SECTION STEERING SYSTEM

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PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRF-TFNSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYS-
- · Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

Connect both battery cables.

NOTE:

Supply power using jumper cables if battery is discharged.

- Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
- 3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.

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Perform the necessary repair operation.

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PRECAUTIONS

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- 5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
- 6. Perform a self-diagnosis check of all control units using CONSULT-III.

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PREPARATION

PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
ST3127 S000 (See J-25765-A) Preload gauge 1. GG9103000 (J-25765-A) Torque wrench 2. HT62940000 (—) Socket adapter 3. HT62900000 (—) Socket adapter	1/4" Torque wrench with range of 2.9 N·m (30 kg-cm, 26 in-lb)	Inspecting of pinion rotating torque and rotational torque for ball joint
HT72520000 (J-25730-A) Ball joint remover	PAT.P	Removing steering outer socket
1. KV48105300-4 and 5295262U10 (—) Connector A and O-ring 2. KV48105300-3 and 5295262U00 (—) Eye-bolt and O-ring 3. KV48103500 (J-26357 and J-26357-10) Pressure gauge and shut-off valve 4. KV48105300-1 and 5295262U00 (—) Connector B and O-ring 5. KV48105300-2 (—) Nut	From PS oil pump 5 To steering gear Joint Oil flow SGIA0427E	Measuring oil pump relief pressure
 (J-44372) Spring gauge		Measuring steering wheel turning force
	Control Laboration (1997)	
KV40107300 (—) Boot band crimping tool	LST024	Crimping boot bands

PREPARATION

< PREPARATION >

Tool number (Kent-Moore No.) Tool name		Description
KV481J0010 (J-1859A) Steering wheel puller	LHIAO043E	Removing steering wheel
KV481J0020 (J-42578) Steering wheel puller legs	LHIAOO44E	Removing steering wheel

Commercial Service Tool

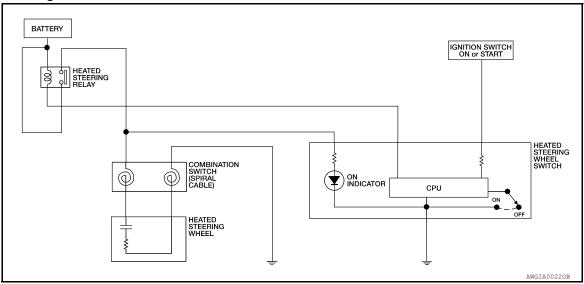
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Tool name		Description
Power tool		Loosening bolts, screws and nuts.
	PIIB1407E	

SYSTEM DESCRIPTION

HEATED STEERING WHEEL

System Diagram



System Description

The heated steering wheel switch controls the heated steering relay. When the switch is turned on, the relay is energized and the heated steering system will operate. The heated steering system will turn off when the steering wheel temperature reaches approximately 86°F (30°C). Heated steering system operation can also be canceled by pressing the heated steering wheel switch again.

NOTE:

If the surface temperature of the steering wheel is below 68° F (20° C), the system will heat the steering wheel and cycle off and on to maintain a temperature above 68° F (20° C). The indicator light will remain on as long as the system is on. Push the switch again to turn the heated steering wheel system off manually. The indicator light will go off.

Component Parts Location

(3)

- Heated steering wheel switch M7
- Heated steering relay M2
- Combination switch (spiral cable) M5

Heated steering wheel M114

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HEATED STEERING WHEEL

< SYSTEM DESCRIPTION >

Component Description

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Heated steering wheel switch	 Controls the heated steering relay and operates the heated steering system. Turns the indicator lamp ON when the system is activated.
Heated steering relay	Operates the heated steering system with the control signal from the heated steering wheel switch.
Heated steering wheel	Heats the heating element with the power supplied from the heated steering relay.

WIRING DIAGRAM

HEATED STEERING WHEEL

Wiring Diagram

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HEATED STEERING WHEEL

HEATED STEERING WHEEL CONNECTORS

Connector No.	M2	Connector No.	o. M4		Connector No.	M5
Connector Name	HEATED STEERING RELAY	Connector Na	ame FUSE	Connector Name FUSE BLOCK (J/B)	Connector Nam	Connector Name COMBINATION SWITCH
Connector Color BLUE	BLUE	Connector Color WHITE	olor WHITI	ш	Connector Color WHITE	WHITE
H.S.		所 H.S.	7P 6P 5P 4P [45 46 47 130 38 47 140	可 H.S.	2
						Jor of
Color of Terminal No. Wire	olor of Signal Name	Terminal No. Wire	Color of Wire	Signal Name	Terminal No. Wire	Wire Signal Name
-	R/B –	2P	M/G	1	-	-
2					2	п п п п п п п п п п п п п п п п п п п
е	R/B –					
2	-					

Vo. M7 Connector No. M31 Connector No. M114	Name HEATED STEERING Connector Name WIRE TO WIRE CONNECTOR NAME HEATED STEERING WHEEL	Olor WHILE		Color of	Signal Name Signal	W/G Y Y	V - SOG 49G 49G 43G 43G 43G 43G 43G	L – – – 61G 60G 59G 57G 56G 55G 57G 56G 55G 57G 56G 55G 57G 56G 55G 57G 57G 57G 57G 57G 57G 57G 57G 57	70G 69G 68G 67G 66G 65G 64G 65G 67G 86C 65G 64G 65G	75G 74G 72G 77G 77G 77G 77G 77G 77G 77G 77G 77	Color of Col
M7		r WHIIE	2		olor of	5/M	>	_	В		
Connector No.	Connector Name	Connector Color	是 SH		Terminal No. Wire	-	2	2	9		

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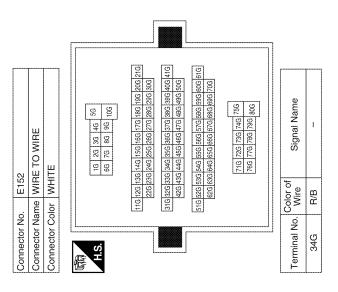
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NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

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Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		<u>ST-13</u>	<u>ST-13</u>	<u>ST-33</u>	<u>ST-33</u>	<u>ST-33</u>	<u>ST-13</u>	<u>ST-15</u>	<u>ST-15</u>	EM-14. "Checking Drive Belts." (VQ40DE), EM-153. "Checking Drive Belts." (VK56DE)	<u>ST-15</u>	<u>ST-19</u>	<u>ST-22</u>	<u>ST-19</u>	<u>ST-19</u>	<u>ST-22</u>	DLN-316. "NVH Troubleshooting Chart" (2F1310), DLN-326, "NVH Troubleshooting Chart" (2S1330), DLN-337, "NVH Troubleshooting Chart" (2S1350)	DLN-349, "NVH Troubleshooting Chart" (R180A), DLN-384, "NVH Troubleshooting Chart" (M205)	FAX-5, "NVH Troubleshooting Chart"	FSU-6, "NVH Troubleshooting Chart"	WT-48, "NVH Troubleshooting Chart"	WT-48, "NVH Troubleshooting Chart"	FAX-5, "NVH Troubleshooting Chart"	BR-6, "NVH Troubleshooting Chart"
Possible cause and sus	pected parts	Fluid level	Air in hydraulic system	Outer socket ball joint swinging force	Outer socket ball joint rotating torque	Outer socket ball joint end play	Steering fluid leakage	Steering wheel play	Steering gear rack sliding force	Drive belt looseness	Improper steering wheel	Improper installation or looseness of tilt lock lever	Mounting rubber deterioration	Steering column deformation or damage	Improper installation or looseness of steering column	Steering linkage looseness	PROPELLER SHAFT	FRONT FINAL DRIVE	WHEEL HUB	SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES
	Noise	×	×	×	×	×	×	×	×	×							×	×	×	×	×	×	×	×
	Shake										×	×	×				×		×	×	×	×	×	×
Symptom	Vibration										×	×	×	×	×		×		×	×	×		×	
	Shimmy										×	×	×			×			×	×	×	×		×
	Shudder												×			×			×	×	×	×		×

^{×:} Applicable

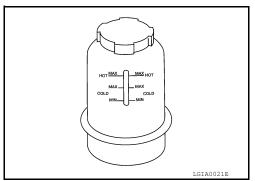
PERIODIC MAINTENANCE

POWER STEERING FLUID

Checking Fluid Level

Check fluid level, referring to the scale on the reservoir tank. Use HOT range for fluid temperatures of 50°-80°C (122°-176°F). Use COLD range for fluid temperatures of 0°- 30°C (32°- 86°F). **CAUTION:**

- Do not overfill.
- Do not reuse any power steering fluid.
- Recommended fluid is Genuine NISSAN PSF or equivalent. Refer to MA-18, "FOR USA AND CANADA: Fluids and Lubricants" (United States and Canada), MA-20, "FOR MEXICO: Fluids and Lubricants" (Mexico).



Checking Fluid Leakage

Check the hydraulic piping lines for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

Run the engine until the fluid temperature reaches 50° - 80°C (122° – 176°F) in the reservoir tank. Keep engine speed idle. **CAUTION:**

Do not allow steering fluid reservoir tank to go below the MIN level line. Check tank frequently and add fluid as needed.

- Turn the steering wheel to the right and left several times.
- 3. Hold the steering wheel at each "locked" position for five seconds to check for fluid leakage.

CAUTION:

Do not hold steering wheel in the locked position for more than 10 seconds. (There is the possibility that the oil pump may be damaged.)

- If fluid leakage at a connection is noticed, loosen the connection and then retighten. Do not over-tighten connector as this can damage O-ring, washer and connector. Refer to ST-17 and ST-26.
- If fluid leakage from the oil pump is noticed, check the oil pump. Refer to ST-17.
- Check steering gear boots for accumulation of fluid, indicating a leak from the steering gear.

CAUTION:

Do not reuse copper washers.

Air Bleeding Hydraulic System

Incomplete air bleeding causes the following:

- Air bubbles in reservoir tank
- Clicking noise in oil pump
- Excessive buzzing in oil pump

When this happens bleed the air again.

- With the engine not started, turn steering wheel fully right to left several times. When fluid level is lowered, refill reservoir. Repeat process until fluid level is stabilized.
- Start the engine and turn the steering wheel fully to the right and left several times.

Do not allow steering fluid reservoir tank to go below the MIN level line. Check tank frequently and add fluid as needed.

NOTE:

When the vehicle is stationary or while the steering wheel is being turned slowly, some noise may be heard from the oil pump or gear. This noise is normal and does not affect any system.

3. Run the engine at idle speed. Hold the steering wheel at each "locked" position for three seconds. **CAUTION:**

Hose clamp

Eye bolt

Cracks of hose

Cracks of tube

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Flare nut

Part of suction pipe

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POWER STEERING FLUID

< PERIODIC MAINTENANCE >

Do not hold steering wheel in the locked position for more than 10 seconds. (There is the possibility that oil pump may be damaged.)

- 4. Repeat step 3 several times at about three second intervals.
- 5. Check for air bubbles, cloudy fluid and fluid leakage.
- 6. If air bubbles or cloudiness exists, perform steps 3 and 4 again until air bubbles and cloudiness do not exist.
- 7. Stop the engine and check fluid level.

STEERING WHEEL

< REMOVAL AND INSTALLATION >

REMOVAL AND INSTALLATION

STEERING WHEEL

On-Vehicle Inspection and Service

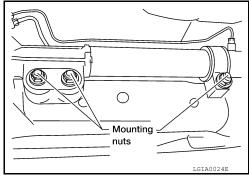
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CHECKING CONDITION OF INSTALLATION

- Check the installation condition of the steering gear assembly, front suspension, axle and steering column.
- · Check if movement exists when the steering wheel is pushed up and down, left and right and in the axial direction.

End play of the axle direction for steering wheel Refer to ST-36, "Steering Wheel"

 Check if the nuts for the steering gear assembly are loose. Refer to ST-22, "Removal and Installation".



CHECKING STEERING WHEEL PLAY

Turn the tires straight ahead and start the engine. Lightly turn the steering wheel left and right to the point where the tires start moving, and measure the distance that the outer circumference of the steering wheel travels.

Steering wheel play on the outer circumference Refer to ST-36, "Steering Wheel"

CHECKING NEUTRAL POSITION ON STEERING WHEEL

- Check the neutral position on the steering wheel after confirming the front wheel alignment is correct. Refer to FSU-7, "Front Wheel Alignment".
- Turn the tires straight ahead, check if the steering wheel is in the neutral position. 1.
- If it is not in the neutral position, remove the steering wheel and reinstall it correctly on the steering stem, within two teeth of the original position.
- If the neutral position cannot be attained by repositioning the steering wheel within two teeth on the steering stem, loosen the tie-rod lock nuts of the steering outer sockets, then adjust the tie-rods by the same amount in the opposite direction of the steering wheel.

CHECKING STEERING WHEEL TURNING FORCE

- 1. Park vehicle on a level, dry surface and set parking brake.
- Start engine.
- Bring the power steering fluid up to adequate operating temperature. Make sure the fluid temperature is approximately 50°-80°C (122°-176°F).
- 4. Tires need to be inflated to specified pressure. Refer to WT-54, "Tire".

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STEERING WHEEL

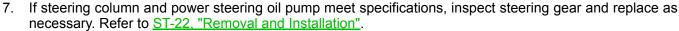
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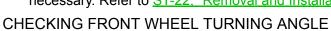
5. Check steering wheel turning force using Tool when steering wheel has been turned 360° from the neutral position.

Tool number : — (J-44372)

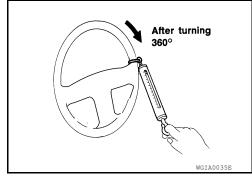
Steering wheel Refer to ST-36, "Steering turning force Wheel"

- 6. If steering wheel turning force is out of specification, inspect the following:
 - Steering column. Refer to <u>ST-22, "Removal and Installation"</u>.
 - Power steering oil pump. Refer to <u>ST-17, "On-Vehicle Inspection and Service".</u>





When checking the front wheel turning angle, refer to FSU-25, "Wheel Alignment (Unladen*1)".



POWER STEERING OIL PUMP

< REMOVAL AND INSTALLATION >

POWER STEERING OIL PUMP

On-Vehicle Inspection and Service

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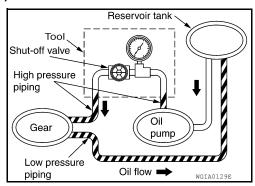
CHECKING RELIEF OIL PRESSURE

CAUTION:

Before starting work, confirm that the belt tension is within specification. Refer to <u>EM-14, "Checking Drive Belts"</u> (VK56DE).

Connect the Tool between the power steering oil pump discharge connector and the high pressure hose, then bleed the air from the hydraulic circuit with the shut-off valve fully open. Refer to ST-13, "Air Bleeding Hydraulic System".

Tool number:	Tool number:							
Pressure gauge and	shut-off valve	KV48103500 (J-26357 and J-26357-10)						
Oil pump side	Connector A and O- ring	KV48105300-4 and 5295262U10 (—)						
Oil pullip side	Eye-bolt and O-ring	KV48105300-3 and 5295262U00 (—)						
High pressure pip-	Connector B and O-ring	KV48105300-1 and 5295262U00 (—)						
ing side	Nut	KV48105300-2 (—)						



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 Start the engine. Run the engine until the power steering fluid temperature in reservoir tank reaches 50 – 80°C (122 – 176°F).

CAUTION:

- Warm up the engine with the shut-off valve fully opened. If the engine is started with the shut-off valve closed, fluid pressure in the power steering oil pump increases to maximum pressure. This will raise fluid temperature excessively.
- Do not contact the belt with the hose while the engine is running.
- With the engine at idle, close the shut-off valve and read the relief oil pressure.

Relief oil pressure : Refer to <u>ST-37, "Oil Pump"</u>.

CAUTION:

Do not close the shut-off valve of the pressure gauge for more than 10 seconds.

- After measurement, open the shut-off valve slowly.
 - If relief oil pressure is outside the specification, replace the power steering oil pump. Refer to <u>ST-24.</u> "Removal and Installation".
- 5. After inspection, disconnect the oil pressure gauge and oil pressure gauge adapter from the hydraulic circuit, then connect the power steering high pressure hose using new copper sealing washers. Add fluid and bleed the air from the hydraulic circuit thoroughly. Refer to <u>ST-13</u>, "Air Bleeding Hydraulic System".
 CAUTION:

Do not reuse copper sealing washers.

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UNIT REMOVAL AND INSTALLATION

STEERING WHEEL

Removal and Installation

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REMOVAL

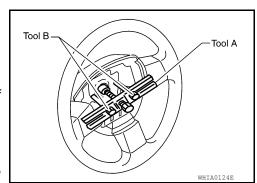
- 1. Set the front wheels in the straight-ahead position.
- Remove the driver air bag module. Refer to SR-5, "Removal and Installation".
- Disconnect the steering wheel switches and heated steering wheel connector.
- 4. Remove the steering wheel center nut.
- 5. Remove the steering wheel, using Tools.

Tool number A: KV481J0010 (J-1859A) B: KV481J0020 (J-42578)

- 6. Inspect the steering wheel near the puller holes for damage. If damage is found, replace the steering wheel.
 - Remove the steering wheel rear cover and steering wheel switches, if required.



Place a piece of tape across the spiral cable so it will not be rotated out of position.



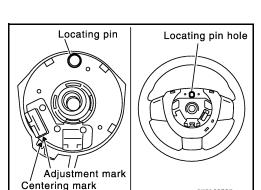
INSTALLATION

Installation is in the reverse order of removal.

- Align spiral cable correctly when installing steering wheel. Make sure that the spiral cable is in the neutral position. The neutral position is detected by turning left 2.5 revolutions from the right end position and ending with the locating pin at the top.
- If equipped with VDC, refer to <u>BRC-12</u>. "ADJUSTMENT OF <u>STEERING ANGLE SENSOR NEUTRAL POSITION</u>: <u>Special Repair Requirement</u>" (TYPE 1), <u>BRC-121</u>. "ADJUSTMENT OF <u>STEERING ANGLE SENSOR NEUTRAL POSITION</u>: <u>Special Repair Requirement</u>" (TYPE 2) for steering angle sensor adjustment.
- After the work is completed, perform self-diagnosis to make sure no malfunction is detected. Refer to <u>SRC-13</u>, "SRS Operation Check".
- Tighten steering wheel center nut to specification. Refer to ST-19, "Removal and Installation".

CAUTION:

- The spiral cable may snap due to steering operation if the cable is not installed in the correct position.
- With the steering linkage disconnected, the cable may snap by turning the steering wheel beyond the limited number of turns. The spiral cable can be turned counterclockwise about 2.5 turns from the neutral position.



Removal and Installation

SEC. 488 2 34.3 (3.5, 25) (3) 4 4.4 (0.45, 39) 44.1 (4.5, 33) 26.5 (2.7, 20) (11) 26.5 (2.7, 20) 16.7 (1.7, 12) 44.1 (4.5, 33)

- Driver air bag module
- Combination switch and spiral cable 5.
- 7. Hole cover seal
- 10. Hole cover
- 13. Boot clamp

- 2. Steering wheel center nut
- Steering column assembly and ignition switch
- Clamp
- 11. Upper joint
- 14. Lower joint shaft

- 3. Steering wheel
- 6. Collar
- Hole cover mounting plate
- 12. Upper shaft
- 15. Boot and clips (plastic)

CAUTION:

- Do not exert any axial load or impact to the steering column.
- Do not move the steering gear while the steering column assembly is removed.
- · Any time the ignition switch has been removed and installed, the keys must be re-registered in the BCM. Refer to CONSULT-III Operation Manual IVIS/NVIS.

REMOVAL

- Remove the spiral cable with the combination switches attached from the steering column assembly. Refer to SR-7, "Removal and Installation".
- Remove the instrument lower panel LH. Refer to <u>IP-12</u>, "Removal and Installation".
- 3. Disconnect the following:
 - Ignition key lamp
 - Immobilizer
 - · Ignition switch
- Disconnect key interlock cable from steering column (if equipped). Refer to <u>TM-184. "Removal and Instal-</u> lation".

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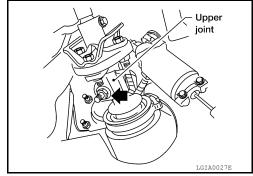
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< UNIT REMOVAL AND INSTALLATION >

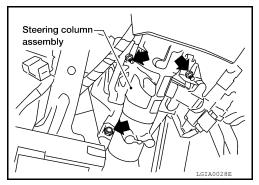
5. Remove the lock nut and bolt from the upper joint, then separate the upper joint from the upper shaft.

CAUTION:

· Do not reuse the lock nut.



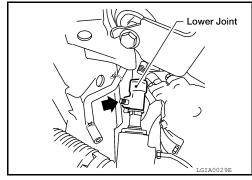
- 6. Remove the three nuts and bolt from the steering column assembly, then remove the steering column assembly from the steering member.
- 7. Remove the hole cover seal and clamp.
- 8. Remove the hole cover nuts, then remove the hole cover from the dash panel.



9. Remove the bolt from the lower joint of the lower joint shaft, then remove the lower joint shaft from the vehicle.

CAUTION:

Do not damage the lower joint.



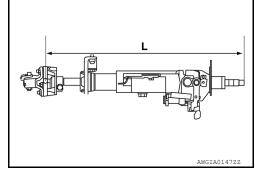
INSPECTION AFTER REMOVAL

 Check for damage to the steering column jacket tube. If damage is found, replace the steering column with a new one.

CAUTION:

- Do not exert any axial load or impact to the steering column.
- Replace the column if it is depleted of grease, worn, damaged, or if any scratches or coating separation is present on the shaft seal area.
- If the vehicle has been in a collision, or if noises are heard coming from the steering column, check column length (L) as shown. If out of specification, replace the steering column as an assembly.

Steering column Refer to <u>ST-36, "Steering Column"</u>. length (L)



INSTALLATION

Installation is in the reverse order of removal.

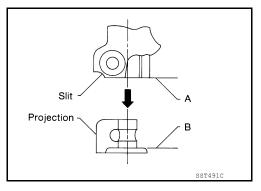
CAUTION:

< UNIT REMOVAL AND INSTALLATION >

When installing the steering column, finger-tighten all of the lower bracket and joint bolts; then tighten them to specification. Do not apply undue stress to the steering column.

NOTE:

- With the wheels in the straight ahead position, align the slit of the lower joint with the projection on the dust cover. Insert the joint until surface (A) contacts surface (B).
- After installation, inspect the steering column for proper operation.

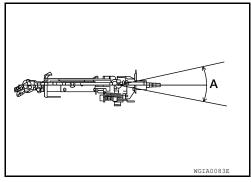


INSPECTION AFTER INSTALLATION

• Check the tilt device for proper tilt range.

Tilt range (A) Refer to ST-36, "Steering Column"

- Check that the steering wheel turns smoothly to the left and right locks.
- Check that the number of turns are the same from the straight-forward position to the left and right locks.
- Check that the steering wheel is in the neutral position when driving straight ahead.



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POWER STEERING GEAR AND LINKAGE

Removal and Installation

SEC. 483 • 492

100 110 (11, 81)

201 182.5 (19, 135)

3 4

- 1. Cotter pin
- 4. Steering gear assembly
- 2. Mounting bracket
- Washer

3. Mounting insulator

AWGTA01360

INFOID:0000000006247246

<□ Front

CAUTION:

Spiral cable may snap due to steering operation if the steering column is separated from the steering gear assembly. Therefore secure the steering wheel to avoid turning.

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

- 1. Set front wheels in the straight-ahead position.
- 2. Drain the power steering fluid.
- Remove the front tires from the vehicle, using power tool.
- 4. Remove the under cover, using power tool.
- On 4WD models, remove the front final drive, then support the drive shafts, using suitable wire. Refer to <u>DLN-356, "Removal and Installation"</u> (R180A), <u>DLN-390, "Removal and Installation"</u> (M205).
- 6. Remove the stabilizer bar brackets and reposition the stabilizer bar. Refer to <u>FSU-16</u>, "Removal and Installation".
- Remove the cotter pins at the steering outer sockets.

CAUTION:

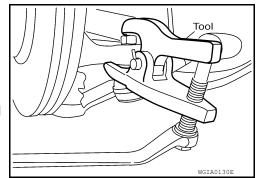
Do not reuse the cotter pins.

- 8. Loosen the outer socket nuts.
- 9. Remove the steering outer sockets from the steering knuckles, using Tool, then remove the nuts.

Tool number : HT72520000 (J-25730-A)

CAUTION:

- Do not damage the outer socket boots.
- Do not damage the outer socket threads. Thread the ball joint nut onto the end of the outer socket during removal.

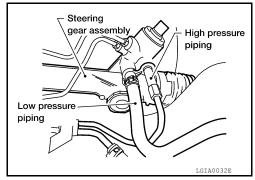


POWER STEERING GEAR AND LINKAGE

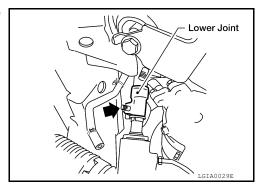
< UNIT REMOVAL AND INSTALLATION >

10. Remove the high-pressure and low-pressure piping from the steering gear assembly, then drain the fluid from the piping. CAUTION:

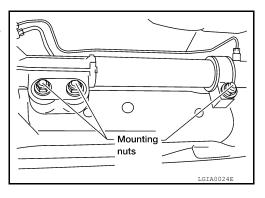
Do not reuse O-ring.



- 11. Remove the pinch bolt from the lower joint shaft, then separate the lower joint from the steering gear assembly. CAUTION:
 - · Do not damage the lower joint.



12. Remove the nuts and bolts of the steering gear assembly, using power tool, then remove the steering gear assembly from the vehicle.



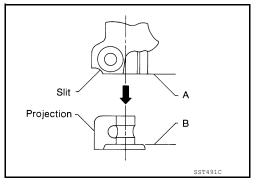
INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

Do not reuse O-ring.

- With the steering wheel in the straight ahead position, align the slit of the lower joint with the projection on the dust cover. Insert the joint until surface (A) contacts surface (B).
- After removing/installing or replacing steering components, check wheel alignment. Refer to <u>FSU-7</u>, "<u>Front Wheel Alignment</u>".
- After adjusting wheel alignment, adjust neutral position of the steering angle sensor. Refer to <u>BRC-12</u>, "ADJUSTMENT OF <u>STEERING ANGLE SENSOR NEUTRAL POSITION</u>: <u>Special</u> <u>Repair Requirement</u>" (TYPE 1), <u>BRC-121</u>, "ADJUSTMENT OF <u>STEERING ANGLE SENSOR NEUTRAL POSITION</u>: <u>Special</u> <u>Repair Requirement</u>" (TYPE 2).
- Bleed the air from the steering hydraulic system. Refer to <u>ST-13.</u>
 "Air Bleeding Hydraulic System".



INSPECTION AFTER INSTALLATION

- Check that the steering wheel turns smoothly to the left and right locks.
- Check that the number of turns are the same from the straight-forward position to the left and right locks.
- Check that the steering wheel is in the neutral position when driving straight ahead.

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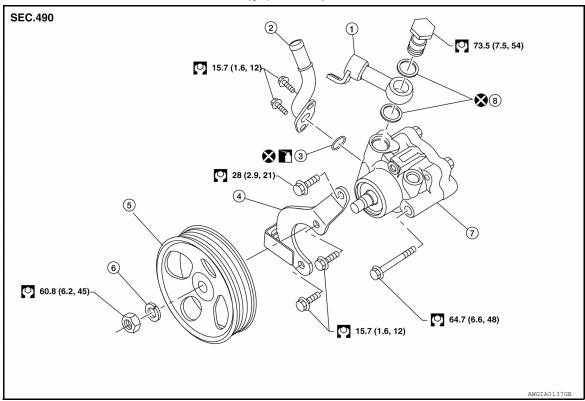
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POWER STEERING OIL PUMP

Removal and Installation

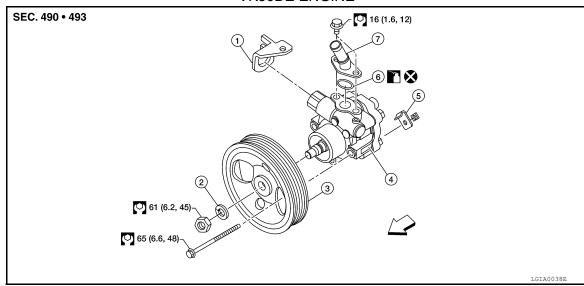
INFOID:0000000006247247

VQ40DE ENGINE



- 1. Connector
- 4. Bracket
- 7. Body assembly
- 2. Suction pipe
- 5. Pulley
- 8. Copper sealing washers
- 3. O-ring
- 6. Lock washer
- Apply Genuine NISSAN PSF or equivalent

VK56DE ENGINE



- Bracket
- 4. Power steering pump
- 7. Suction pipe
- 2. Spring washer
- 5. High pressure hose bracket
- ← Front

- 3. Pulley
- 6. O-ring

Apply Genuine NISSAN PSF or equivalent

POWER STEERING OIL PUMP

< UNIT REMOVAL AND INSTALLATION >

POWER STEERING OIL PUMP

Removal

- Drain the power steering fluid from the reservoir tank.
- 2. Remove the engine room cover. Refer to <u>EM-25, "Removal and Installation"</u> (VQ40DE), <u>EM-164, "Removal and Installation"</u> (VK56DE).
- 3. Remove cooling fan assembly. Refer to CO-22, "Removal and Installation (Motor driven type)" (VQ40DE).
- 4. Remove the air duct assembly. Refer to <u>EM-26, "Removal and Installation"</u> (VQ40DE), <u>EM-165, "Removal and Installation"</u> (VK56DE).
- 5. Remove the serpentine drive belt from the auto tensioner and power steering oil pump. Refer to <u>EM-14</u>, <u>"Removal and Installation"</u> (VQ40DE), <u>EM-153</u>, <u>"Removal and Installation"</u> (VK56DE).
- 6. Disconnect the pressure sensor electrical connector.
- 7. Remove the high pressure and low pressure piping from the power steering oil pump. Refer to <u>ST-26</u>, <u>"Removal and Installation"</u>.
- 8. Remove the power steering oil pump bolts, then remove the power steering pump.

Installation

Installation is in the reverse order of removal.

 On VQ40DE, install the bolts and tighten to specification in the order shown.

Power steering pump to : 64.7 Nm (6.6 kg-m, 48 ft-lb)

bracket bolt (1)

Power steering pump to : 28 Nm (2.9 kg-m, 21 ft-lb) block bolt (2)

After installation, bleed the air from the hydraulic circuit thoroughly.
 Refer to <u>ST-13</u>, "<u>Air Bleeding Hydraulic System</u>".

NOTE:

Belt tension is automatic and requires no adjustment.

POWER STEERING OIL PUMP BRACKET (VQ40DE)

Removal

- Remove the power steering oil pump.
- 2. Remove the bolts and the power steering oil pump bracket.

Installation

- 1. Position the bracket and install the bracket to block bolts finger tight.
- 2. Tighten the bolts to specification in order as shown.

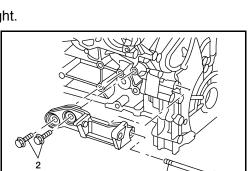
Bracket to front of block : 61.3 Nm (6.3 kg-m, 45 ft-lb)

bolt (1)

Bracket to side of block : 61.3 Nm (6.3 kg-m, 45 ft-lb)

bolt (2)

3. Install the power steering oil pump.



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Revision: March 2012 ST-25 2011 Pathfinder

HYDRAULIC LINE

Removal and Installation

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Refer to the following illustrations for hydraulic line removal and installation.

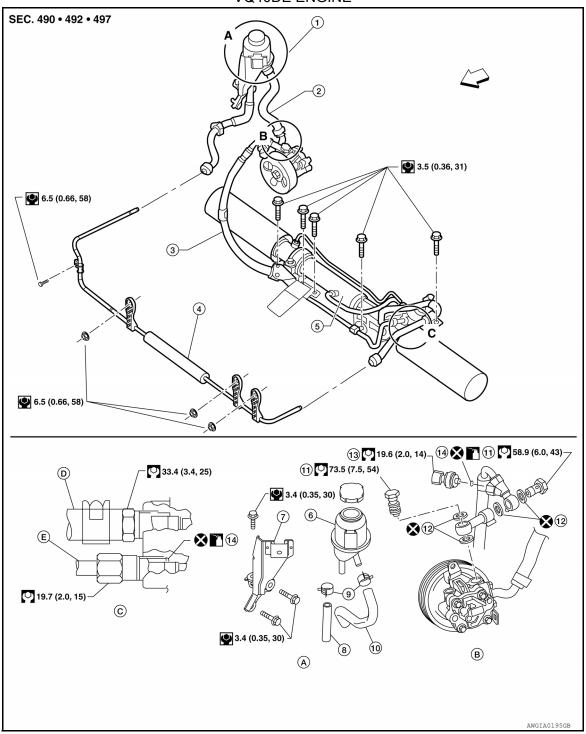
CAUTION:

Do not reuse O-rings or copper sealing washers.

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

VQ40DE ENGINE

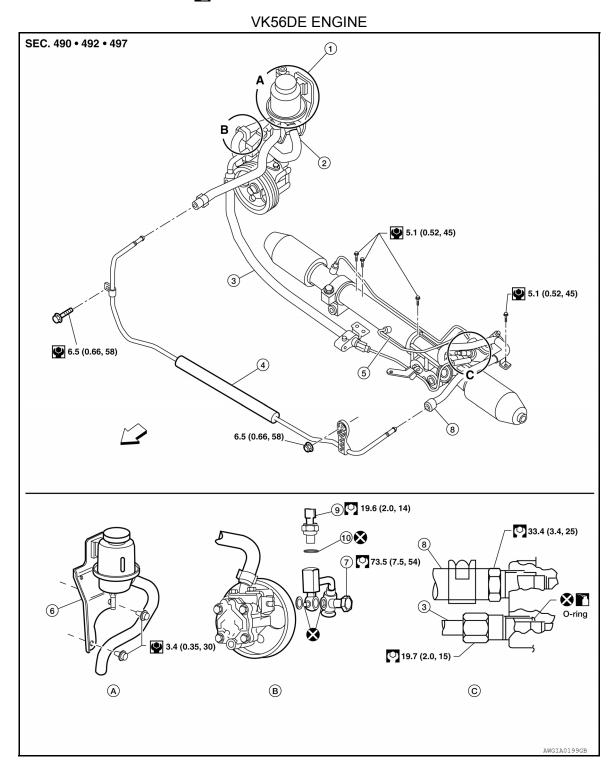


HYDRAULIC LINE

< UNIT REMOVAL AND INSTALLATION >

- 1. Reservoir tank
- 4. Oil cooler
- 7. Reservoir tank bracket
- 10. Suction hose
- 13. Power steering pressure sensor
- E. High pressure hose
- 2. Suction hose
- 5. Steering gear assembly
- 8. Return hose
- 11. Connector bolts
- 14. O-ring

- 3. High pressure hose
- 6. Reservoir tank
- 9. Hose clamps
- 12. Copper sealing washers
- D. Low pressure hose



- 1. Reservoir tank
- 4. Oil cooler
- 2. Suction hose
- 5. Steering gear assembly
- 3. High pressure hose
- 6. Reservoir tank bracket

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Revision: March 2012 ST-27 2011 Pathfinder

HYDRAULIC LINE

< UNIT REMOVAL AND INSTALLATION >

7. Eye bolt10. O-ring

8. Return hose

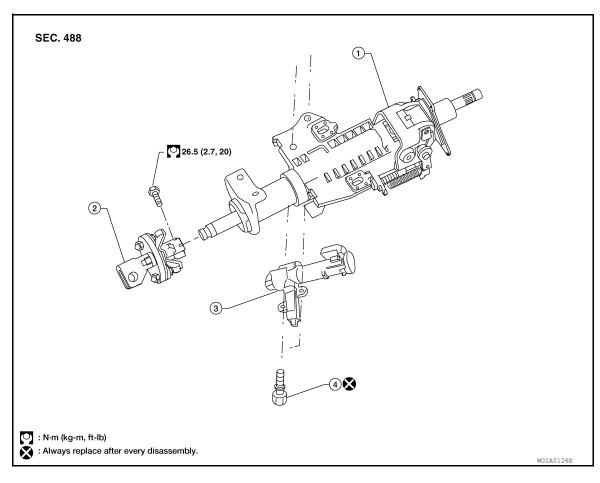
Genuine Nissan PSF or equivalent

9. Power steering pressure sensor

UNIT DISASSEMBLY AND ASSEMBLY

STEERING COLUMN

Disassembly and Assembly



- 1. Steering column assembly
- 2. Upper joint

3. Ignition switch

Self-shear screw

DISASSEMBLY

- 1. Remove the bolt from the upper joint, then remove the upper joint from the steering column assembly.
- 2. Remove the ignition switch tamper resistant self-shear screws, using a drill.
- 3. Remove the ignition switch from the steering column.

ASSEMBLY

Assembly is in the reverse order of disassembly.

CAUTION:

Any time the ignition switch has been removed and installed, the keys must be re-registered in the BCM. Refer to CONSULT-III Operation Manual IVIS/NVIS.

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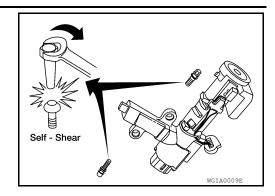
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< UNIT DISASSEMBLY AND ASSEMBLY >

Install new tamper resistant self-shear screws.



INSPECTION AFTER ASSEMBLY

When the steering wheel does not turn smoothly, check as follows:

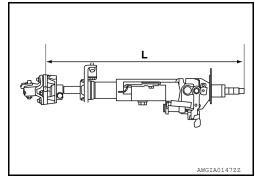
- 1. Check the steering column for the following:
 - Damage to the column tube or bearings
 - · Wear around the seal edges
 - · Corrosion or pitting around the seal sliding area

Replace the steering column as an assembly, if necessary.

CAUTION:

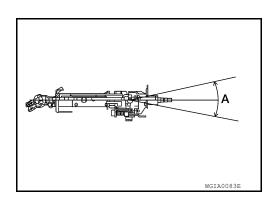
- · Do not exert any axial load or impact to the steering column.
- Replace the column if it is depleted of grease, worn, damaged, or if any scratches or coating separation is present on the shaft seal area.
- If the vehicle has been in a collision, or if noises are heard coming from the steering column, check column length (L) as shown.
 If out of specification, replace the steering column as an assembly.

Steering column Refer to ST-36, "Steering Column". length (L)



3. Check the tilt device for proper operation range.

Range (A) Refer to ST-36, "Steering Column".



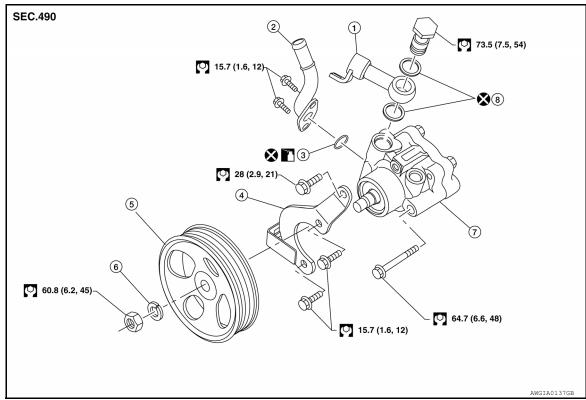
POWER STEERING OIL PUMP

POWER STEERING OIL PUMP

Disassembly and Assembly

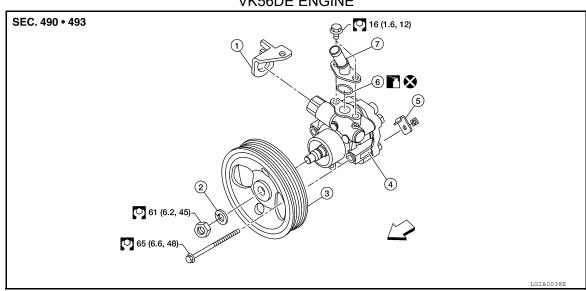
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VQ40DE ENGINE



- 1. Connector
- 4. Bracket
- Body assembly
- 2. Suction pipe
- 5. Pulley
- Copper sealing washers
- 3. O-ring
- Lock washer
 - Apply Genuine NISSAN PSF or equivalent

VK56DE ENGINE



- **Bracket** 1.
- Power steering pump 4.
- Suction pipe
- Spring washer
- High pressure bracket
- ← Front

- Pulley
- O-ring
- Apply Genuine NISSAN PSF or equivalent

ST-31 Revision: March 2012 2011 Pathfinder В

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POWER STEERING OIL PUMP

< UNIT DISASSEMBLY AND ASSEMBLY >

INSPECTION BEFORE DISASSEMBLY

Disassemble the power steering oil pump only if the following items are found.

- · Deformed or damaged pulley, bracket, connector or suction pipe
- · Oil leakage from the suction pipe or connector.

DISASSEMBLY

NOTE:

Mount the power steering oil pump in a vise as needed.

1. Remove the connector bolt, connector and copper sealing washers.

CAUTION:

Do not reuse the copper sealing washers.

2. Remove the suction pipe and O-ring.

CAUTION:

Do not reuse the O-ring.

- 3. Remove the pulley nut and pulley.
- Remove the bracket bolts and bracket(s).

INSPECTION AFTER DISASSEMBLY

Body Assembly Inspection

Check the power steering oil pump body assembly for damage. If any damage is found, replace with a new power steering oil pump assembly.

ASSEMBLY

Assembly is in the reverse order of disassembly.

CAUTION:

- Do not reuse O-rings or copper sealing washers.
- Do not reuse the O-ring. Apply a coat of Genuine NISSAN PSF or equivalent to the O-ring. Refer to <u>MA-18</u>, "FOR USA AND CANADA: Fluids and Lubricants" (United States and Canada), <u>MA-20</u>, "FOR <u>MEXICO</u>: Fluids and Lubricants" (Mexico).

STEERING GEAR AND LINKAGE

Disassembly and Assembly

SEC. 492

(C) 108 (11, 80)

(E) (T) 130 (13, 96)

(E) (T) 23.1 (2.4, 17)

(E) (T) 23.1 (2.4, 17)

ANCIACI39GB

- Boot clamp
- Boot clamp
- 7. Gear housing assembly
- Inner socket
- 5. Outer socket
- Connector

- 3. Boot
- 6. Cylinder tubes

CAUTION:

- Secure the gear housing assembly with a vise. Use copper plates or equivalent to prevent it from being damaged. Do not grip the cylinder with a vise.
- Before performing disassembly, clean the gear housing assembly. Be careful not to allow any cleaner to contact the discharge and return port connectors.

DISASSEMBLY

- 1. Remove the cylinder tubes from the gear housing assembly.
- Loosen the lock nuts of the outer sockets, then remove the outer sockets from the inner sockets.
- Remove the boot clamps from the boots, then remove the boots from the inner sockets and gear housing assembly.

CAUTION:

- Do not reuse the large-diameter boot clamps.
- Do not damage the boots, inner socket or gear housing assembly. If they are damaged, replace them.
- Remove the inner sockets.

INSPECTION AFTER DISASSEMBLY

Boot

Check boot for tears, cracks and deformation. Replace if necessary.

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STEERING GEAR AND LINKAGE

< UNIT DISASSEMBLY AND ASSEMBLY >

Gear Housing Assembly

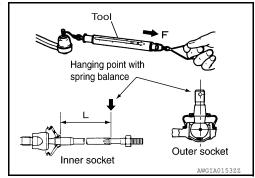
Check gear housing assembly for dents, cracks or damage. Replace as an assembly if necessary.

Outer Socket and Inner Socket

SWING TORQUE

 Measure the swing torque, using Tool. When ball stud and inner socket start moving the measured value must be within the specification. If the reading is outside the specification, replace the socket. Refer to <u>ST-36</u>. "Steering Gear".

Tool number : — (J-44372)



Item	Outer socket	Inner socket
Measuring point	Cotter pin hole of stud	Refer to ST-36, "Steering Gear"
Swing torque	Refer to ST-36, "Steering Gear"	Refer to ST-36, "Steering Gear"
Measuring value	Refer to ST-36, "Steering Gear"	Refer to ST-36, "Steering Gear"

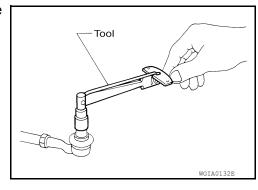
ROTATING TORQUE

 Measure the rotating torque, using Tool. If the value is outside the specification, replace the outer sockets.

Tool number : ST3127S000 (J-25765-A)

Outer socket Refer to <u>ST-36, "Steering Gear"</u>.

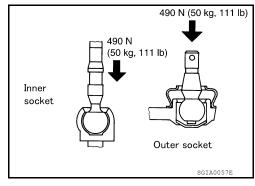
rotating torque



AXIAL END PLAY

Apply a load of 490 N (50 kg, 110 lb) to the ball stud axially. Use a
dial gauge to measure the amount of the movement that the stud
makes. If the value is outside the specification, replace the sockets.

Outer socket Refer to <u>ST-36, "Steering Gear"</u>. Inner socket Refer to <u>ST-36, "Steering Gear"</u>.



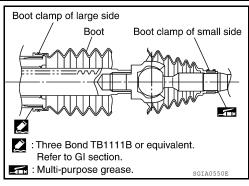
ASSEMBLY

Install the inner sockets.

STEERING GEAR AND LINKAGE

< UNIT DISASSEMBLY AND ASSEMBLY >

- Install the large-diameter side of the boots to the gear housing assembly.
- 3. Install the small-diameter side of the boots to the groove of the inner sockets.



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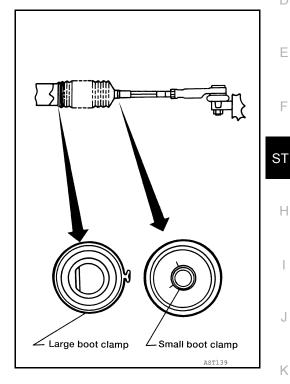
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Install the boot clamps to the boots, as shown. **CAUTION:**

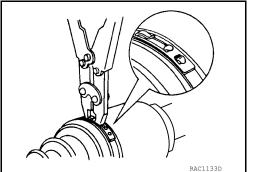
Do not reuse the large boot clamps.



Crimp the large boot clamps, using Tool.

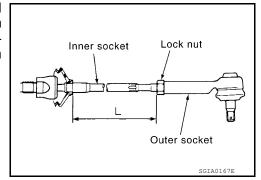
Tool number : KV40107300 (—)

- 6. Install the cylinder tubes to the gear housing assembly.
- Install the lock nuts and outer sockets to the inner sockets.



Thread the outer sockets onto the inner sockets to the specified length (L) and a minimum thread depth of 18 mm threads. Then tighten the lock nuts to the specified torque. Refer to "Disassembly and Assembly". Reconfirm that the tie-rod length (L) is within specification.

> Maximum inner socket Refer to ST-36, "Steering Gear". length (L)



ST-35 Revision: March 2012 2011 Pathfinder

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

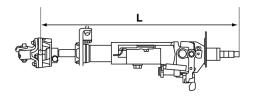
SERVICE DATA AND SPECIFICATIONS (SDS)

Steering Wheel

End play of the axle direction for steering wheel	0 mm (0 in)
Steering wheel turning force	39 N (4 kg, 9 lb) or less
Steering wheel play on the outer circumference	0 – 35 mm (0 – 1.38 in)

Steering Column

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AWGIA0147ZZ

Steering column length (L)	553.0 mm (21.77 in)
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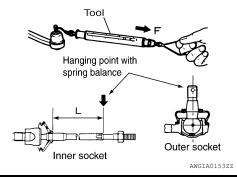
WGIA0083E

Tilt range (A)	18° - 21° of tilt range
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Steering Gear

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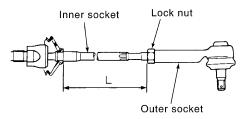
Steering gear type	PR26AM
	·



SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

Steering gear type		PR26AM
Outer socket	Swinging torque	0.3 – 2.9 N·m (0.03 – 0.29 kg-m, 3 – 25 in-lb)
	Measurement on spring balance • Measuring point: cotter pin hole of stud	4.84 – 46.7 N (0.50 – 4.7 kg, 4 – 34 lb)
	Rotating torque	0.3 – 2.9 N·m (0.03 – 0.29 kg-m, 3 – 25 in-lb)
	Axial end play	0.5 mm (0.020 in) or less
Inner socket	Swinging torque	1.0 − 7.8 N·m (0.11 − 0.79 kg-m, 9 − 69 in-lb)
	Measurement on spring balance • Measuring point: L mark see above, L=84.0 mm (3.307 in) max.	12.1 – 93.7 N (1.3 – 9.5 kg, 9 – 69 lb)
	Axial end play	0.2 mm (0.08 in) or less



SGIA0167E

Maximum inner socket length (L)		84.0 mm (3.31 in) max
Rack sliding force	Standard	280 \pm 30 N (28.6 \pm 3.1 kg, 62.9 \pm 6.7 lb)
	Minimum	210 N (21.4 kg, 47.2 lb)

Oil Pump

Oil pump hydraulic relief pressure	VQ40DE Engine	8.3 + 0.5 - 0.3 mPa (84.66 + 5.10 - 3.06 kg/cm ² , 1203.5 + 72.5 - 43.5 psi)
Oil pump mydraulio relief pressure	VK56DE Engine	9.3 + 0.5 - 0.3 mPa (94.86 + 5.10 - 3.06 kg/cm ² , 1348.5 + 72.5 - 43.5 psi)

Steering Fluid

Fluid capacity	Approx. 1.0 ℓ (2 1/8 US pt, 1 3/4 Imp pt)
Fluid type	Refer to MA-18, "FOR USA AND CANADA: Fluids and Lubricants" for United States and Canada, MA-20, "FOR MEXICO: Fluids and Lubricants" for Mexico.

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