FRONT AXLE & FRONT SUSPENSION

SECTION FA

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

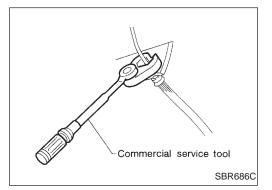
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI Q45 is as follows:

- For a frontal collision
 - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision
 - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape (except satellite sensor and side air bag module) either just before the harness connectors or for the complete harness are related to the SRS.



Precautions for Brake System

- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
 - *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Use flare nut wrench when removing or installing brake tubes.
- Always torque brake lines when installing.

PRECAUTIONS AND PREPARATION

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description		GI
ST29020001 (J24319-01) Pitman arm puller		Removing tie-rod outer end and lower ball joint	MA
	c b	a: 34 mm (1.34 in) b: 6.5 mm (0.256 in)	EM
	NT694	c: 61.5 mm (2.421 in)	LC
KV991040S0 (—) C.C.K. holder	1	Attaching wheel alignment gauge	EC
KV99104010 Attachment set ① Plate ② Guide bolts	2		FE
3 Nuts4 Springs5 Center plate			AT
(a) KV99104020 Adapter A (b) KV99104030	6 Diminis		PD
Adapter B 8 KV99104040			FA
Adapter C (9) KV99104050 Adapter D		a: 72 mm (2.83 in) dia. b: 65 mm (2.56 in) dia. c: 57 mm (2.24 in) dia.	RA
OT05 400004	NT498 D	d: 53.4 mm (2.102 in) dia.	BR
ST35490001 (J26083) Gland packing wrench		Removing and installing gland packing	ST
	NT383	a: 58 mm (2.28 in) b: 100 mm (3.94 in)	RS
ST35652000 (—) Strut attachment		Fixing strut assembly	BT
	NT145		HA
	!		EL

PRECAUTIONS AND PREPARATION

Commercial Service Tools

Tool name	Description	
① Flare nut crowfoot		Removing and installing each brake piping
② Torque wrench		
	NIT260	(2.2.1.)
	NT360 (1)	a: 10 mm (0.39 in)
Front axle grease seal drift		Installing front axle grease seal
	a\b\	a: 75 mm (2.95 in) dia.
	NT115	b: 65 mm (2.56 in) dia.
Tension rod bushing drift		Removing and installing tension rod bushing
Toriolori Tou buorning unit	a	removing and motaling toholor for busining
		a: 75 mm (2.95 in) dia.
		b: 66 mm (2.60 in) dia. c: 62 mm (2.44 in) dia.
	NT155	d: 25 - 55 mm (0.98 - 2.17 in) dia.
Wheel bearing drift		Removing wheel bearing
_		
	T T	
	a b	a: 49 mm (1.93 in) dia.
	NT084	b: 41 mm (1.61 in) dia.
Wheel bearing drift	_	Installing wheel bearing
	()) Assert	
	a	a: 66 mm (2.60 in) dia.
	NT115	b: 60 mm (2.36 in) dia.
Cap drift		Installing hub cap
	T p ())) Assure	
	a	a: 77 mm (3.03 in) dia.
	NT115	b: 55.5 mm (2.185 in) dia.
Spring compressor	_	Removing and installing coil spring
	NIT717	
	NT717	

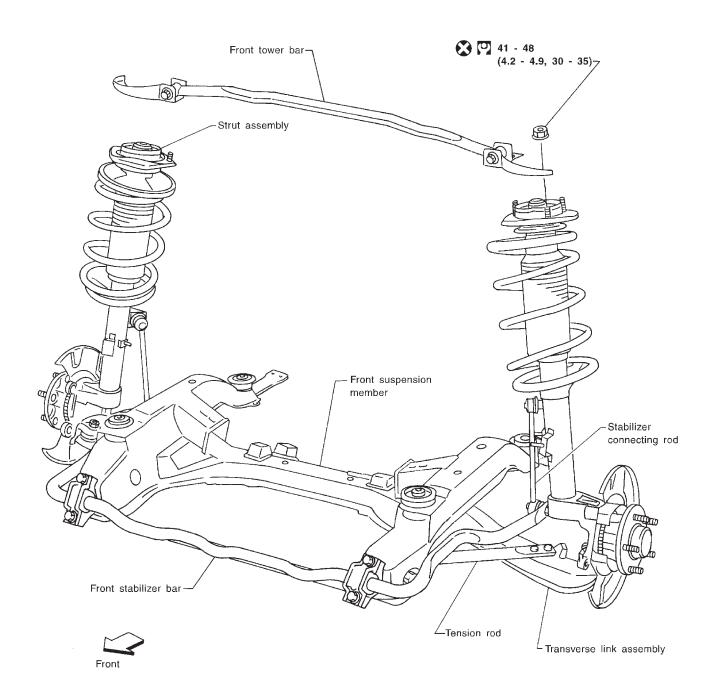
NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

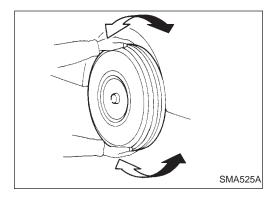
Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

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																					ON in th							MA	
																					JSPENSI							EM	
Reference	2000		FA-6, 16	FA-17				FA-16	FA-9	FA-21	FA-13	FA-10									JNT SU			hart.				I △	
Reference	page		FA-6	FA		'	'	FA	ΕĀ	FA	FĀ	FA		'	'	'					ND FR(art.	Refer to ROAD WHEEL in this chart.				LG	
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				Shock absorber deformation, damage or deflection																	_							PD	
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			S	ama	ion																JSPE	SEN3							
Possible ca	ause and		seues	tion, d	eriorat				±												NT SI	SUS						RA	
SUSPECT	ED PARTS		Improper installation, looseness	eforma	Bushing or mounting deterioration			ness	Incorrect wheel alignment	eni	mage			nre		ımage			٩FT		D FRO	REAR AXLE AND REAR SUSPENSION						BR	
			stallati	orber d	mount	Parts interference	enl	Suspension looseness	heel al	Stabilizer bar fatigue	Wheel bearing damage	р		Incorrect air pressure	Uneven tire wear	Deformation or damage	nity	Incorrect tire size	PROPELLER SHAFT	TIAL	LE AN	E AND		EF	△FT				
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		Noise	Х	Х	Х	Χ	Х	Χ											Х	Х		Х	Х	Х	Х	Х	X	IU@	
	FRONT	Shake	Х	Х	Х	Х		Х											Х			Х		Х	Х				
	AXLE AND	Vibration	Х	Х	Х	Χ	Х												Х			Х			Х		X	BT	
	FRONT SUSPEN-	FRONT	Shimmy	X		Х	Χ			Х													X		Х		Х		
SION		Judder Poor quality ride	X	X	X	Х	Х		X	X	Х											X		X		Х	X	HA	
		or handling Noise	X									_	X	Х	X	X	Х		X	X				X	_	-	 		
		Shake	X	\vdash				_	\vdash		\vdash	X	X	X	X	X	^	X	X	_	X		\vdash	X	X	X			
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		Poor quality ride	 																							<u> </u> ^	+	ששוו	
		or handling Noise	X									X	X	Х	Х	X		Х	X	X	X		X	Х	X	X	X		
		Shake	X	\vdash					\vdash			X	X			X	\vdash		X	_	X			\vdash	X	X	X		
	ROAD	Shimmy, judder	X								\vdash	X	X			X		\vdash	<u> ^</u>		X	-		\vdash	<u> ^</u>	X			
	WHEEL	Poor quality ride	X										X													<u> </u>	<u> </u>		
		or handling										Х				Х					Х	Х					\perp		

SEC. 400•401



: N·m (kg-m, ft-lb)



Front Axle and Front Suspension Parts

Check front axle and front suspension parts for excessive play, cracks, wear or other damage.

Shake each front wheel to check for excessive play.







- Make sure that cotter pin is inserted.
- Retighten all nuts and bolts to the specified torque.

Tightening torque:

Refer to FRONT SUSPENSION (FA-16).



LC





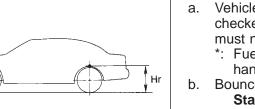




FA



BR



SFA323B

SFA818A

SFA741

- Check spring height from top of wheelarch to ground.
- Vehicle must be unladen*, parked on a level surface, and tires checked for proper inflation and wear (tread wear indicator must not be showing).
 - *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Bounce vehicle up and down several times before measuring. Standard height: Refer to SDS (FA-61).
- Spring height is not adjustable. If out of specification, check for worn springs or suspension parts.
- HA

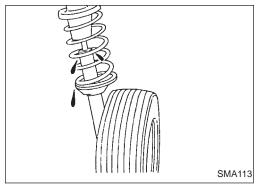
BT





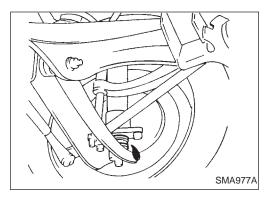
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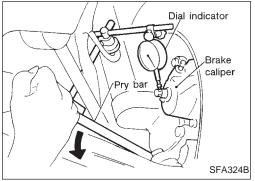


ON-VEHICLE SERVICE



Front Axle and Front Suspension Parts (Cont'd)

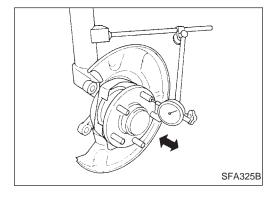
Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage. If ball joint dust cover is cracked or damaged, replace transverse link.



- Check suspension ball joint end play.
- a. Jack up front of vehicle and set the stands.
- b. Clamp dial indicator onto transverse link and place indicator tip on lower edge of brake caliper.
- Make sure front wheels are straight and brake pedal is depressed.
- d. Place a pry bar between transverse link and inner rim of road wheel.
- e. While raising and releasing pry bar, observe maximum dial indicator value.

Vertical end play: 0 mm (0 in)

If ball joint vertical end play exists, remove transverse link and recheck the ball joint. Refer to FA-22.



Front Wheel Bearing

Check that wheel bearings operate smoothly, as well as axial end play and grease leakage.

Axial end play limit: 0.05 mm (0.0020 in) or less

 If out of specification or wheel bearing does not turn smoothly, replace wheel bearing assembly.
 Refer to FRONT AXLE (FA-12).

Front Wheel Alignment CAMBER, CASTER AND KINGPIN INCLINATION

Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

1. Set vehicle on turning radius gauge.



MA

EM

Mount Tool as follows.Tool number:

LC

KV991040S0 (—) KV99104010 ① to ⑤

E C

KV99104020 6 KV99104030 7

KV99104040 **8** KV99104050 **9**

FE

 Select adapter which corresponds with wheel or hub shape from four types 6 to 9.

Screw selected adapter in until it contacts plate ①.

AT

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BT

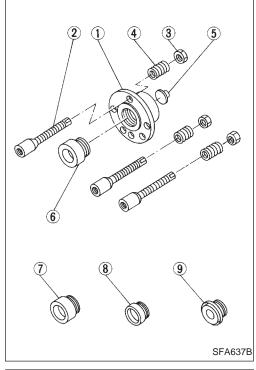
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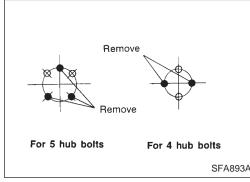
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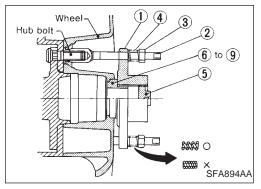
- d. Install guide bolts ② to where wheel nuts were removed and tighten them by hand.
- e. Install plate and adapter assembly to guide bolts (2).
- f. Install springs ④ onto guide bolts ②. Then tighten nuts ③ evenly until a little before springs ④ are completely compressed.
- g. Install center plate (5).

Remove wheel nuts.

h. Mount wheel alignment gauge on attachment plate.



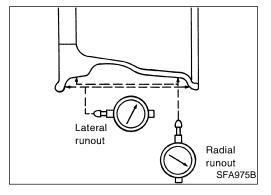




Front Wheel Alignment (Cont'd)

Before checking front wheel alignment, be sure to make a preliminary inspection (Unladen*).

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

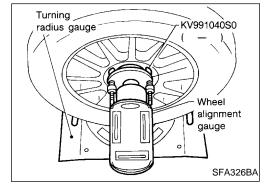


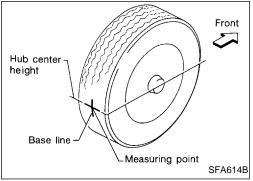
PRELIMINARY INSPECTION

- 1. Check tires for wear and improper inflation.
- 2. Check wheels for deformation, cracks and other damage. If deformed, remove wheel and check wheel runout.
- a. Remove tire from wheel and mount wheel on a tire balance machine.
- b. Set dial indicator as shown in the illustration.

Wheel runout (Dial indicator value): Refer to SDS.

- Check front wheel bearings for looseness.
- 4. Check front suspension for looseness.
- 5. Check steering linkage for looseness.
- 6. Check that front shock absorbers work properly.
- 7. Check vehicle posture (Unladen).





CAMBER, CASTER AND KINGPIN INCLINATION

Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

 Measure camber, caster and kingpin inclination of both right and left wheels with a suitable alignment gauge.

Camber, Caster and Kingpin inclination: Refer to SDS (FA-60).

If camber, caster and kingpin inclination are not within specification, inspect and replace any damaged or worn front suspension parts.

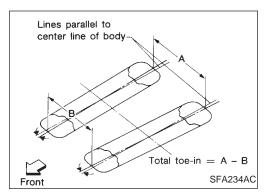
TOE-IN

Measure toe-in using following procedure. If out of specification, inspect and replace any damaged or worn front suspension parts.

WARNING:

- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of the vehicle before pushing it.
- 1. Bounce front of vehicle up and down to stabilize the posture.
- 2. Push the vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of tread (rear side) of both tires at the same height as hub center. These are measuring points.

ON-VEHICLE SERVICE



Front Wheel Alignment (Cont'd)

- Measure distance "A" (rear side).
- Push the vehicle slowly ahead to rotate the wheels 180 degrees (1/2 turn).

If the wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.

Measure distance "B" (front side).

Total toe-in: Refer to SDS (FA-60).

MA

EM

Adjust toe-in by varying the length of steering tie-rods.

LC

Loosen lock nuts.

AT

Adjust toe-in by screwing tie-rods in and out.

Standard length "L":

Refer to SDS in ST section.

Tighten lock nuts to specified torque. C.

Lock nut tightening torque:

Refer to POWER STEERING GEAR AND LINKAGE

in ST section.

PD

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RA

BR



Refer to SDS (FA-60).

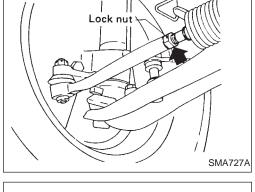


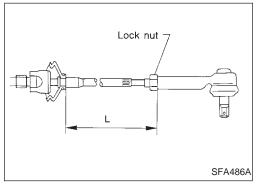
Set wheels in straight-ahead position. Then, move vehicle forward until front wheels rest on turning radius gauge properly.

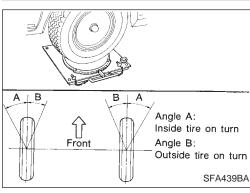
Rotate steering wheel all the way right and left; measure turning angle. Wheel turning angle (Full turn):

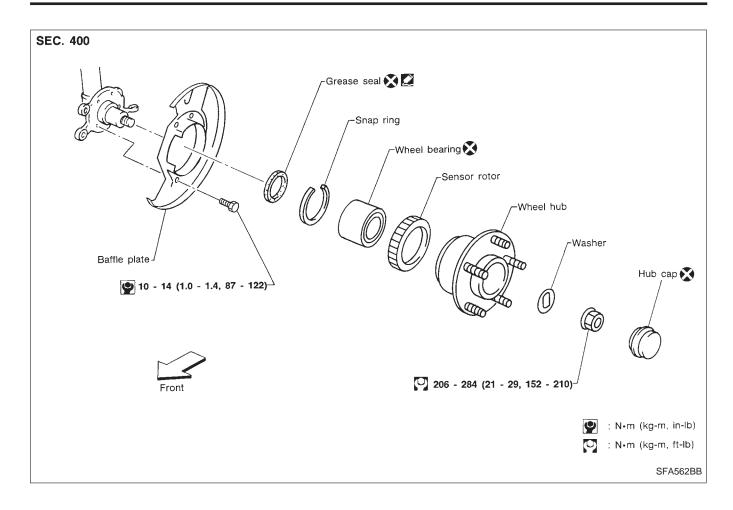
HA

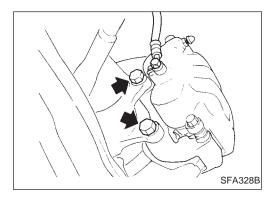
EL











Wheel Hub and Knuckle REMOVAL

Remove brake caliper assembly and rotor.

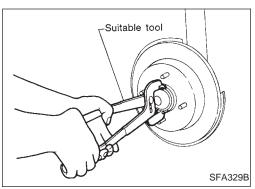
CAUTION:

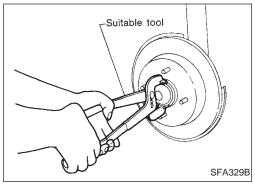
- Brake hose need not be disconnected from brake caliper.
 Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.
- Before removing the front axle assembly, disconnect the ABS wheel sensor from the assembly. Then, move it away from the front axle assembly area. Failure to do so may result in damaging the sensor wires and the sensor will become inoperative.

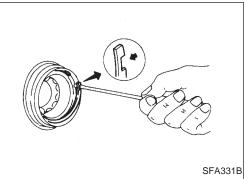
FRONT AXLE

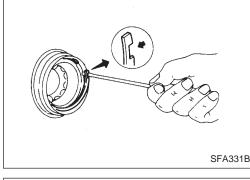
Wheel Hub and Knuckle (Cont'd)

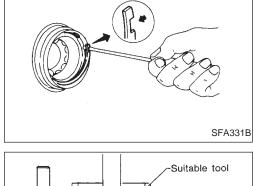
Remove wheel hub from spindle.

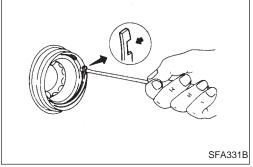


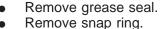


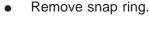


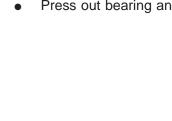


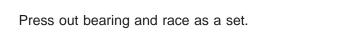


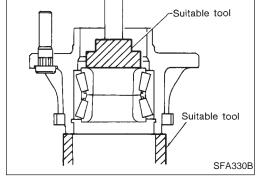












INSPECTION

Wheel bearing

Check wheel bearing to see that it rolls freely and is free from noise, crack, pitting, or wear, and replace if damaged.

Wheel hub

Check wheel hub for crack by a magnetic exploration or dyeing test, and replace if cracked.

Knuckle spindle

Check knuckle spindle for deformation, tapping mark, or cracks (by EL magnetic or dyeing test) and replace if damaged.

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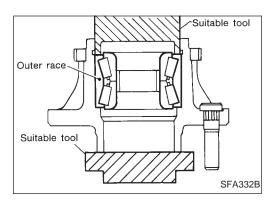
ST

RS

BT

HA

FRONT AXLE



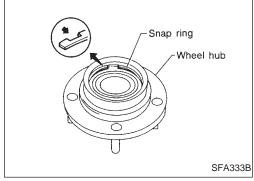
Wheel Hub and Knuckle (Cont'd) INSTALLATION

Press new wheel bearing assembly into wheel hub.
 Maximum load P:

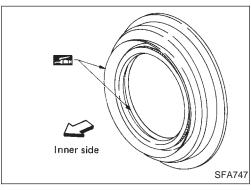
29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

CAUTION:

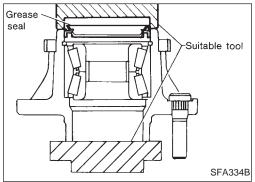
- Do not press inner race of wheel bearing assembly.
- Do not apply oil or grease to mating surfaces of wheel bearing outer race and wheel hub.



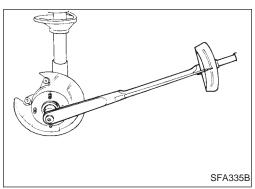
Install snap ring.



• Pack grease seal lip with recommended multi-purpose grease.



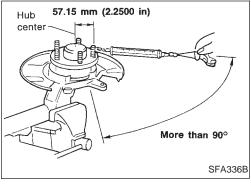
Install grease seal.



- Install wheel hub.
- Tighten wheel bearing lock nut to the specified torque.

FRONT AXLE

57.15 mm (2.2500 in) Hub center More than 90° SFA336B



Suitable tool

SFA337B

SFA595B

SFA596B

Wheel Hub and Knuckle (Cont'd)

- Turn wheel hub several times in both directions to seat wheel bearing correctly.
- Attach spring balance to wheel hub bolt (as shown at left) and pull it at a speed of 10 rpm to measure rotation torque.

Rotation torque:

0.25 - 2.11 N m (2.5 - 21.5 kg-cm, 2.2 - 18.7 in-lb) Spring balance indication:

3.9 - 37.2 N (0.4 - 3.8 kg, 0.9 - 8.4 lb)

If bearing preload does not meet the specification, replace wheel bearing assembly.

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Clinch lock nut using standard screwdriver and install hub cap using a suitable tool.

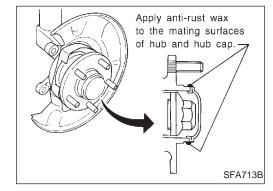
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Do not reuse hub cap. When installing, replace it with a new one.

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Apply anti-rust wax to the mating surfaces of hub and hub cap.

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ABS Sensor Rotor REMOVAL

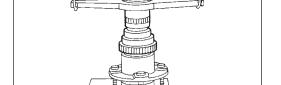
Remove ABS sensor rotor.

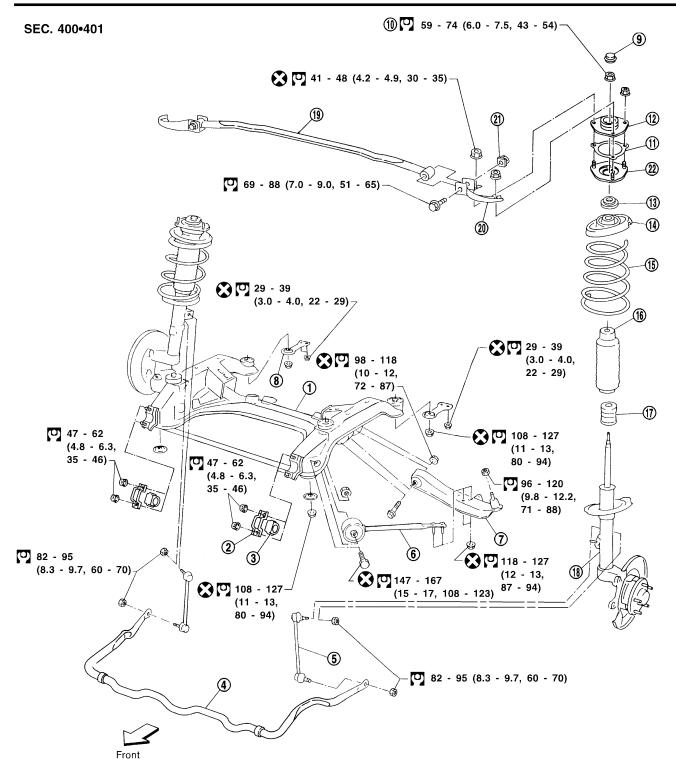
HA

INSTALLATION

Press-fit ABS sensor rotor.

EL





When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

: N•m (kg-m, ft-lb)

Front suspension member Stabilizer bar clamp

- Bushing
- Stabilizer bar
- Stabilizer connecting rod
- Tension rod
- Transverse link
- Member stay

- 9 Cap
- Gasket
- 12 Strut mounting insulator
- Spring upper seat
- <u>(14)</u>

- Dust cover
- 17) Bound bumper
- (18) (19) Strut assembly
- Front tower bar **Bracket**
- 20 Plate nut
- Strut mounting bracket

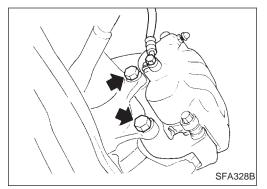
SFA793BA

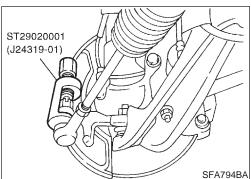
10 Lock nut

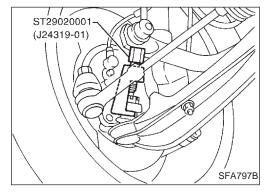
11)

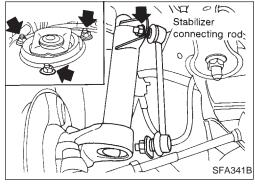
(13) Strut mounting bearing

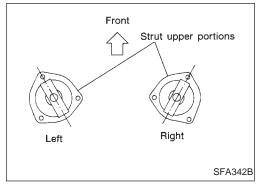
Coil spring











Coil Spring and Strut Assembly

NOTE:

For removal and installation procedures of active damper suspension-related parts, refer to "Removal and Installation", "ACTIVE DAMPER SUSPENSION", FA-27.

REMOVAL AND INSTALLATION

Remove brake caliper assembly and rotor.

Brake hose need not be disconnected from brake caliper. Be careful not to depress brake pedal, or piston will pop out. Do not pull or twist brake hose.

Remove tie-rod ball joint and lower ball joint with Tool.

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Remove stabilizer connecting rod upper nut, separate strut assembly and stabilizer connecting rod.

Remove strut assembly upper nuts.

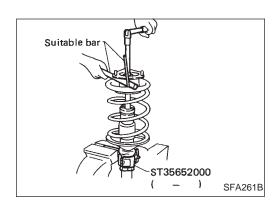
BT

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To install, reverse above removal procedures. Installation position of upper end of strut is shown at left.

FRONT SUSPENSION

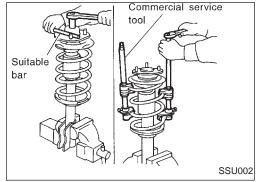


Coil Spring and Strut Assembly (Cont'd) DISASSEMBLY

Set strut assembly on vice with attachment, then loosen piston rod lock nut.

WARNING:

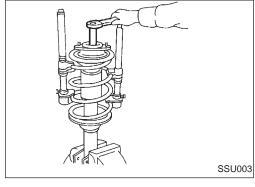
Do not remove piston rod lock nut at this time.



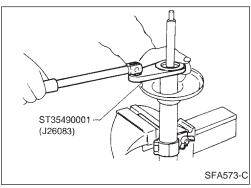
2. Compress spring with tool so as to permit turning of strut mounting insulator by hand.

WARNING:

Make sure that the pawls of the two spring compressors are firmly hooked on the spring. The spring compressors must be tightened alternately so as not to tilt the spring.



3. Remove piston rod lock nut. Then remove coil spring.



- 4. Remove gland packing with Tool.
- Avoid dirt and dust getting into gland packing portion.
- 5. Retract piston rod by pushing it down until it bottoms. Then, slowly withdraw piston rod from cylinder together with piston guide.

Coil Spring and Strut Assembly (Cont'd) **INSPECTION**

Wash all parts, except for nonmetallic parts, clean with suitable solvent and dry with compressed air.

Blow dirt and dust off of nonmetallic parts using compressed air.

Strut assembly

Oil oozing out around gland packing does not need strut replacement.

If oil leakage is evident on spring seat, check piston rod gland packing and O-ring.

- If oil leakage occurs on welded portion of outer strut casing, replace strut assembly.
- If shock absorber itself is malfunctioning, replace as shock absorber kit.

Gland packing

Check gland packing for oil leakage. Replace gland packing if necessary.

Strut mounting insulator

Check cemented rubber-to-metal portion for melting or cracks. Check rubber parts for deterioration. Replace if necessary.

Thrust seat

Check for cracks, deformation or other damage. Replace if necessary.

Coil spring

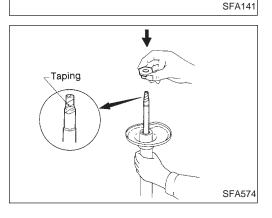
Check for cracks, deformation or other damage. Replace if necessary.

ASSEMBLY

Lubricate sealing lip of gland packing.

Cover piston rod with tape so as not to damage oil sealing lip.

Install gland packing.





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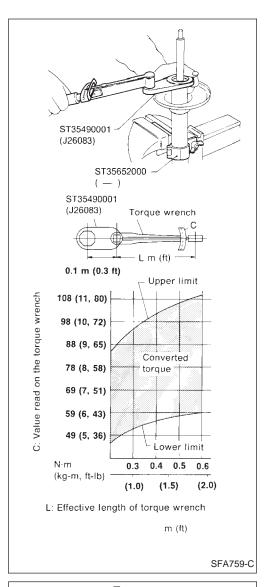
RA BR

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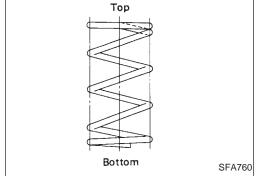
EL

Coil Spring and Strut Assembly (Cont'd)

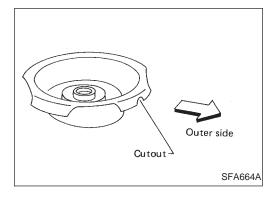
• Tighten gland packing to the specified torque (refer to chart at left) with Tool.



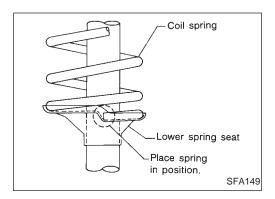
 When installing coil spring, be careful not to reverse top and bottom direction. (Top end is flat.)



 Install upper spring seat with its cutout facing the outer side of vehicle.



FRONT SUSPENSION

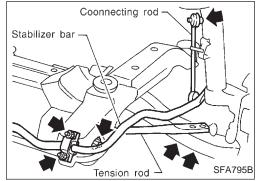


Coil Spring and Strut Assembly (Cont'd)

After placing spring in position on lower spring seat, release spring compressor gradually.



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Tension Rod and Stabilizer Bar REMOVAL AND INSTALLATION

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Remove tension rod and stabilizer bar.

 Prevent stabilizer connecting rod from turning by inserting hex wrench into end of ball stud, then remove nut.

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Place a drift on lower side of tension rod bushing and another on upper side, as shown. Remove tension rod bushing by pressing it out.
 Place arrow mark on bushing facing tension rod before install-

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Place arrow mark on bushing facing tension rod before installing bushing.

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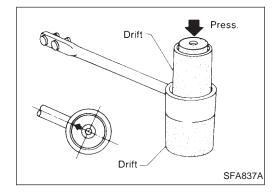
RS

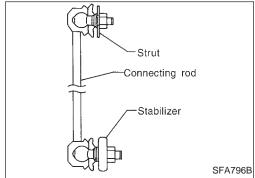
BT

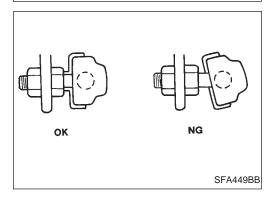
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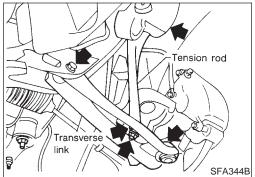


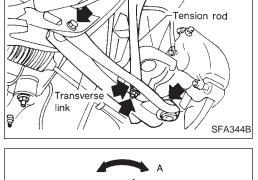


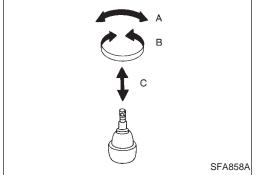


Install stabilizer bar with ball joint socket properly placed.

FRONT SUSPENSION







Transverse Link Assembly REMOVAL AND INSTALLATION

- Separate suspension ball joint from knuckle arm.
- Remove tension rod and transverse link assembly.

INSPECTION

- Check tension rod, stabilizer bar and transverse link for damage, cracks, deformation; replace transverse link assembly if necessary.
- Check rubber bushing for damage, cracks and deformation; replace tension rod or transverse link assembly if necessary.
- Check ball joint for excessive play. Replace transverse link assembly if any of the following exists:
 - Ball stud is worn.
 - Joint is hard to swing.
 - Play in axial direction is excessive.

Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.

Swinging force:

Refer to SDS (FA-61).

Turning torque:

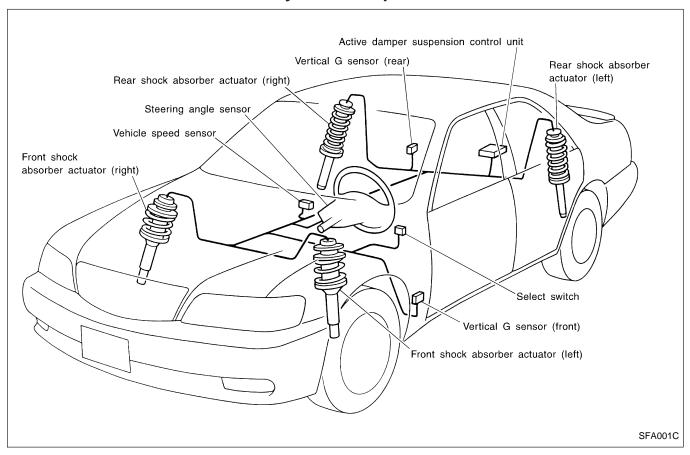
Refer to SDS (FA-61).

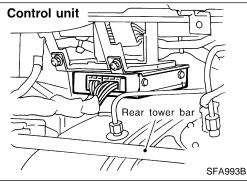
Vertical end play:

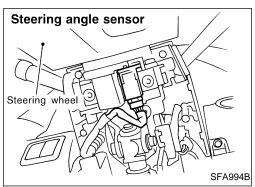
Refer to SDS (FA-61).

Check dust cover for damage. Replace it and cover clamp if necessary.

System Components







Component Description

CONTROL UNIT

The control unit calculates the direction and the speed of the vehicle based on input signals from each sensor, and controls actuators (step motors) for optimum damping force of shock absorbers. In case of the trouble in the electric system, the control unit controls actuators (step motors) for constant damping force according to signals stored in control unit.

STEERING ANGLE SENSOR

Three optical, non-contact type sensors are used to send signals of the steering direction, neutral position, and lock angle to the control unit.

Steering angle sensors consist of LEDs, phototransistors which transform light to electric signals, and slit sheets which rotate with the steering wheel. The sensors receive light through slit sheets which rotate and shade light, turning ON/OFF the phototransistors.

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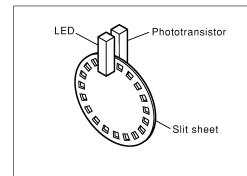
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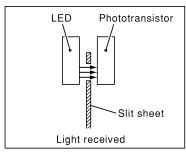
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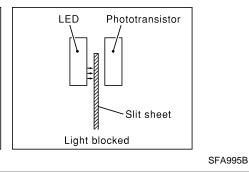
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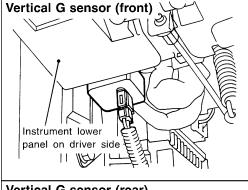
ACTIVE DAMPER SUSPENSION

Component Description (Cont'd)









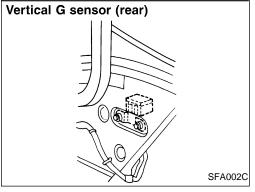
VERTICAL G SENSOR

The vertical G sensor detects the up/down accelerations of the vehicle, and sends signals to the control unit.

The vertical G sensor consists of semiconductor piezo elements for the detecting element. The sensor detects accelerations as distortion amount and transforms the amount to a voltage signal through the amplification circuit.

CAUTION:

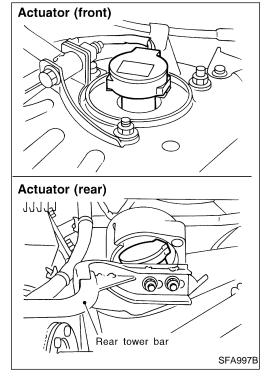
Because the sensor is susceptible to mechanical impact, be sure to handle it with care.



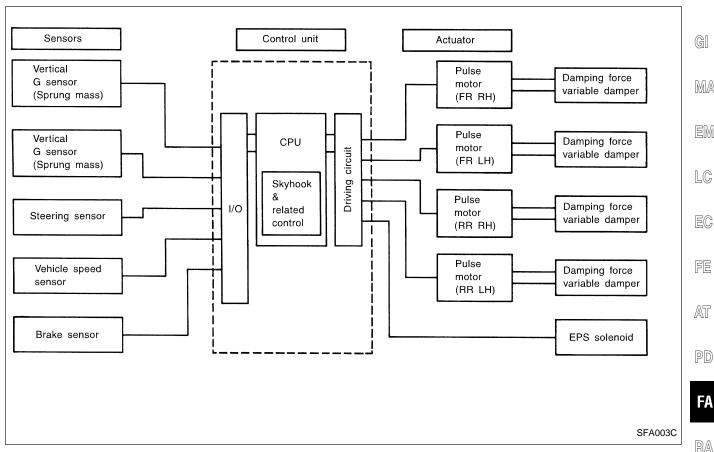
SHOCK ABSORBER ACTUATOR

Shock absorber actuators are installed on the upper part of shock absorbers to control the damping force of shock absorbers by output signals from the control unit.

The motor operating angle is about 70°. The shock absorber actuator instantly controls 140 patterns of damping force.



Active Damper Suspension Configuration



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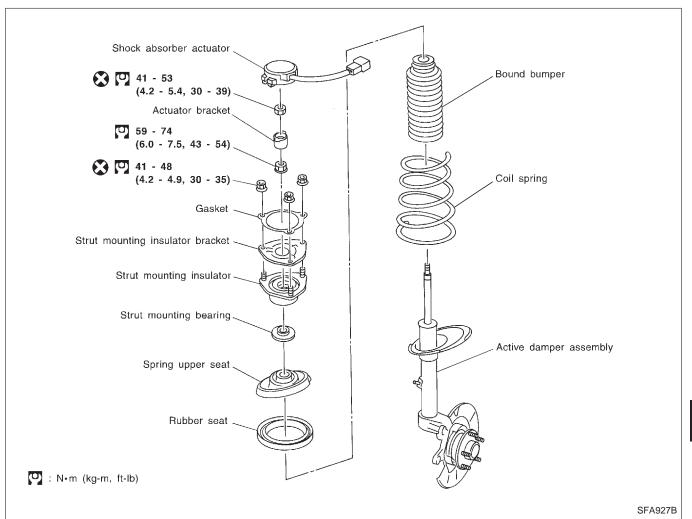
HA

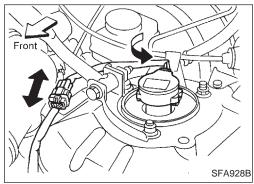
EL

Active Damper

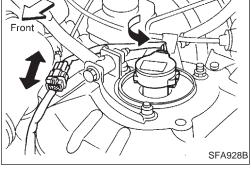
Tension stroke	Compression stroke
HARD	HARD
HARD	SOFT
SOFT	SOFT
SOFT	HARD

Removal and Installation

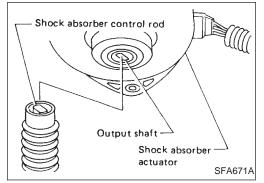




- Disconnect sub-harness connector.
- Turn shock absorber actuator counterclockwise, then remove from bracket.



- Before installing actuator, ensure shock absorber control rod is aligned with actuator output shaft. Otherwise, actuator may be damaged.
- Refer to FRONT SUSPENSION for other procedures.



INSPECTION

Replace shock absorber assembly if it is damaged. Refer to FRONT SUSPENSION — Coil Spring and Strut Assembly (FA-17).





































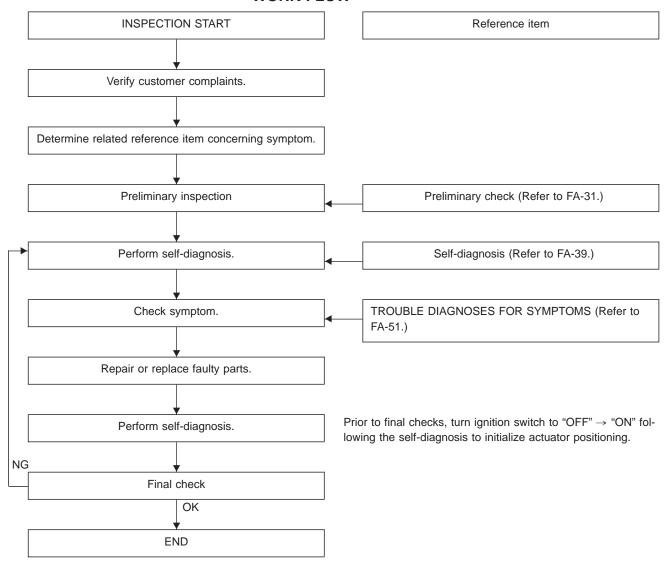


How to Perform Trouble Diagnoses for Quick and Accurate Repair

INTRODUCTION

- Before troubleshooting, verify customer complaints concerning his vehicle.
- If a vehicle problem is hard to reproduce, harnesses, harness connectors and/or terminals may often be faulty. Hold and shake these parts by hand to make sure they are securely connected.
- When using a circuit tester to measure voltage or resistance of each circuit, be careful not to expand connector terminals unnecessarily.

WORK FLOW



TROUBLE DIAGNOSES

Symptom Chart

PRC	OCEDURE			NOS SEL	OUBLE SES F F-DIA ITEM	OR		NOS	UBLE SES F		G-	G[
SYM	ЛРТОМ			Procedure 1	Procedure 2	Procedure 3	ocedure 4	Procedure 5	Procedure 6	Procedure 7	ocedure 8	MA
	Self-diagnosis code No.	Diagnosed part	CONSULT-II indication	Diagnostic Pr	Diagnostic Pr	Diagnostic Pr	Diagnostic Procedure	Diagnostic Pr	Diagnostic Pr	Diagnostic Pr	Diagnostic Procedure	EM LC
lts	11	Vehicle speed sensor	VHCL SPEED SE [km/h] or [mph]	0								EC
Self-diagnostic results	12	Steering angle sensor (Steering angle signal)	STEERING ANG [°]		0							56
liagnost	13	Steering angle sensor (Steering neutral signal)	NEUTRAL SIG [ON-OFF]		0							FE
Self-d	14	Stop lamp switch	DATA MONITOR mode "STOP LAMP SW" Brake pedal depressed: ON Brake pedal release: OFF			0						AT PD
	22	Vertical G sensor front	VERTI G SE FL [G]				0					
	23	Vertical G sensor rear right side	VERTI G SE RR [G]				0					FA
Indic	Indicator lamp in meter cluster does not illuminate.							0				
Hard	Hard or soft (riding comfort) feel.								0			RA
Hea	Heavy steering operation during stationary turns.									0		
Ligh	t steering during	high-speed operation.									0	BR

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FA-29

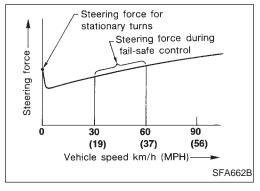
Fail-safe Remarks

FAIL-SAFE FUNCTION (Active damper suspension)

The active damper suspension electronically controls the shock absorber dampening force. If, for some reason, the dampening force falls under any of the conditions listed in the "Fail-safe items" table below, the fail-safe system will activate to maintain a constant level of shock absorber dampening force. If symptoms (such as unstable steering, unpleasant riding comfort, etc.) are pointed out, check and correct the faulty part or area using the diagnostic procedure outlined under "Diagnostic Procedure 6 (Hard or soft feel)". Refer to FA-53.

FAIL-SAFE FUNCTION (Electric control power steering)

The electric control power steering (EPS) electrically controls the solenoid valve in response to vehicle speeds. If any of the conditions listed in the table below are encountered, the fail-safe system will activate so that a constant level of steering force is maintained during high-speed operation. If abnormal steering force is indicated, check and correct the problem using the diagnostic procedure outlined under "Diagnostic Procedure 7 (Heavy steering operation during stationary turns)". Refer to FA-56.

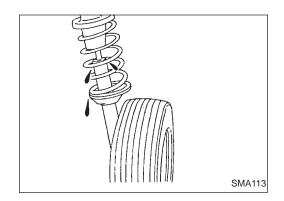


Fail-safe items

Item	Fail-safe input conditions	Fail-safe cancel conditions	Operation during fail-safe
Vehicle speed sensor	 Vehicle speed signal cannot be entered for more than 10 seconds when the vehicle is running with the engine revolution greater than 1,500 rpm. Vehicle speed signal changes from a value of greater than 30 km/h (19 MPH) to a value of less than 2 km/h (1 MPH) within 1.4 seconds. 	A signal corresponding to a vehicle speed of greater than 2 km/h (1 MPH) is entered.	 Shock absorber dampening force is maintained at a preset value. Power steering control current is maintained at approximately 0.18A.
Steering angle sensor	A steering signal of greater than 1° does not change for more than 180 seconds when vehicle speed is greater than 60 km/h (37 MPH).	A steering signal of greater than 1° is entered.	Shock absorber dampening force is maintained at a preset value.
Steering angle (neutral) signal	 Steering neutral signal is not entered ("ON") at all while vehicle is being driven a distance of more than 10 km (6 miles). Steering neutral signal is not entered ("ON") at all when steering wheel is turned at least 360° in either direction. Steering neutral signal is entered ("ON") only while steering wheel is being turned at least 50° in either direction. 	More than one ON-OFF signal are entered.	Shock absorber dampening force is maintained at a preset value.
Vertical G sensor	 Vertical G sensor signal corresponding to a voltage of greater than 4.5 volts does not change for 2 seconds. Vertical G sensor signal corresponding to a voltage of less than 0.5 volts does not change for 2 seconds. 	Vertical G sensor signal corresponding to a voltage of greater than 1 volt or less than 4 volts.	When any of the vertical G sensors are determined to be faulty, shock absorber dampening force is maintained at a preset value.
Stop lamp switch	Fail-safe system does not process data. Faulty area is displayed when self-diagnosis is perfe	ormed.	

NOTE: Even after the fail-safe function is canceled, the fail-safe processed history is retained in the control unit memory.

TROUBLE DIAGNOSES



Preliminary Check BASIC INSPECTION 1

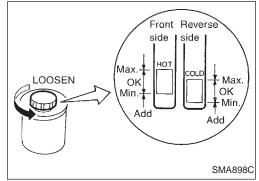
Check shock absorber for oil leakage or other damage.



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BASIC INSPECTION 2

Check fluid level in reservoir tank.

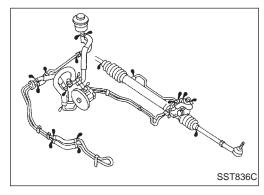
Use "HOT" range at fluid temperatures of 50 to 80°C (122 to 176°F)

or "COLD" range at fluid temperatures of 0 to 30°C (32 to 86°F).

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Check lines for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

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Perform self-diagnosis.

Refer to "Self-diagnosis", FA-39.

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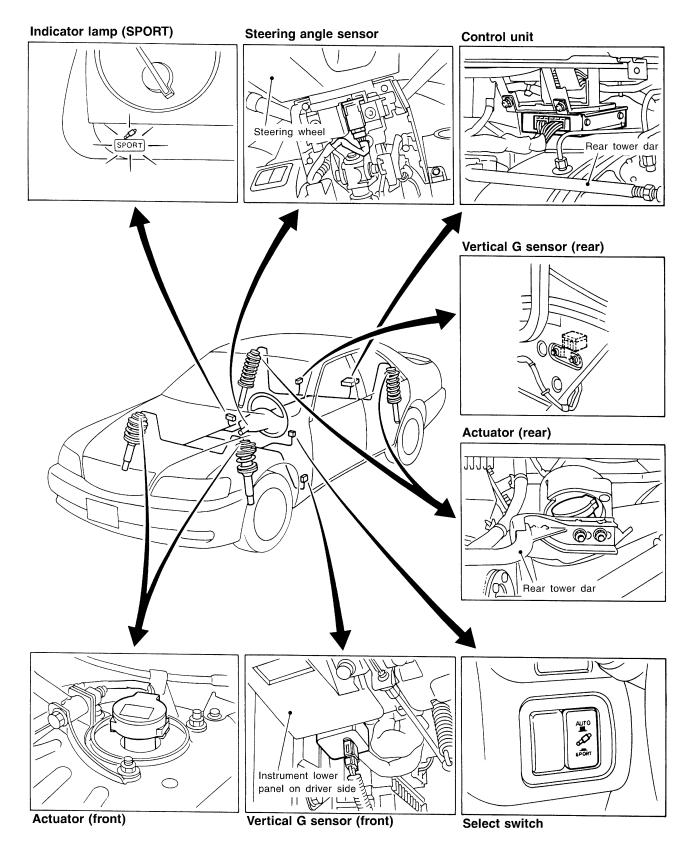
BT

HA

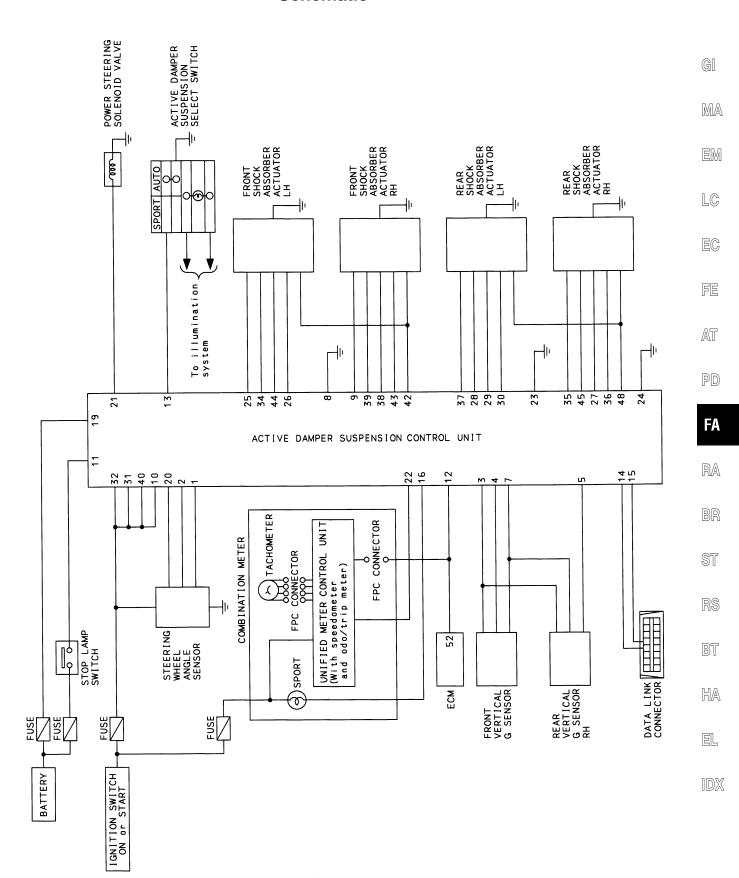
EL



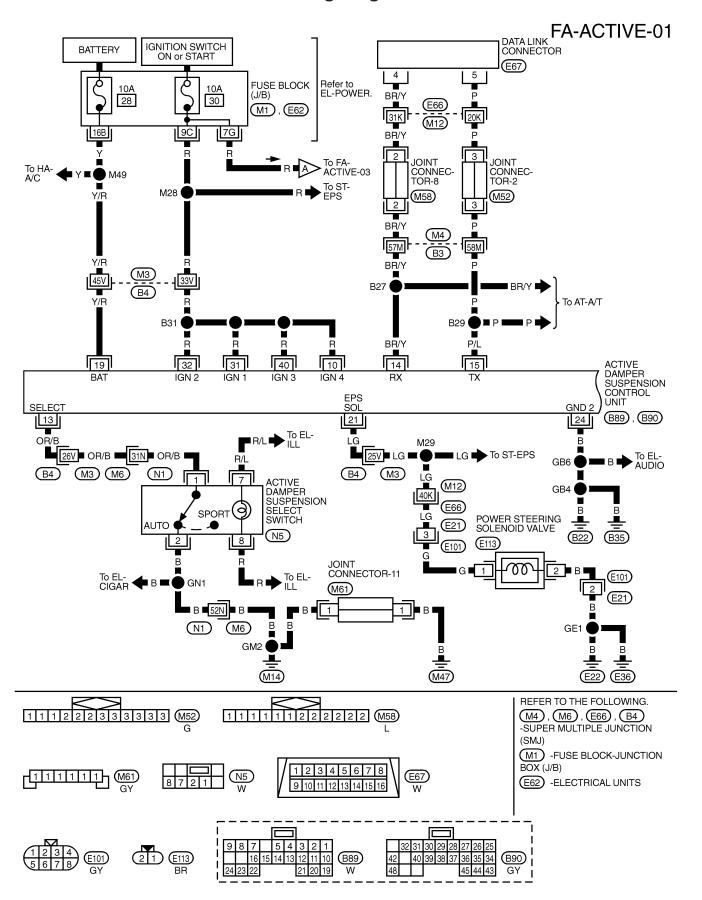
Component Parts and Harness Connector Locations



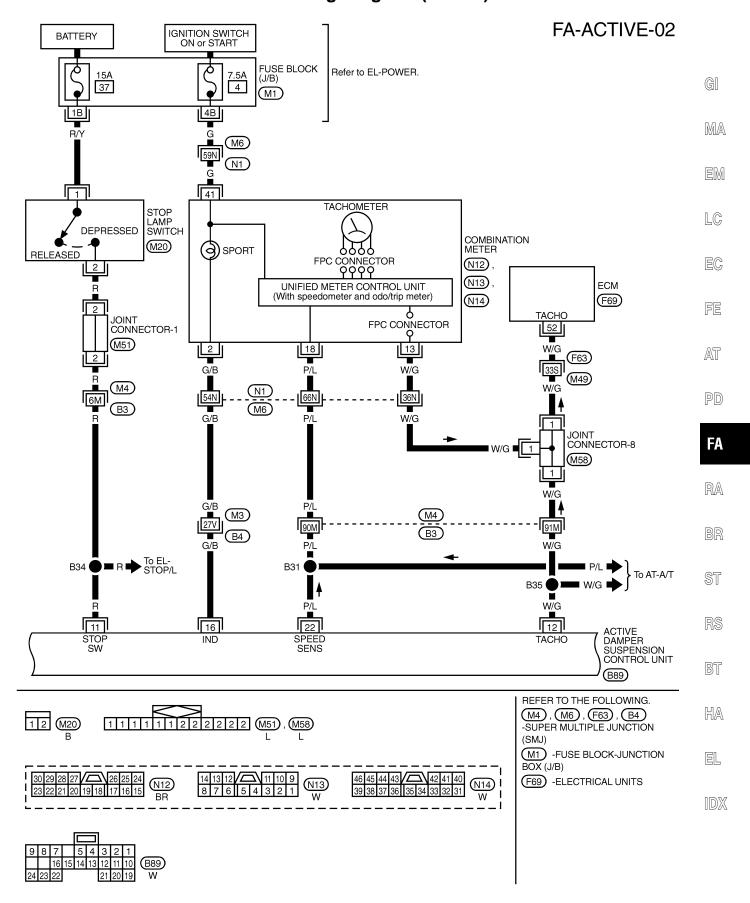
Schematic



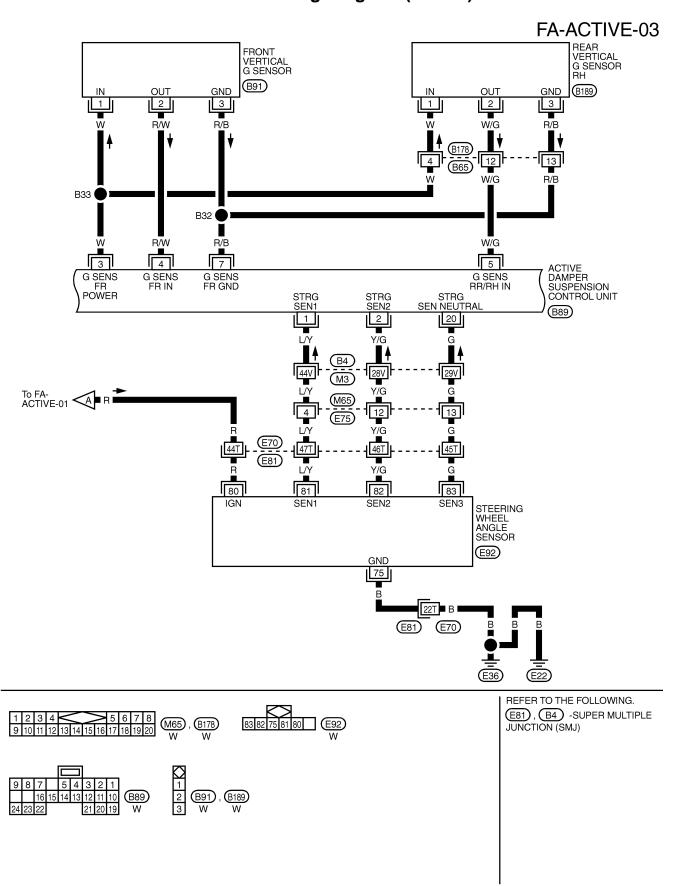
Wiring Diagram



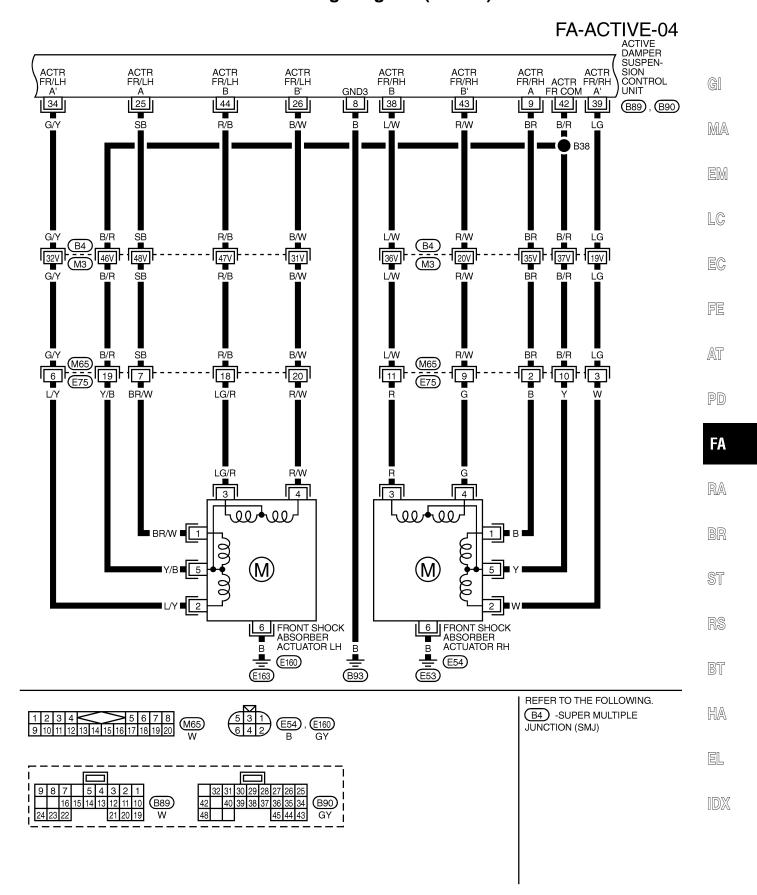
Wiring Diagram (Cont'd)



Wiring Diagram (Cont'd)



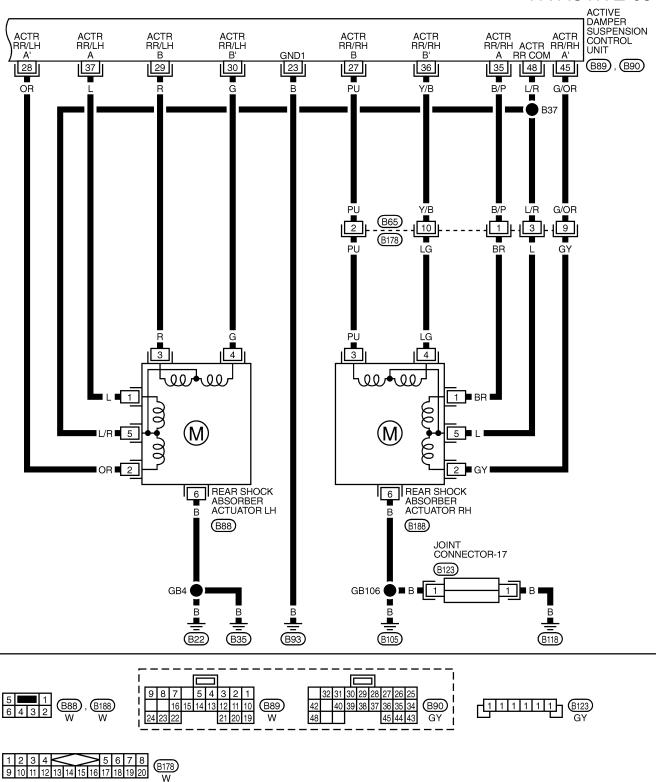
Wiring Diagram (Cont'd)



Wiring Diagram (Cont'd)

LHD MODELS





Self-diagnoses

FUNCTION

The self-diagnosis system can be used without using CONSULT-II. With this system, both self-diagnostic history and fail-safe history are indicated by the SPORT indicator lamp.

GI

SELF-DIAGNOSTIC PROCEDURE

- 1. Turn ignition switch to "OFF".
- 2. Start the engine.
- 3. Quickly switch the active damper suspension select switch from "SPORT" to "AUTO", and vice versa, at least 5 times within 10 seconds immediately after the engine has started.

MA

2 or 3 seconds following the above switch operation, the indicator lamp will come on. This is not the indication of self-diagnosis.

LC

- 4. Perform the following procedures to enter the corresponding signals.
 - FC
- Turn steering wheel 180° in either direction from neutral.
- Depress brake pedal.
- Release brake pedal.
- Move the vehicle at least 5 m (16 ft) forward.

AT

HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes) Following the steps listed under the "Self-diagnostic



Following the steps listed under the "Self-diagnostic procedure" above, a faulty area or faulty areas, if any, are indicated by a flashing active damper suspension indicator lamp located in the meter cluster.

FA

The indicator lamp flashes to show faulty areas corresponding with No. 11 through 14, then No. 21, 23 and 24, in that order. 2 seconds after all items are indicated, the indicator lamp repeats the flash sequence for all items again.

 When all items are in good order, the indicator lamp flashes at a cycle of 1/4 Hz [ON (2 seconds) and OFF (2 seconds)].

BK

Display mode:

First digit "ON" (0.6 seconds) Second digit "ON" (0.3 seconds) ST

 The upper part of the figure at left shows an example of a faulty area corresponding with No. 23.

RS

 The lower part of the figure at left shows an example of a faulty area (No. 23) which previously fell under the fail-safe history

BT

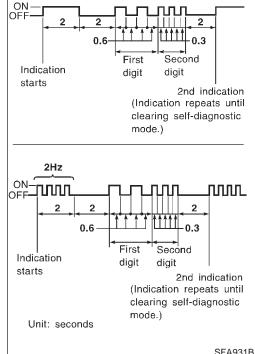
data and is still stored in the current fail-safe data history.

After repairing the faulty area(s), erase the self-diagnostic data stored in memory. [Refer to "HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)", FA-40].

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Self-diagnoses (Cont'd) MALFUNCTION CODE/SYMPTOM CHART

Code No.	Diagnostic item	
11	Vehicle speed sensor	
12	Steering angle sensor	
13	Steering angle (neutral) sensor	
14	Stop lamp switch	
22	Vertical G sensor (front)	
23	Vertical G sensor (rear)	

HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)

Disconnecting the self-diagnostic function

Disconnect the self-diagnostic function using one of the following three methods:

- Turn the ignition switch to "OFF".
- Drive the vehicle at speeds greater than 30 km/h (19 MPH).
- Connect CONSULT-II.

Clearing the self-diagnostic memory

Clear self-diagnostic data and fail-safe data stored in memory as follows:

 While self-diagnosis is being performed, depress the brake pedal at least 5 times and shift the select switch position at least 5 times. Pedal depression and switch shifting must be done within 10 seconds during self-diagnosis.

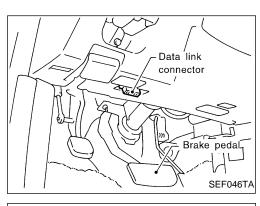
CONSULT-II Inspection Procedure

The troubleshooting system provides four functional modes — self-diagnosis, data monitor, active test and control unit part number display modes.

		1	I	• G
Mode type	Description	Mode selection	Display representation	-
SELF-DIAG RESULTS	Self-diagnosis			
DATA MONITOR	 Helps locate main trouble cause according to a self-diagnostic result. Provides active damper suspension control unit 			N
	input and output monitoring and print-out function (observation and recording).	The desired functional mode can easily be	The desired functional mode can easily be	E
ACTIVE TEST	Used to precisely locate the main cause for trouble according to the self-diagnostic result obtained in the data monitor mode.	selected by means of touch keys on CON- SULT-II.	shown on the CON- SULT-II display.	L
	Provides operational checks of indicator light and actuator circuits.			E
ECU PART NUMBER	Active damper control unit part numbers are shown on the CONSULT-II display.			. F

ECU (Active damper suspension control unit) part number mode

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.



		. 1
SELF DIAG RESU		
DTC RESULTS	TIME	
VEHICLE SPEED SEN	xxx	
		SFA983B

SELF-DIAGNOSIS PROCEDURE

1. Connect CONSULT-II to data link connector and start the engine.

- 2. Touch "START", "ACT D/SUS" and "SELF-DIAG RESULTS".
- 1) When a faulty item is displayed, record the item.
- 2) Touch "ERASE".

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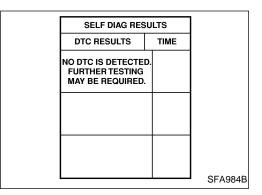
RS

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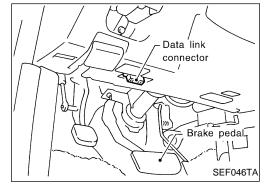
CONSULT-II Inspection Procedure (Cont'd)



3. A self-diagnostic result is displayed again.
If "NO SELF DIAGNOSTIC FAILURE INDICATED" is displayed, check the item first shown on the display.

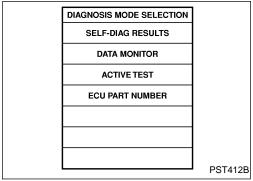
Items shown on display

Faulty system or circuit	Fault detecting conditions	
VEHICLE SPEED SEN	 Input signal does not change for some length of time while driving. Input signal changes abruptly while driving. 	
VERTI G SENSOR F	Valtage is greater than or less than the standard value	
VERTI G SENSOR R/R	Voltage is greater than or less than the standard value.	
STEERING ANGLE SEN [ANG SIGNAL] (.a)	Input signal does not change for some length of time while driving at speeds greater than 60 km/h (37 MPH).	
STEERING ANGLE SEN [NEUT SIGNAL] (.b)	 Neutral ("ON") signal is not entered at all while driving a distance of more than 10 km (6 miles). Neutral ("ON") signal is not entered at all when steering wheel is turned at least 360°. Neutral ("ON") signal is entered when steering wheel is turned at least 50°. 	



DATA MONITOR PROCEDURE

1. Connect CONSULT-II to data link connector, then start the engine.



2. Touch "START", "ACT D/SUS" and "DATA MONITOR".

DATA MONITOR

SELECT MONITOR ITEM

ALL SIGNALS

SELECTION FROM MENU

SFA985B

CONSULT-II Inspection Procedure (Cont'd)

- Select the signal to be monitored.
- When "ALL SIGNALS" is selected, touch "START". 1)
- When "SELECTION FROM MENU" is to be selected, touch "SETTING". "MONITOR ITEM MENU" will then be indicated on

the display. Touch the item to be monitored, then "ENTER"	and
"START".	

3) Print out the data if necessary.

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DATA MONITOR MODE

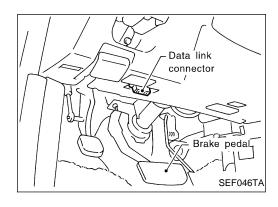
	DATA MONITOR	INIODE			· LC
		Data item selection			
Monitored item	Display	Main item	Item menu selec- tion	Remarks	EC
Vehicle speed sensor	VHCL SPEED SE [km/h] or [mph]	0	0	_	At
Vertical G sensor front	VERTI G SE F [G]	0	0	_	
Vertical G sensor rear right side	VERTI G SE RR [G]	0	0	_	. PC
Steering angle sensor (steering angle signal)	STEERING ANG [°]	0	0	When the battery is disconnected and then reconnected, an abnormal value is displayed until the straight-ahead position (0°) is set during driving.	FÆ
Active damper select switch	SELECT SWITCH [AUTO-SPORT]	0	0	_	- RA
Stop lamp switch	STOP LAMP SW [ON-OFF]	0	0	_	
Steering angle sensor (steering neutral signal)	NEUTRAL SIG [ON-OFF]	0	0	_	BF
Damper motor front right	DAMP MTR F/R [Step]	0	0	_	ST
Damper motor front left	DAMP MTR F/L [Step]	0	0	_	_
Damper motor rear right	DAMP MTR R/R [Step]	0	0	_	- R9
Damper motor rear left	DAMP MTR R/L [Step]	0	0	_	
Power steering solenoid valve	POWER STR SOL [A]	0	0	EPS solenoid control current flow from control unit	Bī
Active damper indicator lamp (SPORT)	INDICATOR [ON-OFF]	0	0	_	
Voltage	■ VOLTAGE [V]	_	0	Voltage measured by the voltage probe.	
Pulse	■ PULSE [msec] or [Hz] or [%]	_	0	Pulse width, frequency or duty cycle measured by the pulse probe. Only "#" is displayed if item is unable to be measured. Figures with "#"s are temporary ones. They are the same figures as an actual piece of data which was just previously measured.	- El

CONSULT-II Inspection Procedure (Cont'd)

Specifications for control unit input and output signals Standard values emitted by CONSULT-II

Output signals refer to the data which are operated by the control unit. If an output circuit (harness) is broken, normal values are displayed.

	Data monitor		Items to check	Reference
Items to monitor	Conditions	Reference value (when normal)	(when abnormal)	page
VHCL SPEED SE [km/h] or [mph]	During driving or drive wheel rotation	Corresponds with speedometer indication.	Vehicle speed sensor circuit (Refer to "Diagnostic Procedure 1".)	FA-47
VERTI G SE F [G]	Vehicle is stopped on	M/41 : 0.450	Vertical G sensor cir-	FA 50
VERTI G SE RR [G]	a flat road.	Within ±0.15G	cuit (Refer to "Diag- nostic Procedure 4".)	FA-50
STEERING ANG [°]	Steering wheel is turned in either direction.	Steering wheel angle from neutral is displayed.	Steering angle sensor circuit (Refer to "Diagnostic Procedure 2".)	FA-48
SELECT SW [AUTO-SPORT]	Select switch position	Set to "AUTO": AUTO Set to "SPORT": SPORT	Select switch circuit (Refer to "Diagnostic Procedure 5".)	FA-51
STOP LAMP SW [ON-OFF]	Brake pedal position	Brake pedal is depressed. : ON Brake pedal is released. : OFF	Stop lamp switch circuit (Refer to "Diagnostic Procedure 3".)	FA-49
NEUTRAL SIG [ON-OFF]	Steering wheel is set at neutral or is turned in either direction.	Neutral position: ON Other position: OFF	Steering angle sensor circuit (Refer to "Diagnostic Procedure 2".)	FA-48
DAMP MTR F/R [Step]		16 step	Shock absorber actuator circuit (Refer to "Diagnostic Proce-	FA-53
DAMP MTR F/L [Step]	Actuator position	To step		
DAMP MTR R/R [Step]	- Notation position	16 step		
DAMP MTR R/L [Step]		10 0.00	dure 6".)	
POWER STR SOL [A]	Increase vehicle speed from 0 to 100 km/h (0 to 62 MPH).	0 km/h (0 MPH): Approx. 1.1A 100 km/h (62 MPH): Approx. 0.47A	EPS solenoid circuit (Refer to "Diagnostic Procedure 7" and "Diagnostic Procedure 8".)	FA-56 FA-57
INDICATOR [ON-OFF]	Ignition switch is turned to "ON" or engine is operating.	Indicator lamp is on. : ON Indicator lamp is off. : OFF	Indicator lamp circuit (Refer to "Diagnostic Procedure 5".)	FA-51

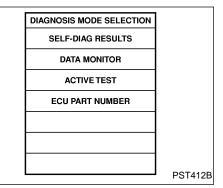


ACTIVE TEST PROCEDURE

1. Connect CONSULT-II to data link connector, then start the engine.

CONSULT-II Inspection Procedure (Cont'd)

2. Touch "START", "ACT D/SUS" and "ACTIVE TEST".



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SELECT TEST ITEM INDICATOR DAMPER SFA986B

DAMPER

SELECT MONITOR ITEM MAIN SIGNALS SELECTION FROM MENU Touch "INDICATOR" or "DAMPER" as required.

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- When "INDICATOR" is to be selected:
- Touch "MAIN SIGNAL", then "START". 1)

ACTIVE TEST INDICATOR OFF MONITOR DAMP MTR FR DAMP MTR FL XXX DAMP MTR RR XXX DAMP MTR RL $\mathbf{X}\mathbf{X}\mathbf{X}$ INDICATOR XXX SFA988B

SFA987B

- When "OFF" is touched, indicator lamp goes out regardless of select switch positions. Monitor indicator will then be turned "OFF".
- 3) When "ON" is touched, indicator lamp comes on regardless of select switch positions. Monitor indicator will then be turned "ON".

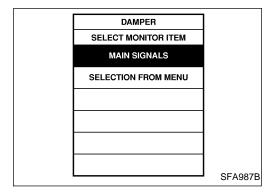
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- When "DAMPER" is to be selected:
- Touch "SELECTION FROM MENU". 1)
- Select and touch "DAMP MTR F/R" or "DAMP MTR F/L", and "DAMP MTR R/R" or "DAMP MTR R/L", as required.
- 3) Touch "ENTER", then "START".



CONSULT-II Inspection Procedure (Cont'd)

ACTIVE TEST

DAMPER TEST CONDITION

FL-N FR-N

RL-N RR-N

MONITOR

DAMP MTR FR XXX

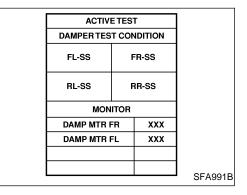
DAMP MTR FL XXX

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- 4) "4 step" for front damper motors and "4 step" for rear damper motor will be then shown on the display.
- 5) Touch "CONDITION CHANGE", "FL-N, FR-N, RL-N, RR-N" and "START".

			.
ACTIVE TEST			
DAMPERTES	T CON	NDITION	
FL-HS	FR-HS		
RL-HS	F	RR-HS	
MON	ITOR		
DAMP MTR I	-R	XXX	
DAMP MTR I	=L	XXX	
			SFA990B
			OI MEEDID

- 6) "96 step" for front damper motors and "96 step" for rear damper motor will then appear on the display.
- 7) Touch "CONDITION CHANGE", "FL-HS, FR-HS, RL-HS, RR-HS" and "START".



- 8) "0 step" for front damper motors and "0 step" for rear damper motor will then appear on the display.
- 9) Touch "CONDITION CHANGE" and "FL-SS, FR-SS, RL-SS, RR-SS" and "START".

- ACTIVE TEST

 DAMPER TEST CONDITION

 FL-SH FR-SH

 RL-SH RR-SH

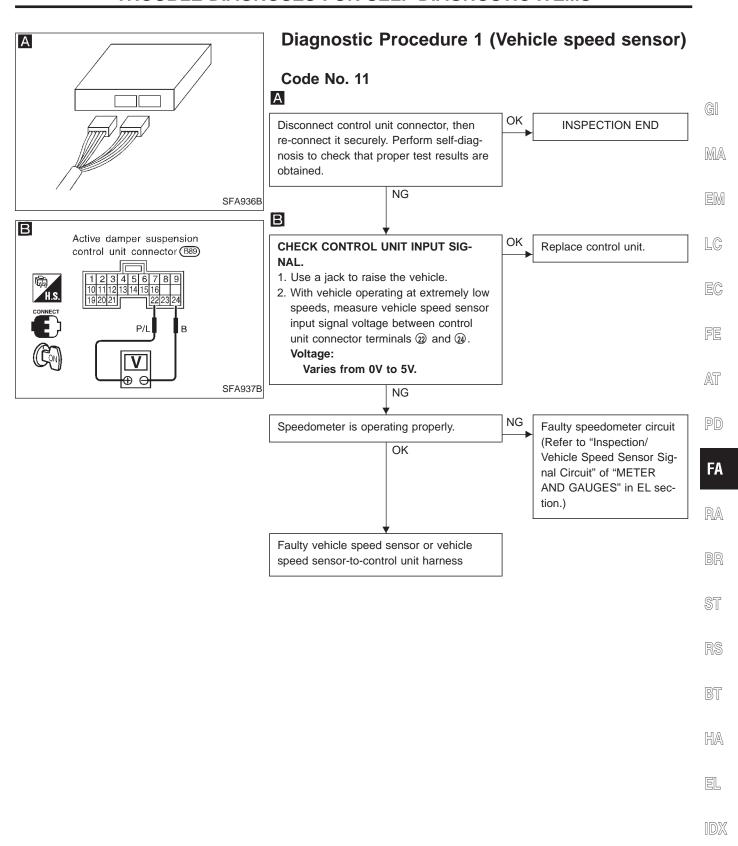
 MONITOR

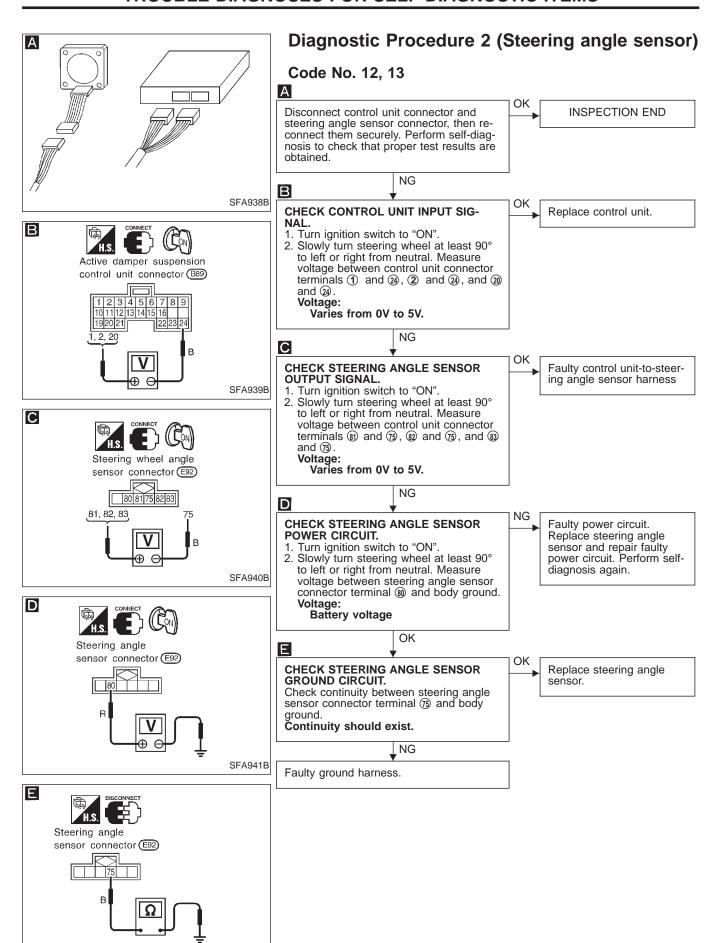
 DAMP MTR FR XXX

 DAMP MTR FL XXX

 SFA992B
- 10) "-40 step" for front damper motors and "-40 step" for rear damper motor will then appear on the display.
- 11) Print out data as required.

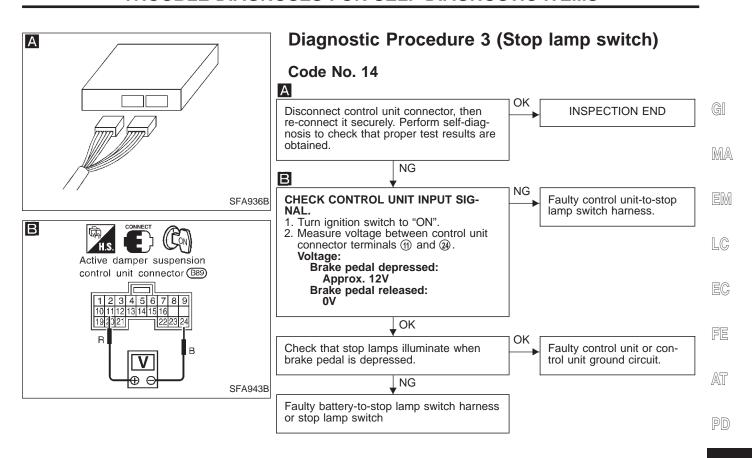
TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS





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TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS



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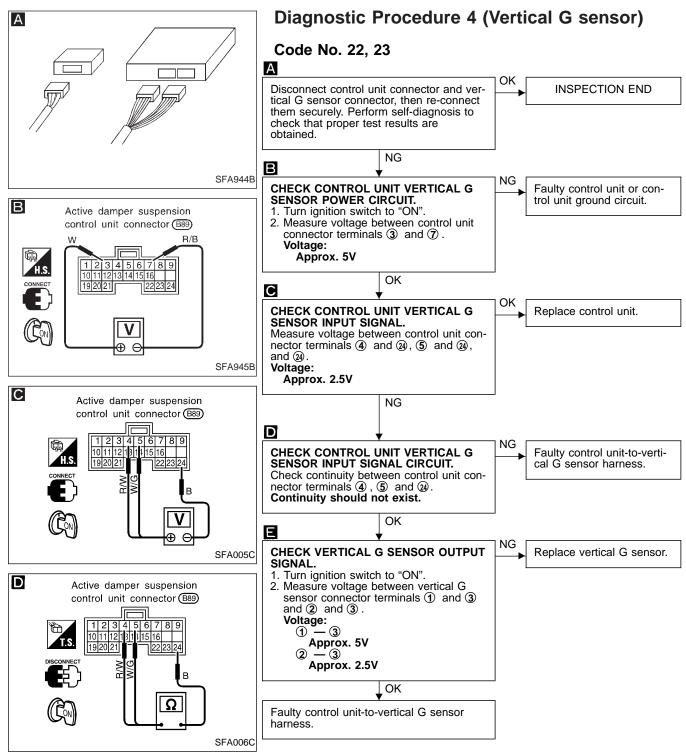
BT

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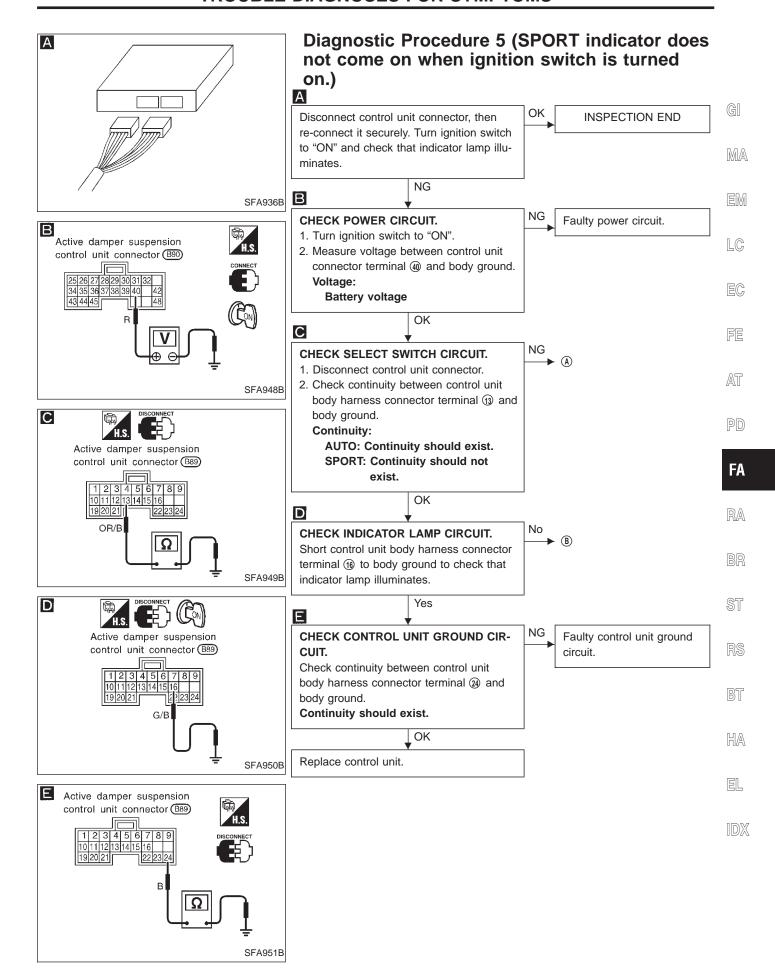
[DX

TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS

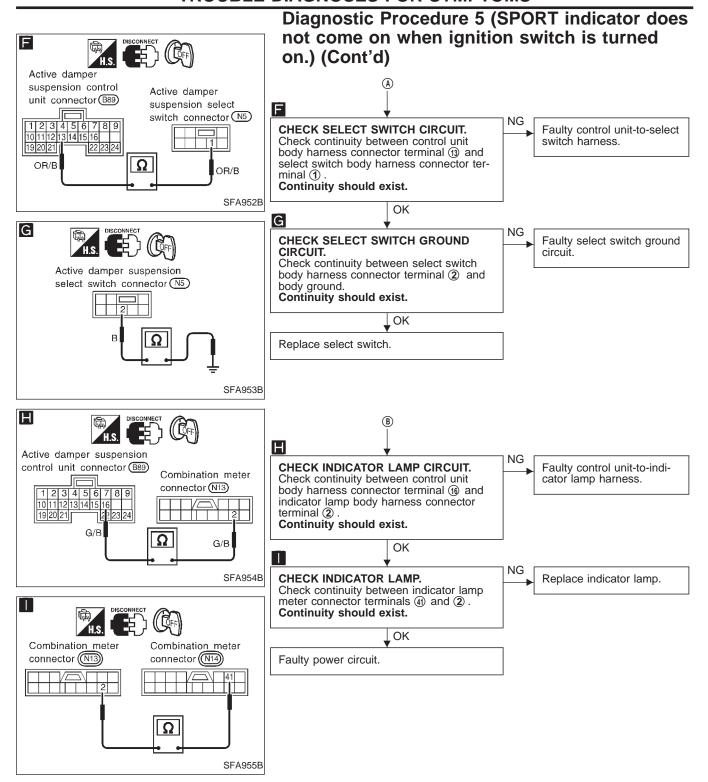


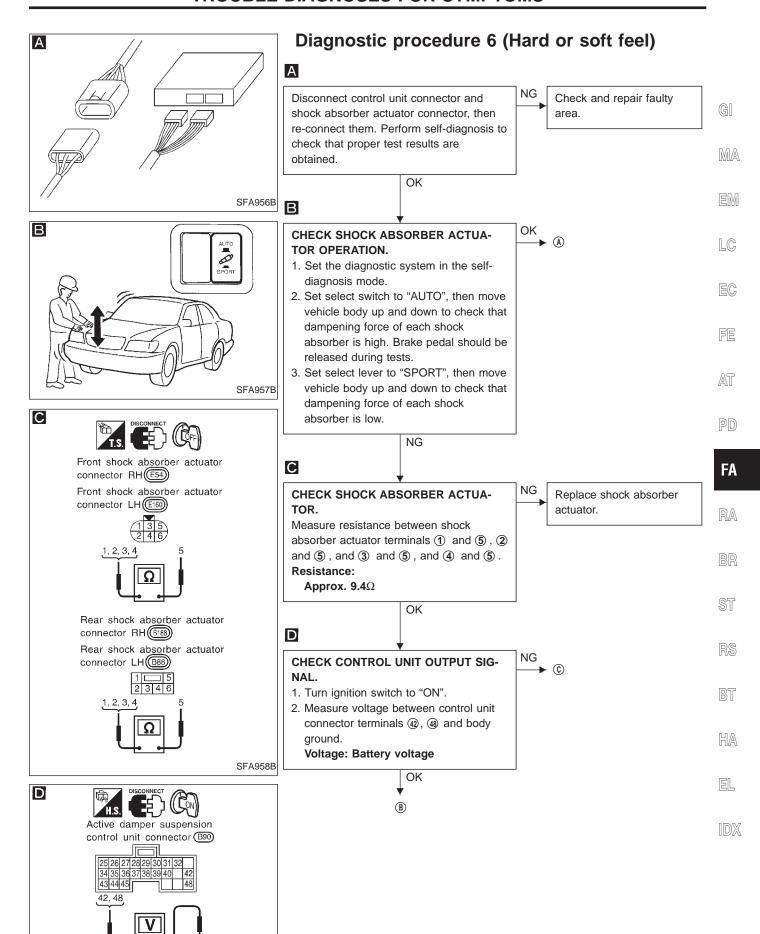
Note: The front vertical G sensor is installed on the rear of the inner pillar and the rear vertical G sensor is located on the rear of the outer wheelhouse. To check each vertical G sensor output signal, remove the vertical G sensor, set it vertical, then measure voltage between terminals.

Be careful not to drop or bump the vertical G sensor as it is easy to break. If dropped or bumped, replace with a new one.



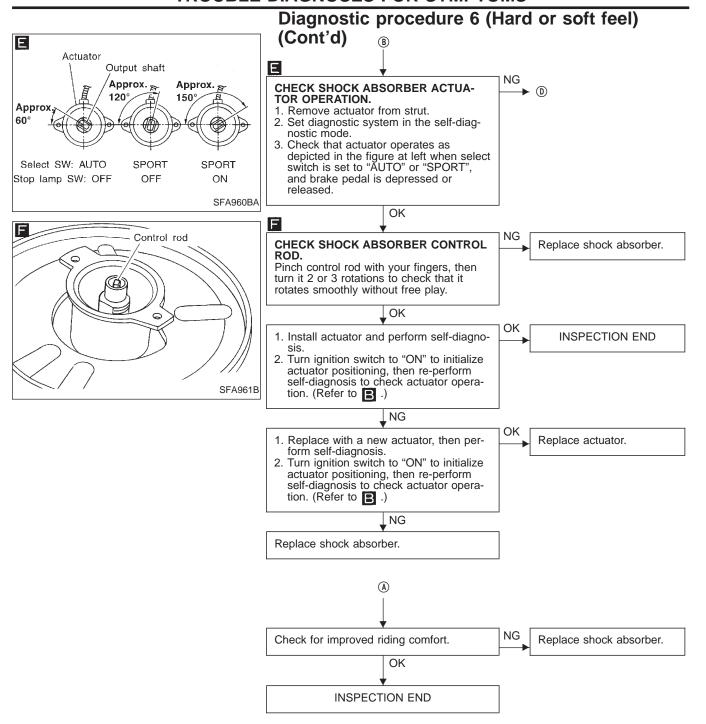
TROUBLE DIAGNOSES FOR SYMPTOMS



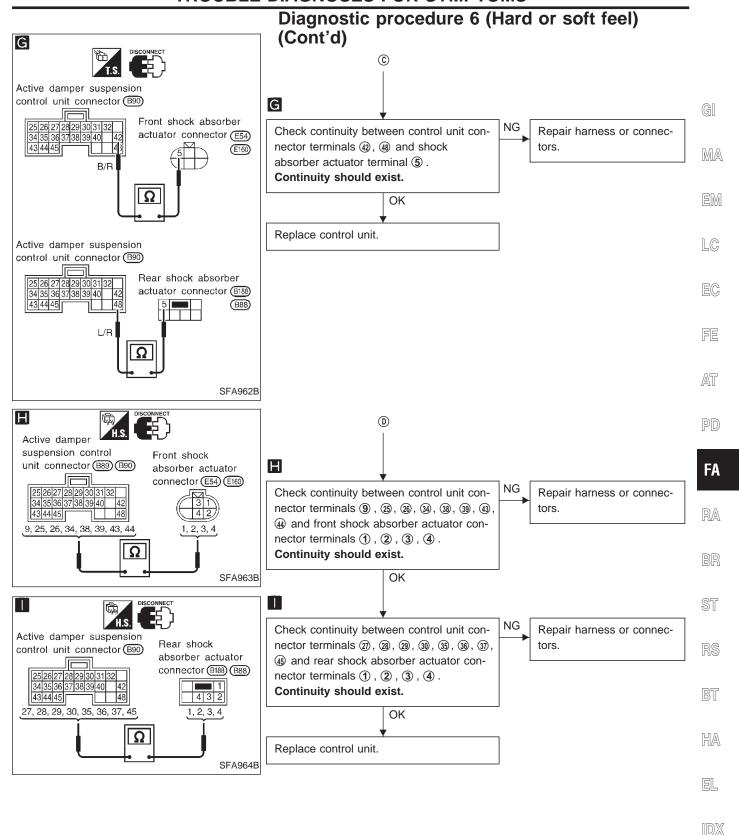


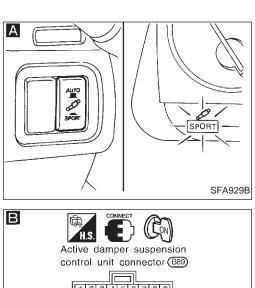
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TROUBLE DIAGNOSES FOR SYMPTOMS



TROUBLE DIAGNOSES FOR SYMPTOMS





Diagnostic Procedure 7 (Heavy steering operation during stationary turns)

Α Perform self-diagnosis to check that vehicle speed sensor and stop lamp switch are in good order.

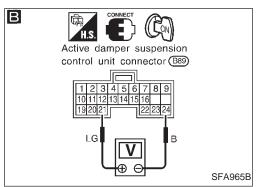
When self-diagnosis is performed using CONSULT-II, abnormalities concerning stop lamp switch cannot be displayed. Always perform self-diagnosis using indicator lamp located in meter cluster.

OK

Faulty vehicle speed sensor. Go to "Diagnostic Procedure 1 (Vehicle speed sensor)".

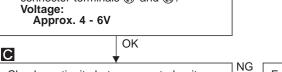
Faulty stop lamp switch. Go to "Diagnostic Procedure 3 (Stop lamp switch)".

Replace control unit.





2. Measure voltage between control unit connector terminals 21 and 24. Voltage:



Check continuity between control unit connector terminal ② and EPS solenoid valve terminal (1) Continuity should exist.

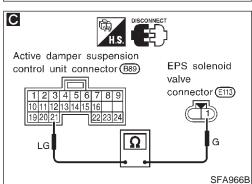
OK

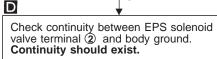
OK

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(A)

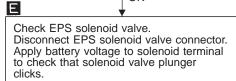
Faulty control unit-to-EPS solenoid valve harness.



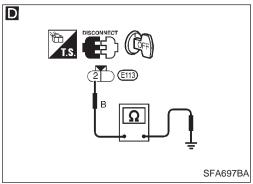


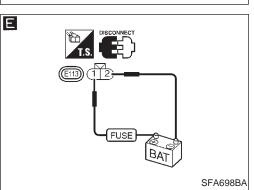


NG

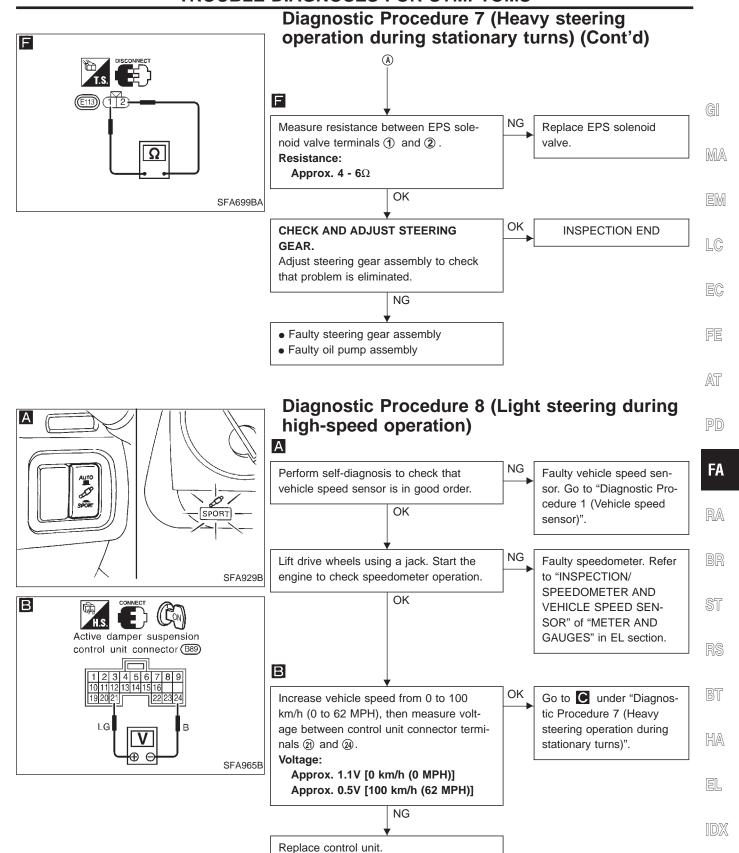


Replace EPS solenoid valve.

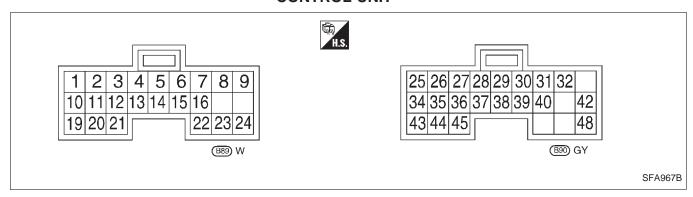




TROUBLE DIAGNOSES FOR SYMPTOMS



Electrical Component Inspection INSPECTION OF ACTIVE DAMPER SUSPENSION CONTROL UNIT

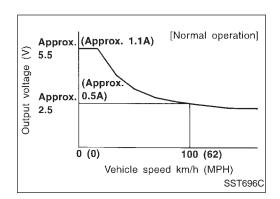


Active damper suspension control unit inspection table

Terminal No.		- Parts to check	Specifications		
+	_	Parts to check	Specin	Cations	
10, 19, 31 32, 40		Power supply	Turn ignition switch "ON"	Battery voltage (Approx. 12V)	
8, 23, 24		Ground	_	_	
9, 25, 26 27, 28, 29 30, 34, 35 36, 37, 38 39, 43, 44 45		Shock absorber actuator	_	_	
42, 48			Battery voltage (Approx. 12V)		
13		Select switch	"SPORT" "AUTO"	0V Approx. 5V	
21	Ground	EPS solenoid	At 0 km/h (0 MPH) At 100 km/h (62 MPH)	Approx. 1.1A Approx. 0.47A	
16		Indicator lamp (SPORT)	Select switch set to "SPORT" Select switch set to "AUTO"	OV Battery voltage (Approx. 12V)	
1, 2		Steering angle sensor	Steering wheel slowly turned to either side from neutral	0 to 5V (Approx.) are repeated.	
20			Steering wheel set to neutral	Approx. 5V	
11		Stop lamp switch	Brake pedal released Brake pedal depressed	0V Battery voltage (Approx. 12V)	
3		Vertical G sensor power supply	_	Approx. 5V	
4, 5		Vertical G sensor	Vehicle standstill	Approx. 2.5V	
22		Vehicle speed sensor	During extremely low speeds	0 to 5V (Approx.) are repeated.	
14, 15	_	CONSULT-II	-		

TROUBLE DIAGNOSES FOR ACTIVE DAMPER SUSPENSION

Electrical Component Inspection (Cont'd) EPS solenoid valve current flow characteristics



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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Suspension type	Independent macpherson strut with coil spring
Strut type	Standard: Double-acting hydraulic Optional: Adjusting hydraulic (Active damper suspension)
Stabilizer bar	Standard equipment

Inspection and Adjustment

WHEEL ALIGNMENT (Unladen*1)

Camber			Minimum	-1°25′ (-1.42°)
			Nominal	-0°40′ (-0.67°)
		Degree minute	Maximum	0°05′ (0.08°)
		(Decimal degree)	Left and right difference	1° (1.00°) or less
Caster			Minimum	5°40′ (5.67°)
			Nominal	6°25′ (6.42°)
		Degree minute	Maximum	7°10′ (7.17°)
		(Decimal degree)	Left and right difference	1° (1.00°) or less
Kingpin inclination			Minimum	12°25′ (12.42°)
		Degree minute	Nominal	13°10′ (13.17°)
		(Decimal degree)	Maximum	13°55′ (13.92°)
Total toe-in			Minimum	1 (0.04)
Distance (Δ – B)		Nominal	2 (0.08)
Distance	A - D)	mm (in)	Maximum	3 (0.12)
			Minimum	4′ (0.07°)
Angle (left	plus right)	Degree minute	Nominal	10′ (0.17°)
	(Decimal degree)		Maximum	16′ (0.27°)
Wheel turning angle			Minimum	36°50′ (36.83°)
	Inside		Nominal	39°50′ (39.83°)
E 11.4 **		Degree minute (Decimal degree)	Maximum	40°50′ (40.83°)
Full turn*2	Outside	Degree minute (Decimal degree)	Nominal	32°25′ (32.42°)

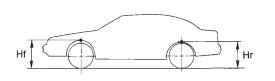
^{*1:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

^{*2:} On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

SERVICE DATA AND SPECIFICATIONS (SDS)

Inspection and Adjustment (Cont'd)

WHEELARCH HEIGHT (Unladen*)



SFA818A

Tire		215/60R16	225/50R17
Front (Hf)	mm (in)	731 (28.78)	722 (28.43)
Rear (Hr)	mm (in)	734 (28.90)	723 (28.46)

^{*:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

WHEEL BEARING

Wheel bearing end play limit	mm (in)	0.05 (0.0020) or less
Wheel bearing lock nut		
Tightening torque	N·m (kg-m, ft-lb)	206 - 284 (21 - 29, 152 - 210)
Maximum wheel bearing pre- wheel hub bolt	37.3 (3.8, 8.4)	

LOWER BALL JOINT

Swinging force at cot	8.8 - 85.3 (0.9 - 8.7, 2.0 - 19.2)	
Turning torque	N·m (kg-cm, in-lb)	0.5 - 4.9 (5 - 50, 4.3 - 43)
Vertical end play	mm (in)	0 (0)

WHEEL RUNOUT (Radial and lateral)

Wheel type		Aluminum wheel	
Radial runout limit	mm (in)	0.3 (0.012) or less	
Lateral runout limit	mm (in)		







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NOTES