Revision: 2006 August



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PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER"**

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

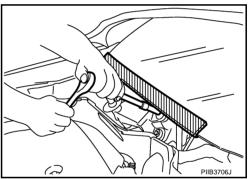
WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for Procedures without Cowl Top Cover

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When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



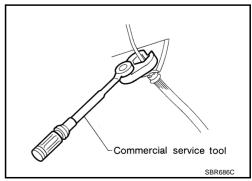
Precautions for Brake System

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- Recommended fluid is brake fluid "DOT 3". Refer to MA-10. "Fluids and Lubricants".
- Do not reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- To clean or wash all parts of master cylinder, disc brake caliper and wheel cylinder, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of the hydraulic system.
- Use flare nut wrench when removing and installing brake tube.
- When installing brake piping, be sure to torque.
- Before working, turn ignition switch OFF and disconnect connectors of ABS actuator and control unit or battery cables.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.

Refer to BR-30, "BRAKE BURNISHING PROCEDURE".

Clean brake pads and shoes with a waste cloth, then wipe with a dust collector.



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PREPARATION

PREPARATION PFP:00002

Commercial Service Tools

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Tool name		Description
1. Flare nut crowfoot a: 10 mm (0.39 in) / 12 mm (0.47 in) 2. Torque wrench	a 2 2 2 S-NT360	Removing and installing each brake piping
Pin punch Tip diameter: φ 4 mm (0.16 in) dia.	ZZA0515D	Removing and installing reservoir tank pin
Power tool	PBIC0190E	Removing front and rear caliper assembly, tires

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference	e page		BR-25, BR-31	BR-26, BR-32	BR-25, BR-31	I	I	BR-30, BR-36	I	1	I	BR-30, BR-36	I	NVH in PR section	NVH in RFD section	NVH in FAX, RAX and FSU, RSU section	NVH in WT section	NVH in WT section	NVH in FAX and RAX section	NVH in PS section
Possible c suspected			Pads - damaged	Pads - uneven wear	Shims damaged	Rotor imbalance	Rotor damage	Rotor runout	Rotor deformation	Rotor deflection	Rotor rust	Rotor thickness variation	Drum out of round	PROPELLER SHAFT	DIFFERENTIAL	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	STEERING
		Noise	×	×	×									×	×	×	×	×	×	×
Symptom	Brake	Shake				×								×		×	×	×	×	×
		Shimmy, Judder				×	×	×	×	×	×	×				×	×	×		×

^{×:} Applicable

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BRAKE PEDAL PFP:46501

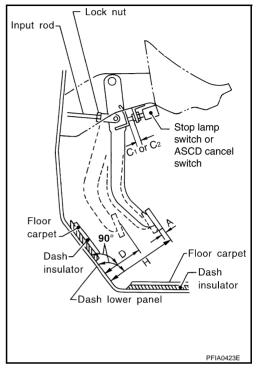
Inspection and Adjustment PLAY AND CLEARANCE BETWEEN BRAKE PEDAL AND FLOOR PANEL WITH PEDAL DEPRESSED

- 1. Check the brake pedal free height from dash floor panel.
- 2. Adjust the height referring to the following specifications.

CAUTION

When adjustable pedal is equipped during the pedal height measurement, pedal must be in the front most position.

Н	Brake pedal height (from dash lower panel top surface)	199.5 – 209.5 mm (7.85 – 8.25 in)
D	Depressed pedal height [under a force of 490 N (50 kg, 110 lb) with engine running]	More than 120 mm (4.72 in)
C1 or C2	Clearance between bracket and threaded end of ASCD cancel switch or stop lamp switch	0.74 – 1.96 mm (0.0291 – 0.0772 in)
Α	Pedal play	3 – 11 mm (0.12 – 0.43 in)



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ADJUSTMENT

- 1. Loosen the stop lamp switch and ASCD cancel switch by turning it counterclockwise by 45°.
- Loosen lock nut (A) on the input rod, then turn input rod to adjust the pedal to specified height, and tighten lock nut (A). Refer to BR-21, "Components".

CAUTION:

Make sure the threaded end of the input rod stays inside the clevis.

- 3. With the pedal pulled and held by hand, press the stop lamp switch and ASCD cancel switch until its threaded end contacts the bracket.
- 4. With the threaded end of the stop lamp switch and ASCD cancel switch contacting the bracket, turn the switch clockwise by 45° to secure.

CAUTION:

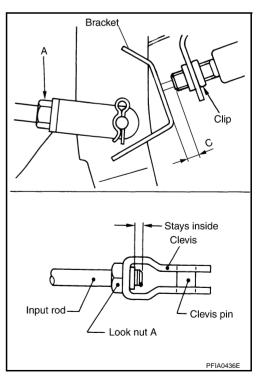
Make sure that the clearance (C) between the bracket and threaded end of the stop lamp switch is within the standard.

Check the pedal play.

CAUTION:

Make sure that the stop lamp goes off when the pedal is released.

6. Start the engine to check the brake pedal depressed height.



BRAKE PEDAL

Components WITHOUT ADJUSTABLE PEDAL

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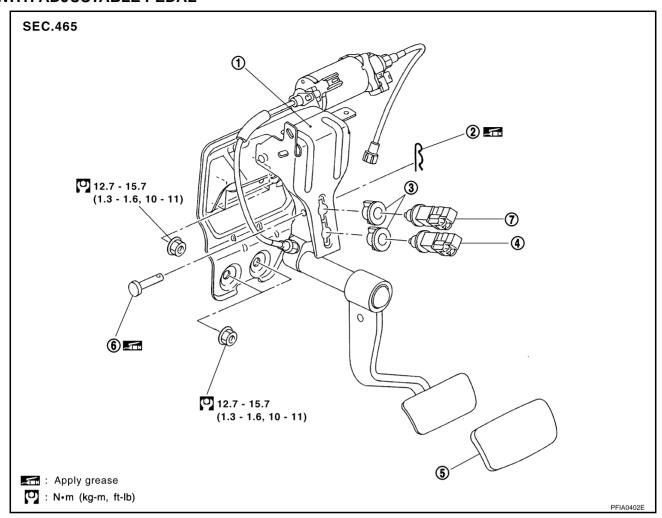
SEC.465 [12.7 - 15.7 (1.3 - 1.6, 10 - 11)	
	•
(1.3 - 1.6, 10 - 11)	
: Apply grease : N•m (kg-m, ft-lb) 1 Brake pedal assembly 2 Span pin 3 Clip	PFIA0401E

- 4. Stop lamp switch
- 7. ASCD cancel switch
- 2. Snap pin
- 5. Pedal pad

- 3. Clip
- 6. Clevis pin

BRAKE PEDAL

WITH ADJUSTABLE PEDAL



- 1. Brake pedal assembly
- 4. Stop lamp switch
- 7. ASCD cancel switch
- 2. Snap pin
- 5. Pedal pad

- 3. Clip
- 6. Clevis pin

BRAKE PEDAL

Removal and Installation REMOVAL

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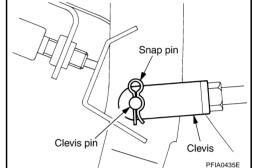
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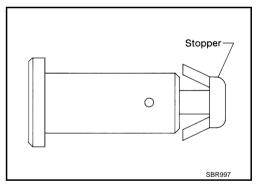
CAUTION:

- Adjust mechanism (Drive wire, Drive motor) is not able to disassemble.
- Before removing pedal drive cable, pedals must be in the front position to keep the proper position between accelerator and brake pedal.
- Remove front kicking plate (driver side). Refer to <u>EI-32, "BODY SIDE TRIM"</u>.
- 2. Remove front body side welt (driver side). Refer to EI-32, "BODY SIDE TRIM".
- 3. Remove instrument driver lower panel. Refer to IP-10, "INSTRUMENT PANEL ASSEMBLY".
- 4. Remove dash side finisher (driver side). Refer to EI-32, "BODY SIDE TRIM" .
- 5. Remove parking brake pedal assembly. Refer to PB-3, "Removal and Installation".
- 6. Disconnect accelerator pedal drive cable, drive motor harness connector. (With adjustable pedal)
- Remove stop lamp switch and ASCD cancel switch from the pedal assembly.
- 8. Remove snap pin and clevis pin from input rod clevis.
- 9. Remove mounting nuts from pedal bracket, and remove pedal assembly from vehicle.



INSPECTION AFTER REMOVAL

 Check the clevis pin and resin stopper for damage and deformation. If a malfunction is detected, replace the clevis pin and resin stopper.



INSTALLATION

Note the following, and install in the reverse order of removal.

After installing the brake pedal assembly to the vehicle, adjust the brake pedal. Refer to <u>BR-6</u>, "Inspection and Adjustment".

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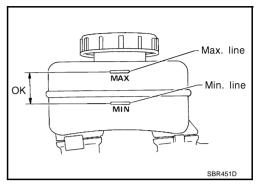
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BRAKE FLUID PFP:KN100

On-Vehicle Inspection

NFS000DY

- Make sure the fluid level in the sub-tank is within the standard (between MAX and MIN lines).
- Visually check around the reservoir tank and sub-tank for fluid leakage.
- If fluid level is excessively low, check brake system for fluid leakage.
- If brake warning lamp remains illuminated after parking brake pedal is released, check brake system for fluid leaks.

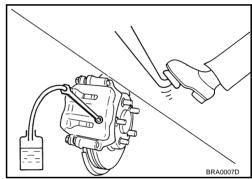


Drain and Refill

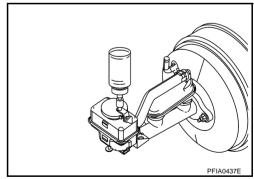
NFS000DZ

CAUTION:

- Refill with new brake fluid "DOT3".
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas wash it away with water immediately.
- 1. Connect a vinyl tube to bleed valve.
- Depress the brake pedal, loosen the bleed valve, and gradually remove the brake fluid.
- 3. Turn ignition switch OFF and disconnect ABS actuator and electric unit (control unit) connector or battery cables.



- 4. Make sure there is no foreign material in the sub tank, and refill with new brake fluid.
- Rest foot on brake pedal. Loosen bleed valve. Slowly depress pedal until it stops. Tighten bleed valve. Release brake pedal. Repeat this process a few times, then pause to add new brake fluid to master cylinder. Continue until new brake fluid flows out.
- 6. Bleed Air. Refer to BR-11, "Bleeding Brake System".



BRAKE FLUID

Bleeding Brake System

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CAUTION:

While bleeding, pay attention to master cylinder fluid level.

- Turn ignition switch OFF and disconnect ABS actuator and electric unit (control unit) connector or battery cables.
- 2. Connect a vinyl tube to the rear right bleed valve.
- 3. Fully depress brake pedal 4 to 5 times.
- 4. With brake pedal depressed, loosen bleed valve to let the air out, and then tighten it immediately.
- 5. Repeat steps 3, 4 until no more air comes out.
- 6. Tighten bleed valve to specified torque.
- 7. In steps 2 to 6 below, with master cylinder sub tank filled at least half way, bleed air from the front left, rear left, and front right tires, in that order.

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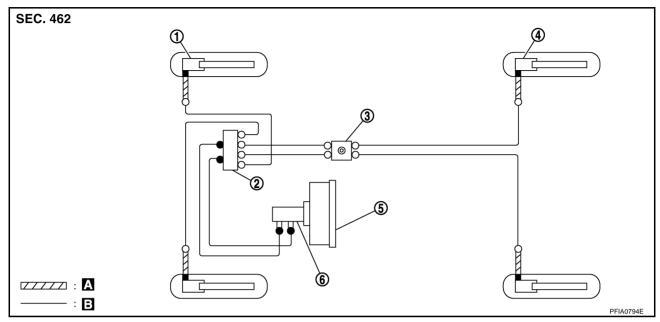
BRAKE TUBE AND HOSE

BRAKE TUBE AND HOSE

PFP:46300

Hydraulic Circuit

NFS000E1



1. Front disc brake

- ABS actuator and electric unit (control unit)
- 3. Connector

Rear disc brake

Brake booster

6. Master cylinder

A Brake hose

- B Brake tube
- Without VDC model [16.2 N·m (1.7 kg-m, 12 ft-lb)]
 With VDC model [18.2 N·m (1.9 kg-m, 13 ft-lb)]
- Union bolt [18.2 N·m (1.9 kg-m, 13 ft-lb)]
- O: Flare nut [16.2 N·m (1.7 kg-m, 12 ft-lb)]
- ○: Connector mounting bolt [7.0 N·m (0.71 kg-m, 62.0 in-lb)]

Refer to GI-10, "Components", for the symbols in the figure.

CAUTION:

- All hoses and pipings (tubes) must be free from excessive bending, twisting and pulling.
- Make sure there is no interference with other parts when turning steering both clockwise and counterclockwise.
- The brake piping is an important safety part. If a brake fluid leak is detected, always disassemble the parts. Replace applicable part with a new one, if necessary.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not bend or twist brake hose sharply, or strongly pull it.
- When removing components, put cover on the connections so that no dirt, no dust, or no other foreign matter gets in.
- Refill with new brake fluid "DOT 3"
- Do not reuse drained brake fluid.

BRAKE TUBE AND HOSE

Removal and Installation of Front Brake Tube and Brake Hose REMOVAL

NFS000E2

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- Drain brake fluid. Refer to BR-10, "Drain and Refill".
- 2. Using a flare nut wrench, remove brake tube from brake hose.
- 3. Remove union bolt and remove the brake hose from the caliper assembly.
- 4. Remove the lock plate and remove the brake hose from the vehicle.

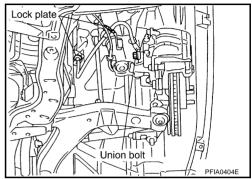
INSTALLATION

1. Install brake hose by aligning with the protrusion on caliper assembly, and tighten union bolt to the specified torque. Refer to BR-12, "Hydraulic Circuit".

CAUTION:

Do not reuse the copper washer.

- Install brake hose to the brake tube, partially tighten the flare nut as much as possible by hand, then secure it to the bracket with lock plate.
- 3. Using a flare nut torque wrench, tighten flare nut to the specified torque. Refer to <u>BR-12</u>, "<u>Hydraulic Circuit</u>".
- 4. Refill brake fluid and bleed air. Refer to BR-10, "Drain and Refill"



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NES000E3

Removal and Installation of Rear Brake Tube and Brake Hose REMOVAL

- 1. Drain brake fluid. Refer to BR-10, "Drain and Refill".
- 2. Using a flare nut wrench, remove brake tube from brake hose.
- 3. Remove union bolts, and then remove brake hose from the caliper assembly.
- 4. Remove the lock plate and then remove the brake hose from the vehicle.

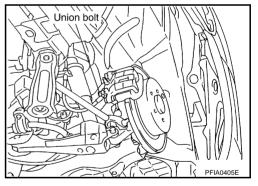
INSTALLATION

 Install the brake hose to the caliper assembly positioning hole and tighten union bolt to the specified torque. Refer to <u>BR-12</u>, <u>"Hydraulic Circuit"</u>.

CAUTION:

Do not reuse the copper washer.

- 2. Install brake hose to the brake tube, partially tighten the flare nut as much as possible by hand, then secure it to the bracket with lock plate.
- 3. Using a flare nut torque wrench, tighten flare nut to the specified torque.
- Refill brake fluid and bleed air. Refer to <u>BR-11</u>, "<u>Bleeding Brake System</u>".



Inspection after Installation

NFS000E4

CAUTION:

If leakage occurs around hose and tube connections, retighten. If necessary, replace damaged part.

- 1. Check brake lines (tubes and hoses) and connections for fluid leakage, damage, twist, deformation, contact with other parts, and loose connections. Replace any damage parts.
- 2. While depressing brake pedal under a force of 785 N (80 kg, 177 lb) with engine running at idle speed for approximately 5 seconds, check each part for fluid leakage.

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BRAKE MASTER CYLINDER

PFP:46010

On-Vehicle Inspection LEAK INSPECTION

NFS000E5

Check for fluid leakage from master cylinder attachment portion, reservoir tank, reservoir hose connections, and brake tube connections.

Removal and Installation

NFS000E6

CAUTION:

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas wash it away with water immediately.

REMOVAL

- 1. Remove cowl top cover. Refer to El-20, "COWL TOP".
- 2. Drain brake fluid. Refer to BR-10, "Drain and Refill".
- 3. Remove air cleaner and air duct. Refer to EM-16, "AIR CLEANER AND AIR DUCT" .
- Disconnect harness connectors for fluid level sensor and pressure sensor (VDC model only).
- 5. Using a flare nut wrench, disconnect master cylinder assembly and brake tube.
- 6. Remove master cylinder assembly mounting nut, remove sub-tank assembly mounting bolt and remove master cylinder assembly from vehicle. Refer to BR-21, "Removal and Installation".

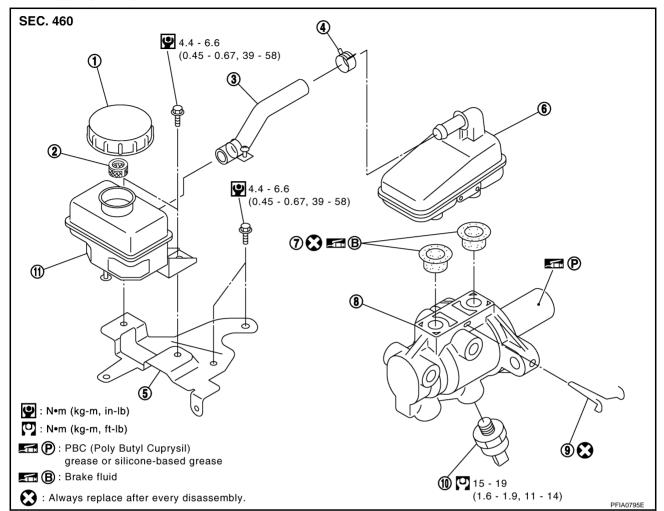
INSTALLATION

CAUTION:

- Refill with new brake fluid "DOT3".
- Do not reuse drained brake fluid.
- Install in the reverse order of removal.
- Refill brake fluid and bleed air. Refer to <u>BR-11</u>, "<u>Bleeding Brake System</u>".

ComponentsWITH VDC MODELS

NFS000E7



- Reservoir cap
- 4. Clamp
- 7. Grommet
- 10. Pressure sensor

- 2. Oil strainer
- Bracket
- 8. Master cylinder assembly
- 11. Sub tank

- 3. Hose and clamp
- 6. Reservoir tank
- 9. Clip

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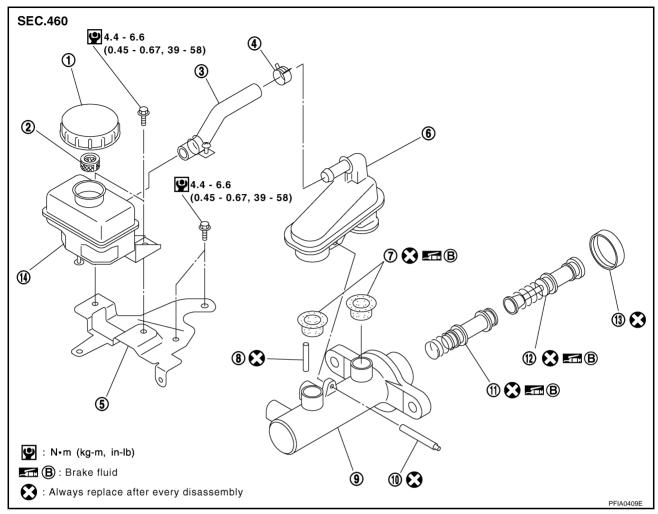
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WITHOUT VDC MODELS



- 1. Reservoir cap
- 4. Clamp
- 7. Grommet
- 10. Pin
- 13. Stopper cap

- 2. Oil strainer
- 5. Bracket
- 8. Piston stopper
- 11. Secondary piston assembly
- 14. Sub tank

- 3. Hose and clamp
- 6. Reservoir tank
- 9. Cylinder body
- 12. Primary piston assembly

Disassembly and Assembly WITHOUT VDC MODELS

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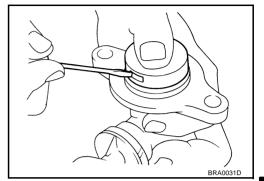
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Disassembly

CAUTION:

Remove the reservoir tank only when absolutely necessary.

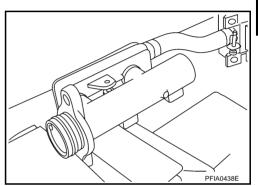
1. Using a flat-bladed screwdriver as shown in the figure, lift up the tabs on the stopper cap and remove it from the master cylinder. The piston inside the master cylinder might pop out when this is done, so hold the stopper cap down at the same time.



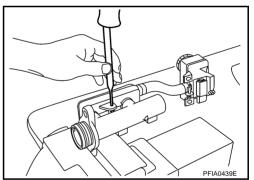
2. Place the side flange of cylinder body with chamfering around the pin insertion hole facing up, and firmly set master cylinder assembly in a vise.

CAUTION:

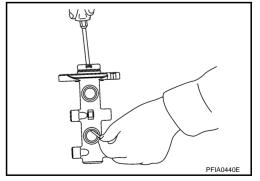
- When setting the master cylinder assembly with the vise, be sure not to over-tighten.
- When setting securing with a vise, use copper plates or cloth to protect the flange.



- 3. Using a pin punch [commercial service tool: diameter approximately 4 mm (0.16 in)], remove mounting pins on the reservoir tank.
- 4. Remove master cylinder assembly from vise.
- 5. Remove reservoir tank and grommet from cylinder body.



- 6. Using a flat-bladed screwdriver, push in the piston and remove piston stopper from cylinder body.
- 7. Carefully pull the primary piston assembly straight out to prevent cylinder inner wall from being damaged.



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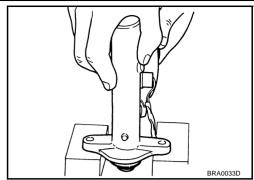
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8. Tap flange using a soft block such as wood, and carefully pull the secondary piston assembly straight out to prevent cylinder inner wall from being damaged.



Inspection after Disassembly

Master cylinder

Check the inner wall of the cylinder for damage, abrasion, corrosion and pin holes.
 Replace the master cylinder if any non-standard condition is detected.

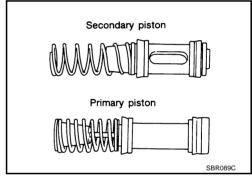
Assembly

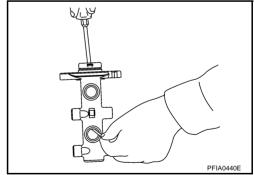
CAUTION:

- Never use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
- Make sure there is no foreign matter such as dirt or dust attached to the inner cylinder walls, the
 piston, or the cap seal, and take care to avoid damaging parts with the assembly tools.
- Do not drop parts. If a part is dropped, do not use it.
- 1. Apply brake fluid to cylinder inner wall body and contact surface of the piston assembly. Then insert secondary piston assembly and primary piston assembly into cylinder body in this order.

CALITION

- Do not reuse primary and secondary piston assemblies.
- Be sure to replace the assembly without disassembling the new inner kit.
- Pay attention to the orientation of the piston cup, and insert straight to prevent the cup from being caught by cylinder inner wall.
- 2. Visually check the secondary piston slit through the tank boss hole on the secondary side of the cylinder body, and insert the piston stopper.





3. Holding down the primary piston with the stopper cap, push the stopper cap claws so they are firmly into the cylinder grooves, then install the stopper cap.

CAUTION:

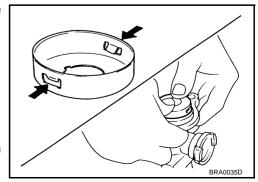
CAUTION:

Do not reuse the stopper cap.

4. Apply brake fluid to the grommet and install to the cylinder body.

Do not reuse the grommet.

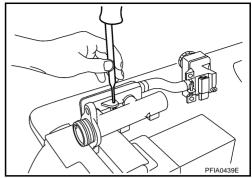
5. Master cylinder assembly is fixed in the vise as described in "disassembly: step 2".



6. Using a pin punch [commercial service tool: diameter approx. 4 mm (0.16 in)], insert the reservoir tank mounting pin into the pin hole so that the attachment side and the opposite side are identical.

CAUTION:

Do not reuse reservoir tank grommet and mounting pin.

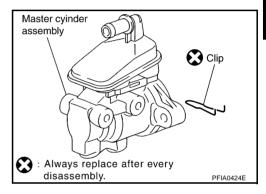


WITH VDC MODELS

Disassembly

CAUTION:

- Master cylinder can not be disassembled.
- Remove the reservoir tank only when absolutely necessary.
- 1. Remove clip.
- 2. Remove reservoir tank and grommet from cylinder body.



Assembly

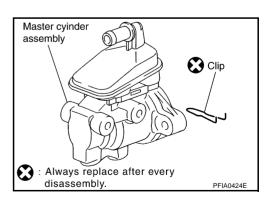
CAUTION:

- Do not use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
- Do not drop parts. If a part is dropped, do not use it.
- 1. Apply brake fluid the grommet and attach to the cylinder body.

CAUTION:

Do not reuse the grommet.

- 2. Install reservoir tank onto the cylinder body.
- Insert the clip.



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BRAKE BOOSTER PFP:47200

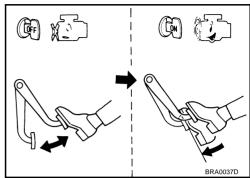
On-Vehicle Inspection OPERATING CHECK

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With the engine stopped, change the vacuum to the atmospheric pressure by depressing the brake pedal several times. Then with brake pedal fully depressed, start the engine and when the vacuum pressure reaches the standard, make sure the clearance between the brake pedal and floor panel decreases.

CAUTION:

Depressing pedal interval is approximately 5 seconds.

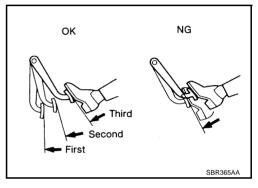


AIRTIGHT CHECK

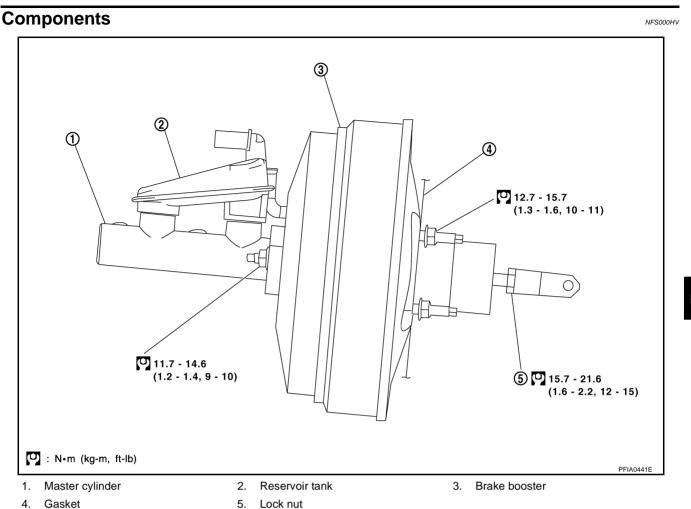
- Start engine, and stop if after 1 minute. Depress brake pedal several times slowly. The pedal should go further down the first tie, and then it should gradually rise thereafter.
- Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.

CAUTION:

Depressing pedal interval is approximately 5 seconds.



BRAKE BOOSTER



Removal and Installation **REMOVAL**

CAUTION:

Be careful not to deform or bend brake piping while removing and installing the brake booster.

- Replace clevis pin if it is damaged.
- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted or inclined during installation, the dash panel may damage the threads.
- Attach the check valve in the correct orientation.
- Remove brake master cylinder. Refer to BR-14, "BRAKE MASTER CYLINDER".
- 2. Remove cowl top cover. Refer to EI-20, "COWL TOP".
- 3. Remove vacuum hose from the brake booster. Refer to BR-23, "VACUUM LINES".
- 4. Remove the brake pedal snap pin and clevis pin from inside the vehicle.
- 5. Remove brake tube bracket from dash panel.
- Remove nuts from the brake booster and brake pedal assembly. 6.
- Remove brake booster assembly from the dash panel.

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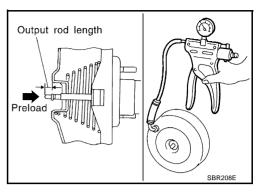
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BRAKE BOOSTER

INSPECTION AFTER REMOVAL

Output Rod Length Inspection

- 1. Using a handy vacuum pump, apply a vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to the brake booster.
- 2. Check output rod length.



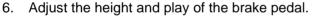
Standard dimension when applying a vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg):

Without VDC models : 10.4mm (0.409 in)
With VDC models : -15.7mm (-0.6181 in)

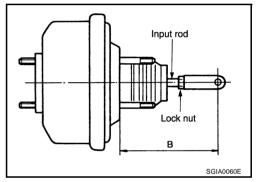
INSTALLATION

1. Loosen the lock nut to adjust the input rod length so that the length B (in the figure) satisfies the specified value.

- After adjusting "B", temporarily tighten the lock nut to install the booster assembly to the vehicle. At this time, securely install a gasket between the booster assembly and the dash panel.
- 3. Connect the brake pedal with the clevis of the input rod.
- 4. Install the pedal bracket mounting nuts and tighten them to the specified torque.
- Install the master cylinder to the booster assembly. Refer to <u>BR-14</u>, "Removal and Installation".



- 7. Tighten the lock nut of the input rod to the specified torque.
- 8. Install vacuum hose to brake booster. Refer to BR-23, "VACUUM LINES".
- 9. Install brake tube bracket to dash panel.
- 10. Install cowl top cover. Refer to EI-20, "COWL TOP" .
- 11. Refill new brake fluid and bleed air. Refer to BR-11, "Bleeding Brake System".



VACUUM LINES

VACUUM LINES PFP:41920

Components

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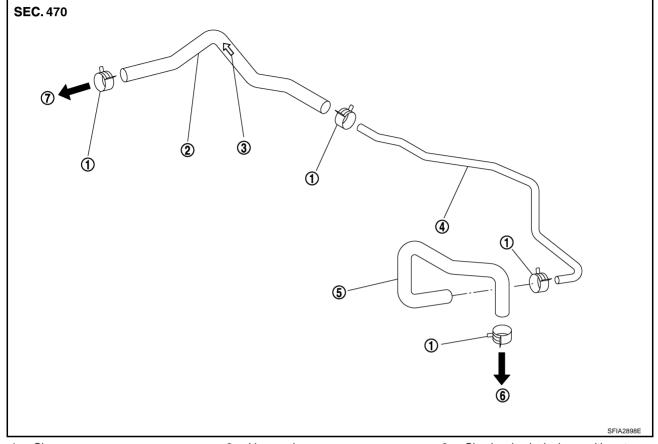
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1. Clamp

Vacuum tube

To intake manifold

- . Vacuum hose
- 5. Vacuum hose

- Check valve inclusion position stamp (built-in check valve)
- 6. To brake booster

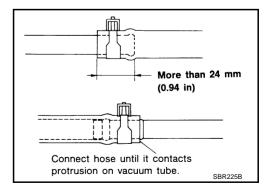
Removal and Installation

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CAUTION:

- Because vacuum hose contains a check valve, it must be installed in the correct orientation. Refer
 to the stamp or label to confirm correct installation. The brake booster will not operate normally if
 the hose is installed in the wrong direction.
- Insert the vacuum hose for at least 24 mm (0.94 in).
- Do not use lubricating oil during assembly.



Inspection VISUAL INSPECTION

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Check vacuum hose and connections for air tightness, improper attachment, chafing and deterioration. Repair or replace as necessary.

VACUUM LINES

CHECK VALVE INSPECTION

Airtightness Inspection

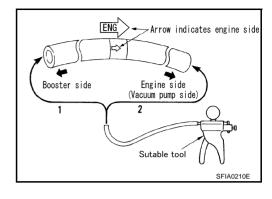
Check vacuum with a handy vacuum pump.

Connected to booster side (1):

Vacuum decrease should be within 1.3 kPa (10 mmHg, 0.39 inHg) for 15 seconds under a vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg)

Connected to engine side (2):

Vacuum should not exist.



FRONT DISC BRAKE

PFP:41000

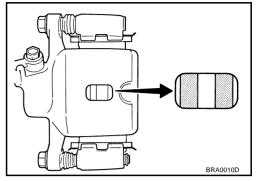
On-Vehicle Inspection PAD WEAR INSPECTION

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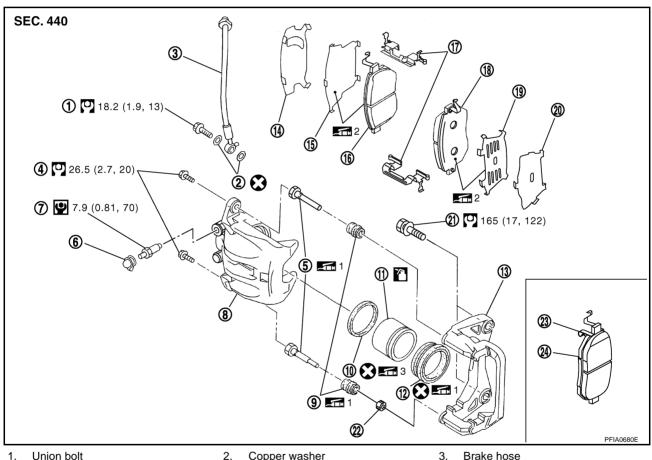
Check the thickness of the pad from inspection hole of the cylinder body. Use a scale for inspection if necessary.

> Standard thickness : 9.5 mm (0.374 in) : 2.0 mm (0.079 in) **Repair limit thickness**



Components

NFS000EE



- Union bolt 1.
- Sliding pin bolt 4.
- 7. Bleed valve
- 10. Piston seal
- Torque member
- Inner pad
- 19. Outer shim
- 22. Bushing

- 2. Copper washer
- 5. Sliding pin
- Cylinder body 8.
- Piston 11.
- 14. Inner shim cover
- 17. Pad retainer
- Outer shim cover
- 23. Pad wear sensor
- Refer to GI-10, "Components" and the followings for the symbols in the figure.

1: Apply rubber grease.

2: Apply PBC (Poly Butyl Cuprysil) grease or silicone-based grease.

- Brake hose
- 6. Cap
- 9. Sliding pin boot
- 12. Piston boot
- 15. Inner shim
- 18. Outer pad
- Torque member mounting bolt
- 24. Inner pad (RH)

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3: Apply polyglycol ether based lubricant.

: Apply brake fluid.

WARNING:

• Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of air borne particles or other materials.

CAUTION:

- While removing cylinder body, never depress the brake pedal because the piston will pop out.
- It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of the caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Do not damage piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shims and shim covers as a set when replacing brake pads.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to BR-30, "BRAKE BURNISHING PROCEDURE".

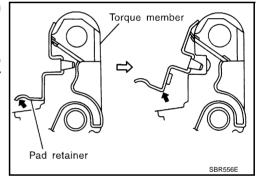
Removal and Installation of Brake Pad REMOVAL

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- 1. Remove tires from vehicle with power tool.
- 2. Remove lower sliding pin bolt.
- 3. Suspend cylinder body with a wire and remove the pad and shim from the torque member.

CAUTION:

When removing the pad retainer from the torque member, lift the pad retainer in the arrow direction (shown in the figure) so as not to deform it.



INSTALLATION

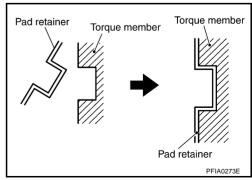
- 1. Attach the inner shim and shim cover to the inner pad and the outer shim and shim cover to the outer pad.
- 2. Push the piston in so that the pad is attached and then attach the cylinder body to the torque member.

NOTE:

Using a disc brake piston tool (commercial service tool), etc., makes it easier to push in the piston.

CAUTION:

- By pushing in the piston, the brake fluid returns to the master cylinder reservoir tank. Watch the level of the surface of the reservoir tank.
- When attaching the pad retainer, attach it firmly so that it does not float up higher than the torque member, as shown in the figure.
- 3. Install lower sliding pin bolt, and tighten it to the specified torque.
- Check brake for drag.
- Install the tires to the vehicle.



Removal and Installation of Brake Caliper Assembly REMOVAL

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- 1. Remove tires from vehicle a with power tool.
- 2. Drain brake fluid. Refer to BR-10, "Drain and Refill".
- 3. Remove union bolts and torque member mounting bolts, and remove brake caliper assembly.
- 4. Remove disc rotor.

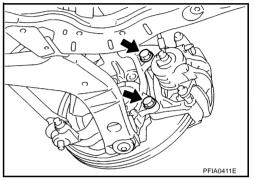
INSTALLATION

CAUTION:

- Refill with new brake fluid "DOT3"
- Do not reuse drained brake fluid.
- Install disc rotor
- 2. Install caliper assembly to the vehicle, and tighten bolts to the specified torque. Refer to BR-25, "Components".

CAUTION:

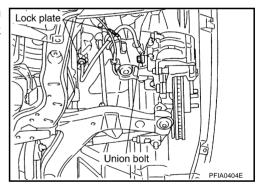
Before installing caliper assembly to the knuckle, wipe off oil from the knuckle spindle washers and mounting surface of caliper assembly.



 Install brake hose to the brake caliper assembly, and tighten union bolts to the specified torque. Refer to <u>BR-25</u>, "Components".

CAUTION:

- Do not reuse the copper washer for union bolts.
- Attach the brake hose to the brake hose mounting boss.



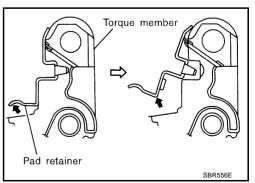
- 4. Refill new brake fluid and bleed air. Refer to BR-11, "Bleeding Brake System".
- 5. Install the tires to the vehicle.

Disassembly and Assembly of Brake Caliper Assembly DISASSEMBLY

1. Remove slide pin bolts, and then remove the pads, shim, shim cover, and pad retainers from torque member.

CAUTION:

When removing the pad retainer from the torque member, lift it in the direction indicated by the arrow in the figure so that it does not deform.



2. Remove sliding pins and sliding pin boots from torque member.

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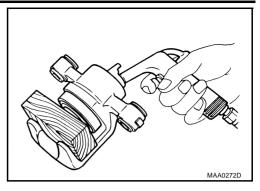
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Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove piston and piston boot.

CAUTION:

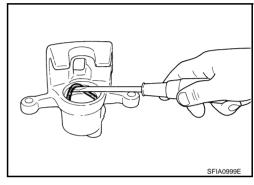
Do not get your fingers caught in the piston.



4. Using a flat-bladed screwdriver, remove the piston seal from the cylinder body.

CAUTION:

Be careful not to damage cylinder inner wall.



CALIPER INSPECTION

Cylinder Body

CAUTION:

- Use new brake fluid to clean. Do not use mineral oils such as gasoline or kerosene.
- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign materials. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

Torque Member

Check for wear, cracks, and damage. If damage or deformation is present, replace the affected part.

Piston

CAUTION:

- Piston sliding surface is plated, do not polish with emery paper even if rust of foreign materials are stuck to sliding surface.
- Check piston for score, rust, wear, damage or presence of foreign materials. Replace if any of the above conditions are observed.

Check piston surface for corrosion, wear, and damage. If any non-standard condition is detected, replace applicable part.

Sliding Pin, Sliding Pin Bolt and Sliding Pin Boot

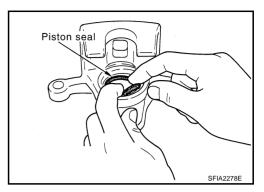
Check sliding pin, sliding pin bolt and sliding pin boot for wear, damage, and cracks. If damage or deformation is present, replace the applicable part.

ASSEMBLY

CAUTION:

When assembling, use only rubber lubricant specified below.

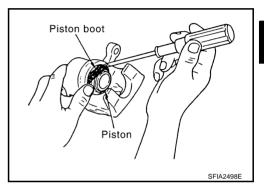
1. Apply polyglycol ether based lubricant to the piston seal, and install them to the cylinder body.



2. Apply brake fluid or rubber grease to the piston boot, place it on the piston, and insert the piston boot cylinder-side lip into the cylinder body groove.

CAUTION:

Do not reuse the piston boot.

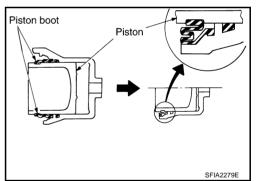


3. Insert the piston boot piston-side lip into the piston groove.

CAUTION:

Press the piston evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.

4. Install sliding pins and sliding pin boots to torque member.



- 5. Attach the inner shim and shim cover to the inner pad and the outer shim and shim cover to the outer pad.
- 6. Install cylinder body. Tighten sliding pin bolt to the specified torque.

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DISC ROTOR INSPECTION

Visual Inspection

Check surface of the disc rotor for uneven wear, cracks, and serious damage. If any of them is detected, replace applicable part.

Runout Inspection

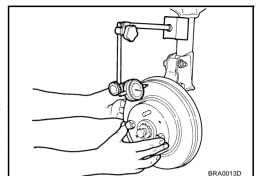
- 1. Using wheel nuts, fix disc rotor to the wheel hub. (2 or more positions)
- 2. Check runout using a dial indicator. [measured at 10 mm (0.39 in) inside the disc edge]

Maximum runout (with it attached to the vehicle) : 0.04 mm (0.0016 in)

NOTF:

Make sure that wheel bearing axial end play is with in the specifications before measuring runout. Refer to <u>FAX-5</u>, <u>"FRONT</u> WHEEL HUB AND KNUCKLE".

- 3. If runout is outside the limit, find the minimum runout point by shifting mounting positions of the disc rotor and wheel hub by one hole.
- 4. If runout still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).

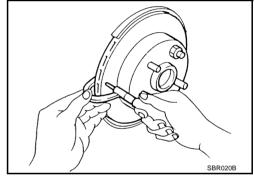


Thickness Inspection

Using a micrometer, check thickness of the disc rotor. If thickness is outside the standard, replace disc rotor.

Standard thickness : 28.0 mm (1.102 in)
Repair limit thickness : 26.0 mm (1.024 in)

Thickness variation (measured at 8 positions) : 0.015 mm (0.0006 in)



BRAKE BURNISHING PROCEDURE

Burnish the brake contact surface according to the following procedure after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage.

CAUTION:

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- 1. Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- 2. Use medium brake pedal /foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal /foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- 3. To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- 4. Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.

On-Vehicle Inspection PAD WEAR INSPECTION

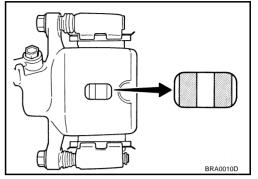
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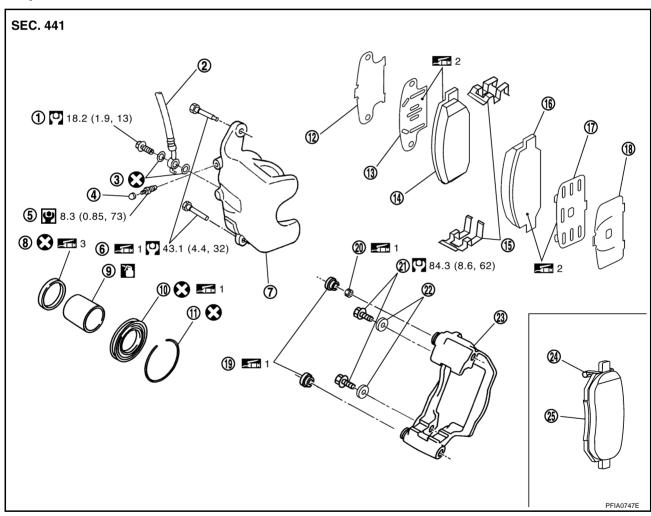
 Check the thickness of the pad from inspection hole of the cylinder body inspection hole. Use a scale for inspection if necessary.

> Standard thickness : 8.5 mm (0.335 in) Repair limit thickness : 2.0 mm (0.079 in)



Components

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- 1. Union bolt
- 4. Cap
- 7. Cylinder body
- 10. Piston boot
- 13. Inner shim
- 16. Outer pad
- 19. Slide pin boot
- 22. Washer
- 25. Inner pad (RH)

- 2. Brake hose
- 5. Bleed valve
- 8. Piston seal
- 11. Retaining ring
- 14. Inner pad
- 17. Outer shim*1
- 20. Bushing
- 23. Torque member

- 3. Copper washer
- 6. Sliding pin bolt
- 9. Piston
- 12. Inner shim cover
- 15. Pad retainer
- 18. Outer shim cover or outer shim*2
- 21. Torque member mounting bolt
- 24. Pad wear sensor

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- *1: Some model have not outer shim.
- *2: For models with one shim (Refer to the latest parts information)

Refer to GI-10, "Components" and the followings for the symbols in the figure.

1: Apply rubber grease.

2: Apply PBC (Poly Butyl Cuprysil) grease or silicon-based grease.

3: Apply polyglycol ether based lubricant.

: Apply brake fluid.

WARNING:

• Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of air borne particles or other materials.

CAUTION:

- While removing cylinder body, never depress the brake pedal because the piston will pop out.
- It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of the caliper assembly. In this case, suspend cylinder body with a wire so as not to stretch brake hose.
- Do not damage piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shims and shim covers as a set when replacing brake pads.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to <u>BR-36</u>, "<u>BRAKE BURNISHING PROCEDURE</u>".

Removal and Installation of Brake Pad REMOVAL

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- 1. Remove tires from vehicle with power tool.
- Remove sliding pin bolt (one on top).
- 3. Suspend cylinder body with a wire, and remove pads, pad retainers, shims from torque member.

INSTALLATION

- 1. Apply PBC (Poly Butyl Cuprysil) grease or silicon-based grease to the rear of the pad and to both sides of the shim, and attach the inner shim and shim cover to the inner pad, and the outer shim and outer shim cover to the outer pad.
- 2. Attach the pad retainer and pad to the torque member.
- 3. Push the piston in so that the pad is attached and attach the cylinder body to the torque member.

NOTE:

Using a disc brake piston tool (commercial service tool), etc., makes it easier to push in the piston.

CAUTION:

By pushing in the piston, the brake fluid returns to the master cylinder reservoir tank. Watch the level of the surface of the reservoir tank.

- 4. Install the sliding pin bolt (one on top) and tighten to the specified torque.
- 5. Check brake for drag.
- 6. Install the tires to the vehicle.

Removal and Installation of Brake Caliper Assembly REMOVAL

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- 1. Remove tires from vehicle with power tool.
- 2. Drain brake fluid. Refer to BR-10, "Drain and Refill".
- Remove union bolts and torque member mounting bolts, and remove brake caliper assembly.
- Remove disc rotor.

INSTALLATION

CAUTION:

- Refill with new brake fluid "DOT 3".
- Do not reuse drained brake fluid.
- 1. Install disc rotor.

2. Install caliper assembly to the vehicle, and tighten bolts to the specified torque. Refer to <u>BR-31</u>, "Components".

CAUTION:

Before installing caliper assembly to the vehicle, wipe off oil and grease on washer seats on axle assembly and mounting surface of caliper assembly.

3. Install brake hose to caliper assembly and tighten union bolts to the specified torque. Refer to BR-31, "Components".

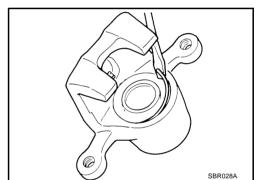
CAUTION:

- Do not reuse the copper washer for union bolts.
- Attach brake hose to the brake hose mounting boss.
- 4. Refill new brake fluid and bleed air. Refer to BR-11, "Bleeding Brake System".
- Install the tires to the vehicle.

Disassembly and Assembly of Brake Caliper Assembly DISASSEMBLY

1. Remove slide pin bolt, and then remove the pads, shims, shim covers, and pad retainers from torque member and cylinder.

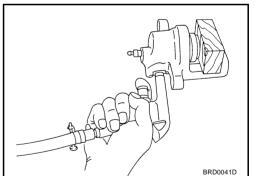
- 2. Remove sliding pin boots from torque member.
- 3. As shown in the figure, using a flat-bladed screwdriver, remove retaining ring from cylinder body.



4. Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove pistons and piston boots.

CAUTION:

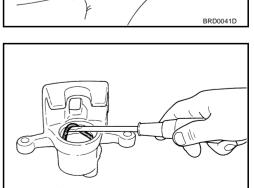
Do not get your fingers caught in the piston.

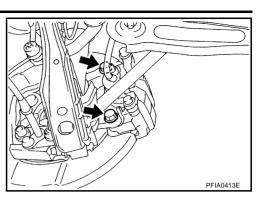


Using a flat-bladed screwdriver, remove piston seals from cylinder body.

CAUTION:

Be careful not to damage cylinder inner wall.





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CALIPER INSPECTION

Cylinder Body

CAUTION:

- Use new brake fluid to clean. Do not use mineral oils such as gasoline or kerosene.
- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign materials. If any of these conditions are observed, replace cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

Torque Member

Check for wear, cracks, and damage. If damage or deformation is present, replace the affected part.

Piston

CAUTION:

- Piston sliding surface is plated, do not polish with emery paper even if rust of foreign materials are stuck to sliding surface.
- Check piston for score, rust, wear, damage or presence of foreign materials. Replace if any of these conditions are observed.

Sliding Pin Bolt and Sliding Pin Boot

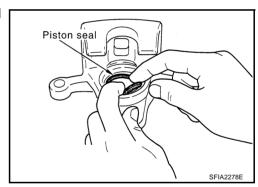
Check sliding pin bolt and sliding pin boot for wear, damage, and cracks. If damage or deformation is present, replace the applicable part.

ASSEMBLY

CAUTION:

When assembling, use only rubber lubricant specified below.

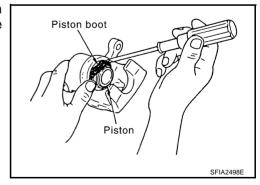
1. Apply polyglycol ether based lubricant to the piston seal, and install them to the cylinder body.



2. Apply brake fluid or rubber grease to the piston boot, place it on the piston, and insert the piston boot cylinder-side lip into the cylinder body groove.

CAUTION:

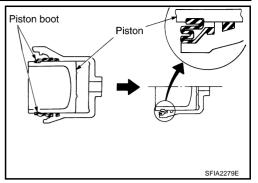
Do not reuse the piston boot.



3. Insert the piston boot piston-side lip into the piston groove.

CAUTION:

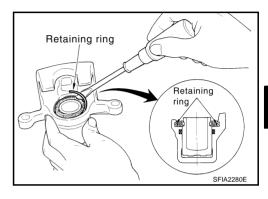
Press the piston evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.



4. Fix piston boot with retaining ring.

CAUTION:

- Make sure the boot is firmly in the cylinder body groove.
- Do not reuse the retaining ring.



5. Install the sliding pin bolt and sliding pin boot to the torque member.

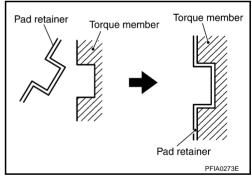
6. Apply PBC (Poly Butyl Cuprysil) grease or silicon-based grease to the rear of the pad and to both sides of the shim, and attach the inner shim and shim cover to the inner pad, and the outer shim and outer shim cover to the outer pad.

7. Install the pad retainer and pad to the torque member.

CAUTION:

When installing the pad retainer, install it firmly so that it does not float up form groove of the torque member, as shown in the figure.

- 8. After assembling shims and shim covers to pad, install it to the torque member.
- 9. Install cylinder body. Tighten sliding pin bolts to the specified torque.



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Revision: 2006 August BR-35 2006 Murano

DISC ROTOR INSPECTION

Visual Inspection

Check surface of the disc rotor for uneven wear, cracks, and serious damage. If any of them is detected, replace applicable part.

Runout Inspection

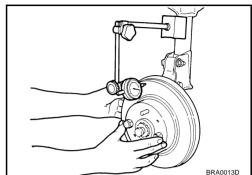
- 1. Using wheel nuts, fix disc rotor to the wheel hub. (2 or more positions)
- 2. Check runout using a dial indicator. [measured at 10 mm (0.39 in) inside the disc edge]

Maximum runout (with it attached to the vehicle) : 0.05 mm (0.0020 in)

NOTF:

Make sure that wheel bearing axial end play is within the specifications before measuring runout. Refer to $\frac{RAX-5}{V}$, "WHEEL HUB".

- If runout is outside the limit, find the minimum runout point by shifting mounting positions of the disc rotor and wheel hub by one hole.
- 4. If runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).

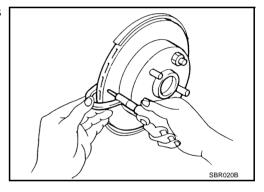


Thickness Inspection

Using a micrometer, check thickness of the disc rotor. If thickness is outside the standard, replace disc rotor.

Standard thickness : 16.0 mm (0.630 in) Repair limit thickness : 14.0 mm (0.551 in)

Thickness variation (measured at 8 positions) : 0.015 mm (0.0006 in)



BRAKE BURNISHING PROCEDURE

Burnish the brake contact surface according to the following procedure after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage.

CAUTION:

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- 1. Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- 2. Use medium brake pedal /foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal /foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- 3. To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- 4. Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.

SERVICE DATA AND SPECIFICATIONS (SDS)

JV.JL	E DAIA AN	ID SPECIFICATIONS	(SDS)	PFP:0003		
General :	Specificati	ons		NFS000E		
				Unit: mm (ir		
		Cylinder bore diameter		63.6 (2.504)		
Front brake		${\bf Pad\ length}\times {\bf width}\times {\bf thickness}$		$111 \times 63.5 \times 9.5 \ (4.37 \times 2.500 \times 0.374)$		
		Rotor outer diameter × thickness	s	320 × 28 (12.60 × 1.10)		
		Cylinder bore diameter		42.86 (1.6874)		
Rear brake		Pad length \times width \times thickness		83.0 × 33.0 × 8.5 (3.268 × 1.299 × 0.335)		
		Rotor outer diameter × thickness	S	308 × 16 (12.13 × 0.63)		
Master cylind	ler	Cylinder bore diameter		25.4 (1.0)		
Control valve	•	Valve model		Electric brake force distribution		
Disabasas disastas		primary	228.5 (9.0)			
Diake booste	Brake booster Diaphragm diameter		Secondary	203 (8.0)		
Recommende	Recommended brake fluid			DOT 3		
Brake Pe	edal			NFS000E		
Brake pedal ł	height (from dash	panel top surface)		199.5 – 209.5 mm (7.85 – 8.25 in)		
Depressed po		r a force of 490 N (50 kg, 110 lb)	More than 120 mm (4.72 in)			
Clearance be the stop lamp		r rubber and the threaded end of	0.74 – 1.96 mm (0.0291 – 0.0772 in)			
Pedal play			3 – 11 mm (0.12 – 0.43 in)			
Brake Bo				NFS000E		
Input rod insta	allation standard	dimension		125 mm (4.92 in)		
Check Va	alve			NFS000E		
Vacuum leaka	age					
Lat vacuum U	•) mmHg, –19.69 inHg)]	Within 1.3 kPa	a (10 mmHg, 0.39 inHg) of vacuum for 15 seconds		
	f –66.7 kPa (–500) mmHg, –19.69 inHg)]	Within 1.3 kPa	a (10 mmHg, 0.39 inHg) of vacuum for 15 seconds		
ront Dis	f –66.7 kPa (–500		Within 1.3 kPa			
	f –66.7 kPa (–500	eness (new)	Within 1.3 kPa	NFS000E		
ront Dis	f –66.7 kPa (–500 SC Brake Standard thick	iness (new)	Within 1.3 kPa	9.5 mm (0.374 in)		
Front Dis	f –66.7 kPa (–500 SC Brake Standard thick Repair limit thi	iness (new) ickness iness (new)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in)		
ront Dis	f –66.7 kPa (–500 SC Brake Standard thick Repair limit thi Standard thick Repair limit thi	iness (new) ickness iness (new)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in)		
Front Dis	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var	iness (new) ickness iness (new) ickness	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rune	ickness (new) ickness iness (new) ickness iation (measured at 8 positions)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rund C Brake	ickness (new) ickness iness (new) ickness iation (measured at 8 positions) out (with it attached to the vehicle)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in) 0.04 mm (0.0016 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rund C Brake Standard thick	ickness (new) ickness iness (new) ickness iation (measured at 8 positions) out (with it attached to the vehicle) iness (new)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in) 0.04 mm (0.0016 in) NFSOODE 8.5 mm (0.335 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rund C Brake Standard thick Repair limit thi There is a second of the	ickness (new) ickness iness (new) ickness iation (measured at 8 positions) out (with it attached to the vehicle) iness (new) ckness	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in) 0.04 mm (0.0016 in) NFS0006 8.5 mm (0.335 in) 2.0 mm (0.079 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rund C Brake Standard thick Repair limit thi Thickness var Maximum rund Standard thick	ickness (new) ickness iness (new) ickness iation (measured at 8 positions) out (with it attached to the vehicle) iness (new) ickness iness (new)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in) 0.04 mm (0.0016 in) NFSOODE 8.5 mm (0.335 in) 2.0 mm (0.079 in) 16.0 mm (0.630 in)		
Brake pad Disc rotor	Standard thick Repair limit thi Standard thick Repair limit thi Thickness var Maximum rund C Brake Standard thick Repair limit thic Thickness var Maximum rund C Brake	ickness (new) ickness iness (new) ickness iation (measured at 8 positions) out (with it attached to the vehicle) iness (new) ickness iness (new)	Within 1.3 kPa	9.5 mm (0.374 in) 2.0 mm (0.079 in) 28.0 mm (1.102 in) 26.0 mm (1.024 in) 0.015 mm (0.0006 in) 0.04 mm (0.0016 in) NFS0006 8.5 mm (0.335 in) 2.0 mm (0.079 in)		

SERVICE DATA AND SPECIFICATIONS (SDS)