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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI QX4 is as follows:

- For a frontal collision
 - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision
 - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

Precautions for Working with HFC-134a (R-134a)

WARNING:

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- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-INF) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

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If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

PRECAUTIONS

Precautions for Working with HFC-134a (R-134a) (Cont'd)

- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers.** Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Leak Detection Dye

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector to (J-41995) pin-point refrigerant leaks.
- For your safety and your Customer's satisfaction, read and follow all manufacture's operating instructions and precautions prior to performing the work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove and dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C system or R-12 leak detector dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

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	REFRIGERANT	IDITIONER NISSAN COMPRESSOR LUBRICANT					
TYPE (PART NO.)	HFC134a (R134a)	Nissan UV Luminous Oil Type S					
AMOUNT		[KLHOO-PAGSO]					
REFRIGERANT UNDER HIGH PRESSURE. SYSTEM TO BE SERVICED BY QUALIFIED PERSONNEL. IMPROPER SERVICE METHODS MAY CAUSE PERSONAL INJURY. CONSULT SERVICE MANUAL. THIS AIR CONDITIONER SYSTEM COMPLIES WITH SAE J-639. Nissan Motor Co., Ltd., TOKYO, Japan							

Identification

IDENTIFICATION LABEL FOR VEHICLE

NRHA0112

Vehicles with factory installed fluorescent dye have this identification label on the under side of hood.

NOTE:

Vehicles with factory installed fluorescent dye have a green label. Vehicles without factory installed fluorescent dye have a blue label.

Precautions for Refrigerant Connection

VD1140004

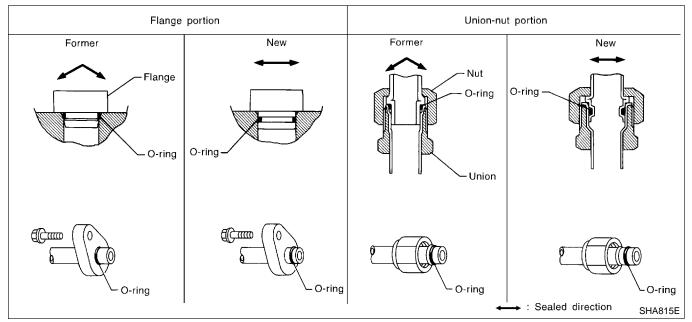
A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

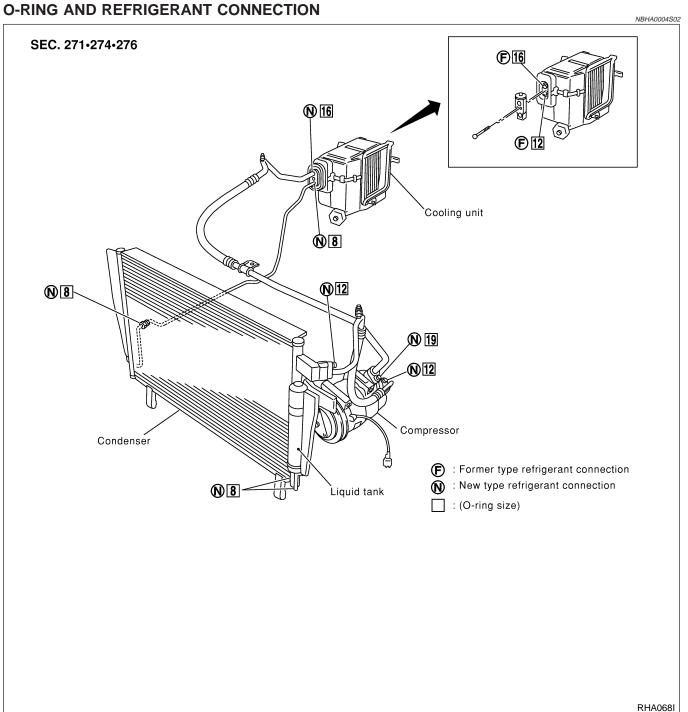
Expansion valve to cooling unit

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

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- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.





CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

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O-Ring Part Numbers and Specifications

						NBHA000450201
		Connection type	O-ring size	Part number	D mm (in)	W mm (in)
		New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
		Former	O	92470 N8200	6.07 (0.2390)	1.78 (0.0701)
		New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
		Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
		New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
i -	→ w	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.091)
, , , ,	SHA814E	New 19		92474 N8210	16.5 (0.650)	2.43 (0.0957)
		Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

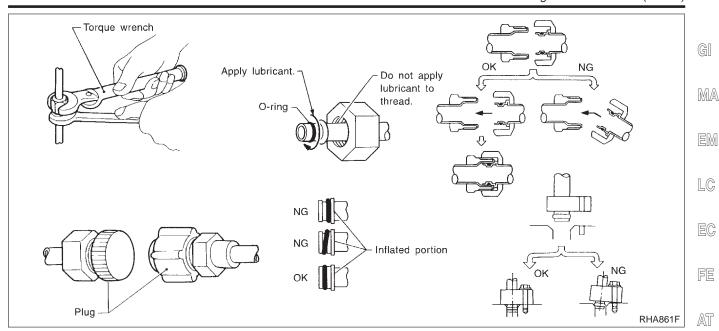
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
 When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-145.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

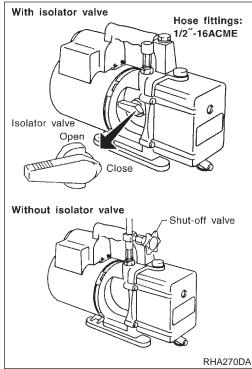
Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

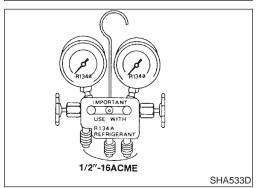
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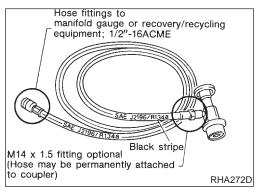
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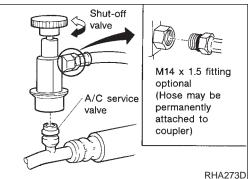
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VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

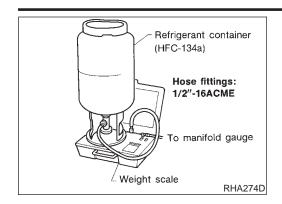
SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every three months.

To calibrate the weight scale on the ACR4 (J-39500-INF):

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- Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- Remove all weight from the scale.
- Press 0, then press Enter. "0.00" will be displayed and change to "A2".
- 5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press **Shift/Reset** and **Enter** at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

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CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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Wiring Diagrams and Trouble Diagnoses

When you read wiring diagrams, refer to the following:

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GI-11, "HOW TO READ WIRING DIAGRAMS"

• EL-11, "Wiring Diagram — POWER —" for power distribution circuit

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When you perform trouble diagnoses, refer to the following:

- GI-34, "HOW TO FOLLOW TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

Special Service Tools NBHA0008 The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number (Kent-Moore No.) Description Tool name KV99106100 Removing center bolt (J-41260) Clutch disc wrench NT232 When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc to remove it. Pin Clutch disc wrench NT378 KV99232340 Removing clutch disc (J-38874) or KV992T0001 Clutch disc puller NT376 KV99106200 Installing pulley (J-41261) Pulley installer NT235

PREPARATION

HFC-134a (R-134a) Service Tools and Equipment

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HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

cant. Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number Kent-Moore No.) Tool name	Description		
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Large container 1/2"-16 ACME	
KLH00-PAGS0 —) Nissan A/C System Oil Type S	NT196	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 lmp fl oz)	-
	NT197		_
J-39500-INF) Recovery/Recycling Recharging equipment ACR4)		Function: Refrigerant Recovery and Recycling and Recharging	
	NT195		_
J-41995) Electrical leak detector		Power supply: DC 12V (Cigarette lighter)	
			_
	AHA281A		_

Tool number (Kent-Moore No.) Tool name	Description	
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety glasses (J-41459) Refrigerant dye injector (J-41447) qty. 24 R-134a refrigerant dye (J-43872) Refrigerant dye cleaner	UV lamp Wshield Refrigerant dye cleaner goggles Refrigerant dye identification label (24 labels) NOTICE TO ACL OF DEPRESSION FROM THE RESPONSION TO ACCOUNTY OF THE PROPERTY	Power supply: DC 12V (Battery terminal)
(J-42220) Fluorescent dye leak detector	UV lamp SHA438F	Power supply: DC 12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety glasses UV safety glasses
(J-41447) R134a Fluorescent Leak Detection Dye (Box of 24, 1/4 ounce bottles)	Dye Refrigerant dye (24 bottles) SHA439F	Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)
(J-41459) R134a Dye Injector Use with J-41447, 1/4 ounce bottle	Dye injector SHA440F	For injecting 1/4 ounce of Fluorescent Leak Detection Dye into A/C system.
(J-43872) Dye cleaner		For cleaning dye spills.
(J-39183) Manifold gauge set (with hoses and couplers)	SHA441F	Identification: • The gauge face indicates R-134a. Fitting size: Thread size • 1/2"-16 ACME

PREPARATION

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

		34a (R-134a) Service Tools and Equipment (Cont'd)	
Tool number (Kent-Moore No.) Tool name	Description		(
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME	[]
Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24)		Hose fitting to service hose: • M14 x 1.5 fitting is optional or permanently attached.	[]
J-39650) Refrigerant weight scale	NT202	For measuring of refrigerant Fitting size: Thread size	
veringerant weight scale		• 1/2"-16 ACME	
	NT200		
(J-39649) Vacuum pump (Including the isolator valve)		Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size	<u> </u>
		• 1/2"-16 ACME	,
	NT203		
OMMERCIAL SER		NBHA0009S01)
Tool name Refrigerant identifier	Description	For checking refrigerant purity and system con-	
equipment	es Pena	tamination	
	TO THE PROPERTY OF THE PROPERT		
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Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

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The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

Refrigerant System Protection

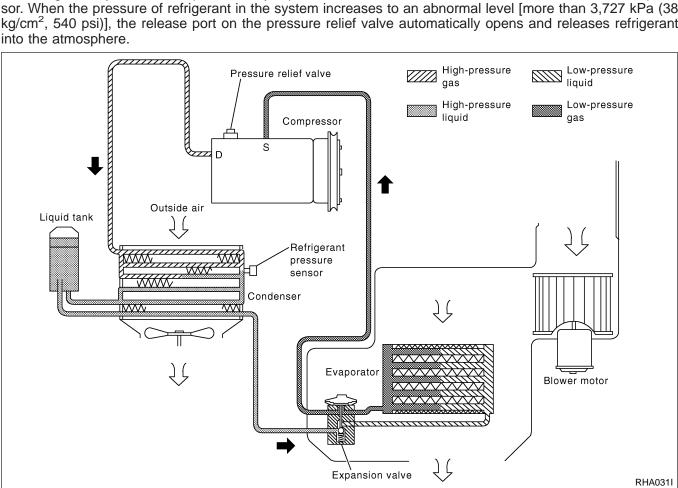
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Refrigerant Pressure Sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi) or below about 177 kPa (1.8 kg/cm², 26 psi).

Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



DESCRIPTION

V-6 Variable Displacement Compressor

V-6 Variable Displacement Compressor

GENERAL INFORMATION

1. The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:

evaporator intake air temperature is less than 20°C (68°F)

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engine is running at speeds less than 1,500 rpm.

This is because the V-6 compressor provides a means of "capacity" control.

2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it

conditioning systems.

3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt

may not produce high refrigerant pressure discharge (compared to previous units) when used with air

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angle of the swash plate has changed and is not a problem.
4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when

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the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.

5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

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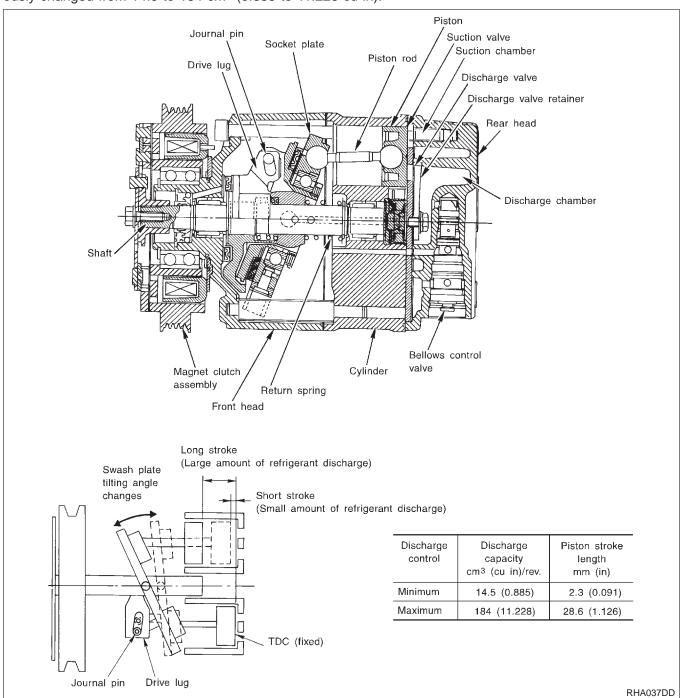
DESCRIPTION

=NBHA0087

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm³ (0.885 to 11.228 cu in).



Operation

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NBHA0087S0202

1. Operation Control Valve

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

2. Maximum Cooling

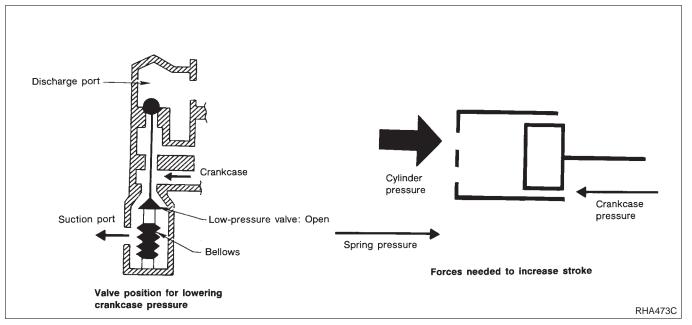
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

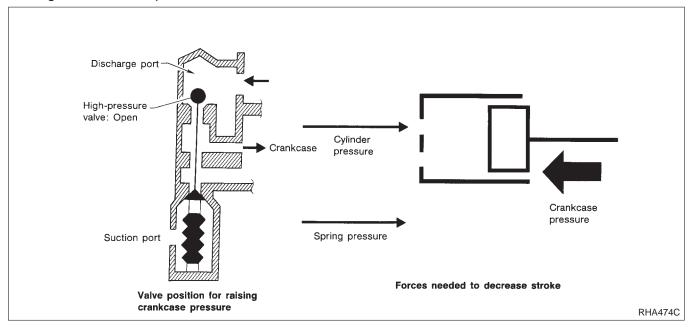
Under this condition, the swash plate is set to the maximum stroke position.

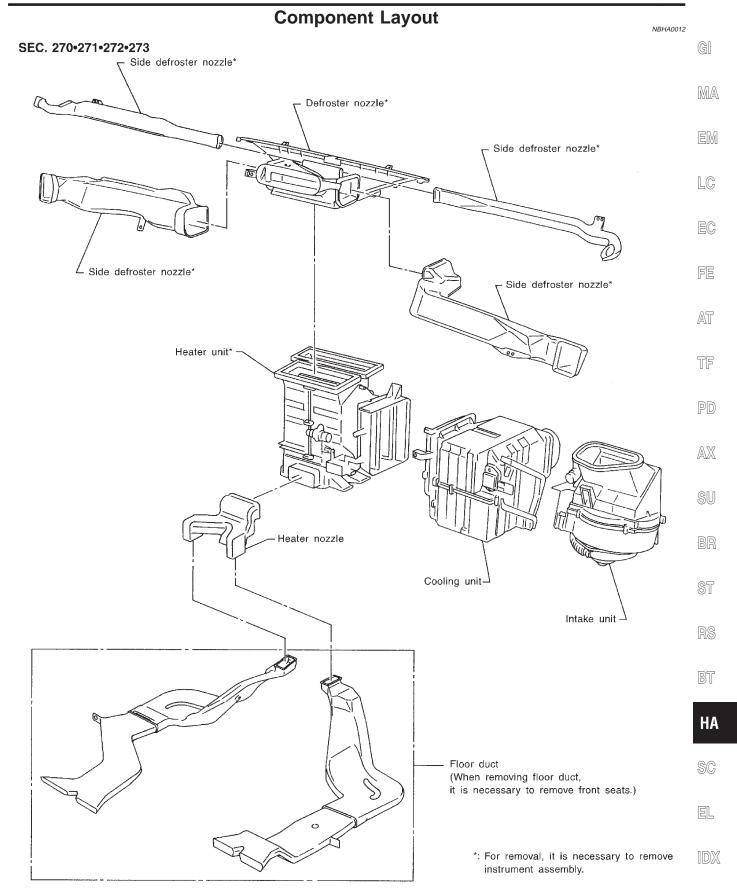


3. Capacity Control

- IBHA0087S0203
- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
 - Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.





RHA451G

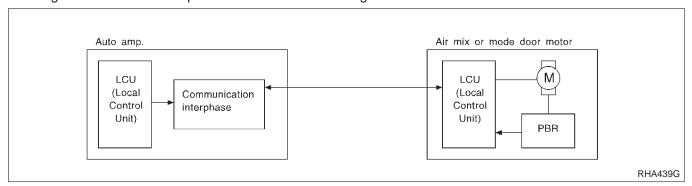
Introduction

AIR CONDITIONER LAN SYSTEM OVERVIEW CONTROL SYSTEM

NBHA0013

NBHA0013S01

The LAN system consists of auto amp., air mix door motor and mode door motor. A configuration of these components is shown in the diagram below.



Features

SYSTEM CONSTRUCTION (LAN)

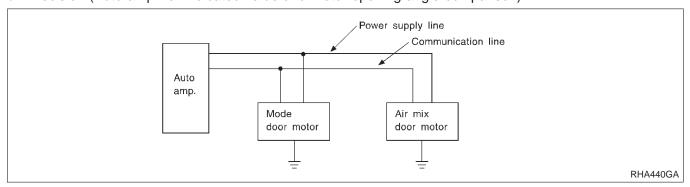
NBHA0014S08

A small network is constructed between the auto amplifier, air mix door motor and mode door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the two motors.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and two motors.

The following functions are contained in LCUs built into the air mix door motor and the mode door motor.

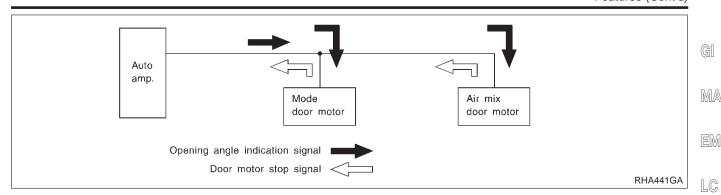
- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/ COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



Transmission Data and Transmission Order

NBHA0014S0802

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Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below. Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor and mode door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.

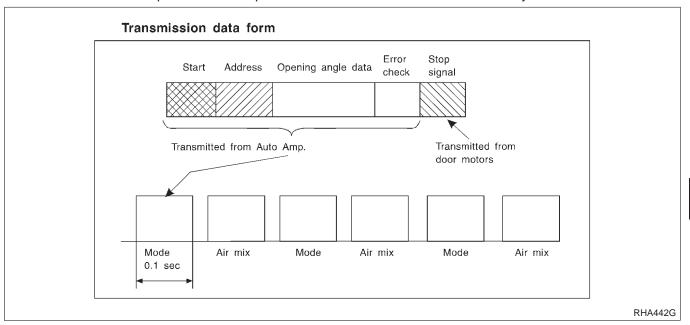
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor and mode door motor. Error data can be related to the following problems.

- Abnormal electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



Air Mix Door Control (Automatic Temperature Control)

NBHA0014S0803

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

DESCRIPTION

Features (Cont'd)

Fan Speed Control

NBHA0014S0804

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake Door Control

NBHA0014S0805

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

Outlet Door Control

NBHA0014S0806

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

Magnet Clutch Control

NBHA0014S0807

The ECM controls compressor operation using input signals from the throttle position sensor and auto amplifier.

Self-diagnostic System

NRHADO1450808

The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of problems.

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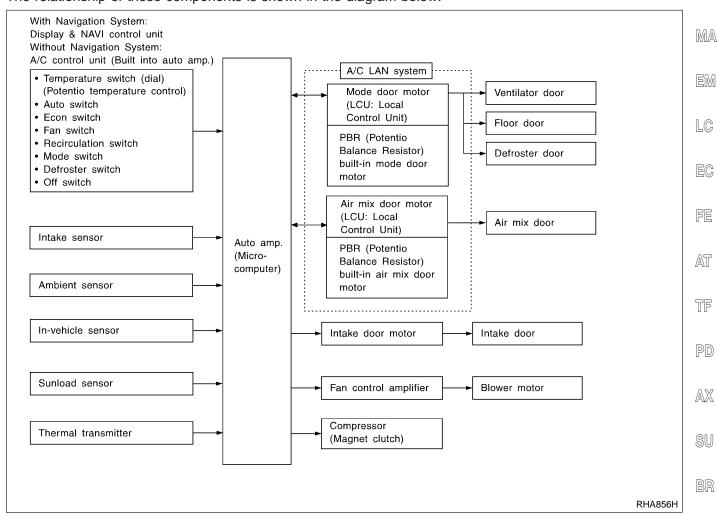
HA

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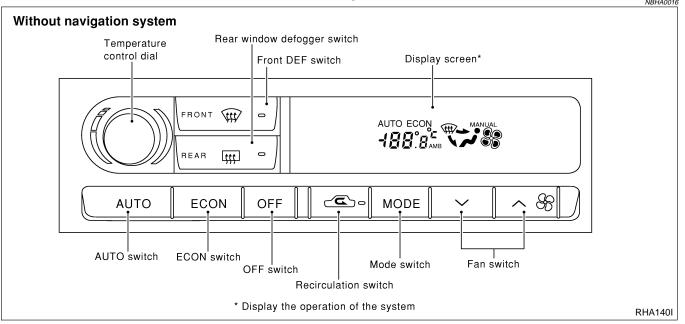
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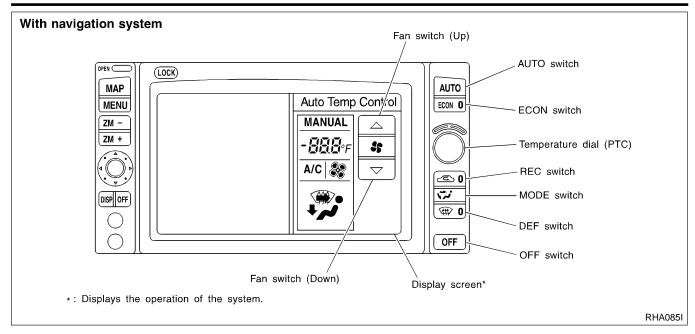
Overview of Control System

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



Control Operation





DISPLAY SCREEN

Displays the operational status of the system.

AUTO SWITCH

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

ECON SWITCH

By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the invehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

OFF SWITCH

NBHA0016S05

NBHA0016S01

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (80% foot and 20% defrost) position.

FAN SWITCH

Manually controls the blower speed. Four speeds are available for manual control (as shown on the display screen):

low &, medium low &, medium high &, high &

RECIRCULATION (REC) SWITCH

NBHA0016S07

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

DEFROSTER (DEF) SWITCH

BHA0016S08

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

MODE SWITCH

NBHA0016S09

Controls the air discharge outlets.

TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL)

NBHA0016S10

Increases or decreases the set temperature.

REAR WINDOW DEFOGGER SWITCH (WITHOUT NAVIGATION SYSTEM)

When illumination is ON, rear window is defogged.

NBHA0016S11

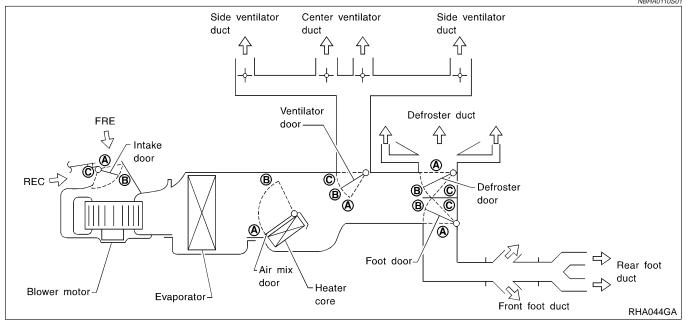
Discharge Air Flow NBHA0017 GI Floor 1 : Ventilation 3: Defroster 2 : Foot 3 To defroster MA Outside air LC EG 2 To floor FE 2 To floor Floor and defroster AT Ventilation (switch "ON") To defroster TF 1 To ventilator Defroster door PD Recirculation air-Outside air AXSU 2 To floor Floor door BR 2 To floor Air mix door ∠ Ventilator door Intake door-Defroster ST (##) 3 To defroster (switch "OFF") RS ジジ 1 To ventilator BT Outside air HA Outside air SC ② To floor EL : Air passed through heater core 2 To floor 🗃 : Mixed air (🛑 🕂 📛) ☐ : Air not passed through heater core

System Description

SWITCHES AND THEIR CONTROL FUNCTIONS

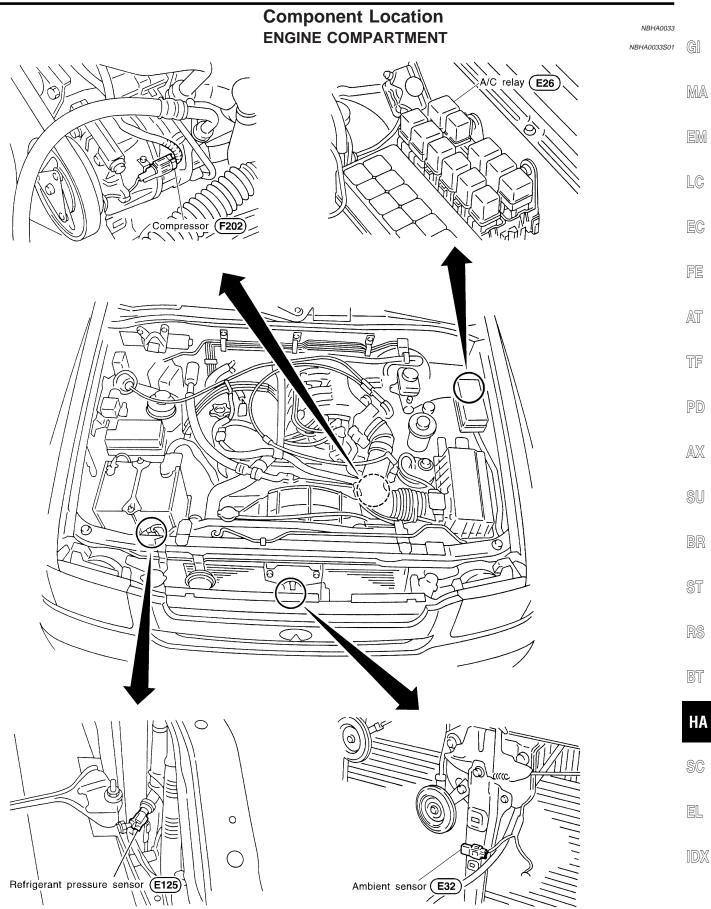
NBHA0110

NBHA0110S01

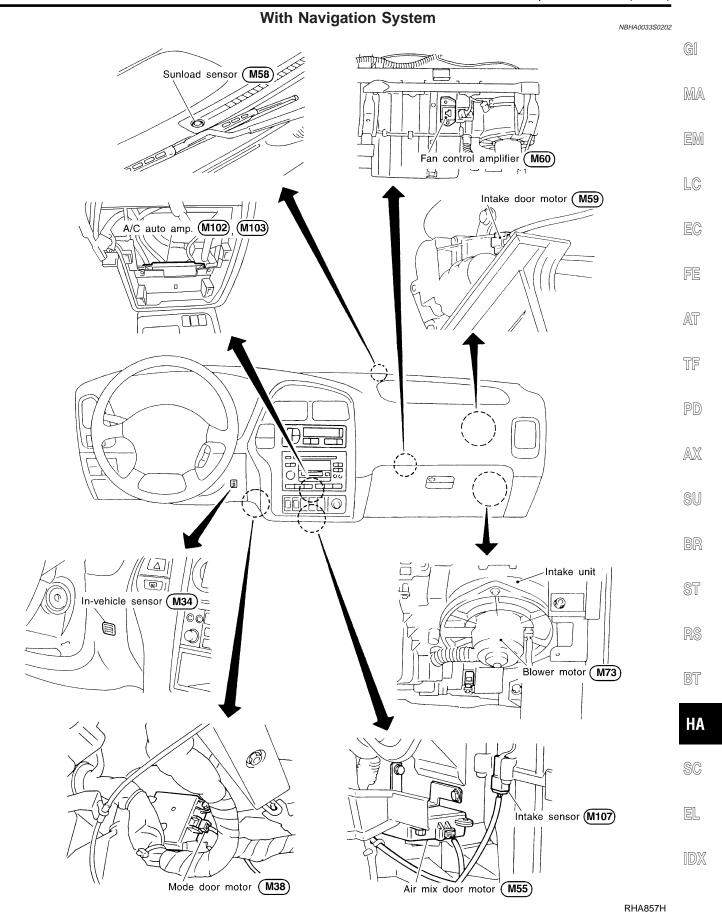


Position		MODE SW			DEF	SW	AUTO ECON		REC	SW	Tem	perature	Dial				
or switch	VENT	B/L	FOOT	D/F	ON	OFF	SW	SW	ON	OFF							
	٠;	⋾	į,	₩;	(a)		AUTO	ECON	ک	₹>	▼ TEMP ▲		_				
Door	_	,	-	_	->-	0	·			0	18.0°C (65°F)	_	32.0°C (85°F)				
Ventila- tor door	А	В	С	СС				AUTO	AUTO		_	_		_			
Foot door	А	В	С	С	A	А С —	AUTO				_	_		_			
Defroster door	А	Α	В	С	С					AUTO	AUTO	AUTO	_	_		_	
Air mix door		-	_		_								_	_	А	AUTO	В
Intake door		_	_		С				А	AUTO*1		_					

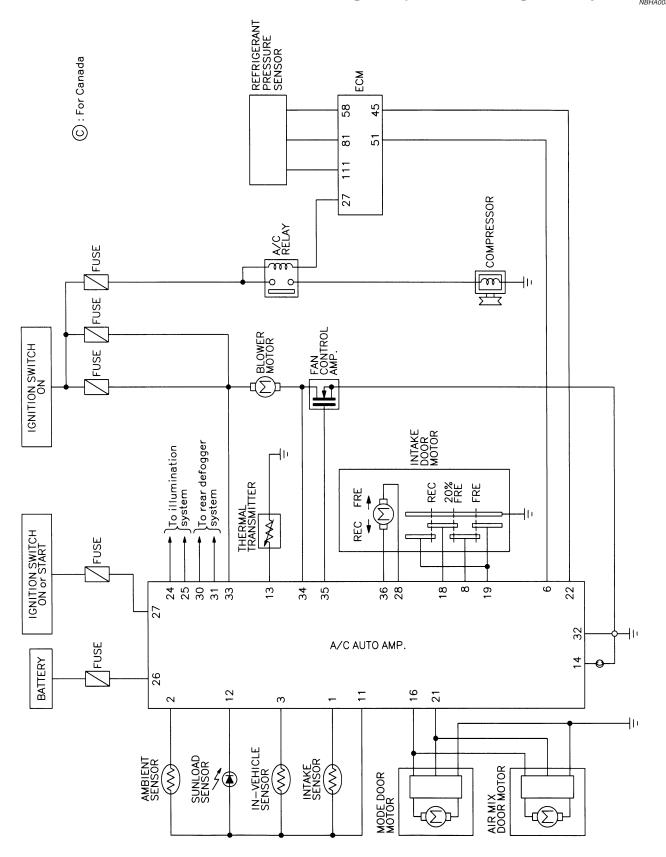
^{*1:} Automatically controlled when REC switch is OFF.

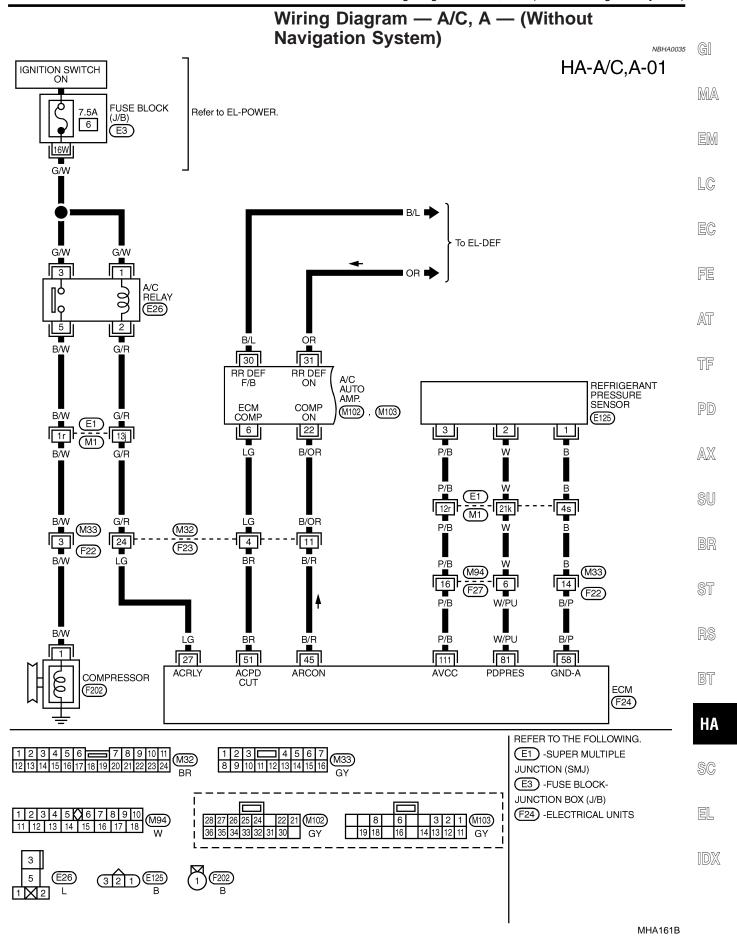


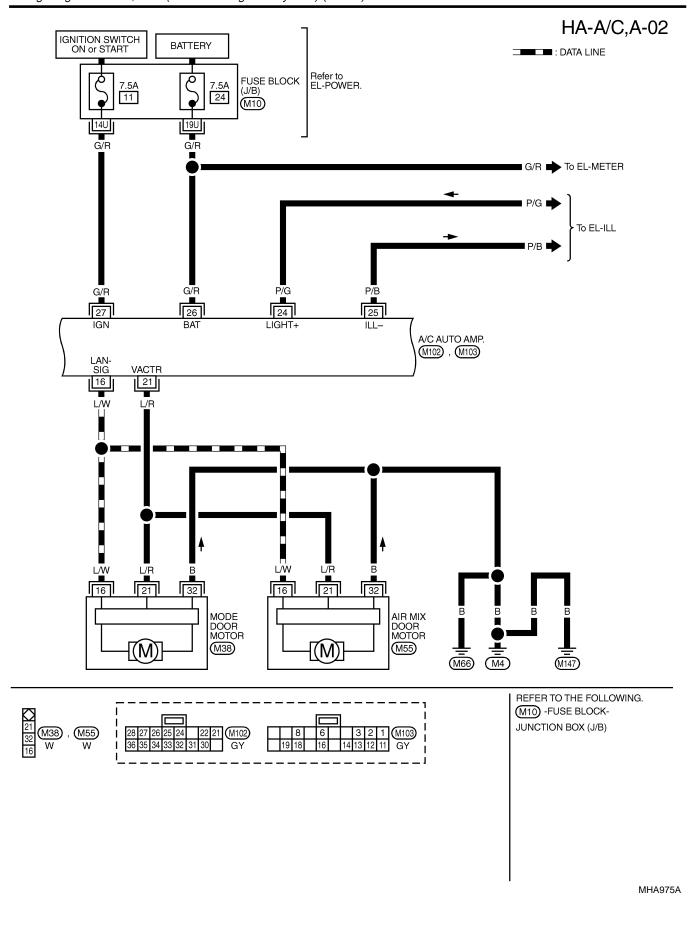
PASSENGER COMPARTMENT NBHA0033S02 **Without Navigation System** NBHA0033S0201 thing the same of Sunload sensor M58 Fan control amplifier (M60) Intake door motor (M59) - A/C AUTO AMP. (M103) A/C AUTO AMP. (M102) Intake unit (W) In-vehicle sensor Blower motor (M73) Intake sensor M107 Mode door motor (M38) Air mix door motor (M55)

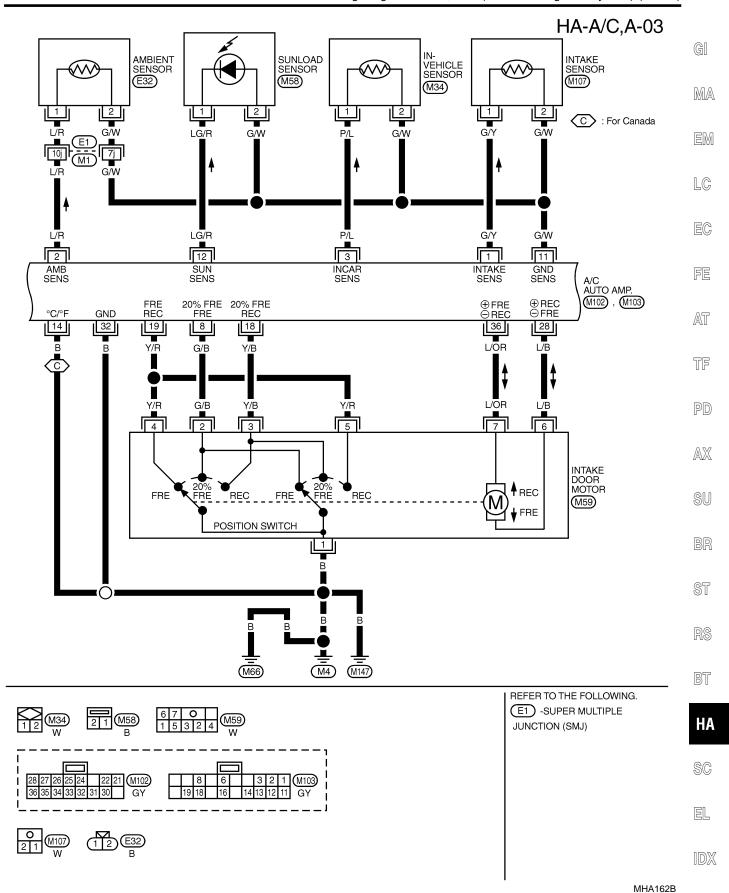


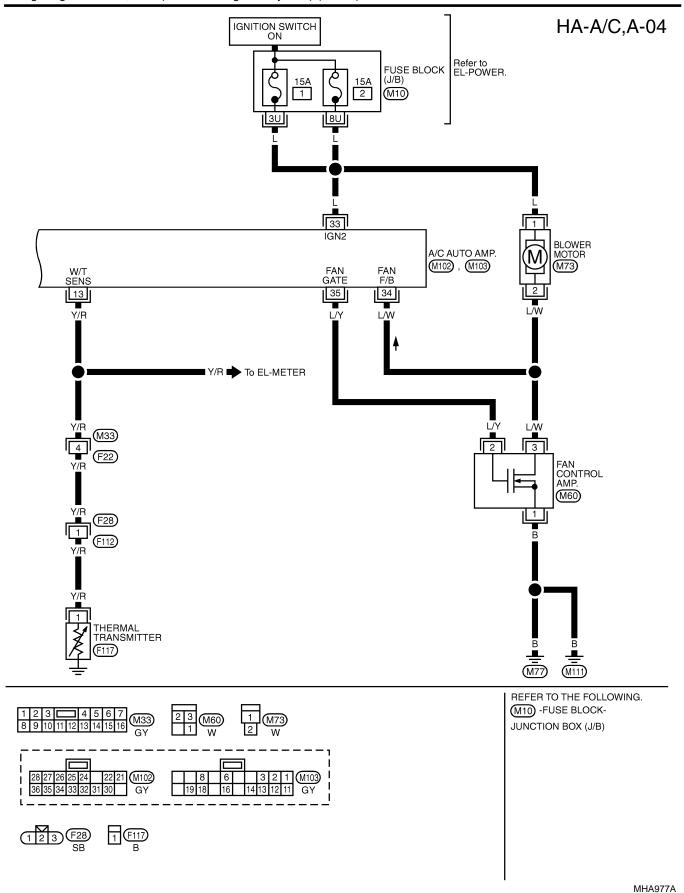
Circuit Diagram (Without Navigation System)

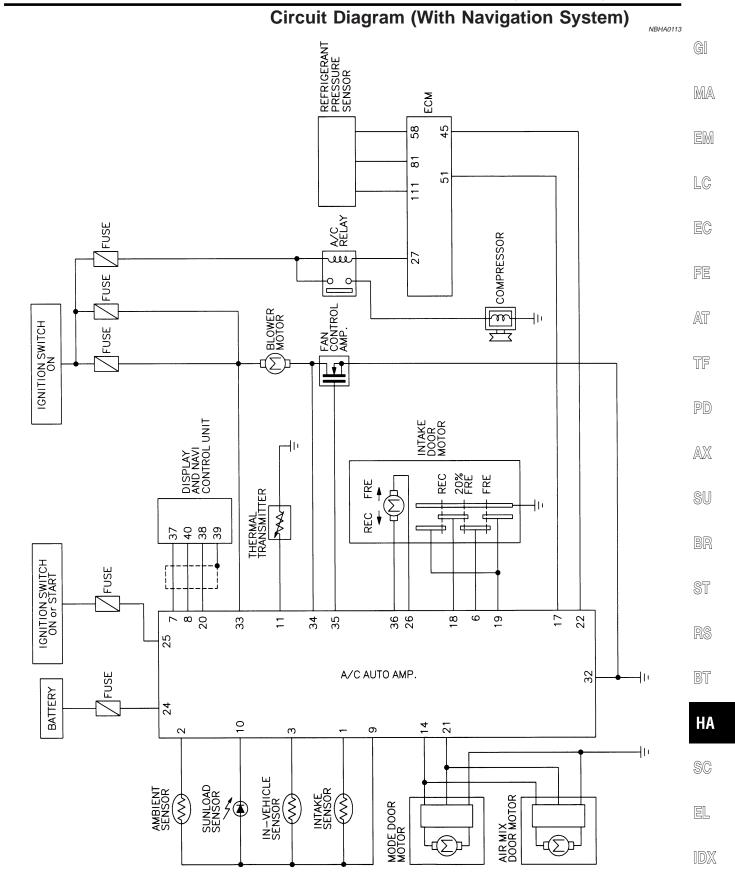




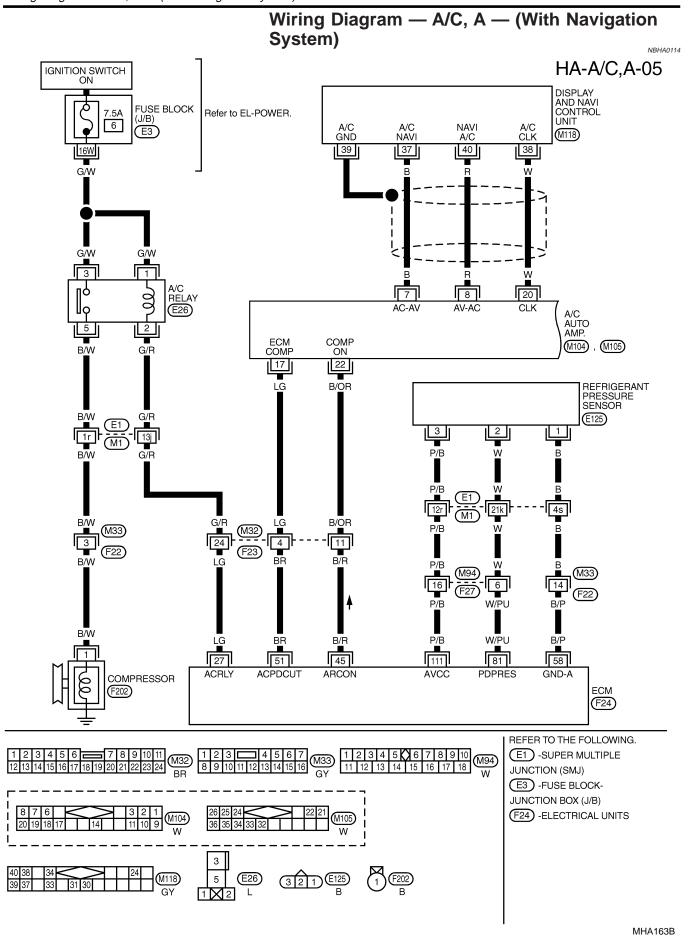


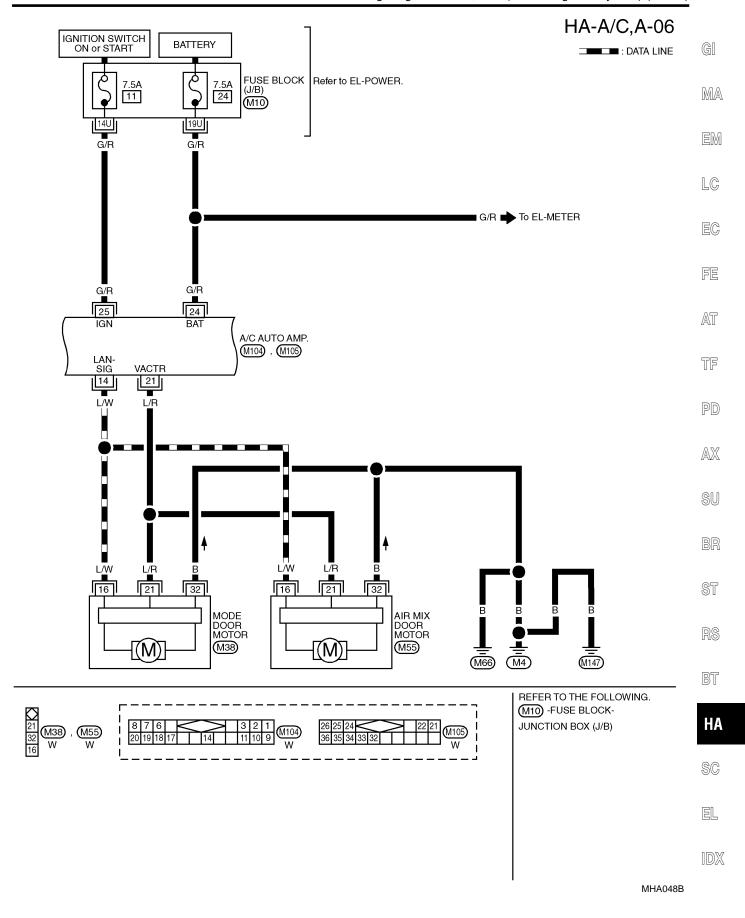


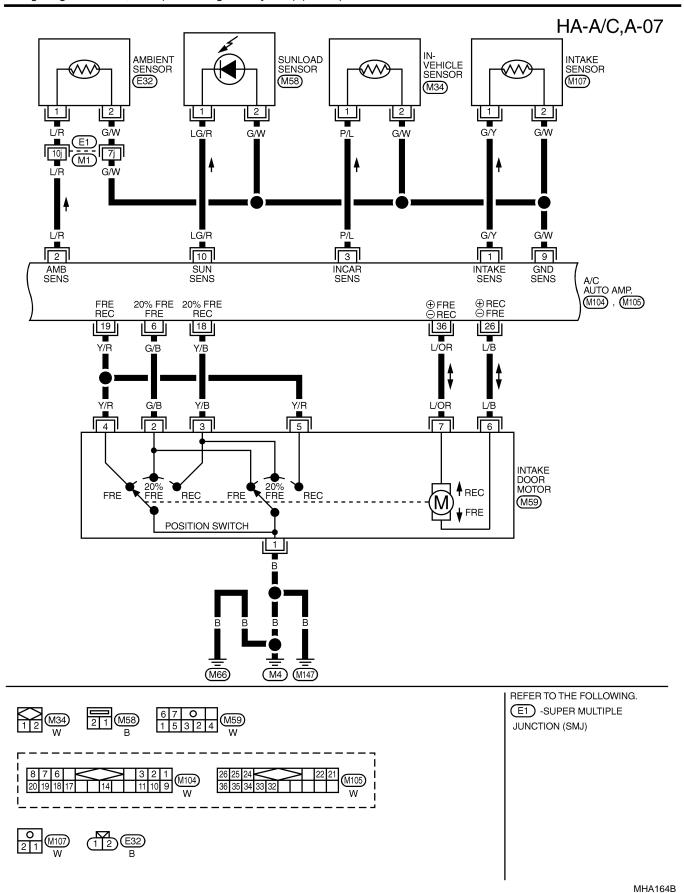




MHA978A

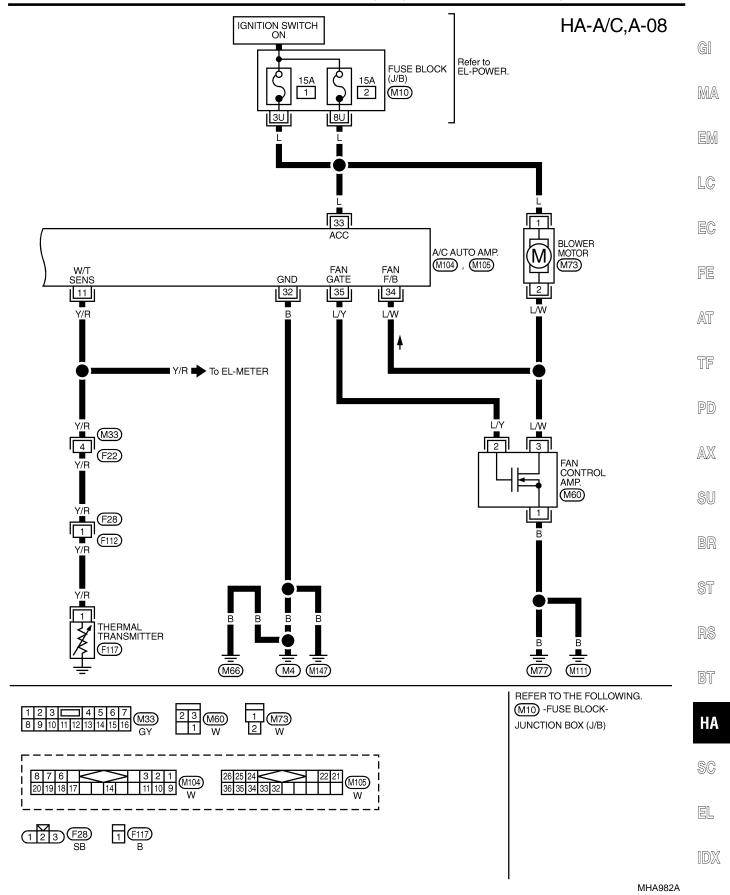


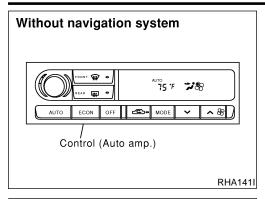




TROUBLE DIAGNOSES

Wiring Diagram — A/C, A — (With Navigation System) (Cont'd)

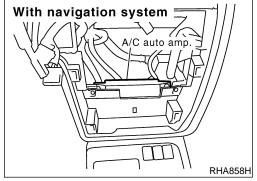




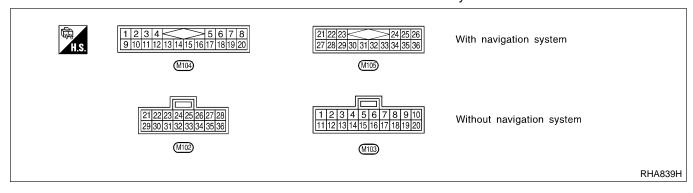
Auto Amp. Terminals and Reference Value INSPECTION OF AUTO AMP.

NBHA0036

Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".



Pin connector terminal layout



AUTO AMP. INSPECTION TABLE Without Navigation System

NBHA0036S02

NBHA0036S0201

					NBHA0036S0201			
TERMINAL NO.	ITEM		CONDI	Voltage V				
1	Intake sensor			-	_			
2	Ambient sensor		_	-	_			
3	In-vehicle sensor			-	_			
			AUTO SW: ON		Approximately 0			
6	ECM signal					AUTO SW: ON	When the refrigerant pres- sure sensor connector is disconnected	Approximately 4.6
			(Lon)		FRESH	Approximately 0		
8	Intake door position switch	Intake door position switch Intake door posi	Intake door position	RECIRCULATION or 20% FRESH	Approximately 4.6			
11	Sensor ground	_		Approximately 0				
12	Sunload sensor	_			_			

TERMINAL NO.	ITEM		COND	ITION	Voltage V	
13	Thermal transmitter		Engine coolant temperature	Approximately 55°C (131°F)	Approximately 6.5	
14	Ground (for Canada)			_	Approximately 0	
16	A/C LAN signal			_	Approximately 5.5	
18	Intake door position switch		Intake door position	20% FRE or RECIRCULA- TION	Approximately 0	
		(Con)		FRESH	Approximately 4.6	
19	Intake door position switch		Intake door position	RECIRCULATION or FRESH	Approximately 0	
				20% FRE	Approximately 4.6	
21	Power supply for mode door motor and air mix door motor			_	Approximately 12	
22	Compresses ON -:	95,24	Commercia	ON	Approximately 0	
22	Compressor ON signal		Compressor	OFF	Approximately 4.6	
0.4	Davida avanta (c. 19. od od		Limbatin co. 201	OFF	Approximately 0	
24	Power supply for illumination	CON	Lighting switch	1st	Approximately 12	
25	Illumination ground		_		Approximately 0	
26	Power supply for BAT	COFF	_		BATTERY VOLTAGE	
27	Power supply for IGN		_		Approximately 12	
	Power supply for intake door	Int	1		$FRE \to REC$	Approximately 12
28	motor		Intake door position	REC → FRE	Approximately 0	
0.0	Rear window defogger feed	1	Rear window defog-	ON	Approximately 12	
30	back		ger switch	OFF	Approximately 0	
0.4	Rear window defogger ON sig-	1	Rear window defog-	ON	Approximately 0	
31	nal		ger switch	OFF	Approximately 12	
32	Ground	(Con)		_	Approximately 0	
33	Power source for A/C		Ignition v	voltage feed back	Approximately 12	
34	Blower motor feed back		Fan	speed: Low	Approximately 7 - 10	
35	Fan control AMP. control signal		Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0	
				High	Approximately 9 - 10	
36	Power supply for intake door motor		lared a law 30	$FRE \to REC$	Approximately 0	
			Intake door position REC → FRE		Approximately 12	
		Wit	h Navigation Sy	ystem	NBHA0036S020	
TERMINAL NO.	ITEM		COND	ITION	Voltage V	
1	Intake sensor		_		_	
				_		

2

Ambient sensor

TERMINAL NO.	ITEM		COND	Voltage V		
3	In-vehicle sensor		_	_		
-	latalia da sa sa iti sa suritali	Con		RECIRCULATION	Approximately 4.6	
6	Intake door position switch		Intake door position	FRESH or 20% FRESH	Approximately 0	
7	Multiplex communication signal (AMP → NAVI)		_	-	_	
8	Multiplex communication signal (NAVI → AMP)		_	-	_	
9	Sensor ground	(Con)		_	Approximately 0	
10	Sunload sensor		_	-	_	
11	Thermal transmitter		Engine coolant temperature	Approximately 55°C (131°F)	Approximately 6.5	
14	A/C LAN signal				Approximately 5.5	
			AU	TO SW: ON	Approximately 0	
17	ECM signal	Con	AUTO SW: ON	When the refrigerant pres- sure sensor connector is disconnected	Approximately 4.6	
					FRESH	Approximately 4.6
18	Intake door position switch		Intake door position	RECIRCULATION or 20% FRESH	Approximately 0	
					20% FRESH	Approximately 4.6
19	Intake door position switch		Intake door position	RECIRCULATION or FRESH	Approximately 0	
20	Multiplex communication signal (CLK)		_	-	_	
21	Power supply for door motor			_	Approximately 12	
22	Compressor ON signal	(Con)	Con	npressor: ON	Approximately 0	
22	Compressor ON signal		Com	pressor: OFF	Approximately 4.6	
24	Power supply for BAT			-	BATTERY VOLTAGE	
25	Power supply for IGN			_	Approximately 12	
200	Power supply for intake door		Intoleo do as position	$FRE \to REC$	Approximately 12	
26	motor		Intake door position	$REC \to FRE$	Approximately 0	
32	Ground					
33	Power source for A/C			_	Approximately 12	
34	Blower motor feed back	(Con)	Fan speed: Low		Approximately 7 - 10	
35	Fan control amp. control signal		Fan speed: Low, Middle low or Middl		Approximately 2.5 - 3.0	
			Fan	speed: High	Approximately 9 - 10	
36	Power supply for intake door		Intake door position	$REC \to FRE$	Approximately 12	
30	motor		make door position	$FRE \to REC$	Approximately 0	
	I .		I.	1	1	

=NBHA0021

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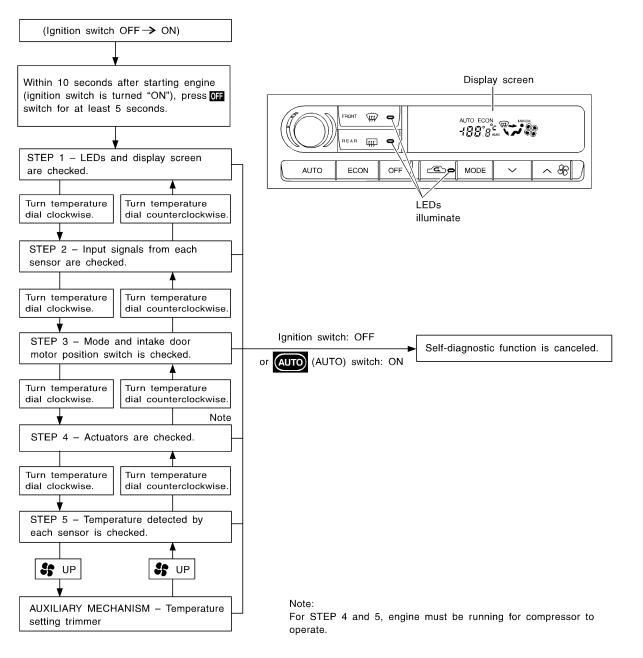
PD

AX

Self-diagnosis

INTRODUCTION AND GENERAL DESCRIPTION (WITHOUT NAVIGATION SYSTEM)

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " off " switch for at least 5 seconds. The " off " switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing \Re (fan) UP switch.



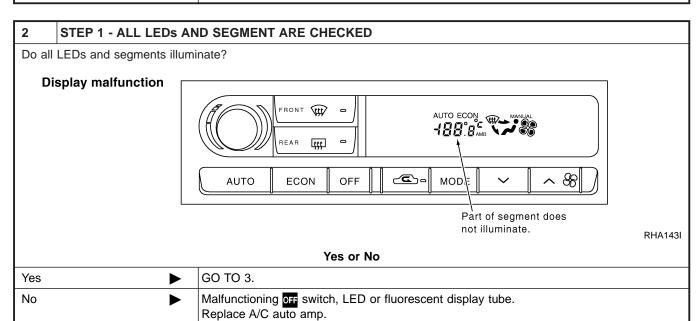
RHA142I

STEP-BY-STEP PROCEDURE (WITHOUT NAVIGATION SYSTEM)

=NBHA0021S02

- 1 SET IN SELF-DIAGNOSTIC MODE
- 1. Turn ignition switch ON.
- 2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned "ON".), press off switch for at least 5 seconds.

▶ GO TO 2.



3	VERIFY ADVANCE TO SELF-DIAGNOSIS STEP 2					
	Turn the temperature dial clockwise. Does advance to self-diagnosis STEP 2?					
	Yes or No					
Yes	>	GO TO 4.				
No		Malfunctioning temperature dial. Replace A/C auto amp.				

4	VERIFY RETURN TO SELF-DIAGNOSIS STEP 1					
	Turn the temperature dial counterclockwise. Does return to self-diagnosis STEP 1?					
	Yes or No					
Yes	>	GO TO 5.				
No		Malfunctioning temeprature dial. Replace A/C auto amp.				

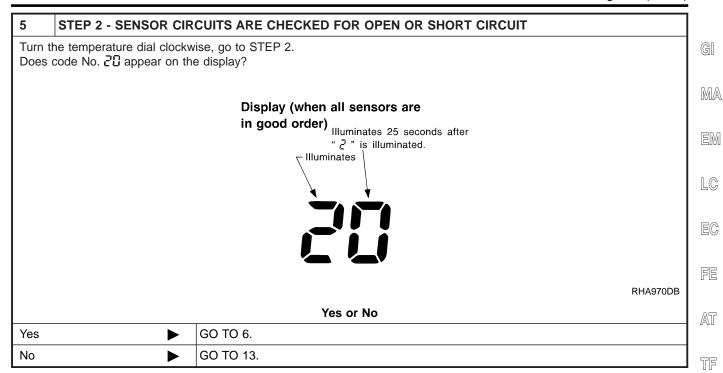
PD

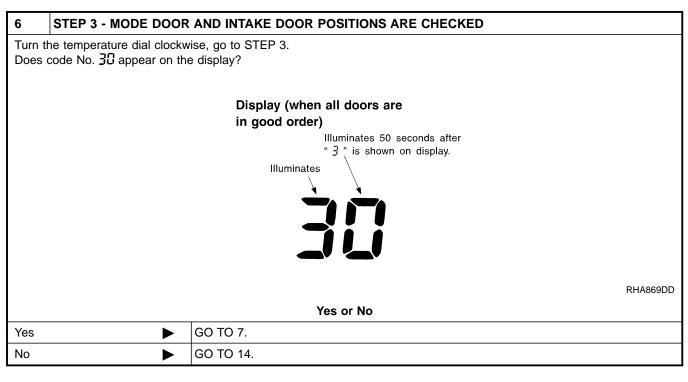
AX

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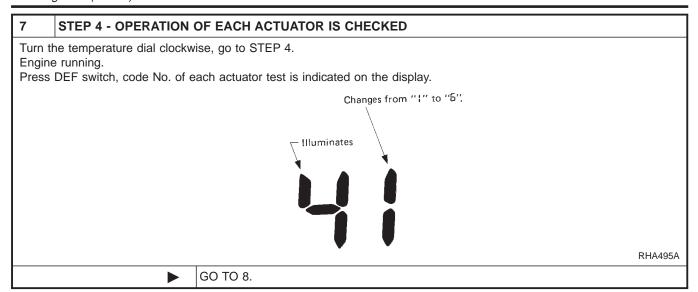
ST

SC





HA-45



8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code	Actuator test pattern					
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor	
41	VENT	REC	Full Cold	4 - 5V	ON	
42	B/L 33	REC	Full Cold	9 - 11V	ON	
43	B/L	20% FRE	Full Hot	7 - 9V	OFF	
чч	FOOT	FRE	Full Hot	7 - 9V	OFF	
45		FRE	Full Hot	7 - 9V	ON	
46		FRE	Full Hot	10 - 12V	ON	

Discharge air flow

Mode control knob	Air outlet/distribution			
Wode control knob	Face	Foot	Defroster	
~;	100%			
**	60%	40%		
ŕ		80%	20%	
		60%	40%	
			100%	

MTBL0044

OK or NG				
OK	>	GO TO 9.		
NG	•	 Air outlet does not change. Go to "Mode Door Motor" (HA-74). Intake door does not change. Go to "Intake Door Motor" (HA-85). Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-93). Magnet clutch does not engage. Go to "Magnet Clutch" (HA-103). Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-81). 		

GI

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EM

LC

EC

FE

AT

TF

MTBL0200

PD

 $\mathbb{A}\mathbb{X}$

3U

BR

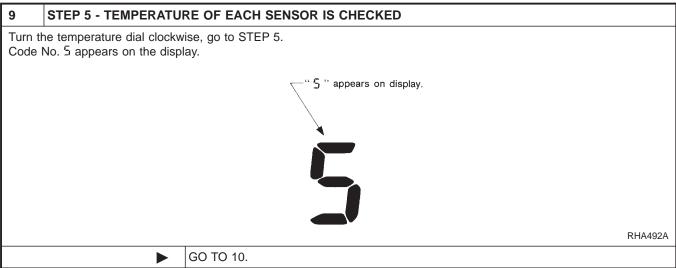
ST

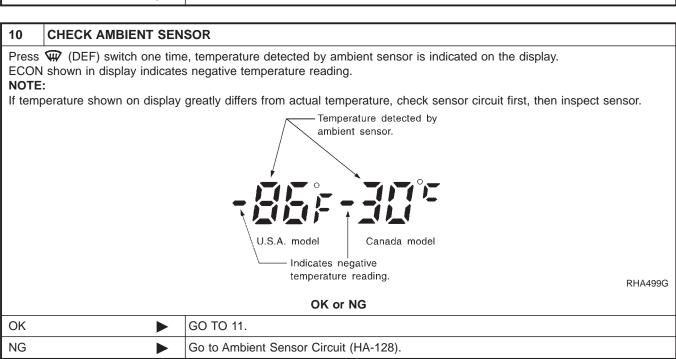
RS

BT

HA

SC



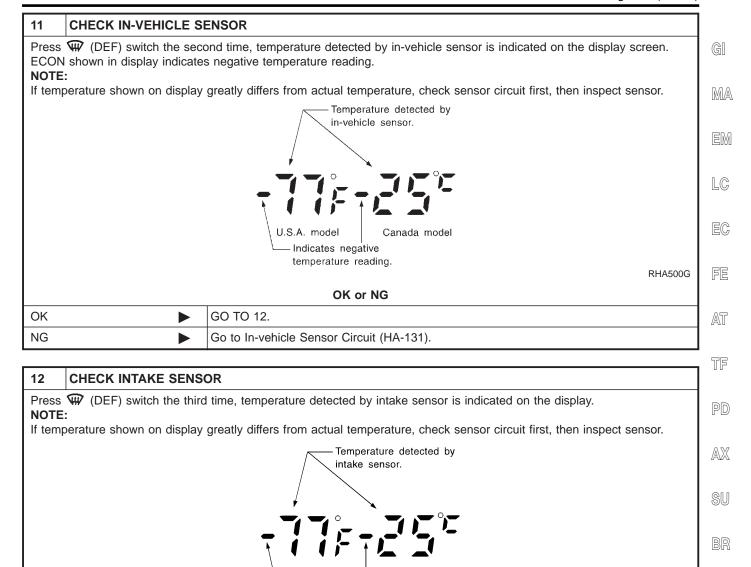


ST

BT

HA

SC



		temperature reading. RHA500GB
		OK or NG
ОК	>	 Press (DEF) switch the fourth time. Display returns to original presentation 5. Turn ignition switch OFF or (AUTO) switch ON. END
NG	>	Go to Intake Sensor Circuit (HA-138).

Canada model

U.S.A. model

-Indicates negative

13 CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Malfunctioning sensor (including circuits)	Reference page
21	Ambient sensor	*2
- 21	Ambient sensor	2
22	In-vehicle sensor	*3
- 22 -	III-venicie sensoi	3
24	Intake sensor	*4
- 24	make sensor	
25	Sunload sensor*1	*-
- 25	Sumoad sensor 1	*5
28	Air mir door motor // CLIV DDD	**
- 26	Air mix door motor (LCU) PBR	*6

MTBL0083

*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. **25** will indicate despite that sunload sensor is functioning properly.

*2: HA-128

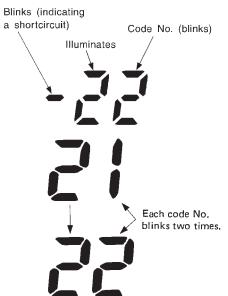
*3: HA-131

*4: HA-138

*5: HA-134

*6: HA-140

Display (when sensor malfunctions)



RHA455G

RHA501A

INSPECTION END

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14 CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

Code No. *1 *2	Mode or intak	e door position	Reference page
31	VENT 🔭		
32	B/L		
34	FOOT 📢	Mode door motor	*3
35	D/F		
36	DEF W		
37	FRE		
38	20% FRE	Intake door motor	*4
39	REC 🖎		

MTBL0508

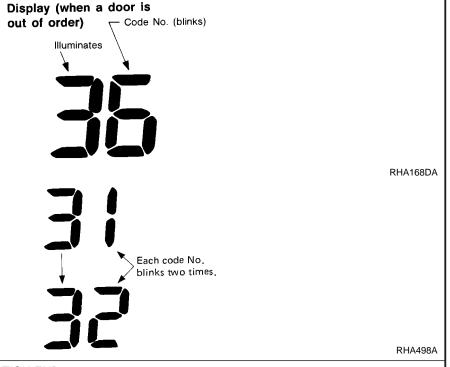
*1: If mode door motor harness connector is disconnected, the following display pattern will appear. $3! \rightarrow 32 \rightarrow 34 \rightarrow 35 \rightarrow 35 \rightarrow \text{Return to}$

*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

 $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to}$ 37

*3: HA-74

*4: HA-85



INSPECTION END

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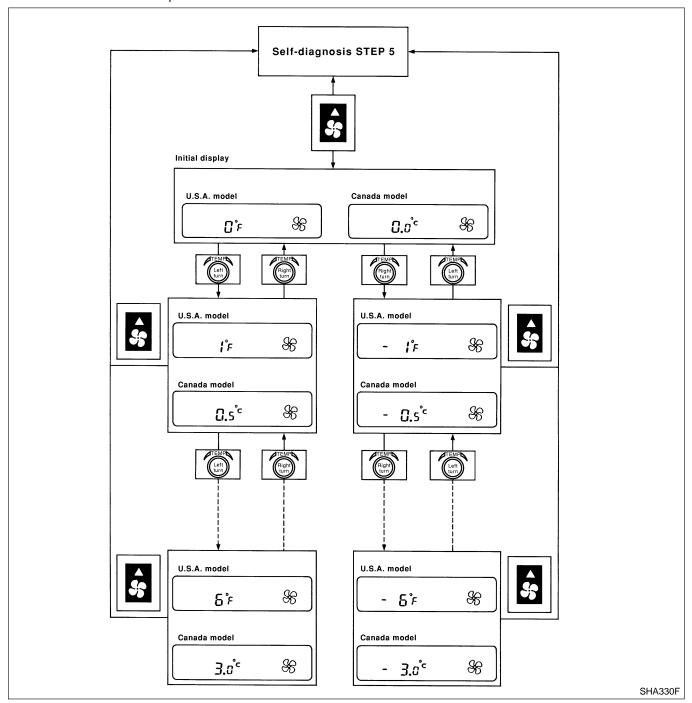
AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER (WITHOUT NAVIGATION SYSTEM)

=NBHA0021S0

The trimmer compensates for differences in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press \(\mathscr{S}\) (fan) UP switch to set system in auxiliary mode.
- Display shows "5" in auxiliary mechanism. It takes approximately 3 seconds.
- Turn temperature dial clockwise or counter clockwide. Temperature will change at a rate of 0.5°C (1°F) each time a switch is pressed.



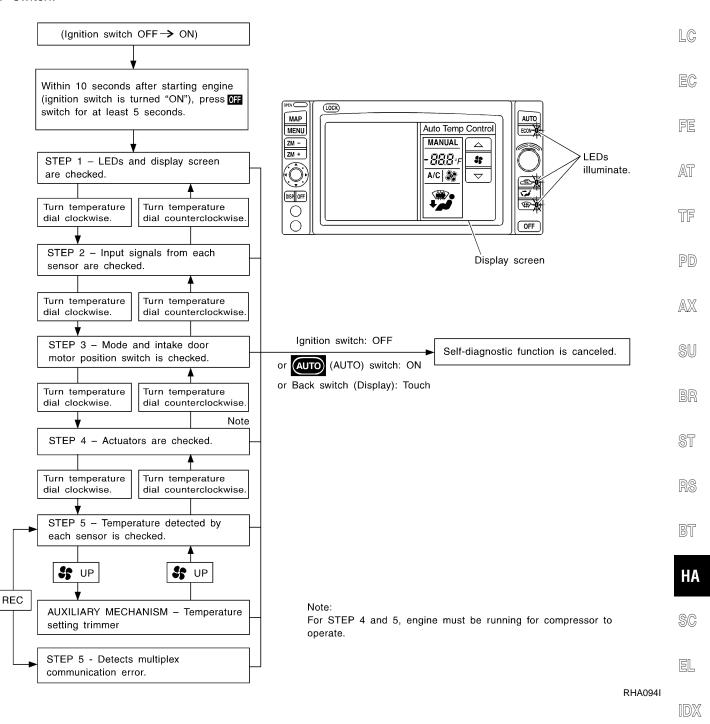
When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

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INTRODUCTION AND GENERAL DESCRIPTION (WITH NAVIGATION SYSTEM)

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " " switch for at least 5 seconds. The " off " switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing % (fan) UP switch.

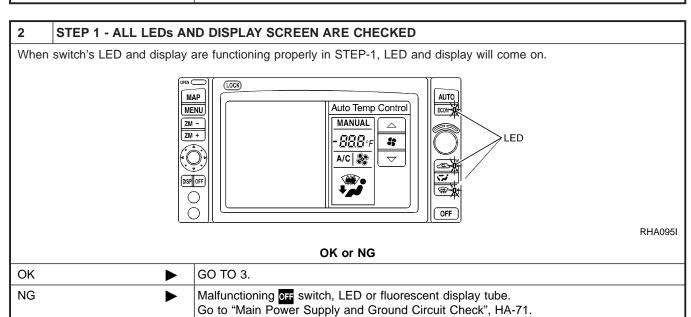


STEP-BY-STEP PROCEDURE (WITH NAVIGATION SYSTEM)

NBHA0021S05

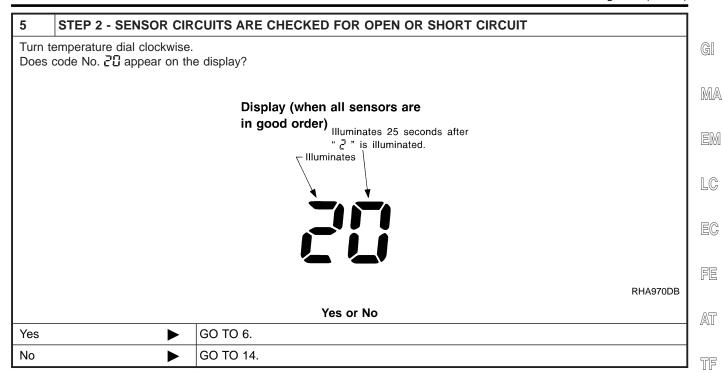
- 1 SET IN SELF-DIAGNOSTIC MODE
- 1. Turn ignition switch ON.
- 2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned "ON".), press off switch for at least 5 seconds.

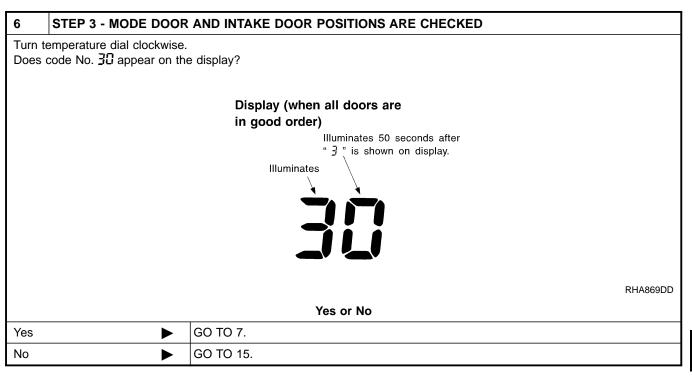
▶ GO TO 2.



3	VERIFY ADVANCE TO SELF-DIAGNOSIS STEP 2					
	 Turn temperature dial clockwise. Does advance to self-diagnosis STEP 2? 					
	Yes or No					
Yes	>	GO TO 4.				
No		Malfunctioning temperature dial. Check Display & NAVI control unit.				

4	VERIFY RETURN TO SELF-DIAGNOSIS STEP 1		
	 Turn temperature dial counterclockwise. Does return to self-diagnosis STEP 1? 		
	Yes or No		
Yes	>	GO TO 5.	
No	No Malfunctioning temperature dial. Check Display & NAVI control unit.		





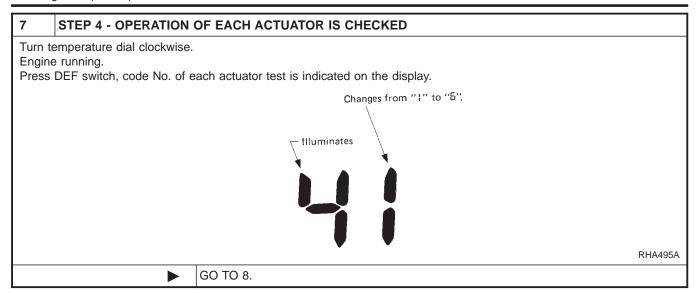
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8 CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code	Actuator test pattern				
No.	Mode door	Intake door	Air mix door	Blower motor	Com- pressor
41	VENT	REC	Full Cold	4 - 5V	ON
45	B/L 33	REC	Full Cold	9 - 11V	ON
43	B/L	20% FRE	Full Hot	7 - 9V	OFF
чч	FOOT	FRE	Full Hot	7 - 9V	OFF
45		FRE	Full Hot	7 - 9V	ON
48		FRE	Full Hot	10 - 12V	ON

Discharge air flow

Mode control knob	Air outlet/distribution			
Widde Collifor Khob	Face	Foot	Defroster	
*;	100%			
**	60%	40%		
ć.		80%	20%	
		60%	40%	
(4)			100%	

MTBL0044

OK or NG		
ОК		GO TO 9.
NG	•	 Air outlet does not change. Go to "Mode Door Motor" (HA-74). Intake door does not change. Go to "Intake Door Motor" (HA-85). Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-93). Magnet clutch does not engage. Go to "Magnet Clutch" (HA-103). Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-81).

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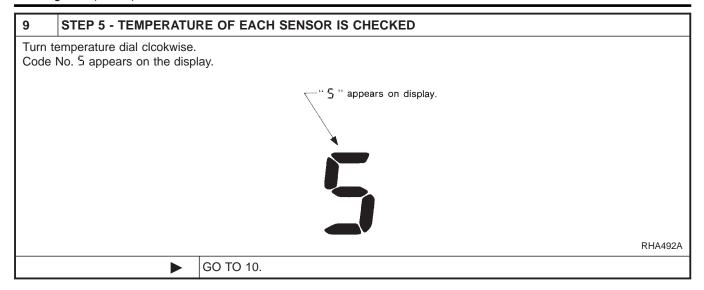
BR

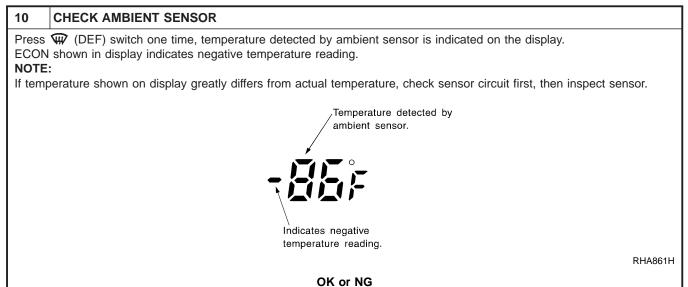
ST

DS.

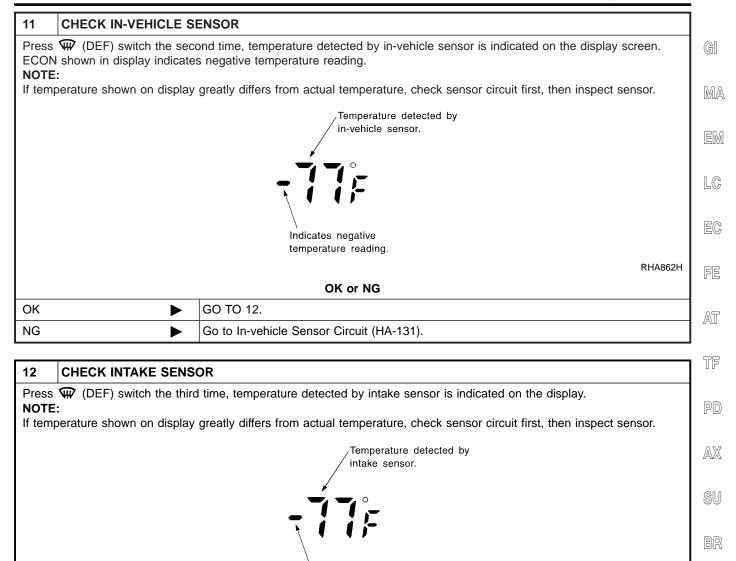
НΔ

<u>aa</u>





OK •	GO TO 11.
NG ►	Go to Ambient Sensor Circuit (HA-128).



Indicates negative temperature reading.

OK or NG

Go to Intake Sensor Circuit (HA-138).

GO TO 13.

OK

NG

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DETECTS MULTIPLEX COMMUNICATION ERROR Press REC switch. Does code No. 52 appears on the display Display Signal direction 52 In good order Display & NAVI control unit \rightarrow Auto amp. 52 52 # Auto amp. \rightarrow Display & NAVI control unit MTBL0509 Yes or No INSPECTION END Yes No 1. Go to "Multiplex Communication Circuit", HA-141. 2. Go to "OPERATIONAL CHECK", HA-65. Confirm that A/C system is in good order.

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14 CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Code No. Malfunctioning sensor (including circuits)		
21	Ambient sensor	*2	
- 21	Ambient sensor	2	
25	In-vehicle sensor	*3	
- 22 -	III-Veriicie serisor		
24	Intake sensor	*4	
-24	make sensor		
25	Sunload sensor*1	*5	
- 25	Sunioad sensor 1		
28	Air mix door motor (LCU) PBR	*6	
- 28	All fills door motor (LCO) PBR	*6	

MTBL0083

*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No. **25** will indicate despite that sunload sensor is functioning properly.

*2: HA-128

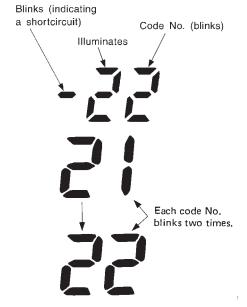
*3: HA-131

*4: HA-138

*5: HA-134

*6: HA-140

Display (when sensor malfunctions)



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INSPECTION END

CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

Code No. *1 *2	Mode or intake door position		Reference page
31	VENT 🔭		
32	B/L		
34	FOOT 📢	Mode door motor	*3
35	D/F		
36	DEF W		
37	FRE		
38	20% FRE	Intake door motor	*4
39	REC 🖎		

MTBL0508

*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

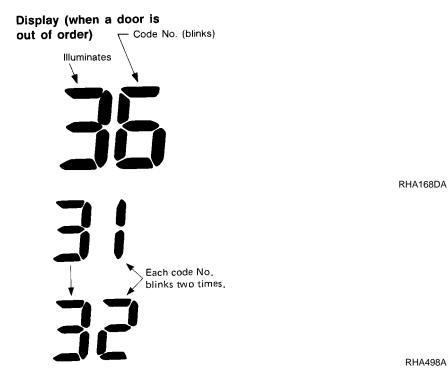
 $31 \rightarrow 32 \rightarrow 34 \rightarrow 35 \rightarrow 36 \rightarrow \text{Return to}$ 31

*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

 $37 \rightarrow 38 \rightarrow 39 \rightarrow \text{Return to}$ 37

*3: HA-74

*4: HA-85



GI

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AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER (WITH NAVIGATION SYSTEM)

The trimmer compensates for differences in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

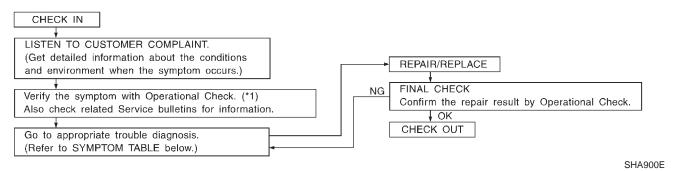
- Begin Self-diagnosis STEP 5 mode.
- Press \mathbb{8} (fan) UP switch to set system in auxiliary mode.
- Display shows "5!" in auxiliary mechanism. It takes approximately 3 seconds.
- Turn the temperature dial clockwise or counterclockwise: Temperature will change at a rate of 0.5°C (1°F).



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW



*1: Operational Check (HA-65)

SYMPTOM TABLE

NBHA0018S02

Symptom	Reference Page	
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	HA-70
Air outlet does not change.		
Mode door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	HA-74
Discharge air temperature does not change.	Co to Trouble Diagnosis Presedure for Air Mir Door Mater (LAN)	HA-81
Air mix door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	
Intake door does not change.		
Intake door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Intake Door Motor.	HA-85
Blower motor operation is malfunctioning.		
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-93
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-103
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	HA-111
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient Heating.	HA-120
Noise.	Go to Trouble Diagnosis Procedure for Noise.	HA-122
Self-diagnosis can not be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	HA-123
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	HA-125
ECON mode does not operate.	Go to Trouble Diagnosis Procedure for ECON (ECONOMY) — mode.	HA-127
A/C system cannot be controlled.	Go to Trouble Diagnosis Procedure for Multiplex Communication Circuit.	HA-141

Operational Check

The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

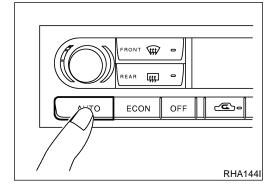
NBHA0019501

Engine running and at normal operating temperature.

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PROCEDURE: (WITHOUT NAVIGATION SYSTEM)

1. Check Memory Function

NBHA0019S0201

Set the temperature 85°F or 32°C.

2. Press OFF switch. Turn the ignition off.

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Turn the ignition on.

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Press the AUTO switch.

6. Confirm that the set temperature remains at previous temperature.

TF

7. Press OFF switch.

If NG, go to trouble diagnosis procedure for memory function (HA-

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If OK, continue with next check.

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2. Check Blower

Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & .

Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.

Leave blower on MAX speed \$.

BT

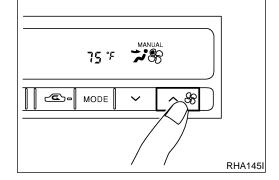
If NG, go to trouble diagnosis procedure for blower motor (HA-93). If OK, continue with next check.

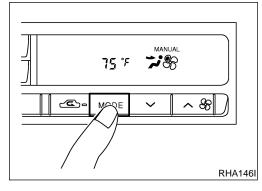
HA

NBHA0019S0203

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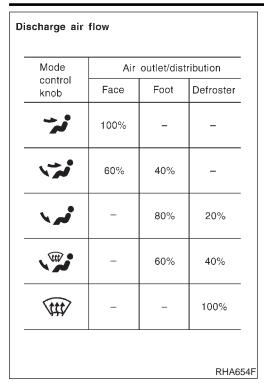
SC





3. Check Discharge Air

1. Press MODE switch four times and DEF button. Each position indicator should change shape.



 Confirm that discharge air comes out according to the air distribution table at left.
 Refer to "Discharge Air Flow" (HA-25).

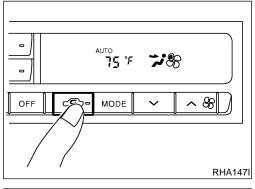
NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF \widehat{W} is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-74).

If OK, continue with next check.

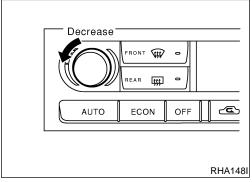


4. Check Recirculation

NBHA0019S0204

- Press REC switch.
 Recirculation indicator should illuminate.
- Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-85). If OK, continue with next check.



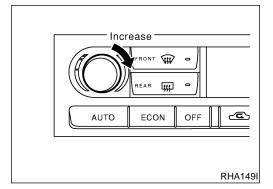
5. Check Temperature Decrease

IBHA0019S020

- 1. Turn temperature dial counterclockwise until 18°C (65°F) is displayed.
- 2. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-111).

If OK, continue with next check.

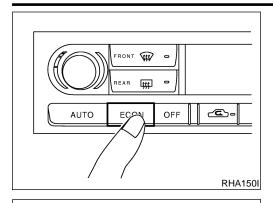


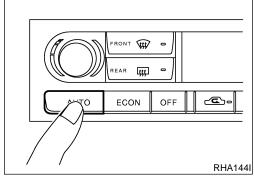
6. Check Temperature Increase

- Turn the temperature dial clockwise until 32°C (85°F) is displayed.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-120).

If OK, continue with next check.





7. Check ECON (Economy) Mode

Set the temperature 75°F or 25°C.

Press ECON switch.

Display should indicate ECON (no AUTO). Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-127).

If OK, continue with next check.

8. Check AUTO Mode

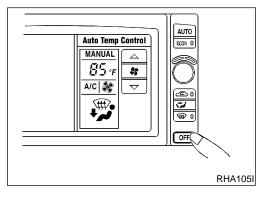
1. Press AUTO switch.

2. Display should indicate AUTO (no ECON). Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-70), then if necessary, trouble diagnosis procedure for magnet clutch (HA-103).

If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-64) and perform applicable trouble diagnosis procedures.



PROCEDURE: (WITH NAVIGATION SYSTEM)

1. Check Memory Function

Set the temperature 85°F or 32°C.

2. Press OFF switch.

Turn the ignition off. 3.

4. Turn the ignition on.

Press the AUTO switch. 5.

Confirm that the set temperature remains at previous temperature.

7. Press OFF switch.

If NG, go to trouble diagnosis procedure for memory function (HA-

If OK, continue with next check.

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NBHA0019S0208 EC

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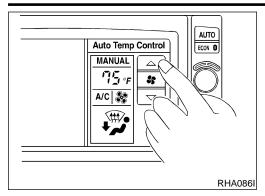
NRHA0019S0301

BT

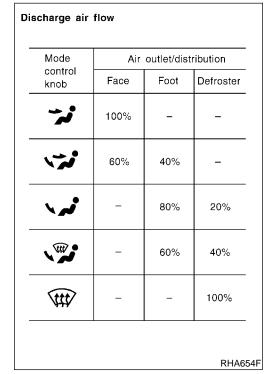
HA

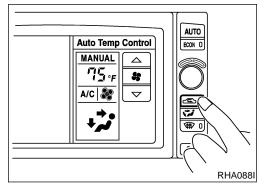
SC

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Auto Temp Control MANUAL 75 ° F A/C S RHA087I





2. Check Blower

Press fan switch (up side) one time.
 Blower should operate on low speed.
 The fan symbol should have one blade lit & ...

Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.

3. Leave blower on MAX speed \$.

If NG, go to trouble diagnosis procedure for blower motor (HA-94). If OK, continue with next check.

3. Check Discharge Air

NBHA0019S0303

NBHA0019S0302

- 1. Press MODE switch four times and DEF button.
- 2. Each position indicator should change shape.

Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-25).

NOTE

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF $\widehat{\mathbf{w}}$ is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-75).

If OK, continue with next check.

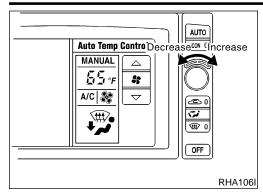
4. Check Recirculation

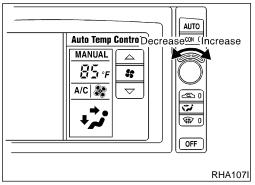
NBHA0019S0304

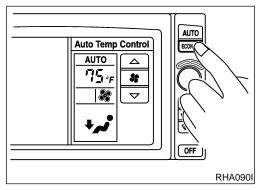
Press REC switch.
 Recirculation indicator should illuminate.

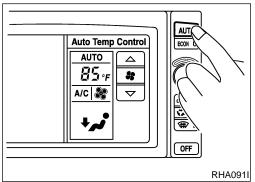
2. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-86). If OK, continue with next check.









5. Check Temperature Decrease

1) Turn the temperature dial counterclockwise until 18°C (65°F) is displayed.

2) Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-112).

If OK, continue with next check.

6. Check Temperature Increase

Turn the temperature dial clockwise until 32°C (85°F) is displayed.

2) Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-121).

If OK, continue with next check.

7. Check ECON (Economy) Mode

1. Press ECON switch.

Display should indicate ECON (no AUTO). Confirm that the compressor clutch is not end

Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-128).

If OK, continue with next check.

8. Check AUTO Mode

1. Press AUTO switch.

2. Display should indicate AUTO (no ECON).

Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

If NG, go to trouble diagnosis procedure for A/C system (HA-70), then if necessary, trouble diagnosis procedure for magnet clutch (HA-104).

If all operational check are OK (symptom can not be duplicated), go to GI-25 "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-64) and perform applicable trouble diagnosis procedures.

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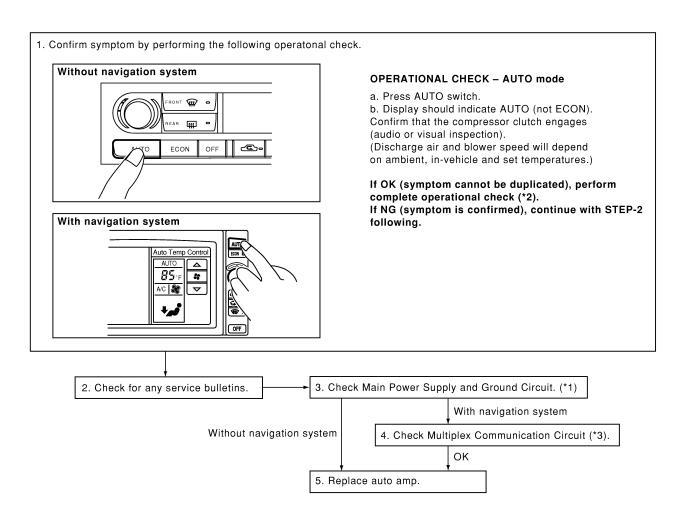
A/C System

TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM SYMPTOM:

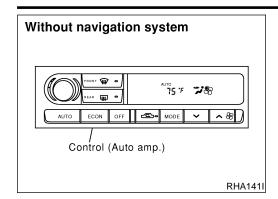
=NBHA0089

• A/C system does not come on.

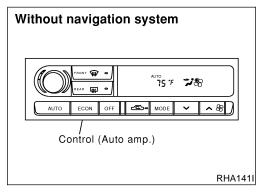
INSPECTION FLOW

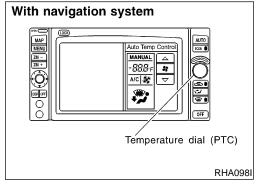


RHA139I



With navigation system A/C auto amp. RHA858H





MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Component Description

Automatic Amplifier (Auto Amp.)

NBHA0037501

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

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The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.

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Potentio Temperature Control (PTC)

ton. The set temperature is digitally displayed.

NBHA0037S0102

The PTC is built into the A/C auto amp. or Display & NAVI control unit. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (65°F) to 32°C (85°F) temperature range by pushing the temperature but-

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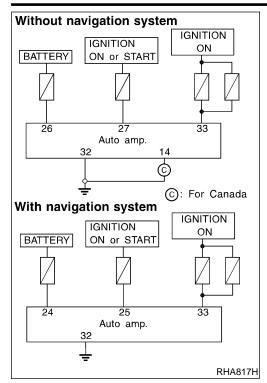
ST

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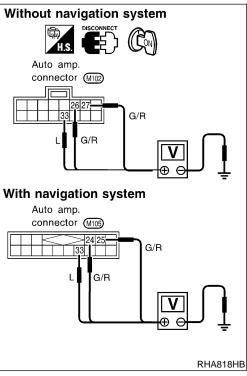
EL



DIAGNOSTIC PROCEDURE SYMPTOM:

NBHA0107

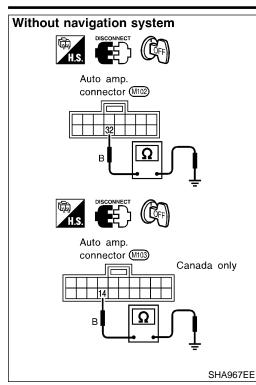
A/C system does not come on.

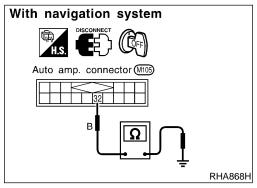


Auto Amp. Check

Check power supply circuit for auto amp. with ignition switch ON. Measure voltage across terminal Nos. 26, 27, 33 (24, 25, 33) and body ground.

Voltmete	Voltago		
(+)	(-)	Voltage	
26 (24)			
27 (25)	Body ground	Approx. 12V	
33 (33)			





Check body ground circuit for auto amp. with ignition switch OFF. Check for continuity between terminal Nos. 32, 14 and body ground.

Ohmmete	r terminal	Continuity
(+)	(-)	Continuity
32	Dody ground	Van
14 (Canada only)	Body ground	Yes

If OK, check auto amp. ground circuit, see below.

- If NG, check 7.5A fuses (Nos. 11 and 24, located in the fuse block) and 15A fuses (Nos. 1 and 2, located in the fuse block).
- If fuses are OK, check for open circuit in wiring harness. Repair or replace as necessary.
- If fuses are NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

NOTE:

If OK, replace auto amp.

If NG, repair or replace harness.

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Mode Door Motor

TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR (LAN) SYMPTOM:

=NBHA0090

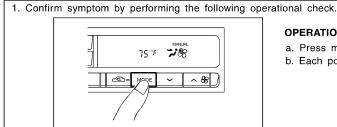
- Air outlet does not change.
- Mode door motor does not operate normally.

Inspection Flow

Without Navigation System

NBHA0090S01

NBHA0090S0101



OPERATIONAL CHECK - Discharge air a. Press mode switch four times and DEF button.

- b. Each position indicator should change shape.

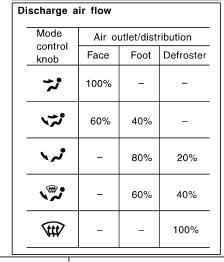
c. Confirm that discharge air comes out according to the air distribution table at left.

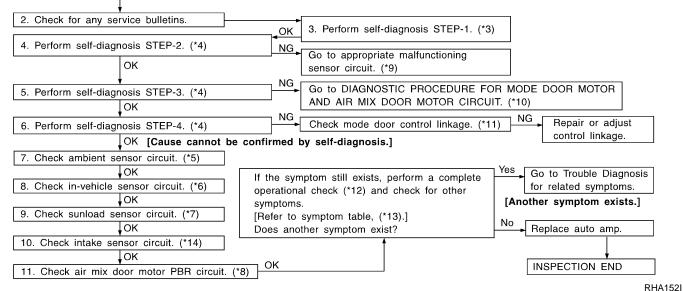
Refer to "Discharge Air Flow" (*1).

NOTE:

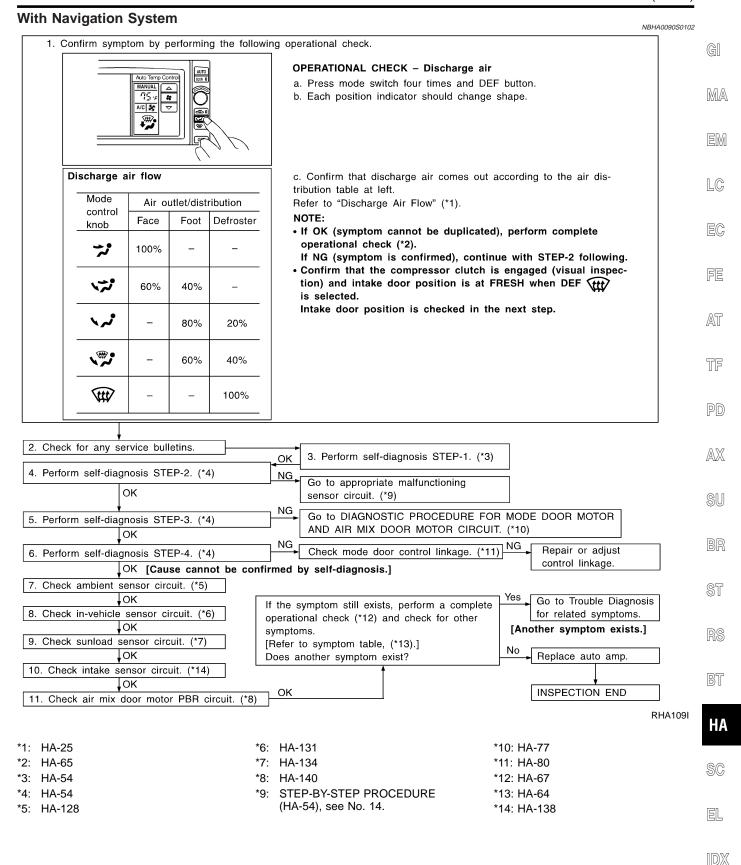
- If OK (symptom cannot be duplicated), perform complete operational check (*2).
- If NG (symptom is confirmed), continue with STEP-2 following.
- · Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF is selected.

Intake door position is checked in the next step.





*1: HA-25 *6: HA-131 *10: HA-77 *2: HA-65 *7: HA-134 *11: HA-80 *8: HA-140 *12: HA-65 *3: HA-44 *4: HA-44 *9: STEP-BY-STEP PROCEDURE *13: HA-64 (HA-44), see No. 13. *5: HA-128 *14: HA-138



SYSTEM DESCRIPTION

Component Parts

=NBHA0052

NBHA0052S01

Mode door control system components are:

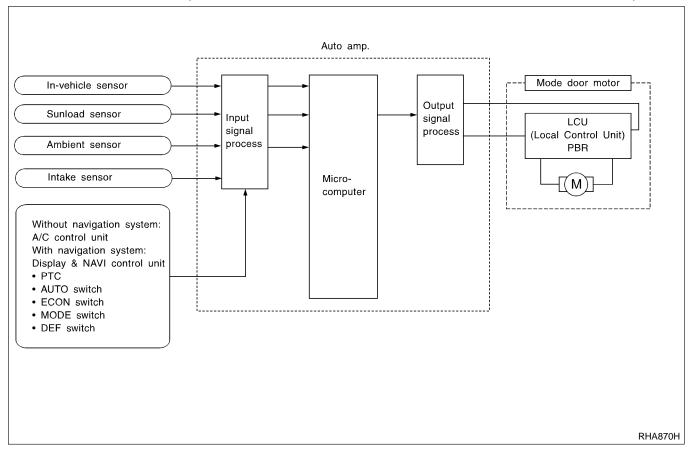
- 1) Auto amp.
- 2) Mode door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System Operation

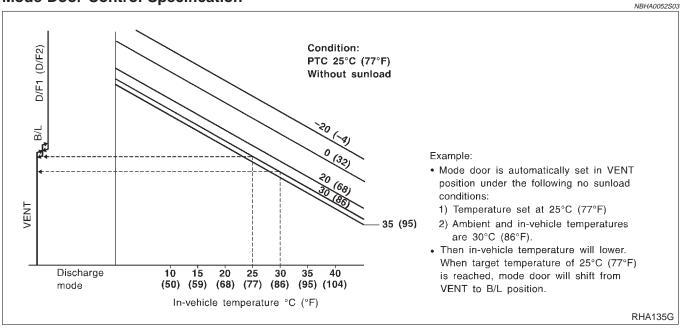
NRH40052SO

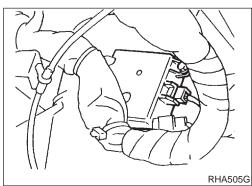
The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



Mode Door Control Specification

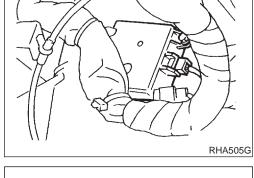






COMPONENT DESCRIPTION

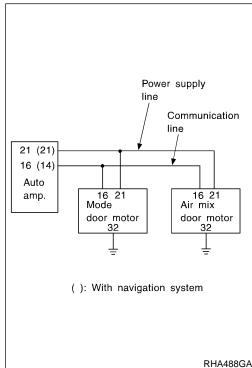
The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.



DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR AND AIR MIX DOOR MOTOR CIRCUIT

SYMPTOM: Mode door motor and/or air mix door motor does not operate normally.

Power supply



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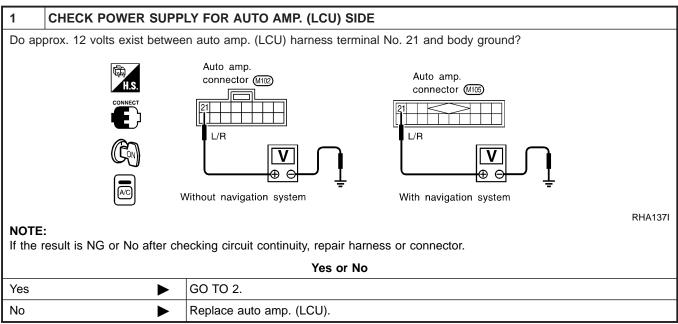
AX

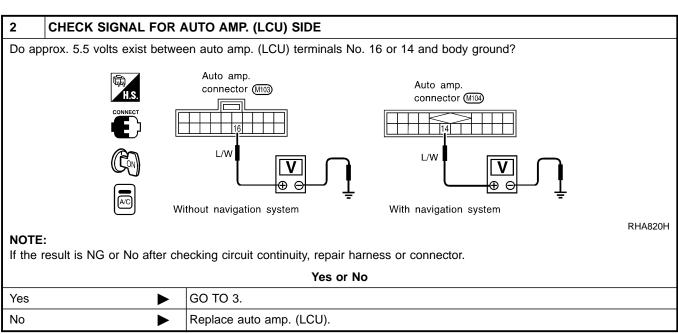
SU

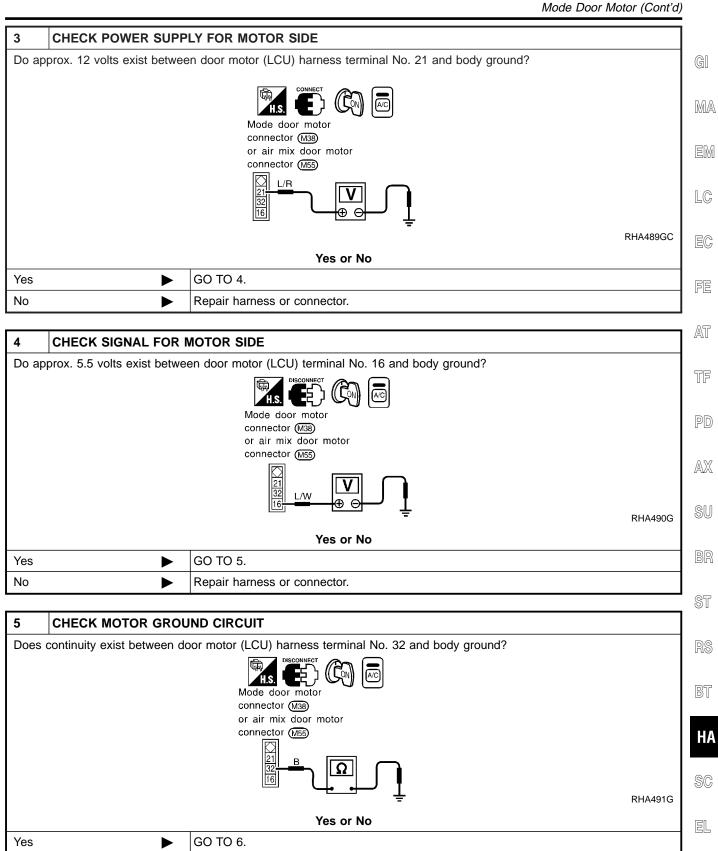
ST

BT

SC







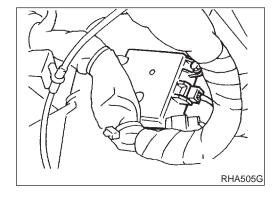
Repair harness or connector.

No

6	CHECK MOTOR OPERATION				
Disco	Disconnect and reconnect the motor connector and confirm the motor operation.				
	OK or NG				
OK (F	Return to operate	Poor contacting the motor connector			
NG (E	Does not operate	GO TO 7.			

7	CHECK MODE DOOR MOTOR OPERATION					
	Disconnect the mode door motor and air mix door motor connector. Reconnect the mode door motor and confirm the motor operation.					
	OK or NG					
,	lode door motor tes normally)	•	Replace the air mix door motor.			
,	Node door motor not operate nor-	>	GO TO 8.			

8	CHECK AIR MIX D	OOR	MOTOR OPERATION		
	Disconnect the mode door motor connector. Reconnect the air mix door motor and confirm the air mix door motor operation.				
	OK or NG				
,	ir mix door motor tes normally)		Replace mode door motor.		
•	ir mix door motor not operate nor-	>	Replace auto amp.		



CONTROL LINKAGE ADJUSTMENT Mode Door

NBHA0091 NBHA0091S01

- 1. Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. in Self-diagnosis STEP 4. Refer to HA-44, "Step-by-step Procedure (Without Navigation System)" or HA-54, "Step-by-step Procedure (With Navigation System)".
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. ዛ to ዛይ by pushing DEF switch.

41	42	43	44	45	45
VENT	B/L	B/L	FOOT	D/F	DEF

Air Mix Door Motor

TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR (LAN) SYMPTOM:

=NBHA0098

NBHA0098S01

MA

- Discharge air temperature does not change.
- Air mix door motor does not operate.

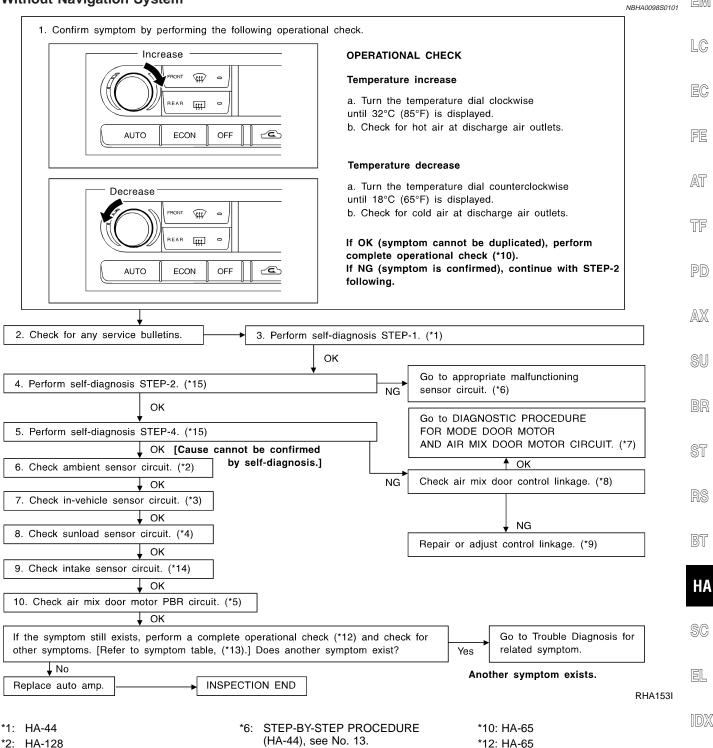
Inspection Flow

*3: HA-131

*4: HA-134

*5: HA-140

Without Navigation System



*13: HA-64

*14: HA-138

*15: HA-44

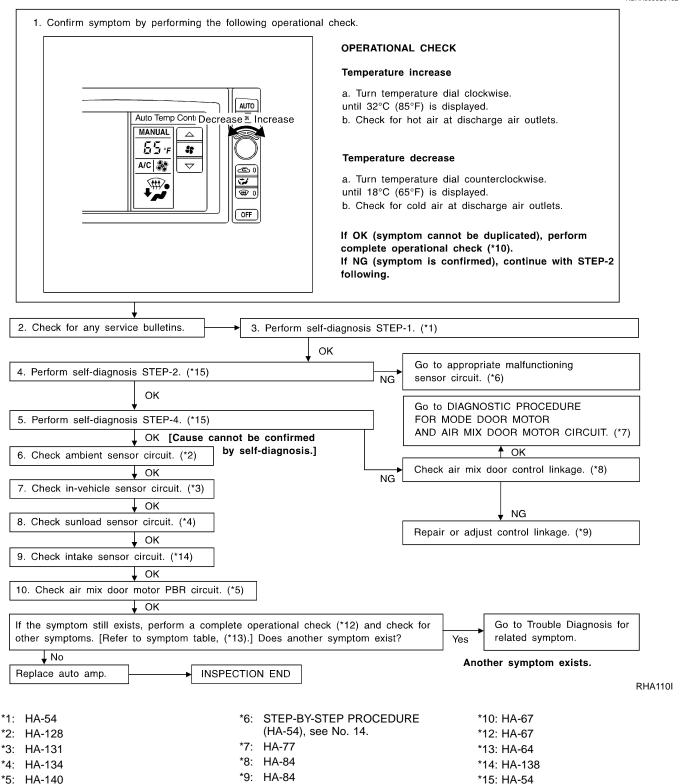
*7: HA-77

*8: HA-84

*9: HA-84

With Navigation System

NBHA0098S0102



SYSTEM DESCRIPTION

Component Parts

=NBHA0059

NBHA0059S01

Air mix door control system components are:

- 1) Auto amp.
- 2) Air mix door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- Sunload sensor
- 6) Intake sensor

System Operation

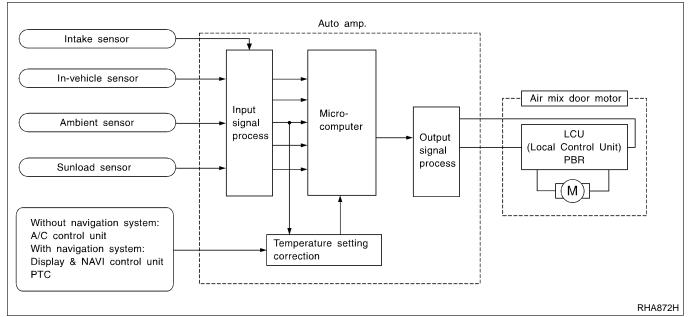
LC

MA

EM

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door and mode door opening angle data to the air mix door motor LCU and mode door motor LCU.

The air mix door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/ COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



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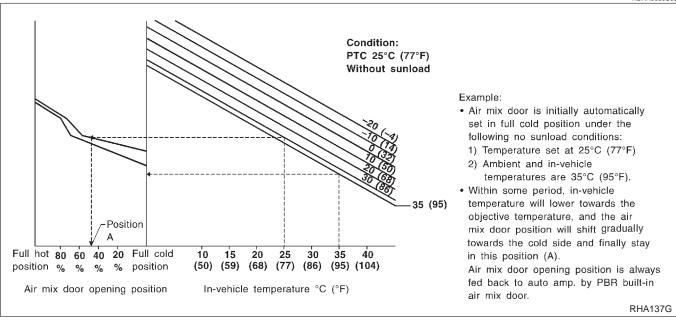
ST

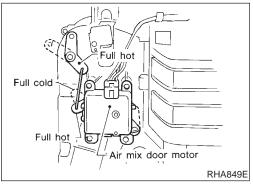
BT

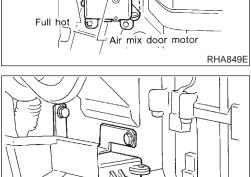
SC

Air Mix Door Control Specification

NBHA0059S0:







RHA504G

COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

CONTROL LINKAGE ADJUSTMENT

NBHA0099 NRHANN99S01

- Air Mix Door Install air mix door motor on heater unit and connect it to main
- Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-44,
- "Step-by-step Procedure (Without Navigation System)" or HA-54, "Step-by-step Procedure (With Navigation System)".
- Move air mix door lever by hand and hold it in full cold posi-3.
- Attach air mix door lever to rod holder.
- Make sure air mix door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

4!	45	43	44	45	45
Full cold			Full	hot	

=NBHA0092

NBHA0092S01

MA

FE

AT

TF

PD

AX

BT

SC

EL

RHA154I

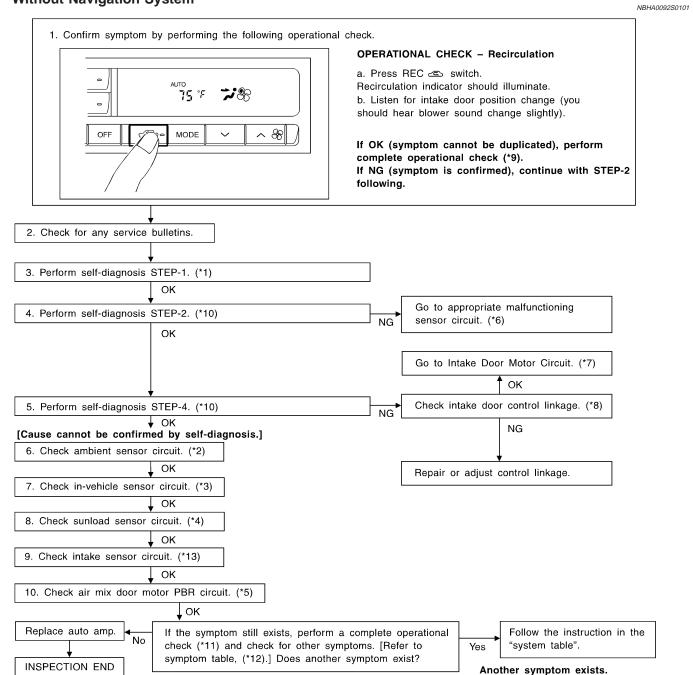
Intake Door Motor

TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

Inspection Flow

Without Navigation System



*1: HA-44

*2: HA-128

*3: HA-131

*4: HA-134

*5: HA-140

*6: STEP-BY-STEP PROCEDURE (HA-44), see No. 13.

*7: HA-88

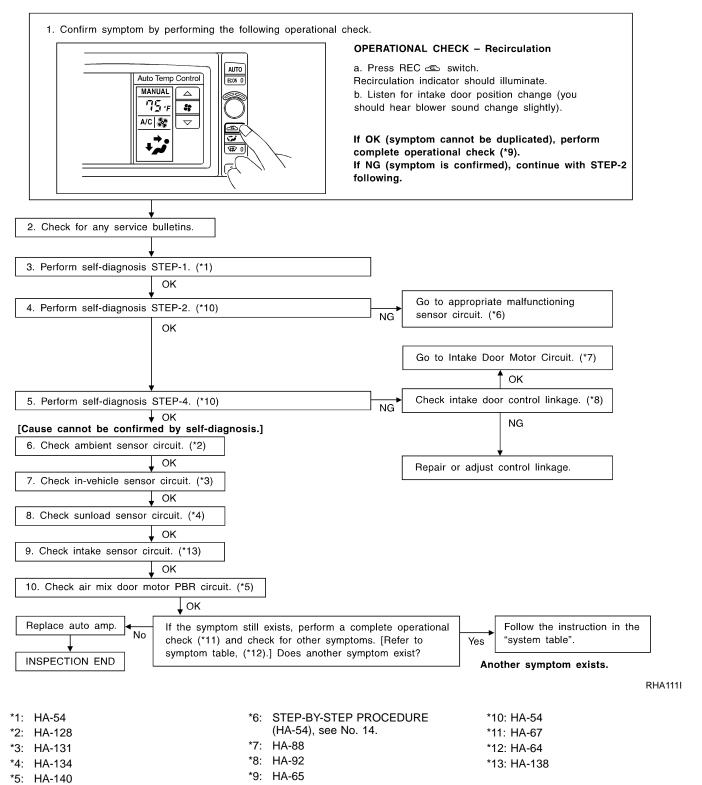
*8: HA-92 *9: HA-65 *10: HA-44

*11: HA-65 *12: HA-64

*13: HA-138

With Navigation System

NBHA0092S0102



SYSTEM DESCRIPTION

Component Parts

=NBHA0056

MA

EM

LC

EC

NBHA0056S01

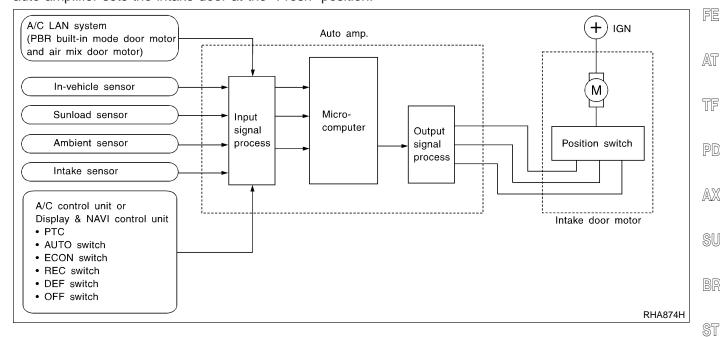
Intake door control system components are:

- 1) Auto amp.
- 2) Intake door motor
- 3) A/C LAN system (PBR built-in mode motor and air mix door motor)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor

System Operation

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position.

NBHA0056S02



Intake Door Control Specification

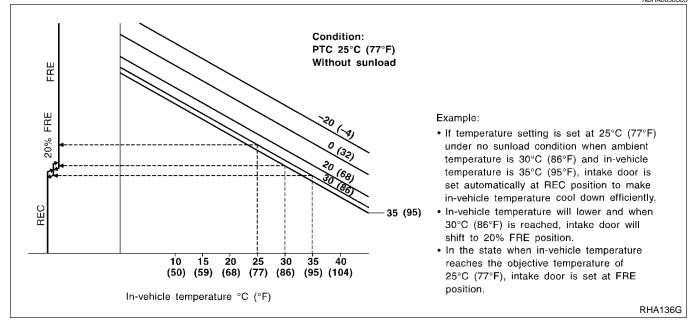
NBHA0056S03

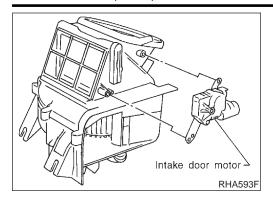
BT

HA

SC

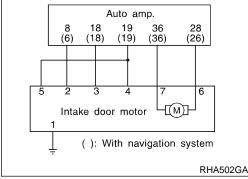
EL





COMPONENT DESCRIPTION

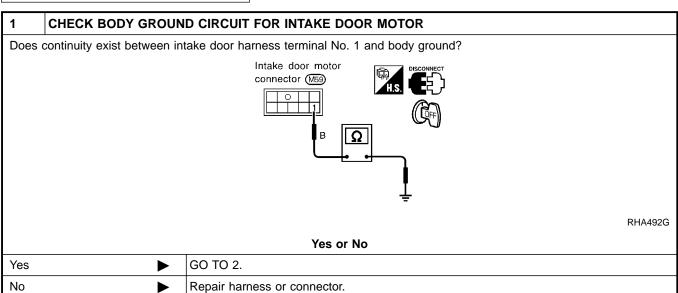
The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

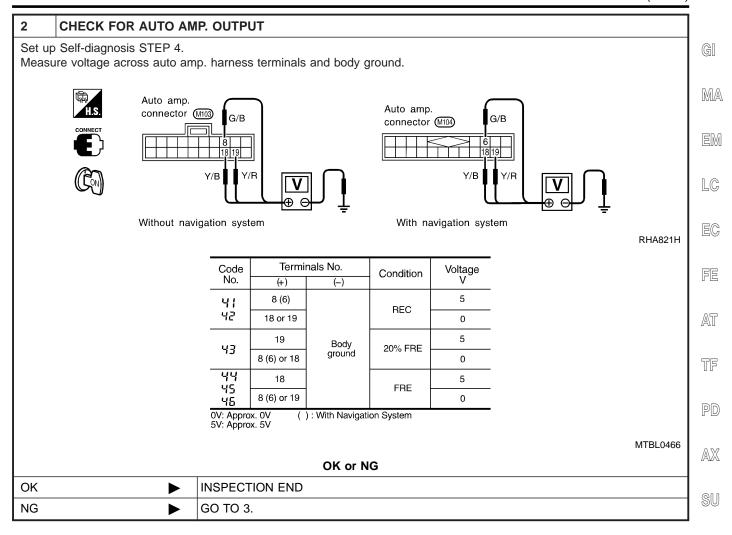


DIAGNOSTIC PROCEDURE

SYMPTOM: Intake door motor does not operate normally.

 Perform Self-diagnosis STEP 1 before referring to the flow chart.





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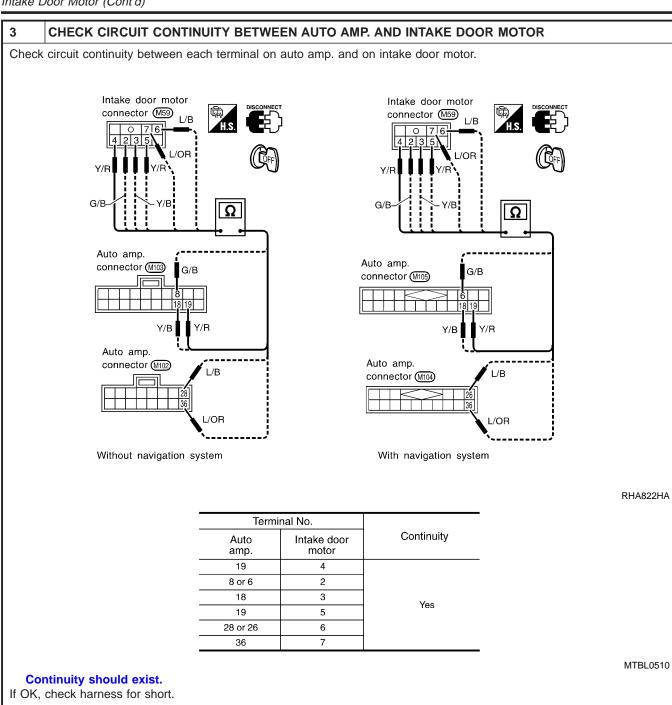
HA

SC

EL

OK

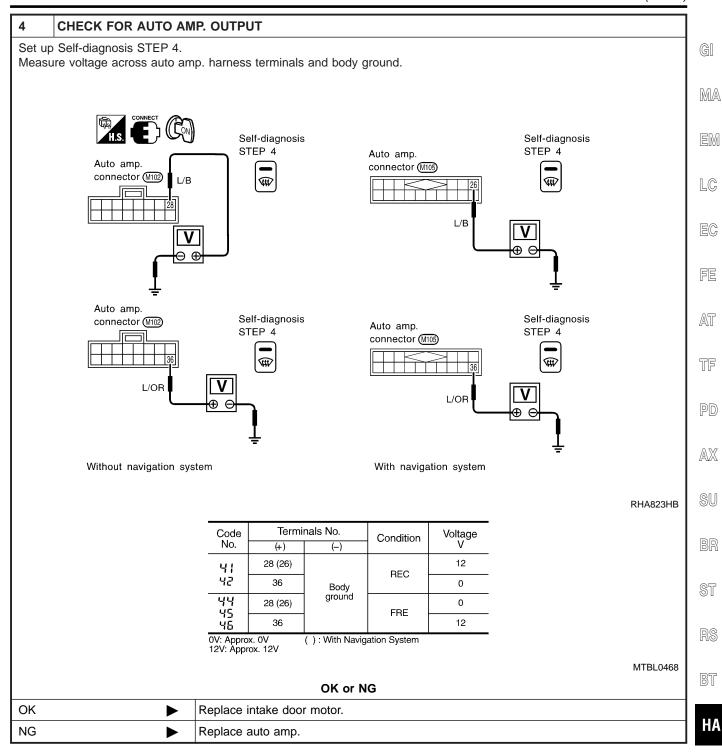
NG



OK or NG

GO TO 4.

Repair harness or connector.



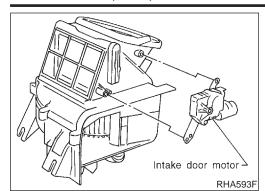
IDX

SC

EL

TROUBLE DIAGNOSES

Intake Door Motor (Cont'd)



CONTROL LINKAGE ADJUSTMENT Intake Door

=NBHA0093

- Install intake door motor on intake unit and connect it to main harness.
- Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-44.
- Move intake door link by hand and hold it in REC position.
- Attach intake door lever to rod holder.
- 5. Make sure intake door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	44	45	45
REC		20% FRE		FRE	

Blower Motor

TROUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR SYMPTOM:



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- Blower motor operation is malfunctioning.
- Blower motor operation is malfunctioning under out of starting fan speed control.

NBHA0094S01

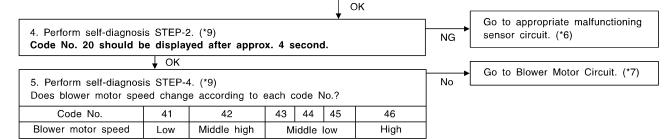


2. Check for any service bulletins.

NBHA0094S0101 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Blower** a. Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & 75 °F b. Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked. MODE c. Leave blower on MAX speed #2. If OK (symptom cannot be duplicated), perform complete operational check (*12).

3. Perform self-diagnosis STEP-1. (*1)

If NG (symptom is confirmed), continue with STEP-2 following.



√ Yes 6. Is engine coolant temperature below 55°C (131°F) and ambient temperature Blower motor operation is normal. No below 15°C (59°F)?

Yes 7. Is blower motor operating under starting blower speed control? Go to Blower Motor Circuit. (*8) Yes [Cause cannot be confirmed by self-diagnosis.] OK 8. Check ambient sensor circuit. (*2) **↓** oκ Check thermal transmitter control circuit. 9. Check in-vehicle sensor circuit. (*3) Refer to EL-(*14), "Electrical Components Inspection". **↓** OK

10. Check sunload sensor circuit. (*4) **↓** ok

↓ ΟΚ 12. Check air mix door motor PBR circuit. (*5)

11. Check intake sensor circuit. (*13)

↓ oκ If the symptom still exists, perform a complete operational check (*10) and check for Go to Trouble Diagnosis for other symptoms. [Refer to symptom table, (*11).] Does another symptom exist? related symptom.

↓ No Another symptom exists. Replace auto amp. INSPECTION END

RHA138I

- *1: HA-44
- *2: HA-128 *3: HA-131
- *4: HA-134
- *5: HA-140

- *6: STEP-BY-STEP PROCEDURE (HA-44), see No. 13.
- *7: HA-96
- *8: HA-96 *9: HA-44

- *10: HA-65 *11: HA-64
- *12: HA-65
- *13: HA-138
- *14: EL-91

*5: HA-140

With Navigation System NBHA0094S0102 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK - Blower** a. Press fan switch (up side) one time. Blower should operate on low speed. Auto Temp Control The fan symbol should have one blade lit \Re . MANUAL b. Press fan switch (up side) one more time, 75. and continue checking blower speed and fan A/C symbol until all speeds are checked. c. Leave blower on MAX speed 🖨 If OK (symptom cannot be duplicated), perform complete operational check (*12). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*1) OK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (*9) sensor circuit. (*6) NG Code No. 20 should be displayed after approx. 4 second. OK Go to Blower Motor Circuit. (*7) 5. Perform self-diagnosis STEP-4. (*9) Does blower motor speed change according to each code No.? Code No. 41 42 43 44 45 46 Middle high Blower motor speed High Low Middle low Yes 6. Is engine coolant temperature below 55°C (131°F) and ambient temperature Blower motor operation is normal. No below 15°C (59°F)? Yes 7. Is blower motor operating under starting blower speed control? Go to Blower Motor Circuit. (*8) Yes [Cause cannot be confirmed by self-diagnosis.] OK 8. Check ambient sensor circuit. (*2) Ų οκ Check thermal transmitter control circuit. 9. Check in-vehicle sensor circuit. (*3) Refer to EL-(*14), "Electrical Components Inspection". 10. Check sunload sensor circuit. (*4) **↓** οκ 11. Check intake sensor circuit. (*13) OK 12. Check air mix door motor PBR circuit. (*5) **↓** oκ If the symptom still exists, perform a complete operational check (*10) and check for Go to Trouble Diagnosis for other symptoms. [Refer to symptom table, (*11).] Does another symptom exist? related symptom. **↓** No Another symptom exists. Replace auto amp. INSPECTION END RHA112IA *6: STEP-BY-STEP PROCEDURE *1: HA-54 *10: HA-67 (HA-54), see No. 14. *2: HA-128 *11: HA-64 *7: HA-96 *3: HA-131 *12: HA-67 *8: HA-96 *4: HA-134 *13: HA-138

*14: EL-91

*9: HA-54

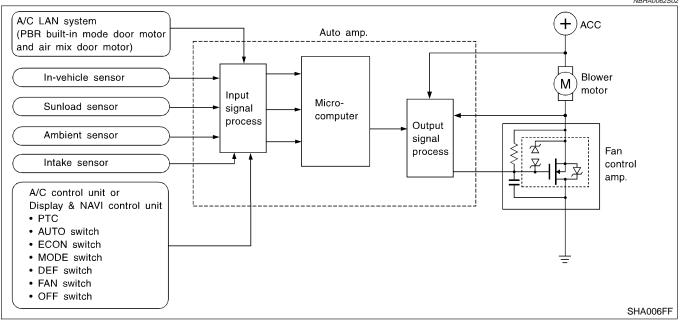
SYSTEM DESCRIPTION

Component parts

Fan speed control system components are:

- 1) Auto amp.
- 2) Fan control amp.
- 3) A/C LAN system (PBR built-in mode door motor and air mix door motor)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor

System Operation



Automatic Mode

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

Starting Fan Speed Control

Start Up From "COLD SOAK" Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 55°C (131°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F), at which time the blower speed will increase to the objective speed.

Start Up From Normal or "HOT SOAK" Condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

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NBHA0062S01

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<u>NВНА0062S02</u>

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RS

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NBHA0062S04

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EL

Blower Speed Compensation Sunload

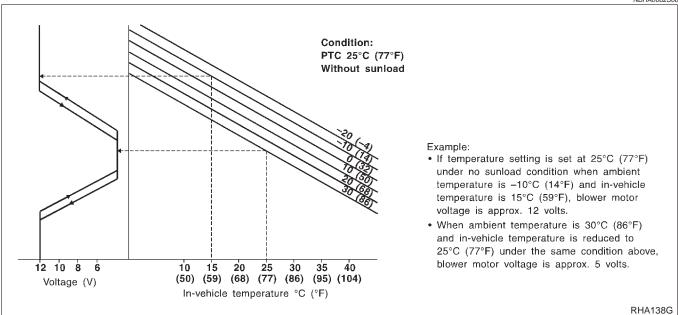
NBHA0062S05

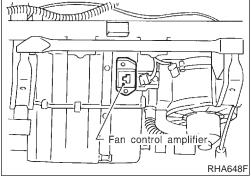
NBHA0062S0501

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

Fan Speed Control Specification

NBHA0062S06





IGNITION ΟN Fuse Fuse Auto Blower amp. motor Fan control 35 amp. RHA467G

COMPONENT DESCRIPTION

NBHA0063

Fan Control Amplifier

The fan control amplifier is located on the cooling unit. The fan control amp. receives a gate voltage from the auto amp. to steplessly maintain the blower fan motor voltage in the 5 to 12 volt range (approx.).

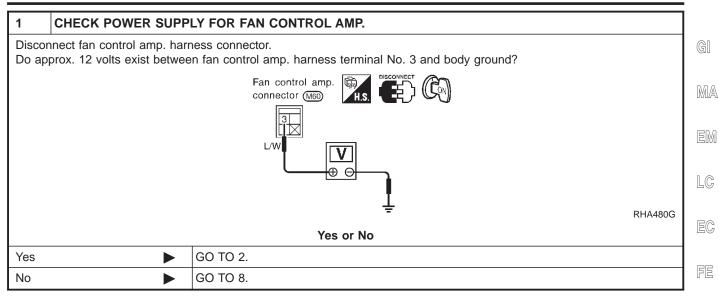
DIAGNOSTIC PROCEDURE

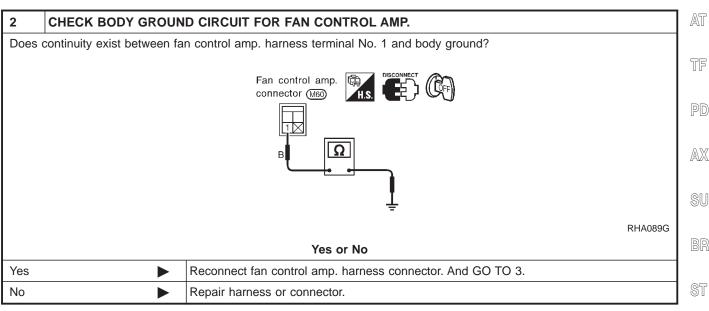
SYMPTOM: Blower motor operation is malfunctioning under Starting Fan Speed Control.

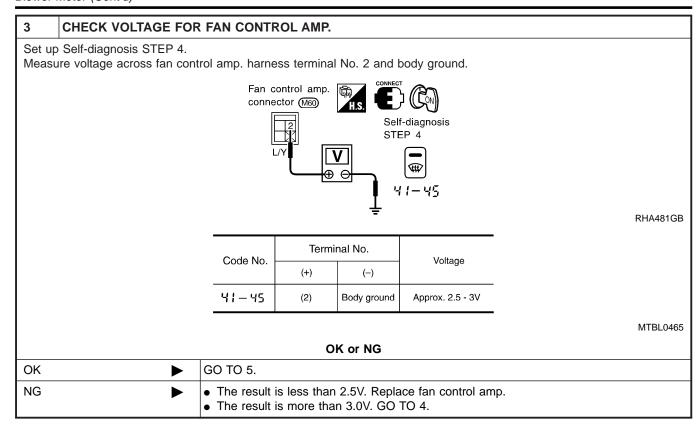
BT

HA

SC



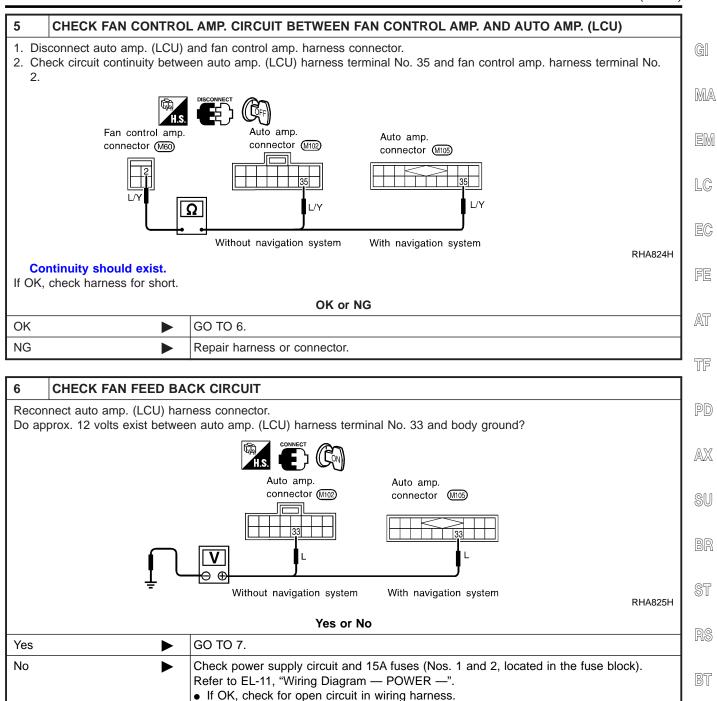




4	CHECK FAN CONTROL AMP.				
Refer	Refer to HA-102.				
	OK or NG				
ОК	>	GO TO 5.			
NG	NG 1. Replace fan control amp. 2. Go to "STEP-BY-STEP PROCEDURE", (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 4. Confirm that blower motor operation is normal.				

HA

SC

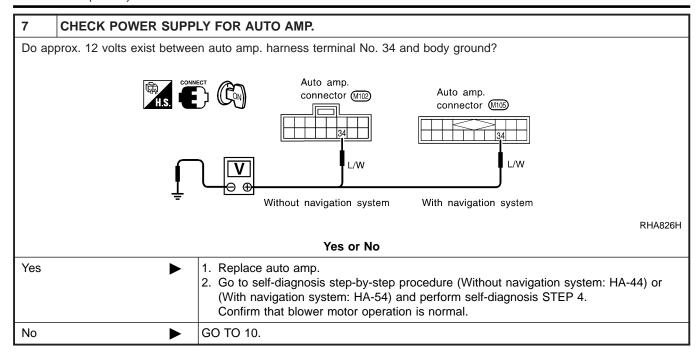


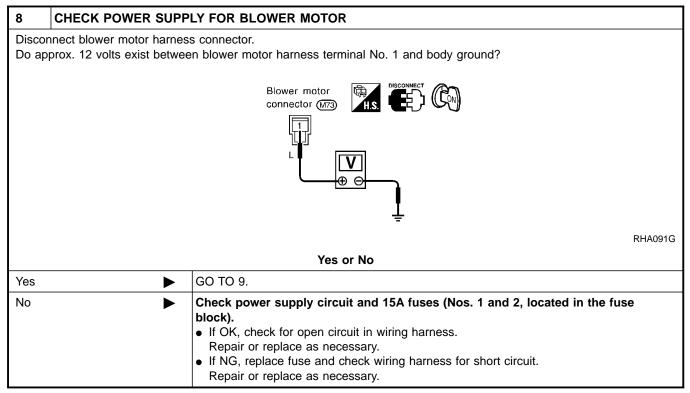
HA-99

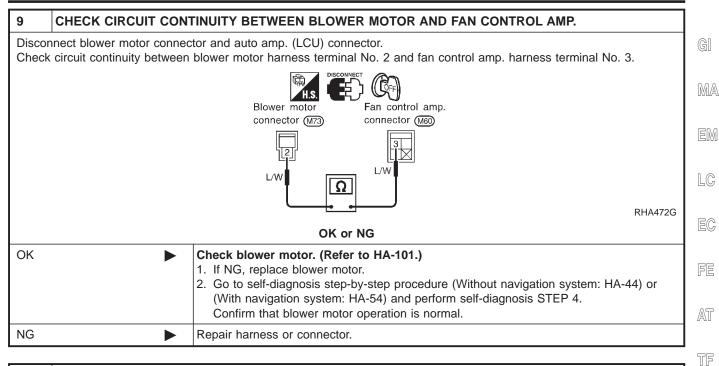
• If NG, replace fuse and check wiring harness for short circuit.

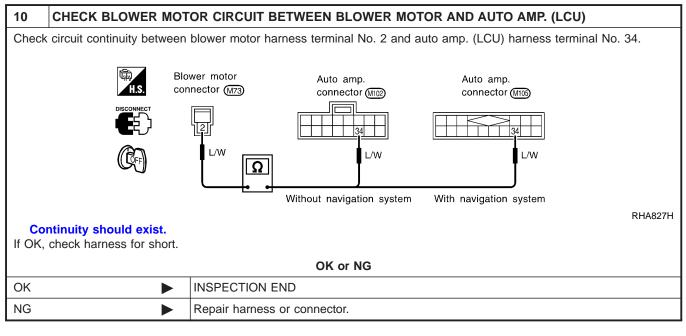
Repair or replace as necessary.

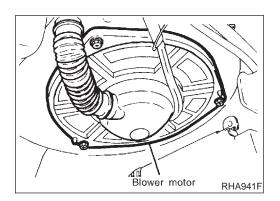
Repair or replace as necessary.











COMPONENT INSPECTION Blower Motor

NBHA0065 NBHA0065S01

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the intake unit.

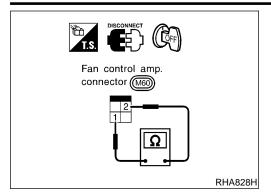
HA

SC

AX

TROUBLE DIAGNOSES

Blower Motor (Cont'd)



Fan Control Amplifier	NBHA0065S02
Check continuity between termina	

Terminal No.	Continuity
1 - 2	Yes

Magnet Clutch

TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH SYMPTOM:

=NBHA0095 G

MA

Magnet clutch does not engage.

Inspection Flow

Without Navigation System

*1: STEP-BY-STEP PROCEDURE

(HA-44)

*2: HA-128

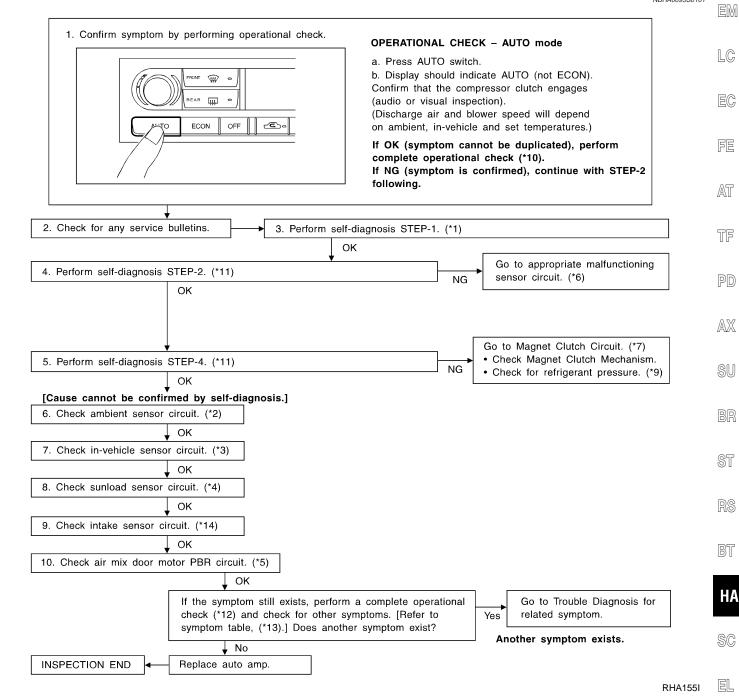
*3: HA-131

*4: HA-134

*5: HA-140

NBHA0095S01

NBHA0095S0101



*6: STEP-BY-STEP PROCEDURE

(HA-44), see No. 13.

*7: HA-105

*8: HA-149

*9: HA-154

*10: HA-65

*11: HA-44

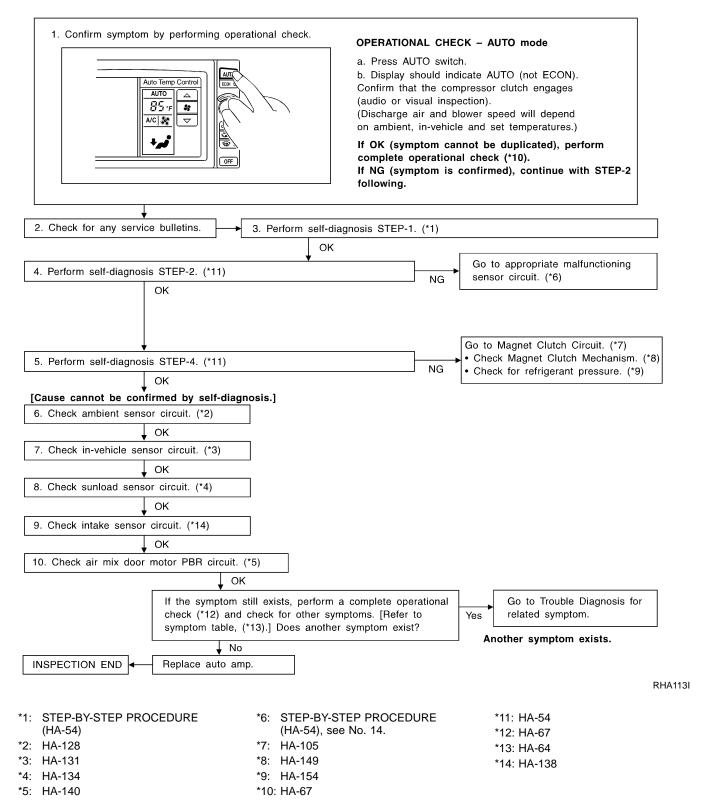
*12: HA-65

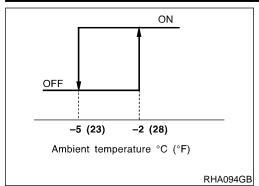
*13: HA-64

*14: HA-138

With Navigation System

NBHA0095S0102





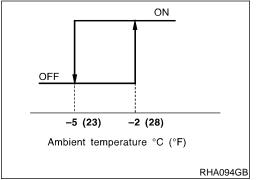
IGNITION ON

COMP-

Yes

No

RESSER



AIR CONDITIONER

51

45

RELAY

27

ECM

58 81 111

REFRIGERANT PRESSURE SENSOR

SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature and signal from ECM.

Low Temperature Protection Control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor.

When ambient temperatures are greater than -2°C (28°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than -5°C (23°F).

MA

EM

LC

DIAGNOSTIC PROCEDURE

SYMPTOM: Magnet clutch does not engage when AUTO switch is ON.



FE

AT

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PD

AX

SU

CHECK POWER SUPPLY FOR COMPRESSOR

(): With navigation

6 (17)

22 (22)

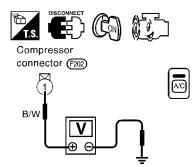
AUTO

RHA877H

AMP.

system

Disconnect compressor harness connector. Do approx. 12 volts exist between compressor harness terminal No. 1 and body ground?



RHA096G

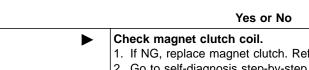
ST

BT

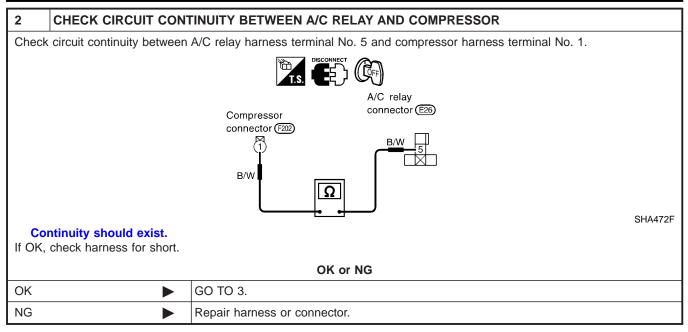
HA

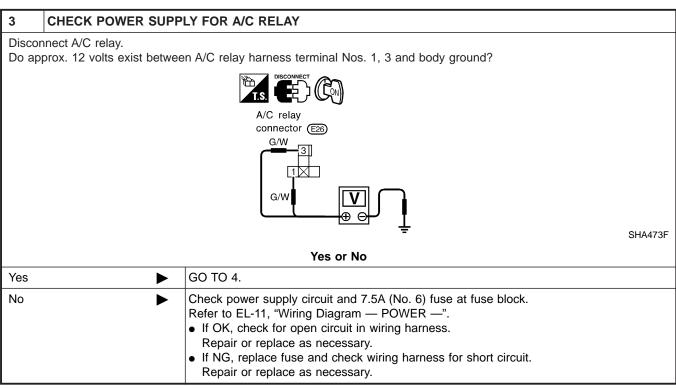
SC

EL

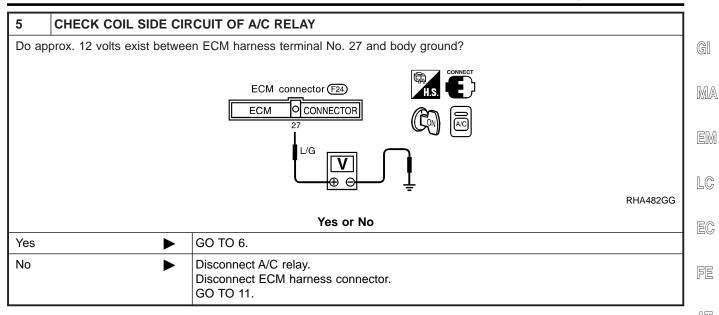


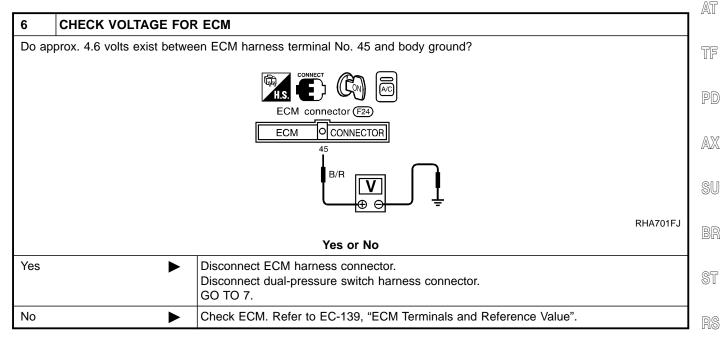
- 2. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 4. Confirm that magnet clutch operation is normal.
- Disconnect A/C relay. And GO TO 2.





4	CHECK A/C RELAY AFTER DISCONNECTING IT				
Refer	Refer to HA-109.				
	OK or NG				
OK	>	Reconnect A/C relay. And GO TO 5.			
NG	•	Replace A/C relay. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 4. Confirm that magnet clutch operation is normal.			



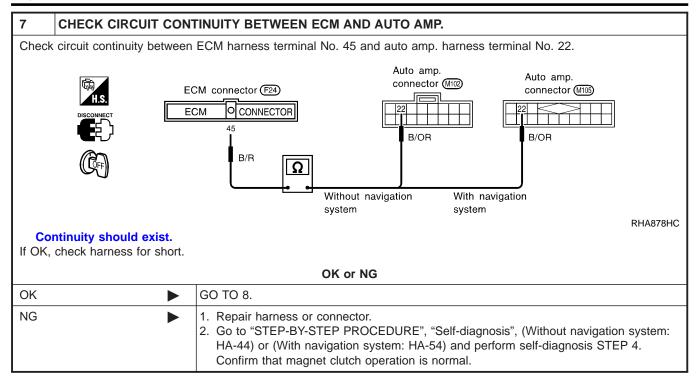


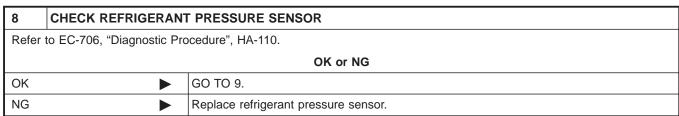
HA

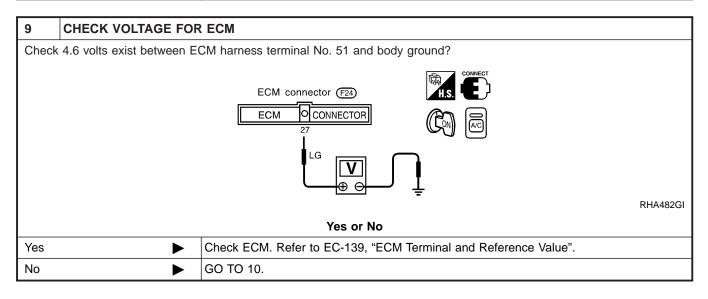
BT

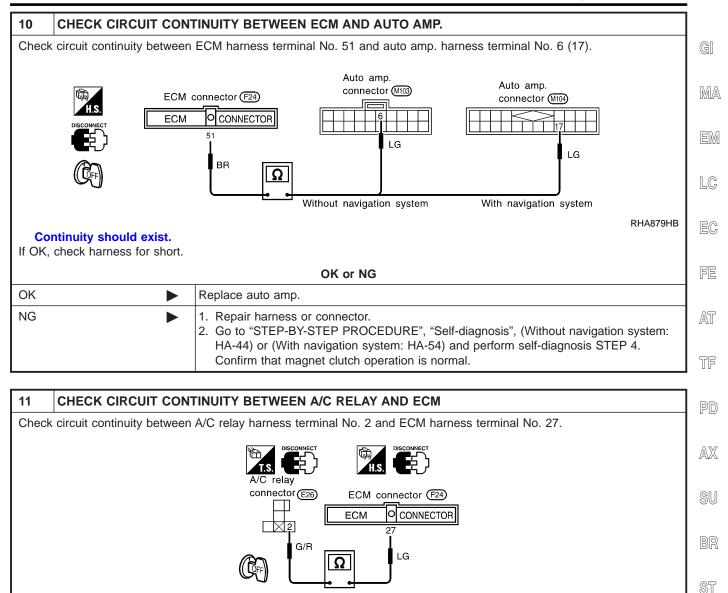
SC

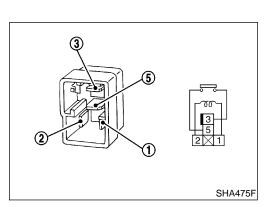
EL











Continuity should exist.

OK

NG

COMPONENT INSPECTION

OK or NG

NBHA0068

BT

EL

SHA474FA

A/C Relay

Check harness for short.

Repair harness or connector.

Check continuity between terminal Nos. 3 and 5.

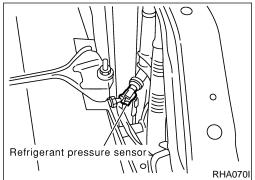
NBHA0068S01

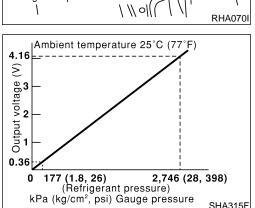
Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

If NG, replace relay.

TROUBLE DIAGNOSES

Magnet Clutch (Cont'd)





SHA315F

Refrigerant Pressure Sensor

Make sure that higher A/C refrigerant pressure results in higher refrigerant-pressure sensor output voltage.

Refer to EC-704, "ECM Terminal and Reference Value".

Insufficient Cooling

TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING SYMPTOM:

Insufficient cooling



NBHA0096S01 NBHA0096S0101

=NBHA0096

GI

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LC

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TF

PD

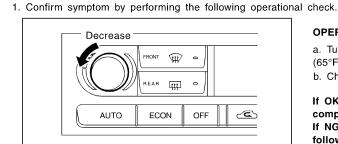
AX

BT

HA

SC

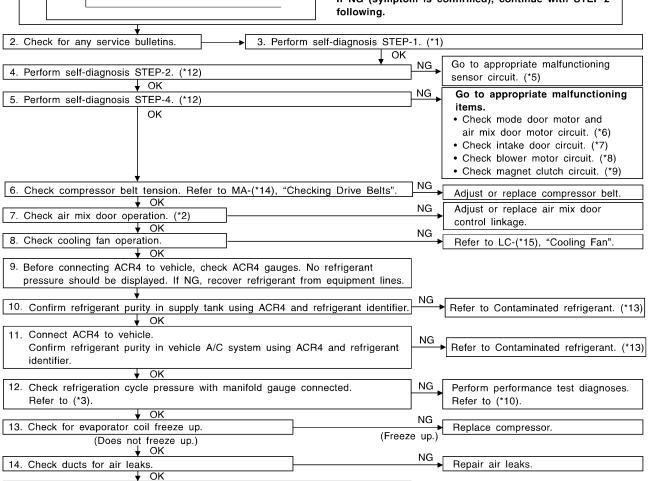
RHA156I



OPERATIONAL CHECK - Temperature decrease

- a. Turn the temperature dial counterclockwise until 18°C (65°F) is displayed.
- b. Check for cold air at discharge air outlets.

If OK (symptom cannot be duplicated), perform complete operational check (*11). If NG (symptom is confirmed), continue with STEP-2



*1: HA-44 *6: HA-76 *2: HA-84 *7: HA-87 *3: HA-115 *8: HA-95 *13: HA-2 *4: HA-52 *9: HA-105 *14: MA-14

*10: HA-113

*5: STEP-BY-STEP PROCEDURE (HA-44), see No. 13.

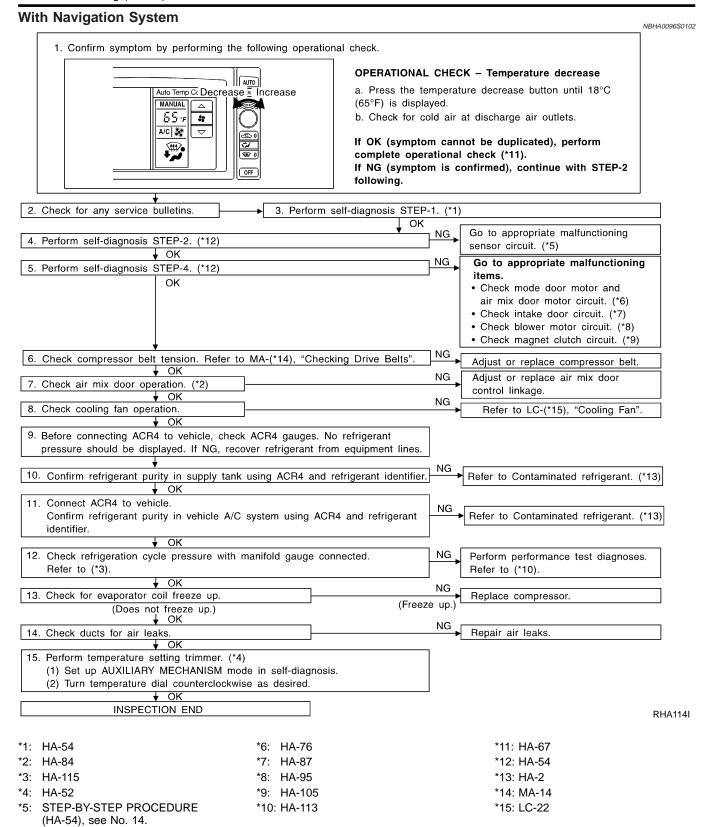
15. Perform temperature setting trimmer. (*4)

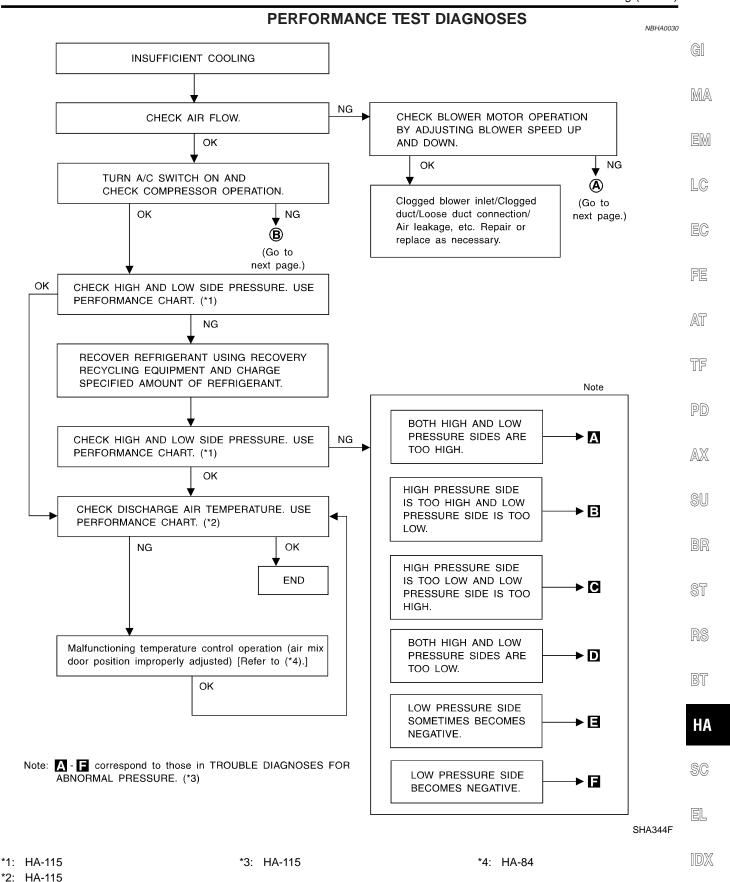
(2) Press (COLD) switch as desired. **♦** OK INSPECTION END

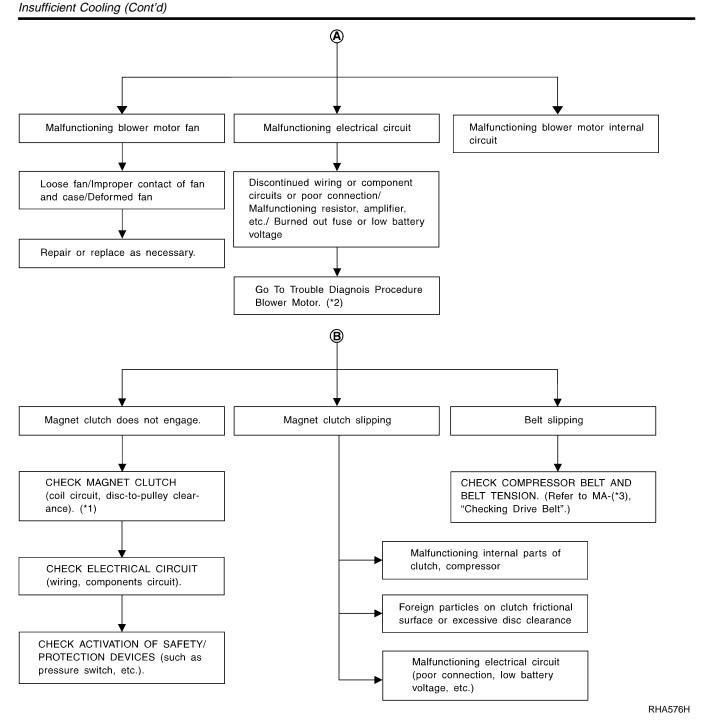
(1) Set up AUXILIARY MECHANISM mode in self-diagnosis.

*11: HA-65 *12: HA-44

*15: LC-22







280 - 373 (2.85 - 3.8, 41 - 54)

ERFORMANCE C lest Condition lesting must be perfo		ollows:			NBHA0031 NBHA0031S01	
Vehicle location	e location Indoors or in th			(in a well-ventilated place)		
Doors		Closed				
Door window		Open				
Hood		Open				
TEMP.		Max. COLD	1			
Mode switch		(Ventila	tion) set			
REC switch		(Red	circulation) se	et		
ℜ (blower) speed		Max. speed	set			
Engine speed		Idle speed				
Operate the air conditioni	ng system f	or 10 minutes	before taking	measurements.		
est Reading Recirculating-to-disc	harge Ai	r Temperat	ure Table		NBHA0031S02 NBHA0031S0201	
Inside air (Recircula	iting air) at I	olower assemb	ly inlet	Discharge oir to	magaziura at contor ventilator	
Relative humidity %		Air temperature °C (°F)		Discharge air te	ge air temperature at center ventilator °C (°F)	
		25 (77)		6.0 - 9.0 (43 - 48)		
50 - 60		30 (86)		10.0 - 13.6 (50 - 56)		
00 00		35 (95)		15.2 - 19.5 (59 - 67)		
		40 (104)		22.5 - 27.1 (73 - 81)		
		25 (77)		9.0 - 12.2 (48 - 54)		
60 - 70		30 (86)		13.6 - 17.2 (56 - 63)		
		35 (95)		19.5 - 23.7 (67 - 75)		
		40 (104	l)	27.	1 - 32.3 (81 - 90)	
Ambient Air Tempera	ature-to-c	perating P	ressure Ta	ible	NBHA0031S0202	
Ambie	ent air	High-pre		ssure (Discharge side)	Low-pressure (Suction side)	
Relative humidity %		nperature C (°F)		Pa (kg/cm ² , psi)	kPa (kg/cm², psi)	
	25	5 (77)		1,226 - 1,638 5 - 16.7, 178 - 237)	172 - 250 (1.75 - 2.55, 25 - 36)	
FO 70	30	(86)		1,422 - 1,883 5 - 19.2, 206 - 273)	196 - 275 (2.0 - 2.8, 28 - 40)	
50 - 70	35	5 (95)		1,657 - 2,187 9 - 22.3, 240 - 317)	231 - 309 (2.35 - 3.15, 33 - 45)	
				4 022 - 2 504		

TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE

40 (104)

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure, however, differe from vehicle, to vehicle, and the standard (normal) pressure, however, differe from vehicle, to vehicle, and the standard (normal) pressure. dard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-115 ("Ambient air temperatureto-operating pressure table").

1,922 - 2,501

(19.6 - 25.5, 279 - 363)

Both High- and Low-pressure Sides are Too High.

NBHA0032S01

Gauge indication	Refrigerant cycle	Probable cause	Corrective action		
Both high- and low-pressure sides are too high.	 Pressure is reduced soon after water is splashed on condenser. 	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.		
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	 Clean condenser. Check and repair cooling fan as necessary. 		
HI AC359A	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in condenser (After compressor operation stops, high pressure decreases too slowly.) Air in refrigeration cycle	Evacuate repeatedly and recharge system.		
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.		
	 An area of the low-pressure pipe is colder than areas near the evaporator outlet. Plates are sometimes covered with frost. 	 Excessive liquid refrigerant on low-pressure side Excessive refrigerant discharge flow Expansion valve is open a little compared with the specification. Improper thermal valve installation Improper expansion valve adjustment 	Replace expansion valve.		

High-pressure Side is Too High and Low-pressure Side is Too Low.

NBHA0032S02

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low. B AC360A	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for con- tamination.

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Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings	Replace compressor.
LO HI	No temperature difference between high and low-pres- sure sides	Compressor pressure operation is improper. Damaged inside compressor packings.	Replace compressor.
AC356A			

Both High- and Low-pressure Sides are Too Low.

		-	NBHA0032S04
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides are too low.	 There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace liquid tank. Check lubricant for contamination.
LO HI AC353A	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side 	High-pressure pipe located between receiver drier and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-154.
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. 1. Improper expansion valve adjustment 2. Malfunctioning thermal valve 3. Outlet and inlet may be clogged.	 Remove foreign particles by using compressed air. Check lubricant for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.

TROUBLE DIAGNOSES

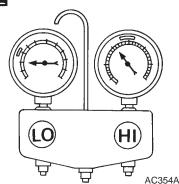
Low-pressure Side Sometimes Becomes Negative.

NBHA0032S05

Low-pressure side sometimes	
becomes negative.	

Gauge indication





 Air conditioning system does not function and does not cyclically cool the compartment air.

Refrigerant cycle

The system constantly functions for a certain period of time after compressor is stopped and restarted.

Refrigerant does not discharge cyclically.

Probable cause

Moisture is frozen at expansion valve outlet and inlet.

Water is mixed with refrigerant.

· Drain water from refrigerant or replace refrigerant.

Corrective action

Replace liquid tank.

MA

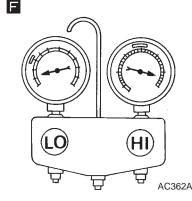
LC

Low-pressure Side Becomes Negative.

AT

TF

AX



Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.

Refrigerant cycle

High-pressure side is closed and refrigerant does not flow.

Expansion valve or liquid tank is frosted.

Probable cause

Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.

Corrective action

- If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.
- If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). If either of the above
- methods cannot correct the problem, replace expansion valve.
- Replace liquid tank.
- · Check lubricant for contamination.

HA

SC

Insufficient Heating

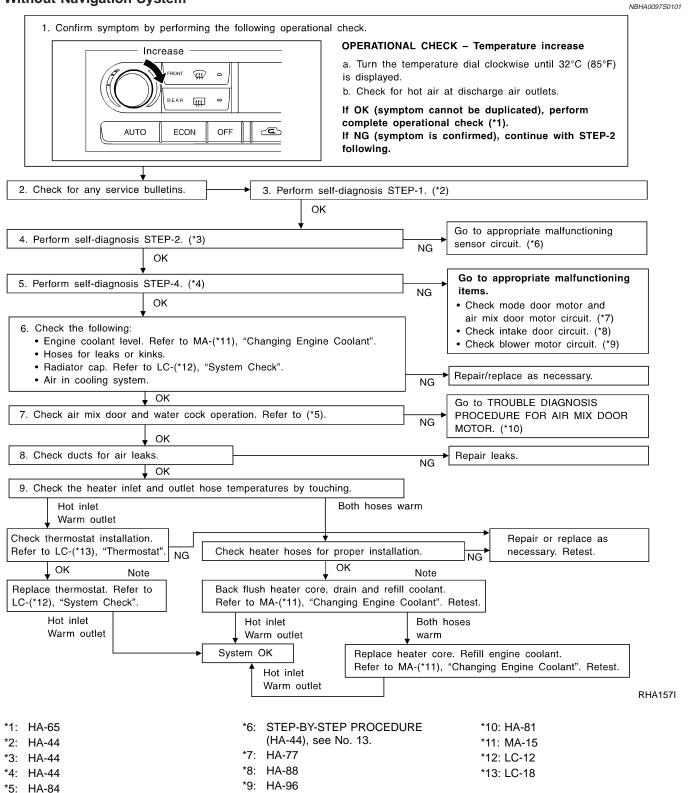
TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING SYMPTOM:

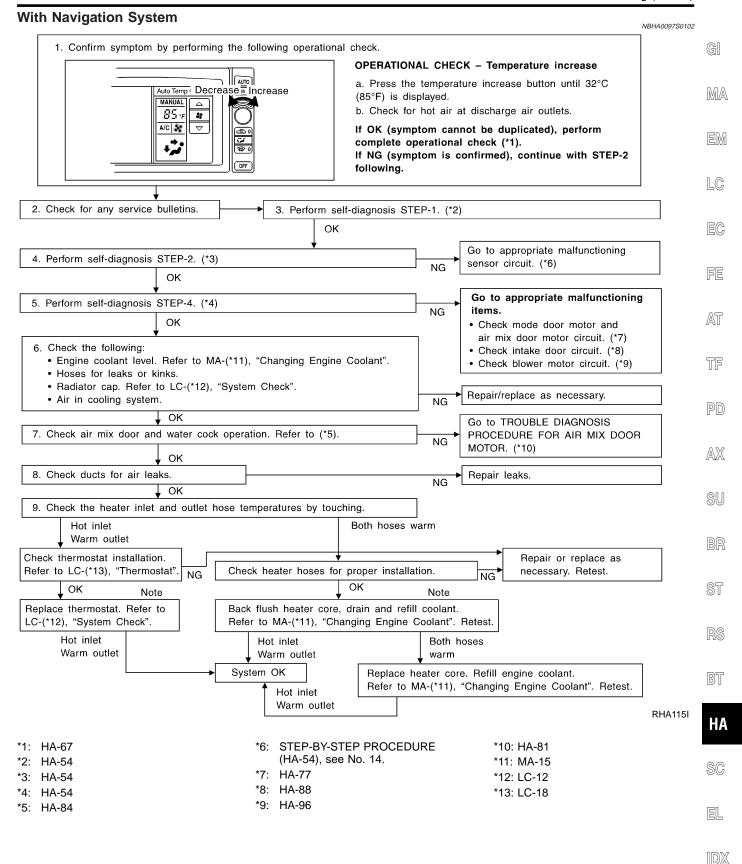
=NBHA0097

Insufficient heating

Inspection Flow Without Navigation System

NBHA0097S01



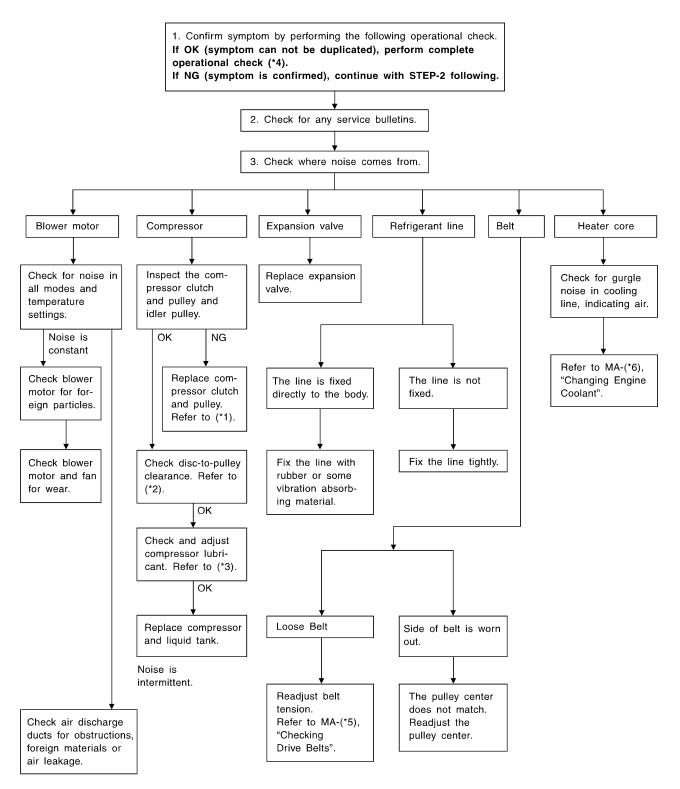


Noise

TROUBLE DIAGNOSIS PROCEDURE FOR NOISE SYMPTOM:

=NBHA0100

Noise



RHA883H

*1: HA-149 *2: HA-151 *3: HA-145 *4: HA-65 *5: MA-14 *6: MA-15

Self-diagnosis

TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS SYMPTOM:

=NBHA0101

MA

LC

EC

FE

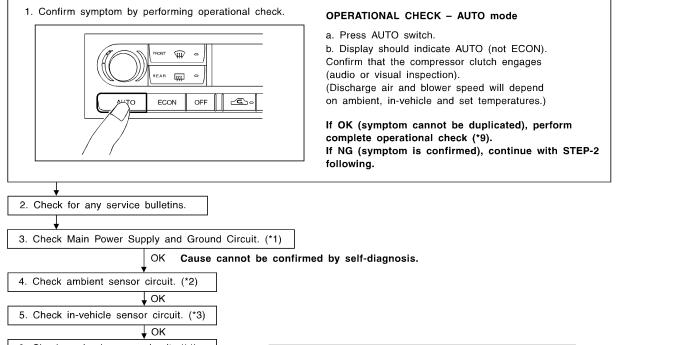
AT

Self-diagnosis cannot be performed.

NBHA0101S01

Inspection Flow Without Navigation System

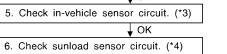
NBHA0101S0101



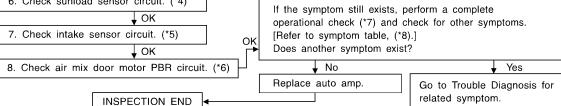
PD

TF

AX



SU



Another symptom exists.

ST

RHA158I

*1: HA-71

*4: HA-134 *5: HA-138 *7: HA-65 *8: HA-64

*2: HA-128 *3: HA-131

*6: HA-140

*9: HA-65

HA

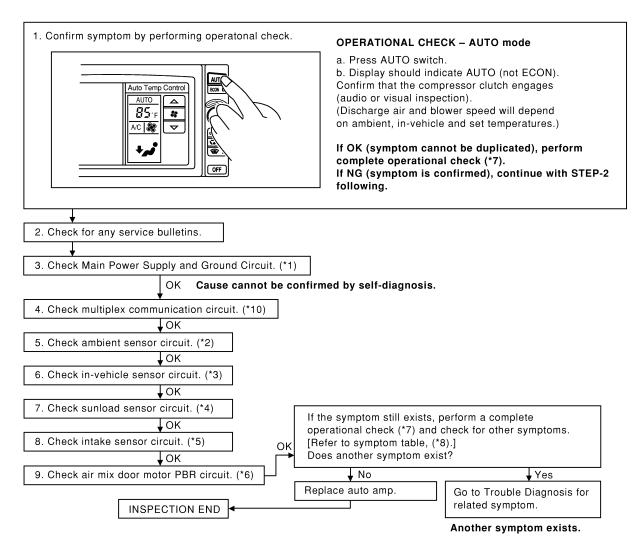
BT





With Navigation System

NBHA0101S0102



RHA116I

*1: HA-71 *2: HA-128 *3: HA-131 *4: HA-134 *5: HA-138 *6: HA-140 *7: HA-65

*8: HA-64 *9: HA-65 *10: HA-141

Memory Function

TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM:

=NBHA0102

MA

LC

EC

FE

AT

TF

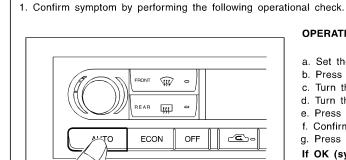
Memory function does not operate.

Inspection Flow

NBHA0102S01

Without Navigation System

NBHA0102S0101

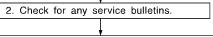


OPERATIONAL CHECK - Memory function

- a. Set the temperature 85°F or $32^{\circ}\text{C}.$
- b. Press OFF switch.
- c. Turn the ignition off.
- d. Turn the ignition on.
- e. Press the AUTO switch.
- f. Confirm that the set temperature remains at previous temperature.
- g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (*2).

If NG (symptom is confirmed), continue with STEP-2 following.



PD

3. Check Main Power Supply and Ground Circuit. (*1)

JOK

4. Replace auto amp.

AX SU

FINAL CHECK
 Go to self-diagnosis step-by-step
 procedure (*3) and perform
 self-diagnosis STEP-2.
 Confirm that code No. 20 is displayed.

RHA159I

ST



BT

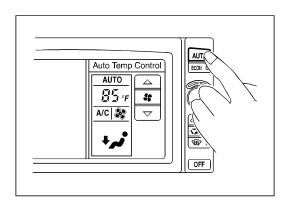


El

With Navigation System

NBHA0102S0102

1. Confirm symptom by performing the following operational check.



OPERATIONAL CHECK - Memory function

- a. Set the temperature 85°F or 32°C.
- b. Press OFF switch.
- c. Turn the ignition off.
- d. Turn the ignition on.
- e. Press the AUTO switch.
- f. Confirm that the set temperature remains at previous temperature.
- g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (*2).

If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Check Main Power Supply and Ground Circuit. (*1)

OK

4. Replace auto amp.

5. FINAL CHECK
Go to self-diagnosis step-by-step procedure (*3) and perform self-diagnosis STEP-2.
Confirm that code No. 20 is displayed.

RHA117I

ECON (ECONOMY) Mode

TROUBLE DIAGNOSIS PROCEDURE FOR ECON (ECONOMY) MODE SYMPTOM:

*2: HA-65

=NBHA0103 G

MA

LC

EC

FE

AT

TF

PD

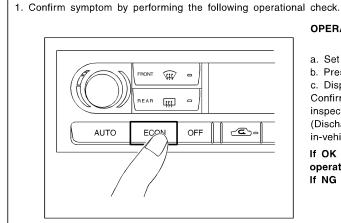
AX

ECON mode does not operate.

Inspection Flow Without Navigation System

NBHA0103S01

NBHA0103S0101



OPERATIONAL CHECK - ECON (ECONOMY) mode

- a. Set the temperature 75°F or 25°C.
- b. Press ECON switch.
- c. Display should indicate ECON (not AUTO).

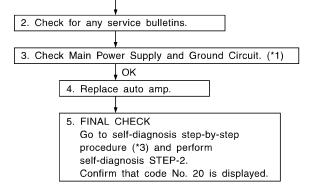
Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

If OK (symptom cannot be duplicated), perform complete operational check (*2).

If NG (symptom is confirmed), continue with STEP-2 following.

*3: HA-44



*1: HA-71

RHA160I

KHATOUI

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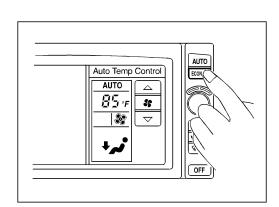
SC

EL

With Navigation System

NBHA0103S0102





OPERATIONAL CHECK - ECON (ECONOMY) mode

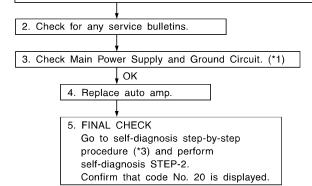
- a. Set the temperature 85°F or 32°C.
- b. Press ECON switch.
- c. Display should indicate ECON (not AUTO).

Confirm that the compressor clutch is not engaged (visual inspection)

(Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

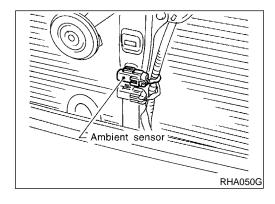
If OK (symptom cannot be duplicated), perform complete operational check (*2).

If NG (symptom is confirmed), continue with STEP-2 following.



RHA118I

*1: HA-71 *2: HA-67 *3: HA-54

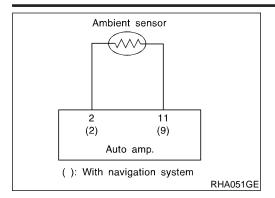


Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the driver's side condenser. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.



DIAGNOSTIC PROCEDURE

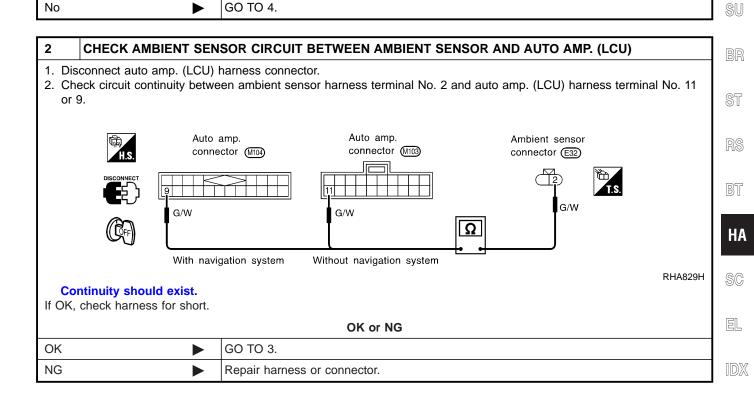
SYMPTOM: Ambient sensor circuit is open or shorted. ($\frac{\partial}{\partial t}$ or $-\frac{\partial}{\partial t}$ is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

GI

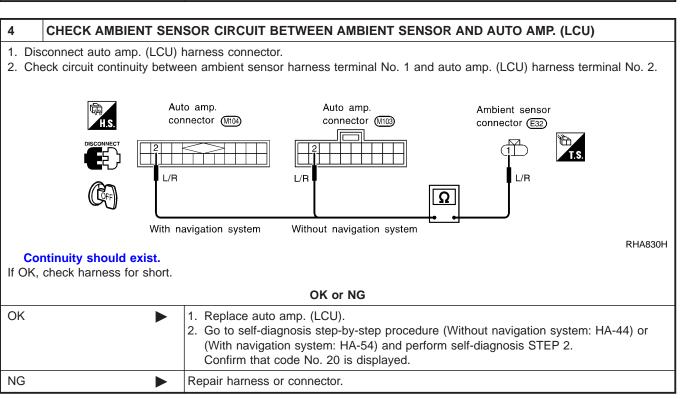
MA

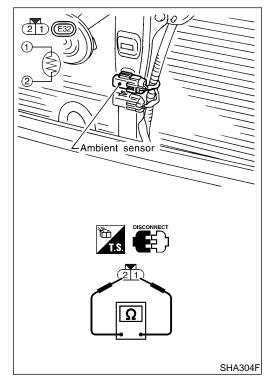
LC

1 CHECK VOLTAGE BETWEEN AMBIENT SENSOR HARNESS CONNECTOR AND BODY GROUND Disconnect ambient sensor harness connector. Do approx. 5 volts exist between ambient sensor harness terminal No. 1 and body ground? Ambient sensor connector (3) Ambient sensor connector (3) Arbient sensor connector (3) FE RHA052G Yes or No



3	CHECK AMBIENT SENSOR					
Refe	r to HA-130.					
	OK or NG					
OK	>	 Replace auto amp. (LCU). Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 				
NG	>	Replace ambient sensor.				





COMPONENT INSPECTION

Ambient Sensor

NBHA0042

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Resistance k Ω
12.73
9.92
7.80
6.19
4.95
3.99
3.24
2.65
2.19
1.81

Temperature °C (°F)	Resistance kΩ
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

MA

GI

If NG, replace ambient sensor.

EM

LC

In-vehicle sensor RHA103G

Aspirator

In-vehicle Sensor Circuit COMPONENT DESCRIPTION

NBHA0043

In-vehicle sensor

NBHA0043S01

The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier.

FE

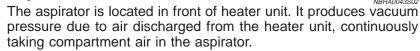
AT

TF

Aspirator

RHA636F

.....



PD

SU

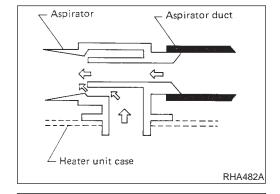
ST

_ _

1110

BT

HA

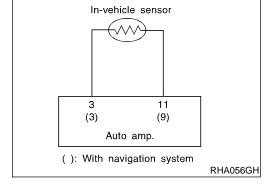


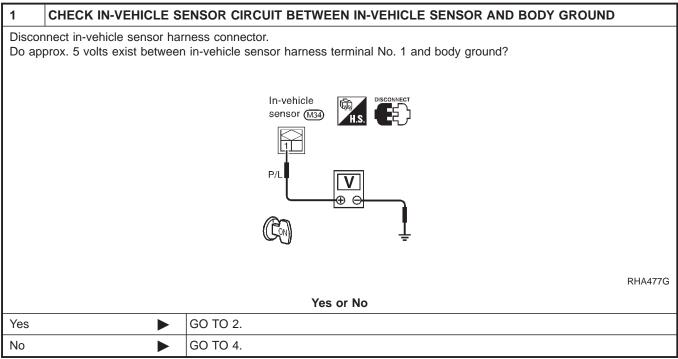
DIAGNOSTIC PROCEDURE

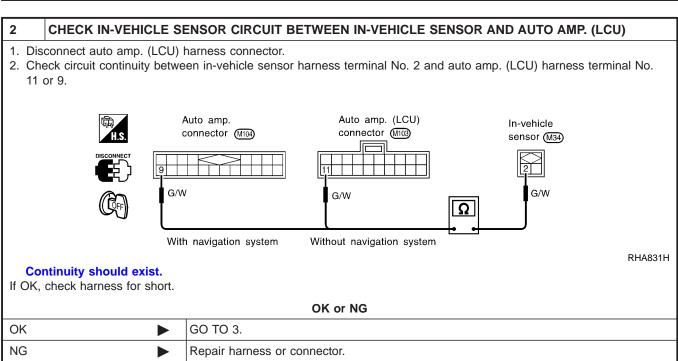
SC

SYMPTOM: In-vehicle sensor circuit is open or shorted. (こっ or -こっ is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

EL





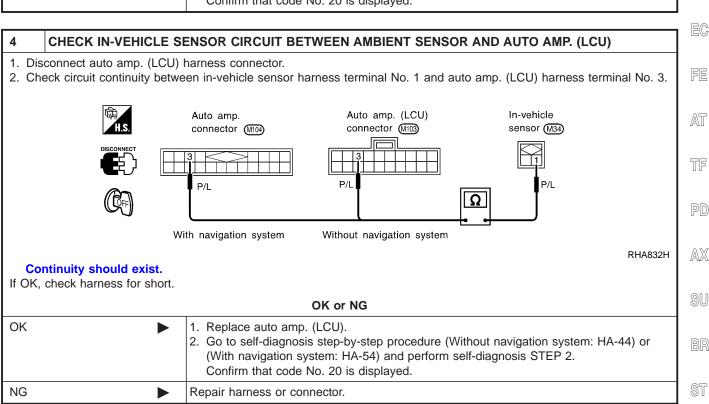


GI

MA

LC

3	CHECK IN-VEHICLE S	ENSOR	٦
Refe	r to HA-134.		1
		OK or NG	
OK	>	Replace auto amp. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed.	
NG	>	 Replace in-vehicle sensor. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 	

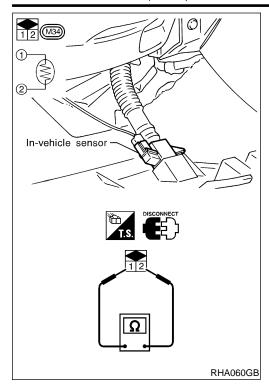


RS

BT

HA

SC



COMPONENT INSPECTION

In-vehicle Sensor

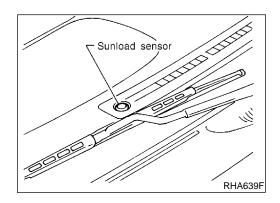
NBHA0045

NBHA0045S01

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07
	

If NG, replace in-vehicle sensor.



Sunload Sensor Circuit COMPONENT DESCRIPTION

NDUAGOA

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.

SUNLOAD INPUT PROCESS

NBHA004

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily

obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

MA

EM

LC

Sunload sensor 11 (9) (10)Auto amp. (): With navigation system

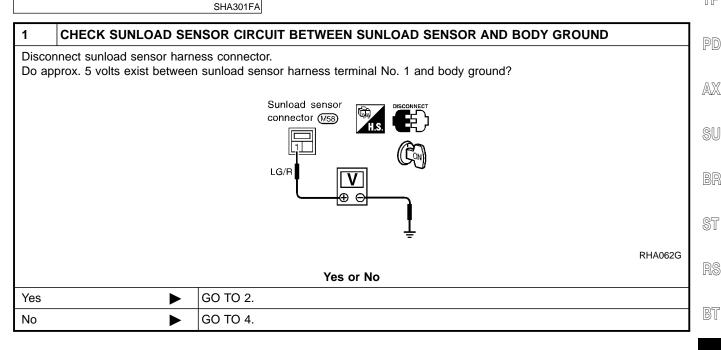
DIAGNOSTIC PROCEDURE

SYMPTOM: Sunload sensor circuit is open or shorted. (25 or -25 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)

FE

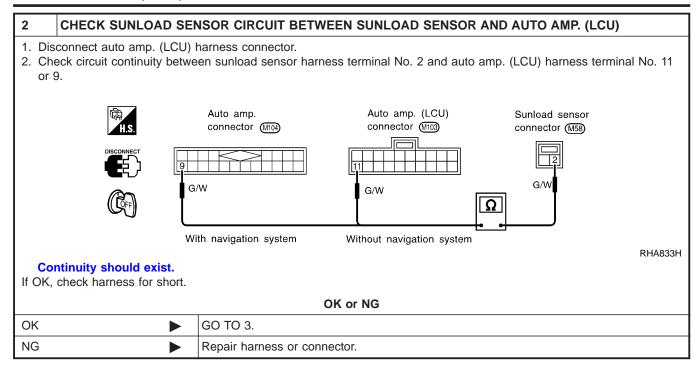
AT

TF

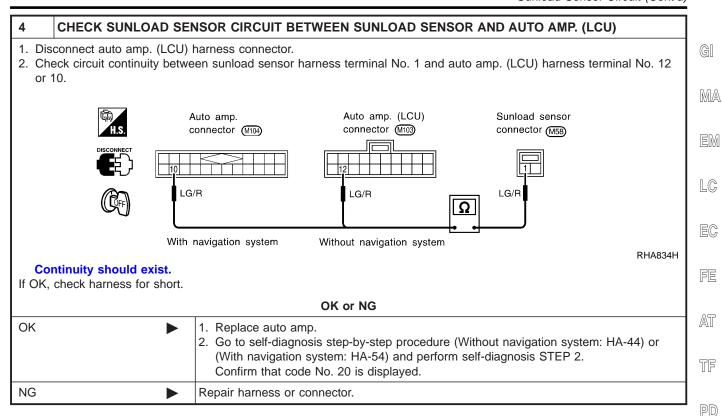


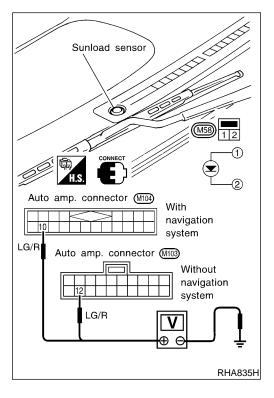
HA

SC



3	CHECK SUNLOAD SENSOR.			
Refe	r to HA-137.			
OK or NG				
OK	>	 Replace auto amp. (LCU). Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 		
NG	•	 Replace sunload sensor. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 		





COMPONENT INSPECTION Sunload Sensor

NBHAU049

Measure voltage between auto amp. terminal 12 (10) and body ground.

If NG, replace sunload sensor.

When checking sunload sensor, select a place where sun shines directly on it.

НА

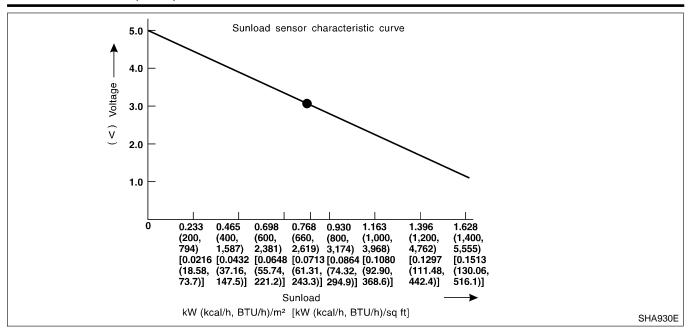
BT

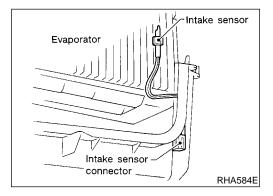
AX

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Intake Sensor Circuit COMPONENT DESCRIPTION

NBHA0105

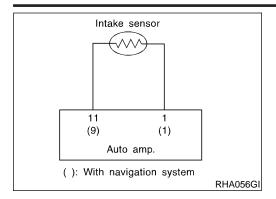
Intake Sensor

The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the auto amp.

After disconnecting intake sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace intake sensor.



No

DIAGNOSTIC PROCEDURE

SYMPTOM: Intake sensor circuit is open or shorted. (E'Y or -24 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

MA

LC

EC

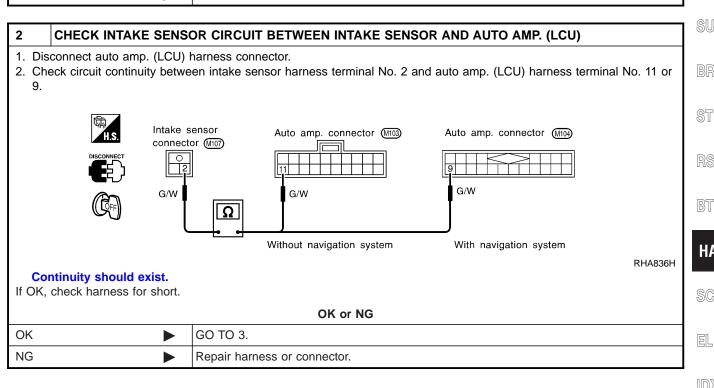
AT

TF

AX

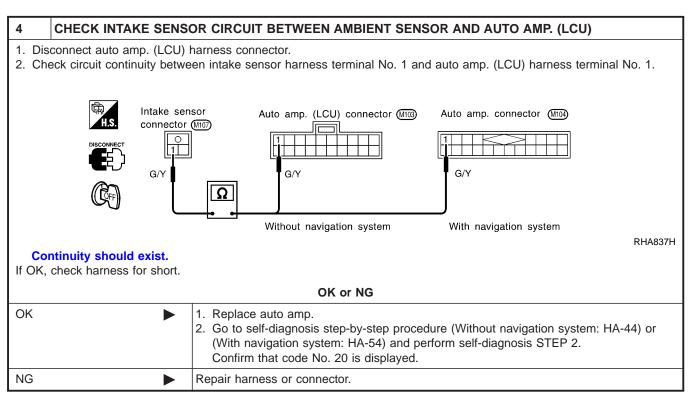
1 CHECK INTAKE SENSOR CIRCUIT BETWEEN INTAKE SENSOR AND BODY GROUND Disconnect intake sensor harness connector. Do approx. 5 volts exist between intake sensor harness terminal No. 2 and body ground? Intake sensor connector (M107) RHA071I Yes or No Yes GO TO 2.

GO TO 4.



HA

3	CHECK INTAKE SENSO	R	
Refer	Refer to HA-138.		
	OK or NG		
OK		 Replace auto amp. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 	
NG		 Replace intake sensor. Go to self-diagnosis step-by-step procedure (Without navigation system: HA-44) or (With navigation system: HA-54) and perform self-diagnosis STEP 2. Confirm that code No. 20 is displayed. 	

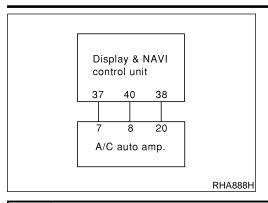


Air Mix Door Motor PBR Circuit DIAGNOSTIC PROCEDURE

For description of mode door motor and air mix door motor circuit, refer to HA-83.

SYMPTOM: If PBR circuit is open or shorted. (-25 or 25 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for mode door motor and air mix door motor. Refer to HA-77.



Multiplex Communication Circuit DIAGNOSTIC PROCEDURE SYMPTOM:

A/C system does not come on.

A/C system can not controlled.

NBHA0118

GI

MA

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EC

FE

AT

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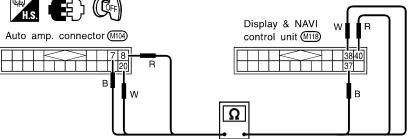
AX

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CHECK CIRCUIT CONTINUITY BETWEEN DISPLAY & NAVI CONTROL UNIT AND AUTO AMP. Check circuit continuity between each terminal on Display & Navigation control unit and on auto amp.



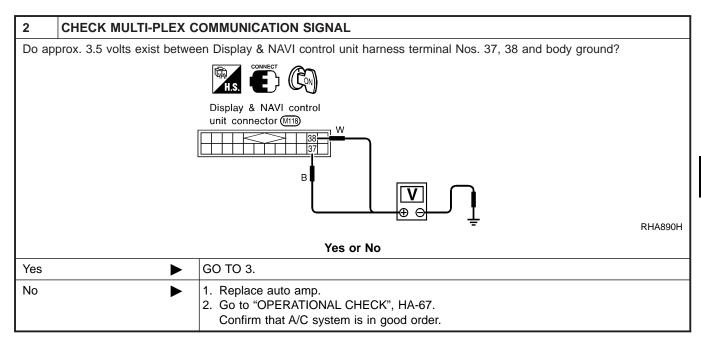
RHA889H

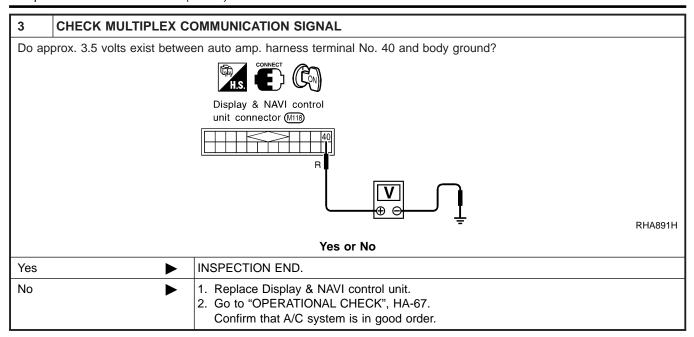
Continuity should exist.

If OK, check harness for short.

OK or NG

OK GO TO 2. NG 1. Repair harness or connector. 2. Go to "OPERATIONAL CHECK", HA-67. Confirm that A/C system is in good order.





HFC-134a (R-134a) Service Procedure

SETTING OF SERVICE TOOLS AND EQUIPMENT DISCHARGING REFRIGERANT

NBHA0070

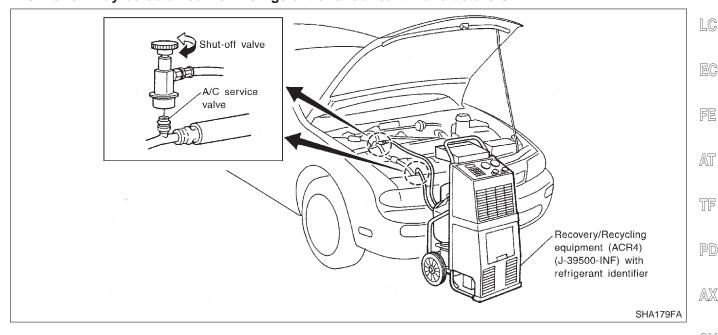
NBHA0070S01

NBHA0070S0101

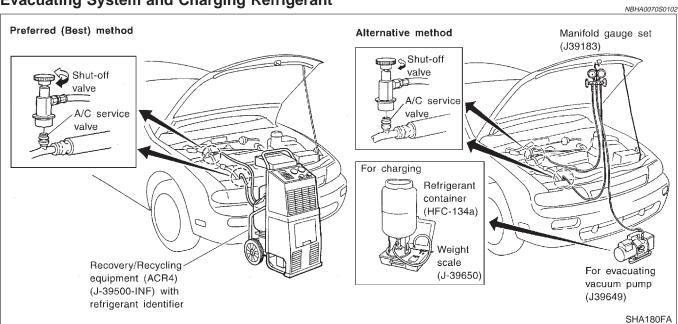
WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.





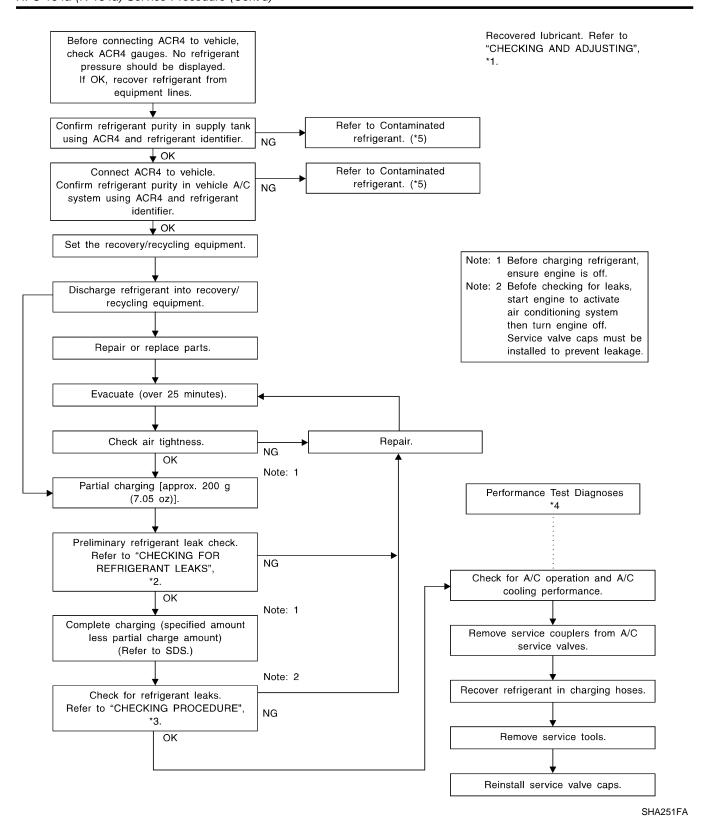
Evacuating System and Charging Refrigerant



HA

SC

EL



Maintenance of Lubricant Quantity in Compressor

Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

MA

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

Name: Nissan A/C System Oil Type S

NBHA0071S01

Part number: KLH00-PAGS0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the test group shown below.

AT CHECK LUBRICANT RETURN OPERATION Can lubricant return operation be performed? • A/C system works properly. • There is no evidence of a large amount of lubricant leakage. Yes or No GO TO 2. Yes No GO TO 3.

2 PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS:

- 1. Start engine, and set the following conditions:
- Test condition

Engine speed: Idling to 1,200 rpm

A/C or AUTO switch: ON Blower speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]

2. Next item is for V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm², 85 psi) or higher.

If less than the reference level, attach a cover to the front face of the condenser to raise the pressure.

- 3. Perform lubricant return operation for about 10 minutes.
- 4. Stop engine.

CAUTION:

If excessive lubricant leakage is noted, do not perform the lubricant return operation.

3	CHECK COMPRESSOR	ł .			
Should	d the compressor be replace	eed?			
	Yes or No				
Yes	>	Go to "Lubricant Adjustment Procedure for Compressor Replacement", (HA-147).			
No	•	GO TO 4.			

HA

AX

SC

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART				
	re any part to be replaced? ant leakage.)	(Evaporator, condenser, liquid tank or in case there is evidence of a large amount of			
		Yes or No			
Yes	>	Go to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", (HA-147).			
No	•	Carry out the A/C performance test.			

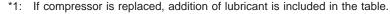
Maintenance of Lubricant Quantity in Compressor (Cont'd)

Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system.

Amount of lubricant to be added

Amount of lubricant to be added				
Part replaced system Amount of lubrics mℓ (US fl oz, Imp fl oz, Im	Lubricant to be added to system	- Remarks	MA	
	Amount of lubricant $m\ell$ (US fl oz, Imp fl oz)		EM	
Evaporator	75 (2.5, 2.6)	_	LC	
Condenser	75 (2.5, 2.6)	_		
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	EC	
In case of refrigerant	30 (1.0, 1.1)	Large leak	FE	
leak	_	Small leak *2		



^{*2:} If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjusting Procedure for Compressor Replacement

Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.

AT

Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to AXX "CONTAMINATED REFRIGERANT", HA-2.

3. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-2.

Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.

5. Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.

Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.

Measure an amount of new lubricant installed equal to amount

drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.

Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.

HA

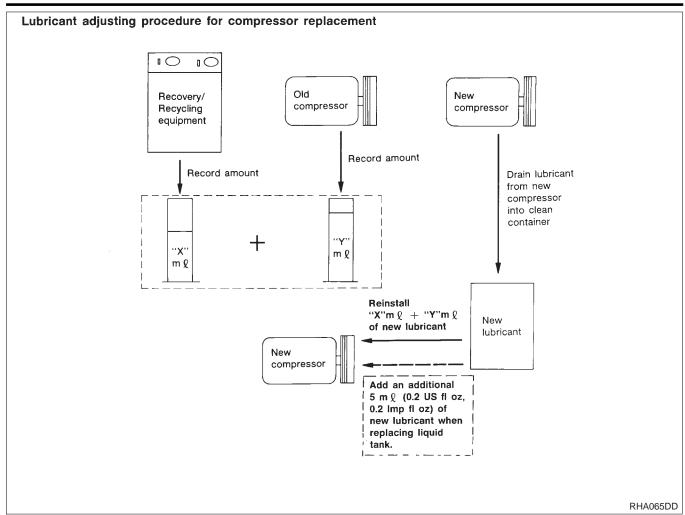
9. Torque the drain plug.

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

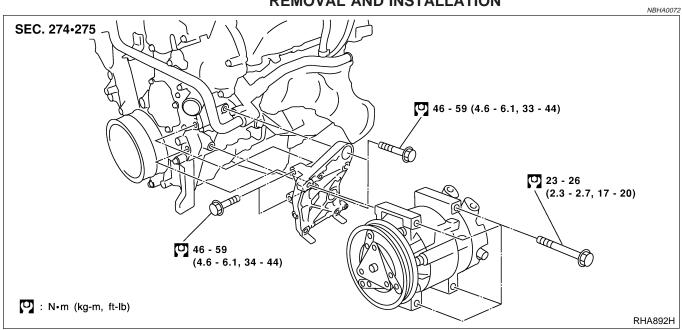
SC

10. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 me (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

EL



Compressor REMOVAL AND INSTALLATION



GI

MA

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EC

FE

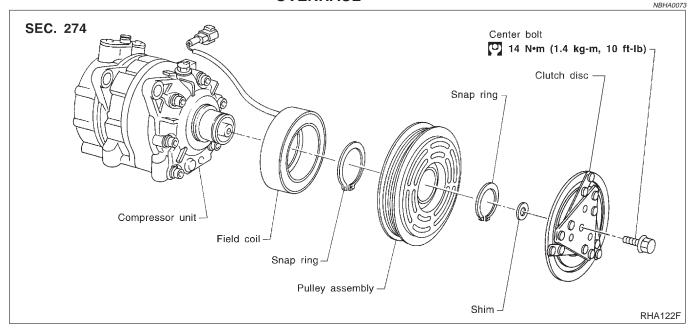
AT

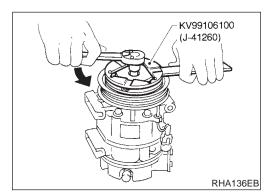
PD

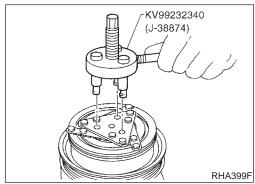
AX

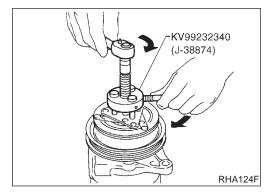
ST

Compressor Clutch OVERHAUL









REMOVAL

• When removing center bolt, hold clutch disc with clutch disc wrench.

SU

Remove the clutch disc using the clutch disc puller.
 Insert the holder's three pins into the holes in the clutch disc.
 Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc.
 After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.

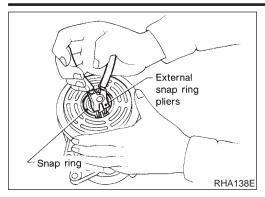
HA

SC

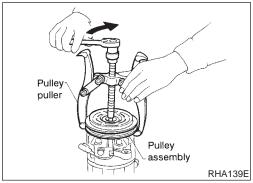
BT

IDX

EL



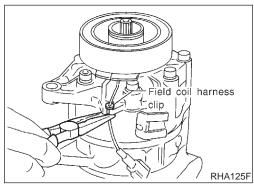
Remove the snap ring using external snap ring pliers.



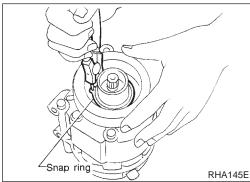
Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

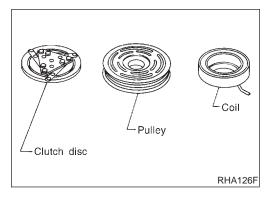
To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.



Remove the field coil harness clip using a pair of pliers.



Remove the snap ring using external snap ring pliers.



INSPECTION

NBHA0075

Clutch Disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

Pulley

NBHA0075S02

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

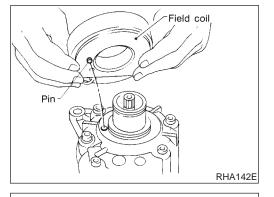
NBHA0075S03

Check coil for loose connection or cracked insulation.

MA

EM

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KV99106200 (J-41261)

RHA143EA

INSTALLATION

NBHA0076

Install the field coil. Be sure to align the coil's pin with the hole in the compressor's front head.

FE

Install the field coil harness clip using a screwdriver.

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Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

PD

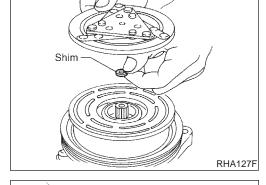
AX

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Install the clutch disc on the drive shaft, together with the ST original shim(s). Press the clutch disc down by hand.

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Snap ring-Pulley assembly

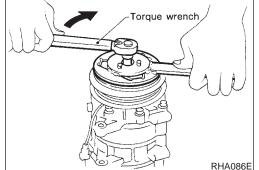
> Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.

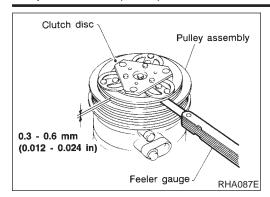
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Compressor Clutch (Cont'd)



• Check clearance around the entire periphery of clutch disc.

Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.

Break-in Operation

JRHANN76SN1

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

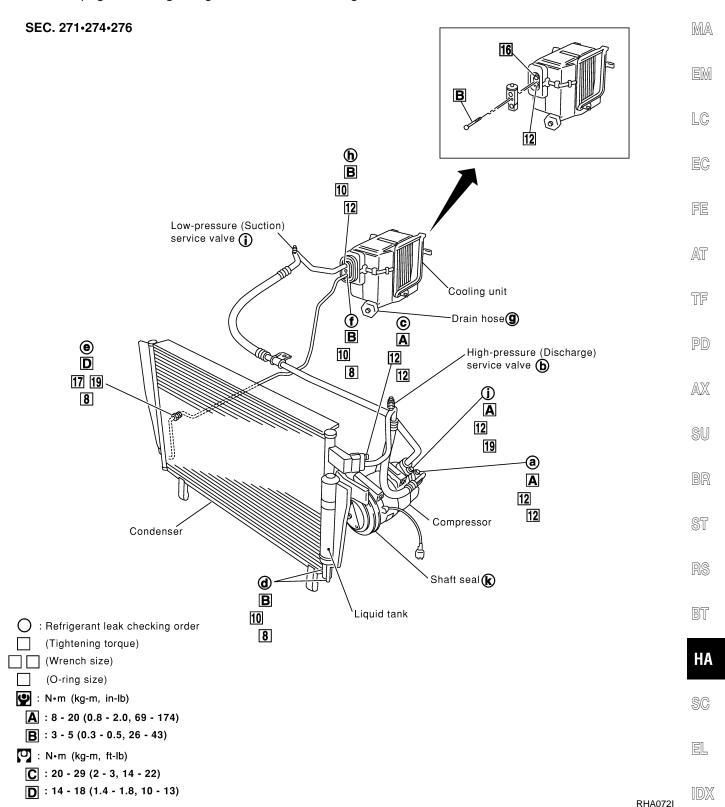
GI

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Refrigerant Lines

REMOVAL AND INSTALLATION

• Refer to page HA-4 regarding "Precautions for Refrigerant Connection".



CHECKING FOR REFRIGERANT LEAKS

- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
- If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- 1. Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

NOTE:

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

- Check A/C system static (at rest) Pressure. Pressure must be at least 345 kPa (50 psi).
- Pour one bottle (1/4 ounce /7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- Start engine and switch A/C ON.

- 5. When the A/C operating (compressor running), inject one bottle (1/4 ounce /7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacture's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

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CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.



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NOTE

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

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7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

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ELECTRONIC REFRIGERANT LEAK DETECTOR Precautions for Handling Leak Detector

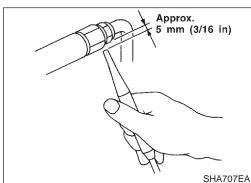
NBHA0115

NBHA0115S01 5 A/C leak

When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

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1. Position probe approximately 5 mm (3/16 in) away from point to be checked.

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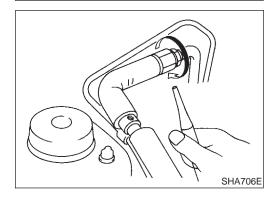
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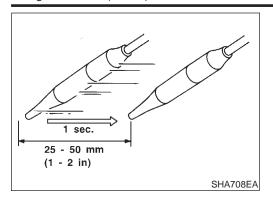
2. When testing, circle each fitting completely with probe.

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Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

Checking Procedure

NBHA0115S02

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator drain hose g to shaft seal k). Refer to HA-153. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the tube fitting.

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose.

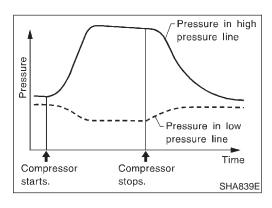
 If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.

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- Do not stop when one leak is found. Continue to check for additional leaks at all system components.
 If no leaks are found, perform steps 7 - 10.
- 7. Start engine.
- 8. Set the heater A/C control as follows:
- 1) A/C switch ON.
- 2) Face mode
- 3) Recirculation switch ON
- 1) Max cold temperature
- 5) Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.





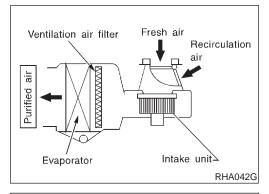


Belt

TENSION ADJUSTMENT

• Refer to MA-14, "Checking Drive Belts".

NBHA0079



Ventilation Air Filter FUNCTION

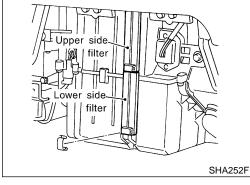
NBHA0108

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing ventilation air filter into cooling unit.

NOTE:

To replace ventilation air filter, refer to MA-7, "Periodic Maintenance".

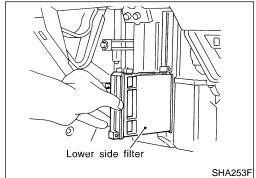
Caution label is fixed inside the glove box.



REPLACEMENT PROCEDURE

NBHA0109

- 1. Remove glove box.
- 2. Remove instrument lower panel from instrument panel.
- 3. Remove ventilation air filter fixed clip.



- 4. Take out the lower side ventilation air filter from cooling unit.
- 5. Then slide upper side filter to the bottom position and take off the ventilation air filter from the cooling unit.
- 6. Replace with new one and reinstall on cooling unit.
- 7. Reinstall clip, instrument lower panel and glove box.

	Compressor		NBHA0081
Model		CALSONIC KANSEI make V-6	11211110001
Туре		V-6 variable displacement	
Displacement	Max.	184 (11.228)	
cm ³ (cu in)/rev.	Min.	14.5 (0.885)	
Cylinder bore x stroke mm (in)		37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]	
Direction of rotation		Clockwise (viewed from drive end)	
Drive belt		Poly V	
	Lubricant		NBHA0082
Model		CALSONIC KANSEI make V-6	
Name		Nissan A/C System Oil Type S	
Part number*		KLH00-PAGS0	
Capacity	Total in system	180 (6.1, 6.3)	
mℓ (US fl oz, Imp fl oz)	Compressor (Service part) charging amount	180 (6.1, 6.3)	
Always check with the Pa	arts Department for the latest parts information.		
	Refrigerant		NBHA0083
Туре		HFC-134a (R-134a)	
Capacity kg (lb)		0.45 (0.99)	
Refer to EC-715	Engine Idling \$ "Idle Speed and Ignition Timing".	Speed (When A/C is ON)	NBHA0084
	Belt Tension Engine Maintenance".		NBHA0085
Refer to MA-31,	Engine maintenance .		

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NOTES