# SECTION ATIC AIR CONDITIONER

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## PRECAUTIONS

## PRECAUTIONS

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#### Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**" AJS001BL

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt. helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual. D

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death • in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

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## Precautions for Working with HFC-134a (R-134a)

#### WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor malfunction is likely to occur, refer to "CONTAMINATED REFRIGER-ANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-INF) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts.
   Damage may result.

#### **CONTAMINATED REFRIGERANT**

If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment.** If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

## PRECAUTIONS

#### **General Refrigerant Precautions**

#### WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

#### **Lubricant Precautions**

- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

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## **Precautions for Refrigerant Connection**

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

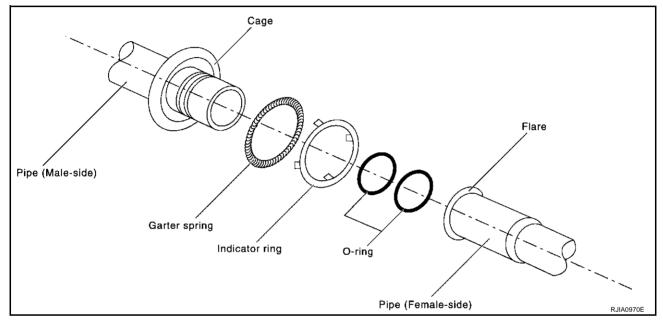
- Expansion valve to evaporator
- Refrigerant pressure sensor to condenser

#### ABOUT ONE-TOUCH JOINT

#### Description

- One-touch joints are pipe joints which do not require tools during piping connection.
- Unlike conventional connection methods using union nuts and flanges, controlling tightening torque at connection point is not necessary.
- When removing a pipe joint, use a disconnector.

#### COMPONENT PARTS



#### FUNCTIONS OF COMPONENT PARTS

Pipe (Male side)	Retains O-rings.
Fipe (male side)	Retains garter spring in cage.
Garter spring	Anchors female side piping.
Indicator ring	When connection is made properly, this is ejected from male-side piping. (This part is no longer necessary after connection.)
O-ring	Seals connection point. (Not reusable)
Pipe (Female side)	<ul> <li>Seals connection by compressing O-rings.</li> <li>Anchors piping connection using flare and garter spring.</li> </ul>

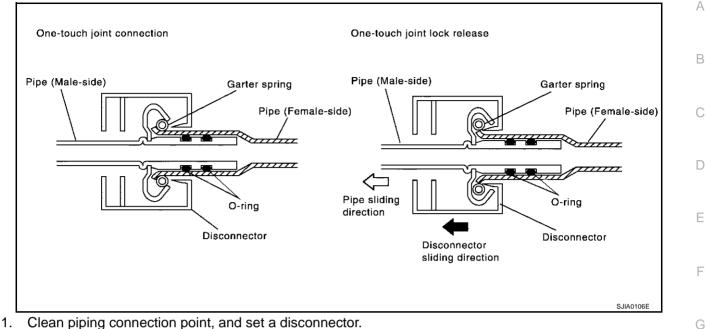
#### NOTE:

- Garter spring cannot be removed from cage of male-side piping.
- Indicator ring remains near piping connection point, however, this is not a malfunction. (This is to check piping connection during factory assembly.)

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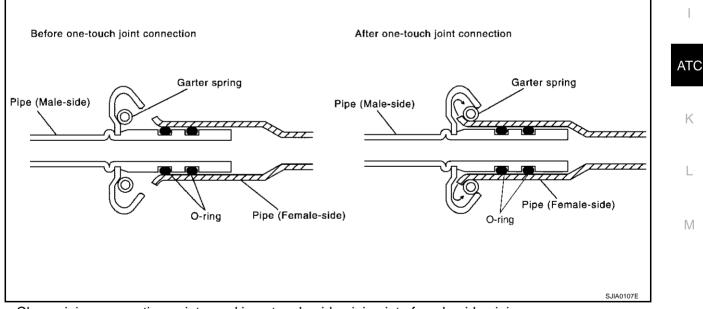
## PRECAUTIONS

#### REMOVAL



- Slide disconnector in axial direction of piping, and stretch garter spring with tapered point of disconnector.
- Slide disconnector farther so that inside diameter of garter spring becomes larger than outside diameter of female-side piping flare. Then male-side piping can be disconnected.

#### INSTALLATION



- 1. Clean piping connection points, and insert male-side piping into female-side piping.
- 2. Push inserted male-side piping harder so that female-side piping flare stretches garter spring.
- 3. If inside diameter of garter spring becomes larger than outside diameter of female-side piping flare, garter spring seats on flare. Then, it fits in between male-side piping cage and female-side piping flare to anchor piping connection point.

#### NOTICE:

When garter spring seats on flare, and fits in between male-side piping cage and female-side piping flare, it clicks.

#### CAUTION:

- Female-side piping connection point is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert it in axial direction.
- Insert piping securely until a click is heard.

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 After piping connection is completed, pull male-side piping by hand to make sure connection does not come loose.

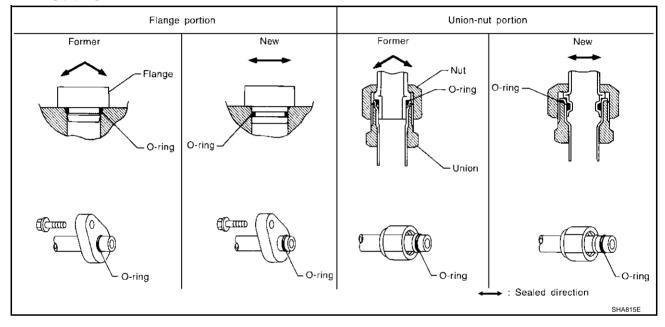
#### NOTE:

One-touch joint connection is used in points below.

- Low-pressure pipe 1 to low-pressure pipe 2 (O-ring size: 16)
- High-pressure pipe 1 to high-pressure pipe 2 (O-ring size: 8)

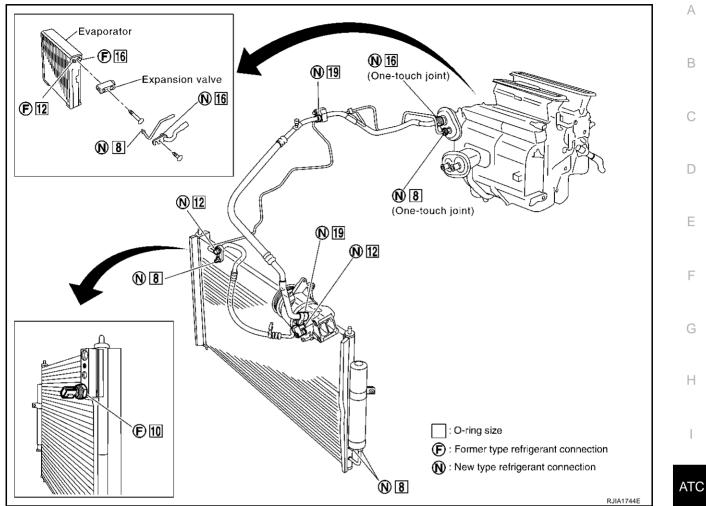
#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



## PRECAUTIONS

#### **O-RING AND REFRIGERANT CONNECTION**



#### **CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

#### **O-Ring Part Numbers and Specifications**

Connection type	Piping connection point		Part number	QTY	O-ring size
	Low-pressure pipe 1 to low-pressure pipe 2 (One-touch joint)		92473 N8221	2	16
	Low-pressure pipe 2 to expansion valve		92473 N8210	1	16
	High-pressure pipe 1 to high-pressure pipe 2 (On	e-touch joint)	92471 N8221	2	8
	High-pressure pipe 2 to expansion valve		92471 N8210	1	8
	Condenser to high-pressure flexible hose		92472 N8210	1	12
New	Condenser to high-pressure pipe 1		92471 N8210	1	8
	Low-pressure flexible hose to low-pressure pipe 1		92474 N8210	1	19
	Compressor to low-pressure flexible hose		92474 N8210	1	19
	Compressor to high-pressure flexible hose		92472 N8210	1	12
	Liquid tank to condenser pipe	Inlet	92471 N8210	1	8
		Outlet	92471 10210	1	- O
	Refrigerant pressure sensor to condenser		J2476 89956	1	10
Former	Inlet		92475 71L00	1	12
	Expansion valve to evaporator	Outlet	92475 72L00	1	16

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## PRECAUTIONS

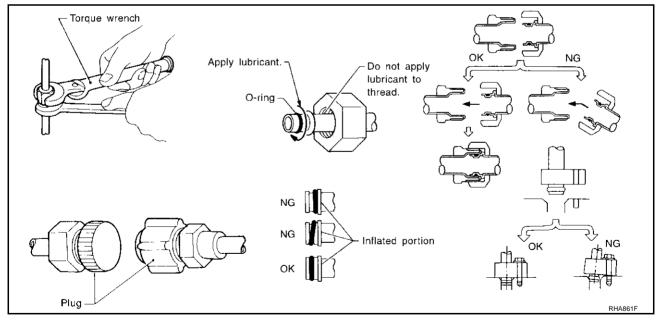
#### WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Malfunction to do so will cause lubricant to enter the low-pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
   Lubricant name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, perform leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



## **Precautions for Servicing Compressor**

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to <u>ATC-22, "Maintenance of Lubricant Quantity in Compressor"</u>.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for usual operation.

#### **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### ELECTRONIC LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

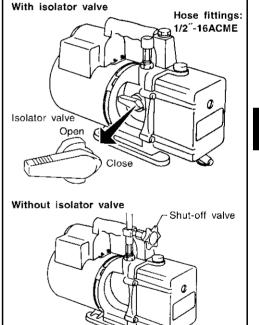
#### VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the hoseto-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut-off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



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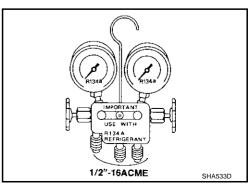
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#### MANIFOLD GAUGE SET

Be certain that the gauge face indicates HFC-134a (R-134a or 134a). Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



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#### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut -off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

# SAE J2195/R1348 Black stripe (Hose may be permanently attached to coupler) RHA272D

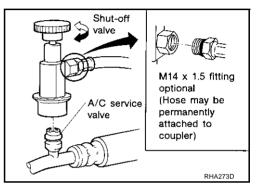
manifold gauge or recovery/recycling equipment; 1/2"-16ACME

Hose fittings to

#### SERVICE COUPLERS

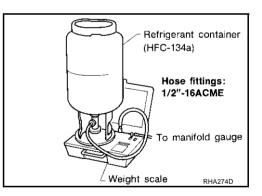
Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



#### **REFRIGERANT WEIGHT SCALE**

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be  $1/2^{n}$  -16 ACME.



#### **CALIBRATING ACR4 WEIGHT SCALE**

Calibrate the scale every three months. To calibrate the weight scale on the ACR4 (J-39500-INF):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787 . "A1 " will be displayed.
- 3. Remove all weight from the scale.
- 4. Press 0, then press Enter . "0.00 " will be displayed and change to "A2 ".
- 5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb.) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb. = 10.00, 10.5 lb. = 10.50)
- 7. Press Enter the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00 " will be displayed.
- 11. Press Shift/Reset to return the ACR4 to the program mode.

## PRECAUTIONS

#### CHARGING CYLINDER

А Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

## Precautions for Leak Detection Dye

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety goggles to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector to (J-41995) pin-point refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacture's operating instructions and precautions prior to performing the work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any remaining dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Do not use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system or CFC-12 (R-12) leak detector dye in HFC-134a (R-134a) A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor malfunction occurs.

#### **IDENTIFICATION**

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label. Vehicles without factory installed fluorescent dye have a blue label.

#### **IDENTIFICATION LABEL FOR VEHICLE**

Vehicles with factory installed fluorescent dye have this identification label on the front side of hood.

#### REFRIGERANT COMPRESSOR LUBRICANT TYPE HFC134a PART NO. Nissan UV Luminous Oil Type S (R134a) [KLHOO-PAGSO] AMOUNT CAUTION PRECAUTION REFRIGERANT UNDER HIGH PRESSURE. SYSTEM TO BE SERVICED BY QUALIFIED PERSONNEL IMPROPER SERVICE METHODS MAY CAUSE PERSONAL INJURY. CONSULT SERVICE MANUAL THIS AIR CONDITIONER SYSTEM COMPLIES WITH SAE J-639 Nissan Motor Co., Ltd., TOKYO, Japan 27090 6P102 SHA436FA

AIR CONDITIONER NISSAN

## Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-14, "How to Read Wiring Diagrams" in GI section.
- PG-4, "Wiring Diagram POWER -" in PG section.

When you perform trouble diagnosis, refer to the following:

- GI-10, "How to Follow Trouble Diagnoses" in GI section.
- GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident" in GI section.

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## PREPARATION

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## **Special Service Tools**

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
(J-44614) Clutch disc wrench		
	RJIA1875E	Removing shaft nut and clutch disc
KV99233130 (J-29884)		
Pulley puller		Removing pulley
KV99234330	RJIA1876E	
(J-38873) Pulley installer		Installing pulley
	RJIA1877E	
92530 89908 (for high-pressure pipe 1) ( - ) 92530 89912 (for high-pressure flexible hose) ( - ) 92530 89916 (for low-pressure pipe 1 and low-pressure flexible hose) ( - ) Disconnector tool set (J-45815)	92530 89916       92530 89912       92530 89908         16 mm       92530 89912       92530 89908         Disconnector tool set : J-45815       SJA0285E	Disconnect one-touch joint connection

## HFC-134a (R-134a) Service Tools and Equipment

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Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

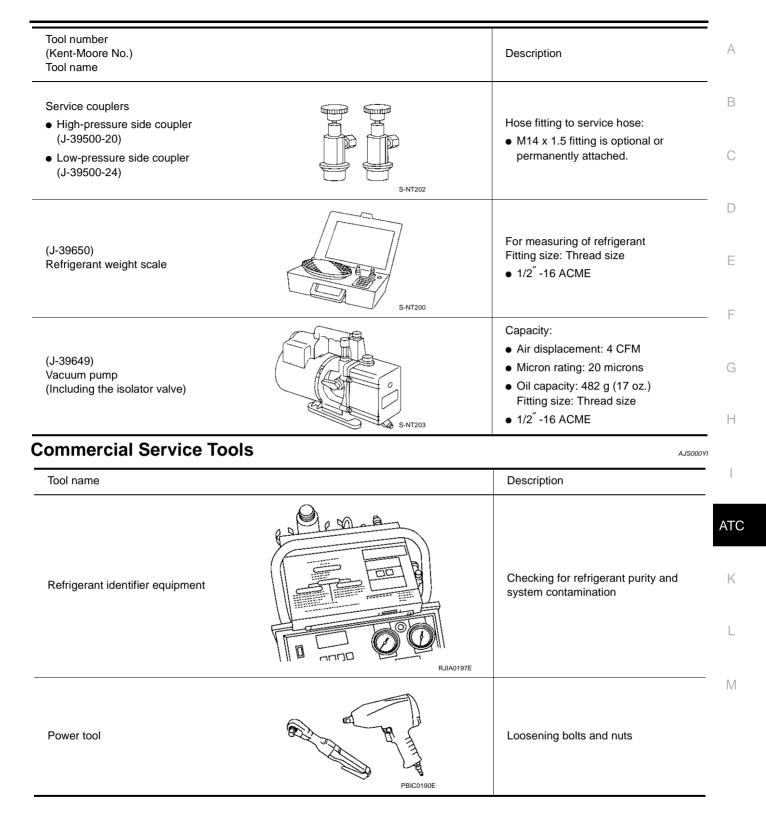
Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor malfunction will result.

Tool number (Kent-Moore No.) Tool name		Description
HFC-134a (R-134a) refrigerant	<b>Б</b> . Р. МТ196	Container color: Light blue Container marking: HFC-134a (R- 134a) Fitting size: Thread size • Large container 1/2 <sup>"</sup> -16 ACME
KLH00-PAGS0 ( - ) Nissan A/C System Oil Type S (DH-PS)	MSSAN S-NT197	Type: Poly alkylene glycol oil (PAG), type S (DH-PS) Application: HFC-134a (R-134a) swash plate compressors (Nissan only) Lubricity: 40 m ℓ (1.4 US fl oz., 1.4 Imp fl oz.)
(J-39500-INF) Recovery/Recycling/ Recharging equipment (ACR4)	RJIA0195E	Function: Refrigerant Recovery and Recycling and Recharging
(J-41995) Electrical leak detector	AHA281A	Power supply: • DC 12V (Cigarette lighter)
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety goggles (J-41459) Refrigerant dye injector (J-41447) HFC-134a (R-134a) Fluorescent leak detection dye (Box of 24, 1/4 ounce bottles) (J-43872) Refrigerant dye cleaner	UV lamp w/shield Refrigerant dye cleaner Refrigerant dye identification label (24 labels) NOTICE With MOOR Befrigerant dye (24 bottles) Refrigerant ye injector KINAOOR Befrigerant ye injector KINAOOR BIOLAND	Power supply: DC 12V (Battery terminal)

Tool number (Kent-Moore No.) Tool name		Description
(J-42220) UV lamp and UV safety goggles	SHA438F	Power supply: DC 12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety goggles
(J-41447) HFC-134a (R-134a) Fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)	Refrigerant dye (24 bottles)	Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)
(J-41459) HFC-134a (R-134a) Dye injector Use with J-41447, 1/4 ounce bottle	SHA440F	For injecting 1/4 ounce of fluorescent leak detection dye into A/C system
(J-43872) Refrigerant dye cleaner	SHA441F	For cleaning dye spills
(J-39183) Manifold gauge set (with hoses and couplers)	RIA196E	Identification: • The gauge face indicates HFC-134a (R-134a). Fitting size: Thread size • 1/2 <sup>"</sup> -16 ACME
<ul> <li>Service hoses</li> <li>High-pressure side hose (J-39501-72)</li> <li>Low-pressure side hose (J-39502-72)</li> <li>Utility hose (J-39476-72)</li> </ul>	S-NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge:</li> <li>1/2<sup>"</sup> -16 ACME</li> </ul>



## **REFRIGERATION SYSTEM**

#### Refrigerant Cycle REFRIGERANT FLOW

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser with liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

## FREEZE PROTECTION

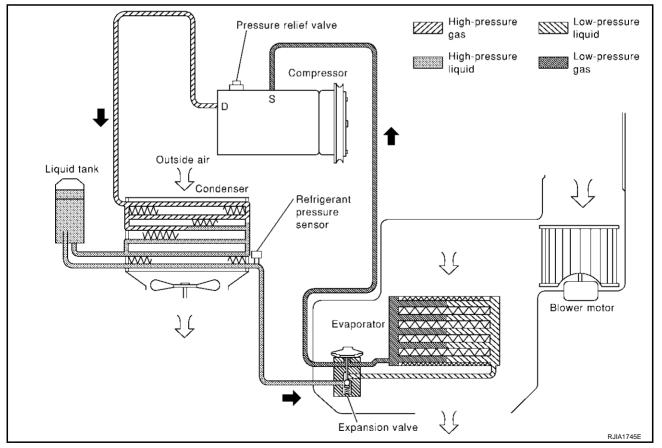
Under usual operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore, temperature is controlled by the compressor to prevent freeze up.

#### **Refrigerant System Protection** REFRIGERANT PRESSURE SENSOR

The refrigerant system is protected against excessively high- or low-pressure by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high-pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm<sup>2</sup>, 398 psi), or below about 134 kPa (1.4 kg/cm<sup>2</sup>, 20 psi).

#### PRESSURE RELIEF VALVE

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an unusual level [more than 3,727 kPa(38 kg/cm<sup>2</sup>, 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

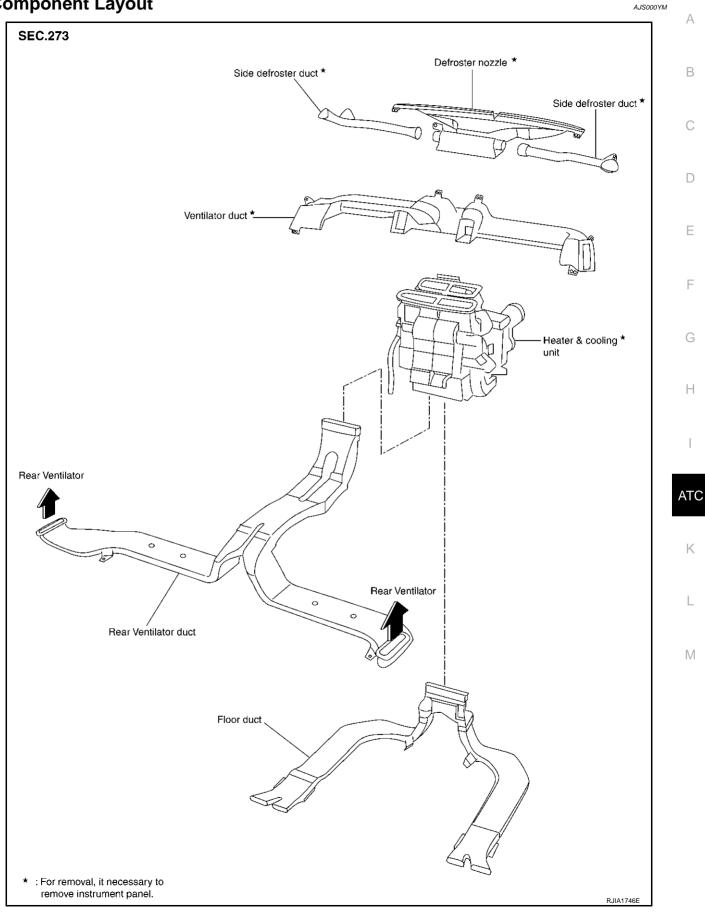


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## **REFRIGERATION SYSTEM**

## **Component Layout**



## LUBRICANT

## Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

#### LUBRICANT

Name Part number

:NISSAN A/C System Oil Type S :KLH00-PAGS0

#### LUBRICANT RETURN OPERATION

Adjust the lubricant quantity according to the test group shown below.

#### **1. CHECK LUBRICANT RETURN OPERATION**

Can lubricant return operation be performed?

- A/C system works properly.
- There is no evidence of a large amount of lubricant leakage.

#### YES or NO

YES >> GO TO 2. NO >> GO TO 3.

## 2. PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS:

- 1. Start engine, and set the following conditions:
- Test condition
   Engine speed: Idling to 1,200 rpm
   A/C switch: ON
   Blower speed: Max. position
   Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]
   Intake position: Recirculation (REC)
- 2. Perform lubricant return operation for about 10 minutes.
- 3. Stop engine.

#### **CAUTION:**

If excessive lubricant leakage is noted, do not perform the lubricant return operation.

#### >> GO TO 3.

#### 3. CHECK COMPRESSOR

#### Should the compressor be replaced?

YES >> GO TO <u>ATC-23</u>, "LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACE-<u>MENT"</u>. NO >> GO TO 4.

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## LUBRICANT

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Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)

YES >> GO TO <u>ATC-23</u>, "LUBRICANT ADJUSTING PROCEDURE FOR COMPONENTS REPLACE-MENT EXCEPT COMPRESSOR".

NO >> Carry out the A/C performance test.

#### LUBRICANT ADJUSTING PROCEDURE FOR COMPONENTS REPLACEMENT EXCEPT COM-PRESSOR

After replacing any of the following major components, add the correct amount of lubricant to the system. Amount of lubricant to be added

	Lubricant to be added to system					
Part replaced	Amount of lubricant m $\ell$ (US fl oz., Imp fl oz.)	Remarks				
Evaporator	75 (2.5, 2.6)	-	F			
Condenser	35 (1.2, 1.2)	-				
Liquid tank	10 (0.3, 0.4)	-				
	30 (1.0, 1.1)	Large leak	G			
In case of refrigerant leak	-	Small leak *1				

\*1:If refrigerant leak is small, no addition of lubricant is needed.

#### LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACEMENT

- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to <u>ATC-6, "CONTAMINATED REFRIGERANT"</u>.
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to <u>ATC-6, "CONTAMINATED REFRIGERANT"</u>.
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 5. Drain the lubricant from the old (removed) compressor into a graduated container and recover the amount of lubricant drained.
- 6. Drain the lubricant from the new compressor into a separate, clean container.
- 7. Measure an amount of new lubricant installed equal to amount drained from old compressor. Add this lubricant to new compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to new compressor through the suction port opening.
- 9. If the liquid tank also needs to be replaced, add an additional 5 m  $\ell$  (0.2 US fl oz., 0.2 Imp fl oz.) of lubricant at this time.

Do not add this 5 m  $\ell$  (0.2 US fl oz., 0.2 Imp fl oz.) of lubricant if only replacing the compressor.

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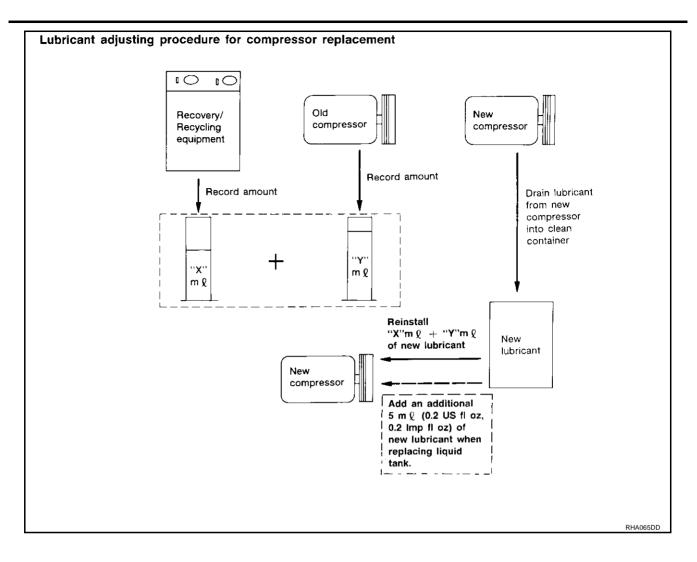
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## LUBRICANT

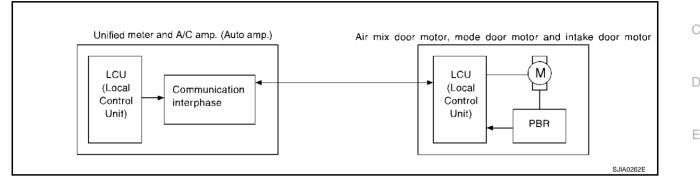


## **AIR CONDITIONER CONTROL**

## **Description of Air Conditioner LAN Control System**

The LAN (Local Area Network) system consists of unified meter and A/C amp., mode door motor, air mix door motor and intake door motor.

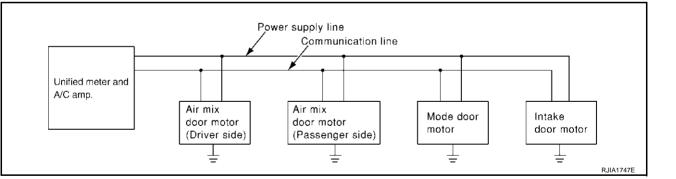
A configuration of these components is shown in the figure below.



## **System Construction**

A small network is constructed between the unified meter and A/C amp., air mix door motor, mode door motor and intake door motor. The unified meter and A/C amp. and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the each door motor. Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the unified meter and A/C amp. and the each door motor. The following functions are contained in LCUs built into the air mix door motor, mode door motor and intake door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Unified meter and A/C amp. indicated value and motor opening angle comparison)



#### OPERATION

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends mode door, air mix door and intake door opening angle data to the mode door motor LCU, air mix door motor LCU and intake door motor LCU.

The mode door motor, air mix door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD, DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.

Revision; 2004 April

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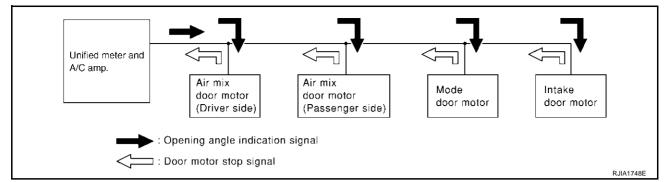
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## TRANSMISSION DATA AND TRANSMISSION ORDER

Unified meter and A/C amp. data is transmitted consecutively to each of the door motors following the form shown in figure below.

Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the unified meter and A/C amp. is selected according to data-based decisions made by the air mix door motor, mode door motor and intake door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is usual, door control begins.

If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle:

Data that shows the indicated door opening angle of each door motor.

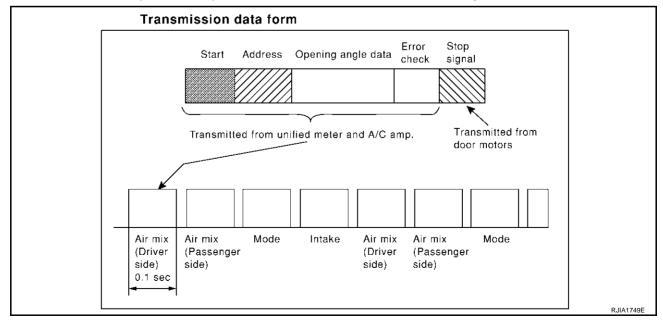
Error check:

Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and intake door motor. Error data can be related to the following symptoms.

- Unusual electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

#### Stop signal:

At the end of each transmission, a stop operation, in-operation, or internal error message is delivered to the unified meter and A/C amp. This completes one data transmission and control cycle.



#### AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

#### FAN SPEED CONTROL

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

When pressing AUTO switch, the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flow-

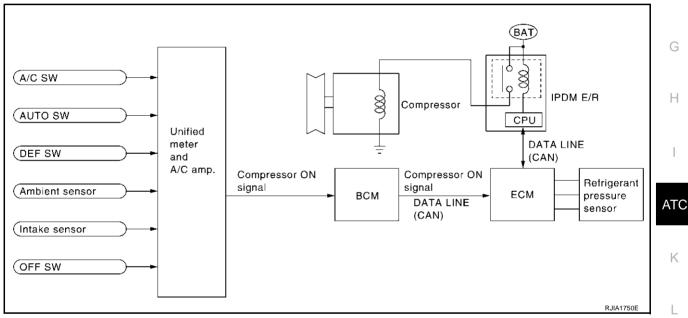
#### INTAKE DOOR CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

#### **OUTLET DOOR CONTROL**

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### **MAGNET CLUTCH CONTROL**



When A/C switch or DEF switch is pressed, unified meter and A/C amp. inputs compressor ON signal to BCM. BCM sends compressor ON signal to ECM, via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant-pressure sensor signal, throttle angle, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

#### SELF-DIAGNOSTIC SYSTEM

The self-diagnostic system is built into the unified meter and A/C amp. to quickly locate the cause of symptoms.

В

F

F

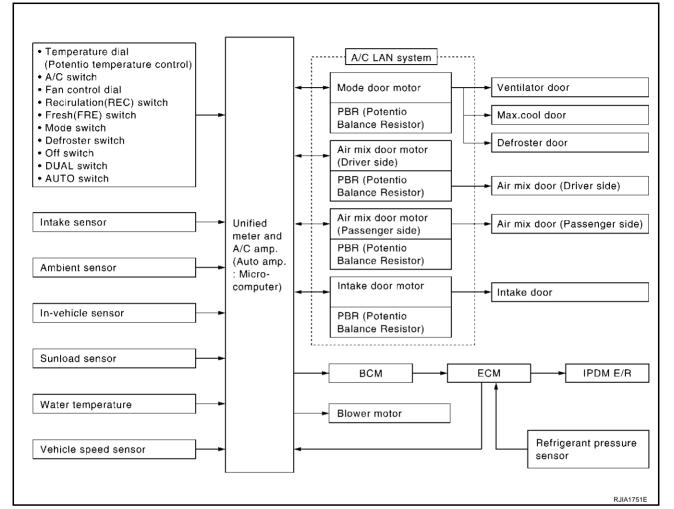
Μ

#### **Description of Control System**

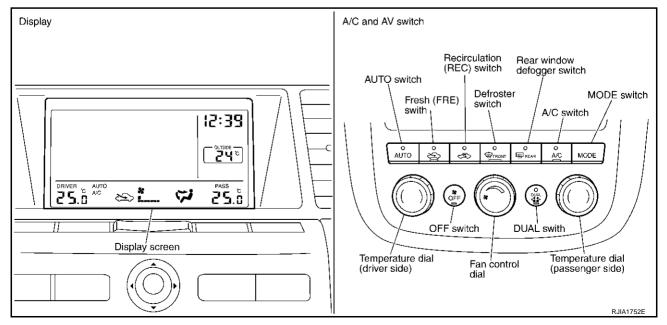
AJS000YQ

The control system consists of input sensors, switches, the unified meter and A/C amp. (microcomputer) and outputs.

The relationship of these components is shown in the figure below:



## **Control Operation**



AJS000YR

DISPLAY SCREEN	
Displays the operational status of the system.	А
AUTO SWITCH	
• The compressor, intake doors, air mix doors, outlet doors and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.	В
• When pressing AUTO switch, air inlet, air outlet, fan speed, and discharge air temperature are automati- cally controlled.	С
TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL) (DRIVER SIDE)	
Increases or decreases the set temperature.	D
TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL) (PASSENGER SIDE)	
<ul> <li>Increases or decreases the set temperature.</li> </ul>	Е
When the temperature dial is turned, the dual switch indicator will automatically illuminate.	
RECIRCULATION (REC) SWITCH	
<ul> <li>When REC switch is ON, REC switch indicator turns ON, and air inlet is fixed to REC.</li> </ul>	F
<ul> <li>When REC switch is ON and is pressed for approximately 1.5 seconds or longer, REC and FRE switch indicators blink twice. Then, automatic control mode is entered. Inlet status is displayed even during auto- matically controlled.</li> </ul>	G
• When FRE switch is turned ON, or when compressor is turned from ON to OFF, REC switch is automati- cally turned OFF (fixed to FRE mode). REC mode can be re-entered by pressing REC switch again.	0
<ul> <li>REC switch is not operated when DEF switch is turned ON, or at the D/F position.</li> </ul>	Н
FRESH (FRE) SWITCH	
When FRE switch is ON, FRE switch indicator turns ON, and air inlet is fixed to FRE.	1
<ul> <li>When FRE switch is ON and is pressed for approximately 1.5 seconds or longer, REC and FRE switch indicators blink twice. Then, automatic control mode is entered. Inlet status is displayed even during auto- matically controlled.</li> </ul>	I
• When REC switch is turned ON, FRE switch is automatically turned OFF (fixed to REC mode). FRE mode can be re-entered by pressing FRE switch again.	ATC
DEFROSTER (DEF) SWITCH	К
Positions the air outlet doors to the defrost position. Also positions the intake doors to the fresh air position.	r\
REAR WINDOW DEFOGGER SWITCH	
When illumination is ON, rear window is defogged.	L
OFF SWITCH	
The compressor and blower are OFF, the intake doors are set to the fresh air position, and the air outlet doors are set to the foot (75% foot and 25% defrost) position.	Μ
A/C SWITCH	
The compressor is ON or OFF. (Pressing the A/C switch when the AUTO switch is ON will turn off the A/C switch and compressor.)	
MODE SWITCH	

Controls the air discharge outlets.

#### FAN CONTROL DIAL

Manually control the blower speed. Seven speeds are available for manual control (as shown on the display screen).

# DUAL SWITCH (WITH LEFT AND RIGHT VENTILATION TEMPERATURE SEPARATELY CONTROL SYSTEM)

- When the DUAL switch indicator is not illuminated and the DUAL switch is pressed, the driver-side setting temperature and passenger-side setting temperature, can each be set independently.
- When DUAL switch indicator is not illuminated and the DUAL switch is pressed, the driver-side setting temperature is applied to both sides.

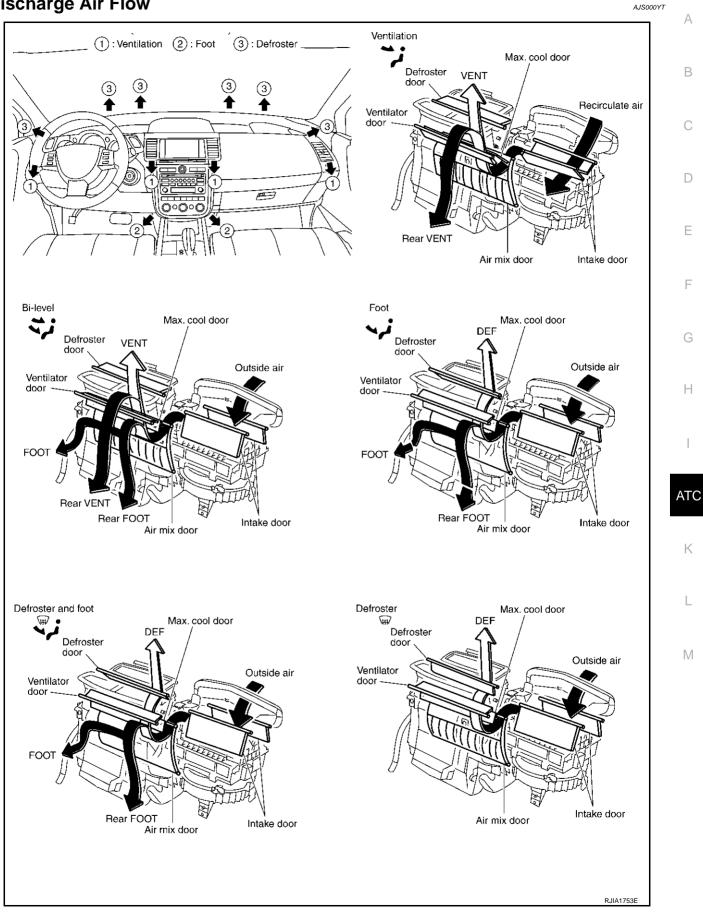


## **Fail-safe Function**

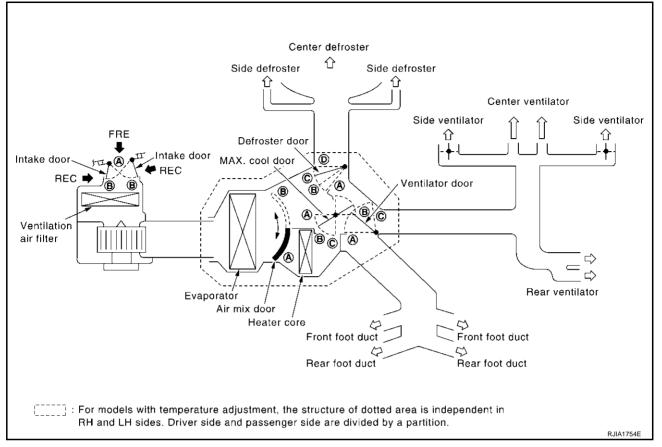
- If a communication error exists between unified meter and A/C amp. and A/C and Audio controller for 30 seconds or longer, air conditioner is controlled under following conditions:
- Compressor: ON
- Air outlet: AUTO
- Air inlet: FRE (Fresh)
- Blower fan speed: AUTO
- Set temperature: Setting before communication error occurs.

AJS000YS

## **Discharge Air Flow**



#### System Description SWITCHES AND THEIR CONTROL FUNCTION



Position	MODE SW		DEF SW AUTO			REC SW FRE S		Tem	OFF					
or	VENT	B/L	FOOT	D/F	ON	OFF	SW	INEC SW		/		SW		
switch Door	••	.**		₩	FRI			ඥා උත			5			
			*/*	+	<b>≥♦</b> <i>⊂</i>	0		=	<b>⇒∳</b> <	18℃ (60°F)	~ 32°C (90°F)	OFF		
Ventilator door	<b>A B C C</b>		©											
MAX. cool door	۵	B	B	B	©		AUTO	_						
Defroster door	O	D		₿	۵							©		
Intake door			₿			<b>A</b> <sup>*2</sup> <b>B</b> <sup>*2</sup>		<sup>°2</sup>		B				
Air mix door						AUTO			۵	auto 🛞				

\*1: This position is selected only when the mode door is automatically controlled.

\*2: Inlet status is displayed even during automatic control.

RJIA1755E

AJS000YU

## **CAN Communication System Description**

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

## **CAN Communication Unit For 2WD Models**

Body type								Wa	igon								
Axle		2WD															
Engine		VQ35DE															
Transmission								C	VT								
Brake control				A	BS							V	DC				
Low tire pressure warning system		×			×	×		×		×			×	×		×	
Navigation system			×		×		×	×			×		×		×	×	
Automatic drive positioner				×		×	×	×				×		×	×	×	
				(	CAN co	mmun	ication	unit									(
ECM	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
ТСМ	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
Low tire pressure warning control unit		×			×	×		×		×			×	×		×	
Display unit	×	×		×		×			×	×		×		×			
Display control unit			×		×		×	×			×		×		×	×	
Data link connector	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
BCM	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	A
Unified meter and A/C amp.	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
Steering angle sensor									×	×	×	×	×	×	×	×	
Driver seat control unit				×		×	×	×				×		×	×	×	
ABS actuator and electric unit (control unit)	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
IPDM E/R	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
CAN communication type	<u>ATC</u>			/ <u>TYPE</u> E 6/TY				<u>INPE</u>	<u>AT</u>						/TYPE PE 16'		

 $\times$ : Applicable

AJS001BX

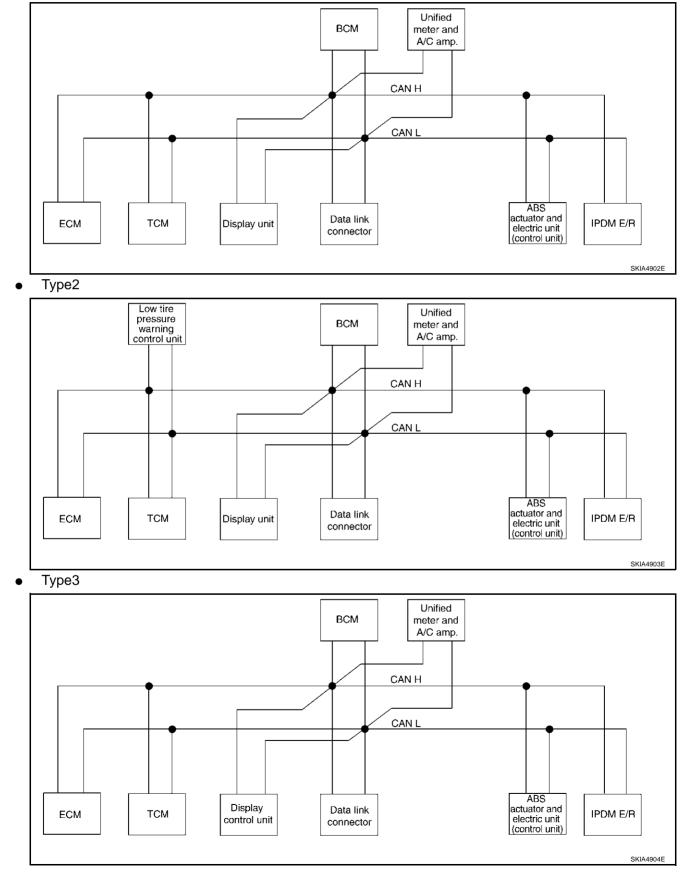
AJS001BZ

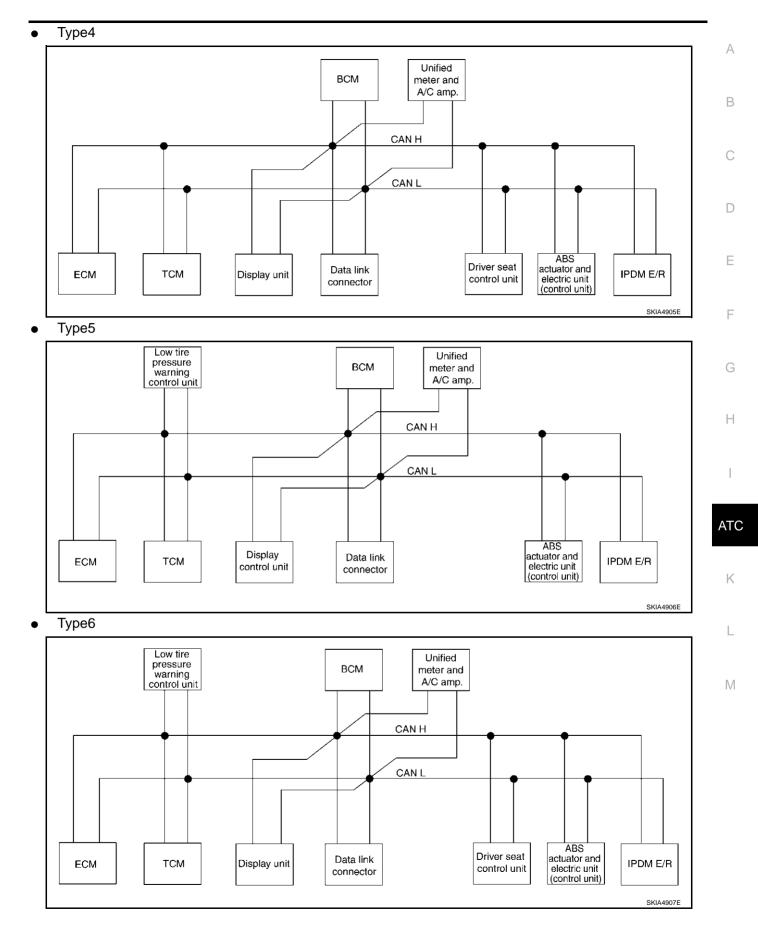
А

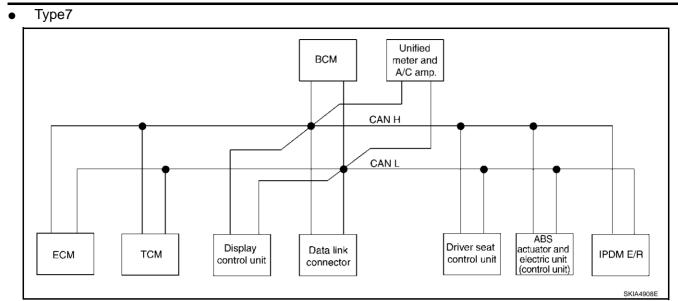
В

#### TYPE 1/TYPE 2/TYPE 3/TYPE 4/TYPE 5/TYPE 6/TYPE 7/TYPE 8 System Diagram

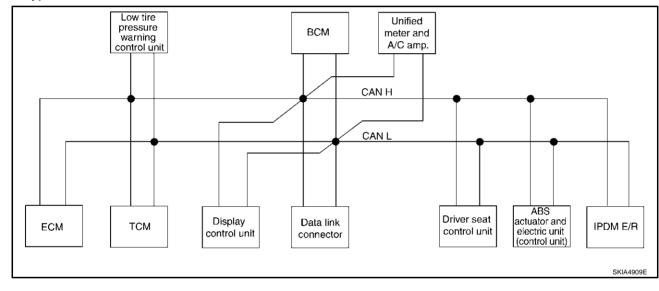
Type1







#### • Type8



# Input/output Signal Chart

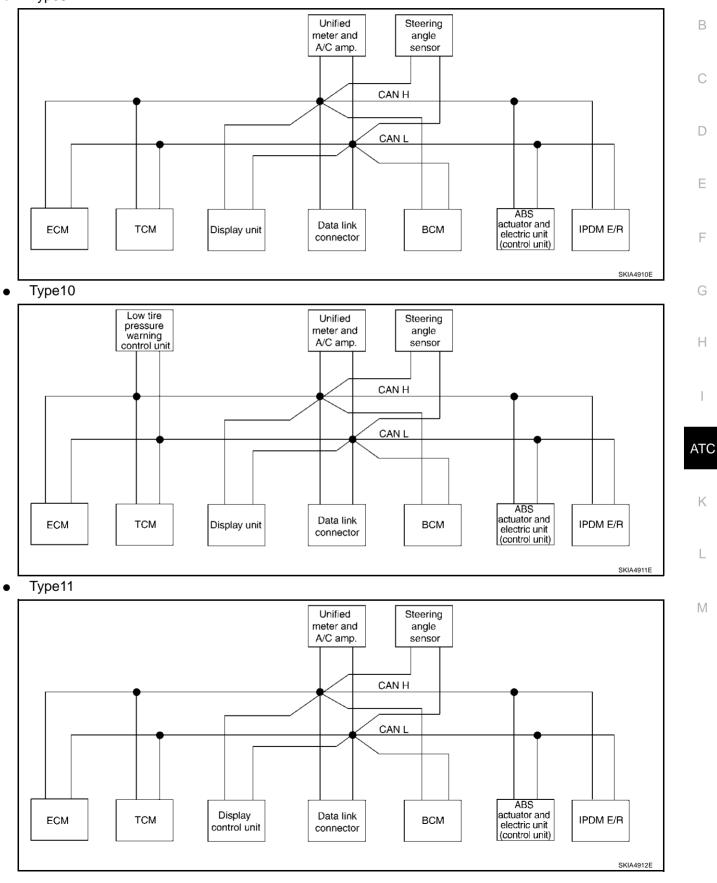
Signals         ECM         TOM         sure ing control control ing control control ing control unit         enere control contro control contro control control contro control control contro con	input output orginal orlant								T: Tra	insmit R:	Receive	A
Engine status signalTIIIRIIEngine coolant temperature signalTTIRIISecond position indicator signalTRITIIISecond position indicator signalTRITIIISecond position indicator signalTRIIIIISecond position indicator signalTRIIIIIISecond position indicator signalTRIIIIIIISecond position signalTRIIIIIIIIIAccelerator pedal position signalTRIII <td< th=""><th>Signals</th><th>ECM</th><th>ТСМ</th><th>tire pres- sure warn- ing control</th><th>play</th><th>play control</th><th>BCM</th><th>fied meter and A/</th><th>seat control</th><th>actua- tor and elec- tric unit (con- trol</th><th></th><th>B</th></td<>	Signals	ECM	ТСМ	tire pres- sure warn- ing control	play	play control	BCM	fied meter and A/	seat control	actua- tor and elec- tric unit (con- trol		B
Engine coolant temperature signalTII <t< td=""><td>Engine speed signal</td><td>Т</td><td>R</td><td></td><td></td><td>R</td><td>R</td><td>R</td><td></td><td></td><td></td><td>-</td></t<>	Engine speed signal	Т	R			R	R	R				-
CVT position indicator signal       T       I       I       I       R       I <t< td=""><td>Engine status signal</td><td>Т</td><td></td><td></td><td></td><td></td><td>R</td><td></td><td></td><td></td><td></td><td>D</td></t<>	Engine status signal	Т					R					D
Second position signal       Image: signal       R       Image: signal       T       Image: signal       Image: signal <thimage: signal<="" th="">       Image: signal       <thimage: s<="" td=""><td>Engine coolant temperature signal</td><td>Т</td><td></td><td></td><td></td><td></td><td></td><td>R</td><td></td><td></td><td></td><td>-</td></thimage:></thimage:>	Engine coolant temperature signal	Т						R				-
Second position indicator signal       T       T       R       R       R       I       I       R       R       I       I       I       R       I	CVT position indicator signal		Т					R				-
T     R     I     R     I     I     R     I     I     I     I       Accelerator pedal position signal     T     R     I<	Second position signal		R					т				
Indicator antegrates controlRTIIIIIIIIAccelerator pedal position signalTRII <tdi< td="">IIII<!--</td--><td>Second position indicator signal</td><td></td><td>Т</td><td></td><td></td><td></td><td></td><td>R</td><td></td><td></td><td></td><td>-</td></tdi<>	Second position indicator signal		Т					R				-
signalRTIIIIIIIIAccelerator pedal position signalTRIII <td>Engine and CVT integrated control</td> <td>Т</td> <td>R</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>F</td>	Engine and CVT integrated control	Т	R									F
Closed throttle position signal       T       R       Image: Closed throttle position signal       T       Image: Closed throttle position monitor signal       T       Image: Closed throttle position sig		R	Т									-
Wide open throtile position signal     T     R     Image: signal     T     Image: signal     T <t< td=""><td>Accelerator pedal position signal</td><td>Т</td><td>R</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>-</td></t<>	Accelerator pedal position signal	Т	R									-
Key switch signalImage: signalIm	Closed throttle position signal	Т	R									G
Ignition switch signalImage: signal<	Wide open throttle position signal	Т	R									-
Prange signalTIIIRRIStop lamp switch signalRRIITIII<	Key switch signal						Т		R			H
Stop lamp switch signalRRITIIIIFuel consumption monitor signalTIIRRRIRIII <td< td=""><td>Ignition switch signal</td><td></td><td></td><td></td><td></td><td></td><td>Т</td><td></td><td>R</td><td></td><td>R</td><td>-</td></td<>	Ignition switch signal						Т		R		R	-
Fuel consumption monitor signal     T     Image: Consumption monitor signal     T     Image: Consumption monitor signal     R     Image: Consumption monitor signal     R     Image: Consumption monitor monitor signal     R     Image: Consumption monitor	P range signal		Т						R			-
CVT self-diagnosis signalRTII	Stop lamp switch signal		R					Т				
ABS operation signalRRITTAir conditioner switch signalRIITTIRA/C compressor request signalTIIRRRRA/C compressor feedback signalTIIRRRRA/C compressor feedback signalRIIRRRIRA/C control signalRIITRIIIIA/C control signalRIIRRIIIIA/C control signalTIIRRIIIIIA/C control signalTIIRIII	Fuel consumption monitor signal	Т						R				-
ABS operation signalImage: RImage: R <td>CVT self-diagnosis signal</td> <td>R</td> <td>Т</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>AT</td>	CVT self-diagnosis signal	R	Т									AT
A/C compressor request signalTIIIIRRA/C compressor feedback signalTIIIRRRRBlower fan motor switch signalRIITRIIIA/C control signalRITTRIIIA/C control signalTIRRTRIICooling fan speed request signalTIIIRRIRPosition lights request signalTIIIIRRRRLow beam request signalRIIIIRRRIIRHigh beam status signalRIIIIIRIIRIIIRVehicle speed signalRRIIIIRIII <td>ABS operation signal</td> <td></td> <td>R</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>Т</td> <td></td> <td></td>	ABS operation signal		R							Т		
A/C compressor feedback signalTIIIRRIBlower fan motor switch signalRITTTRIA/C control signalRITTTRIA/C control signalTIRRTRICooling fan speed request signalTIIIRRPosition lights request signalIIIIRRLow beam request signalIIIIRRRLow beam status signalRIIIIRRHigh beam request signalRIIIIRRHigh beam status signalRIIIIRRHigh beam status signalRIIIIRRHigh beam status signalRIIIIRRHigh beam status signalRIIIIRRVehicle speed signalRIIIRRRRRRRRRIIIRRRIIIIIIIco beam status signalRIIIIIIRRIIIIIIIIRRRIIII	Air conditioner switch signal	R					Т					-
Blower fan motor switch signalRITTRI $A/C$ control signalIIITRII $A/C$ control signalIRRRTIICooling fan speed request signalTIIIRRIIPosition lights request signalIIIIRRRRRLow beam request signalIIIIIRRRRRRLow beam status signalRIIIIRRRRIRR <td>A/C compressor request signal</td> <td>Т</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>R</td> <td>K</td>	A/C compressor request signal	Т									R	K
A/C control signalImage: signal speed request signalTImage: signal speed request signal speed request signal speed request signalTImage: signal speed request signal image: signal	A/C compressor feedback signal	Т						R				-
A/C control signalRRTIRCooling fan speed request signalTIIRRPosition lights request signalTIIRRLow beam request signalIIIRRRLow beam status signalRIIIRRHigh beam request signalRIIIRRHigh beam status signalRIIIRRHigh beam status signalRIIIRRHigh beam status signalRIIRIRHigh beam status signalRIIRIRHigh beam status signalRIIIIRHigh beam status signalRRIIIRHigh beam status signalRIIIIIFront fog lights request signalRIIIIIVehicle speed signalRRRRRIIRRRRRIIIIRRRRIIIIIImage: RRRIIIIIIImage: RRRIIIIIIImage: RRRIIIIIIIm	Blower fan motor switch signal	R					Т					
Cooling fan speed request signalTII <t< td=""><td>A/C control signal</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>- L</td></t<>	A/C control signal											- L
Position lights request signalImage: constraint of the system		- -			ĸ	ĸ		I				-
Low beam request signalRTTRLow beam status signalRCCTTHigh beam request signalRCTRRHigh beam status signalRCCTRFront fog lights request signalRCTTRVehicle speed signalRRRRRR		l					-	P				N
Low beam status signalRImage: Constraint of the systemImage: Constraint of the syst								ĸ				-
High beam request signalRImage: Constraint of the systemTRImage: RHigh beam status signalRImage: Constraint of the systemImage: Constraint		D					1					-
High beam status signal         R         Image: Constraint of the system         Ima	-	ĸ					<b>–</b>	Р				-
Front fog lights request signal         R         T         R <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>I</td><td>ĸ</td><td></td><td></td><td></td><td>-</td></t<>							I	ĸ				-
Vehicle speed signal         R         R         R         R         R         T		ĸ					<b>–</b>					-
Vehicle speed signal     R     R     R     R     T     R	Front log lights request signal						1				к	-
	Vehicle speed signal	R	ĸ	R		R	R		R	1		-
Sleep request 1 signal T R	Sleep request 1 signal						Т	R				-
Sleep request 2 signal T R	Sleep request 2 signal						Т				R	-
Door switch signal         Image: Constraint of the signal         R	Door switch signal				П	D			П		П	-
Turn indicator signal     R     R     R     R     R	Turn indicator signal				ĸ	ĸ			ĸ		ĸ	-

Revision; 2004 April

Signals	ECM	ТСМ	Low tire pres- sure warn- ing control unit	Dis- play unit	Dis- play control unit	BCM	Uni- fied meter and A/ C amp.	Driver seat control unit	ABS actua- tor and elec- tric unit (con- trol unit)	IPDM E/R
Key fob ID signal						Т		R		
Key fob door unlock signal						Т		R		
Seat belt buckle switch signal						R	Т			
Oil pressure switch signal						R				Т
						Т	R			
Buzzer output signal						Т	R			
Fuel level sensor signal	R						Т			
Fuel level low warning signal				R	R		Т			
Malfunction indicator lamp signal	Т						R			
ASCD SET lamp signal	Т						R			
ASCD CRUISE lamp signal	Т						R			
Input shaft revolution signal	R	Т								
Output shaft revolution signal	R	Т								
Front wiper request signal						Т				R
Front wiper stop position signal						R				Т
Rear window defogger switch signal						Т				R
Rear window defogger control signal	R			R	R					Т
Hood switch signal						R				Т
Theft warning horn request signal						Т				R
Horn chirp signal						Т				R
Tire pressure signal			т				R			
Tire pressure data signal			Т	R	R					
ABS warning lamp signal							R		Т	
Brake warning lamp signal							R		Т	
System setting signal				Т	Т			R		
Parking brake switch signal						R	Т			

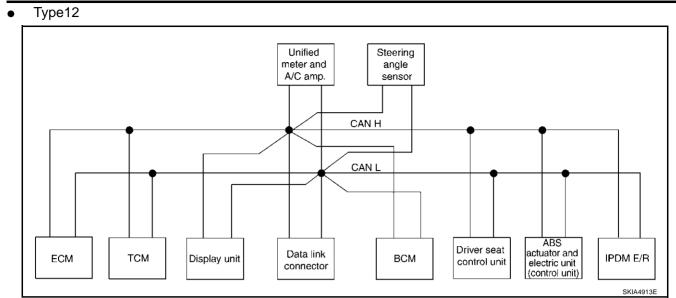
#### TYPE 9/TYPE10/TYPE 11/TYPE 12/TYPE 13/TYPE 14/TYPE 15/TYPE 16 System Diagram

• Type9

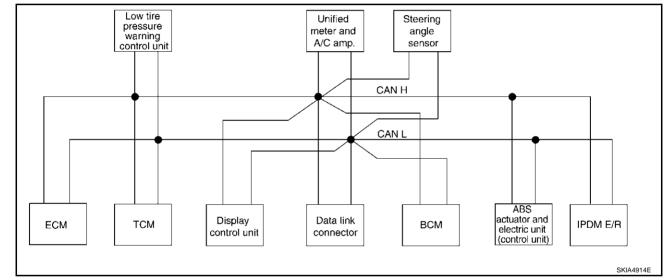


Revision; 2004 April

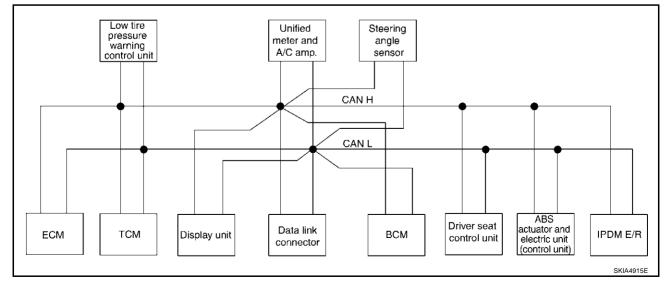
А

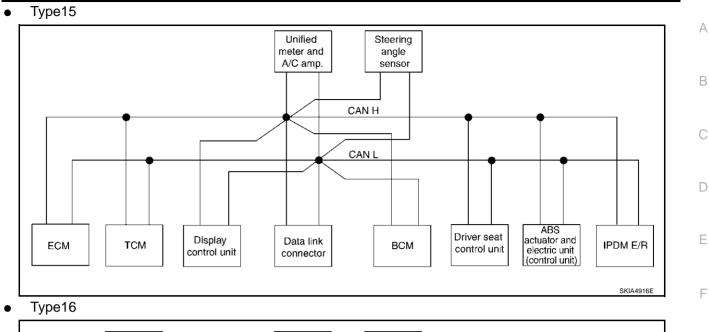


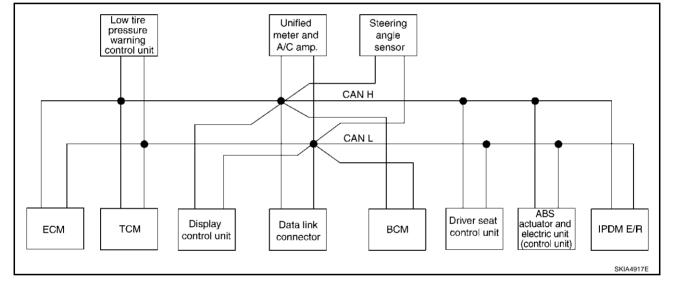
#### • Type13



#### • Type14







M

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ATC

Κ

# Input/output Signal Chart

T: Transmit R: Re	eceive
-------------------	--------

			Low tire pres-		Dis-		Uni-	Steer-	Driver	ABS actua- tor	Receive
Signals	ECM	ТСМ	sure warn- ing con- trol unit	Dis- play unit	play con- trol unit	BCM	fied meter and A/ C amp.	ing angle sen- sor	seat con- trol unit	and elec- tric unit (con- trol unit)	IPDM E/R
Engine speed signal	Т	R			R	R	R			R	
Engine status signal	Т					R					
Engine coolant temperature signal	Т						R				
Engine and CVT integrated control signal	T R	R T									
Accelerator pedal position signal	Т	R								R	
Closed throttle position signal	T	R									
Wide open throttle position signal	T	R									
Key switch signal						Т			R		
Ignition switch signal						Т			R		R
P range signal		Т							R	R	
Stop lamp switch signal		R					Т				
VDC operation signal		R								Т	
Second position indicator signal		Т					R			R	
Second position signal		R					Т				
Fuel consumption monitor signal	Т						R				
CVT self-diagnosis signal	R	Т									
Input shaft revolution signal	R	Т								R	
Output shaft revolution signal	R	Т								R	
Air conditioner switch signal	R					Т					
A/C compressor request signal	Т										R
A/C compressor feedback signal	Т						R				
Blower fan motor switch signal	R					Т					
A/C control signal				T R	T R		R T				
Cooling fan speed request signal	Т										R
Position lights request signal						Т	R				R
Low beam request signal						Т					R
Low beam status signal	R										Т
High beam request signal						Т	R				R
High beam status signal	R										Т
Front fog lights request signal						Т					R
Vehicle speed signal		R	_				R			Т	
Sleep request 1 signal	R		R		R	R T	T R		R		
Sleep request 2 signal						т					R

Signals	ECM	ТСМ	Low tire pres- sure warn- ing con- trol unit	Dis- play unit	Dis- play con- trol unit	BCM	Uni- fied meter and A/ C amp.	Steer- ing angle sen- sor	Driver seat con- trol unit	ABS actua- tor and elec- tric unit (con- trol unit)	IPDM E/R	A B C
Door switch signal						R	Т					_
				R	R	Т	R		R		R	D
Turn indicator signal						Т	R					
Key fob ID signal						Т			R			
Key fob door unlock signal						Т			R			E
Seat belt buckle switch signal						R	Т					
						R					Т	F
Oil pressure switch signal						Т	R					
Buzzer output signal						Т	R					
Fuel level sensor signal	R						Т					G
Fuel level low warning signal				R	R		Т					
Malfunction indicator signal	Т						R					Н
ASCD SET lamp signal	Т						R					П
ASCD CRUISE lamp signal	Т						R					
Front wiper request signal						Т					R	
Front wiper stop position signal						R					Т	
Rear window defogger switch signal						Т					R	
Rear window defogger control signal	R			R	R						Т	AT
Hood switch signal						R					Т	
Theft warning horn request signal						Т					R	K
Horn chirp signal						Т					R	
Steering angle sensor signal								Т		R		
Tire pressure signal			Т				R					L
Tire pressure data signal			Т	R	R							
CVT position indicator signal		Т					R			R		M
ABS warning lamp signal							R			Т		IVI
VDC OFF indicator lamp signal							R			Т		•
SLIP indicator lamp signal							R			Т		
Brake warning lamp signal							R			Т		
System setting signal				Т	Т				R			•
Parking brake switch signal						R	Т					

ABS

×

# **CAN Communication Unit For AWD Models**

 $\times$ 

×

DN	lode	els									AJS001C0
			Wa	igon							
			A۱	ND							
			VQ3	35DE							
			С	VT							
6							VI	C			
×	×		×		×			×	×		×
×		×	×			×		×		×	×
	×	×	×				×		×	×	×
N cc		^ ication					~		^	~	^

		1		(	CAN co	ommun	ication	unit	1							I
ECM	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
ТСМ	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
Low tire pressure warning control unit		×			×	×		×		×			×	×		×
Display unit	×	×		×		×			×	×		×		×		
Display control unit			×		×		×	×			×		×		×	×
Data link connector	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
BCM	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
Unified meter and A/C amp.	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
Steering angle sensor									×	×	×	×	×	×	×	×
Driver seat control unit				×		×	×	×				×		×	×	×
AWD control unit	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
ABS actuator and electric unit (control unit)	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
IPDM E/R	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
CAN communication type ATC-44, "TYPE 17/TYPE 18/TYPE 19/TYPE 20/ TYPE 21/TYPE 22/TYPE 23/TYPE 24"								<u>ATC</u>			25/TYP 'PE 30,					

×: Applicable

Body type Axle Engine Transmission Brake control

system

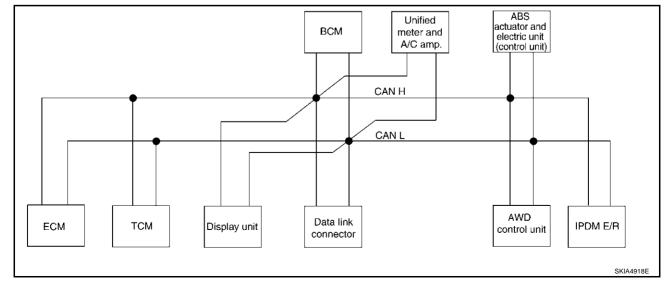
Low tire pressure warning

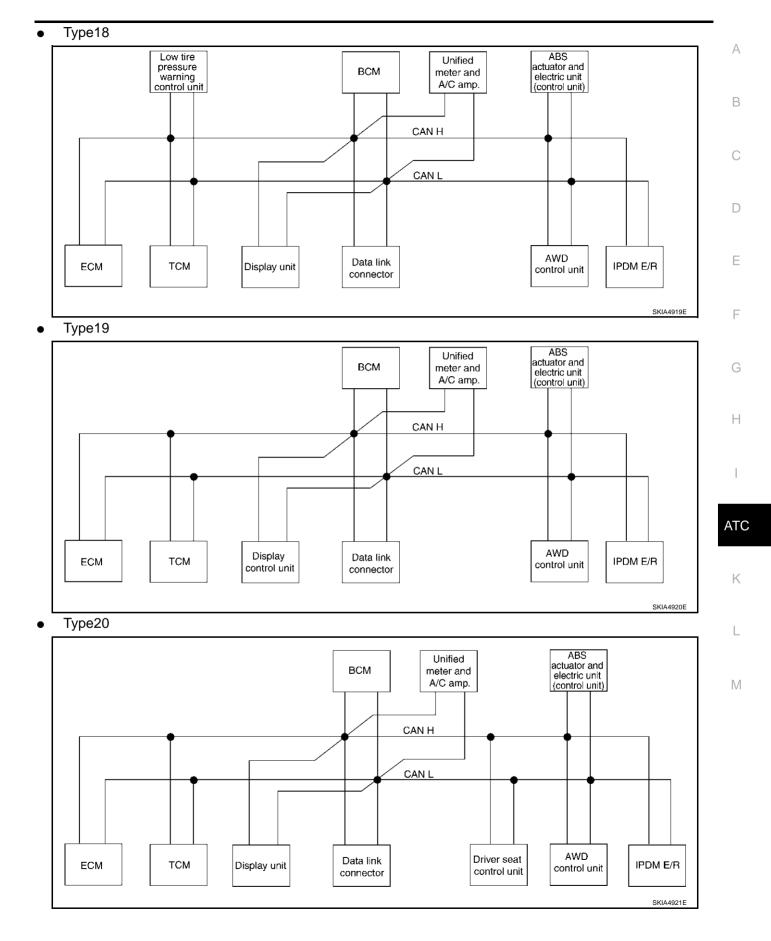
Automatic drive positioner

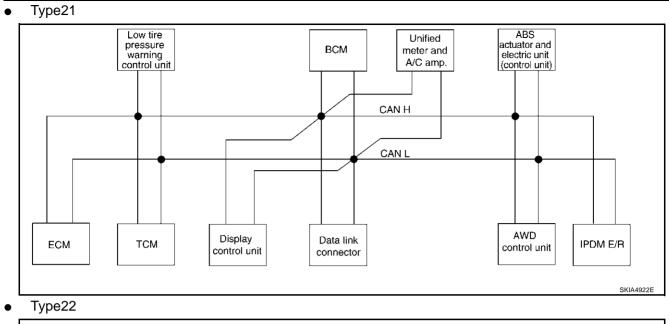
Navigation system

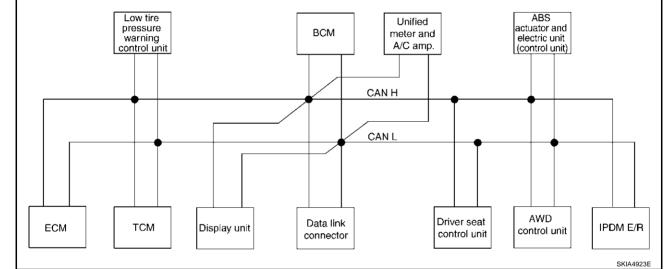
#### TYPE 17/TYPE 18/TYPE 19/TYPE 20/TYPE 21/TYPE 22/TYPE 23/TYPE 24 System Diagram

Type17

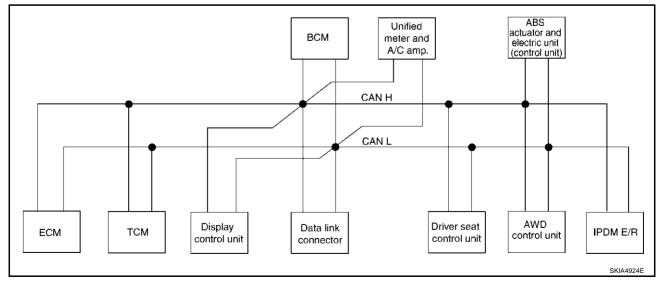


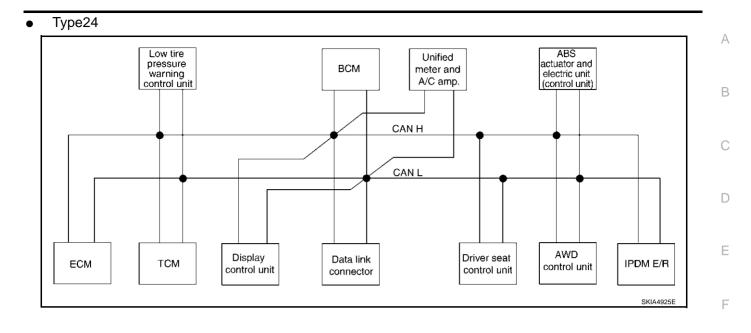






• Type23





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ATC

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# Input/output Signal Chart

Signals	ECM	тсм	Low tire pres- sure warn- ing con- trol unit	Dis- play unit	Dis- play con- trol unit	BCM	Uni- fied meter and A/ C amp.	Driver seat con- trol unit	AWD con- trol unit	ABS actua- tor and elec- tric unit (con- trol unit)	IPDM E/R
CVT position indicator signal		Т					R				
Second position signal		R					Т				
Second position indicator signal		Т					R				
Engine speed signal	Т	R	R		R	R	R		R		
Engine status signal	Т					R					
Engine coolant temperature signal	Т						R				
Accelerator pedal position signal	Т	R							R		
Closed throttle position signal	Т	R									
Wide open throttle position signal	Т	R									
Key switch signal						Т		R			
Ignition switch signal						Т		R			R
P range signal		Т						R			
Stop lamp switch signal		R					Т		R		
Fuel consumption monitor signal	Т						R				
CVT self-diagnosis signal	R	Т									
ABS operation signal		R							R	Т	
Air conditioner switch signal	R					Т					
A/C compressor request signal	Т										R
A/C compressor feedback signal	Т						R				
Blower fan motor switch signal	R					Т					
A/C control signal				Т	Т		R				
A/C control signal				R	R		Т				
Cooling fan speed request signal	Т										R
Position lights request signal						Т	R				R
Low beam request signal						Т					R
Low beam status signal	R										Т
High beam request signal						Т	R				R
High beam status signal	R										Т
Front fog lights request signal						Т					R
Vehicle speed signal		R					R		R	Т	
venicie speeu siylidi	R		R		R	R	Т	R			
Sleep request 1 signal						Т	R				
Sleep request 2 signal						Т					R
Door switch signal						R	Т				
DOUL SWITCH SIGHT				R	R	Т	R	R			R
Key fob ID signal						Т		R			
										1	

Revision; 2004 April

Key fob door unlock signal

Т

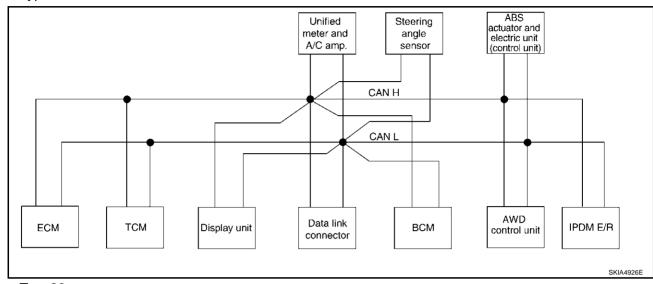
R

T: Transmit R: Receive

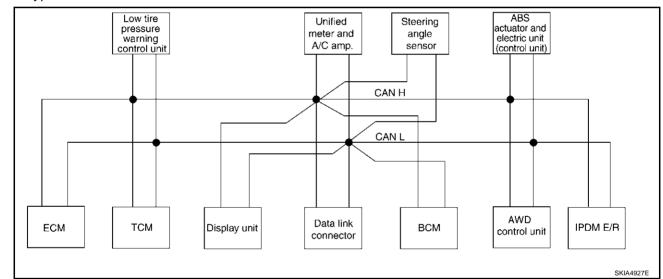
Signals	ECM	тсм	Low tire pres- sure warn- ing con- trol unit	Dis- play unit	Dis- play con- trol unit	BCM	Uni- fied meter and A/ C amp.	Driver seat con- trol unit	AWD con- trol unit	ABS actua- tor and elec- tric unit (con- trol unit)	IPDM E/R	A E C
Turn indicator signal						Т	R					
Seat belt buckle switch signal						R	Т					D
Oil pressure switch signal						R T	R				Т	
Buzzer output signal						Т	R					E
Fuel level sensor signal	R						Т					
Fuel level low warning signal				R	R		Т					
Malfunction indicator lamp signal	Т						R					ſ
ASCD SET lamp signal	Т						R					
ASCD CRUISE lamp signal	Т						R					G
Input shaft revolution signal	R	Т										
Output shaft revolution signal	R	Т										F
Front wiper request signal						Т					R	1
Front wiper stop position signal						R					Т	
Rear window defogger switch signal						Т					R	
Rear window defogger control signal	R			R	R						Т	
Engine and CVT integrated control signal	T R	R T										AT
Hood switch signal						R					Т	
Theft warning horn request signal						Т					R	K
Horn chirp signal						Т					R	_
Tire pressure signal			Т				R					
Tire pressure data signal			Т	R	R							L
ABS warning lamp signal							R			Т		
Brake warning lamp signal							R			Т		N
System setting signal				Т	Т			R				. v
AWD warning lamp signal							R		Т			
AWD lock indicator lamp signal							R		Т			
AWD lock switch signal							Т		R			
Parking brake switch signal						R	Т		R			

#### TYPE 25/TYPE26/TYPE 27/TYPE 28/TYPE 29/TYPE 30/TYPE 31/TYPE 32 System Diagram

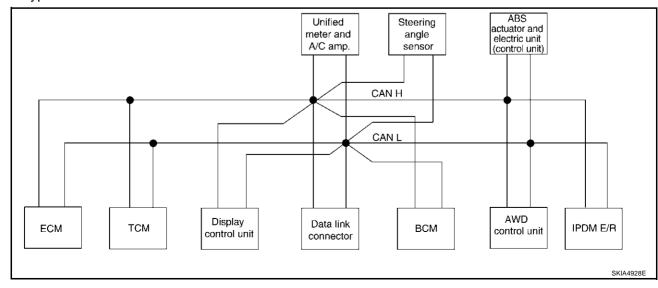
• Type25

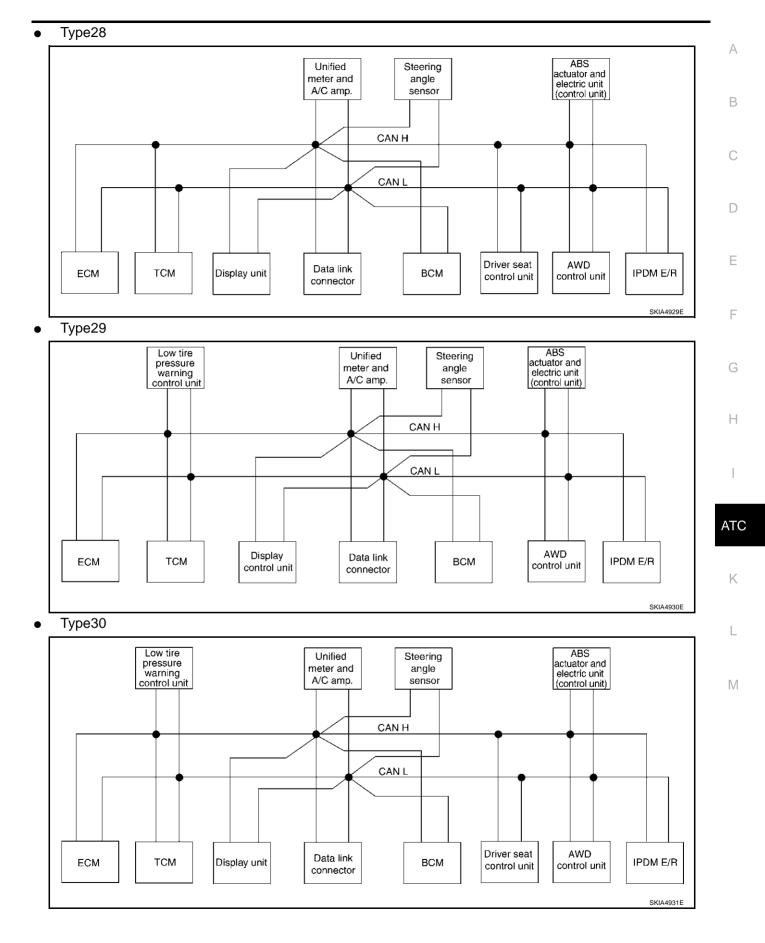


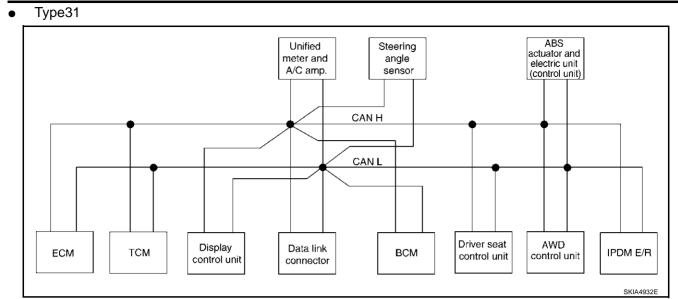
• Type26



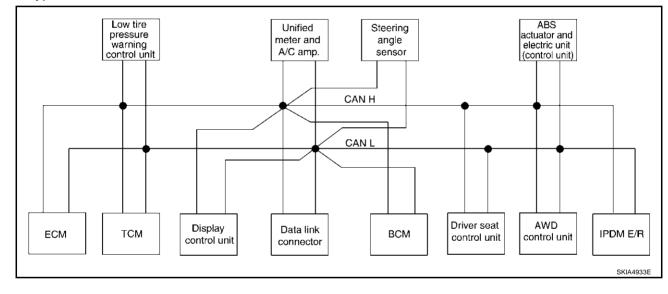








#### • Type32



#### Input/output Signal Chart

#### T: Transmit R: Receive А ABS Low actutire Uniator В Steer pres-Dis-Drive fied AWD and sure Display ing r seat IPDM meter conelec-Signals ECM тсм BCM warnplay conangle con-E/R and trol tric ing unit trol sentrol A/C unit unit unit conunit sor amp. (control trol unit unit) D Т R Engine and CVT integrated control signal R Т Second position signal R Т F Т VDC operation signal R R Stop lamp switch signal R Т R E Key switch signal Т R Т Ignition switch signal R R P range signal Т R R Closed throttle position signal Т R Wide open throttle position signal т R Н Second position indicator signal Т R R R R R Engine speed signal т R R R Engine status signal Т R т Engine coolant temperature signal R Т Accelerator pedal position signal R R R ATC Т Fuel consumption monitor signal R CVT self-diagnosis signal R Т Input shaft revolution signal R Т R Κ Output shaft revolution signal R Т R Air conditioner switch signal R Т т A/C compressor request signal R Т т A/C compressor feedback signal Т R Т Blower fan motor switch signal R Μ т т R A/C control signal R R Т Cooling fan speed request signal Т R Position lights request signal Т R R Т R Low beam request signal Т R Low beam status signal High beam request signal Т R R R т High beam status signal Front fog lights request signal Т R R R R Т Vehicle speed signal R R R R Т R Sleep request 1 signal Т R Т R Sleep request 2 signal

Signals	ECM	тсм	Low tire pres- sure warn- ing con- trol unit	Dis- play unit	Dis- play con- trol unit	BCM	Uni- fied meter and A/C amp.	Steer ing angle sen- sor	Drive r seat con- trol unit	AWD con- trol unit	ABS actu- ator and elec- tric unit (con- trol unit)	IPDM E/R
Door switch signal				R	R	R T	T R		R			R
Turn indicator signal						Т	R					
Key fob ID signal						Т			R			
Key fob door unlock signal						Т			R			
Seat belt buckle switch signal						R	Т					
						R						Т
Oil pressure switch signal						Т	R					
Buzzer output signal						Т	R					
Fuel level sensor signal	R						Т					
Fuel level low warning signal				R	R		Т					
Malfunction indicator signal	Т						R					
ASCD SET lamp signal	Т						R					
ASCD CRUISE lamp signal	Т						R					
Front wiper request signal						Т						R
Front wiper stop position signal						R						T
Rear window defogger switch signal						Т						R
Rear window defogger control signal	R			R	R							Т
Hood switch signal						R						Т
Theft warning horn request signal						Т						R
Horn chirp signal						Т						R
Steering angle sensor signal								Т			R	
Tire pressure signal			Т				R					
Tire pressure data signal			Т	R	R							
CVT position indicator signal		Т					R				R	
ABS warning lamp signal							R				Т	
VDC OFF indicator lamp signal							R				Т	<u> </u>
SLIP indicator lamp signal							R				Т	<u> </u>
Brake warning lamp signal							R				Т	
System setting signal				Т	Т				R			
AWD warning lamp signal							R			Т		<u> </u>
AWD lock indicator lamp signal							R			Т		<u> </u>
AWD lock switch signal							Т			R		
Parking brake switch signal						R	Т			R		

# **TROUBLE DIAGNOSIS**

# CONSULT-II

PFP:00004

AJS000YX

А

В

CONSULT-II executes the following functions by combining data reception and command transmission via the communication line from BCM data monitor display.

System part	Check item, diagnosis mode	Description	
BCM	Data monitor	Displays BCM input data in real time.	

#### **CONSULT-II BASIC OPERATION**

Touch "START (NISSAN BASED VHCL)".

#### **CAUTION:**

2.

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

- 1. With the ignition switch OFF, connect CONSULT-II and "CON-SULT-II CONVERTER" to the date link connector, and turn the ignition switch ON.
  - Data link connector F F Ø Hood opener handle PBIB1300E Н CONSULT- II ATC ENGINE START (NISSAN BASED VHCL) START (RENAULT BASED VHCL) SUB MODE Κ LIGHT SKIA3098E
    - SELECT SYSTEM

       ABS

       AIR BAG

       BCM

       ALL MODE AWD/4WD

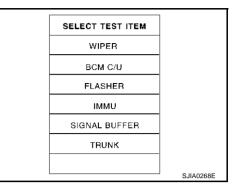
       AUTO DRIVE POS

       METER A/C AMP
- 3. Touch "BCM" on "SELECT SYSTEM" screen. If "BCM" is not indicated, go to <u>GI-38, "CONSULT-II Data Link Connector (DLC)</u> <u>Circuit"</u>.

#### DATA MONITOR Operation Procedure

1. Touch "SIGNAL BUFFER" on "SELECT TEST ITEM" screen.

2. Touch "DATA MONITOR" on "SELECT DIAG MODE" screen.



SELECT DIAG MODE
DATA MONITOR
ACTIVE TEST
SJIA0269E

# 3. Touch either "ALL SIGNALS" or "SELECTION FROM MENU" on

"DATA MONITOR" screen.

All signals	Monitors all the items.
Selection from menu	Selects and monitors the individual item selected.

#### 4. Touch "START".

- 5. When "SELECTION FROM MENU" is selected, touch items to be monitored. When "ALL SIGNALS" is selected, all the items will be monitored.
- 6. Touch "RECORD" while monitoring, then the status of the monitored item can be recorded. To stop recording, touch "STOP".

#### DATA MONITOR MONITOR FAN ON SIG ON COMP ON SIG ON IGN ON SW ON OIL P SW ON OIL P SW ON MODE BACK LIGHT COPY SJIA0270E

#### **Display Item List**

Monitor item name "operation or unit"		Contents
IGN ON SW	"ON/OFF"	Displays "IGN Position (ON)/OFF, ACC Position (OFF)" status as judged from ignition switch signal.
COMP ON SIG	"ON/OFF"	Displays "COMP (ON)/COMP (OFF)" status as judged from air conditioner switch signal.
FAN ON SIG	"ON/OFF"	Displays "FAN (ON)/FAN (OFF)" status as judged from blower fan motor switch signal.

# How to Perform Trouble Diagnosis for Quick and Accurate Repair WORK FLOW

CHECK IN LISTEN TO CUSTOMER COMPLAINT. (Get detailed information about the conditions and environment when the symptom occurs.) REPAIR/REPLACE	В
Verify the symptom with Operational Check. (*1) Also check related Service bulletins for information.	С
Also check related service bulletins for miormation.	D
SHA900	

#### \*1 ATC-76, "Operational Check"

#### SYMPTOM TABLE

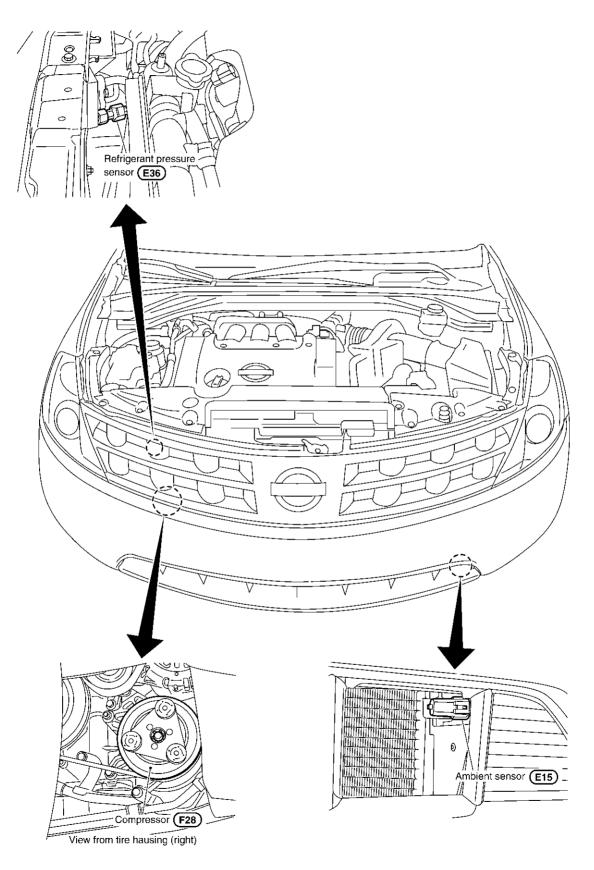
Symptom	Reference Page				
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System.	ATC-78, "Power Supply and Ground Circuit for Auto Amp."			
A/C system cannot be controlled.	<ul> <li>Go to Integrated Display System.</li> <li>Go to Navigation System.</li> </ul>	<u>AV-62, "System</u> <u>Description"</u> (With- out navigation sys- tem) or <u>AV-219,</u> <u>"A/C Does Not</u> <u>Work"</u> (With navi- gation system)			
Air outlet does not change.		ATC-84, "Mode			
Mode door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	<u>Door Motor Cir-</u> <u>cuit"</u>			
Discharge air temperature does not change.		ATC-87, "Air Mix			
Air mix door motor does not operate nor- mally.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	<u>Door Motor Cir-</u> cuit"			
Intake door does not change.		ATC-90, "Intake			
Intake door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	<u>Door Motor Cir-</u> <u>cuit"</u>			
Blower motor operation is malfunctioning.		ATC-93, "Blower			
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	Motor Circuit"			
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	ATC-98, "Magnet Clutch Circuit"			
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	ATC-104, "Insuffi- cient Cooling"			
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating.	ATC-111, "Insuffi- cient Heating"			
Noise	Go to Trouble Diagnosis Procedure for Noise.	ATC-112, "Noise"			
Self-diagnosis cannot be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	ATC-113, "Self- diagnosis"			
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	ATC-114, "Mem- ory Function"			

AJS000YY

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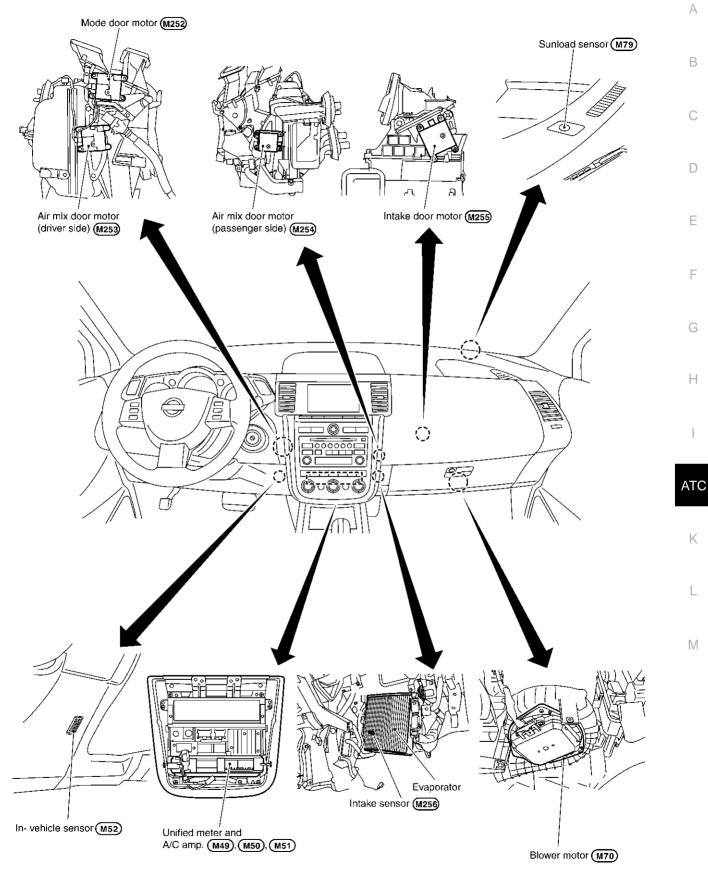
### Component Parts and Harness Connector Location ENGINE COMPARTMENT



RJIA1756E

AJS000YZ

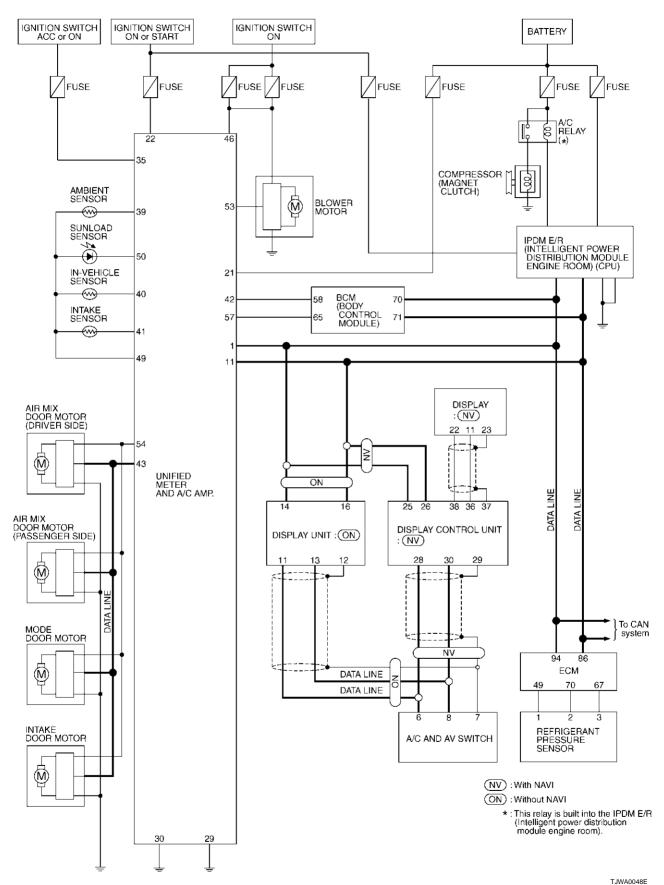
#### PASSENGER COMPARTMENT



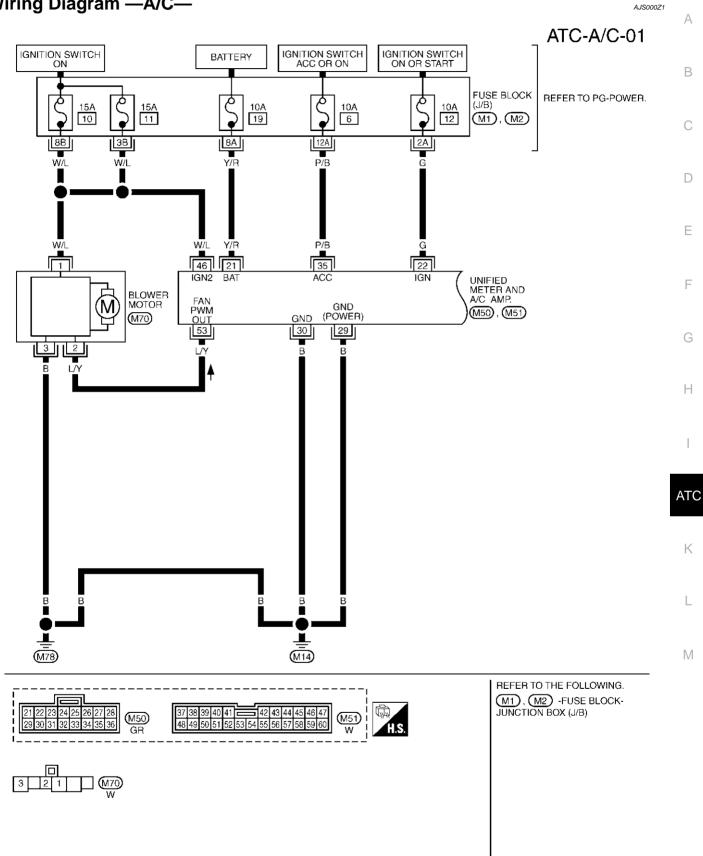
RJIA1757E

# Schematic

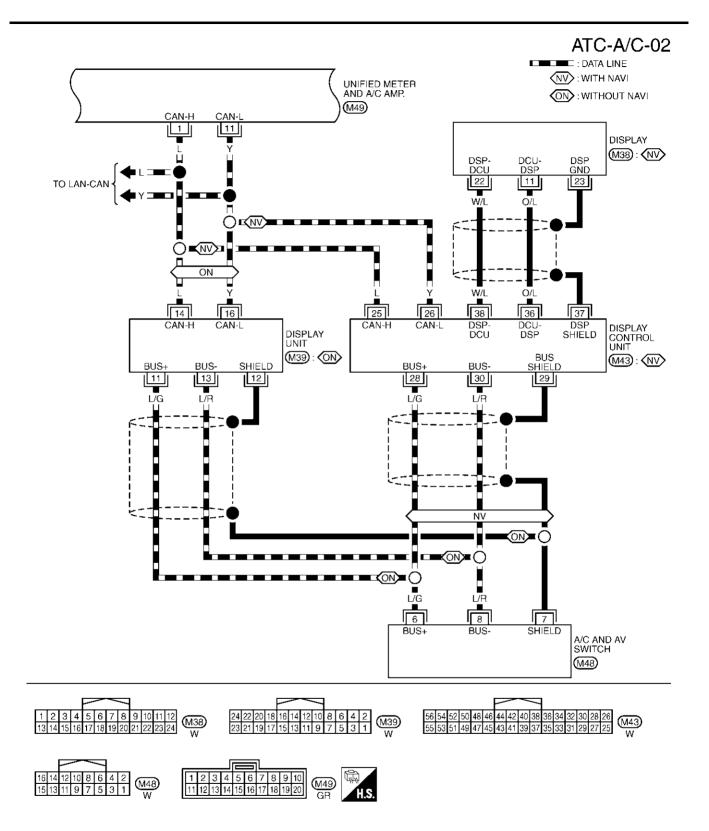




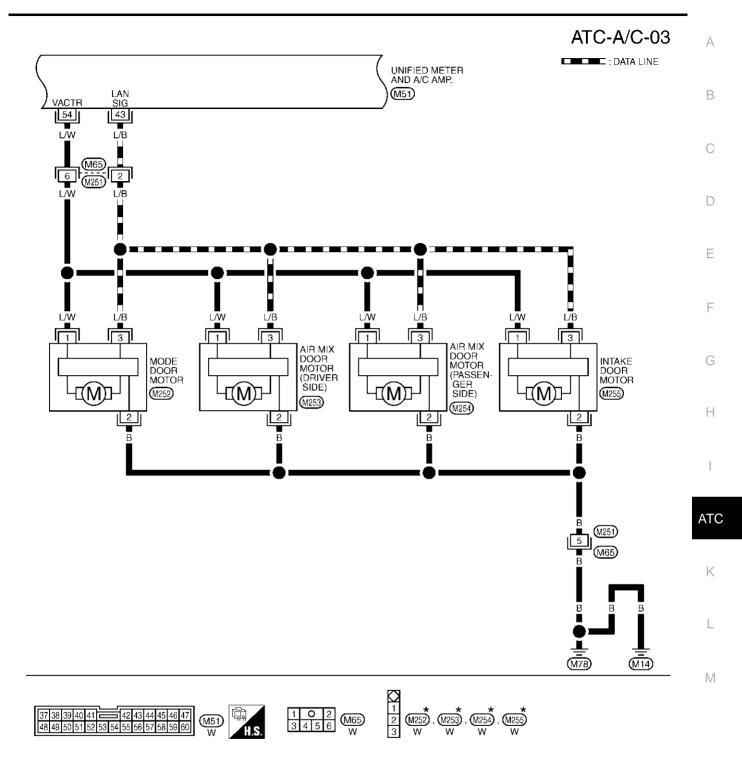
# Wiring Diagram — A/C—



TJWA0049E



TJWA0050E

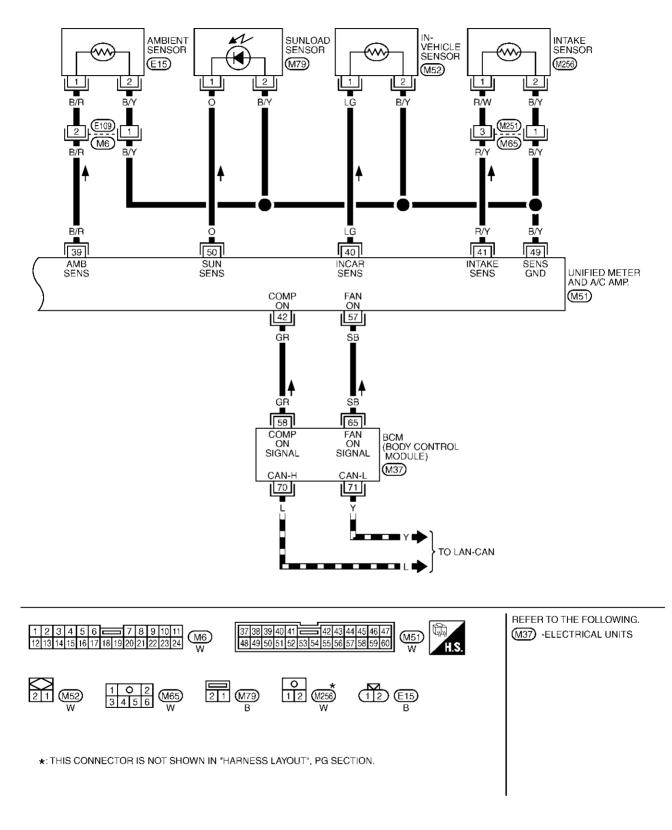


\*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT", PG SECTION.

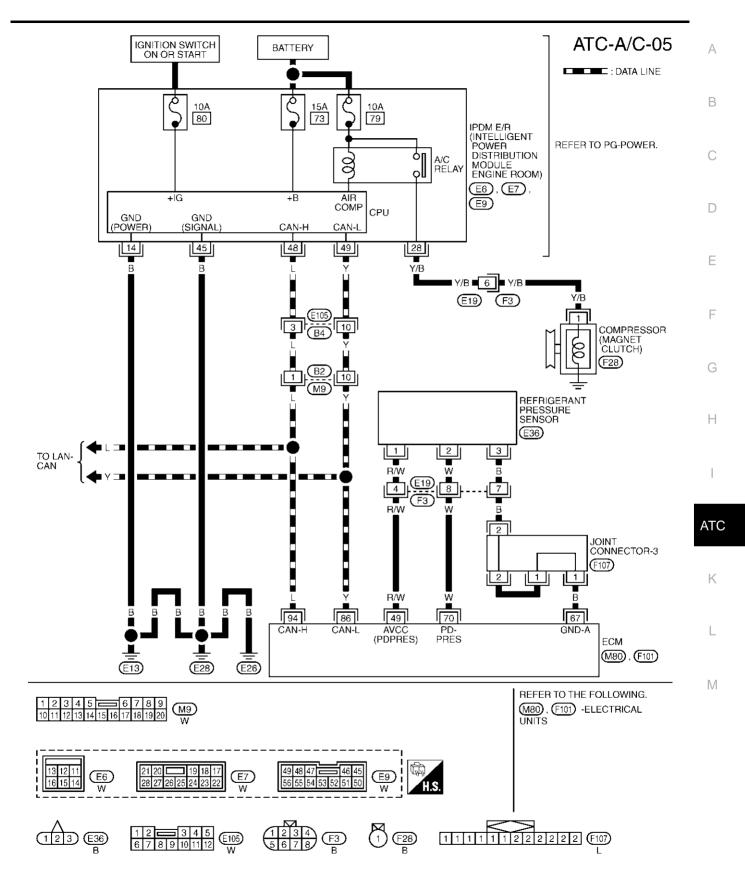
TJWA0051E

# ATC-A/C-04

DATA LINE



TJWA0052E



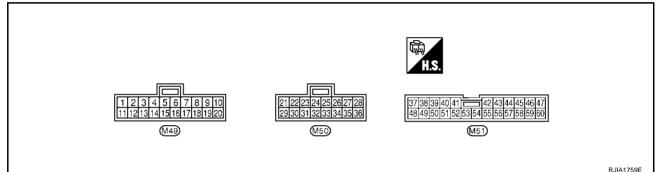
TJWA0053E

# Auto Amp. Terminals and Reference Value

Measure voltage between each terminal and ground by following Terminals and Reference Value for unified meter and A/C amp.

# A/C and AV switch Unified meter and A/C amp. RJIA1758E

#### PIN CONNECTOR TERMINAL LAYOUT



#### TERMINALS AND REFERENCE VALUE FOR UNIFIED METER AND A/C AMP.

Terminal No.	Wire color	Item	Ignition switch	Condition	Voltage (V)
1	L	CAN H	-	-	-
11	Y	CAN L	-	-	-
21	Y/R	Power supply for BAT	OFF	-	Battery voltage
22	G	Power supply for IGN	ON	-	Battery voltage
29	В	Ground (Power)	ON	-	Approx. 0
30	В	Ground	ON	-	Approx. 0
35	P/B	Power supply for ACC	ACC	-	Battery voltage
39	B/R	Ambient sensor	-	-	-
40	LG	In-vehicle sensor	-	-	-
41	R/Y	Intake sensor	-	-	-
40	GR		ON	A/C switch: ON	Approx. 0
42	GR	Compressor ON signal	ON	A/C switch: OFF	Approx. 5
43	L/B	A/C LAN signal	ON	- -	₩ 15 10 5 10 5 10 10 10 10 10 10 10 10 10 10
46	W/L	Power supply for IGN2	ON	-	Battery voltage
49	B/Y	Sensor ground	ON	-	Approx. 0
50	0	Sunload sensor	-	-	-

AJS0010X

Terminal No.	Wire color	ltem	Ignition switch	Condition	Voltage (V)	А
53	LY	Blower motor control signal	ACC or ON	Blower speed: 1 st step	(V) 6 4 2 0 	B
54	L/W	Power supply for each door motor	ON	-	Battery voltage	D
57	SB	Blower motor ON signal	ACC or ON	A/C switch: ON (Blower motor operates)	Approx. 0	
			ON	A/C switch: OFF	Approx. 5	E

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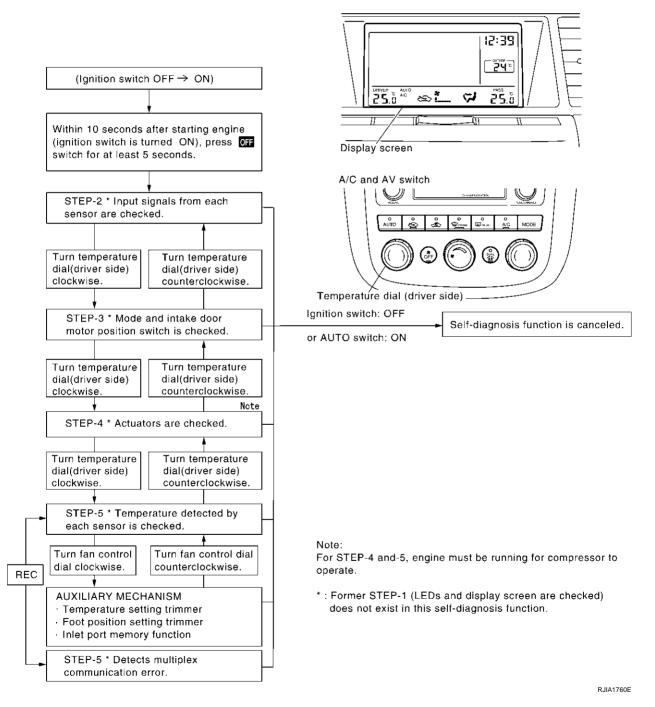
L

Μ

#### Self-diagnosis Function DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from usual control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch ON) and pressing "OFF" switch for at least 5 seconds. The "OFF" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned ON). This system will be canceled by either pressing AUTO switch or turning the ignition switch OFF. Shifting from one step to another is accomplished by means of turning temperature dial (driver side), as required.

Additionally shifting from STEP-5 to AUXILIARY MECHANISM is accomplished by means of turning *S*(fan) dial clockwise.

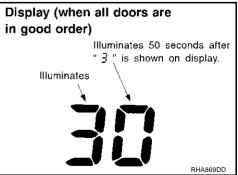


AJS000Z3

#### FUNCTION CONFIRMATION PROCEDURE А 1. SET IN SELF-DIAGNOSTIC MODE Turn ignition switch ON. 1. В 2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned ON.), press OFF switch for at least 5 seconds. **CAUTION:** С If battery voltage drops below 12V during diagnosis STEP-3, actuator speed becomes slower and as a result, the system may generate an error even when operation is usual. To avoid this, start engine before performing this diagnosis. Former STEP-1 (LEDs and display screen are checked) does not exist in this self-diagnosis func-D tion. >> GO TO 2. F 2. STEP-2: SENSOR CIRCUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT F Display (when all sensors are in good order) Illuminates 25 seconds after Does code No. 20 appear on the display? YES >> GO TO 3. " 2" is illuminated. NO >> GO TO 13. Illuminates Н RHA970DB 3. CHECK TO ADVANCE SELF-DIAGNOSIS STEP-3 ATC Turn temperature dial (driver side) clockwise. Advance to self-diagnosis STEP-3? YES >> GO TO 4. K NO >> Malfunctioning temperature dial. >> Replace A/C and AV switch. L 4. CHECK TO RETURN SELF-DIAGNOSIS STEP-2 Turn temperature dial (driver side) counterclockwise. Μ Return to self-diagnosis STEP-2? >> GO TO 5. YES NO >> 1. Malfunctioning temperature dial. 2. Replace A/C and AV switch. 5. STEP-3: MODE DOOR AND INTAKE DOOR POSITIONS ARE CHECKED Turn temperature dial (driver side) clockwise.

Does code No. 30 appear on the display?

YES >> GO TO 6. NO >> GO TO 14.

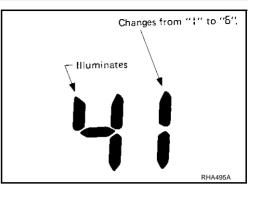


2003 Murano

# 6. STEP-4: OPERATION OF EACH ACTUATOR IS CHECKED

- 1. Turn temperature dial (driver side) clockwise.
- 2. Press DEF switch. Code No. of each actuator test is indicated on the display.

>> GO TO 7.



# 7. CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Mode door	Air	ir outlet/distribution			
position	Vent	Foot	Defroster		
نړ. نړ	100%	-	_		
<b>N</b>	60%	40%	-		
لير 🗸	_	75%(100%)	25% (-)		
	_	60%	40%		
<b>B</b>	_	-	100%		

	41	42	43	44	45	46
Mode door position	VENT	B/L 1	B/L 2	FOOT*1	D/F	DEF
Intake door position	REC	REC	20%FRE	FRE	FRE	FRE
Air mix door position	FULL COLD	FULL COLD	FULL HOT	FULL HOT	FULL HOT	FULL HOT
Blower fan duty ratio	37%	91%	65%	65%	65%	91%
Compressor	ON	ON	OFF	OFF	ON	ON

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

\*1: FOOT position during automatic control. Refer to <u>ATC-75, "AUXILIARY MECHANISM: FOOT POSITION</u> <u>SETTING TRIMMER"</u>

#### OK or NG

OK >> GO TO 8.

NG >> • Air outlet does not change.

Go to Mode Door Motor Circuit. Refer to ATC-84, "Mode Door Motor Circuit" .

- Intake door does not change.
   Go to Intake Door Motor Circuit. Refer to <u>ATC-90, "Intake Door Motor Circuit"</u>.
- Blower motor operation is malfunctioning.
   Go to Blower Motor Circuit. Refer to <u>ATC-93, "Blower Motor Circuit"</u>.
- Magnet clutch does not engage.
   Go to Magnet Clutch Circuit. Refer to <u>ATC-98, "Magnet Clutch Circuit"</u>.
- Discharge air temperature does not change.
   Go to Air Mix Door Motor Circuit. Refer to <u>ATC-87, "Air Mix Door Motor Circuit"</u>.

# 8. STEP-5: TEMPERATURE OF EACH SENSOR IS CHECKED

- 1. Turn temperature dial (driver side) clockwise.
- 2. Code No. 51 appears on the display.

>> GO TO 9.

#### 9. CHECK AMBIENT SENSOR

Press @ (DEF) switch one time. Temperature detected by ambient sensor is indicated on the display.

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

OK >> GO TO 10. NG >> Go to Ambient Sensor Circuit. Refer to ATC-115, "Ambient Sensor Circuit" .

# 10. CHECK IN-VEHICLE SENSOR

Press @ (DEF) switch a second time. Temperature detected by invehicle sensor is indicated on the display.

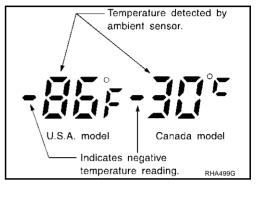
#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

OK or NG

OK >> GO TO 11.

NG >> Go to In-vehicle Sensor Circuit. Refer to ATC-118, "Invehicle Sensor Circuit" .



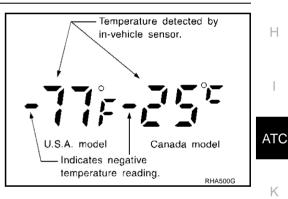
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# 11. CHECK INTAKE SENSOR

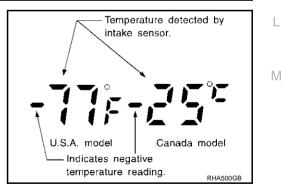
Press @ (DEF) switch a third time. Temperature detected by intake sensor is indicated on the display.

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

#### OK or NG

- OK >> GO TO 12.
- NG >> Go to Intake Sensor Circuit. Refer to ATC-124, "Intake Sensor Circuit".



# 12. CHECK CAN COMMUNICATION ERROR

- 1. Press c (REC) switch.
- 2. CAN communication error between unified meter and A/C amp. and DISPLAY UNIT or DISPLAY CONTROL UNIT is detected.

OK or NG

- OK >> 1. Turn ignition switch OFF or AUTO switch ON. 2. INSPECTION END
- NG >> Go to CAN communication. Refer to <u>DI-34, "CAN Com-</u> <u>munication System Description"</u>.
  - Unified meter and A/C amp. DISPLAY UNIT
  - Unified meter and A/C amp. DISPLAY CONTROL UNIT

# 13. CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

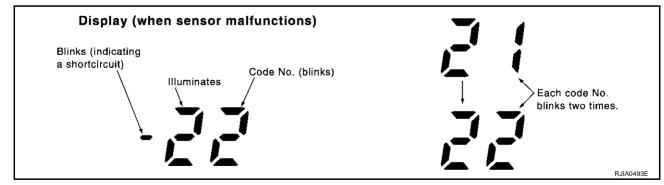
(If two or more sensors malfunction, corresponding code Nos. blink respectively twice.)

\*1: Perform self-diagnosis STEP-2 under sunshine.

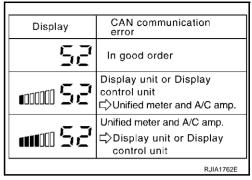
When performing indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly.

Code No.	Malfunctioning sensor (Including circuits)	Reference page
21 /21	Ambient sensor	*2
22 / -22	In-vehicle sensor	*3
24 / -24	Intake sensor	*4
25 / –25	Sunload sensor *1	*5
26 /26	Air mix door motor PBR (Driver side)	*6
27 / –27	Air mix door motor PBR (Passenger side)	0

- \*2: ATC-115, "DIAGNOSTIC PROCEDURE FOR AMBIENT SENSOR".
- \*3: ATC-119, "DIAGNOSTIC PROCEDURE FOR IN-VEHICLE SENSOR" .
- \*4: ATC-124, "DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR".
- \*5: ATC-121, "DIAGNOSTIC PROCEDURE FOR SUNLOAD SENSOR" .
- \*6: ATC-81, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT" .



>> INSPECTION END



# 14. CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Code No. *1 *2	Mode or intake do	oor position	Reference page	В
31	VENT			
32	B/L 1			
33	B/L 2	Mode door motor	*4	С
34	FOOT*3		4	
35	D/F			D
36	DEF			D
37	FRE			
38	20% FRE	Intake door motor	*5	E
39	REC			

Mode or (and) intake door motor PBR (s) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively twice.) \*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

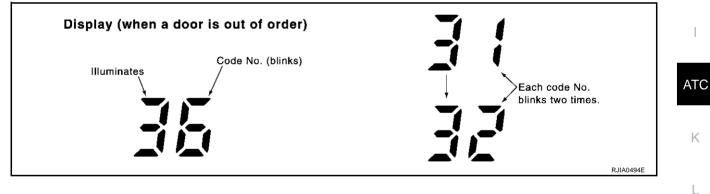
 $31 \rightarrow 32 \rightarrow 33 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow \text{Return to } 31$ 

\*2: If intake door motor harness connector is disconnected, the following display pattern will appear.  $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to } 37$ 

\*3: FOOT position during automatic control. Refer to <u>ATC-75, "AUXILIARY MECHANISM: FOOT POSITION</u> <u>SETTING TRIMMER"</u>.

\*4:ATC-84, "Mode Door Motor Circuit".

\*5:ATC-90, "Intake Door Motor Circuit" .



>> INSPECTION END

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### **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**

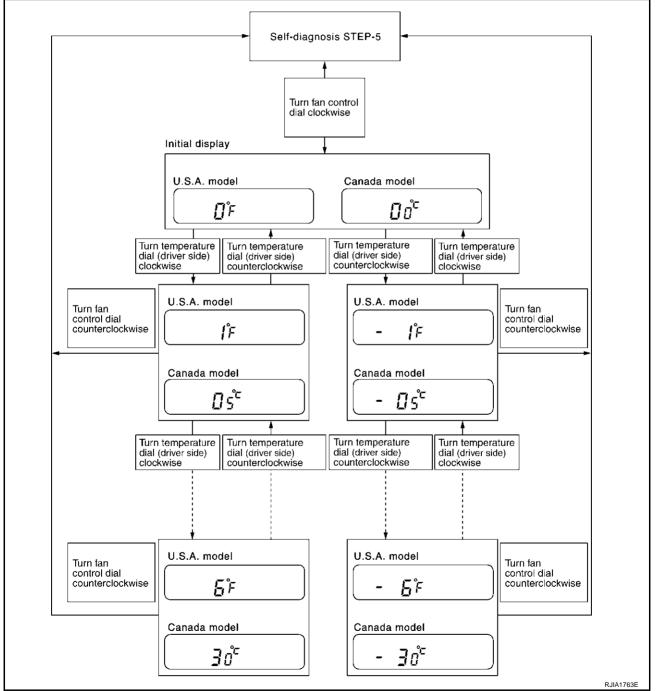
The trimmer compensates for differences in range of  $\pm 3^{\circ}C$  ( $\pm 6^{\circ}F$ ) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP-5 mode. Refer to ATC-68, "Self-diagnosis Function" .
- Turn fan control dial clockwise to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Turn temperature dial (driver side) as desired. Temperature will change at a rate of 0.5°C (1.0°F) each time a dial is turned.

#### **CAUTION:**

A decimal point is not indicated when the display shows "°C".



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

### AUXILIARY MECHANISM: FOOT POSITION SETTING TRIMMER

Wind distribution ratio in FOOT mode can be set.

#### Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP-5 mode. Refer to ATC-68, "Self-diagnosis Function".
- Turn fan control dial clockwise to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press the mode switch as desired.

	Discharge air flow				
Display	Automatically controls the mode door		Manually controls the mode door		
	FOOT	DEF	FOOT	DEF	
S <b>-</b> 1111	75%	25%	100%		
83 <b>• • • • • •</b> • • • • • • • • • • • • •	75%	25%	75%	25%	
83	100%		75%	25%	
S3 <b>•</b> ••••	100%		100%		

### AUXILIARY MECHANISM: INLET PORT MEMORY FUNCTION

When ignition key is turned from OFF to ON, inlet port can be set to AUTO or manual. Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP-5 mode. Refer to ATC-68, "Self-diagnosis Function".
- Turn fan control dial clockwise to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism. It takes approximately 3 seconds.
- Press the recirculation (REC) and fresh (FRE) switch as desired.

Switch	LED status of REC/FRE switch	Setting status	Setting changeover method	
REC	ON	Manual REC status is memorized. (Initial setting)	REC SW: ON	
REC	OFF	AUTO control	REC SW. ON	
FRE	ON	Manual FRE status is memorized.	FRE SW: ON	
FKE	OFF	AUTO control (Initial setting)	FRE SW. ON	

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### **Operational Check**

The purpose of the operational check is to confirm that the system operates properly.

#### **Conditions** : Engine running and at usual operating temperature

### **CHECKING MEMORY FUNCTION**

- 1. Set the temperature to 32°C (90°F).
- 2. Press OFF switch.
- Turn ignition switch OFF.
- 4. Turn ignition switch ON.
- 5. Press the AUTO switch.
- Confirm that the set temperature remains at previous tempera-6. ture.
- 7. Press OFF switch.

If NG, go to trouble diagnosis procedure for ATC-114, "Memory Function".

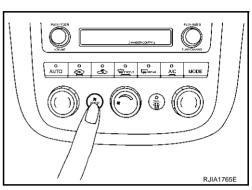
If OK, continue with next check.

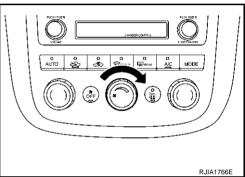
#### CHECKING BLOWER

- 1. Turn fan control dial clockwise. Blower should operate on low speed. The fan symbol should have one blade lit.
- 2. Turn fan control dial clockwise again, and continue checking blower speed and fan symbol until all speeds are checked.
- 3. Leave blower on MAX speed.

If NG, go to trouble diagnosis procedure for ATC-95, "DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR" .

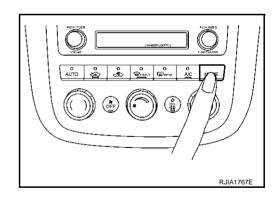
If OK, continue with next check.





### CHECKING DISCHARGE AIR

- 1. Press MODE switch and DEF switch.
- 2. Each position indicator should change shape.



3. Confirm that discharge air comes out according to the air distribution table. Refer to <u>ATC-31, "Discharge Air Flow"</u>. If NG, go to trouble diagnosis procedure for <u>ATC-84, "Mode Door</u>

Motor Circuit".

If OK, continue with next check.

#### NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at FRESH when the DEF or D/F is selected.

Mode door	Air	outlet/distribu	tion
position	Vent	Foot	Defroster
ند. ند	100%	-	-
و بال	60%	40%	-
<b>نہ</b> ک	_	75%(100%)	25% (–)
	_	60%	40%
Ð	_	-	100%

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#### CHECKING RECIRCULATION

- 1. Press recirculation (REC) switch one time. Recirculation indicator should illuminate.
- 2. Press fresh (FRE) switch one time. Fresh indicator should illuminate.
- 3. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for ATC-90, "Intake Door Motor Circuit".

If OK, continue with next check.

#### NOTE:

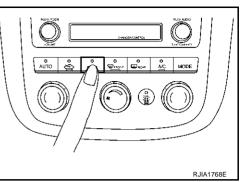
Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at FRESH when the DEF or D/F is selected.

### CHECKING TEMPERATURE DECREASE

- 1. Turn temperature dial (driver side) counterclockwise until 18°C (60°F) is displayed.
- 2. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-104, "Insufficient Cooling".

If OK, continue with next check.



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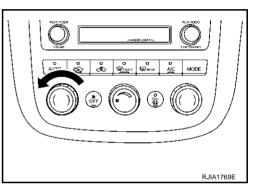
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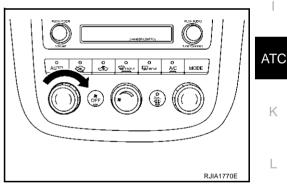


#### **CHECKING TEMPERATURE INCREASE**

- Turn temperature dial (driver side) clockwise until 32°C (90°F) is 1. displayed.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for ATC-111, "Insufficient Heating".

If OK, continue with next check.

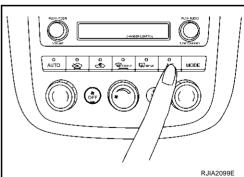


### **CHECK A/C SWITCH**

- 1. Press AUTO switch and A/C switch.
- 2. A/C switch indicator will turn ON.
  - Confirm that the compressor clutch engages (sound or visual inspection).

If NG, go to trouble diagnosis procedure for ATC-98, "Magnet Clutch Circuit" .

If OK, continue with next check.



### **CHECKING AUTO MODE**

- 1. Press AUTO switch and A/C switch.
- 2. Display should indicate AUTO.
  - Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.)

If NG, go to trouble diagnosis procedure for <u>ATC-78</u>, "<u>Power Supply</u> <u>and Ground Circuit for Auto Amp.</u>", then if necessary, trouble diagnosis procedure for <u>ATC-98</u>, "<u>Magnet Clutch Circuit</u>".

If all operational checks are OK (symptom cannot be duplicated), go to malfunction Simulation Tests in <u>GI-26</u>, "How to Perform Efficient <u>Diagnosis for an Electrical Incident</u>" and perform tests as outlined to <u>response and the performance</u> and the performance and

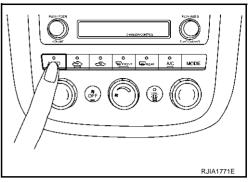
simulate driving conditions environment. If symptom appears, refer

to <u>ATC-57, "SYMPTOM TABLE"</u> and perform applicable trouble diagnosis procedures.

## Power Supply and Ground Circuit for Auto Amp.

SYMPTOM: A/C system does not come on.

### **INSPECTION FLOW**



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1. Confirm symptom by performing the following operatonal check. **OPERATIONAL CHECK – AUTO mode** a. Press AUTO, switch. b. Display should indicate AUTO. Confirm that the compressor clutch engages (Sound or visual inspection). MODE (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.) If OK (symptom cannot be duplicated), perform complete operational check (\*2). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Check Main Power Supply and Ground Circuit. (\*1) 4. Check Integrated Display System (\*3) or Navigation System (\*4). OK 5. Replace unified meter and A/C amp. RJIA1772E ATC-78, "Power Supply and Ground \*2 ATC-76, "Operational Check". AV-103, "Trouble Diagnosis Chart by \*3 \*1 Circuit for Auto Amp." Symptom".

\*4 AV-219, "A/C Does Not Work".

### **COMPONENT DESCRIPTION**

### Unified meter and A/C amp. (Automatic Amplifier)

The unified meter and A/C amp. has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

The unified meter and A/C amp. is unitized with control mechanisms. When the various switches and temperature dials are operated, data is input to the unified meter and A/C amp. from the DISPLAY UNIT/ DISPLAY CONTROL UNIT using CAN communication.

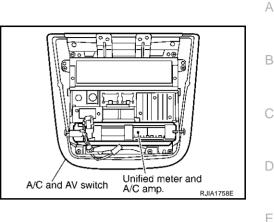
Self-diagnostic functions are also built into unified meter and A/C amp. to provide quick check of malfunctions in the auto air conditioner system.

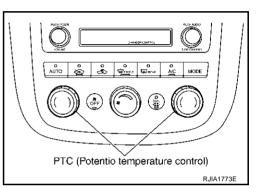
### Potentio Temperature Control (PTC)

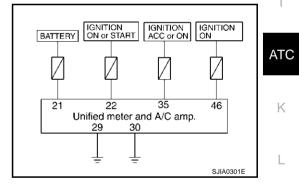
The PTC is built into the A/C and AV switch. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (60°F) to 32°C (90°F) temperature range by turning temperature dial. The set temperature is displayed.

### DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

SYMPTOM: A/C system does not come on.







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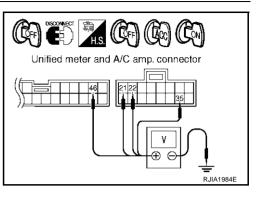
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### 1. CHECK POWER SUPPLY CIRCUIT FOR UNIFIED METER AND A/C AMP.

- 1. Disconnect unified meter and A/C amp. connector.
- Check voltage between unified meter and A/C amp. harness connector M50 terminals 21 (Y/R), 22 (G) and 35 (P/B), unified meter and A/C amp. harness connector M51 terminal 46 (W/L) and ground.

	Terminals		Ignit	tion switch pos	sition
	(+)				
Autoamp. connector	Terminal No. (wire color)	(-)	OFF	ACC	ON
M50	21 (Y/R)		Battery voltage	Battery voltage	Battery voltage
M50	22 (G)	Ground	Approx. 0V	Approx. 0V	Battery voltage
M50	35 (P/B)	Ground	Approx. 0V	Battery voltage	Battery voltage
M51	46 (W/L)		Approx. 0V	Approx. 0V	Battery voltage



#### OK or NG

OK >> GO TO 2. NG >> Check 10A

- >> Check 10A and 15A fuses [Nos. 6, 10, 11, 12 and 19, located in the fuse block (J/B)]. Refer to PG-87, "FUSE BLOCK - JUNCTION BOX (J/B)".
  - If fuses are OK, check harness for open circuit. Repair or replace as necessary.
  - If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

### 2. CHECK GROUND CIRCUIT FOR UNIFIED METER AND A/C AMP.

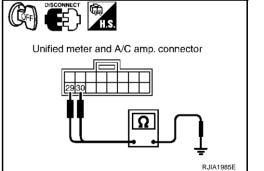
- 1. Turn ignition switch OFF.
- 2. Check continuity between unified meter and A/C amp. harness connector M50 terminal 29 (B), 30 (B) and ground.

#### 29, 30 – Ground

: Continuity should exist.

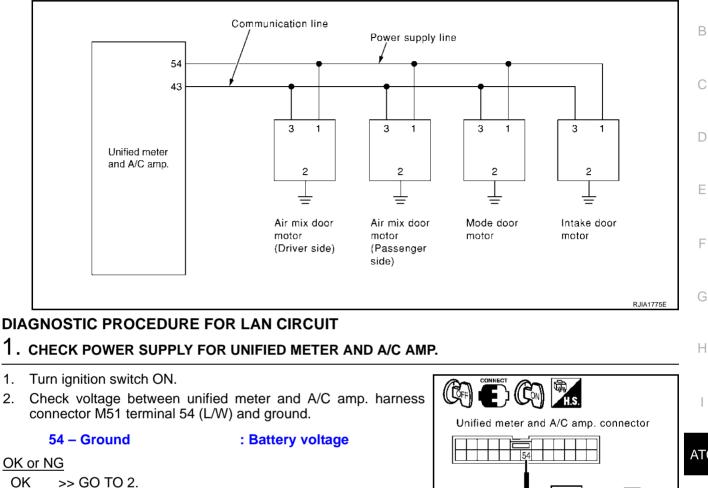
#### OK or NG

- OK >> Replace unified meter and A/C amp.
- NG >> Repair harness or connector.



# **LAN System Circuit**

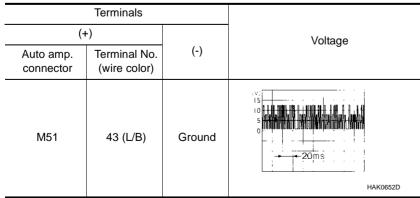
SYMPTOM: Mode door motor, intake door motor and/or air mix door motor(s) does not operate normally.

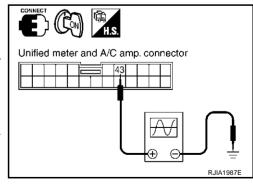


NG >> Replace unified meter and A/C amp.

# 2. CHECK SIGNAL FOR UNIFIED METER AND A/C AMP.

Confirm A/C LAN signal between unified meter and A/C amp. harness connector M51 terminal 43 (L/B) and ground using an oscilloscope.





OK or NG

OK >> GO TO 3.

NG >> Replace unified meter and A/C amp. ATC

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# 3. CHECK POWER SUPPLY FOR MOTOR

Check voltage between mode door motor harness connector M252 terminal 1 (L/W), driver side air mix door motor harness connector M253 terminal 1 (L/W), passenger side air mix door motor harness connector M254 terminal 1 (L/W), intake door motor harness connector M255 terminal 1 (L/W) and ground.

#### 1 – Ground

: Battery voltage

#### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.

## 4. CHECK SIGNAL FOR MOTOR

Confirm A/C LAN signal between mode door motor harness connector M252 terminal 3 (L/B), driver side air mix door motor harness connector M253 terminal 3 (L/B), passenger side air mix door motor harness connector M254 terminal 3 (L/B), intake door motor harness connector M255 terminal 3 (L/B) and ground using an oscilloscope.

		Terminals			
		(+)			
Door motor	Con- nector	Terminal No. (wire color)	(-)	Voltage	
Mode	M252	3 (L/B)			
Air mix (Driver side)	M253	3 (L/B)	Ground		
Air mix (Passen- ger side)	M254	3 (L/B)			
Intake	M255	3 (L/B)		HAK0652D	

#### OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.

### 5. CHECK MOTOR GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect door motor connector.
- Check continuity between mode door motor harness connector M252 terminal 2 (B), driver side air mix door motor harness connector M253 terminal 2 (B), passenger side air mix door motor harness connector M254 terminal 2 (B), intake door motor harness connector M255 terminal 2 (B) and ground.

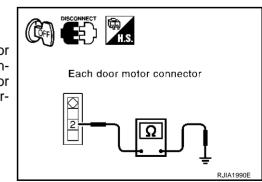
#### 2 – Ground

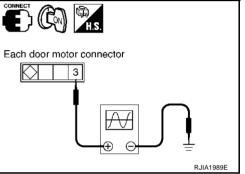
: Continuity should exist.

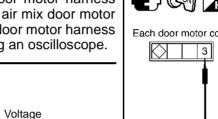
### OK or NG

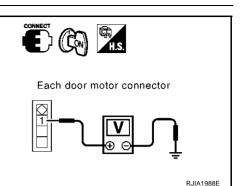
OK >> GO TO 6.

NG >> Repair harness or connector.









6. CHECK MOTOR OPERATION	А
Disconnect and reconnect the motor connector and confirm the motor operation. OK or NG	2.5
OK >> (Return to operate normally.)	В
Poor contact in motor connector.	
NG >> (Does not operate normally.)	С
• GO TO 7.	C
7. CHECK MODE DOOR MOTOR OPERATION	D
1. Disconnect mode door motor and air mix door motor (driver side, passenger side) connector.	
2. Reconnect mode door motor connector and confirm the mode door motor operation.	
OK or NG	Е
OK >> (Mode door motor operates normally.)	
<ul> <li>GO TO 8.</li> <li>NG &gt;&gt; (Mode door motor does not operate normally.)</li> </ul>	F
Repair mode door motor.	
8. CHECK AIR MIX DOOR MOTOR OPERATION	G
1. Disconnect mode door motor connector.	
<ol> <li>Reconnect air mix door motor connector (driver side, passenger side) and confirm the air mix door motor</li> </ol>	Н
operation.	
OK or NG	
OK >> (Air mix door motor operates normally.)	
<ul> <li>GO TO 9.</li> <li>NG &gt;&gt; (Air mix door motor does not operate normally.)</li> </ul>	
• GO TO 10.	ATC
9. CHECK INTAKE DOOR MOTOR OPERATION	К
1. Disconnect air mix door motor connector (driver side, passenger side).	I.
2. Reconnect intake door motor connector and confirm the intake door motor operation.	
OK or NG	L
OK >> (Intake door motor operates normally.)	
<ul> <li>Repair unified meter and A/C amp.</li> <li>NG &gt;&gt; (Intake door motor does not operate normally.)</li> </ul>	Μ
Repair intake door motor.	
10. CHECK AIR MIX DOOR MOTOR OPERATION	
1. Disconnect air mix door motor (driver side) connector.	
2. Confirm the air mix door motor (passenger side) operation.	
OK or NG	
OK >> (Air mix door motor operates normally.)	

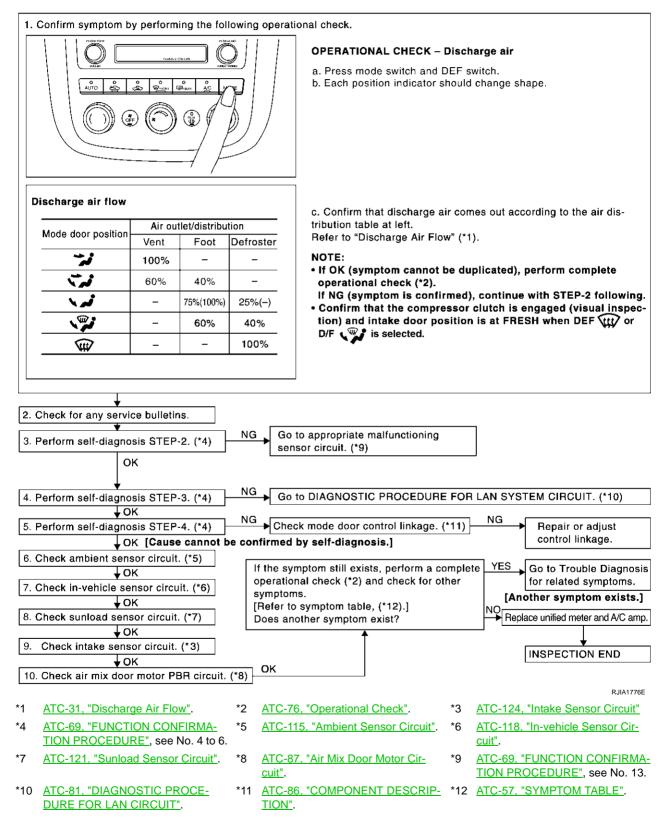
- Repair driver side air mix door motor.
- NG >> (Air mix door motor does not operate normally.)
  - Repair passenger side air mix door motor.

### **Mode Door Motor Circuit**

SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

#### **INSPECTION FLOW**



### SYSTEM DESCRIPTION

#### **Component Parts**

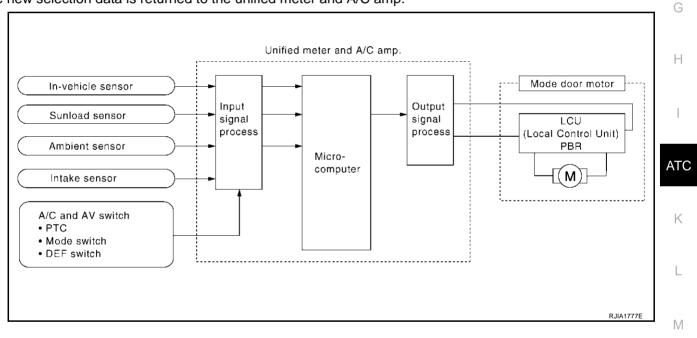
Mode door control system components are:

- Unified meter and A/C amp.
- Mode door motor (LCU)
- A/C LAN system (PBR built-in mode motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

#### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



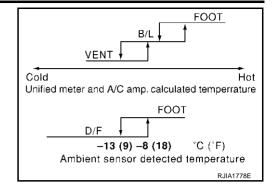
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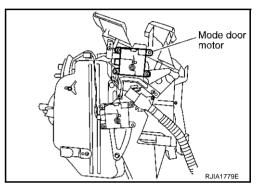
#### **Mode Door Control Specification**



### **COMPONENT DESCRIPTION**

#### Mode Door Motor

The mode door motor is attached to the heater & cooling unit. It rotates so that air is discharged from the outlet set by the unified meter and A/C amp. Motor rotation is conveyed to a link which activates the mode door.



### DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR

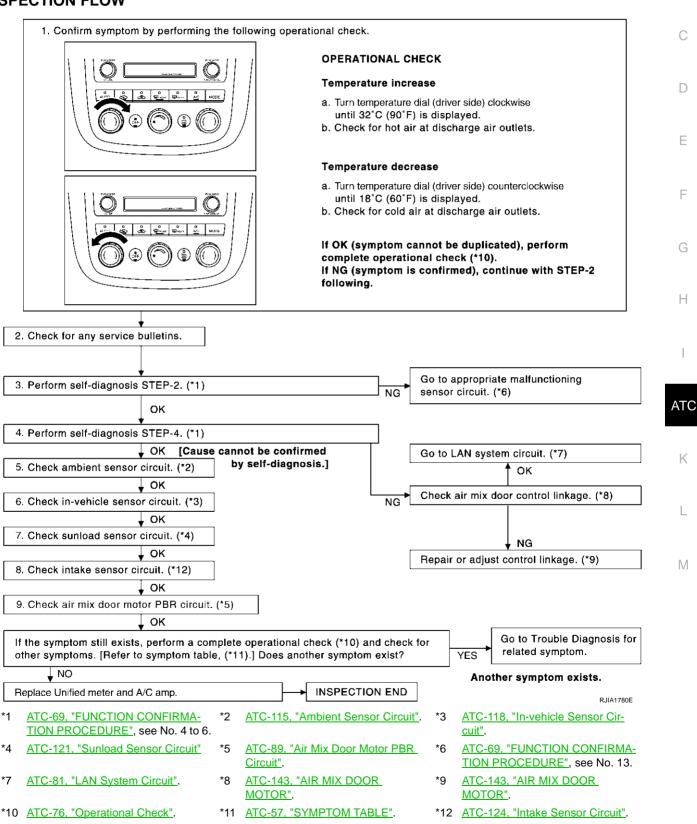
SYMPTOM: Mode door motor does not operate normally. Perform diagnostic procedure for <u>ATC-81, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u>.

### Air Mix Door Motor Circuit

SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.

#### **INSPECTION FLOW**



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# SYSTEM DESCRIPTION

#### **Component Parts**

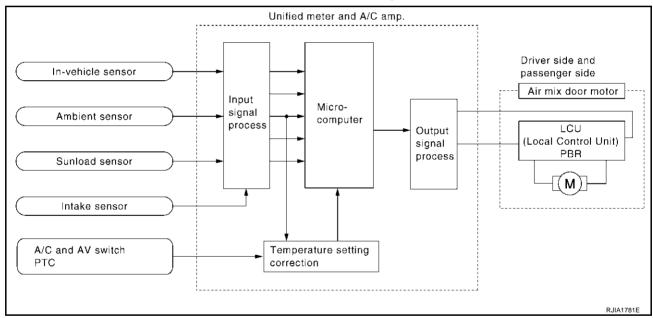
Air mix door control system components are:

- Unified meter and A/C amp.
- Air mix door motor (LCU)
- A/C LAN system (PBR built-in mode motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

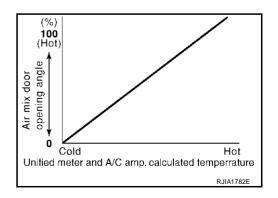
#### **System Operation**

The unified meter and A/C amp. receives data from each of the sensors. The unified meter and A/C amp. sends air mix door, mode door and intake door motor opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the unified meter and A/C amp. and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the unified meter and A/C amp.



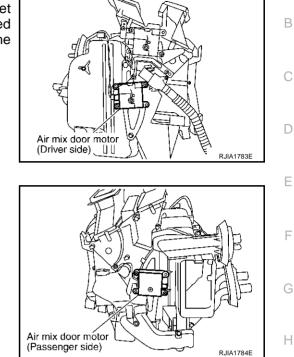
### **Air Mix Door Control Specification**



### **COMPONENT DESCRIPTION**

#### Air Mix Door Motor

The air mix door motor is attached to the heater & cooling unit. It rotates so that the air mix door is opened or closed to a position set by the unified meter and A/C amp. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the unified meter and A/C amp. by PBR built-in air mix door motor.



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# DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR

Perform diagnostic procedure for ATC-81, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT".	1
Air Mix Door Motor PBR Circuit	AJS000Z9
SYMPTOM:	AT
Discharge air temperature does not change.	
PBR circuit is open or shorted.	
DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR PBR	K
Perform diagnostic procedure for ATC-81, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT".	
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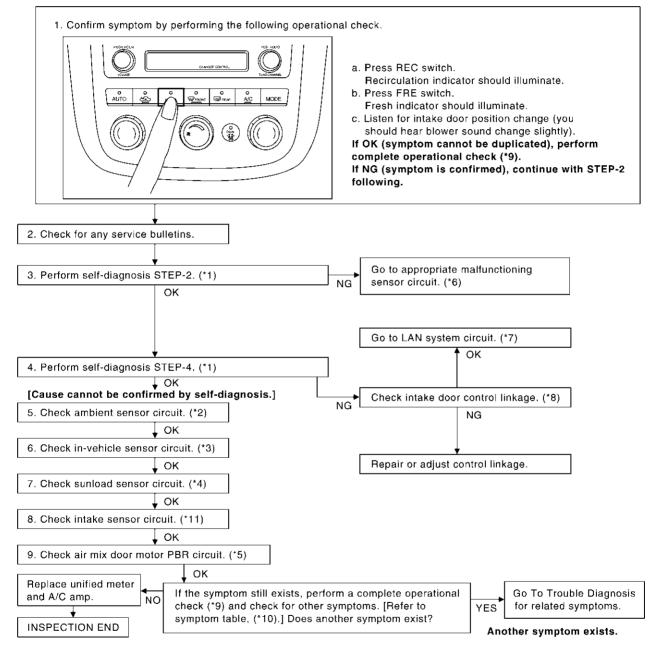
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### **Intake Door Motor Circuit**

SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

#### **INSPECTION FLOW**



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- \*1 <u>ATC-69, "FUNCTION CONFIRMA-</u> \*2 <u>TION PROCEDURE"</u>, see No. 4 to 6.
- \*4 ATC-121, "Sunload Sensor Circuit".
- \*7 ATC-81, "LAN System Circuit".
- \*10 ATC-57, "SYMPTOM TABLE".
- ATC-115, "Ambient Sensor Circuit".
- \*5 <u>ATC-89, "Air Mix Door Motor PBR</u> <u>Circuit"</u>.
- \*8 <u>ATC-136, "INTAKE DOOR</u> <u>MOTOR"</u>.
- \*11 ATC-124, "Intake Sensor Circuit".

- KJIA1/
- ATC-118, "In-vehicle Sensor Circuit".
- \*6 ATC-69, "FUNCTION CONFIRMA-TION PROCEDURE", see No. 13.
- \*9 ATC-76, "Operational Check".

\*3



### SYSTEM DESCRIPTION

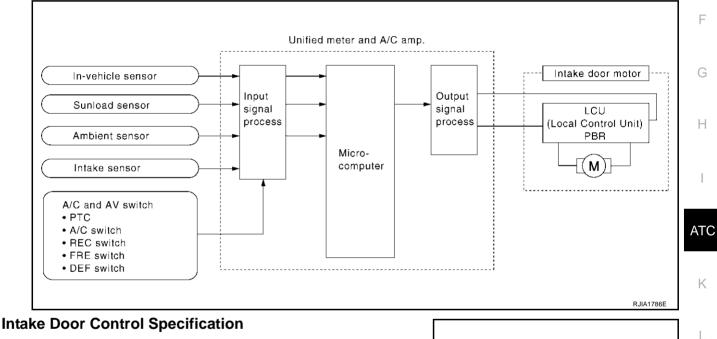
#### **Component Parts**

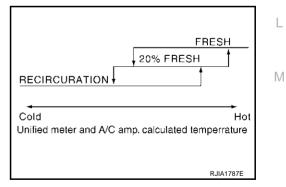
Intake door control system components are:

- Unified meter and A/C amp.
- Intake door motor (LCU)
- A/C LAN system (PBR built-in mode motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

#### **System Operation**

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the DEFROST, or OFF switches are pushed or A/C switch is OFF, the unified meter and A/C amp. sets the intake door at the FRESH position.





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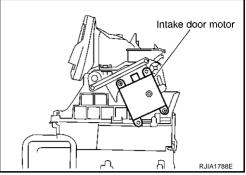
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# COMPONENT DESCRIPTION

### Intake Door Motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the unified meter and A/C amp. Motor rotation is conveyed to a lever which activates the intake door.



### DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR

SYMPTOM: Intake door motor does not operate normally. Perform diagnostic procedure for <u>ATC-81, "DIAGNOSTIC PROCEDURE FOR LAN CIRCUIT"</u>.

#### **Blower Motor Circuit** AJS001F4 А SYMPTOM: Blower motor operation is malfunctioning. Blower motor operation is malfunctioning under out of starting fan speed control. R **INSPECTION FLOW** 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Blower** a. Turn fan control dial clockwise. Blower should operate on low speed. b. Turn fan control dial clockwise, ە مىليە MODE ÷ and continue checking blower speed and fan symbol until all speeds are checked. F If OK (symptom cannot be duplicated), perform complete operational check (\*1). If NG (symptom is confirmed), continue with STEP-2 following. F 2. Check for any service bulletins. Go to appropriate malfunctioning 3. Perform self-diagnosis STEP-2. (\*3) sensor circuit. (\*5) NG Code No. 20 should be displayed after approx. 25 seconds. Н ĮΟK Go to Blower Motor Circuit. (\*6) 4. Perform self-diagnosis STEP-4. (\*4) NO Does blower motor speed change according to each code No.? Code No. 41 42 43 44 45 46 Blower motor duty ratio 37% 91% 91% 65% L YES 5. Is engine coolant temperature below 56°C (133°F)? Blower motor operation is normal. NO ATC YES 6. Is blower motor operating under starting blower speed control? Go to Blower Motor Circuit. (\*6) NO YES [Cause cannot be confirmed by self-diagnosis.] ОK K 7. Check ambient sensor circuit. (\*8) Check engine coolant temperature sensor OK circuit. (\*11) 8. Check in-vehicle sensor circuit. (\*9) OK 9. Check sunload sensor circuit. (\*10) OK Μ 10. Check intake sensor circuit. (\*2) OK If the symptom still exists, perform a complete operational check (\*1) and check for Go to Trouble Diagnosis for other symptoms. [Refer to symptom table, (\*7).] Does another symptom exist? YES related symptom. NO Another symptom exists. Replace unified meter and A/C amp INSPECTION END RJIA1789E \*1 ATC-76, "Operational Check". \*2 ATC-124, "Intake Sensor Circuit". \*3 ATC-69, "FUNCTION CONFIRMA-TION PROCEDURE", see No. 4. \*4 ATC-69, "FUNCTION CONFIRMA-\*5 ATC-69, "FUNCTION CONFIRMA-\*6 ATC-95, "DIAGNOSTIC PROCE-TION PROCEDURE", see No. 6. TION PROCEDURE", see No. 13. DURE FOR BLOWER MOTOR". \*7 ATC-57, "SYMPTOM TABLE". \*8 ATC-115, "Ambient Sensor Circuit". \*9 ATC-118, "In-vehicle Sensor Circuit". \*10 ATC-121, "Sunload Sensor Circuit". \*11 EC-203, "DTC P0117, P0118 ECT SENSOR".

# SYSTEM DESCRIPTION

#### Component Parts

Fan speed control system components are:

- Unified meter and A/C amp.
- A/C LAN system (PBR built-in mode door motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

#### **System Operation**

AUTO switch DEF switch TEMP dial MODE switch FAN control dial OFF switch In-vehicle sensor Ambient sensor Sunload sensor Water temperature Intake sensor		Unified meter and A/C amp.	IGN Blower motor
--	--	-------------------------------	------------------

#### Automatic Mode

In the automatic mode, the blower motor speed is calculated by the unified meter and A/C amp. based on input from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor.

When the air flow is increased, the duty ratio of the blower fan motor's drive signal is changed at 8%/sec. to prevent a sudden increase in air flow.

In addition to manual air flow control and the usual automatic air flow control, starting air flow control, low water temperature starting control and high passenger compartment temperature starting control are available.

#### Starting Fan Speed Control

Start Up From COLD SOAK Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 56°C (133°F), at which time the blower speed will increase to the objective speed.

Start Up From Usual or HOT SOAK Condition (Automatic mode)

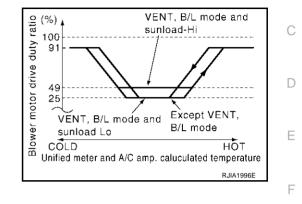
The blower will begin operation momentarily after the AUTO switch is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

#### **Blower Speed Compensation**

#### Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of low or no sunload, the blower low speed is usual low speed (duty ratio 25%). During high sunload conditions, the display and A/C auto amp. causes the blower speed to increase (duty ratio 49%).

#### Fan Speed Control Specification



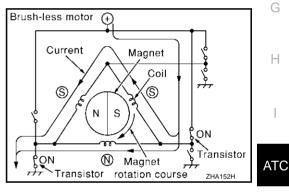
### **COMPONENT DESCRIPTION**

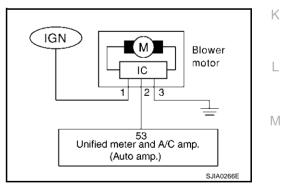
#### **Brush-less Motor**

The blower motor utilizes a brush-less motor with a rotating magnet. Quietness is improved over previous motors where the brush was the point of contact and the coil rotated.



SYMPTOM: Blower motor operation is malfunctioning under starting fan speed control.





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### 1. CHECK POWER SUPPLY FOR BLOWER MOTOR

- 1. Disconnect blower motor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between blower motor harness connector M70 terminal 1 (W/L) and ground.
  - 1 Ground

: Battery voltage

#### OK or NG

- OK >> GO TO 2.
- NG >> Check power supply circuit and 15A fuses [Nos. 10 and 11, located in the fuse block (J/B)]. Refer to <u>PG-87</u>, "FUSE BLOCK JUNCTION BOX (J/B)".
  - If OK, check for open circuit in wiring harness. Repair or replace as necessary.
  - If NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

### 2. CHECK BLOWER MOTOR GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- Check continuity between blower motor harness connector M70 terminal 3 (B) and ground.

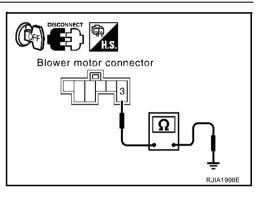
#### 3 – Ground

: Continuity should exist.

#### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.



connector

Unified meter and A/C amp.

Blower motor

connector

# 3. CHECK CIRCUIT CONTINUITY BETWEEN BLOWER MOTOR AND UNIFIED METER AND A/C AMP.

: Continuity should exist.

- 1. Disconnect unified meter and A/C amp. connector.
- Check continuity between blower motor harness connector M70 terminal 2 (L/Y) and unified meter and A/C amp. harness connector M51 terminal 53 (L/Y).

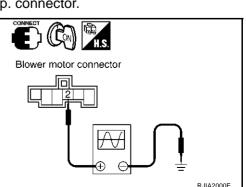
2 – 53

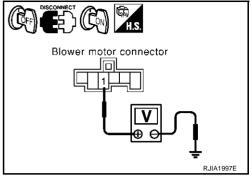
OK or NG

- OK >> GO TO 4.
- NG >> Repair harness or connector.

### 4. CHECK UNIFIED METER AND A/C AMP. OUTPUT SIGNAL

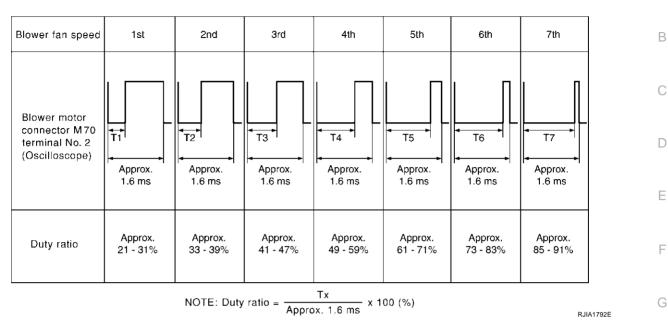
- 1. Reconnect blower motor connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- 3. Vary the fan speed between Lo and Hi and confirm the duty ratios between blower motor harness connector M70 terminal 2





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(L/Y) and ground using an oscilloscope. Usual No. 2 terminal drive signal duty ratios are shown in the table below.



#### OK or NG

OK >> GO TO 5.

NG >> Replace unified meter and A/C amp.

### 5. CHECK BLOWER MOTOR DRIVE SIGNAL

If the fan air flow does not change, usual No. 2 (L/Y) terminal drive signal duty ratios are shown in the table above.

#### OK or NG

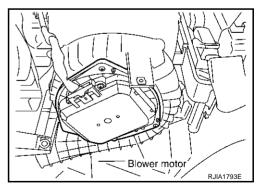
OK >> Replace blower motor. NG >> INSPECTION END

### **COMPONENT INSPECTION**

### **Blower Motor**

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the blower unit.





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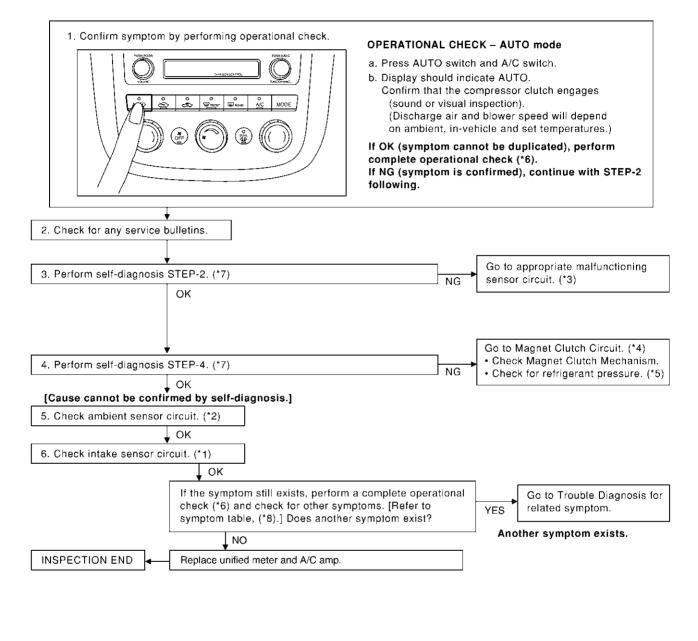
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### **Magnet Clutch Circuit**

SYMPTOM: Magnet clutch does not engage.

### **INSPECTION FLOW**



- \*1 ATC-124, "Intake Sensor Circuit".
- \*4 ATC-98, "Magnet Clutch Circuit".
- \*7 <u>ATC-69, "FUNCTION CONFIRMA-</u> <u>TION PROCEDURE"</u>, see No. 4 to 6.
- \*2 ATC-115, "Ambient Sensor Circuit".
  - ATC-108, "TROUBLE DIAGNOSIS FOR UNUSUAL PRESSURE".
- \*8 ATC-57, "SYMPTOM TABLE".

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- ATC-69. "FUNCTION CONFIRMA-TION PROCEDURE", see No. 13.
- \*6 ATC-76, "Operational Check".

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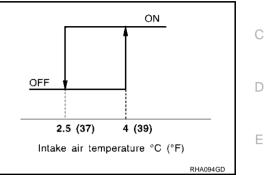
### SYSTEM DESCRIPTION

Unified meter and A/C amp. controls compressor operation by intake air temperature and signal from ECM.

#### Low Temperature Protection Control

Unified meter and A/C amp. will turn the compressor ON or OFF as determined by a signal detected by intake sensor.

When intake air temperature is higher than  $4^{\circ}C$  ( $39^{\circ}F$ ), the compressor turns ON. The compressor turns OFF when intake air temperature is lower than  $2.5^{\circ}C$  ( $37^{\circ}F$ ).



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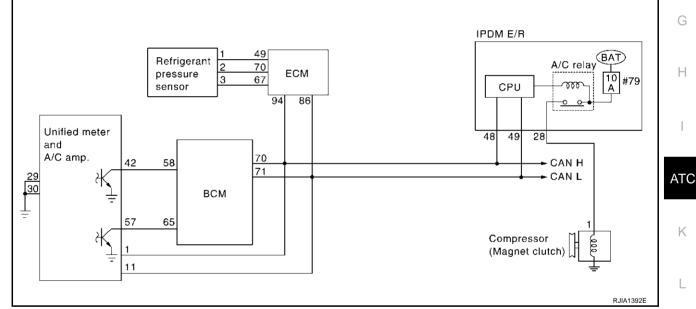
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## DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



### 1. CHECK INTAKE SENSOR CIRCUIT

Check intake sensor. Refer to <u>ATC-69, "FUNCTION CONFIRMATION PROCEDURE"</u>, see No. 11. OK or NG

OK >> GO TO 2.

NG >> Malfunctioning intake sensor: Refer to <u>ATC-124, "Intake Sensor Circuit"</u>.

# 2. PERFORM AUTO ACTIVE TEST

Refer to PG-41, "Auto Active Test" .

Does the magnet clutch operate?

- YES >> (®WITH CONSULT-II GO TO 5. • (RWITHOUT CONSULT-II
  - ĞO TO 6.

NO >> Check 10A fuse (No. 79, located in IPDM E/R), and GO TO 3.

# ATC-99

# 3. CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND COMPRESSOR

- 1. Turn ignition switch OFF.
- 2. Disconnect IPDM E/R connector and compressor (magnet clutch) connector.
- Check continuity between IPDM E/R harness connector E7 terminal 28 (Y/B) and compressor harness connector F28 terminal 1 (Y/B).

#### : Continuity should exist.

#### OK or NG

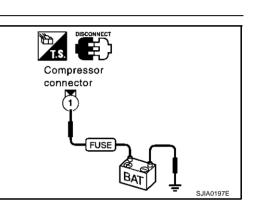
- OK >> GO TO 4.
- NG >> Repair harness or connector.

### 4. CHECK MAGNET CLUTCH CIRCUIT

Check for operation sound when applying battery voltage direct current to terminal.

#### OK or NG

- OK >> Replace IPDM E/R.
- NG >> Replace magnet clutch. Refer to <u>ATC-153</u>, "Removal and Installation of Compressor Clutch"



# 5. CHECK BCM INPUT (COMPRESSOR ON) SIGNAL

Check compressor ON/OFF signal. Refer to ATC-55, "CONSULT-II" .

#### A/C SW ON A/C SW OFF

: COMP ON SIG ON : COMP ON SIG ON : COMP ON SIG OFF

### DATA MONITOR MONITOR FAN ON SIG ON COMP ON SIG ON IGN ON SW ON OIL P SW ON RECORD

### OK or NG

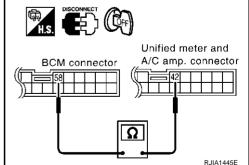
OK	>> GO TO 8.
NG	>> GO TO 6.

### 6. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect BCM connector and unified meter and A/C amp. connector.
- Check continuity between BCM harness connector M37 terminal 58 (GR) and unified meter and A/C amp. harness connector M51 terminal 42 (GR).

#### 58 – 42

: Continuity should exist.



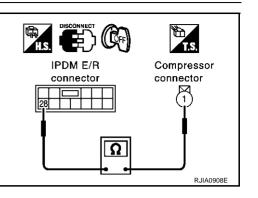
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### OK or NG

OK >> GO TO 7.

NG >> Repair harness or connector.

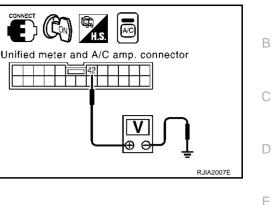
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# 7. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (COMPRESSOR ON SIGNAL)

- 1. Reconnect BCM connector and unified meter and A/C amp. connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between unified meter and A/C amp. harness connector M51 terminal 42 (GR) and ground.

	Terminals			
(+)			Condition	Voltage
Auto amp. connector	Terminal No. (wire color)	(-)		
M51	42 (GR)	Ground	A/C switch: ON	Approx. 0V
1013 1	42 (GR)	Ground	A/C switch: OFF	Approx. 5V



#### OK or NG

OK >> GO TO 8.

- NG-1 >> If the voltage is approx. 5V when A/C switch is ON: Replace unified meter and A/C amp.
- NG-2 >> If the voltage is approx. 0V when A/C switch is OFF: Replace BCM.

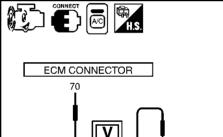
### 8. CHECK REFRIGERANT PRESSURE SENSOR

#### (P)WITH CONSULT-II

- 1. Start the engine.
- 2. Check voltage of refrigerant pressure sensor. Refer to ATC-55, "CONSULT-II".

#### **WITHOUT CONSULT-II**

- 1. Start the engine.
- 2. Check voltage between ECM harness connector F101 terminal 70 (W) and ground.





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	Terminals				RJIA2008E
	(+)		Condition	Voltage	
ECM con- nector	Terminal No. (wire color)	(-)			
F101	70 (W)	Ground	A/C switch: ON	Approx. 0.36 - 3.88V	
OK or NG					

OK

>> • (P)WITH CONSULT-II GO TO 9.

- **WITHOUT CONSULT-II** GO TO 10.
- NG >> Refer to EC-634, "REFRIGERANT PRESSURE SENSOR" .

# 9. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to ATC-55, "CONSULT-II" . DATA MONITOR FAN CONTROL DIAL ON : FAN ON SIG ON MONITOR FAN CONTROL DIAL OFF : FAN ON SIG OFF FAN ON SIG **ON** COMP ON SIG ON OK or NG IGN ON SW ON OIL P.SW ON OK >> GO TO 12. NG >> GO TO 10.

# 10. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND UNIFIED METER AND A/C AMP.

- Turn ignition switch OFF. 1.
- 2. Disconnect BCM connector and unified meter and A/C amp. connector.
- Check continuity between BCM harness connector M37 terminal 3. 65 (SB) and unified meter and A/C amp. harness connector M51 terminal 57 (SB).

#### 65 - 57

: Continuity should exist.

#### OK or NG

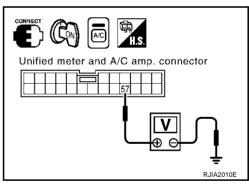
OK >> GO TO 11.

NG >> Repair harness or connector.

# 11. CHECK VOLTAGE FOR UNIFIED METER AND A/C AMP. (FAN ON SIGNAL)

- Reconnect BCM connector and unified meter and A/C amp. 1. connector.
- 2. Turn ignition switch ON.
- Check voltage between unified meter and A/C amp. harness 3. connector M51 terminal 57 (SB) and ground.

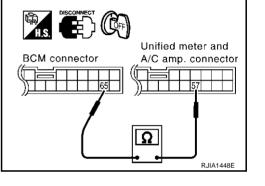
	Terminals		Voltage		
(+)				Condition	
Auto amp. connector	Terminal No. (wire color)	(-)			
M51	57 (SB)	Ground	A/C switch: ON Blower motor operates	Approx. 0V	
			A/C switch: OFF	Approx. 5V	



#### OK or NG

OK >> GO TO 12.

- NG-1 >> If the voltage is approx. 5V when blower motor is ON: Replace unified meter and A/C amp.
- NG-2 >> If the voltage is approx. 0V when blower motor is OFF: Replace BCM. Refer to BCS-36, "Removal and Installation of BCM"



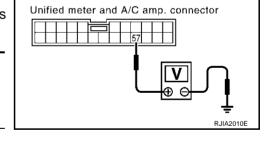
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MODE

BACK



# 12. CHECK CAN COMMUNICATION

Check CAN communication. Refer to ATC-33, "CAN Communication System Description" .

- BCM ECM
- ECM IPDM E/R
- ECM Unified meter and A/C amp.

OK or NG

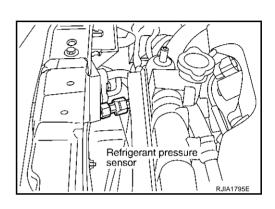
OK >> INSPECTION END

NG >> Repair or replace malfunctioning part(s).

#### **COMPONENT INSPECTION**

#### **Refrigerant Pressure Sensor**

The refrigerant pressure sensor is attached to the condenser.



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# **Insufficient Cooling**

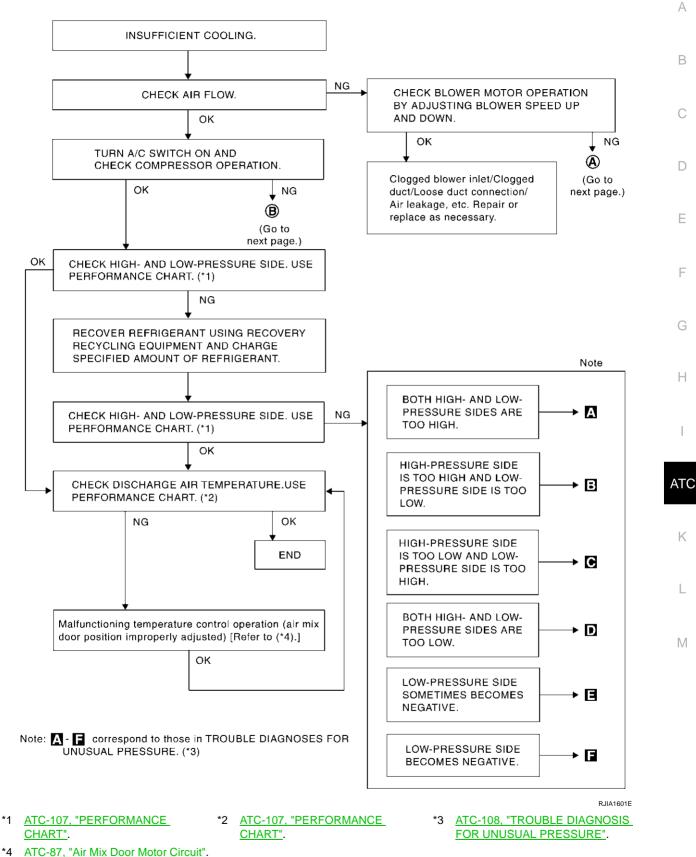
SYMPTOM: Insufficient cooling

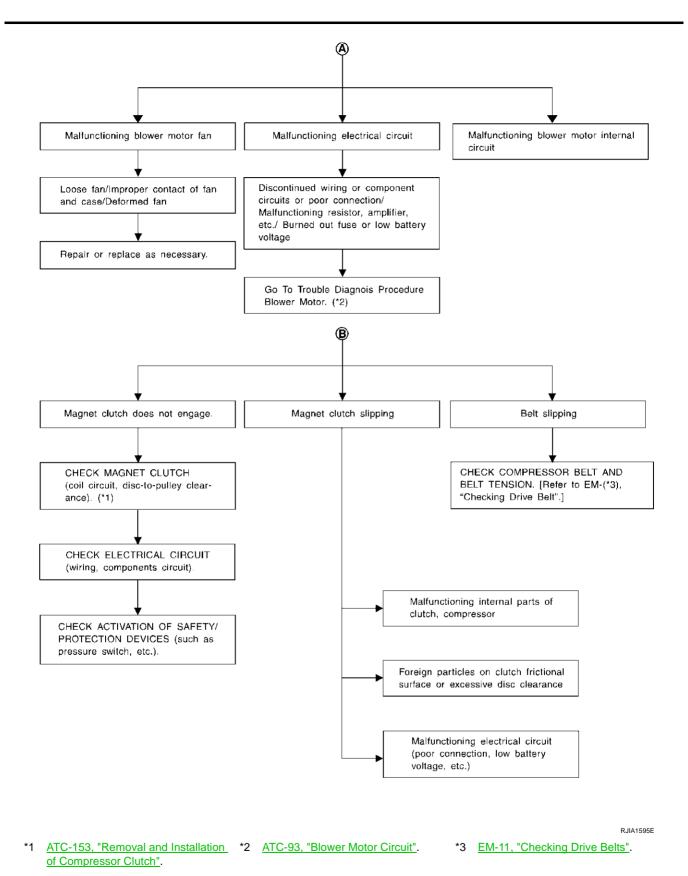
#### **INSPECTION FLOW**

	1. Confirm symptom by parforming t	ha fa	llowing operation	an abaak			
	1. Confirm symptom by performing t	ne to		паї спеск.			
				a. Turn tempera (60°F) is dis	ature d playe	ial co d.	- Temperature decrease onterclockwise until 18°C discharge air outlets.
		S M	$\mathbb{Z}$	If OK (sympto			t be duplicated), perform
		N W		complete ope			
				If NG (sympto following.	om Is	cont	firmed), continue with STEP-2
				ionowing.			
2.	Check for any service bulletins.						
2	Perform self-diagnosis STEP-2. (*1)				NG,		to appropriate malfunctioning
3.	Verform sell-diagnosis STEF-2. (*1)						nsor circuit. (*5)
4.	Perform self-diagnosis STEP-4. (*1)					Go	to appropriate malfunctioning
	ОК					• C	ms. Check LAN system circuit. (*6)
							Check blower motor circuit. (*7) Check magnet clutch circuit. (*8)
	<b>•</b>				ר NG		•
5.	Check compressor belt tension. Refer t V OK	0 (*1)	2), "Checking Dr	ive Belts".	<u> </u>	_	just or replace compressor belt.
6.	Check air mix door operation. (*2)	7—			NG		just or replace air mix door ntrol linkage.
-		- -			NG		fer to (*13), "System
7.	Check cooling fan motor operation. V OK					1	scription".
	Before connecting ACR4 to vehicle, che pressure should be displayed. If NG, rec						
9.	Confirm refrigerant purity in supply tank	usin	a ACR4 and refr	igerant identifier.	NG		fer to Contaminated refrigerant.
	↓ ок		3		_	(*1	1)
10.	Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/ identifier.	C sys	stem using ACR4	and refrigerant	NG		
	• ок						
11.	Check for evaporator coil freeze up.			(Freez		1	rform performance test diagnoses. fer to (*9).
	(Does not freeze up.)			(11002	-	″ <u> </u>	
12.	Check refrigeration cycle pressure with Refer to (*3).	mar	nifold gauge con	nected.	NG		
	→ OK						
13.	Check ducts for air leaks.				NG,	Re	plair air leaks.
14.	♦ OK Perform temperature setting trimmer. ( (1) Set up AUXILIARY MECHANISM m (2) Turn temperature dial counterclock	ode					
_	↓ ок				1		
	INSPECTION END						RJIA1796E
*1	ATC-69, "FUNCTION CONFIRMA- TION PROCEDURE", see No. 4 to 6.	*2	<u>ATC-87, "Air M</u>	ix Door Motor Circ	<u>cuit"</u> .	*3	ATC-107, "Test Reading".
*4	ATC-74, "AUXILIARY MECHANISM: TEMPERATURE SETTING TRIM- MER".	*5		CTION CONFIRM DURE", see No. 13		*6	ATC-81, "LAN System Circuit".
*7	ATC-93, "Blower Motor Circuit".	*8	<u>ATC-98, "Mag</u> r	net Clutch Circuit".		*9	ATC-105. "PERFORMANCE TEST DIAGNOSES".
*10	ATC-76, "Operational Check".	*11	<u>ATC-6, "CONT</u> ERANT <u>"</u>	AMINATED REFR	<u>liG-</u>	*12	EM-11, "Checking Drive Belts".
*13	EC-495, "System Description".		_				

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#### PERFORMANCE TEST DIAGNOSES





#### PERFORMANCE CHART Test Condition

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)	
Doors	Closed	
Door window	Open	
Hood	Open	(
TEMP.	Max. COLD	
Mode switch	🎲 (Ventilation) set	
Recirculation (REC) switch	(Recirculation) set	
SF Fan (blower) speed	Max. speed set	
Engine speed	Idle speed	
Operate the air conditioning system	n for 10 minutes before taking measurements.	

### **Test Reading**

### Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge ein temperature et conter ventileter	
Relative humidity %	Air temperature °C (°F)	<ul> <li>Discharge air temperature at center ventilator</li> <li>°C (°F)</li> </ul>	
	20 (68)	5.3 - 6.5 (42 - 44)	Ц
	25 (77)	9.7 - 11.5 (49 - 53)	
50 - 60	30 (86)	13.8 - 16.3 (57 - 61)	
	35 (95)	18.0 - 21.2 (64 - 70)	
	40 (104)	22.2 - 25.7 (72 - 78)	
	20 (68)	6.5 - 7.7 (44 - 46)	
	25 (77)	11.5 - 13.3 (53 - 56)	ATC
60 - 70	30 (86)	16.3 - 18.8 (61 - 66)	
	35 (95)	21.2 - 24.0 (70 - 75)	K
	40 (104)	25.7 - 29.2 (78 - 85)	

#### Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side)	Low-pressure (Suction side)
Relative humidity %	Air temperature °C (°F)	kPa (kg/cm <sup>2</sup> , psi)	kPa (kg/cm <sup>2</sup> , psi)
	20 (68)	680 - 840 (6.94 - 8.57, 98.6 - 121.8)	160 - 198 (1.63 - 2.02, 23.2 - 28.7)
	25 (77)	800 - 985 (8.16 - 10.05, 116.0 - 142.8)	198 - 245 (2.02 - 2.50, 28.7 - 35.5)
50 - 70	30 (86)	940 - 1,150 (9.59 - 11.73, 136.3 - 166.8)	225 - 278 (2.30 - 2.84, 32.6 - 40.3)
	35 (95)	1,160 - 1,410 (11.83 - 14.38, 168.2 - 204.5)	273 - 335 (2.78 - 3.42, 39.6 - 48.6)
	40 (104)	1,325 - 1,620 (13.52 - 16.52, 192.1 - 234.9)	325 - 398 (3.32 - 4.06, 47.1 - 57.7)

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#### TROUBLE DIAGNOSIS FOR UNUSUAL PRESSURE

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

#### Both High- and Low-pressure Sides are Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Both high- and low-pressure sides are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.	
	Air suction by cooling fan is insufficient.	<ul> <li>Insufficient condenser cooling performance</li> <li>↓</li> <li>1. Condenser fins are clogged.</li> <li>2. Improper fan rotation of cooling fan</li> </ul>	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>	
	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm<sup>2</sup>, 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in con- denser (After compressor operation stops, high-pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate repeatedly and recharge system.	
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	
	<ul> <li>An area of the low-pressure pipe is colder than areas near the evaporator outlet.</li> <li>Plates are sometimes covered with frost.</li> </ul>	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant dis- charge flow</li> <li>Expansion valve is open a little compared with the specification.</li> <li>↓</li> <li>Improper expansion valve adjustment</li> </ul>	Replace expansion valve.	

#### High-pressure Side is Too High and Low-pressure Side is Too Low

Gauge indication	Refrigerant cycle Probable cause		Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check lubricant for contami- nation.</li> </ul>

### High-pressure Side is Too Low and Low-pressure Side is Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
High-pressure side is too low and low-pressure side is too high.	High- and low-pressure sides become equal soon after com- pressor operation stops.	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings	Replace compressor.	
	No temperature difference between high- and low-pres- sure sides	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings.	Replace compressor.	

#### Both High- and Low-pressure Sides are Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	<ul> <li>There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expan- sion valve are frosted.</li> </ul>	Liquid tank inside is slightly clogged.	<ul> <li>Replace liquid tank.</li> <li>Check lubricant for contamination.</li> </ul>
Both high- and low-pressure sides are too low.	<ul> <li>Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank.</li> <li>Expansion valve inlet may be frosted.</li> <li>Temperature difference occurs somewhere in high- pressure side.</li> </ul>	High-pressure pipe located between receiver drier and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
are too low.	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to <u>ATC-166, "Checking</u> for Refrigerant Leaks".
	There is a big temperature dif- ference between expansion valve inlet and outlet while the valve itself is frosted.	<ul> <li>Expansion valve closes a little compared with the specification.</li> <li>↓</li> <li>1. Improper expansion valve adjustment</li> <li>2. Malfunctioning expansion valve</li> <li>3. Outlet and inlet may be clogged.</li> </ul>	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contami- nation.</li> </ul>
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
	Air flow volume is not enough or is too low.	Evaporator is frozen.	<ul> <li>Check intake sensor circuit. Refer to <u>ATC-124, "Intake</u> <u>Sensor Circuit"</u>.</li> <li>Replace compressor.</li> </ul>

### Low-pressure Side Sometimes Becomes Negative

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	<ul> <li>Air conditioning system does not function and does not cyclically cool the com- partment air.</li> <li>The system constantly func- tions for a certain period of time after compressor is stopped and restarted.</li> </ul>	Refrigerant does not dis- charge cyclically. ↓ Moisture is frozen at expan- sion valve outlet and inlet. ↓ Water is mixed with refriger- ant.	<ul> <li>Drain water from refrigerant or replace refrigerant.</li> <li>Replace liquid tank.</li> </ul>

## Low-pressure Side Becomes Negative

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes nega- tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	<ul> <li>Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.</li> <li>If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.</li> <li>If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).</li> <li>If either of the above methods cannot correct the malfunction, replace expansion valve.</li> <li>Replace liquid tank.</li> <li>Check lubricant for contamination.</li> </ul>

### **Insufficient Heating**

А SYMPTOM: Insufficient heating **INSPECTION FLOW** 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Temperature increase** a. Turn temperaturedial clockwise until 32°C (90°F) is displayed. b. Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (\*1). If NG (symptom is confirmed), continue with STEP-2 following. F 2. Check for any service bulletins. Go to appropriate malfunctioning 3. Perform self-diagnosis STEP-2. (\*3) sensor circuit. (\*4) NG OK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-4. (\*3) NG items. OK · Check LAN system circuit. (\*5) · Check blower motor circuit. (\*6) 5. Check the following: Н · Engine coolant level [Refer to (\*8), "Changing Engine Coolant".] · Hoses for leaks or kinks. + Radiator cap. Refer to (\*9), "System Check". Repair/replace as necessary. · Air in cooling system. NG OK 6. Check air mix door operation. Go to Air Mix Door Motor Circuit. (\*2) NG OK ATC 7. Check ducts for air leaks. Repair leaks. NG OK 8. Check the heater inlet and outlet hose temperatures by touching. K Hot inlet Both hoses warm Warm outlet Check engine control temperature Repair or replace as sensor (\*7) Check heater hoses for proper installation. necessary. Retest. NG NG OK OK Note Back flush heater core, drain and refill coolant. Μ [Refer to (\*8), "Changing Engine Coolant".] Retest. Hot inlet Both hoses Warm outlet warm System OK Replace heater core. Refill engine coolant. [Refer to (\*8), "Changing Engine Coolant".] Retest. Hot inlet Warm outlet RJIA1797E \*1 ATC-76, "Operational Check". \*2 ATC-87, "Air Mix Door Motor Circuit". \*3 ATC-69, "FUNCTION CONFIRMA-TION PROCEDURE", see No. 4 to 6. \*4 ATC-69, "FUNCTION CONFIRMA-\*5 ATC-81, "LAN System Circuit". ATC-93, "Blower Motor Circuit". \*6 TION PROCEDURE", see No.13. \*7 EC-203, "DTC P0117, P0118 ECT \*8 CO-8, "Changing Engine Coolant". \*9 CO-14, "Checking Radiator Cap". SENSOR".

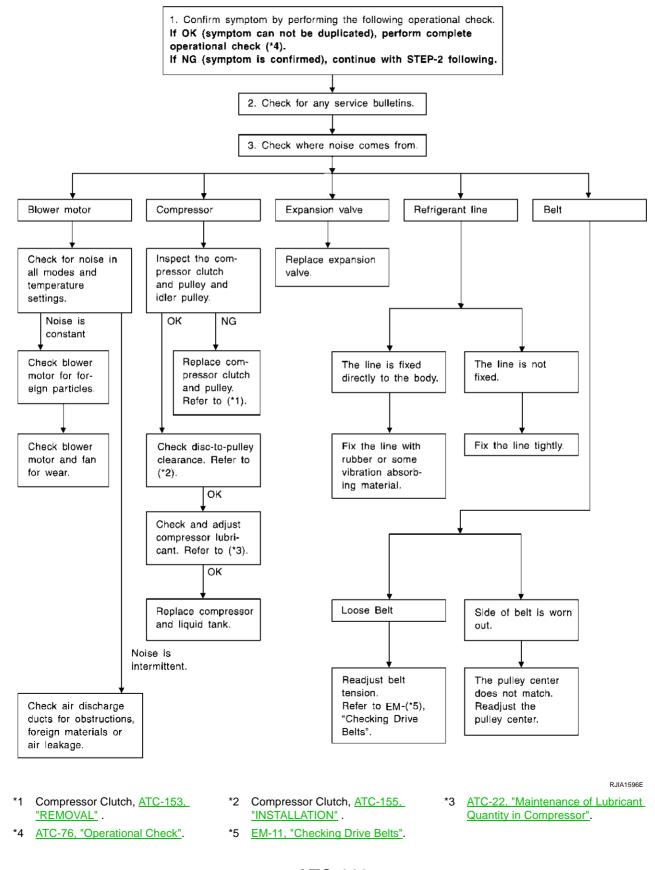
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#### Noise

SYMPTOM: Noise

#### **INSPECTION FLOW**

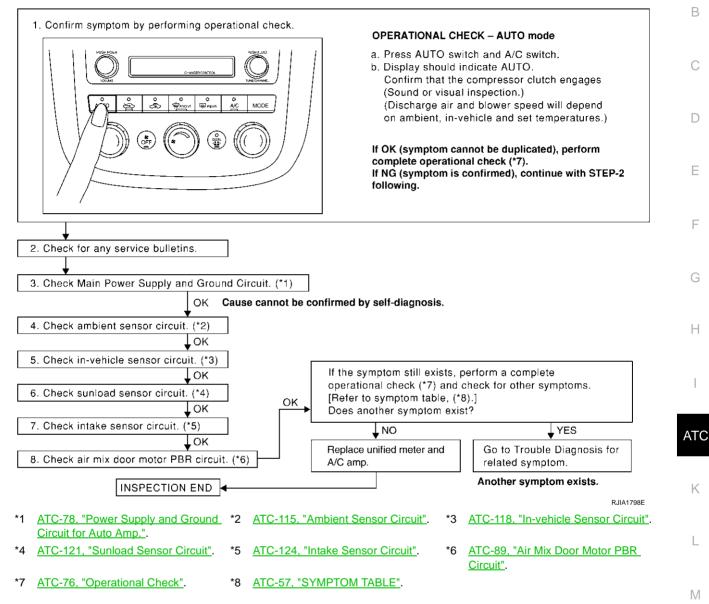


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## Self-diagnosis

SYMPTOM: Self-diagnosis cannot be performed.

#### **INSPECTION FLOW**



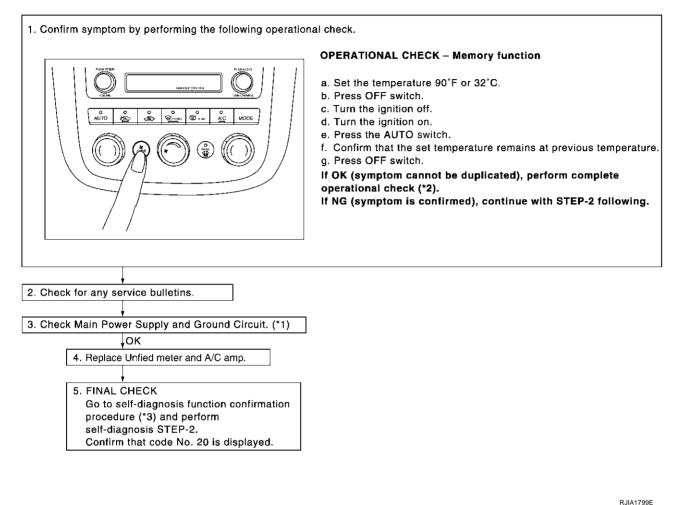
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## **Memory Function**

SYMPTOM: Memory function does not operate.

#### **INSPECTION FLOW**



\*1 <u>ATC-78, "Power Supply and Ground</u> \*2 <u>ATC-76, "Operational Check"</u>. \*3 <u>ATC-69, "FUNCTION CONFIRMA-</u> <u>Circuit for Auto Amp."</u>. \*3 <u>ATC-69, "FUNCTION CONFIRMA-</u> <u>TION PROCEDURE"</u>.

#### Ambient Sensor Circuit COMPONENT DESCRIPTION

#### **Ambient Sensor**

The ambient sensor is attached on the radiator core support (left side). It detects ambient temperature and converts it into a resistance value which is then input into the unified meter and A/C amp.

# Ambient sensor RJIA1800E

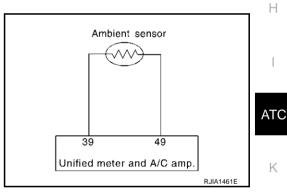
#### AMBIENT TEMPERATURE INPUT PROCESS

The unified meter and A/C amp. includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the unified meter and A/C amp. function. It only allows the unified meter and A/C amp. to recognize an ambient temperature increase of  $0.33^{\circ}$ C ( $0.6^{\circ}$ F) per 100 seconds.

As an example, consider stopping for a few minutes after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

#### DIAGNOSTIC PROCEDURE FOR AMBIENT SENSOR

SYMPTOM: Ambient sensor circuit is open or shorted. (21 or -21 is indicated on unified meter and A/C amp. As a result of performing Self-diagnosis STEP-2.)



### 1. CHECK VOLTAGE BETWEEN AMBIENT SENSOR AND GROUND

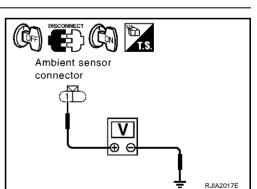
- 1. Disconnect ambient sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between ambient sensor harness connector E15 terminal 1 (B/R) and ground.

#### 1 – Ground

: Approx. 5V

#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



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## 2. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between ambient sensor harness connector E15 terminal 2 (B/Y) and unified meter and A/C amp. harness connector M51 terminal 49 (B/Y).

: Continuity should exist.

#### OK or NG

- OK >> GO TO 3.
- NG >> Repair harness or connector.

#### 3. CHECK AMBIENT SENSOR

Refer to ATC-117, "Ambient Sensor" .

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace ambient sensor.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.

#### 4. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between ambient sensor harness connector E15 terminal 1 (B/R) and unified meter and A/C amp. harness connector M51 terminal 39 (B/R).

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#### : Continuity should exist.

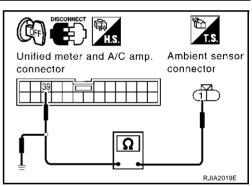
4. Check continuity between ambient sensor harness connector E15 terminal 1 (B/R) and ground.

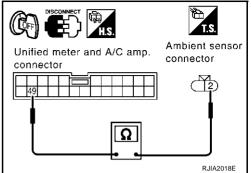
#### 1 – Ground

: Continuity should not exist.

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP -2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

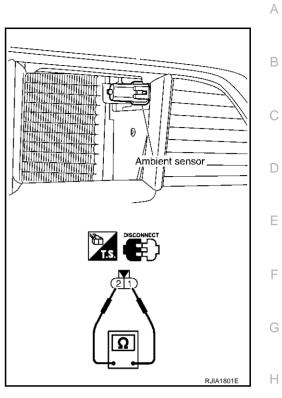




#### COMPONENT INSPECTION Ambient Sensor

After disconnecting ambient sensor connector, measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



If NG, replace ambient sensor.

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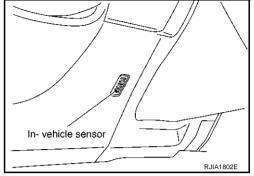
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## In-vehicle Sensor Circuit COMPONENT DESCRIPTION

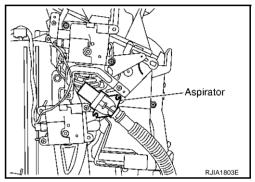
#### **In-vehicle Sensor**

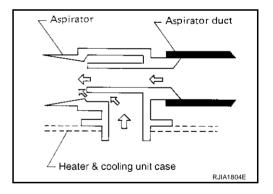
The in-vehicle sensor is located on instrument driver lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the unified meter and A/C amp.



#### Aspirator

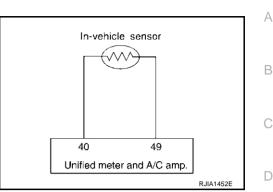
The aspirator is located on driver's side of heater & cooling unit. It produces vacuum pressure due to air discharged from the heater & cooling unit, continuously taking compartment air in the aspirator.





## DIAGNOSTIC PROCEDURE FOR IN-VEHICLE SENSOR

SYMPTOM: In-vehicle sensor circuit is open or shorted. (22 or -22 is indicated on unified meter and A/C amp. as a result of performing Self-diagnosis STEP-2.)



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In-vehicle sensor

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### 1. CHECK VOLTAGE BETWEEN IN-VEHICLE SENSOR AND GROUND

- 1. Disconnect in-vehicle sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between in-vehicle sensor harness connector M52 terminal 1 (LG) and ground.

1 – Ground

: Approx. 5V

#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.

## 2. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between in-vehicle sensor harness connector M52 terminal 2 (B/Y) and unified meter and A/C amp. harness connector M51 terminal 49 (B/Y).

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2 – 49
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: Continuity should exist.

#### OK or NG

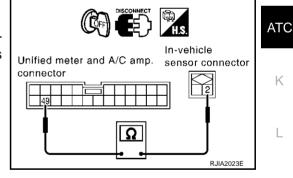
OK >> GO TO 3. NG >> Repair harness or connector.

## 3. CHECK IN-VEHICLE SENSOR

Refer to ATC-120, "In-vehicle Sensor" .

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace in-vehicle sensor.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.



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## 4. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- Check continuity between in-vehicle sensor harness connector M52 terminal 1 (LG) and unified meter and A/C amp. harness connector M51 terminal 40 (LG).

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#### : Continuity should exist.

4. Check continuity between in-vehicle sensor harness connector M52 terminal 1 (LG) and ground.

#### 1 – Ground

#### : Continuity should not exist.

#### OK or NG

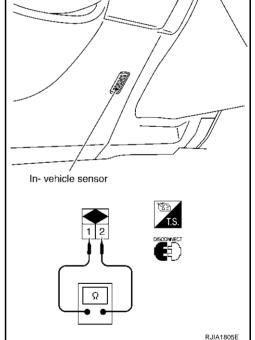
- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

#### COMPONENT INSPECTION

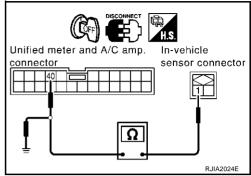
#### **In-vehicle Sensor**

After disconnecting in-vehicle sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



If NG, replace in-vehicle sensor.



#### Sunload Sensor Circuit COMPONENT DESCRIPTION

#### **Sunload Sensor**

The sunload sensor is located on the passenger side front defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the unified meter and A/C amp.

#### SUNLOAD INPUT PROCESS

The unified meter and A/C amp. also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

#### DIAGNOSTIC PROCEDURE FOR SUNLOAD SENSOR

SYMPTOM: Sunload sensor circuit is open or shorted. (25 or –25 is indicated on unified meter and A/C amp. as a result of performing Self-diagnosis STEP-2.)

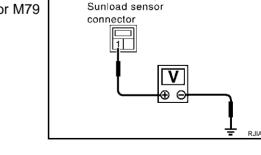
## 1. CHECK VOLTAGE BETWEEN SUNLOAD SENSOR AND GROUND

: Approx. 5V

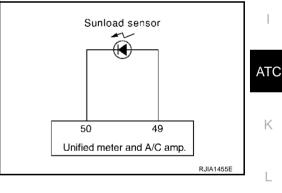
- 1. Disconnect sunload sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between sunload sensor harness connector M79 terminal 1 (O) and ground.
  - 1 Ground

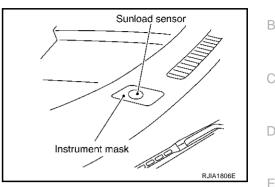
OK or NG

OK >> GO TO 2. NG >> GO TO 4.



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## 2. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between sunload sensor harness connector M79 terminal 2 (B/Y) and unified meter and A/C amp. harness connector M51 terminal 49 (B/Y).

: Continuity should exist.

#### OK or NG

- OK >> GO TO 3.
- NG >> Repair harness or connector.

## 3. CHECK SUNLOAD SENSOR

Refer to ATC-123, "Sunload Sensor" .

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> 1. Replace sunload sensor.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.

#### 4. CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND UNIFIED METER AND A/C AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between sunload sensor harness connector M79 terminal 1 (O) and display and A/C auto amp. harness connector M51 terminal 50 (O).

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#### : Continuity should exist.

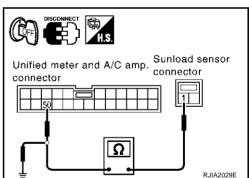
4. Check continuity between sunload sensor harness connector M79 terminal 1 (O) and ground.

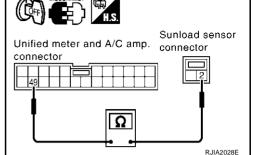
#### 1 – Ground

: Continuity should not exist.

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

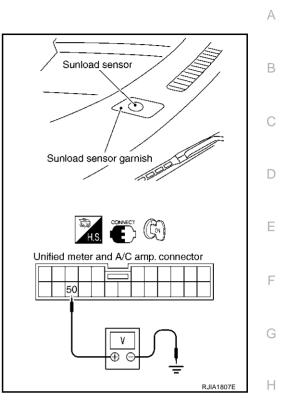




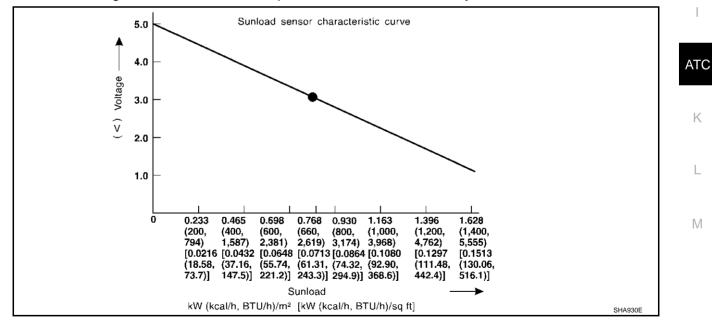
## COMPONENT INSPECTION

#### **Sunload Sensor**

Measure voltage between unified meter and A/C amp. harness connector M51 terminal 50 (O) and ground. If NG, replace sunload sensor.



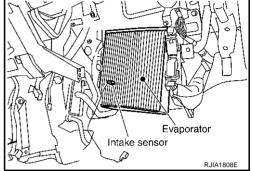
• When checking sunload sensor, select a place where sun shines directly on it.



### Intake Sensor Circuit COMPONENT DESCRIPTION

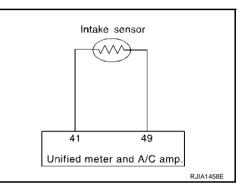
#### **Intake Sensor**

The intake sensor is located on the heater & cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the unified meter and A/C amp.



#### DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted. (24 or -24 is indicated on unified meter and A/C amp. as a result of performing Self-diagnosis STEP-2.)



Intake sensor connector

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## 1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

- 1. Disconnect intake sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between intake sensor harness connector M256 terminal 1 (R/W) and ground.
  - 1 Ground

: Approx. 5V

#### OK or NG

OK	>> GO TO 2.
NG	>> GO TO 4.

## 2. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.

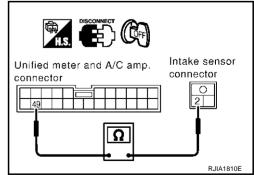
- 1. Turn ignition switch OFF.
- 2. Disconnect unified meter and A/C amp. connector.
- 3. Check continuity between intake sensor harness connector M256 terminal 2 (B/Y) and unified meter and A/C amp. harness connector M51 terminal 49 (B/Y).

2 – 49

#### : Continuity should exist.

#### OK or NG

- OK >> GO TO 3.
- NG >> Repair harness or connector.



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## 3. CHECK INTAKE SENSOR

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Refe	r to ATC-125, "Intake Sensor".	
<u>OK o</u>	r NG	
OK	>> 1. Replace unified meter and A/C amp.	E
	<ol> <li>Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform self- diagnosis STEP-2. Confirm that code No. 20 is displayed.</li> </ol>	
NG	>> 1. Replace intake sensor.	(
	2. Go to self-diagnosis <u>ATC-69, "FUNCTION CONFIRMATION PROCEDURE"</u> and perform self- diagnosis STEP-2. Confirm that code No. 20 is displayed.	r
4. c	CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND UNIFIED METER AND A/C AMP.	L
1. 1	Furn ignition switch OFF.	E
2. E	Disconnect unified meter and A/C amp. connector.	
Ν	Check continuity between intake sensor harness connector M256 terminal 1 (R/W) and unified meter and A/C amp. harness connector M51 terminal 41 (R/Y).	F

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#### : Continuity should exist.

- 4. Check continuity between intake sensor harness connector M256 terminal 1 (R/W) and ground.
  - 1 Ground

#### : Continuity should not exist.

#### OK or NG

- OK >> 1. Replace unified meter and A/C amp.
  - 2. Go to self-diagnosis <u>ATC-69</u>, "FUNCTION CONFIRMATION PROCEDURE" and perform selfdiagnosis STEP-2. Confirm that code No. 20 is displayed.
- NG >> Repair harness or connector.

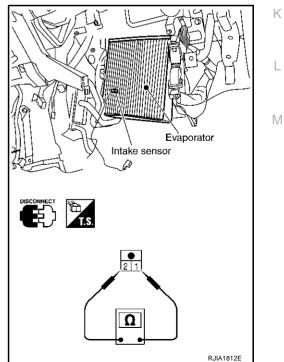
#### **COMPONENT INSPECTION**

#### **Intake Sensor**

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k $\Omega$
-15 (5)	18.63
-10 (14)	14.14
-5 (23)	10.85
0 (32)	8.40
5 (41)	6.57
10 (50)	5.18
15 (59)	4.12
20 (68)	3.30
25 (77)	2.66
30 (86)	2.16
35 (95)	1.77
40 (104)	1.46
45 (113)	1.21

If NG, replace intake sensor.



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## CONTROLLER

Removal and Installation of A/C and AV Switch REMOVAL

Refer to AV-57, "Removal and Installation for A/C and AV Switch" .

#### INSTALLATION

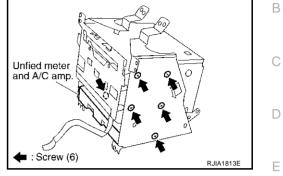
Installation is basically the reverse order of removal.

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## AUTO AMP

## Removal and Installation of Unified Meter and A/C Amp. REMOVAL

- 1. Remove A/C and AV switch from audio unit. Refer to <u>AV-57</u>, <u>"Removal and Installation for A/C and AV Switch"</u>.
- 2. Remove the fixing screws, then remove the unified meter and A/ C amp.



#### INSTALLATION

Installation is basically the reverse order of removal.

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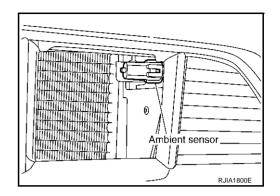
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## AMBIENT SENSOR

## Removal and Installation REMOVAL

- 1. Remove ambient sensor from bracket.
- 2. Disconnect ambient sensor connector, then remove it.



#### INSTALLATION

Installation is basically the reverse order of removal.

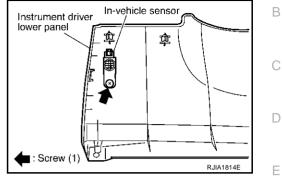
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## **IN-VEHICLE SENSOR**

## Removal and Installation REMOVAL

- 1. Remove instrument driver lower panel. Refer to <u>IP-11, "Removal</u> <u>and Installation"</u>.
- 2. Remove in-vehicle sensor.



#### INSTALLATION

Installation is basically the reverse order of removal.

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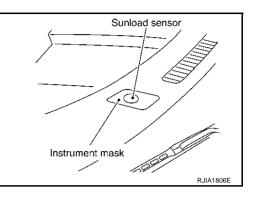
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## SUNLOAD SENSOR

## Removal and Installation REMOVAL

- 1. Remove instrument mask (right side). Refer to <u>IP-11, "Removal</u> <u>and Installation"</u>.
- 2. Disconnect sunload sensor connector, then remove sunload sensor.



#### INSTALLATION

Installation is basically the reverse order of removal.

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## **INTAKE SENSOR**

## INTAKE SENSOR

## Removal and Installation REMOVAL

- 1. Set the temperature at 18°C (60°F), and then disconnect the battery negative cable.
- 2. Use a refrigerant collecting equipment (for HFC-134a) to discharge refrigerant.
- 3. Remove cowl top cover. Refer to EI-21, "COWL TOP" .
- 4. Remove high-pressure pipe 1 fixing clip.
- 5. Remove low-pressure flexible hose fixing bolt.
- 6. Disconnect evaporator-side one-touch joints.
- a. Set a disconnector (High-pressure side: 92530-89908, Lowpressure side: 92530-89916) on A/C piping.
- b. Slide a disconnector toward vehicle front until it clicks.
- c. Slide A/C piping toward vehicle front and disconnect it. **CAUTION:**

Seal connection opening of piping with a cap or vinyl tape to avoid exposure to atmosphere.

- 7. Remove blower unit. Refer to ATC-133, "BLOWER UNIT" .
- 8. Remove air mix door motor (Passenger side).
- 9. Remove intake sensor connector, foot duct and heater core cover.
- 10. Remove evaporator cover from heater & cooling unit.

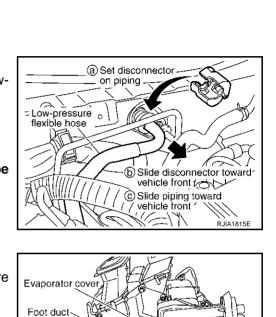
11. Remove the fixing bolt, then remove the low-pressure pipe 2 and high-pressure pipe 2.

#### **CAUTION:**

Seal connection opening of piping with a cap or vinyl tape to avoid exposure to atmosphere.

12. Slide the evaporator to passenger side, then remove the intake sensor.



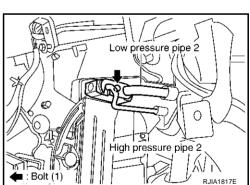


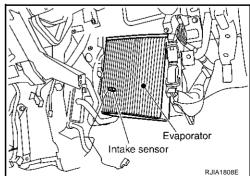
(right) Intake senso connector Air mix door motor

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(passenger side)

Heater core cover





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#### INSTALLATION

Installation is basically the reverse order of removal.

**CAUTION:** 

- Replace O-rings for A/C piping with new ones. Before installing, apply compressor oil to them.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to make sure piping does not come off.

## **BLOWER UNIT**

### **BLOWER UNIT**

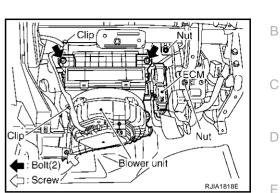
## Removal and Installation REMOVAL

- 1. Remove instrument passenger lower panel. Refer to <u>IP-11</u>, <u>"Removal and Installation"</u>.
- 2. Remove ECM with bracket attached.
- 3. Remove fixing nuts (2), then fixing bolts (2) and screw (1), then remove blower unit.

#### CAUTION:

Move blower unit rightward, and remove locating pin (1) and joint. Then remove blower unit downward.

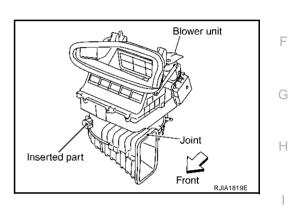
- 4. Disconnect intake door motor connector and blower fan motor connector.
- 5. Remove harness clips (2) from blower unit.
- 6. Remove blower unit.



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#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

Make sure locating pin (1) and joint are securely inserted.

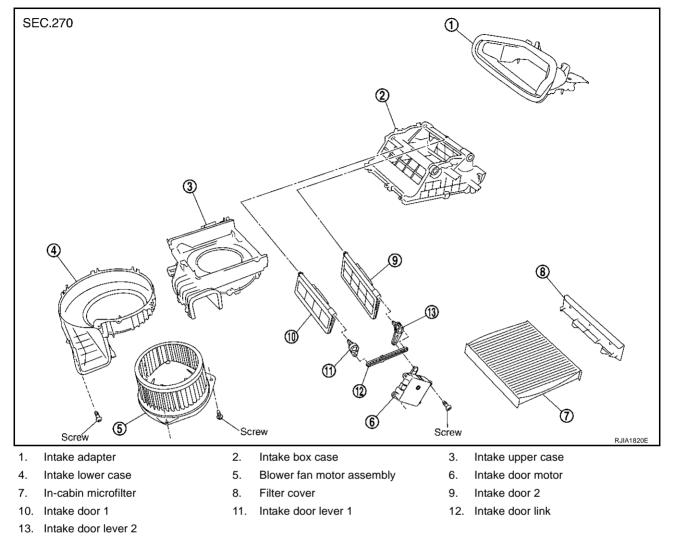
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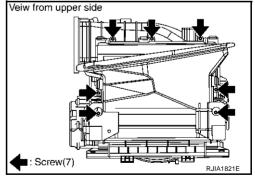
#### **BLOWER UNIT**

## **Disassembly and Assembly**



#### **CAUTION:**

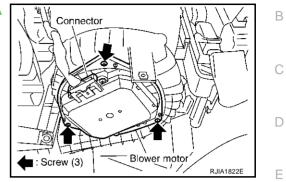
If retaining tabs are damaged while disassembling blower unit, Veiw from upper side use 7 screws (27111-2Y000) to assemble blower unit.



## **BLOWER MOTOR**

## Removal and Installation REMOVAL

- 1. Remove instrument passenger lower panel. Refer to <u>IP-11,</u> <u>"Removal and Installation"</u>.
- 2. Disconnect blower motor connector.
- 3. Remove screws from blower motor, then remove it.



#### INSTALLATION

Installation is basically the reverse order of removal.

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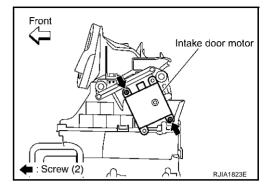
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## **INTAKE DOOR MOTOR**

## Removal and Installation REMOVAL

- 1. Remove blower unit. Refer to ATC-133, "BLOWER UNIT" .
- 2. Remove intake door motor from the blower unit.



#### INSTALLATION

Installation is basically the reverse order of removal.

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## **IN-CABIN MICROFILTER**

## Removal and Installation FUNCTION

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing in-cabin microfilter into blower unit.

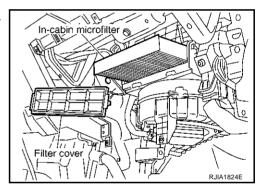
#### **REPLACEMENT TIMING**

Replace in-cabin microfilter. Refer to <u>MA-8, "CHASSIS AND BODY MAINTENANCE"</u> in SCHEDULE 1 and <u>MA-9, "CHASSIS AND BODY</u> <u>MAINTENANCE"</u> in SCHEDULE 2.

Caution label is fixed inside the glove box.

#### **REPLACEMENT PROCEDURES**

- 1. Remove the instrument passenger lower panel. Refer to <u>IP-11,</u> <u>"Removal and Installation"</u>.
- 2. Remove the filter cover, then remove the in-cabin microfilter.
- 3. Take out the in-cabin microfilter from blower unit.
- 4. Replace with new one and reinstall on blower unit.
- 5. Reinstall the glove box.



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Recirculation

air

Blower motor

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Fresh air 🗍

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In-cabin microfilter

Purified air

Evaporator

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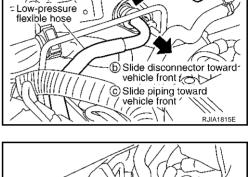
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### Removal and Installation REMOVAL

- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge refrigerant.
- 2. Drain coolant from cooling system. Refer to <u>CO-8, "Changing Engine Coolant"</u>.
- 3. Remove cowl top cover. Refer to <u>EI-21, "COWL TOP"</u>.
- 4. Disconnect evaporator-side one-touch joints.
- a. Set a disconnector (High-pressure side: 92530-89908, Low-pressure side: 92530-89916) on A/C piping.
- b. Slide a disconnector toward vehicle front until it clicks.
- c. Slide A/C piping toward vehicle front and disconnect it. CAUTION:

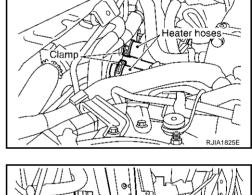
Seal connection opening of piping with a cap or vinyl tape to avoid exposure to atmosphere.

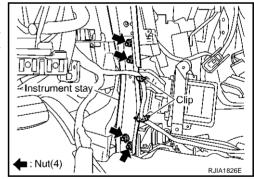
- 5. Disconnect two heater hoses from heater core.
- 6. Remove instrument panel assembly. Refer to <u>IP-11, "Removal</u> <u>and Installation"</u>.
- 7. Remove blower unit. Refer to ATC-133, "BLOWER UNIT" .
- 8. Remove clips of vehicle harness from steering member.
- 9. Remove instrument stays (driver side and passenger side).
- 10. Renove rear ventilator duct1 and front floor duct. Refer to <u>ATC-147</u>, <u>"Removal of Rear Ventilator Ducts"</u> and <u>ATC-148</u>, <u>"Removal of Floor Ducts"</u>.



(a) Set disconnector

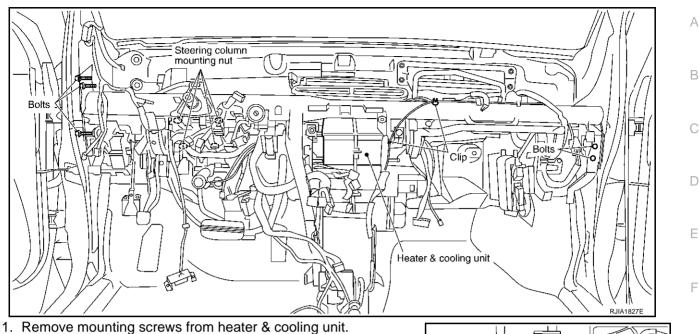
on piping







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- 11. Remove mounting screws from heater & cooling unit.
- 12. Remove the steering member, and then remove heater & cooling unit.

#### INSTALLATION

Installation is basically the reverse order of removal.

**CAUTION:** 

- Replace O-rings for A/C piping with new one, then apply compressor oil to it when installing it.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to check that piping does not come off.
- When recharging refrigerant, check for leaks.

NOTE:

- When filling radiator with coolant, refer to CO-8, "Changing Engine Coolant".
- Recharge the refrigerant.

Heater & cooling unit mounting bolt **Tightening torque** : 5.98 - 7.65 N·m (0.61 - 0.78 kg-m, 53 - 67 in - lb) Steering member mounting nut and bolt : 11 - 13 N·m (1.1 - 1.4 kg-m, 8.2 - 9.5 ft - lb) **Tightening torque** 

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Heater & cooling unit

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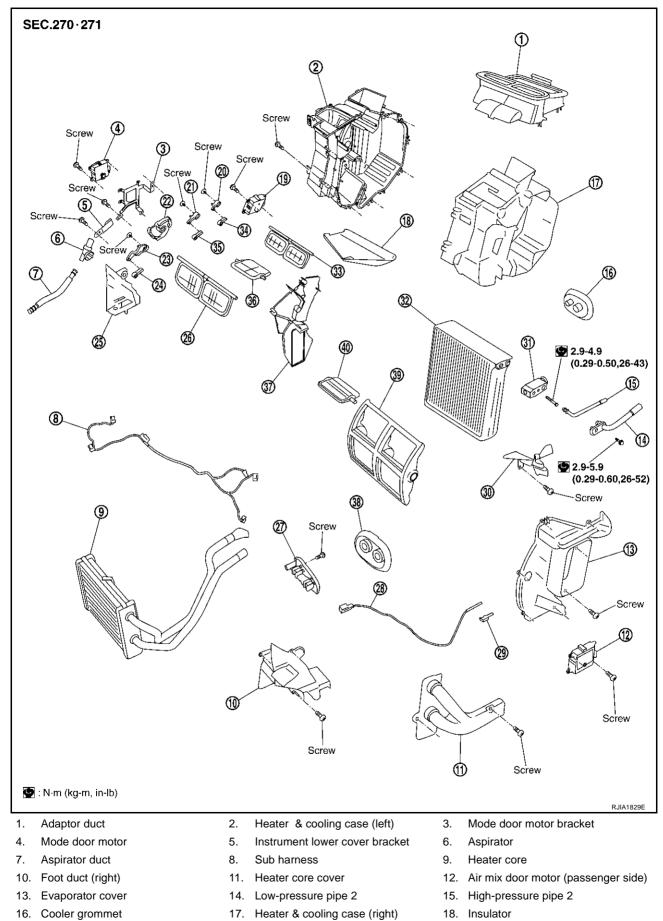
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: Bolt(3)

## **Disassembly and Assembly**





**ATC-140** 

- 19. Air mix door motor (driver side)
- 22. Main link
- 25. Foot duct (left)
- 28. Intake sensor
- 31. Expansion valve
- 34. Defroster door link
- 37. Center case
- 40. Max. cool door (right)

- 20. Defroster door lever
- 23. Ventilator door lever
- 26. Ventilator door
- 29. Intake sensor bracket
- 32. Evaporator
- 35. Max. cool door link
- 38. Heater pipe grommet
- 21. Max. cool door lever
  24. Ventilator door link
  27. Heater pipe support
  30. Adaptor cover
  33. Defroster door
  36. Max. cool door (left)
  39. Air mix door

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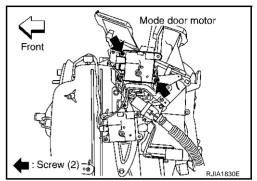
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## MODE DOOR MOTOR

## Removal and Installation REMOVAL

- 1. Remove BCM. Refer to <u>BCS-36, "Removal and Installation of BCM"</u>.
- 2. Remove mounting screws from mode door motor.
- 3. Disconnect mode door connector, and then remove mode door motor.



#### INSTALLATION

Installation is basically the reverse order of removal.

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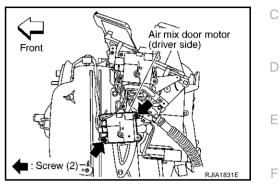
## **AIR MIX DOOR MOTOR**

## **AIR MIX DOOR MOTOR**

## **Removal and Installation** REMOVAL

#### **Driver Side**

- 1. Set the temperature at 18°C (60°F), and then disconnect the battery negative cable.
- Remove instrument driver lower panel. Refer to IP-11, "Removal and Installation". 2.
- 3. Remove air mix door motor.
- 4 Disconnect air mix door motor connector.



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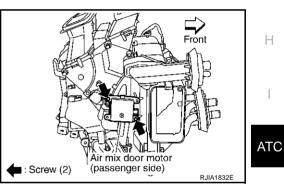
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#### **Passenger Side**

- Set the temperature at 18°C (60°F), and then disconnect the battery negative cable. 1.
- Remove blower unit. Refer to ATC-133, "BLOWER UNIT" . 2.
- 3. Remove air mix door motor.
- 4. Disconnect air mix door motor connector.



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Installation is basically the reverse order of removal.

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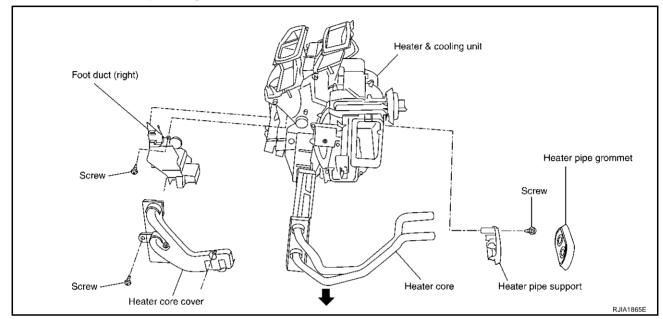
## **HEATER CORE**

## HEATER CORE

## Removal and Installation REMOVAL

1. Remove heater & cooling unit. Refer to ATC-138, "HEATER & COOLING UNIT ASSEMBLY" .

- 2. Remove foot duct (right). Refer to ATC-148, "Removal of Foot Ducts" .
- 3. Remove heater core cover.
- 4. Remove heater pipe support and heater pipe grommet.
- 5. Slide heater core to passenger side.



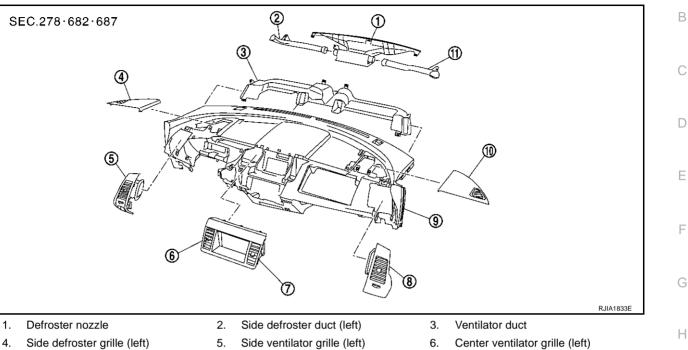
#### INSTALLATION

Installation is basically the reverse order of removal.

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# Removal and Installation REMOVAL



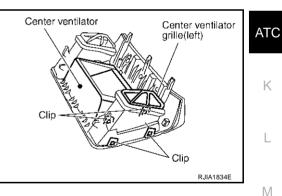
9.

Instrument panel

- Center ventilator grille (right)
   Side defroster grille (right)
- Side ventilator grille (right)
   Side ventilator grille (right)
- 6. Side vertilator grille (rigi
- 11. Side defroster duct (right)

#### **Removal of Center Ventilator Grille**

- 1. Remove center ventilator. Refer to <u>IP-11, "Removal and Installa-</u> <u>tion"</u>.
- 2. Remove center ventilator grille.



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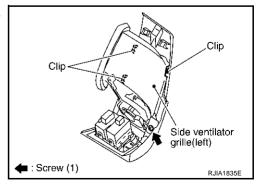
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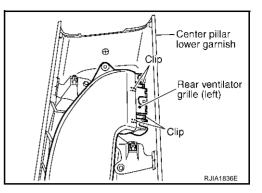
### **Removal of Side Ventilator Grille**

- 1. Remove side ventilator assembly. Refer to <u>IP-11, "Removal and</u> <u>Installation"</u>.
- 2. Remove side ventilator grille.



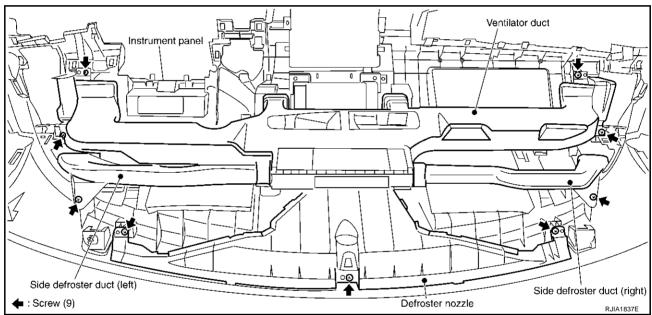
#### **Removal of Rear Ventilator Grille**

- 1. Remove center pillar lower garnish. Refer to <u>EI-32, "CENTER</u> <u>PILLAR LOWER GARNISH"</u>.
- 2. Remove mounting clips, then remove rear ventilator grille.



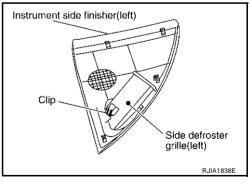
#### Removal of Defroster Nozzle, Ducts and Ventilator Ducts

- 1. Remove instrument panel assembly. Refer to IP-11, "Removal and Installation".
- 2. Remove side defroster ducts, using power tools.
- 3. Remove defroster nozzle, using power tools.
- 4. Remove ventilator duct., using power tools.



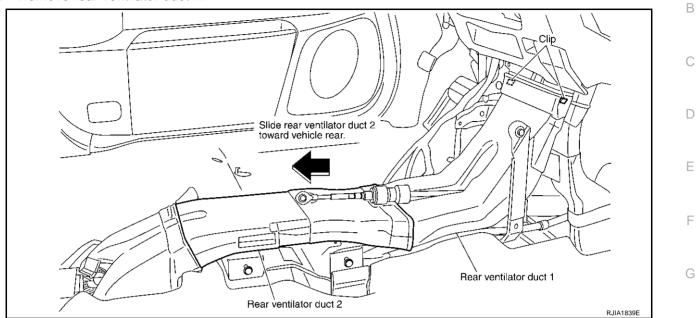
#### **Removal of Side Defroster Grille**

- 1. Remove instrument side finisher. Refer to <u>IP-11, "Removal and</u> <u>Installation"</u>.
- 2. Remove side defroster grilles.

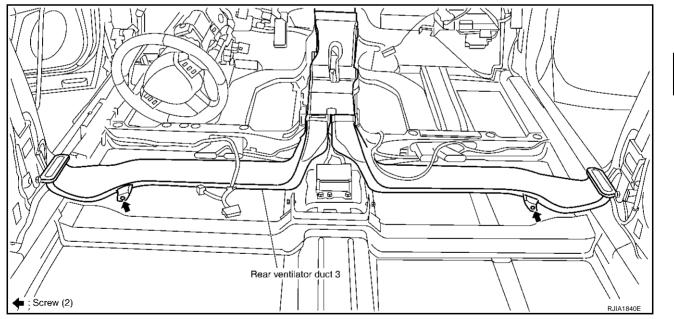


#### **Removal of Rear Ventilator Ducts**

- 1. Remove center console. Refer to IP-18, "Removal and Installation" .
- 2. Slide rear ventilator duct 2 toward vehicle rear, then remove it.
- 3. Remove rear ventilator duct 1.



- 4. Remove floor carpet. Refer to EI-34, "Removal and Installation" .
- 5. Remove rear ventilator duct 3 fixing screws, then remove rear ventilator duct 3.



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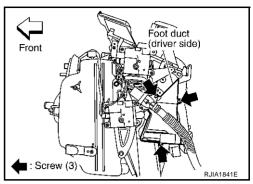
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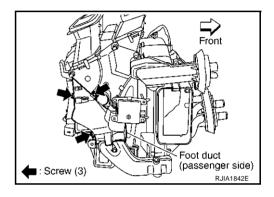
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#### **Removal of Foot Ducts**

- 1. Remove instrument driver lower panel. Refer to IP-11, "Removal and Installation".
- 2. Remove foot duct (driver side).

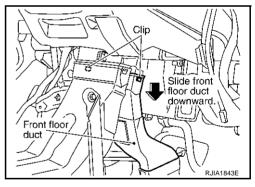


- 3. Remove blower unit. Refer to ATC-133, "BLOWER UNIT" .
- 4. Remove foot duct (passenger side).



#### **Removal of Floor Ducts**

- 1. Remove front seats and center console. Refer to <u>SE-122, "FRONT SEAT"</u> and <u>IP-17, "CENTER CON-</u> <u>SOLE ASSEMBLY"</u>.
- 2. Slide front floor duct downward, then remove it.



- Si-Harness clip I • Rear floor duct 2 • RJIA1844E
- 3. Peel back the floor carpet to a point where the floor duct is visible.
- 4. Remove mounting clip, and then remove the floor ducts.

#### INSTALLATION

Installation is basically the reverse order of removal.

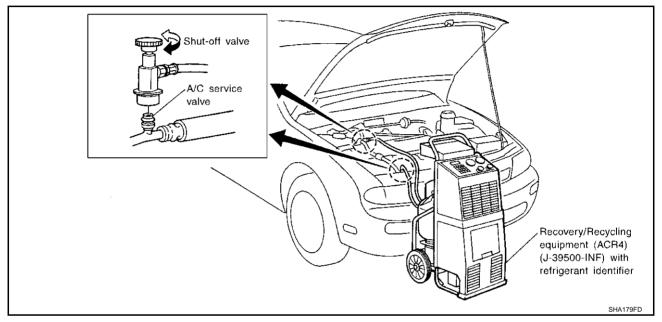
### **REFRIGERANT LINES**

#### HFC-134a (R-134a) Service Procedure SETTING OF SERVICE TOOLS AND EQUIPMENT

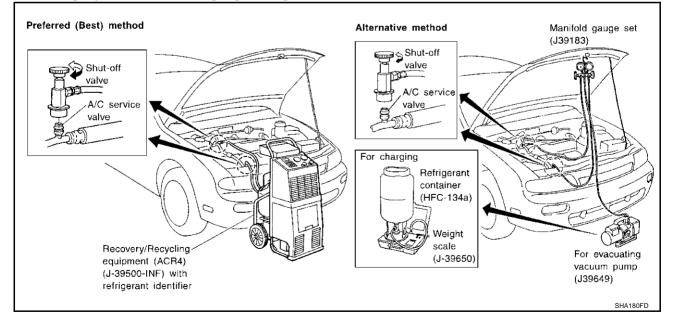
#### **Discharging Refrigerant**

#### WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment or J2201 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



#### **Evacuating System and Charging Refrigerant**



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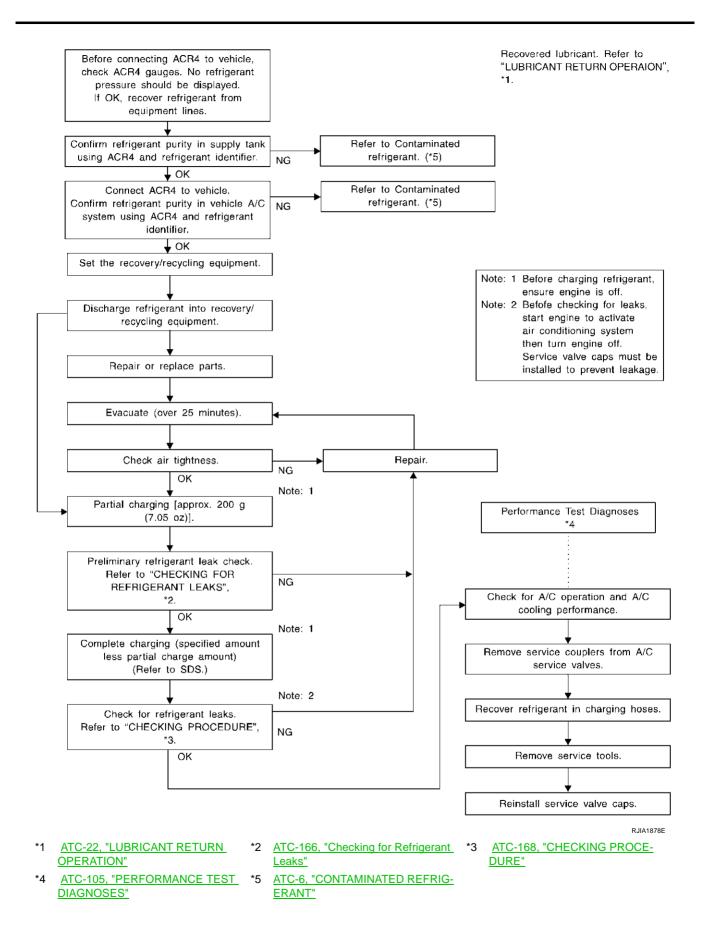
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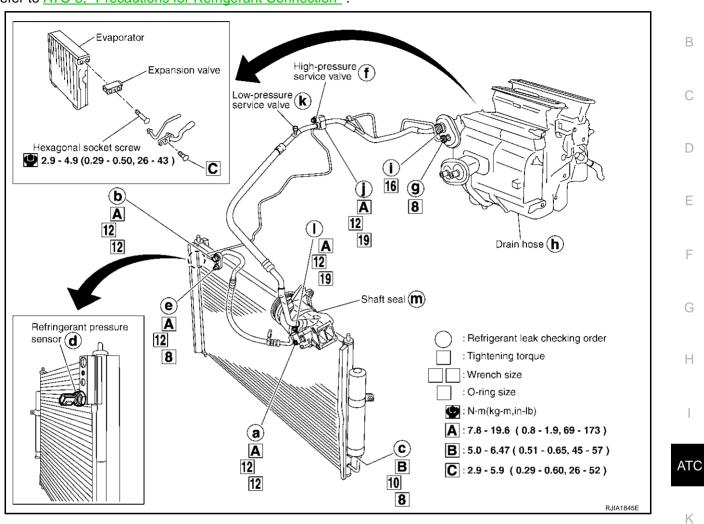
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### Components

Refer to ATC-8, "Precautions for Refrigerant Connection" .



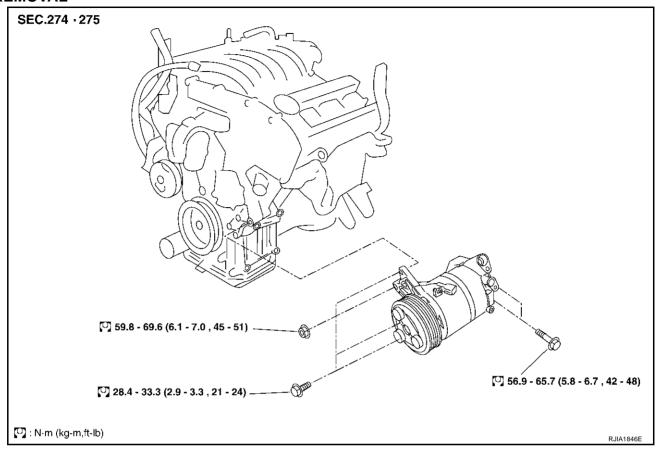
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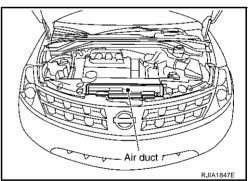
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# Removal and Installation of Compressor REMOVAL



- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove the air duct (inlet). Refer to EM-14, "AIR CLEANER AND AIR DUCT" .
- 3. Remove the engine undercover, using power tools.

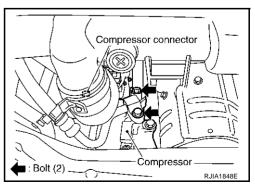


4. Remove mounting nuts from the low-pressure flexible hose and high-pressure flexible hose.

#### **CAUTION:**

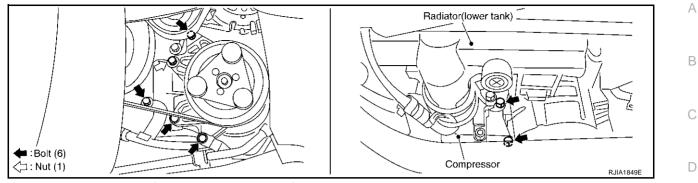
Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 5. Disconnect compressor (magnet clutch) connector.
- 6. Remove the A/C compressor belt. Refer to <u>EM-11, "DRIVE</u> <u>BELTS"</u>.
- 7. Remove the idler pulley bracket.



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8. Remove mounting bolts from compressor, using power tools.



Remove compressor from passenger side of the vehicle. 9.

#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose, high-pressure pipe and high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- When recharging refrigerant, check for leaks.

Bolts mounting the co	mpressor (Front side)	G
Tightening torque	: 28.4 - 33.3 N·m (2.9 - 3.3 kg-m, 21 - 24 ft-lb)	
Nut mounting the com	pressor	Н
Tightening torque	: 56.9 - 65.7 N·m (5.8 - 6.7 kg-m, 42 - 48 ft-lb)	11
Bolts mounting the co	mpressor (Rear side)	
Tightening torque	: 56.9 - 65.7 N·m (5.8 - 6.7 kg-m, 42 - 48 ft-lb)	I
Nut mounting the high	n-pressure flexible hose	
Tightening torque	: 7.8 - 19.6 N⋅m (0.8 - 1.9 kg-m, 69 - 173 in-lb)	
Nut mounting the low-	pressure flexible hose	ATC
Tightening torque	: 7.8 - 19.6 N⋅m (0.8 - 1.9 kg-m, 69 - 173 in-lb)	
Bolts mounting the idl	er pulley bracket	K
Tightening torque	: 24.5 - 31.4 N·m (2.5 - 3.2 kg-m, 18 - 23 ft-lb)	

#### **Removal and Installation of Compressor Clutch** REMOVAL

#### Overhaul

- When removing center bolt, hold clutch disc with wrench. 1.
- Remove clutch disc. 2.



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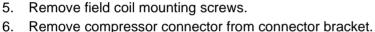
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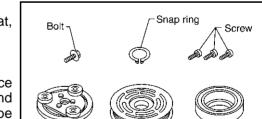
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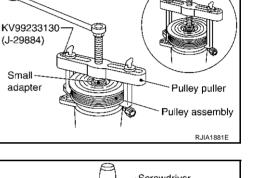
3. Remove the snap ring using external snap ring pliers.

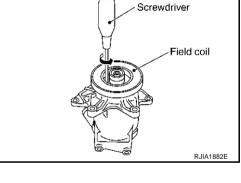
4. Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

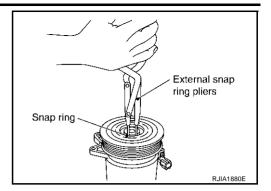
To prevent the pulley groove from being deformed, the puller claws should be positioned into the edge of the pulley assembly.











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Coil

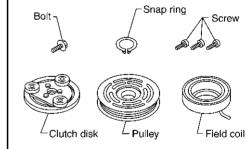
Check coil for loose connection or cracked insulation.

Inspection Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

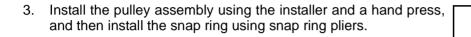
Pullev

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.



#### INSTALLATION

- Install the field coil. Be sure to align the coil's pin with the hole in the compressor's front head.
- 2. Install the compressor connector.

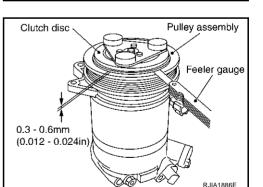


4. Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg·m, 10 ft-lb) torque. After tightening the bolt, make sure the pulley rotates smoothly.

5. Check clearance around the entire periphery of clutch disc.

Disc to pulley : 0.3 - 0.60 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.



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#### **Break-in Operation**

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

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Pulley assembly

Field coil

Pin

KV99234330 (J-38873)

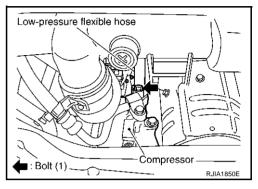
Snap ring

Clutch disc holding tool (J-44614)

# Removal and Installation of Low-pressure Flexible Hose REMOVAL

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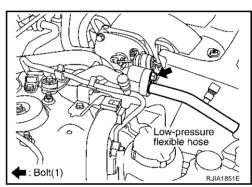
- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove cowl top cover. Refer to EI-21, "COWL TOP" .
- 3. Remove the air duct (inlet). Refer to EM-14, "AIR CLEANER AND AIR DUCT" .
- 4. Remove mounting bolt for low-pressure flexible hose. (Compressor side)



- 5. Remove mounting bolt from low-pressure flexible hose.
- 6. Remove low-pressure flexible hose.

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace O-rings for A/C piping with new one, then apply compressor oil to it when installing it.
- When recharging refrigerant, check for leaks.

Bolt mounting the low-pressure flexible hoseTightening torque: 7.8 - 19.6 N·m (0.8 - 1.9 kg-m, 69 - 173 in-lb)

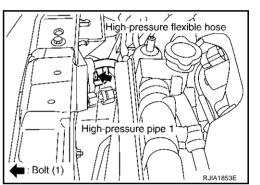
# Removal and Installation of High-pressure Flexible Hose REMOVAL

- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove the air duct (inlet). Refer to EM-14, "AIR CLEANER AND AIR DUCT" .
- 3. Remove the mounting bolt for high-pressure flexible hose (Compressor side), then remove high-pressure flexible hose fixing clip.

4. Remove the mounting nut for high-pressure flexible hose (Condenser side), and then remove the high-pressure flexible hose.

#### CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.



High-pressure flexible hose

Compresso

Clip

: Bolt (1)

#### INSTALLATION

Installation is basically the reverse order of removal.

**CAUTION:** 

- Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- When recharging refrigerant, check for leaks.

Bolts mounting the high-pressure flexible hose Tightening torque : 7.8 - 19.6 N·m (0.8 - 1.9 kg-m, 69 - 173 in-lb)



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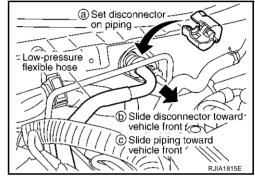
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#### Removal and Installation of Low-pressure Pipe 1 (Engine Compartment) REMOVAL

- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove cowl top cover. Refer to EI-21, "COWL TOP" .
- 3. Remove mounting bolt for low-pressure pipe 1 and low-pressure pipe 1 bracket.
- 4. Remove high-pressure pipe 1 from clip.

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#### 5. Disconnect one-touch joints.

- a. Set a disconnector (92530-89916) on A/C piping.
- b. Slide a disconnector toward vehicle front until it clicks.
- c. Slide A/C piping toward vehicle front and disconnect it.
- 6. Remove the low-pressure pipe 1.

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to make sure piping does not come off.
- When recharging refrigerant, check for leaks.

Bolt mounting the low-pressure pipe 1Tightening torque: 7.8 - 19.6 N·m (0.8 - 1.9 kg-m, 69 - 173 in-lb)Bolt mounting the low-pressure pipe 1 bracketTightening torque: 3.82 - 4.51 N·m (0.39 - 0.46 kg-m, 34 - 39 in-lb)

#### Removal and Installation of High-pressure Pipe 1 (Engine Compartment) REMOVAL

- Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant. 1.
- Remove cowl top cover. Refer to EI-21, "COWL TOP" . 2.
- 3. Remove air duct (inlet). Refer to EM-14, "AIR CLEANER AND AIR DUCT" .
- 4 Remove low-pressure pipe 1. Refer to ATC-158, "Removal and Installation of Low-pressure Pipe 1 (Engine Compartment)".
- 5. Remove reservoir tank. Refer to CO-12, "RADIATOR" .
- Remove IPDM E/R. Refer to PG-46, "Removal and Installation of IPDM E/R". 6.
- Remove power steering oil tank mounting nuts. 7.
- 8. Remove vehicle harness connector from bracket.
- Remove the high-pressure pipe 1 from clips. 9.
- 10. Remove the high-pressure flexible hose from vehicle clips.
- Clin 11 AL I Pro-High pressure pipe 1 Connector Clin : Nut(3) R R.IIA1856E (D) Harness Ground harness terminal clip mounting bolt Connector = Front বঢ ATC Ett. RJIA1857E (a) Set disconnector on piping

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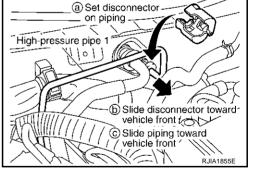
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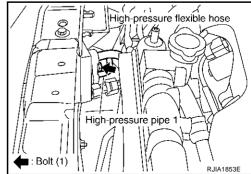
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- 11. Disconnect cooling fan connector.
- 12. Remove cooling fan harness clip from fan shroud.
- 13. Remove ground harness terminal mounting bolt.

- 14. Disconnect one-touch joints of high-pressure pipe 1.
- Set a disconnector (92530-89908) on A/C piping. a.
- Slide a disconnector toward vehicle front until it clicks. b.
- Slide A/C piping toward vehicle front and disconnect it. C.
  - **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

15. Remove the high-pressure pipe 1 mounting bolt, and then remove it.

#### CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

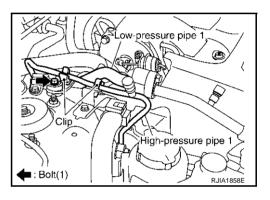
Installation is basically the reverse order of removal.

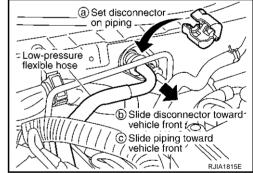
#### **CAUTION:**

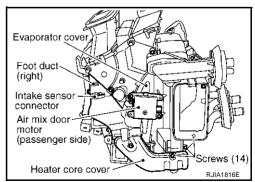
- Replace the O-ring of the high-pressure pipe with a new one, then apply compressor oil to it when installing it.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to make sure piping does not come off.
- When recharging refrigerant, check for leaks.

# Removal and Installation of Low-pressure Pipe 2 and High-pressure Pipe 2 AJSOOTOD REMOVAL

- 1. Set the temperature at  $18^{\circ}C$  (60°F), and then disconnect the battery negative cable.
- 2. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 3. Remove cowl top cover. Refer to EI-21, "COWL TOP" .
- 4. Remove mounting bolt for low-pressure flexible pipe 1 bracket.
- 5. Remove high-pressure pipe 1 from vehicle clips.







- 6. Disconnect one-touch joints.
- a. Set a disconnector (High-pressure side: 92530-89908, Low-pressure side: 92530-89916) on A/C piping.
- b. Slide a disconnector toward vehicle front until it clicks.
- c. Slide A/C piping toward vehicle front and disconnect it. **CAUTION:**

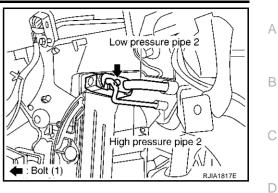
Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 7. Remove blower unit. Refer to ATC-133, "BLOWER UNIT" .
- 8. Remove air mix door motor (passenger side), foot duct, heater core cover and evaporator cover.

9. Remove mounting bolt, then, remove low-pressure pipe 2 and high-pressure pipe 2.

#### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### CAUTION:

- Replace O-rings for A/C piping with new ones, then apply compressor oil to it when installing it. .
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to make sure piping does not come off.
- When recharging refrigerant, check for leaks.

Bolt mounting the low-pressure pipe 2 and high-pressure pipe 2		
Tightening torque	: 2.9 - 5.9 N⋅m (0.29 - 0.60 kg-m, 26 - 52 in-lb)	
Bolt mounting low-pressure pipe 1 bracket		
Tightening torque	: 3.82 - 4.51 N⋅m (0.39 - 0.46 kg-m, 34 - 39 in-lb)	I

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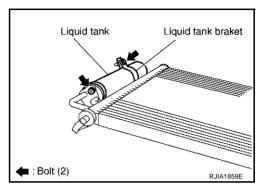
#### **Removal and Installation of Liquid Tank** REMOVAL

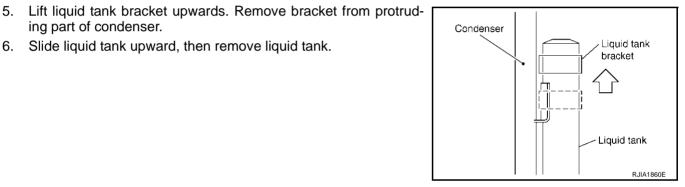
- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove condenser. Refer to ATC-163, "Removal and Installation of Condenser" .
- 3. Clean liquid tank and its surrounding area, and remove dirt and rust from tank. CAUTION:

#### Be sure to clean carefully.

ing part of condenser.

4. Remove mounting bolt for liquid tank.





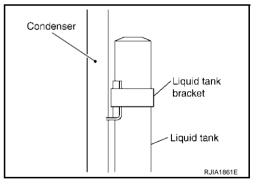
### INSTALLATION

6.

Install liquid tank, and then install liquid tank bracket on condenser. **CAUTION:** 

- Make sure liquid tank bracket is securely installed at protrusion of condenser. (Make sure liquid tank bracket does not move to a position below center of liquid tank.)
- Replace O-rings for A/C piping with new ones, then apply compressor oil to it when installing it.
- When recharging refrigerant, check for leaks.

Slide liquid tank upward, then remove liquid tank.

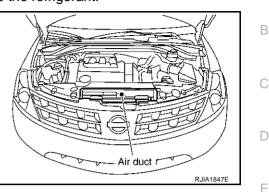


Bolt mounting the liquid tank bracket (upper side) **Tightening torque** : 2.94 - 3.82 N·m (0.30 - 0.38 kg-m, 26 - 33 in-lb) Bolt mounting the liquid tank bracket (lower side) : 5.0 - 6.47 N·m (0.51 - 0.65 kg-m, 45 - 57 in-lb) **Tightening torque** 

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#### Removal and Installation of Condenser REMOVAL

- 1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 2. Remove air duct (inlet). Refer to EM-14, "AIR CLEANER AND AIR DUCT".
- 3. Remove engine undercover, using power tools.
- 4. Drain engine coolant. Refer to CO-8, "Changing Engine Coolant".
- 5. Remove cooling fan shroud after removing radiator upper hose. Refer to CO-12, "RADIATOR" .



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6. Disconnect high-pressure flexible hose and high-pressure pipe 1.

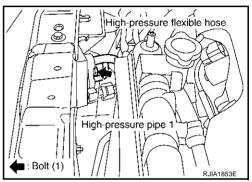
#### **CAUTION:**

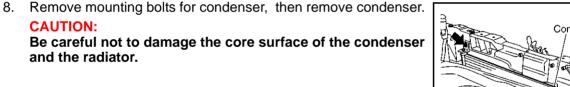
**CAUTION:** 

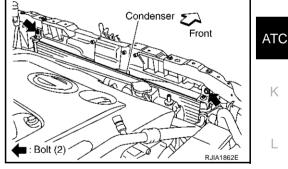
and the radiator.

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

7. Remove radiator upper mount, move radiator and condenser to the engine side.







#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace O-rings for A/C piping with new ones, then apply compressor oil to it when installing it.
- When recharging refrigerant, check for leaks.

Bolt mounting the condenser **Tightening torque** : 5.7 - 6.5 N·m (0.59 - 0.66 kg-m, 51 - 57 in-lb) Μ

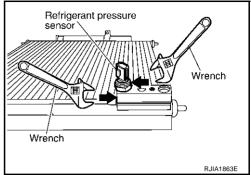
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#### Removal and Installation of Refrigerant Pressure Sensor REMOVAL

- 1. Remove the condenser. Refer to <u>ATC-163</u>, "Removal and Installation of Condenser".
- 2. Remove the refrigerant pressure sensor from condenser. **CAUTION:**

When working, be careful not to damage the condenser fins.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

Apply compressor oil to the O-ring of the refrigerant pressure sensor when installing it.

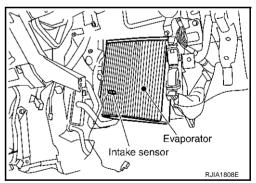
Refrigerant pressure sensor Tightening torque :9.9 - 11.7 N·m (1.0 - 1.2 kg-m, 87 - 104 in-lb)

# Removal and Installation of Evaporator REMOVAL

- 1. Set the temperature at 18°C (60°F), and then disconnect the battery negative cable.
- 2. Using a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 3. Remove the cowl top cover. Refer to EI-21, "COWL TOP" .
- Remove low-pressure pipe 2 and high-pressure pipe 2. Refer to <u>ATC-160, "Removal and Installation of Low-pressure Pipe 2 and High-pressure Pipe 2"</u>.
   CAUTION:

#### Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 5. Slide the evaporator, then remove it from the heater & cooling unit.
- 6. Remove the intake sensor from the evaporator, then remove the evaporator.



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#### INSTALLATION

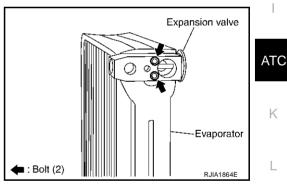
Installation is basically the reverse order of removal.

- **CAUTION:**
- Replace O-rings for A/C piping with new ones, then apply compressor oil to it when installing it.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to make sure piping does not come off.
- The O-rings are different from low-pressure pipe 1 (high-pressure pipe 1) and low-pressure pipe 2 (high-pressure pipe 2).
- Mark the mounting position of the intake sensor bracket.
- When recharging refrigerant, check for leaks.

Bolt mounting the lo	w-pressure pipe 2 and high-pressure pipe 2	
Tightening torque	: 2.9 - 5.9 N⋅m (0.29 - 0.6 kg-m, 26 - 52 in-lb)	
Bolt mounting low-p	ressure pipe 1 bracket	F
Tightening torque	: 3.82 - 4.51 N⋅m (0.39 - 0.46 kg-m, 34 - 39 in-lb)	

# Removal and Installation of Expansion Valve REMOVAL

- 1. Set the temperature at 18°C (60°F), and then disconnect the battery negative cable.
- 2. Using a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
- 3. Remove cowl top cover. Refer to EI-21, "COWL TOP" .
- 4. Remove evaporator. Refer to ATC-164, "Removal and Installation of Evaporator" .
- 5. Remove mounting bolts for expansion valve, then remove expansion valve.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace O-rings with new ones, then apply compressor oil to them when installing them.
- Connection point for female-side piping is thin. So, when inserting male-side piping, take care not to deform female-side piping. Slowly insert in axial direction.
- Insert one-touch joint connection point securely until it clicks.
- After piping has been connected, pull male-side piping by hand to check that piping does not come off.
- The O-rings are different from low-pressure pipe 1 (high-pressure pipe 1) and low-pressure pipe 2 (high-pressure pipe 2).
- When recharging refrigerant, check for leaks.

Bolts mounting expansion valve Tightening torque : 2.9 - 4.9N·m (0.29 - 0.50 kg-m, 26 - 43 in-lb) Blot mounting low-pressure pipe 2 and high-pressure pipe 2 Tightening torque : 2.9 - 5.9 N·m (0.29 - 0.60 kg-m, 26 - 52 in-lb)

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### Checking for Refrigerant Leaks

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.

If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.

When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.

When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

#### CAUTION:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

### Checking System for Leaks Using the Fluorescent Leak Detector

- 1. Check A/C system for leaks using the UV lamp and safety goggles (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or expansion valve) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, with the UV lamp for dye residue.
- 3. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 4. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### NOTE:

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean.

Clean with a dry cloth or blow off with shop air.

Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

### **Dye Injection**

replaced.)

(This procedure is only necessary when recharging the system or when the compressor has seized and was

- 1. Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. When the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacture's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

#### CAUTION:

#### Be careful the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

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#### **Electronic Refrigerant Leak Detector** PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

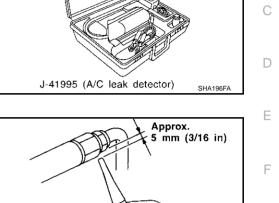
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

1. Position probe approximately 5 mm (3/16 in) away from point to be checked.

2. When testing, circle each fitting completely with probe.

3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

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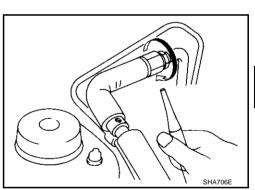


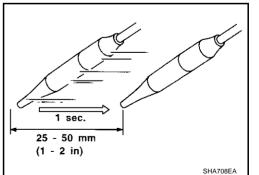
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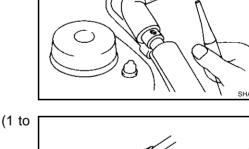
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#### **CHECKING PROCEDURE**

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine OFF.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.
   NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

4. Perform the leak test from the high side (compressor discharge a to evaporator inlet g) to the low side (evaporator drain hose h to shaft seal m). Refer to <u>ATC-151</u>, "<u>Components</u>". Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detected probe completely around the connection/component.

Compressor

Check the fitting of high- and low-pressure hoses, relief valve and shaft seal.

Liquid tank

Check the refrigerant connection.

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

#### NOTE:

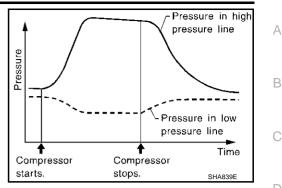
After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

#### Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least 10 seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7-10.
- 7. Start engine.
- 8. Set the heater A/C control as follows;
- a. A/C switch: ON
- b. Face mode
- c. Intake position: Recirculation
- d. Max cold temperature
- e. Fan speed: High
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.



- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Perform A/C performance test to ensure system works properly.

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# SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

### Compressor

Model	ZEXEL VALEO CLIMATE CONTROL make DKS-17D
Туре	Swash plate
Displacement cm <sup>3</sup> (cu in)/rev	175.5 (10.7)
Cylinder bore × stroke mm (in)	30.5 (1.20) × 24.0 (0.94)
Direction of rotation	Clockwise (viewed from drive end)
Drive belt	Poly V

# Lubricant

Model		ZEXEL VALEO CLIMATE CONTROL make DKS-17D	
Name		Nissan A/C System Oil Type S (DH-PS)	
Part number		KLH00-PAGS0	
Capacity m ℓ (US fl oz, Imp fl oz)	Total in system	150 (5.03, 5.3)	
	Compressor (Service part) charg- ing amount	150 (5.03, 5.3)	

# Refrigerant

Туре	HFC-134a (R-134a)
Capacity kg (lb)	0.55 (1.21)

# **Engine Idling Speed**

Refer to EC-52, "Idle Speed and Ignition Timing Check" .

# **Belt Tension**

Refer to EM-11, "DRIVE BELTS" .

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