

SECTION **DLN**
DRIVELINE

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PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000009760248

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Precaution for Battery Service

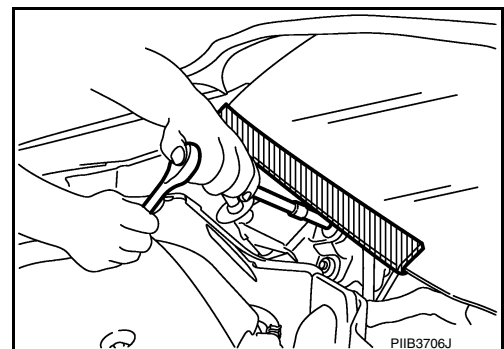
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Before disconnecting the battery, lower both the driver and passenger windows. This will prevent any interference between the window edge and the vehicle when the door is opened/closed. During normal operation, the window slightly raises and lowers automatically to prevent any window to vehicle interference. The automatic window function will not work with the battery disconnected.

Precaution for Procedure without Cowl Top Cover

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When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc. to prevent damage to windshield.



Service Notice or Precautions for Transfer

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- After overhaul refill the transfer with new transfer oil.
- Check the oil level or replace the oil only with the vehicle parked on level surface.
- During removal or installation, keep inside of transfer clear of dust or dirt.
- Replace all tires at the same time. Always use tires of the proper size and the same brand and pattern. Fitting improper size and unusual wear tires applies excessive force to vehicle mechanism and can cause longitudinal vibration.
- Disassembly should be done in a clean work area.

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PRECAUTIONS

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< PRECAUTION >

- Before proceeding with disassembly, thoroughly clean the transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new one if necessary.
- Gaskets, seals, O-rings and lock nuts should be replaced any time when the transfer is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.
- Observe the specified torque when assembling.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transfer.

PREPARATION

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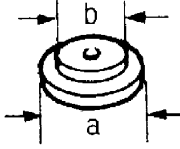
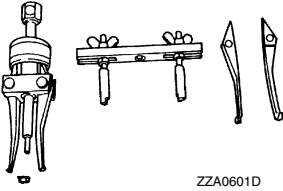
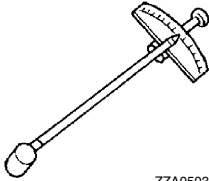
PREPARATION

PREPARATION

Special Service Tool

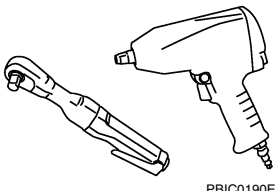
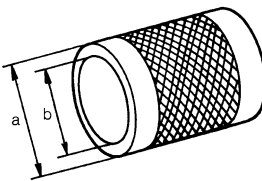
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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
ST33061000 (J-8107-2) Drift a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia.	 <p style="text-align: center;">ZZA0810D</p>	Removing ring gear bearing (left) inner race (transfer case side)
KV381054S0 (J-34286) Puller	 <p style="text-align: center;">ZZA0601D</p>	Removing ring gear shaft oil seal
ST3127S000 (J-25765-A) Preload gauge	 <p style="text-align: center;">ZZA0503D</p>	Measuring preload torque

Commercial Service Tool

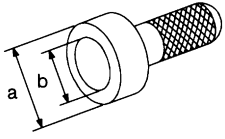
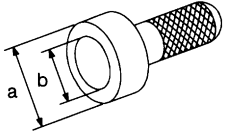
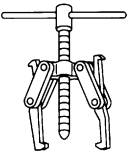
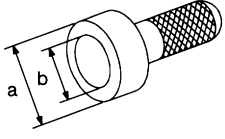
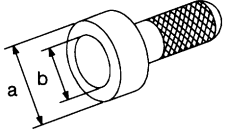
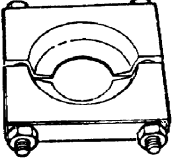
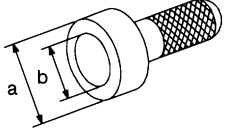
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Tool name		Description
Power tool	 <p style="text-align: center;">PBIC0190E</p>	Loosening nuts and bolts and nuts
Drift a: 52 mm (2.05 in) dia. b: 44 mm (1.73 in) dia.	 <p style="text-align: center;">ZZA1002D</p>	Removing gear ring bearing inner race (adapter case side)

PREPARATION

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Tool name	Description
<p>Drift a: 56.5 mm (2.224 in) dia. b: 48 mm (1.89 in) dia.</p>  <p style="text-align: center;">NT115</p>	<p>Installing side oil seal (installing transfer case oil seal)</p>
<p>Drift a: 44 mm (1.73 in) dia. b: 33 mm (1.3 in) dia.</p>  <p style="text-align: center;">NT115</p>	<p>Installing ring gear shaft oil seal</p>
<p>Puller</p>  <p style="text-align: center;">NT077</p>	<p>Removing ring gear bearing (left) inner race (transfer case side)</p>
<p>Drift a: 70 mm (2.76 in) dia. b: 60 mm (2.36 in) dia.</p>  <p style="text-align: center;">NT115</p>	<p>Installing oil seal (installing pinion bearing seal)</p>
<p>Drift a: 78 mm (3.07 in) dia. b: 68 mm (2.68 in) dia.</p>  <p style="text-align: center;">NT115</p>	<p>Installing side oil seal (installing transfer cover oil seal)</p>
<p>Replacer</p>  <p style="text-align: center;">ZZA0700D</p>	<ul style="list-style-type: none"> • Removing drive pinion • Removing ring gear bearing (left) inner race (transfer cover side)
<p>Drift a: 58 mm (2.28 in) dia. b: 55 mm (2.17 in) dia.</p>  <p style="text-align: center;">NT115</p>	<p>Installing ring gear bearing (left) inner race (transfer case side)</p>

PREPARATION

< PREPARATION >

[TRANSFER: TY21C]

Tool name	Description
Drift a: 62 mm (2.44 in) dia. b: 58 mm (2.28 in) dia.	Installing ring gear bearing (right) inner race (transfer cover side)
Drift a: 73.5 mm (2.894 in) dia.	Installing ring gear bearing (left) outer race (transfer case side)
Drift a: 87 mm (3.43 in) dia.	Installing ring gear bearing (right) outer race (transfer cover side)
Drift a: 20 mm (0.79 in) dia.	Removing drive pinion
Drift a: 50 mm (1.97 in) dia. b: 41 mm (1.61 in) dia.	Installing pinion bearing
Drift a: 40 mm (1.57 in) dia. b: 25 mm (0.98 in) dia.	Installing companion flange

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COMPONENT PARTS

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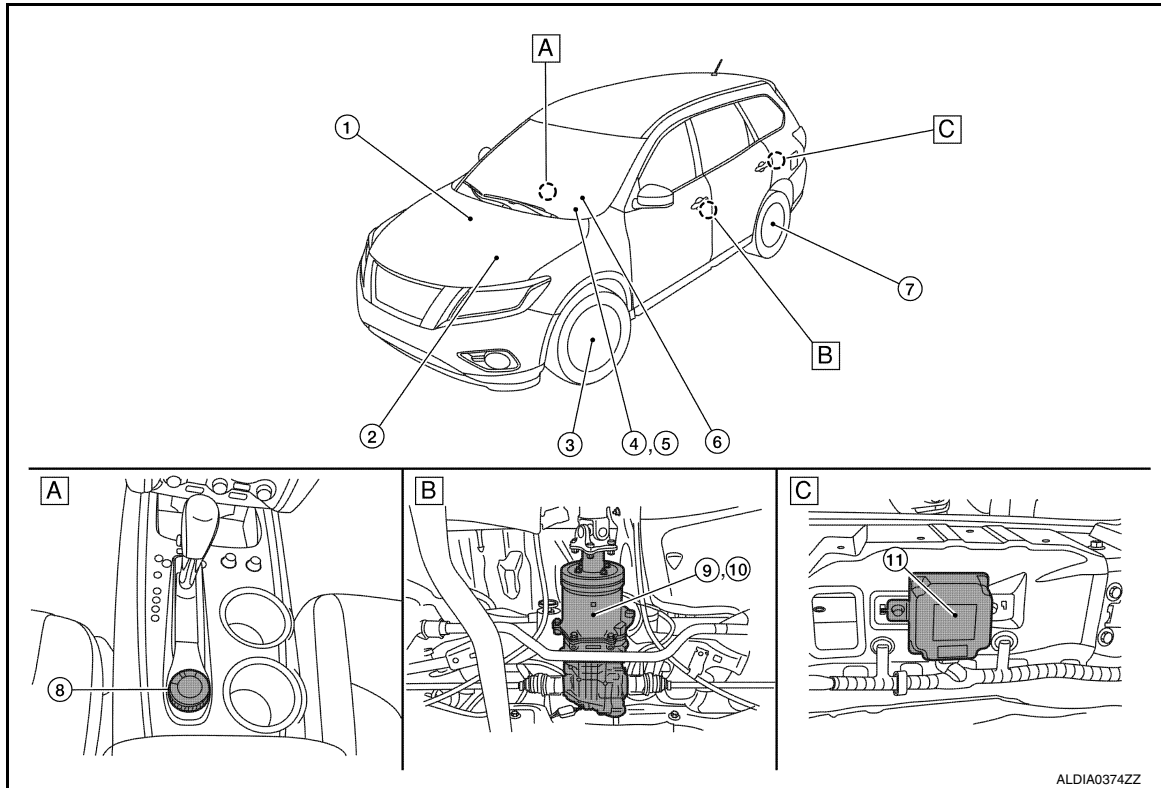
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SYSTEM DESCRIPTION

COMPONENT PARTS

Component Parts Location

INFOID:000000009177706



A. Center console area

B. Rear final drive assembly

C. Inside storage room

No.	Component parts	Reference/Function
1	ABS actuator and electric unit (control unit)	Transmits/receives the signals for control of 4WD system via CAN communication line to/from 4WD control unit. For transmitting/receiving mainly signals, refer to DLN-15, "4WD SYSTEM : System Description" . Refer to BRC-7, "Component Parts Location" for detailed installation location.
2	ECM	Transmits/receives the signals for control of 4WD system via CAN communication line to/from 4WD control unit. For transmitting/receiving mainly signals, refer to DLN-15, "4WD SYSTEM : System Description" . Refer to EC-14, "ENGINE CONTROL SYSTEM : Component Parts Location" for detailed installation location.
3	Front wheel sensor	BRC-9, "Wheel Sensor and Sensor Rotor"
4	Combination meter	Transmits/receives the signals for control of 4WD system via CAN communication line to/from 4WD control unit. For transmitting/receiving mainly signals, refer to DLN-15, "4WD SYSTEM : System Description" . Refer to MWI-6, "METER SYSTEM : Component Parts Location" for detailed installation location.
5	Vehicle information display	DLN-11, "Vehicle Information Display" <ul style="list-style-type: none"> • 4WD mode indicator • Torque distribution indicator • 4WD warning indicator

COMPONENT PARTS

< SYSTEM DESCRIPTION >

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No.	Component parts	Reference/Function
6	Steering angle sensor	Transmits/receives the signals for control of 4WD system via CAN communication line to/from 4WD control unit. For transmitting/receiving mainly signals, refer to DLN-15, "4WD SYSTEM : System Description" . Refer to STC-4, "Component Parts Location" for detailed installation location.
7	Rear wheel sensor	BRC-9, "Wheel Sensor and Sensor Rotor"
8	4WD shift switch	DLN-11, "4WD Shift Switch"
9	Electric controlled coupling	DLN-11, "Electric Controlled Coupling"
10	4WD solenoid	DLN-11, "4WD Solenoid"
11	4WD control unit	DLN-11, "4WD Control Unit"

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4WD Control Unit

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- Controls driving force distribution by signals from each sensor from front wheel driving mode (100:0) to 4-wheel driving mode (50:50).
- Front wheel driving conditions is available by fail-safe function if malfunction is detected in 4WD system.
- 4WD actuator relay is integrated with 4WD control unit, and supplies 4WD solenoid with voltage.

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4WD Solenoid

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Controls electric controlled coupling by command current from 4WD control unit.

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Electric Controlled Coupling

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Electric controlled coupling is integrated with rear final drive and transmits driving force to rear final drive. For operation, refer to [DLN-13, "Operation Description"](#).

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4WD Shift Switch

INFOID:000000009177710

Every time 4WD shift switch is pressed, AUTO mode, 2WD mode and LOCK mode switch each other.

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Vehicle Information Display

INFOID:000000009177711

4WD MODE INDICATOR

4WD mode indicator displays the state of the 4WD mode.

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TORQUE DISTRIBUTION INDICATOR

The number of bars shows driving force distributed to each tire.

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NOTE:

The driving force distribution may not match actual one. This is not a system malfunction.

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4WD WARNING INDICATOR

4WD warning indicator is displayed when there is a malfunction in 4WD system. 4WD warning indicator indicates the vehicle is in fail-safe mode and shifting to front-wheel drive or 4-wheel drive (rear-wheels still have some driving torque).

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COMPONENT PARTS

< SYSTEM DESCRIPTION >

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Condition	4WD warning indicator
4WD system malfunction	<p>4WD</p> <p style="font-size: small;">ALDIA0417ZZ (Indicator lamp illuminates)</p>
<p>Protection function is activated due to heavy load to electric controlled coupling. (4WD system is not malfunctioning and 4WD system changes to front wheel drive.)</p> <p>When this indication is displayed, refer to DLN-67. "Description".</p>	<p>4WD</p> <p style="font-size: small;">ALDIA0417ZZ (Indicator lamp blinks rapidly)</p>
<p>Large difference in diameter of front/rear tires</p> <p>When this indication is displayed, refer to DLN-68. "Diagnosis Procedure".</p>	<p>4WD</p> <p style="font-size: small;">ALDIA0417ZZ (Indicator lamp blinks slowly)</p>
Other than above (system normal)	OFF

CAUTION:

- 4WD warning indicator is displayed due to data reception error, CAN communication error etc.

STRUCTURE AND OPERATION

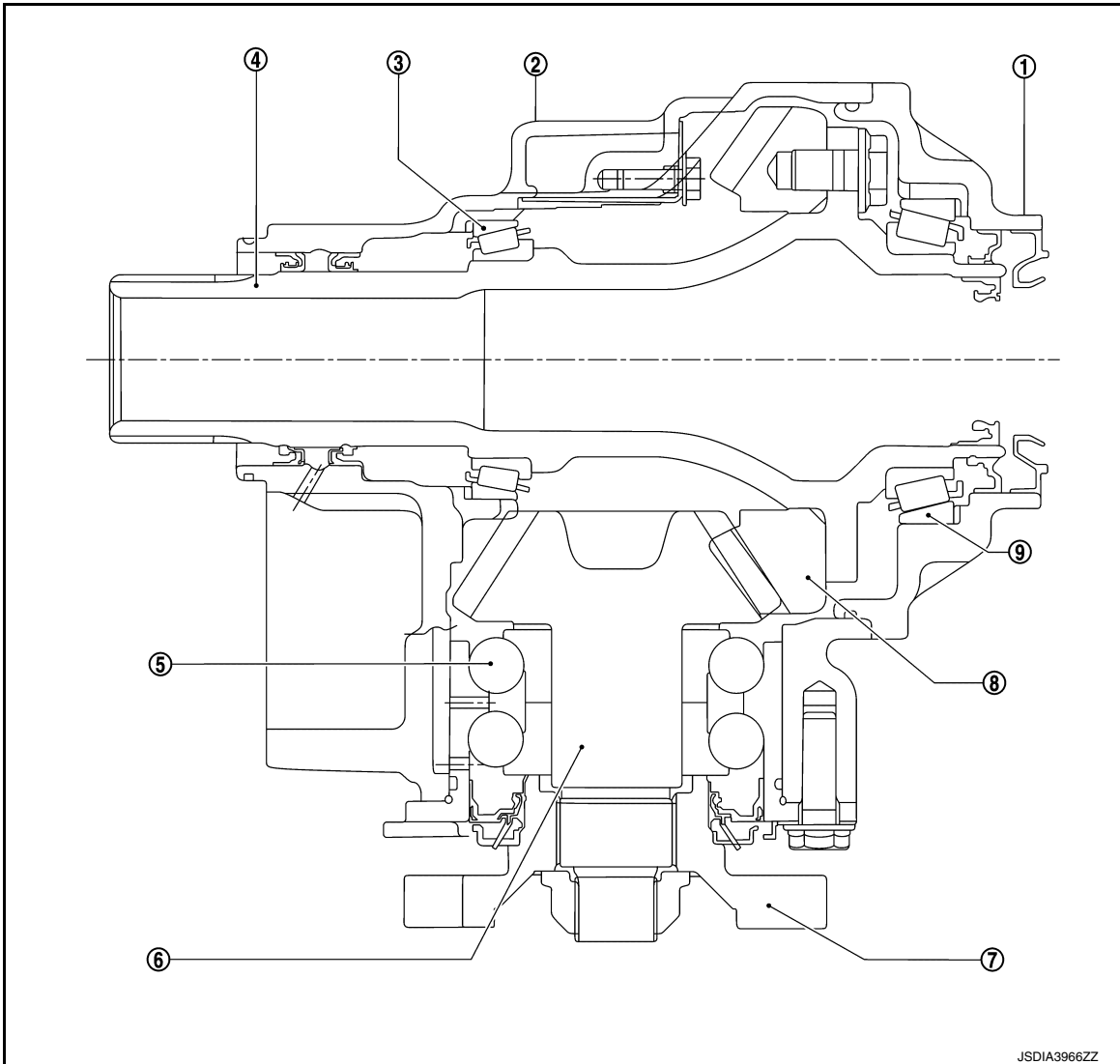
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STRUCTURE AND OPERATION

Sectional View

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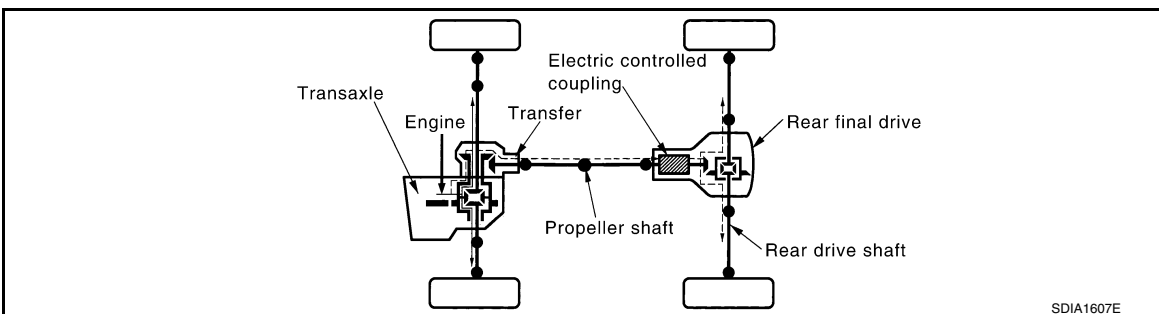
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| 1. Transfer cover | 2. Transfer case | 3. Ring gear bearing (transfer case side) |
| 4. Ring gear shaft | 5. Pinion bearing | 6. Drive pinion |
| 7. Companion flange | 8. Ring gear | 9. Ring gear bearing (transfer cover side) |

Operation Description

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POWER TRANSFER DIAGRAM



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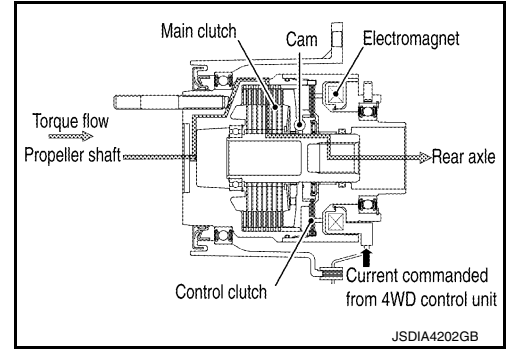
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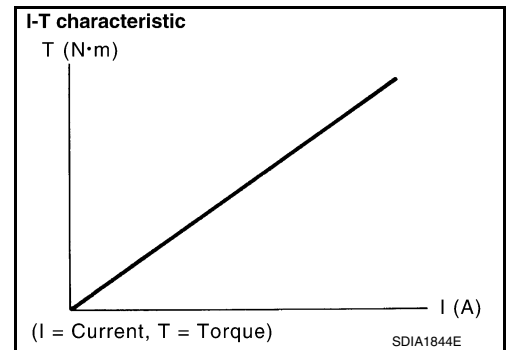
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ELECTRIC CONTROLLED COUPLING

1. The 4WD control unit supplies command current to electric controlled coupling (4WD solenoid).
2. The control clutch is engaged by electromagnet and torque is detected in control clutch.
3. The cam operates in response to control clutch torque and applies pressure to main clutch.
4. The main clutch transmits torque to front wheels according to pressing power.



- Transmission torque to the rear wheels is determined according to command current.



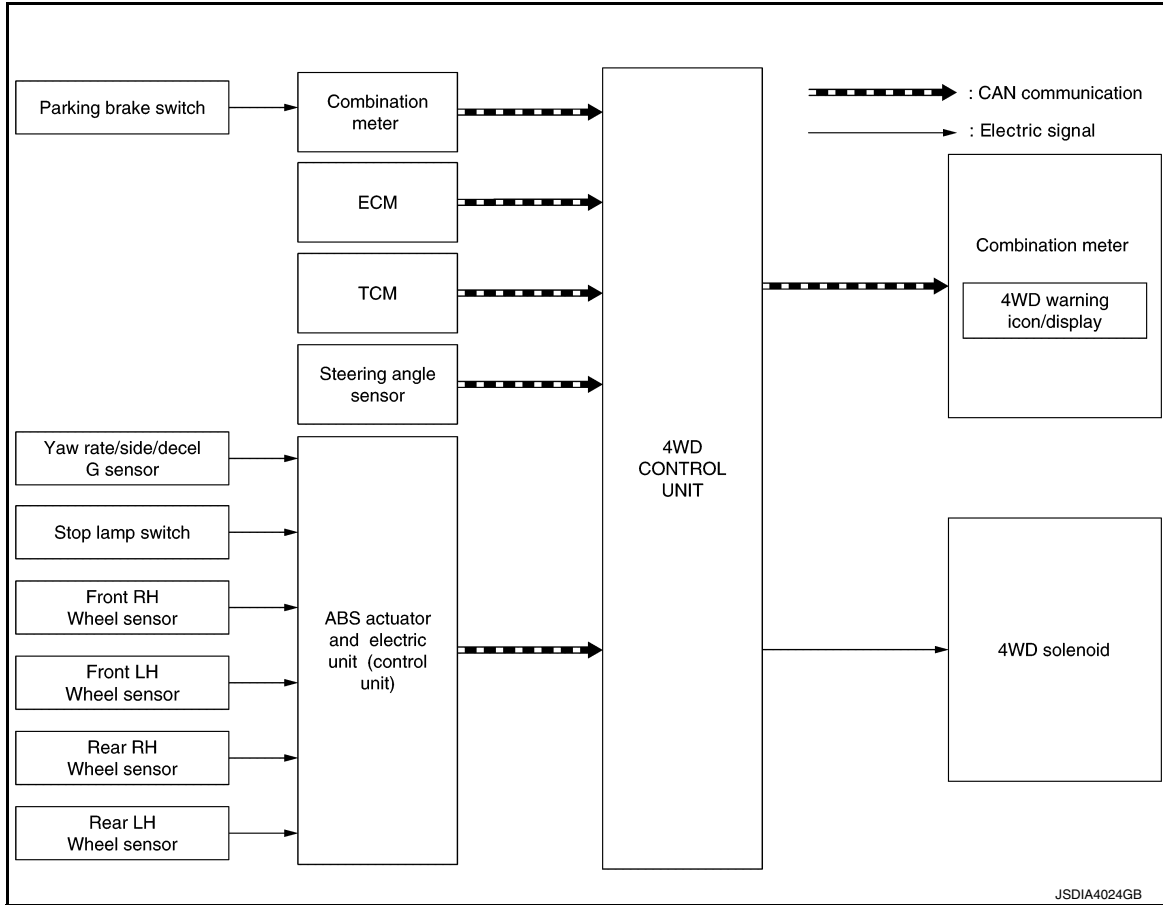
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4WD SYSTEM

4WD SYSTEM : System Description

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SYSTEM DIAGRAM



INPUT/OUTPUT SIGNAL

It transmits/receives each signal from the following 4WD control unit via CAN communication line.

Component parts	Function
ABS actuator and electric unit (control unit)	Transmits the following signals via CAN communication to 4WD control unit. <ul style="list-style-type: none"> • Vehicle speed signal • Stop lamp switch signal (brake signal) • Yaw rate sensor signal • Side G sensor signal • Decel G sensor signal
ECM	Transmits the following signals via CAN communication to 4WD control unit. <ul style="list-style-type: none"> • Accelerator pedal position signal • Engine speed signal
TCM	Transmits the following signals via CAN communication to 4WD control unit. <ul style="list-style-type: none"> • Input shaft revolution signal • CVT ratio signal
Combination meter	Transmits conditions of parking brake switch signal via CAN communication to 4WD control unit.
	Receives the following signals via CAN communication from 4WD control unit. <ul style="list-style-type: none"> • 4WD warning indicator signal
Steering angle sensor	Transmits conditions of steering angle sensor signal via CAN communication to 4WD control unit.

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SYSTEM

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

DESCRIPTION

- 4WD controls distribution of drive power between front-wheel drive (100:0) and 4-wheel drive (50:50) conditions according to signals from sensors.
- By receiving the steering angle sensor signal, yaw rate sensor signal, side G sensor signal and decel G sensor signal, vehicle with VDC corrects a torque distribution for front and rear wheels according to a driving operation and a behavior of the vehicle during cornering and improves drivability and safety on a slippery road surface.
- Electronic control allows optimal distribution of torque to front/rear wheels to match road conditions.
- 4WD mode makes possible stable driving possible with no wheel spin, on snowy roads or other slippery surfaces.
- On roads which do not require 4-wheel drive, it contributes to improved fuel economy by driving in conditions close to front-wheel drive.
- Sensor inputs determine the vehicle's turning condition, and tight cornering/braking are controlled by distributing optimum torque to rear wheels.

NOTE:

Light tight-corner braking symptom may occur depending on driving condition. This is not malfunction.

4WD SYSTEM : Fail-Safe

INFOID:000000009177715

- If any malfunction occurs in 4WD electrical system, and control unit detects the malfunction, 4WD warning indicator on information display is displayed to indicate system malfunction.
- When 4WD warning indicator is displayed, vehicle changes to front-wheel drive or shifts to 4-wheel drive (rear-wheels still have some driving torque).

DTC	4WD warning indicator	Possible cause	Vehicle condition
C1201	<div style="font-size: 2em; font-weight: bold;">4WD</div> <div style="font-size: 0.8em; margin-top: 5px;">ALDIA0417ZZ</div> <div style="font-size: 0.8em; margin-top: 5px;">(Indicator lamp illuminates)</div>	Internal malfunction of 4WD control unit	Front-wheel drive or shifts to 4-wheel drive (Rear-wheels still have some driving torque)
C1203		ABS malfunction • Vehicle speed signal error	
C1204		• Internal malfunction of electronic controlled coupling • Malfunction of 4WD solenoid power supply circuit (open or short) • Malfunction of 4WD solenoid command current	
C1205		• Internal malfunction of 4WD control unit • Malfunction of 4WD solenoid power supply circuit (ground short)	
C1209		Malfunction of 4WD shift switch or 4WD shift switch circuit	
C1210		Malfunction of engine control system	
P1804		Internal malfunction of 4WD control unit	
P181F		Writing unit characteristics is incomplete.	
U1000		• CAN communication error • Malfunction of 4WD control unit	
U1010		Malfunction of 4WD control unit	

4WD SYSTEM : Protection Function

INFOID:000000009177716

4WD system activates its protection function (shuts down 4WD system temporarily) if 4WD system detects high load continuously or the front wheel tire size differs from the rear tire size. (4WD system is automatically restored if 4WD system no longer detects any overload or the tire size difference is eliminated.)

SYSTEM

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

4WD warning indicator	Possible cause	Vehicle condition	A
<p style="text-align: center;">4WD</p> <p style="text-align: center;"><small>ALDIA0417ZZ</small></p> <p style="text-align: center;">Quick blinking (Blinking for approximately 1 minute and then turned OFF)</p>	<p>Drive train parts in protection mode. It is not malfunction. (Internal temperature rise of electronic controlled coupling) When this message is displayed, refer to DLN-67, "Description".</p>	<p>Shuts down 4WD system temporarily (Front wheel drive)</p>	<p>B</p> <p>C</p> <p>DLN</p>
<p style="text-align: center;">4WD</p> <p style="text-align: center;"><small>ALDIA0417ZZ</small></p> <p style="text-align: center;">Slow blinking (Continuing to blink until ignition switch is turned OFF)</p>	<p>Malfunction in each tire or different tire diameter When this message is displayed, refer to DLN-68, "Diagnosis Procedure".</p>		<p>E</p> <p>F</p> <p>G</p>

DIAGNOSIS SYSTEM (4WD CONTROL UNIT)

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

DIAGNOSIS SYSTEM (4WD CONTROL UNIT)

CONSULT Function

INFOID:000000009177717

APPLICATION ITEMS

CONSULT can display each diagnostic item using the diagnostic test modes as follows.

Diagnostic test mode	Function
ECU Identification	4WD control unit part number can be read.
Self Diagnostic Result	Self-diagnostic results and freeze frame data can be read and erased quickly.*
Data Monitor	Input/Output data in the 4WD control unit can be read.
Active Test	Diagnostic Test Mode in which CONSULT drives some actuators apart from the 4WD control unit and also shifts some parameters in a specified range.
Work support	This mode enable a technician to adjust some devices faster and more accurately by following the indication on the CONSULT.

*: The following diagnosis information is erased by erasing.

- DTC
- Freeze frame data (FFD)

ECU IDENTIFICATION

4WD control unit part number can be read.

SELF DIAGNOSTIC RESULT

Refer to [DLN-23. "DTC Index"](#).

When "PRSNT" is displayed on self-diagnosis result.

- The system is presently malfunctioning.

When "PAST" is displayed on self-diagnosis result.

- System malfunction in the past is detected, but the system is presently normal.

FREEZE FRAME DATA (FFD)

The following vehicle status is recorded when DTC is detected and is displayed.

Freeze Frame Data Item	Description
IGN COUNTER [0 - 39]	<p>The number of times that ignition switch is turned ON after the DTC is detected is displayed.</p> <ul style="list-style-type: none">• When "0" is displayed: It indicates that the system is presently malfunctioning.• When except "0" is displayed: It indicates that system malfunction in the past is detected, but the system is presently normal. <p>NOTE: Each time when ignition switch is turned OFF to ON, numerical number increases in 1→2→3...38→39. When the operation number of times exceeds 39, the number do not increase and "39" is displayed until self-diagnosis is erased.</p>

DATA MONITOR

NOTE:

The following table includes information (items) inapplicable to this vehicle. For information (items) applicable to this vehicle, refer to CONSULT display items.

Monitor item (Unit)	Remarks
STOP LAMP SW [On/Off]	Stop lamp switch signal status via CAN communication line is displayed.
ENG SPEED SIG [Run/Stop]	Engine status is displayed.
ETS ACTUATOR [On/Off]	Operating condition of 4WD actuator relay (integrated in 4WD control unit) is displayed.
4WD WARN LAMP [On/Off]	Control status of 4WD warning indicator is displayed.
4WD MODE SW [2WD/AUTO/LOCK]	4WD shift switch status is displayed.
4WD MODE MON [2WD/AUTO/LOCK]	Control status of 4WD is displayed.
DIS-TIRE MONI [mm]	Improper size tire installed condition is displayed.

DIAGNOSIS SYSTEM (4WD CONTROL UNIT)

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

Monitor item (Unit)	Remarks
P BRAKE SW [On/Off]	Parking switch signal status via CAN communication line is displayed.
BATTERY VOLT [V]	Power supply voltage for 4WD control unit
THRTL POS SEN [%]	Throttle opening status is displayed.
ETS SOLENOID [A]	Monitored value of current at 4WD solenoid
FR RH SENSOR [km/h] or [mph]	Wheel speed calculated by front RH wheel sensor signal is displayed.
FR LH SENSOR [km/h] or [mph]	Wheel speed calculated by front LH wheel sensor signal is displayed.
RR RH SENSOR [km/h] or [mph]	Wheel speed calculated by rear RH wheel sensor signal is displayed.
RR LH SENSOR [km/h] or [mph]	Wheel speed calculated by rear LH wheel sensor signal is displayed.

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ACTIVE TEST

Use this mode to determine and identify the details of a malfunction based on self-diagnostic results or data monitor. 4WD control unit gives drive signal to actuator with receiving command from CONSULT to check operation of actuator.

Test item	Condition	Description
ETS S/V (Detects 4WD solenoid)	<ul style="list-style-type: none"> • Vehicle stopped • Engine running • No DTC detected 	Change command current value to 4WD solenoid, and then change driving mode. (Monitor value is normal if it is within approx. $\pm 10\%$ of command value.) <ul style="list-style-type: none"> • Qu: Increase current value in increments of 0.2 A • Qd: Decrease current value in increments of 0.2 A • UP: Increase current value in increments of 0.02 A • DOWN: Decrease current value in increments of 0.02 A

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CAUTION:

Never energize continuously for a long time.

WORK SUPPORT

Item	Usage
UNIT CHARACTERISTICS DATA	Display the unit characteristics of electric controlled coupling written to 4WD control unit.
UNIT CHARACTERISTICS WRITE	Writes the unit characteristics of electric controlled coupling to 4WD control unit.

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4WD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

ECU DIAGNOSIS INFORMATION

4WD CONTROL UNIT

Reference Value

INFOID:000000009177718

VALUES ON THE DIAGNOSIS TOOL

NOTE:

The following table includes information (items) inapplicable to this vehicle. For information (items) applicable to this vehicle, refer to CONSULT display items.

Monitor item	Condition	Value/Status
STOP LAMP SW	Brake pedal: Depressed	On
	Brake pedal: Released	Off
ENG SPEED SIG	Engine stopped (Engine speed: Less than 400 rpm)	Stop
	Engine running (Engine speed: 400 rpm or more)	Run
ETS ACTUATOR	Engine stopped (Ignition switch: ON)	Off
	Engine running	On
4WD WARN LAMP	4WD warning indicator: ON	On
	4WD warning indicator: OFF	Off
4WD MODE SW	4WD shift switch: 2WD	2WD
	4WD shift switch: AUTO	AUTO
	4WD shift switch: LOCK (State of hold of LOCK position)	LOCK
4WD MODE MON	4WD shift switch: 2WD	2WD
	4WD shift switch: AUTO	AUTO
	4WD shift switch: AUTO ⇒ LOCK (State of 4WD indicator lamp turn ON)	AUTO ⇒ LOCK
	4WD shift switch: LOCK ⇒ AUTO (State of LOCK indicator lamp turn ON)	LOCK ⇒ AUTO
DIS-TIRE MONI	Vehicle running with normal size tire installed	0 – 4 mm
	Vehicle running with improper size tire installed (Front/rear tire size difference, wear condition)	4 – 8 mm, 8 – mm
P BRAKE SW	Parking brake operated	On
	Parking brake not operated	Off
BATTERY VOLT	Always	Battery voltage
THRTL POS SEN	When depressing accelerator pedal (Value rises gradually in response to throttle position.)	0 – 100%
ETS SOLENOID	Engine running • At idle speed	Approx. 0.000 A
	Engine running • 3,000 rpm or more constant	Approx. 0.000 – 1.800 A*
FR RH SENSOR	Vehicle stopped	0.00 km/h (0.00 mph)
	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10% or less)
FR LH SENSOR	Vehicle stopped	0.00 km/h (0.00 mph)
	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10% or less)

4WD CONTROL UNIT

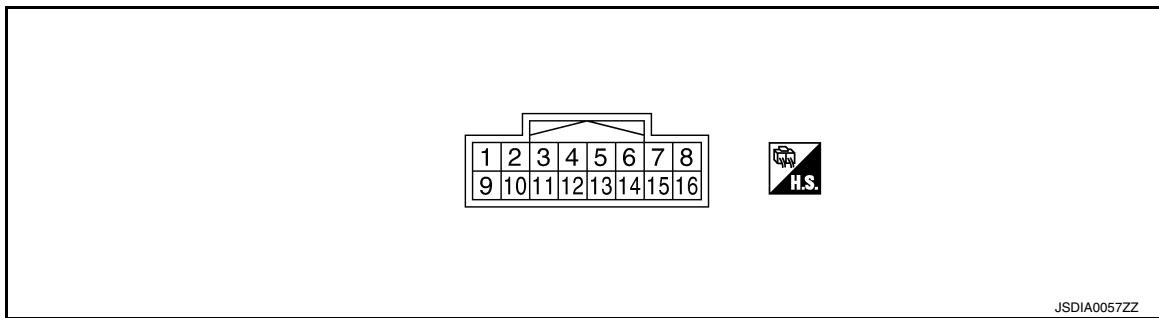
< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

Monitor item	Condition	Value/Status
RR RH SENSOR	Vehicle stopped	0.00 km/h (0.00 mph)
	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display ($\pm 10\%$ or less)
RR LH SENSOR	Vehicle stopped	0.00 km/h (0.00 mph)
	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display ($\pm 10\%$)

*: The values are changed by throttle opening and engine speed.

TERMINAL LAYOUT



PHYSICAL VALUES

Terminal No. (Wire color)		Description		Condition	Value (Approx.)
+	-	Signal name	Input/ Output		
1 (LG)	Ground	4WD solenoid power supply	Output	Engine speed: At idle	0 V
				Engine speed: 3,000 rpm or more constant	2.5 V*
2 (V)	Ground	4WD solenoid ground	—	Always	0 V
5 (V)	Ground	4WD shift switch (AUTO)	Output	Ignition switch: ON	4WD shift switch: 2WD Battery voltage
					4WD shift switch: AUTO 0 V
					4WD shift switch: LOCK (State of hold of LOCK position) 0 V
7 (W)	Ground	Ignition switch	Input	Ignition switch: ON	Battery voltage
				Ignition switch: OFF	0 V
8 (L)	—	CAN-H	Input/ Output	—	—
9 (SB)	Ground	Power supply (4WD solenoid)	Input	Always	Battery voltage
10 (B)	Ground	Ground	—	Always	0 V
11 (B)	Ground	Ground	—	Always	0 V
12 (BG)	Ground	4WD shift switch (2WD)	Output	Ignition switch: ON	4WD shift switch: 2WD 0 V
					4WD shift switch: AUTO Battery voltage
					4WD shift switch: LOCK (State of hold of LOCK position) Battery voltage

4WD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

Terminal No. (Wire color)		Description		Condition	Value (Approx.)	
+	-	Signal name	Input/ Output			
14 (BR)	Ground	4WD shift switch (LOCK)	Output	Ignition switch: ON	4WD shift switch: 2WD	Battery voltage
					4WD shift switch: AUTO	Battery voltage
					4WD shift switch: LOCK (State of hold of LOCK position)	0 V
15 (Y)	Ground	Power supply (4WD control unit)	Input	Always	Battery voltage	
16 (P)	—	CAN-L	Input/ Output	—	—	

*: The values are changed by throttle opening and engine speed.

CAUTION:

When using circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

Fail-Safe

INFOID:000000009177719

- If any malfunction occurs in 4WD electrical system, and control unit detects the malfunction, 4WD warning indicator on information display is displayed to indicate system malfunction.
- When 4WD warning indicator is displayed, vehicle changes to front-wheel drive or shifts to 4-wheel drive (rear-wheels still have some driving torque).

DTC	4WD warning indicator	Possible cause	Vehicle condition
C1201	<div style="font-size: 2em; font-weight: bold; margin-bottom: 10px;">4WD</div> <small>ALDIA0417ZZ</small> (Indicator lamp illuminates)	Internal malfunction of 4WD control unit	Front-wheel drive or shifts to 4-wheel drive (Rear-wheels still have some driving torque)
C1203		ABS malfunction • Vehicle speed signal error	
C1204		• Internal malfunction of electronic controlled coupling • Malfunction of 4WD solenoid power supply circuit (open or short) • Malfunction of 4WD solenoid command current	
C1205		• Internal malfunction of 4WD control unit • Malfunction of 4WD solenoid power supply circuit (ground short)	
C1209		Malfunction of 4WD shift switch or 4WD shift switch circuit	
C1210		Malfunction of engine control system	
P1804		Internal malfunction of 4WD control unit	
P181F		Writing unit characteristics is incomplete.	
U1000		• CAN communication error • Malfunction of 4WD control unit	
U1010		Malfunction of 4WD control unit	

Protection Function

INFOID:000000009177720

4WD system activates its protection function (shuts down 4WD system temporarily) if 4WD system detects high load continuously or the front wheel tire size differs from the rear tire size. (4WD system is automatically restored if 4WD system no longer detects any overload or the tire size difference is eliminated.)

4WD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

4WD warning indicator	Possible cause	Vehicle condition
<p>4WD</p> <p>ALDIA0417ZZ</p> <p>Quick blinking (Blinking for approximately 1 minute and then turned OFF)</p>	<p>Drive train parts in protection mode. It is not malfunction. (Internal temperature rise of electronic controlled coupling) When this message is displayed, refer to DLN-67, "Description".</p>	<p>Shuts down 4WD system temporarily (Front wheel drive)</p>
<p>4WD</p> <p>ALDIA0417ZZ</p> <p>Slow blinking (Continuing to blink until ignition switch is turned OFF)</p>	<p>Malfunction in each tire or different tire diameter When this message is displayed, refer to DLN-68, "Diagnosis Procedure".</p>	

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DTC Inspection Priority Chart

INFOID:000000009177721

If some DTCs are displayed at the same time, perform inspections one by one based on the following priority chart.

Priority	Detected items (DTC)
1	<ul style="list-style-type: none"> U1000 CAN COMM CIRCUIT U1010 CONTROL UNIT (CAN)
2	<ul style="list-style-type: none"> C1201 CONTROLLER FAILURE C1205 4WD ACTUATOR RLY
3	<ul style="list-style-type: none"> C1204 4WD SOLENOID
4	<ul style="list-style-type: none"> C1203 ABS SYSTEM C1210 ENGINE SIGNAL 1
5	<ul style="list-style-type: none"> C1209 MODE SW
6	<ul style="list-style-type: none"> P1804 CONTROL UNIT 3
7	<ul style="list-style-type: none"> P181F INCOMP CALIBRATION

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DTC Index

INFOID:000000009177722

DTC	Display Item	Reference
C1201	CONTROLLER FAILURE	DLN-45, "DTC Logic"
C1203	ABS SYSTEM	DLN-46, "DTC Logic"
C1204	4WD SOLENOID	DLN-47, "DTC Logic"
C1205	4WD ACTUATOR RLY	DLN-50, "DTC Logic"
C1209	MODE SW	DLN-52, "DTC Logic"
C1210	ENGINE SIGNAL 1	DLN-55, "DTC Logic"
P1804	CONTROL UNIT 3	DLN-56, "DTC Logic"
P181F	INCOMP CALIBRATION	DLN-57, "DTC Logic"
U1000	CAN COMM CIRCUIT	DLN-58, "DTC Logic"
U1010	CONTROL UNIT (CAN)	DLN-59, "DTC Logic"

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< WIRING DIAGRAM >

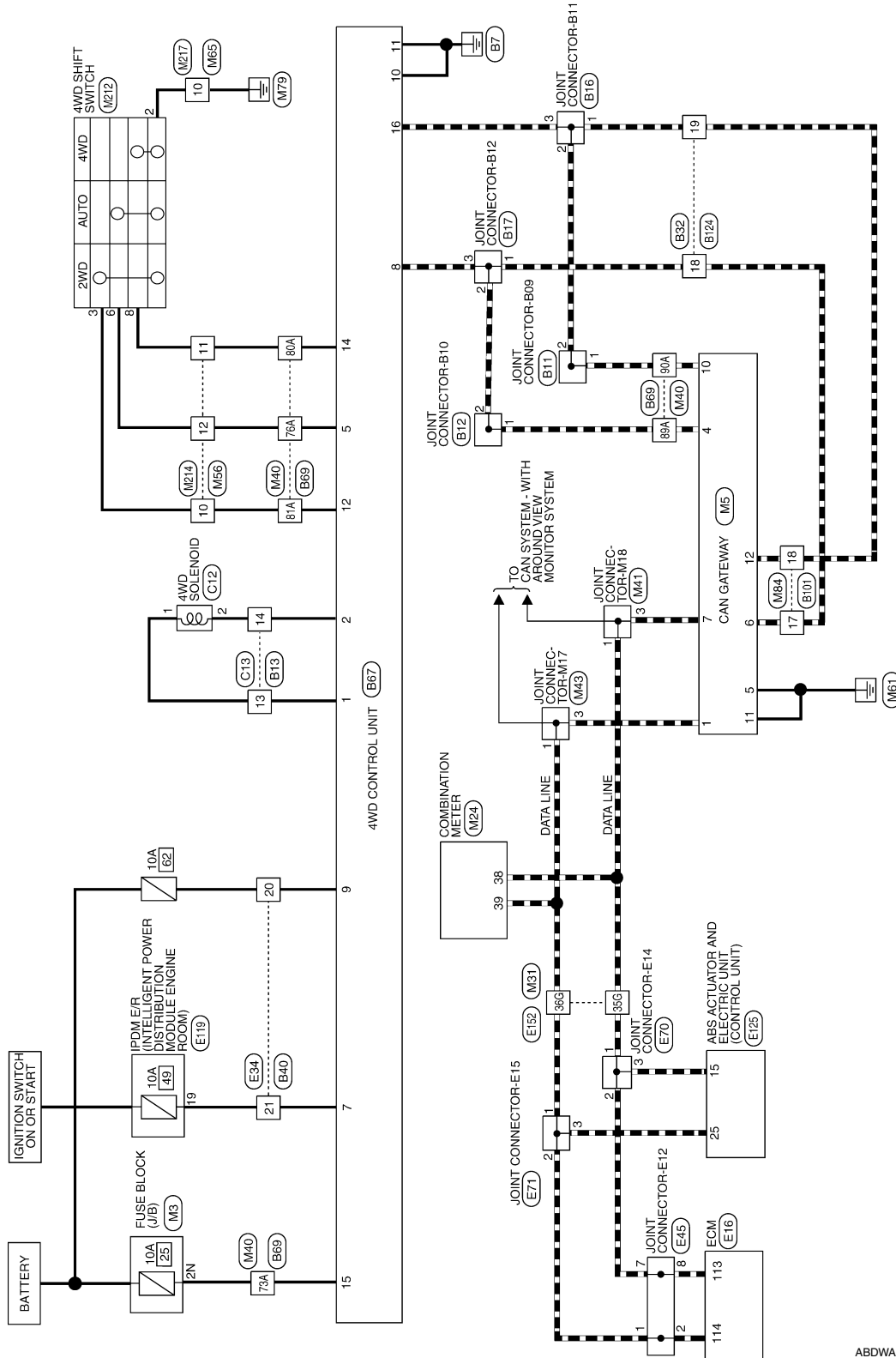
WIRING DIAGRAM

4WD SYSTEM

Wiring Diagram -With Around View Monitor System-

INFOID:000000009177723

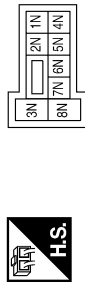
4WD SYSTEM - WITH AROUND VIEW MONITOR SYSTEM



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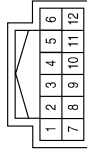
4WD SYSTEM CONNECTORS - WITH AROUND VIEW MONITOR SYSTEM

Connector No.	M3
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2N	BG	-

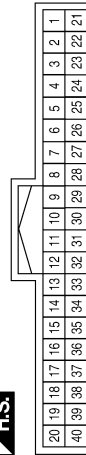
Connector No.	M5
Connector Name	CAN GATEWAY
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	L	CAN-H
4	L	CAN-H
5	B	GND

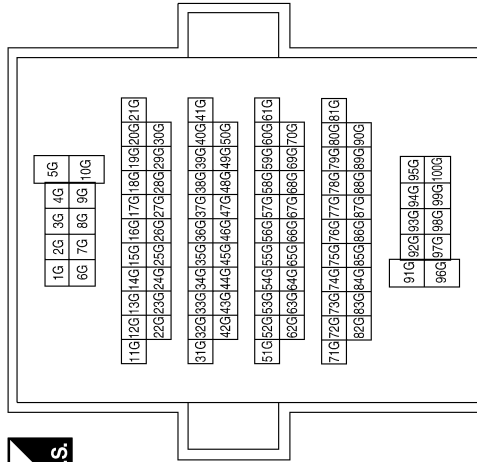
Terminal No.	Color of Wire	Signal Name
6	L	CAN-H
7	P	CAN-L
10	P	CAN-L
11	B	GND
12	P	CAN-L

Connector No.	M24
Connector Name	COMBINATION METER
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
38	P	CAN-L
39	L	CAN-H

Connector No.	M31
Connector Name	WIPE TO WIRE
Connector Color	WHITE



Terminal No	Color of Wire	Signal Name
35G	P	-
36G	L	-

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4WD SYSTEM

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[TRANSFER: TY21C]

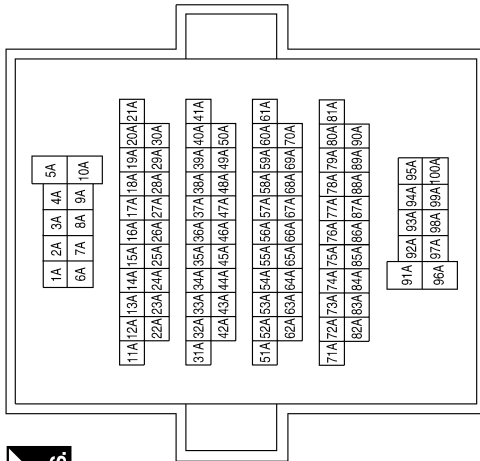
Connector No.	M41
Connector Name	JOINT CONNECTOR-M18
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	P	-
3	P	-

Terminal No.	Color of Wire	Signal Name
73A	BG	-
76A	V	-
80A	BR	-
81A	BG	-
89A	L	-
90A	P	-

Connector No.	M40
Connector Name	WIRE TO WIRE
Connector Color	GRAY

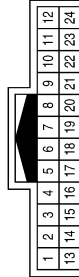


Connector No.	M65
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	B	-

Connector No.	M56
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	BG	-
11	BR	-
12	V	-

Connector No.	M43
Connector Name	JOINT CONNECTOR-M17
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	L	-
3	L	-

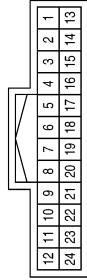
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4WD SYSTEM

< WIRING DIAGRAM >

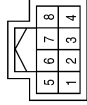
[TRANSFER: TY21C]

Connector No.	M214
Connector Name	WIRE TO WIRE
Connector Color	WHITE



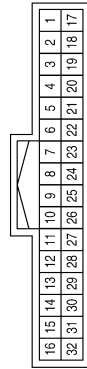
Terminal No.	Color of Wire	Signal Name
10	BG	-
11	BR	-
12	V	-

Connector No.	M212
Connector Name	4WD SHIFT SWITCH
Connector Color	WHITE



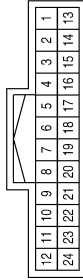
Terminal No.	Color of Wire	Signal Name
2	B	-
3	BG	-
6	V	-
8	BR	-

Connector No.	M84
Connector Name	WIRE TO WIRE
Connector Color	WHITE



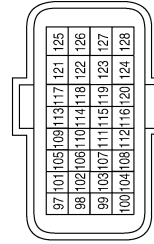
Terminal No.	Color of Wire	Signal Name
17	L	-
18	P	-

Connector No.	E34
Connector Name	WIRE TO WIRE
Connector Color	WHITE



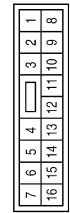
Terminal No.	Color of Wire	Signal Name
20	LG	-
21	SB	-

Connector No.	E16
Connector Name	ECM
Connector Color	GRAY



Terminal No.	Color of Wire	Signal Name
113	P	CAN-L
114	L	CAN-H

Connector No.	M217
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	B	-

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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

Connector No.	E71
Connector Name	JOINT CONNECTOR-E15
Connector Color	BLACK



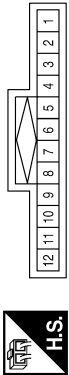
Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-
3	L	-

Connector No.	E70
Connector Name	JOINT CONNECTOR-E14
Connector Color	BLACK



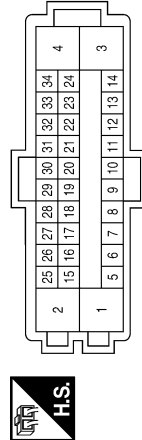
Terminal No.	Color of Wire	Signal Name
1	P	-
2	P	-
3	P	-

Connector No.	E45
Connector Name	JOINT CONNECTOR-E12
Connector Color	BLUE



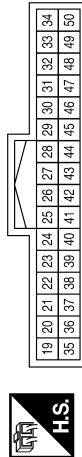
Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-
7	P	-
8	P	-

Connector No.	E125
Connector Name	ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
15	P	CAN-L
25	L	CAN-H

Connector No.	E119
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
19	SB	SUB ECU

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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

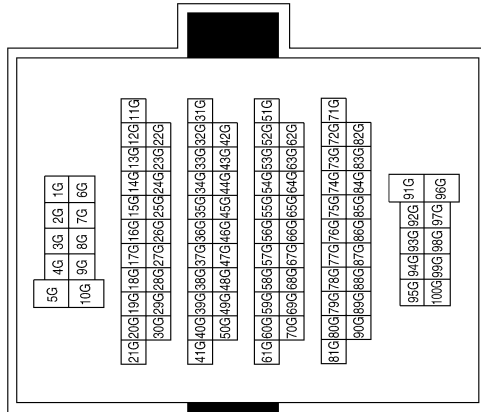
Connector No.	C12
Connector Name	4WD SOLENOID
Connector Color	GRAY



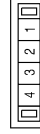
Terminal No.	Color of Wire	Signal Name
1	SB	-
2	Y	-

Terminal No.	Color of Wire	Signal Name
35G	P	-
36G	L	-

Connector No.	E152
Connector Name	WIRE TO WIRE
Connector Color	WHITE

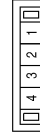


Connector No.	B12
Connector Name	JOINT CONNECTOR-B10
Connector Color	WHITE



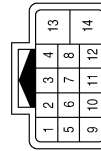
Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-

Connector No.	B11
Connector Name	JOINT CONNECTOR-B09
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	P	-
2	P	-

Connector No.	C13
Connector Name	WIRE TO WIRE
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
13	SB	-
14	Y	-

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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

Connector No.	B17
Connector Name	JOINT CONNECTOR-B12
Connector Color	WHITE



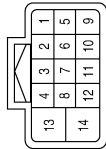
Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-
3	L	-

Connector No.	B16
Connector Name	JOINT CONNECTOR-B11
Connector Color	WHITE



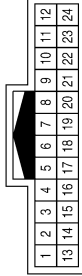
Terminal No.	Color of Wire	Signal Name
1	P	-
2	P	-
3	P	-

Connector No.	B13
Connector Name	WIRE TO WIRE
Connector Color	BLACK



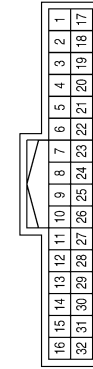
Terminal No.	Color of Wire	Signal Name
13	LG	-
14	V	-

Connector No.	B40
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
20	SB	-
21	W	-

Connector No.	B32
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
18	L	-
19	P	-

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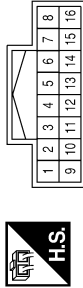
4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

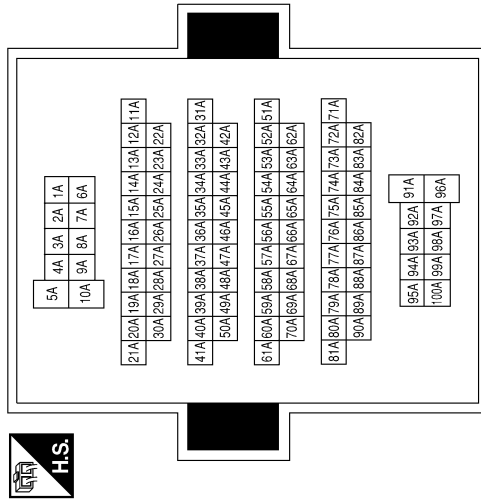
Terminal No.	Color of Wire	Signal Name
6	-	-
7	W	IGNITION SWITCH
8	L	CAN-H
9	SB	BATTERY (AWD SOLENOID)
10	B	GROUND
11	B	GROUND
12	BG	2WD SW
13	-	-
14	BR	LOCK SW
15	Y	BATTERY (CONTROL UNIT)
16	P	CAN-L

Connector No.	B67
Connector Name	4WD CONTROL UNIT
Connector Color	WHITE



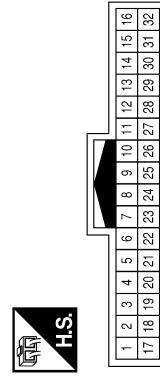
Terminal No.	Color of Wire	Signal Name
1	LG	AWD SOLENOID (+)
2	V	AWD SOLENOID (-)
3	-	-
4	-	-
5	V	AUTO SW

Connector No.	B69
Connector Name	WIRE TO WIRE
Connector Color	GRAY



Terminal No.	Color of Wire	Signal Name
73A	Y	-
76A	V	-
80A	BR	-
81A	BG	-
89A	L	-
90A	P	-

Connector No.	B101
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
17	L	-
18	P	-

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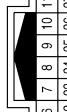
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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

Connector No.	B124
Connector Name	WIRE TO WIRE
Connector Color	WHITE



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32

Terminal No.	Color of Wire	Signal Name
18	L	-
19	P	-

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4WD SYSTEM

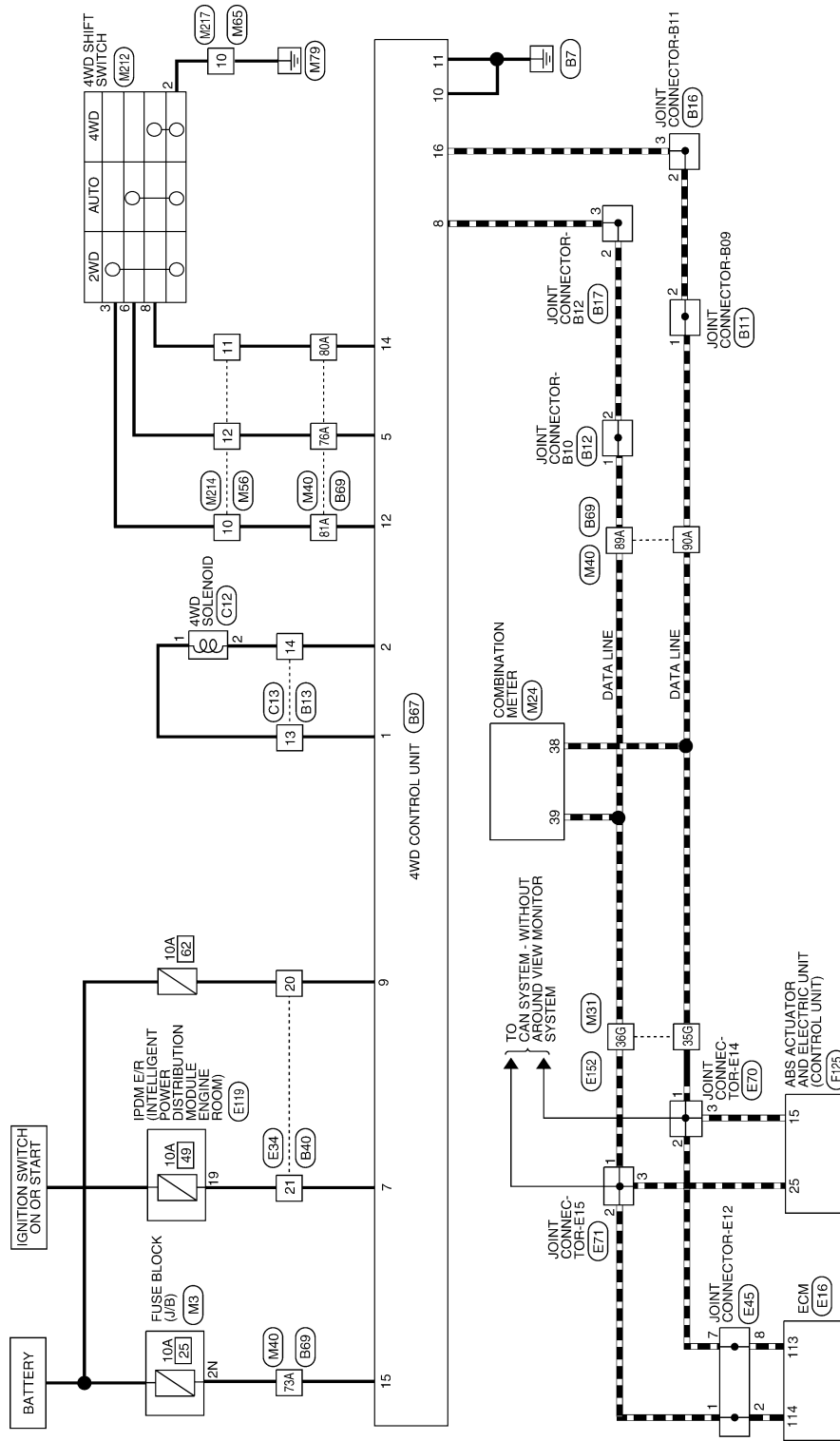
< WIRING DIAGRAM >

[TRANSFER: TY21C]

Wiring Diagram -Without Around View Monitor System-

INFOID:000000009177724

4WD SYSTEM - WITHOUT AROUND VIEW MONITOR SYSTEM

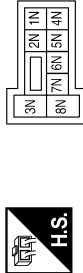


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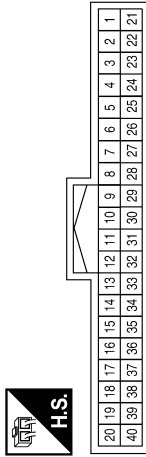
4WD SYSTEM CONNECTORS - WITHOUT AROUND VIEW MONITOR SYSTEM

Connector No.	M3
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



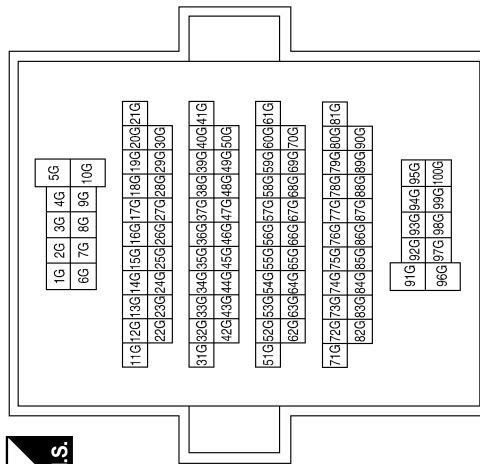
Terminal No.	Color of Wire	Signal Name
2N	BG	-

Connector No.	M24
Connector Name	COMBINATION METER
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
38	P	CAN-L
39	L	CAN-H

Connector No.	M31
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
35G	P	-
36G	L	-

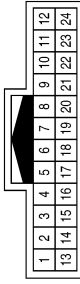
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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

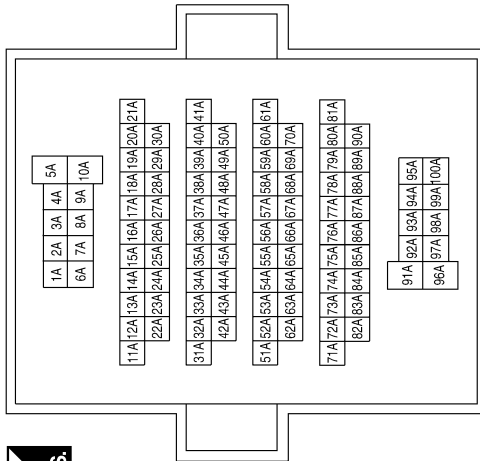
Connector No.	M56
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	BG	-
11	BR	-
12	V	-

Terminal No.	Color of Wire	Signal Name
73A	BG	-
76A	V	-
80A	BR	-
81A	BG	-
89A	L	-
90A	P	-

Connector No.	M40
Connector Name	WIRE TO WIRE
Connector Color	GRAY

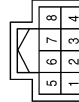


Connector No.	M214
Connector Name	WIRE TO WIRE
Connector Color	WHITE



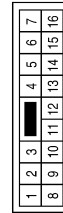
Terminal No.	Color of Wire	Signal Name
10	BG	-
11	BR	-
12	V	-

Connector No.	M212
Connector Name	4WD SHIFT SWITCH
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	B	-
3	BG	-
6	V	-
8	BR	-

Connector No.	M65
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	B	-

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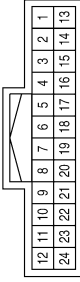
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4WD SYSTEM

< WIRING DIAGRAM >

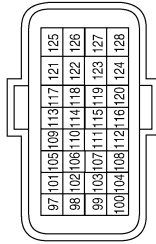
[TRANSFER: TY21C]

Connector No.	E34
Connector Name	WIRE TO WIRE
Connector Color	WHITE



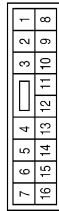
Terminal No.	Color of Wire	Signal Name
20	LG	-
21	SB	-

Connector No.	E16
Connector Name	ECM
Connector Color	GRAY



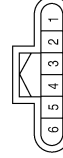
Terminal No.	Color of Wire	Signal Name
113	P	CAN-L
114	L	CAN-H

Connector No.	M217
Connector Name	WIRE TO WIRE
Connector Color	WHITE



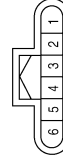
Terminal No.	Color of Wire	Signal Name
10	B	-

Connector No.	E71
Connector Name	JOINT CONNECTOR-E15
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-
3	L	-

Connector No.	E70
Connector Name	JOINT CONNECTOR-E14
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	P	-
2	P	-
3	P	-

Connector No.	E45
Connector Name	JOINT CONNECTOR-E12
Connector Color	BLUE



Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-
7	P	-
8	P	-

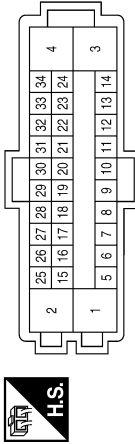
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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

Connector No.	E125
Connector Name	ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
15	P	CAN-L
25	L	CAN-H

Connector No.	E119
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
19	SB	SUB ECU

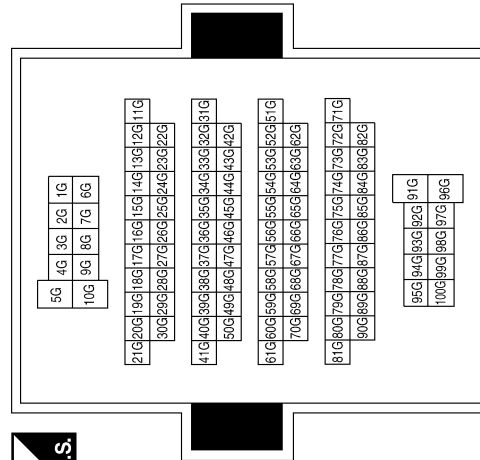
Connector No.	C12
Connector Name	4WD SOLENOID
Connector Color	GRAY



Terminal No.	Color of Wire	Signal Name
1	SB	-
2	Y	-

Terminal No.	Color of Wire	Signal Name
35G	P	-
36G	L	-

Connector No.	E152
Connector Name	WIRE TO WIRE
Connector Color	WHITE



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4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

Connector No.	B12
Connector Name	JOINT CONNECTOR-B10
Connector Color	WHITE



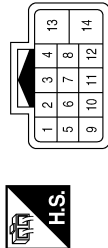
Terminal No.	Color of Wire	Signal Name
1	L	-
2	L	-

Connector No.	B11
Connector Name	JOINT CONNECTOR-B09
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	P	-
2	P	-

Connector No.	C13
Connector Name	WIRE TO WIRE
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
13	SB	-
14	Y	-

Connector No.	B17
Connector Name	JOINT CONNECTOR-B12
Connector Color	WHITE



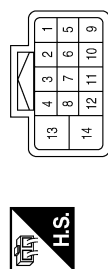
Terminal No.	Color of Wire	Signal Name
2	L	-
3	L	-

Connector No.	B16
Connector Name	JOINT CONNECTOR-B11
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	P	-
3	P	-

Connector No.	B13
Connector Name	WIRE TO WIRE
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
13	LG	-
14	V	-

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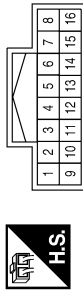
4WD SYSTEM

< WIRING DIAGRAM >

[TRANSFER: TY21C]

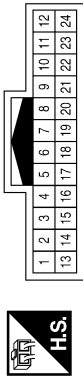
Terminal No.	Color of Wire	Signal Name
6	-	-
7	W	IGNITION SWITCH
8	L	CAN-H
9	SB	BATTERY (AWD SOLENOID)
10	B	GROUND
11	B	GROUND
12	BG	2WD SW
13	-	-
14	BR	LOCK SW
15	Y	BATTERY (CONTROL UNIT)
16	P	CAN-L

Connector No.	B67
Connector Name	4WD CONTROL UNIT
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	LG	AWD SOLENOID (+)
2	V	AWD SOLENOID (-)
3	-	-
4	-	-
5	V	AUTO SW

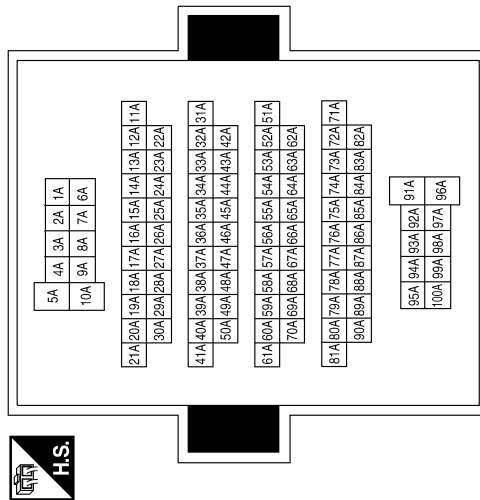
Connector No.	B40
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
20	SB	-
21	W	-

Terminal No.	Color of Wire	Signal Name
73A	Y	-
76A	V	-
80A	BR	-
81A	BG	-
89A	L	-
90A	P	-

Connector No.	B69
Connector Name	WIRE TO WIRE
Connector Color	GRAY



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BASIC INSPECTION

DIAGNOSIS AND REPAIR WORK FLOW

Work Flow

INFOID:000000009177725

DETAILED FLOW

1. INTERVIEW FROM THE CUSTOMER

Clarify customer complaints before inspection. First of all, perform an interview utilizing [DLN-41, "Diagnostic Work Sheet"](#) and reproduce symptoms as well as fully understand it. Ask customer about his/her complaints carefully. Check symptoms by driving vehicle with customer, if necessary.

CAUTION:

Customers are not professional. Never guess easily like “maybe the customer means that...,” or “maybe the customer mentions this symptom”.

>> GO TO 2.

2. CHECK SYMPTOM

Reproduce the symptom that is indicated by the customer, based on the information from the customer obtained by interview. Also check that the symptom is not caused by protection function. Refer to [DLN-22, "Protection Function"](#).

CAUTION:

When the symptom is caused by normal operation, fully inspect each portion and obtain the understanding of customer that the symptom is not caused by a malfunction.

>> GO TO 3.

3. PERFORM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for “ALL MODE AWD/4WD”.

Is any DTC detected?

YES >> Record or print self-diagnosis results. GO TO 4.

NO >> GO TO 6.

4. RECHECK SYMPTOM

With CONSULT

1. Erase self-diagnostic results for “ALL MODE AWD/4WD”.

2. Perform DTC confirmation procedures for the error detected system.

NOTE:

If some DTCs are detected at the same time, determine the order for performing the diagnosis based on [LAN-20, "Trouble Diagnosis Flow Chart"](#).

Is any DTC detected?

YES >> GO TO 5.

NO >> Check harness and connectors based on the information obtained by interview. Refer to [GI-49, "Intermittent Incident"](#).

5. REPAIR OR REPLACE ERROR-DETECTED PARTS

- Repair or replace error-detected parts.
- Reconnect part or connector after repairing or replacing.
- When DTC is detected, erase self-diagnostic results for “ALL MODE AWD/4WD”.

>> GO TO 7.

6. IDENTIFY ERROR-DETECTED SYSTEM BY SYMPTOM DIAGNOSIS

Estimate error-detected system based on symptom diagnosis and perform inspection.

Can the error-detected system be identified?

DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

[TRANSFER: TY21C]

YES >> GO TO 7.

NO >> Check harness and connectors based on the information obtained by interview. Refer to [GI-49](#), ["Intermittent Incident"](#).

7. FINAL CHECK

With CONSULT

1. Check the reference value for 4WD control module.
2. Recheck the symptom and check that symptom is not reproduced on the same conditions.

Is the symptom reproduced?

YES >> GO TO 3.

NO >> INSPECTION END

Diagnostic Work Sheet

INFOID:000000009177726

Description

- In general, customers have their own criteria for a problem. Therefore, it is important to understand the symptom and status well enough by asking the customer about his/her concerns carefully. To systemize all the information for the diagnosis, prepare the interview sheet referring to the interview points.
- In some cases, multiple conditions that appear simultaneously may cause a DTC to be detected.

Interview sheet sample

Interview sheet					
Customer name	MR/MS	Registration number		Initial year registration	
		Vehicle type		VIN	
Storage date		Engine		Mileage	km (Mile)
Symptom		<input type="checkbox"/> Vehicle does not enter 4WD mode. <input type="checkbox"/> 4WD warning indicator is displayed. <input type="checkbox"/> Heavy tight-corner braking symptom occurs <input type="checkbox"/> Noise <input type="checkbox"/> Vibration <input type="checkbox"/> Others (_____)			
First occurrence		<input type="checkbox"/> Recently <input type="checkbox"/> Others (_____)			
Frequency of occurrence		<input type="checkbox"/> Always <input type="checkbox"/> Under a certain conditions of _____ <input type="checkbox"/> Sometimes (time(s)/day) _____			
Climate conditions		<input type="checkbox"/> Irrelevant			
	Weather	<input type="checkbox"/> Fine <input type="checkbox"/> Cloud <input type="checkbox"/> Rain <input type="checkbox"/> Snow <input type="checkbox"/> Others (_____)			
	Temperature	<input type="checkbox"/> Hot <input type="checkbox"/> Warm <input type="checkbox"/> Cool <input type="checkbox"/> Cold <input type="checkbox"/> Temperature (Approx. _____ °C)			
	Relative humidity	<input type="checkbox"/> High <input type="checkbox"/> Moderate <input type="checkbox"/> Low			
Road conditions		<input type="checkbox"/> Urban area <input type="checkbox"/> Suburb area <input type="checkbox"/> High way <input type="checkbox"/> Mounting road (uphill or down hill) <input type="checkbox"/> Rough road			
Operation conditions, etc.		<input type="checkbox"/> Irrelevant <input type="checkbox"/> When engine starts <input type="checkbox"/> During idling <input type="checkbox"/> During driving <input type="checkbox"/> During acceleration <input type="checkbox"/> At constant speed driving <input type="checkbox"/> During deceleration <input type="checkbox"/> During cornering (right curve or left curve)			

DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

[TRANSFER: TY21C]

Interview sheet

Customer name	MR/MS	Registration number		Initial year registration	
		Vehicle type		VIN	
Storage date		Engine		Mileage	km (Mile)
Other conditions					

Memo

ADDITIONAL SERVICE WHEN REPLACING 4WD CONTROL UNIT

< BASIC INSPECTION >

[TRANSFER: TY21C]

ADDITIONAL SERVICE WHEN REPLACING 4WD CONTROL UNIT

Description

INFOID:000000009177727

When replacing 4WD control unit, unit characteristics writing is required.

Work Procedure

INFOID:000000009177728

1. PERFORM WRITING UNIT CHARACTERISTICS

Perform writing unit characteristics of electric controlled coupling.

>> Refer to [DLN-44. "Work Procedure"](#).

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UNIT CHARACTERISTICS WRITING

Description

INFOID:000000009177729

When replacing 4WD control unit, rear final drive assembly and/or electric controlled coupling, unit characteristics of electric controlled coupling writing is required.

Work Procedure

INFOID:000000009177730

1. UNIT CHARACTERISTICS WRITING

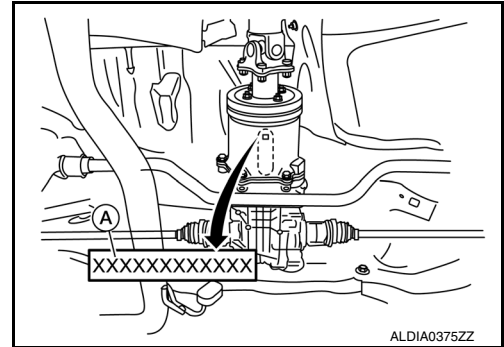
Ⓟ With CONSULT

1. Confirm the unit characteristics (A) of electric controlled coupling.

NOTE:

Unit characteristics is 12-digit alphanumeric.

2. Turn the ignition switch OFF to ON.
3. Select "UNIT CHARACTERISTICS WRITE" in "WORK SUPPORT" for "ALL MODE AWD/4WD".
4. Input unit characteristics.
5. Select "Start".
6. Check that "UNIT CHARACTERISTICS WRITE COMPLETED" is displayed.



>> WORK END

DTC/CIRCUIT DIAGNOSIS

C1201 4WD CONTROL UNIT

DTC Logic

INFOID:000000009177731

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1201	CONTROLLER FAILURE	Malfunction has occurred inside 4WD control unit.	Internal malfunction of 4WD control unit

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DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

Ⓜ With CONSULT

- Turn the ignition switch OFF to ON.
- Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1201" detected?

- YES >> Proceed to [DLN-45, "Diagnosis Procedure"](#).
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177732

1. PERFORM SELF-DIAGNOSIS

Ⓜ With CONSULT

- Erase self-diagnostic results for "ALL MODE AWD/4WD".
- Turn the ignition switch OFF, and then wait 10 seconds or more.
- Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1201" detected?

- YES >> Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).
- NO >> Check 4WD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace error-detected parts.

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C1203 ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

C1203 ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

DTC Logic

INFOID:000000009177734

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1203	ABS SYSTEM	Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit).	ABS malfunction <ul style="list-style-type: none">Vehicle speed signal error

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

Ⓟ With CONSULT

1. Start the engine and drive at 30 km/h (19 MPH) or more for approximately 1 minute.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1203" detected?

- YES >> Proceed to [DLN-46, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177734

1. PERFORM ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT) SELF-DIAGNOSIS

Ⓟ With CONSULT

Perform self-diagnosis for "ABS".

Is any DTC detected?

- YES >> Check the DTC. Refer to [BRC-42, "DTC Index"](#).
NO >> GO TO 2.

2. CHECK TERMINALS AND HARNESS CONNECTORS

Check 4WD control unit pin terminals for damage or loose connection with harness connector.

Is inspection result normal?

- YES >> After turning the ignition switch OFF, perform DTC confirmation procedure again. If DTC "C1203" is detected, Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).
NO >> Repair or replace error-detected parts.

C1204 4WD SOLENOID

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

C1204 4WD SOLENOID

DTC Logic

INFOID:000000009177735

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1204	4WD SOLENOID	Malfunction related to 4WD solenoid has been detected.	<ul style="list-style-type: none"> Internal malfunction of electronic controlled coupling Malfunction of 4WD solenoid power supply circuit (open or short) Malfunction of 4WD solenoid command current

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DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

- Turn the ignition switch OFF to ON.
- Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1204" detected?

- YES >> Proceed to [DLN-47, "Diagnosis Procedure"](#).
 NO >> INSPECTION END

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Diagnosis Procedure

INFOID:000000009177736

1. CHECK 4WD SOLENOID POWER SUPPLY (1)

- Turn the ignition switch OFF.
- Disconnect 4WD control unit harness connector.
- Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	9	Ground	Battery voltage

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- Turn the ignition switch ON.
CAUTION:
Never start the engine.
- Check the voltage between 4WD control unit harness connector and ground.

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4WD control unit		—	Voltage
Connector	Terminal		
B67	9	Ground	Battery voltage

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Is the inspection result normal?

- YES >> GO TO 3.
 NO >> GO TO 2.

2. CHECK 4WD SOLENOID POWER SUPPLY (2)

- Turn the ignition switch OFF.
- Check the 10A fuse (#62)

C1204 4WD SOLENOID

[TRANSFER: TY21C]

< DTC/CIRCUIT DIAGNOSIS >

3. Check the harness for open or short between 4WD control unit harness connector No.9 terminal and 10A fuse (#62).

Is the inspection result normal?

YES >> Perform the trouble diagnosis for power supply circuit. Refer to [PG-11, "Wiring Diagram - BATTERY POWER SUPPLY -"](#).

NO >> Repair or replace error-detected parts.

3.CHECK 4WD SOLENOID GROUND

Check the continuity between 4WD control unit harness connector and ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	10	Ground	Existed
	11		

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace error-detected parts.

4.CHECK 4WD SOLENOID CIRCUIT (1)

Check the resistance between 4WD control unit harness connector.

4WD control unit			Resistance (Approx.)
Connector	Terminal		
B67	1	2	2.45 Ω

Is the inspection result normal?

YES >> GO TO 7.

NO >> GO TO 5.

5.CHECK 4WD SOLENOID CIRCUIT (2)

1. Remove 4WD solenoid harness connector.
2. Check the continuity between 4WD control unit harness connector and 4WD solenoid harness connector.

4WD control unit		4WD solenoid		Continuity
Connector	Terminal	Connector	Terminal	
B67	1	C12	1	Existed
	2		2	

3. Check the continuity between 4WD control unit harness connector and the ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	1	Ground	Not existed
	2		

Is the inspection result normal?

YES >> GO TO 6.

NO >> Repair or replace error-detected parts.

6.CHECK 4WD SOLENOID

Check 4WD solenoid. Refer to [DLN-49, "Component Inspection"](#).

Is the inspection result normal?

YES >> GO TO 7.

NO >> 4WD solenoid is malfunctioning. Replace electric controlled coupling. Refer to [DLN-121, "Removal and Installation"](#).

C1204 4WD SOLENOID

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

7. CHECK TERMINALS AND HARNESS CONNECTORS

- Check 4WD control unit pin terminals for damage or loose connection with harness connector.
- Check 4WD solenoid pin terminals for damage or loose connection with harness connector.

Is the inspection result normal?

- YES >> Replace 4WD control unit. Refer to [DLN-72. "Removal and Installation"](#).
NO >> Repair or replace error-detected parts.

Component Inspection

INFOID:000000009177737

1. CHECK 4WD SOLENOID

1. Turn the ignition switch OFF.
2. Disconnect 4WD solenoid harness connector.
3. Check the resistance between 4WD solenoid harness connector terminals.

4WD solenoid		Resistance (Approx.)
Terminal		
1	2	2.45 Ω

Is the inspection result normal?

- YES >> INSPECTION END
NO >> 4WD solenoid is malfunctioning. Replace electric controlled coupling. Refer to [DLN-121. "Removal and Installation"](#).

C1205 4WD ACTUATOR RELAY

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

C1205 4WD ACTUATOR RELAY

DTC Logic

INFOID:000000009177738

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1205	4WD ACTUATOR RLY	Malfunction has been detected from 4WD actuator relay integrated with 4WD control unit, or malfunction related to 4WD solenoid has been detected.	<ul style="list-style-type: none">Internal malfunction of 4WD control unitMalfunction of 4WD solenoid power supply circuit (ground short)

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

- Turn the ignition switch OFF to ON.
- Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1205" detected?

- YES >> Proceed to [DLN-50, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177739

1. CHECK 4WD SOLENOID CIRCUIT (1)

- Turn the ignition switch OFF.
- Disconnect 4WD control unit harness connector.
- Check the continuity between 4WD control unit harness connector and the ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	1	Ground	Not existed
	2		

Is the inspection result normal?

- YES >> GO TO 4.
NO >> GO TO 2.

2. CHECK 4WD SOLENOID

- Disconnect 4WD solenoid harness connector.
- Check the continuity between 4WD solenoid connector and the ground.

4WD solenoid	—	Continuity
Terminal		
1	Ground	Not existed
2		

Is the inspection result normal?

- YES >> GO TO 3.

C1205 4WD ACTUATOR RELAY

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

NO >> 4WD solenoid is malfunctioning. Replace electric controlled coupling. Refer to [DLN-121, "Removal and Installation"](#).

3. CHECK 4WD SOLENOID CIRCUIT

Check the continuity between 4WD control unit harness connector and the ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	1	Ground	Not existed
	2		

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4. CHECK TERMINALS AND HARNESS CONNECTORS

1. Check 4WD control unit pin terminals for damage or loose connection with harness connector.
2. Check 4WD solenoid pin terminals for damage or loose connection with harness connector.

Is the inspection result normal?

YES >> After connecting each harness connector, perform DTC confirmation procedure again. When DTC "C1205" is detected, replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).

NO >> Repair or replace damaged parts.

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C1209 MODE SW

DTC Logic

INFOID:000000009177740

DTC DETECTION LOGIC

DTC	Items (CONSULT screen terms)	Diagnostic item is detected when...	Possible cause
C1209	MODE SW	More than two switch inputs are simultaneously detected due to short circuit of 4WD shift switch.	Malfunction of 4WD shift switch or 4WD shift switch circuit.

DTC CONFIRMATION PROCEDURE

1. DTC REPRODUCTION PROCEDURE

 With CONSULT

1. Turn the ignition switch OFF to ON.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1209" detected?

- YES >> Proceed to diagnosis procedure. Refer to [DLN-52, "Diagnosis Procedure"](#).
 NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177741

1. CHECK 4WD SHIFT SWITCH

1. Turn the ignition switch OFF.
2. Remove 4WD shift switch.
3. Check the continuity between 4WD shift switch connector terminals.

4WD shift switch				Continuity
Connector	Terminal		Condition	
M212	2	3	4WD shift switch: 2WD	Existed
			Except the above	Not existed
	2	6	4WD shift switch: AUTO	Existed
			Except the above	Not existed
	2	8	4WD shift switch: 4WD	Existed
			Except the above	Not existed

Is the inspection result normal?

- YES >> GO TO 2.
 NO >> Replace 4WD shift switch. Refer to [DLN-73, "Removal and Installation"](#).

2. CHECK 4WD SHIFT SWITCH CIRCUIT (1)

Check the continuity between 4WD shift switch harness connector and ground.

4WD shift switch		Ground	Continuity
Connector	Terminal		
M212	2	Ground	Existed

Is the inspection result normal?

- YES >> GO TO 3.
 NO >> Repair or replace damaged parts.

3. CHECK 4WD SHIFT SWITCH CIRCUIT (2)

1. Disconnect 4WD control unit harness connector.

C1209 MODE SW

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

- Check the continuity between 4WD control unit harness connector and 4WD shift switch harness connector.

4WD control unit		4WD shift switch		Continuity
Connector	Terminal	Connector	Terminal	
B67	5	M212	3	Not existed
	5		6	Existed
	5		8	Not existed
	12		3	Existed
	12		6	Not existed
	12		8	Not existed
	14		3	Not existed
	14		6	Not existed
	14		8	Existed

- Check the continuity between 4WD control unit harness connector and ground.

4WD control unit		Ground	Continuity
Connector	Terminal		
B67	5	Ground	Not existed
	12		
	14		

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4.CHECK 4WD CONTROL UNIT OUTPUT SIGNAL

- Connect 4WD control unit harness connector.
- Turn the ignition switch ON.
- Check the voltage between 4WD shift switch harness connector and ground.

4WD shift switch		Ground	Voltage (Approx.)
Connector	Terminal		
M212	3	Ground	Battery voltage
	6		
	8		

Is the inspection result normal?

YES >> Check each harness connector pin terminal for disconnection.

NO >> Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).

Component Inspection

INFOID:000000009177742

1.CHECK 4WD SHIFT SWITCH

- Turn the ignition switch OFF.
- Remove 4WD shift switch.
- Check the continuity between 4WD shift switch connector terminals.

4WD shift switch			Continuity
Terminal		Condition	
2	3	4WD shift switch: 2WD	Existed
		Except the above	Not existed

C1209 MODE SW

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

4WD shift switch			Continuity
Terminal		Condition	
2	6	4WD shift switch: AUTO	Existed
		Except the above	Not existed
2	8	4WD shift switch: 4WD	Existed
		Except the above	Not existed

Is the inspection result normal?

YES >> INSPECTION END

NO >> Replace 4WD shift switch. Refer to [DLN-73, "Removal and Installation"](#).

C1210 ECM

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

C1210 ECM

DTC Logic

INFOID:000000009177743

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1210	ENGINE SIGNAL 1	Malfunction related to engine signal has been detected.	Malfunction of engine control system

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

1. Start the engine and drive at 30 km/h (19 MPH) or more for approximately 1 minute.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1210" detected?

- YES >> Proceed to diagnosis procedure. Refer to [DLN-55, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177744

1. PERFORM ECM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ENGINE".

Is any DTC detected?

- YES >> Check the DTC. Refer to [EC-91, "DTC Index"](#).
NO >> GO TO 2.

2. CHECK TERMINALS AND HARNESS CONNECTORS

Check 4WD control unit pin terminals for damage or loose connection with harness connector.

Is inspection result normal?

- YES >> After turning the ignition switch OFF, perform DTC confirmation procedure again. If DTC "C1210" is detected, Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).
NO >> Repair or replace error-detected parts.

P1804 4WD CONTROL UNIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

P1804 4WD CONTROL UNIT

DTC Logic

INFOID:000000009177745

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
P1804	CONTROL UNIT 3	Malfunction is detected in the memory (EEPROM) system of 4WD control unit.	Internal malfunction of 4WD control module.

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

1. Turn the ignition switch OFF to ON.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "P1804" detected?

- YES >> Proceed to [DLN-56, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177746

1. PERFORM SELF-DIAGNOSIS AGAIN

With CONSULT

Perform "DTC CONFIRMATION PROCEDURE" (self-diagnosis) again. Refer to [DLN-56, "DTC Logic"](#).

Is DTC "P1804" detected?

- YES >> Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).
NO >> Check 4WD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace error-detected parts.

P181F INCOMPLETE CALIBRATION

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

P181F INCOMPLETE CALIBRATION

DTC Logic

INFOID:000000009177747

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
P181F	INCOMP CALIBRATION	When incomplete writing unit characteristics of rear final drive is detected.	Writing unit characteristics is incomplete.

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

1. Turn the ignition switch OFF to ON.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "P181F" detected?

- YES >> Proceed to [DLN-57, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177748

1. PERFORM WRITING UNIT CHARACTERISTICS

1. Erase self-diagnostic result for "ALL MODE AWD/4WD".
2. Perform writing unit characteristics. Refer to [DLN-44, "Work Procedure"](#).
3. Turn the ignition switch OFF to ON.
4. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is any DTC except "P181F" detected?

- YES >> Perform trouble diagnosis for detected DTC. Refer to [DLN-23, "DTC Index"](#).
NO >> GO TO 2.

2. PERFORM SELF-DIAGNOSIS AGAIN

With CONSULT

Perform "DTC CONFIRMATION PROCEDURE" (self-diagnosis) again. Refer to [DLN-23, "DTC Index"](#).

Is DTC "P181F" detected?

- YES >> Replace 4WD control unit. Refer to [DLN-72, "Removal and Installation"](#).
NO >> Check 4WD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace error-detected parts.

U1000 CAN COMM CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

U1000 CAN COMM CIRCUIT

Description

INFOID:000000009177749

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

DTC Logic

INFOID:000000009177750

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1000	CAN COMM CIRCUIT	4WD control unit is not transmitting/receiving CAN communication signal for 2 seconds or more.	<ul style="list-style-type: none">• CAN communication error• Malfunction of 4WD control unit

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

1. Turn the ignition switch OFF to ON.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "U1000" detected?

- YES >> Proceed to [DLN-58, "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177751

Proceed to [LAN-20, "Trouble Diagnosis Flow Chart"](#).

U1010 CONTROL UNIT (CAN)

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

U1010 CONTROL UNIT (CAN)

Description

INFOID:000000009177752

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

DTC Logic

INFOID:000000009177753

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1010	CONTROL UNIT (CAN)	Detecting error during the initial diagnosis of CAN controller of 4WD control unit.	Malfunction of 4WD control unit

DTC CONFIRMATION PROCEDURE

1. PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

1. Turn the ignition switch OFF to ON.
2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "U1010" detected?

- YES >> Proceed to [DLN-59. "Diagnosis Procedure"](#).
NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009177754

1. CHECK 4WD CONTROL UNIT

Check 4WD control unit harness connector for disconnection and deformation.

Is the inspection result normal?

- YES >> Replace 4WD control unit. Refer to [DLN-72. "Removal and Installation"](#).
NO >> Repair or replace error-detected parts.

POWER SUPPLY AND GROUND CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

POWER SUPPLY AND GROUND CIRCUIT

Diagnosis Procedure

INFOID:000000009177755

1. CHECK 4WD CONTROL UNIT POWER SUPPLY (1)

1. Turn the ignition switch OFF.
2. Disconnect 4WD control unit harness connector.
3. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage (Approx.)
Connector	Terminal		
B67	7	Ground	0 V

4. Turn the ignition switch ON.
CAUTION:
Never start the engine.
5. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	7	Ground	Battery voltage

Is the inspection result normal?

- YES >> GO TO 3.
NO >> GO TO 2.

2. CHECK 4WD CONTROL UNIT POWER SUPPLY (2)

1. Turn the ignition switch OFF.
2. Check the 10A fuse (#49).
3. Disconnect IPDM E/R harness connector.
4. Check the continuity between 4WD control unit harness connector and IPDM E/R harness connector.

4WD control unit		IPDM E/R		Continuity
Connector	Terminal	Connector	Terminal	
B67	7	E119	19	Existed

5. Check the continuity between 4WD control unit harness connector and the ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	7	Ground	Not existed

Is the inspection result normal?

- YES >> Perform the trouble diagnosis for ignition power supply circuit. Refer to [PG-23, "Wiring Diagram - IGNITION POWER SUPPLY -"](#).
- NO >> Repair or replace error-detected parts.

3. CHECK 4WD CONTROL UNIT POWER SUPPLY (3)

1. Turn the ignition switch OFF.
2. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	15	Ground	Battery voltage

3. Turn the ignition switch ON.

CAUTION:

POWER SUPPLY AND GROUND CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

Never start the engine.

4. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	15	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.

NO >> GO TO 4.

4.CHECK 4WD CONTROL UNIT POWER SUPPLY (4)

1. Turn the ignition switch OFF.
2. Check the 10A fuse (#25).
3. Disconnect fuse block (J/B) harness connector.
4. Check the continuity between 4WD control unit harness connector and fuse block (J/B) harness connector.

4WD control unit		Fuse block (J/B)		Continuity
Connector	Terminal	Connector	Terminal	
B67	15	M3	2N	Existed

5. Check the continuity between 4WD control unit harness connector and the ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	15	Ground	Not existed

Is the inspection result normal?

YES >> Perform the trouble diagnosis for power supply circuit. Refer to [PG-11, "Wiring Diagram - BATTERY POWER SUPPLY -"](#).

NO >> Repair or replace error-detected parts.

5.CHECK 4WD SOLENOID POWER SUPPLY (1)

1. Turn the ignition switch OFF.
2. Disconnect 4WD solenoid harness connector.
3. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	9	Ground	Battery voltage

4. Turn the ignition switch ON.

CAUTION:

Never start the engine.

5. Check the voltage between 4WD control unit harness connector and ground.

4WD control unit		—	Voltage
Connector	Terminal		
B67	9	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 7.

NO >> GO TO 6.

6.CHECK 4WD SOLENOID POWER SUPPLY (2)

1. Turn the ignition switch OFF.

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POWER SUPPLY AND GROUND CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

2. Check the 10A fuse (#62)
3. Check the harness for open or short between 4WD control unit harness connector No.9 terminal and 10A fuse (#62).

Is the inspection result normal?

YES >> Perform the trouble diagnosis for power supply circuit. Refer to [PG-11, "Wiring Diagram - BATTERY POWER SUPPLY -"](#).

NO >> Repair or replace error-detected parts.

7. CHECK 4WD CONTROL UNIT GROUND

1. Turn the ignition switch OFF.
2. Check the continuity between 4WD control unit harness connector and ground.

4WD control unit		—	Continuity
Connector	Terminal		
B67	10	Ground	Existed
	11		

Is the inspection result normal?

YES >> INSPECTION END

NO >> Repair or replace error-detected parts.

4WD WARNING ICON/DISPLAY

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

4WD WARNING ICON/DISPLAY

Diagnosis Procedure

INFOID:000000009177756

1. CHECK POWER SUPPLY AND GROUND CIRCUIT

Perform the trouble diagnosis for power supply and ground circuit. Refer to [DLN-60, "Diagnosis Procedure"](#).

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace the error-detected parts.

2. PERFORM SELF-DIAGNOSIS (4WD CONTROL UNIT)

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is any detected?

YES >> Check the DTC. Refer to [DLN-23, "DTC Index"](#).

NO >> GO TO 3.

3. PERFORM SELF-DIAGNOSIS (COMBINATION METER)

With CONSULT

Perform self-diagnosis for "METER/M&A".

Is any detected?

YES >> Check the DTC. Refer to [MWI-29, "DTC Index"](#).

NO >> Perform the trouble diagnosis for combination meter power supply circuit. Refer to [MWI-59, "COMBINATION METER : Diagnosis Procedure"](#).

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4WD ERROR IS DISPLAYED ON INFORMATION DISPLAY

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

SYMPTOM DIAGNOSIS

4WD ERROR IS DISPLAYED ON INFORMATION DISPLAY

Description

INFOID:00000000917757

4WD warning indicator is displayed on information display after the engine started.

Diagnosis Procedure

INFOID:00000000917758

1. PERFORM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is any DTC detected?

YES >> Check the DTC. Refer to [DLN-23, "DTC Index"](#).

NO >> GO TO 2.

2. CHECK 4WD WARNING ICON/DISPLAY

Perform the trouble diagnosis of the 4WD warning icon/display. Refer to [DLN-63, "Diagnosis Procedure"](#).

Is the inspection result normal?

YES >> Check each harness connector pin terminal for malfunction or disconnection.

NO >> Repair or replace the error-detected parts.

HEAVY TIGHT-CORNER BRAKING SYMPTOM OCCURS

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

HEAVY TIGHT-CORNER BRAKING SYMPTOM OCCURS

Description

INFOID:000000009177759

Heavy tight-corner braking symptom occurs when the vehicle is driven and the steering wheel is turned fully to either side after the engine is started.

NOTE:

Light tight-corner braking symptom may occur depending on driving conditions. This is not malfunction.

Diagnosis Procedure

INFOID:000000009177760

1. PERFORM ECM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ENGINE".

Is any DTC detected?

- YES >> Check the DTC. Refer to [EC-91, "DTC Index"](#).
- NO >> GO TO 2.

2. PERFORM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "U1000" detected?

- YES >> Proceed to [LAN-20, "Trouble Diagnosis Flow Chart"](#).
- NO >> GO TO 3.

3. CHECK 4WD SOLENOID

Perform the trouble diagnosis of the 4WD solenoid. Refer to [DLN-47, "Diagnosis Procedure"](#).

Is the inspection result normal?

- YES >> GO TO 4.
- NO >> Repair or replace the error-detected parts.

4. CHECK ELECTRIC CONTROLLED COUPLING

1. Turn the ignition switch OFF.
2. Set the transaxle to neutral. Release the parking brake.
3. Lift up the vehicle.
4. Rotate the propeller shaft by hand.
5. Hold rear wheel of right and left lightly.

Does rear wheel rotate?

- YES >> Replace electric controlled coupling for mechanical malfunction (clutch sticking etc.). Refer to [DLN-121, "Removal and Installation"](#).
- NO >> Check each harness connector pin terminal for disconnection.

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VEHICLE DOES NOT ENTER 4WD MODE

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

VEHICLE DOES NOT ENTER 4WD MODE

Description

INFOID:000000009177761

Vehicle does not enter 4-wheel drive mode even though 4WD warning indicator is not displayed.

Diagnosis Procedure

INFOID:000000009177762

1. CHECK 4WD WARNING ICON/DISPLAY

Perform the trouble diagnosis of the 4WD warning icon/display. Refer to [DLN-63, "Diagnosis Procedure"](#).

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace the error-detected parts.

2. CHECK PARKING BRAKE SWITCH SIGNAL

With CONSULT

Check "P BRAKE SW" of CONSULT "DATA MONITOR" for "ALL MODE AWD/4WD".

Monitor Item	Condition	Status
P BRAKE SW	When the parking brake pedal is operation.	On
	When the parking brake pedal is not operation.	Off

Is the inspection result normal?

YES >> GO TO 3.

NO >> Proceed to [DLN-53, "Component Inspection"](#).

3. CRUISE TEST

Drive the vehicle for a period of time.

Does any symptom occur?

YES >> Replace electric controlled coupling for mechanical malfunction (mechanical engagement of clutch is not possible). Refer to [DLN-121, "Removal and Installation"](#).

NO >> Check each harness connector pin terminal for disconnection.

4WD HIGH TEMP IS DISPLAYED ON INFORMATION DISPLAY

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

4WD HIGH TEMP IS DISPLAYED ON INFORMATION DISPLAY

Description

INFOID:000000009177763

While driving, 4WD warning indicator is quickly blinked on information display and it turns OFF after 1 minute.

- This symptom protects drivetrain parts when a heavy load is applied to the electric controlled coupling and multiple disc clutch temperature increases. Also, optional distribution of torque sometimes becomes rigid before lamp blinks quickly. Both cases are not malfunction. Refer to [DLN-22. "Protection Function"](#).
- When this symptom occurs, stop vehicle and allow it to idle for some times. Blinking will stop and system will be restored.

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TIRE SIZE INCORRECT IS DISPLAYED ON INFORMATION DISPLAY

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

TIRE SIZE INCORRECT IS DISPLAYED ON INFORMATION DISPLAY

Description

INFOID:000000009177764

While driving, 4WD warning indicator is slowly blinked on information display.

Diagnosis Procedure

INFOID:000000009177765

1. CHECK TIRE

Check the following.

- Tire pressure
- Wear condition
- Front and rear tire size (There is no difference between front and rear tires.)

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace error-detected parts. And then, drive the vehicle at speed of 20 km/h (12 MPH) or more for 5 seconds or more. Improper size information is initialized accordingly.

2. CHECK INPUT SIGNAL OF TIRE DIAMETER

 **With CONSULT**

1. Start the engine.
2. Drive at 20 km/h (12 MPH) or more for approximately 4 minutes continually.
3. Check "DIS-TIRE MONI" of CONSULT "DATA MONITOR" for "ALL MODE AWD/4WD".

Does the item on "DATA MONITOR" indicate "0 - 4 mm"?

YES >> INSPECTION END

NO >> GO TO 3.

3. TERMINAL INSPECTION

Check 4WD control unit harness connector for disconnection.

Is the inspection result normal?

YES >> Replace 4WD control unit. Refer to [DLN-72. "Removal and Installation"](#).

NO >> Repair or replace the error-detected parts.

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

[TRANSFER: TY21C]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000009177766

Use the chart below to find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Symptom		TRANSFER OIL (Level low)			LIQUID GASKET (Damaged)		OIL SEAL (Worn or damaged)		GEAR (Worn or damaged)		BEARING (Worn or damaged)	
		1	2				3	3	3			
Reference		DLN-70. "Inspection"			DLN-77. "Exploded View"		DLN-77. "Exploded View"		DLN-77. "Exploded View"		DLN-84. "Inspection"	
		DLN-70. "Inspection"			DLN-77. "Exploded View"		DLN-77. "Exploded View"		DLN-77. "Exploded View"		DLN-84. "Inspection"	
SUSPECTED PARTS (Possible cause)		TRANSFER OIL (Level low)	TRANSFER OIL (Wrong)	TRANSFER OIL (Level too high)	LIQUID GASKET (Damaged)	O-RING (Worn or damaged)	OIL SEAL (Worn or damaged)	GEAR (Worn or damaged)	BEARING (Worn or damaged)			
Symptom	Noise	1	2				3	3	3			
	Transfer oil leakage		3	1	2	2	2					

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PERIODIC MAINTENANCE

TRANSFER OIL

Inspection

INFOID:000000009177767

TRANSFER OIL LEAKS

Check that oil is not leaking from transfer assembly or around it.

TRANSFER OIL LEVEL

CAUTION:

Do not start engine while checking transfer oil level.

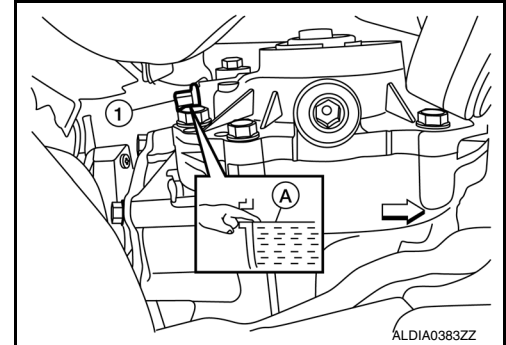
1. Remove filler plug (1) and gasket.

⇐ : Front

2. Transfer oil level (A) should be level with bottom of filler plug hole. Add transfer oil if necessary. Refer to [MA-15, "FOR USA AND CANADA : Fluids and Lubricants"](#) (United States and Canada) or [MA-16, "FOR MEXICO : Fluids and Lubricants"](#) (Mexico).
3. Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to [DLN-94, "Exploded View"](#).

CAUTION:

Do not reuse gasket.



ALDIA0383ZZ

Draining

INFOID:000000009177768

CAUTION:

Do not start engine while working.

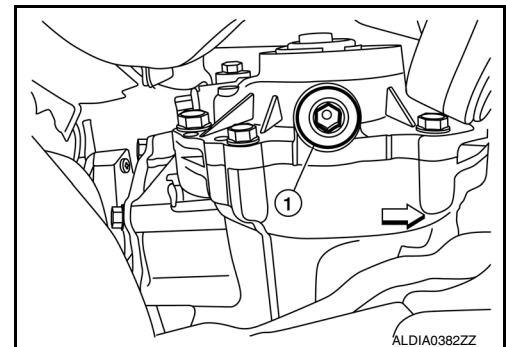
1. Run the vehicle to warm up the transfer unit sufficiently.
2. Stop the engine and remove drain plug (1) and gasket and drain the transfer oil.

⇐ : Front

3. Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to [DLN-94, "Exploded View"](#).

CAUTION:

Do not reuse gasket.



ALDIA0382ZZ

Refilling

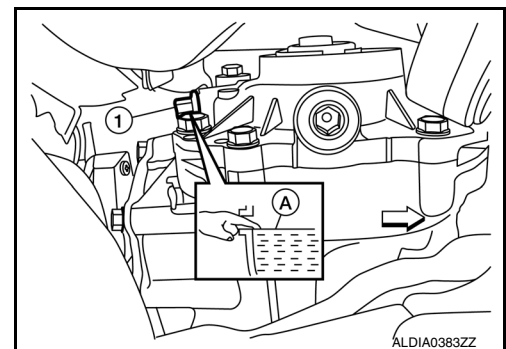
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CAUTION:

Do not start engine while checking transfer oil level.

1. Remove filler plug (1).
2. Fill with new transfer oil to the specified level near the filler plug hole.

⇐ : Front



ALDIA0383ZZ

TRANSFER OIL

< PERIODIC MAINTENANCE >

[TRANSFER: TY21C]

Transfer oil grade and viscosity

: Refer to [MA-15, "FOR USA AND CANADA : Fluids and Lubricants"](#) (United States and Canada) or [MA-16, "FOR MEXICO : Fluids and Lubricants"](#) (Mexico).

Transfer oil capacity

: Refer to [DLN-98, "General Specifications"](#).

3. Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to [DLN-94, "Exploded View"](#).

CAUTION:

Do not reuse gasket.

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4WD CONTROL UNIT

< REMOVAL AND INSTALLATION >

[TRANSFER: TY21C]

REMOVAL AND INSTALLATION

4WD CONTROL UNIT

Removal and Installation

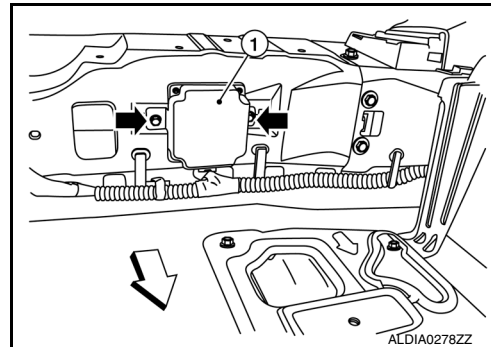
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REMOVAL

1. Disconnect the negative battery terminal. Refer to [PG-90, "Exploded View"](#).
2. Remove storage box. Refer to [INT-30, "Exploded View"](#).
3. Remove 4WD control unit bolts (←).

← : Front

4. Disconnect 4WD control unit harness connector.
5. Remove 4WD control unit (1).



INSTALLATION

Installation is in the reverse order of removal.

- Tighten 4WD control unit bolts to specified torque.

4WD control unit bolts : 10.1 N·m (1.0 kg-m, 7 ft-lb)

CAUTION:

Do not drop or shock 4WD control unit.

Reset electronic systems as necessary. Refer to [PG-89, "ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL : Special Repair Requirement"](#).

4WD SHIFT SWITCH

< REMOVAL AND INSTALLATION >

[TRANSFER: TY21C]

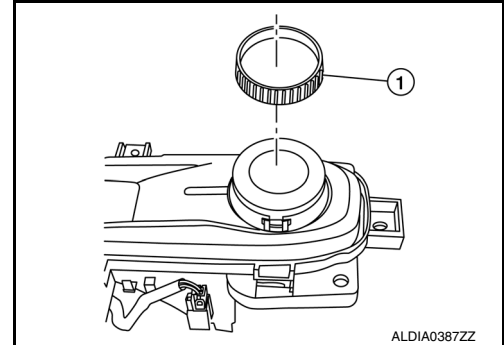
4WD SHIFT SWITCH

Removal and Installation

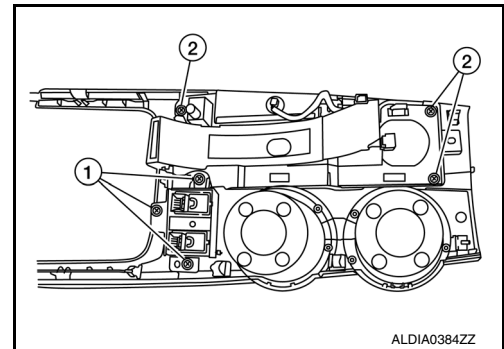
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REMOVAL

1. Remove the CVT shift selector finisher. Refer to [IP-18, "Exploded View"](#).
2. Remove the 4WD lock switch finisher (1).

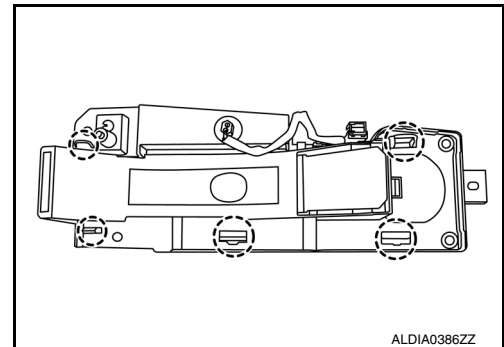


3. Remove the front seat climate control switch bracket screws (1) and the CVT shift selector indicator lamp screws (2). Refer to [IP-18, "Exploded View"](#).



4. Separate the CVT shift selector indicator lamp from the CVT shift selector finisher by pressing down on the pawls.

⊖: Pawls



5. Remove the 4WD lock switch from the CVT shift selector indicator lamp.

INSTALLATION

Installation is in the reverse order of removal.

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TRANSFER COVER

< REMOVAL AND INSTALLATION >

[TRANSFER: TY21C]

TRANSFER COVER

Removal and Installation

INFOID:000000009760273

NOTE:

- Replacement on vehicle may cause damage to transfer cover, and may cause a transfer oil leak.
- If transfer cover oil seal requires replacement, remove the transfer assembly from the vehicle before replacing transfer cover oil seal. Refer to [DLN-95. "Disassembly"](#).

TRANSFER ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

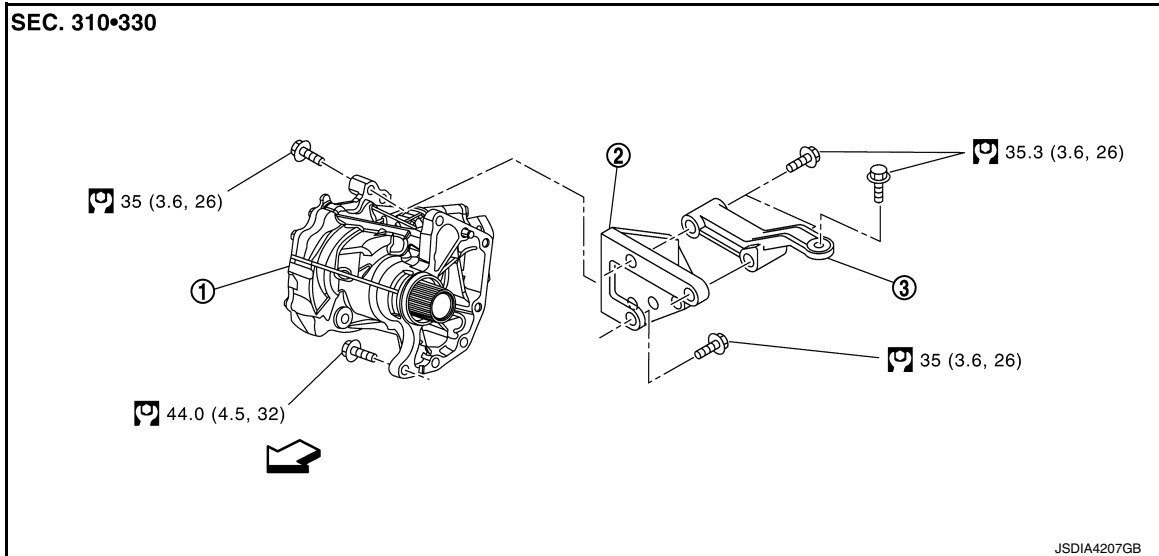
[TRANSFER: TY21C]

UNIT REMOVAL AND INSTALLATION

TRANSFER ASSEMBLY

Exploded View

INFOID:000000009704405



1. Transfer assembly

2. Transfer gusset

3. Rear gusset

⇐: Vehicle front

⊗: N·m (kg-m, ft-lb)

Removal and Installation

INFOID:000000009704406

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

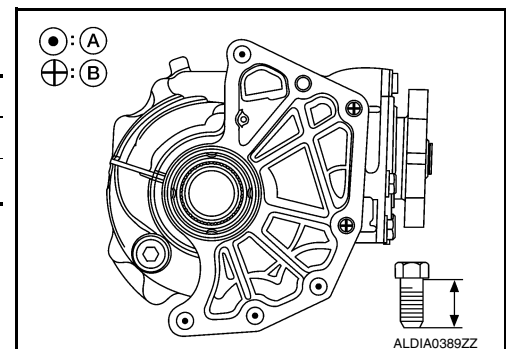
1. Drain the transfer oil. Refer to [DLN-70. "Draining"](#).
2. Remove exhaust manifold (bank 1). Refer to [EM-33. "Removal and Installation \(bank 1\)"](#).
CAUTION:
Handle carefully to avoid any shock to three way catalyst.
3. Support transaxle with a suitable jack.
4. Remove the steering gear and linkage. Refer to [ST-48. "Removal and Installation - 2WD"](#) (2WD) or [ST-49. "Removal and Installation - 4WD"](#) (4WD).
5. Remove rear gusset and transfer gusset.
6. Remove transaxle assembly to transfer assembly bolts.
CAUTION:
Be careful not to damage gear ring oil seal inside of CVT.

Bolt No.	(A)	(B)
Quantity	4	2
Bolt length "ℓ" mm (in)	40 (1.57)	40 (1.57)

7. Remove transfer assembly from the vehicle.

CAUTION:

- Do not damage air breather hose.



TRANSFER ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

[TRANSFER: TY21C]

- After removing transfer from transaxle, always replace differential side oil seal of the transaxle side with new one. Refer to [TM-204, "Removal and Installation"](#).

INSTALLATION

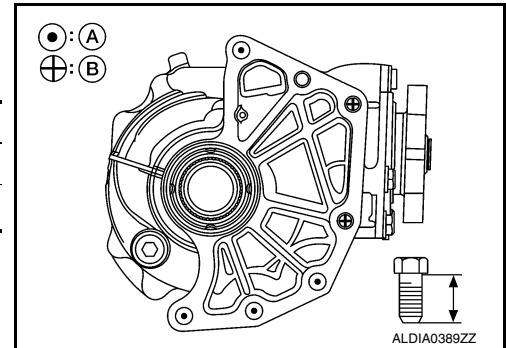
Installation is in the reverse order of removal.

- When installing the transfer to the transaxle, install the bolts following the standard below.

Bolt No.	(A)	(B)
Quantity	4	2
Bolt length "ℓ" mm (in)	40 (1.57)	40 (1.57)

CAUTION:

- When installing transfer to transaxle, be careful not to damage oil seal of transaxle.
- Do not reuse differential side oil seal.
- Check transfer oil level and check for transfer oil leaks after installation. Refer to [DLN-70, "Refilling"](#).



TRANSFER COVER

< UNIT DISASSEMBLY AND ASSEMBLY >

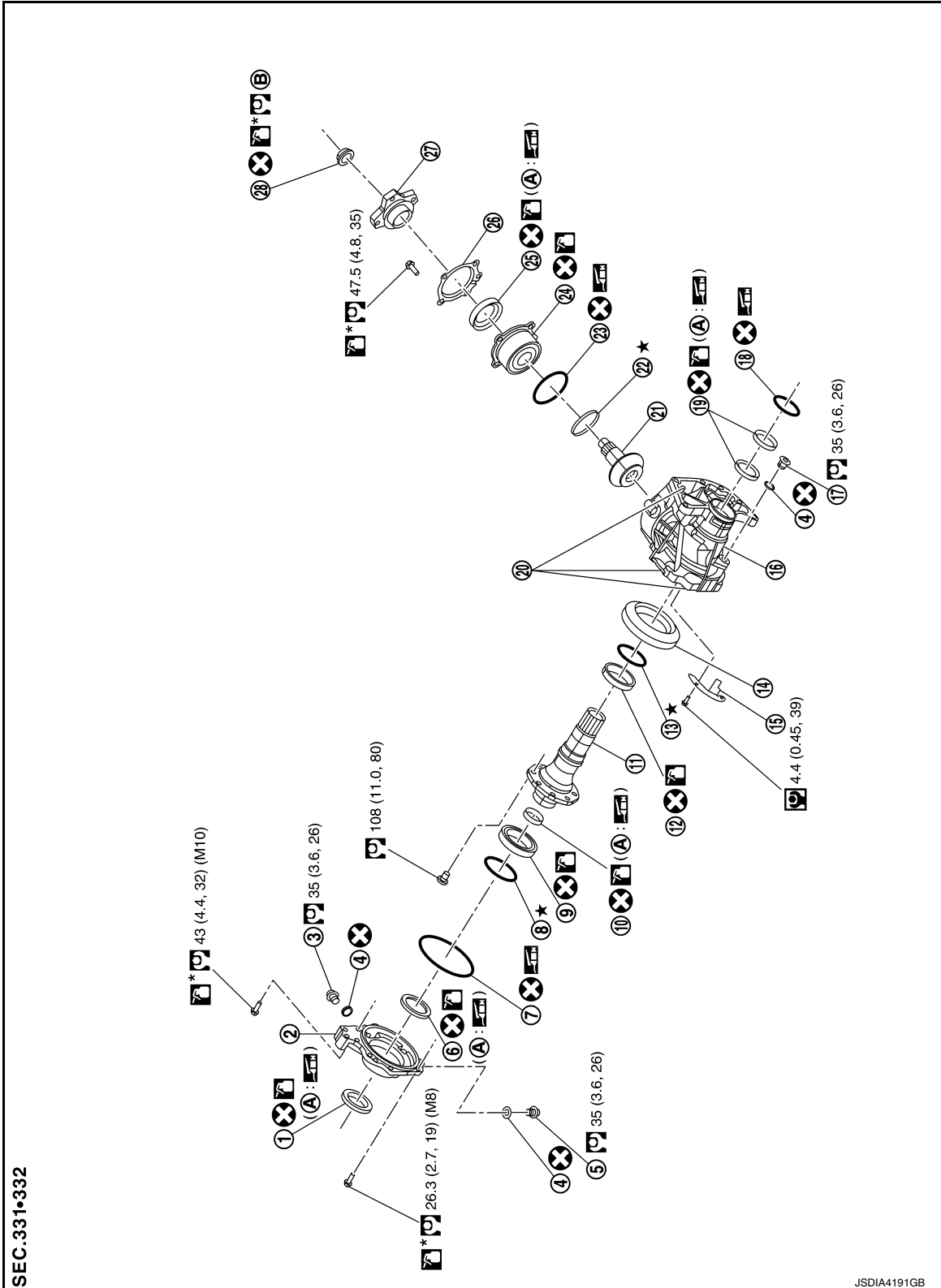
[TRANSFER: TY21C]

UNIT DISASSEMBLY AND ASSEMBLY

TRANSFER COVER

Exploded View

INFOID:000000009177775



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TRANSFER COVER


< UNIT DISASSEMBLY AND ASSEMBLY >


[TRANSFER: TY21C]


- | | | |
|---|--|--|
| 1. Oil seal | 2. Transfer cover | 3. Filler plug |
| 4. Gasket | 5. Drain plug | 6. Oil seal |
| 7. O-ring | 8. Ring gear bearing adjusting shim (transfer cover side) | 9. Ring gear bearing (transfer cover side) |
| 10. Drive shaft oil seal | 11. Ring gear shaft | 12. Ring gear bearing (transfer case side) |
| 13. Ring gear bearing adjusting shim (transfer case side) | 14. Ring gear | 15. Baffle plate |
| 16. Transfer case | 17. Plug | 18. O-ring |
| 19. Oil seal | 20. Dowel pin | 21. Drive pinion |
| 22. Drive pinion adjusting shim | 23. O-ring | 24. Pinion bearing assembly |
| 25. Oil seal | 26. Dust cover | 27. Companion flange |
| 28. Pinion lock nut | | |
| A. Oil seal lip | B. Comply with the assembly procedure when tightening. Refer to DLN-79 , "Assembly". | |


: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

: Apply gear oil.

: Apply anti-corrosive oil.

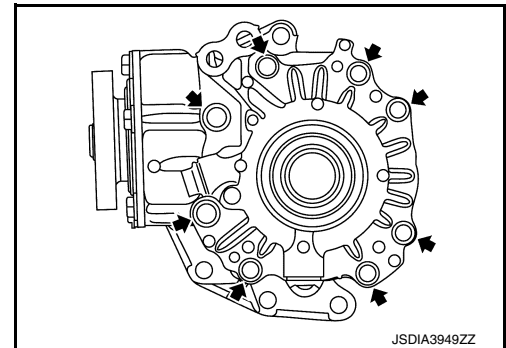
: Apply multi-purpose grease.

★: Select with proper thickness.

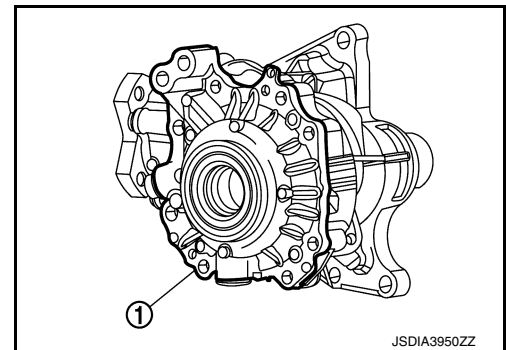
Disassembly

INFOID:000000009177776

1. Remove transfer cover mounting bolts (←).



2. Lightly tap transfer cover (1) with a plastic hammer to remove transfer cover.
3. Remove O-ring from transfer cover.
CAUTION:
 - Never use a tool.
 - Never damage transfer cover.



TRANSFER COVER

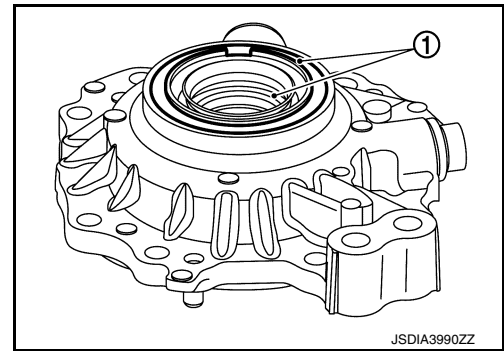
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

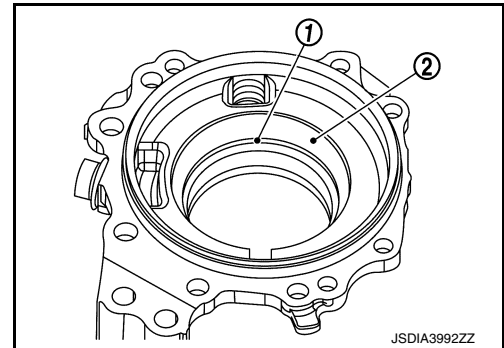
4. Lightly tap the metal part of oil seals (1) with punch from back side of transfer cover to remove oil seals.

CAUTION:

When removing, never damage the transfer cover by scooping it out with a tool.



5. Remove the ring gear bearing adjusting shim (transfer cover side) (1) and ring gear bearing outer race (transfer cover side) (2) using drift (commercial service tool).
6. Remove drain plug and gasket.
7. Remove filler plug and gasket.
8. Perform inspection after disassembly. Refer to [DLN-80, "Inspection"](#).



Assembly

INFOID:000000009177777

1. Select the ring gear bearing adjusting shim (transfer cover side). Refer to [DLN-89, "Adjustment"](#).
2. Install the selected ring gear bearing adjusting shim (transfer cover side) (1) and ring gear bearing outer race (transfer cover side) (2) using drift (commercial service tool).

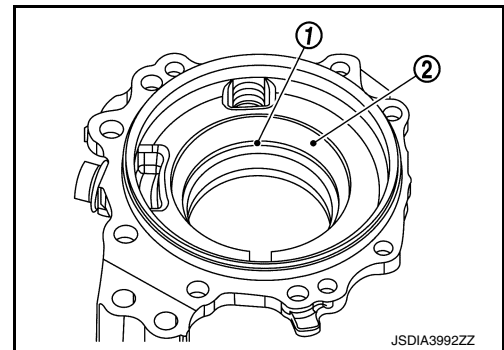
CAUTION:

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.

3. Install gasket onto drain plug and install them to transfer cover.

CAUTION:

Never reuse gasket.



4. Install the transfer cover to the transfer case, and apply anti-corrosive oil onto thread and seats on the mounting bolts. Then tighten mounting bolts to the specified torque.

- A : M10 bolt
- B : M8 bolt

NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after tooth contact is checked.

5. Check backlash, tooth contact, total preload and companion flange runout. Refer to [DLN-89, "Adjustment"](#).

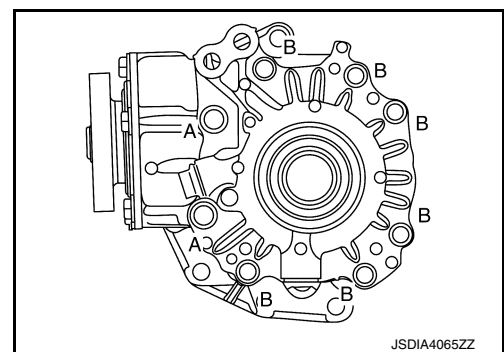
CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

6. Remove transfer cover to install O-ring.
7. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the transfer cover.

CAUTION:

- Never reuse O-ring.
- When installing O-ring, never use a tool.
- Never damage O-ring.



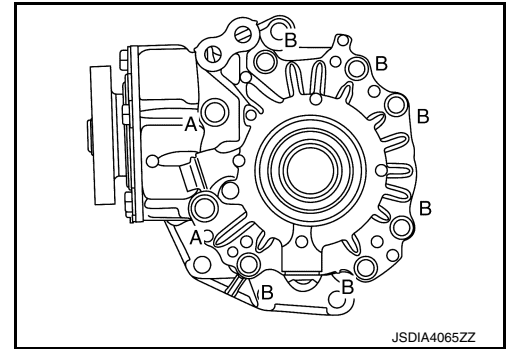
TRANSFER COVER

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

8. Install the transfer cover to the transfer case, and apply anti-corrosive oil onto thread and seats on the mounting bolts. Then tighten mounting bolts to the specified torque.

A : M10 bolt
B : M8 bolt

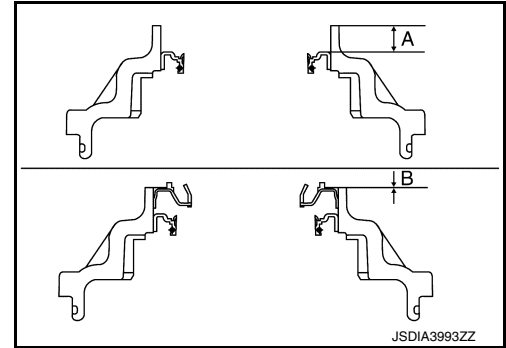


9. Using drift (commercial service tool), drive the transfer cover oil seals.

A : 10.3 +0.6/-0 mm (0.406 +0.024/-0 in)
B : 0 +0.6/-0 mm (0 +0.024/-0 in)

CAUTION:

- When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.



10. Install gasket onto filler plug and install them to transfer cover.

CAUTION:

- Never reuse gasket.
- Install filler plug after oil is filled.

Inspection

INFOID:00000000917778

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

Transfer cover

Check the bearing mounting surface for wear, cracks and damages.

RING GEAR SHAFT

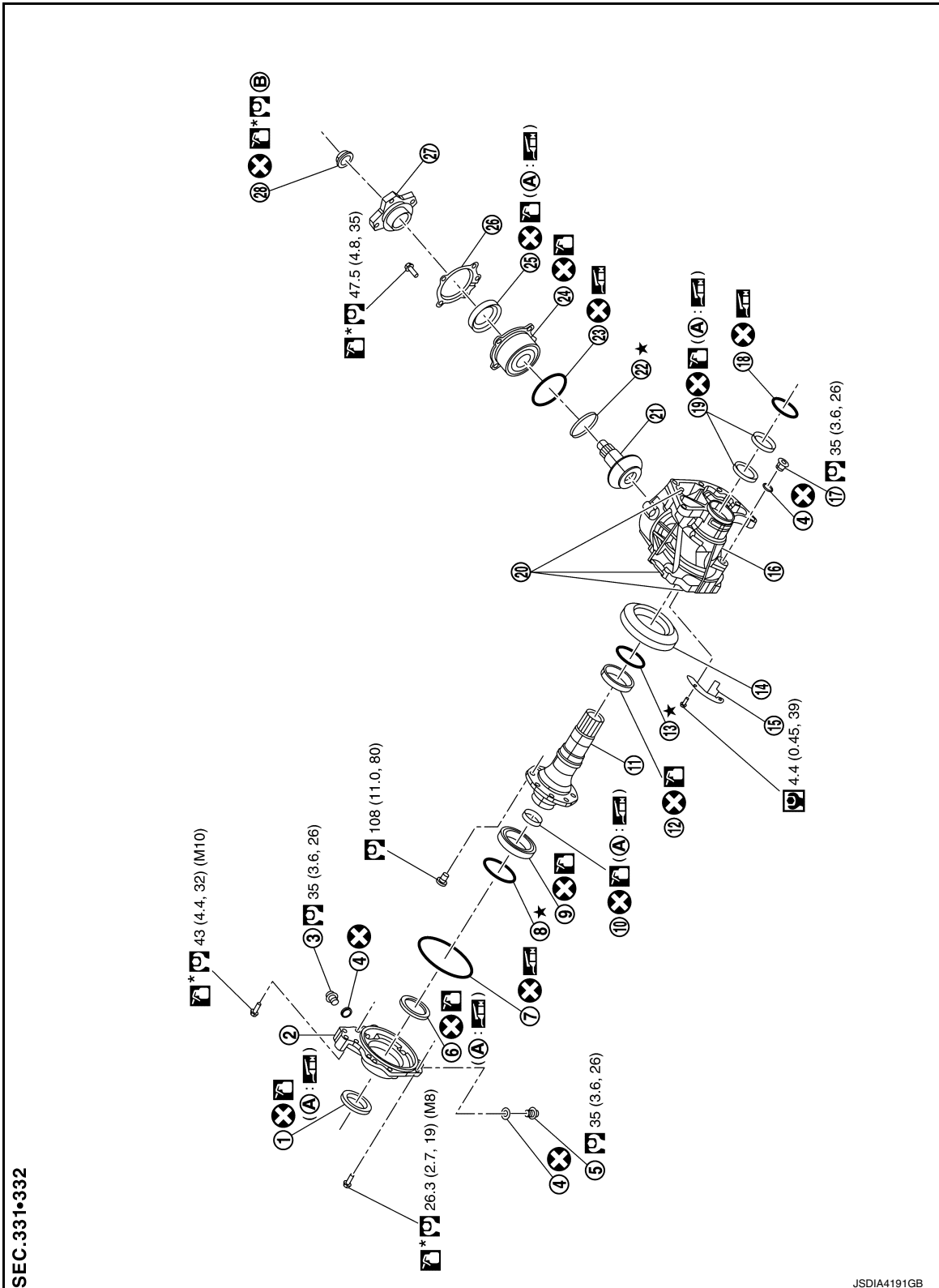
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

RING GEAR SHAFT

Exploded View

INFOID:000000009177779



- | | | |
|-------------|-------------------|----------------|
| 1. Oil seal | 2. Transfer cover | 3. Filler plug |
| 4. Gasket | 5. Drain plug | 6. Oil seal |


A
B
C
DLN
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N
O
P


RING GEAR SHAFT


< UNIT DISASSEMBLY AND ASSEMBLY >


[TRANSFER: TY21C]


- | | | |
|---|--|--|
| 7. O-ring | 8. Ring gear bearing adjusting shim (transfer cover side) | 9. Ring gear bearing (transfer cover side) |
| 10. Drive shaft oil seal | 11. Ring gear shaft | 12. Ring gear bearing (transfer case side) |
| 13. Ring gear bearing adjusting shim (transfer case side) | 14. Ring gear | 15. Baffle plate |
| 16. Transfer case | 17. Plug | 18. O-ring |
| 19. Oil seal | 20. Dowel pin | 21. Drive pinion |
| 22. Drive pinion adjusting shim | 23. O-ring | 24. Pinion bearing assembly |
| 25. Oil seal | 26. Dust cover | 27. Companion flange |
| 28. Pinion lock nut | | |
| A. Oil seal lip | B. Comply with the assembly procedure when tightening. Refer to DLN-83, "Assembly" . | |


: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

: Apply gear oil.

: Apply anti-corrosive oil.

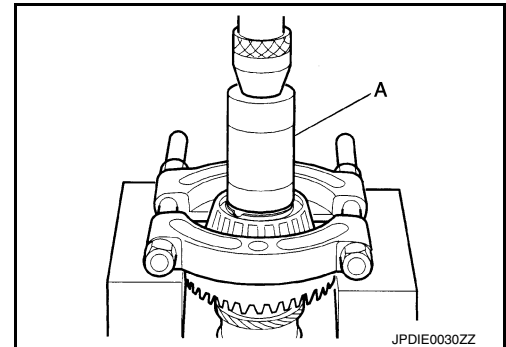
: Apply multi-purpose grease.

★: Select with proper thickness.

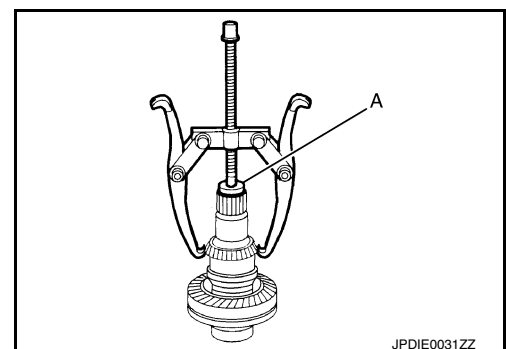
Disassembly

INFOID:000000009177780

1. Remove transfer cover assembly. Refer to [DLN-78, "Disassembly"](#).
2. Remove ring gear bearing outer race (transfer cover side) and ring gear bearing adjusting shim (transfer cover side) from the transfer cover. Refer to [DLN-82, "Disassembly"](#).
3. Remove ring gear shaft assembly from the transfer case.
4. Remove ring gear bearing outer race (transfer case side) and ring gear bearing adjusting shim (transfer case side) from the transfer case. Refer to [DLN-95, "Disassembly"](#).
5. Remove ring gear bearing inner race (transfer cover side) from ring gear shaft with drift (A) (commercial service tool) and replacer (commercial service tool).



6. Remove ring gear bearing inner race (transfer case side) from ring gear shaft with the drift (A) [SST: ST33061000 (J-8107-2)] and puller (commercial service tool).
7. Remove the ring gear mounting bolts.

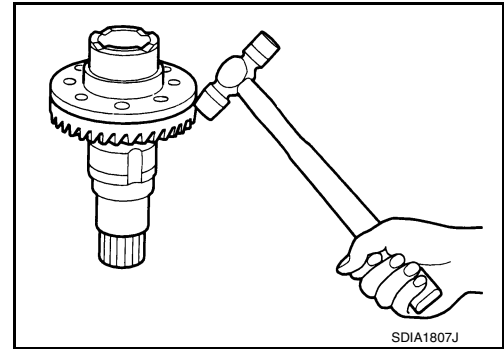


RING GEAR SHAFT

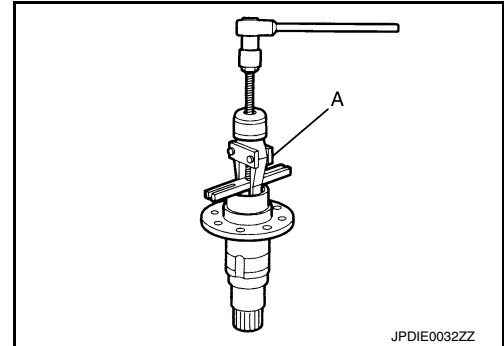
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

8. Lightly tap ring gear with a plastic hammer to remove ring gear from the ring gear shaft.



9. Remove drive shaft oil seal from the ring gear shaft with the puller (A) [SST: KV381054S0 (J-34286)].
10. Perform inspection after disassembly. Refer to [DLN-84. "Inspection"](#).



INFOID:000000009177781

Assembly

1. Using drift (A) (commercial service tool), install drive shaft oil seal (1) within the dimension (L) shown as follows.

L : 2.0 +0.6/-0 mm (0.079 +0.024/-0 in)

CAUTION:

- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.

2. Select ring gear bearing adjusting shim (transfer case side) and ring gear bearing adjusting shim (transfer cover side). Refer to [DLN-89. "Adjustment"](#).
3. Assemble the selected ring gear bearing adjusting shim (transfer case side) and ring gear bearing outer race (transfer case side) to transfer case. Refer to [DLN-96. "Assembly"](#).

CAUTION:

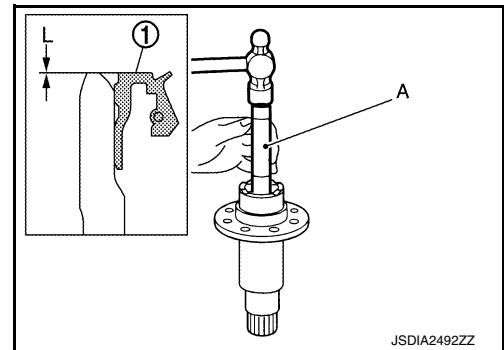
- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.

4. Assemble the selected ring gear bearing adjusting shim (transfer cover side) and ring gear bearing outer race (transfer cover side) to transfer cover. Refer to [DLN-83. "Assembly"](#).

CAUTION:

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.

5. Install the ring gear to ring gear shaft, and tighten mounting bolts to the specified torque.



RING GEAR SHAFT

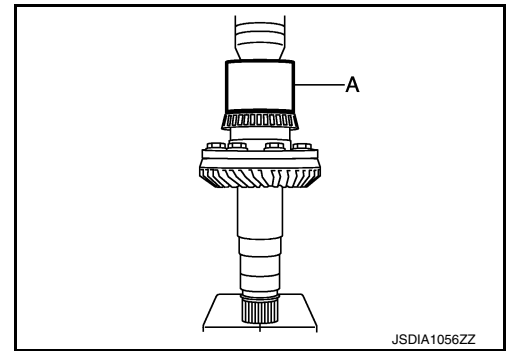
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

6. Install ring gear bearing inner race (transfer cover side) with drift (A) (commercial service tool).

CAUTION:

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.



7. Install the ring gear bearing inner race (transfer case side) to ring gear shaft with drift (A) (commercial service tool).

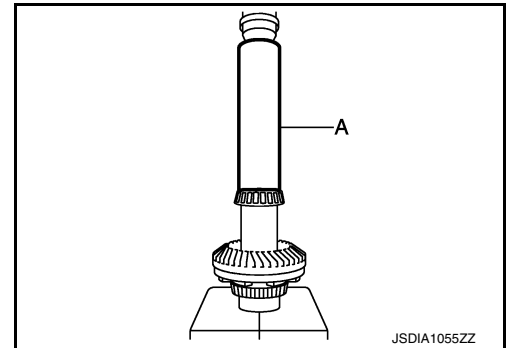
CAUTION:

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.

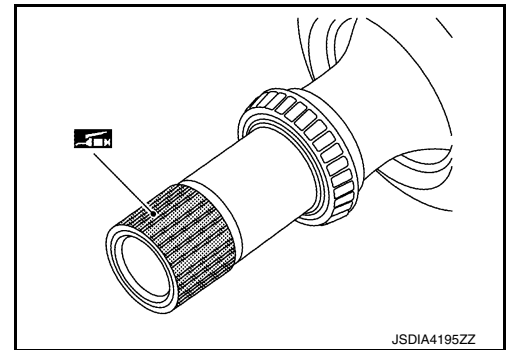
8. Install the ring gear shaft assembly to the transfer case.

CAUTION:

Protect transfer case oil seals beforehand from being damaged by the spline of ring gear shaft below method following.



- a. Apply multi-purpose grease to spline part indicated in the figure.



- b. Wrap piece of vinyl to spline part only indicated in the figure. [(A): limit line]

CAUTION:

Never wrap sliding surfaces on oil seal.

9. Install transfer cover to check and adjust each part. Refer to [DLN-79, "Assembly"](#).

NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

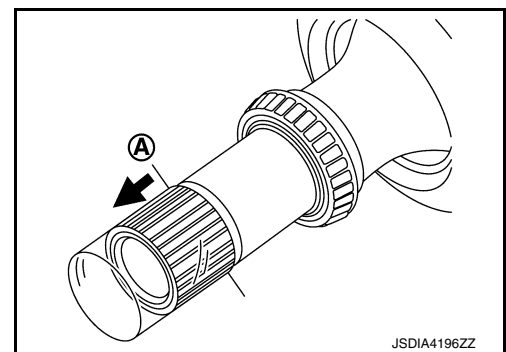
10. Check backlash, tooth contact, total preload and companion flange runout. Refer to [DLN-89, "Adjustment"](#).

CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

11. Reinstall transfer cover for installing O-ring. Refer to [DLN-79, "Assembly"](#).

12. After installing transfer case oil seals, remove wrapped vinyl from the spline of ring gear shaft.



Inspection

INFOID:000000009177782

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

Gear and Shaft

Check gear face and shaft for wear, cracks, damage, and seizure.

RING GEAR SHAFT

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

CAUTION:

If malfunction is detected on the ring gear or drive pinion, replace the ring gear and drive pinion as a set.

A

Bearing

Check for seizure, peeling, wear, corrosion, sticking, unusual noise, roughness in hand turning, and other damage.

B

CAUTION:

When replacing the bearing, always replace the inner race and outer race as a pair.

C

Shim

Check for seizure, damage, and unusual wear.

DLN

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DRIVE PINION

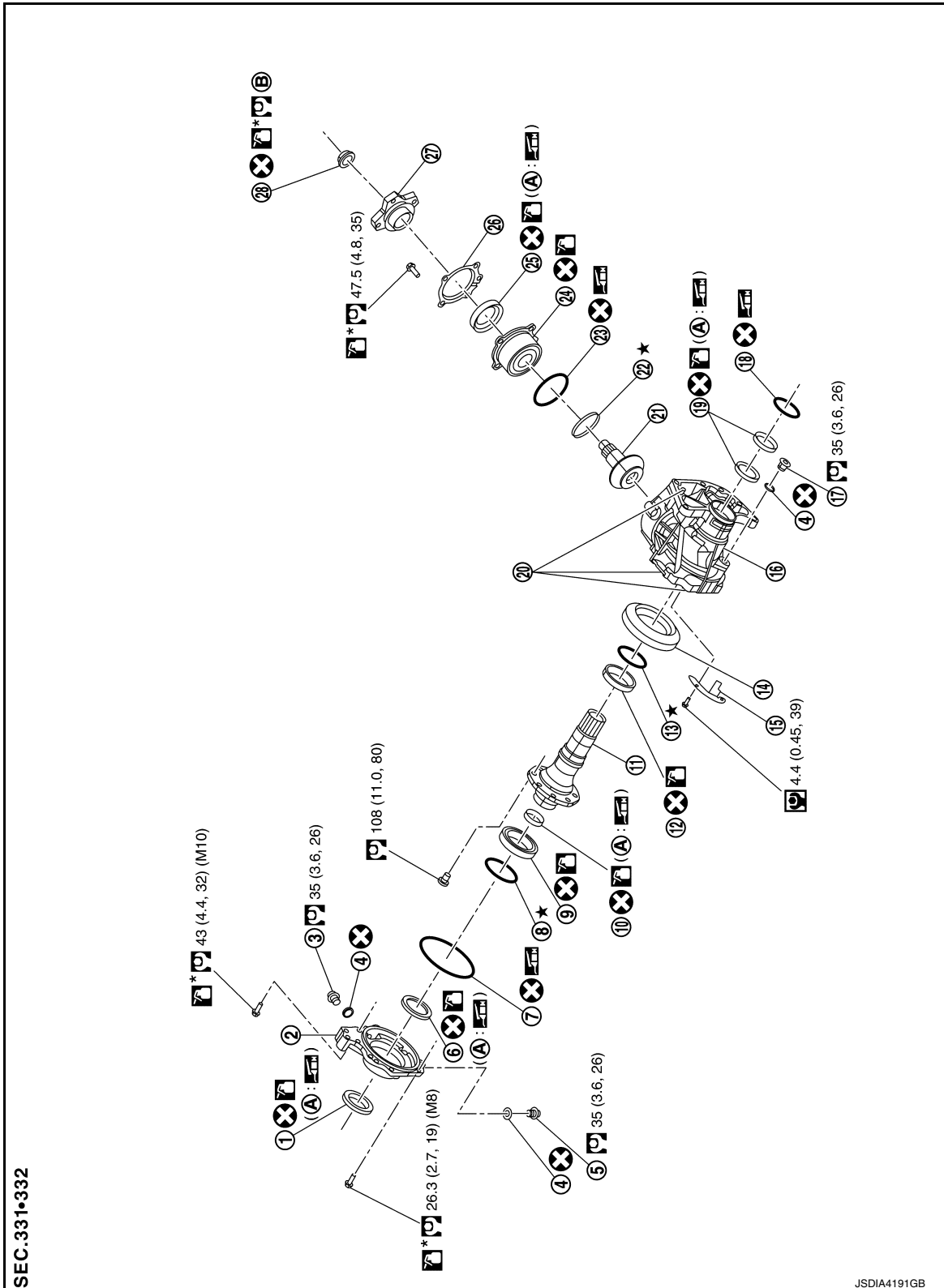
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

DRIVE PINION

Exploded View

INFOID:000000009177783



SEC.331-332

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- | | | |
|-------------|-------------------|----------------|
| 1. Oil seal | 2. Transfer cover | 3. Filler plug |
| 4. Gasket | 5. Drain plug | 6. Oil seal |


DRIVE PINION


< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]


- | | | | |
|---|--|--|---|
| 7. O-ring | 8. Ring gear bearing adjusting shim (transfer cover side) | 9. Ring gear bearing (transfer cover side) | A |
| 10. Drive shaft oil seal | 11. Ring gear shaft | 12. Ring gear bearing (transfer case side) | B |
| 13. Ring gear bearing adjusting shim (transfer case side) | 14. Ring gear | 15. Baffle plate | B |
| 16. Transfer case | 17. Plug | 18. O-ring | C |
| 19. Oil seal | 20. Dowel pin | 21. Drive pinion | C |
| 22. Drive pinion adjusting shim | 23. O-ring | 24. Pinion bearing assembly | C |
| 25. Oil seal | 26. Dust cover | 27. Companion flange | C |
| 28. Pinion lock nut | | | |
| A. Oil seal lip | B. Comply with the assembly procedure when tightening. Refer to DLN-88 . "Assembly". | | |


DLN


: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

: Apply gear oil.

: Apply anti-corrosive oil.

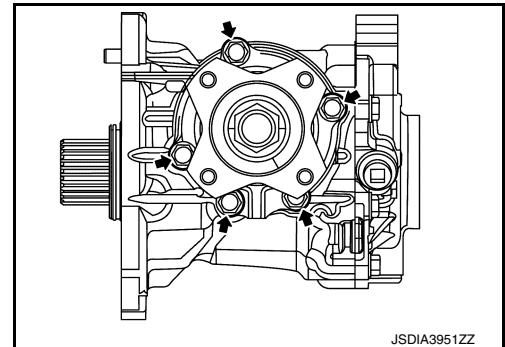
: Apply multi-purpose grease.

★: Select with proper thickness.

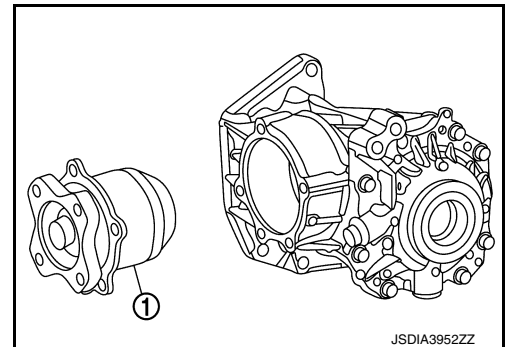
Disassembly

INFOID:000000009177784

1. Remove pinion bearing assembly mounting bolts.



2. Lightly tap companion flange with a plastic hammer to remove drive pinion assembly (1).
3. Remove the O-ring from pinion bearing.
4. Remove the pinion lock nut.

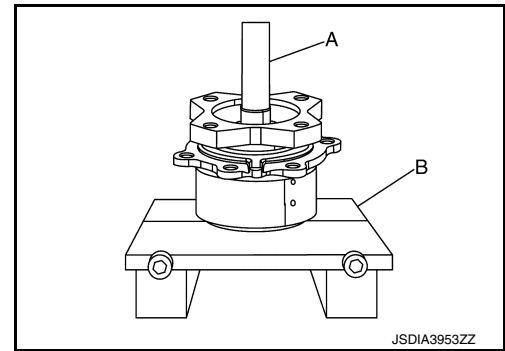


DRIVE PINION

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

5. Remove drive pinion from pinion bearing assembly with drift (A) (commercial service tool) and replacer (B) (commercial service tool).
6. Remove adjusting shim.
7. Remove companion flange.
8. Remove the dust cover.
9. Remove the oil seal.
10. Perform inspection after disassembly. Refer to [DLN-93, "Inspection"](#).



INFOID:000000009177785

Assembly

1. Select drive pinion adjusting shim. Refer to [DLN-89, "Adjustment"](#).
2. Assemble the selected drive pinion adjusting shim to drive pinion.
3. Install the drive pinion to pinion bearing assembly with drift (commercial service tool).

CAUTION:

- Never reuse pinion bearing assembly.
- Apply gear oil to pinion bearing part.

4. Install oil seal to pinion bearing assembly with drift (A) (commercial service tool).

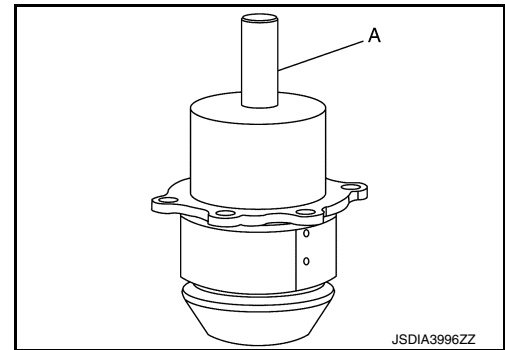
CAUTION:

- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.

5. Install dust cover.

NOTE:

Tighten dust cover together with pinion bearing assembly.



6. Install companion flange (1) to pinion bearing with drift (A) (commercial service tool).
7. Apply anti-corrosive oil to the thread and seat of the lock nut, and adjust the pinion lock nut tightening torque and pinion bearing preload torque, using a preload gauge.
- a. Install pinion lock nut, and then tighten to the specified torque.

Pinion lock nut tightening torque : 90 ± 9 N·m (9.2 ± 0.92 kg·m, 66 ± 7 ft·lb)

CAUTION:

- Never reuse pinion lock nut.
- Check that pinion lock nut is seated on the companion flange.

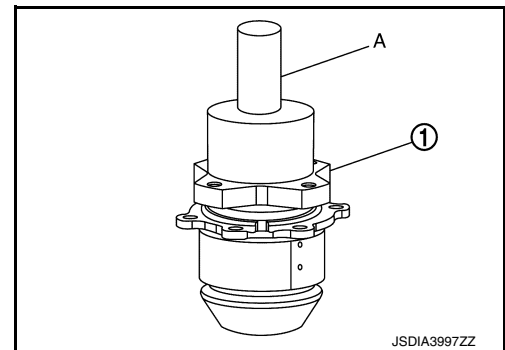
- b. After tightening pinion lock nut to the specified torque, retighten the pinion lock nut by 25 degrees.
- c. Measure the pinion bearing preload.

Pinion bearing preload : Refer to [DLN-98, "Preload Torque"](#).

8. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the pinion bearing assembly.

CAUTION:

- Never reuse O-ring.
- When installing O-ring, never use a tool.
- Never damage O-ring.



DRIVE PINION

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

- Install drive pinion assembly, and apply anti-corrosive oil onto thread and seats on the mounting bolts. Tighten to the specified torque.

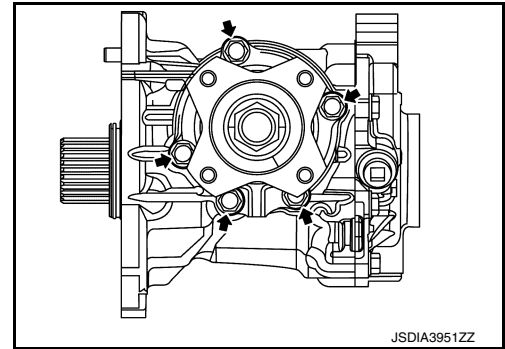
NOTE:

Tighten dust cover together with pinion bearing assembly.

- Check backlash, tooth contact, total preload and companion flange runout. Refer to [DLN-89. "Adjustment"](#).

CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.



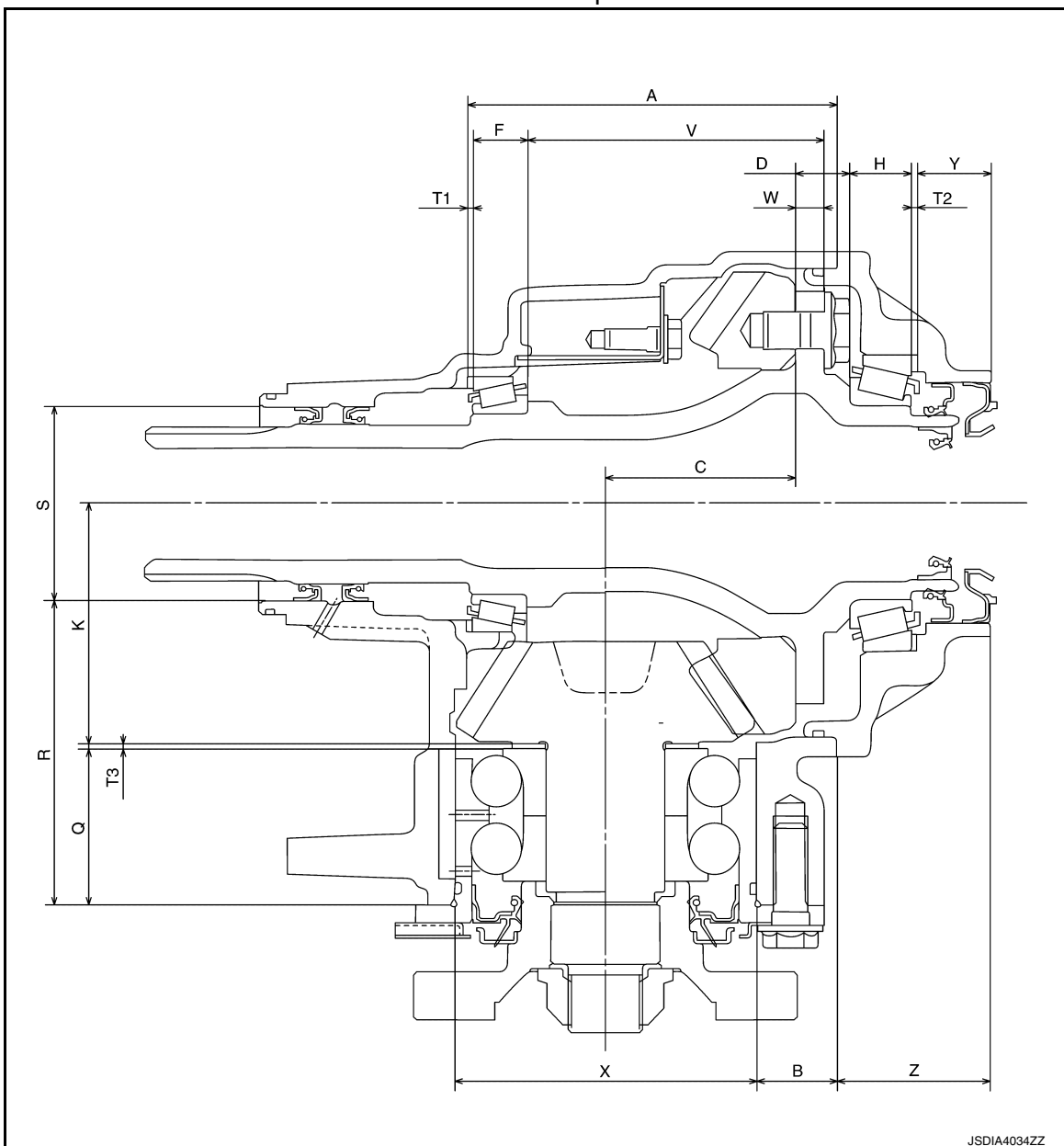
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Adjustment

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ADJUSTING SHIM SELECTION

Measurement point



JSDIA4034ZZ

Select adjusting shim of T1, T2, and T3, respectively, by using the following equation.

T1 [Ring gear bearing adjusting shim (transfer case side)]

$$\bullet T1 = A - (B + X/2) + C + W - V - F - (M/100) + 0.071 \text{ mm (0.0028 in)}$$

DRIVE PINION

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

T2 [Ring gear bearing adjusting shim (transfer cover side)]

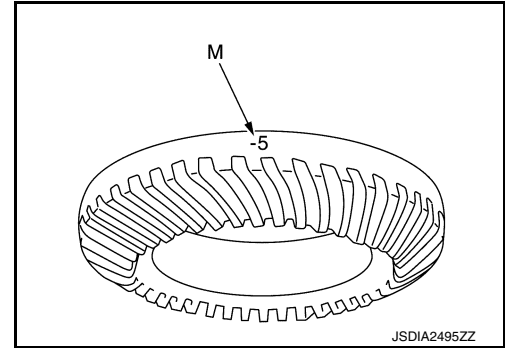
- $T2 = -Y + Z + (B + X/2) - C - D - H + (M/100) + 0.071$ mm (0.0028 in)

T3 (Drive pinion adjusting shim)

- $T3 = -Q + (R + S/2) - K + (O/100)$
- Check dimension (M) on the ring gear side face.

NOTE:

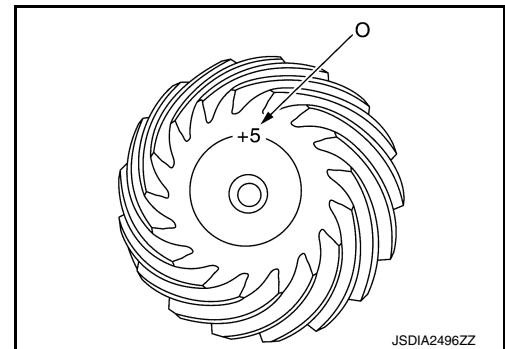
Dimension "M" indicates the difference between the optimum engagement and standard dimensions in increments of 0.01 mm (0.0004 in) written on the ring gear side face.



- Check dimension (O) on the gear end of drive pinion.

NOTE:

Dimension "O" indicates the difference between the optimum engagement and the standard dimensions in increments of 0.01 mm (0.0004 in) written on the gear end of drive pinion.



PINION BEARING PRELOAD

CAUTION:

When measuring preload, the rotating speed must be set to 30 rpm.

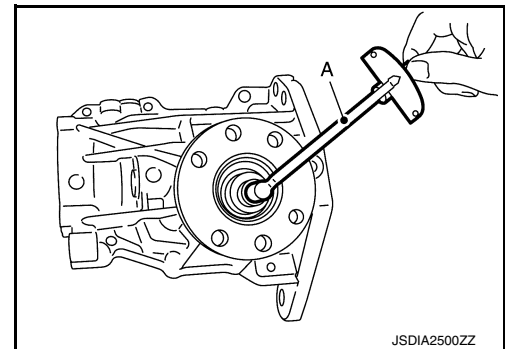
1. Remove ring gear shaft assembly from the transfer case. Refer to [DLN-82, "Disassembly"](#).
2. Rotate the companion flange back and forth from 2 to 3 times to check for unusual noise, binding, sticking, and so on.
3. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.
4. Measure the pinion bearing preload with the preload gauge (A) [SST: ST3127S000 (J-25765-A)].

Pinion bearing preload : Refer to [DLN-98, "Preload Torque"](#).

CAUTION:

Each rotational part should rotate smoothly with the specified gear oil.

- If outside the standard, disassemble the drive pinion assembly to check and adjust each part.



TOTAL PRELOAD

CAUTION:

When measuring preload, the rotating speed must be set to 30 rpm.

1. Measure pinion bearing preload.

CAUTION:

Check that the pinion bearing preload is within the standard.

2. Assemble the ring gear shaft assembly to the transfer case. Refer to [DLN-83, "Assembly"](#)
3. Install transfer cover to check and adjust each part. Refer to [DLN-79, "Assembly"](#).
4. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.

DRIVE PINION

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

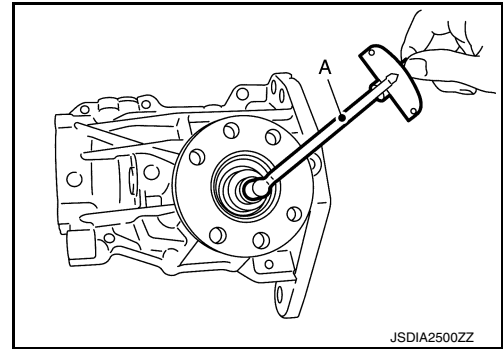
5. Measure the total preload with the preload gauge (A) [SST: ST3127S000 (J-25765-A)].

Total preload : Refer to [DLN-98, "Preload Torque"](#).

CAUTION:

Each rotational part should rotate smoothly with the specified gear oil.

- If outside the standard, disassemble the transfer assembly to check and adjust each part. Measure it with the transfer case oil seal and transfer cover oil seal removed when measuring total preload after disassembly. Then install transfer case oil seals and transfer cover oil seal.



A

B

C

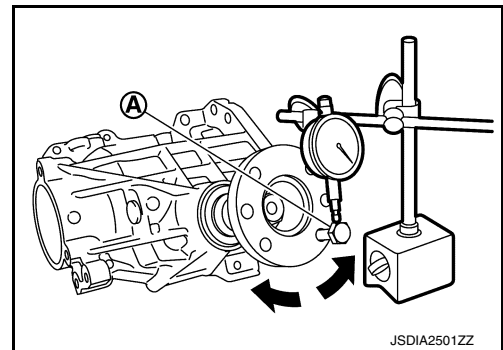
DLN

BACKLASH

1. Install the bolt to the companion flange.
2. Fit a dial indicator onto the bolt (A).
3. Measure the circumference backlash of the companion flange.

Backlash : Refer to [DLN-98, "Backlash"](#).

- If outside the standard, disassemble the transfer assembly to check and adjust each part.



E

F

G

H

TOOTH CONTACT

1. Remove transfer cover. Refer to [DLN-78, "Disassembly"](#).
2. Remove ring gear shaft assembly from transfer case. Refer to [DLN-82, "Disassembly"](#).
3. Apply red lead onto the ring gear.

CAUTION:

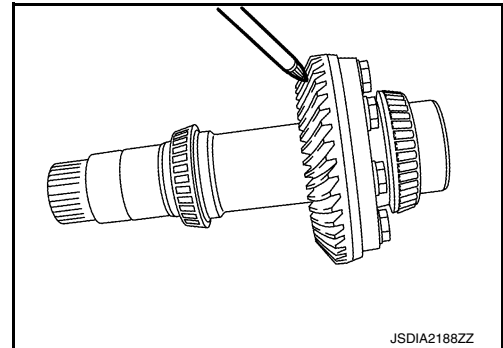
Apply red lead to both faces of 3 to 4 gears at 4 locations evenly spaced on the ring gear.

4. Assemble the ring gear shaft assembly to the transfer case. Refer to [DLN-83, "Assembly"](#).
5. Install transfer cover to check and adjust each part. Refer to [DLN-79, "Assembly"](#).

NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

6. Remove the plug from the transfer case.
7. Rotate the companion flange back and forth several times, and check the drive pinion gear to ring gear tooth contact by viewing from the plug hole.



I

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P

DRIVE PINION

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

Tooth Contact Judgment Guide

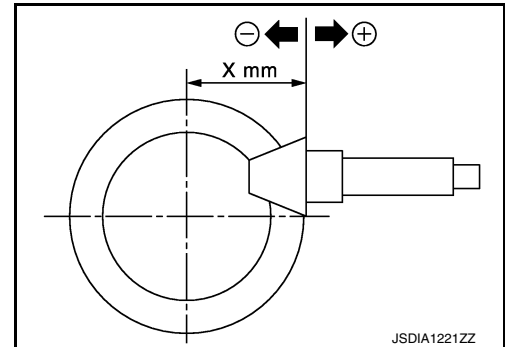
Drive pinion adjusting shim selection value mm(in)		Tooth contact condition				Need for adjustment
		Drive side		Back side		
↑ Thinner	-0.09 (-0.0035)	Heel side 	Toe side 	Toe side 	Heel side 	YES
	-0.06 (-0.0024)					
	-0.03 (-0.0012)					NO
	0					
↓ Thicker	+0.03 (+0.0012)					YES
	+0.06 (+0.0024)					
	+0.09 (+0.0035)					

JSDIA4035GB

8. Follow the procedure below to adjust pinion height (dimension X) if tooth contact is improper. For selecting adjusting shim, refer to the latest parts information.

CAUTION:

If no adjusting shim with the calculated value is available, select the thicker and closest one.

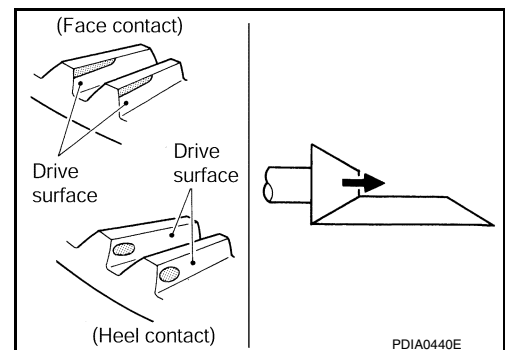


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- Thicken the drive pinion adjusting shim to move the drive pinion closer to the ring gear in case of face contact or heel contact.

CAUTION:

Only one adjusting shim can be selected.



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DRIVE PINION

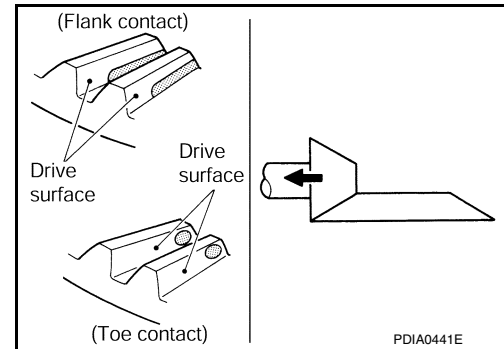
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

- Thin the drive pinion adjusting shim to move the drive pinion farther from the ring gear in case of flank contact or toe contact.

CAUTION:

Only one adjusting shim can be selected.



COMPANION FLANGE RUNOUT

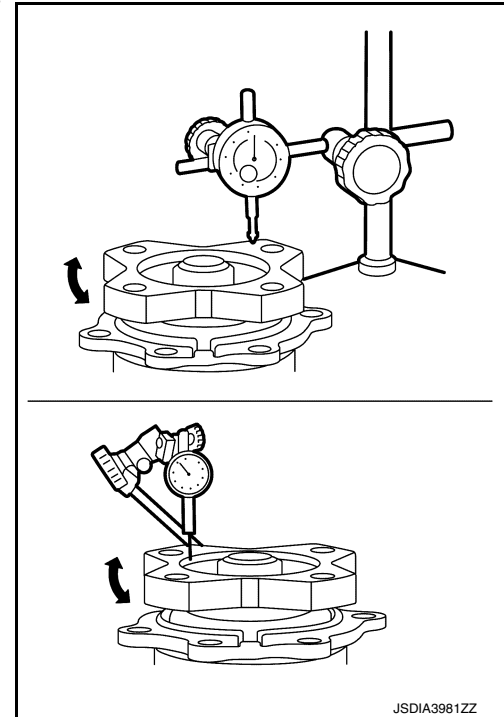
1. Fit a dial indicator onto the companion flange face (inner side of the propeller shaft mounting bolt holes).
2. Rotate the companion flange to check for runout.

Companion flange runout : Refer to [DLN-98, "Companion Flange Runout"](#).

3. Fit a test indicator to the inner side of the companion flange (socket diameter).
4. Rotate the companion flange to check for runout.

Companion flange runout : Refer to [DLN-98, "Companion Flange Runout"](#).

5. Follow the procedure below to adjust if runout value is outside the repair limit.
 - a. Check for runout while changing the phase between companion flange and drive pinion in 90° steps. Then search for the minimum point.
 - b. Replace companion flange if runout value is still outside the limit after the phase has been changed.
 - c. Adjust assembly status of the pinion bearing and drive pinion, or replace pinion bearing assembly if runout is outside the standard after the companion flange is replaced.



Inspection

INFOID:000000009177787

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

Gear and Shaft

Check gear face and shaft for wear, cracks, damage, and seizure.

CAUTION:

Replace ring gear and drive pinion as a set (hypoid gear set) if any malfunction is detected on the ring gear or drive pinion.

Bearing

Check for seizure, peeling, wear, corrosion, sticking, unusual noise, roughness in hand turning, and other damage.

Shim

Check for seizure, damage, and unusual wear.

TRANSFER CASE

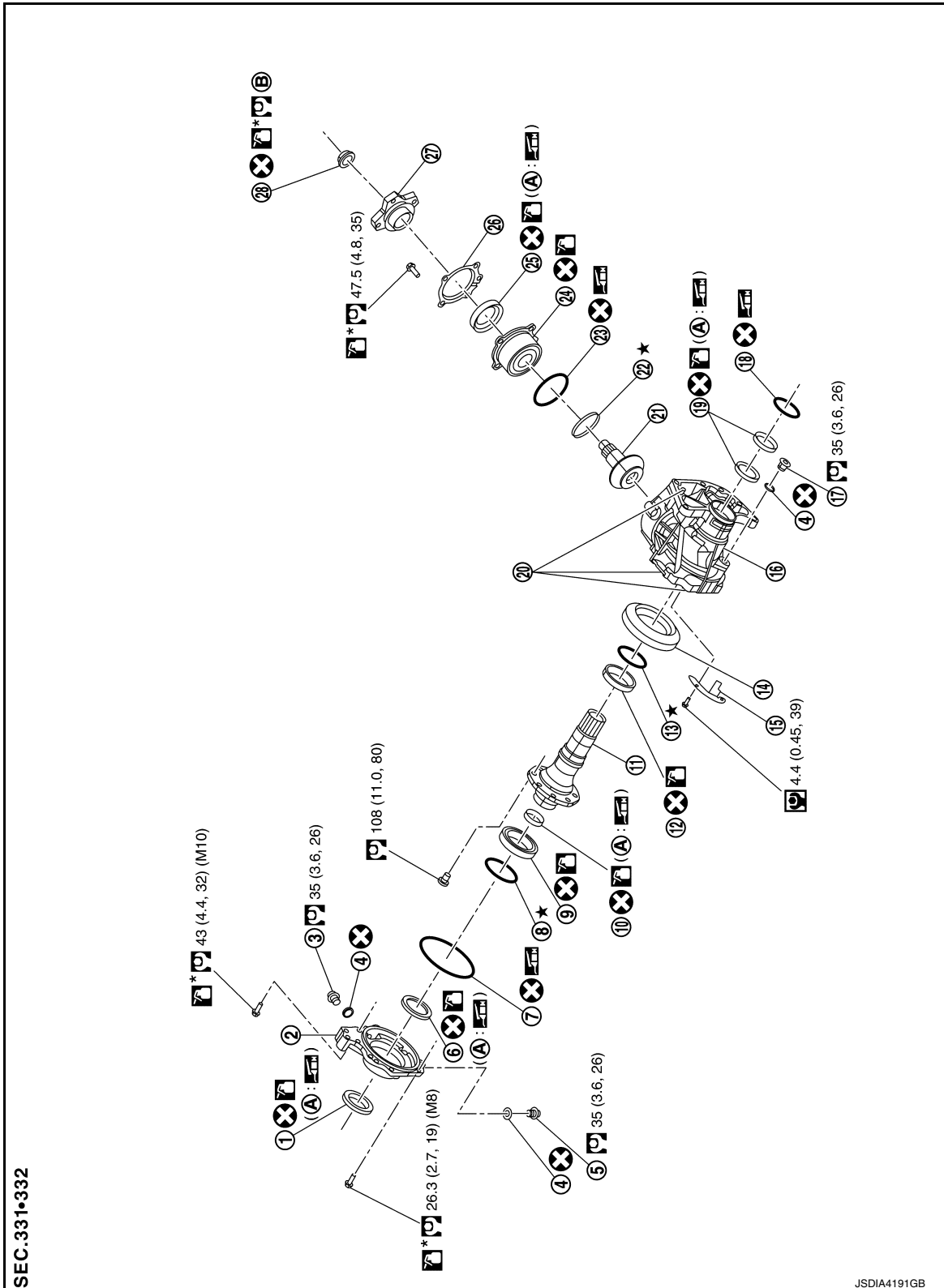
< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

TRANSFER CASE

Exploded View

INFOID:000000009177788



- | | | |
|-------------|-------------------|----------------|
| 1. Oil seal | 2. Transfer cover | 3. Filler plug |
| 4. Gasket | 5. Drain plug | 6. Oil seal |

TRANSFER CASE

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

- | | | |
|---|--|--|
| 7. O-ring | 8. Ring gear bearing adjusting shim (transfer cover side) | 9. Ring gear bearing (transfer cover side) |
| 10. Drive shaft oil seal | 11. Ring gear shaft | 12. Ring gear bearing (transfer case side) |
| 13. Ring gear bearing adjusting shim (transfer case side) | 14. Ring gear | 15. Baffle plate |
| 16. Transfer case | 17. Plug | 18. O-ring |
| 19. Oil seal | 20. Dowel pin | 21. Drive pinion |
| 22. Drive pinion adjusting shim | 23. O-ring | 24. Pinion bearing assembly |
| 25. Oil seal | 26. Dust cover | 27. Companion flange |
| 28. Pinion lock nut | | |
| A. Oil seal lip | B. Comply with the assembly procedure when tightening. Refer to DLN-96 , "Assembly". | |

- : N·m (kg-m, ft-lb)
- : N·m (kg-m, in-lb)
- : Always replace after every disassembly.
- : Apply gear oil.
- : Apply anti-corrosive oil.
- : Apply multi-purpose grease.
- ★: Select with proper thickness.

Disassembly

INFOID:000000009177789

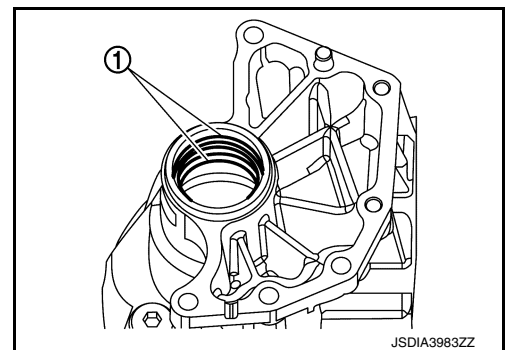
1. Remove transfer cover. Refer to [DLN-78](#), "Disassembly".
2. Remove ring gear shaft assembly. Refer to [DLN-82](#), "Disassembly".
3. Remove drive pinion assembly. Refer to [DLN-87](#), "Disassembly".
4. Remove O-ring from transfer case.

CAUTION:

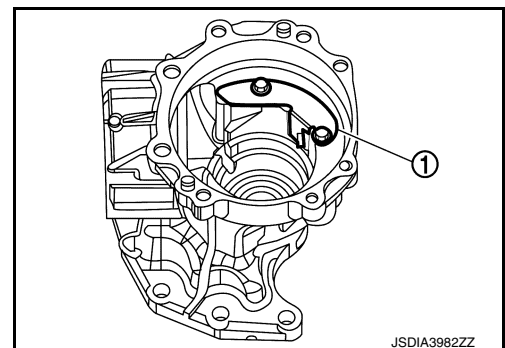
 - Never use a tool.
 - Never damage transfer case.
5. Remove oil seals (1).

CAUTION:

Never damage transfer case.



6. Remove baffle plate (1).



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TRANSFER CASE

< UNIT DISASSEMBLY AND ASSEMBLY >

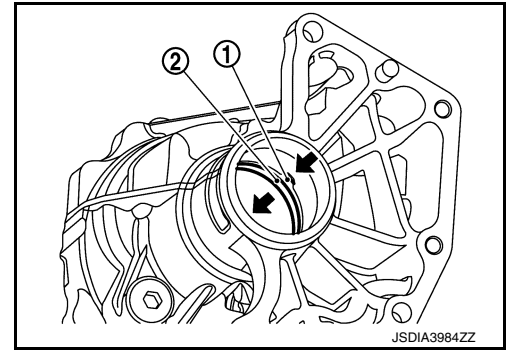
[TRANSFER: TY21C]

- Remove the ring gear bearing adjusting shim (transfer case side) (1) and ring gear bearing outer race (transfer case side) (2) by tapping from the 2 cutouts (◀) on the transfer case.

CAUTION:

Never damage transfer case.

- Remove plug and gasket.
- Perform inspection after disassembly. Refer to [DLN-97, "Inspection"](#).



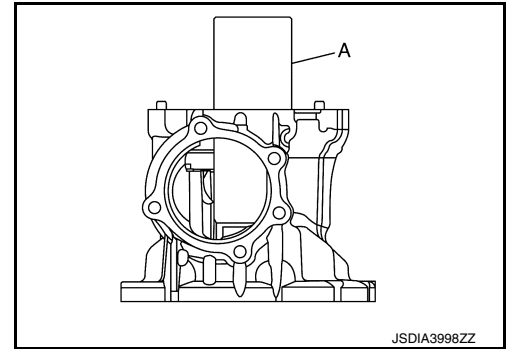
INFOID:000000009177790

Assembly

- Select the ring gear bearing adjusting shim (transfer case side). Refer to [DLN-89, "Adjustment"](#).
- Install the selected ring gear bearing adjusting shim (transfer case side) and ring gear bearing outer race (transfer case side) using drift (A) (commercial service tool).

CAUTION:

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.



- Install baffle plate (1).
- Install ring gear shaft assembly. Refer to [DLN-83, "Assembly"](#).

CAUTION:

Protect transfer case oil seals beforehand from being damaged by the spline of ring gear shaft.

- Install drive pinion assembly. Refer to [DLN-88, "Assembly"](#).
- Install transfer cover to check and adjust each part. Refer to [DLN-79, "Assembly"](#).

NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

- Check backlash, tooth contact, total preload and companion flange runout. Refer to [DLN-89, "Adjustment"](#).

CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

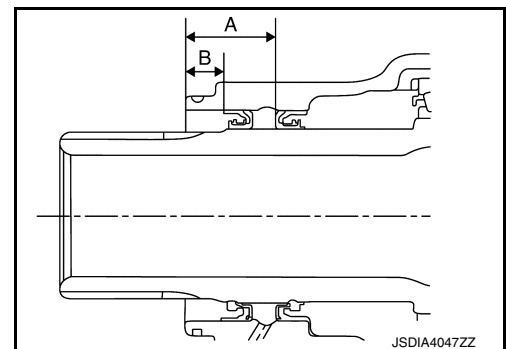
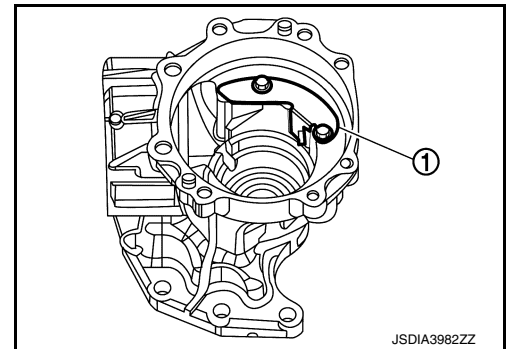
- Reinstall transfer cover for installing O-ring. Refer to [DLN-79, "Assembly"](#).
- Install oil seals with drift (commercial service tool).

A : 24.8 mm (0.976 in)

B : 10.3 mm (0.406 in)

CAUTION:

- When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- Never damage oil seals by spline of ring gear shaft.



- After installing oil seals to transfer case, remove wrapped vinyl from the spline of ring gear shaft.
- Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the transfer case.

TRANSFER CASE

< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

CAUTION:

- Never reuse O-ring.
- When installing O-ring, never use a tool.
- Never damage O-ring.

A

Inspection

INFOID:000000009177791

B

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

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Case

Check the bearing mounting surface for wear, cracks and damages.

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SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[TRANSFER: TY21C]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

INFOID:000000009177792

ℓ (US pt, Imp pt)

Applied model	VQ35DE	
	CVT	
Transfer model	TY21C	
Oil Type	MA-15 (United States and Canada) or MA-16 (Mexico)	
Oil capacity (Approx.)	0.31(5/8 pt, 1/2 pt)	
Gear ratio	0.404	
Number of teeth	Ring gear	42
	Drive pinion	17

Preload Torque

INFOID:000000009177793

Unit: N·m (kg·m, in·lb)

Item		Standard
Pinion bearing preload		0.25 – 1.15 (0.03 – 0.11, 3.0 – 10.0)
Total preload	With all oil seals	P1 + 0.7 – 1.0 (0.08 – 0.1, 7.0 – 8.0)
	Without oil seals (for transfer cover and transfer case)	P1 + 0.5 – 0.8 (0.06 – 0.08, 5.0 – 7.0)

Backlash

INFOID:000000009177794

Unit: mm (in)

Item	Standard
Ring gear to drive pinion	0.16 – 0.21 (0.0063 – 0.0083)

Companion Flange Runout

INFOID:000000009177795

Unit: mm (in)

Item	Limit
Companion flange face (inner side of the propeller shaft mounting bolt holes)	0.15 (0.0059)
Inside of companion flange (socket diameter)	0.1 (0.004)

PRECAUTIONS

< PRECAUTION >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000009177796

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least 3 minutes before performing any service.

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PREPARATION

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

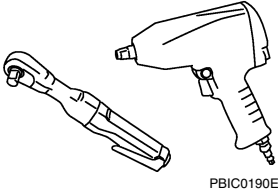
< PREPARATION >

PREPARATION

PREPARATION

Commercial Service Tool

INFOID:00000000917797

Tool name	Description
<p data-bbox="162 415 272 441">Power tool</p>  <p data-bbox="867 632 938 646">PBIC0190E</p>	<p data-bbox="1065 415 1317 441">Loosening bolts and nuts</p>

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000009177798

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Symptom	Possible cause and SUSPECTED PARTS														
	Reference														
	Possible cause and SUSPECTED PARTS														
	Noise	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Shake		x				x					x	x	x	x	x
Vibration	x	x	x	x	x	x	x			x	x		x	x	

x: Applicable

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PROPELLER SHAFT ASSEMBLY

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

< BASIC INSPECTION >

BASIC INSPECTION

PROPELLER SHAFT ASSEMBLY

Inspection

INFOID:000000009177799

APPEARANCE AND NOISE INSPECTION

- Inspect the propeller shaft tube for dents or cracks. If damaged, replace the propeller shaft assembly.
- Check bearings for noise or damage. If damaged, replace as necessary.

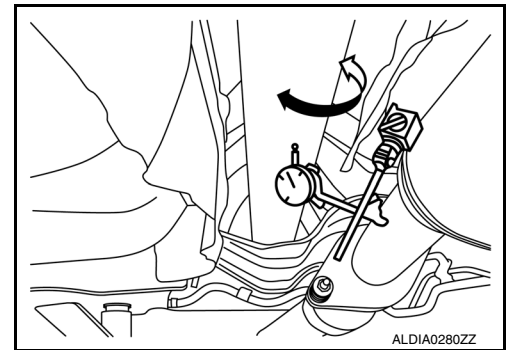
PROPELLER SHAFT VIBRATION

NOTE:

If vibration is present at high speed, check propeller shaft runout first, then check mounting between propeller shaft and companion flange.

1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands.

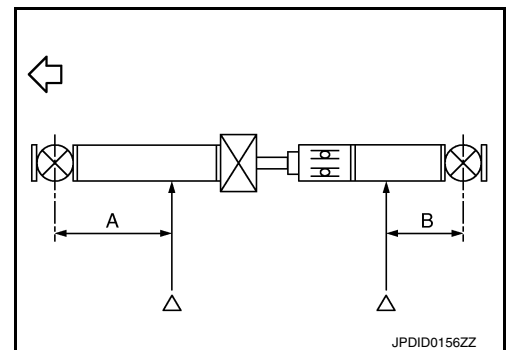
Propeller shaft runout : Refer to [DLN-107, "Propeller Shaft Runout"](#).



- Propeller shaft runout measuring point (Point "△").

Dimension (A): 612.0 mm (24.09 in)
(B): 474.5 mm (18.68 in)

← : Front



2. If the runout still exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180°, 270° and reconnect propeller shaft.
3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
4. After installation, check for vibration by driving the vehicle.

REAR PROPELLER SHAFT

< REMOVAL AND INSTALLATION >

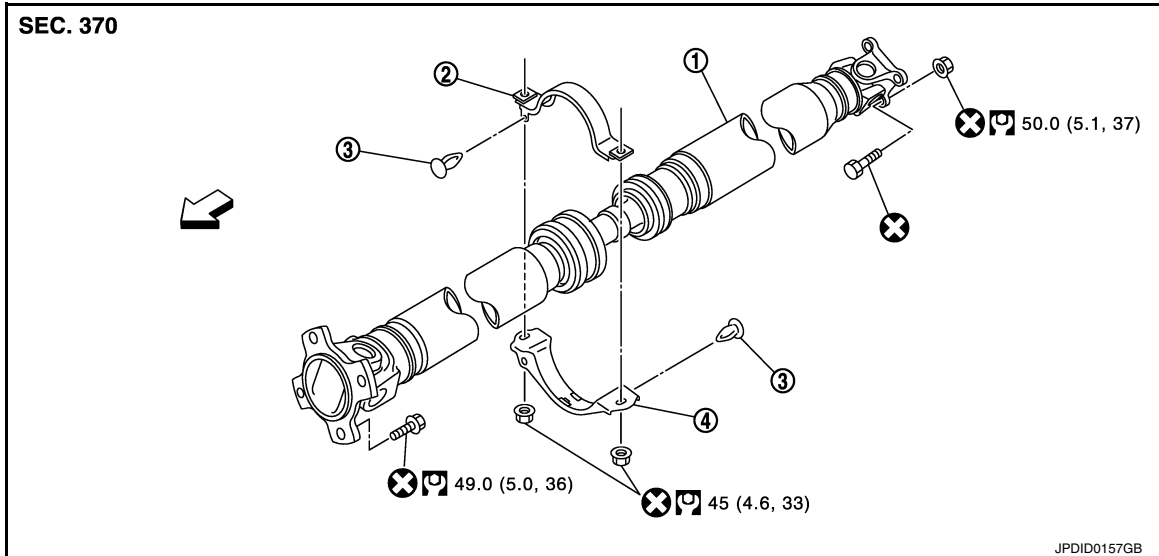
[REAR PROPELLER SHAFT: 3FCJ-CVJ]

REMOVAL AND INSTALLATION

REAR PROPELLER SHAFT

Exploded View

INFOID:000000009177800



1. Propeller shaft assembly
2. Center bearing mounting bracket
3. Clip (upper)
4. Center bearing mounting bracket (lower)

←: Vehicle front

⊗: Always replace after every disassembly.

⊞: N·m (kg-m, ft-lb)

Removal and Installation

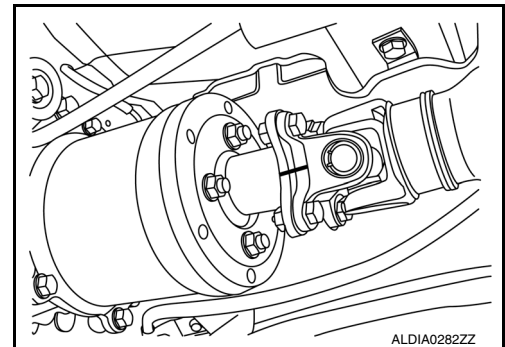
INFOID:000000009177801

REMOVAL

1. Move the CVT shift selector to the neutral position, and then release the parking brake.
2. Put matching marks onto propeller shaft flange yokes, final drive torsional damper, and transfer companion flange.

CAUTION:

For matching marks, use paint. Do not damage propeller shaft flange yokes, final drive torsional damper or transfer companion flange.



3. Remove front heat insulator.

REAR PROPELLER SHAFT

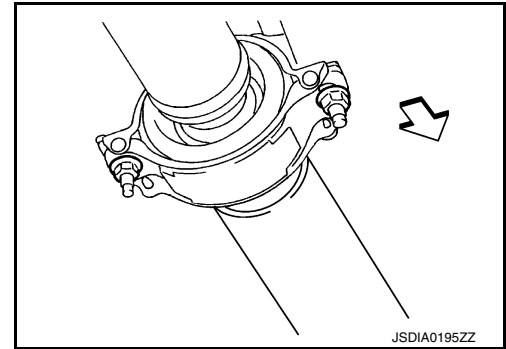
< REMOVAL AND INSTALLATION >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

4. Loosen nuts of center bearing mounting brackets (upper/lower).

↔ : Front

CAUTION:
Tighten nuts temporarily.



5. Remove propeller shaft assembly bolts and nuts. Refer to [DLN-103. "Exploded View"](#).

6. Remove center bearing mounting bracket nuts.

7. Remove propeller shaft assembly.

CAUTION:

If constant velocity joint was bent during propeller shaft assembly removal, installation, or transportation, its boot may be damaged. Wrap boot with shop cloth or rubber to protect boot from damage.

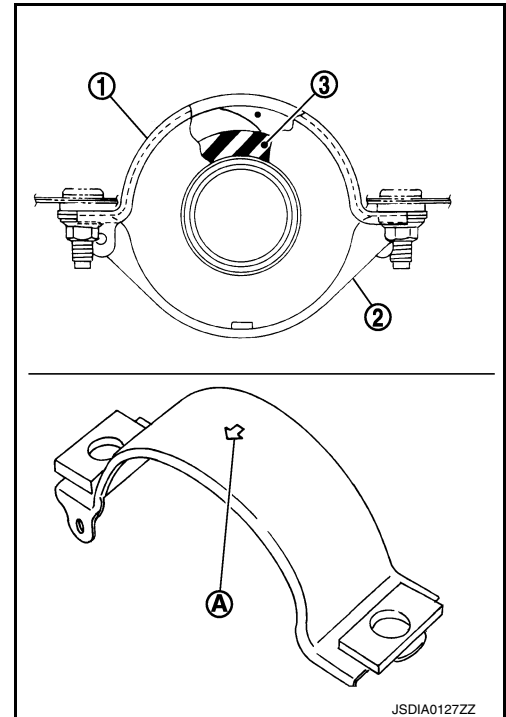
8. Remove clips in center bearing mounting bracket (upper/lower).

9. Perform inspection after removal. Refer to [DLN-105. "Inspection"](#).

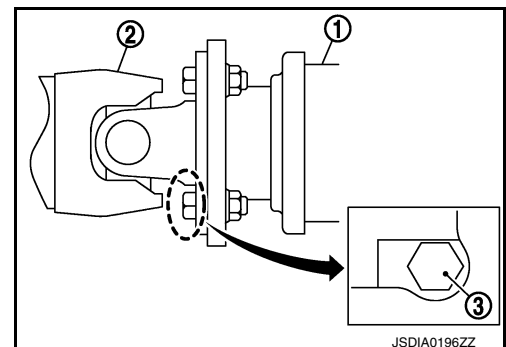
INSTALLATION

Installation is in the reverse order of removal.

- Install center bearing mounting bracket (upper) (1) with its arrow mark (A) facing forward.
- Adjust position of center bearing mounting bracket (upper), center bearing mounting bracket (lower) (2) sliding back and forth to prevent play in thrust direction of center bearing insulator (3). Install center bearing mounting bracket (upper/lower) to vehicle.
- Align matching marks to install propeller shaft assembly to final drive and transfer companion flanges.
- Perform inspection after installation. Refer to [DLN-105. "Inspection"](#).



- After tightening the bolts and nuts to the specified torque, check that the bolts (3) on the flange side are tightened as shown.
- Final drive assembly (1)
- Propeller shaft assembly (2)

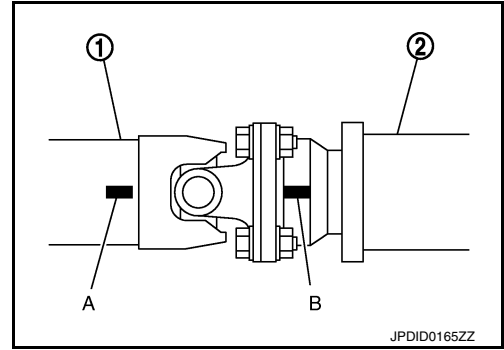


REAR PROPELLER SHAFT

< REMOVAL AND INSTALLATION >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

- If propeller shaft assembly or final drive assembly has been replaced, connect them as follows:
 - Install propeller shaft (1) while aligning its matching mark (A) with the matching mark (B) of the final drive (2) on the joint as close as possible.
 - Tighten bolts and nuts of propeller shaft and final drive to the specified torque.



Inspection

INFOID:000000009177802

INSPECTION AFTER REMOVAL

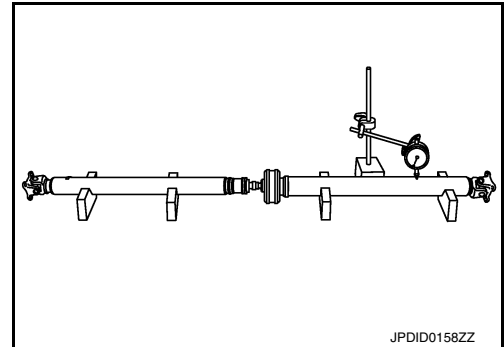
Appearance

Check propeller shaft for bend and damage. If damage is detected, replace propeller shaft assembly.

Propeller Shaft Runout

Check propeller shaft runout at measuring points with a dial indicator. If runout exceeds specifications, replace propeller shaft assembly.

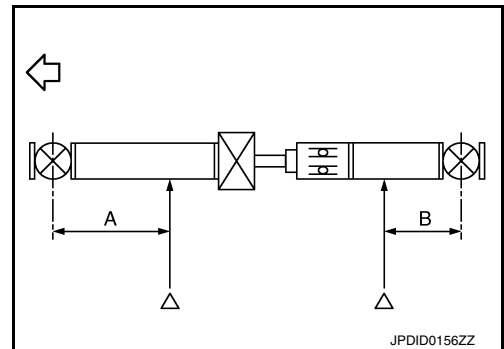
Propeller shaft runout : Refer to [DLN-107, "Propeller Shaft Runout"](#).



- Propeller shaft runout measuring point (Point "Δ").

← : Vehicle front

Dimension (A) 612.0 mm (24.09 in)
(B) 474.5 mm (18.68 in)

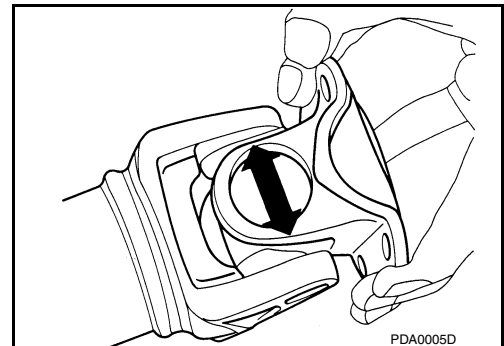


Journal Axial Play

As shown in the figure, while fixing yoke on one side, check axial play of joint. If it is outside the standard, replace propeller shaft assembly.

Journal axial play : Refer to [DLN-107, "Journal Axial Play"](#).

CAUTION:
Never disassemble joints.



Center Bearing

Check center bearing for noise and damage. If noise or damage is detected, replace propeller shaft assembly.

REAR PROPELLER SHAFT

< REMOVAL AND INSTALLATION >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

CAUTION:

Never disassemble center bearing.

INSPECTION AFTER INSTALLATION

After assembly, perform a driving test to check propeller shaft vibration. If vibration occurs refer to [DLN-102](#), "[Inspection](#)".

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

INFOID:000000009177803

Applied model		4WD
		VQ35DE
		CVT
Propeller shaft model		3FCJ-CVJ
Number of joints		3
Type of journal bearings (Non-disassembly type)	1st joint	Shell type
	2nd joint	CVJ type
	3rd joint	Shell type
Coupling method with transfer		Flange type
Coupling method with rear final drive		Flange type
Shaft length	1st (Spider to EDJ joint center)	1,332 mm (52.44 in)
	2nd (EDJ joint center to spider)	946 mm (37.24 in)
Shaft outer diameter	1st	80 mm (3.15 in)
	2nd	70 mm (2.76 in)

Propeller Shaft Runout

INFOID:000000009177804

Unit: mm (in)

Item	Limit
Propeller shaft runout	0.8 (0.031)

Journal Axial Play

INFOID:000000009177805

Unit: mm (in)

Item	Standard
Journal axial play	0 (0)

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000009760249

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Service Notice or Precautions for Rear Final Drive

INFOID:000000009177807

- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they never interfere with the function of the parts when applied.
- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new one if necessary.
- Seals should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new gear oil, petroleum jelly, or multi-purpose grease as specified for each vehicle, if necessary.

PREPARATION

< PREPARATION >

[REAR FINAL DRIVE: R145K1]

PREPARATION

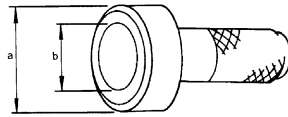
PREPARATION

Special Service Tools

INFOID:000000009177808

The actual shapes of Kent-More tools may differ from those of special service tools illustrated here.

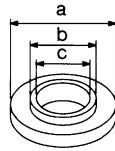
Tool number (Kent-More No.) Tool name	Description
ST30720000 (J-25405) Drift a: 77 mm (3.03 in) dia. b: 55 mm (2.185 in) dia.	Installing front oil seal
KV40105740 (—) Drift a: 57 mm (2.24 in) dia. b: 48 mm (1.89 in) dia.	Installing side oil seal (cover side)
KV31103000 (J-38982) Drift a: 70 mm (2.76 in) dia. b: 59 mm (2.32 in) dia. c: 49 mm (1.93 in) dia.	Installing side oil seal (carrier side)
ST35325000 (—) Drift bar	Installing side oil seal (carrier side)



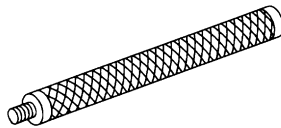
ZZA0811D



ZZA0832D



S-NT107



S-NT090

Commercial Service Tools

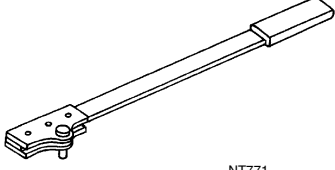
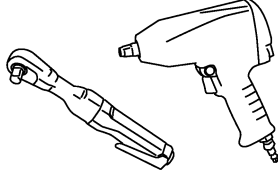
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PREPARATION

< PREPARATION >

[REAR FINAL DRIVE: R145K1]

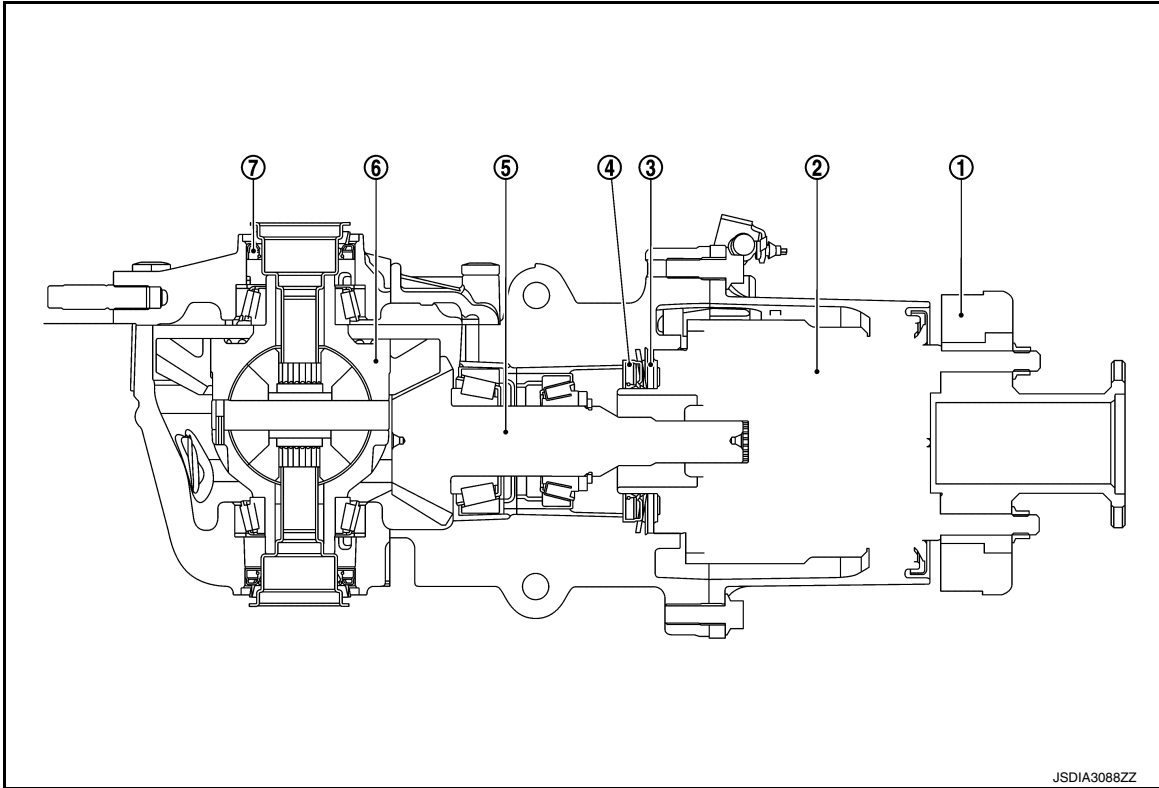
Tool name	Description
Flange wrench  NT771	Removing and installing torsional damper mounting nut
Power tool  PBIC0190E	Loosening bolts and nuts

SYSTEM DESCRIPTION

STRUCTURE AND OPERATION

Sectional View

INFOID:000000009177810



- | | | |
|---------------------|---------------------------------|----------------------|
| 1. Torsional damper | 2. Electric controlled coupling | 3. Wave washer |
| 4. Front oil seal | 5. Drive pinion | 6. Differential case |
| 7. Side oil seal | | |

Electric Controlled Coupling

INFOID:000000009177811

The electric controlled coupling operates as the 4WD system. For the operation, refer to [DLN-13. "Operation Description"](#).

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ADDITIONAL SERVICE WHEN REPLACING REAR FINAL DRIVE ASSEMBLY

< BASIC INSPECTION >

[REAR FINAL DRIVE: R145K1]

BASIC INSPECTION

ADDITIONAL SERVICE WHEN REPLACING REAR FINAL DRIVE ASSEMBLY

Description

INFOID:000000009177812

When replacing rear final drive assembly, unit characteristics writing is required.

Work Procedure

INFOID:000000009177813

1. PERFORM WRITING UNIT CHARACTERISTICS

Perform writing unit characteristics of electric controlled coupling.

>> Refer to [DLN-44, "Work Procedure"](#).

ADDITIONAL SERVICE WHEN REPLACING ELECTRIC CONTROLLED COUPLING

< BASIC INSPECTION >

[REAR FINAL DRIVE: R145K1]

ADDITIONAL SERVICE WHEN REPLACING ELECTRIC CONTROLLED COUPLING

Description

INFOID:000000009177814

When replacing electric controlled coupling, unit characteristics writing is required.

Work Procedure

INFOID:000000009177815

1. PERFORM WRITING UNIT CHARACTERISTICS

Perform writing unit characteristics of electric controlled coupling.

>> Refer to [DLN-44. "Work Procedure"](#).

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

[REAR FINAL DRIVE: R145K1]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000009177816

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Symptom	Noise	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING
Reference		—	—	—	—	DLN-134, "Adjustment"	DLN-115, "Inspection"	NVH of REAR PROPELLER SHAFT in this section	NVH in FAX, RAX, FSU and RSU sections	NVH in WT section	NVH in WT section	NVH in FAX and RAX section	NVH in BR section	NVH in ST section
Possible cause and SUSPECTED PARTS														
		x	x	x	x	x	x	x	x	x	x	x	x	x

x: Applicable

REAR DIFFERENTIAL GEAR OIL

< PERIODIC MAINTENANCE >

[REAR FINAL DRIVE: R145K1]

PERIODIC MAINTENANCE

REAR DIFFERENTIAL GEAR OIL

Inspection

INFOID:000000009177817

OIL LEAKS

Check that oil is not leaking from final drive assembly or around it.

OIL LEVEL

CAUTION:

Do not start engine while checking oil level.

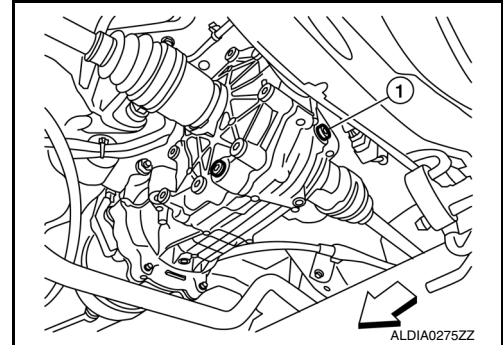
1. Remove and discard filler plug (1).

CAUTION:

Do not reuse filler plug.

← : Front

2. Oil level should be level with the bottom of filler plug hole. Add oil if necessary. Refer to [MA-15, "FOR USA AND CANADA : Fluids and Lubricants"](#) (United States and Canada) or [MA-16, "FOR MEXICO : Fluids and Lubricants"](#) (Mexico).
3. Install filler plug (1) and tighten to specified torque. Refer to [DLN-131, "Exploded View"](#).



INFOID:000000009177818

Draining

CAUTION:

Do not start engine while checking oil level.

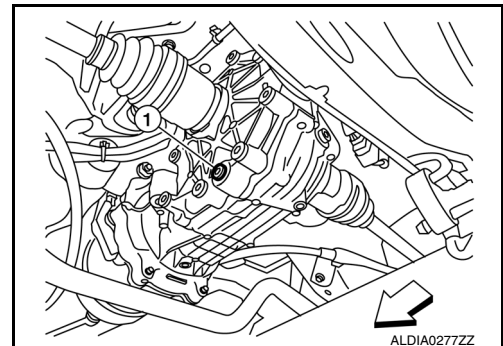
1. Remove and discard drain plug (1), and drain gear oil.

CAUTION:

Do not reuse drain plug.

← : Front

2. Install drain plug (1) and tighten to specified torque. Refer to [DLN-131, "Exploded View"](#).



INFOID:000000009177819

Refilling

CAUTION:

Do not start engine while checking oil level.

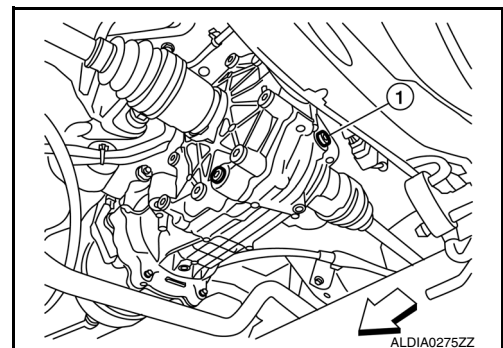
1. Remove and discard filler plug (1).

CAUTION:

Do not reuse filler plug.

← : Front

2. Fill with new oil to the specified level near the filler plug hole.



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REAR DIFFERENTIAL GEAR OIL

< PERIODIC MAINTENANCE >

[REAR FINAL DRIVE: R145K1]

Oil grade and viscosity : Refer to [MA-15, "FOR USA AND CANADA : Fluids and Lubricants"](#) (United States and Canada) or [MA-16, "FOR MEXICO : Fluids and Lubricants"](#) (Mexico).

Oil capacity : Refer to [DLN-136, "General Specification"](#).

3. Install filler plug (1) and tighten to specified torque. Refer to [DLN-131, "Exploded View"](#).

TORSIONAL DAMPER

< REMOVAL AND INSTALLATION >

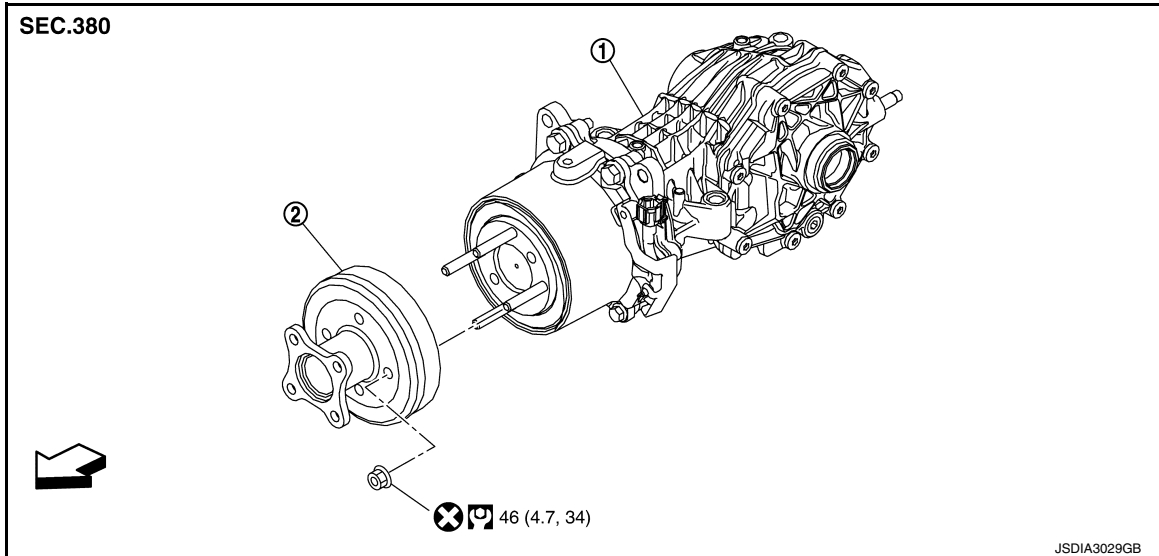
[REAR FINAL DRIVE: R145K1]

REMOVAL AND INSTALLATION

TORSIONAL DAMPER

Exploded View

INFOID:000000009177820



1. Final drive assembly
2. Torsional damper

⇐: Vehicle front

⊗: Always replace after every disassembly.

Ⓜ: N·m (kg-m, ft-lb)

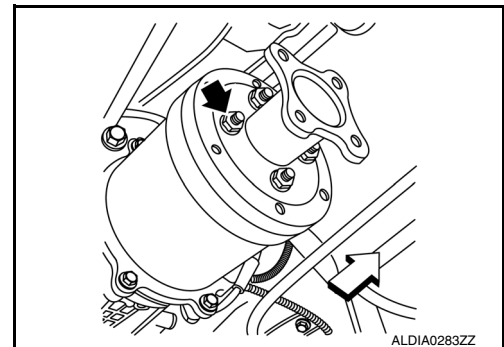
Removal and Installation

INFOID:000000009177821

REMOVAL

1. Remove rear propeller shaft from the torsional damper, and support the end of the propeller shaft. Refer to [DLN-103. "Exploded View"](#).
2. Remove torsional damper lock nuts (⇐), using suitable tool.

⇐ : Front



3. Remove torsional damper.

INSTALLATION

1. Install torsional damper. (When torsional damper has been reused.)
CAUTION:
Clean the mounting surface.
2. Install torsional damper. (When torsional damper has been replaced.)
Degrease the mounting surface of electric controlled coupling, according to the following instruction.

TORSIONAL DAMPER

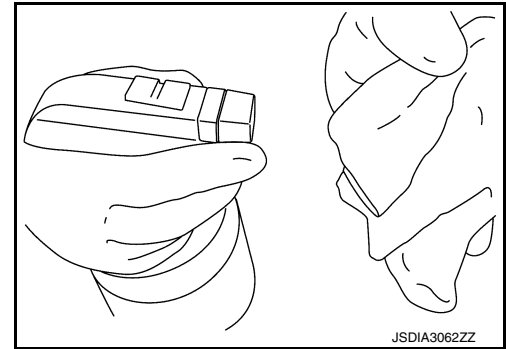
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

1. Spray alcohol on a cotton cloth four times per part.

CAUTION:

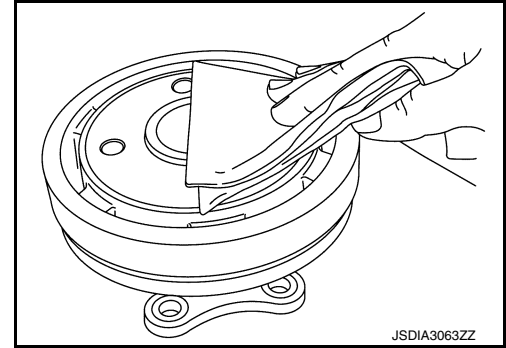
Always use a new cotton cloth.



2. Wipe the mounting surface of electric controlled coupling five times.

CAUTION:

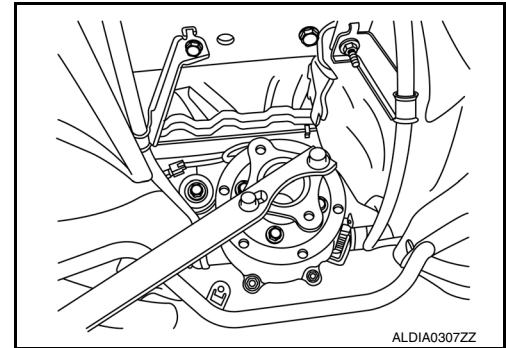
Complete the work within 180 seconds to prevent alcohol from evaporating.



3. Install torsional damper lock nuts, using suitable tool, and tighten to the specified torque.

CAUTION:

Do not reuse torsional damper lock nuts.

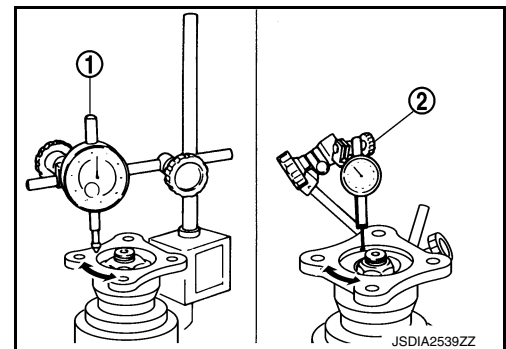


4. Check torsional damper runout as follows:

- Rotate torsional damper and check for runout on the torsional damper face (inner side of the bolt holes) using a dial indicator (1). Also check for runout on the inner side of the torsional damper using a test indicator (2).

Torsional damper runout : Refer to [DLN-98, "Companion Flange Runout"](#).

- If the runout value is outside the runout limit, follow the procedure below to adjust.
- Check for runout while changing the phase between the torsional damper and electric controlled coupling by 90° step, and search for the position where the runout value is the minimum.
- If the runout value is still outside of the runout limit after the phase has been changed, replace the torsional damper.
- If the runout value is still outside of the runout limit after torsional damper has been replaced, possible cause will be a damaged electric controlled coupling. Repair as necessary. Refer to [DLN-121, "Removal and Installation"](#).



5. Install rear propeller shaft. Refer to [DLN-103, "Exploded View"](#).

SIDE OIL SEAL

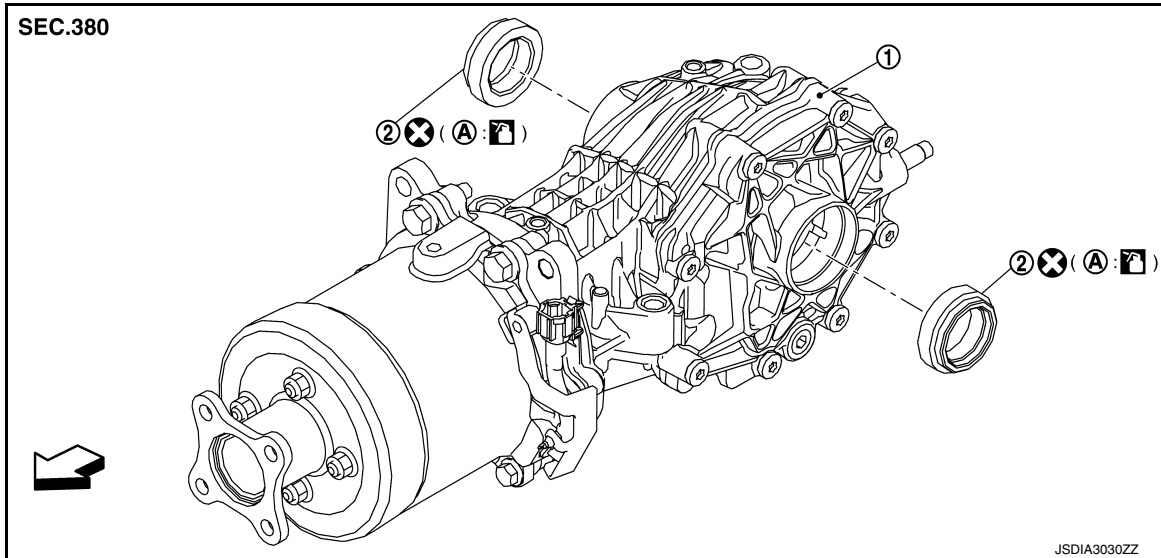
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

SIDE OIL SEAL

Exploded View

INFOID:000000009177822



- 1. Final drive assembly
- 2. Side oil seal
- A. Oil seal lip

←: Vehicle front

⊗: Always replace after every disassembly.

👉: Apply gear oil.

Removal and Installation

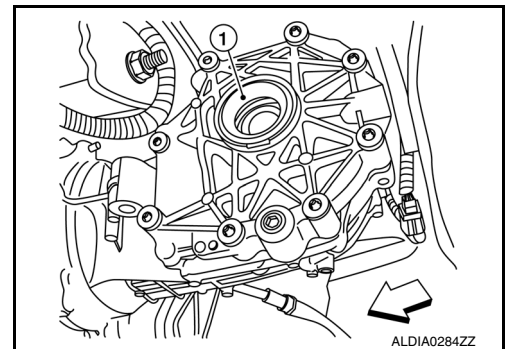
INFOID:000000009177823

REMOVAL

1. Remove rear drive shaft (LH or RH) as necessary. Refer to [RAX-9, "Removal and Installation"](#).
2. Remove side oil seal (1), using suitable tool.

CAUTION:
Be careful not to damage gear carrier and side cover.

← : Front



INSTALLATION

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SIDE OIL SEAL

< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

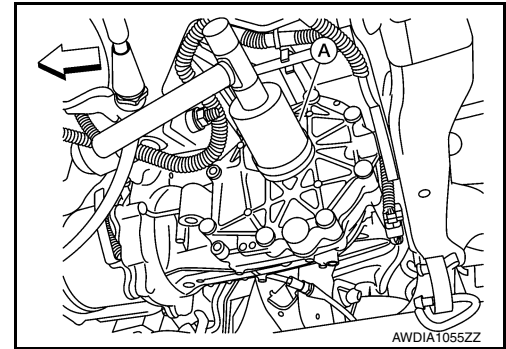
1. Install side oil seal (cover side) until it becomes flush with the carrier end, using tool (A).

⇐ : Front

Tool number (A): KV40105740 (—)

CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seals.
- Apply gear oil onto side oil seal lip.



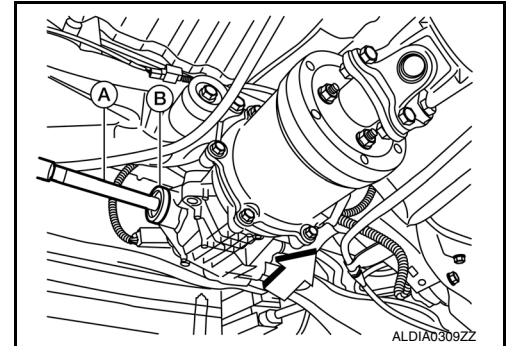
2. Install side oil seal (carrier side) until it becomes flush with the carrier end, using tool (A) and tool (B).

⇐ : Front

Tool number (A): ST35325000 (—)
(B): KV31103000 (J-38982)

CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seals.
- Apply gear oil onto side oil seal lip.



3. Install rear drive shaft (LH or RH) as necessary. Refer to [RAX-9, "Removal and Installation"](#).
4. Check oil level and check for oil leaks. Refer to [DLN-115, "Inspection"](#).

ELECTRIC CONTROLLED COUPLING

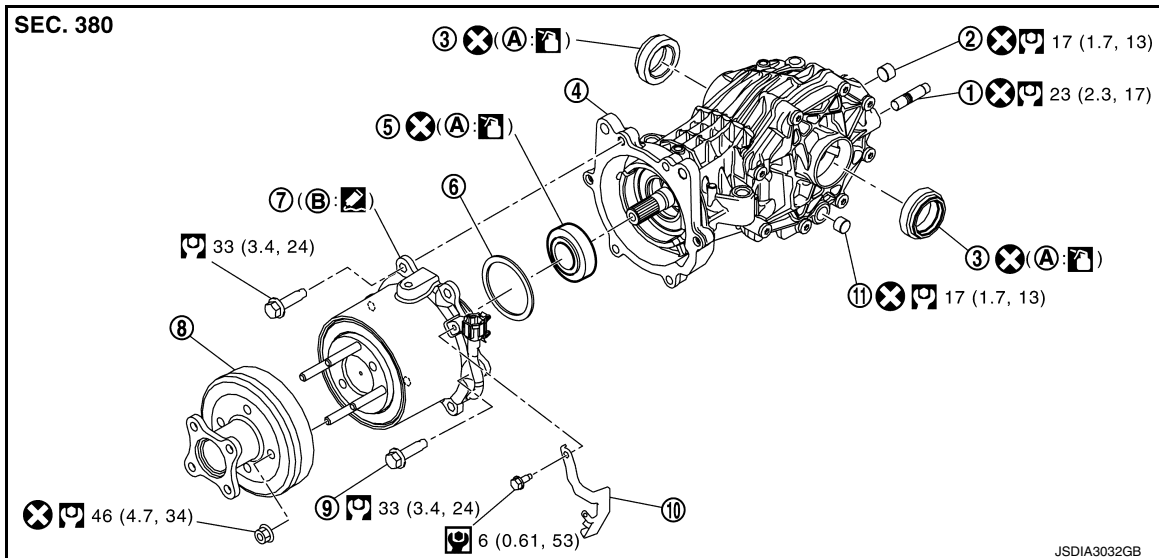
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

ELECTRIC CONTROLLED COUPLING

Exploded View

INFOID:000000009704408



- | | | |
|---------------------------------|---------------------|------------------|
| 1. Stud bolt | 2. Filler plug | 3. Side oil seal |
| 4. Final drive assembly | 5. Front oil seal | 6. Wave washer |
| 7. Electric controlled coupling | 8. Torsional damper | 9. Reamer bolt |
| 10. Harness bracket | 11. Drain plug | A. Oil seal lip |
| B. Final drive mounting face | | |

Removal and Installation

INFOID:000000009704409

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

CAUTION:

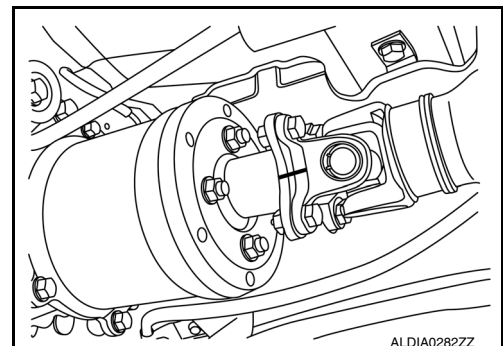
When replacing rear final drive assembly, perform writing unit characteristics. Refer to [DLN-113, "Work Procedure"](#).

REMOVAL

1. Move the shift selector to the neutral position, and then release the parking brake.
2. Drain rear differential gear oil. Refer to [DLN-115, "Draining"](#).
3. Remove rear propeller shaft from the torsional damper, and support the end of the propeller shaft. Refer to [DLN-103, "Exploded View"](#).

CAUTION:

For matching marks, use paint. Do not damage propeller shaft flange yokes, final drive torsional damper or transfer companion flange.

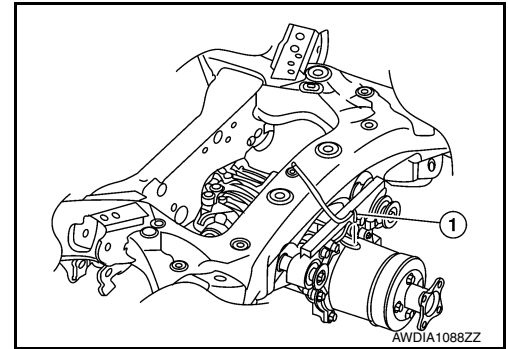


ELECTRIC CONTROLLED COUPLING

< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

4. Remove the electric controlled coupling breather hose (1).



5. Disconnect the electric controlled coupling harness connector and unclip harness from harness bracket.
6. Remove the 6 bolts from the electric controlled coupling.
7. Remove the electric controlled coupling.

CAUTION:

Be careful that the wave washer does not fall out or get damaged when removing the electric controlled coupling.

INSTALLATION

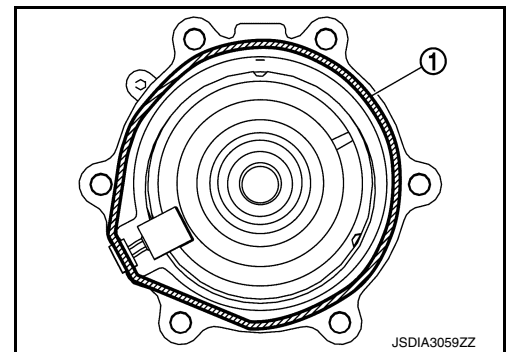
Installation is in the reverse order of removal.

CAUTION:

- Do not reuse hose clamp and breather connector.
 - Make sure there are no pinched or restricted areas on the breather hose caused by bending or winding when installing it.
 - Install the hose clamp at the final drive side, with the tab facing to the vehicle front.
 - Install the hose clamp at the suspension member side, with the tab facing downward.
 - Use Genuine Silicone RTV or an equivalent. Refer to [GI-22, "Recommended Chemical Products and Sealants"](#).
- Apply liquid gasket (1) to mating surface of coupling cover. Use Genuine Silicone RTV or equivalent. Refer to [GI-22, "Recommended Chemical Products and Sealants"](#).

CAUTION:

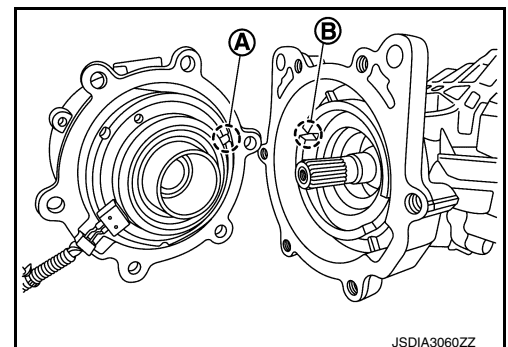
- The width of sealant bend is approximately 3 mm (0.012 in).



- Install electric controlled coupling to spline of drive pinion inside final drive assembly.

CAUTION:

- Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
- Be careful not to damage center oil seal.



ELECTRIC CONTROLLED COUPLING

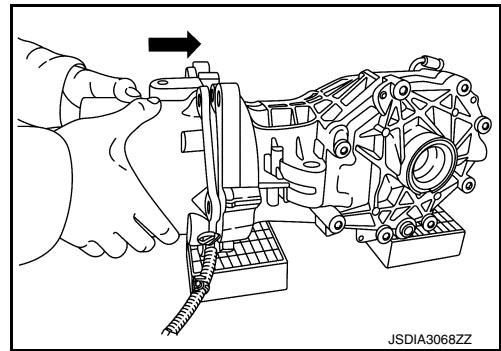
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

- Press the electric controlled coupling pin to check that it is positioned in the groove of the final drive assembly as shown.

NOTE:

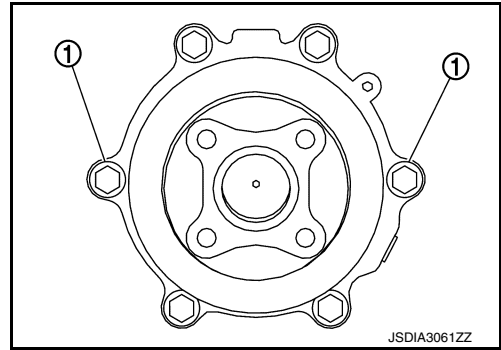
If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed into position by the same amount of flexion of the wave washer.



- Temporarily tighten reamer bolts (1) to the positions shown.

CAUTION:

- Do not use tools. Always tighten by hand.
- If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.

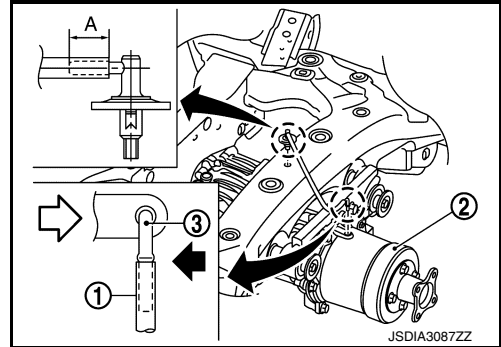


- Install the electric controlled coupling breather hose (1) as shown.
- Install electric controlled coupling breather hose at the coupling side to the metal connector (3) of the coupling (2) all the way to the point shown by the solid arrow (←).

← : Front

- Install electric controlled coupling breather hose at the suspension member side until dimension (A) as shown.

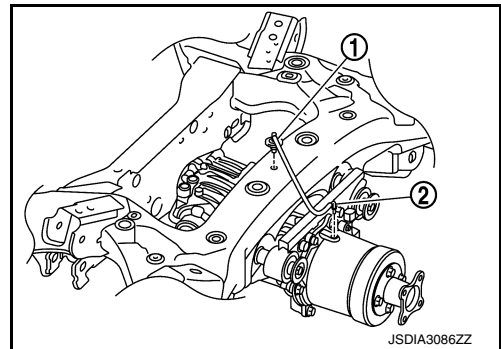
(A) : 15 mm (0.59 in)



- If resin connector of the electric controlled coupling (1) and metal connector (2) are removed, install them as shown.
- Install the resin connector at the insertion side to the suspension member, facing to the vehicle front.
- Install the metal connector to the coupling cover, facing to the vehicle front.

CAUTION:

Do not reuse breather connector and hose clip.



- Remove the old sealant from mating surfaces using a suitable tool before installing.

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FRONT OIL SEAL

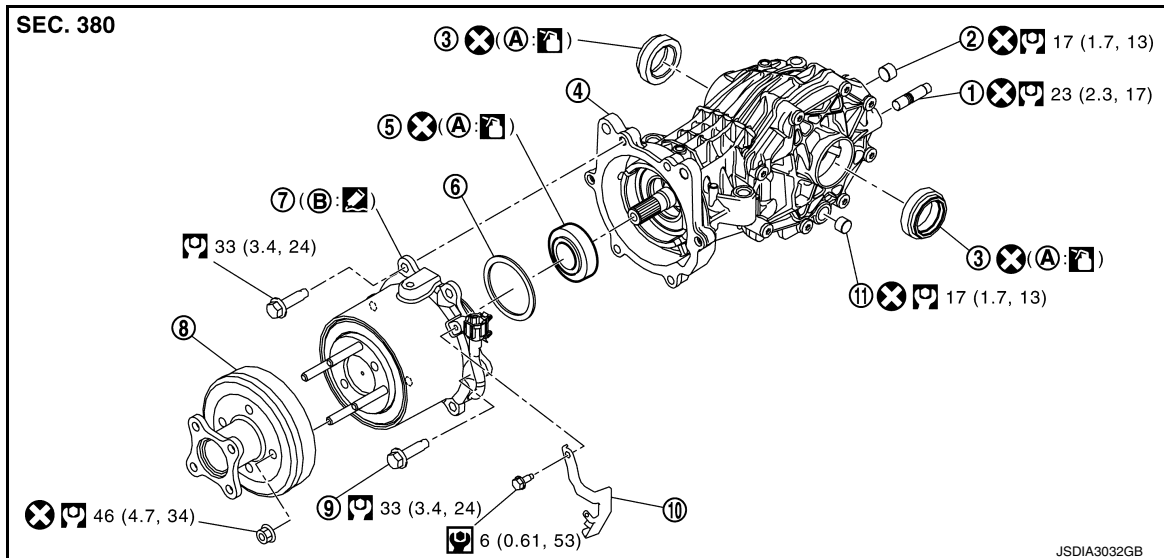
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

FRONT OIL SEAL

Exploded View

INFOID:000000009704410



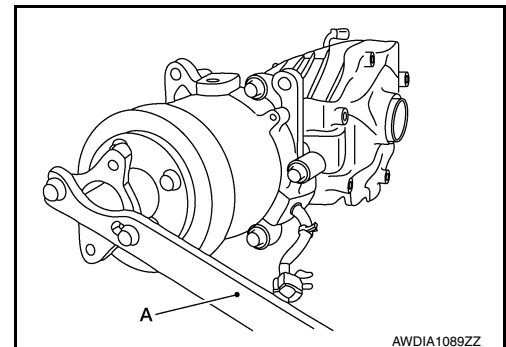
- | | | |
|---------------------------------|---------------------|------------------|
| 1. Stud bolt | 2. Filler plug | 3. Side oil seal |
| 4. Final drive assembly | 5. Front oil seal | 6. Wave washer |
| 7. Electric controlled coupling | 8. Torsional damper | 9. Reamer bolt |
| 10. Harness bracket | 11. Drain plug | A. Oil seal lip |
| B. Final drive mounting face | | |

Removal and Installation

INFOID:000000009704411

REMOVAL

1. Drain rear differential gear oil. Refer to [DLN-115, "Draining"](#).
2. Remove the rear propeller shaft from the rear final drive and support the rear propeller shaft with suitable wire. Refer to [DLN-103, "Exploded View"](#).
3. Remove torsional damper nuts using suitable tool (A) and remove torsional damper (if necessary).



4. Remove the electric controlled coupling. Refer to [DLN-121, "Removal and Installation"](#).
5. Remove wave washer.

FRONT OIL SEAL

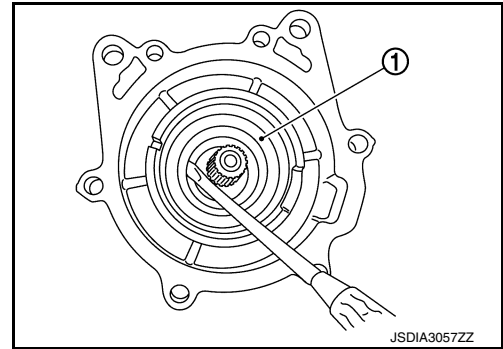
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

6. Remove front oil seal (1) from final drive assembly, using a suitable tool.

CAUTION:

Do not damage final drive assembly.



INSTALLATION

1. Install drain plug.

CAUTION:

Do not reuse drain plug.

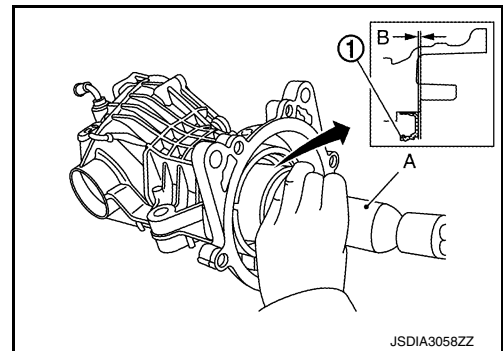
2. Using a Tool (A) install front oil seal (1) as shown.

Tool number : ST30720000 (J-25405)

CAUTION:

- Do not reuse front oil seal.
- When installing, do not incline front oil seal.
- Apply rear differential gear oil onto front oil seal lip.

3. Install wave washer to electric controlled coupling.

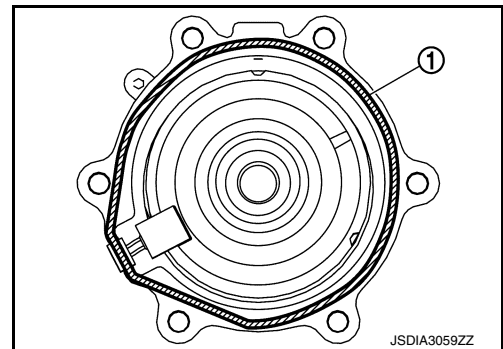


4. Apply liquid gasket (1) to mating surface of coupling cover.

Use Genuine Silicone RTV or equivalent. Refer to [GI-22, "Recommended Chemical Products and Sealants"](#).

CAUTION:

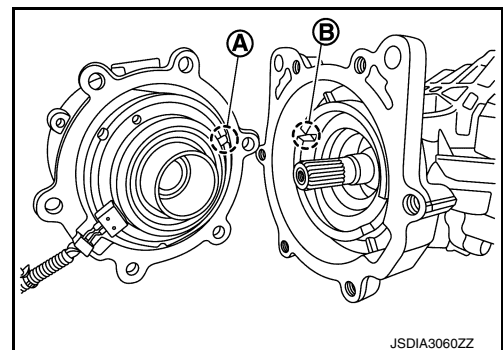
- Remove old gasket adhering to the surfaces. Also remove any moisture, rear differential gear oil, or foreign material adhering to the surfaces.
- The width of sealant bend is approximately 3 mm (0.012 in).



5. Install electric controlled coupling to spline of drive pinion inside final drive assembly.

CAUTION:

- Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
- Be careful not to damage front oil seal.



FRONT OIL SEAL

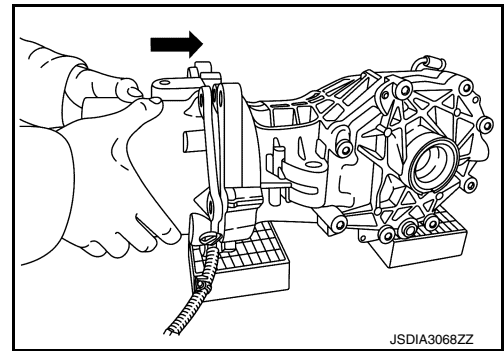
< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

6. Press the electric controlled coupling pin to check that it is positioned in the groove of the final drive assembly as shown.

NOTE:

If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed into position by the same amount of flexion of the wave washer.

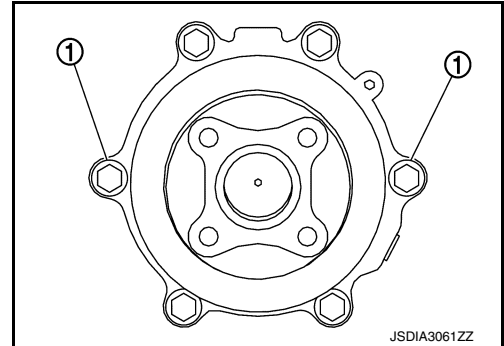


7. Temporarily tighten reamer bolts (1) to the positions shown.

CAUTION:

- Do not use tools. Always tighten by hand.
- If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.

8. Tighten reamer bolts and coupling cover bolts to the specified torque.
9. Install harness bracket, and tighten bolts to the specified torque.
10. Install torsional damper. (When torsional damper has been replaced.)

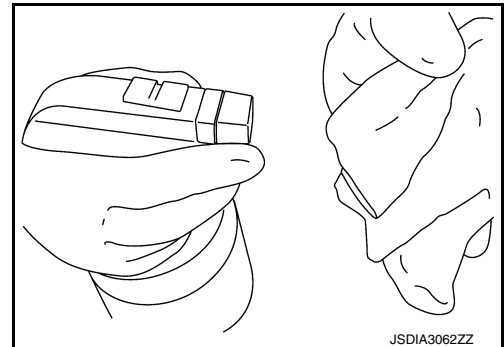


Degrease the surface of electric controlled coupling, according to the following instruction.

1. Spray alcohol on a cotton cloth four times per part.

CAUTION:

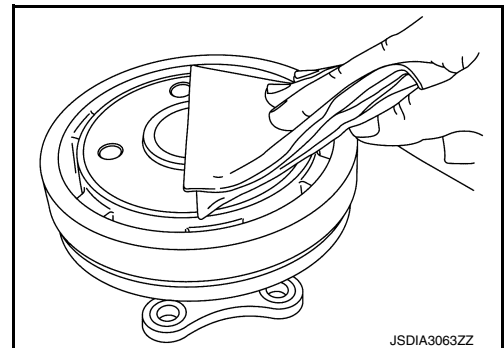
Always use a new cotton cloth.



2. Wipe the surface of electric controlled coupling five times.

CAUTION:

Complete the work within 180 seconds to prevent alcohol from evaporating.



FRONT OIL SEAL

< REMOVAL AND INSTALLATION >

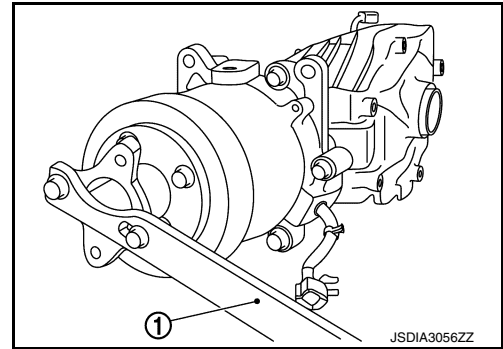
[REAR FINAL DRIVE: R145K1]

3. Install torsional damper nut, using suitable tool (1) and tighten to the specified torque.

CAUTION:

Do not reuse torsional damper nut.

11. Check companion flange runout. Refer to [DLN-136, "Companion Flange Runout"](#).
12. When replacing electric controlled coupling, perform writing unit characteristics after installing final drive assembly to the vehicle. Refer to [DLN-113, "Work Procedure"](#).



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REAR FINAL DRIVE ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

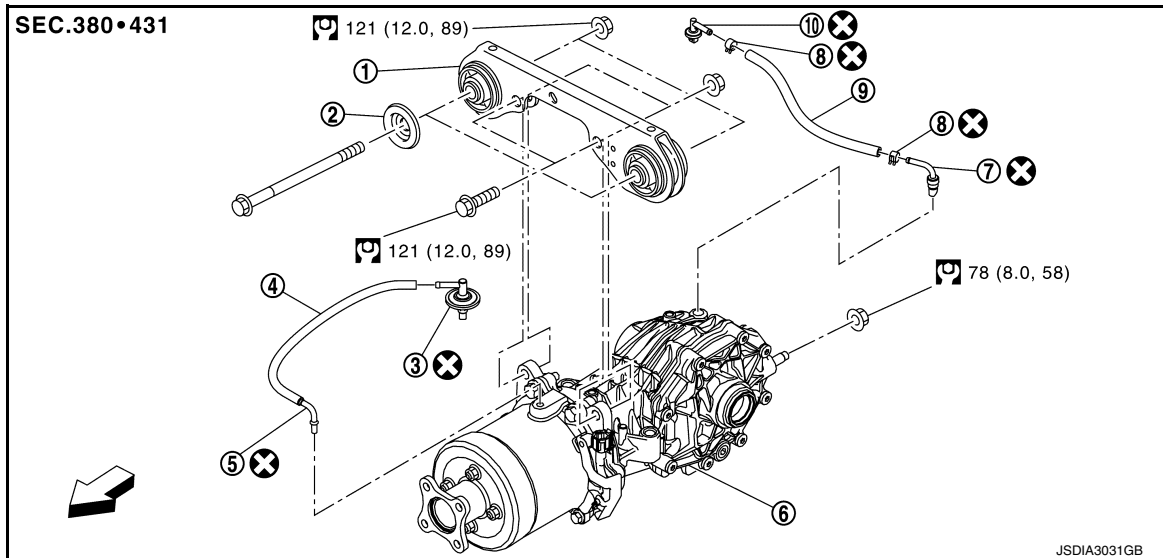
[REAR FINAL DRIVE: R145K1]

UNIT REMOVAL AND INSTALLATION

REAR FINAL DRIVE ASSEMBLY

Exploded View

INFOID:000000009177825



- | | | |
|---------------------------------|------------------|-------------------------|
| 1. Final drive mounting bracket | 2. Washer | 3. Breather |
| 4. Breather hose | 5. Breather tube | 6. Final drive assembly |
| 7. Breather tube | 8. Hose clamp | 9. Breather hose |
| 10. Breather | | |

↔: Vehicle front

⊗: Always replace after every disassembly.

🔧: N·m (kg·m, ft·lb)

Removal and Installation

INFOID:000000009177826

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

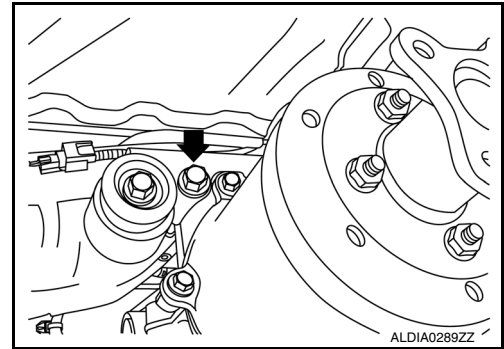
1. Drain rear final drive oil. Refer to [DLN-115, "Draining"](#).
2. Remove the rear propeller shaft from the rear final drive and support the rear propeller shaft with suitable wire. Refer to [DLN-103, "Removal and Installation"](#).
3. Remove the vehicle spare tire.
4. Remove the rear drive shafts. Refer to [RAX-9, "Removal and Installation"](#).
5. Remove rear stabilizer bar. Refer to [RSU-15, "Removal and Installation"](#).
6. Remove 4WD harness bracket.
7. Disconnect 4WD harness connector and unclip harness from the final drive mounting bracket.
8. Remove rear final drive breather hose and electric controlled coupling breather hose.
9. Support final drive assembly with a suitable jack.

REAR FINAL DRIVE ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

10. Remove final drive bolts (←).



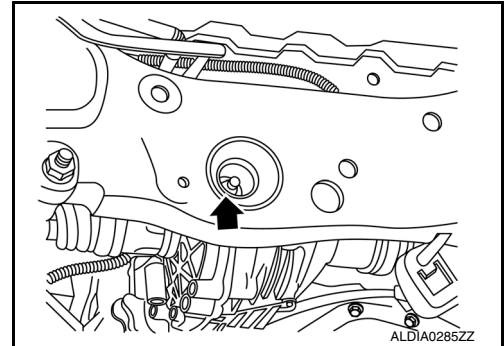
11. Remove rear final drive nut (←) at rear suspension member, and remove final drive from vehicle.

NOTE:

If it is necessary to remove the final drive mounting bracket, the fuel tank must be removed first. Refer to [FL-13. "Removal and Installation"](#).

CAUTION:

Secure final drive assembly to a suitable jack while removing it.



INSTALLATION

Installation is in the reverse order of removal.

- Install the breather hose (1) to breather connector until dimension (A) shown as follows.

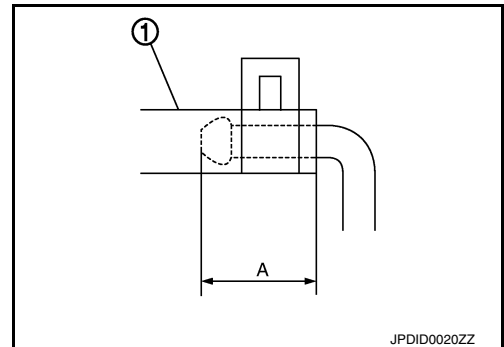
A:

Final drive side : 20 mm (0.79 in)

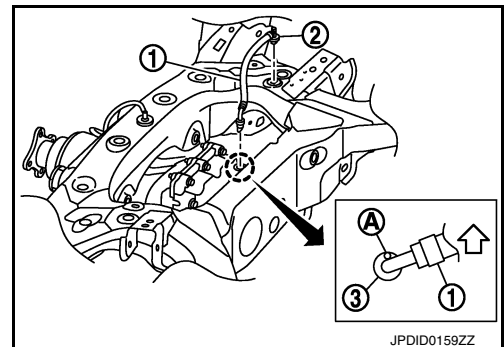
Suspension member side : 20.7 mm (0.815 in)

CAUTION:

- Do not reuse hose clamp and breather connector.
- Make sure there are no pinched or restricted areas on the breather hose caused by bending or winding when installing it.
- Install the hose clamp at the final drive side, with the tab facing to the vehicle front.
- Install the hose clamp at the suspension member side, with the tab facing downward.
- If remove resin connector (2) and metal connector (3), install breather hose (1), resin connector and metal connector as shown in the figure.
- For installation, insert resin connector into the square hole of rear suspension. Install metal connector to rear cover with aiming painted mark (A) to the front of vehicle.



← : Vehicle front



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REAR FINAL DRIVE ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

- Install the electric controlled coupling breather hose (1) as shown in the figure.
- Install electric controlled coupling breather hose at the coupling side to the metal connector (3) of the coupling (2) all the way to the point shown by the solid arrow (←).

← : Vehicle front

- Install electric controlled coupling breather hose at the suspension member side until dimension (A) shown as follows.

A : 15 mm (0.59 in)

- If remove resin connector of the electric controlled coupling (1) and metal connector (2), install them as shown in the figure.
- Install the resin connector at the insertion side to the suspension member, facing to the vehicle front.
- Install the metal connector to the coupling cover, facing to the vehicle front.

CAUTION:

Do not reuse breather connector and hose clip.

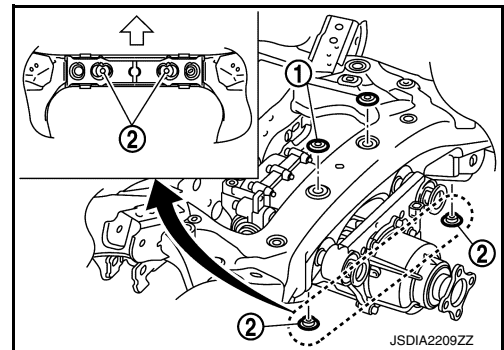
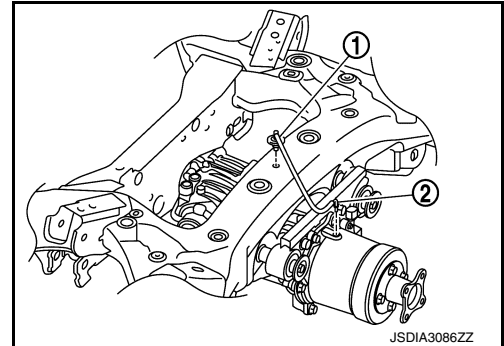
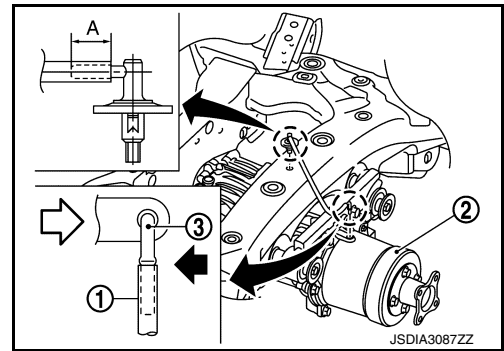
- If remove plug (1) and (2), install them as shown in the figure.

← : Vehicle front

CAUTION:

Do not reuse breather connector and hose clip.

- When oil leaks while removing final drive assembly, check oil level after the installation. Refer to [DLN-115. "Inspection"](#).
- When replacing rear final drive assembly, perform writing unit characteristics. Refer to [DLN-112. "Work Procedure"](#).



REAR FINAL DRIVE ASSEMBLY

< UNIT DISASSEMBLY AND ASSEMBLY >

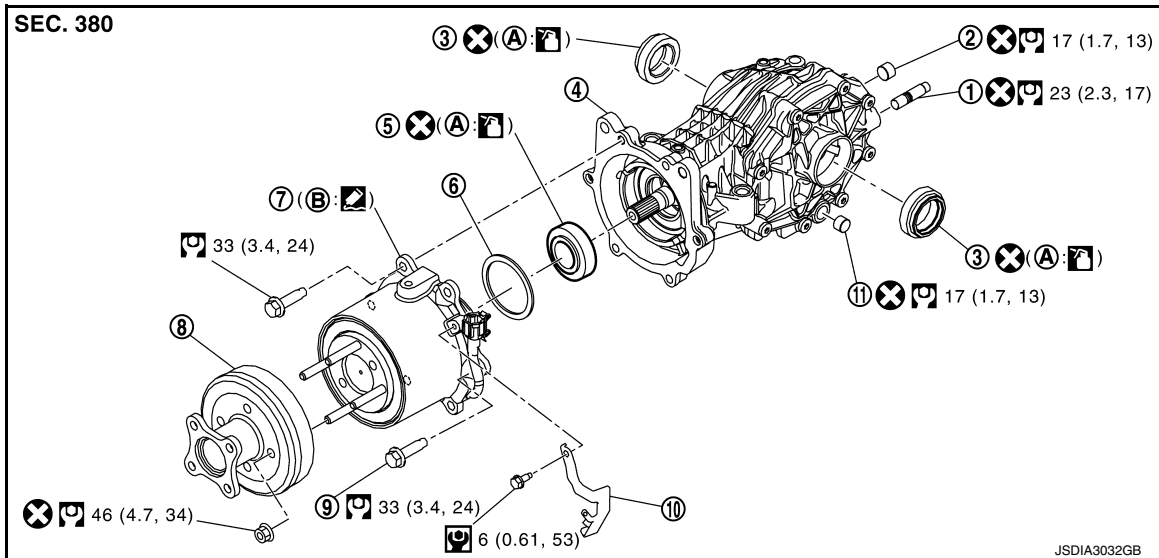
[REAR FINAL DRIVE: R145K1]

UNIT DISASSEMBLY AND ASSEMBLY

REAR FINAL DRIVE ASSEMBLY

Exploded View

INFOID:000000009177827



- | | | |
|---------------------------------|------------------------------|------------------|
| 1. Stud bolt | 2. Filler plug | 3. Side oil seal |
| 4. Final drive assembly | 5. Front oil seal | 6. Wave washer |
| 7. Electric controlled coupling | 8. Torsional damper | 9. Reamer bolt |
| 10. Harness bracket | 11. Drain plug | |
| A. Oil seal lip | B. Final drive mounting face | |

⊗: Always replace after every disassembly.

⊞: N·m (kg-m, ft-lb)

⊞: N·m (kg-m, in-lb)

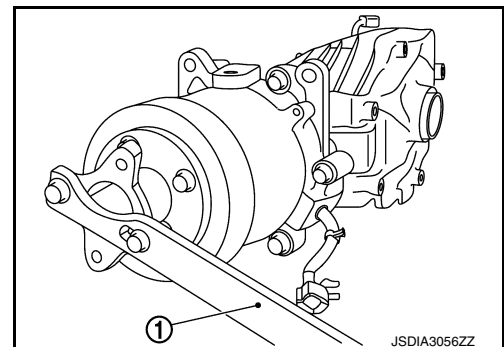
⊞: Apply gear oil.

⊞: Apply Genuine Silicone RTV or equivalent. Refer to [GI-22. "Recommended Chemical Products and Sealants"](#).

Disassembly

INFOID:000000009177828

1. Remove torsional damper mounting nut, using a flange wrench (1) (commercial service tool).
2. Remove torsional damper.
3. Remove harness bracket.
4. Remove electric controlled coupling.
5. Remove wave washer.

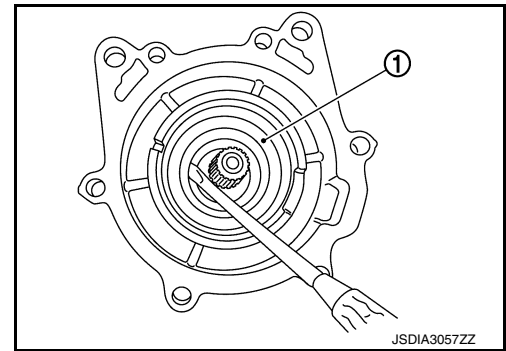


REAR FINAL DRIVE ASSEMBLY

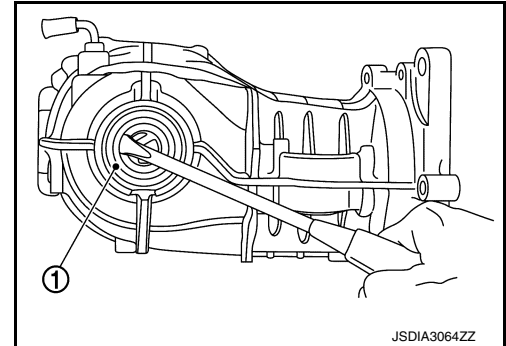
< UNIT DISASSEMBLY AND ASSEMBLY >

[REAR FINAL DRIVE: R145K1]

6. Remove front oil seal (1) from final drive assembly, using a oil seal remover.
CAUTION:
Never damage final drive assembly.
7. Remove drain plug and filler plug, if necessary.



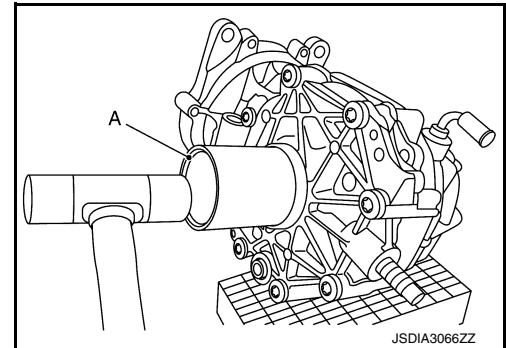
8. Remove side oil seal (1), using a oil seal remover.
CAUTION:
Never damage final drive assembly and side cover.
9. Remove stud bolt from side cover, if necessary.



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Assembly

1. Install stud bolt to side cover.
CAUTION:
Never reuse stud bolt.
2. Install side oil seal (cover side) until it becomes flush with the carrier end, using the drift (A) [SST: KV40105740 (—)].
CAUTION:
 - Never reuse oil seal.
 - When installing, do not incline oil seals.
 - Apply gear oil onto side oil seal lip.



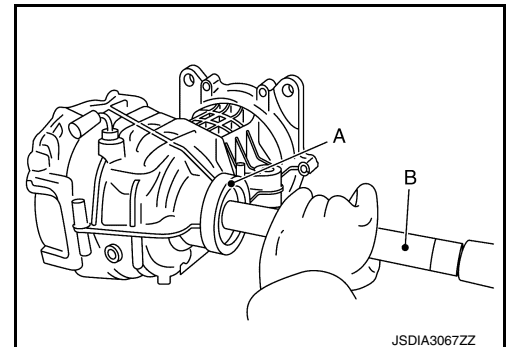
3. Install side oil seal (carrier side) until it becomes flush with the carrier end, using the drift (A) and drift bar (B).

A : Drift [SST: KV31103000 (J-38982)]

B : Drift bar [SST: ST35325000 (—)]

- CAUTION:**
- Never reuse oil seal.
 - When installing, do not incline oil seals.
 - Apply gear oil onto side oil seal lip.

4. Install drain plug.
CAUTION:
Never reuse drain plug.
5. Install filler plug.
CAUTION:
Never reuse filler plug.



REAR FINAL DRIVE ASSEMBLY

< UNIT DISASSEMBLY AND ASSEMBLY >

[REAR FINAL DRIVE: R145K1]

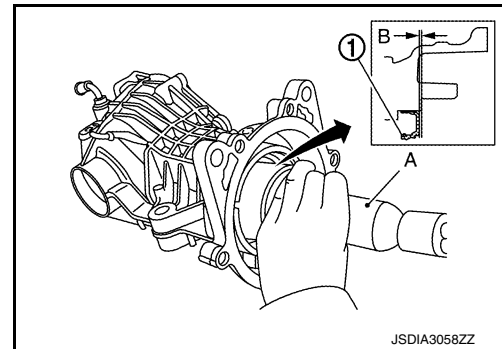
6. Using the drift (A) [SST: ST30720000 (J-25405)], install front oil seal (1) as shown in the figure.

B : 0.5 – 1.2 mm (0.020 – 0.047 in)

CAUTION:

- Never reuse oil seal.
- When installing, never incline oil seal.
- Apply gear oil onto side oil seal lip.

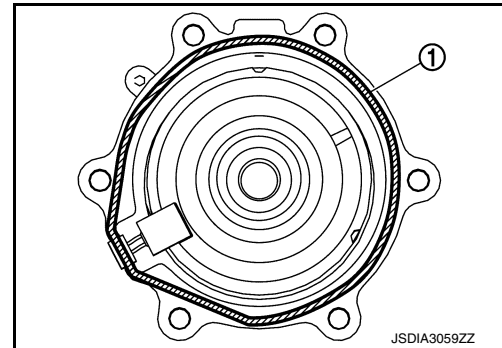
7. Install wave washer to electric controlled coupling.



8. Apply liquid gasket (1) to mating surface of coupling cover. Use Genuine Silicone RTV or equivalent. Refer to [GI-22. "Recommended Chemical Products and Sealants"](#).

CAUTION:

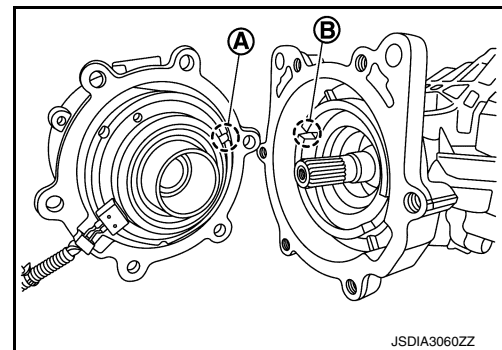
- Remove old gasket adhering to the mounting surfaces. Also remove any moisture, oil, or foreign material adhering to the mounting surfaces.
- The width of sealant bend is approximately 3 mm (0.012 in).



9. Install electric controlled coupling to spline of drive pinion inside final drive assembly.

CAUTION:

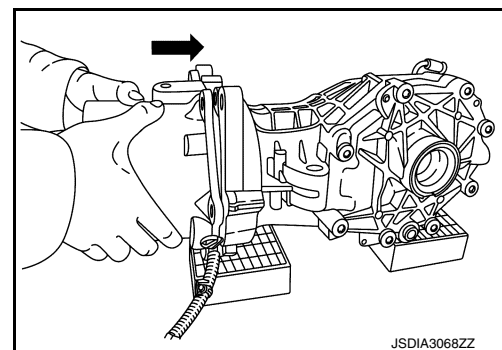
- Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
- Be careful not to damage center oil seal.



10. Press the electric controlled coupling pin to check that it is positioned in the groove of the final drive assembly as shown in the figure.

NOTE:

If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed by the same amount of flexion of the wave washer.



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REAR FINAL DRIVE ASSEMBLY

< UNIT DISASSEMBLY AND ASSEMBLY >

[REAR FINAL DRIVE: R145K1]

11. Temporarily tighten reamer bolts (1) to the positions shown in the figure.

CAUTION:

- Never use tools. Always tighten by hand.
- If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.

12. Tighten reamer bolts and coupling cover mounting bolts to the specified torque.

13. Install harness bracket, and tighten bolts to the specified torque.

14. Install torsional damper. (When torsional damper has been reused.)

CAUTION:

Clean the mounting surface.

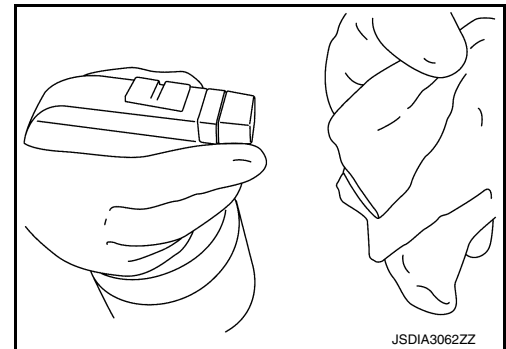
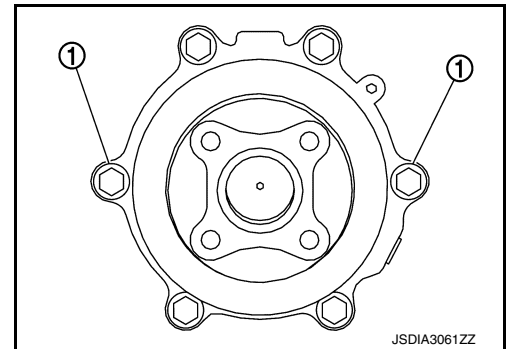
15. Install torsional damper. (When torsional damper has been replaced.)

Degrease the mounting surface of electric controlled coupling, according to the following instruction.

1. Spray alcohol on a cotton cloth four times per part.

CAUTION:

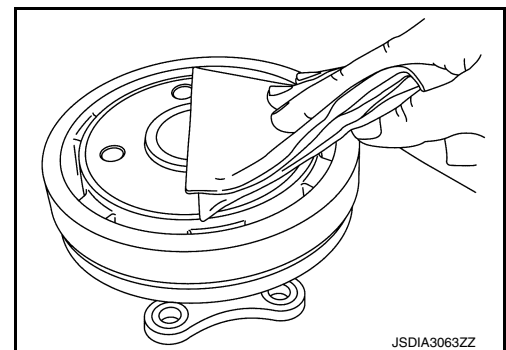
Always use a new cotton cloth.



2. Wipe the mounting surface of electric controlled coupling five times.

CAUTION:

Complete the work within 180 seconds to prevent alcohol from evaporating.



16. Install torsional damper mounting nut, using flange wrench (1) (commercial service tool) and tighten to the specified torque.

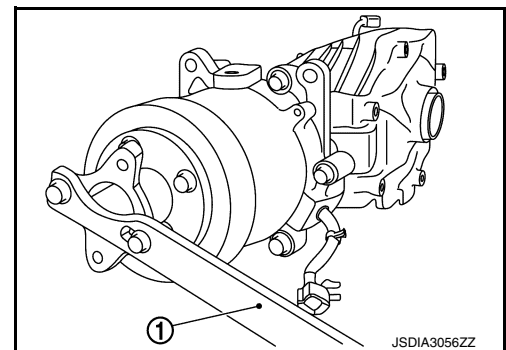
CAUTION:

Never reuse torsional damper mounting nut.

17. Check companion flange runout. Refer to [DLN-134. "Adjustment"](#).

18. When oil leaks while removing, check oil level after installation. Refer to [DLN-115. "Inspection"](#).

19. When replacing electric controlled coupling, perform writing unit characteristics after installing final drive assembly to the vehicle. Refer to [DLN-113. "Work Procedure"](#).



Adjustment

INFOID:000000009177830

COMPANION FLANGE RUNOUT

REAR FINAL DRIVE ASSEMBLY

< UNIT DISASSEMBLY AND ASSEMBLY >

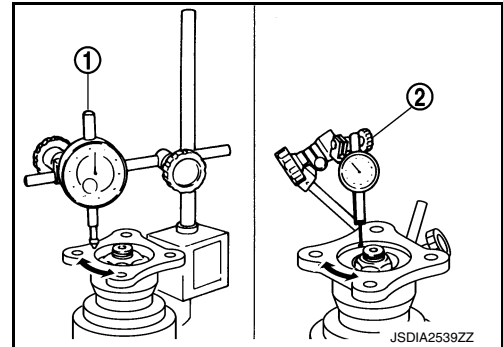
[REAR FINAL DRIVE: R145K1]

Check for companion flange runout as follows:

- For companion flange face, fit a dial indicator (1) onto the companion flange face (inner side of the propeller shaft mounting bolt holes). For inner side of the companion flange, fit a test indicator (2) to the inner side of companion flange (socket diameter).
- Rotate companion flange to check for runout.

Companion flange runout : Refer to [DLN-136, "Companion Flange Runout"](#).

- If the runout value is outside the runout limit, follow the procedure below to adjust.
- Check for runout while changing the phase between companion flange and drive pinion by 90° step, and search for the position where the runout is the minimum.
- If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- If the runout value is still outside of the limit after companion flange has been replaced, possible cause will be an electric controlled coupling.



Inspection

INFOID:000000009177831

OIL SEAL

- Whenever disassembled, replace.
- If wear, deterioration of adherence (sealing force lips), or damage is detected on the lips, replace them.

COMPANION FLANGE

- Clean up the disassembled parts.
- If any chipped mark [about 0.1 mm, (0.004 in)] or other damage on the contact sides of the lips of the companion flange is found, replace.

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SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[REAR FINAL DRIVE: R145K1]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specification

INFOID:000000009177832

Applied model	4WD
	VQ35DE
	CVT
Final drive model	R145K1
Gear ratio	2.466
Number of teeth (Drive gear/Drive pinion)	37/15
Oil capacity (Approx.) ℓ (US pt, Imp pt)	0.5 (1, 7/8)
Number of pinion gears	2

Companion Flange Runout

INFOID:000000009177833

Unit: mm (in)

Item	Limit
Companion flange face	0.12 (0.0047)
Inner side of the companion flange	0.27 (0.0106)