SECTION SEAT

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SERVICE INFORMATION SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow

Customer Interview Duplicate the Noise and Test Drive. Check Related Service Bulletins. Locate the Noise and Identify the Root Cause. Repair the Cause. NG Confirm Repair. OK Inspection End

SBT842

INFOID:000000001303488

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-6. "Diagnostic Worksheet"</u>. This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces = higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand) Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

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If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.	А
If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to dupli- cate the noise with the vehicle stopped by doing one or all of the following: 1) Close a door.	В
 2) Tap or push/pull around the area where the noise appears to be coming from. 3) Rev the engine. 4) Use a floor jack to recreate vehicle "twist". 	С
 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model). 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. • Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. • If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the 	D
vehicle body.	
CHECK RELATED SERVICE BULLETINS After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.	Ε
If a TSB relates to the symptom, follow the procedure to repair the noise.	F
LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE	Г
 Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope). 	G
2. Narrow down the noise to a more specific area and identify the cause of the noise by:	
 removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise. 	Н
 tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily. 	Ι
 feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise. 	
 placing a piece of paper between components that you suspect are causing the noise. looking for loose components and contact marks. Refer to <u>SE-4</u>, "<u>Generic Squeak and Rattle Troubleshooting</u>". 	SE
REPAIR THE CAUSE	K
 If the cause is a loose component, tighten the component securely. 	
 If the cause is insufficient clearance between components: congrete components by repeationing or loosening and retightening the component, if pessible 	
 separate components by repositioning or loosening and retightening the component, if possible. insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department 	L
ment. CAUTION:	M
Do not use excessive force as many components are constructed of plastic and may be damaged.	
Always check with the Parts Department for the latest parts information. The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.	Ν
URETHANE PADS [1.5 mm (0.059 in) thick] Insulates connectors, harness, etc.	
76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25	0
mm (0.59×0.98 in) INSULATOR (Foam blocks)	
Insulates components from contact. Can be used to fill space behind a panel. 73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)	Ρ
INSULATOR (Light foam block)	
80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in) FELT CLOTH TAPE	
Used to insulate where movement does not occur. Ideal for instrument panel applications.	

< SERVICE INFORMATION >

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles. UHMW (TEFLON) TAPE Insulates where slight movement is present. Ideal for instrument panel applications. SILICONE GREASE Used instead of UHMW tape that will be visible or not fit. Note: Will only last a few months. SILICONE SPRAY Use when grease cannot be applied. DUCT TAPE Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

INFOID:000000001303489

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

1. Trunk lid bumpers out of adjustment

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2. Trunk lid striker out of adjustment A 3. The trunk lid torsion bars knocking together A 4. A loose license plate or bracket Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise. B SUNROOF/HEADLINING C Noises in the sunroof/headlining area can often be traced to one of the following: C 3. Sun visor shaft shaking in the holder C 3. Front or rear windshield touching headliner and squeaking D Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with fiel cloth tape. E OVERHEAD CONSOLE (FRONT AND REAR) E Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. F 1. Loose harness or harness connectors. F 2. Loose sterews at console attachment points. G SEEATS When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions and frame F 3. Hoose scan be isolated by moving or pressing on the suspected components while duplicating the component while the engine wall. F 1. Head		
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< SERVICE INFORMATION >

Diagnostic Worksheet

INFOID:000000001303490

Dear Customer:

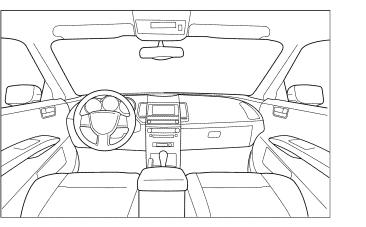
We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

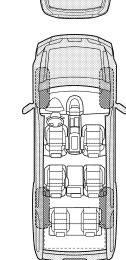
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

D

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.





Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

 α

P

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< SERVICE INFORMATION >

Briefly describe the location where the n	noise occurs:	
I. WHEN DOES IT OCCUR? (please cl	heck the boxes that apply)	
Anytime Anytime 1st time in the morning Only when it is cold outside Only when it is hot outside III. WHEN DRIVING: Through driveways Over rough roads Over speed bumps Only about mph On acceleration Coming to a stop On turns: left, right or either (circle) With passengers or cargo Other: After driving miles or miles	 After sitting out in the rain When it is raining or wet Dry or dusty conditions Other: IV. WHAT TYPE OF NOISE Squeak (like tennis shoes on a clean floor) Creak (like walking on an old wooden floor) Rattle (like shaking a baby rattle) Knock (like a knock at the door) Tick (like a clock second hand) Thump (heavy muffled knock noise) Buzz (like a bumble bee) 	
	PERSONNEL	
	YES NO Initials of person performing	
Test Drive Notes:	performing	
Noise source located and repairedFollow up test drive performed to conf	performing	

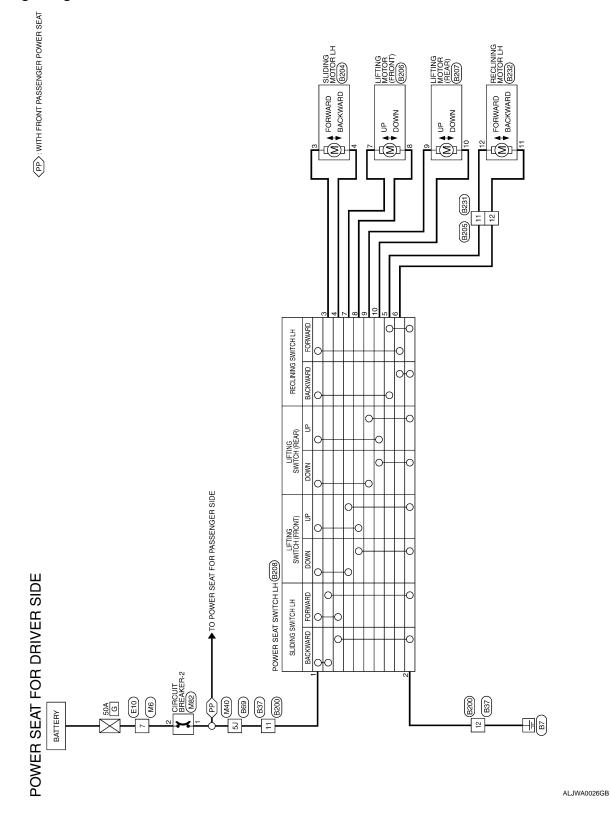
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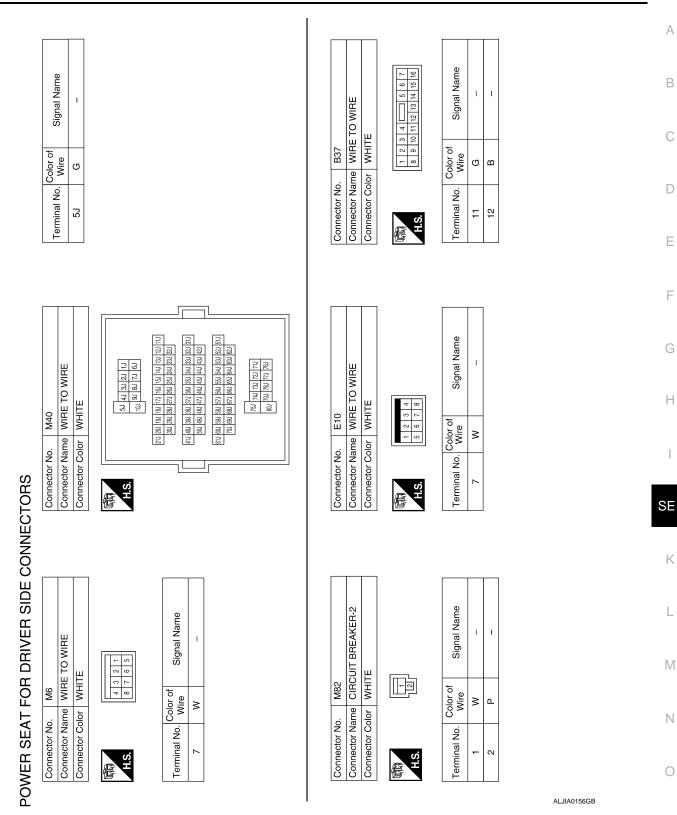
< COMPONENT DIAGNOSIS >

COMPONENT DIAGNOSIS POWER SEAT

Wiring Diagram — Driver Side —

INFOID:000000001714421

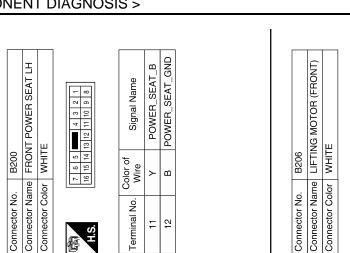




POWER SEAT

< COMPONENT DIAGNOSIS >

SE-9

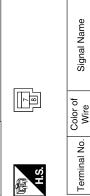


в ≻

Color of Wire

Terminal No. = ₽

H.S.



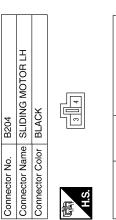
Connector Color WHITE

Connector No. B206

Signal Name	I	Н
Color of Wire	Y/B	Υ
Terminal No.	7	8

Connector No.	B205
Connector Name WIRE TO WIRE	WIRE TO WIRE
Connector Color GRAY	GRAY
强 H.S.	
Č	

Signal Name	I	I
Color of Wire	RW	G/W
Terminal No.	11	12



E

			1
Signal Name	I	I	
Color of Wire	Н	G	
Terminal No.	3	4	

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POWER SEAT

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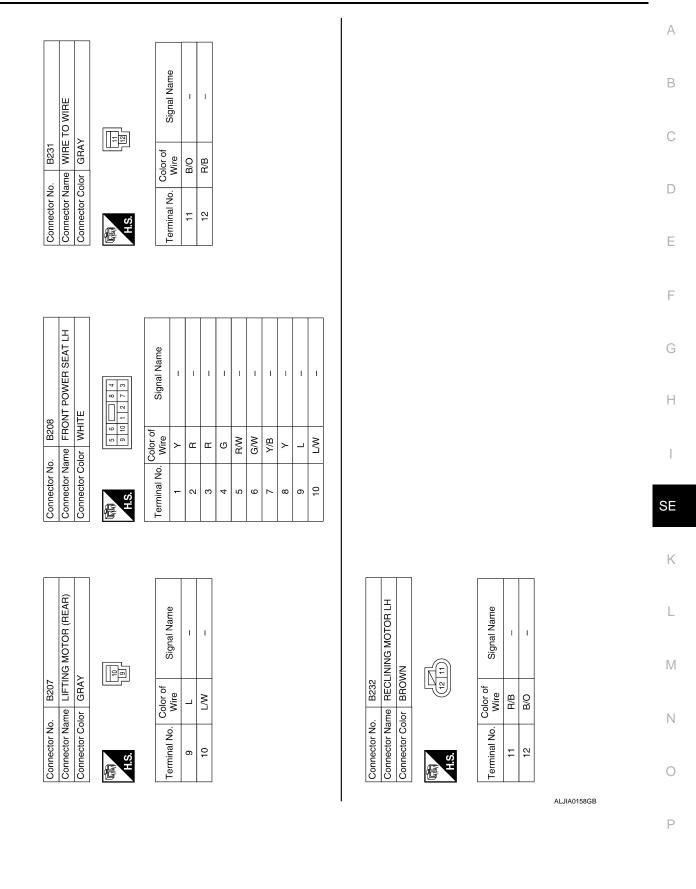
Connector Name FRONT POWER SEAT LH Connector Color WHITE Connector No. B200 E Signal Name T Color of Wire ശ Terminal No.

5J

Connector Name WIRE TO WIRE

Connector No. B69

	[]
Color WHITE		11 21 31 41 51 61 71 81 90 10	111, 121, 131, 141, 151, 151, 173, 181, 132, 230, 231, 223, 234, 253, 254, 253, 253, 234, 230, 330,	311 321 331 341 351 551 551 571 581 591 491 41. 421 421 431 441 451 461 471 481 491 501	511 521 531 541 551 561 551 561 571 581 591 701	77.1 75.1 75.1 75.1 75.1 75.1 75.1 75.1
Connector Color	[H.S.				
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POWER SEAT

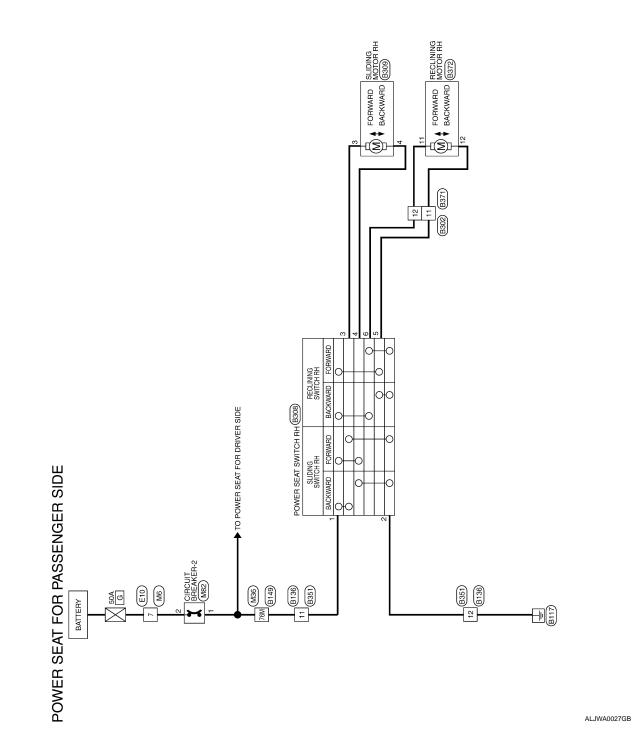
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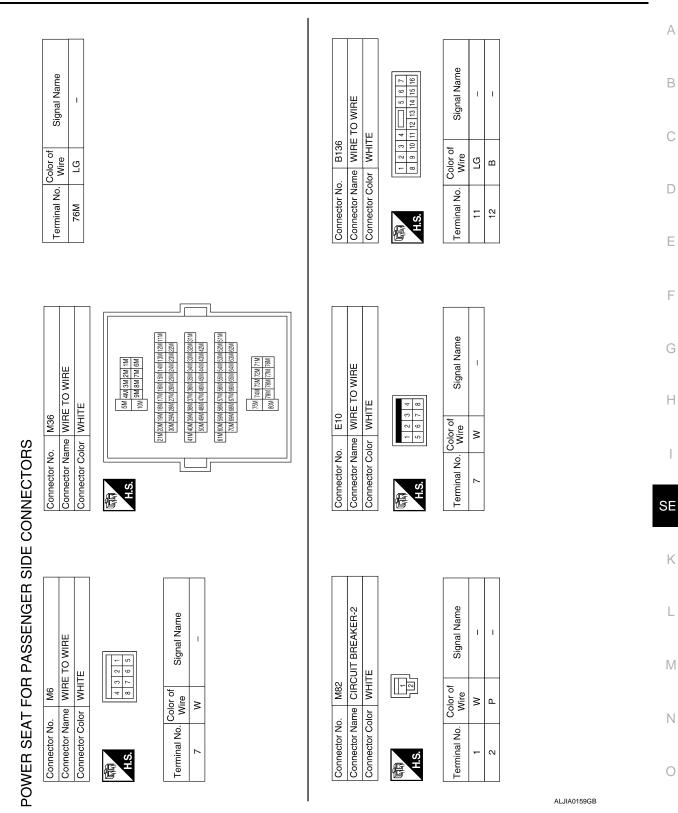
SE-11

< COMPONENT DIAGNOSIS >

Wiring Diagram — Passenger Side —

INFOID:000000001714422





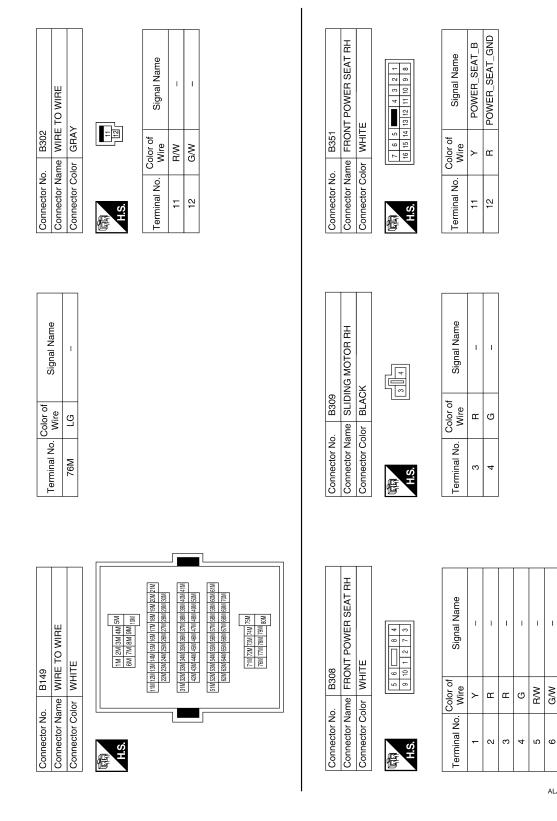
POWER SEAT

< COMPONENT DIAGNOSIS >

SE-13

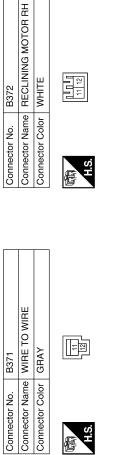
POWER SEAT

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I.



Connector Color GRAY

H.S. F

Signal Name	I	Ι
Color of Wire	B/O	R/B
Terminal No.	1	12

Signal Name

Color of Wire

Terminal No.

Т T

B/B B/O

12

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< COMPONENT DIAGNOSIS >

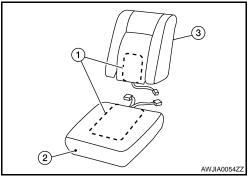
HEATED SEAT

Description

INFOID:000000001714439

- When handling seat, be extremely careful not to scratch heating unit (1).
- To replace heating unit for vehicles without side air bags, seat trim and pad should be separated. For vehicles equipped with side air bags, seat trim and pad should be separated for the front seat cushion LH. For seatback and front seat cushion RH, complete cushion (2) or seatback assembly (3) must be replaced.
- Do not use any organic solvent, such as thinner, benzene, alcohol, etc. to clean trim.

Thermostat operation	ON	OFF
Trim temperature °C (°F)	25 -35 (77 - 95)	35 - 45 (95 - 113)

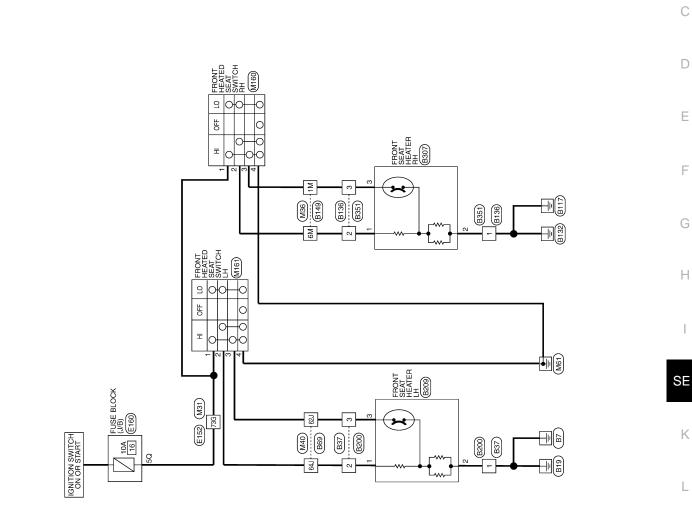


HEATED SEAT

Wiring Diagram



В



HEATED SEAT

ALJWA0028GB

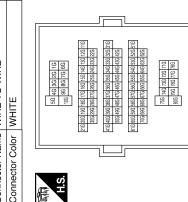
M

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HEATED SEAT CONNECTORS

M31	WIRE TO WIRE	WHITE
Connector No.	Connector Name WIRE TO WIRE	Connector Color



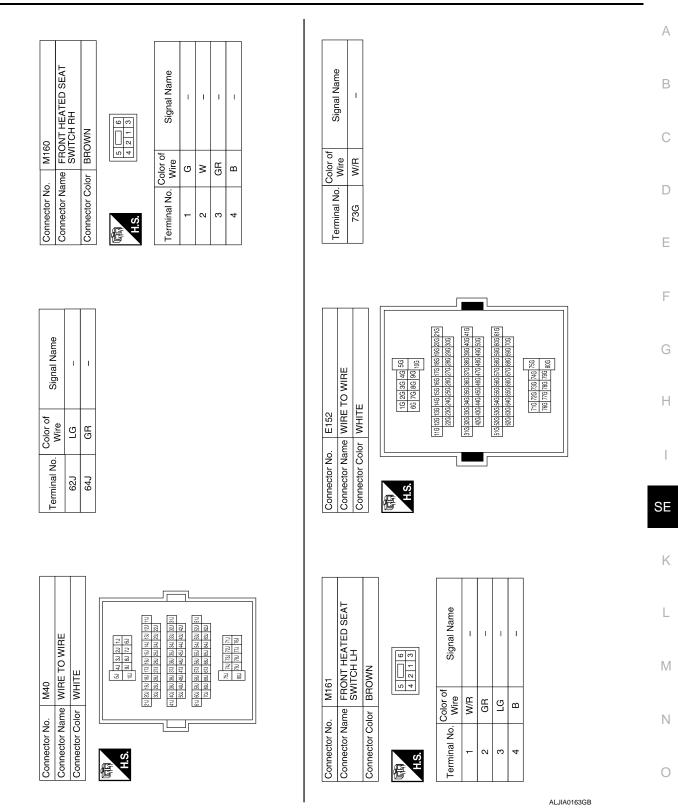
Connector No.	M36
Connector Name	WIRE TO WIRE
Connector Color	WHITE
H.S.	5M 4M 5M 2M 1M 10M 9M 8M 7M 6M
21	Z1M [20M [30M [32M] [30M [33M [33M [33M [23M [23M [23M [23M [23
	411M 401M 3391M 337JN 336JN 335JN 344M 333W 323W 311M 503M 493M 483M 477JN 485JN 453M 433M 423M 423N
etr	6114 (6014) 5914 (5814) 5714 (5614) 5514 (5414) 5214 (5214) 5714 7014 (5514) 6514 (5514) 6514 (5514) 6514 (5314) 5214 (5714)
	NTT //NZT

Signal Name	Ι	I	
Color of Wire	GR	M	
Terminal No.	1M	6M	

Signal Name	Π
Color of Wire	W/R
Terminal No.	73G

< COMPONENT DIAGNOSIS >

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HEATED SEAT

< COMPONENT DIAGNOSIS >

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Connector No. B37 Connector Name WIRE TO WIRE Connector Color WHITE

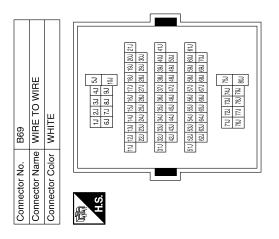
Signal Name	I	Ι	I
Color of Wire	В	GR	6
Terminal No.	٢	2	С

90	FUSE BLOCK (J/B)	WHITE	30 20 10 20 72 50 50 40	Signal Name	-
. E160				Color of Wire	W/B
Connector No.	Connector Name	Connector Color	品.S.H	Terminal No.	50

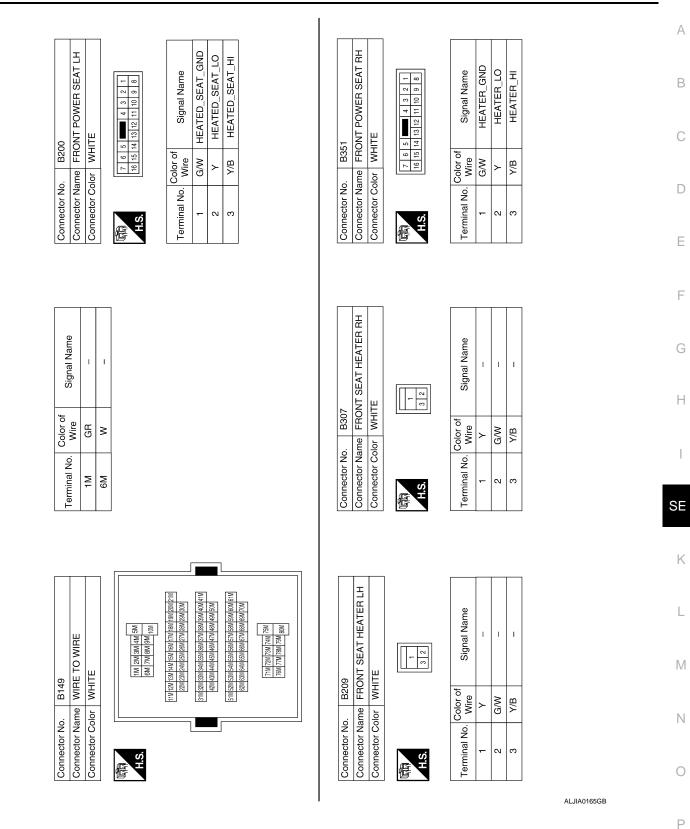
Connector Name WIRE TO WIRE Connector Color WHITE Image: State of the s	Connector No.	B136
Connector Color WHITE	Connector Name	WIRE TO WIRE
	Connector Color	WHITE
- ∞		
8	E C	1 2 3 4 5 6 7
	SH	

Signal Name	I	I	1
Color of Wire	В	Ν	GR
Terminal No.	+	2	3

Signal Name	I	I	
Color of Wire	ГG	GR	
Terminal No.	62J	64J	



ALJIA0164GB



HEATED SEAT

< COMPONENT DIAGNOSIS >

SE-21

< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Work

INFOID:000000001303485

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.

Then rub with a soft and dry cloth.

- Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.

Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.

- Do not use organic solvent such as thinner, benzene, alcohol, or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

PREPARATION

< PREPARATION >

PREPARATION PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	С
 (J-39570) Chassis ear	A A A A A A A	Locating the noise	D
	SIIA0993E		F
		Repairing the cause of noise	G
(J-43980) NISSAN Squeak and Rattle Kit			Н
	SIIA0994E		I
			SE
Commercial Service Toc	bl	INFOID:	0000000001303487 K
(Kent-Moore No.) Tool name		Description	L
(J-39565) Engine ear		Locating the noise	Μ
	SIIA0995E		Ν
			0

А

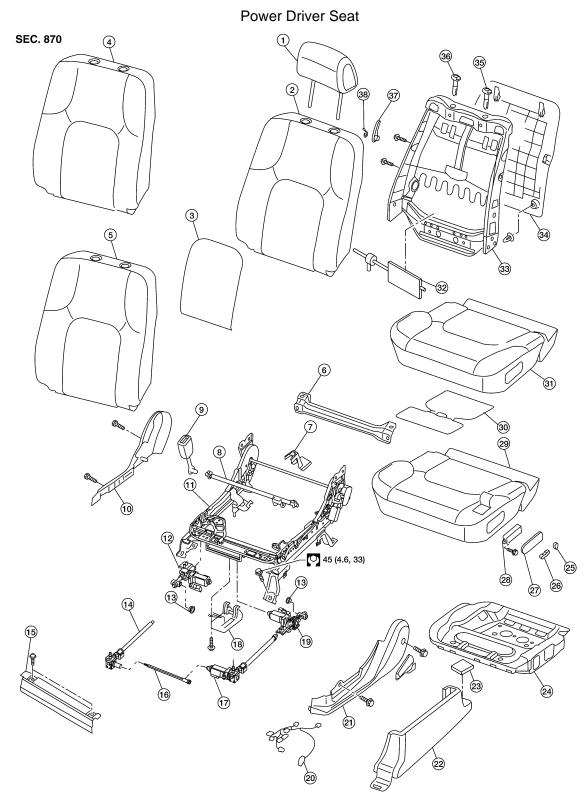
В

INFOID:000000001303486

< ON-VEHICLE REPAIR > ON-VEHICLE REPAIR FRONT SEAT

Exploded View

INFOID:000000001303540



LIIA2406E

< ON-VEHICLE REPAIR >

- 1. Headrest
- 4. Seatback assembly with side air bag
- 7. Leg Cover
- 10. Seat cushion inner finisher
- 13. Seat spacer
- 16. Flexible seat wire
- 19. Lifter motor bracket assembly
- 22 Leg cover
- 25. Recliner switch knob
- 28. Switch assembly
- 31. Seat cushion trim
- 34. Seatback board
- 37. Lumbar support lever knob

- 2. Seatback pad without side air bag
- Seatback trim without side air bag 5.
- 8. Lifter motor link bar
- 11. Seat frame assembly
- 14. Lock gear
- Front seat slide motor assembly (LH) 18. 17.
- 20. Driver seat wiring harness
- 23 Bolt cover
- 26. Slide switch knob
- 29. Seat cushion pad
- 32. Lumbar support assembly
- 35. Headrest holder with multi position lock

SE-25

38. Snap ring

- Seatback heating element А Power seat cushion rear finisher Seat belt buckle assembly Seat lifter motor assembly В Seat cushion front finisher Power seat control assembly 21. Seat cushion outer finisher
- 24. Seat cushion frame
- 27. Power seat switch escutcheon
- 30. Seat cushion heating element
- 33. Seatback frame

3.

6.

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15.

36. Headrest holder

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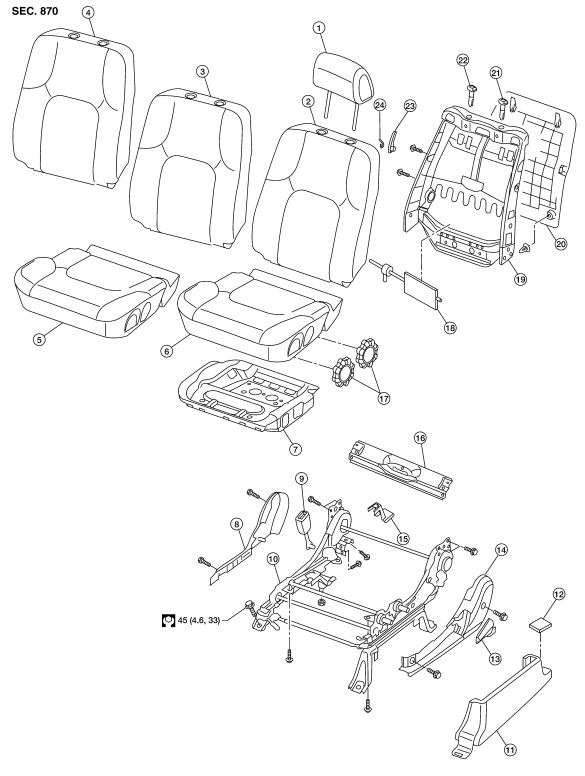
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Manual Driver Seat



LIIA2407E

- 1. Headrest
- 4. Seatback assembly with side air bag 5.
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback pad without side air bag
- 5. Seat cushion trim cover
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs

- Seatback trim without side air bag
- 6. Seat cushion pad
- 9. Seat belt buckle assembly
- 12. Bolt cover

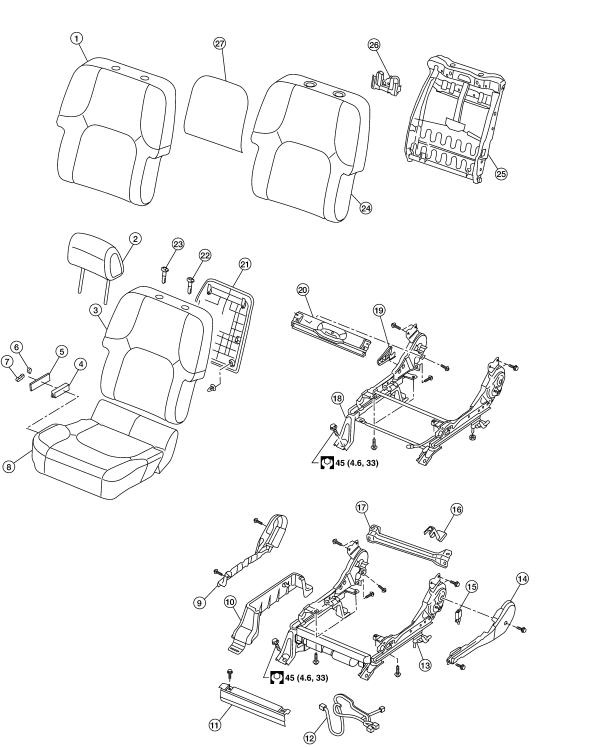
3.

- 15. Leg cover
- 18. Lumbar support assembly

< ON-VEHICLE REPAIR >

- 19. Seatback frame without side air bag 2
- 22 Headrest holder
- ir bag 20. Seatback board
 - 23 Lumbar support lever knob
- 21. Headrest holder with multi position lock
- 24. Snap ring
- **Conventional Passenger Seat**

SEC. 870



- 1. Seatback trim without side air bag
- 4. Switch assembly
- 7. Slide switch knob
- 2. Headrest
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly

- LIIA2408E
- 3. Seatback assembly with side air bag
- 6. Recliner switch knob
- 9. Seat cushion outer cover



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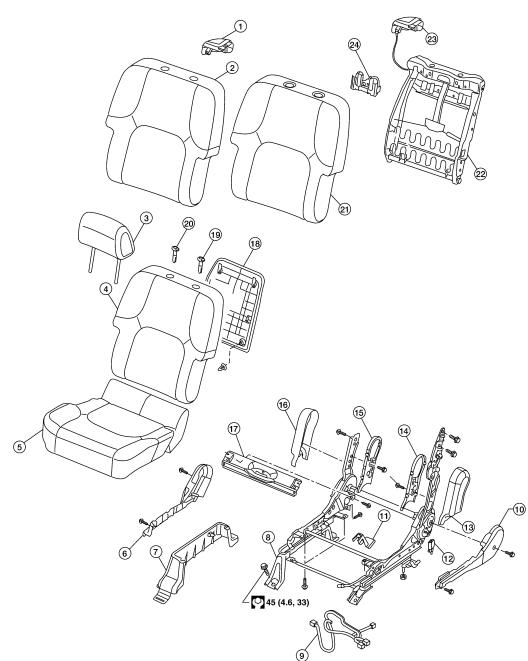
- 10. Leg cover
- 13. Power seat frame assembly
- 16. Leg cover
- 19. Recline lever
- 22. Headrest holder with multi position lock
- 25. Seatback frame without side air bag

SEC. 870

- 11. Seat cushion front finisher
- 14. Seat cushion inner finisher
- 17. Seat cushion rear finisher
- 20. Seat cushion rear finisher
- 23. Headrest holder
- 26. Damper assembly

Fold Flat Passenger Seat

- 12. Passenger seat wiring harness
- 15. Seat belt buckle assembly
- 18. Manual seat frame assembly
- 21. Seatback board
- 24. Seatback pad without side air bag
- 27. Seatback heating element



< ON-VEHICLE REPAIR >

1.	Front seatback lever	2.	Seatback trim without side air bag	3.	Headrest	А
4.	Seatback assembly with side air bag	5.	Seat cushion assembly	6.	Seat cushion outer finisher	
7.	Leg cover	8.	Seat frame assembly	9.	Passenger seat wiring harness	
10.	Seat cushion inner cover	11.	Leg cover	12.	Seat belt buckle assembly	В
13.	Inboard reclining arm outer cover	14.	Inboard reclining arm inner cover	15.	Outboard reclining arm inner cover	
16.	Outboard reclining arm outer cover	17.	Seat cushion rear finisher	18.	Seatback board	
19.	Headrest holder with multi position lock	20.	Headrest holder	21.	Seatback pad without side air bag	С
22.	Seat back frame without side air bag	23.	Seatback fold flat release lever as- sembly	24.	Damper assembly	D
Removal and Installation						

REMOVAL

When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage. CAUTION:

- Before removing the front seat, turn the ignition switch off, disconnect both battery cables and wait at least 3 minutes.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- Slide the seat until the four body bolts are visible and a tool can be inserted. NOTE: Set the front/rear cushion lifters to the top position.
- 2. Disconnect both battery cables and wait at least 3 minutes.
- 3. Disconnect the side air bag module harness connector (if equipped).
- 4. Remove the four body bolts.
- 5. Disconnect the power seat harness connectors and remove the seat from the vehicle. **NOTE:**

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

SE-29

INSTALLATION

Installation is in the reverse order of removal.

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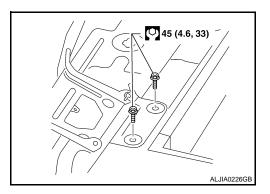
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Removal and Installation

Second Row Outboard

Removal

- 1. Tilt seat cushion forward.
- 2. Remove two seat bolts.



- 3. Lower seat cushion and tilt seatback forward.
- 4. Remove seat base trim cover.
- 5. Remove forward seat nuts and assembly.

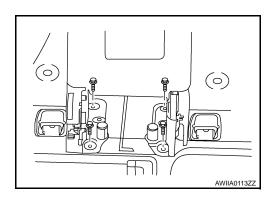
Installation

Installation is in the reverse order of removal.

Second Row Center

Removal

- 1. Tilt the seat cushion forward.
- 2. Remove the seat cushion bolts and assembly.
- 3. Remove the seat back bolts and assembly.

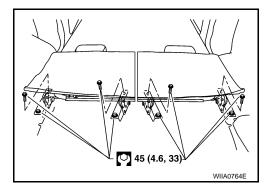


Installation Installation is in the reverse order of removal.

Third Row

Removal

- 1. Remove the lower base trim covers.
- 2. Remove front anchor bolts.
- 3. Lower the seatback into the cargo floor position.
- 4. Remove the rear anchor bolts from the seat assembly.
- 5. Remove the seat assembly.



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< ON-VEHICLE REPAIR >

Installation				
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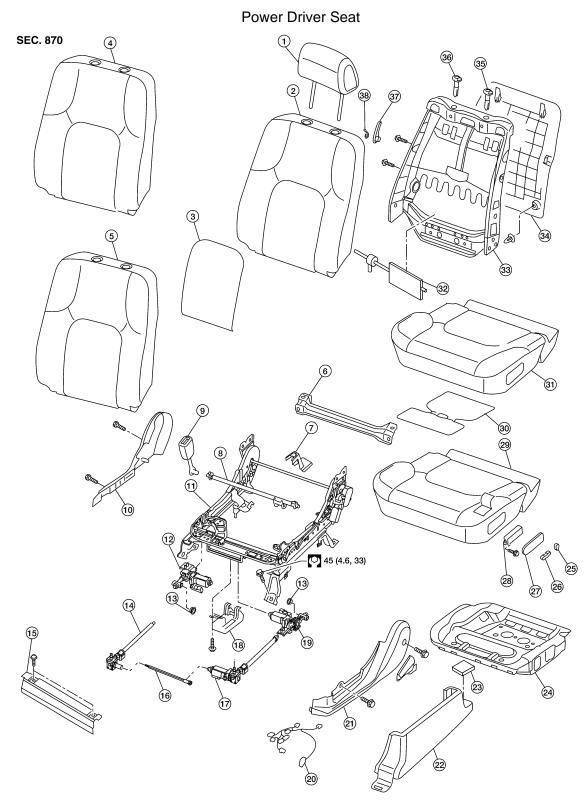
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< DISASSEMBLY AND ASSEMBLY > DISASSEMBLY AND ASSEMBLY FRONT SEAT

Exploded View

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< DISASSEMBLY AND ASSEMBLY >

- 1. Headrest
- 4. Seatback assembly with side air bag
- 7. Leg Cover
- 10. Seat cushion inner finisher
- 13. Seat spacer
- 16. Flexible seat wire
- 19. Lifter motor bracket assembly
- 22 Leg cover
- 25. Recliner switch knob
- 28. Switch assembly
- 31. Seat cushion trim
- 34. Seatback board
- 37. Lumbar support lever knob

- 2. Seatback pad without side air bag
- Seatback trim without side air bag 5.
- 8. Lifter motor link bar
- 11. Seat frame assembly
- 14. Lock gear
- Front seat slide motor assembly (LH) 18. 17.
- 20. Driver seat wiring harness
- 23 Bolt cover
- 26. Slide switch knob
- 29. Seat cushion pad
- 32. Lumbar support assembly
- 35. Headrest holder with multi position lock

SE-33

38. Snap ring

- Seatback heating element А Power seat cushion rear finisher Seat belt buckle assembly Seat lifter motor assembly В Seat cushion front finisher Power seat control assembly 21. Seat cushion outer finisher Seat cushion frame
- 27. Power seat switch escutcheon
- 30. Seat cushion heating element
- 33. Seatback frame

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36. Headrest holder

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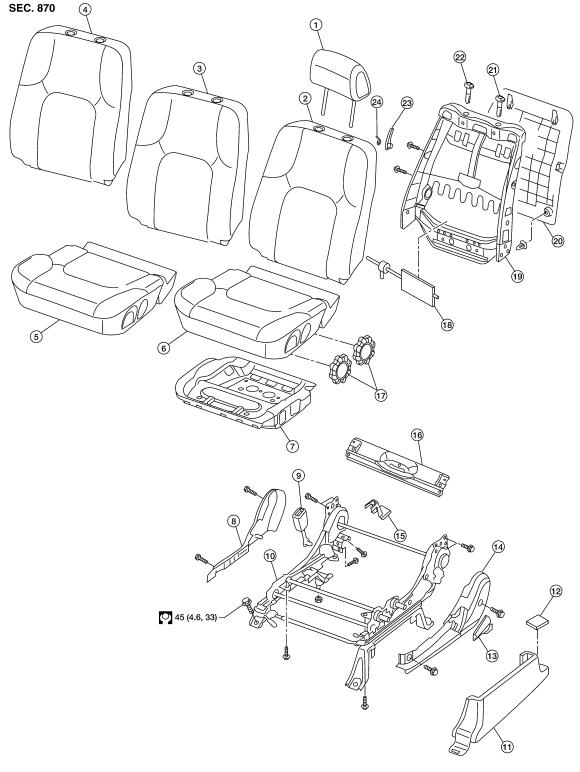
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Manual Driver Seat



LIIA2407E

- 1. Headrest
- 4. Seatback assembly with side air bag 5.
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback pad without side air bag
- 5. Seat cushion trim cover
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs

- Seatback trim without side air bag
- 6. Seat cushion pad
- 9. Seat belt buckle assembly
- 12. Bolt cover

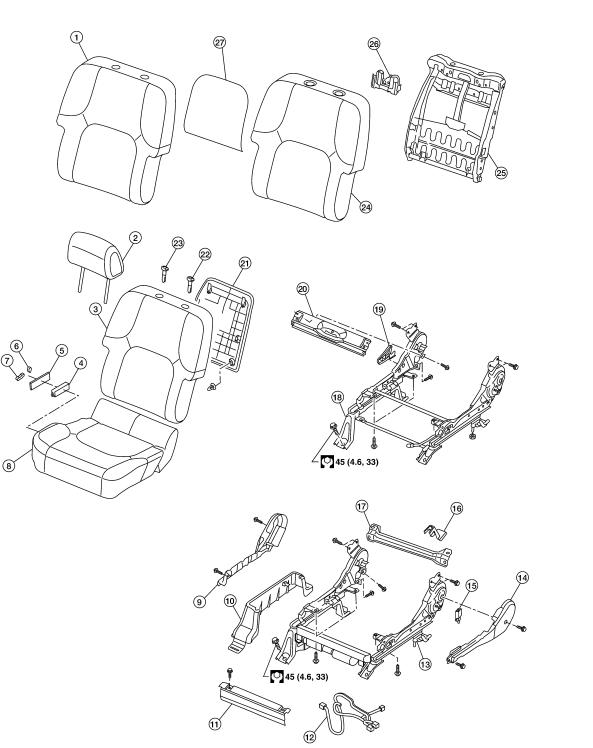
3.

- 15. Leg cover
- 18. Lumbar support assembly

< DISASSEMBLY AND ASSEMBLY >

- 19. Seatback frame without side air bag 20.
- 22 Headrest holder
- 20. Seatback board
- 23 Lumbar support lever knob
- 21. Headrest holder with multi position lock
- 24. Snap ring
- Conventional Passenger Seat

SEC. 870



- 1. Seatback trim without side air bag
- 4. Switch assembly
- 7. Slide switch knob
- 2. Headrest
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly

- LIIA2408E
- 3. Seatback assembly with side air bag
- 6. Recliner switch knob
- 9. Seat cushion outer cover



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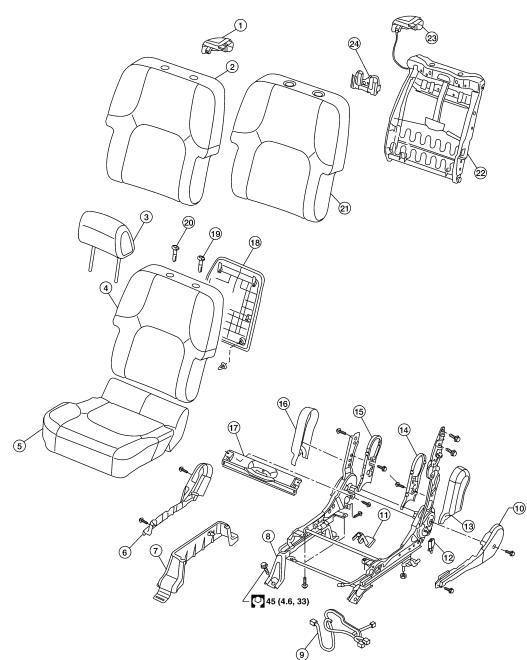
< DISASSEMBLY AND ASSEMBLY >

- 10. Leg cover
- 13. Power seat frame assembly
- 16. Leg cover
- 19. Recline lever
- 22. Headrest holder with multi position lock
- 25. Seatback frame without side air bag
 - SEC. 870

- 11. Seat cushion front finisher
- 14. Seat cushion inner finisher
- 17. Seat cushion rear finisher
- 20. Seat cushion rear finisher
- 23. Headrest holder
- 26. Damper assembly

Fold Flat Passenger Seat

- 12. Passenger seat wiring harness
- 15. Seat belt buckle assembly
- 18. Manual seat frame assembly
- 21. Seatback board
- 24. Seatback pad without side air bag
- 27. Seatback heating element



< DISASSEMBLY AND ASSEMBLY >

1. Front seatback lever 2. Seatback trim without side air bag 3. Headrest 4. Seatback assembly with side air bag 5. Seat cushion assembly 6. Seat cushion outer finisher 7. Leg cover 8. Seat frame assembly 9. Passenger seat wiring harness 10. Seat cushion inner cover 11. Leg cover 12. Seat belt buckle assembly 13. Inboard reclining arm outer cover 14. Inboard reclining arm inner cover 15. Outboard reclining arm inner cover 16. Outboard reclining arm outer cover 17. Seat cushion rear finisher 18. Seatback board 19. Headrest holder with multi position 20. Headrest holder 21. Seatback pad without side air bag lock 22. Seat back frame without side air bag 23. Seatback fold flat release lever as-24. Damper assembly sembly INFOID:000000001308882

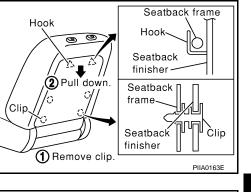
Seatback Assembly

REMOVAL

NOTE:

On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

- Remove the front seat assembly. Refer to SE-29, "Removal and Installation". 1.
- 2. Remove the seatback board from the back of the seatback.



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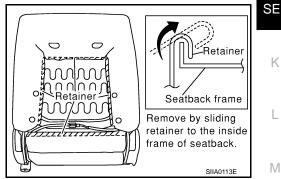
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Remove the retainer. 3.



- Disconnect the seatback heater harness. 4.
- Remove the seatback bolts (2 for each side) and seatback assembly. 5.

DISASSEMBLY

NOTE:

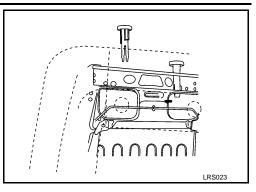
On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

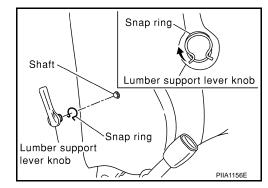
- 1. Remove the seatback assembly. Refer to "REMOVAL".
- 2. Remove the headrest.

< DISASSEMBLY AND ASSEMBLY >

 From inside of the seatback, squeeze the headrest holder tabs at the base of the stay pipe and pull up to remove.
 NOTE:

Before installing the headrest holder, check its orientation (front/ rear and right/left).





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4. Remove the snap ring and the lumbar support lever knob.

- 5. Remove the seatback trim and pad assembly.
- 6. Remove the hog ring to separate the seatback trim from the pad and the heating element (if equipped).

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

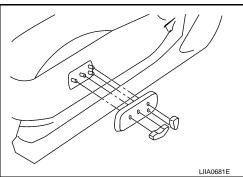
Installation is in the reverse order of removal.

Seat Cushion Trim and Pad

REMOVAL

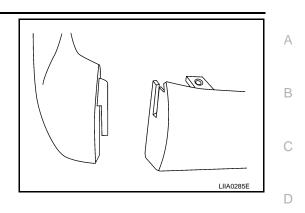
CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do
 not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the front seat assembly. Refer to SE-29, "Removal and Installation".
- Remove the power seat switch knobs and power seat switch escutcheon (if equipped)(or lift knobs on manual seats)..



< DISASSEMBLY AND ASSEMBLY >

3. Remove the seat cushion outer finisher.



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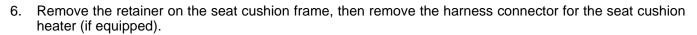
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Trim

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- 4. Remove the power seat switch screws .
- 5. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



DISASSEMBLY

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- 1. Remove the seat cushion assembly. Refer to .
- 2. On the drivers seat only, remove the hog rings to separate the trim cover from the pad and seat cushion heater unit.

SE-39

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

Second Row Outer

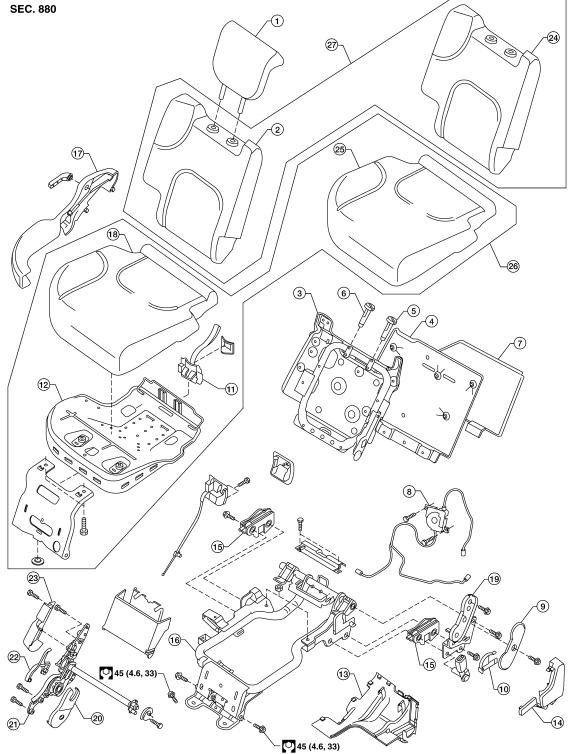
REAR SEAT

Exploded View

Disassembly and Assembly

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< DISASSEMBLY AND ASSEMBLY >

1.	Headrest	2.	Seatback pad	3.	Seatback frame	А
4.	Seatback panel	5.	LH Headrest guide	6.	RH Headrest guide	
7.	Flipper panel	8.	Seat actuator assembly	9.	Reclining device inner cover	
10.	Reclining device inner mid cover	11.	Latch assembly	12.	Seat cushion frame assembly	В
13.	Lower rear seat cover	14.	Lower rear seat cover inner	15.	Cushion floor latch	
16.	Seat cushion support frame assembly	17.	Lower rear seat cover outer	18.	Seat cushion pad	С
19.	Inner inboard reclining device cover	20.	Inner outboard reclining device cover	21.	Reclining device lever	0
22.	Reclining device outer mid cover	23.	Reclining device outer cover	24.	Seatback trim cover	
25.	Seat cushion trim cover	26.	Seat cushion assembly	27.	Seatback assembly	D

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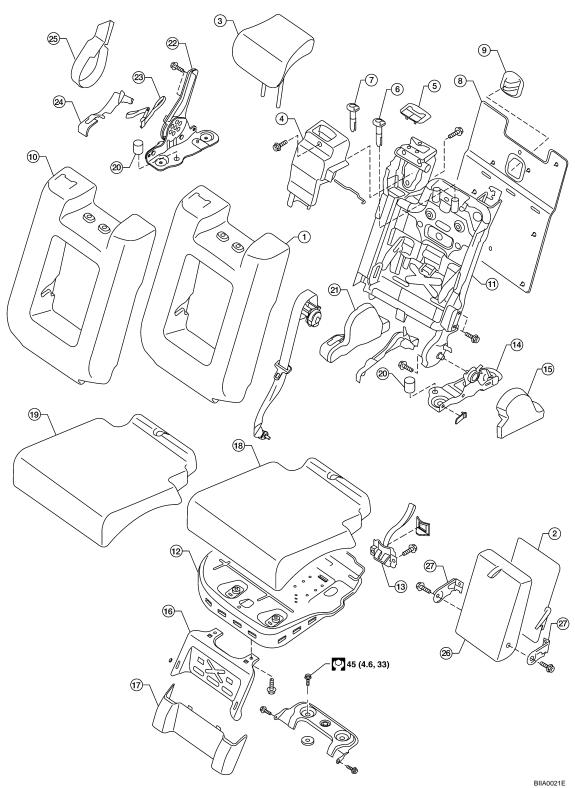
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Second row center



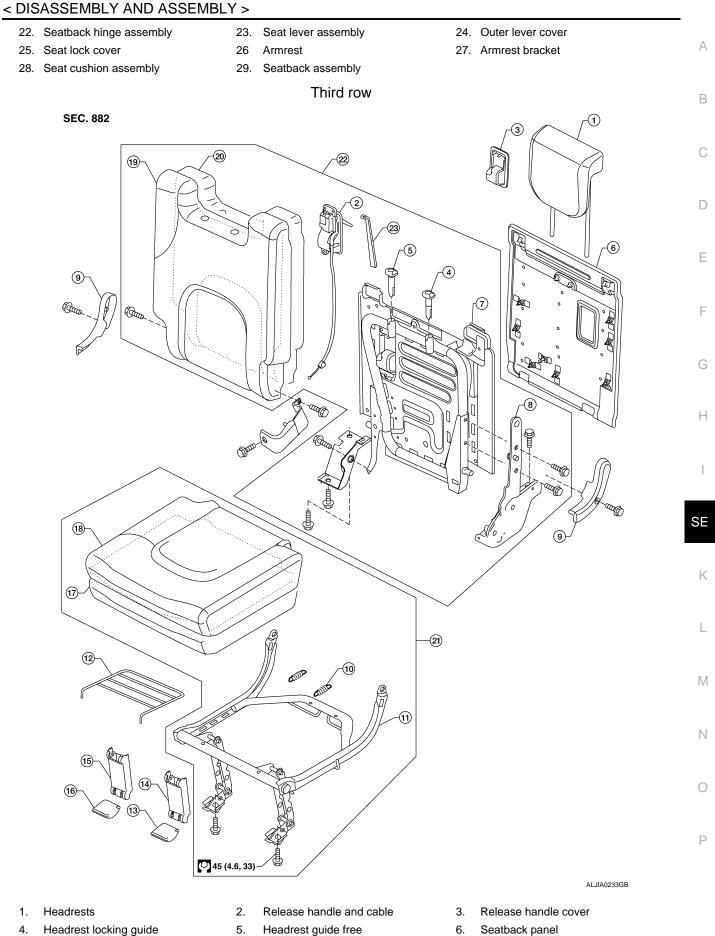
- 1. Seatback pad
- 4. Seat belt retractor cover
- 7. RH headrest guide free
- 10. Seatback trim cover
- 13. Latch assembly
- 16. Center seat base assembly
- 19. Seat cushion trim cover

- 2. Armrest finisher
- 5. Seat belt bezel
- 8. Seatback board
- 11. Seatback frame
- 14. Lower rear pivot bracket support
- 17. Link and pivot bracket apron
- 20. Cushion stop bumper

Headrest

3.

- 6. LH headrest guide locking
- 9. Seat bracket cover
- 12. Seat cushion frame
- 15. Outer hinge cover
- 18. Seat cushion pad
- 21. Inner lever cover



- 7. Seatback frame
- 5.
- 8. Seatback latch
 - **SE-43**
- Side link cover 9.

< DISASSEMBLY AND ASSEMBLY >

- 10. Extension spring
- 13. Floor bracket cover LH
- 16. Floor bracket cover RH
- 19. Seatback trim cover
- 22. Seatback assembly
- 11. Seat cushion frame
- 14. Front link cover LH
- 17. Seat cushion pad
- 20. Seatback pad
- 23. Strap

- 12. Flex mat
- 15. Front link cover RH
- 18. Seat cushion trim cover
- 21. Seat cushion assembly