HEATER & AIR CONDITIONER

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When you read wiring diagrams:

• Read GI section, "HOW TO READ WIRING DIAGRAMS".

● See EL section, "POWER SUPPLY ROUTING" for power distribution circuit. When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor failure is likely to occur.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

General Refrigerant Precautions

WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not introduce compressed air to any refrigerant container or refrigerant component.

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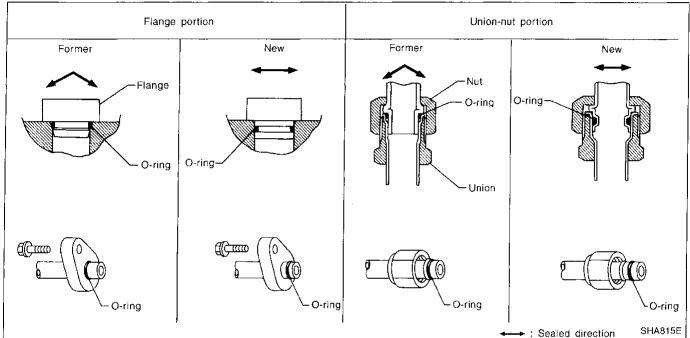
Precautions for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

- Expansion valve to cooling unit
- Condenser to liquid tank

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



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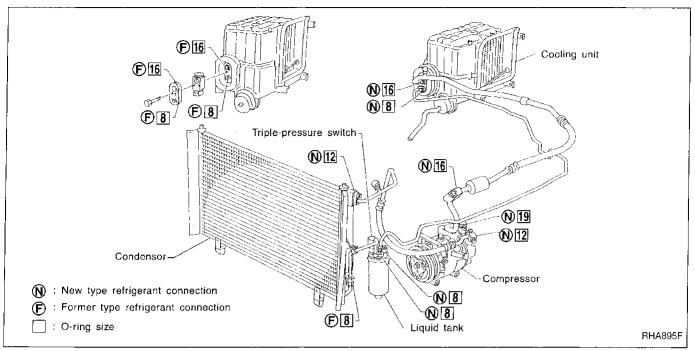
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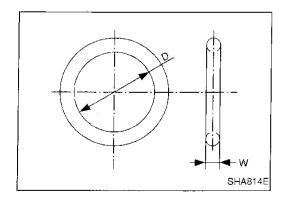
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Precautions for Refrigerant Connection (Cont'd) O-RING AND REFRIGERANT CONNECTION



CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.



O-ring part numbers and specifications

Connection type	O-ring size	Part number	D mm (in)	W mm (in)	
New	8	92471 N8210	1.87 (0.0736)		
Former	[0]	92470 N8200	6.07 (0.2390)	1.78 (0.0701)	
New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)	
Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)	
New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)	
Former	וטו	92475 72L00	2.3 (0.091)		
New	[19]	92474 N8210	16.5 (0.650)	2.43 (0.0957)	
Former	[13]	92477 N8200	1.78 (0.0701)		

Precautions for Refrigerant Connection (Cont'd)

WARNING:

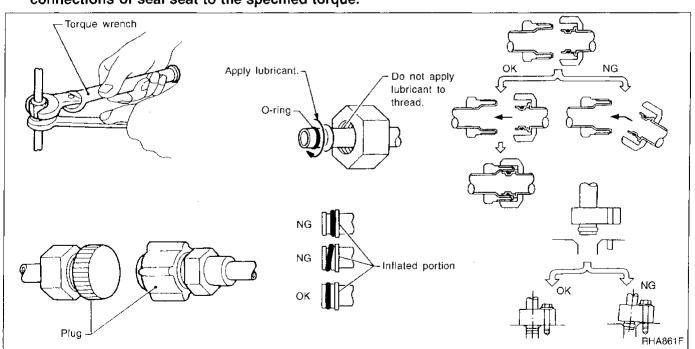
Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion. Lubricant name: Nissan A/C System Oil Type S

 - Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



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Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-106.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number (Kent-Moore No.) Description Tool name KV99106100 Removing center bolt (J-41260) Clutch disc wrench NT232 When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc to remove it. Pin Clutch disk wrench NT378 KV99232340 Removing clutch disc (J-38874) KV992T0001 (-)Clutch disc puller NT376 KV99106200 Installing pulley (J-41261) Pulley installer NT235

HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will

Tool number (Kent-Moore No.) Tool name	Description	Note
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • large container 1/2"-16 ACME
KLH00-PAGS0 (—) Nissan A/C System Oil Type S	NT196 NT197	Type: Poly alkyline glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)
(J-39500-INF) Recovery/Recycling Recharging equipment (ACR4)	NT195	Function: Refrigerant Recovery and Recycling and Recharging
(J-39400) Electrical leak detector	NT198	Power supply: DC 12V (Cigarette lighter)
(J-39183) Manifold gauge set (with noses and couplers)	NT199	Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME

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HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	Note
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24)	NT202	Hose fitting to service hose: • M14 x 1.5 fitting is optional or permanently attached.
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size ■ 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity: Air displacement: 4 CFM Micron rating: 20 microns Oil capacity: 482 g (17 oz) Fitting size: Thread size 1/2"-16 ACME

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

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VACUUM PUMP

Hose fittings:

1/2"-16ACME

Shut off valve

RHA270D

SHA533D

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

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To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.

For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.

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If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

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Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

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MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

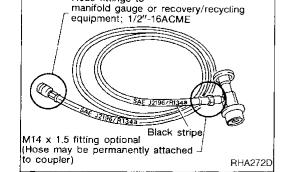


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Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.





1/2"-16ACME

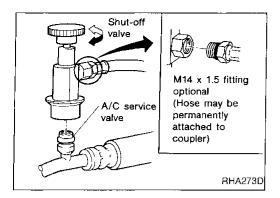
Hose fittings to

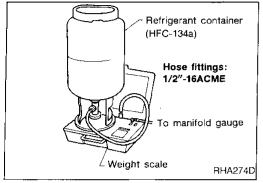
With isolator valve

ísolator valve

Open

Without isolator valve





Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally pressure equalized expansion valve, located inside the evaporator case.

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FREEZE PROTECTION

Under normal operating conditions, when the AUTO is switched ON, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.



REFRIGERANT SYSTEM PROTECTION

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Triple-pressure switch

The triple-pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. Triple-pressure switch closes to turn on the cooling fan to reduce system pressure.

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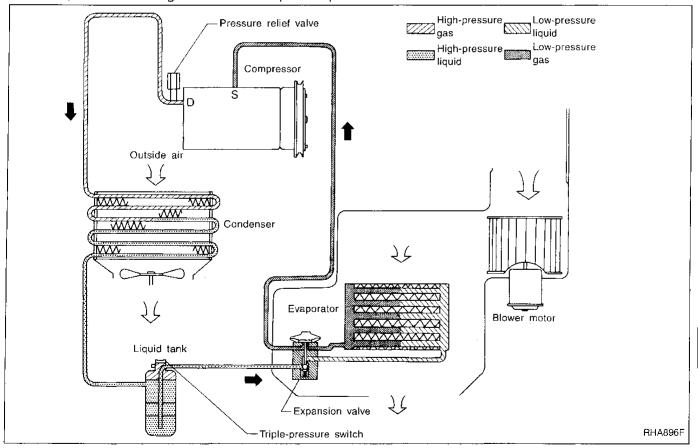
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Fusible plug

Opens at temperatures above 105°C (221°F), thereby discharging refrigerant to the atmosphere. If this plug is melted, check the refrigerant line and replace liquid tank.



V-6 Variable Displacement Compressor

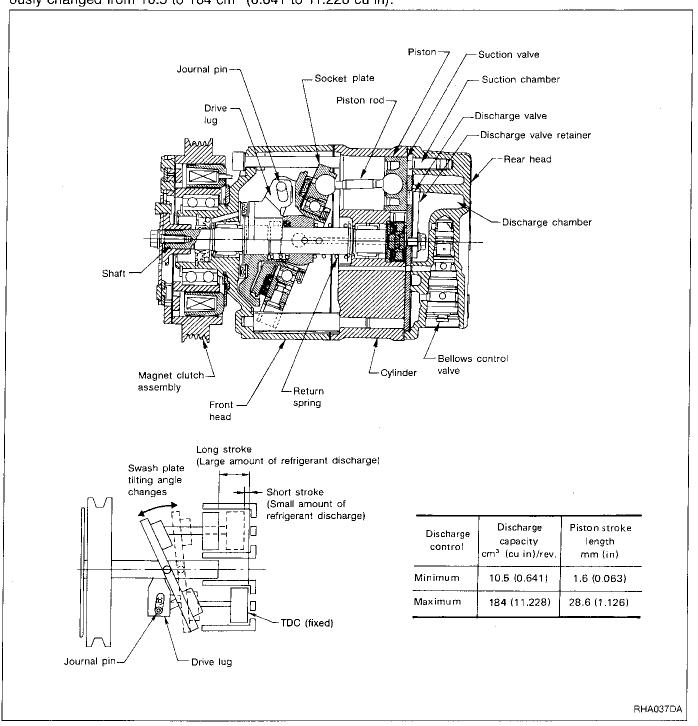
DESCRIPTION

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continu-

ously changed from 10.5 to 184 cm³ (0.641 to 11.228 cu in).



V-6 Variable Displacement Compressor (Cont'd)

Operation

1. Operation control valve

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

2. Maximum cooling

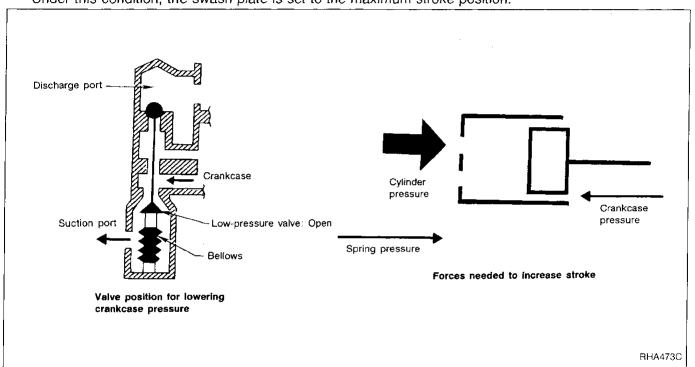
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.





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V-6 Variable Displacement Compressor (Cont'd)

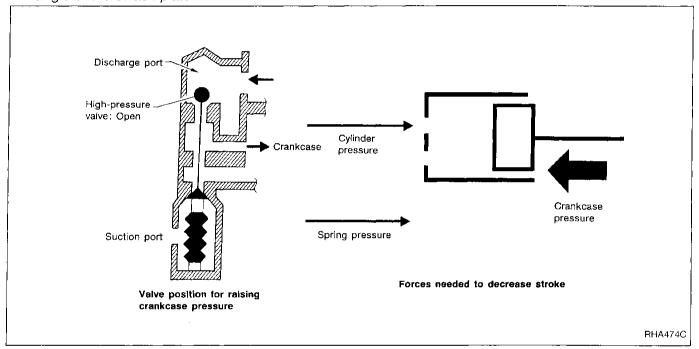
3. Capacity control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.77 bar, 1.8 kg/cm², 26 psi).

Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.

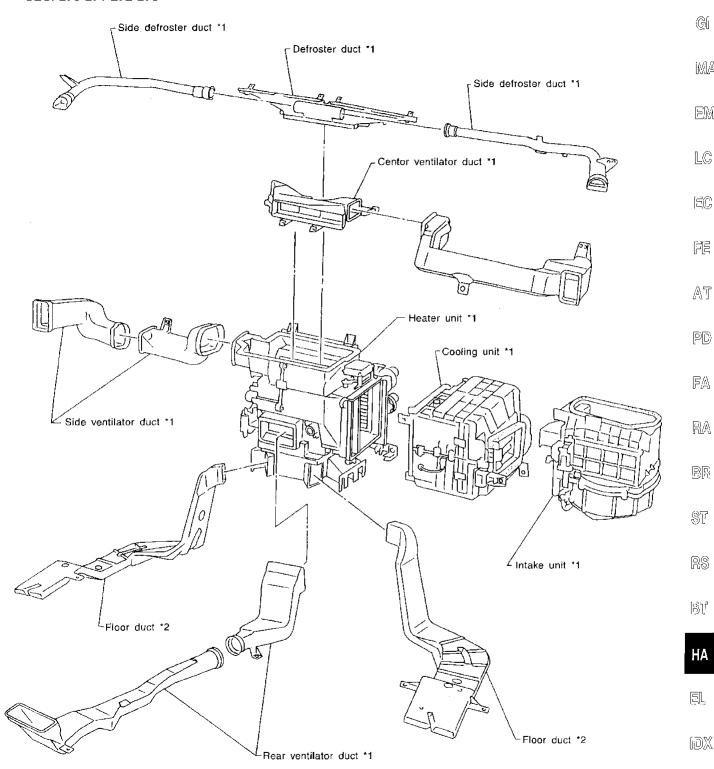
 The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.



Component Layout

SEC. 270+271+272+273



- *1 : For removal, it is necessary to remove instrument assembly.
- *2 : For removal, it is necessary to remove front seat.

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Introduction

The Automatic Temperature Control (ATC) system provides automatic regulation of the vehicles interior temperature. The operator selects "set temperature", on which the regulation is based, regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier, which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control the ATC system's outlet air volume, air temperature, air distribution, bi-level door position and rear vent door position.

Features

Air mix door control

The air mix door is automatically controlled so that in-vehicle temperature will reach, and be maintained at the operator selected "set temperature". For a given set temperature, the air mix door position will depend on: Ambient temperature, in-vehicle temperature, amount of sunload, and intake air temperature.

Fan speed control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake air temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake door control

The intake door position will be determined by: Ambient temperature, in-vehicle temperature, and whether the compressor is on or off.

Outlet door control

The outlet door position will be determined by: Ambient temperature, in-vehicle temperature, intake air temperature, and amount of sunload.

Bi-level door control

Auto amplifier operates bi-level door based on mode door position, air mix door position and each sensor. Then it determines the discharge air temperature from VENT or DEF.

Rear vent door control

Rear vent door is controlled and operated by auto amplifier.

Compressor clutch control

The compressor operation (ON-OFF) is automatically controlled by the ambient sensor to prevent compressor damage in very cold ambient temperatures.

Self-diagnostic system

The self-diagnostic system consists of five steps. Each step can be accessed by pushing the switches on the automatic amplifier.

STEP 1: Checks LEDs and segments of the display.

STEP 2: Checks each sensor circuit for open or short circuit.

STEP 3: Checks mode door position and intake door position.

STEP 4: Checks operation of each actuator.

STEP 5: Checks temperature detected by each sensor, and detects multiplex communication error.

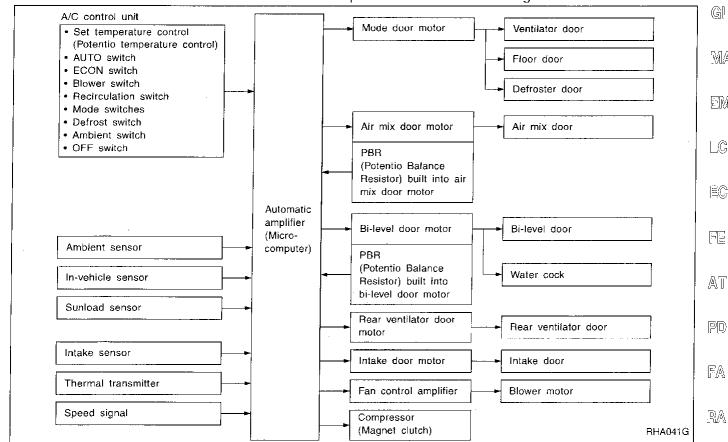
AUXILIARY TRIMMER MECHANISM: Set temperature trimmer.

Memory function

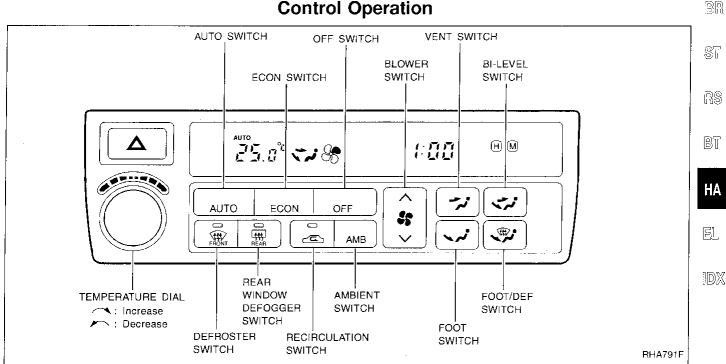
With ignition switch turned OFF, the auto amplifier stores in memory the set temperature and inputs of various switches. When the ignition switch is turned ON, the system begins operation with the information stored in memory. The system, then immediately compensates for the actual operating conditions.

Overview of Control System

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



Control Operation



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Control Operation (Cont'd)

Display screen

Displays the operational status of the system.

AUTO switch

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

ECON switch

By pressing the ECON switch once, the auto amplifier decides whether to turn the compressor ON or OFF, depending on the ambient temperature and target temperature. Display should indicate ECON. By pressing the ECON switch once more, the compressor always turns OFF. Display should not indicate ECON. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the in-vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

Temperature (increase/decrease) dial

Increases or decreases the set temperature.

OFF switch

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (76% foot and 24% defrost) position.

BLOWER switch

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):

low 8 , medium low 🖇 , medium high 🧩 , high 👫

AMBIENT switch

Shows the ambient (outside) air temperature on the display screen for 5 seconds.

RECIRCULATION switch

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

DEFROSTER switch

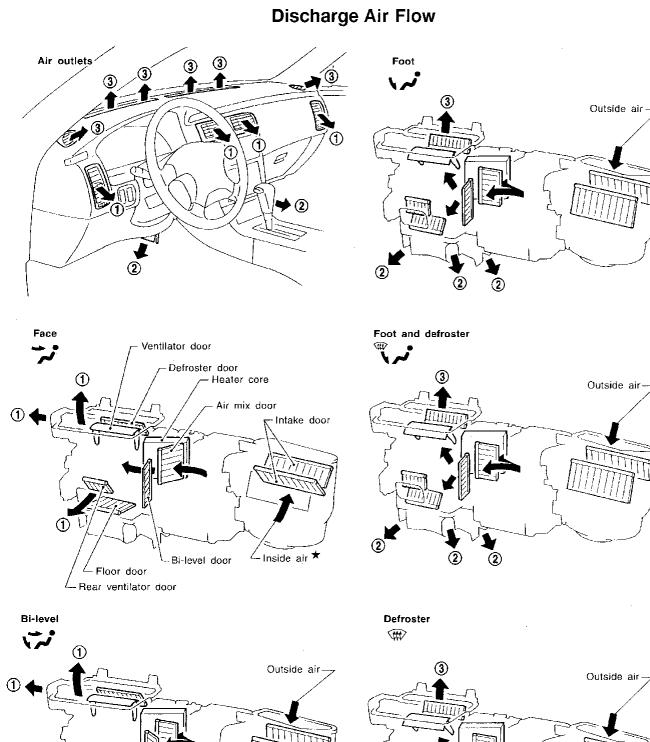
Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

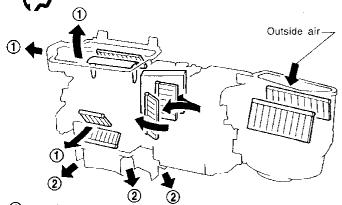
Rear window defogger switch

When illumination is ON, rear window is defogged.

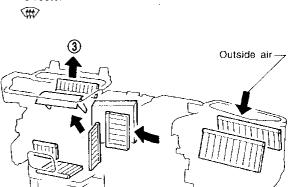
MODE switches

Control the air discharge outlets.





- 1 : To face
- 2 : To floor
- (3) : To defroster
- ★ : Air flow in REC position



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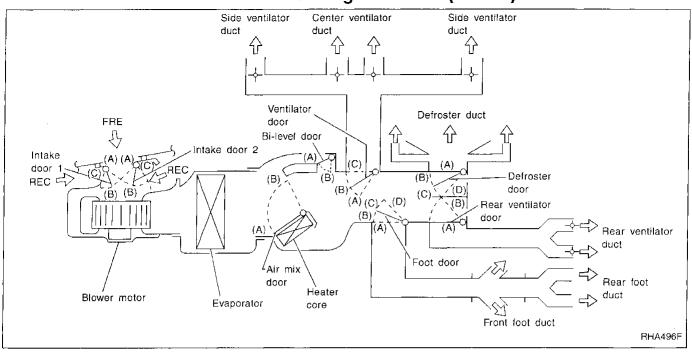
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Discharge Air Flow (Cont'd)

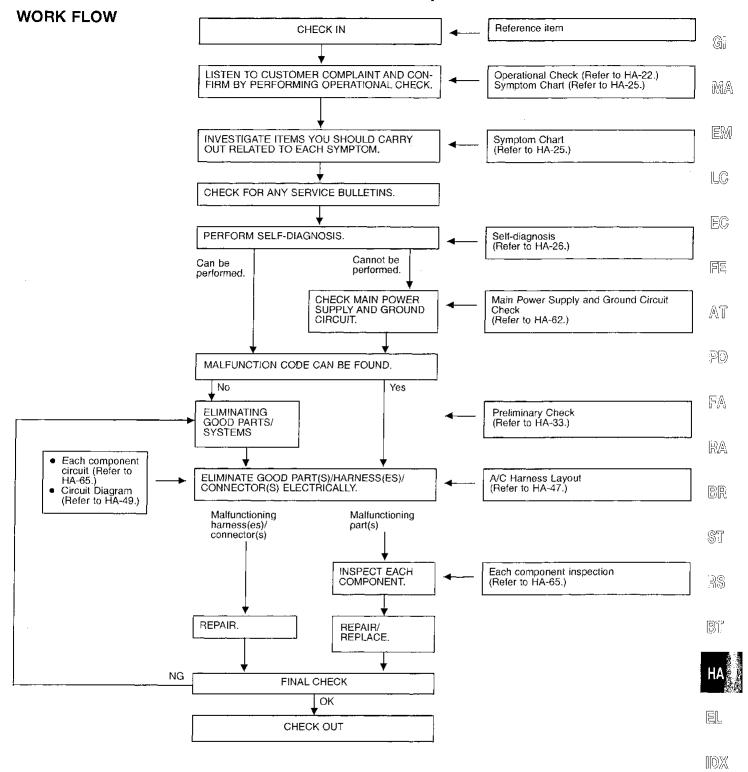


			MODE S	w		DEF	sw	AUTO	ECON	REC	sw		Temperature dia	al				
Position or switch	VENT	B/L	B/L2*1	FOOT	F/D	ON	OFF	sw	sw	ON	OFF							
						¥	7			2	<u>-</u>							
Door	7	ij	**	ن.		->	0	AUTO	AUTO ECON		AUTO		AUTO		0	18.0°C (65°F)	~	32.0°C (85°F)
Ventilator door	(A)	(B)	(C)	(C)	(C)	(C)				-	_	_						
Foot door	(A)	(B)	(D)	(C)	(B)	(A)]											
Defroster door	(A)	(A)	(A)	(B)	(C)	(D)							_	(A) AUTO (B)				
Air mix door			_			_		İ			_							
Bi-fevel door	(A)*2	·	AUTO		(A)	(A)	_	AUTO	AUTO		_							
Rear ven- tilator door	AU'	то	(A)	·(A)	(A)	(A)					_		_			_		
Intake door 1		···········				(C)				(4)	*3							
Intake door 2	_					(C)				(A) AUTO			_					

^{*1:} The B/L2 mode is selected only when the mode door is automatically controlled.

^{*2:} When the air mix door is positioned at (A), the bi-level door is set at (B).
*3: Automatically controlled when REC switch is "OFF".

How to Perform Trouble Diagnoses for Quick and Accurate Repair

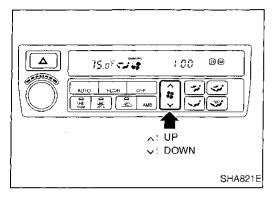


Operational Check

The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

Engine running at normal operating temperature.

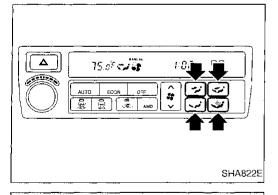


PROCEDURE:

- 1. Check blower
- 1) Press BLOWER switch (^: Up) one time.

 MANUAL should appear on the display.

 Blower should operate on low speed, and the fan symbol should have one blade lit ().
- 2) Press BLOWER switch one more time.
- 3) Continue checking blower speed and fan symbol until all four speeds have been checked.
- 4) Leave blower on high speed.
- 5) Press BLOWER switch (∨ : Down) one time. Blower should operate in third speed.
- 6) Continue checking blower speed and fan symbol until all three speeds have been checked.



2. Check discharge air

1) Press each mode switch.

Dis	charg	e air	flow		
		Air out	let/distr	ibution	
Switch mode	Face	Front foot	. I DEE		Rear vent
نبر	80%		_	_	20%
47.	50%	24%	13%	_	13%
2	25%	45%	25%	_	
λ,	_	46%	30%	24%	
. CES	1	37%	23%	40%	_
€	_			100%	_
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2) Confirm that discharge air comes out according to the air distribution table at left.

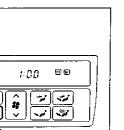
Refer to "Discharge Air Flow", "DESCRIPTION" (HA-19).

NOTE

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF witch is pressed.

Confirm that the intake door position is at FRESH when the F/D ****** switch is pressed.

Operational Check (Cont'd)



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3. Check ambient display

Press AMB switch.

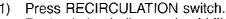
Display should show the outside (ambient) temperature for approximately 5 seconds.

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4. Check recirculation



Recirculation indicator should illuminate.

Listen for intake door position change (you should hear blower sound change slightly).

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1) Press DEFROSTER switch.

Check that recirculation is canceled.

The discharge air should be coming only from the defrost

Confirm that the compressor clutch is engaged (visual inspec-3) tion).

The display should indicate AUTO, MANUAL, and defrost

(W).

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6. Check ECON mode



Defrost should be canceled.

Discharge air outlet will depend on ambient, in-vehicle, and set

temperatures.

Confirm that the compressor clutch is engaged (visual inspection).

Display should indicate ECON, AUTO (no MANUAL).

Press ECON switch once more.

Display should indicate AUTO (not ECON).

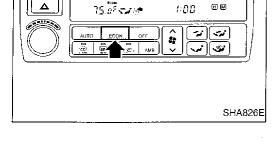
Confirm that the compressor clutch is not engaged (visual

inspection).

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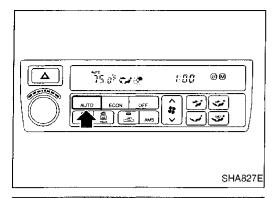


Operational Check (Cont'd)

7. Check AUTO mode

- 1) Press AUTO switch.
- 2) Confirm that the compressor clutch engages (audio or visual inspection).

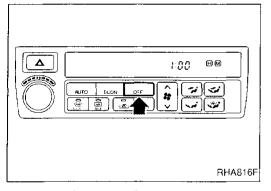
Display should indicate AUTO (no ECON, no MANUAL). (Discharge air will depend on ambient, in-vehicle, and set temperatures).



Decrease increase SHA828E

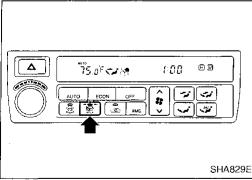
8. Check temperature decrease and increase

- 1) Turn temperature switch counterclockwise until 18°C (65°F) is displayed.
- 2) Check for cold air at discharge air outlets.
- 3) Turn temperature switch clockwise until 32°C (85°F) is displayed.
- 4) Listen for changes in blower speed as set temperature changes.
- 5) Check for hot air at discharge air outlets.



9. Check memory function

- 1) Press OFF switch.
- 2) Turn the ignition switch OFF.
- 3) Wait 15 seconds.
- 4) Turn the ignition switch ON.
- 5) Press the AUTO switch.
- 6) Confirm that the set temperature remained at 32°C (85°F).



10. Check rear window defogger

1) Press rear window defogger switch. Rear window defogger indicator should come ON.

Symptom Chart

DIAGNOSTIC TABLE

PROCEDURE		:	Self⊣	diagn	osis				Pre	limin	ary (Check	ζ						ļ	Diagi	nostic	Pro	cedu	re			٠	
DIAGNOSTIC ITEM	STEP 1 (HA-27)	N	STEP 3 (HA-29)	4	STEP 5 (HA-30)	AUXILIARY MECHANISM (HA-32)	Preliminary Check 1 (HA-33)	Prefiminary Check 2 (HA-34)	Preliminary Check 3 (HA-35)	Preliminary Check 4 (HA-36)	Preliminary Check 5 (HA-37)	Preliminary Check 6 (HA-38)	Preliminary Check 7 (HA-39)	Preliminary Check 8 (HA-40)	Self-diagnosis circuit (HA-64)	Ambient sensor circuit (HA-65)	In-vehicle sensor circuit (HA-68)	Intake sensor circuit (HA-71)	Sunload sensor circuit (HA-72)	Air mix door motor PBR circuit (HA-75)	Bi-level door motor PBR circuit (HA-77)	Mode door motor circuit (HA-79)	Intake door motor circuit (HA-84)	Air mix door motor circuit (HA-88)	Blower motor circuit (HA-91)	Magnet clutch circuit (HA-95)	Rear vent door motor circuit (HA-99)	Bi-level door motor circuit (HA-100)
Air outlet does not change.	0	0	0	0	0		0								0	0	0	0	0	0	0	0	0	0	0	0	0	
Intake door does not change.	0	0	<u> </u>	0	0	ļ	_	0		<u>.</u>	_				0	0	С	0	0	0	0	0	()	0	O	0		0
Insufficient cooling	0	0	0	0	0	0	ं	0	0		0	0	0		0	0	0	0	0	0	0	С	0	0	0	0	0	0
Insufficient heating	0	0	C	0	0	0	0	0		0	0		0		0	0	0	0	С	0	0	0	0	0	0	0		
Blower motor operation is malfunctioning.	0	0		0	0						0				0	С	0	0	С	0	0	0	0	0	0	0		L
Magnet clutch does not engage.	0	0		0	0							0			0	0	0	0	0	0	0	0	0	0	0	0		<u> </u>
Discharged air temperature does not change.	0	0		0	0							i	0		0	0	0	0	С	0	С	0	0	0	0	0	!	
Noise		L												0													<u> </u>	<u> </u>
Mode door motor does not operate normally.	0	0	0	0	0										0	0	0		0	0	0	0	0	0		0		i L
Intake door motor does not operate normally.	0	0	0	0	0										0	0	0		0	С	0		0	0		0	0	
Air mix door motor does not operate normally.	0	0		0	0										0	0	0	0			0		0	0		0		!
Blower motor operation is malfunctioning under out of Starting Fan Speed Control.	0	0		0	0						0				0	0	0	0	0	0			0	0	0	С	0	
Magnet clutch does not operate after performing Pre- iminary Check 6.	0	0		0	0							0				0			0							0		
Rear ventilator door motor does not operate nor- nally.	0	0		0								ĺ			0	0	0	0	0	0		0	0		0	0	0	
Bi-fevel door motor does not operate normally.	0	0													0	0		0	0	0		0	0	Ī	0	0	0	0
Self-diagnosis cannot be performed.							7			\neg		\sqcap	\exists		0				\neg			\neg						
Multiplex communication error.	0	0			0			Ì			Ī				9		T	1		一								

① , ② : The number means checking order.

○: As for checking order, refer to each flow chart. (It depends on malfunctioning portion.)

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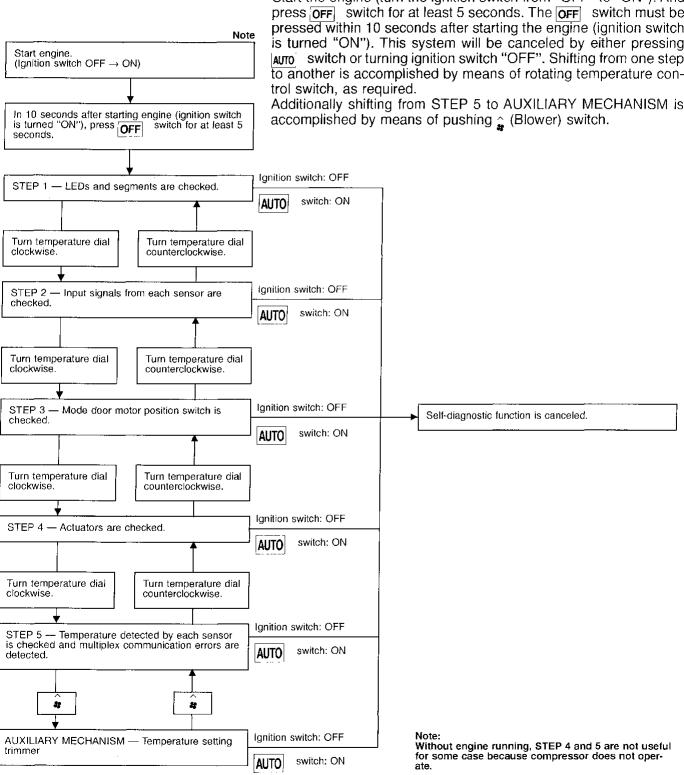
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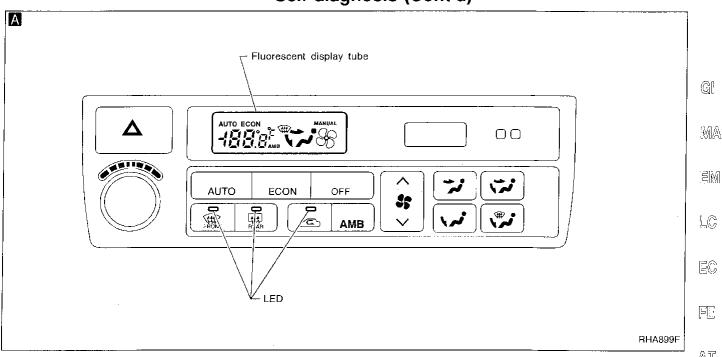
Self-diagnosis

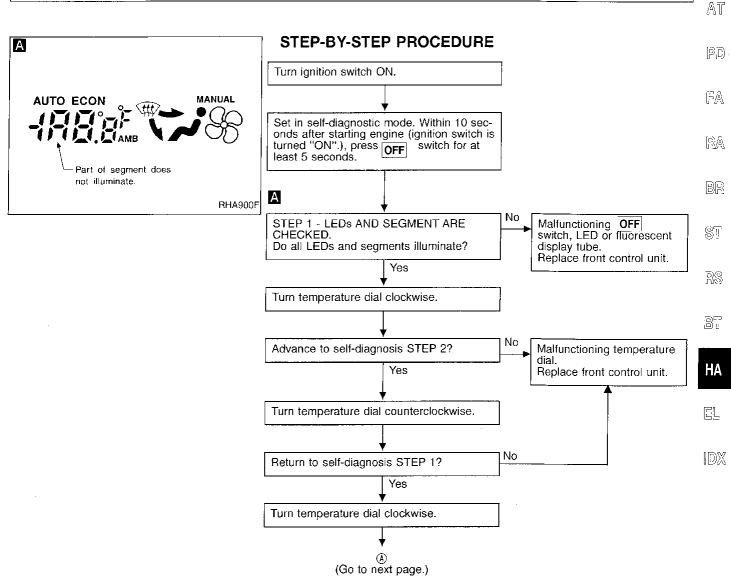
INTRODUCTION AND GENERAL DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor and multiplex communication errors, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is done as follows. Start the engine (turn the ignition switch from "OFF" to "ON"). And press OFF switch for at least 5 seconds. The OFF switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing AUTO switch or turning ignition switch "OFF". Shifting from one step to another is accomplished by means of rotating temperature control switch, as required.

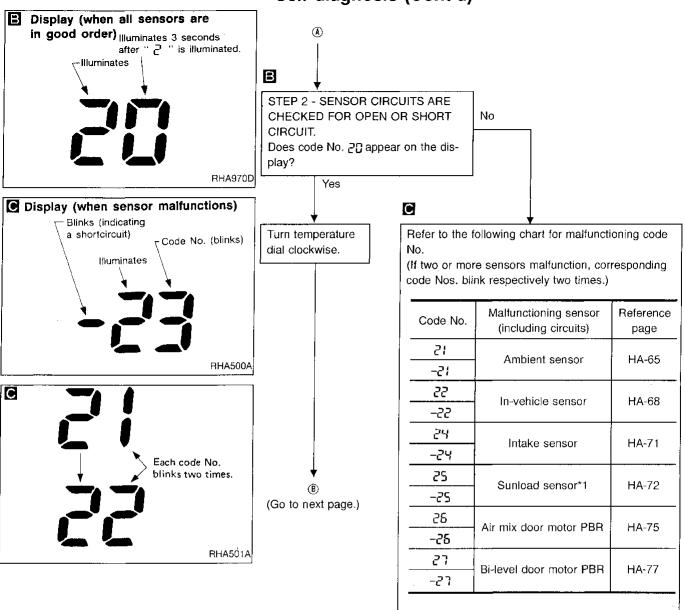


Self-diagnosis (Cont'd)





Self-diagnosis (Cont'd)



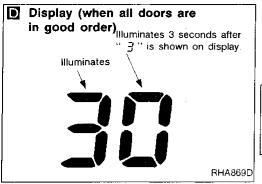
*1: Conduct self-diagnosis STEP 2 under sunshine.
When conducting indoors, aim a light (more than

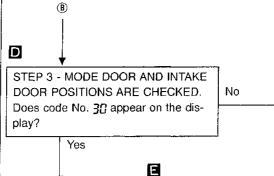
60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly.

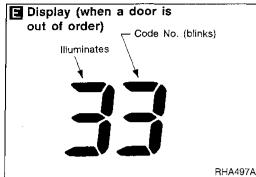
Turn temperature

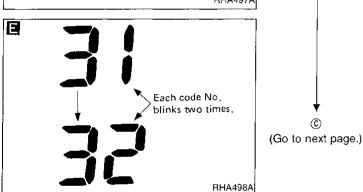
dial clockwise.

Self-diagnosis (Cont'd)









Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

					
Code No.*1 *2	Mode or intake door position	Reference page			
31	VENT				
32	B/L				
33	B/L 2	HA-79			
34	FOOT	1 DA-19			
35	FOOT/DEF]			
36	DEF				
37	FRE				
38	20% FRE	HA-84			
39	REC]			

*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

$$ightarrow$$
 31 $ightarrow$ 32 $ightarrow$ 33 $ightarrow$ 35 $ightarrow$ 36 $ightarrow$

*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

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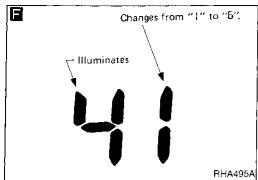
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Self-diagnosis (Cont'd)



STEP 4 - OPERATION OF EACH ACTUATOR IS CHECKED.
Engine running.
Press DEF switch, code No. of each actuator test is indicated on the display.

G	Discharge	air	flow
		• •	-1 -1 -1 -12

Air outlet/distribution											
Face	Face Front Rear DEF		DEF	Rear vent							
80%	_	_		20%							
50%	24%	13%		13%							
25%	45%	25%		_							
-	46%	30%	24%								
_	37%	23%	40%	_							
-		_	100%	_							
	80% 50%	Face Front foot 80% — 50% 24% 25% 45% — 46%	Face Front foot 80% — — — — — — — — — — — — — — — — — — —	Face Front foot Rear foot DEF 80% — — — 50% 24% 13% — 25% 45% 25% — — 46% 30% 24% — 37% 23% 40%							

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Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

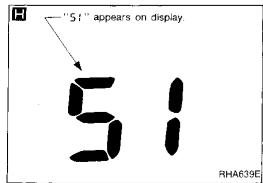
	Actuator lest pattern											
Code No.	Mode door	Intake door	Air mìx door	Blower	Com- pressor	Bi- level door	Rear vent door					
41	VENT	REC	Full Cold	5V	ON	Open	Open					
42	VENT	REC	Full Cold	5V	ON	Opon	Closed					
43	B/L	REC	Full Cold	12V	ON	Open	Closed					
44	B/L	20% FRE	Full Hot	7 - 9V	OFF	Closed	Closed					
45	B/L 2	20% FRE	Full Hot	7 - 9V	OFF	Closed	Closed					
45	FOOT	FRE	Full Hol	7 - 9V	OFF	Closed	Closed					
47	F/D	FRE	Full ∺ot	7 - 9V	ON	Closed	Closed					
48	DEF	FRE	Full Hot	12V	ON	Closed	Closed					

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 Air outlet does not change.
 Go to preliminary check 1 (HA-33).

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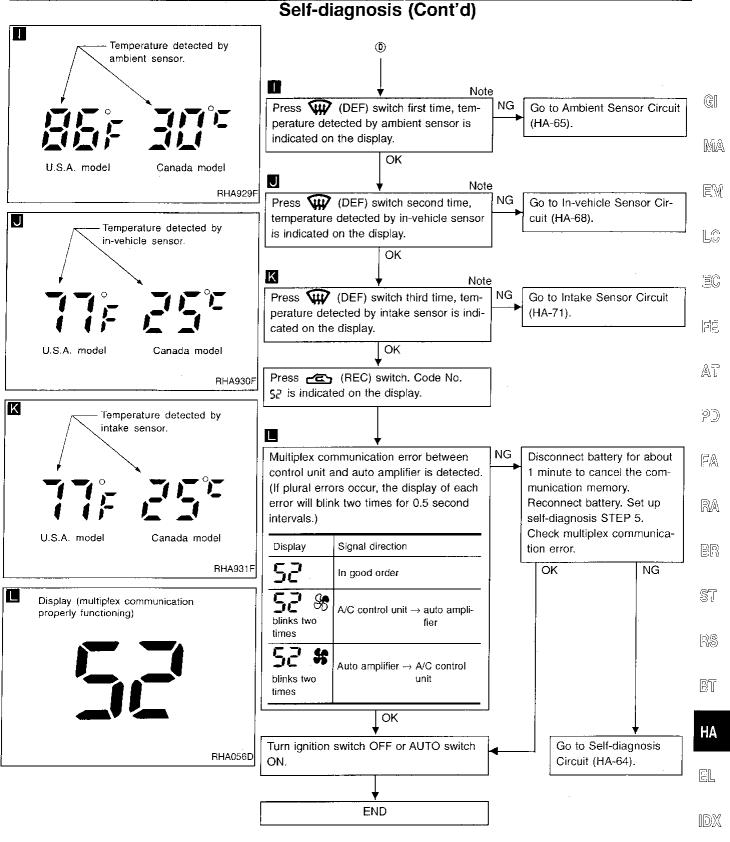
- Intake door does not change.
 Go to preliminary check 2 (HA-34).
- Discharge air temperature does not change.
 Go to preliminary check 7 (HA-39).
- Magnet clutch does not engage.
 Go to preliminary check 6 (HA-38).
- Blower motor operation is malfunctioning.
 Go to preliminary check 5 (HA-37).
- Bi-level door motor does not operate normally.
 Go to "DIAGNOSTIC PROCEDURE" "Bi-level Door Motor Circuit" HA-101.
- Rear vent door motor does not operate normally.
 Go to "DIAGNOSTIC PROCEDURE" "Rear Vent Door Motor Circuit" HA-99.



STEP 5 - TEMPERATURE OF EACH SENSOR IS CHECKED.
Code No. 5; appears on the display.

(Go to next page.)

Turn temperature dial clockwise.



Note:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

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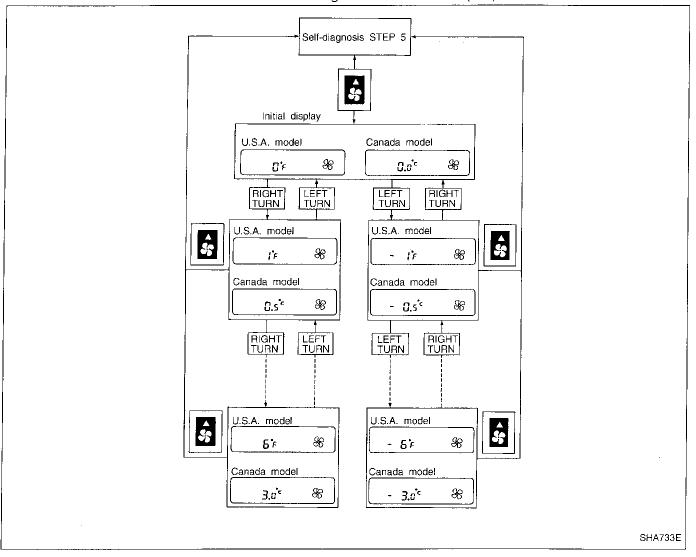
Self-diagnosis (Cont'd)

AUXILIARY MECHANISM: Temperature setting trimmer

This trimmer compensates for differences between temperature setting (displayed digitally) and temperature felt by driver in a range of ±3°C (±6°F).

Operating procedures for this trimmer are as follows:

Starting with STEP 5 under "Self-diagnostic mode", press (Blower) switch to set air conditioning system in auxiliary mode. Then, set temperature dial to desired temperature. Temperature will change at a rate of 0.5°C (1°F) each time a switch is turned.

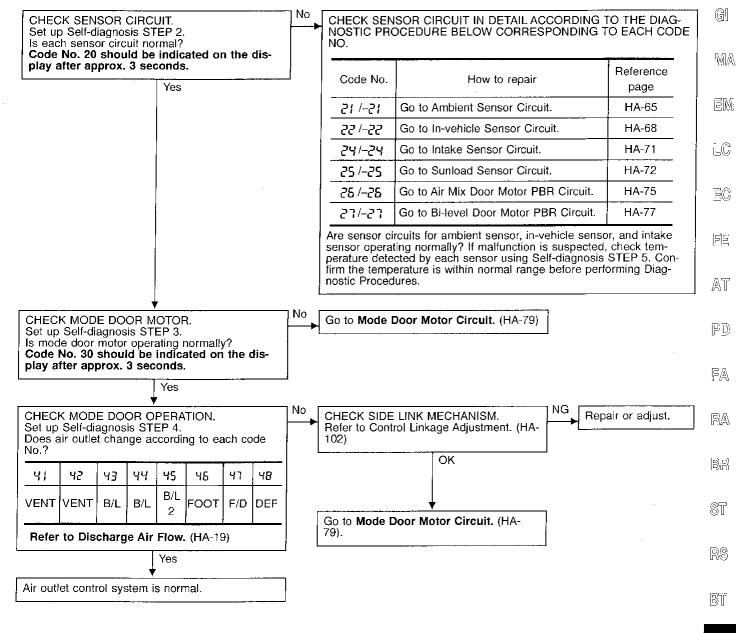


When battery cable is disconnected, trimmer operation is canceled and temperature set becomes that of initial condition, i.e. 0°C (0°F).

Preliminary Check

PRELIMINARY CHECK 1

Air outlet does not change.



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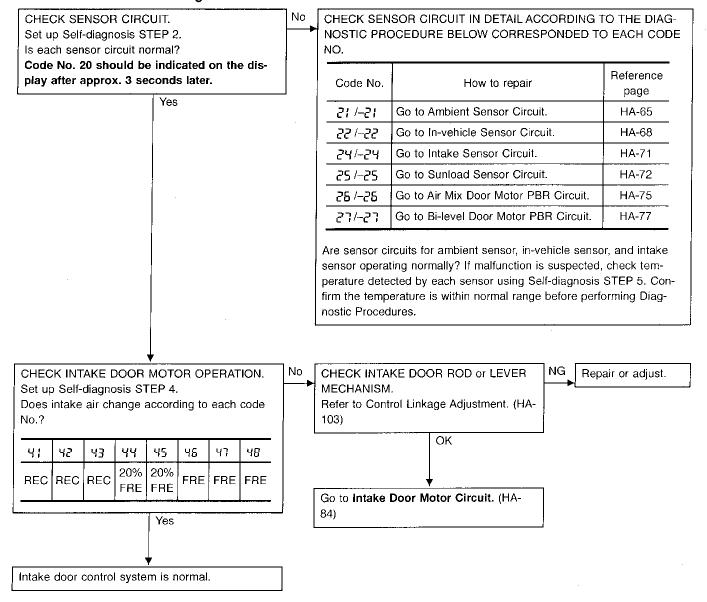
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Preliminary Check (Cont'd)

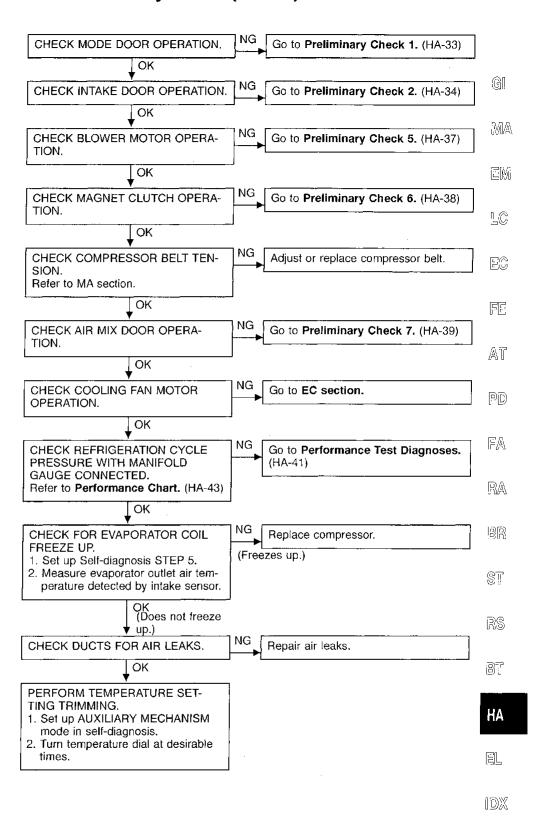
PRELIMINARY CHECK 2

Intake door does not change.



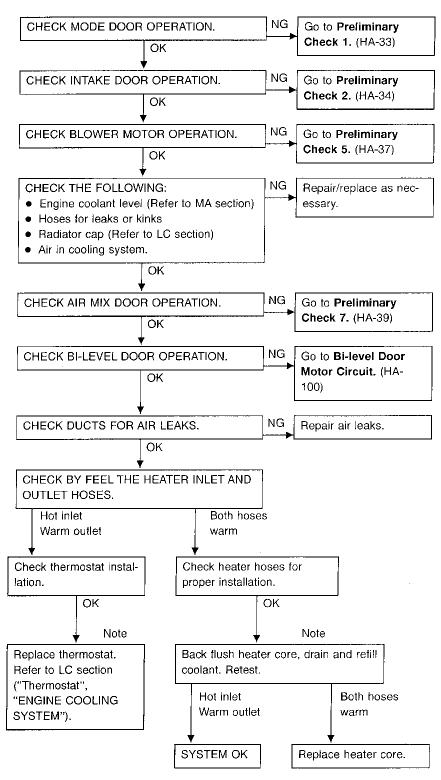
Preliminary Check (Cont'd)

PRELIMINARY CHECK 3 Insufficient cooling



PRELIMINARY CHECK 4 Insufficient heating

Preliminary Check (Cont'd)

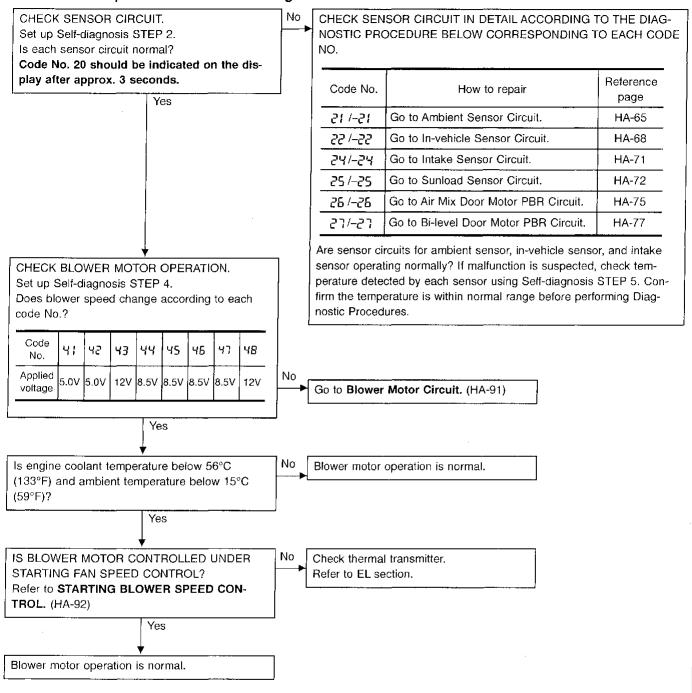


Note: To avoid unnecessary service of heating system, first perform TEMPERATURE SETTING TRIMMING. Refer to "AUXILIARY MECHANISM", "Self-diagnosis". (HA-32)

Preliminary Check (Cont'd)

PRELIMINARY CHECK 5

Blower motor operation is malfunctioning.



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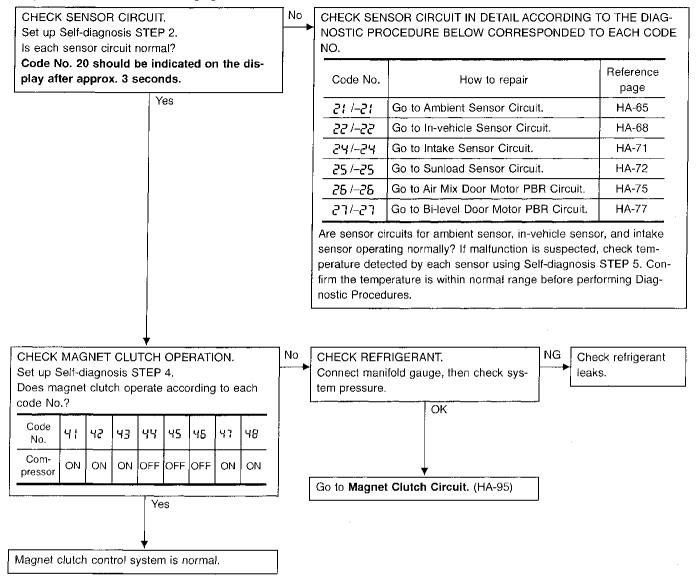
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Preliminary Check (Cont'd)

PRELIMINARY CHECK 6

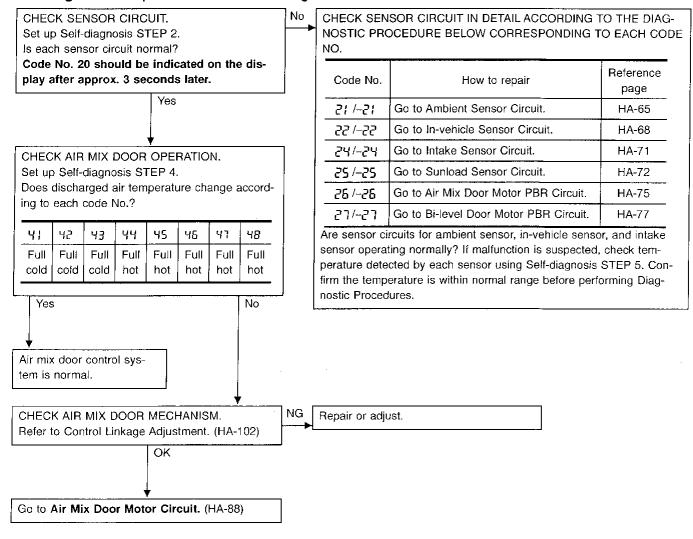
Magnet clutch does not engage.



Preliminary Check (Cont'd)

PRELIMINARY CHECK 7

Discharged air temperature does not change.



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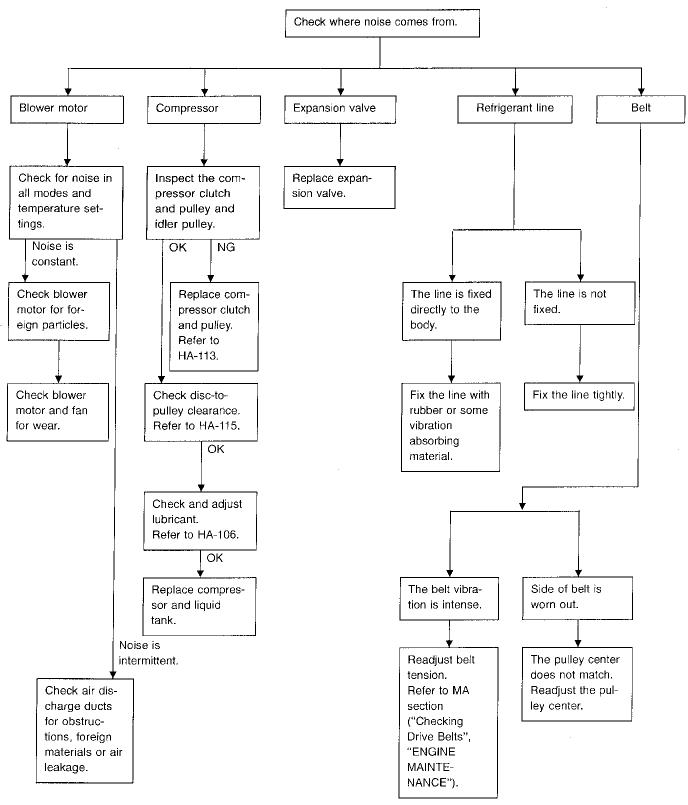
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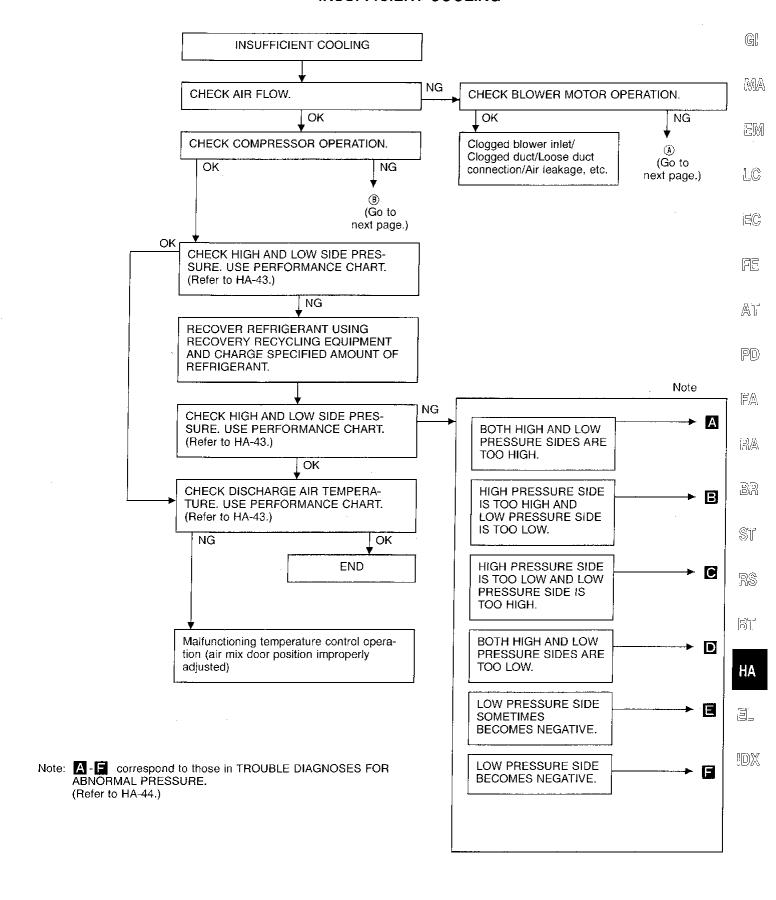
Preliminary Check (Cont'd)

PRELIMINARY CHECK 8

Noise

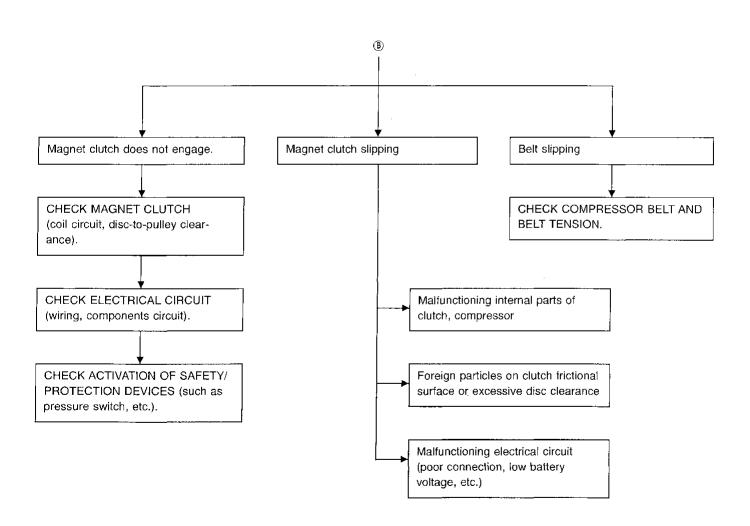


Performance Test Diagnoses INSUFFICIENT COOLING



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Malfunctioning blower motor fan Malfunctioning electrical circuit Discontinued wiring or component circuits or poor connection/ Malfunctioning resistor, amplifier, etc./ Burned out fuse or low battery voltage Malfunctioning blower motor internal circuit



Performance Chart

TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well-ventilated

place)

Doors: Closed

Door window: Open (Front driver side only)

Hood: Open AUTO switch: ON

Temperature dial (PTC): Max. COLD set Mode switch: (Ventilation) set

Rear ventilator switch: ON

(REC) switch: (Recirculation) set

\$\ \text{(blower) switch: Max. speed set}

Engine speed: Idle speed

Operate the air conditioning system for 10 minutes before tak-

ing measurements.

TEST READING Recirculating-to-discharge air temperature table

Inside air (Recirculating air	Inside air (Recirculating air) at blower assembly inlet		
Relative humidity %	Air temperature °C (°F)	Discharge air temperature at center venti- lator °C (°F)	
	25 (77)	6.2 - 9.2 (43 - 49)	
50 - 60	30 (86)	10.4 - 13.5 (51 - 56)	
	35 (95)	15.5 - 19.0 (60 - 66)	
	25 (77)	9.2 - 12.2 (49 - 54)	
60 - 70	30 (86)	13.5 - 17.0 (56 - 63)	
	35 (95)	19.0 - 22.3 (66 - 72)	

Ambient air temperature-to-operating pressure table

Ambie	Ambient air		Low proceure (Suction cide)
Relative humidity %	Air temperature °C (°F)	(Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)
	25 (77)	1,089 - 1,500 (11.1 - 15.3, 158 - 218)	196 - 275 (2.0 - 2.8, 28 - 40)
50 - 70	30 (86)	1,226 - 1,657 (12.5 - 16.9, 178 - 240)	245 - 324 (2.5 - 3.3, 36 - 47)
50 - 70	35 (95)	1,383 - 1,844 (14.1 - 18.8, 201 - 267)	284 - 382 (2.9 - 3.9, 41 - 55)
	40 (104)	1,569 - 2,099 (16.0 - 21.4, 228 - 304)	343 - 451 (3.5 - 4.6, 50 - 65)

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Trouble Diagnoses for Abnormal Pressure

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-43 ("Ambient air temperature-to-operating pressure table").

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance	 Clean condenser. Check and repair cooling fan as necessary.
AC359A	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in condenser (After compressor operation stops, high pressure decreases too slowly.) Air in refrigeration cycle	Evacuate repeatedly and recharge system.
	Engine tends to overheat.	Engine cooling systems mal-	Check and repair each engine
	 An area of the low-pressure pipe is colder than areas near the evaporator outlet. Plates are sometimes covered with frost. 	function. Excessive liquid refrigerant on low-pressure side Excessive refrigerant discharge flow Expansion valve is open a little compared with the specification. Improper thermal valve installation Improper expansion valve adjustment	cooling system. Replace expansion valve.
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for contamination.
AC360A			

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

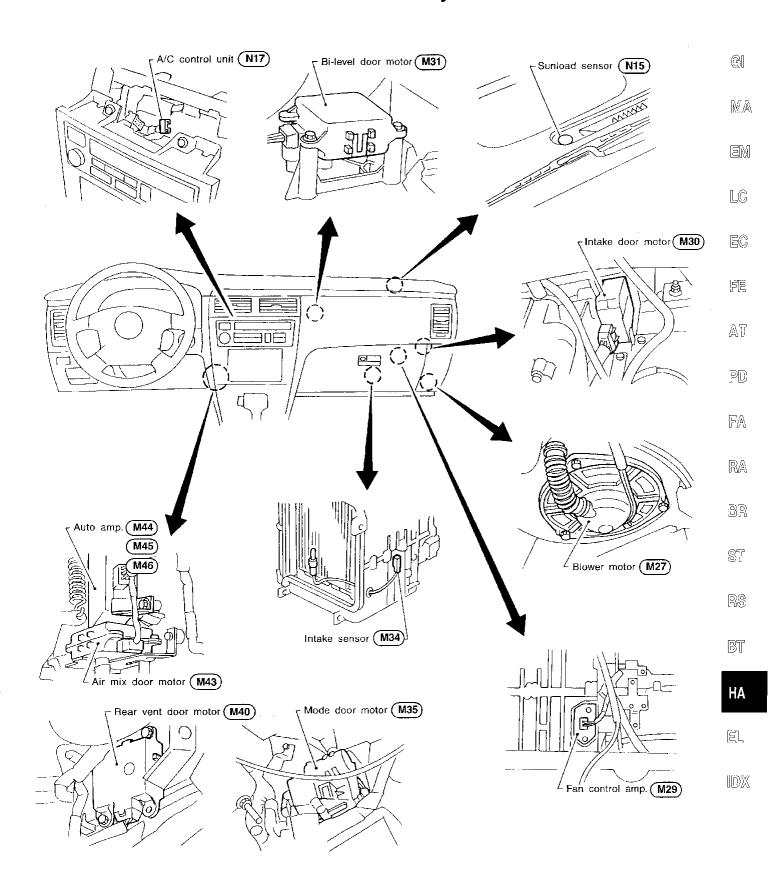
	(00.11. a)	·	
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Understand the compressor packings	Replace compressor.
LO HI	No temperature difference between high and low-pressure sides	Compressor pressure operation is improper. Damaged inside compressor packings.	Replace compressor.
AC356A Both high- and low-pressure sides are too low.	There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace liquid tank. Check lubricant for contamination.
	 Liquid tank inlet and expansion valve are frosted. Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be 	High-pressure pipe located between receiver drier and expansion valve is clogged.	Check and repair malfunctioning parts. Check lubricant for contamination.
AC353A	frosted. Temperature difference occurs somewhere in high-pressure side		Charly refrigerent for legio
	 Expansion valve and liquid tank are warm or only cool when touched. 	Low refrigerant charge Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refrigerant Leaks", HA-109.
į	There is a big temperature dif- ference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.	 Remove foreign particles by using compressed air. Check lubricant for contami- nation.
· ·		 Improper expansion valve adjustment Malfunctioning thermal valve Outlet and inlet may be 	
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	clogged. Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.

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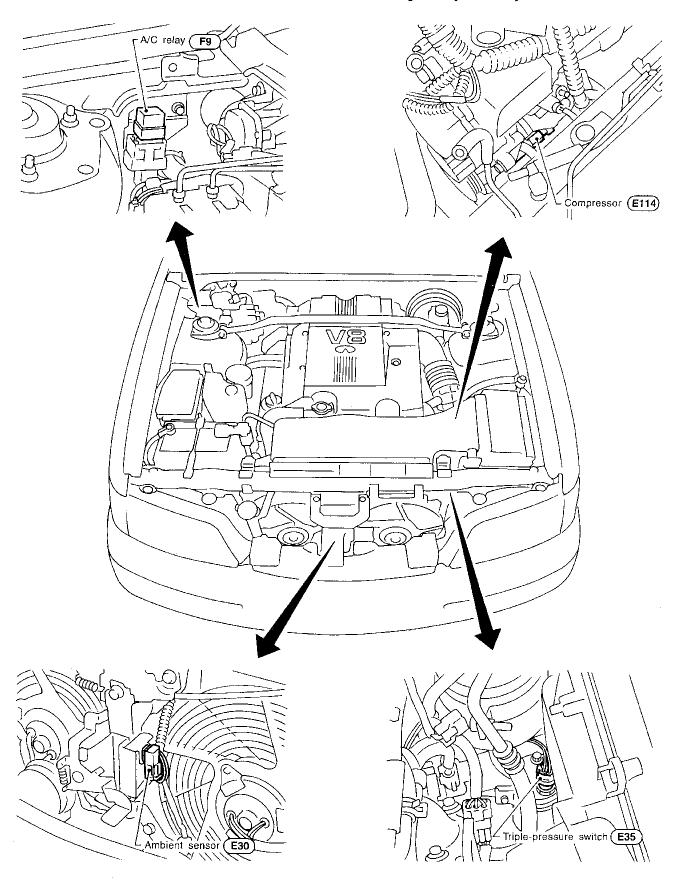
Trouble Diagnoses for Abnormal Pressure (Cont'd)

(Cont a)				
Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Low-pressure side sometimes becomes negative.	 Air conditioning system does not function and does not cyclically cool the compartment air. The system constantly functions for a certain period of time after compressor is stopped and restarted. 	Refrigerant does not discharge cyclically. Moisture is frozen at expansion valve outlet and inlet. Water is mixed with refrigerant.	Drain water from refrigerant or replace refrigerant. Replace liquid tank.	
Low-pressure side becomes	Liquid tank or front/rear side of	High-pressure side is closed	Leave the system at rest until	
negative.	expansion valve's pipe is frosted or dewed.	and refrigerant does not flow.	no frost is present. Start it again to check whether or not	
AC362A			the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes, causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.	

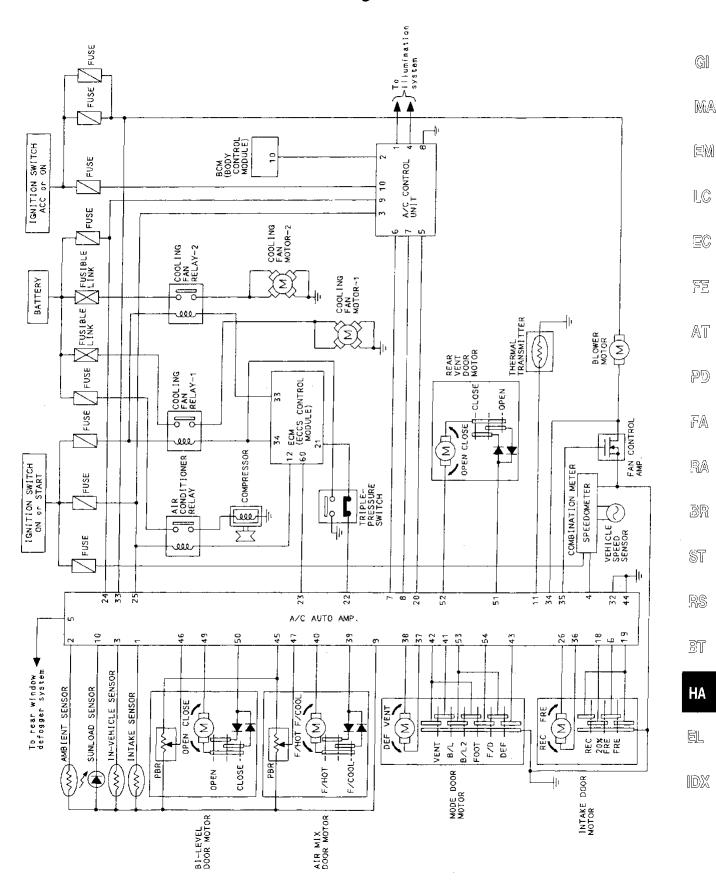
A/C Harness Layout



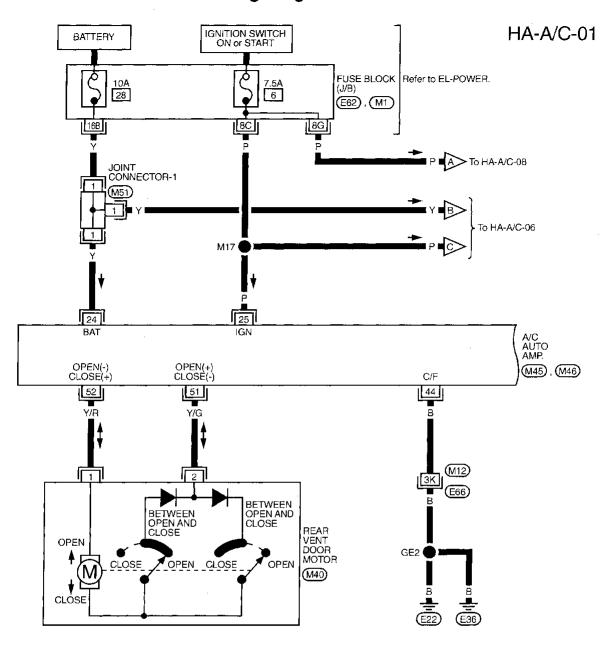
A/C Harness Layout (Cont'd)

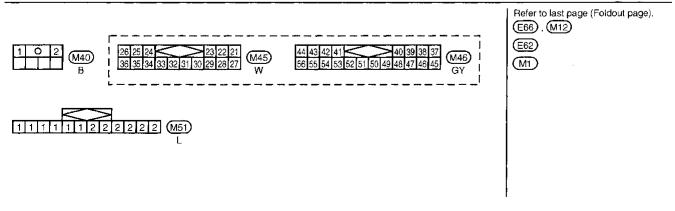


Circuit Diagram



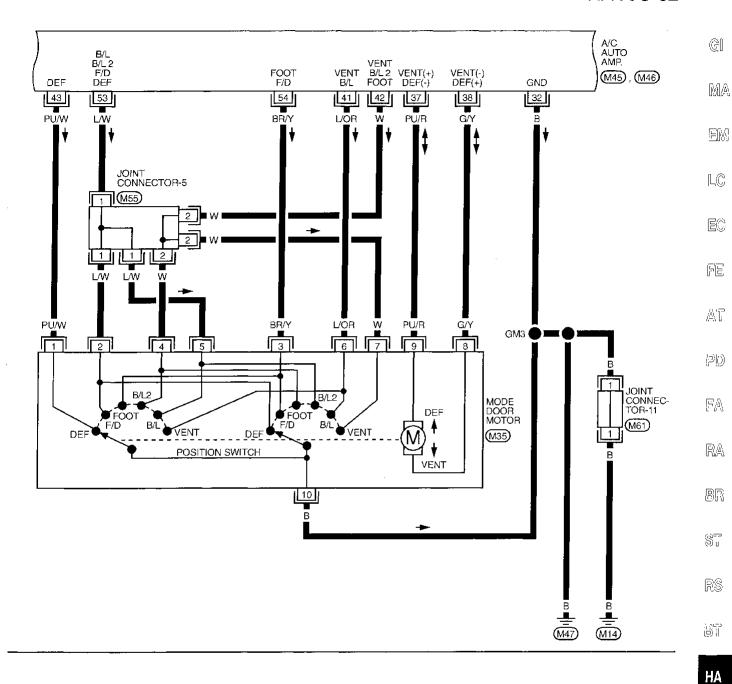
Wiring Diagram — A/C —

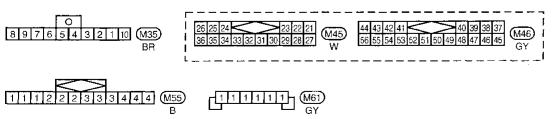




Wiring Diagram — A/C — (Cont'd)

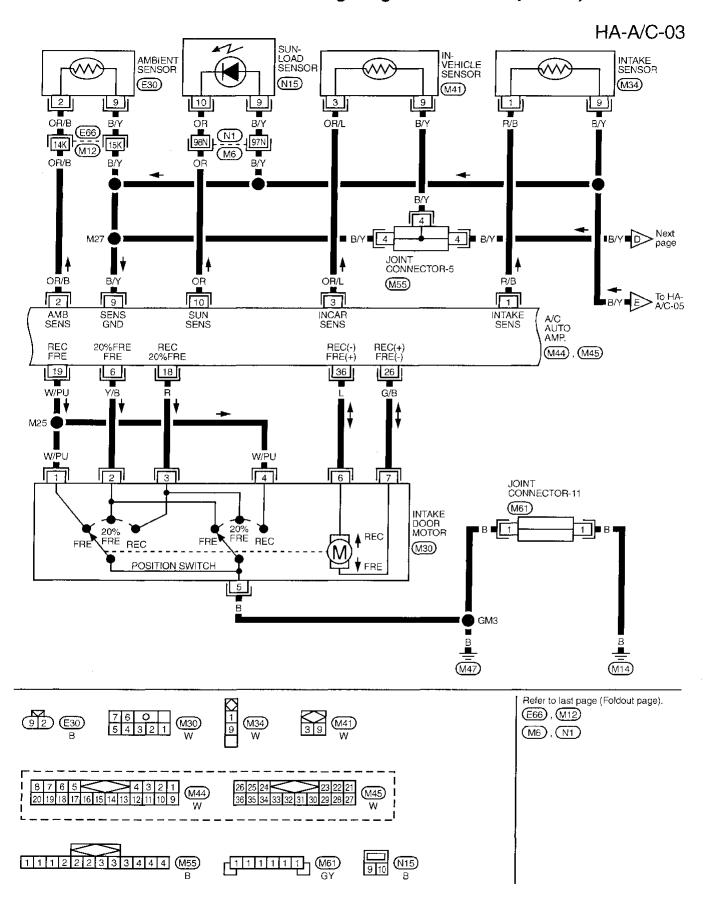
HA-A/C-02



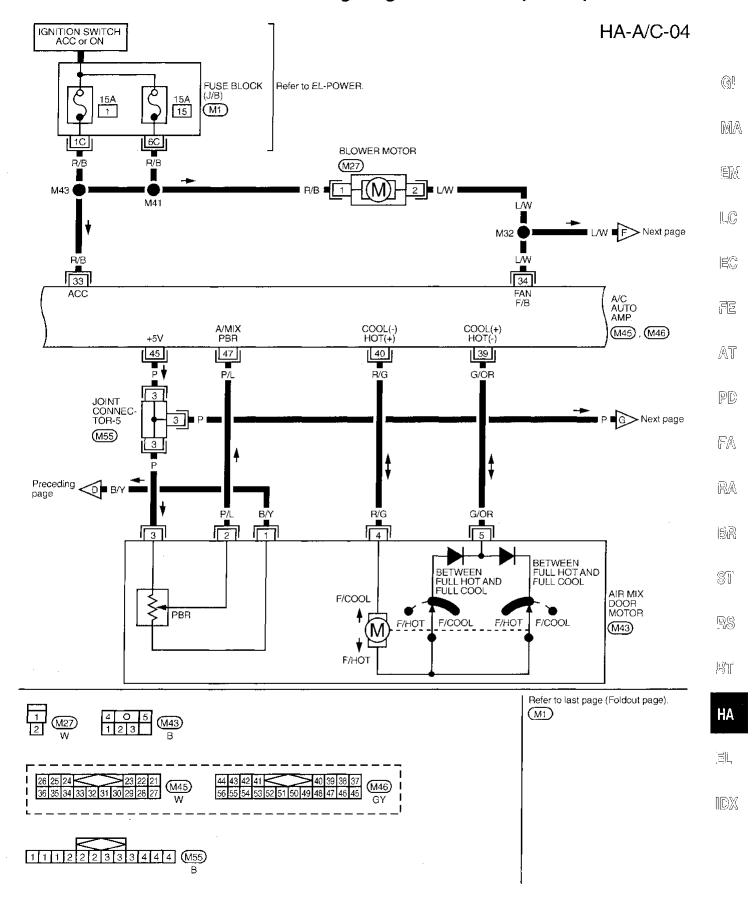


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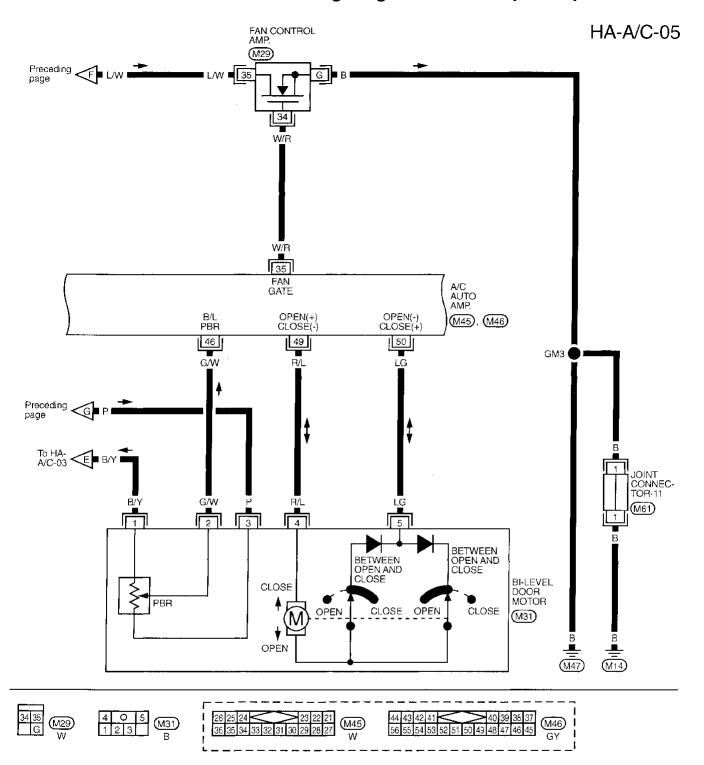
Wiring Diagram — A/C — (Cont'd)



Wiring Diagram — A/C — (Cont'd)

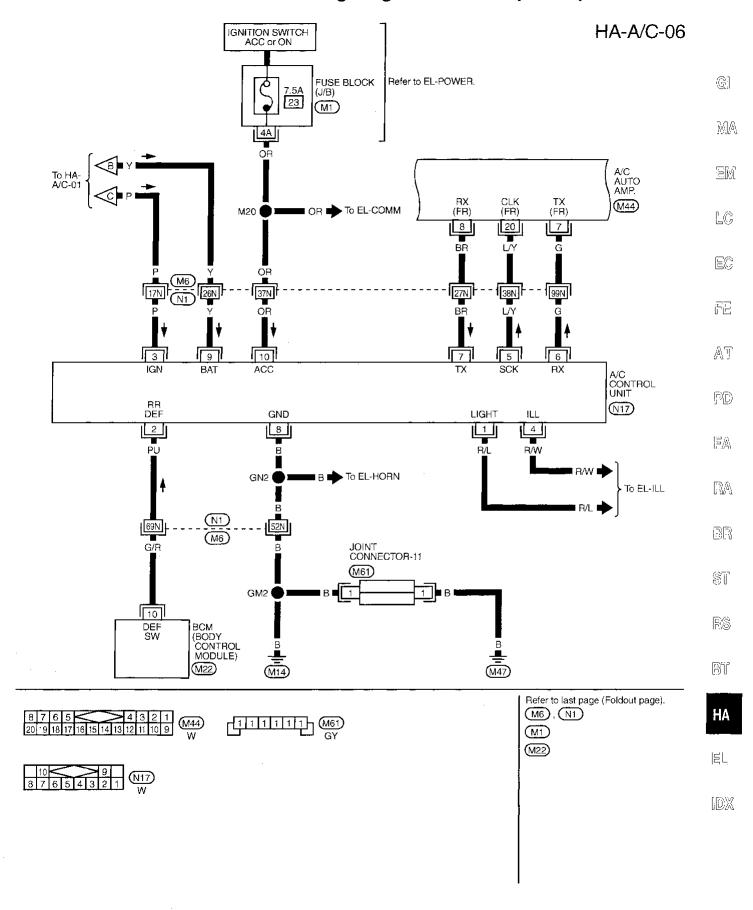


Wiring Diagram — A/C — (Cont'd)



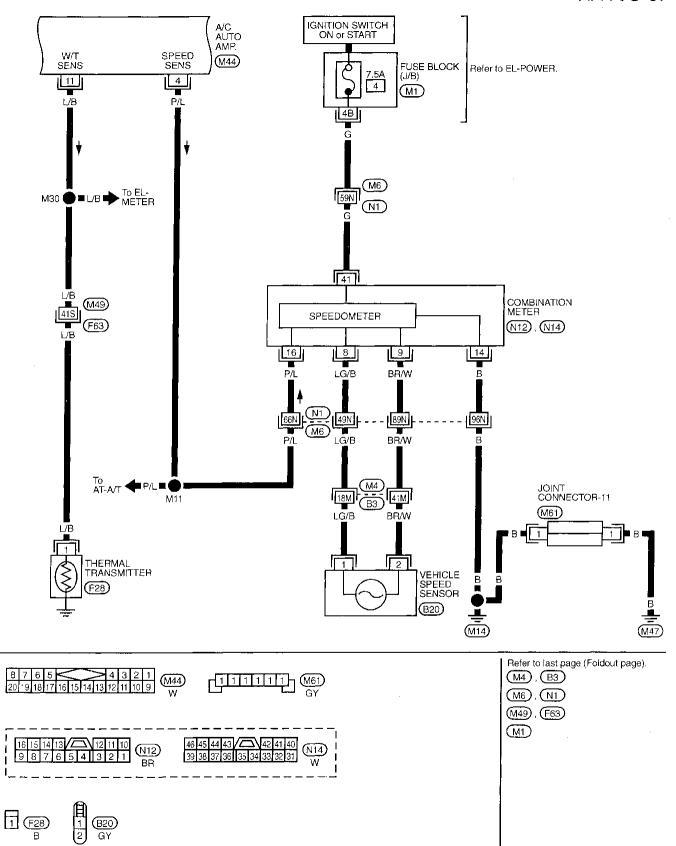
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Wiring Diagram — A/C — (Cont'd)

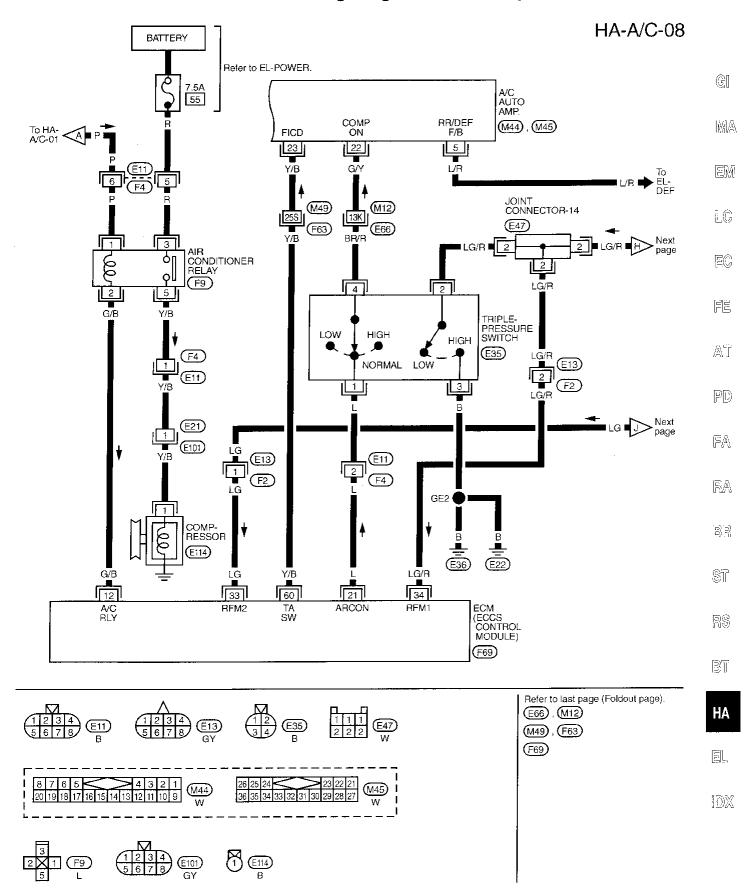


Wiring Diagram — A/C — (Cont'd)

HA-A/C-07

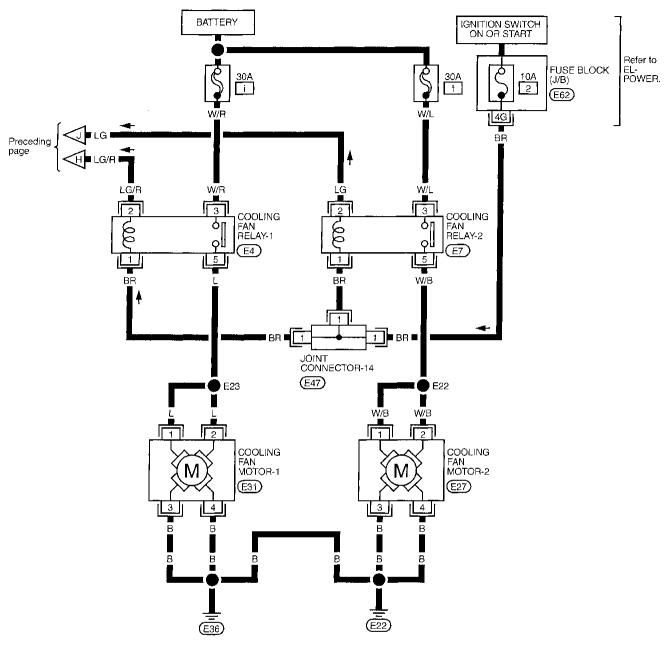


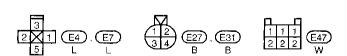
Wiring Diagram — A/C — (Cont'd)



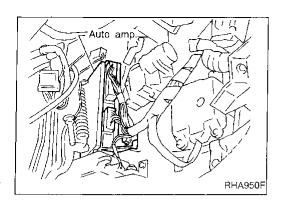
Wiring Diagram — A/C — (Cont'd)







Refer to last page (Foldout page).



Auto Amp. Terminals and Reference Value

INSPECTION OF AUTO AMP.

 Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".

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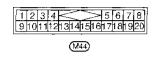
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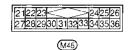
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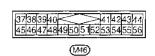
Pin connector terminal layout

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Auto Amp. Terminals and Reference Value (Cont'd)

AUTO AMP. INSPECTION TABLE

TERMINAL NO.	ITEM		CONDITION	•	Voltage V
1	Intake sensor	_		_	
2	Ambient sensor			<u> </u>	
3	In-vehicle sensor		_		
4	Vehicle speed sensor		When moving vehicle at	2 to 3 km/h (1 to 2 MPH).	Varies from 0 to 5
<u></u>	Door window datagaar	<u> </u>	Defender switch	ON	Approximately 12
5	Rear window defogger	(CON)	Defogger switch	OFF	Approximately 0
6	Intake door position switch		Intake door position	FRESH or 20% FRESH	Approximately 0
U	make door position switch		make door position	RECIRCULATION	Approximately 4.6
7	Multiplex communication (TX) signal				
8	Multiplex communication (RX) signal				
9	Sensor ground	(Con)		_	Approximately 0
10	Sunload sensor				
				Approximately 56°C (133°F)	Approximately 9.8
11	Thermal transmitter		Engine coolant tempera- ture	Approximately 80°C (176°F)	Approximately 7 - 8
· ·				Approximately 105°C (221°F)	Approximately 5.3
18	Intake door position switch	((Son))	Intake door position	20% FRESH or RECIR- CULATION	Approximately 0
				FRESH	Approximately 4.6
19	Intake door position switch		Intake door position	FRESH or RECIRCULA- TION	Approximately 0
				20% FRESH	Approximately 4.6
20	Multiplex communication (CLK) signal				-
60	O ON	(A) = \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		ON	Approximately 0
22	Compressor ON signal		Compressor	OFF	Approximately 4.6
		<u> </u>		Above 23.5°C (74.3°F)	Approximately 0
23	IACV-FICD solenoid valve	(Cay)	Ambient air temperature	Below 20.5°C (68.9°F)	Approximately 12
24	Power supply for BAT.	(COFF)	_	_	Approximately 12
25	Power supply for IGN.				Approximately 12
26	Power supply for intake door motor		Recirculation switch	OFF → ON	*1
32	Ground		_	.	Approximately 0
33	Power source for ACC	Œ		-	Approximately 12
34	Blower motor feed back		Fan speed: Low		Approximately 7
35	Fan control AMP. control signal	:	Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.
			,	High	Approximately 9.0
36	Power supply for intake door motor		Recirculation switch	ON → OFF	*1
37	Power supply for mode door motor		Mode switch	DEF → VENT	*1

^{*1:} When the motor is working, approx. 0V will be indicated. When the motor stops, approx. 12V will exist.

Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	!TEM		CONDITION		Voltage V	
39				18°C (65°F)	Approximately 12	
აყ	Device a control for all printing data protein			32°C (85°F)	Approximately 0	
40	Power supply for air mix door motor		Set temperature	18°C (65°F)	Approximately 0	
40				32°C (85°F)	Approximately 12	
4.4	Marile I and Marie			B/L or VENT	Approximately 0	
41	Mode door position switch		Mode door position	DEF, F/D, FOOT or B/L 2	Approximately 4.6	
42	Made dans position quitab		Made deer position	FOOT, B/L 2 or VENT	Approximately 0	
42	Mode door position switch		Mode door position	DEF, F/D or B/L	Approximately 4.6	
				DEF	Approximately 0	
43	Mode door position switch		Mode door position	F/D, FOOT, B/L 2, B/L or VENT	Approximately 4.6	
45	Power supply for PBR				Approximately 4.6	
				Mode switch: VENT	Approximately 4.5	
			Set temperature: 18°C (65°F)	Mode switch: B/L	Approximately 2.5	
46	Bi-level door motor PBR signal	Set temperature: 32°C (85°F)	Mode switch: F/D or DEF	Approximately 0.5		
				Mode switch: FOOT	Approximately 0.5	
4.7	Air min dear mater DDD aignal		Cot tamporatura	18°C (65°F)	Approximately 0	
47	Air mix door motor PBR signal	(Con)	(Con)	Set temperature	32°C (85°F)	Approximately 4.5
49	Power supply for Bi-level door motor Mode switch: VENT Mode switch: VENT			Set temperature: 18°C (65°F)	Approximately 12	
49			Marta audiah MENT	Set temperature: 32°C (85°F)	Approximately 0	
F.A.		or	Mode switch: VEIVI	Set temperature: 18°C (65°F)	Approximately 0	
50					Set temperature: 32°C (85°F)	Approximately 12
51			Mode switch: VENT	Set temperature: 18°C (65°F)	Approximately 12	
	Power supply for rear vent door	apply for rear vent door Exce		t above	Approximately 0	
	Mode switch: VENT		Mode switch: VENT	Set temperature: 18°C (65°F)	Approximately 0	
			Excep	t above	Approximately 12	
			Maria de la 192	DEF, F/D, B/L 2 or B/L	Approximately 0	
53	Mode door position switch		Mode door position	FOOT or VENT	Approximately 4.6	
		ļ		F/D or FOOT	Approximately 0	
54	54 Mode door position switch		Mode door position	DEF, B/L 2, B/L or VENT	Approximately 4.6	

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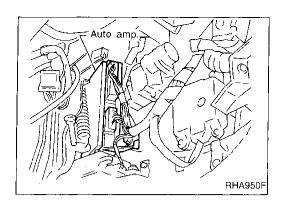
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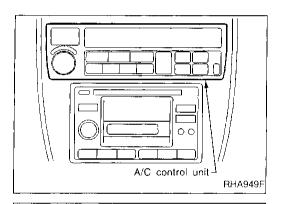
Main Power Supply and Ground Circuit Check COMPONENT DESCRIPTION

Automatic amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

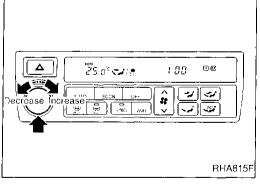
The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.



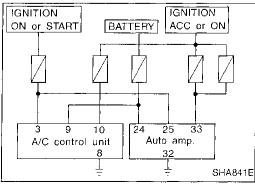
A/C control unit

By means of multiplex communication, the A/C control unit sends signals to the auto amp. the switch position and display mode.

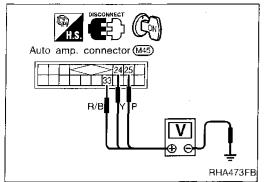


Potentio temperature control (PTC)

The PTC is built into the A/C control unit. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (65°F) to 32°C (85°F) temperature range by rotating the temperature dial. The set temperature is digitally displayed.



DIAGNOSTIC PROCEDURE

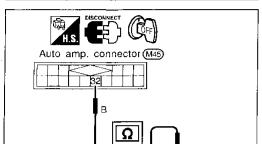


Main Power Supply and Ground Circuit Check (Cont'd)

Auto amp. check

Check power supply circuit for auto amp. with ignition switch ON. Measure voltage across terminal Nos. 29, 29, 39 and body ground.

Voltme	1 (-11	
+	Θ	Voltage
24		
25	Body ground	Approx. 12V
(33)		



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Check body ground circuit for auto amp. with ignition switch OFF. Check for continuity between terminal No. @ and body ground.

Ohmmete	Continuity	
0	Θ	Continuity
32	Body ground	Yes

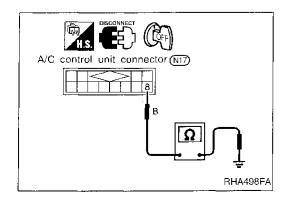
A/C control unit connector (N17) P RHA497FA

A/C control unit check

Check power supply circuit for A/C control unit with ignition switch ON.

Measure voltage across terminal Nos. (3), (9), (10) and body ground.

Voltmete	Valtaga	
0	Θ	Voltage
3		
9	Body ground	Approx. 12V
10		



Check body ground circuit for A/C control unit with ignition switch OFF.

Check for continuity between terminal No. (8) and body ground.

Ohmmete	Continuity	
0	Θ	- Continuity
(8)	Body ground	Yes

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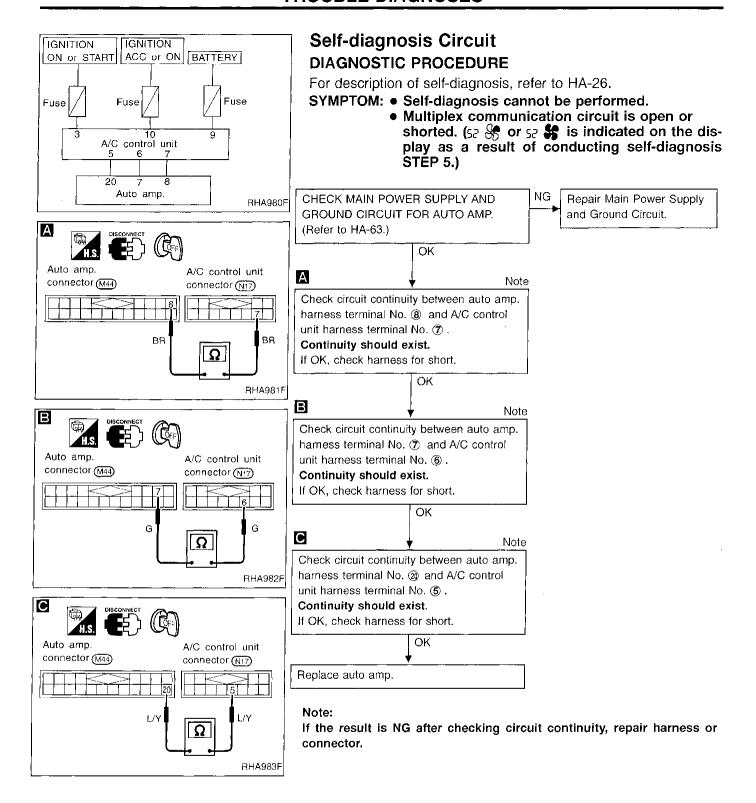
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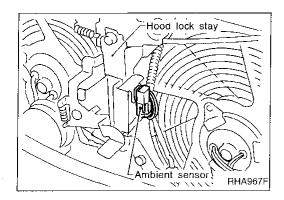
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Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the driver's side condenser. It detects ambient temperature and converts it into a resistance value which is then input to the auto amplifier.

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AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 sec-

As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

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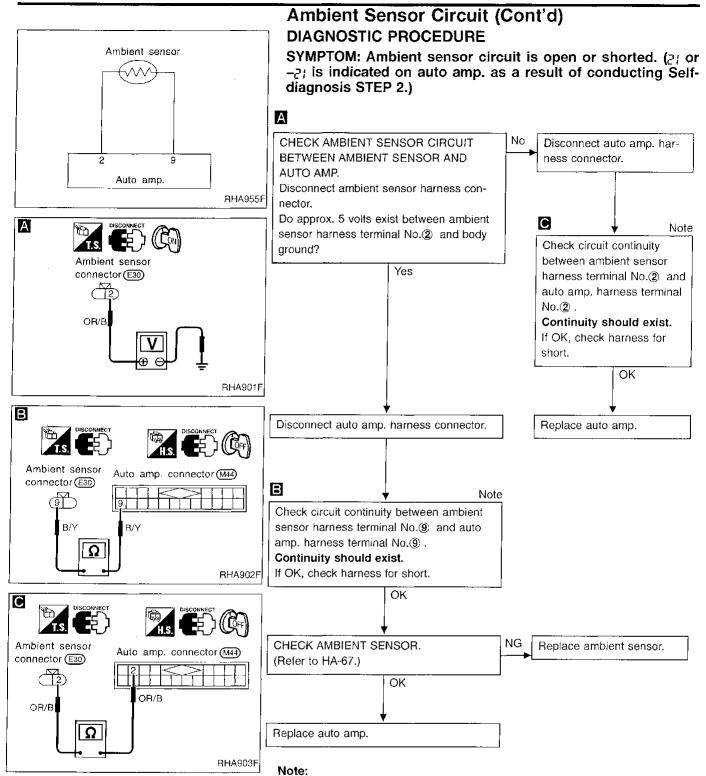
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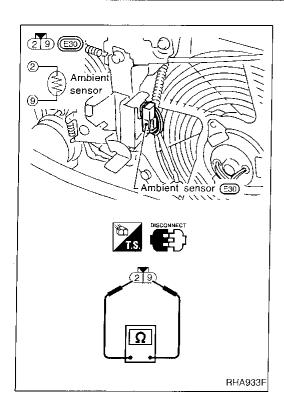
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If the result is NG after checking circuit continuity, repair harness or connector.



Ambient Sensor Circuit (Cont'd) COMPONENT INSPECTION

Ambient sensor

After disconnecting ambient sensor harness connector, measure resistance between terminals (9) and (2) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-35 (-31)	38.35
-30 (-22)	28.62
-25 (-13)	21.61
-20 (-4)	16.50
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07
50 (122)	0.91
55 (131)	0.77
60 (140)	0.66
65 (149)	0.57



























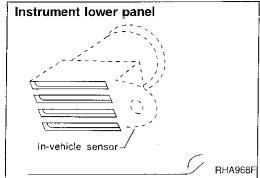




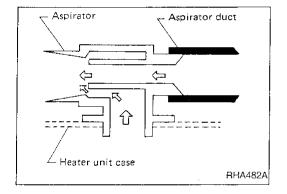








Aspirator RHA946F



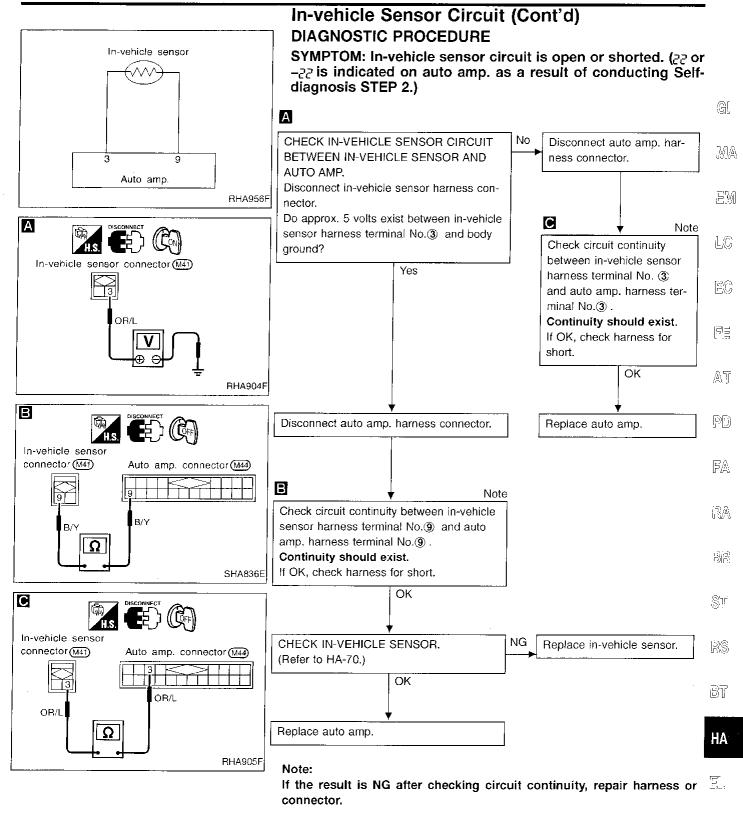
In-vehicle Sensor Circuit COMPONENT DESCRIPTION

In-vehicle sensor

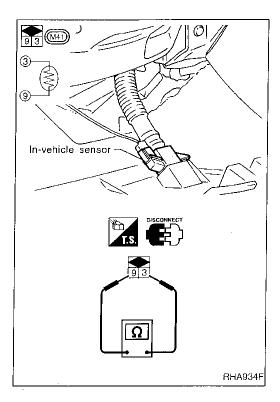
The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier.

Aspirator

The aspirator is located in front of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.



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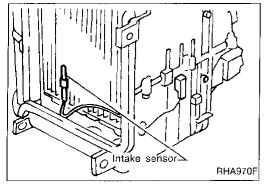


In-vehicle Sensor Circuit (Cont'd) COMPONENT INSPECTION

In-vehicle sensor

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals ③ and ⑨ at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-35 (-31)	38.35
-30 (-22)	28.62
-25 (-13)	21.61
-20 (-4)	16.50
–15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07
50 (122)	0.91
55 (131)	0.77
60 (140)	0.66
65 (149)	0.57



Intake Sensor Circuit COMPONENT DESCRIPTION

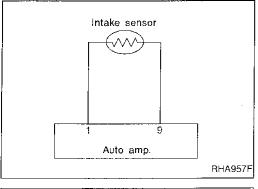
The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value. The value is then input to the auto amplifier.

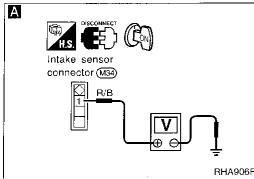
No

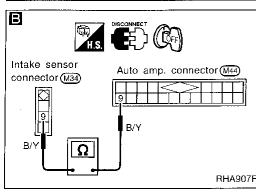
Disconnect auto amp. har-

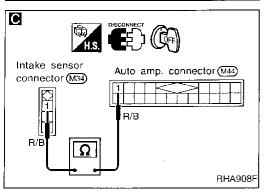
DIAGNOSTIC PROCEDURE SYMPTOM: Intake sensor circuit is open or shorted. (≥4 or –≥4 is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2.)

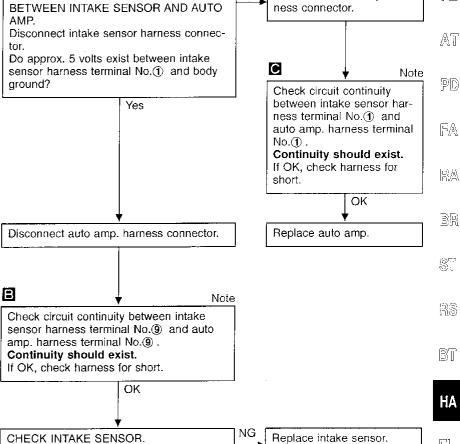
CHECK INTAKE SENSOR CIRCUIT











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(Refer to HA-72.)

Replace auto amp.

If the result is NG after checking circuit continuity, repair harness or connector.

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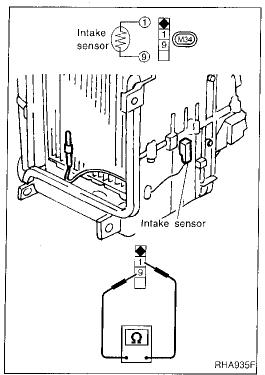
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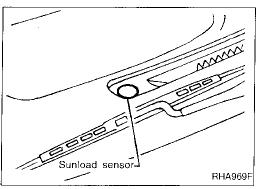




Intake sensor

After disconnecting intake sensor harness connector, measure resistance between terminals ① and ⑨ at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-20 (-4)	16.2
-10 (14)	9.8
0 (32)	6.0
10 (50)	3.94
20 (68)	2.64
25 (77)	2.12
30 (86)	1.82
40 (104)	1.27



Sunload Sensor Circuit COMPONENT DESCRIPTION

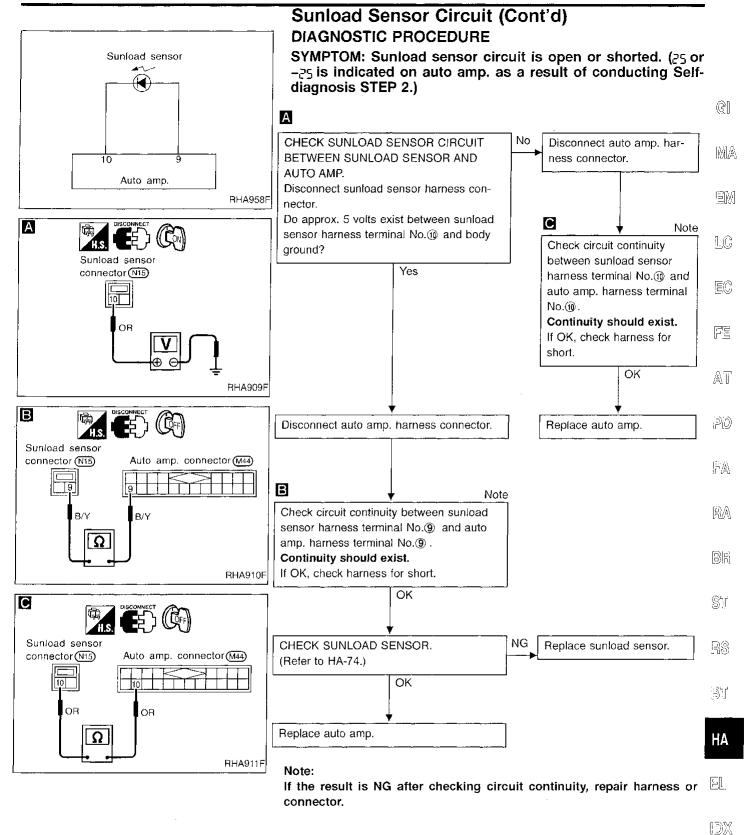
The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input to the auto amplifier.

Measure voltage between auto amp. terminal n and body ground.

SUNLOAD INPUT PROCESS

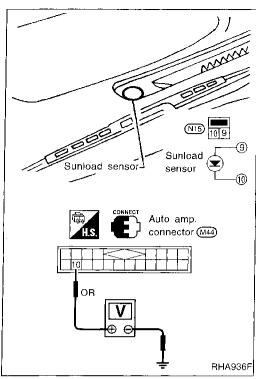
The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.



HA-73

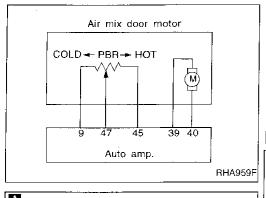
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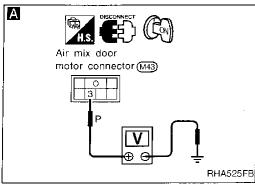


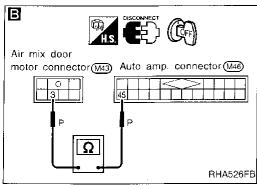
Sunload Sensor Circuit (Cont'd) COMPONENT INSPECTION

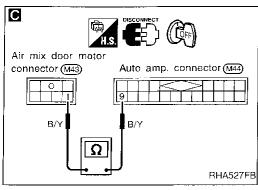
Sunload sensor

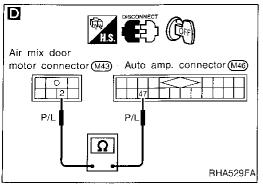
 When checking sunload sensor, select a place where sun shines directly on it.











Air Mix Door Motor PBR Circuit

For description of air mix door motor circuit, refer to HA-88.

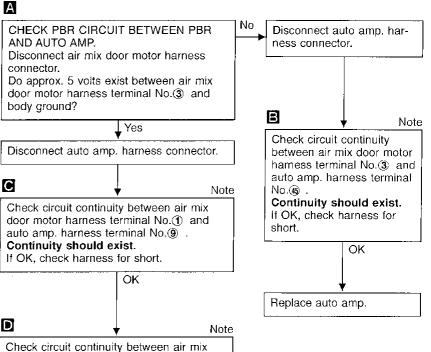
DIAGNOSTIC PROCEDURE

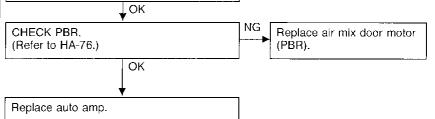
door motor harness terminal No.(2) and auto amp. harness terminal No.(4),

Continuity should exist.

If OK, check harness for short.

SYMPTOM: Air mix door motor PBR circuit is open or shorted. (25 or -26 is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2.)





Note:

If the result is NG after checking circuit continuity, repair harness or connector.

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Auto amp mix door motor Air mix door motor connector (M43)

SHA817E Approx. 4.75 5.0 Voltage (V) 2.5 Approx 0.25 Closed -Air mix door opening - Open (Hot) RHA566F

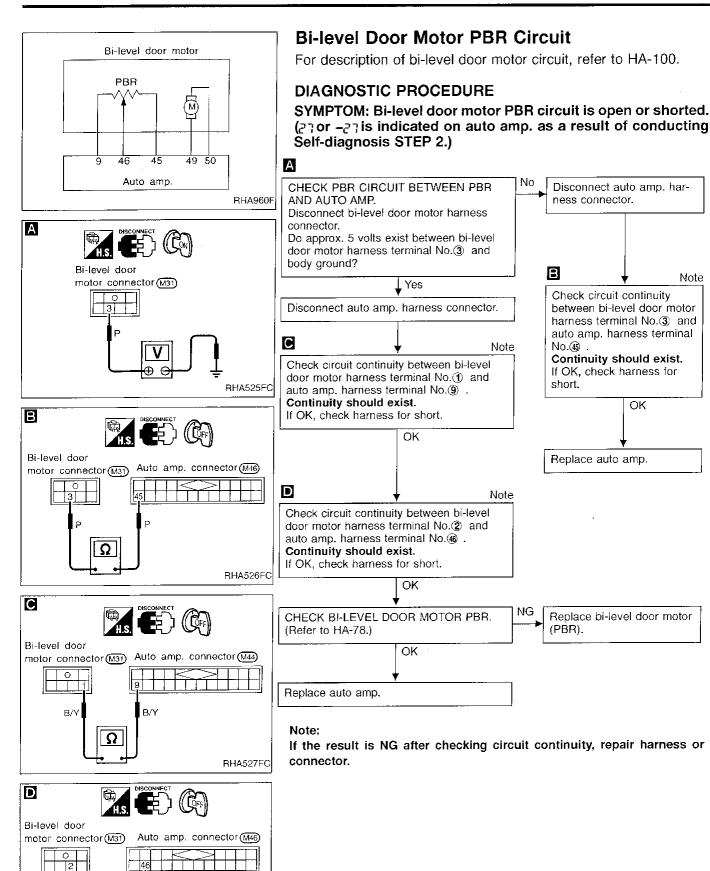
degree

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Air Mix Door Motor PBR Circuit (Cont'd) **COMPONENT INSPECTION**

PBR

Measure voltage between terminals 3 and 2 at vehicle harness side.



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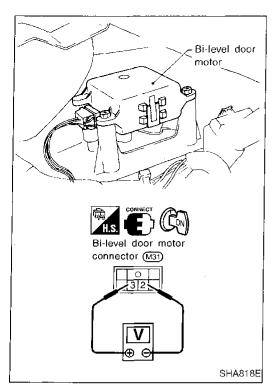
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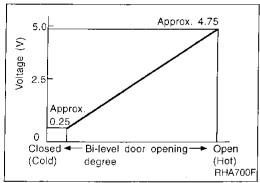
G/W



Bi-level Door Motor PBR Circuit (Cont'd) COMPONENT INSPECTION

PBR

Measure voltage between terminals ③ and ② at vehicle harness side.



The auto amplifier computes the air outlet conditions according to the ambient temperature and the in-vehicle temperature. The computed outlet conditions are then corrected for sunload to determine air outlet through

Auto amp.

Microcomputer

Mode Door Motor Circuit

SYSTEM DESCRIPTION

Component parts

Mode door control system components are:

which air is discharged into the passenger compartment. The actual air outlet is either VENT, B/L, B/L 2, F/D or FOOT.

Input

signal

process

- 1) Auto amplifier
- 2) Mode door motor
- 3) PBR
- 4) In-vehicle sensor System operation

PBR

In-vehicle sensor

Sunload sensor

Ambient sensor

A/C control unit

· AUTO switch · ECON switch MODE switches DEFROST switch

• PTC

- 5) Ambient sensor
- 6) Sunload sensor

Output

signal

process

7) A/C control unit (PTC and AUTO, ECON, MODE, DEF switches)

Mode door motor

Position switch



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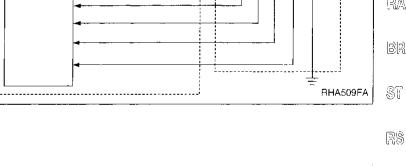
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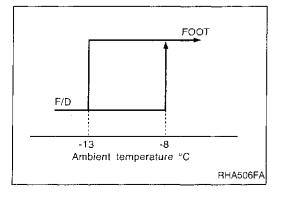
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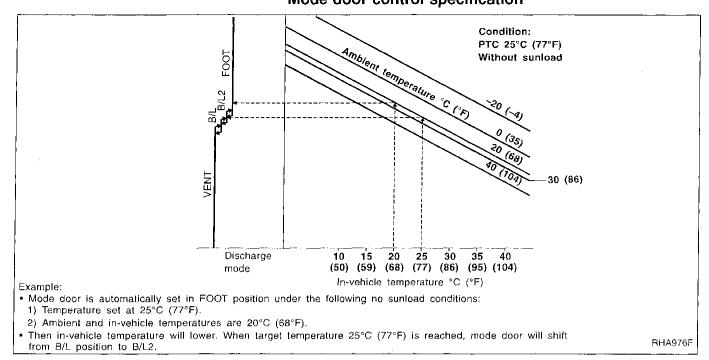


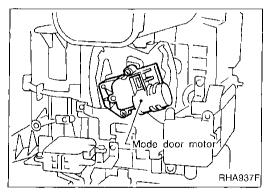


FOOT/DEF mode specification

- When the ambient temperature decreases to -13°C (9°F), air outlet is changed from FOOT to F/D.
- When the ambient temperature increases to -8°C (18°F), air outlet is changed from F/D to FOOT.

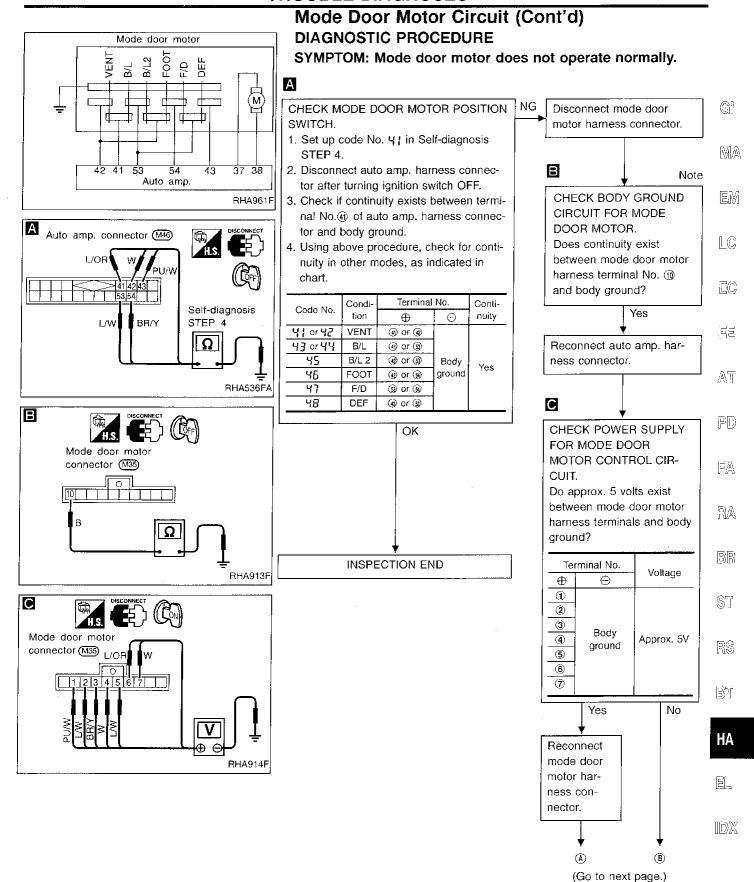
Mode Door Motor Circuit (Cont'd) Mode door control specification





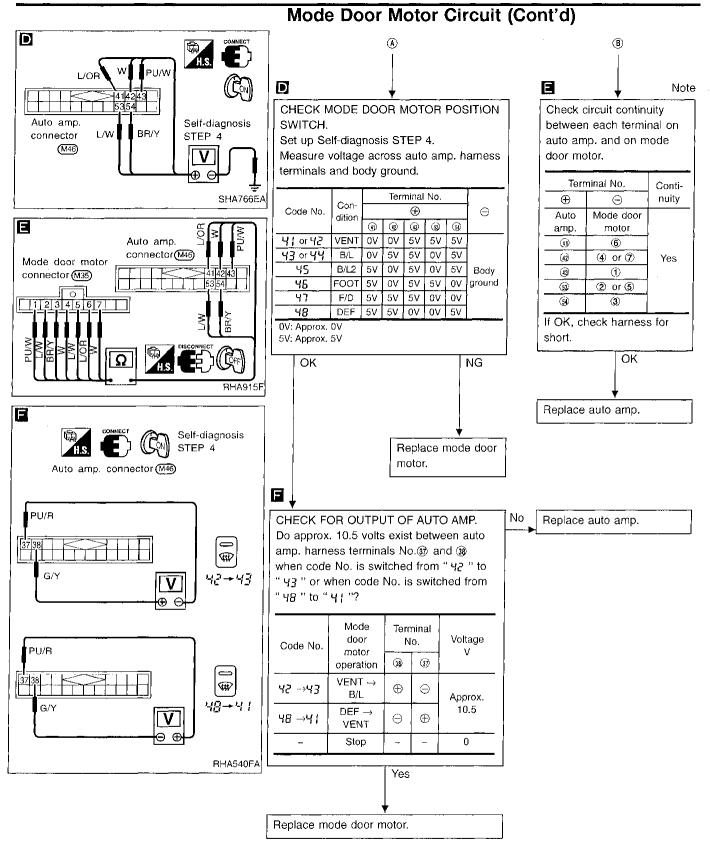
COMPONENT DESCRIPTION

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.



Note:

If the result is No after checking circuit continuity, repair harness or connector.



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

Mode Door Motor Circuit (Cont'd) COMPONENT INSPECTION

DEF - VENT Ground 8 9 7 6 5 4 3 2 1 6 7 9 8 OEF

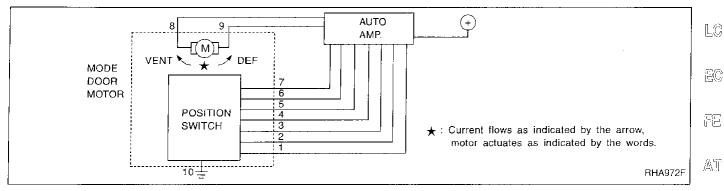
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Mode door motor

Termin	nal No.	Made deer exerction	Direction of side link rotation		
8	9	Mode door operation			
\oplus	Θ	VENT → DEF	Counterclockwise		
-	_	STOP	STOP		
\ominus	\oplus	DEF → VENT	Clockwise		

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Intake Door Motor Circuit

SYSTEM DESCRIPTION

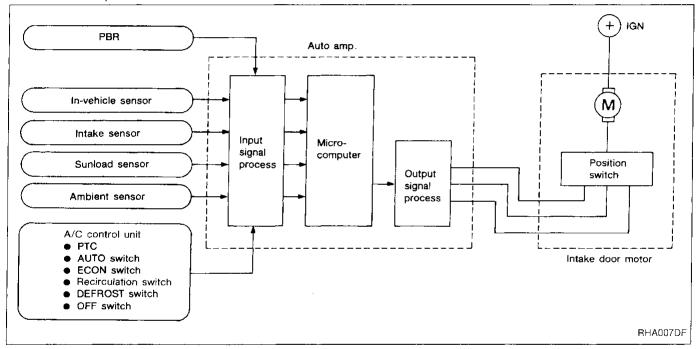
Component parts

Intake door control system components are:

- 1) Auto amplifier
- 2) Intake door motor
- 3) PBR
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor
- 8) A/C control unit (PTC, AUTO, ECON, DEFROST, REC, OFF switches)

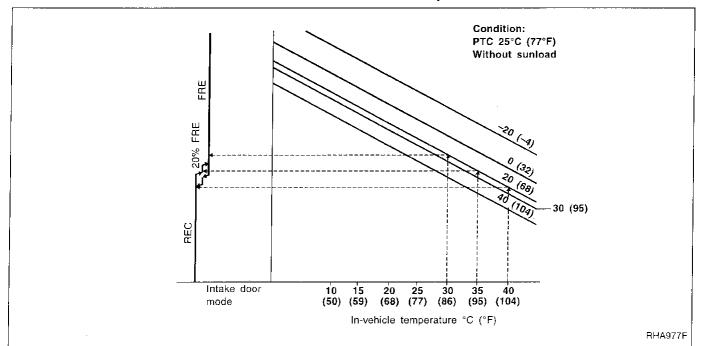
System operation

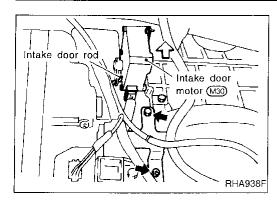
The intake door control determines intake door position based on the ambient temperature and the in-vehicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position.



Intake Door Motor Circuit (Cont'd)

Intake door control specification





COMPONENT DESCRIPTION

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

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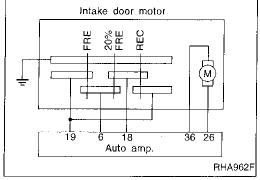
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Intake Door Motor Circuit (Cont'd) **DIAGNOSTIC PROCEDURE**

SYMPTOM: Intake door motor does not operate normally.

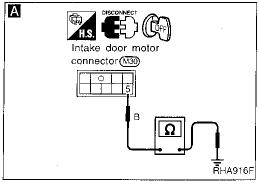
C

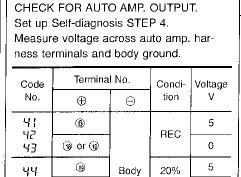
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Α Note CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR. Disconnect intake door motor harness connector. Does continuity exist between intake door motor harness terminal (5) and body

Yes





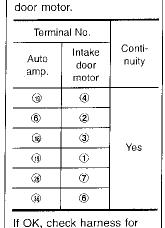
ground

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⑥ or ®

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⑥ or ⑨

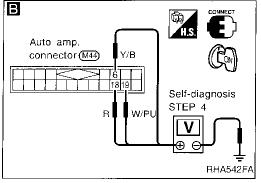


Check circuit continuity

between each terminal on

auto amp. and on intake

Note





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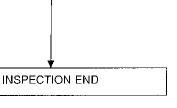
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ground?

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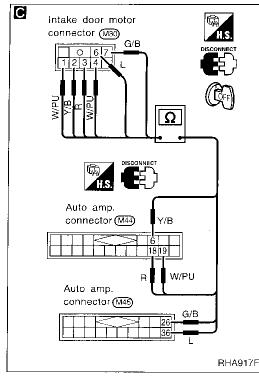
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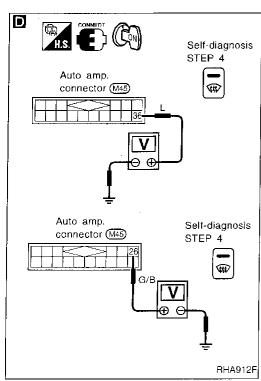
OK

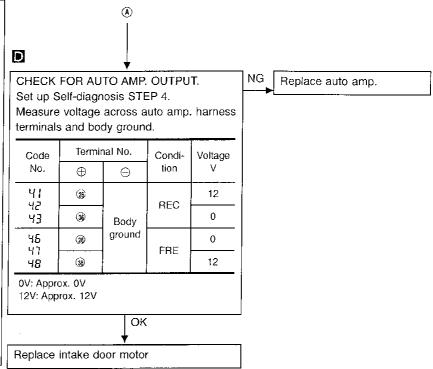
short.

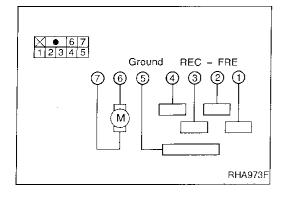


If the result is NG or No after checking circuit continuity, repair harness or connector.

Intake Door Motor Circuit (Cont'd)







COMPONENT INSPECTION

Intake door motor

6	7	Intake door operation	Movement of link rotation		
⊕	⊖	$REC \to FRE$	Counterclockwise		
		STOP	STOP		
Θ) ⊕ FRE → REC		Clockwise		

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Air Mix Door Motor Circuit

SYSTEM DESCRIPTION

Component parts

Air mix door control system components are:

- 1) Auto amplifier
- 2) Air mix door motor (PBR)
- 3) In-vehicle sensor
- 4) Ambient sensor

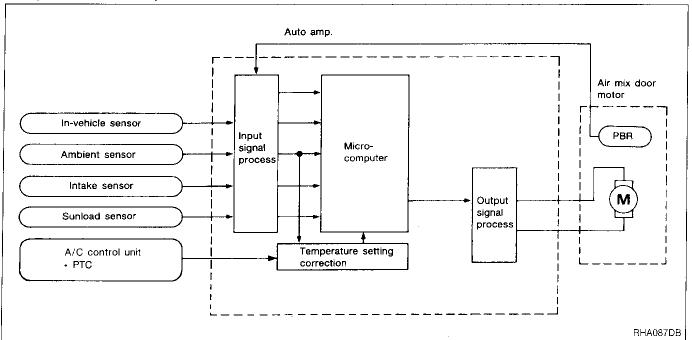
- 5) Sunload sensor
- 6) Intake sensor
- 7) A/C control unit (PTC)

System operation

Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature.

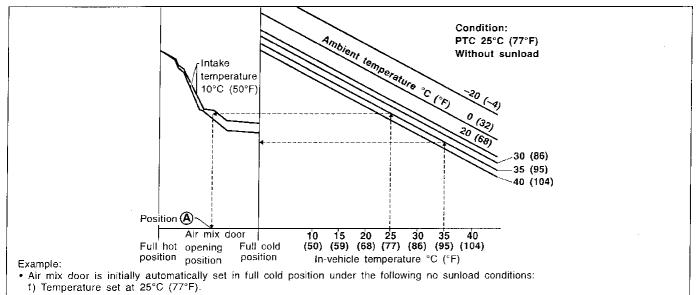
Auto amplifier will operate air mix door motor to set air conditioning system in HOT or COLD position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature and ambient temperature) and conditions (air mix door position and intake air temperature).

When target temperature is set at 18°C (65°F) or 32°C (85°F), air mix door opening position is fixed in full cold position or full hot position.



Air Mix Door Motor Circuit (Cont'd)

Air mix door control specification

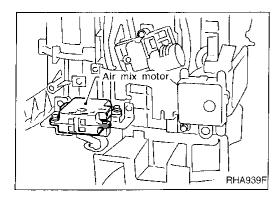


2) Ambient and in-vehicle temperature are 35°C (95°F),

• Within some period, in-vehicle temperature will lower towards the target temperature. Then the air mix door position will shift incrementally towards the hot side. It will finally stay in this position (A) if intake temperature is 10°C (50°F).

Air mix door opening position is always fed back to auto amplifier by PBR built-in air mix door motor.

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COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

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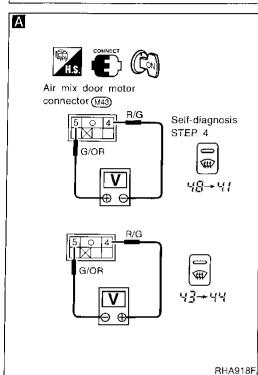
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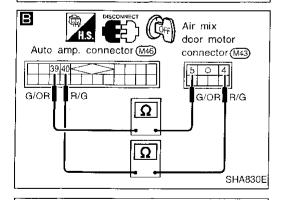
EV6

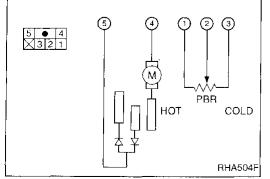
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Air mix door motor COLD → PBR → HOT 9 47 45 39 40 Auto amp. RHA959F

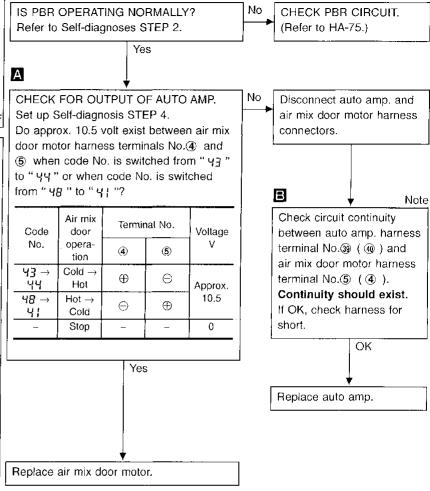






Air Mix Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

SYMPTOM: Air mix door motor does not operate normally.



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

COMPONENT INSPECTION

Air mix door motor

4	5	Air mix door operation	Direction of lever movement
\oplus	Θ	COLD → HOT	Clockwise (Toward passen- ger compartment)
		STOP	STOP
Θ	⊕	HOT → COLD	Counterclockwise (Toward engine compartment)

Blower Motor Circuit

SYSTEM DESCRIPTION

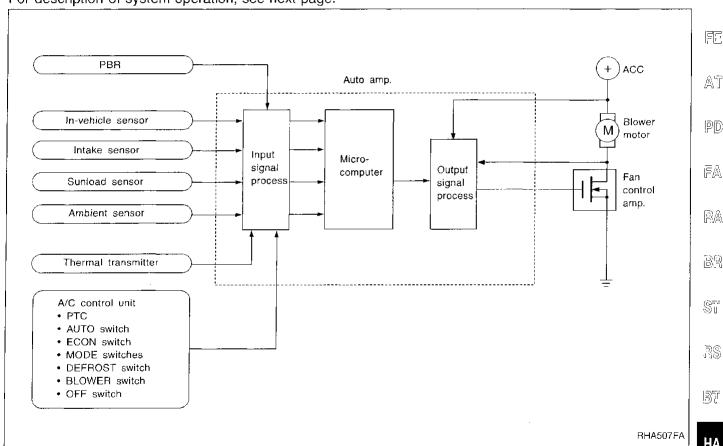
Component parts

Fan speed control system components are:

- 1) Auto amplifier
- Fan control amplifier 2)
- 3) PBR
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- Intake sensor
- 8) Thermal transmitter
- A/C control unit (PTC, AUTO, ECON, MODE, DEFROST, BLOWER, OFF switches)

System operation

For description of system operation, see next page.



Automatic mode

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, and ambient sensor. The blower motor applied voltage ranges from approximately 4 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 4 to 12V), the automatic amplifier supplies a signal to the fan control amplifier. Based on this signal, the fan control amplifier controls the current flow from the blower motor to ground. If the computed blower voltage (from automatic amplifier) is above 10.5 volts, the high blower relay is activated. The high blower relay provides a direct path to ground (bypassing the fan control amplifier), and the blower motor operates at high speed.

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Blower Motor Circuit (Cont'd)

Starting blower speed control

Start up from "COLD SOAK" condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F) and the ambient temperature is below 15°C (59°F), the blower will not operate for a short period of time (up to 90 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 32°C (90°F), at which time the blower speed will increase to the objective speed.

Start up from normal or "HOT SOAK" condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

Blower speed compensation

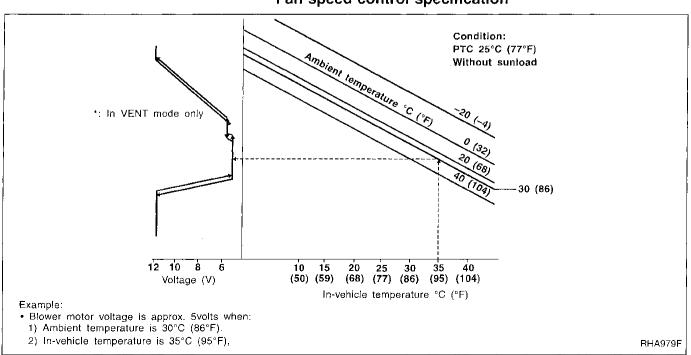
Sunload

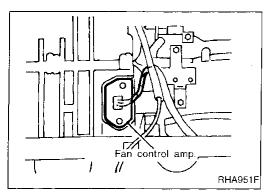
When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

Ambient

When the ambient temperature is in the "moderate" range [10 – 15°C (50 - 59°F)], the computed blower voltage will be compensated (reduced) by up to 3.5V (depending on the blower speed). In the "extreme" ambient ranges [below 0°C (32°F) and above 20°C (68°F)] the computed objective blower voltage is not compensated at all. In the ambient temperature ranges between "moderate" and "extreme" [0 - 10°C (32 - 50°F) and 15 - 20°C (59 - 68°F)], the amount of compensation (for a given blower speed) varies depending on the ambient temperature.

Fan speed control specification





Blower Motor Circuit (Cont'd) COMPONENT DESCRIPTION

Fan control amplifier

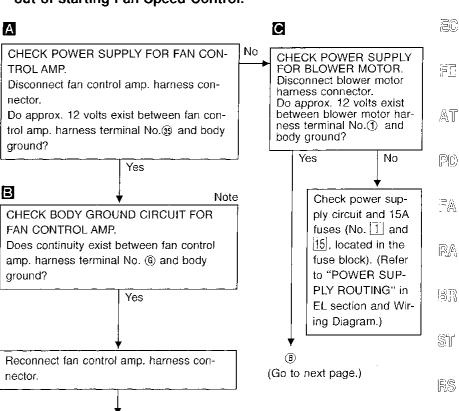
The fan control amplifier is located on the cooling unit. It amplifies the base current flowing from the auto amplifier to change the blower speed within the range of 4V to 12V.

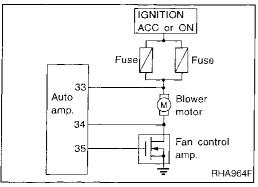


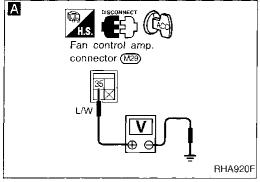
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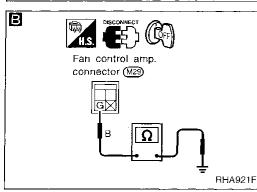
DIAGNOSTIC PROCEDURE

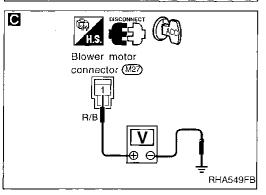
SYMPTOM: Blower motor operation is malfunctioning under out of starting Fan Speed Control.











Note:

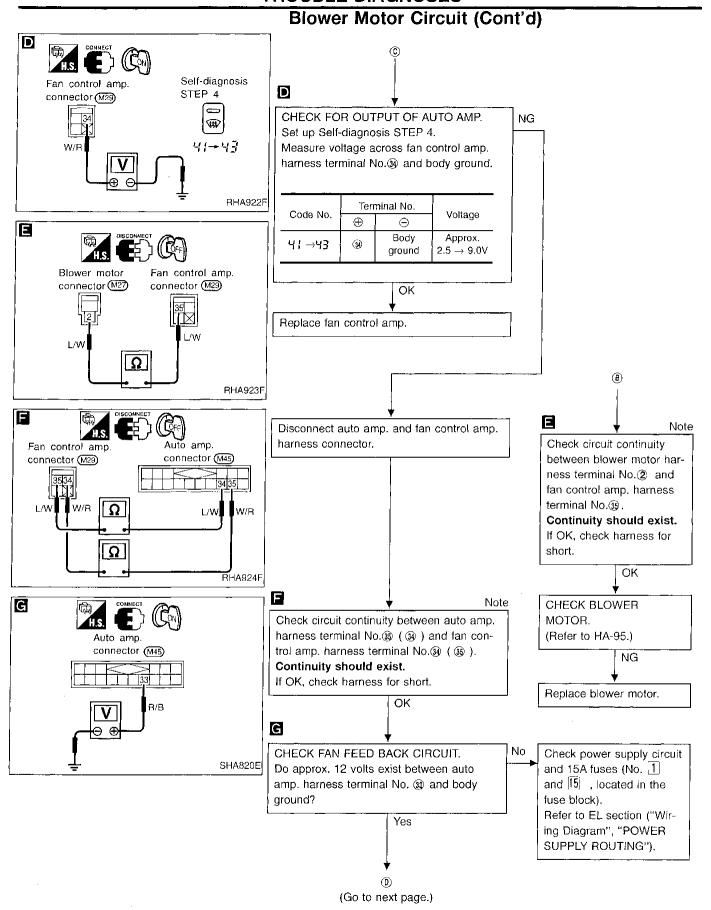
If the result is No after checking circuit continuity, repair harness or connector.

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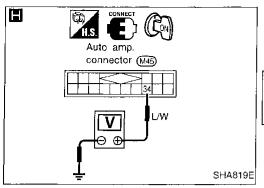
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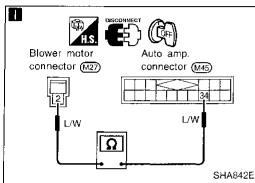


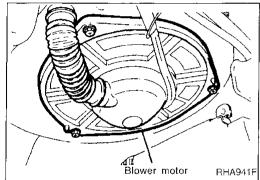
Note:

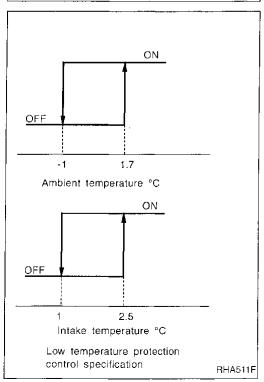
If the result is No after checking circuit continuity, repair harness or connector.

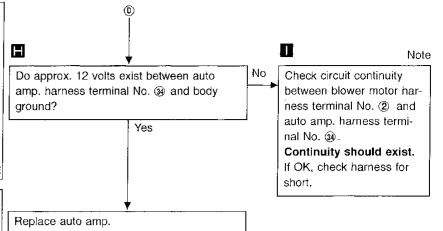
Blower Motor Circuit (Cont'd)











Note:

If the result is NG after checking circuit continuity, repair harness or connector.

COMPONENT INSPECTION

Blower motor

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.

Magnet Clutch Circuit SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature, intake temperature, and signal from ECM (ECCS control module).

Low temperature protection control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor and intake sensor.

When ambient temperatures are greater than 1.7°C (35°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than -1°C (34°F).

When ambient temperature is lower than 13°C (55°F) and the temperature detected by intake sensor is less than 7°C (45°F), the compressor turns OFF after receiving a signal from ECM (ECCS control module).

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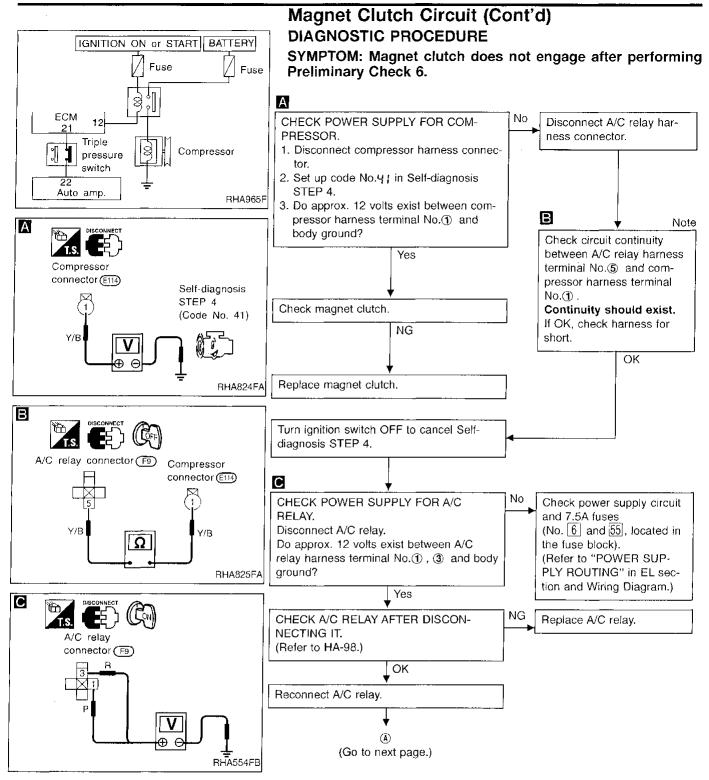
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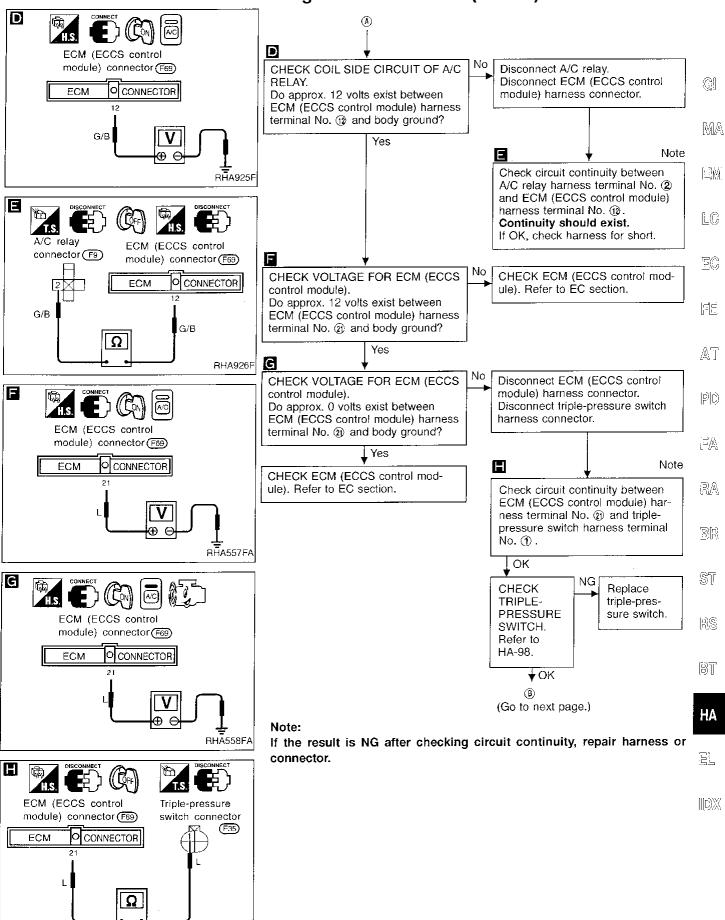
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Note:

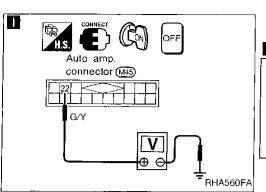
If the result is NG after checking circuit continuity, repair harness or connector.

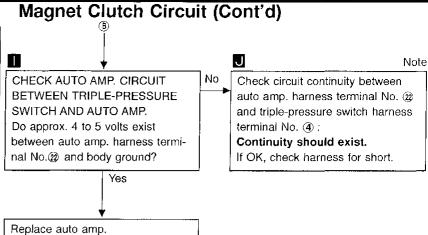
Magnet Clutch Circuit (Cont'd)

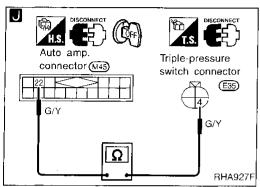


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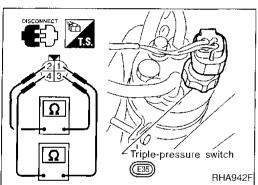






Note:

If the result is NG after checking circuit continuity, repair harness or connector.



COMPONENT INSPECTION

Triple-pressure switch

Terminals	High-pressure side line pressure kPa (kg/cm², psi)	Operation	Continuity
(T) - (A)	Increasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	ON	Exists.
(n - (4)	Decreasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	OFF	Does not exist.
② - ③	Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235)	ON	Exists.
	Decreasing to 1,128 - 1,422 (11.5 - 14.5, 164 - 206)	O F F	Does not exist.
	Decreasing to 2,059 - 2,256 (21 - 23, 299 - 327)	ON	Exists.
(1) - (4)	Increasing to 2,648 - 2,844 (27 - 29, 384 - 412)	OFF	Does not exist.
	① - ④	Terminals pressure kPa (kg/cm², psi) Increasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2) Decreasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2) Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235) Decreasing to 1,128 - 1,422 (11.5 - 14.5, 164 - 206) Decreasing to 2,059 - 2,256 (21 - 23, 299 - 327) Increasing to 2,648 - 2,844	Terminals

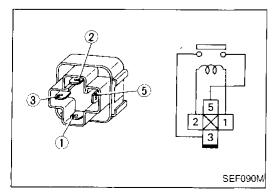
^{*} For cooling fan motor operation.

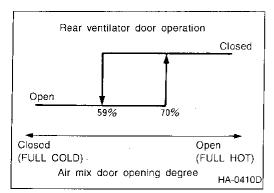
A/C relay

Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos. ① and ②.	Yes
No current supply	No

If NG, replace relay.





Rear Vent Door Motor Circuit COMPONENT DESCRIPTION

Rear vent door is opened or closed by rear vent door motor. Rear vent door operation is controlled by auto amplifier.



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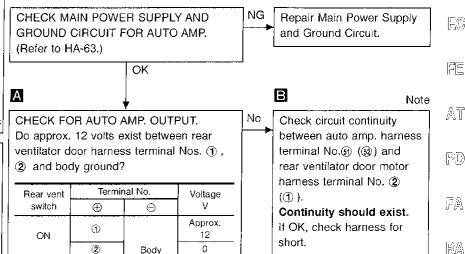
ST

Yes

Replace auto amp.

DIAGNOSTIC PROCEDURE

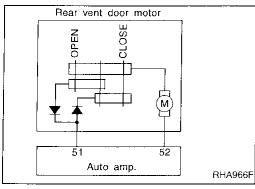
SYMPTOM: Rear vent door motor does not operate normally.

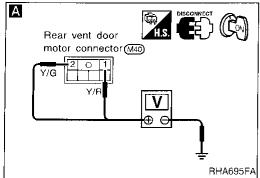


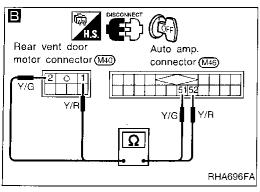
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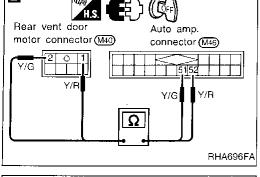
Approx.

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OFF

connector.

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If the result is No after checking circuit continuity, repair harness or

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COMPONENT INSPECTION

Rear vent door motor

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CHECK REAR VENT DOOR MOTOR.

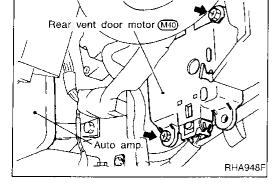
ground

Yes

Set up code No. 4! in Self-diagnosis STEP 4.

Check rear ventilator door operates properly when changing code No. 41 to 48 by pushing & (DEF) switch.

41	42	43	44	45	48	<u> </u>	48
Open			•	Close			
							

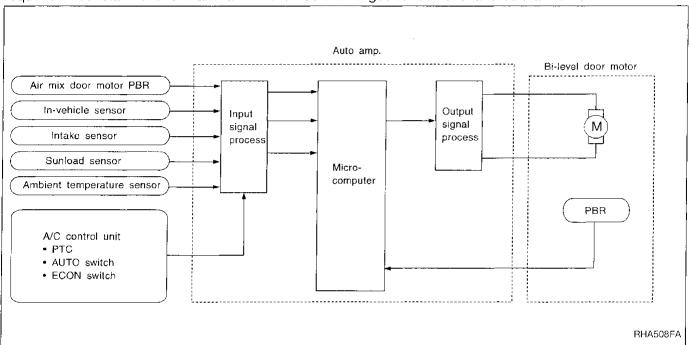


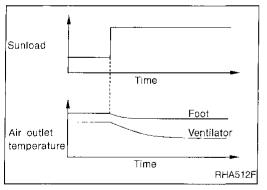
Bi-level Door Motor Circuit

SYSTEM DESCRIPTION

When the air outlet is at VENT and air mix door is in full cold position, Bi-level door is fully opened. Accordingly cooling performance is improved and air flow noise from heater unit is reduced. Additionally, Bi-level door is fully closed when air mix door is in any position other than full cold position.

In B/L or B/L2 mode, auto amplifier automatically computes target vent air temperature in relation to set temperature, ambient temperature, compartment temperature and sunload. It then determines whether relationship between inlet temperature, air-mix door position and current bi-level door position on one hand and target vent air temperature on the other hand, is adequate, thus opening, closing or stopping bi-level door as required. A constant level of warm air will then be discharged to foot level and cold air to head level.

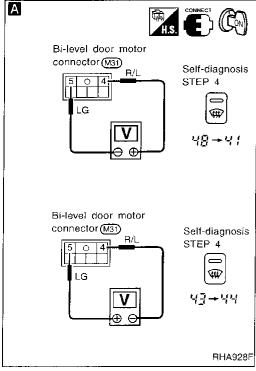


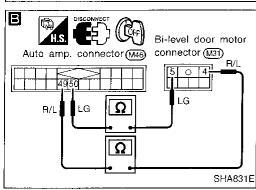


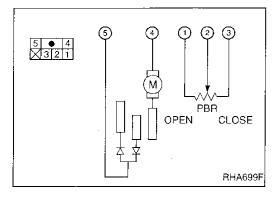
When the amount of sunload suddenly changes, the extra heat caused by sunload is counteracted by adjusting the air outlet temperature, but leaving the temperature around foot area as it is.

In FOOT mode, bi-level door is controlled according to blower operation. When blower is operating, auto amplifier automatically computes target DEF vent air temperature in relation to set temperature, ambient temperature, compartment temperature and sunload. It then determines whether relationship between inlet air temperature, air-mix door position and current bi-level door position on one hand, and target DEF vent air temperature on the other hand is adequate, thus opening, closing or stopping bi-level door as required. A moderate level (not too warm) of air temperature will then be discharged to head level. Bi-level door is held in fully closed position when air vents are set in F/D or DEF mode.

Bi-level door motor PBR M 45 46 9 50 49 Auto amp. RHA963F







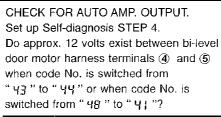
Bi-level Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

SYMPTOM: Bi-level (B/L) door motor does not operate normally.

Yes

motor.

Α



Code No.	Bi-level door condi-	Terminal No.		Voltage	
140.	tion	4	(5)		
43 →44	OPEN → CLOSE	\oplus	⊕	Approx.	
48 →4¦	CLOSE → OPEN	⊕	(1)	12	
		No.			

Disconnect auto amp. harness connector and bi-level door motor harness connector.



Check circuit continuity between auto amp. harness terminal (4) ((5)) and bi-level door motor harness terminal (4) ((5)).

Continuity should exist.

If OK, check harness for short.

Replace auto amp.

Note:

If the result is NG after checking circuit continuity, repair harness or connector.

COMPONENT INSPECTION

Bi-level door motor

4	\$	Bi-level door operation	Direction of lever move- ment
	Θ	OPEN	Clockwise
		STOP	STOP
Θ	⊕	CLOSE	Counterclock- wise

Replace bi-level door

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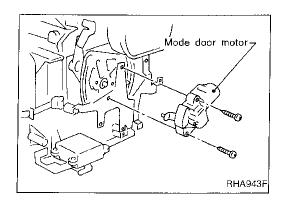
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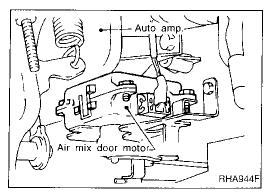


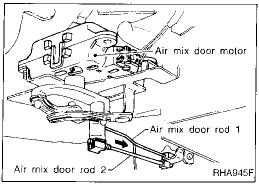
Control Linkage Adjustment

MODE DOOR

- 1. Install mode door motor to heater unit and connect it to body harness.
- 2. Attach mode door motor rod to side link holder.
- 3. Check mode door operates properly when changing code No. 4; to 48 by pushing (DEF) switch.

41	닉근	43	44	45	48	47	48
VENT	VENT	B/L	B/L	B/L2	FOOT	F/D	DEF

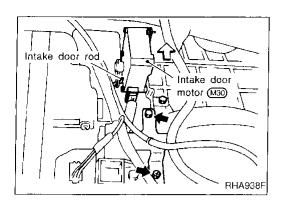




AIR MIX DOOR

- 1. Install air mix door motor to heater unit and connect it to body harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4.
- 3. Move air mix door lever by hand and hold it at full cold position.
- 4. Attach air mix door rod 1 to rod holder.
- 5. Push air mix door rod 2 in arrow direction.
- 6. Check air mix door operates properly when changing code No. 41 to 48 by pushing (DEF) switch.

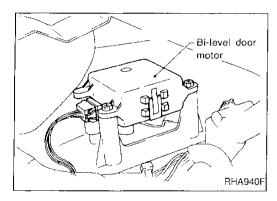
4 ;	£ ľū	43	44	_C	니 <u>.</u> 가	_€ 	48
Full Cold					Full Hot		



Control Linkage Adjustment (Cont'd) INTAKE DOOR

- 1. Install intake door motor to intake unit and connect it to body harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4.
- 3. Move intake door link by hand and hold it at REC position.
- 4. Attach intake door lever to rod holder.

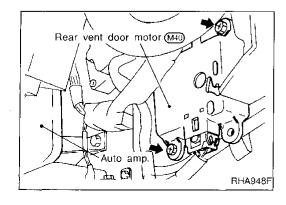
4¦	42	43	44	45	45	47	48
	REC		20% FRE		FRE		



BI-LEVEL DOOR

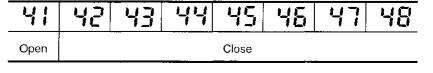
- Install bi-level door motor to heater unit and connect it to body harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4.
- 3. Move water valve rod by hand and hold it at closed position.
- 4. Attach water valve rod to rod holder.
- 5. Check bi-level door operates properly when changing code No. ५: to ฯg by pushing 🚊 (DEF) switch.

4;	42	43	44	45	48	47	48
Open					Close		



REAR VENTILATOR DOOR

- Install rear ventilator door motor to heater unit and connect it to body harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4.
- b. Check rear ventilator door operates properly when changing code No. ५। to ५८ by pushing 💂 (DEF) switch.



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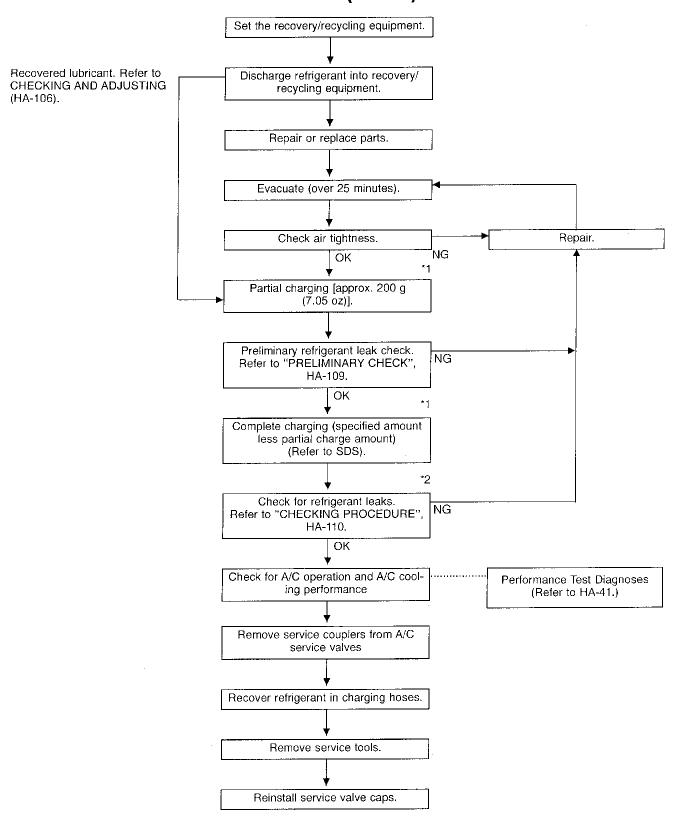
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HFC-134a (R-134a) Service Procedure



Note: *1 Before charging refrigerant, ensure engine is off.

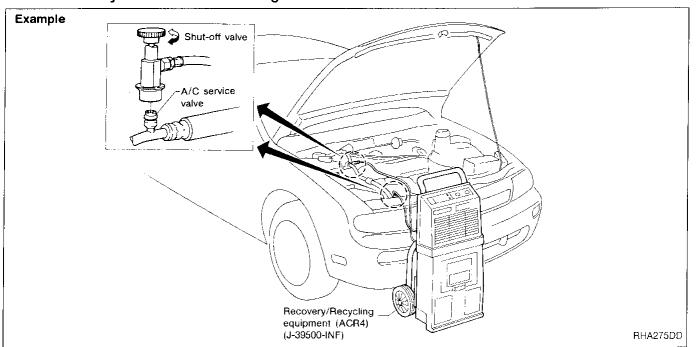
^{*2} Before checking for leaks, start engine to activate air conditioning system then turn engine off. Service valve caps must be installed to prevent leakage.

HFC-134a (R-134a) Service Procedure (Cont'd) SETTING OF SERVICE TOOLS AND EQUIPMENT

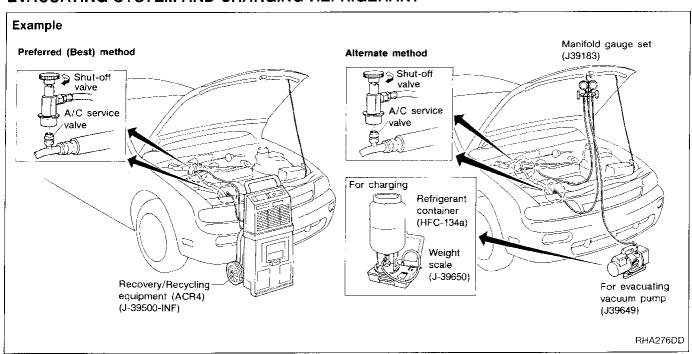
DISCHARGING REFRIGERANT

WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



EVACUATING SYSTEM AND CHARGING REFRIGERANT



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HA-105

Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

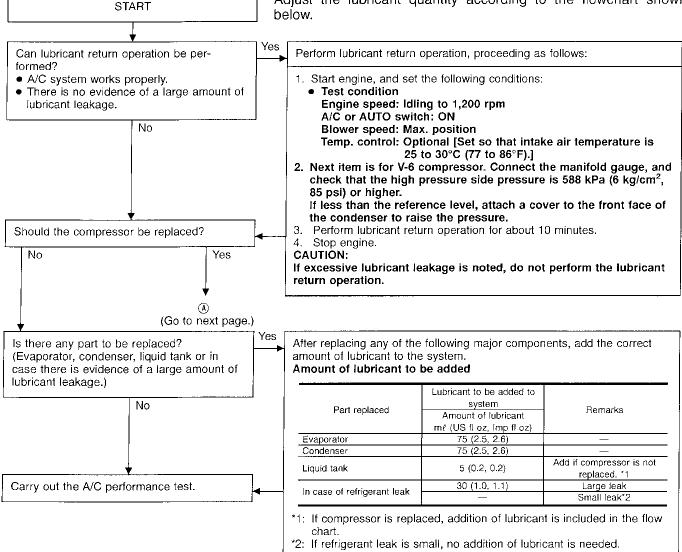
LUBRICANT

Name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown



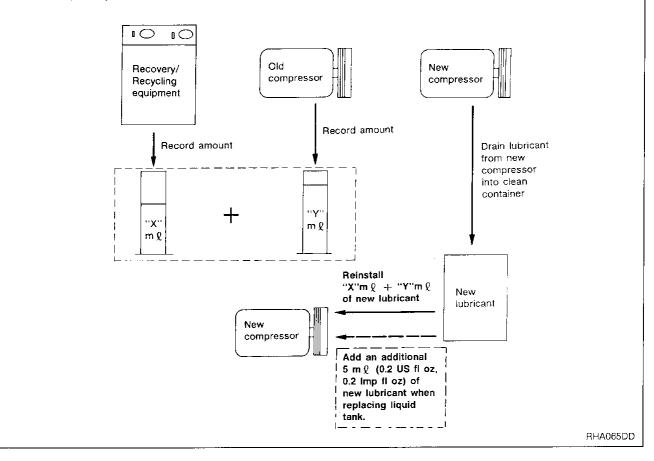
Maintenance of Lubricant Quantity in Compressor (Cont'd)

- (A)
- 1. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 2. Remove the drain plug of the "old" (removed) compressor (applicable only to V-6 or DKS-16H compressor). Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 3. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 4. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 5. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 6. Torque the drain plug.

V-6 compressor: 18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb) DKS-16H compressor: 14 - 16 N·m (1.4 - 1.6 kg-m, 10 - 12 ft-lb)

7. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

Lubricant adjusting procedure for compressor replacement



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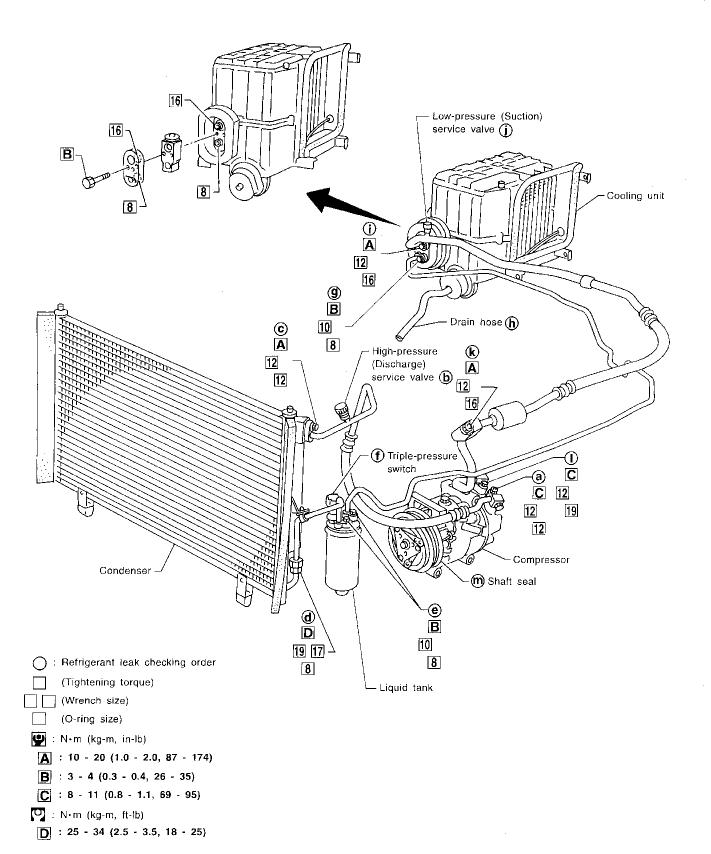
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HA-107

Refrigerant Lines

• Refer to page HA-3 regarding "Precautions for Refrigerant Connection".

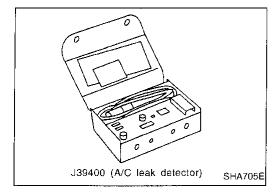


Checking Refrigerant Leaks PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion.



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Approx.

5 mm (3/16 ln)

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PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J39400 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and cleaners, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Do not allow the sensor tip of the detector to come into contact with any substance. This can also cause false readings and may damage the detector.



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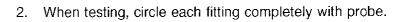
BR

Position probe approximately 5 mm (3/16 in) away from point to be checked.



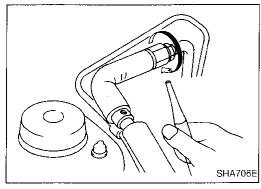
BT

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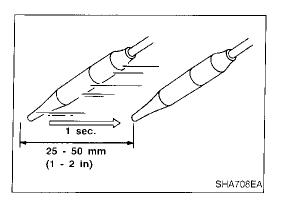






1183 **HA-109**

Checking Refrigerant Leaks (Cont'd)



3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor or tobacco smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- Connect a suitable A/C manifold gauge set to the A/C service ports.
- 3. Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, evacuate and recharge the system with the specified amount of refrigerant.

NOTE: At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

4. Conduct the leak test from the high side to the low side at points (a) through (m). Refer to HA-108.

Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE: After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

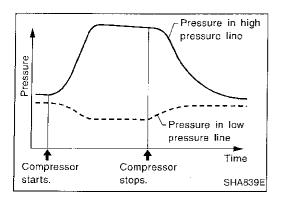
Cooling unit (Evaporator)

Turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Insert the leak detector probe into the drain hose immediately after stopping the engine. (Keep the probe inserted for at least ten seconds.)

- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check.
- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components.
- 7. Start engine.
- 8. Set the heater A/C control as follows:
 - a. A/C switch ON
 - b. Face mode
 - c. Recirculation switch ON

Checking Refrigerant Leaks (Cont'd)

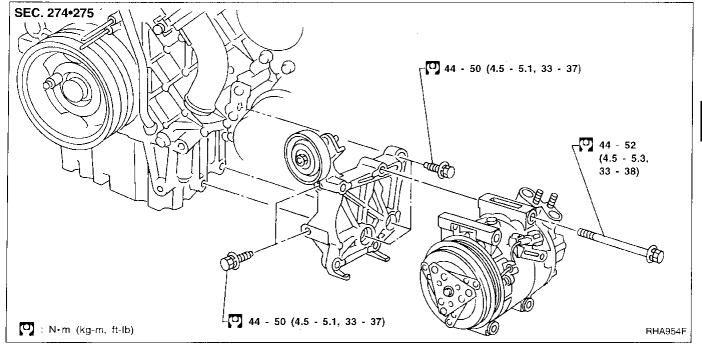
- d. Max cold temperature
- e. Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector on the high pressure line. The pressure in the high pressure line will gradually drop after refrigerant circulation stops and pressure in the low pressure line will gradually rise, as shown in the graph. Leaks are more easily detected when pressure is high.

- 11. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 12. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- Conduct A/C performance test to ensure system works properly.

Compressor Mounting



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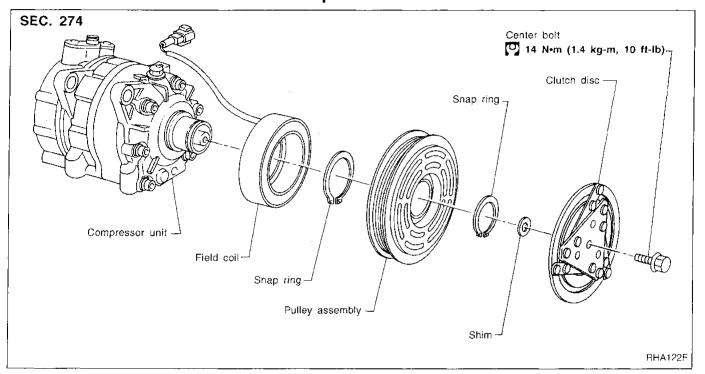
Belt Tension

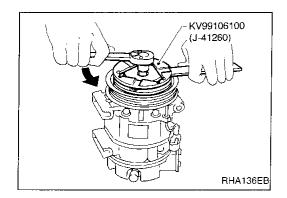
• Refer to MA section.

Fast Idle Control Device (FICD)

Refer to EC section.

Compressor





KV99232340 (J-38874)

RHA399F

Compressor Clutch **REMOVAL**

When removing center bolt, hold clutch disc with clutch disc wrench.



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Remove the clutch disc using the clutch disc puller. Insert the holder's three pins into the holes in the clutch disc. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc.

After removing the clutch disc, remove the shims from either

the drive shaft or the clutch disc.



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Remove the snap ring using external snap ring pliers.

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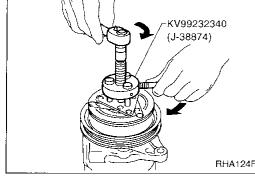
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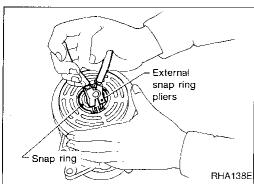
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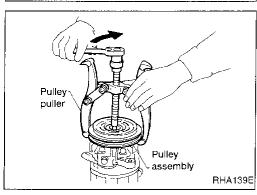
Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

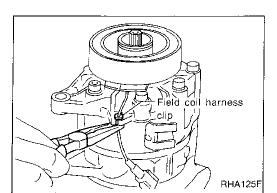
To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.



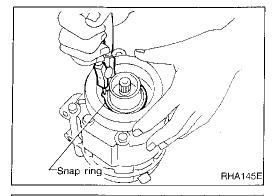




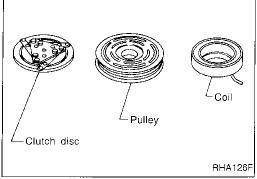
Compressor Clutch (Cont'd)



• Remove the field coil harness clip using a pair of pliers.



Remove the snap ring using external snap ring pliers.



INSPECTION

Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

Pulley

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.



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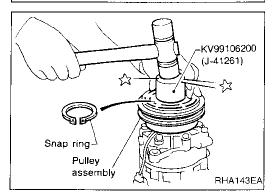
Check coil for loose connection or cracked insulation.

INSTALLATION

Install the field coil.

Be sure to align the coil's pin with the hole in the compressor's front head.

• Install the field coil harness clip using a screwdriver.

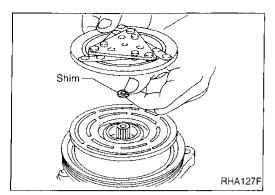


 Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

Pin

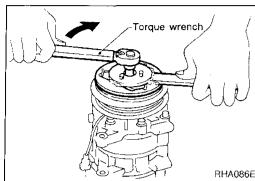
Compressor Clutch (Cont'd)

Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

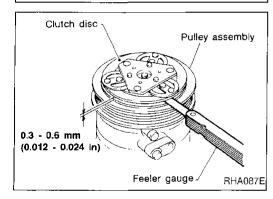
After tightening the bolt, check that the pulley rotates smoothly.



Check clearance around the entire periphery of clutch disc.
 Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.



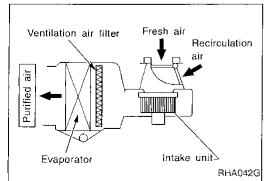
BREAK-IN OPERATION

Ventilation Air Filter

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

FUNCTION Air inside passention or fresh mode

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing ventilation air filter into cooling unit.



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VORKEHBUNGEN FÜR LUFTUNGSFILTER MISSAN SPANPFLIGSTEINBULUTUNGSFILTER AUSGFSTA WEI CHERSCHMITT, LIGHT NESS FILMMANLAGE HEZUNG LÜF FUNDEN INE BIBUNGDERWINDSCH EINE ZUSE WÄHLE HISTEN TAUSCHENBEDERFILTERREGELMÄSSIG, DISSEZUNGEN LIEBABLISH, SIGNISHERE HEH MUSSWEIKS NICH ALF, AUSTAUSCHÜBERTUTERS-BEDEZUNFREGOFFALLERJORGKM, PFEGAUTIONS D'UTLE AUTON DU FITTE ANTI-POLLEN HEILLESTEG JIFTO HUFTLERANTIPOLLENPOURLESPOUSSIERES LESETES LASSITÄRE FERSTEGENDOLTOMINAMENTALISMANDERSCHESSELESTES LEPOLLEN. **AFINC ASSIGNEFILEBOYFONCTIONNEMENTOUCHIDITIONNEMENTD AIRCHIC HAUFFAGE, DU DESEMBLAGEET DELLAYENTILLATION REMEN ACE 200 FIT THERE (UI I I PAPAMENT) **CONTACTE 200 FIT CONCETS SUDMAIL REPORT ISTELLEN HAVE ACE ALTO **CONTACTE 200 FIT CONCETS SUDMAIL REPORT ISTELLEN HAVE ACE ALTO **CONTACTE 200 FIT CONCETS SUDMAIL REPORT ISTELLEN HAVE ACE ALTO **CONTACTE 200 FIT CONCETS SUDMAIL REPORT ISTELLEN HAVE ACE ALTO **CONTACTE 200 FIT CONCETT **CONTACT 200 FIT REMPLACEZCEFILTERTOUSLES2ANSOU24,000KM SVEHICLEISEGUIPPEDWURAVENT:LATIONAIRHLTERWIRG (COLLECTS DIFT, POLLEE **IHISVEHICLESSCRIPTEDWITTVERHIPONDONINGENENDEN FROM CHIMANOL PLLASERE PLACE **TOENORIEE/CREATING DETROSTING AND/LINITATIONPLRI CHIMANOL PLLASERE PLACE **HEREIL ERIVECULATLY **CONTACTYOUR DE ALE FREORPARTREPLACEMENT** **CONTACTYOUR DE ALE FRE JULATRY PADEACEREORPARTREPLACEMENT CREPLACETHEPARTEVERYZTÉÁRSORZ4,000KM

RHA337F

Ventilation air filter RHA953F

Ventilation Air Filter (Cont'd) REPLACEMENT TIMING

Replace ventilation air filter every 2 years or 24,000 km (15,000 miles).

Caution label is fixed inside the glove box.

REPLACEMENT PROCEDURES

- Remove undercover.
- Remove glove box.
- Remove instrument reinforcement from instrument panel.
- Remove ventilation air filter fixed clip.
- Take out ventilation air filter from cooling unit.
- Replace with new one and reinstall on cooling unit.
- Reinstall instrument reinforcement, glove box and undercover.

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

COMPRESSOR

Model	CALSONIC make V-6
Туре	V-6 variable displacement
Displacement cm³ (cu in)/rev.	
Max.	184 (11.228)
Min.	10.5 (0.641)
Cylinder bore x stroke mm (in)	37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]
Direction of rotation	Clockwise (viewed from drive end)
Dríve belt	Poly V

LUBRICANT

Model	CALSONIC make V-6
Name	Nissan A/C System Oil Type S
Part number	KLH00-PAGS0
Capacity mℓ (US fl oz, Imp fl oz)	
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)

REFRIGERANT

Туре		HFC-134a (R-134a)
Capacity	kg (lb)	0.675 - 0.725 (1.488 - 1.599)

Inspection and Adjustment

ENGINE IDLING SPEED (When A/C is ON)

Refer to EC section.

BELT TENSION

• Refer to Checking Drive Belts (MA section).

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