

#### SYMPTOM:

- Discharge air temperature does not change.
- PBR circuit is open or shorted.

### DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for LAN circuit. Refer to <u>ATC-55, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u> .

Intake Door Motor Circuit	
SYMPTOM:	A
Intake door does not change.	
Intake door motor does not operate normally.	В
INSPECTION FLOW	
1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REC ( )	C
1. Press the vent mode (**).	
2. Press REC ( ) switch. The REC ( ) indicator should illuminate.	
3. Press REC ( ) switch again. The REC ( ) indicator should go out.	
4. Listen for intake door position change (blower sound should change slightly).	
Can a symptom be duplicated?	Е
YES >> GO TO 3.	
NO >> GO TO 2.	
2. PERFORM COMPLETE OPERATIONAL CHECK	F
Perform a complete operational check and check for any symptoms. Refer to ATC-49, "Operational Check".	
Can a symptom be duplicated?	
YES >> Refer to ATC-31, "SYMPTOM TABLE".	
NO >> System OK.	ŀ
3. CHECK FOR SERVICE BULLETINS	
Check for any service bulletins.	ı
>> GO TO 4.	
4. perform front air control self-diagnosis	AT
Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis".	
OK or NG	K
OK >> GO TO 5.	
NG >> Perform power and ground circuit for front air control. Refer to <u>ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."</u>	L
5. PERFORM SELF-DIAGNOSIS STEP - 2	
Perform self-diagnosis STEP - 2. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".	$\mathbb{N}$
OK or NG	
OK >> GO TO 6.	
NG >> Perform appropriate malfunctioning sensor circuit.	
6. perform self-diagnosis step - 4	
Perform self-diagnosis STEP - 4. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".	
OK and NG	
OK >> GO TO 7.	
NG >> GO TO 12.	

## 7. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS)

Perform diagnostic procedure for the ambient sensor circuit. Refer to  $\underline{\text{ATC-97}}$ , "Ambient Sensor Circuit" . OK or NG

OK >> GO TO 8.

NG >> Repair as necessary.

## 8. CHECK IN-VEHICLE SENSOR CIRCUIT

Perform diagnostic procedure for the in-vehicle sensor circuit. Refer to <u>ATC-100, "In-vehicle Sensor Circuit"</u> . OK or NG

OK >> GO TO 9.

NG >> Repair as necessary.

### 9. CHECK SUNLOAD SENSOR CIRCUIT

Perform diagnostic procedure for the sunload sensor circuit. Refer to <u>ATC-103, "Sunload Sensor Circuit"</u> . OK or NG

OK >> GO TO 10.

NG >> Repair as necessary.

## 10. CHECK INTAKE SENSOR CIRCUIT

Perform diagnostic procedure for the intake sensor circuit. Refer to <u>ATC-106, "Intake Sensor Circuit"</u> . OK or NG

OK >> GO TO 11.

NG >> Repair as necessary.

## 11. CHECK AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motor circuit. Refer to <u>ATC-61, "Air Mix Door Motor Circuit"</u> . OK or NG

OK

>> If the symptom still exists, perform a complete operational check. Refer to <a href="ATC-49">ATC-49</a>, "Operational Check" and check for other symptoms. Refer to <a href="ATC-31">ATC-31</a>, "SYMPTOM TABLE" . If no other symptoms exists replace unified meter and A/C amp. Refer to <a href="ATC-113">ATC-113</a>, "UNIFIED METER AND A/C AMP." .

NG >> Repair as necessary.

## 12. CHECK INTAKE DOOR CONTROL LINKAGE

Check intake door control linkage. Refer to <u>ATC-120, "INTAKE DOOR MOTOR"</u>. OK or NG

OK >> Check LAN system circuit. Refer to ATC-55, "LAN System Circuit".

NG >> Repair or adjust control linkage.

#### SYSTEM DESCRIPTION

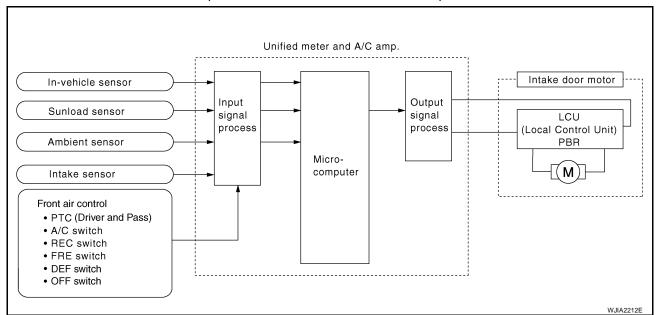
#### **Component Parts**

Intake door control system components are:

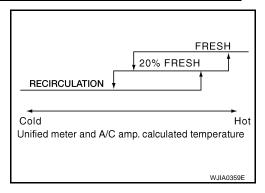
- Unified meter and A/C amp.
- Intake door motor
- A/C LAN system (PBR built-in mode door motor, intake door motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor
- Front air control

#### System Operation

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the DEFROST or OFF switches are pushed or A/C switch is OFF, the unified meter and A/C amp. sets the intake door at the FRESH position.



**Intake Door Control Specification** 



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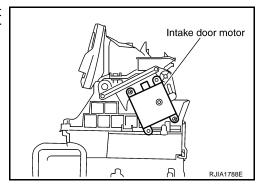
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#### **COMPONENT DESCRIPTION**

#### Intake door motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the unified meter and A/C amp. Motor rotation is conveyed to a lever which activates the intake door.



#### DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR

SYMPTOM: Intake door motor does not operate normally.

Perform diagnostic procedure for LAN system circuit. Refer to <a href="https://docs.procedure-procedu

### **Blower Motor Circuit**

EJS002UY

SYMPTOM:

Blower motor operation is malfunctioning.

#### INSPECTION FLOW

Α

### 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - FRONT BLOWER

- Press the top of the fan switch. Fan should operate.
- 2. Press the top of the fan switch and continue checking fan speed and fan symbol until all speeds are checked.

Can the symptom be duplicated?

YES >> GO TO 3.

NO >> GO TO 2.

## 2. PERFORM COMPLETE OPERATIONAL CHECK

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Perform a complete operational check and check for any symptoms. Refer to ATC-49, "Operational Check". Can a symptom be duplicated?

YES >> Refer to ATC-31, "SYMPTOM TABLE".

NO >> System OK.

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## 3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

## 4. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS

Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis".

OK or NG

NG

>> GO TO 5. OK

>> Perform power and ground circuit for front air control. Refer to ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp.".

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## 5. PERFORM SELF-DIAGNOSIS STEP - 2

Perform self-diagnosis STEP - 2. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".

OK or NG

OK >> GO TO 6.

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NG >> Perform the appropriate malfunctioning sensor circuit.

## O. PERFORM SELF-DIAGNOSIS STEP - 4

Perform self-diagnosis STEP - 4. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".

Code No.	41	42	43	44	45	46
Blower motor voltage	5V	11.75V	8.5V	8.5V	8.5V	11.75V

Does blower motor speed change according to each code No.?

YES >> GO TO 7.

NO

>> Check blower motor circuit. Refer to ATC-72, "DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR".

## 7. CHECK ENGINE COOLANT TEMPERATURE

Check engine coolant temperature.

Is engine coolant temperature below 56°C (133°F)?

YES >> GO TO 8.

NO >> Blower motor operation is normal.

### 8. CHECK BLOWER MOTOR SPEED

Check blower motor speed.

Is blower motor operating under starting blower speed control?

YES >> GO TO 9.

NO >> Check blower motor circuit. Refer to <u>ATC-72, "DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR"</u>.

## 9. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS)

Perform diagnostic procedure for the ambient sensor circuit. Refer to <u>ATC-97, "Ambient Sensor Circuit"</u> . OK or NG

OK >> GO TO 10.

NG >> Repair as necessary.

## 10. CHECK IN-VEHICLE SENSOR CIRCUIT

Perform diagnostic procedure for the in-vehicle sensor circuit. Refer to <u>ATC-100, "In-vehicle Sensor Circuit"</u> . OK or NG

OK >> GO TO 11.

NG >> Repair as necessary.

## 11. CHECK SUNLOAD SENSOR CIRCUIT

Perform diagnostic procedure for the sunload sensor circuit. Refer to <u>ATC-103, "Sunload Sensor Circuit"</u>. <u>OK or NG</u>

OK >> GO TO 12.

NG >> Repair as necessary.

## 12. CHECK INTAKE SENSOR CIRCUIT

Perform diagnostic procedure for the intake sensor circuit. Refer to <u>ATC-106, "Intake Sensor Circuit"</u> . OK or NG

OK >> If the symptom still exists, perform a complete operational check and check for other symptoms. Refer to <a href="ATC-49">ATC-49</a>, "Operational Check"</a>. and check for other symptoms. Refer to <a href="ATC-31">ATC-31</a>, "SYMP-TOM TABLE"</a>. If no other symptom exists replace unified meter and A/C amp. Refer to <a href="ATC-113">ATC-113</a>, "UNIFIED METER AND A/C AMP."</a>.

NG >> Repair as necessary.

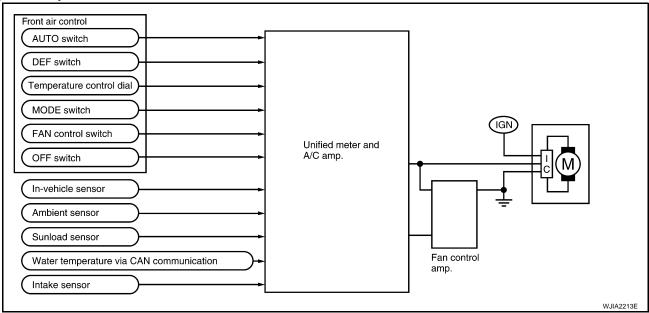
#### SYSTEM DESCRIPTION

#### **Component Parts**

Fan speed control system components are:

- Unified meter and A/C amp.
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor
- Fan control amp.
- Front air control

### **System Operation**



#### Automatic Mode

In the automatic mode, the blower motor speed is calculated by the unified meter and A/C amp. based on input from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor.

When the air flow is increased, the duty ratio of the blower fan motor's drive signal is changed at 8%/sec. to prevent a sudden increase in air flow.

In addition to manual air flow control and the usual automatic air flow control, starting air flow control, low water temperature starting control and high passenger compartment temperature starting control are available.

### Starting Blower Speed Control

Start Up From COLD SOAK Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 56°C (133°F), at which time the blower speed will increase to the objective speed.

Start Up From Usual or HOT SOAK Condition (Automatic mode)

The blower will begin operation momentarily after the AUTO switch is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

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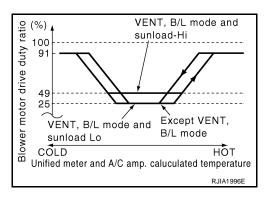
### **Blower Speed Compensation**

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed.

#### Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of low or no sunload, the blower low speed is usual low speed (duty ratio 25%). During high sunload conditions, the display and unified meter and A/C amp. causes the blower speed to increase (duty ratio 49%).

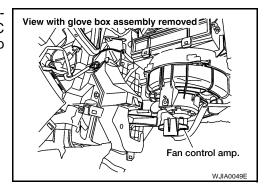
### **Blower Speed Control Specification**



### **COMPONENT DESCRIPTION**

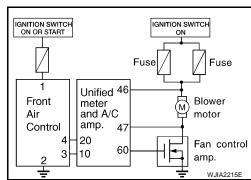
#### Fan Control Amp.

The fan control amplifier is located on the cooling unit. The fan control amp. receives a gate voltage from the unified meter and A/C amp. to steplessly maintain the blower fan motor voltage in the 5 to 12 volt range (approx.).



#### DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR

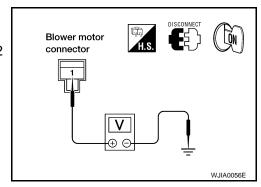
SYMPTOM: Blower motor operation is malfunctioning under starting fan speed control.



# 1. CHECK POWER SUPPLY FOR BLOWER MOTOR

- 1. Disconnect blower motor harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between blower motor harness connector M62 terminal 1 and ground.

Termina	Voltage (V) (Approx.)		
(+) (-)			
Connector - Terminal	Body ground	12V	
M62-1	Body ground	12 V	



# OK or NG

OK >> GO TO 2.

NG >> Check power supply circuit and 15A fuses [Nos. 10 and 11, located in the fuse block (J/B)].

- Check blower motor relay. Refer to <u>PG-12</u>, "<u>IGNITION POWER SUPPLY</u> <u>IGNITION SW. IN</u> ON"
- If OK, check for open circuit in wiring harness.
   Repair or replace as necessary.
- If OK, replace fuse and check wiring harness for short circuit.
   Repair or replace as necessary.

# 2. CHECK BLOWER MOTOR

Check blower motor. Refer to ATC-75, "Front Blower Motor".

#### OK or NG

OK >> GO TO 3.

NG >> Replace blower motor. Refer to <u>ATC-119</u>, "BLOWER MOTOR".

# 3. CHECK CIRCUIT CONTINUITY BETWEEN BLOWER MOTOR AND FAN CONTROL AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect fan control amp.
- Check continuity between blower motor harness connector M62 terminal 2 and fan control amp. harness connector M64 terminal 3.

Terminals		Continuity	
Connector - Terminal Connector		Continuity	
M62-2	M64-3	Yes	

# Blower motor connector Fan control amp. connector

#### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.

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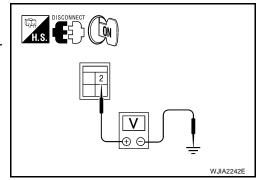
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# 4. CHECK VOLTAGE FOR FAN CONTROL AMP.

- 1. Turn ignition switch ON.
- 2. Press fan switch to any position except OFF or AUTO.
- 3. Check voltage between fan control amp. harness connector M64 terminal 2 and ground.

Termina			
(+) (-)		Voltage (V) (Approx.)	
Connector - Terminal	Body ground	(	
M64-2	body ground	12V	



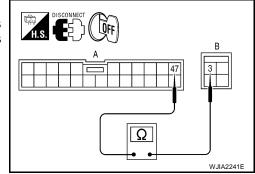
# OK or NG

OK >> GO TO 5. NG >> GO TO 7.

# 5. CHECK CIRCUIT CONTINUITY BETWEEN UNIFIED METER AND A/C AMP. AND FAN CONTROL AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp.
- 3. Check continuity between unified meter and A/C amp. harness connector M89 (A) terminal 47 and fan control amp. harness connector M64 (B) terminal 3.

Terminals		Continuity
Connector - Terminal Connector		Continuity
M89-47	M64-3	Yes



#### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.

# 6. CHECK BODY GROUND CIRCUIT FOR FAN CONTROL AMP.

Check continuity between fan control amp. harness connector M64 terminal 1 and ground.

Terminals		Continuity
Connector - Terminal	Body ground	Yes
M64-1	Body ground	163

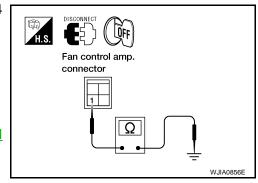
#### OK or NG

OK

>> 1. Replace fan control amp. Refer to <u>ATC-126, "FAN CONTROL AMPLIFIER"</u>.

2. Confirm that blower motor operation is normal.

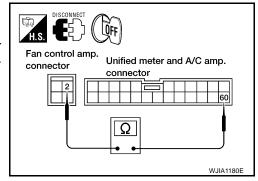
NG >> Repair harness or connector.



# 7. CHECK FAN CONTROL AMP. CIRCUIT BETWEEN FAN CONTROL AMP. AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between fan control amp. harness connector M64 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 60.

Term	Continuity		
Connector - Terminal	Connector	Yes	
M64-2 M89-60		165	



If OK, check harness for short.

#### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "Removal and Installation".

2. Confirm that blower motor operation is normal.

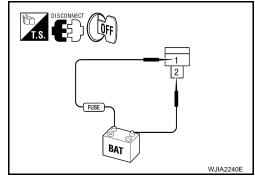
NG >> Repair harness or connector.

#### COMPONENT INSPECTION

#### Front Blower Motor

Confirm smooth rotation of the blower motor.

- Ensure that there are no foreign particles inside the blower unit.
- Apply 12 volts to terminal 1 and ground to terminal 2 and verify that the motor operates freely and quietly.



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# **Magnet Clutch Circuit**

FJS002U

SYMPTOM: Magnet clutch does not engage.

#### **INSPECTION FLOW**

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - MAGNET CLUTCH

- 1. Turn ignition switch ON.
- 2. Press the AUTO switch.
- 3. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

# Can the symptom be duplicated?

YES >> GO TO 3. NO >> GO TO 2.

# 2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-49, "Operational Check".

#### Does another symptom exist?

YES >> Refer to ATC-31, "SYMPTOM TABLE".

NO >> System OK.

# 3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

# 4. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS

Perform front air control self-diagnosis. Refer to  $\underline{\text{ATC-112}}, \, \underline{\text{"Front Air Control Self - Diagnosis"}} \;.$ 

OK or NG

OK >> GO TO 5.

NG >> Perform power and ground circuit for front air control. Refer to <u>ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."</u>.

# 5. PERFORM SELF-DIAGNOSIS STEP - 2

Perform self-diagnosis STEP - 2. Refer to  $\underline{\text{ATC-41, "FUNCTION CONFIRMATION PROCEDURE"}}$  . OK or NG

OK >> GO TO 6.

NG >> Check appropriate malfunctioning sensor circuit.

# **O. PERFORM SELF-DIAGNOSIS STEP - 4**

Perform self-diagnosis STEP - 4. Refer to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> . OK and NG

OK >> GO TO 7.

NG >> Check for refrigerant pressure. Refer to ATC-88, "Trouble Diagnoses for Unusual Pressure"

# 7. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS.)

Perform diagnostic procedure for the ambient sensor circuit. Refer to  $\underline{\text{ATC-97}}$ , "Ambient Sensor Circuit" . OK or NG

OK >> GO TO 8.

NG >> Repair as necessary.

# 8. CHECK INTAKE SENSOR CIRCUIT

Perform diagnostic procedure for the intake sensor circuit. Refer to <u>ATC-106, "Intake Sensor Circuit"</u>. OK or NG

OK >> If the symptom still exists, perform a complete operational check. Refer to <a href="ATC-49">ATC-49</a>, "Operational Check" and check for other symptoms. Refer to <a href="ATC-31">ATC-31</a>, "SYMPTOM TABLE" . If no other symptom exists replace unified meter and A/C amp. Refer to <a href="ATC-113">ATC-113</a>, "UNIFIED METER AND A/C AMP."

NG >> Repair as necessary.

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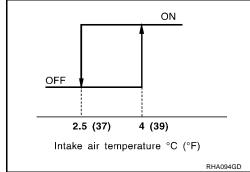
#### SYSTEM DESCRIPTION

Unified meter and A/C amp. controls compressor operation by ambient temperature and signal from ECM.

#### **Low Temperature Protection Control**

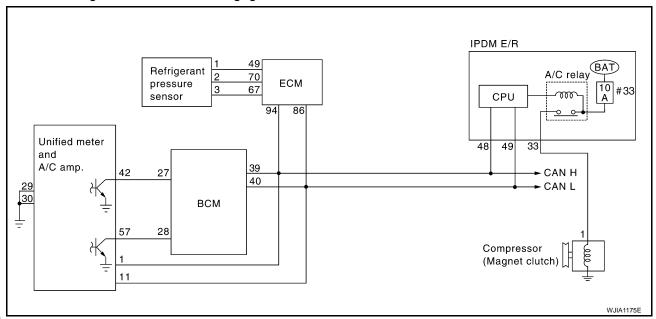
Unified meter and A/C amp. will turn the compressor ON or OFF as determined by a signal detected by intake sensor.

When intake air temperature is higher than 4°C (39°F), the compressor turns ON. The compressor turns OFF when intake air temperature is lower than 2.5°C (37°F).



#### DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



# 1. CHECK INTAKE SENSOR CIRCUIT

Check intake sensor. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE" .

#### OK or NG

OK >> GO TO 2.

NG >> Malfunctioning intake sensor. Refer to <a href="ATC-106">ATC-106</a>, "Intake Sensor Circuit" .

# 2. PERFORM AUTO ACTIVE TEST

Refer to <u>PG-22, "Auto Active Test"</u>. Does magnet clutch operate?

#### YES or NO

YES

>> • ®WITH CONSULT-II GO TO 5.

• WITHOUT CONSULT-II GO TO 6.

NO >> Check 10A fuse (No. 33, located in IPDM E/R), and GO TO 3.

# 3. CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND COMPRESSOR

- 1. Turn ignition switch OFF.
- 2. Disconnect IPDM E/R connector and compressor (magnet clutch) connector.
- 3. Check continuity between IPDM E/R harness connector E124 terminal 33 and compressor harness connector F3 terminal 1.

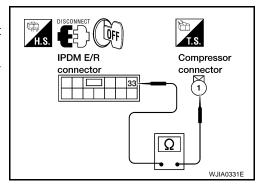
33 - 1

: Continuity should exist.

#### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.



# 4. CHECK MAGNET CLUTCH OPERATION

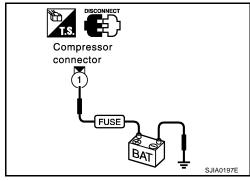
Check for operation sound when applying battery voltage direct current to terminal.

#### OK or NG

OK

>> Replace IPDM E/R. Refer to <u>PG-31, "Removal and Installation of IPDM E/R"</u>.

NG >> Replace magnet clutch. Refer to <u>ATC-133, "Removal and Installation for Compressor Clutch"</u>.



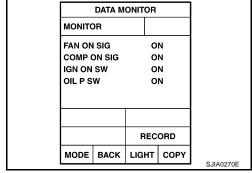
# 5. CHECK BCM INPUT (COMPRESSOR ON) SIGNAL

Check compressor ON/OFF signal. Refer to <u>ATC-30, "CONSULT-II</u> Function (BCM)".

A/C SW ON : COMP ON SIG ON A/C SW OFF : COMP ON SIG OFF

#### OK or NG

OK >> GO TO 8. NG >> GO TO 6.



# 6. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

- Turn ignition switch OFF.
- 2. Disconnect BCM connector and unified meter and A/C amp. connector.
- Check continuity between BCM harness connector M18 terminal 27 and unified meter and A/C amp. harness connector M89 terminal 42.

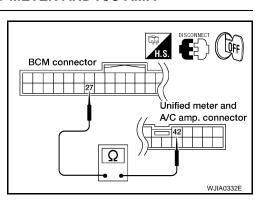
27 - 42

: Continuity should exist.

#### OK or NG

OK >> GO TO 7.

NG >> Repair harness or connector.



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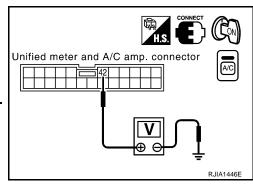
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# 7. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (COMPRESSOR ON SIGNAL)

- 1. Reconnect BCM connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between unified meter and A/C amp. harness connector M89 terminal 42 and ground.

	Terminals			
(+)				
Unified meter and A/ C amp. con- nector	Terminal No.	(-)	Condition	Voltage (Approx.)
M89	42	Ground	A/C switch: ON	0V
WOS	42	Oround	A/C switch: OFF	5V



#### OK or NG

OK >> GO TO 8.

NG-1 >> If the voltage is approx. 5V when A/C switch is ON: Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP."

NG-2 >> If the voltage is approx. 0V when A/C switch is OFF: Replace BCM. Refer to BCS-25, "BCM".

# 8. CHECK REFRIGERANT PRESSURE SENSOR

#### **(III)**WITH CONSULT-II

- Start engine.
- 2. Check voltage of refrigerant pressure sensor. Refer to ATC-30, "CONSULT-II Function (BCM)".

# **WITHOUT CONSULT-II**

- 1. Start engine.
- 2. Check voltage between ECM harness connector F54 terminal 70 and ground.

Terminals					
(+)			Condition	Voltage	
ECM con- nector	Terminal No.	(-)		(Approx.)	
F54	70	Ground	A/C switch: ON	3.60 - 3.88V	

#### OK or NG

OK

- >> ®WITH CONSULT-II GO TO 9.
  - WITHOUT CONSULT-II GO TO 10.
- NG >> Refer to EC-649, "REFRIGERANT PRESSURE SENSOR".

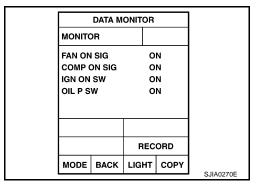
# 9. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to <u>ATC-30, "CONSULT-II Function (BCM)"</u>.

FAN CONTROL SWITCH ON : FAN ON SIG ON FAN CONTROL SWITCH OFF : FAN ON SIG OFF

#### OK or NG

OK >> GO TO 12. NG >> GO TO 10.



# 10. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

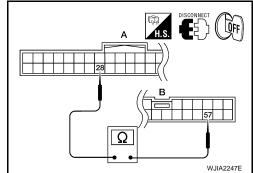
- 1. Turn ignition switch OFF.
- Disconnect BCM connector and unified meter and A/C amp. connector.
- 3. Check continuity between BCM harness connector M18 (A) terminal 28 and unified meter and A/C amp. harness connector M89 (B) terminal 57.

: Continuity should exist.

#### OK or NG

OK >> GO TO 11.

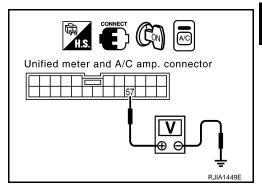
NG >> Repair harness or connector.



# 11. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (FAN ON SIGNAL)

- 1. Reconnect BCM connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between unified meter and A/C amp. harness connector M89 terminal 57 and ground.

Terminals					
(-	+)			Voltage	
Unified meter and A/C amp. connector	Terminal No.	(-)	Condition	(Approx.)	
M89	57	Ground	A/C switch: ON Blower motor operates	0V	
			A/C switch: OFF	5V	



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# OK or NG

OK >> GO TO 12.

NG-1 >> If the voltage is approx. 5V when blower motor is ON: Replace unified meter and A/C amp. <u>ATC-113</u>, "UNIFIED METER AND A/C AMP.".

NG-2 >> If the voltage is approx. 0V when blower motor is OFF: Replace BCM. Refer to BCS-25, "BCM" .

# 12. CHECK CAN COMMUNICATION

Check CAN communication. Refer to LAN-44, "TROUBLE DIAGNOSIS" .

- BCM ECM
- ECM IPDM E/R
- ECM Unified meter and A/C amp.

# OK or NG

OK >> Inspection End

NG >> Repair or replace malfunctioning part(s).

Insuf	ficient Cooling	
SYMP	TOM: Insufficient cooling	/
INSPE	ECTION FLOW	
1. co	ONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE	[
	ress the AUTO switch.	
	Irn temperature control dial (driver) counterclockwise until 16° C (32° F) is displayed.	
	neck for cold air at discharge air outlets. e symptom be duplicated?	
YES	>> GO TO 3.	
NO	>> GO TO 2.	
2. cı	HECK FOR ANY SYMPTOMS	
	m a complete operational check for any symptoms. Refer to ATC-49, "Operational Check".	
	another symptom exist?	
YES NO	>> Refer to ATC-31, "SYMPTOM TABLE" . >> System OK.	
3. сн	HECK FOR SERVICE BULLETINS	
Check	for any service bulletins.	
	>> GO TO 4.	
4. PE	ERFORM FRONT AIR CONTROL SELF-DIAGNOSIS	
Perfor	m front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis".	
OK or		Α
OK	>> GO TO 5.	
NG	>> Perform power and ground circuit for front air control. Refer to <u>ATC-51</u> , "Power Supply and <u>Ground Circuit for Front Air Control and Unified Meter and A/C Amp."</u> .	
5. PF	ERFORM SELF-DIAGNOSIS STEP - 2	
	m self-diagnosis STEP - 2. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".	
OK or	•	
OK	>> GO TO 6.	
NG	>> Perform appropriate malfunctioning sensor circuit.	
6. pe	ERFORM SELF-DIAGNOSIS STEP - 4	
Perfor	m self-diagnosis STEP - 4. Refer to ATC-41, "FUNCTION CONFIRMATION PROCEDURE".	
OK an		
OK NG	>> GO TO 7. >> ● Check Magnet clutch mechanism. Refer to <u>ATC-76, "Magnet Clutch Circuit"</u> .	
.10	Check LAN system circuit. Refer to <u>ATC-55</u> , " <u>LAN System Circuit</u> ".	
	Check blower motor circuit. Refer to <u>ATC-69, "Blower Motor Circuit"</u> .	
7. ci	HECK COMPRESSOR DRIVE BELT TENSION	
O .	compressor belt tension. Refer to EM-13, "Checking Drive Belts".	

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>> Adjust or replace compressor belt. Refer to EM-14, "Generator and Air Conditioner Compressor

OK or NG OK >

NG

>> GO TO 8.

Belt".

# 8. CHECK AIR MIX DOOR OPERATION

Check and verify air mix door operation. Refer to ATC-61, "Air Mix Door Motor Circuit".

Does air mix door operate correctly?

YES >> GO TO 9.

NO >> Repair or replace air mix door control linkage.

# 9. CHECK COOLING FAN MOTOR OPERATION

Check and verify cooling fan motor for smooth operation. Refer to EC-499, "Description".

Does cooling fan motor operate correctly?

YES >> GO TO 10.

NO >> Check cooling fan motor. Refer to EC-499, "DTC P1217 ENGINE OVER TEMPERATURE".

# 10. CHECK RECOVERY/RECYCLING EQUIPMENT BEFORE USAGE

Check recovery/recycling equipment before connecting to vehicle. Verify there is no pressure in the recovery/recycling equipment by checking the gauges. If pressure exists, recover refrigerant from equipment lines.

>> GO TO 11.

# 11. CHECK REFRIGERANT PURITY

- 1. Connect recovery/recycling equipment to vehicle.
- 2. Confirm refrigerant purity in supply tank using recovery/recycling and refrigerant identifier.

#### OK or NG

OK >> GO TO 12.

NG >> Check contaminated refrigerant. Refer to ATC-4, "Contaminated Refrigerant".

# 12. CONNECT ACR2005 TO VEHICLE

Confirm refrigerant purity in vehicle A/C system using ACR2005 and refrigerant identifier.

#### OK or NG

OK >> GO TO 13.

NG >> Check contaminated refrigerant. Refer to <a href="ATC-4">ATC-4</a>, "Contaminated Refrigerant" .

# 13. CHECK FOR EVAPORATOR FREEZE UP

Start engine and run A/C. Check for evaporator freeze up.

Does evaporator freeze up?

YES >> Perform performance test diagnoses. Refer to <u>ATC-85, "PERFORMANCE TEST DIAGNOSES"</u>.

NO >> GO TO 14.

# 14. check refrigerant pressure

Check refrigerant pressure with manifold gauge connected. Refer to ATC-87, "Test Reading".

#### OK or NG

OK >> GO TO 15.

NG >> Perform performance test diagnoses. Refer to ATC-85, "PERFORMANCE TEST DIAGNOSES".

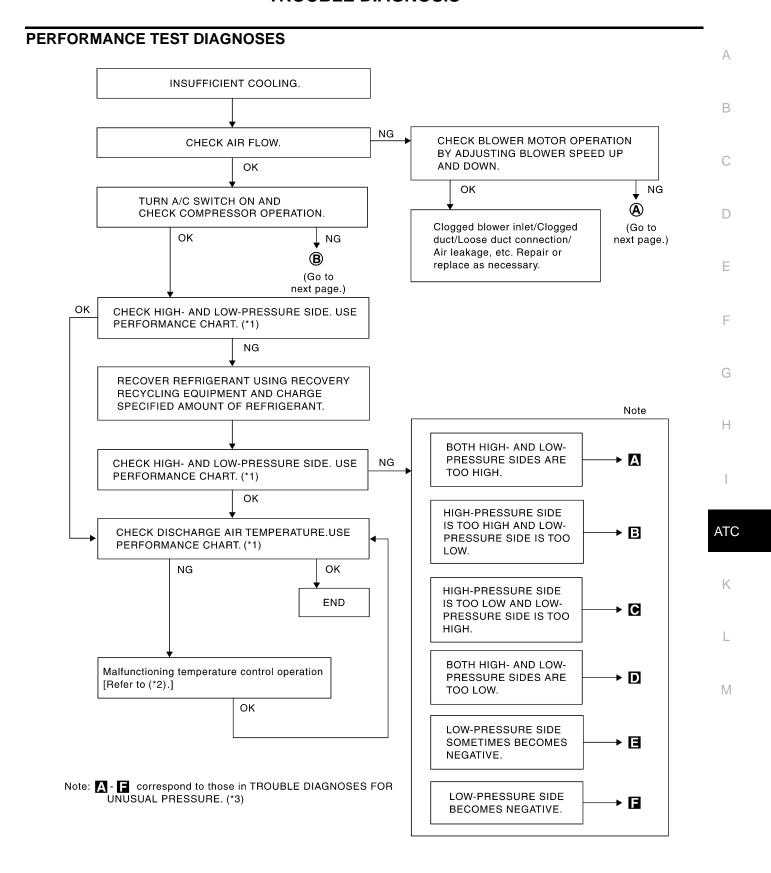
# 15. CHECK AIR DUCTS

Check ducts for air leaks.

#### OK or NG

OK >> Perform temperature setting trimmer procedure. Refer to <u>ATC-46, "AUXILIARY MECHANISM:</u> TEMPERATURE SETTING TRIMMER".

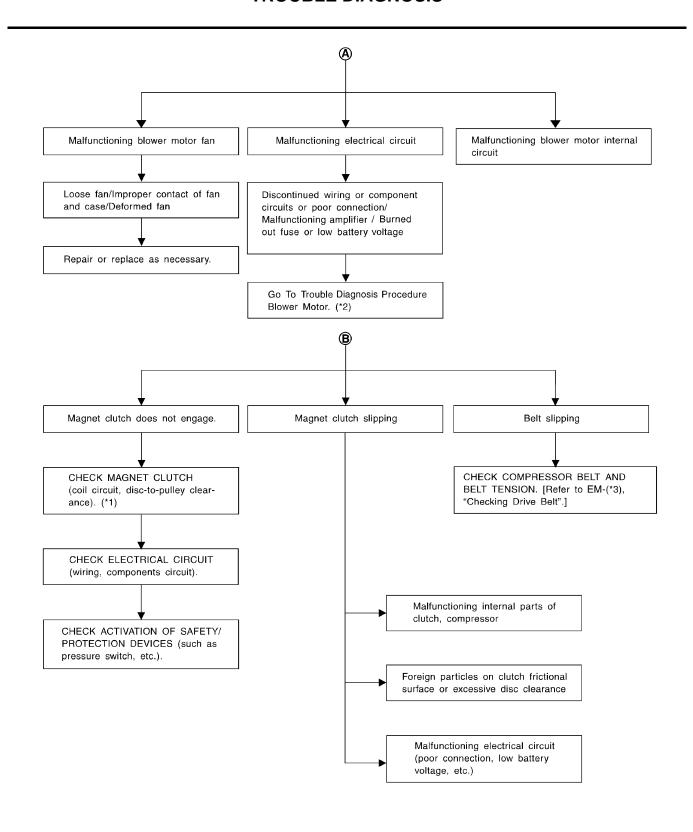
NG >> Repair air leaks.



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<sup>\*1</sup> ATC-87, "PERFORMANCE CHART" \*2 ATC-61, "Air Mix Door Motor Circuit" \*3 ATC-88, "Trouble Diagnoses for Unusual Pressure"



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<sup>\*1</sup> ATC-133, "Removal and Installation \*2 ATC-69, "Blower Motor Circuit" for Compressor Clutch"

<sup>\*3</sup> EM-13, "Checking Drive Belts"

# **PERFORMANCE CHART**

# **Test Condition**

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)	
Doors	Closed	
Door window	Open	
Hood	Open	
TEMP.	Max. COLD	
Mode switch	(Ventilation) set	
Recirculation (REC) switch	(Recirculation) set	
# Fan (blower) speed	Max. speed set	
Engine speed	Idle speed	
Operate the air conditioning system for	10 minutes before taking measurements.	

# **Test Reading**

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating ai	r) at blower assembly inlet	Discharge air temperature at center ventilator	
Relative humidity %	Air temperature °C (°F)	°C (°F)	
	20 (68)	5.3 - 6.5 (42 - 44)	
·	25 (77)	9.7 - 11.5 (49 - 53)	
50 - 60	30 (86)	13.8 - 16.3 (57 - 61)	
	35 (95)	18.0 - 21.2 (64 - 70)	
·	40 (104)	22.2 - 25.7 (72 - 78)	
	20 (68)	6.5 - 7.7 (44 - 46)	
·	25 (77)	11.5 - 13.3 (53 - 56)	
60 - 70	30 (86)	16.3 - 18.8 (61 - 66)	
•	35 (95)	21.2 - 24.0 (70 - 75)	
	40 (104)	25.7 - 29.2 (78 - 85)	

# Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side)	Low-pressure (Suction side)	
Relative humidity %	Air temperature °C (°F)	kPa (kg/cm <sup>2</sup> , psi)	kPa (kg/cm <sup>2</sup> , psi)	
	20 (68)	680 - 840 (6.94 - 8.57, 98.6 - 121.8)	160 - 198 (1.63 - 2.02, 23.2 - 28.7)	
	25 (77)	800 - 985 (8.16 - 10.05, 116.0 - 142.8)	198 - 245 (2.02 - 2.50, 28.7 - 35.5)	
50 - 70	30 (86)	940 - 1,150 (9.59 - 11.73, 136.3 - 166.8)	225 - 278 (2.30 - 2.84, 32.6 - 40.3)	
	35 (95)	1,160 - 1,410 (11.83 - 14.38, 168.2 - 204.5)	273 - 335 (2.78 - 3.42, 39.6 - 48.6)	
	40 (104)	1,325 - 1,620 (13.52 - 16.52, 192.1 - 234.9)	325 - 398 (3.32 - 4.06, 47.1 - 57.7)	

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# TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

# Both High- and Low-pressure Sides are Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.	
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance  ↓  1. Condenser fins are clogged.  2. Improper fan rotation of cooling fan	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>	
Both high- and low-pressure sides are too high.	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in condenser (After compressor operation stops, high-pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate and recharge system.	
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair engine cooling system.	
	<ul> <li>An area of the low-pressure pipe is colder than areas near the evaporator outlet.</li> <li>Plates are sometimes covered with frost.</li> </ul>	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant discharge flow</li> <li>Expansion valve is open a little compared with the specification.</li> <li>Improper expansion valve adjustment</li> </ul>	Replace expansion valve.	

# High-pressure Side is Too High and Low-pressure Side is Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check oil for contamination.</li> </ul>

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High- and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.  ↓  Damaged inside compressor packings	Replace compressor.
	No temperature difference between high- and low-pres- sure sides	Compressor pressure operation is improper.  Understand the compressor packings.	Replace compressor.
oth High- and Low-pres	sure Sides are Too Lov	1	
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	<ul> <li>There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Liquid tank inside is slightly clogged.	<ul><li>Replace liquid tank.</li><li>Check oil for contamination.</li></ul>
Both high- and low-pressure sides are too low.	<ul> <li>Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank.</li> <li>Expansion valve inlet may be frosted.</li> <li>Temperature difference occurs somewhere in high-pressure side.</li> </ul>	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check oil for contamination.</li> </ul>
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to <u>ATC-140, "Checking for Refrigerant Leaks"</u> .
LO (H) AC353A	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.   1. Improper expansion valve adjustment 2. Malfunctioning expansion valve 3. Outlet and inlet may be	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check oil for contamination.</li> </ul>
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	clogged.  Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check oil for contamination.</li> </ul>
	Air flow volume is not enough or is too low.	Evaporator is frozen.	Check intake sensor circuit.     Refer to ATC-106, "Intake     Sensor Circuit".      Replace compressor.

#### **Low-pressure Side Sometimes Becomes Negative** Gauge indication Refrigerant cycle Probable cause Corrective action Low-pressure side sometimes Air conditioning system Refrigerant does not disbecomes negative. does not function and does charge cyclically. not cyclically cool the com-• Drain water from refrigerant partment air. Moisture is frozen at expanor replace refrigerant. sion valve outlet and inlet. • The system constantly func- Replace liquid tank. tions for a certain period of Water is mixed with refrigertime after compressor is ant. stopped and restarted.

# **Low-pressure Side Becomes Negative**

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes nega-	<u> </u>		Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.  • If water is the cause, initially cooling is okay. Then the
tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow.  ↓  Expansion valve or liquid tank is frosted.	water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.  If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).
			<ul> <li>If either of the above meth- ods cannot correct the mal- function, replace expansion valve.</li> </ul>
			Replace liquid tank.
			Check oil for contamination.

Insufficient Heating	JS002V1
SYMPTOM: Insufficient heating	А
INSPECTION FLOW	
1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE	В
Press the AUTO switch.	
2. Turn the temperature control dial (driver) clockwise until 32° C (90° F) is displayed.	С
<ol><li>Check for hot air at discharge air outlets.</li><li>Can this symptom be duplicated?</li></ol>	
YES >> GO TO 2.	D
NO >> Perform complete system operational check. Refer to <u>ATC-49, "Operational Check"</u> .	
2. CHECK FOR SERVICE BULLETINS	Е
Check for any service bulletins.	
>> GO TO 3.	F
3. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS	G
Perform front air control self-diagnosis. Refer to <u>ATC-112, "Front Air Control Self - Diagnosis"</u> .	
OK or NG OK >> GO TO 4.	Н
NG >> Perform power and ground circuit for front air control. Refer to ATC-51, "Power Supply a Ground Circuit for Front Air Control and Unified Meter and A/C Amp."	<u>and</u>
4. PERFORM SELF-DIAGNOSIS STEP - 2	
Perform self-diagnosis STEP - 2. Refer to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> .	ATO
OK or NG	All
OK >> GO TO 5.  NG >> Perform appropriate malfunctioning sensor circuit.	1/
5. PERFORM SELF-DIAGNOSIS STEP - 4	K
Perform self-diagnosis STEP - 4. Refer to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> .	
OK and NG	
OK >> GO TO 6.  NG >> ● Check LAN system circuit. Refer to <u>ATC-55, "LAN System Circuit"</u> .	M
Check blower motor circuit. Refer to <u>ATC-69</u> , " <u>Blower Motor Circuit</u> ".	IVI
6. CHECK ENGINE COOLING SYSTEM	
Check for proper engine coolant level. Refer to <u>CO-9, "CHECKING RESERVOIR LEVEL"</u> .	
2. Check hoses for leaks or kinks.	
<ol> <li>Check radiator cap. Refer to <u>CO-9</u>, "<u>CHECKING RADIATOR CAP</u>".</li> <li>Check for air in cooling system.</li> </ol>	
OK or NG	
OK >> GO TO 7.	
NG >> Repair as necessary.	

# 7. CHECK AIR MIX DOOR OPERATION

Check the operation of the air mix door.

#### OK or NG

OK >> GO TO 8.

NG >> Check the air mix door motor circuit. Refer to ATC-61, "Air Mix Door Motor Circuit".

# 8. CHECK AIR DUCTS

Check for disconnected or leaking air ducts.

#### OK or NG

OK >> GO TO 9.

NG >> Repair all disconnected or leaking air ducts.

# 9. CHECK HEATER HOSE TEMPERATURES

- 1. Start engine and warm it up to normal operating temperature.
- Touch both the inlet and outlet heater hoses.

#### OK or NG

OK >> Hot inlet hose and a warm outlet hose: GO TO 10.

NG >> Both hoses warm: GO TO 11.

# 10. CHECK ENGINE COOLANT SYSTEM

Check engine control temperature sensor. Refer to EC-209, "DTC P0117, P0118 ECT SENSOR".

#### OK or NG

OK >> System OK.

NG >> Repair or replace as necessary. Retest.

# 11. CHECK HEATER HOSES

Check heater hoses for proper installation.

#### OK or NG

OK >> System OK.

NG >> 1. Back flush heater core.

- 2. Drain the water from the system.
- 3. Refill system with new engine coolant. Refer to CO-10, "Changing Engine Coolant" .
- 4. GO TO 12 to retest.

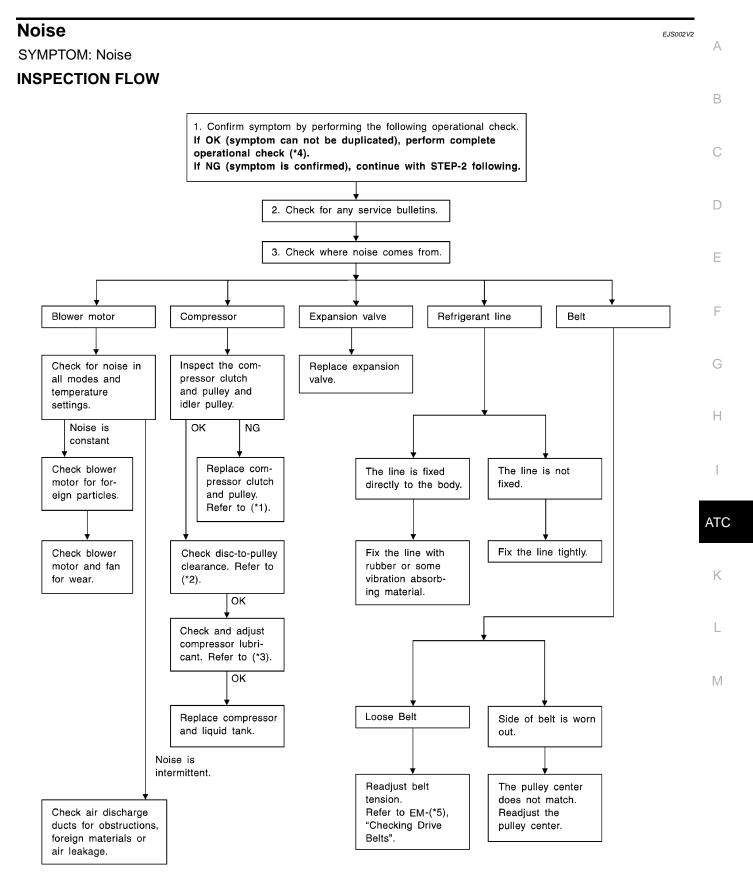
# 12. CHECK HEATER HOSE TEMPERATURES

- 1. Start engine and warm it up to normal operating temperature.
- 2. Touch both the inlet and outlet heater hoses.

#### OK or NG

OK >> System OK.

NG >> Replace heater core. Refer to <u>ATC-123, "HEATER CORE"</u>.



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<sup>\*1</sup> ATC-133, "REMOVAL"

<sup>\*2</sup> ATC-135, "INSTALLATION"

<sup>\*3</sup> ATC-18, "Maintenance of Oil Quantity in Compressor"

<sup>\*4</sup> ATC-49, "Operational Check"

<sup>\*5</sup> EM-13, "Checking Drive Belts"

Self-diagnosis EJS002V3

SYMPTOM: Self-diagnosis cannot be performed.

#### INSPECTION FLOW

# 1. CONFIRM AUTO MODE OPERATION

- 1. Press the AUTO switch.
- Display should indicate AUTO. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

#### OK or NG

OK >> GO TO 2. NG >> GO TO 3.

# 2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-49, "Operational Check"</u>. Can a symptom be duplicated?

YES >> Refer to ATC-31, "SYMPTOM TABLE".

NO >> System OK.

# 3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

Have any service bulletins been issued?

YES >> Refer to appropriate service bulletin.

NO >> GO TO 4.

# 4. PERFORM FRONT AIR CONTROL SELF-DIAGNOSIS

Perform front air control self-diagnosis. Refer to ATC-112, "Front Air Control Self - Diagnosis".

# OK or NG

OK >> GO TO 5.

NG >> Perform power and ground circuit for front air control. Refer to <u>ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."</u>.

# 5. CHECK UNIFIED METER AND A/C AMP. POWER AND GROUND CIRCUIT

Check unified meter and A/C amp. main power supply and ground circuit. Refer to ATC-51, "Power Supply and Ground Circuit for Front Air Control and Unified Meter and A/C Amp."

#### OK or NG

OK >> GO TO 6.

NG >> Repair as necessary.

# 6. CHECK AMBIENT SENSOR CIRCUIT (CAUSE CANNOT BE CONFIRMED BY SELF-DIAGNOSIS)

Check ambient sensor circuit. Refer to ATC-97, "Ambient Sensor Circuit" .

# OK or NG

OK >> GO TO 7.

NG >> Repair or replace as necessary.

# 7. CHECK IN-VEHICLE SENSOR CIRCUIT

Check in-vehicle sensor circuit. Refer to ATC-100, "In-vehicle Sensor Circuit".

#### OK or NG

OK >> GO TO 8.

NG >> Repair or replace as necessary.

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# **Memory Function**

EJS002V4

SYMPTOM: Memory function does not operate.

#### INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - MEMORY FUNCTION

- 1. Set the temperature to 32°C (90°F).
- 2. Press the OFF switch.
- 3. Turn ignition switch OFF.
- 4. Start engine.
- 5. Press the AUTO switch.
- 6. Confirm that the set temperature remains at previous temperature.
- 7. Press the OFF switch.

#### Can the symptom be duplicated?

YES >> GO TO 3. NO >> GO TO 2.

# 2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-49, "Operational Check"</u> . Can a symptom be duplicated?

YES >> Refer to ATC-31, "SYMPTOM TABLE".

NO >> System OK.

# 3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

OK >> GO TO 4.

# 4. CHECK POWER AND GROUND CIRCUIT

Check main power supply and ground circuit. Refer to <u>ATC-52, "DIAGNOSTIC PROCEDURE FOR A/C SYS-TEM"</u> .

# OK or NG

OK >> 1. Replace the unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP."

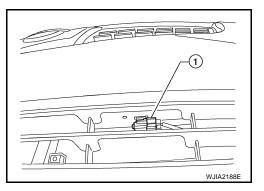
2. Perform self-diagnosis STEP - 2 to confirm that code No. 20 is displayed. Refer to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u>.

NG >> Repair as necessary.

# Ambient Sensor Circuit COMPONENT DESCRIPTION

#### **Ambient Sensor**

The ambient sensor (1) is attached on the front bumer reinforcement (left side). It detects ambient temperature and converts it into a resistance value which is then input into the unified meter and A/C amp.



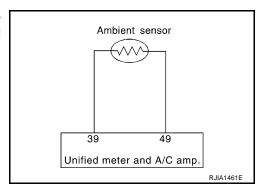
#### AMBIENT TEMPERATURE INPUT PROCESS

The unified meter and A/C amp. includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the unified meter and A/C amp. function. It only allows the unified meter and A/C amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

#### DIAGNOSTIC PROCEDURE FOR AMBIENT SENSOR

SYMPTOM: Ambient sensor circuit is open or shorted. (21 or - 21 is indicated on unified meter and A/C amp. As a result of conducting Self-diagnosis STEP-2.)



# 1. CHECK VOLTAGE BETWEEN AMBIENT SENSOR AND GROUND

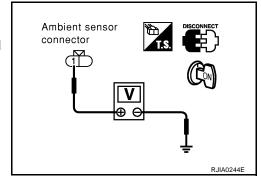
- 1. Turn ignition switch OFF.
- 2. Disconnect ambient sensor connector.
- 3. Turn ignition switch ON.
- Check voltage between ambient sensor harness connector E1 terminal 1 and ground.

1 – Ground

: Approx. 5V

OK or NG

OK >> GO TO 2. NG >> GO TO 4.



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# $2.\,$ check circuit continuity between ambient sensor and unified meter and A/C amp.

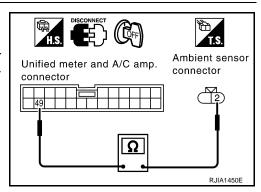
- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between ambient sensor harness connector E1 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.

#### 2 - 49: Continuity should exist.

#### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



# 3. CHECK AMBIENT SENSOR

Refer to ATC-99, "Ambient Sensor".

# OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." .

> 2. GO TO ATC-41, "FUNCTION CONFIRMATION PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace ambient sensor. Refer to ATC-114, "AMBIENT SENSOR".

> 2. GO TO ATC-41, "FUNCTION CONFIRMATION PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

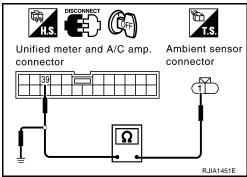
# 4. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND UNIFIED METER AND A/C AMP.

- Turn ignition switch OFF. 1.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between ambient sensor harness connector E1 terminal 1 and unified meter and A/C amp. harness connector M89 terminal 39.

# : Continuity should exist.

4. Check continuity between ambient sensor harness connector E1 terminal 1 and ground.

#### 1 - Ground : Continuity should not exist.



#### OK or NG

OK

>> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP.".

2. GO TO ATC-41. "FUNCTION CONFIRMATION PROCEDURE" and perform self-diagnosis STEP -2. Confirm that code No. 20 is displayed.

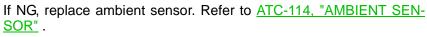
NG >> Repair harness or connector.

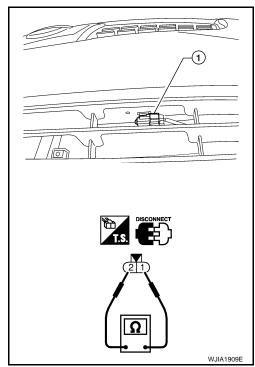
# **COMPONENT INSPECTION**

# **Ambient Sensor**

After disconnecting ambient sensor connector (1), measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07





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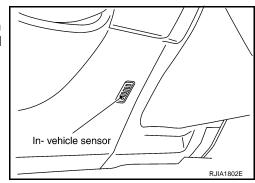
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# In-vehicle Sensor Circuit COMPONENT DESCRIPTION

# **In-vehicle Sensor**

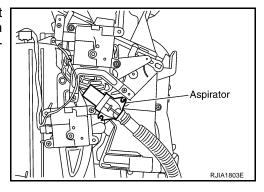
The in-vehicle sensor is located on the lower driver instrument panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the unified meter and A/C amp.

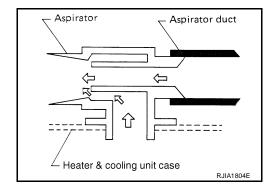


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# **Aspirator**

The aspirator is located on driver's side of heater and cooling unit assembly. It produces vacuum pressure due to air discharged from the heater and cooling unit assembly, continuously taking compartment air in the aspirator.

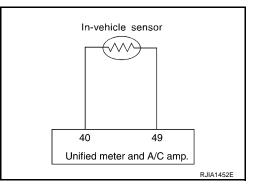




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#### DIAGNOSTIC PROCEDURE FOR IN-VEHICLE SENSOR

SYMPTOM: In-vehicle sensor circuit is open or shorted. (22 or –22 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP-2.)

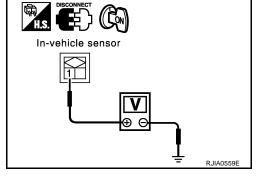


# 1. CHECK VOLTAGE BETWEEN IN-VEHICLE SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect in-vehicle sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between in-vehicle sensor harness connector M32 terminal 1 and ground.

#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



# 2. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between in-vehicle sensor harness connector M32 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.



#### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.

# Unified meter and A/C amp. sensor connector

# 3. CHECK IN-VEHICLE SENSOR

Refer to ATC-102, "In-vehicle Sensor".

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." .
  - 2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace in-vehicle sensor. Refer to <a href="https://ATC-115">ATC-115</a>, "IN-VEHICLE SENSOR".
  - 2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

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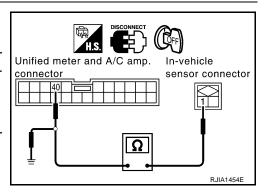
# 4. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between in-vehicle sensor harness connector M32 terminal 1 and unified meter and A/C amp. harness connector M89 terminal 40.

1 – 40 : Continuity should exist.

 Check continuity between in-vehicle sensor harness connector M32 terminal 1 and ground.

1 – Ground : Continuity should not exist.



#### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP.".

2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

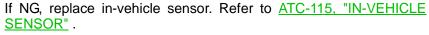
NG >> Repair harness or connector.

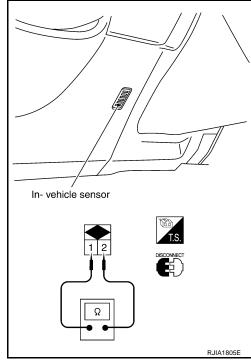
#### **COMPONENT INSPECTION**

#### **In-vehicle Sensor**

After disconnecting in-vehicle sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

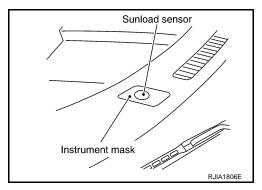




# Sunload Sensor Circuit COMPONENT DESCRIPTION

#### **Sunload Sensor**

The sunload sensor is located on the passenger side defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the unified meter and A/C amp.



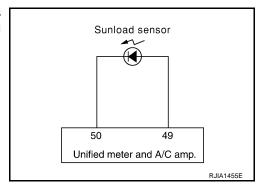
#### SUNLOAD INPUT PROCESS

The unified meter and A/C amp. also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

#### DIAGNOSTIC PROCEDURE FOR SUNLOAD SENSOR

SYMPTOM: Sunload sensor circuit is open or shorted. (25 or -25 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP-2.)



# 1. CHECK VOLTAGE BETWEEN SUNLOAD SENSOR AND GROUND

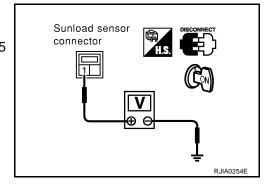
- 1. Turn ignition switch OFF.
- 2. Disconnect sunload sensor connector.
- 3. Turn ignition switch ON.
- Check voltage between sunload sensor harness connector M65 terminal 1 and ground.

1 - Ground

: Approx. 5V

OK or NG

OK >> GO TO 2. NG >> GO TO 4.



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# 2. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

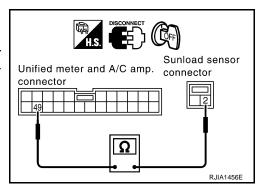
- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between sunload sensor harness connector M65 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.

2 – 49 : Continuity should exist.

# OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



# 3. CHECK SUNLOAD SENSOR

Refer to ATC-105, "Sunload Sensor".

# OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP.".

2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace sunload sensor. Refer to ATC-116, "SUNLOAD SENSOR".

2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

# 4. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between sunload sensor harness connector M65 terminal 1 and display and unified meter and A/C amp. harness connector M89 terminal 50.

I – 50 : Continuity should exist.

4. Check continuity between sunload sensor harness connector M65 terminal 1 and ground.

1 – Ground : Continuity should not exist.

# Unified meter and A/C amp. Sunload sensor connector

#### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP.".

2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

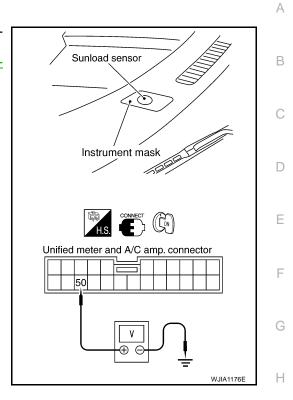
NG >> Repair harness or connector.

# **COMPONENT INSPECTION**

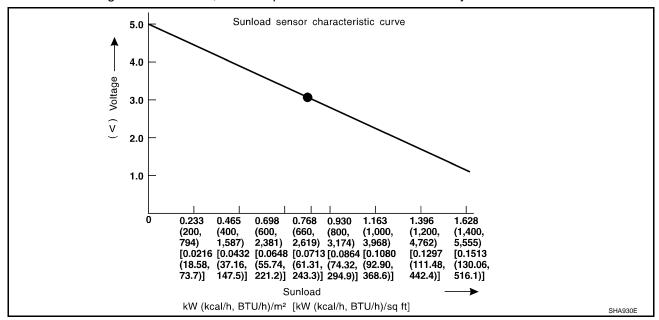
# **Sunload Sensor**

Measure voltage between unified meter and A/C amp. harness connector M89 terminal 50 and ground.

If NG, replace unified meter and A/C amp. Refer to ATC-113, "UNI-FIED METER AND A/C AMP."



When checking sunload sensor, select a place where sun shines directly on it.



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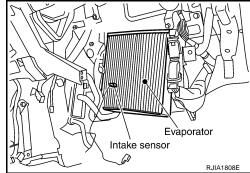
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# Intake Sensor Circuit COMPONENT DESCRIPTION

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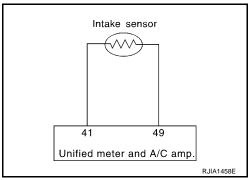
#### **Intake Sensor**

The intake sensor is located in the heater and cooling unit assembly on the evaporator. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the unified meter and A/C amp.



#### DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted. (24 or -24 is indicated on unified meter and A/C amp. as a result of conducting Self-diagnosis STEP 2.)



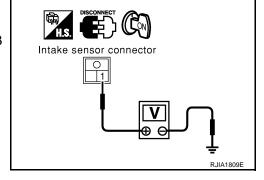
# 1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect intake sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between intake sensor harness connector M33 terminal 1 and ground.



#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



# 2. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.

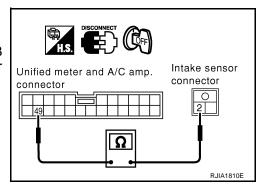
- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between intake sensor harness connector M33 terminal 2 and unified meter and A/C amp. harness connector M89 terminal 49.



#### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



# 3. CHECK INTAKE SENSOR

Refer to ATC-107, "Intake Sensor".

#### OK or NG

OK >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." .

- Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace intake sensor. Refer to <u>ATC-117</u>, "INTAKE SENSOR".
  - Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.

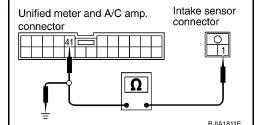
# 4. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between intake sensor harness connector M33 terminal 1 and unified meter and A/C amp. harness connector M89 terminal 41.

# 1 – 41 : Continuity should exist.

4. Check continuity between intake sensor harness connector M33 terminal 1 and ground.

# 1 – Ground : Continuity should not exist.



# OK or NG

OK

- >> 1. Replace unified meter and A/C amp. Refer to ATC-113, "UNIFIED METER AND A/C AMP." .
  - 2. Go to <u>ATC-41, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

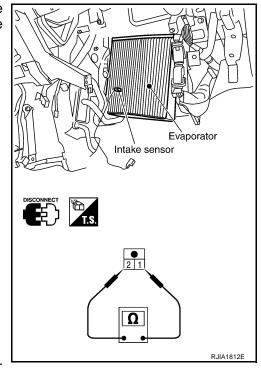
#### COMPONENT INSPECTION

#### **Intake Sensor**

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	18.63
-10 (14)	14.14
-5 (23)	10.85
0 (32)	8.40
5 (41)	6.57
10 (50)	5.18
15 (59)	4.12
20 (68)	3.30
25 (77)	2.66
30 (86)	2.16
35 (95)	1.77
40 (104)	1.46
45 (113)	1.21

If NG, replace intake sensor. Refer to ATC-117, "INTAKE SENSOR"



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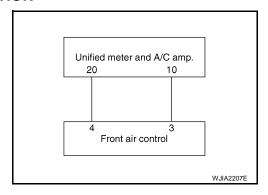
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# Multiplex Communication Circuit DIAGNOSIS PROCEDURE FOR MULTIPLEX COMMUNICATION

EJS00593

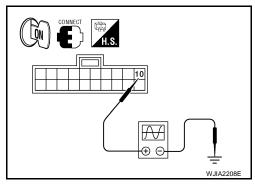
SYMPTOM: A/C system cannot be controlled.



# 1. CHECK FOR UNIFIED METER AND A/C AMP. OUTPUT

- 1. Turn ignition switch ON.
- 2. Check multiplex communication signal between unified meter and A/C amp. harness connector M49 terminal 10 and ground using an oscilloscope.

Ter	minal			
(+)			Voltage	
Unified meter and A/C amp. connector	Terminal No.	(-)	J	
M49	10	Ground	(V) 6 4 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	



#### OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# 2. CHECK CIRCUIT CONTINUITY BETWEEN FRONT AIR CONTROL AND UNIFIED METER AND A/C AMP.

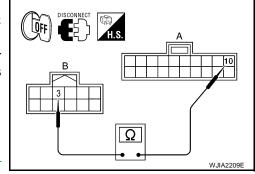
- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector and unified meter and A/C amp. connector.
- 3. Check continuity between front air control harness connector M201 (B) terminal 3 and unified meter and A/C amp. harness connector M49 (A) terminal 10.
  - 3 10

: Continuity should exist.

#### OK or NG

OK >> Replace unified meter and A/C amp. Refer to <u>ATC-113</u>, "UNIFIED METER AND A/C AMP." .

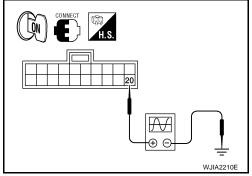
NG >> Repair harness or connector.



# 3. CHECK FOR UNIFIED METER AND A/C AMP. INPUT

Confirm multiplex communication signal between unified meter and A/C amp. harness connector M49 terminal 20 and ground using an oscilloscope.

Terminal				
(+)			Voltage	
Unified meter and A/C amp. connector	Terminal No.	(-)	<b>ug</b>	
M49	20	Ground	(v) 6 4 2 0 	



#### OK or NG

OK >> Replace unified meter and A/C amp. Refer to <u>ATC-113, "UNIFIED METER AND A/C AMP."</u> NG >> GO TO 4.

# 4. CHECK CIRCUIT CONTINUITY BETWEEN FRONT AIR CONTROL AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector and unified meter A/C amp. connector.
- 3. Check continuity between front air control harness connector M201 (B) terminal 4 and unified meter and A/C amp. harness connector M49 (A) terminal 20.

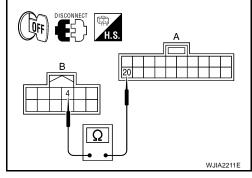
4 - 20

: Continuity should exist.

#### OK or NG

OK >> Replace front air control. Refer to <u>IP-13, "Center Stack Assembly"</u>.

NG >> Repair harness or connector.



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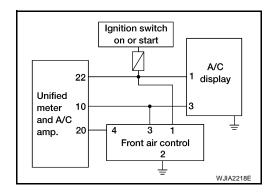
ATC

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# A/C Display (without NAVI) DIAGNOSIS PROCEDURE FOR A/C DISPLAY

SYMPTOM: A/C display inoperative.

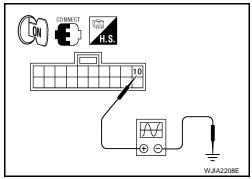
EJS00594



# 1. CHECK FOR UNIFIED METER AND A/C AMP. OUTPUT

- 1. Disconnect the front air control.
- 2. Turn ignition switch ON.
- 3. Check multiplex communication signal between unified meter and A/C amp. harness connector M49 terminal 10 and ground using an oscilloscope.

Terminal				
(+)			Voltage	
Unified meter and A/C amp. connector	Terminal No.	(-)	rottago	
M49	10	Ground	(V)	



### OK or NG

OK >> GO TO 3. NG >> GO TO 2.

# 2. CHECK CIRCUIT CONTINUITY BETWEEN A/C DISPLAY AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect A/C display connector and unified meter and A/C amp. connector.
- Check continuity between A/C display harness connector M118
   (B) terminal 3 and unified meter and A/C amp. harness connector M49 (A) terminal 10.

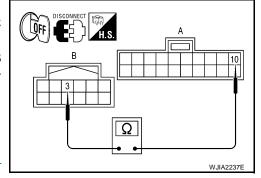
3 - 10

: Continuity should exist.

### OK or NG

OK >> Replace unified meter and A/C amp. Refer to <u>ATC-113</u>, "UNIFIED METER AND A/C AMP." .

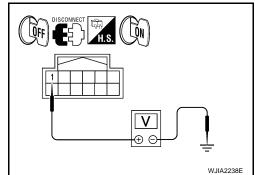
NG >> Repair harness or connector.



# $\overline{3}$ . Check power supply circuit for A/C display

- 1. Turn ignition switch OFF.
- 2. Disconnect A/C display.
- 3. Turn ignition switch ON.
- 4. Check voltage between A/C display harness connector M118 terminal 1 and ground.

	Terminals		Ignition s	witch position
	(+)	(-)	OFF	ON
A/C display	Terminal No.	( )		
M118	1	Ground	Approx. 0V	Battery voltage



#### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector as necessary

# 4. CHECK GROUND CIRCUIT FOR A/C DISPLAY

- Turn ignition OFF. 1.
- Check continuity between A/C display harness connector M118 2. terminal 7 and ground.

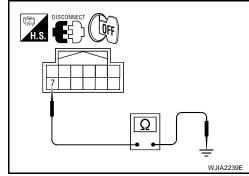
#### 7 - Ground

: Continuity should exist.

#### OK or NG

OK >> Replace A/C display. Refer to IP-13, "Center Stack Assembly"

NG >> Repair harness or connector.



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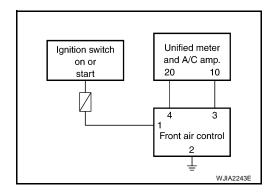
**ATC** 

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# Front Air Control Self - Diagnosis DIAGNOSIS PROCEDURE FOR FRONT AIR CONTROL

SYMPTOM: A/C system cannot be controlled.

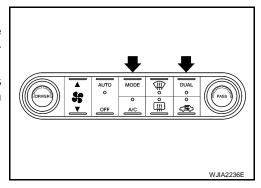
EJS00596



# 1. ENTER SELF-DIAGNOSIS FOR FRONT AIR CONTROL

- 1. Start engine.
- Within 10 seconds after starting the engine, press and hold the MODE switch and the DUAL switch for more than three seconds.
- Within 10 seconds after turning the ignition switch ON, press and hold the MODE switch and the DUAL switch for more than three seconds. All LED's on the front air control will illuminate.

>> GO TO 2.



# 2. CHECK EACH SWITCH AND CONTROL DIAL ON THE FRONT AIR CONTROL

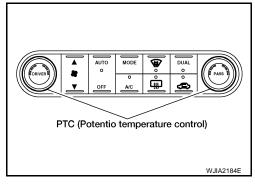
- While monitoring the LEDs on the front air control press each switch twice. All LEDs will toggle ON or OFF each time it's pushed.
- While monitoring the LEDs on the front air control, rotate the temperature control dials (driver and pass). All LEDs will toggle ON or OFF each time the dial is rotated.

#### Do all LEDS flash ON and then OFF?

OK >> Inspection End.

NG

>> Replace front air control. Refer to <u>IP-13, "Center Stack Assembly"</u>



### UNIFIED METER AND A/C AMP.

# UNIFIED METER AND A/C AMP.

#### PFP:27760

#### EJS002V9

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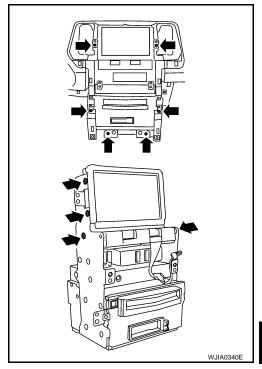
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# Removal and Installation REMOVAL

- 1. Remove the shift knob.
- 2. Remove the shift bezel.
- 3. Remove cluster lid C. Refer to IP-12, "Cluster Lid C".
- 4. Remove cluster lid D. Refer to IP-12, "Cluster Lid D".
- 5. Remove the center stack.
- 6. Remove the bolts securing the rear of the unified meter and A/C auto amp.
- 7. Remove the bolts on either side of display screen.
- 8. Gently spread the top of the bracket and remove the unified meter and A/C auto amp.



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#### **INSTALLATION**

Installation is in the reverse order of removal.

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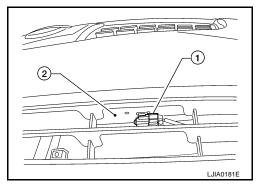
# **AMBIENT SENSOR**

AMBIENT SENSOR PFP:27722

# Removal and Installation REMOVAL

EJS002VA

- 1. Disconnect the ambient sensor connector.
- 2. Release the ambient sensor (1) from the front bumper reinforcement (2).



3. Remove the ambient sensor.

### **INSTALLATION**

Installation is in the reverse order of removal.

# **IN-VEHICLE SENSOR**

# **IN-VEHICLE SENSOR**

#### PFP:27720

# EJS002VB

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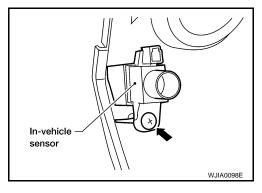
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# Removal and Installation REMOVAL

1. Remove the lower driver instrument panel. Refer to IP-15, "Lower Driver Instrument Panel".

- 2. Remove the in-vehicle sensor screw.
- 3. Remove the in-vehicle sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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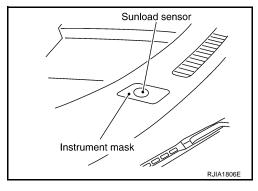
# **SUNLOAD SENSOR**

SUNLOAD SENSOR PFP:27721

# Removal and Installation REMOVAL

EJS002VC

- 1. Remove the instrument mask.
- 2. Release the sunload sensor tabs and then remove the sunload sensor from the instrument mask.
- 3. Disconnect the sunload sensor connector.
- 4. Remove the sunload sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

# **INTAKE SENSOR**

INTAKE SENSOR PFP:27723

# Removal and Installation REMOVAL

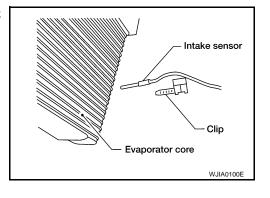
1. Remove the evaporator. Refer to <u>ATC-138, "Removal and Installation for Evaporator"</u>.

2. Remove the intake sensor clip.

#### **CAUTION:**

Be careful not to damage the evaporator core surface.

3. Remove the intake sensor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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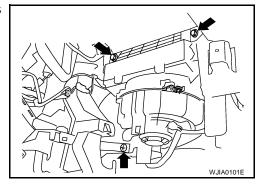
# **BLOWER UNIT**

BLOWER UNIT PFP:27200

# Removal and Installation REMOVAL

EJS002VE

- 1. Remove the glove box assembly. Refer to <a href="IP-15">IP-15</a>, "Glove Box Assembly and Housing".
- 2. Remove the center console side cover. Refer to <a href="IP-17">IP-17</a>, "Front Center Console"</a>.
- 3. Disconnect the battery negative terminal.
- 4. Remove the ECM.
- 5. Disconnect the blower motor, intake door motor, and fan control amp. connector.
- 6. Disconnect the main harness from the top of the blower unit.
- 7. Remove the two bolts and one screw from the blower unit as shown.
- 8. Remove the blower unit.



#### **INSTALLATION**

Installation is in the reverse order of removal.

# **BLOWER MOTOR**

BLOWER MOTOR PFP:27226

# Removal and Installation REMOVAL

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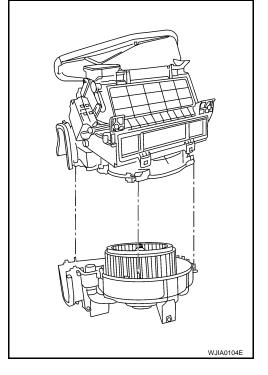
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- 1. Remove the blower unit. Refer to ATC-118, "Removal and Installation".
- 2. Release the eight tabs attaching the blower motor to the blower unit case.
- 3. Remove the blower motor.



### **INSTALLATION**

Installation is in the reverse order of removal.

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# **INTAKE DOOR MOTOR**

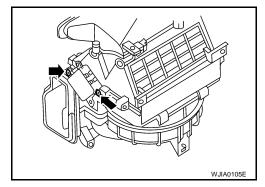
# **INTAKE DOOR MOTOR**

PFP:27730

# Removal and Installation REMOVAL

EJS002VG

- 1. Remove the blower unit. Refer to ATC-118, "Removal and Installation".
- 2. Remove the two intake door motor screws.
- 3. Remove the intake door motor from the blower unit.



### **INSTALLATION**

Installation is in the reverse order of removal.

# **IN-CABIN MICROFILTER**

### **IN-CABIN MICROFILTER**

#### PFP:27277

### EJS002VH

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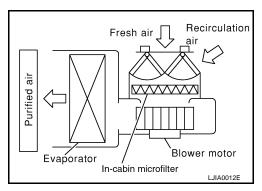
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# Removal and Installation FUNCTION

The air inside the passenger compartment is kept clean in either the recirculation or fresh mode by the in-cabin microfilter in the blower unit.



#### REPLACEMENT TIMING

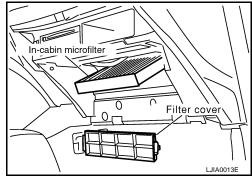
Replace the in-cabin microfilter by following the applicable maintenance schedule. Refer to MA-6, "Schedule 1" and MA-8, "Schedule 2" . The in-cabin microfilter caution label is affixed inside the glove box.

#### REPLACEMENT PROCEDURES

- 1. Remove the glove box pins. Refer to IP-15, "Glove Box Assembly and Housing".
- 2. Press in the sides of the glove box door to release the glove box door from the glove box housing.
- 3. Disconnect the glove box damper cord to remove the glove box door.
- 4. Disengage the two filter cover tabs to remove the filter cover.
- 5. Remove the in-cabin microfilter from the blower unit.
- 6. Install the new in-cabin microfilter into the blower unit.

#### **CAUTION:**

- Insert the new filter with the "UP" arrow in the correct orientation.
- Insert the new filter with the "UP" arrow side of the filter facing the rear of the vehicle.
- 7. Install the filter cover on the blower unit.
- 8. Connect the glove box damper cord to the glove box door.
- 9. Press in the sides of the glove box door to install the glove box door into the glove box housing.
- 10. Install the glove box pins.



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Revision: May 2006 ATC-121 2007 Maxima

### **HEATER & COOLING UNIT ASSEMBLY**

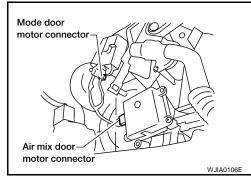
### **HEATER & COOLING UNIT ASSEMBLY**

PFP:27110

# Removal and Installation REMOVAL

EJS002VI

- Discharge the refrigerant from the A/C system. Refer to <u>ATC-130, "HFC-134a (R-134a) Service Procedure"</u>
- 2. Drain the coolant from the cooling system. Refer to MA-13, "Changing Engine Coolant".
- 3. Disconnect the heater hoses from the heater core pipes.
- 4. Disconnect the refrigerant lines from the evaporator.
- 5. Remove the instrument panel. Refer to <a href="IP-10">IP-10</a>, "INSTRUMENT PANEL ASSEMBLY".
- 6. Remove the blower unit. Refer to ATC-118, "BLOWER UNIT".
- 7. Disconnect the mode door motor and the air mix door motor connectors.
- 8. Remove the heater and cooling unit.



#### **INSTALLATION**

Installation is in the reverse order of removal.

- Fill the radiator with coolant. Refer to MA-13, "REFILLING ENGINE COOLANT".
- Recharge the A/C system. Refer to <u>ATC-130, "HFC-134a (R-134a) Service Procedure"</u>.

HEATER CORE PFP:27140

# Removal and Installation REMOVAL

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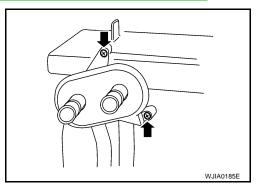
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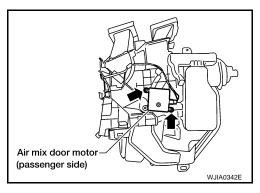
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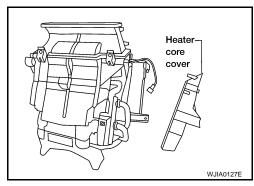
- 1. Remove the heater and cooling unit. Refer to ATC-122, "HEATER & COOLING UNIT ASSEMBLY" .
- 2. Remove the heater core pipe support screws and then remove the heater core pipe support.



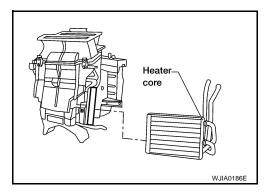
3. Remove the air mix door motor (passenger side).



 Remove the heater core cover screws and then remove the heater core cover.



5. Remove the heater core.



#### **INSTALLATION**

Installation is in the reverse order of removal.

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# **MODE DOOR MOTOR**

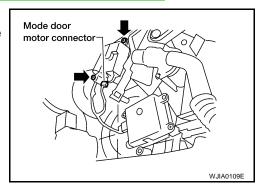
# **MODE DOOR MOTOR**

PFP:27731

# Removal and Installation REMOVAL

EJS002VK

- 1. Remove the lower driver instrument panel. Refer to IP-15, "Lower Driver Instrument Panel".
- 2. Disconnect the mode door motor connector.
- 3. Remove the mode door motor screws and then remove the mode door motor.



### **INSTALLATION**

Installation is in the reverse order of removal.

# **AIR MIX DOOR MOTOR**

# **AIR MIX DOOR MOTOR**

#### PFP:27732

# EJS002VL

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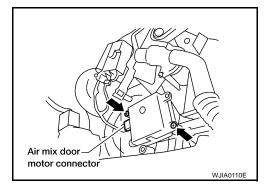
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# Removal and Installation DRIVER SIDE AIR MIX DOOR MOTOR

#### Removal

- 1. Remove the lower driver instrument panel. Refer to IP-15, "Lower Driver Instrument Panel".
- 2. Disconnect the driver side air mix door motor connector.
- 3. Remove the driver side air mix door motor screws.
- 4. Remove the driver side air mix door motor.



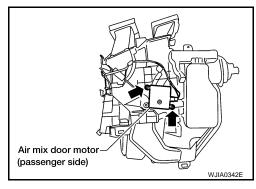
#### Installation

Installation is in the reverse order of removal.

# PASSENGER SIDE AIR MIX DOOR MOTOR

#### Removal

- 1. Remove the glove box assembly. Refer to <a href="IP-15">IP-15</a>, "Glove Box Assembly and Housing".
- 2. Disconnect the passenger side air mix door motor connector.
- 3. Remove the passenger side air mix door motor screws.
- 4. Remove the passenger side air mix door motor.



#### Installation

Installation is in the reverse order of removal.

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Revision: May 2006 ATC-125 2007 Maxima

# **FAN CONTROL AMPLIFIER**

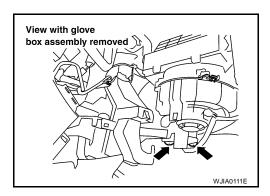
# **FAN CONTROL AMPLIFIER**

PFP:27761

EJS002VM

# Removal and Installation REMOVAL

- 1. Disconnect the fan control amplifier. connector.
- 2. Remove the screws from the fan control amplifier.
- 3. Remove the fan control amplifier.



### **INSTALLATION**

Installation is in the reverse order of removal.

# **DUCTS AND GRILLES**

#### PFP:27860

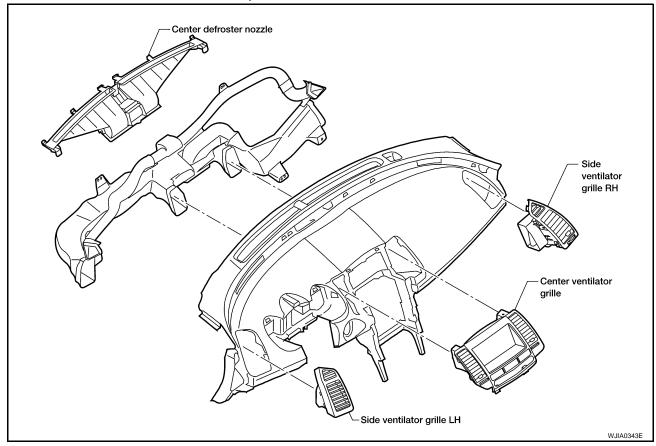
# **Removal and Installation**

#### EJS002VN

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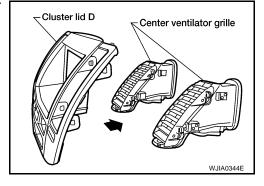
# **Ventilator Duct, Defroster Nozzle and Defroster Ducts**



#### **CENTER VENTILATOR GRILLE**

#### Removal

- 1. Remove the shift knob.
- 2. Remove the shift bezel.
- 3. Remove cluster lid C. Refer to IP-12, "Cluster Lid C".
- 4. Remove cluster lid D. Refer to IP-12, "Cluster Lid D".
- 5. Release the tabs to remove each of the two center ventilator grilles from cluster lid D.



#### Installation

Installation is in the reverse order of removal.

### SIDE VENTILATOR GRILLE LH

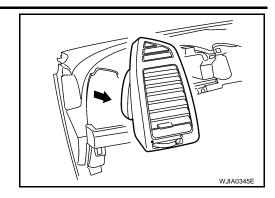
### Removal

1. Remove the instrument panel. Refer to <a href="IP-10">IP-10</a>, "Instrument Panel".

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# **DUCTS AND GRILLES**

2. Release the tabs to remove side ventilator grille LH.



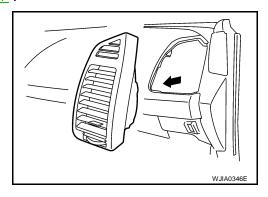
#### Installation

Installation is in the reverse order of removal.

# SIDE VENTILATOR GRILLE RH

#### Removal

- 1. Remove the instrument panel. Refer to <a href="#">IP-10</a>, "Instrument Panel"</a>.
- 2. Release the tabs to remove side ventilator grille RH.



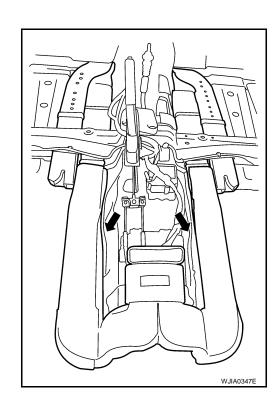
### Installation

Installation is in the reverse order of removal.

#### **FLOOR DUCT**

#### Removal

- 1. Remove the carpet. Refer to EI-41, "FLOOR TRIM".
- 2. Remove the two clips.
- 3. Remove the floor ducts.



# **DUCTS AND GRILLES**

# Installation

Installation is in the reverse order of removal.

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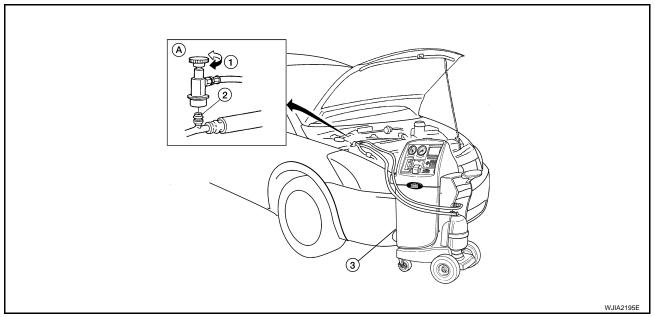
### REFRIGERANT LINES

PFP:92600

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# HFC-134a (R-134a) Service Procedure SETTING OF SERVICE TOOLS AND EQUIPMENT

**Discharging Refrigerant** 



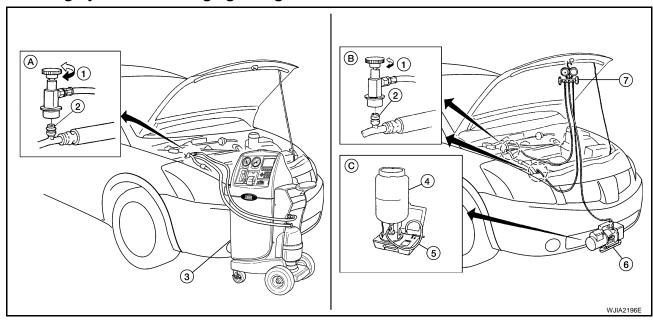
- Shut-off valve 1.
- A/C service valve
- Recovery/recycling equipment

A. Preferred (best) method

#### **WARNING:**

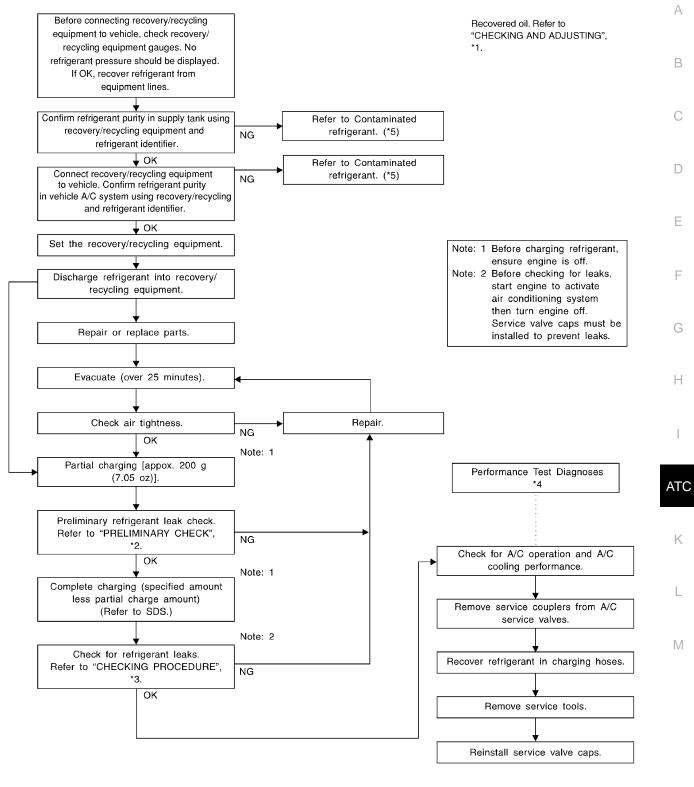
Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or SAE J2201 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.

# **Evacuating System and Charging Refrigerant**



- 1. Shut-off valve
  - Refrigerant container (HFC-134a)
- 4.
- 7. Manifold gauge set (J-39183)
- For charging

- A/C service valve
- Weight scale (J-39650)
- Preferred (best) method
- Recovery/recycling equipment
- Evacuating vacuum pump (J-39699) 6.
- Alternative method

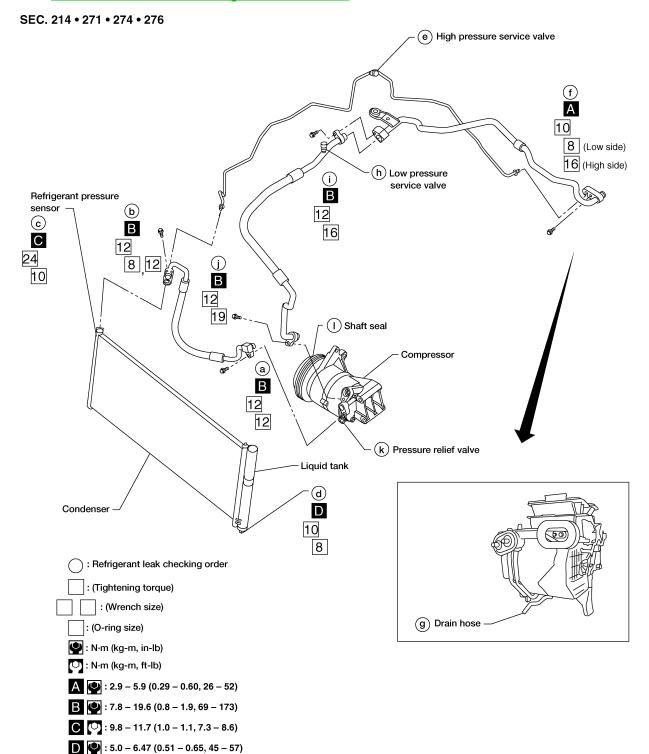


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- ATC-18, "CHECKING AND ADJUSTING" .
- ATC-140, "Checking for Refrigerant Leaks".
- ATC-140, "Checking for Refrigerant". \*5 ATC-4, "Contaminated Refrigerant". Leaks".
- ATC-85, "PERFORMANCE TEST **DIAGNOSES**".

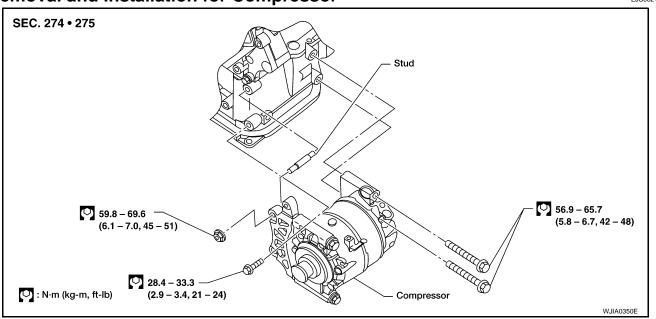
Components

Refer to ATC-6, "Precautions for Refrigerant Connection" .



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# Removal and Installation for Compressor



#### **REMOVAL**

- 1. Discharge the refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- Remove the drive belt. Refer to MA-11, "Drive Belts".
- 3. Remove the coolant pipe bracket bolt.
- 4. Remove the compressor mounting stud.
- Disconnect the compressor connector.
- 6. Remove the high-pressure flexible hose and low-pressure flexible hose.

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

7. Remove the mounting bolts and nut from compressor using power tools.

#### INSTALLATION

Installation is in the reverse order of removal.

High- and low-pressure flexible hose bolts : Refer to ATC-132, "Components"

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- When charging refrigerant, check for leaks.

# Removal and Installation for Compressor Clutch REMOVAL

Remove the compressor. Refer to ATC-133, "Removal and Installation for Compressor".

Remove the center bolt by holding the clutch disc steady using Tool.

> **Tool number** : (J-44614)

Remove the clutch disc.



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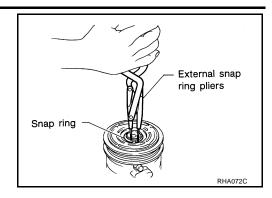
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4. Remove the snap ring using external snap ring pliers.

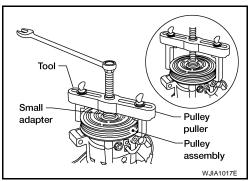


- 5. Remove the pulley assembly using Tool.
  - Use a pulley puller with a small adapter. Position the small adapter on the end of the compressor shaft and the center of the puller on the small adapter as shown.

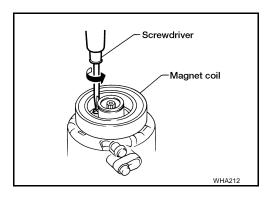
Tool number : KV99233130 (J-29884)

#### **CAUTION:**

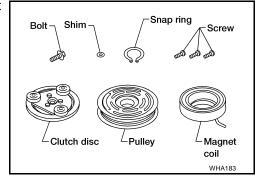
To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.



- 6. Remove the snap ring using external snap ring pliers.
- 7. Remove the magnet coil harness clip using a screwdriver.



8. Remove the three magnet coil screws and remove the magnet coil.



#### **INSPECTION AFTER REMOVAL**

#### **Clutch Disc**

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

#### **Pulley**

Check the appearance of the pulley assembly. If the contact surface of the pulley shows signs of excessive grooving, replace the clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before installation.

#### Coil

Check the magnet coil for a loose connection or cracked insulation.

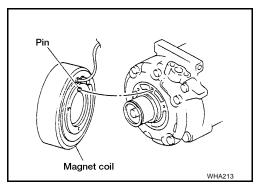
#### **INSTALLATION**

1. Install the magnet coil.

#### **CAUTION:**

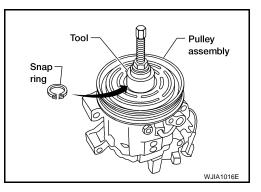
Be sure to align the magnet coil pin with the hole in the compressor front head.

2. Install the magnet coil harness clip using a screwdriver.

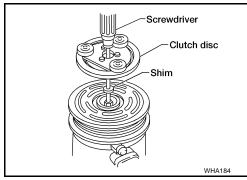


3. Install the pulley assembly using Tool and a wrench, and then install the snap ring using snap ring pliers.

Tool number : — (J-38873-A)



 Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down using the drive plate installer.

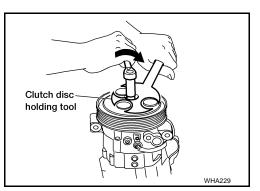


5. Install the center bolt using Tool.

Center bolt : 21 N·m (2.1 kg-m, 15 ft-lb)

**Tool number** : (J-44614)

 After tightening the center bolt to specification, check that the pulley rotates smoothly.



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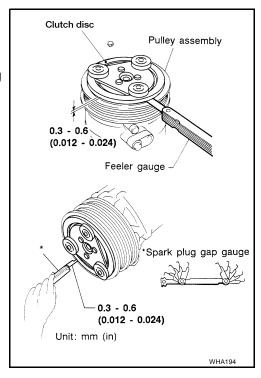
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#### INSPECTION AFTER INSTALLATION

Check the clearance all the way around the clutch disc as shown.

Clutch disc-to-pulley clearance : 0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace the adjusting spacer and recheck the clearance.



#### **BREAK-IN OPERATION**

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about 30 times. Break-in operation raises the level of transmitted torque.

# Removal and Installation for Low-pressure Flexible Hose REMOVAL

EJS002VS

- 1. Discharge the refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the refrigerant pressure sensor.
- 3. Remove the low-pressure flexible hose. Refer to ATC-132, "Components".

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### **INSTALLATION**

Installation is in the reverse order of removal.

Low-pressure flexible hose (evaporator side) bolt : Refer to <u>ATC-132, "Components"</u>.

Low-pressure flexible hose (compressor side) bolt : Refer to <u>ATC-132, "Components"</u>.

Low-pressure flexible hose (in-line connection) bolt : Refer to <u>ATC-132, "Components"</u>.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks. Refer to ATC-140, "Checking for Refrigerant Leaks".

# Removal and Installation for High-pressure Flexible Hose REMOVAL

EJS002VT

- Discharge the refrigerant. Refer to <u>ATC-130, "HFC-134a (R-134a) Service Procedure"</u>.
- 2. Reposition the power steering reservoir out of the way without disconnecting the hose.
- 3. Reposition the engine coolant reservoir out of the way without disconnecting the hose.
- 4. Remove the high-pressure flexible hose. Refer to <u>ATC-132, "Components"</u>.

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### **INSTALLATION**

Installation is in the reverse order of removal.

High-pressure flexible hose bolt : Refer to ATC-132, "Components".

#### **CAUTION:**

- Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks. Refer to <u>ATC-140, "Checking for Refrigerant Leaks"</u>.

# Removal and Installation for High-pressure Pipe REMOVAL

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- 1. Discharge the refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- 2. Reposition the power steering reservoir out of the way without disconnecting the hose.
- 3. Reposition the engine coolant reservoir out of the way without disconnecting the hose.
- 4. Remove the high-pressure pipe. Refer to <a href="ATC-132">ATC-132</a>, "Components".

#### CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

Installation is in the reverse order of removal.

High-pressure pipe (evaporator side) bolt : Refer to <u>ATC-132, "Components"</u>.

High-pressure pipe (condenser side) bolt : Refer to <u>ATC-132, "Components"</u>.

#### **CAUTION:**

- Replace the O-ring of the high-pressure pipe with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks. Refer to <u>ATC-140, "Checking for Refrigerant Leaks"</u>.

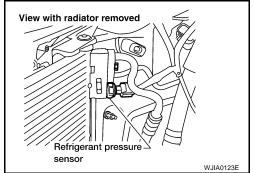
# Removal and Installation for Refrigerant Pressure Sensor REMOVAL

EJS002VV

- 1. Discharge the refrigerant. Refer to <a href="ATC-130">ATC-130</a>, "HFC-134a (R-134a) Service Procedure".
- 2. Disconnect the refrigerant pressure sensor connector and remove the refrigerant pressure sensor from condenser.

#### **CAUTION:**

Do not damage the condenser fins.



#### INSTALLATION

Installation is in the reverse order of removal.

#### CAUTION:

Replace the O-ring of the refrigerant pressure sensor with a new one, then apply compressor oil to it when installing it.

Refrigerant pressure sensor : Refer to ATC-132, "Components".

# Removal and Installation for Condenser REMOVAL

EJS002VW

- 1. Discharge the refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the radiator. Refer to CO-13, "RADIATOR".

#### **CAUTION:**

Be careful not to damage the core surface of the condenser and the radiator.

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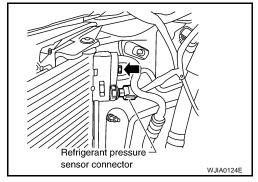
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3. Disconnect the high-pressure flexible hose and the high-pressure pipe from the condenser.

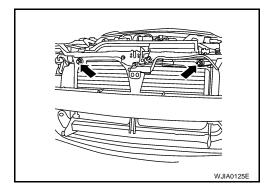
#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 4. Disconnect the refrigerant pressure sensor connector.
- 5. Remove the front fascia. Refer to El-14, "FRONT BUMPER".



- 6. Remove the mounting nuts from condenser mounting brackets.
- Remove the condenser.



#### **INSTALLATION**

Installation is in the reverse order of removal.

High-pressure flexible hose and pipe bolt : Refer to <a href="ATC-132">ATC-132</a>, "Components".

Condenser mounting nuts : 5.0 - 6.79 N·m (0.51 - 0.69 kg-m, 45 - 60 in-lb)

#### **CAUTION:**

- Replace the O-rings of the high-pressure pipe, refrigerant pressure sensor, and high-pressure flexible hose with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to <u>ATC-140, "Checking for Refrigerant Leaks"</u>.

# Removal and Installation for Evaporator REMOVAL

EJS0031F

- 1. Evacuate and recover the A/C system refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- 2. Disconnect the battery negative terminal.
- 3. Remove the air cleaner to electronic throttle control actuator tube. Refer to <a href="EM-16">EM-16</a>, "AIR CLEANER AND AIR DUCT".

#### NOTE:

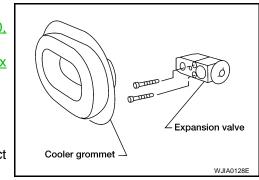
The tube is located between the air cleaner assembly and the intake manifold and is removed to access the expansion valve.

4. Disconnect the A/C pipe from the expansion valve.

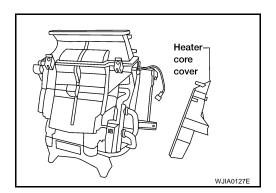
#### CAUTION

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

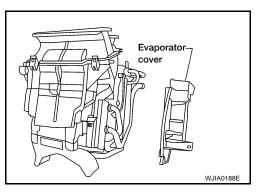
- 5. Remove the expansion valve.
- 6. Remove the center console side finisher RH. Refer to <a href="IP-10">IP-10</a>, "INSTRUMENT PANEL ASSEMBLY".
- 7. Remove the glove box assembly. Refer to <u>IP-15, "Glove Box Assembly and Housing"</u>.
- 8. Remove the ECM.
  - Disconnect the ECM connector.
  - Remove the wire harness from the ECM mounting bracket.
  - Remove the two ECM mounting bracket nuts and disconnect the ground wire.



- Remove the blower unit. Refer to ATC-118, "BLOWER UNIT".
- 10. Remove the heater core cover.

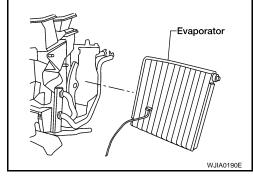


11. Remove the evaporator cover.



- 12. Remove the evaporator.
  - Remove the intake sensor.

Mark the mounting position of the intake sensor for installation.



#### INSTALLATION

Installation is in the reverse order of removal.

**Expansion valve bolts** : 2.9 - 5.0 N·m (0.29 - 0.51 kg-m, 26 - 44 in-lb)

# **CAUTION:**

- Replace the O-rings with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to ATC-140, "Checking for Refrigerant Leaks".

# Removal and Installation for Expansion Valve **REMOVAL**

EJS0031G

- 1. Evacuate and recover the A/C system refrigerant. Refer to ATC-130, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the air cleaner to electronic throttle control actuator tube. Refer to EM-16, "AIR CLEANER AND AIR DUCT".

### NOTE:

The tube is located between the air cleaner assembly and the intake manifold and is removed to access the expansion valve.

3. Disconnect the A/C pipe from the expansion valve.

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

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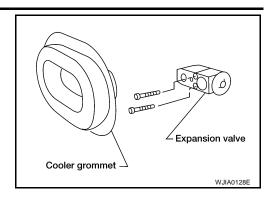
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4. Remove the expansion valve.



#### **INSTALLATION**

Installation is in the reverse order of removal.

Expansion valve mounting bolts : 2.9 - 5.0 N·m (0.29 - 0.51 kg-m, 26 - 44 in-lb)

#### **CAUTION:**

- Replace the O-rings with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks. Refer to <u>ATC-140, "Checking for Refrigerant Leaks"</u>.

# **Checking for Refrigerant Leaks**

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- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C oil leakage, damage and corrosion. A/C oil leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
  - If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 50 mm (1 2 in) per second and no further than 6 mm (1/4 in) from the component.

#### **CAUTION:**

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

# **Checking System for Leaks Using the Fluorescent Leak Detector**

EJS002W0

- 1. Check A/C system for leaks using the UV lamp and safety goggles (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, with the UV lamp for dye residue.
- 3. After the leak is repaired, remove any residual dye using refrigerant dye cleaner (J-43872) to prevent future misdiagnosis.
- 4. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### NOTE:

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and oils, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean.
  - Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

Dye Injection

#### NOTE:

This procedure is only necessary when recharging the system or when the compressor has seized and was replaced.

- 1. Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. When the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

#### CAUTION:

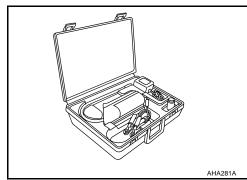
If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

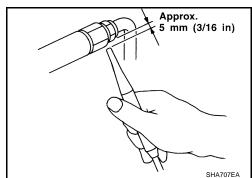
# Electronic Refrigerant Leak Detector PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a electronic refrigerant leak detector (J-41995) or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

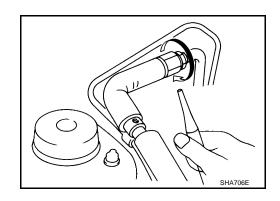
The electronic refrigerant leak detector (J-41995) is a delicate device. In order to use the electroni refrigerant leak detector (J-41995) properly, read the operating instructions and perform any specified maintenance.



 Position probe approximately 5 mm (3/16 in) away from point to be checked.



2. When testing, circle each fitting completely with probe.



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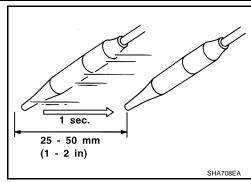
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3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.



#### **CHECKING PROCEDURE**

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- Turn engine OFF.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- 3. Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

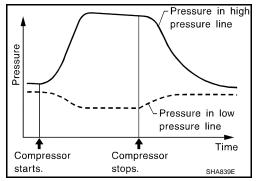
#### NOTE

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal l). Refer to <u>ATC-132</u>, "<u>Components</u>". Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detected probe completely around the connection/component.
  - Compressor
  - Check the fitting of high- and low-pressure hoses, relief valve and shaft seal.
  - Liquid tank
  - Check the refrigerant pressure sensor.
  - Service valves
  - Check all around the service valves. Make sure service valve caps are secured on the service valves (to prevent leaks).
  - After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.
  - Evaporator
  - With the engine OFF, turn the blower fan on High for at least 15 seconds to dissipate any refrigerant traces around the evaporator. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose.
  - Keep the probe inserted for at least 10 seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.
- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 10.
- 7. Start engine.
- Set the heater A/C control as follows:
- a. A/C switch: ON
- b. Mode: Vent
- c. Intake position: Recirculation
- d. Temperature: MAX cold
- e. Blower fan speed: High

- 9. Run the engine at 1,500 rpm for at least 2 minutes.
- 10. Turn the engine off and perform leak check again following steps 4 through 6 above.

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when the pressure is high.



- 11. Before connecting the recovery/recycling equipment to the vehicle, check the recovery/recycling equipment gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover the refrigerant from the recovery/recycling equipment lines and then check the refrigerant purity.
- 12. Confirm the refrigerant purity in supply tank using the refrigerant identifier equipment.
- 13. Confirm the refrigerant purity in the A/C system using the refrigerant identifier equipment.
- 14. Discharge the A/C system using approved recovery/recycling equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge the A/C system using approved recovery/recycling equipment and perform the leak test to confirm that there are no refrigerant leaks.
- 16. Conduct the A/C performance test to ensure that the A/C system works properly.

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# **SERVICE DATA AND SPECIFICATIONS (SDS)**

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

PFP:00030

# Service Data and Specifications (SDS) COMPRESSOR

EJS002W3

Make	ZEXEL VALEO CLIMATE CONTROL
Model	DKS-17D
Туре	Swash plate
Displacement	175.5 cm <sup>3</sup> (10.7 in <sup>3</sup> ) / revolution
Cylinder bore x stroke	30.5 x 24.0 mm (0.94 x 1.201 in)
Direction of rotation	Clockwise (viewed from drive end)
Drive belt	Poly V

### **LUBRICANT**

Name		NISSAN A/C System Oil Type S
	Total in system	150 m $\ell$ (5.03 US fl oz, 5.3 Imp fl oz)
Capacity	Compressor (service part) charging amount	Refer to ATC-19, "Oil Adjustment Procedure for Compressor Replacement" .

# **REFRIGERANT**

Туре	HFC-134a (R-134a)
Capacity	$0.55 \pm 0.025 \text{ kg} (1.21 \pm 0.055 \text{ lb})$

### **ENGINE IDLING SPEED**

Refer to EC-77, "Idle Speed and Ignition Timing Check".

### **BELT TENSION**

Refer to MA-11, "Tension Adjustment".