# HEATER & AIR CONDITIONER

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

## Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI QX4 is as follows:

• For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

• For a side collision

The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

### Precautions for Working with HFC-134a (R-134a)

#### WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-INF) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

#### CONTAMINATED REFRIGERANT

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

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- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment.** If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

#### **General Refrigerant Precautions**

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- WARNING:
- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

#### Precautions for Leak Detection Dye

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector to (J-41995) pin-point refrigerant leaks.
- For your safety and your Customer's satisfaction, read and follow all manufacture's operating instructions and precautions prior to performing the work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove and dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C system or R-12 leak detector dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

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Identification



### Identification

NBHA0112

Vehicles with factory installed fluorescent dye have this identification label on the under side of hood.

NOTE:

Vehicles with factory installed fluorescent dye have a green label. Vehicles without factory installed fluorescent dye have a blue label.

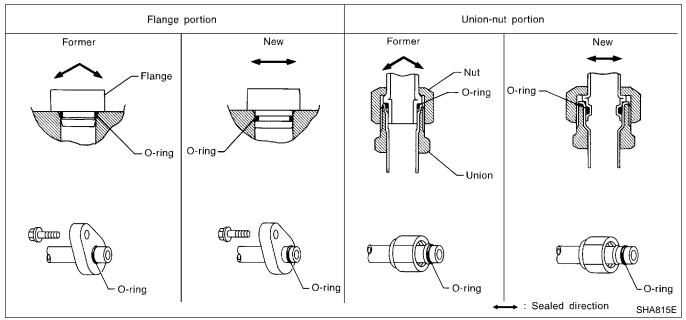
#### Precautions for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

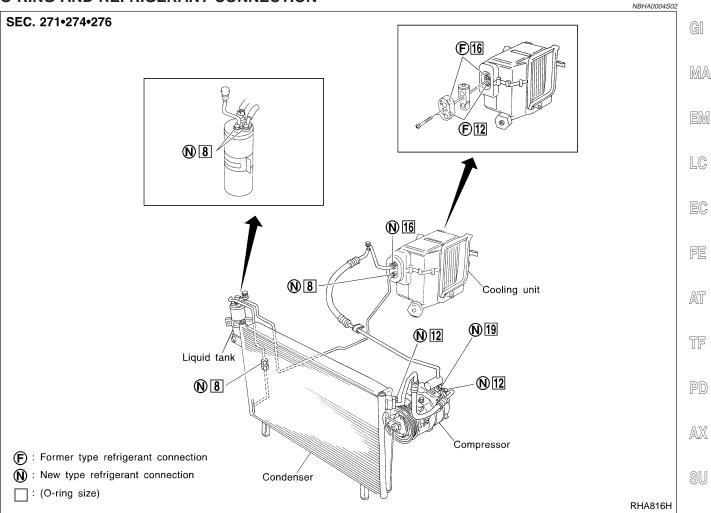
Expansion valve to cooling unit

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



#### **O-RING AND REFRIGERANT CONNECTION**



#### **CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or saround, the connection.

#### O-Ring Part Numbers and Specifications NBHA0004S0201 Connection O-ring Part number D mm (in) W mm (in) type size New 92471 N8210 6.8 (0.268) 1.85 (0.0728) 8 Former 92470 N8200 6.07 (0.2390) 1.78 (0.0701) HA New 92472 N8210 10.9 (0.429) 2.43 (0.0957) 12 Former 92475 71L00 11.0 (0.433) 2.4 (0.094) SC 92473 N8210 13.6 (0.535) 2.43 (0.0957) New 16 Former 92475 72L00 14.3 (0.563) 2.3 (0.091) EL New 92474 N8210 16.5 (0.650) 2.43 (0.0957) SHA814E 19 Former 92477 N8200 17.12 (0.6740) 1.78 (0.0701)

#### WARNING:

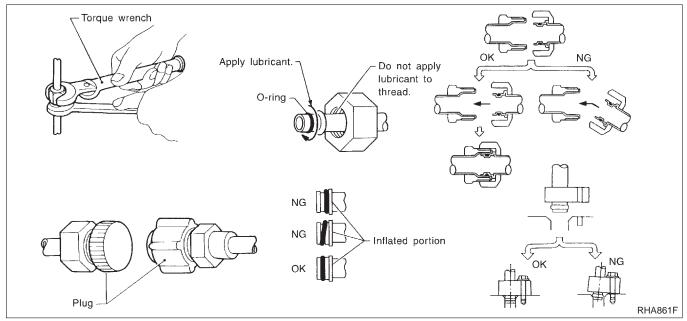
Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

Precautions for Refrigerant Connection (Cont'd)

#### **CAUTION:**

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
   Lubricant name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



#### **Precautions for Servicing Compressor**

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-146.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

#### **Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT**

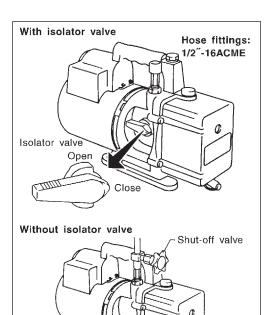
NBHA0006S01 Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine. MA

#### ELECTRONIC LEAK DETECTOR

NBHA0006502 Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

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#### VACUUM PUMP

NRHAMMASM The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it. AT

To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- AX If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

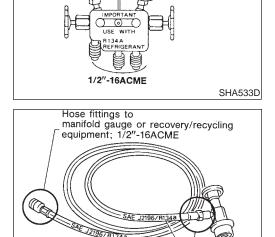
#### MANIFOLD GAUGE SET

RHA270DA

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

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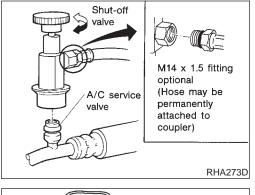
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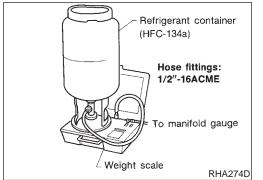


Black stripe M14 x 1.5 fitting optional (Hose may be permanently attached to coupler) RHA272D

#### SERVICE HOSES

NRHAMMASAS Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive EL shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.





#### SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve				
Clockwise	Open				
Counterclockwise	Close				

#### **REFRIGERANT WEIGHT SCALE**

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

#### CALIBRATING ACR4 WEIGHT SCALE

NBHA0006S09

Calibrate the scale every three months. To calibrate the weight scale on the ACR4 (J-39500-INF):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press **0**, then press **Enter**. **"0.00**" will be displayed and change to "A2".
- 5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

#### Wiring Diagrams and Trouble Diagnoses

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-13, "Wiring Diagram POWER —" for power distribution circuit

When you perform trouble diagnoses, refer to the following:

- GI-34, "HOW TO FOLLOW TROUBLE DIAGNOSES"
  GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR
- AN ELECTRICAL INCIDENT"

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Special Service Tools

#### **Special Service Tools**

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

The actual shapes of Ken	t-moore tools may differ from those of special servic	e toois illustrated here.
Tool number (Kent-Moore No.) Tool name	Description	
KV99106100 (J-41260) Clutch disc wrench		Removing center bolt
	NT232	
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc to remove it.	
	NT378	
KV99232340 (J-38874) or KV992T0001 ( — ) Clutch disc puller		Removing clutch disc
	NT376	
KV99106200 (J-41261) Pulley installer		Installing pulley
	NT235	

### HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ MA lubricant.

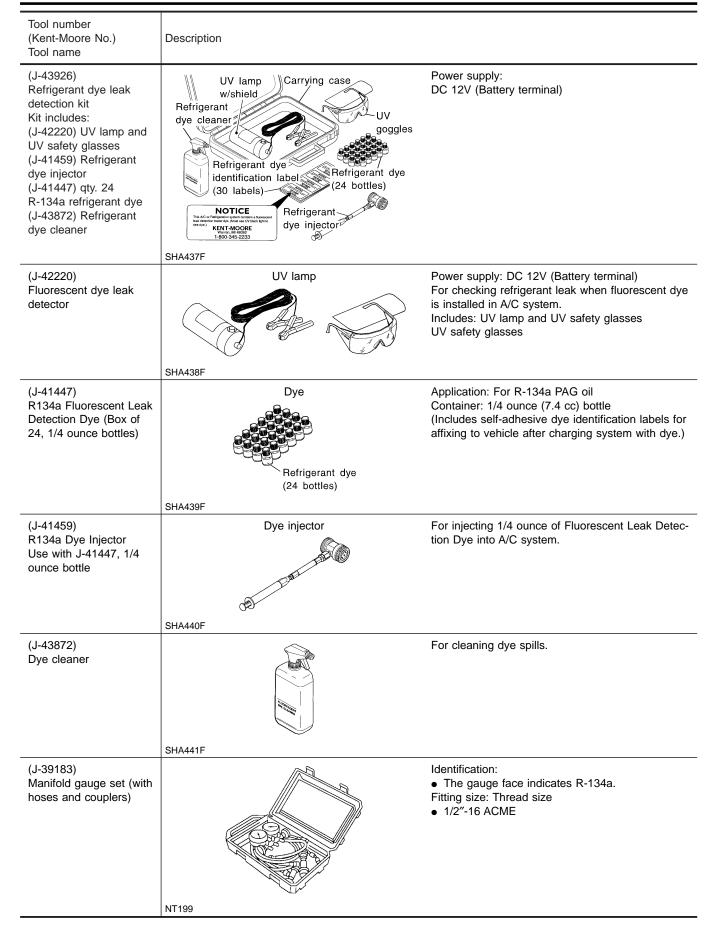
Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

			_ LV			
Tool number (Kent-Moore No.) Tool name	Description		EC			
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • Large container 1/2"-16 ACME	FE			
	NT196		AT			
KLH00-PAGS0 ()		Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (pis-	- TF			
Nissan A/C System Oil Type S	MAZZIVI	ton) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)				
	NT197		- AX			
(J-39500-INF) Recovery/Recycling Recharging equipment (ACR4)		Function: Refrigerant Recovery and Recycling and	5 60 6			
		Recharging				
			ST			
	NT195		-			
(J-41995) Electrical leak detector		<ul><li>Power supply:</li><li>DC 12V (Cigarette lighter)</li></ul>	RS			
			SC			
	AHA281A		-			
			EL			

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#### HFC-134a (R-134a) Service Tools and Equipment (Cont'd)



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description		G
<ul> <li>Service hoses</li> <li>High side hose (J-39501-72)</li> <li>Low side hose (J-39502-72)</li> <li>Utility hose (J-39476-72)</li> </ul>	NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> <li>Hose fitting to gauge:</li> <li>1/2"-16 ACME</li> </ul>	M
<ul> <li>Service couplers</li> <li>High side coupler (J-39500-20)</li> <li>Low side coupler (J-39500-24)</li> </ul>	NT202	<ul> <li>Hose fitting to service hose:</li> <li>M14 x 1.5 fitting is optional or permanently attached.</li> </ul>	L( E(
(J-39650) Refrigerant weight scale		For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME	A T(
(J-39649) Vacuum pump (Including the isolator valve)	NT200	Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME	P A S B
OMMERCIAL SEF			D
Tool name	Description	NBHA0009S01	S
Refrigerant identifier equipment	en lena	For checking refrigerant purity and system con- tamination	Ri B
			H
			S
	NT765		
			][

#### DESCRIPTION

#### **Refrigeration System**

#### **REFRIGERATION CYCLE**

#### **Refrigerant Flow**

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

#### **Freeze Protection**

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

#### **Refrigerant System Protection**

#### **Refrigerant Pressure Sensor**

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the liquid tank. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm<sup>2</sup>, 398 psi) or below about 177 kPa (1.8 kg/cm<sup>2</sup>, 26 psi).

#### **Pressure Relief Valve**

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm<sup>2</sup>, 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

#### High-pressure Low-pressure Pressure relief valve 」 liquid ⊿gas Low-pressure High-pressure das liquid Compressor S D Outside air WWD ŴŴ Condenser ζĹ Evaporator Blower motor Liquid tank ĴĹ -Expansion valve Refrigerant pressure sensor RHA347H

NBHA0010

NBHA0010S03

NBHA0010S0302

#### V-6 Variable Displacement Compressor

#### GENERAL INFORMATION

1.	The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable com-	ୟା
	press do not drop too far below 5°C (41°F) when:	
•	evaporator intake air temperature is less than 20°C (68°F)	MA

- evaporator intake air temperature is less than 20°C (68°F)
- engine is running at speeds less than 1,500 rpm.

This is because the V-6 compressor provides a means of "capacity" control.

- 2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems. LC
- 3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
- 4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main EC switch. fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
- FE 5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm<sup>2</sup>, 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed. AT

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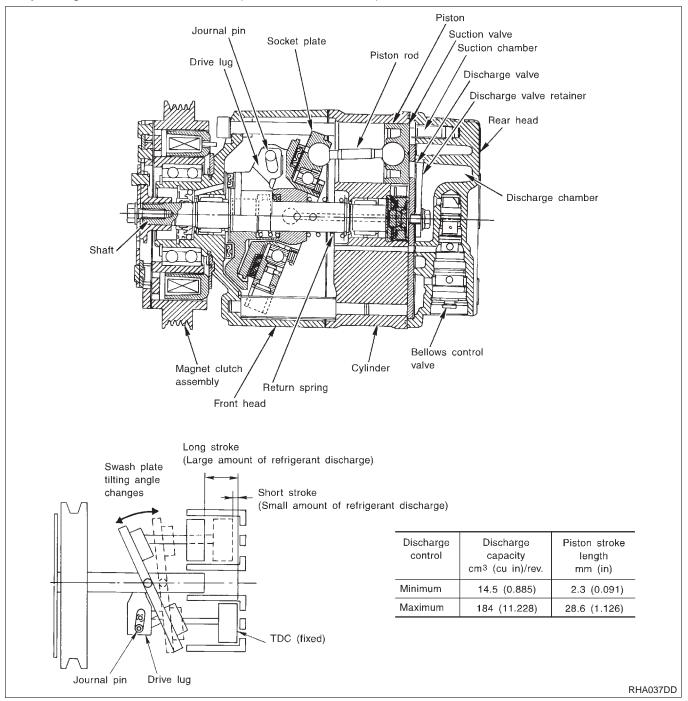
#### DESCRIPTION

#### General

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The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm<sup>3</sup> (0.885 to 11.228 cu in).



#### DESCRIPTION

#### Operation =NBHA0087S02 **1. Operation Control Valve** NBHA0087S0201 Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure. Operation of the valve controls the internal pressure of the crankcase. MA The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure. 2. Maximum Cooling NBHA0087S0202 Refrigerant pressure on the low-pressure side increases with an increase in heat loads. When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the LC high-pressure side valve. This causes the following pressure changes: • the crankcase's internal pressure to equal the pressure on the low-pressure side; EC • the cylinder's internal pressure to be greater than the crankcase's internal pressure. Under this condition, the swash plate is set to the maximum stroke position. AT Discharge port Crankcase Cylinder pressure AX Crankcase pressure Suction port Low-pressure valve: Open Spring pressure Bellows Forces needed to increase stroke Valve position for lowering crankcase pressure RHA473C

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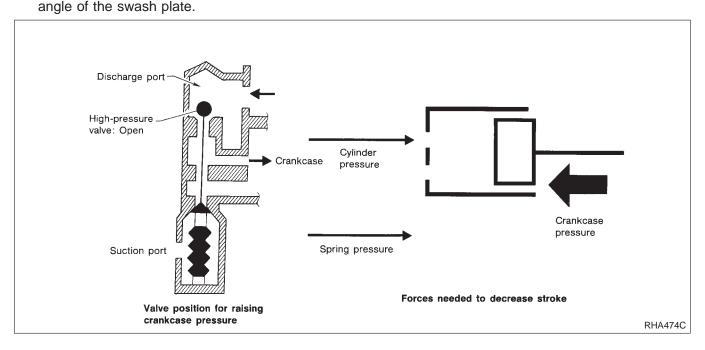
EL

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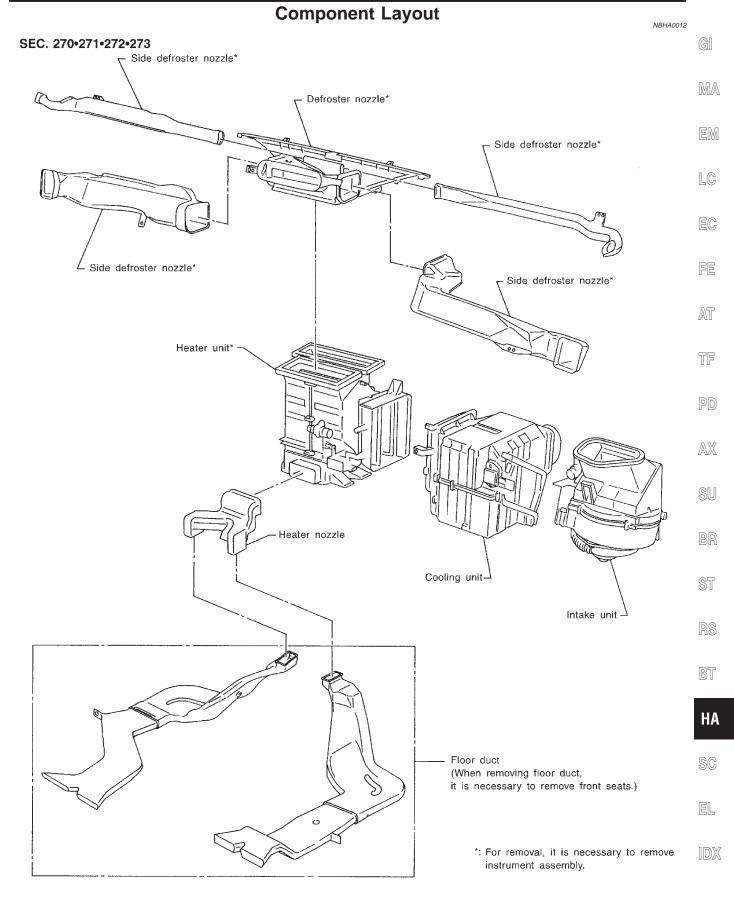
#### V-6 Variable Displacement Compressor (Cont'd)

#### 3. Capacity Control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm<sup>2</sup>, 26 psi).
   Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston. The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the



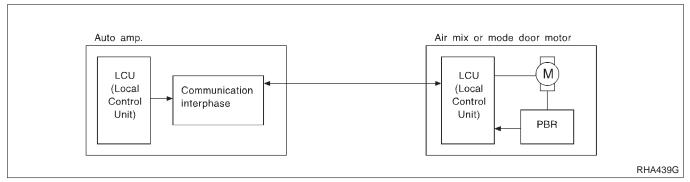
Component Layout



#### Introduction

#### AIR CONDITIONER LAN SYSTEM OVERVIEW CONTROL SYSTEM

The LAN system consists of auto amp., air mix door motor and mode door motor. A configuration of these components is shown in the diagram below.



#### **Features**

#### SYSTEM CONSTRUCTION (LAN)

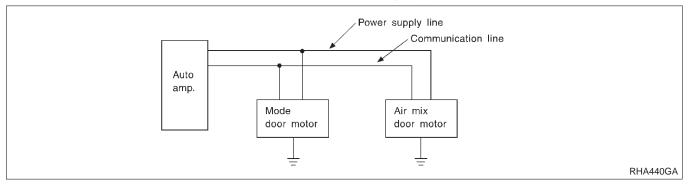
NBHA0014

A small network is constructed between the auto amplifier, air mix door motor and mode door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the two motors.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and two motors.

The following functions are contained in LCUs built into the air mix door motor and the mode door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



#### Operation

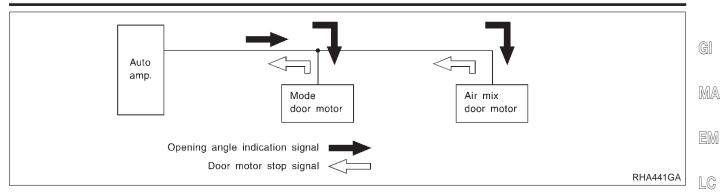
The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/ COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.

NBHA0013 NBHA0013S01

#### DESCRIPTION

Features (Cont'd)



#### **Transmission Data and Transmission Order**

Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below. EC Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor and mode door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.

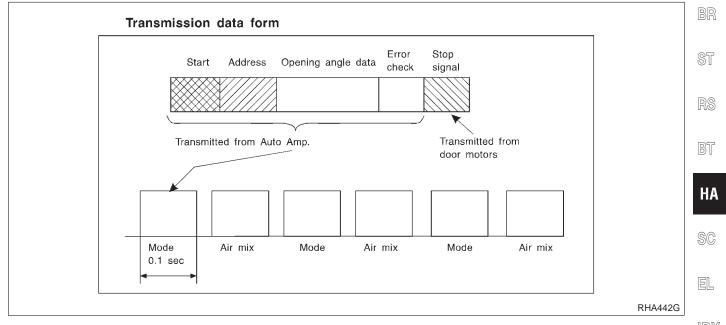
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor and mode door motor. Error data can be related to the following problems.

- Abnormal electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



#### Air Mix Door Control (Automatic Temperature Control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

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#### Fan Speed Control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

#### Intake Door Control

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

#### **Outlet Door Control**

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### Magnet Clutch Control

The ECM controls compressor operation using input signals from the throttle position sensor and auto amplifier.

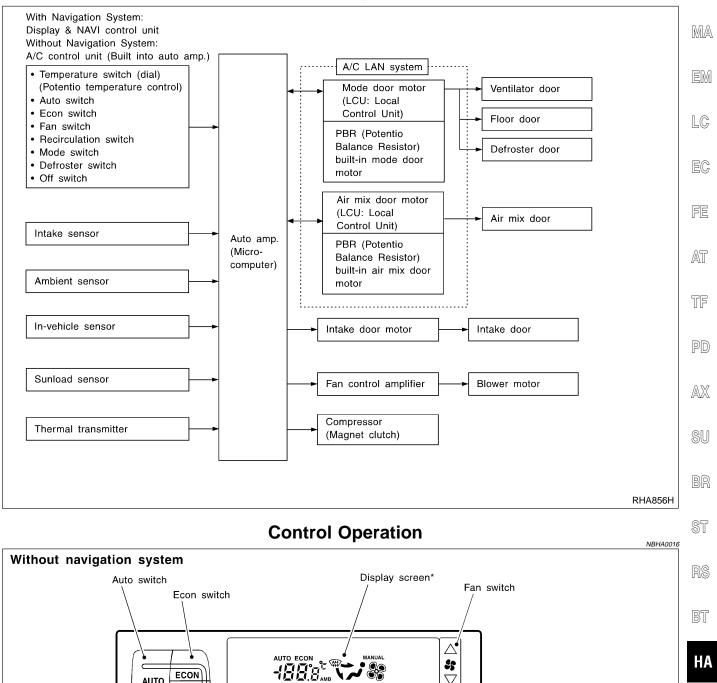
#### Self-diagnostic System

The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of problems.

#### DESCRIPTION

#### **Overview of Control System**

NBHA0015 The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. GI The relationship of these components is shown in the diagram below:



RHA452GA

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808

Recirculation switch

\* Display the operation of the system.

808

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Defroster switch

 $\nabla$ 

MODE

Temperature switch

Mode switch

🗸 темр 🛆

ECON

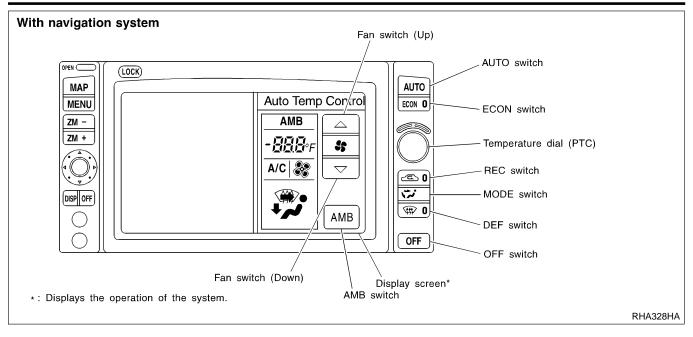
OFF

AUTO

Off switch

#### DESCRIPTION

#### Control Operation (Cont'd)



#### DISPLAY SCREEN

Displays the operational status of the system.

#### **AUTO SWITCH**

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

#### ECON SWITCH

By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the invehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

#### TEMPERATURE SWITCH (POTENTIO TEMPERATURE CONTROL) WITHOUT NAVIGATION SYSTEM

Increases or decreases the set temperature.

#### **OFF SWITCH**

NBHA0016S05 The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (80% foot and 20% defrost) position.

#### FAN SWITCH

NBHA0016S06 Manually controls the blower speed. Four speeds are available for manual control (as shown on the display screen):

low 🗞 , medium low 😵 , medium high 📽 , high 🕏

#### **RECIRCULATION (REC) SWITCH**

OFF position: Outside air is drawn into the passenger compartment. ON position: Interior air is recirculated inside the vehicle.

#### **DEFROSTER (DEF) SWITCH**

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

#### MODE SWITCH

Controls the air discharge outlets.

### TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL) WITH NAVIGATION SYSTEM

**HA-24** 

Increases or decreases the set temperature.

#### AMB (AMBIENT) SWITCH (WITH NAVIGATION SYSTEM)

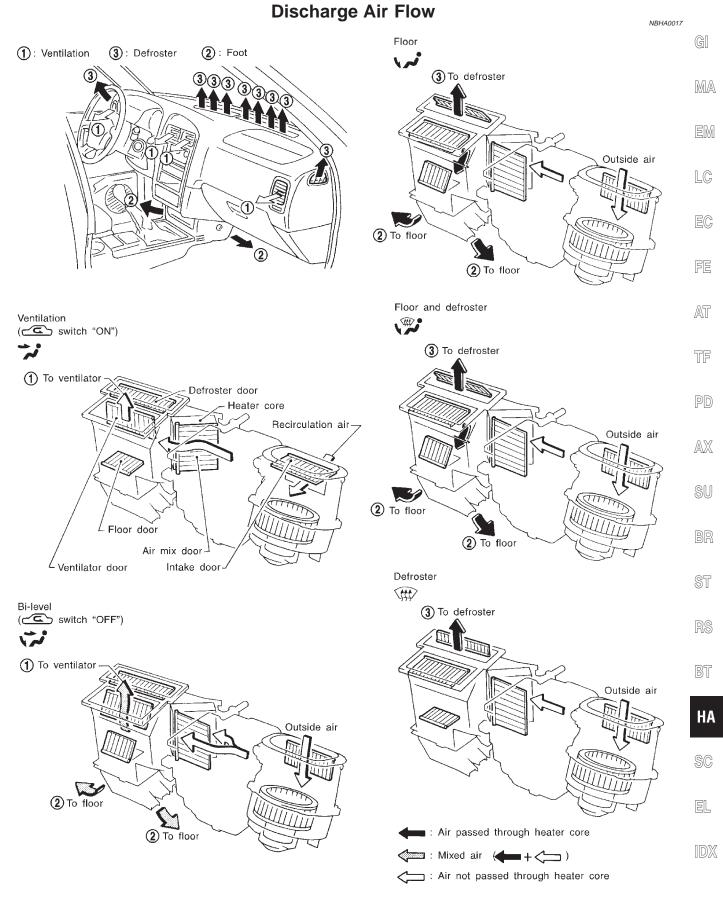
Shows the ambient (outside) air temperature on the display screen for 5 seconds.

NBHA0016S01

NBHA0016S07

NBHA0016S09

NBHA0016S11



RHA043G

#### DESCRIPTION

					-		Descri	iption					NBHA0110
SWITCH	IES AN	D THE	IR CO	NTROL	- FUNC	TIONS	6						NBHA0110S01
Side ventilator Center ventilator Side ventilator duct duct duct duct choose ch													
FRE Ventilator door Beroster duct C C C C C C C C C C C C C													
Position MODE SW DEF SW AUTO ECON REC SW Temperature SW							e SW						
or switch	VENT	B/L	FOOT	D/F	ON	N OFF SW	SW	ON	OFF		_		
Door	7	IJ	J	÷	<b>V</b>		AUTO			<b>1</b>	18.0°C		▲ 32.0°C
Dool											(65°F)	-	(85°F)
Ventila- tor door	А	В	с	С	с				-				
Foot door	A	В	С	С	A				-	_		_	
Defroster door	A	А	В	С	С	_	AUTO	AUTO	-	_	_		
Air mix door		-			_				-		A AUTO B		

\*1: Automatically controlled when REC switch is OFF.

\_

Intake

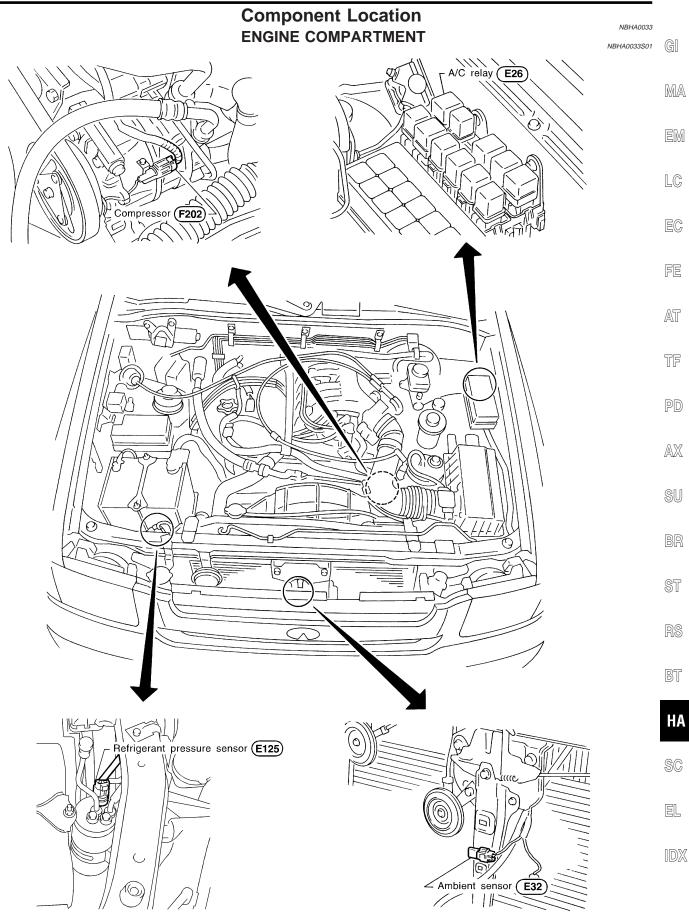
door

AUTO\*1

\_

А

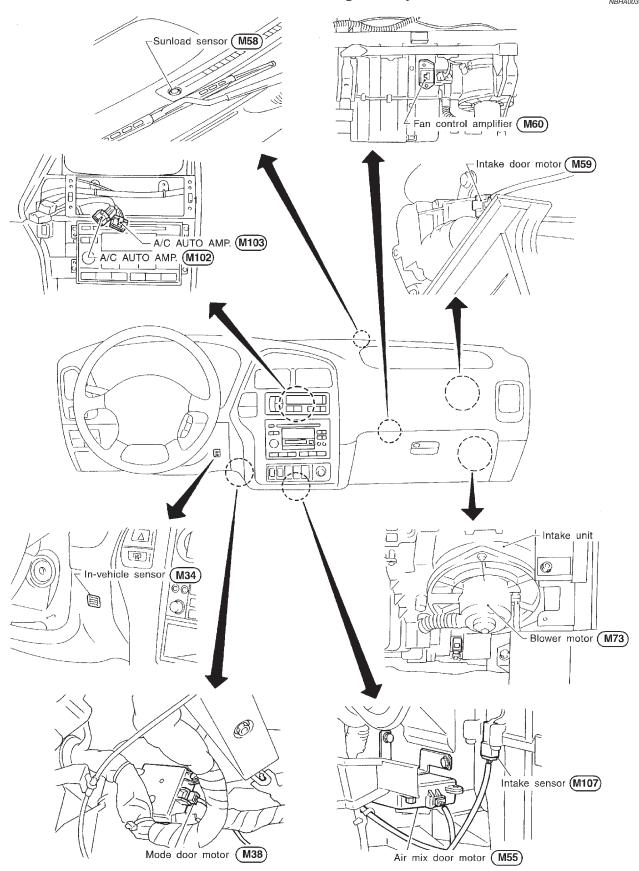
С



SHA281FA

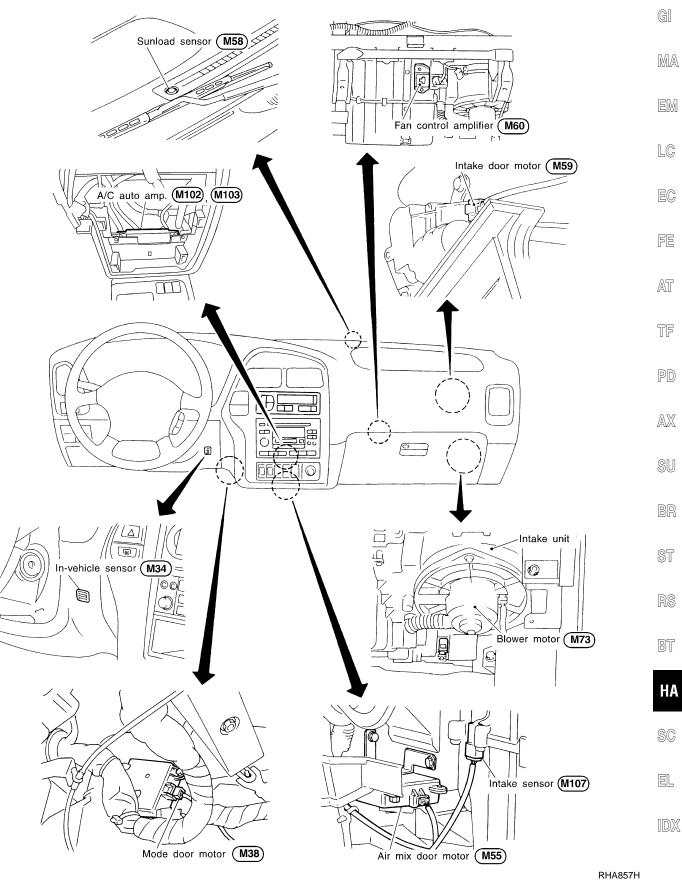
#### PASSENGER COMPARTMENT Without Navigation System

NBHA0033S02 NBHA0033S0201



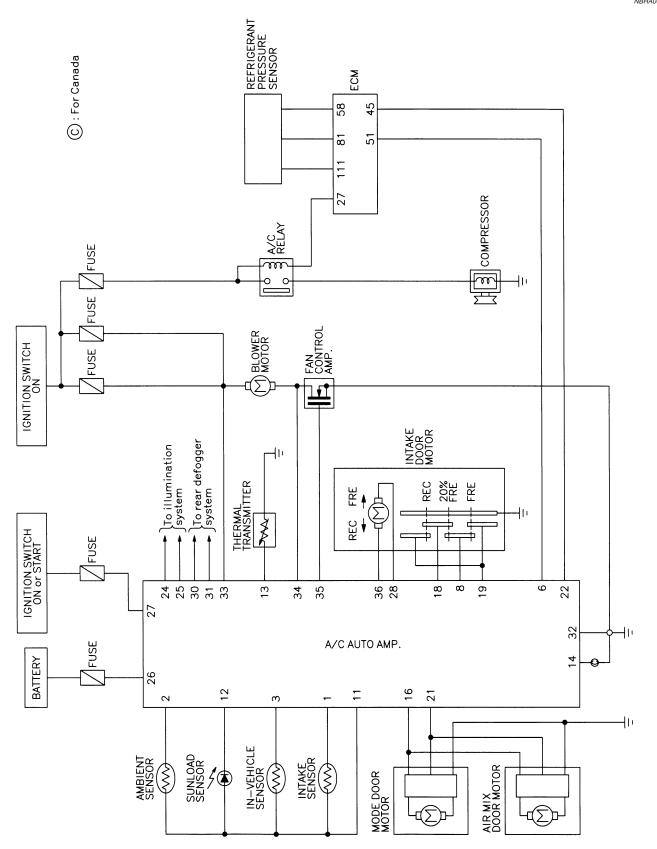
#### With Navigation System

NBHA0033S0202

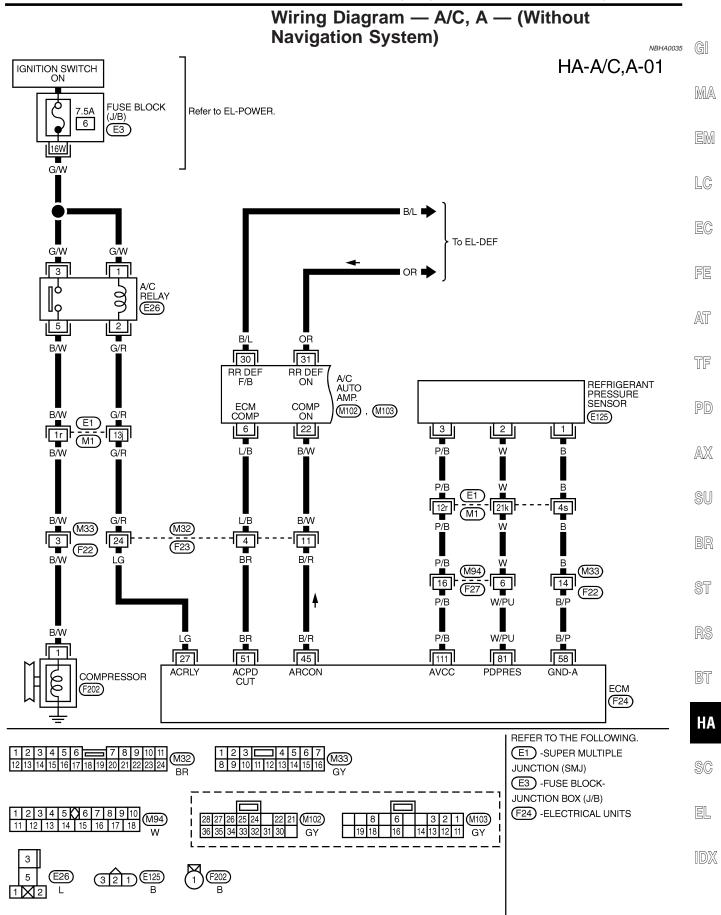


**HA-29** 

### Circuit Diagram (Without Navigation System)

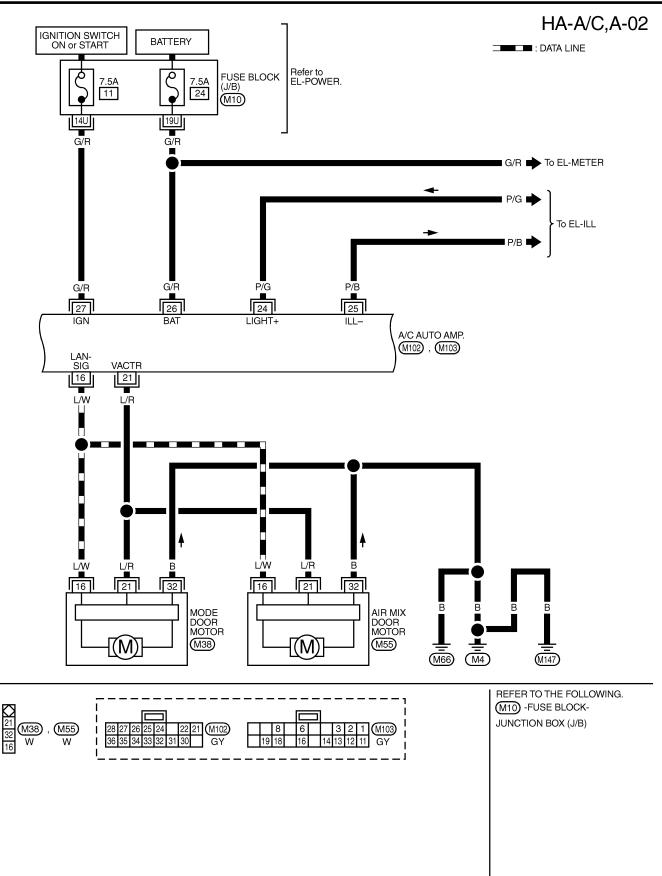


MHA973A



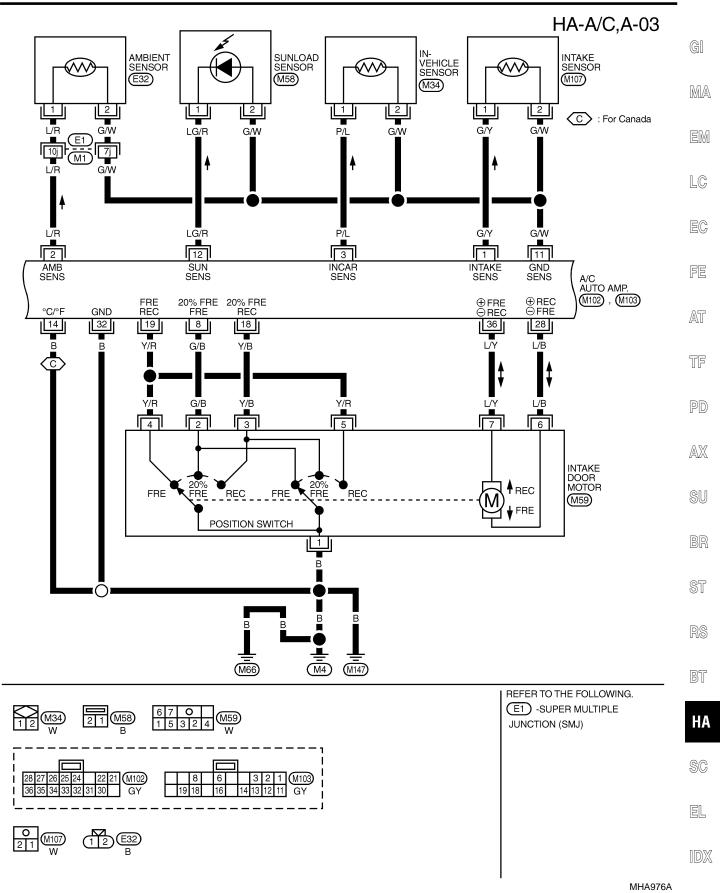
MHA038B

#### Wiring Diagram — A/C, A — (Without Navigation System) (Cont'd)

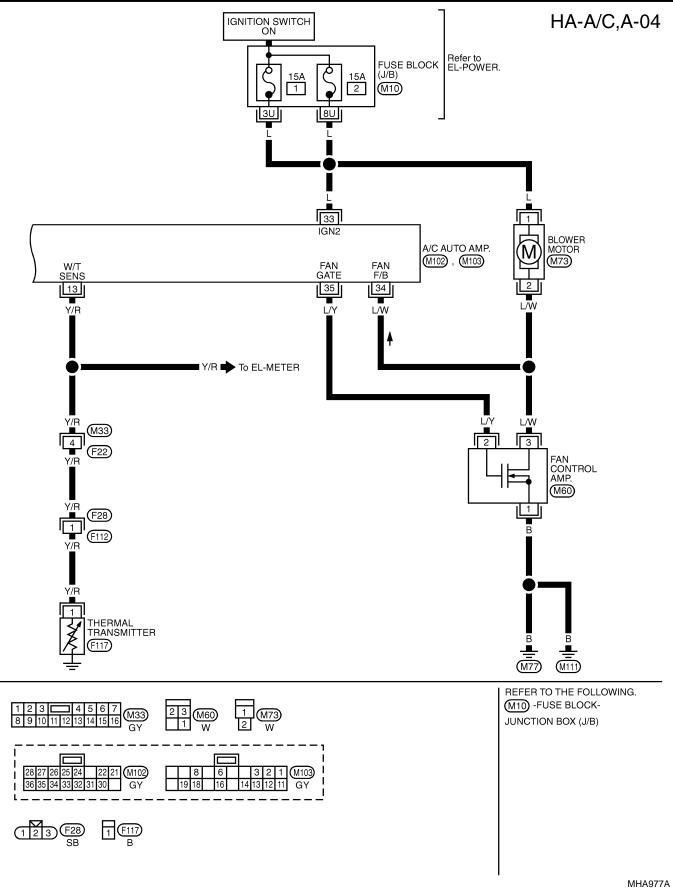


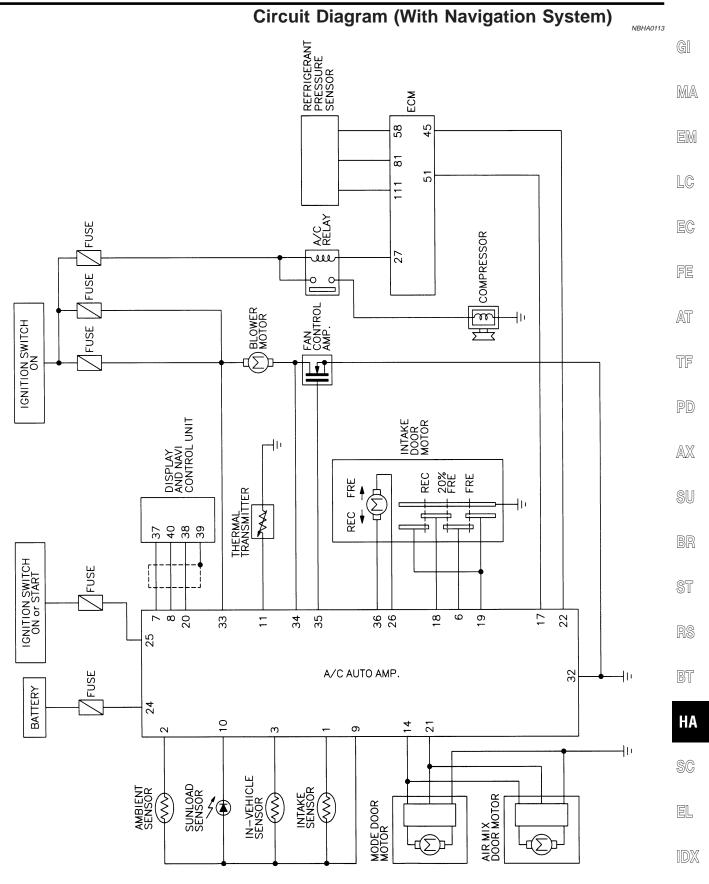
MHA975A

Wiring Diagram — A/C, A — (Without Navigation System) (Cont'd)

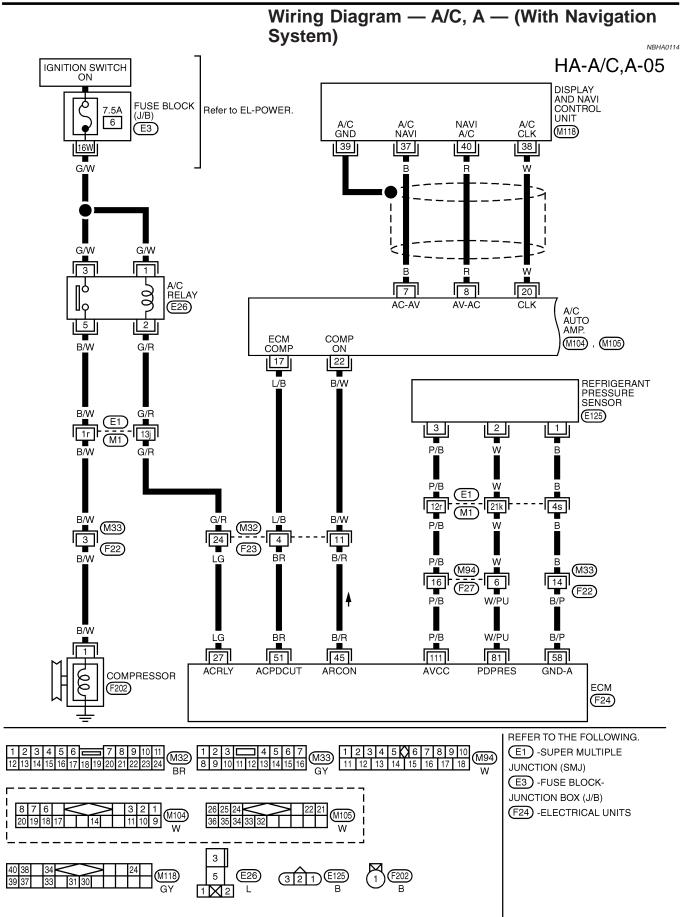




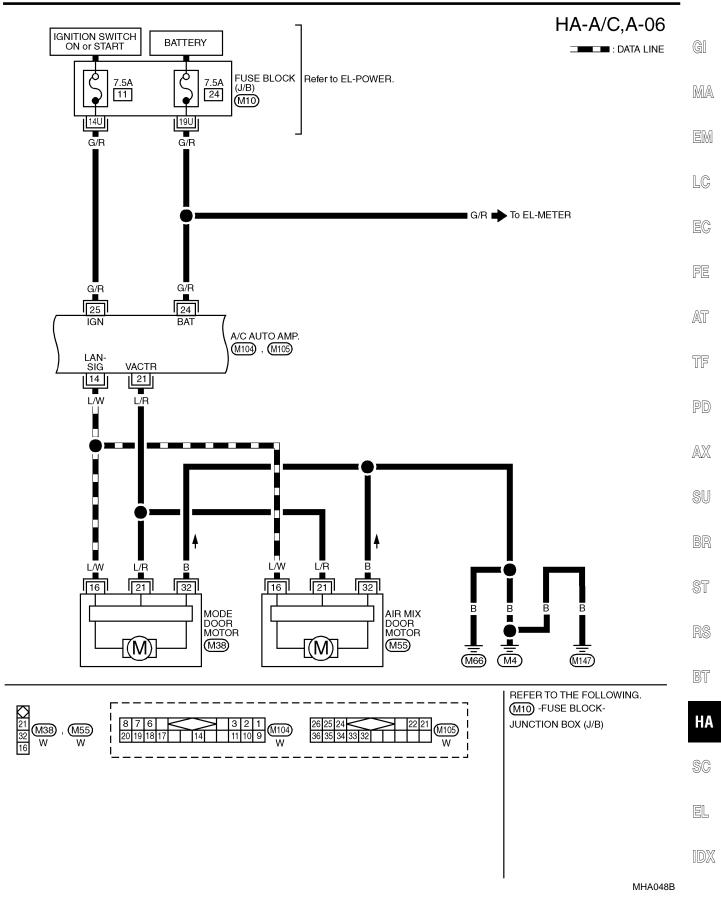


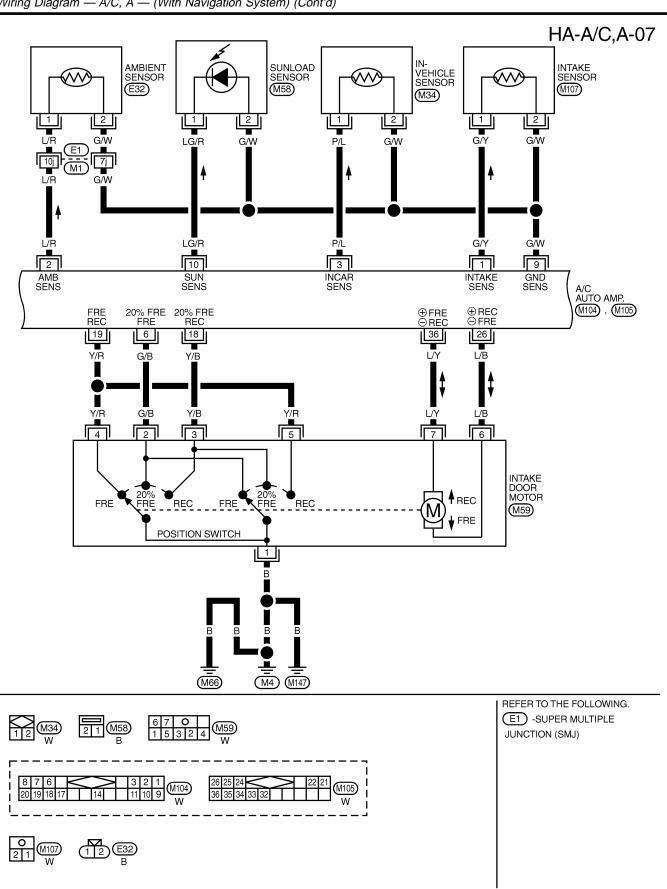


MHA978A



Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

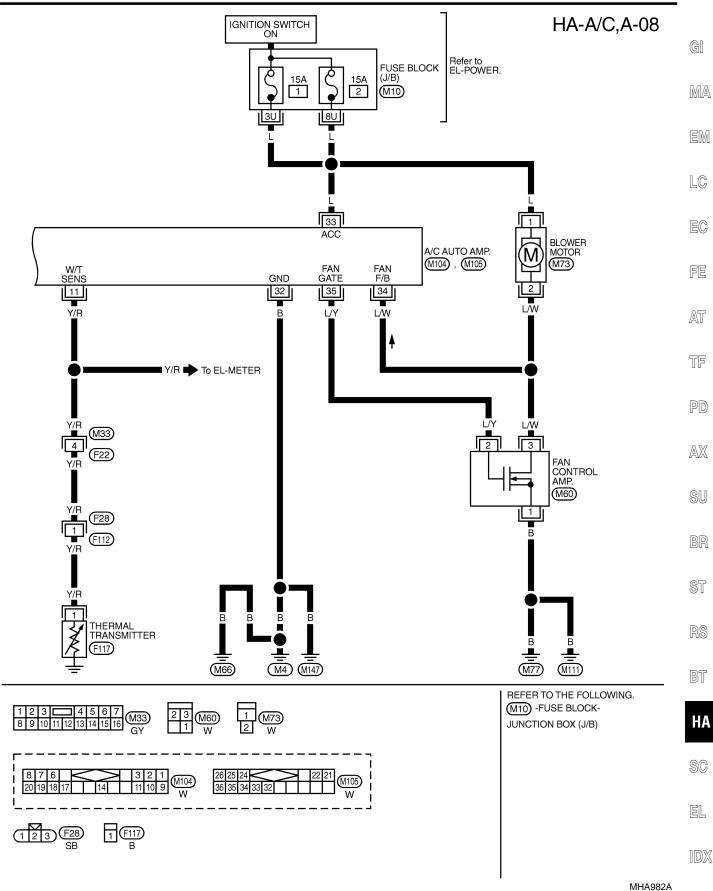


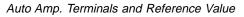


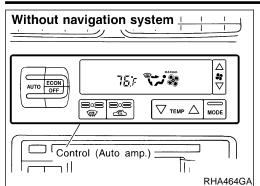
Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

MHA981A

Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

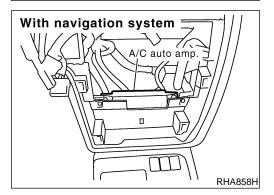




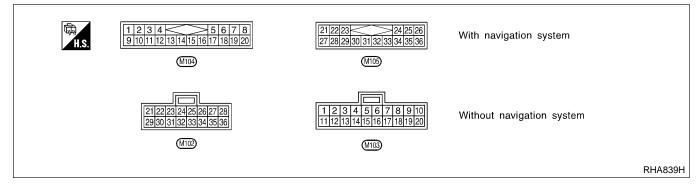




 Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".



#### • Pin connector terminal layout



#### AUTO AMP. INSPECTION TABLE Without Navigation System

NBHA0036S02 NBHA0036S0201

NBHA0036

TERMINAL NO.	ITEM	CONDITION			Voltage V	
1	Intake sensor			_		
2	Ambient sensor			-	_	
3	In-vehicle sensor		_	_		
	6 ECM signal		Compressor: ON		Approximately 0	
6			Ccompressor: OFF		Approximately 4.6	
		Con	(Con)		FRESH	Approximately 0
8	Intake door position switch			Intake door position	RECIRCULATION or 20% FRESH	Approximately 4.6
11	Sensor ground	—		Approximately 0		
12	Sunload sensor				—	

Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM		COND	ITION	Voltage V
				Approximately 30°C (86°F)	Approximately 9.4
13	Thermal transmitter		Engine coolant	Approximately 55°C (131°F)	Approximately 6.5
			temperature	Approximately 100°C (212°F)	Approximately 2.4
14	Ground (for Canada)				Approximately 0
16	A/C LAN signal			—	Approximately 5.5
18	Intake door position switch	(Con)	Intake door position	20% FRE or RECIRCULA- TION	Approximately 0
				FRESH	Approximately 4.6
19	Intake door position switch		Intake door position	RECIRCULATION or FRESH	Approximately 0
				20% FRE	Approximately 4.6
21	Power supply for mode door motor and air mix door motor		_		Approximately 12
22	Compressor ON signal	<u></u>	Comproport	ON	Approximately 0
22		N.	Compressor	OFF	Approximately 4.6
24	Power supply for illumination	0-	Lighting switch	OFF	Approximately 0
24		(Con)		1st	Approximately 12
25	Illumination ground	<u> </u>		_	Approximately 0
26	Power supply for BAT	COFF		_	BATTERY VOLTAGE
27	Power supply for IGN				Approximately 12
28	Power supply for intake door		Intake door position	FRESH	Approximately 12
20	motor			RECIRC	Approximately 0
32	Ground			_	Approximately 0
33	Power source for A/C	A	Ignition	voltage feed back	Approximately 12
34	Blower motor feed back		Far	n speed: Low	Approximately 7 - 10
35	Fan control AMP. control sig- nal		Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0
				High	Approximately 9 - 10
36	Power supply for intake door		Intake door position	FRESH	Approximately 0
00	motor			RECIRC	Approximately 12

#### With Navigation System

			NBHA0036S0202	2
TERMINAL NO.	ITEM	CONDITION	Voltage V	EL
1	Intake sensor	_	—	
2	Ambient sensor	—	—	· IDX
3	In-vehicle sensor	_	—	

HA-41

Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM		COND	ITION	Voltage V
6	Intoka door position quitab	R	Intake door position	RECIRCULATION	Approximately 4.6
0	Intake door position switch		make door position	FRESH or 20% FRESH	Approximately 0
7	Multiplex communication sig- nal (AMP → NAVI)		_		
8	Multiplex communication sig- nal (NAVI → AMP)		_	-	_
9	Sensor ground	(Con)		_	Approximately 0
10	Sunload sensor			-	_
				Approximately 30°C (86°F)	Approximately 9.4
				Approximately 55°C (131°F)	Approximately 6.5
11	Thermal transmitter		Engine coolant temperature	Approximately 100°C (212°F)	Approximately 2.4
				Approximately 110°C (230°F)	Approximately 1.9
14	A/C LAN signal	~		_	Approximately 5.5
47		(Con)	Con	npressor: ON	Approximately 0
17	ECM signal	- 0	Com	pressor: OFF	Approximately 4.6
				FRESH	Approximately 4.6
18	Intake door position switch		Intake door position	RECIRCULATION or 20% FRESH	Approximately 0
	Intake door position switch Intake door position		20% FRESH	Approximately 4.6	
19			Intake door position	RECIRCULATION or FRESH	Approximately 0
20	Multiplex communication sig- nal (CLK)	—		_	
21	Power supply for door motor	a		_	Approximately 12
22		(Con)	Compressor: ON		Approximately 0
22	Compressor ON signal		Com	pressor: OFF	Approximately 4.6
24	Power supply for BAT			BATTERY VOLTAGE	

Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM	CONDITION		Voltage V	GI	
25	Power supply for IGN			_		en en
26	Power supply for intake door			$FRE \to REC$	Approximately 12	MA
20	motor		Intake door position $REC \rightarrow FRE$		Approximately 0	
32	Ground				Approximately 0	EM
33	Power source for A/C				Approximately 12	
34	Blower motor feed back	(Con)	(Cov) Fan speed: Low		Approximately 7 - 10	LC
35	Fan control amp. control sig-		Fan speed: Low, Middle low of Middle high 3.0		Approximately 2.5 - 3.0	EC
	nal				Approximately 9 - 10	60
20	Power supply for intake door			$REC\toFRE$	Approximately 12	FE
36	motor		Intake door position	$FRE \to REC$	Approximately 0	

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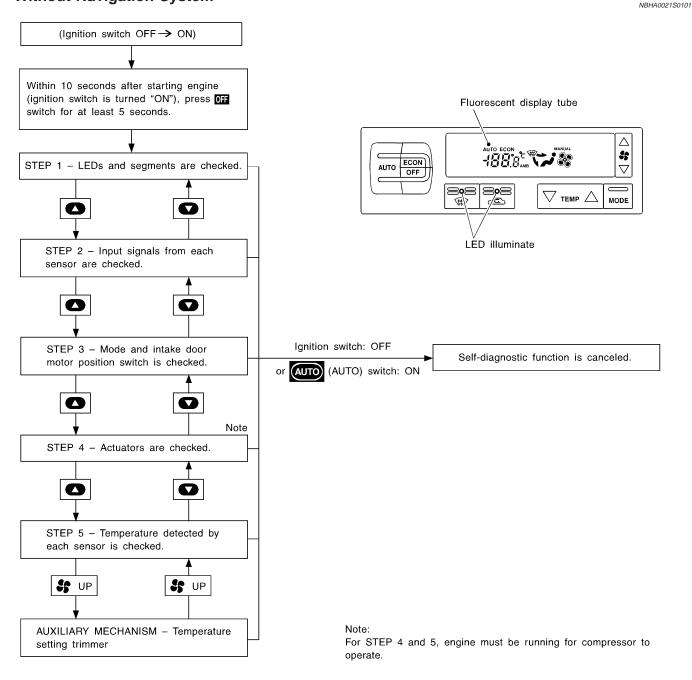
#### Self-diagnosis

#### INTRODUCTION AND GENERAL DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " off" switch for at least 5 seconds. The " off" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of pushing (HOT) or (COLD) switch, as required.

Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing  $\Re$  (fan) UP switch.

#### Without Navigation System

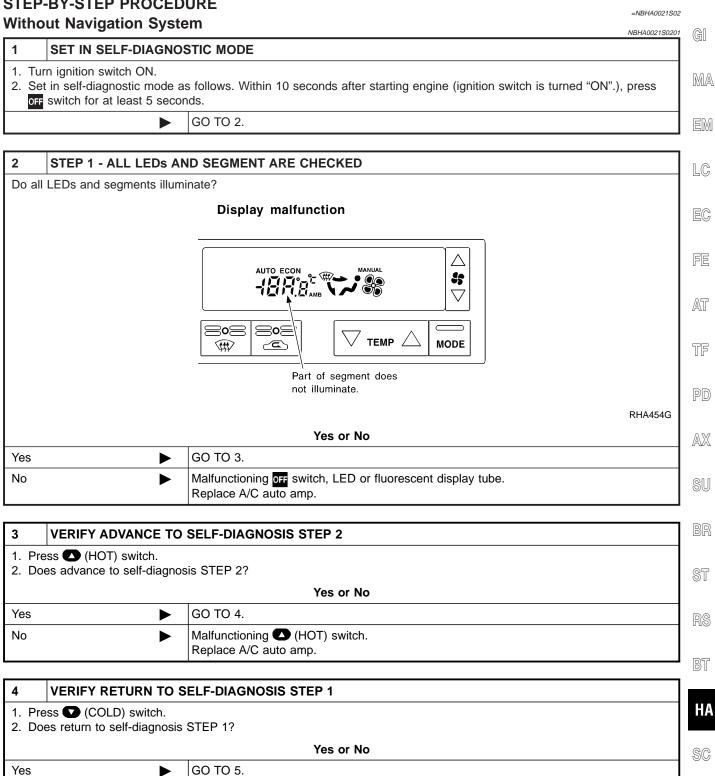


=NBHA0021

Self-diagnosis (Cont'd)

# **STEP-BY-STEP PROCEDURE**

No



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Malfunctioning **(COLD)** switch.

Replace A/C auto amp.

Self-diagnosis (Cont'd)

5	STEP 2 - SENSOR CI	CUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT
Press Does	code No. 20 appear on the code No. Cod	e display?
		Display (when all sensors are
		in good order) Illuminates 25 seconds after " $\vec{c}$ " is illuminated.
		RHA970DB
		Yes or No
Yes	►	GO TO 6.
No	►	GO TO 13.
6	STEP 3 - MODE DOOR	AND INTAKE DOOR POSITIONS ARE CHECKED
Press	(HOT) switch.	

Does code No. 33 appear on the display?

	Display (when all doors are in good order) Illuminates 50 seconds after " 3" is shown on display. Illuminates
	RHA869DD
	Yes or No
Yes	GO TO 7.
No	GO TO 14.

Self-diagnosis (Cont'd)



Self-diagnosis (Cont'd)

#### 8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code		Actu	ator test pattern		
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor
41		REC	Full Cold	4 - 5V	ON
42	B/L	REC	Full Cold	9 - 11V	ON
43	BH <b>3</b>	20% FRE	Full Hot	7 - 9V	OFF
ЧЧ	FOOT	FRE	Full Hot	7 - 9V	OFF
45	ı B	FRE	Full Hot	7 - 9V	ON
46	≞(≩	FRE	Full Hot	10 - 12V	ON

#### **Discharge air flow**

Mode control knob	Air outlet/distribution				
	Face	Foot	Defroster		
~;	100%				
**	60%	40%			
<b>,</b>		80%	20%		
		60%	40%		
<b>A</b>			100%		

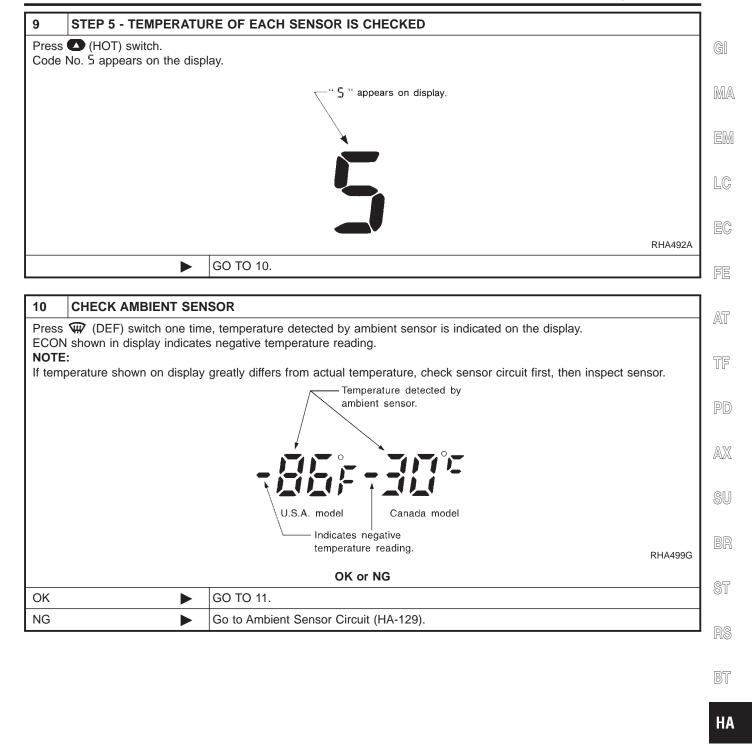
#### OK or NG

	OK of NG				
ОК	►	GO TO 9.			
NG		<ul> <li>Air outlet does not change. Go to "Mode Door Motor" (HA-75).</li> <li>Intake door does not change. Go to "Intake Door Motor" (HA-87).</li> <li>Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-95).</li> <li>Magnet clutch does not engage. Go to "Magnet Clutch" (HA-104).</li> <li>Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-82).</li> </ul>			

MTBL0200

MTBL0044

Self-diagnosis (Cont'd)



SC

EL

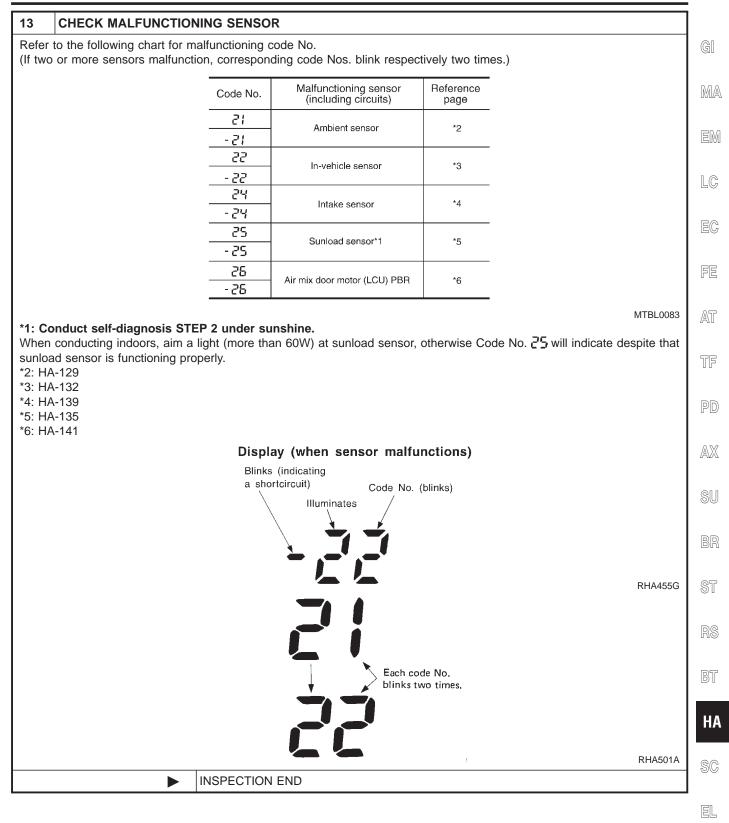
Self-diagnosis (Cont'd)

NG

11	CHECK IN-VEHICLE S	ENSOR
	I shown in display indicate	ond time, temperature detected by in-vehicle sensor is indicated on the display screen. s negative temperature reading.
If tem	perature shown on display	greatly differs from actual temperature, check sensor circuit first, then inspect sensor.
		Temperature detected by in-vehicle sensor. U.S.A. model Indicates negative temperature reading. RHA500G
		OK or NG
ОК		GO TO 12.
NG	►	Go to In-vehicle Sensor Circuit (HA-132).
12	CHECK INTAKE SENS	OR
NOTE	:	I time, temperature detected by intake sensor is indicated on the display.
If tem	perature snown on display	greatly differs from actual temperature, check sensor circuit first, then inspect sensor.
		Temperature detected by intake sensor.
		U.S.A. model Canada model
		Lengerature reading.
		RHA500GB
		OK or NG
ОК	►	<ol> <li>Press  (DEF) switch the fourth time. Display returns to original presentation 5.</li> <li>Turn ignition switch OFF or  (AUTO) switch ON.</li> <li>END</li> </ol>

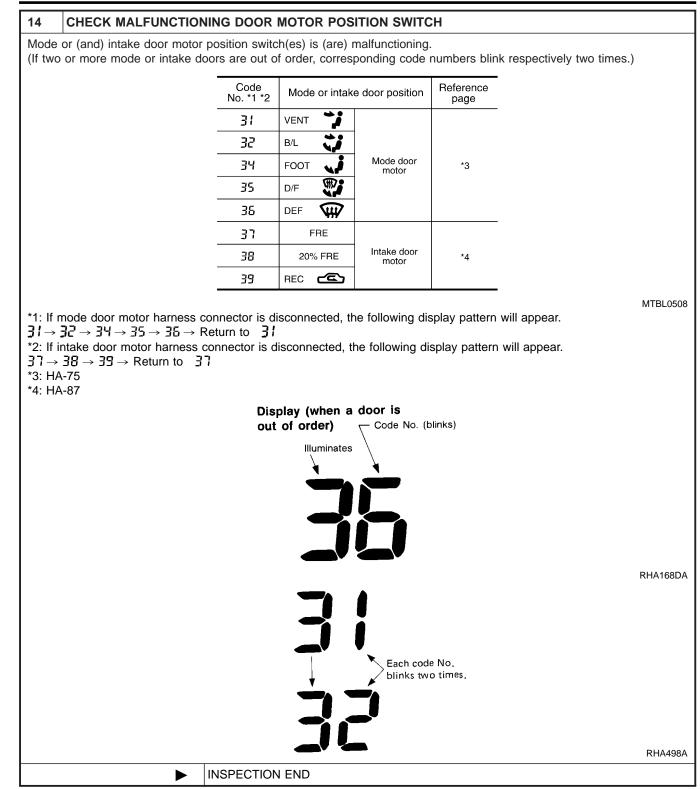
HA-50

Go to Intake Sensor Circuit (HA-139).



IDX

Self-diagnosis (Cont'd)



=NBHA0021S03

VBHA0021S0301

The trimmer compensates for differences in range of  $\pm 3^{\circ}$ C ( $\pm 6^{\circ}$ F) between temperature setting (displayed

MA

EM

digitally) and temperature felt by driver. Operating procedures for this trimmer are as follows:

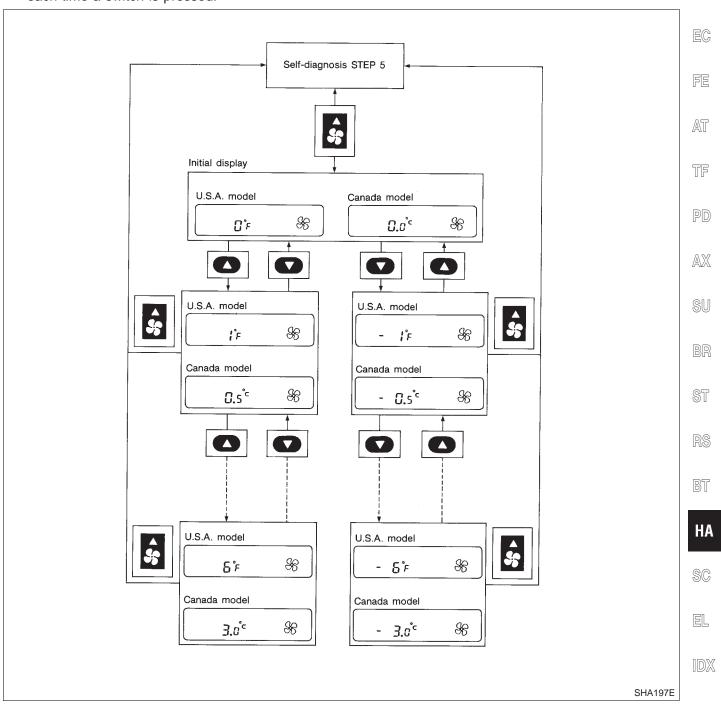
Begin Self-diagnosis STEP 5 mode. •

Without Navigation System

Press % (fan) UP switch to set system in auxiliary mode. •

AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER

- Display shows "51" in auxiliary mechanism. It takes approximately 3 seconds.
- Press either 🜑 (HOT) or 🜑 (COLD) switch as desired. Temperature will change at a rate of 0.5°C (1°F) • LC each time a switch is pressed.



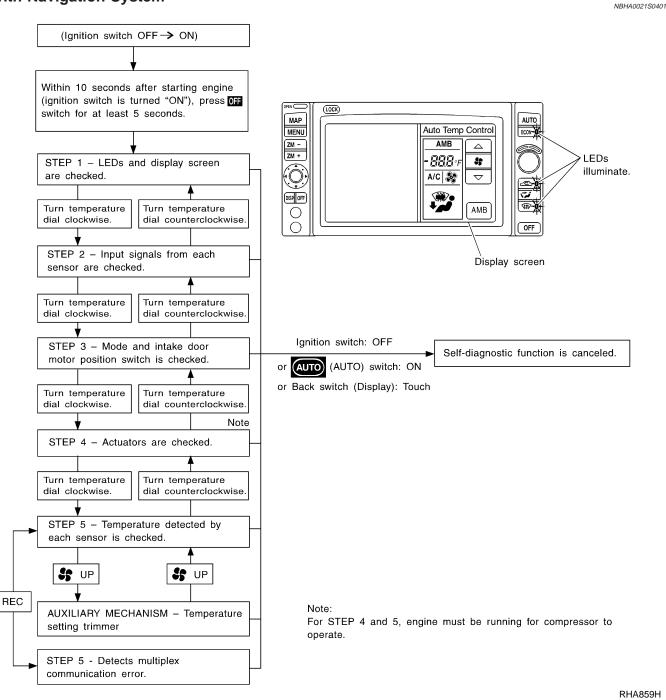
When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

Self-diagnosis (Cont'd)

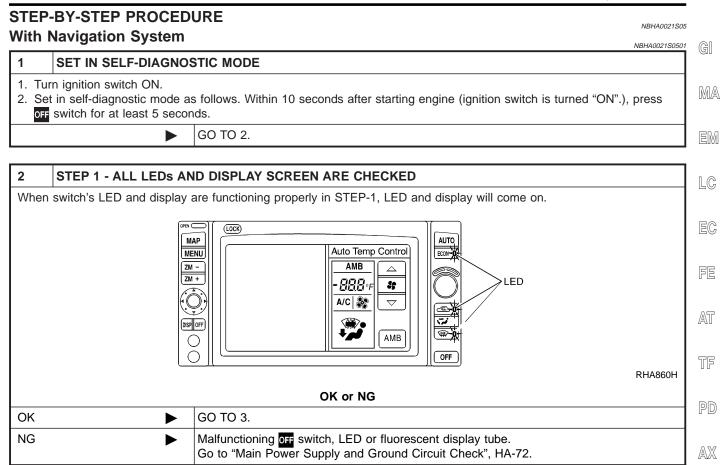
#### INTRODUCTION AND GENERAL DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " off" switch for at least 5 seconds. The " off" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing % (fan) UP switch.

#### With Navigation System



Self-diagnosis (Cont'd)



3	3 VERIFY ADVANCE TO SELF-DIAGNOSIS STEP 2						
	urn temperature dial clockw		SU				
2. Do	2. Does advance to self-diagnosis STEP 2?						
		Yes or No	BR				
Yes	►	GO TO 4.					
No	►	Malfunctioning temperature dial. Check Display & NAVI control unit.	ST				
			RS				
4	VERIFY RETURN TO S	ELF-DIAGNOSIS STEP 1					
	urn temperature dial counte pes return to self-diagnosis		BT				
		Yes or No					
Yes	►	GO TO 5.	HA				
No	►	Malfunctioning temperature dial. Check Display & NAVI control unit.	SC				

EL

IDX

Self-diagnosis (Cont'd)

5	STEP 2 - SENSOR CIR	CUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT	
	temperature dial clockwise. code No. 20 appear on th		
		Display (when all sensors are	
		in good order) Illuminates 25 seconds after	
		" $\vec{L}$ " is illuminated.	
			RHA970DB
		Yes or No	
Yes		GO TO 6.	
No	►	GO TO 14.	
	1		

6	STEP 3 - MODE DOOR	AND INTAKE DOOR POSITIONS ARE CHECKED	
	emperature dial clockwise. code No. 引 appear on the	e display?	
		Display (when all doors are	
		in good order)	
		Illuminates 50 seconds after	
		"∃" is shown on display.	
		Illuminates	
			RHA869DD
		Yes or No	
Yes	•	GO TO 7.	
No	•	GO TO 15.	

Self-diagnosis (Cont'd)



Self-diagnosis (Cont'd)

#### 8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code	Actuator test pattern						
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor		
41	VENT REC		Full Cold	4 - 5V	ON		
42	B/L REC		Full Cold	9 - 11V	ON		
43	B/L 20% FRE		Full Hot	7 - 9V	OFF		
ЧЧ	FOOT FRE		Full Hot	7 - 9V	OFF		
45	D/F FRE		Full Hot	7 - 9V	ON		
46			Full Hot	10 - 12V	ON		

#### **Discharge air flow**

Mode control knob	Air outlet/distribution			
	Face	Foot	Defroster	
~;	100%			
**	60%	40%		
<b>,</b>		80%	20%	
		60%	40%	
<b>A</b>			100%	

#### OK or NG

		OK or NG
ОК	►	GO TO 9.
NG	►	<ul> <li>Air outlet does not change. Go to "Mode Door Motor" (HA-75).</li> <li>Intake door does not change. Go to "Intake Door Motor" (HA-87).</li> <li>Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-95).</li> <li>Magnet clutch does not engage. Go to "Magnet Clutch" (HA-104).</li> <li>Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-82).</li> </ul>

MTBL0200

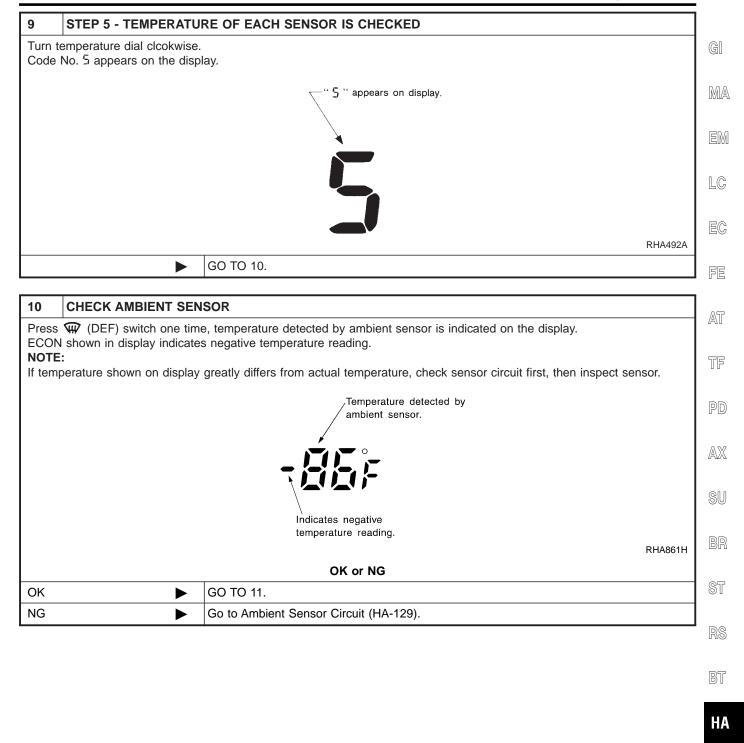
MTBL0044

Self-diagnosis (Cont'd)

SC

EL

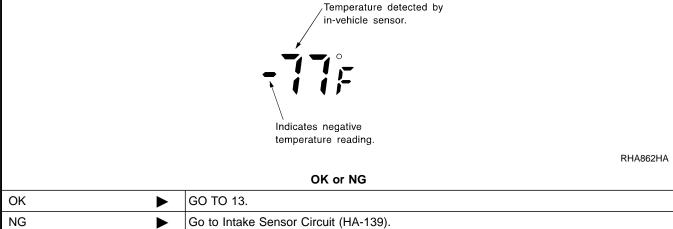
IDX



HA-59

Self-diagnosis (Cont'd)

11	CHECK IN-VEHICLE SI	ENSOR
	I shown in display indicates	ond time, temperature detected by in-vehicle sensor is indicated on the display screen. Is negative temperature reading.
		greatly differs from actual temperature, check sensor circuit first, then inspect sensor.
		Temperature detected by in-vehicle sensor.
		Indicates negative temperature reading.
		RHA862H
		OK or NG
ОК	•	GO TO 12.
NG	►	Go to In-vehicle Sensor Circuit (HA-132).
12	CHECK INTAKE SENS	OR
NOTE		d time, temperature detected by intake sensor is indicated on the display. greatly differs from actual temperature, check sensor circuit first, then inspect sensor.
		Temperature detected by in-vehicle sensor.



Self-diagnosis (Cont'd)

Press REC switch: <ul> <li>Display</li> <li>Signal direction</li> <li>Signal directin</li> <li>Signal directin</li></ul>	13 DETECTS MULTIPLEX CO	OMMUNICA	TION ERROR	ī
S2       in gado order       intermediation         S2       32       Deploy & MAMI control unit       intermediation         S2       32       Auto amp.       Disploy & MAMI control unit       intermediation         Yes       No       INSPECTION END       Intermediation       intermediation       intermediation         No       Iso to "Multiplex Communication Circuit", HA-142.       2. Go to "OPERATIONAL CHECK", HA-66.       intermediation       intermediation         Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.	Press REC switch.			GI
S2       in gado order       intermediation         S2       32       Deploy & MAMI control unit       intermediation         S2       32       Auto amp.       Disploy & MAMI control unit       intermediation         Yes       No       INSPECTION END       Intermediation       intermediation       intermediation         No       Iso to "Multiplex Communication Circuit", HA-142.       2. Go to "OPERATIONAL CHECK", HA-66.       intermediation       intermediation         Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.		Display	Signal direction	D/J /A
S2       24       Auto amp. → Diapley & NAVI control unit       MTBL0500         Yes       INSPECTION END       III.       Go to "Multiplex Communication Circuit", HA-142.       III.       III.       III.       III.       Go to "Multiplex Communication Circuit", HA-142.       III.       III				UMUZAL
Image: Section and Sect		52 %	Display & NAVI control unit $\rightarrow$ Auto amp.	ren a
Yes or No       INSPECTION END       IN         No       I. Go to "Multiplex Communication Circuit", HA-142, .       Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: State St		52 😽	Auto amp. $\rightarrow$ Display & NAVI control unit	EM
Yes       INSPECTION END         No       1. Go to "Multiplex Communication Circuit", HA-142.         2. Go to "OPERATIONAL CHECK", HA-66.         Confirm that A/C system is in good order.         IT         IT         IN			MTBL0509	
No       I. Go to "Multiplex Communication Circuit", HA-142.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that A/C system is in good order.         Image: Confirm that A/C system is in good order.       Image: Confirm that				_ LG
2. Go to "OPERATIONAL CHECK", HA-66. Confirm that A/C system is in good order.	-			
Confirm that A/C system is in good order.	No 1.	. Go to "Multi . Go to "OPE	plex Communication Circuit", HA-142. RATIONAL CHECK", HA-66.	
١٦ ١٦ ١				GE
TF         A3         81         81         81         81         81         81         81         81         81         81         81         81         81         81         81         81         82         83         84         85         86         81         82         83         84         85         86         86         87         88         89         80         81         82         84         85         86         87         88         88         89         80         81         82         83         84         84         85         86         86         87         88         84 <td></td> <td></td> <td></td> <td></td>				
TF         A3         81         81         81         81         81         81         81         81         81         81         81         81         81         81         81         81         82         83         84         85         86         81         82         83         84         85         86         86         87         88         89         80         81         82         84         85         86         87         88         88         89         80         81         82         83         84         84         85         86         86         87         88         84 <td></td> <td></td> <td></td> <td>AT</td>				AT
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51 51 51 51 53 50 61 61 61 61 61 61 61 61 61 61 61 61 61				AX
51 51 51 51 53 50 61 61 61 61 61 61 61 61 61 61 61 61 61				
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R 5 1 1 1 1				
۵۵ ۱ ۱ ۱ ۱				ST
۵۵ ۱ ۱ ۱ ۱				
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H SC EL ID				
SC EL ID				BT
SC EL ID				
EL ID				HA
EL ID				@.@
D				96
D				GI
				كاكا
				IDX

#### 14 CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Malfunctioning sensor (including circuits)	Reference page	
15	Ambient sensor	*2	
-21	Ambient sensor	2	
- 22	In-vehicle sensor	*3	
- 22 -	in-venicle sensor		
24	Intake sensor	*4	
- 24	Intake sensor	4	
25	Sunload sensor*1	*5	
- 25	Sumoad sensor 1	5	
28	Air mir dear mater // CLI\ DDD	*0	
- 28	Air mix door motor (LCU) PBR	*6	

#### \*1: Conduct self-diagnosis STEP 2 under sunshine.

MTBL0083

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. 25 will indicate despite that sunload sensor is functioning properly.

\*2: HA-129

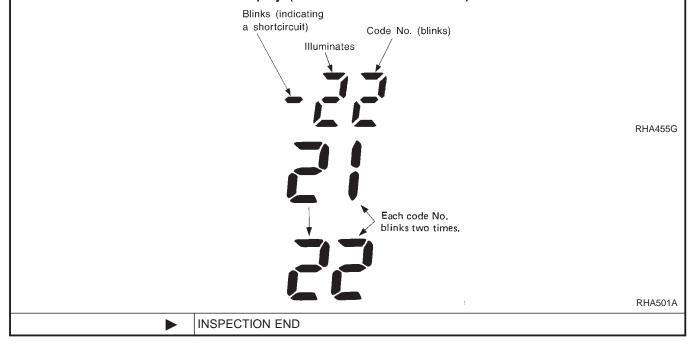
\*3: HA-132

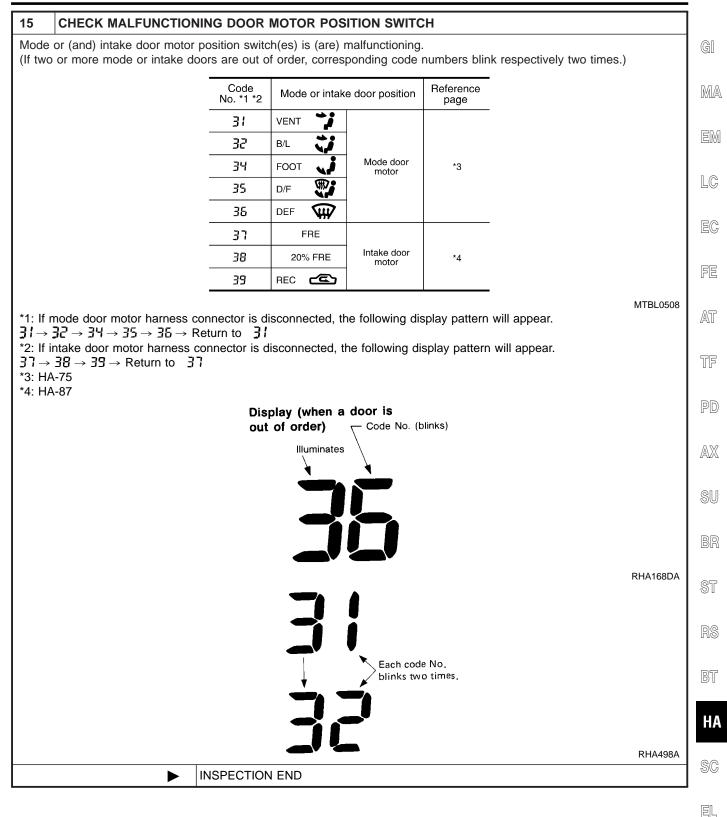
\*4: HA-139

\*5: HA-135

\*6: HA-141

#### Display (when sensor malfunctions)





IDX

#### AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER

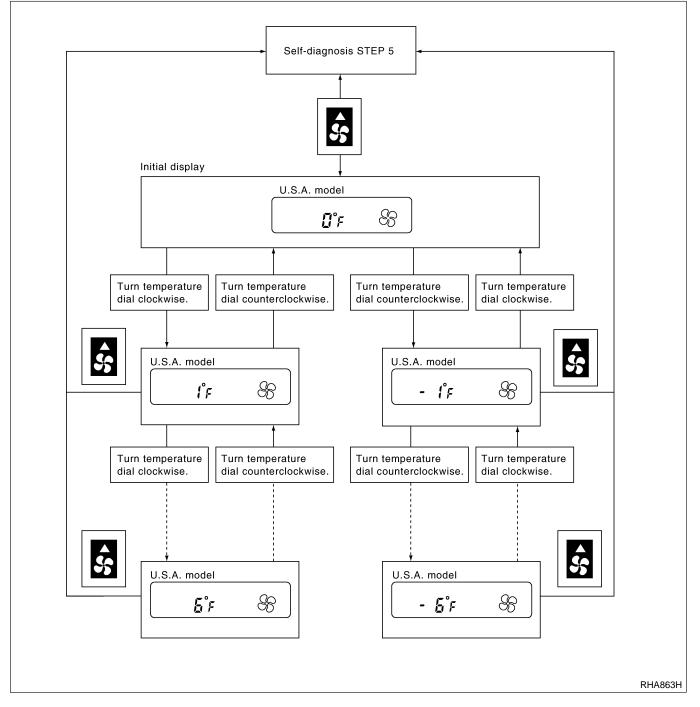
#### With Navigation System

=NBHA0021S06

The trimmer compensates for differences in range of  $\pm 3^{\circ}$ C ( $\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press  $\Re$  (fan) UP switch to set system in auxiliary mode.
- Display shows "51" in auxiliary mechanism. It takes approximately 3 seconds.
- Turn the temperature dial clockwise or counterclockwise: Temperature will change at a rate of 0.5°C (1°F).



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

How to Perform Trouble Diagnoses for Quick and Accurate Repair

#### How to Perform Trouble Diagnoses for Quick and Accurate Repair =NBHA0018 **WORK FLOW** NBHA0018S01 CHECK IN MA LISTEN TO CUSTOMER COMPLAINT. (Get detailed information about the conditions REPAIR/REPLACE and environment when the symptom occurs.) FINAL CHECK NG Verify the symptom with Operational Check. (\*1) Confirm the repair result by Operational Check. Also check related Service bulletins for information. LC OK CHECK OUT Go to appropriate trouble diagnosis. (Refer to SYMPTOM TABLE below.) SHA900F \*1: Operational Check (HA-66) SYMPTOM TABLE AT NBHA0018S02 Reference Page Symptom TF A/C system does not come on. Go to Trouble Diagnosis Procedure for A/C system. HA-71 Air outlet does not change. Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN) HA-75 · Mode door motor does not operate normally. AX Discharge air temperature does not change. Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN) HA-82 Air mix door motor does not operate normally. Intake door does not change. Go to Trouble Diagnosis Procedure for Intake Door Motor. HA-87 Intake door motor does not operate normally. Blower motor operation is malfunctioning. Go to Trouble Diagnosis Procedure for Blower Motor. HA-95 Blower motor operation is malfunctioning under out of starting fan speed control. HA-104 Magnet clutch does not engage. Go to Trouble Diagnosis Procedure for Magnet Clutch. HA-112 Insufficient cooling. Go to Trouble Diagnosis Procedure for Insufficient Cooling. Insufficient heating. Go to Trouble Diagnosis Procedure for Insufficient Heating. HA-121 Noise. Go to Trouble Diagnosis Procedure for Noise. HA-123 HA Self-diagnosis can not be performed. Go to Trouble Diagnosis Procedure for Self-diagnosis. HA-124 Memory function does not operate. Go to Trouble Diagnosis Procedure for Memory Function. HA-126 Go to Trouble Diagnosis Procedure for ECON (ECONOMY) — • ECON mode does not operate. HA-128 mode. EL

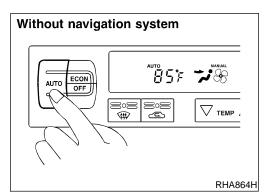
IDX

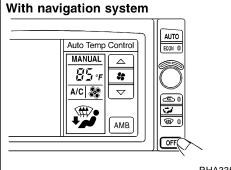
#### **Operational Check**

The purpose of the operational check is to confirm that the system operates properly.

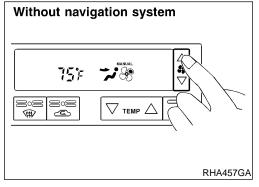
#### **CONDITIONS:**

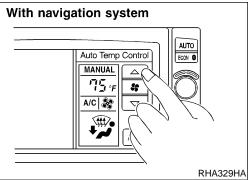
Engine running and at normal operating temperature.





RHA335HA





#### PROCEDURE:

#### 1. Check Memory Function

- 1. Set the temperature 85°F or 32°C.
- 2. Press OFF switch.
- 3. Turn the ignition off.
- 4. Turn the ignition on.
- 5. Press the AUTO switch.
- 6. Confirm that the set temperature remains at previous temperature.
- 7. Press OFF switch.

If NG, go to trouble diagnosis procedure for memory function (HA-126).

If OK, continue with next check.

# 2. Check Blower

- Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & .
- 2. Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.
- 3. Leave blower on MAX speed St .

If NG, go to trouble diagnosis procedure for blower motor (HA-95). If OK, continue with next check.

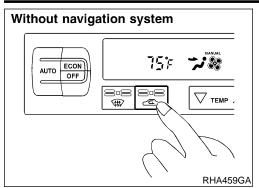
NBHA0019S02

NBHA0019S0201

NBHA0019S0202

				Operational Check (Cont'd)	
Without nav	vigation :			<ol> <li>Check Discharge Air</li> <li>Press MODE switch four times and D/F button.</li> <li>Each position indicator should change shape.</li> </ol>	GI
75%					MA
() (€) (€) (€)	∨ темр				EM
		4	RHA865H		LC
With naviga	uto Temp Contr				EC
					FE
					AT
			RHA330HA		TF
Discharge air	flow			<ol> <li>Confirm that discharge air comes out according to the air dis- tribution table at left. Refer to "Discharge Air Flow" (HA-25).</li> </ol>	PD
Mode control knob	Air Face	outlet/dis Foot	tribution Defroster	<b>NOTE:</b> Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF $\widehat{W}$ is	
فير -	100%	_	_	selected. Intake door position is checked in the next step.	SU
·**	60%	40%	_	If NG, go to trouble diagnosis procedure for mode door motor (HA-75). If OK, continue with next check.	BR
قر ا	_	80%	20%		ST
	-	60%	40%		RS
	_	_	100%		BT
	1	1			HA
			RHA654F		SC
					EL

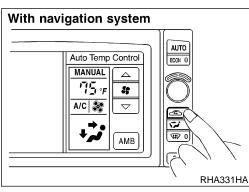
IDX

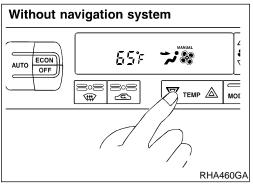


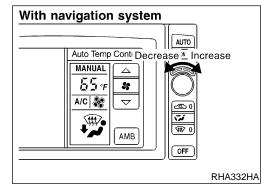
#### 4. Check Recirculation

- Press REC switch.
   Recirculation indicator should illuminate.
- 2. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-87). If OK, continue with next check.







# 5. Check Temperature Decrease Without Navigation System

NBHA0019S0205

NBHA0019S0204

- 1) Press the temperature decrease button until 18°C (65°F) is displayed.
- 2) Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-112).

If OK, continue with next check.

#### With Navigation System

- Turn the temperature dial counterclockwise until 18°C (65°F) is displayed.
- Check for cold air at discharge air outlets.

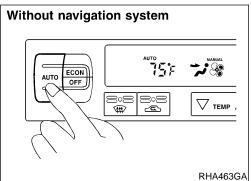
If NG, go to trouble diagnosis procedure for insufficient cooling (HA-112).

If OK, continue with next check.

Without navigation system	6. Check Temperature Increase	
	<ul> <li>Without Navigation System</li> <li>Press the temperature increase button until 32°C (85°F) is</li> </ul>	((
AUTO OFF	<ul><li>displayed.</li><li>Check for hot air at discharge air outlets.</li></ul>	_
	If NG, go to trouble diagnosis procedure for insufficient heating	[
	(HA-121). If OK, continue with next check.	[
	With Navigation System	
RHA461GA	• Turn the temperature dial clockwise until 32°C (85°F) is displayed.	[
With navigation system	<ul> <li>Check for hot air at discharge air outlets.</li> <li>If NG, go to trouble diagnosis procedure for insufficient heating</li> </ul>	_
Auto Temp Con Decrease <sup>™</sup> Increase	(HA-121).	
	If OK, continue with next check.	[ [
		L
SHA278FA		9
Without navigation system	7. Check ECON (Economy) Mode	ſr
	<ol> <li>Set the temperature 75°F or 25°C.</li> <li>Press ECON switch.</li> </ol>	
	<ol> <li>Display should indicate ECON (no AUTO). Confirm that the compressor clutch is not engaged (visual</li> </ol>	ŀ
	inspection). (Discharge air and blower speed will depend on ambient, in- vehicle and set temperatures.)	60
	If NG, go to trouble diagnosis procedure for ECON (Economy)	_
RHA462GA	mode (HA-128). If OK, continue with next check.	
With navigation system		90
Auto Temp Control		
		[
RHA333HA		
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		L

IDX

#### Operational Check (Cont'd)





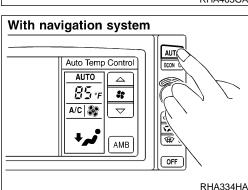
#### 8. Check AUTO Mode

- 1. Press AUTO switch.
- 2. Display should indicate AUTO (no ECON).

Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-71), then if necessary, trouble diagnosis procedure for magnet clutch (HA-104).



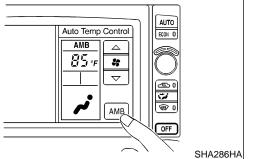
# 9. Check Ambient Display (With Navigation System)

3. Display should show the outside (ambient) temperature for approximately 5 seconds.

If NG, go to trouble diagnosis procedure for multiplex communication circuit (HA-142).

If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-65) and perform applicable trouble diagnosis procedures.

#### 



NBHA0019S0208

A/C System

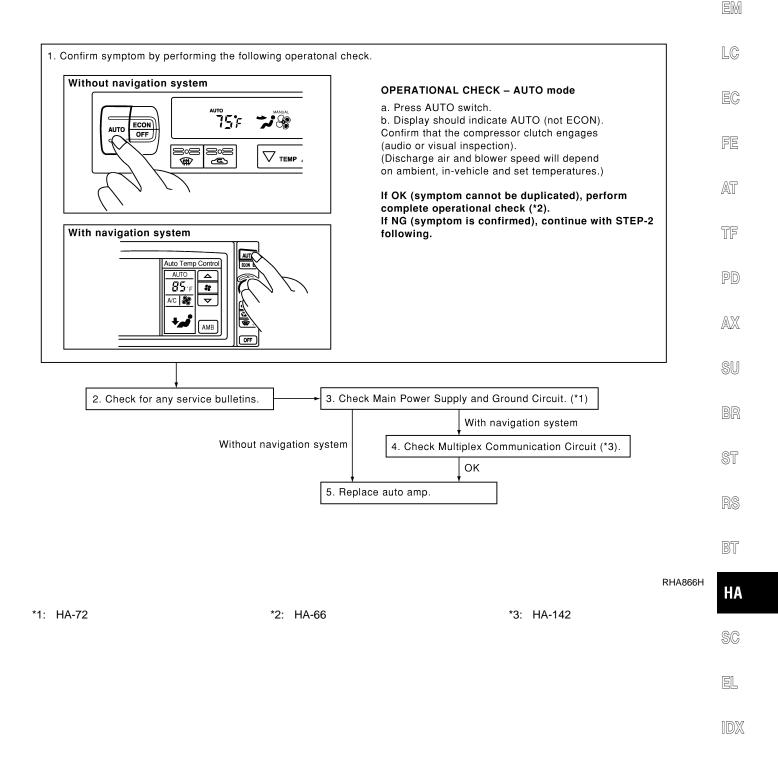
=NBHA0089

GI

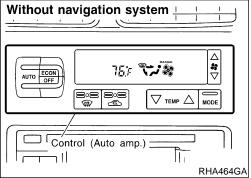
MA

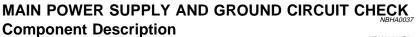
### A/C System TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM SYMPTOM:

• A/C system does not come on. INSPECTION FLOW



#### A/C System (Cont'd)





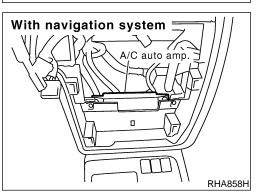
#### Automatic Amplifier (Auto Amp.)

NBHA0037S01

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.



757 777 88

 $\nabla$  temp  $\triangle$ 

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△ \$; ▽

MODE

Without navigation system .

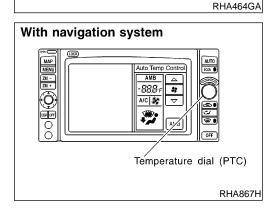
8°8 8°8

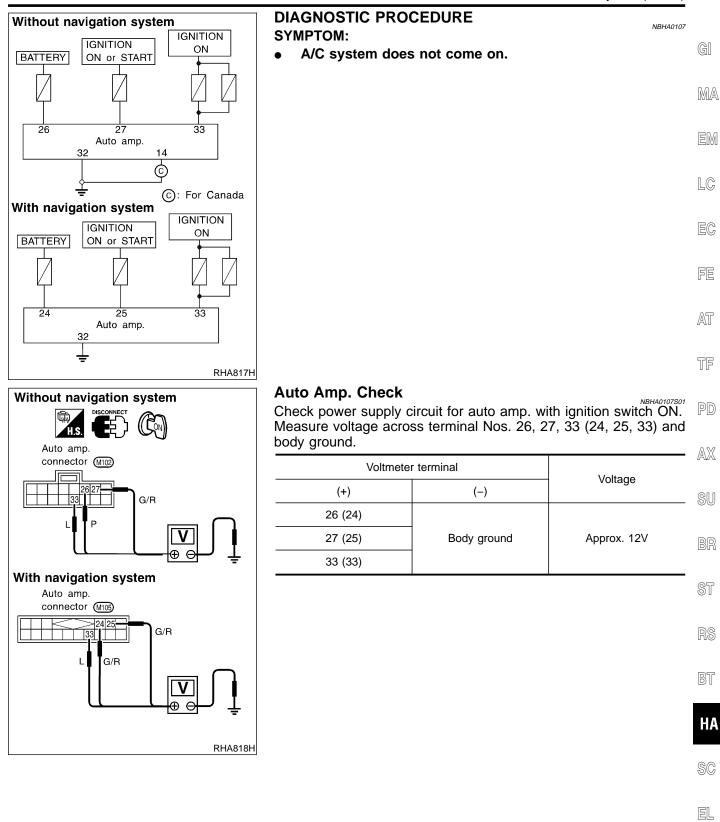
Control (Auto amp.)

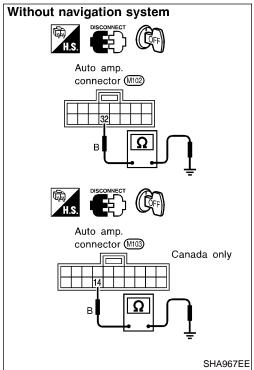
AUTO OFF

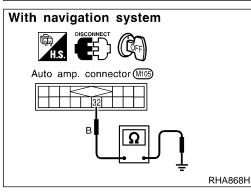
#### Potentio Temperature Control (PTC)

The PTC is built into the A/C auto amp. or Display & NAVI control unit. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (65°F) to 32°C (85°F) temperature range by pushing the temperature button. The set temperature is digitally displayed.









Check body ground circuit for auto amp. with ignition switch OFF. Check for continuity between terminal Nos. 32, 14 and body ground.

Ohmmete	Continuity		
(+)	(-)	- Continuity	
32	Pody ground	Yes	
14 (Canada only)	Body ground		

If OK, check auto amp. ground circuit, see below.

- If NG, check 7.5A fuses (Nos. 11 and 24, located in the fuse block) and 15A fuses (Nos. 1 and 2, located in the fuse block).
- If fuses are OK, check for open circuit in wiring harness. Repair or replace as necessary.
- If fuses are NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

#### NOTE:

If OK, replace auto amp.

If NG, repair or replace harness.

Mode Door Motor

GI

MA

=NBHA0090

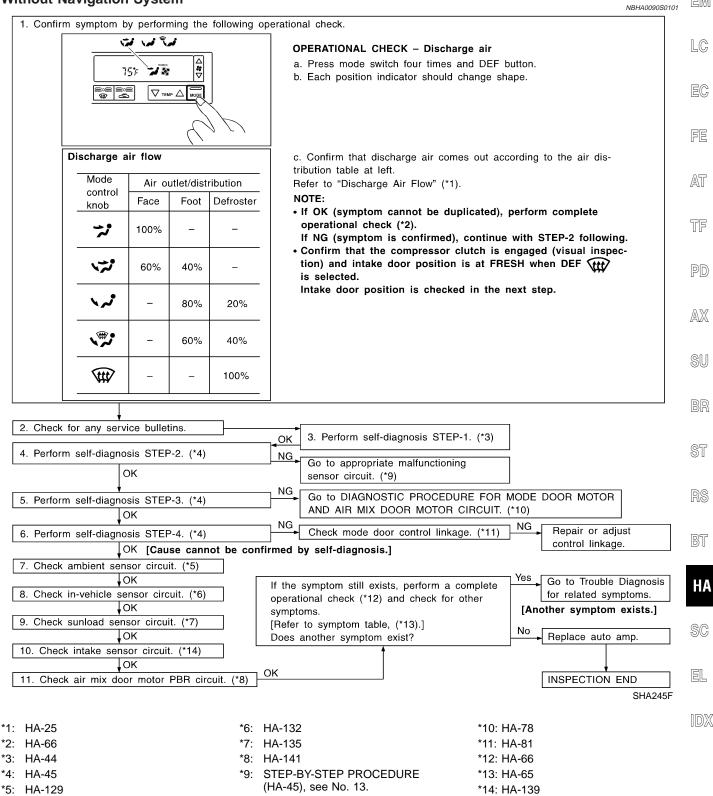
NBHA0090S01

#### Mode Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR (LAN) SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

## Inspection Flow

#### Without Navigation System



Mode Door Motor (Cont'd)

## With Navigation System

With Na	avigation	Syster	n			NBHA0090S0102
1. (	Confirm symp	tom by p	performi	ng the followi	ng operational check.	
					OPERATIONAL CHECK – Discharge air a. Press mode switch four times and DEF button. b. Each position indicator should change shape.	
	Discharge a	ir flow		-	] c. Confirm that discharge air comes out according to the air dis-	
	Mode	Air o	utlet/dis	ribution	tribution table at left.	
	control	Face	Foot	Defroster	Refer to "Discharge Air Flow" (*1). NOTE:	
	knob	100%	-	_	<ul> <li>If OK (symptom cannot be duplicated), perform complete operational check (*2).</li> </ul>	
	مر نټر	60%	40%	_	<ul> <li>If NG (symptom is confirmed), continue with STEP-2 following.</li> <li>Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF (</li> </ul>	
	قىر ب	_	80%	20%	is selected. Intake door position is checked in the next step.	
	<b>*</b>	_	60%	40%		
		_	_	100%		
<ol> <li>4. Perfo</li> <li>5. Perfo</li> <li>6. Perfo</li> <li>7. Cheo</li> <li>8. Cheo</li> <li>9. Cheo</li> </ol>	orm self-diagr	nosis STI DK nosis STI DK [Cau DK [Cau DK [Cau Sensor circ DK nsor circ DK	EP-2. (* EP-3. (* EP-4. (* se cani cuit. (*5 ircuit. (* cuit. (*7)	4) not be confin ) 6) [ [ 	OK       3. Perform self-diagnosis STEP-1. (*3)         NG       Go to appropriate malfunctioning sensor circuit. (*9)         MG       Go to DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR AND AIR MIX DOOR MOTOR CIRCUIT. (*10)         NG       Check mode door control linkage. (*11)         NG       Repair or adjust control linkage.         f the symptom still exists, perform a complete perational check (*12) and check for other symptoms.       Yes         Go to Trouble Diagn for related symptom exist?       Go to Trouble Diagn for related symptom exist?	S.
		Ж	,	<u>,                                    </u>		RHA869H
*1: HA-2 *2: HA-6 *3: HA-4 *4: HA-4 *5: HA-1	66 44 45			*7: *8:	HA-132*10: HA-78HA-135*11: HA-81HA-141*12: HA-66STEP-BY-STEP PROCEDURE*13: HA-65(HA-45), see No. 13.*14: HA-139	

=NBHA0052

NBHA0052S01

IRHAN052502

## SYSTEM DESCRIPTION

#### **Component Parts**

Mode door control system components are:

- 1) Auto amp.
- 2) Mode door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

#### **System Operation**

LC

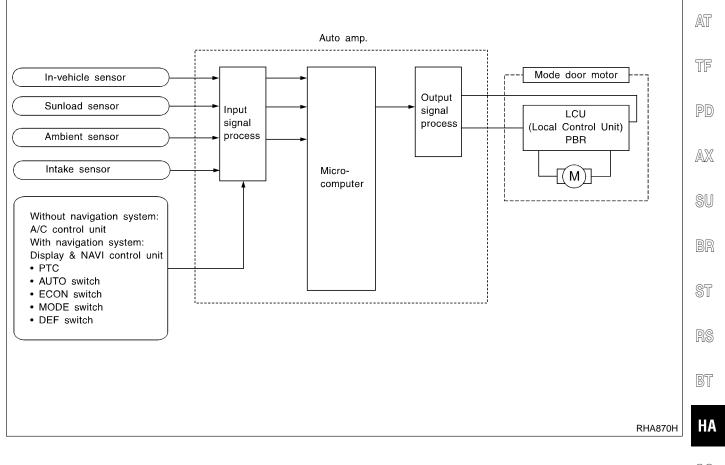
GI

MA

EM

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

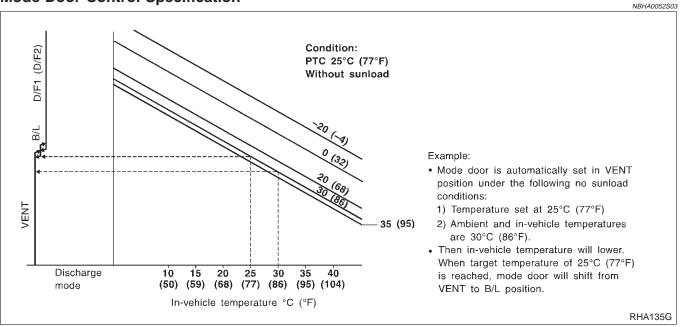
The air mix door motor and mode door motor lcco and mode door motor lcco. The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/ COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.

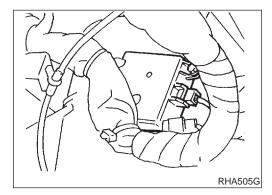


SC

EL

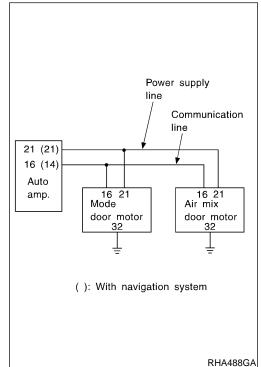
## Mode Door Control Specification





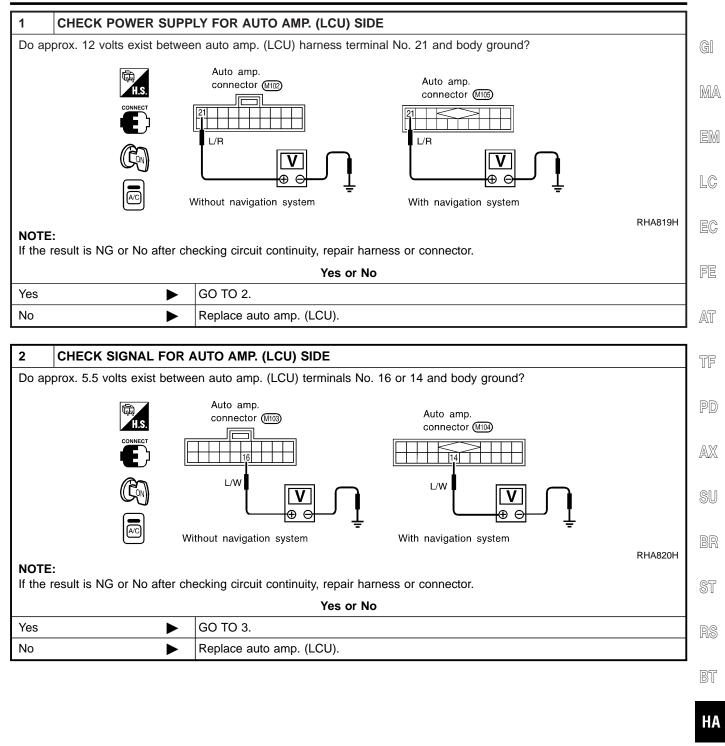
#### **COMPONENT DESCRIPTION**

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.



## DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR AND AIR MIX DOOR MOTOR CIRCUIT

SYMPTOM: Mode door motor and/or air mix door motor does not operate normally.

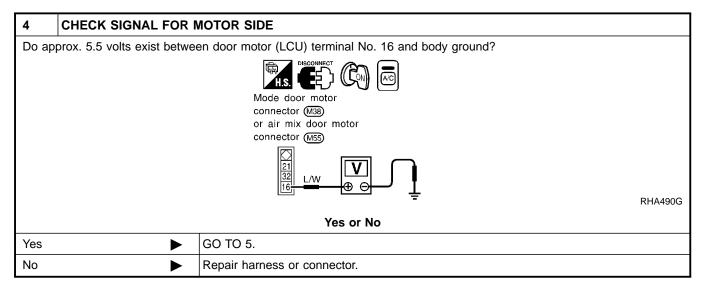


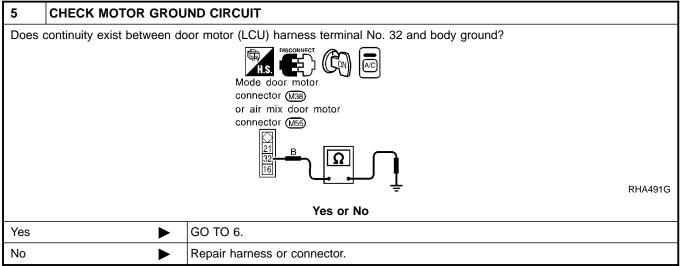
SC

EL

Mode Door Motor (Cont'd)

3	CHECK POWER SUPP	LY FOR MOTOR SIDE
Do ap	prox. 12 volts exist betwee	n door motor (LCU) harness terminal No. 21 and body ground?
		Mode door motor connector (M38) or air mix door motor connector (M55)
		Yes or No
Yes	►	GO TO 4.
No		Repair harness or connector.

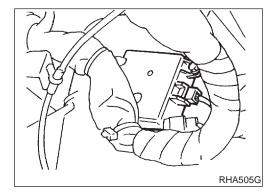




6 CHECK MOTOR OPERATION				
Discon	Disconnect and reconnect the motor connector and confirm the motor operation.			
OK or NG				
OK (Ro normal	eturn to operate	Poor contacting the motor connector	MA	
NG (D normal	oes not operate	GO TO 7.	EM	

7 CHECK MODE DOOR MOTOR OPERATION					
	<ol> <li>Disconnect the mode door motor and air mix door motor connector.</li> <li>Reconnect the mode door motor and confirm the motor operation.</li> <li>OK or NG</li> </ol>				
	lode door motor es normally)	Replace the air mix door motor.	FE		
	lode door motor	GO TO 8.	Aĩ		

8	8 CHECK AIR MIX DOOR MOTOR OPERATION					
-	<ol> <li>Disconnect the mode door motor connector.</li> <li>Reconnect the air mix door motor and confirm the air mix door motor operation.</li> </ol>					
		OK or NG				
	ir mix door motor	Replace mode door motor.	AD			
	ir mix door motor	Replace auto amp.	SI			



#### CONTROL LINKAGE ADJUSTMENT Mode Door

- Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. in Self-diagnosis STEP 4. Refer to HA-45.
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	ЧЧ	45	48	SC
VENT	B/L	B/L	FOOT	D/F	DEF	00

EL

BR

ST

NBHA0091

HA-81

## Air Mix Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR (LAN)

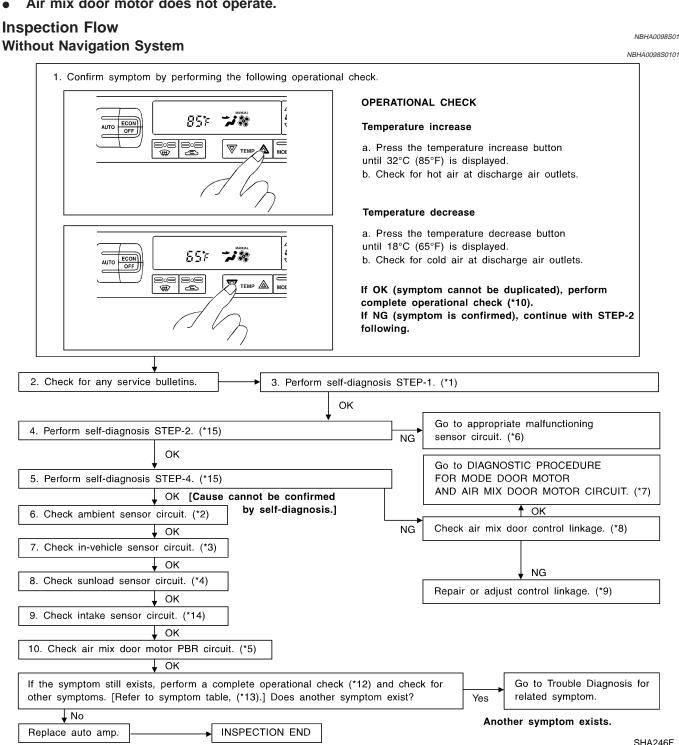
SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.

# **Inspection Flow**

NBHA0098S01

=NBHA0098



\*6: STEP-BY-STEP PROCEDURE \*1: HA-44 \*10: HA-66 (HA-45), see No. 13. \*2: HA-129 \*12: HA-66 \*7: HA-78 \*3: HA-132 \*13: HA-65 \*8: HA-85 \*4: HA-135 \*14: HA-139 \*9: HA-85 \*5: HA-141 \*15: HA-45

## With Navigation System

	NBHA0098S0102
1. Confirm symptom by performing the following operational check.	GI
OPERATIONAL CHECK	
Temperature increase	M
a. Turn temperature dial clockwise. until 32°C (85°F) is displayed. b. Check for hot air at discharge air outlets.	EN
Image: Second	L
AMB       Image: AMB	E¢
If OK (symptom cannot be duplicated), perform complete operational check (*10). If NG (symptom is confirmed), continue with STE	FE
following.	AT
2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*1)	
OK	TF
4. Perform self-diagnosis STEP-2. (*15) Go to appropriate malfunctioning sensor circuit. (*6)	الم
OK	P[
↓       Go to DIAGNOSTIC PROCEDURE         5. Perform self-diagnosis STEP-4. (*15)       FOR MODE DOOR MOTOR         ↓ OK [Cause cannot be confirmed       AND AIR MIX DOOR MOTOR CIRCU	IIT. (*7)
6. Check ambient sensor circuit. (*2) by self-diagnosis.]	
OK 7. Check in-vehicle sensor circuit. (*3) Check air mix door control linkage. (*	*8)
8. Check sunload sensor circuit. (*4)	BF
V OK 9. Check intake sensor circuit. (*14)	 S1
↓ OK	0
10. Check air mix door motor PBR circuit. (*5)	തര
→ OK If the symptom still exists, perform a complete operational check (*12) and check for Go to Trouble Diagno	psis for
other symptoms. [Refer to symptom table, (*13).] Does another symptom exist? Yes related symptom.	
↓ No         Another symptom exists.           Replace auto amp.         INSPECTION END	
	RHA871H
HA-44 *6: STEP-BY-STEP PROCEDURE *10: HA-66	
HA-129 (HA-45), see No. 13. *12: HA-66	S
HA-132 *7: HA-78 *13: HA-65	
	EL

#### SYSTEM DESCRIPTION

#### **Component Parts**

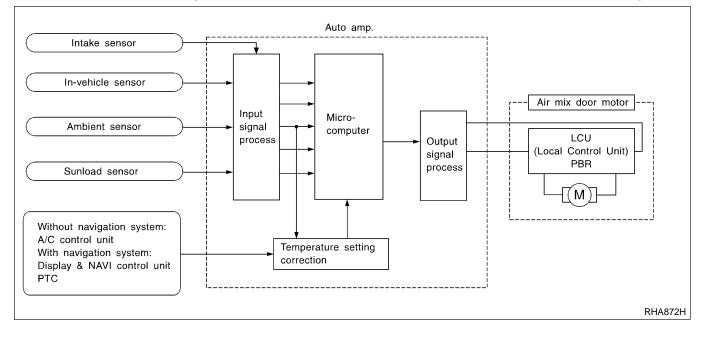
Air mix door control system components are:

- 1) Auto amp.
- 2) Air mix door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

#### **System Operation**

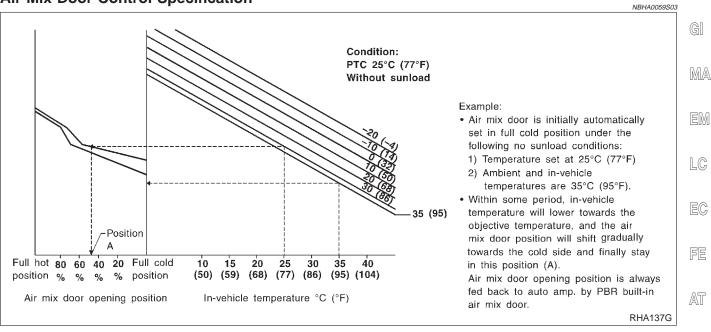
The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

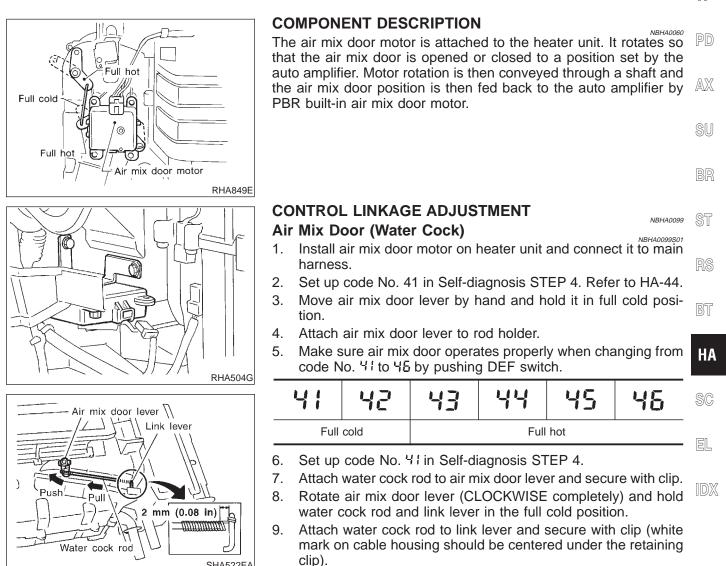
The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/ COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



=NBHA0059 NBHA0059S01

## Air Mix Door Control Specification



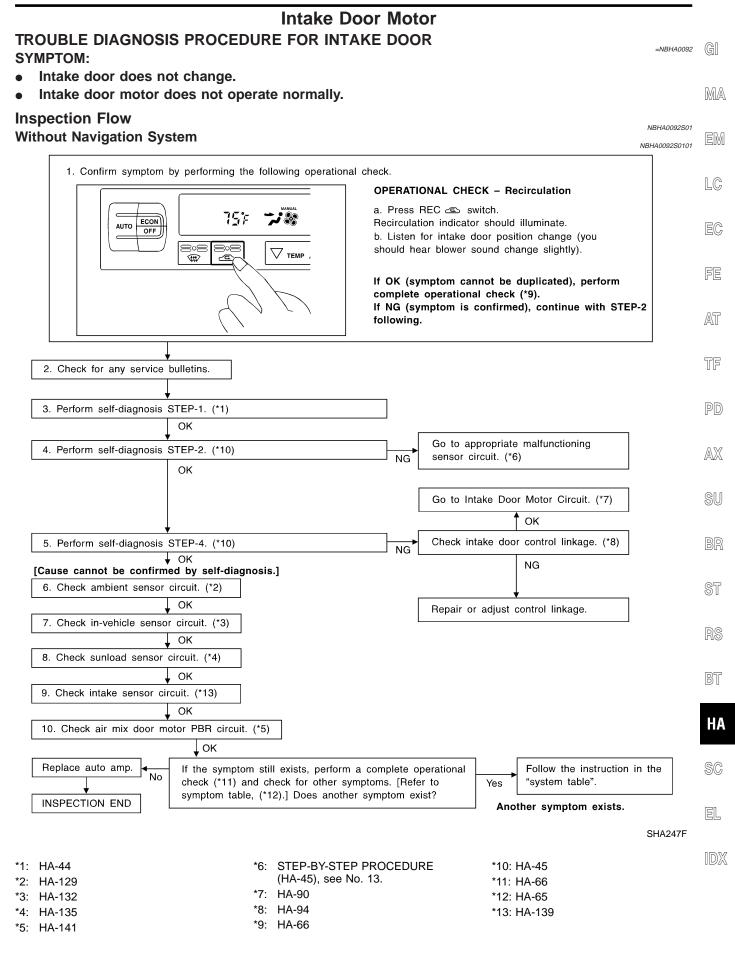


**HA-85** 

SHA522EA

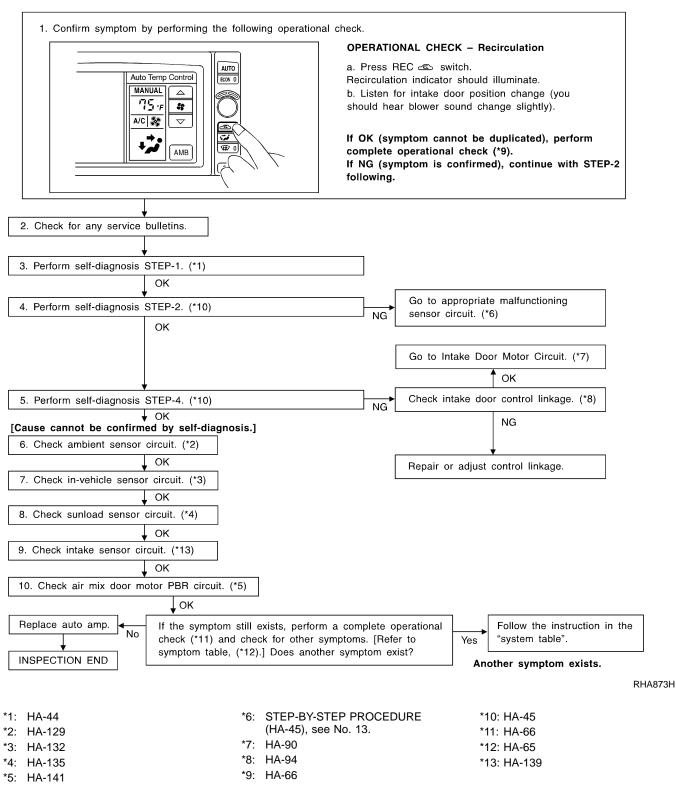
10. Check that water cock operates properly when changing from code No. 41 to 45 by pushing DEF switch. (After several cycles, water cock lever should be midpoint of plate opening when code No. 41 is set.)

Intake Door Motor



Intake Door Motor (Cont'd)

#### With Navigation System



=NBHA0056

NBHA0056S01

GI

MA

EM

LC

#### SYSTEM DESCRIPTION

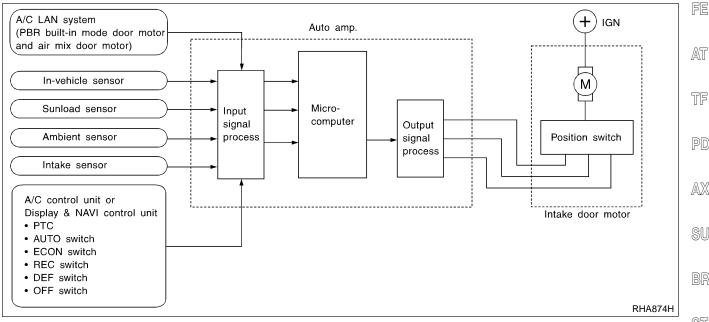
#### **Component Parts**

Intake door control system components are:

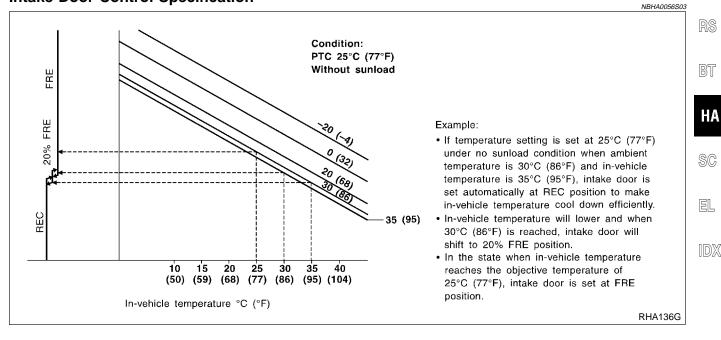
- 1) Auto amp.
- 2) Intake door motor
- 3) A/C LAN system (PBR built-in mode motor and air mix door motor)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor

#### **System Operation**

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position.



## **Intake Door Control Specification**



HA-89

#### Intake Door Motor (Cont'd)

8

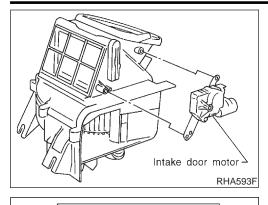
(6)

1

18

(18)

Intake door motor



Auto amp.

36

(36)

(): With navigation system

28

(26)

6

-[[м]]-

19

(19)

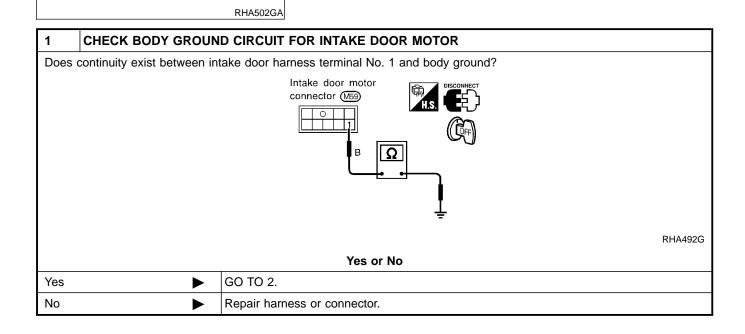
#### **COMPONENT DESCRIPTION**

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

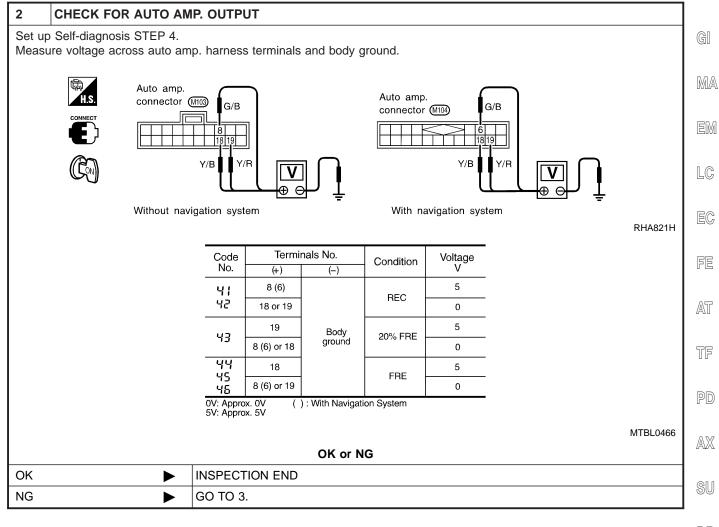
## DIAGNOSTIC PROCEDURE

SYMPTOM: Intake door motor does not operate normally.

Perform Self-diagnosis STEP 1 before referring to the flow chart.



Intake Door Motor (Cont'd)



BR

ST

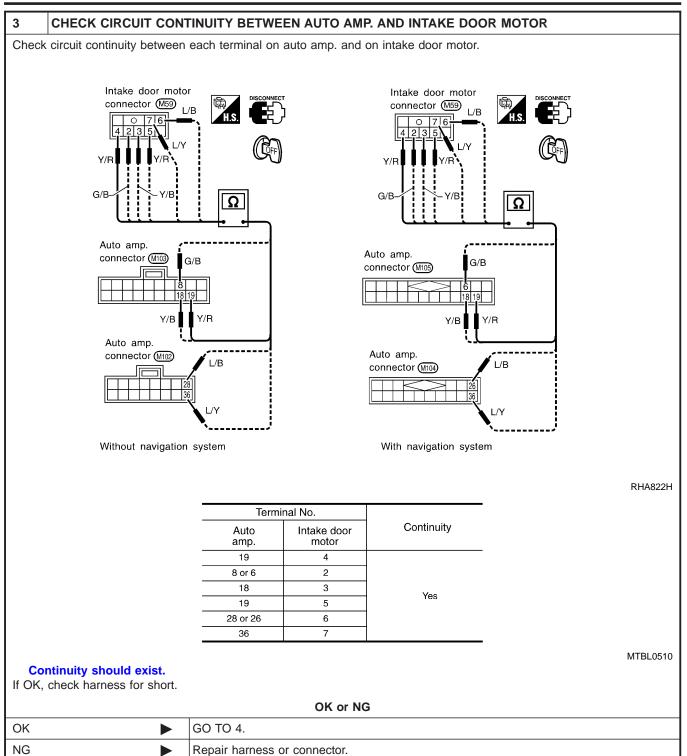
RS

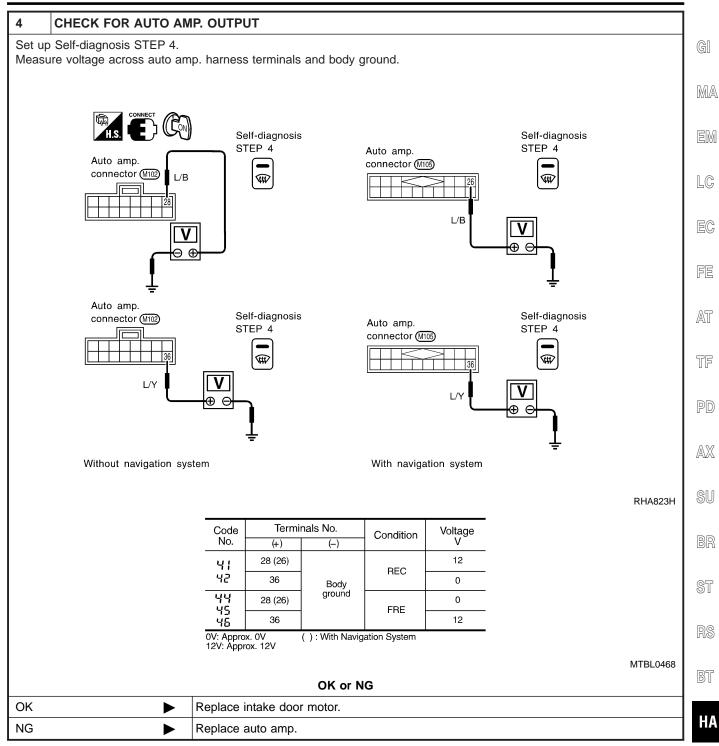
BT

HA

SC

EL



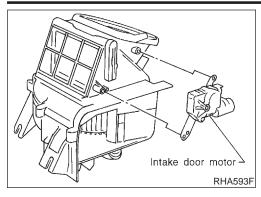


SC

EL

#### Intake Door Motor (Cont'd)

## **TROUBLE DIAGNOSES**



#### CONTROL LINKAGE ADJUSTMENT Intake Door

=NBHA0093

- Install intake door motor on intake unit and connect it to main harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-45.
- 3. Move intake door link by hand and hold it in REC position.
- 4. Attach intake door lever to rod holder.
- 5. Make sure intake door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	ЧЧ	45	48
REC		20% FRE		FRE	

Blower Motor

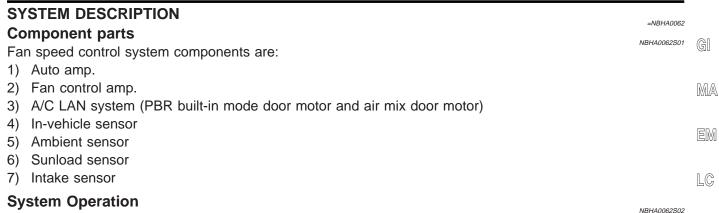
		Blower	Motor		Dietrei meter	
				TOD		
TROUBLE DIAGNOS SYMPTOM:	SIS PROCEDU	RE FOR BL		TOR	=NBHA0094	GI
<ul> <li>Blower motor ope</li> </ul>	eration is malfur	nctioning.				
• Blower motor ope		-	ler out of st	tarting fan speed control.		MA
Inspection Flow Without Navigation S	ystem				NBHA0094S01 NBHA0094S0101	EM
1. Confirm symptom by	y performing the follo					
	MANIAL		a. Press fan sv Blower should o	. CHECK – Blower witch (up side) one time. operate on low speed.		LC
			b. Press fan sw and continue c	I should have one blade lit 🔗. witch (up side) one more time, checking blower speed and fan		EC
			-	II speeds are checked. er on MAX speed <b>\$</b> 7.		FE
	X			om cannot be duplicated), perform rational check (*12).		
				om is confirmed), continue with STEF	<b>P-2</b>	AT
2. Check for any service b		3. Perform self-	diagnosis STEP	D_1 (*1)		
			OK	··· ( ')		TF
4. Perform self-diagnosis S Code No. 20 should be d	• •	▼ •x. 4 second.		Go to appropriate malfuncti sensor circuit. (*6)	oning	PD
	ОК				(*7)	
5. Perform self-diagnosis S Does blower motor speed o		each code No.?		No Go to Blower Motor Circuit.	. (~7)	AX
	41 42	43 44 45	46			011
· · · ·	.ow Middle high Yes	Middle low	High			SU
6. Is engine coolant temper below 15°C (59°F)?	rature below 50°C (1	22°F) and ambient	t temperature	No Blower motor operation is r	normal.	BR
· · · · · · · · · · · · · · · · · · ·	Yes					
7. Is blower motor operatin	Yes [Cause cannot	•	self-diagnosis	Go to Blower Motor Circuit.	. (*8)	ST
8. Check ambient sensor c				• ОК		
9. Check in-vehicle sensor	. ,			Check thermal transmitter control c Refer to EL-(*14), "Electrical Comp		RS
↓ 10. Check sunload sensor	OK circuit. (*4)			Inspection".		65
	OK					BT
11. Check intake sensor cir	· · /					
↓ 12. Check air mix door mot	OK tor PBR circuit. (*5)	]				HA
	OK	]				
If the symptom still exists, other symptoms. [Refer to	symptom table, (*11).	•		k for Yes Go to Trouble Diagn related symptom.	osis for	SC
Replace auto amp.	No	INSPECTION E		Another symptom exists.		EL
					SHA248FA	
*4. 110.44	. <b>.</b> .					IDX
*1: HA-44 *2: HA-129	*(	<ol> <li>STEP-BY-STE (HA-45), see</li> </ol>		RE *10: HA-66 *11: HA-65		
*3: HA-132	*	7: HA-98		*12: HA-66		
*4: HA-135		B: HA-98		*13: HA-139		
*5: HA-141	*(	9: HA-45		*14: EL-113		

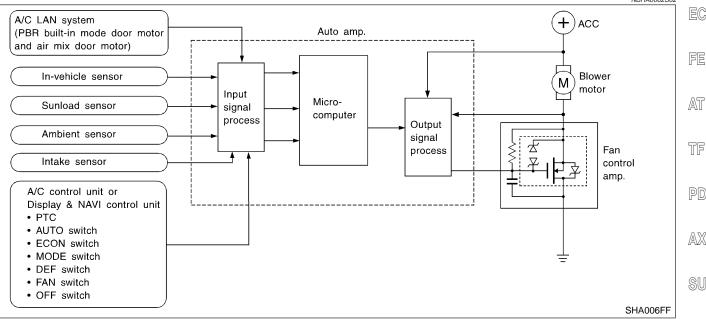
Blower Motor (Cont'd)

## With Navigation System

						NBHA0094S01
1. Confirm symptom by performi			DPERATIONAL a. Press fan sw Blower should The fan symbo o. Press fan sw and continue c symbol until al c. Leave blowe If OK (symptoc complete open	vitch (up s operate or I should h witch (up hecking b I speeds a r on MAX om canno rational c	side) one time. In low speed. lave one blade lit &. side) one more time, lower speed and fan are checked. Speed . t be duplicated), perform	EP-2
✓ 2. Check for any service bulletins.		0 Deuteure eelt d		4 /*4)		
2. Check for any service bulletins.		3. Perform self-d	0	-1. (1)		
			Ж		Go to appropriate malfun	ctioning
4. Perform self-diagnosis STEP-2. (* Code No. 20 should be displayed	,	ox. 4 second.		NG	sensor circuit. (*6)	
↓ ок				[	Go to Blower Motor Circ	uit (*7)
5. Perform self-diagnosis STEP-4. (*	'			No		
Does blower motor speed change a	ccording to	each code No.?				
Code No. 41	42	43 44 45	46			
Blower motor speed Low Mi ↓ Yes	iddle high	Middle low	High			
<ul> <li>6. Is engine coolant temperature be below 15°C (59°F)?</li> <li>↓ Yes</li> </ul>	low 50°C (1	22°F) and ambient	t temperature	No	Blower motor operation is	s normal.
7. Is blower motor operating under	-			N	Go to Blower Motor Circ	uit. (*8)
		be confirmed by	self-diagnosis	.] <sup>No L</sup>	ок	
8. Check ambient sensor circuit. (*2	2)			[	▼ OK	
↓ OK	+0)				thermal transmitter control	
9. Check in-vehicle sensor circuit. ( ↓ OK	(3)			Refer	to EL-(*14), "Electrical Cor	nponents
10. Check sunload sensor circuit. (*	4)			Шэрес		
↓ ок						
11. Check intake sensor circuit. (*13	3)					
↓ ок		7				
12. Check air mix door motor PBR	circuit. (*5)	]				
↓ ОК						
If the symptom still exists, perform other symptoms. [Refer to symptom					Go to Trouble Dia related symptom.	gnosis for
↓ No				4	nother symptom exists.	
Replace auto amp.		INSPECTION EN				RHA875
: HA-44	*6	: STEP-BY-STEF			*10: HA-66	
нА-44 НА-129	0	(HA-45), see N			*11: HA-65	
HA-132	*7	: HA-98	-		*12: HA-66	
HA-135	*8	: HA-98			*13: HA-139	
E HA-141	*9	: HA-45			*14: EL-113	

Blower Motor (Cont'd)





## Automatic Mode

NBHA0062S03 In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

## Starting Fan Speed Control

#### Start Up From "COLD SOAK" Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not HA operate for a short period of time (up to 126 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 126 seconds as described above. SC After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F), at which time the blower speed will increase to the objective speed.

#### Start Up From Normal or "HOT SOAK" Condition (Automatic mode)

EL NBHA0062S0402 The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

BT NBHA0062S04

Blower Motor (Cont'd)

## Blower Speed Compensation

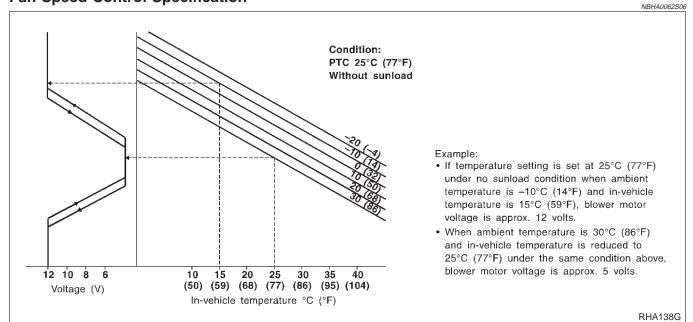
## Sunload

NBHA0062S0501 When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

#### Ambient

When the ambient temperature is in the "moderate" range [10 - 15°C (50 - 59°F)], the computed blower voltage will be compensated (reduced) by up to 3.5V (depending on the blower speed). In the "extreme" ambient ranges [below 0°C (32°F) and above 20°C (68°F)] the computed objective blower voltage is not compensated at all. In the ambient temperature ranges between "moderate" and "extreme" [0 - 10°C (32 - 50°F) and 15 - 20°C (59 - 68°F)], the amount of compensation (for a given blower speed) varies depending on the ambient temperature.

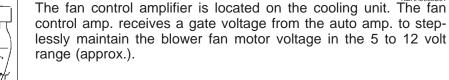
## **Fan Speed Control Specification**

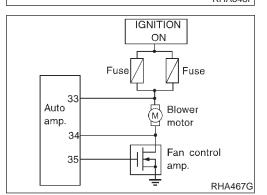


## **COMPONENT DESCRIPTION Fan Control Amplifier**

NBHA0063 NBHA0063S01

Ĩ, Fan control amplifier 4 | | RHA648F





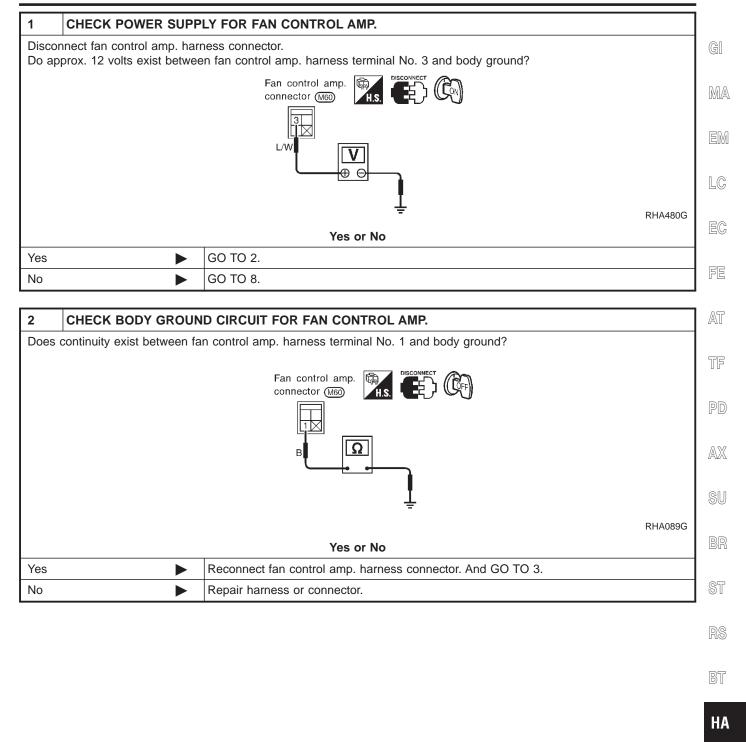
## DIAGNOSTIC PROCEDURE

SYMPTOM: Blower motor operation is malfunctioning under Starting Fan Speed Control.

NBHA0062S0502

NBHA0062S05

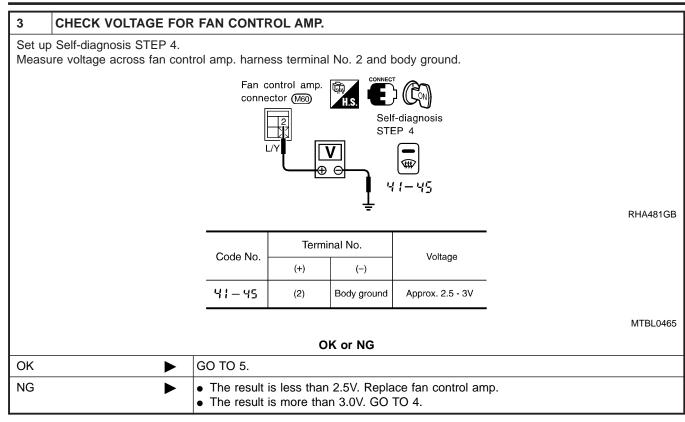
Blower Motor (Cont'd)



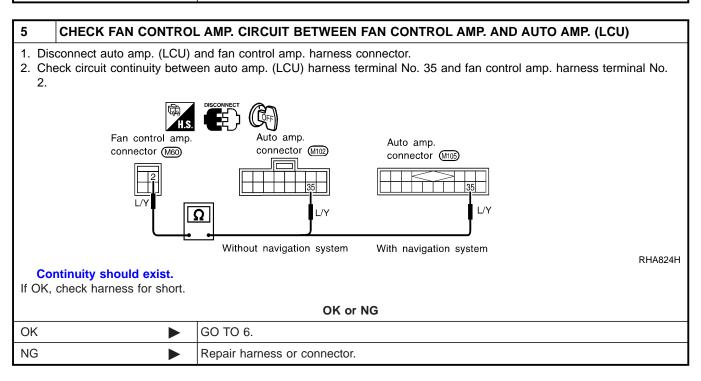
SC

EL

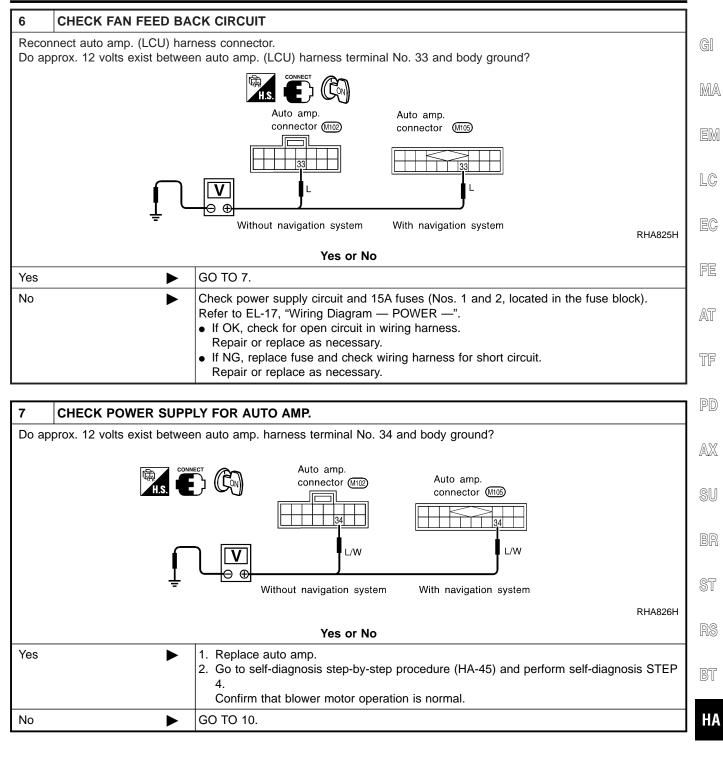
Blower Motor (Cont'd)



4	CHECK FAN CONTROL AMP.					
Refer	Refer to HA-103.					
	OK or NG					
OK	•	GO TO 5.				
NG						



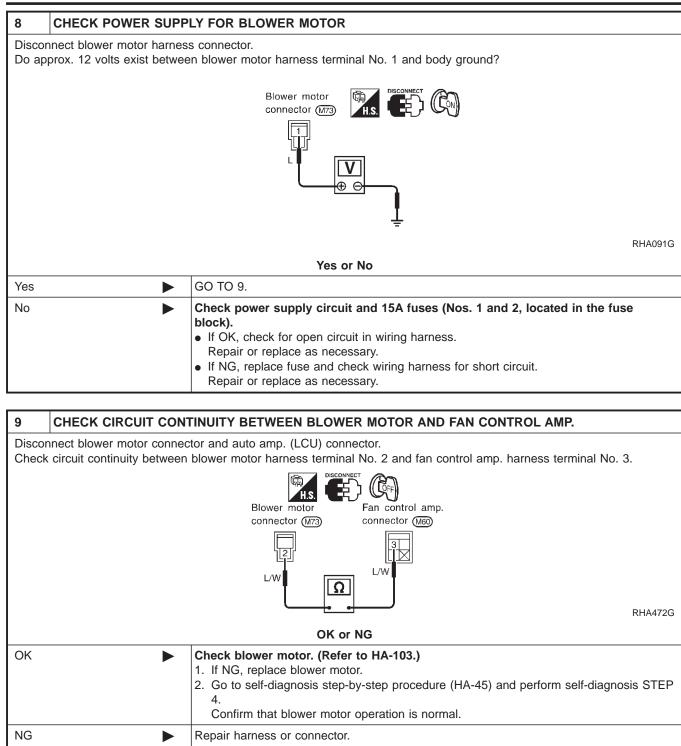
Blower Motor (Cont'd)

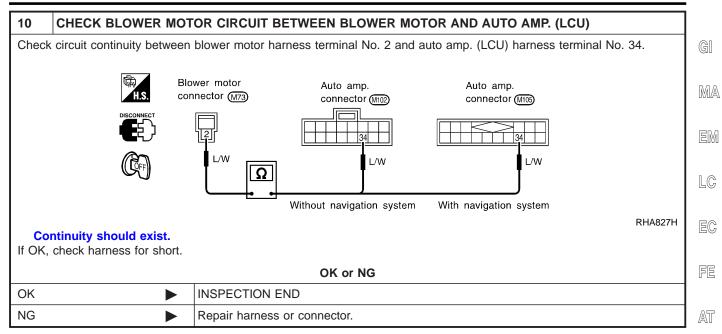


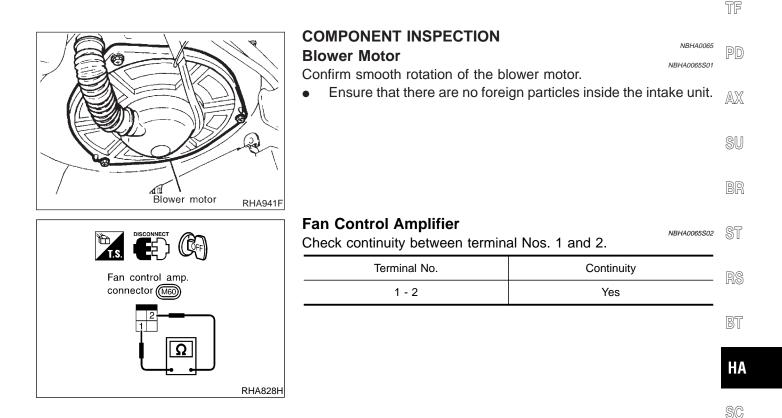
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#### Blower Motor (Cont'd)







EL

SYMPTOM:

# Magnet Clutch TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH

Magnet clutch does not engage. 

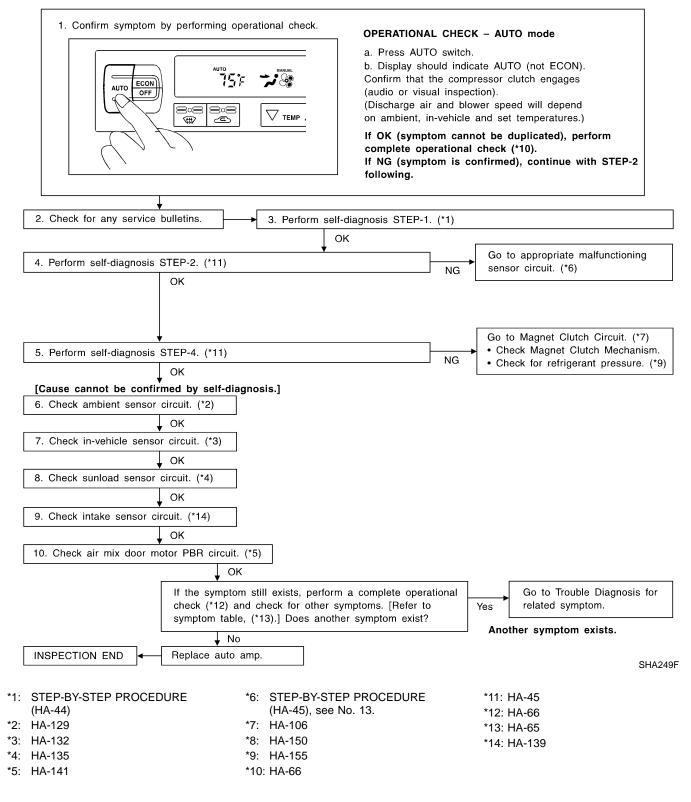
#### Inspection Flow

Without Navigation System

NBHA0095S01

=NBHA0095

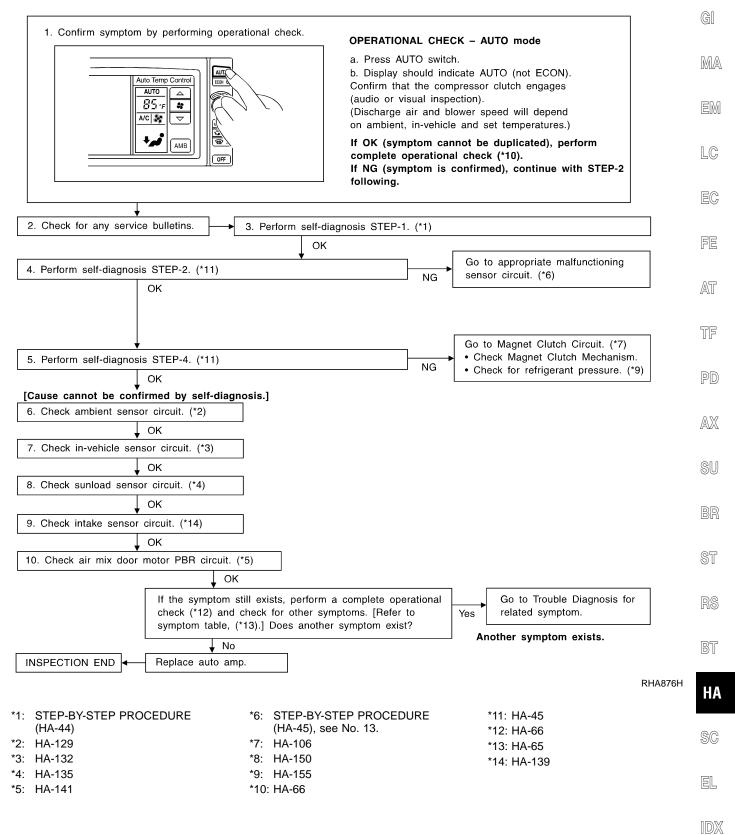
NBHA0095S0101



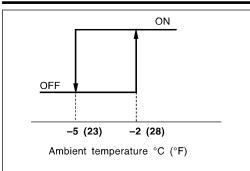
## **HA-104**

#### With Navigation System

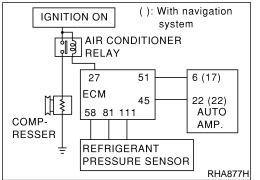
NBHA0095S0102



#### Magnet Clutch (Cont'd)



RHA094GB



#### SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature and signal from ECM.

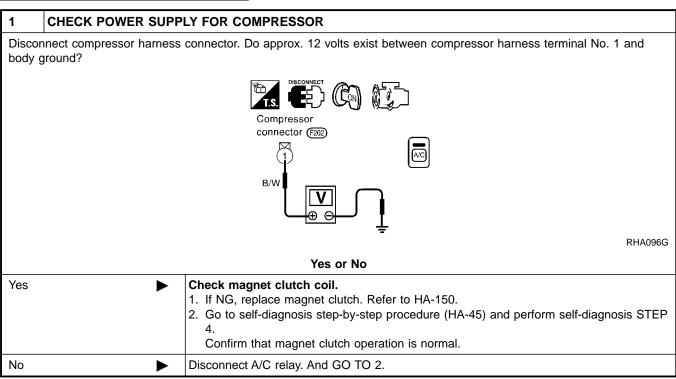
#### Low Temperature Protection Control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor.

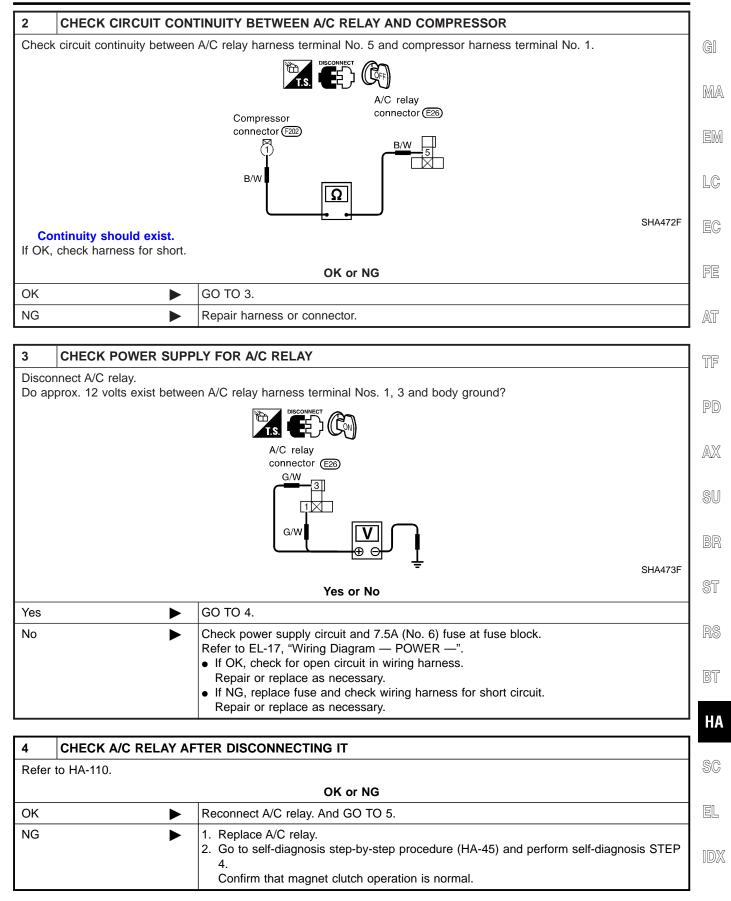
When ambient temperatures are greater than  $-2^{\circ}C$  (28°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than  $-5^{\circ}C$  (23°F).

#### DIAGNOSTIC PROCEDURE

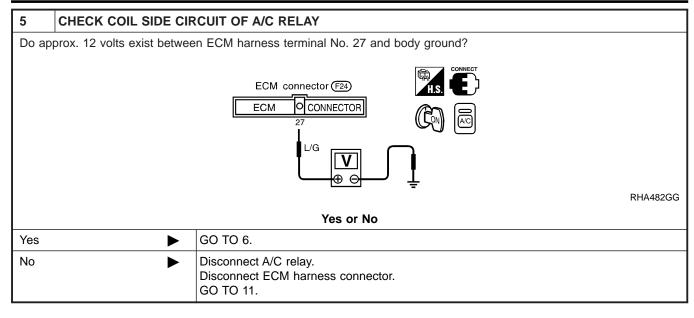
SYMPTOM: Magnet clutch does not engage when AUTO switch is ON.

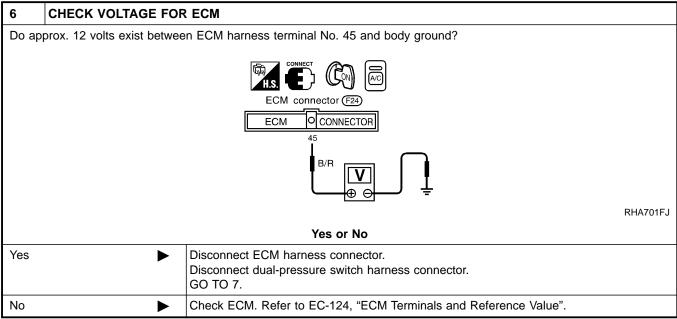


#### Magnet Clutch (Cont'd)

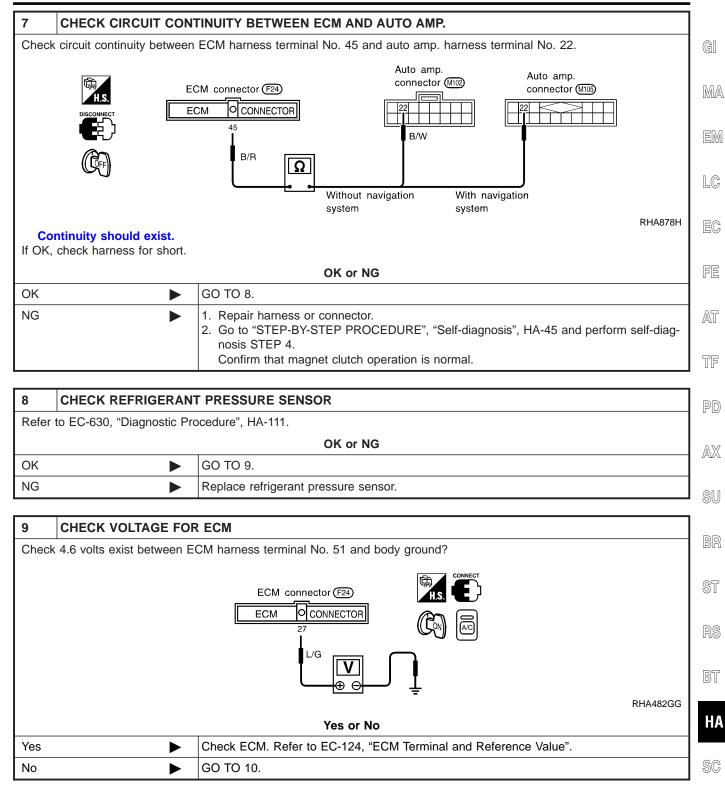


Magnet Clutch (Cont'd)





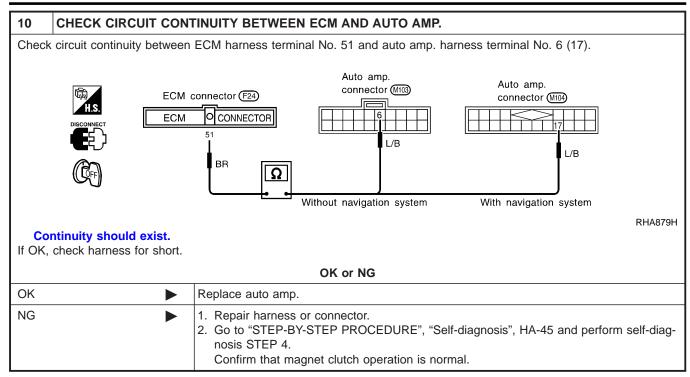
Magnet Clutch (Cont'd)

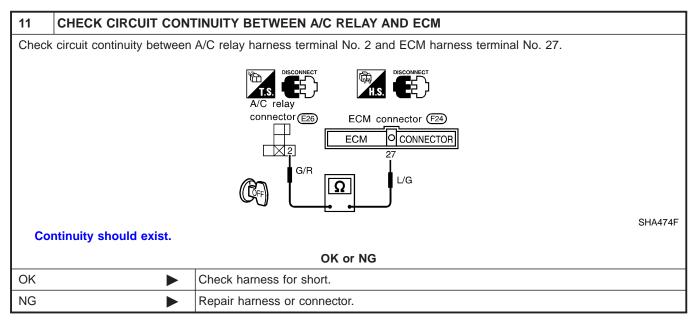


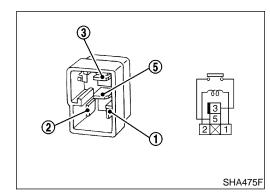
EL

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#### Magnet Clutch (Cont'd)







#### **COMPONENT INSPECTION**

#### NBHA0068 NBHA0068501 S. 3 and 5.

No

 Check continuity between terminal Nos. 3 and 5.

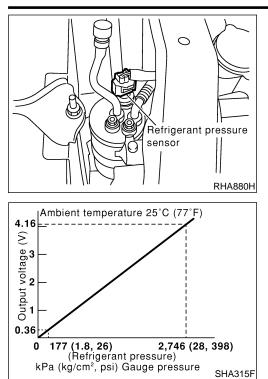
 Conditions
 Continuity

 12V direct current supply between terminal Nos. 1 and 2
 Yes

If NG, replace relay.

No current supply

A/C Relay



#### **Refrigerant Pressure Sensor**

Make sure that higher A/C refrigerant pressure results in higher refrigerant-pressure sensor output voltage. GI

MA
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AT
TF

PD

AX

SU

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ST



BT

HA

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#### Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING SYMPTOM:

Insufficient cooling

# Inspection Flow

Without Navigation System

NBHA0096S01 NBHA0096S0101

=NBHA0096

1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK – Temperature decrease** 65F \*\*\* a. Press the temperature decrease button until 18°C AUTO ECON (65°F) is displayed. b. Check for cold air at discharge air outlets. ©© ∰ 00°U темр 🔊 мог 6 If OK (symptom cannot be duplicated), perform complete operational check (\*11). If NG (symptom is confirmed), continue with STEP-2 following. 3. Perform self-diagnosis STEP-1. (\*1) 2. Check for any service bulletins. OK NG Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (\*12) sensor circuit. (\*5) ↓ок NG Go to appropriate malfunctioning 5. Perform self-diagnosis STEP-4. (\*12) items. OK · Check mode door motor and air mix door motor circuit. (\*6) • Check intake door circuit. (\*7) • Check blower motor circuit. (\*8) • Check magnet clutch circuit. (\*9) NG 6. Check compressor belt tension. Refer to MA-(\*14), "Checking Drive Belts" Adjust or replace compressor belt. 🖌 OK NG Adjust or replace air mix door 7. Check air mix door operation. (\*2) control linkage. OK NG 8. Check cooling fan operation. Refer to LC-(\*15), "Cooling Fan" V OK 9. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines. NG 10. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. Refer to Contaminated refrigerant. (\*13) V OK 11. Connect ACR4 to vehicle. NG Refer to Contaminated refrigerant. (\*13) Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. V OK 12. Check refrigeration cycle pressure with manifold gauge connected. NG Perform performance test diagnoses. Refer to (\*3). Refer to (\*10) 🖌 OK NG 13. Check for evaporator coil freeze up. Replace compressor. (Freeze up.) (Does not freeze up.) ↓ OK NG 14. Check ducts for air leaks Repair air leaks V OK 15. Perform temperature setting trimmer. (\*4) (1) Set up AUXILIARY MECHANISM mode in self-diagnosis. (2) Press 🕤 (COLD) switch as desired. 🖌 OK INSPECTION END SHA190FC \*11: HA-66 \*1: HA-44 \*6: HA-77 \*2: HA-85 \*7: HA-89 \*12: HA-45 \*8: HA-97 \*13: HA-2 \*3: HA-116 \*4: HA-53 \*9: HA-106 \*14: MA-13 \*5: STEP-BY-STEP PROCEDURE \*10: HA-114 \*15: LC-20 (HA-45), see No. 13.

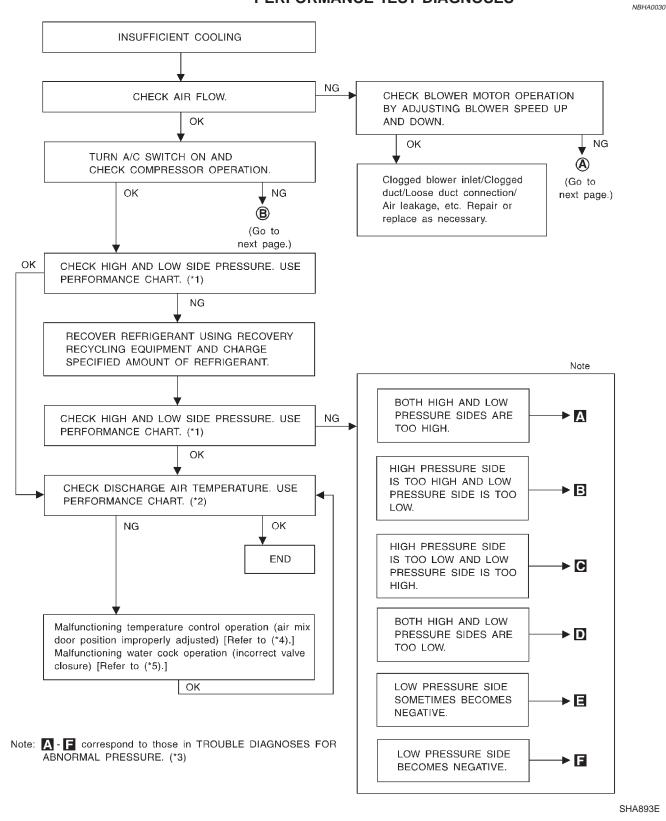
#### With Navigation System

Ith Navigation System	NBHA0096S0102
1. Confirm symptom by performing the following operational check.	G
OPERATIONAL CHECK – Temperature decrease	
Auto Temp C: Decrease       Increase         MANUAL       Increase         Auto Temp C: Decrease       Increase         a. Press the temperature decrease button until 18°C         (65°F) is displayed.	R
b. Check for cold air at discharge air outlets.	
If OK (symptom cannot be duplicated), perform	
Complete operational check (*11). If NG (symptom is confirmed), continue with STEL following.	<b>2</b>
Check for any service bulletins.	
B. Perform self-diagnosis STEP-2. (*12)	ing
→ OK S. Perform self-diagnosis STEP-4. (*12) Go to appropriate malfunct	ioning
OK items. • Check mode door motor an	d J
air mix door motor circuit.	(*6)
Check intake door circuit.     Check blower motor circuit.	, , , , , , , , , , , , , , , , , , , ,
Check blower motor circuit     Check magnet clutch circuit	· / /
Check compressor belt tension. Refer to MA-(*14), "Checking Drive Belts".	belt.
♦ OK Chack six mix data sparation (*0)	
Crieck air mix door operation. (2) control linkage.	
Check cooling fan operation.	Fan".
• Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.	L
D. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. NG Refer to Contaminated refrige	rant. (*13)
I. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant	
identifier.	
<ul> <li>→ OK</li> <li>2. Check refrigeration cycle pressure with manifold gauge connected.</li> <li>NG Perform performance test diag</li> </ul>	
Refer to (*3).	J10363.
♦ OK NG	
3. Check for evaporator coil freeze up. (Freeze up.) Replace compressor.	
→ OK NG	
I. Check ducts for air leaks Repair air leaks Repair air leaks.	
5. Perform temperature setting trimmer. (*4)	
<ul> <li>(1) Set up AUXILIARY MECHANISM mode in self-diagnosis.</li> <li>(2) Turn temperature dial counterclockwise as desired.</li> </ul>	
♦ OK	_
INSPECTION END	RHA881H
HA-44 *6: HA-77 *11: HA-66 HA-85 *7: HA-89 *12: HA-45	_
HA-85 7. HA-89 12: HA-45 HA-116 *8: HA-97 *13: HA-2	1
HA-53 *9: HA-106 *14: MA-13	
STEP-BY-STEP PROCEDURE *10: HA-114 *15: LC-20	

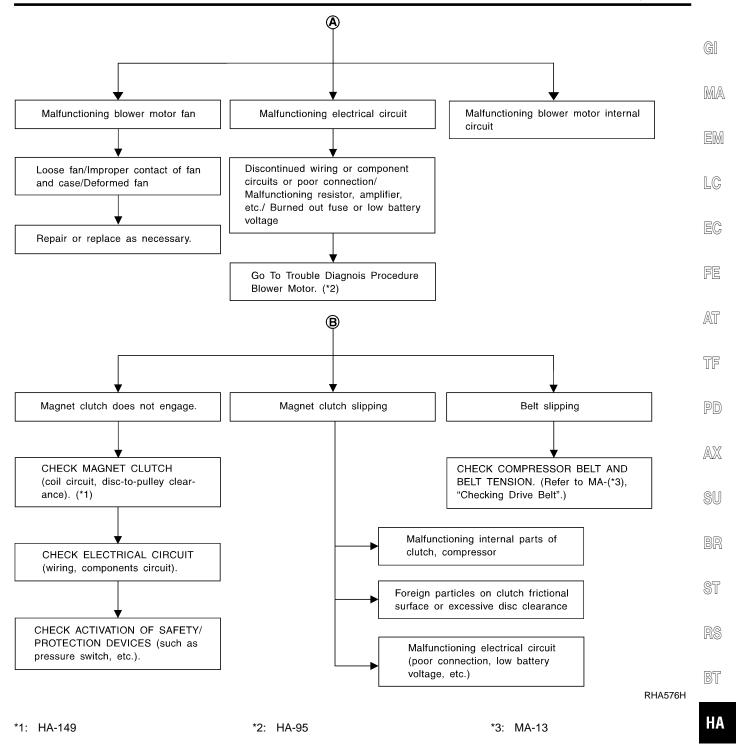
IDX

Insufficient Cooling (Cont'd)

#### PERFORMANCE TEST DIAGNOSES



\*1: HA-116 \*2: HA-116 \*3: HA-116 \*4: HA-85 \*5: HA-85



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#### PERFORMANCE CHART

#### Test Condition

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door window	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	➔ (Ventilation) set
REC switch	(Recirculation) set
ℜ (blower) speed	Max. speed set
Engine speed	Idle speed
Operate the air conditioning s	system for 10 minutes before taking measurements.

#### Test Reading Recirculating-to-discharge Air Temperature Table

NBHA0031S02 NBHA0031S0201

NBHA0031S0202

NBHA0031

NBHA0031S01

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator	
Relative humidity %	Air temperature °C (°F)	°C (°F)	
	25 (77)	6.0 - 9.0 (43 - 48)	
50 - 60	30 (86)	10.0 - 13.6 (50 - 56)	
50 - 60	35 (95)	15.2 - 19.5 (59 - 67)	
	40 (104)	22.5 - 27.1 (73 - 81)	
	25 (77)	9.0 - 12.2 (48 - 54)	
60 - 70	30 (86)	13.6 - 17.2 (56 - 63)	
	35 (95)	19.5 - 23.7 (67 - 75)	
	40 (104)	27.1 - 32.3 (81 - 90)	

#### Ambient Air Temperature-to-operating Pressure Table

Ambient air		High proceure (Discharge side)	Low proceure (Suption side)
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)
	25 (77)	1,226 - 1,638 (12.5 - 16.7, 178 - 237)	172 - 250 (1.75 - 2.55, 25 - 36)
50 - 70	30 (86)	1,422 - 1,883 (14.5 - 19.2, 206 - 273)	196 - 275 (2.0 - 2.8, 28 - 40)
	35 (95)	1,657 - 2,187 (16.9 - 22.3, 240 - 317)	231 - 309 (2.35 - 3.15, 33 - 45)
	40 (104)	1,922 - 2,501 (19.6 - 25.5, 279 - 363)	280 - 373 (2.85 - 3.8, 41 - 54)

#### TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-116 ("Ambient air temperature-to-operating pressure table").

# Both High- and Low-pressure Sides are Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Both high- and low-pressure sides re too high. A	• Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.	_
	Air suction by cooling fan is insufficient.	<ul> <li>Insufficient condenser cooling performance</li> <li>↓</li> <li>1. Condenser fins are clogged.</li> <li>2. Improper fan rotation of cooling fan</li> </ul>	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>	[
	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is</li> </ul>	Poor heat exchange in con- denser (After compressor operation	Evacuate repeatedly and recharge system.	_
AC359A	stopped high-pressure	stops, high pressure decreases too slowly.) ↓ Air in refrigeration cycle		
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	_
	• An area of the low-pres- sure pipe is colder than areas near the evaporator outlet.	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant dis- charge flow</li> </ul>	Replace expansion valve.	
	<ul> <li>Plates are sometimes covered with frost.</li> </ul>	• Expansion valve is open a little compared with the		
		specification. ↓ 1. Improper thermal valve installation		
		<ol> <li>Improper expansion valve adjustment</li> </ol>		

#### High-pressure Side is Too High and Low-pressure Side is Too Low.

High-pressure Side is Too	High and Low-pressu	re Side is Too Low.	NBHA0032S02	ST
Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check lubricant for con- tamination.</li> </ul>	RS BT
				HA
				SC
				EL
	`			IDX

NBHA0032S03

# High-pressure Side is Too Low and Low-pressure Side is Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings	Replace compressor.
	No temperature difference between high and low-pres- sure sides	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings.	Replace compressor.

# Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
e too low.	<ul> <li>There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	<ul> <li>Replace liquid tank.</li> <li>Check lubricant for contamination.</li> </ul>
	<ul> <li>Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank.</li> <li>Expansion valve inlet may be frosted.</li> <li>Temperature difference occurs somewhere in high- pressure side</li> </ul>	High-pressure pipe located between receiver drier and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
	• Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or compo- nents	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-155.
	There is a big temperature difference between expan- sion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for con- tamination.</li> </ul>
	ilosied.	<ol> <li>Improper expansion valve adjustment</li> <li>Malfunctioning thermal valve</li> <li>Outlet and inlet may be</li> </ol>	
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	clogged. Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunc- tioning parts.</li> <li>Check lubricant for con- tamination.</li> </ul>
	Air flow volume is not	Evaporator is frozen.	Replace compressor.
	enough or is too low.	↓ Compressor discharge capacity does not change. (Compressor stroke is set at	

HA

SC

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#### Low-pressure Side Sometimes Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	<ul> <li>Air conditioning system does not function and does not cyclically cool the compartment air.</li> <li>The system constantly functions for a certain period of time after com- pressor is stopped and restarted.</li> </ul>	Refrigerant does not dis- charge cyclically. ↓ Moisture is frozen at expan- sion valve outlet and inlet. ↓ Water is mixed with refriger- ant.	<ul> <li>Drain water from refriger- ant or replace refrigerant.</li> <li>Replace liquid tank.</li> </ul>

NBHA0032S06

#### Low-pressure Side Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes nega- tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	<ul> <li>Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.</li> <li>If water is the cause, ini- tially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.</li> <li>If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).</li> <li>If either of the above methods cannot correct the problem, replace expansion valve.</li> <li>Replace liquid tank.</li> <li>Check lubricant for con- tamination.</li> </ul>

Insufficient Heating

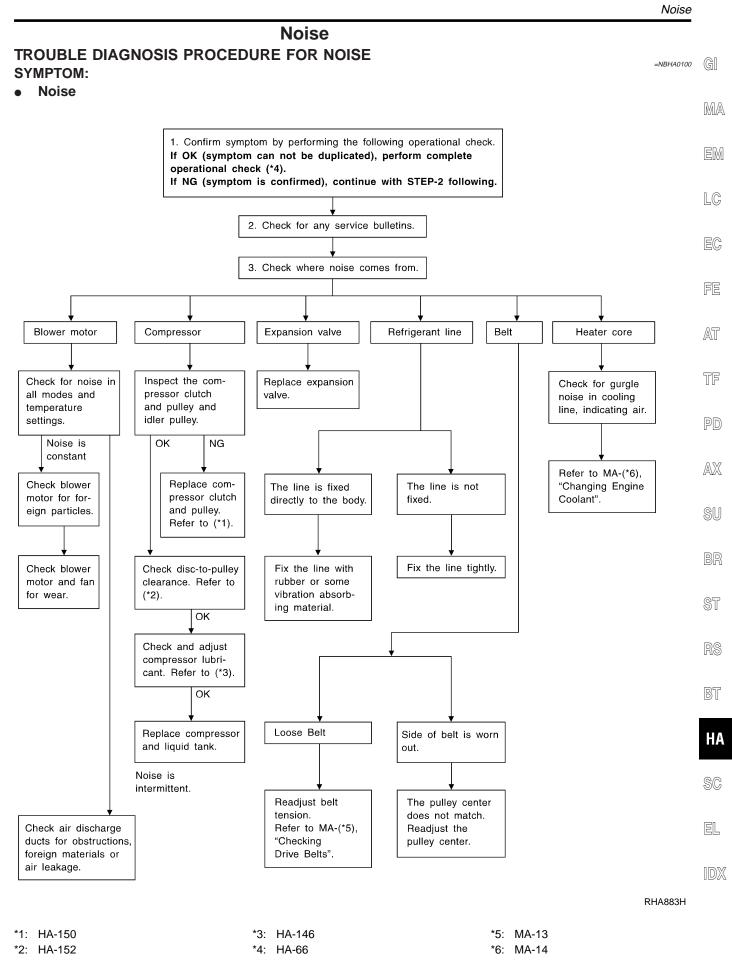
Insufficient Heating		
TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING SYMPTOM: Insufficient heating	=NBHA0097 ([	GI
Inspection Flow Without Navigation System	NBHA0097S01 NBHA0097S0101	MA
1. Confirm symptom by performing the following operational check.		EM
OPERATIONAL CHECK – Temperature increase a. Press the temperature increase button until (85°F) is displayed. b. Check for hot air at discharge air outlets.		LC
If OK (symptom cannot be duplicated), perforcement of the symptom is confirmed, continue with following.	STEP-2	EC
2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*2)		AT
ОК	L-	-7.0
4. Perform self-diagnosis STEP-2. (*3) OK		TF
5. Perform self-diagnosis STEP-4. (*4) Go to appropriate malt items.	unctioning	PD
<ul> <li>OK</li> <li>Check mode door mot air mix door motor circ</li> <li>Engine coolant level. Refer to MA-(*11), "Changing Engine Coolant".</li> <li>Check intake door circ</li> <li>Check blower motor circ</li> <li>Check blower motor circ</li> </ul>	cuit. (*7) cuit. (*8)	AX
<ul> <li>Hoses for leaks or kinks.</li> <li>Radiator cap. Refer to LC-(*12), "System Check".</li> <li>Air in cooling system.</li> </ul>	sary.	su
OK 7. Check air mix door and water cock operation. Refer to (*5). OK OK Go to TROUBLE DIAGNO PROCEDURE FOR AIR MOTOR. (*10)		BR
8. Check ducts for air leaks.		ST
9. Check the heater inlet and outlet hose temperatures by touching.		
Hot inlet Warm outlet		RS
Check thermostat installation. Refer to LC-(*13), "Thermostat". NG Check heater hoses for proper installation. OK Note OK Note	toot	BT
Replace thermostat. Refer to LC-(*12), "System Check".Back flush heater core, drain and refill coolant. Refer to MA-(*11), "Changing Engine Coolant". Retest.		HA
Hot inlet Warm outlet Warm outlet		sc
System OK Hot inlet Warm outlet	.". Retest.	EL
*1: HA-66*6:STEP-BY-STEP PROCEDURE*10: HA-82*2: HA-44(HA-45), see No. 13.*11: MA-14*3: HA-45*7:HA-78*12: LC-11*4: HA-45*8:HA-90*13: LC-16*5: HA-85*9:HA-98	01	IDX

#### HA-121

Insufficient Heating (Cont'd)

#### With Navigation System

	NBH/
1. Confirm symptom by performing the following op	
Auto Temp · Decrease @ Increase	<ul> <li>OPERATIONAL CHECK - Temperature increase</li> <li>a. Press the temperature increase button until 32°C (85°F) is displayed.</li> <li>b. Check for hot air at discharge air outlets.</li> <li>If OK (symptom cannot be duplicated), perform complete operational check (*1).</li> <li>If NG (symptom is confirmed), continue with STEP-2 following.</li> </ul>
↓ ↓	
2. Check for any service bulletins.	rform self-diagnosis STEP-1. (*2)
	ОК
4. Perform self-diagnosis STEP-2. (*3)	Go to appropriate malfunctioning sensor circuit. (*6)
ОК	NG Sensor circuit. (6)
↓ 5. Perform self-diagnosis STEP-4. (*4)	Go to appropriate malfunctioning
OK	NG items. • Check mode door motor and
<ul> <li>♦</li> <li>6. Check the following:</li> <li>• Engine coolant level. Refer to MA-(*11), "Changing</li> <li>• Hoses for leaks or kinks.</li> </ul>	air mix door motor circuit. (*7) • Check intake door circuit. (*8)
<ul> <li>Radiator cap. Refer to LC-(*12), "System Check".</li> <li>Air in cooling system.</li> </ul>	NG Repair/replace as necessary.
J OK	
7. Check air mix door and water cock operation. Refer	to (*5). NG Go to TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR. (*10)
↓ OK 8. Check ducts for air leaks.	Repair leaks.
↓ ок	NG
9. Check the heater inlet and outlet hose temperatures	by touching.
Hot inlet ✔ Warm outlet	Both hoses warm
Check thermostat installation. Refer to LC-(*13), "Thermostat". NG Check heater h	ses for proper installation. NG Repair or replace as necessary. Retest.
OK Note	OK Note
	ter core, drain and refill coolant. I1), "Changing Engine Coolant". Retest.
Hot inlet Warm outlet	tlet warm
System OK Hot ir Warm	Replace heater core. Refill engine coolant. Refer to MA-(*11), "Changing Engine Coolant". Retest.
1: HA-66 *6: STEI	P-BY-STEP PROCEDURE *10: HA-82
	45), see No. 13. *11: MA-14
3: HA-45 *7: HA-7	78 *12: LC-11
74: HA-45 *8: HA-9 75: HA-85 *9: HA-9	10. 20 10
*5: HA-85 *9: HA-9	



**HA-123** 

#### Self-diagnosis TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS

SYMPTOM:

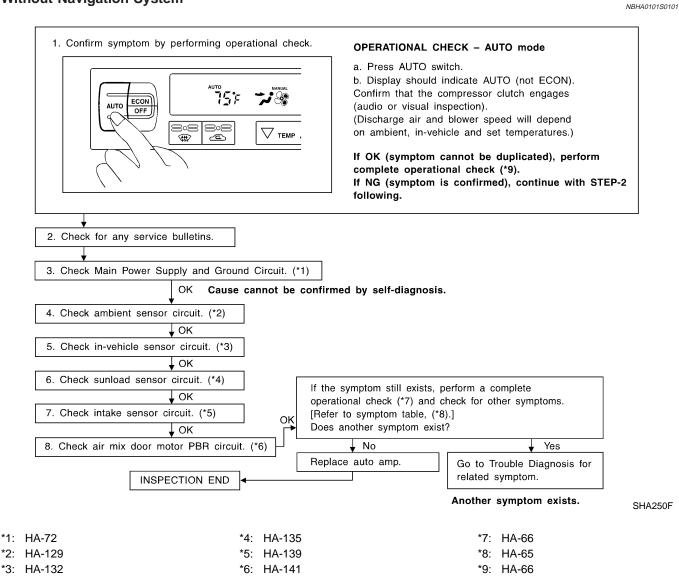
• Self-diagnosis cannot be performed.

#### **Inspection Flow**

Without Navigation System

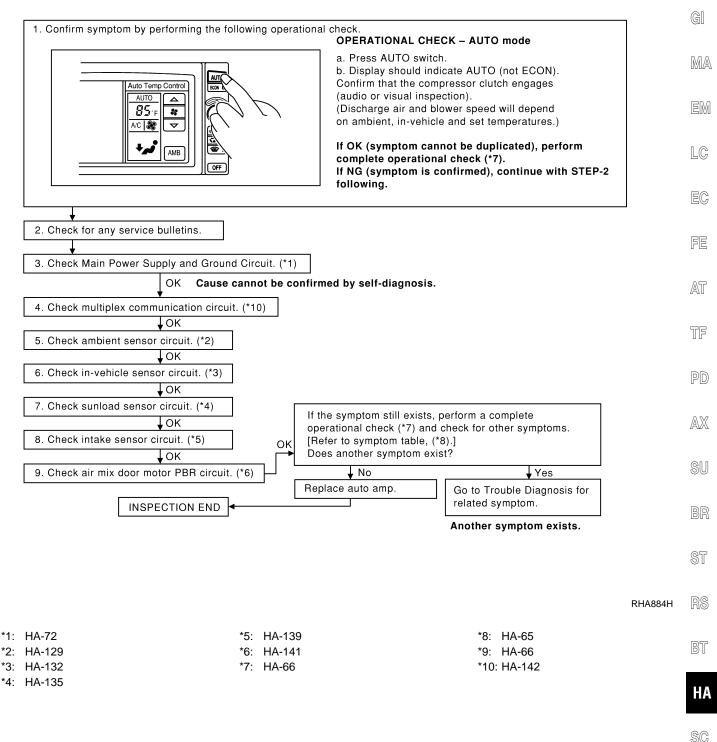
NBHA0101S01

=NBHA0101



#### With Navigation System

NBHA0101S0102



EL

1D)X

# Memory Function

# TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM:

• Memory function does not operate.

#### Inspection Flow

#### Without Navigation System

NBHA0102S01 NBHA0102S0101

=NBHA0102

1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK – Memory function** a. Set the temperature 85°F or 32°C. b. Press OFF switch. c. Turn the ignition off. åuto 85°F d. Turn the ignition on. 7;8 ECON e. Press the AUTO switch. AUTO OFF f. Confirm that the set temperature remains at previous temperature. 808 808 g. Press OFF switch. ▽ темр \$ ✐ If OK (symptom cannot be duplicated), perform complete operational check (\*2). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Check Main Power Supply and Ground Circuit. (\*1) loĸ 4. Replace auto amp. 5. FINAL CHECK Go to self-diagnosis step-by-step procedure (\*3) and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. RHA885H

\*1: HA-72

\*2: HA-66

\*3: HA-45

BR

ST

RS

BT

HA

SC

EL

IDX

#### With Navigation System

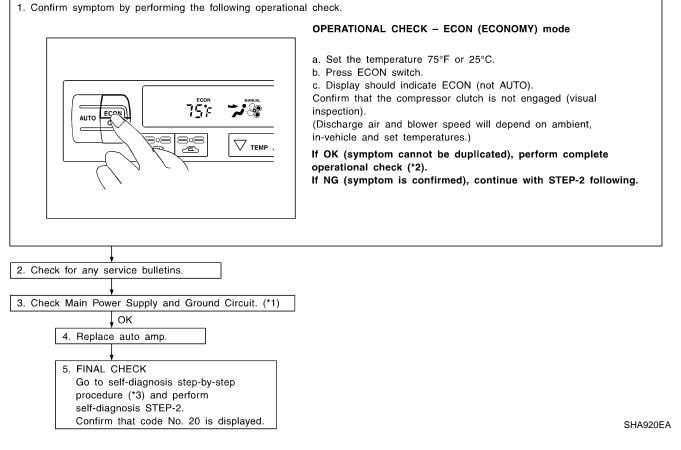
	NBHA0102S0102	
1. Confirm symptom by performing the following operational check.		GI
a. Set the temperature 85°F or 32°C. b. Press OFF switch.		MA
Auto Temp Control       Example       c. Turn the ignition off.         AUTO       Auto       C. Turn the ignition off.         AUTO       C. Turn the ignition on.       C. Press the AUTO switch.		EM
A/C T C Continue that the set temperature remains at previous tem g. Press OFF switch. If OK (symptom cannot be duplicated), perform complet		LC
operational check (*2). If NG (symptom is confirmed), continue with STEP-2 fol	llowing.	EC
		FE
2. Check for any service bulletins. 3. Check Main Power Supply and Ground Circuit. (*1)		AT
OK 4. Replace auto amp.		TF
<ul> <li>FINAL CHECK</li> <li>Go to self-diagnosis step-by-step</li> <li>procedure (*3) and perform</li> </ul>		PD
self-diagnosis STEP-2. Confirm that code No. 20 is displayed.	RHA886H	AX
1: HA-72 *2: HA-66 *3: HA-45		SU

#### ECON (ECONOMY) Mode TROUBLE DIAGNOSIS PROCEDURE FOR ECON (ECONOMY) MODE SYMPTOM:

• ECON mode does not operate.

# Inspection Flow

#### Without Navigation System



\*1: HA-72

\*2: HA-66

\*3: HA-45

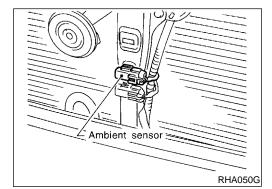
=NBHA0103

NBHA0103S01

NBHA0103S0101

#### With Navigation System

With Navigation System	1	NBHA0103S0102	
1. Confirm symptom by performing the following operationa	al check.		GI
o	PPERATIONAL CHECK – ECON (ECONOMY) mode		
b.	. Set the temperature 75°F or 25°C. . Press ECON switch.		MA
	. Display should indicate ECON (not AUTO). Confirm that the compressor clutch is not engaged (visual rspection).		EM
	Discharge air and blower speed will depend on ambient, n-vehicle and set temperatures.)		LC
	OK (symptom cannot be duplicated), perform complete perational check (*2).		60
	NG (symptom is confirmed), continue with STEP-2 following.		EC
			FE
2. Check for any service bulletins. 3. Check Main Power Supply and Ground Circuit. (*1)			AT
OK 4. Replace auto amp.			TF
5. FINAL CHECK Go to self-diagnosis step-by-step procedure (*3) and perform			PD
self-diagnosis STEP-2. Confirm that code No. 20 is displayed.		RHA887H	AX
*1: HA-72 *2: HA-66	*3: HA-45		SU



#### Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the driver's side condenser. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

BT

ST

HA

SC

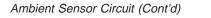
EL

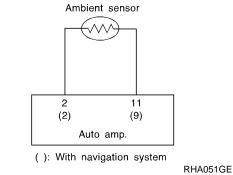
IDX

NBHA0040

#### AMBIENT TEMPERATURE INPUT PROCESS

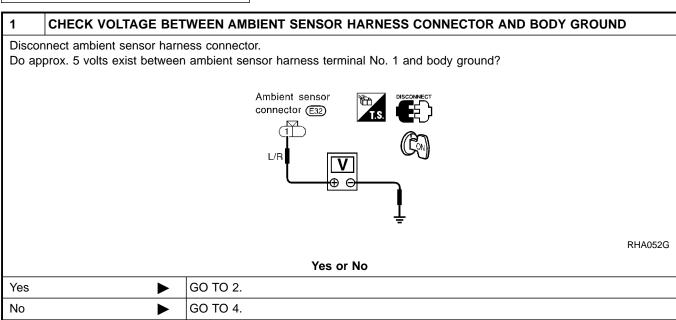
The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of  $0.33^{\circ}$ C ( $0.6^{\circ}$ F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

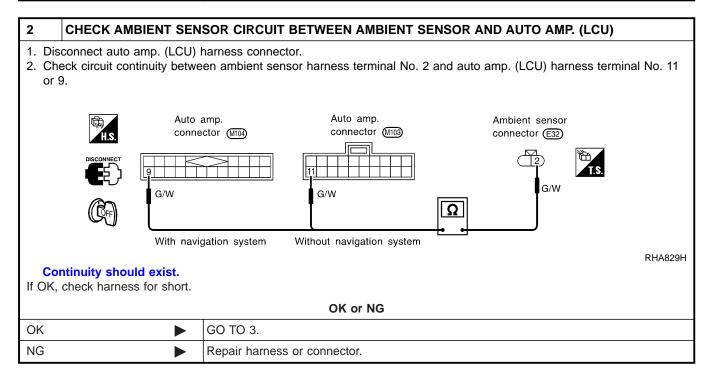




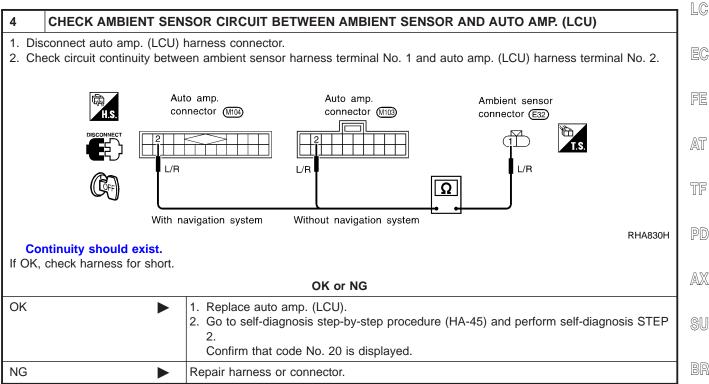
#### DIAGNOSTIC PROCEDURE

SYMPTOM: Ambient sensor circuit is open or shorted. ( $\stackrel{NBHA0041}{2}$  or -2; is indicated on the display as a result of conducting Self-diagnosis STEP 2.)





3	CHECK AMBIENT SEN	ISOR	
Refer	to HA-131.		GI
OK or NG			
ОК	►	<ol> <li>Replace auto amp. (LCU).</li> <li>Go to self-diagnosis step-by-step procedure (HA-45) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.</li> </ol>	ma   em
NG		Replace ambient sensor.	



#### Ambient sensor Ambient sensor

#### COMPONENT INSPECTION Ambient Sensor

NBHA0042 ST

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using RS the table below.

BT	Resistance $k\Omega$	Temperature °C (°F)
	12.73	-15 (5)
HA	9.92	-10 (14)
	7.80	-5 (23)
SC	6.19	0 (32)
	4.95	5 (41)
EL	3.99	10 (50)
	3.24	15 (59)
IDX	2.65	20 (68)
	2.19	25 (77)
	1.81	30 (86)

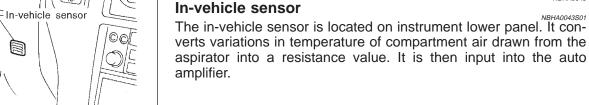
HA304F

Temperature °C (°F)	Resistance k $\Omega$
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace ambient sensor.

# **In-vehicle Sensor Circuit COMPONENT DESCRIPTION**

NBHA0043 NBHA0043S01



# Aspirator RHA636F

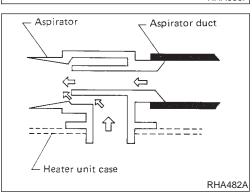
Δ

SID

#### Aspirator

RHA103G

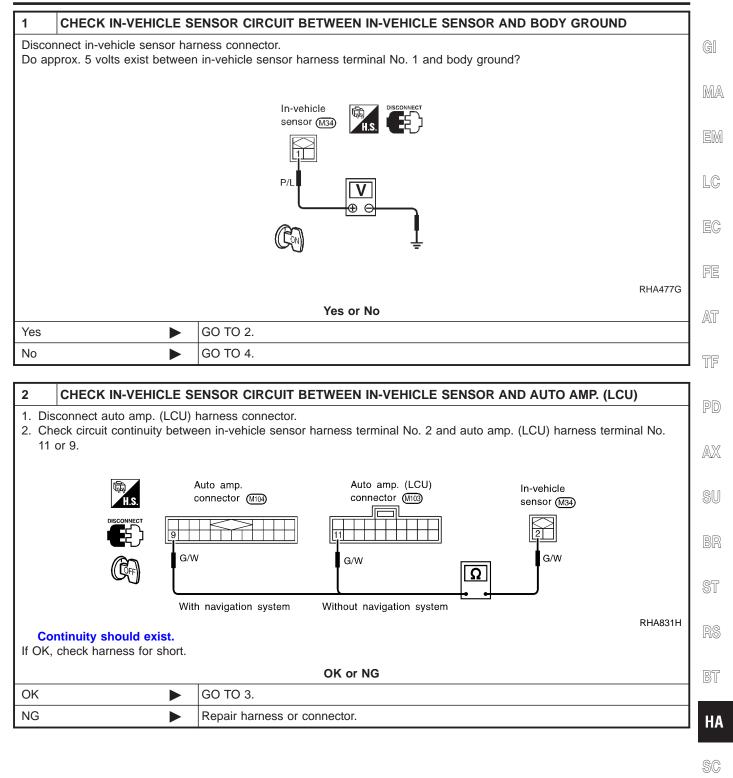
NBHA0043502 The aspirator is located in front of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.



In-vehicle sensor З 11 (3) (9) Auto amp. (): With navigation system RHA056GH

#### **DIAGNOSTIC PROCEDURE**

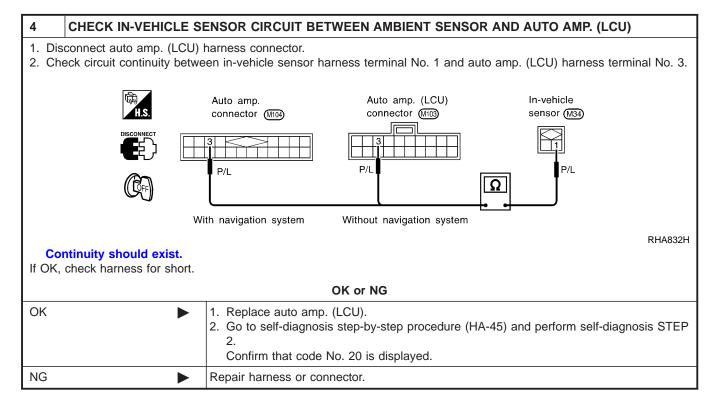
SYMPTOM: In-vehicle sensor circuit is open or shorted. (c or -22 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)

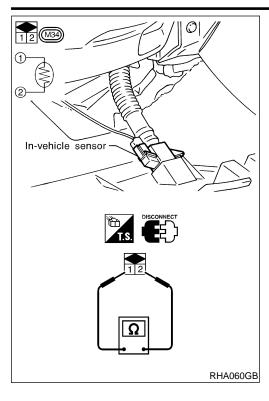


EL

IDX

3	CHECK IN-VEHICLE SE	INSOR	
Refer	to HA-135.		
OK or NG			
ОК		<ol> <li>Replace auto amp.</li> <li>Go to self-diagnosis step-by-step procedure (HA-45) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.</li> </ol>	
NG		<ol> <li>Replace in-vehicle sensor.</li> <li>Go to self-diagnosis step-by-step procedure (HA-45) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.</li> </ol>	





#### COMPONENT INSPECTION In-vehicle Sensor

NBHA0045

GI

ΜДΜ

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

		IMIA
Temperature °C (°F)	Resistance k $\Omega$	0000 0
-15 (5)	12.73	EM
-10 (14)	9.92	
-5 (23)	7.80	LC
0 (32)	6.19	
5 (41)	4.95	EC
10 (50)	3.99	
15 (59)	3.24	FE
20 (68)	2.65	
25 (77)	2.19	AT
30 (86)	1.81	
35 (95)	1.51	TF
40 (104)	1.27	66
45 (113)	1.07	PD

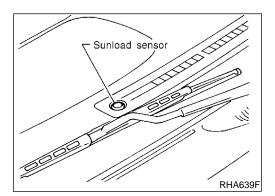
If NG, replace in-vehicle sensor.

AX





ST



#### Sunload Sensor Circuit COMPONENT DESCRIPTION

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.

HA

SC

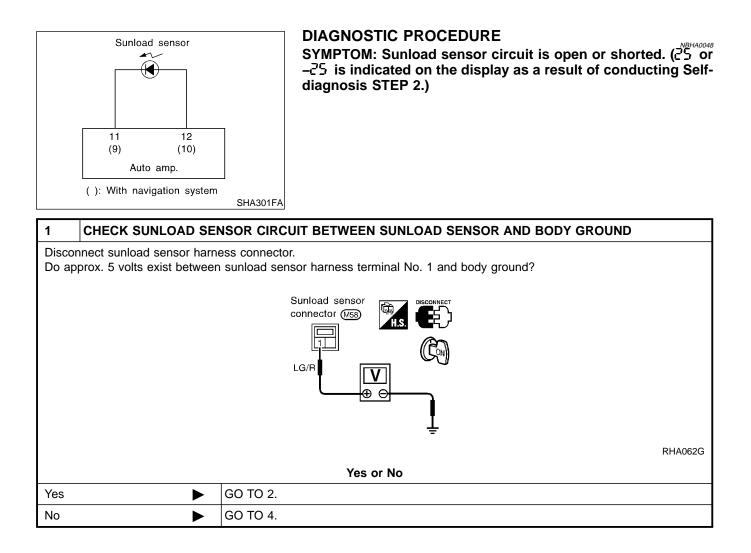
EL

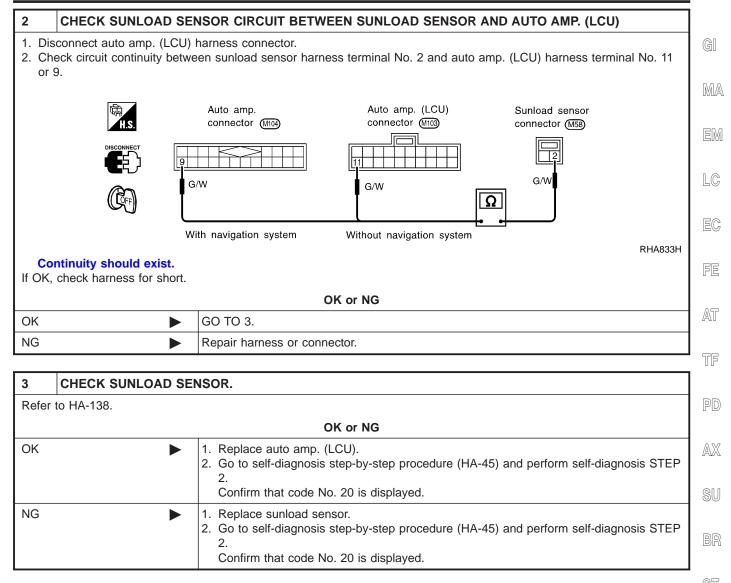
#### SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily

obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.





ST

RS

BT

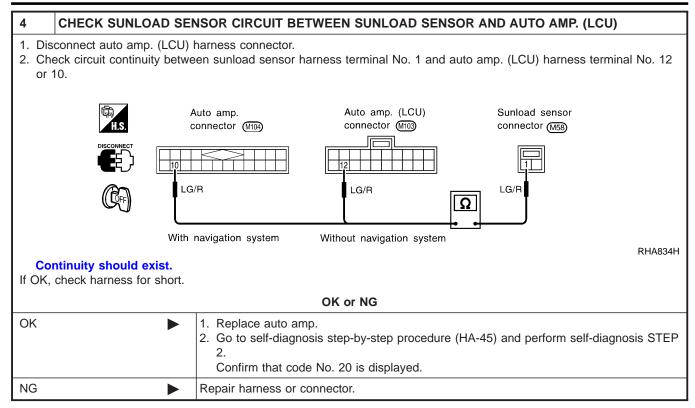
HA

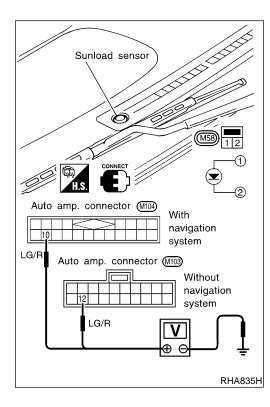
SC

EL

IDX

Sunload Sensor Circuit (Cont'd)





#### **COMPONENT INSPECTION**

**Sunload Sensor** 

NBHA0049

Measure voltage between auto amp. terminal 12 (10) and body ground.

If NG, replace sunload sensor.

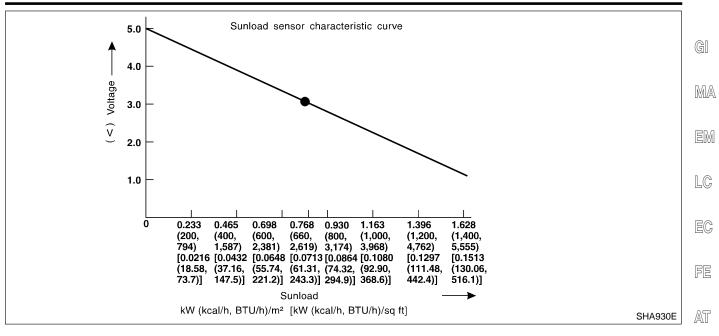
• When checking sunload sensor, select a place where sun shines directly on it.

TF

PD

NBHA0105

NBHA0105S01



-Intake sensor Evaporator Intake sensor connector RHA584E

#### **Intake Sensor Circuit COMPONENT DESCRIPTION Intake Sensor**

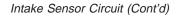
The intake sensor is located on the cooling unit. It converts tem-AX perature of air after it passes through the evaporator into a resistance value which is then input to the auto amp. After disconnecting intake sensor harness connector, measure SU

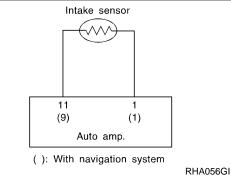
resistance between terminals 1 and 2 at sensor harness side, using the table below. 

BR	Resistance $k\Omega$	Temperature °C (°F)
- - ST	12.73	-15 (5)
. 91	9.92	-10 (14)
RS	7.80	-5 (23)
. 110	6.19	0 (32)
BT	4.95	5 (41)
	3.99	10 (50)
НА	3.24	15 (59)
	2.65	20 (68)
SC	2.19	25 (77)
	1.81	30 (86)
EL	1.51	35 (95)
	1.27	40 (104)
IDX	1.07	45 (113)

If NG, replace intake sensor.

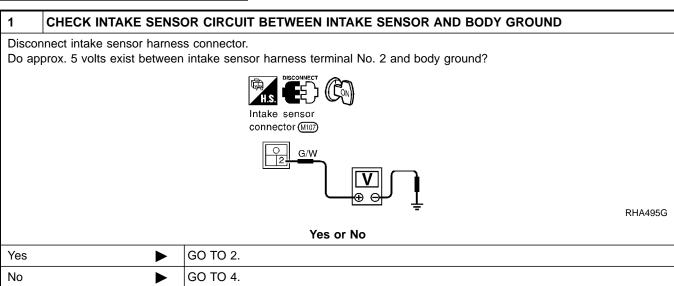
#### **HA-139**

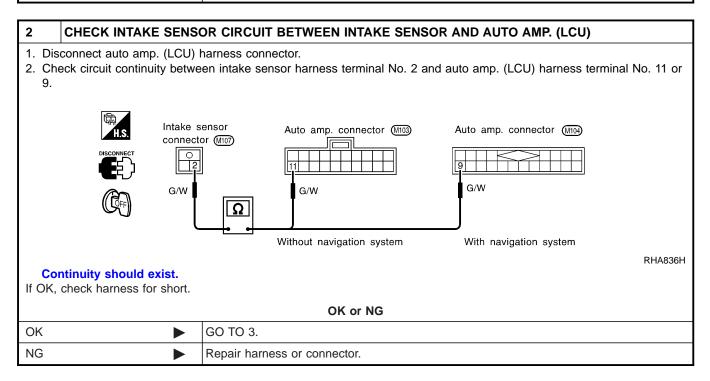




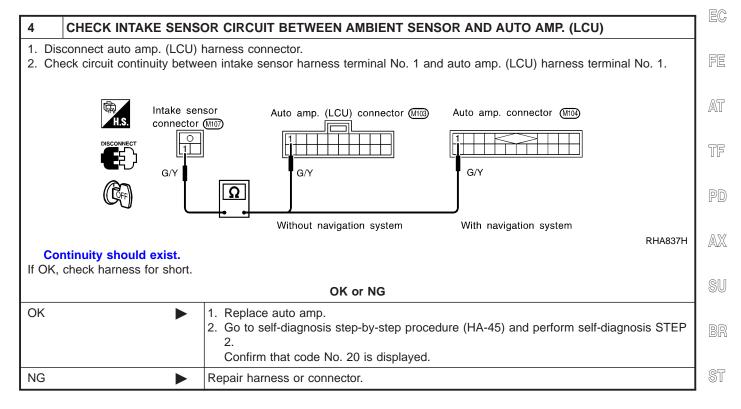
#### **DIAGNOSTIC PROCEDURE**

SYMPTOM: Intake sensor circuit is open or shorted. ( A or  $-\overline{c}$ ' is indicated on the display as a result of conducting Self-diagnosis STEP 2.)





3	CHECK INTAKE SENSOR		
Refer	o HA-139.	GI	
	OK or NG		
OK	<ul> <li>Replace auto amp.</li> <li>Go to self-diagnosis step-by-step procedure (HA-45) and perform self-diagnosis STEP 2.</li> <li>Confirm that code No. 20 is displayed.</li> </ul>	MA EM	
NG	<ul> <li>Replace intake sensor.</li> <li>Go to self-diagnosis step-by-step procedure (HA-45) and perform self-diagnosis STEP 2.</li> <li>Confirm that code No. 20 is displayed.</li> </ul>	LC	



RS

\_\_\_

HA

SC

1DX

#### Air Mix Door Motor PBR Circuit DIAGNOSTIC PROCEDURE

For description of mode door motor and air mix door motor circuit, refer to HA-84.

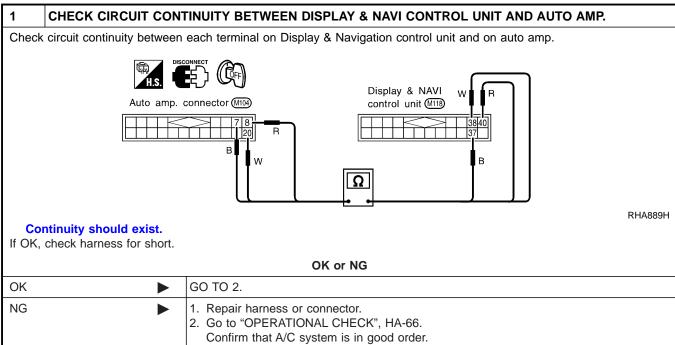
SYMPTOM: If PBR circuit is open or shorted. (-26 or 26 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

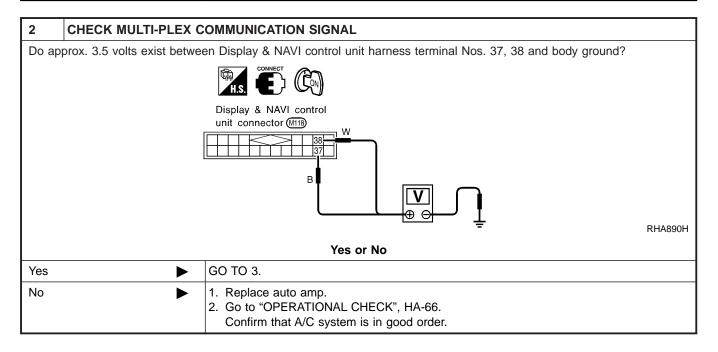
Perform diagnostic procedure for mode door motor and air mix door motor. Refer to HA-78.

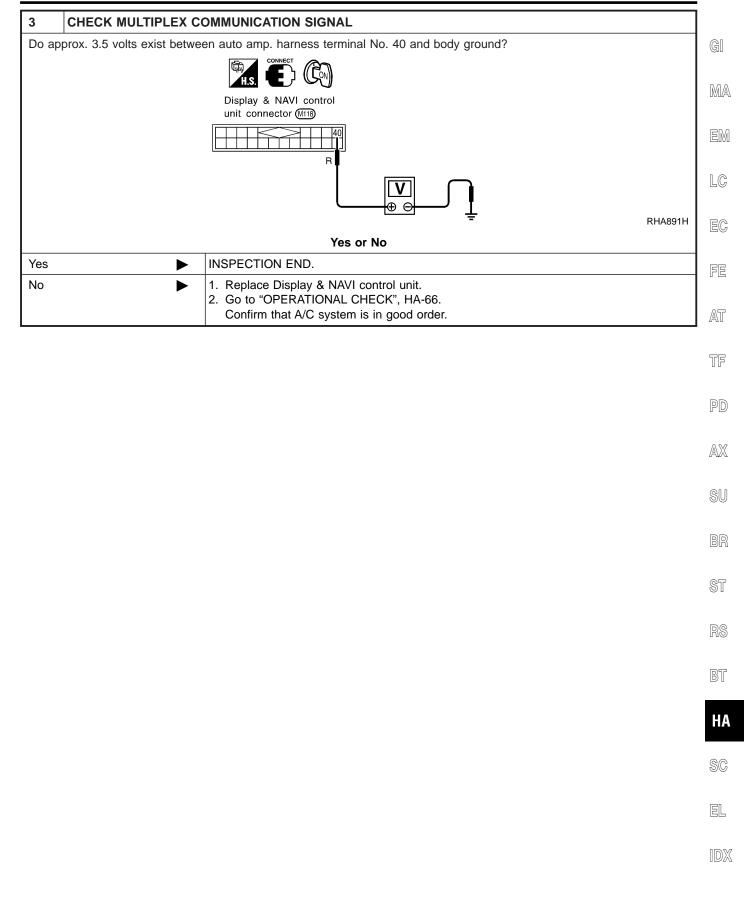
HA-141

Multiplex Communication Circuit

**Multiplex Communication Circuit DIAGNOSTIC PROCEDURE** NBHA0118 **Display & NAVI** SYMPTOM: control unit A/C system does not come on. • 37 40 38 A/C system can not controlled. 8 20 A/C auto amp. RHA888H







#### HFC-134a (R-134a) Service Procedure

NBHA0070

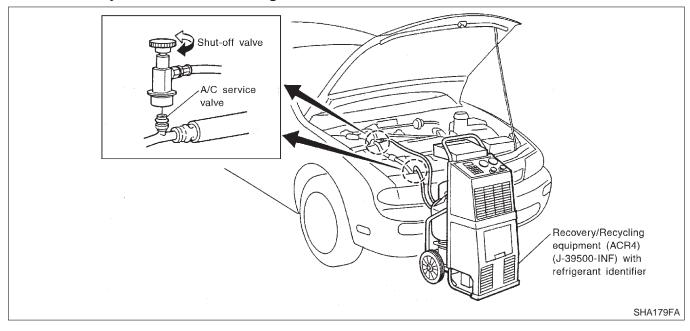
NBHA0070S01

NBHA0070S0101

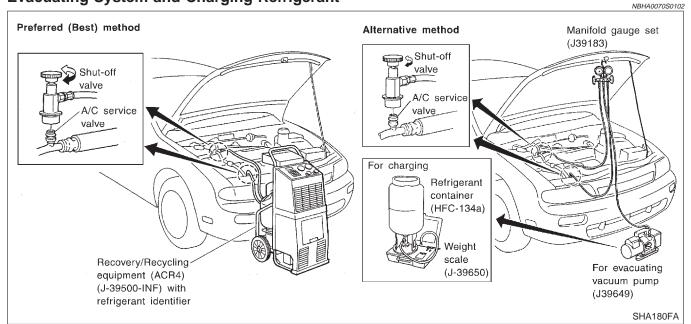
#### SETTING OF SERVICE TOOLS AND EQUIPMENT DISCHARGING REFRIGERANT

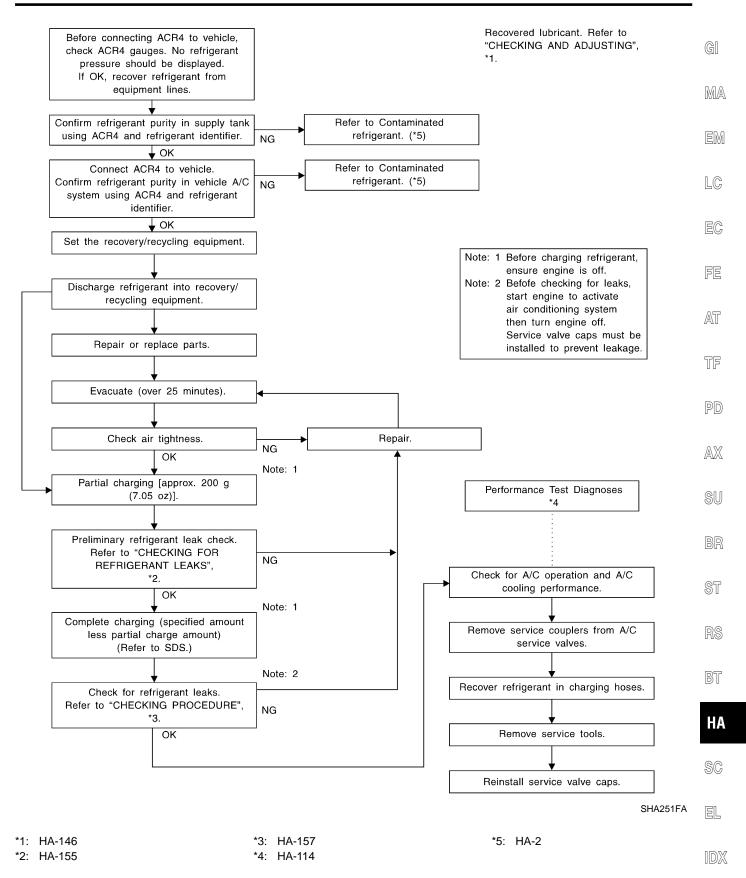
#### WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



#### **Evacuating System and Charging Refrigerant**





# Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

### LUBRICANT

Name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0 NBHA0071S01

### CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the test group shown below.

1	CHECK	LUBRICANT	RETURN	OPERATION
---	-------	-----------	--------	-----------

Can lubricant return operation be performed?

• A/C system works properly.

• There is no evidence of a large amount of lubricant leakage.

Yes or No

Yes	GO TO 2.
No	GO TO 3.

2	PERFORM LUBRICAN	RETURN OPERATION, PROCEEDING AS FOLLOWS:		
1. Sta	rt engine, and set the follo	wing conditions:		
• Tes	t condition			
Eng	jine speed: Idling to 1,20	) rpm		
A/C	or AUTO switch: ON			
Blo	wer speed: Max. position			
Ten	np. control: Optional [Set	so that intake air temperature is 25 to 30°C (77 to 86°F).]		
	<ol> <li>Next item is for V-5 or V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm<sup>2</sup>, 85 psi) or higher.</li> </ol>			
If le	ess than the reference le	vel, attach a cover to the front face of the condenser to raise the pressure.		
3. Pe	3. Perform lubricant return operation for about 10 minutes.			
4. Sto	4. Stop engine.			
CAUTION:				
If excessive lubricant leakage is noted, do not perform the lubricant return operation.				
ОК		GO TO 3.		

3	CHECK COMPRESSOR		
Should the compressor be replaced?			
Yes or No			
Yes		Go to "Lubricant Adjustment Procedure for Compressor Replacement", (HA-148).	
No		GO TO 4.	

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART		
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)			G]
Yes or No			MA
Yes		Go to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", (HA-148).	UVUZAL
No	•	Carry out the A/C performance test.	EM

LC

EC

FE

AT

TF

PD

AX

- - - -

SU

BR

ST

RS

BT

HA

SC

EL

IDX

### Lubricant Adjusting Procedure for Components Replacement Except Compressor

=NBHA0071S0201 After replacing any of the following major components, add the correct amount of lubricant to the system.

### Amount of lubricant to be added

Part replaced	Lubricant to be added to system	Remarks	
Fait Teplaceu	Amount of lubricant mℓ (US fl oz, Imp fl oz)	Remarks	
Evaporator	75 (2.5, 2.6)	—	
Condenser	75 (2.5, 2.6)	—	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	_	Small leak *2	

\*1: If compressor is replaced, addition of lubricant is included in the table.

\*2: If refrigerant leak is small, no addition of lubricant is needed.

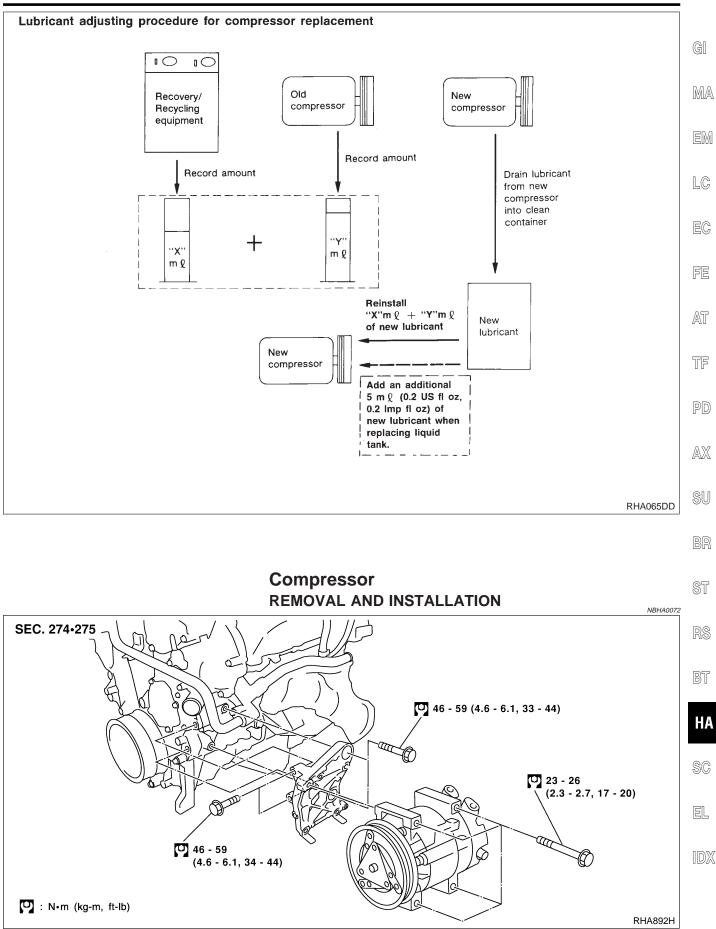
### Lubricant Adjusting Procedure for Compressor Replacement

- NBHA0071.50202 Before connecting ACR4 to vehicle, check ACR4 gauges. No 1. refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- 2. Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-2.
- 3. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-2.
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5. Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. Torque the drain plug.

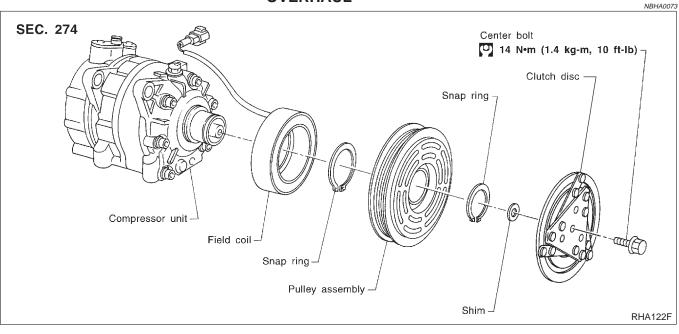
### 18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

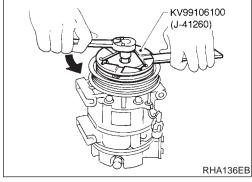
10. If the liquid tank also needs to be replaced, add an additional 5 m $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

Maintenance of Lubricant Quantity in Compressor (Cont'd)



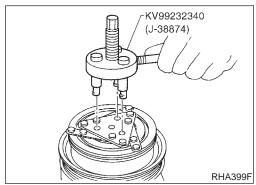
## Compressor Clutch OVERHAUL

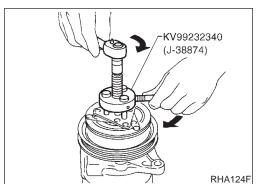




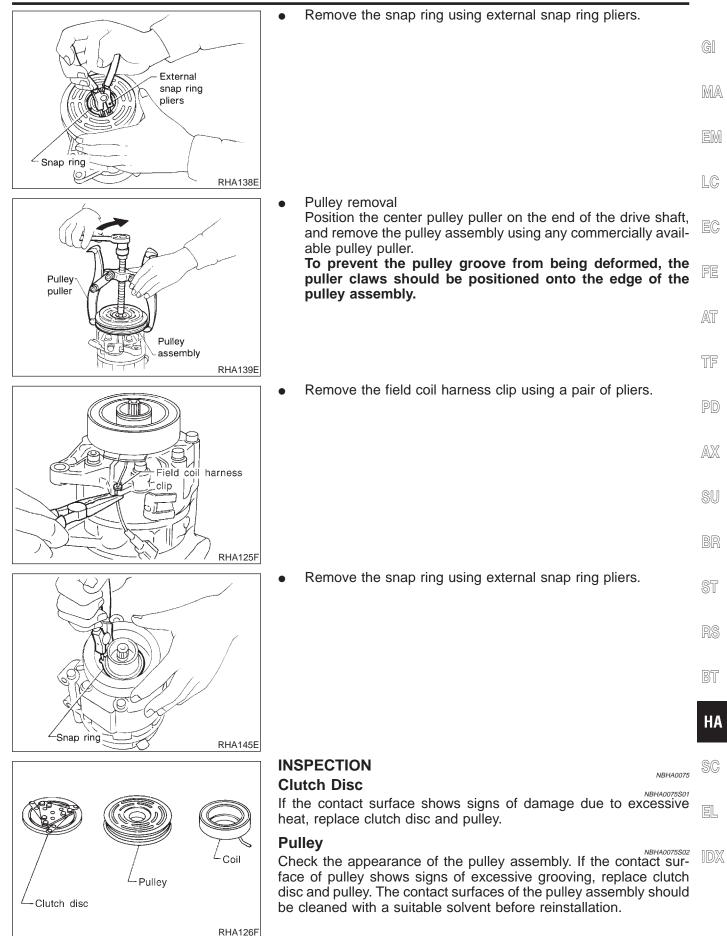
### REMOVAL

• When removing center bolt, hold clutch disc with clutch disc wrench.





Remove the clutch disc using the clutch disc puller.
 Insert the holder's three pins into the holes in the clutch disc.
 Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc.
 After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.



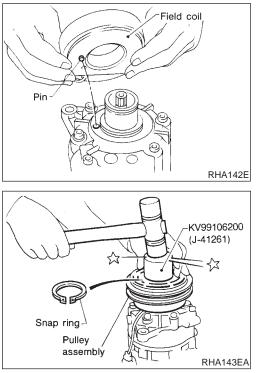
# HA-151

### Coil

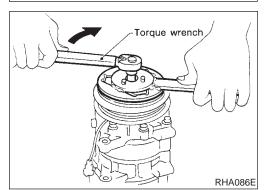
•

Check coil for loose connection or cracked insulation.

NBHA0075S03



# Shim RHA127F



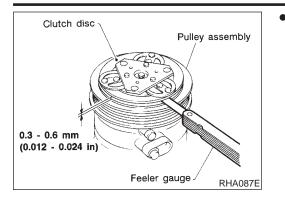
### **INSTALLATION**

NBHA0076

- Install the field coil. Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.
- Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.

Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque. After tightening the bolt, check that the pulley rotates smoothly.



Compressor Clutch (Cont'd)	
<ul> <li>Check clearance around the entire periphery of clutch disc.</li> <li>Disc-to-pulley clearance:         <ul> <li>0.3 - 0.6 mm (0.012 - 0.024 in)</li> </ul> </li> </ul>	GI
If the specified clearance is not obtained, replace adjusting spacer and readjust.	MA
	EM
Break-in Operation	LC
When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of	EC
transmitted torque.	FE
	AT
	TF
	PD

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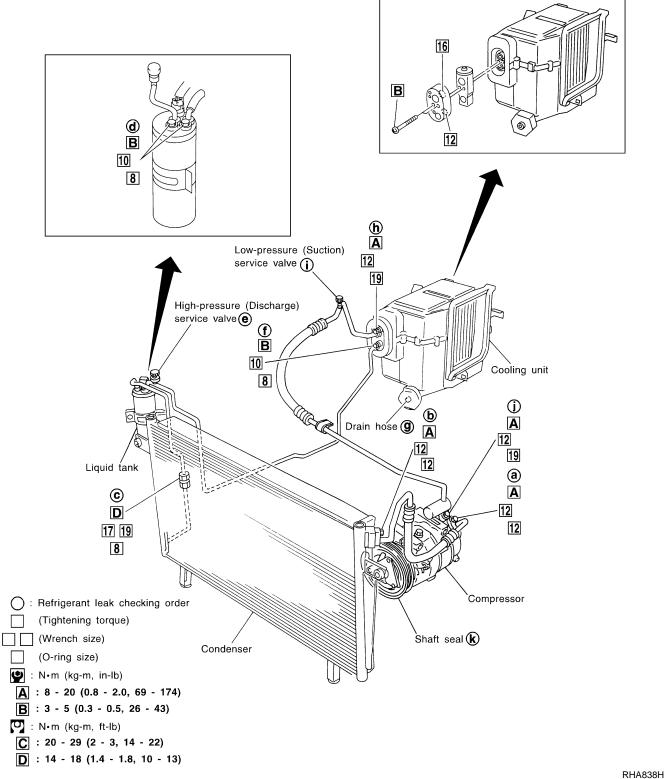
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# **Refrigerant Lines**

### **REMOVAL AND INSTALLATION**

• Refer to page HA-4 regarding "Precautions for Refrigerant Connection".

### SEC. 271•274•276



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### CHECKING FOR REFRIGERANT LEAKS

- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
- If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

### NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.  $\mathbb{A}\mathbb{T}$ 

# CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 4. Perform a system performance check and verify the leak repair Si with an approved electronic refrigerant leak detector.

### NOTE:

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

### DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

- 1. Check A/C system static (at rest) Pressure. Pressure must be at least 345 kPa (50 psi).
- Pour one bottle (1/4 ounce /7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.

### HA-155

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- 5. When the A/C operating (compressor running), inject one bottle (1/4 ounce /7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacture's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

### CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

### NOTE:

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.



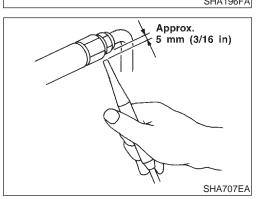
### ELECTRONIC REFRIGERANT LEAK DETECTOR Precautions for Handling Leak Detector

NBHA0115

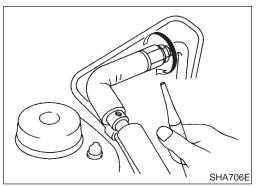
When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

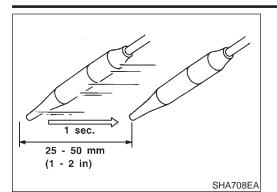
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

1. Position probe approximately 5 mm (3/16 in) away from point to be checked.



2. When testing, circle each fitting completely with probe.





Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

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### **Checking Procedure**

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- Connect a suitable A/C manifold gauge set to the A/C service AT ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

### NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal k). Refer to HA-154. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
- Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mount.  $$\mathbb{R}^{2}$$ 

• Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).  $\mathbb{BT}$ 

### NOTE:

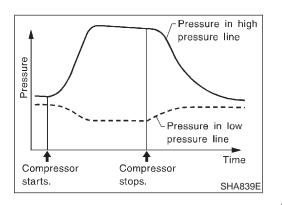
After removing A/C manifold gauge set from service valves, wipe HA any residue from valves to prevent any false readings by leak detector.

• Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose.

SC

- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 - 10.
- 7. Start engine.
- 8. Set the heater A/C control as follows:
- 1) A/C switch ON.
- 2) Face mode
- 3) Recirculation switch ON
- 4) Max cold temperature
- 5) Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.

**Belt TENSION ADJUSTMENT** GI NBHA0079 Refer to MA-13, "Checking Drive Belts". • MA LC **Ventilation Air Filter FUNCTION** Fresh air EC Ventilation air filter NBHA0108 Recirculation Air inside passenger compartment is kept clean at either recirculaair tion or fresh mode by installing ventilation air filter into cooling unit. FE NOTE: To replace ventilation air filter, refer to MA-6, "Periodic Maintenance". AT Caution label is fixed inside the glove box. Intake unit Evaporator TF RHA042G **REPLACEMENT PROCEDURE** NBHA0109 PD 1. Remove glove box. Remove instrument lower panel from instrument panel. 2. <sup>上</sup>Upper side filter 3. Remove ventilation air filter fixed clip. AX ΠU Lower side filter SU 11 SHA252F 4. Take out the lower side ventilation air filter from cooling unit. ST Then slide upper side filter to the bottom position and take off 5. the ventilation air filter from the cooling unit. 6. Replace with new one and reinstall on cooling unit. 7. Reinstall clip, instrument lower panel and glove box. BT HA Lower side filter SHA253F SC

air

Purified

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Belt

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# SERVICE DATA AND SPECIFICATIONS (SDS)

Compressor

### Compressor

-	NBHA0081
	CALSONIC make V-6
	V-6 variable displacement
Max.	184 (11.228)
Min.	14.5 (0.885)
·	37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]
	Clockwise (viewed from drive end)
	Poly V

### Lubricant

		NBHA0082
Model		CALSONIC make V-6
Name		Nissan A/C System Oil Type S
Part number*		KLH00-PAGS0
Capacity	Total in system	200 (6.8, 7.0)
$m\ell$ (US fl oz, Imp fl oz)	Compressor (Service part) charging amount	200 (6.8, 7.0)

\*: Always check with the Parts Department for the latest parts information.

# Refrigerant

	NBHA0083
Туре	HFC-134a (R-134a)
Capacity kg (lb)	0.60 - 0.70 (1.32 - 1.54)

# Engine Idling Speed (When A/C is ON)

• Refer to EC-639, "Idle Speed and Ignition Timing".

### **Belt Tension**

• Refer to MA-29, "Engine Maintenance".

NBHA0085

NBHA0084