# HEATER & AIR CONDITIONER

# SECTION HA

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Supplemental Restraint System (SRS) "AIR

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER

#### Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS composition which is available to NISSAN MODEL R50 is as follows:

- For a frontal collision The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), side curtain air bag module (locating in the headlining side of front and rear seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connector (and by yellow harness protector or yellow insulation tape before the harness connectors).

#### **Precautions for Working with HFC-134a** (R-134a)

#### WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

#### CONTAMINATED REFRIGERANT

If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

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Precautions for Working with HFC-134a (R-134a) (Cont'd)

- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

#### **General Refrigerant Precautions**

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#### **WARNING:**

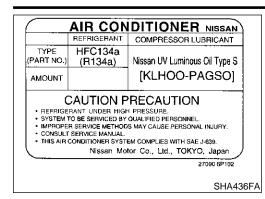
- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

#### **Precautions for Leak Detection Dye**

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- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Do not use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system or CFC-12 (R-12) leak detection dye in HFC-134a (R-134a) A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.





#### **Precaution for Identification Label on Vehicle**

Vehicles with factory installed fluorescent dye have this identification label on the under side of hood.

- Vehicles with factory installed fluorescent dye have a green label.
- Vehicles without factory installed fluorescent dye have a blue label.

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#### **Precautions for Refrigerant Connection**

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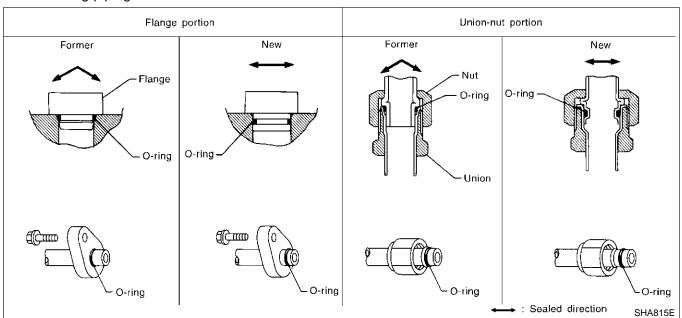
A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

Expansion valve to evaporator

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.

 The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



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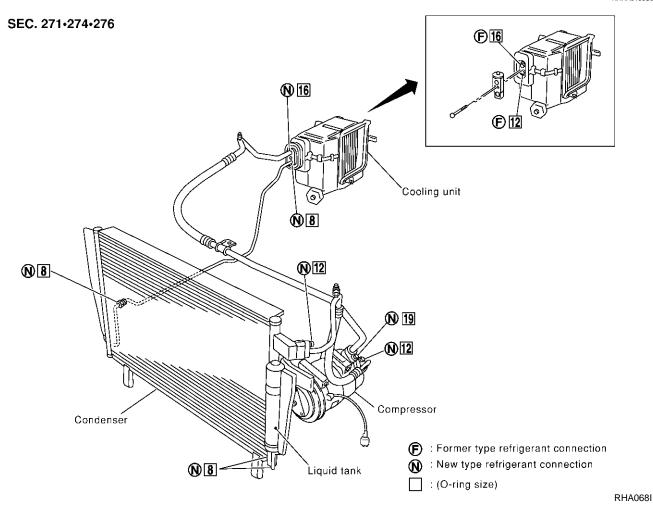
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#### O-RING AND REFRIGERANT CONNECTION

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#### CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

#### O-Ring Part Numbers and Specifications

D-Ring Part Numbers and Specifications NAHA0156S0201					
	Connection type	O-ring size	Part number	D mm (in)	W mm (in)
	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
	Former	0	92470 N8200	6.07 (0.2390)	1.78 (0.0701)
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
<b>→</b> W	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.0906)
SHA814E	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

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#### **CAUTION:**

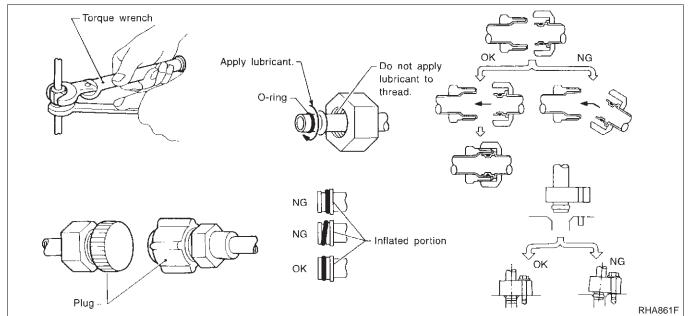
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Malfunction to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



## **Precautions for Servicing Compressor**

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-172.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for usual operation.

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#### **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

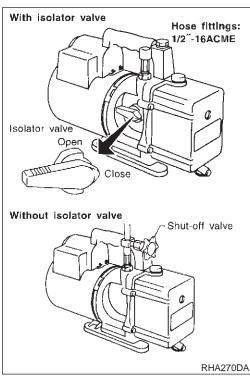
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Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### **ELECTRONIC LEAK DETECTOR**

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Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.



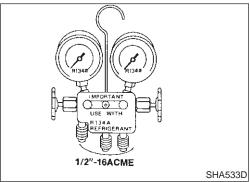
#### **VACUUM PUMP**

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

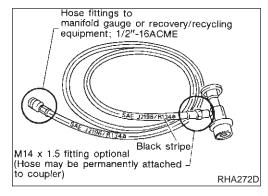


#### MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

#### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



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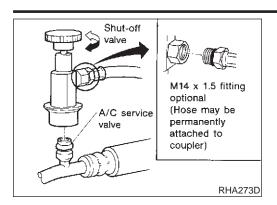
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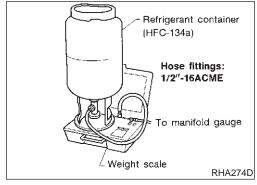
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Precautions for Service Equipment (Cont'd)





#### SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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#### CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every three months.

To calibrate the weight scale on the ACR4 (J-39500-NI):

1. Press Shift/Reset and Enter at the same time.

2. Press 8787. "A1" will be displayed.

3. Remove all weight from the scale.

4. Press **0**, then press **Enter**. "**0.00**" will be displayed and change to "**A2**".

5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.

6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)

7. Press **Enter** — the display returns to the vacuum mode.

8. Press Shift/Reset and Enter at the same time.

9. Press 6 — the known weight on the scale is displayed.

Remove the known weight from the scale. "0.00" will be displayed.

11. Press **Shift/Reset** to return the ACR4 to the program mode.

#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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## Wiring Diagrams and Trouble Diagnoses

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- When you read wiring diagrams, refer to the following:
- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-12, "Wiring Diagram POWER —".

When you perform trouble diagnoses, refer to the following:

- GI-34, "HOW TO FOLLOW TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

## **PREPARATION**



	Special Service		NAHA0160
ne actual shapes of Ke Tool number (Kent-Moore No.) Tool name	ent-Moore tools may differ from those of special sen	vice tools illustrated here.	
XV99106100 J-41260) Clutch disc wrench	To S	Removing center bolt	
	NT232		
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with		
	the pin side on the clutch disc to remove it.		
	Clutch disc wrench		
	NT378		
/99232340 -38874) /992T0001		Removing clutch disc	
— ) lutch disc puller			
	NT376		
V99106200 J-41261) ulley installer		Installing pulley	
	NT235		



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# HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor malfunction will result.

Tool number (Kent-Moore No.) Tool name	Description	
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Large container 1/2"-16 ACME
	NT196	
KLH00-PAGS0 ( — ) Nissan A/C System Oil Type S	NISSAN	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 m $\ell$ (1.4 US fl oz, 1.4 lmp fl oz)
	NT197	
(J-39500-NI) Recovery/Recycling Recharging equipment (ACR4)		Function: Refrigerant Recovery and Recycling and Recharging
	NT195	
(J-41995) Electrical leak detector		Power supply:  DC 12V (Cigarette lighter)
	AHA281A	

## **PREPARATION**

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HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety glasses (J-41459) Refrigerant dye injector (J-41447) qty. 24 R-134a refrigerant dye (J-43872) Refrigerant dye (J-43872) Refrigerant dye (J-43872) Refrigerant dye (J-43872) Refrigerant dye (J-42220) Fluorescent dye leak detector  UV lamp  Wshield Refrigerant dye identification label (24 labels) Refrigerant dye identification label (24 labels) Refrigerant dye injector (J-41447) Refrigerant dye injector  UV lamp  UV safety glasses  UV lamp  UV safety glasses  Fluorescent dye leak detector  SHA438F  Dye  Refrigerant dye (24 bottles)	Power supply: DC 12V (Battery terminal)  Power supply: DC12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety glasses  Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for
Fluorescent dye leak detector  SHA438F  (J-41447)  R-134a Fluorescent Leak Detection Dye (Box of 24, 1/4 ounce bottles)  Refrigerant dye	For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety glasses  Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle
(J-41447) R-134a Fluorescent Leak Detection Dye (Box of 24, 1/4 ounce bottles)  Refrigerant dye	Container: 1/4 ounce (7.4 cc) bottle
(24 bottles)	affixing to vehicle after charging system with dye.)
(J-41459) R-134a Dye Injector Use with J-41447, 1/4 ounce bottle  SHA440F	For injecting 1/4 ounce of Fluorescent Leak Detection Dye into A/C system.
(J-43872) Dye cleaner  SHA441F	For cleaning dye spills.
(J-39183) Manifold gauge set (with hoses and couplers)	Identification:  • The gauge face indicates R-134a. Fitting size: Thread size  • 1/2"-16 ACME

Tool number (Kent-Moore No.) Tool name	Description	
Service hoses  High side hose (J-39501-72)  Low side hose (J-39502-72)  Utility hose (J-39476-72)	NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> <li>Hose fitting to gauge:</li> <li>1/2"-16 ACME</li> </ul>
Service couplers  • High side coupler (J-39500-20)  • Low side coupler (J-39500-24)	NT202	<ul> <li>Hose fitting to service hose:</li> <li>M14 x 1.5 fitting is optional or permanently attached.</li> </ul>
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz)  Fitting size: Thread size  • 1/2"-16 ACME

#### **COMMERCIAL SERVICE TOOL**

NAHA0161S01

Tool name	Description	
Refrigerant identifier equipment	NT765	For checking refrigerant purity and for system contamination

## **PREPARATION**



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool name	Description	
Power tool	Loosening bol	Its and nuts
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#### **Refrigeration System**

#### REFRIGERATION CYCLE

#### **Refrigerant Flow**

NAHA0162

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

#### **Freeze Protection**

VAHA0162S02

Under usual operating conditions, when the a/c is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

#### **Refrigerant System Protection**

## NAHA0162S03

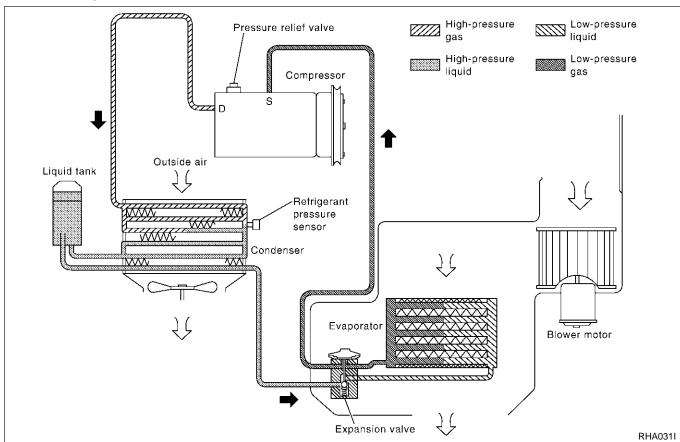
#### Refrigerant Pressure Sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi) or below about 177 kPa (1.8 kg/cm², 26 psi).

#### **Pressure Relief Valve**

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The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an unusual level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



#### DESCRIPTION

AUTO

V-6 Variable Displacement Compressor

### V-6 Variable Displacement Compressor

#### **GENERAL INFORMATION**

AHA0163

The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:



evaporator intake air temperature is less than 20°C (68°F)

engine is running at speeds less than 1,500 rpm.
 This is because the V-6 compressor provides a means of "capacity" control.

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2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.

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3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.

4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.

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5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

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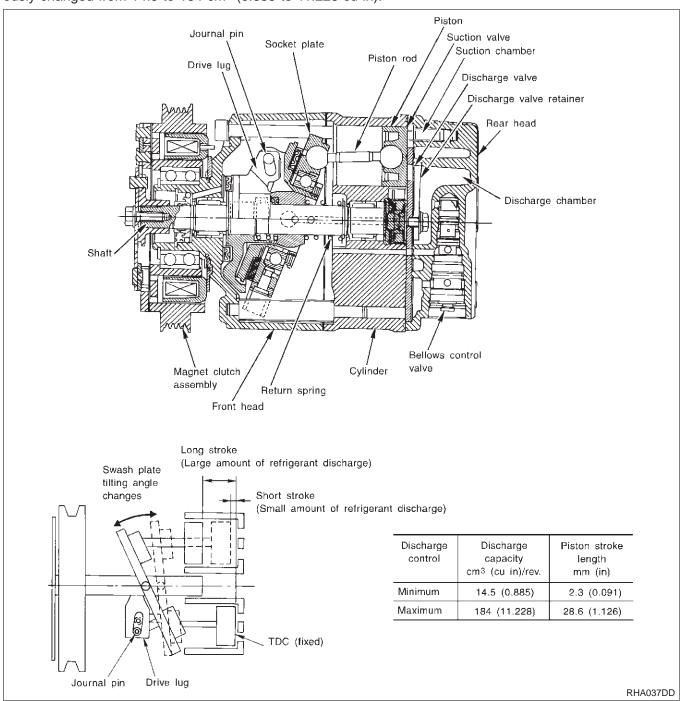


#### **DESCRIPTION**

General =NAHA0164

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm<sup>3</sup> (0.885 to 11.228 cu in).





#### Operation

#### 1. Operation Control Valve

=NAHA0164S02

NAHA0164S0201

NAHA0164S0202

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

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#### 2. Maximum Cooling

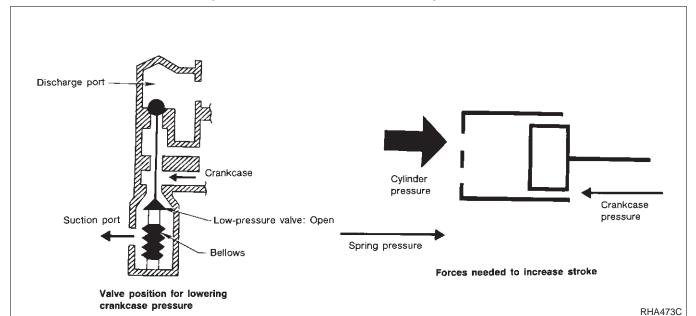
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.





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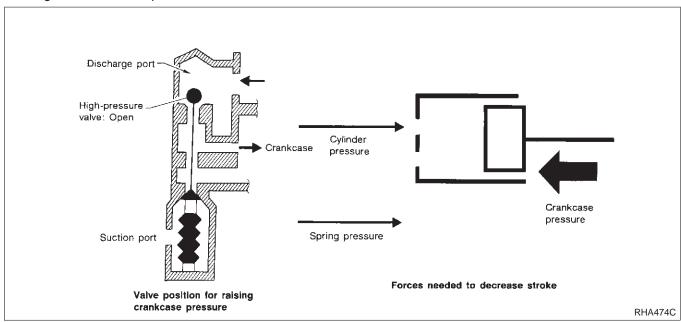
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#### 3. Capacity Control

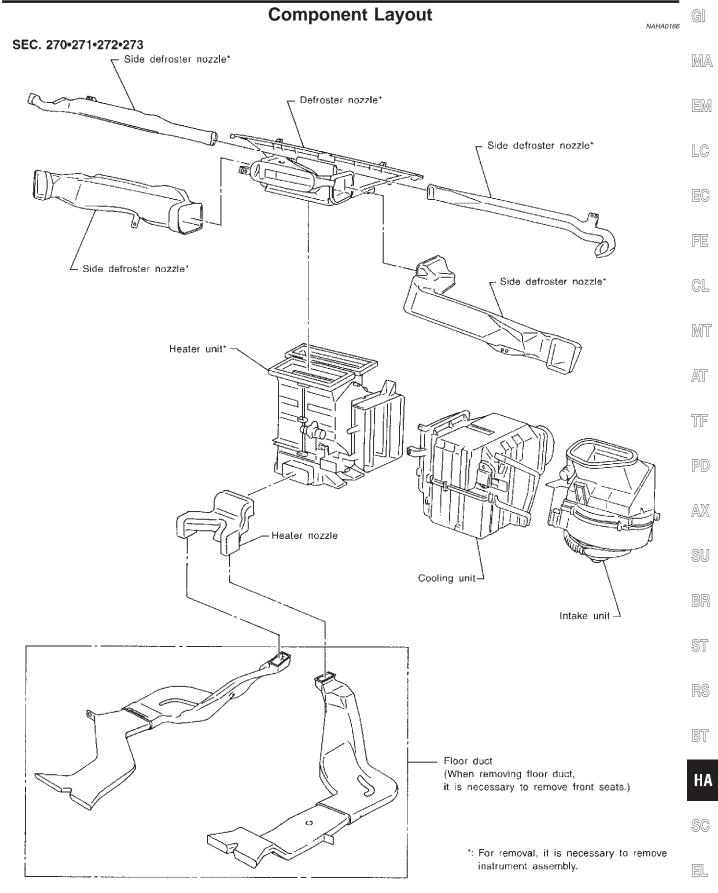
- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm<sup>2</sup>, 26 psi).
  - Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.



#### **DESCRIPTION**





**HA-21** 

RHA451G



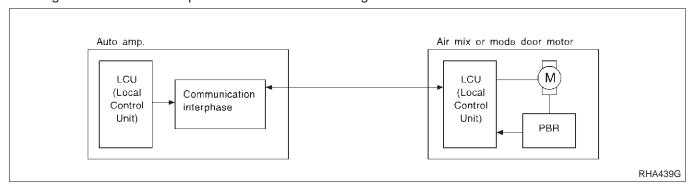
#### Introduction

#### AIR CONDITIONER LAN SYSTEM OVERVIEW CONTROL SYSTEM

NAHA0167

NAHA0167S01

The LAN system consists of auto amp., mode door motor and air mix door motor. A configuration of these components is shown in the diagram below.



#### **Features**

#### **CAN COMMUNICATION SYSTEM DESCRIPTION**

NAHA0168

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

#### SYSTEM CONSTRUCTION (LAN)

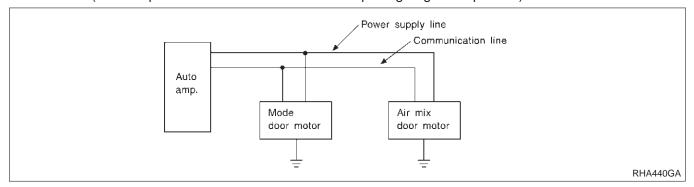
NAHA0168S0

A small network is constructed between the auto amplifier, mode door motor and air mix door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the two motors.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and two motors.

The following functions are contained in LCUs built into the mode door motor and the air mix door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



#### Operation

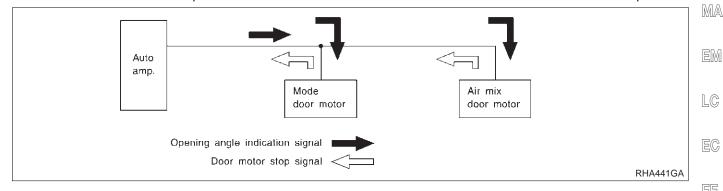
NAHA0168S0101

The auto amplifier receives data from each of the sensors. The amplifier sends mode door and air mix door opening angle data to the mode door motor LCU and air mix door motor LCU.

The mode door motor and air mix door motor read their respective signals according to the address signal.

#### **DESCRIPTION**

Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



#### **Transmission Data and Transmission Order**

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Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below. Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the mode door motor and air mix door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is usual, door control begins.

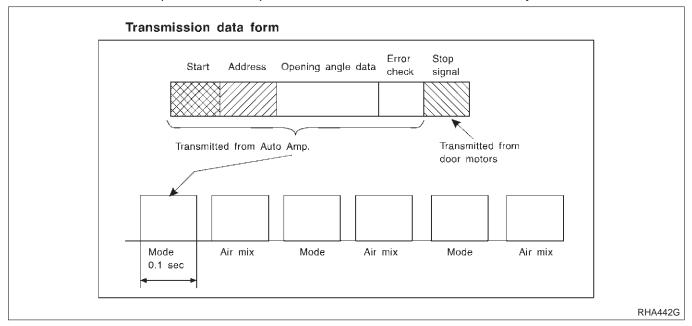
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the mode door motor and air mix door motor. Error data can be related to the following problems.

- Unusual electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



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#### Air Mix Door Control (Automatic Temperature Control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

#### Fan Speed Control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flow-

#### Intake Door Control

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

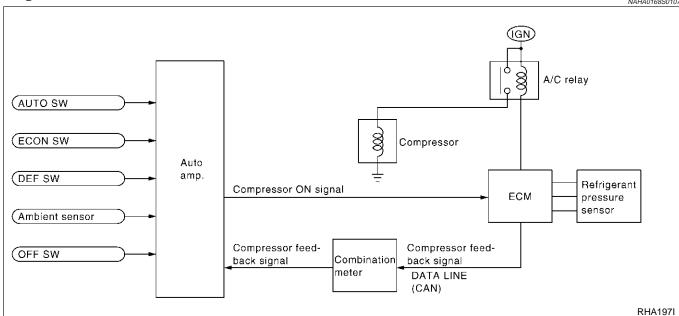
#### **Outlet Door Control**

NAHA0168S0106

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### Magnet Clutch Control

NAHA0168S0107



The ECM controls compressor operation using input signals from the throttle position sensor, refrigerant pressure sensor and auto amplifier.

#### Self-diagnostic System

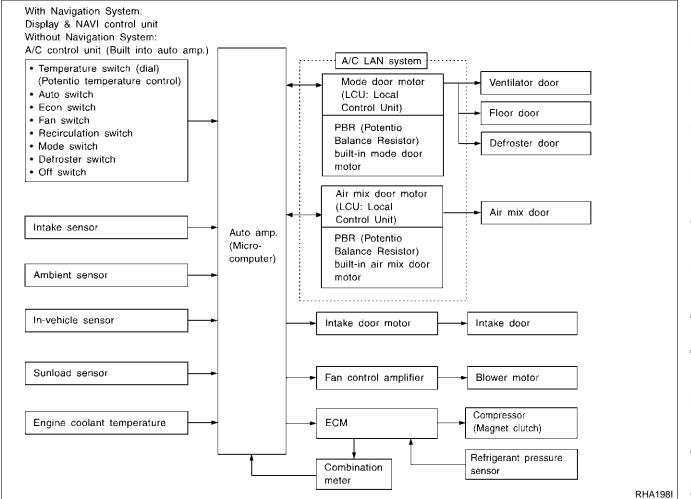
NAHA0168S0108

The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of problems.

## Overview of Control System

HA0169

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



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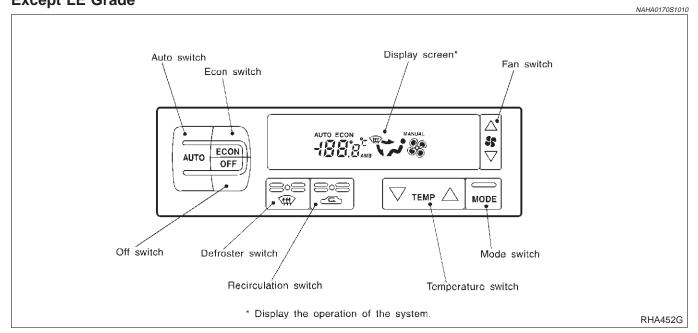


#### **Control Operation**

# WITHOUT NAVIGATION SYSTEM Except LE Grade

NAHA0170

NAHA0170S10



#### **Display Screen**

Displays the operational status of the system.

#### **AUTO Switch**

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

#### **ECON Switch**

By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the invehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

#### **Temperature Switch (Potentio Temperature Control)**

Increases or decreases the set temperature.

#### **OFF Switch**

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (80% foot and 20% defrost) position.

#### **FAN Switch**

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):

low 📽 , medium low 📽 , medium high 📽 , high 📽

#### Recirculation (REC) Switch

OFF position: Set the inlet to automatic control.

ON position: Interior air is recirculated inside the vehicle. Compressor turns ON automatically.

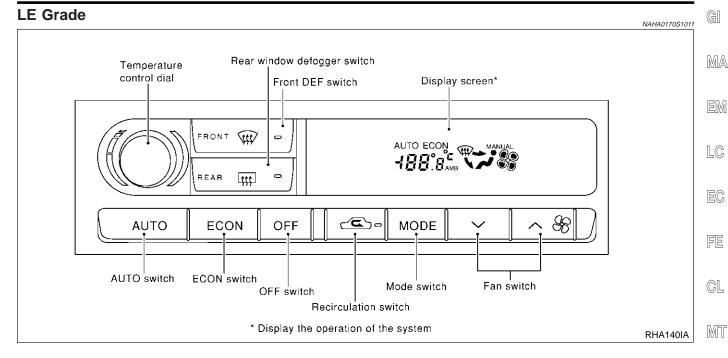
#### Defroster (DEF) Switch

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

#### MODE Switch

Controls the air discharge outlets.

When switched to D/F, compressor turns ON and the intake doors are set to the FRE (Fresh) position automatically.



#### **Display Screen**

Displays the operational status of the system.

#### **AUTO Switch**

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

#### **ECON Switch**

By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the invehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

#### **OFF Switch**

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (80% foot and 20% defrost) position.

#### **FAN Switch**

Manually controls the blower speed. Four speeds are available for manual control (as shown on the display screen):

low &, medium low &, medium high &, high &

#### RECIRCULATION (REC) Switch

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle. Compressor turns ON automatically.

#### **DEFROSTER (DEF) Switch**

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position. **MODE Switch** 

Controls the air discharge outlets. When switched to D/F, compressor turns ON and the intake doors are set to the FRE (Fresh) position automatically.

#### **Temperature Dial (Potentio Temperature Control)**

Increases or decreases the set temperature.

#### Rear Window Defogger Switch

When illumination is ON, rear window is defogged.

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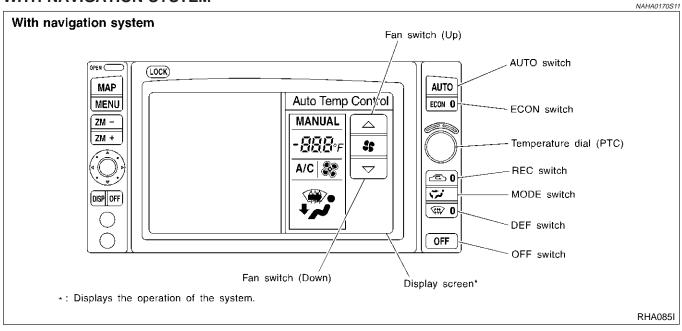
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#### WITH NAVIGATION SYSTEM



#### **Display Screen**

Displays the operational status of the system.

**AUTO Switch** 

NAHA0170S1102

NAHA0170S1101

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

#### **ECON Switch**

By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the invehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

OFF Switch

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (80% foot and 20% defrost) position.

#### **FAN Switch**

NAHA0170S1105

Manually controls the blower speed. Four speeds are available for manual control (as shown on the display screen):

low &, medium low &, medium high &, high &

#### Recirculation (REC) Switch

NAHA0170S1106

OFF position: Set the inlet to automatic control.

ON position: Interior air is recirculated inside the vehicle. Compressor turns ON automatically.

#### **Defroster (DEF) Switch**

AHA0170S1107

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

#### MODE Switch

NAHA0170S1108

Controls the air discharge outlets.

When switched to D/F, compressor turns ON and the intake doors are set to the FRE (Fresh) position automatically.

#### **Temperature Dial (Potentio Temperature Control)**

NAHA0170S1109

Increases or decreases the set temperature.

#### **DESCRIPTION**





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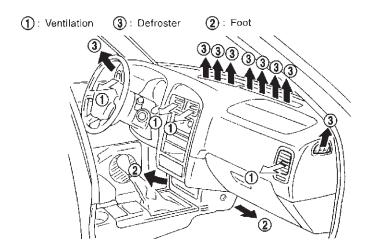
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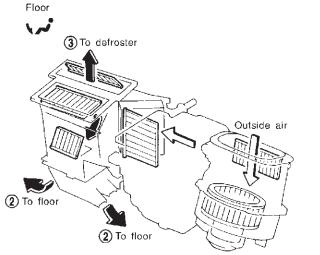
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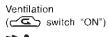
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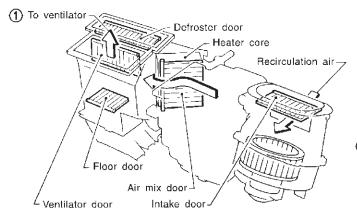
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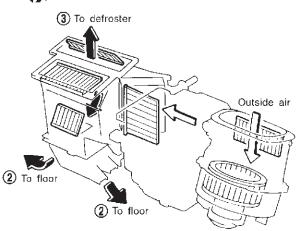






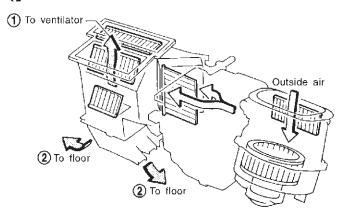


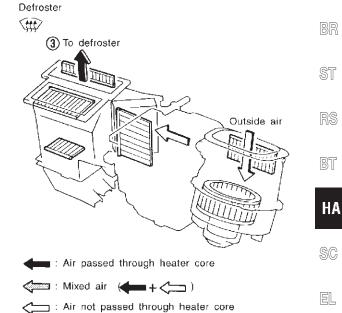




Floor and defroster







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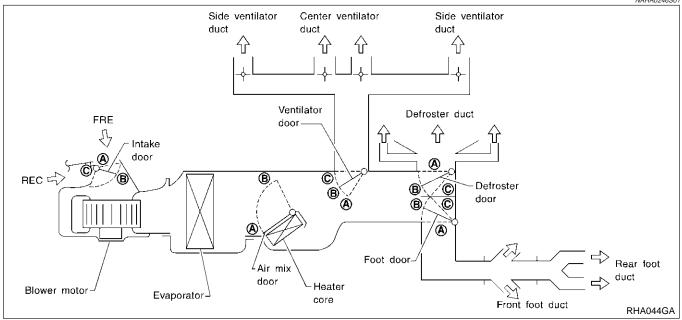


## **System Description**

## SWITCHES AND THEIR CONTROL FUNCTIONS

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NAHA0246S01

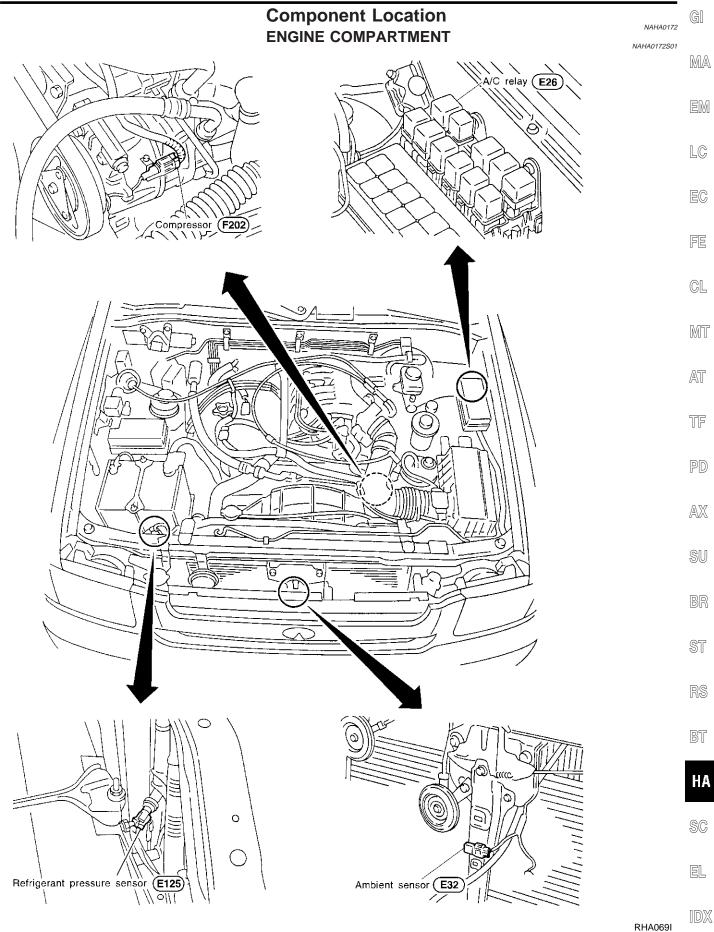


	MODE SW				DEF SW		AUTO	ECON	REC SW		Temperature SW or dial		
	VENT	B/L	FOOT	D/F	ON	OFF	SW	SW	ON	OFF			
Position or switch	٠,	**	ن	*	<b>®</b>		AUTO	ECON	٨		▼ TEMP ▲		
Door	_	•		_	<del>-</del>	0			<del>**</del> -	0	18.0°C (60°F)	_	32.0°C (90°F)
Ventilator door	А	В	O	С	С			AUTO	_		_		
Foot door	Α	В	С	С	Α				_		_		
Defroster door	А	Α	В	С	С	_	AUTO		_		_		
Air mix door	_			_				_		А	AUTO	В	
Intake door	— с		С	А				AUTO*1	_				

<sup>\*1:</sup> Automatically controlled when REC switch is OFF.

#### **TROUBLE DIAGNOSES**

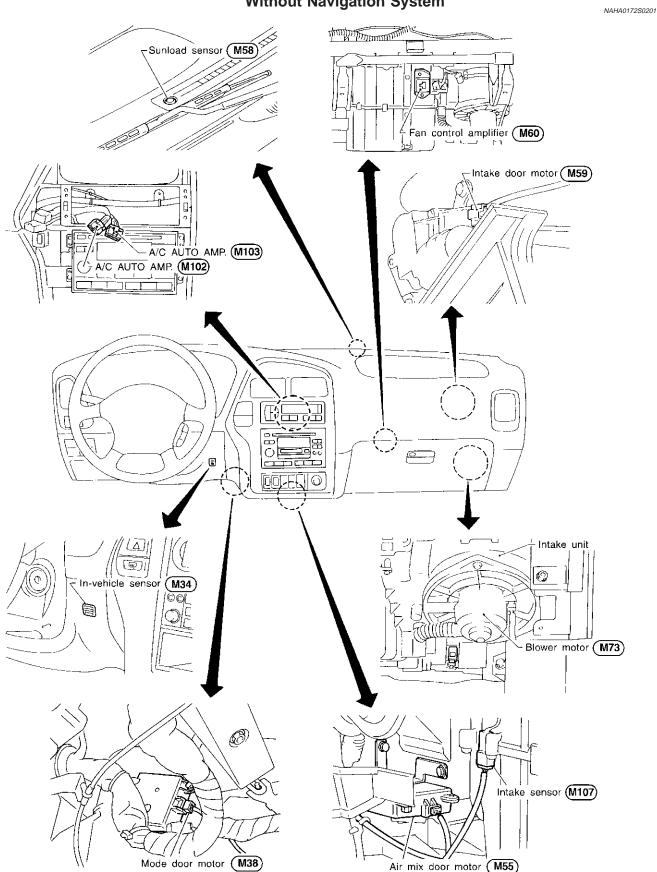


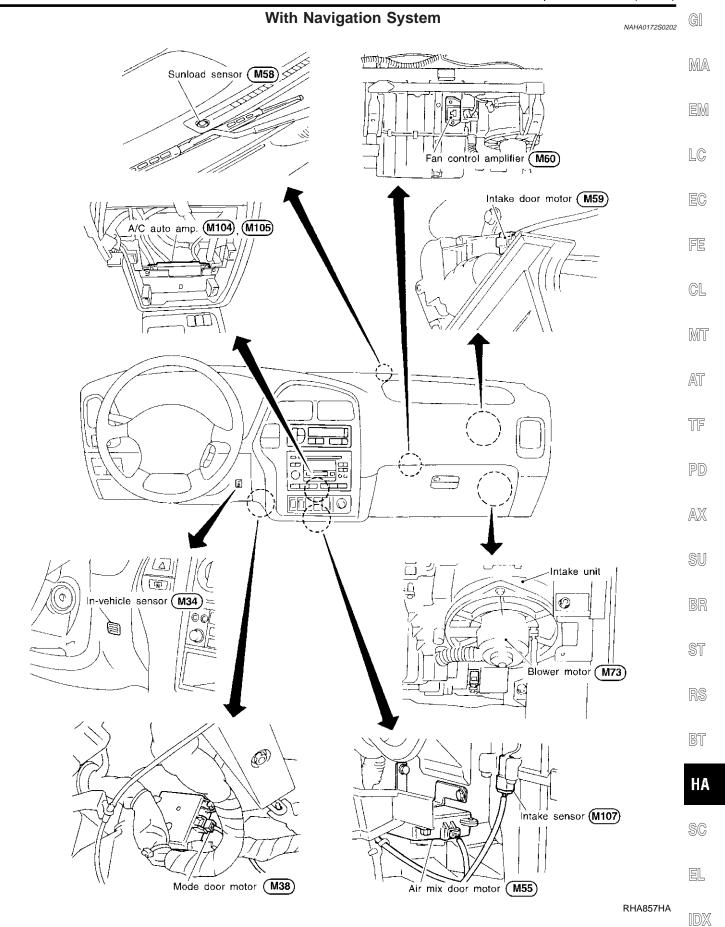




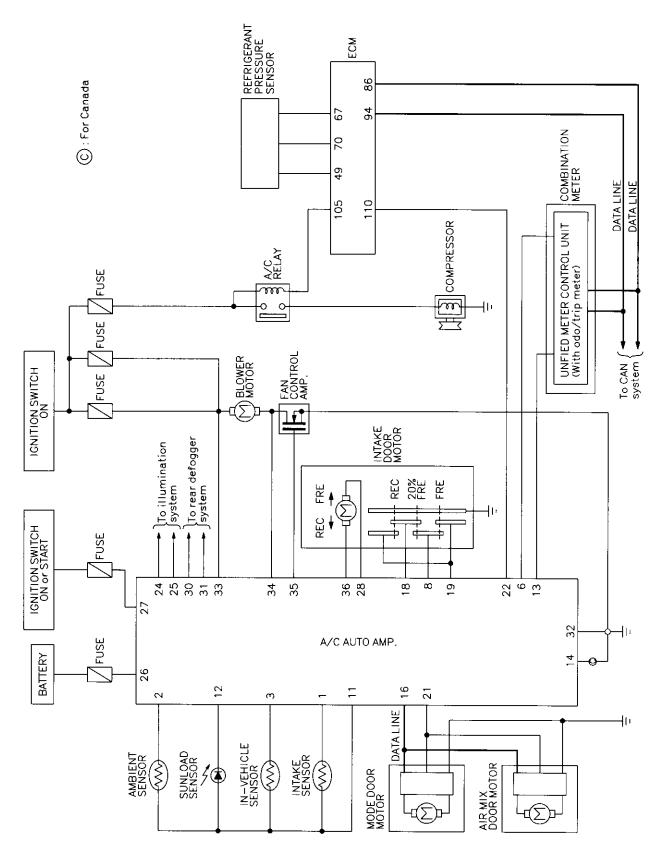
# PASSENGER COMPARTMENT Without Navigation System

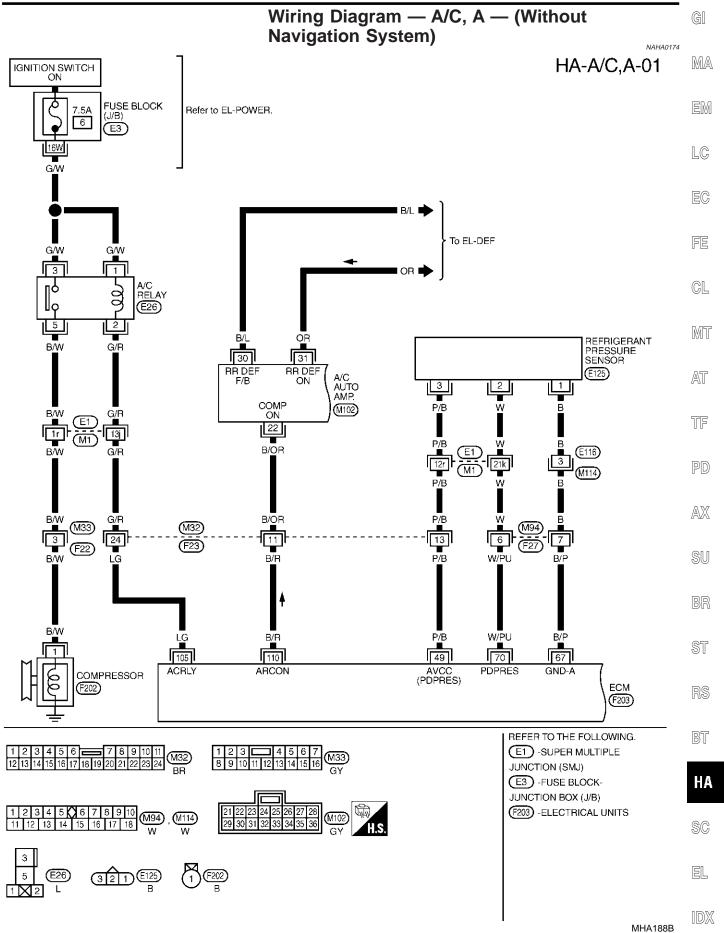
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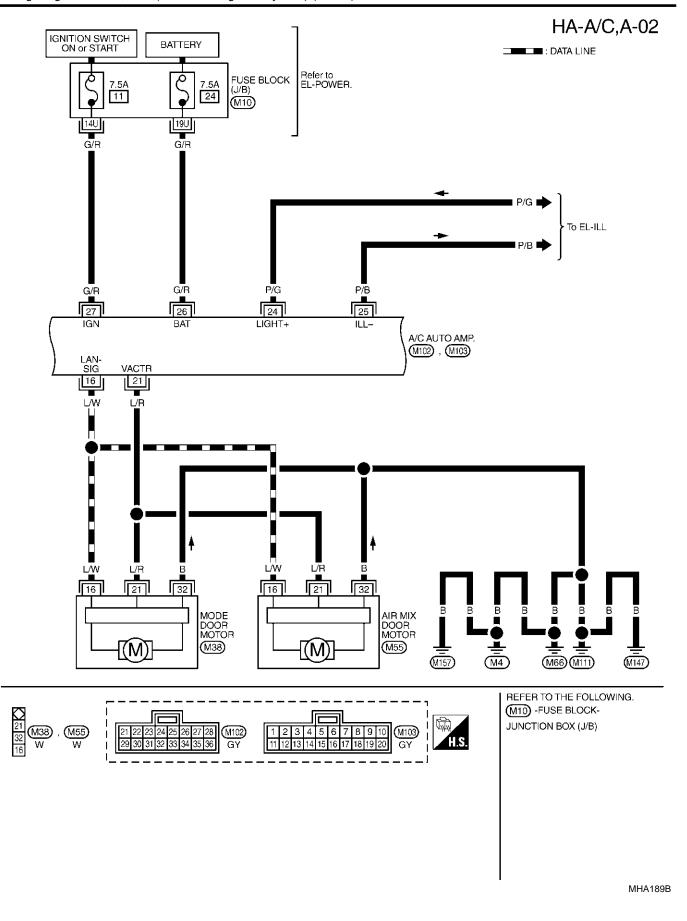




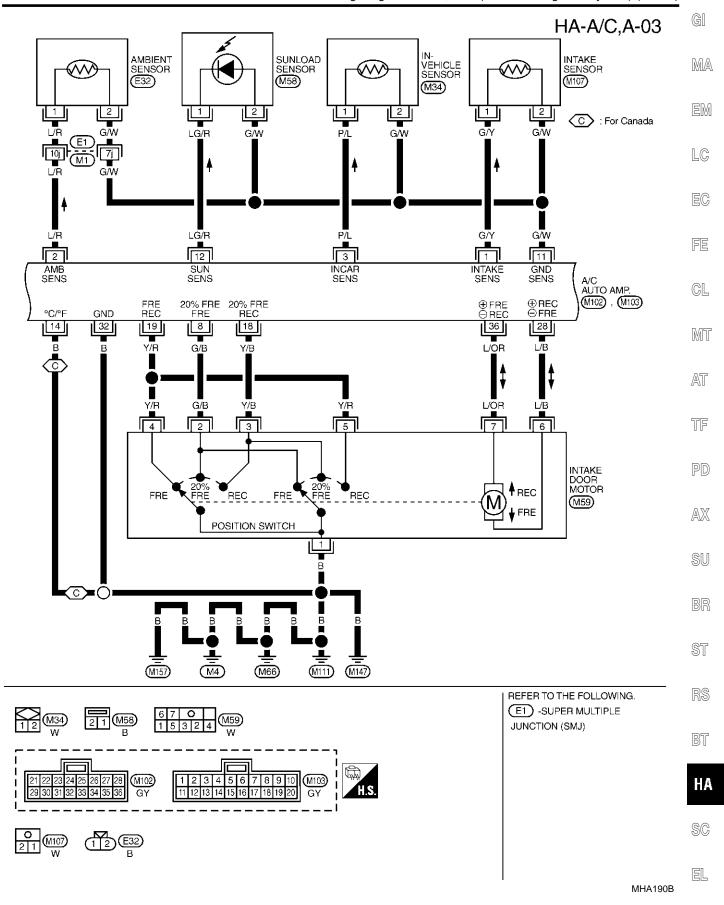
# Circuit Diagram (Without Navigation System)

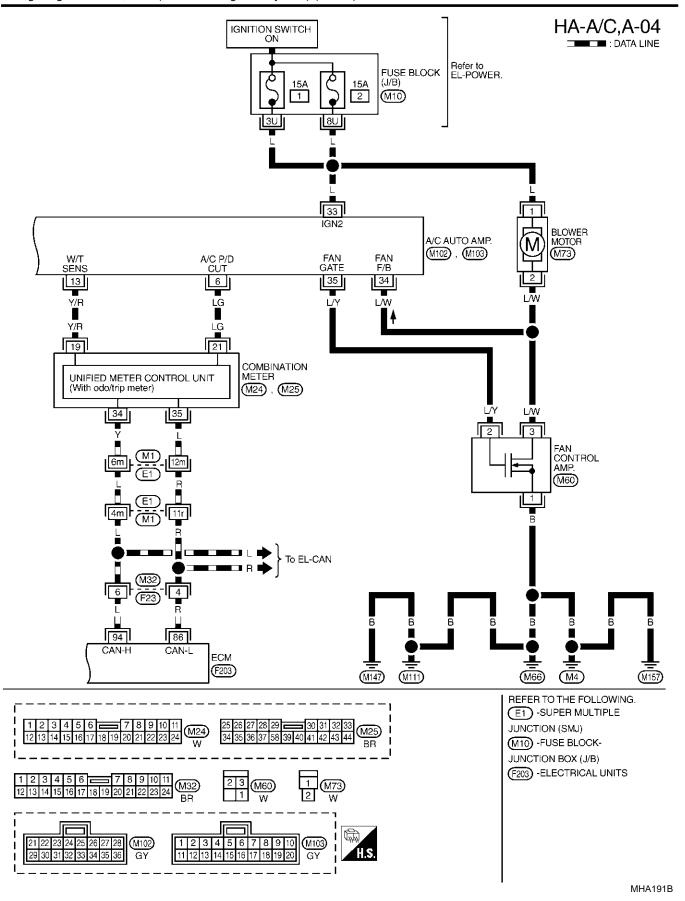






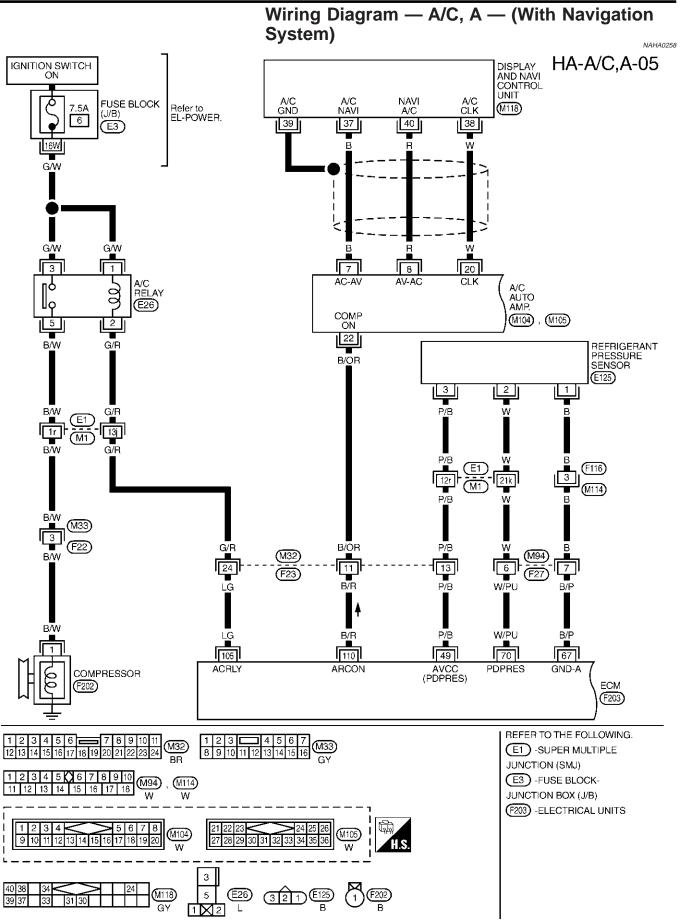
Wiring Diagram — A/C, A — (Without Navigation System) (Cont'd)



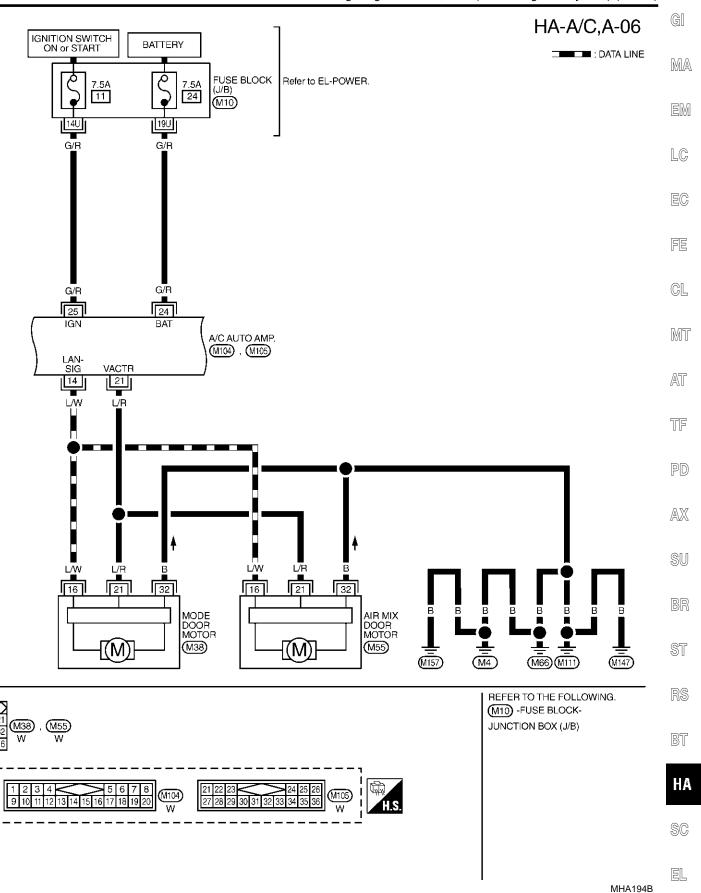


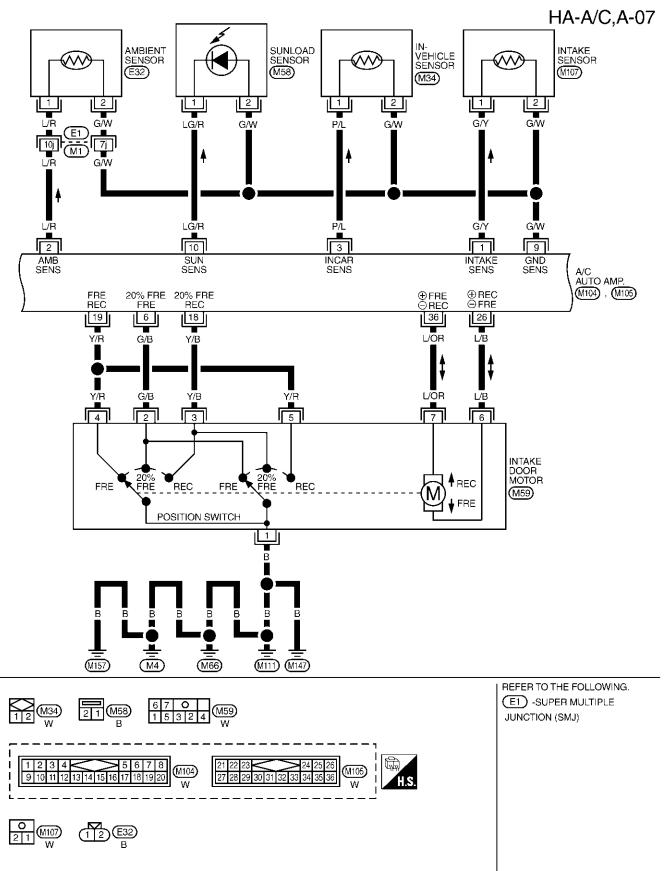
#### Circuit Diagram (With Navigation System) GI NAHA0257 REFRIGERANT PRESSURE SENSOR ECM MA 86 94 COMBINATION METER 67 LC 2 DATA LINE DATA LINE EC 49 110 UNFIED METER CONTROL UNIT (With odo/trip meter) FE COMPRESSOR 105 A/C RELAY /FUSE CL س FUSE MT To CAN $\left\{ \cdot \right\}$ FAN CONTROL AMP. BLOWER MOTOR AT IGNITION SWITCH FUSE TF DISPLAY AND NAVI CONTROL UNIT PD 20% FRE REC FRE 뿚ᅟᄼ AXÆÇ ∳ # ¢ 37 40 38 39 SU IGNITION SWITCH ON or START FUSE BR 8 33 34 35 36 26 $\overline{\infty}$ 9 0 22 17 11 ST 25 A/C AUTO AMP. FUSE 32 RS BATTERY 24 BT 0 2 2 DATA LINE HA SENSOR SUNLOAD SENSOR SENSOR AIR MIX DOOR MOTOR MODE DOOR MOTOR SC EL

MHA192B



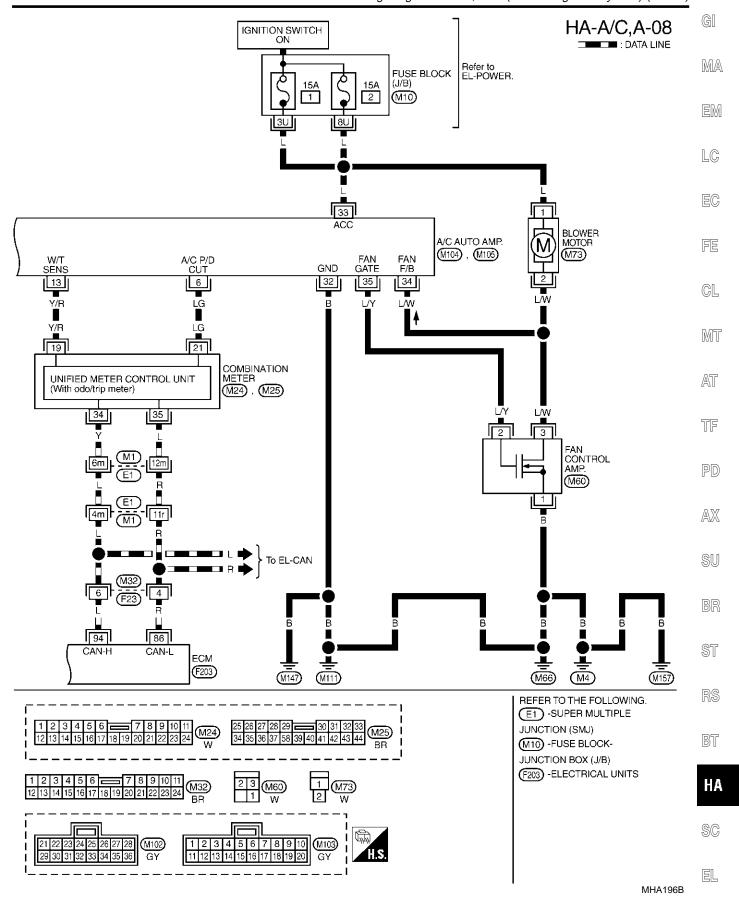
Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

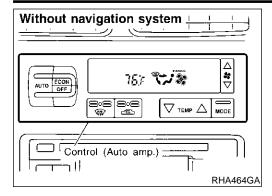




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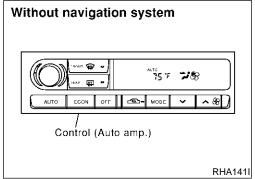
Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

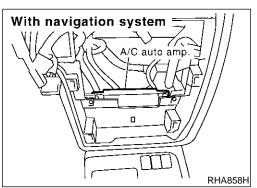




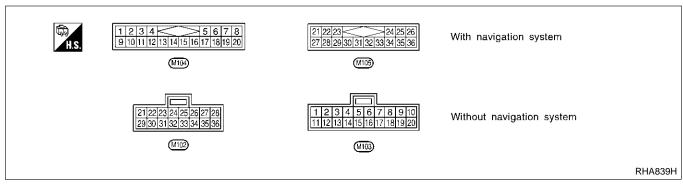
# Auto Amp. Terminals and Reference Value INSPECTION OF AUTO AMP.

Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".





Pin connector terminal layout



# AUTO AMP. INSPECTION TABLE Without Navigation System

NAHA0175S02

NAHA0175S0201

TERMINAL NO.	ITEM	CONDITION	Voltage V
1	Intake sensor	_	_
2	Ambient sensor	_	_
3	In-vehicle sensor	_	_

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Auto Amp. Terminals and Reference Value (Cont'd)

ERMINAL NO.	ITEM		CONDITION		Voltage V	
		0	AU	TO SW: ON	Approximately 0	
6	Compressor feedback signal	(Son)	AUTO SW: ON	Disconnect refrigerant pressure sensor connector	Approximately 5	
0				FRESH or 20% FRESH	Approximately 0	
8	Intake door position switch	CON	Intake door position	RECIRCULATION	Approximately 5	
11	Sensor ground			_	Approximately 0	
12	Sunload sensor		_	-	_	
13	Water temperature signal			_	_	
14	Ground (for Canada)			_	Approximately 0	
16	A/C LAN signal	1		_	Approximately 5.5	
18 Intake door position switch	Intake door position switch		Intake door position	20% FRE or RECIRCULA- TION	Approximately 0	
			CON		FRESH	Approximately 5
19	Intake door position switch		Intake door position	RECIRCULATION or FRESH	Approximately 0	
				20% FRE	Approximately 5	
21	Power supply for mode door motor and air mix door motor			<u> </u>	Approximately 12	
22	Compressor ON signal	85,2-7	Campraga,	ON	Approximately 0	
22	Compressor ON signal	لسها	Compressor	OFF	Approximately 5	
24	Down ownhy for illumination		Limbing with	OFF	Approximately 0	
24	Power supply for illumination	CON	Lighting switch	1st	Approximately 12	
25	Illumination ground			_	Approximately 0	
26	Power supply for BAT	COF		_	BATTERY VOLTAGE	

ST

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Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM		CONDI	Voltage V	
27	Power supply for IGN			_	Approximately 12
20	Power supply for intake door		Intoleo door position	$FRE \to REC$	Approximately 12
28	motor		Intake door position	$REC \to FRE$	Approximately 0
20	Door deference feedback signal		Rear window	defogger switch: ON	Approximately 12
30	Rear defogger feedback signal		Rear window defogger switch: OFF		Approximately 0
24	Daniel Información Children	Daniel defender ON signal		Rear window	Approximately 0
31	Rear defogger ON signal		Rear window	Approximately 12	
32	Ground	(Con)	_		Approximately 0
33	Power source for A/C		Ignition voltage feedback		Approximately 12
34	Blower motor feedback		Fan speed: Low		Approximately 7 - 10
35	Fan control AMP. control signal	Fan control AMP. control signal		Low, Middle low or Middle high	Approximately 2.5 - 3.0
				High	Approximately 9 - 10
36	Power supply for intake door	Power supply for intake door	Intoles door position	$FRE \to REC$	Approximately 0
30	motor		Intake door position	$REC \to FRE$	Approximately 12

## With Navigation System

NAHA0175S0202

					14/11/1/01/300202
TERMINAL NO.	ITEM		CONDI	Voltage V	
1	Intake sensor			-	_
2	Ambient sensor		_	-	_
3	In-vehicle sensor		_	-	_
6		(20)	Intake door position	RECIRCULATION	Approximately 5
0	Intake door position switch	(Lon)	make door position	FRESH or 20% FRESH	Approximately 0
7	Multiplex communication signal (AMP → NAVI)		_	_	
8	Multiplex communication signal (NAVI → AMP)		_	_	
9	Sensor ground	CON -			Approximately 0
10	Sunload sensor				_

AUTO

Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM		COND	ITION	Voltage V
11	Engine coolant temperature signal			_	_
14	A/C LAN signal			_	Approximately 5.5
			AU	TO SW: ON	Approximately 0
17	Compressor feedback signal		AUTO SW: ON	Disconnect refrigerant pressure sensor connector	Approximately 5
		(CON)		FRESH	Approximately 5
18	Intake door position switch		Intake door position	RECIRCULATION or 20% FRESH	Approximately 0
				20% FRESH	Approximately 5
19	Intake door position switch		Intake door position	RECIRCULATION or FRESH	Approximately 0
20	Multiplex communication signal (CLK)		_	_	
21	Power supply for door motor	<u> </u>		_	Approximately 12
22	Compressor ON signal	CON	Com	npressor: ON	Approximately 0
22	Compressor ON signal	• •	Compressor: OFF		Approximately 5
24	Power supply for BAT			-	BATTERY VOLTAGE
25	Power supply for IGN			_	Approximately 12
26	Power supply for intake door		Intake door position	FRE → REC	Approximately 12
20	motor		intake door position	$REC \to FRE$	Approximately 0
32	Ground			_	Approximately 0
33	Power source for A/C			_	Approximately 12
34	Blower motor feedback	(Con)	Fan	speed: Low	Approximately 7 - 10
35	Fan control amp. control signal		Fan speed: Low,	Middle low or Middle high	Approximately 2.5 - 3.0
			Fan	speed: High	Approximately 9 - 10
36	Power supply for intake door		Intake door position	$REC \to FRE$	Approximately 12
36	motor		make door position	FRE → REC	Approximately 0

RS

BT

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EL



## **Self-diagnosis**

#### INTRODUCTION AND GENERAL DESCRIPTION

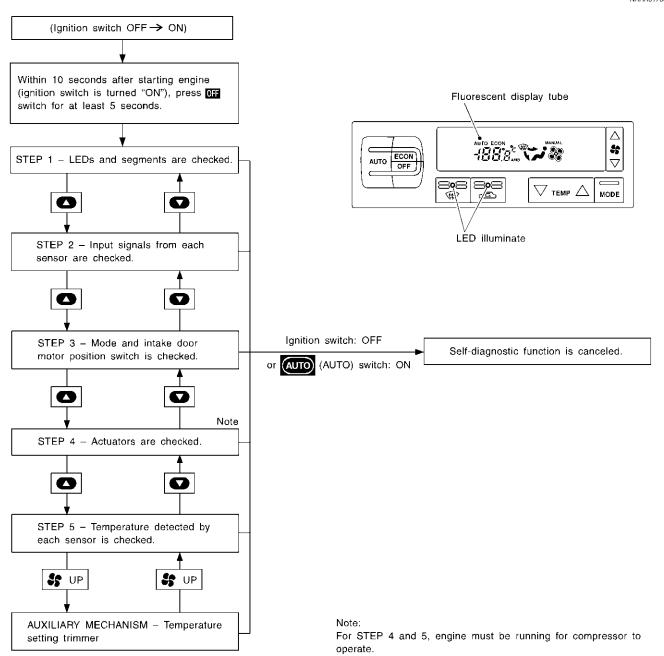
=NAHA0176 NAHA0176S01

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " \*\* switch for at least 5 seconds. The " \*\* switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of pushing (HOT) or (COLD) switch, as required.

Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing  $\Re$  (fan) UP switch.

## Without Navigation System (Except LE Grade)

NAHA0176S0101



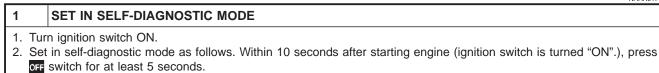
RHA453GA

## STEP-BY-STEP PROCEDURE

## Without Navigation System (Except LE Grade)

=NAHA0176S02

NAHA0176S0201



EM

MA

**■** GO TO 2.

LC

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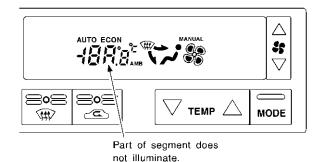
AT

TF

## 2 STEP 1 - ALL LEDS AND SEGMENT ARE CHECKED

Do all LEDs and segments illuminate?

#### Display malfunction



RHA454G

Yes or No

		100 0. 110
Yes	<b>&gt;</b>	GO TO 3.
No		Malfunctioning off switch, LED or fluorescent display tube.  Replace A/C auto amp

PD

AX

BR

4	CHECK TO RETURN SELF-DIAGNOSIS STEP 1					
	Press					
	Yes or No					
Yes	<b>&gt;</b>	GO TO 5.				
No		Malfunctioning <b>○</b> (COLD) switch. Replace A/C auto amp.				

RS

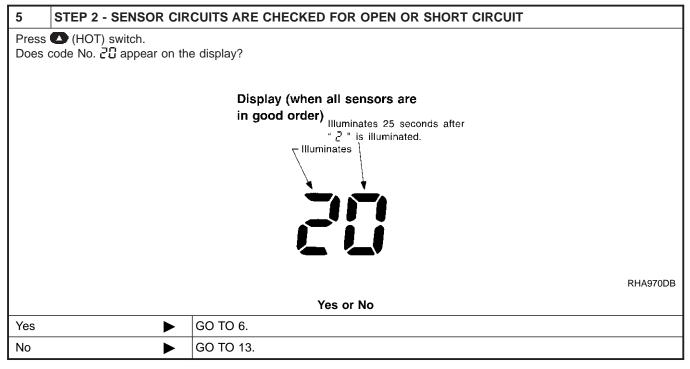
ST

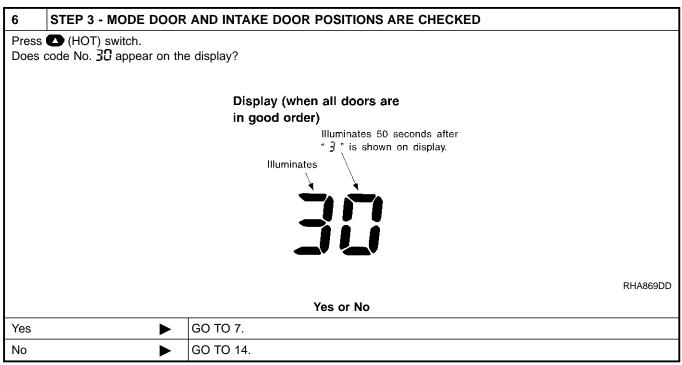
BT

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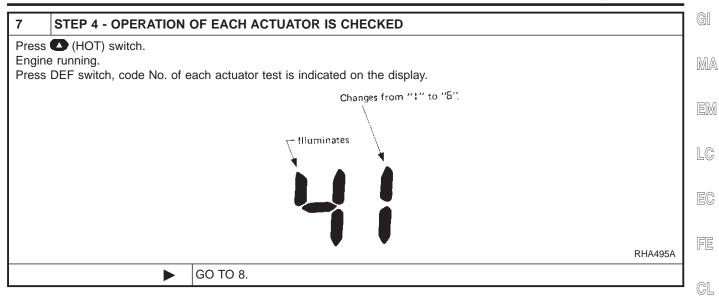
RS

BT

HA

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EL



**HA-51** 



#### 8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code		Actu	ator test pattern		
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor
41	VENT	REC	Full Cold	4 - 5V	ON
45	B/L	REC	Full Cold	9 - 11V	ON
43	B/L	20% FRE	Full Hot	7 - 9V	OFF
чч	FOOT	FRE	Full Hot	7 - 9V	OFF
45	ē <b>€</b>	FRE	Full Hot	7 - 9V	ON
46	DEF	FRE	Full Hot	10 - 12V	ON

MTBL0200

#### Discharge air flow

Mode control knob	Air outlet/distribution					
Mode control kilos	Face	Foot	Defroster			
*;	100%					
?	60%	40%				
Ŷ.		80%	20%			
		60%	40%			
<b>(4)</b>			100%			

MTBL0044

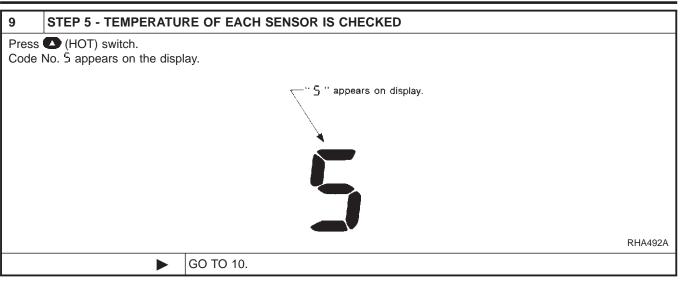
### OK or NG

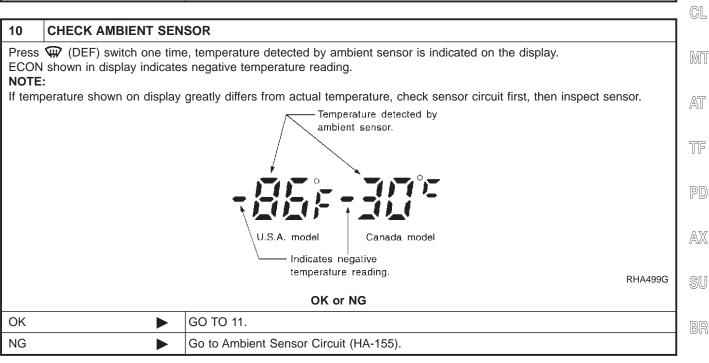
ОК	<b>&gt;</b>	GO TO 9.
NG	•	<ul> <li>Air outlet does not change.</li> <li>Go to "Mode Door Motor" (HA-92).</li> <li>Intake door does not change.</li> <li>Go to "Intake Door Motor" (HA-105).</li> <li>Discharge air temperature does not change.</li> <li>Go to "Air Mix Door Motor" (HA-100).</li> </ul>
		<ul> <li>Blower motor operation is malfunctioning.</li> <li>Go to "Blower Motor" (HA-114).</li> <li>Magnet clutch does not engage.</li> <li>Go to "Magnet Clutch" (HA-125).</li> </ul>

MA

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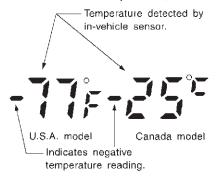


#### 11 CHECK IN-VEHICLE SENSOR

Press (DEF) switch the second time, temperature detected by in-vehicle sensor is indicated on the display screen. ECON shown in display indicates negative temperature reading.

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA500G

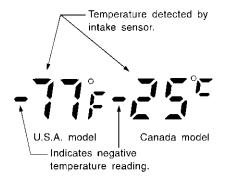
### OK or NG

OK •	GO TO 12.
NG ►	Go to In-vehicle Sensor Circuit (HA-158).

#### 12 CHECK INTAKE SENSOR

Press (DEF) switch the third time, temperature detected by intake sensor is indicated on the display.

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA500GB

#### OK or NG

	<ol> <li>Press (DEF) switch the fourth time. Display returns to original presentation 5.</li> <li>Turn ignition switch OFF or (AUTO) switch ON.</li> <li>END</li> </ol>
NG <b>&gt;</b>	Go to Intake Sensor Circuit (HA-165).

13 CHECK MALFUNCTIONING SENSOR
--------------------------------

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Malfunctioning sensor (including circuits)	Reference page	
21	Ambient sensor	*2	
- 21	Ambient sensor		
22	In-vehicle sensor	*3	
- 22	m-venicle sensor		
24	Intake sensor	*4	
- 24	intake sensor		
25	Sunload sensor*1		
- 25	Surioda serisor	5	
28	Air mix door motor (LCU) PBR	*6	
- 28	All mix door motor (ECO) FBR	6	

MTBL0083

## \*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. **25** will indicate despite that sunload sensor is functioning properly.

\*2: HA-155

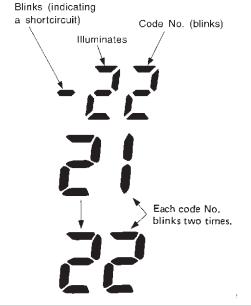
\*3: HA-158

\*4: HA-165

\*5: HA-162

\*6: HA-167

## Display (when sensor malfunctions)



RHA455G

RHA501A

INSPECTION END

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#### 14 CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

Code No. *1 *2	Mode or intak	e door position	Reference page
31	VENT **		
32	B/L	Mode door motor	*3
34	FOOT 📢		
35	D/F		
36	DEF W		
37	FRE		
38	20% FRE	Intake door motor	*4
39	REC 🖎		

MTBL0514

\*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

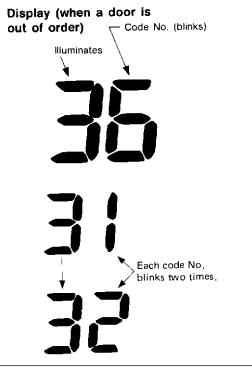
 $3! \rightarrow 32 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow \text{Return to} \quad 3!$ 

\*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

 $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to}$  37

\*3: HA-92

\*4: HA-105



RHA168DA

RHA498A

INSPECTION END



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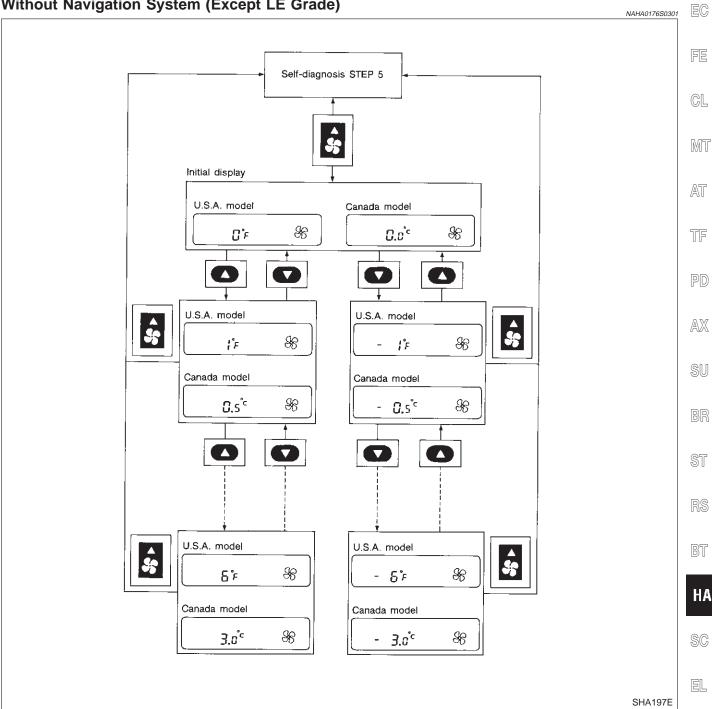
#### **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**

The trimmer compensates for differences in range of ±3°C (±6°F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press & (fan) UP switch to set system in auxiliary mode.
- Display shows "51" in auxiliary mechanism. It takes approximately 3 seconds.
- Press either (HOT) or (COLD) switch as desired. Temperature will change at a rate of 0.5°C (1°F) each time a switch is pressed.

## Without Navigation System (Except LE Grade)



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).



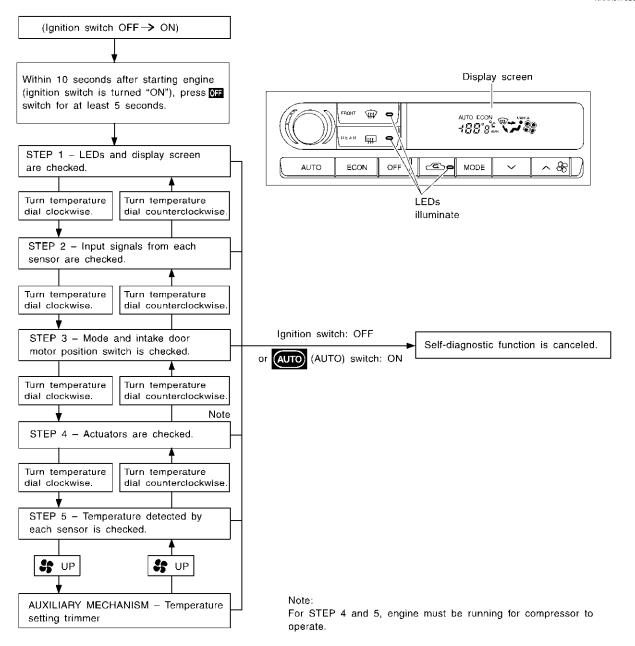
#### INTRODUCTION AND GENERAL DESCRIPTION

NAHA0176S07

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from usual control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " switch for at least 5 seconds. The "off" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing % (fan) UP switch.

## Without Navigation System (LE Grade)

NAHA0176S0702



RHA142I

## STEP-BY-STEP PROCEDURE

## Without Navigation System (LE Grade)

GI =NAHA0176S08

NAHA0176S0802

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1. Turn ignition switch ON.

Yes

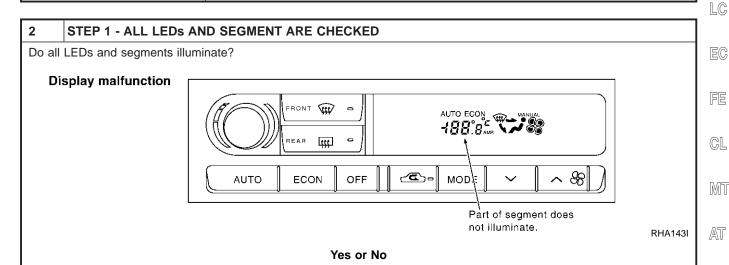
No

2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned "ON".), press OFF switch for at least 5 seconds.

GO TO 2.

GO TO 3.

Replace A/C auto amp.



3 VERIFY	ADVANCE TO	SELF-DIAGNOSIS STEP 2	
	Turn the temperature dial clockwise.     Does advance to self-diagnosis STEP 2?		
Yes or No			
Yes	<b>•</b>	GO TO 4.	
No	<b>&gt;</b>	Malfunctioning temperature dial. Replace A/C auto amp.	

Malfunctioning off switch, LED or fluorescent display tube.

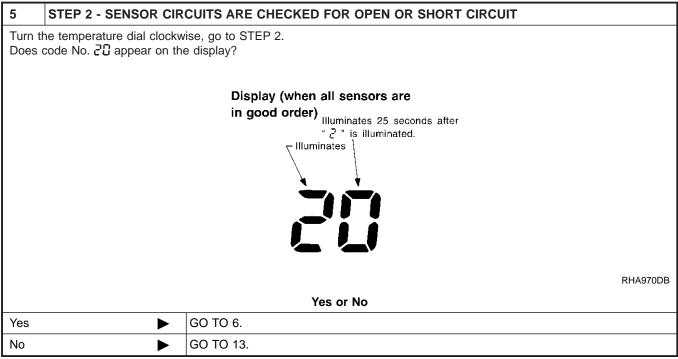
4	VERIFY RETURN TO S	ELF-DIAGNOSIS STEP 1
<ol> <li>Turn the temperature dial counterclockwise.</li> <li>Does return to self-diagnosis STEP 1?</li> </ol>		
Yes or No		
Yes	<b>•</b>	GO TO 5.
No		Malfunctioning temeprature dial. Replace A/C auto amp.

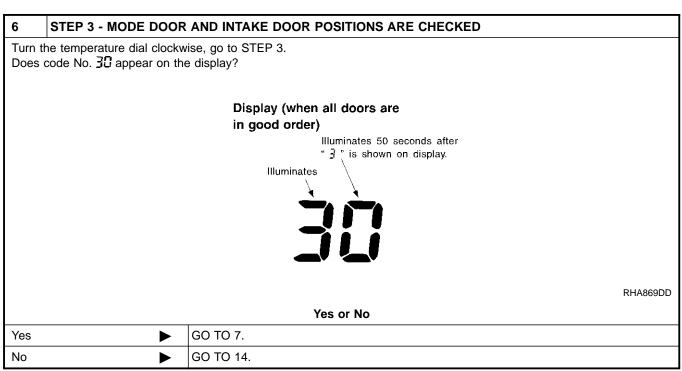
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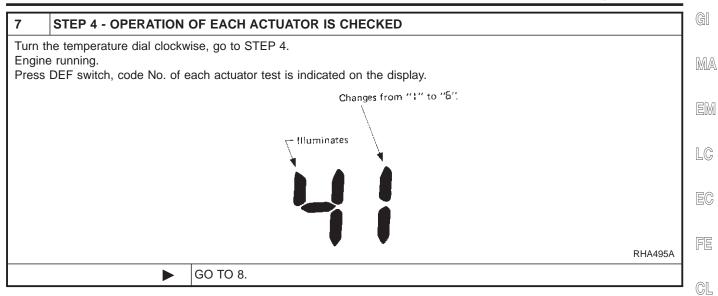
RS

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**HA-61** 



#### 8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code	Actuator test pattern					
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor	
41	VENT	REC	Full Cold	4 - 5V	ON	
45	B/L	REC	Full Cold	9 - 11V	ON	
43	B/L	20% FRE	Full Hot	7 - 9V	OFF	
чч	FOOT	FRE	Full Hot	7 - 9V	OFF	
45	ē <b>€</b>	FRE	Full Hot	7 - 9V	ON	
46	DEF	FRE	Full Hot	10 - 12V	ON	

MTBL0200

#### Discharge air flow

Mode control knob	Air outlet/distribution				
Mode control knob	Face	Foot	Defroster		
*;	100%				
₩.	60%	40%			
w.		80%	20%		
		60%	40%		
W	_		100%		

MTBL0044

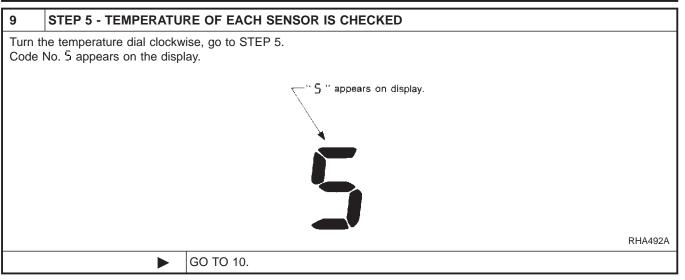
### OK or NG

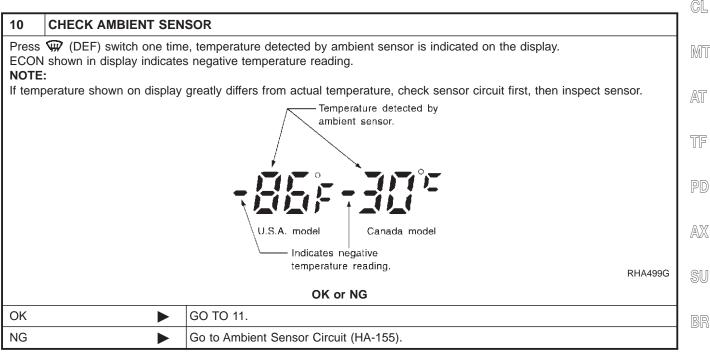
ОК	<b>&gt;</b>	GO TO 9.
NG	•	<ul> <li>Air outlet does not change. Go to "Mode Door Motor" (HA-92).</li> <li>Intake door does not change. Go to "Intake Door Motor" (HA-105).</li> <li>Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-100).</li> <li>Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-114).</li> <li>Magnet clutch does not engage. Go to "Magnet Clutch" (HA-126).</li> </ul>

MA

LC

EC





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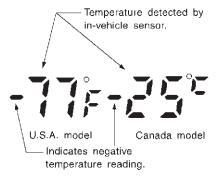


#### 11 CHECK IN-VEHICLE SENSOR

Press (DEF) switch the second time, temperature detected by in-vehicle sensor is indicated on the display screen. ECON shown in display indicates negative temperature reading.

#### NOTE:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA500G

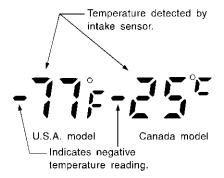
#### OK or NG

OK •	<b>&gt;</b>	GO TO 12.
NG	<b>&gt;</b>	Go to In-vehicle Sensor Circuit (HA-158).

#### 12 CHECK INTAKE SENSOR

Press (DEF) switch the third time, temperature detected by intake sensor is indicated on the display.

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA500GB

#### OK or NG

	<ol> <li>Press (DEF) switch the fourth time. Display returns to original presentation 5.</li> <li>Turn ignition switch OFF or (AUTO) switch ON.</li> <li>END</li> </ol>
NG •	Go to Intake Sensor Circuit (HA-165).

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Malfunctioning sensor (including circuits)	Reference page
21	Ambient sensor	*2
- 21	Ambient sensor	
22	In-vehicle sensor	*3
- 22	m-venicle sensor	
24	Intake sensor	*4
- 24	intake sensor	
25	Sunload sensor*1	*5
- 25	Surioda serisor	
28	Air mix door motor (LCU) PBR	*6
- 28	All mix door motor (ECO) FBR	

MTBL0083

### \*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. **25** will indicate despite that sunload sensor is functioning properly.

\*2: HA-156

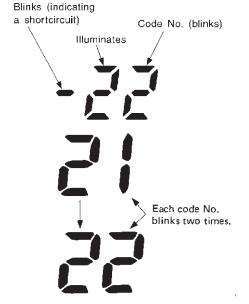
\*3: HA-159

\*4: HA-166

\*5: HA-162

\*6: HA-167

## Display (when sensor malfunctions)



RHA455G

RHA501A

► INSPECTION END

MA

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#### 14 CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

Code No. *1 *2	Mode or intake door position		Reference page
31	VENT **		*3
32	B/L		
34	FOOT 📢	Mode door motor	
35	D/F		
36	DEF W		
37	FRE		
38	20% FRE	Intake door motor	*4
39	REC 🖎		

MTBL0508

\*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

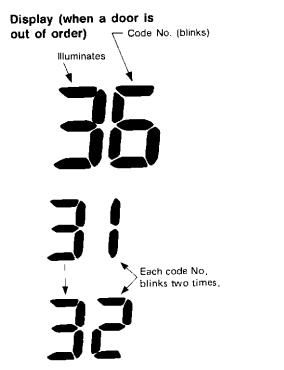
 $31 \rightarrow 32 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow \text{Return to} \quad 31$ 

\*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

 $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to}$  37

\*3: HA-93

\*4: HA-106



RHA168DA

RHA498A

INSPECTION END

GI

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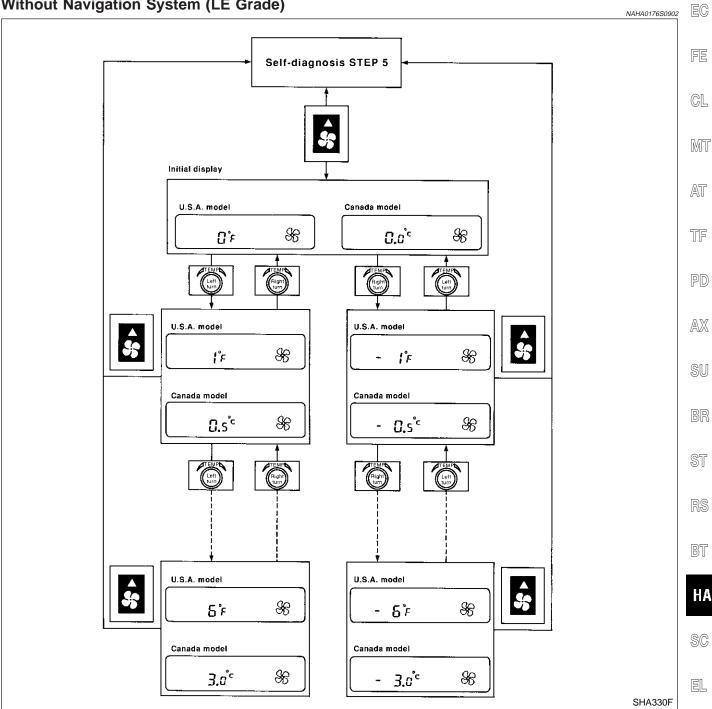
#### **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**

The trimmer compensates for differences in range of ±3°C (±6°F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press & (fan) UP switch to set system in auxiliary mode.
- Display shows "5;" in auxiliary mechanism. It takes approximately 3 seconds.
- Turn temperature dial clockwise or counter clockwide. Temperature will change at a rate of 0.5°C (1°F) LC each time a switch is pressed.

## Without Navigation System (LE Grade)



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

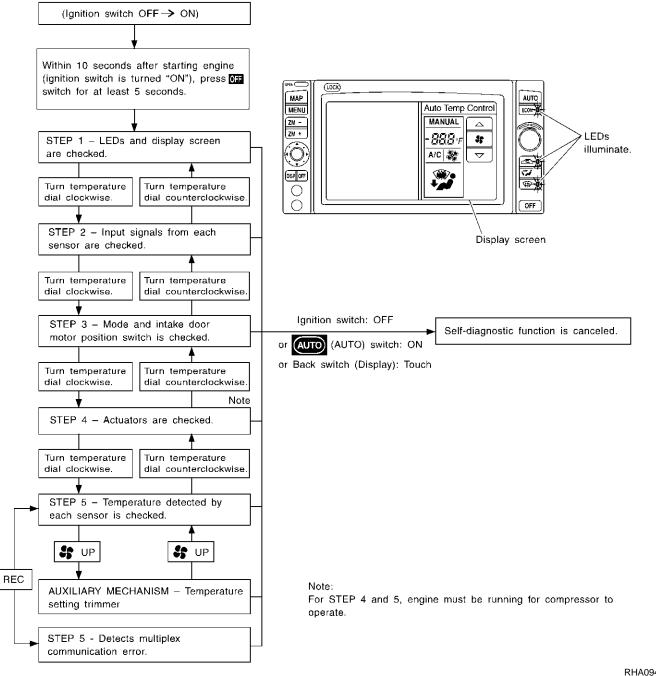


#### INTRODUCTION AND GENERAL DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from usual control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing "OFF" switch for at least 5 seconds. The "off" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing & (fan) UP switch.

## With Navigation System

NAHA0176S0401



RHA094I

## STEP-BY-STEP PROCEDURE

## With Navigation System

NAHA0176S05

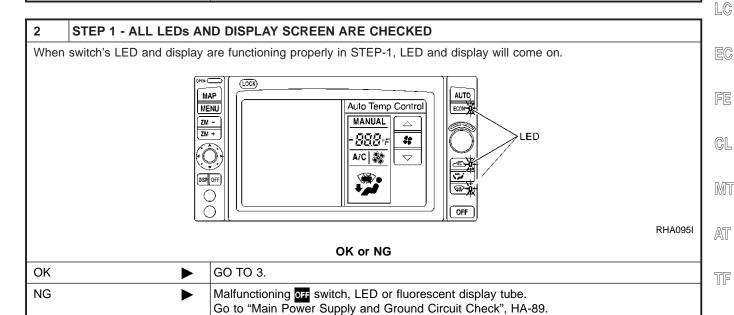
NAHA0176S0501

GI

MA

- 1 SET IN SELF-DIAGNOSTIC MODE
- 1. Turn ignition switch ON.
- 2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned "ON".), press off switch for at least 5 seconds.

**■** GO TO 2.



			J PD
3	VERIFY ADVANCE TO	SELF-DIAGNOSIS STEP 2	7
	n temperature dial clockwies advance to self-diagnos		
		Yes or No	_ SU
Yes	<b>•</b>	GO TO 4.	7 "
No	<b>&gt;</b>	Malfunctioning temperature dial. Check Display & NAVI control unit.	BR

4	VERIFY RETURN TO SELF-DIAGNOSIS STEP 1		
Turn temperature dial counterclockwise.     Does return to self-diagnosis STEP 1?			
	Yes or No		
Yes	<b>&gt;</b>	GO TO 5.	
No	Malfunctioning temperature dial. Check Display & NAVI control unit.		

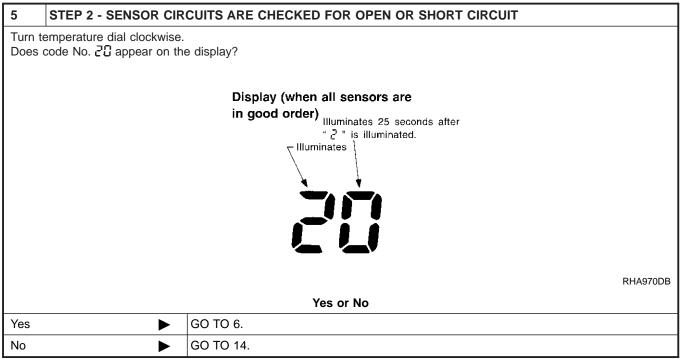
HA

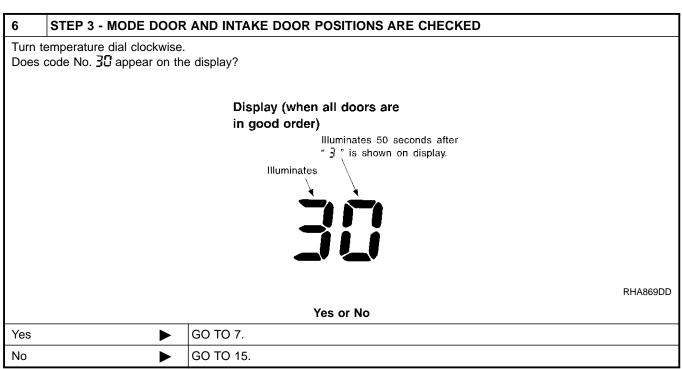
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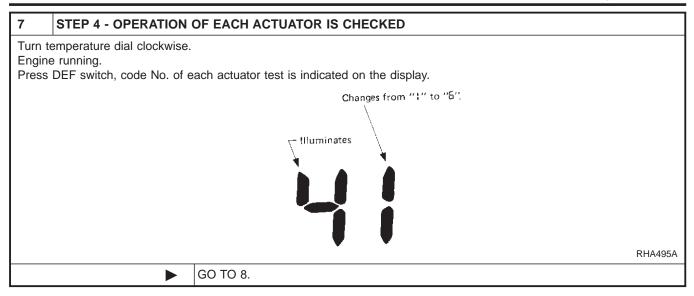
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**HA-71** 



#### 8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code No.	Actuator test pattern				
	Mode door	Intake door	Air mix door	Blower motor	Com- pressor
41	VENT	REC	Full Cold	4 - 5V	ON
45	B/L	REC	Full Cold	9 - 11V	ON
43	B/L	20% FRE	Full Hot	7 - 9V	OFF
чч	FOOT	FRE	Full Hot	7 - 9V	OFF
45		FRE	Full Hot	7 - 9V	ON
46	DEF	FRE	Full Hot	10 - 12V	ON

MTBL0200

#### Discharge air flow

Mode control knob	Air outlet/distribution			
	Face	Foot	Defroster	
*;	100%			
?	60%	40%		
έ.		80%	20%	
		60%	40%	
<b>(4)</b>			100%	

MTBL0044

### OK or NG

ОК	<b>&gt;</b>	GO TO 9.
NG	•	<ul> <li>Air outlet does not change. Go to "Mode Door Motor" (HA-94).</li> <li>Intake door does not change. Go to "Intake Door Motor" (HA-107).</li> <li>Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-116).</li> </ul>
		<ul> <li>Magnet clutch does not engage.</li> <li>Go to "Magnet Clutch" (HA-127).</li> <li>Discharge air temperature does not change.</li> <li>Go to "Air Mix Door Motor" (HA-102).</li> </ul>

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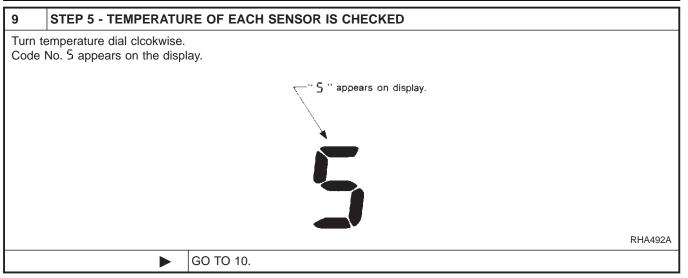
AT

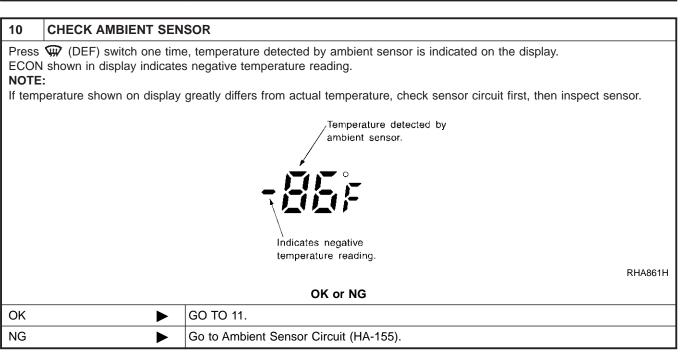
TF

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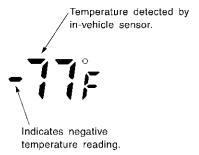


#### 11 CHECK IN-VEHICLE SENSOR

Press (DEF) switch the second time, temperature detected by in-vehicle sensor is indicated on the display screen. ECON shown in display indicates negative temperature reading.

#### NOTF:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA862H

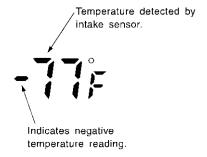
#### OK or NG

OK •	GO TO 12.
NG ►	Go to In-vehicle Sensor Circuit (HA-158).

#### 12 CHECK INTAKE SENSOR

Press (DEF) switch the third time, temperature detected by intake sensor is indicated on the display.

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



RHA862HA

#### OK or NG

OK •	<b>&gt;</b>	GO TO 13.
NG ►		Go to Intake Sensor Circuit (HA-165).



13 DE	TECTS MULTIPLEX	COMMUNICA	TION ERROR		(
Press REC	Switch. No. 52 appears on the	ne display			
		Display	Signal direction	-	
		58	In good order	-	
		52 🛞	Display & NAVI control unit → Auto amp.	-	
		52 <b>\$\$</b>	Auto amp. → Display & NAVI control unit	-	
				MTBL0509	"
			Yes or No		[
Yes	<b>&gt;</b>	INSPECTION	END		
No	<b>&gt;</b>	2. Go to "OP	tiplex Communication Circuit", HA-168. ERATIONAL CHECK", HA-85. at A/C system is in good order.		ſ
		ļ.	· · · · · · · · · · · · · · · · · · ·		J (

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#### 14 CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No. Malfunctioning sensor (including circuits)		Reference page	
21	Ambient sensor	*2	
- 21	Ambient sensor	۷	
55	In-vehicle sensor	*3	
- 22	III-veriicie serisor	J	
24	Intake sensor	*4	
- 24	intake sensor	4	
25	Sunload sensor*1	*5	
- 25	Suriload serisor	5	
28	Air mix door motor (LCU) PBR	*6	
- 28	All mix door motor (LCO) PBR	*6	

MTBL0083

#### \*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. **25** will indicate despite that sunload sensor is functioning properly.

\*2: HA-155

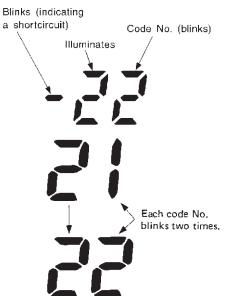
\*3: HA-158

\*4: HA-165

\*5: HA-162

\*6: HA-167

#### Display (when sensor malfunctions)



RHA455G

RHA501A

INSPECTION END

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15	CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH	
	CHECK MALI CHOTICINING DOCK MCTOK I COLLICIT CHILICIT	

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

Code No. *1 *2	Mode or intak	Reference page	
31	VENT **		
32	B/L		
34	FOOT 📢	Mode door motor	*3
35	D/F		
36	DEF 🙀		
37	FRE		
38	20% FRE	Intake door motor	*4
39	REC 🖎		

MTBL0508

\*1: If mode door motor harness connector is disconnected, the following display pattern will appear.  $3! \rightarrow 32 \rightarrow 34 \rightarrow 35 \rightarrow 35 \rightarrow$ Return to 3!

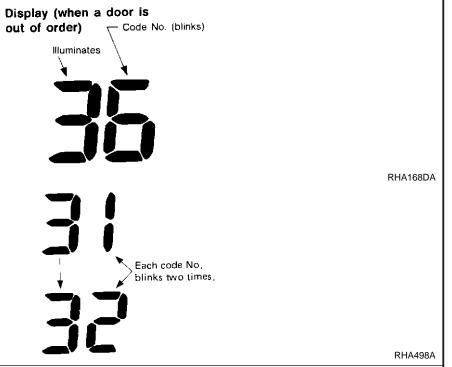
\*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

INSPECTION END

 $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to} \quad 37$ 

\*3: HA-94

\*4: HA-107



**」** HA

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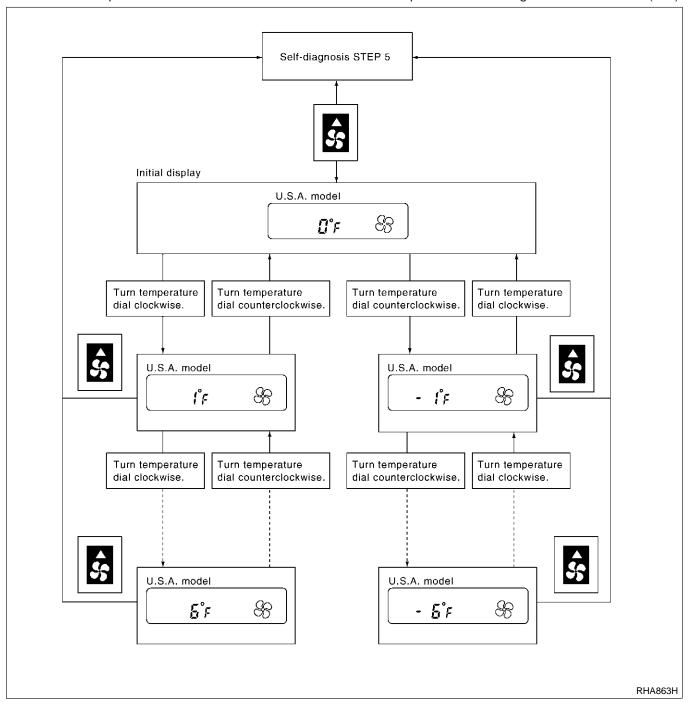
# **AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER**With Navigation System

=NAHA0176S06

The trimmer compensates for differences in range of  $\pm 3^{\circ}$ C ( $\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press \( \mathscr{S}\) (fan) UP switch to set system in auxiliary mode.
- Display shows "51" in auxiliary mechanism. It takes approximately 3 seconds.
- Turn the temperature dial clockwise or counterclockwise: Temperature will change at a rate of 0.5°C (1°F).

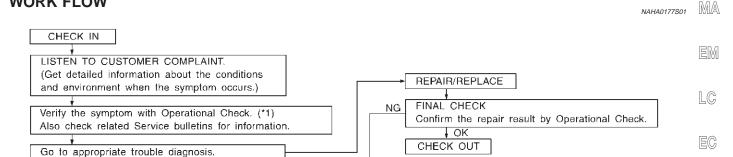


When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

How to Perform Trouble Diagnoses for Quick and Accurate Repair

# **How to Perform Trouble Diagnoses for Quick**

GI and Accurate Repair



SHA900E

(Refer to SYMPTOM TABLE below.)

#### **SYMPTOM TABLE**

**WORK FLOW** 

NAHA0177S0.			MT
Symptom	Reference Page		
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	HA-88	AT
Air outlet does not change.			<i>L</i> =1.11
<ul> <li>Mode door motor does not operate nor- mally.</li> </ul>	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	HA-92	TF
<ul> <li>Discharge air temperature does not change.</li> </ul>	Co to Trouble Diagnosis Procedure for Air Mix Door Motor (LAN)	HA-100	PD
<ul> <li>Air mix door motor does not operate nor- mally.</li> </ul>	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	HA-100	AX
Intake door does not change.			
<ul> <li>Intake door motor does not operate nor- mally.</li> </ul>	Go to Trouble Diagnosis Procedure for Intake Door Motor.	HA-105	SU
Blower motor operation is malfunctioning.			
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-114	BR
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-125	ST
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	HA-133	
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient Heating.	HA-143	RS
Noise.	Go to Trouble Diagnosis Procedure for Noise.	HA-146	
Self-diagnosis can not be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	HA-147	BT
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	HA-150	
ECON mode does not operate.	Go to Trouble Diagnosis Procedure for ECON (ECONOMY) — mode.	HA-153	HA
A/C system cannot be controlled.	Go to Trouble Diagnosis Procedure for Multiplex Communication Circuit.	HA-168	SC

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<sup>\*1:</sup> Operational Check (HA-80)



#### **Operational Check**

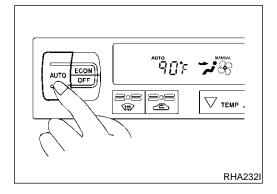
AHA0178

The purpose of the operational check is to confirm that the system operates properly.

#### **CONDITIONS:**

NAHA0178S01

Engine running and at normal operating temperature.



### PROCEDURE: (WITHOUT NAVIGATION SYSTEM, EXCEPT LE GRADE)

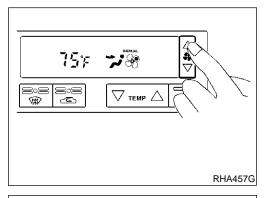
NAHA0178S02

NAHA0178S0201

- 1. Check Memory Function
- 1. Set the temperature 90°F or 32°C.
- 2. Press OFF switch.
- 3. Turn the ignition off.
- 4. Turn the ignition on.
- 5. Press the AUTO switch.
- Confirm that the set temperature remains at previous temperature.
- 7. Press OFF switch.

If NG, go to trouble diagnosis procedure for memory function (HA-150).

If OK, continue with next check.



#### 2. Check Blower

NAHA0178S0202

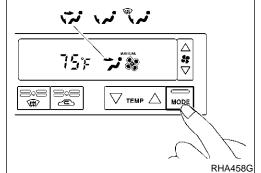
- Press fan switch (up side) one time.
   Blower should operate on low speed.
   The fan symbol should have one blade lit & ...
- Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.
- Leave blower on MAX speed # .

If NG, go to trouble diagnosis procedure for blower motor (HA-114). If OK, continue with next check.

### 3. Check Discharge Air

NAHA0178S0203

- 1. Press mode switch four times and DEF button.
- 2. Each position indicator should change shape.



Operational Check (Cont'd)

Mode	Air	outlet/dis	tribution
control knob	Face	Foot	Defroste
<b>*</b> ;	100%	_	_
(72)	60%	40%	_
المر)	-	80%	20%
	-	60%	40%
(III)	_	_	100%

Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-29).

#### NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor

If OK, continue with next check.

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Press REC switch.

Recirculation indicator should illuminate.

Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-105).

TF

If OK, continue with next check.

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5. Check Temperature Decrease

Check for cold air at discharge air outlets.

Press the temperature decrease button until 18°C (60°F) is displayed.

NAHA0178S0204

If NG, go to trouble diagnosis procedure for insufficient cooling

(HA-133). If OK, continue with next check.

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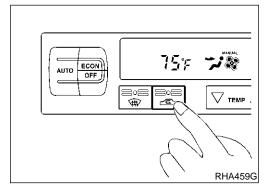
- Press the temperature increase button until 32°C (90°F) is displayed.
- 2. Check for hot air at discharge air outlets.

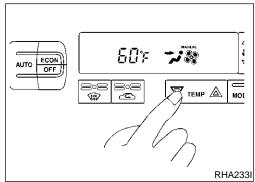
If NG, go to trouble diagnosis procedure for insufficient heating (HA-143).

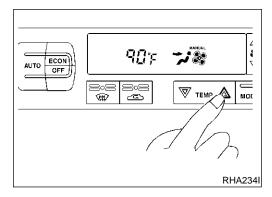
If OK, continue with next check.

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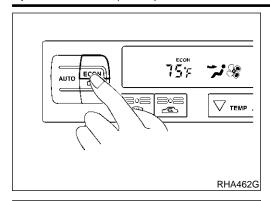


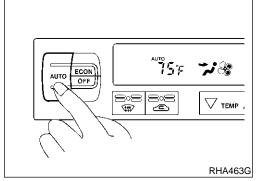






NAHA0178S0207





#### 7. Check ECON (Economy) Mode

1. Set the temperature 75°F or 25°C.

2. Press ECON switch.

B. Display should indicate ECON (no AUTO).

Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-153).

If OK, continue with next check.

#### 8. Check AUTO Mode

NAHA0178S0208

1. Press AUTO switch.

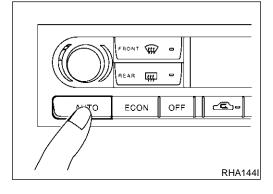
2. Display should indicate AUTO (no ECON).

Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-88), then if necessary, trouble diagnosis procedure for magnet clutch (HA-125).

If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI-25) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-79) and perform applicable trouble diagnosis procedures.



### PROCEDURE: (WITHOUT NAVIGATION SYSTEM, LE GRADE)

NAHA0178S04 NAHA0178S0401

1. Check Memory Function

Set the temperature 90°F or 32°C.

2. Press OFF switch.

3. Turn the ignition off.

4. Turn the ignition on.

5. Press the AUTO switch.

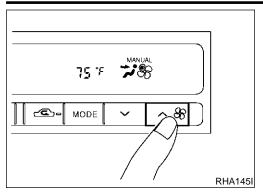
Confirm that the set temperature remains at previous temperature.

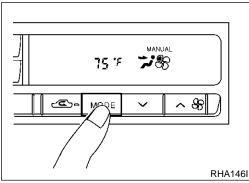
7. Press OFF switch.

If NG, go to trouble diagnosis procedure for memory function (HA-151).

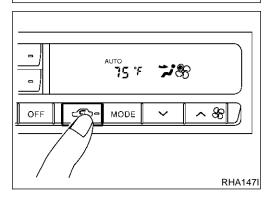
If OK, continue with next check.

Operational Check (Cont'd)





Mode	Air	outlet/dis	tribution
control knob	Face	Foot	Defroste
نر	100%	_	_
(7)	60%	40%	_
المر)	-	80%	20%
(P)	_	60%	40%
<b>(#</b> )	-	_	100%



#### 2. Check Blower

Press fan switch (up side) one time. Blower should operate on low speed.

The fan symbol should have one blade lit & .

Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.

Leave blower on MAX speed # .

If NG, go to trouble diagnosis procedure for blower motor (HA-115). If OK, continue with next check.

#### 3. Check Discharge Air

Press MODE switch four times and DEF button.

2. Each position indicator should change shape.

Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-93).

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-93).

If OK, continue with next check.

4. Check Recirculation

Press REC switch.

Recirculation indicator should illuminate.

2. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-106). If OK, continue with next check.

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NAHA0178S0403

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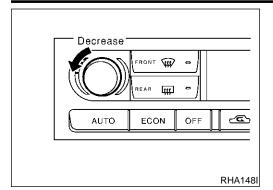
BR

BT

HA

NAHA0178S0404

EL

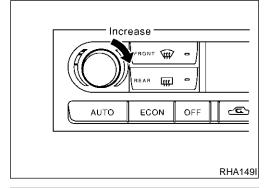


#### 5. Check Temperature Decrease

- 1. Turn temperature dial counterclockwise until 18°C (60°F) is displayed.
- 2. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-134).

If OK, continue with next check.



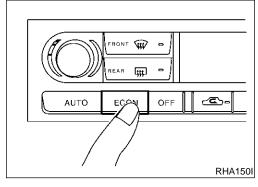
#### 6. Check Temperature Increase

NAHA0178S0406

- 1. Turn the temperature dial clockwise until 32°C (90°F) is displayed.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-144).

If OK, continue with next check.



#### 7. Check ECON (Economy) Mode

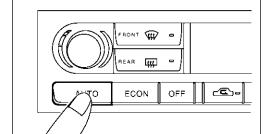
NAHA0178S0407

- 1. Set the temperature 75°F or 25°C.
- 2. Press ECON switch.
- Display should indicate ECON (no AUTO).
   Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-154).

If OK, continue with next check.



RHA144I

#### 8. Check AUTO Mode

NAHA0178S0408

- Press AUTO switch.
- Display should indicate AUTO (no ECON).
   Confirm that the compressor clutch engages (au

Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-88), then if necessary, trouble diagnosis procedure for magnet clutch (HA-126).

If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-79) and perform applicable trouble diagnosis procedures.

**AUTO** 

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NAHA0178S0301

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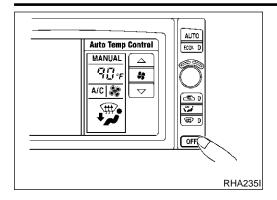
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Operational Check (Cont'd)



#### PROCEDURE: (WITH NAVIGATION SYSTEM)

#### 1. Check Memory Function

Set the temperature 90°F or 32°C.

2. Press OFF switch.

3. Turn the ignition off.

Turn the ignition on. 4.

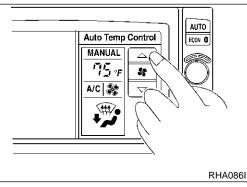
Press the AUTO switch. 5.

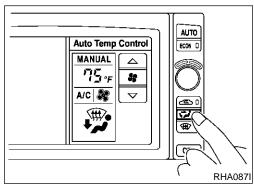
Confirm that the set temperature remains at previous temperature.

Press OFF switch. 7.

If NG, go to trouble diagnosis procedure for memory function (HA-

If OK, continue with next check.





#### 2. Check Blower

Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & .

Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.

Leave blower on MAX speed # .

If NG, go to trouble diagnosis procedure for blower motor (HA-116). If OK, continue with next check.

#### 3. Check Discharge Air

Press MODE switch four times and D/F button.

Each position indicator should change shape.

NAHA0178S0302

NAHA0178S0303

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### Discharge air flow Mode Air outlet/distribution control Foot Face Defroster knob 100% 60% 40% 80% 20% W . 60% 40% ttt 100%

 Confirm that discharge air comes out according to the air distribution table at left.
 Refer to "Discharge Air Flow" (HA-29).

#### NOTE:

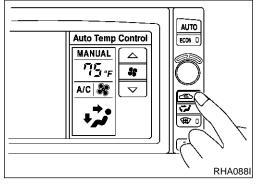
RHA654F

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-94).

If OK, continue with next check.

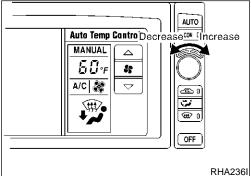


#### 4. Check Recirculation

NAHA0178S0304

- Press REC switch.
   Recirculation indicator should illuminate.
- Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-107). If OK, continue with next check.



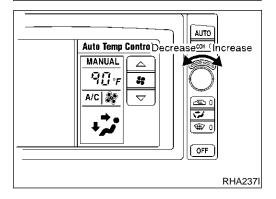
#### 5. Check Temperature Decrease

1) Turn the temperature dial counterclockwise until 18°C (60°F) is displayed.

2) Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-135).

If OK, continue with next check.



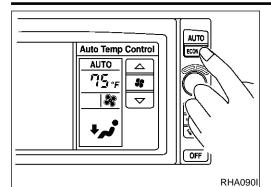
#### 6. Check Temperature Increase

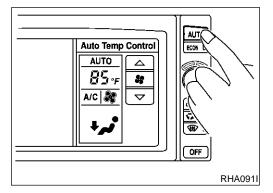
- Turn the temperature dial clockwise until 32°C (90°F) is displayed.
- 2) Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-145).

If OK, continue with next check.

Operational Check (Cont'd)





#### 7. Check ECON (Economy) Mode

NAHA0178S0307

1. Press ECON switch.

Display should indicate ECON (no AUTO).
 Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-155).

If OK, continue with next check.

#### 8. Check AUTO Mode

NAHA0178S0308

Press AUTO switch.

Display should indicate AUTO (no ECON).
 Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-88), then if necessary, trouble diagnosis procedure for magnet clutch (HA-127).

If all operational check are OK (symptom can not be duplicated), go to GI-25 "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-79) and perform applicable trouble diagnosis procedures.



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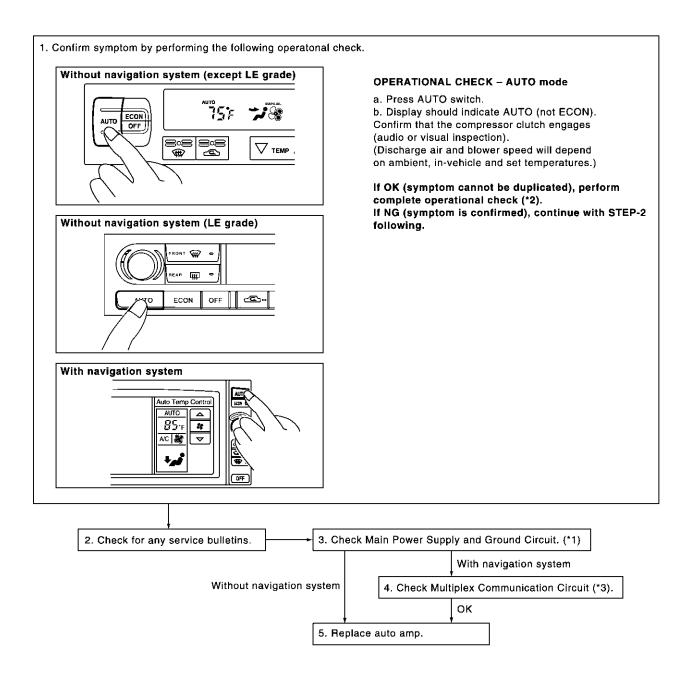
### A/C System

## TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM SYMPTOM:

=NAHA0179

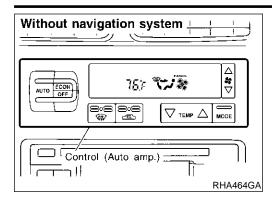
A/C system does not come on.

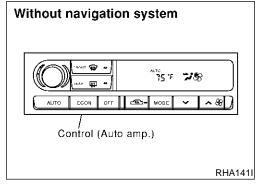
#### **INSPECTION FLOW**

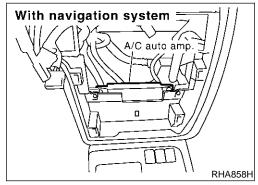


RHA238I

A/C System (Cont'd)







#### MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK **Component Description**

#### **Automatic Amplifier (Auto Amp.)**

NAHA0180S0101

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

MA

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

LC

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.

EG

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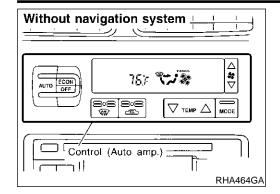
BT

HA

SC

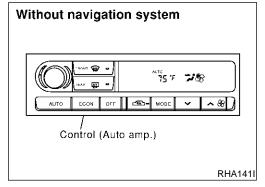
EL

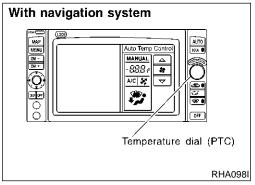


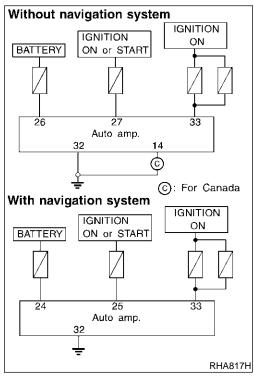


#### **Potentio Temperature Control (PTC)**

The PTC is built into the A/C auto amp. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (60°F) to 32°C (90°F) temperature range by pushing the temperature button. The set temperature is digitally displayed.







## DIAGNOSTIC PROCEDURE SYMPTOM:

A/C system does not come on.

NAHA0181

A/C System (Cont'd)

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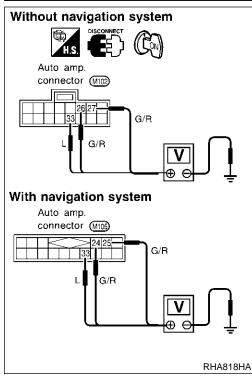
PD

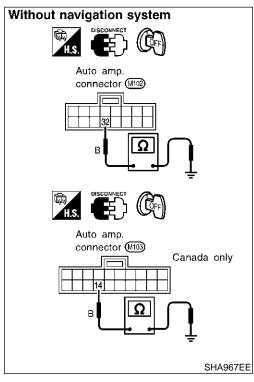
AX

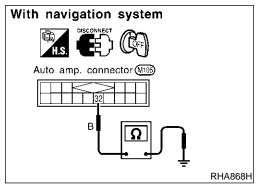
SU

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ST







#### Auto Amp. Check

Check power supply circuit for auto amp. with ignition switch ON. Measure voltage across terminal Nos. 26, 27, 33 (24, 25, 33) and body ground.

Voltmeter terminal		Voltage
(+)	(–)	
26 (24)		
27 (25)	Body ground	Approx. 12V
33 (33)		

If OK, check auto amp.

- If NG, check 7.5A fuses [Nos. 11 and 24, located in the fuse block — junction box (J/B)] and 15A fuses [Nos. 1 and 2, located in the fuse block — junction box (J/B)].
- If fuses are OK, check for open circuit in wiring harness.
   Repair or replace as necessary.
- If fuses are NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

Check body ground circuit for auto amp. with ignition switch OFF. Check for continuity between terminal Nos. 32, 14 and body ground.

Ohmmete	Ohmmeter terminal		
(+)	(-)	Continuity	
32	Dody ground	Voc	
14 (Canada only)	Body ground	Yes	

#### NOTE:

If OK, replace auto amp.

If NG, repair or replace harness.

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#### **Mode Door Motor**

### TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR (LAN) SYMPTOM:

=NAHA0182

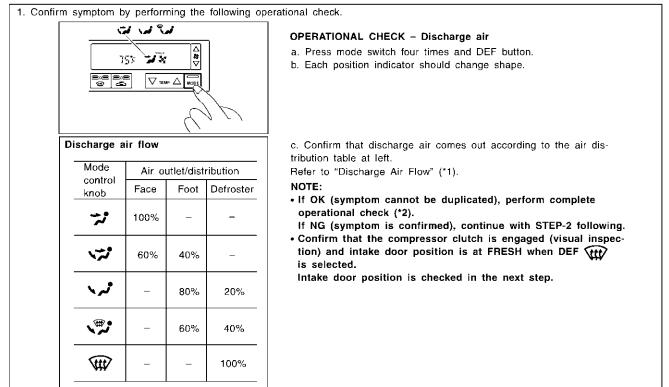
- Air outlet does not change.
- Mode door motor does not operate normally.

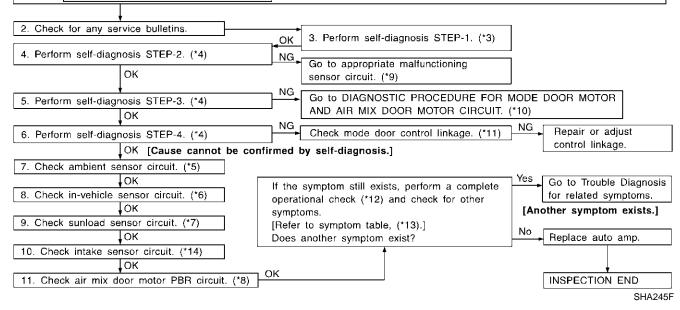
#### Inspection Flow

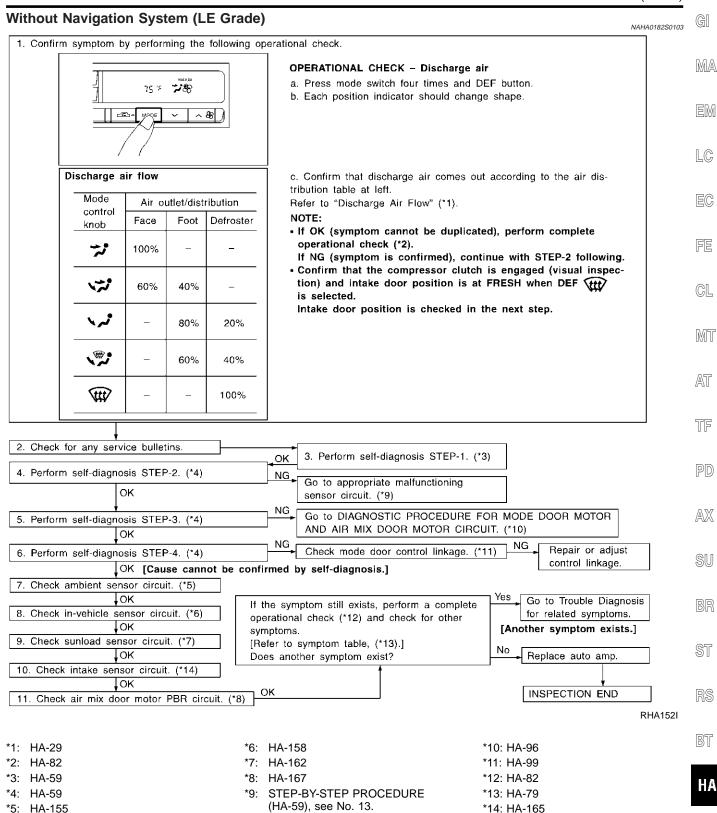
Without Navigation System (Except LE Grade)

NAHA0182S01

NAHA0182S0101



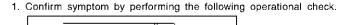


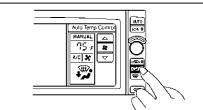




#### With Navigation System

NAHA0182S0102





#### Discharge air flow

Mode control	Air o	ribution	
knob	Face	Foot	Defroster
**	100%	ı	
(%)	60%	40%	_
الريا	-	80%	20%
<b>*</b>	1	60%	40%
(#P)	_		100%

#### OPERATIONAL CHECK - Discharge air

- a. Press mode switch four times and DEF button.
- b. Each position indicator should change shape.

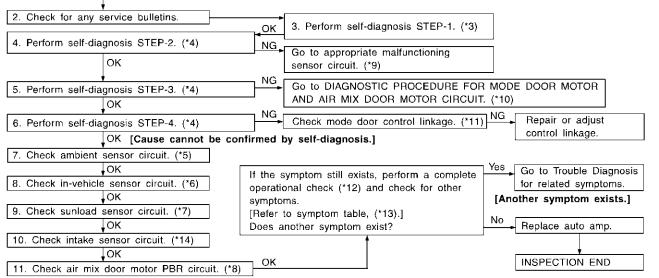
c. Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (\*1).

#### NOTE:

- If OK (symptom cannot be duplicated), perform complete operational check (\*2).
- If NG (symptom is confirmed), continue with STEP-2 following.
- · Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF is selected.

Intake door position is checked in the next step.



RHA109I

*1:	HA-29
*2:	HA-85

\*3: HA-69

\*4: HA-69

\*5: HA-155

\*6: HA-158

\*7: HA-162 \*8: HA-167

\*9: STEP-BY-STEP PROCEDURE (HA-69), see No. 13.

\*10: HA-96

\*11: HA-99 \*12: HA-85

\*13: HA-79 \*14: HA-165



#### SYSTEM DESCRIPTION

#### **Component Parts**

=NAHA0183

MA

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NAHA0183S01

Mode door control system components are:

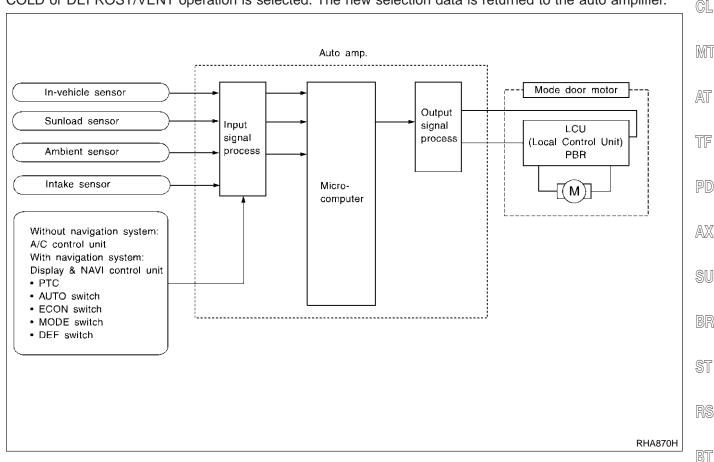
- 1) Auto amp.
- 2) Mode door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

#### System Operation

NAHA0183S02

The auto amplifier receives data from each of the sensors. The amplifier sends mode door and air mix door opening angle data to the mode door motor LCU and air mix door motor LCU.

The mode door motor and air mix door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



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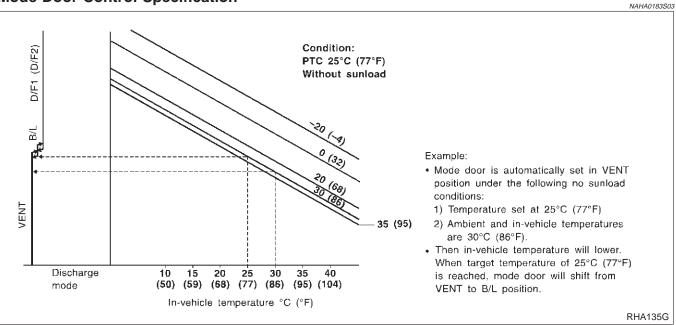
SC

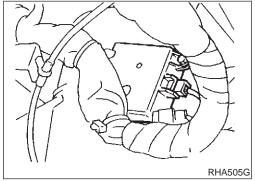
EL

 $\mathbb{M}$ 



#### **Mode Door Control Specification**

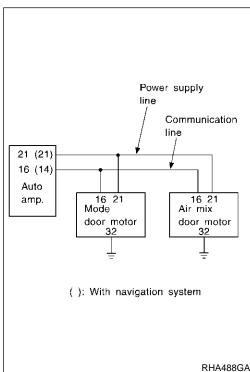




#### COMPONENT DESCRIPTION

NAHA0184

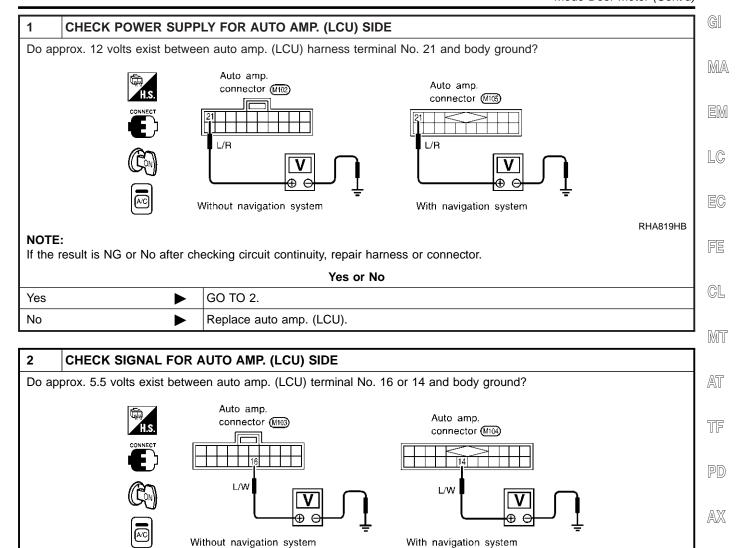
The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.



### DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR AND AIR MIX DOOR MOTOR CIRCUIT

NAHA0185

SYMPTOM: Mode door motor and/or air mix door motor does not operate normally.



NOTE:

Yes

No

1 110

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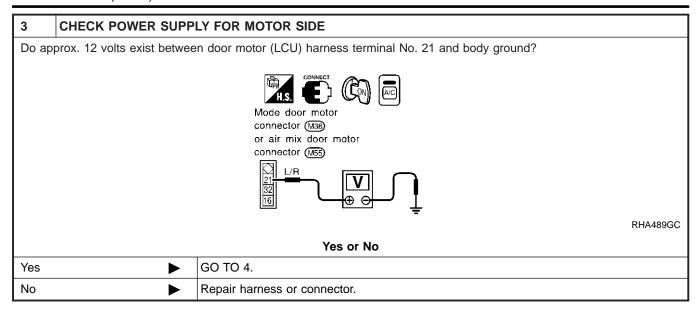
EL

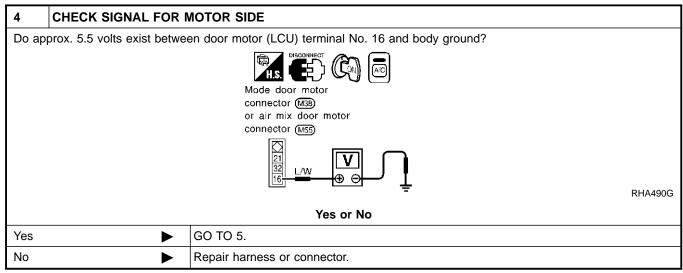
Yes or No

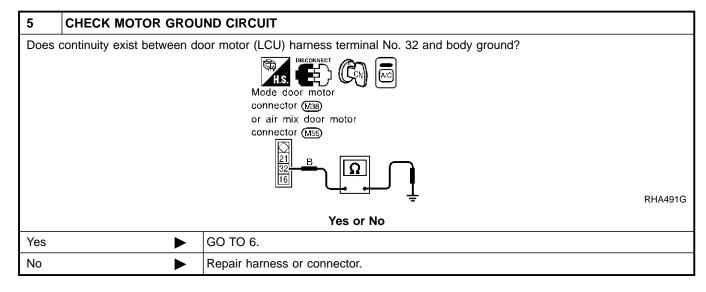
If the result is NG or No after checking circuit continuity, repair harness or connector.

Replace auto amp. (LCU).

GO TO 3.





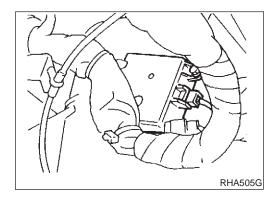


Mode Door Motor (Cont'd)

6	CHECK MOTOR	OPER	ATION	
Disconnect and reconnect the motor connector and confirm the motor operation.				
	OK or NG			l
OK (R norma	eturn to operate lly)	<b>•</b>	Poor contacting the motor connector	
NG (D norma	oes not operate lly)	•	GO TO 7.	

7	CHECK MODE I	DOOR I	MOTOR OPERATION	
<ol> <li>Disconnect the mode door motor and air mix door motor connector.</li> <li>Reconnect the mode door motor and confirm the motor operation.</li> </ol>				
OK or NG			l	
	Mode door motor tes normally)	<b>•</b>	Replace the air mix door motor.	
,	Mode door motor not operate nor- )	•	GO TO 8.	

CHECK AIR MIX DOOI	R MOTOR OPERATION	AT
Disconnect the mode door motor connector.     Reconnect the air mix door motor and confirm the air mix door motor operation.		
OK or NG		
ir mix door motor es normally)	Replace mode door motor.	PD
ir mix door motor not operate nor-	Replace auto amp.	
i	connect the mode door meannect the air mix door mater mix door motor es normally)  r mix door motor	connect the air mix door motor and confirm the air mix door motor operation.  OK or NG  r mix door motor es normally)  Replace mode door motor.  Replace auto amp.



## CONTROL LINKAGE ADJUSTMENT Mode Door

NAHA0186

Install mode door motor on heater unit and connect it to main harness.

 Set up code No. in Self-diagnosis STEP 4. Refer to HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system).

3. Move side link by hand and hold mode door in DEF mode.

4. Attach mode door motor rod to side link rod holder.

5. Make sure mode door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	44	45	48
VENT	B/L	B/L	FOOT	D/F	DEF

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#### **Air Mix Door Motor**

## TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR (LAN) SYMPTOM:

=NAHA0187

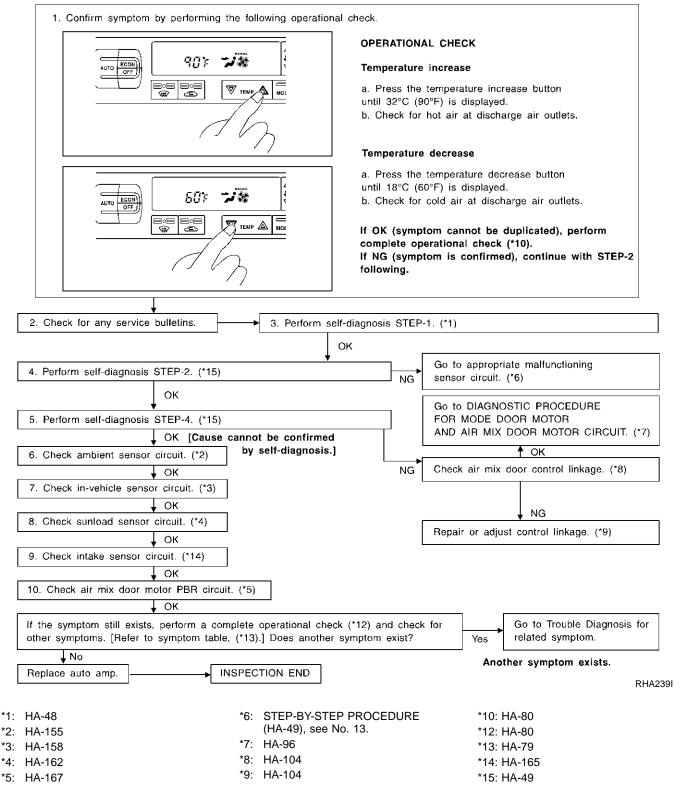
- Discharge air temperature does not change.
- Air mix door motor does not operate.

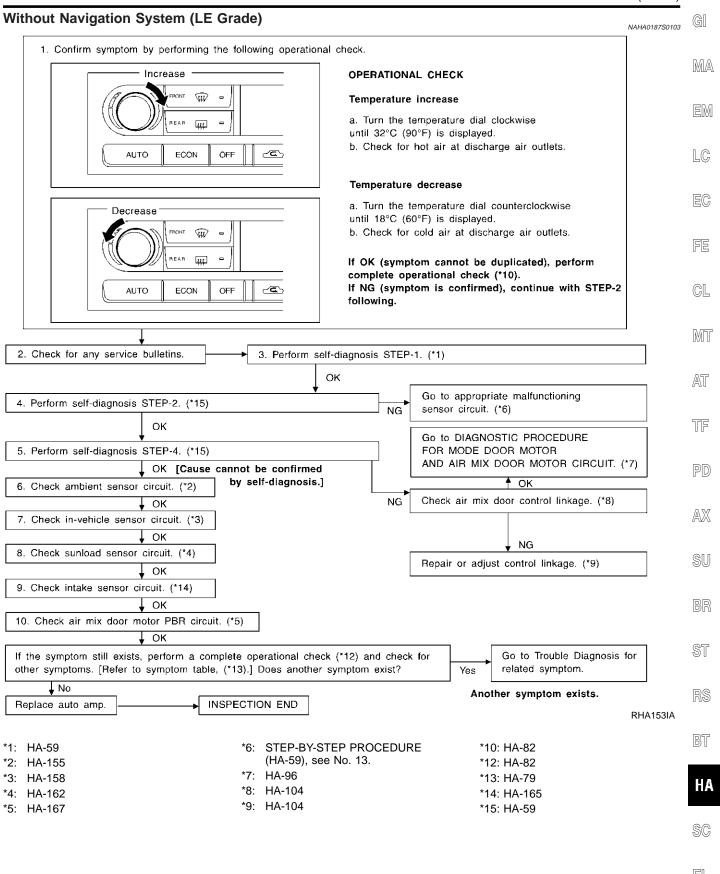
#### Inspection Flow

Without Navigation System (Except LE Grade)

NAHA0187S01

NAHA0187S0101







#### With Navigation System

NAHA0187S0102 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK** Temperature increase a. Turn temperature dial clockwise. AUTO until 32°C (90°F) is displayed. Auto Temp Conti Decrease H Increase b. Check for hot air at discharge air outlets. MANUAL 50% Sp. Temperature decrease A/C a. Turn temperature dial counterclockwise. until 18°C (60°F) is displayed. b. Check for cold air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (\*10). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (\*1) OK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (\*15) sensor circuit. (\*6) NG OK Go to DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR 5. Perform self-diagnosis STEP-4. (\*15) AND AIR MIX DOOR MOTOR CIRCUIT. (\*7) OK [Cause cannot be confirmed by self-diagnosis.] ₹ ok 6. Check ambient sensor circuit. (\*2) Check air mix door control linkage. (\*8) OK NG 7. Check in-vehicle sensor circuit. (\*3) OK NG 8. Check sunload sensor circuit. (\*4) Repair or adjust control linkage. (\*9) 9. Check intake sensor circuit. (\*14) OK 10. Check air mix door motor PBR circuit. (\*5) OK Go to Trouble Diagnosis for If the symptom still exists, perform a complete operational check (\*12) and check for other symptoms. [Refer to symptom table, (\*13).] Does another symptom exist? related symptom. ↓ No Another symptom exists. Replace auto amp. INSPECTION END RHA240I

\*1: HA-69 \*2: HA-155 \*3: HA-158 \*4: HA-162

\*5: HA-167

\*6: STEP-BY-STEP PROCEDURE (HA-69), see No. 13.

\*7: HA-96 \*8: HA-104 \*9: HA-104 \*10: HA-85

\*12: HA-85 \*13: HA-79 \*14: HA-165

\*15: HA-69

SYSTEM DESCRIPTION

#### **Component Parts**

=NAHA0188

NAHA0188S01

Air mix door control system components are:

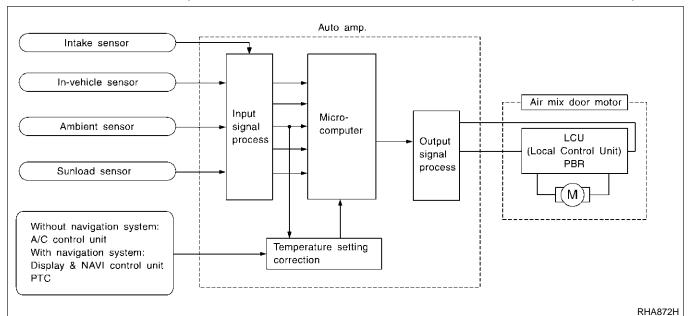
- 1) Auto amp.
- 2) Air mix door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

#### System Operation

NAHA0188S0

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



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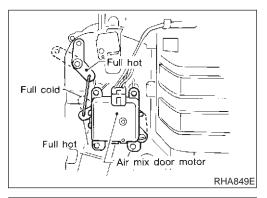
EL

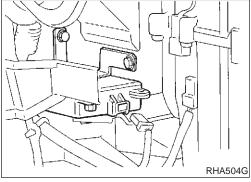


NAHA0188S0:

#### **Air Mix Door Control Specification**

Condition: PTC 25°C (77°F) Without sunload Example: · Air mix door is initially automatically set in full cold position under the following no sunload conditions: 1) Temperature set at 25°C (77°F) 2) Ambient and in-vehicle temperatures are 35°C (95°F). · Within some period, in-vehicle 35 (95) temperature will lower towards the objective temperature, and the air Position mix door position will shift gradually Α towards the cold side and finally stay Full hot 80 60 40 20 Full cold 10 15 20 25 30 35 40 in this position (A). (50) (59) (68)position % position (77) (86) (95) (104) % Air mix door opening position is always fed back to auto amp. by PBR built-in Air mix door opening position In-vehicle temperature °C (°F) air mix door. RHA137G





#### COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

### CONTROL LINKAGE ADJUSTMENT

NAHA0190

**Air Mix Door** 

- Install air mix door motor on heater unit and connect it to main harness
- 2. Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-48 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system)
- Move air mix door lever by hand and hold it in full cold position.
- 4. Attach air mix door lever to rod holder.
- 5. Make sure air mix door operates properly when changing from code No. ዛ፥ to ዛ፮ by pushing DEF switch.

	41	42	43	44	45	48
Full cold				Full	hot	



#### **Intake Door Motor**

#### TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR SYMPTOM:

1. Confirm symptom by performing the following operational check.

- Intake door does not change.
- Intake door motor does not operate normally.

#### Inspection Flow

Without Navigation System (Except LE Grade)

ECON)

10. Check air mix door motor PBR circuit. (\*5)

AUTO OFF

NAHA0191S01 NAHA0191S0101

=NAHA0191

FE

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MI

AT

TF

AX

SU

BR

GI

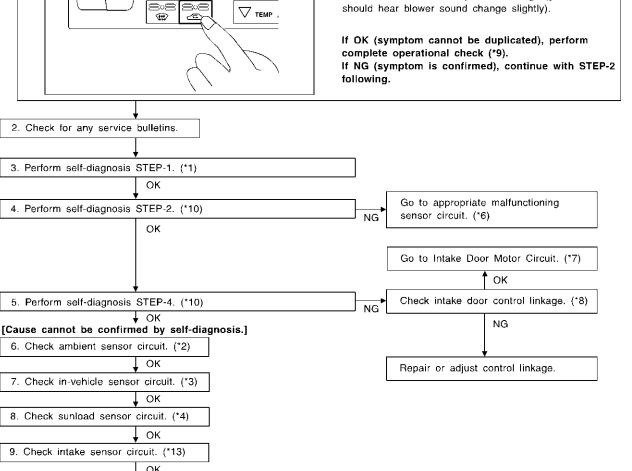
MA



a. Press REC 🖎 switch.

Recirculation indicator should illuminate.

b. Listen for intake door position change (you should hear blower sound change slightly).



BT

Replace auto amp. If the symptom still exists, perform a complete operational No check (\*11) and check for other symptoms. [Refer to Yes symptom table, (\*12).] Does another symptom exist? INSPECTION END

"system table". Another symptom exists.

Follow the instruction in the

SHA247F

\*1: HA-48

\*2: HA-155

\*3: HA-158

\*4: HA-162 \*5: HA-167 \*6: STEP-BY-STEP PROCEDURE (HA-49), see No. 13.

\*7: HA-109

\*8: HA-113 \*9: HA-80

\*10: HA-49

\*11: HA-80 \*12: HA-79

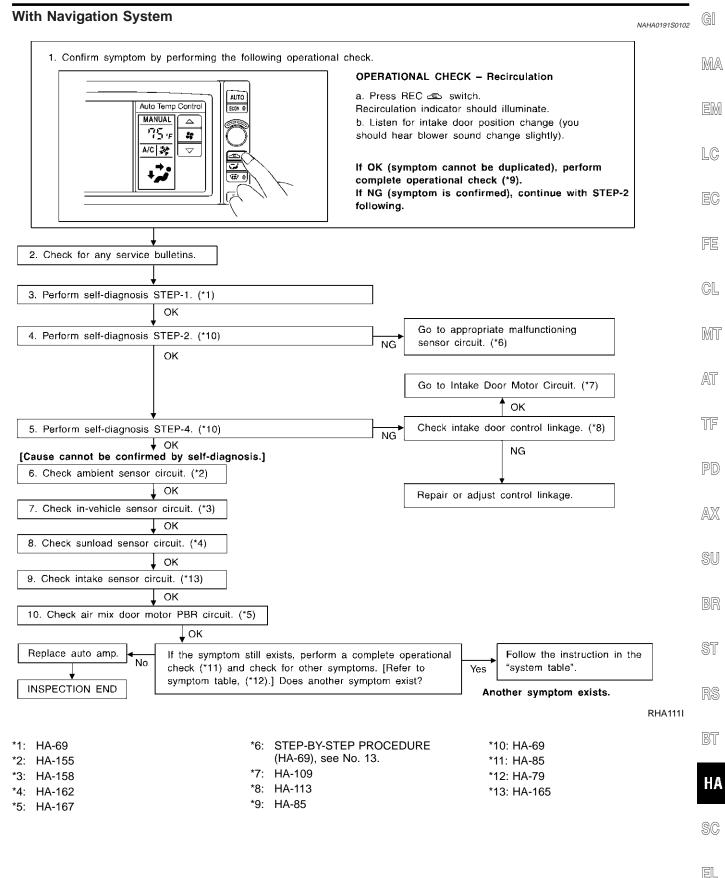
\*13: HA-165



Without Navigation System (LE Grade) NAHA0191S0103 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Recirculation** a. Press REC 🖎 switch. Recirculation indicator should illuminate. 75 % b. Listen for intake door position change (you should hear blower sound change slightly). 88 OFF MODE If OK (symptom cannot be duplicated), perform complete operational check (\*9). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (\*1) OK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (\*10) sensor circuit. (\*6) NG OK Go to Intake Door Motor Circuit. (\*7) OK Check intake door control linkage. (\*8) 5. Perform self-diagnosis STEP-4. (\*10) NG NG [Cause cannot be confirmed by self-diagnosis.] 6. Check ambient sensor circuit. (\*2) Repair or adjust control linkage. 7. Check in-vehicle sensor circuit. (\*3) OK 8. Check sunload sensor circuit. (\*4) OK 9. Check intake sensor circuit. (\*13) OK 10. Check air mix door motor PBR circuit. (\*5) Replace auto amp. If the symptom still exists, perform a complete operational Follow the instruction in the No check (\*11) and check for other symptoms. [Refer to "system table". Yes symptom table, (\*12).] Does another symptom exist? INSPECTION END Another symptom exists. RHA154I \*6: STEP-BY-STEP PROCEDURE \*10: HA-59

\*1: HA-59 \*2: HA-155 \*3: HA-158 \*4: HA-162 \*9: HA-82 \*5: HA-167

(HA-59), see No. 13. \*11: HA-82 \*7: HA-109 \*12: HA-79 \*8: HA-113 \*13: HA-165





#### SYSTEM DESCRIPTION

#### **Component Parts**

=NAHA0192

NAHA0192S01

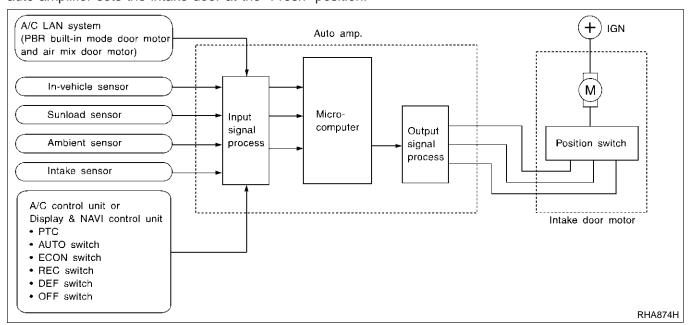
Intake door control system components are:

- 1) Auto amp.
- Intake door motor
- 3) A/C LAN system (PBR built-in mode motor and air mix door motor)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor

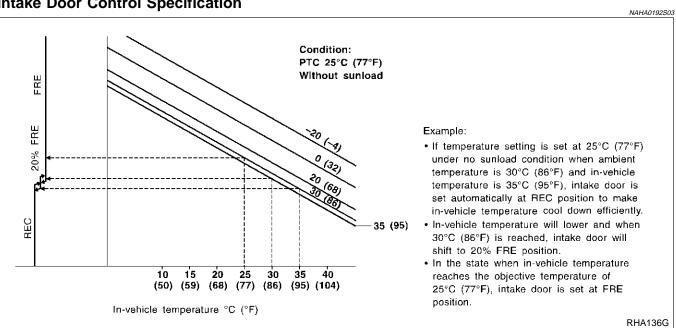
#### **System Operation**

NAHA0192S02

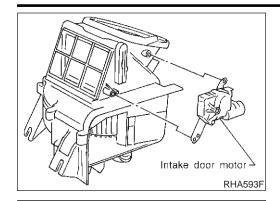
The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position.



#### **Intake Door Control Specification**



Intake Door Motor (Cont'd)



Auto amp.

(19)

(36)

(): With navigation system

(26)

(18)

Intake door motor

#### **COMPONENT DESCRIPTION**

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

MA

GI

LC

EG



SYMPTOM: Intake door motor does not operate normally.

FE

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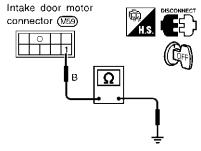
AX

SU



RHA502GA

Does continuity exist between intake door harness connector terminal No. 1 and body ground?



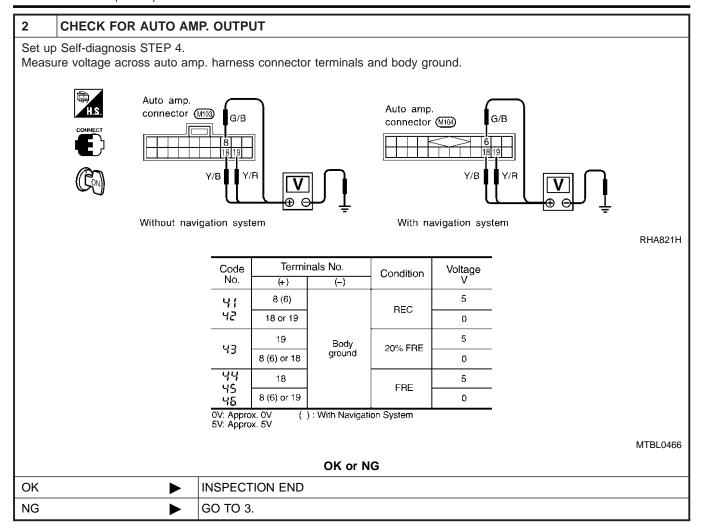
BR

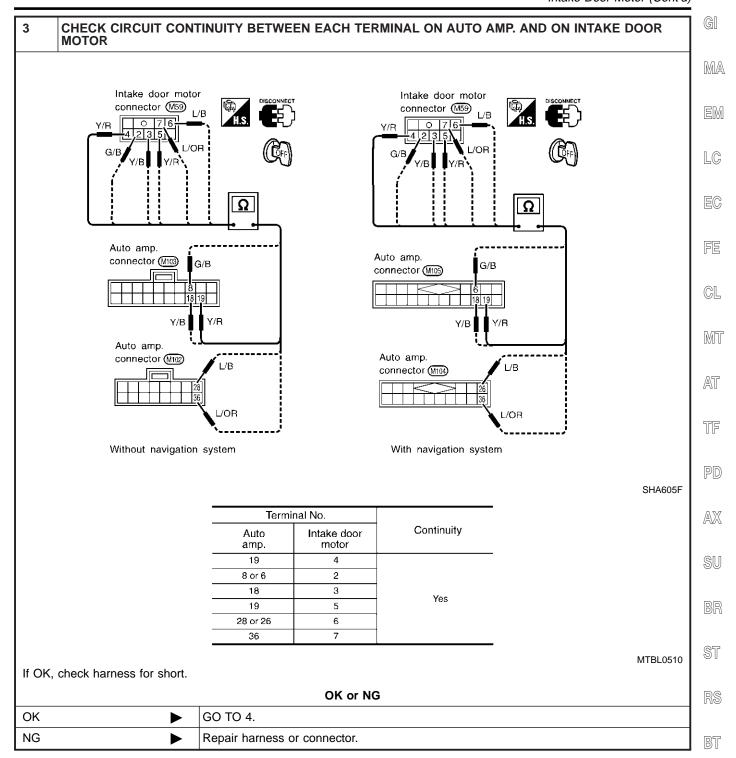
BT

SC

EL

RHA492G Yes or No Yes GO TO 2. No Repair harness or connector.



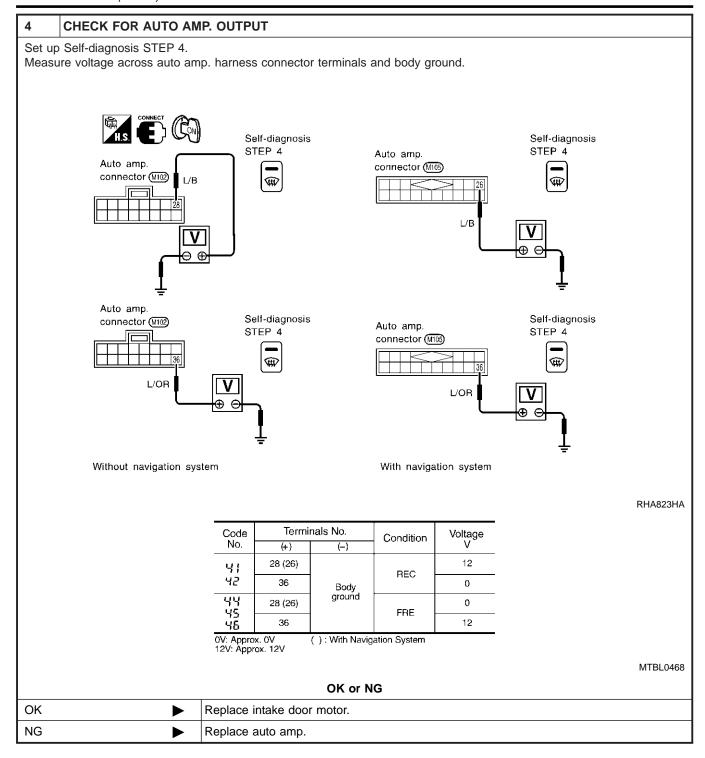


HA

SC

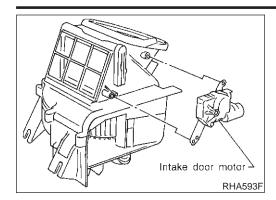
EL





**AUTO** 

Intake Door Motor (Cont'd)



### **CONTROL LINKAGE ADJUSTMENT Intake Door**

=NAHA0195

Install intake door motor on intake unit and connect it to main harness.

MA

Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation sys-

3. Move intake door link by hand and hold it in REC position. LC

EM

Attach intake door lever to rod holder.

Make sure intake door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

EC

41	42	43	44	45	48
RE	EC	20% FRE		FRE	

GL

MT

AT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

ST

BT

HA

SC

EL



#### **Blower Motor**

# TROUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR SYMPTOM:

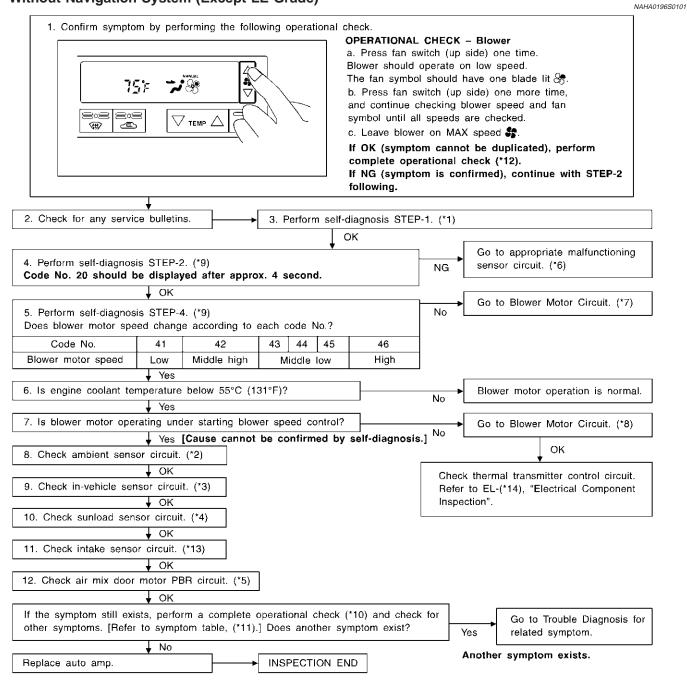
=NAHA0196

- Blower motor operation is malfunctioning.
- Blower motor operation is malfunctioning under out of starting fan speed control.

#### Inspection Flow

Without Navigation System (Except LE Grade)

NAHA0196S01

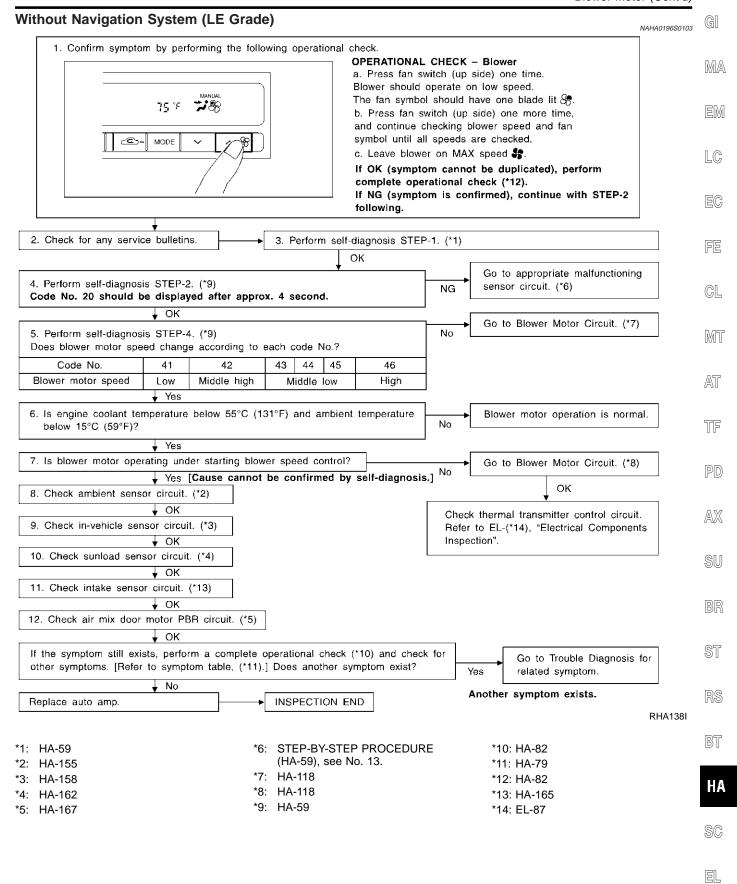


SHA691F

\*1: HA-48 \*2: HA-155 \*3: HA-158 \*4: HA-162 \*5: HA-167 \*6: STEP-BY-STEP PROCEDURE (HA-49), see No. 13.
\*7: HA-118

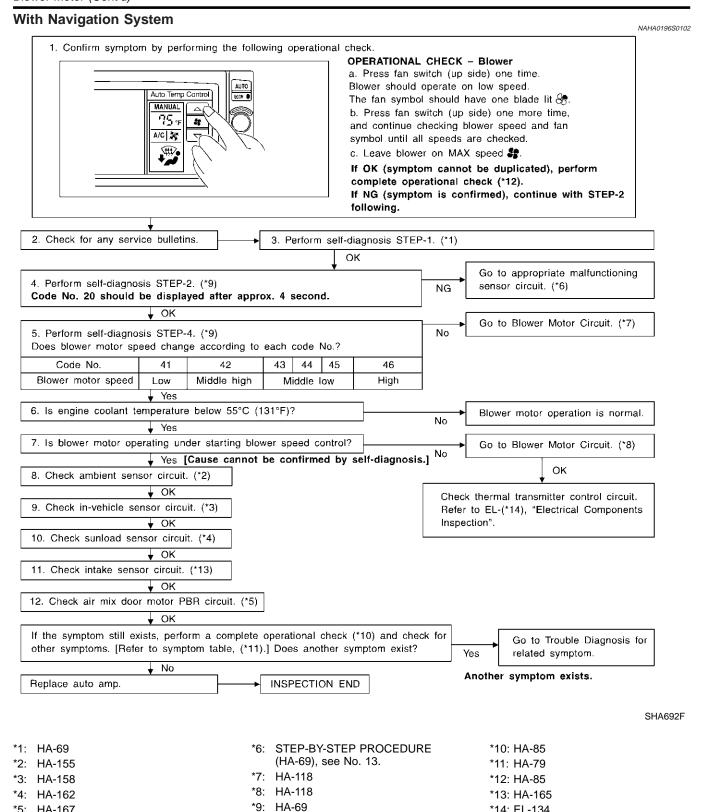
\*8: HA-118 \*9: HA-49 \*10: HA-80 \*11: HA-79 \*12: HA-80 \*13: HA-165

\*14: EL-134

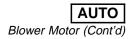


\*5: HA-167





\*14: EL-134



#### SYSTEM DESCRIPTION

#### Component parts

=NAHA0197

NAHA0197S01

MA

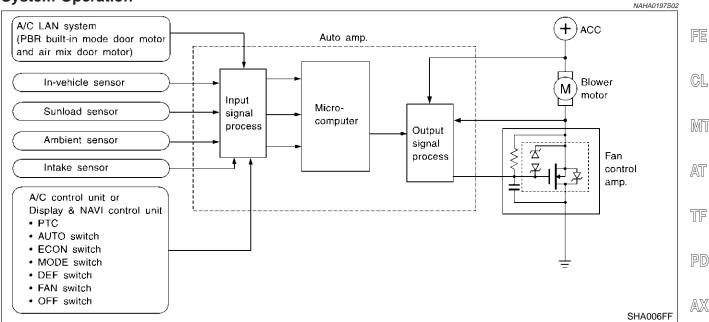
EM

LC

Fan speed control system components are:

- 1) Auto amp.
- 2) Fan control amp.
- A/C LAN system (PBR built-in mode door motor and air mix door motor)
- In-vehicle sensor
- Ambient sensor
- 6) Sunload sensor
- Intake sensor

#### System Operation



**Automatic Mode** 

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

#### Starting Fan Speed Control

#### Start Up From "COLD SOAK" Condition (Automatic mode)

NAHA0197S04

In a cold start up condition where the engine coolant temperature is below 55°C (131°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F), at which time the blower speed will increase to the objective speed.

#### Start Up From Normal or "HOT SOAK" Condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

HΑ

ST

EL



#### **Blower Speed Compensation** Sunload

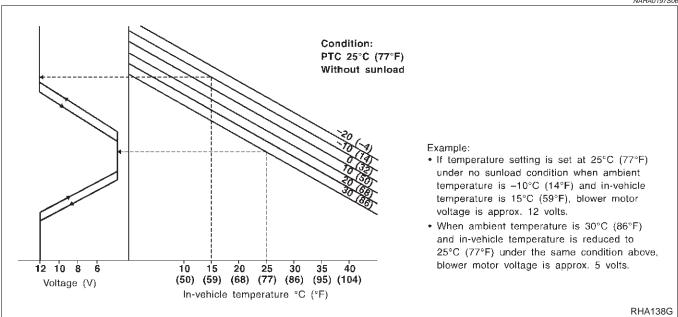
NAHA0197S05

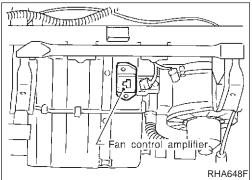
NAHA0197S0501

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "usual" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

#### **Fan Speed Control Specification**

NAHA0197S06





#### IGNITION ON Fuse Fuse Auto Blower amp. motor Fan control 35 amp. RHA467G

### **COMPONENT DESCRIPTION**

#### **Fan Control Amplifier**

NAHA0198

The fan control amplifier is located on the cooling unit. The fan control amp. receives a gate voltage from the auto amp. to steplessly maintain the blower fan motor voltage in the 5 to 12 volt range (approx.).

#### **DIAGNOSTIC PROCEDURE**

SYMPTOM: Blower motor operation is malfunctioning under Starting Fan Speed Control.

MA

LC

EC

GL

MT

AT

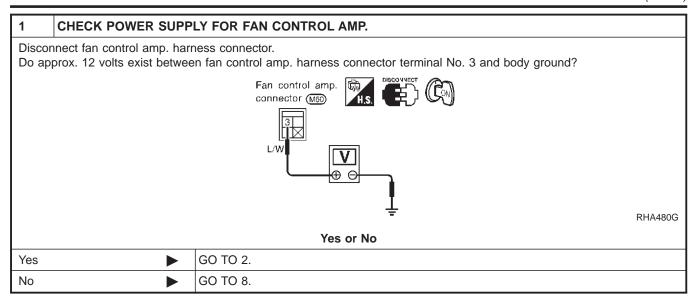
TF

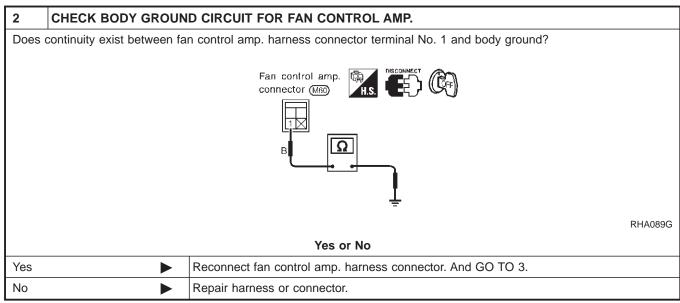
PD

AX

SU

ST



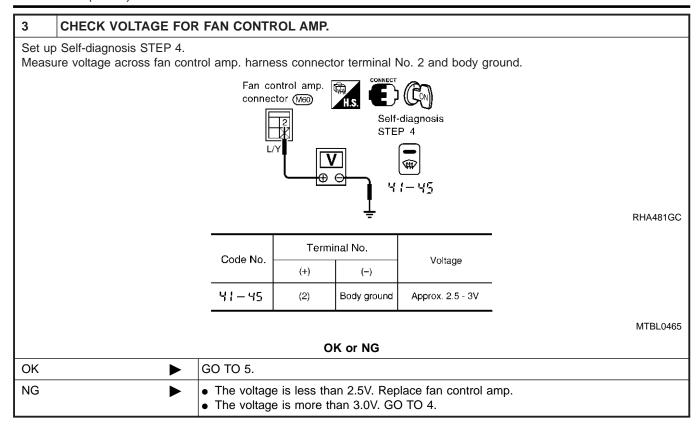


HA

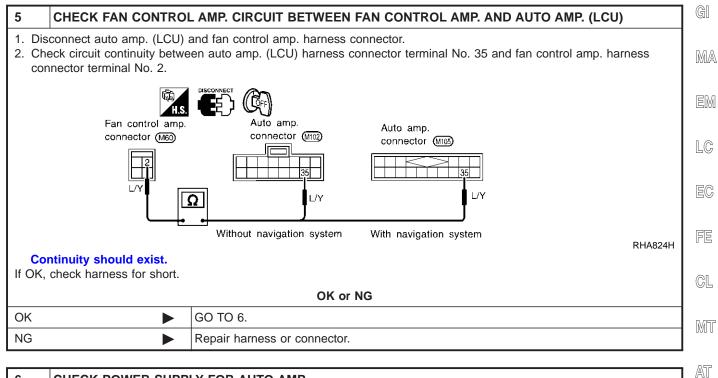
BT

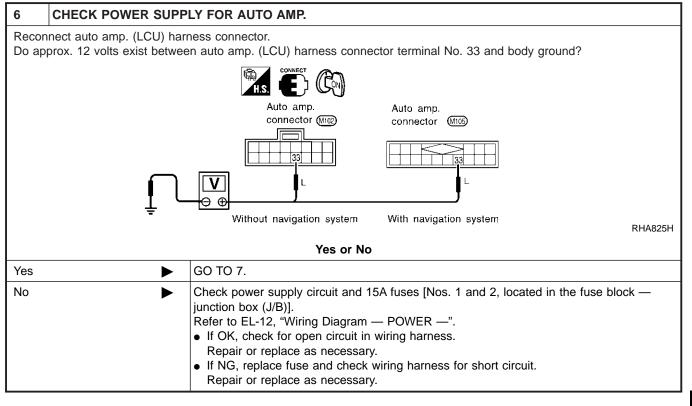
SC

EL



4	CHECK FAN CONTRO	L AMP.
Refe	r to HA-124	
		OK or NG
OK	<b>&gt;</b>	GO TO 5.
NG	<b>&gt;</b>	<ol> <li>Replace fan control amp.</li> <li>Go to "STEP-BY-STEP PROCEDURE", HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP 4. Confirm that blower motor operation is usual.</li> </ol>





HA

TF

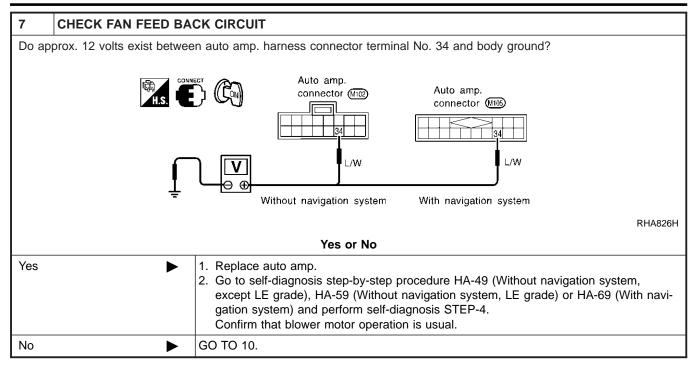
AX

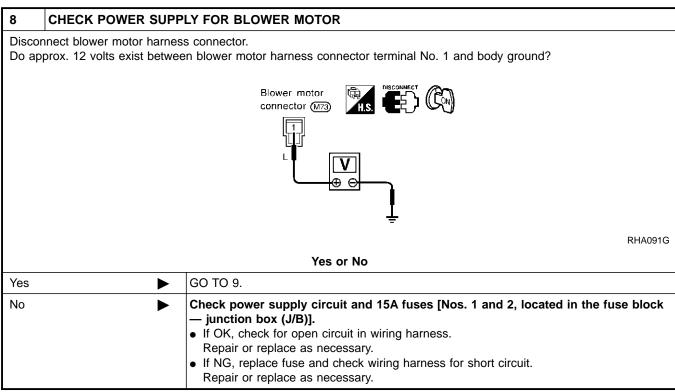
SU

SC

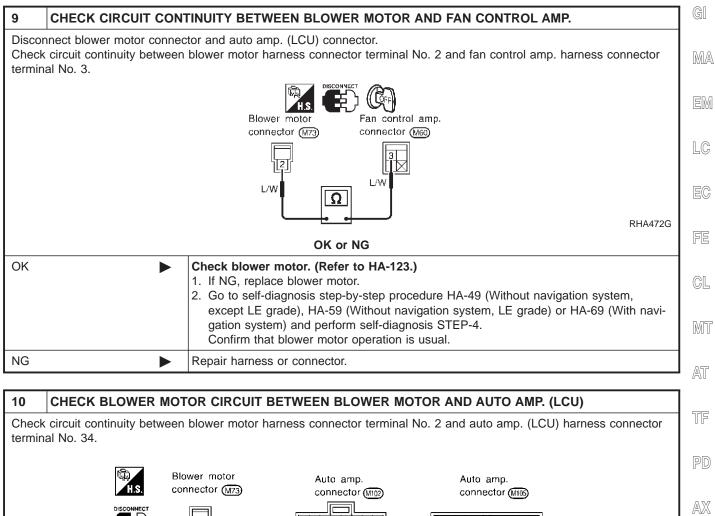
EL









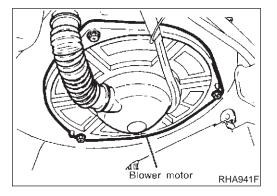


H.S.	Blower motor connector M73	Auto amp. connector (1910)	Auto amp. connector (M105)
DISCONNECT		34	34
	L/W	L/W	<b>I</b> L∕W
		Without navigation system	With navigation system

Continuity should exist.

OK or NG

OK		Check harness for short.
NG	<b></b>	Repair harness or connector.



#### **COMPONENT INSPECTION Blower Motor**

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the intake unit.

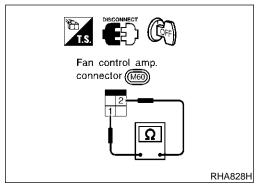
NAHA0200S01

RHA827H

NAHA0200 HA

EL





Fan Control Au Check continuity	•	NAHA0200S02
Ohmmete	0.000	
(+)	(-)	Continuity
Terminal Nos.		V
2	1	Yes



#### **Magnet Clutch**

# TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH SYMPTOM:

=NAHA0201

GI

MA

Magnet clutch does not engage.

#### Inspection Flow

(HA-48)

\*2: HA-155

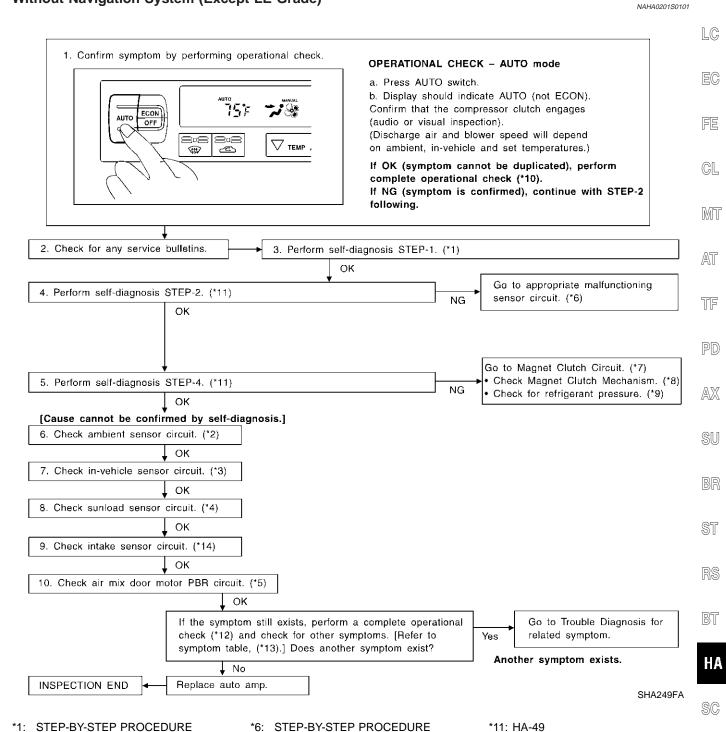
\*3: HA-158

\*4: HA-162

\*5: HA-167

Without Navigation System (Except LE Grade)

NAHA0201S01



\*12: HA-80

\*13: HA-79

\*14: HA-165

(HA-49), see No. 13.

\*7: HA-128

\*8: HA-175

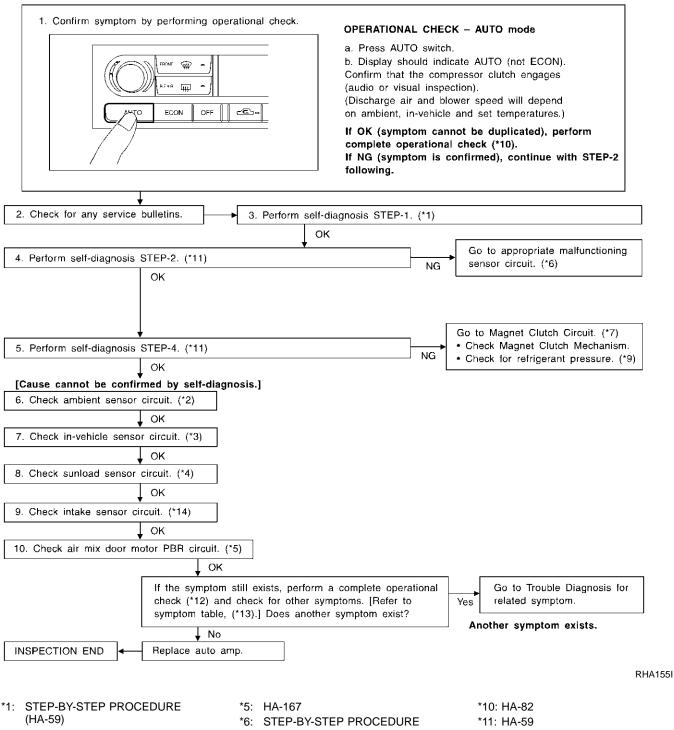
\*9: HA-138

\*10: HA-80



#### Without Navigation System (LE Grade)

NAHA0201S0103



	OTEL BIOTEL LINGUEDONE	٥.
	(HA-59)	*6:
*2:	HA-155	

\*3: HA-158

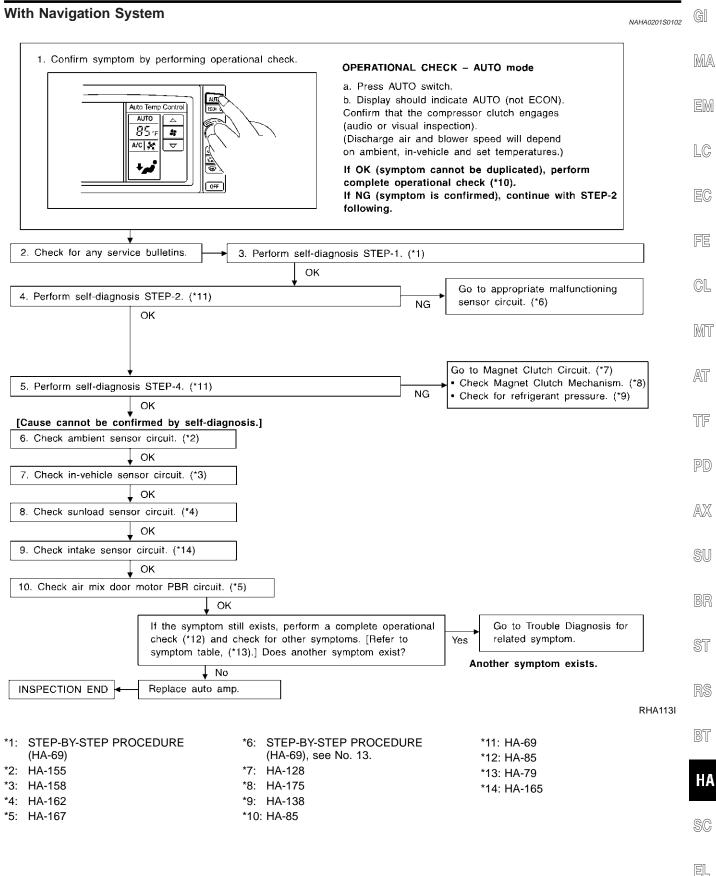
\*4: HA-162

(HA-59), see No. 13.

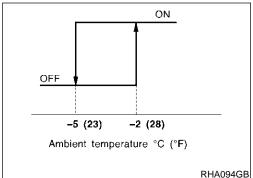
\*7: HA-128 \*9: HA-138 \*12: HA-82

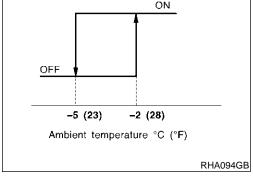
\*13: HA-79

\*14: HA-165









#### SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature and signal from ECM.

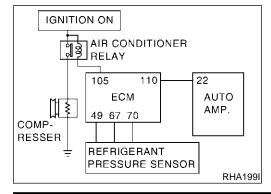
#### **Low Temperature Protection Control**

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor.

When ambient temperatures are greater than -2°C (28°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than -5°C (23°F).

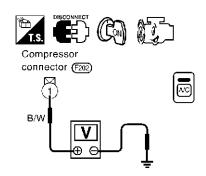
#### DIAGNOSTIC PROCEDURE

SYMPTOM: Magnet clutch does not engage when AUTO switch is ON.



#### 1 CHECK POWER SUPPLY FOR COMPRESSOR

Disconnect compressor harness connector. Do approx. 12 volts exist between compressor harness connector terminal No. 1 and body ground?



RHA096G

Yes	or	No
-----	----	----

Check magnet clutch coil. Yes 1. If NG, replace magnet clutch. Refer to HA-175. 2. Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-4. Confirm that magnet clutch operation is usual. No Disconnect A/C relay. And GO TO 2.

AT

TF

PD

AX

SU

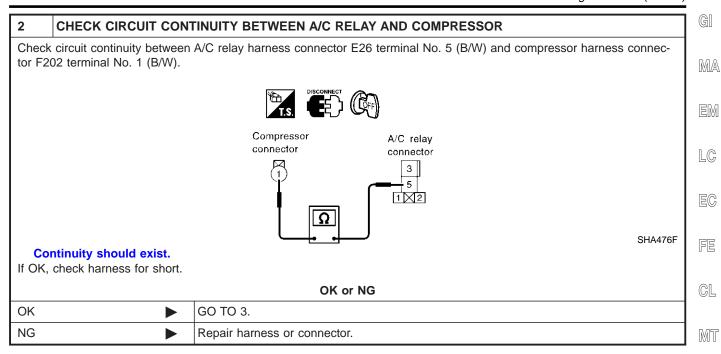
ST

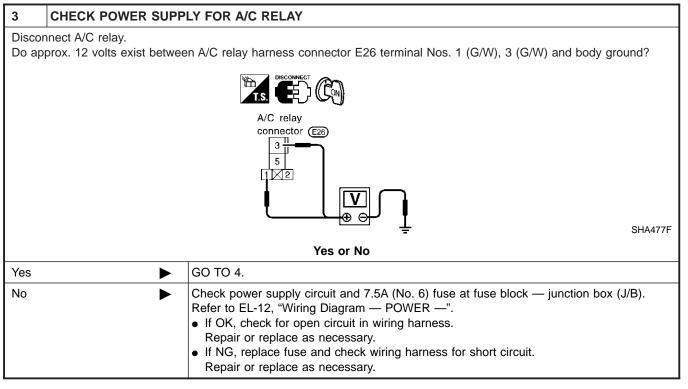
BT

HA

SC

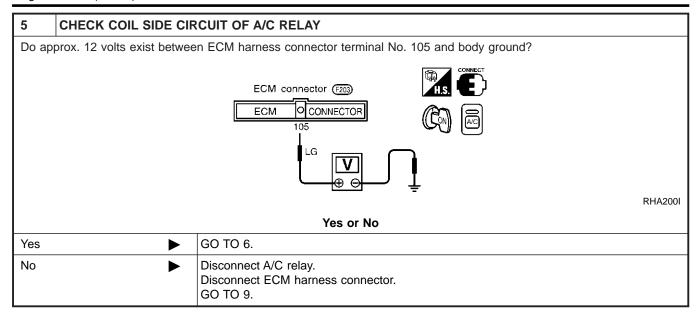
EL

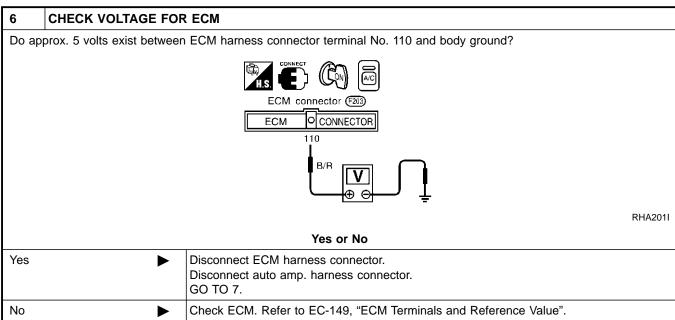




4 CHECK A/C RELAY AFTER DISCONNECTING IT		
Refe	r to HA-132.	
		OK or NG
OK	<b>&gt;</b>	Reconnect A/C relay. And GO TO 5.
NG	<b>&gt;</b>	<ol> <li>Replace A/C relay.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-4. Confirm that magnet clutch operation is usual.</li> </ol>







GI

MA

LC

EC

GL

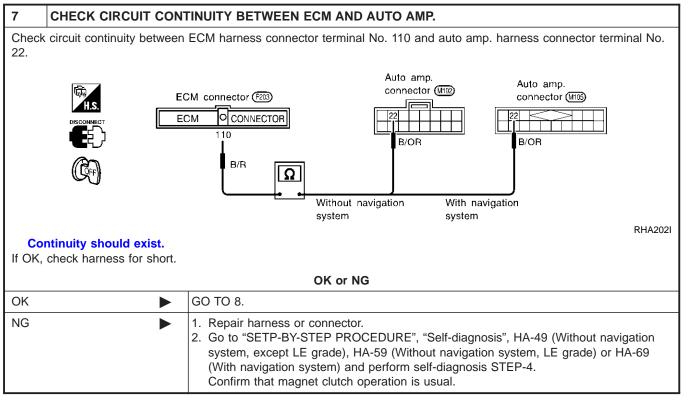
MT

AT

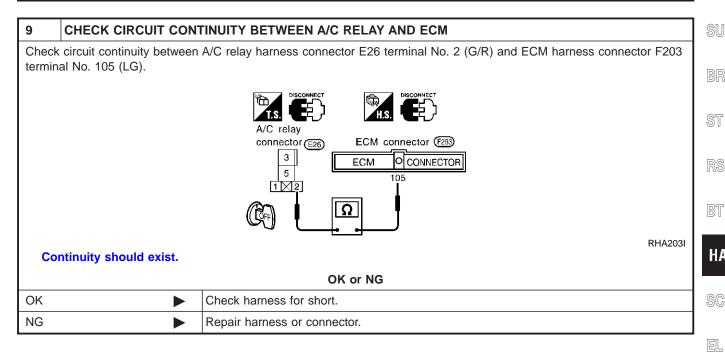
TF

PD

AX

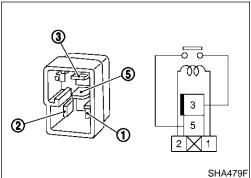


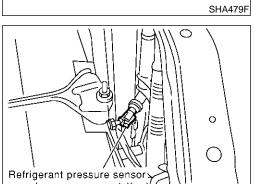
8	CHECK REFRIGERANT PRESSURE SENSOR	
Refer to HA-132.		
OK or NG		
OK	<b>&gt;</b>	GO TO 9.
NG	<b>•</b>	Replace refrigerant pressure sensor.

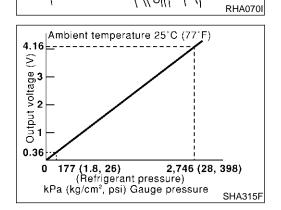


HA









# COMPONENT INSPECTION A/C Relay

NAHA0204

NAHA0204S01

Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

If NG, replace relay.

#### **Refrigeralt Pressure Sensor**

IAHA0204S02

Make sure that higher A/C refrigerant-pressure results in higher refrigerant-pressure sensor output voltage.

Check voltage between ECM harness terminal No. 70 and body ground.

Refer to EC-772, "Diagnostic Procedure".



#### **Insufficient Cooling** GI TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING =NAHA0205 SYMPTOM: MA Insufficient cooling Inspection Flow NAHA0205S01 Without Navigation System (Except LE Grade) NAHA0205S0101 1. Confirm symptom by performing the following operational check. OPERATIONAL CHECK - Temperature decrease a. Press the temperature decrease button until 18°C 50% (60°F) is displayed. b. Check for cold air at discharge air outlets. 🗷 темр 🛦 If OK (symptom cannot be duplicated), perform complete operational check (\*11). If NG (symptom is confirmed), continue with STEP-2 following. GL 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (\*1) Go to appropriate malfunctioning MI 4. Perform self-diagnosis STEP-2. (\*12) sensor circuit. (\*5) OK NG Go to appropriate malfunctioning 5. Perform self-diagnosis STEP-4. (\*12) items. AT OK · Check mode door motor and air mix door motor circuit. (\*6) • Check intake door circuit. (\*7) TF · Check blower motor circuit. (\*8) • Check magnet clutch circuit. (\*9) NG 6. Check compressor belt tension. Refer to MA-(\*14), "Checking Drive Belts" Adjust or replace compressor belt. **↓** οκ NG Adjust or replace air mix door 7. Check air mix door operation. (\*2) control linkage. **♦** ok NG 8. Check cooling fan motor operation. Refer to LC-(\*15), "Cooling Fan". AX **↓** OΚ 9. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines. SU Refer to Contaminated refrigerant. (\*13) 10. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. **↓** oκ 11. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant Refer to Contaminated refrigerant. (\*13) identifier. **↓** ok NG 12. Check for evaporator coil freeze up. Perform performance test diagnoses. (Freeze up.) Refer to (\*10). (Does not freeze up.) **↓** oκ 13. Check refrigeration cycle pressure with manifold gauge connected. Perform performance test diagnoses. Refer to (\*3) Refer to (\*10). **♦** OK NG 14. Check ducts for air leaks. Repair air leaks BT **♦** OK 15. Perform temperature setting trimmer. (\*4) (1) Set up AUXILIARY MECHANISM mode in self-diagnosis. (2) Press (COLD) switch as desired. HA **♦** OK INSPECTION END SHA648F SC \*1: HA-48 \*6: HA-95 \*11: HA-80 \*2: HA-104 HA-108 \*12: HA-49 剧 \*8: HA-117 \*13: HA-3 \*3: HA-138 \*4: HA-57 \*9: HA-128 \*14: MA-14 \*5: STEP-BY-STEP PROCEDURE \*10: HA-136 \*15: LC-22

(HA-49), see No. 13.

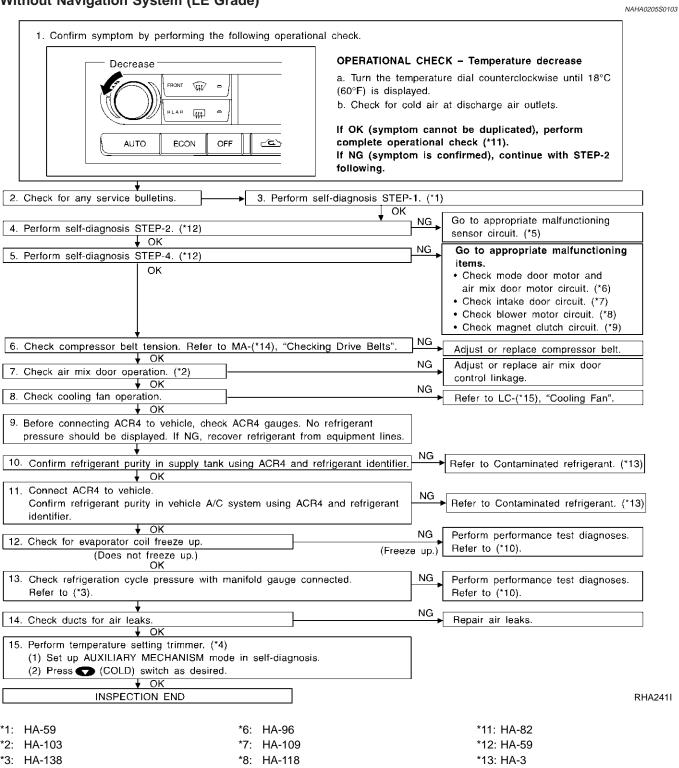
\*4: HA-67

\*5: STEP-BY-STEP PROCEDURE

(HA-59), see No. 13.



#### Without Navigation System (LE Grade)



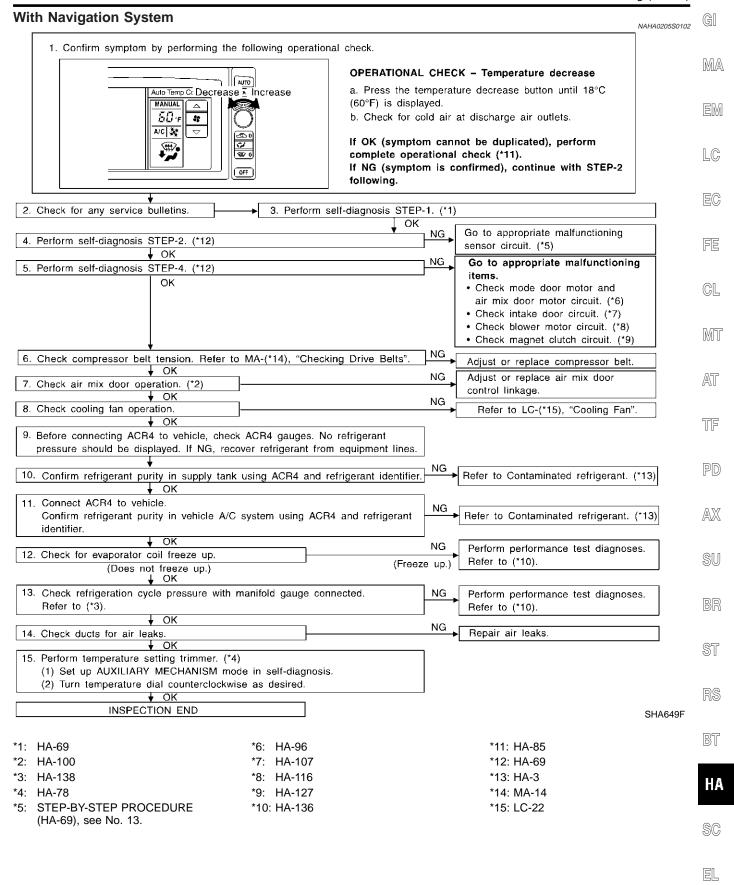
\*14: MA-14

\*15: LC-22

\*9: HA-128

\*10: HA-136

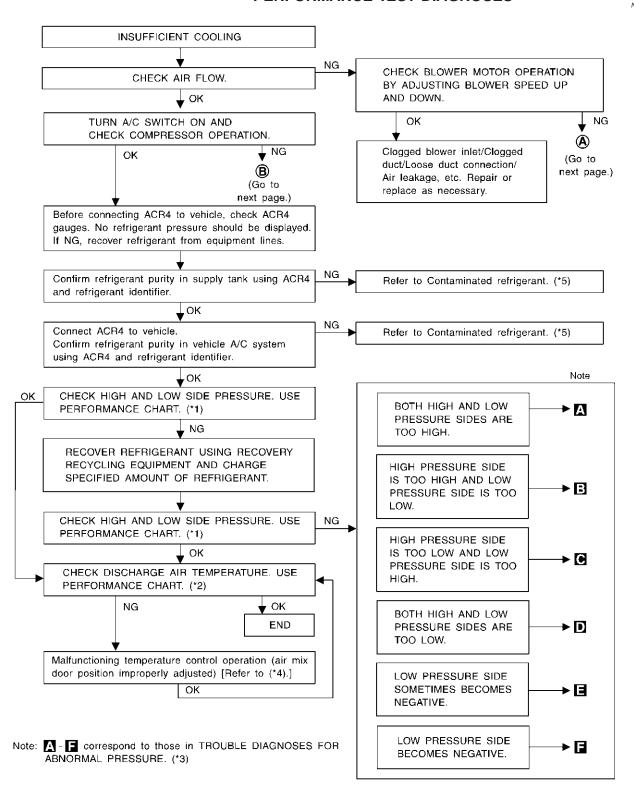
Insufficient Cooling (Cont'd)





#### PERFORMANCE TEST DIAGNOSES

NAHA0206



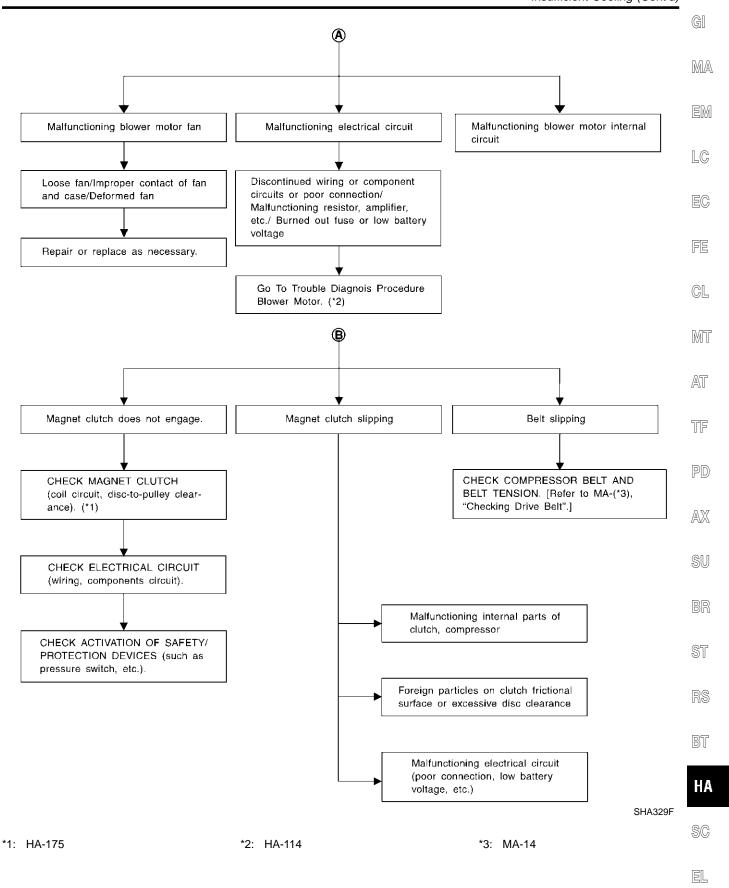
SHA333F

\*5: HA-3

\*1: HA-138 \*3: HA-138 \*4: HA-104

\*2: HA-138

**HA-136** 





#### PERFORMANCE CHART

Test Condition

NAHA0207

NAHA0207S01

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door windows	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	(Ventilation) set
REC switch	(Recirculation) set
ଞ୍ଚି (blower) speed	Max. speed set
Engine speed	Idle speed

Operate the air conditioning system for 10 minutes before taking measurements.

# Test Reading Recirculating-to-discharge Air Temperature Table

NAHA0207S02

NAHA0207S0201

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator	
Relative humidity %	Air temperature °C (°F)	°C (°F)	
	25 (77)	6.0 - 9.0 (43 - 48)	
50 - 60	30 (86)	10.0 - 13.6 (50 - 56)	
	35 (95)	15.2 - 19.5 (59 - 67)	
	40 (104)	22.5 - 27.1 (73 - 81)	
60 - 70	25 (77)	9.0 - 12.2 (48 - 54)	
	30 (86)	13.6 - 17.2 (56 - 63)	
	35 (95)	19.5 - 23.7 (67 - 75)	
	40 (104)	27.1 - 32.3 (81 - 90)	

#### Ambient Air Temperature-to-operating Pressure Table

NAHA0207S0202

Ambient air		High proceure (Discharge side)	Low proceure (Suction cide)	
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)	
	25 (77) 1,226 - 1,638 (12.5 - 16.7, 178 - 237)	172 - 250 (1.75 - 2.55, 25 - 36)		
50. 70	30 (86)	1,422 - 1,883 (14.5 - 19.2, 206 - 273) 196 - 275 (2.0 - 2.8, 28	196 - 275 (2.0 - 2.8, 28 - 40)	
50 - 70	35 (95)	1,657 - 2,187 (16.9 - 22.3, 240 - 317)	231 - 309 (2.35 - 3.15, 33 - 45)	
	40 (104)	1,922 - 2,501 (19.6 - 25.5, 279 - 363)	280 - 373 (2.85 - 3.8, 41 - 54)	

#### TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE

NAHA020

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to HA-138 ("Ambient air temperature-to-operating pressure table").

AUTO ficient Cooling (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.	<ul> <li>Pressure is reduced soon after water is splashed on condenser.</li> </ul>	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance   1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>
HI) AC359A	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in condenser (After compressor operation stops, high pressure decreases too slowly.)  Air in refrigeration cycle	Evacuate repeatedly and recharge system.
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	<ul> <li>An area of the low-pressure pipe is colder than areas near the evaporator outlet.</li> <li>Plates are sometimes covered with frost.</li> </ul>	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant dis- charge flow</li> <li>Expansion valve is open a little compared with the specification.</li> </ul>	Replace expansion valve.
		Improper expansion valve installation     Improper expansion valve adjustment	
gh-pressure Side is Too	High and Low-pressu	re Side is Too Low.	NAHA0208S02
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
gh-pressure side is too high and w-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	Check and repair or replace malfunctioning parts.      Check lubricant for con-
	hot.	or crashed.	tamination.
(LO) (HI)			
AC360A			



## High-pressure Side is Too Low and Low-pressure Side is Too High.

NAHA0208S03

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.  Damaged inside compressor packings	Replace compressor.
LO HI)  AC356A	No temperature difference between high and low-pres- sure sides	Compressor pressure operation is improper.  Damaged inside compressor packings.	Replace compressor.

# Insufficient Cooling (Cont'd) Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides are too low.  AC353A	<ul> <li>There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	<ul> <li>Replace liquid tank.</li> <li>Check lubricant for contamination.</li> </ul>
	Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in highpressure side	High-pressure pipe located between receiver drier and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge  Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-180.
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.  1. Improper expansion valve adjustment 2. Malfunctioning expansion valve 3. Outlet and inlet may be clogged.	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contamination.</li> </ul>
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
	Air flow volume is not enough or is too low.	Evaporator is frozen.   Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Check intake sensor circuit.     Replace compressor.



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### Low-pressure Side Sometimes Becomes Negative.

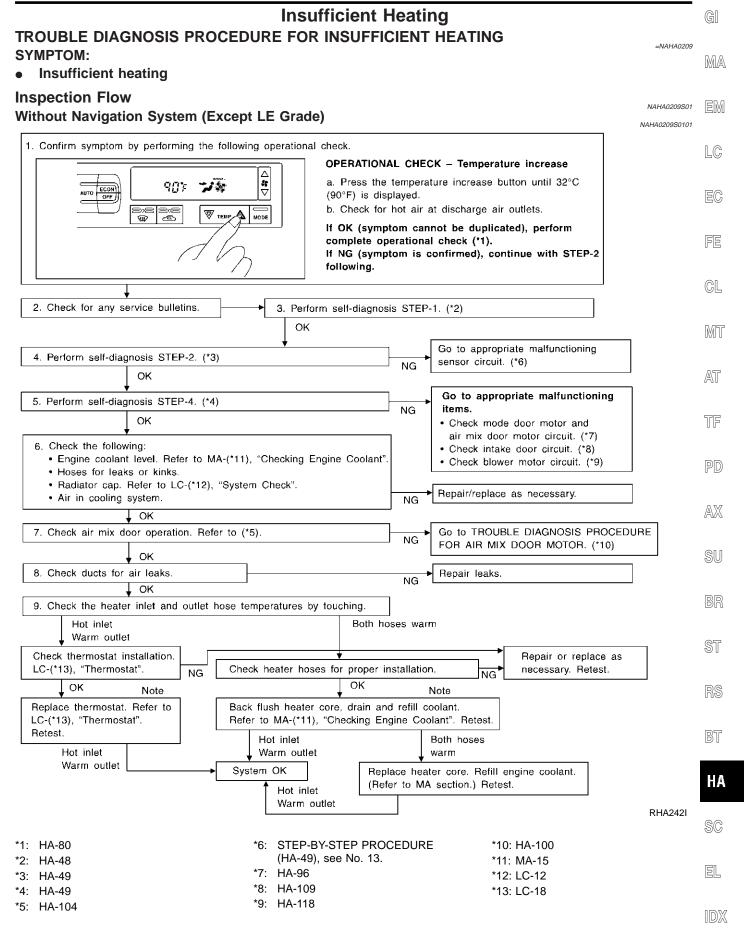
NAHA0208S05 Gauge indication Refrigerant cycle Probable cause Corrective action Low-pressure side sometimes • Air conditioning system Refrigerant does not dis-• Drain water from refrigerbecomes negative. does not function and charge cyclically. ant or replace refrigerant. does not cyclically cool the • Replace liquid tank. Ε compartment air. Moisture is frozen at expan-The system constantly sion valve outlet and inlet. functions for a certain period of time after com-Water is mixed with refrigerpressor is stopped and ant. restarted. AC354A

## Low-pressure Side Becomes Negative.

NAHA0208S0

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow.  Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.  If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.  If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).  If either of the above methods cannot correct the problem, replace expansion valve.  Replace liquid tank.  Check lubricant for contamination.





Warm outlet Check thermostat installation.

Refer to LC-(\*13), "Thermostat".

Replace thermostat. Refer to LC-(\*12), "System Check".

OK

Hot inlet

Warm outlet

NG

Note

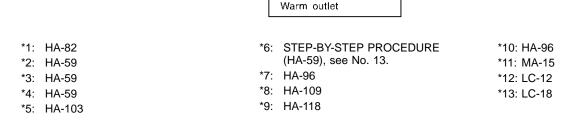


Repair or replace as

RHA157IB

necessary. Retest.

#### Without Navigation System (LE Grade) NAHA0209S0103 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Temperature increase** Increase a. Turn the temperature dial clockwise until 32°C (90°F) W is displayed. b. Check for hot air at discharge air outlets. 0 [ţţţ] If OK (symptom cannot be duplicated), perform complete operational check (\*1). <u>~</u> AUTO ECON OFF If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (\*2) ΟK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (\*3) sensor circuit. (\*6) NG OK Go to appropriate malfunctioning 5. Perform self-diagnosis STEP-4. (\*4) NG · Check mode door motor and air mix door motor circuit. (\*7) 6. Check the following: · Check intake door circuit. (\*8) • Engine coolant level. Refer to MA-(\*11), "Changing Engine Coolant". · Check blower motor circuit. (\*9) · Hoses for leaks or kinks. • Radiator cap. Refer to LC-(\*12), "System Check". Repair/replace as necessary. · Air in cooling system. NG ОК Go to TROUBLE DIAGNOSIS 7. Check air mix door and water cock operation. Refer to (\*5). PROCEDURE FOR AIR MIX DOOR NG MOTOR. (\*10) OK 8. Check ducts for air leaks. Repair leaks. NG Ų oĸ 9. Check the heater inlet and outlet hose temperatures by touching Both hoses warm



Hot inlet

System OK

Warm outlet

Hot inlet

Check heater hoses for proper installation.

OK

Refer to MA-(\*11), "Changing Engine Coolant". Retest.

Back flush heater core, drain and refill coolant.

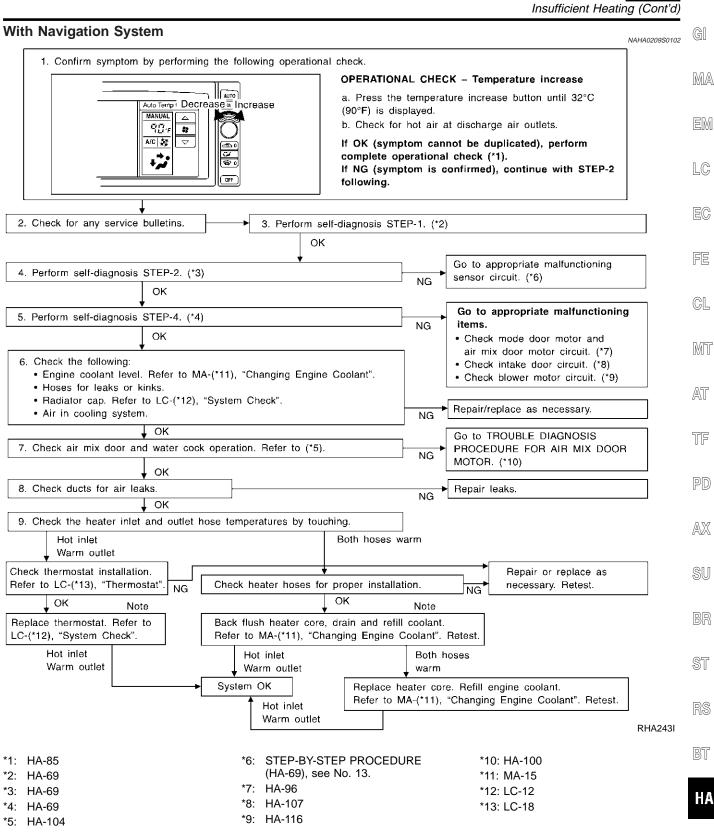
Note

warm

Both hoses

Replace heater core. Refill engine coolant.

Refer to MA-(\*11), "Changing Engine Coolant". Retest.



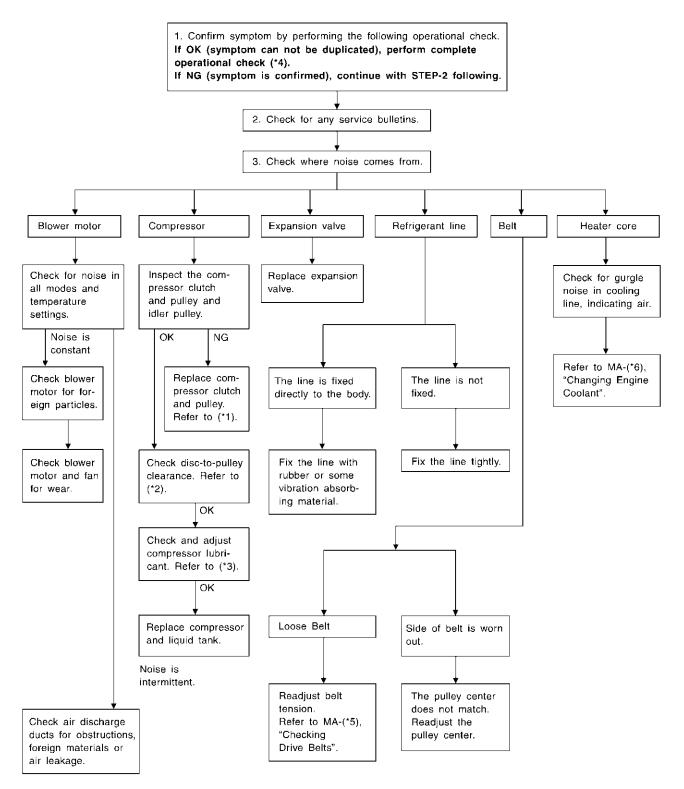


#### Noise

### TROUBLE DIAGNOSIS PROCEDURE FOR NOISE SYMPTOM:

=NAHA0210

Noise



RHA883H

\*1: HA-175 \*2: HA-177 \*3: HA-172 \*4: HA-80 \*5: MA-14 \*6: MA-15



#### **Self-diagnosis**

### TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS SYMPTOM:

=NAHA0211

Self-diagnosis cannot be performed.

#### Inspection Flow

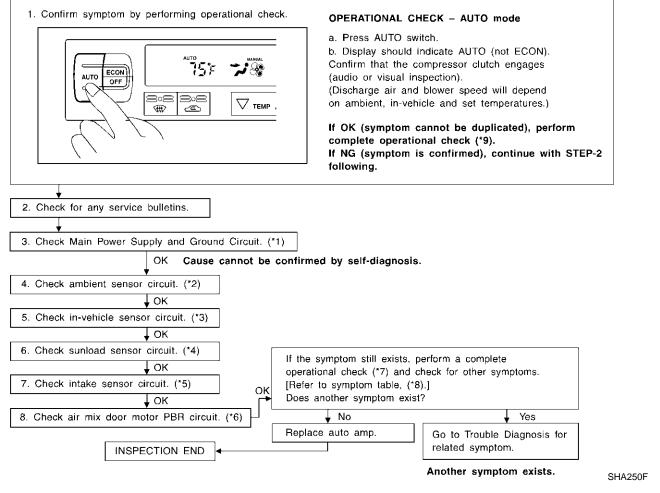
\*1: HA-89

\*2: HA-155

\*3: HA-158

Without Navigation System (Except LE Grade)

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\*8: HA-79

\*9: HA-80

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\*4: HA-162

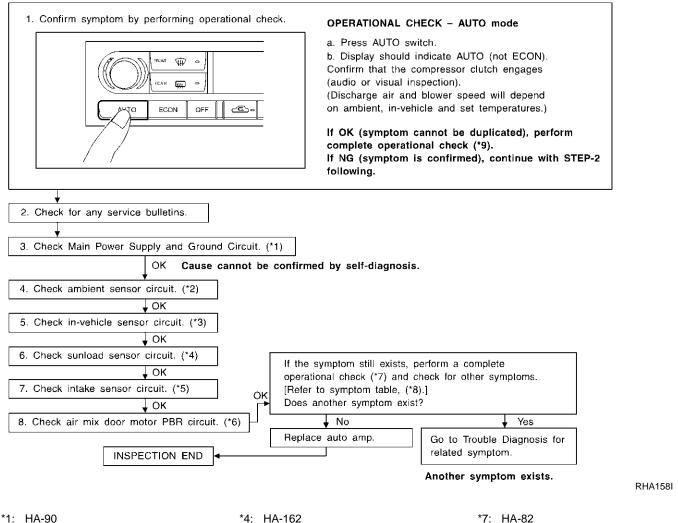
\*5: HA-165

\*6: HA-167



#### Without Navigation System (LE Grade)

NAHA0211S0103



\*2: HA-155

\*3: HA-158

\*4: HA-162

\*5: HA-165

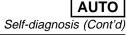
\*6: HA-167

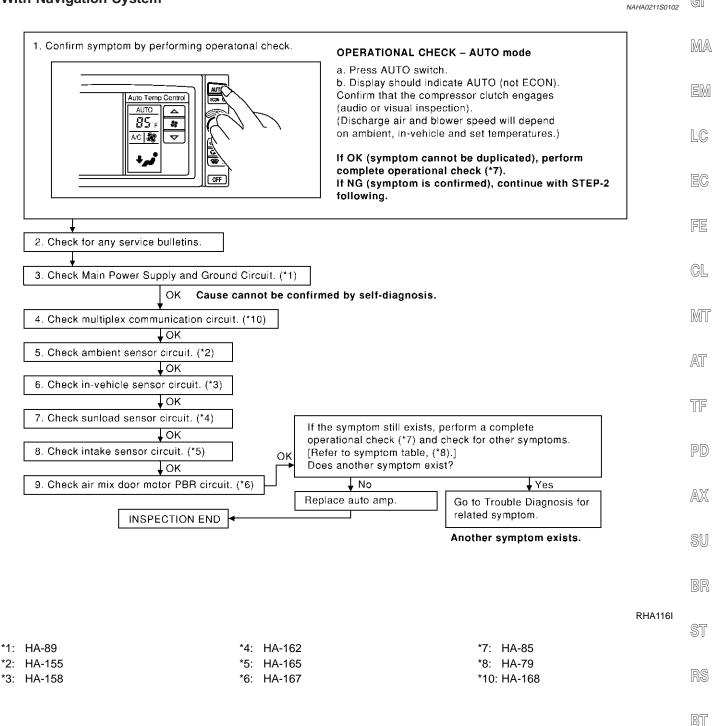
\*7: HA-82

\*8: HA-79

\*9: HA-82







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#### **Memory Function**

### TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM:

=NAHA0212

Memory function does not operate.

#### Inspection Flow

Without Navigation System (Except LE Grade)

1. Confirm symptom by performing the following operational check.

NAHA0212S01 NAHA0212S0101

AUTO ECON AUTO F MANUAL.

AUTO OFF TEMP,

TEMP,

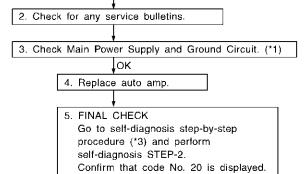
14

#### **OPERATIONAL CHECK - Memory function**

- a. Set the temperature 90°F or 32°C.
- b. Press OFF switch.
- c. Turn the ignition off.
- d. Turn the ignition on.
- e. Press the AUTO switch.
- f. Confirm that the set temperature remains at previous temperature.
- g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with STEP-2 following.

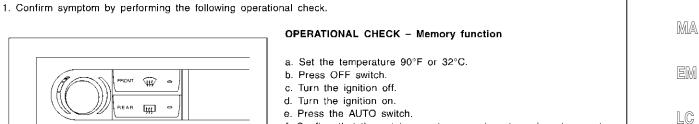


RHA244I

Memory Function (Cont'd)

#### Without Navigation System (LE Grade)

NAHA0212S0103



**ECON** 

e. Press the AUTO switch. f. Confirm that the set temperature remains at previous temperature.

g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Check Main Power Supply and Ground Circuit. (\*1)

loκ 4. Replace auto amp.

5. FINAL CHECK Go to self-diagnosis step-by-step procedure (\*3) and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

\*2: HA-82 \*3: HA-59 \*1: HA-90

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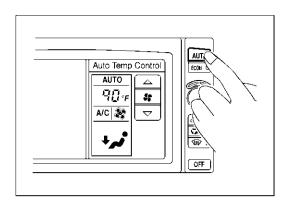
EL



#### With Navigation System

NAHA0212S0102

1. Confirm symptom by performing the following operational check.

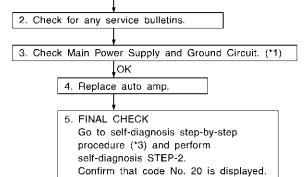


#### **OPERATIONAL CHECK - Memory function**

- a. Set the temperature 90°F or 32°C.
- b. Press OFF switch.
- c. Turn the ignition off.
- d. Turn the ignition on.
- e. Press the AUTO switch.
- f. Confirm that the set temperature remains at previous temperature.
- g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with STEP-2 following.



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#### **ECON (ECONOMY) Mode**

### TROUBLE DIAGNOSIS PROCEDURE FOR ECON (ECONOMY) MODE SYMPTOM:

\*2: HA-80

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ECON mode does not operate.

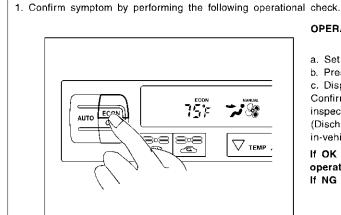
#### Inspection Flow

\*1: HA-89

Without Navigation System (Except LE Grade)

NAHA0213S01

NAHA0213S0101



OPERATIONAL CHECK - ECON (ECONOMY) mode

- a. Set the temperature 75°F or 25°C.
- b. Press ECON switch.
- c. Display should indicate ECON (not AUTO).

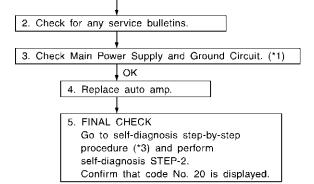
Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with STEP-2 following.

\*3: HA-49



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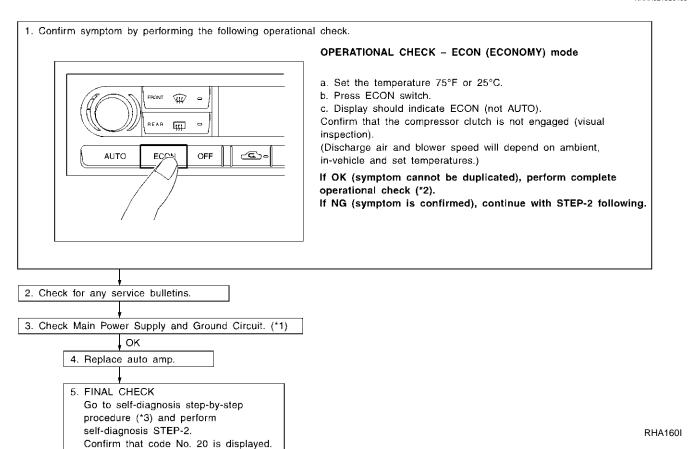
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#### Without Navigation System (LE Grade)

NAHA0213S0103



ECON (ECONOMY) Mode (Cont'd)

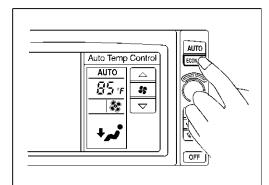
#### With Navigation System

NAHA0213S0102

Confirm symptom by performing the following operational check.

OPERATIONAL CHECK

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OPERATIONAL CHECK - ECON (ECONOMY) mode

- a. Set the temperature 85°F or 32°C.
- b. Press ECON switch.
- c. Display should indicate ECON (not AUTO).

Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

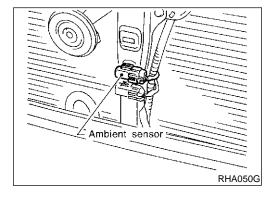
If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Check Main Power Supply and Ground Circuit. (\*1)

4. Replace auto amp.

FINAL CHECK
 Go to self-diagnosis step-by-step procedure (\*3) and perform self-diagnosis STEP-2.
 Confirm that code No. 20 is displayed.



# Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is located on the hood lock stay. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

#### AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

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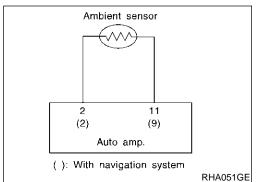
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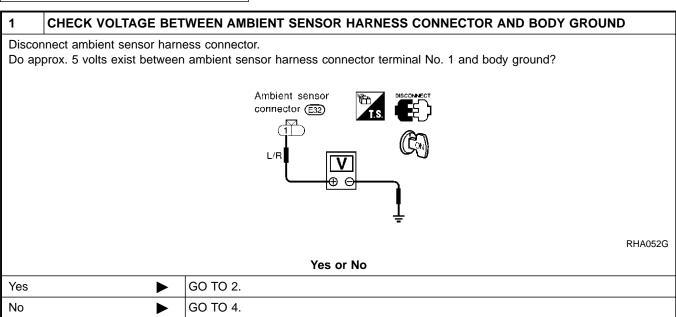
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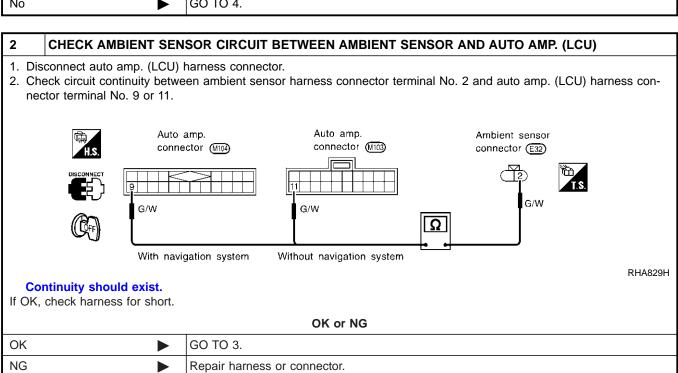




#### DIAGNOSTIC PROCEDURE

SYMPTOM: Ambient sensor circuit is open or shorted. (  $\vec{c}$  f or  $-\vec{c}$  f is indicated on the display as a result of conducting Self-diagnosis STEP 2.)





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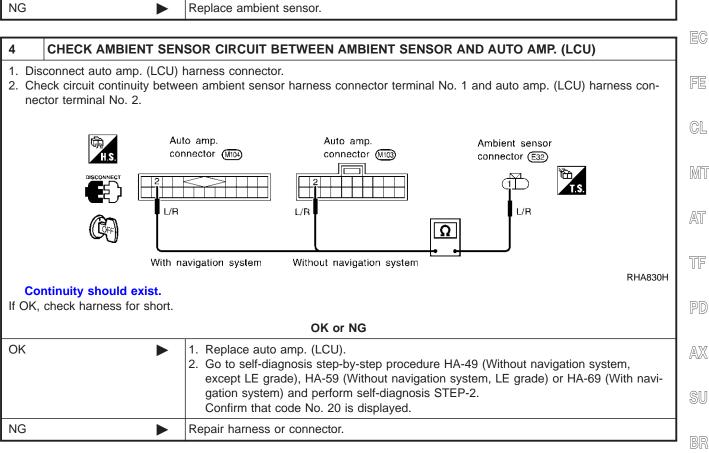
MA

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Ambient Sensor Circuit (Cont'd)

3	CHECK AMBIENT SENSOR		
Refe	r to HA-158.		
		OK or NG	
OK	•	<ol> <li>Replace auto amp. (LCU).</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.</li> </ol>	
NG	<b>•</b>	Replace ambient sensor.	



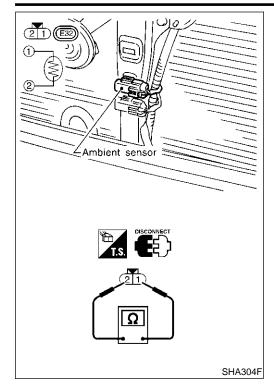
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#### COMPONENT INSPECTION

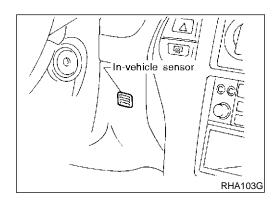
#### **Ambient Sensor**

NAHA0217

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace ambient sensor.



# In-vehicle Sensor Circuit COMPONENT DESCRIPTION

In-vehicle sensor

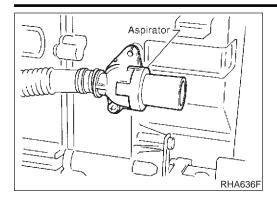
NAHA0218

NATIA0210

The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier.

AUTO

In-vehicle Sensor Circuit (Cont'd)



Aspirator duct

RHA482A

Aspirator

← Heater unit case

#### **Aspirator**

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The aspirator is located in front of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.

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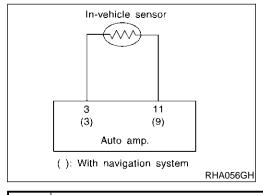
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**DIAGNOSTIC PROCEDURE** 

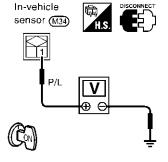
SYMPTOM: In-vehicle sensor circuit is open or shorted. (cc or -cc is indicated on the display as a result of conducting Self-diagnosis STEP 2.)





Disconnect in-vehicle sensor harness connector.

Do approx. 5 volts exist between in-vehicle sensor harness connector terminal No. 1 and body ground?

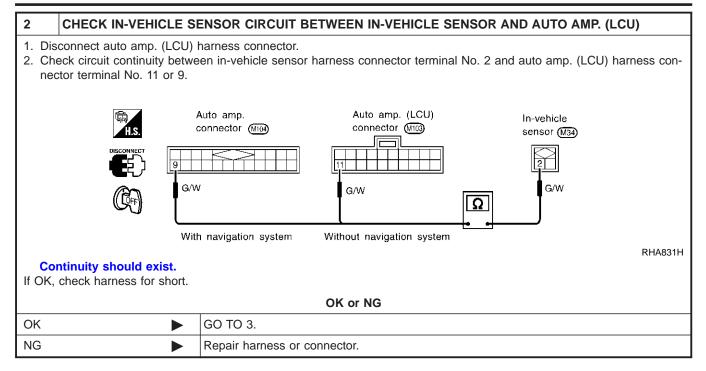


RHA579H

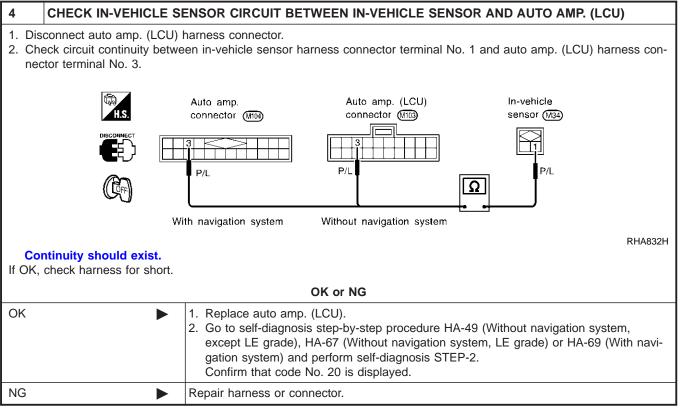
Yes o	r <b>No</b>
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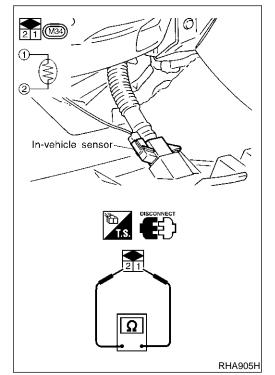
Yes	GO TO 2.
No <b>&gt;</b>	GO TO 4.

In-vehicle Sensor Circuit (Cont'd)



3	CHECK IN-VEHICLE SENSOR		
Refe	Refer to HA-161.		
	OK or NG		
OK	<ol> <li>Replace auto amp.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2.</li> <li>Confirm that code No. 20 is displayed.</li> </ol>		
NG	<ol> <li>Replace in-vehicle sensor.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.</li> </ol>		





#### **COMPONENT INSPECTION**

#### In-vehicle Sensor

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81

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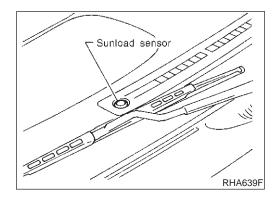
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Temperature °C (°F)	Resistance kΩ
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace in-vehicle sensor.



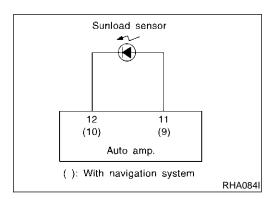
#### **Sunload Sensor Circuit** COMPONENT DESCRIPTION

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.

#### SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the A/C system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the A/C system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.



#### DIAGNOSTIC PROCEDURE

SYMPTOM: Sunload sensor circuit is open or shorted. ( 5 or -25 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)

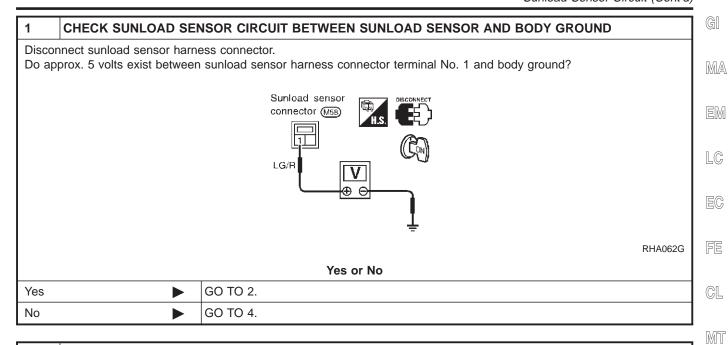


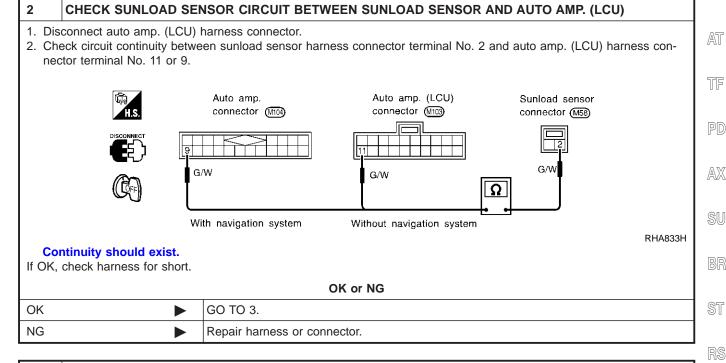
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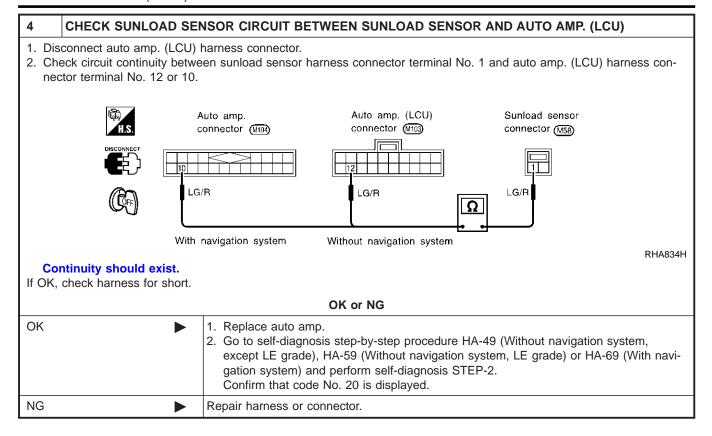
SC

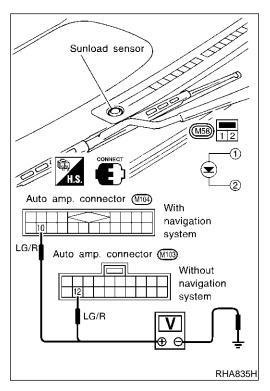
EL





3	CHECK SUNLOAD SENSOR	
Refer	to HA-164.	
		OK or NG
OK	•	Replace auto amp. (LCU).     Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2.  Confirm that code No. 20 is displayed.
NG	•	<ol> <li>Replace sunload sensor.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2.</li> <li>Confirm that code No. 20 is displayed.</li> </ol>





### COMPONENT INSPECTION

NAHA0224

**Sunload Sensor** 

Measure voltage between auto amp. terminal No. 12 (10) and body ground.

If NG, replace sunload sensor.

When checking sunload sensor, select a place where sun shines directly on it.

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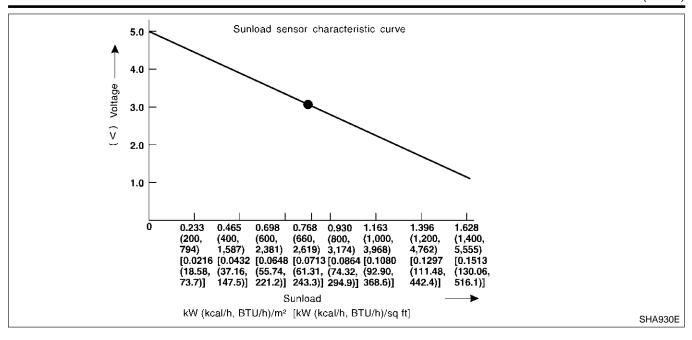
BT

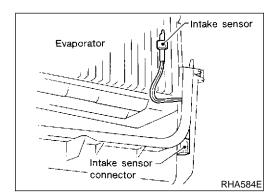
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NAHA0225





# Intake Sensor Circuit COMPONENT DESCRIPTION

**Intake Sensor** 

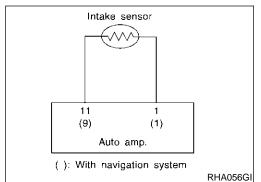
The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the auto amp.

After disconnecting intake sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
<b>–15 (5)</b>	12.34
-10 (14)	9.62
-5 (23)	7.56
0 (32)	6.00
5 (41)	4.80
10 (50)	3.87
15 (59)	3.15
20 (68)	2.57
25 (77)	2.12
30 (86)	1.76
35 (95)	1.47
40 (104)	1.23
45 (113)	1.04

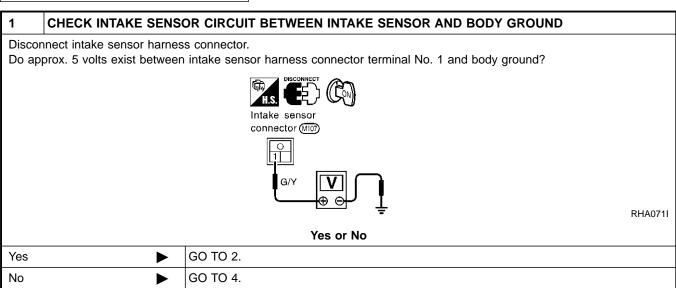
If NG, replace intake sensor.

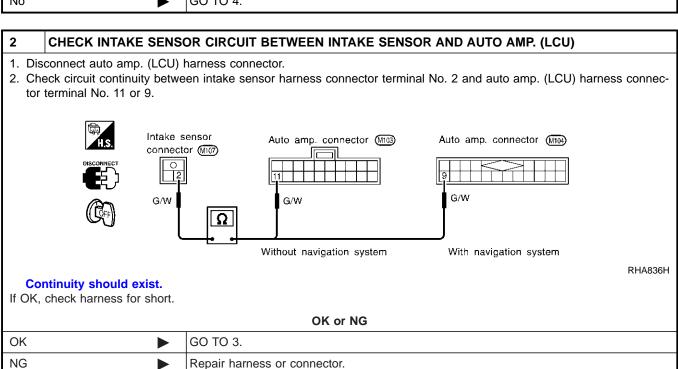




#### **DIAGNOSTIC PROCEDURE**

SYMPTOM: Intake sensor circuit is open or shorted. (ਨੂੰ or –ਟੌਾਂ is indicated on the display as a result of conducting Self-diagnosis STEP 2.)





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3	CHECK INTAKE SENSO	DR .
Refe	er to HA-165.	
		OK or NG
OK	<b>&gt;</b>	<ol> <li>Replace auto amp.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2.</li> <li>Confirm that code No. 20 is displayed.</li> </ol>
NG	<b>&gt;</b>	<ol> <li>Replace intake sensor.</li> <li>Go to self-diagnosis step-by-step procedure HA-49 (Without navigation system, except LE grade), HA-59 (Without navigation system, LE grade) or HA-69 (With navigation system) and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.</li> </ol>

4 CHEC	K INTAKE SENSOR CIR	CUIT BETWEEN INTAKE SENSO	OR AND AUTO AMP. (LCU)
			al No. 1 and auto amp. (LCU) harness connec-
Continuity	Intake sensor connector (MID)  Should exist.  Paramess for short.	Auto amp. (LCU) connector (MIS)  G/Y  Without navigation system	Auto amp. connector (#109)  G/Y  With navigation system  RHA837H
		OK or NG	
OK	2. Go exc gati		edure HA-49 (Without navigation system, gation system, LE grade) or HA-69 (With navisis STEP-2.
NG	Repair	harness or connector.	

# Air Mix Door Motor PBR Circuit DIAGNOSTIC PROCEDURE

For description of mode door motor and air mix door motor circuit, refer to HA-103.

SYMPTOM: If PBR circuit is open or shorted. (-25 or 25 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for mode door motor and air mix door motor. Refer to HA-96.

BT

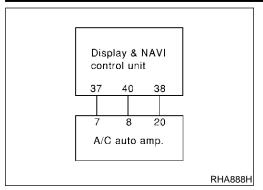
HA







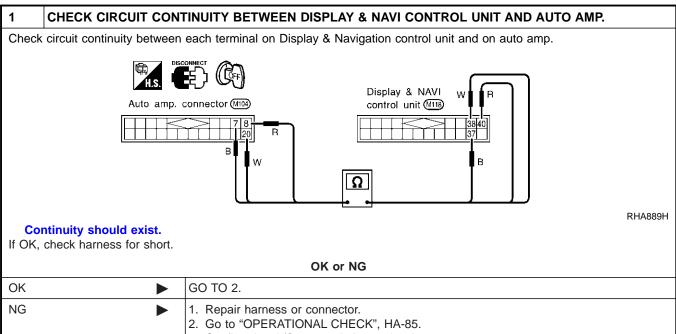


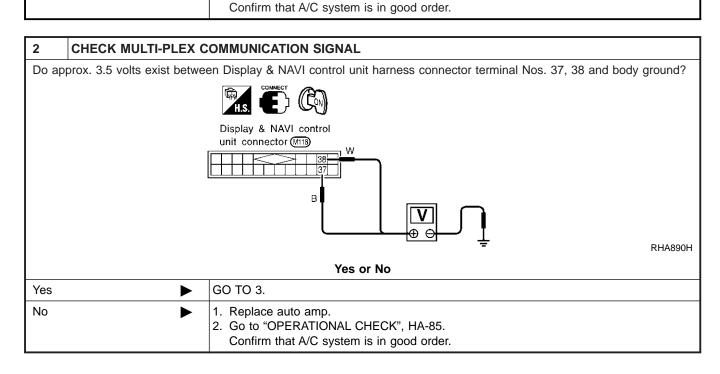


# Multiplex Communication Circuit DIAGNOSTIC PROCEDURE SYMPTOM:

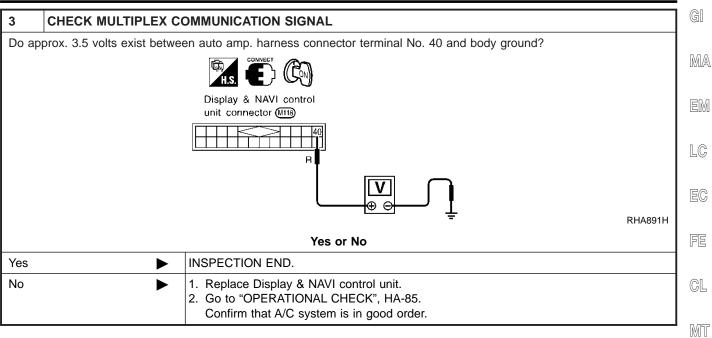
NAHA0259

- A/C system does not come on.
- A/C system cannot controlled.





Multiplex Communication Circuit (Cont'd)



**HA-169** 

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#### HFC-134a (R-134a) Service Procedure

#### SETTING OF SERVICE TOOLS AND EQUIPMENT

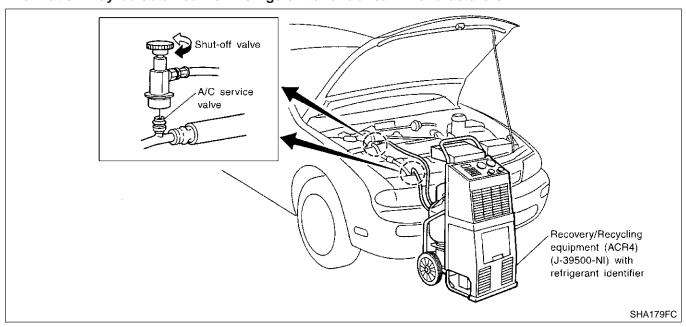
NAHA0228 NAHA0228S01

**Discharging Refrigerant** 

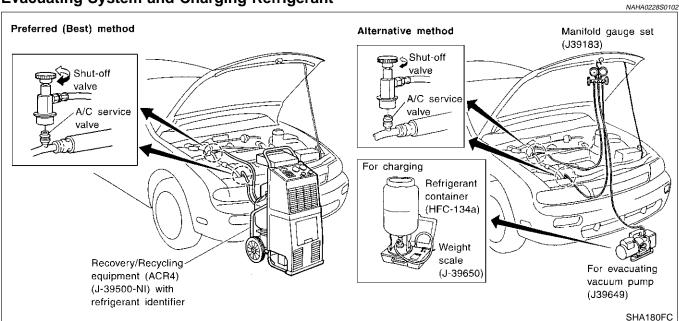
NAHA0228S0101

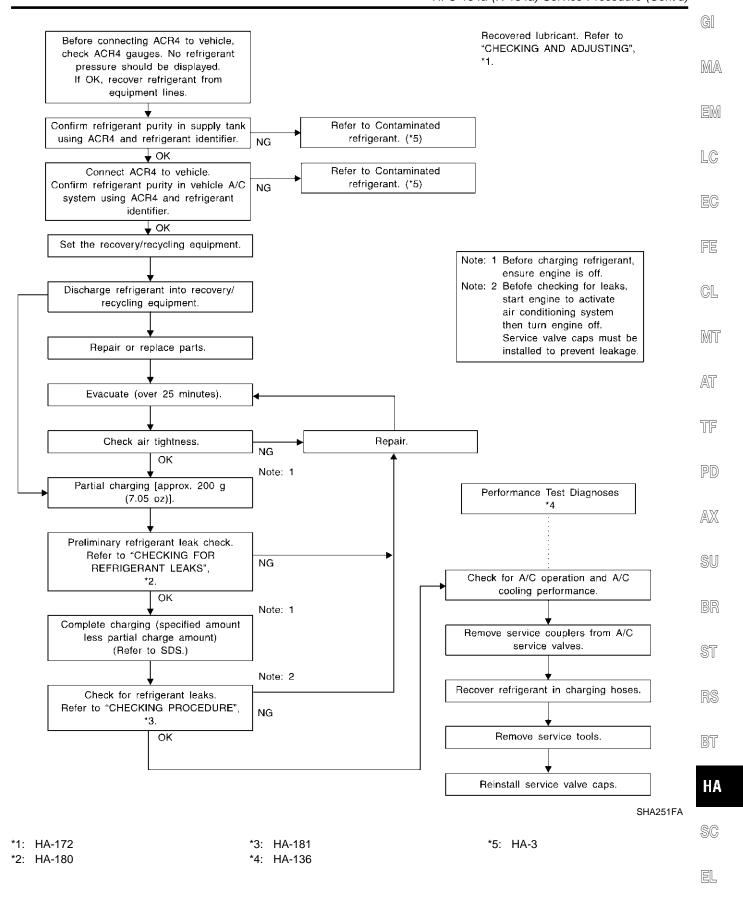
#### **WARNING:**

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



#### **Evacuating System and Charging Refrigerant**





## Maintenance of Lubricant Quantity in Compressor

NAHA0229

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

#### **LUBRICANT**

NAHA0229S01

Name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

#### **CHECKING AND ADJUSTING**

UALIAN SSOCOS

Adjust the lubricant quantity according to the test group shown below.

CHECK LUBRICANT RETURN OPERATION				
Can lubricant return operation be performed?  • A/C system works properly.  • There is no evidence of a large amount of lubricant leakage.				
	Yes or No			
Yes GO TO 2.				
<b>•</b>	GO TO 3.			
	ubricant return operation be system works properly.			

#### 2 PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS:

- 1. Start engine, and set the following conditions:
- Test condition

Engine speed: Idling to 1,200 rpm

**AUTO switch: ON** 

Blower speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]

- 2. Next item is for V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm², 85 psi) or higher.
  - If less than the reference level, attach a cover to the front face of the condenser to raise the pressure.
- 3. Perform lubricant return operation for about 10 minutes.
- 4. Stop engine.

#### **CAUTION:**

If excessive lubricant leakage is noted, do not perform the lubricant return operation.

OK •	GO TO 3.
------	----------

3	CHECK COMPRESSOR			
Should the compressor be replaced?				
Yes or No				
Yes	<b>&gt;</b>	Go to "Lubricant Adjustment Procedure for Compressor Replacement", (HA-173).		
No	•	GO TO 4.		

#### SERVICE PROCEDURE

**AUTO** 

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART			
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)				
Yes or No				
Yes	<b>&gt;</b>	Go to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", (HA-173).		
No	<b>&gt;</b>	Carry out the A/C performance test.		

#### **Lubricant Adjusting Procedure for Components** Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system.

#### Amount of lubricant to be added

Part replaced	Lubricant to be added to system	- Remarks	
- aттеріасец	Amount of lubricant mℓ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	_	
Condenser	75 (2.5, 2.6)	_	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	_	Small leak *2	

<sup>\*1:</sup> If compressor is replaced, addition of lubricant is included in the table.

#### **Lubricant Adjusting Procedure for Compressor** Replacement

- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- 2. Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- Torque the drain plug.

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

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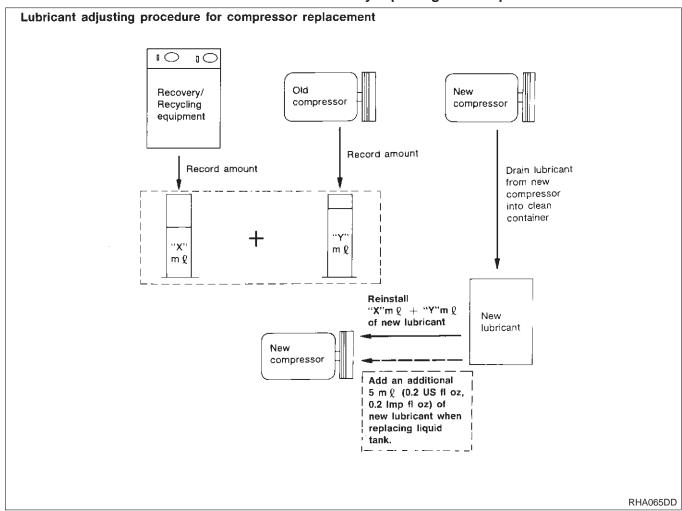
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<sup>\*2:</sup> If refrigerant leak is small, no addition of lubricant is needed.

10. If the liquid tank also needs to be replaced, add an additional 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.



#### SERVICE PROCEDURE



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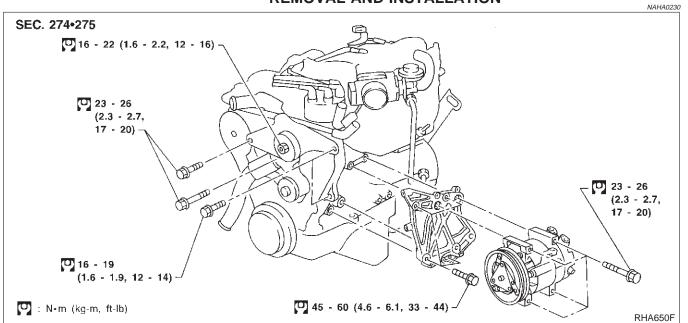
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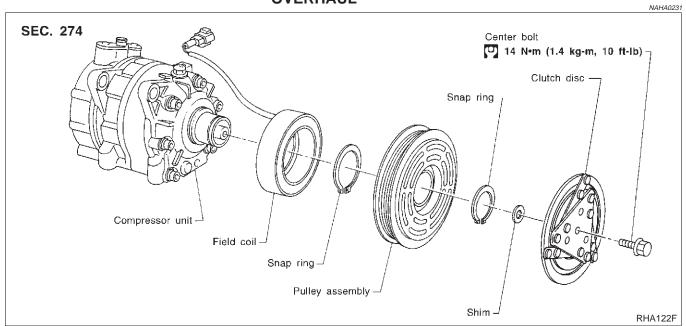
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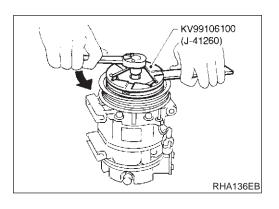
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# **Compressor Clutch OVERHAUL**





#### **REMOVAL**

When removing center bolt, hold clutch disc with clutch disc wrench.

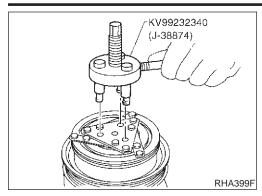
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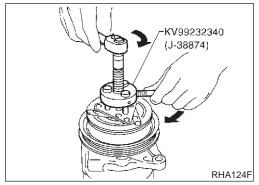
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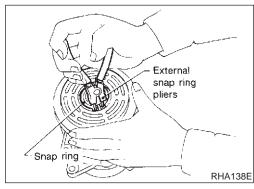
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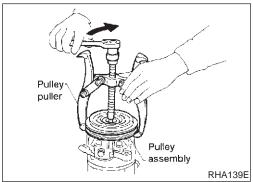




Remove the clutch disc using the clutch disc puller. Insert the holder's three pins into the holes in the clutch disc. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc. After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.



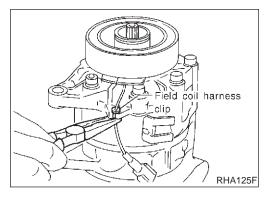
Remove the snap ring using external snap ring pliers.



Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

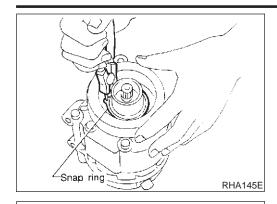
To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.



Remove the field coil harness clip using a pair of pliers.

#### SERVICE PROCEDURE

Compressor Clutch (Cont'd)



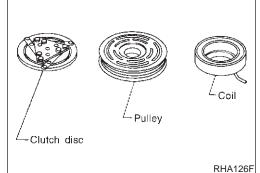
Remove the snap ring using external snap ring pliers.

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#### INSPECTION Clutch Disc

NAHA0233

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

#### **Pulley**

GL Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should

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Coil

NAHA0233503

Check coil for loose connection or cracked insulation.

be cleaned with a suitable solvent before reinstallation.

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**INSTALLATION** 

Install the field coil. Be sure to align the coil's pin with the hole in the com-

pressor's front head. Install the field coil harness clip using a screwdriver.

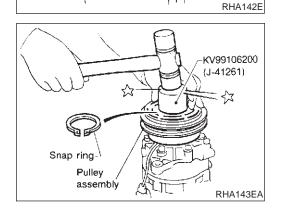
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Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

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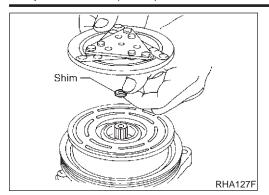
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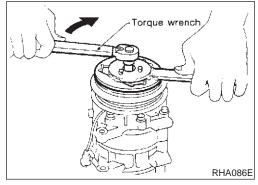
Pin-

Field coil



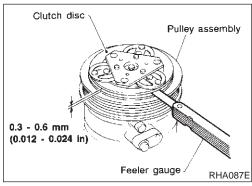


 Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



 Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N⋅m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.



• Check clearance around the entire periphery of clutch disc.

**Disc-to-pulley clearance:** 

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.

#### **Break-in Operation**

NAHA0234S0

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

#### SERVICE PROCEDURE



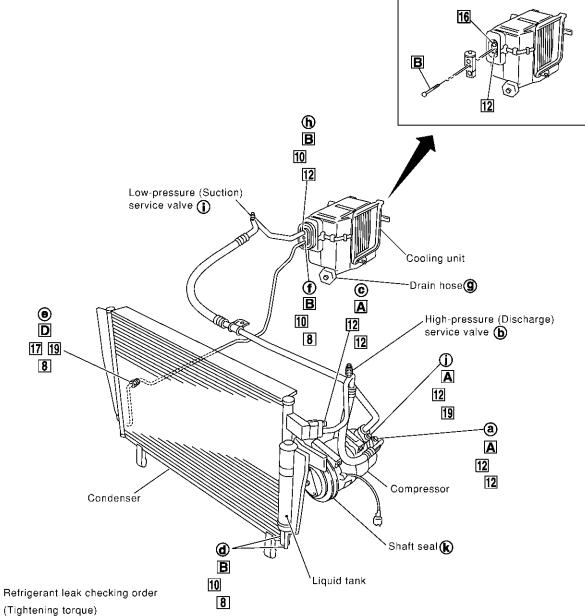
#### **Refrigerant Lines**

#### REMOVAL AND INSTALLATION

SEC. 271-274-276

Refer to page HA-5 regarding "Precautions for Refrigerant Connection".

=NAHA0235



: Refrigerant leak checking order

(Wrench size)

(O-ring size)

. N•m (kg-m, in-lb)

**A**: 8 - 20 (0.8 - 2.0, 69 - 174) **B**: 3 - 5 (0.3 - 0.5, 26 - 43)

: N•m (kg-m, ft-lb)

**C** : 20 - 29 (2 - 3, 14 - 22)

D: 14 - 18 (1.4 - 1.8, 10 - 13)

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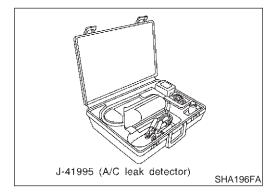
## Checking for Refrigerant Leaks PRELIMINARY CHECK

=NAHA0236

- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
- If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 to 50 mm (1 to 2 in) per second and no further than 1/4 inch from the component.

#### NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.



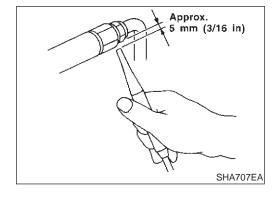
### Electronic Refrigerant Leak Detector PRECAUTIONS FOR HANDLING LEAK DETECTOR

NAHA0250

When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

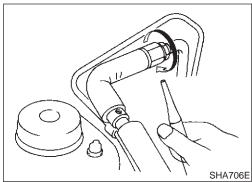


1. Position probe approximately 5 mm (3/16 in) away from point to be checked.

#### SERVICE PROCEDURE

AUTO

Electronic Refrigerant Leak Detector (Cont'd)



SHA706E

25 - 50 mm

(1 - 2 in)

2. When testing, circle each fitting completely with probe.

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Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

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To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

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1. Turn engine off.

Connect a suitable A/C manifold gauge set to the A/C service

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Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

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At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

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4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal k). Refer to HA-179. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

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Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

BT HA

Liquid tank

Check the tube fitting.

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Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

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NOTE:

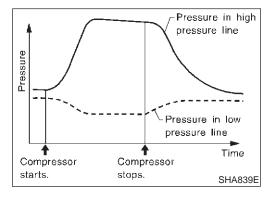
After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.



#### Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for additional leaks at all system components.
   If no leaks are found, perform steps 7 - 10.
- Start engine.
- 8. Set the heater A/C control as follows:
- 1) A/C switch ON.
- 2) Face mode
- Recirculation switch ON
- 4) Max cold temperature
- 5) Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

#### SERVICE PROCEDURE

**AUTO** 

Electronic Refrigerant Leak Detector (Cont'd)

- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.

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#### Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK **DETECTION**

The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.

For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.

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Refer to "Precautions for Leak Detection Dye", HA-4.

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#### CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or expansion valve) leak.

2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.

3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.

4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.

Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

(This procedure is only necessary when re-charging the system or

when the compressor has seized and was replaced.)

#### DYE INJECTION

Refer to "Precautions for Leak Detection Dye", HA-4. Check A/C system static (at rest) pressure. Pressure must be BT

at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi). Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye

HA

into the injector tool (J-41459). Connect the injector tool to the A/C LOW PRESSURE side

4. Start engine and switch A/C ON.

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With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

service fitting.



6. With the engine still running, disconnect the injector tool from the service fitting.

#### CAUTION

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

#### NOTF:

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

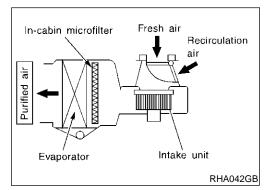
7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

#### Belt

#### **TENSION ADJUSTMENT**

• Refer to MA-14, "Checking Drive Belts".

NAHA0237



# Upper side. Lower side. filter SHA252F

## In-cabin Microfilter FUNCTION

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing In-cabin microfilter into cooling unit.

#### NOTE:

To replace In-cabin microfilter, refer to MA-9, MA-11, "Periodic Maintenance".

Caution label is fixed inside the glove box.

#### REPLACEMENT PROCEDURE

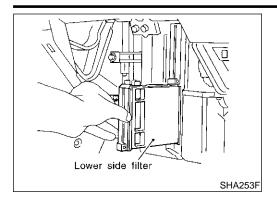
NAHA0272

- 1. Remove glove box.
- 2. Remove instrument lower panel from instrument panel.
- 3. Remove In-cabin microfilter fixed clip.

#### **SERVICE PROCEDURE**

AUTO

In-cabin Microfilter (Cont'd)



- 4. Take out the lower side In-cabin microfilter from cooling unit.
- 5. Then slide upper side filter to the bottom position and take off the In-cabin microfilter from the cooling unit.
- 6. Replace with new one and reinstall on cooling unit.
- 7. Reinstall clip, instrument lower panel and glove box.

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#### **Auto**

#### **COMPRESSOR**

NAHA0241

Model		Calsonic Kansei make V-6
Type V-6 variable displace		V-6 variable displacement
Displacement cm³ (cu in)/rev.	Max.	184 (11.228)
	Min.	14.5 (0.885)
Cylinder bore x stroke mm (in)		37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]
Direction of rotation		Clockwise (viewed from drive end)
Drive belt		Poly V

#### **LUBRICANT**

NAHA0242

Model		Calsonic Kansei make V-6	
Name		Nissan A/C System Oil Type S	
Part number*		KLH00-PAGS0	
Capacity	Total in system	180 (6.1, 6.3)	
$m\ell$ (US fl oz, Imp fl oz)	Compressor (Service part) charging amount	180 (6.1, 6.3)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **REFRIGERANT**

NAHA0243

Туре	HFC-134a (R-134a)
Capacity kg (lb)	0.45 (0.99)

#### ENGINE IDLING SPEED (WHEN A/C IS ON)

• Refer to EC-792, "Idle Speed and Ignition Timing".

#### NAHA0244

#### **BELT TENSION**

NAHA0245

• Refer to MA-14, "Checking Drive Belts".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

### Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS composition which is available to NISSAN MODEL R50 is as follows:

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For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

LG

For a side collision

FC

The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), side curtain air bag module (locating in the headlining side of front and rear seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

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#### **WARNING:**

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 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.

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• Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.

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 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connector (and by yellow harness protector or yellow insulation tape before the harness connectors).

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## Precautions for Working with HFC-134a (R-134a)

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#### **WARNING:**

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CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor malfunction is likely to occur, refer to "CONTAMINATED REFRIGER-ANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier

• Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely to occur.

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• The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:

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a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.

b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.

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c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.

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d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.

e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

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#### CONTAMINATED REFRIGERANT

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If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

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 Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.

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Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

Precautions for Working with HFC-134a (R-134a) (Cont'd)

- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

#### **General Refrigerant Precautions**

NAHA0062

#### **WARNING:**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

#### **Precautions for Leak Detection Dye**

NAHA0251

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Do not use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system or CFC-12 (R-12) leak detection dye in HFC-134a (R-134a) A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor malfunction occurs.

	REFRIGERANT	COMPRESSOR LUBRICANT
TYPE (PART NO.)	HFC134a (R134a)	Nissan UV Luminous Oil Type S
AMOUNT		[KLHOO-PAGSO]
	RANT UNDER HIGH	1 PRESSURE.

#### **Precaution for Identification Label on Vehicle**

Vehicles with factory installed fluorescent dye have this identification label on the under side of hood.

- Vehicles with factory installed fluorescent dye have a green
- Vehicles without factory installed fluorescent dye have a blue

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#### **Precautions for Refrigerant Connection**

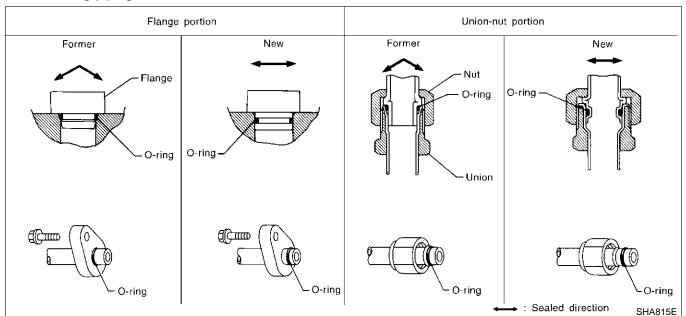
A new type refrigerant connection has been introduced to all refrigerant lines except the following portion.

Expansion valve to evaporator

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.

The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



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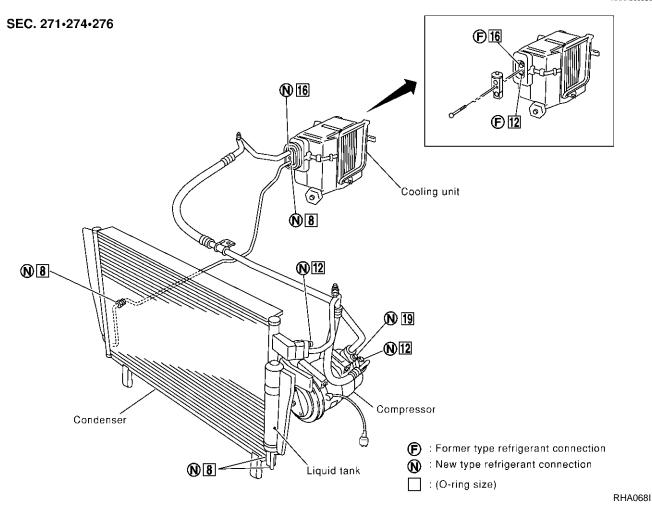
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#### O-RING AND REFRIGERANT CONNECTION

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#### **CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

#### O-Ring Part Numbers and Specifications

O-King Part Numbers and Specific	alions				NAHA0063S0201
	Connection type	O-ring size	Part number	D mm (in)	W mm (in)
	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
	Former	0	92470 N8200	6.07 (0.2390)	1.78 (0.0701)
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
<b>→</b> W	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.0906)
SHA814E	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### **CAUTION:**

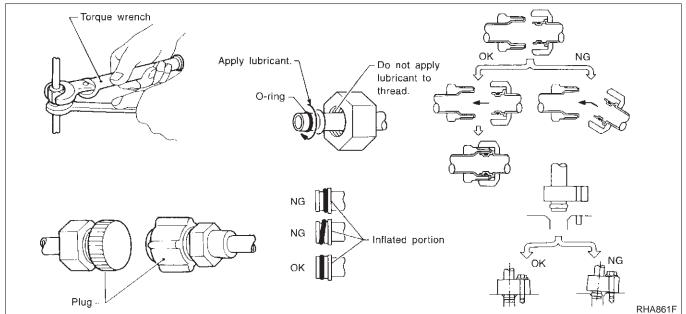
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
   When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



#### **Precautions for Servicing Compressor**

Plug all openings to prevent moisture and foreign matter from entering.

- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-255.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

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#### **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

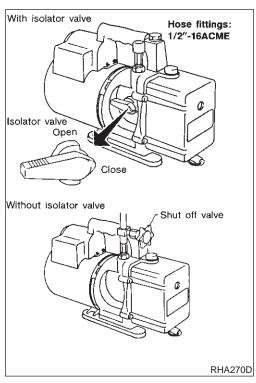
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NAHA0065S01 Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### **ELECTRONIC LEAK DETECTOR**

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Follow the manufacture's instructions for tester operation and tester maintenance.



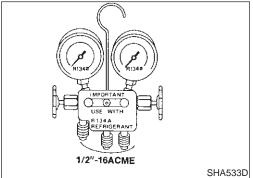
#### **VACUUM PUMP**

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



Hose fittings to

M14 x 1.5 fitting optional

to coupler)

(Hose may be permanently attached -

#### MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

## manifold gauge or recovery/recycling equipment; 1/2"-16ACME

RHA272D

#### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

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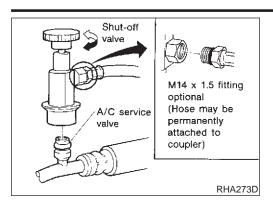
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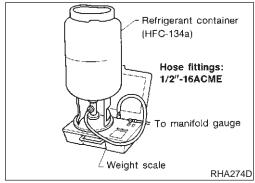
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Precautions for Service Equipment (Cont'd)





#### SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

#### CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every three months. To calibrate the weight scale on the ACR4 (J-39500-NI):

- Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press **0**, then press **Enter**. "**0.00**" will be displayed and change to "**A2**".
- 5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press Shift/Reset to return the ACR4 to the program mode.

#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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MANUAL

#### Wiring Diagrams and Trouble Diagnoses

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When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-12, "Wiring Diagram POWER —"

When you perform trouble diagnoses, refer to the following:

- GI-34, "HOW TO FOLLOW TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

#### **PREPARATION**



an actual change of Ma	Special Service		NAHA0067
Tool number (Kent-Moore No.) Tool name	ent-Moore tools may differ from those of special serv  Description	ice tools illustrated here.	
(V99106100 (J-41260) Clutch disc wrench		Removing center bolt	
	NT232		
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with		
	the pin side on the clutch disc to remove it.		
	Clutch disc wrench		
	NT378		
V99232340 -38874) V992T0001		Removing clutch disc	
— ) lutch disc puller			
	NT376		
V99106200 I-41261) ulley installer		Installing pulley	
	NT235		

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#### HFC-134a (R-134a) Service Tools and **Equipment**

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubri-

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor malfunction will result.

Tool number (Kent-Moore No.) Tool name	Description	
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Large container 1/2"-16 ACME
	NT196	
KLH00-PAGS0 ( — ) Nissan A/C System Oil Type S	MSSAN J	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 m $\ell$ (1.4 US fl oz, 1.4 Imp fl oz)
	NT197	
(J-39500-NI) Recovery/Recycling Recharging equipment (ACR4)		Function: Refrigerant Recovery and Recycling and Recharging
	NT195	
(J-41995) Electrical leak detector		Power supply:  DC 12V (Cigarette lighter)
	AHA281A	

#### **PREPARATION**

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety glasses (J-41459) Refrigerant dye injector (J-41447) qty. 24 R-134a refrigerant dye (J-43872) Refrigerant dye cleaner	UV lamp w/shield Refrigerant dye cleaner dye cleaner dye cleaner (24 labels)  Refrigerant dye (24 bottles)  Refrigerant dye identification label (24 bottles)  Refrigerant dye injector  Refrigerant dye injector  Refrigerant dye injector	Power supply: DC 12V (Battery terminal)
(J-42220) Fluorescent dye leak detector	UV lamp UV safety glasses SHA438F	Power supply: DC12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety glasses
(J-41447) R134a Fluorescent Leak Detection Dye (Box of 24, 1/4 ounce bottles)	Dye  Refrigerant dye (24 bottles)	Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)
(J-41459) R134a Dye Injector Use with J-41447, 1/4 ounce bottle	Dye injector  SHA440F	For injecting 1/4 ounce of Fluorescent Leak Detection Dye into A/C system.
(J-43872) Dye cleaner	SHA441F	For cleaning dye spills.
(J-39183) Manifold gauge set (with hoses and couplers)		Identification:  • The gauge face indicates R-134a.  Fitting size: Thread size  • 1/2"-16 ACME

Tool number (Kent-Moore No.) Tool name	Description	
Service hoses  High side hose (J-39501-72)  Low side hose (J-39502-72)  Utility hose (J-39476-72)	NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> <li>Hose fitting to gauge:</li> <li>1/2"-16 ACME</li> </ul>
Service couplers  • High side coupler (J-39500-20)  • Low side coupler (J-39500-24)	NT202	<ul> <li>Hose fitting to service hose:</li> <li>M14 x 1.5 fitting is optional or permanently attached.</li> </ul>
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz)  Fitting size: Thread size  • 1/2"-16 ACME

#### **COMMERCIAL SERVICE TOOL**

NAHA0068S01

Tool name	Description	
Refrigerant identifier equipment	NT765	For checking refrigerant purity and for system contamination

#### **PREPARATION**

MANUAL

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool name	Description		- GI
Power tool		Loosening bolts and nuts	MA
			EM
	PBIC0190E		LG

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#### **Refrigeration System**

#### REFRIGERATION CYCLE

#### **Refrigerant Flow**

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The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

#### **Freeze Protection**

NAHA0069S02

Under usual operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

#### **Refrigerant System Protection**

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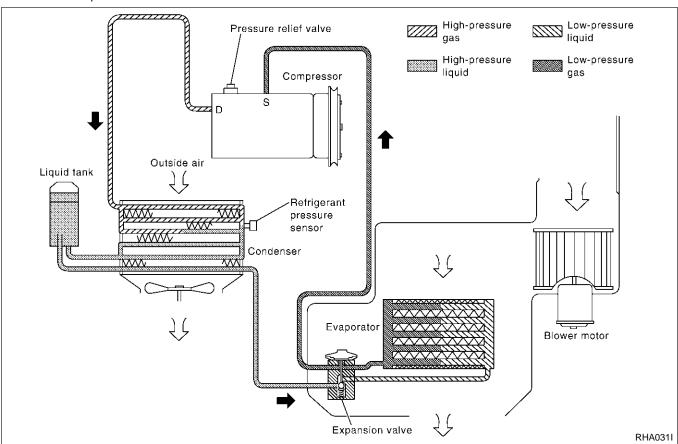
#### Refrigerant Pressure Sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi) or below about 177 kPa (1.8 kg/cm², 26 psi).

#### **Pressure Relief Valve**

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The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an unusual level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



#### DESCRIPTION

MANUAL

V-6 Variable Displacement Compressor

#### V-6 Variable Displacement Compressor

#### **GENERAL INFORMATION**

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1. The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:

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evaporator intake air temperature is less than 20°C (68°F)

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engine is running at speeds less than 1,500 rpm.
 This is because the V-6 compressor provides a means of "capacity" control.

2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.

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3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.

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4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.

FE

5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

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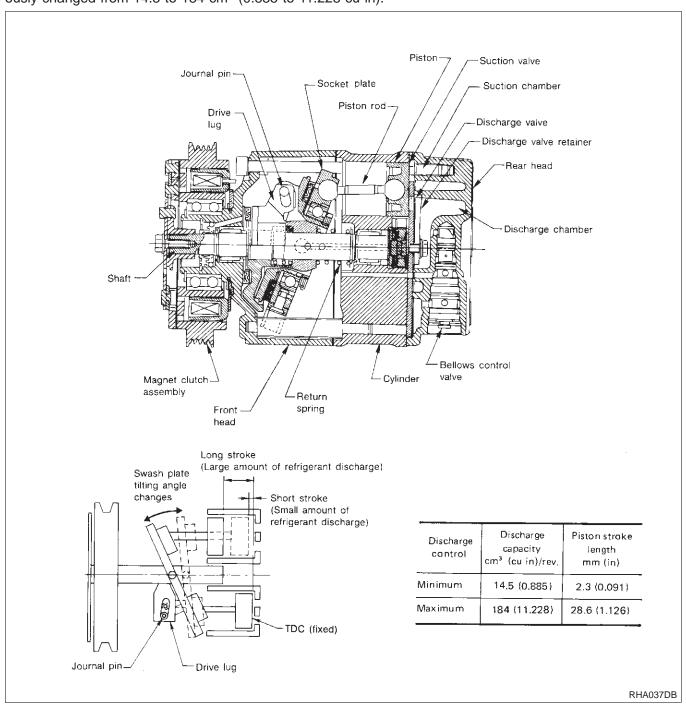
EL

#### **DESCRIPTION**

=NAHA0132 General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm<sup>3</sup> (0.885 to 11.228 cu in).



#### Operation

#### 1. Operation Control Valve

=NAHA0132S02

NAHA0132S0201

MA

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EC

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

#### NAHA0132S0202

2. Maximum Cooling

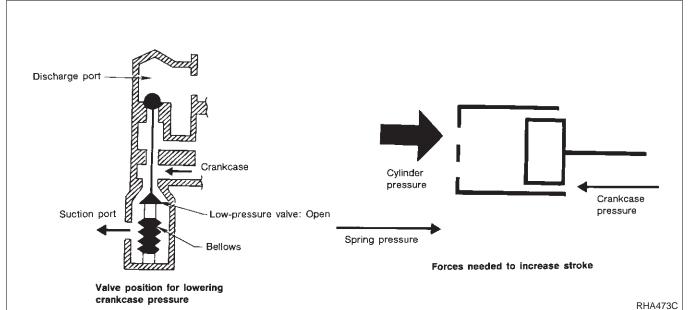
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.



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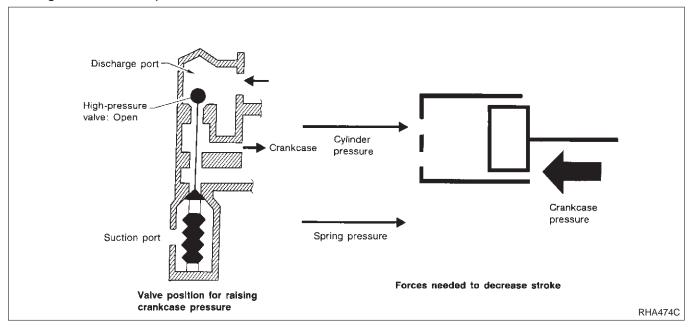
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#### 3. Capacity Control

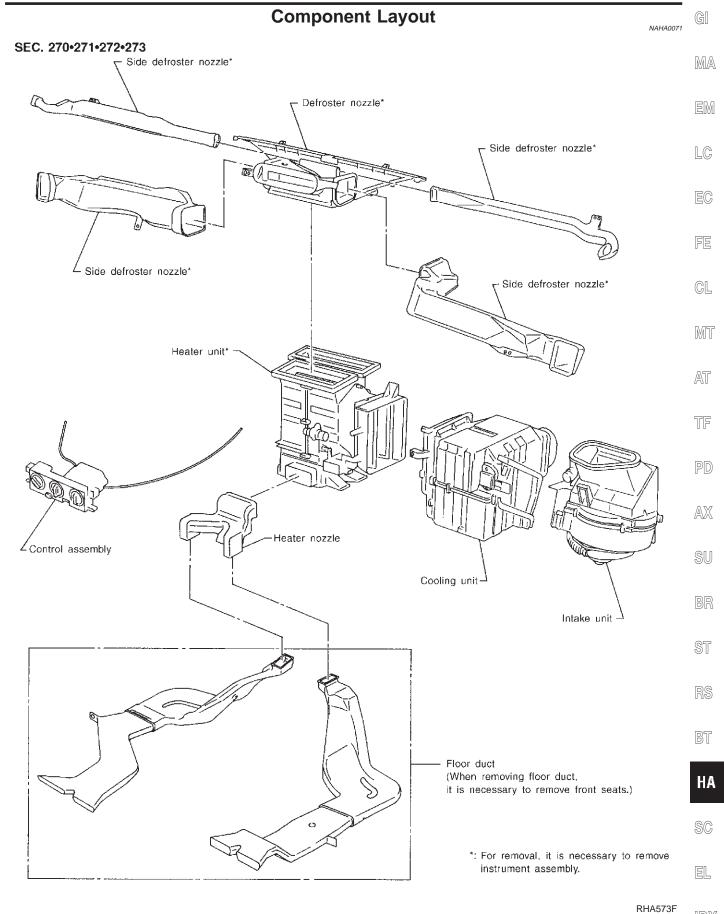
- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
  - Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.

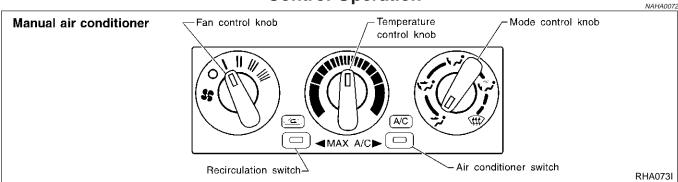


#### **DESCRIPTION**





#### **Control Operation**



#### **FAN CONTROL KNOB**

This knob turns the fan ON and OFF, and controls fan speed.

#### **MODE CONTROL KNOB**

This knob controls the outlet air flow.

In "DEF" or "D/F" mode, the intake door is set to "FRESH".

#### TEMPERATURE CONTROL KNOB

This knob allows adjustment of the temperature of the outlet air.

#### **RECIRCULATION (REC) SWITCH**

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle. The indicator lamp will also light.

#### **AIR CONDITIONER SWITCH**

NAHAOOZZE

NAHA0072S01

NAHA0072S02

NAHA0072S03

NAHA0072S04

The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

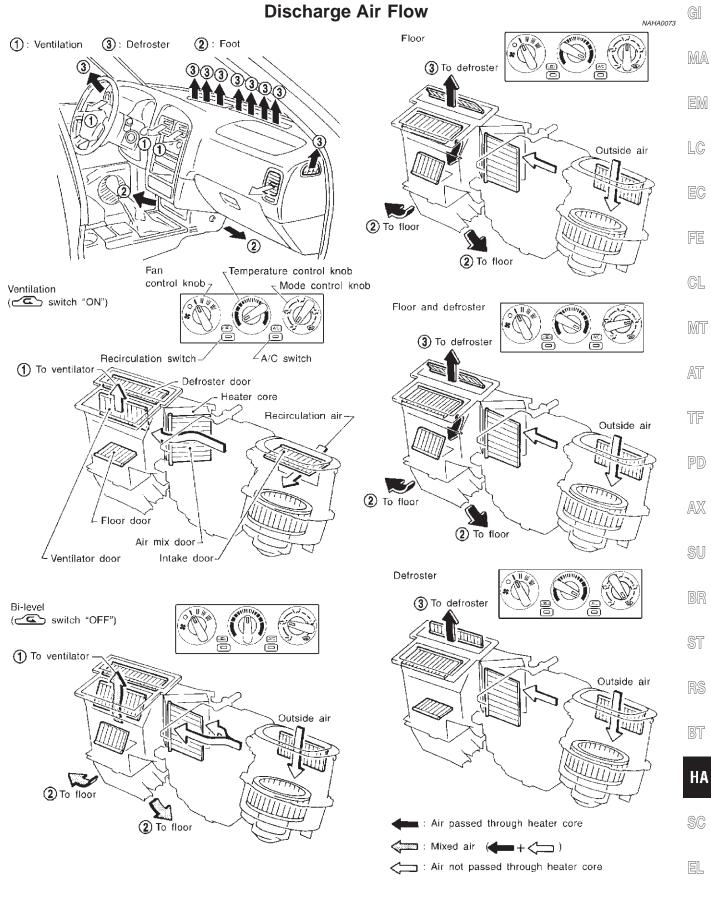
The air conditioner cooling function operates only when the engine is running.

#### MAX A/C POSITION

NAHA0072S06

The A/C system operates at maximum performance when the REC switch and A/C switch are both ON.

#### **DESCRIPTION**



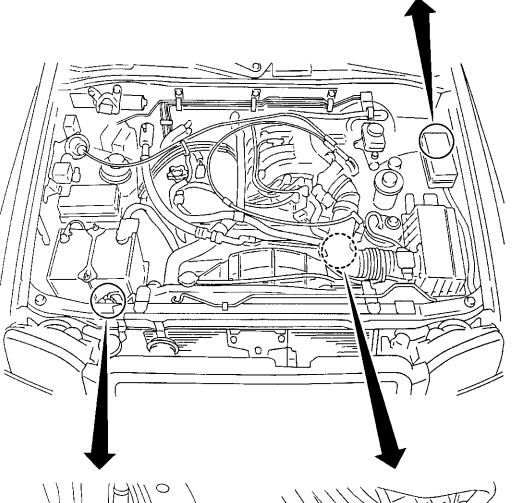
## System Description SWITCHES AND THEIR CONTROL FUNCTIONS

NAHA0074

					31	VIICHE	3 AND	ITEIR	CONTROL	FUNCTIO	NAHA0074S01
Knoh/Switch				Knob	/Switch po						
Kno	bb/Switch	A/C	*/	ij	ij.	**	<b>@</b>	<u>@</u>	Air outlet	Intake air	Compressor
	A/C	0							_	_	ON*1
	7		0						VENT	_	_
Mode	*			0					B/L	_	_
	Ų,				0				FOOT	_	_
	*					0			D/F	FRE	_
	<b>(P)</b>						0		DEF	FRE	_
-	<u>@</u>							0	_	REC*2	_

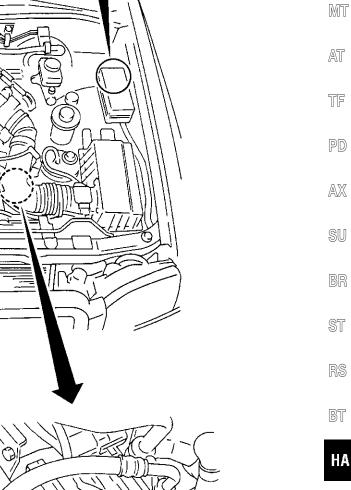
<sup>\*1:</sup> Compressor is operated by ECM.

<sup>\*2:</sup> In DEF and D/F modes, REC switch is canceled.



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Refrigerant pressure sensor



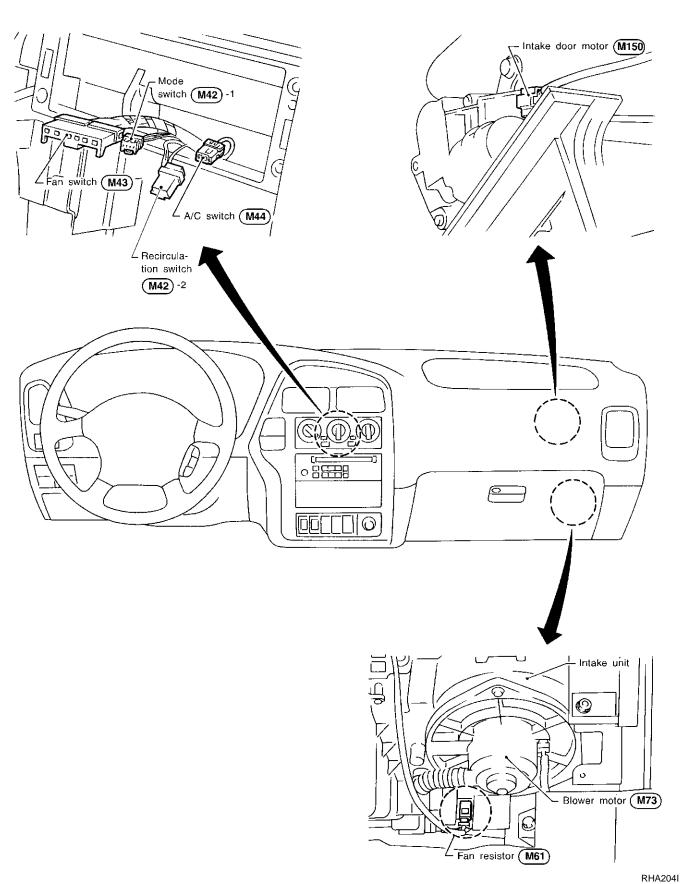
Compressor F202

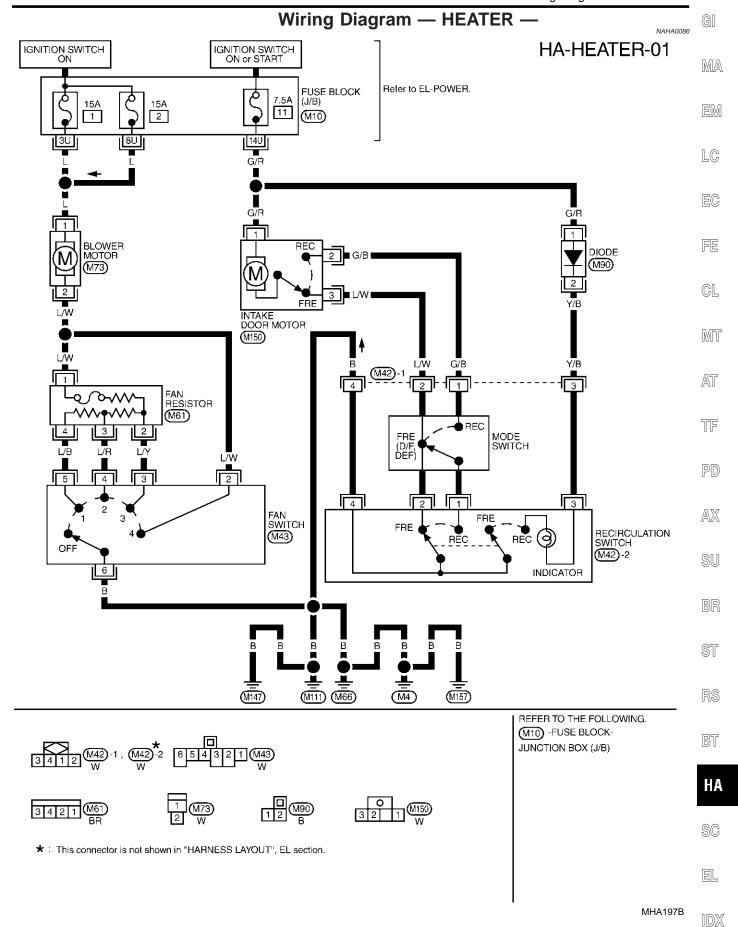
SC

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#### **PASSENGER COMPARTMENT**

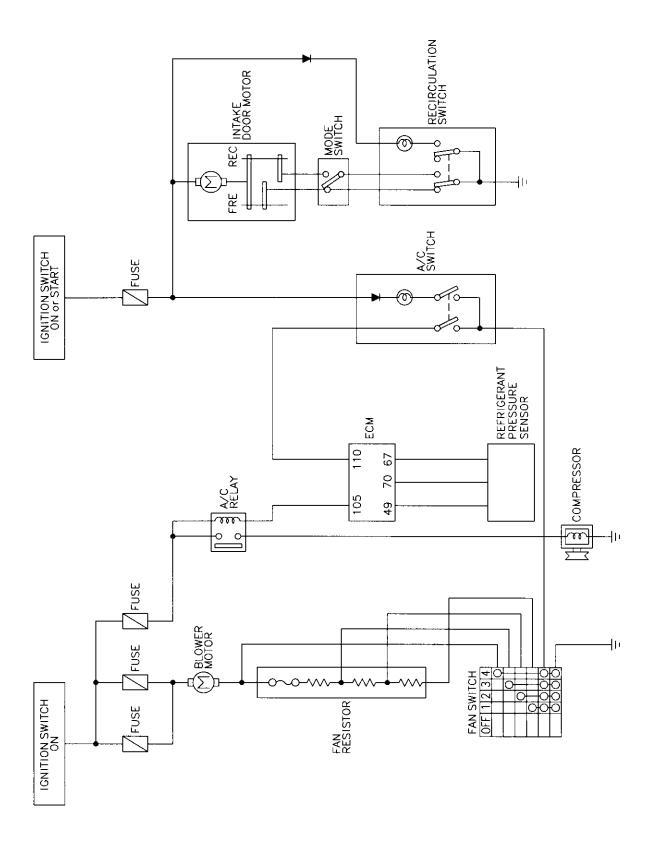
NAHA0085S02



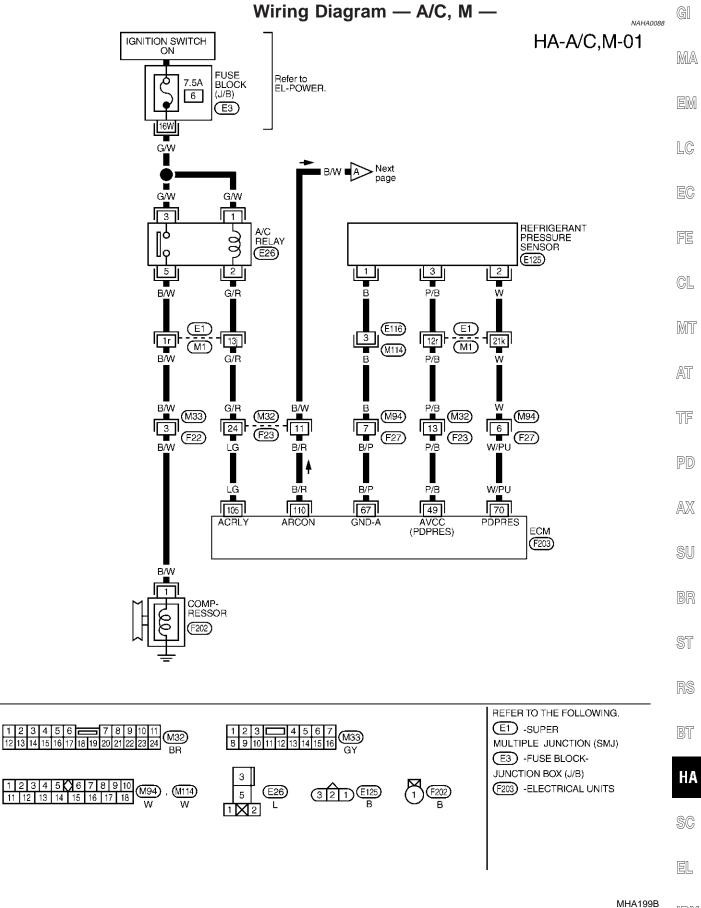


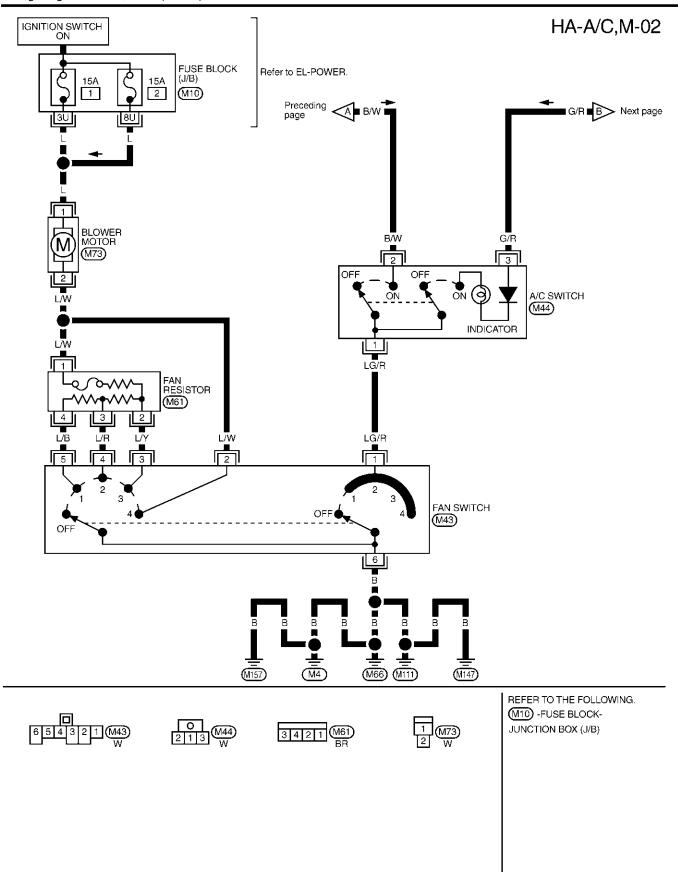
#### Circuit Diagram — Air Conditioner

NAHA0087

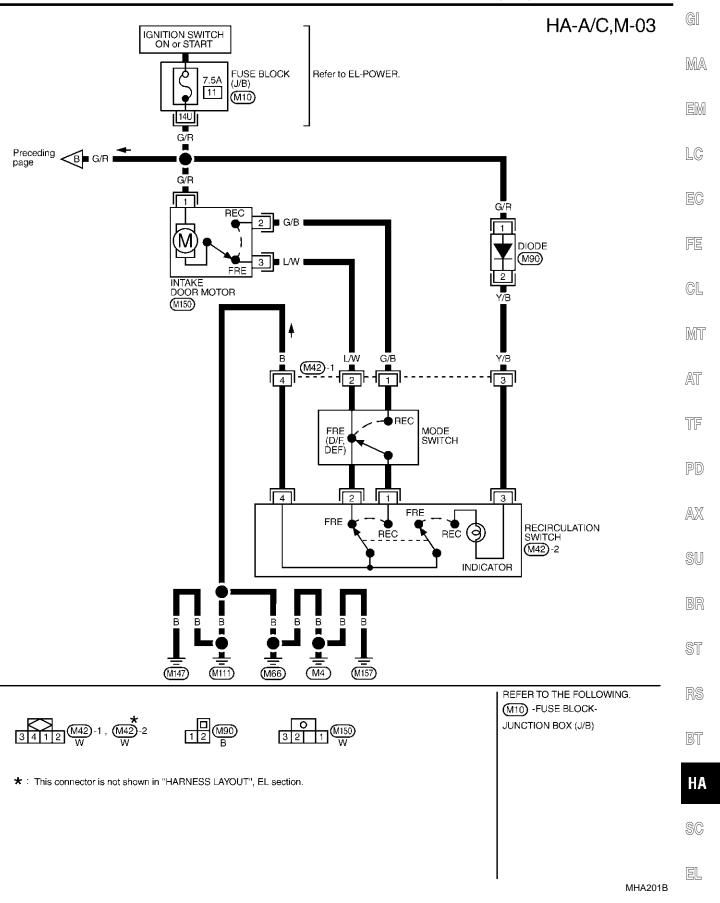


MHA198B



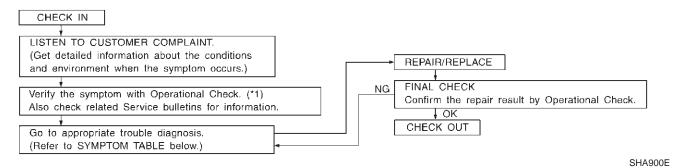


MHA200B



## How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW



\*1: HA-217

#### **SYMPTOM TABLE**

NAHA0075S02

		147111710075			
Symptom	Reference page				
<ul> <li>Intake door does not change in VENT, B/L or FOOT mode.</li> </ul>	Go to Trouble Diagnosis Procedure for Intake Door.	HA-219			
Blower motor does not rotate at all.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-226			
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient cooling.	HA-233			
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient heating.	HA-241			
Air outlet does not change.	Go to Trouble Diagnosis Procedure for Air Outlet.	HA-243			
<ul> <li>Magnet clutch does not engage when A/C switch and fan switch are ON.</li> </ul>	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-245			
Noise	Go to Trouble Diagnosis Procedure for Noise.	HA-252			

# **Operational Check**

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the blower, mode (discharge air), intake air, temperature decrease, temperature increase.

MA

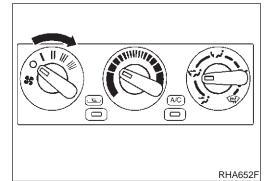
LC

GI

#### **CONDITIONS:**

Engine running at normal operating temperature.

EM NAHA0076S01



PROCEDURE:

EG NAHA0076S02

1. Check Blower

NAHA0076S0201

Blower should operate on 1-speed. Then turn fan control knob to 2-speed.

1. Turn fan control knob to 1-speed.

Continue checking blower speed until all four speeds are checked.

GL

4. Leave blower on 4-speed.

MT

# 2. Check Discharge Air

NAHA0076S0202

1. Turn mode control knob.

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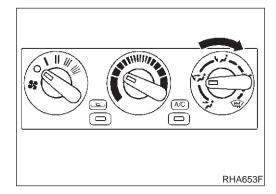
2. Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-207).

HA

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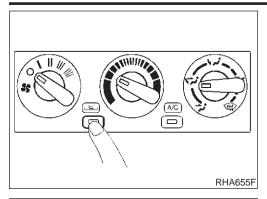
#### Discharge air flow

Mode	Air outlet/distribution		ibution
control knob	Face	Foot	Defroster
**	100%	-	_
(7)	60%	40%	_
المرا	-	80%	20%
(11)	_	60%	40%
<b>W</b>	_	-	100%

RHA654F

RHA656F

#### Operational Check (Cont'd)



#### 3. Check Recirculation

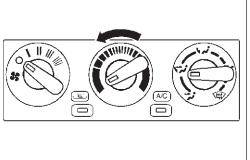
Press recirculation switch.

Recirculation indicator should light.

2. Listen for intake door position change (you should hear blower sound change slightly).

#### NOTE:

Confirm that the RECIRCULATION (REC) switch is canceled in the DEF (w) and D/F (s) mode.

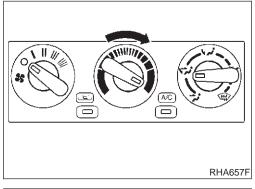


# 4. Check Temperature Decrease

NAHA0076S0204

1. Turn temperature control knob to full cold.

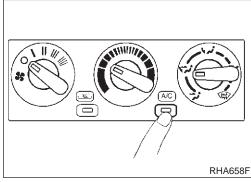
2. Check for cold air at discharge air outlets.



## 5. Check Temperature Increase

NAHA0076S0205

- 1. Turn temperature control knob to full hot.
- 2. Check for hot air at discharge air outlets.



## 6. Check Air Conditioner Switch

NAHA0076S02

Turn fan control knob to the desired (1 to 4-speed) position and push the air conditioner switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON.



## **Intake Door**

# TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR Symptom:

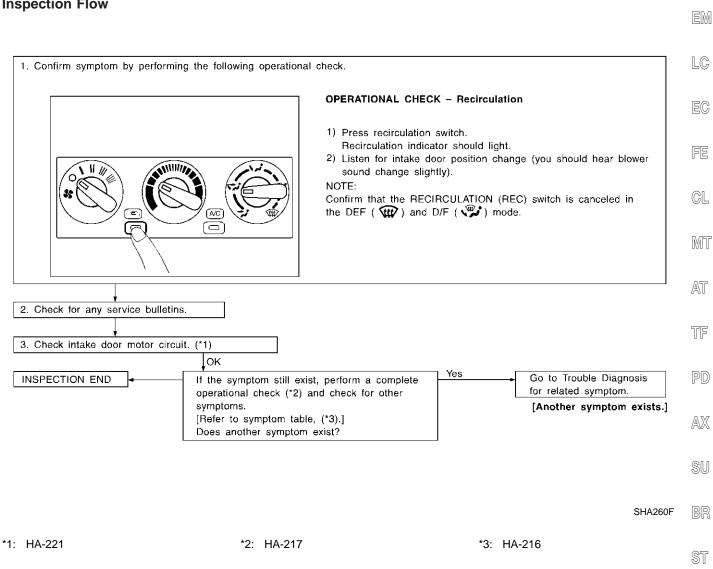
=NAHA0135

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• Intake door does not change in VENT, B/L or FOOT mode.

Inspection Flow

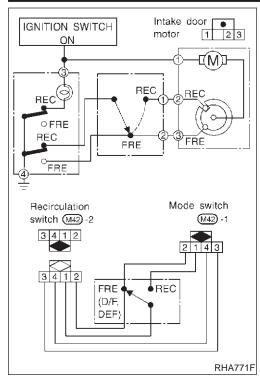


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# SYSTEM DESCRIPTION

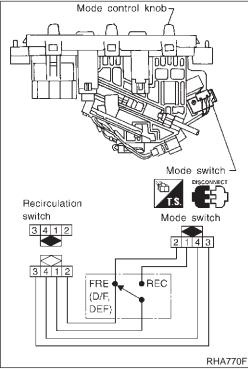
#### **Intake Door Motor**

NAHA0136

The intake door motor is installed on the intake unit. Using a link it opens and closes the intake door.

When RECIRCULATION switch is at REC (except DEF and D/F modes), the ground line of the motor is switched from intake door motor terminal 3 to 2. This starts the motor because the position switch contacts built into it make current flow. When RECIRCULATION switch is at FRE (except DEF and D/F modes), the ground line is switched from intake door motor terminal 2 to 3. The contacts turn along with the motor. When they reach the non-current flow position, the motor will stop. The motor always turns in the same direction.

RECIRCULATION switch is canceled by MODE switch in DEF and D/F modes.



# ELECTRICAL COMPONENTS INSPECTION Mode Switch

NAHA0137

NAHA0137S01

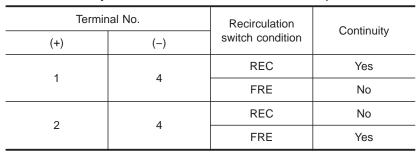
Check continuity between terminals at each switch position.

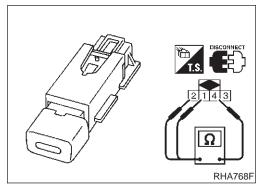
Terminal No.			
Mode switch (+)	Recirculation switch connector (-)	Mode control knob condition	Continuity
	1	VENT, B/L, FOOT	Yes
ı	ı	D/F, DEF	No
2	2 1	VENT, B/L, FOOT	No
		D/F, DEF	Yes
2	2	All	Yes
3	3	All	Yes
4	4	All	Yes

#### **Recirculation Switch**

NAHA0137S02

Check continuity between terminals at each switch position.





MANUAL
Intake Door (Cont'd)

# INTAKE DOOR MOTOR CIRCUIT SYMPTOM:

=NAHA0090

.

		<ul> <li>Intake door does not change in VENT, B/L or FOOT mode.</li> </ul>	MA
1			
	onnect intake door motor harnes	ss connector. Itake door motor harness connector terminal No. 1 and body ground?	
		Intake door motor	LC
		connector (MISB) or (MESB)	EC
		G/R	FE
		RHA350FC	GL
		Yes or No	
Yes	<b>▶</b> GC	) TO 2.	M٦
No	<b>▶</b> Ch	eck 7.5A (No. 11) fuse at fuse block. (Refer to EL-12, "Wiring Diagram — POWER".)	AT

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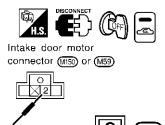
SC

EL

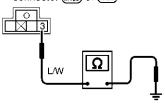


Check continuity between intake door motor harness connector terminals and body ground.

G/B



Intake door motor connector (M150) or (M59)



Continuity should exist when test leads are connected as shown, it should not exist when test leads are reversed.

RHA580FA

Recirculation switch	Terminal No.		Continuity
condition	(+)	(-)	Community
REC	(2)	Body ground	Yes
	(3)		No
FRE	(2)		No
	(3)		Yes

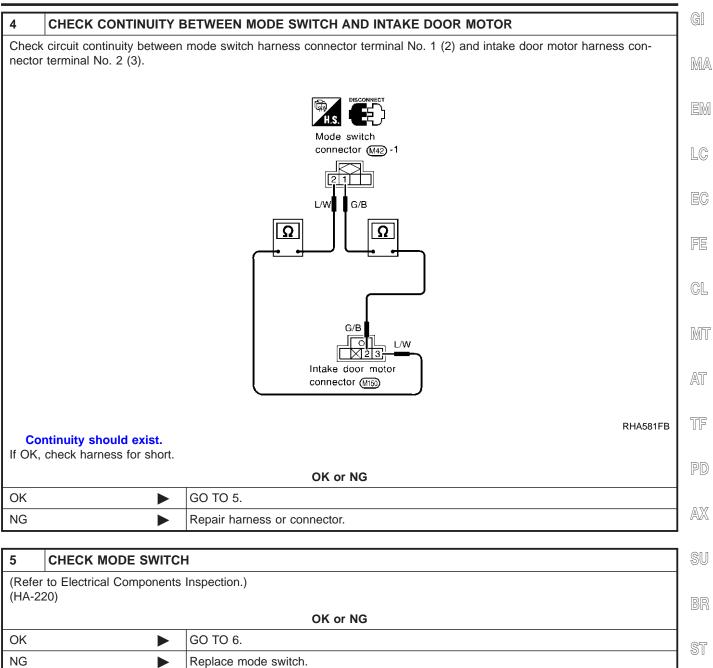
MTBL0033

OK or NG

OK	<b>&gt;</b>	GO TO 3.
NG	<b></b>	Disconnect mode switch harness connector. GO TO 4.

3	CHECK INTAKE DOOR LINKAGE		
	Refer to Control Linkage Adjustment. (HA-225)		
	OK or NG		
OK	<b>&gt;</b>	Replace intake door motor.	
NG	<b>&gt;</b>	Repair or adjust.	





HA

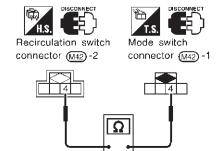
BT

SC

EL

#### 6 CHECK CIRCUIT CONTINUITY BETWEEN MODE SWITCH AND RECIRCULATION SWITCH

Check circuit continuity between mode switch harness connector terminal No. 4 and recirculation switch harness connector terminal No. 4.



RHA769FB

#### Continuity should exist.

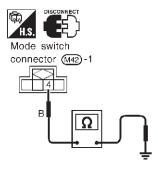
If OK, check harness for short.

#### OK or NG

OK ►	GO TO 7.
NG •	Replace mode switch.

## 7 CHECK GROUND CIRCUIT FOR MODE SWITCH

Check circuit continuity between mode switch harness connector terminal No. 4 and body ground.



RHA582F

#### Continuity should exist.

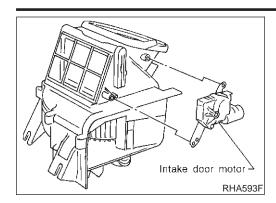
If OK, check harness for short.

#### OK or NG

ОК	<b>&gt;</b>	GO TO 8.
NG	•	Repair harness or connector.

# 8 CHECK RECIRCULATION SWITCH (Refer to Electrical Components Inspection.) (HA-220) OK or NG OK NG Replace recirculation switch.

**MANUAL** Intake Door (Cont'd)



# **CONTROL LINKAGE ADJUSTMENT Intake Door Motor**

NAHA0093S04

1. Install intake door motor on intake unit. Ensure that the intake door motor lever is fitted into the slit portion of intake door link.

MA

Connect the intake door motor harness connector.

Turn ignition switch to ON.

EM

Check that intake door operates properly when RECIRCULA-TION switch is turned ON and OFF.

LC

EC

FE

GL

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=NAHA0138

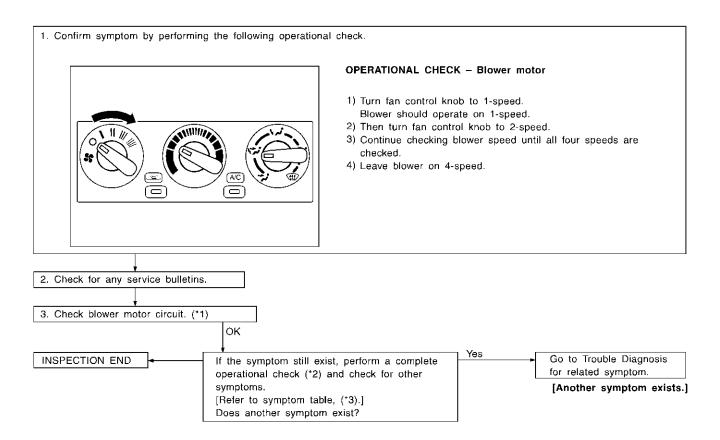
## **Blower Motor**

# TROUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR

Symptom:

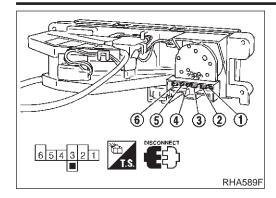
Blower motor does not rotate at all.

#### Inspection Flow



SHA261F

**MANUAL** Blower Motor (Cont'd)



# **ELECTRICAL COMPONENTS INSPECTION** Fan Switch

Check continuity between terminals at each switch position.

	D/U/W
_	IMI/A

LC

KNOB POSITION	Continuity between terminals
OFF	No continuity
1	5 — 1 — 6
2	4 — 1 — 6
3	3 — 1 — 6
4	2-1-6



FE

GL

MT

AT

#### **Blower Motor**

NAHA0139S02

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the intake unit.



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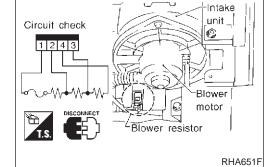
SU



## **Blower Resistor**

Check resistance between terminals.

NAHA0139S03



Terminal No.	
(-)	Resistance
	Approx. 1.4 - 1.6Ω
1	Approx. 2.5 - 2.8Ω
	Approx. 0.5 - 0.6Ω
	nal No. (–)

HA

BT

SC

EL

Blower Motor (Cont'd)

# **TROUBLE DIAGNOSES**



# BLOWER MOTOR CIRCUIT SYMPTOM:

=NAHA0089

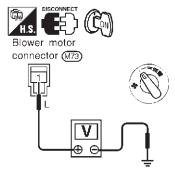
# Blower motor does not rotate.

Test group No.	INCIDENT
1	Fan fails to rotate.
2	Fan does not rotate at 1-speed.
3	Fan does not rotate at 2-speed.
4	Fan does not rotate at 3-speed.
5	Fan does not rotate at 4-speed.

1	DIAGNOSTIC PROCEDURE		
	Check if blower motor rotates properly at each fan speed. Conduct checks as per table at above.		
1	<b>•</b>	GO TO 2.	
2, 3, 4	<b>•</b>	GO TO 8.	
5	<b>&gt;</b>	GO TO 10.	

## CHECK POWER SUPPLY FOR BLOWER MOTOR

- 1. Disconnect blower motor harness connector.
- 2. Do approx. 12 volts exist between blower motor harness connector terminal No. 1 and body ground?



RHA343FA

Yes	or	No
-----	----	----

Yes	GO TO 3.
No	Check 15A (Nos. 1 and No. 2) fuses at fuse block. (Refer to EL-12, "Wiring Diagram — POWER".)

GI

MA

LC

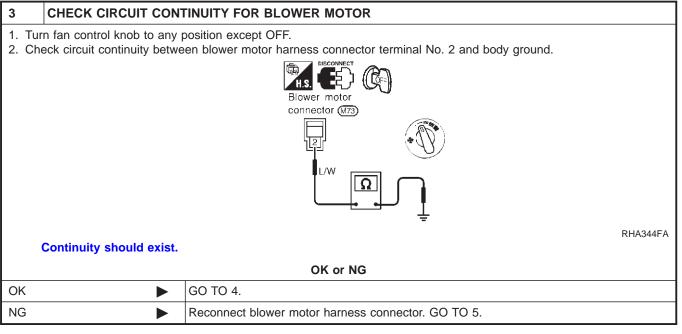
EC

GL

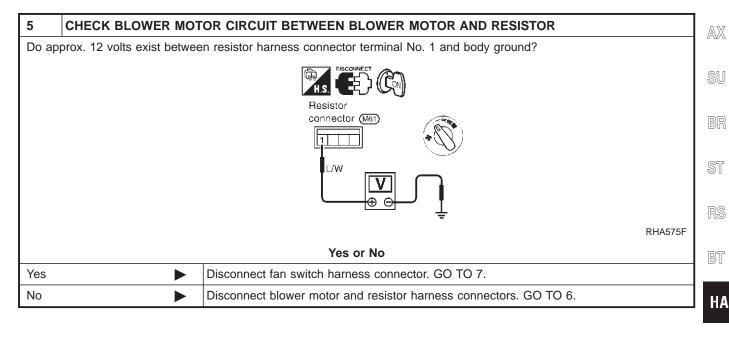
MT

AT

TF

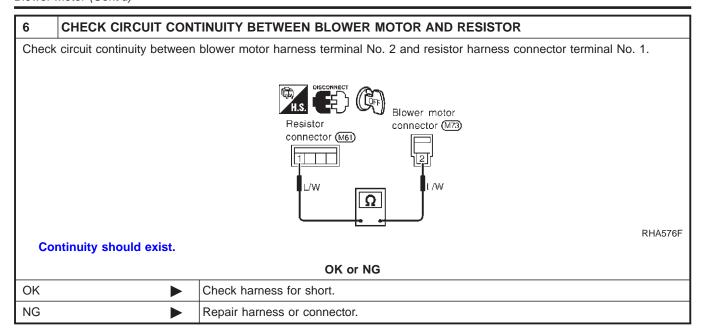


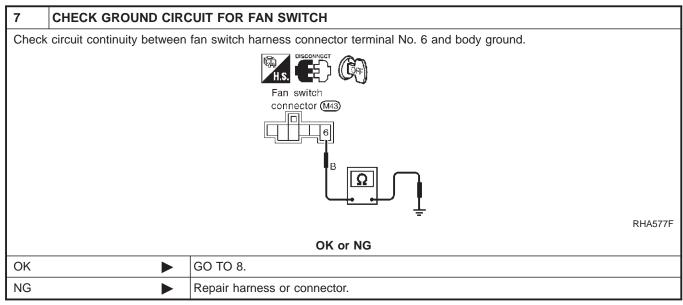
4	4 CHECK BLOWER MOTOR		
(Refer to Electrical Components Inspection.) (HA-227)			
OK or NG			
OK	<b>•</b>	INSPECTION END	
NG	•	Replace blower motor.	



EL

SC

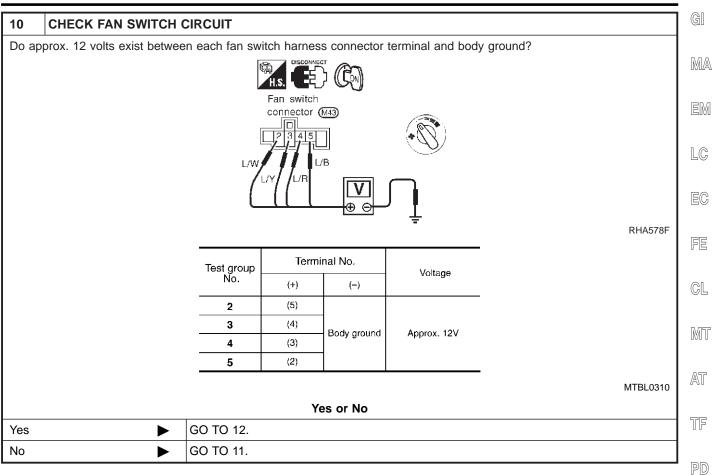




8	CHECK RESISTOR AFTER DISCONNECTING IT				
	(Refer to Electrical Components Inspection.) (HA-227)				
	OK or NG				
OK	OK ▶ GO TO 9.				
NG	<b>•</b>	Replace resistor.			

9	CHECK RESISTOR HARNESS CONNECTOR		
Recor	Reconnect resistor harness connector.		
	OK or NG		
1	<b>&gt;</b>	GO TO 12.	
2, 3, 4	<b>•</b>	GO TO 10.	





AX

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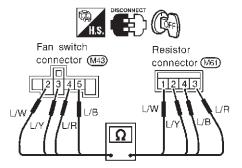
HA

SC

EL



Check circuit continuity between fan switch harness terminal and resistor harness connector terminal.



RHA579F

Termir	Continuity	
Fan Switch	Resistor	Continuity
(2)	(1)	
(3)	(2)	Yes
(4)	(3)	163
(5)	(4)	

MTBL0032

# Continuity should exist.

OK or NG

OK ►	Check harness for short.
NG ►	Repair harness or connector.

12	CHECK FAN SWITCH AFTER DISCONNECTING IT			
,	(Refer to Electrical Components Inspection.) (HA-227)			
	OK or NG			
OK	<b>•</b>	INSPECTION END		
NG	NG Replace fan switch.			



GI

MA

=NAHA0150

# **Insufficient Cooling**

# TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING

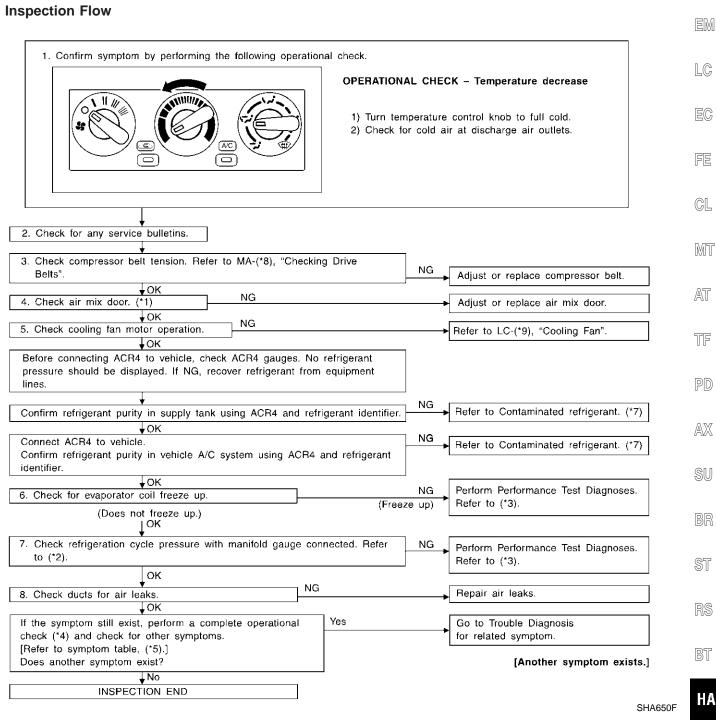
Symptom:

\*1: HA-242

\*2: HA-236

\*3: HA-234

Insufficient Cooling.



**HA-233** 

\*7: HA-187

\*8: MA-14

\*9: LC-22

\*4: HA-217

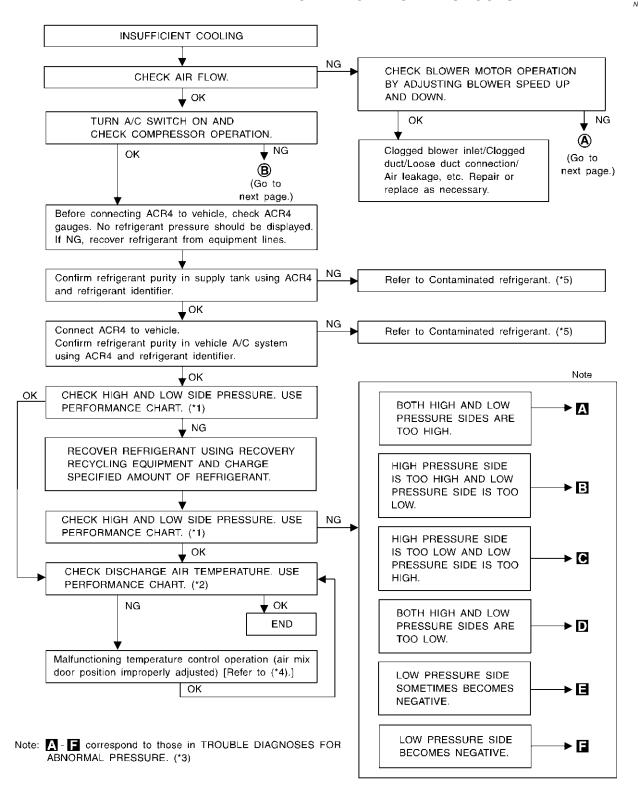
\*5: HA-216

\*6: HA-258



#### PERFORMANCE TEST DIAGNOSES

NAHA0082

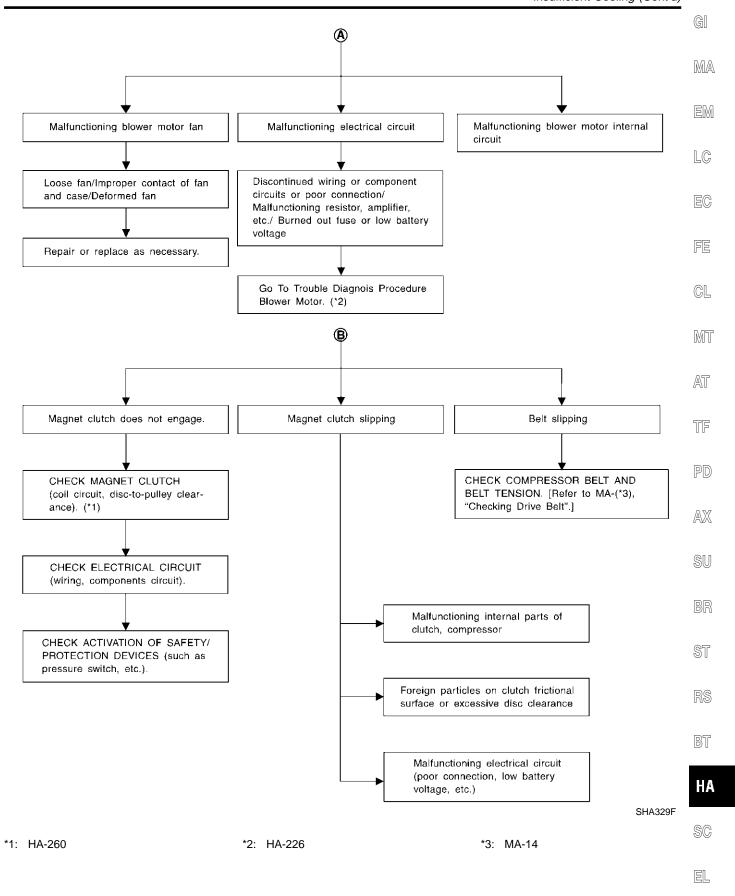


SHA333F

\*5: HA-187

\*1: HA-236 \*3: HA-236 \*4: HA-242

\*2: HA-236



Insufficient Cooling (Cont'd)

#### PERFORMANCE CHART

Test Condition

=NAHA0083

NAHA0083S01

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)	
Doors	Closed	
Door windows	Open	
Hood	Open	
TEMP.	Max. COLD	
Discharge Air	Face (Ventilation) set	
REC switch	(Recirculation) set	
FAN speed	High speed	
Engine speed	Idle speed	

# Test Reading

NAHA0083S02

# Recirculating-to-discharge Air Temperature Table

Operate the air conditioning system for 10 minutes before taking measurements.

NAHA0083S0201

		NAHA0083S0201	
Inside air (Recirculating a	air) at blower assembly inlet	Dispharge oir temperature et center ventileter °C (°E)	
Relative humidity %	Air temperature °C (°F)	Discharge air temperature at center ventilator °C (°F)	
	25 (77)	6.0 - 9.0 (43 - 48)	
50 - 60	30 (86)	10.0 - 13.6 (50 - 56)	
30 - 00	35 (95)	15.2 - 19.5 (59 - 67)	
	40 (104)	22.5 - 27.1 (73 - 81)	
	25 (77)	9.0 - 12.2 (48 - 54)	
60 - 70	30 (86)	13.6 - 17.2 (56 - 63)	
00 - 70	35 (95)	19.5 - 23.7 (67 - 75)	
	40 (104)	27.1 - 32.3 (81 - 90)	

#### **Ambient Air Temperature-to-operating Pressure Table**

NAHA0083S0202

Ambient air  Relative humidity % Air temperature °C (°F)		High-pressure (Discharge side)	Low-pressure (Suction side) kPa (kg/cm², psi)
		kPa (kg/cm², psi)	
	25 (77)	1,226 - 1,638 (12.5 - 16.7, 178 - 237)	172 - 250 (1.75 - 2.55, 25 - 36)
50 - 70	30 (86)	1,422 - 1,883 (14.5 - 19.2, 206 - 273)	196 - 275 (2.0 - 2.8, 28 - 40)
50 - 70	35 (95)	1,657 - 2,187 (16.9 - 22.3, 240 - 317)	231 - 309 (2.35 - 3.15, 33 - 45)
	40 (104)	1,922 - 2,501 (19.6 - 25.5, 279 - 363)	280 - 373 (2.85 - 3.8, 41 - 54)

#### TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE

ΝΔΗΔΩΩ

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to HA-236 ("Ambient air temperature-to-operating pressure table").



	ure Sides are Too High		NAHA0084S01
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
high and low-pressure sides too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance  ↓  1. Condenser fins are clogged.  2. Improper fan rotation of cooling fan	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>
LO HI AC359A	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by</li> </ul>	Poor heat exchange in con- denser (After compressor operation stops, high pressure decreases too slowly.)	Evacuate repeatedly and recharge system.
	approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.	Air in refrigeration cycle	
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	An area of the low-pres- sure pipe is colder than areas near the evaporator outlet.	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant dis- charge flow</li> </ul>	Replace expansion valve.
	Plates are sometimes covered with frost.	<ul> <li>Expansion valve is open a little compared with the specification.</li> </ul>	
		<ol> <li>Improper expansion valve installation</li> <li>Improper expansion valve</li> </ol>	
		adjustment	
-pressure Side is Too	High and Low-pressu	re Side is Too Low.	NAHA0084S02
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
-pressure side is too high and pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so	located between compressor	Check and repair or replace malfunctioning parts.
	hot.	or crushed.	Check lubricant for contamination.
AC360			

Insufficient Cooling (Cont'd)

# High-pressure Side is Too Low and Low-pressure Side is Too High.

NAHA0084S03

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.  Damaged inside compressor packings	Replace compressor.
LO HI)  AC356A	No temperature difference between high and low-pres- sure sides	Compressor pressure operation is improper.  Damaged inside compressor packings.	Replace compressor.

**MANUAL** 

Insufficient Cooling (Cont'd)

# Both High- and Low-pressure Sides are Too Low.

or is too low.

NAHA0084S04

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Both high- and low-pressure sides are too low.	<ul> <li>There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace liquid tank. Check lubricant for contamination.	MA EM LG
LO HI)  AC353A	Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side	High-pressure pipe located between receiver drier and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>	EC FE CL
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge   Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-263.	MT
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.  1. Improper expansion valve	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contamination.</li> </ul>	AT TF
		adjustment  2. Malfunctioning expansion valve  3. Outlet and inlet may be clogged.		PD AX
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>	SU
	Air flow volume is not enough	Evaporator is frozen.	Check intake sensor cir-	BR

RS BT

ST

cuit.

• Replace compressor.

Compressor discharge capac-

ity does not change. (Compressor stroke is set at maxi-

mum length.)

HA

SC

EL



# Low-pressure Side Sometimes Becomes Negative.

			NAHA0084S05
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
becomes negative.	Air conditioning system does not function and does not cyclically cool the compartment air. The system constantly functions for a certain period of time after compressor is stopped and restarted.	Refrigerant does not discharge cyclically.   Moisture is frozen at expansion valve outlet and inlet.  Water is mixed with refrigerant.	<ul> <li>Drain water from refrigerant or replace refrigerant.</li> <li>Replace liquid tank.</li> </ul>

# Low-pressure Side Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow.  Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.  If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.  If due to foreign particles, remove expansion valve and remove particles with dry and compressed air (not shop air).  If either of the above methods cannot correct the problem, replace expansion valve.  Replace liquid tank.  Check lubricant for contamination.



# **Insufficient Heating**

# TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING Symptom:

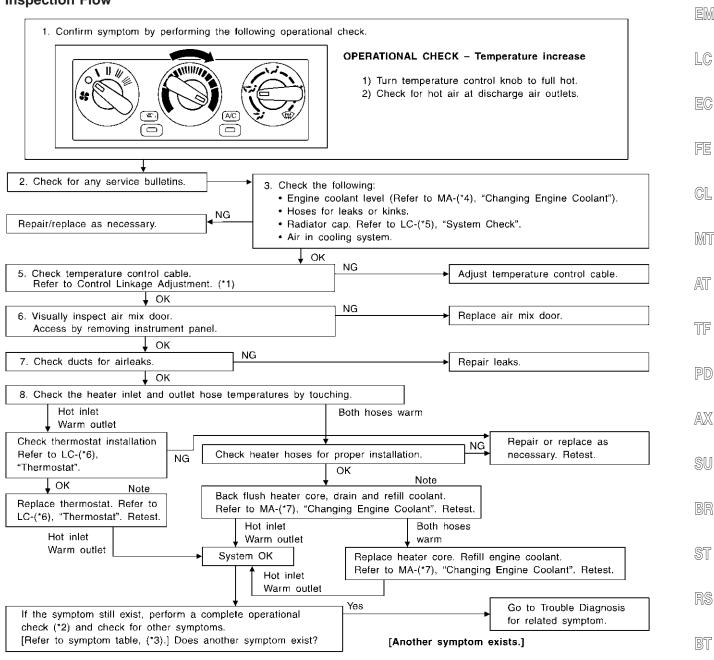
=NAHA0140

GI

MA

Insufficient Heating.

## Inspection Flow



RHA075I

\*1: HA-242

\*2: HA-217

\*3: HA-216

\*4: MA-15

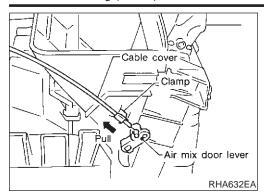
\*5: LC-12

\*6: LC-18

\*7: MA-15

HA

Insufficient Heating (Cont'd)



# **CONTROL LINKAGE ADJUSTMENT Temperature Control Cable**

NAHA0141

- 1. Move the temperature control knob to the full hot position.
- 2. Set the air mix door lever in the full hot position.
- 3. Pull on the cable cover in the direction of the arrow, then clamp it.

After positioning control cable, check that it operates properly.

MANUAL
Air Outlet

# **Air Outlet**

# TROUBLE DIAGNOSIS PROCEDURE FOR AIR OUTLET

=NAHA0142

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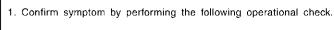
BT

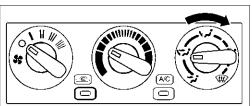
HA

Symptom:

Air outlet does not change.

Inspection Flow





OPERATIONAL CHECK - Discharge air.

1) Turn mode control knob.

 Confirm that discharge air comes out according to the air distribution table at left.
 Refer to "Discharge Air Flow" in "DESCRIPTION" (\*4).

# Discharge air flow

Mode	Air outlet/distribution					
control knob	Face	Foot	Defroster			
نه-	100%	_	_			
(7)	60%	40%	_			
فرب	_	80%	20%			
	_	60%	40%			
<b>(##)</b>	_	_	100%			

Check for any service bulletins.

3. Check mode control cable. (\*1)

INSPECTION END

If the symptom still exist, perform a complete operational check (\*2) and check for other symptoms.

[Refer to symptom table, (\*3).]

Does another symptom exist?

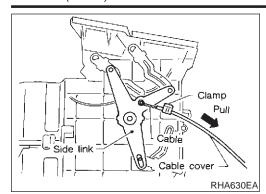
Yes Go to Trouble Diagnosis for related symptom.

[Another symptom exists.]

SHA263F

\*2: HA-217

SC



# CONTROL LINKAGE ADJUSTMENT Mode Control Cable

NAHA0151

NAHA0151S01

- 1. Turn the mode control knob to the DEF position.
- 2. Set the side link in the DEF position by hand.
- 3. Pull on the cable cover in the direction of the arrow, then clamp it.

After positioning control cable, check that it operates properly.



# **Magnet Clutch**

# TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH Symptom:

=NAHA0119

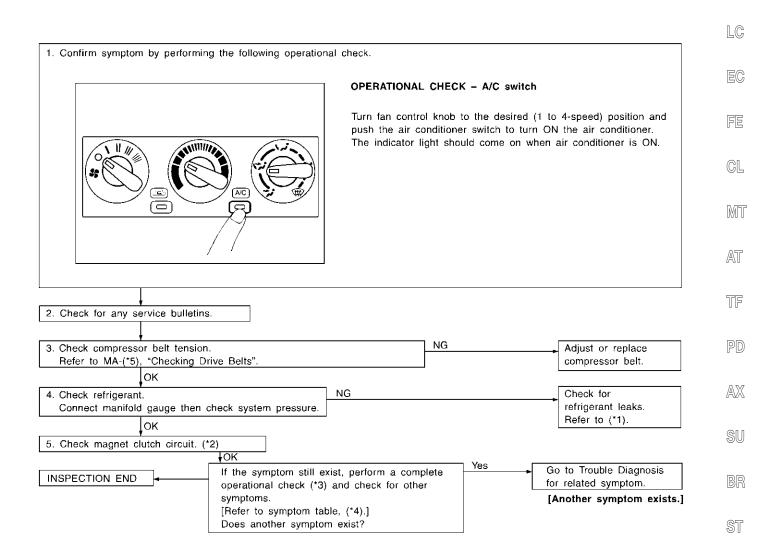
GI

MA

EM

Magnet clutch does not operate when A/C switch and fan switch are ON.

Inspection Flow



SHA264FA

\*1: HA-263 \*2: HA-246 \*3: HA-217 \*4: HA-216

\*5: MA-14

EL

SC

BT

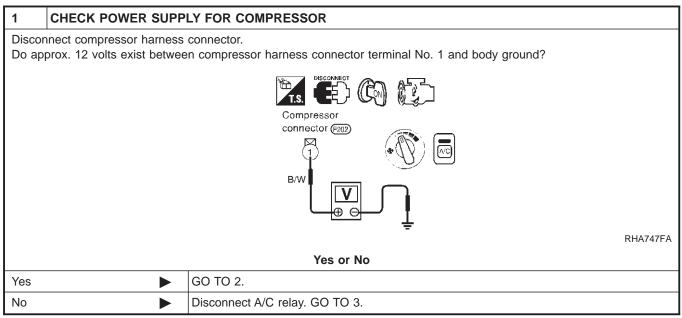


# MAGNET CLUTCH CIRCUIT

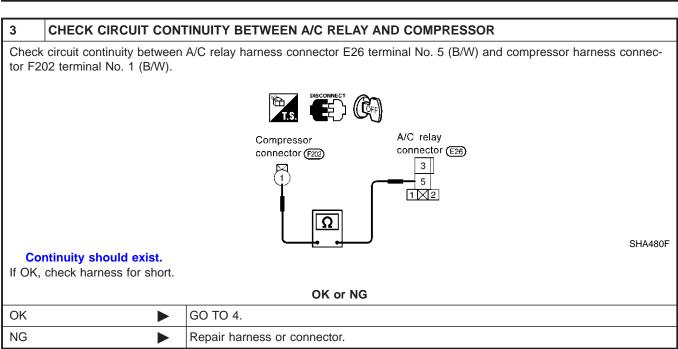
=NAHA0091

**SYMPTOM:** 

 Magnet clutch does not engage when A/C switch and fan switch are ON.



2	CHECK MAGNET CLUTCH COIL					
	OK or NG					
NG	NG Replace magnet clutch. Refer to HA-258.					



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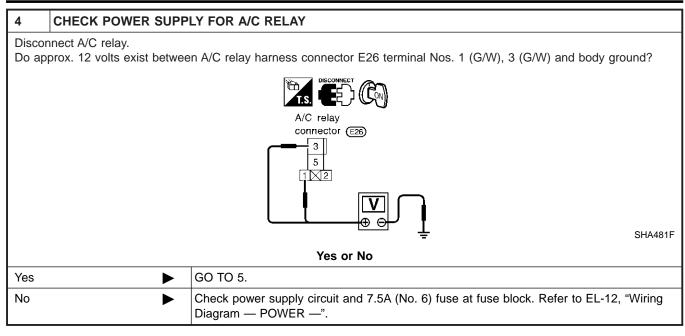
FE

GL

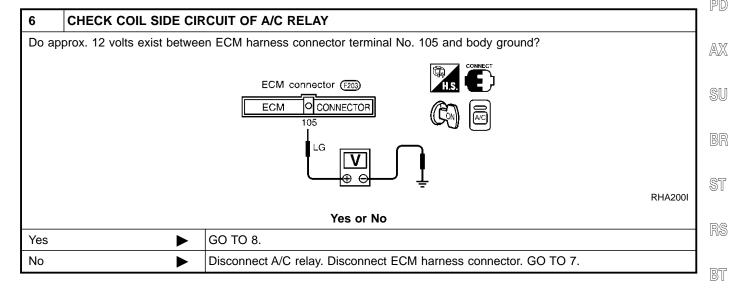
MT

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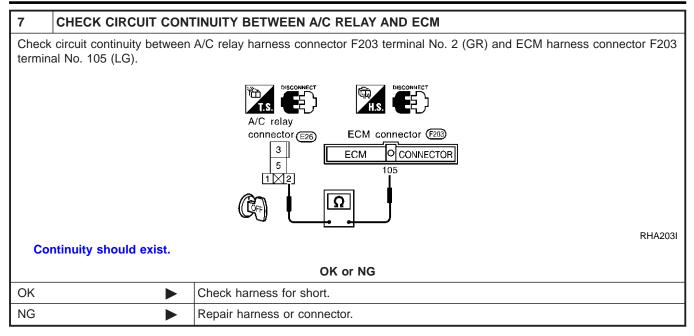
5	CHECK A/C RELAY AFTER DISCONNECTING IT				
Refer to HA-251.					
	OK or NG				
ОК	<b>•</b>	Reconnect A/C relay. GO TO 6.			
NG	NG Replace A/C relay.				

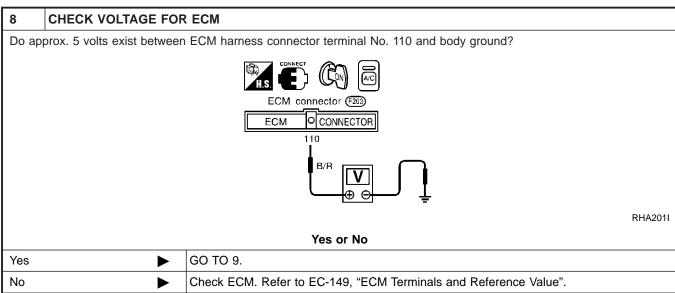


HA

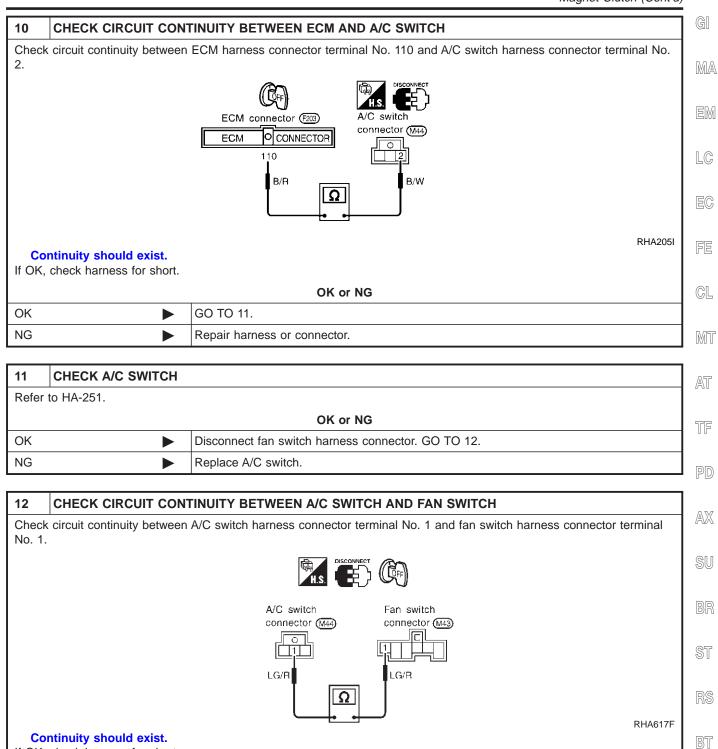
SC

EL





9	CHECK REFRIGERANT PRESSURE SENSOR					
Refer	Refer to HA-251.					
	OK or NG					
ОК	OK Disconnect A/C switch harness connector. GO TO 10.					
NG	NG Replace refrigerant pressure sensor.					



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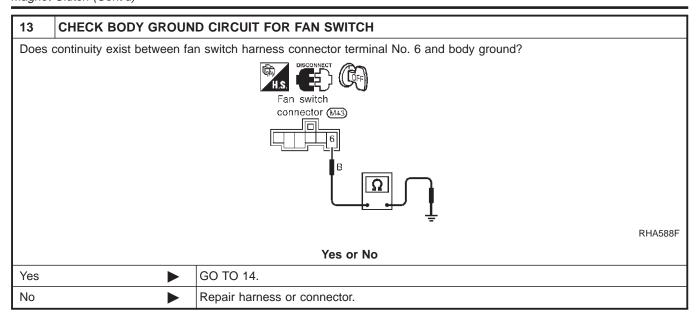
OK or NG

GO TO 13.

Repair harness or connector.

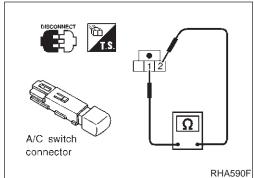
If OK, check harness for short.

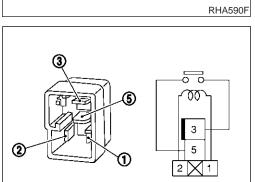
OK NG

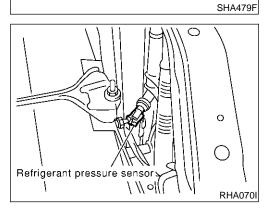


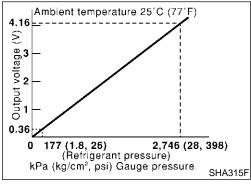
14	CHECK FAN SWITCH					
Refer to HA-227.						
	OK or NG					
OK	<b>•</b>	INSPECTION END				
NG	<b>•</b>	Replace fan switch.				











# ELECTRICAL COMPONENTS INSPECTION A/C Switch

=NAHA0092 G[

MA

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NAHA0092S04

Check	continuity	between	terminals	at	each	switch	position.

Switch condition	Termir	Continuity	
A/C	(+)	Continuity	
ON	2	4	Yes
OFF	2	I	No

A/C Relay

NAHA0092S07

Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

If NG, replace relay.

MT

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# **Refrigerant Pressure Sensor**

. . . . . . . . . . . . . . . .

Make sure that higher A/C refrigerant pressure results in higher refrigerant-pressure sensor output voltage.

Check voltage between ECM harness terminal No. 70 and body ground.

Refer to EC-772, "Diagnostic Procedure".

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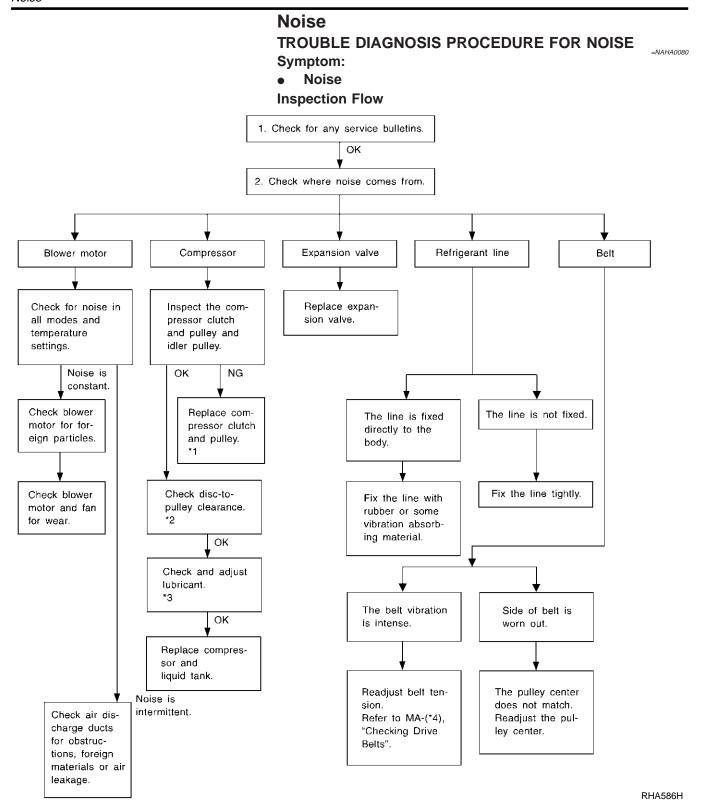
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HA

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EL



\*2: HA-260

## HFC-134a (R-134a) Service Procedure

#### SETTING OF SERVICE TOOLS AND EQUIPMENT

NAHA0094

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NAHA0094S01

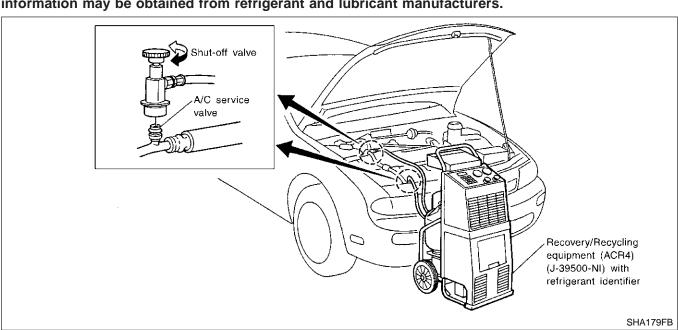
**Discharging Refrigerant** 

NAHA0094S0101

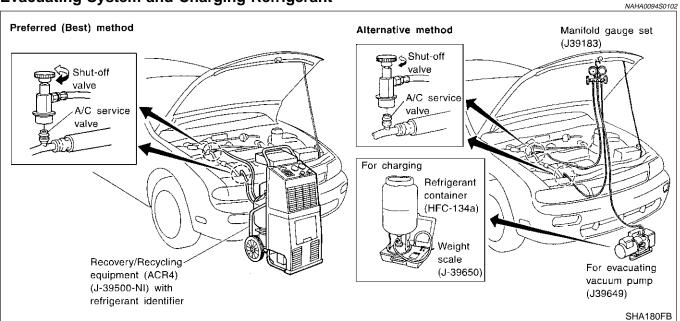
**MANUAL** 

#### **WARNING:**

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



### Evacuating System and Charging Refrigerant

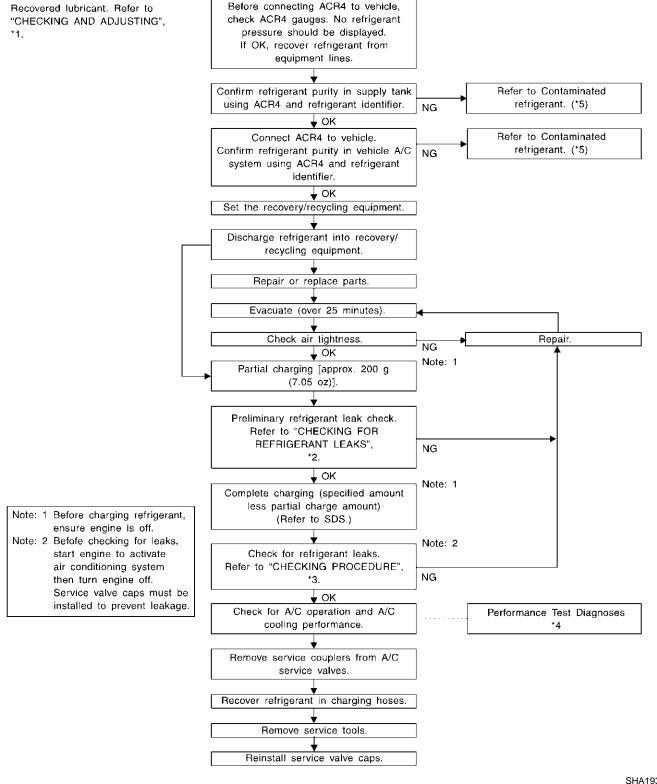


HA

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SHA193FA

\*5: HA-187

\*1: HA-255 \*2: HA-263 \*3: HA-264 \*4: HA-234

**HA-254** 

MANUAL

Maintenance of Lubricant Quantity in Compressor

# Maintenance of Lubricant Quantity in Compressor

NAHA0095

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

MA

If lubricant quantity is not maintained properly, the following malfunctions may result: EM

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LC

#### **LUBRICANT**

Name: Nissan A/C System Oil Type S

NAHA0095S01

Part number: KLH00-PAGS0

#### **CHECKING AND ADJUSTING**

Adjust the lubricant quantity according to the test group shown below.

GL

#### 1 LUBRICANT RETURN OPERATION

Can lubricant return operation be performed?

• A/C system works properly.

• There is no evidence of a large amount of lubricant leakage.

AT

MI

#### Yes or No

Yes		GO TO 2.
No	•	GO TO 3.

AX

SU

TF

#### 2 PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS

- 1. Start engine, and set the following conditions:
- Test condition

Engine speed: Idling to 1,200 rpm

A/C switch: ON

Blower speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]

sure

2. Next item is for V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm², 85 psi) or higher.

If less than the reference level, attach a cover to the front face of the condenser to raise the pressure.

- 3. Perform lubricant return operation for about 10 minutes.
- 4. Stop engine.

#### **CAUTION:**

If excessive lubricant leakage is noted, do not perform the lubricant return operation.



Girl

#### 3 CHECK COMPRESSOR

Should the compressor be replaced?

Yes or No

Yes	GO TO HA-256
No	GO TO 4

SC

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Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART		
	re any part to be replaced? ant leakage.)	(Evaporator, condenser, liquid tank or in case there is evidence of a large amount of Yes or No	
		100 0. 110	
Yes		GO TO HA-256.	
No		Carry out the A/C performance test.	

# **Lubricant Adjusting Procedure for Components Replacement Except Compressor**

NAHA0095S020

After replacing any of the following major components, add the correct amount of lubricant to the system.

#### Amount of lubricant to be added

Dort replaced	Lubricant to be added to system	Remarks	
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)	Remarks	
Evaporator	75 (2.5, 2.6)	_	
Condenser	75 (2.5, 2.6)	_	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	_	Small leak *2	

<sup>\*1:</sup> If compressor is replaced, addition of lubricant is included in the table.

# Lubricant Adjustment Procedure for Compressor Replacement

NAHA0095S0202

- Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If OK, recover refrigerant from equipment lines.
- 2. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-187.
- 3. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-187.
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- Remove the drain plug of the "old" (removed) compressor.
   Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. Torque the drain plug.

V-6 compressor:

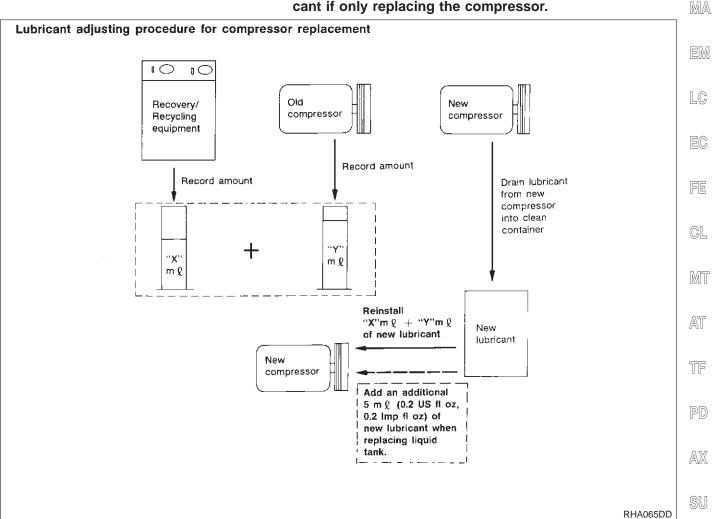
18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

<sup>\*2:</sup> If refrigerant leak is small, no addition of lubricant is needed.

**MANUAL** 

Maintenance of Lubricant Quantity in Compressor (Cont'd)

10. If the liquid tank also needs to be replaced, add an additional 5 m $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 mℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.



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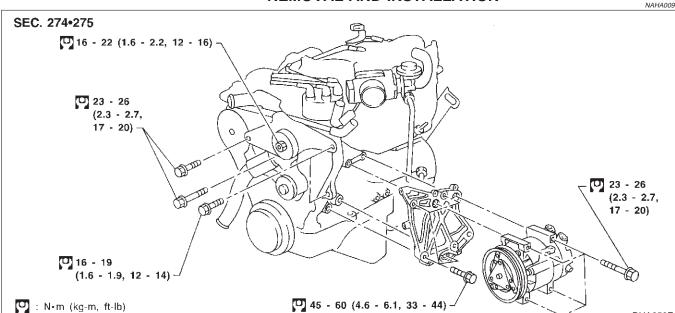
SC

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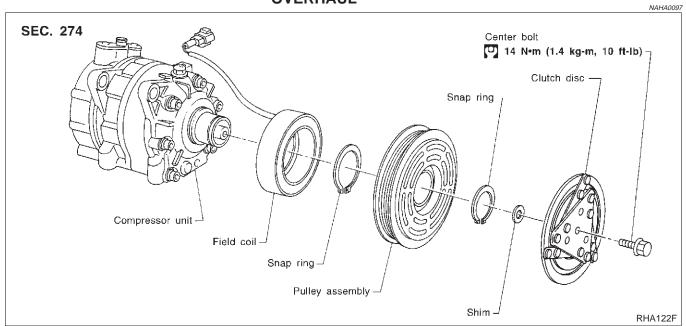
[DX

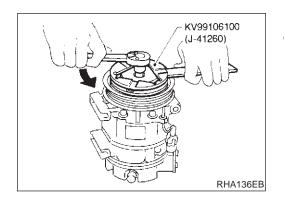
RHA650F

# **Compressor REMOVAL AND INSTALLATION**



# **Compressor Clutch OVERHAUL**





#### **REMOVAL**

When removing center bolt, hold clutch disc with clutch disc wrench.

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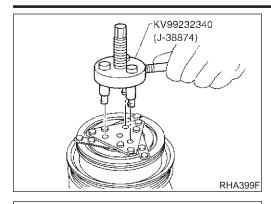
TF

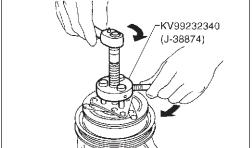
PD

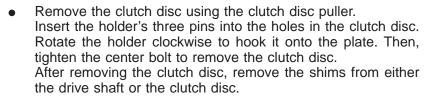
AX

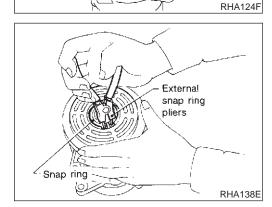
SU

Compressor Clutch (Cont'd)

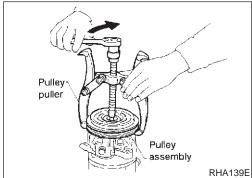








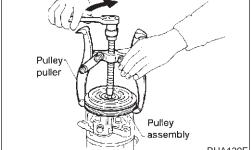
Remove the snap ring using external snap ring pliers.



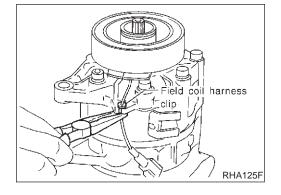
Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.



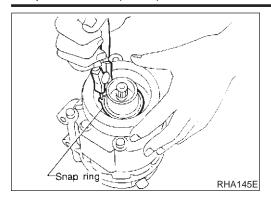
Remove the field coil harness clip using a pair of pliers.



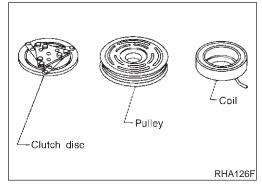
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Remove the snap ring using external snap ring pliers.



# INSPECTION Clutch Disc

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If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

#### Pulley

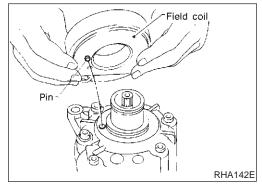
NAHA0099S02

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

#### Coil

NAHA0099S03

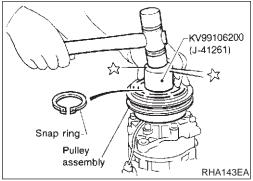
Check coil for loose connection or cracked insulation.



#### **INSTALLATION**

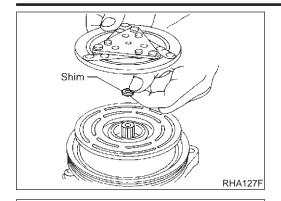
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- Install the field coil.
   Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.



 Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

Compressor Clutch (Cont'd)



Clutch disc

0.3 - 0.6 mm

(0.012 - 0.024 in)

Torque wrench

Feeler gauge -

Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.

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smoothly.

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RHA087E

Pulley assembly

Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates

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Check clearance around the entire periphery of clutch disc.

**Disc-to-pulley clearance:** 

0.3 - 0.6 mm (0.012 - 0.024 in)

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If the specified clearance is not obtained, replace adjusting spacer and readjust.

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**Break-in Operation** 

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

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: N·m (kg-m, ft-lb)

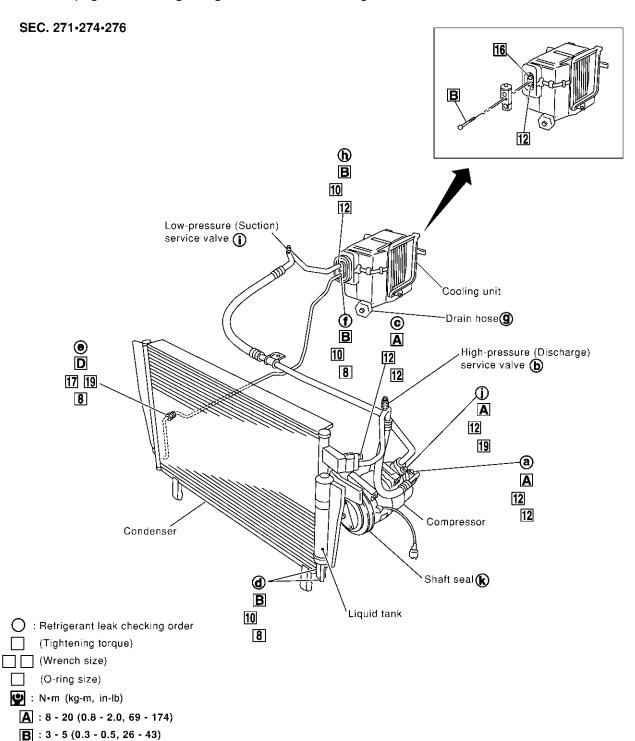
C: 20 - 29 (2 - 3, 14 - 22) D: 14 - 18 (1.4 - 1.8, 10 - 13)

## **Refrigerant Lines**

#### **REMOVAL AND INSTALLATION**

• Refer to page HA-189 regarding "Precautions for Refrigerant Connection".

=NAHA0101



RHA072I

## Checking for Refrigerant Leaks PRELIMINARY CHECK

=NAHA0102

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.



If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.



When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.



When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 to 50 mm (1 to 2 in) per second and no further than 1/4 inch from the component.



#### NOTE:

SHA196FA

Moving the electronic leak detector probe slower and closer to



the suspected leak area will improve the chances of finding a leak.



#### **Electronic Refrigerant Leak Detector** NAHA0254 PRECAUTIONS FOR HANDLING LEAK DETECTOR



When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.



The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.



Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air.



Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.









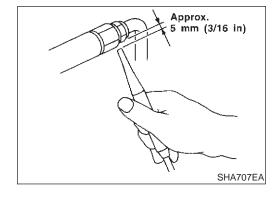
Position probe approximately 5 mm (3/16 in) away from point to be checked.





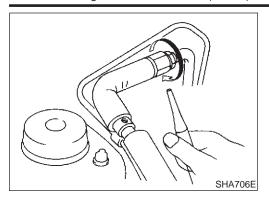




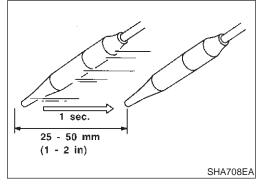


J-41995 (A/C leak detector)

**HA-263** 



2. When testing, circle each fitting completely with probe.



Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

#### **CHECKING PROCEDURE**

NAHA0254S0

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

#### NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal k). Refer to HA-262. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

#### Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

#### Liquid tank

Check the tube fitting.

#### Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

#### NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

Electronic Refrigerant Leak Detector (Cont'd)

Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose.

If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.

Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 - 10.

Start engine.

Set the heater A/C control as follows:

1) A/C switch ON.

2) Face mode

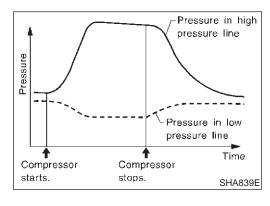
3) Recirculation switch ON

4) Max cold temperature

Fan speed high

Run engine at 1,500 rpm for at least 2 minutes.

10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.

12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.

13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.

14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

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- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.

# Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK DETECTION

IAHA0266

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-188.

## CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

NAHA026

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- 4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 5. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### DYE INJECTION

NAHA0268

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)
Refer to "Precautions for Leak Detection Dye", HA-188.

- 1. Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm², 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

Fluorescent Dye Leak Detector (Cont'd)

With the engine still running, disconnect the injector tool from the service fitting.

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.



If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.



Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.



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#### Belt

#### **TENSION ADJUSTMENT**

In-cabin Microfilter

**FUNCTION** 

Refer to MA-14, "Checking Drive Belts".



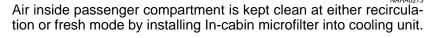
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To replace In-cabin microfilter, refer to MA-9, MA-11, "Periodic Maintenance".

Caution label is fixed inside the glove box.

Remove In-cabin microfilter fixed clip.



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#### REPLACEMENT PROCEDURE

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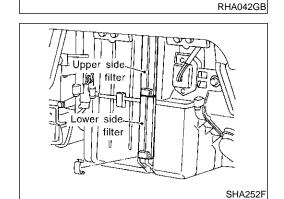
Remove glove box.

Remove instrument lower panel from instrument panel.

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Fresh air

Intake unit

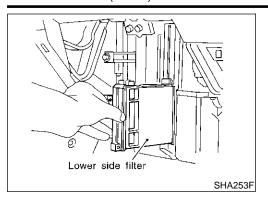
Recirculation

In-cabin microfilter

Evaporator

Purified

In-cabin Microfilter (Cont'd)



- 4. Take out the lower side In-cabin microfilter from cooling unit.
- 5. Then slide upper side filter to the bottom position and take off the In-cabin microfilter from the cooling unit.
- 6. Replace with new one and reinstall on cooling unit.
- 7. Reinstall clip, instrument lower panel and glove box.

## SERVICE DATA AND SPECIFICATIONS (SDS)



	Manual	
COMPRESSOR		NAHA0105
Model		Calsonic Kansei make V-6
Туре		V-6 variable displacement
Displacement	Max.	184 (11.228)
cm³ (cu in)/rev.	Min.	14.5 (0.885)
Cylinder bore x stroke mm (in)		37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]
Direction of rotation		Clockwise (viewed from drive end)
Drive belt		Poly V
UBRICANT		NAHA0106
Model		Calsonic Kansei make V-6
Name		Nissan A/C System Oil Type S
Part number*		KLH00-PAGS0
	Total in system	180 (6.1, 6.3)
	Total III System	
	Compressor (Service part) charging	g amount 180 (6.1, 6.3)
Capacity mℓ (US fl oz, Imp fl oz)  : Always check with the Pa	,	, , ,
$m\ell$ (US fl oz, Imp fl oz)	Compressor (Service part) charging	, , ,
mê (US fl oz, Imp fl oz)  : Always check with the Pa	Compressor (Service part) charging	ormation.
mê (US fl oz, Imp fl oz)  : Always check with the Pa	Compressor (Service part) charging	ormation.

#### **BELT TENSION**

Refer to MA-14, "Checking Drive Belts".

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## **NOTES**