## FRONT \＆REAR SUSPENSION



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## Precautions

PRECAUTIONS

- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
*Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Use flare nut wrench when removing and installing brake tubes.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing.

Preparation

SPECIAL SERVICE TOOLS
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

| Tool number <br> (Kent-Moore No.) <br> Tool name | Description |
| :--- | :--- |
| ST29020001 |  |
| (J24319-01) Removing tie-rod outer end and lower ball joint <br> Ball joint remover $34 \mathrm{~mm}(1.34 \mathrm{in})$ <br> b: $6.5 \mathrm{~mm}(0.256 \mathrm{in})$ <br> c: $61.5 \mathrm{~mm}(2.421 \mathrm{in})$ |  |

COMMERCIAL SERVICE TOOLS

| Tool name | Description |
| :--- | :--- |
| 1 Flare nut crowfoot |  |
| 2 Torque wrench |  |

# Noise, Vibration and Harshness (NVH) <br> Troubleshooting 



## Components

SEC. $391 \cdot 400 \cdot 401$
When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

* Fuel, radiator coolant and engine oil full.

Spare tire, jack, hand tools and mats in designated positions.



SFA392B

## On-vehicle Service <br> FRONT SUSPENSION PARTS

NBSU0005
Check front axle and front suspension parts for excessive poslay, cracks, wear and other damage.

1. Shake each front wheel to check for excessive play.
2. Retighten all axle and suspensions nuts and bolts to the specified torque.

Tightening torque:
Refer to "Components", SU-8.
3. Check strut (shock absorber) for oil leakage and other damage.
4. Check suspension ball joint for grease leakage and ball joint dust cover for cracks and other damage.
If ball joint dust cover is cracked or damaged, replace ball joint assembly.
5. Check suspension ball joint end play.
a. Jack up front of vehicle and set the stands.
b. Clamp dial indicator onto transverse link and place indicator tip on lower edge of brake caliper.
c. Make sure front wheels are straight and brake pedal is depressed. following procedure.
a. Park vehicle on a level surface with vehicle unladen*.
*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
b. Check tires for proper inflation and wear (tread wear indicator must not be showing).
c. Bounce vehicle up and down several times and measure dimensions Hf and Hr. Refer to SDS, SU-14.
Spring height is not adjustable. If out of specification, check for worn springs and suspension parts.


## FRONT WHEEL ALIGNMENT

Before checking front wheel alignment, be sure to make a preliminary inspection (Unladen*).
*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

## Preliminary Inspection

1. Check tires for wear and improper inflation.
2. Check wheels for deformation, cracks and other damage. If deformed, remove wheel and check wheel runout.

Wheel runout (Dial indicator value):
Refer to SDS.
3. Check front wheel bearings for looseness.
4. Check front suspension for looseness.
5. Check steering linkage for looseness.
6. Check that front shock absorbers work properly.
7. Check vehicle posture (Unladen).

## Camber, Caster and Kingpin Inclination Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

1. Measure camber, caster and kingpin inclination of both right and left wheels with a suitable alignment gauge.

Camber, Caster and Kingpin inclination:
Refer to SDS, SU-13.
2. If camber, caster or kingpin inclination is not within specification, inspect front suspension parts. Replace damaged or worn out parts.


Toe－in
Measure toe－in using the following procedure．
WARNING：
－Always perform the following procedure on a flat surface．
－Make sure that no person is in front of the vehicle before pushing it．
1．Bounce front of vehicle up and down to stabilize the posture．
2．Push the vehicle straight ahead about $5 \mathrm{~m}(16 \mathrm{ft})$ ．
3．Put a mark on base line of the tread（rear side）of both tires at the same height of hub center．This mark is a measuring point．
4．Measure distance＂A＂（rear side）．
5．Push the vehicle slowly ahead to rotate the wheels 180 degrees（1／2 turn）．
If the wheels have rotated more than 180 degrees（ $1 / 2$ turn），try the above procedure again from the beginning．Never push vehicle backward．
6．Measure distance＂B＂（front side）．
Total toe－in：
Refer to SDS，SU－13．
a．Loosen lock nuts．
b．Adjust toe－in by screwing tie－rods in and out．

Turning angle is set by stroke length of steering gear rack and cannot be adjusted．
1．Set wheels in straight－ahead position．Then move vehicle for－ ward until front wheels rest on turning radius gauge properly．
2．Rotate steering wheel all the way right and left；measure turn－ ing angle．
Do not hold the steering wheel on full lock for more than 15 seconds．

Wheel turning angle（Full turn）：
Refer to SDS，SU－13．
SU－7

## Coil Spring and Strut Assembly

## COMPONENTS

## SEC. $391 \cdot 400 \cdot 401$

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

* Fuel, radiator coolant and engine oil full.

Spare tire, jack, hand tools and mats in designated positions
(x)


REMOVAL

1. Remove stabilizer connecting rod.
2. Remove strut assembly fixing bolts and nuts (to hood-ledge). Do not remove piston rod lock nut on vehicle.

## DISASSEMBLY

1. Set strut assembly on vise, then loosen piston rod lock net. WARNING:
Do not remove piston rod lock nut at this time.
2. Compress spring with tool so that the strut mounting insulator can be turned by hand.
WARNING:
Make sure that the pawls of the two spring compressors are firmly hooked on the spring. The spring compressors must be tightened alternately so as not to tilt the spring.
3. Remove piston rod lock nut.

## INSPECTION

## Strut Assembly

- Check for smooth operation through a full stroke, both compression and extension.
- Check for oil leakage on welded and gland packing portion.
- Check piston rod for cracks, deformation and other damage.
- Replace if necessary.


## Strut Mounting Insulator and Rubber Parts

NBSU0010S02

- Check cemented rubber-to-metal portion for separation and cracks. Check rubber parts for deterioration.
- Replace if necessary.


## Strut Mounting Bearing

- Check thrust bearing parts for abnormal noise and excessive rattle in axial direction.
- Replace if necessary.


## Coil Spring

- Check for cracks, deformation and other damage. Replace if necessary.



## ASSEMBLY

- When installing coil spring on strut, it must be positioned as shown in the figure at left.
- Install upper spring seat with its cutout facing the inner side of vehicle.


## Stabilizer Bar REMOVAL AND INSTALLATION

- Remove stabilizer bar and connecting rod.
- When installing stabilizer, make sure that paint mark and bracket face in their correct directions.
- When removing and installing stabilizer bar fix portion A .

－Install stabilizer bar with ball joint socket properly placed．


## INSPECTION

－Check stabilizer for deformation and cracks．Replace if neces－ sary．
－Check rubber bushings for deterioration and cracks．Replace if necessary．
－Check ball joint can rotate in all directions．If movement is not smooth and free，replace stabilizer bar connecting rod．

## Transverse Link and Lower Ball Joint REMOVAL AND INSTALLATION

1．Separate drive shaft from knuckle．
2．Separate lower ball joint stud from knuckle．
3．Remove lower ball joint assembly from transverse link．
4．Remove transverse link．
5．During installation，final tightening must be carried out at curb weight with tires on ground．
6．After installation，check wheel alignment．
Refer to＂FRONT WHEEL ALIGNMENT＂，＂On－vehicle Service＂， SU－6．

## INSPECTION

## Transverse Link

- Check transverse link for damage, cracks and deformation. Replace it if necessary.
- Check rubber bushing for damage, cracks and deformation. Replace transverse link if necessary.



## Lower Ball Joint

- Check ball joint for excessive play. Replace lower ball joint assembly if any of the following exists:
- Ball stud is worn.
- Joint is hard to swing.
- Play in axial direction is excessive.

Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.

Swinging force " A ":
(measuring point: cotter pin hole of ball stud)
Refer to SDS, SU-13.
Turning torque " B ":
Refer to SDS, SU-13.
Vertical end play "C":
Refer to SDS, SU-13.
Check dust cover for damage. Replace it and cover clamp if necessary.

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
*2: On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N ( 10 to $15 \mathrm{~kg}, 22$ to 33 lb ) with engine idle.
LOWER BALL JOINT

| Swinging force "A" <br> (Measuring point: cotter pin hole of ball stud) | $7.8-76.5 \mathrm{~N}(0.8-7.8 \mathrm{~kg}, 1.8-17.2 \mathrm{lb})$ |
| :--- | :---: |
| Turning torque "B" | $0.5-4.9 \mathrm{~N} \cdot \mathrm{~m}(5-50 \mathrm{~kg}-\mathrm{cm}, 4.3-43.4 \mathrm{in}-\mathrm{lb})$ |
| Vertical end play "C" | $0 \mathrm{~mm}(0 \mathrm{in})$ |



| Applied model | $245 / 70$ R16 tire <br> (With over fender) |
| :--- | :---: |
| Front (Hf) | $815(32.09)$ |
| Rear (Hr) | $846(33.31)$ |

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

## WHEEL RUNOUT AVERAGE*

| Radial runout limit | $0.3(0.012)$ |
| :--- | :--- |
| Lateral runout limit | $0.3(0.012)$ |

*: Wheel runout average $=($ Outside runout value $+\operatorname{Inside}$ runout value $) \times 0.5$


## Precautions

## PRECAUTIONS

- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
*Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Use flare nut wrench when removing and installing brake tubes.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing.

Preparation

## Components

## SEC. $380 \cdot 430 \cdot 431$



* Fuel, radiator coolant and engine oil full.

Spare tire, jack, hand tools and mats in designated positions.


## On-vehicle Service REAR SUSPENSION PARTS

Check rear axle and rear suspension parts for excessive play, wear and damage.

1. Shake each rear wheel to check for excessive play.
2. Retighten all nuts and bolts to the specified torque.

Tightening torque: Refer to "Coil Spring and Shock Absorber", SU-19.

3. Check shock absorber for oil leakage and other damage.
4. Check shock absorber bushing for excessive wear and other damage.
5. Check wheelarch height. Refer to "On-vehicle Service", "FRONT SUSPENSION", SU-5.

Removal and Installation


1. Support axle and suspension components with a suitable jack and block.
2. Disconnect brake hydraulic line and parking brake cables at back plates.
CAUTION:

- Use flare nut wrench when removing and installing brake tubes.
- Before removing the rear suspension assembly, disconnect the ABS wheel sensor from the assembly. Then move it away from the rear suspension assembly. Failure to do
so may result in damage to the sensor wires and the sensor becoming inoperative.

3. Remove stabilizer bar from body.
4. Remove upper links and lower links from body.
5. Remove panhard rod from body.
6. Disconnect rear end of propeller shaft. Refer to PD-6, "Removal and Installation".
7. Remove upper end nuts of shock absorber.


Final tightening for rubber parts requires to be carried out under unladen condition with tires on ground.

## Coil Spring and Shock Absorber

COMPONENTS
SEC. $\mathbf{3 8 0} \bullet \mathbf{4 3 0} 431$

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

* Fuel, radiator coolant and engine oil full.

Spare tire, jack, hand tools and mats in designated positions.

(D) $25-32(26-3.3,19$

Stabilizer bar connecting rod
(0) 41-47
(4.2-4.8, $30-35$ )
(0) 108-127 (11-13, 80-94)
(1) 115-133
(11.7-13.6, $85-98$ )
(1) $140-157$
(14.3-16.0, 103 - 116)


## REMOVAL AND INSTALLATION

Refer to "Removal and Installation", "REAR SUSPENSION", SU-17.
When installing coil spring, pay attention to its direction.
Be sure spring rubber seat is not twisted and has not slipped off when installing coil spring.

## INSPECTION

- Check coil spring for yield, deformation and cracks.
- Check shock absorber for oil leakage, cracks and deformation.
- Check all rubber parts for wear, cracks and deformation. Replace if necessary.


## Upper Link, Lower Link and Panhard Rod INSPECTION

Check for cracks, distortion and other damage. Replace if necessary.

## BUSHING REPLACEMENT

Check for cracks and other damage. Replace with suitable tosol if necessary.

- Remove bushing with suitable tool.


When installing bushing, apply a coat of 1\% soapy water to outer wall of bushing.
Always install new bushing.
Do not tap end face of bushing directly with a hammer.

INSTALLATION
When installing each link，pay attention to direction of ${ }^{\text {NBSUOO332 }}$ nuts and bolts．
When installing each rubber part，final tightening must be car－ ried out under unladen condition with tires on ground．

## Stabilizer Bar

REMOVAL AND INSTALLATION
－When removing and installing stabilizer bar，fix portion A．
－Install stabilizer bar with ball joint socket properly placed．

Service Data and Specifications（SDS）

GENERAL SPECIFICATIONS（REAR）
NBSU0034

| Suspension type | 5－link type rigid with coil spring |
| :--- | :---: |
| Shock absorber type | Double－acting hydraulic |
| Stabilizer | Standard equipment |



NOTES

