FRONT AXLE & FRONT SUSPENSION

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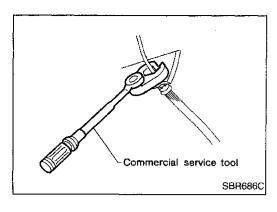
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PRECAUTIONS AND PREPARATION



Precautions

- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
 - *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Use flare nut wrench when removing or installing brake tubes.
- Always torque brake lines when installing.

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	
ST29020001 (J24319-01) Pitman arm puller		Removing tie-rod outer end and lower ball joint
	NT694	a: 34 mm (1.34 in) b: 6.5 mm (0.256 in) c: 61.5 mm (2.421 in)
KV991040S0 (—) C.C.K. holder KV99104010 Attachment set ① Plate ② Guide bolts ③ Nuts ④ Springs ⑤ Center plate ⑥ KV99104020 Adapter A ⑦ KV99104030 Adapter B	2	Attaching wheel alignment gauge
® KV99104040 Adapter C ® KV99104050 Adapter D	NT498 b 0 0 0 0	a: 72 mm (2.83 in) dia. b: 65 mm (2.56 in) dia. c: 57 mm (2.24 in) dia. d: 53.4 mm (2.102 in) dia.
ST35490001 (J26083) Gland packing wrench		Removing and installing gland packing
	NT383	a: 58 mm (2.28 in) b: 100 mm (3.94 in)
ST35652000 (—) Strut attachment	NT145	Fixing strut assembly

PRECAUTIONS AND PREPARATION

Commercial Service Tools

Tool name	Description		_
① Flare nut crowfoot		Removing and installing each brake piping	
② Torque wrench		:	G
	a x	ว	
	NT360 (2)	a: 10 mm (0.39 in)	\mathbb{N}
Front axle grease seal drift		Installing front axle grease seal	-
Tronk axio groupe bear anit		mataling from axis groups soul	
	T.T.		
	a b	a: 75 mm (2.95 in) dia.	Ĺ
	NT115	b: 65 mm (2.56 in) dia.	-
Tension rod bushing drift	, a .	Removing and installing tension rod bushing	
	b c		وعا
	d d	a: 75 mm (2.95 in) dia.	
		b: 66 mm (2.60 in) dia.	F
	NT155	c: 62 mm (2.44 in) dia. d: 25 - 55 mm (0.98 - 2.17 in) dia.	
Wheel bearing drift		Removing wheel bearing	- A
J		,	
			P
	a b	a: 49 mm (1.93 in) dia.	
	NT084	b: 41 mm (1.61 in) dia.	. F/
Wheel bearing drift		Installing wheel bearing	
			R
		a: 66 mm (2.60 in) dia.	B:
	NT115	b: 60 mm (2.36 in) dia.	-
Cap drift		Installing hub cap	85
			S
	a\b\		
	NT115	a: 77 mm (3.03 in) dia.	R
Daving company	· Mills	b: 55.5 mm (2.185 in) dia.	•
Spring compressor		Removing and installing coil spring	B
	NIZ1Z		
			H
			- 51
	NT717		El

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

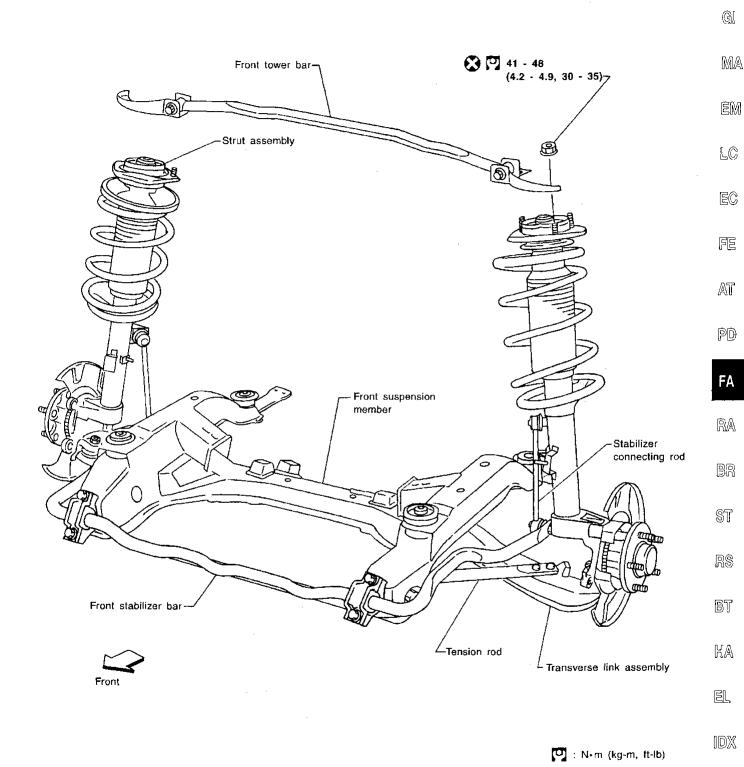
NVH Troubleshooting Chart

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

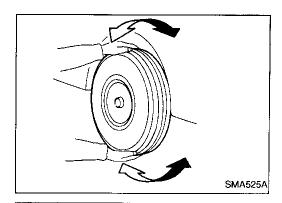
Reference	e page		FA-5, 15	FA-16				FA-15	FA-8	FA-20	FA-11	FA-9	711					1	NVH in PD section	NVH in PD section	Refer to FRONT AXLE AND FRONT SUSPENSION in this chart.	NVH in RA section	Refer to TIRES in this chart.	Refer to ROAD WHEEL in this chart.	NVH in RA section	NVH in BR section	NVH in ST section
Possible c SUSPECT	ause and ED PARTS		Improper installation, looseness	Shock absorber deformation, damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	Wheel bearing damage	Out-of-round	Imbalance	Incorrect air pressure	Uneven tire wear	Deformation or damage	Non-uniformity	Incorrect tire size	PROPELLER SHAFT	DIFFERENTIAL	FRONT AXLE AND FRONT SUSPENSION	REAR AXLE AND REAR SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING
		Noise	X	Х	Х	Х	X	Х					_		_		_	_		X		Х	Х	X	X	X	X
	FRONT AXLE AND	Shake Vibration	X	X	X	X X	x	X	\dashv	\dashv	\dashv	\dashv	\dashv	\dashv		\dashv	\dashv	\dashv	$\frac{2}{x}$	\dashv	\dashv	X	X	<u>^</u>	$\frac{\hat{x}}{x}$	^	x
	FRONT	Shimmy	x	X	X	$\hat{\mathbf{x}}$	·`\		\mathbf{x}	-		-				-+	-+	\dashv			\dashv	$\overline{}$		х		X	X
	SUSPEN-	Judder	X	X	X		\dashv	\dashv	-	\dashv	\dashv	\dashv	\dashv	\dashv	\dashv	\dashv	\dashv	\dashv	+	\dashv	+	$\overline{}$		X	,		Х
	SION	Poor quality ride or handling	х	х	х	х	x		х	х	x	1	\dashv		\exists			\dashv	\dashv		\dashv	×		Х		\dashv	
<u> </u>		Noise	Х		$\neg \uparrow$			一	一	\dashv	寸	x	x	x	x	x	\overline{x}	\dashv	x	\mathbf{x}	x	x	1	X	X	X	Х
		Shake	Х			\neg	一	\neg	\dashv	\dashv	寸	$\overline{}$	-			X	7		X			X		X			Х
Symptom		Vibration						\dashv	\dashv	7	\dashv	7		X	\dashv	寸			\mathbf{x}^{\dagger}			\overline{x}			X		Х
	TIRES	Shimmy	х			+	+	-	+	\dashv	-	x	_		x	x		X	\dashv			X	-	x	寸		Х
	1	Judder	X	\dashv			-	\dashv	\dashv	\dashv						$\frac{\hat{x}}{x}$		$\frac{\hat{x}}{x}$				$\frac{\hat{x}}{x}$		$\frac{\hat{x}}{x}$	-		X
		Poor quality ride or handling	x			1	\dashv	\dashv		\forall			\neg	_	_	x	_	x	_		- 1	x		x			
		Noise	x	\dashv			\dashv	+	-+	\dashv		x	x	\dashv		х	\dashv	\dashv	x	X	x	x	${x}$	\dashv	X	x	Х
		Shake	x			-	-		\dashv	\dashv			}	\dashv		^	+	_	$\frac{2}{x}$				Ĥ	\dashv			$\hat{\mathbf{x}}$
			- 1	- 1	f	_ 1	- !	1	- 1	ŀ	^	^ I	- 1	- 1	^	- 1	- 1	\wedge	- 1	^ I	~ 1	~ 1	í				
	ROAD				\neg	\neg		\rightarrow	\neg	$\neg \dagger$	\neg	νl	$\sqrt{}$	_		$\sqrt{1}$			_		⊽†					VΙ	У.
	ROAD WHEEL	Shimmy, judder Poor quality ride	X					_		7		_	X X	4	-+	X X	4	_	1		_	X	X X	_		Х	Х

X: Applicable

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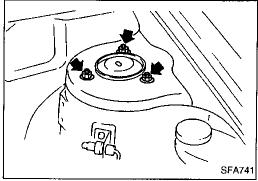
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Front Axle and Front Suspension Parts

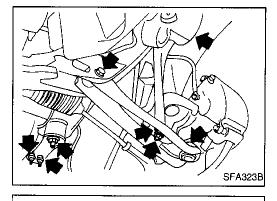
Check front axle and front suspension parts for excessive play, cracks, wear or other damage.

Shake each front wheel to check for excessive play.



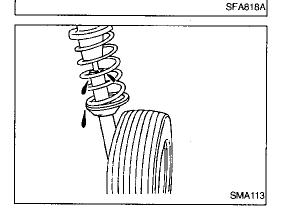
- Make sure that cotter pin is inserted.
- Retighten all nuts and bolts to the specified torque.

Tightening torque:
Refer to FRONT SUSPENSION (FA-15).



- Check spring height from top of wheelarch to ground.
- Vehicle must be unladen*, parked on a level surface, and tires checked for proper inflation and wear (tread wear indicator must not be showing).
 - *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- b. Bounce vehicle up and down several times before measuring.

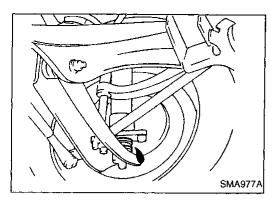
 Standard height: Refer to SDS (FA-59).
- c. Spring height is not adjustable. If out of specification, check for worn springs or suspension parts.



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Check strut (Shock absorber) for oil leakage or damage.

ON-VEHICLE SERVICE

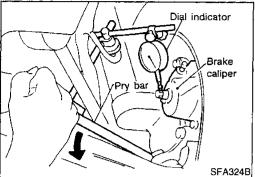


Front Axle and Front Suspension Parts (Cont'd)

 Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage. If ball joint dust cover is cracked or damaged, replace transverse link.



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Check suspension ball joint end play.

a. Jack up front of vehicle and set the stands.

L© dicator tip

b. Clamp dial indicator onto transverse link and place indicator tip on lower edge of brake caliper.

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c. Make sure front wheels are straight and brake pedal is depressed.

 d. Place a pry bar between transverse link and inner rim of road wheel.

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 While raising and releasing pry bar, observe maximum dial indicator value.

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Vertical end play: 0 mm (0 in)

If ball joint vertical end play exists, remove transverse link and recheck the ball joint. Refer to FA-21.

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Check that wheel bearings operate smoothly, as well as axial end play and grease leakage.

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Axial end play limit: 0.05 mm (0.0020 in) or less

If out of specification or wheel bearing does not turn smoothly,

replace wheel bearing assembly.

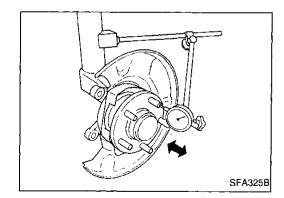
Refer to FRONT AXLE (FA-11).

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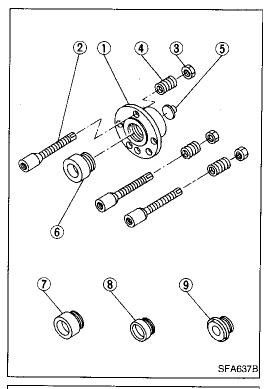
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Front Wheel Alignment CAMBER, CASTER AND KINGPIN INCLINATION

Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

1. Set vehicle on turning radius gauge.



2. Mount Tool as follows.

Tool number:

KV991040S0 (—)

KV99104010 ① to ⑤

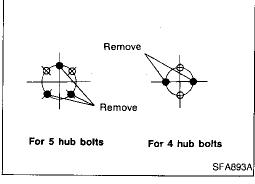
KV99104020 6

KV99104030 7

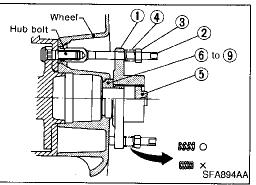
KV99104040 ®

KV99104050 (9)

- a. Select adapter which corresponds with wheel or hub shape from four types 6 to 9.
- b. Screw selected adapter in until it contacts plate ①.



c. Remove wheel nuts.



- d. Install guide bolts ② to where wheel nuts were removed and tighten them by hand.
- e. Install plate and adapter assembly to guide bolts (2).
- f. Install springs 4 onto guide bolts 2. Then tighten nuts 3 evenly until a little before springs 4 are completely compressed.
- g. Install center plate (5).
- h. Mount wheel alignment gauge on attachment plate.

Front Wheel Alignment (Cont'd)

Before checking front wheel alignment, be sure to make a preliminary inspection (Unladen*).

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.



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PRELIMINARY INSPECTION

- Check tires for wear and improper inflation.
- 2. Check wheel runout.

Wheel runout:

Refer to SDS (FA-59).

- Check front wheel bearings for looseness.
- Check front suspension for looseness.
- Check steering linkage for looseness.
- Check that struts work properly by using the standard bounce test.
- 7. Check vehicle posture (Unladen).



Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

 Measure camber, caster and kingpin inclination of both right and left wheels with a suitable alignment gauge.

Camber, Caster and Kingpin inclination: Refer to SDS (FA-58).

If camber, caster and kingpin inclination are not within specification, inspect and replace any damaged or worn front suspension parts.

Measure toe-in using following procedure. If out of specification, inspect and replace any damaged or worn front suspension parts.

WARNING:

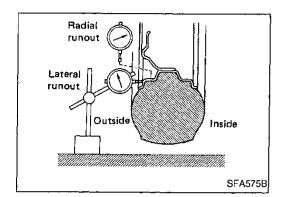
TOE-IN

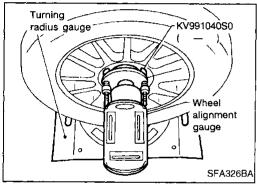
- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of the vehicle before pushing it.
- 1. Bounce front of vehicle up and down to stabilize the posture.
- Push the vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of tread (rear side) of both tires at the same height as hub center. These are measuring points.
- 4. Measure distance "A" (rear side).
- 5. Push the vehicle slowly ahead to rotate the wheels 180 degrees (1/2 turn).

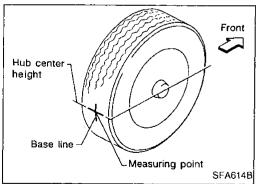
If the wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.

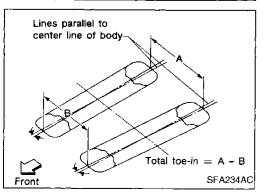
Measure distance "B" (front side).

Total toe-in: Refer to SDS (FA-58).







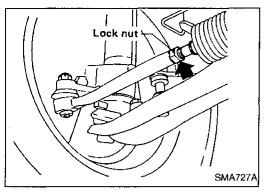


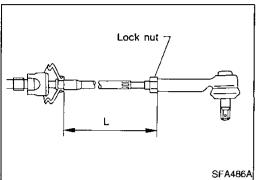


ON-VEHICLE SERVICE

Front Wheel Alignment (Cont'd)

- Adjust toe-in by varying the length of steering tie-rods.
- Loosen lock nuts.

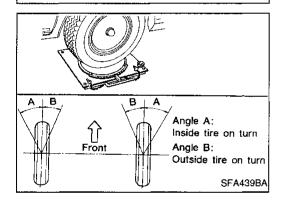




Adjust toe-in by screwing tie-rods in and out. Standard length "L": Refer to SDS in ST section.

Tighten lock nuts to specified torque. C.

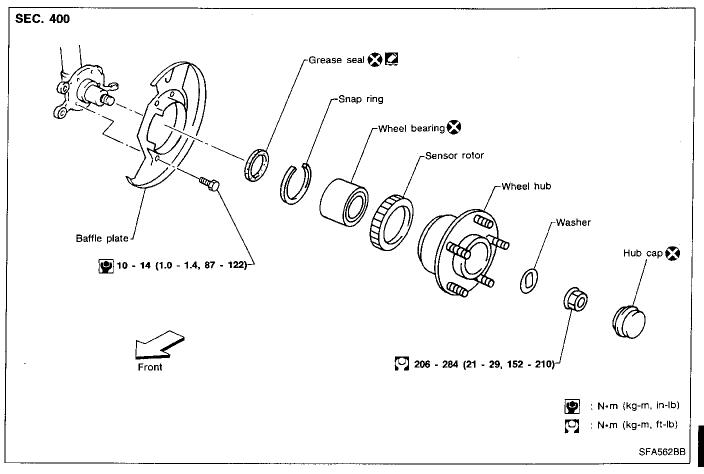
Lock nut tightening torque: Refer to POWER STEERING GEAR AND LINKAGE in ST section.

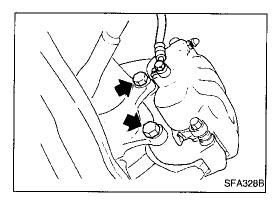


FRONT WHEEL TURNING ANGLE

- Set wheels in straight-ahead position. Then, move vehicle forward until front wheels rest on turning radius gauge properly.
- Rotate steering wheel all the way right and left; measure turning angle.

Wheel turning angle (Full turn): Refer to SDS (FA-58).





Wheel Hub and Knuckle REMOVAL

Remove brake caliper assembly and rotor.

CAUTION:

Brake hose need not be disconnected from brake caliper.
 Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.

 Before removing the front axle assembly, disconnect the ABS wheel sensor from the assembly. Then, move it away from the front axle assembly area. Failure to do so may result in damaging the sensor wires and the sensor will become inoperative. GI

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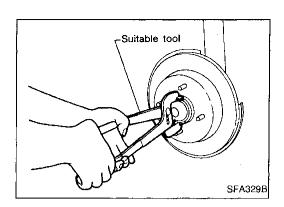
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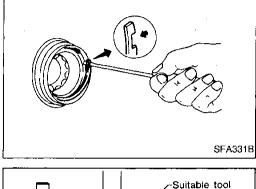
FRONT AXLE

Wheel Hub and Knuckle (Cont'd)

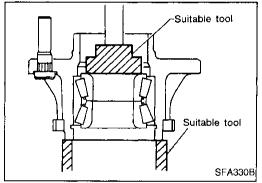
• Remove wheel hub from spindle.



- Remove grease seal.
- Remove snap ring.



• Press out bearing and race as a set.



INSPECTION

Wheel bearing

Check wheel bearing to see that it rolls freely and is free from noise, crack, pitting, or wear, and replace if damaged.

Wheel hub

Check wheel hub for crack by a magnetic exploration or dyeing test, and replace if cracked.

Knuckle spindle

Check knuckle spindle for deformation, tapping mark, or cracks (by magnetic or dyeing test) and replace if damaged.

FRONT AXLE

Suitable tool Outer race Suitable tool

Wheel Hub and Knuckle (Cont'd) INSTALLATION

Press new wheel bearing assembly into wheel hub. Maximum load P:

29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

CAUTION:

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Suitable tool

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Do not press inner race of wheel bearing assembly.

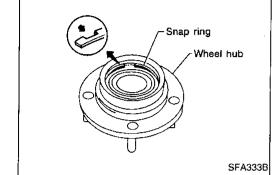
Do not apply oil or grease to mating surfaces of wheel bearing outer race and wheel hub.



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Install snap ring.



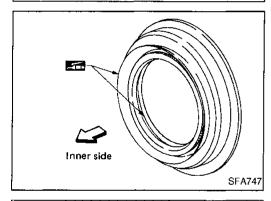




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Grease seal

Pack grease seal lip with recommended multi-purpose grease.



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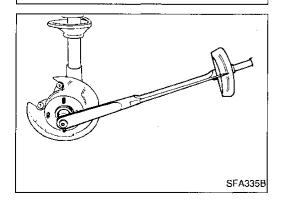


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Install wheel hub.

Install grease seal.

Tighten wheel bearing lock nut to the specified torque.

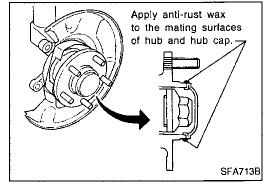


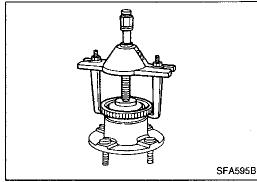
FRONT AXLE

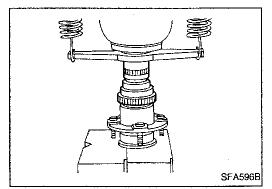
Hub 57.15 mm (2.2500 in) center More than 90°

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Suitable tool







Wheel Hub and Knuckle (Cont'd)

• Turn wheel hub several times in both directions to seat wheel bearing correctly.

 Attach spring balance to wheel hub bolt (as shown at left) and pull it at a speed of 10 rpm to measure rotation torque.

Rotation torque:

0.25 - 2.11 N m (2.5 - 21.5 kg-cm, 2.2 - 18.7 in-lb) Spring balance indication:

3.9 - 37.2 N (0.4 - 3.8 kg, 0.9 - 8.4 lb)

If bearing preload does not meet the specification, replace wheel bearing assembly.

• Clinch lock nut using standard screwdriver and install hub cap using a suitable tool.

Do not reuse hub cap. When installing, replace it with a new

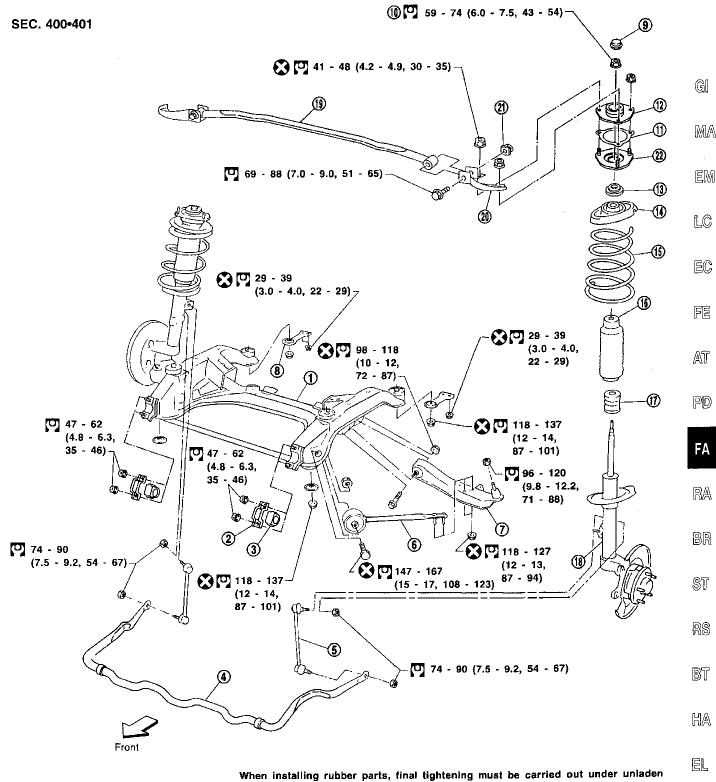
Apply anti-rust wax to the mating surfaces of hub and hub cap.

ABS Sensor Rotor REMOVAL

Remove ABS sensor rotor.

INSTALLATION

Press-fit ABS sensor rotor.



condition* with tires on ground.

* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

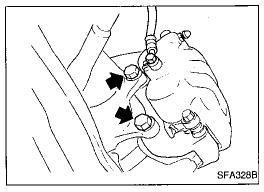
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: N•m (kg-m, in-lb) : N·m (kg-m, ft-lb)

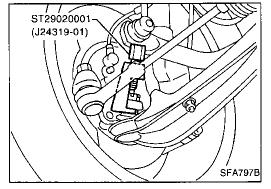
- Front suspension member Stabilizer bar clamp
- Bushing
- Stabilizer bar
- Stabilizer connecting rod
- Transverse link Member stay
- Tension rod
 - Coil spring
- Cap
- Lock nut
- Gasket
- Strut mounting insulator
- Strut mounting bearing
- Spring upper seat

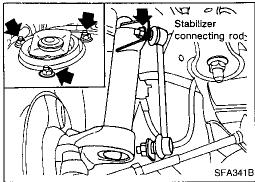
- **Dust cover**
- Bound bumper
- Strut assembly
-)**(39**(39) Front tower bar
- Bracket
- Plate nut
- Strut mounting bracket

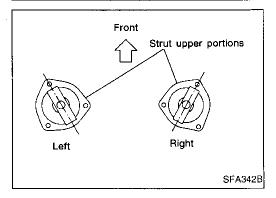
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ST29020001 (J24319-01) SFA794BA







Coil Spring and Strut Assembly

NOTE:

For removal and installation procedures of active damper suspension-related parts, refer to "Removal and Installation", "ACTIVE DAMPER SUSPENSION", FA-25.

REMOVAL AND INSTALLATION

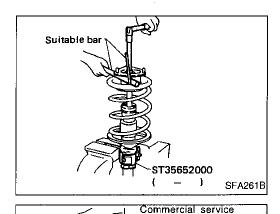
• Remove brake caliper assembly and rotor.

Brake hose need not be disconnected from brake caliper. Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.

• Remove tie-rod ball joint and lower ball joint with Tool.

- Remove stabilizer connecting rod upper nut, separate strut assembly and stabilizer connecting rod.
- Remove strut assembly upper nuts.

To install, reverse above removal procedures.
 Installation position of upper end of strut is shown at left.



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bar

Coil Spring and Strut Assembly (Cont'd) **DISASSEMBLY**

Set strut assembly on vice with attachment, then loosen piston rod lock nut.

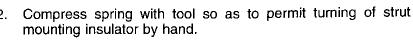
WARNING:

Do not remove piston rod lock nut at this time.



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WARNING:

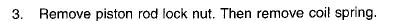
SSU002

Make sure that the pawls of the two spring compressors are firmly hooked on the spring. The spring compressors must be tightened alternately so as not to tilt the spring.



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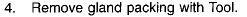






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Avoid dirt and dust getting into gland packing portion.



Retract piston rod by pushing it down until it bottoms. Then, slowly withdraw piston rod from cylinder together with piston guide.

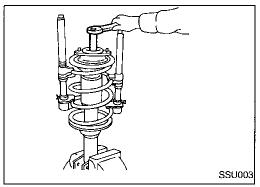


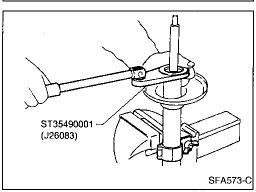
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Coil Spring and Strut Assembly (Cont'd) INSPECTION

Wash all parts, except for nonmetallic parts, clean with suitable solvent and dry with compressed air.

Blow dirt and dust off of nonmetallic parts using compressed air.

Strut assembly

 Oil oozing out around gland packing does not need strut replacement.

If oil leakage is evident on spring seat, check piston rod gland packing and O-ring.

If oil leakage occurs on welded portion of outer strut casing, replace strut assembly.

 If shock absorber itself is malfunctioning, replace as shock absorber kit.

Gland packing

Check gland packing for oil leakage. Replace gland packing if necessary.

Strut mounting insulator

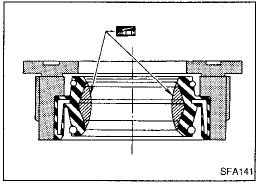
Check cemented rubber-to-metal portion for melting or cracks. Check rubber parts for deterioration. Replace if necessary.

Thrust seat

Check for cracks, deformation or other damage. Replace if necessary.

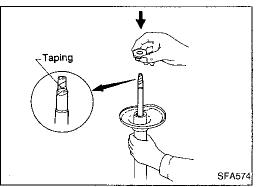
Coil spring

Check for cracks, deformation or other damage. Replace if necessary.



ASSEMBLY

Lubricate sealing lip of gland packing.

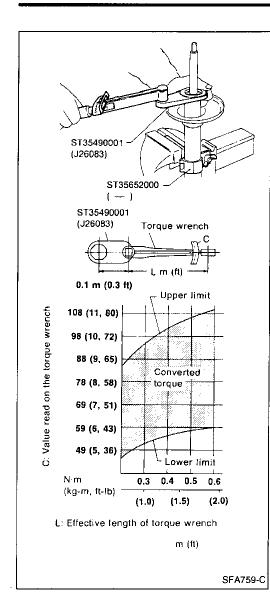


Install gland packing.

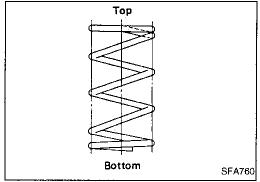
Cover piston rod with tape so as not to damage oil sealing lip.

Coil Spring and Strut Assembly (Cont'd)

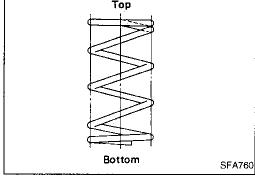
Tighten gland packing to the specified torque (refer to chart at left) with Tool.



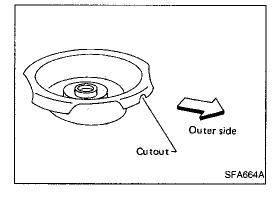




When installing coil spring, be careful not to reverse top and bottom direction. (Top end is flat.)



Install upper spring seat with its cutout facing the outer side of vehicle.



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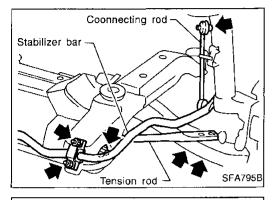
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Lower spring seat Place spring in position. SFA149

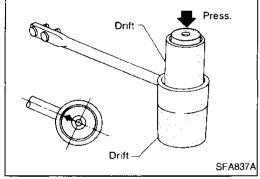
Coil Spring and Strut Assembly (Cont'd)

After placing spring in position on lower spring seat, release spring compressor gradually.

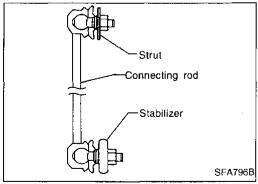


Tension Rod and Stabilizer Bar REMOVAL AND INSTALLATION

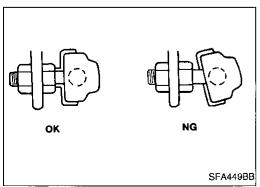
- Remove tension rod and stabilizer bar.
- Prevent stabilizer connecting rod from turning by inserting hex wrench into end of ball stud, then remove nut.

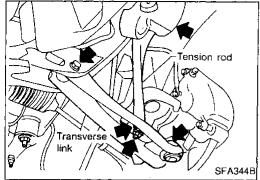


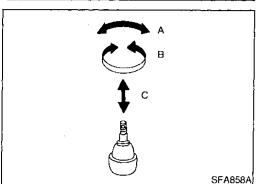
- Place a drift on lower side of tension rod bushing and another on upper side, as shown. Remove tension rod bushing by pressing it out.
- Place arrow mark on bushing facing tension rod before installing bushing.



Install stabilizer bar with ball joint socket properly placed.







Transverse Link Assembly REMOVAL AND INSTALLATION

- Separate suspension ball joint from knuckle arm.
- Remove tension rod and transverse link assembly.



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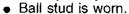
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INSPECTION

- Check tension rod, stabilizer bar and transverse link for damage, cracks, deformation; replace transverse link assembly if necessary.
- Check rubber bushing for damage, cracks and deformation; replace tension rod or transverse link assembly if necessary.
- Check ball joint for excessive play. Replace transverse link assembly if any of the following exists:



· Joint is hard to swing.

Play in axial direction is excessive.

Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.

Swinging force:

Refer to SDS (FA-59).

Turning torque:

Refer to SDS (FA-59).

Vertical end play:

Refer to SDS (FA-59).

 Check dust cover for damage. Replace it and cover clamp if necessary. PD

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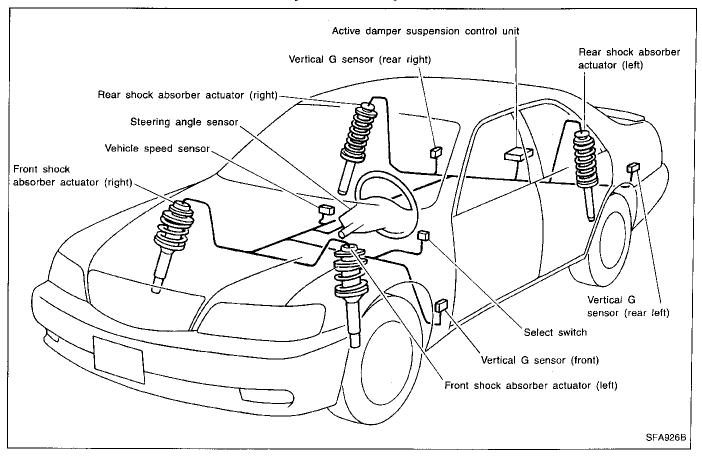
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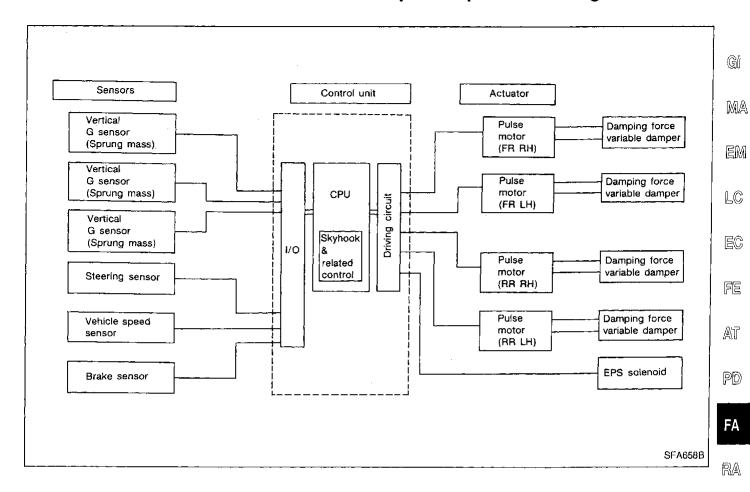
ACTIVE DAMPER SUSPENSION

System Components



ACTIVE DAMPER SUSPENSION

Active Damper Suspension Configuration



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FA-23

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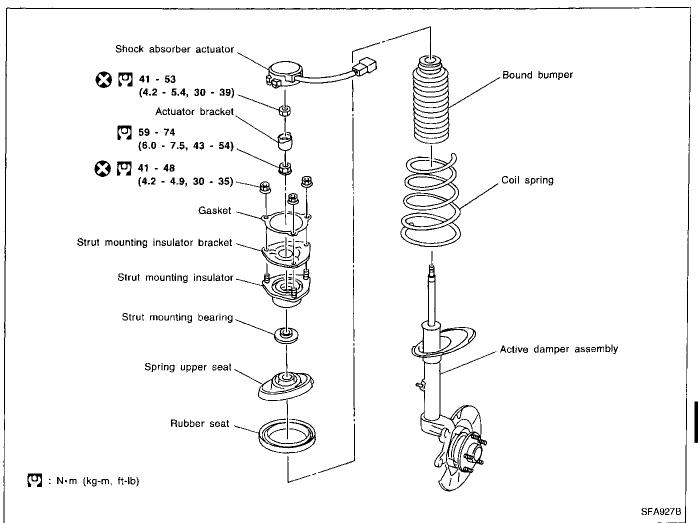
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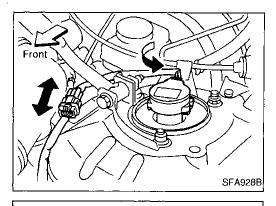
.IDX

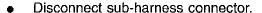
Active Damper

Tension stroke	Compression stroke
HARD	HARD
HARD	SOFT
SOFT	SOFT
SOFT	HARD

Removal and Installation

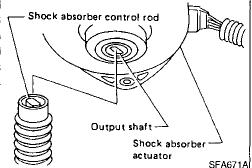






Turn shock absorber actuator counterclockwise, then remove from bracket.

- Before installing actuator, ensure shock absorber control rod is aligned with actuator output shaft. Otherwise, actuator may be damaged.
- Refer to FRONT SUSPENSION for other procedures.



INSPECTION

Replace shock absorber assembly if it is damaged. Refer to FRONT SUSPENSION - Coil Spring and Strut Assembly (FA-16).

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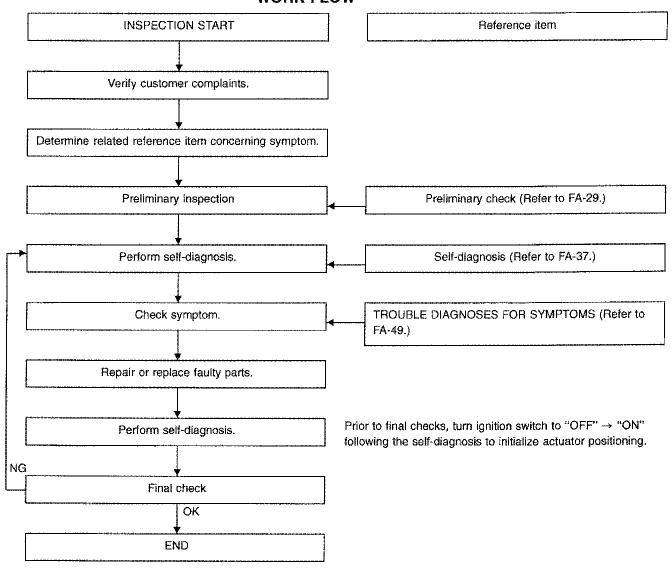
EL

How to Perform Trouble Diagnoses for Quick and Accurate Repair

INTRODUCTION

- Before troubleshooting, verify customer complaints concerning his vehicle.
- If a vehicle problem is hard to reproduce, harnesses, harness connectors and/or terminals may often be faulty. Hold and shake these parts by hand to make sure they are securely connected.
- When using a circuit tester to measure voltage or resistance of each circuit, be careful not to expand connector terminals unnecessarily.

WORK FLOW



TROUBLE DIAGNOSES

Symptom Chart

PRO	OCEDURE			NOS SEL	SES I	AGNO		NOS	OUBL SES F 1PTO	OR	iG-	GI
SYM	иртом			ocedure 1	ocedure 2	Procedure 3	ocedure 4	ocedure 5	ocedure 6	ocedure 7	ocedure 8	MA
	Self-diagnosis code No.	Diagnosed part	CONSULT indication	Diagnostic Procedure	Diagnostic Procedure	Diagnostic Pr	Diagnostic Procedure	Diagnostic Procedure	Diagnostic Procedure	Diagnostic Procedure	Diagnostic Procedure	em LĈ
	11	Vehicle speed sensor	VHCL SPEED SE [km/h] or [mph]	0								EC
esults	12	Steering angle sensor (Steering angle signal)	STEERING ANG [°]		0							
nostic r	13	Steering angle sensor (Steering neutral signal)	NEUTRAL SIG [ON-OFF]		0							FE
Self-diagnostic results	14	Stop lamp switch	DATA MONITOR mode "STOP LAMP SW" Brake pedal depressed: ON Brake pedal release: OFF			0						AT PD
	22	Vertical G sensor front	VERTI G SE FL [G]				0					
	23	Vertical G sensor rear right side	VERTI G SE RR [G]				0					FA
	24	Vertical G sensor rear left side	VERTI G SE RL [G]		:		0					RA
India	ator lamp in met	ter cluster does not illuminat	e.					0				
Harc	l or soft (riding c	omfort) feel.							0			BR
Heav	vy steering opera	ation during stationary turns.								0		
Light	t steering during	high-speed operation.									0	ST

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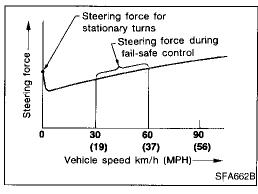
Fail-safe Remarks

FAIL-SAFE FUNCTION (Active damper suspension)

The active damper suspension electronically controls the shock absorber dampening force. If, for some reason, the dampening force falls under any of the conditions listed in the "Fail-safe items" table below, the fail-safe system will activate to maintain a constant level of shock absorber dampening force. If symptoms (such as unstable steering, unpleasant riding comfort, etc.) are pointed out, check and correct the faulty part or area using the diagnostic procedure outlined under "Diagnostic Procedure 6 (Hard or soft feel)". Refer to FA-51.

FAIL-SAFE FUNCTION (Electric control power steering)

The electric control power steering (EPS) electrically controls the solenoid valve in response to vehicle speeds. If any of the conditions listed in the table below are encountered, the fail-safe system will activate so that a constant level of steering force is maintained during high-speed operation. If abnormal steering force is indicated, check and correct the problem using the diagnostic procedure outlined under "Diagnostic Procedure 7 (Heavy steering operation during stationary turns)". Refer to FA-54.

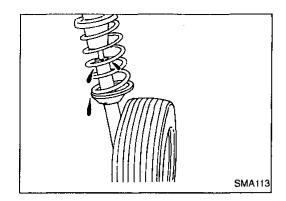


Fail-safe items

ltem	Fail-safe input conditions	Fail-safe cancel condi- tions	Operation during fail-safe
Vehicle speed sensor	 Vehicle speed signal cannot be entered for more than 10 seconds when the vehicle is running with the engine revolution greater than 1,500 rpm. Vehicle speed signal changes from a value of greater than 30 km/h (19 MPH) to a value of less than 2 km/h (1 MPH) within 1.4 seconds. 	A signal corresponding to a vehicle speed of greater than 2 km/h (1 MPH) is entered.	 Shock absorber dampening force is maintained at a preset value. Power steering control current is maintained at approximately 0.18A.
Steering angle sensor	A steering signal of greater than 1° does not change for more than 180 seconds when vehicle speed is greater than 60 km/h (37 MPH).	A steering signal of greater than 1° is entered.	Shock absorber dampening force is maintained at a preset value.
Steering angle (neutral) signal	 Steering neutral signal is not entered ("ON") at all while vehicle is being driven a distance of more than 10 km (6 miles). Steering neutral signal is not entered ("ON") at all when steering wheel is turned at least 360° in either direction. Steering neutral signal is entered ("ON") only while steering wheel is being turned at least 50° in either direction. 	More than one ON-OFF signal are entered.	Shock absorber dampening force is maintained at a preset value.
Vertical G sensor	 Vertical G sensor signal corresponding to a voltage of greater than 4.5 volts does not change for 2 seconds. Vertical G sensor signal corresponding to a voltage of less than 0.5 volts does not change for 2 seconds. 	Vertical G sensor signal corresponding to a voltage of greater than 1 volt or less than 4 volts.	When any of the vertical G sensors are determined to be faulty, shock absorber dampening force is maintained at a preset value.
Stop lamp switch	Fail-safe system does not process data. Faulty area is displayed when self-diagnosis is perfo	ormed.	

NOTE: Even after the fail-safe function is canceled, the fail-safe processed history is retained in the control unit memory.

TROUBLE DIAGNOSES



Preliminary Check

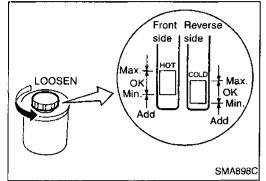
BASIC INSPECTION 1

Check shock absorber for oil leakage or other damage.



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BASIC INSPECTION 2

Check fluid level in reservoir tank. Use "HOT" range at fluid temperatures of 50 to 80°C (122 to 176°F) or "COLD" range at fluid temperatures of 0 to 30°C (32 to 86°F).

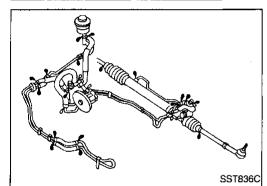


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Check lines for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.



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Perform self-diagnosis.

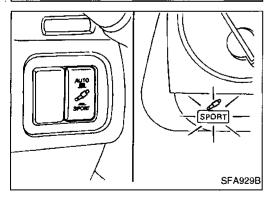
Refer to "Self-diagnosis", FA-37.



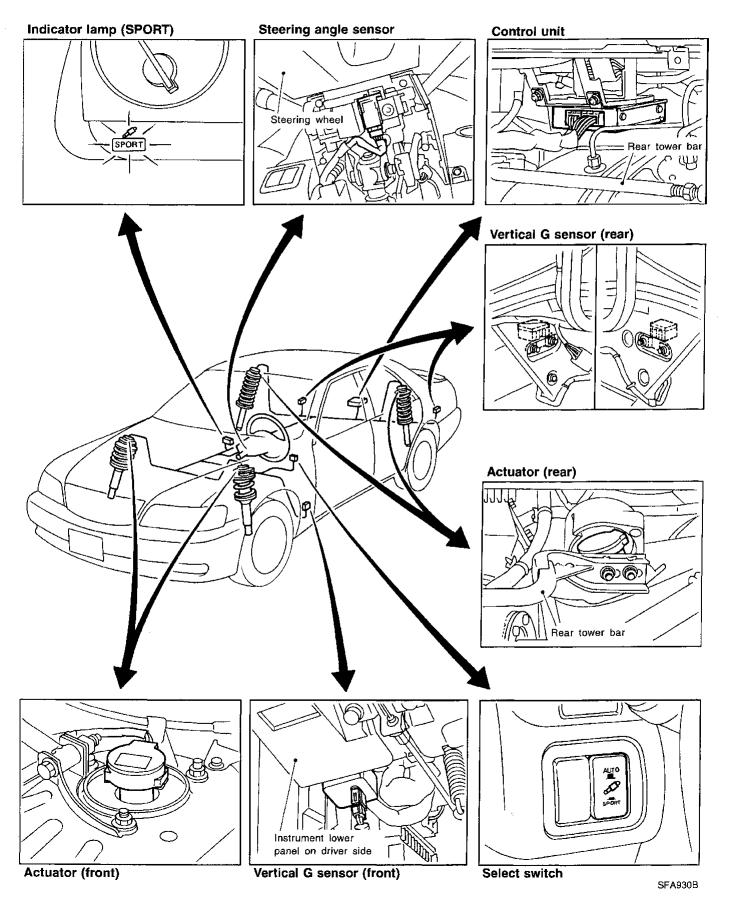
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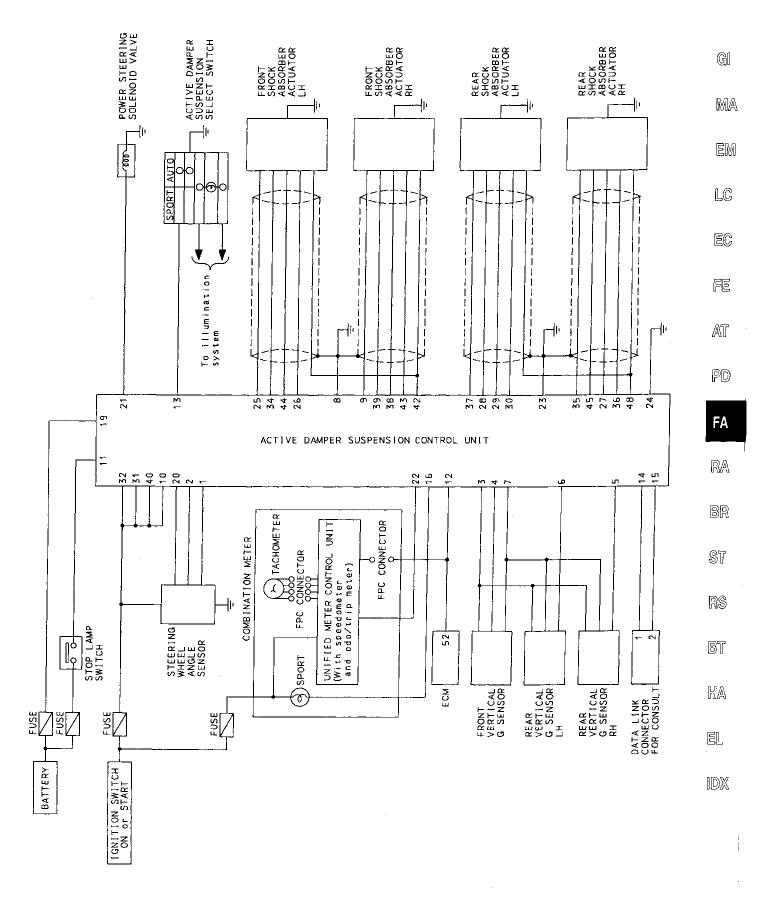
1DX



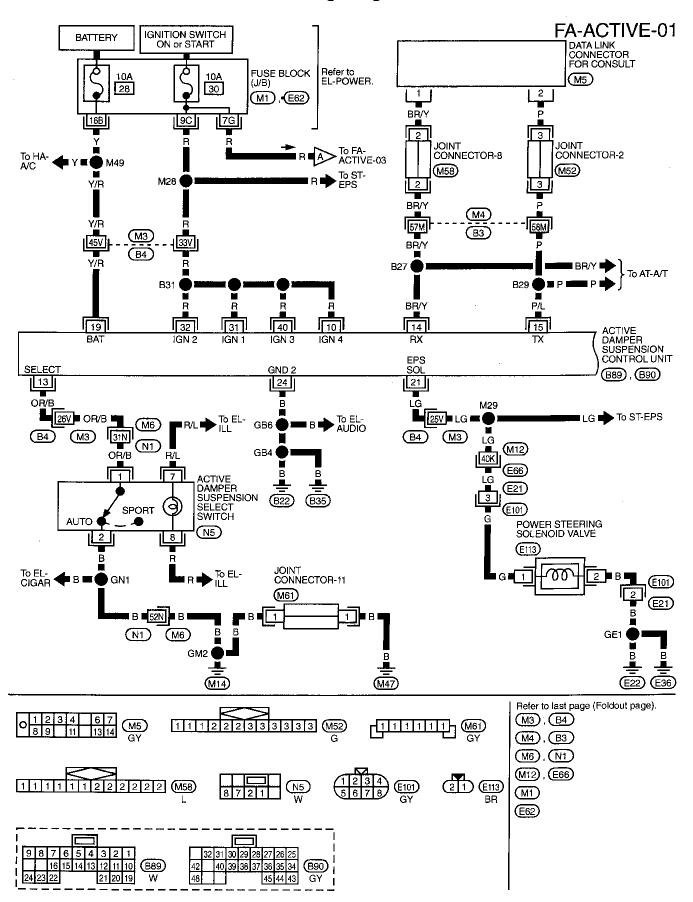
Component Parts and Harness Connector Locations



Schematic

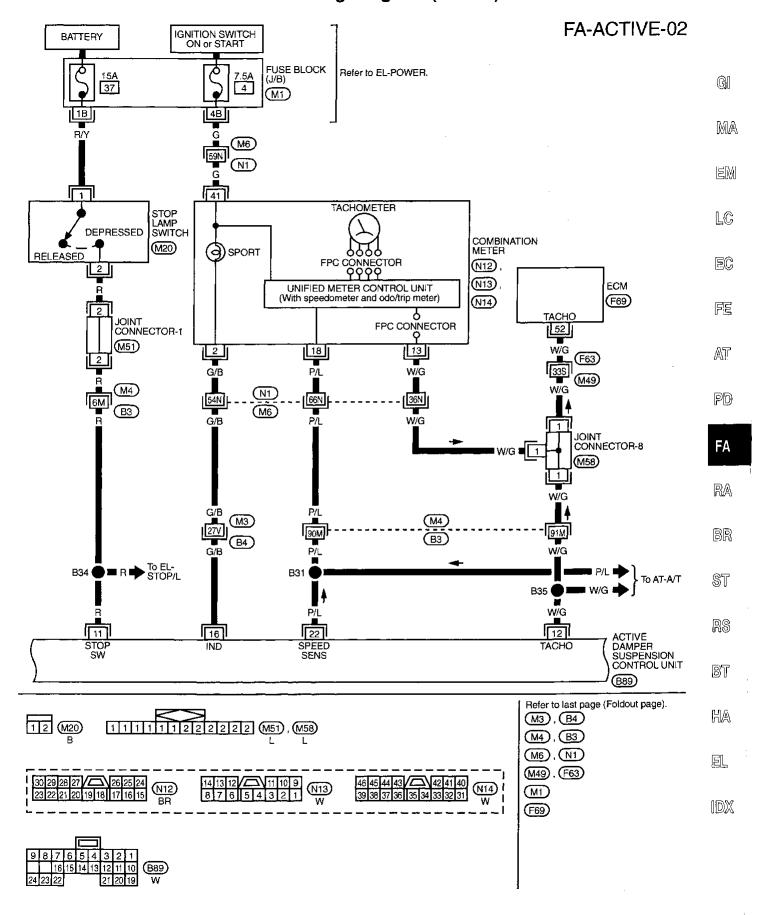


Wiring Diagram

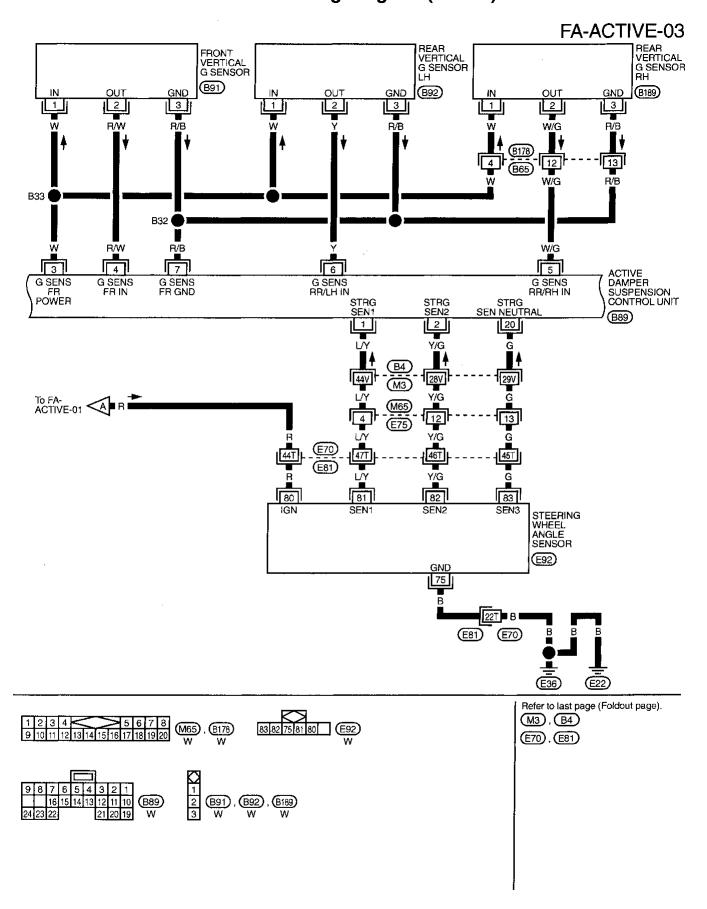


TROUBLE DIAGNOSES

Wiring Diagram (Cont'd)

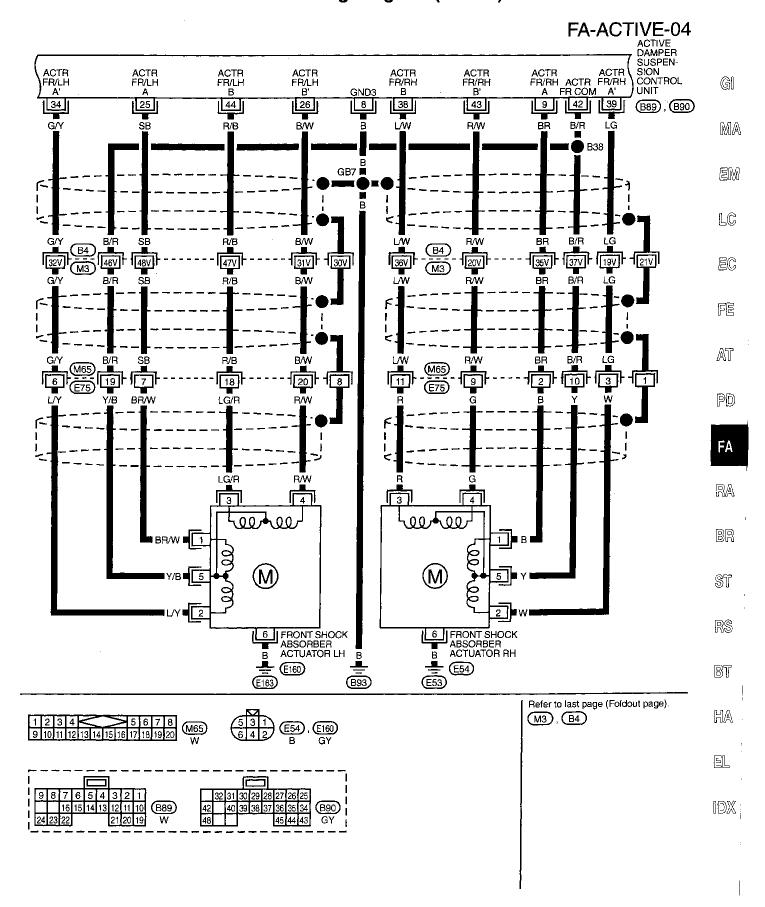


Wiring Diagram (Cont'd)



TROUBLE DIAGNOSES

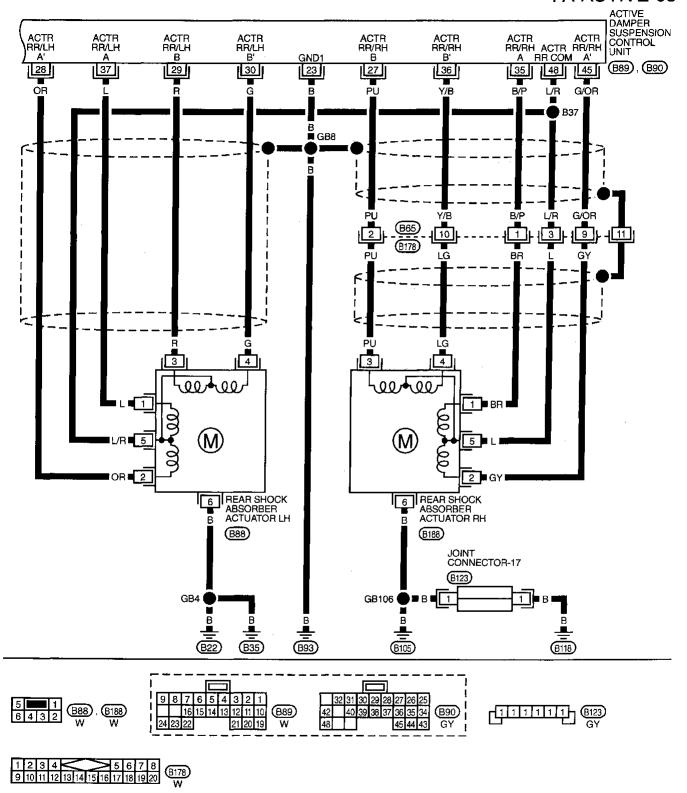
Wiring Diagram (Cont'd)



Wiring Diagram (Cont'd)

LHD MODELS

FA-ACTIVE-05



Self-diagnoses

FUNCTION

The self-diagnosis system can be used without using CONSULT. With this system, both self-diagnostic history and fail-safe history are indicated by the SPORT indicator lamp.

SELF-DIAGNOSTIC PROCEDURE

- Turn ignition switch to "OFF".
- 2. Start the engine.
- Quickly switch the active damper suspension select switch from "SPORT" to "AUTO", and vice versa, at least 5 times within 10 seconds immediately after the engine has started.

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2 or 3 seconds following the above switch operation, the indicator lamp will come on. This is not the indication of self-diagnosis.

Perform the following procedures to enter the corresponding signals.

EC

- Turn steering wheel 180° in either direction from neutral.
- Depress brake pedal.
- Release brake pedal.

Move the vehicle at least 5 m (16 ft) forward.

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HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes)

PD

Following the steps listed under the "Self-diagnostic procedure" above, a faulty area or faulty areas, if any, are indicated by a flashing active damper suspension indicator lamp located in the meter cluster.

FA

The indicator lamp flashes to show faulty areas corresponding with No. 11 through 14, then No. 21, 23 and 24, in that order. 2 seconds after all items are indicated, the indicator lamp repeats the flash sequence for all items again.

When all items are in good order, the indicator lamp flashes at a cycle of 1/4 Hz [ON (2 seconds) and OFF (2 seconds)].

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Display mode:

First digit "ON" (0.6 seconds) Second digit "ON" (0.3 seconds) ST

The upper part of the figure at left shows an example of a faulty area corresponding with No. 23.

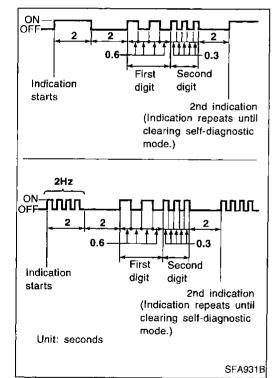
RS

The lower part of the figure at left shows an example of a faulty area (No. 23) which previously fell under the fail-safe history data and is still stored in the current fail-safe data history.

After repairing the faulty area(s), erase the self-diagnostic data stored in memory. [Refer to "HOW TO ERASE SELF-DIAGNOS-TIC RESULTS (Malfunction codes)", FA-38].

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Self-diagnoses (Cont'd) MALFUNCTION CODE/SYMPTOM CHART

Code No.	Diagnostic item
11	Vehicle speed sensor
12	Steering angle sensor
13	Steering angle (neutral) sensor
14	Stop lamp switch
22	Vertical G sensor (front)
23	Vertical G sensor (rear right)
24	Vertical G sensor (rear left)

HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)

Disconnecting the self-diagnostic function

Disconnect the self-diagnostic function using one of the following three methods:

- Turn the ignition switch to "OFF".
- Drive the vehicle at speeds greater than 30 km/h (19 MPH).
- Connect CONSULT.

Clearing the self-diagnostic memory

Clear self-diagnostic data and fail-safe data stored in memory as follows:

 While self-diagnosis is being performed, depress the brake pedal at least 5 times and shift the select switch position at least 5 times. Pedal depression and switch shifting must be done within 10 seconds during self-diagnosis.

CONSULT Inspection Procedure

The troubleshooting system provides four functional modes — self-diagnosis, data monitor, active test and control unit part number display modes.

Mode type	Description	Mode selection	Display representation	
SELF-DIAG RESULTS	Self-diagnosis			
DATA MONITOR	 Helps locate main trouble cause according to a self-diagnostic result. Provides active damper suspension control unit input and output monitoring and print-out func- 	The desired functional	The desired functional	
	tion (observation and recording). • Used to precisely locate the main cause for	mode can easily be selected by means of	mode can easily be shown on the CONSULT	
ACTIVE TEST	trouble according to the self-diagnostic result obtained in the data monitor mode.	touch keys on CON- SULT.	display.	
	Provides operational checks of indicator light and actuator circuits.			
ECU PART NUMBER	Active damper control unit part numbers are shown on the CONSULT display.			

ECU (Active damper suspension control unit) part number mode

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.



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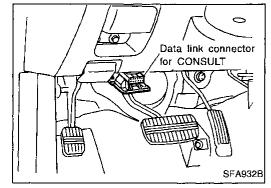
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FAILURE DETECTED TIME VEHICLE SPEED SEN 3 ERASE PRINT SFA644B

SELF-DIAGNOSIS PROCEDURE

 Connect CONSULT to data link connector for CONSULT and start the engine.

- Touch "START", "ACT D/SUS" and "SELF-DIAG RESULTS".
- 1) When a faulty item is displayed, record the item.
- 2) Touch "ERASE".

CONSULT Inspection Procedure (Cont'd)

SELF-DIAG RESULTS FAILURE DETECTED TIME

*NO SELF DIAGNOSTIC
FAILURE INDICATED.

FURTHER TESTING
MAY BE REQUIRED. **

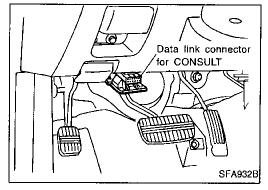
ERASE PRINT

SFA6458

3. A self-diagnostic result is displayed again.
If "NO SELF DIAGNOSTIC FAILURE INDICATED" is displayed, check the item first shown on the display.

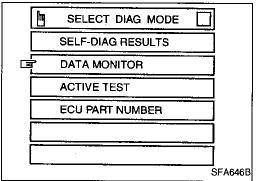
Items shown on display

Faulty system or circuit	Fault detecting conditions
VEHICLE SPEED SEN	 Input signal does not change for some length of time while driving. Input signal changes abruptly while driving.
VERTI G SENSOR F	
VERTI G SENSOR R/R	Voltage is greater than or less than the standard value.
VERTI G SENSOR R/L	
STEERING ANGLE SEN [ANG SIGNAL] (.a)	Input signal does not change for some length of time while driving at speeds greater than 60 km/h (37 MPH).
STEERING ANGLE SEN [NEUT SIGNAL] (.b)	 Neutral ("ON") signal is not entered at all while driving a distance of more than 10 km (6 miles). Neutral ("ON") signal is not entered at all when steering wheel is turned at least 360°. Neutral ("ON") signal is entered when steering wheel is turned at least 50°.



DATA MONITOR PROCEDURE

1. Connect CONSULT to data link connector for CONSULT, then start the engine.



2. Touch "START", "ACT D/SUS" and "DATA MONITOR".

SELECT MONITOR ITEM	
ALL SIGNALS	
SELECTION FROM MENU]
]
]
SETTING START	
	SFA647B

CONSULT Inspection Procedure (Cont'd)

- Select the signal to be monitored.
- 1)
- When "ALL SIGNALS" is selected, touch "START". When "SELECTION FROM MENU" is to be selected, touch "SETTING". "MONITOR ITEM MENU" will then be indicated on the display. Touch the item to be monitored, then "ENTER" and "START".

3) Print out the data if necessary.

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DATA MONITOR MODE

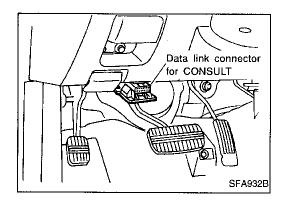
		1	em selec- on		
Monitored item	Display	Main item	Item menu selec- tion	Remarks	EC FE
Vehicle speed sensor	VHCL SPEED SE [km/h] or [mph]	0	0		- _ AT
Vertical G sensor front	VERTI G SE F [G]	0	0	_	_
Vertical G sensor rear right side	VERTI G SE RR [G]	0	0	<u> </u>	. PD
Vertical G sensor rear left side	VERTI G SE RL [G]	0	0	-	_
Steering angle sensor (steering angle signal)	STEERING ANG [°]	0	0	When the battery is disconnected and then reconnected, an abnormal value is displayed until the straight-ahead position (0°) is set during driving.	FA RA
Active damper select switch	SELECT SWITCH [AUTO-SPORT]	0	0	<u> </u>	. 66
Stop lamp switch	STOP LAMP SW [ON-OFF]	0	0		` BR
Steering angle sensor (steering neutral signal)	NEUTRAL SIG [ON-OFF]	0	0	_	ST
Damper motor front right	DAMP MTR F/R [Step]	0	0		•
Damper motor front left	DAMP MTR F/L [Step]	0	0		. RS
Damper motor rear right	DAMP MTR R/R [Step]	0	0	-	
Damper motor rear left	DAMP MTR R/L [Step]	0	0	<u> </u>	BT
Power steering solenoid valve	POWER STR SOL [A]	0	0	EPS solenoid control current flow from control unit	
Active damper indicator lamp (SPORT)	INDICATOR [ON-OFF]	0	0		HA
Voltage	■ VOLTAGE [V]	_	0	Voltage measured by the voltage probe.	EL
Pulse	■ PULSE [msec] or [Hz] or [%]	_		Pulse width, frequency or duty cycle measured by the pulse probe. Only "#" is displayed if item is unable to be measured. Figures with "#"s are temporary ones. They are the same figures as an actual piece of data which was just previously measured.	1DX

CONSULT Inspection Procedure (Cont'd)

Specifications for control unit input and output signals Standard values emitted by CONSULT

Output signals refer to the data which are operated by the control unit. If an output circuit (harness) is broken, normal values are displayed.

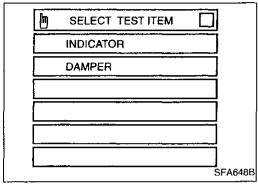
	Data monitor		Items to check	Reference page
Items to monitor	Conditions Reference value (when normal)		(when abnormal)	
VHCL SPEED SE [km/h] or [mph]	During driving or drive wheel rotation	Corresponds with speedometer indication.	Vehicle speed sensor circuit (Refer to "Diagnostic Procedure 1".)	FA-45
VERTI G SE F [G]	Mahista is assessed as		Vertical G sensor cir-	
VERTI G SE RR [G]	Vehicle is stopped on a flat road.	Within ±0.15G	cuit (Refer to "Diag-	FA-48
VERTI G SE RL [G]	a nat ioau.		nostic Procedure 4".)	
STEERING ANG [°]	Steering wheel is turned in either direction.	Steering wheel angle from neutral is displayed.	Steering angle sensor circuit (Refer to "Diagnostic Procedure 2".)	FA-46
SELECT SW [AUTO-SPORT]	Select switch position	Set to "AUTO": AUTO Set to "SPORT": SPORT	Select switch circuit (Refer to "Diagnostic Procedure 5".)	FA-49
STOP LAMP SW [ON-OFF]	Brake pedal position	Brake pedal is depressed. : ON Brake pedal is released. : OFF	Stop lamp switch cir- cuit (Refer to "Diag- nostic Procedure 3".)	FA-47
NEUTRAL SIG [ON-OFF]	Steering wheel is set at neutral or is turned in either direction.	Neutral position: ON Other position: OFF	Steering angle sensor circuit (Refer to "Diagnostic Procedure 2".)	FA-46
DAMP MTR F/R [Step]		16 step	Shock absorber	
DAMP MTR F/L [Step]	- Actuator position	To step	actuator circuit (Refer to "Diagnostic Proce-	FA-51
DAMP MTR R/R [Step]	Actuator position	16 step		17.57
DAMP MTR R/L [Step]		10 Step	dure 6".)	
POWER STR SOL [A]	Increase vehicle speed from 0 to 100 km/h (0 to 62 MPH).	0 km/h (0 MPH): Approx. 1.1A 100 km/h (62 MPH): Approx. 0.47A	EPS solenoid circuit (Refer to "Diagnostic Procedure 7" and "Diagnostic Procedure 8".)	FA-54 FA-55
INDICATOR [ON-OFF]	Ignition switch is turned to "ON" or engine is operating.	Indicator lamp is on. : ON Indicator lamp is off. : OFF	Indicator lamp circuit (Refer to "Diagnostic Procedure 5".)	FA-49



ACTIVE TEST PROCEDURE

1. Connect CONSULT to data link connector for CONSULT, then start the engine.

TROUBLE DIAGNOSES **CONSULT Inspection Procedure (Cont'd)** Touch "START", "ACT D/SUS" and "ACTIVE TEST". SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR **ACTIVE TEST** 富 **ECU PART NUMBER** SFA656B Touch "INDICATOR" or "DAMPER" as required.



INDICATOR TEST

SELECT MONITOR ITEM

SELECTION FROM MENU

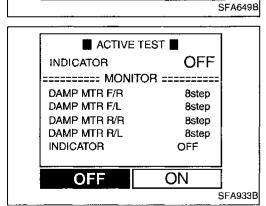
START

MAIN SIGNALS

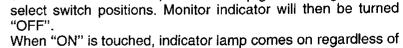
When "INDICATOR" is to be selected:



Touch "MAIN SIGNAL", then "START".



When "OFF" is touched, indicator lamp goes out regardless of select switch positions. Monitor indicator will then be turned



select switch positions. Monitor indicator will then be turned "ON".

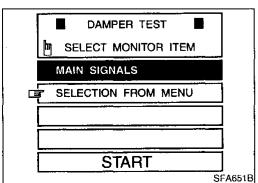


When "DAMPER" is to be selected:

Touch "SELECTION FROM MENU". 1)

Select and touch "DAMP MTR F/R" or "DAMP MTR F/L", and "DAMP MTR R/R" or "DAMP MTR R/L", as required.

3) Touch "ENTER", then "START".



FA-43

6

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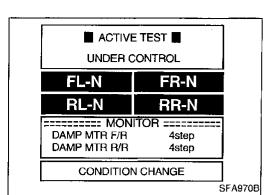
FΑ

RA

88

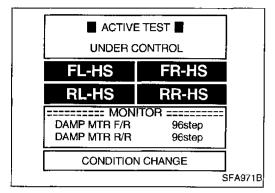
RS

HA

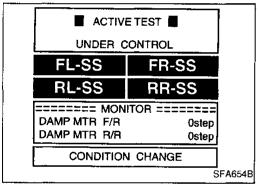


CONSULT Inspection Procedure (Cont'd)

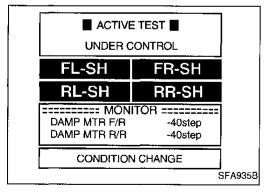
- 4) "4 step" for front damper motors and "4 step" for rear damper motor will be then shown on the display.
- Touch "CONDITION CHANGE", "FL-N, FR-N, RL-N, RR-N" and "START".



- 6) "96 step" for front damper motors and "96 step" for rear damper motor will then appear on the display.
- 7) Touch "CONDITION CHANGE", "FL-HS, FR-HS, RL-HS, RR-HS" and "START".

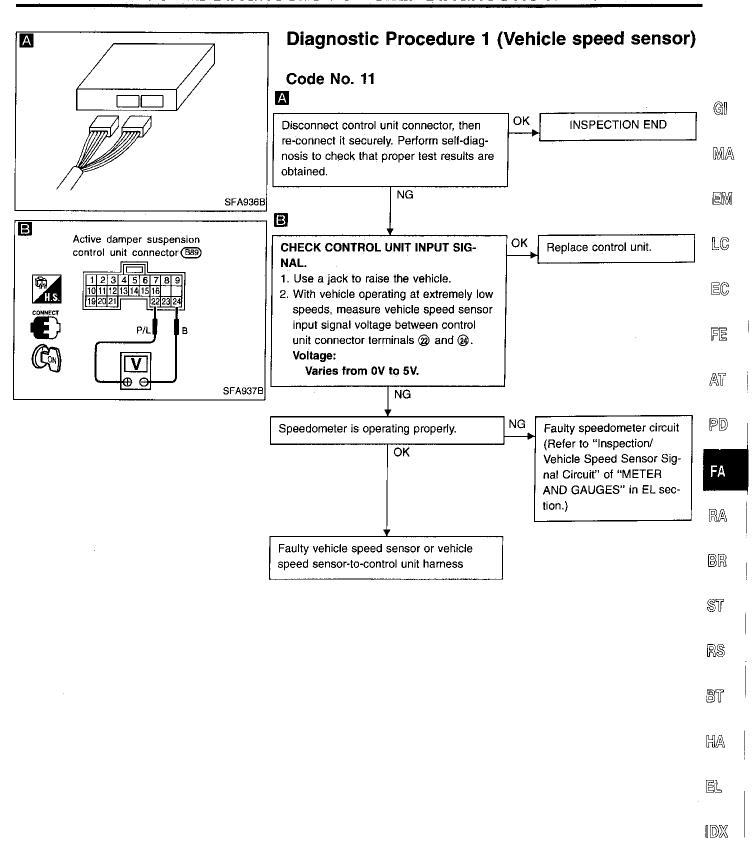


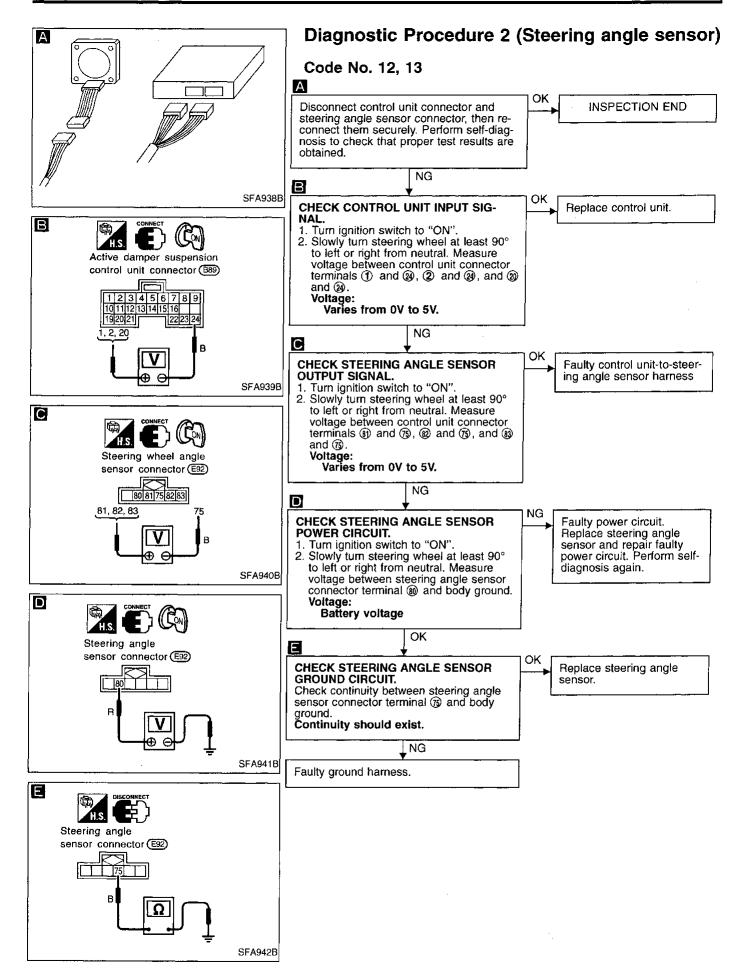
- 8) "0 step" for front damper motors and "0 step" for rear damper motor will then appear on the display.
- 9) Touch "CONDITION CHANGE" and "FL-SS, FR-SS, RL-SS, RR-SS" and "START".



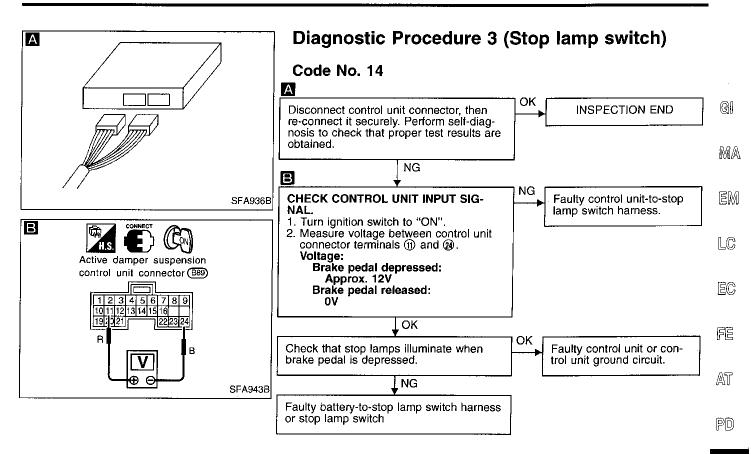
- 10) "-40 step" for front damper motors and "-40 step" for rear damper motor will then appear on the display.
- 11) Print out data as required.

TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS





TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS



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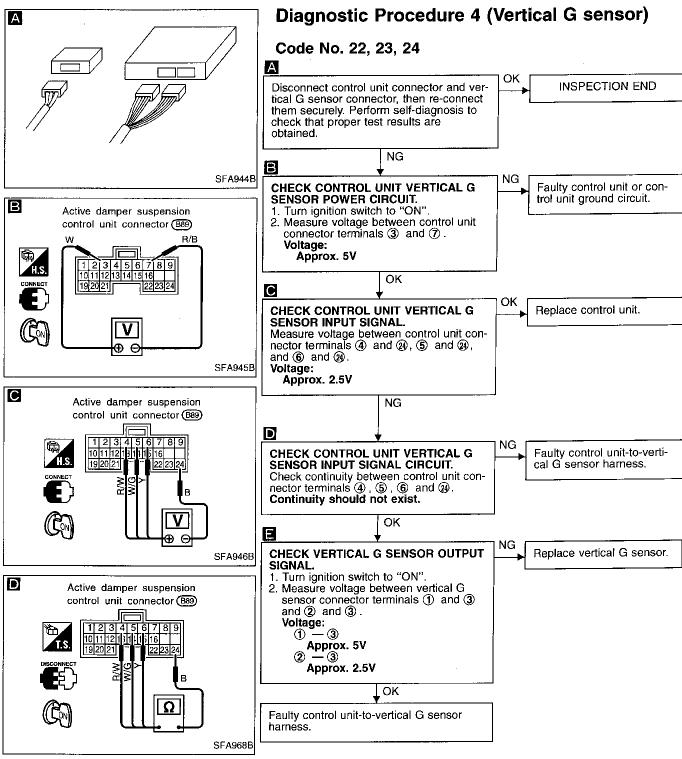
ST

RS

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IDX



Front vertical G sensor connector (89)

Rear RH vertical G sensor connector (8189)

Rear LH vertical G sensor connector (892)

11.2.3

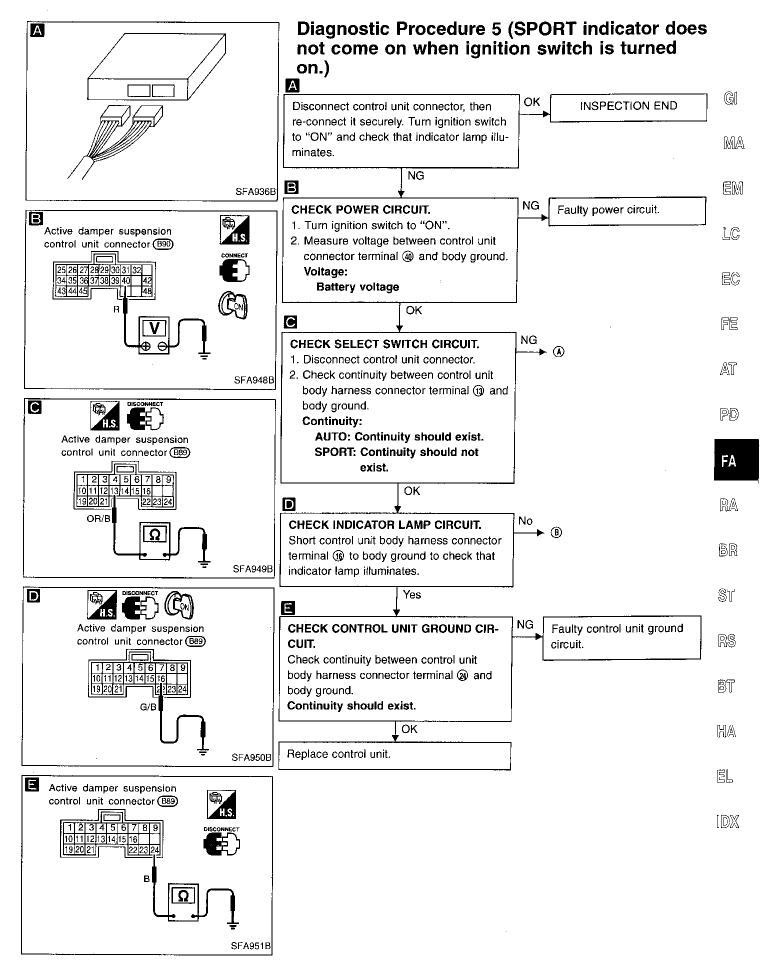
11.5.

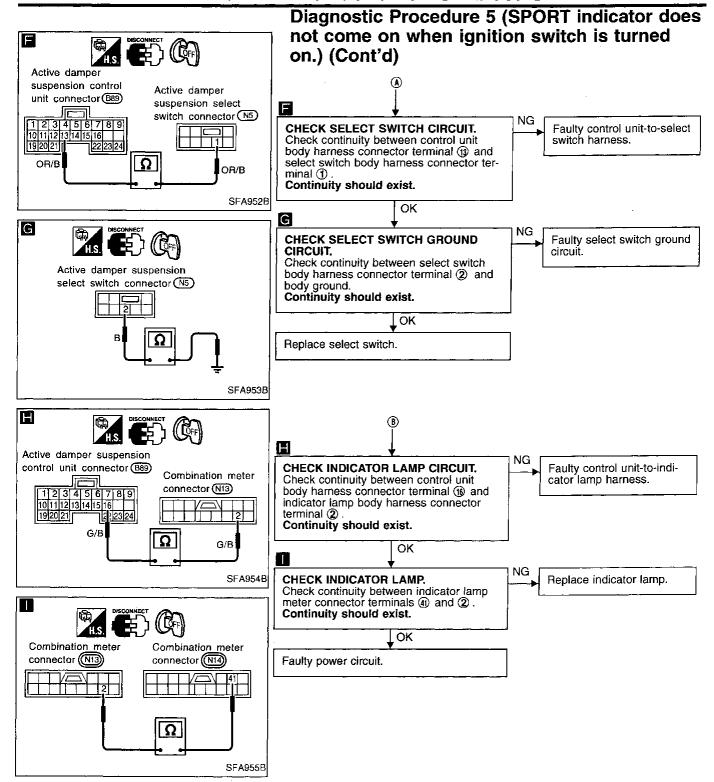
CONNECT

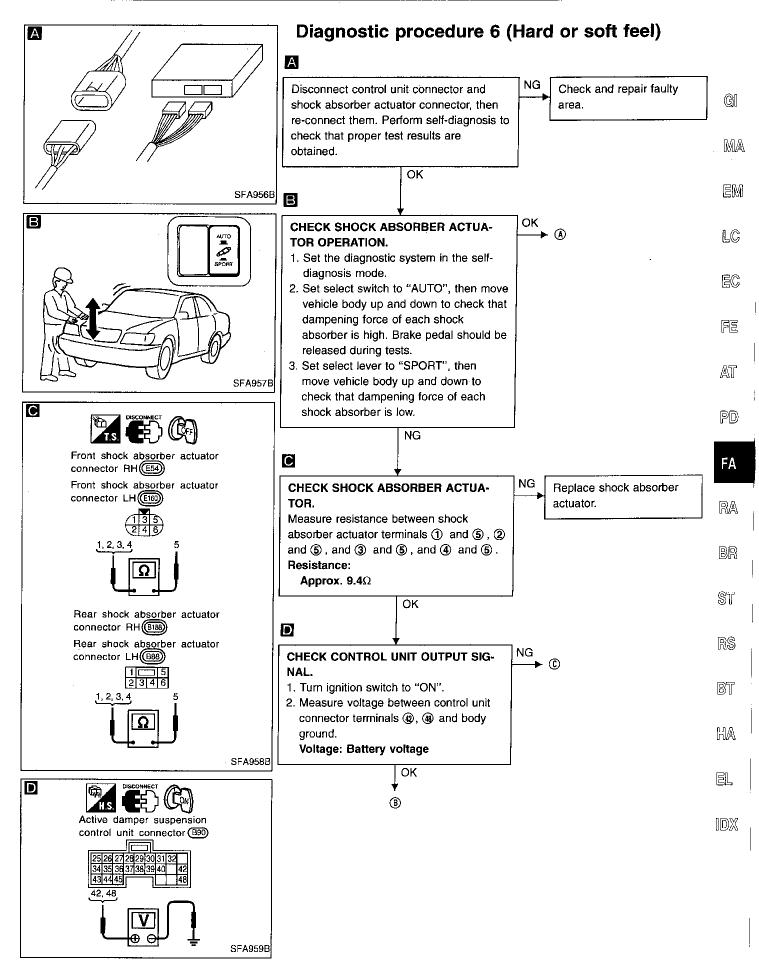
SFA947B

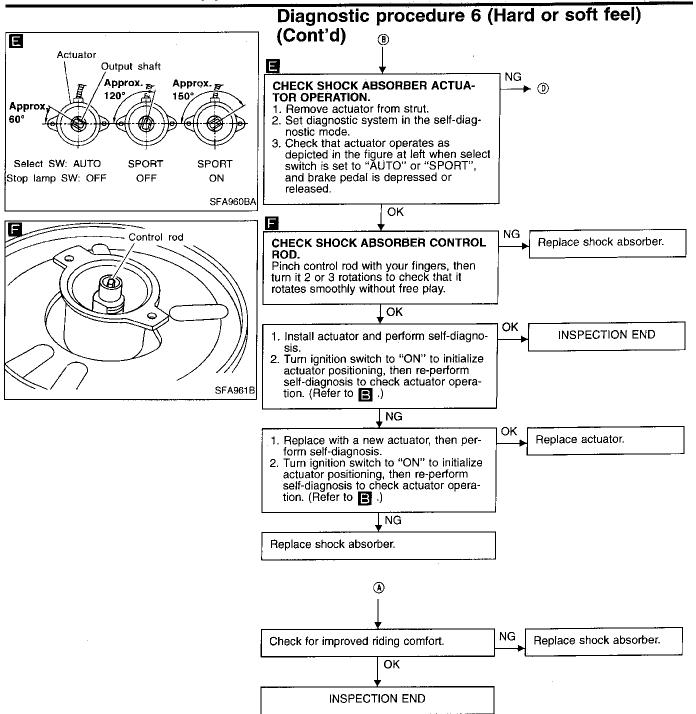
Note: The front vertical G sensor is installed on the rear of the inner pillar and the rear vertical G sensor is located on the rear of the outer wheelhouse. To check each vertical G sensor output signal, remove the vertical G sensor, set it vertical, then measure voltage between terminals.

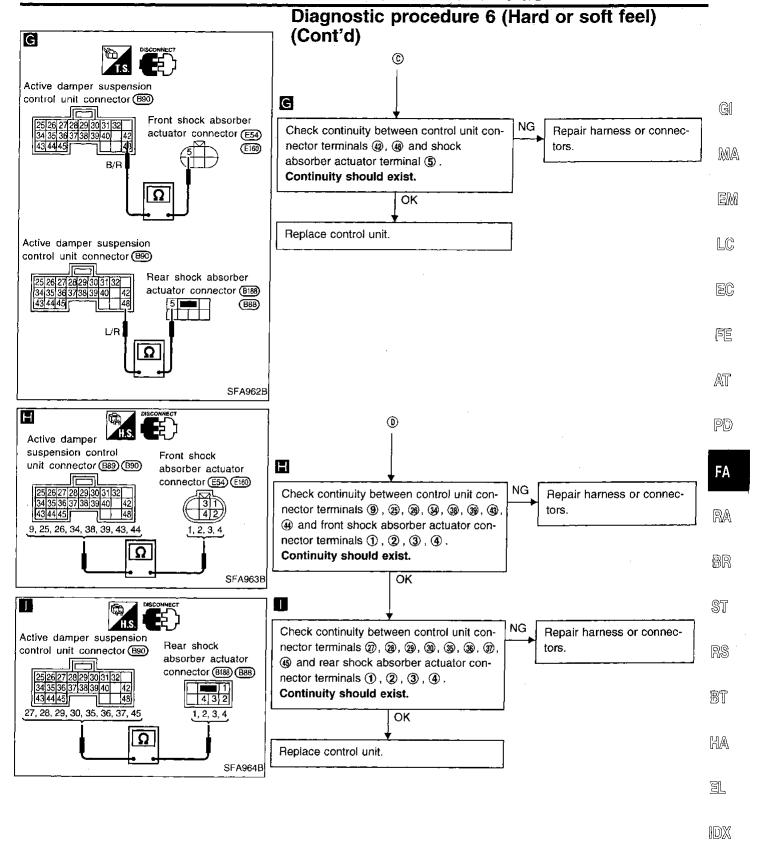
Be careful not to drop or bump the vertical G sensor as it is easy to break. If dropped or bumped, replace with a new one.

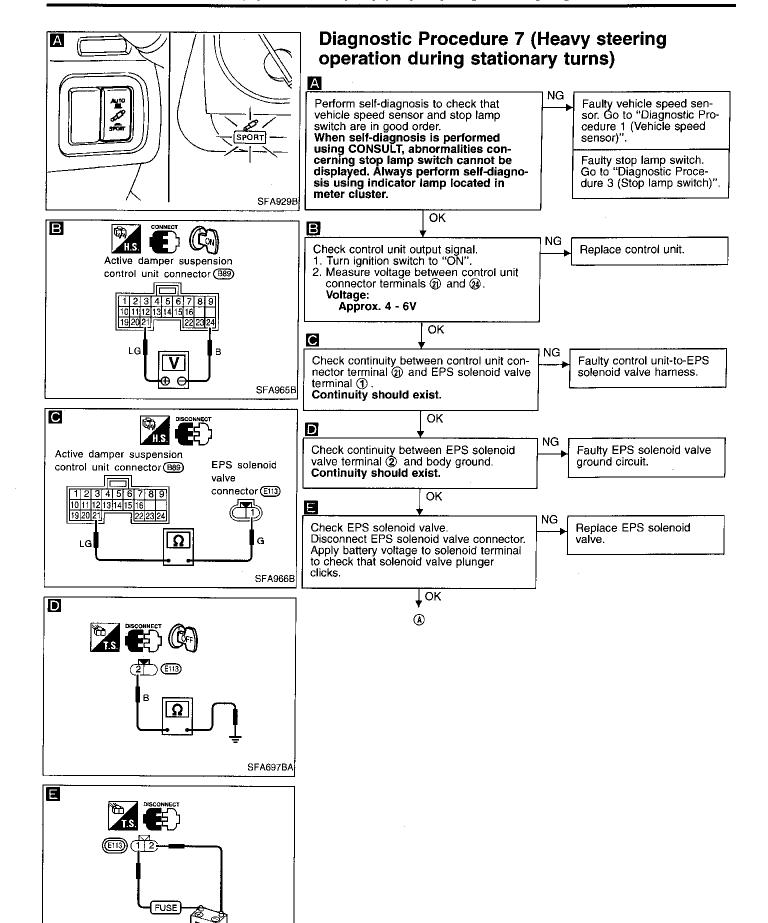




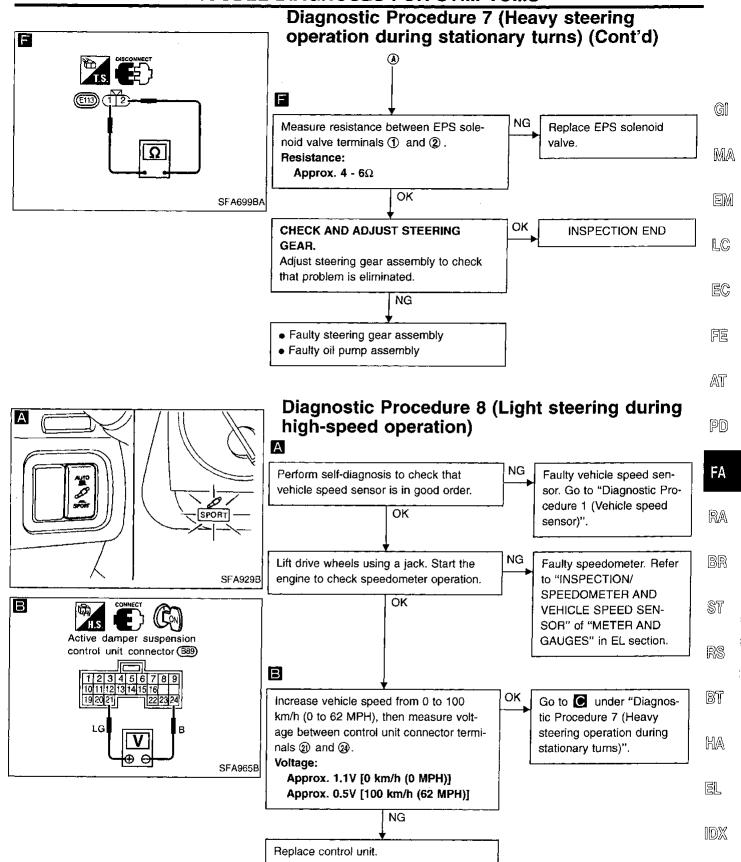




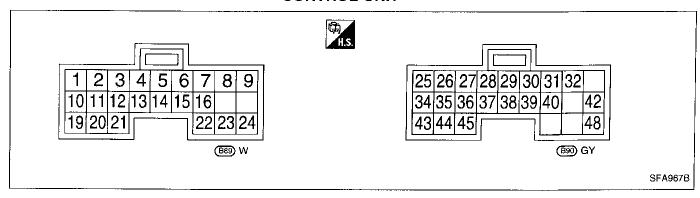




SFA698BA



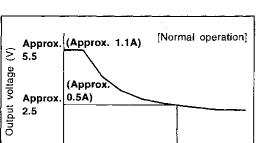
Electrical Component Inspection INSPECTION OF ACTIVE DAMPER SUSPENSION CONTROL UNIT



Active damper suspension control unit inspection table

Terminal No.			0 7 1		
+	_	Parts to check Specif		ifications	
10, 19, 31 32, 40		Power supply	Turn ignition switch "ON"	Battery voltage (Approx. 12V)	
8, 23, 24		Ground		_	
9, 25, 26 27, 28, 29 30, 34, 35 36, 37, 38 39, 43, 44 45		Shock absorber actuator			
42, 48			Battery voltage (Approx. 12V)		
13		Select switch	"SPORT" "AUTO"	0V Approx. 5V	
21	Ground	EPS solenoid	At 0 km/h (0 MPH) At 100 km/h (62 MPH)	Approx. 1.1A Approx. 0.47A	
16		Indicator lamp (SPORT)	Select switch set to "SPORT" Select switch set to "AUTO"	0V Battery voltage (Approx. 12V)	
1, 2		Steering angle sensor	Steering wheel slowly turned to either side from neutral	0 to 5V (Approx.) are repeated.	
20			Steering wheel set to neutral	Approx. 5V	
11		Stop lamp switch	Brake pedal released Brake pedal depressed	0V Battery voltage (Approx. 12V)	
3		Vertical G sensor power supply	_	Approx. 5V	
4, 5, 6	·	Vertical G sensor	Vehicle standstill	Approx. 2.5V	
22	<u></u>	Vehicle speed sensor	During extremely low speeds	0 to 5V (Approx.) are repeated.	
14, 15	_	CONSULT	_		

TROUBLE DIAGNOSES FOR ACTIVE DAMPER SUSPENSION



100 (62)

Vehicle speed km/h (MPH)

0 (0)

Electrical Component Inspection (Cont'd) EPS solenoid valve current flow characteristics

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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Suspension type	Independent macpherson strut with coil spring
Strut type	Standard: Double-acting hydraulic Optional: Adjusting hydraulic (Active damper suspension)
Stabilizer bar	Standard equipment

Inspection and Adjustment

WHEEL ALIGNMENT (Unladen*1)

Camber			Minimum	-1°25′ (-1.42°)
			Nominal	-0°40′ (-0.67°)
		Degree minute	Maximum	0°05′ (0.08°)
		(Decimal degree)	Left and right difference	1° (1.00°) or less
Caster	•		Minimum	5°40′ (5.67°)
			Nominal	6°25′ (6.42°)
		Degree minute	Maximum	7°10′ (7.17°)
		(Decimal degree)	Left and right difference	1° (1.00°) or less
Kingpin inclination	•		Minimum	12°25′ (12.42°)
		Degree minute	Nominal	13°10′ (13.17°)
		(Decimal degree)	Maximum	13°55′ (13.92°)
Total toe-in		Minimum	1 (0.04)	
Distance (A – B)		Nominal	2 (0.08)
		mm (in)	Maximum	3 (0.12)
			Minimum	4′ (0.07°)
Angle (left	plus right)	Degree minute	Nominal	10′ (0.17°)
		(Decimal degree)	Maximum	16′ (0.27°)
Wheel turning angle			Minimum	36°50′ (36.83°)
	Inside	_ , ,	Nominal	39°50′ (39.83°)
Full turn*2		Degree minute (Decimal degree)	Maximum	40°50′ (40.83°)
	Outside	Degree minute (Decimal degree)	Nominal	32°25′ (32.42°)

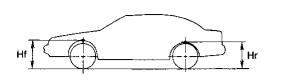
^{*1:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

^{*2:} On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

SERVICE DATA AND SPECIFICATIONS (SDS)

Inspection and Adjustment (Cont'd)

WHEELARCH HEIGHT (Unladen*)



SFA818A

Applied model		All
Front (Hf)	mm (in)	729 (28.70)
Rear (Hr)	mm (in)	731 (28.78)

^{*:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

WHEEL BEARING

Wheel bearing end play limit	mm (in)	0.05 (0.0020) or less	
Wheel bearing lock nut	<u></u>	`	
Tightening torque	N·m (kg-m, ft-lb)	206 - 284 (21 - 29, 152 - 210)	GI
Maximum wheel bearing pre- wheel hub bolt	oad measured at N (kg, lb)	37.2 (3.8, 8.4)	MA

LOWER BALL JOINT

Swinging force at co	tter pin hole N (kg, lb)	8.8 - 85.3 (0.9 - 8.7, 2.0 - 19.2)	LC
Turning torque	N·m (kg-cm, in-lb)	0.5 - 4.9 (5 - 50, 4.3 - 43)	r A
Vertical end play	mm (in)	0 (0)	EC

WHEEL RUNOUT (Radial and lateral)

Wheel type		Aluminum wheel
Radial runout limit	mm (in)	0.3 (0.012) or less
Lateral runout limit	mm (in)	



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