

D

Е

M

Ν

# **CONTENTS**

PRECAUTION 3	COWL TOP	
PRECAUTIONS	Exploded ViewRemoval and Installation	27 27
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-SIONER"	FENDER PROTECTOR	30
Procedure without Cowl Top Cover	FENDER PROTECTOR : Exploded View	30
VEHICLE INFORMATION5	REAR WHEEL HOUSE PROTECTOR	
BODY EXTERIOR PAINT COLOR5  Body Exterior Paint Color5  PREPARATION6	REAR WHEEL HOUSE PROTECTOR: Exploded ViewREAR WHEEL HOUSE PROTECTOR: Removal and Installation	32
PREPARATION 6	FLOOR SIDE FAIRING	33
Special Service Tools6 Commercial Service Tools6	FRONT UNDER COVER : Exploded View	
SYMPTOM DIAGNOSIS8	FRONT UNDER COVER : Removal and Installation	35
SQUEAK AND RATTLE TROUBLE DIAG-           NOSES         8           Work Flow         8           Inspection Procedure         10           Diagnostic Worksheet         12	FLOOR UNDER COVER	35
REMOVAL AND INSTALLATION14	ROOF SIDE MOLDING	_
FRONT BUMPER14	Removal and Installation	
Exploded View	DOOR SASH MOLDING	
REAR BUMPER21Exploded View21Removal and Installation22	FRONT DOOR SASH MOLDINGFRONT DOOR SASH MOLDING : Removal and Installation	
FRONT GRILLE         25           Exploded View         25           Removal and Installation         25	REAR DOOR SASH MOLDING REAR DOOR SASH MOLDING : Removal and Installation	

DOOR SASH COVER44 Exploded View44	REAR DOOR OUTSIDE MOLDING : Removal and Installation50
FRONT DOOR SASH COVER45	DOOR PARTING SEAL52
FRONT DOOR SASH COVER : Removal and In-	Exploded View52
stallation45	Removal and Installation52
REAR DOOR SASH COVER46	SILL COVER 54
REAR DOOR SASH COVER : Removal and In-	Exploded View54
stallation46	Removal and Installation55
DOOR OUTSIDE MOLDING49	TRUNK LID FINISHER57
Exploded View	Exploded View57
FRONT DOOR OUTSIDE MOLDING49	TRUNK LID FINISHER57
FRONT DOOR OUTSIDE MOLDING : Removal and Installation50	TRUNK LID FINISHER: Removal and Installation 57
and installation	TRUNK LID MOLDING58
REAR DOOR OUTSIDE MOLDING50	TRUNK LID MOLDING: Removal and Installation 58

# **PRECAUTION**

## **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

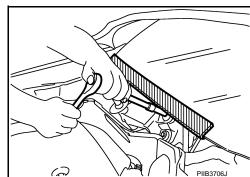
PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

## Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc. to prevent damage to the windshield.



EXT

INFOID:0000000011284394

Α

В

D

Е

Н

M

Ν

0

## **PRECAUTIONS**

#### < PRECAUTION >

## **Precautions for Removing Battery Terminal**

INFOID:0000000011565474

INFOID:0000000011284395

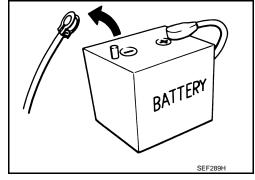
 When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.

#### NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.
 NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.



After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.
 NOTE:

The removal of 12V battery may cause a DTC detection error.

## Precaution for Work

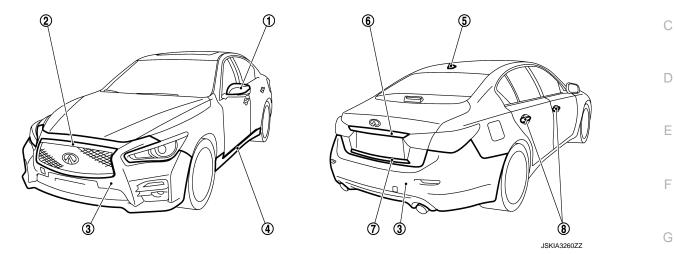
• After removing and installing the opening/closing parts, be sure to carry out fitting adjustments to check their

• Check the lubrication level, damage, and wear of each part. If necessary, grease or replace it.

# **VEHICLE INFORMATION**

# **BODY EXTERIOR PAINT COLOR**

# Body Exterior Paint Color



			Color code	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
			Description	Brown	Black	Silver	Gray	Black	Red	White	Grayish Blue
	Comp	oonent	Paint type note	2M	2P	2M	2M	2\$	2PM	3P	2M
			Anti scratch advanced paint <sup>note</sup>	×	×	×	×	×	×	×	×
1	Door mi	rror cover	Body color	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
2	Front gri	lle	Chromium plate	Cr	Cr	Cr	Cr	Cr	Cr	Cr	Cr
3	Bumper	fascia	Body color	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
4	Sill cove	r	Body color	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
5	Antenna	base cover	Body color	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
6	Trunk lic	l finisher	Chromium plate	Cr	Cr	Cr	Cr	Cr	Cr	Cr	Cr
7	Trunk lic	l molding	Chromium plate	Cr	Cr	Cr	Cr	Cr	Cr	Cr	Cr
	Door	Grip body	Body color	BCAN	BGAC	BK23	BKAD	ВКН3	BNAH	BQAA	BRBP
8	out- side handle	Grip finisher	Chromium plate	Cr	Cr	Cr	Cr	Cr	Cr	Cr	Cr

#### NOTE:

- · 2M: 2-Coat Metallic
- 2P: 2-Coat pearl
- 2S: Solid + Clear
- 3P: 3-Coat pearl
- 2PM: 2-Coat Pearl metallic
- Anti scratch advanced paint applied the body color site except for the sill cover, antenna base cover and door outside handle.

EXT

Н

Α

В

INFOID:0000000011284396

M

Ν

0

# **PREPARATION**

# **PREPARATION**

# Special Service Tools

INFOID:0000000011284397

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
(J-39570) Chassis ear	SIIA0993E	Locates the noise
(J-50397) NISSAN Squeak and Rattle Kit	SIIA0994E	Repairs the cause of noise

# Commercial Service Tools

INFOID:0000000011284398

Tool name		Description
Engine ear	SIIA0995E	Locates the noise
Power tool	PIIB1407E	

## **PREPARATION**

# < PREPARATION >

Tool name		Description	Д
Drill			E
	JMKIB1809ZZ		C
Hand nut rivet setter	JMKIA3000ZZ	Install bumper side bracket and license plate	Е
		1	F

G

Н

J

EXT

L

M

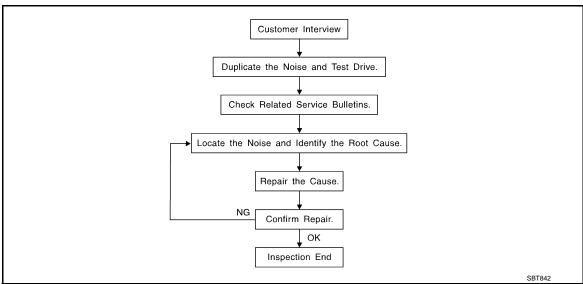
Ν

0

# SYMPTOM DIAGNOSIS

## SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow (INFOID:000000011284399



#### **CUSTOMER INTERVIEW**

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer comments. Refer to <a href="EXT-12">EXT-12</a>, "Diagnostic Worksheet". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, perform a diagnosis and repair the noise that the customer is concerned about. This can be accomplished by performing a test drive with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
  are provided so that the customer, service adviser, and technician use the same language when describing
  the noise.
- Squeak (Like tennis shoes on a clean floor)
   Squeak characteristics include the light contact / fast movement / brought on by road conditions / hard surfaces = high-pitched noise / softer surfaces = low-pitched noises / edge to surface = chirping
- Creak (Like walking on an old wooden floor)
   Creak characteristics include firm contact / slow movement/twisting with a rotational movement / pitch dependent on materials / often brought on by activity.
- Rattle (Like shaking a baby rattle)
   Rattle characteristics include fast repeated contact / vibration or similar movement / loose parts/missing clip or fastener / incorrect clearance.
- Knock (Like a knock on a door)
  - Knock characteristics include hollow sounds / sometimes repeating / often brought on by driver action.
- Tick (Like a clock second hand)
   Tick characteristics include gentle contacting of light materials / loose components / can be caused by driver action or road conditions.
- Thump (Heavy, muffled knock noise)
   Thump characteristics include softer knock / dull sounds often brought on by activity.
- Buzz (Like a bumblebee)

  Buzz eherceteristics include high frequency
  - Buzz characteristics include high frequency rattle / firm contact.
- Often the degree of acceptable noise level varies depending upon the person. A noise that a technician may judge as acceptable may be very irritating to a customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

#### DUPLICATE THE NOISE AND TEST DRIVE

#### < SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when the repair is reconfirmed.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following items:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- 4) Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T models, drive position on A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

#### CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to the concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

#### LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis ear: J-39570, engine ear, and mechanics stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- Removing the component(s) in the area that is / are suspected to be the cause of the noise.
   Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
- Tapping or pushing/pulling the component(s) that is / are suspected to be the cause of the noise.
   Do not tap or push/pull the component(s) with excessive force, otherwise the noise is eliminated only temporarily.
- Feeling for a vibration by hand by touching the component(s) that is / are suspected to be the cause of the noise.
- Placing a piece of paper between components that are suspected to be the cause of the noise.
- Looking for loose components and contact marks.
   Refer to EXT-10, "Inspection Procedure".

#### REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- Separate components by repositioning or loosening and retightening the components, if possible.
- Insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape, or urethane tape. A NISSAN Squeak and Rattle Kit (J-50397) is available through the authorized NISSAN Parts Department.

## **CAUTION:**

# Never use excessive force as many components are constructed of plastic and may be damaged. NOTE:

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-50397). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

- 76268-9E005:  $100 \times 135 \text{ mm} (3.937 \times 5.315 \text{ in})$
- 76884-71L01:  $60 \times 85 \text{ mm}$  (2.362 × 3.346 in)
- 76884-71L02: 15  $\times$  25 mm (0.591  $\times$  0.984 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

- 73982-9E000: 45 mm (1.772 in) thick,  $50 \times 50$  mm (1.969  $\times$  1.969 in)
- 73982-50Y00: 10 mm (0.394 in) thick, 50  $\times$  50 mm (1.969  $\times$  1.969 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.181 in) thick, 30  $\times$  50 mm (1.181  $\times$  1.969in)

**FELT CLOTHTAPE** 

EXT

В

D

Е

F

M

Ν

0

Р

Revision: 2015 January EXT-9 2015 Q50

#### < SYMPTOM DIAGNOSIS >

Used to insulate where movement does not occur. Ideal for instrument panel applications.

- 68370-4B000:  $15 \times 25 \text{ mm} (0.591 \times 0.984 \text{ in}) \text{ pad}$
- 68239-13E00: 5 mm (0.197 in) wide tape roll

The following materials, not found in the kit, can also be used to repair squeaks and rattles.

**UHMW (TEFLON) TAPE** 

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used in place of UHMW tape that is visible or does not fit. Only lasts a few months.

SILICONE SPRAY

Used when grease cannot be applied.

**DUCT TAPE** 

Used to eliminate movement.

#### CONFIRM THE REPAIR

After repair is complete, test drive the vehicle to confirm that the cause of noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

## Inspection Procedure

INFOID:0000000011284400

Refer to Table of Contents for specific component removal and installation information.

#### INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

#### **CAUTION:**

Never use silicone spray to isolate a squeak or rattle. If the area is saturated with silicone, the recheck of repair becomes impossible.

#### CENTER CONSOLE

Components to check include:

- Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

#### **DOORS**

Check the following items:

- Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon connection to door finisher
- Wiring harnesses tapping
- Door striker out of alignment causing a popping noise on starts and stops

Tapping, moving the components, or pressing on them while driving to duplicate the conditions can isolate many of these incidents. The areas can usually be insulated with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-50397) to repair the noise.

#### TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the customer. In addition check for the following items:

### < SYMPTOM DIAGNOSIS >

- 1. Trunk lid dumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- Trunk lid torsion bars knocking together
- 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing, or insulating the item(s) or component(s) causing the noise.

#### SUNROOF/HEADLINING

Noises in the sunroof / headlining area can often be traced to one of the following items:

- Sunroof lid, rail, linkage, or seals making a rattle or light knocking noise
- 2. Sunvisor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

#### SEATS

When isolating seat noise it is important to note the position the seat is in and the load placed on the seat when the noise occurs. These conditions should be duplicated when verifying and isolating the cause of the noise

Causes of seat noise include:

- Headrest rods and holder
- A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move, or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

EXT

Α

D

Е

\_/(1

M

N

Р

Revision: 2015 January EXT-11 2015 Q50

< SYMPTOM DIAGNOSIS >

## Diagnostic Worksheet

INFOID:0000000011284401



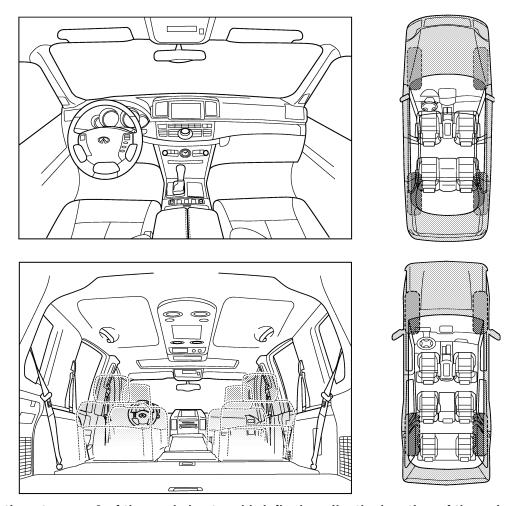
# SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

#### Dear Infiniti Customer:

We are concerned about your satisfaction with your Infiniti vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Infiniti right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service consultant or technician to ensure we confirm the noise you are hearing.

## I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

< SYMPTOM DIAGNOSIS >

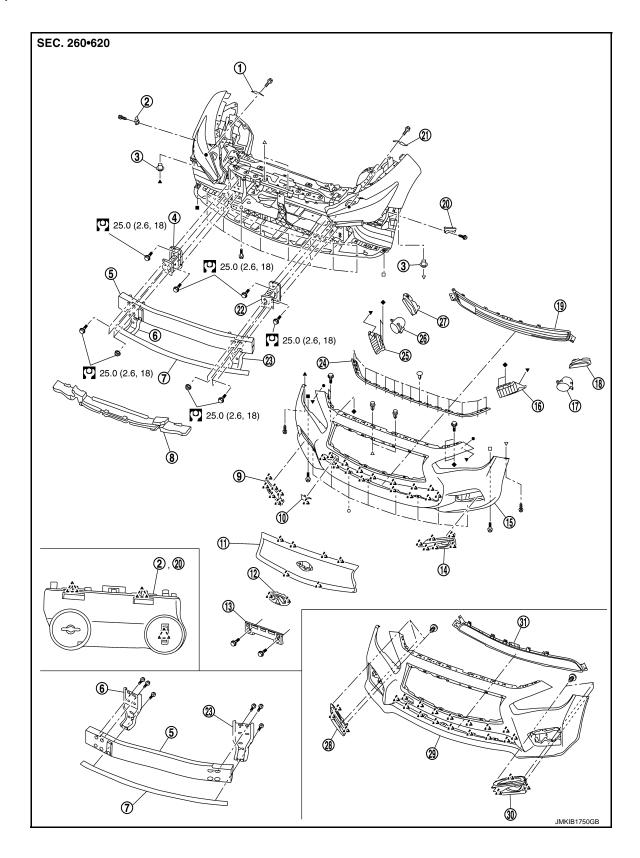
II. WHEN DOES IT OCCUR? (please	check the boxes that apply)	
☐ anytime	after sitting out in the rain	
☐ 1st time in the morning	$\square$ when it is raining or wet	
only when it is cold outside	dry or dusty conditions	
only when it is hot outside	other:	
III. WHEN DRIVING:	IV. WHAT TYPE OF NOISE	
through driveways	squeak (like tennis shoes on a clean floor)	
over rough roads	creak (like walking on an old wooden floor)	
over speed bumps	rattle (like shaking a baby rattle)	
only about mph	knock (like a knock at the door)	
on acceleration	tick (like a clock second hand)	
coming to a stop	thump (heavy, muffled knock noise)	
on turns: left, right or either (circle)	buzz (like a bumble bee)	
L With naccandare or cardo		
☐ with passengers or cargo		
other:	minutos	
other: miles or		
other:		<del>_</del>
☐ other: miles or miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:	HIP PERSONNEL  YES NO Initials of person	
other: after driving miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:  Vehicle test driven with customer	HIP PERSONNEL  YES NO Initials of person	
other: after driving miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:  Vehicle test driven with customer - Noise verified on test drive	HIP PERSONNEL  YES NO Initials of person	
other: after driving miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:  Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired	YES NO Initials of person performing	
other: after driving miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:  Vehicle test driven with customer - Noise verified on test drive	YES NO Initials of person performing	
other: after driving miles or  TO BE COMPLETED BY DEALERS  Test Drive Notes:  Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired	YES NO Initials of person performing	

Revision: 2015 January **EXT-13** 2015 Q50

# **REMOVAL AND INSTALLATION**

# FRONT BUMPER

Exploded View



## < REMOVAL AND INSTALLATION >

- Front bumper side bracket RH
- (4) Front bumper stay RH
- Front apron reinforcement
- Bumper bracket cover
- License plate bracket
- (16) Front bumper side stiffener LH
- (19) Front bumper grille
- Front bumper stay LH
- 25) Front bumper side stiffener RH
- Front bumper finisher RH (sport grade)
- Front bumper grille (sport grade)
- ∠^\ : Pawl
- : N·m (kg-m, ft-lb)
- . Will (kg-III, It-Ib)

- (2) Front bumper fascia bracket RH
- (5) Front bumper reinforcement
- R) Front bumper energy absorber
- (1) Front grille
- Front bumper finisher LH (normal grade)
- Front fog lamp assembly LH
- Front bumper fascia bracket LH
- Apron side bracket LH

 $lack A, lack M, lack V, lack A, O, lack A, \Box, 
abla$ : Indicates that the part is connected at points with same symbol in actual vehicle.

- Front fog lamp assembly RH
- Front bumper fascia assembly (sport grade)

- Grommet
- Apron side bracket RH
- Front bumper finisher RH (normal grade)
- (12) Emblem
- (5) Front bumper fascia assembly (normal grade)
- (18) Front turn signal lamp LH
- (21) Front bumper side bracket LH
- Hood front seal
- Front turn signal lamp RH
- Front bumper finisher LH (sport grade)

Α

В

D

Е

F

Н

# Removal and Installation

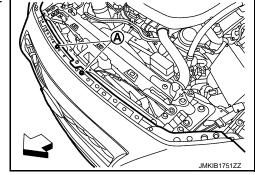
INFOID:0000000011284403

#### **CAUTION:**

Bumper fascia is made of resin. Never apply strong force to it, and be careful to prevent contact with oil.

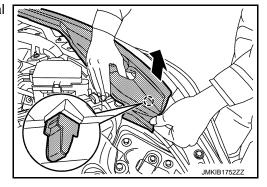
REMOVAL

- Fully open hood assembly.
- 2. Remove air intake cover fixing clips, and then remove air intake cover.
- 3. Remove front bumper fascia assembly fixing clips (A) of bumper upper side.



 Remove fender side seal assembly fixing clip of fender side seal assembly front side (LH and RH).

( ) : Clip



2015 Q50

Revision: 2015 January

**EXT-15** 

EXT

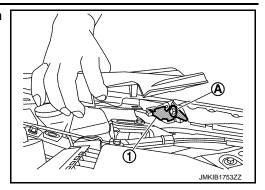
M

Ν

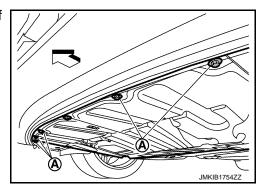
0

## < REMOVAL AND INSTALLATION >

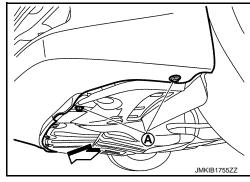
5. Remove front bumper side bracket ① mounting bolt ④, and then remove front bumper side bracket (LH and RH).



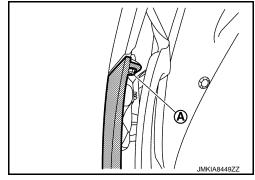
6. Remove front bumper fascia assembly mounting bolts (A) of bumper lower side.



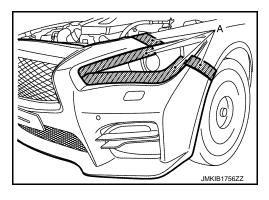
7. Remove fender protector mounting bolts (A) from front side of front fender protector front (LH and RH).



8. Remove front bumper fascia assembly fixing screws (A) (LH and RH).



9. Apply protective tape (A) on the part to protect it from damage.



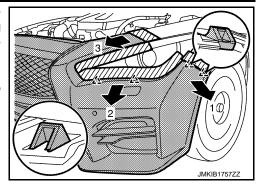
#### < REMOVAL AND INSTALLATION >

10. Pull bumper fascia side toward the vehicle side to disengage the fitting of bumper side bracket and bumper fascia side according to the numerical order 1→3 as shown by the arrows in the figure.

#### **CAUTION:**

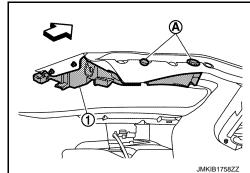
When removing bumper fascia assembly, 2 workers are required so as to prevent it from dropping.





- 11. Disconnect front fog lamp harness connectors (LH and RH).
- 12. Disconnect front turn signal lamp harness connectors (LH and RH).
- 13. Disconnect sonar sensor harness connector of front bumper fascia right side (if equipped).
- 14. Disconnect front camera harness connector of front bumper fascia right side (if equipped).
- 15. Remove front bumper fascia assembly.
- 16. Remove the following parts after removing front bumper fascia assembly.
  - Front fog lamp assembly. Refer to EXL-173, "Removal and Installation".
  - Front turn signal lamp. Refer to EXL-171, "Removal and Installation".
  - Sonar sensor (if equipped). Refer to the following.
  - FRONT CENTER SENSOR: AV-454, "FRONT CENTER SENSOR: Removal and Installation".
  - CORNER SENSOR: AV-456, "CORNER SENSOR AND REAR CENTER SENSOR: Removal and Installation"
  - Front camera (if equipped). Refer to AV-450, "Removal and Installation".
  - Front grille. Refer to EXT-25, "Removal and Installation".
  - Hood front seal.
  - · Bumper bracket cover
  - Front bumper grille
  - License plate bracket
  - · Bumper harness
- 17. Remove front bumper side stiffener (1) mounting bolts (A) of bumper upper side, and then remove front bumper side stiffener (LH and RH).



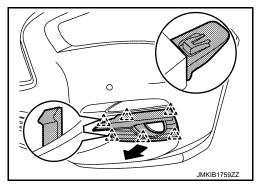


18. Remove front bumper finisher.

Normal grade

Disengage front bumper finisher fixing pawls, and then remove front bumper finisher (LH and RH) as shown by the arrows in the figure.





Sport grade

EXT

Α

В

D

Е

F

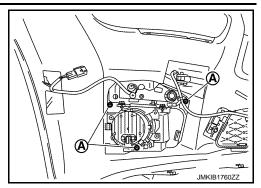
Н

M

Ν

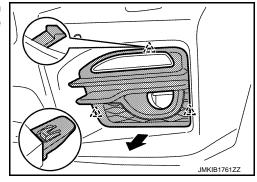
#### < REMOVAL AND INSTALLATION >

1. Remove front bumper finisher fixing screws (A) of front bumper fascia back side.



2. Disengage front bumper finisher fixing pawls, and then remove front bumper finisher (LH and RH) as shown by the arrows in the figure.





- Remove front bumper fascia bracket fixing screws, and then remove front bumper fascia bracket (LH and RH).
- 20. Remove front bumper energy absorber.
- 21. Remove ICC SENSOR. Refer to CCS-136, "Removal and Installation".
- 22. Remove air guide (LH and RH). Refer to DLK-181, "Exploded View".
- 23. Remove front bumper reinforcement mounting nuts and bolts, and then remove front bumper reinforcement.
- 24. Remove the following parts after removing front bumper reinforcement.
  - Apron side bracket (LH and RH)
  - Front apron reinforcement
- 25. Remove front bumper stay mounting bolts, and then remove front bumper stay (LH and RH).

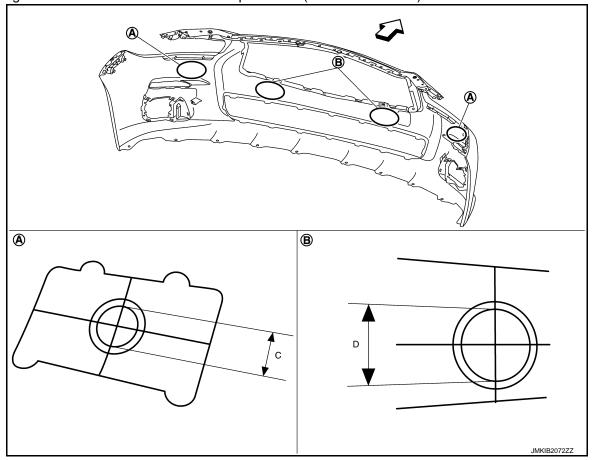
#### INSTALLATION

Note the following items, and then install in the reverse order of removal.

NOTE:

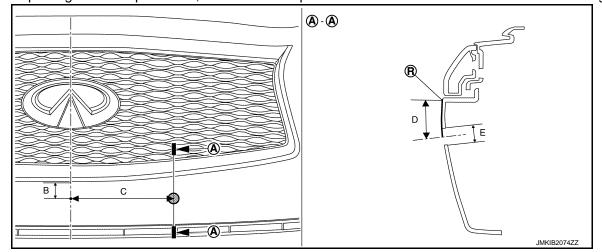
## < REMOVAL AND INSTALLATION >

• When replacing front bumper fascia, drill the sonar sensor installation holes in the (A) and (B) parts of the marking-off line from back side of front bumper fascia (with sonar sensor).



Portion	Diameter			
C	φ18.0 mm (φ0.709 in)			
D	<b>φ32.0 mm (φ1.260 in)</b>			

• When replacing front bumper fascia, drill the license plate bracket installation holes as shown in the figure.



EXT

J

Α

В

D

Е

F

Н

M

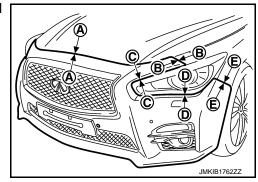
N

0

Portion	Dimension/Diameter
В	20.0 mm (0.787 in) *
C	120.0 mm (4.724 in) *
D	22.6 mm (0.890 in) *
E	<b>φ9.0 mm (φ0.345 in)</b>

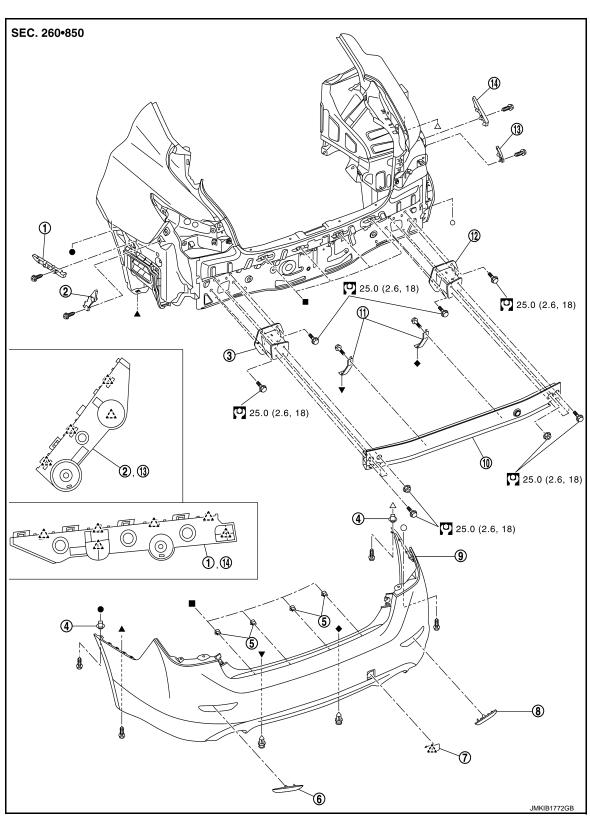
<sup>\*:</sup> Dimension along the surface.

- The following table shows the specified values for checking normal installation status.
- Fitting adjustment cannot be performed.



Portion		Clearance	Surface height difference	
Front bumper fascia assembly – Hood	<b>A</b> - <b>A</b>	2.0 – 4.0 mm (0.079 – 0.157 in)	(-1.0) - (+2.0) mm [(-0.039) - (+0.079) in]	
Front bumper fascia assembly – Front fender	<b>B - B</b>	0.0 – 0.5 mm (0.000 – 0.020 in)	(–1.0) – (0.0) mm [(–0.039) – (0.000) in]	
Front bumper fascia assembly  - Front combination lamp	©-©	0.2 – 3.2 mm (0.008 – 0.126 in)	_	
	(D) <b>-</b> (D)	0.2 – 3.2 mm (0.008 – 0.126 in)	_	
Front bumper fascia assembly – Front fender	<b>E</b> - <b>E</b>	0.0 – 1.1 mm (0.000 – 0.043 in)	(-1.5) - (+0.3) mm [(-0.059) - (+0.012) in]	

**Exploded View** INFOID:0000000011284404



Rear bumper side bracket A LH

4

Grommet

- 2 Rear bumper side bracket B LH
- Clip (5)

- Rear bumper stay LH
- Rear reflex reflector LH

F

Е

D

Α

В

G

Н

M

Ν

0

Rear bumper side bracket A RH

#### < REMOVAL AND INSTALLATION >

- 7) Rear bumper finisher
- (8) Rear reflex reflector RH
- (9) Rear bumper fascia assembly

- (10) Rear bumper reinforcement
- (1) Rear bumper retainer lower
- Rear bumper stay RH

- (13) Rear bumper side bracket B RH
- △、: Pawl

: N·m (kg-m, ft-lb)

 $\bullet$ ,  $\blacktriangle$ ,  $\blacksquare$ ,  $\blacktriangledown$ ,  $\bullet$ ,  $\bullet$ ,  $\bullet$ ,  $\bullet$ . Indicates that the part is connected at points with same symbol in actual vehicle.

(14)

## Removal and Installation

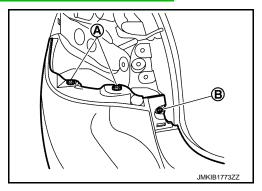
INFOID:0000000011284405

#### **CAUTION:**

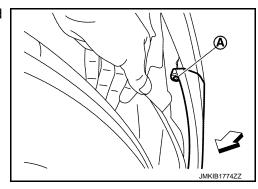
Bumper fascia is made of resin. Never apply strong force to it, and be careful to prevent contact with oil.

#### **REMOVAL**

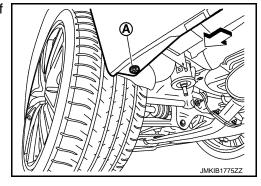
- 1. Fully open trunk lid assembly.
- 2. Remove rear combination lamps (LH and RH). Refer to EXL-182, "Removal and Installation".
- 3. Remove rear bumper fascia assembly fixing clips (A) and screw (B) of bumper upper side (LH and RH).



 Remove rear bumper fascia assembly fixing screws (A) (LH and RH).

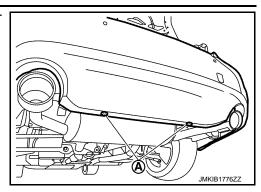


5. Remove rear bumper fascia assembly fixing screws (A) of bumper lower side (LH and RH).

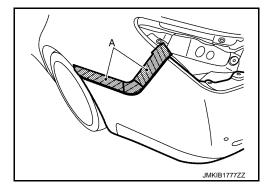


#### < REMOVAL AND INSTALLATION >

6. Remove rear bumper fascia assembly fixing clips (A) of bumper lower side.



7. Apply protective tape (A) on the part to protect it from damage.

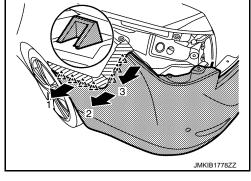


8. Pull rear bumper fascia side toward the vehicle side to disengage the fitting of rear bumper side bracket and rear bumper fascia side according to the numerical order 1→3 as shown by the arrows in the figure.

#### **CAUTION:**

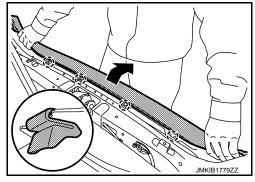
When removing bumper fascia, 2 workers are required so as to prevent it from dropping.





9. Disengage rear bumper fascia assembly fixing clips as shown by the arrow in the figure





- 10. Disconnect sonar sensor harness connector (if equipped).
- 11. Remove rear bumper fascia assembly.
- 12. Remove the following parts after removing rear bumper fascia assembly.
  - Sonar sensor (if equipped). Refer to <u>AV-456</u>, "CORNER SENSOR AND REAR CENTER SENSOR: Removal and Installation".
  - Rear reflex reflector (LH and RH). Refer to EXL-188, "Removal and Installation".
  - · Rear bumper finisher.
- 13. Remove harness clips from rear bumper reinforcement.
- 14. Remove rear bumper reinforcement mounting nuts and bolts, and then remove rear bumper reinforcement.
- 15. Remove rear bumper retainer lower mounting bolts, and then remove rear bumper retainer lower.

Revision: 2015 January EXT-23 2015 Q50

EXT

Α

В

D

Е

F

Н

M

Ν

## < REMOVAL AND INSTALLATION >

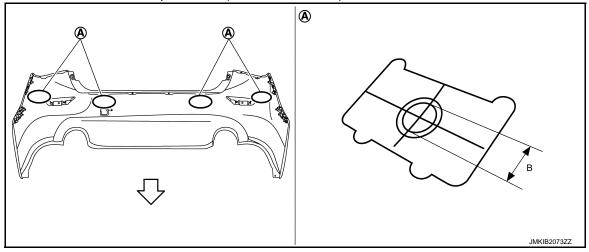
- 16. Remove rear bumper stay mounting bolts, and then remove rear bumper stay (LH and RH).
- 17. Remove rear bumper side bracket A and B fixing screws, and then remove rear bumper side bracket A and B (LH and RH).

## **INSTALLATION**

Note the following items, and then install in the reverse order of removal.

#### NOTE:

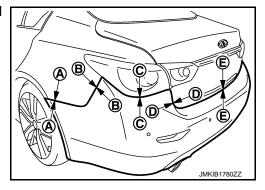
• When replacing rear bumper fascia, drill the sonar sensor rear installation holes in the (A) parts of marking-off line from back side of rear bumper fascia (with sonar sensor).



Portion Diameter

B φ18.0 mm (φ0.709 in)

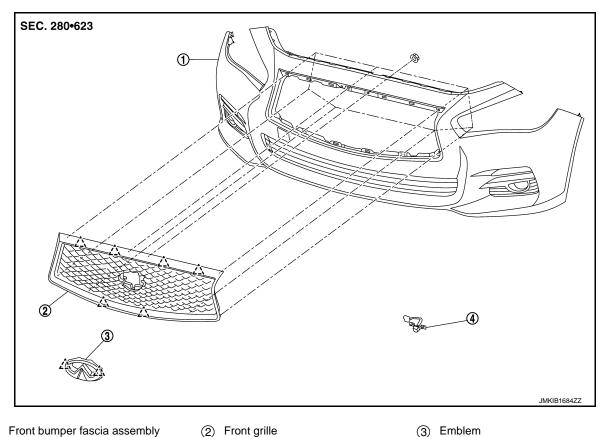
- The following table shows the specified values for checking normal installation status.
- Fitting adjustment cannot be performed.



Portion		Clearance	Surface height difference
Rear bumper fascia assembly – Body side outer	<b>A</b> – <b>A</b>	0.0 – 1.1 mm (0.000 – 0.043 in)	(-1.5) - (+0.3) mm [(-0.059) - (+0.012) in]
	<b>B</b> – <b>B</b>	0.0 – 1.1 mm (0.000 – 0.043 in)	(-1.5) - (+0.3) mm [(-0.059) - (+0.012) in]
Rear bumper fascia assembly – Rear combination lamp	© <b>-</b> ©	0.2 – 3.0 mm (0.020 – 0.138 in)	_
Rear bumper fascia assembly – Trunk lid	<b>D</b> – <b>D</b>	2.0 – 6.0 mm (0.079 – 0.236 in)	(-4.0) – (0.0) mm [(-0.157) – (0.000) in]
	<b>E-E</b>	4.0 – 8.0 mm (0.157 – 0.315 in)	_

## **FRONT GRILLE**

**Exploded View** INFOID:0000000011284406



- 1) Front bumper fascia assembly

(3) Emblem

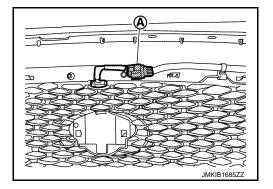
- (4) Front camera (if equipped)
- \_\_\_\_\_\_: Pawl

## Removal and Installation

INFOID:0000000011284407

## **REMOVAL**

- Remove front bumper fascia assembly. Refer to EXT-15, "Removal and Installation".
- Disconnect front camera harness connector (A) (if equipped).



EXT

M

Ν

Α

В

D

Е

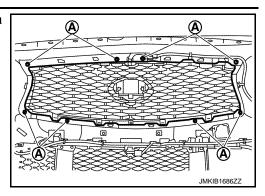
Н

Revision: 2015 January

# **FRONT GRILLE**

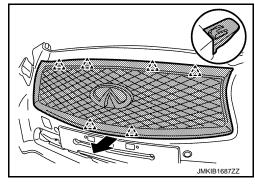
## < REMOVAL AND INSTALLATION >

3. Remove front grille mounting nuts (A) of front bumper fascia assembly back side.



4. Disengage fixing pawls from back side while pulling front grille toward vehicle front, and then remove front grille.





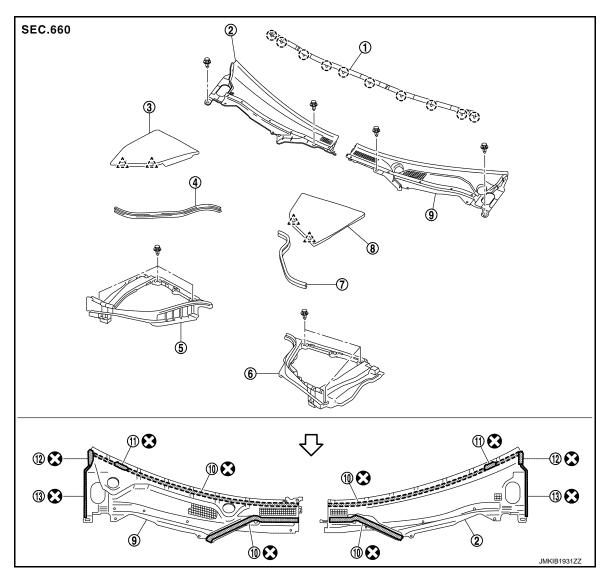
- 5. Remove the following parts after removing front grille.
  - Front camera (if equipped). Refer to AV-450, "Removal and Installation".
  - Emblem

## **INSTALLATION**

Install in the reverse order of removal.

# **COWL TOP**

**Exploded View** INFOID:0000000011284408



- Cowl top seal
- 4 Cowl top cover seal RH
- Cowl top cover seal LH
- EPT seal [t: 3.0 mm (0.118 in)]
- EPT seal [t: 5.0 mm (0.197 in)]
- : Clip
- : Pawl
- : Always replace after every disassembly.

- Cowl top cover RH (2)
- Hoodledge cover RH
- Brake master cylinder cover
- EPT seal [t: 8.0 mm (0.315 in)] (11)
- Battery cover
- Hoodledge cover LH
- Cowl top cover LH
- EPT seal [t: 12.0 mm (0.472 in)]

## Removal and Installation

## INFOID:0000000011284409

## **REMOVAL**

- Fully open hood assembly.
- Remove battery cover and brake master cylinder cover.

**EXT-27** Revision: 2015 January 2015 Q50

Α

В

D

Е

F

Н

**EXT** 

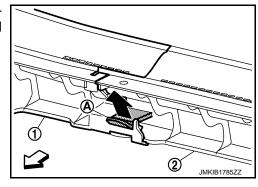
M

Ν

## < REMOVAL AND INSTALLATION >

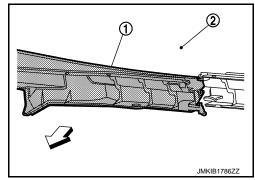
- Remove hoodledge cover fixing clips, and then remove hoodledge cover (LH and RH).
- 4. Remove front wiper arms (LH and RH). Refer to <a href="https://www.efen.uper.new.new.efen.uper.new.efen.uper.new.efen.uper.new.efen.uper.new.efen.uper.new.efen.uper.ne
- 5. Remove front fender covers (LH and RH). Refer to <u>DLK-187, "FENDER COVER : Removal and Installation"</u>.
- 6. Remove cowl top seal fixing clips with remover tool, and then remove cowl top seal.
- 7. Remove cowl top cover fixing clip.
- 8. Pull up plastic pawl (A) as shown by the arrow in the figure to disengage the fitting of cowl top cover RH (1) and cowl top cover LH (2).

: Vehicle front

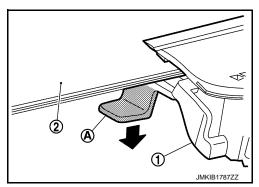


9. Pull forward to release cowl top cover RH ① from windshield glass ②.

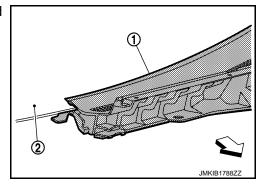
: Vehicle front



10. Push down pawl (A) as shown by the arrow in the figure to disengage the fitting of cowl top cover LH (1) and windshield glass (2).



11. Pull forward to release cowl top cover LH ① from windshield glass ②.



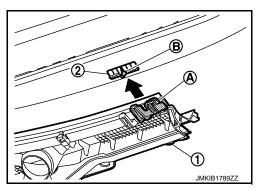
- 12. Remove the following parts after removing cowl top cover (LH and RH) and hoodledge cover (LH and RH).
  - Cowl top cover seal (LH and RH)
  - EPT sealer

#### **INSTALLATION**

## **COWL TOP**

#### < REMOVAL AND INSTALLATION >

Note the following items, and then install in the reverse order of removal. **CAUTION:** 



- Clean the joint between the cowl top cover and the windshield, and then install them.
- Replace the EPT seal on the back surface with new EPT seal when reusing the cowl top cover.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.
- After installing, perform adjustment of wiper arm. Refer to WW-54, "WIPER ARM: Adjustment".

EXT

J

Α

В

C

D

Е

F

Н

M

L

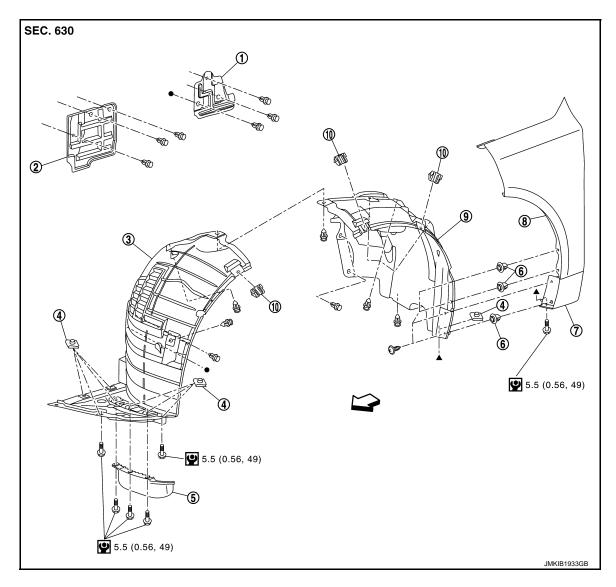
Ν

0

# FENDER PROTECTOR FENDER PROTECTOR

FENDER PROTECTOR: Exploded View

INFOID:0000000011284410



- 1 Splash guard (2WD models)
- (4) Spring nut
- Sill cover
- Front fender clip

- : N·m (kg-m, in-lb)

- ② Splash guard (AWD models)
- (5) Air guide
- (8) Front fender assembly
- (3) Front fender protector front
- Grommet
- (9) Front fender protector rear

INFOID:0000000011284411

●,▲: Indicates that the part is connected at points with same symbol in actual vehicle.

## FENDER PROTECTOR: Removal and Installation

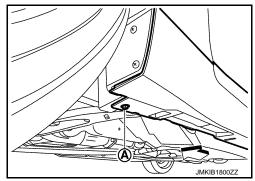
#### **REMOVAL**

Remove splash guard fixing clips, and then remove splash guard.

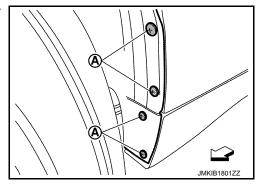
## **FENDER PROTECTOR**

## < REMOVAL AND INSTALLATION >

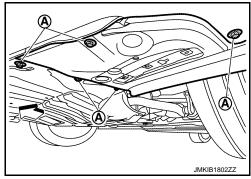
2. Remove front fender protector rear mounting bolt (A) of sill cover front side.



3. Remove front fender protector rear fixing screws (A) from rear side of front fender protector rear.



- 4. Remove front fender protector rear fixing clips.
- 5. Disengage front fender clip, and then remove front fender protector rear.
- 6. Remove front fender protector front mounting bolts (A) from front side of front fender protector front.



- 7. Remove fender protector front fixing clips.
- 8. Disengage front fender clip, and then remove front fender protector front.

**INSTALLATION** 

Install in the reverse order of removal.

REAR WHEEL HOUSE PROTECTOR

L

EXT

Α

В

D

Е

F

Н

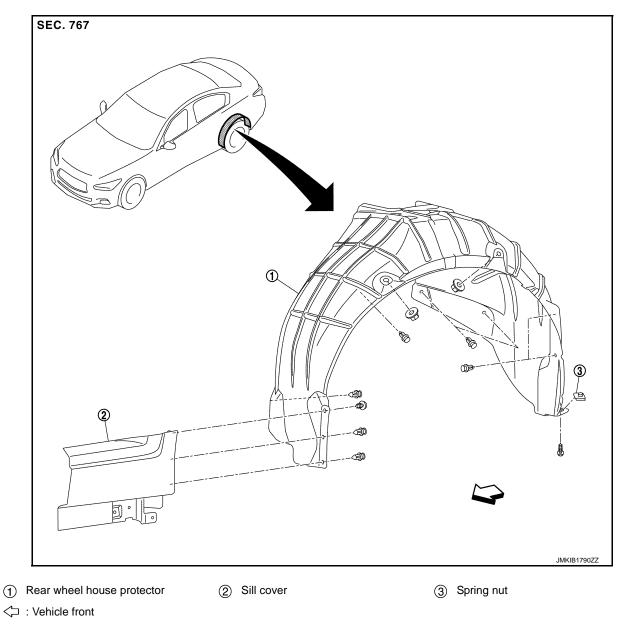
M

Ν

C

# REAR WHEEL HOUSE PROTECTOR: Exploded View

INFOID:0000000011284412



## REAR WHEEL HOUSE PROTECTOR: Removal and Installation

INFOID:0000000011284413

## **REMOVAL**

Remove rear wheel house protector fixing clips and screws, and then remove rear wheel house protector.

#### **INSTALLATION**

Install in the reverse order of removal.

# FLOOR SIDE FAIRING FRONT UNDER COVER

FRONT UNDER COVER: Exploded View

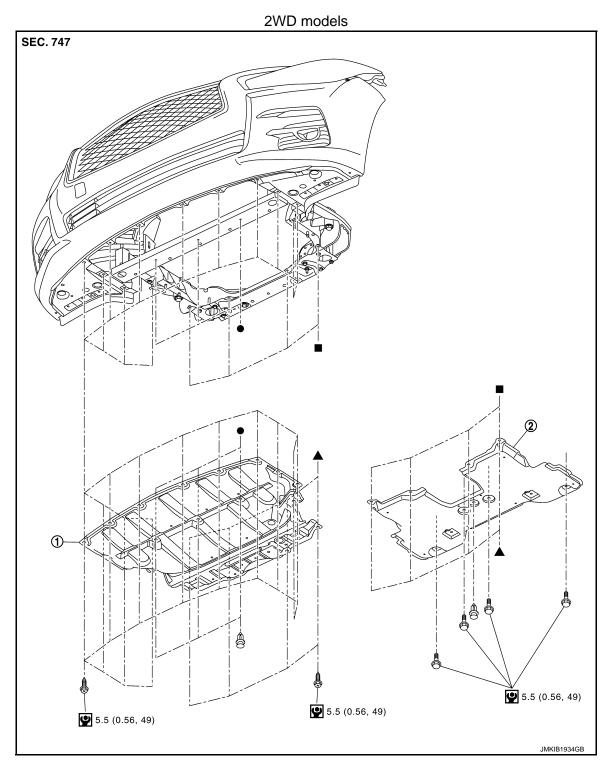
INFOID:0000000011284414

Α

В

D

Е



1 Front under cover

② Front under cover rear

**!** : N·m (kg-m, in-lb)

●,▲,■: Indicates that the part is connected at points with same symbol in actual vehicle.

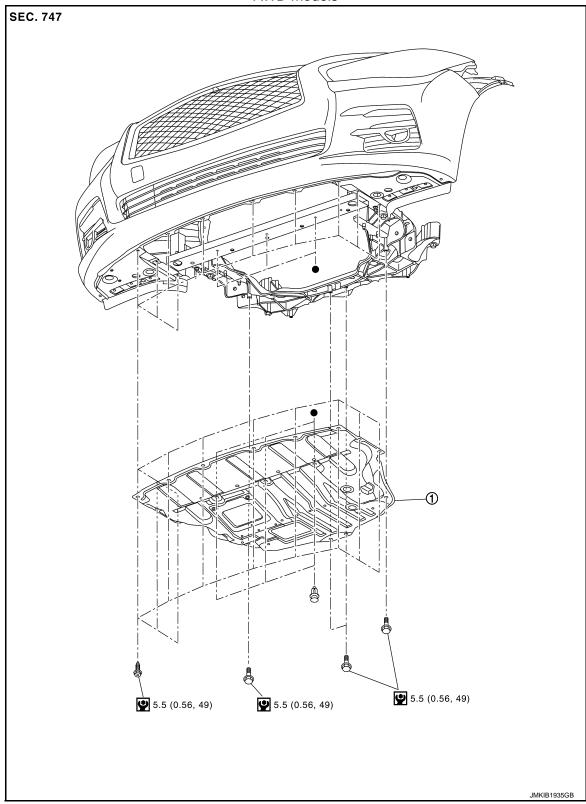
**EXT-33** Revision: 2015 January 2015 Q50

Н

Ν

0

# AWD models



1 Front under cover

: N·m (kg-m, in-lb)

•: Indicates that the part is connected at points with same symbol in actual vehicle.

## FRONT UNDER COVER: Removal and Installation

INFOID:0000000011284415

INFOID:0000000011284416

## **REMOVAL**

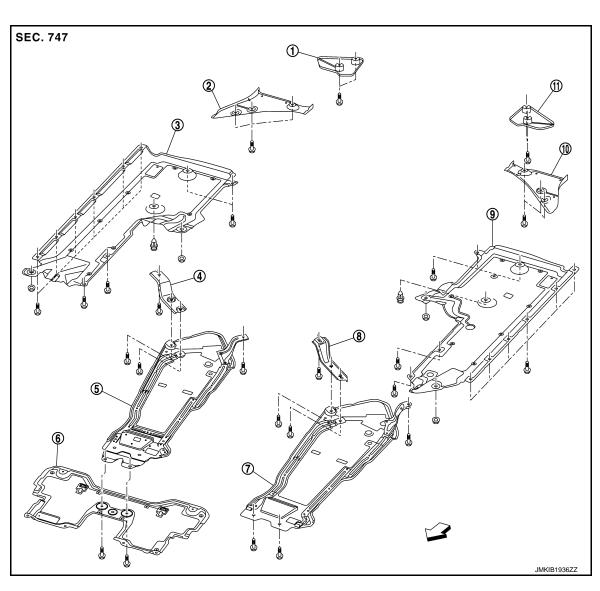
- Remove front under cover rear mounting bolts, screws and clip, and then remove front under cover rear. (2WD models)
- Remove front under cover fixing screws and clips, and then remove front under cover.

## **INSTALLATION**

Install in the reverse order of removal.

## FLOOR UNDER COVER

## FLOOR UNDER COVER: Exploded View



- (1) Rear under cover rear RH
- Floor under cover bracket RH (2WD
- Rear engine cover (AWD models) (7)
- Rear under cover front LH
- ⟨⇒ : Vehicle front

- Rear under cover front RH
- Rear engine cover (2WD models)
  - Floor under cover bracket RH (AWD
- Rear under cover rear LH
- (3) Floor under cover RH
- Front under cover rear (2WD models)
- (9) Floor under cover LH

**EXT-35** Revision: 2015 January 2015 Q50

В

D

Е

Ν

## FLOOR SIDE FAIRING

#### < REMOVAL AND INSTALLATION >

## FLOOR UNDER COVER: Removal and Installation

INFOID:0000000011284417

#### **REMOVAL**

#### Rear engine cover

- Remove front under cover rear. (2WD models) Refer to <u>EXT-35</u>, "<u>FRONT UNDER COVER</u>: <u>Removal and</u> Installation".
- 2. Remove rear engine cover mounting bolts, and then remove rear engine cover.
- 3. Remove floor under cover bracket RH after removing rear engine cover.

#### Floor under cover

Remove floor under cover mounting bolts, nuts and clips, and then remove floor under cover (LH and RH).

#### Rear under cover front

Remove rear under cover front mounting bolts, and then remove rear under cover front (LH and RH).

#### Rear under cover rear

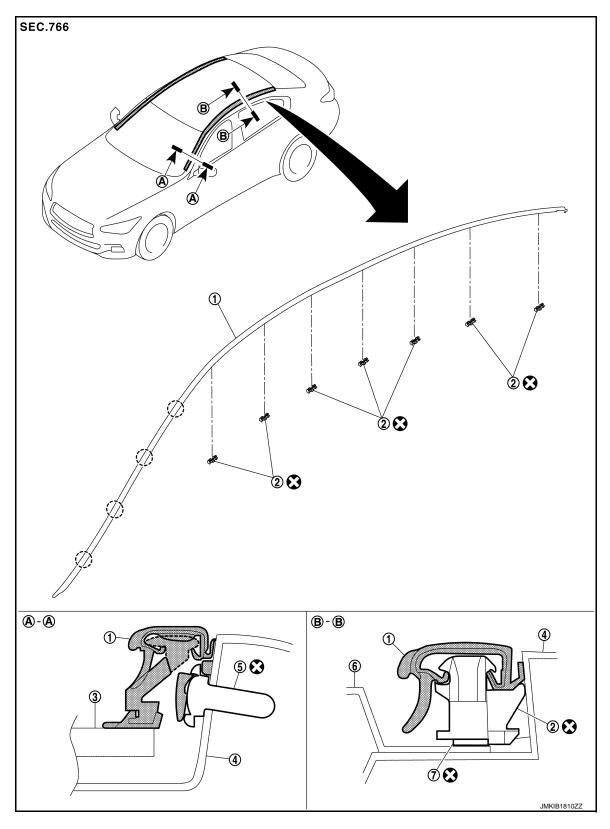
Remove rear under cover rear mounting bolts, and then remove rear under cover rear (LH and RH).

#### **INSTALLATION**

Install in the reverse order of removal.

## **ROOF SIDE MOLDING**

**Exploded View** INFOID:0000000011284418



- 1 Roof side molding 4 Body side panel
- 2 Roof side molding clip
- (5) Rivet

- 6 Roof panel

③ Windshield glass

Α

В

C

D

Е

F

G

Н

**EXT** 

M

Ν

0

## **ROOF SIDE MOLDING**

### < REMOVAL AND INSTALLATION >

7 Adhesive

( ]) : Clip

: Always replace after every disassembly.

### Removal and Installation

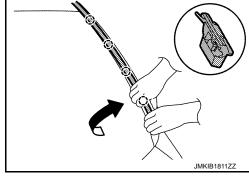
#### INFOID:0000000011284419

#### **REMOVAL**

### **ROOF SIDE MODLDING**

- 1. Remove fender cover (LH and RH). Refer to <a href="DLK-187">DLK-187</a>, "FENDER COVER: Removal and Installation".
- 2. Disengage roof side molding fixing clips as shown by the arrow in the figure from roof rear end to front end.

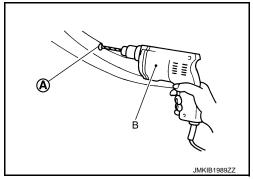
( ) : Clip



#### NOTE:

When removing rivets, note the following items.

- 1. Remove windshield glass. Refer to <a href="GW-12">GW-12</a>, "Removal and Installation".
- 2. Grind the head of rivet (A) with a drill (B) [bit of 3.2  $\varphi4.0$  mm  $(0.126-\varphi0.157~\text{in})]$

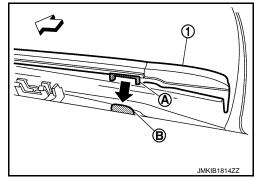


#### INSTALLATON

Note the following items, and then Install in the reverse order of removal.

#### **CAUTION:**

When installing roof side molding, engage the part (A) of roof side molding (1) to part (B) as shown by the arrow in the figure.



#### NOTE:

Note the following items, and then install in the rivets.

### **ROOF SIDE MOLDING**

### < REMOVAL AND INSTALLATION >

Crimping thickness	0.7 – 1.0 mm (0.028 – 0.039 in)
Prepared hole diameter	4.2 – φ4.4 mm (0.165 – φ0.173 in)
Used rivet head diameter	φ10.4 mm (φ0.409 in)

#### REMOVAL AND INSTALLATION OF ROOF SIDE MOLDING CLIP

#### **REMOVAL**

- 1. Remove roof side molding.
- 2. Heat adhesive tape interface using a dryer, and then peel roof side molding clips (body side) using longnose pliers.

#### **CAUTION:**

### Never damage the body.

#### INSTALLATION

- 1. Clean tape removed surface with a shop cloth soaked in white gasoline or IPA.
- 2. Use two-part epoxy adhesive.

Adhesive : 3M-weld DP-100 or equivalent

Apply adhesive evenly to clip tape surface.

Thickness : Approximately 0.5 mm (0.020 in)

Position applied parts to the proper location, and then sufficiently press-fit until the adhesive protrudes to tape side.

Press-fit limit : 19.6 N× 2 seconds

Tape roof side molding clips after press fit, and temporarily hold it for specified time based on the following.

5 to 10°C (41 to 50°F) : 1 hour or more

11 to 23°C (52 to 73°F) : 30 minutes or more 24°C or more (75°F or more) : 15 minutes or more

### **CAUTION:**

- Use adhesive tape after hardening for roof side molding clips.
- Securely insert molding rear end cap onto roof rear end cutout (installation standard).
- When installing roof side molding of windshield glass portion, check that body side molding fastener is securely inserted and then press in.
- Never wash the vehicle within 24 hours so as to keep adhesive.

EXT

Α

В

D

Е

F

Н

=X I

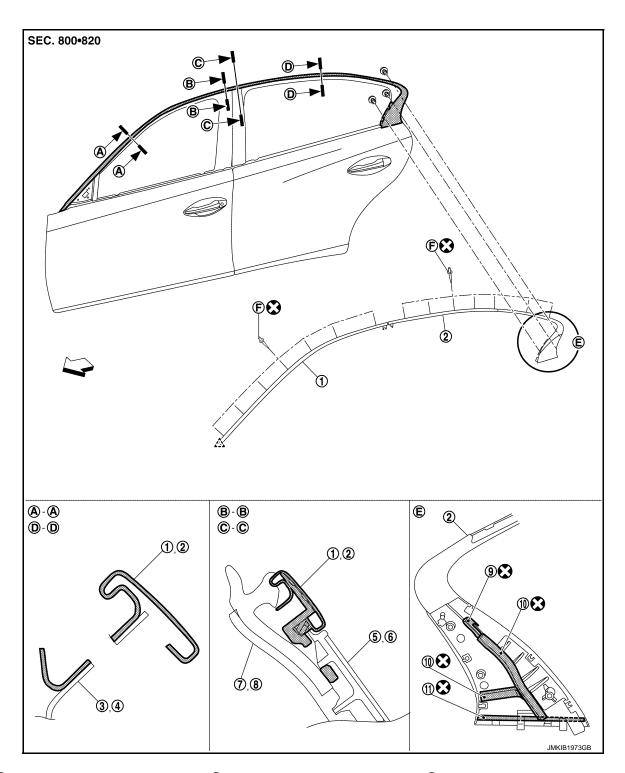
M

Ν

Р

Revision: 2015 January EXT-39 2015 Q50

Exploded View



- (1) Front door sash molding
- (4) Rear door panel
- 7 Front door weather-strip
- ① EPT seal [t: 8.0 mm (0.315 in)]
- F Rivet

- (2) Rear door sash molding
- (5) Front door sash cover
- Rear door weather-strip
- 1) EPT seal [t: 5.0 mm (0.197 in)]
- Front door panel
- 6 Rear door sash cover
- 9 EPT seal [t: 3.0 mm (0.118 in)]

#### < REMOVAL AND INSTALLATION >

,^\ : Pawl

: Vehicle front

: Always replace after every disassembly.

## FRONT DOOR SASH MOLDING

## FRONT DOOR SASH MOLDING: Removal and Installation

#### INFOID:0000000011284421

Α

В

D

Е

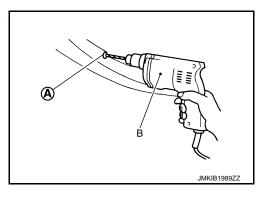
F

#### REMOVAL

- 1. Fully open front door glass.
- 2. Remove door mirror assembly. Refer to the following.
  - WITH ADP: MIR-45, "DOOR MIRROR: Removal and Installation".
  - WITHOUT ADP: MIR-71, "DOOR MIRROR: Removal and Installation".
- 3. Remove front door weather-strip upper side. Refer to <u>DLK-197, "DOOR WEATHER-STRIP: Removal and Installation"</u>.
- 4. Remove front door glass run upper side.
- 5. Remove front door sash molding fixing rivets.

#### NOTE:

Grind the head of rivet (A) with a drill (B) [bit of  $3.2 - \phi 4.0$  mm  $(0.157 - \phi 0.165 \text{ in})].$ 



- 6. Disengage front door sash molding fixing pawl of front door sash molding front side.
- 7. Remove front door sash molding from front door sash cover fixing pawl, and then remove front door sash molding.

#### INSTALLATION

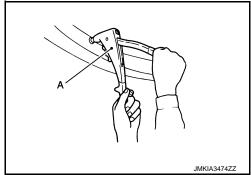
Note the following items, and then install in the reverse order of removal.

#### **CAUTION:**

Install front door sash molding fixing rivets from rear end to front end of vehicle.

Securely crimp front door sash molding extension with a hand riveter (A).

Front door sash molding		
Crimping thickness	1.2 – 1.9 mm (0.047 – 0.075 in)	
Prepared hole diameter	4.2 – φ4.4 mm (0.165 – φ0.173 in)	
Used rivet head diameter	φ6.4 mm (φ0.252 in)	



## REAR DOOR SASH MOLDING

REAR DOOR SASH MOLDING: Removal and Installation INFOID:000000011284422

#### **REMOVAL**

Remove partition glass. Refer to <u>GW-41, "Removal and Installation"</u>.

Revision: 2015 January EXT-41 2015 Q50

EXT

M

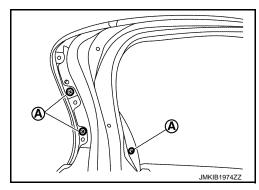
Ν

0

F

### < REMOVAL AND INSTALLATION >

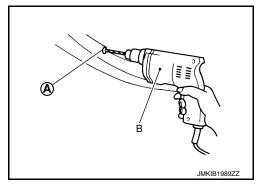
- 2. Remove rear door weather-strip upper side. Refer to <u>DLK-206, "DOOR WEATHER-STRIP: Removal and Installation".</u>
- 3. Remove rear door sash molding fixing screws (A).



4. Remove rear door sash molding fixing rivets.

#### NOTE:

Grind the head of rivet (A) with a drill (B) [bit of  $3.2 - \phi 4.0$  mm  $(0.126 - \phi 0.157 \text{ in})]$ 



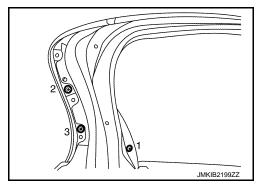
5. Remove rear door sash molding from rear door sash cover fixing pawl, and then remove rear door sash molding.

### INSTALLATION

Note the following items, and then install in the reverse order of removal.

#### **CAUTION:**

• Install rear door sash molding fixing screws according to the numerical order  $1{\to}3$ .

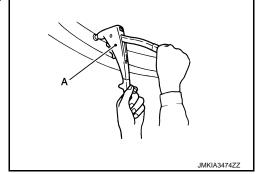


- Replace the EPT seal on the back surface with new EPT seal when reusing rear door sash molding.
- Remove the EPT seal remaining on the rear door sash molding using a double-sided tape remove.
- Install rear door sash molding fixing rivets from rear end to front end of vehicle.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.
   NOTE:

## < REMOVAL AND INSTALLATION >

Securely crimp rear door sash molding extension with a hand riveter (A).

Rear door sash molding		
Crimping thickness	1.2 – 1.9 mm (0.047 – 0.075 in)	
Prepared hole diameter	4.2 – φ4.4 mm (0.165 – φ0.173 in)	
Used rivet head diameter	φ6.4 mm (φ0.252 in)	



Α

В

С

D

Е

F

G

Н

J

EXT

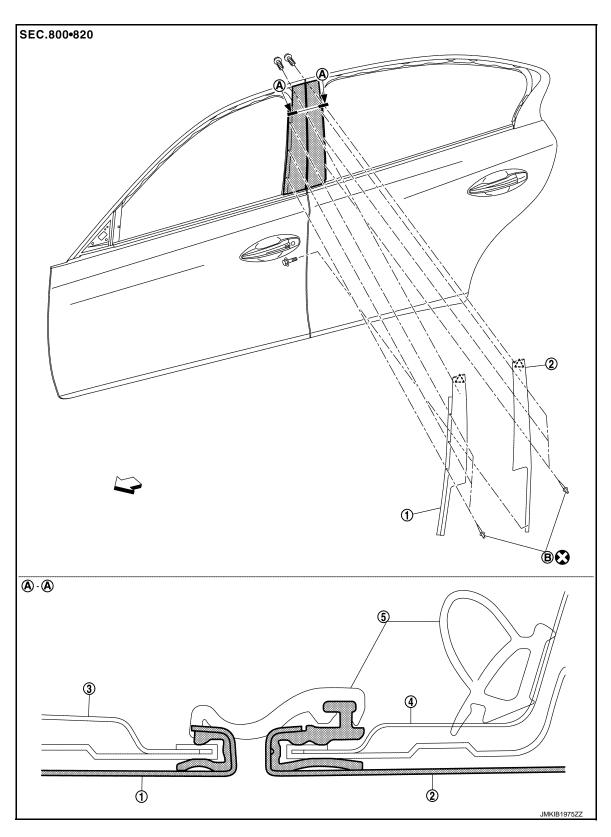
L

M

Ν

0

Exploded View



- 1 Front door sash cover
- 4 Rear door panel
- Rear door sash cover
- 5) Rear door weather-strip

③ Front door panel

### < REMOVAL AND INSTALLATION >

B Rivet

^\ : Pawl

: Vehicle front

: Always replace after every disassembly.

## FRONT DOOR SASH COVER

## FRONT DOOR SASH COVER: Removal and Installation

INFOID:0000000011284424

Α

В

D

Е

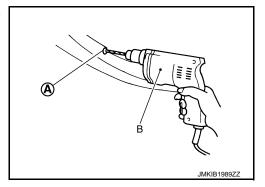
Н

### **REMOVAL**

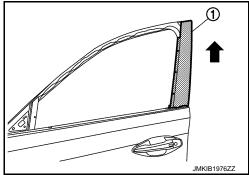
- 1. Remove front door glass. Refer to GW-35, "Removal and Installation".
- Remove front door sash molding. Refer to <u>EXT-41</u>, "<u>FRONT DOOR SASH MOLDING</u>: <u>Removal and Installation</u>".
- 3. Remove front door sash cover fixing rivets.

#### NOTE:

Grind the head of rivet (A) with a drill (B) [bit of  $3.2 - \phi 4.0$  mm  $(0.126 - \phi 0.157 \text{ in})]$ 



4. Remove front door sash cover ① as shown by the arrow in the figure.



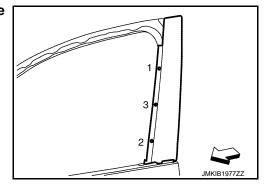
EXT

### **INSTALLATION**

Note the following items, and then install in the reverse order of removal. **CAUTION:** 

 Install front door sash cover fixing rivets according to the numerical order 1→3.

: Vehicle front



Revision: 2015 January EXT-45 2015 Q50

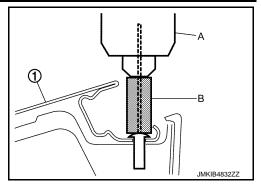
 $\mathbb{N}$ 

Ν

0

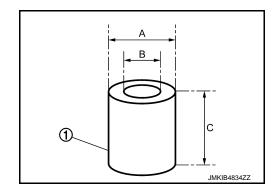
### < REMOVAL AND INSTALLATION >

- If the hand riveter (A) interferes with front door sash cover ①, to use spacer (B) as shown in the figure.
- Apply protective tape on the part to protect it from damage.



• Use of spacer ① within the following dimensions.

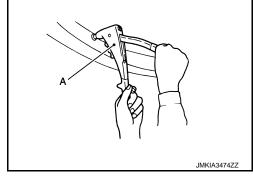
A : 7.0 mm or less (0.276 in or less)
B : 2.5 - 3.0 mm (0.098 - 0.118 in)
C : 18.0 - 20.0 mm (0.709 - 0.787 in)



#### NOTE:

- · Use of rivets with resin washer as front door sash cover fastening rivets.
- Securely crimp front door sash cover extension with a hand riveter (A).

Front door sash cover		
Crimping thickness	1.7 mm (0.067 in)	
Prepared hole diameter	4.2 – φ4.4 mm (0.165 – φ0.173 in)	
Used rivet head diameter	φ6.0 mm (φ0.236 in)	



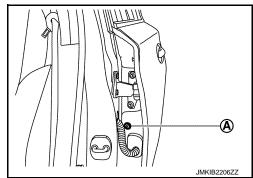
## **REAR DOOR SASH COVER**

## REAR DOOR SASH COVER: Removal and Installation

INFOID:0000000011284425

#### **REMOVAL**

- 1. Remove rear door glass. Refer to GW-41, "Removal and Installation".
- 2. Remove rear door sash molding. Refer to <u>EXT-41</u>, "<u>REAR DOOR SASH MOLDING</u>: <u>Removal and Installation</u>".
- 3. Remove rear door sash cover mounting bolt (A).

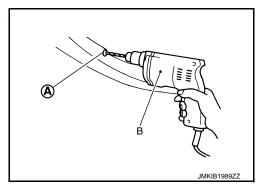


## < REMOVAL AND INSTALLATION >

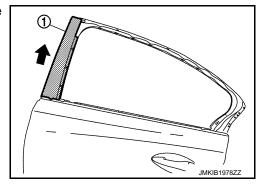
4. Remove rear door sash cover fixing rivets.

### NOTE:

Grind the head of rivet (A) with a drill (B) [bit of  $3.2 - \phi 4.0$  mm  $(0.126 - \phi 0.157 \text{ in})]$ 



5. Remove rear door sash cover ① as shown by the arrow in the figure.

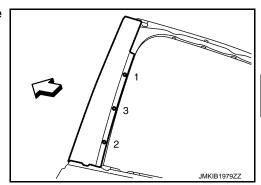


### **INSTALLATION**

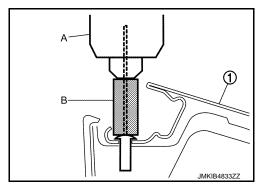
Note the following items, and then install in the reverse order of removal. **CAUTION:** 

 Install rear door sash cover fixing rivets according to the numerical order 1→3.

⟨□ : Vehicle front



- If the hand riveter (A) interferes with rear door sash cover ①, to use spacer (B) as shown in the figure.
- Apply protective tape on the part to protect it from damage.



Α

В

D

Е

F

G

EXT

M

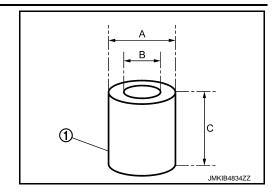
Ν

0

## < REMOVAL AND INSTALLATION >

• Use of spacer (1) within the following dimensions.

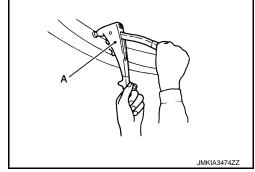
A : 7.0 mm or less (0.276 in or less) B: 2.5 - 3.0 mm (0.098 - 0.118 in) C: 18.0 - 20.0 mm (0.709 - 0.787 in)



### NOTE:

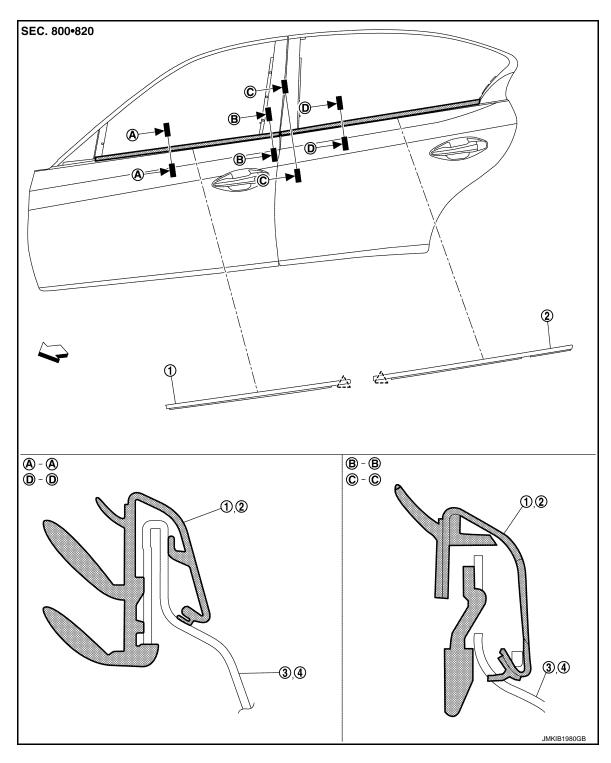
Use of rivets with resin washer as rear door sash cover fastening rivets.
Securely crimp rear door sash cover extension with a hand riveter (A).

Rear door sash cover		
Crimping thickness	1.7 mm (0.067 in)	
Prepared hole diameter	4.2 – φ4.4 mm (0.165 – φ0.173 in)	
Used rivet head diameter	φ6.0 mm (φ0.236 in)	



## DOOR OUTSIDE MOLDING

**Exploded View** INFOID:0000000011284426



- (1) Front door outside molding
- (2) Rear door outside molding
- (3) Front door panel

4 Rear door panel

\_\_\_\_\_\_: Pawl

## FRONT DOOR OUTSIDE MOLDING

**EXT-49** Revision: 2015 January 2015 Q50

C

Α

В

D

Е

F

Н

**EXT** 

M

Ν

0

### DOOR OUTSIDE MOLDING

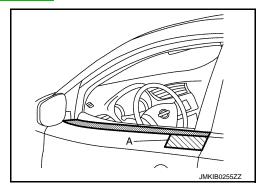
### < REMOVAL AND INSTALLATION >

## FRONT DOOR OUTSIDE MOLDING: Removal and Installation

INFOID:0000000011284427

### **REMOVAL**

- 1. Fully open front door glass.
- 2. Remove front door mirror assembly. Refer to the following.
  - WITH ADP: MIR-45, "DOOR MIRROR: Removal and Installation".
  - WITHOUT ADP: MIR-71, "DOOR MIRROR: Removal and Installation".
- 3. Apply protective tape (A) on the part to protect it from damage.

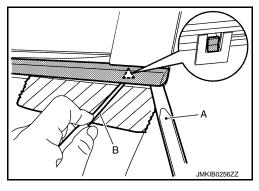


4. Disengage rear end of front door outside molding fixing pawl using remover tool (A) and (B).

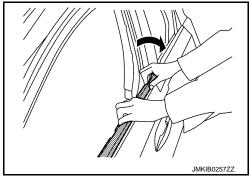
#### **CAUTION:**

Never lift front door outside molding with excessive force to prevent damage to the part.





5. Twist front door outside molding toward the direction of the arrow, and then lift up and remove it.



**INSTALLATION** 

Install in the reverse order of removal.

REAR DOOR OUTSIDE MOLDING

REAR DOOR OUTSIDE MOLDING: Removal and Installation

INFOID:0000000011284428

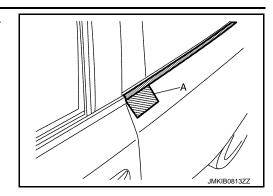
### **REMOVAL**

1. Fully open rear door glass.

## DOOR OUTSIDE MOLDING

## < REMOVAL AND INSTALLATION >

2. Apply protective tape (A) on the part to protect it from damage.

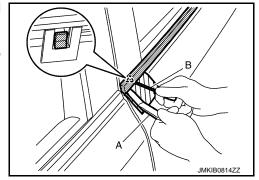


3. Disengage fixing pawl of rear door outside molding front and rear end, using remover tool (A) and (B).

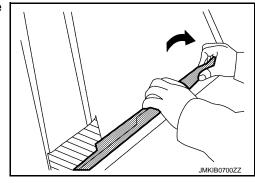
CAUTION:

Never lift rear door outside molding with excessive force to prevent damage to the part.





4. Twist rear door outside molding toward the direction of the arrow, and then lift up and remove it.



### **INSTALLATION**

Install in the reverse order of removal.

EXT

Α

В

D

Е

F

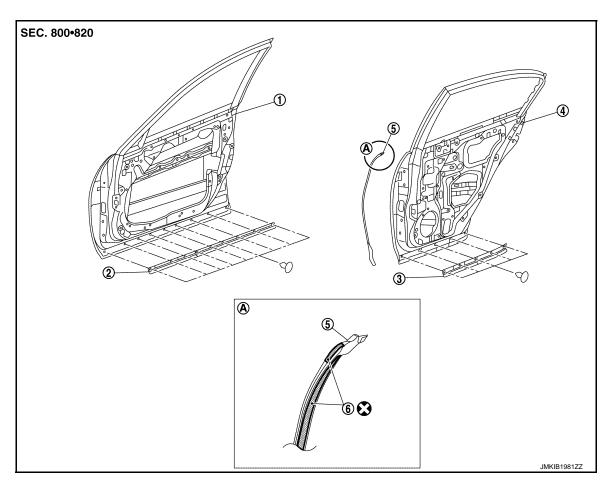
M

Ν

0

## DOOR PARTING SEAL

Exploded View



(1) Front door panel

(2) Front door parting seal

(4) Rear door panel

- Rear door parting seal (front)
- (3) Rear door parting seal

INFOID:0000000011284430

6 Double-sided tape [t: 0.8 mm (0.031 in)]

: Always replace after every disassembly.

## Removal and Installation

### FRONT DOOR PARTING SEAL

#### Removal

- Fully open front door.
- Remove front door parting seal fixing clips, and then remove front door parting seal.
  - Disengage the clips slowly and carefully.
  - Never pull the front door parting seal strongly.

#### Installation

Note the following items, and then install in the reverse order or removal.

#### CALITION:

When installing, visually check the front door parting seal and the clips, then replace them with new parts if they are damaged.

### REAR DOOR PARTING SEAL

Removal

### DOOR PARTING SEAL

### < REMOVAL AND INSTALLATION >

- 1. Fully open rear door.
- 2. Remove rear door parting seal fixing clips, and then remove rear door parting seal.

**CAUTION:** 

- Disengage the clips slowly and carefully.
- Never pull the rear door parting seal strongly.

Note the following items, and then install in the reverse order or removal.

#### **CAUTION:**

When installing, visually check the rear door parting seal and the clips, then replace them with new parts if they are damaged.

REAR DOOR PARTING SEAL (FRONT)

#### Removal

- 1. Fully open front door.
- 2. Pull back rear door parting seal (front), and then remove rear door parting seal (front).

#### CAUTION:

Never bend the rear door parting seal (front) strongly.

#### Installation

Note the following items, and then install in the reverse order or removal.

#### **CAUTION:**

- When installing, visually check the rear door parting seal (front), then replace them with new parts if they are damaged.
- Replace double-sided tape with a new one, if the rear door parting seal (front) is reused.
- Remove double-sided tape remaining on body and back of rear door parting seal (front) with a double-sided tape remover, after removing rear door parting seal (front).
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.

Ν

Р

**EXT-53** 2015 Q50 Revision: 2015 January

Α

В

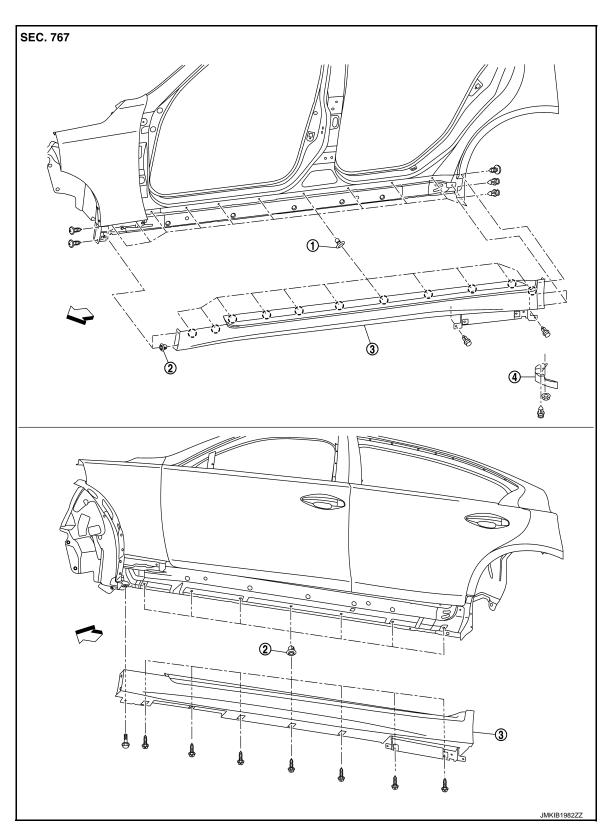
D

Е

F

# SILL COVER

Exploded View



① Grommet

② Screw grommet

3 Sill cover

4 Wind deflector

( ) : Clip

⟨⇒ : Vehicle front

## Removal and Installation

INFOID:0000000011284432

Α

В

C

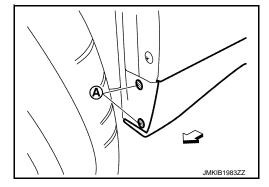
D

Е

Н

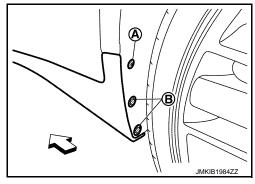
## **REMOVAL**

1. Remove sill cover fixing screws (A) of sill cover front end.



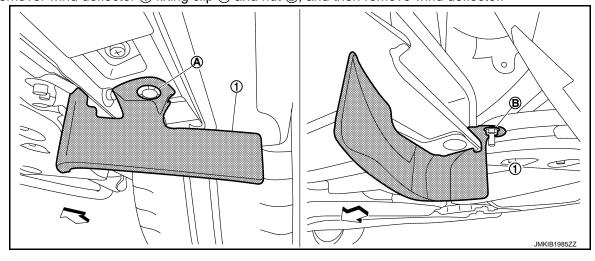
2. Remove sill cover fixing screw A and clips B of sill cover rear end.

: Vehicle front



3. Remove sill cover fixing screws of sill cover lower side.

4. Remover wind deflector ① fixing clip and nut and nut and then remove wind deflector.



EXT

J

M

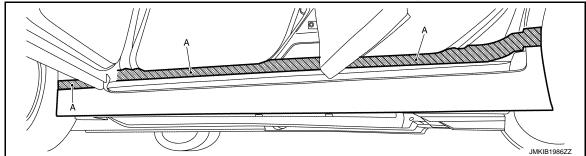
Ν

0

## **SILL COVER**

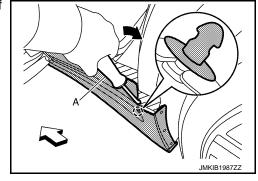
## < REMOVAL AND INSTALLATION >

5. Apply protective tape (A) on body to protect the painted surface damage.



6. Disengage sill cover fixing clips from rear end to front end of vehicle using remover tool (A), and then remove sill cover.

(\_) : Clip

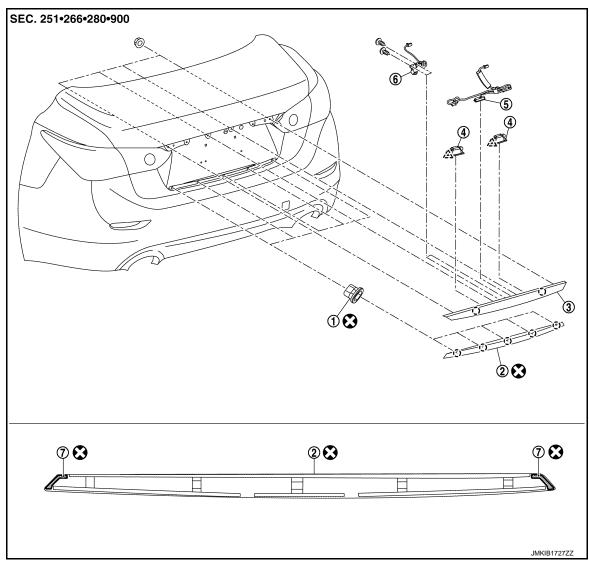


### **INSTALLATION**

Install in the reverse order of removal.

## TRUNK LID FINISHER

Exploded View



- (1) Grommet
  - License plate lamp
- ② Trunk lid molding
- 5 Trunk lid opener request switch
- Trunk lid finisher
- (6) Rear camera / Rear view camera

( ) : Clip

: Always replace after every disassembly.

## TRUNK LID FINISHER

Double-sided tape [t: 1.2 mm (0.047 in)]

## TRUNK LID FINISHER: Removal and Installation

### **REMOVAL**

1. Remove trunk lid trim. Refer to INT-53, "Removal and Installation".

Revision: 2015 January EXT-57 2015 Q50

EXT

Α

В

D

Е

F

Н

M

...

Ν

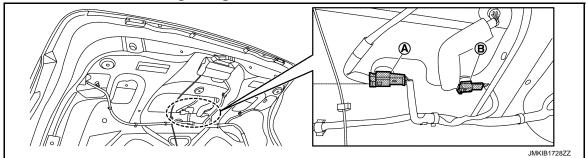
0

INFOID:0000000011284434

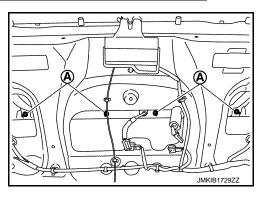
## TRUNK LID FINISHER

### < REMOVAL AND INSTALLATION >

Disconnect harness connector (A) and (B).

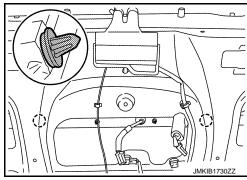


3. Remove trunk lid finisher mounting nuts (A).



 Disengage fixing clips of trunk lid finisher from inside of trunk lid, and then remove trunk lid finisher.





- 5. Remove the following parts after removing trunk lid finisher.
  - Trunk lid opener request switch. Refer to <a href="DLK-247">DLK-247</a>, "Removal and Installation".
  - License plate lamp. Refer to EXL-187, "Removal and Installation".
  - Rear camera (with AROUND VIEW MONITOR SYSTEM). Refer to AV-452, "Removal and Installation".
  - Rear view camera (with REAR VIEW MONITOR SYSTEM). Refer to <u>AV-514, "Removal and Installation"</u>.

#### INSTALLATION

Note the following items, and then install in the reverse order of removal.

#### **CAUTION:**

When installing trunk lid finisher, check that clips are securely in body panel holes, and press them in. TRUNK LID MOLDING

TRUNK LID MOLDING: Removal and Installation

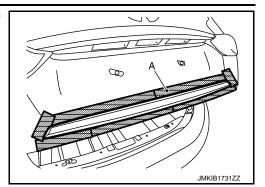
INFOID:0000000011284435

REMOVAL

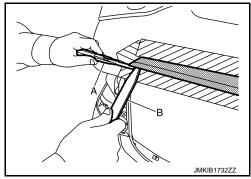
## TRUNK LID FINISHER

## < REMOVAL AND INSTALLATION >

 Apply protective tape (A) on body to protect the painted surface damage.

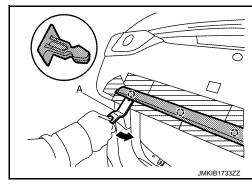


2. Insert a remover tool (A) between trunk lid molding and trunk lid panel, cut double-sided tape using a cutter (B) while lifting trunk lid molding.



3. Disengage trunk lid molding fixing clips, using a remover tool (A), and then remove trunk lid molding.

( ) : Clip



### **INSTALLATION**

Note the following item, and then install in the reverse order of removal. **CAUTION:** 

- Never damage the trunk lid panel.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.

EXT

Α

В

C

D

Е

F

Н

M

Ν

0