# **TRANSFER**

# **SECTION**

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#### **PRECAUTIONS**

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

### Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI QX4 is as follows:

- For a frontal collision
  - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

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- For a side collision
  - The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

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Information necessary to service the system safely is included in the RS section of this Service Manual.

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#### **WARNING:**

To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with vellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

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# **Precautions**

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Before connecting or disconnecting the Transfer control unit harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the Transfer control unit. Because battery voltage is applied to Transfer control unit even if ignition switch is turned off.

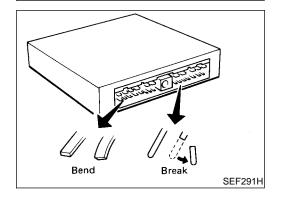
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When connecting or disconnecting pin connectors into or from Transfer control unit, take care not to damage pin

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terminals (bend or break). Make sure that there are not any bends or breaks on

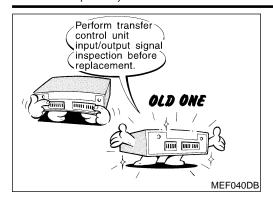
Transfer control unit pin terminal, when connecting pin



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connectors.



 Before replacing Transfer control unit, perform Transfer control unit input/output signal inspection and make sure whether Transfer control unit functions properly or not. (See page TF-55.)

#### **Service Notice**

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- 1) Before proceeding with disassembly, thoroughly clean the outside of the all-mode 4WD transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- 2) Disassembly should be done in a clean work area.
- 3) Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the all-mode 4WD transfer.
- 4) Place disassembled parts in order for easier and proper assembly.
- 5) All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- 6) Gaskets, seals and O-rings should be replaced any time the all-mode 4WD transfer is disassembled.
- 7) It is very important to perform functional tests whenever they are indicated.
- 8) The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place removed parts in a parts rack in order to replace them in correct positions and sequences. Care will also prevent springs and small parts from becoming scattered or lost.
- 9) Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- 10) Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, and to hold bearings and washers in place during assembly. Do not use grease.
- 11) Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- 12) After overhaul, refill the transfer with new ATF.
- 13) When the all-mode 4WD transfer drain plug is removed, only some of the fluid is drained. Old all-mode 4WD transfer fluid will remain in torque converter and ATF cooling system. Always follow the procedures, MA-22, "Changing All-mode 4WD Transfer Fluid".

### Wiring Diagrams and Trouble Diagnosis

NBTF0003

- When you read wiring diagrams, refer to the following:
- GI-11, "HOW TO READ WIRING DIAGRAMS"
   EL-12, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSIS"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

	Special Servi	NB1F00	004
ne actual shapes of K	ent-Moore tools may differ from those of special ser	vice tools illustrated here.	<del>-</del> (
Tool number (Kent-Moore No.) Tool name	Description		[
KV38108300 (J44195) Companion flange wrench		Removing companion flange nut Installing companion flange nut	[
	NT771	Installing front drive shaft bearing	_
J26091) Orift	a b	a: 76 mm (2.99 in) dia. b: 69 mm (2.72 in) dia.	
	NT086		
ST30032000 — ) Base		Installing front drive shaft bearing a: 38 mm (1.50 in) dia. b: 80 mm (3.15 in) dia.	
	ba		
	NT660		
ST30021000 — ) Puller	a b	Removing front drive shaft bearing a: 110 mm (4.33 in) dia. b: 68 mm (2.68 in) dia.	_
	NT411		_
ST33052000 — ) Adapter	6	Removing front drive shaft bearing a: 28 mm (1.10 in) dia. b: 22 mm (0.87 in) dia.	
	a		
ST35271000 J26091) Drift	NT431	Installing rear oil seal Removing and installing press flange snap ring a: 72 mm (2.83 in) dia.	_
	a b	b: 63 mm (2.48 in) dia.	
	NT115		
	<del></del>		_

Tool number (Kent-Moore No.) Tool name	Description	
ST27863000 ( — ) Support ring		Removing and installing press flange snap ring a: 74.5 mm (2.933 in) dia. b: 62.5 mm (2.461 in) dia.
KV40104710 ( — ) Support ring	NT661	Removing and installing press flange snap ring a: 76.3 mm (3.004 in) dia. b: 67.9 mm (2.673 in) dia.
ST35291000 ( — ) Remover	NT661	Removing mainshaft rear bearing a: 40 mm (1.57 in) dia. b: 29.5 mm (1.161 in) dia. c: 22.5 mm (0.886 in) dia.
ST30090010 ( — ) Remover	NT662	Removing mainshaft rear bearing a: 165 mm (6.50 in) b: 25 mm (0.98 in) dia. c: M16 x P2.0
KV38100500 ( — ) Drift	NT663	Installing front drive shaft oil seal a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.
KV40100621 (J25273) Drift	NT115	Installing mainshaft rear bearing a: 76 mm (2.99 in) dia. b: 69 mm (2.72 in) dia.
	NT104	

		Special Service Tools (Cont'd	<i>a)</i>
Tool number (Kent-Moore No.) Tool name	Description		<b>-</b> G1
KV32101100 ( — ) Pin punch	a	Removing and installing L-H fork, 2-4 fork a: 6 mm (0.24 in) dia.	- MA
	NT410		EM
ST3306S001 (J22888-D) Differential side bearing puller set	a a	Installing mainshaft rear bearing Removing sun gear assembly a: 28.5 mm (1.122 in) dia. b: 38 mm (1.50 in) dia.	LG
1: ST33051001 ( — ) Puller 2: ST33061000	2 D	5. 50 mm (1.50 m) dia.	EC FE
(J8107-2) Adapter	NT072		
ST30911000 ( — ) Puller	<b>←</b> a →	Installing mainshaft and planetary carrier assembly a: 98 mm (3.86 in) dia. b: 40.5 mm (1.594 in) dia.	- AT
			PD
	NT664		_ AX
KV381054S0 ( — ) Outer race puller		Removing rear oil seal	- SU
			BR
	NT665		ST -
KV40105230 ( — ) Adapter	a b	Installing planetary carrier assembly a: 92 mm (3.62 in) dia. b: 86 mm (3.39 in) dia. c: 12 mm (0.47 in)	RS
	C C		BT
	NT666		HA
KV40105310 ( — ) Support ring		Installing planetary carrier assembly a: 89.1 mm (3.508 in) dia. b: 80.7 mm (3.177 in) dia.	– SC
			EL
	NT661		

Description	
	Installing planetary carrier assembly a: 69 mm (2.72 in) dia. b: 52 mm (2.05 in) dia. c: 120 mm (4.72 in) dia.
NT667	
a b	Installing transfer cover oil seal a: 65 mm (2.56 in) dia. b: 49 mm (1.93 in) dia.
NT673	
a b	Removing and installing press flange snap ring a: 76.3 mm (3.004 in) dia. b: 130 mm (5.12 in)
NT668	
① ② ② ② ③ ⑤ ⑤ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥	Installing clutch piston a: 88.5 mm (3.484 in) dia. b: 158 mm (6.22 in) dia.
NT669	
	Removing center case oil seal Removing rear oil seal a: 250 mm (9.84 in) b: 160 mm (6.30 in)
NT414	
a c	Removing companion flange a: 135 mm (5.31 in) b: 100 mm (3.94 in) c: 170 mm (6.69 in)
	NT668  NT669

	-,	(6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Tool number (Kent-Moore No.) Tool name	Description	GI
(J35864) Drift	Installing oil seal	 M <i>A</i>
		EN
	NT671	LC
		 EC

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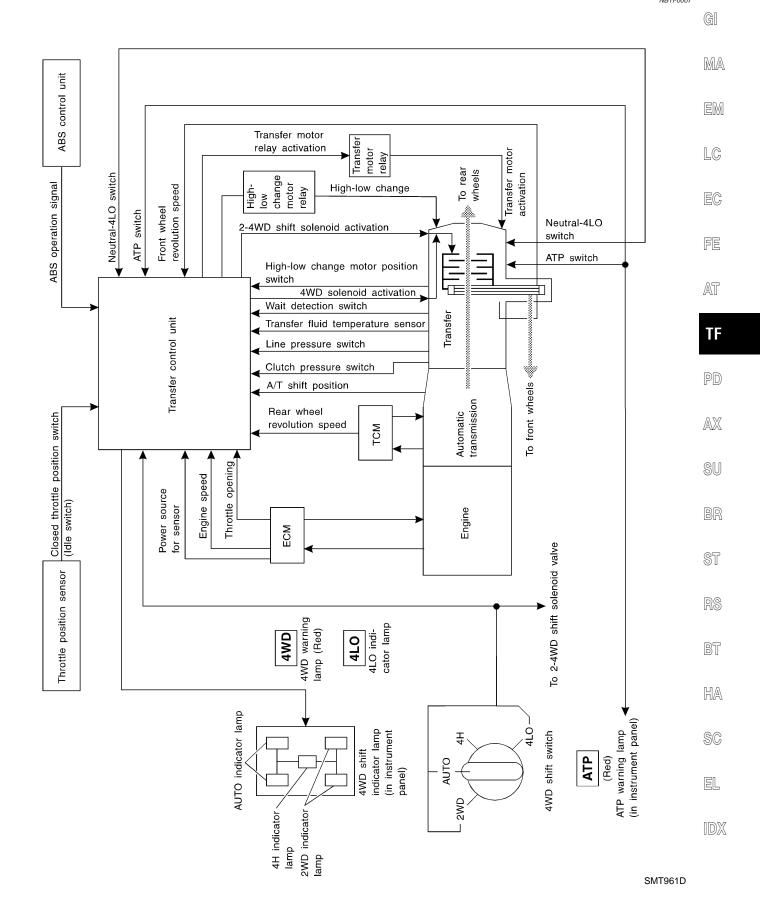
### **Commercial Service Tools**

		90111111919	NBTF0	005 PD
Tool name	Description			
Puller			Removing companion flange, clutch gear and mainshaft gear bearing	
				SU
	NT077			- BR

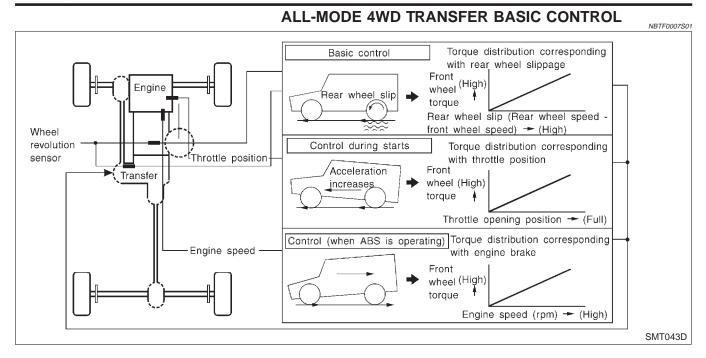
# **Cross-sectional View** NBTF0006 To rear final drive : 4L LOCK - 2WD Clutch hub assembly Mainshaft -Rear case Transfer motor Center case -Sub-oil pump - Control valve -Multiple disc clutch Front drive shaft -Chain -Center case Planetary carrier assembly Drain plug-Front case 2-4 sleeve Internal gear Sun gear assembly-L-H sleeve-From transmission

## **Control System**

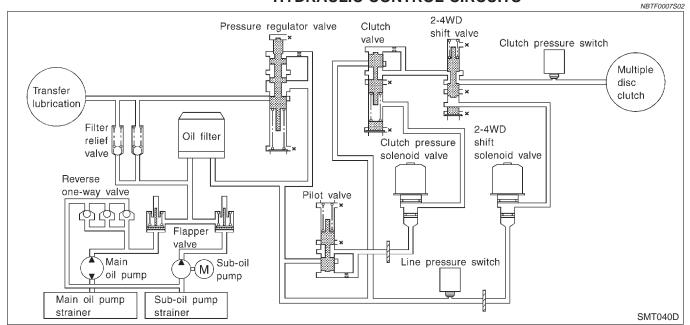
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#### **HYDRAULIC CONTROL CIRCUITS**



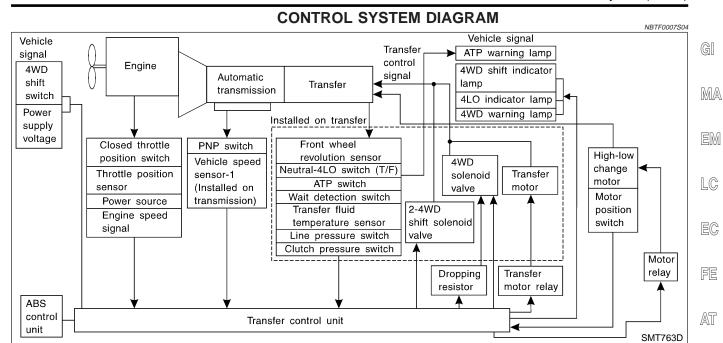
#### **OUTLINE**

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All-mode 4WD transfer is controlled by the transfer control unit and sensors.

If a malfunction occurs in the all-mode 4WD system, the 4WD warning lamp lights up to indicate the system malfunction. There are two ways to identify the cause of the malfunction.

- Performing the self-diagnosis. (The 4WD warning lamp will indicate what kind of malfunction has occurred by flickering.)
- Performing diagnosis using CONSULT-II.



#### INDICATIONS OF 4WD WARNING LAMP

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		NBTF0007S05
Condition	Content	4WD warning lamp
During self-diagnosis	Indicates the malfunction position by number of flickers.	Flickers at malfunction mode.
Lamp check*	Checks the lamp by turning ON during engine starting. After engine starts, it turns OFF if there are no malfunctions.	ON
Malfunction in 4WD system*	Turns ON to indicate malfunction. When ignition switch is turned to "OFF" or the malfunction is corrected, it turns OFF.	ON
When vehicle is driven with different diameters of front and rear tires	Flickers once every 2 seconds. Turns OFF when ignition switch is "OFF".	Flickers once every 2 seconds.
High fluid temperature in transfer unit	When fluid temperature is high or fluid temperature sensor circuit is shorted, it flickers twice every second. It turns OFF when fluid temperature becomes normal.	Flickers twice a second.
Other than above (System is normal.)	Lamp is OFF.	OFF

<sup>\*:</sup> When 4WD warning lamp is ON, all the 4WD shift indicator lamps turn OFF.

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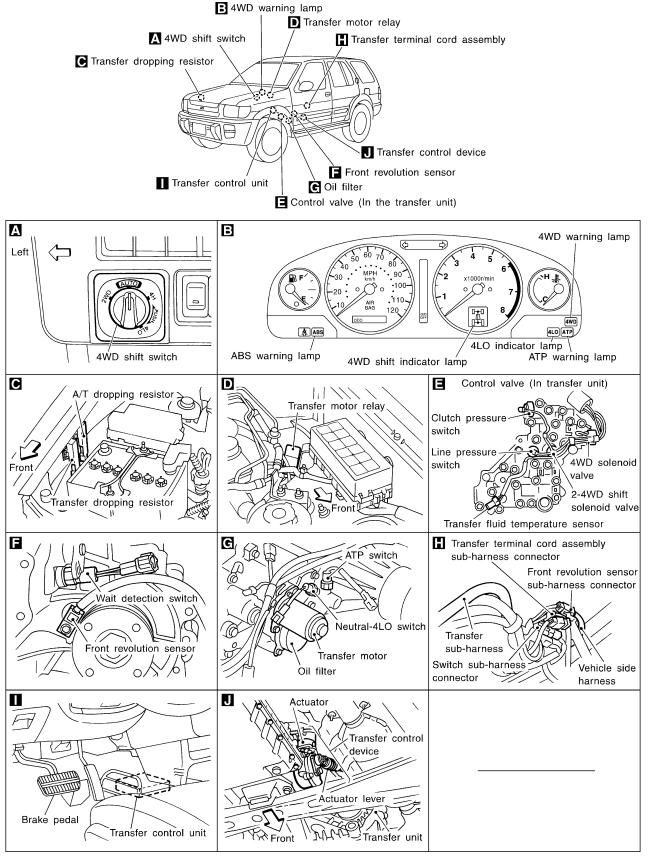
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#### **Location of Electrical Parts**

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### **Description of Electrical Parts**

#### TRANSFER MOTOR

NBTF0067

- NBTF0067S01 1. The transfer motor drives the sub-oil pump to provide proper lubrication and oil pressure control when the vehicle is at standstill, during low-speed operations or is being driven in reverse.
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- 2. The main oil pump is operated by the driving force of the mainshaft. In other words, sufficient oil pressure buildup does not occur when the vehicle is at standstill or during low-speed operations. While the vehicle is being driven in reverse, the main oil pump rotates in the reverse direction. Therefore the main oil pump does not discharge oil pressure. During any of the above vehicle operations, the transfer motor drives the sub-oil pump to compensate for insufficient oil pressure.



The transfer motor operates as follows:

1) The motor relay turns OFF in the 2WD mode.

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- 2) The motor relay operates as described in the table below in modes other than the 2WD mode.

Table 1

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PNP switch "R" position	VFF (Vehicle speed)	A/T position	Motor relay drive command
ON	_	R	ON
OFF	0 km/h	Positions other than the "P" or "N" positions	ON
	_	"P" or "N" position (See Table 2.)	_
	0 < VFF ≦ 30 km/h	_	ON
	30 < VFF < 35 km/h	_	HOLD
	35 km/h ≦ VFF	_	OFF



Table 2

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A/T position	N-4L SW	4WD mode	Throttle position			
	N-4L SVV 4VVD III	4WD Mode	0 - 0.07/8	0.07/8 - 1/8	1/8 - MAX	
		LOCK (4H)	ON	ON	ON	
N	OFF	Positions other than the LOCK position (2WD or AUTO)	See NOTE.	HOLD	ON	
	ON	_	See NOTE.	HOLD	ON	
Р	_	_	See NOTE.	HOLD	ON	

NOTE:

OFF (after 2.5 seconds have elapsed.)

4. 4WD shift switch, PNP switch, Neutral-4LO switch, vehicle speed sensor and throttle position sensor are used in conjunction with the transfer motor.

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#### WAIT DETECTION SWITCH

- 1. The wait detection switch releases the "booming" torque produced in the propeller shaft. After the release of the "booming" torque, the wait detection switch helps provide the 4WD lock gear (clutch drum) shifts. A difference may occur between the operation ("4LO" to "4H" shift only) of the 4WD shift switch and actual drive mode. At this point, the wait detection switch senses an actual drive mode.



2. The wait detection switch operates as follows: 4WD lock gear (clutch drum) locked: ON

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- 4WD lock gear (clutch drum) released: OFF
- 3. The wait detection switch senses an actual drive mode and the 4WD shift indicator lamp indicates the vehicle drive mode.

#### **ALL-MODE 4WD SYSTEM**

Description of Electrical Parts (Cont'd)

#### 2-4WD SHIFT SOLENOID VALVE

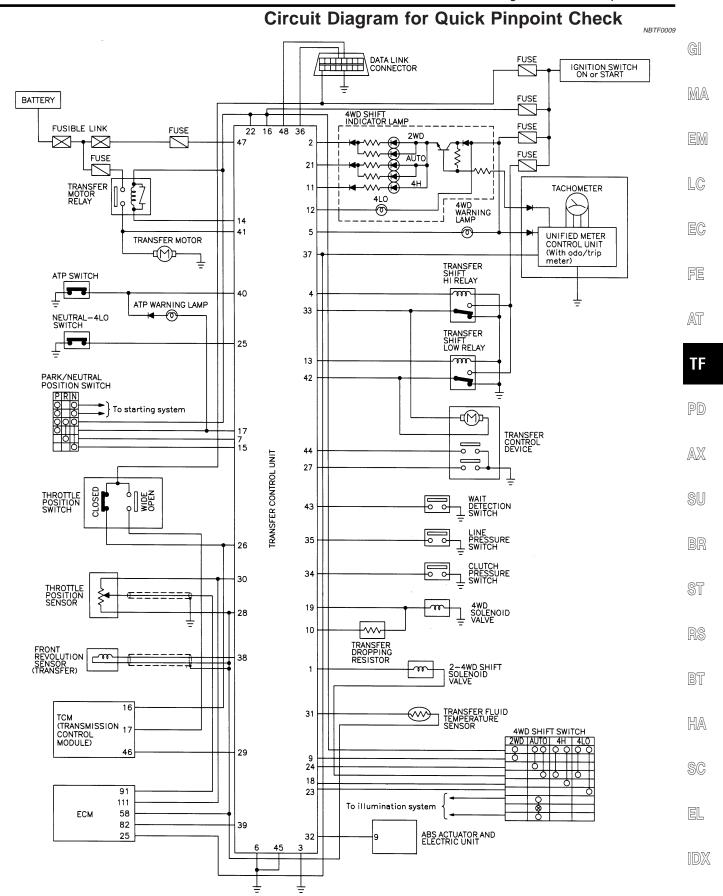
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The 2-4WD shift solenoid valve operates to apply oil pressure to the wet, multiplate clutch, depending on the drive mode. The driving force is transmitted to the front wheels through the clutch so the vehicle is set in the 4WD mode. Setting the vehicle in the 2WD mode requires no pressure buildup. In other words, pressure force applied to the wet, multiplate clutch becomes zero.

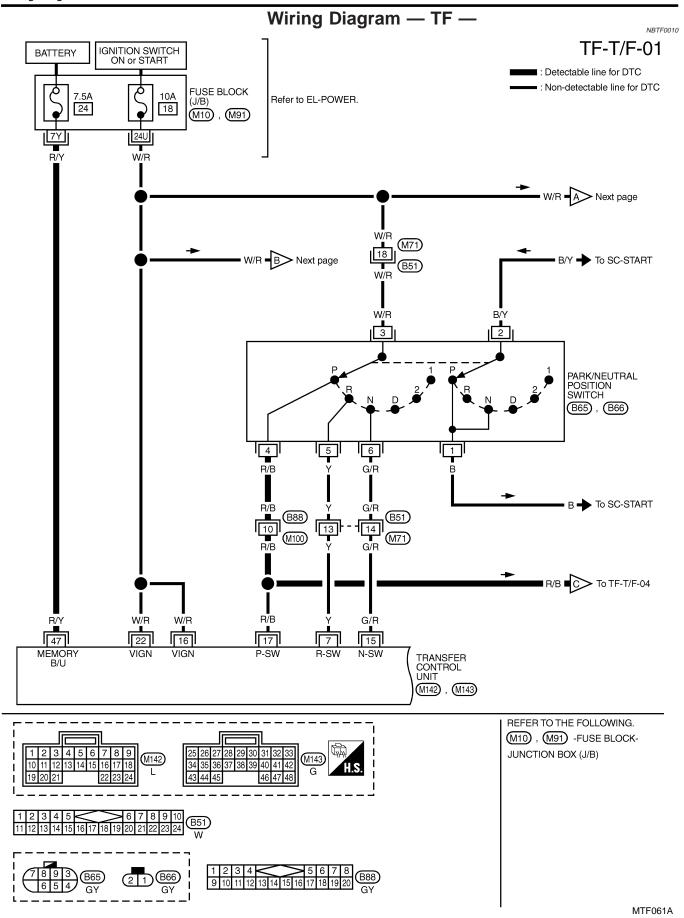
#### LINE PRESSURE SWITCH

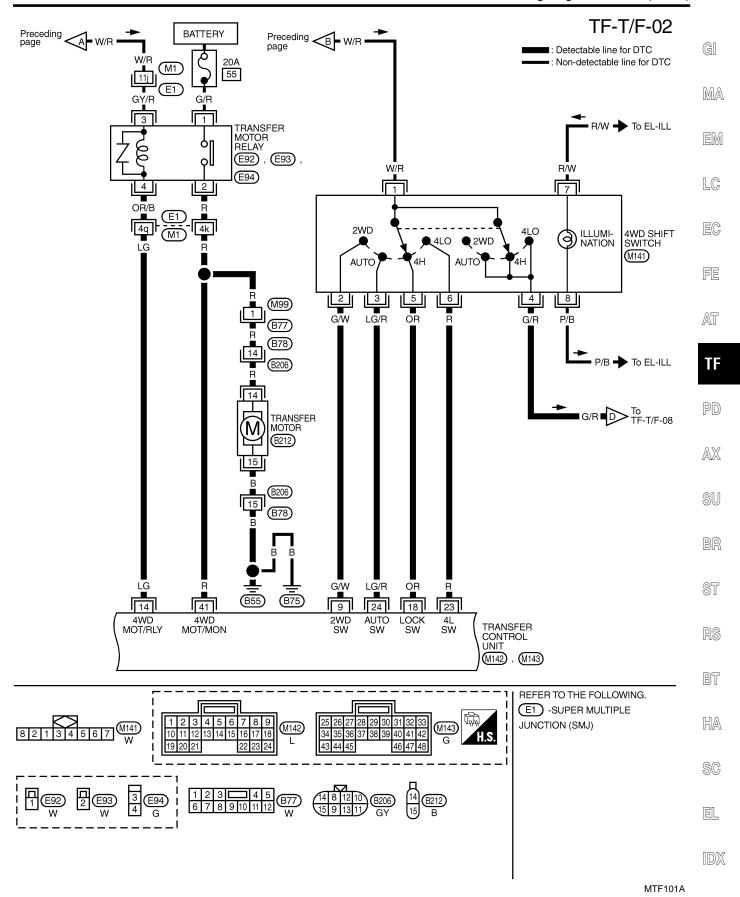
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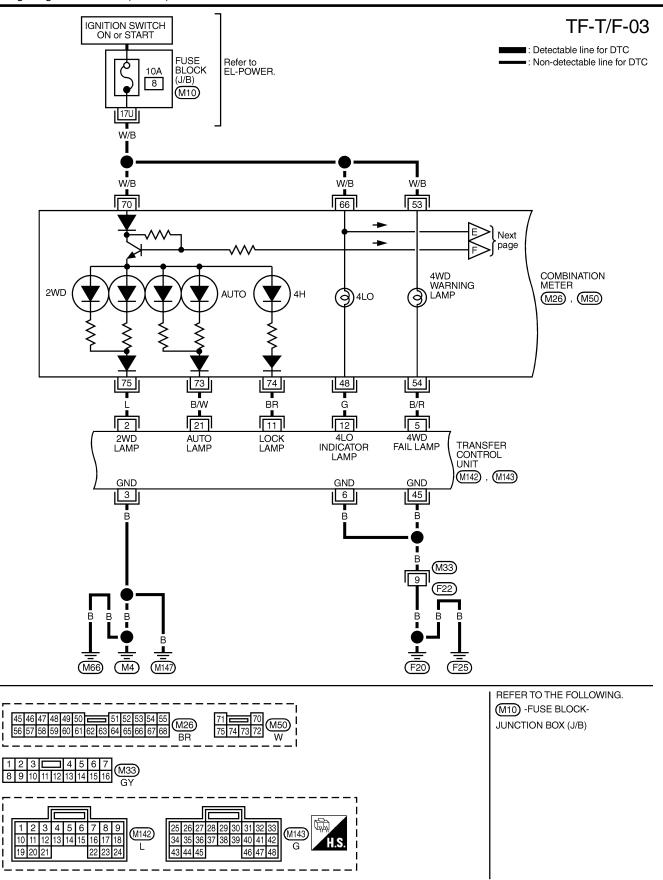
- With the transfer system design, control of the oil pressure provides the transmission of drive torque to
  the front wheels. The main pressure to control the oil pressure is referred to as the line pressure.
  The line pressure switch determines whether or not adequate line pressure has built up under different
  operating conditions.
- 2. The line pressure switch turns ON when line pressure is produced.
- 3. The line pressure switch senses line pressure abnormalities and turns the 4WD warning lamp ON.



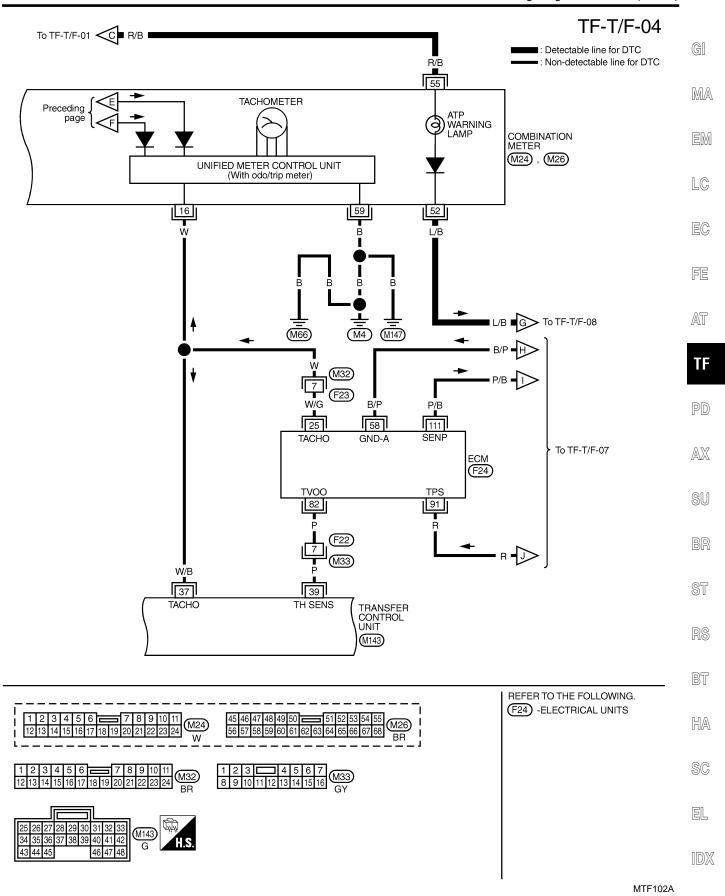
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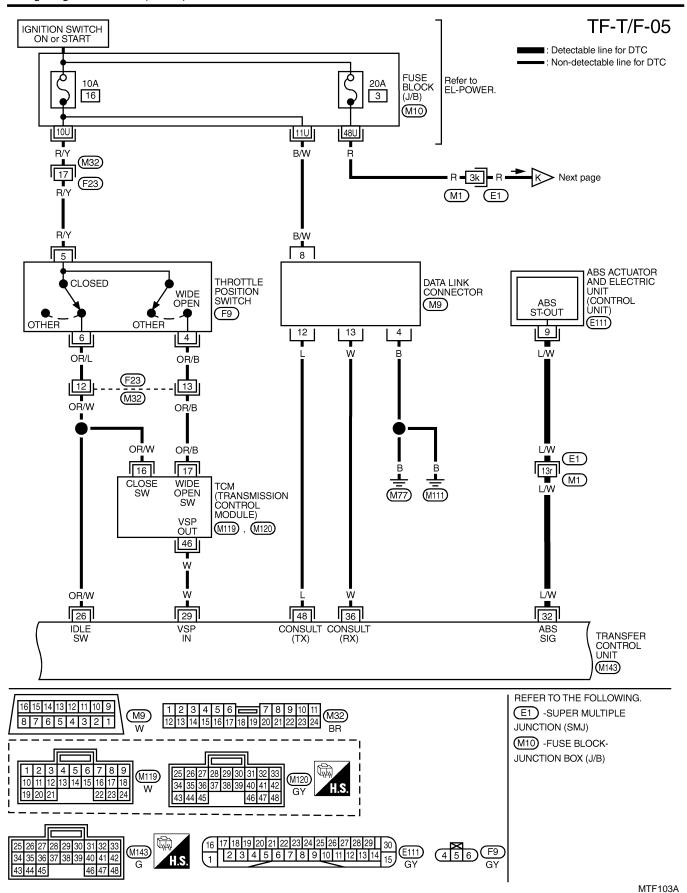


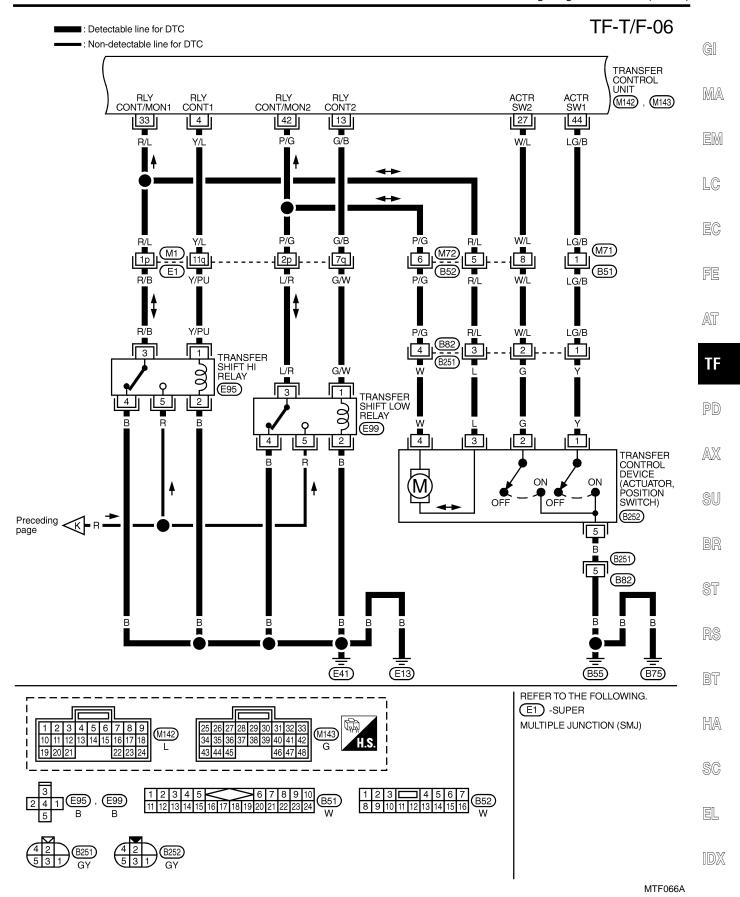


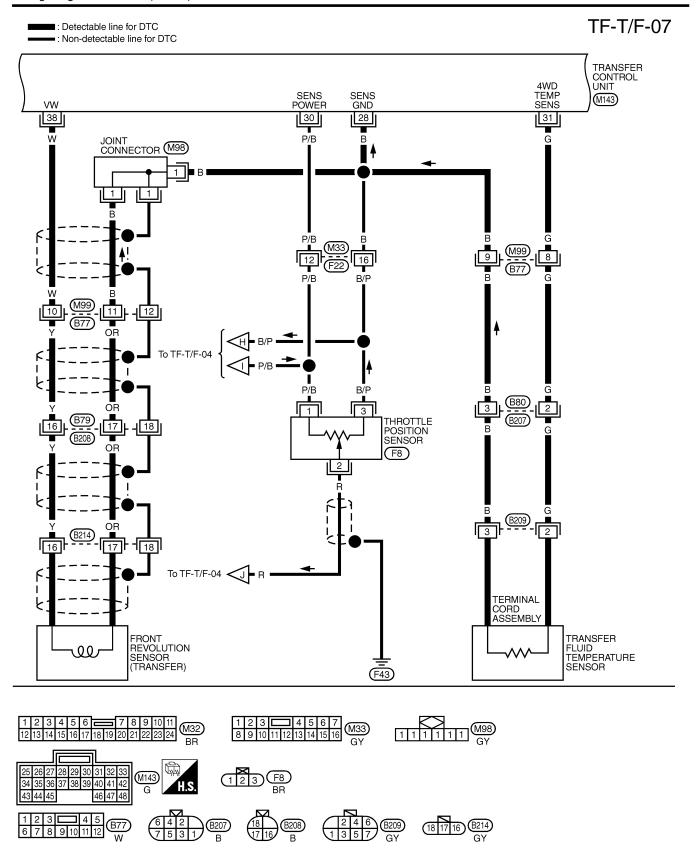


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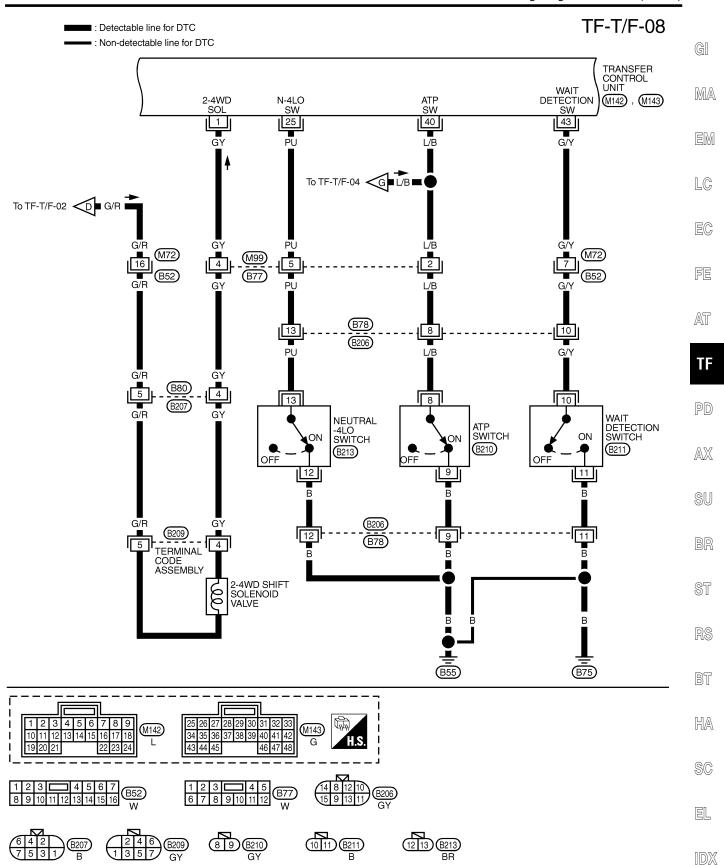




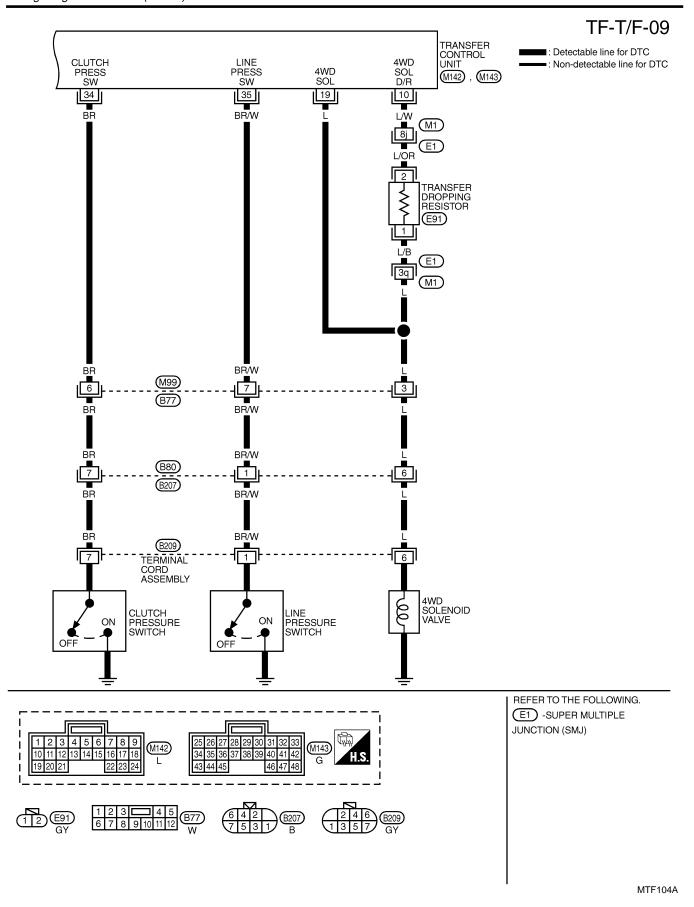




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Trouble Diagnosis without CONSULT-II

# Trouble Diagnosis without CONSULT-II DESCRIPTION

NBTF0011

If the engine starts when there is something wrong with the all-mode 4WD system, the 4WD warning lamp turns ON or flickers in the combination meter. When the system functions properly, the warning lamp turns ON when the ignition switch is turned to "ON", and it turns OFF after engine starts.

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To locate the cause of a problem, start the self-diagnosis function. The 4WD warning lamp in the combination meter will indicate the problem area by flickering according to the self-diagnostic results. As for the details of the 4WD warning lamp flickering patterns, refer to TF-29.

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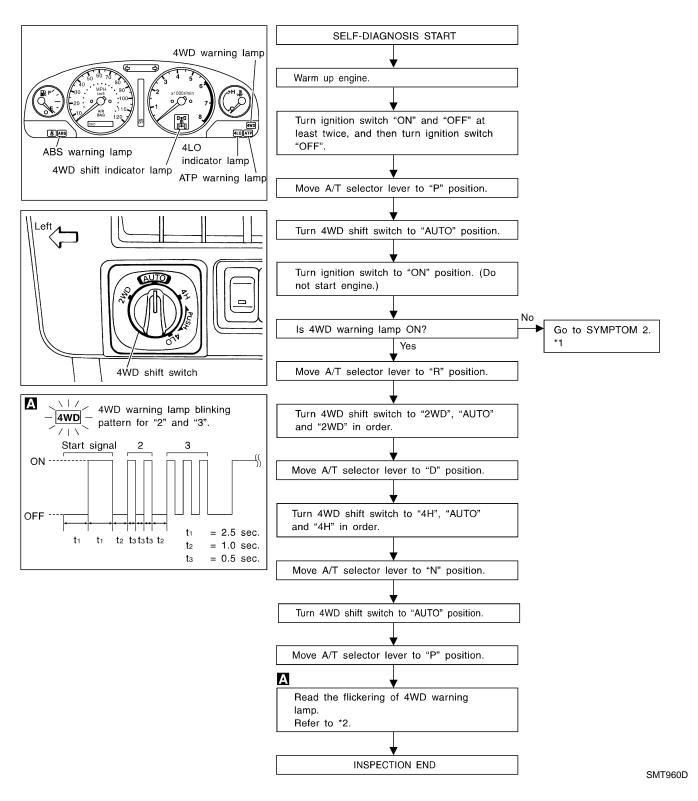
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#### **SELF-DIAGNOSTIC PROCEDURE**

NBTF0011S02



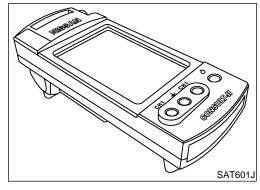
Trouble Diagnosis without CONSULT-II (Cont'd)

INDICATIONS OF 4WD WARNING LAMP					
Flickering pattern or flick- ering condition	Malfunction	Check items			
1	Front revolution sensor circuit is shorted or open.	Revolution sensor (front) circuit, TF-61.			
2	Rear revolution sensor circuit is shorted or open.	Revolution sensor (rear) [Refer to AT-111, "DTC P0720 Vehicle Speed Sensor-A/T (Revolution sensor)".]			
3	4WD solenoid valve circuit is shorted or open.	4WD solenoid valve circuit, TF-64.			
4	2-4WD shift solenoid valve circuit is shorted or 2WD switch of 4WD shift switch is shorted.	2-4WD shift solenoid valve circuit or 4WD shift switch circuit, TF-66.			
5	Transfer motor relay circuit is shorted or open.	Transfer motor relay circuit, TF-70.			
8	Power supply voltage of throttle position sensor is improper. Or A/D converter of transfer control unit functions improperly.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)			
9	Transfer fluid temperature sensor circuit is open.	Transfer fluid temperature sensor circuit, TF-73.			
10	Neutral-4LO switch circuit is shorted or open.	Neutral-4LO switch circuit, TF-76.			
11	2-4WD shift solenoid valve circuit, 2WD switch of 4WD shift switch circuit or clutch pressure switch circuit is shorted or open.	2-4WD shift solenoid valve circuit, 4WD shift switch circuit or clutch pressure switch circuit, TF-66, 80.			
12	Line pressure switch circuit is shorted or open.	Line pressure switch circuit, TF-83.			
13	Engine speed signal circuit is shorted or open.	Engine speed signal (Refer to AT-116, "DTC P0725 Engine Speed Signal".)			
14	Throttle position sensor circuit is shorted or open.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)			
15	Failure in power supply circuit of transfer control unit.	Power supply of transfer control unit			
16	4WD shift switch circuit is shorted.	4WD shift switch circuit, TF-66.			
17	ABS operation signal circuit is shorted.	ABS operation signal circuit, TF-86.			
18	ATP switch, wait detection switch or neutral-4LO switch circuit is shorted or open.	ATP switch, wait detection switch or neutral-4LO switch circuit*, TF-76.			
19	Transfer control device actuator motor is faulty. (Abnormalities are detected when actuator motor fails to operate while shifting from "4H" to "4LO" or vice versa.)	Actuator motor and motor circuit, TF-115, 89.			
20	Transfer control device actuator motor arm position sensing switch is faulty.	Actuator motor arm position sensing switch and sensing switch circuit, TF-115, 92.			
21	Transfer control device actuator circuit is faulty (Abnormalities are detected when motor relay circuit is open/shorted or relay monitor circuit is open/shorted.)	Actuator motor, actuator motor arm position sensing switch and their associated circuits, TF-114, 115 and 94.			
Repeats flickering every 2 to 5 sec.	Circuits that the self-diagnosis covers have no malfunction.	_			
Repeats flickering every 0.25 sec.	<ul> <li>Power supply failure of memory back-up.</li> <li>Battery is disconnected for a long time.</li> <li>Battery performance is poor.</li> </ul>	Data erase/display circuit, TF-88.			

Trouble Diagnosis without CONSULT-II (Cont'd)

Flickering pattern or flick- ering condition	Malfunction	Check items
No flickering	PNP switch or 4WD shift switch circuit is shorted or open.	PNP switch (Refer to AT-99, "DTC P0705 Park/Neutral Position Switch".) or 4WD shift switch circuit, TF-66.

<sup>\*:</sup> If revolution sensor malfunction is simultaneously detected, check revolution sensor first.



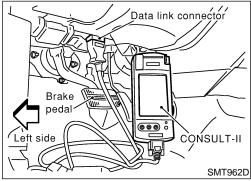
# Trouble Diagnosis with CONSULT-II SELF-DIAGNOSIS CONSULT-II Setting Procedure

NBTF0012

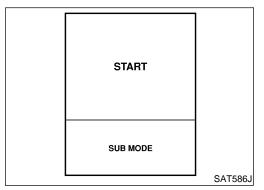
NBTF0012S01

NBTF0012S0101

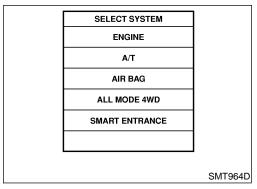
1. Turn ignition switch to "OFF" position.



2. Connect CONSULT-II to data link connector which is located in instrument lower panel on driver side.



- 3. Start engine.
- 4. On CONSULT-II screen, touch "START".



5. Touch "ALL MODE 4WD" on SELECT SYSTEM screen.

Trouble Diagnosis with CONSULT-II (Cont'd)

SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR ECU PART NUMBER SMT965D

Touch "SELF-DIAG RESULTS" on SELECT DIAG MODE 6. screen.

GI

MA

EM

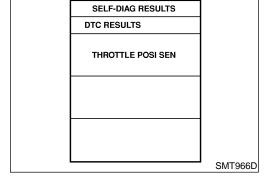
LC

Self-diagnostic results are displayed.

EC

FE

AT



Detected items

#### **SELF-DIAGNOSTIC ITEMS**

NBTF0012S02

 $\mathbb{X}$ 

(Screen terms for CONSULT-II, "SELF-DIAG RESULT" mode)	Malfunction is detected when	Check items	A
Revolution sensor (front) (Note 3) (VHCL SPEED SEN·FR)	<ul> <li>Front revolution sensor (installed on T/F) signal is not input due to open circuit.</li> <li>Improper signal is input while driving.</li> </ul>	Revolution sensor (front) circuit, TF-61.	SI
Revolution sensor (rear) (VHCL SPEED SEN-RR)	<ul> <li>Signal from vehicle speed sensor 1 (installed on A/T) is not input due to open circuit.</li> <li>Improper signal is input while driving.</li> </ul>	Revolution sensor (rear) [Refer to AT-111, "DTC P0720 Vehicle Speed Sensor-A/T (Revolution sensor)".]	В
4WD solenoid valve (DUTY SOLENOID)	Proper voltage is not applied to solenoid valve due to	4WD solenoid valve, TF-64.	S
2-4WD shift solenoid valve (2-4WD SOLENOID)	open or short circuit.	2-4WD shift solenoid valve or 4WD shift switch circuit, TF-66.	R
Transfer motor relay (MOTOR RELAY)	Motor does not operate properly due to open or short circuit in transfer motor or motor relay.	Transfer motor relay circuit, TF-70.	
Transfer fluid temperature sensor (FLUID TEMP SENSOR)	Signal voltage from fluid temperature sensor is abnormally high (T/F fluid temperature is abnormally low) while driving.	Transfer fluid temperature sensor circuit, TF-73.	
Neutral-4LO switch (N POSI SW TF)	Improper signal is input while driving.	Neutral-4LO switch, TF-76.	
Clutch pressure (CLUTCH PRESSURE)	<ul> <li>Improper signal is input due to open or short circuit.</li> <li>Malfunction occurs in clutch pressure hydraulic circuit.</li> </ul>	Clutch pressure switch circuit (*1), TF-80.	8
Line pressure (LINE PRESSURE)	Improper signal is input due to open or short circuit.     Malfunction occurs in line pressure hydraulic circuit.	Line pressure switch circuit (*1), TF-83.	
Engine speed signal (Note 1) (ENGINE SPEED SIG)	Engine speed is abnormally low while driving.	Engine speed signal (Refer to AT-116, "DTC P0725 Engine Speed Signal".)	
·		olgriai .)	

Trouble Diagnosis with CONSULT-II (Cont'd)

Detected items (Screen terms for CONSULT-II, "SELF-DIAG RESULT" mode)	Malfunction is detected when	Check items
Throttle position sensor (THRTL POSI SEN)	<ul> <li>Signal voltage from throttle position sensor is abnormally high.</li> <li>Signal voltage from throttle position sensor is abnormally low when closed throttle position switch is OFF.</li> </ul>	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)
Transfer control unit (ADC) C/U (ADC)/THRTL SEN	Power supply voltage for throttle position sensor is improper or A/D converter system of transfer control unit is faulty.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)
Battery voltage (Note 1) (BATTERY VOLTAGE)	Power supply voltage for transfer control unit is abnormally low while driving.	Power supply circuit (Refer to AT-96, "Wiring Diagram — AT — MAIN".)
4WD shift switch (4WD MODE SW)	More than two switch inputs are simultaneously detected due to short circuit of 4WD shift switch.	4WD shift switch circuit, TF-66.
ABS operation signal (Note 4) (ABS OPER SIGNAL)	<ul> <li>When a malfunction signal due to disconnection or shorting is detected.</li> <li>When a defect signal is entered from the ABS control unit.</li> </ul>	ABS operation signal circuit, TF-86.
Wait detection switch (Note 2) (WAIT DETECT SWITCH)	Improper signal is input due to open or short circuit.	ATP switch, wait detection switch and neutral-4LO switch circuits (*2), TF-76.
Shift actuator abnormal (SHIFT ACT)	Transfer control device actuator motor is faulty. (Abnormalities are detected when actuator motor fails to operate while shifting from "4H" to "4LO" or vice versa.)	Actuator motor and motor circuit, TF-115, 89.
Shift actuator position switch abnormal (SHIFT ACT P/S)	Transfer control device actuator motor arm position sensing switch is faulty.	Actuator motor arm position sensing switch and sensing switch circuit, TF-115, 92.
Shift actuator circuit abnormal (SHIFT ACT CIR)	Transfer control device actuator circuit is faulty (Abnormalities are detected when motor relay circuit is open/shorted or relay monitor circuit is open/shorted.)	Actuator motor, actuator motor arm position sensing switch and their associated circuits, TF-114, 115 and 94.
Memory power supply stop	Due to removal of battery which cuts off power supply to transfer control unit, self-diagnosis memory function is suspended.	Data erase/display circuit, TF-88.
Transfer control unit (RAM) [CONTROL UNIT (RAM)]	Failure is detected in the memory (RAM) system of transfer control unit.	
Transfer control unit (ROM) [CONTROL UNIT (ROM)]	Failure is detected in the memory (ROM) system of transfer control unit.	
Transfer control unit (EEPROM) [CONTROL UNIT (EEPROM)]	Failure is detected in the memory (EEPROM) system of transfer control unit.	

Note 1: When a malfunction occurs, it is only displayed and not stored in the memory.

Note 2: When the wait detection switch has been properly fixed, malfunction information is erased from the memory.

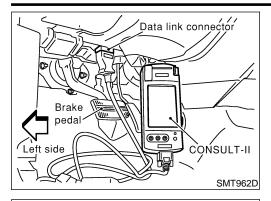
Note 3: If 4WD shift switch is left between 4H and 4LO for a while, this indication may be displayed.

<sup>(\*1):</sup> If the malfunction is detected only while driving in reverse, check the continuity of "R" position on A/T PNP switch. When there is nothing wrong with the electrical system, check the hydraulic system.

<sup>(\*2):</sup> If a revolution sensor malfunction is detected at the same time, check the revolution sensor circuit first.

Note 4: When this malfunction is detected with the ABS warning lamp off, first check for disconnection or shorting in the harness between the transfer control unit and the ABS control unit.

Trouble Diagnosis with CONSULT-II (Cont'd)



SELECT SYSTEM

**ENGINE** A/T

AIR BAG ALL MODE 4WD SMART ENTRANCE

SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** 

DATA MONITOR FCU PART NUMBER SMT964D

SMT965D

#### **DATA MONITOR CONSULT-II Setting Procedure**

NBTF0012S03

NBTF0012S0301

- Turn ignition switch to "OFF" position.
- Connect CONSULT-II to data link connector, which is located in instrument lower panel on driver side.

MA

- Turn ignition switch to "ON" position.
- Touch "START".

EM

Touch "ALL MODE 4WD".

LC

EC

FE

AT

Touch "DATA MONITOR".

Display".

AX

SU

- 7. Touch "ECU INPUT SIGNALS" or "MAIN SIGNALS".
  - ST Select "Numerical Display", "Bar Chart Display" or "Line Graph
- Touch "SETTING" to set record conditions.

BT

HA

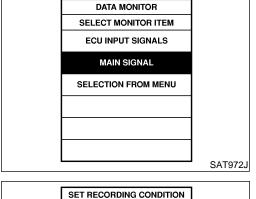
10. Touch "AUTO TRIG" or "MANU TRIG".

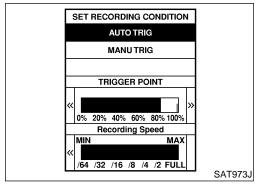
screen and touch "START".

11. Return to "SELECT MONITOR ITEM" on "DATA MONITOR"

EL

SC





Trouble Diagnosis with CONSULT-II (Cont'd)

DATA MONITOR				
MONITOR	NO DTC			
4WD MODE	2WD			
COMP CL TORQ	0.0 kgm			
<b>DUTY SOLENOID</b>	4 %			
2-4WD SOL	OFF			
VHCL/S COMP	0 km/h			
THROTTLE POSI	0.0 /8			
MOTOR RELAY	OFF			
4WD FAIL LAMP	OFF			
SHIFT ACT 1	OFF			

12. Monitored data are displayed.

#### **DATA MONITOR ITEMS**

O: Standard ▼: Option

	Monitor item		I		
Item [Unit]	ECU input signals	Main sig- nals	Item menu selection	Remarks	
Revolution sensor-front [km/h (MPH)]	0		▼	Revolution sensor installed on T/F	
Revolution sensor-rear [km/h (MPH)]	0		▼	Vehicle speed sensor-A/T	
Engine speed [rpm]	0		▼		
Throttle position sensor [V]	0		•		
Transfer fluid temperature sensor [V]	0		▼		
Battery voltage [V]	0		▼		
2WD switch [ON-OFF]	0		•	2WD switch of 4WD shift switch	
AUTO switch [ON-OFF]	0		•	AUTO switch of 4WD shift switch	
Lock switch [ON-OFF]	0		•	4H switch of 4WD shift switch	
4L switch [ON-OFF]	0		▼	4LO switch of 4WD shift switch	
N position switch TF [ON-OFF]	0		▼	N position switch of transfer	
Line pressure switch [ON-OFF]	0		▼	Line pressure switch	
Clutch pressure switch [ON-OFF]	0		•	Clutch pressure switch	
ATP switch [ON-OFF]	0		▼		
N position switch [ON-OFF]	0		▼	"N" position on A/T PNP switch	
R position switch [ON-OFF]	0		▼	"R" position on A/T PNP switch	
P position switch [ON-OFF]	0		▼	"P" position on A/T PNP switch	
Closed throttle position switch [ON/OFF]	0		•	Idle contact of throttle position switch	
ABS operation switch [ON-OFF]	0		▼	ABS operation switch	
Wait detection switch [ON-OFF]	0		▼		
Throttle opening		0	•	Throttle opening recognized by transfer control unit	
4WD-mode		0	•	4WD-mode recognized by transfer control unit (2W, AUTO, 4H & 4LO)	
Vehicle speed comp [km/h (MPH)]		0	•	Vehicle speed recognized by transfer control unit	
*Control torque [N·m (kg-m, ft-lb)]		0	•	Calculated torque recognized by transfer control unit	

Trouble Diagnosis with CONSULT-II (Cont'd)

	Monitor item				
Item [Unit]	ECU input signals	Main sig- nals	Item menu selection	Remarks	
Duty solenoid valve [%] (Transfer 4WD solenoid valve)		0	•		
2-4WD shift solenoid valve [ON-OFF]		0	▼		
Transfer motor relay [ON-OFF]		0	▼	Control signal outputs of transfer control unit	
Shift activating 1 [ON-OFF]		0	▼		
Shift activating 2 [ON-OFF]		0	▼		
2-4WD shift solenoid valve monitor [ON-OFF]			•	Check signal (re-input signal) of transfer control	
Transfer motor relay monitor [ON-OFF]			▼	unit control signal output is displayed. If circuit	
Shift activating monitor 1 [ON-OFF]			▼	is shorted or open, ON/OFF state does not change.	
Shift activating monitor 2 [ON-OFF]			▼		
4WD fail lamp [ON-OFF]		0	•	Transfer control unit control signal output for 4WD warning lamp (left)	
Shift position switch 1 [ON-OFF]	0		▼		
Shift position switch 2 [ON-OFF]	0		▼		
2WD indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (rear)	
AUTO indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (front & rear)	
LOCK indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (center)	
4LO indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (right)	
Offset at starting			▼	Appears on monitor but does not function.	
Clutch limit [N·m (kg-m, ft-lb)]			•	Clutch force release limit value set in WORK SUPPORT	
Voltage [V]			▼	Value measured by voltage probe is displayed.	
Frequency [Hz]			•	Value measured by pulse probe is displayed. If measurement is impossible, "#" sign is displayed. "#" sign is also displayed at the final data value until the measurement result is obtained.	
DUTY-HI			▼	Duty cycle value for measurement probe is dis-	
DUTY-LOW			▼	played.	
PLS WIDTH-HI			▼	Measured pulse width of measurement probe is	
PLS WIDTH-LOW			▼	displayed.	

<sup>&</sup>quot;: This item is indicated as "COMP CL TORQ".

Trouble Diagnosis with CONSULT-II (Cont'd)

#### REFERENCE VALUE IN DATA MONITOR MODE NBTF0012S09 Indicated items (Screen terms for CONSULT. "DATA Conditions Display MONITOR" mode) Throttle position sensor Throttle valve fully closed to fully open Approx. 0.5 - 4.0V (THRTL POS SEN) Transfer fluid temperature sensor Transfer fluid temperature approx. 20 - 80°C (68 -Approx. 1.5 - 0.5V (FLUID TEMP SE) 176°F) ON After engine warm-up, accelerator pedal is released. Closed throttle position switch (CLOSED THL/SW) **OFF** After engine warm-up, accelerator pedal is depressed. OFF ABS is not operating. ABS operation switch (ABS OPER SW) ON ABS is operating. ABS OPER SW is "ON". Control operation is accom-ON plished in combination with ABS. ABS control operation ABS is not operating. When a message such as (ABS CONT OPER) "improper ABS operation signal" appears on the display **OFF** and ABS OPER SW is "ON", control operation is not accomplished in combination with ABS. 4WD shift switch is in "2WD". ON 2WD position (2WD SW) **OFF** Except the above condition ON 4WD shift switch is in "4H". Lock position (LOCK SWITCH) **OFF** Except the above condition 2WD, AUTO, 4WD shift switch position 4LO (N) 4H **OFF** Neutral-4LO switch ATP switch OFF ON (N POSI SW TF) Neutral-4LO switch OFF ON ATP switch (ATP SWITCH) OFF ON Wait detection switch Wait detection switch (WAIT DETCT SW) See Note. Note: When shifting from "4LO" to "2WD", "AUTO", "4H", it turns ON when "Wait" function is operating (and it turns OFF when "Wait" function is canceled). 4WD shift A/T selector Throttle valve Motor relay Remarks switch lever 2WD **OFF** Transfer motor relay OFF P, N AUTO, ON for approx. 2 sec. after (MOTOR RELAY) 4LO shifting to "P" and "N" Fully closed Others ON Ρ **OFF** ON for approx. 2 sec. after 4H shifting to "P" Others ON The vehicle has been left at room temperature for 5 min-OFF utes and more with ignition switch in "OFF" position. Line pressure switch (LINE PRES SW) Ignition switch in "ON", and 4WD shift switch in "AUTO" ON or "4H" and A/T selector lever in "D".

Trouble Diagnosis with CONSULT-II (Cont'd)

			Trouble Diagno	sis with CONSULT-II (Cont'd
Indicated items (Screen terms for CONSULT, "DATA MONITOR" mode)	Display		Cond	ditions
	OFF		Ignition switch in "ON", and 4WD shift switch in "2WD". ("Wait" function is not operating.)	
Clutch pressure switch (CL PRES SW)	ON		Ignition switch in "ON", and 4WD shift switch in "AUTO" or "4H" and A/T selector lever in "D". ("Wait" function is not operating.)	
	0 kg-m			In "2WD" position
Control torque (COMP CL TORQ)	39 - 1,079 N·m (4 - 110 kg-m, 29 - 796	ft-lb)		In "AUTO" position
(00 01.01.0)	1,079 N·m (110 kg-m, 796 ft-lb	)	4WD shift switch ("Wait" function is not oper-	In "4H" or "4LO" position
	4%		ating.)	In "2WD" position
4WD solenoid (DUTY SOLENOID)	94 - 4%			In "AUTO" position
,	4%			In "4H" or "4LO" position
	OFF			In "2WD" position
	ON ("Wait" function is not operating.)		- 4WD shift switch	In "AUTO" position
2-4WD shift solenoid valve	OFF ("Wait" function is operating.)			III AOTO position
(2-4WD SOL)	ON ("Wait" function is not operating.)  OFF ("Wait" function is operating.)  ON			In "4H" position
				in 4H position
				In "4LO" position
Indicated items	Display		Conditions	
Battery voltage	Approx. 12V	-	witch "ON" and engine at rest	
	Approx. 13 - 14V	-	idling	
AUTO switch	OFF	4WD shift switch in other than "AUTO" position		
41			WD shift switch in "AUTO" position	
4L switch	OFF		4WD shift switch in other than "4LO" position	
NI monition quitab	ON		4WD shift switch in "4LO" position	
N position switch OFF		A/T selector lever in other than "N" position		position
P position switch	ON		elector lever in "N" position	nocition
R position swtich			T selector lever in other than "R" position	
P position switch	ON OFF		elector lever in "R" position elector lever in other than "P"	position
i position switch	ON		elector lever in other than P	ροσιτιστι
Throttle opening	0.0/8 - 8.0/8		le fully closed (0.0/8) or thrott	le fully onen (8 0/8)
Thomas opening	0.0/0 0.0/0	11110111		.c .any open (0.0/0)

Trouble Diagnosis with CONSULT-II (Cont'd)

Indicated items	Display	Conditions		
	2WD		In "2WD" position	
4WD-mode	AUTO	4WD shift switch	In "AUTO" position	
4VVD-mode	LOCK	4WD SHIII SWIICH	In "4H" position	
	4L		In "4LO" position	
Front wheel speed	0 - 255 km/h (0 - 158 MPH)	0 km/h (vehicle at standstill)		
Rear wheel speed	0 - 255 km/h (0 - 158 MPH)	0 km/h (vehicle at standstill)		
Shift ACTR operating 1,	OFF	During normal operation		
Shift activating monitor 1	ON	During shifts from "4H" to "4LO"	position	
Shift ACTR operating 2,	OFF	During normal operation		
Shift activating monitor 2	ON	During shifts from "4LO" to "4H"	position	
4WD fail lamp	OFF	During normal operation		
	ON	During 2-second period (after key switch turned to "ON") or when system is out of order		
Shift ACTR position sensing OFF		4WD shift switch is in a position	other than "4LO".	
switch 1	ON	4WD shift switch in "4LO" positi	on	
·		4WD shift switch in "4LO" positi	on	
switch 2	ON	4WD shift switch is in a position other than "4LO".		
2WD indicator lamp	OFF	Engine at rest or system out of	order	
	ON	Except the above condition		
AUTO indicator lamp	OFF	Engine at rest during 2WD-mod order	e operation or system out of	
	ON	4WD shift switch in "4LO" or "4H" position and A/T selector lever in "AUTO" position		
LOCK indicator lamp	OFF	Engine at rest and A/T selector lever in "AUTO" position during 2WD-mode operation or system out of order		
	ON	4WD shift switch in "4H" or "4L0	D" position	
4L indicator lamp	OFF	Engine at rest and A/T selector 2WD-mode operation or system		
	ON	4WD shift switch in "4LO" position		

#### **WORK SUPPORT**

#### **Purpose**

NBTF0012S06 NBTF0012S0601

When there is no problem with transfer and 4WD system, following symptoms in "ALITO" mode may be claimed by a customer

ing symptoms in "AUTO" mode may be claimed by a customer.Tight corner braking symptom after accelerator (throttle) open-

- ing (Note 1)Vibration when accelerating on a low u road (snow-covered or
- $\bullet$  Vibration when accelerating on a low  $\mu$  road (snow-covered or icy road) (Note 2)

It is possible to deal with these symptoms by changing "CLUTCH FORCE RELEASE LIMIT VALUE". However, be careful when changing the values because it may adversely affect driving performance.

#### NOTE:

 When the accelerator is slightly open (approx. 1/8) or fully closed after being opened. The tight corner braking symptom during idle creep driving with accelerator fully closed cannot be

Trouble Diagnosis with CONSULT-II (Cont'd)

solved by this method. Refer to SYMPTOM 8, TF-108.

2) A slight shock is felt at a few hertz as if it were being pushed lightly from behind.



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#### **CONSULT-II Setting Procedure**

NBTF0012S0602

2. Connect CONSULT-II to data link connector, which is located in instrument lower panel on driver side.

FE

3. Turn ignition switch to "ON" position.

1. Turn ignition switch to "OFF" position.

AT

Touch "START". 4.

5. Touch "ALL MODE 4WD".

Touch "WORK SUPPORT".

SU

AX

7. Select WORK ITEM by touching "CLUTCH/F RLS LIM ADJ". NOTE:

ST

"START TORQ OFFSET ADJ" is displayed, but the transfer does not have this function.

BT

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#### **CLUTCH FORCE RELEASE LIMIT ADJUSTMENT**

SC

1.2 kg-m: Tight corner braking symptom is alleviated. However, vibration may occur when accelerating on a low μ road (icy road, etc.).

0.3 kg-m: Initial set value

0.2 kg-m: Do not set to this value because the tight corner braking symptom will get worse.



Data link connector

COŃSULT-II

SMT962D

SMT965D

**600** °

SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** 

DATA MONITOR FCU PART NUMBER

SELECT WORK ITEM

START TORQ OFFSET ADJ

CLUTCH/F RLS LIM ADJ

Brake pedal

Left side

Trouble Diagnosis with CONSULT-II (Cont'd)

CLUTC	CH/F RLS LI	M ADJ	
l			
l			
l			
<u> </u>		_	
	DJ MONITO		
CL/F R	RLS LIM	0.3 kgm	
0.2	0.3	1.2	
	•		SMT968D

- Current CLUTCH FORCE RELEASE LIMIT value "0.3 kg-m" appears under "CONDITION SETTING" on CONSULT-II display.
- 2. Touch "1.2" on the display.

CLUTCH/F RLS LIM ADJ	
NOW ADJUSTING	
ADJ MONITOR	
<u> </u>	
	SMT969D

3. Display changes to "NOW ADJUSTING" in a short time.

CLUTO	CH/F RLS LI	M ADJ	
ADJUS <sup>-</sup>	TMENT CO	MPLETE	
Α	DJ MONITO	R	
CL/F RLS LIM 1.2 kgm			
0.2	0.3	1.2	
	•		SMT970D

4. When clutch force release limit value is set to "1.2 kg-m", current value "0.3 kg-m" shown on display will be replaced by "1.2 kg-m" and "ADJUSTING COMPLETE" will appear at the same time. Clutch force release limit value setting is now complete.

#### Introduction

**DESCRIPTION** 

NBTF0013

When a malfunction (indicated by the 4WD warning lamp illumination) occurs, collect information first from the customer about how the malfunction occurs. Then, proceed with the diagnosis presuming it is the cause. Also inspect the electrical system, paying close attention to other possibilities such as fluid level and leaks. All-mode 4WD transfer is controlled by transfer control unit and sensors.

MA

If a malfunction occurs in the all-mode 4WD system, the 4WD warning lamp lights up to inform of the system malfunction. There are two ways to identify the cause of the malfunction.

**-**n n

1) Performing the self-diagnosis. (The 4WD warning lamp will indicate what kind of malfunction has occurred by flickering.)

LC

2) Performing diagnosis using CONSULT-II.

DIAGNOSTIC WORKSHEET
<b>Information from Customer</b>
KEY POINTS

NBTF0013S02 NBTF0013S0201

WHAT ..... Vehicle model

WHEN..... Date, Frequencies WHERE..... Road conditions

AT

**HOW**..... Operating conditions, Symptoms

Information sheet from cus	stomer		TE	
Customer name MR/MS	Model & Year	VIN	TF	
Transfer model ATX14A	Engine	Mileage	PD	
Incident Date	Manuf. Date	In Service Date		
Frequency	□ Continuous □ Intermittent	( times a day)		
Symptoms	☐ 4WD shift indicator lamp of	oes not turn on.		
	☐ 4WD warning lamp does r	ot turn on.		
	☐ 4WD shift indicator lamp of	oes not turn off.	 BR	
	☐ ATP warning lamp does no	☐ ATP warning lamp does not turn on.		
	☐ 4LO indicator lamp does r	☐ 4LO indicator lamp does not turn on.		
	☐ 4WD shift indicator lamp of	oes not indicate "4H".		
	☐ 4WD shift indicator lamp r	□ 4WD shift indicator lamp repeats flicking.		
	☐ Tight corner braking symptom occurs.			
	□ 4WD system does not operate.			
	☐ Others.			
4WD warning lamp	☐ Continuously lit	□ Not lit	 HA	
		I	0 00 0	

SC

EL

# TROUBLE DIAGNOSIS — INTRODUCTION

#### Introduction (Cont'd)

Diag	nostic Worksheet	NBTF0013S0202
1.	☐ Listen to customer complaints.	TF-44
2.	☐ Check transfer fluid.	TF-44
	☐ Leakage ☐ Fluid condition ☐ Fluid level	
3.	□ Road testing	TF-44
	□ 1. Check before engine is started. □ 2. Check at idle. □ 3. Cruise test	
4.	□ Perform self-diagnosis NG items (with CONSULT-II and without CONSULT-II).	TF-30, TF-27
5.	☐ Check component. Repair or replace the damaged parts.	TF-111
6.	□ Perform final check. Perform road test (1 through 3).	TF-44

#### **Work Flow**

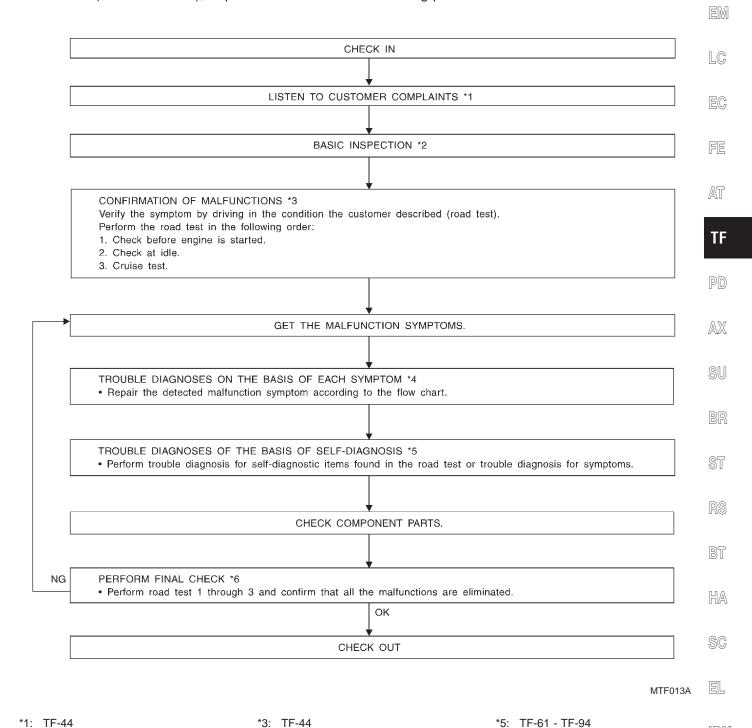
#### HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

=NBTF0014

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

MA

Make good use of the two sheets provided, "Information from Customer" (Refer to TF-41.) and "Diagnostic Worksheet" (Refer to TF-42.), to perform the best troubleshooting possible.



\*6: TF-44

\*4: TF-98 - TF-109

\*2: TF-44

#### **Listen to Customer Complaints**

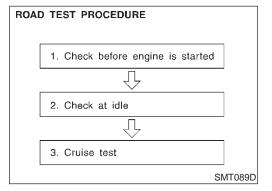
VRTF001

- Each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.
- Listen to the customer about how and when the malfunction occurs, and make good use of it when performing the road test.

#### **Transfer Fluid Check**

NRTF0016

Check fluid for leaks and fluid level. Refer to MA-22, "Checking All-mode 4WD Transfer Fluid".



# Road Test PREPARATION FOR ROAD TEST

NRTF0017

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- The purpose of the test is to determine overall performance of transfer and analyze causes of problems.
- The road test consists of the following three parts:
- When a malfunction is found in any part of transfer, perform the road test to locate the malfunction area and repair the malfunction parts.
- 1. Check before engine is started
- 2. Check at idle
- Cruise test
- Perform road test and place checks for NG items on the diagnostic worksheet. Refer to TF-42.

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#### 1. CHECK BEFORE ENGINE IS STARTED =NBTF0017S02 1 **CHECK 4WD SHIFT INDICATOR LAMP** GI 1. Park vehicle on flat surface. 2. Turn ignition switch to "OFF" position. 3. Move A/T selector lever to "P" position.4. Set 4WD shift switch to "4H" position. MA EM LC EC 4WD shift switch FE SMT849D 5. Set 4WD shift switch to "2WD" position. AT 6. Turn ignition switch to "ON" position. (Do not start engine.) 7. Does 4WD shift indicator lamp turn ON for approx. 1 second? 4WD warning lamp PD AX 4LO ABS warning lamp indicator lamp 4WD shift indicator lamp SU SMT958D Yes or No Yes GO TO 2. No Go to Symptom 1. Refer to TF-98. ST

# TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

2	CHECK 4WD WARNING	GLAMP	
Is 4W	/D warning lamp turned ON	?	
		ABS warning lamp	
		4WD shift indicator lamp ATP warning lamp	
			SMT958D
		Yes or No	
Yes	<b>&gt;</b>	<ol> <li>Turn ignition switch to "OFF" position.</li> <li>Perform self-diagnosis.         Refer to "Trouble Diagnosis without CONSULT-II", TF-27.     </li> <li>Go to "2. CHECK AT IDLE". Refer to TF-47.</li> </ol>	
No	<b>&gt;</b>	Go to Symptom 2. Refer to TF-100.	

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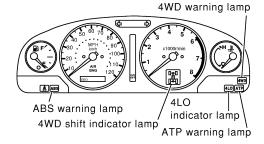
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#### 2. CHECK AT IDLE

=NBTF0017S03

- CHECK 4WD SHIFT INDICATOR LAMP

  1. Park vehicle on flat surface.
- Turn ignition switch to "OFF" position.
- 3. Move A/T selector lever to "P" or "N" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "2WD" position.
- 6. Start engine.
- 7. Is 4WD shift indicator lamp turned OFF?



SMT958D

#### Yes or No

Yes	<b>&gt;</b>	Go to "ATP SWITCH, WAIT DETECTION SWITCH AND NEUTRAL-4LO SWITCH". Refer to TF-76.
No	<b>•</b>	GO TO 2.

2	CHECK 4WD WARNING LAMP			
Is 4WD warning lamp turned OFF?				
	Yes or No			
Yes	Yes ▶ GO TO 3.			
No	<b>&gt;</b>	Perform self-diagnosis. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		

#### 3 **CHECK 4WD SHIFT INDICATOR LAMP** 1. Set 4WD shift switch to "2WD", "AUTO", "4H", "4LO", "4H" and "2WD" in order. (Stay at each switch position for at least 1 second.) 2. Does 4WD shift indicator lamp change properly and does buzzer sound? Left 🖒 4WD shift switch SMT851D 4WD shift 4WD 4WD shift Buzzer switch operation indicator warning sound lamp lamp 4WD 2WD OFF "Pip" **√**≻ 4WD **AUTO** ਰਾਂ "Pip" abla4WD 4H ∎<u>Ť∎</u>□ ▽ 4WD 4LO $\sqrt{\phantom{a}}$ 4WD 4H "Pip" $\sqrt{\phantom{a}}$ 4WD OFF AUTO ₹ "Pip" □ ■¥■. 4WD 2WD OFF SMT971D Yes or No GO TO 4. Yes No Go to "2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH". Refer to TF-66.

4	CHECK 4WD WARNING LAMP			
Is 4WI	Is 4WD warning lamp turned ON?			
	Yes or No			
Yes	Yes Perform self-diagnosis. (Refer to "Trouble Diagnosis without CONSULT-II", TF-27.)			
No	<b>&gt;</b>	GO TO 5.		

ST

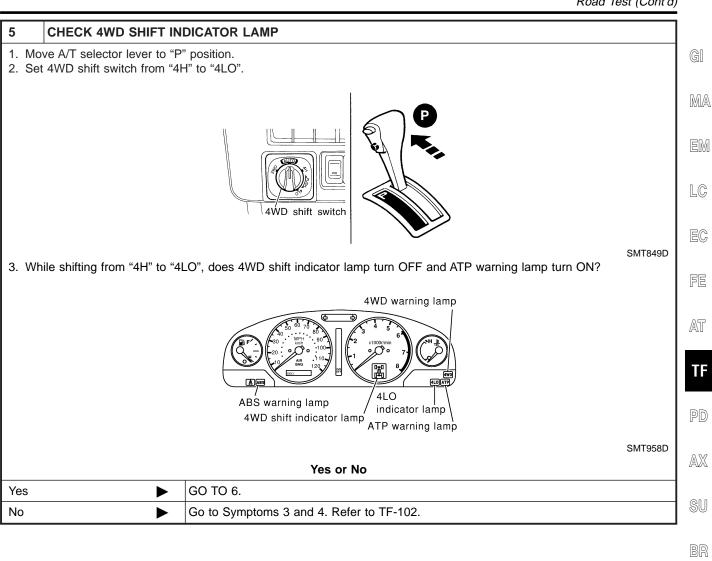
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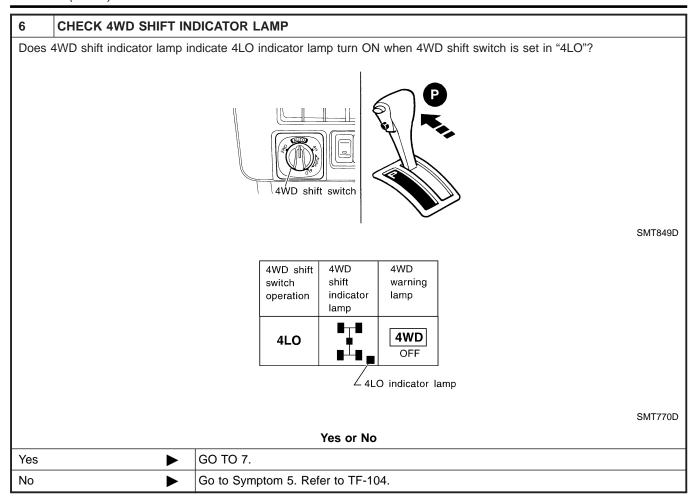
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7	CHECK 4WD SHIFT INI	DICATOR LAMP (*1)
2. Do	Set 4WD shift switch from "4LO" to "4H".  Does 4LO indicator lamp flicker? (*1)  : While "Wait" function is operating, 4LO indicator lamp flashes.	
		Yes or No
Yes	<b>&gt;</b>	Go to Symptom 6 and 7. Refer to TF-106 and TF-107.
No	<b>&gt;</b>	Go to "3. CRUISE TEST". Refer to TF-51.

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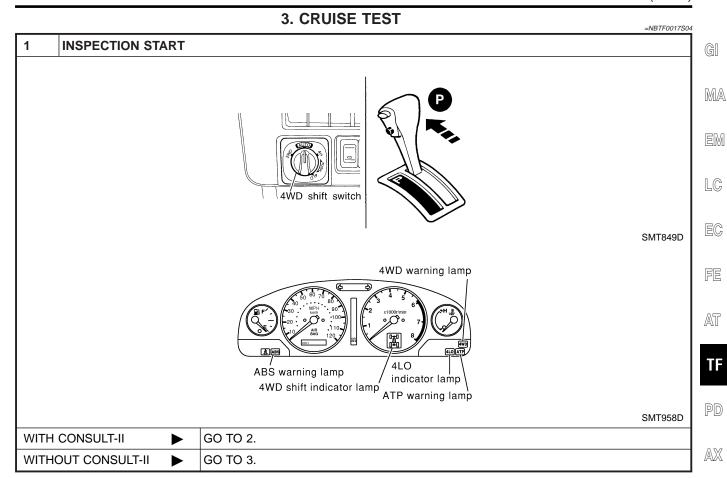
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#### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

#### 2 CHECK INPUT SIGNAL

#### (I) With CONSULT-II

- 1. Warm up engine to normal operating temperature.
- 2. Park vehicle on flat surface.
- 3. Move A/T selector lever to "P" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "AUTO" position.
- 6. Start engine.
- 7. Drive for at least 30 seconds at a speed higher than 20 km/h (12 MPH). (Drive vehicle until "FLUID TEMP SE" exceeds 0.9V.)
- 8. Park vehicle on flat surface.
- 9. Move A/T selector lever to "P" position.
- 10. Set 4WD shift switch to "2WD" position.
- 11. Leave vehicle for at least 80 seconds with "FLUID TEMP SE" at 0.9V or less.

DATA MON	IITOR
MONITOR	NO DTC
VHCL/S SEN-FR	0 km/h
VHCL/S SEN-RR	0 km/h
ENGINE SPEED	775 rpm
THRTL POS SEN	0.5 V
FLUID TEMP SE	0.86 V
BATTERY VOLT	14.1 V
2WD SWITCH	ON
AUTO SWITCH	OFF
LOCK SWITCH	OFF

SMT972D

#### 12. Is 4WD warning lamp turned ON?

#### Yes or No

Yes ▶	Perform self-diagnosis. Refer to "Trouble Diagnosis with CONSULT-II", TF-30.
No <b>•</b>	GO TO 4.

#### 3 CHECK INPUT SIGNAL

#### (R) Without CONSULT-II

- 1. Warm up engine to normal operating temperature.
- 2. Park vehicle on flat surface.
- 3. Move A/T selector lever to "P" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "AUTO" position.
- 6. Start engine.
- 7. Drive vehicle for at least 30 seconds at a speed higher than 20 km/h (12 MPH).
- 8. Park vehicle on flat surface.
- 9. Move A/T selector lever to "P" position.
- 10. Set 4WD shift switch to "2WD" position.
- 11. Is 4WD warning lamp turned ON?

#### Yes or No

Yes	<b></b>	Perform self-diagnosis. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.
No	<b>•</b>	GO TO 4.

#### 4 (1) CHECK TIGHT CORNER BRAKING SYMPTOM

- 1. Set 4WD shift switch to "AUTO" position.
- 2. Drive vehicle at speed lower than 20 km/h (12 MPH) with steering wheel fully turned.
- 3. Does tight corner braking symptom occur?

#### Yes or No

		tes or No
Yes	<b></b>	GO TO 5.
No	<b></b>	GO TO 6.

# TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

5	CONFIRM SYMPTOM A	GAIN	]
	m symptom and self-diagnoto "Trouble Diagnosis without	osis again. out CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.	GI
		OK or NG	
ОК	<b>•</b>	GO TO 6.	
NG	<b>•</b>	Go to Symptoms 8 and 9. Refer to TF-108, 109.	

ING		Go to Symptoms o and 9. Refer to 17-100, 109.	l em
6	(2) CHECK TIGHT COR	NER BRAKING SYMPTOM	]
2. Dri	t 4WD shift switch to "4H"   ve vehicle at speed lower t es tight corner braking sym	han 20 km/h (12 MPH) with steering wheel fully turned.	LG
	3.,	Yes or No	EG
Yes	<b>&gt;</b>	INSPECTION END	
No	<b>&gt;</b>	GO TO 7.	FE

7	CONFIRM SYMPTOM A	GAIN
	m symptom and self-diagno to "Trouble Diagnosis witho	osis again. out CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.
		OK or NG
OK	<b>•</b>	INSPECTION END
NG	<b>•</b>	Go to Symptoms 8 and 9. Refer to TF-108, 109.

AT TF

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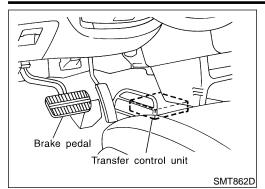
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Transfer Control Unit Terminals and Reference Value



# Transfer Control Unit Terminals and Reference Value

# REMOVAL AND INSTALLATION OF TRANSFER CONTROL UNIT

Removal

NBTF0018S03

- Turn ignition switch OFF and disconnect negative battery terminal.
- 2. Remove console box.
- 3. Remove cluster lid C.
- 4. Remove audio assembly and A/C control unit.
- 5. Remove instrument lower panel on driver side.
- 6. Remove glove box.
- 7. Remove instrument lower panel on passenger side.
- 8. Remove instrument lower center panel.
- 9. Remove transfer control unit.
- For steps 2 through 8 above, refer to BT-22, "Instrument Panel Assembly".

#### Installation

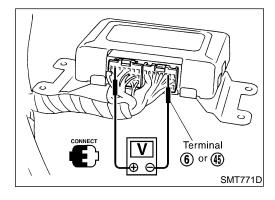
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Installation is in the reverse order of removal.

When installing transfer control unit, tighten transfer control unit lock nut.

#### **Tightening torque:**

(0.44 - 0.59 kg-m, 38 - 51 in-lb)



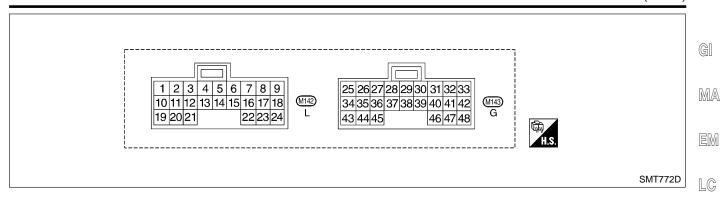
#### **INSPECTION OF TRANSFER CONTROL UNIT**

BTF0018\$0

 Measure voltage between each terminal and terminal 6 or 45 by following "TRANSFER CONTROL UNIT INSPECTION TABLE", TF-55.

Pin connector terminal layout

Transfer Control Unit Terminals and Reference Value (Cont'd)



# TRANSFER CONTROL UNIT INSPECTION TABLE

(Data are reference values.)

	EG
standard	FE
	AT
e	TF
	PD
e	$\mathbb{A}\mathbb{X}$
e	SU
	BR

Terminal No.	Item		Condition	Judgement standard	FE
1	2-4WD shift solenoid	Con	4WD shift switch is set to "2WD" position.	Less than 1V	AT
1	valve		4WD shift switch is set to any position other than "2WD".	Battery voltage	TF
2	4WD shift indicator lamp		Lamp lights while system is operating properly.	Less than 1V	PD
	(2WD)		2WD indicator lamp does not come on.	Battery voltage	AX
3	Ground		_	_	
4	Transfer shift relay	0-	While actuator is operating (4H → 4LO)	Battery voltage	SU
	(High)	(Con)	Actuator does not operate.	Less than 1V	BR
5	4WD warning lamp		Lamp comes ON. (when engine is stopped.) (Fail-safe condition appears on display, engine is stopped, actuator position detection switch is inoperative, oil temperature is too high and/or tires of different size are installed.)	Less than 1V	ST RS
			Except above	Battery voltage	BT
6	Ground	_	_	_	
7	PNP switch (R position)	CON	A/T selector lever is set to "reverse" position.	Battery voltage	HA
	THE SWILLT (IX POSITION)		A/T selector lever is set to any position other than "reverse".	Less than 1V	SC EL
8	_	_	_	_	كاكا

Terminal No.	Item		Condition	Judgement standard
0	4MD shift quitch (2MD)		4WD shift switch is set to "2WD" position.	Battery voltage
9	4WD shift switch (2WD)	Con	4WD shift switch is set to any position other than "2WD".	Less than 1V
40	Transfer dropping resis-	<b>*</b>	4WD shift switch is set to "AUTO" position.	Approx. 4 - 14V
10	tor	V( <u>u</u>	4WD shift switch is set to any position other than "2WD".	Less than 1V
	AMD shift in diseases laws		"4H" indicator lamp comes ON.	Less than 1V
11	4WD shift indicator lamp (4H)	ه <u>ي</u>	4WD shift switch is set to any position other than "4H".	Battery voltage
	ANAID all iff in diameter laws		"4LO" indicator lamp comes ON.	Approx. 0V
12	4WD shift indicator lamp (4LO)		4WD shift switch is set to any position other than "4LO".	Battery voltage
13	Transfer shift relay (Low)		While actuator is operating (4LO → 4H)	Battery voltage
			Actuator does not operate.	Approx. 0V
14	ransfer motor relay	(Lon)	Transfer motor relay is ON.	Battery voltage
	Transfer motor relay	&	Transfer motor relay is OFF.	Less than 1V
15	PNP switch (N position)		A/T selector lever is set to "N" position.	Battery voltage
13	PNP switch (N position)		A/T selector lever is set to any position other than "N" position.	Less than 1V
16	Power supply	_	Ignition key is set to "ON" position.	Battery voltage
10	Fower supply	_	Ignition key is set to "OFF" position.	Approx. 0V
17	DND switch (P position)		A/T selector lever is set to "P" position.	Battery voltage
17	PNP switch (P position)		A/T selector lever is set to any position other than "P".	Less than 1V
18	AMD objet quitab (ALI)	Con	4WD shift switch is set to "4H" position.	Battery voltage
10	4WD shift switch (4H)		4WD shift switch is set to any position other than "4H".	Less than 1V
40	AMD coloneid valve	V( <u>u</u>	4WD shift switch is set to "AUTO" position.	Approx. 1.5 - 3V
19	19 4WD solenoid valve		4WD shift switch is set to any position other than "2WD".	Less than 1V
20	_		_	_
	4WD shift indicator lamp	A5.2	"AUTO" indicator lamp comes ON.	Approx. 0V
21	(AUTO)		4WD shift switch is set to any position other than "AUTO".	Battery voltage
22	Power supply		Ignition key is set to "ON" position.	Battery voltage
	Power supply		Ignition key is set to "OFF" position.	Approx. 0V

Transfer Control Unit Terminals and Reference Value (Cont'd)

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erminal No.	ltem		Condition	Judgement standard
22	AND chiff quitab (41.0)		4WD shift switch is set to "4LO" position.	Battery voltage
23	4WD shift switch (4LO)		4WD shift switch is set to any position other than "4LO".	Less than 1V
24	AND objet quitab (ALITO)		4WD shift switch is set to "AUTO" position.	Battery voltage
24	4WD shift switch (AUTO)		4WD shift switch is set to any position other than "AUTO".	Less than 1V
			Transfer is set to "4LO" position.	Approx. 0V
25	Neutral-4LO switch		Transfer is set to any position other than "4LO".	Power supply
		nrottle position switch losed)	Throttle valve is closed.	Power supply
26	(closed)		Throttle valve is in any position other than "closed".	Approx. 0V
07	Transfer 4H actuator	& 	4WD shift switch is set to "4H" position.	Less than 1V
27	switch		4WD shift switch is set to any position other than "4H".	Battery voltage
00	(Ground)		Throttle valve is closed.	1 4 4 . /
28		Throttle valve is fully open.	Less than 1V	
29	TCM signal (Vehicle speed signal)		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to	Approximately 225 Hz
	The model of the control of the cont		test this item.	15
30	Throttle position sensor (Power supply for throttle		Ignition key is set to "ON" position.	Approx. 4.5 - 5.5V
	position sensor)		Ignition key is set to "OFF" position.	Approx. 0V



Transfer Control Unit Terminals and Reference Value (Cont'd)

Terminal No.	ltem		Condition	Judgement standard
24	Transfer fluid tempera-		At 20°C (68°F)	Approx. 1.5V
31	ture sensor		At 80°C (176°F)	Approx. 0.5V
32	ABS signal	Con &	When moving, use the CONSULT-II pulse frequency measuirng function.*2 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *2: A circuit tester cannot be used to test this item.	Refer to the illustration (SMT973D) at the end of this section.
33	Transfer shift relay (High)		While actuator is operating from "4H" to "4LO"	Battery voltage
	(rigii)		Actuator does not operate.	Approx. 0V
34	Clutch pressure switch		4WD shift switch is set to "AUTO" or "4H", then A/T selector lever is set to "D" position. (wait detection system: OFF)	Battery voltage
34	Citicii pressure switch		4WD shift switch is set to "2WD", "AUTO" or "4H", then A/T selector lever is set to "D" position. (wait detection system: ON)	Approx. 0V
35	Line pressure switch		4WD shift switch is set to "2WD", "AUTO" or "4H", then A/T selector lever is set to "D" position.	Battery voltage
			_	Approx. 0V
36	CONSULT-II (RX)	_	_	_
37	Tachometer		_	Refer to EC-124, "ECM Inspection Table".
38	Front revolution sensor		4WD shift switch is set to "4H" position. A/T selector lever is set to "D" position.	Approx. 1V [30 km/h (19 MPH)] Voltage rises in response to vehicle speed.

Transfer Control Unit Terminals and Reference Value (Cont'd)

Terminal No.	ltem			I		
39	l		Condition	Judgement standard		
	ECM (Throttle position		Throttle valve is fully open.	Approx. 0.5V		
	sensor)		Throttle valve is closed.	Approx. 4.2V		
40	ATD witch		A/T selector lever is set to "P" position.	Battery voltage		
40	ATP switch		A/T selector lever is set to any position other than "P".	Less than 1V		
44	Transfer motor relay		Transfer motor relay is ON.	Battery voltage		
41	monitor		Transfer motor relay is OFF.	Less than 1V		
	Transfer shift relay	(Lon) &	While actuator is operating from "4LO" to "4H" position	Battery voltage		
	(LOW)	(row)	827	Actuator does not operate.	Approx. 0V	
40					4WD shift switch is set to any position other than "4LO".	Battery voltage
43	Wait detection switch		4WD shift switch is set to "4LO" position.*3	Less than 1V		
44		Transfer 4LO actuator		4WD shift switch is set to any position other than "4LO". (Actuator: High position)	Battery voltage	
	switch		4WD shift switch is set to "4LO" position. (Actuator: Low position)	Less than 1V		
45	Ground	_	_	_		
46	_	_	_	_		
	Power supply (memory back up)		_	Battery voltage		
48	CONSULT-II (TX)		_	_		

<sup>\*3:</sup> While wait detection system is operating, terminal 43 exists battery voltage.



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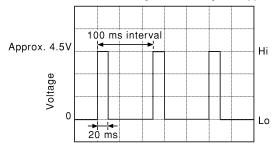
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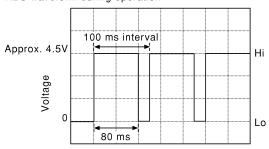
Transfer Control Unit Terminals and Reference Value (Cont'd)

#### ABS signal judgement standard

Torward waveform when engine is running or stopped.



2 ABS waveform during operation



Caution:

In motion, (forward to turning) changes the Hi (ON) time from 20 to 40 to 60 ms.

If the ABS control unit malfunctions, the terminal voltage is fixed at Hi (approximately 4.5V).

SMT973D

# **VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)**

Diagnostic Procedure

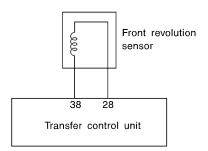
FRONT REVOLU		Diagnostic Procedure
I KON KEVOLO	TION SENSO	
defer to "Front Revolution	Sensor", "CO	DMPONENT INSPECTION", TF-112.
		OK or NG
)K	► GO TO	
IG	► GO TO	0 2.
CHECK CONTIN	 JITY	
heck the following. Continuity of transfer su Refer to "Transfer Sub-		OMPONENT INSPECTION", TF-113.  OK or NG
K	Repair	ir or replace front revolution sensor.
G	Repair	ir or replace front revolution sensor and transfer sub-harness.
CHECK INPUT S	GNAL	
/ITH CONSULT-II	▶ GO TO	0.4
/ITHOUT CONSULT-II	► GO TO	

# **VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)**

Diagnostic Procedure (Cont'd)

#### CHECK INPUT SIGNAL

- With CONSULT-II
- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in Data Monitor.
- 3. Read out the value of "VEHICLE SPEED SENSOR (FRONT)" while driving.



SMT773D



DATA MONITOR		
MONITOR	NO DTC	
VHCL/S SEN-FR	0 km/h	
VHCL/S SEN-RR	0 km/h	
ENGINE SPEED	775 rpm	
THRTL POS SEN	0.5 V	
FLUID TEMP SE	0.86 V	
BATTERY VOLT	14.1 V	
2WD SWITCH	ON	
AUTO SWITCH	OFF	
LOCK SWITCH	OFF	

SMT974D

4. Check if the value changes according to accelerating and decelerating the vehicle.

#### OK or NG

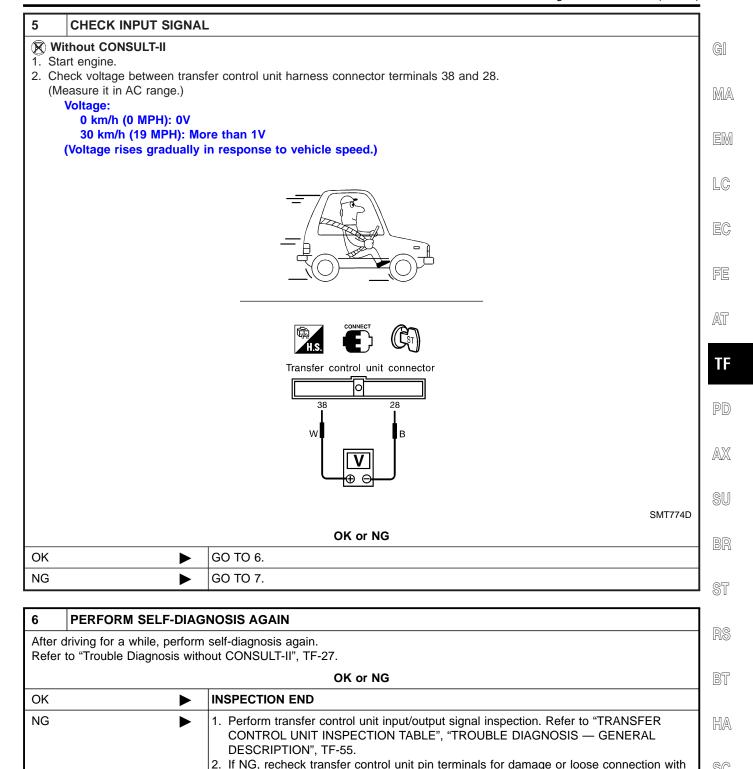
OK •	GO TO 6.
NG ►	GO TO 7.

## **VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)**

Diagnostic Procedure (Cont'd)

SC

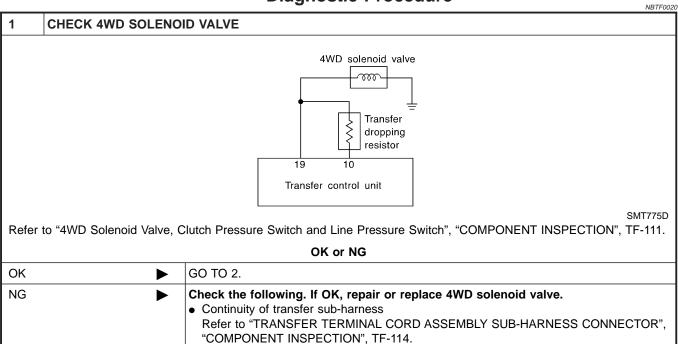
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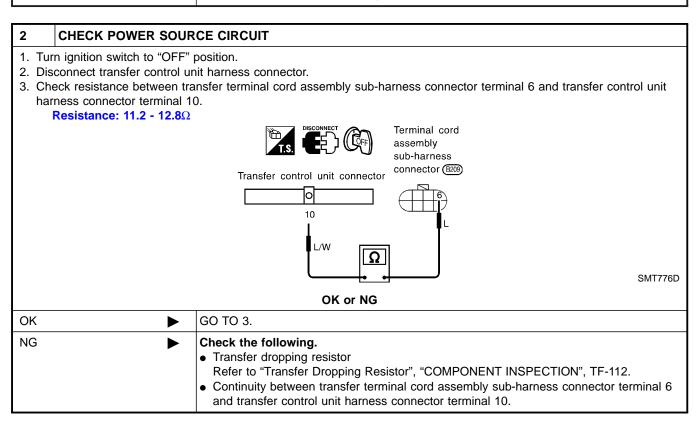


7	CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND FRONT REVOLUTION SENSOR SUB-HARNESS CONNECTOR			
	OK or NG			
ОК	<b>&gt;</b>	GO TO 6.		
NG	<b>&gt;</b>	Repair or replace sub-harness connector between transfer control unit and front revolution sensor.		

harness connector.

# **Diagnostic Procedure**





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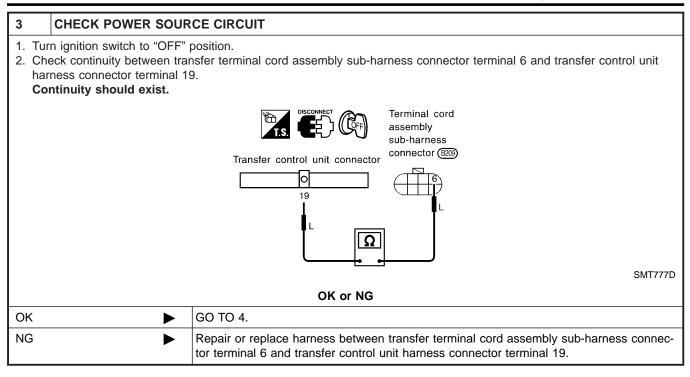
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4	PERFORM SELF-DIAG	NOSIS	
After driving for a while, perform self-diagnosis.  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.			- P[
		OK or NG	A
OK	<b>&gt;</b>	INSPECTION END	]
NG	<b>&gt;</b>	Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", TF-55.      If NG, recheck transfer control unit pin terminals for damage or loose connection with	
		harness connector.	

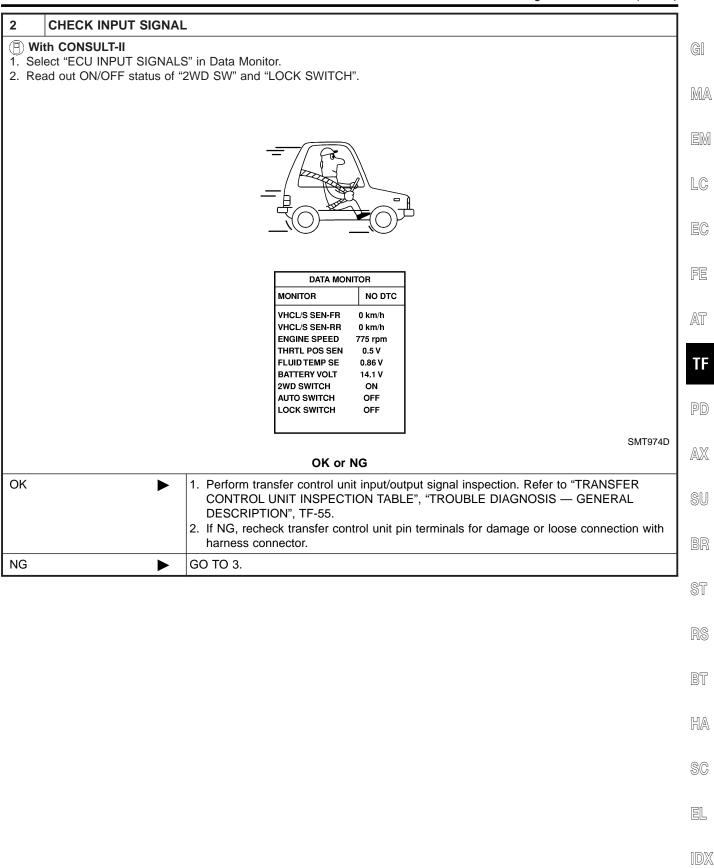
# Diagnostic Procedure 1 CHECK 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH Refer to "2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor", "COMPONENT INSPECTION", TF-111. 2-4WD shift solenoid valve 4WD shift switch

		SMT778D
		OK or NG
ОК	<b>&gt;</b>	GO TO 2.
NG	<b>&gt;</b>	Check the following. If OK, repair or replace 2-4WD shift solenoid valve and 4WD shift switch.  Continuity of transfer sub-harness Refer to "TRANSFER TERMINAL CORD ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-114.

Transfer control unit

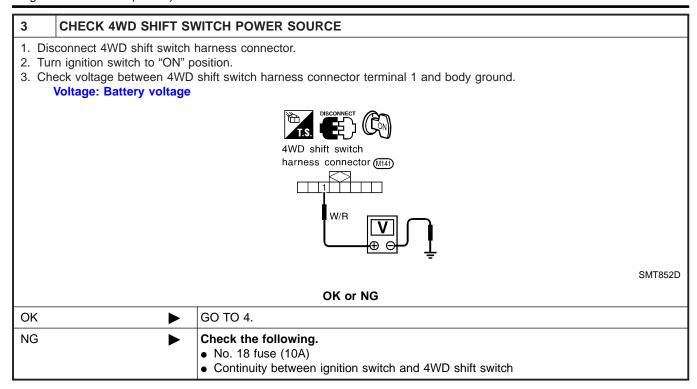
#### 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH

Diagnostic Procedure (Cont'd)



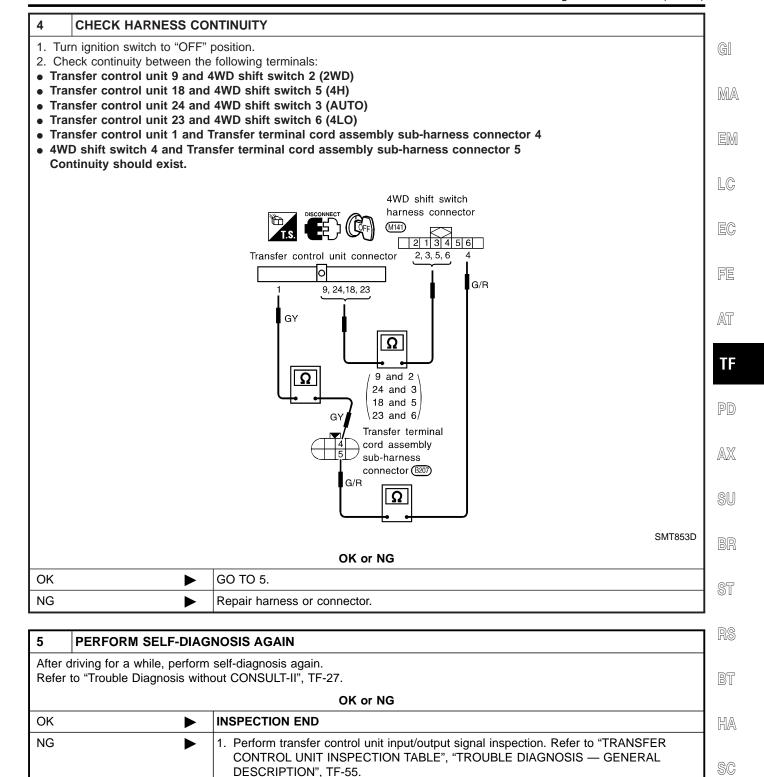
#### 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH

Diagnostic Procedure (Cont'd)



#### 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH

Diagnostic Procedure (Cont'd)



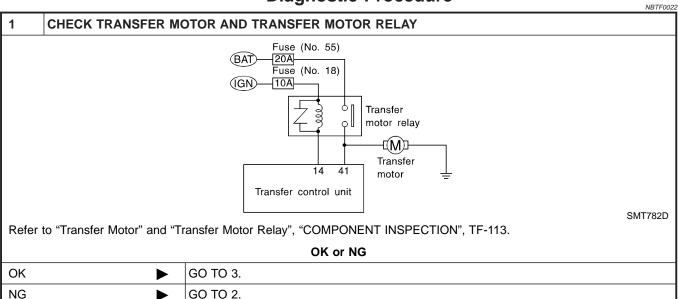
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harness connector.

2. If NG, recheck transfer control unit pin terminals for damage or loose connection with

## **Diagnostic Procedure**



2	CHECK CONTINUITY		
Check the following.  • Continuity of transfer sub-harness Refer to "TRANSFER SWITCH ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-114.			
	OK or NG		
ОК	<b>&gt;</b>	Repair or replace transfer motor and transfer motor relay.	
NG	<b>&gt;</b>	Repair or replace transfer sub-harness.	

#### 3 CHECK INPUT SIGNAL

- (P) With CONSULT-II
- 1. Select "MAIN SIGNALS" in Data Monitor.
- 2. Read out ON/OFF status of "MOTOR RELAY".

DATA MONITOR				
MONITOR	NO DTC			
4WD MODE	2WD			
COMP CL TORQ	0.0 kgm			
DUTY SOLENOID	4 %			
2-4WD SOL	OFF			
VHCL/S COMP	0 km/h			
THROTTLE POSI	0.0 /8			
MOTOR RELAY	OFF			
4WD FAIL LAMP	OFF			
SHIFT ACT 1	OFF			

SMT975D

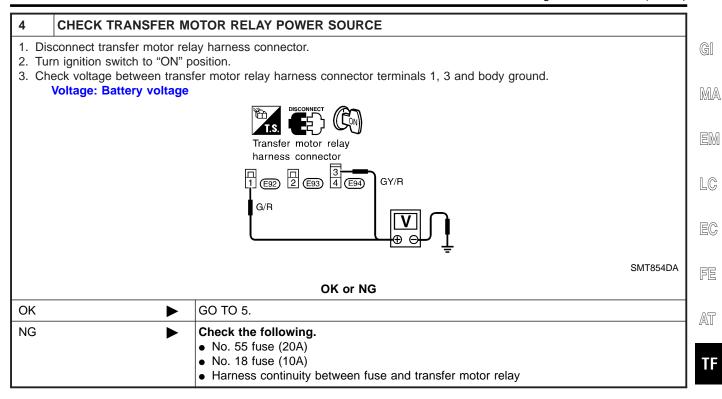
- 3. When the value is different from standard value although ON/OFF switching occurs, check the following items.
- PNP switch, throttle position sensor and closed throttle position switch circuits
   Refer to AT-99, "DTC P0705 Park/Neutral Position Switch", AT-176, "DTC P1705 Throttle Position Sensor" and AT-184, "Closed Throttle Position Switch (idle position)".

#### OK or NG

ОК	<b>&gt;</b>	GO TO 4.
NG	•	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>

#### TRANSFER MOTOR AND TRANSFER MOTOR RELAY

Diagnostic Procedure (Cont'd)



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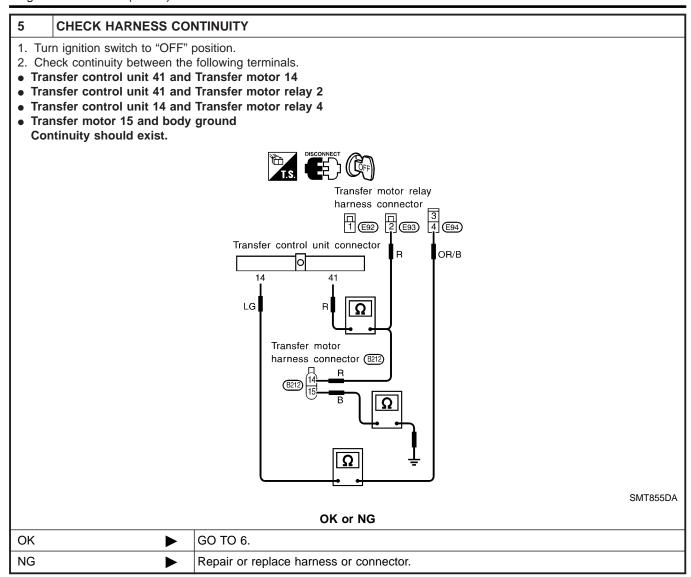
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#### TRANSFER MOTOR AND TRANSFER MOTOR RELAY

Diagnostic Procedure (Cont'd)



6	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

# **Diagnostic Procedure**

	NBTF0023				
1	CHECK TRANSFER FL	UID TEMPERATURE SENSOR	$\Box$		
Refer	Refer to "2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor", "COMPONENT INSPECTION", TF-111.				
		OK or NG			
OK	OK <b>▶</b> GO TO 3.				
NG	<b>•</b>	GO TO 2.			

2	CHECK CONTINUITY		l LC
	k the following.		
Re	ntinuity of transfer sub-harr fer to "TRANSFER TERMIN -114.	less NAL CORD ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION",	EC
		OK or NG	
OK	<b>•</b>	Repair or replace fluid temperature sensor.	FE
NG	<b>•</b>	Repair or replace transfer sub-harness.	1
			• Ai

3	CHECK INPUT SIGNAL					
WITH	CONSULT-II		GO TO 4.			
WITH	OUT CONSULT-II	<b></b>	GO TO 5.			

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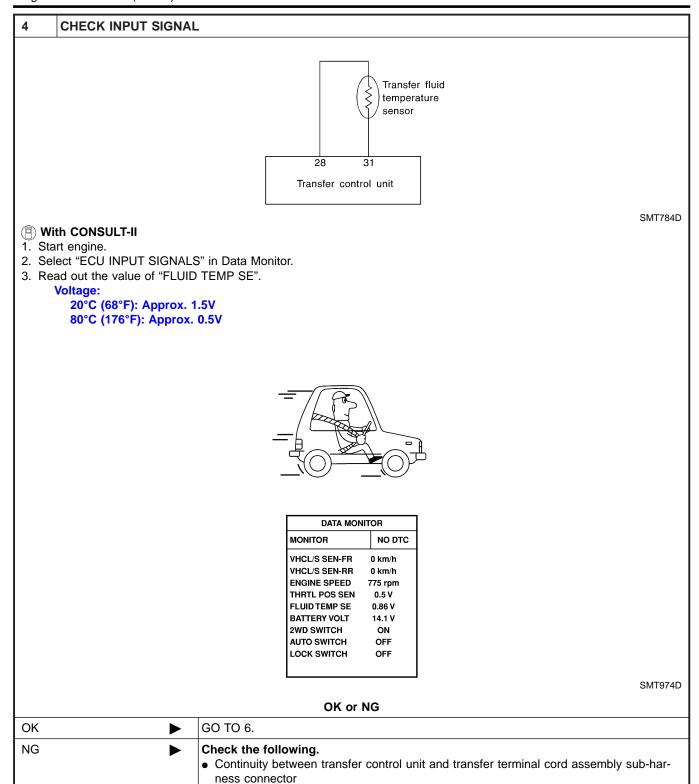
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### TRANSFER FLUID TEMPERATURE SENSOR

Diagnostic Procedure (Cont'd)



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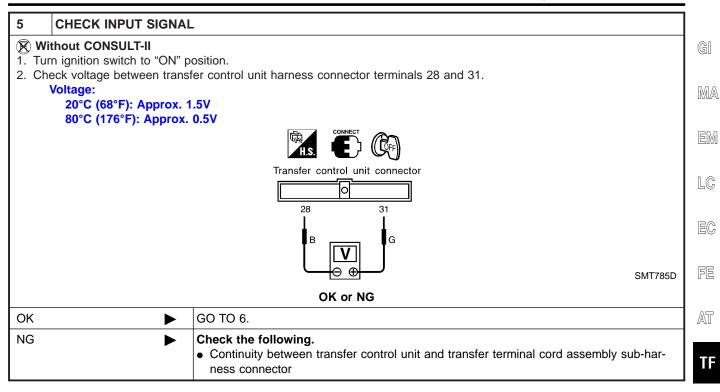
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6	PERFORM SELF-DIAGNOSIS AGAIN		
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
		OK or NG	
OK	<b>&gt;</b>	INSPECTION END	
NG	•	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

TF-75

Diagnostic Procedure

# **Diagnostic Procedure**

NBTF0024 CHECK ATP SWITCH, WAIT DETECTION SWITCH AND NEUTRAL-4LO SWITCH Transfer control unit ATP warning lamp Neutral-4LO switch detection switch detection switch SMT786D Refer to "ATP Switch, Neutral-4LO Switch and Wait Detection Switch", "COMPONENT INSPECTION", TF-112. OK or NG OK GO TO 3. NG GO TO 2.

2	CHECK CONTINUITY OF TRANSFER SUB-HARNESS		
• Cor	Check the following.  • Continuity of transfer sub-harness Refer to "TRANSFER SWITCH ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-114.		
		OK or NG	
OK	<b>&gt;</b>	Repair or replace ATP switch, wait detection switch or neutral-4LO switch.	
NG	<b></b>	Repair or replace transfer sub-harness.	

3	CHECK INPUT S	CHECK INPUT SIGNAL				
WITH	CONSULT-II	<b>•</b>	GO TO 4.			
WITHO	OUT CONSULT-II	<b>&gt;</b>	GO TO 5.			

Diagnostic Procedure (Cont'd)

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4 CHECK	T SIGNAL	
With CONSU		G
	T SIGNALS" in Data Monitor.  DFF status of "ATP SW", "NEUTRAL SW" and "WAIT DETCT SW".	
	DATA MONITOR	M
	MONITOR NO DTC	
	N POSI SW AT OFF R POSI SW AT OFF	
	P POSI SW AT ON CLOSED THL/SW ON ABS OPER SW OFF WAIT DETCT SW OFF	L(
	SHIFT POS SW1 OFF SHIFT POS SW2 ON	E(
	SMT976D	
	OK or NG	F
OK	<b>▶</b> GO TO 6.	
NG	Harness continuity between transfer switch assembly sub-harness connector and	Aī
	transfer control unit  Continuity between transfer switch assembly sub-harness connector and body ground	T

**TF-77** 

Diagnostic Procedure (Cont'd)

# **CHECK INPUT SIGNAL** Without CONSULT-II 1. Turn ignition switch to "OFF" position. 2. Operate 4WD shift switch and check continuity between the following terminals. Continuity: Terminal 40 (ATP switch) and body ground "4H" position: No continuity should exist. Between "4H" and "4LO": Continuity should exist. "4LO" position: No continuity should exist. Terminal 25 (Neutral-4LO switch) and body ground "4H" position: No continuity should exist. "4LO" position: Continuity should exist. Terminal 43 (Wait detection switch) and body ground "4H" position: No continuity should exist. (\*1) "4LO" position: Continuity should exist. \*1: After setting from "4LO" to "4H", continuity exists while "Wait" function is operating in "4H" position. (No continuity exists when "Wait" function is canceled.) Transfer control unit connector 40, 25, 43 SMT787D 4WD shift switch SMT849D OK or NG GO TO 6. OK NG Check the following. • Harness continuity between transfer switch assembly sub-harness connector and transfer control unit · Continuity between transfer switch assembly sub-harness connector and body ground

ELF-DIAGNOSIS AGAIN	PERFORM SELF	6
le, perform self-diagnosis again. gnosis without CONSULT-II", TF-27.		
OK or NG		
► INSPECTION END		OK
1. Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.		NG
If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.		

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# **Diagnostic Procedure**

	NBTF0025					
1	CHECK MALFUNCTION					
Is this	Is this malfunction detected only while driving in reverse?					
	Yes or No					
Yes		CHECK A/T PNP SWITCH "R" POSITION. Refer to AT-99, "DTC P0705 Park/Neutral Position Switch".				
No	<b>•</b>	GO TO 2.				

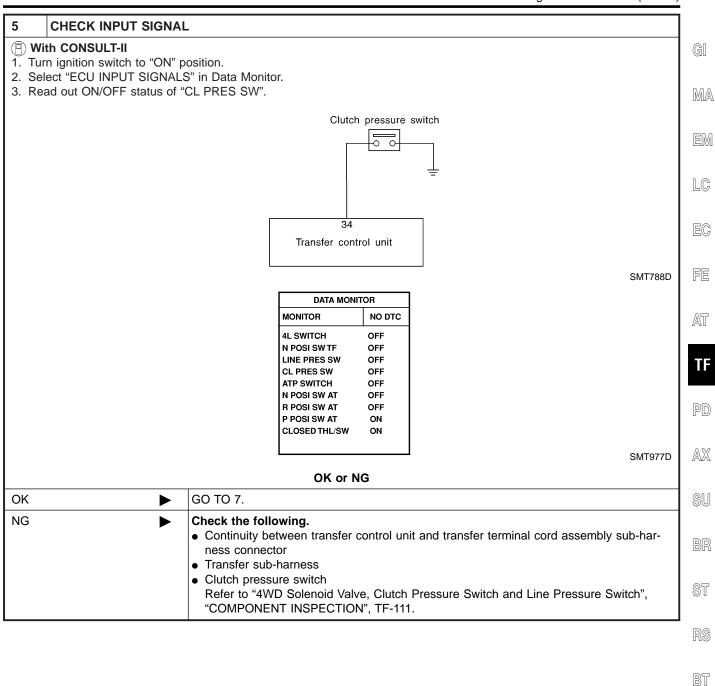
2	CHECK OTHER MALFU	INCTION			
	Are other malfunctions also detected by self-diagnosis and CONSULT-II?  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.				
	Yes or No				
Yes	_	CHECK FOR OTHER MALFUNCTIONS. (When other malfunctions are eliminated, clutch pressure switch malfunction display may disappear.)			
No	<b>•</b>	GO TO 3.			

3	CHECK 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH CIRCUITS				
Check	Check 2-4WD shift solenoid valve and 4WD shift switch circuits.				
	OK or NG				
OK	OK ▶ GO TO 4.				
NG	<b>•</b>	Check, repair or replace faulty parts.			

4	CHECK INPUT S	CHECK INPUT SIGNAL				
WITH	CONSULT-II		GO TO 5.			
WITH	WITHOUT CONSULT-II		GO TO 6.			

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# **CHECK INPUT SIGNAL ⊗** Without CONSULT-II 1. Turn ignition switch to "ON" position and set 4WD shift switch to "4H" position. 2. Check voltage between transfer control unit harness connector terminal 34 and body ground. When 4WD shift switch is in "2WD": Battery voltage should exist. When 4WD shift switch is in "AUTO" or "4H" and A/T selector lever is in "D": "Wait" operating: Battery voltage should exist. "Wait" not operating: Approx. 0 volts should exist. Transfer control unit connector Ы 34 SMT789D 4WD shift switch SMT849D OK or NG GO TO 7. OK NG Check the following. Continuity between transfer control unit and transfer terminal cord assembly sub-harness connector Transfer sub-harness Clutch pressure switch Refer to "4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch", "COMPONENT INSPECTION", TF-111.

7	PERFORM SELF-DIAG	NOSIS AGAIN
<ol> <li>Check hydraulic parts.</li> <li>After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.</li> </ol> OK or NG		
OK		INSPECTION END
NG	<b>&gt;</b>	Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", TF-55.      If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.

Diagnostic	Procedure
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		NBTF0026	δ
1	CHECK MALFUNCTION	l .	(
Is th	nis malfunction detected only	while driving in reverse?	
		Yes or No	[
Yes	<b>&gt;</b>	CHECK A/T PNP SWITCH "R" POSITION. Refer to AT-99, "DTC P0705 Park/Neutral Position Switch".	
No	<b>•</b>	GO TO 2.	

2	CHECK OTHER MALF	JNCTIONS	LC
		cted by self-diagnosis and CONSULT-II? out CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.	EC
		Yes or No	
Yes	<b>&gt;</b>	CHECK FOR OTHER MALFUNCTIONS. (When other malfunctions are eliminated, line pressure switch malfunction display may disappear.)	FE
No	<b>•</b>	GO TO 3.	AT

3	CHECK INPUT SIG	HECK INPUT SIGNAL		
WITH	CONSULT-II		GO TO 4.	
WITH	OUT CONSULT-II		GO TO 5.	

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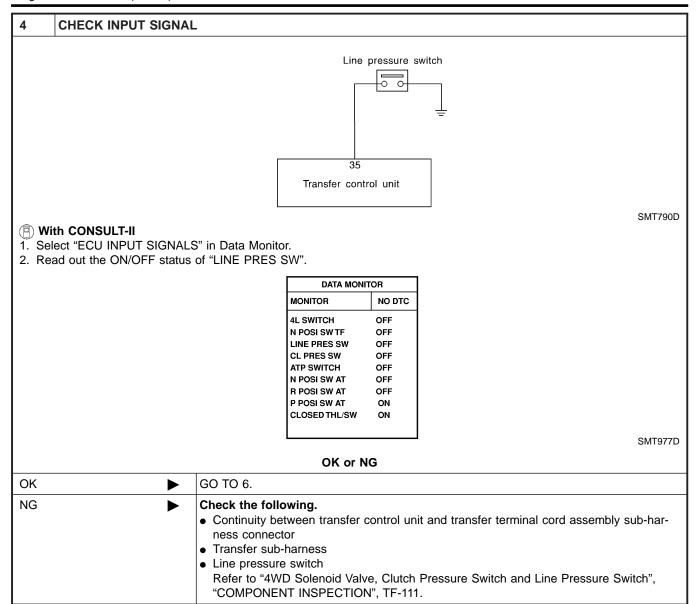
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### **CHECK INPUT SIGNAL** Without CONSULT-II GI 1. Turn ignition switch to "OFF" position. 2. Disconnect transfer control unit harness connector. 3. Check continuity between transfer control unit harness connector terminal 35 and body ground. MA After the vehicle has been left for at least 5 minutes in a room temperature with ignition switch "OFF": No continuity should exist. With ignition switch in "ON", 4WD shift switch in "AUTO" or "4H" and A/T selector lever in "D": EM Continuity should exist. LC Transfer control unit connector EC 35 BR/W FE SMT791D AT PD 4WD shift switch SMT849D OK or NG OK GO TO 6. NG Check the following. • Continuity between transfer control unit and transfer terminal cord assembly sub-harness connector ST Transfer sub-harness Line pressure switch Refer to "4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch", "COMPONENT INSPECTION", TF-111. BT 6 PERFORM SELF-DIAGNOSIS AGAIN 1. Check hydraulic parts. 2. After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27. HA OK or NG OK INSPECTION END SC NG 1. Perform transfer control unit input/output signal inspection. Refer to TF-55. 2. If NG, recheck transfer control unit pin terminals for damage or loose connection with

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harness connector.

# **Diagnostic Procedure**

1 CHECK INPUT SIGNAL
WITHOUT CONSULT-II 
GO TO 2.

### 2 CHECK INPUT SIGNAL

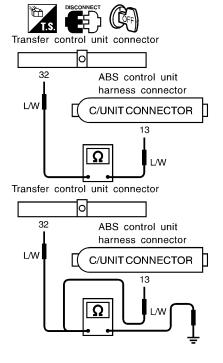
### Without CONSULT-II

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect ABS control unit harness connector.
- 3. Disconnect ABS control unit and transfer control unit harness connectors.
- 4. Check continuity between transfer control unit harness connector terminal 32 and ABS control unit harness connector terminal 13.

### Continuity should exist.

5. Check continuity between transfer control unit harness connector terminal 32, ABS control unit harness connector terminal 13 and body ground.

### No continuity should exist.



SMT793DA

OK	or	NG
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OK ▶	GO TO 3.
NG ►	Repair or replace harness or connector between ABS control unit and transfer control unit.

# 3 CHECK COMMUNICATION LINE Check communication line between ABS control unit and transfer control unit. (Refer to BR-95, "8. Vehicle vibrates excessively when ABS is operating".) OK or NG OK GO TO 4. NG Check, repair or replace faulty parts.

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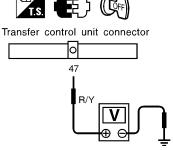
4	PERFORM SELF-DIAG	NOSIS AGAIN	
	driving for a while, perform to "Trouble Diagnosis with		G
		OK or NG	
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.	
		<ol><li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li></ol>	L
			E(

# **Diagnostic Procedure**

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# CHECK TRANSFER CONTROL UNIT POWER SOURCE Turn ignition switch to "OFF" position and perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30. Turn ignition switch to "OFF" position. Disconnect transfer control unit harness connector. Check voltage between transfer control unit harness connector terminal 47 and body ground. Voltage: Battery voltage



OK or NG

OK <b>▶</b>	GO TO 2.
ŕ	<ul> <li>Check the following.</li> <li>No. 24 fuse (7.5A)</li> <li>Harness continuity between fuse and transfer control unit</li> </ul>

2	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again.  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

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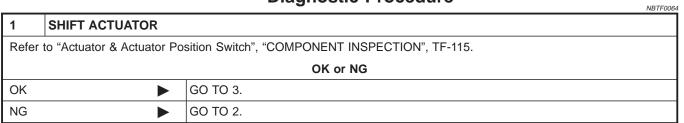
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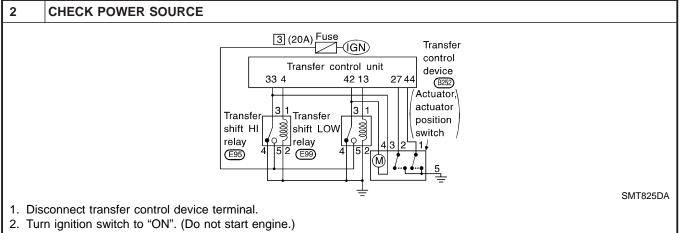
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# **Diagnostic Procedure**





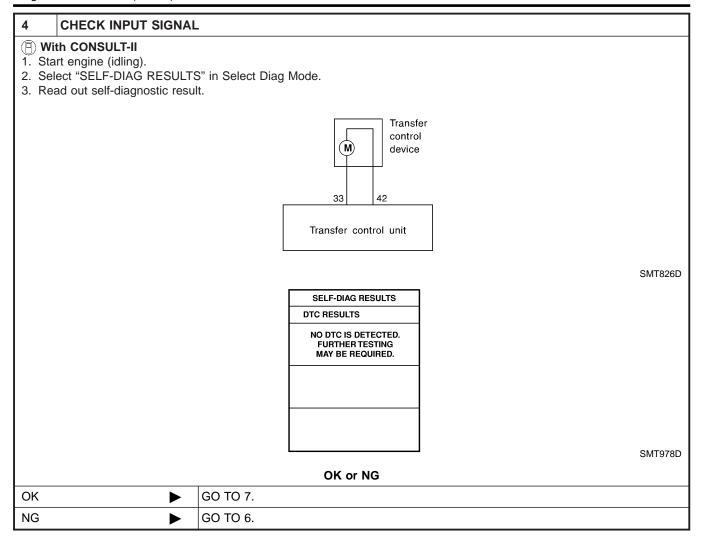
3. Check voltage between transfer control device harness connector 3 (or 4) and body ground while 4WD shift switch is set from 4H to 4LO (or from 4LO to 4H).

OK or NG

Voltage: Battery voltage

OK •	Repair or replace actuator.
	<ol> <li>Recheck the following.</li> <li>Continuity between ignition switch and transfer HI &amp; LOW relays</li> <li>Ignition switch and No. 3 fuse (20A)</li> <li>Continuity between transfer shift HI &amp; LOW relays and transfer control device</li> <li>If NG, repair or replace damaged part.</li> </ol>

3	CHECK INPUT SIGNAL		
WITH	CONSULT-II		GO TO 4.
WITH	OUT CONSULT-II	<b>•</b>	GO TO 5.



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# **SHIFT ACTUATOR** 5 **CHECK INPUT SIGNAL** Without CONSULT-II 1. Start engine (idling). 2. Check voltage between transfer control unit harness connector terminal 33 (or 42) and body ground while 4WD shift switch is set from 4H to 4LO (or from 4LO to 4H). Transfer control unit connector 이 R/L P/G ⊕⊝

3. Result

Terminal No.	Condition	Voltage
33	While actuator is operating from 4H to 4LO.	Battery voltage
	Actuator does not operate.	Approx. 0V
42	While actuator is operating from 4LO to 4H.	Battery voltage
	Actuator does not operate.	Approx. 0V

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OK or NG		
OK •	GO TO 7.	
NG ▶	GO TO 6.	

6	CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND TRANSFER CONTROL DEVICE		
	OK or NG		
ОК	<b>&gt;</b>	GO TO 7.	
NG	<b>&gt;</b>	Repair and replace harness connector between transfer control unit and transfer control device.	

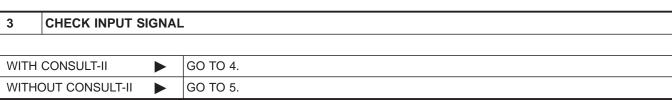
7 P	ERFORM SELF-DIAG	NOSIS AGAIN	] [
After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.			
		OK or NG	
OK	<b>&gt;</b>	INSPECTION END	
NG	•	<ol> <li>Perform transfer control unit/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

Continuity should exist.

OK

NG

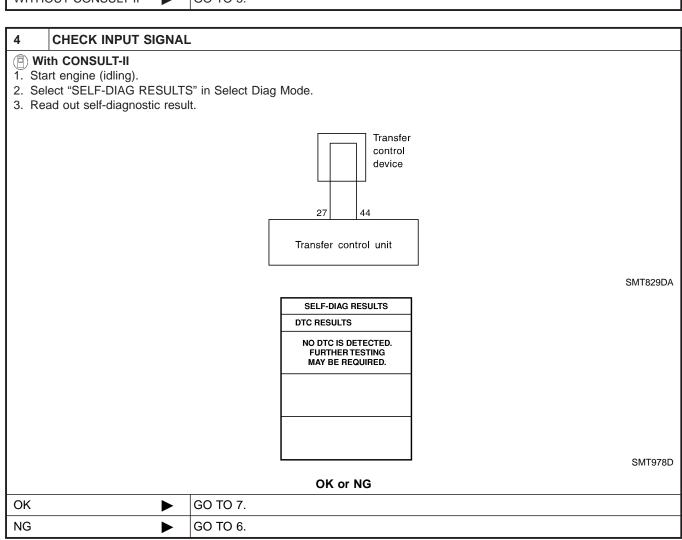
### **Diagnostic Procedure** NBTF0065 SHIFT ACTUATOR POSITION SWITCH Refer to "Actuator & Actuator Position Switch", "COMPONENT INSPECTION", TF-115. OK or NG OK GO TO 3. NG GO TO 2. 2 **CHECK POSITION SWITCH** 1. Recheck continuity of shift actuator position switch. Refer to "Actuator & Actuator Position Switch", "COMPONENT INSPECTION", TF-115.

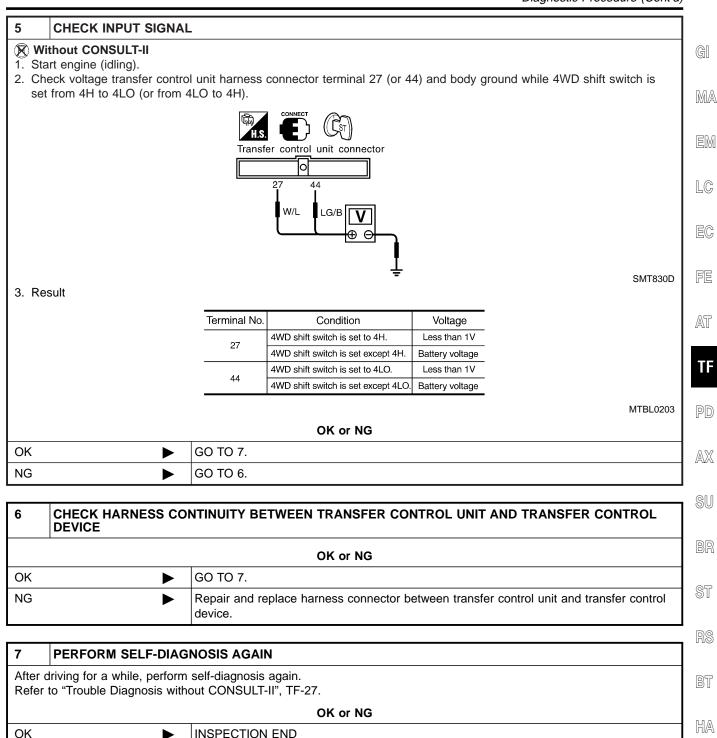


OK or NG

GO TO 3.

Repair or replace position switch.





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DESCRIPTION", TF-55.

harness connector.

NG

1. Perform transfer control unit/output signal inspection. Refer to "TRANSFER CON-

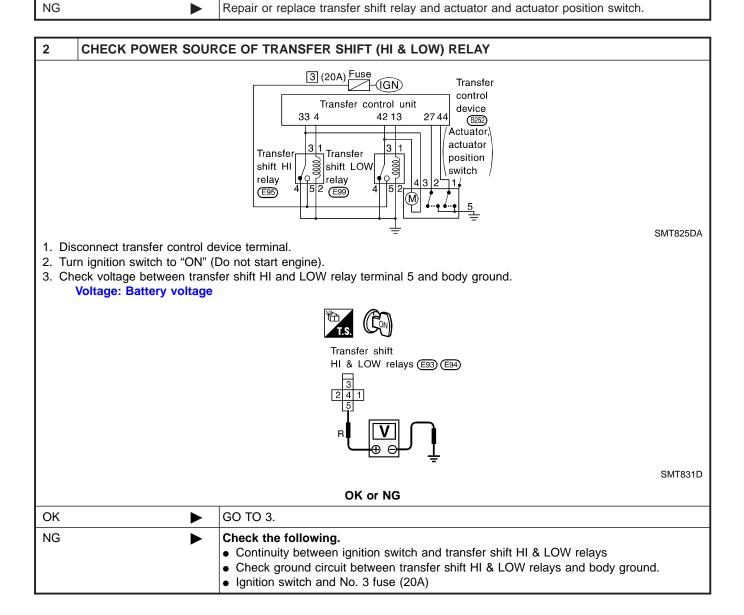
2. If NG, recheck transfer control unit pin terminals for damage or loose connection with

TROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL

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# **Diagnostic Procedure**

NBTF0066 SHIFT ACTUATOR CIRCUIT Refer to "Transfer Shift Relay (High & Low)", "COMPONENT INSPECTION" and "Actuator & Actuator Position Switch", "COMPONENT INSPECTION", TF-114, 115. OK or NG GO TO 2.



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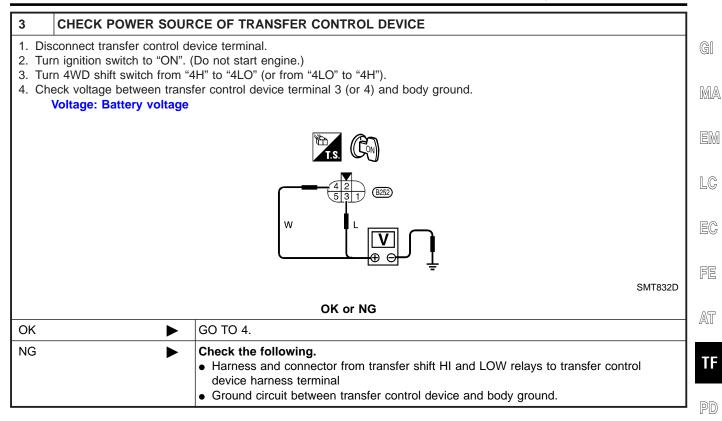
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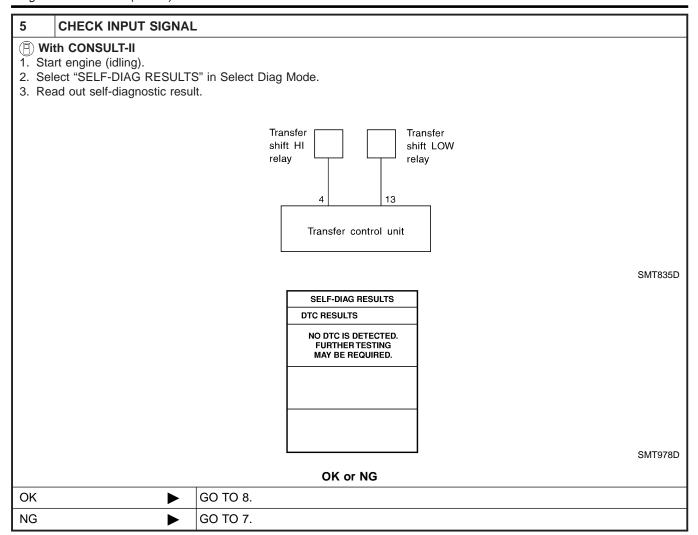
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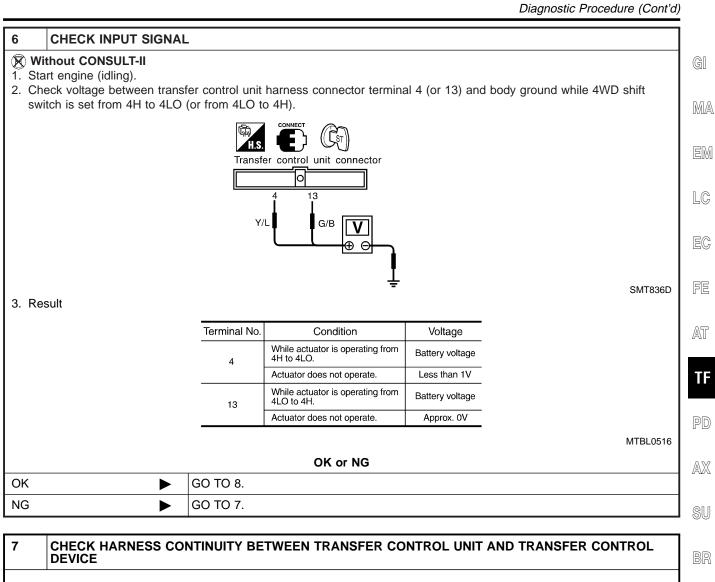


4	CHECK INPUT SIGNAL		
WITH	CONSULT-II	<b>•</b>	GO TO 5.
WITH	OUT CONSULT-II	<b>&gt;</b>	GO TO 6.

# SHIFT ACTUATOR CIRCUIT

Diagnostic Procedure (Cont'd)





7	7 CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND TRANSFER CONTROL DEVICE		
	OK or NG		
ОК	<b>&gt;</b>	GO TO 8.	
NG	<b>&gt;</b>	Repair and replace harness connector between transfer control unit and transfer control device.	

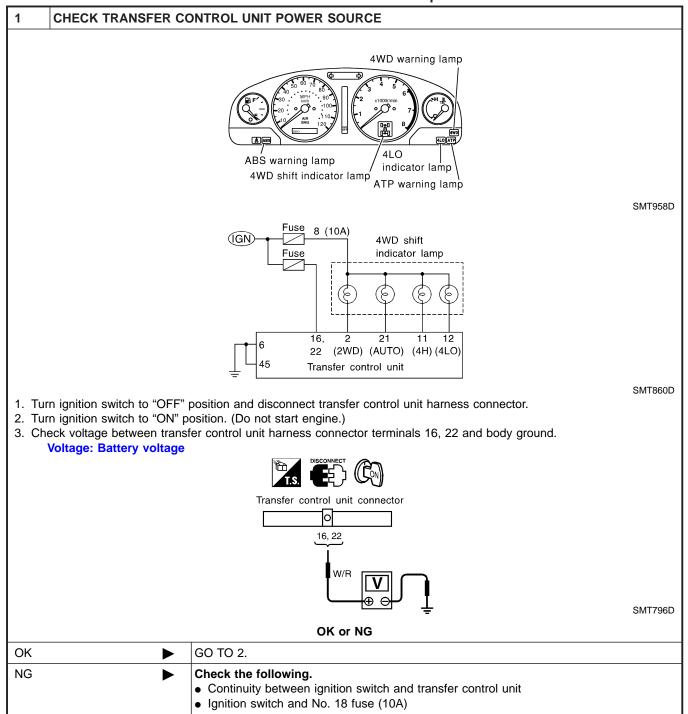
8	PERFORM SELF-DIAG	NOSIS AGAIN	BT
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
		OK or NG	H
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	Perform transfer control unit/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.      If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.	S( El

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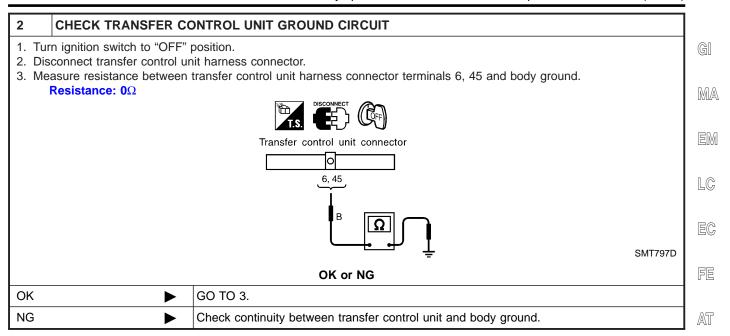
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# Symptom 1. 4WD Shift Indicator Lamp Does **Not Turn ON**

SYMPTOM: Although ignition switch is turned "ON", all the 4WD shift indicator lamps do not turn ON for 1 second.



Symptom 1. 4WD Shift Indicator Lamp Does Not Turn ON (Cont'd)



3	CHECK PROCEDURES	S FROM THE BEGINNING AGAIN	
Chec	Check again.		
		OK or NG	
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

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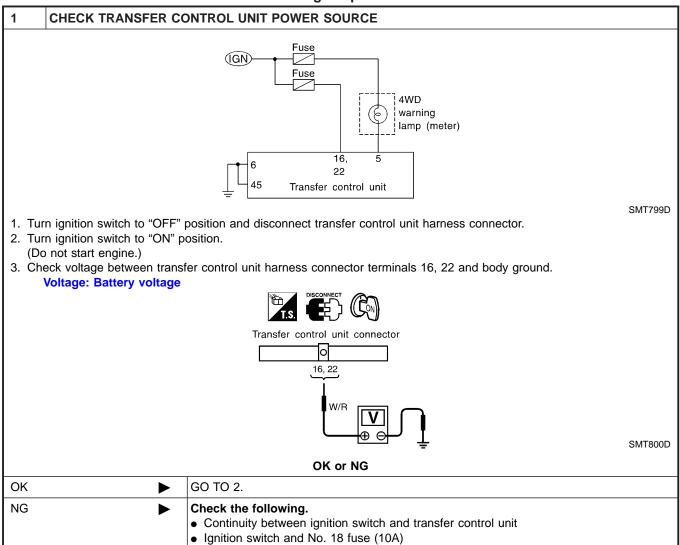
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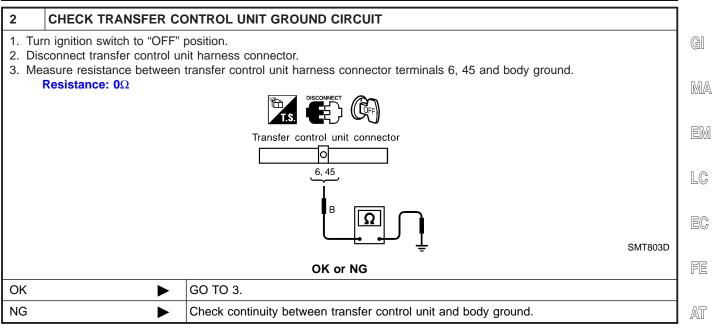
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# **Symptom 2. 4WD Warning Lamp Does Not Turn ON**

SYMPTOM: Although ignition switch is turned "ON", 4WD warning lamp does not turn ON.



Symptom 2. 4WD Warning Lamp Does Not Turn ON (Cont'd)



3	CHECK 4WD WARNIN	G LAMP CIRCUIT
<ul><li>4V</li><li>Co</li></ul>		vitch and 4WD warning lamp ning lamp and transfer control unit
		OK or NG
OK	<b>&gt;</b>	GO TO 4.
NG	<b>•</b>	Repair or replace harness or connector.     Replace 4WD warning lamp.

4	CHECK PROCEDURES	S FROM THE BEGINNING AGAIN	[
Chec	k again.		1
		OK or NG	,
OK	<b>•</b>	INSPECTION END	
NG	<b>•</b>	Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.	
		2. If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.	

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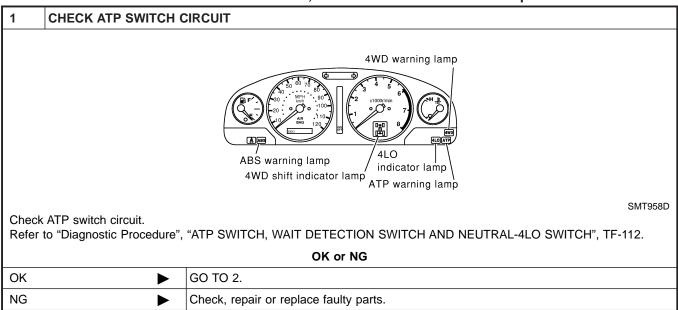
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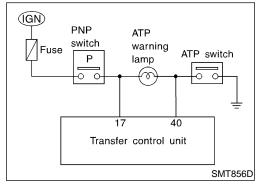
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# Symptom 3. 4WD Shift Indicator Lamp Does **Not Turn OFF**

SYMPTOM: When 4WD shift switch is set from "4H" to "4LO", all the 4WD shift indicator lamps do not turn OFF.



2	CHECK PROCEDURE FROM THE BEGINNING AGAIN		
Chec	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	IG Recheck each connector's pin terminals for damage or loose connection.		



# Symptom 4. ATP Warning Lamp Does Not Turn ON

SYMPTOM: When 4WD shift switch is set from "4H" to "4LO" with A/T selector lever in "P" position, ATP warning lamp does not turn ON.

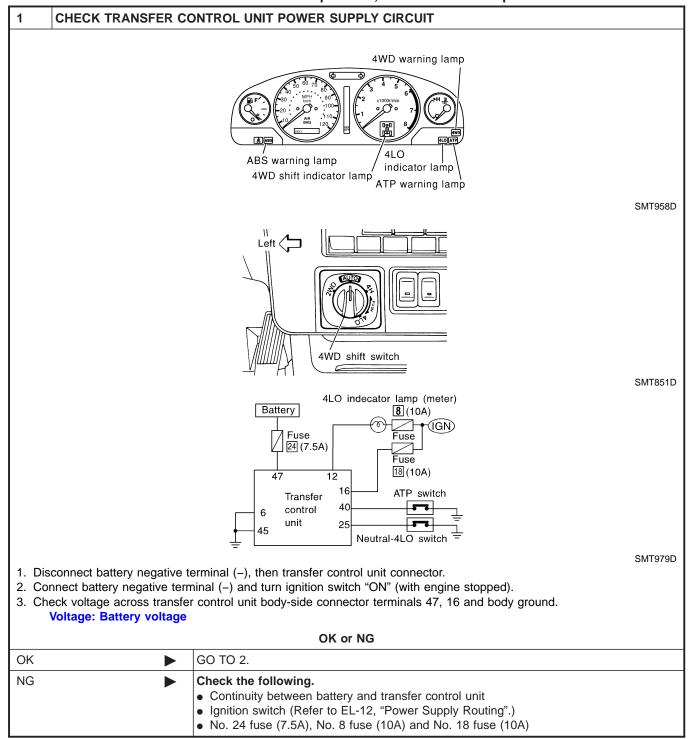
1	CHECK ATP SWITCH CIRCUIT		
	Check ATP switch circuit. Refer to "Diagnostic Procedure", "ATP SWITCH, WAIT DETECTION SWITCH AND NEUTRAL-4LO SWITCH", TF-112.		
	OK or NG		
OK	<b>&gt;</b>	GO TO 2.	
NG	<b>&gt;</b>	Check, repair or replace faulty parts.	

	Symptom 4. ATP Warning Lamp Does No	t Turn ON (Cont'd)		
2 CHECK F	FOLLOWING ITEMS			
Check the following.				
<ul><li>ATP warning la</li><li>Continuity betw</li></ul>	amp ween PNP ("P" position) switch terminal 4 and ATP warning lamp			
<ul> <li>Continuity betw</li> </ul>	ween ATP warning lamp and ATP switch			
	OK or NG			
OK	<b>▶</b> GO TO 3.			
NG	Repair or replace ATP warning lamp, harness or connector.			
	PNP SWITCH CIRCUIT			
Check PNP switc	ch circuit. DTC P0705 Park/Neutral Position Switch".			
10.0. 10 71. 00, 1	OK or NG			
OK .	▶ GO TO 4.			
NG	Check, repair or replace faulty parts.			
CHECK P	PROCEDURES FROM THE BEGINNING AGAIN			
Check again.				
	OK or NG			
)K	INSPECTION END			
NG	Recheck each connector's pin terminals for damage or loose connection			
	·			

# Symptom 5. 4LO Indicator Lamp Does Not Turn ON

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SYMPTOM: When 4WD shift switch is set from "4H" to "4LO" position, 4LO indicator lamp does not turn ON.



Symptom 5. 4LO Indicator Lamp Does Not Turn ON (Cont'd)

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2	CHECK TRANSFER CONTROL UNIT GROUND CIRCUIT				
2. C	<ol> <li>Turn ignition switch "OFF", and disconnect transfer control unit connector.</li> <li>Check for continuity between transfer control unit body-side connector terminals 6, 45 and body ground.</li> <li>Continuity should exist.</li> </ol>				
	OK or NG	MA			
OK	▶ GO TO 3.				
NG	<ul> <li>Check the following.</li> <li>Continuity between transfer control unit and body ground</li> </ul>	EM			
		LC			
3	3 CHECK 4LO INDICATOR LAMP CIRCUIT				

Disconnect battery negative terminal (–) and check the following items:  1. Check condition of 4LO indicator lamp.  2. Check continuity between battery and 4LO indicator lamp.  3. Check continuity between 4LO indicator lamp and transfer control unit connector terminal 12.  4. Check condition of ATP switch.  5. Check condition of neutral-4LO switch.  6. Check continuity between neutral-4LO switch ground terminal 6 and body ground.						
o. Oncon community between nex	OK or NG					
OK •	GO TO 4.					
NG ►	Check the following.  • 4LO indicator lamp  • Neutral-4LO switch Refer to "ATP Switch, Neutral-4LO Switch and Wait Detection Switch", "COMPONENT INSPECTION", TF-112.					

4	CHECK PROCEDURES FROM THE BEGINNING					
Check	k again.					
		OK or NG				
OK INSPECTION END						
NG •		<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>				

TF-105

Symptom 6. 4WD Shift Indicator Lamp Does Not Indicate "4H"

# Symptom 6. 4WD Shift Indicator Lamp Does Not Indicate "4H"

SYMPTOM: When 4WD shift switch is set to "4H", 4WD shift indicator lamp does not indicate "4H".

1	CHECk 4WD WARNING	G LAMP				
	ABS warning lamp  4WD warning lamp  ABS warning lamp  4WD shift indicator lamp  ATP warning lamp					
ls 4V	VD warning lamp turned ON		SMT958D			
	Yes or No					
Yes	<b></b>	Refer to "Trouble Diagnosis without CONSULT-II", TF-27.				
No	<b>&gt;</b>	GO TO 2.				

2	CHECK FOLLOWING ITEMS					
<ul><li>Net</li><li>Wa</li></ul>	Check the following.  • Neutral-4LO switch circuit. Refer to TF-76.  • Wait detection switch circuit. Refer to TF-76.  • ATP switch circuit. Refer to TF-76.					
	OK or NG					
OK	OK ▶ GO TO 3.					
NG	NG Check, repair or replace faulty parts.					

3	CHECK PROCEDURES FROM THE BEGINNING AGAIN				
Chec	Check again.				
	OK or NG				
OK	OK INSPECTION END				
NG	NG Recheck each connector's pin terminals for damage or loose connection.				

Symptom 7. 4WD Shift Indicator Lamp Repeats Flickering

# Symptom 7. 4WD Shift Indicator Lamp Repeats **Flickering**

SYMPTOM: 4WD shift indicator lamp keeps flickering.

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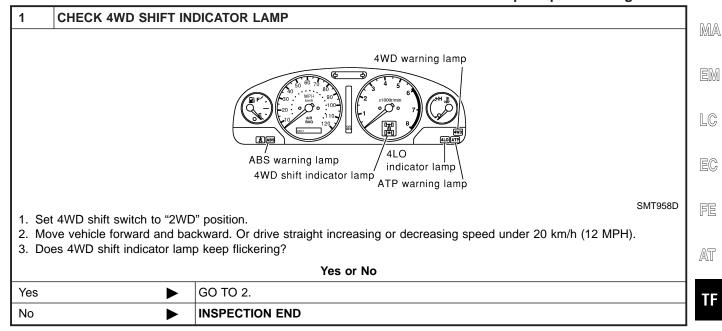
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2	2 CHECK TIGHT CORNER BRAKING SYMPTOM				
	Drive vehicle at speed under 20 km/h (12 MPH), turning steering wheel to the limit. Does tight corner braking symptom occur?  Yes or No				
Yes	<b>&gt;</b>	GO TO 3.			
No	<b>•</b>	GO TO 4.			

3	CHECK 4WD SHIFT INDICATOR LAMP					
Does	Does the 4WD shift indicator lamp keep flickering when the front wheels are jacked up?					
	Yes or No					
Yes	Check transfer unit operating system.					
No	<b>&gt;</b>	Check tires.				

4	CHECK 4WD WARNING LAMP				
Does 4	Does 4WD warning lamp flicker? (4WD shift indicator lamp is turned OFF.)				
	Yes or No				
Yes	Yes Perform self-diagnoses. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.				
No	<b>&gt;</b>	GO TO 5.			

5	CHECK 4WD SHIFT INDICATOR LAMP				
Does	Does 4WD shift indicator lamp keep flickering?				
	Yes or No				
Yes	<b>&gt;</b>	Check again.			
No	<b>&gt;</b>	INSPECTION END			

NG

Symptom 8. Tight Corner Braking Symptom
SYMPTOM: Tight corner braking symptom occurs. (Hydraulic system failure)

1	CHECK INPUT SIGNAL						
1. Sel	With CONSULT-II     Select "ECU INPUT SIGNALS" in Data Monitor.     Read out the ON/OFF status of "CLUTCH PRES SW".						
			DATA MONI	TOR			
			MONITOR	NO DTC			
			4L SWITCH N POSI SW TF LINE PRES SW CL PRES SW ATP SWITCH N POSI SW AT R POSI SW AT P POSI SW AT CLOSED THL/SW	OFF OFF OFF OFF OFF ON ON	SMT977D		
Check Refer	Without CONSULT-II Check voltage between transfer control unit harness connector terminal 34 and body ground. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.  OK or NG						
ОК	<b>•</b>	Disassemble to	ransfer unit and	d check	the following.		
	OK  Disassemble transfer unit and check the following.  Control valve assembly  4WD solenoid valve  2-4WD shift solenoid valve  Clutch piston  Clutch assembly						
NG	<b>•</b>	GO TO 2.					
	<u> </u>						
2	2 CHECK CLUTCH PRESSURE SWITCH CIRCUIT						
	Check clutch pressure switch circuit. Refer to "Diagnostic Procedure", "CLUTCH PRESSURE SWITCH", TF-80.						
	OK or NG						
ОК	<b>•</b>	GO TO 3.					

3	3 CHECK PROCEDURES FROM THE BEGINNING AGAIN	
Check again.		
OK or NG		
OK	•	INSPECTION END
NG	•	Recheck each connector's pin terminals for damage or loose connection.

Check, repair or replace faulty parts.

#### TROUBLE DIAGNOSES FOR SYMPTOMS

Symptom 9. 4WD System Does Not Operate

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## Symptom 9. 4WD System Does Not Operate

SYMPTOM: The vehicle cannot be put into 4WD mode. (Hydraulic system failure)

1	CHECK INPUT SIGNAL	-			
	ith CONSULT-II	2" in Data Manitar			M
	ead out the ON/OFF status				_
		DATA MONI	TOR		
		MONITOR	NO DTC		
		4L SWITCH N POSI SW TF LINE PRES SW	OFF OFF		
		CL PRES SW ATP SWITCH N POSI SW AT R POSI SW AT P POSI SW AT	OFF OFF OFF ON		
		CLOSED THL/SW	ON	SMT977D	<i>[</i>
Check	to "TRANSFER CONTRO	control unit harness connector te _ UNIT INSPECTION TABLE", "T		and body ground. DIAGNOSIS — GENERAL DESCRIPTION",	
		OK or N	G		P
2. Disassen  Transfer r  Main oil p  Sub-oil pu  Oil straine Control va  2-4WD sh  Oil filter e  Lip seal  Strainer C  Main oil p		<ol> <li>Check transfer fluid level.</li> <li>Disassemble transfer unit and check the following.</li> <li>Transfer motor</li> </ol>		e following.	A
		<ul> <li>Main oil pump assembly</li> <li>Sub-oil pump assembly</li> <li>Oil strainer</li> <li>Control valve assembly</li> </ul>			(S)
		<ul><li>2-4WD shift solenoid valve</li><li>Oil filter element</li></ul>			
		<ul><li> Strainer O-ring</li><li> Main oil pump drive gear</li><li> Seal ring</li></ul>			00
		<ul><li>D-ring</li><li>Clutch piston</li><li>Clutch assembly</li></ul>			F
NG	<b>&gt;</b>	GO TO 2.			
2	CHECK CLUTCH PRES	SSURE CIRCUIT			1
Check	k clutch pressure switch cir				
	is siagnosio i roccatio ,	OK or N			8
OK	<b>&gt;</b>	GO TO 3.			
NG	<b>•</b>	Check, repair or replace faulty	parts.		

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#### TROUBLE DIAGNOSES FOR SYMPTOMS

Symptom 9. 4WD System Does Not Operate (Cont'd)

3	CHECK PROCEDURES FROM THE BEGINNING			
Check	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	NG Recheck each connector's pin terminals for damage or loose connection.			

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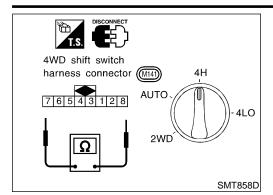
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4WD Shift Switch

#### **COMPONENT INSPECTION**



#### **4WD Shift Switch**

Check continuity between each terminal.

Check Continuity between each terminal.				
Terminals	Switch position	Continuity		
1 - 2	2WD	Yes		
1 - 2	Except 2WD	No		
4 2 4 4	AUTO	Yes		
1 - 3, 1 - 4	Except AUTO	No		
4 4 4 5	4H	Yes		
1 - 4, 1 - 5	Except 4H	No		
1 - 4. 1 - 6	4LO	Yes		
1 - 4, 1 - 0	Except 4LO	No		



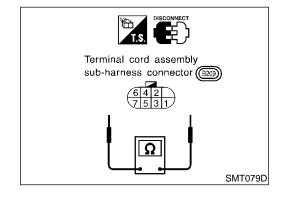
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# 2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor

Measure resistance between terminals of transfer terminal cord assembly sub-harness connector located on rear-right of transfer unit.

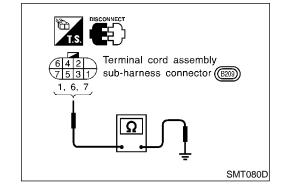
Component parts	Terminals	Resistance
2-4WD shift solenoid valve	4 - 5	Approx. 20°C (68°F): Approx. 22.8 - 25.2Ω
Transfer fluid temperature sensor	2 - 3	Approx. 20°C (68°F): Approx. 2.5 kΩ Approx. 80°C (176°F): Approx. 0.3 kΩ



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# **4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch**

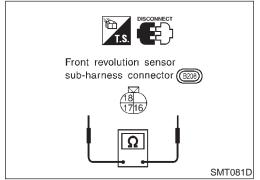
Measure resistance between terminals of transfer terminal cord assembly sub-harness connector located on rear-right of transfer unit.

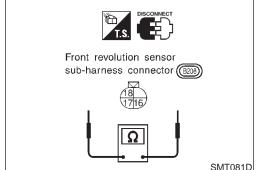


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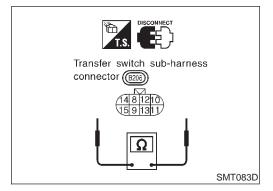
#### 4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch (Cont'd)

Component parts	Terminals		Remarks	
4WD solenoid valve	6		Approx. 20°C (68°F): Approx. 3.0 - 3.4Ω	
Clutch pressure switch	7	Ground terminal	In room temperature  • 2-4WD shift solenoid valve "OFF": No continuity  • 2-4WD shift solenoid valve and transfer motor "ON": Continuity exists	
Line pressure switch	1		In room temperature  Turn ignition switch to "OFF" position and leave vehicle for more than 5 minutes. (OFF): No continuity  Transfer motor "ON": Continuity exists	





## Dropping resistor (A/T) Transfer dropping resistor harness connector (E91) Dropping resistor (Transfer) SMT806D



#### **Front Revolution Sensor**

NBTF0038S04 Measure resistance between terminals of front revolution sensor sub-harness connector located on rear-right of transfer unit.

Terminals	Resistance	
16 - 17	500 - 650Ω	
18 - 17	No continuity	
18 - 16	No continuity	

#### **Transfer Dropping Resistor**

Check resistance between terminals.

Resistance: 11.2 - 12.8  $\Omega$ 

NBTF0038S07

#### ATP Switch, Neutral-4LO Switch and Wait **Detection Switch**

Measure resistance between terminals of transfer switch assembly sub-harness connector located on rear-right of transfer unit.

#### COMPONENT INSPECTION

ATP Switch, Neutral-4LO Switch and Wait Detection Switch (Cont'd)

Switch	Terminals	4WD shift switch position			
Switch		4H	(N)		4LO
ATP switch	8 - 9	No conti- nuity	Continuity		No conti- nuity
Neutral-4LO switch	12 - 13	No continuity Cont		inuity	
Wait detection		No continuity Continuity			
switch	10 - 11	(Note) ←			

#### NOTE:

When shifting from "4LO" to "4H", continuity exists while "Wait" function is operating. (No continuity exists when "Wait" function is canceled.)



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# Transfer switch sub-harness connector (B212) FUSE SMT082D

Transfer motor relay

harness connector

#### **Transfer Motor**

Apply battery voltage directly to transfer motor assembly sub-harness connector located on rear-right of transfer unit. (Positive: Terminal 14, Negative: Terminal 15)

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Transfer motor should operate.



#### **Transfer Motor Relay**

Apply battery voltage directly to terminals 3 and 4.



Check continuity between terminals 1 and 2.

Condition	Continuity (1 - 2)	
Battery voltage is applied	Yes	
No voltage is applied	No	

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#### Front revolution Front revolution sensor sub-harness sensor harness connector (B214) connector (B208) OR

SMT085D

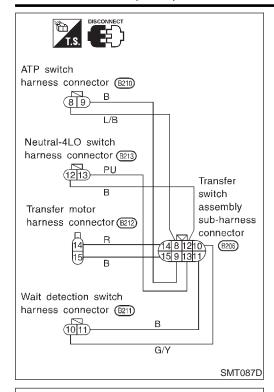
SMT086DB

#### **Transfer Sub-harness** FRONT REVOLUTION SENSOR SUB-HARNESS **CONNECTOR**

Check continuity between terminals shown in the figure.

NBTF0038S0901

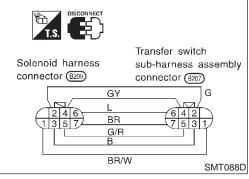
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## TRANSFER SWITCH ASSEMBLY SUB-HARNESS CONNECTOR

Check continuity between terminals shown in the figure.

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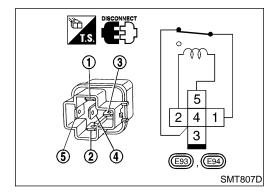


## TRANSFER TERMINAL CORD ASSEMBLY SUB-HARNESS CONNECTOR

Check continuity between terminals shown in the figure.

#### Terminals on solenoid valve

Terminals	Components
6	4WD solenoid valve
4, 5	2-4WD shift solenoid valve
2, 3	Transfer fluid temperature sensor
7	Clutch pressure switch
1	Line pressure switch



#### Transfer Shift Relay (High & low)

Check continuity between terminals 3 and 4.

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Condition	Continuity	
12V direct current supply between terminals 1 and 2	No	
No current supply	Yes	

#### **COMPONENT INSPECTION**

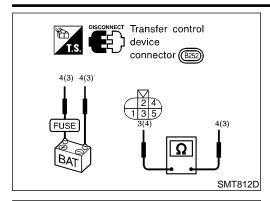
Operating check

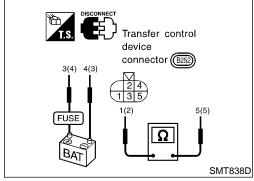
1

2

Check

Actuator & Actuator Position Switch





#### **Actuator & Actuator Position Switch ACTUATOR**

Apply battery voltage directly to actuator assembly.

Battery positive terminal

4

3

Approx.  $0.2\Omega$  (When the motor is not operated.)

NBTF0038S11

NBTF0038S1101

3

4

MA Battery negative terminal

#### **ACTUATOR POSITION SWITCH Continuity check**

Operation & resistance check

NBTF0038S1102

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Continuity check	Battery positive terminal	Battery negative terminal	Continuity
1	4	3	1 - 5
2	3	4	2 - 5

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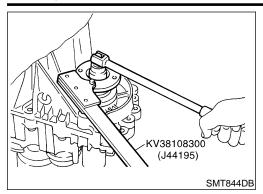
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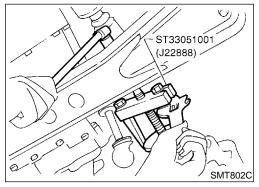
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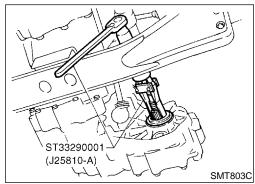
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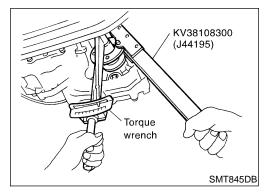
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# Companion flange Mark SMT112D







## Replacing Oil Seal FRONT CASE OIL SEAL

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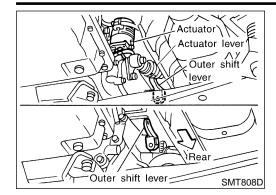
NBTF0068S01

- Drain transfer fluid.
- Remove exhaust front tube and heat insulator. Refer to "Removal", TF-119.
- 3. Remove front propeller shaft. Refer to PD-6, "Removal and Installation".
- 4. Remove companion flange lock nut.
- Do not reuse lock nut.
- 5. Put a matchmark on top of drive pinion thread. The mark should be in line with the mark on the companion flange.
- Always mark top of drive pinion screw using paint.

6. Remove companion flange.

- 7. Remove front case oil seal.
- 8. Install front case oil seal.
- Before installing, apply multi-purpose grease to seal lip.
- 9. Install companion flange.

- 10. Tighten nut to the specified torque. Refer to TF-121.
- 11. Install front propeller shaft.

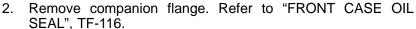


(J35864)

Screwdriver

#### SHIFT SHAFT OIL SEAL

Remove front propeller shaft. Refer to PD-6, "Removal and Installation".



Remove actuator lever from transfer outer shift lever. Then



remove outer shift lever.



Remove shift shaft oil seal.

Be careful not to damage cross shaft.



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SMT805C

ST35271000 ~ (J26091)

SMT491A

Install shift shaft oil seal.

Before installing, apply multi-purpose grease to seal lip.



Install transfer control linkage.

7. Install companion flange. Refer to "FRONT CASE OIL SEAL", TF-116.



Install front propeller shaft.









Remove rear propeller shaft. Refer to PD-6, "Removal and Installation".



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Remove rear oil seal. 2.



3. Install rear oil seal.

**Transfer Motor** 



Before installing, apply multi-purpose grease to seal lip.

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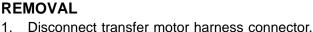
Install rear propeller shaft.

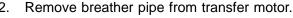
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Remove bolts to detach transfer motor.

After removing transfer motor, be sure to replace O-ring with new one.

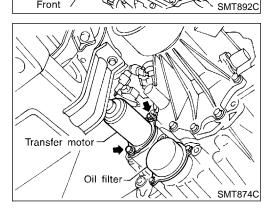


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Apply petroleum jelly or ATF to O-ring.

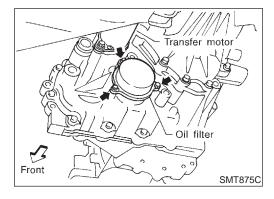
NBTF0070



- 2. Align width across flat-notch with oil pump groove, and install transfer motor.
- 3. Tighten bolts.

(1): 41 - 48 N·m (4.2 - 4.9 kg-m, 30 - 35 ft-lb)

- 4. Install breather pipe to transfer motor.
- 5. Connect transfer motor harness connector.



#### **Transfer Oil Filter**

#### **REMOVAL**

NBTF0071

- Remove bolts to detach oil filter.
- When removing oil filter from transfer, avoid damaging it.
   Be sure to loosen bolts evenly.
- When removing oil filter, be sure to replace O-ring with new one.

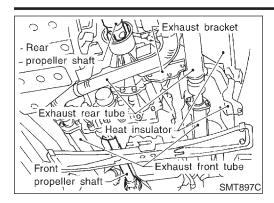
#### **INSTALLATION**

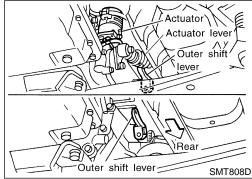
NBTF0072

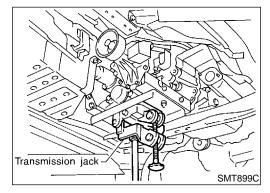
- 1. Apply petroleum jelly or ATF to O-ring.
  - Tighten bolts evenly to install oil filter.

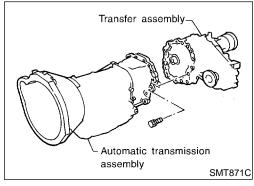
(0.7 - 0.9 kg-m, 61 - 78 in-lb)

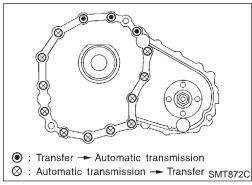
• Be sure not to damage oil filter.











#### Removal

Remove exhaust front and rear tubes. Refer to FE-8. "EXHAUST SYSTEM".

Remove front and rear propeller shaft. Refer to PD-6, "Removal and Installation".

Insert plug into rear oil seal after removing propeller shaft.

Be careful not to damage spline, sleeve yoke and rear oil seal, when removing propeller shaft.

Disconnect neutral-4LO switch, front revolution sensor, ATP switch, transfer motor and 4WD shift switch harness connec-

Remove center console and A/T control device. 5.

Remove floor panel for transfer.

Remove upper side fixing bolt for A/T and TF.

Remove actuator lever from transfer outer shift lever and remove sub-oil pump from transfer.

Remove remaining fixing bolt for AT and TF.

Remove transfer from transmission.

Support transfer while removing it.

Installation

Tighten bolts securing transfer.

**Bolt length:** 

45 mm (1.77 in)

**Tightening torque:** 

(I): 31 - 42 N·m (3.2 - 4.3 kg-m, 23 - 31 ft-lb)

MA

LC

EC

AT

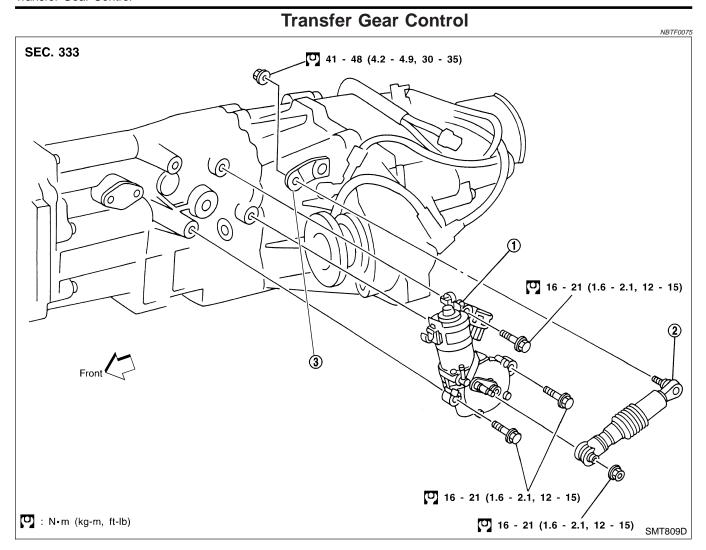
AX

HA

SC

NBTF0074

EL



1. Actuator 2. Actuator lever 3. Outer shift lever

#### **Transfer Components** NBTF0076 20 7 SEC. 330-331-332 (19) ② 🕄 (8) 2 1 19 - 25 (1.9 - 2.5, 14 - 18) 9 (26) **2** 2 **5** 3 € \* 2 33 2 1 7 15 - 20 (1.5 - 2.0, 11 - 14) 1 ③ ∠ 1 🔑 10 - 20 (46) (1.0 - 2.0, 87 - 174) **(2)** 49 - 58 (45) (5.0 - 5.9,@ **(X)** [7] 226 - 324 36 - 43) **(A)** (23.0 - 33.0, 166 - 239) : N·m (kg-m, in-lb) : N•m (kg-m, ft-lb) 3.7 - 5.0 (0.38 - 0.51, 33.0 - 44.3): Apply ATF or petroleum jelly. \* : Select with proper thickness. 1: Apply gasket fluid 1215 (THREE BOND). 2: Apply sealing fluid 518 (LOCKTITE). (49)

- Oil seal 1
- Transfer cover 2.
- 3. Snap ring
- Washer 4.
- 5. Snap ring
- 6. Main gear bearing
- 7. Front case
- Check plug 8.
- Check spring 9.
- 10. Check ball
- Internal gear
- 12. Snap ring
- 13. Bearing race
- 14. Thrust needle bearing
- 15. Planetary carrier
- 16. Thrust needle bearing
- 17. Sun gear

- 18. L-H sleeve
- 19. 2-4 sleeve
- 20. Radial needle bearing
- 21. Front revolution sensor
- 22. Roll pin
- 23. L-H fork
- 24. 2-4 fork
- 25. Shift fork spring
- 26. Fork guide
- 27. Roll pin
- 28. Shift rod
- Self-lock nut
- 30. Companion flange
- 31. Oil seal
- 32. Drain plug
- 33. Wait detection switch
- 34. Needle bearing

- 35. Mainshaft
- 36. Drive chain
- 37. Clutch drum
- Clutch hub
- Snap ring 39.
- Driven plate
- 41. Drive plate
- 42. Retaining plate
- Return spring assembly
- 44. Press flange
- 45. Washer
- Thrust needle bearing
- 47. Snap ring
- 48. Seal ring
- 49. Front bearing
- 50. Front drive shaft
- 51. Rear bearing

MA

GI

LC

EC

FE

AT

ij.

PD

AX

SU

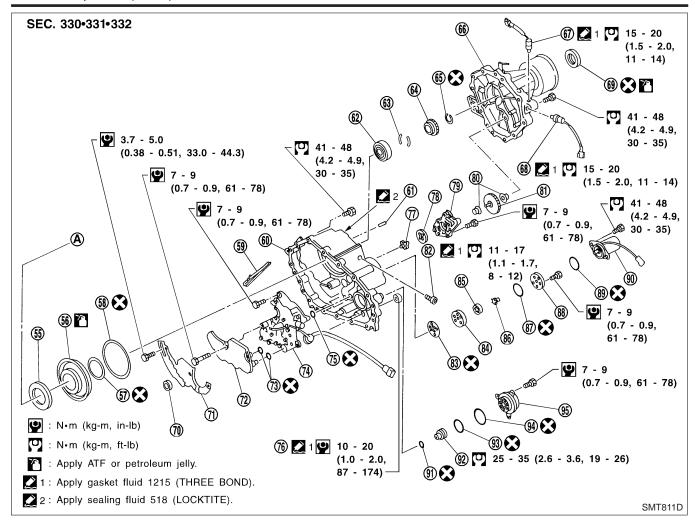
ST

BT

HA

SC

EL

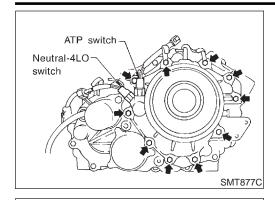


- 55. Thrust needle bearing race
- 56. Clutch piston
- 57. D-ring
- 58. Lip seal
- 59. Oil gutter
- 60. Center case
- 61. Stem bleeder
- 62. Mainshaft rear bearing
- 63. Thrust washer
- 64. Speedometer drive gear
- 65. Snap ring
- 66. Rear case
- 67. ATP switch
- 68. Neutral-4LO switch

- 69. Oil seal
- 70. Magnet
- 71. Baffle plate
- 72. Oil strainer
- 73. O-ring
- 74. Control valve assembly
- 75. Lip seal (7 pieces)
- 76. Filler plug
- 77. Inner gear
- 78. Outer gear
- 79. Oil pump housing
- 80. Bushing
- 81. Oil pump shaft
- 82. Oil pressure check plug

- 83. Oil pump gasket
- 84. Sub-oil pump housing
- 85. Outer gear
- 86. Inner gear
- 87. O-ring
- 88. Sub-oil pump cover
- 89. O-ring
- 90. Transfer motor
- 91. O-ring
- 92. Oil filter stud
- 93. O-ring
- 94. O-ring
- 95. Oil filter

Remove bolts.



#### **Rear Case DISASSEMBLY**

Remove neutral-4LO switch and ATP switch.



EM

MA

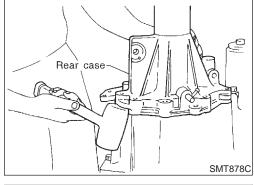
LC

Remove rear case from center case by tapping it lightly with a plastic hammer.



FE

AT



**Center Case DISASSEMBLY** 

NBTF0078

AX

SU

BR

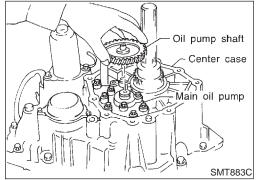
ST

BT

HA

SC

EL



Magnet

Stem bleeder

2. Remove stem bleeder from bleeder hole.

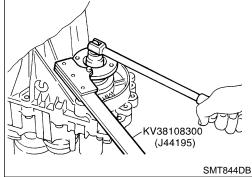
1. Remove oil pump shaft from main oil pump.

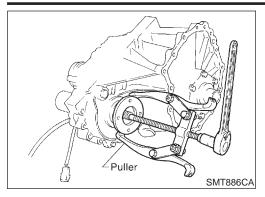




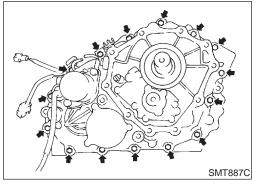
Remove lock nut from companion flange.

Do not reuse lock nut.

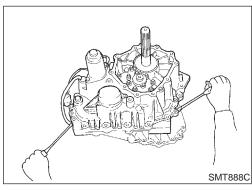




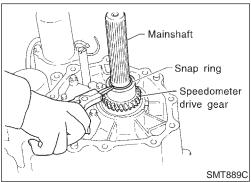
4. Remove companion flange.



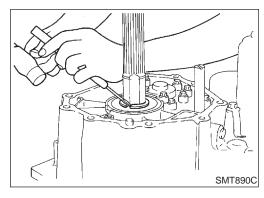
5. Remove bolts.



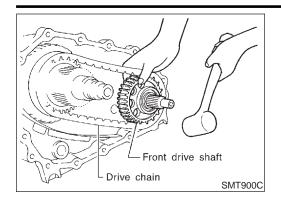
6. Insert screwdrivers as shown in the figure, and separate center case from front case. Then, remove center case by levering it up with a tire lever or the like.



- 7. Remove snap ring from mainshaft.
- Do not reuse snap ring.



8. Remove C-rings from mainshaft bearing.



Bearing

Bearing

Drive shaft

Press

Press

ST33052000

Baffle plate

ST30021000

ST33052000

Drive shaft

ST30021000

SMT901CB

SMT902CB

SMT903CA

#### Front Drive Shaft and Drive Chain

Remove oil gutter from center case.

NBTF0078S01

With front drive shaft held by one hand as shown in the figure, tap center case with a plastic hammer to remove it with drive chain.

Do not tap drive chain with a plastic hammer.

MA

EM

LC

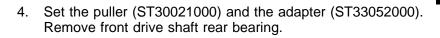
Set a puller (ST30021000) and an adapter (ST33052000). Remove front drive shaft front bearing.

EC

FE

AT

TF



Remove mounting bolts to detach baffle plate.

PD

AX

SU

#### **Mainshaft and Clutch Drum**

BT

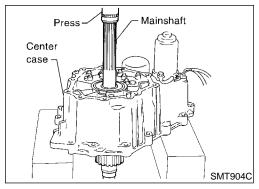
HA

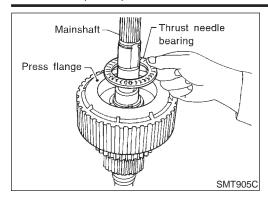
Set center case to press stand. Remove mainshaft from center case.

EL

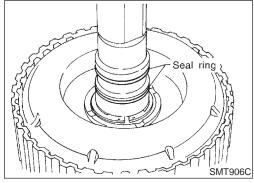
SC

[DX

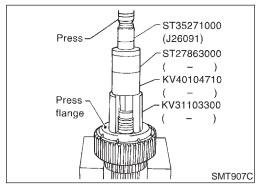




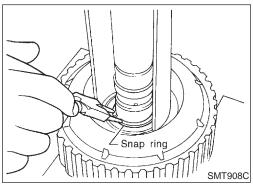
3. Remove thrust needle bearing from press flange.



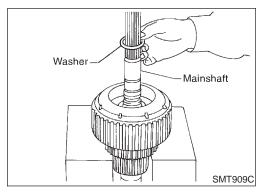
- 4. Remove seal ring from mainshaft.
- Do not reuse seal ring.



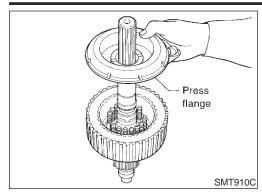
Set a drift (KV31103300), a support ring (KV40104710), a support ring (ST27863000) and a drift (ST35271000) to press flange as shown in the figure. Press drift until snap ring is out of place.



- 6. Remove snap ring from mainshaft.
- Do not reuse snap ring.



7. Remove washer.



8. Remove press flange from mainshaft.



MA

EM

LC

Remove return spring assembly from clutch hub.





AT

10. Remove each plate from clutch drum.

11. Remove snap ring from mainshaft.

Do not reuse snap ring.











BR



ST

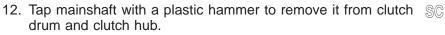




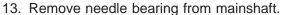






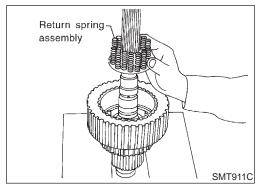


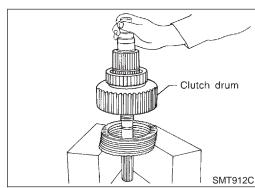


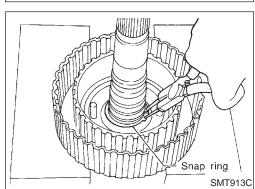


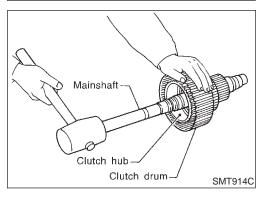


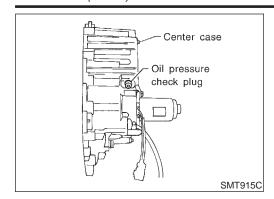






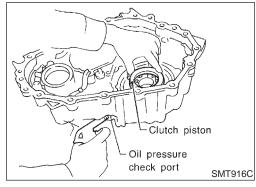




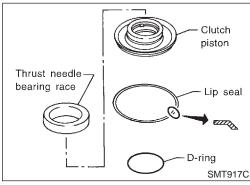


#### **Clutch Piston**

Remove oil pressure check plug from oil pressure check port.



Apply air gradually from oil pressure check port, and remove clutch piston from center case.

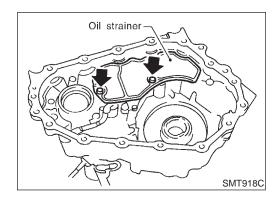


- Remove lip seal and D-ring from clutch piston.
- Do not reuse lip seal and D-ring.
- Remove thrust needle bearing race from clutch piston by hooking a screwdriver edge into 4 notches of thrust needle bearing race.

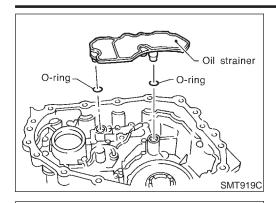
#### **Control Valve**

#### **CAUTION:**

- Do not reuse any part that has been dropped or damaged.
- Make sure valve is assembled in the proper direction.
- Do not use a magnet because residual magnetism stays during disassembly.



Remove bolts, and detach oil strainer.



- 2. Remove O-rings from oil strainer.
- Do not reuse O-rings.



- MA
- EM
- LC

Remove bolts for control valve.





AT

#### TF

SMT920C

 Remove snap ring. Then push terminal assembly into center case to remove control valve assembly.









- BR
- \_\_\_\_\_

Remove lip seals from center case.Do not reuse lip seals.



- There are two kinds of lip seals (lip seal of large inner
- RS
- diameter: 5 pieces, lip seal of small inner diameter: 2 pieces). Confirm the position before disassembly.

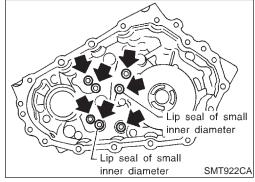






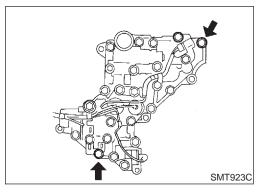




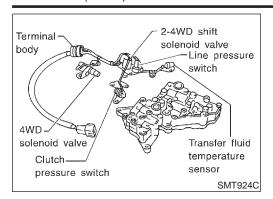


SMT921C

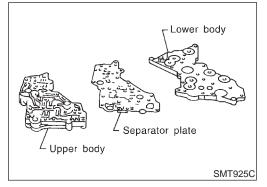
Snap ring



6. Remove all bolts except for two.



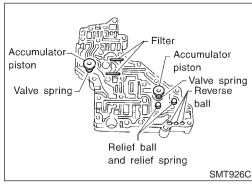
- 7. Remove 4WD solenoid valve, clutch pressure switch, 2-4WD shift solenoid valve, line pressure switch, and transfer fluid temperature sensor from control valve assembly.
- 8. Remove O-rings from each solenoid valve, switch and terminal body.
- Do not reuse O-rings.



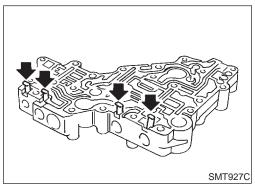
9. Place control valve with lower body facing up, remove two mounting bolts, and then remove lower body and separator plate from upper body.

#### **CAUTION:**

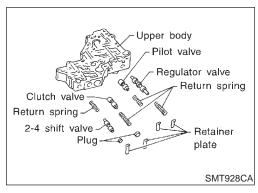
- Be careful not to drop relief balls. Detach lower body carefully.
- Do not reuse separator plate.



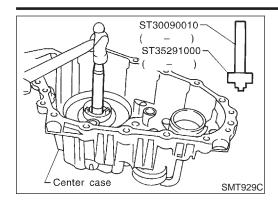
10. Make sure reverse balls, relief balls and relief springs, accumulator pistons, valve springs, and filters are securely installed as shown in the figure, and remove them.



11. Remove retainer plates.



12. Remove each control valve, spring and plug.



#### Mainshaft Rear Bearing

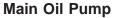
Remove mainshaft rear bearing from center case using a remover (ST35291000) and a remover (ST30090010).

GI

MA

EM

LC



SMT930C

SMT931C

Main oil pump housing

1. Remove bolts as shown in figure to detach main oil pump.

EG

FE

AT

TF

Remove outer gear and inner gear.

AX

SU

BR

ST

**Sub-oil Pump** 

Remove bolts to detach transfer motor from center case. Then remove O-ring from the transfer motor.

Do not reuse O-ring.

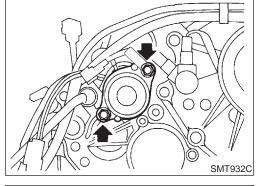
BT

HA

Remove sub-oil pump mounting bolts.

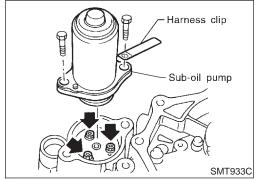
EL

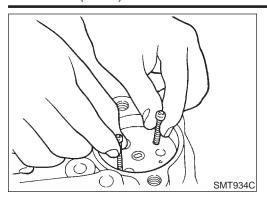
SC



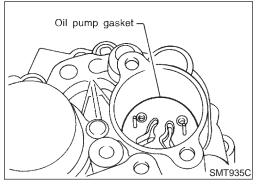
Outer gear

Inner gear

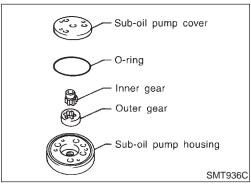




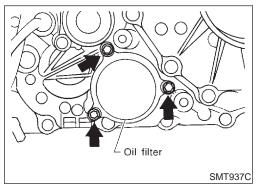
3. Thread two bolts (M4 x 0.8) into the holes of sub-oil pump as shown in the figure, and pull out to remove sub-oil pump.



- 4. Remove oil pump gasket.
- Do not reuse gasket.



- Remove sub-oil pump cover, outer gear, inner gear and O-ring from sub-oil pump housing.
- Do not reuse O-ring.

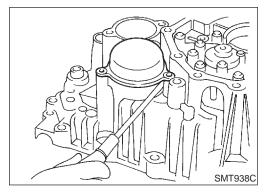


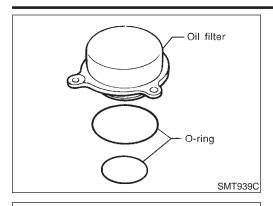
#### Oil Filter

Remove bolts for oil filter.

NBTF0078S08

2. Insert a screwdriver as shown in the figure to remove oil filter.





Oil filter stud-



Do not reuse O-rings.



MA

EM

LC

Remove oil filter stud.

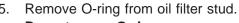


FE



AT

TF



Do not reuse O-ring.

SMT940C

SMT941C

Oil filter stud

O-ring











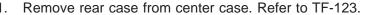




ST

#### **Front Case DISASSEMBLY**





Remove front case from center case.

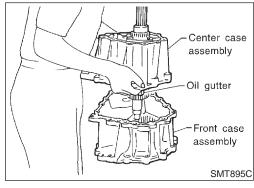


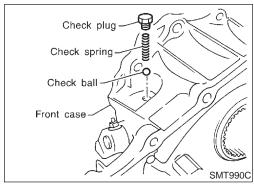
BT

HA

SC



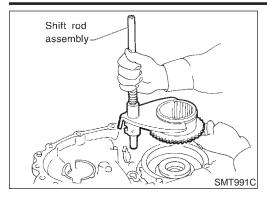




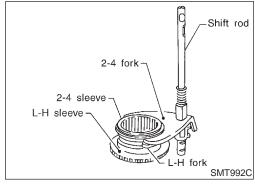
#### **Shift Rod Components**

Remove check plug, then check spring and check ball.

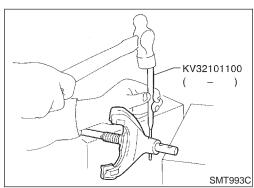
Remove wait detection switch.



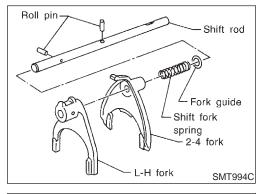
3. Remove shift rod components together with 2-4 sleeve and L-H sleeve.



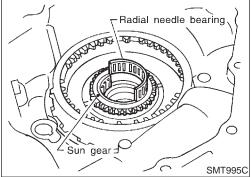
 Remove 2-4 sleeve and L-H sleeve from 2-4 fork and L-H fork respectively.



- 5. Drive out roll pin from shift rod.
- Do not reuse roll pin.



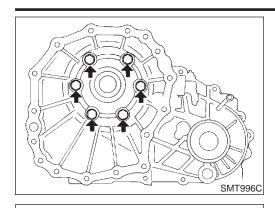
6. Remove L-H fork, 2-4 fork, shift fork spring and fork guide from shift rod.



#### Planetary Carrier, Sun Gear and Internal Gear

1. Remove radial needle bearing from sun gear.

NBTF0079S02



- 2. Remove bolts to detach transfer cover.
- Do not reuse bolts.



- MA

- LC

EG

- Transfer cover
- 3. Remove oil seal from transfer cover.
- Do not reuse oil seal.





- AT
- TF



- . Remove snap ring from main gear bearing.
- Do not reuse snap ring.







- BR
- ST



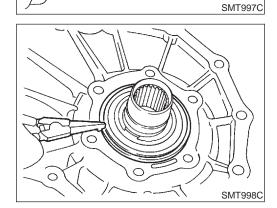




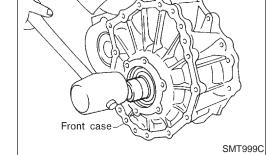




- EL
- $\mathbb{D}\mathbb{X}$



5. Remove sun gear by tapping it lightly.



6. Remove snap ring from sun gear.

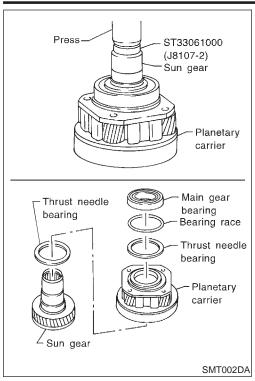


Planetary carrier

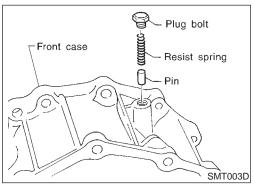
SMT001D

Sun gear

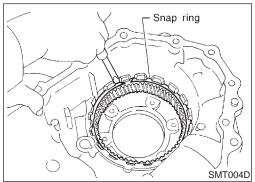
7. Remove washer from sun gear.



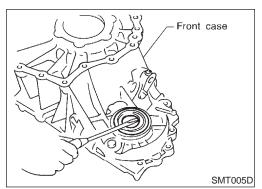
8. Set an adapter to sun gear as shown in the figure. Remove sun gear from planetary carrier. Remove main gear bearing, bearing race and thrust needle bearing (front and rear of planetary carrier) from sun gear.



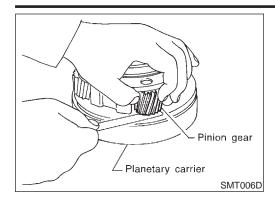
9. Remove plug bolt, then remove resist spring and pin.



- 10. Remove snap ring, and remove internal gear.
- Do not reuse snap ring.



- 11. Remove front oil seal.
- Do not reuse oil seal.
- 12. Loosen nut of outer lever assembly to pull out cotter pin, and remove outer lever.
- 13. Remove inner lever assembly.



#### **Front Case INSPECTION**

#### **Planetary Carrier**

NBTF0080S01 Measure end play of each pinion gear, and make sure the measurement is within specification shown below. If out of specification, replace planetary carrier with new one.

MA

Pinion gear end play:

0.1 - 0.7 mm (0.004 - 0.028 in)

EM

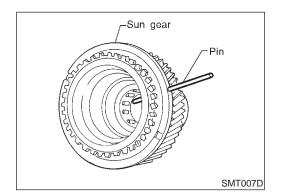
Check working face of each gear, bearing and others for damage, burrs, partial wear, dents and other abnormality. If any is found, replace planetary carrier with new one.

LC

EC

AT

TF



#### Sun Gear

Check if oil passage of sun gear is clogged. For this, try to pass a 3.6 mm (0.142 in) dia. wire through oil passage as shown in the figure.

Check sliding/contact surface of each gear, bearing and others for damage, burrs, partial wear, dents, and other abnormality. If any is found, replace sun gear with new one.



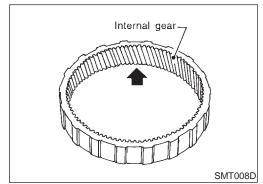
new one.

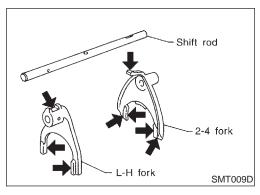
Check internal gear teeth for damage, partial wear, dents and other abnormality. If any is found, replace internal gear with

HA

SC

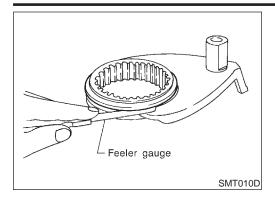
EL





#### **Shift Rod Components**

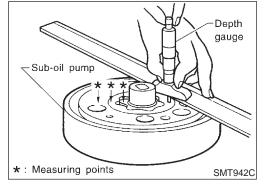
Check working face of shift rod and fork for wear, partial wear, bending and other abnormality. If any is found, replace with new one.



Measure clearance between shift fork and sleeve. If it is out of specification, replace it with new one.

#### Standard value:

Less than 0.36 mm (0.0142 in)



#### **Center Case INSPECTION Sub-oil Pump**

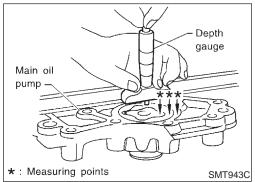
NBTF0081

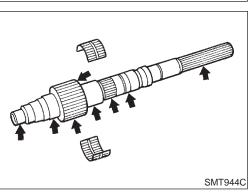
- Check inner and outer circumference, tooth face, and sideface of inner and outer gears for damage or abnormal wear.
- Measure side clearance between oil pump housing edge and inner gear/outer gear.
- Make sure side clearance is within specification. If the measurement is out of specification, replace inner and outer gears together with new ones as a set.

#### **Specification:**

0.015 - 0.035 mm (0.0006 - 0.0014 in)

For inner gear and outer gear, refer to SDS, TF-157.





#### Main Oil Pump

- Check inner and outer circumference, tooth face, and sideface of inner and outer gears for damage or abnormal wear.
- Measure side clearance between oil pump housing edge and inner gear/outer gear.
- Make sure side clearance is within specification. If the measurement is out of specification, replace inner and outer gears with new ones as a set.

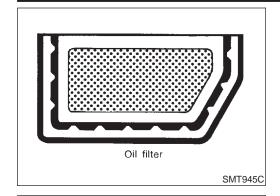
#### **Specification:**

0.015 - 0.035 mm (0.0006 - 0.0014 in)

For inner gear and outer gear, refer to SDS, TF-157.

#### **Mainshaft**

Check surfaces which contact sun gear, clutch drum, clutch hub, press flange, clutch piston, each bearing, etc. for damage, peel, partial wear, dents, bending, or other abnormal damage. If any is found, replace with new one.



2-4WD shift solenoid valve

SMT946CA

Wire diameter

#### **Control Valve**

Check oil filter screen for damage. If any is found, replace with new one.

MA

LC

Check resistance between terminals of 4WD solenoid valve. 2-4WD shift solenoid valve and transfer fluid temperature sensor.

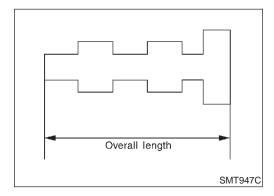
EC

**Resistance:** 

Refer to "COMPONENT INSPECTION", TF-111.

AT

TF



solenoid

Check sliding faces of control valves and plugs for abnormality. If any is found, replace the control valve assembly with new one.



#### **CAUTION:**

Replace control valve body together with clutch return spring as a set.

**Control valve:** 

Refer to SDS, TF-157.

Check each control valve spring for damage or distortion, and also check its free length, outer diameter and wire diameter. If any damage or fatigue is found, replace control valve body with new one.

Replace control valve body together with clutch return spring as a set.

HA

SC

Clutch

Check drive plate and driven plate facings for damage, cracks or other abnormality. If any, replace with new one.

EL

Check the thickness of drive plate and driven plate facings.

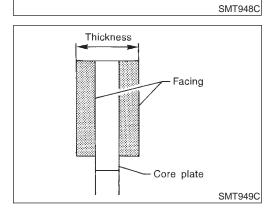
**Inspection standard:** Refer to SDS, TF-158.

Inspection standard:

Refer to SDS, TF-157.

#### **CAUTION:**

- Measure facing thickness at 3 points to take an average.
- Check all the drive and driven plates.
- Check return spring for damage or deformation.

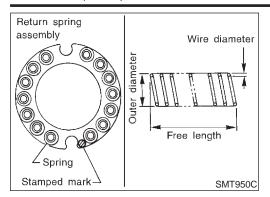


Free length

Outer

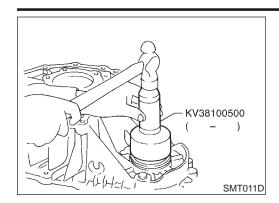
#### **REPAIR FOR COMPONENT PARTS**

Center Case (Cont'd)



Check stamped mark shown in the figure. Then, check that free length, outer diameter and wire diameter are within specifications. If any abnormality is found, replace with new return spring assembly of the same stamped number.

Inspection standard: Refer to SDS, TF-158.



Groove

SMT012D

#### **Front Case ASSEMBLY**

### Planetary Carrier, Sun Gear and Internal Gear

NBTF0082S01

Apply ATF to oil seal periphery, and install oil seal so that it is flush with the end face of front case.

Do not reuse oil seal.

MA EM

Install internal gear with its groove facing snap ring into front case. Then secure it with snap ring.

EC

LC

Do not reuse snap ring.

AT

TF

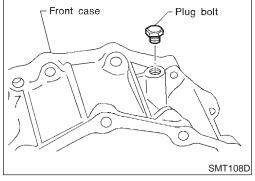


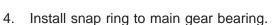
AX

HA

SC

EL



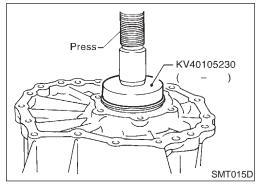


Do not reuse snap rings.

SMT014D

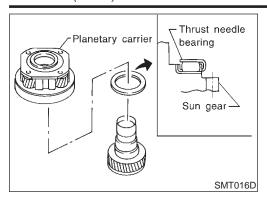
Main gear bearing



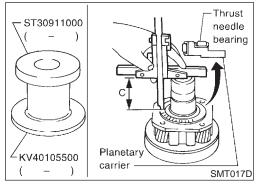


Snap ring

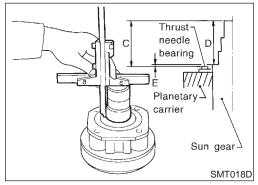
Set main gear bearing to front case, then press it.



- 6. Install thrust needle bearing to sun gear.
- 7. Install sun gear to planetary carrier.



- Set a support (KV40105500) to bushing replacer puller (ST30911000) as shown in the figure, and place planetary carrier on it.
- 9. Install thrust needle bearing to planetary carrier with its roller facing front case.
- 10. Measure "C" from the end of sun gear to the roller surface of thrust needle bearing.



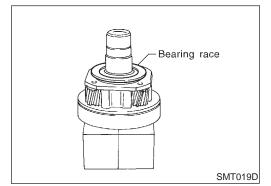
- 11. Measure "D" from the end of sun gear to the main gear bearing contact surface.
- 12. Calculate end play "E" using "C" and "D" obtained in steps 10 and 11. Select bearing race so that the end play becomes the standard value.

Calculation formula:
 End play "E" = "C" - "D"

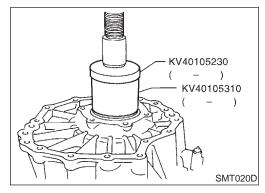
Standard end play:
 0.1 - 0.25 mm (0.0039 - 0.0098 in)

Bearing race:

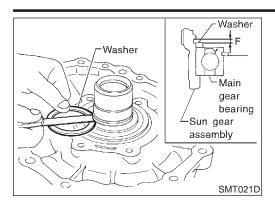
Refer to SDS, TF-159.



13. Set planetary carrier to press in the status described in step 8. Then install the selected bearing race to planetary carrier.



14. Install front case to planetary carrier. Set a support ring (KV40105310) and an adapter B (KV40105230) to main gear bearing inner race, then press it.



Sealing fluid

KV38100200

SMT022D

Oil hole

SMT023D

Curve gasket bead to a radius of 8 around

(Inner side of the case)

(Entire perimeter except bolt areas)

bolt holes.

3 - 5 (0.12 - 0.20)

Both ends of sealing fluid bead should meet almost in the middle of

adjacent bolts. (Inner side of the case)

4 (0.16)

Unit: mm (in)

1.5 (0.059) dia. (Sealing fluid width) 15. Install washer to sun gear assembly, and select proper snap ring so that end play "F" of sun gear is within specifications.

Standard end play "F":

0 - 0.15 mm (0 - 0.0059 in)

Snap ring: Refer to SDS, TF-159.

G[

MA

LC

16. Install the selected snap ring.

• Do not reuse snap rings.

17. Apply ATF to the periphery of new transfer cover oil seal, and attach it at 1.5 mm (0.059 in) from the transfer cover and face.

Do not reuse oil seal.

EC

GG

AT

TF

18. Apply sealing fluid (Locktite 518-C1335 x 25) to transfer cover mounting surface of front case as shown in the figure.

#### **CAUTION:**

- Remove all foreign materials such as water, oil, and grease from mating surfaces of front case and transfer cover
- Prevent sealing fluid from entering into oil holes of front case.

9(D)

SU

BR

ST

RS

D77

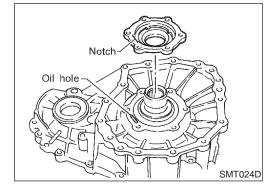
HA

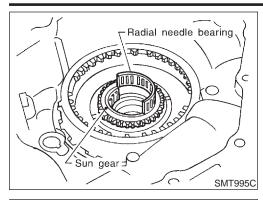
EL

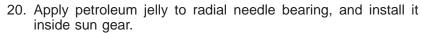
19. Align oil hole of front case with notch of transfer cover, and scheme tighten bolts.

(5.0 - 5.9 kg-m, 36 - 43 ft-lb)

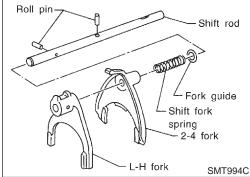
Do not reuse bolts.







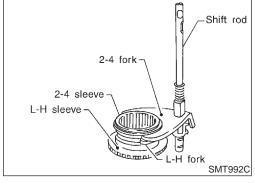
- 21. Install shift rod assembly to front case assembly. Refer to "Shift Rod Assembly", TF-144.
- 22. Install center case assembly to front case assembly. Refer to "Final Assembly", TF-153.
- 23. Install rear case assembly to center case. Refer to "Final Assembly", TF-153.



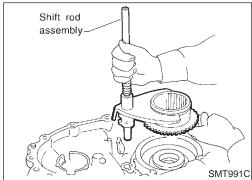
#### **Shift Rod Assembly**

NBTF0082S02

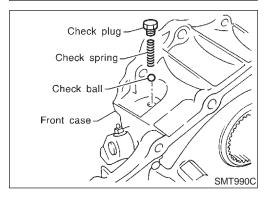
- Install fork guide, shift fork spring, 2-4 fork, and L-H fork to shift rod, and secure them with roll pins.
- Do not reuse roll pins.



2. Install 2-4 sleeve and L-H sleeve to each fork.



While aligning L-H sleeve with planetary carrier, install shift rod assembly to front case.



- 4. Remove all the liquid gasket on check plug and front case, and install check ball and check spring to front case. Apply gasket fluid 1215 (Three Bond) to check plug, install it to front case, and tighten it to specified torque.
- With plug bolt threaded one pitch into the hole, apply gasket fluid 1215 (Three Bond) to the thread.

(1.9 - 2.5 kg-m, 14 - 18 ft-lb)

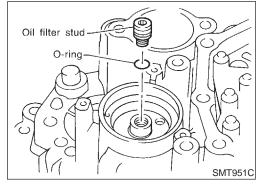
5. Remove all the liquid gasket on the switch fitting and inner side of front case, and with wait detection switch threaded one pitch into the hole, apply gasket fluid 1215 (Three Bond) to the thread, install it, and tighten it to specified torque.

(1.5 - 20 N·m (1.5 - 2.0 kg-m, 11 - 14 ft-lb)

- Wait detection switch harness connector is black.
- Install center case assembly to front case assembly. Refer to "Final Assembly", TF-153.
- 7. Install rear case assembly to center case. Refer to "Final Assembly", TF-153.



LC



**Center Case ASSEMBLY** 

Oil Filter

EC

- Apply ATF or petroleum jelly to new O-ring, and install it to oil filter stud.
- Do not reuse O-rings.
- Install oil filter stud to center case, and tighten it.

(C): 25 - 35 N·m (2.6 - 3.6 kg-m, 19 - 26 ft-lb)

AT



O-ring

SMT939C

SMT935C

Apply ATF or petroleum jelly to two new O-rings, and install them to oil filter.

TF

- Do not reuse O-rings.
- Install oil filter to center case and tighten bolts.

(0.7 - 0.9 kg-m, 61 - 78 in-lb)

AX

Do not knock oil filter with a tool such as a hammer.



Install new oil pump gasket to center case by aligning it with dowel pin inside the center case.

Do not reuse gaskets.

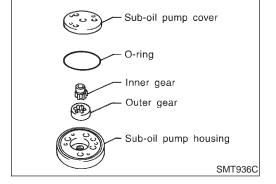
HA

Install outer gear\* and inner gear to sub-oil pump housing, and measure side clearance. Refer to "Sub-oil Pump", "INSPECTION", TF-138.

3. Set new O-ring to sub-oil pump housing, and install sub-oil pump cover.

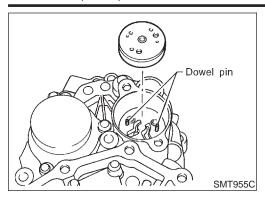
Do not reuse O-rings.

Identification mark "▼" is placed on the side of sub-oil pump cover.

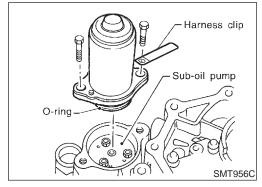


Oil pump gasket

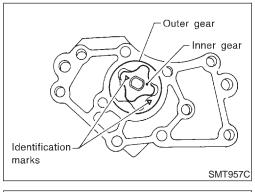
#### Center Case (Cont'd)



- 4. Align dowel pin hole and mounting bolt hole of sub-oil pump assembly with center case. Then tighten bolts.
  - 9: 7 9 N·m (0.7 0.9 kg-m, 61 78 in-lb)



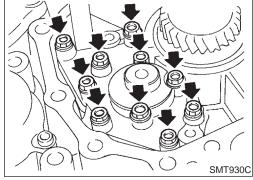
- Apply ATF or petroleum jelly to new O-ring and install it to transfer motor.
- 6. Fit double-flat end of transfer motor shaft into slot of sub-oil pump assembly. Then tighten bolts.
  - (4.2 4.9 kg-m, 30 35 ft-lb)



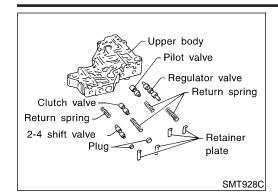
#### Main Oil Pump

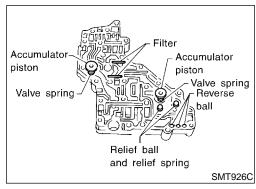
NBTF0083S03

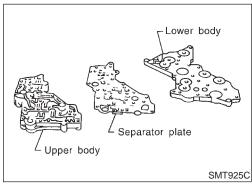
1. Install inner gear and outer gear in the main oil pump housing with their identification marks facing toward center case mounting surface side. Then, measure the side clearance. Refer to "Main Oil Pump", "Center Case", TF-138.

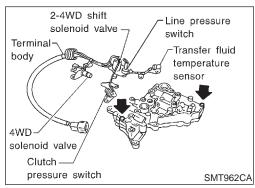


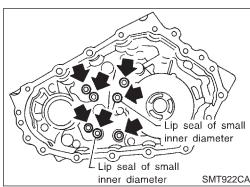
- 2. Install main oil pump assembly to center case assembly, and tighten bolts.
  - 9 : 7 9 N·m (0.7 0.9 kg-m, 61 78 in-lb)
- Install oil pump shaft to main oil pump, then install rear case assembly to center case.
   Refer to "Final Assembly", TF-153.











#### **Control Valve**

Clean upper body, control valves and springs with cleaning agent, and apply air blow.

Dip control valves in ATF, and apply ATF to the valve-mounting area of upper body.

Install each control valve, spring, and plug to upper body, and fix it with retainer plates.

To insert control valves into upper body, place upper body on a level surface in order to prevent flaw or damage.

Make sure each control valve is smoothly inserted.

Install reverse balls, relief balls and relief springs, accumulator pistons, valve springs and two filters to upper body.

Install lower body and separator plate to upper body.

Do not reuse separator plates.

With lower body down, tighten two bolts in the position shown in the figure.

Apply ATF or petroleum jelly to new O-ring, and install it to 2-4WD shift solenoid valve, terminal body, line pressure switch and 4WD solenoid valve. Install them to control valve assem-

Do not reuse O-rings.

Apply ATF or petroleum jelly to lip seals, and install them to center case.

Do not reuse lip seals.

There are 2 kinds of lip seals (lip seal of large inner diameter: 5 pieces, lip seal of small inner diameter: 2 pieces). Confirm the position before installation.

MA

LC

EC

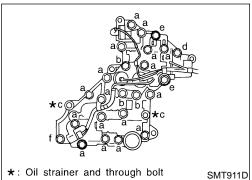
AT

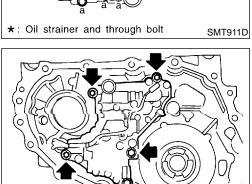
TF

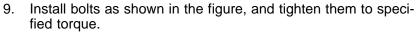
AX

ST

HA





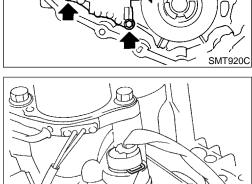


Bolt symbol	а	b	*c	d	е	f
Length under head mm (in)	38 (1.50)	43.5 (1.713)	62 (2.44)	19 (0.75)	52 (2.05)	47 (1.85)
Q'ty	17	3	2	1	1	1
Tightening torque N⋅m (kg-m, in-lb)		6.9 - 8.8 (0.70 - 0.90, 61.1 - 77.9)				

<sup>\*:</sup> Tighten with oil strainer.

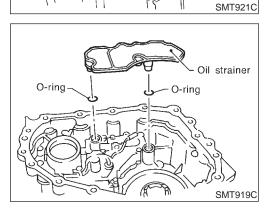
10. Install control valve assembly to center case, and tighten bolts.

(0.70 - 0.90 kg-m, 61.1 - 77.9 in-lb)



Snap ring

11. Secure terminal body with snap ring.

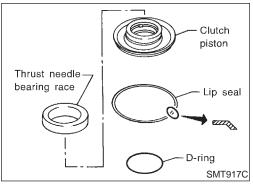


12. Apply ATF or petroleum jelly to O-rings, and install them to oil strainer.

#### **CAUTION:**

#### Do not reuse snap ring.

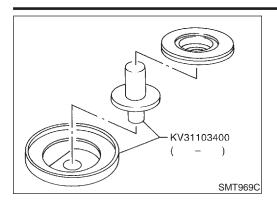
- 13. Install oil strainer to control valve assembly.
- 14. Install mainshaft and clutch drum to center case. Refer to "Mainshaft and Clutch Drum", TF-149.
- 15. Install front case assembly and rear case assembly. Refer to "Final Assembly", TF-153.



#### **Clutch Piston**

ton.

Apply ATF to D-ring and lip seal, and install them to clutch pis-



Set clutch piston to a clutch piston attachment (KV31103400).



MA





Set the clutch piston attachment to center case, and install clutch piston, tap it lightly.

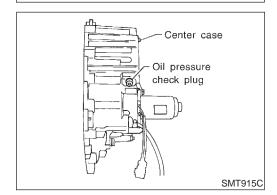


Install slide needle bearing race to clutch piston.









Press flange assembly

Clutch hub assembly

Snap ring

Washer

Gauge

Drive plate

Driven

SMT972C

SMT973C

plate

SMT970C

Remove all the liquid gasket from oil pressure check port and inside center case. With oil pressure check plug threaded in 1 or 2 pitches, apply gasket fluid 1215 (Three Bond) to the thread of plug, and tighten.



: 10 - 17 N·m (1.0 - 1.7 kg-m, 87 - 148 in-lb)



Install mainshaft and clutch drum. Refer to "Mainshaft and Clutch Drum", TF-149.

















Install drive plates, driven plates and press flange to clutch hub.



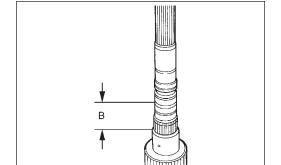
2. Place clutch hub on a surface plate and measure dimension "A" between snap ring mounting surface of press flange and clutch drum sliding face of clutch hub.





Measure at least 2 points, and take an average.

HA



- Measure dimension "B" between the gear end of mainshaft and the snap ring mounting portion.
- Calculate end play using dimension "A" and dimension "B" (obtained in steps 2 and 3), and select proper retaining plate so that the end play is within specifications.

#### **Calculation formula:**

End play = B - A - Retaining plate thickness

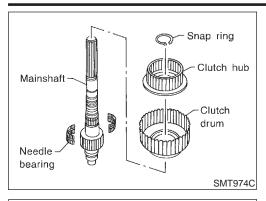
Standard end play:

0.2 - 0.5 mm (0.008 - 0.020 in)

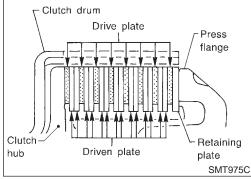
**Retaining plate:** 

Refer to SDS, TF-158.

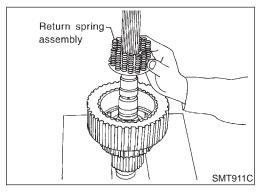
TF-149



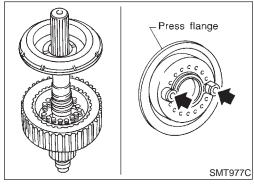
- 5. Install clutch drum, needle bearing and clutch hub to mainshaft, and secure them with snap ring.
- Do not reuse snap ring.



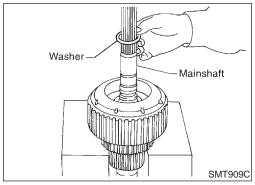
6. Install each clutch to clutch drum.



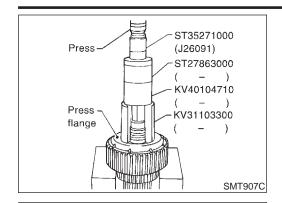
7. Align the notch of return spring assembly with the pin of clutch hub, and install it.



8. Install press flange (with the holes indicated by arrows aligned with pins of clutch hub).



9. Install washer.



10. Pass mainshaft through snap ring. Set a drift (KV31103300), a support ring (KV40104710), a support ring (ST27863000) and a drift (ST35271000) to press flange at the position shown in the figure, and press snap ring until it fits into snap ring groove on mainshaft.

Do not reuse snap ring.

MA

11. Fix snap ring to mainshaft.

EC

LC

AT

12. Install thrust needle bearing to press flange.

TF

Thrust needle Mainshaft bearing Press flange

Seal

ring

Snap ring

SMT908C

SMT905C

Seal ring

Mainshaft

AX

ST

13. Apply petroleum jelly to new seal rings, and install them to mainshaft. Measure clearance between seal ring and groove using feeler gauge.

**Standard clearance:** 

0.05 - 0.30 mm (0.0020 - 0.0118 in)

**Limit clearance:** 

0.30 mm (0.0118 in)

BT

Pass seal ring from mainshaft rear end to install it.

Seal ring dimension:

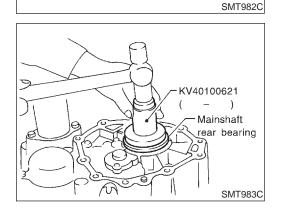
Refer to SDS, TF-159.

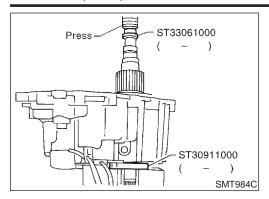
HA

14. Install mainshaft rear bearing to center case.

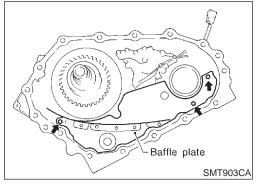
SC

EL

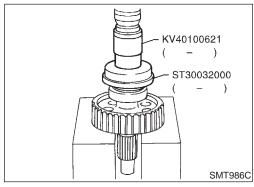




- 15. Place puller (ST30911000) to mainshaft rear bearing inner race, and set it to press stand.
- 16. Place adapter (ST33061000) to the tip of mainshaft, and press mainshaft into center case.



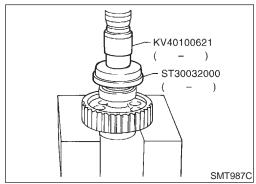
- 17. Install baffle plate to center case, and tighten bolts.
  - (0.38 0.51 kg-m, 33.0 44.3 in-lb)
- 18. Install front drive shaft and drive chain. Refer to "Front Drive Shaft and Drive Chain" below.
- 19. Install front case assembly and rear case assembly. Refer to "Final Assembly", TF-153.



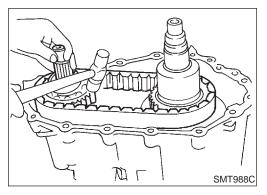
#### Front Drive Shaft and Drive Chain

NBTF0083S07

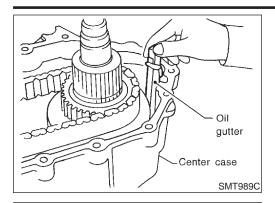
1. Place a base (ST30032000) to front drive shaft rear bearing inner race, and press it using a drift (KV40100621).



2. Place base (ST30032000) to front drive shaft front bearing inner race, and press it using the drift (KV40100621).



- Install drive chain temporarily to front drive shaft and drive gear of clutch drum.
- 4. Tap front drive shaft with a plastic hammer while keeping it upright and press-fit front drive shaft rear bearing.
- Be careful not to tap drive chain with a hammer.



Washer

Mainshaft

Snap ring

Speedometer drive gear

SMT889C

SMT891C

- Align claw of oil gutter with center case, and install it.
- Install front case assembly and rear case assembly. 6. Refer to "Final Assembly", TF-153.



MA



## **Final Assembly**

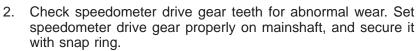
1. Install C-rings to mainshaft rear bearing.







TF





Do not reuse snap ring.







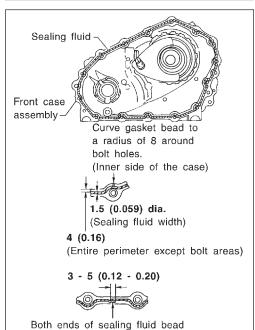
Remove all foreign materials such as water, oil and grease from center case and front case mating surfaces.

mounting surface of front case as shown in the figure.





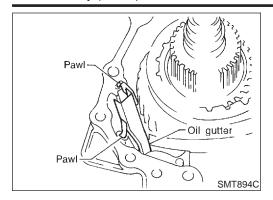
SC



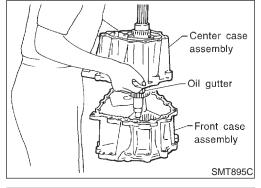
should meet almost in the middle of

Unit: mm (in)

SMT893C



 Make sure the two claws of oil gutter are securely attached to slots in center case.

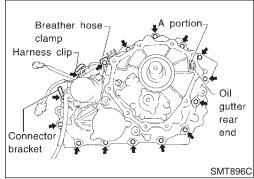


5. With the claws of oil gutter held by a finger, install center case assembly to front case assembly.

#### **CAUTION:**

Pay careful attention so that mainshaft end does not damage radial needle bearing in sun gear assembly.

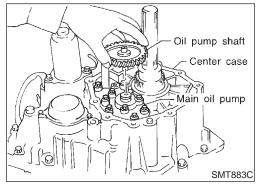
6. Tap center case lightly with a rubber hammer or the like and press-fit front drive shaft bearing into front case.



- 7. Make sure oil gutter rear end protrudes from point "A" in the figure.
- 8. Tighten bolts to specified torque.

(4.2 - 4.9 kg-m, 30 - 35 ft-lb)

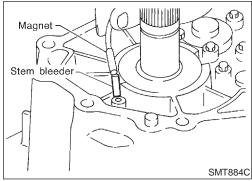
 Be sure to install air breather hose clamp, connector bracket and harness clip.



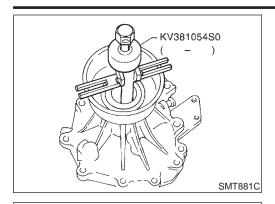
9. Fit double-flat end of oil pump shaft into slot of main oil pump and install it.

#### NOTE:

When oil pump shaft is rotated slightly, it drops into position where both parts fit.



10. Install stem bleeder to center case.



Bleeder hole-

Center case

assembly.

ST35271000

SMT882C

Liquid gasket

Curve sealing bead to

(Inner side of the case)

(Entire perimeter except bolt areas)

a radius of 8 around

bolt holes.

3 - 5 (0.12 - 0.20)

Both ends of sealing fluid bead should meet almost in the middle of

adjacent bolts. (Inner side of the case)

4 (0.16)

1.5 (0.059) dia. (Sealing fluid width)

(J26091)

- 11. Remove rear oil seal.
- Do not reuse oil seal.



MA

LG

12. Apply ATF to the circumference of new rear oil seal, and tap it using a drift as shown in the figure so that it is aligned with case tip face.

EG

Apply multi-purpose grease to oil seal lip.

AT

TF

13. Apply sealing fluid 518 (Locktite) to entire rear case mounting surface of center case as shown in the figure.

#### **CAUTION:**

- Remove all foreign materials such as water, oil, and grease from center case and rear case mating surfaces.
- Be careful not to allow sealing fluid to clog bleeder hole.
- Install rear case to center case, and tighten bolts to specified torque.

: 41 - 48 N·m (4.2 - 4.9 kg-m, 30 - 35 ft-lb)

Be sure to attach harness clips.

SU

ST

38

110

BT

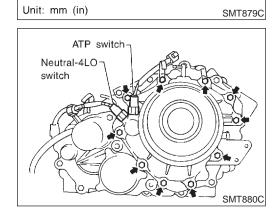
HA

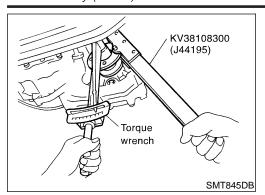
15. Remove all the gasket fluid 1215 (Three Bond) from switch mounting area and inside rear case, with ATP switch and neutral-4LO switch threaded in 1 to 2 pitches, apply gasket fluid 1215 (Three Bond) to the thread of the switches and tighten it to specified torque.

EL

(1.5 - 2.0 kg-m, 11 - 14 ft-lb)

16. Install rear case assembly to center case assembly.





17. Install companion flange to front drive shaft, and tighten mounting nut.

(23.0 - 33.0 kg-m, 166 - 239 ft-lb)

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

General Specifications

	(	General Specifica	ations	NBTF0085
Transfer model			ATX14A	
O	High		1.000	
Gear ratio Low			2.596	
_	Diameters, sees	Sun gear	57	
Normalis and Assault	Planetary gear	Internal gear	91	
Number of teeth  Front drive sproc  Front drive shaft	Front drive sprock	ket	35	
		35		
Fluid capacity ℓ (US qt, Imp qt	)*		3.0 (3-1/8, 2-5/8)	

<sup>\*:</sup> Refer to MA-11, "Fluids and Lubricants".

### Inner Gear and Outer Gear

 SUB-OIL PUMP

 Allowable clearance
 0.015 - 0.035 mm (0.0006 - 0.0014 in)

Allowable clearance	0.015 - 0.035 mm (0.0006 - 0.0014 in)	
Gear thickness mm (in)	Part No.*	
Geal tilickliess Tilli (III)	Inner gear	Outer gear
9.27 - 9.28 (0.3650 - 0.3654)	31346 0W462	31347 0W462
9.28 - 9.29 (0.3654 - 0.3657)	31346 0W461	31347 0W461
9.29 - 9.30 (0.3657 - 0.3661)	31346 0W460	31347 0W460

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### MAIN OIL PUMP

		NBTF0086S02
Allowable clearance	0.015 - 0.035 mm (0.0006 - 0.0014 in)	
Coarthickness mm (in)	Pa	rt No.*
Gear thickness mm (in)	Inner gear	Outer gear
14.67 - 14.68 (0.5776 - 0.5780)	31346 0W412	31347 0W412
14.68 - 14.69 (0.5780 - 0.5783)	31346 0W411	31347 0W411
14.69 - 14.70 (0.5783 - 0.5787)	31346 0W410	31347 0W410

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **Control Valve**

VALVE

NBTF0087S01

NBTF0087S01

Mounting position	Part name	Part No.*	Outer dia. mm (in)	Overall length mm (in)
L1	2-4 shift valve	31772 21X00	8.0 (0.315)	38.5 (1.516)
L2	Clutch valve	31772 80X11	10.0 (0.394)	40.0 (1.575)
L4	Pilot valve	31772 80X11	10.0 (0.394)	40.0 (1.575)
L5	Regulator valve	31741 0W410	12.0 (0.472)	68.0 (2.677)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **SPRING**

SPRING

NBTF0087S02

Mounting position	Part name	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction
L1	2-4 shift valve spring	31742 0W400	31.85 (1.2539)	7.0 (0.276)	0.6 (0.024)	Clockwise

GI

MA

EM

LC

EG

FE

















NBTF0087









# **SERVICE DATA AND SPECIFICATIONS (SDS)**

Control Valve (Cont'd)

Mounting position	Part name	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction
L2	Clutch valve spring	31742 0W405	40.6 (1.598)	9.0 (0.354)	0.8 (0.031)	Clockwise
L4	Pilot valve spring	31742 0W410	28.1 (1.106)	9.0 (0.354)	1.2 (0.047)	Clockwise
L5	Regulator valve spring	31742 0W415	39.7 (1.563)	11.0 (0.433)	1.3 (0.051)	Clockwise

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### Clutch

#### **DRIVE PLATE**

NBTF0088 NBTF0088S01

Part No.*	Quantity	Initial thickness mm (in)	Limit value mm (in)
31532 0W410	8	2.0 (0.079)	1.8 (0.071)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **DRIVEN PLATE**

NBTF0088S04

Part No.*	Quantity	Initial thickness mm (in)	Limit value mm (in)
31536 0W410	14	2.0 (0.079)	0 (0) (steel plate)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **RETURN SPRING**

NBTF0088S02

Stamped mark	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction	
1	31521 0W401	37.3 (1.496)	12.0 (0.472)			
2	31521 0W402	37.8 (1.488)				
3	31521 0W403	38.4 (1.512)				
4	31521 0W404	38.9 (1.531)		0 (0.472) 1.8 (0.071)	Clockwise	
5	31521 0W405	39.4 (1.551)	12.0 (0.472)			
6	31521 0W406	40.0 (1.575)				
7	31521 0W407	36.8 (1.449)				
8	31521 0W408	40.5 (1.594)				

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **RETAINING PLATE**

		NBTF0088S03
Standard end play	0.2 - 0.5 mm (C	0.008 - 0.020 in)
Measured value mm (in)	Part No.*	Thickness mm (in)
2.30 - 2.50 (0.0906 - 0.0984)	31537 0W410	2.1 (0.083)
2.50 - 2.70 (0.0984 - 0.1063)	31537 0W411	2.3 (0.091)
2.70 - 2.90 (0.1063 - 0.1142)	31537 0W412	2.5 (0.098)
2.90 - 3.10 (0.1142 - 0.1220)	31537 0W413	2.7 (0.106)
3.10 - 3.30 (0.1220 - 0.1299)	31537 0W414	2.9 (0.114)
3.30 - 3.50 (0.1299 - 0.1378)	31537 0W415	3.1 (0.122)
3.50 - 3.70 (0.1378 - 0.1457)	31537 0W416	3.3 (0.130)
3.70 - 3.90 (0.1457 - 0.1535)	31537 0W417	3.5 (0.138)
3.90 - 4.10 (0.1535 - 0.1614)	31537 0W418	3.7 (0.146)
4.10 - 4.30 (0.1614 - 0.1693)	31537 0W419	3.9 (0.154)
	-	

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

Clutch (Cont'd)

Standard end play	0.2 - 0.5 mm (	0.008 - 0.020 in)	
Measured value mm (in)	Part No.*	Thickness mm (in)	
4.30 - 4.50 (0.1693 - 0.1772)	31537 0W420	4.1 (0.161)	
4.50 - 4.70 (0.1772 - 0.1850)	31537 0W421	4.3 (0.169)	
4.70 - 4.90 (0.1850 - 0.1929)	31537 0W422	4.5 (0.177)	
4.90 - 5.10 (0.1929 - 0.2008)	31537 0W423	4.7 (0.185)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

## Seal Ring (Mainshaft side)

LC

GI

MA

EC

FE

AT

TF

PD

AX

Standard clearance Limit clearance	0.05 - 0.30 mm (0.0020 - 0.0118 in) 0.30 mm (0.0118 in)		
Part No.*	Outer dia. mm (in)	Inner dia. mm (in)	Thickness mm (in)
31525 0W410	40.8 (1.606)	36.9 (1.453)	1.97 (0.471)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Bearing Race (Thrust needle bearing side)

NBTF0090

Standard end play 0.1 - 0.25 mm (0.0039 - 0.0098 in) End play (Dimension "E") mm (in) Part No.\* Thickness mm (in) 1.785 - 1.800 (0.0703 - 0.0709) 31439 0W410 1.6 (0.063) 1.800 - 1.900 (0.0709 - 0.0748) 31439 0W411 1.7 (0.067) 1.900 - 2.000 (0.0748 - 0.0787) 31439 0W412 1.8 (0.071) 2.000 - 2.100 (0.0787 - 0.0827) 31439 0W413 1.9 (0.075) 2.100 - 2.200 (0.0827 - 0.0866) 31439 0W414 2.0 (0.079) 2.200 - 2.270 (0.0866 - 0.0894) 31439 0W415 2.1 (0.083)

# **Snap Ring (Sun gear side)**

NBTF0091

Standard end play	0 - 0.15 mm (0 - 0.0059 in)		
End play (Dimension "F") mm (in)	Part No.*	Thickness mm (in)	
2.40 - 2.50 (0.0945 - 0.0984)	33112 0W411	2.4 (0.094)	
2.50 - 2.60 (0.0984 - 0.1024)	33112 0W412	2.5 (0.098)	
2.60 - 2.70 (0.1024 - 0.1063)	33112 0W413	2.6 (0.102)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

HA

BT

ST

SC

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# **NOTES**