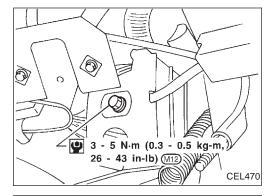
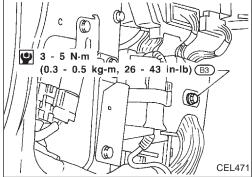
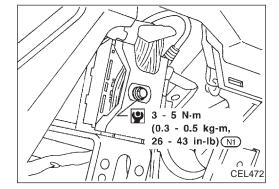
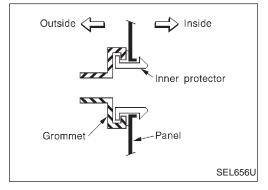
## **SUPER MULTIPLE JUNCTION (SMJ)**









#### **INSTALLATION**

To install SMJ, tighten bolts until orange "fulltight" mark appears and then retighten to specified torque as required.

**②**: 3 - 5 N⋅m

(0.3 - 0.5 kg-m, 26 - 43 in-lb)

#### **CAUTION:**

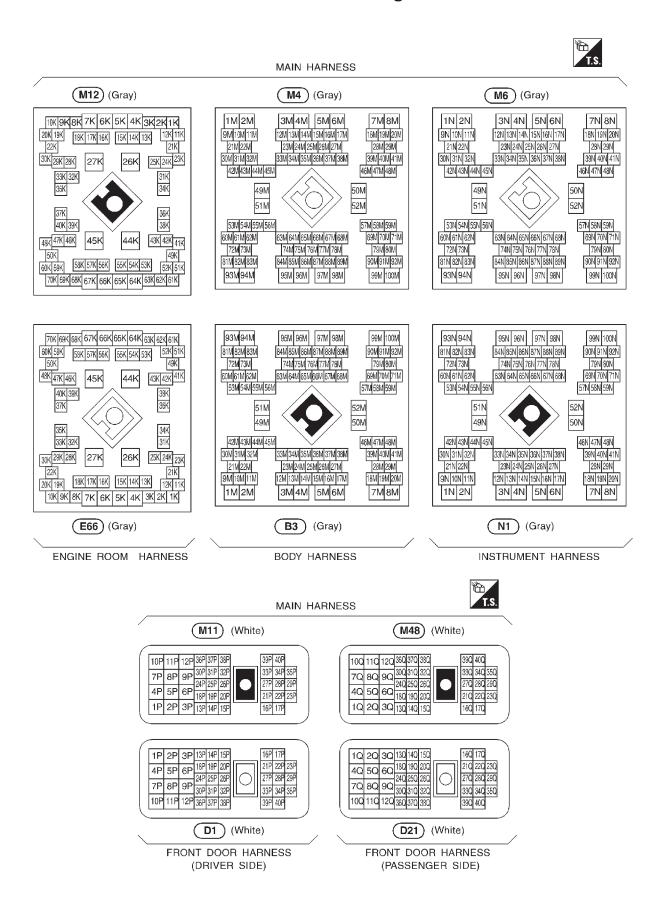
Do not overtighten bolts, otherwise, they may be damaged.

#### Grommet

A grommet of the shape shown on left is used for engine room harness through hole and engine control harness.

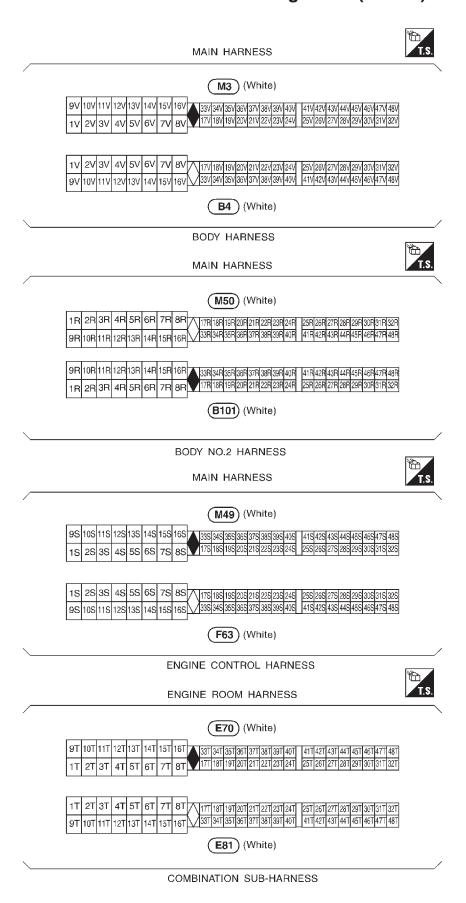
#### **CAUTION:**

Do not use old inner protector after removal; replace with new one.



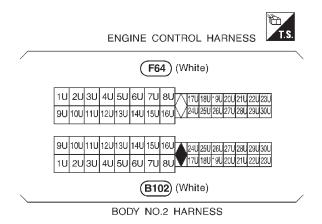
## SUPER MULTIPLE JUNCTION (SMJ)

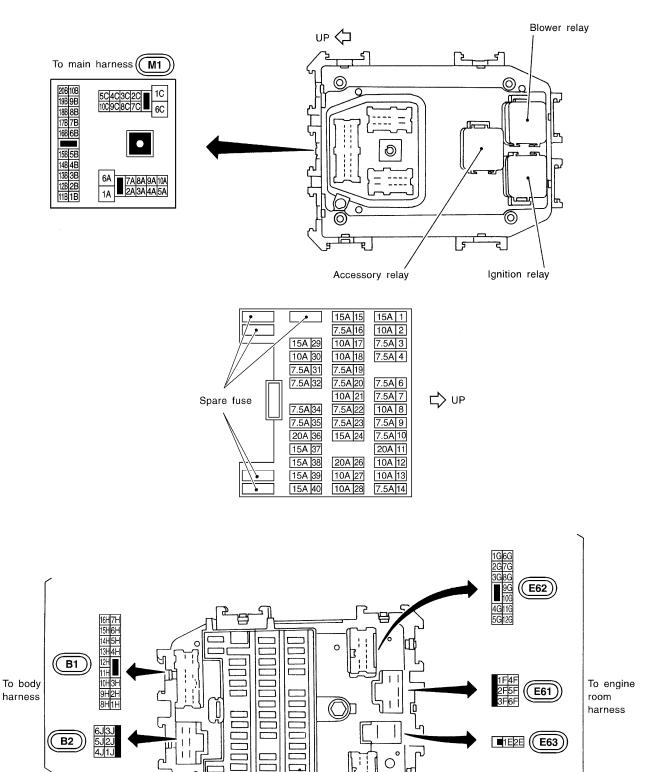
## **Terminal Arrangement (Cont'd)**



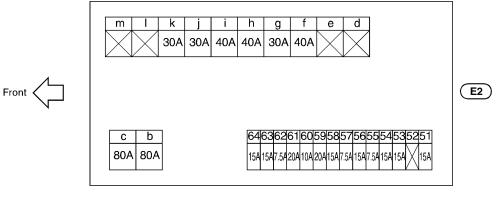
# **SUPER MULTIPLE JUNCTION (SMJ)**

# Terminal Arrangement (Cont'd)



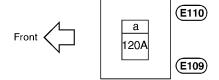


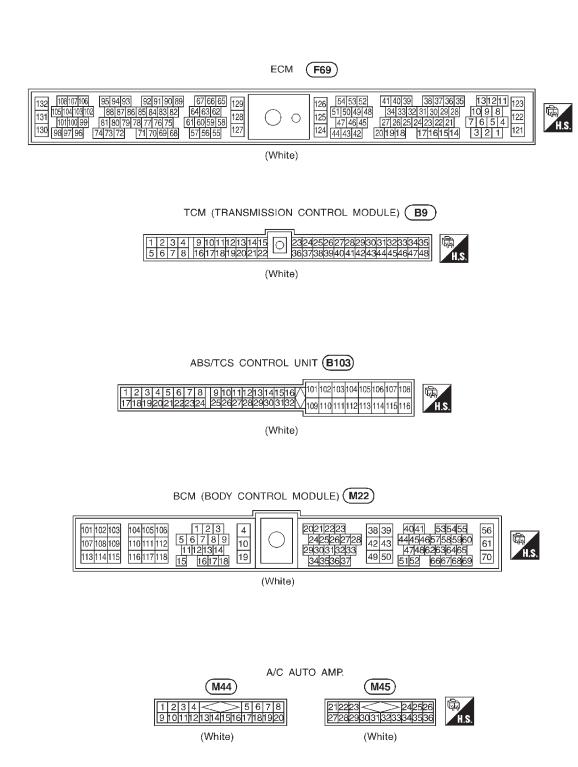
E64

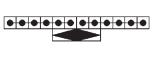


a~m FUSIBLE LINK

NO. 51~64 FUSE







1 1 1 1 1 2 2 2 2 2 2 2 (Blue)



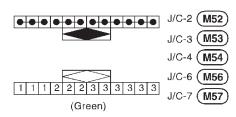


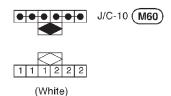


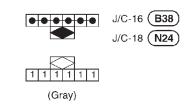


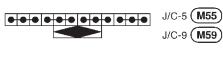


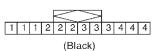


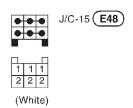


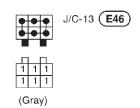












# **QUICK REFERENCE CHART: Q45**

ENGINE TUNE-UP DATA					
	717				
Engine model		VH41DE			
Firing order	1-8-7-3-6-5-4-2				
Idle speed A/T (in "N" position) rpm	650±50				
Ignition timing (BTDC at idle speed)	15°±2°				
CO% at idle	Idle mixture screw is preset and sealed at factory.				
Drive belt deflection (Cold)	Used belt deflection				
mm (in)	Limit	Deflection after adjustment	Deflection of new belt		
Alternator	8 (0.31)	4 - 5 (0.16 - 0.20)	3.5 - 4.5 (0.138 - 0.177)		
Air conditioner compressor	13 (0.51)	9 - 10 (0.35 - 0.39)	8 - 9 (0.31 - 0.35)		
Power steering oil pump	14 (0.55)	9 - 10 (0.35 - 0.39)	8 - 9 (0.31 - 0.35)		
Water pump	9 (0.35)	6 - 7 (0.24 - 0.28)	5 - 6 (0.20 - 0.24)		
Applied pushing force N (kg, lb)	98 (10, 22)				
Drive belt tension (Cold)*	Used belt tension		Tension of		
N (kg, lb)	Limit	Tension after adjustment	new belt		
Alternator	196 (20, 44)	736 - 814 (75 - 83, 165 - 183)	843 - 922 (86 - 94, 190 - 207)		
Air conditioner compressor	196 (20, 44)	500 - 579 (51 - 59, 112 - 130)	608 - 686 (62 - 70, 137 - 154)		
Power steering oil pump	137 (14, 31)	353 - 432 (36 - 44, 79 - 97)	451 - 530 (46 - 54, 101 - 119)		
Water pump	196 (20, 44)	539 - 618 (55 - 63, 121 - 139)	657 - 736 (67 - 75, 148 - 165)		
Radiator cap relief pressure kPa (kg/cm², psi)	98 - 118 (1.0 - 1.2, 14 - 17)				
Cooling system leakage testing pressure kPa (kg/cm², psi)	157 (1.6, 23)				
Compression pressure kPa (kg/cm², psi)/rpm					
Standard	1,285 (13.1, 186)/300				
Minimum	991 (10.1, 144)/300				
Spark plug Standard type	PFR5G-11				

<sup>\*</sup> If the belt tension gauge cannot be installed at check points, check drive belt tension at a different location on the belt.

PFR4G-11

PFR6G-11

#### FRONT WHEEL ALIGNMENT (Unladen\*

Hot type

Cold type

	I	
Camber	Minimum	–1°25′ (–1.42°)
	Nominal	-0°40′ (-0.67°)
Degree minute	Maximum	0°05′ (0.08°)
(Decimal degree)	Left and right difference	1° (1.00°) or less
Caster	Minimum	5°40′ (5.67°)
	Nominal	6°25′ (6.42°)
Degree minute	Maximum	7°10′ (7.17°)
(Decimal degree)	Left and right difference	1° (1.00°) or less
Kingpin inclination	Minimum	12°25′ (12.42°)
Degree minute	Nominal	13°10′ (13.17°)
(Decimal degree)	Maximum	13°55′ (13.92°)
Total toe-in	Minimum	1 (0.04)
Distance (A - B) mm (in)	Nominal	2 (0.08)
	Maximum	3 (0.12)
Angle (left plus right)	Minimum	4′ (0.07°)
Degree minute	Nominal	10′ (0.17°)
(Decimal degree)	Maximum	16′ (0.27°)
Wheel turning angle (Full turn)	Minimum	36°50′ (36.83°)
Inside Degree minute	Nominal	39°50′ (39.83°)
(Decimal degree)	Maximum	40°50′ (40.83°)
Outside  Degree minute (Decimal degree)	Nominal	32°25′ (32.42°)

<sup>\*</sup> Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

#### REAR WHEEL ALIGNMENT (Unladen\*)

Camber	Minimum	-0°15′ (-0.25°)
Degree minute (Decimal degree)	Nominal	-0°45′ (-0.75°)
	Maximum	-1°15′ (-1.25°)
Total toe-in	Minimum	0 (0)
Distance (A – B) mm (in)	Nominal	2.5 (0.098)
	Maximum	5 (0.20)
Angle (left plus right)  Degree minute (Decimal degree)	Minimum	0′ (0.00°)
	Nominal	14′ (0.23°)
	Maximum	28′ (0.47°)

Fuel, radiator coolant and engine oil full.
Spare tire, jack, hand tools and mats in designated positions.

#### BRAKE

	Unit: mm (in	
Front brake		
Pad wear limit	2.0 (0.079)	
Rotor repair limit	26.0 (1.024)	
Rear brake		
Pad wear limit	2.0 (0.079)	
Rotor repair limit	14.0 (0.551)	
Pedal free height	183 - 193 (7.20 - 7.60)	
Pedal depressed height*	More than 95 (3.74)	

<sup>\*</sup> Under force of 490 N (50 kg, 110 lb) with engine running

## REFILL CAPACITIES

		_,	
Unit		Liter	US measure
Fuel tank		80	21-1/8 gal
Coolant (With rese	Coolant (With reservoir tank)		12-3/8 qt
	Drain and refill		
Engine*	With oil filter change	5.3	5-5/8 qt
	Without oil filter change	5.0	5-1/4 qt
	Dry engine (overhaul)	6.2	6-1/2 qt
Transmission	A/T	10.5	11-1/8 qt
Differential carrier	Differential carrier		2-3/4 pt
Power steering system		1.3	1-3/8 qt
Air conditioning system	Compressor oil	0.250	8.5 fl oz
	Refrigerant	0.675 - 0.725 kg	1.488 - 1.599 lb

<sup>\*</sup> For further details, see "Changing Engine Oil" in MA section.