## **BODY & TRIM**



GI

# SECTION

EM

EC

FE

## CONTENTS

PRECAUTIONS	2
Service Notice	
Supplemental Restraint System (SRS) "AIR	
BAG" and "SEAT BELT PRE-TENSIONER"	2
CLIP AND FASTENER	
Description	
BODY FRONT END	
Removal and Installation	
FRONT BUMPER ASSEMBLY	
BODY REAR END AND OPENER	8
Removal and Installation	8
REAR BUMPER ASSEMBLY	8
FRONT DOOR	<b>. 1</b> 1
Overhaul	11
REAR DOOR	12
Overhaul	
INSTRUMENT PANEL ASSEMBLY	13
Removal and Installation	13
SIDE AND FLOOR TRIM	
Removal and Installation	
DOOR TRIM	
Removal and Installation	
ROOF TRIM	
Removal and Installation	
BACK DOOR TRIM	
Removal and Installation	
EXTERIOR	
Removal and Installation	

	AT
FRONT SEAT	<i>1</i> -40
Removal and Installation	
HEATED SEAT	TF
REAR SEAT	
Removal and Installation33	
SUNROOF	PD
Adjustment34	
Removal and Installation	0.50
Trouble Diagnoses	AX
DIAGNOSTIC TABLE	
WIND DEFLECTOR	ŝU
ADJUSTMENT	ଅ⊎
DRAIN HOSES40	
WEATHERSTRIP40	BR
LINK AND WIRE ASSEMBLY41	ເອເນ
WINDSHIELD AND WINDOWS	
Removal and Installation42	ST
REMOVAL42	ψu
INSTALLATION42	
WINDSHIELD43	RS
REAR SIDE WINDOW44	
DOOR MIRROR45	
Removal and Installation45	BT
BODY (ALIGNMENT)	
Alignment	
ENGINE COMPARTMENT47	HA
UNDERBODY	
	SC
	୬ତ

EL

IDX

## PRECAUTIONS

## Service Notice

- When removing or installing various parts, place a cloth or padding onto the vehicle body to prevent scratches.
- Handle trim, molding, instruments, grille, etc. carefully during removing or installing. Be careful not to soil
  or damage them.
- Apply sealing compound where necessary when installing parts.
- When applying sealing compound, be careful that the sealing compound does not protrude from parts.
- When replacing any metal parts (for example body outer panel, members, etc.), be sure to take rust prevention measures.

## Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI QX4 is as follows:

• For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

For a side collision

The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual. **WARNING:** 

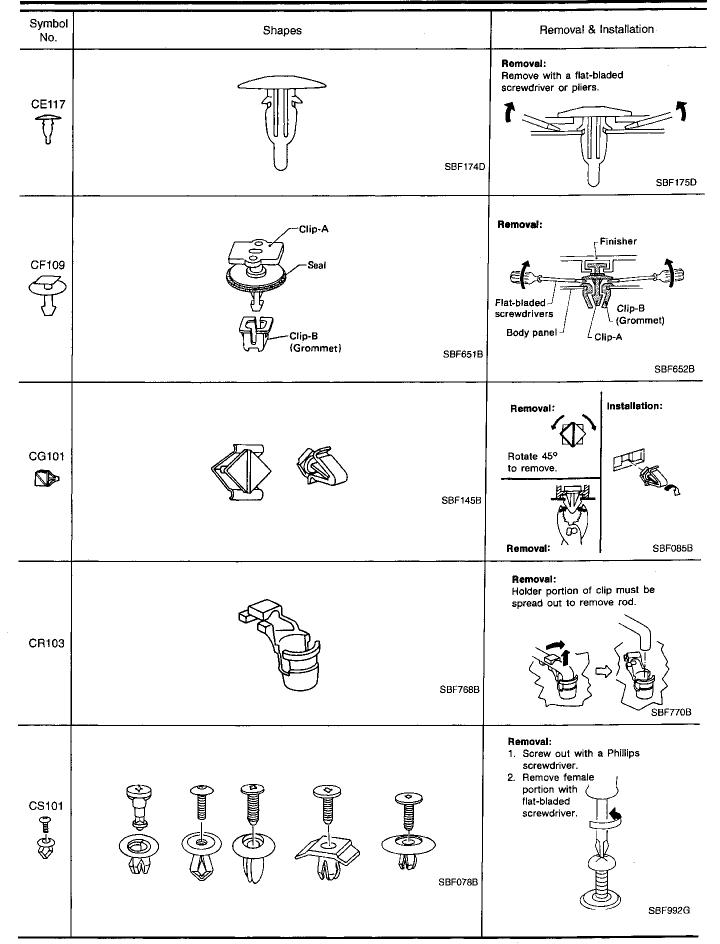
- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation either just before the harness connectors or for the complete harness are related to the SRS.

## **CLIP AND FASTENER**

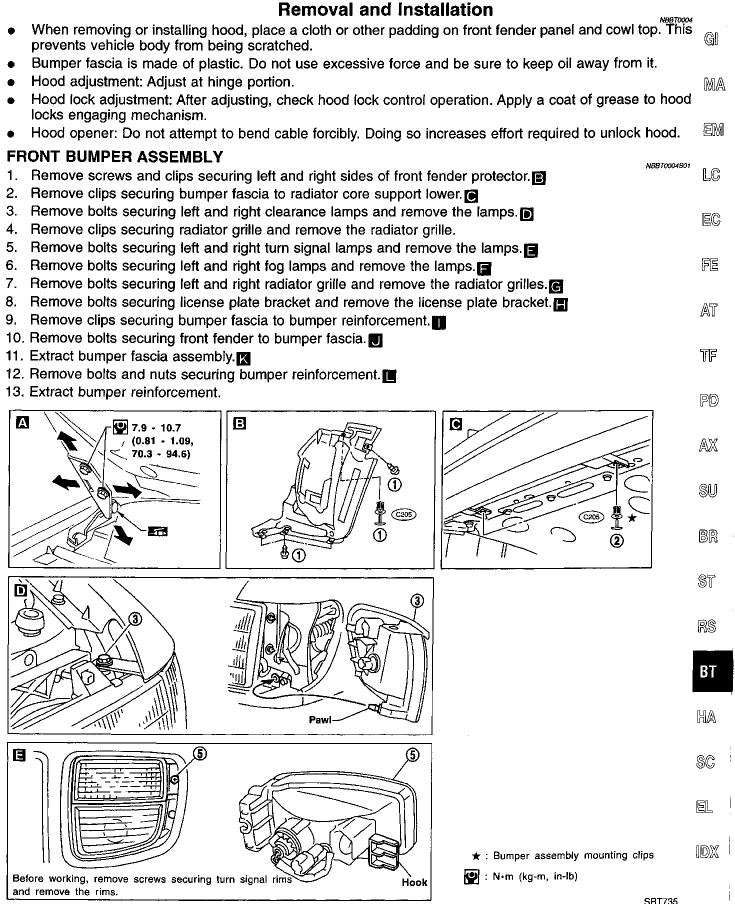
Description         • Clips and fasteners in BT section correspond to the following numbers and symbols.         • Replace any clips and/or fasteners which are damaged during removal or installation.         Symbol       Shapes         No.       Removal & Installation         C101       Shapes         Permoval & Installation         C101       Shapes         Permoval & Installation         C101       Shapes         SBF302H       Removal & Installation         C103       SBF302H         C103       SBF302H         C103       SBF302H         C103       SBF302H	NBBT0003
No.     Singpes     Hernoval of instantation       C101     Image: Singpes     Removal: Remove by bending up with filat-bladed screwdrivers or clip remover.       Image: Singpes     Image: Singpes       Image: Singpes     Image: Singpes       Image: Singpes     Image: Singpes	GI
C101 C101 C101 C103 C103 C103 C103 C103 C103 C103 C103 C103 C103 C103 C103 C103 C104 C105	MA
	EM LC EC
	 FE
	AT
SB	РD <b>F423</b> Н
C203 C203 SBF258G	SU <del>T</del> BR ST
Removal:	F708E
C205 C205 C205 Clip Clip	RS BT HA =638C
	- <del>638C</del> SC
CE103	EL IDX

## **CLIP AND FASTENER**

Description (Cont'd)



## **BODY FRONT END**



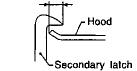
#### SEC. 260•261•262•263•620•623•630•650

Hood lock adjustment

- Adjust hood so that hood primary lock meshes at a position 1 to 1.5 mm (0.039 to 0.059 in) lower than fender.
- After hood lock adjustment, adjust bumper rubber.
- When securing hood lock, ensure it does not tilt. Striker must be positioned at the center of hood primary lock.
- After adjustment, ensure that hood primary and secondary lock operate properly.

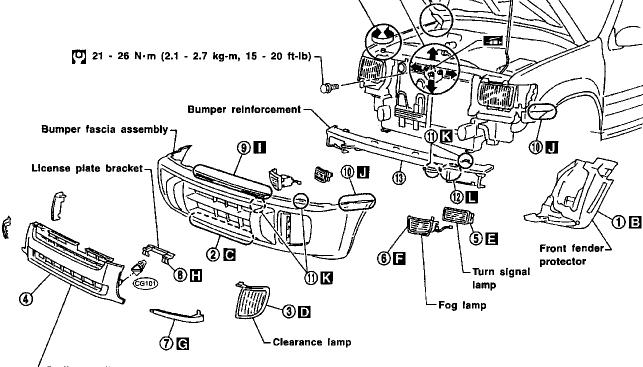
Hood lock secondary latch hooking length

More than 5.0 mm (0.197 in)



Bumper rubber adjustment

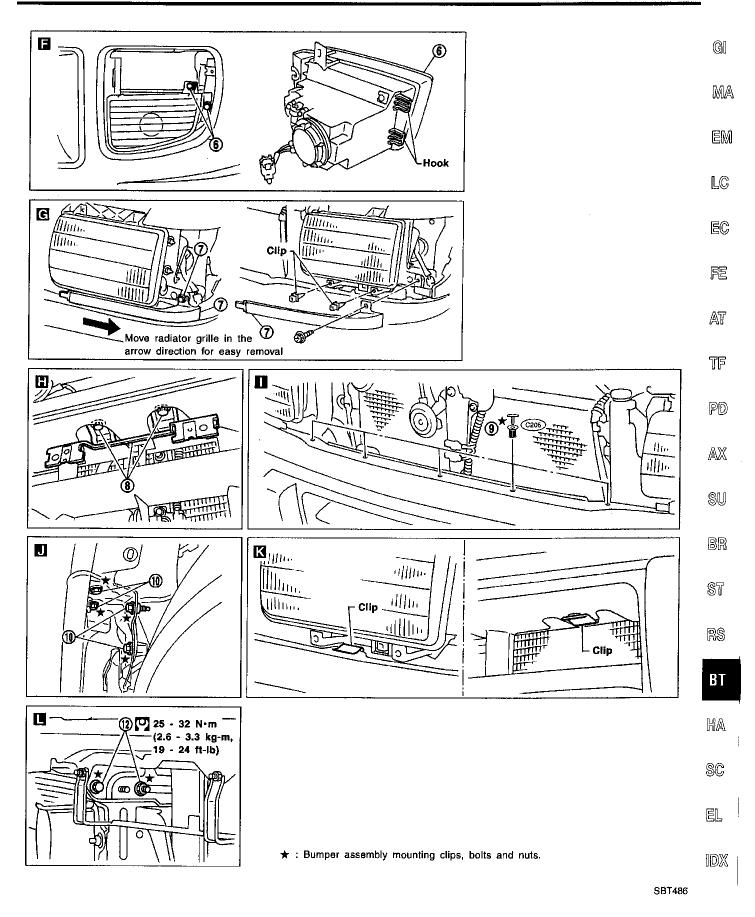
 Adjust so that hood is aligned with fender. At that time deflection is approx. 2 mm (0.08 in).
 [Bumper rubber free height is approx. 13 mm (0.51 in)]



- Hood adjustment 🖪

L Radiator grille

## **BODY FRONT END**



## **Removal and Installation**

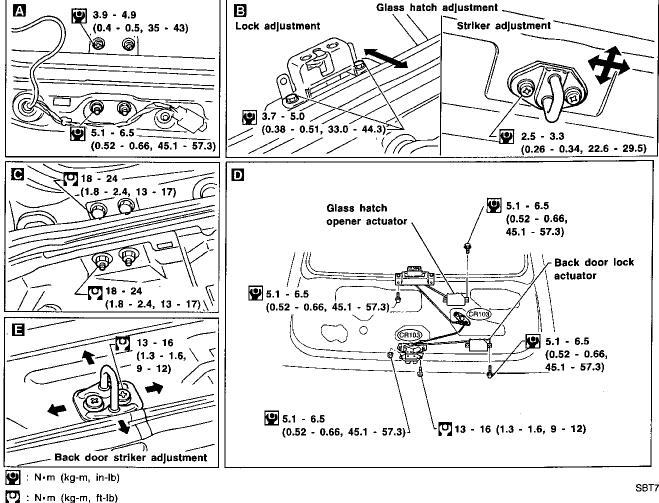
- NRRT0005 Bumper fascia is made of plastic. Do not use excessive force and be sure to keep oil away from it.
- Back door lock system adjustment: Adjust lock & striker so that they are in the center. After adjustment, check back door lock operation.
- Back door hatch lock system adjustment: Adjust lock & striker so that they are in the center. . After adjustment, check back door hatch lock operation.

#### WARNING:

- Be careful not to scratch back door stay and/or back door hatch stay when installing back door and/or back door hatch. A scratched stay may cause gas leakage.
- The contents of the back door stay and back door hatch stay are under pressure. Do not take apart, ۲ puncture, apply heat or allow fire near them.

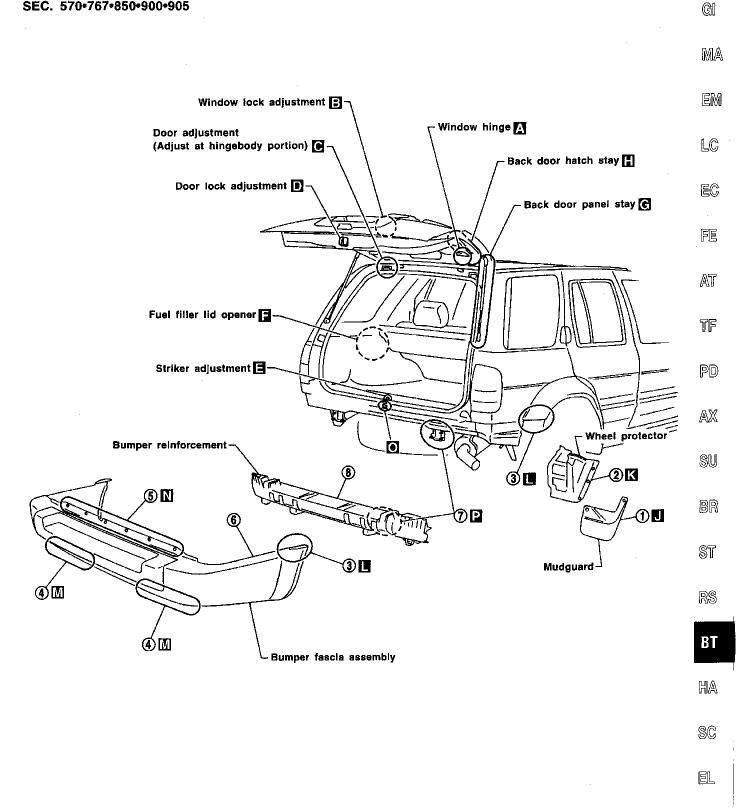
#### REAR BUMPER ASSEMBLY

- 1. Remove bolts and screws securing left and right mudguards and remove the mudguards.
- 2. Remove clips and screws securing left and right sides of wheel protector.
- 3. Remove clips and bolts securing left and right rear fenders to bumper fascia.
- 4. Remove bolts securing bumper reinforcement to bumper fascia.
- 5. Remove clips securing bumper fascia.
- Extract bumper fascia assembly.
- Remove bolts and nuts securing bumper reinforcement.
- 8. Extract bumper reinforcement.



NBBT0005S01

SEC. 570+767+850+900+905

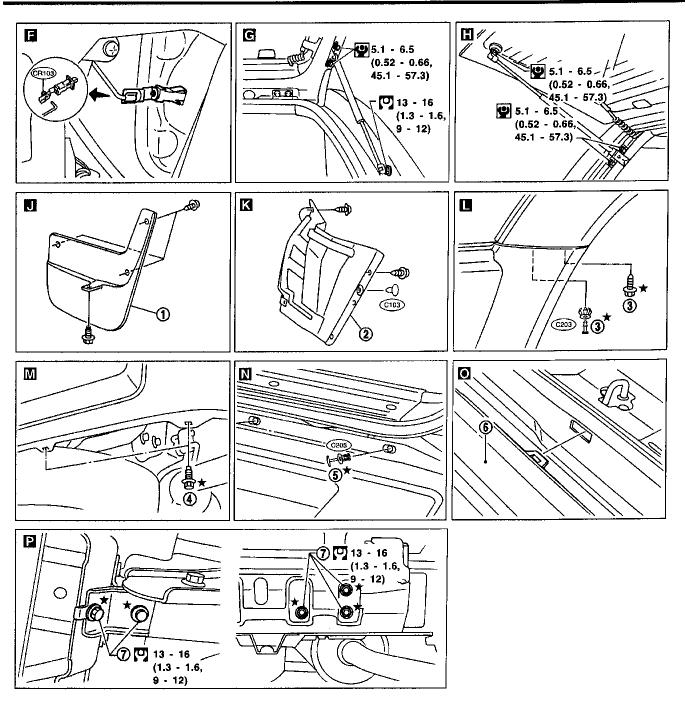


IDX

SBT716

## **BODY REAR END AND OPENER**

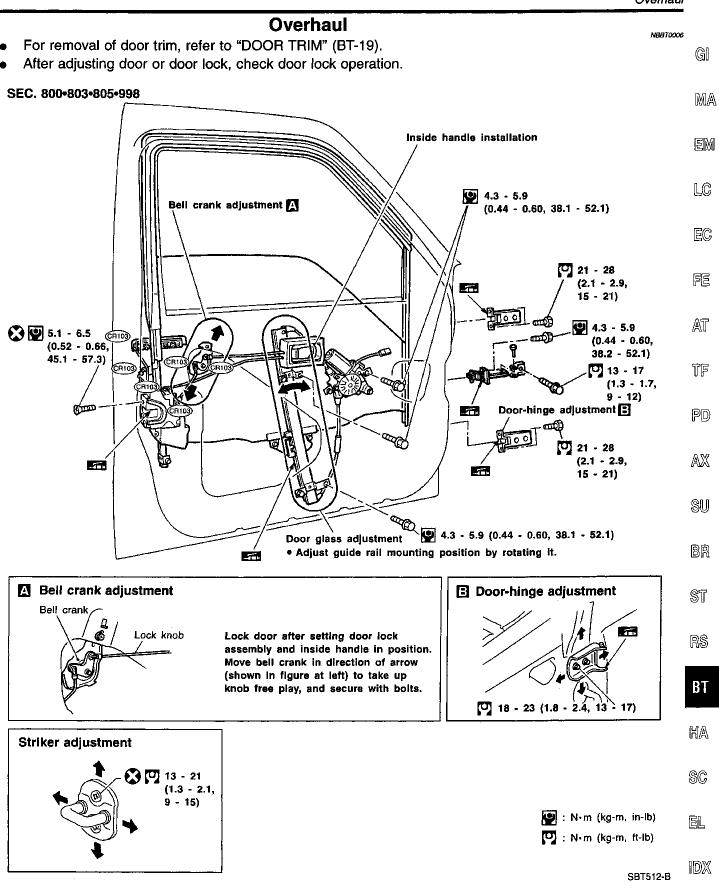
Removal and Installation (Cont'd)



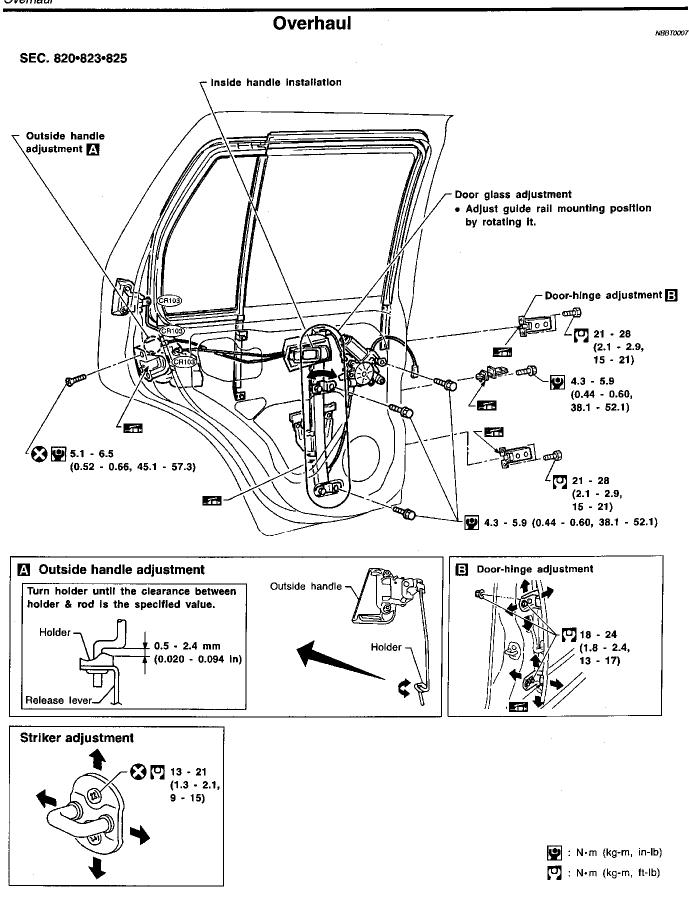
- $\star$  : Bumper assembly mounting bolts, nuts and clips
- 🕑 : N+m (kg-m, in-lb)
- 🕐 : N•m (kg-m, ft-lb)

## **FRONT DOOR**





## **REAR DOOR**



ł

## **INSTRUMENT PANEL ASSEMBLY**

Removal and Installation

AUTION:	noval and Insta	allation			NBBT0008	~
Disconnect both battery cables in advance Disconnect air bag system line in advance Never tamper with or force air bag lid ope Be careful not to scratch pad and other p	e. en, as this may ad	versely a	ffect air b	ag performan	ce.	G M
Instrument panel assembly	Combination meter	Audio &	A/C control	Console box		E
Remove air bag module (driver) and steering wheel. Refer to "SUPPLEMENTAL RESTRAINT SYSTEM" in RS section for details.						L(
1 Steering column cover and combination switch • Remove screws.	Tilt steering column down fully.     Remove steering column cover.					e
<ul> <li>2 Dash side lower finisher</li> <li>• Refer to "SIDE AND FLOOR TRIM" for details, *1.</li> </ul>		J				. e
<ul> <li>3 Instrument lower panel on driver side</li> <li>• Remove screws then disconnect harness connectors.</li> </ul>		·				J.P
4 Cluster lid A • Remove screws.					[	P
5 Combination meter • Remove screws then disconnect harness connectors.					L	AZ
6 Cluster lid C • Remove screws then disconnect harness connectors.					Ć	SI
7 Audio assembly • Remove screws.					[	B
8 A/C control unit • Remove screws then disconnect harness connectors a	nd cable.					31
9 Ashtray • Pull the ashtray up.				L	[ [ [	R
0 Console finisher • Remove screw then disconnect harness connector.						B
1 Console box • Remove screw then disconnect harness connector.					(ř	-1/4
Å					س ل	3C
				S	BT718	<u>s</u> l
BT-17					01	D)



Ŷ			
12 Glove box • Remove clips.			
Then disconnect passenger air bag module connector.			
<ul> <li>13 Instrument lower panel on passenger side</li> <li>Remove screws then disconnect harness connector.</li> <li>Then remove passenger air bag module bracket. Refer to "SUPPLEMENTAL RESTRAINT SYSTEM" in RS section for details.</li> </ul>			
14 Instrument lower center panel • Remove screws.			
15 Defroster grille			
<ul> <li>16 Front pillar garnish</li> <li>• Refer to "SIDE AND FLOOR TRIM" for details, "1.</li> </ul>			
<ul> <li>17 Instrument panel and pads</li> <li>Remove bolts and nuts.</li> <li>Then disconnect GPS antenna connector.</li> </ul>			
<ul> <li>18 Passenger air bag module</li> <li>Remove air duct.</li> <li>Refer to "SUPPLEMENTAL RESTRAINT SYSTEM" in RS section for details.</li> </ul>			

\*1 BT-17

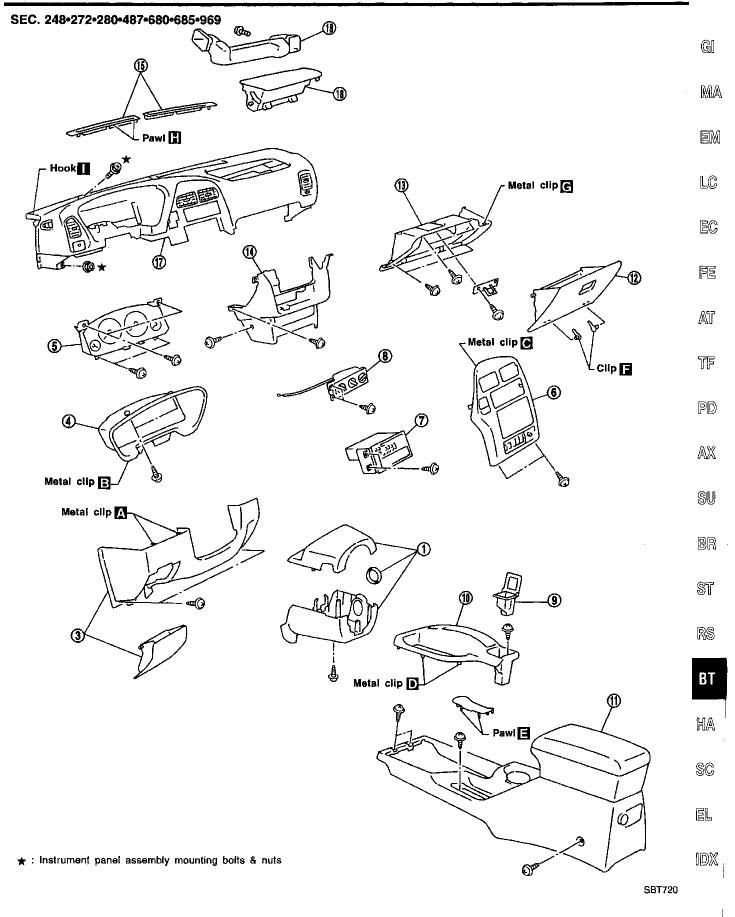
SBT719

i

į.

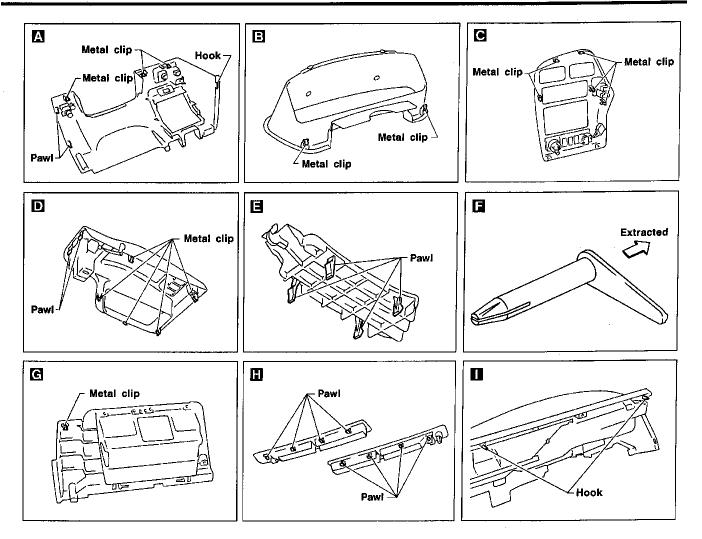
T

## **INSTRUMENT PANEL ASSEMBLY**



## **INSTRUMENT PANEL ASSEMBLY**

Removal and Installation (Cont'd)



ł

ł

#### **Removal and Installation** NBBTOOO9 **CAUTION:** GI Wrap the tip of flat-bladed screwdriver with a cloth when removing metal clips from garnishes. 1. Remove front and rear seats. Refer to "FRONT SEAT" and "REAR SEAT" for details, BT-30, BT-33. 2. Romove front and rear seat belts. Refer to "SEAT BELTS" in RS section for details. MA 3. Remove front and rear kicking plates. 4. Remove dash side lower finishers. EM 5. Remove front and rear body side welts. 6. Remove front pillar garnishes. 7. Remove center assist grips. LC 8. Remove center pillar lower garnishes. 9. Remove center pillar upper garnishes. EC 10. Remove rear gate kicking plate. 11. Remove rear net hooks. 12. Remove tonneau cover assembly and rear parcel holder. FE 13. Remove rear side lower garnishes. 14. Remove rear side upper garnishes. AT SEC. 678-738-769-799-849 TF Metal clip <u>A</u> (0101 (I) 🖸 Q PD C203 (101) AX 62 Metal clip ത് (0101) (12) ۲ Metal clip କ୍ୟ SU ත් (C103 R) Metal clip 🗚 BR 6 (5 **g**(S101) ST Hook (i) **E** S CIO RS (10) (8) E. BT Metal clip A Metal clip Ó 3

Metal clip

Metal clip

(3

HA

SC

EL

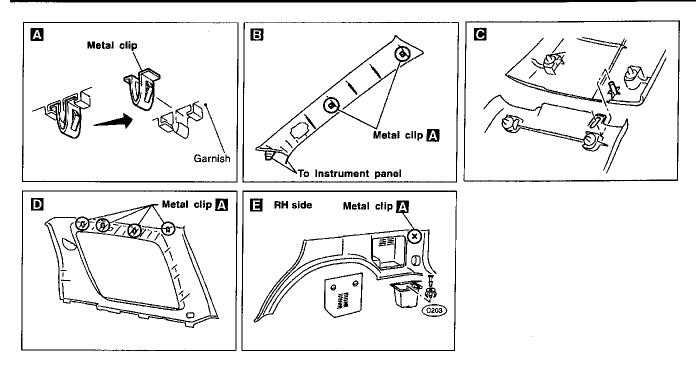
IDX

সি

**SBT694** 

Q

## SIDE AND FLOOR TRIM

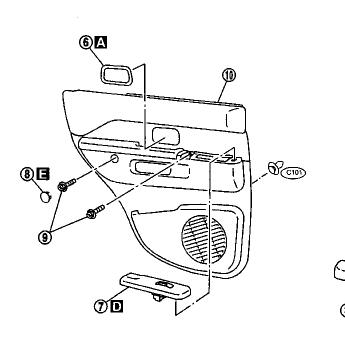


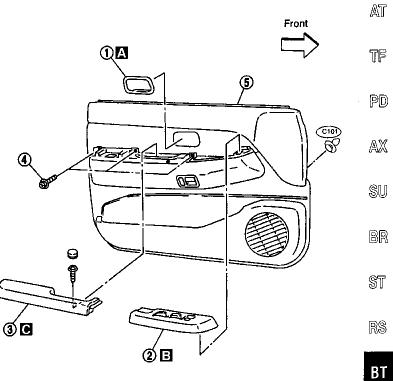
SBT721

i

## DOOR TRIM

Removal and Installation	
Front Door Trim	GI
1. Remove inside handle escutcheon.	ଔ
2. Remove power window switch, then disconnect the connectors.	
3. Remove door armrest.	MÆ
4. Remove bolts securing door finisher.	
5. Pull on door finisher to remove clips from door panel and remove door finisher, then disconnect glass hatch and fuel lid opener switch connector.	EM
Rear Door Trim	
6. Remove inside handle escutcheon.	LC
7. Remove power window switch, then disconnect the connector.	
8. Remove door armrest cap.	EC
9. Remove bolts securing door finisher.	SV
10. Pull on door finisher to remove clips from door panel and remove door finisher.	
SEC. 251•809•828	FE





\_\_\_\_

HA

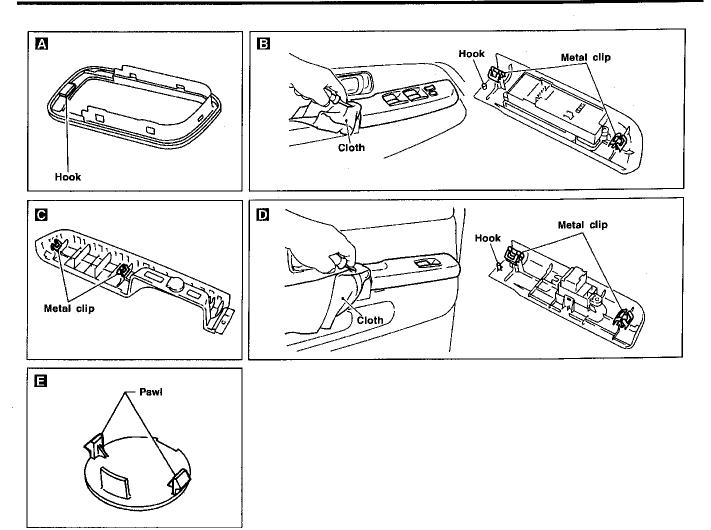
SBT696

EL

SC

IDX

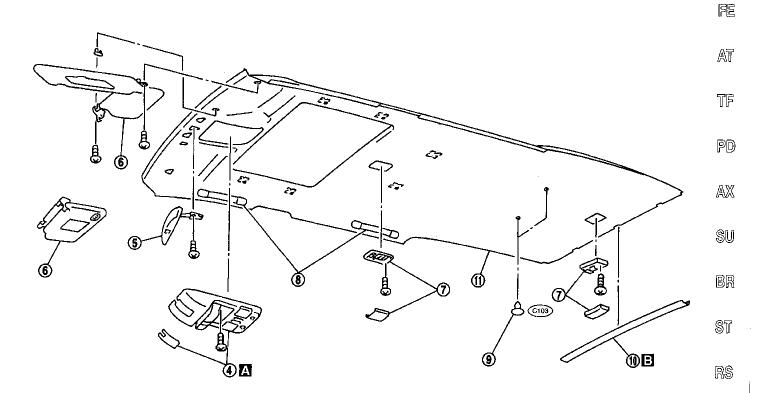
## **DOOR TRIM**

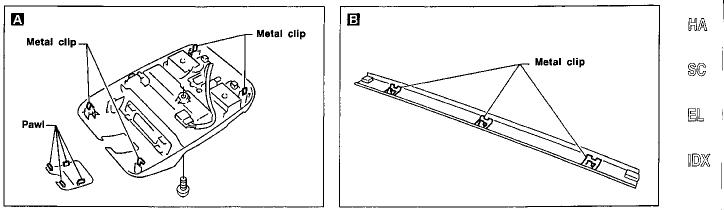


SBT697

## **ROOF TRIM**

	Removal and Installation	
1.	Remove front and rear seats. Refer to "FRONT SEAT" and "REAR SEAT" for details, BT-30, BT-33.	GI
2.	Remove front and rear seat belts. Refer to "SEAT BELTS" in RS section for details.	<u>U</u>
З.	Remove body side trim. Refer to "SIDE AND FLOOR TRIM" for details, BT-17.	
4.	Remove roof console assembly. A	MA
5.	Remove inside mirror assembly.	
6.	Remove sun visors.	EM
7.	Remove interior lamp assembly and luggage room lamp assembly.	GUVU
8.	Remove assist grips.	
9.	Remove clips securing headlining.	LC
10.	Remove rear roof garnish.	
11.	Remove headlining from vehicle through either back door.	EC
SE	C. 264•738•963•964•970	59



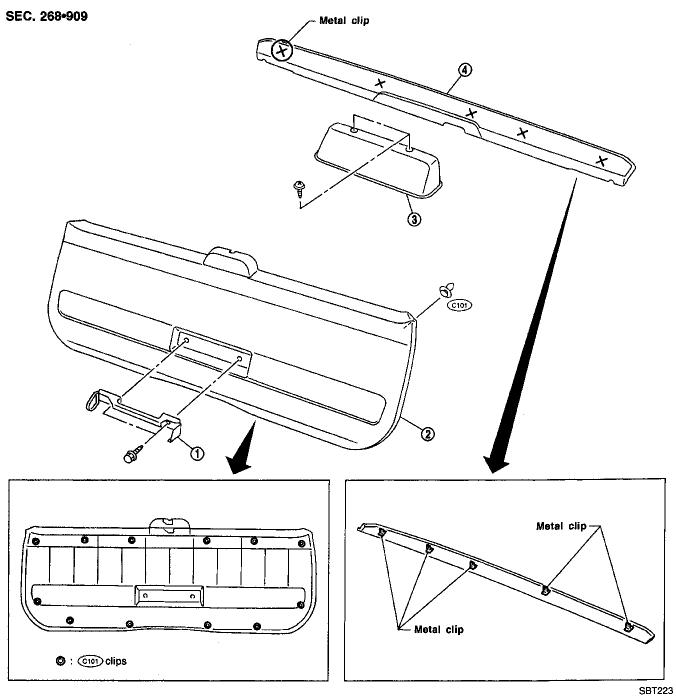


SBT487

BT

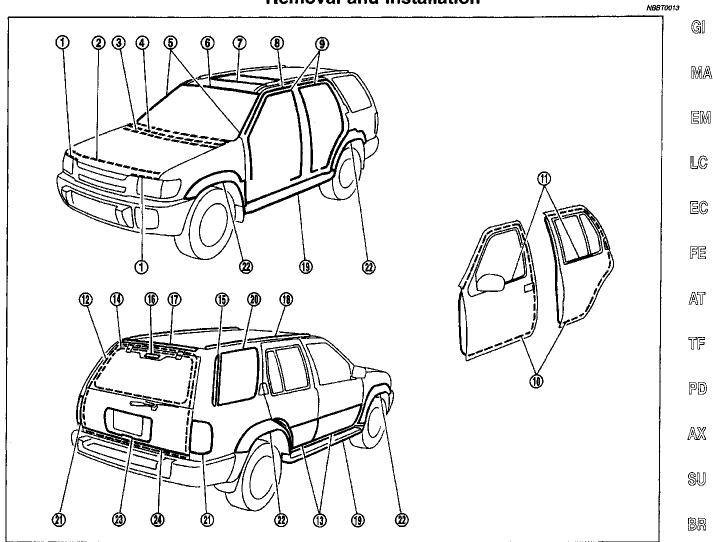
## **Removal and Installation**

- 1. Remove back door grip.
- 2. Remove back door finisher assembly.
- 3. Remove high-mounted stop lamp.
- 4. Remove back door upper finisher assembly.

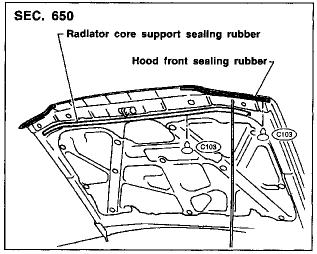


NBBT0012

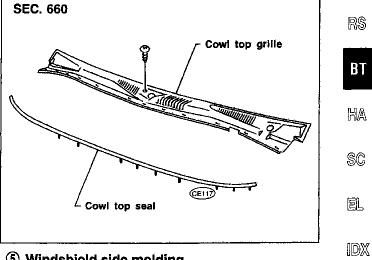
## **Removal and Installation**



## (1) ② Hood front seal



## (3) ④ Cowl top seal and cowl top grille

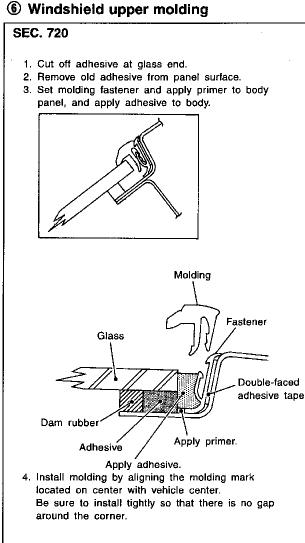


#### **(5) Windshield side molding** Mounted with screws.

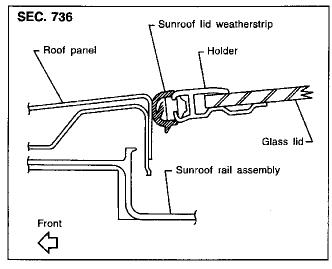
SBT494

ST

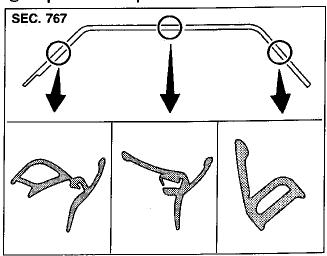




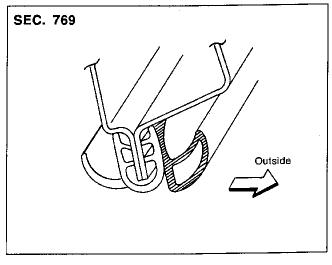
### ⑦ Sunroof lid weatherstrip



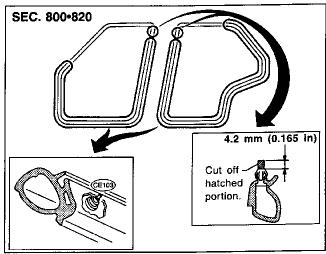
#### (8) Drip weatherstrip



#### (9) Body side welt



(1) Door weatherstrip



GI

MA

EM

LC

EC

FE

AT

퀴

PD

AX

SU

BR

ST

RS

BT

HA

SC

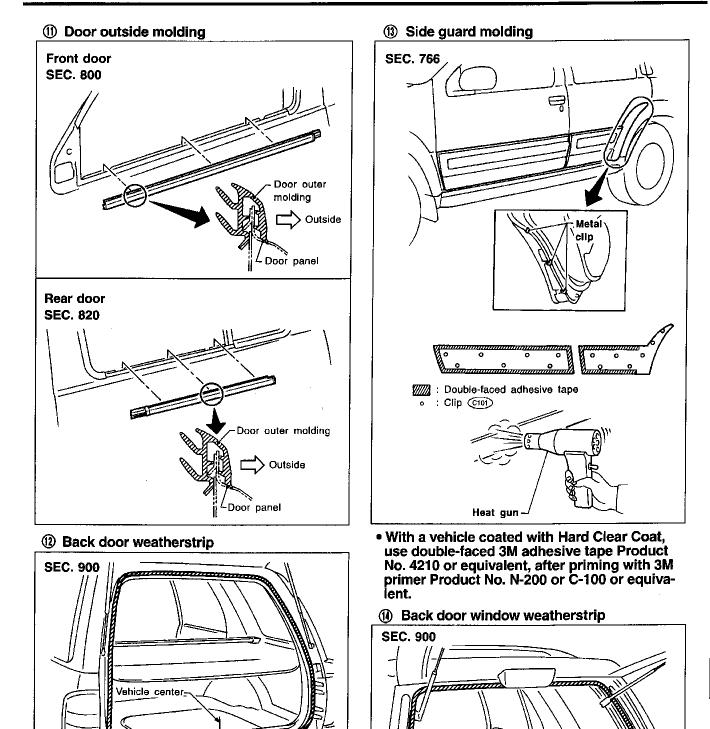
EL

1DX

SBT495

There is a marking

at vehicle center.



77

There is a marking

at vehicle center.

manna

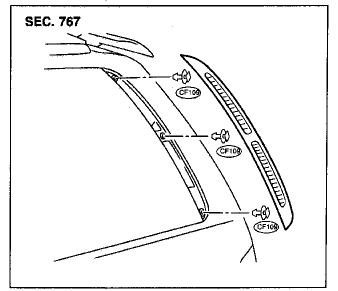
cente

 $\bigcirc$ 

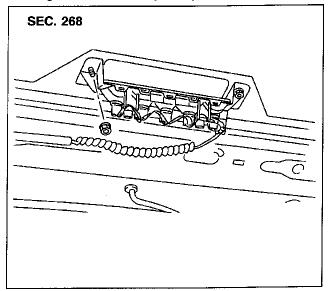
<u>a</u>

Vehicle

#### (f) Air outlet grille

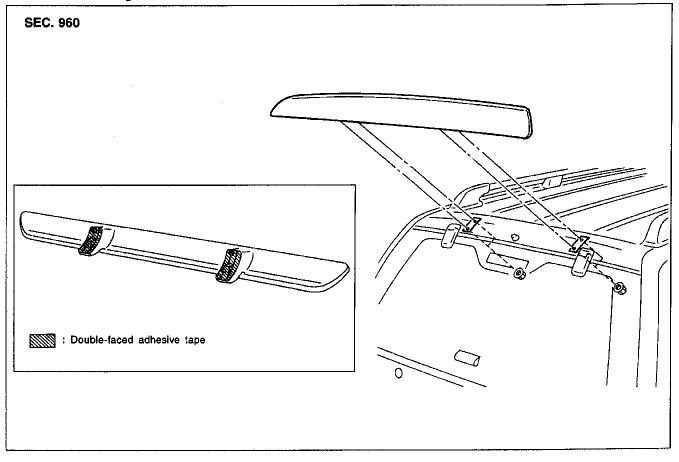


#### (i) High-mounted stop lamp

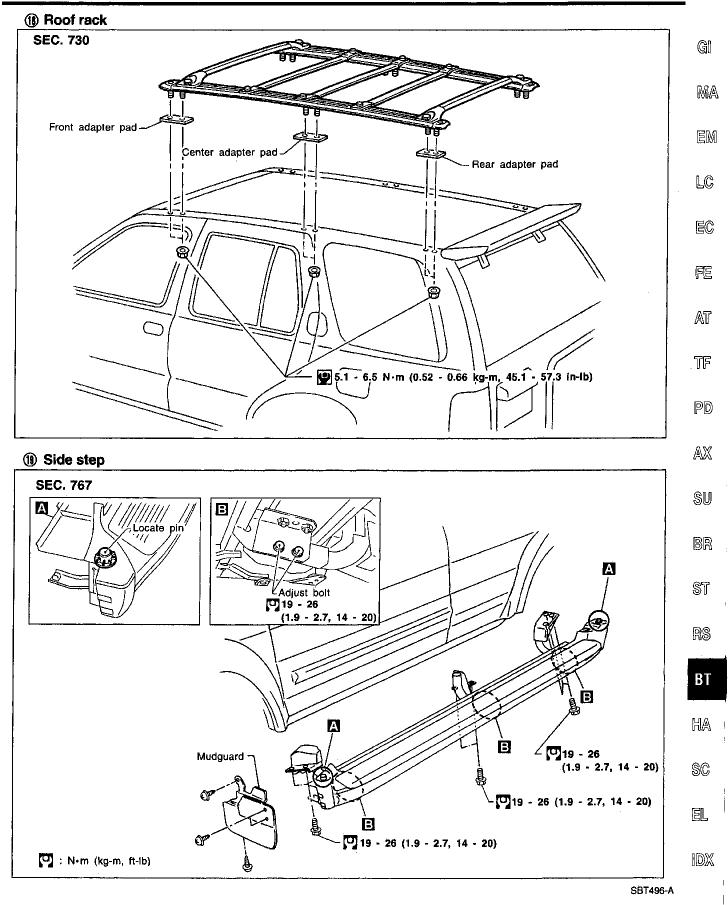


#### (f) Back door deflector

- When installing, make sure that there are not gaps or waves at ends of deflector.
- Before installing deflector, clean and remove oil from surface where deflector will be mounted.



İ



**BT-27** 

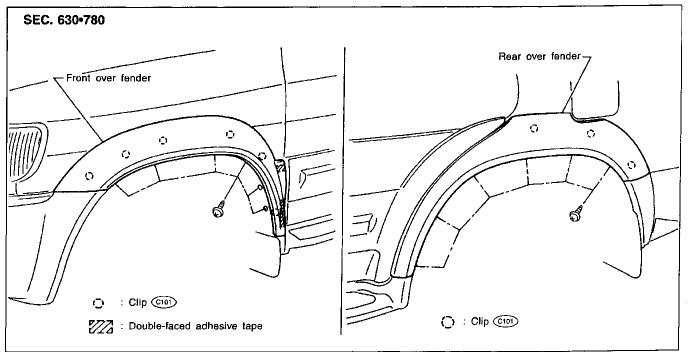
### ② Rear side window molding

Refer to the applicable sections on the preceding pages.

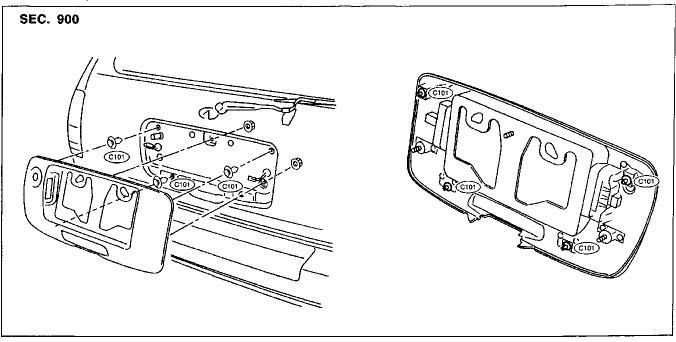
#### (1) Rear combination lamp

Rear combination lamps are installed with nuts.

#### 2 Over fender



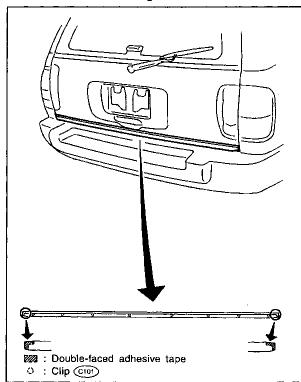
#### (3) License plate finisher



SBT497-A

G

### Back door molding



• With a vehicle coated with Hard Clear Coat, use double-faced 3M adhesive tape Product No. 4210 or equivalent, after priming with 3M primer Product No. N-200 or C-100 or equivalent.

	MA
	EM
	LĈ
	EĈ
	FE
	AT
	Įſ
	PD
	AX
	SU
	BR
	ST
	RS
	BT
	HA
	SC
	el El
	1DX
SBT498	ļ

## **Removal and Installation**

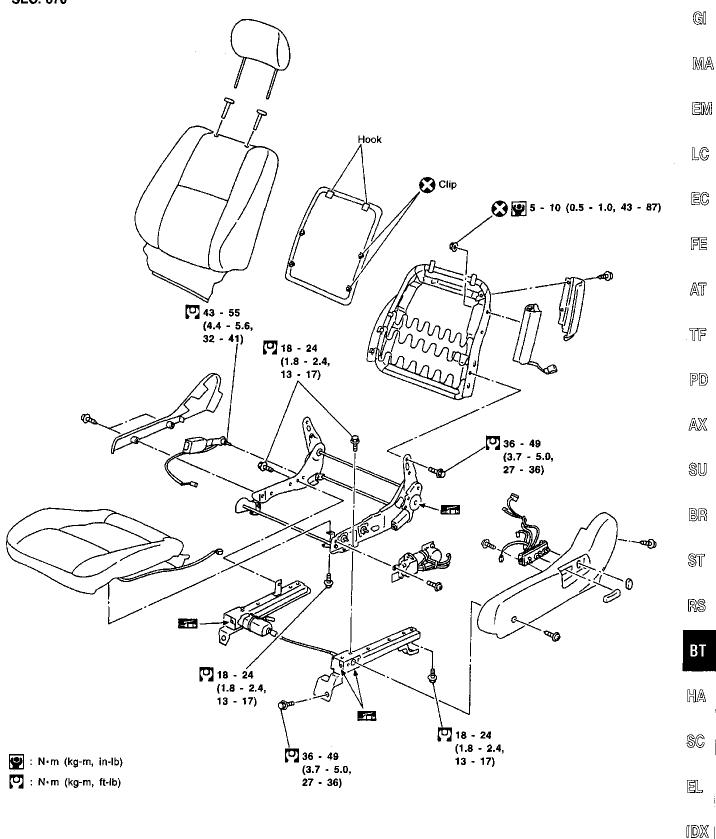
NBRTOO14

- When removing or installing the seat trim, carefully handle it to keep dirt out and avoid damage.
- ★ For Wiring Diagram, refer to "POWER SEAT" in EL section.

CAUTION:

- Before removing the front seat, turn the ignition switch off, disconnect both battery cables and wait at least 3 minutes.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag to deploy.
- Do not drop, tilt, or bump the side air bag module installed in the seat. Always handle it with care.

## **FRONT SEAT**



S8T711

301

=NBBT0014S03

i.

Ţ.

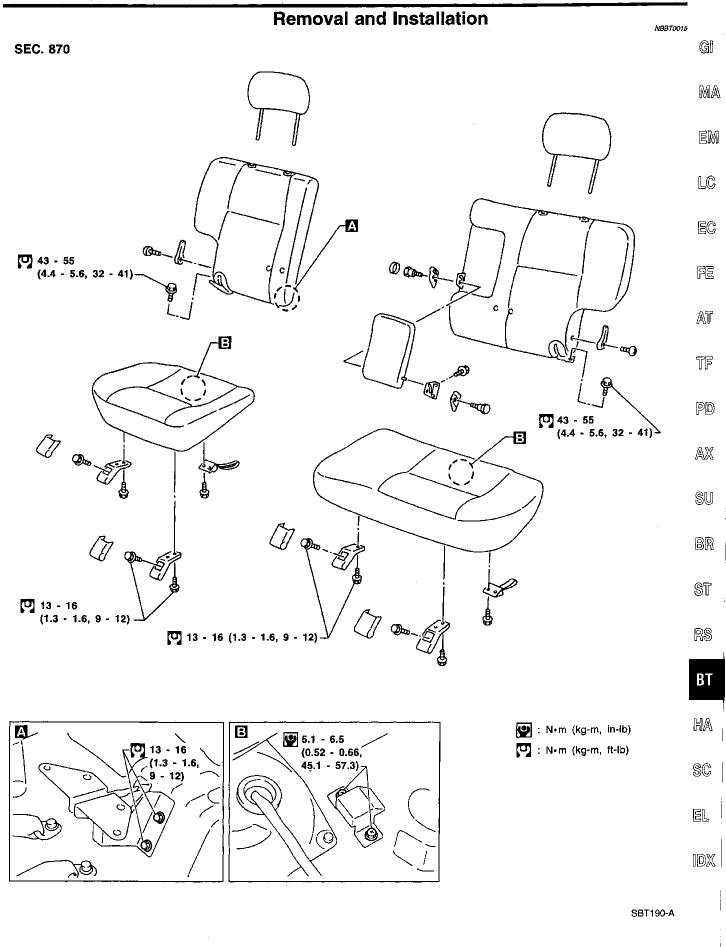
1

ł

#### **HEATED SEAT**

- When handling seat, be extremely careful not to scratch heating unit.
- To replace heating unit, seat trim and pad should be separated.
- Do not use any organic solvent, such as thinner, benzene, alcohol, gasoline, etc. to clean trims.
- ★ For Wiring Diagram, refer to "HEATED SEAT" in EL section.

## **REAR SEAT**



303

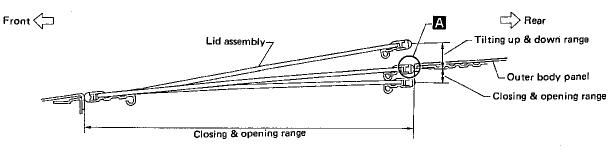
## SUNROOF

#### Adjustment

## Adjustment

#### Install motor & limit SW assembly and sunroof rail assembly in the following sequence:

- 1. Arrange equal lengths of link and wire assemblies on both sides of sunroof opening.
- 2. Connect sunroof connector to sunroof switch and positive (+) power supply.
- 3. Set lid assembly to fully closed position A by operating OPEN switch and TILT switch.
- 4. Fit outer side of lid assembly to the surface of roof on body outer panel.
- 5. Remove motor, and keep OPEN switch pressed until motor pinion gear reaches the end of its rotating range.
- 6. Install motor.
- 7. Check that motor drive gear fits properly in wires.
- 8. Press TILT-UP switch to check lid assembly for normal tilting.
- 9. Check sunroof lid assembly for normal operations (tilt-up, tilt-down, open, and close).



SBF920F

NRBT0016

EM

## **Removal and Installation**

- After any adjustment, check sunroof operation and lid alignment.
- Handle finisher plate and glass lid with care so not to cause damage.
- It is desirable for easy installation to mark each point before removal.

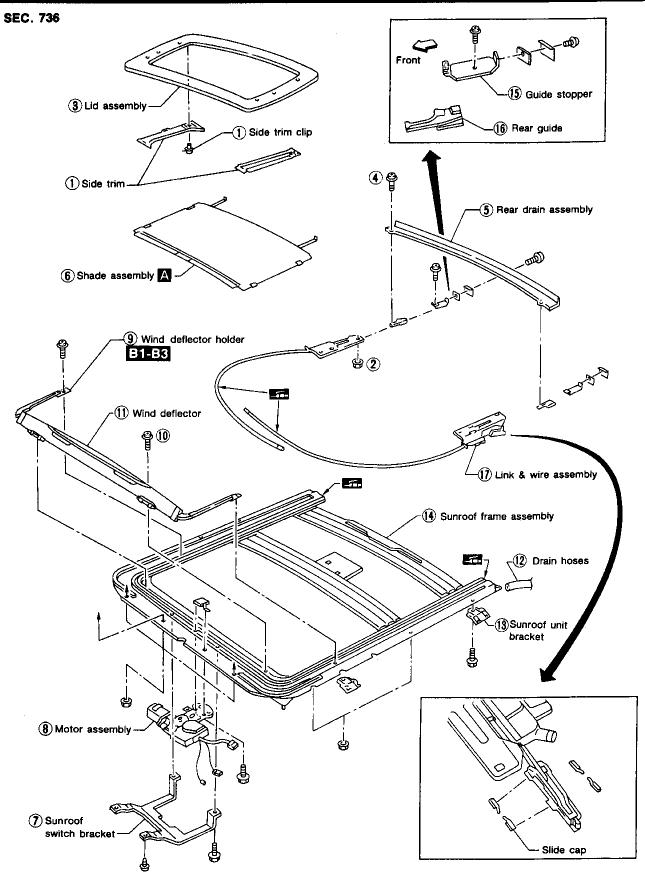
CAUTION:

Always work with a helper.

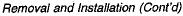
Link and wire assembly	Sunroof frame assembly	Shade assembly	Lid assembly	Motor assembly	LC
Tilt glass lid up.		L		]	EC
1 Side trim • Remove side trim o	clips.				FE
2 Sunroof lid mount nu	ıts		· · · · · · · · · · · · · · · · · · ·		AT
3 Lid assembly					·
4 Rear drain mount sc	rews		]		TF
5 Rear drain assembly	······································		]		PD
Operate sunroof switch	to tilt glass lid down.		]		PU
6 Shade assembly			] 🗚		AX
Sunroof switch/interior act • Refer to "ROOF TRIM" f	=	· · · · · · · · · · · · · · · · · · ·			SU
7 Sunroof switch brack	et				BR
8 Motor assembly			······································		DIN
9 Wind deflector holder	r	B1-B3			ST
10 Wind deflector mount	t screw				RS
11 Wind deflector assem	hbly				en.
12 Drain hoses					BT
13 Sunroof unit bracket	1				HA
14 Sunroof frame assem	ably				UU-U
15 Guide stopper					SC
16 Rear guide	★ For Wiring Dia	agram, refer to "P	OWER SUNROOF"	in EL section.	ĘL
assembly	-	-		SBT515-A	1000
					IDX

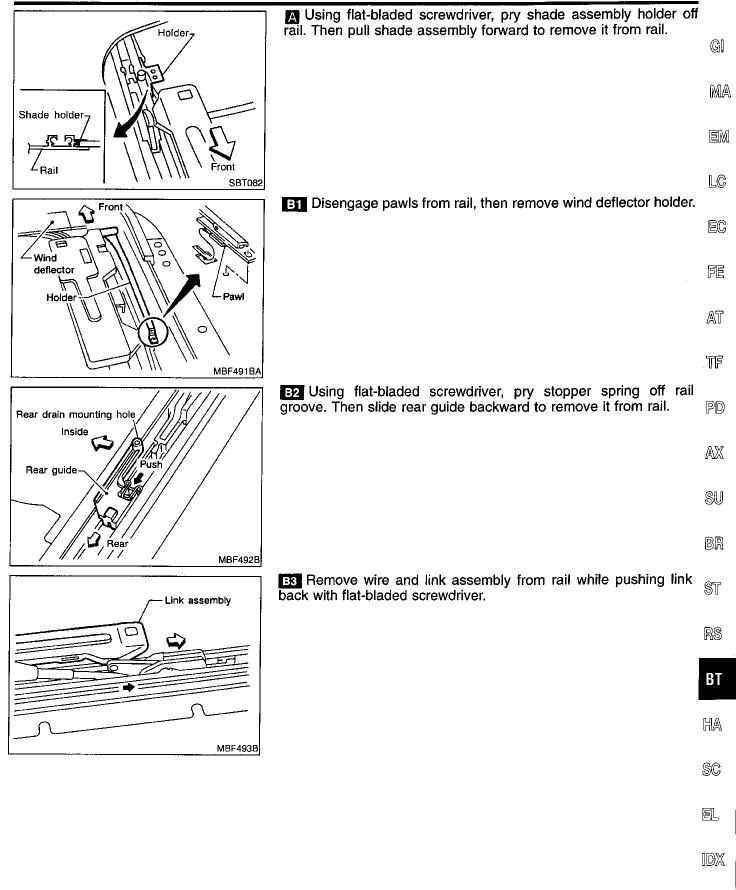
\*1 BT-21

## SUNROOF



MBF462BG





### Trouble Diagnoses DIAGNOSTIC TABLE

⇒NBBT0018

NBBT0018S01

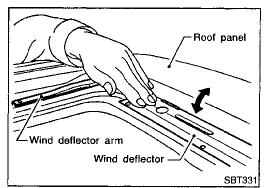
NBBT0018S02

#### NOTE:

For diagnosing electric problem, refer to "POWER SUNROOF" in EL section.

		Check items (Components)					
		Wind deflector	Adjustment	Drain hoses	Weatherstrip	Link and wire assembly	
	Reference page	BT-38	BT-39	BT-40	BT-40	BT-41	
Symptom	Excessive wind noise	1	2		3		
	Water leaks		1	2	3		
	Sunroof rattles		1	4	2	3	
	Excessive opera- tion noise		1		2	3	

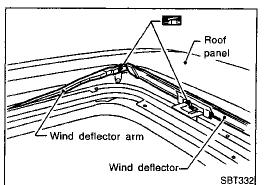
The numbers in this table mean checking order.



### WIND DEFLECTOR

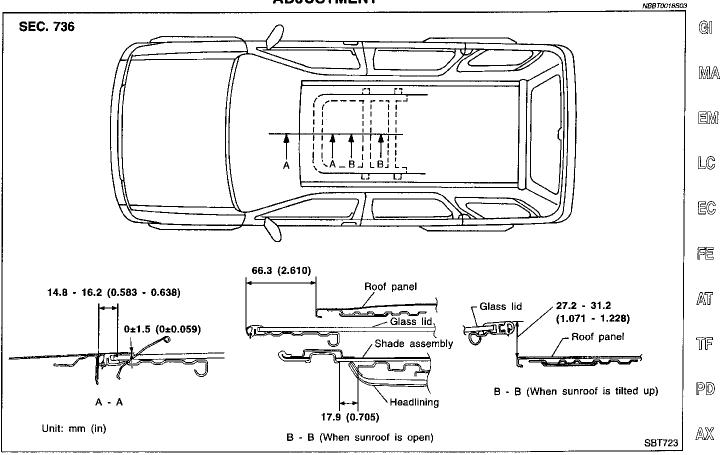
1. Open lid.

- 2. Check visually for proper installation.
- 3. Check to ensure a proper amount of petroleum jelly has been applied to wind deflector connection points; apply if necessary.



4. Check that wind deflector is properly retracted by hand. If it is not, remove and visually check condition. (Refer to removal procedures, BT-35.) If wind deflector is damaged, replace with new one. If wind deflector is not damaged, re-install properly.

#### **ADJUSTMENT**



If any gap or height difference between glass lid and roof is found, such check glass lid fit and adjust as follows:

#### **Gap Adjustment**

- 1. Open shade assembly.
- 2. Tilt glass lid up then remove side trim.
- 3. Loosen glass lid securing nuts (3 each on left and right sides), ST then tilt glass lid down.
- 4. Adjust glass lid from outside of vehicle so it resembles "A-A" as shown in the figure above.
- 5. Tilt glass lid up and down until it is adjusted to "B-B" as shown in the figure above.
- 6. After adjusting glass lid, tilt glass lid up and tighten nuts.
- 7. Tilt glass lid up and down several times to check that it moves smoothly.

### Height Difference Adjustment

- 1. Tilt glass lid up and down.
- 2. Check height difference between roof panel and glass lid to see if it is as "A-A" as shown in the figure above.
- 3. If necessary, adjust it by using one of following procedures.
- Adjust by adding or removing adjustment shim(s) between glass lid and link assembly.
- If glass lid protrudes above roof panel, add shim(s) or plain washer(s) at sunroof mounting bracket or stud bolt locations to adjust sunroof installation as required.

HA

BR

RS

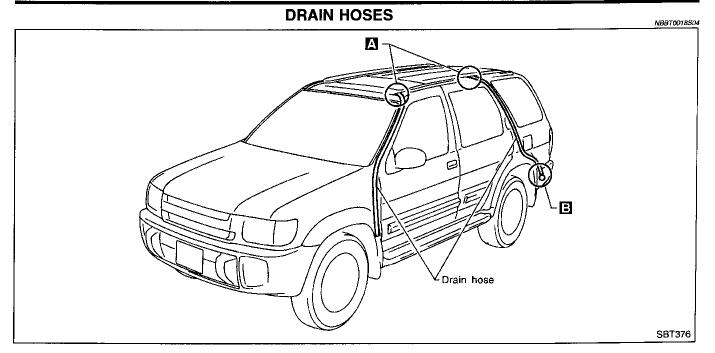
BT

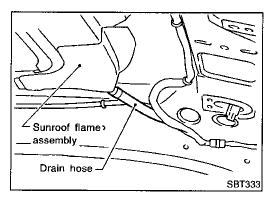
NBBT0018S0301

NBBT0018S0302

SC

IDX





- 1. Remove headlining to access drain hose connections. (Refer to "Removal and Installation" in "ROOF TRIM", BT-21, for detail.)
- 2. Check visually for proper connections, damage or deterioration. A (The figure shows only the front side.)

- 3. If leakage occurs around luggage room, remove luggage room side trim and check connecting area. Check for proper connection, damage or tear.
- 4. Remove drain hoses and check visually for any damage, cracks, or deterioration.
- 5. Pour water into drain hoses and find damaged portion.
- If any damaged portion is found at each step, replace the damaged part.

# Sunroof drain hose Front Sunroof drain hose Front SBT377

- WEATHERSTRIP
- In the case of leakage around glass lid, close glass lid and pour water over glass lid to find damaged or gap portion.
- 1. Remove glass lid assembly. (Refer to removal procedures, BT-35, for details.)
- 2. Visually check weatherstrip for proper installation. If a gap exists between glass lid and weatherstrip, check for sufficient amount of butyl seal. If required, remove weatherstrip and apply butyl seal.

1

Refer to "EXTERIOR" (BT-23), for details.

Check weatherstrip visually for any damage, deterioration, or 3. flattening. G If any damage is found, replace weatherstrip. ۲ **CAUTION:** Do not remove weatherstrip except when replacing, or filling MA up butyl seal. LINK AND WIRE ASSEMBLY NBBT0018S06 EΜ NOTE: Before replacing a suspect part, carefully ensure it is the source of noise being experienced. LC 1. Check link to determine if coating film has peeled off to such an extent that substrate is visible. Check also to determine if link is the source of noise. If it is, replace it. EC Visually check to determine if a sufficient amount of petroleum 2. jelly has been applied to wire or rail groove. If not, add petroleum jelly as required. FE 3. Check wire for any damage or deterioration. If any damage is found, remove rear guide (refer to removal procedures, BT-35 AT for details), then replace wire. TF

PD

AX

SU

BR

ST

RS

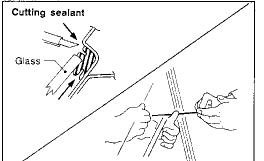
BT

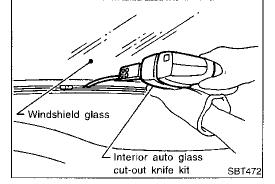
HA

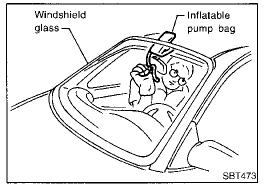
SC

EL

IDX







# Demoval and Installation

WINDSHIELD AND WINDOWS

### Removal and Installation REMOVAL

į.

After removing moldings, remove glass using piano wire or power cutting tool and an inflatable pump bag.

#### WARNING:

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

### **CAUTION:**

SBF034B

- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.

#### INSTALLATION

- Use a genuine Nissan Urethane Adhesive Kit or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the windshield in case of an accident.

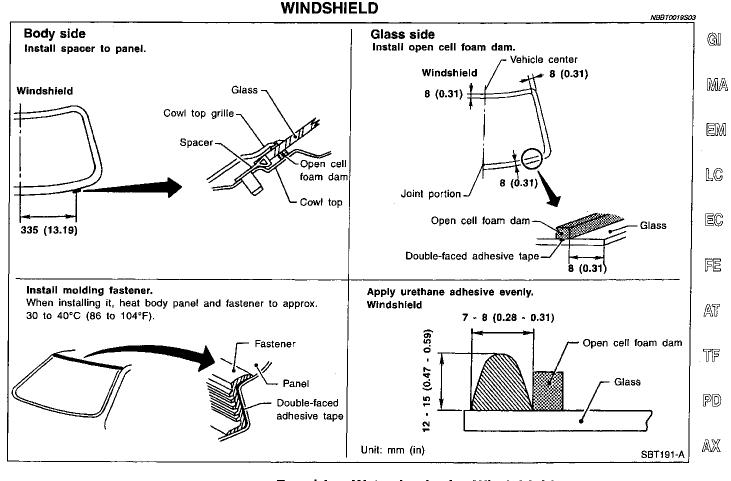
**CAUTION:** 

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under higher temperatures and lower humidities.

NBBT0019

# WINDSHIELD AND WINDOWS

#### Removal and Installation (Cont'd)



### **Repairing Water Leaks for Windshield**

NBBT001950301 SU

Leaks can be repaired without removing and reinstalling glass. If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the windshield area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane ST adhesive to the leak point.



RS

EL

SC

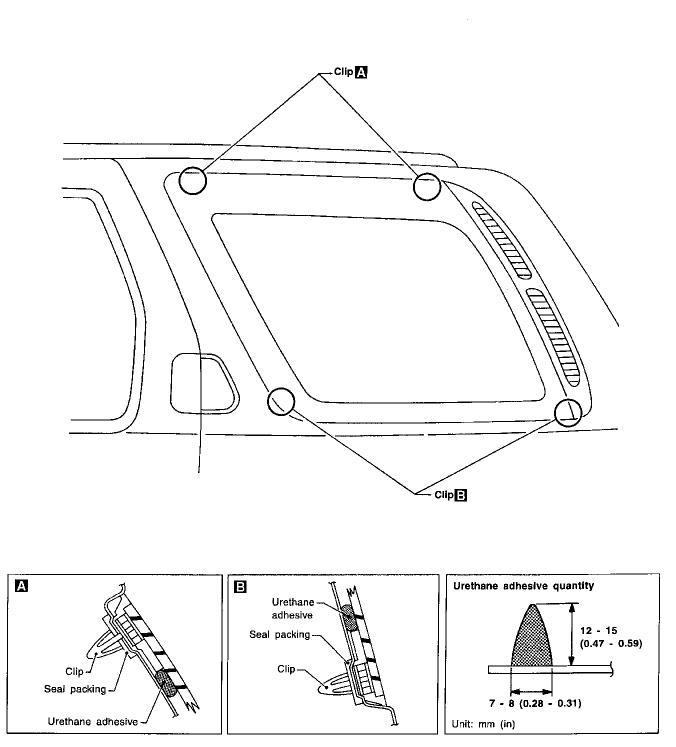
(DX

313

### **REAR SIDE WINDOW**

NBBT0019S04

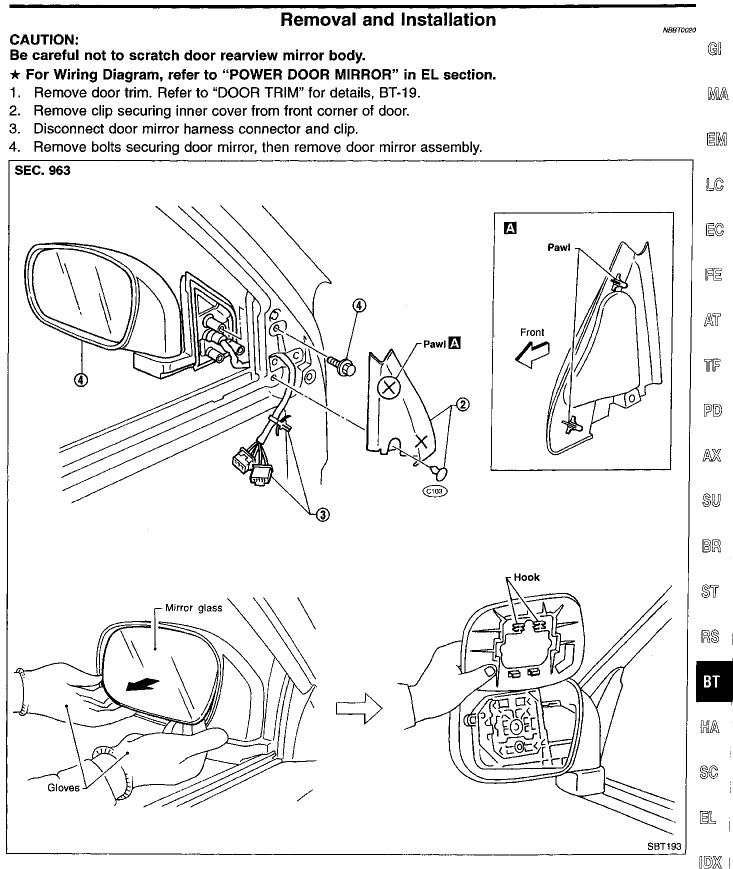
#### SEC. 830



i

1

# **DOOR MIRROR**

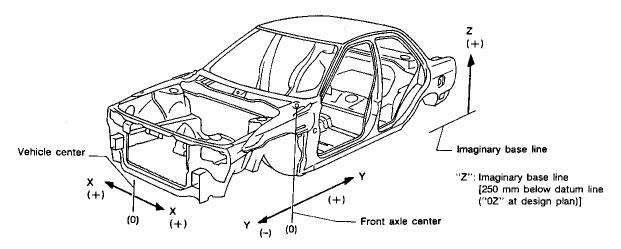


**BT-45** 

## Alignment

NBBT0021

- All dimensions indicated in figures are actual ones.
- When using a tracking gauge, adjust both pointers to equal length. Then check the pointers and gauge itself to make sure there is no free play.
- When a measuring tape is used, check to be sure there is no elongation, twisting or bending.
- Measurements should be taken at the center of the mounting holes.
- An asterisk (\*) following the value at the measuring point indicates that the measuring point on the other side is symmetrically the same value.
- The coordinates of the measurement points are the distances measured from the standard line of "X", "Y" and "Z".



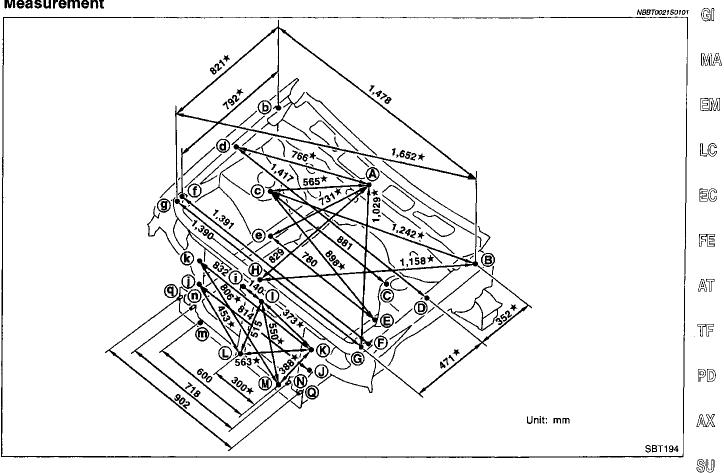
SBF874GD

i

Alignment (Cont'd)

### ENGINE COMPARTMENT Measurement

NBBT0021S01



BR

ST

RS

BT

HA

SC I

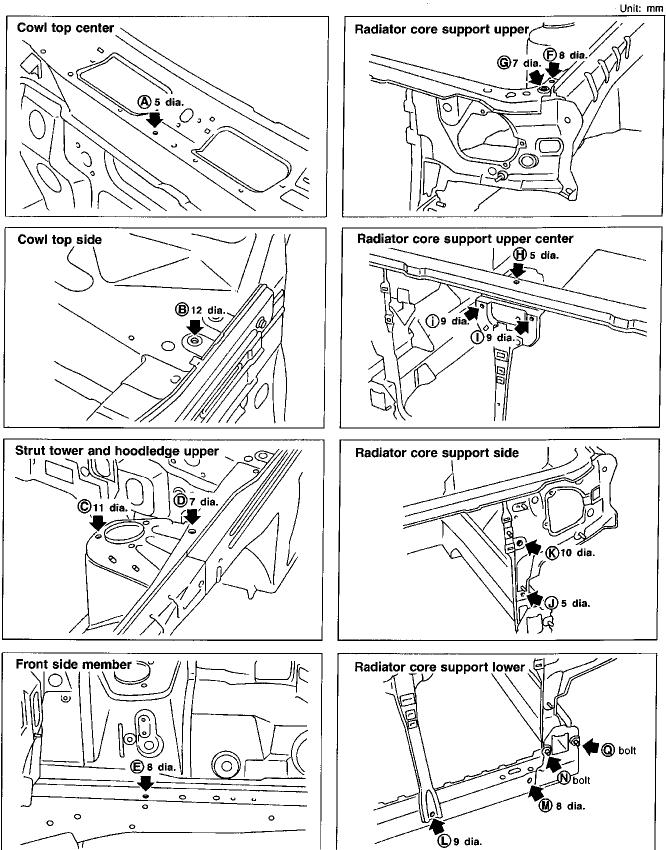
EL

(DX

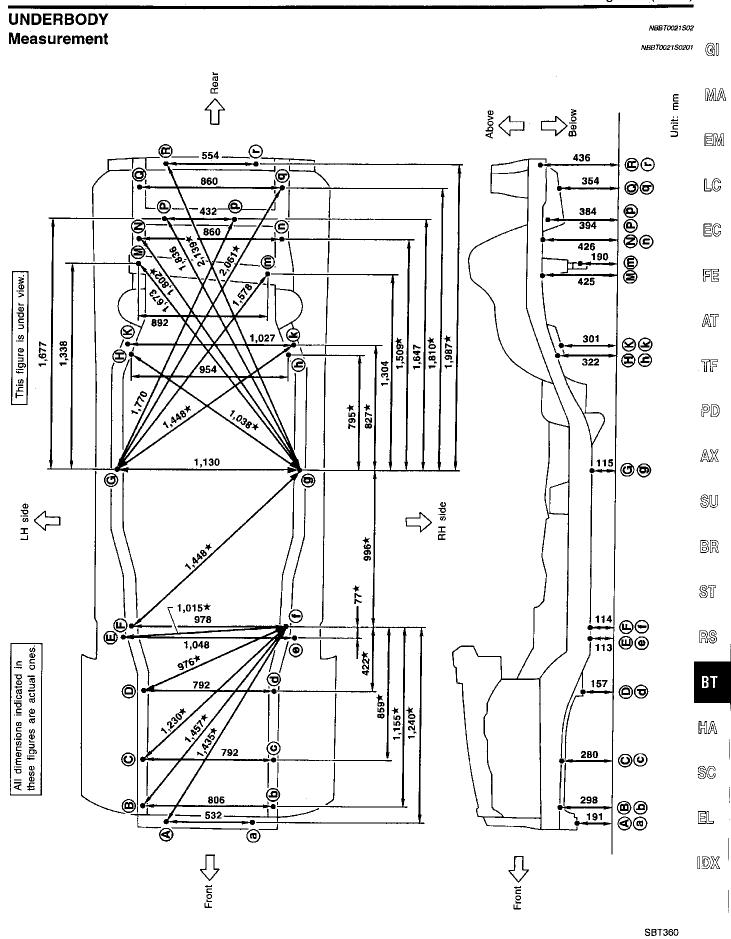
ł

#### **Measurement Points**

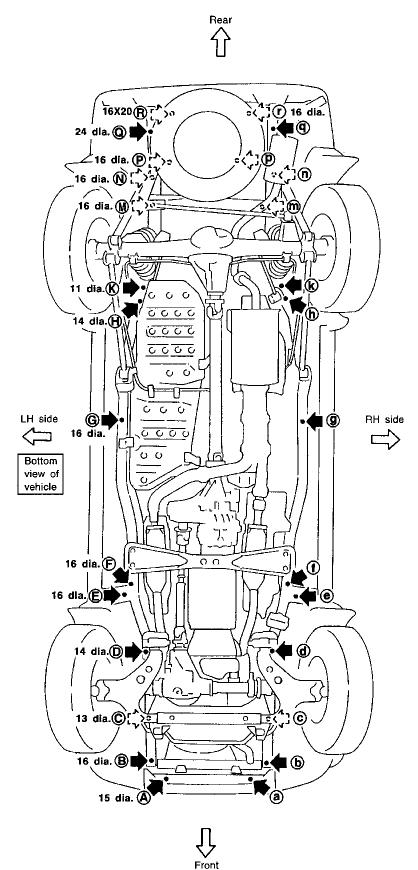
NBBT002150102



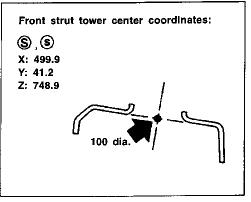
Alignment (Cont'd)



### **Measurement Points**



		NBBT002150202		
Front coordinates:	Rear coordinates:			
<b>(a)</b>	<b>©</b> , <b>9</b>	P		
X: 266	X: 565	X: 142		
Y: -580.4	Y: 1,630	Y: 3,230		
Z: 191.4	Z: 115	Z: 383.6		
<b>B</b> , <b>b</b>	<b>H</b> , <b>h</b>	<b>@</b> ,@		
X: 403	X: 476.9	X: 430		
Y: -500	Y: 2,392.6	Y: 3,419.3		
Z: 297.7	Z: 321.9	Z: 353.6		
©,©	<b>(</b> ),	<b>®</b> , <b>()</b>		
X: 396	X: 513.3	X: 277		
Y: -201	Y: 2,434.5	Y: 3,570		
Z: 279.7	Z: 301.4	Z: 435.6		
<b>D</b> , <b>d</b>	M			
X: 396	X: 446.1			
Y: 228	Y: 2, <del>9</del> 60.2			
Z: 156.7	Z: 190			
<b>(E</b> ), <b>()</b>	6			
X: 524	X: 350			
Y: 568	Y: 2,878			
Z: 112.7	Z: 424.8			
©, ①	<b>N</b> , <b>O</b>			
X: 489	X: 430			
Y: 637	Y: 3,100			
Z: 114.1	Z: 426.2			
	P			
	X: 290			
	Y: 3,230			
	Z: 394.1			
nit: mm				



Unit:

SBT361