SECTION CO
ENGINE COOLING SYSTEM

CONTENTS

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:0000000007357899

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted.
Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.**
- **Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.**

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- **When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.**
- **When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.**

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:0000000007357900

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the ″LOCK″ position.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.
For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.
If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.
   NOTE:
   Supply power using jumper cables if battery is discharged.
2. Use the Intelligent Key or mechanical key to turn the ignition switch to the ″ACC″ position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.

5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT.

Precaution for Liquid Gasket

INFOID:0000000007357901

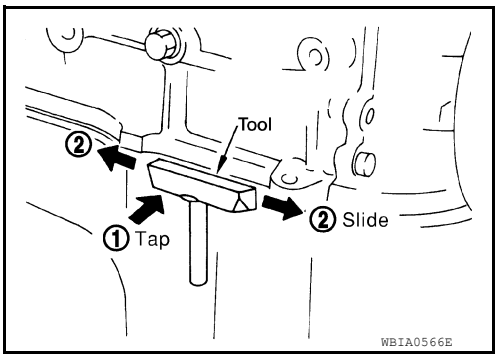
REMOVAL OF LIQUID GASKET

- After removing the bolts and nuts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number : KV10111100 (J-37228)

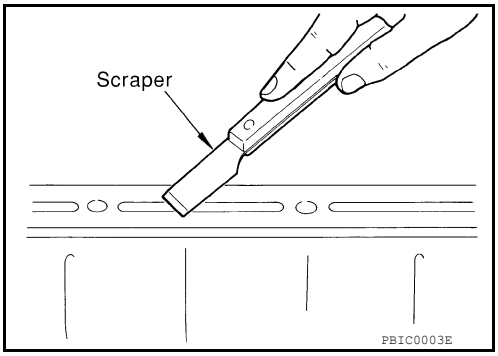
CAUTION:
Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
- In areas where the Tool is difficult to use, lightly tap to slide it (2).



LIQUID GASKET APPLICATION PROCEDURE

1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface using suitable tool.
   - Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign material.

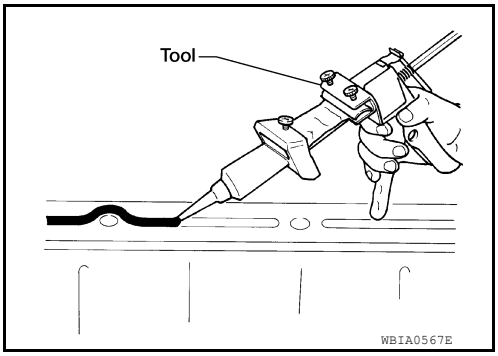


3. Attach the liquid gasket tube to the Tool.

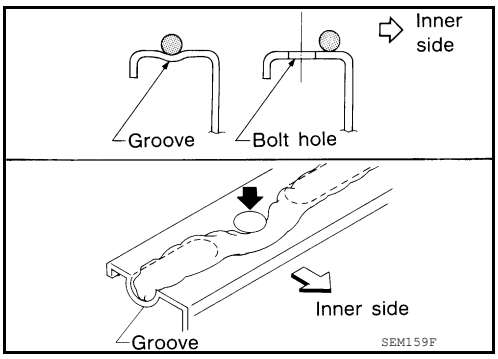
Tool number : WS39930000 (—)

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".

4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.



- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- Normally apply the liquid gasket on the inside edge of the bolt holes. Also apply to the outside edge of the bolt holes when specified in the procedure.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with oil or coolant.



CAUTION:
Carefully follow all of the warnings, cautions, notes, and procedures contained in this manual.

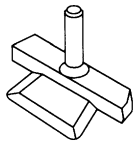
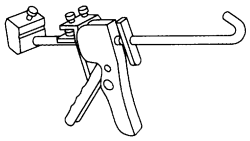
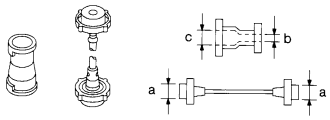
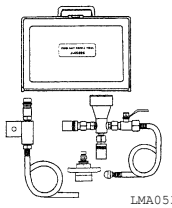
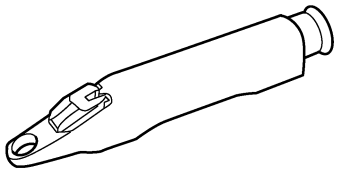
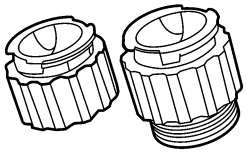
PREPARATION

PREPARATION

Special Service Tool

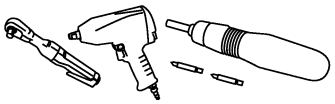
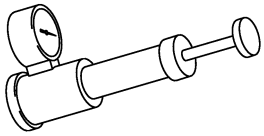
INFOID:0000000007357902

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10111100 (J-37228) Seal cutter  NT046	Removing chain tensioner cover and water pump cover
WS39930000 (—) Tube presser  S-NT052	Pressing the tube of liquid gasket
EG17650301 (J-33984-A) Radiator cap tester adapter  S-NT564	Adapting radiator cap tester to radiator cap and radiator filler neck **a: 28 (1.10) diameter** **b: 31.4 (1.236) diameter** **c: 41.3 (1.626) diameter** Unit: mm (in)
KV991J0070 (J-45695) Coolant refill tool  LMA053	Filling cooling system
KV991J0010 (J-23688) Engine coolant refractometer  WBIA0539E	Checking concentration of ethylene glycol in engine coolant
— (J-24460-92) Radiator Pressure Test Adapter  AWBIA0891ZZ	Pressure testing of the pressurized cooling system overflow tank

Commercial Service Tool

INFOID:0000000007357903

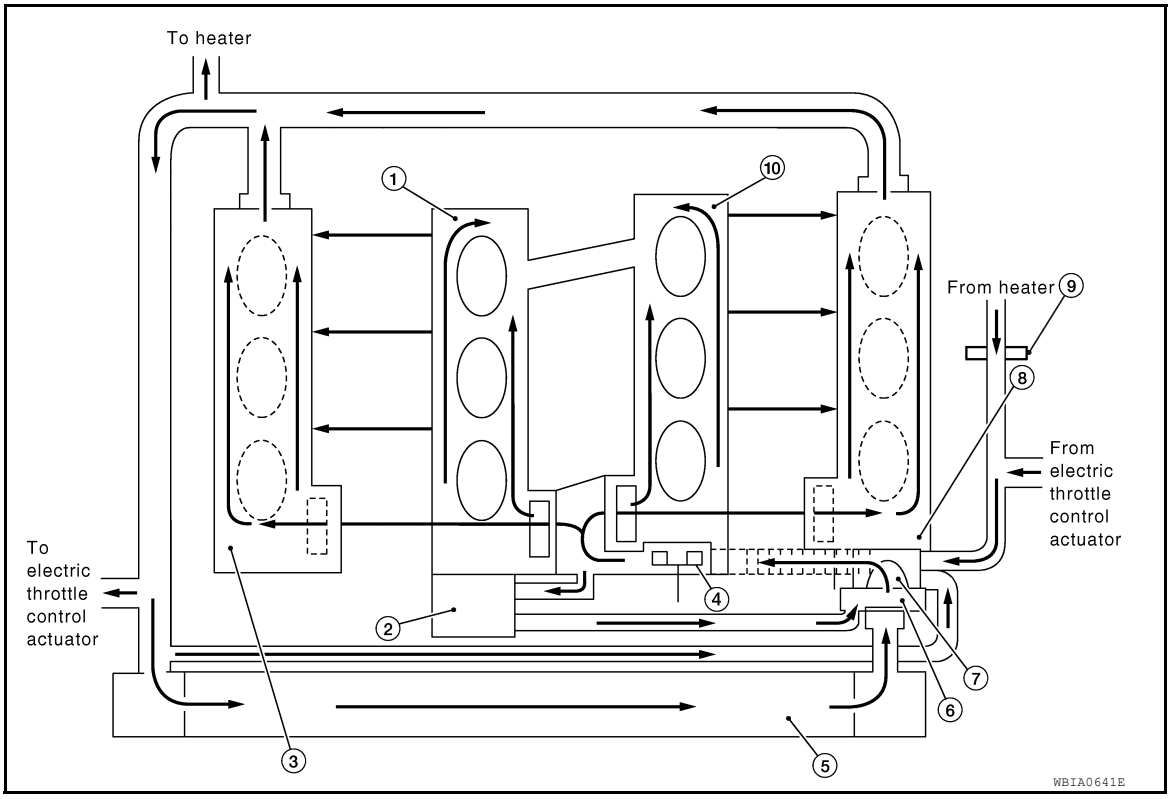
Tool name	Description
Power tool  PIIB1407E	Loosening nuts, screws and bolts
Radiator cap tester  PBIC1982E	Checking radiator and radiator cap

SYSTEM DESCRIPTION

COOLING SYSTEM

Cooling Circuit

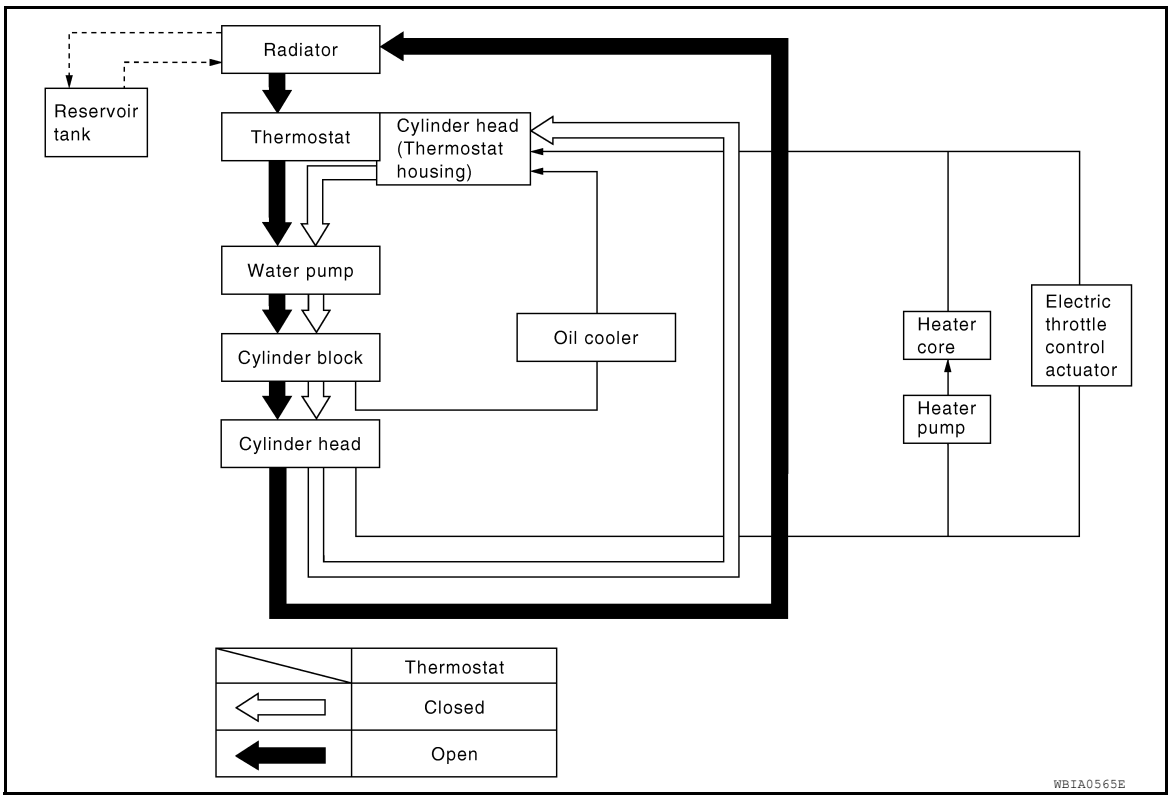
INFOID:0000000007357904



1. Cylinder block (RH)
2. Oil cooler
3. Cylinder head (RH)
4. Water pump
5. Radiator
6. Water inlet
7. Thermostat
8. Cylinder head (LH)
9. Heater pump
10. Cylinder block (LH)

Schematic

INFOID:0000000007357905



OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

INFOID:0000000007357906

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Coolant circulation	Thermostat stuck closed	
		Damaged fins	Dust contamination or paper clogging	
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	Radiator shroud	—
	Improper engine coolant mixture ratio	—	Engine coolant viscosity	—
	Poor engine coolant quality	—		—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Heater pump	Physical damage
			Water pump	Poor sealing
			Radiator or reservoir cap	Loose
				Poor sealing
				O-ring for damage, deterioration or improper fitting
			Radiator	Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	Installed car brassiere	—
		Blocked radiator grille	Mud contamination or paper clogging	
		Blocked radiator		
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

PERIODIC MAINTENANCE

ENGINE COOLANT

System Inspection

INFOID:0000000007357907

WARNING:

- **Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator or reservoir.**
- **Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.**

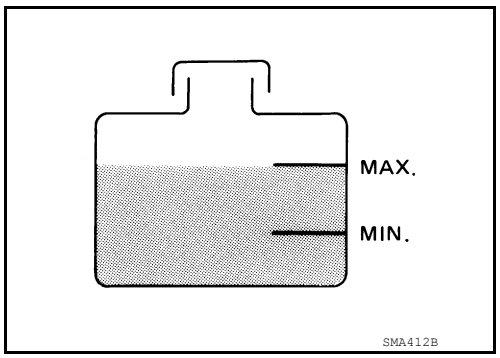
CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

CHECKING RESERVOIR LEVEL

- Check if the engine coolant reservoir tank level is within MIN to MAX when the engine is cool.
- Adjust engine coolant level as necessary.



CHECKING COOLING SYSTEM FOR LEAKS

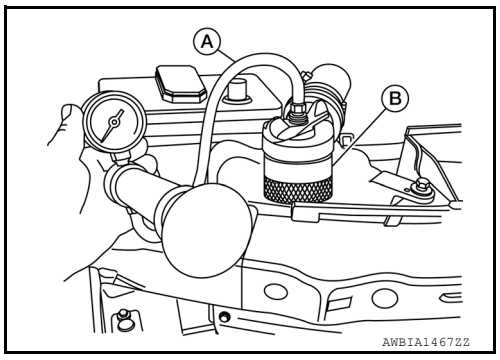
WARNING:

Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator or reservoir.

- To check for leakage, apply pressure to the cooling system at the reservoir filler neck using suitable tool (A) and Tool (B).

Tool number : — (J-24460-92)

Testing pressure : 137 kPa (1.4 kg/cm^2, 20 psi)



CAUTION:

Higher pressure than specified may cause radiator damage.

NOTE:

In case that engine coolant decreases, replenish cooling system with engine coolant.

- If any concerns are found, repair or replace damaged parts.

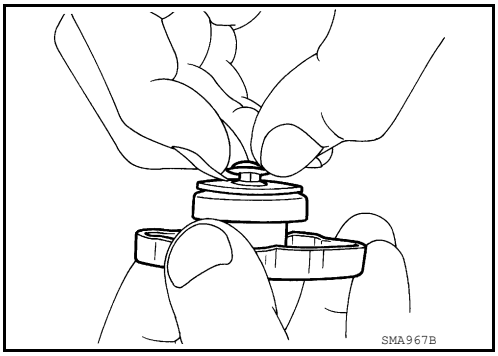
CHECKING RESERVOIR CAP

1. Inspect the reservoir cap.
   - Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
   - Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

   NOTE:

   Thoroughly wipe out the reservoir filler neck to remove any waxy residue or foreign material.

2. Pull the negative-pressure valve to open it and check that it closes completely when released.
   - Check that there is no dirt or damage on the valve seat of the reservoir cap negative-pressure valve.
   - Check that there are no abnormalities in the opening and closing conditions of the negative-pressure valve.

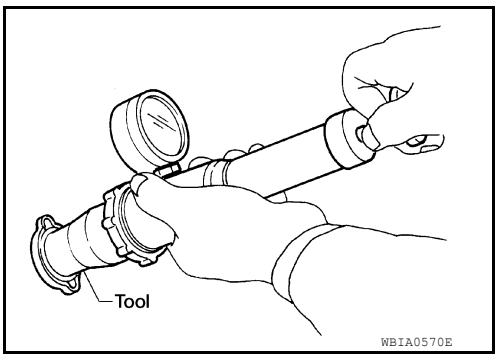


3. Check reservoir cap relief pressure using suitable tool and Tool.

   Tool number : — (J-33984-A)

   Standard: 98 – 118 kPa (1.0 – 1.2 kg/cm^2, 14 – 17 psi)

   NOTE:
   - Apply engine coolant to the cap seal surface.
   - Replace the reservoir cap if there is any damage in the negative-pressure valve, or if the open-valve pressure is outside of the limit.



CHECKING RADIATOR CAP

Inspect the radiator cap.

NOTE:

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

- Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

CAUTION:

- **Be careful not to bend or damage the radiator fins.**
- **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**

1. Spray water to the back side of the radiator core using a side to side motion from the top down.
2. Stop spraying when debris no longer flows from radiator core.
3. Blow air into the back side of radiator core using a side to side motion from the top down.
   - Use compressed air lower than 490 kPa (5 kg/cm^2, 71 psi) and keep distance more than 30 cm (11.8 in).
4. Continue to blow air until no water sprays out.
5. Check for coolant leaks. Repair as necessary.

Changing Engine Coolant

INFOID:0000000007357908

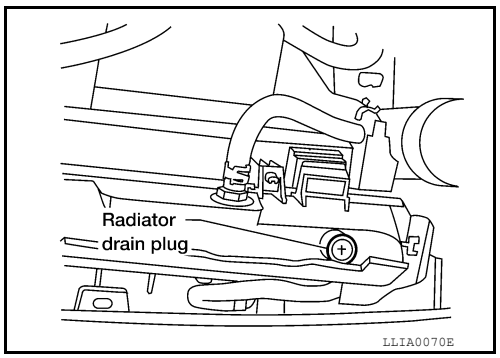
WARNING:

Do not remove the radiator cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator. Wrap a thick cloth around the radiator cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

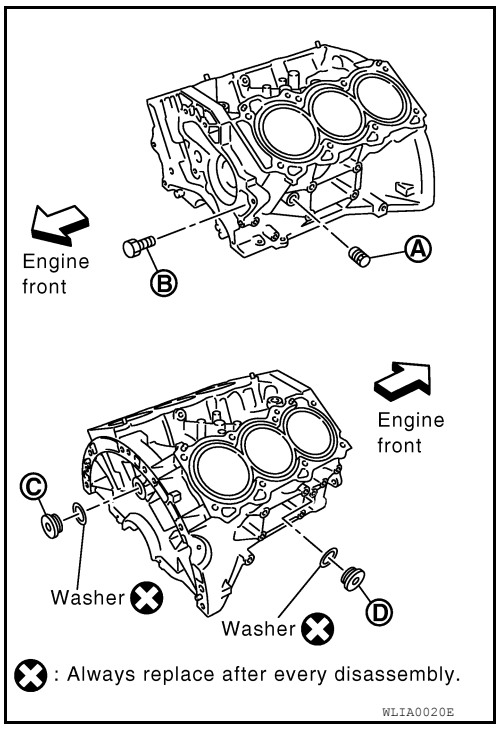
DRAINING ENGINE COOLANT

1. Turn ignition switch ON and set temperature control lever all the way to HOT position or the highest temperature position. Wait 10 seconds and turn ignition switch OFF.
2. Remove the engine under cover using power tool.

3. Open the radiator drain plug at the bottom of the radiator, and remove the reservoir cap. This is the only step required when partially draining the cooling system (radiator only).
CAUTION:
- **Perform this step when the engine is cold.**
- **Do not to allow the coolant to contact the drive belts.**



4. When draining all of the coolant in the system for engine removal or repair, it is necessary to drain the cylinder block. Remove the cylinder block drain plugs (A), (B), (C), (D) and block heater, (if equipped), to drain the cylinder block as shown.
CAUTION:
Do not reuse copper sealing washers.
NOTE:
For Canada, the (D) cylinder block drain plug as shown, is not a cylinder block drain plug but a block heater.

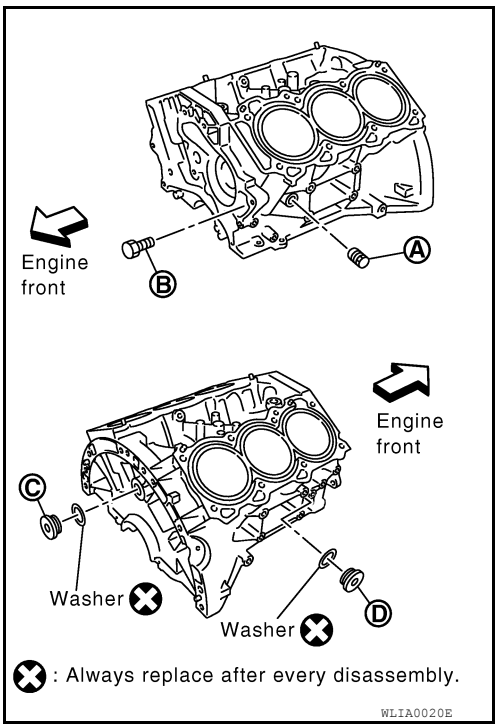


5. Remove the reservoir tank to drain the engine coolant, then clean the reservoir tank before installing it.
6. Check the drained coolant for contaminants such as rust, corrosion or discoloration.
If the coolant is contaminated, flush the engine cooling system. Refer to CO-12, "Changing Engine Coolant".

REFILLING ENGINE COOLANT

1. Close the radiator drain plug. Install the reservoir tank, cylinder block drain plugs (A), (B), (C), (D) and block heater, (if equipped).
   - The radiator must be completely empty of coolant and water.
   - Apply sealant to the threads of the cylinder block drain plugs (A), (B), (C), (D). Use Genuine High Performance Thread Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".

   CAUTION:
   Do not reuse copper sealing washers.

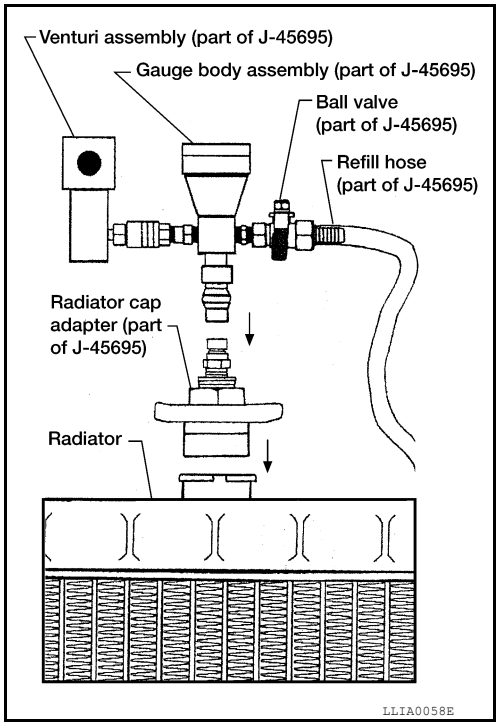


Block Plug and Block Heater Installation

Part		Washer	Tightening Torque
A		No	Refer to EM-105, "Disassembly and Assembly".
B	Reuse	No	Refer to EM-105, "Disassembly and Assembly".
	New		Refer to EM-105, "Disassembly and Assembly".
C		Yes	Refer to EM-105, "Disassembly and Assembly".
D	Plug	Yes	Refer to EM-105, "Disassembly and Assembly".
	Block heater		Refer to EM-105, "Disassembly and Assembly".

2. Set the vehicle heater controls to the full HOT and heater ON position. Turn the vehicle ignition ON with the engine OFF as necessary to activate the heater mode.
3. Remove the vented reservoir cap and replace it with a non-vented reservoir cap before filling the cooling system.

4. Install the Tool by installing the radiator cap adapter onto the radiator neck opening. Then attach the gauge body assembly with the refill tube and the venturi assembly to the radiator cap adapter.



Tool number : KV991J0070 (J-45695)

5. Insert the refill hose into the coolant mixture container that is placed at floor level. Make sure the ball valve is in the closed position.
   - **Use recommended coolant or equivalent. Refer to** MA-18, "FOR USA AND CANADA : Fluids and Lubricants" (United States and Canada) or MA-20, "FOR MEXICO : Fluids and Lubricants" (Mexico).

Cooling system capacity (with reservoir) : Refer to CO-32, "Standard and Limit".

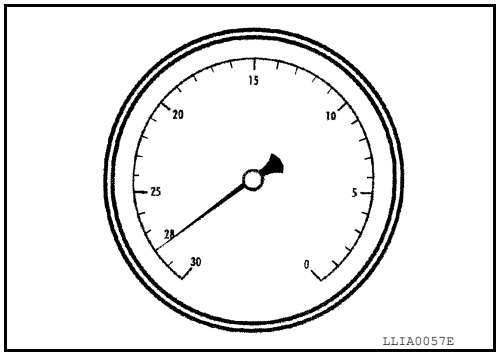
6. Install an air hose to the venturi assembly, the air pressure must be within specification.

Compressed air supply pressure : 549 - 824 kPa (5.6 - 8.4 kg/cm^2, 80 - 119 psi)

CAUTION:
The compressed air supply must be equipped with an air dryer.

7. The vacuum gauge will begin to rise and there will be an audible hissing noise. During this process open the ball valve on the refill hose slightly. Rising coolant will be visible in the refill hose. After the refill hose is full of coolant, close the ball valve. This will purge air trapped in the refill hose.

8. Continue to draw the vacuum until the gauge reaches 28 inches of vacuum. The gauge may not reach 28 inches in high altitude locations. Refer to the following table for expected vacuum readings.



Altitude above sea level	Vacuum gauge reading
0 - 100 m (328 ft)	: 28 inches of vacuum
300 m (984 ft)	: 27 inches of vacuum
500 m (1,641 ft)	: 26 inches of vacuum
1,000 m (3,281 ft)	: 24 - 25 inches of vacuum

9. When the vacuum gauge has reached the specified amount, disconnect the air hose and wait 20 seconds to see if the system loses vacuum. If the vacuum level drops, perform necessary repairs to the system and repeat steps 6 - 8 to bring the vacuum to the specified amount. Recheck for leaks.
10. Place the coolant container (with the refill hose inserted) at the same level as the top of the radiator. Then open the ball valve on the refill hose so the coolant will be drawn up to fill the cooling system. The cooling system is full when the vacuum gauge reads zero.
    CAUTION:
    Do not allow the coolant container to get too low when filling, to avoid air from being drawn into the cooling system.
11. Remove the Tool from the radiator neck opening and install the radiator cap.
12. Remove the non-vented reservoir cap.
13. Fill the cooling system reservoir tank to the specified level. Run the engine to warm up the cooling system and top up the system as necessary before installing the vented reservoir cap.
14. Install the engine under cover or skid plate. Refer to EXT-15, "Removal and Installation".

FLUSHING COOLING SYSTEM

1. Drain the water from the engine cooling system. Refer to CO-12, "Changing Engine Coolant".

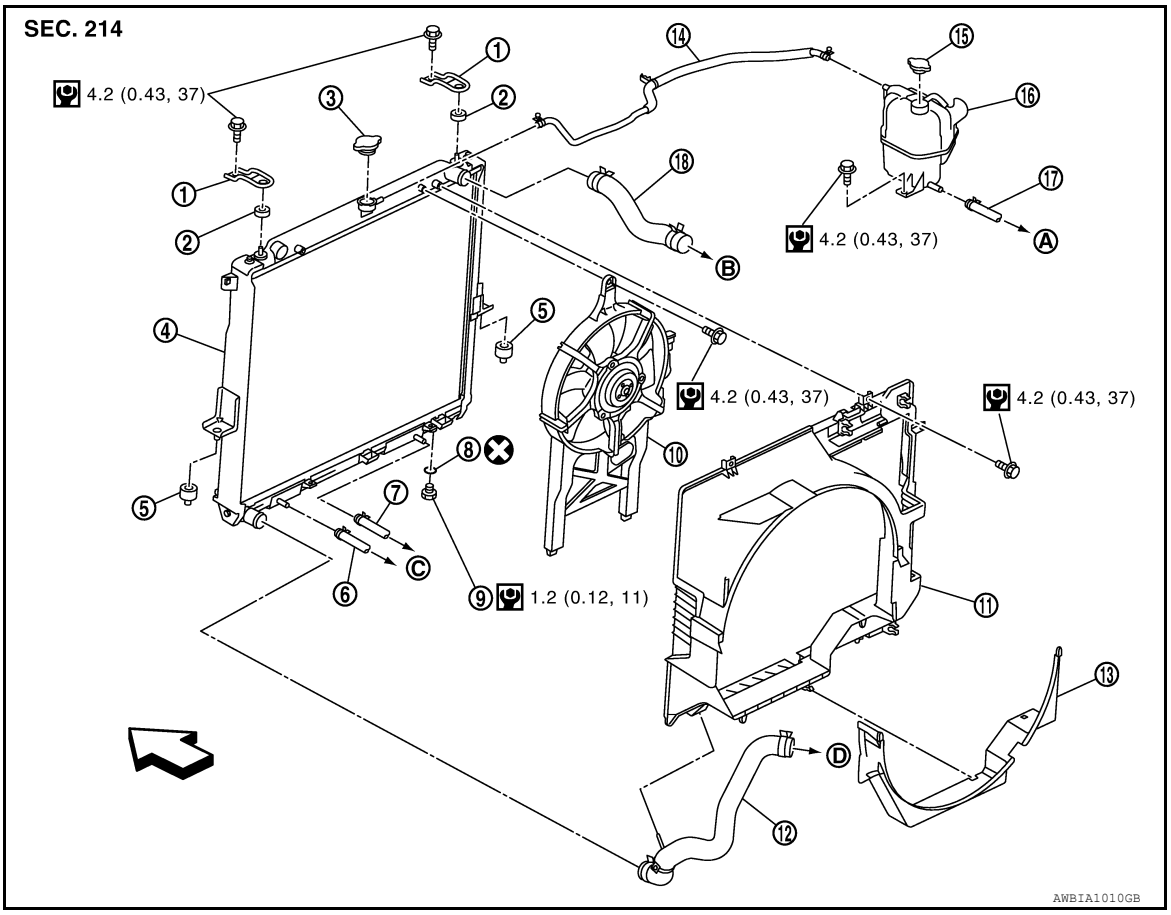
2. Fill the radiator and the reservoir tank (to the “MAX” line), with water. Reinstall the radiator cap and leave the vented reservoir cap off.
3. Run the engine until it reaches normal operating temperature.
4. Press the engine accelerator two or three times under no-load.
5. Stop the engine and wait until it cools down.
6. Drain the water from the engine cooling system. Refer to CO-12, "Changing Engine Coolant".
7. Repeat steps 2 through 6 until clear water begins to drain from the radiator.

REMOVAL AND INSTALLATION

RADIATOR

Exploded View

INFOID:0000000007357909



1.	Upper mount bracket	2.	Mounting rubber (upper)	3.	Radiator cap
4.	Radiator	5.	Mounting rubber (lower)	6.	A/T fluid cooler hose
7.	A/T fluid cooler hose	8.	O-ring	9.	Drain plug
10.	Cooling fan assembly	11.	Radiator shroud (upper)	12.	Radiator hose (lower)
13.	Radiator shroud (lower)	14.	Reservoir tank hose	15.	Reservoir tank cap
16.	Reservoir tank	17.	Water hose	18.	Radiator hose (upper)
A.	To heater return tube	B.	To water pipe	C.	To A/T cooler tube
D.	To water inlet and thermostat assembly	⇦	Vehicle front		

Removal and Installation

INFOID:0000000007357910

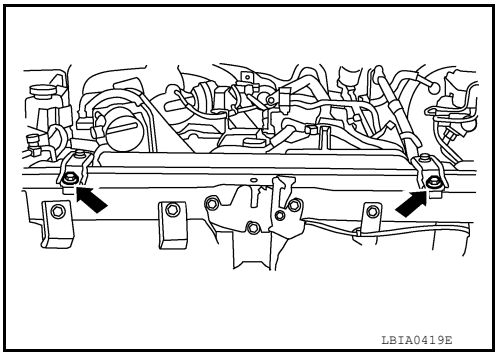
WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

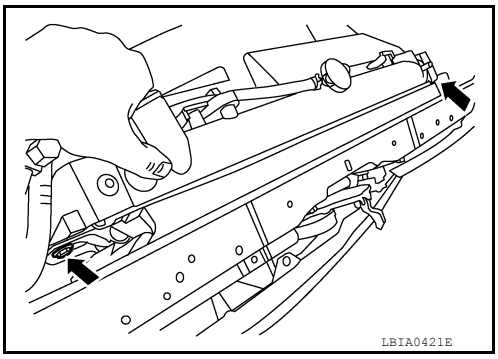
1. Remove engine under cover. Refer to EXT-15, "Removal and Installation"
2. Drain engine coolant from radiator. Refer to CO-11.

CAUTION:
- **Perform this step when engine is cold.**
- **Do not spill engine coolant on drive belts.**

3. Remove engine room cover (if equipped). Refer to EM-25, "Removal and Installation".
4. Remove air duct and resonator assembly and air cleaner case (upper). Refer to EM-26, "Removal and Installation".
5. Remove reservoir tank hose.
6. Remove radiator hoses (upper and lower).
   CAUTION:
   Be careful not to allow engine coolant to contact drive belts.
7. Disconnect A/T fluid cooler hoses.
8. Remove radiator shroud (lower).
9. Remove radiator shroud (upper).
10. Remove engine cooling fan (Motor driven type). Refer to CO-21, "Removal and Installation (Motor driven type)".
11. Remove front grille. Refer to EXT-20, "Removal and Installation".
12. Remove the upper mount bracket bolts.

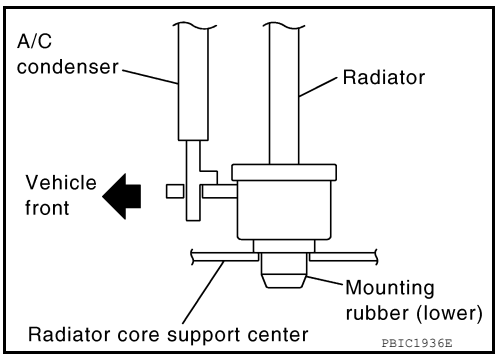


13. Remove the two A/C condenser bolts.



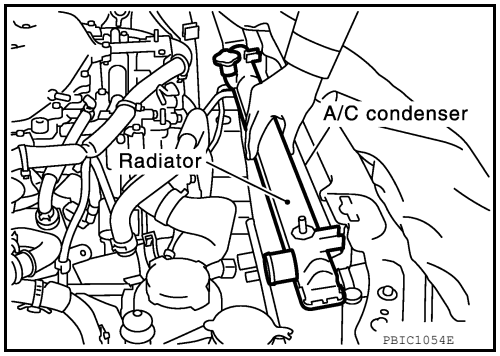
14. Remove radiator as follows:
    CAUTION:
    Do not damage or scratch A/C condenser and radiator core when removing.

a. Lift and pull radiator rearward to disengage rubber mounting (lower) from radiator core support center.
   CAUTION:
   Because A/C condenser is attached to the front-lower portion of radiator, moving it in the rear direction should be at a minimum.



b. Lift A/C condenser up and remove radiator after disengaging the fitting at front-bottom surface.
CAUTION:
Lifting A/C condenser should be minimum to prevent a load to A/C piping.

c. After removing radiator, put A/C condenser on radiator core center support and temporarily fasten it to prevent overloading the A/C piping.



INSTALLATION

Installation is in the reverse order of removal.

INSPECTION AFTER INSTALLATION

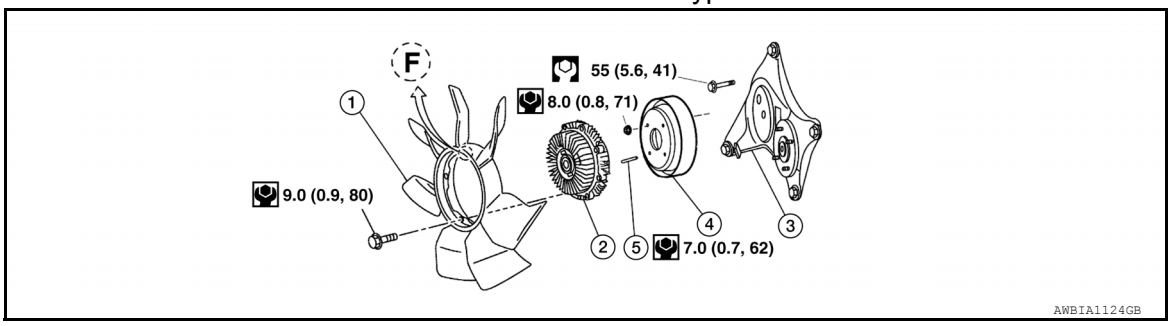
- Check for engine coolant leaks. Refer to CO-11, "System Inspection".
- Start and warm up engine. Visually check for coolant and A/T fluid leaks. Repair as necessary.
- Check and adjust engine coolant level and A/T fluid (if equipped). Refer to MA-18, "FOR USA AND CANADA : Fluids and Lubricants" (United States and Canada) or MA-20, "FOR MEXICO : Fluids and Lubricants" (Mexico).

ENGINE COOLING FAN

Exploded View

INFOID:0000000007357912

Crankshaft Driven Type



1. Cooling fan
2. Fan coupling
3. Fan bracket
4. Cooling fan pulley
5. Stud
F. Front mark

Removal and Installation (Crankshaft driven type)

INFOID:0000000007357913

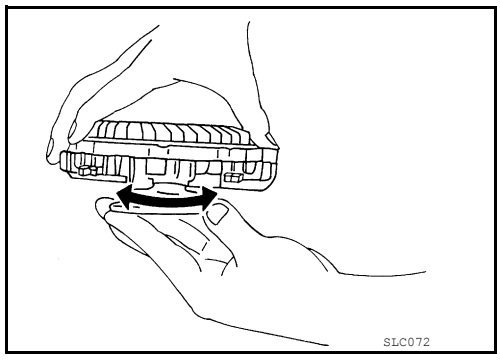
WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

1. Remove the engine cooling fan (Motor driven type). Refer to CO-21, "Removal and Installation (Motor driven type)".
2. Remove the drive belt. Refer to EM-14, "Removal and Installation".
3. Remove the engine cooling fan.
4. Remove the fan coupling, if necessary.
5. Remove the cooling fan pulley, if necessary.
6. Remove the drive belt auto-tensioner, if necessary.
7. Remove the fan bracket, if necessary.

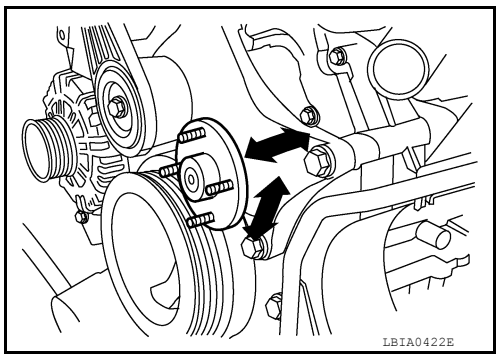
INSPECTION AFTER REMOVAL

Fan Coupling
- Inspect fan coupling for oil leaks and bimetal corrosion conditions.
- If there are concerns, replace the fan coupling.



Fan Bracket

- Check that the fan bracket shaft turns smoothly by hand and is not excessively loose.
- If there are concerns, replace the fan bracket assembly.



INSTALLATION

Installation is in the reverse order of removal.

- Install cooling fan with its front mark “F” facing front of engine. Refer to CO-20, "Removal and Installation (Crankshaft driven type)".

INSPECTION AFTER INSTALLATION

- Check for leaks of the engine coolant. Refer to CO-11, "System Inspection".
- Start and warm up the engine. Visually check for coolant leaks and repair if necessary.

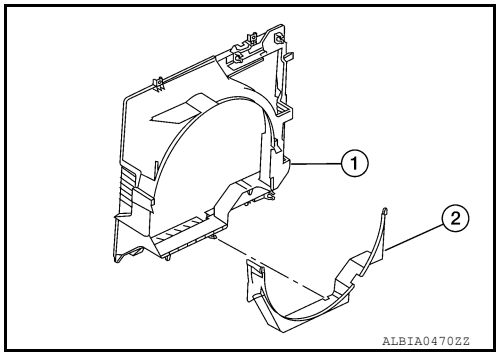
Removal and Installation (Motor driven type)

INFOID:0000000007357914

NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

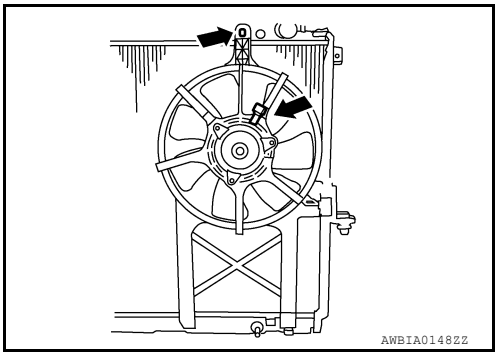
REMOVAL

1. Remove the engine under cover. Refer to EXT-15, "Removal and Installation".
2. Partially drain engine coolant from radiator. Refer to CO-12, "Changing Engine Coolant".
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belts.**
3. Release the lower radiator shroud (2) from the upper radiator shroud (1) and position aside.
   - Release the tabs, pull lower radiator shroud (2) rearward and down.



4. Remove engine room cover (if equipped). Refer to EM-25, "Removal and Installation".
5. Remove air duct and resonator assembly. Refer to EM-26, "Removal and Installation".
6. Remove upper radiator hose from radiator.
7. Remove reservoir tank hose from radiator shroud (upper) and radiator.
8. Remove the radiator shroud (upper) bolts and remove the radiator shroud (upper). Refer to CO-17, "Exploded View".

9. Disconnect harness connector from fan motor.
10. Remove the bolt and remove the fan grille and motor assembly.



INSTALLATION

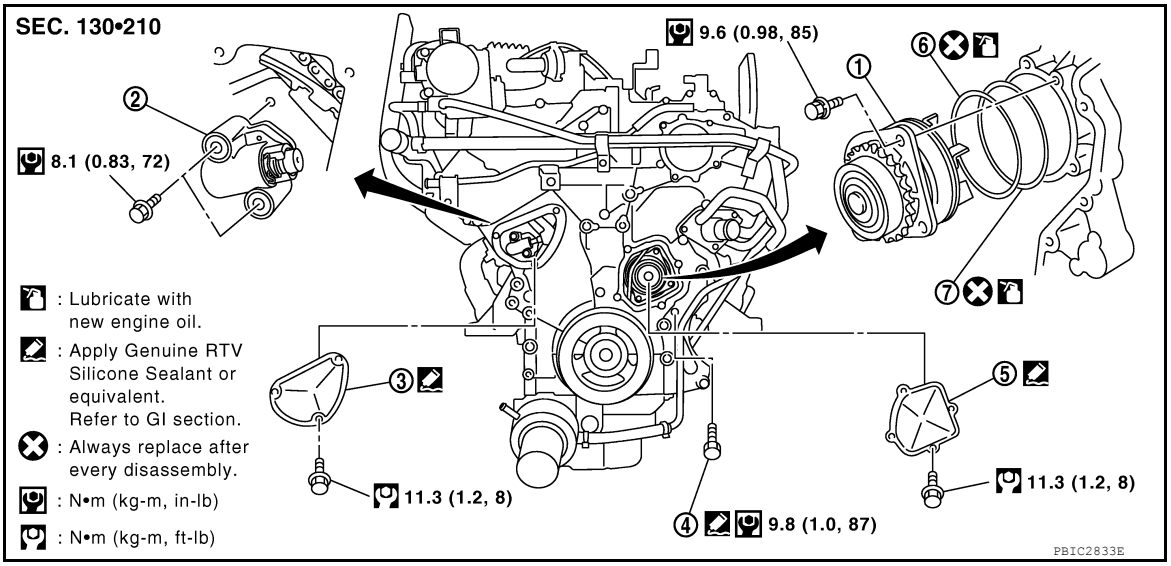
Installation is in the reverse order of removal.

- Cooling fan is controlled by ECM. For details, refer to EC-321, "Diagnosis Procedure".

WATER PUMP

Exploded View

INFOID:0000000007357915



1. Water pump
2. Timing chain tensioner (primary)
3. Chain tensioner cover
4. Water drain plug (front)
5. Water pump cover
6. O-ring
7. O-ring

Removal and Installation

INFOID:0000000007357916

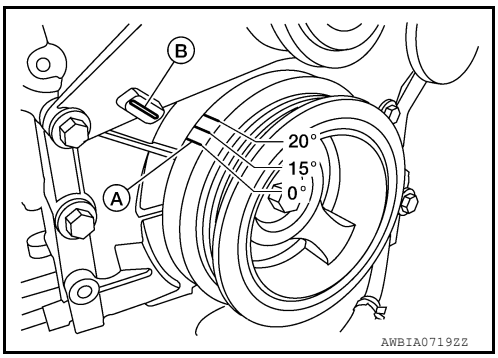
WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
CAUTION:
- **When removing water pump assembly, be careful not to get engine coolant on timing chain and drive belt.**
- **Water pump cannot be disassembled and should be replaced as a unit.**
- **After installing water pump, connect hoses and clamps securely, then check for leaks.**

NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

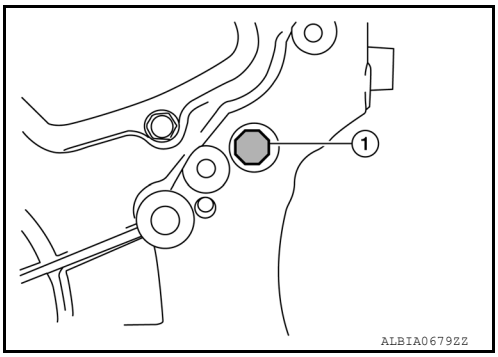
REMOVAL

1. Remove engine under cover. Refer to EXT-15, "Removal and Installation".
2. Drain engine coolant from radiator. Refer to CO-12, "Changing Engine Coolant".
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on timing chain and drive belt.**
3. Remove air duct and resonator assembly. Refer to EM-26, "Removal and Installation".
4. Remove drive belt. Refer to EM-14, "Removal and Installation".
5. Remove radiator hose (upper).
6. Remove coolant reservoir hose from the radiator.
7. Remove engine cooling fan (Motor driven type). Refer to CO-21, "Removal and Installation (Motor driven type)".
8. Set No. 1 cylinder at TDC.

- Rotate crankshaft pulley clockwise to align timing mark (A) (grooved line without color) with timing indicator (B).

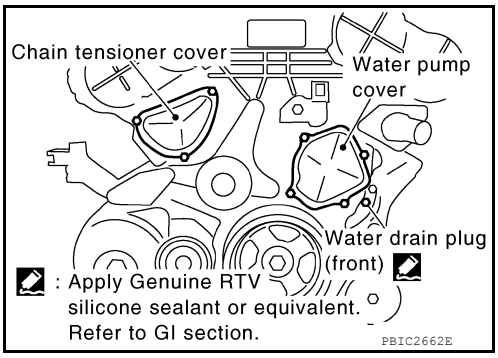


9. Remove engine cooling fan (Crankshaft driven type). Refer to CO-20, "Removal and Installation (Crankshaft driven type)".
10. Remove water drain plug (front) (1) on the water pump side of the cylinder block.



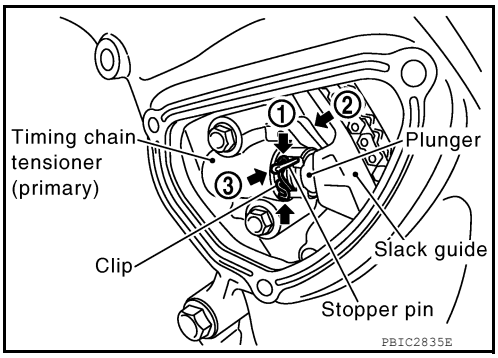
11. Remove chain tensioner cover and water pump cover from front timing chain case, using Tool.

Tool number : KV10111100 (J-37228)

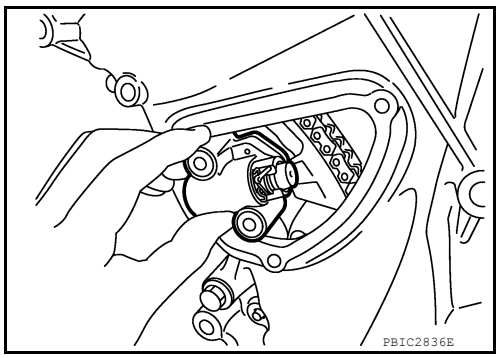


12. Remove timing chain tensioner (primary) as follows:

a. Loosen clip of timing chain tensioner (primary), and release plunger stopper (1).
b. Depress plunger into tensioner body by pressing slack guide (2).
c. Keep slack guide pressed and insert stopper pin through the tensioner body hole and plunger groove (3) to hold plunger in.

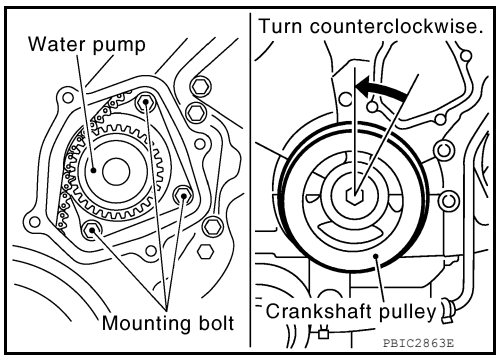


d. Remove timing chain tensioner bolts and remove timing chain tensioner (primary).
CAUTION:
Be careful not to drop timing chain tensioner bolts inside timing chain case.

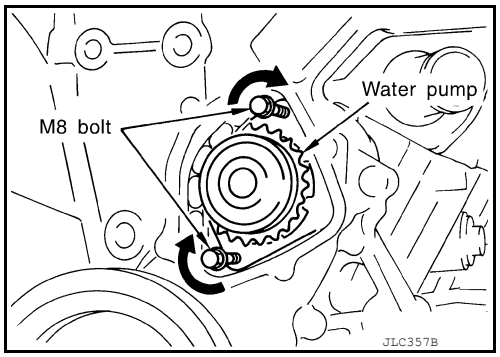


13. Remove water pump as follows:

a. Make a gap between water pump sprocket and timing chain, by carefully turning crankshaft pulley counterclockwise until timing chain loosens on water pump sprocket. Remove three water pump bolts.



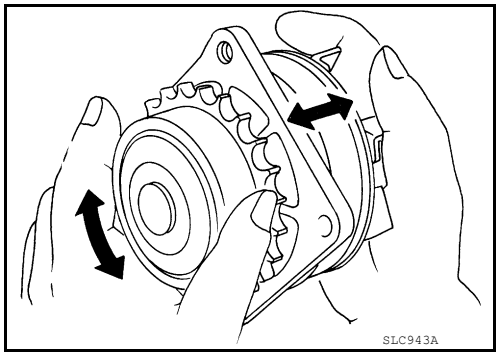
b. Screw M8 bolts [pitch: 1.25 mm (0.049 in) length: approx. 50 mm (1.97 in)] into water pump upper and lower bolt holes until they reach timing chain case. Remove water pump.
CAUTION:
- **Place a suitable shop cloth below the water pump housing to prevent any engine coolant from dripping into the timing chain case.**
- **Pull water pump straight out while preventing vane from contacting socket in installation area.**
- **Remove water pump without causing sprocket to contact timing chain.**



c. Remove M8 bolts and O-rings from water pump.
CAUTION:
- **Do not disassemble water pump.**
- **Do not reuse O-rings.**

INSPECTION AFTER REMOVAL

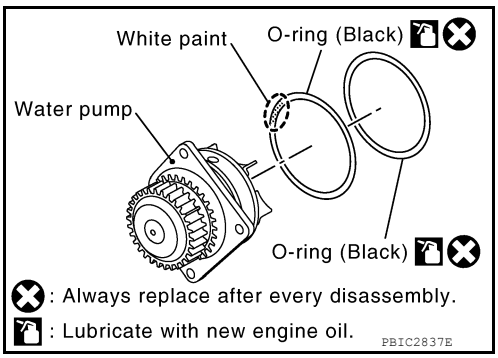
- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If the water pump does not perform properly, replace the water pump assembly.



INSTALLATION

1. Install new O-rings to water pump.
CAUTION:
Do not reuse O-rings.
NOTE:

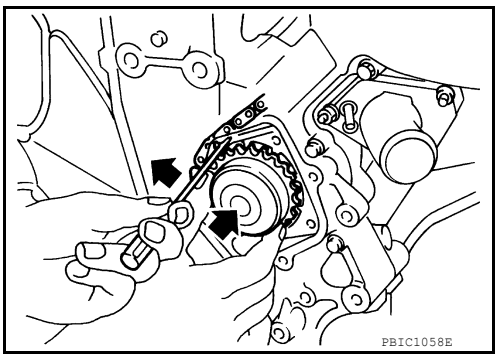
- Apply engine oil to O-rings.
- Locate O-ring with white paint mark to engine front side.



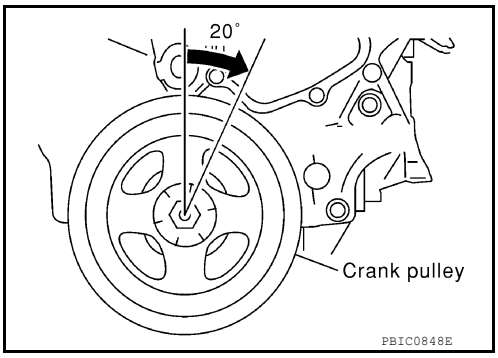
2. Hold timing chain to the side (⬅) and install water pump (⬅).

CAUTION:

- **Do not reuse O-rings.**
- **Do not allow timing chain case to pinch O-rings when installing water pump.**
- Make sure that timing chain and water pump sprocket are engaged.
- Tighten water pump bolts alternately and evenly.



3. Remove dust and foreign material completely from installation area of timing chain tensioner (primary) and rear timing chain case.
4. Turn crankshaft pulley approximately 20° clockwise so that timing chain on the timing chain tensioner (primary) side is loose.

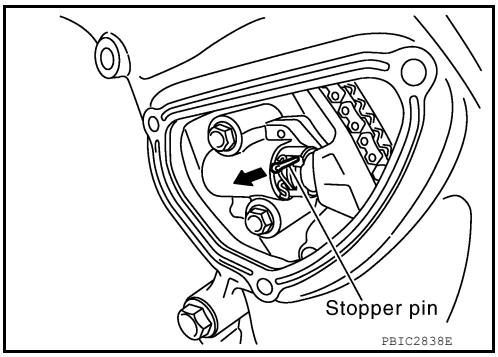


5. Install timing chain tensioner (primary) with its stopper pin inserted.

CAUTION:

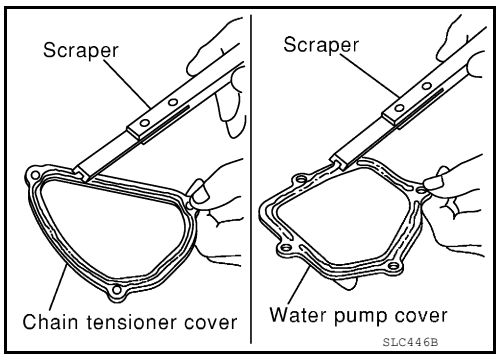
Be careful not to drop bolts inside timing chain case.

6. Remove stopper pin.
   - Make sure again that timing chain and water pump sprocket are engaged.



7. Install chain tensioner cover and water pump cover.

a. Before installing, remove all traces of old liquid gasket from mating surface of water pump cover and chain tensioner cover using scraper. Also remove traces of old liquid gasket from the mating surface of front timing chain case.



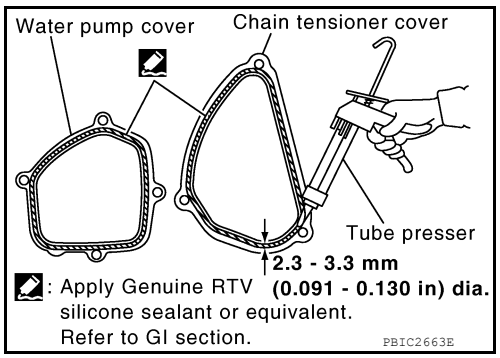
b. Apply a continuous bead of liquid gasket, to mating surface of chain tensioner and water pump cover, using Tool.

Tool number : WS39930000 (—)

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".

CAUTION:

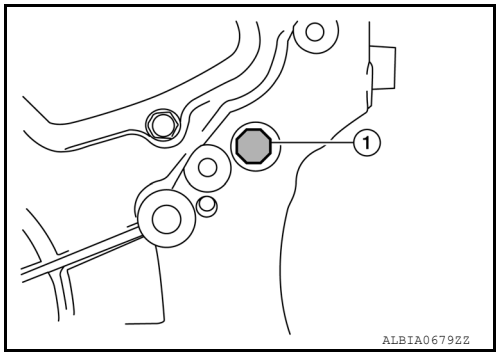
- **Installation should be done within 5 minutes after applying liquid gasket.**
- **Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.**



c. Tighten bolts to specified torque. Refer to EM-53, "Exploded View".

8. Install water drain plug (front) (1) on water pump side of cylinder block.
   - Apply liquid gasket to the thread of water drain plug (front).
     Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".

     Water drain plug (front) : 9.8 N·m (1.0 kg-m, 87 in-lb)



9. Installation of the remaining components is in the reverse order of removal.
   - After installation refill engine coolant and check for leaks. Refer to CO-12, "Changing Engine Coolant" and CO-11, "System Inspection".

     CAUTION:

     Do not spill coolant in the engine compartment. Use a shop cloth to absorb coolant.
   - After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of the chain tensioner. The engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.

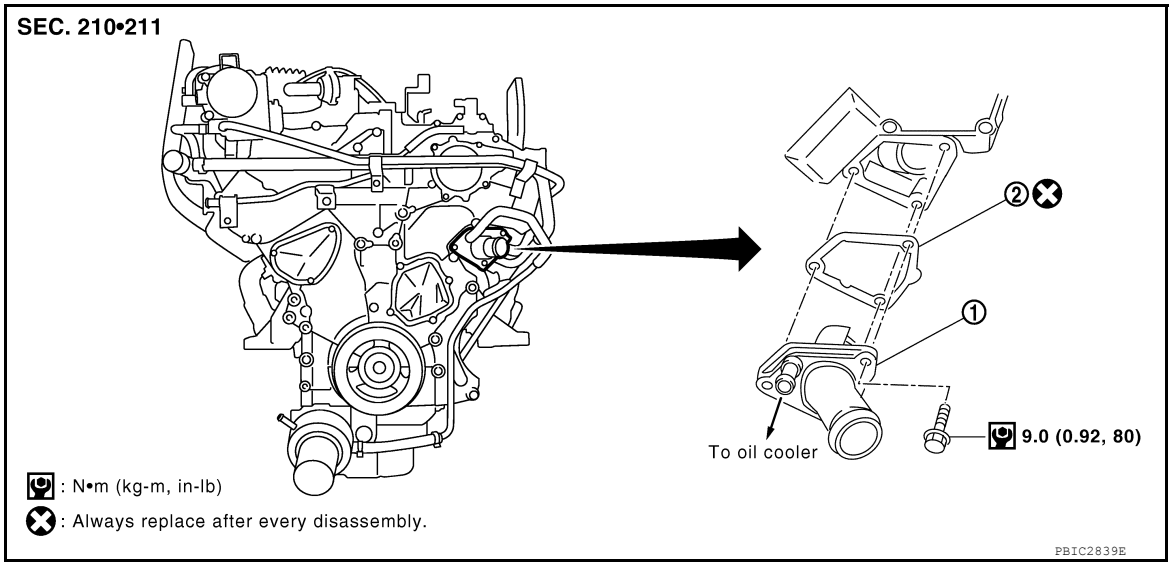
INSPECTION AFTER INSTALLATION

- Check for coolant leaks. Refer to CO-11, "System Inspection".
- Start and warm up engine. Visually check for coolant leaks. Repair as necessary.

WATER INLET AND THERMOSTAT ASSEMBLY

Exploded View

INFOID:0000000007357917



1. Water inlet and thermostat assembly 2. Gasket

Removal and Installation

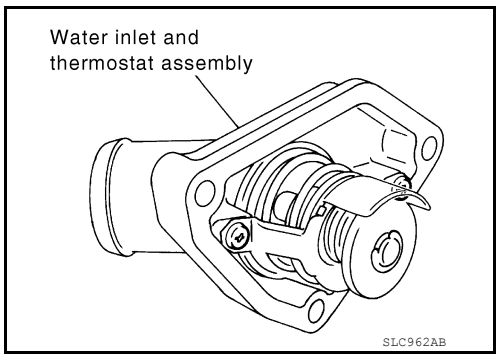
INFOID:0000000007357918

WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

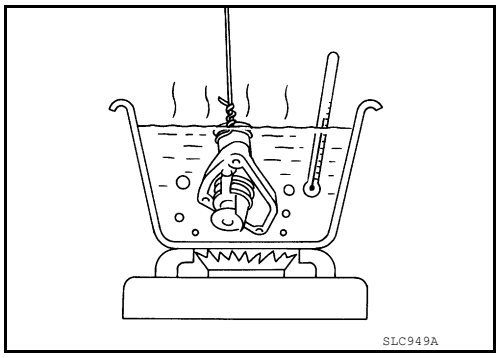
1. Remove the engine under cover. Refer to EXT-15, "Removal and Installation".
2. Partially drain engine coolant from the radiator. Refer to CO-12, "Changing Engine Coolant".
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belts.**
3. Remove air duct and resonator assembly and air cleaner case (upper). Refer to EM-26, "Removal and Installation".
4. Remove the radiator hose (upper) from the radiator.
5. Remove the coolant reservoir hose from the radiator shroud and radiator.
6. Remove the fan shroud (lower) and (upper). Refer to CO-17, "Exploded View".
7. Disconnect radiator hose (lower) and oil cooler hose from water inlet and thermostat assembly.

8. Remove water inlet and thermostat assembly.
CAUTION:
- **Do not disassemble water inlet and thermostat assembly.**
- **Replace water inlet and thermostat assembly as a unit.**



INSPECTION AFTER REMOVAL

1. Check valve seating condition at room temperature. It should seat tightly.
2. Check valve operation.
   - Place a thread so that it is caught in the valve of the thermostat. Immerse fully in a container filled with water. Heat while stirring.
   - The valve opening temperature is the temperature at which the valve opens and falls from the thread.
   - Continue heating. Check the full-open lift amount.
     NOTE:
     The full-open lift amount standard temperature is the reference value.
   - After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Thermostat	Standard
Valve opening temperature	Refer to CO-32, "Standard and Limit"
Full-open lift amount	Refer to CO-32, "Standard and Limit"
Valve closing temperature	Refer to CO-32, "Standard and Limit"

If valve seating at measured values are out of standard range, replace water inlet and thermostat assembly.

INSTALLATION

Installation is in the reverse order of removal.

CAUTION:
Do not spill engine coolant in engine room. Use a shop cloth to absorb engine coolant.

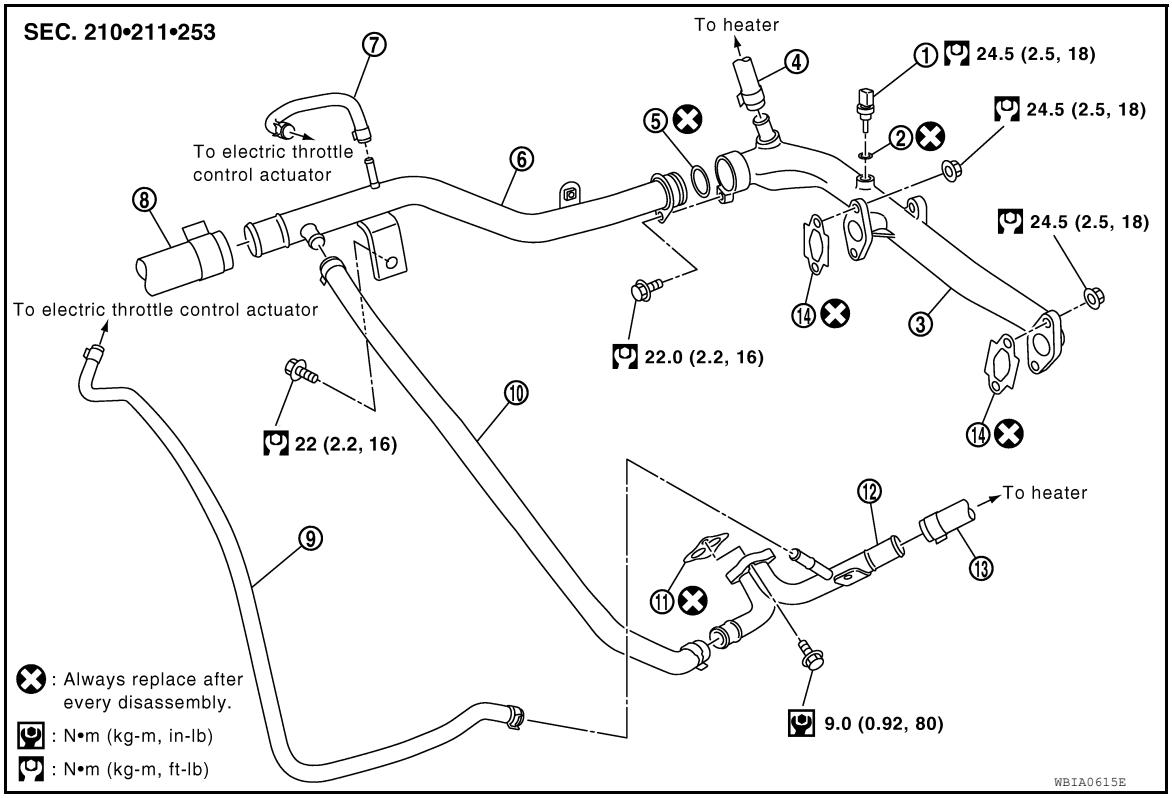
INSPECTION AFTER INSTALLATION

- Check for coolant leaks. Refer to CO-11, "System Inspection".
- Start and warm up engine. Visually check for coolant leaks. Repair as necessary.

WATER OUTLET AND WATER PIPING

Exploded View

INFOID:0000000007357919



1. Engine coolant temperature sensor
2. Washer
3. Water outlet
4. Heater hose
5. O-ring
6. Water pipe
7. Water hose
8. Radiator hose (upper)
9. Water hose
10. Water hose
11. Gasket
12. Heater pipe
13. Heater hose
14. Gasket

Removal and Installation

INFOID:0000000007357920

WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

1. Drain engine coolant from radiator. Refer to CO-12, "Changing Engine Coolant".
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belts.**
2. Remove the intake manifold collector. Refer to EM-27, "Removal and Installation".
3. Remove engine coolant temperature sensor as necessary.
   CAUTION:
   Be careful not to damage engine coolant temperature sensor.
4. Remove water outlet, heater pipe, water bypass hoses and water pipe.

INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.
- Securely insert each hose, and install clamp at a position where it does not interfere with the pipe bulge.
- Before inserting water pipe into water outlet, apply mild soap to O-ring.

CAUTION:
Do not reuse O-ring.

INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks. Refer to CO-11, "System Inspection".
- Start and warm up engine. Visually check for coolant leaks. Repair as necessary.
- Check and adjust engine coolant level.

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Standard and Limit

INFOID:0000000007357921

ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Engine coolant capacity (With reservoir tank at “MAX” level)	Without rear A/C	10.2 (10-3/4, 9)
	With rear A/C	13.4 (14-1/8, 11-3/4)

RADIATOR

Unit: kPa (kg/cm^2, psi)

Reservoir cap relief pressure	Standard	98 - 118 (1.0 - 1.2, 14 - 17)
Test pressure		137 (1.4, 20)

THERMOSTAT

Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Full-open lift amount	8.6 mm / 95°C (0.339 in / 203°F)
Valve closing temperature	77°C (171°F)

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:0000000007357922

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted.
Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.**
- **Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.**

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- **When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.**
- **When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.**

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:0000000007357923

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the ″LOCK″ position.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.
For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.
If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.
   NOTE:
   Supply power using jumper cables if battery is discharged.
2. Use the Intelligent Key or mechanical key to turn the ignition switch to the ″ACC″ position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.

5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT.

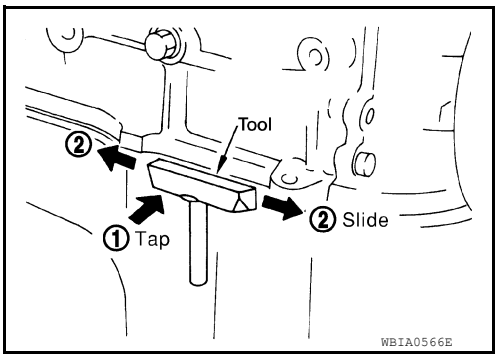
Precaution for Liquid Gasket

INFOID:0000000007357924

REMOVAL OF LIQUID GASKET

- After removing the bolts and nuts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number : KV10111100 (J-37228)

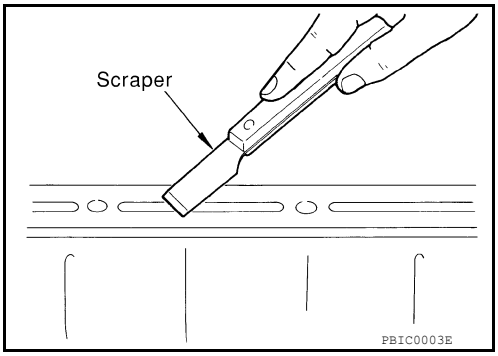


CAUTION:
Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
- In areas where the Tool is difficult to use, lightly tap to slide it (2).

LIQUID GASKET APPLICATION PROCEDURE

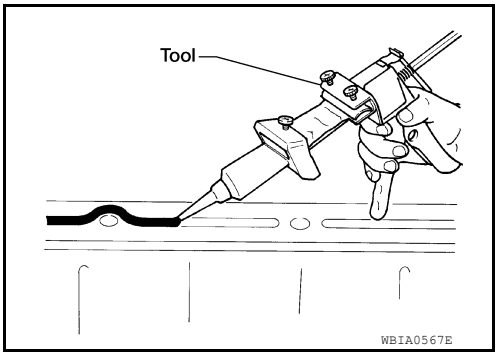
1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface using suitable tool.
   - Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign material.



3. Attach the liquid gasket tube to the Tool.

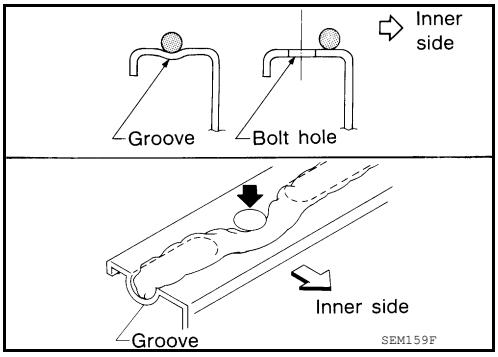
Tool number : WS39930000 (—)

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".



4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.

- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- Normally apply the liquid gasket on the inside edge of the bolt holes. Also apply to the outside edge of the bolt holes when specified in the procedure.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with oil or coolant.



CAUTION:
Carefully follow all of the warnings, cautions, notes, and procedures contained in this manual.

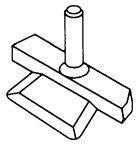
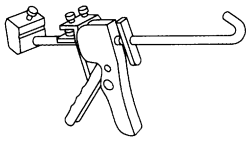
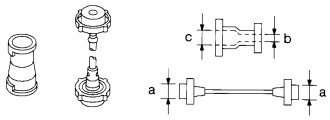
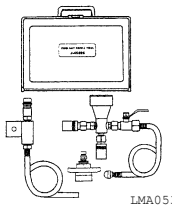
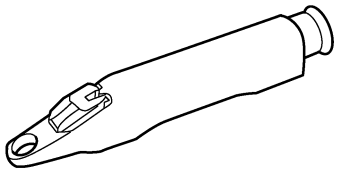
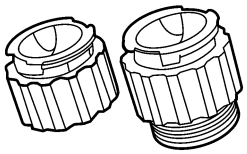
PREPARATION

PREPARATION

Special Service Tool

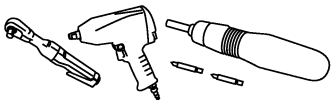
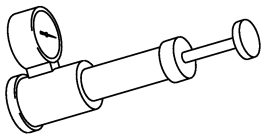
INFOID:0000000007357925

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10111100 (J-37228) Seal cutter  NT046	Removing steel oil pan and rear timing chain case
WS39930000 (—) Tube presser  S-NT052	Pressing the tube of liquid gasket
EG17650301 (J-33984-A) Radiator cap tester adapter  S-NT564	Adapting radiator cap tester to radiator cap and radiator filler neck **a: 28 (1.10) diameter** **b: 31.4 (1.236) diameter** **c: 41.3 (1.626) diameter** Unit: mm (in)
KV991J0070 (J-45695) Coolant refill tool  LMA053	Refilling engine cooling system
KV991J0010 (J-23688) Engine coolant refractometer  WBIA0539E	Checking concentration of ethylene glycol in engine coolant
— (J-24460-92) Radiator Pressure Test Adapter  AWBIA0891ZZ	Pressure testing of the pressurized cooling system overflow tank

Commercial Service Tool

INFOID:0000000007357926

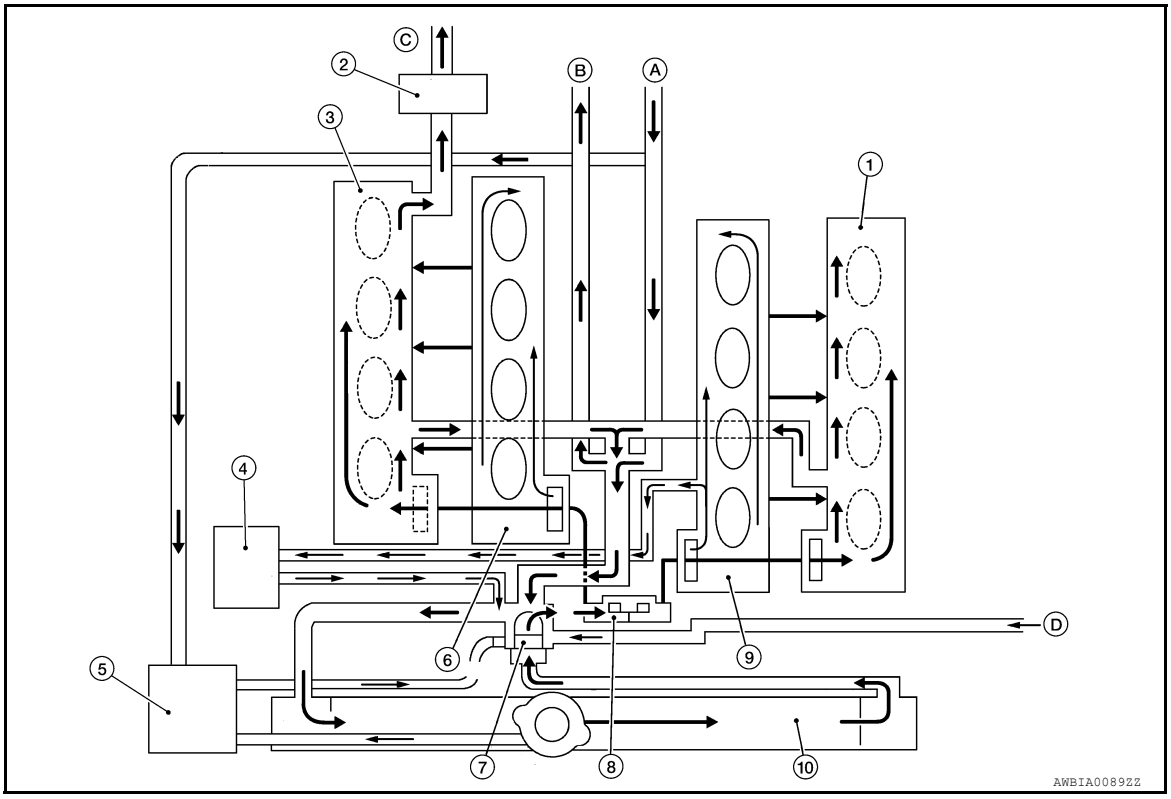
Tool name	Description
Power tool  PIIB1407E	Loosening screws, bolts and nuts
Radiator cap tester  PBIC1982E	Checking radiator and radiator cap

SYSTEM DESCRIPTION

COOLING SYSTEM

Cooling Circuit

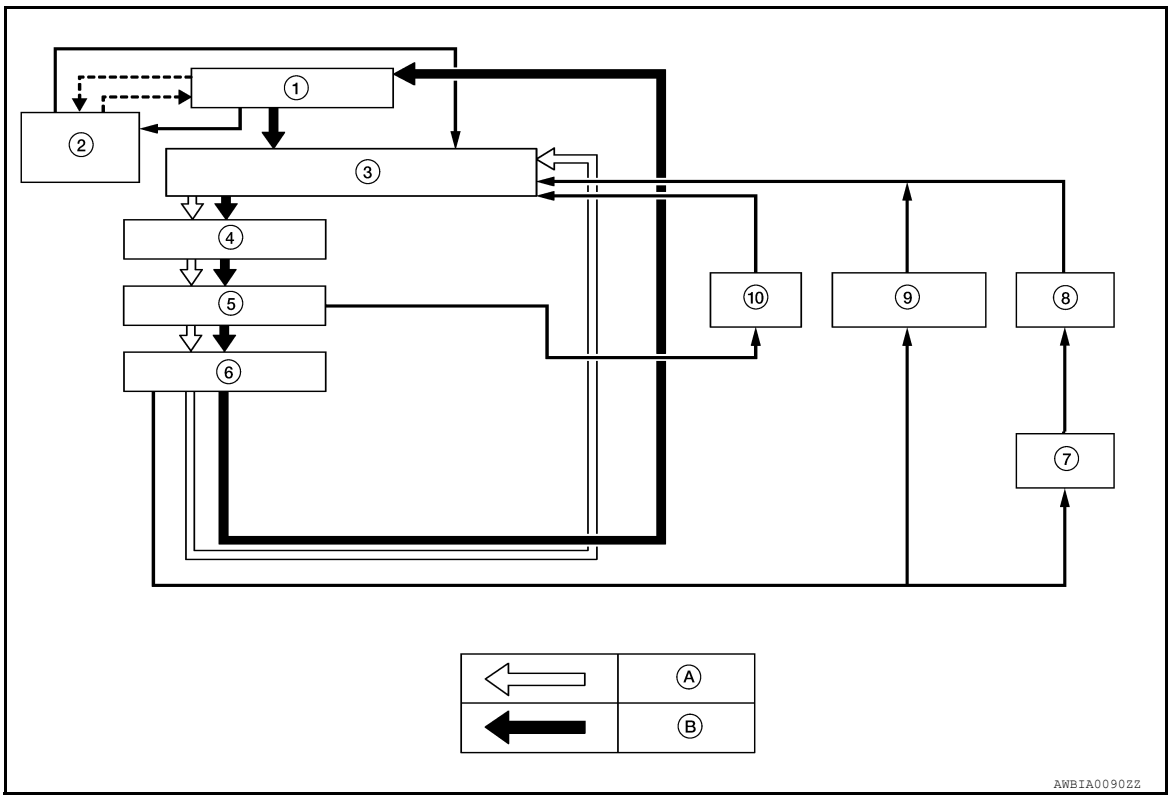
INFOID:0000000007357927



1. Cylinder head (LH)
2. Water cut valve
3. Cylinder head (RH)
4. Oil cooler
5. Reservoir tank
6. Cylinder block (RH)
7. Thermostat
8. Water pump
9. Cylinder block (LH)
10. Radiator
A. From heater
B. To electronic throttle control actuator
C. To heater
D. From electronic throttle control actuator

Schematic

INFOID:0000000007357928



1. Radiator
2. Reservoir tank
3. Thermostat and thermostat housing
4. Water pump
5. Cylinder block
6. Cylinder head
7. Water cut valve
8. Heater
9. Electronic throttle control actuator
10. Oil cooler
A. Thermostat closed
B. Thermostat open

OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

INFOID:0000000007357929

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Coolant circulation	Thermostat stuck closed	
		Damaged fins	Dust contamination or paper clogging	
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
		Water cut valve malfunction		Physical damage
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	Radiator shroud	—
	Improper engine coolant mixture ratio	—	Engine coolant viscosity	—
	Poor engine coolant quality	—		—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Radiator or reservoir cap	Loose
				Poor sealing
				O-ring for damage, deterioration or improper fitting
			Radiator	Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	Installed car brassiere	—
		Blocked radiator grille	Mud contamination or paper clogging	
		Blocked radiator		
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

PERIODIC MAINTENANCE

ENGINE COOLANT

System Inspection

INFOID:0000000007357930

WARNING:

- **Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator or reservoir.**
- **Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.**

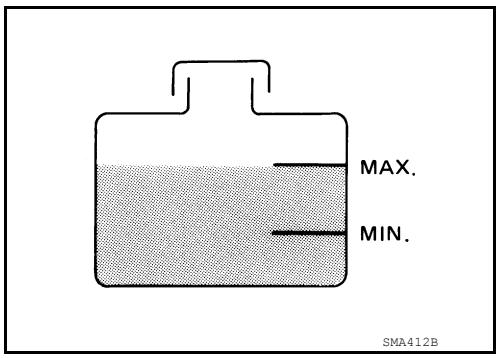
CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

CHECKING RESERVOIR LEVEL

- Check if the engine coolant reservoir tank level is within MIN to MAX level when the engine is cool.
- Adjust engine coolant level as necessary.



CHECKING COOLING SYSTEM FOR LEAKS

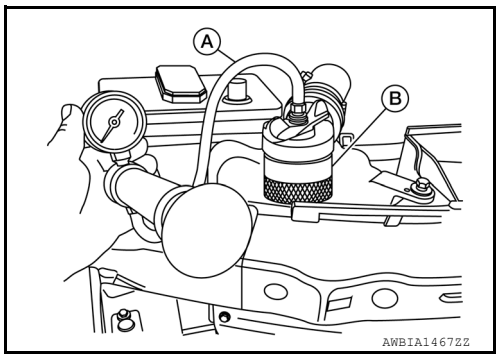
WARNING:

Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator or reservoir.

- To check for leakage, apply pressure to the cooling system at the reservoir filler neck using suitable tool (A) and Tool (B).

Tool number : — (J-24460-92)

Testing pressure : 137 kPa (1.4 kg/cm^2, 20 psi)



CAUTION:

Higher pressure than specified may cause radiator damage.

NOTE:

In case that engine coolant decreases, replenish cooling system with engine coolant.

- If any concerns are found, repair or replace damaged parts.

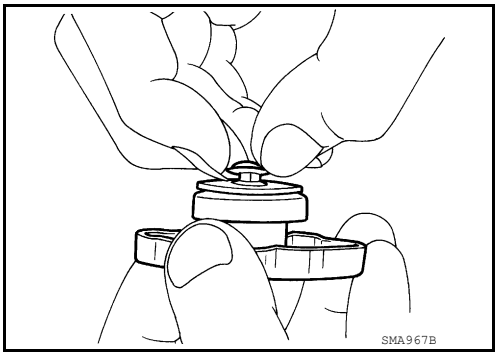
CHECKING RESERVOIR CAP

1. Inspect the reservoir cap.
   - Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
   - Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

   NOTE:

   Thoroughly wipe out the reservoir filler neck to remove any waxy residue or foreign material.

2. Pull the negative-pressure valve to open it and check that it closes completely when released.
   - Check that there is no dirt or damage on the valve seat of the reservoir cap negative-pressure valve.
   - Check that there are no abnormalities in the opening and closing conditions of the negative-pressure valve.

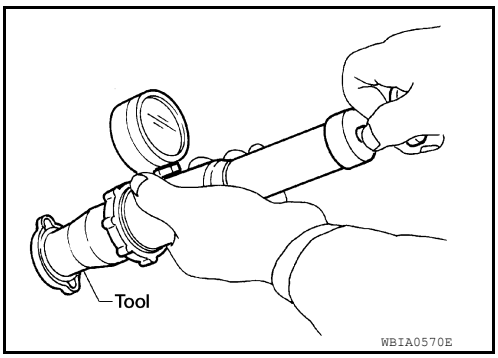


3. Check reservoir cap relief pressure using suitable tool and Tool.

   Tool number : — (J-33984-A)

   Standard: 98 – 118 kPa (1.0 – 1.2 kg/cm^2, 14 – 17 psi)

   NOTE:
   - Apply engine coolant to the cap seal surface.
   - Replace the reservoir cap if there is any damage in the negative-pressure valve, or if the open-valve pressure is outside of the limit.



CHECKING RADIATOR CAP

Inspect the radiator cap.

NOTE:

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

- Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

CAUTION:

- **Be careful not to bend or damage the radiator fins.**
- **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**

1. Spray water to the back side of the radiator core using a side to side motion from the top down.
2. Stop spraying when debris no longer flows from radiator core.
3. Blow air into the back side of radiator core using a side to side motion from the top down.
   - Use compressed air lower than 490 kPa (5 kg/cm^2, 71 psi) and keep distance more than 30 cm (11.8 in).
4. Continue to blow air until no water sprays out.
5. Check for coolant leaks. Repair as necessary.

Changing Engine Coolant

INFOID:0000000007357931

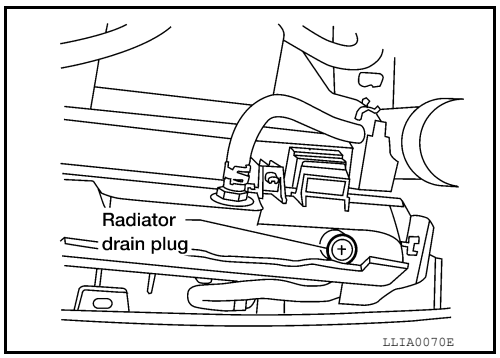
WARNING:

Do not remove the radiator cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator. Wrap a thick cloth around the radiator cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

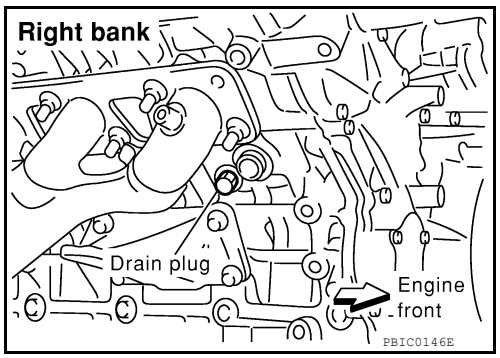
DRAINING ENGINE COOLANT

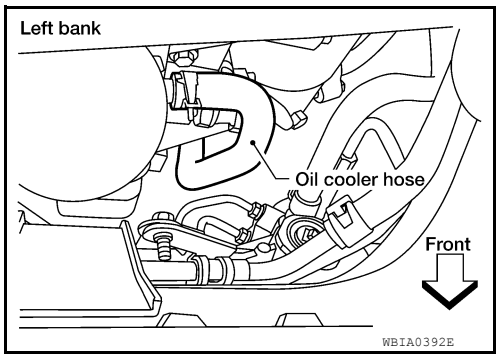
1. Turn ignition switch ON and set temperature control lever all the way to HOT position or the highest temperature position. Wait 10 seconds and turn ignition switch OFF.
2. Remove the engine under cover using power tool.

3. Open the radiator drain plug at the bottom of the radiator, and remove the reservoir cap. This is the only step required when partially draining the cooling system (radiator only).
CAUTION:
- **Perform this step when the engine is cold.**
- **Do not to allow the coolant to contact the drive belts.**



4. When draining all of the coolant in the system for engine it is necessary to drain the cylinder block. Remove the RH cylinder block drain plug to drain the right bank, the oil cooler hose to drain the left bank as shown.
CAUTION:
Do not reuse copper sealing washers.
NOTE:
For Canada, the drain plug as shown is replaced by a block heater.



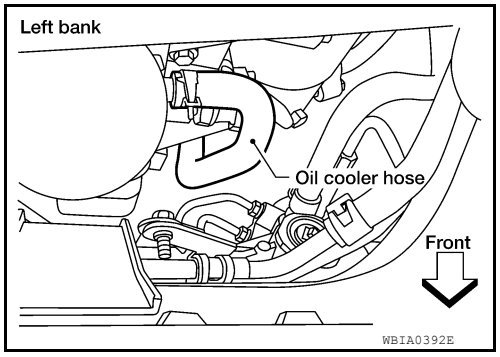


5. Remove the reservoir tank to drain the engine coolant, then clean the reservoir tank before installing it.
6. Check the drained coolant for contaminants such as rust, corrosion or discoloration.
If the coolant is contaminated, flush the engine cooling system. Refer to CO-42, "Changing Engine Coolant".

REFILLING ENGINE COOLANT

1. Close the radiator drain plug. Install the reservoir tank, cylinder block drain plug, and the oil cooler hose.
- The radiator must be completely empty of coolant and water.
- Apply sealant to the threads of the cylinder block drain plug. Use Genuine High Performance Thread Sealant or equivalent. Refer to GI-14, "Recommended Chemical Products and Sealants".

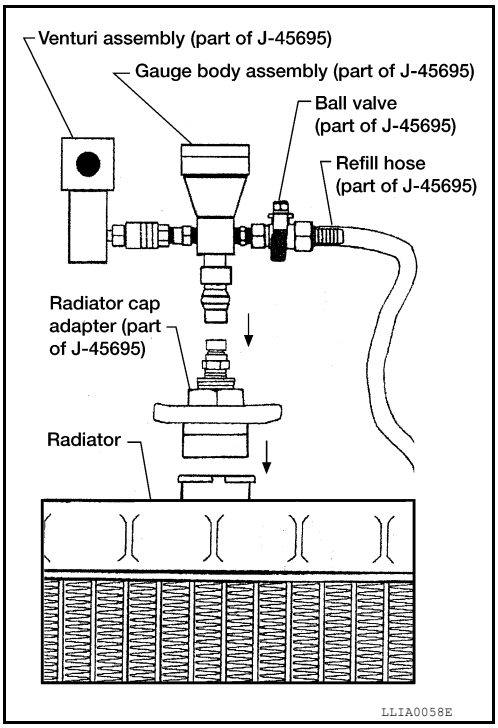
CAUTION:
Do not reuse copper sealing washers.



Radiator drain plug	**: Refer to CO-42, "Changing Engine Coolant".**
RH cylinder block drain plug	**: Refer to EM-228, "Disassembly and Assembly".**

2. Set the vehicle heater controls to the full HOT and heater ON position. Turn the vehicle ignition ON with the engine OFF as necessary to activate the heater mode.

3. Remove the vented reservoir cap and replace it with a non-vented reservoir cap before filling the cooling system.
4. Install the Tool by installing the radiator cap adapter onto the radiator neck opening. Then attach the gauge body assembly with the refill tube and the venturi assembly to the radiator cap adapter.



Tool number : KV991J0070 (J-45695)

5. Insert the refill hose into the coolant mixture container that is placed at floor level. Make sure the ball valve is in the closed position.
   - **Use recommended coolant or equivalent. Refer to** MA-18, "FOR USA AND CANADA : Fluids and Lubricants" (United States and Canada) or MA-20, "FOR MEXICO : Fluids and Lubricants" (Mexico).

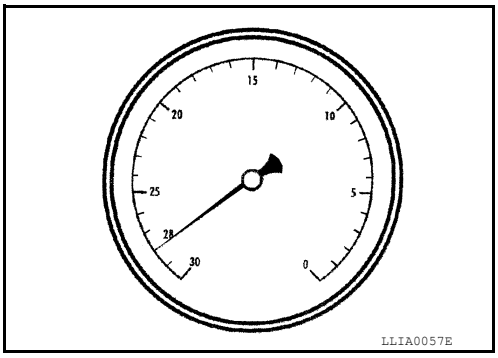
Cooling system capacity (with reservoir) : Refer to CO-56, "Standard and Limit".

6. Install an air hose to the venturi assembly, the air pressure must be within specification.

Compressed air supply pressure : 549 - 824 kPa (5.6 - 8.4 kg/cm^2, 80 - 119 psi)

CAUTION:
The compressed air supply must be equipped with an air dryer.

7. The vacuum gauge will begin to rise and there will be an audible hissing noise. During this process open the ball valve on the refill hose slightly. Rising coolant will be visible in the refill hose. After the refill hose is full of coolant, close the ball valve. This will purge air trapped in the refill hose.
8. Continue to draw the vacuum until the gauge reaches 28 inches of vacuum. The gauge may not reach 28 inches in high altitude locations. Refer to the following table for expected vacuum readings.



Altitude above sea level	Vacuum gauge reading
0 - 100 m (328 ft)	: 28 inches of vacuum
300 m (984 ft)	: 27 inches of vacuum
500 m (1,641 ft)	: 26 inches of vacuum
1,000 m (3,281 ft)	: 24 - 25 inches of vacuum

9. When the vacuum gauge has reached the specified amount, disconnect the air hose and wait 20 seconds to see if the system loses vacuum. If the vacuum level drops, perform necessary repairs to the system and repeat steps 6 - 8 to bring the vacuum to the specified amount. Recheck for leaks.
10. Place the coolant container (with the refill hose inserted) at the same level as the top of the radiator. Then open the ball valve on the refill hose so the coolant will be drawn up to fill the cooling system. The cooling system is full when the vacuum gauge reads zero.
    CAUTION:
    Do not allow the coolant container to get too low when filling, to avoid air from being drawn into the cooling system.
11. Remove the Tool from the radiator neck opening and install the radiator cap.
12. Remove the non-vented reservoir cap.
13. Fill the cooling system reservoir tank to the specified level. Run the engine to warm up the cooling system and top up the system as necessary before installing the vented reservoir cap.
14. Install the engine under cover or skid plate. Refer to EXT-15, "Removal and Installation".

FLUSHING COOLING SYSTEM

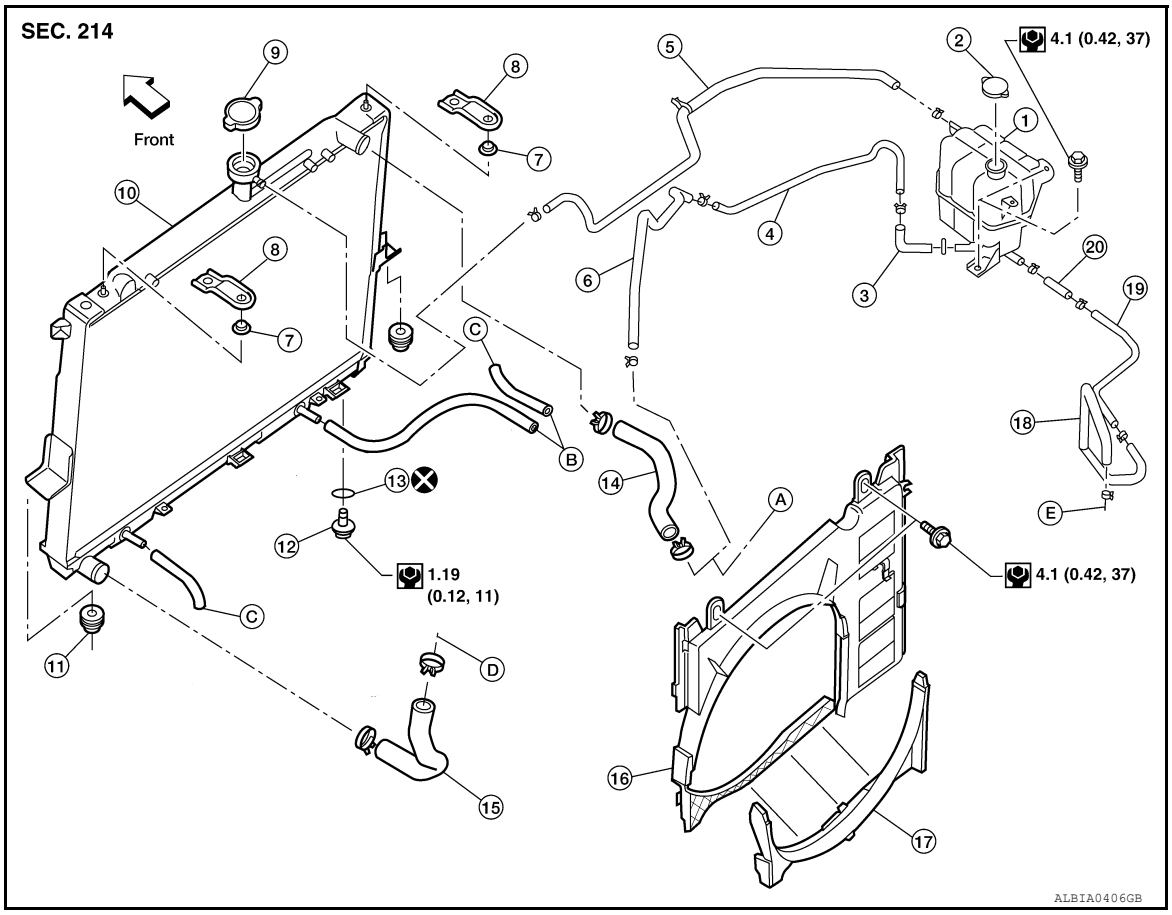
1. Drain the water from the engine cooling system. Refer to CO-12, "Changing Engine Coolant".
2. Fill the radiator and the reservoir tank (to the “MAX” line), with water. Reinstall the radiator cap and leave the vented reservoir cap off.
3. Run the engine until it reaches normal operating temperature.
4. Press the engine accelerator two or three times under no-load.
5. Stop the engine and wait until it cools down.
6. Drain the water from the engine cooling system. Refer to CO-12, "Changing Engine Coolant".
7. Repeat steps 2 through 6 until clear water begins to drain from the radiator.

REMOVAL AND INSTALLATION

RADIATOR

Exploded View

INFOID:0000000007357932



1. Reservoir tank
2. Reservoir tank cap
3. By-pass hose
4. By-pass tube
5. Reservoir tank hose
6. By-pass hose
7. Mounting rubber (upper)
8. Upper mount bracket
9. Radiator cap
10. Radiator
11. Mounting rubber (lower)
12. Radiator drain plug
13. O-ring
14. Radiator hose (upper)
15. Radiator hose (lower)
16. Radiator shroud (upper)
17. Radiator shroud (lower)
18. Heater by-pass hose
19. Heater by-pass tube
20. Heater by-pass hose
A. To thermostat housing
B. To A/T fluid cooler tube
C. To transmission auxiliary cooler
D. To water suction pipe
E. To heater tube
⇦ Front

Removal and Installation

INFOID:0000000007357933

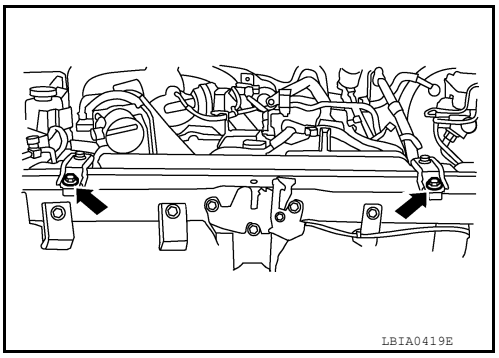
WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

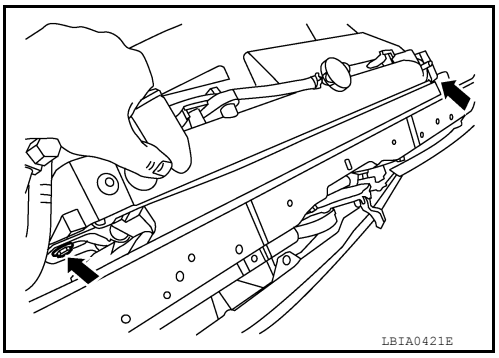
1. Drain engine coolant from radiator. Refer to CO-11.

CAUTION:
- **Perform this step when engine is cold.**
- **Do not spill engine coolant on drive belts.**

2. Remove the engine cooling fan (crankshaft driven type). Refer to CO-49, "Removal and Installation (Crankshaft Driven Type)".
3. Remove front grille. Refer to EXT-20, "Removal and Installation".
4. Remove the upper mount bracket bolts.



5. Remove the two A/C condenser bolts.

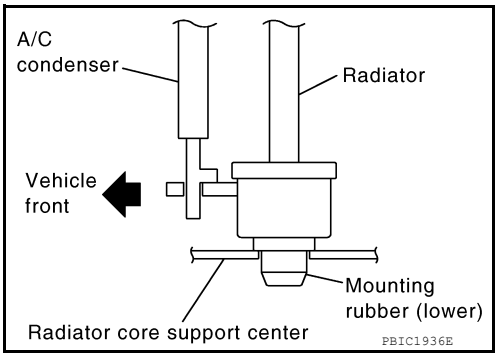


6. Remove radiator as follows:

CAUTION:
Do not damage or scratch A/C condenser and radiator core when removing.

a. Lift and pull radiator rearward to disengage lower rubber mount from radiator core center support.

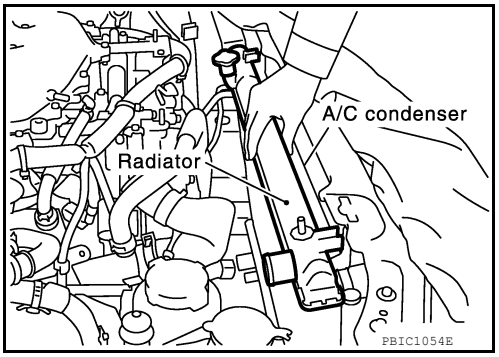
CAUTION:
Because A/C condenser is attached to the front-lower portion of radiator, moving it in the rear direction should be at minimum.



b. Lift A/C condenser up and remove radiator after disengaging the fitting at front-bottom surface.

CAUTION:
Lifting A/C condenser should be minimum to prevent a load to A/C piping.

c. After removing radiator, put A/C condenser on radiator core center support and temporarily fasten it to prevent overloading the A/C piping.



INSTALLATION

Installation is in the reverse order of removal.

INSPECTION AFTER INSTALLATION

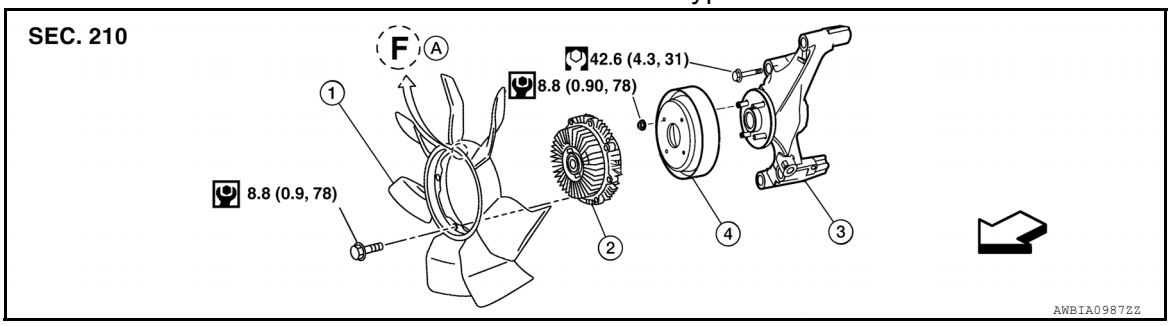
- Check for engine coolant leaks. Refer to CO-11, "System Inspection".
- Start and warm up engine. Visually check for coolant and A/T fluid leaks. Repair as necessary.
- Check and adjust engine coolant level and A/T fluid (if equipped). Refer to MA-18, "FOR USA AND CANADA : Fluids and Lubricants" (United States and Canada) or MA-20, "FOR MEXICO : Fluids and Lubricants" (Mexico).

ENGINE COOLING FAN

Exploded View

INFOID:0000000007357934

Crankshaft Driven Type



1. Cooling fan
2. Fan coupling
3. Fan bracket
4. Cooling fan pulley
A. Front mark
⇐ Front

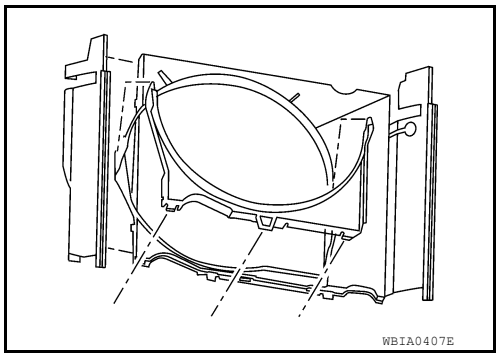
Removal and Installation (Crankshaft Driven Type)

INFOID:0000000007357935

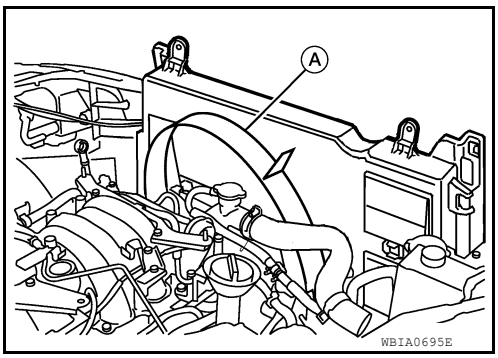
WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

1. Remove the engine front under cover. Refer to EXT-15, "Removal and Installation".
2. Partially drain engine coolant from radiator. Refer to CO-11.
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belts.**
3. Remove the air duct and resonator assembly. Refer to EM-164, "Removal and Installation".
4. Remove reservoir tank hose from radiator.
5. Remove reservoir tank hose from engine.
6. Remove upper radiator hose.
   CAUTION:
   Do not spill engine coolant on drive belts.
7. Remove lower radiator hose.
8. Remove A/T fluid cooler hose from radiator.
   CAUTION:
   Be careful not to allow engine coolant to contact drive belts.
9. Remove the radiator lower shroud and position aside.
   - Release the tabs, pull radiator lower shroud rearward and down to remove.



10. Remove the radiator upper shroud bolts and remove the radiator upper shroud (A).

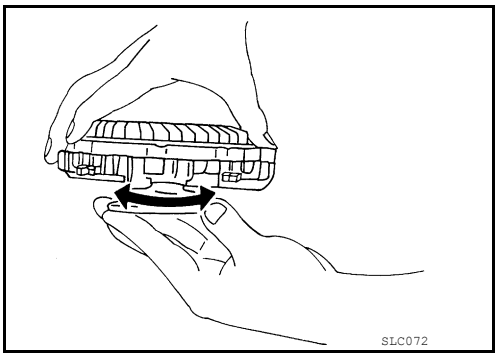


11. Remove the drive belt. Refer to EM-152, "Removal and Installation".
12. Remove the engine cooling fan.
13. Remove fan coupling, if necessary.
14. Remove cooling fan pulley, if necessary.
15. Remove fan bracket, if necessary.

INSPECTION AFTER REMOVAL

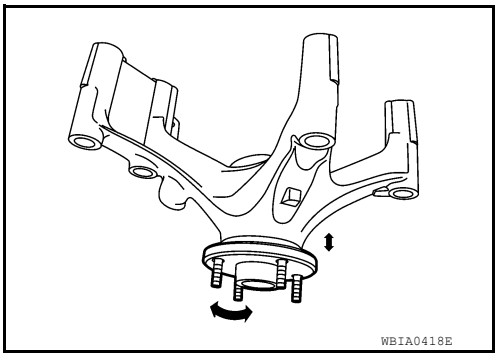
Fan Coupling

- Inspect fan coupling for oil leaks and bimetal corrosion conditions.
- If there are concerns, replace the fan coupling.



Fan Bracket

- Check that the fan bracket shaft turns smoothly by hand and is not excessively loose.
- If there are concerns, replace the fan bracket assembly.



INSTALLATION

Installation is in the reverse order of removal.

- Install cooling fan with its front mark “F” facing front of engine. Refer to CO-49, "Removal and Installation (Crankshaft Driven Type)".

INSPECTION AFTER INSTALLATION

- Check for coolant leaks. Refer to CO-41, "System Inspection".
- Start and warm up the engine. Visually check for coolant leaks. Repair as necessary.

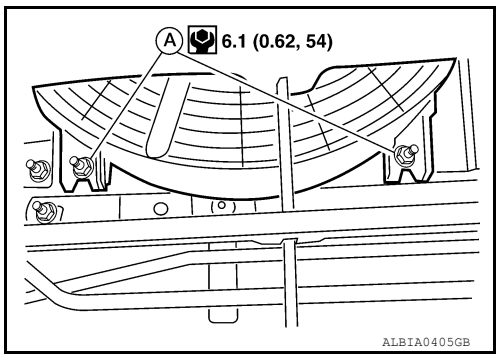
Removal and Installation (Motor Driven Type)

INFOID:0000000007357936

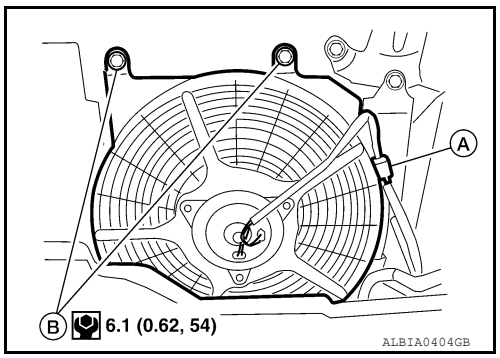
REMOVAL

1. Remove the front grille. Refer to EXT-20, "Removal and Installation".

2. Loosen the lower fan motor nuts (A).



3. Disconnect harness connector (A) from fan motor.
4. Remove the upper fan motor bolts (B) and remove the fan grille and motor assembly.



INSTALLATION

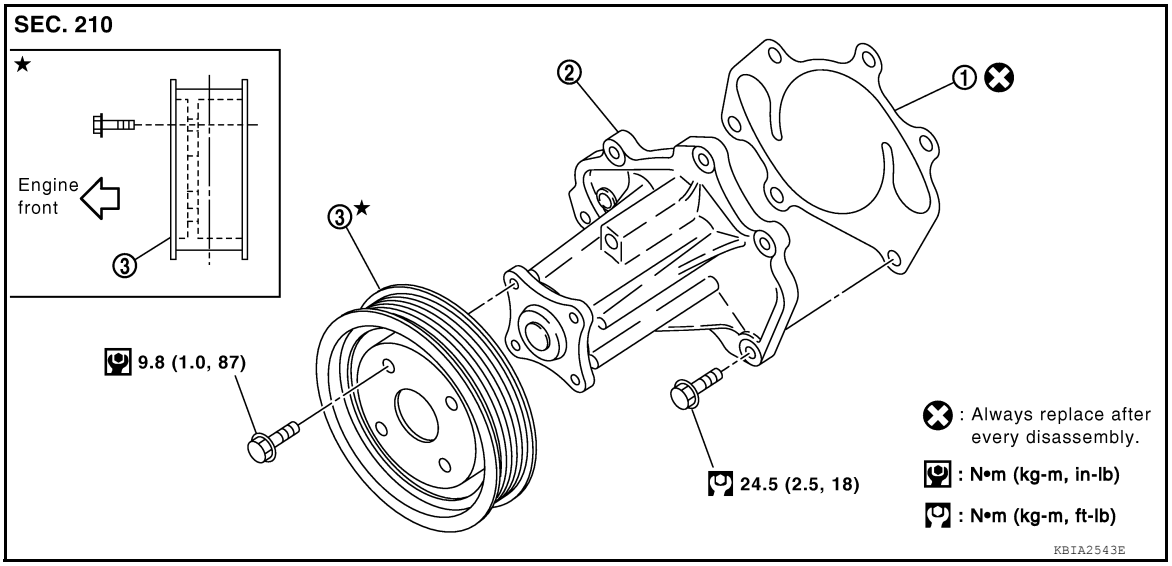
Installation is in the reverse order of removal.

- Cooling fan is controlled by ECM. For details, refer to EC-515, "Description".

WATER PUMP

Exploded View

INFOID:0000000007357937



1. Gasket
2. Water pump
3. Water pump pulley

Removal and Installation

INFOID:0000000007357938

WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
CAUTION:
- **When removing water pump, be careful not to get engine coolant on drive belt.**
- **Water pump cannot be disassembled and should be replaced as a unit.**
- **After installing water pump, connect hoses and clamps securely, then check for leaks.**

NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

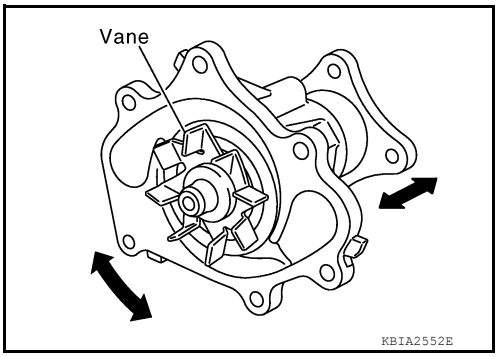
1. Remove engine front under cover. Refer to EXT-15, "Removal and Installation".
2. Drain engine coolant from the radiator. Refer to CO-42, "Changing Engine Coolant".
   CAUTION:
   - **Perform when the engine is cold.**
   - **Do not spill engine coolant on drive belt.**
3. Remove the engine room cover (if equipped). Refer to EM-163, "Removal and Installation".
4. Remove drive belt. Refer to EM-152, "Removal and Installation".
5. Remove reservoir tank hose from radiator shroud (upper).
6. Remove reservoir tank hose from engine.
7. Remove upper radiator hose.
   CAUTION:
   Do not spill engine coolant on drive belt.
8. Remove A/T fluid cooler hose from radiator.
9. Remove the engine cooling fan (crankshaft driven type). Refer to CO-49, "Removal and Installation (Crankshaft Driven Type)".
10. Remove the water pump pulley.
11. Remove the water pump.
    - Engine coolant will leak from the cylinder block, so have a receptacle ready below.

    CAUTION:

Handle water pump vane so that it does not contact any other parts.

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rust on the water pump body and vane.
- Check that the vane shaft is not loose and turns smoothly when rotated by hand.
- Replace the water pump, if necessary.



INSTALLATION

Installation is in the reverse order of removal.

- After installation bleed the air from the cooling system. Refer to CO-42, "Changing Engine Coolant".

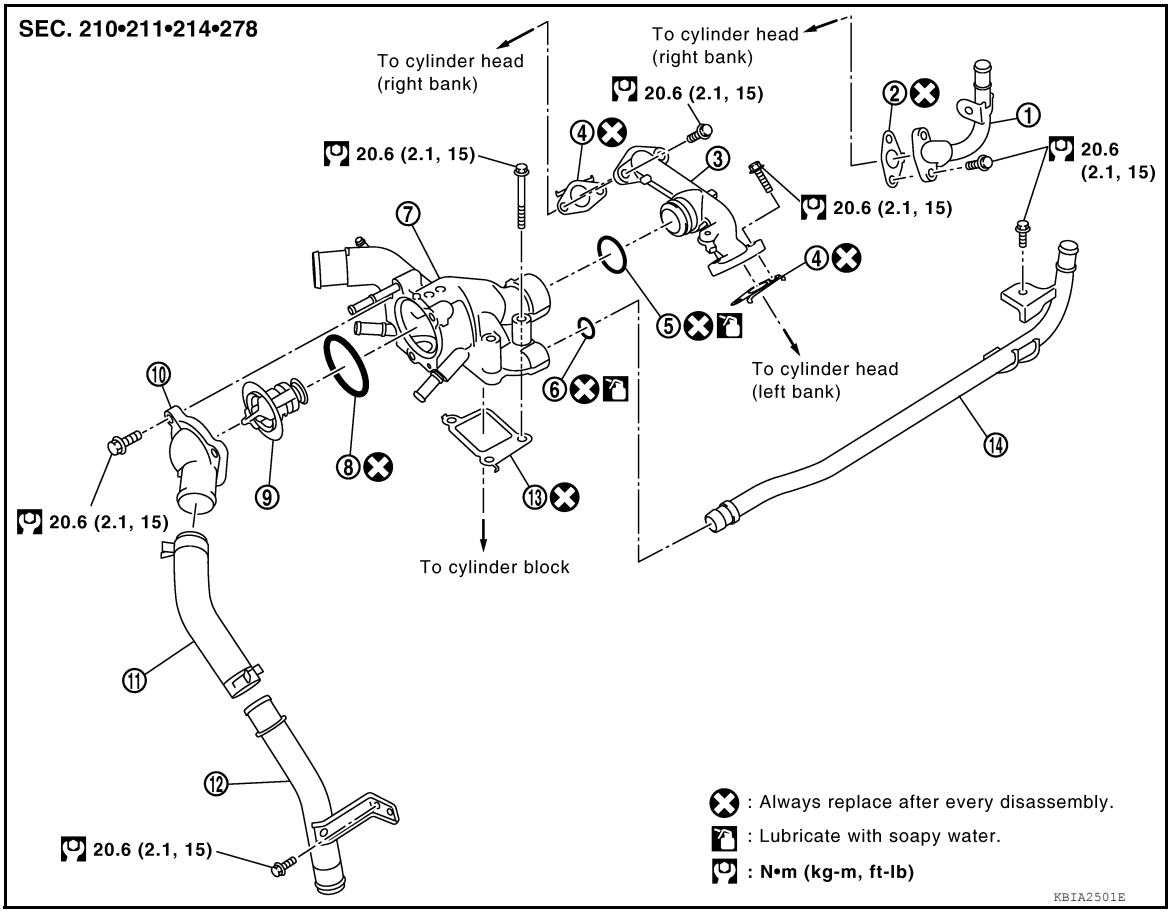
INSPECTION AFTER INSTALLATION

- Check for coolant leaks. Refer to CO-41, "System Inspection".
- Start and warm up engine. Visually check for coolant leaks. Repair as necessary.

THERMOSTAT AND WATER PIPING

Exploded View

INFOID:0000000007357939



1.	Heater pipe	2.	Gasket	3.	Water outlet
4.	Gasket	5.	O-ring	6.	O-ring
7.	Thermostat housing	8.	Rubber ring	9.	Thermostat
10.	Water inlet	11.	Water suction hose	12.	Water suction pipe
13.	Gasket	14.	Heater pipe		

Removal and Installation

INFOID:0000000007357940

WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.
NOTE:
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

Removal of Thermostat

1. Remove engine under cover. Refer to EXT-15, "Removal and Installation".
2. Partially drain engine coolant from the radiator. Refer to CO-42, "Changing Engine Coolant".
   CAUTION:
   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belts.**
3. Remove the engine room cover (if equipped). Refer to EM-163, "Removal and Installation".
4. Remove the air duct and resonator assembly. Refer to EM-164, "Removal and Installation".

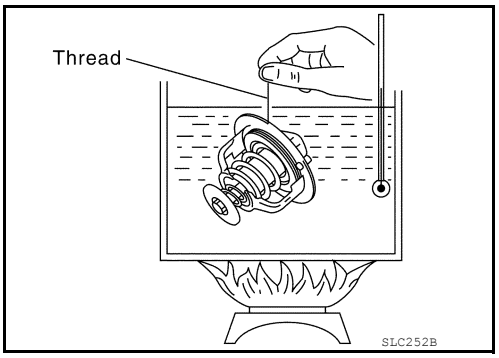
5. Disconnect the water suction hose from the water inlet.
6. Remove the water inlet and thermostat.

Removal of Thermostat Housing, Water Outlet and Heater Pipe

1. Remove the intake manifold. Refer to EM-165, "Removal and Installation".
2. Remove the thermostat. Refer to CO-54
3. Remove upper radiator hose.
4. Remove the thermostat housing, water outlet and heater pipe.

INSPECTION AFTER REMOVAL

1. Check valve seating condition at room temperature. It should seat tightly.
2. Check valve operation.
   - Place a thread so that it is caught in the valve of the thermostat. Immerse fully in a container filled with water. Heat while stirring.
   - The valve opening temperature is the temperature at which the valve opens and falls from the thread.
   - Continue heating. Check the full-open lift amount.
     NOTE:
     The full-open lift amount standard temperature is the reference value.
   - After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Thermostat	Standard
Valve opening temperature	Refer to CO-56, "Standard and Limit"
Full-open lift amount	Refer to CO-56, "Standard and Limit"
Valve closing temperature	Refer to CO-56, "Standard and Limit"

If valve seating at measured values are out of standard range, replace water inlet and thermostat assembly.

INSTALLATION

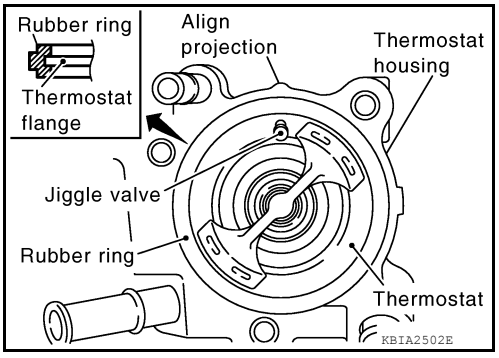
Installation is in the reverse order of removal.

CAUTION:

Do not spill engine coolant in engine room. Use a shop cloth to absorb engine coolant.

Installation of Thermostat

- Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring as shown.
- Install the thermostat with the jiggle valve facing upwards.



Installation of Water Outlet Pipe and Heater Pipe

Apply mild soap to the O-ring before inserting water pipe or heater pipes.

CAUTION:

Do not reuse O-rings.

INSPECTION AFTER INSTALLATION

- Check for coolant leaks. Refer to CO-41, "System Inspection".
- Start and warm up the engine. Visually check for coolant leaks. Repair as necessary.

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Standard and Limit

INFOID:0000000007357941

ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Engine coolant capacity (With reservoir tank at "MAX" level)	13.4 (14-1/8, 11-3/4)

RADIATOR

Unit: kPa (kg/cm^2, psi)

Reservoir cap relief pressure	Standard	98 - 118 (1.0- 1.2, 14 - 17)
Test pressure		137 (1.4, 20)

THERMOSTAT

Valve opening temperature	80 - 84°C (176 - 183°F)
Full-open lift amount	More than 10 mm/95°C (0.39 in/203°F)
Valve closing temperature	77°C (171°F) or higher