

## **BRAKE SYSTEM**

# SECTION

#### MA

#### EM

#### LC

#### EC

# FE

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#### **PRECAUTIONS**

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER

#### Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL R50 is as follows:

MA

For a frontal collision

- The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

LC

For a side collision

- The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### WARNING:

- GL
- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.



Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

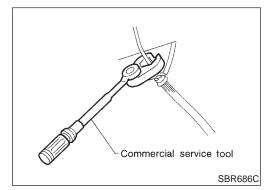
Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

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#### **Precautions for Brake System**

NABR0002

- Use brake fluid "DOT 3".
- Never reuse drained brake fluid.

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

To clean master cylinder parts, disc brake caliper parts or wheel cylinder parts, use clean brake fluid.

BT

Never use mineral oils such as gasoline or kerosene. They

Use flare nut wrench when removing and installing brake tubes.

HA

Always torque brake lines when installing.

will ruin rubber parts of hydraulic system.

Clean brakes with a vacuum dust collector to minimize risk of health hazard from powder caused by friction.

EL

#### **PRECAUTIONS**

Wiring Diagrams and Trouble Diagnoses



NABR0003

#### Wiring Diagrams and Trouble Diagnoses

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-9, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnoses, refer to the following:

- GI-34, "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSES"
- GI-23, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"



RS

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	FILLEARATIO		
		Special Service	ce Tools
	Special Servic	e Tools	
ne actual shapes of Kent	-Moore tools may differ from those of special servi	ce tools illustrated here.	NABR0004
Fool number Kent-Moore No.) Fool name	Description		
KV40106500 J25852-B) Rear wheel bearing		Removing rear wheel sensor rotor	
ouller			
	NT724		
	Commercial S	ervice Tools	NABR0005
Tool name	Description		
Flare nut crowfoot ? Torque wrench		Removing and installing each brake piping a: 10 mm (0.39 in)	
	NT360		
Brake fluid pressure gauge		Measuring brake fluid pressure	
	NT151		
Rear wheel sensor rotor Irift	a b	Installing rear wheel sensor rotor a: 75 mm (2.95 in) dia. b: 63 mm (2.48 in) dia.	
	NT509		

BR-5

NVH Troubleshooting Chart

# NVH Troubleshooting Chart

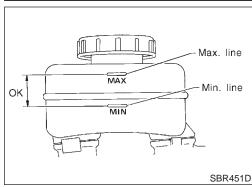
<u></u> <del>+</del> NABR0085S01

x: Applicable		Symptom		Possible cause and SUSPECT	Reference page	
		BRAKE		Possible cause and SUSPECTED PARTS	bage	art below
	Shimmy, Judder	Shake	Noise	có.		Jse the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts
			×	Linings or pads - damaged	BR-22, 28	the
			×	Linings or pads - uneven wear	BR-22, 28	car
			×	Return spring damaged	BR-26	se
			×	Shims damaged	BR-22	[ 유
	×	×		Rotor or drum imbalance	_	he
	×			Rotor or drum damage	_	ľ
	×			Rotor or drum runout	BR-24, 28	pto
	×			Rotor or drum deformation	_	]∄
	×			Rotor or drum deflection	_	] f
	×			Rotor or drum rust	_	ces
	×			Rotor thickness variation	BR-25	sar
	×			Drum out of round	BR-28	<sup>ج</sup> [
		×	×	PROPELLER SHAFT	PD-4	pai
			×	DIFFERENTIAL	PD-4	잌
		×	×	DRIVE SHAFT	AX-3	Гер
	×	×	×	AXLE	AX-3	lac
	×	×	×	SUSPENSION	SU-3	] t
	×	×	×	TIRES	SU-3	ese
	×	×	×	ROAD WHEEL	SU-3	pa
	×	×	×	STEERING	ST-5	rts.

#### **ON-VEHICLE SERVICE**

Checking Brake Fluid Level





#### **Checking Brake Fluid Level**

NRP0006

 Check fluid level in reservoir tank. It should be between Max and Min lines on reservoir tank.

If fluid level is extremely low, check brake system.

MA

 If the brake warning lamp comes on, check brake fluid level switch and parking brake switch.

LC

#### **Checking Brake Line**

EG



If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

FE

 Check brake lines (tubes and hoses) for cracks, deterioration and other damage. Replace any damaged parts.

CL

2. Check for oil leakage by fully depressing brake pedal while engine is running.

MT

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#### **Changing Brake Fluid**

NARROOOS



SBR389C

Refill with new brake fluid "DOT 3".

TF

Always keep fluid level higher than minimum line on reservoir tank.

PD

Never reuse drained brake fluid.

 Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

@II

1. Clean inside of reservoir tank, and refill with new brake fluid.

SU

2. Connect a vinyl tube to each air bleeder valve.

BR

Drain brake fluid from each air bleeder valve by depressing brake pedal.

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Refill until brake fluid comes out of each air bleeder valve.
 Use same procedure as in bleeding hydraulic system to refill brake fluid.
 Refer to "Bleeding Brake System", BR-8.

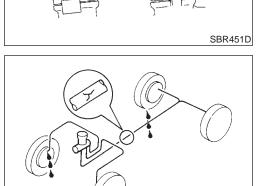
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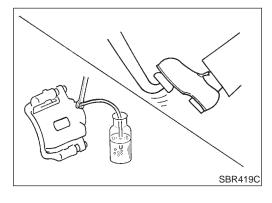
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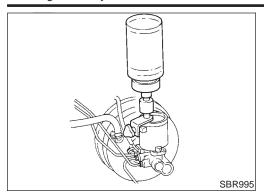
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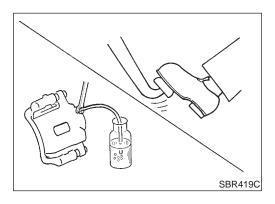


#### **Bleeding Brake System**

#### **CAUTION:**

Carefully monitor brake fluid level at master cylinder during bleeding operation.

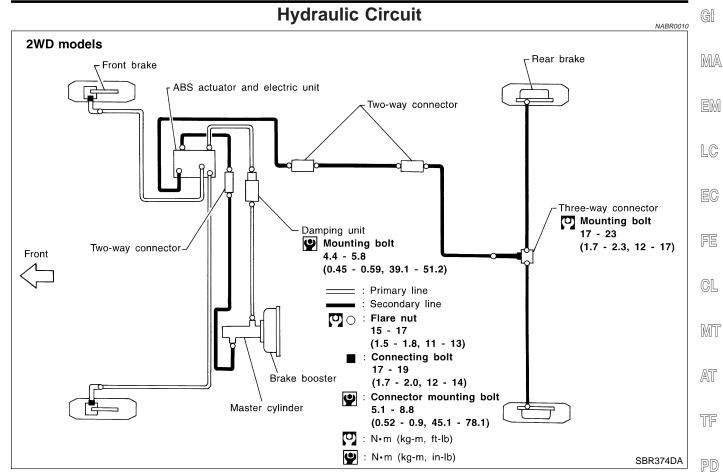
- If master cylinder is suspected to have air inside, bleed air from master cylinder first. Refer to "Installation", "MAS-TER CYLINDER", BR-18.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- Turn ignition switch OFF and disconnect ABS actuator and electric unit connectors or battery ground cable.
- Bleed air in the following order.
- 1. LSV air bleeder (4WD models)
- 2. Left rear brake
- 3. Right rear brake
- 4. Left front brake
- 5. Right front brake

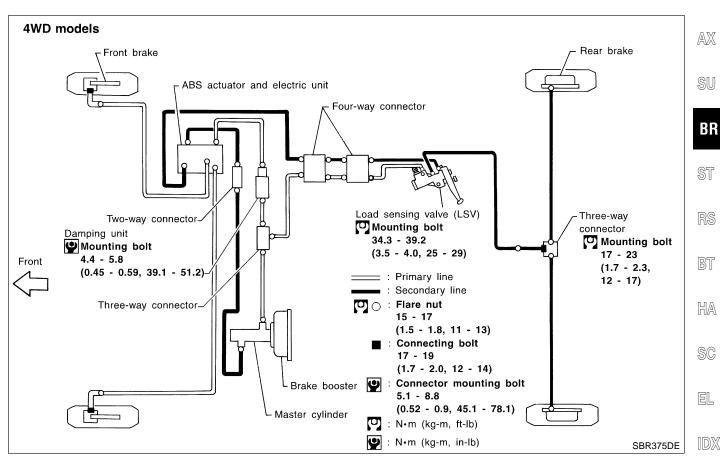


- 1. Connect a transparent vinyl tube to air bleeder valve.
- 2. Fully depress brake pedal several times.
- 3. With brake pedal depressed, open air bleeder valve to release
- 4. Close air bleeder valve.
- Release brake pedal slowly.
- Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.
- 7. Tighten air bleeder valve.

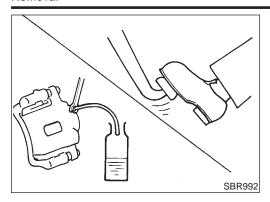
(0.7 - 0.9 kg-m, 61 - 78 in-lb)











#### Removal

#### **CAUTION:**

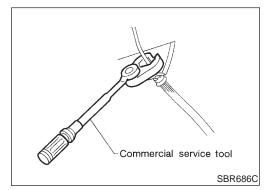
NABR0011

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.
- 1. Connect vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- 3. Remove flare nut connecting brake tube and hose, then withdraw lock spring.
- 4. Cover openings to prevent entrance of dirt whenever disconnecting brake line.

#### Inspection

NABR0012

Check brake lines (tubes and hoses) for cracks, deterioration and other damage. Replace any damaged parts.



#### Installation

NABR0013

#### **CAUTION:**

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 1. Tighten all flare nuts and connecting bolts.

#### Flare nut:

(1.5 - 1.8 kg-m, 11 - 13 ft-lb)

**Connecting bolt:** 

(1.7 - 19 N·m (1.7 - 2.0 kg-m, 12 - 14 ft-lb)

- 2. Refill until new brake fluid comes out of each air bleeder valve.
- 3. Bleed air. Refer to "Bleeding Brake System", BR-8.

#### **PROPORTIONING VALVE (2WD)**

Inspection

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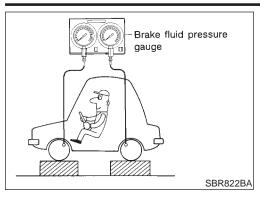
GL

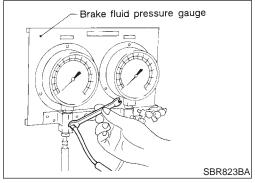
MT

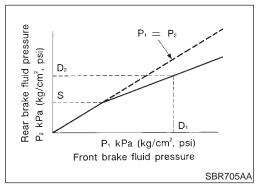
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#### Inspection

#### **CAUTION:**

Carefully monitor brake fluid level at master cylinder.

Use new brake fluid "DOT 3".

 Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.

Depress pedal slowly when raising front brake pressure.

 Check rear brake pressure 2 seconds after front brake pressure reaches specified value.

 Disconnect harness connectors from ABS actuator and electric unit before checking.

Remove front LH tire.

2. Connect tool to air bleeders on front LH brake caliper and rear LH or RH brake wheel cylinder.

Install front LH tire.

Before installing front LH tire, confirm the tool is not touching the front LH wheel.

4. Bleed air from the tool.

5. Check fluid pressure by depressing brake pedal.

kPa (kg/cm<sup>2</sup>, psi)

Applied pressure (Front brake) D <sub>1</sub>	6,375 (65, 924)
Output pressure (Rear brake) D <sub>2</sub>	3,432 - 3,825 (35 - 39, 498 - 555)

If output pressure is out of specifications, replace master cylinder assembly (built-in type).

6. Bleed air after disconnecting the tool. Refer to "Bleeding Brake System", BR-8.

7. Install front LH tire.

#### Removal and Installation (Built-in type)

Always replace together with master cylinder as an assembly.

Refer to "MASTER CYLINDER", BR-16.

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#### **LOAD SENSING VALVE (4WD)**

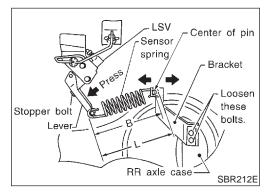


#### Inspection

**CAUTION:** 

NABR0014

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake pressure reaches specified value.
- Disconnect harness connectors from ABS actuator and electric unit before checking.



- 1. Park vehicle on a level surface with vehicle unloaded\*.
  - \* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Press a lever to the stopper bolt, then adjust length "B" as follows:

Length "B"	Reference (Length "L")		
207.7 mm (8.18 in)	217.3 mm (8.56 in)		

3. If length "B" is not within specification, adjust sensor spring length.

#### Removal and Installation

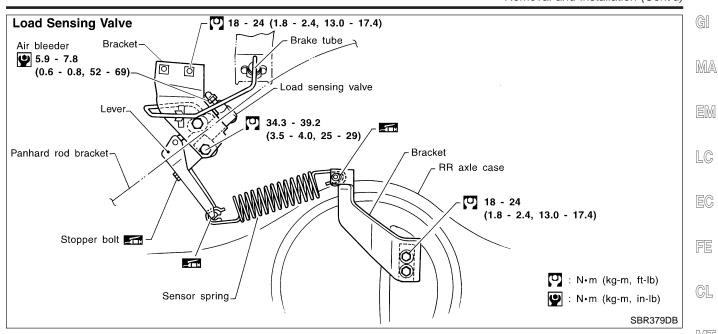
#### **CAUTION:**

NABR0015

- Refill with new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not reuse Load Sensing Valve once it is disassembled.
- Replace damaged Load Sensing Valve as an assembly.
- When disassembling, apply multi-purpose grease to all rubbing areas.

#### **LOAD SENSING VALVE (4WD)**

Removal and Installation (Cont'd)



Tighten all flare nuts and mounting bolts.

Flare nut: (1.5 - 17 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

- Refill until new brake fluid comes out of each air bleeder valve.
- Bleed air. Refer to "Bleeding Brake System", BR-8.

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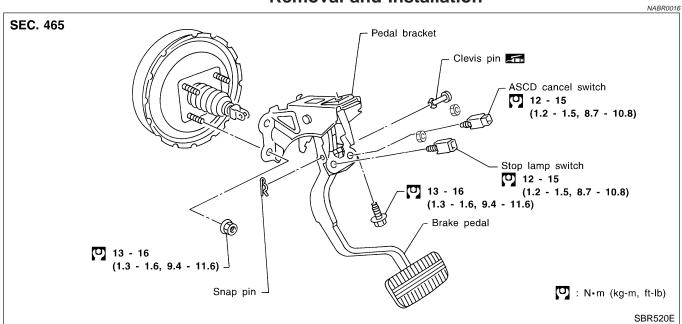
#### **BRAKE PEDAL AND BRACKET**



NABR0017

NABR0018

#### **Removal and Installation**

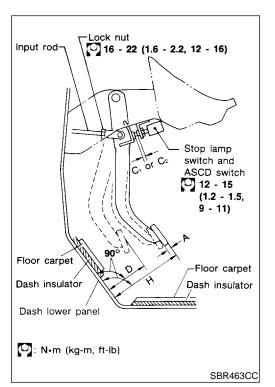


#### Inspection

Check brake pedal for following items.

Brake pedal bend

- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper



#### **Adjustment**

Check brake pedal free height from metal panel.

H: Free height

Refer to SDS (BR-80).

D: Depressed height

Refer to SDS (BR-80).

Under force of 490 N (50 kg, 110 lb) with engine running

illig

 $C_1$ ,  $C_2$ : Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch

0.3 - 1.0 mm (0.012 - 0.039 in)

A: Pedal free play

1 - 3 mm (0.04 - 0.12 in)

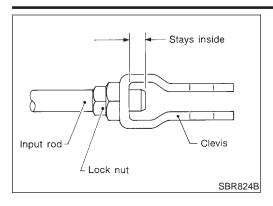
If necessary, adjust brake pedal free height.

BR-14

#### **BRAKE PEDAL AND BRACKET**

Adjustment (Cont'd)





1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.

#### Make sure that tip of input rod stays inside.

- 2. Adjust clearance " $C_1$ " and " $C_2$ " with stop lamp switch and ASCD switch respectively. Then tighten lock nuts.
- Check pedal free play.

#### Make sure that stop lamp is off when pedal is released.

4. Check brake pedal's depressed height while engine is running. If depressed height is below specified value, check brake system for leaks, accumulation of air or any damage to components (master cylinder, wheel cylinder, etc.). Then make necessary repairs.



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#### **MASTER CYLINDER**

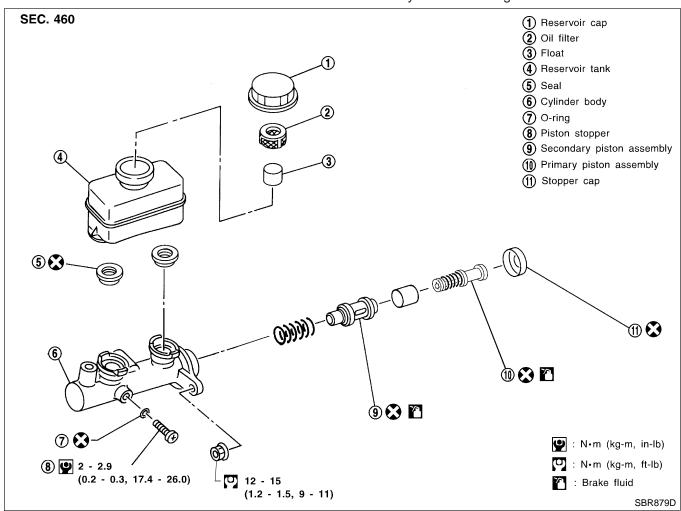


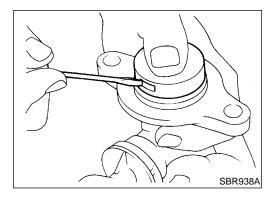
#### Removal

#### **CAUTION:**

NABR0019

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- In the case of brake fluid leakage from the master cylinder, disassemble the cylinder. Then check piston cups for deformation and scratches and replace necessary parts.
- 1. Connect a vinyl tube to air bleeder valve.
- Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
- 3. Remove brake pipe flare nuts.
- 4. Remove master cylinder mounting nuts.





#### Disassembly

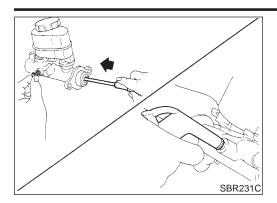
1. Bend claws of stopper cap outward.

NABR0020

#### **MASTER CYLINDER**

Disassembly (Cont'd,





- Remove piston stopper while piston is pushed into cylinder.
- Remove piston assemblies.

If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.

4. Draw out reservoir tank.

MA

LC

Inspection

**Assembly** 

assembly.

der bore.

SBR354C

Check master cylinder inner wall for pin holes and scratches. Replace if damaged.

EG

GL MT

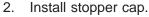
AT

Insert secondary piston assembly. Then insert primary piston TF

 $\mathbb{A}\mathbb{X}$ 

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Before installing stopper cap, ensure that claws are bent inward.

Pay attention to direction of piston cups in figure at left. Also, insert pistons squarely to avoid scratches on cylin-

Pay attention to alignment of secondary piston slit with

valve stopper mounting hole of cylinder body.

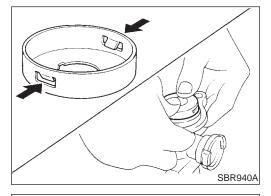
Push reservoir tank seals into cylinder body.

Push reservoir tank into cylinder body.

HA

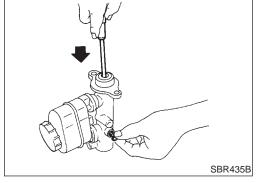
SC

EL



Secondary piston

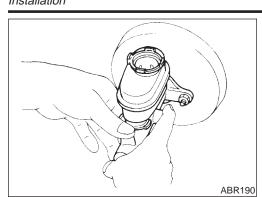
Primary piston



Install valve stopper while piston is pushed into cylinder.

#### MASTER CYLINDER





#### Installation

#### **CAUTION:**

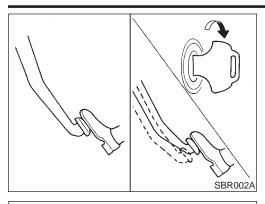
NABR0023

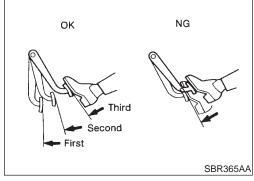
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Place master cylinder onto brake booster and secure mounting nuts lightly.
- 2. Torque mounting nuts.

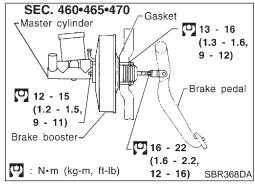
- Fill up reservoir tank with new brake fluid.
- 4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
- 5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
- 6. Fit brake lines to master cylinder.
- 7. Tighten flare nuts.

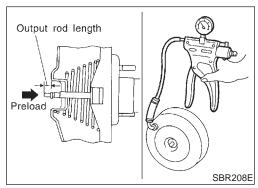
8. Bleed air. Refer to "Bleeding Brake System", BR-8.











#### **On-vehicle Service OPERATING CHECK**

NABR0024

Depress brake pedal several times with engine off. After exhausting vacuum, make sure there is no change in pedal stroke.

MA

Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

#### AIRTIGHT CHECK

Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. Booster is airtight if pedal stroke is less each time.

EG

Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.

MIT

GL

AT

#### Removal

NARRO025



Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

Be careful not to deform or bend brake pipes, during removal of booster.

AX

SU

BR

#### Inspection **OUTPUT ROD LENGTH CHECK**

Apply vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to

brake booster with a hand vacuum pump. Add preload of 19.6 N (2.0 kg, 4.4 lb) to output rod.

Check output rod length.

**Specified length:** 

10.275 - 10.525 mm (0.4045 - 0.4144 in)

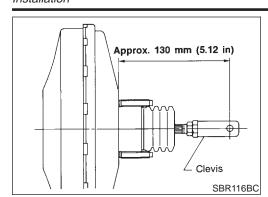
HA

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#### **BRAKE BOOSTER**





#### Installation

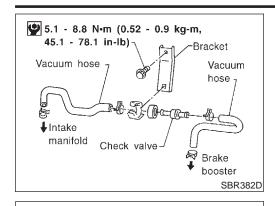
#### **CAUTION:**

=NABR0027

- Be careful not to deform or bend brake pipes during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the narrow angle of installation, the threads can be damaged by the dash panel.
- Before fitting booster, temporarily adjust clevis to dimension shown.
- 2. Fit booster, then secure mounting nuts (brake pedal bracket to brake booster) lightly.
- 3. Connect brake pedal and booster input rod with clevis pin.
- 4. Secure mounting nuts.

- 5. Install master cylinder. Refer to "Installation" in "MASTER CYLINDER", BR-18.
- 6. Adjust brake pedal height and free play. Refer to "Adjustment" in "BRAKE PEDAL AND BRACKET", BR-14.
- Secure lock nut for clevis.

8. Bleed air. Refer to "Bleeding Brake System", BR-8.



Connect hose until it contacts protrusion on vacuum tube.

Intake manifold

side

More than 24 mm

SBR225B

Brake booster

SBR498A

side

(0.94 in)

#### Vacuum Hose

NABR0028

MA

EM

LC

EC





When installing vacuum hoses, pay attention to the following points.

Do not apply any oil or lubricants to vacuum hose and check valve.

GL

Insert vacuum tube into vacuum hose as shown.

MT

Install check valve, paying attention to its direction.

AT

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#### Inspection **HOSES AND CONNECTORS**

improper attachment chafing and deterioration.

NABR0030

Check vacuum lines, connections and check valve for airtightness,

HA

SC

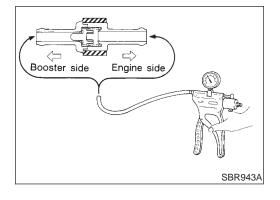


Check vacuum with a vacuum pump.

NABR0030S02

Vacuum should exist.

EL



Connect to booster side

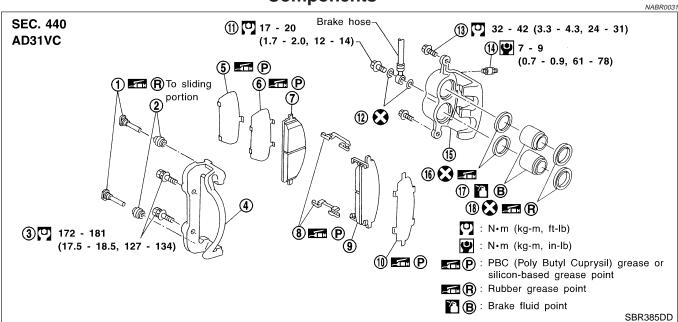
Connect to engine side

Vacuum should not exist.

#### FRONT DISC BRAKE



#### Components



- 1. Main pin
- 2. Pin boot
- 3. Torque member fixing bolt
- 4. Torque member
- 5. Shim cover
- 6. Inner shim

- 7. Inner pad
- 8. Pad retainer
- 9. Outer pad
- 10. Outer shim
- 11. Connecting bolt
- 12. Copper washer

- 13. Main pin bolt
- 14. Bleed valve
- 15. Cylinder body
- 16. Piston seal
- 17. Piston
- 18. Piston boot

#### **Pad Replacement**

NABR0032

#### **WARNING:**

Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

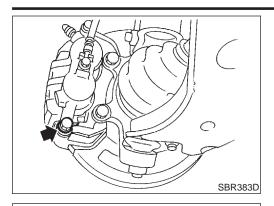
#### **CAUTION:**

- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor.
   Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

#### FRONT DISC BRAKE

Pad Replacement (Cont'd)





1. Remove master cylinder reservoir cap.

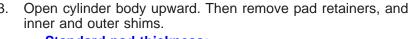
Remove lower pin bolt. 2.



MA

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Standard pad thickness:

11.0 mm (0.433 in)

Pad wear limit:

2.0 mm (0.079 in)



Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

MT

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Removal

SBR384D

**WARNING:** 

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

**CAUTION:** 

ST

Suspend caliper assembly with wire so as not to stretch brake hose.

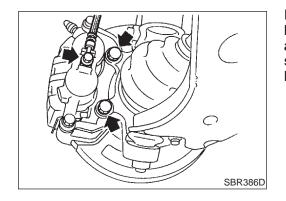
Remove torque member fixing bolts and connecting bolt. It is not necessary to remove connecting bolt except for dis-

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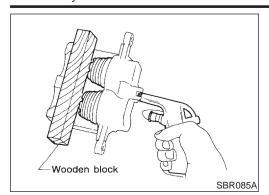
assembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.

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EL







#### **Disassembly**

#### **WARNING:**

Do not place your fingers in front of piston.

#### CAUTION

Do not scratch or score cylinder wall.

- 1. Push out piston with dust seal with compressed air.
- Remove piston seal with a suitable tool.

# Inspection CALIPER

NABR0035

NABR0034

NABR0035S01

#### Cylinder Body

Check inside surface of cylinder for score, rust, wear, damage and presence of foreign objects. If any of the above conditions are observed, replace cylinder body.

 Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

#### **CAUTION:**

Use brake fluid to clean. Never use mineral oil.

#### **Piston**

NABR0035S0102

Check piston for score, rust, wear, damage and presence of foreign objects. Replace if any of the above conditions are observed.

#### **CAUTION:**

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

#### Slide Pin, Pin Bolt and Pin Boot

IABR0035S010

Check for wear, cracks, rust and other damage. Replace if any of the above conditions are observed.

#### **ROTOR**

#### Runout

NABR0035S02

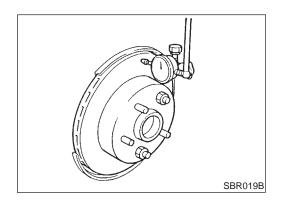
- 1. Secure rotor to wheel hub with at least two nuts (M12  $\times$  1.25).
- 2. Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to AX-4, "Front Wheel Bearing".

#### **Maximum runout:**

#### 0.1 mm (0.004 in)

- If the runout is out of specification, find minimum runout position as follows:
- a. Remove nuts and rotor from wheel hub.
- Shift the rotor one hole and secure rotor to wheel hub with nuts.
- c. Measure runout.
- Repeat steps a. to c. so that minimum runout position can be found.
- 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).



#### FRONT DISC BRAKE

Inspection (Cont'd

NABR0035S0202



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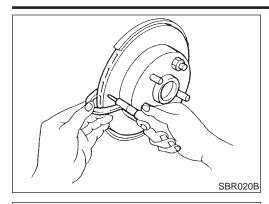
TF

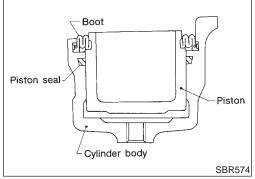
AX

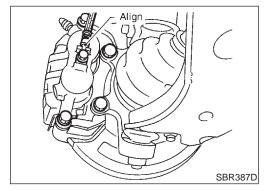
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NARR0037







#### **Thickness**

Thickness variation (At least 8 positions):

Maximum 0.015 mm (0.0006 in)

If thickness variation exceeds the specification, turn rotor with oncar brake lathe.

> **Rotor repair limit:** 26.0 mm (1.024 in)

# EM

#### **Assembly**

- Insert piston seal into groove on cylinder body.
- With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.
- Properly secure piston boot.

#### Installation

1.

Install caliper assembly.

Refill with new brake fluid "DOT 3".

- Never reuse drained brake fluid.
- 2. Install brake hose to caliper securely.
- Install all parts and secure all bolts.
- Bleed air. Refer to "Bleeding Brake System", BR-8.

#### **Brake Burnishing Procedure**

When experiencing soft brake pedal feel at very low mileage, or after replacing the rotor, burnish the brake pad contact surfaces according to the following procedures.

#### **CAUTION:**

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- Drive the vehicle on a straight smooth road at 50 km/h (31
- Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- Repeat steps 1 to 3 10 times or more to complete the burnishing procedure.

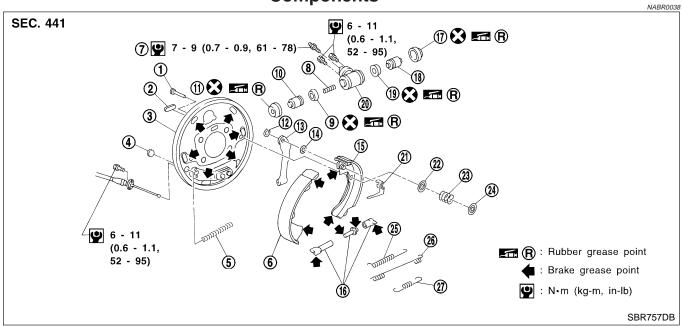
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#### **Components**



- 1. Shoe hold pin
- 2. Plug
- 3. Back plate
- 4. Check plug
- 5. Spring
- 6. Shoe (leading side)
- 7. Air bleeder
- 8. Spring
- 9. Piston cup

- 10. Piston
- 11. Boot
- 12. Retainer ring
- 13. Toggle lever
- 14. Wave washer
- 15. Shoe (trailing side)
- 16. Adjuster
- 17. Boot
- 18. Piston

- 19. Piston cup
- Wheel cylinder
- 21. Adjuster lever22. Spring seat
- 23. Shoe hold spring
- 24. Retainer
- 25. Adjuster spring
- 26. Return spring (upper)
- 27. Return spring (lower)

NABR0039

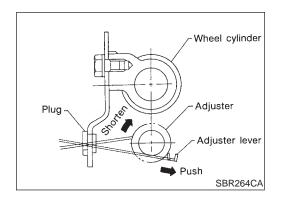
#### Removal

**WARNING:** 

Clean brake lining with a vacuum dust collector to minimize the hazard of airborne asbestos or other materials.

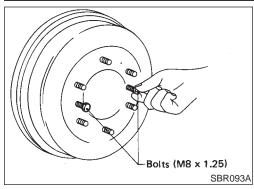
#### **CAUTION:**

Make sure parking brake lever is released completely.



- Release parking brake lever fully, then remove drum.
   If drum is hard to remove, the following procedures should be carried out.
- Remove plug. Then shorten adjuster to make clearance between brake shoe and drum as shown.





b. Tighten the two bolts gradually.

rotating shoes in direction arrow.



MA

LC

After removing shoe hold pin by rotating push retainer, remove leading shoe then remove trailing shoe. Remove spring by

EG

Be careful not to damage wheel cylinder piston boots.

Remove adjuster.

GL

MT

AT

Disconnect parking brake cable from toggle lever.

Be careful not to damage parking brake cable when separating it.

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Remove retainer ring with a suitable tool. Then separate toggle lever and brake shoe.

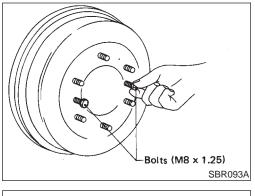
BR

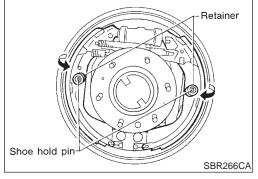
NABR0040

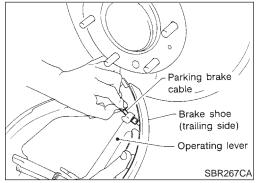
NABR0040S01

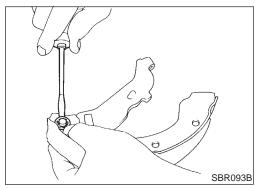
SC

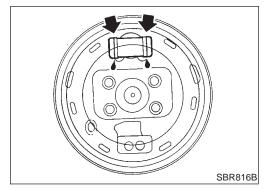
EL









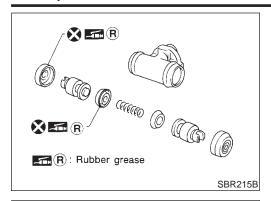


#### Inspection WHEEL CYLINDER

Check wheel cylinder for leakage.

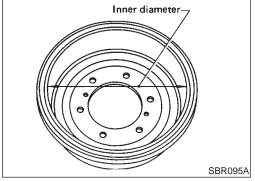
Check for wear, damage and loose conditions. Replace if any such condition exists.





#### **Wheel Cylinder Overhaul**

- Check all internal parts for wear, rust and damage. Replace if necessary.
- Pay attention so as not to scratch cylinder when installing pistons.



#### Inspection **DRUM**

NABR0042

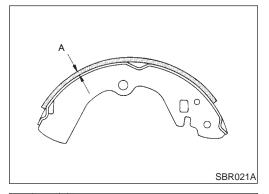
NABR0042S01

**Maximum inner diameter:** 296.5 mm (11.67 in)

**Out-of-roundness:** 

0.03 mm (0.0012 in) or less

- Contact surface should be fine finished with No. 120 to 150 emery paper.
- Using a drum lathe, lathe brake drum if it shows scoring, partial wear or stepped wear.
- After brake drum has been completely reconditioned or replaced, check drum and shoes for proper contact pattern.



#### LINING

NABR0042S02

Check lining thickness.

Standard lining thickness:

6.1 mm (0.240 in)

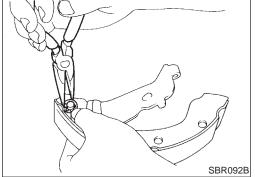
Lining wear limit (A):

1.5 mm (0.059 in)



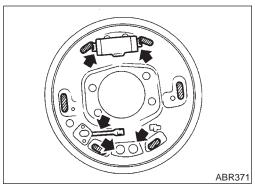
Always perform shoe clearance adjustment. Refer to BR-31.

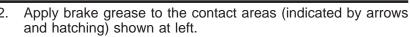
1. Fit toggle lever to brake shoe (trailing side) with retainer ring.



Installation (Cont'd,





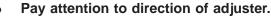


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Shorten adjuster by rotating it.

EG





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PD

Connect parking brake cable to toggle lever.

Install all parts.

Be careful not to damage wheel cylinder piston boots.

Check all parts are installed properly.

Pay attention to direction of adjuster assembly.

Install brake drum.

When installing new wheel cylinder or overhauling wheel cylinder, bleed air. Refer to "Bleeding Brake System", BR-8.

Adjust parking brake. Refer to "Adjustment", "PARKING BRAKE CONTROL", BR-31.

 $\mathbb{A}\mathbb{X}$ 

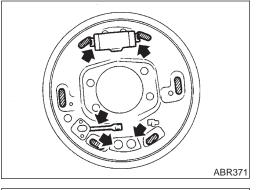
SU

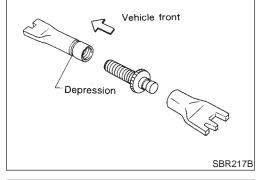
BR

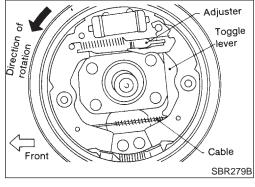
HA

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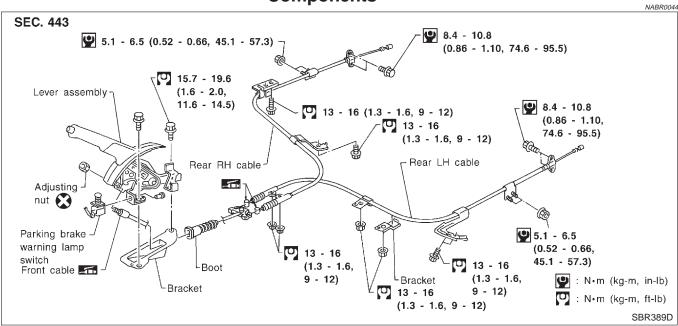


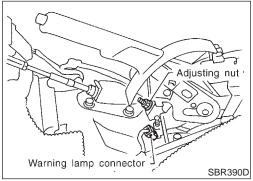


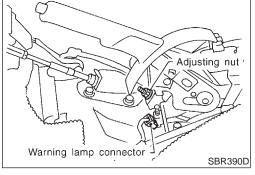


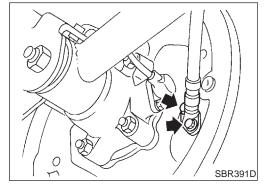


#### Components









#### Removal and Installation

NABR0045

- To remove parking brake cable, first remove center console.
- 2. Disconnect warning lamp connector.
- Remove bolts, slacken off and remove adjusting nut.

Disconnect cable. Refer to "Removal", "REAR DRUM BRAKE", BR-26.

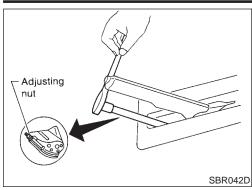
#### Inspection

- Check control lever for wear and other damage. Replace if necessary.
- 2. Check wires for discontinuity and deterioration. Replace if nec-
- Check warning lamp and switch. Replace if necessary.
- 4. Check parts at each connecting portion and, if deformed or damaged, replace.

#### PARKING BRAKE CONTROL

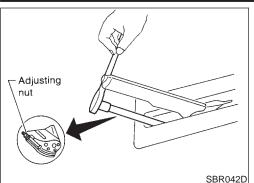
Adjustment





196 N (20 kg, 44 lb)

SBR073D



#### **Adjustment**

NABR0047

- Adjust clearance between shoe and drum as follows:
- Release parking brake lever and loosen adjusting nut.
- Depress brake pedal fully at least 10 times with engine running.
- 2. Pull control lever 4 - 5 notches. Then adjust control lever by turning adjusting nut.

LC

MA

Pull control lever with specified amount of force. Check lever stroke and ensure smooth operation.



FE

GL

MT

AT

- Bend warning lamp switchplate to ensure:
- Warning lamp comes on when lever is lifted "A" notches.
- Warning lamp goes out when lever is fully released.

Number of "A" notches: 1 or less

TF

PD

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SC

EL

#### **DESCRIPTION**



#### **Purpose**

The Anti-Lock Brake System (ABS) consists of electronic and hydraulic components. It allows for control of braking force so locking of the wheels can be avoided.

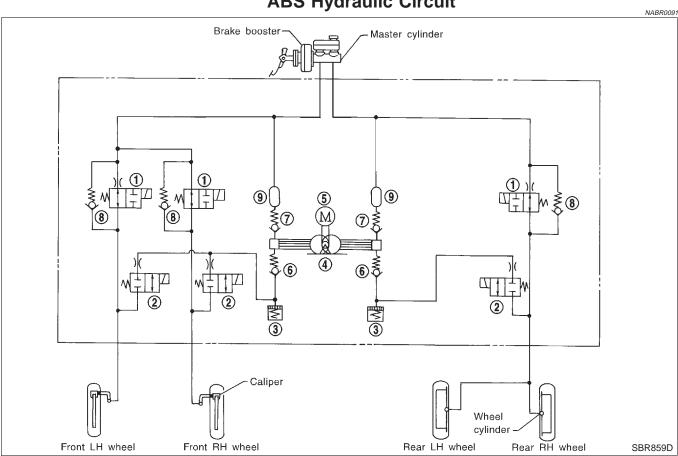
- 1) Improves proper tracking performance through steering wheel operation.
- 2) Eases obstacle avoidance through steering wheel operation.
- 3) Improves vehicle stability.

#### **Operation**

NABROO90

- When the vehicle speed is less than 10 km/h (6 MPH) this system does not work.
- The Anti-Lock Brake System (ABS) has a self-test function. The system turns on the ABS warning lamp for 1 second each time the ignition switch is turned "ON". After the engine is started, the ABS warning lamp turns off. The system performs a test the first time the vehicle reaches 6 km/h (4 MPH). A mechanical noise may be heard as the ABS performs this self-test. This is a normal part of the self-test feature. If a malfunction is found during this check, the ABS warning lamp will stay on.
- While driving, a mechanical noise may be heard during ABS operation. This is a normal condition.

#### **ABS Hydraulic Circuit**

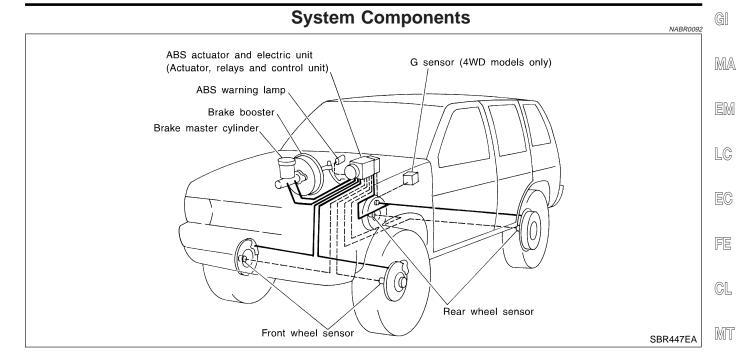


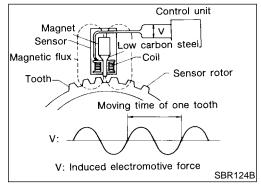
- Inlet solenoid valve 1.
- Outlet solenoid valve 2.
- Reservoir

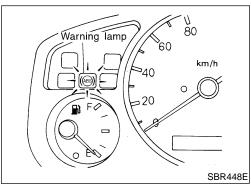
- 4. Pump
- Motor 5.
- Inlet valve

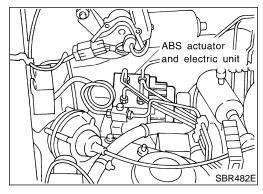
- Outlet valve 7.
- Bypass check valve
- Damper











#### **System Description SENSOR**

The sensor unit consists of a gear-shaped sensor rotor and a sensor element. The element contains a bar magnet around which a coil is wound. The front sensors are installed on the front spindles and the rear sensors are installed on the rear spindles. As the wheel rotates, the sensor generates a sine-wave pattern. The frequency and voltage increase(s) as the rotating speed increases.

#### **CONTROL UNIT (BUILT-IN ABS ACTUATOR AND ELECTRIC UNIT)**

The control unit computes the wheel rotating speed by the signal current sent from the sensor. Then it supplies a DC current to the actuator solenoid valve. It also controls ON-OFF operation of the valve relay and motor relay. If any electrical malfunction should be detected in the system, the control unit causes the warning lamp to light up. In this condition, the ABS will be deactivated by the control unit, and the vehicle's brake system reverts to normal operation. (For control unit layout, refer to ABS ACTUATOR AND **ELECTRIC UNIT, BR-33.)** 

#### ABS ACTUATOR AND ELECTRIC UNIT

The ABS actuator and electric unit contains:

- An electric motor and pump
- Two relays
- Six solenoid valves, each inlet and outlet for
  - LH front
  - RH front
  - Rear
- ABS control unit

AT

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AX

SU

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HA

NABR0093S03

SC

#### **DESCRIPTION**



This component controls the hydraulic circuit and increases, holds or decreases hydraulic pressure to all or individual wheels. The ABS actuator and electric unit is serviced as an assembly.

#### **ABS Actuator Operation**

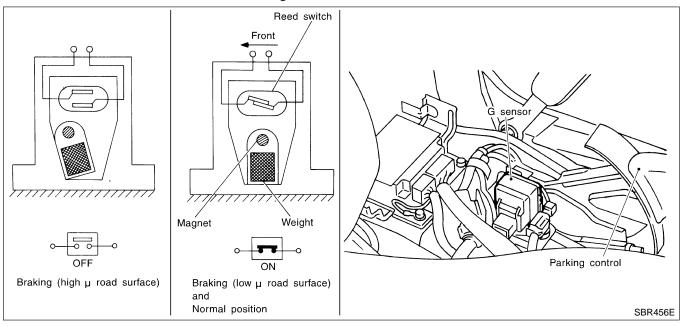
NABR0093S0301

		Inlet solenoid valve	Outlet solenoid valve	
Normal brake operation		OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is directly transmitted to caliper via the inlet solenoid valve.
ABS operation	Pressure hold	ON (Closed)	OFF (Closed)	Hydraulic circuit is shut off to hold the caliper brake fluid pressure.
	Pressure decrease	ON (Closed)	ON (Open)	Caliper brake fluid is sent to reservoir via the outlet solenoid valve. Then it is pushed up to the master cylinder by pump.
	Pressure increase	OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is transmitted to caliper.

#### G SENSOR (4WD MODELS ONLY)

ABR0093S0

The G sensor senses deceleration during braking to determine whether the vehicle is being driven on a high  $\mu$  road (asphalt road, etc.) or a low  $\mu$  road (snow-covered road, etc.). It then sends a signal to the ABS control unit.



The reed switch turns on when it is affected by a magnetic field. During sudden deceleration (braking on a high  $\mu$  road), the weight moves and the magnet in the weight moves away from the reed switch. The magnetic field then diminishes and the reed switch turns off.

# ABS

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BT

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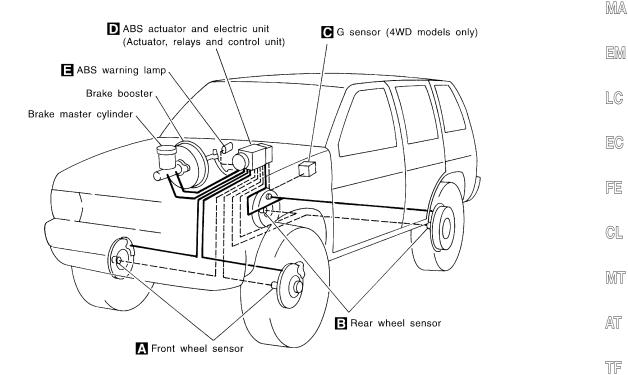
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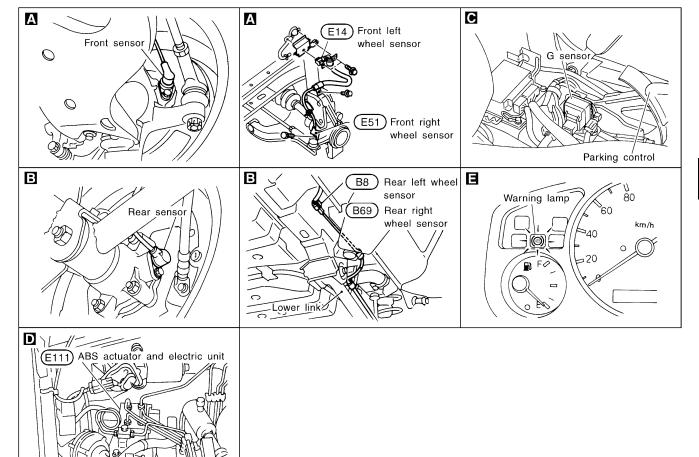
EL

[DX

# **Component Parts and Harness Connector Location**

NABR0094





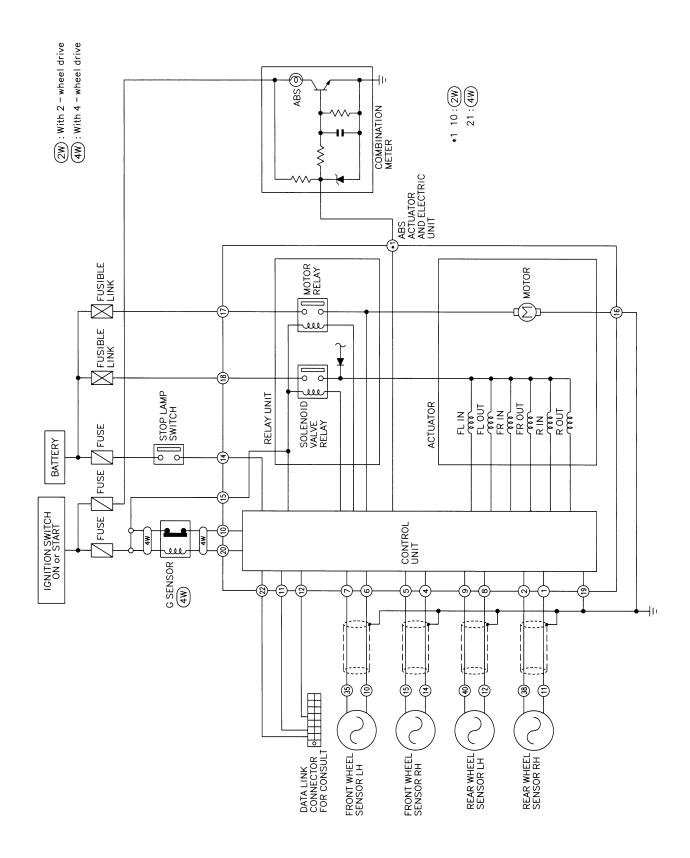
SBR483EA

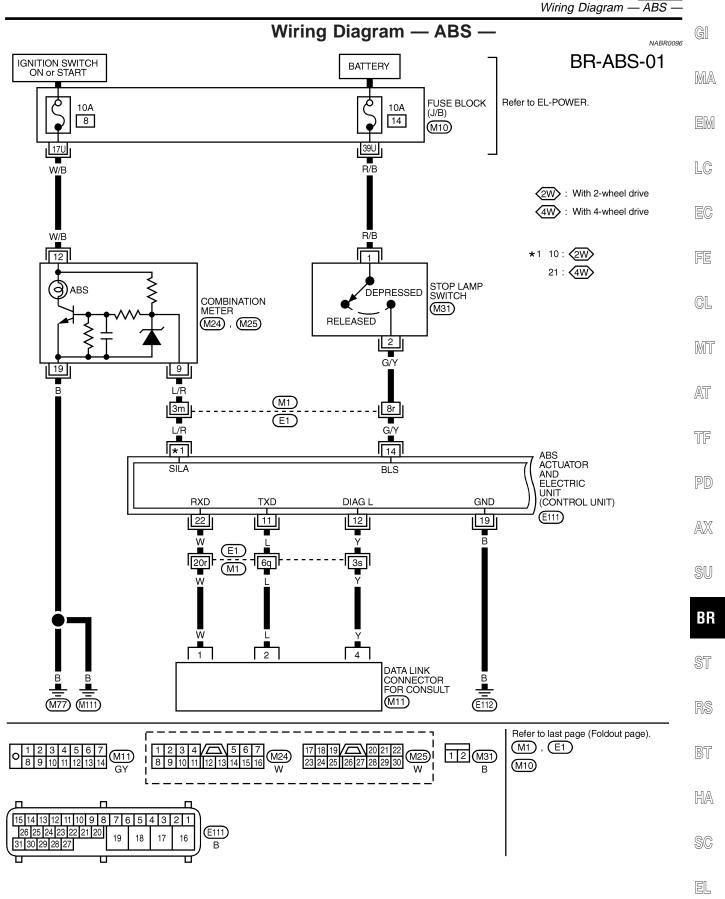
#### **DESCRIPTION**

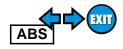


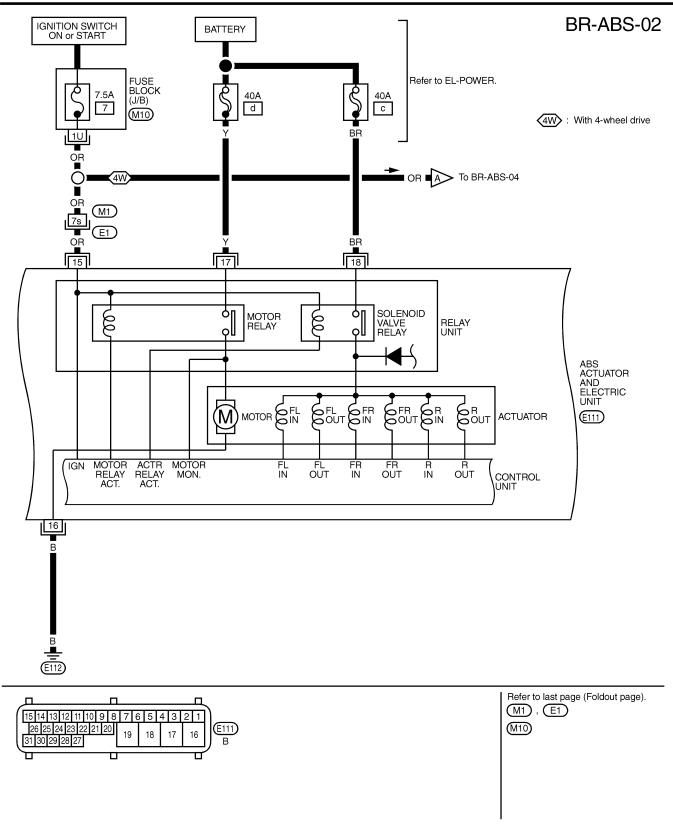
#### **Schematic**

NABR0095

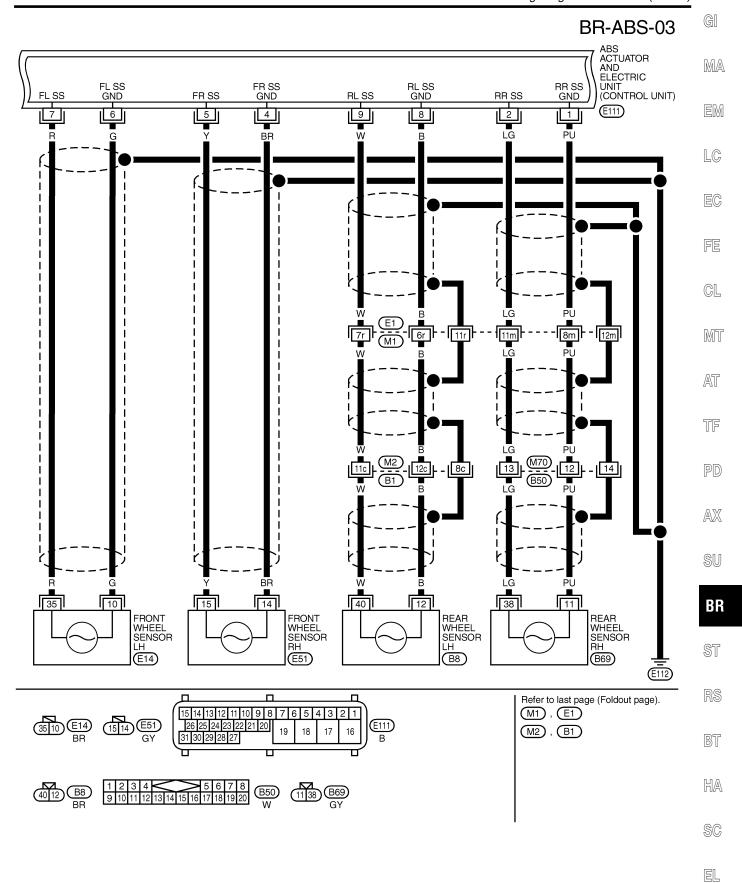






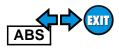


MBR361A

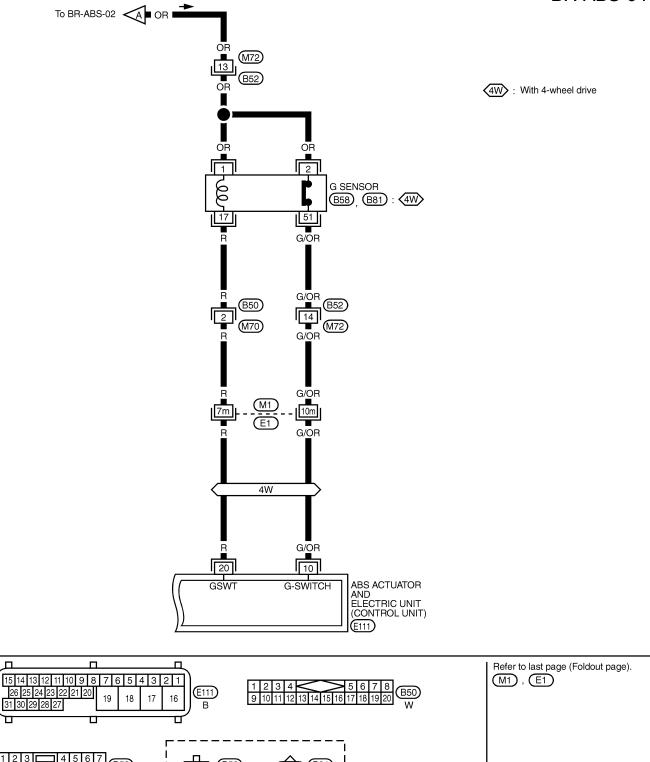


IDX

MBR362A







MBR363A

# Self-diagnosis **FUNCTION**

NABR0097

MA

When a problem occurs in the ABS, the warning lamp on the instrument panel comes on. To start the self-diagnostic results mode, ground the self-diagnostic (check) terminal located on "Data Link Connector for CONSULT". The location of the malfunction is indicated by the warning lamp flashing.

EM

#### SELF-DIAGNOSIS PROCEDURE

Drive vehicle over 30 km/h (19 MPH) for at least one minute.

LC

Turn ignition switch OFF.

Ground terminal 4 of "Data link connector for CONSULT" with 3. a suitable harness.

FE

Turn ignition switch ON while grounding terminal 4. Do not depress brake pedal.

GL

MIT

After 3.0 seconds, the warning lamp starts flashing to indicate the malfunction code No. (See NOTE.)

Verify the location of the malfunction with the malfunction code chart. Refer to BR-54. Then make the necessary repairs following the diagnostic procedures.

After the malfunctions are repaired, erase the malfunction codes stored in the control unit. Refer to BR-42.

Rerun the self-diagnostic results mode to verify that the mal-

 $\mathbb{A}\mathbb{X}$ 

SU

Disconnect the check terminal from the ground. The self-diagnostic results mode is now complete.

 $\mathsf{BR}$ 

- 10. Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.

11. After making certain that warning lamp does not come on, test the ABS in a safe area to verify that it functions properly.

NOTE:

The indication terminates after 5 minutes. However, when the ignition switch is turned from OFF to ON, the

indication starts flashing again.

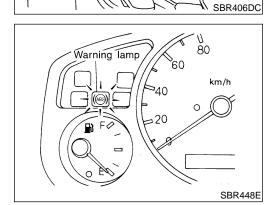
function codes have been erased.

BT

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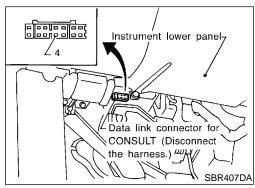


ľΤΩ

Instrument lower panel,

Data link connector for CONSULT (Ground terminal

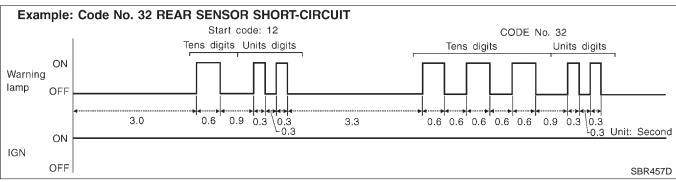
4 with a suitable harness.)

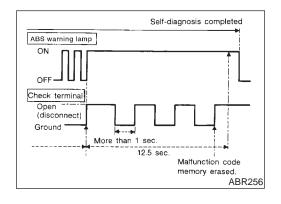




# HOW TO READ SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES)

- Determine the code No. by counting the number of times the warning lamp flashes on and off.
- When several malfunctions occur at one time, up to three code numbers can be stored; the latest malfunction will be indicated first.
- 3. The indication begins with the start code 12. After that a maximum of three code numbers appear in the order of the latest one first. The indication then returns to the start code 12 to repeat (the indication will stay on for five minutes at the most).
- The malfunction code chart is given on page BR-54.





# **HOW TO ERASE SELF-DIAGNOSTIC RESULTS** (MALFUNCTION CODES)

- Disconnect the check terminal from ground (ABS warning lamp will stay lit).
- Within 12.5 seconds, ground the check terminal three times. Each terminal ground must last more than 1 second. The ABS warning lamp goes out after the erase operation has been completed.
- Perform self-diagnosis again. Refer to BR-41. Only the startcode should appear, no malfunction codes.



# **CONSULT**

# **CONSULT APPLICATION TO ABS**

=NABR0098

NABR0098S01

ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST	
Front right wheel sensor	×	×	_	
Front left wheel sensor	×	×	_	
Rear right wheel sensor	×	×	_	
Rear left wheel sensor	×	×	_	
G switch (G sensor)★	×	×	×	E
ABS sensor	×	_	_	
Stop lamp switch	_	×	_	F
Front right inlet solenoid valve	×	×	×	
Front right outlet solenoid valve	×	×	×	((
Front left inlet solenoid valve	×	×	×	
Front left outlet solenoid valve	×	×	×	
Rear inlet solenoid valve	×	×	×	/.
Rear outlet solenoid valve	×	×	×	Æ
Actuator solenoid valve relay	×	×	_	7
Actuator motor relay (ABS MOTOR is shown on the Data Monitor screen.)	×	×	×	
ABS warning lamp	_	×	_	-
Battery voltage	×	×	_	
Control unit	×	_	_	
ABS operating signal	_	×	×	9

<sup>×:</sup> Applicable

# ECU (ABS CONTROL UNIT) PART NUMBER MODE

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.

BR

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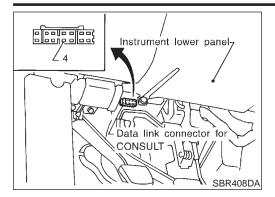
EL

<sup>—:</sup> Not applicable

<sup>★: 4</sup>WD models only

CONSULT Inspection Procedure



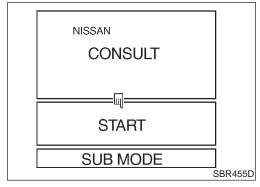


# **CONSULT Inspection Procedure SELF-DIAGNOSIS PROCEDURE**

=NABR0099

NABR0099S01

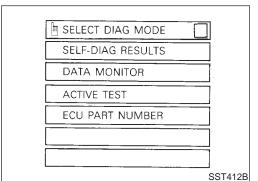
- 1. Turn ignition switch OFF.
- Connect CONSULT to Data Link Connector for CONSULT.
- 3. Start engine.
- 4. Drive vehicle over 30 km/h (19 MPH) for at least one minute.



Stop vehicle with engine running and touch "START" on CON-SULT screen.

	SELECT SYSTEM		
	ENGINE		
	A/T		
	AIRBAG		
	ABS		
-		SE	3R385C

6. Touch "ABS".



- 7. Touch "SELF-DIAG RESULTS".
- The screen shows the detected malfunction and how many times the ignition switch has been turned ON since the malfunction.
- 8. Make the necessary repairs following the diagnostic procedures.
- FAILURE DETECTED TIME
  FR RH SENSOR 0
  [OPEN]

  ERASE PRINT

  SBR950C
- 9. After the malfunctions are repaired, erase the self-diagnostic results stored in the control unit by touching "ERASE".
- 10. Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.
- 11. Test the ABS in a safe area to verify that it functions properly.

#### NOTE:

"SELF-DIAG RESULTS" screen shows the detected malfunction and how many times the ignition switch has been turned since the malfunction.

ABS

CONSULT Inspection Procedure (Cont'd)

	SELF-DIAGNOSTIC RESULTS MODE	=NABR0099S0
Diagnostic item	Diagnostic item is detected when	Reference Page
FR RH SENSOR★1 [OPEN]	Circuit for front right wheel sensor is open.  (An abnormally high input voltage is entered.)	BR-55
FR LH SENSOR★1 [OPEN]	<ul> <li>Circuit for front left wheel sensor is open.</li> <li>(An abnormally high input voltage is entered.)</li> </ul>	BR-55
RR RH SENSOR★1 [OPEN]	Circuit for rear right sensor is open.     (An abnormally high input voltage is entered.)	BR-55
RR LH SENSOR★1 [OPEN]	Circuit for rear left sensor is open.     (An abnormally high input voltage is entered.)	BR-55
FR RH SENSOR★1 [SHORT]	Circuit for front right wheel sensor is shorted.  (An abnormally low input voltage is entered.)	BR-55
FR LH SENSOR★1 [SHORT]	Circuit for front left wheel sensor is shorted.  (An abnormally low input voltage is entered.)	BR-55
RR RH SENSOR*1 [SHORT]	Circuit for rear right sensor is shorted.  (An abnormally low input voltage is entered.)	BR-55
RR LH SENSOR★1 [SHORT]	Circuit for rear left sensor is shorted.  (An abnormally low input voltage is entered.)	BR-55
ABS SENSOR★1 [ABNORMAL SIGNAL]	Teeth damage on sensor rotor or improper installation of wheel sensor.  (Abnormal wheel sensor signal is entered.)	BR-55
FR RH IN ABS SOL [OPEN, SHORT]	Circuit for front right inlet solenoid valve is open.  (An abnormally low output voltage is entered.)	BR-58
FR LH IN ABS SOL [OPEN, SHORT]	Circuit for front left inlet solenoid valve is open.     (An abnormally low output voltage is entered.)	BR-58
FR RH OUT ABS SOL [OPEN, SHORT]	Circuit for front right outlet solenoid valve is open.  (An abnormally low output voltage is entered.)	BR-58
FR LH OUT ABS SOL [OPEN, SHORT]	Circuit for front left outlet solenoid valve is open.     (An abnormally low output voltage is entered.)	BR-58
RR IN ABS SOL [OPEN, SHORT]	Circuit for rear inlet solenoid valve is shorted.  (An abnormally high output voltage is entered.)	BR-58
RR OUT ABS SOL [OPEN, SHORT]	Circuit for rear outlet solenoid valve is shorted.  (An abnormally high output voltage is entered.)	BR-58
ABS ACTUATOR RELAY [ABNORMAL]	<ul> <li>Actuator solenoid valve relay is ON, even if control unit sends off signal.</li> <li>Actuator solenoid valve relay is OFF, even if control unit sends on signal.</li> </ul>	BR-58
ABS MOTOR RELAY [ABNORMAL]	<ul> <li>Circuit for ABS motor relay is open or shorted.</li> <li>Circuit for actuator motor is open or shorted.</li> <li>Actuator motor relay is stuck.</li> </ul>	BR-60
BATTERY VOLT [VB-LOW]	Power source voltage supplied to ABS control unit is abnormally low.	BR-62
CONTROL UNIT	Function of calculation in ABS control unit has failed.	BR-67
G SENSOR [ABNORMAL]★2	G sensor circuit is open or shorted.	BR-64

<sup>★1:</sup> If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-41. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.



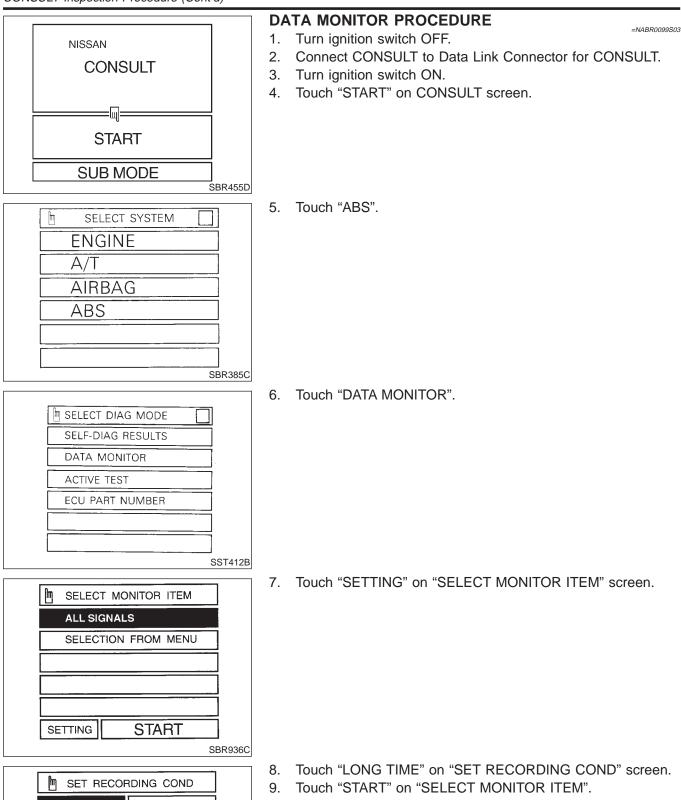
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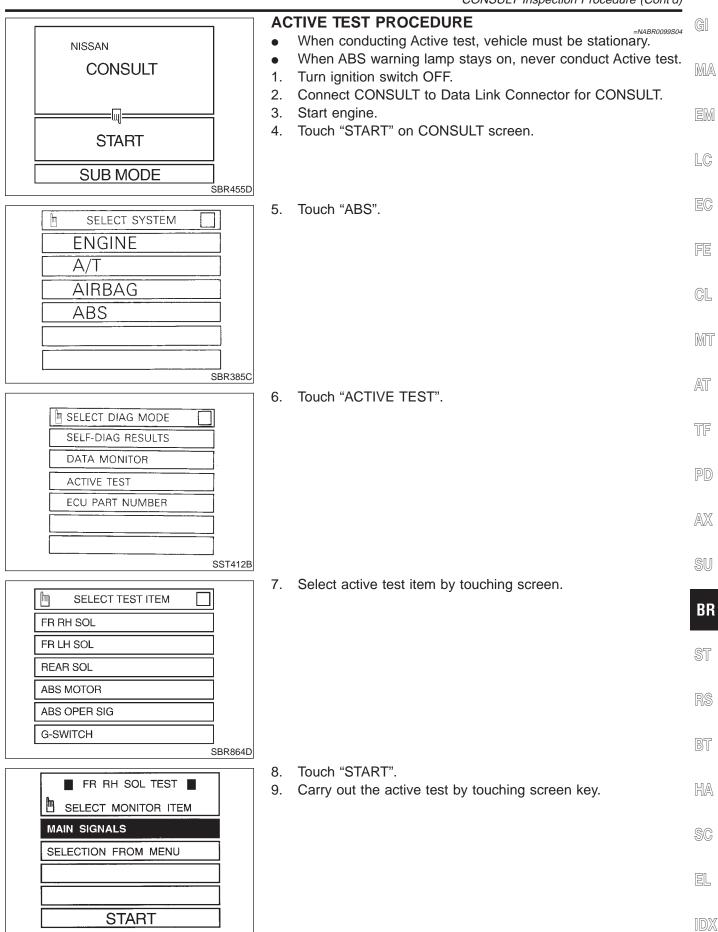
<sup>★2: 4</sup>WD models only



CONSULT Inspection Procedure (Cont'd)



CONSULT Inspection Procedure (Cont'd)



SBR934C

CONSULT Inspection Procedure (Cont'd)



	DATA MONITOR MODE			
MONITOR ITEM	CONDITION	SPECIFICATION		
FR RH SENSOR FR LH SENSOR RR RH SENSOR RR LH SENSOR	Drive vehicle. (Each wheel is rotating.)	Wheel speed signal (Almost the same speed as speedometer.)		
STOP LAMP SW	Brake is depressed.	Depress the pedal: ON Release the pedal: OFF		
G-SWITCH★	Vehicle is driven. Vehicle is stopped. Brake is applied.	During sudden braking while driving on high $\mu$ roads (asphalt roads, etc.): OFF While vehicle is stopped or during constant-speed driving: ON		
FR RH IN SOL FR RH OUT SOL FR LH IN SOL FR LH OUT SOL RR IN SOL RR OUT SOL	Drive vehicle at speeds over 30 km/h (19 MPH) for at least 1 minute.     Engine is running.	Operating conditions for each solenoid valve are indicated. ABS is not operating: OFF		
MOTOR RELAY		ABS is not operating: OFF ABS is operating: ON		
ACTUATOR RELAY		Ignition switch ON (Engine stops): OFF Engine running: ON		
WARNING LAMP	Each wheel is rotating.)  Brake is depressed.  Vehicle is driven. Vehicle is stopped.  Brake is applied.  Drive vehicle at speeds over 30 km/h (19 MPH) for at east 1 minute.	ABS warning lamp is turned on: ON ABS warning lamp is turned off: OFF		
BATTERY VOLT	engine is running.	Power supply voltage for control unit		
ARS OPER SIG		ABS is not operating: OFF ABS is operating: ON		

#### ★: 4WD models only

# **ACTIVE TEST MODE**

NABR0099S06

				NABRUU99300
TEST ITEM	CONDITION	JUDGEMENT		
		Brake fluid pressure control operation		
FR RH SOLENOID			IN SOL	OUT SOL
FR LH SOLENOID		UP (Increase):	OFF	OFF
RR SOLENOID	Engine is running.	KEEP (Hold):	ON	OFF
ABS MOTOR		DOWN (Decrease):	ON	ON
	ABS actuator motor ON: Motor runs (ABS motor relay ON OFF: Motor stops (ABS motor relay O	,		
ABS OPER SIG	Ignition switch is ON or engine is running.	ON: Set ABS OPER SIG "ON" (ABS OFF: Set ABS OPER SIG "OFF" (AB		ating.)
G SWITCH★	Ignition switch is ON.	G SWITCH (G SENSOR), ON: Set G SWITCH MONITOR "ON" closed.) OFF: Set G SWITCH MONITOR "OF open.)	`	

<sup>★: 4</sup>WD models only

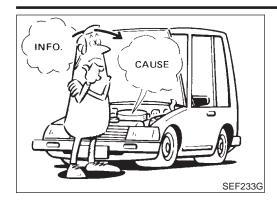
#### NOTE:

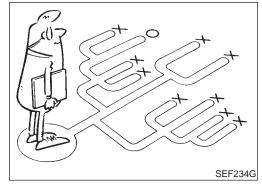
Active test will automatically stop ten seconds after the test starts. (TEST IS STOPPED monitor shows ON.)

#### TROUBLE DIAGNOSIS — INTRODUCTION

ABS

How to Perform Trouble Diagnoses for Quick and Accurate Repair





# How to Perform Trouble Diagnoses for Quick and Accurate Repair INTRODUCTION

NABR0100

The ABS system has an electronic control unit to control major functions. The control unit accepts input signals from sensors and instantly drives the actuators. It is essential that both kinds of signals are proper and stable. It is also important to check for conven-

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspicious circuits may help prevent the replacement of good parts.

tional problems: such as air leaks in booster lines, lack of brake

fluid, or other problems with the brake system.

EC

A visual check only may not find the cause of the problems, so a

road test should be performed.

FE

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with an ABS complaint. The customer is a very good source of information on such problems; especially intermittent ones. By talking to the customer, find out what symptoms are present and under what conditions they occur. Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on an ABS controlled vehicle.

VL.

AT

Also check related Service bulletins for information.

TF

PD

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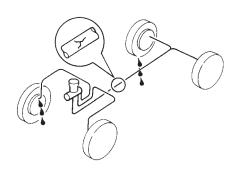
# **Preliminary Check**

		Training Green	NABR0101			
1	CHECK BRAKE FLUID					
Check	Check brake fluid for contamination.					
	Has brake fluid been contaminated?					
Yes	Yes Replace. GO TO 2.					
No	<b>&gt;</b>	GO TO 2.				

# 2 CHECK BRAKE FLUID LEVEL Check brake fluid level in reservoir tank. Low fluid level may indicate brake pad wear or leakage from brake line. Max. line Max. line Min. line Is brake fluid filled between MAX and MIN lines on reservoir tank? Yes GO TO 3. No Fill up brake fluid. GO TO 3.

# 3 CHECK BRAKE LINE

Check brake line for leakage.



SBR389C

Is leakage present at or around brake lines, tubes or hoses or are any of these parts cracked or damaged?

Yes	Repair. GO TO 4.
No •	GO TO 4.

# TROUBLE DIAGNOSIS — BASIC INSPECTION

MA

LC

EC

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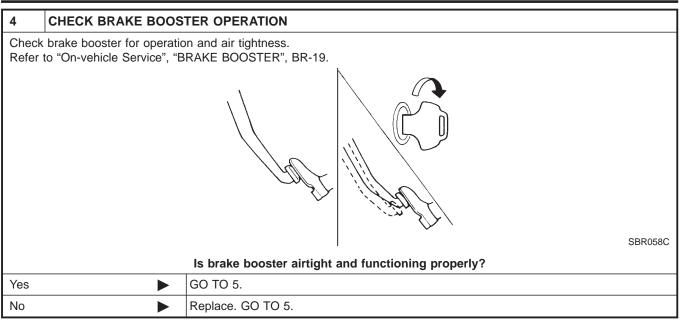
AT

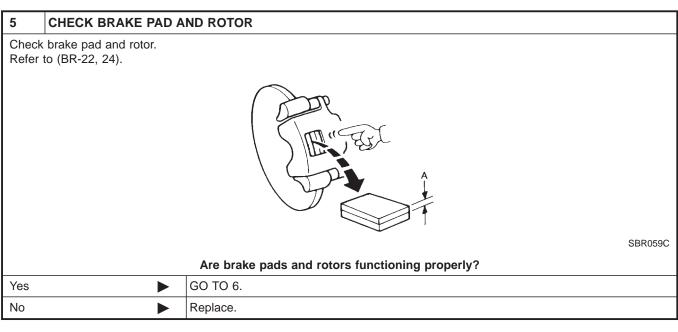
TF

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SU

Preliminary Check (Cont'd)





BR

ST

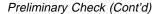
BT

HA

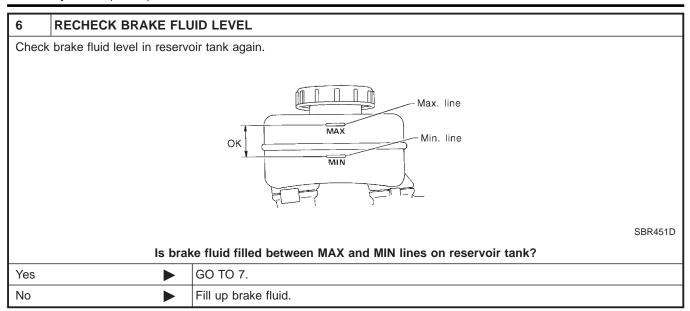
SC

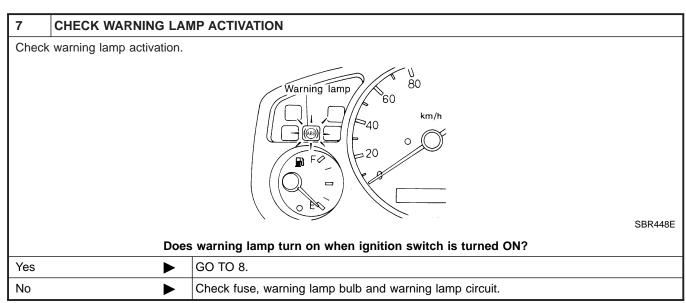
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# TROUBLE DIAGNOSIS — BASIC INSPECTION





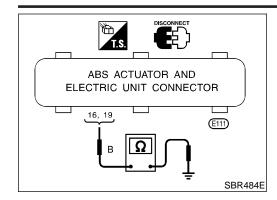




8	CHECK WARNING LAMP DEACTIVATION			
Check warning lamp for deactivation after engine is started.				
	Does warning lamp turn off when engine is started?			
Yes	<b>&gt;</b>	GO TO 9.		
No	<b>&gt;</b>	Go to Self-diagnosis (BR-41, 44).		

9	DRIVE VEHICLE			
Drive	Drive vehicle at speeds over 30 km/h (19 MPH) for at least one minute.			
	Does warning lamp remain off after vehicle has been driven at 30 km/h (19 MPH) for at least one minute?			
Yes	Yes INSPECTION END			
No	<b>&gt;</b>	Go to Self-diagnosis (BR-41, 44).		

# TROUBLE DIAGNOSIS — BASIC INSPECTION



# **Ground Circuit Check** ABS ACTUATOR AND ELECTRIC UNIT GROUND

NABR0102S01 Check continuity between ABS actuator and electric unit con-

MA

Continuity should exist.

nector terminals and ground.

EM

LC

EG

CL

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# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

Malfunction Code/Symptom Chart



#### **Malfunction Code/Symptom Chart** NABR0103 Code No. (No. of warning lamp flashes) Malfunctioning part Reference Page 12 Self-diagnosis could not detect any malfunctions. 17 ★4 G sensor and circuit **BR-64** Sensor rotor **BR-55** 18 **★**1 21 \*1 Front right sensor (open-circuit) **BR-55** Front right sensor (short-circuit) **BR-55** 22 \*1 25 \*1 Front left sensor (open-circuit) **BR-55** 26 \* 1Front left sensor (short-circuit) **BR-55** 31 \*1 Rear right sensor (open-circuit) **BR-55** 32 \*1 Rear right sensor (short-circuit) **BR-55** 35 ★1 Rear left sensor (open-circuit) **BR-55** 36 ★1 Rear left sensor (short-circuit) BR-55 41 **BR-58** Actuator front right outlet solenoid valve 42 Actuator front right inlet solenoid valve **BR-58** 45 Actuator front left outlet solenoid valve **BR-58** 46 Actuator front left inlet solenoid valve **BR-58** 55 Actuator rear outlet solenoid valve **BR-58** 56 Actuator rear inlet solenoid valve **BR-58** 57 ★2 Power supply (Low voltage) **BR-62** 61 \*3 **BR-60** Actuator motor or motor relay Solenoid valve relay **BR-58** 63 71 Control unit **BR-67** ABS works frequently **BR-68** Unexpected pedal action **BR-68** Long stopping distance **BR-70** ABS does not work **BR-70** Pedal vibration and noise **BR-71** Warning lamp does not come on Fuse, warning lamp bulb or warning lamp circuit BR-72 when ignition switch is turned ON. Control unit Control unit power supply circuit Warning lamp bulb circuit Warning lamp stays on when ignition Control unit or control unit connector **BR-74**

Power supply for solenoid valve relay coil

Solenoid valve relay stuck

switch is turned ON.

<sup>★1:</sup> If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-41. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.

<sup>★2:</sup> The trouble code "57", which refers to a low power supply voltage, does not indicate that the ABS control unit is malfunctioning. Do not replace the ABS control unit with a new one.

<sup>★3:</sup> The trouble code "61" can sometimes appear when the ABS motor is not properly grounded. If it appears, be sure to check the condition of the ABS motor ground circuit connection.

<sup>★4: 4</sup>WD models only

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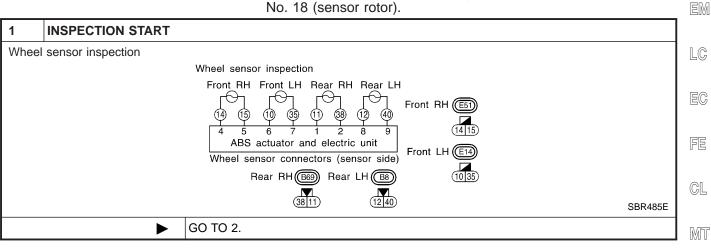
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Wheel Sensor or Rotor

# **Wheel Sensor or Rotor DIAGNOSTIC PROCEDURE**

Malfunction code No. 21, 22, 25, 26, 31, 32, 35, 36 or 18

Wheel position should be distinguished by code No. except code No. 18 (sensor rotor).



2 CHE	CK CONNECTOR		
for dama		ABS actuator and electric unit and wheel sensor of malfunction code No. Check terminals on. Then reconnect connectors.	
		Does warning lamp activate again?	
Yes	<b>&gt;</b>	GO TO 3.	
No	<b>•</b>	INSPECTION END	1

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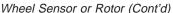
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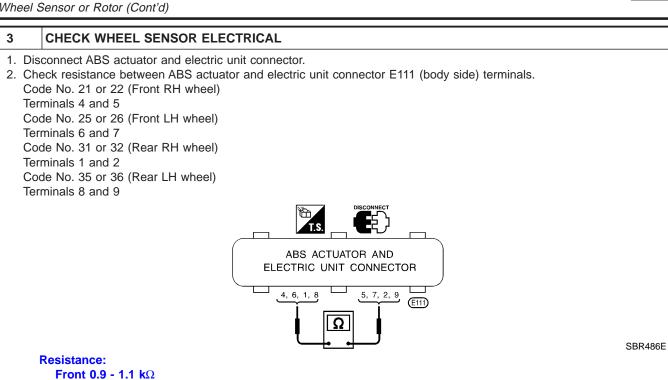
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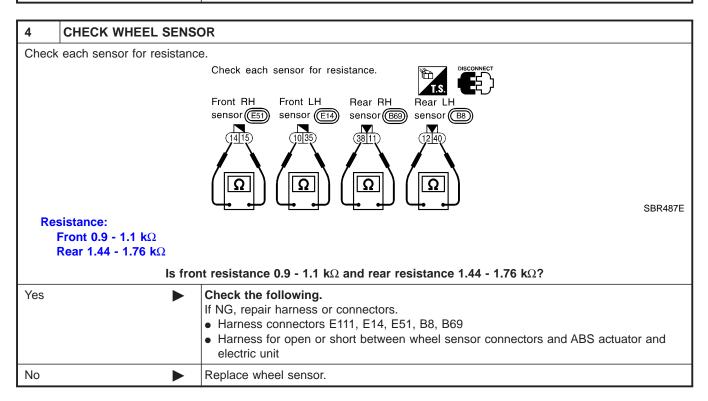


Rear 1.44 - 1.76  $k\Omega$ 





is front resistance 0.9 - 1.1 Kt2 and rear resistance 1.44 - 1.76 Kt2?		
Yes		GO TO 5.
No		GO TO 4.



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Wheel Sensor or Rotor (Cont'd)

5	CHECK TIRE		GI		
Check	Check for inflation pressure, wear and size of each tire. (See NOTE.)				
	Are tire pressure and size correct and is tire wear within specifications?				
Yes	<b>•</b>	GO TO 6.	1		
No	<b>&gt;</b>	Adjust tire pressure or replace tire(s). (See NOTE.)	EM		

6	CHECK WHEEL BEAR	ING	
Check	Check wheel bearing axial end play. (See NOTE.)		
ls w	Is wheel bearing axial end play within specifications? Refer to AX-4, "Front wheel bearing", AX-19, "Rear wheel bearing".		
Yes	<b>•</b>	GO TO 7.	
No	<b>&gt;</b>	Check wheel bearing. Refer to AX-4, "Front wheel bearing", AX-19, "Rear wheel bearing".	

7	CHECK SENSOR ROTO	DR .	
Check sensor rotor for teeth damage. (See NOTE.)			Mī
		Is sensor rotor free from damage?	
Yes	<b>&gt;</b>	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.	AT
No	<b>&gt;</b>	Replace sensor rotor. (See NOTE.)	TF

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ABS Actuator Solenoid Valve or Solenoid Valve Relay

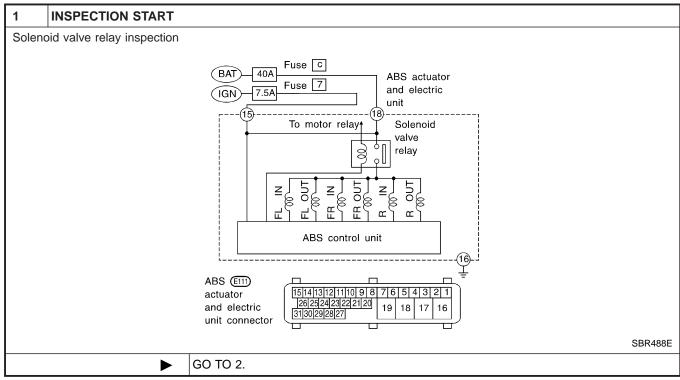


# ABS Actuator Solenoid Valve or Solenoid Valve Relay

## **DIAGNOSTIC PROCEDURE**

Malfunction code No. 41, 45, 55, 42, 46, 56, 63

=NABR0105



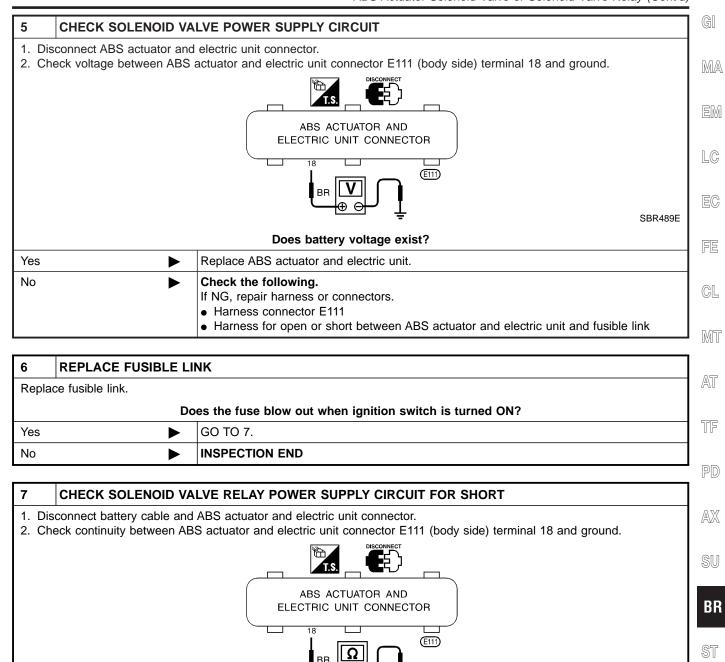
2	CHECK FUSIBLE LINK			
Check	Check 40A fusible link c. For fusible link layout, refer to EL-9, "POWER SUPPLY ROUTING".			
	Is fusible link OK?			
Yes	Yes ▶ GO TO 3.			
No	<b>•</b>	GO TO 6.		

3	CHECK CONNECTOR		
rec	<ol> <li>Disconnect connector from ABS actuator and electric unit. Check terminals for damage or loose connection. Then reconnect connector.</li> <li>Carry out self-diagnosis again.</li> </ol>		
	Does warning lamp activate again?		
Yes	<b>•</b>	GO TO 4.	
No	<b>&gt;</b>	INSPECTION END	

4	CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT		
Refer	Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.		
	Is ground circuit OK?		
Yes	<b>&gt;</b>	GO TO 5.	
No	<b>&gt;</b>	Repair harness or connector.	



ABS Actuator Solenoid Valve or Solenoid Valve Relay (Cont'd)



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Does continuity exist?

• Harness for open or short between ABS actuator and electric unit and fusible link

Check the following.

If NG, repair harness or connector.Harness connector E111

Replace ABS actuator and electric unit.

Continuity should not exist.

Yes

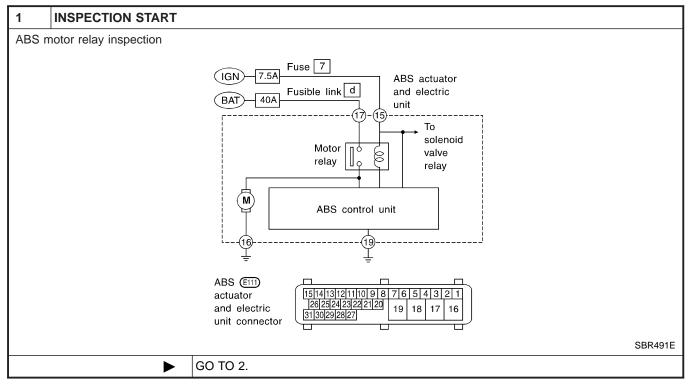
No



# Motor Relay or Motor DIAGNOSTIC PROCEDURE

Malfunction code No. 61

=NABR0106



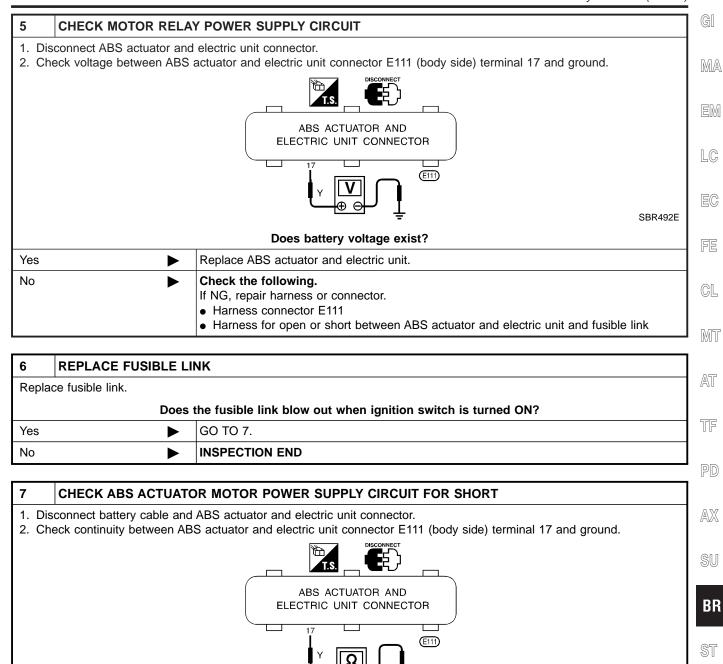
2	CHECK FUSIBLE LINK			
Check	Check 40A fusible link <b>d</b> . For fusible link layout, refer to EL-9, "POWER SUPPLY ROUTING".			
	Is fusible link OK?			
Yes	Yes ▶ GO TO 3.			
No	<b>&gt;</b>	GO TO 6.		

3	CHECK CONNECTOR		
cor	<ol> <li>Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connection. Then reconnect connector.</li> <li>Carry out self-diagnosis again.</li> </ol>		
		Does warning lamp activate again?	
Yes	<b>&gt;</b>	GO TO 4.	
No	<b>&gt;</b>	INSPECTION END	

4	CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT		
Refer	Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.		
	Is ground circuit OK?		
Yes	Yes DO TO 5.		
No	<b>&gt;</b>	Repair harness or connector.	

ABS

Motor Relay or Motor (Cont'd



Does continuity exist?

Check the following.

If NG, repair harness or connector.

Harness connector E111

Harness for open or short between ABS actuator and electric unit and fusible link

Replace ABS actuator and electric unit.

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Continuity should not exist.

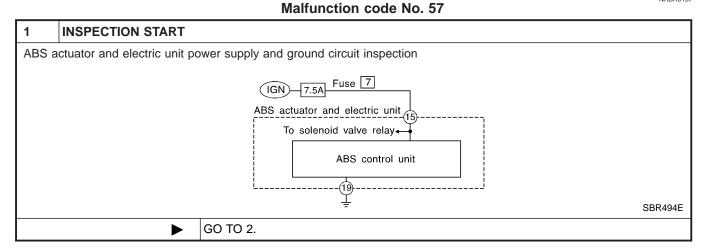
Yes

No



# Low Voltage DIAGNOSTIC PROCEDURE

NABR0107



2	CHECK FUSE			
Check	Check 7.5A fuse No. 7. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".			
	Is fuse OK?			
Yes	Yes			
No	<b>&gt;</b>	GO TO 6.		

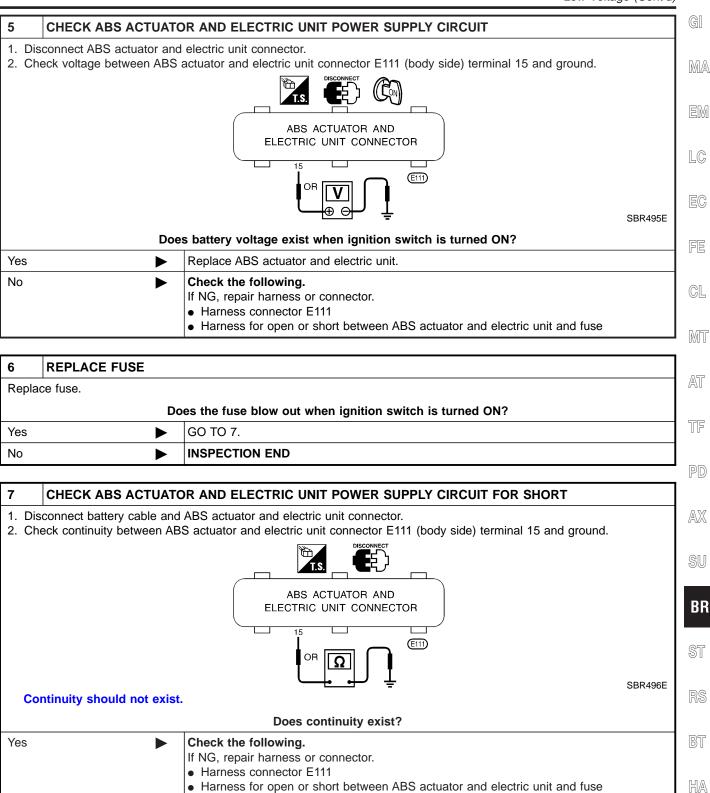
3	CHECK CONNECTOR		
nec	<ol> <li>Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connections. Then reconnect connector.</li> <li>Carry out self-diagnosis again.</li> </ol>		
	Does warning lamp activate again?		
Yes	<b>&gt;</b>	GO TO 4.	
No	<b>&gt;</b>	INSPECTION END	

4	CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT	
Refer	Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.		
	Is ground circuit OK?		
Yes	Yes ▶ GO TO 5.		
No	<b>&gt;</b>	Repair harness or connector.	

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Low Voltage (Cont'd)



Replace ABS actuator and electric unit.

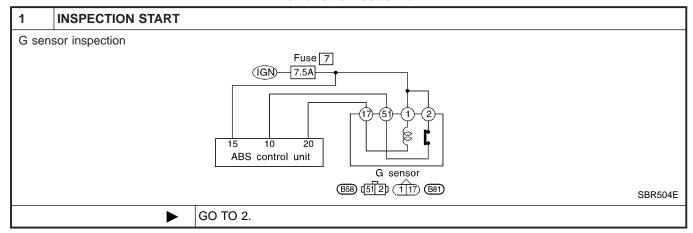
No



# **G Sensor and Circuit DIAGNOSTIC PROCEDURE**

Malfunction code No. 17

NABR0118



2	CHECK FUSE			
Check	Check 7.5A fuse No. 7 for ABS actuator and electric unit. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".			
	Is fuse OK?			
Yes	Yes ▶ GO TO 3.			
No	<b>&gt;</b>	Replace fuse.		

3	CHECK CONNECTOR		
tion	<ol> <li>Disconnect connectors from ABS actuator and electric unit and G sensor. Check terminals for damage or loose connection. Then reconnect connectors.</li> <li>Carry out self-diagnosis again.</li> </ol>		
		Does warning lamp activate again?	
Yes	<b>&gt;</b>	GO TO 4.	
No	<b>&gt;</b>	INSPECTION END	

4	CHECK G SENSOR			
Refer	Refer to "G SENSOR" in "Electrical Components Inspection", BR-66.			
	Is resistance within specifications?			
Yes	Yes ▶ GO TO 5.			
No	<b>&gt;</b>	Replace G sensor.		

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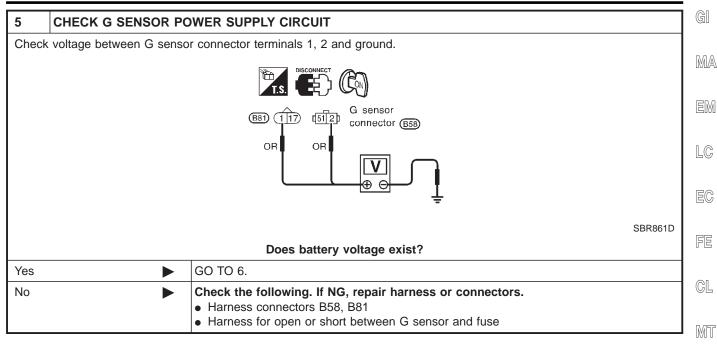
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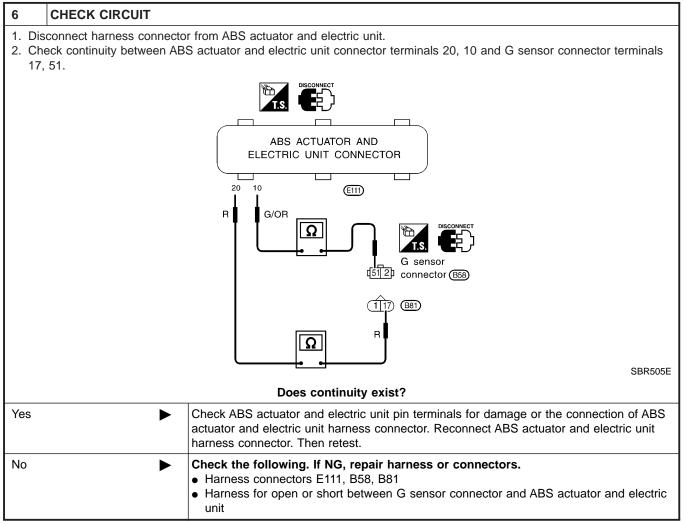
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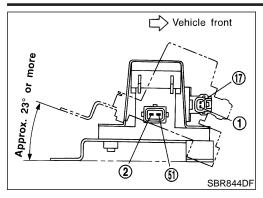
G Sensor and Circuit (Cont'd)





G Sensor and Circuit (Cont'd)





# **ELECTRICAL COMPONENT INSPECTION G Sensor**

=NABR0119

NABR0119S01

**CAUTION:** 

The G sensor is easily damaged if it sustains an impact. Be careful not to drop or bump it.

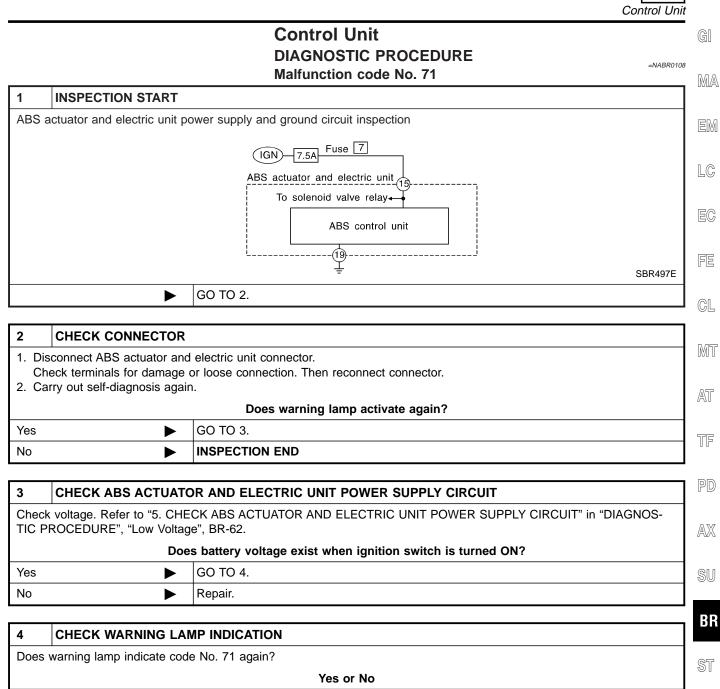
1. Measure resistance between terminals 2 and 51 of G sensor unit connector.

G sensor condition	Resistance between ter- minals 2 and 51	G sensor switch condition	
Installed in vehicle	1.4 - 1.6 kΩ	"ON"	
Tilted as shown in figure	4.7 - 5.5 kΩ	"OFF"	

Measure resistance between terminals 1 and 17 of the G sensor unit connector.

Resistance: 70 - 124 $\Omega$ 





4	CHECK WARNING LAN	IP INDICATION			
Does v	Does warning lamp indicate code No. 71 again?				
	Yes or No				
Yes	<b></b>	Replace ABS actuator and electric unit.			
No	<b></b>	Inspect the system according to the code No.			

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# 1. ABS Works Frequently

		NABR01	
1	CHECK BRAKE FLUID PRESSURE		
	Check brake fluid pressure distribution.  Refer to "Inspection", "LOAD SENSING VALVE", BR-12.		
		Is brake fluid pressure distribution normal?	
Yes	res ► GO TO 2.		
No	<b>&gt;</b>	Repair. Then perform Preliminary Check. Refer to BR-50.	

2	CHECK WHEEL SENSO	DR .	
2. Per	<ol> <li>Check wheel sensor connector for terminal damage or loose connections.</li> <li>Perform wheel sensor mechanical check.         Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-55.     </li> </ol>		
		Is wheel sensor mechanism OK?	
Yes	<b>&gt;</b>	GO TO 3.	
No	<b>•</b>	Repair.	

3	CHECK FRONT AXLE		
Check	Check front axles for excessive looseness. Refer to AX-4, "Front Wheel Bearing".		
	Is front axle installed properly?		
Yes	-	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-68.	
No	<b>&gt;</b>	Repair.	

# 2. Unexpected Pedal Action

1 CHECK BRAKE PEDAL STROKE

Check brake pedal stroke.

SBR540A

Is brake pedal stroke excessively large?

Yes Perform Preliminary Check. Refer to BR-50.

No GO TO 2.

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2. Unexpected Pedal Action (Cont'd)

2	CHECK MECHANICAL	BRAKE SYSTEM PERFORMANCE	G
Discor	nnect ABS actuator and ele	ectric unit connector and check whether brake is effective.	
	Does brake system function properly when brake pedal is depressed?		
Yes	<b>•</b>	GO TO 3.	
No	<b>•</b>	Perform Preliminary Check. Refer to BR-50.	E

3	CHECK WARNING LA	MP INDICATION	
Ensu	ure warning lamp remains of	ff while driving.	
		Warning lamp  60  km/h  20	SBR448E
		Is warning lamp turned off?	
Yes	<b>&gt;</b>	GO TO 4.	
No		Carry out self-diagnosis. Refer to BR-41, 44.	

4	CHECK WHEEL SENS	OR	
<ol> <li>Check wheel sensor connector for terminal damage or loose connection.</li> <li>Perform wheel sensor mechanical check. Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-55.</li> </ol>			
	Is wheel sensor mechanism OK?		
Yes	<b>&gt;</b>	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector.  Reconnect ABS actuator and electric unit harness connector.  Then retest.	
No	<b>•</b>	Repair.	

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# 3. Long Stopping Distance

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1	CHECK MECHANICAL	BRAKE SYSTEM PERFORMANCE	
Disco	Disconnect ABS actuator and electric unit connector and check whether stopping distance is still long.		
	Does brake system function properly when brake pedal is depressed?		
Yes	<b>•</b>	Perform Preliminary Check and air bleeding (if necessary).	
No	<b>•</b>	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-68.	

## NOTE:

Stopping distance may be longer for vehicles without ABS when road condition is slippery.

# 4. ABS Does Not Work

		NABR0112	
1	CHECK WARNING LAN	IP INDICATION	
Does	Does the ABS warning lamp activate?		
		Yes or No	
Yes	✓es Carry out self-diagnosis. Refer to BR-41, 44.		
No	<b>&gt;</b>	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-68.	

## NOTE:

ABS does not work when vehicle speed is under 10 km/h (6 MPH).



# 5 Pedal Vibration and Noise

		5. Pedal Vibration and Noise	NABR0113	GI
1	INSPECTION START			
Peda	I vibration and noise inspec	tion		MA
		Brake pedal		EM
				LG
				EC
			SAT797A	FE
	<b>&gt;</b>	GO TO 2.		

2	CHECK SYMPTOM		
	<ol> <li>Apply brake.</li> <li>Start engine.</li> </ol>		
	Does the symptom appear only when engine is started?		
Yes	Yes Carry out self-diagnosis. Refer to BR-41, 44.		
No	No Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-68.		

## NOTE:

ABS may operate and cause vibration under any of the following conditions.

- Applying brake gradually when shifting or operating clutch.
- Low friction (slippery) road.
- High speed cornering.
- Driving over bumps and pot holes.
- Engine speed is over 5,000 rpm with vehicle stopped.

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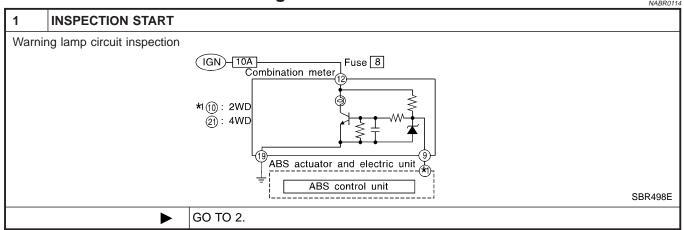
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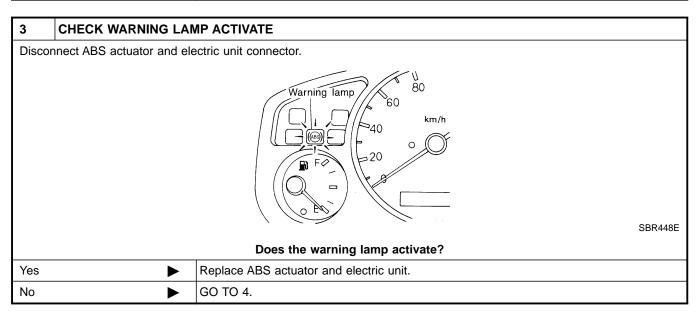




# 6. Warning Lamp Does Not Come On When **Ignition Switch Is Turned On**



2	CHECK FUSE			
Check	Check 10A fuse No. 8. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".			
	Is fuse OK?			
Yes	Yes ▶ GO TO 3.			
No	<b>&gt;</b>	Replace fuse.		





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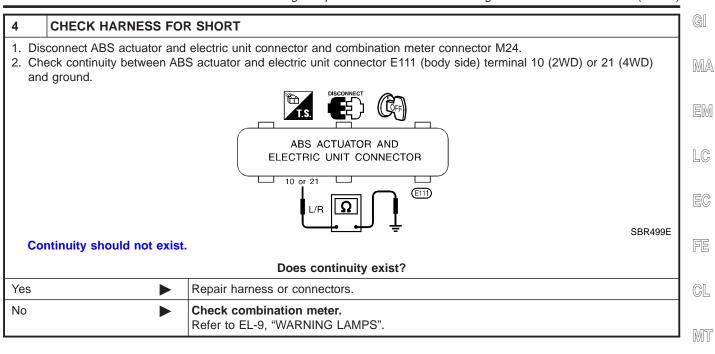
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6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On (Cont'd)



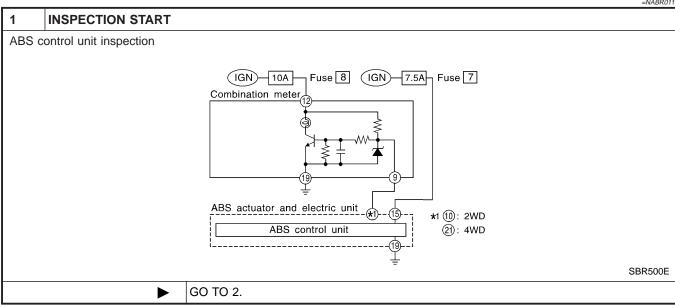




7. Warning Lamp Stays On When Ignition Switch Is Turned On

# 7. Warning Lamp Stays On When Ignition Switch Is Turned On





2	CHECK FUSE				
Check	Check 7.5A fuse No. 7. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".				
	Is fuse OK?				
Yes	<b>&gt;</b>	GO TO 3.			
No	<b>&gt;</b>	GO TO 8.			

3	CHECK HARNESS CONNECTOR			
	Check ABS actuator and electric unit pin terminals for damage or bad connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.			
	Does warning lamp stay on when ignition switch is turned ON?			
Yes	Yes ► GO TO 4.			
No	<b>&gt;</b>	INSPECTION END		

4	CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT	
Refer	Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.		
	Is ground circuit OK?		
Yes	Yes ▶ GO TO 5.		
No	<b>&gt;</b>	Repair harness or connector.	

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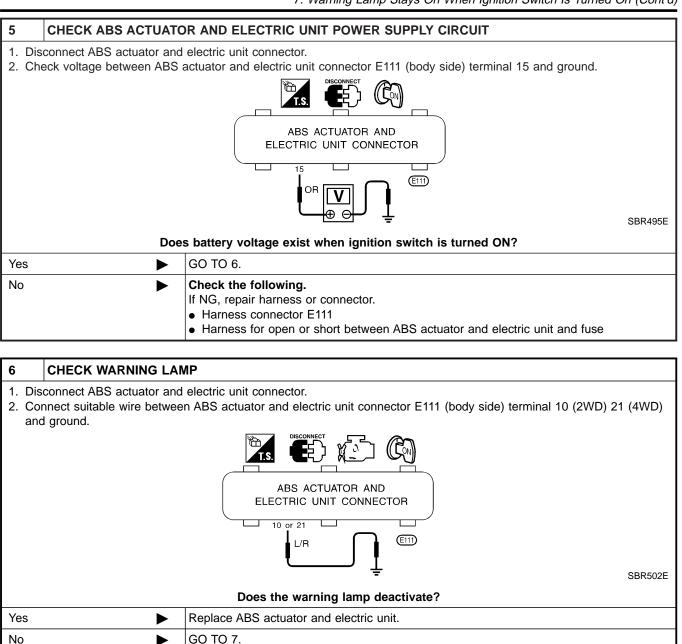
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7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)



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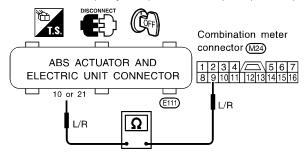
7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)

#### CHECK ABS WARNING LAMP CONTROL CIRCUIT FOR OPEN

- 1. Disconnect combination meter connector M24.
- 2. Check continuity between combination meter connector M24 (body side) terminal 9 and ABS actuator and electric unit connector E111 (body side) terminal 10 (2WD) or 21 (4WD).

#### NOTE:

Connect positive lead of multimeter to combination meter connector M24 (body side) terminal 9 and negative lead to ABS actuator and electric unit connector E111 (body side) terminal 10 (2WD) or 21 (4WD).



Continuity should exist.

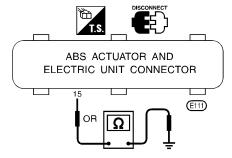
#### Does continuity exist?

	Check combination meter. Refer to EL-9, "WARNING LAMPS".
No	Repair harness or connectors.

8	REPLACE FUSE		
Replac	Replace fuse.		
	Does the fuse blow out when ignition switch is turned ON?		
Yes	Yes ► GO TO 9.		
No	<b>•</b>	INSPECTION END	

#### 9 CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT FOR SHORT

- 1. Disconnect battery cable and ABS actuator and electric unit connector.
- 2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 15 and ground.



Continuity should not exist.

#### Does continuity exist?

Yes	·	Check the following.  If NG, repair harness or connector.  • Harness connector E111  • Harness for open or short between ABS actuator and electric unit and fuse
No	<b>&gt;</b>	Replace ABS actuator and electric unit.

**BR-76** 

## REMOVAL AND INSTALLATION



#### **CAUTION:**

Be careful not to damage sensor edge and sensor rotor teeth. When removing the front or rear wheel hub assembly, disconnect the ABS wheel sensor from the assembly and move it

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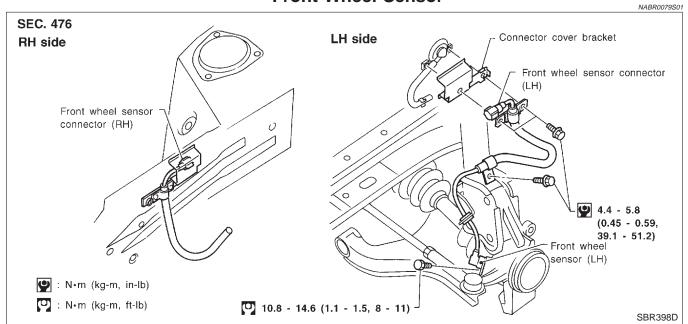
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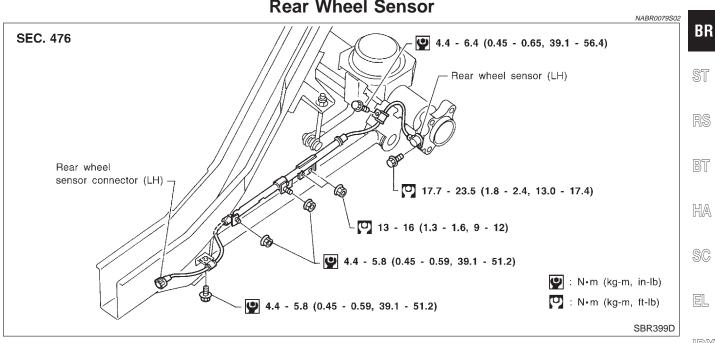
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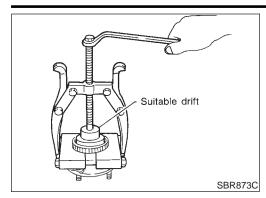
# **Front Wheel Sensor**



# **Rear Wheel Sensor**



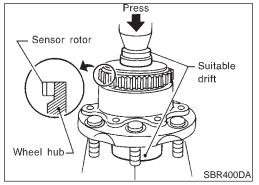




# Front Sensor Rotor REMOVAL

NABR0079S03

- 1. Remove the front wheel hub. Refer to AX-7, "FRONT AXLE".
- 2. Remove the sensor rotor using suitable puller, drift and bearing replacer.



#### **INSTALLATION**

NABR0079S0302

- Install the sensor rotor using suitable drift and press.
- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.

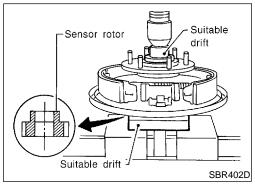


# Rear Sensor Rotor REMOVAL

NABR0079S04

NABR0079S0401

Remove the sensor rotor using Tool.

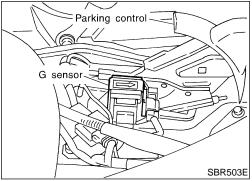


## **INSTALLATION**

NABR0079S0402

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.

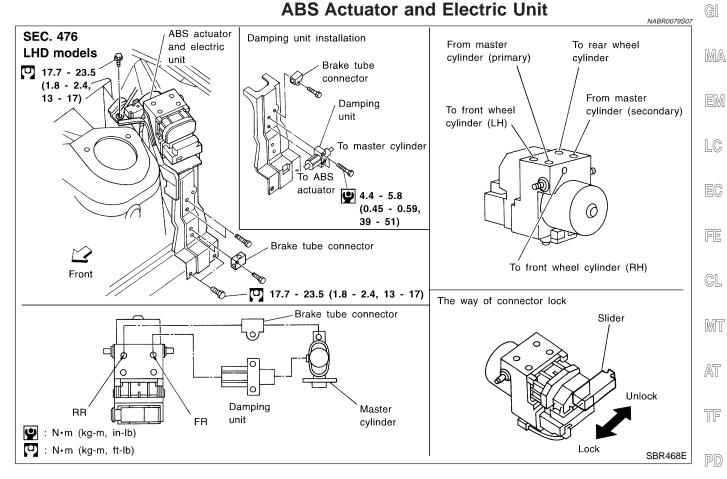


# **G** Sensor

NABR0079S0

Always replace G sensor if bumped or dropped. Otherwise, performance characteristics of G sensor will be changed, which in turn changes ABS control performance characteristics.





#### **REMOVAL**

NABR0079S0701

- Disconnect battery cable.
- Drain brake fluid. Refer to "Changing Brake Fluid", BR-7.
- Remove mounting bracket fixing bolts and nuts.
- Disconnect connector, brake pipes and remove fixing nuts and actuator ground cable.

## **INSTALLATION**

#### NABR0079S0702

#### **CAUTION:**

After installation, refill brake fluid. Then bleed air. Refer to "Bleeding Brake System", BR-8.

Tighten actuator ground cable.

Place ground cable at a notch of mounting bracket.

- Connect brake pipes temporarily.
- 3. Tighten fixing bolts and nuts.
- 4. Tighten brake pipes.
- Connect connector and battery cable.

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# **SERVICE DATA AND SPECIFICATIONS (SDS)**



# **General Specifications**

Unit: mm (in)

Applied model		2WD	4WD
	Brake model	AD31VC	
	Cylinder bore diameter × number of pistons	44.45 (1.7500) × 2	
Front brake	Pad Length × width × thickness	132.0 × 5 (5.20 × 2.0	52.5 × 11 067 × 0.43)
	Rotor outer diameter × thickness	300 × 28 (1	1.81 × 1.10)
	Brake model	LTS	30C
	Cylinder bore diameter	22.23 (7/8)	
Rear brake		296 × 50 × 6.1 (11.65 × 1.97 × 0.240)	
	Drum inner diameter	295.0	(11.61)
Master cylinder	Bore diameter	25.4	0 (1)
Ocertes baseline	Valve model	Proportioning valve within master cylinder	Linkage type load sensing valve
Control valve	Split point kPa (kg/cm², psi) × reducing ratio	2,942 (30, 427) × 0.2	(Variable) × 0.18
	Booster model	M215T	
Brake booster	Diaphragm diameter	Pri: 230 (9.06) Sec: 205 (8.07)	
Recommended brake fluid		DO	Т3

# **Disc Brake**

Unit: mm (in)

		- ' ( )
Brake model		AD31VC
Pad wear limit	Minimum thickness	2.0 (0.079)
Rotor repair limit	Minimum thickness	26.0 (1.024)

# **Drum Brake**

Unit: mm (in)

Brake model		LT30C
Lining wear limit Minimum thickness		1.5 (0.059)
Drum ropoir limit	Maximum inner diameter	296.5 (11.67)
Drum repair limit	Out-of-round limit	0.03 (0.0012)

# **Brake Pedal**

Unit: mm (in)

Transmission		M/T	A/T
Free height "H"*		165 - 175 (6.50 - 6.89)	175 - 185 (6.89 - 7.28)
Depressed height "D"* [under force of 490 N (50 kg, 110 lb) with engine running]		65 (2.56)	70 (2.76)
Clearance "C" between pedal stopper and threaded end of stop lamp switch or ASCD switch		0.3 - 1.0 (0.012 - 0.039)	
Pedal free play	At clevis	1.0 - 3.0 (0.039 - 0.118)	
	At pedal pad	1 - 3 (0.04 - 0.12)	

<sup>\*:</sup> Measured from surface of metal panel to pedal pad

# **SERVICE DATA AND SPECIFICATIONS (SDS)**



Parking Brake Control

G[ NABROO84 Unit: notch

Control Type	Center lever
Lever stroke [under force of 196 N (20 kg, 44 lb)]	6 - 8
Lever stroke when warning switch comes on	1 or less

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# **NOTES**