BRAKE SYSTEM

SECTION BR

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PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL R50 is as follows:

MA

For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

For a side collision

The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

LC

Information necessary to service the system safely is included in the RS section of this Service Manual.

312

WARNING:

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.

GL

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

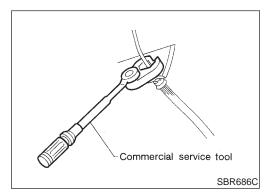
TF

PD

 $\mathbb{A}\mathbb{X}$

SU

BR



Precautions for Brake System

NABR0002

- Use brake fluid "DOT 3".
- Never reuse drained brake fluid.

ST

 Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

RS

• To clean master cylinder parts, disc brake caliper parts or wheel cylinder parts, use clean brake fluid.

BT

 Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of hydraulic system.

 Use flare nut wrench when removing and installing brake tubes.

HA

Always torque brake lines when installing.

WARNING:

Clean brakes with a vacuum dust collector to minimize risk of health hazard from powder caused by friction.

SC

EL

PRECAUTIONS

Wiring Diagrams and Trouble Diagnoses

Wiring Diagrams and Trouble Diagnoses

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-9, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnoses, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

	PREPARATIO	N Special Service 7	Tools
	Special Servic	e Tools	BR0004
he actual shapes of Kent	-Moore tools may differ from those of special servi	ce tools illustrated here.	5K0004
Tool number (Kent-Moore No.) Tool name	Description		
KV40106500 (J25852-B) Rear wheel bearing puller		Removing rear wheel sensor rotor	
	NT724		
	Commercial Se	ervice Tools	BR0005
Tool name	Description		
1 Flare nut crowfoot 2 Torque wrench		Removing and installing each brake piping a: 10 mm (0.39 in)	
	NT360		
Brake fluid pressure gauge	N1300	Measuring brake fluid pressure	
J. 1			
	NT151		
Rear wheel sensor rotor drift	a b	Installing rear wheel sensor rotor a: 75 mm (2.95 in) dia. b: 63 mm (2.48 in) dia.	
	NT509		

EL

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

NVH Troubleshooting Chart

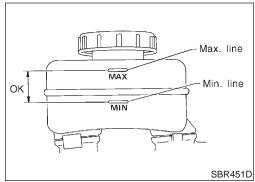
Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

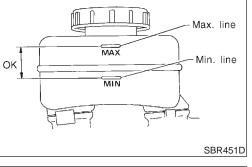
Reference p	page		BR-22, 28	BR-22, 28	BR-26	BR-22	I	I	BR-24, 28	I	I	I	BR-25	BR-28	PD-4	PD-4	AX-3	AX-3	SU-3	SU-3	SU-3	ST-6
Possible ca and SUSPE	use ECTED PART	-S	Linings or pads - damaged	Linings or pads - uneven wear	Return spring damaged	Shims damaged	Rotor or drum imbalance	Rotor or drum damage	Rotor or drum runout	Rotor or drum deformation	Rotor or drum deflection	Rotor or drum rust	Rotor thickness variation	Drum out of round	PROPELLER SHAFT	DIFFERENTIAL	DRIVE SHAFT	AXLE	SUSPENSION	TIRES	ROAD WHEEL	STEERING
		Noise	×	×	×	×									×	×	×	×	×	×	×	×
Symptom	BRAKE	Shake					×								×		×	×	×	×	×	×
		Shimmy, Judder					×	×	×	×	×	×	×	×				×	×	×	×	×

 $[\]times$: Applicable

ON-VEHICLE SERVICE

Checking Brake Fluid Level





Checking Brake Fluid Level

Check fluid level in reservoir tank. It should be between Max and Min lines on reservoir tank.

If fluid level is extremely low, check brake system.

If the brake warning lamp comes on, check brake fluid level switch and parking brake switch.

MA

LC

EC

Checking Brake Line



If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

Check brake lines (tubes and hoses) for cracks, deterioration and other damage. Replace any damaged parts.

GL

Check for oil leakage by fully depressing brake pedal while engine is running.

MIT



NARROOOS



Refill with new brake fluid "DOT 3".

TF

AT

Always keep fluid level higher than minimum line on reservoir tank.

PD

Never reuse drained brake fluid.

AX

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

Clean inside of reservoir tank, and refill with new brake fluid.

SU

Connect a vinyl tube to each air bleeder valve. Drain brake fluid from each air bleeder valve by depressing

brake pedal. Refill until brake fluid comes out of each air bleeder valve.

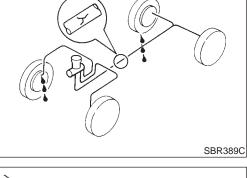
Use same procedure as in bleeding hydraulic system to refill

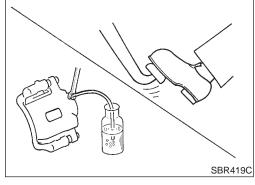
brake fluid. Refer to "Bleeding Brake System", BR-8. BR

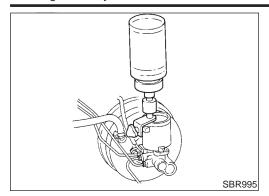
HA

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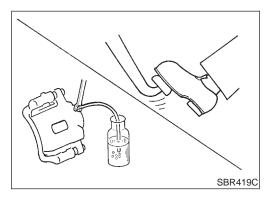


Bleeding Brake System

CAUTION:

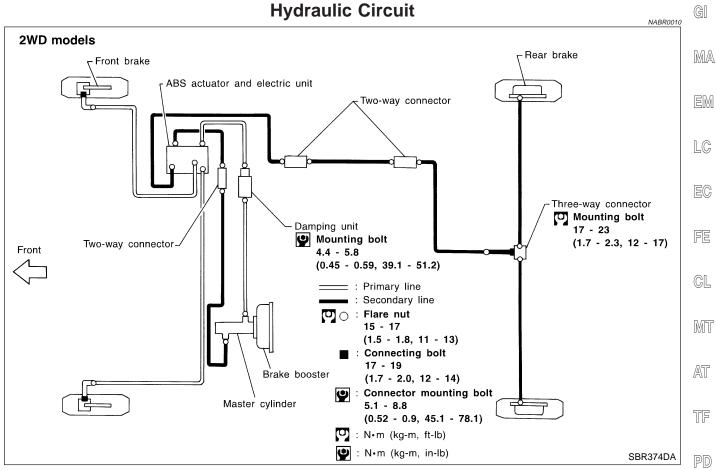
=NABR0009

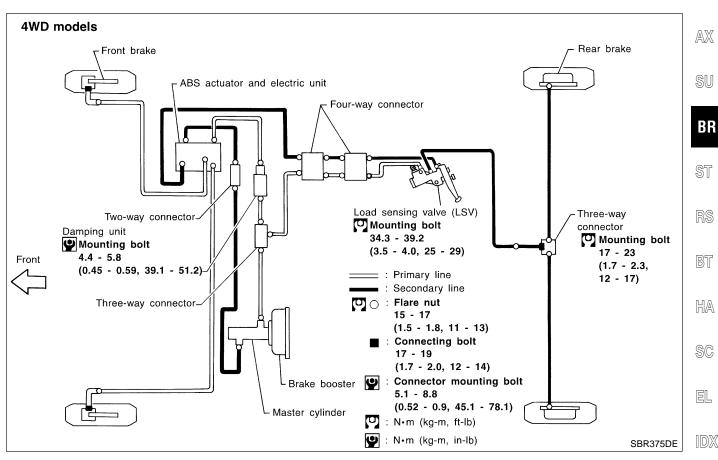
- Carefully monitor brake fluid level at master cylinder during bleeding operation.
- If master cylinder is suspected to have air inside, bleed air from master cylinder first. Refer to "Installation", "MAS-TER CYLINDER", BR-18.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- Turn ignition switch OFF and disconnect ABS actuator and electric unit connectors or battery ground cable.
- Bleed air in the following order.
- 1. LSV air bleeder (4WD models)
- 2. Left rear brake
- 3. Right rear brake
- 4. Left front brake
- 5. Right front brake

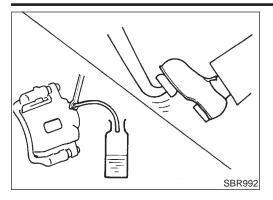


- 1. Connect a transparent vinyl tube to air bleeder valve.
- 2. Fully depress brake pedal several times.
- 3. With brake pedal depressed, open air bleeder valve to release air
- 4. Close air bleeder valve.
- 5. Release brake pedal slowly.
- Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.
- 7. Tighten air bleeder valve.

9: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)







Removal

CAUTION:

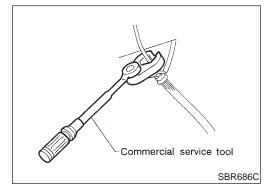
NABR0011

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.
- 1. Connect vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- 3. Remove flare nut connecting brake tube and hose, then withdraw lock spring.
- 4. Cover openings to prevent entrance of dirt whenever disconnecting brake line.

Inspection

NABR0012

Check brake lines (tubes and hoses) for cracks, deterioration and other damage. Replace any damaged parts.



Installation

CAUTION:

NABR0013

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 1. Tighten all flare nuts and connecting bolts.

Flare nut:

(1.5 - 1.8 kg-m, 11 - 13 ft-lb)

Connecting bolt:

(1.7 - 19 N·m (1.7 - 2.0 kg-m, 12 - 14 ft-lb)

- 2. Refill until new brake fluid comes out of each air bleeder valve.
- 3. Bleed air. Refer to "Bleeding Brake System", BR-8.

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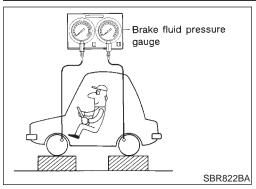
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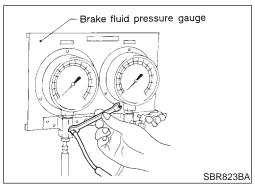
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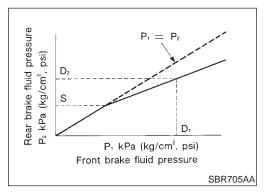
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Inspection

CAUTION:

Carefully monitor brake fluid level at master cylinder.

• Use new brake fluid "DOT 3".

 Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.

Depress pedal slowly when raising front brake pressure.

• Check rear brake pressure 2 seconds after front brake pressure reaches specified value.

 Disconnect harness connectors from ABS actuator and electric unit before checking.

1. Remove front LH tire.

2. Connect tool to air bleeders on front LH brake caliper and rear LH or RH brake wheel cylinder.

Install front LH tire.

Before installing front LH tire, confirm the tool is not touching the front LH wheel.

4. Bleed air from the tool.

5. Check fluid pressure by depressing brake pedal.

kPa (kg/cm², psi)

Applied pressure (Front brake) D ₁	6,375 (65, 924)
Output pressure (Rear brake) D ₂	3,432 - 3,825 (35 - 39, 498 - 555)

If output pressure is out of specifications, replace master cylinder assembly (built-in type).

6. Bleed air after disconnecting the tool. Refer to "Bleeding Brake System", BR-8.

7. Install front LH tire.

Removal and Installation (Built-in type)

Always replace together with master cylinder as an assembly.

• Refer to "MASTER CYLINDER", BR-16.

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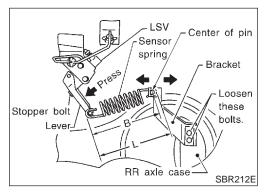


Inspection

CAUTION:

NABR0014

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake pressure reaches specified value.
- Disconnect harness connectors from ABS actuator and electric unit before checking.



- 1. Park vehicle on a level surface with vehicle unloaded*.
 - * Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- 2. Press a lever to the stopper bolt, then adjust length "B" as follows:

Length "B"	Reference (Length "L")
207.7 mm (8.18 in)	217.3 mm (8.56 in)

3. If length "B" is not within specification, adjust sensor spring length.

Removal and Installation

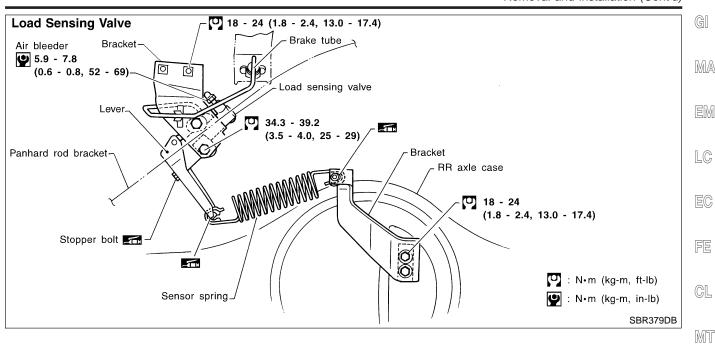
CAUTION:

NABR0015

- Refill with new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not reuse Load Sensing Valve once it is disassembled.
- Replace damaged Load Sensing Valve as an assembly.
- When disassembling, apply multi-purpose grease to all rubbing areas.

LOAD SENSING VALVE (4WD)

Removal and Installation (Cont'd)



Tighten all flare nuts and mounting bolts.

Flare nut: (1.5 - 17 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

- Refill until new brake fluid comes out of each air bleeder valve.
- Bleed air. Refer to "Bleeding Brake System", BR-8.

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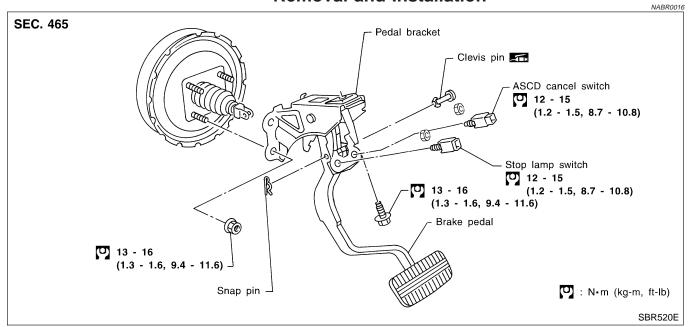
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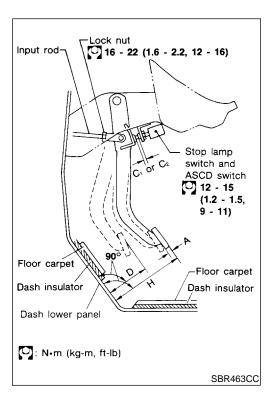
Removal and Installation



Inspection

Check brake pedal for following items.

- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper



Adjustment

Check brake pedal free height from metal panel.

H: Free height

Refer to SDS (BR-84).

D: Depressed height

Refer to SDS (BR-84).

Under force of 490 N (50 kg, 110 lb) with engine running

NABR0018

C₁, C₂: Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch

0.3 - 1.0 mm (0.012 - 0.039 in)

A: Pedal free play

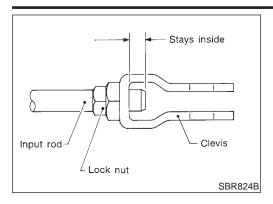
1 - 3 mm (0.04 - 0.12 in)

If necessary, adjust brake pedal free height.

BR-14

BRAKE PEDAL AND BRACKET

Adjustment (Cont'd)



1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.

Make sure that tip of input rod stays inside.

- 2. Adjust clearance " C_1 " and " C_2 " with stop lamp switch and ASCD switch respectively. Then tighten lock nuts.
- 3. Check pedal free play.

Make sure that stop lamp is off when pedal is released.

4. Check brake pedal's depressed height while engine is running. If depressed height is below specified value, check brake system for leaks, accumulation of air or any damage to components (master cylinder, wheel cylinder, etc.). Then make necessary repairs.



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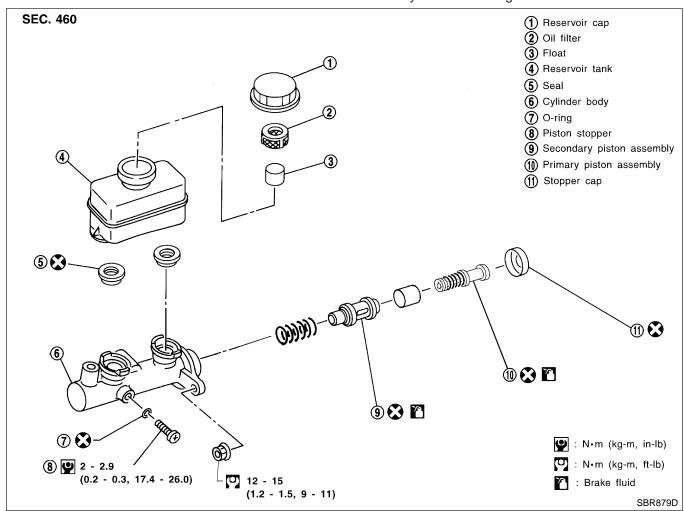
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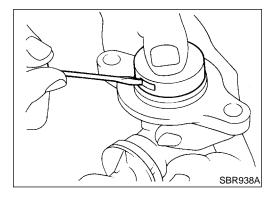
Removal

CAUTION:

NABR0019

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- In the case of brake fluid leakage from the master cylinder, disassemble the cylinder. Then check piston cups for deformation and scratches and replace necessary parts.
- 1. Connect a vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
- 3. Remove brake pipe flare nuts.
- 4. Remove master cylinder mounting nuts.

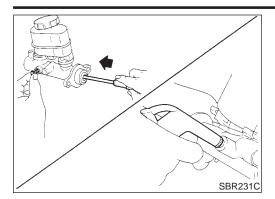




Disassembly

1. Bend claws of stopper cap outward.

NABR0020



- Remove piston stopper while piston is pushed into cylinder.
- Remove piston assemblies.

If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.

4. Draw out reservoir tank.

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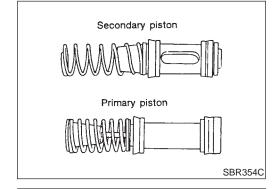
Inspection

Check master cylinder inner wall for pin holes and scratches. Replace if damaged.

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Assembly

Insert secondary piston assembly. Then insert primary piston assembly.

TF

Pay attention to direction of piston cups in figure at left. Also, insert pistons squarely to avoid scratches on cylinder bore.

Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body.

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2. Install stopper cap.

Before installing stopper cap, ensure that claws are bent inward.

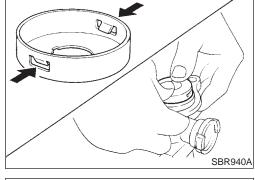
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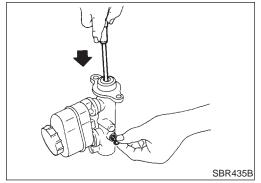
Push reservoir tank seals into cylinder body. Push reservoir tank into cylinder body.

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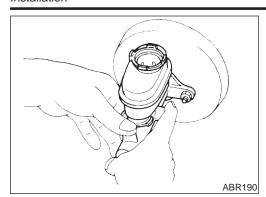
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Install valve stopper while piston is pushed into cylinder.



Installation

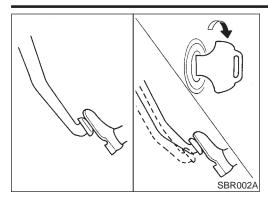
CAUTION:

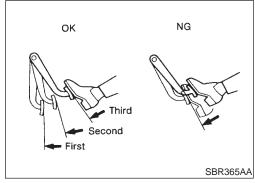
NABR0023

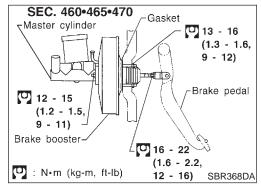
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Place master cylinder onto brake booster and secure mounting nuts lightly.
- 2. Torque mounting nuts.

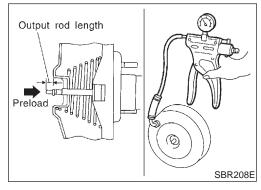
- Fill up reservoir tank with new brake fluid.
- 4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
- 5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
- 6. Fit brake lines to master cylinder.
- 7. Tighten flare nuts.

8. Bleed air. Refer to "Bleeding Brake System", BR-8.









On-vehicle Service OPERATING CHECK

NABR0024

Depress brake pedal several times with engine off. After exhausting vacuum, make sure there is no change in pedal stroke.

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Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

AIRTIGHT CHECK

Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. Booster is airtight if pedal stroke is less each time.

EG

Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.

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Removal

NARRO025

CAUTION:

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

Be careful not to deform or bend brake pipes, during removal of booster.

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Inspection **OUTPUT ROD LENGTH CHECK**

Apply vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to brake booster with a hand vacuum pump.

Add preload of 19.6 N (2.0 kg, 4.4 lb) to output rod.

Check output rod length.

Specified length:

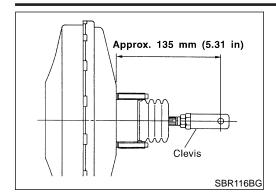
10.275 - 10.525 mm (0.4045 - 0.4144 in)

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Installation

CAUTION:

=NABR0027

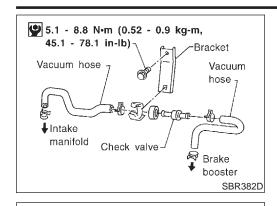
- Be careful not to deform or bend brake pipes during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the narrow angle of installation, the threads can be damaged by the dash panel.
- Before fitting booster, temporarily adjust clevis to dimension shown.
- 2. Fit booster, then secure mounting nuts (brake pedal bracket to brake booster) lightly.
- 3. Connect brake pedal and booster input rod with clevis pin.
- 4. Secure mounting nuts.

```
Specification: 13 - 16 N·m (1.3 - 1.6 kg-m, 9 - 12 ft-lb)
```

- 5. Install master cylinder. Refer to "Installation" in "MASTER CYLINDER", BR-18.
- 6. Adjust brake pedal height and free play. Refer to "Adjustment" in "BRAKE PEDAL AND BRACKET", BR-14.
- Secure lock nut for clevis.

(1.6 - 2.2 kg-m, 12 - 16 ft-lb)

8. Bleed air. Refer to "Bleeding Brake System", BR-8.



Connect hose until it contacts protrusion on vacuum tube.

Intake manifold

side

More than 24 mm

SBR225B

Brake booster

SBR498A

side

(0.94 in)

Vacuum Hose



NABR0028



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Removal and Installation



When installing vacuum hoses, pay attention to the following points.

Do not apply any oil or lubricants to vacuum hose and check valve.

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Insert vacuum tube into vacuum hose as shown.

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Install check valve, paying attention to its direction.

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Inspection **HOSES AND CONNECTORS**

NABR0030

Check vacuum lines, connections and check valve for airtightness, improper attachment chafing and deterioration.

CHECK VALVE

Check vacuum with a vacuum pump.

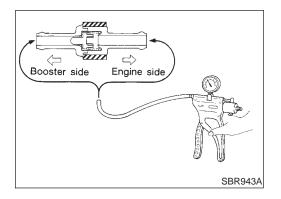
NABR0030S02

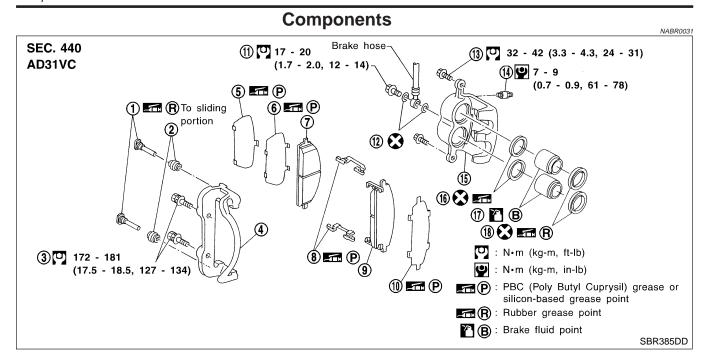
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Connect to booster side Vacuum should exist. Connect to engine side Vacuum should not exist.

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- 1. Main pin
- 2. Pin boot
- 3. Torque member fixing bolt
- 4. Torque member
- Shim cover
- 6. Inner shim

- 7. Inner pad
- 8. Pad retainer
- 9. Outer pad
- 10. Outer shim
- 11. Connecting bolt
- 12. Copper washer

- 13. Main pin bolt
- 14. Bleed valve
- 15. Cylinder body
- 16. Piston seal
- 17. Piston
- 18. Piston boot

Pad Replacement

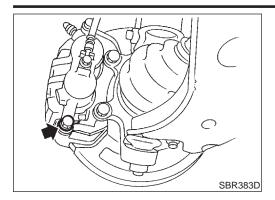
NABR0032

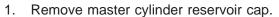
WARNING:

Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

CAUTION:

- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor.
 Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.





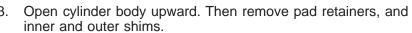
2. Remove lower pin bolt.



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Standard pad thickness:

11.0 mm (0.433 in)

Pad wear limit:

2.0 mm (0.079 in)



Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.



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SBR384D

WARNING:

NABR003

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

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CAUTION:

Suspend caliper assembly with wire so as not to stretch brake hose.

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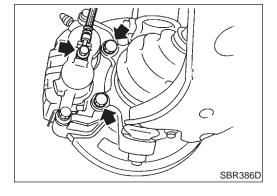
Remove torque member fixing bolts and connecting bolt.

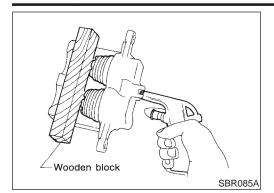
It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.



SC







Disassembly

WARNING:

Do not place your fingers in front of piston.

CAUTION:

Do not scratch or score cylinder wall.

- Push out piston with dust seal with compressed air.
- 2. Remove piston seal with a suitable tool.

Inspection CALIPER

NABR0035

NABR0034

NABR0035S01

Cylinder Body

 Check inside surface of cylinder for score, rust, wear, damage and presence of foreign objects. If any of the above conditions are observed, replace cylinder body.

 Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

CAUTION:

Use brake fluid to clean. Never use mineral oil.

Piston

NABR0035S0102

Check piston for score, rust, wear, damage and presence of foreign objects. Replace if any of the above conditions are observed.

CAUTION:

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

Slide Pin, Pin Bolt and Pin Boot

IABR0035S010

Check for wear, cracks, rust and other damage. Replace if any of the above conditions are observed.

ROTOR

Runout

NABR0035S02

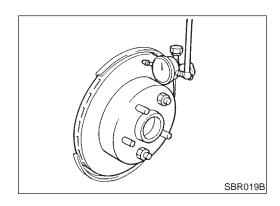
- 1. Secure rotor to wheel hub with at least two nuts (M12 \times 1.25).
- 2. Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to AX-4, "Front Wheel Bearing".

Maximum runout:

0.1 mm (0.004 in)

- If the runout is out of specification, find minimum runout position as follows:
- a. Remove nuts and rotor from wheel hub.
- Shift the rotor one hole and secure rotor to wheel hub with nuts.
- c. Measure runout.
- Repeat steps a. to c. so that minimum runout position can be found.
- 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).



NABR0035S0202

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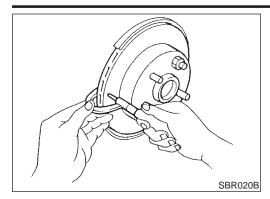
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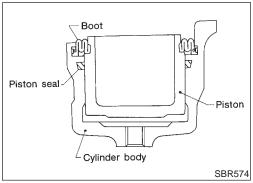
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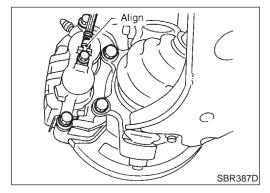
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NABR0036

NARR0037







Thickness

Thickness variation (At least 8 positions):
Maximum 0.015 mm (0.0006 in)

If thickness variation exceeds the specification, turn rotor with oncar brake lathe.

Rotor repair limit: 26.0 mm (1.024 in)

Assembly

Insert piston seal into groove on cylinder body.

2. With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.

3. Properly secure piston boot.

Installation

CAUTION:

Refill with new brake fluid "DOT 3".

Never reuse drained brake fluid.

1. Install caliper assembly.

2. Install brake hose to caliper securely.

3. Install all parts and secure all bolts.

4. Bleed air. Refer to "Bleeding Brake System", BR-8.

Brake Burnishing Procedure

When experiencing soft brake pedal feel at very low mileage, or after replacing the rotor, burnish the brake pad contact surfaces according to the following procedures.

CAUTION:

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- 3. To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- 4. Repeat steps 1 to 3 10 times or more to complete the burnishing procedure.

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Components NABR0038 SEC. 441 **9** 6 - 11 ᠓**※ ፷፰** ® (0.6 - 1.1,(7) 7 - 9 (0.7 - 0.9, 61 - 78)—® 52 - 95) \mathfrak{M} 0 (1) ₩ 🗺 (R) (2) 🗓 🔀 🗺 🚯 3 **e** 6 - 11 (0.6 - 1.1,R): Rubber grease point 52 - 95) (5) (6) : Brake grease point

- 1. Shoe hold pin
- 2. Plug
- 3. Back plate
- 4. Check plug
- 5. Spring
- 6. Shoe (leading side)
- 7. Air bleeder
- 8. Spring
- 9. Piston cup

- 10. Piston
- 11. Boot
- 12. Retainer ring
- 13. Toggle lever
- 14. Wave washer
- 15. Shoe (trailing side)
- 16. Adjuster
- 17. Boot
- 18. Piston

- 19. Piston cup
- 20. Wheel cylinder
- 21. Adjuster lever
- 22. Spring seat
- 23. Shoe hold spring
- 24. Retainer
- 25. Adjuster spring
- 26. Return spring (upper)
- 27. Return spring (lower)

Removal

SBR757DB

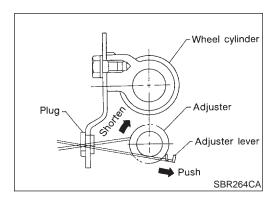
NABR0039

WARNING:

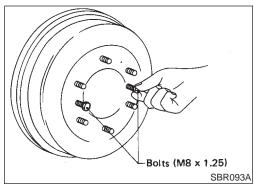
Clean brake lining with a vacuum dust collector to minimize the hazard of airborne asbestos or other materials.

CAUTION:

Make sure parking brake lever is released completely.



- Release parking brake lever fully, then remove drum.
 If drum is hard to remove, the following procedures should be carried out.
- Remove plug. Then shorten adjuster to make clearance between brake shoe and drum as shown.



b. Tighten the two bolts gradually.



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After removing shoe hold pin by rotating push retainer, remove leading shoe then remove trailing shoe. Remove spring by rotating shoes in direction arrow.



Be careful not to damage wheel cylinder piston boots.

Remove adjuster.



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Disconnect parking brake cable from toggle lever.

Be careful not to damage parking brake cable when separat-

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Remove retainer ring with a suitable tool. Then separate toggle

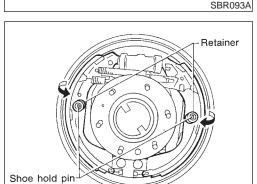
BR

NABR0040

NABR0040S01

SC

EL

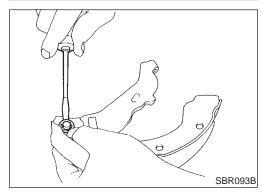


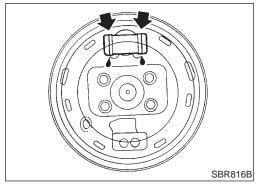
SBR266CA

SBR267CA

ing it.

Parking brake cable Brake shoe (trailing side) Operating lever



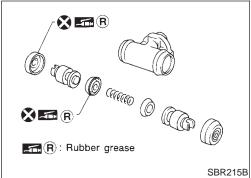


Inspection WHEEL CYLINDER

lever and brake shoe.

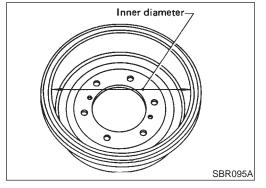
Check wheel cylinder for leakage.

Check for wear, damage and loose conditions. Replace if any such condition exists.



Wheel Cylinder Overhaul

- Check all internal parts for wear, rust and damage. Replace if necessary.
- Pay attention so as not to scratch cylinder when installing pistons.



Inspection **DRUM**

NABR0042

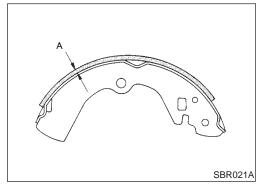
NABR0042S01

Maximum inner diameter: 296.5 mm (11.67 in)

Out-of-roundness:

0.03 mm (0.0012 in) or less

- Contact surface should be fine finished with No. 120 to 150 emery paper.
- Using a drum lathe, lathe brake drum if it shows scoring, partial wear or stepped wear.
- After brake drum has been completely reconditioned or replaced, check drum and shoes for proper contact pattern.



LINING

NABR0042S02

Check lining thickness.

Standard lining thickness:

6.1 mm (0.240 in)

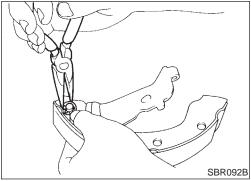
Lining wear limit (A):

1.5 mm (0.059 in)

Installation

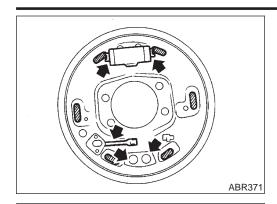
Always perform shoe clearance adjustment. Refer to BR-31.

1. Fit toggle lever to brake shoe (trailing side) with retainer ring.

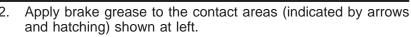


REAR DRUM BRAKE

Installation (Cont'd)



Vehicle front

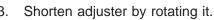




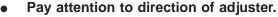
MA

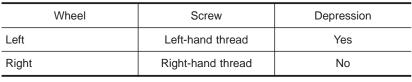
EM

LG



EC





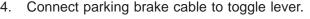


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Install all parts.

Be careful not to damage wheel cylinder piston boots.

6. Check all parts are installed properly.

Pay attention to direction of adjuster assembly.

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- 7. Install brake drum.
- 8. When installing new wheel cylinder or overhauling wheel cylinder, bleed air. Refer to "Bleeding Brake System", BR-8.
- Adjust parking brake. Refer to "Adjustment", "PARKING BRAKE CONTROL", BR-31.



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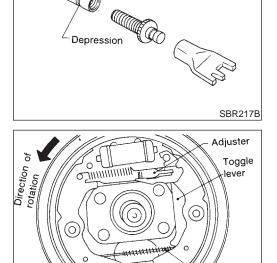
RS

RT

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SC

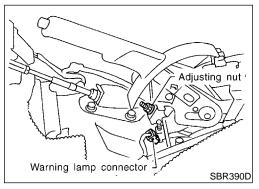
EL

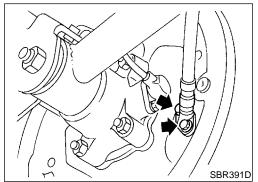


Cable

SBR279B

Components NABR0044 **SEC. 443** 8.4 - 10.8 **9** 5.1 - 6.5 (0.52 - 0.66, 45.1 - 57.3) (0.86 - 1.10, 74.6 - 95.5) 15.7 - 19.6 (1.6 - 2.0, Lever assembly 11.6 - 14.5) 8.4 - 10.8 **(** 13 - 16 (1.3 - 1.6, 9 - 12) (0.86 - 1.10,74.6 - 95.5) **(** 13 - 16 (1.3 - 1.6, 9 - 12)Rear RH cable Rear LH cable Adjusting nut 🔀 Bracket Parking brake **(**) 13 - 16 warning lamp 5.1 - 6.5 (1.3 - 1.6, 9 - 12)13 - 16 switch (0.52 - 0.66,(1.3 - 1.6, ∴ N•m (kg-m, in-lb) Boot 45.1 - 57.3) Front cable Bracket 9 - 12) : N•m (kg-m, ft-lb) SBR667E





Removal and Installation

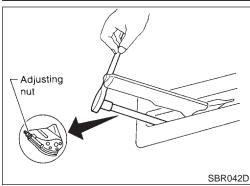
NABR0045

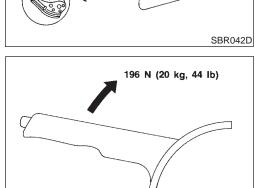
- To remove parking brake cable, first remove center console.
- 2. Disconnect warning lamp connector.
- Remove bolts, slacken off and remove adjusting nut.

Disconnect cable. Refer to "Removal", "REAR DRUM BRAKE", BR-26.

Inspection

- Check control lever for wear and other damage. Replace if necessary.
- 2. Check wires for discontinuity and deterioration. Replace if nec-
- Check warning lamp and switch. Replace if necessary.
- 4. Check parts at each connecting portion and, if deformed or damaged, replace.





SBR073D

Adjustment

NABR0047

- Adjust clearance between shoe and drum as follows: Release parking brake lever and loosen adjusting nut.
- Depress brake pedal fully at least 10 times with engine run-
- ning.
- 2. Pull control lever 4 - 5 notches. Then adjust control lever by turning adjusting nut.
- Pull control lever with specified amount of force. Check lever stroke and ensure smooth operation.

Number of notches: 6 - 8

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- Bend warning lamp switchplate to ensure:
- Warning lamp comes on when lever is lifted "A" notches.
- Warning lamp goes out when lever is fully released.

Number of "A" notches: 1 or less

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Purpose

The Anti-Lock Brake System (ABS) consists of electronic and hydraulic components. It allows for control of braking force so locking of the wheels can be avoided.

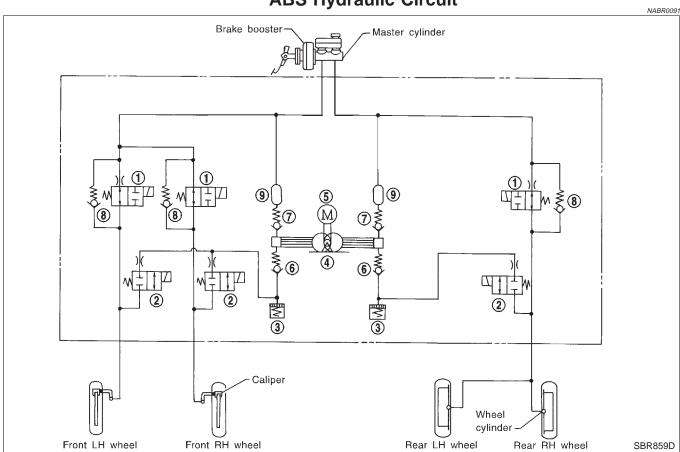
- 1) Improves proper tracking performance through steering wheel operation.
- 2) Eases obstacle avoidance through steering wheel operation.
- 3) Improves vehicle stability.

Operation

NABROO90

- When the vehicle speed is less than 10 km/h (6 MPH) this system does not work.
- The Anti-Lock Brake System (ABS) has a self-test function. The system turns on the ABS warning lamp for 1 second each time the ignition switch is turned "ON". After the engine is started, the ABS warning lamp turns off. The system performs a test the first time the vehicle reaches 6 km/h (4 MPH). A mechanical noise may be heard as the ABS performs this self-test. This is a normal part of the self-test feature. If a malfunction is found during this check, the ABS warning lamp will stay on.
- While driving, a mechanical noise may be heard during ABS operation. This is a normal condition.

ABS Hydraulic Circuit



- Inlet solenoid valve 1.
- Outlet solenoid valve 2.
- Reservoir

- 4. Pump
- Motor 5.
- Inlet valve

- Outlet valve 7.
- Bypass check valve
- Damper

GI

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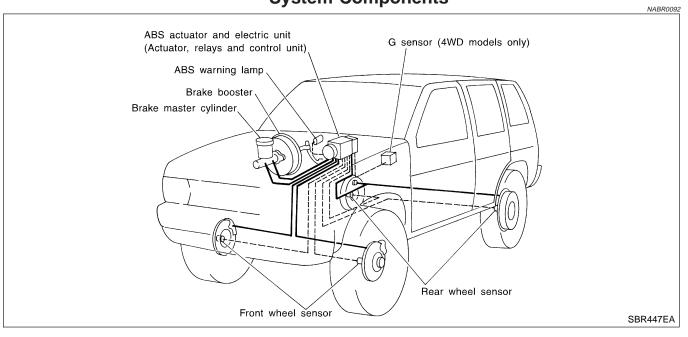
LC

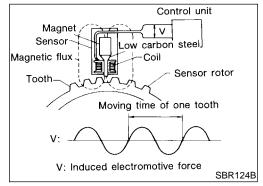
FE

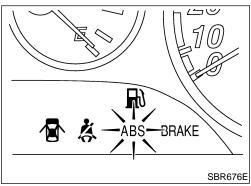
GL

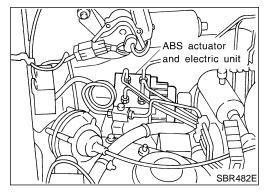
MT

System Components









System Description SENSOR

The sensor unit consists of a gear-shaped sensor rotor and a sensor element. The element contains a bar magnet around which a coil is wound. The front sensors are installed on the front spindles and the rear sensors are installed on the rear spindles. As the wheel rotates, the sensor generates a sine-wave pattern. The frequency and voltage increase(s) as the rotating speed increases.

CONTROL UNIT (BUILT-IN ABS ACTUATOR AND ELECTRIC UNIT)

The control unit computes the wheel rotating speed by the signal current sent from the sensor. Then it supplies a DC current to the actuator solenoid valve. It also controls ON-OFF operation of the valve relay and motor relay. If any electrical malfunction should be detected in the system, the control unit causes the warning lamp to light up. In this condition, the ABS will be deactivated by the control unit, and the vehicle's brake system reverts to normal operation. (For control unit layout, refer to ABS ACTUATOR AND ELECTRIC UNIT, BR-33.)

ABS ACTUATOR AND ELECTRIC UNIT

The ABS actuator and electric unit contains:

- An electric motor and pump
- Two relays
- Six solenoid valves, each inlet and outlet for
 - LH front
 - RH front
 - Rear
- ABS control unit

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This component controls the hydraulic circuit and increases, holds or decreases hydraulic pressure to all or individual wheels. The ABS actuator and electric unit is serviced as an assembly.

ABS Actuator Operation

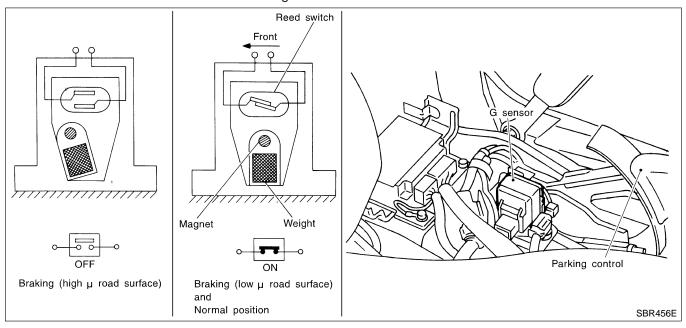
NABR0093S0301

		Inlet solenoid valve	Outlet solenoid valve	
Normal brake operation		OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is directly transmitted to caliper via the inlet solenoid valve.
	Pressure hold	ON (Closed)	OFF (Closed)	Hydraulic circuit is shut off to hold the caliper brake fluid pressure.
ABS operation	Pressure decrease	ON (Closed)	ON (Open)	Caliper brake fluid is sent to reservoir via the outlet solenoid valve. Then it is pushed up to the master cylinder by pump.
	Pressure increase OFF (Open)		OFF (Closed)	Master cylinder brake fluid pressure is transmitted to caliper.

G SENSOR (4WD MODELS ONLY)

ABR0093S0

The G sensor senses deceleration during braking to determine whether the vehicle is being driven on a high μ road (asphalt road, etc.) or a low μ road (snow-covered road, etc.). It then sends a signal to the ABS control unit.

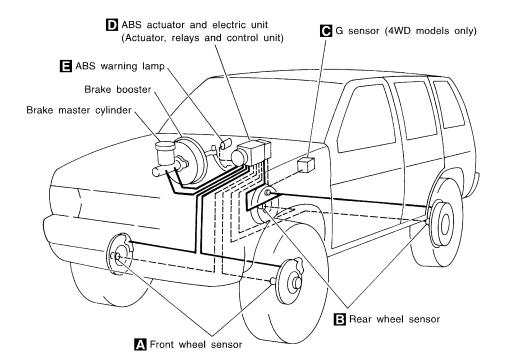


The reed switch turns on when it is affected by a magnetic field. During sudden deceleration (braking on a high μ road), the weight moves and the magnet in the weight moves away from the reed switch. The magnetic field then diminishes and the reed switch turns off.

ABS

Component Parts and Harness Connector Location

NABR0094



EM

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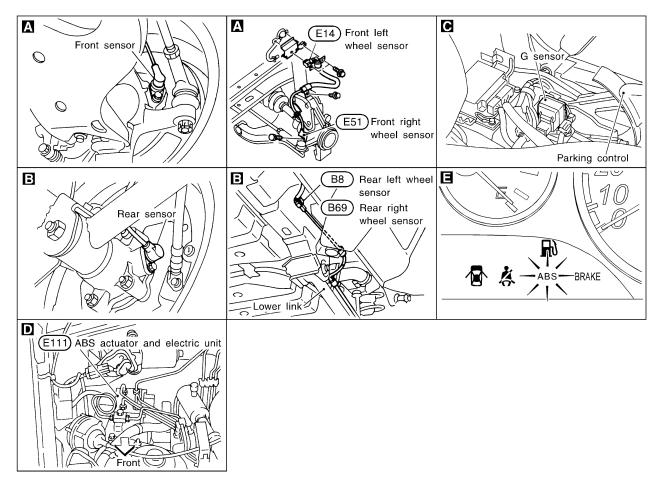
BT

HA

SC

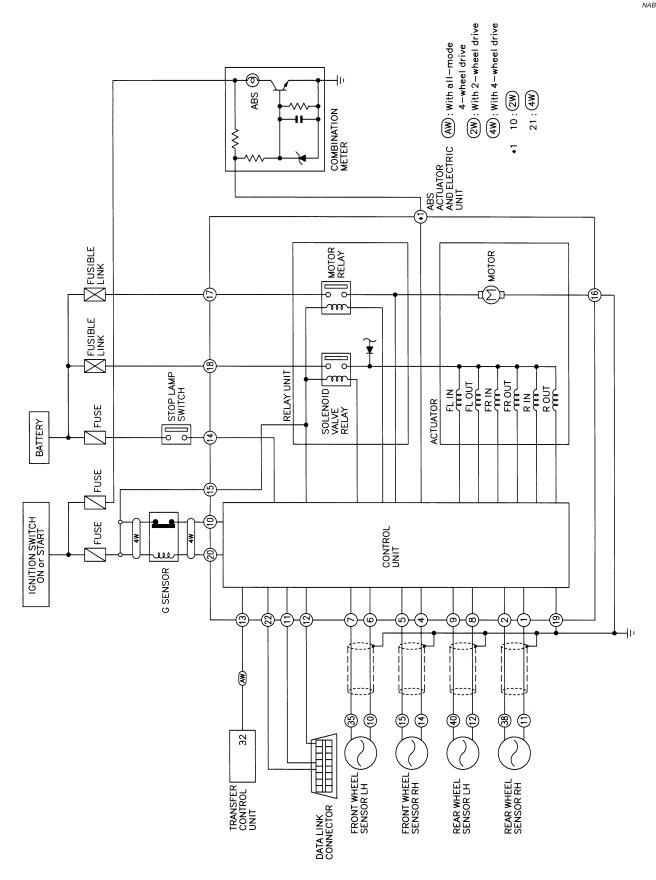
EL

 $\mathbb{D}\mathbb{X}$



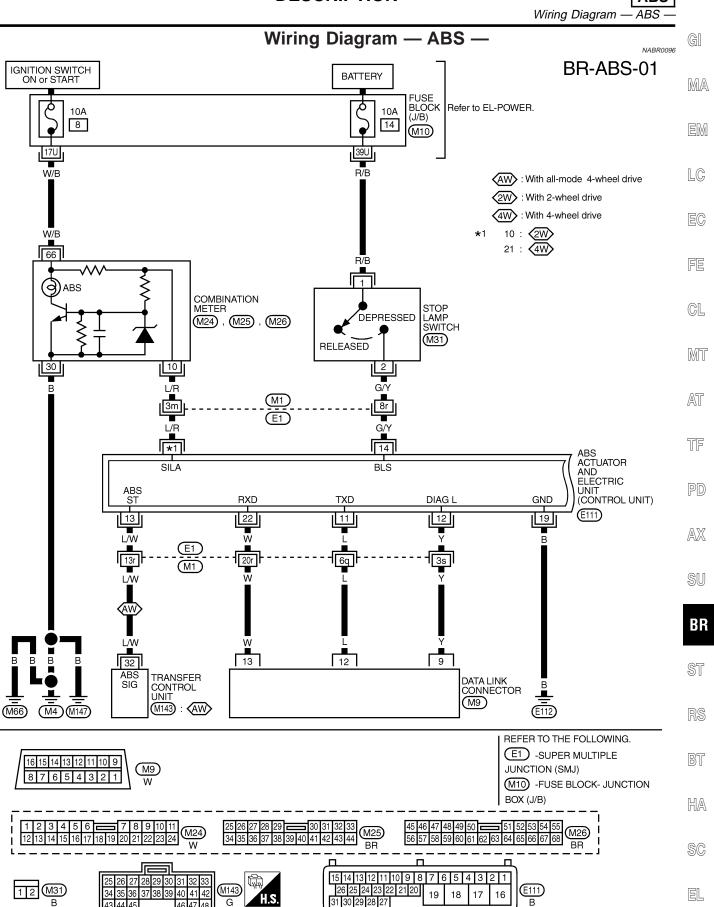
Schematic

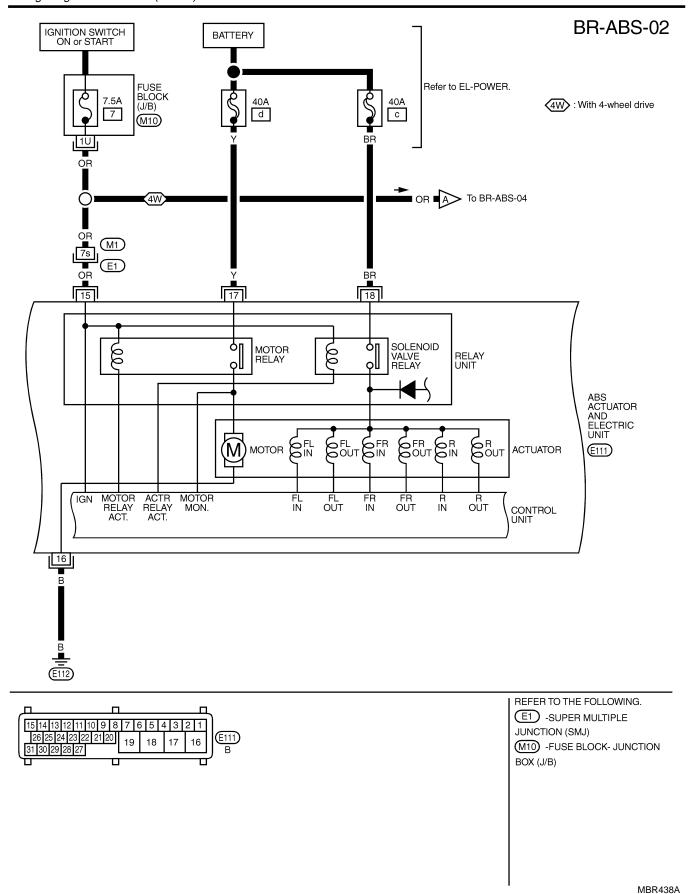
NABR0095

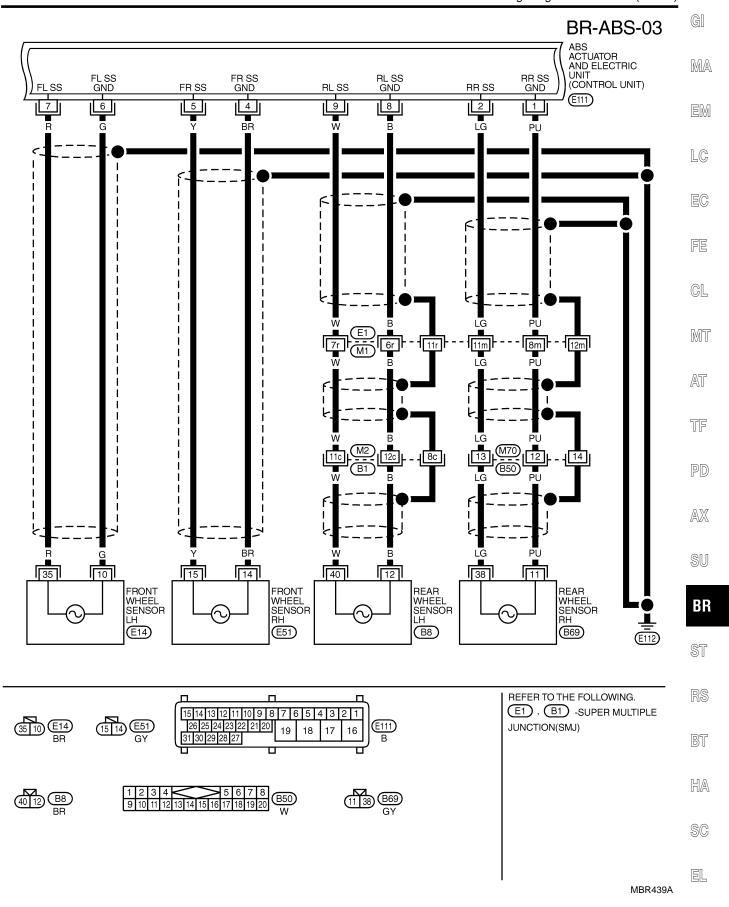


MBR442A

MBR443A

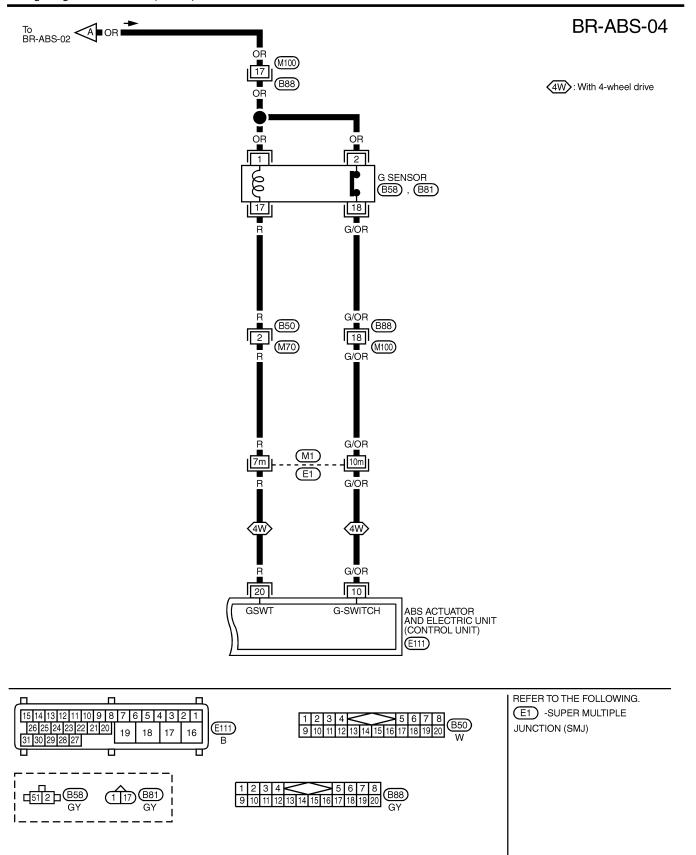








MBR440A



BR-40

ABS Self-diagnosis

Self-diagnosis FUNCTION

NABR0097

When a problem occurs in the ABS, the warning lamp on the instrument panel comes on. To start the self-diagnostic results mode, ground the self-diagnostic (check) terminal located on data link connector. The location of the malfunction is indicated by the warning lamp flashing.

MA

SELF-DIAGNOSIS PROCEDURE

NABR0097S02

1. Drive vehicle over 30 km/h (19 MPH) for at least one minute.

LC

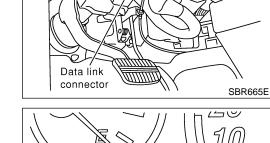
2. Turn ignition switch OFF.

EG

Ground terminal 9 of data link connector with a suitable harness.

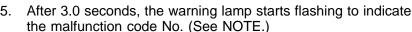
Turn ignition switch ON while grounding terminal 9.
 Do not depress brake pedal.

GL



BRAKE

SBR676E





MIT

6. Verify the location of the malfunction with the malfunction code chart. Refer to BR-54. Then make the necessary repairs following the diagnostic procedures.

PD

7. After the malfunctions are repaired, erase the malfunction codes stored in the control unit. Refer to BR-42.

Rerun the self-diagnostic results mode to verify that the malfunction codes have been erased.

200

9. Disconnect the check terminal from the ground. The self-diagnostic results mode is now complete.

SU

10. Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.

on, test BR

11. After making certain that warning lamp does not come on, test the ABS in a safe area to verify that it functions properly.

NOTE:

The indication terminates after 5 minutes.

However, when the ignition switch is turned from OFF to ON, the indication starts flashing again.

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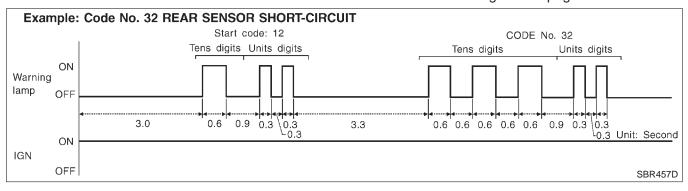


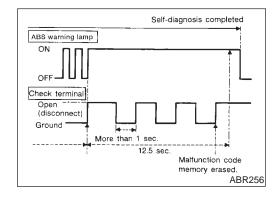
Self-diagnosis (Cont'd)

HOW TO READ SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES)

Determine the code No. by counting the number of times the warning lamp flashes on and off.

- When several malfunctions occur at one time, up to three code numbers can be stored; the latest malfunction will be indicated first.
- The indication begins with the start code 12. After that a maximum of three code numbers appear in the order of the latest one first. The indication then returns to the start code 12 to repeat (the indication will stay on for five minutes at the most).
- The malfunction code chart is given on page BR-54.





HOW TO ERASE SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES)

- Disconnect the check terminal from ground (ABS warning lamp will stay lit).
- Within 12.5 seconds, ground the check terminal three times. Each terminal ground must last more than 1 second. The ABS warning lamp goes out after the erase operation has been completed.
- Perform self-diagnosis again. Refer to BR-41. Only the startcode should appear, no malfunction codes.



CONSULT-II

CONSULT-II APPLICATION TO ABS

=NABR0098

NABR0098S01

			IVADRUU90301	
ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST	\mathbb{N}
Front right wheel sensor	×	×	_	E
Front left wheel sensor	×	×	_	
Rear right wheel sensor	×	×	_	L
Rear left wheel sensor	×	×	_	
G switch (G sensor)★	×	×	×	Ξ
ABS sensor	×	_	_	
Stop lamp switch	_	×	_	F
Front right inlet solenoid valve	×	×	×	
Front right outlet solenoid valve	×	×	×	0
Front left inlet solenoid valve	×	×	×	
Front left outlet solenoid valve	×	×	×	N
Rear inlet solenoid valve	×	×	×	Λ
Rear outlet solenoid valve	×	×	×	A
Actuator solenoid valve relay	×	×	_	T
Actuator motor relay (ABS MOTOR is shown on the Data Monitor screen.)	×	×	×	
ABS warning lamp	_	×	_	_
Battery voltage	×	×	_	A
Control unit	×	_	_	
ABS operating signal	_	×	×	9

^{×:} Applicable

ECU (ABS CONTROL UNIT) PART NUMBER MODE

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.

BR

RS

BT

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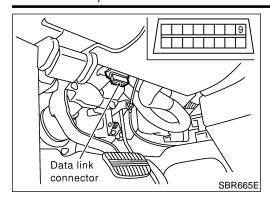
SC

EL

^{—:} Not applicable

^{★: 4}WD models only

CONSULT-II Inspection Procedure

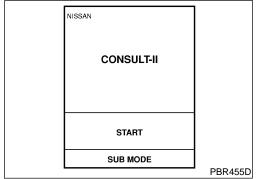


CONSULT-II Inspection Procedure SELF-DIAGNOSIS PROCEDURE

=NABR0099

NABR0099S01

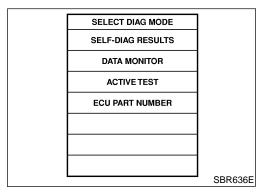
- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector.
- 3. Start engine.
- 4. Drive vehicle over 30 km/h (19 MPH) for at least one minute.



Stop vehicle with engine running and touch "START" on CON-SULT-II screen.

	SELECT SYSTEM	
	ENGINE	
	A/T	
	AIR BAG	
	ABS	
	ALL MODE 4WD	
	SMART ENTRANCE	
		SBR670E

6. Touch "ABS".



- 7. Touch "SELF-DIAG RESULTS".
- The screen shows the detected malfunction and how many times the ignition switch has been turned ON since the malfunction.
- 8. Make the necessary repairs following the diagnostic procedures.
- SELF DIAG RESULTS
 FAILURE DETECTED TIME

 FR RH SENSOR [OPEN] XXX

 PBR950C
- 9. After the malfunctions are repaired, erase the self-diagnostic results stored in the control unit by touching "ERASE".
- 10. Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.
- 11. Test the ABS in a safe area to verify that it functions properly.

NOTE:

"SELF-DIAG RESULTS" screen shows the detected malfunction and how many times the ignition switch has been turned since the malfunction.

ABS

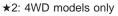
CONSULT-II Inspection Procedure (Cont'd)

SELF-DIAGNOSTIC RESULTS MODE

=NABR0099S02

Diagnostic item	Diagnostic item is detected when	Reference Page
FR RH SENSOR*1 [OPEN]	Circuit for front right wheel sensor is open. (An abnormally high input voltage is entered.)	BR-56
FR LH SENSOR★1 [OPEN]	Circuit for front left wheel sensor is open. (An abnormally high input voltage is entered.)	BR-56
RR RH SENSOR★1 [OPEN]	Circuit for rear right sensor is open. (An abnormally high input voltage is entered.)	BR-56
RR LH SENSOR★1 OPEN]	Circuit for rear left sensor is open. (An abnormally high input voltage is entered.)	BR-56
FR RH SENSOR*1 SHORT]	Circuit for front right wheel sensor is shorted. (An abnormally low input voltage is entered.)	BR-56
FR LH SENSOR★1 [SHORT]	Circuit for front left wheel sensor is shorted. (An abnormally low input voltage is entered.)	BR-56
RR RH SENSOR★1 [SHORT]	Circuit for rear right sensor is shorted. (An abnormally low input voltage is entered.)	BR-56
RR LH SENSOR★1 [SHORT]	Circuit for rear left sensor is shorted. (An abnormally low input voltage is entered.)	BR-56
ABS SENSOR★1 ABNORMAL SIGNAL]	Teeth damage on sensor rotor or improper installation of wheel sensor. (Abnormal wheel sensor signal is entered.)	BR-56
FR RH IN ABS SOL [OPEN, SHORT]	Circuit for front right inlet solenoid valve is open. (An abnormally low output voltage is entered.)	BR-59
FR LH IN ABS SOL [OPEN, SHORT]	Circuit for front left inlet solenoid valve is open. (An abnormally low output voltage is entered.)	BR-59
FR RH OUT ABS SOL [OPEN, SHORT]	Circuit for front right outlet solenoid valve is open. (An abnormally low output voltage is entered.)	BR-59
FR LH OUT ABS SOL [OPEN, SHORT]	Circuit for front left outlet solenoid valve is open. (An abnormally low output voltage is entered.)	BR-59
RR IN ABS SOL [OPEN, SHORT]	Circuit for rear inlet solenoid valve is shorted. (An abnormally high output voltage is entered.)	BR-59
RR OUT ABS SOL [OPEN, SHORT]	Circuit for rear outlet solenoid valve is shorted. (An abnormally high output voltage is entered.)	BR-59
ABS ACTUATOR RELAY [ABNORMAL]	 Actuator solenoid valve relay is ON, even if control unit sends off signal. Actuator solenoid valve relay is OFF, even if control unit sends on signal. 	BR-59
ABS MOTOR RELAY [ABNORMAL]	 Circuit for ABS motor relay is open or shorted. Circuit for actuator motor is open or shorted. Actuator motor relay is stuck. 	BR-61
BATTERY VOLT [VB-LOW]	Power source voltage supplied to ABS control unit is abnormally low.	BR-63
CONTROL UNIT	Function of calculation in ABS control unit has failed.	BR-68
G SENSOR [ABNORMAL]★2	G sensor circuit is open or shorted.	BR-65

^{★1:} If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-41. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.



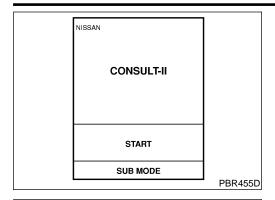








CONSULT-II Inspection Procedure (Cont'd)



DATA MONITOR PROCEDURE

=NABR0099S03

- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector for CONSULT-II.
- 3. Turn ignition switch ON.
- 4. Touch "START" on CONSULT-II screen.

SELECT SYSTEM
ENGINE

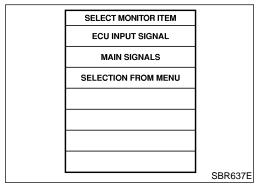
A/T
AIR BAG
ABS
ALL MODE 4WD
SMART ENTRANCE

SBR670E

5. Touch "ABS".

SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
ECU PART NUMBER	
	SBR636E

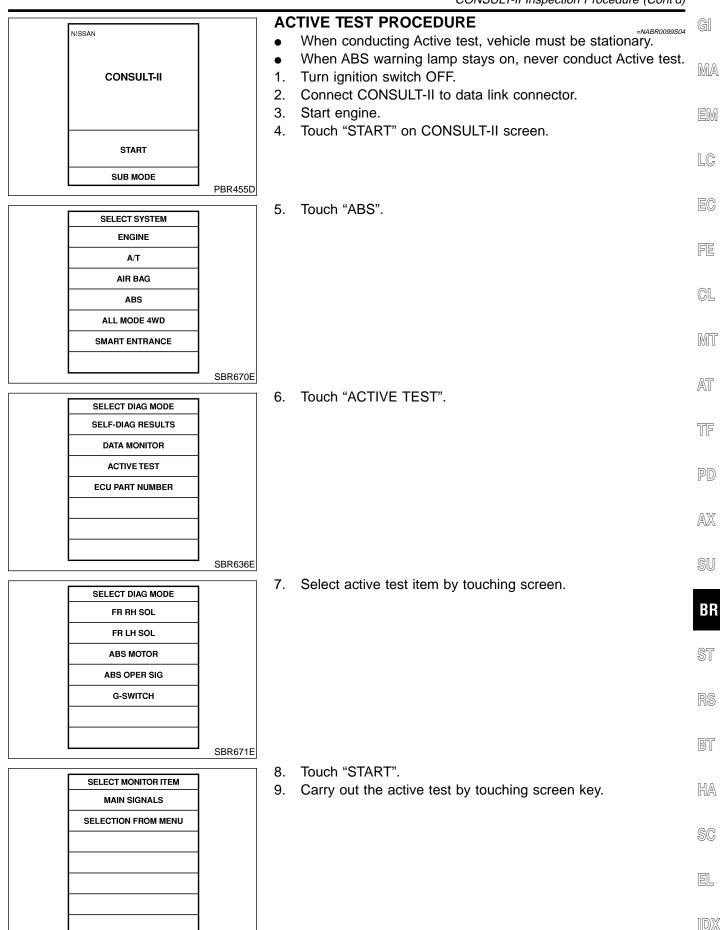
Touch "DATA MONITOR".



7. Touch "SETTING" on "SELECT MONITOR ITEM" screen.

ABS

CONSULT-II Inspection Procedure (Cont'd)



SBR639E

DATA MONITOR MODE



CONSULT-II Inspection Procedure (Cont'd)

=NABR0099S05 MONITOR ITEM CONDITION SPECIFICATION FR RH SENSOR FR LH SENSOR Drive vehicle. Wheel speed signal RR RH SENSOR (Each wheel is rotating.) (Almost the same speed as speedometer.) RR LH SENSOR Depress the pedal: ON STOP LAMP SW Brake is depressed. Release the pedal: OFF Vehicle is driven. During sudden braking while driving on high µ roads (asphalt G-SWITCH★ Vehicle is stopped. roads, etc.): OFF Brake is applied. While vehicle is stopped or during constant-speed driving: ON FR RH IN SOL FR RH OUT SOL Operating conditions for each solenoid valve are indicated. ABS FR LH IN SOL 1. Drive vehicle at speeds is not operating: OFF FR LH OUT SOL over 30 km/h (19 MPH) for at RR IN SOL least 1 minute. RR OUT SOL 2. Engine is running. ABS is not operating: OFF MOTOR RELAY ABS is operating: ON

★: 4WD models only

ACTUATOR RELAY

WARNING LAMP

BATTERY VOLT

ABS OPER SIG

ACTIVE TEST MODE

Ignition switch is ON or

engine is running.

Ignition switch ON (Engine stops): OFF

ABS warning lamp is turned on: ON

ABS warning lamp is turned off: OFF

Power supply voltage for control unit

ABS is not operating: OFF

ABS is operating: ON

Engine running: ON

NABR0099S06

TEST ITEM	CONDITION	JUDGEMENT		
		Brake fluid pressure control operation		
FR RH SOLENOID			IN SOL	OUT SOL
FR LH SOLENOID		UP (Increase):	OFF	OFF
RR SOLENOID	Engine is running.	KEEP (Hold):	ON	OFF
		DOWN (Decrease):	ON	ON
ABS MOTOR		ABS actuator motor ON: Motor runs (ABS motor relay ON) OFF: Motor stops (ABS motor relay O		
ABS OPER SIG	Ignition switch is ON or engine is running.	ON: Set ABS OPER SIG "ON" (ABS is OFF: Set ABS OPER SIG "OFF" (ABS	. 0,	ting.)
G SWITCH★	Ignition switch is ON.	G SWITCH (G SENSOR), ON: Set G SWITCH MONITOR "ON" (closed.) OFF: Set G SWITCH MONITOR "OFF open.)	`	

^{★: 4}WD models only

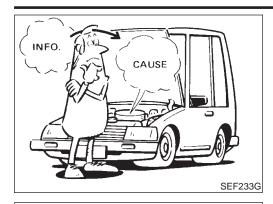
NOTE:

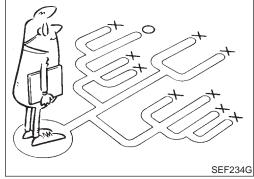
Active test will automatically stop ten seconds after the test starts. (TEST IS STOPPED monitor shows ON.)

TROUBLE DIAGNOSIS — INTRODUCTION

ABS

How to Perform Trouble Diagnoses for Quick and Accurate Repair





How to Perform Trouble Diagnoses for Quick and Accurate Repair INTRODUCTION

NABR0100

NABR0100S01

The ABS system has an electronic control unit to control major functions. The control unit accepts input signals from sensors and instantly drives the actuators. It is essential that both kinds of signals are proper and stable. It is also important to check for conventional problems: such as air leaks in booster lines, lack of brake fluid, or other problems with the brake system.

MA

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspicious circuits may help prevent the replacement of good parts.

EC

A visual check only may not find the cause of the problems, so a road test should be performed.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with an ABS complaint. The customer is a very good source of information on such problems; especially intermittent ones. By talking to the customer, find out what symptoms are present and under what conditions they occur. Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on an ABS controlled vehicle.

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Also check related Service bulletins for information.

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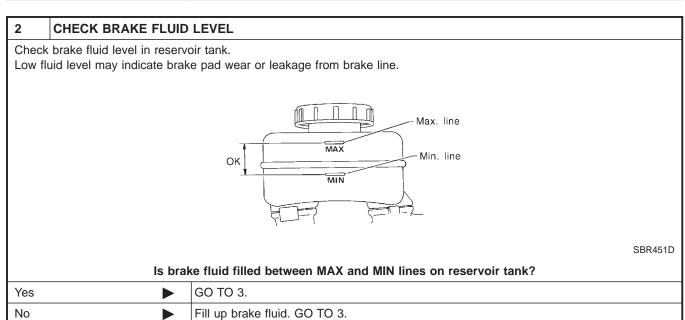
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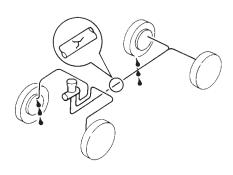
Preliminary Check

		NABR010:	
1	CHECK BRAKE FLUID		
Check	Check brake fluid for contamination.		
	Has brake fluid been contaminated?		
Yes	>	Replace. GO TO 2.	
No	>	GO TO 2.	



3 CHECK BRAKE LINE

Check brake line for leakage.



SBR389C

Is leakage present at or around brake lines, tubes or hoses or are any of these parts cracked or damaged?

Yes	Repair. GO TO 4.
No •	GO TO 4.

TROUBLE DIAGNOSIS — BASIC INSPECTION

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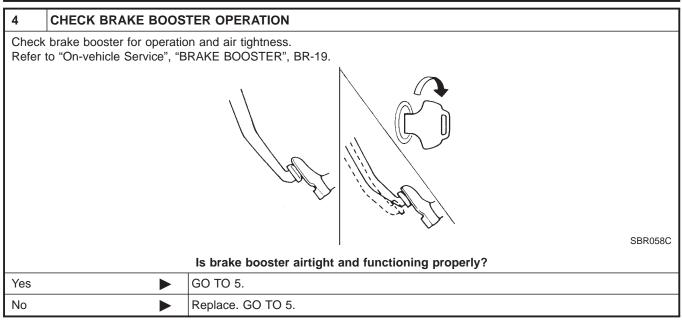
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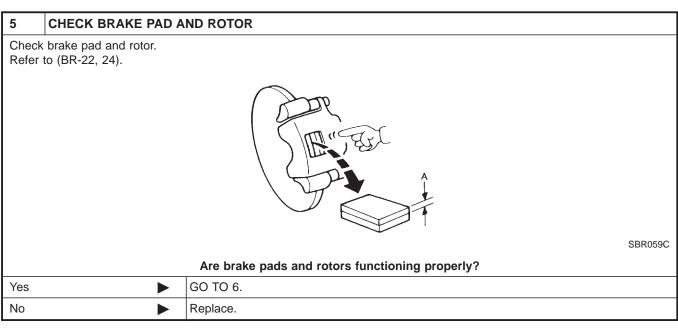
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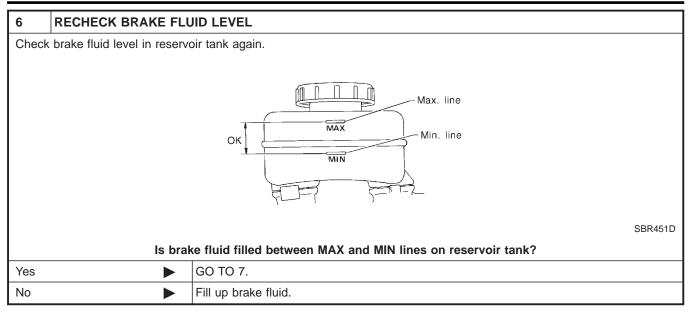
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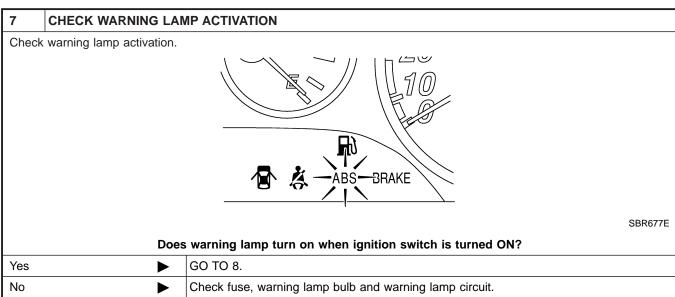
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Preliminary Check (Cont'd)







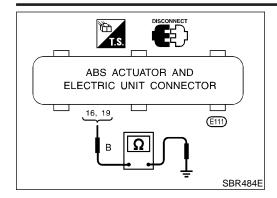


8	CHECK WARNING LAMP DEACTIVATION		
Check	Check warning lamp for deactivation after engine is started.		
	Does warning lamp turn off when engine is started?		
Yes	>	GO TO 9.	
No	>	Go to Self-diagnosis (BR-41, 44).	

9	DRIVE VEHICLE		
Drive \	Drive vehicle at speeds over 30 km/h (19 MPH) for at least one minute.		
D	Does warning lamp remain off after vehicle has been driven at 30 km/h (19 MPH) for at least one minute?		
Yes	>	INSPECTION END	
No	>	Go to Self-diagnosis (BR-41, 44).	

TROUBLE DIAGNOSIS — BASIC INSPECTION

Ground Circuit Check



Ground Circuit CheckABS ACTUATOR AND ELECTRIC UNIT GROUND

ABD0102

Check continuity between ABS actuator and electric unit connector terminals and ground.

Continuity should exist.

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BR-69

BR-71

BR-71

BR-72

BR-73

BR-75

BR-78

Malfunction Code/Symptom Chart

71

ABS works frequently

Unexpected pedal action

Long stopping distance

ABS does not work

Pedal vibration and noise

Warning lamp does not come on

when ignition switch is turned ON.

Warning lamp stays on when ignition

switch is turned ON.

Vehicle vibrates excessively when ABS is

operating.

Malfunction Code/Symptom Chart NABR0103 Code No. (No. of warning lamp flashes) Malfunctioning part Reference Page 12 Self-diagnosis could not detect any malfunctions. 17 ★4 G sensor and circuit **BR-65** Sensor rotor **BR-56** 18 **★**1 21 *1 Front right sensor (open-circuit) **BR-56 BR-56** 22 *1 Front right sensor (short-circuit) Front left sensor (open-circuit) **BR-56** 25 *1 26 *1 Front left sensor (short-circuit) **BR-56** 31 *1 Rear right sensor (open-circuit) **BR-56** 32 *1 Rear right sensor (short-circuit) **BR-56** 35 ★1 Rear left sensor (open-circuit) **BR-56** 36 ★1 Rear left sensor (short-circuit) **BR-56** Actuator front right outlet solenoid valve 41 **BR-59** 42 Actuator front right inlet solenoid valve **BR-59** 45 Actuator front left outlet solenoid valve **BR-59** 46 Actuator front left inlet solenoid valve **BR-59** 55 Actuator rear outlet solenoid valve **BR-59** 56 Actuator rear inlet solenoid valve **BR-59** 57 ★2 Power supply (Low voltage) **BR-63** 61 ★3 **BR-61** Actuator motor or motor relay 63 Solenoid valve relay **BR-59**

Control unit

Control unit

Power supply for solenoid valve relay coil

Fuse, warning lamp bulb or warning lamp circuit

Control unit power supply circuit Warning lamp bulb circuit

ABS control unit to TCM circuit

Solenoid valve relay stuck

Control unit or control unit connector

^{★1:} If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-41. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.

^{★2:} The trouble code "57", which refers to a low power supply voltage, does not indicate that the ABS control unit is malfunctioning. Do not replace the ABS control unit with a new one.

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

ABS

Malfunction Code/Symptom Chart (Cont'd)

★3: The trouble code "61" can sometimes appear when the ABS motor is not properly grounded. If it appears, be sure to check the condition of the ABS motor ground circuit connection.

★4: 4WD models only

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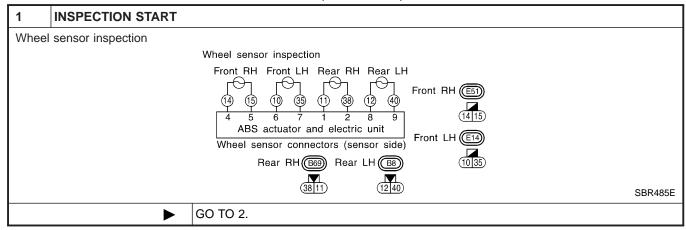
Wheel Sensor or Rotor

Wheel Sensor or Rotor DIAGNOSTIC PROCEDURE

Malfunction code No. 21, 22, 25, 26, 31, 32, 35, 36 or 18

NOTE

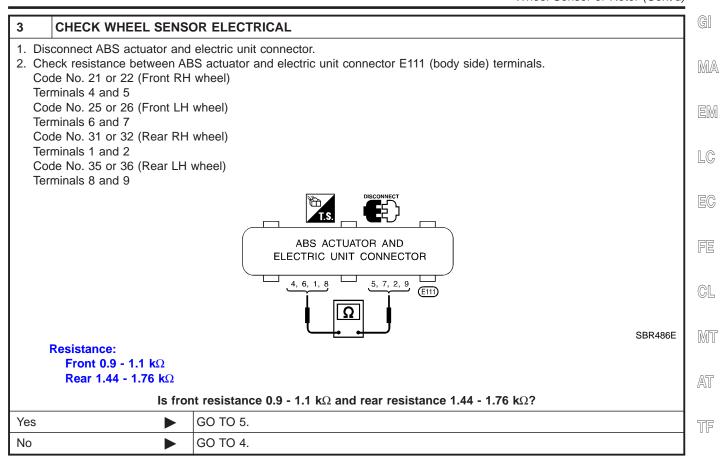
Wheel position should be distinguished by code No. except code No. 18 (sensor rotor).

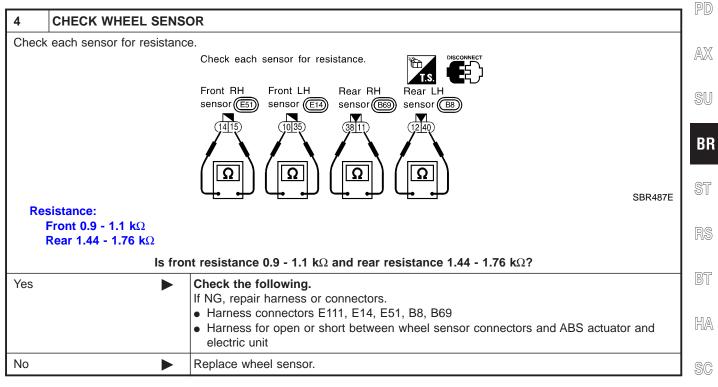


2	CHECK CONNECTOR		
for	 Disconnect connectors from ABS actuator and electric unit and wheel sensor of malfunction code No. Check terminals for damage or loose connection. Then reconnect connectors. Carry out self-diagnosis again. 		
	Does warning lamp activate again?		
Yes	Yes ► GO TO 3.		
No	•	INSPECTION END	

ABS

Wheel Sensor or Rotor (Cont'd)





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ABS

Wheel Sensor or Rotor (Cont'd)

5	CHECK TIRE		
Check	Check for inflation pressure, wear and size of each tire. (See NOTE.)		
	Are tire pressure and size correct and is tire wear within specifications?		
Yes	>	GO TO 6.	
No	•	Adjust tire pressure or replace tire(s). (See NOTE.)	

6	CHECK WHEEL BEARING		
Check	Check wheel bearing axial end play. (See NOTE.)		
ls w	Is wheel bearing axial end play within specifications? Refer to AX-4, "Front wheel bearing", AX-19, "Rear wheel bearing".		
Yes	•	GO TO 7.	
No	>	Check wheel bearing. Refer to AX-4, "Front wheel bearing", AX-19, "Rear wheel bearing".	

7	CHECK SENSOR ROTO	DR .		
Check	Check sensor rotor for teeth damage. (See NOTE.)			
	Is sensor rotor free from damage?			
Yes	>	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.		
No	>	Replace sensor rotor. (See NOTE.)		

ABS

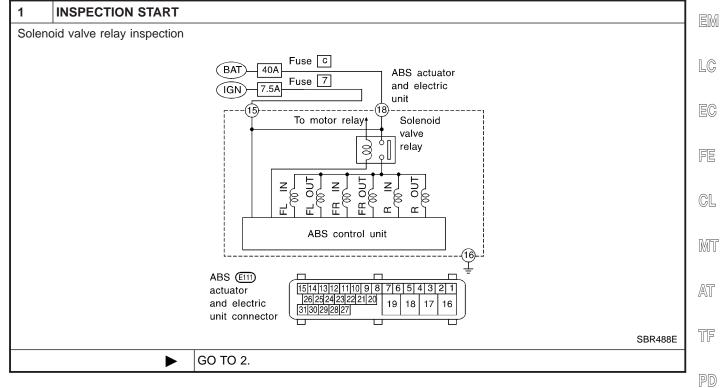
ABS Actuator Solenoid Valve or Solenoid Valve Relay

ABS Actuator Solenoid Valve or Solenoid Valve Relay

DIAGNOSTIC PROCEDURE

Malfunction code No. 41, 45, 55, 42, 46, 56, 63

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2	CHECK FUSIBLE LINK			
Check 40A fusible link c. For fusible link layout, refer to EL-9, "POWER SUPPLY ROUTING".				
	Is fusible link OK?			
Yes	Yes ▶ GO TO 3.			
No	>	GO TO 6.		

3	CHECK CONNECTO	OR		
rec	 Disconnect connector from ABS actuator and electric unit. Check terminals for damage or loose connection. Then reconnect connector. Carry out self-diagnosis again. 			
	Does warning lamp activate again?			
Yes	•	>	GO TO 4.	
No	•	>	INSPECTION END	

4	CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT	
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.			
	Is ground circuit OK?		
Yes	>	GO TO 5.	
No	>	Repair harness or connector.	

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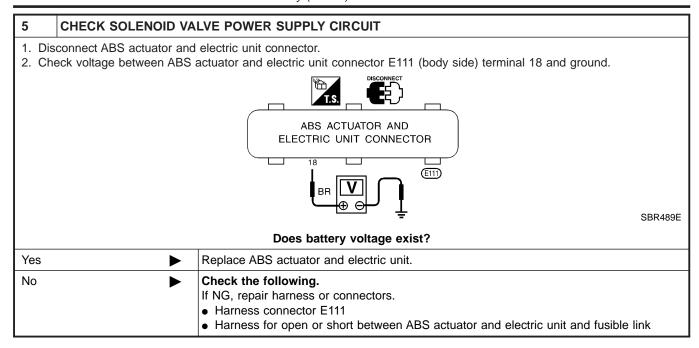
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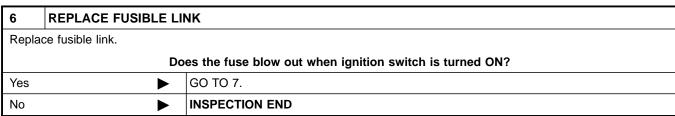
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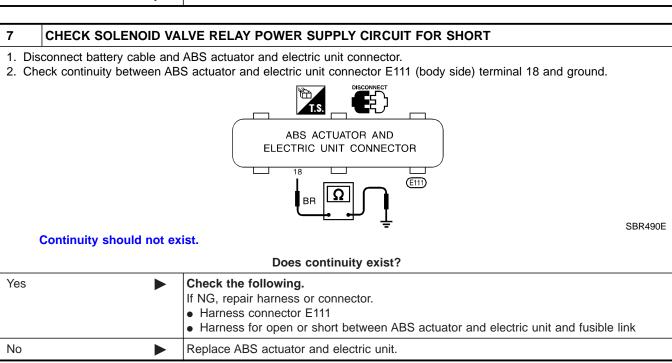
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ABS Actuator Solenoid Valve or Solenoid Valve Relay (Cont'd)





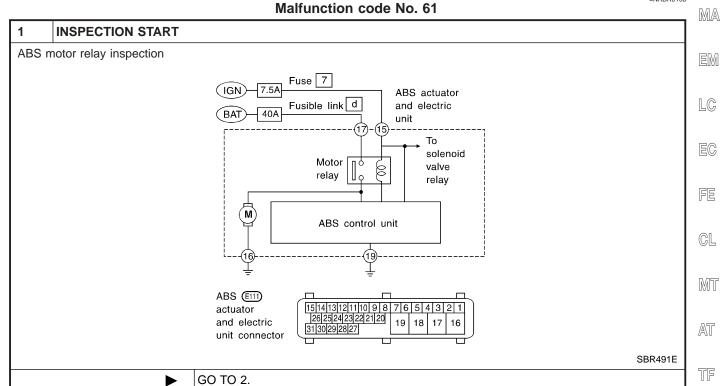


Motor Relay or Motor

Motor Relay or Motor DIAGNOSTIC PROCEDURE

=NABR0106

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2	CHECK FUSIBLE LINK		
Check	40A fusible link d. For fus	ble link layout, refer to EL-9, "POWER SUPPLY ROUTING".	
		Is fusible link OK?	
Yes	>	GO TO 3.	
No	>	GO TO 6.	

3	CHECK CONNECTOR		
con	 Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connection. Then reconnect connector. Carry out self-diagnosis again. 		
	Does warning lamp activate again?		
Yes	>	GO TO 4.	
No		INSPECTION END	

CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT			
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.				
Is ground circuit OK?				
>	GO TO 5.			
>	Repair harness or connector.			
	"ABS ACTUATOR AND	Is ground circuit OK?		

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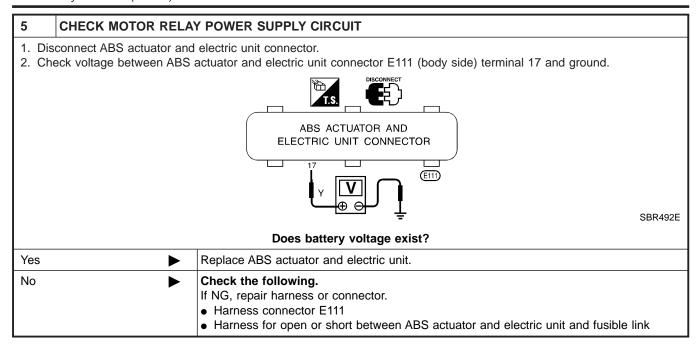
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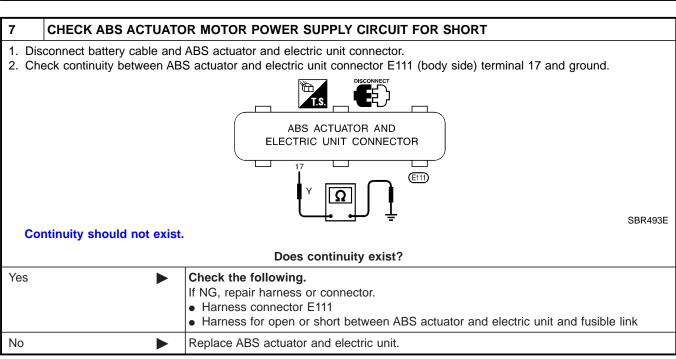
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Motor Relay or Motor (Cont'd)



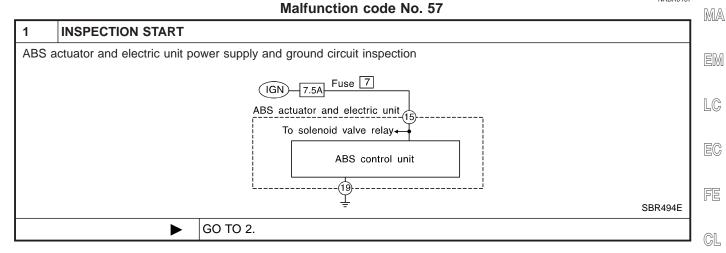
6	REPLACE FUSIBLE LINK		
Replac	Replace fusible link.		
	Does the fusible link blow out when ignition switch is turned ON?		
Yes	Yes ▶ GO TO 7.		
No	>	INSPECTION END	

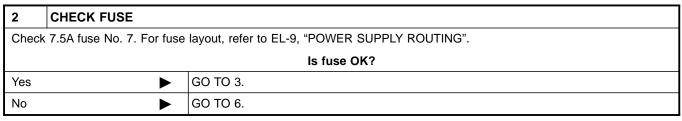


Low Voltage DIAGNOSTIC PROCEDURE

NABR0107

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3	CHECK CONNECTOR		
nec	 Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connections. Then reconnect connector. Carry out self-diagnosis again. 		
	Does warning lamp activate again?		
Yes	>	GO TO 4.	
No	>	INSPECTION END	

4	CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT		
Refer	Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.			
	Is ground circuit OK?			
Yes	Yes ▶ GO TO 5.			
No	>	Repair harness or connector.		

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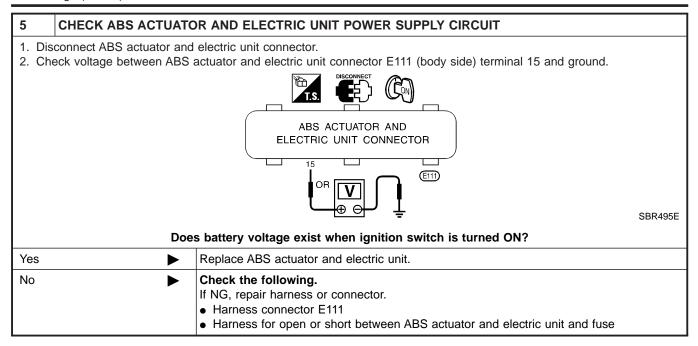
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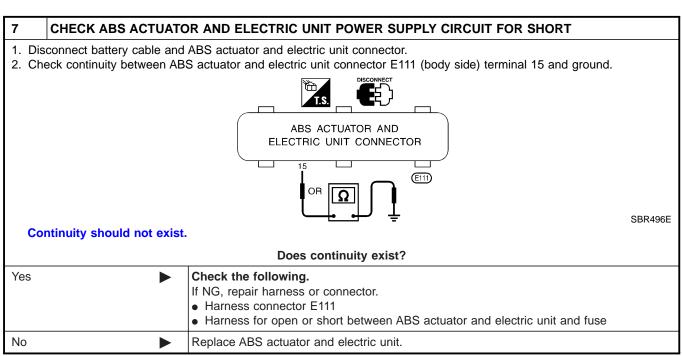
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Low Voltage (Cont'd)



6	REPLACE FUSE		
Replac	Replace fuse.		
	Does the fuse blow out when ignition switch is turned ON?		
Yes	Yes ► GO TO 7.		
No	>	INSPECTION END	



G Sensor and Circuit

G Sensor and Circuit DIAGNOSTIC PROCEDURE

Malfunction code No. 17





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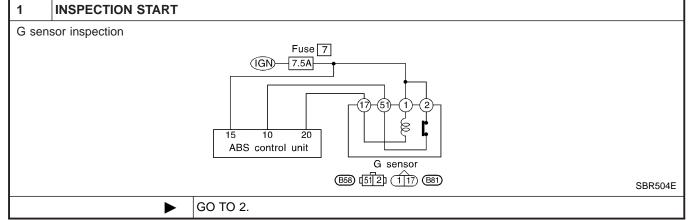
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2	CHECK FUSE			
Check 7.5A fuse No. 7 for ABS actuator and electric unit. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".				
	Is fuse OK?			
Yes	Yes			
No	>	Replace fuse.		

3 C	HECK CONNECTOR		
	 Disconnect connectors from ABS actuator and electric unit and G sensor. Check terminals for damage or loose connection. Then reconnect connectors. 		
2. Carry	out self-diagnosis agair		
	Does warning lamp activate again?		
Yes	•	GO TO 4.	
No	>	INSPECTION END	

4	CHECK G SENSOR		
Refer	Refer to "G SENSOR" in "Electrical Components Inspection", BR-67.		
Is resistance within specifications?			
Yes	>	GO TO 5.	
No	>	Replace G sensor.	

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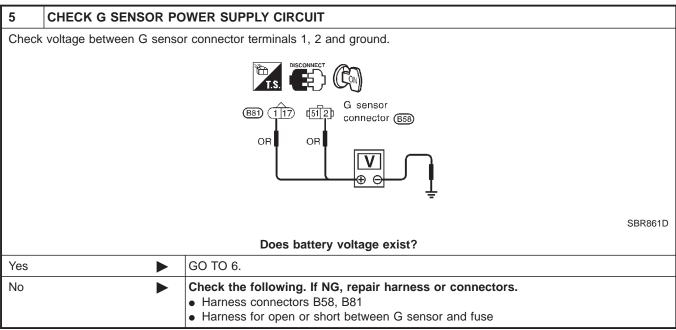
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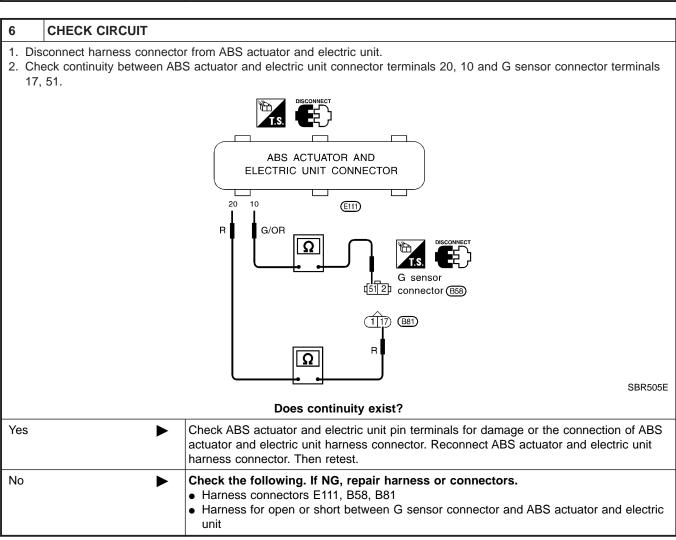
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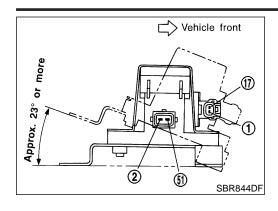
G Sensor and Circuit (Cont'd)





ABS

G Sensor and Circuit (Cont'd)



ELECTRICAL COMPONENT INSPECTION G Sensor (4WD models only)

=NABR0119

NABR0119S01

CAUTION:

The G sensor is easily damaged if it sustains an impact. Be careful not to drop or bump it.

Measure resistance between terminals 2 and 51 of G sensor unit connector.

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G sensor condition	Resistance between ter- minals 2 and 51	G sensor switch condition
Installed in vehicle	1.4 - 1.6 kΩ	"ON"
Tilted as shown in figure	4.7 - 5.5 kΩ	"OFF"

EC

Measure resistance between terminals 1 and 17 of the G sensor unit connector.

Resistance: 70 - 124 Ω

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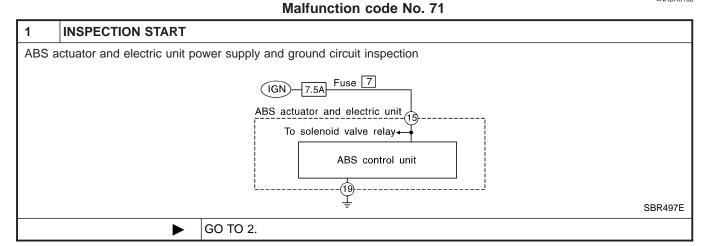
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Control Unit DIAGNOSTIC PROCEDURE

=NABR0108



2	CHECK CONNECTOR		
Che	 Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connection. Then reconnect connector. Carry out self-diagnosis again. 		
	Does warning lamp activate again?		
Yes	>	GO TO 3.	
No	•	INSPECTION END	

3	CHECK ABS ACTUATO	OR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT	
	Check voltage. Refer to "5. CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT" in "DIAGNOSTIC PROCEDURE", "Low Voltage", BR-63.		
	Does battery voltage exist when ignition switch is turned ON?		
Yes	•	GO TO 4.	
No	>	Repair.	

4	CHECK WARNING LAMP INDICATION		
Does v	Does warning lamp indicate code No. 71 again?		
	Yes or No		
Yes	>	Replace ABS actuator and electric unit.	
No	•	Inspect the system according to the code No.	

TROUBLE DIAGNOSES FOR SYMPTOMS

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1. ABS Works Frequently

1. ABS Works Frequently

		1 /	NABR0109
1 CHECK	BRAKE FLUID	PRESSURE	
Check brake fluid pressure distribution. Refer to "Inspection", "LOAD SENSING VALVE", BR-12. Is brake fluid pressure distribution normal?			
Yes	•	GO TO 2.	
No		Repair. Then perform Preliminary Check. Refer to BR-50.	

2	CHECK WHEEL SENSO	DR .	
2. Per	 Check wheel sensor connector for terminal damage or loose connections. Perform wheel sensor mechanical check. Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-56. 		
	Is wheel sensor mechanism OK?		
Yes	>	GO TO 3.	
No	•	Repair.	

3	CHECK FRONT AXLE		
Check	Check front axles for excessive looseness. Refer to AX-4, "Front Wheel Bearing".		
	Is front axle installed properly?		
Yes	-	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-69.	
No	>	Repair.	

2. Unexpected Pedal Action

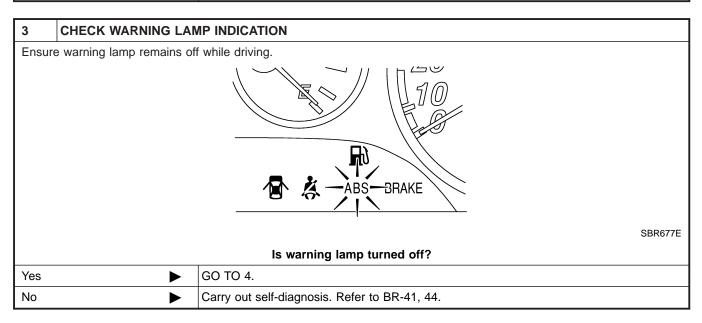
NABR0110 BR **CHECK BRAKE PEDAL STROKE** Check brake pedal stroke. ST RS BT HA SBR540A SC Is brake pedal stroke excessively large? Yes Perform Preliminary Check. Refer to BR-50. EL No GO TO 2.

TROUBLE DIAGNOSES FOR SYMPTOMS

ABS

2. Unexpected Pedal Action (Cont'd)

2	CHECK MECHANICAL BRAKE SYSTEM PERFORMANCE		
Discor	Disconnect ABS actuator and electric unit connector and check whether brake is effective.		
	Does brake system function properly when brake pedal is depressed?		
Yes	>	GO TO 3.	
No	>	Perform Preliminary Check. Refer to BR-50.	



4	CHECK WHEEL SENSO	OR .	
2. Pe	 Check wheel sensor connector for terminal damage or loose connection. Perform wheel sensor mechanical check. Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-56. 		
		Is wheel sensor mechanism OK?	
Yes	>	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.	
No	>	Repair.	

TROUBLE DIAGNOSES FOR SYMPTOMS

ABS

3. Long Stopping Distance

3. Long Stopping Distance

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		=IVEROTT
1	1 CHECK MECHANICAL BRAKE SYSTEM PERFORMANCE	
Disconnect ABS actuator and electric unit connector and check whether stopping distance is still long.		
Does brake system function properly when brake pedal is depressed?		
Yes	>	Perform Preliminary Check and air bleeding (if necessary).
No	>	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-69.

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NOTE:

Stopping distance may be longer for vehicles without ABS when road condition is slippery.

ABS does not work when vehicle speed is under 10 km/h (6 MPH).

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4. ABS Does Not Work

NABR0112

1	CHECK WARNING LAN	IP INDICATION]	
Does the ABS warning lamp activate?				
Yes or No				
Yes	•	Carry out self-diagnosis. Refer to BR-41, 44.	1	
No	>	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-69.		

NOTE:

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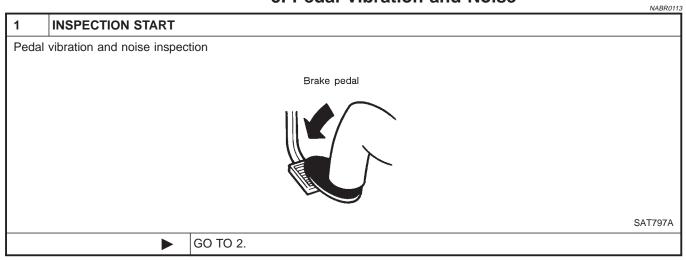
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BR-71



5. Pedal Vibration and Noise



2	CHECK SYMPTOM			
 Apply brake. Start engine. 				
Does the symptom appear only when engine is started?				
Yes	•	Carry out self-diagnosis. Refer to BR-41, 44.		
No	>	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-69.		

NOTE:

ABS may operate and cause vibration under any of the following conditions.

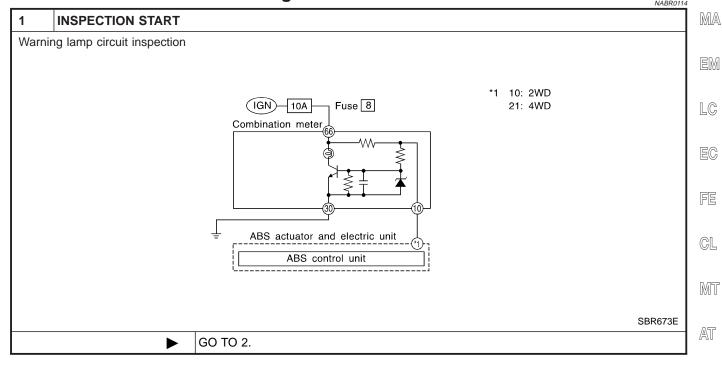
- Applying brake gradually when shifting or operating clutch.
- Low friction (slippery) road.
- High speed cornering.
- Driving over bumps and pot holes.
- Engine speed is over 5,000 rpm with vehicle stopped.

ABS

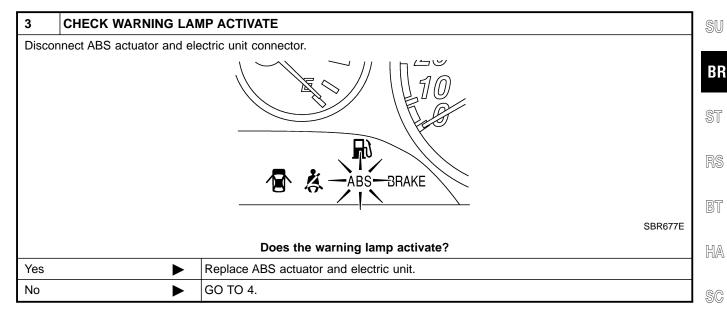
6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On

6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On

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2	CHECK FUSE		ĺ	
Check 10A fuse No. 8. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".				
Is fuse OK?			l	
Yes	>	GO TO 3.	l	
No	>	Replace fuse.		



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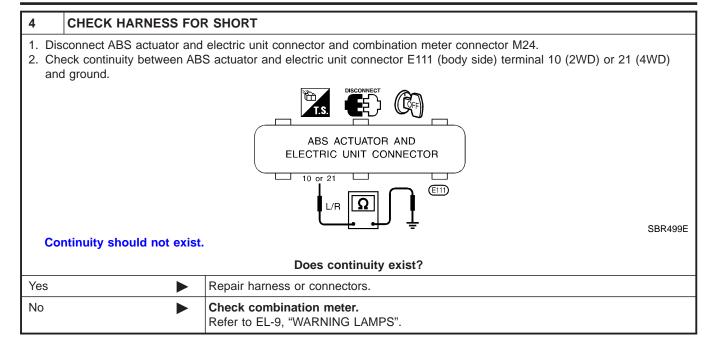
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ABS

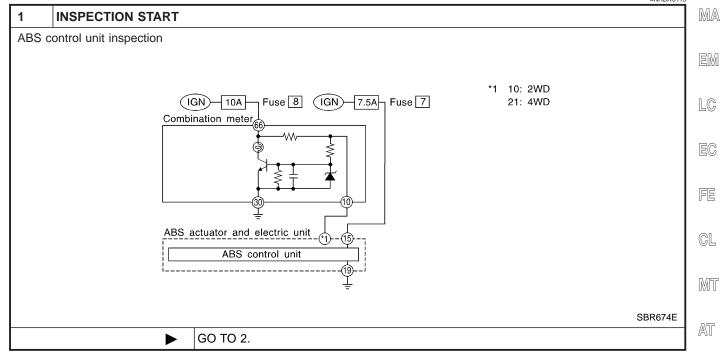
6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On (Cont'd)



7. Warning Lamp Stays On When Ignition Switch Is Turned On

7. Warning Lamp Stays On When Ignition Switch Is Turned On

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2	CHECK FUSE		TF
Check 7.5A fuse No. 7. For fuse layout, refer to EL-9, "POWER SUPPLY ROUTING".]
		Is fuse OK?	PD
Yes	•	GO TO 3.]
No	>	GO TO 8.	AX

3	CHECK HARNESS CONNECTOR		
Check ABS actuator and electric unit pin terminals for damage or bad connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.			
	Does warning lamp stay on when ignition switch is turned ON?		
Yes	Yes ▶ GO TO 4.		
No	>	INSPECTION END	

4	CHECK ABS ACTUATO	R AND ELECTRIC UNIT GROUND CIRCUIT		
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-53.				
	Is ground circuit OK?			
Yes	>	GO TO 5.		
No Repair harness or connector.				
	<u> </u>			

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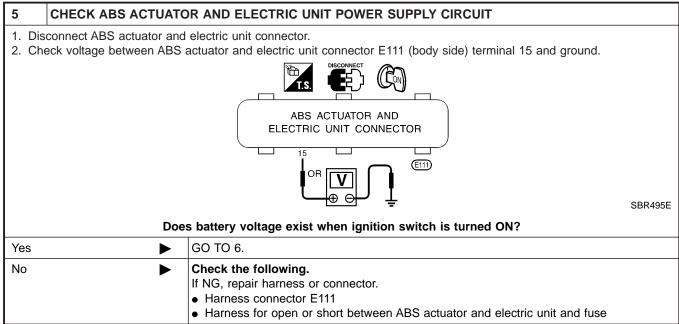
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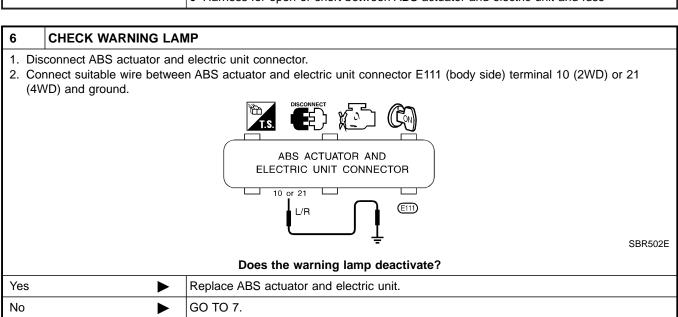
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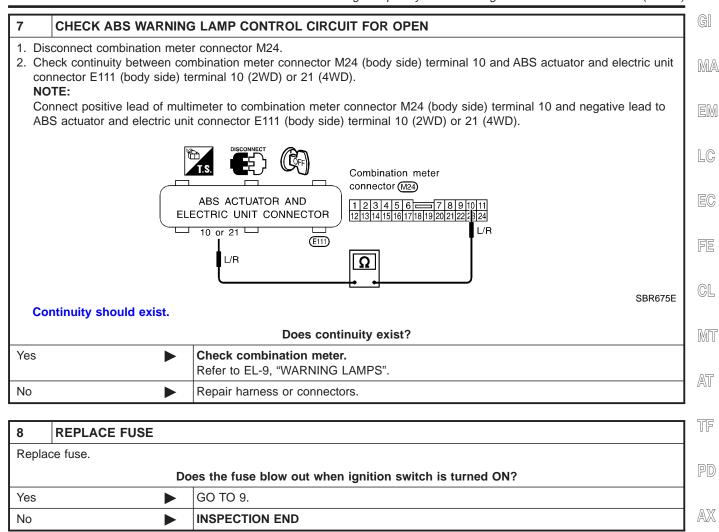
7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)

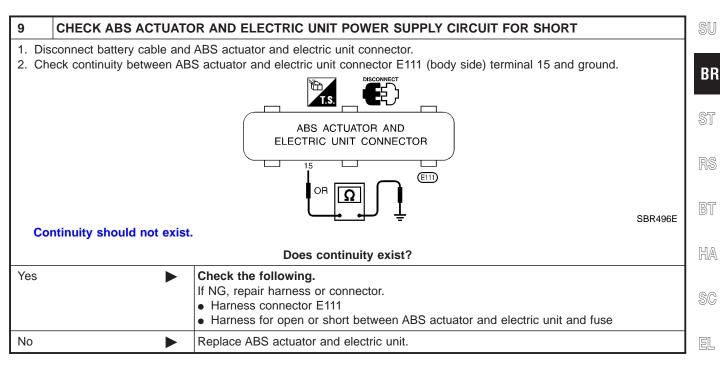




ABS

7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)



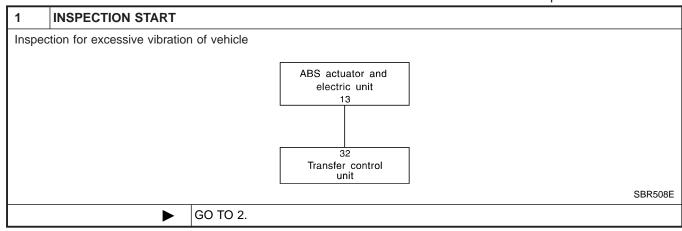


8. Vehicle Vibrates Excessively When ABS Is Operating

8. Vehicle Vibrates Excessively When ABS Is Operating

 While ABS is operating, brake pedal vibrates slightly. This is not a problem.

 If vehicle vibration is greater in the AUTO mode than in the 2WD mode, there is the possibility of failure in the communication line between the ABS control unit and transfer control unit. Check and locate the cause of the problem.

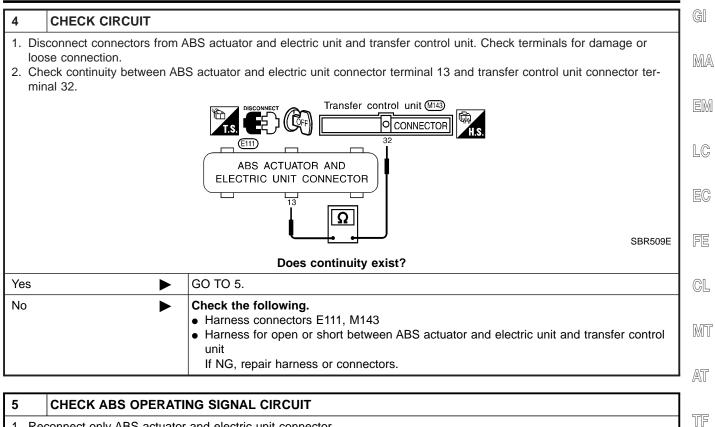


2	CARRY OUT SELF-DIAGNOSIS				
Perfor	Perform self-diagnosis for the ABS actuator and electric unit and transfer control unit.				
	Are there any malfunctions?				
Yes	Yes ▶ GO TO 3.				
No	>	GO TO 4.			

3	INSPECTION OR REPAIR		
Inspec	Inspect or repair the system according to the self-diagnostic item.		
OK	>	GO TO 4.	

ABS

8. Vehicle Vibrates Excessively When ABS Is Operating (Cont'd)



5	CHECK ABS OPERAT	ING SIGNAL CIRCUIT	
 Reconnect only ABS actuator and electric unit connector. Check continuity between transfer control unit connector terminal 32 and ground. Continuity should not exist. 			
		Transfer control unit (#143) O CONNECTOR 32 SBR510E	
		Does continuity exist?	
Yes	>	Replace ABS actuator and electric unit.	
		GO TO 6.	

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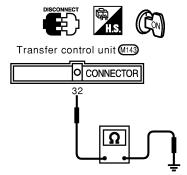
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8. Vehicle Vibrates Excessively When ABS Is Operating (Cont'd)

CHECK ABS OPERATING SIGNAL

- 1. Connect CONSULT-II to Data Link Connector.
- 2. Turn ignition switch "ON". Set CONSULT-II in the active test mode to output an ABS operating signal. (Refer to "ACTIVE TEST PROCEDURE", "CONSULT-II Inspection Procedure", BR-42.)
- 3. An ABS operating signal lasts for 10 seconds. During the time the signal is being output, check resistance between transfer control unit connector terminal 32 and ground.

Resistance: 0.5Ω , max.



ACTIVE TEST				
ACTIVETE	51			
ABS OPER SIG	OFF			
MONITOR				
ABS OPER SIG OFF				

SBR680E

Is resistance within specifications?

Yes	•	CHECK transfer control unit. Refer to TF-117, "TROUBLE DIAGNOSIS FOR ABS OPERATION SIGNAL".
No	•	Replace ABS actuator and electric unit.

REMOVAL AND INSTALLATION



CAUTION:

Be careful not to damage sensor edge and sensor rotor teeth. When removing the front or rear wheel hub assembly, disconnect the ABS wheel sensor from the assembly and move it

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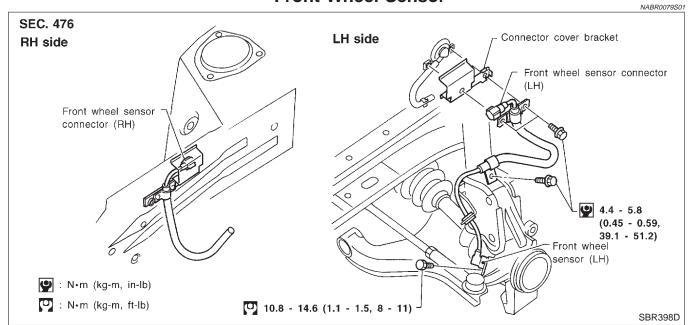
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Front Wheel Sensor



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Rear Wheel Sensor

NABR0079S02 SEC. 476 4.4 - 6.4 (0.45 - 0.65, 39.1 - 56.4) Rear wheel sensor (LH) Rear wheel sensor connector (LH) 17.7 - 23.5 (1.8 - 2.4, 13.0 - 17.4) 13 - 16 (1.3 - 1.6, 9 - 12) 4.4 - 5.8 (0.45 - 0.59, 39.1 - 51.2) : N·m (kg-m, ft-lb) 4.4 - 5.8 (0.45 - 0.59, 39.1 - 51.2) SBR399D

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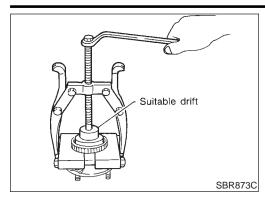
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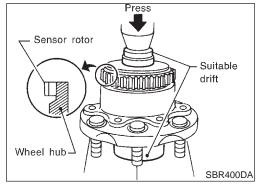




Front Sensor Rotor REMOVAL

NABR0079S03

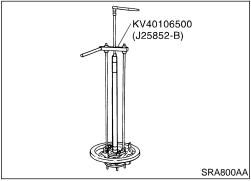
- 1. Remove the front wheel hub. Refer to AX-7, "FRONT AXLE".
- 2. Remove the sensor rotor using suitable puller, drift and bearing replacer.



INSTALLATION

NABR0079S0302

- Install the sensor rotor using suitable drift and press.
- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.

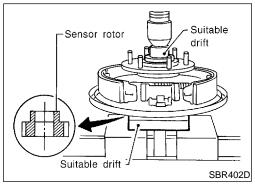


Rear Sensor Rotor REMOVAL

NABR0079S04

NABR0079S0401

Remove the sensor rotor using Tool.

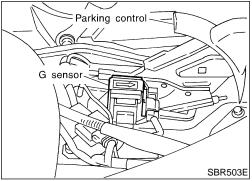


INSTALLATION

NABR0079S0402

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.



G Sensor

NABR0079S0

Always replace G sensor if bumped or dropped. Otherwise, performance characteristics of G sensor will be changed, which in turn changes ABS control performance characteristics.

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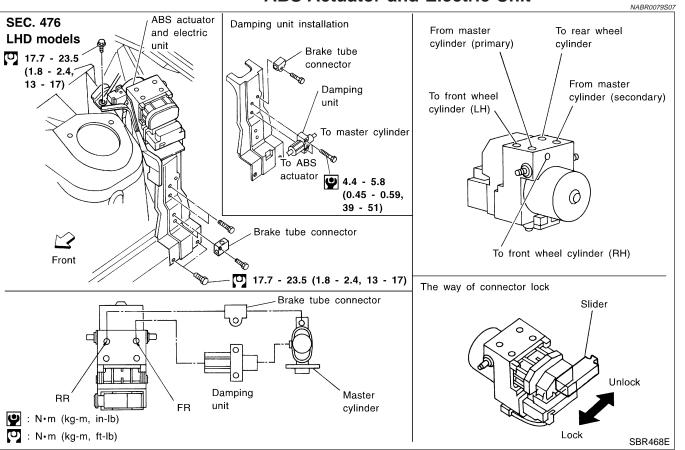
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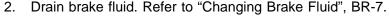




REMOVAL

NABR0079S0701

Disconnect battery cable.



- Remove mounting bracket fixing bolts and nuts.
- Disconnect connector, brake pipes and remove fixing nuts and actuator ground cable.

INSTALLATION

NABR0079S0702

CAUTION:

After installation, refill brake fluid. Then bleed air. Refer to "Bleeding Brake System", BR-8.

Tighten actuator ground cable.

Place ground cable at a notch of mounting bracket.

- Connect brake pipes temporarily.
- 3. Tighten fixing bolts and nuts.
- 4. Tighten brake pipes.
- Connect connector and battery cable.

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General Specifications

Unit: mm (in)

Applied model	2WD	4WD	
	Brake model	AD31VC	
	Cylinder bore diameter × number of pistons	Cylinder bore diameter × number of pistons 44.45 (1	
Front brake	Pad Length × width × thickness	132.0 × 52.5 × 11 (5.20 × 2.067 × 0.43)	
	Rotor outer diameter × thickness	300 × 28 (1	1.81 × 1.10)
	Brake model	LT3	80C
	Cylinder bore diameter	22.23 (7/8) 296 × 50 × 6.1 (11.65 × 1.97 × 0.240)	
Rear brake			
	Drum inner diameter	295.0 (11.61)	
Master cylinder	Bore diameter	25.40 (1)	
	Valve model	Proportioning valve within master cylinder	Linkage type load sensing valve
Control valve	Split point kPa (kg/cm², psi) × reducing ratio	2,942 (30, 427) × 0.2	(Variable) × 0.18
	Booster model	M235T	
Brake booster	Diaphragm diameter	Pri: 252 (9.92) Sec: 205 (8.07)	
Recommended brake fluid	·	DO	Т3

Disc Brake

Unit: mm (in)

Brake model	AD31VC	
Pad wear limit	2.0 (0.079)	
Rotor repair limit	Minimum thickness	26.0 (1.024)

Drum Brake

Unit: mm (in)

Brake model	LT30C	
Lining wear limit	Minimum thickness	1.5 (0.059)
Drum repair limit	Maximum inner diameter	296.5 (11.67)
Бин теран шик	Out-of-round limit	0.03 (0.0012)

Brake Pedal

Unit: mm (in)

Transmission		M/T	A/T
Free height "H"*		165 - 175 (6.50 - 6.89)	175 - 185 (6.89 - 7.28)
Depressed height "D"* [under force of 490 N (50 kg, 110 lb) with engine running]		65 (2.56)	70 (2.76)
Clearance "C" between pedal stopper and threaded end of stop lamp switch or ASCD switch		0.3 - 1.0 (0.012 - 0.039)	
Pedal free play	At clevis	1.0 - 3.0 (0.039 - 0.118)	
	At pedal pad	1 - 3 (0.04 - 0.12)	

^{*:} Measured from surface of metal panel to pedal pad

SERVICE DATA AND SPECIFICATIONS (SDS)

Parking Brake Control

Parking	Brake	Control
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NABROO84
Unit: notch

Control Type	Center lever
Lever stroke [under force of 196 N (20 kg, 44 lb)]	6 - 8
Lever stroke when warning switch comes on	1 or less

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