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PRECAUTIONS

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions Necessary for Steering Wheel Rotation After Battery Disconnect

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NVIS/IVIS (NISSAN/INFINITI VEHICLE IMMOBILIZER SYSTEM - NATS).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-II to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NVIS/IVIS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.

NOTE:

Revision: 2005 August

Supply power using jumper cables if battery is discharged.

- 2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
- Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
- 4. Perform the necessary repair operation.
- When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)

TF-3

Perform a self-diagnosis check of all control units using CONSULT-II.

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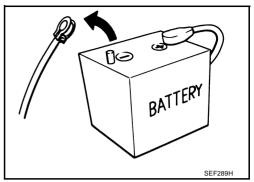
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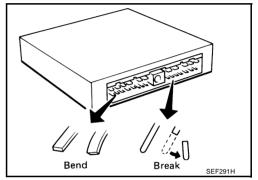
Precautions

 Before connecting or disconnecting the AWD control unit harness connector, turn ignition switch "OFF" and disconnect battery ground cable. Because battery voltage is applied to AWD control unit even if ignition switch is turned "OFF".

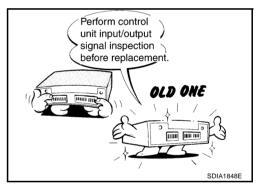


 When connecting or disconnecting pin connectors into or from AWD control unit, take care not to damage pin terminals (bend or break).

When connecting pin connectors, make sure that there are no bends or breaks on AWD control unit pin terminal.



 Before replacing AWD control unit, perform AWD control unit input/output signal inspection and make sure whether AWD control unit functions properly or not. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference Values".



Service Notice

- After overhaul refill the transfer with new transfer oil.
- Check the oil level or replace the oil only with the vehicle parked on level surface.
- During removal or installation, keep inside of transfer clear of dust or dirt.
- Replace all tires at the same time. Always use tires of the proper size and the same brand and pattern.
 Fitting improper size and unusual wear tires applies excessive force to vehicle mechanism and can cause longitudinal vibration.
- Disassembly should be done in a clean work area.
- Before proceeding with disassembly, thoroughly clean the transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them
 with a new ones if necessary.
- Gaskets, seals, O-rings and lock nuts should be replaced any time when the transfer is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.

PRECAUTIONS

- Observe the specified torque when assembling.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transfer.

Wiring Diagrams and Trouble Diagnosis

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When reading wiring diagrams, refer to the following:

- GI-15, "How to Read Wiring Diagrams".
- PG-3, "POWER SUPPLY ROUTING CIRCUIT".

When performing trouble diagnosis, refer to the following:

- GI-11, "How to Follow Trouble Diagnoses".
- GI-27, "How to Perform Efficient Diagnosis for an Electrical Incident".

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PREPARATION

PREPARATION PFP:00002

Special Service Tools

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Tool number (Kent-Moore No.) Tool name		Description
KV38101700 (—) Drift a: 82 mm (3.23 in) dia. b: 78 mm (3.07 in) dia.	a b ZZA1149D	Installing side oil seal (installing adapter case oil seal)
ST3127S000 (J-25765-A) Preload gauge	ZZA0503D	Measuring preload torque
ST33220000 (J-25804-01) Drift a: 37 mm (1.46 in) dia. b: 31 mm (1.22 in) dia. c: 22 mm (0.87 in) dia.	ZZA1046D	Removing drive pinion
KV381054S0 (J-34286) Puller	ZZA0601D	 Removing pinion rear bearing outer race Removing pinion front bearing outer race Removing gear ring oil seal
ST30031000 (J-22912-01) Replacer	ZZZAO700D	Removing pinion front bearing inner race
ST33200000 (J-26082) Drift a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	ZZA1002D	 Removing gear ring bearing inner race (adapter case side) Installing companion flange
ST33061000 (J-8107-2) Drift a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia.	ZZAO810D	Removing gear ring bearing inner race (transfer case side)

PREPARATION

Kent-Moore No.) Fool name		Description	
ST30720000 J-25405)		 Installing gear ring bearing outer race (transfer case side) 	_
Drift a: 77 mm (3.03 in) dia.		 Installing gear ring bearing inner race (transfer case side) 	
o: 55.5 mm (2.185 in) dia.		 Installing gear ring bearing inner race (adapter case side) 	
	ZZA0811D	 Installing gear ring bearing outer race (adapter case side) 	
		 Installing transfer case oil seal 	
(V40101840 —) Drift a: 77 mm (3.03 in) dia.	a -	Installing gear ring bearing outer race (transfer case side)	_
o: 85 mm (3.35 in) dia.	b ZZA0881D		
ST33230000 'J-25805-01) Drift		Installing gear ring oil seal	_
a: 51 mm (2.01 in) dia. o: 41 mm (1.61 in) dia. o: 28.5 mm (1.122 in) dia.			
ST27863000	ZZA1046D	Installing gear ring bearing inner race	_
7127603000 Crift		(transfer case side)	
a: 74.5 mm (2.933 in) dia. b: 62.5 mm (2.461 in) dia.	201		
	ZZA1003D		
(V40101630 J-35870)		Installing gear ring bearing inner race (transfer case side)	
Drift a: 68 mm (2.68 in) dia. b: 60 mm (2.36 in) dia.	able		
	ZZA1003D		

PREPARATION

Tool number (Kent-Moore No.) Tool name		Description
KV38100300 (J-25523) Drift a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32 mm (1.26 in) dia.	ZZA1046D	Installing pinion rear bearing outer race
ST33400001 (J-26082) Drift a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia.	a b ZZA0814D	Installing pinion front bearing outer race Installing pinion sleeve oil seal
ST30901000 (J-26010-01) Drift a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia.	a b c	 Installing pinion front bearing outer race Installing pinion front bearing inner race

Commercial Service Tools

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Tool name		Description
Power tool	PBIC0190E	Loosening nuts and bolts

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page		TF-10		TF-54	TF-54	TF-54	TF-63	TF-63	
SUSPECTED PARTS (Possible cause)		TRANSFER OIL (Level low)	TRANSFER OIL (Wrong)	TRANSFER OIL (Level too high)	LIQUID GASKET (Damaged)	O-RING (Worn or damaged)	OIL SEAL (Worn or damaged)	GEAR (Worn or damaged)	BEARING (Worn or damaged)
Noise		1	2					3	3
Symptom	Transfer oil leakage		3	1	2	2	2		

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TRANSFER OIL PFP:KLD30

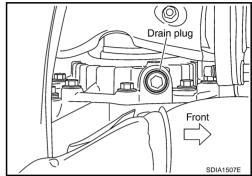
Replacement DRAINING

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CAUTION:

When draining oil, protect exhaust tube flange with cover.

- 1. Run the vehicle to warm up the transfer body sufficiently.
- Stop the engine, and remove the drain plug to drain the transfer oil.
- Apply sealant to drain plug. Install drain plug on transfer and tighten to the specified torque. Refer to <u>TF-54</u>, "COMPO-NENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-47</u>, <u>"Recommended Chemical Products and Sealants"</u>.



FILLING

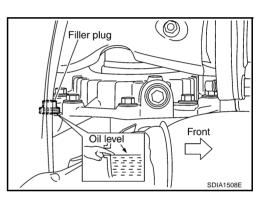
1. Remove filler plug and add gear oil until oil level reaches the specified limit near filler plug mounting hole.

Oil capacity : Approx. 0.31ℓ (5/8 US pt, 1/2 Imp pt)

CAUTION:

Carefully fill the oil. (Fill up for approx. 3 minutes)

- 2. Leave the vehicle for 3 minutes, and check the oil level again.
- Apply sealant to filler plug. Install filler plug to transfer and tighten to the specified torque. Refer to <u>TF-54</u>, "COMPO-NENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-47</u>, "Recommended Chemical Products and Sealants".



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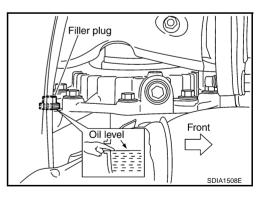
Inspection OIL LEAKAGE AND OIL LEVEL

1. Check oil level from filler plug mounting hole as shown in the figure.

CAUTION:

Do not start engine while checking oil level.

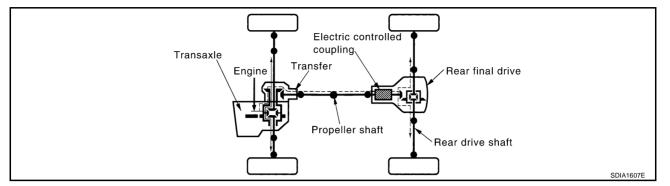
- 2. Before installing filler plug, apply sealant. Install filler plug on transfer and tighten to the specified torque. Refer to <u>TF-54</u>, <a href=""COMPONENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to GI-47, <u>"Recommended Chemical Products and Sealants"</u>.



AWD SYSTEM PFP:41650

Power Transfer Diagram

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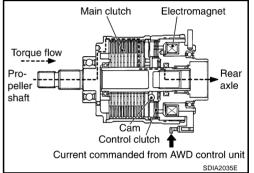
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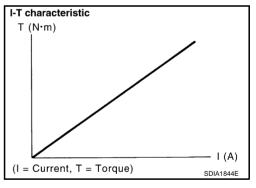
System Description **ELECTRIC CONTROLLED COUPLING**

Operation Principle

- 1. AWD control unit supplies command current to electric controlled coupling (AWD solenoid).
- 2. Control clutch is engaged by electromagnet and torque is detected in control clutch.
- 3. The cam operates in response to control clutch torque and applies pressure to main clutch.
- 4. Main clutch transmits torque to front wheels according to pressing power.

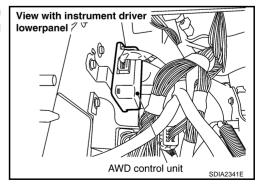


Transmission torque to rear wheels is determined according to command current.



AWD CONTROL UNIT

- AWD control unit controls distribution of drive power between front-wheel drive (100:0) and AWD (50:50) conditions according to signals from the sensors.
- Self-diagnosis results can be read with CONSULT-II.



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AWD SYSTEM

AWD LOCK SWITCH

AUTO Mode

- Electronic control allows optimal distribution of torque to front/rear wheels to match road conditions.
- AUTO mode makes stable driving possible, with no wheel spin, on snowy roads or other slippery surfaces.
- On roads which do not require AWD, it contributes to improved fuel economy by driving in conditions close
 to front-wheel drive.
- Sensor inputs determine the vehicle's turning condition, and tight cornering/braking are controlled by distributing optimum torque to the rear wheels.

LOCK Mode

- Front/rear wheel torque distribution is fixed, ensuring stable driving when climbing slopes.
- Vehicle will switch automatically to AUTO mode if vehicle speed increases. If vehicle speed then
 decreases, the vehicle automatically returns to direct 4-wheel driving conditions. The AWD LOCK indicator
 lamp keeps illuminating.
- LOCK mode will change to AUTO mode automatically, when the vehicle speed exceeds approx. 10 km/h
 (6 MPH) for a long time. The AWD LOCK indicator lamp turns off.
- When the vehicle speed exceeds approx. 10 km/h (6 MPH), AUTO mode cannot be shifted to LOCK mode. In contrast, LOCK mode can be shifted to AUTO mode.
- LOCK mode will change to AUTO mode automatically, when the ignition switch is turned "OFF".

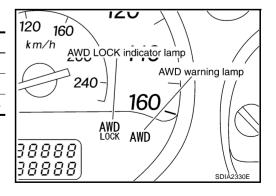
NOTE:

- Every time AWD LOCK switch is pressed, AUTO mode and LOCK mode switch each other.
- When driving in AUTO mode or LOCK mode, if there is a large difference between front and rear wheel speed which continues for a long time, oil temperature of drive system parts becomes too high and AWD warning lamp flashes rapidly. (When AWD warning lamp flashes, vehicle changes to front-wheel drive conditions.)
- If AWD warning lamp is flashing rapidly, stop vehicle and allow it to idle for some time. Flashing will stop and AUTO mode will be restored.
- When driving in AUTO mode, AWD warning lamp may flash slowly if there is a significant difference in diameter of the tires. At this time, vehicle performance is not fully available and cautious driving is required. (Continues until engine is turned OFF.)
- If the warning lamp flashes slowly during driving but remains OFF after engine is restarted, the system is normal. If it again flashes slowly after driving for some time, vehicle must be inspected.
- If there is a difference of revolution speed between the front and rear wheel with AUTO mode the shift occasionally changes to LOCK mode automatically. This is not malfunction.
- If there is a significant difference in pressure or wear between tires, full vehicle performance is not available. Tire conditions are detected, and LOCK mode may be prohibited, or else speeds at which LOCK mode is enabled may be restricted.

AWD LOCK INDICATOR LAMP

The following is the indications of indicator lamp.

Condition	AWD LOCK indicator lamp
AUTO mode	OFF
LOCK mode	ON
Lamp check	Turns ON for approx. 1 second when ignition switch is turned ON.



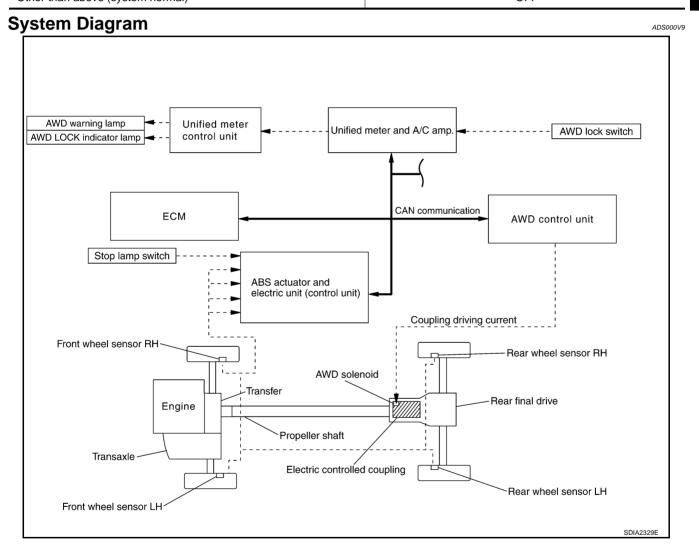
AWD WARNING LAMP

Turns ON when there is a malfunction in AWD system. It indicates that fail-safe mode is engaged and vehicle change to front-wheel drive or shifting driving force-AWD (Rear-wheels still have some driving torque). Also turns ON when ignition switch is turned ON, for purpose of lamp check. Turns OFF approximately in 1 seconds after the engine starts if system is normal.

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AWD Warning Lamp Indication				
Condition	AWD warning lamp			
Lamp check	Turns ON when ignition switch is turned ON. Turns OFF approx. 1 seconds after engine start.			
AWD system malfunction	ON			
Protection function is activated due to heavy load to electric controlled coupling. (AWD system is not malfunctioning and AWD system changes to 2WD mode.)	Rapid flashing: 2 times/second (Flashing in approx. 1 minute and then turning OFF.)			
Large difference in diameter of front/rear tires	Slow flashing: 1 time/2 seconds (Continuing to flash until turning ignition switch OFF)			
Other than above (system normal)	OFF			



AWD SYSTEM

Component parts	Function			
AWD control unit	• Controls driving force distribution by signals from each sensor and switch from front wheel driving mode (100:0) to AWD mode (50:50).			
	2WD mode is available by fail-safe function if malfunction is detected in AWD system.			
Wheel sensors	Detects wheel speed.			
AWD solenoid	Controls electric controlled coupling by command current from AWD control unit.			
Electric controlled coupling	Transmits driving force to rear final drive.			
AWD lock switch	Able to select AUTO or LOCK mode.			
	Illuminates if malfunction is detected in electrical system of AWD system.			
AWD warning lamp	There is 1 blink in 2 seconds if rotation difference of front wheels and rear wheels is large.			
	There are 2 blinks in 1 second if load is still applied to driving parts.			
AWD LOCK indicator lamp	Illuminates in LOCK mode (direct AWD mode) and does not illuminate in AUTO mode.			
	Transmits the following signals via CAN communication to AWD control unit.			
ABS actuator and electric unit (control unit)	Vehicle speed signal			
(control dility	Stop lamp switch signal (brake signal)			
	Transmits the following signals via CAN communication to AWD control unit.			
ECM	Accelerator pedal position signal			
	Engine speed signal			
Unified meter and A/C amp.	Transmits conditions of AWD lock switch and parking brake switch via CAN communication to AWD control unit.			

CAN Communication SYSTEM DESCRIPTION

ADS000VA

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only. For details, refer to LAN-29, "CAN Communication Unit".

TROUBLE DIAGNOSIS

PFP:00004

Fail-Safe Function

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• If any malfunction occurs in AWD electrical system, and control unit detects the malfunction, AWD warning lamp on combination meter turns ON to indicate system malfunction.

When AWD warning lamp is ON, vehicle changes to front-wheel drive or shifting driving force-AWD (Rear-

wheels still have some driving torque).

How to Perform Trouble Diagnosis BASIC CONCEPT

ADS000WJ

To perform trouble diagnosis, it is the most important to have understanding about vehicle systems (control and mechanism) thoroughly.

It is also important to clarify customer complaints before inspection.

First of all, reproduce symptoms, and understand them fully. Ask customer about his/her complaints carefully. In some cases, it will be necessary to check symptoms by driving vehicle with customer.

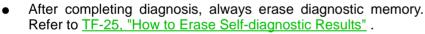


Customers are not professional. It is dangerous to make an easy guess like "maybe the customer means that...," or "maybe the customer mentions this symptom".

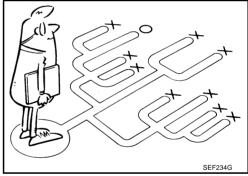


It is essential to check symptoms right from the beginning in order to repair malfunctions completely.

For intermittent malfunctions, reproduce symptoms based on interview with customer and past examples. Do not perform inspection on ad hoc basis. Most intermittent malfunctions are caused by poor contacts. In this case, it will be effective to shake suspected harness or connector by hand. When repairing without any symptom diagnosis, you cannot judge if malfunctions have actually been eliminated.



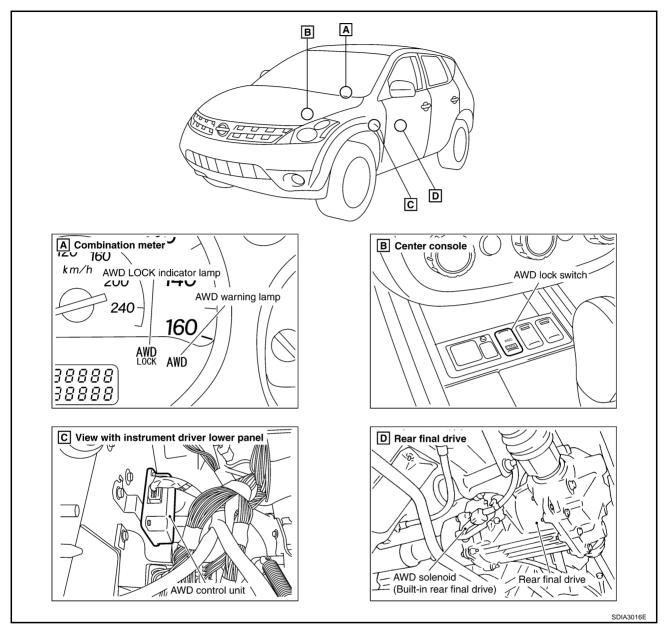
For intermittent malfunctions, move harness or harness connector by hand. Then check for poor contact or reproduced open circuit.

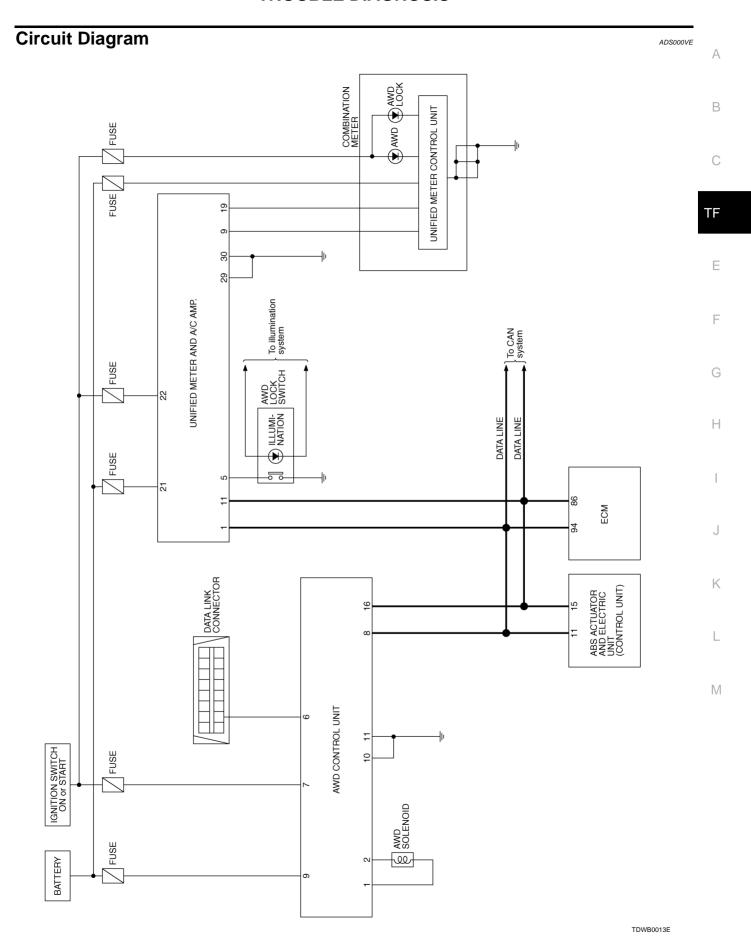


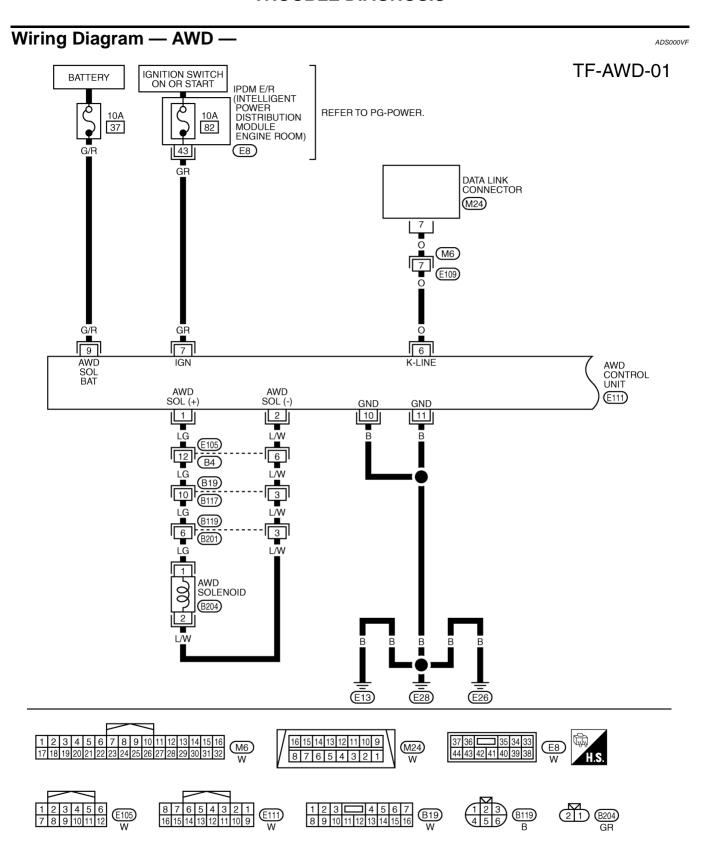
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Location of Electrical Parts

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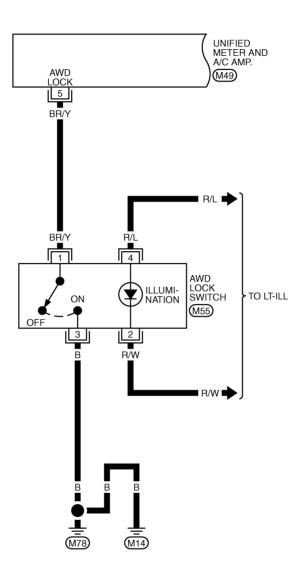






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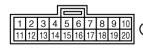
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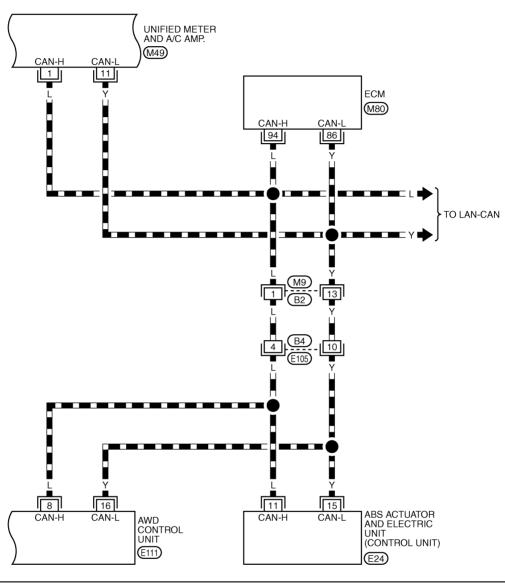


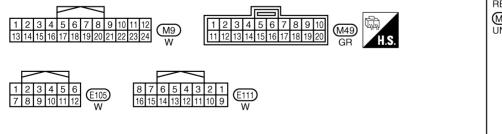


TDWB0015E

TF-AWD-03

: DATA LINE

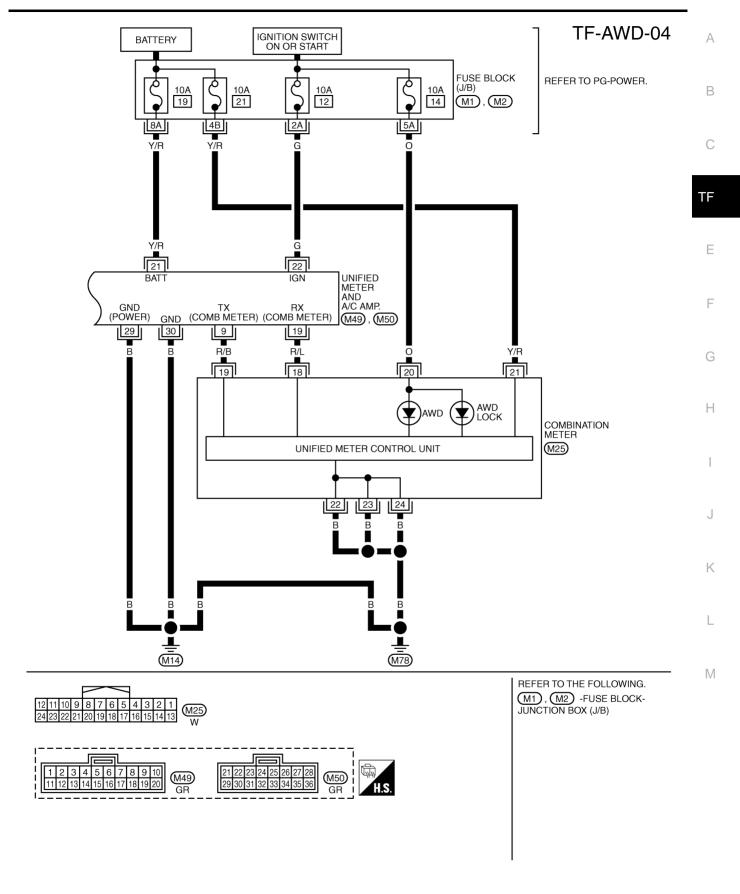




REFER TO THE FOLLOWING.

(M80), (E24) -ELECTRICAL
UNITS

TDWB0016E



TDWB0017E

Trouble Diagnosis Chart for Symptoms

ADS000VG

If AWD warning lamp turns ON, perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE" .

Symptom	Condition	Check item	Reference page		
		CAN communication line			
AWD LOCK indicator lamp does not turn ON for approx. 1 second when the ignition	Ignition switch: ON	Power supply and ground for AWD control unit	<u>TF-38</u>		
switch is turned to ON. (AWD LOCK indicator lamp check)	iginion ownon. Ort	Unified meter and A/C amp.			
		Unified meter control unit			
AWD warning lamp does not turn ON when		CAN communication line			
the ignition switch is turned to ON.	Ignition switch: ON	Unified meter and A/C amp.	<u>TF-40</u>		
(AWD warning lamp check)		Unified meter control unit			
		CAN communication line			
		Power supply and ground for AWD control unit			
		Unified meter and A/C amp.			
AWD warning lamp does not turn OFF several seconds after engine started.	Engine running	Unified meter control unit	<u>TF-41</u>		
		AWD solenoid			
		AWD actuator relay (integrated in AWD control unit)			
		Wheel sensor			
		AWD lock switch			
AWD mode cannot be switched after engine	Engine running	CAN communication line	<u>TF-43</u>		
is started.	Engine running	Unified meter and A/C amp.			
		Unified meter control unit			
		CAN communication line			
Heavy tight-corner braking symptom occurs	While driving	AWD lock switch			
when the vehicle is driven in AUTO mode and the steering wheel is turned fully to	AUTO modeSteering wheel is	Accelerator pedal position signal	TF-45		
either side after the engine is started. (See	turned fully to either	AWD solenoid	<u></u>		
NOTE.)	sides	Mechanical malfunction of electric controlled coupling (clutch sticking etc.)			
		AWD solenoid			
	Vehicle speed: 10 km/h (6 MPH) or less	Mechanical malfunction of electric controlled coupling (Mechanical engagement of clutch is not possible.)			
Vehicle does not enter AWD mode even though AWD warning lamp turned to OFF.		Operating condition of parking brake	<u>TF-46</u>		
gp	Vehicle speed: 10 km/h	AWD solenoid			
	(6 MPH) or more	Mechanical malfunction of electric controlled coupling (Mechanical engagement of clutch is not possible.)			
While driving, AWD warning lamp flashes rapidly. (When flashing in approx. 1 minute and then turning OFF.) Rapid flashing: 2 times/second	While driving	Protection function is activated due to heavy load to electric controlled coupling. (AWD system is not malfunctioning.)	<u>TF-47</u>		
While driving, AWD warning lamp flashes slowly. (When continuing to flash until turning ignition switch OFF) Slow flashing: 1 time/2 seconds	While driving Vehicle speed: 20 km/h (12 MPH) or more	Tire size is different between front and rear of vehicle.	<u>TF-47</u>		

NOTE:

- Light tight-corner braking symptom may occur depending on driving conditions in AUTO mode. This is not malfunction.
- Heavy tight-corner braking symptom occurs when vehicle is driven in the following conditions: LOCK mode, steering
 wheel is turned fully to either sides, and accelerator pedal is depressed.

Condition

AWD Control Unit Input/Output Signal Reference Values AWD CONTROL UNIT INSPECTION TABLE Specifications with CONSULT-II

Content

Monitored item [Unit]

ADS000WM

Display value

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	5 55	00.10.1.0.1		Biopiay value
		Vehicle stopped		0.00 km/h (0.00 mph)
FR RH SENSOR [km/h] or [mph]	Wheel speed (Front wheel right)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indication on speed-ometer (Inside of ±10%)
		Vehicle stopped		0.00 km/h (0.00 mph)
FR LH SENSOR [km/h] or [mph]	Wheel speed (Front wheel left)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indication on speed-ometer (Inside of ±10%)
		Vehicle stopped		0.00 km/h (0.00 mph)
RR RH SENSOR [km/h] or [mph]	Wheel speed (Rear wheel right)	Vehicle running CAUTION: Check air pressure of tire standard condition.	e under	Approximately equal to the indication on speed-ometer (Inside of ±10%)
		Vehicle stopped		0.00 km/h (0.00 mph)
RR LH SENSOR [km/h] or [mph]	Wheel speed (Rear wheel left)	Vehicle running CAUTION: Check air pressure of tire standard condition.	e under	Approximately equal to the indication on speed-ometer (Inside of ±10%)
BATTERY VOLT [V]	Power supply voltage for AWD control unit	Ignition switch: ON		Battery voltage
THRTL POS SEN [%]	Throttle opening condition	When depressing accelerator pedal (Value rises gradually in response to throttle position.)		0 - 100%
		Engine speed	AUTO	Approx. 0.000A
570 001 5NOID (A)	Monitored value of current at	: At idle	LOCK	Approx. 0.000A
ETS SOLENOID [A]	AWD solenoid	Engine speed	AUTO	Approx. 0.000 - 0.500A*
		: 3,000 rpm or more constant	LOCK	Approx. 1.800A
STOP LAMP SW [ON/OFF]	Condition of brake pedal	Brake pedal: Depressed		ON
	operation	Brake pedal: Released		OFF
ENG SPEED SIG [RUN/STOP]	Condition of engine running	Engine stopped (Engine speed: Less than 400 rpm)		STOP
2.13 6. 223 6.3 [10140101]	Security of original farming	Engine running (Engine speed: 400 rpm or more)		RUN
ETS ACTUATOR [ON/OFF]	Operating condition of AWD actuator relay (integrated in	Engine stopped (Ignition switch: ON)		OFF
	AWD control unit)	Engine running		ON
AND MADALLAND TONIOSES	AM/D	AWD warning lamp: ON		ON
4WD WARN LAMP [ON/OFF]	AWD warning lamp condition	AWD warning lamp: OFF		OFF
AWD MODE SW TON/OFFI	Input condition from AWD lock	AWD lock switch OFF		OFF
4WD MODE SW [ON/OFF]	switch			ON
	Control status of AWD	AWD LOCK indicator	OFF	AUTO
4WD MODE MON [AUTO/LOCK]	(Output condition of AWD LOCK indicator lamp signal)	lamp (Engine running)	ON	LOCK

Monitored item [Unit]	Content	Condition	Display value
		Vehicle running with normal size tire installed	0-4 mm
DIS-TIRE MONI [mm]	Improper size tire installed condition	Vehicle running with improper size tire installed (Front/rear tire size difference, wear condition)	4-8 mm, 8- mm
P BRAKE SW [ON/OFF]	Condition of parking brake	Parking brake operated	ON
- DIVAINE OW [OW/OIT]	Condition of parking brake	Parking brake not operated	OFF

^{*:} The values are changed by throttle opening and engine speed.

CONSULT-II Function (ALL MODE AWD/4WD) FUNCTION

ADS000WN

CONSULT-II can display each diagnostic item using the diagnostic test modes shown following.

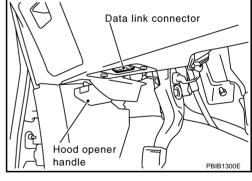
Diagnostic test mode	Function	Reference page
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	<u>TF-25</u>
Data monitor	Input/Output data in the AWD control unit can be read.	<u>TF-26</u>
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.	LAN-19
Active test	Diagnostic Test Mode in which CONSULT-II drives some actuators apart from the AWD control unit and also shifts some parameters in a specified range.	<u>TF-27</u>
ECU part number	AWD control unit part number can be read.	<u>TF-27</u>

CONSULT-II SETTING PROCEDURE

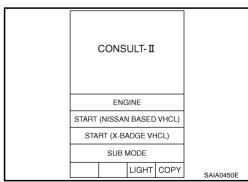
CAUTION:

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

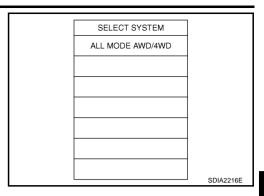
- For details, refer to the separate "CONSULT-II Operations Manual".
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II and CONSULT-II CONVERTER to data link connector on vehicle.
- 3. Turn ignition switch "ON".



Touch "START (NISSAN BASED VHCL)".



- Touch "ALL MODE AWD/4WD".
 If "ALL MODE AWD/4WD" is not indicated, go to GI-39, "CON-SULT-II Data Link Connector (DLC) Circuit".
- Perform each diagnostic test mode according to each service procedure.



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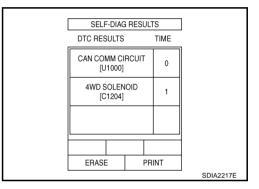
SELF-DIAG RESULT MODE

Operation Procedure

- 1. Perform "CONSULT-II SETTING PROCEDURE". Refer to TF-24, "CONSULT-II SETTING PROCEDURE"
- 2. Start engine and drive at 30 km/h (19 MPH) or more for approx. 1 minute.
- Stop vehicle. With engine at idle, touch "SELF-DIAG RESULTS".
 Display shows malfunction experienced since the last erasing operation.

NOTE:

- "TIME" shows the status of self-diagnosis results:
- "0": Error is currently detected with AWD control unit.
- Except for "0": Error was detected in the past and memorized in AWD control unit.
 "TIME" means the frequency of driving after DTC had occurred (frequency of turning ignition switch "ON/ OFF").



Display Item List

· ·		
Items (CONSULT-II screen terms)	Diagnostic item is detected when	Check item
CONTROLLER FAILURE [C1201]	Malfunction has occurred inside AWD control unit.	TF-29, "AWD Control Unit"
ABS SYSTEM [C1203]	Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit).	TF-29, "ABS System"
4WD SOLENOID [C1204]	Malfunction related to AWD solenoid has been detected.	TF-30, "AWD Solenoid"
4WD ACTUATOR RLY [C1205]	Malfunction has been detected from AWD actuator relay integrated with AWD control unit, or malfunction related to AWD solenoid has been detected.	TF-33, "AWD Actuator Relay" or TF-30, "AWD Solenoid"
ENGINE SIGNAL 1 [C1210]	Malfunction has been detected from ECM.	TF-36, "Engine Control Signal"
CAN COMM CIRCUIT [U1000]	Malfunction has been detected from CAN communication line.	TF-36, "CAN Communication Line"
NO DTC IS DETECTED. FURTHER TESTING MAY BE REQUIRED.	No NG item has been detected.	_

CAUTION:

- If "CAN COMM CIRCUIT [U1000]" is displayed with other DTCs, first perform the trouble diagnosis for CAN communication line.
- Make sure that ABS warning lamp turns OFF by driving for a minute at vehicle speed of 30 km/h (19 MPH) or more after turning ignition switch "OFF", if AWD warning lamp turns ON with system malfunction of "ABS SYSTEM [C1203]". AWD warning lamp may not turn OFF if it is normal unless ignition switch is turned OFF once and engine restarts after that.

How to Erase Self-diagnostic Results

1. Perform applicable inspection of malfunctioning item and then repair or replace.

- 2. Start engine and drive at 30 km/h (19 MPH) or more for approx. 1 minute.
- Make sure that ABS warning lamp turns OFF.

NOTE:

Make sure that ABS warning lamp turns OFF by driving for a minute at vehicle speed of 30 km/h (19 MPH) or more after turning ignition switch "OFF", if AWD warning lamp turns ON with system malfunction of "ABS SYSTEM [C1203]". AWD warning lamp may not turn OFF if it is normal unless ignition switch turns OFF once and engine restarts after that.

- 4. Turn ignition switch "OFF" to erase memory.
- 5. Start engine and select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 6. Touch "ERASE" on CONSULT-II screen to erase DTC memory.

CAUTION:

If memory cannot be erased, perform applicably diagnosis.

7. Drive at 30 km/h (19 MPH) or more for approx. 1 minute. Be sure AWD warning lamp is OFF.

DATA MONITOR MODE

Operation Procedure

- 1. Perform "CONSULT-II SETTING PROCEDURE". Refer to TF-24, "CONSULT-II SETTING PROCEDURE"
- 2. Touch "DATA MONITOR".
- 3. Select from "SELECT MONITOR ITEM", screen of data monitor mode is displayed.

NOTE:

When malfunction is detected, CONSULT-II performs REAL-TIME DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

Display Item List

x: Standard -: Not applicable

	Mo	onitor item selec	tion	
Monitored item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks
FR RH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by front wheel sensor RH signal is displayed.
FR LH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by front wheel sensor LH signal is displayed.
RR RH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by rear wheel sensor RH signal is displayed.
RR LH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by rear wheel sensor LH signal is displayed.
BATTERY VOLT [V]	-	-	×	Power supply voltage for AWD control unit.
THRTL POS SEN [%]	-	ı	×	Throttle opening status is displayed.
ETS SOLENOID [A]	-	-	×	Monitored value of current at AWD solenoid.
STOP LAMP SW [ON/OFF]	_	-	×	Stop lamp switch signal status via CAN communication line is displayed.
ENG SPEED SIG [RUN/STOP]	_	_	×	Engine status is displayed.
ETS ACTUATOR [ON/OFF]	-	-	×	Operating condition of AWD actuator relay (integrated in AWD control unit) is displayed.
4WD WARN LAMP [ON/OFF]	-	-	×	Control status of AWD warning lamp is displayed.
4WD MODE SW [ON/OFF]	_	-	×	AWD lock switch signal status via CAN communication line is displayed.
4WD MODE MON [AUTO/LOCK]	-	-	×	Control status of AWD is displayed. (Output condition of AWD LOCK indicator lamp signal)

	Mo	onitor item selec	tion	
Monitored item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks
DIS-TIRE MONI [mm]	-	_	×	Improper size tire installed condition is displayed.
P BRAKE SW [ON/OFF]	-	_	×	Parking switch signal status via CAN communication line is displayed.
Voltage [V]	-	_	×	The value measured by the voltage probe is displayed.
Frequency [Hz]	_	-	×	
DUTY-HI (high) [%]	_	-	×	
DUTY-LOW (low) [%]	_	-	×	The value measured by the pulse probe is displayed.
PLS WIDTH-HI [msec]	_	-	×	3.56.67.53.
PLS WIDTH-LOW [msec]	_	-	×	

ACTIVE TEST MODE

Description

Use this mode to determine and identify the details of a malfunction based on self-diagnostic results or data monitor. AWD control unit gives drive signal to actuator with receiving command from CONSULT-II to check operation of actuator.

Test Item

Test item	Condition	Description
ETS S/V (Detects AWD solenoid valve)	Vehicle stoppedEngine runningNo DTC detected	 Change command current value to AWD solenoid, and then change driving mode. (Monitor value is normal if it is within approximately ±10% of command value.) Qu: Increase current value in increments of 0.20A Qd: Decrease current value in increments of 0.20A UP: Increase current value in increments of 0.02A DOWN: Decrease current value in increments of 0.02A

CAUTION:

Do not continuously energize for a long time.

AWD CONTROL UNIT PART NUMBER

Ignore the AWD control unit part number displayed in the "ECU PART NUMBER". Refer to parts catalog to order the AWD control unit.

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TROUBLE DIAGNOSIS FOR SYSTEM

PFP:00000

Power Supply Circuit For AWD Control Unit CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

ADS000WO

Data are reference value.

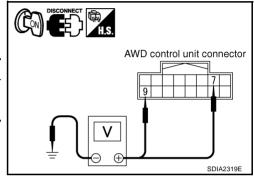
Monitored item [Unit]	Condition	Display value (Approx.)
BATTERY VOLT [V]	Ignition switch: ON	Battery voltage

DIAGNOSTIC PROCEDURE

1. CHECK POWER SUPPLY

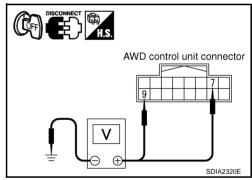
- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F111	7 (GR) - Ground	Battery voltage
E111	9 (G/R) - Ground	Dattery Voltage



- 5. Turn ignition switch "OFF".
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F111	7 (GR) - Ground	0V
	9 (G/R) - Ground	Battery voltage



OK or NG

OK >> GO TO 2.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 37, located in the fuse and fusible link block or No. 82, located in the IPDM E/R]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9
 - Harness for short or open between ignition switch and AWD control unit harness connector terminal 7
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

2. CHECK GROUND CIRCUIT

- Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- Check continuity between AWD control unit harness connector E111 terminals 10 (B), 11 (B) and ground.

Continuity should exist.

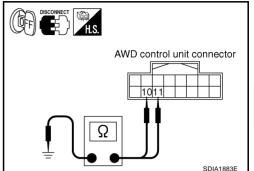
Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 3.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors.



3. CHECK DTC

Start engine.

Does AWD warning lamp turn OFF?

>> INSPECTION END

NO >> Perform the self-diagnosis, repair or replace damaged parts. Refer to TF-25, "SELF-DIAG RESULT MODE".

AWD Control Unit DIAGNOSTIC PROCEDURE

Check the following if "CONTROLLER FAILURE [C1201]" is displayed in self-diagnostic results of CON-SULT-II.

1. PERFORM SELF-DIAGNOSIS

(P) With CONSULT-II

- Turn ignition switch "ON". (Do not start engine.)
- Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT-II. 2
- Touch "ERASE".
- Turn ignition switch "OFF" and wait at least 10 seconds.
- 5. Perform the self-diagnosis again.

Is the "CONTROLLER FAILURE [C1201]" displayed?

>> Replace AWD control unit. Refer to TF-49, "AWD CONTROL UNIT". YES

NO >> INSPECTION END

ABS System DIAGNÓSTIC PROCEDURE

ADS000WQ

Check the following if "ABS SYSTEM [C1203]" is displayed in self-diagnostic results of CONSULT-II.

1. CHECK DTC WITH ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform self-diagnosis with ABS actuator and electric unit (control unit). Refer to BRC-22, "SELF-DIAGNO-SIS" (without VDC) or BRC-72, "SELF-DIAGNOSIS" (with VDC).

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

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ADS000WP

2. CHECK DTC AFTER DRIVING

- Turn ignition switch "OFF". 1.
- 2. Start engine and drive vehicle at 30 km/h (19 MPH) for at least 1 minute.
- 3. Make sure that ABS warning lamp turns OFF.
- Erase self-diagnostic results. Refer to TF-25, "How to Erase Self-diagnostic Results". 4.
- Stop vehicle and turn ignition switch "OFF". 5.
- Turn ignition switch "ON". 6.
- Perform self-diagnosis.

Is the "ABS SYSTEM [C1203]" displayed?

YES >> GO TO 3.

>> INSPECTION END NO

3. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to TF-23, "AWD Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> GO TO 4

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG

>> Perform self-diagnosis with ABS actuator and electric unit (control unit) again. Refer to BRC-22, "SELF-DIAGNOSIS" (without VDC) or BRC-72, "SELF-DIAGNOSIS" (with VDC).

AWD Solenoid CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

ADS000WR

Data are reference value.

Monitored item [Unit]	Condition	Display value		
Engine speed: At idle		AUTO mode	Approx. 0.000A	
ETS SOLENOID [A]	Lingine speed. At luie	LOCK mode	Арргох. 0.000А	
L 13 SOLLNOID [A]	Engine speed: 3,000 rpm or more constant	AUTO mode	Approx. 0.000 - 0.500A*	
	Lingine speed. 3,000 ipin of more constant	LOCK mode	Approx. 1.800A	

^{*:} The values are changed by throttle opening and engine speed.

DIAGNOSTIC PROCEDURE

Check the following if "4WD SOLENOID [C1204]" is displayed in self-diagnostic results of CONSULT-II.

. CHECK AWD SOLENOID SIGNAL

(P) With CONSULT-II

- 1. Start engine.
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II. 2.
- Read out the value of "ETS SOLENOID".

Condition		Display value
Engine speed: At idle	AUTO mode	Approx. 0.000A
Eligilie speed. At idie	LOCK mode	Арргох. 0.000А
Engine speed: 3,000 rpm or	AUTO mode	Approx. 0.000 - 0.500A*
more constant	LOCK mode	Approx. 1.800A

^{*:} The values are changed by throttle opening and engine speed.



OK >> GO TO 6.

NG >> GO TO 2.

2. CHECK POWER SUPPLY

- 1. Turn ignition switch "OFF".
- Disconnect AWD control unit harness connector.
- Turn ignition switch "ON". (Do not start engine.) 3.
- Check voltage between AWD control unit harness connector terminal 9 and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
E111	9 (G/R) - Ground	Battery voltage

OK or NG

OK >> GO TO 3.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 37, located in the fuse and fusible link block]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9

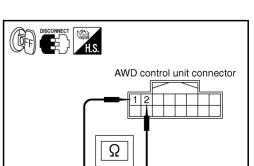
3. CHECK AWD SOLENOID CIRCUIT

- Turn ignition switch "OFF". 1.
- Disconnect AWD control unit harness connector.
- Check resistance between AWD control unit harness connector terminals 1 and 2.

Connector	Terminal (Wire color)	Resistance (Approx.)
E111	1 (LG) - 2 (L/W) (Ground)	2.45 Ω

OK or NG

OK >> GO TO 6. NG >> GO TO 4.



DATA MONITOR MONITOR NO DTC ETS SOLENOID x.xxxA SDIA1885E

DISCONNECT H.S.

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AWD control unit connector

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4. CHECK AWD SOLENOID

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD solenoid valve harness connector.
- Check resistance between AWD solenoid valve harness connector B204 terminals 1 and 2.

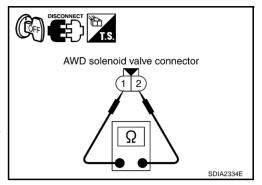
1 - 2 : Approx. **2.45** Ω

OK or NG

OK >> GO TO 5.

NG

>> AWD solenoid is malfunctioning. Replace electric controlled coupling. Refer to RFD-16, "Disassembly and <a href="Assembly".



5. CHECK HARNESS BETWEEN AWD CONTROL UNIT AND AWD SOLENOID

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector and AWD solenoid valve harness connector.
- 3. Check continuity between the following terminals.
- AWD control unit harness connector E111 terminal 1 (LG) and AWD solenoid valve harness connector B204 terminal 1 (LG).
- AWD control unit harness connector E111 terminal 2 (L/W) and AWD solenoid valve harness connector B204 terminal 2 (L/W).

1 (LG) - 1 (LG) : Continuity should exist. 2 (L/W) - 2 (L/W) : Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

AWD control unit connector AWD solenoid valve connector Ω SDIA2335E

6. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to TF-23, "AWD Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> GO TO 7.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

7. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace AWD control unit.

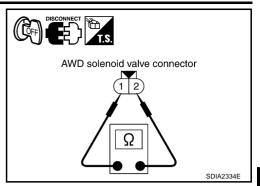
COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- Disconnect AWD solenoid valve harness connector.

3. Check resistance between AWD solenoid valve harness connector B204 terminals 1 and 2.

1 - 2 : Approx. 2.45 Ω

If NG, replace electric controlled coupling. Refer to RFD-16, "Disassembly and Assembly".



AWD Actuator Relay CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value.

Monitored item	Condition	Display value
ETS ACTUATOR [ON/OFF]	Engine stopped (Ignition switch: ON)	OFF
	Engine running	ON

DIAGNOSTIC PROCEDURE

Check the following if "4WD ACTUATOR RLY [C1205]" is displayed in self-diagnostic results of CON-SULT-II.

1. CHECK AWD SOLENOID SYSTEM

Perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE".

Is the "4WD SOLENOID [C1204]" displayed?

>> Perform trouble diagnosis for AWD solenoid. Refer to TF-30, "AWD Solenoid". YES

NO >> GO TO 2.

2. CHECK AWD ACTUATOR RELAY SIGNAL

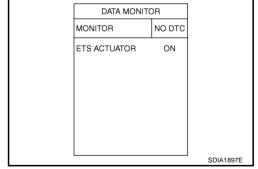
(P) With CONSULT-II

- 1. Turn ignition switch "ON". (Do not start engine.)
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- Start engine and read out ON/OFF signal of "ETS ACTUATOR".

Monitor item	tem Condition	
ETS ACTUATOR	Engine stopped (Ignition switch: ON)	OFF
LISACIDATOR	Engine running	ON

OK or NG

OK >> GO TO 4. >> GO TO 3. NG



3. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to TF-23, "AWD Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> GO TO 4.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

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4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace AWD control unit.

AWD Lock Switch CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value.

Monitored item	Condition		Display value
4WD MODE SW [ON/OFF]	AWD lock switch	OFF	OFF
4WD MODE SW [OWOFF]		ON	ON

DIAGNOSTIC PROCEDURE

1. CHECK AWD LOCK SWITCH SIGNAL

(P) With CONSULT-II

- 1. Turn ignition switch "ON".
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 3. Read out monitor "4WD MODE SW" with operating AWD lock switch.

Monitor item	Condition		Display value
4WD MODE SW	AWD lock switch	OFF	OFF
		ON	ON

DATA MONITOR MONITOR NO DTC 4WD MODE SW OFF

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OK or NG

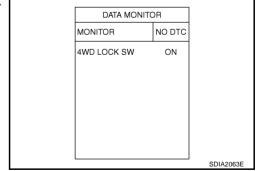
OK >> GO TO 6. NG >> GO TO 2.

2. CHECK INPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

(II) With CONSULT-II

- 1. Turn ignition switch "ON".
- 2. Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.
- Read out monitor "4WD LOCK SW" with operating AWD lock switch.

Monitor item	Condition		Display value
4WD LOCK SW	AWD lock switch	OFF	OFF
		ON	ON



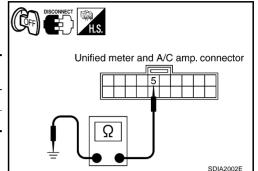
OK or NG

OK >> GO TO 6. NG >> GO TO 3.

$\overline{3}$. CHECK AWD LOCK SWITCH CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect unified meter and A/C amp. harness connector.
- Operate AWD lock switch and check continuity between unified meter and A/C amp. harness connector M49 terminal 5 (BR/Y) and ground.

Connector	Terminal (Wire color)	Condition	Continuity
M49	5 (BR/Y) -	AWD lock switch: "ON" position	Yes
Ground	AWD lock switch: "OFF" position	No	



OK or NG

OK >> GO TO 6. NG >> GO TO 4.

4. CHECK AWD LOCK SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD lock switch harness connector.
- 3. Operate AWD lock switch and check continuity between AWD lock switch harness connector M55 terminals 1 and 3.

Connector	Terminal	Condition	Continuity
M55 1 - 3	1 - 2	AWD lock switch: "ON" position	Yes
	AWD lock switch: "OFF" position	No	

AWD lock switch

OK or NG

OK >> GO TO 5.

NG >> Replace AWD lock switch.

5. CHECK HARNESS BETWEEN UNIFIED METER AND A/C AMP. AND AWD LOCK SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect unified meter and A/C amp. harness connector and AWD lock switch harness connector.
- Check continuity between unified meter and A/C amp. harness connector M49 terminal 5 (BR/Y) and AWD lock switch harness connector M55 terminal 1 (BR/Y).

Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

AWD lock switch connector

6. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values"</u>.

OK or NG

OK >> GO TO 7.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

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7. CHECK AWD LOCK INDICATOR LAMP

- Turn ignition switch "OFF".
- 2. Check AWD LOCK indicator lamp "ON" for approx. 1 second when turned ignition switch "ON".

Does AWD LOCK indicator lamp "ON" for approx. 1 second?

YES >> INSPECTION END

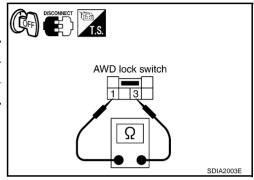
NO >> Go to <u>TF-38</u>, "AWD LOCK Indicator Lamp Does Not Turn ON for Approx. 1 Second When The Ignition Switch Is Turned to ON".

COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD lock switch harness connector.
- 3. Operate AWD lock switch and check continuity between AWD lock switch harness connector M55 terminals 1 and 3.

Connector	Terminal	Condition	Continuity
M55	1 - 3	AWD lock switch: "ON" position	Yes
WISS	IVIDD I - 3	AWD lock switch: "OFF" position	No

4. If NG, replace AWD lock switch.



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Engine Control Signal DIAGNOSTIC PROCEDURE

Check the following if "ENGINE SIGNAL 1 [C1210]" is displayed in self-diagnosis results of CONSULT-II.

1. CHECK DTC WITH ECM

Perform self-diagnosis with ECM. Refer to EC-47, "Emission-Related Diagnostic Information".

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values"</u>.

OK or NG

OK >> GO TO 3.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

3. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Perform self-diagnosis with ECM again. Refer to <u>EC-47</u>, "<u>Emission-Related Diagnostic Information</u>".

CAN Communication Line DIAGNOSTIC PROCEDURE

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 Check the following if "CAN COMM CIRCUIT [U1000]" is detected in self-diagnostic results of CONSULT-II.

TROUBLE DIAGNOSIS FOR SYSTEM

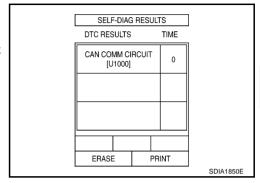
1. CHECK CAN COMMUNICATION CIRCUIT

(II) With CONSULT-II

- 1. Turn ignition switch "ON" and start engine.
- 2. Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with in CONSULT-II.
- 3. Perform the self-diagnosis.

Is the "CAN COMM CIRCUIT [U1000]" displayed?

- YES >> Print out CONSULT-II screen and go to <u>LAN-5</u>, "<u>Precautions When Using CONSULT-II</u>".
- NO >> INSPECTION END



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TROUBLE DIAGNOSIS FOR SYMPTOMS

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AWD LOCK Indicator Lamp Does Not Turn ON for Approx. 1 Second When The Ignition Switch Is Turned to ON DIAGNOSTIC PROCEDURE

1. CHECK SYSTEM FOR CAN COMMUNICATION LINE

Perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE".

Is the "CAN COMM CIRCUIT [U1000]" displayed?

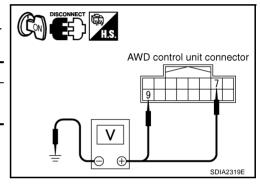
>> Perform trouble diagnosis for CAN communication line. Refer to TF-36, "CAN Communication Line".

NO >> GO TO 2.

2. CHECK AWD CONTROL UNIT POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF".
- Disconnect AWD control unit harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)	
E111	7 (GR) - Ground	Rattory voltago	
	9 (G/R) - Ground	Battery voltage	



- 5. Turn ignition switch "OFF".
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F111	7 (GR) - Ground	0V
E111	9 (G/R) - Ground	Battery voltage

AWD control unit connector

OK or NG

OK >> GO TO 3.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 37, located in the fuse and fusible link block or No. 82, located in the IPDM E/R]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9
 - Harness for short or open between ignition switch and AWD control unit harness connector terminal 7
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

$\overline{3}$. CHECK AWD CONTROL UNIT GROUND CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Check continuity between AWD control unit harness connector E111 terminals 10 (B), 11 (B) and ground.

Continuity should exist.

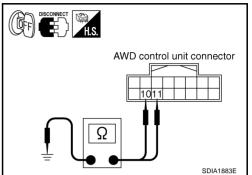
Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 4.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors.



4. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values"</u>.

OK or NG

OK >> GO TO 5.

NG >> Check A

>> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

5. CHECK INPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

With CONSULT-II

- Turn ignition switch "ON".
- Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.
- Operate AWD lock switch and read out monitor "4WD LOCK SW".

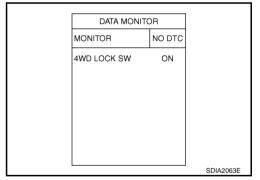
Monitor item	Condition		Display value
4WD LOCK SW	AWD lock switch	OFF OFF	OFF
	AVVD lock Switch	ON	ON

OK or NG

OK >> GO TO 6.

NG

>> Perform trouble diagnosis for AWD lock switch. Refer to TF-34, "AWD Lock Switch".



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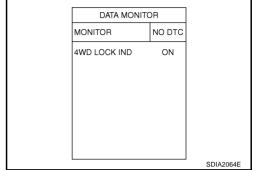
6. CHECK OUTPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

(II) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.

Operate AWD lock switch and read out monitor "4WD LOCK IND".

Monitor item	Condition		Display value
4WD LOCK IND	AWD lock switch	OFF	OFF
	AVVD IOCK SWITCH	ON	ON



OK or NG

OK >> GO TO 7.

NG >> Perform trouble diagnosis for combination meter. Refer to <u>DI-15</u>, "<u>Trouble Diagnosis</u>".

7. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace unified meter control unit assembly. Refer to <u>DI-26, "Disassembly and Assembly of Combination Meter"</u>.

AWD Warning Lamp Does Not Turn ON When The Ignition Switch Is Turned to ON

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DIAGNOSTIC PROCEDURE

1. CHECK SYSTEM FOR CAN COMMUNICATION LINE

Perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE".

Is the "CAN COMM CIRCUIT [U1000]" displayed?

YES >> Perform trouble diagnosis for CAN communication line. Refer to <u>TF-36, "CAN Communication Line"</u>.

NO >> GO TO 2.

2. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values</u>".

OK or NG

OK >> GO TO 3.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

3. CHECK OUTPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

(P) With CONSULT-II

- 1. Turn ignition switch "ON". (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.
- 3. Start the engine, and then make sure that "4WD W/L" display turns from "ON" to "OFF" after several seconds.

Monitor item	Condition	Display value
4WD W/L	Ignition switch ON	ON
4VVD VV/L	Start engine (after several seconds)	OFF

DATA MONITOR MONITOR NO DTC 4WD W/L OFF

OK or NG

OK >> GO TO 4.

NG >> Perform tr

>> Perform trouble diagnosis for combination meter. Refer to <u>DI-15</u>, "<u>Trouble Diagnosis</u>".

4. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace unified meter control unit assembly. Refer to <u>DI-26, "Disassembly and Assembly of Combination Meter"</u>.

AWD Warning Lamp Does Not Turn OFF Several Seconds after Engine Started

DIAGNOSTIC PROCEDURE

1. CHECK SELF-DIAGNOSTIC RESULTS

Perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE".

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

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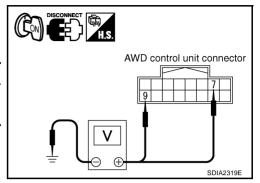
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$\overline{2}$. CHECK AWD CONTROL UNIT POWER SUPPLY CIRCUIT

- Turn ignition switch "OFF". 1.
- 2. Disconnect AWD control unit harness connector.
- Turn ignition switch "ON". (Do not start engine.)
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color) Voltage (Approx.)		
E111	7 (GR) - Ground	- Battery voltage	
	9 (G/R) - Ground		



- 5. Turn ignition switch "OFF".
- Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F111	7 (GR) - Ground	0V
LIII	9 (G/R) - Ground	Battery voltage

DISCONNECT THE PARTY OF THE PAR AWD control unit connector SDIA2320E

OK or NG

OK >> GO TO 3.

NG

- >> Check the following. If any item is damaged, repair or replace damaged parts.
 - 10A fuse [No. 37, located in the fuse and fusible link block or No. 82, located in the IPDM E/R]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9
 - Harness for short or open between ignition switch and AWD control unit harness connector terminal 7
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT".

3. CHECK AWD CONTROL UNIT GROUND CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- Check continuity between AWD control unit harness connector E111 terminals 10 (B), 11 (B) and ground.

Continuity should exist.

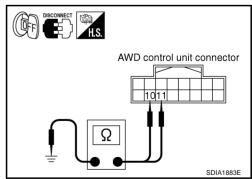
Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 4.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors.



4. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values"</u>.

OK or NG

OK >> GO TO 5.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

5. CHECK OUTPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

(P) With CONSULT-II

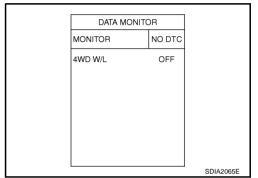
- 1. Turn ignition switch "ON". (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.
- 3. Start the engine, and then make sure that "4WD W/L" display turns from "ON" to "OFF" after several seconds.

Monitor item	Condition	Display value
4WD W/L	Ignition switch ON	ON
4VVD VV/L	Start engine (after several seconds)	OFF

OK or NG

OK >> GO TO 6.

NG >> Perform trouble diagnosis for combination meter. Refer to <u>DI-15, "Trouble Diagnosis"</u>.



6. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace unified meter control unit assembly. Refer to <u>DI-26, "Disassembly and Assembly of Combination Meter"</u>.

AWD Mode Cannot Be Switched after Engine Is Started DIAGNOSTIC PROCEDURE

1. CHECK AWD WARNING LAMP

Confirm AWD warning lamp.

Does AWD warning lamp turn on?

YES >> Go to TF-41, "AWD Warning Lamp Does Not Turn OFF Several Seconds after Engine Started".

TF-43

NO >> GO TO 2.

2. CHECK SYSTEM FOR AWD LOCK SWITCH

Perform trouble diagnosis for AWD lock switch system. Refer to <u>TF-34, "AWD Lock Switch"</u> .

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

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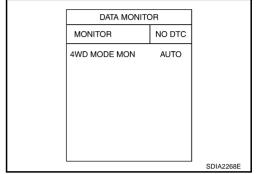
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$\overline{3}$. CHECK CONTROL STATUS OF AWD

(II) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 3. Check AWD LOCK indicator lamp ON when operating AWD lock switch, and then readout monitor "4WD MODE MON".

Monitor item	Condition		Display value
4WD MODE MON	AWD LOCK indicator	OFF	AUTO
	lamp	ON	LOCK



OK or NG

OK >> GO TO 4. NG >> GO TO 5.

4. CHECK OUTPUT SIGNAL WITH UNIFIED METER AND A/C AMP.

(P) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "METER A/C AMP" with CONSULT-II.
- Operate AWD lock switch and read out monitor "4WD LOCK IND".

Monitor item	Condition		Display value
4WD LOCK IND	AWD lock switch	OFF	OFF
	AVVD IOCK SWITCH	ON	ON

DATA MONITOR MONITOR NO DTC 4WD LOCK IND ON SDIA2064E

OK or NG

OK >> GO TO 5.

NG >> Perform trouble diagnosis for combination meter. Refer to DI-15, "Trouble Diagnosis".

5. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference <u>Values"</u>.

OK or NG

NG

OK >> GO TO 6.

>> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

6. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace unified meter control unit assembly. Refer to <u>DI-26, "Disassembly and Assembly of Combination Meter"</u>.

Heavy Tight-corner Braking Symptom Occurs When The Vehicle Is Driven in AUTO Mode and The Steering Wheel Is Turned Fully to Either Side after The Α **Engine Is Started** ADS000VU NOTE: В Light tight-corner braking symptom may occur depending on driving conditions in AUTO mode. This is not malfunction. Heavy tight-corner braking symptom occurs when vehicle is driven in the following conditions: LOCK mode, steering wheel is turned fully to either sides, and accelerator pedal was depressed. **DIAGNOSTIC PROCEDURE** 1. CHECK SYSTEM FOR CAN COMMUNICATION LINE ΤF Perform self-diagnosis. Refer to TF-25, "SELF-DIAG RESULT MODE". Is the "CAN COMM CIRCUIT [U1000]" displayed? >> Perform trouble diagnosis for CAN communication line. Refer to TF-36, "CAN Communication Line". NO >> GO TO 2. F 2. CHECK SYSTEM FOR AWD LOCK SWITCH Perform trouble diagnosis for AWD lock switch system. Refer to TF-34, "AWD Lock Switch". OK or NG OK >> GO TO 3. Н NG >> Repair or replace damaged parts. $3.\,$ check accelerator pedal position signal circuit Perform self-diagnosis for ECM. Refer to EC-47, "Emission-Related Diagnostic Information". Is any malfunction detected by self-diagnosis? YES >> Check the malfunctioning system. >> GO TO 4. NO 4. CHECK SYSTEM FOR AWD SOLENOID Perform trouble diagnosis for AWD solenoid system. Refer to TF-30, "AWD Solenoid". OK or NG OK >> GO TO 5. NG >> Repair or replace damaged parts. 5. CHECK ELECTRIC CONTROLLED COUPLING M Turn ignition switch "OFF". 2. Set the selector lever to "N" (neutral) position and disengage the parking brake. 3 Lift up the vehicle. Rotate the propeller shaft by hand. 5. Hold rear wheel of right and left lightly. Does rear wheel rotate? >> Replace electric controlled coupling for mechanical malfunction (clutch sticking etc.). Refer

toRFD-16, "Disassembly and Assembly" .

NO >> GO TO 6.

6. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

7. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signals. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> INSPECTION END

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

Vehicle Does Not Enter AWD Mode Even Though AWD Warning Lamp Turned to OFF

CAUTION:

Make sure that parking brake is securely released if the symptom has occurred at vehicle speed of 10 km/h (6 MPH) or more.

DIAGNOSTIC PROCEDURE

1. CHECK PARKING BRAKE SWITCH SIGNAL

(P) With CONSULT-II

- 1. Turn ignition switch "ON".
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 3. Operate parking brake and read out monitor "P BRAKE SW".

Monitor item	Condition	Display value
P BRAKE SW	Parking brake operated	ON
I DIVAILE SW	Parking brake not operated	OFF

OK or NG

OK >> GO TO 2.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - Parking brake switch
 - Brake warning lamp circuit. Refer to <u>DI-43</u>, "Wiring <u>Diagram WARN —"</u>.

DATA MONITOR MONITOR NO DTC P BRAKE SW ON SDIA1933E

2. CHECK AWD SOLENOID

Check AWD solenoid. Refer to TF-32, "COMPONENT INSPECTION" .

OK or NG

OK >> GO TO 3.

NG

>> Replace electric controlled coupling for malfunction of AWD solenoid. Refer to RFD-16, "Disassembly and Assembly".

$\overline{3}$. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-23, "AWD Control Unit Input/Output Signal Reference Values"</u>.

OK or NG

OK >> GO TO 4.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace electric controlled coupling for mechanical malfunction (mechanical engagement of clutch is not possible.). Refer to RFD-16, "Disassembly and Assembly".

While Driving, AWD Warning Lamp Flashes Rapidly (When Flashing in Approx. 1 Minute and Then Turning OFF)

NOTE:

Rapid flashing: 2 times/second

This symptom protects drivetrain parts when a heavy load is applied to the electric controlled coupling and multiple disc clutch temperature increases. It is not a malfunction.

When this symptom occurs, stop vehicle and allow it to idle for some times. Flashing will stop and system will be restored.

While Driving, AWD Warning Lamp Flashes Slowly (When Continuing to Flash until Turning Ignition Switch OFF)

NOTE:

Slow flashing: 1 time/2 seconds

DIAGNOSTIC PROCEDURE

1. CHECK TIRE

Check the following.

- Tire pressure
- Wear condition
- Front and rear tire size (There is no difference between front and rear tires.)

OK or NG

OK >> GO TO 2.

NG >> Drive at vehicle speed of 20 km/h (12 MPH) or more for 5 seconds or more after repairing or replacing damaged parts. (Initialize improper size tire information.)

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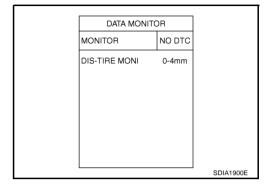
$\overline{2}$. CHECK INPUT SIGNAL OF TIRE DIAMETER

(II) With CONSULT-II

- 1. Start engine.
- 2. Drive at 20 km/h (12 MPH) or more for approx. 200 seconds.
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 4. Check monitor "DIS-TIRE MONI".

Display of "DIS-TIRE MONI"

"0-4mm">>INSPECTION END Except for "0-4mm">>GO TO 3.



3. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signals. Refer to <u>TF-23</u>, "AWD Control Unit Input/Output Signal Reference Values" .

OK or NG

OK >> GO TO 4.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

4. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace AWD control unit.

AWD CONTROL UNIT

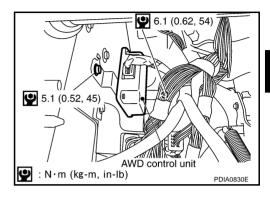
AWD CONTROL UNIT

PFP:41650

Removal and Installation REMOVAL

ADS000VY

- 1. Remove instrument driver lower panel. Refer to IP-11, "Removal and Installation".
- 2. Remove fuse block (J/B).
- 3. Disconnect AWD control unit connector.
- Remove AWD control unit.



INSTALLATION

Install in the reverse order of removal.

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SIDE OIL SEAL PFP:33142

Removal and Installation

ADS000UC

NOTE

Transaxle side oil seal is attached to transaxle assembly. Replace it when transfer assembly is removed from vehicle.

REMOVAL

- 1. Remove RH drive shaft. Refer to FAX-7, "FRONT DRIVE SHAFT".
- 2. Remove side shaft. Refer to FAX-7, "FRONT DRIVE SHAFT".

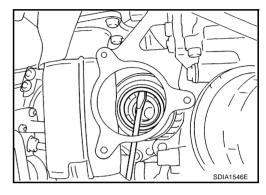
CAUTION:

Be careful not to damage gear ring oil seal inside of transfer.

3. Remove oil seal with a flat-bladed screwdriver.

CAUTION:

Be careful not to damage adapter case.



INSTALLATION

 Apply multi-purpose grease to oil seal lips. As shown in the figure, install oil seal so that it becomes flush with the case end surface, using the drift.

Tool number : KV38101700 (—)

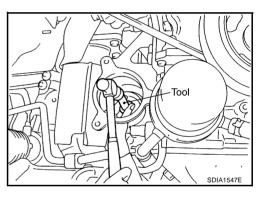
CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seal.
- 2. Install side shaft. Refer to FAX-7, "FRONT DRIVE SHAFT".

CAUTION:

Be careful not to damage gear ring oil seal inside of transfer.

- 3. Install RH drive shaft. Refer to FAX-7, "FRONT DRIVE SHAFT".
- 4. Check oil level. Refer to TF-10, "Inspection".



AIR BREATHER HOSE

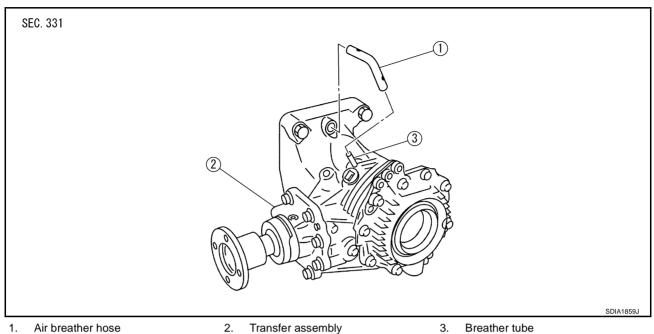
PFP:31098

Components

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Removal and Installation

ADS000WV

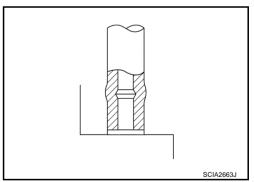
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Note the following, when removal and installation.

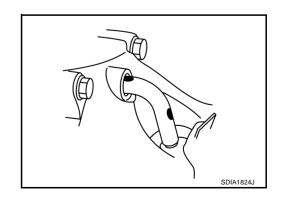
CAUTION:

Make sure there are no pinched or restricted areas on the air breather hose caused by bending or winding when installing it.

Be sure to insert air breather hose into breather tube (metal connector) until hose end reaches the tube's base.



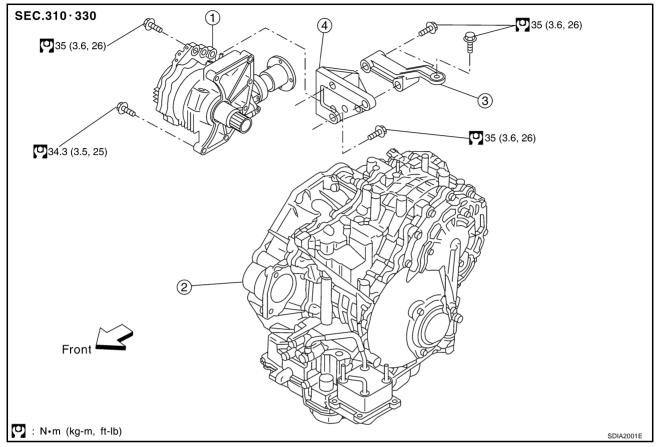
Be sure to insert the hose till the paint mark.



PFP:33100

Removal and Installation COMPONENTS

ADS000UE



- Transfer assembly
 Transfer gusset
- 2. Transaxle assembly
- Rear gusset

REMOVAL

NOTE:

The transfer assembly itself cannot be removed from vehicle. Remove transfer assembly together with engine assembly and transaxle assembly from vehicle.

- 1. Remove transfer assembly both with engine assembly and transaxle assembly from vehicle. Refer to <u>EM-107</u>, "ENGINE ASSEMBLY".
- 2. Remove RH drive shaft. Refer to FAX-8, "Removal and Installation (Right Side)".
- 3. Remove side shaft. Refer to FAX-8, "Removal and Installation (Right Side)".

CAUTION:

Be careful not to damage oil seal.

- 4. Remove rear gusset and transfer gusset.
- 5. Remove bolts fixing transaxle assembly and transfer assembly.
- 6. Remove the transfer assembly from transaxle.

CAUTION:

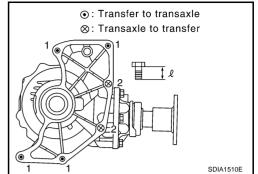
After removing transfer assembly from transaxle, be sure to replace differential side oil seal of the transaxle with new one. Refer to CVT-226, "DIFFERENTIAL SIDE OIL SEAL".

INSTALLATION

Note the following, and install in the reverse order of removal.

 When installing the transfer to the transaxle, install the mounting bolts following the standard below.

Bolt No.	1	2
Quantity	4	2
Bolt length " ℓ " mm (in)	65 (2.56)	40 (1.57)
Tightening torque N·m (kg-m, ft-lb)	34.3 (3.5, 25)	



CAUTION:

When installing transfer to transaxle, be careful not to damage oil seal of transaxle.

• After the installation, check the oil level and oil leakage. Refer to <u>TF-10, "Inspection"</u>.

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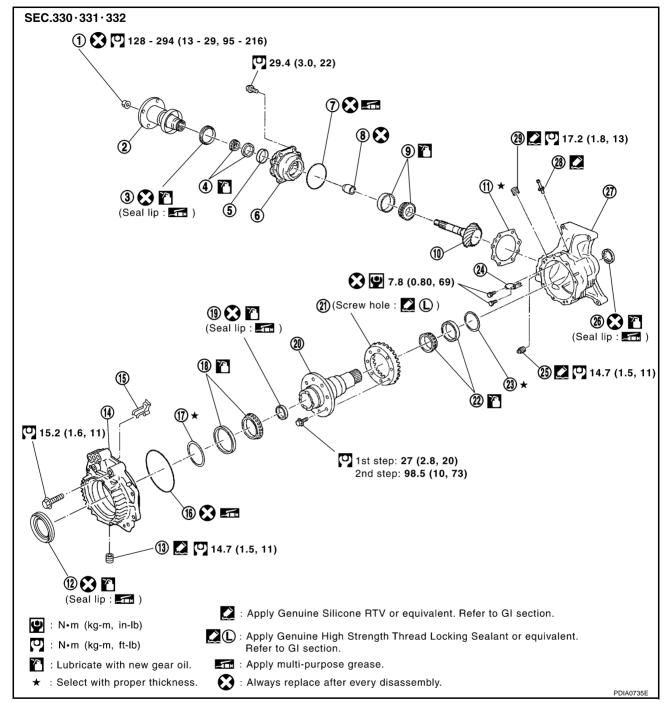
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Disassembly and Assembly COMPONENTS

ADS000WV



- 1. Pinion lock nut
- 4. Pinion rear bearing
- 7. O-ring
- 10. Drive pinion
- 13. Drain plug
- 16. O-ring
- 19. Gear ring oil seal
- 22. Gear ring bearing (Transfer case side)
- 25. Filler plug
- 28. Breather tube

- 2. Companion flange
- Dust cover
- 8. Collapsible spacer
- 11. Pinion sleeve shim
- 14. Adapter case
- 17. Gear ring bearing adjusting shim (Adapter case side)
- 20. Gear ring
- 23. Gear ring bearing adjusting shim (Transfer case side)
- 26. Transfer case oil seal
- 29. Plug

- 3. Pinion sleeve oil seal
- 6. Pinion sleeve
- 9. Pinion front bearing
- 12. Adapter case oil seal
- 15. Oil gutter
- 18. Gear ring bearing (Adapter case side)
- 21. Drive gear
- 24. Oil defense
- 27. Transfer case

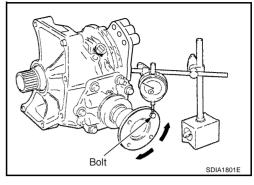
ASSEMBLY INSPECTION

Backlash

- 1. Install a bolt to the companion flange.
- 2. Fit a dial indicator onto the bolt.
- Measure the circumference backlash of the companion flange, and make sure it satisfies the standard below.

Backlash : 0.13 - 0.19 mm (0.0051 - 0.0075 in)

• If measured value is out of the specification, disassemble it to check and adjust each part.



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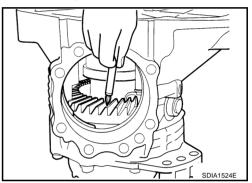
Tooth Contact

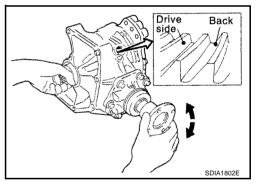
- 1. Remove the pinion sleeve assembly. Refer to TF-59, "Pinion Sleeve Assembly".
- 2. Apply red lead to the drive gear.

CAUTION:

Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on the drive gear.

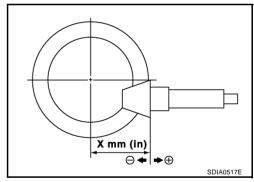
- 3. Install the pinion sleeve shims and pinion sleeve assembly. Refer to TF-69, "Pinion Sleeve Assembly".
- 4. Remove the plug on the upper side of the transfer case. When installing plug, apply sealant on screw part, and tighten it at the specified torque. Refer to TF-54, "COMPONENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-47</u>, <u>"Recommended Chemical Products and Sealants"</u>.
- 5. Rotate the companion flange back and forth several times, and check the drive pinion gear to drive gear tooth contact by viewing from the plug hole.



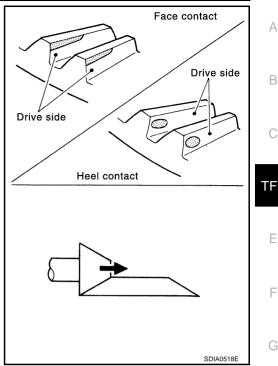


Pinion sleeve shim			Need for		
selection v	alue mm (in)	Drive side		Back	adjustment
↑ Thicker	+0.12 (+0.0047)	Heel side	Toe side		
	+0.09 (+0.0035)	/-	•		Yes
	+0.06 (+0.0024)		•		
	+0.03 (+0.0012)				
	0 (0.0)				No
Thinner ↓	-0.03 (-0.0012)				
	-0.06 (-0.0024)				
	-0.09 (-0.0035)				Yes
	-0.12 (-0.0047)				SDIA052

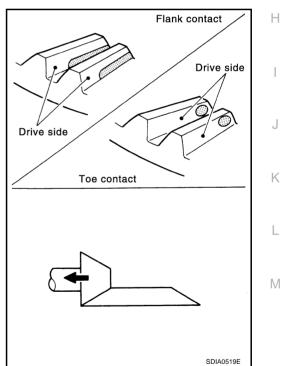
6. If tooth contact is poorly adjusted, adjust pinion height (dimension X) in the following manner.



 If the tooth contact is near the face (face contact), or near the heal (heel contact), thin the pinion sleeve shims to move the drive pinion closer to the drive gear.
 Refer to TF-72, "Pinion Sleeve Shim".



 If the tooth contact is near the flank (flank contact), or near the toe (toe contact), thicken the pinion sleeve shims to move the drive pinion farther from the drive gear.
 Refer to <u>TF-72</u>, "Pinion Sleeve Shim".



Pinion Bearing Preload Torque

- 1. Remove the pinion sleeve assembly. Refer to TF-59, "Pinion Sleeve Assembly".
- 2. Rotate the companion flange back and forth 2 to 3 times. Check for unusual noise, rotation malfunction, and other malfunctions.
- 3. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.

 Using a preload gauge, measure the preload torque of the pinion bearing.

Tool number : ST3127S000 (J-25765-A)

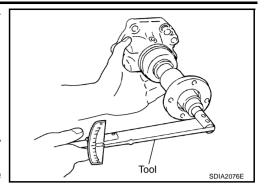
Preload torque

: 0.10 - 0.39 N·m (0.01 - 0.04 kg-m, 1 - 3 in-lb)

CAUTION:

Every rotational part shall rotate smoothly with the specified gear oil.

• If measured value is out of the specification, disassemble the pinion sleeve assembly to check and adjust each part.



Total Preload Torque

1. Measure pinion bearing preload torque (P1). Refer to TF-57, "Pinion Bearing Preload Torque".

Pinion bearing preload torque (P1)

: 0.10 - 0.39 N·m (0.01 - 0.04 kg-m, 1 - 3 in-lb)

- 2. Install the pinion sleeve shims and pinion sleeve assembly.
- 3. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.
- 4. Using the preload gauge, measure the total preload torque.

Tool number : ST3127S000 (J-25765-A)

Total preload torque

With all oil seals

: P1 + 0.16 - 0.22 N·m (0.016 - 0.023 kg-m, 1.4 - 1.9 in-lb)

Without transfer case oil seal and adapter case oil seal

: P1 + 0.06 - 0.12 N·m (0.006 - 0.013 kg-m, 0.6 - 1.1 in-lb)

• If measured value is out of the specification, disassemble it to check and adjust each part. If measuring the total preload torque after the disassembly, measure it with the transfer case oil seals and gear ring oil seals removed, then install the oil seals.

Companion Flange Runout

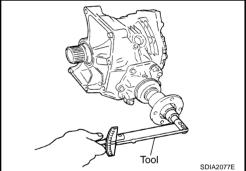
- 1. Fit a dial indicator onto the companion flange face (inner side of the propeller shaft mounting bolt holes).
- 2. Rotate the companion flange to check for runout.

Runout limit : 0.1 mm (0.004 in)

- 3. Fit a test indicator to the inner side of the companion flange (socket diameter).
- 4. Rotate the companion flange to check for runout.

Runout limit : 0.1 mm (0.004 in)

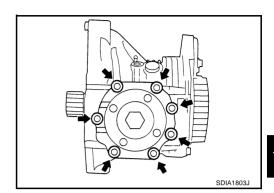
- 5. If the runout value is outside the repair limit, follow the procedure below to adjust.
- a. While changing the phase between companion flange and drive pinion gear by 90° at a time, check runout and determine which phase angle minimizes the runout.
- b. If the runout value is still outside of the limit after the phase has been changed, replace the companion flange.
- c. If the runout is out of the specification after replacement of companion flange, adjust the assembly status of the pinion bearings and drive pinion gear, or replace the pinion bearings.



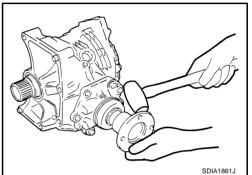
DISASSEMBLY

Pinion Sleeve Assembly

1. Remove pinion sleeve mounting bolts.



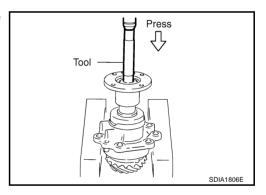
- 2. Using a plastic hammer, tap companion flange to remove pinion sleeve assembly.
- 3. Remove the pinion sleeve shim.
- 4. Remove the pinion lock nut.



Using the drift, remove drive pinion assembly from pinion sleeve with a press.

Tool number : ST33220000 (J-25804-01)

- 6. Remove companion flange.
- Remove the O-ring from pinion sleeve.

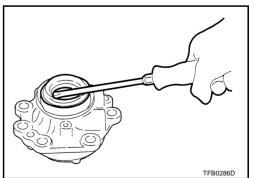


8. Using a flat-bladed screwdriver, remove the pinion sleeve oil seal.

CAUTION:

Be careful not to damage the pinion sleeve.

9. Remove the pinion rear bearing inner race.



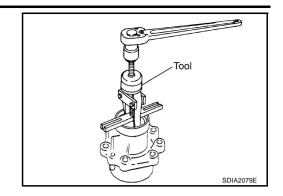
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10. Using the puller, remove the pinion rear bearing outer race.

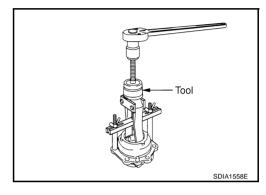
Tool number : KV381054S0 (J-34286)



11. Using the puller, remove the pinion front bearing outer race.

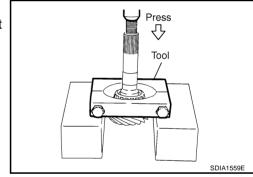
Tool number : KV381054S0 (J-34286)

12. Remove dust cover.



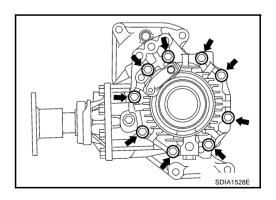
- 13. Remove the collapsible spacer from the drive pinion.
- 14. Using the replacer, press the pinion front bearing inner race out of the drive pinion.

Tool number : ST30031000 (J-22912-01)

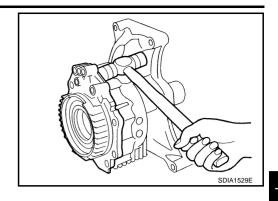


Adapter Case

1. Remove the adapter case mounting bolts.



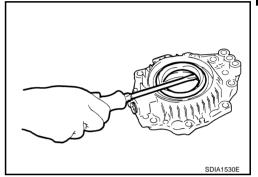
- Using a plastic hammer, tap the adapter case to remove.
- 3. Remove the O-ring.



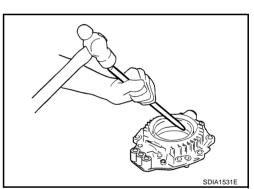
4. Using a flat-bladed screwdriver, remove the adapter case oil seal.

CAUTION:

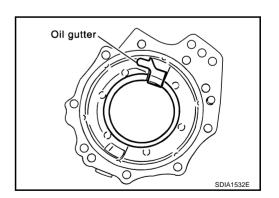
Be careful not to damage the adapter case.



5. Using a brass rod, tap the gear ring bearing adjusting shim from the cutout on the adapter case to remove the gear ring bearing adjusting shim and gear ring bearing outer race.



- 6. Remove the oil gutter.
- 7. Remove the drain plug.



Drive Gear Assembly

- Remove the adapter case. Refer to TF-60, "Adapter Case".
- Remove the drive gear assembly from the transfer case.

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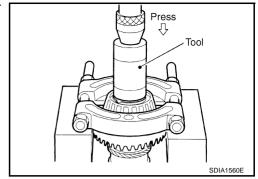
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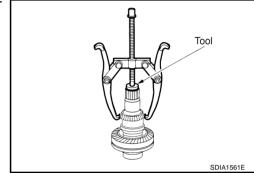
Using the drift and replacer, remove the gear ring bearing inner race (adapter case side) on the gear ring.

Tool number : ST33200000 (J-26082)

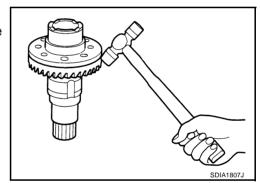


4. Using the drift and puller, remove the gear ring bearing inner race (transfer case side) on the gear ring.

Tool number : ST33061000 (J-8107-2)

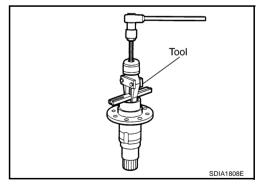


- 5. Remove the drive gear mounting bolts.
- 6. Using a plastic hammer, tap the drive gear to remove the drive gear from the gear ring.



7. Using the puller, remove the gear ring oil seal from the gear ring.

Tool number : KV381054S0 (J-34286)



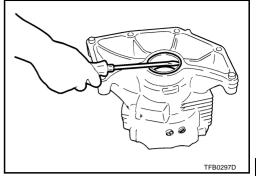
Transfer Case

- 1. Remove the pinion sleeve assembly. Refer to <u>TF-59, "Pinion Sleeve Assembly"</u> .
- 2. Remove the adapter case. Refer to TF-60, "Adapter Case".
- 3. Remove the drive gear assembly from the transfer case. Refer to TF-61, "Drive Gear Assembly".

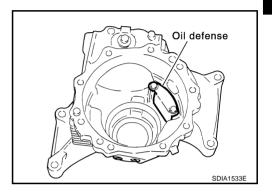
 Using a flat-bladed screwdriver, remove the transfer case oil seal.

CAUTION:

Be careful not to damage the transfer case.

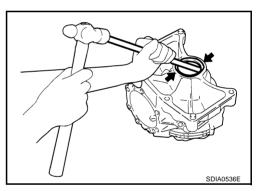


5. Remove the oil defense.



6. Using a brass rod, tap the gear ring bearing adjusting shim evenly from the 2 cutouts on the transfer case to remove the gear ring bearing adjusting shim and gear ring bearing outer race.

7. Remove the filler plug, plug and breather tube.



INSPECTION AFTER DISASSEMBLY

Gears

Check the gear faces and shaft for wear, cracks, damage, and seizure.

CAUTION:

If a malfunction is detected on the drive gear or drive pinion, replace the drive gear and drive pinion as a set.

Bearings

 Check for seizure, peeling, wear, corrosion, sticking/abnormal noise/roughness in hand turning, and other damage.

CAUTION:

When replacing the bearing, always replace the inner race and outer race as a pair.

Washers and Shims

Check for seizure, damage, and unusual wear.

Oil Seals

- Discard old oil seals, replace with new ones.
- If wear, deterioration of adherence (sealing force of lips), or damage is detected on the lips, replace them.

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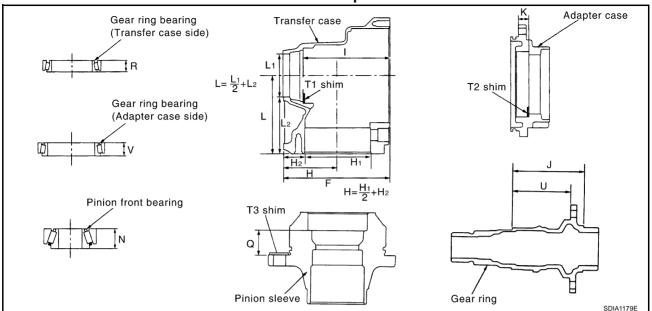
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SELECTING ADJUSTING SHIMS

Measurement points



Gear Ring Bearing Adjusting Shim (Transfer Case Side)

- 1. Measure the points F, H, I, R and U shown in the measurement points.
- 2. Convert the values F, H, I, R and U according to the standards below.
 - F: Value obtained by subtracting 163.00 mm (6.42 in) from the reading [in increments of 0.01 mm (0.0004 in)].
 - H: Value obtained by subtracting 83.00 mm (3.27 in) from the reading [in increments of 0.01 mm (0.0004 in)].
 - I: Value obtained by subtracting 131.90 mm (5.19 in) from the reading [in increments of 0.01 mm (0.0004 in)].
 - R: Value obtained by subtracting 17.00 mm (0.67 in) from the reading [in increments of 0.01 mm (0.0004 in)].
 - U: Value obtained by subtracting 89.50 mm (3.524 in) from the reading [in increments of 0.01 mm (0.0004 in)].
- 3. Check dimension Z on the drive gear side face.

NOTE:

Dimension Z indicates the difference between the optimum engagement and the standard dimensions in increments of 0.01mm (0.0004 in) written on the drive gear side face.

4. Use the formula below to calculate gear ring bearing adjusting shim (transfer case side) thickness T1.

T1 =
$$(I - F + H + Z - U - R) \times 0.01$$
 mm $(0.0004 in) + 1.49$ mm $(0.0587 in)$

- 5. Select the gear ring bearing adjusting shim (transfer case side).
 - For information on selecting an adjusting shim, refer to <u>TF-71</u>, "Gear Ring Bearing Adjusting Shim (<u>Transfer Case Side</u>)".

CAUTION:

- Only one adjusting shim can be selected.
- If no adjusting shim with the calculated value is available, select the thicker and closest one.

Gear Ring Bearing Adjusting Shim (Adapter Case Side)

- 1. Measure the points F, H, J, K, U and V shown in the measurement points.
- Convert the values F, H, J, K, U and V according to the standards below.

F: Value obtained by subtracting 163.00 mm (6.42 in) from the reading [in increments of 0.01 mm (0.0004 in)].

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H: Value obtained by subtracting 83.00 mm (3.27 in) from the reading [in increments of 0.01 mm (0.0004 in)].

J: Value obtained by subtracting 109.50 mm (4.31 in) from the reading [in increments of 0.01 mm (0.0004 in)].

В

K: Value obtained by subtracting 14.40 mm (0.5669 in) from the reading [in increments of 0.01 mm (0.0004 in)].

С

U: Value obtained by subtracting 89.50 mm (3.524 in) from the reading [in increments of 0.01 mm (0.0004 in)].

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V: Value obtained by subtracting 17.00 mm (0.67 in) from the reading [in increments of 0.01 mm (0.0004 in)].

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3. Check dimension Z on the drive gear side face.

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NOTE

Dimension Z indicates the difference between the optimum engagement and the standard dimensions in increments of 0.01mm (0.0004 in) written on the drive gear side face.

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4. Use the formula below to calculate gear ring bearing adjusting shim (adapter case side) thickness T2.

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 $T_2 = (K + F - H - Z + U - J - V) \times 0.01 \text{ mm} (0.0004 \text{ in}) + 1.49 \text{ mm} (0.0587 \text{ in})$

G

5. Select the gear ring bearing adjusting shim (adapter case side).

<u>shim</u> H

• For information on selecting an adjusting shim, refer to <u>TF-72, "Gear Ring Bearing Adjusting Shim</u> (Adapter Case Side)".

CAUTION:

- Only one adjusting shim can be selected.
- If no adjusting shim with the calculated value is available, select the thicker and closest one.

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Pinion Sleeve Shim

1. Measure the points L, N and Q shown in the measurement points.

2. Check the dimension S written on the gear end of the drive pinion.

3. Use the formula below to calculate pinion sleeve shim thickness T₃.

NOTE:

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The dimension S indicates the difference between the optimum engagement and the standard dimensions in increments of 0.01 mm (0.0004 in) written on the gear end of the drive pinion.

T₃ = [74.6 mm (2.937 in) + S] + N + Q - L

L

Select the pinion sleeve shim.
For information on selecting a pinion sleeve shim, refer to TF-72, "Pinion Sleeve Shim".

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CAUTION:Only one pinion sleeve shim can be selected.

ASSEMBLY

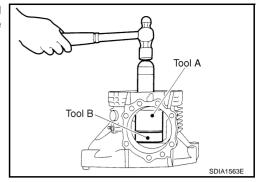
Transfer Case

1. Select the gear ring bearing adjusting shim (transfer case side). Refer to <u>TF-64, "SELECTING ADJUST-ING SHIMS"</u>.

2. Using the drifts, install the selected gear ring bearing adjusting shim (transfer case side) and gear ring bearing outer race (transfer case side).

Tool number A: ST30720000 (J-25405)

B: KV40101840 (—)

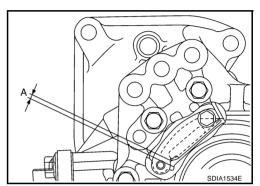


 Install the oil defense, and tighten the mounting bolts to the specified torque. Refer to <u>TF-54</u>, "<u>COMPONENTS</u>". The clearance between the oil defense and transfer case (dimension A) should be the following.

> Clearance between oil defense and transfer case Dimension A : 1.0 - 3.5 mm (0.04 - 0.138 in)

CAUTION:

Do not reuse the mounting bolts.



4. Using the drift, drive the transfer case oil seal until it becomes flush with the case end.

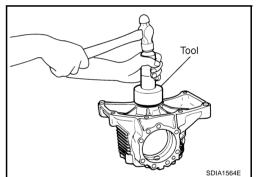
Tool number : ST30720000 (J-25405)

CAUTION:

- When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Do not reuse the oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- 5. Apply sealant to filler plug and plug before installing them to the transfer case. Refer to TF-54, "COMPONENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to GI-47, "Recommended Chemical Products and Sealants".
- 6. Apply sealant to breather tube and install it to the transfer case.
 - Use Genuine Silicone RTV or equivalent. Refer to GI-47, "Recommended Chemical Products and Sealants".
- 7. Install the drive gear assembly. Refer to TF-67, "Drive Gear Assembly".
- 8. Install the adapter case. Refer to TF-68, "Adapter Case".
- 9. Install the pinion sleeve assembly. Refer to TF-69, "Pinion Sleeve Assembly".
- 10. Check backlash, preload torque, tooth contact, and companion flange runout. Refer to TF-55, "ASSEMBLY INSPECTION".

CAUTION:

Measure the total preload torque without the oil seal.



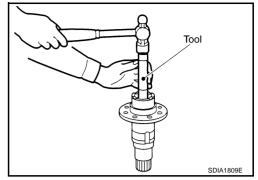
Drive Gear Assembly

1. Using the drift, drive the gear ring oil seal into the gear ring.

: ST33230000 (J-25805-01) **Tool number**

CAUTION:

- Do not reuse the oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- The oil seal back position after the installation shall be 56.5 mm (2.22 in) from the gear ring end.



: Apply Genuine High Strength Thread Locking

Sealant or equivalent. Refer to GI section.

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- 2. Apply thread locking sealant into the thread hole for the drive
 - Use Genuine High Strength Thread Locking Sealant or equivalent. Refer to GI-47, "Recommended Chemical Products and Sealants".
- a. Completely clean and degrease the drive gear back face, thread holes, and drive gear mounting bolts.
- Apply thread locking sealant onto the first and second threads under the thread hole chamfering of the drive gear on 3 or more different points.

 Use Genuine High Strength Thread Locking Sealant or equivalent. Refer to GI-47, "Recommended Chemical Products and Sealants".

3. Install the drive gear to gear ring, and apply anti-corrosive oil onto threads and seats on the mounting bolts, and then tighten to the specified torque. Refer to TF-54, "COMPONENTS".

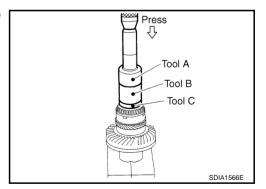
Drive gear

- Temporary installation before tightening the bolts through to the completion of the tightening should be within 90 seconds.
- If the thread locking sealant is applied aside, quickly wipe it off.

4. Apply gear oil to gear ring bearing inner race (transfer case side). Using the drifts, install gear ring bearing inner race.

> Tool number A: ST30720000 (J-25405)

> > B: ST27863000 (—) C: KV40101630 (J-35870)



Apply gear oil to gear ring bearing inner race (adapter case side). Using the drifts, install gear ring bearing inner race.

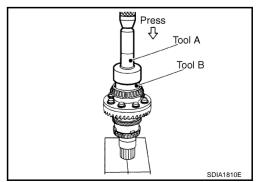
> A: ST30720000 (J-25405) **Tool number**

> > B: KV38102510 (—)

- 6. Install the drive gear assembly to the transfer case.
- 7. Install the adapter case.
- Check backlash, preload torque, tooth contact, and companion flange runout. Refer to TF-55, "ASSEMBLY INSPECTION".

CAUTION:

Measure the total preload torque without the oil seal.



Drive gear

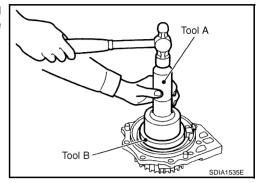
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Adapter Case

- 1. Select the gear ring bearing adjusting shim (adapter case side). Refer to TF-64, "SELECTING ADJUST-ING SHIMS".
- 2. Install the oil gutter.
- 3. Using the drifts, install the selected gear ring bearing adjusting shim (adapter case side) and gear ring bearing outer race (adapter case side).

Tool number A: ST30720000 (J-25405)

B: KV40105230 (—)



4. Using the drift, drive the adapter case oil seal until it becomes flush with the case end.

Tool number : KV38101700 (—)

CAUTION:

- When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Do not reuse the oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- Apply sealant on drain plug and install it to the adapter case. Refer to <u>TF-54</u>, "<u>COMPONENTS</u>".
 - Use Genuine Silicone RTV or equivalent. Refer to GI-47, "Recommended Chemical Products and Sealants".
- 6. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the adapter case.

CAUTION:

Do not reuse the O-ring.

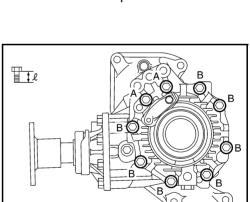
7. Install the adapter case to the transfer case, and apply anti-corrosive oil onto threads and seats on the mounting bolts. Tighten to the specified torque.

Bolt symbol	Bolt length " ℓ " mm (in)	Tightening torque N·m (kg-m, ft-lb)
А	45 (1.77)	15.2 (1.6, 11)
В	30 (1.18)	13.2 (1.0, 11)

8. Check backlash, preload torque, tooth contact, and companion flange runout. Refer to TF-55, "ASSEMBLY INSPECTION".

CAUTION:

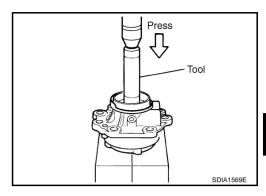
Measure the total preload torque without the oil seal.



Pinion Sleeve Assembly

- Select the pinion sleeve shim. Refer to TF-64, "SELECTING ADJUSTING SHIMS".
- 2. Install dust cover.
- 3. Using the drift, install the pinion rear bearing outer race.

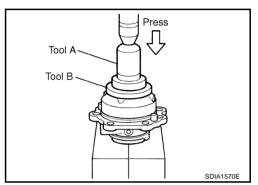
Tool number : KV38100300 (J-25523)



4. Using the drifts, install the pinion front bearing outer race.

Tool number A: ST33400001 (J-26082)

B: ST30901000 (J-26010-01)



Press

Tool

5. Apply gear oil to pinion front bearing inner race and mating position on the drive pinion. Using the drift, install pinion front bearing inner race to the drive pinion.

Tool number : ST30901000 (J-26010-01)

6. Install a collapsible spacer to the drive pinion.

CAUTION:

Do not reuse the collapsible spacer.

7. Apply gear oil to pinion rear bearing inner race and install it to the pinion sleeve.

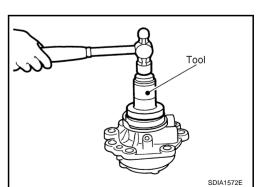


8. Using the drift, install pinion sleeve oil seal to the pinion sleeve.

Tool number : ST33400001 (J-26082)

CAUTION:

- Do not reuse the oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.



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9. Using the drift and press in the companion flange.

Tool number : ST33200000 (J-26082)

10. Apply anti-corrosion oil onto threads and seat of the pinion lock nut and adjust the pinion lock nut tightening torque and pinion bearing preload torque (P'1), using a preload gauge.

Pinion lock nut tightening torque

: 128 - 294 N·m (13 - 29 kg-m, 95 - 216 ft-lb)

Pinion bearing preload torque (P'1)

: 0.40 - 0.78 N·m (0.04 - 0.08 kg-m, 4 - 6 in-lb)

CAUTION:

- Do not reuse the pinion lock nut.
- Adjust the lower limit of the pinion lock nut tightening torque first.
- While confirming the preload torque, tighten pinion lock nut by 5° to 10°. Because preload will increase suddenly.
- If specified preload torque is exceeded, replace the collapsible spacer and tighten again. Never loosen the pinion lock nut for further preload torque adjustment.
- After the adjustment, rotate the companion flange back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- 11. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the pinion sleeve.

CAUTION:

Do not reuse the old O-ring.

- 12. Assemble the selected pinion sleeve shim.
- 13. Install the pinion sleeve assembly, and apply anti-corrosive oil onto threads and seats on the mounting bolts. Tighten to the specified torque. Refer to TF-54, "COMPONENTS".
- 14. Check backlash, preload torque, tooth contact and companion flange runout. Refer to TF-55, "ASSEMBLY INSPECTION".

The total preload torque is as follows:

Total preload torque

With all oil seals installed : P'1 + 0.45 - 0.47 N·m (0.045 - 0.048 kg-m, 3.9 - 4.1 in-lb)

Without transfer case oil seal and adapter case oil seal

: P'1 + 0.35 - 0.37 N·m (0.035 - 0.038 kg-m, 3.1 - 3.2 in-lb)

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DA	TA AN	D SPEC	IFICATIONS	(SDS)		PFP:00030		
Seneral Spe	cificati	ons				ADS000UW		
Applied model				VQ35DE				
Transfer model				TY2	20A			
Oil capacity (Approx	(.) ℓ (U	S pt, Imp pt)		0.31 (5/8, 1/2)				
Gear ratio				0.4	04			
Number of teeth Drive pi		nion	17					
		ar		4	2			
nspection a	nd Adj RQUE BI	ustment EFORE D	: ISASSEMBLY			ADS000WX		
		Ite	em		Specification [N·m (kg-m, in-lb)]		
Pinion bearing (P1)					0.10 - 0.39 (0	.01 - 0.04, 1 - 3)		
Gear ring bearing to	pinion	With all oil	seals	als		.016 - 0.023, 1.4 - 1.9)		
bearing (Total preloa	ad)	Without tra	nsfer case oil seal and	d adapter case oil seal	P1 + 0.06 - 0.12 (0.006 - 0.013, 0.6 - 1.1)			
PRELOAD TOP	RQUE AI	FTER DIS	ASSEMBLY AN	ID REASSEMBLY	1	_		
		Ite	em		Specification [N·m (kg-m, in-lb)]		
Pinion bearing (P'1)					0.40 - 0.78 (0.04 - 0.08, 4 - 6)			
Gear ring bearing to pinion		With all oil seals			P'1 + 0.45 - 0.47 (0	.045 - 0.048, 3.9 - 4.1)		
bearing (Total preloa	ad)	Without tra	nsfer case oil seal and	d adapter case oil seal	P'1 + 0.35 - 0.37 (0.035 - 0.038, 3.1 - 3.2)			
BACKLASH								
		l+,	em		Sta	Unit: mm (in)		
Drive gear to drive p	oinion gear		Citi		0.13 - 0.19 (0.0051 - 0.0075)			
		RUNOUT	-		0.10 0.10 (0			
					_	Unit: mm (in)		
		lte	em		Runout limit			
Companion flange f					0.1 (0.004)			
Inner side of the cor	mpanion fla	nge			0.1	(0.004)		
SELECTIVE PA								
Gear Ring Bea	ring Adj	usting Sh	nim (Transfer C	ase Side)		Unit: mm (in)		
Thickness	Part	number*	Thickness	Part number*	Thickness	Part number*		
0.80 (0.0315)		7 AD300	1.22 (0.0480)	33147 AD314	1.64 (0.0646)	33147 AD363		
0.83 (0.0327)		7 AD301	1.25 (0.0492)	33147 AD315	1.67 (0.0657)	33147 AD364		
0.86 (0.0339)	3314	7 AD302	1.28 (0.0504)	33147 AD316	1.70 (0.0669)	33147 AD365		

					Unit: mm (in)
Thickness	Part number*	Thickness	Part number*	Thickness	Part number*
0.80 (0.0315)	33147 AD300	1.22 (0.0480)	33147 AD314	1.64 (0.0646)	33147 AD363
0.83 (0.0327)	33147 AD301	1.25 (0.0492)	33147 AD315	1.67 (0.0657)	33147 AD364
0.86 (0.0339)	33147 AD302	1.28 (0.0504)	33147 AD316	1.70 (0.0669)	33147 AD365
0.89 (0.0350)	33147 AD303	1.31 (0.0516)	33147 AD317	1.73 (0.0681)	33147 AD366
0.92 (0.0362)	33147 AD304	1.34 (0.0528)	33147 AD318	1.76 (0.0693)	33147 AD367
0.95 (0.0374)	33147 AD305	1.37 (0.0539)	33147 AD319	1.79 (0.0705)	33147 AD368
0.98 (0.0386)	33147 AD306	1.40 (0.0551)	33147 AD320	1.82 (0.0717)	33147 AD369
1.01 (0.0398)	33147 AD307	1.43 (0.0563)	33147 AD321	1.85 (0.0728)	33147 AD370
1.04 (0.0409)	33147 AD308	1.46 (0.0575)	33147 AD322	1.88 (0.0740)	33147 AD371
1.07 (0.0421)	33147 AD309	1.49 (0.0587)	33147 AD323	1.91 (0.0752)	33147 AD372
1.10 (0.0433)	33147 AD310	1.52 (0.0598)	33147 AD324	1.94 (0.0764)	33147 AD373
1.13 (0.0445)	33147 AD311	1.55 (0.0610)	33147 AD360	1.97 (0.0776)	33147 AD374
1.16 (0.0457)	33147 AD312	1.58 (0.0622)	33147 AD361	2.00 (0.0787)	33147 AD375
1.19 (0.0469)	33147 AD313	1.61 (0.0634)	33147 AD362	2.03 (0.0799)	33147 AD376

 $[\]ensuremath{^{*}}\xspace$: Always check with the Parts Department for the latest parts information.

SERVICE DATA AND SPECIFICATIONS (SDS)

Gear Ring Bearing Adjusting Shim (Adapter Case Side)

Unit: mm (in)

Thickness	Part number*	Thickness	Part number*	Thickness	Part number*
0.80 (0.0315)	33147 5V200	1.25 (0.0492)	33147 5V215	1.70 (0.0669)	33123 5V265
0.83 (0.0327)	33147 5V201	1.28 (0.0504)	33147 5V216	1.73 (0.0681)	33123 5V266
0.86 (0.0339)	33147 5V202	1.31 (0.0516)	33147 5V217	1.76 (0.0693)	33123 5V267
0.89 (0.0350)	33147 5V203	1.34 (0.0528)	33123 5V218	1.79 (0.0705)	33123 5V268
0.92 (0.0362)	33147 5V204	1.37 (0.0539)	33123 5V219	1.82 (0.0717)	33123 5V269
0.95 (0.0374)	33147 5V205	1.40 (0.0551)	33123 5V220	1.85 (0.0728)	33123 5V270
0.98 (0.0386)	33147 5V206	1.43 (0.0563)	33123 5V221	1.88 (0.0740)	33123 5V271
1.01 (0.0398)	33147 5V207	1.46 (0.0575)	33123 5V222	1.91 (0.0752)	33123 5V272
1.04 (0.0409)	33147 5V208	1.49 (0.0587)	33123 5V223	1.94 (0.0764)	33123 5V273
1.07 (0.0421)	33147 5V209	1.52 (0.0598)	33123 5V224	1.97 (0.0776)	33123 5V274
1.10 (0.0433)	33147 5V210	1.55 (0.0610)	33123 5V260	2.00 (0.0787)	33123 5V275
1.13 (0.0445)	33147 5V211	1.58 (0.0622)	33123 5V261	2.03 (0.0799)	33123 5V276
1.16 (0.0457)	33147 5V212	1.61 (0.0634)	33123 5V262	2.06 (0.0811)	33123 5V277
1.19 (0.0469)	33147 5V213	1.64 (0.0646)	33123 5V263	2.09 (0.0811)	33123 5V278
1.22 (0.0480)	33147 5V214	1.67 (0.0657)	33123 5V264		

^{*:} Always check with the Parts Department for the latest parts information.

Pinion Sleeve Shim

Unit: mm (in)

Thickness	Part number*	Thickness	Part number*	Thickness	Part number*
0.77 (0.0303)	33155 5V214	0.98 (0.0386)	33155 5V206	1.19 (0.0469)	33155 5V213
0.80 (0.0315)	33155 5V200	1.01 (0.0398)	33155 5V207	1.22 (0.0480)	33155 5V215
0.83 (0.0327)	33155 5V201	1.04 (0.0409)	33155 5V208	1.25 (0.0492)	33155 5V216
0.86 (0.0339)	33155 5V202	1.07 (0.0421)	33155 5V209	1.28 (0.0504)	33155 5V217
0.89 (0.0350)	33155 5V203	1.10 (0.0433)	33155 5V210	1.31 (0.0516)	33155 5V218
0.92 (0.0362)	33155 5V204	1.13 (0.0445)	33155 5V211	1.34 (0.0528)	33155 5V219
0.95 (0.0374)	33155 5V205	1.16 (0.0457)	33155 5V212	. ,	

^{*:} Always check with the Parts Department for the latest parts information.