### **TRANSFER**

# **SECTION**

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	•		

#### **PRECAUTIONS**

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

### Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI QX4 is as follows:

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- For a frontal collision
  - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

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- For a side collision
  - The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

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Information necessary to service the system safely is included in the RS section of this Service Manual.

**WARNING:** 

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.

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• Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Baq Module, see the RS section.

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 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connector (and by yellow harness protector or yellow insulation tape before the harness connectors).

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Precautions

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Before connecting or disconnecting the Transfer control unit harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the Transfer control unit. Because battery voltage is applied to Transfer control unit even if ignition switch is turned off.

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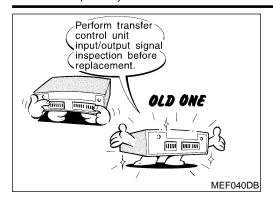
 When connecting or disconnecting pin connectors into or from Transfer control unit, take care not to damage pin terminals (bend or break).
 Make sure that there are not any bends or breaks on

Transfer control unit pin terminal, when connecting pin

Bend

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connectors.



 Before replacing Transfer control unit, perform Transfer control unit input/output signal inspection and make sure whether Transfer control unit functions properly or not. (See page TF-55.)

#### **Service Notice**

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- Before proceeding with disassembly, thoroughly clean the outside of the all-mode 4WD transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- 2) Disassembly should be done in a clean work area.
- 3) Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the all-mode 4WD transfer.
- 4) Place disassembled parts in order for easier and proper assembly.
- 5) All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- 6) Gaskets, seals and O-rings should be replaced any time the all-mode 4WD transfer is disassembled.
- 7) It is very important to perform functional tests whenever they are indicated.
- 8) The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place removed parts in a parts rack in order to replace them in correct positions and sequences. Care will also prevent springs and small parts from becoming scattered or lost.
- 9) Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- 10) Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, and to hold bearings and washers in place during assembly. Do not use grease.
- 11) Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- 12) After overhaul, refill the transfer with new ATF. Always follow the procedures, MA-23, "Changing All-mode 4WD Transfer Fluid".

#### Wiring Diagrams and Trouble Diagnosis

NBTF0003

- When you read wiring diagrams, refer to the following:
- GI-11, "HOW TO READ WIRING DIAGRAMS"

• EL-10, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

	Special Ser	NB1F00	004
ne actual shapes of K	ent-Moore tools may differ from those of special	service tools illustrated here.	_ (
Tool number Kent-Moore No.) Tool name	Description		[
CV38108300 (J44195) Companion flange wrench		Removing companion flange nut Installing companion flange nut	[
(V40100621	NT771	Installing front drive shaft bearing	_
J26091) Orift	a b	a: 76 mm (2.99 in) dia. b: 69 mm (2.72 in) dia.	
	NT086		
ST30032000 — ) Base		Installing front drive shaft bearing a: 38 mm (1.50 in) dia. b: 80 mm (3.15 in) dia.	
	ba		
	NT660		
ST30031000 — ) Puller	a b	Removing front drive shaft bearing a: 90 mm (3.54 in) dia. b: 50 mm (1.97 in) dia.	
T	NT411		_
:T33052000 — ) .dapter		Removing front drive shaft bearing a: 28 mm (1.10 in) dia. b: 22 mm (0.87 in) dia.	
	a V		
ST35271000 J26091) Drift	NT431	Installing rear oil seal Removing and installing press flange snap ring a: 72 mm (2.83 in) dia.	_
	a b	b: 63 mm (2.48 in) dia.	
	NT115		_

Tool number (Kent-Moore No.) Tool name	Description	
ST27863000 ( — ) Support ring		Removing and installing press flange snap ring a: 74.5 mm (2.933 in) dia. b: 62.5 mm (2.461 in) dia.
KV40104710 ( — ) Support ring	NT661	Removing and installing press flange snap ring a: 76.3 mm (3.004 in) dia. b: 67.9 mm (2.673 in) dia.
ST35291000 ( — ) Remover	NT661	Removing mainshaft rear bearing a: 40 mm (1.57 in) dia. b: 29.5 mm (1.161 in) dia. c: 22.5 mm (0.886 in) dia.
ST30090010 ( — ) Remover	NT662	Removing mainshaft rear bearing a: 165 mm (6.50 in) b: 25 mm (0.98 in) dia. c: M16 x P2.0
KV38100500 ( — ) Drift	NT663	Installing front drive shaft oil seal a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.
KV40100621 (J25273) Drift	NT115	Installing mainshaft rear bearing a: 76 mm (2.99 in) dia. b: 69 mm (2.72 in) dia.
	NT104	

		Special Service Tools (Cont'd	<u>()</u>
Tool number (Kent-Moore No.) Tool name	Description		<b>G</b> I
KV32101100 ( — ) Pin punch	a	Removing and installing L-H fork, 2-4 fork a: 6 mm (0.24 in) dia.	- Ma
	NT410		EM
ST3306S001 (J22888-D) Differential side bearing puller	a a a	Installing mainshaft rear bearing Removing sun gear assembly a: 28.5 mm (1.122 in) dia. b: 38 mm (1.50 in) dia.	- LC EC
1: ST33051001 ( — ) Puller 2: ST33061000 (J8107-2)			FE
Adapter ST30911000	NT072	Installing mainshaft and planetary carrier assembly	- AT
( — ) Puller	a — b — b —	a: 98 mm (3.86 in) dia. b: 40.5 mm (1.594 in) dia.	TF PD
	NT664		_ AX
KV381054S0 ( — )		Removing rear oil seal	
Outer race puller			SU BR
	₩ ৣ ₩		ST
KV40105230 ( — ) Adapter	NT665	Installing planetary carrier assembly a: 92 mm (3.62 in) dia. b: 86 mm (3.39 in) dia.	- RS
	C C	c: 12 mm (0.47 in)	BT
	NT666		HA
KV40105310 ( — ) Support ring	a—b—b—	Installing planetary carrier assembly a: 89.1 mm (3.508 in) dia. b: 80.7 mm (3.177 in) dia.	SC
			EL
	NT661		IDX

Description	
	Installing planetary carrier assembly a: 69 mm (2.72 in) dia. b: 52 mm (2.05 in) dia. c: 120 mm (4.72 in) dia.
NT667	
a b	Installing transfer cover oil seal a: 65 mm (2.56 in) dia. b: 49 mm (1.93 in) dia.
NT673	
a b	Removing and installing press flange snap ring a: 76.3 mm (3.004 in) dia. b: 130 mm (5.12 in)
NT668	
① ② ② ② ③ ⑤ ⑤ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥ ⑥	Installing clutch piston a: 88.5 mm (3.484 in) dia. b: 158 mm (6.22 in) dia.
NT669	
	Removing center case oil seal Removing rear oil seal a: 250 mm (9.84 in) b: 160 mm (6.30 in)
NT414	
a c	Removing companion flange a: 135 mm (5.31 in) b: 100 mm (3.94 in) c: 170 mm (6.69 in)
	NT668  NT669

	-,	(6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Tool number (Kent-Moore No.) Tool name	Description	GI
(J35864) Drift	Installing oil seal	 M <i>A</i>
		EN
	NT671	LC
		 EC

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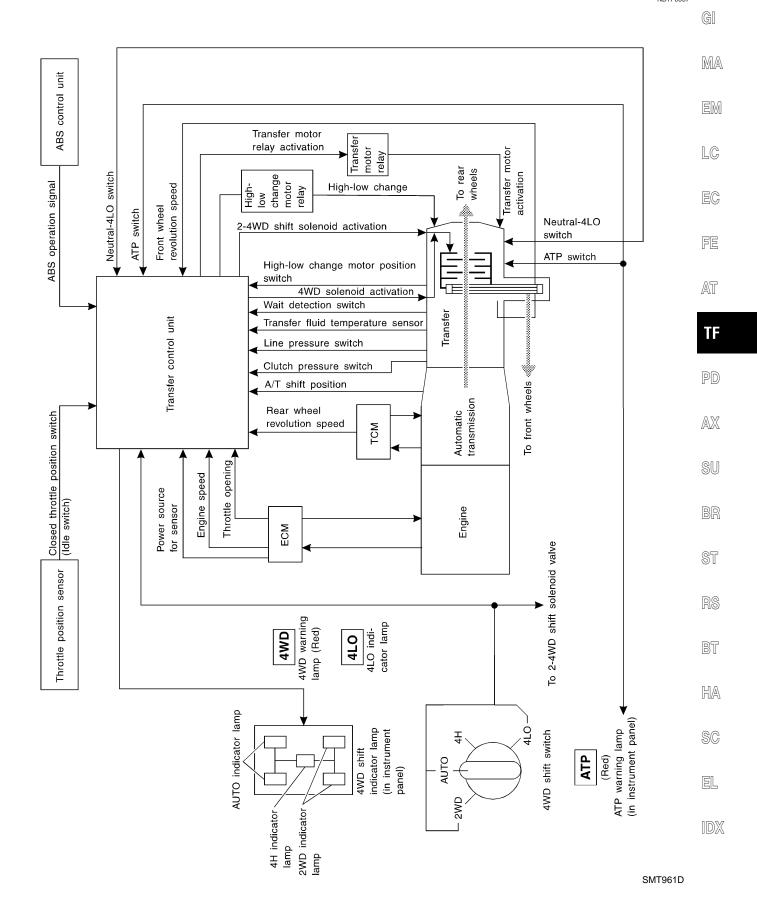
#### **Commercial Service Tools**

		90111111919	NBTF0	005 PD
Tool name	Description			
Puller			Removing companion flange, clutch gear and mainshaft gear bearing	
				SU
	NT077			- BR

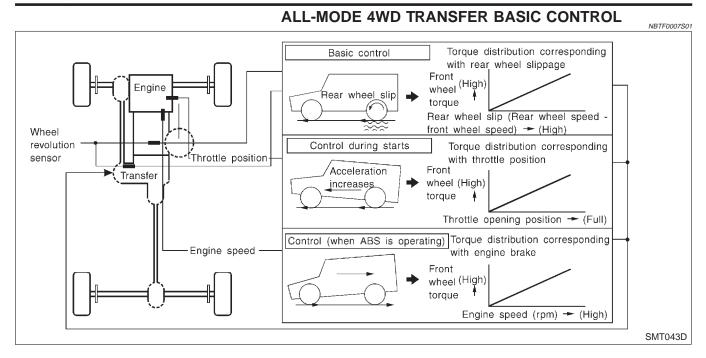
### **Cross-sectional View** NBTF0006 To rear final drive : 4L LOCK - 2WD Clutch hub assembly Mainshaft -Rear case Transfer motor Center case -Sub-oil pump - Control valve -Multiple disc clutch Front drive shaft -Chain -Center case Planetary carrier assembly Drain plug-Front case 2-4 sleeve Internal gear Sun gear assembly-L-H sleeve-From transmission

#### **Control System**

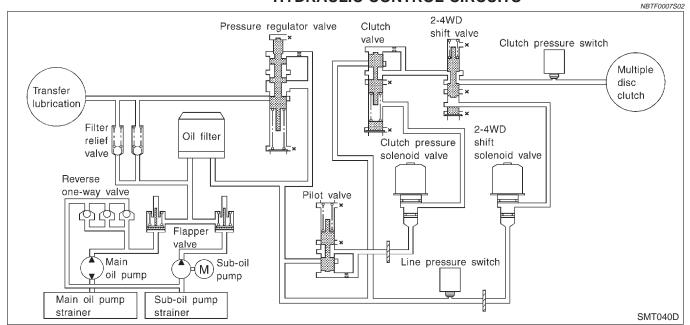
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**TF-11** 



#### HYDRAULIC CONTROL CIRCUITS



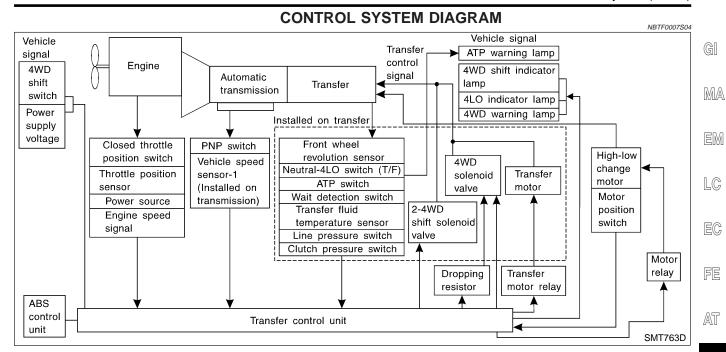
#### **OUTLINE**

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All-mode 4WD transfer is controlled by the transfer control unit and sensors.

If a malfunction occurs in the all-mode 4WD system, the 4WD warning lamp lights up to indicate the system malfunction. There are two ways to identify the cause of the malfunction.

- Performing the self-diagnosis. (The 4WD warning lamp will indicate what kind of malfunction has occurred by flickering.)
- Performing diagnosis using CONSULT-II.



#### INDICATIONS OF 4WD WARNING LAMP

NBTF0007S05

Condition	Content	4WD warning lamp
During self-diagnosis	Indicates the malfunction position by number of flickers.	Flickers at malfunction mode.
Lamp check*	Checks the lamp by turning ON during engine starting. After engine starts, it turns OFF if there are no malfunctions.	ON
Malfunction in 4WD system*	Turns ON to indicate malfunction. When ignition switch is turned to "OFF" or the malfunction is corrected, it turns OFF.	ON
When vehicle is driven with different diameters of front and rear tires	Flickers once every 2 seconds. Turns OFF when ignition switch is "OFF".	Flickers once every 2 seconds.
High fluid temperature in transfer unit	When fluid temperature is high or fluid temperature sensor circuit is shorted, it flickers twice every second.  It turns OFF when fluid temperature becomes normal.	Flickers twice a second.
Other than above (System is normal.)	Lamp is OFF.	OFF

<sup>\*:</sup> When 4WD warning lamp is ON, all the 4WD shift indicator lamps turn OFF.

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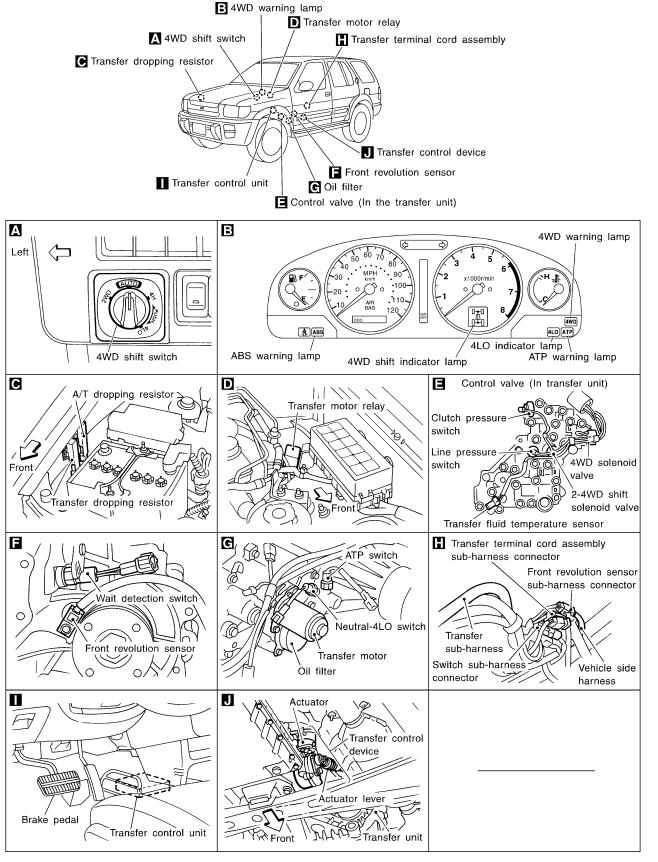
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#### **Location of Electrical Parts**

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#### **Description of Electrical Parts**

#### TRANSFER MOTOR

NBTF0067

- NBTF0067S01 1. The transfer motor drives the sub-oil pump to provide proper lubrication and oil pressure control when the vehicle is at standstill, during low-speed operations or is being driven in reverse.
- 2. The main oil pump is operated by the driving force of the mainshaft. In other words, sufficient oil pressure buildup does not occur when the vehicle is at standstill or during low-speed operations. While the vehicle is being driven in reverse, the main oil pump rotates in the reverse direction. Therefore the main oil pump does not discharge oil pressure. During any of the above vehicle operations, the transfer motor drives the sub-oil pump to compensate for insufficient oil pressure.



The transfer motor operates as follows:

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1) The motor relay turns OFF in the 2WD mode.

2) The motor relay operates as described in the table below in modes other than the 2WD mode.

#### Table 1

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PNP switch "R" position	VFF (Vehicle speed)	A/T position	Motor relay drive command
ON	_	R	ON
	0 km/h	Positions other than the "P" or "N" positions	ON
OFF	_	"P" or "N" position (See Table 2.)	_
	0 < VFF ≦ 30 km/h	_	ON
	30 < VFF < 35 km/h	_	HOLD
	35 km/h ≦ VFF	_	OFF



#### Table 2

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A/T position	N-4L SW	4MD made	Throttle position		
A/T position N-4L	N-4L 5VV	4WD mode	0 - 0.07/8	0.07/8 - 1/8	1/8 - MAX
		LOCK (4H)	ON	ON	ON
N	OFF	Positions other than the LOCK position (2WD or AUTO)	See NOTE.	HOLD	ON
	ON	_	See NOTE.	HOLD	ON
Р	_	_	See NOTE.	HOLD	ON

#### NOTE:

OFF (after 2.5 seconds have elapsed.)

4. 4WD shift switch, PNP switch, Neutral-4LO switch, vehicle speed sensor and throttle position sensor are used in conjunction with the transfer motor.

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#### WAIT DETECTION SWITCH

1. The wait detection switch releases the "booming" torque produced in the propeller shaft. After the release of the "booming" torque, the wait detection switch helps provide the 4WD lock gear (clutch drum) shifts. A difference may occur between the operation ("4LO" to "4H" shift only) of the 4WD shift switch and actual drive mode. At this point, the wait detection switch senses an actual drive mode.



2. The wait detection switch operates as follows: 4WD lock gear (clutch drum) locked: ON 4WD lock gear (clutch drum) released: OFF

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3. The wait detection switch senses an actual drive mode and the 4WD shift indicator lamp indicates the vehicle drive mode.

#### **ALL-MODE 4WD SYSTEM**

Description of Electrical Parts (Cont'd)

#### 2-4WD SHIFT SOLENOID VALVE

NRTF0067

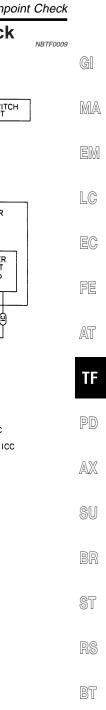
The 2-4WD shift solenoid valve operates to apply oil pressure to the wet, multiplate clutch, depending on the drive mode. The driving force is transmitted to the front wheels through the clutch so the vehicle is set in the 4WD mode. Setting the vehicle in the 2WD mode requires no pressure buildup. In other words, pressure force applied to the wet, multiplate clutch becomes zero.

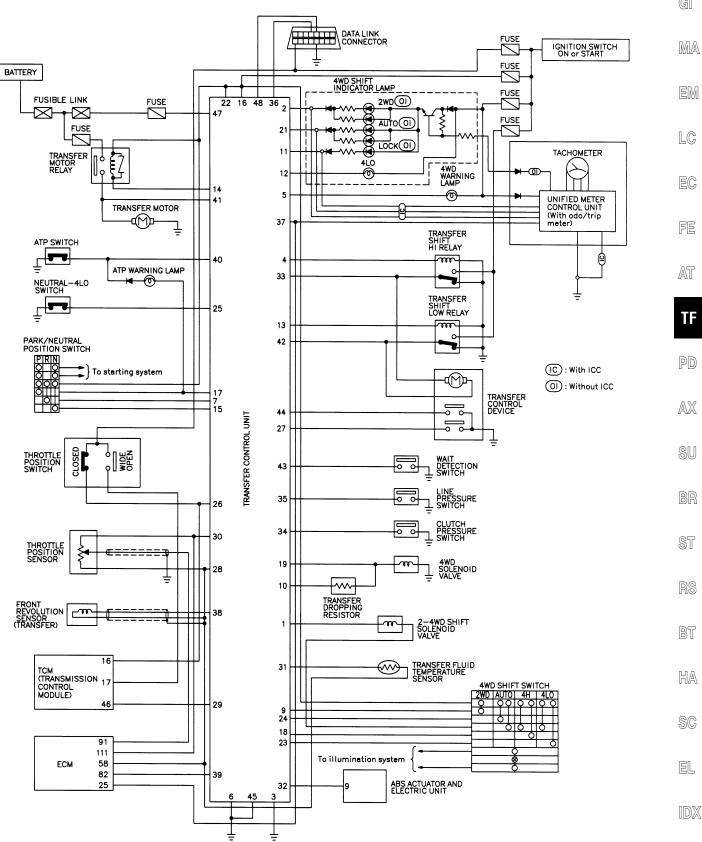
#### LINE PRESSURE SWITCH

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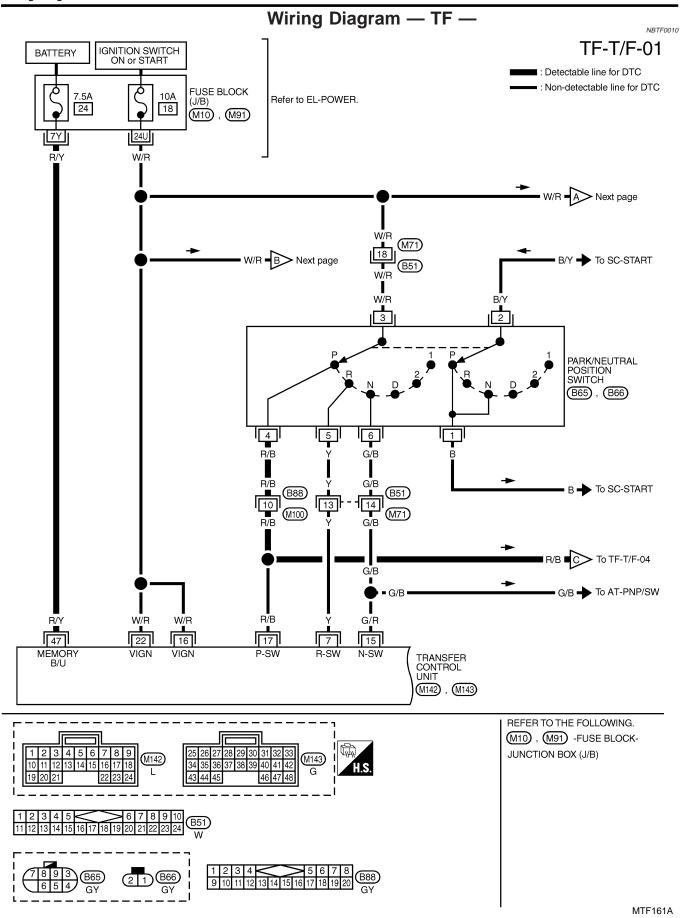
- With the transfer system design, control of the oil pressure provides the transmission of drive torque to
  the front wheels. The main pressure to control the oil pressure is referred to as the line pressure.
  The line pressure switch determines whether or not adequate line pressure has built up under different
  operating conditions.
- 2. The line pressure switch turns ON when line pressure is produced.
- 3. The line pressure switch senses line pressure errors and turns the 4WD warning lamp ON.

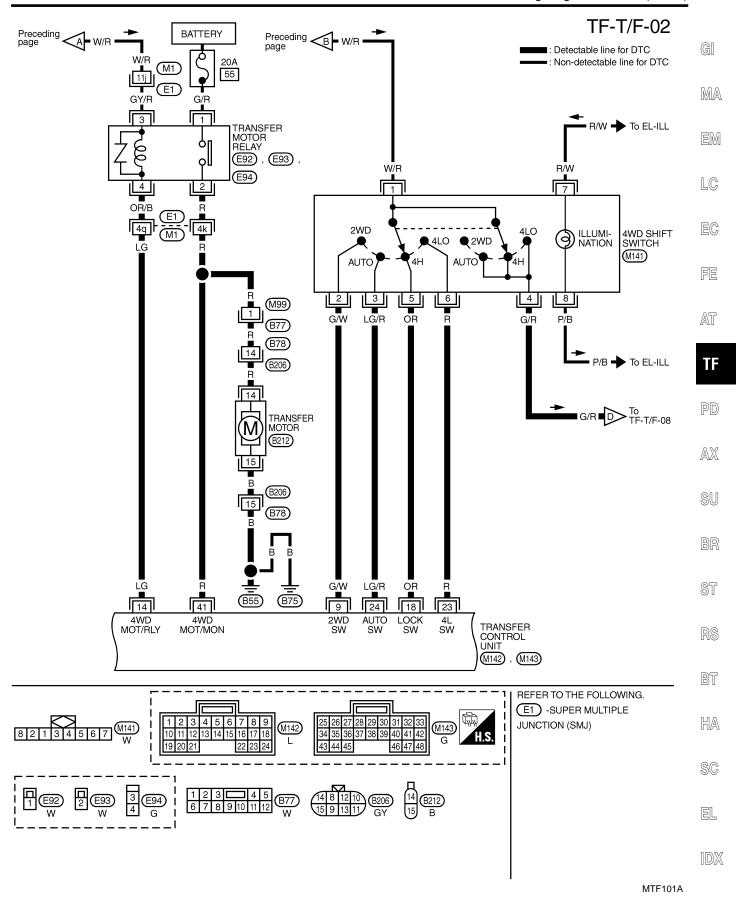
#### **Circuit Diagram for Quick Pinpoint Check**

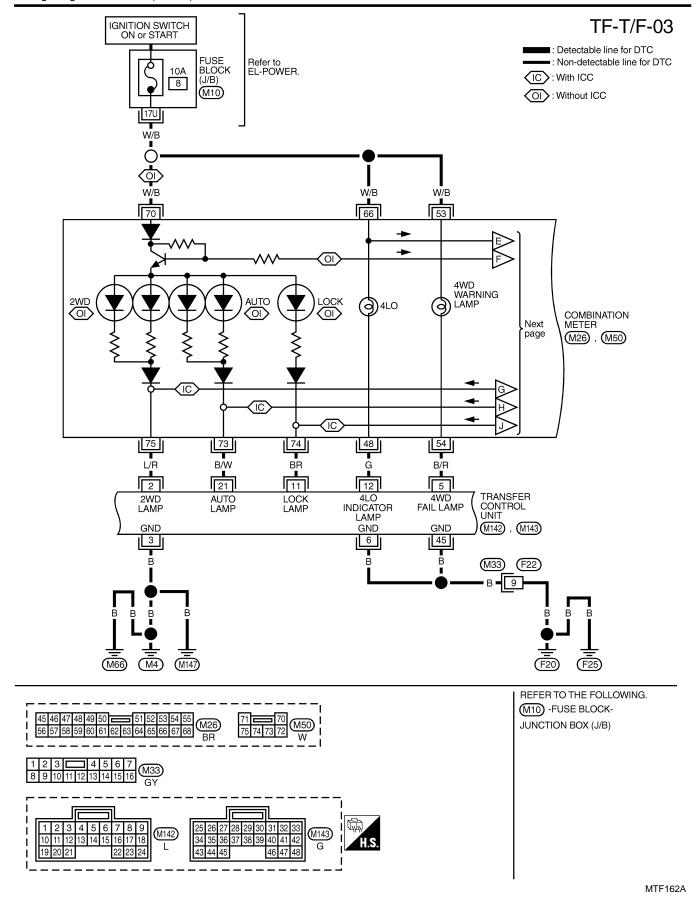


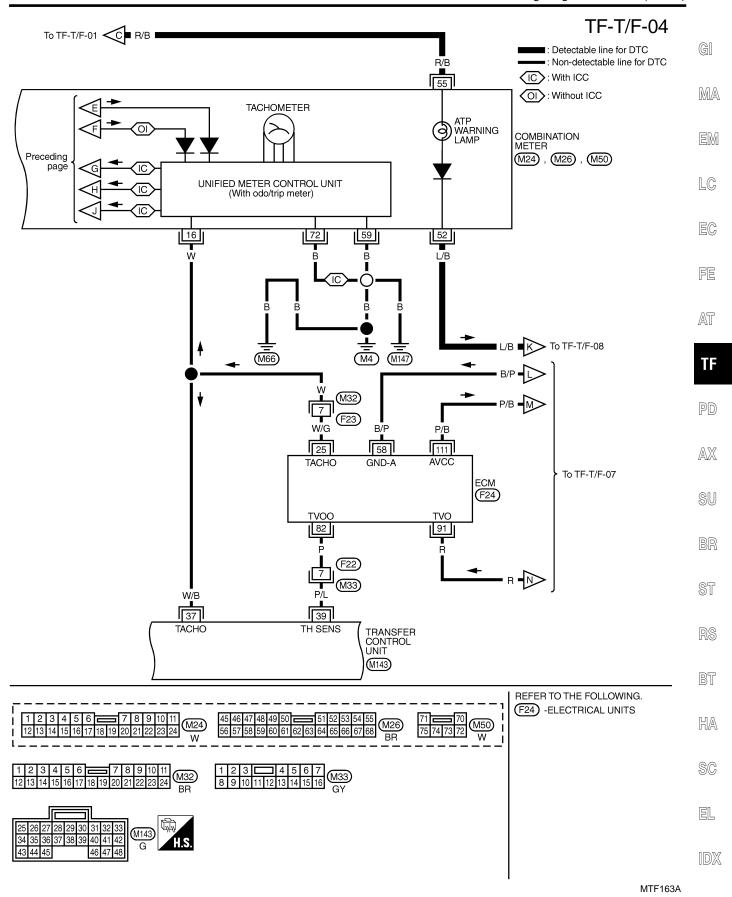


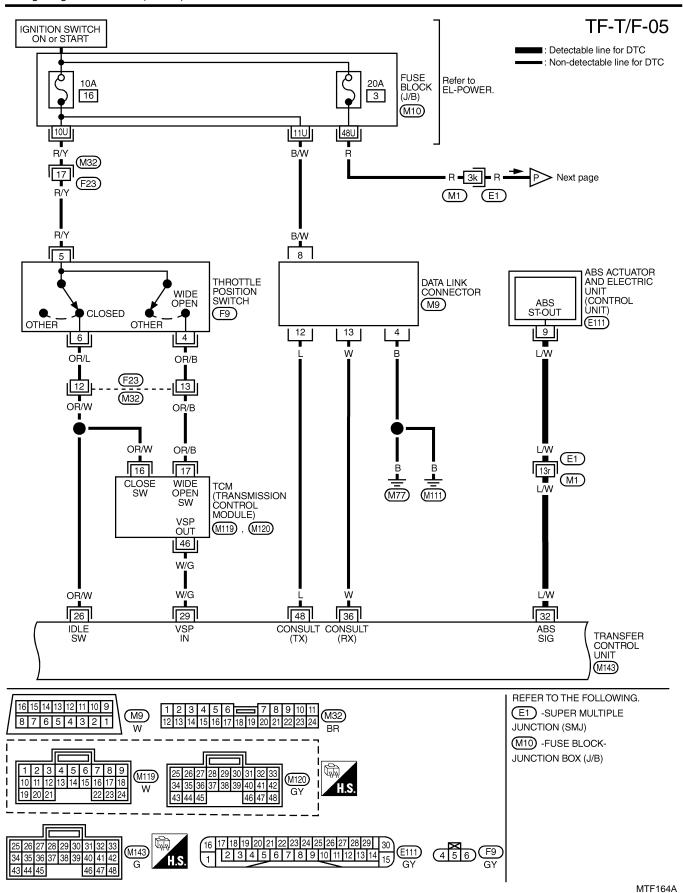
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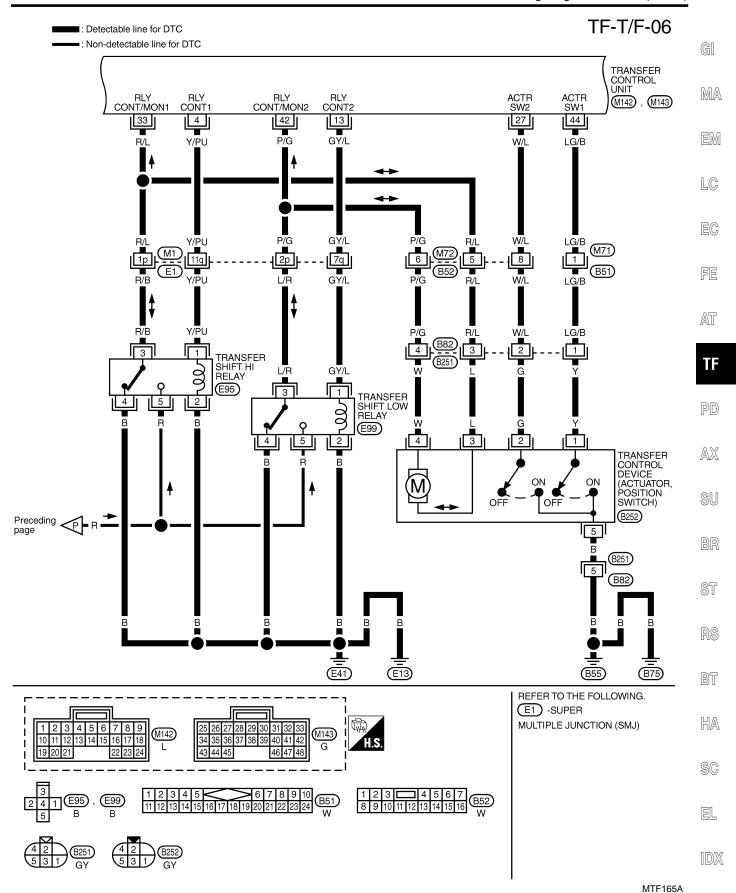


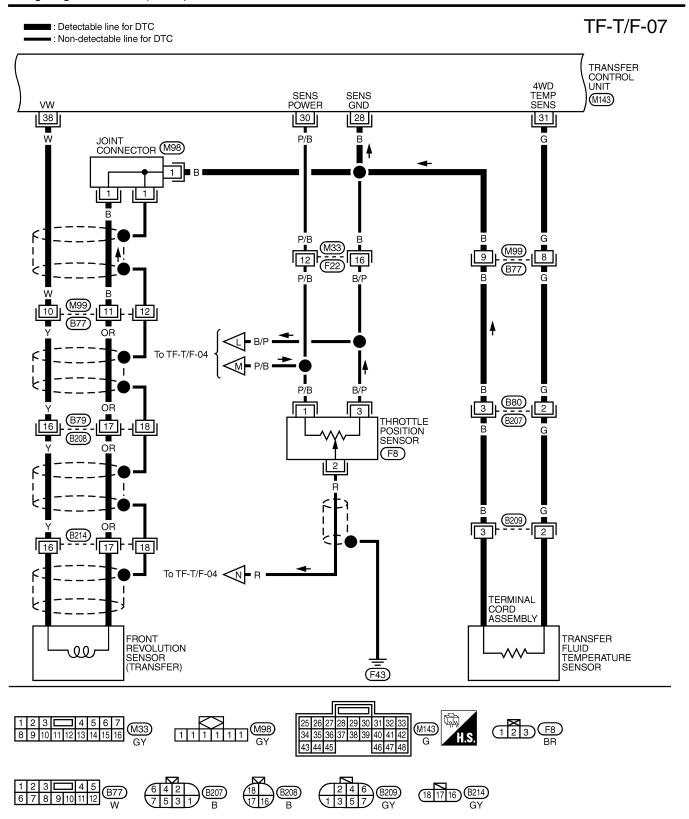




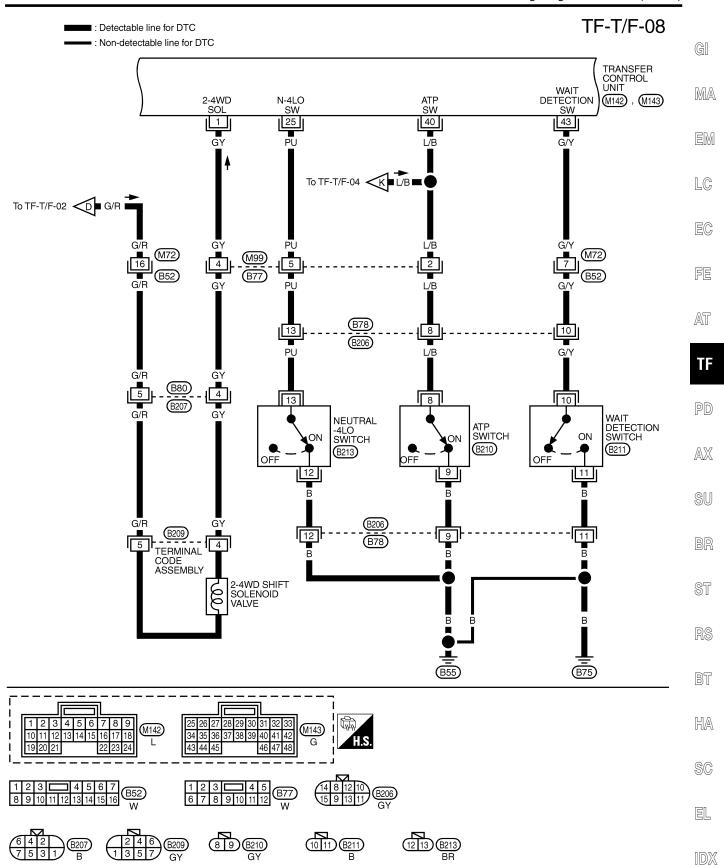




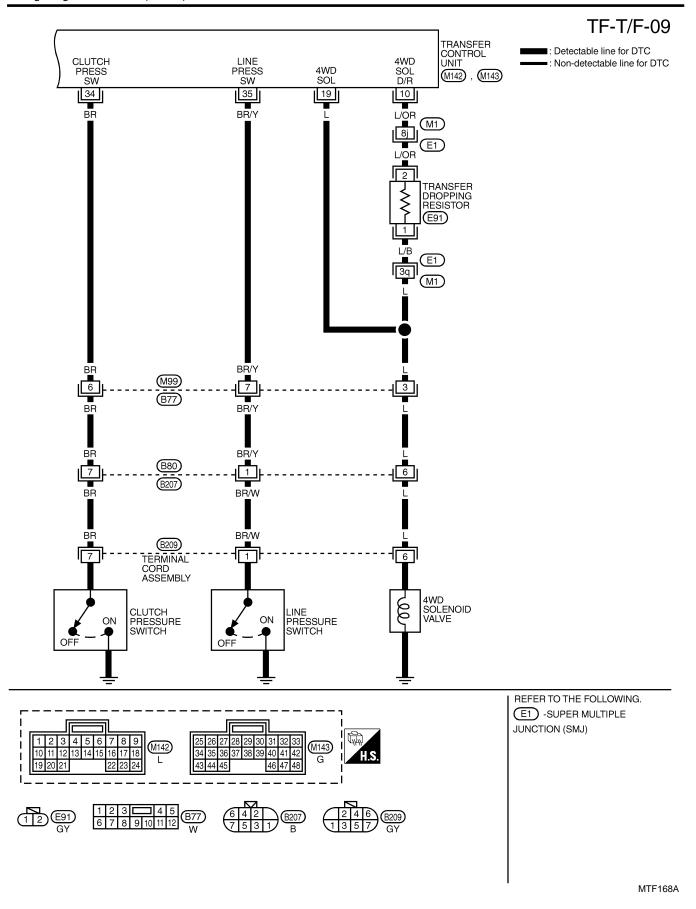




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MTF167A



Trouble Diagnosis without CONSULT-II

### Trouble Diagnosis without CONSULT-II DESCRIPTION

NBTF0011

If the engine starts when there is something wrong with the all-mode 4WD system, the 4WD warning lamp turns ON or flickers in the combination meter. When the system functions properly, the warning lamp turns ON when the ignition switch is turned to "ON", and it turns OFF after engine starts.

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To locate the cause of a problem, start the self-diagnosis function. The 4WD warning lamp in the combination meter will indicate the problem area by flickering according to the self-diagnostic results. As for the details of the 4WD warning lamp flickering patterns, refer to TF-29.

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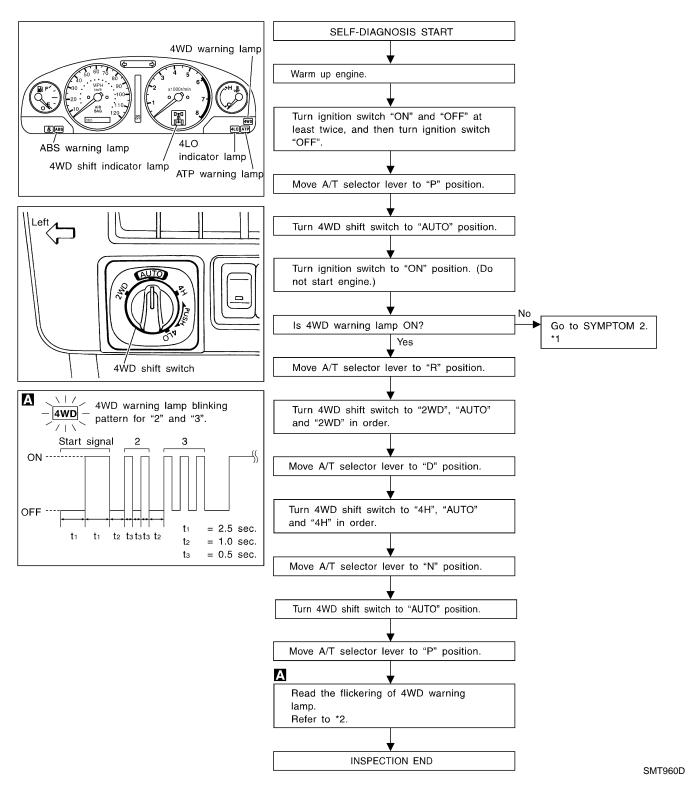
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#### **SELF-DIAGNOSTIC PROCEDURE**

NBTF0011S02



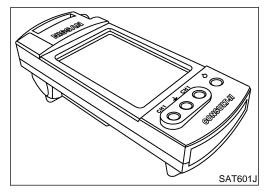
Trouble Diagnosis without CONSULT-II (Cont'd)

INDICATIONS OF 4WD WARNING LAMP					
Flickering pattern or flick- ering condition	Malfunction	Check items			
1	Front revolution sensor circuit is shorted or open.	Revolution sensor (front) circuit, TF-60.			
2	Rear revolution sensor circuit is shorted or open.	Revolution sensor (rear) [Refer to AT-112, "DTC P0720 Vehicle Speed Sensor·A/T (Revolution sensor)".]			
3	4WD solenoid valve circuit is shorted or open.	4WD solenoid valve circuit, TF-63.			
4	2-4WD shift solenoid valve circuit is shorted or 2WD switch of 4WD shift switch is shorted.	2-4WD shift solenoid valve circuit or 4WD shift switch circuit, TF-65.			
5	Transfer motor relay circuit is shorted or open.	Transfer motor relay circuit, TF-69.			
8	Power supply voltage of throttle position sensor is improper. Or A/D converter of transfer control unit functions improperly.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)			
9	Transfer fluid temperature sensor circuit is open.	Transfer fluid temperature sensor circuit, TF-72.			
10	Neutral-4LO switch circuit is shorted or open.	Neutral-4LO switch circuit, TF-75.			
11	2-4WD shift solenoid valve circuit, 2WD switch of 4WD shift switch circuit or clutch pressure switch circuit is shorted or open.	2-4WD shift solenoid valve circuit, 4WD shift switch circuit or clutch pressure switch circuit, TF-65, 79.			
12	Line pressure switch circuit is shorted or open.	Line pressure switch circuit, TF-82.			
13	Engine speed signal circuit is shorted or open.	Engine speed signal (Refer to AT-117, "DTC P0725 Engine Speed Signal".)			
14	Throttle position sensor circuit is shorted or open.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)			
15	Error in power supply circuit of transfer control unit.	Power supply of transfer control unit			
16	4WD shift switch circuit is shorted.	4WD shift switch circuit, TF-65.			
17	ABS operation signal circuit is shorted.	ABS operation signal circuit, TF-85.			
18	ATP switch, wait detection switch or neutral-4LO switch circuit is shorted or open.	ATP switch, wait detection switch or neutral-4LO switch circuit*, TF-75.			
19	Transfer control device actuator motor is malfunctioning. (Errors are detected when actuator motor fails to operate while shifting from "4H" to "4LO" or vice versa.)	Actuator motor and motor circuit, TF-114, 88.			
20	Transfer control device actuator motor arm position sensing switch is malfunctioning.	Actuator motor arm position sensing switch and sensing switch circuit, TF-114, 91.			
21	Transfer control device actuator circuit is error. (Errors are detected when motor relay circuit is open/shorted or relay monitor circuit is open/shorted.)	Actuator motor, actuator motor arm position sensing switch and their associated circuits, TF-113, 114 and 93.			
Repeats flickering every to 5 sec.	Circuits that the self-diagnosis covers have no malfunction.	_			
Repeats flickering every 0.25 sec.					

Trouble Diagnosis without CONSULT-II (Cont'd)

Flickering pattern or flick- ering condition	Malfunction	Check items
No flickering	PNP switch or 4WD shift switch circuit is shorted or open.	PNP switch (Refer to AT-100, "DTC P0705 Park/Neutral Position Switch".) or 4WD shift switch circuit, TF-65.

<sup>\*:</sup> If revolution sensor malfunction is simultaneously detected, check revolution sensor first.



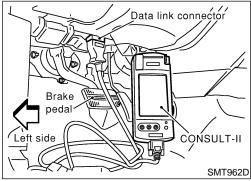
## Trouble Diagnosis with CONSULT-II SELF-DIAGNOSIS CONSULT-II Setting Procedure

NBTF0012

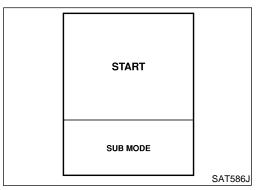
NBTF0012S01

NBTF0012S0101

1. Turn ignition switch to "OFF" position.



2. Connect CONSULT-II to data link connector which is located in instrument lower panel on driver side.



- 3. Start engine.
- 4. On CONSULT-II screen, touch "START".

SELECT SYSTEM
ENGINE
A/T
AIR BAG
ALL MODE 4WD
SMART ENTRANCE

SMT964D

5. Touch "ALL MODE 4WD" on SELECT SYSTEM screen.

Trouble Diagnosis with CONSULT-II (Cont'd)

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ECU PART NUMBER	
	•
	SMT965D

**SELF-DIAG RESULTS** DTC RESULTS

THROTTLE POSI SEN

SMT966D

open or short circuit.

while driving.

Touch "SELF-DIAG RESULTS" on SELECT DIAG MODE screen.

GI

MA

EM

Self-diagnostic results are displayed.

FE

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NBTF0012S02

#### SELF-DIAGNOSTIC ITEMS

Detected items (Screen terms for CONSULT-II, Check items Malfunction is detected when... "SELF-DIAG RESULT" mode) AX • Front revolution sensor (installed on T/F) signal is not Revolution sensor (front) (Note 3) Revolution sensor (front) circuit, input due to open circuit. (VHCL SPEED SEN-FR) TF-60. • Improper signal is input while driving. • Signal from vehicle speed sensor 1 (installed on A/T) Revolution sensor (rear) [Refer to Revolution sensor (rear) AT-112, "DTC P0720 Vehicle Speed is not input due to open circuit. (VHCL SPEED SEN-RR) Improper signal is input while driving. Sensor-A/T (Revolution sensor)".] 4WD solenoid valve 4WD solenoid valve, TF-63. (DUTY SOLENOID) • Proper voltage is not applied to solenoid valve due to

ST

2-4WD shift solenoid valve or 4WD shift switch circuit, TF-65.

Transfer motor relay circuit,

circuit, TF-72.

Signal".)

TF-69. Transfer fluid temperature sensor

AT-117, "DTC P0725 Engine Speed

BT HA

• Improper signal is input while driving. Neutral-4LO switch, TF-75.

SC

• Improper signal is input due to open or short circuit. Clutch pressure switch circuit • Malfunction occurs in clutch pressure hydraulic circuit. (\*1), TF-79.

• Improper signal is input due to open or short circuit. Line pressure switch circuit (\*1), Line pressure (LINE PRESSURE) TF-82. • Malfunction occurs in line pressure hydraulic circuit. Engine speed signal (Refer to

• Engine speed is abnormally low while driving.

• Motor does not operate properly due to open or short

· Signal voltage from fluid temperature sensor is abnor-

mally high (T/F fluid temperature is abnormally low)

circuit in transfer motor or motor relay.

Engine speed signal (Note 1) (ENGINE SPEED SIG)

2-4WD shift solenoid valve

Transfer fluid temperature sensor

(2-4WD SOLENOID)

Transfer motor relay

(FLUID TEMP SENSOR)

(CLUTCH PRESSURE)

(MOTOR RELAY)

Neutral-4LO switch

(N POSI SW TF)

Clutch pressure

Trouble Diagnosis with CONSULT-II (Cont'd)

Detected items (Screen terms for CONSULT-II, "SELF-DIAG RESULT" mode)	Malfunction is detected when	Check items
Throttle position sensor (THRTL POSI SEN)	<ul> <li>Signal voltage from throttle position sensor is abnormally high.</li> <li>Signal voltage from throttle position sensor is abnormally low when closed throttle position switch is OFF.</li> </ul>	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)
Transfer control unit (ADC) C/U (ADC)/THRTL SEN	Power supply voltage for throttle position sensor is improper or A/D converter system of transfer control unit is faulty.	Throttle position sensor (Refer to AT-176, "DTC P1705 Throttle Position Sensor".)
Battery voltage (Note 1) (BATTERY VOLTAGE)	Power supply voltage for transfer control unit is abnormally low while driving.	Power supply circuit (Refer to AT-97, "Wiring Diagram — AT — MAIN".)
4WD shift switch (4WD MODE SW)	More than two switch inputs are simultaneously detected due to short circuit of 4WD shift switch.	4WD shift switch circuit, TF-65.
ABS operation signal (Note 4) (ABS OPER SIGNAL)	<ul> <li>When a malfunction signal due to disconnection or shorting is detected.</li> <li>When a defect signal is entered from the ABS control unit.</li> </ul>	ABS operation signal circuit, TF-85.
Wait detection switch (Note 2) (WAIT DETECT SWITCH)	Improper signal is input due to open or short circuit.	ATP switch, wait detection switch and neutral-4LO switch circuits (*2), TF-75.
Shift actuator abnormal (SHIFT ACT)	Transfer control device actuator motor is error. (Errors are detected when actuator motor fails to operate while shifting from "4H" to "4LO" or vice versa.)	Actuator motor and motor circuit, TF-114, 88.
Shift actuator position switch abnormal (SHIFT ACT P/S)	Transfer control device actuator motor arm position sensing switch is malfunctioning.	Actuator motor arm position sensing switch and sensing switch circuit, TF-114, 91.
Shift actuator circuit abnormal (SHIFT ACT CIR)	Transfer control device actuator circuit is error. (Errors are detected when motor relay circuit is open/shorted or relay monitor circuit is open/shorted.)	Actuator motor, actuator motor arm position sensing switch and their associated circuits, TF-113, 114 and 93.
Memory power supply stop	Due to removal of battery which cuts off power supply to transfer control unit, self-diagnosis memory function is suspended.	Data erase/display circuit, TF-87.
Transfer control unit (RAM) [CONTROL UNIT (RAM)]	Malfunction is detected in the memory (RAM) system of transfer control unit.	
Transfer control unit (ROM) [CONTROL UNIT (ROM)]	Malfunction is detected in the memory (ROM) system of transfer control unit.	
Transfer control unit (EEPROM) [CONTROL UNIT (EEPROM)]	Malfunction is detected in the memory (EEPROM) system of transfer control unit.	

Note 1: When a malfunction occurs, it is only displayed and not stored in the memory.

Note 2: When the wait detection switch has been properly fixed, malfunction information is erased from the memory.

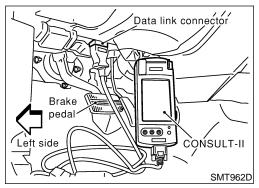
Note 3: If 4WD shift switch is left between 4H and 4LO for a while, this indication may be displayed.

<sup>(\*1):</sup> If the malfunction is detected only while driving in reverse, check the continuity of "R" position on A/T PNP switch. When there is nothing wrong with the electrical system, check the hydraulic system.

<sup>(\*2):</sup> If a revolution sensor malfunction is detected at the same time, check the revolution sensor circuit first.

Note 4: When this malfunction is detected with the ABS warning lamp off, first check for disconnection or shorting in the harness between the transfer control unit and the ABS control unit.

Trouble Diagnosis with CONSULT-II (Cont'd)



#### **DATA MONITOR CONSULT-II Setting Procedure**

NBTF0012S03

NBTF0012S0301

- Turn ignition switch to "OFF" position.
- Connect CONSULT-II to data link connector, which is located in instrument lower panel on driver side.

MA

- Turn ignition switch to "ON" position.
- Touch "START".

EM

Touch "ALL MODE 4WD".

LC

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FE

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Touch "DATA MONITOR".

AX

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- 7. Touch "ECU INPUT SIGNALS" or "MAIN SIGNALS".
- Select "Numerical Display", "Bar Chart Display" or "Line Graph Display".

Touch "SETTING" to set record conditions.

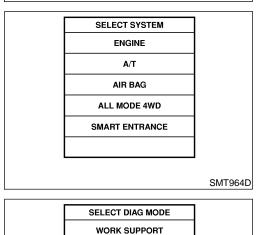
BT

HA

- 10. Touch "AUTO TRIG" or "MANU TRIG".
- 11. Return to "SELECT MONITOR ITEM" on "DATA MONITOR" screen and touch "START".

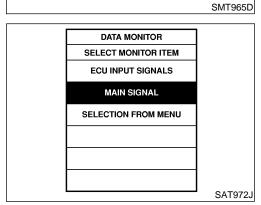
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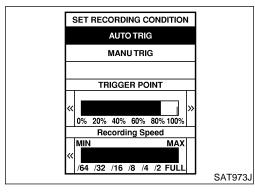
SC



**SELF-DIAG RESULTS** 

DATA MONITOR FCU PART NUMBER





Trouble Diagnosis with CONSULT-II (Cont'd)

DATA MO	NITOR
MONITOR	NO DTO
4WD MODE	2WD
COMP CL TORQ	0.0 kgm
DUTY SOLENOID	4 %
2-4WD SOL	OFF
VHCL/S COMP	0 km/h
THROTTLE POSI	0.0 /8
MOTOR RELAY	OFF
4WD FAIL LAMP	OFF
SHIFT ACT 1	OFF

12. Monitored data are displayed.

#### **DATA MONITOR ITEMS**

∩: Standard ▼: Option

	Monitor item				
Item [Unit]	ECU input signals	Main sig- nals	Item menu selection	Remarks	
Revolution sensor-front [km/h (MPH)]	0		▼	Revolution sensor installed on T/F	
Revolution sensor-rear [km/h (MPH)]	0		▼	Vehicle speed sensor-A/T	
Engine speed [rpm]	0		▼		
Throttle position sensor [V]	0		▼		
Transfer fluid temperature sensor [V]	0		▼		
Battery voltage [V]	0		▼		
2WD switch [ON-OFF]	0		▼	2WD switch of 4WD shift switch	
AUTO switch [ON-OFF]	0		▼	AUTO switch of 4WD shift switch	
Lock switch [ON-OFF]	0		▼	4H switch of 4WD shift switch	
4L switch [ON-OFF]	0		▼	4LO switch of 4WD shift switch	
N position switch TF [ON-OFF]	0		▼	N position switch of transfer	
Line pressure switch [ON-OFF]	0		▼	Line pressure switch	
Clutch pressure switch [ON-OFF]	0		▼	Clutch pressure switch	
ATP switch [ON-OFF]	0		▼		
N position switch [ON-OFF]	0		▼	"N" position on A/T PNP switch	
R position switch [ON-OFF]	0		▼	"R" position on A/T PNP switch	
P position switch [ON-OFF]	0		▼	"P" position on A/T PNP switch	
Closed throttle position switch [ON/OFF]	0		•	Idle contact of throttle position switch	
ABS operation switch [ON-OFF]	0		▼	ABS operation switch	
Wait detection switch [ON-OFF]	0		▼		
Throttle opening		0	•	Throttle opening recognized by transfer control unit	
4WD-mode		0	•	4WD-mode recognized by transfer control unit (2W, AUTO, 4H & 4LO)	
Vehicle speed comp [km/h (MPH)]		0	•	Vehicle speed recognized by transfer control unit	
*Control torque [N·m (kg-m, ft-lb)]		0	•	Calculated torque recognized by transfer control unit	

Trouble Diagnosis with CONSULT-II (Cont'd)

	Monitor item			
Item [Unit]	ECU input signals	Main sig- nals	Item menu selection	Remarks
Duty solenoid valve [%] (Transfer 4WD solenoid valve)		0	•	
2-4WD shift solenoid valve [ON-OFF]		0	▼	
Transfer motor relay [ON-OFF]		0	▼	
Shift activating 1 [ON-OFF]		0	▼	Control signal outputs of transfer control unit
Shift activating 2 [ON-OFF]		0	▼	
2-4WD shift solenoid valve monitor [ON-OFF]			•	Check signal (re-input signal) of transfer control
Transfer motor relay monitor [ON-OFF]			▼	unit control signal output is displayed. If circuit
Shift activating monitor 1 [ON-OFF]			▼	is shorted or open, ON/OFF state does not change.
Shift activating monitor 2 [ON-OFF]			▼	
4WD fail lamp [ON-OFF]		0	•	Transfer control unit control signal output for 4WD warning lamp (left)
Shift position switch 1 [ON-OFF]	0		▼	
Shift position switch 2 [ON-OFF]	0		▼	
2WD indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (rear)
AUTO indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (front & rear)
LOCK indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (center)
4LO indicator lamp [ON-OFF]			•	Transfer control unit control signal output for 4WD shift indicator lamp (right)
Offset at starting			▼	Appears on monitor but does not function.
Clutch limit [N·m (kg-m, ft-lb)]			•	Clutch force release limit value set in WORK SUPPORT
Voltage [V]			•	Value measured by voltage probe is displayed.
Frequency [Hz]			•	Value measured by pulse probe is displayed. If measurement is impossible, "#" sign is displayed. "#" sign is also displayed at the final data value until the measurement result is obtained.
DUTY-HI			▼	Duty cycle value for measurement probe is dis-
DUTY-LOW			▼	played.
PLS WIDTH-HI			▼	Measured pulse width of measurement probe is
PLS WIDTH-LOW			▼	displayed.

<sup>&</sup>quot;: This item is indicated as "COMP CL TORQ".

Trouble Diagnosis with CONSULT-II (Cont'd)

#### REFERENCE VALUE IN DATA MONITOR MODE NBTF0012S09 Indicated items (Screen terms for CONSULT-II. Conditions Display "DATA MONITOR" mode) Throttle position sensor Throttle valve fully closed to fully open Approx. 0.5 - 4.0V (THRTL POS SEN) Transfer fluid temperature sensor Transfer fluid temperature approx. 20 - 80°C (68 -Approx. 1.5 - 0.5V (FLUID TEMP SE) 176°F) ON After engine warm-up, accelerator pedal is released. Closed throttle position switch (CLOSED THL/SW) **OFF** After engine warm-up, accelerator pedal is depressed. OFF ABS is not operating. ABS operation switch (ABS OPER SW) ON ABS is operating. ABS OPER SW is "ON". Control operation is accom-ON plished in combination with ABS. ABS control operation ABS is not operating. When a message such as (ABS CONT OPER) "improper ABS operation signal" appears on the display **OFF** and ABS OPER SW is "ON", control operation is not accomplished in combination with ABS. 4WD shift switch is in "2WD". ON 2WD position (2WD SW) **OFF** Except the above condition ON 4WD shift switch is in "4H". Lock position (LOCK SWITCH) **OFF** Except the above condition 2WD, AUTO, 4WD shift switch position 4LO (N) 4H **OFF** Neutral-4LO switch ATP switch OFF ON (N POSI SW TF) Neutral-4LO switch OFF ON ATP switch (ATP SWITCH) OFF ON Wait detection switch Wait detection switch (WAIT DETCT SW) See Note. Note: When shifting from "4LO" to "2WD", "AUTO", "4H", it turns ON when "Wait" function is operating (and it turns OFF when "Wait" function is canceled). 4WD shift A/T selector Throttle valve Motor relay Remarks switch lever 2WD **OFF** Transfer motor relay OFF P, N AUTO, ON for approx. 2 sec. after (MOTOR RELAY) 4LO shifting to "P" and "N" Fully closed Others ON Ρ **OFF** ON for approx. 2 sec. after 4H shifting to "P" Others ON The vehicle has been left at room temperature for 5 min-OFF utes and more with ignition switch in "OFF" position. Line pressure switch (LINE PRES SW) Ignition switch in "ON", and 4WD shift switch in "AUTO" ON

or "4H" and A/T selector lever in "D".

Trouble Diagnosis with CONSULT-II (Cont'd)

			Trouble Diagno	sis with CONSULT-II (Contra	
Indicated items (Screen terms for CONSULT-II, "DATA MONITOR" mode)	Display		Conc	ditions	
	OFF		Ignition switch in "ON", and 4WD shift switch in "2WD". ("Wait" function is not operating.)		
Clutch pressure switch (CL PRES SW)	ON		Ignition switch in "ON", and 4WD shift switch in "AUTO" or "4H" and A/T selector lever in "D". ("Wait" function is not operating.)		
	0 kg-m			In "2WD" position	
Control torque (COMP CL TORQ)	39 - 1,079 N·m (4 - 110 kg-m, 29 - 796	ft-lb)		In "AUTO" position	
(	1,079 N·m (110 kg-m, 796 ft-lb	))	4WD shift switch ("Wait" function is not oper-	In "4H" or "4LO" position	
	4%		ating.)	In "2WD" position	
4WD solenoid (DUTY SOLENOID)	94 - 4%			In "AUTO" position	
,	4%			In "4H" or "4LO" position	
	OFF			In "2WD" position	
2-4WD shift solenoid valve (2-4WD SOL)	ON ("Wait" function is no ating.)	t oper-		In "ALITO" position	
	OFF ("Wait" function is operating.)  ON ("Wait" function is not operating.)			In "AUTO" position	
			4WD shift switch	In "4H" position	
	OFF ("Wait" function is o ing.)	perat-		iii 4ri position	
	ON	ON		In "4LO" position	
Indicated items	Display		Condition		
Battery voltage	Approx. 12V	+ -	witch "ON" and engine at rest		
	Approx. 13 - 14V	During idling			
AUTO switch	OFF		shift switch in other than "AUTO" position		
	ON		shift switch in "AUTO" position		
4L switch	OFF	-	shift switch in other than "4LC	" position	
ON		4WD shift switch in "4LO" position			
N position switch OFF		A/T selector lever in other than "N" position		position	
ON			elector lever in "N" position		
R position swtich			selector lever in other than "R" position		
	ON	1	elector lever in "R" position		
P position switch	OFF	+	elector lever in other than "P"	position	
	ON		elector lever in "P" position		
Throttle opening	0.0/8 - 8.0/8	Throttl	e fully closed (0.0/8) or thrott	le fully open (8.0/8)	

Trouble Diagnosis with CONSULT-II (Cont'd)

Indicated items	Display	Cone	ditions
	2WD		In "2WD" position
AMD made	AUTO	AND objet quitab	In "AUTO" position
4WD-mode	LOCK	- 4WD shift switch	In "4H" position
	4L		In "4LO" position
Front wheel speed	0 - 255 km/h (0 - 158 MPH)	0 km/h (vehicle at standstill)	
Rear wheel speed	0 - 255 km/h (0 - 158 MPH)	0 km/h (vehicle at standstill)	
Shift ACTR operating 1,	OFF	During normal operation	
Shift activating monitor 1	ON	During shifts from "4H" to "4LO"	' position
Shift ACTR operating 2,	OFF	During normal operation	
Shift activating monitor 2	ON	During shifts from "4LO" to "4H	' position
4WD fail lamp	OFF	During normal operation	
	ON	During 2-second period (after k when system is out of order	ey switch turned to "ON") or
Shift ACTR position sensing	OFF	4WD shift switch is in a position other than "4LO".	
switch 1	ON	4WD shift switch in "4LO" position	
Shift ACTR position sensing	OFF	4WD shift switch in "4LO" posit	on
switch 2	ON	4WD shift switch is in a position	other than "4LO".
2WD indicator lamp	OFF	Engine at rest or system out of	order
	ON	Except the above condition	
AUTO indicator lamp	OFF	Engine at rest during 2WD-mod order	le operation or system out of
	ON	4WD shift switch in "4LO" or "4H" or "AUTO" position.	
LOCK indicator lamp	OFF	Engine at rest and 4WD shift switch in "AUTO" position during 2WD-mode operation or system out of order	
	ON	4WD shift switch in "4H" or "4L"	O" position
4L indicator lamp	OFF	Engine at rest and 4WD shift so 2WD-mode operation or system	
	ON	4WD shift switch in "4LO" posit	on

#### **WORK SUPPORT**

### **Purpose**

NBTF0012S06

When there is no problem with transfer and 4WD system, following symptoms in "AUTO" mode may be claimed by a customer.

- Tight corner braking symptom after accelerator (throttle) opening (Note 1)
- Vibration when accelerating on a low μ road (snow-covered or icy road) (Note 2)

It is possible to deal with these symptoms by changing "CLUTCH FORCE RELEASE LIMIT VALUE". However, be careful when changing the values because it may adversely affect driving performance.

#### NOTE:

1) When the accelerator is slightly open (approx. 1/8) or fully closed after being opened. The tight corner braking symptom during idle creep driving with accelerator fully closed cannot be solved by this method. Refer to SYMPTOM 8, TF-107.

Trouble Diagnosis with CONSULT-II (Cont'd)

A slight shock is felt at a few hertz as if it were being pushed lightly from behind.



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COŃSULT-II

SMT962D

SMT965D

SMT967D

Brake pedal

> SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS**

DATA MONITOR FCU PART NUMBER

SELECT WORK ITEM

START TORQ OFFSET ADJ

CLUTCH/F RLS LIM ADJ

### **CONSULT-II Setting Procedure**

1. Turn ignition switch to "OFF" position.

NBTF0012S0602

- 2. Connect CONSULT-II to data link connector, which is located in instrument lower panel on driver side.
- Turn ignition switch to "ON" position. 3.
- Touch "START". 4.
- 5. Touch "ALL MODE 4WD".

AT

FE

Touch "WORK SUPPORT".

AX

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7. Select WORK ITEM by touching "CLUTCH/F RLS LIM ADJ". NOTE:

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"START TORQ OFFSET ADJ" is displayed, but the transfer does not have this function.



- 1.2 kg-m: Tight corner braking symptom is alleviated. However, vibration may occur when accelerating on a low  $\mu$  road (icy road, etc.).
- 0.3 kg-m: Initial set value
- 0.2 kg-m: Do not set to this value because the tight corner braking symptom will get worse.

SC

**TF-39** 



Trouble Diagnosis with CONSULT-II (Cont'd)

CLUTC	CH/F RLS LI	M ADJ	
A	DJ MONITO	R	
CL/F R	RLS LIM	0.3 kgm	
0.2	0.3	1.2	
	I .		SMT968D

- Current CLUTCH FORCE RELEASE LIMIT value "0.3 kg-m" appears under "CONDITION SETTING" on CONSULT-II display.
- 2. Touch "1.2" on the display.

CLUTCH/F RLS LIM ADJ	
NOW ADJUSTING	
ADJ MONITOR	
<u> </u>	
	SMT969D

3. Display changes to "NOW ADJUSTING" in a short time.

CLUTO	CH/F RLS LI	MADI	
CLUIC	/II/F NLO LI	IVI ADJ	
ADJUS <sup>1</sup>	IMENT CO	MPLETE	
Α	DJ MONITO	R	
CL/F RLS LIM 1.2 kgm			
0.2	0.3	1.2	
			SMT970D

4. When clutch force release limit value is set to "1.2 kg-m", current value "0.3 kg-m" shown on display will be replaced by "1.2 kg-m" and "ADJUSTING COMPLETE" will appear at the same time. Clutch force release limit value setting is now complete.

### Introduction

DESCRIPTION

NBTF0013

NBTF0013S01 When a malfunction (indicated by the 4WD warning lamp illumination) occurs, collect information first from the customer about how the malfunction occurs. Then, proceed with the diagnosis presuming it is the cause. Also inspect the electrical system, paying close attention to other possibilities such as fluid level and leaks. All-mode 4WD transfer is controlled by transfer control unit and sensors.

MA

If a malfunction occurs in the all-mode 4WD system, the 4WD warning lamp lights up to inform of the system malfunction. There are two ways to identify the cause of the malfunction.

1) Performing the self-diagnosis. (The 4WD warning lamp will indicate what kind of malfunction has occurred by flickering.)

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2) Performing diagnosis using CONSULT-II.

### DIAGNOSTIC WORKSHEET Information from Customer **KEY POINTS**

WHAT ..... Vehicle model

NBTF0013S0201

WHEN..... Date, Frequencies WHERE..... Road conditions

**HOW....** Operating conditions, Symptoms

AT

Information sheet from cus	stomer		TE		
Customer name MR/MS	Model & Year	VIN	TF		
Transfer model ATX14A	Engine	Mileage	PD		
Incident Date	Manuf. Date	In Service Date			
Frequency	☐ Continuous ☐ Intermitter	t ( times a day)	AX		
Symptoms	☐ 4WD shift indicator lamp	does not turn on.	011		
	☐ 4WD warning lamp does	not turn on.	SU		
	☐ 4WD shift indicator lamp	does not turn off.			
	☐ ATP warning lamp does	not turn on.	BF		
	☐ 4LO indicator lamp does	not turn on.			
	☐ 4WD shift indicator lamp	does not indicate "4H".			
	☐ 4WD shift indicator lamp	repeats flicking.	RS		
	☐ Tight corner braking sym	otom occurs.			
	☐ 4WD system does not o	erate.	 		
	☐ Others.				
4WD warning lamp	☐ Continuously lit	□ Not lit	 HA		

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### TROUBLE DIAGNOSIS — INTRODUCTION

### Introduction (Cont'd)

Diag	nostic Worksheet	NBTF0013S0202
1.	☐ Listen to customer complaints.	TF-44
2.	☐ Check transfer fluid.	TF-44
	☐ Leakage ☐ Fluid condition ☐ Fluid level	
3.	□ Road testing	TF-44
	☐ 1. Check before engine is started. ☐ 2. Check at idle. ☐ 3. Cruise test	
4.	□ Perform self-diagnosis NG items (with CONSULT-II and without CONSULT-II).	TF-30, TF-27
5.	☐ Check component. Repair or replace the damaged parts.	TF-110
6.	□ Perform final check. Perform road test (1 through 3).	TF-44

#### **Work Flow**

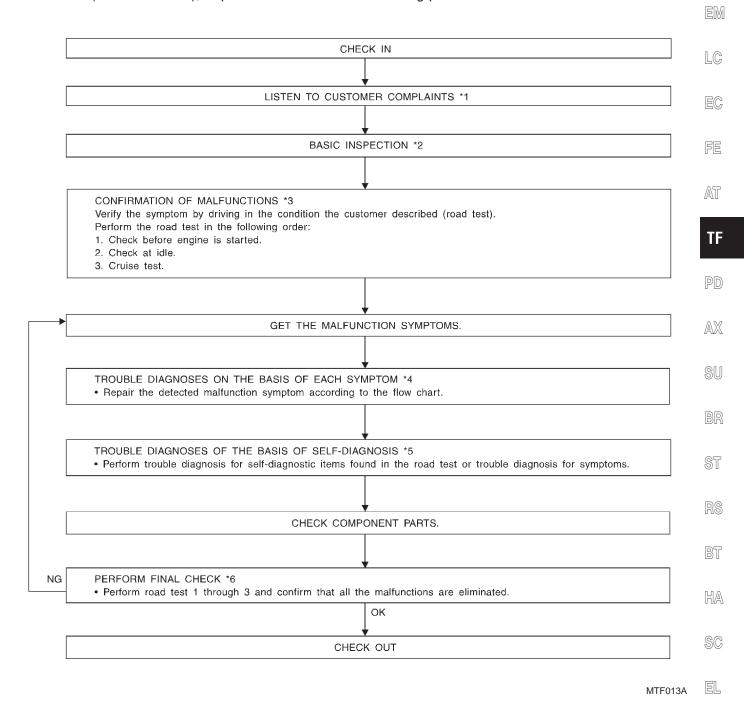
#### HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

=NBTF0014

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

 $\mathbb{M}\mathbb{A}$ 

Make good use of the two sheets provided, "Information from Customer" (Refer to TF-41.) and "Diagnostic Worksheet" (Refer to TF-42.), to perform the best troubleshooting possible.



**TF-43** 

\*5: TF-60 - TF-93

\*6: TF-44

\*3: TF-44

\*4: TF-97 - TF-108

\*1: TF-44

\*2: TF-44

### **Listen to Customer Complaints**

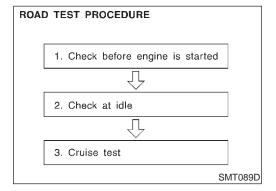
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- Each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.
- Listen to the customer about how and when the malfunction occurs, and make good use of it when performing the road test.

### **Transfer Fluid Check**

NRTF0016

Check fluid for leaks and fluid level. Refer to MA-23, "Checking All-mode 4WD Transfer Fluid".



# Road Test PREPARATION FOR ROAD TEST

NRTF0017

NBIFUUI

- The purpose of the test is to determine overall performance of transfer and analyze causes of malfunctions.
- The road test consists of the following three parts:
- When a malfunction is found in any part of transfer, perform the road test to locate the malfunction area and repair the malfunction parts.
- 1. Check before engine is started
- 2. Check at idle
- Cruise test
- Perform road test and place checks for NG items on the diagnostic worksheet. Refer to TF-42.

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### 1. CHECK BEFORE ENGINE IS STARTED =NBTF0017S02 1 **CHECK 4WD SHIFT INDICATOR LAMP** GI 1. Park vehicle on flat surface. 2. Turn ignition switch to "OFF" position. 3. Move A/T selector lever to "P" position.4. Set 4WD shift switch to "4H" position. MA EM LC EC 4WD shift switch FE SMT849D 5. Set 4WD shift switch to "2WD" position. AT 6. Turn ignition switch to "ON" position. (Do not start engine.) 7. Does 4WD shift indicator lamp turn ON for approx. 1 second? ΤF 4WD warning lamp PD AX 4LO ABS warning lamp indicator lamp 4WD shift indicator lamp SU SMT958D Yes or No Yes GO TO 2. No Go to Symptom 1. Refer to TF-97. ST

### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

2	CHECK 4WD WARNING	GLAMP	
Is 4W	/D warning lamp turned ON	?	
		ABS warning lamp	
		/ indicator lamp \ 4WD shift indicator lamp ATP warning lamp	
			SMT958D
		Yes or No	
Yes	<b>&gt;</b>	<ol> <li>Turn ignition switch to "OFF" position.</li> <li>Perform self-diagnosis.         Refer to "Trouble Diagnosis without CONSULT-II", TF-27.     </li> <li>Go to "2. CHECK AT IDLE". Refer to TF-47.</li> </ol>	
No	<b>&gt;</b>	Go to Symptom 2. Refer to TF-99.	

### 2. CHECK AT IDLE

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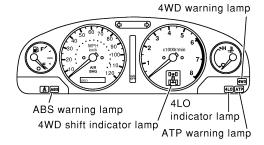
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1		CHECK 4WD SHIFT INDICATOR LAMP
1	Par	k vehicle on flat surface

- Park vehicle on flat surface.
- 2. Turn ignition switch to "OFF" position.
- 3. Move A/T selector lever to "P" or "N" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "2WD" position.
- 6. Start engine.
- 7. Is 4WD shift indicator lamp turned OFF?



SMT958D

#### Yes or No

Yes	<b>&gt;</b>	Go to "ATP SWITCH, WAIT DETECTION SWITCH AND NEUTRAL-4LO SWITCH". Refer to TF-75.
No	<b>•</b>	GO TO 2.

2	CHECK 4WD WARNING LAMP		
Is 4WD warning lamp turned OFF?			
Yes or No			
Yes	Yes DO TO 3.		
No	<b>&gt;</b>	Perform self-diagnosis. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.	

### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

#### 3 **CHECK 4WD SHIFT INDICATOR LAMP** 1. Set 4WD shift switch to "2WD", "AUTO", "4H", "4LO", "4H" and "2WD" in order. (Stay at each switch position for at least 1 second.) 2. Does 4WD shift indicator lamp change properly and does buzzer sound? Left 坃 4WD shift switch SMT851D 4WD shift 4WD shift 4LO Buzzer switch operation indicator indicator sound lamp lamp 4LO 2WD "Pip" Н 4LO **AUTO** "Pip" 4LO 4H $\overline{\Diamond}$ Ι 4LO 4LO $\sqrt{\phantom{a}}$ Ţ 4LO 4H "Pip" egraphiseŢ 4LO AUTO "Pip" 4LO 2WD SMT113E Yes or No GO TO 4. Yes No Go to "2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH". Refer to TF-65.

4	CHECK 4WD WARNING LAMP			
Is 4WI	Is 4WD warning lamp turned ON?			
	Yes or No			
Yes	Yes Perform self-diagnosis. (Refer to "Trouble Diagnosis without CONSULT-II", TF-27.)			
No	<b>&gt;</b>	GO TO 5.		

ST

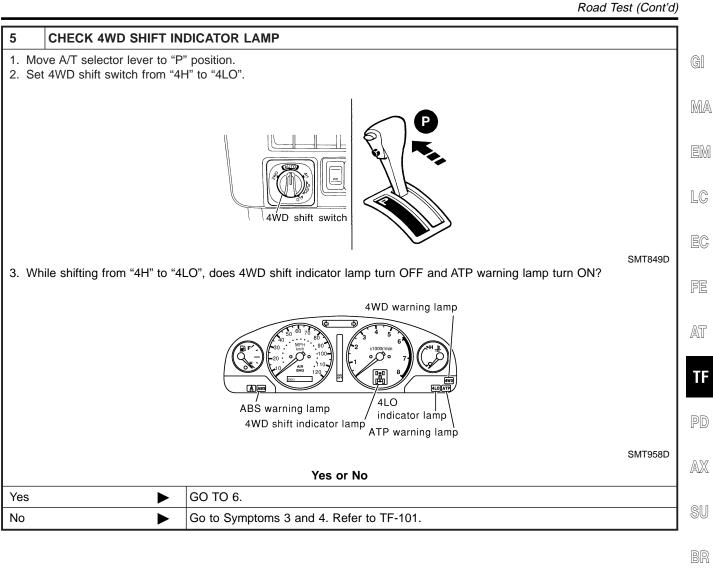
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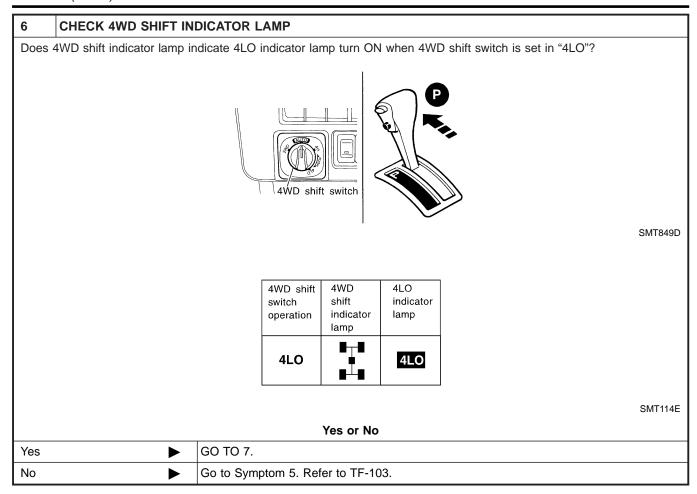
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### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)



7	CHECK 4WD SHIFT INI	DICATOR LAMP (*1)	
2. Do	<ol> <li>Set 4WD shift switch from "4LO" to "4H".</li> <li>Does 4LO indicator lamp flicker? (*1)</li> <li>*1: While "Wait" function is operating, 4LO indicator lamp flashes.</li> </ol>		
	Yes or No		
Yes	<b>&gt;</b>	Go to Symptom 6 and 7. Refer to TF-105 and TF-106.	
No	<b>&gt;</b>	Go to "3. CRUISE TEST". Refer to TF-51.	

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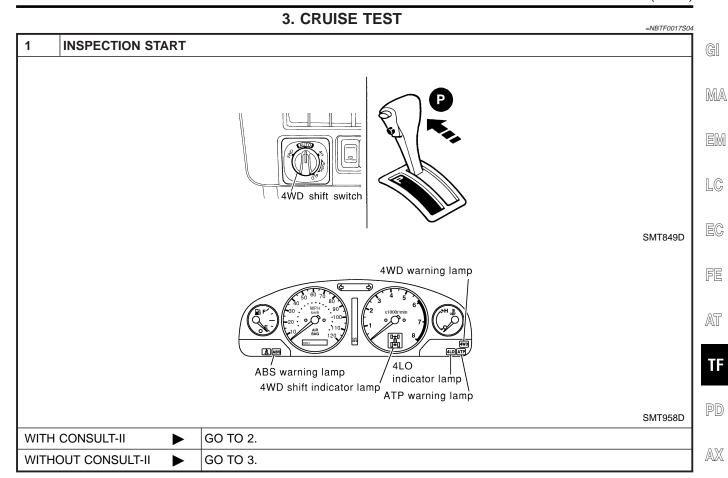
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### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

#### 2 CHECK INPUT SIGNAL

### (I) With CONSULT-II

- 1. Warm up engine to normal operating temperature.
- 2. Park vehicle on flat surface.
- 3. Move A/T selector lever to "P" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "AUTO" position.
- 6. Start engine.
- 7. Drive for at least 30 seconds at a speed higher than 20 km/h (12 MPH). (Drive vehicle until "FLUID TEMP SE" exceeds 0.9V.)
- 8. Park vehicle on flat surface.
- 9. Move A/T selector lever to "P" position.
- 10. Set 4WD shift switch to "2WD" position.
- 11. Leave vehicle for at least 80 seconds with "FLUID TEMP SE" at 0.9V or less.

DATA MONITOR				
MONITOR	NO DTC			
VHCL/S SEN-FR	0 km/h			
VHCL/S SEN-RR	0 km/h			
ENGINE SPEED	775 rpm			
THRTL POS SEN	0.5 V			
FLUID TEMP SE	0.86 V			
BATTERY VOLT	14.1 V			
2WD SWITCH	ON			
AUTO SWITCH	OFF			
LOCK SWITCH	OFF			

SMT972D

#### 12. Is 4WD warning lamp turned ON?

#### Yes or No

Yes ▶	Perform self-diagnosis. Refer to "Trouble Diagnosis with CONSULT-II", TF-30.
No <b>•</b>	GO TO 4.

#### 3 CHECK INPUT SIGNAL

### (R) Without CONSULT-II

- 1. Warm up engine to normal operating temperature.
- 2. Park vehicle on flat surface.
- 3. Move A/T selector lever to "P" position.
- 4. Set 4WD shift switch to "4H" position.
- 5. Set 4WD shift switch to "AUTO" position.
- 6. Start engine.
- 7. Drive vehicle for at least 30 seconds at a speed higher than 20 km/h (12 MPH).
- 8. Park vehicle on flat surface.
- 9. Move A/T selector lever to "P" position.
- 10. Set 4WD shift switch to "2WD" position.
- 11. Is 4WD warning lamp turned ON?

#### Yes or No

Yes	<b></b>	Perform self-diagnosis. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.
No	<b>•</b>	GO TO 4.

### 4 (1) CHECK TIGHT CORNER BRAKING SYMPTOM

- 1. Set 4WD shift switch to "AUTO" position.
- 2. Drive vehicle at speed lower than 20 km/h (12 MPH) with steering wheel fully turned.
- 3. Does tight corner braking symptom occur?

#### Yes or No

	tes or no		
Yes	<b></b>	GO TO 5.	
No	<b></b>	GO TO 6.	

### TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

5	CONFIRM SYMPTOM A	GAIN	
	Confirm symptom and self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		
	OK or NG		
OK	<b>•</b>	GO TO 6.	
NG	<b>&gt;</b>	Go to Symptoms 8 and 9. Refer to TF-107, 108.	

NG		Go to Symptoms o and 9. Refer to 17-107, 106.	
6	(2) CHECK TIGHT COR	NER BRAKING SYMPTOM	]
2. Dri	t 4WD shift switch to "4H" ve vehicle at speed lower to tight corner braking syn	han 20 km/h (12 MPH) with steering wheel fully turned.	
		Yes or No	EG
Yes	<b>•</b>	INSPECTION END	
No	<b>•</b>	GO TO 7.	FE

7	CONFIRM SYMPTOM A	GAIN	
	Confirm symptom and self-diagnosis again.  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		
	OK or NG		
OK	•	INSPECTION END	
NG	NG		

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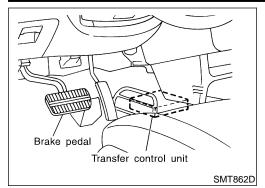
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Transfer Control Unit Terminals and Reference Value



## Transfer Control Unit Terminals and Reference Value

## REMOVAL AND INSTALLATION OF TRANSFER CONTROL UNIT

Removal NBTF0018S03

Turn ignition switch OFF and disconnect negative battery terminal

- 2. Remove console box.
- 3. Remove cluster lid C.
- 4. Remove audio assembly and A/C control unit.
- 5. Remove instrument lower panel on driver side.
- 6. Remove glove box.
- 7. Remove instrument lower panel on passenger side.
- 8. Remove instrument lower center panel.
- 9. Remove transfer control unit.
- For steps 2 through 8 above, refer to BT-22, "Instrument Panel Assembly".

#### Installation

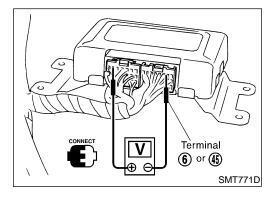
NBTF0018S0302

Installation is in the reverse order of removal.

When installing transfer control unit, tighten transfer control unit lock nut.

### **Tightening torque:**

(0.44 - 0.59 kg-m, 38 - 51 in-lb)



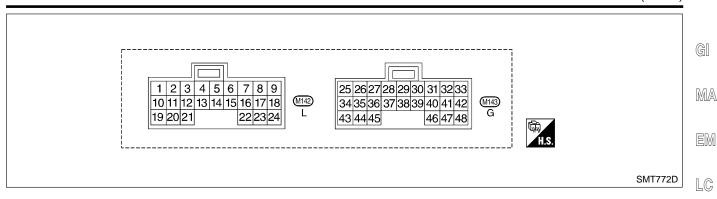
### **INSPECTION OF TRANSFER CONTROL UNIT**

BTF0018S0

 Measure voltage between each terminal and terminal 6 or 45 by following "TRANSFER CONTROL UNIT INSPECTION TABLE", TF-55.

Pin connector terminal layout

Transfer Control Unit Terminals and Reference Value (Cont'd)



### TRANSFER CONTROL UNIT INSPECTION TABLE

A/T selector lever is set to any posi-

tion other than "reverse".

Less than 1V

NBTF0018S02

(Data are reference values.) EC Terminal Judgement standard Condition Item No. (Approx.) FE 4WD shift switch is set to "2WD" Less than 1V position. AT 2-4WD shift solenoid 1 valve 4WD shift switch is set to any posi-Battery voltage tion other than "2WD". ΤF Lamp lights while system is operat-Less than 1V ing properly. PD 4WD shift indicator lamp 2 (2WD) 2WD indicator lamp does not come Battery voltage AX 3 Ground SU While actuator is operating Battery voltage Transfer shift relay  $(4H \rightarrow 4LO)$ 4 (High) Actuator does not operate. Less than 1V Lamp comes ON. (when engine is stopped.) (Fail-safe condition appears on ST display, engine is stopped, actuator Less than 1V position detection switch is 5 4WD warning lamp inoperative, oil temperature is too high and/or tires of different size are installed.) BT Except above Battery voltage 6 Ground HA A/T selector lever is set to "reverse" Battery voltage position. 7 PNP switch (R position) SC

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Terminal No.	Item		Condition	Judgement standard (Approx.)
9	4WD shift switch (2WD)		4WD shift switch is set to "2WD" position.	Battery voltage
9	TAVID SHIRL SWITCH (ZVVD)	Con	4WD shift switch is set to any position other than "2WD".	Less than 1V
40	Transfer dropping resis-	857_J	4WD shift switch is set to "AUTO" position.	4 - 14V
10	tor	V(G)	4WD shift switch is set to any position other than "2WD".	Less than 1V
	AND abits in disease leaves		"4H" indicator lamp comes ON.	Less than 1V
11	4WD shift indicator lamp (4H)	ه <u>ا</u>	4WD shift switch is set to any position other than "4H".	Battery voltage
	AMD shift in disator laws		"4LO" indicator lamp comes ON.	0V
12	4WD shift indicator lamp (4LO)		4WD shift switch is set to any position other than "4LO".	Battery voltage
13	Transfer shift relay (Low)		While actuator is operating (4LO → 4H)	Battery voltage
			Actuator does not operate.	0V
14	Transfer motor relay	(Con)	Transfer motor relay is ON.	Battery voltage
14	Transier motor relay	& 	Transfer motor relay is OFF.	Less than 1V
15	PNP switch (N position)		A/T selector lever is set to "N" position.	Battery voltage
15	FIVE SWILCH (IV position)		A/T selector lever is set to any position other than "N" position.	Less than 1V
16	Power supply		Ignition key is set to "ON" position.	Battery voltage
10	rower supply	_	Ignition key is set to "OFF" position.	OV
17	PNP switch (P position)		A/T selector lever is set to "P" position.	Battery voltage
17	FIVE SWILOT (F POSITION)		A/T selector lever is set to any position other than "P".	Less than 1V
18	4WD shift switch (4H)	Con	4WD shift switch is set to "4H" position.	Battery voltage
10	Stillt Switch (411)		4WD shift switch is set to any position other than "4H".	Less than 1V
10	4WD solenoid valve	Y (	4WD shift switch is set to "AUTO" position.	1.5 - 3V
19	THAT SOIGHOU VAIVE		4WD shift switch is set to any position other than "2WD".	Less than 1V
20	_	_	_	_
	4WD shift indicator lamp	45.Z	"AUTO" indicator lamp comes ON.	0V
21	4WD shift indicator lamp (AUTO)		4WD shift switch is set to any position other than "AUTO".	Battery voltage
22	Power supply		Ignition key is set to "ON" position.	Battery voltage
22	rower suppry	_	Ignition key is set to "OFF" position.	0V

Transfer Control Unit Terminals and Reference Value (Cont'd)

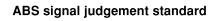
			Transfer Control Unit Terminals and		:
Terminal No.	Item		Condition	Judgement standard (Approx.)	. G
23	4WD shift switch (4LO)		4WD shift switch is set to "4LO" position.	Battery voltage	
23	4VVD SHIII SWILCH (4LO)	4WD shift switch is set to any position other than "4LO".		Less than 1V	- M
0.4	41A/D -1-16 - 14-1 (A1-170)		4WD shift switch is set to "AUTO" position.	Battery voltage	E
24	4WD shift switch (AUTO)		4WD shift switch is set to any position other than "AUTO".	Less than 1V	L
			Transfer is set to "4LO" position.	OV	
25	Neutral-4LO switch	& .	Transfer is set to any position other than "4LO".	Power supply	- [=
	T1 (1)		Throttle valve is closed.	Power supply	·
26	Throttle position switch (closed)	Wa.	Throttle valve is in any position other than "closed".	ov	-
	Transfer 4H actuator		4WD shift switch is set to "4H" position.	Less than 1V	
27	switch		4WD shift switch is set to any position other than "4H".	Battery voltage	
00	Throttle position sensor	Throttle valve is closed.	Lasa than 41/	-	
28	(Ground)		Throttle valve is fully open.	Less than 1V	
29	TCM signal (Vehicle speed signal)	Con &	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1  CAUTION:  Connect the diagnosis data link cable to the vehicle diagnosis connector.  *1: A circuit tester cannot be used to test this item.	225 Hz	
	Throttle position sensor	CON	Ignition key is set to "ON" position.	4.5 - 5.5V	
30	(Power supply for throttle position sensor)	*	Ignition key is set to "OFF" position.	0V	· [
0.4	Transfer fluid tempera-	CON	At 20°C (68°F)	1.5V	. [
31	ture sensor	× .	At 80°C (176°F)	0.5V	. 1
32	ABS signal	Con &	When moving, use the CONSULT-II pulse frequency measuiring function.*2 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *2: A circuit tester cannot be used to test this item.	Refer to the illustration (SMT973D) at the end of this section.	

Terminal No.	ltem		Condition	Judgement standard (Approx.)
33	Transfer shift relay		While actuator is operating from "4H" to "4LO"	Battery voltage
	(High)		Actuator does not operate.	OV
34	Clutch proceure quitch	CON	4WD shift switch is set to "AUTO" or "4H", then A/T selector lever is set to "D" position. (wait detection system: OFF)	Battery voltage
34	Clutch pressure switch	*	4WD shift switch is set to "2WD", "AUTO" or "4H", then A/T selector lever is set to "D" position. (wait detection system: ON)	oV
35	Line pressure switch		4WD shift switch is set to "2WD", "AUTO" or "4H", then A/T selector lever is set to "D" position.	Battery voltage
			_	OV
36	CONSULT-II (RX)	_	_	_
37	Tachometer		_	Refer to EC-139, "ECM Inspection Table".
38	Front revolution sensor		4WD shift switch is set to "4H" position. A/T selector lever is set to "D" position.	1V [30 km/h (19 MPH)] Voltage rises in response to vehicle speed.
39	ECM (Throttle position		Throttle valve is fully open.	0.5V
39	sensor)		Throttle valve is closed.	4.2V
40	ATP switch		A/T selector lever is set to "P" position.	Battery voltage
-10	7111 GWILGIT		A/T selector lever is set to any position other than "P".	Less than 1V
41	Transfer motor relay		Transfer motor relay is ON.	Battery voltage
	monitor		Transfer motor relay is OFF.	Less than 1V
42	Transfer shift relay (LOW)	&	While actuator is operating from "4LO" to "4H" position	Battery voltage
	(LOVV)	<b>%</b> []	Actuator does not operate.	OV
43	Wait detection switch	N.S.	4WD shift switch is set to any position other than "4LO".	Battery voltage
40	vvait ustection switch		4WD shift switch is set to "4LO" position.*3	Less than 1V
44	Transfer 4LO actuator switch		4WD shift switch is set to any position other than "4LO". (Actuator: High position)	Battery voltage
	SWILLII		4WD shift switch is set to "4LO" position. (Actuator: Low position)	Less than 1V
45	Ground		_	_

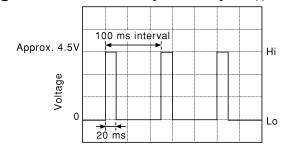
Transfer Control Unit Terminals and Reference Value (Cont'd)

Terminal No.	Item		Condition	Judgement standard (Approx.)
47	Power supply (memory back up)	Con) &	_	Battery voltage
48	CONSULT-II (TX)	_	_	_

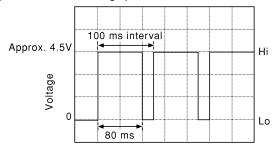
<sup>\*3:</sup> While wait detection system is operating, terminal 43 exists battery voltage.



1 Forward waveform when engine is running or stopped.



2 ABS waveform during operation



Caution: In motion, (forward to turning) changes the Hi (ON) time from 20 to 40 to 60 ms. (3) If the ABS control unit malfunctions, the terminal voltage is fixed at Hi (approximately 4.5V).

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TF-59

## VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)

Diagnostic Procedure

### **Diagnostic Procedure**

1 FRONT REVOLUTION SENSOR

Refer to "Front Revolution Sensor", "COMPONENT INSPECTION", TF-111.

OK or NG

OK

GO TO 3.

NG

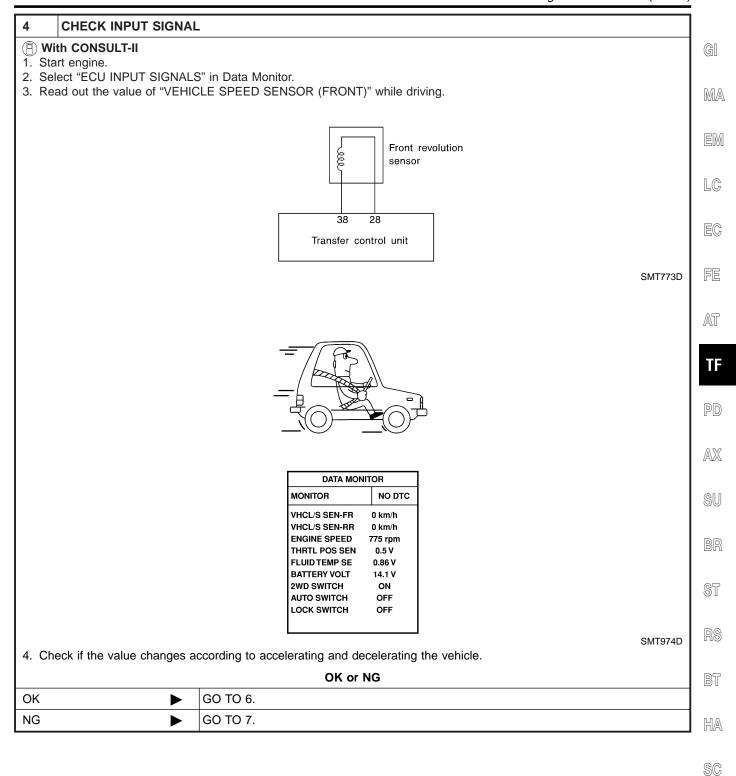
GO TO 2.

2	CHECK CONTINUITY			
<ul><li>Cor</li></ul>	Check the following.  Continuity of transfer sub-harness Refer to "Transfer Sub-harness", "COMPONENT INSPECTION", TF-112.			
		OK or NG		
OK	OK Repair or replace front revolution sensor.			
NG	<b>&gt;</b>	Repair or replace front revolution sensor and transfer sub-harness.		

3	CHECK INPUT SIGNAL		
WITH	CONSULT-II		GO TO 4.
WITH	OUT CONSULT-II	<b>•</b>	GO TO 5.

### **VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)**

Diagnostic Procedure (Cont'd)



**TF-61** 

### **VEHICLE SPEED SENSOR (FRONT REVOLUTION SENSOR)**

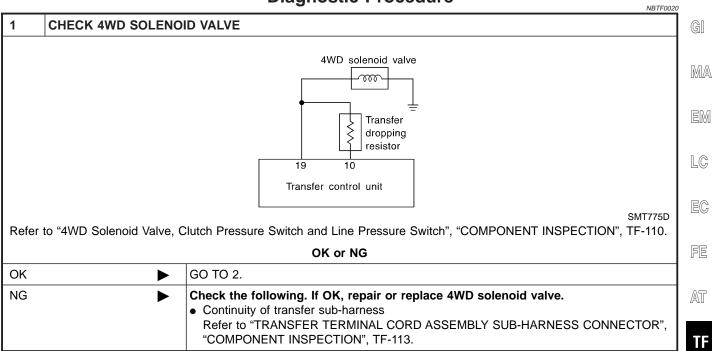
Diagnostic Procedure (Cont'd)

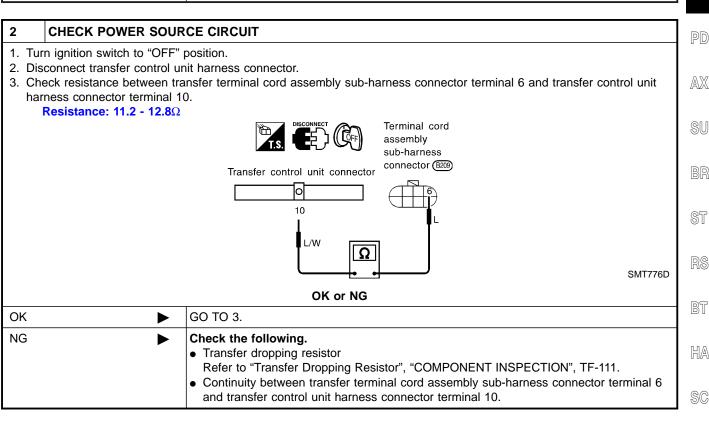
## **CHECK INPUT SIGNAL** Without CONSULT-II 1. Start engine. 2. Check voltage between transfer control unit harness connector terminals 38 and 28. (Measure it in AC range.) Voltage: 0 km/h (0 MPH): 0V 30 km/h (19 MPH): More than 1V (Voltage rises gradually in response to vehicle speed.) Transfer control unit connector 38 28 SMT774D OK or NG GO TO 6. OK NG GO TO 7.

6	PERFORM SELF-DIAG	NOSIS AGAIN		
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.			
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG  1. Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.  2. If NG, recheck transfer control unit pin terminals for damage or loose connection wit harness connector.				

7	CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND FRONT REVOLUTION SENSOR SUB-HARNESS CONNECTOR		
OK or NG			
OK ▶ GO TO 6.		GO TO 6.	
NG Repair or replace sub-harness connector between transfer control unit and front revolution sensor.			







### **CHECK POWER SOURCE CIRCUIT** 1. Turn ignition switch to "OFF" position. 2. Check continuity between transfer terminal cord assembly sub-harness connector terminal 6 and transfer control unit harness connector terminal 19. Continuity should exist. Terminal cord assembly sub-harness connector (B209) Transfer control unit connector 이 19 SMT777D OK or NG GO TO 4. OK NG Repair or replace harness between transfer terminal cord assembly sub-harness connector terminal 6 and transfer control unit harness connector terminal 19.

4	PERFORM SELF-DIAG	NOSIS		
After driving for a while, perform self-diagnosis.  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.				
OK or NG				
OK	OK INSPECTION END			
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>		

Diagnostic Procedure

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### **Diagnostic Procedure** NBTF0021 CHECK 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH Refer to "2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor", "COMPONENT INSPECTION", TF-110. 2-4WD shift solenoid valve am. 4WD shift switch 18 23 24 Transfer control unit SMT778D OK or NG OK GO TO 2. NG Check the following. If OK, repair or replace 2-4WD shift solenoid valve and 4WD shift switch. • Continuity of transfer sub-harness Refer to "TRANSFER TERMINAL CORD ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-113.

Diagnostic Procedure (Cont'd)

### **CHECK INPUT SIGNAL**

- With CONSULT-II
   Select "ECU INPUT SIGNALS" in Data Monitor.
   Read out ON/OFF status of "2WD SW" and "LOCK SWITCH".



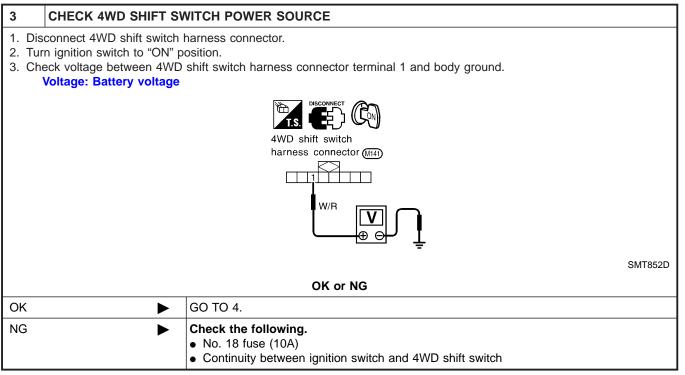
DATA MONITOR		
MONITOR	NO DTC	
VHCL/S SEN-FR	0 km/h	
VHCL/S SEN-RR	0 km/h	
ENGINE SPEED	775 rpm	
THRTL POS SEN	0.5 V	
FLUID TEMP SE	0.86 V	
BATTERY VOLT	14.1 V	
2WD SWITCH	ON	
AUTO SWITCH	OFF	
LOCK SWITCH	OFF	

SMT974D

### OK or NG

OK •	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>
NG ▶	GO TO 3.

Diagnostic Procedure (Cont'd)



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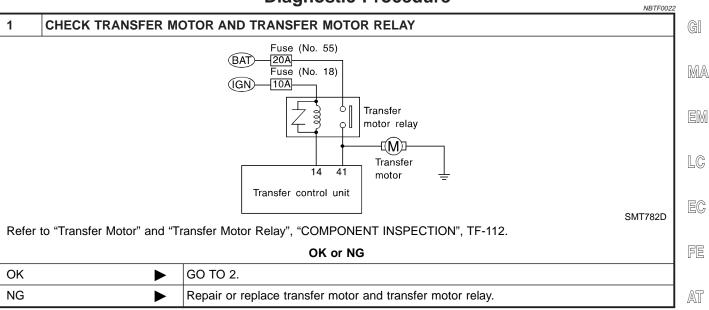
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Diagnostic Procedure (Cont'd)

### **CHECK HARNESS CONTINUITY** 1. Turn ignition switch to "OFF" position. 2. Check continuity between the following terminals: • Transfer control unit 9 and 4WD shift switch 2 (2WD) • Transfer control unit 18 and 4WD shift switch 5 (4H) • Transfer control unit 24 and 4WD shift switch 3 (AUTO) • Transfer control unit 23 and 4WD shift switch 6 (4LO) • Transfer control unit 1 and Transfer terminal cord assembly sub-harness connector 4 • 4WD shift switch 4 and Transfer terminal cord assembly sub-harness connector 5 Continuity should exist. 4WD shift switch harness connector (M141) 213456 Transfer control unit connector 2, 3, 5, 6 G/R 9, 24, 18, 23 GΥ Ω 9 and 2 24 and 3 18 and 5 \23 and 6/ Transfer terminal cord assembly sub-harness connector (B207) G/R Ω SMT853D OK or NG GO TO 5. OK NG Repair harness or connector.

5	PERFORM SELF-DIAG	NOSIS AGAIN	
After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.			
OK or NG			
OK	<b>•</b>	INSPECTION END	
<ul> <li>NG</li> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ul>			





2	CHECK CONTINUITY	
• Co	k the following. Intinuity of transfer sub-harr Ifer to "TRANSFER SWITCI	ess H ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-113.
		OK or NG
		OR OF NG
OK	<b>&gt;</b>	GO TO 3.

- (P) With CONSULT-II
- 1. Select "MAIN SIGNALS" in Data Monitor.
- 2. Read out ON/OFF status of "MOTOR RELAY".

DATA MONITOR			
MONITOR	NO DTC		
4WD MODE	2WD		
COMP CL TORQ	0.0 kgm		
DUTY SOLENOID	4 %		
2-4WD SOL	OFF		
VHCL/S COMP	0 km/h		
THROTTLE POSI	0.0 /8		
MOTOR RELAY	OFF		
4WD FAIL LAMP	OFF		
SHIFT ACT 1	OFF		

SMT975D

- 3. When the value is different from standard value although ON/OFF switching occurs, check the following items.
- PNP switch, throttle position sensor and closed throttle position switch circuits
  Refer to AT-100, "DTC P0705 Park/Neutral Position Switch", AT-176, "DTC P1705 Throttle Position Sensor" and AT-184,
  "Closed Throttle Position Switch (idle position)".

OK	or	NG
----	----	----

OK •	GO TO 4.
	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>

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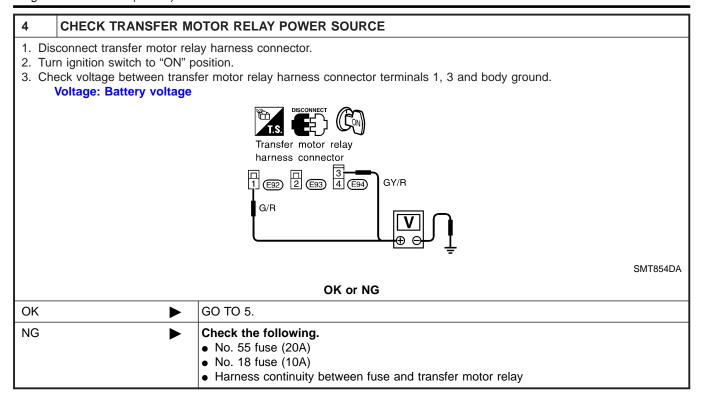
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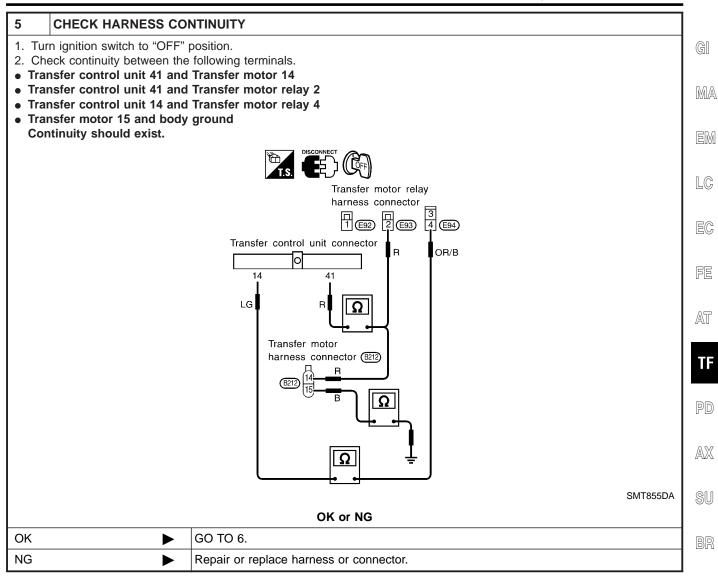
### TRANSFER MOTOR AND TRANSFER MOTOR RELAY

Diagnostic Procedure (Cont'd)



### TRANSFER MOTOR AND TRANSFER MOTOR RELAY

Diagnostic Procedure (Cont'd)



6	PERFORM SELF-DIAG	NOSIS AGAIN	<b>1</b> \$1
After driving for a while, perform self-diagnosis again.  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		R	
		OK or NG	
OK	<b>&gt;</b>	INSPECTION END	B
NG	<b>&gt;</b>	Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.	H
		If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.	. S(

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### TRANSFER FLUID TEMPERATURE SENSOR

### **Diagnostic Procedure**

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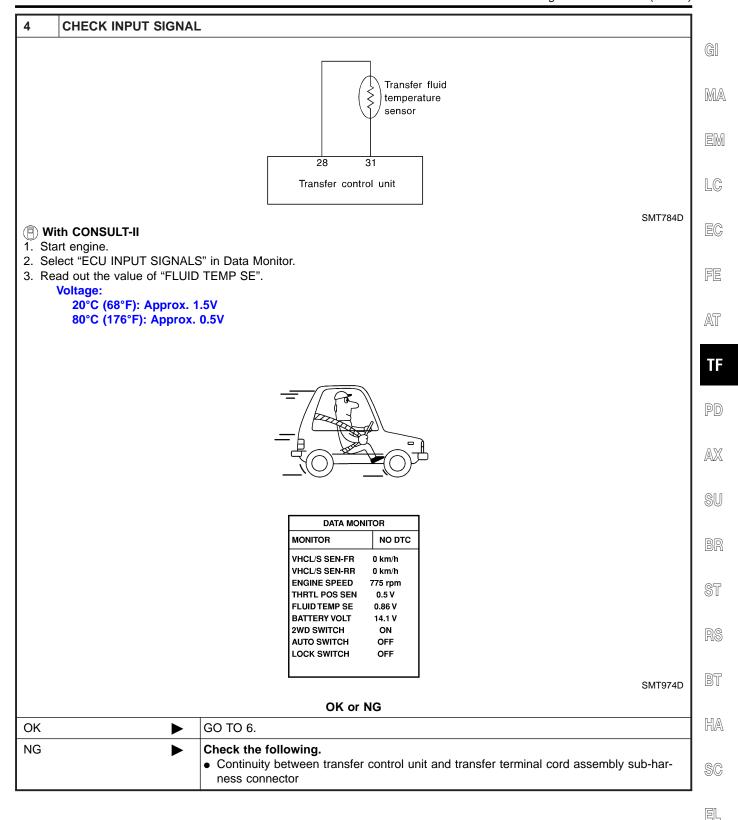
1	1 CHECK TRANSFER FLUID TEMPERATURE SENSOR		
Refer to "2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor", "COMPONENT INSPECTION", TF-110.			
OK or NG			
OK	<b>•</b>	GO TO 2.	
NG	<b>•</b>	Repair or replace fluid temperature sensor.	

2	CHECK CONTINUITY				
• Cor Ref	Check the following.  • Continuity of transfer sub-harness Refer to "TRANSFER TERMINAL CORD ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-113.				
OK or NG					
OK	<b>&gt;</b>	GO TO 3.			
NG	<b>•</b>	Repair or replace transfer sub-harness.			

3	CHECK INPUT SIGNAL		
WITH	CONSULT-II		GO TO 4.
WITH	OUT CONSULT-II	<b>•</b>	GO TO 5.

#### TRANSFER FLUID TEMPERATURE SENSOR

Diagnostic Procedure (Cont'd)



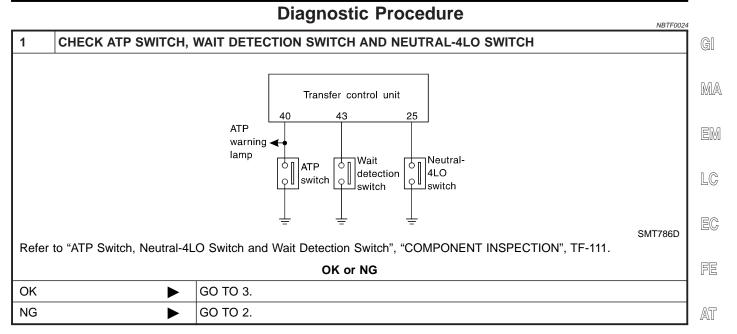
#### TRANSFER FLUID TEMPERATURE SENSOR

Diagnostic Procedure (Cont'd)

## **CHECK INPUT SIGNAL** Without CONSULT-II 1. Turn ignition switch to "ON" position. 2. Check voltage between transfer control unit harness connector terminals 28 and 31. Voltage: 20°C (68°F): Approx. 1.5V 80°C (176°F): Approx. 0.5V Transfer control unit connector 28 31 G SMT785D OK or NG OK GO TO 6. NG Check the following. • Continuity between transfer control unit and transfer terminal cord assembly sub-harness connector

6	PERFORM SELF-DIAG	NOSIS AGAIN			
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.				
		OK or NG			
OK	<b>&gt;</b>	INSPECTION END			
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>			

Diagnostic Procedure



2	CHECK CONTINUITY OF TRANSFER SUB-HARNESS		
• Coi	Check the following.  • Continuity of transfer sub-harness Refer to "TRANSFER SWITCH ASSEMBLY SUB-HARNESS CONNECTOR", "COMPONENT INSPECTION", TF-113.		
		OK or NG	
OK	<b>&gt;</b>	Repair or replace ATP switch, wait detection switch or neutral-4LO switch.	
NG	<b>&gt;</b>	Repair or replace transfer sub-harness.	

3	CHECK INPUT S	CHECK INPUT SIGNAL			
WITH	CONSULT-II	<b>&gt;</b>	GO TO 4.		
WITH	OUT CONSULT-II	<b>&gt;</b>	GO TO 5.		

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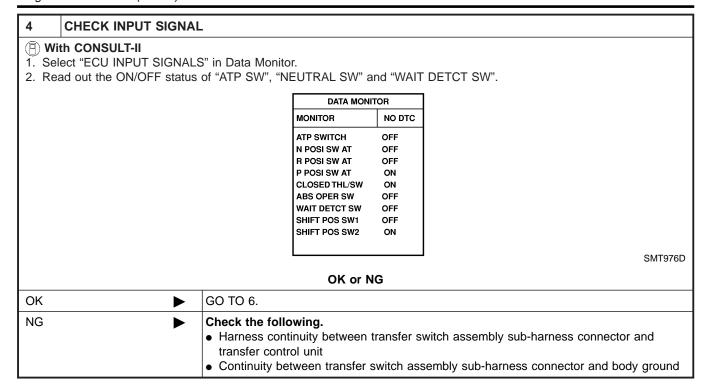
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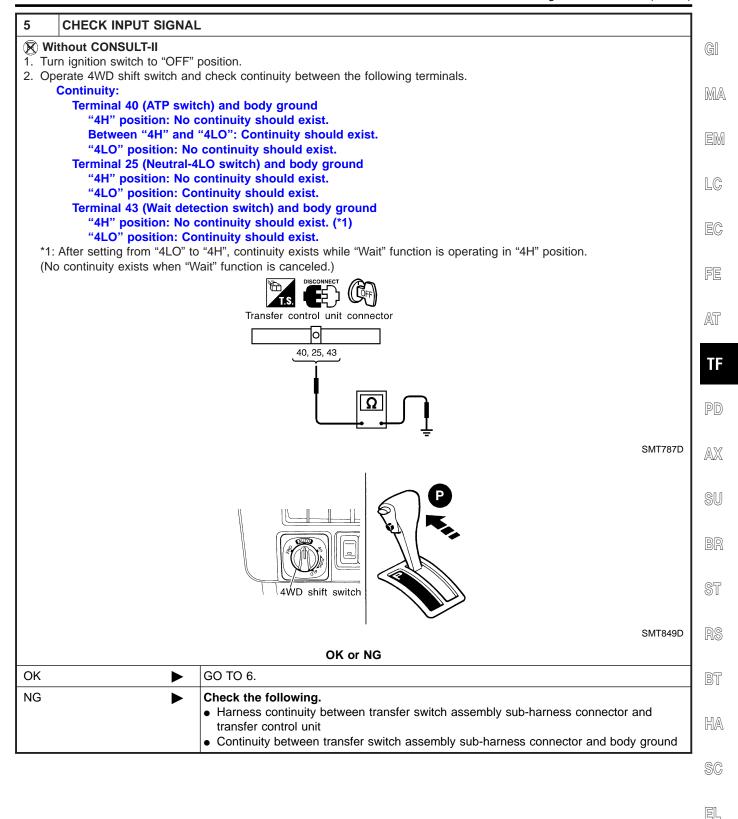
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Diagnostic Procedure (Cont'd)



Diagnostic Procedure (Cont'd)



Diagnostic Procedure (Cont'd)

6	PERFORM SELF-DIAGNOSIS AGAIN			
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.			
		OK or NG		
OK	<b>•</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>		

	Diagnostic Procedure			
1	CHECK MALFUNCTION	NBTF0025		
Is this	Is this malfunction detected only while driving in reverse?			
	Yes or No			
`.,				

		Yes or No	MA
Yes	<b>&gt;</b>	CHECK A/T PNP SWITCH "R" POSITION. Refer to AT-100, "DTC P0705 Park/Neutral Position Switch".	en a
No	<b>&gt;</b>	GO TO 2.	
			- 1
2 CHEC	K OTHER MALF	UNCTION	LG

2	CHECK OTHER MALF	UNCTION	] [
		octed by self-diagnosis and CONSULT-II? out CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.	[5
		Yes or No	
Yes	<b>&gt;</b>	CHECK FOR OTHER MALFUNCTIONS. (When other malfunctions are eliminated, clutch pressure switch malfunction display may disappear.)	
No	<b>&gt;</b>	GO TO 3.	

3	CHECK 2-4WD SHIFT SOLENOID VALVE AND 4WD SHIFT SWITCH CIRCUITS			
Check 2-4WD shift solenoid valve and 4WD shift switch circuits.				
	OK or NG			
OK	OK ▶ GO TO 4.			
NG	<b>&gt;</b>	Check, repair or replace malfunctioning parts.		

4	CHECK INPUT SIGNAL			
WITH	CONSULT-II		GO TO 5.	
WITHO	OUT CONSULT-II	<b>&gt;</b>	GO TO 6.	

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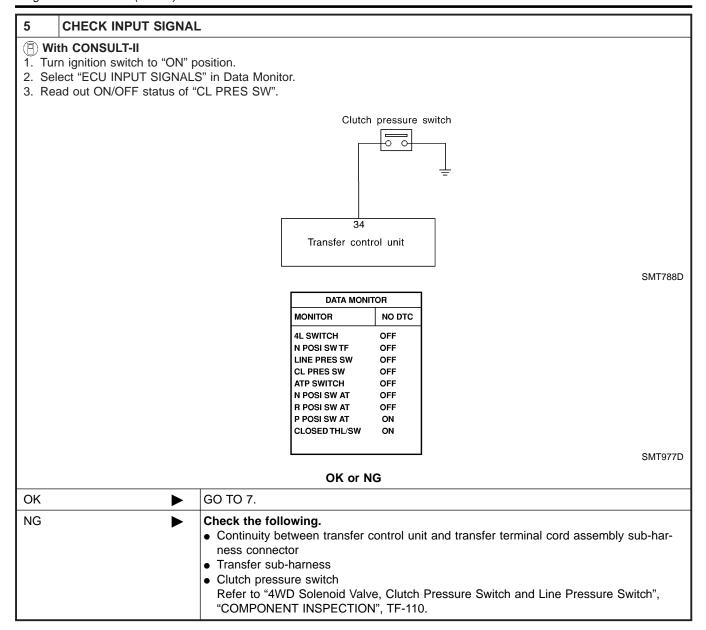
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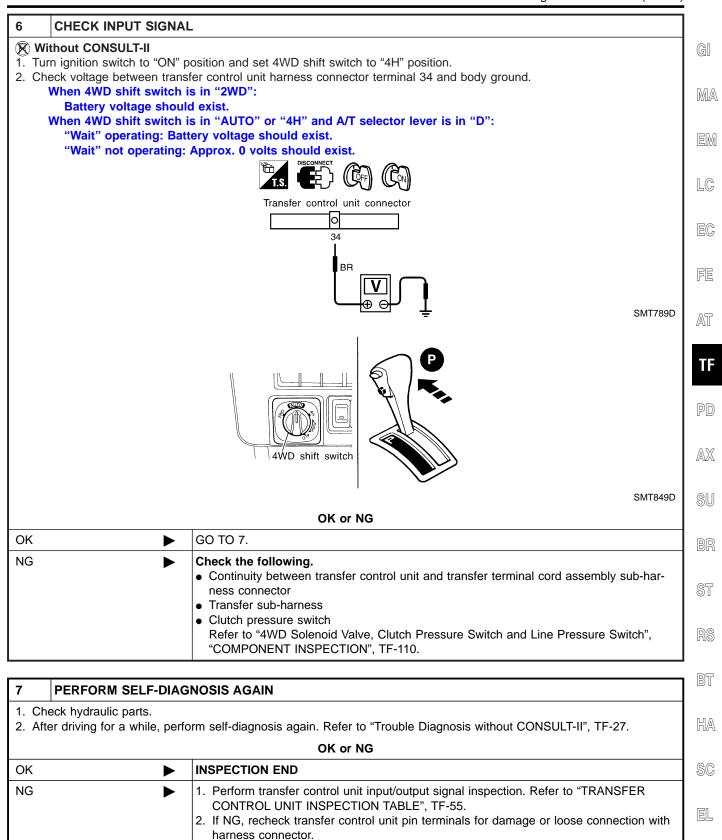
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#### **CLUTCH PRESSURE SWITCH**

Diagnostic Procedure (Cont'd)





**TF-81** 

# **Diagnostic Procedure**

	NBTF0026				
1	CHECK MALFUNCTION	I			
Is this	Is this malfunction detected only while driving in reverse?				
	Yes or No				
Yes	Yes CHECK A/T PNP SWITCH "R" POSITION. Refer to AT-100, "DTC P0705 Park/Neutral Position Switch".				
No	<b>&gt;</b>	GO TO 2.			

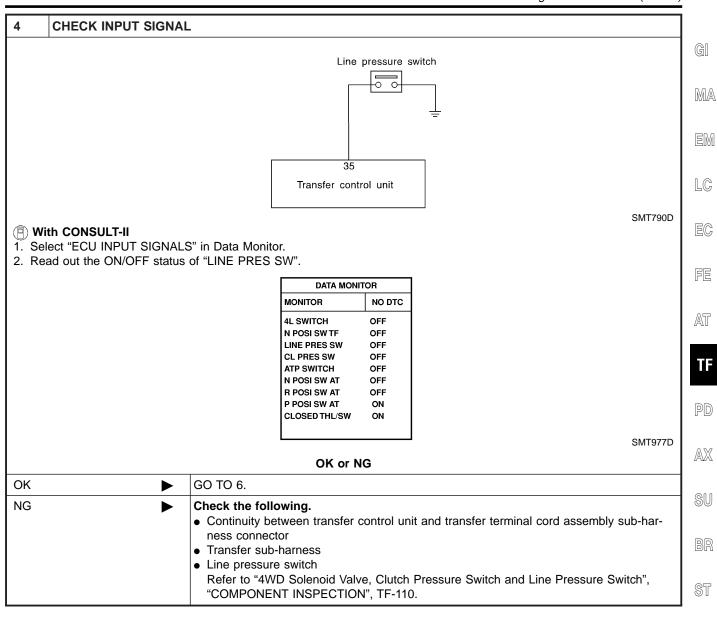
2	CHECK OTHER MALFU	INCTIONS		
	Are other malfunctions also detected by self-diagnosis and CONSULT-II?  Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.			
	Yes or No			
Yes	Yes CHECK FOR OTHER MALFUNCTIONS.  (When other malfunctions are eliminated, line pressure switch malfunction display may disappear.)			
No	<b>&gt;</b>	GO TO 3.		

3	CHECK INPUT SIGNAL		
WITH	I CONSULT-II		GO TO 4.
WITH	OUT CONSULT-II	<b>•</b>	GO TO 5.

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# **CHECK INPUT SIGNAL** Without CONSULT-II 1. Turn ignition switch to "OFF" position. 2. Disconnect transfer control unit harness connector. 3. Check continuity between transfer control unit harness connector terminal 35 and body ground. After the vehicle has been left for at least 5 minutes in a room temperature with ignition switch "OFF": No continuity should exist. With ignition switch in "ON", 4WD shift switch in "AUTO" or "4H" and A/T selector lever in "D": Continuity should exist. Transfer control unit connector 35 BR/W SMT791D 4WD shift switch SMT849D OK or NG OK GO TO 6. NG Check the following. · Continuity between transfer control unit and transfer terminal cord assembly sub-harness connector Transfer sub-harness Line pressure switch Refer to "4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch", "COMPONENT INSPECTION", TF-110.

6	PERFORM SELF-DIAG	NOSIS AGAIN	
	<ol> <li>Check hydraulic parts.</li> <li>After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.</li> </ol>		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

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## **Diagnostic Procedure**

1 CHECK INPUT SIGNAL
WITHOUT CONSULT-II 
GO TO 2.

2 CHECK INPUT SIGNAL

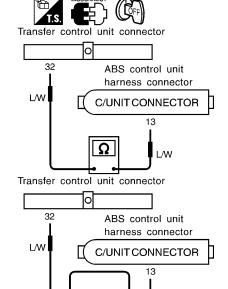
#### Without CONSULT-II

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect ABS control unit harness connector.
- 3. Disconnect ABS control unit and transfer control unit harness connectors.
- 4. Check continuity between transfer control unit harness connector terminal 32 and ABS control unit harness connector terminal 13.

#### Continuity should exist.

5. Check continuity between transfer control unit harness connector terminal 32, ABS control unit harness connector terminal 13 and body ground.

#### No continuity should exist.



SMT793DA

OK or NG

OK ▶	GO TO 3.
NG ▶	Repair or replace harness or connector between ABS control unit and transfer control unit.

3 CHECK COMMUNICATION LINE

Check communication line between ABS control unit and transfer control unit. (Refer to BR-79, "8. Vehicle vibrates excessively when ABS is operating".)

ΩK	or	NC	2

	OK OF NG	
OK	<b>&gt;</b>	GO TO 4.
NG	<b>•</b>	Check, repair or replace malfunctioning parts.

4	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	•	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

# **Diagnostic Procedure**

NBTF0028 CHECK TRANSFER CONTROL UNIT POWER SOURCE GI 1. Turn ignition switch to "OFF" position and perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30. MA 2. Turn ignition switch to "OFF" position. 3. Disconnect transfer control unit harness connector. 4. Check voltage between transfer control unit harness connector terminal 47 and body ground. Voltage: Battery voltage LC Transfer control unit connector EC 47 FE SMT794D AT OK or NG OK GO TO 2. NG Check the following. No. 24 fuse (7.5A) • Harness continuity between fuse and transfer control unit

2	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27 and "Trouble Diagnosis with CONSULT-II", TF-30.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

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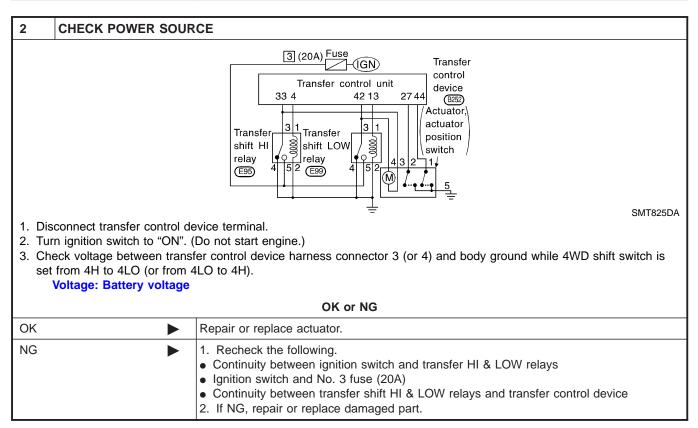
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## **Diagnostic Procedure**

			NBTF0064	
1	SHIFT ACTUATOR			
Refer	Refer to "Actuator & Actuator Position Switch", "COMPONENT INSPECTION", TF-114.			
	OK or NG			
OK	<b>•</b>	GO TO 3.		
NG	<b>&gt;</b>	GO TO 2.		



3	CHECK INPUT SIGNAL		
WITH	CONSULT-II	<b>•</b>	GO TO 4.
WITH	OUT CONSULT-II	<b>•</b>	GO TO 5.

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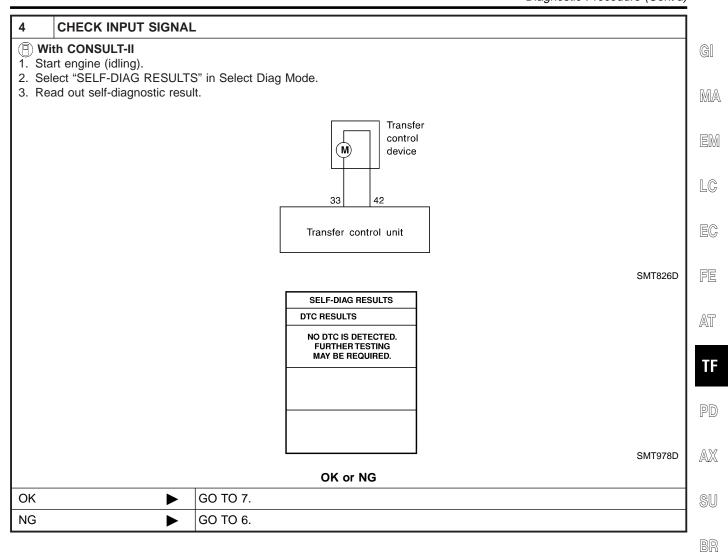
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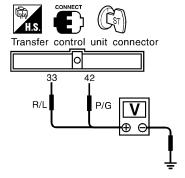
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## **CHECK INPUT SIGNAL**

# Without CONSULT-II 1. Start engine (idling).

- 2. Check voltage between transfer control unit harness connector terminal 33 (or 42) and body ground while 4WD shift switch is set from 4H to 4LO (or from 4LO to 4H).



3. Result

Terminal No.	Condition	Voltage
33	While actuator is operating from 4H to 4LO.	Battery voltage
	Actuator does not operate.	Approx. 0V
42	While actuator is operating from 4LO to 4H.	Battery voltage
	Actuator does not operate.	Approx. 0V

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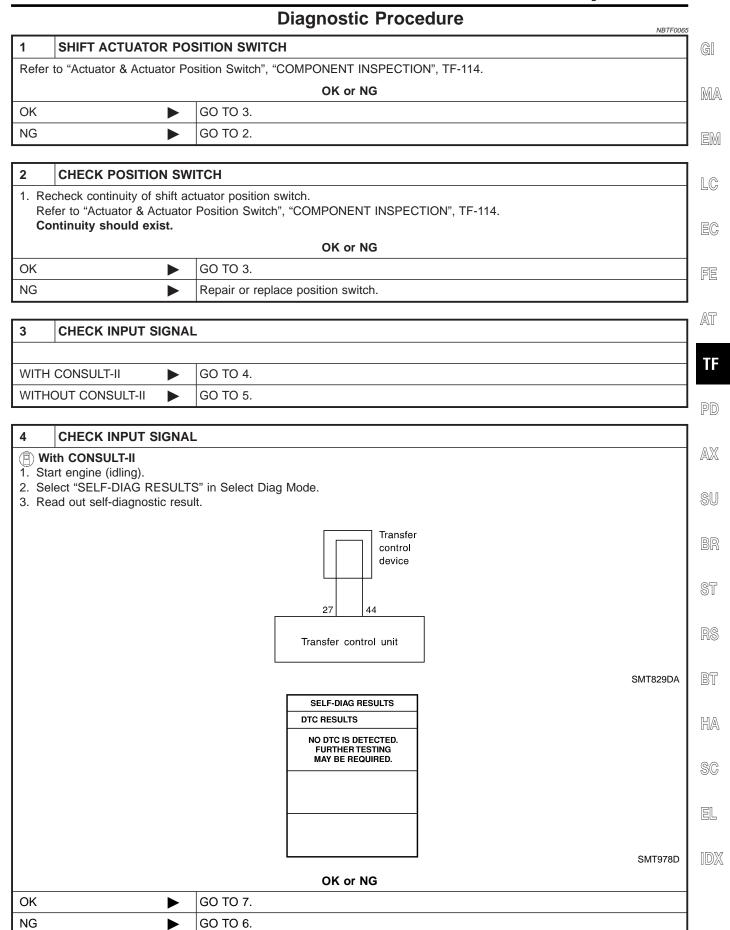
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OK or NG

OK •	GO TO 7.
NG ►	GO TO 6.

6	CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND TRANSFER CONTROL DEVICE		
	OK or NG		
ОК	<b>&gt;</b>	GO TO 7.	
NG	<b>&gt;</b>	Repair and replace harness connector between transfer control unit and transfer control device.	

7	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	



#### SHIFT ACTUATOR POSITION SWITCH

## Diagnostic Procedure (Cont'd) **CHECK INPUT SIGNAL** Without CONSULT-II 1. Start engine (idling). 2. Check voltage transfer control unit harness connector terminal 27 (or 44) and body ground while 4WD shift switch is set from 4H to 4LO (or from 4LO to 4H). Transfer control unit connector 이 LG/B SMT830D 3. Result Terminal No. Condition Voltage 4WD shift switch is set to 4H. Less than 1V 27 4WD shift switch is set except 4H. Battery voltage

MTBL0203

OK or NG	ΟK	or	NG
----------	----	----	----

4WD shift switch is set except 4LO. Battery voltage

4WD shift switch is set to 4LO.

44

Less than 1V

OK ▶	GO TO 7.
NG ►	GO TO 6.

6	CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND TRANSFER CONTROL DEVICE		
	OK or NG		
OK	<b>&gt;</b>	GO TO 7.	
NG	<b>&gt;</b>	Repair and replace harness connector between transfer control unit and transfer control device.	

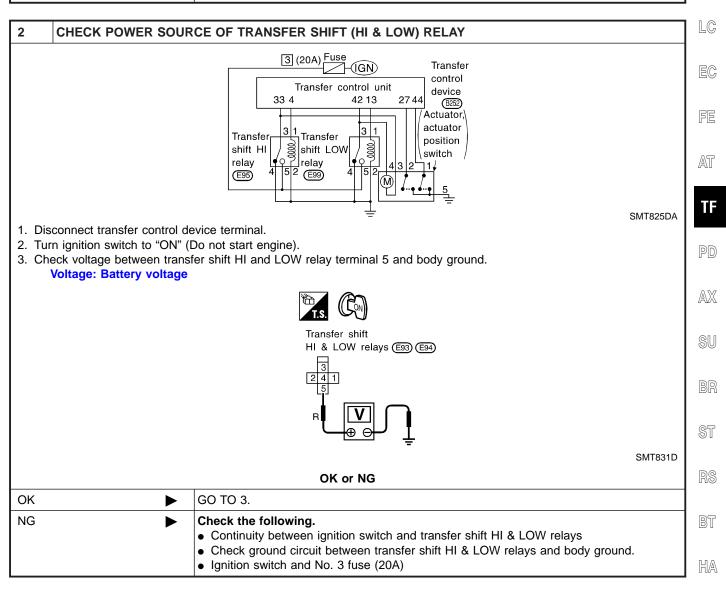
7	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
	OK or NG		
ОК	<b>&gt;</b>	INSPECTION END	
NG	<ul> <li>NG</li> <li>Perform transfer control unit/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection wharness connector.</li> </ul>		

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## **Diagnostic Procedure**



**TF-93** 

#### SHIFT ACTUATOR CIRCUIT

# CHECK POWER SOURCE OF TRANSFER CONTROL DEVICE 1. Disconnect transfer control device terminal. 2. Turn ignition switch to "ON". (Do not start engine.) 3. Turn 4WD shift switch from "4H" to "4LO" (or from "4LO" to "4H"). 4. Check voltage between transfer control device terminal 3 (or 4) and body ground. **Voltage: Battery voltage** W SMT832D OK or NG OK GO TO 4. NG Check the following. • Harness and connector from transfer shift HI and LOW relays to transfer control device harness terminal • Ground circuit between transfer control device and body ground.

4	CHECK INPUT SIGNAL		
WITH	CONSULT-II		GO TO 5.
WITH	OUT CONSULT-II	<b>&gt;</b>	GO TO 6.

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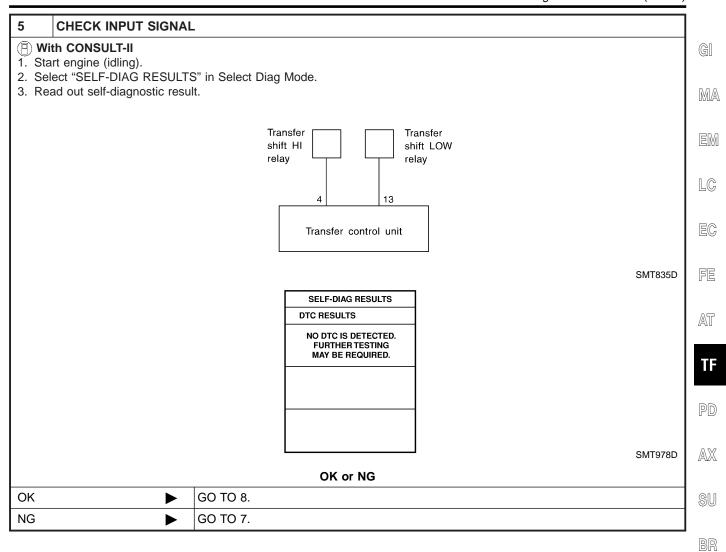
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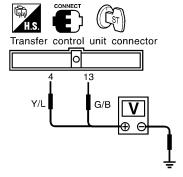
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# **CHECK INPUT SIGNAL**

# Without CONSULT-II 1. Start engine (idling).

- 2. Check voltage between transfer control unit harness connector terminal 4 (or 13) and body ground while 4WD shift switch is set from 4H to 4LO (or from 4LO to 4H).



3. Result

Terminal No.	Condition	Voltage
4	While actuator is operating from 4H to 4LO.	Battery voltage
	Actuator does not operate.	Less than 1V
13	While actuator is operating from 4LO to 4H.	Battery voltage
	Actuator does not operate.	Approx. 0V

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OK or NG

OK •	GO TO 8.
NG 🕨	GO TO 7.

7	7 CHECK HARNESS CONTINUITY BETWEEN TRANSFER CONTROL UNIT AND TRANSFER CONTROL DEVICE		
	OK or NG		
ОК	<b>•</b>	GO TO 8.	
NG	<b>&gt;</b>	Repair and replace harness connector between transfer control unit and transfer control device.	

8	PERFORM SELF-DIAG	NOSIS AGAIN	
	After driving for a while, perform self-diagnosis again. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

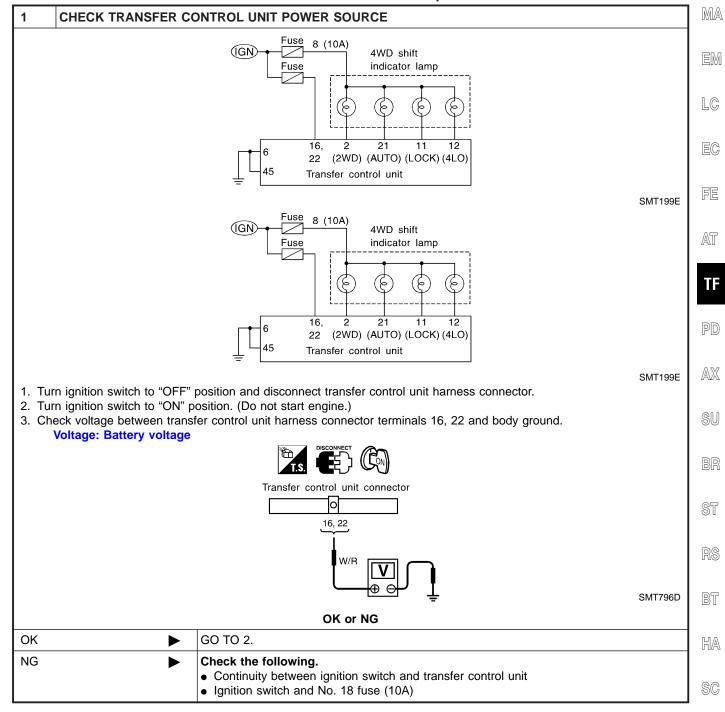
Symptom 1. 4WD Shift Indicator Lamp Does Not Turn ON

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# Symptom 1. 4WD Shift Indicator Lamp Does Not Turn ON

SYMPTOM: Although ignition switch is turned "ON", all the 4WD shift indicator lamps do not turn ON for 1 second.



Symptom 1. 4WD Shift Indicator Lamp Does Not Turn ON (Cont'd)

3	CHECK PROCEDURES FROM THE BEGINNING AGAIN		
Checl	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

Symptom 2. 4WD Warning Lamp Does Not Turn ON

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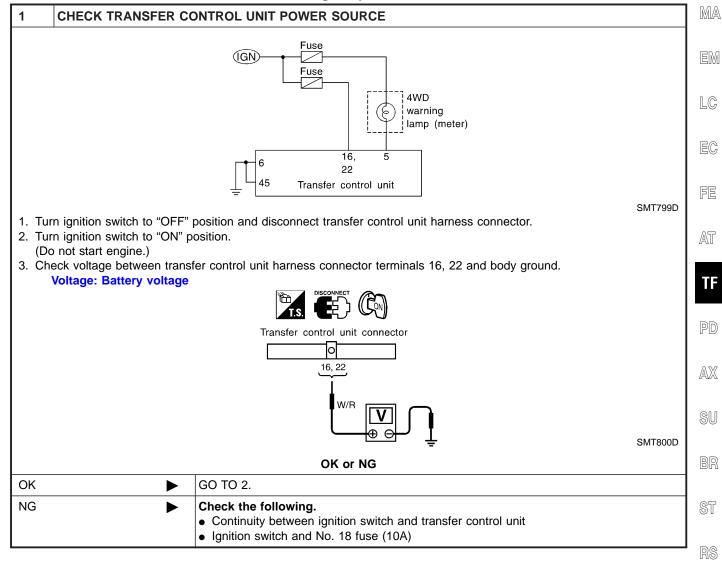
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# **Symptom 2. 4WD Warning Lamp Does Not Turn ON**

SYMPTOM: Although ignition switch is turned "ON", 4WD warning lamp does not turn ON.



Symptom 2. 4WD Warning Lamp Does Not Turn ON (Cont'd)

# 2 CHECK TRANSFER CONTROL UNIT GROUND CIRCUIT 1. Turn ignition switch to "OFF" position. 2. Disconnect transfer control unit harness connector. 3. Measure resistance between transfer control unit harness connector terminals 6, 45 and body ground. Resistance: 0Ω Transfer control unit connector OK or NG OK OK OK OK GO TO 3. NG Check continuity between transfer control unit and body ground.

3	CHECK 4WD WARNING	S LAMP CIRCUIT	
Check the following.  • 4WD warning lamp  • Continuity between ignition switch and 4WD warning lamp  • Continuity between 4WD warning lamp and transfer control unit			
	OK or NG		
OK	<b>&gt;</b>	GO TO 4.	
NG	<b>•</b>	<ul> <li>Repair or replace harness or connector.</li> <li>Replace 4WD warning lamp.</li> </ul>	

4	CHECK PROCEDURES	FROM THE BEGINNING AGAIN	
Chec	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>	

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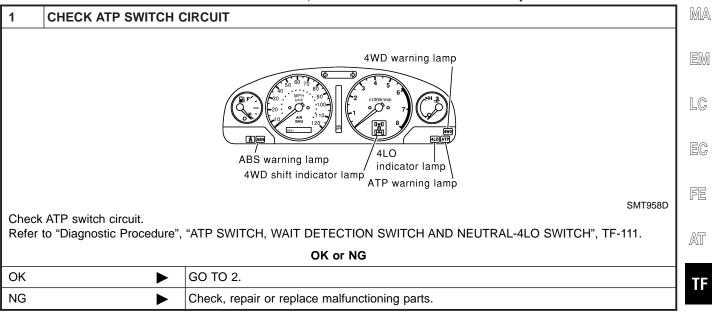
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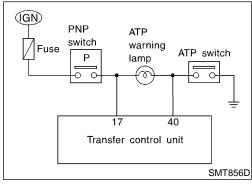
HA

#### Symptom 3. 4WD Shift Indicator Lamp Does **Not Turn OFF**

SYMPTOM: When 4WD shift switch is set from "4H" to "4LO", all the 4WD shift indicator lamps do not turn OFF.



2	CHECK PROCEDURE FROM THE BEGINNING AGAIN		
Chec	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	<b>&gt;</b>	Recheck each connector's pin terminals for damage or loose connection.	



## Symptom 4. ATP Warning Lamp Does Not Turn ON

SYMPTOM: When 4WD shift switch is set from "4H" to "4LO" with A/T selector lever in "P" position, ATP warning lamp does not turn ON.

1	CHECK ATP SWITCH C	CIRCUIT	SC	
	Check ATP switch circuit.  Refer to "Diagnostic Procedure", "ATP SWITCH, WAIT DETECTION SWITCH AND NEUTRAL-4LO SWITCH", TF-111.  OK or NG			
OK	<b>&gt;</b>	GO TO 2.		
NG	<b>&gt;</b>	Check, repair or replace malfunctioning parts.		

Symptom 4. ATP Warning Lamp Does Not Turn ON (Cont'd)

2	CHECK FOLLOWING	ITEMS	
<ul><li>ATF</li><li>Cor</li></ul>	Check the following.  ATP warning lamp  Continuity between PNP ("P" position) switch terminal 4 and ATP warning lamp  Continuity between ATP warning lamp and ATP switch		
	OK or NG		
OK	<b>•</b>	GO TO 3.	
NG	<b>•</b>	Repair or replace ATP warning lamp, harness or connector.	

3	CHECK PNP SWITCH (	CIRCUIT
	PNP switch circuit. to AT-100, "DTC P0705 Pa	rk/Neutral Position Switch".
		OK or NG
OK	<b>&gt;</b>	GO TO 4.
NG	<b>•</b>	Check, repair or replace malfunctioning parts.

4	CHECK PROCEDURES FROM THE BEGINNING AGAIN		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	<b>&gt;</b>	Recheck each connector's pin terminals for damage or loose connection.	

Symptom 5. 4LO Indicator Lamp Does Not Turn ON

# **Symptom 5. 4LO Indicator Lamp Does Not Turn ON**

SYMPTOM: When 4WD shift switch is set from "4H" to "4LO" position, 4LO indicator lamp does not turn ON.

MA CHECK TRANSFER CONTROL UNIT POWER SUPPLY CIRCUIT 4WD warning lamp LC EC 4LO ABS warning lamp indicator lamp 4WD shift indicator lamp ATP warning lamp FE SMT958D Left 🖒 AT TF 4WD shift switch SMT851D 4LO indecator lamp (meter) Battery **8** (10A) (GN) Fuse 24 (7.5A) Fuse Fuse Fuse 18 (10A) 47 12 16 ATP switch Transfer 40 control unit 25 45 Neutral-4LO switch SMT979D 1. Disconnect battery negative terminal (-), then transfer control unit connector. 2. Connect battery negative terminal (-) and turn ignition switch "ON" (with engine stopped). 3. Check voltage across transfer control unit body-side connector terminals 47, 16 and body ground. Voltage: Battery voltage OK or NG HA GO TO 2. OK NG Check the following. SC Continuity between battery and transfer control unit • Ignition switch (Refer to EL-10, "Power Supply Routing".) No. 24 fuse (7.5A), No. 8 fuse (10A) and No. 18 fuse (10A) EL

Symptom 5. 4LO Indicator Lamp Does Not Turn ON (Cont'd)

2	CHECK TRANSFER CO	NTROL UNIT GROUND CIRCUIT	
2. Ch	<ol> <li>Turn ignition switch "OFF", and disconnect transfer control unit connector.</li> <li>Check for continuity between transfer control unit body-side connector terminals 6, 45 and body ground.</li> <li>Continuity should exist.</li> </ol>		
	OK or NG		
OK	<b>&gt;</b>	GO TO 3.	
NG	•	Check the following.  • Continuity between transfer control unit and body ground	

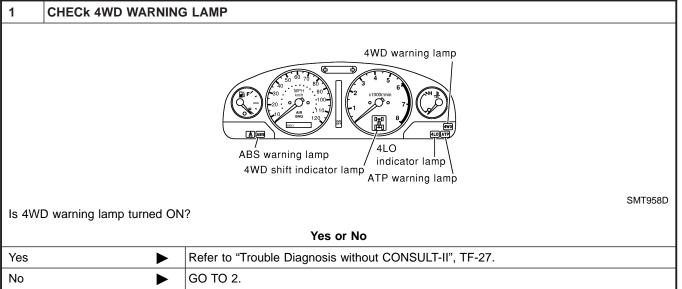
3	CHECK 4LO INDICATO	R LAMP CIRCUIT		
1. Ch 2. Ch 3. Ch 4. Ch 5. Ch	Disconnect battery negative terminal (–) and check the following items:  1. Check condition of 4LO indicator lamp.  2. Check continuity between battery and 4LO indicator lamp.  3. Check continuity between 4LO indicator lamp and transfer control unit connector terminal 12.  4. Check condition of ATP switch.  5. Check condition of neutral-4LO switch.  6. Check continuity between neutral-4LO switch ground terminal 6 and body ground.			
	OK or NG			
ОК	<b>•</b>	GO TO 4.		
NG	•	Check the following.  • 4LO indicator lamp  • Neutral-4LO switch Refer to "ATP Switch, Neutral-4LO Switch and Wait Detection Switch", "COMPONENT INSPECTION", TF-111.		

4	CHECK PROCEDURES	FROM THE BEGINNING		
Chec	Check again.			
		OK or NG		
OK	<b>•</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform transfer control unit input/output signal inspection. Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.</li> <li>If NG, recheck transfer control unit pin terminals for damage or loose connection with harness connector.</li> </ol>		

Symptom 6. 4WD Shift Indicator Lamp Does Not Indicate "4H"

# Symptom 6. 4WD Shift Indicator Lamp Does Not Indicate "4H"

SYMPTOM: When 4WD shift switch is set to "4H", 4WD shift indicator lamp does not indicate "4H".



2	CHECK FOLLOWING IT	TEMS	
<ul><li>Net</li><li>Wa</li></ul>	Check the following.  Neutral-4LO switch circuit. Refer to TF-75.  Wait detection switch circuit. Refer to TF-75.  ATP switch circuit. Refer to TF-75.		
	OK or NG		
OK	<b>&gt;</b>	GO TO 3.	
NG	<b>&gt;</b>	Check, repair or replace malfunctioning parts.	

3	CHECK PROCEDURES FROM THE BEGINNING AGAIN		
Chec	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	<b>&gt;</b>	Recheck each connector's pin terminals for damage or loose connection.	

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# Symptom 7. 4WD Shift Indicator Lamp Repeats Flickering

SYMPTOM: 4WD shift indicator lamp keeps flickering.

=NBTF003

# **CHECK 4WD SHIFT INDICATOR LAMP** 4WD warning lamp 4LO ABS warning lamp indicator lamp 4WD shift indicator lamp ATP warning lamp SMT958D 1. Set 4WD shift switch to "2WD" position. 2. Move vehicle forward and backward. Or drive straight increasing or decreasing speed under 20 km/h (12 MPH). 3. Does 4WD shift indicator lamp keep flickering? Yes or No GO TO 2. Yes **INSPECTION END** No

2	CHECK TIGHT CORNER BRAKING SYMPTOM		
	Drive vehicle at speed under 20 km/h (12 MPH), turning steering wheel to the limit. Does tight corner braking symptom occur?		
		Yes or No	
Yes	<b>•</b>	GO TO 3.	
No	<b>&gt;</b>	GO TO 4.	

3	CHECK 4WD SHIFT INDICATOR LAMP		
Does	Does the 4WD shift indicator lamp keep flickering when the front wheels are jacked up?		
	Yes or No		
Yes	Yes Check transfer unit operating system.		
No	<b>•</b>	Check tires.	

4	CHECK 4WD WARNING LAMP		
Does	Does 4WD warning lamp flicker? (4WD shift indicator lamp is turned OFF.)		
	Yes or No		
Yes	<b>&gt;</b>	Perform self-diagnoses. Refer to "Trouble Diagnosis without CONSULT-II", TF-27.	
No	<b>&gt;</b>	GO TO 5.	

5	CHECK 4WD SHIFT INDICATOR LAMP			
Does	Does 4WD shift indicator lamp keep flickering?			
	Yes or No			
Yes	<b>&gt;</b>	Check again.		
No	<b>&gt;</b>	INSPECTION END		

Symptom 8. Tight Corner Braking Symptom

Symptom 8. Tight Corner Braking Symptom
SYMPTOM: Tight corner braking symptom occurs. (Hydraulic system failure)

1 CHECK	INPUT SIGNA	L			
With CONSU		Oll in Data Manitan			M
		S" in Data Monitor. s of "CLUTCH PRES SW".			
		DATA MONI	TOR		E
		MONITOR	NO DTC		
		4L SWITCH N POSI SW TF LINE PRES SW	OFF OFF		L(
		CL PRES SW ATP SWITCH N POSI SW AT R POSI SW AT	OFF OFF OFF		
		P POSI SW AT CLOSED THL/SW	ON ON		F
				SMT977D	A
Refer to "TRANS	etween transfer	control unit harness connector to L UNIT INSPECTION TABLE", "1		and body ground. DIAGNOSIS — GENERAL DESCRIPTION",	T
TF-55.		OK or N	IG		P
OK	<b>&gt;</b>	Disassemble transfer unit an	d check t	he following.	
		<ul><li>Control valve assembly</li><li>4WD solenoid valve</li></ul>			A
		<ul> <li>2-4WD shift solenoid valve</li> </ul>			
		Clutch piston     Clutch a second has			S
NO		Clutch assembly			
NG		GO TO 2.			B
2 CHECK	CLUTCH PRE	SSURE SWITCH CIRCUIT			
Check clutch pre					S
		, "CLUTCH PRESSURE SWITCH	Ⅎ", TF-79.		•
		OK or N	IG		R
OK	<b></b>	GO TO 3.			וח
NG	<b></b>	Check, repair or replace malfur	nctioning p	parts.	[D]
					B
3 CHECK	PROCEDURES	S FROM THE BEGINNING AG	AIN		пп
Check again.					H
		OK or N	IG		_
OK	<b></b>	INSPECTION END			S
NG	<b></b>	Recheck each connector's pin	terminals	for damage or loose connection.	

**TF-107** 

Symptom 9. 4WD System Does Not Operate

# Symptom 9. 4WD System Does Not Operate

SYMPTOM: The vehicle cannot be put into 4WD mode. (Hydraulic system failure)

#### (II) With CONSULT-II

- 1. Select "ECU INPUT SIGNALS" in Data Monitor.
- 2. Read out the ON/OFF status of "CLUTCH PRES SW".

DATA MONITOR		
MONITOR	NO DTC	
4L SWITCH	OFF	
N POSI SW TF	OFF	
LINE PRES SW	OFF	
CL PRES SW	OFF	
ATP SWITCH	OFF	
N POSI SW AT	OFF	
R POSI SW AT	OFF	
P POSI SW AT	ON	
CLOSED THL/SW	ON	

SMT977D

#### **◯** Without CONSULT-II

Check voltage between transfer control unit harness connector terminal 34 and body ground.

Refer to "TRANSFER CONTROL UNIT INSPECTION TABLE", "TROUBLE DIAGNOSIS — GENERAL DESCRIPTION", TF-55.

#### OK or NG

OK •	<ol> <li>Check transfer fluid level.</li> <li>Disassemble transfer unit and check the following.</li> <li>Transfer motor</li> <li>Main oil pump assembly</li> <li>Sub-oil pump assembly</li> <li>Oil strainer</li> <li>Control valve assembly</li> <li>2-4WD shift solenoid valve</li> <li>Oil filter element</li> <li>Lip seal</li> <li>Strainer O-ring</li> <li>Main oil pump drive gear</li> <li>Seal ring</li> <li>D-ring</li> <li>Clutch piston</li> <li>Clutch assembly</li> </ol>
NG ►	GO TO 2.

2	CHECK CLUTCH PRESSURE CIRCUIT			
	Check clutch pressure switch circuit. Refer to "Diagnostic Procedure", "CLUTCH PRESSURE SWITCH", TF-79.			
OK or NG				
OK	<b>&gt;</b>	GO TO 3.		
NG	<b>•</b>	Check, repair or replace malfunctioning parts.		

### TROUBLE DIAGNOSES FOR SYMPTOMS

Symptom 9. 4WD System Does Not Operate (Cont'd)

3	3 CHECK PROCEDURES FROM THE BEGINNING				
Check	Check again.				
	OK or NG				
OK	<b>•</b>	INSPECTION END			
NG	<b>•</b>	Recheck each connector's pin terminals for damage or loose connection.			

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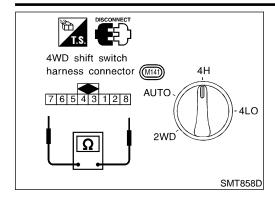
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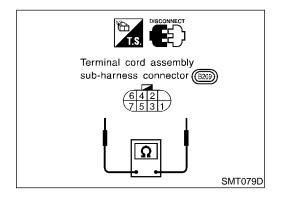
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### **4WD Shift Switch**

Check continuity between each terminal.

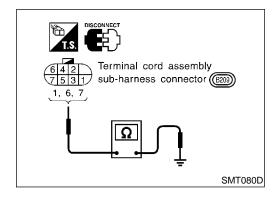
Terminals	Switch position	Continuity
1 - 2	2WD	Yes
1 - 2	Except 2WD	No
4 2 4 4	AUTO	Yes
1 - 3, 1 - 4	Except AUTO	No
1 1 1 5	4H	Yes
1 - 4, 1 - 5	Except 4H	No
1 - 4, 1 - 6	4LO	Yes
1 - 4, 1 - 6	Except 4LO	No



# 2-4WD Shift Solenoid Valve and Transfer Fluid Temperature Sensor

Measure resistance between terminals of transfer terminal cord assembly sub-harness connector located on rear-right of transfer unit.

Component parts	Terminals	Resistance
2-4WD shift solenoid valve	4 - 5	Approx. 20°C (68°F): Approx. 22.8 - 25.2Ω
Transfer fluid temperature sensor	2 - 3	Approx. 20°C (68°F): Approx. 2.5 k $\Omega$ Approx. 80°C (176°F): Approx. 0.3 k $\Omega$



# **4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch**

Measure resistance between terminals of transfer terminal cord assembly sub-harness connector located on rear-right of transfer unit.

### COMPONENT INSPECTION

4WD Solenoid Valve, Clutch Pressure Switch and Line Pressure Switch (Cont'd)

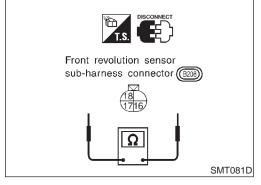
Component parts	Term	ninals	Remarks	
4WD solenoid valve	6		Approx. 20°C (68°F): Approx. 3.0 - 3.4Ω	
Clutch pressure switch	7	Ground terminal	In room temperature  • 2-4WD shift solenoid valve "OFF": No continuity  • 2-4WD shift solenoid valve and transfer motor "ON": Continuity exists	
Line pressure switch	1		In room temperature  Turn ignition switch to "OFF" position and leave vehicle for more than 5 minutes. (OFF): No continuity  Transfer motor "ON": Continuity exists	

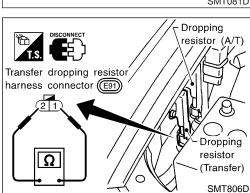


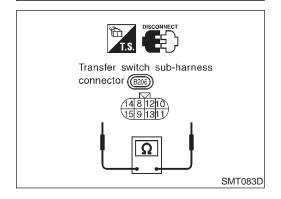
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### **Front Revolution Sensor**

Measure resistance between terminals of front revolution sensor sub-harness connector located on rear-right of transfer unit.

Terminals	Resistance
16 - 17	500 - 650Ω
18 - 17	No continuity
18 - 16	No continuity

### **Transfer Dropping Resistor**

Check resistance between terminals.

Resistance: 11.2 - 12.8  $\Omega$ 

ATP Switch, Neutral-4LO Switch and Wait **Detection Switch** 

Measure resistance between terminals of transfer switch assembly sub-harness connector located on rear-right of transfer unit.

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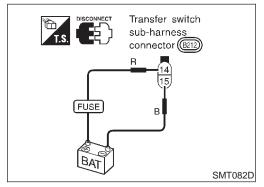
SC

### ATP Switch, Neutral-4LO Switch and Wait Detection Switch (Cont'd)

Conitals	Townsinals	4WD shift switch position			
Switch	Terminals	4H	1)	۷)	4LO
ATP switch	8 - 9	No conti- nuity	Continuity		No conti- nuity
Neutral-4LO switch	12 - 13	No cor	No continuity Cont		inuity
Wait detection	otion		No continuity	/	Continuity
switch	10 - 11	(Note) ←			

#### NOTE:

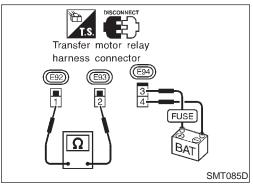
When shifting from "4LO" to "4H", continuity exists while "Wait" function is operating. (No continuity exists when "Wait" function is canceled.)



### **Transfer Motor**

Apply battery voltage directly to transfer motor assembly sub-harness connector located on rear-right of transfer unit. (Positive: Terminal 14, Negative: Terminal 15)

Transfer motor should operate.



### **Transfer Motor Relay**

NBTF0038S08

- Apply battery voltage directly to terminals 3 and 4.
- Check continuity between terminals 1 and 2.

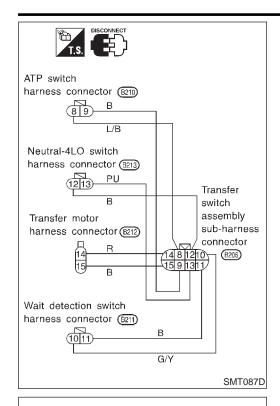
Condition	Continuity (1 - 2)	
Battery voltage is applied	Yes	
No voltage is applied	No	

### Front revolution Front revolution sensor sub-harness sensor harness connector (B214) connector (B208) OR SMT086DB

### **Transfer Sub-harness** FRONT REVOLUTION SENSOR SUB-HARNESS **CONNECTOR**

NBTF0038S09

NBTF0038S0901 Check continuity between terminals shown in the figure.



# TRANSFER SWITCH ASSEMBLY SUB-HARNESS CONNECTOR

Check continuity between terminals shown in the figure.

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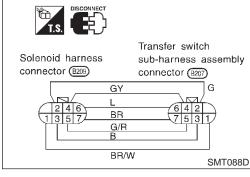
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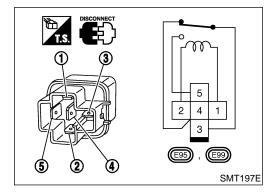
# TRANSFER TERMINAL CORD ASSEMBLY SUB-HARNESS CONNECTOR

Check continuity between terminals shown in the figure.

Terminals on solenoid valve

Terminals	Components
6	4WD solenoid valve
4, 5	2-4WD shift solenoid valve
2, 3	Transfer fluid temperature sensor
7	Clutch pressure switch
1	Line pressure switch





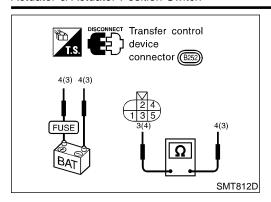
## Transfer Shift Relay (High & low)

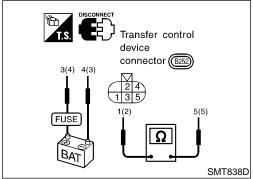
Check continuity between terminals 3 and 4.

Condition Continuity

12V direct current supply between terminals 1 and 2

No current supply Yes





# Actuator & Actuator Position Switch ACTUATOR

NBTF0038S11

NBTF0038S1101

### **Operation & resistance check**

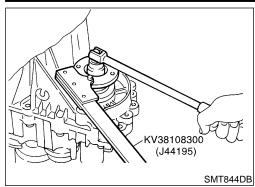
• Apply battery voltage directly to actuator assembly.

Operating check		Battery positive terminal	Battery negative terminal	
	1	4	3	
	2	3	4	
	Check	Check Approx. 0.2Ω (When the motor is not o		

# ACTUATOR POSITION SWITCH Continuity check

NBTF0038S1102

Continuity check	Battery positive terminal	Battery negative terminal	Continuity
1	4	3	1 - 5
2	3	4	2 - 5



Companion

flange -

Drive pinion

matchmark

Mark

### **Replacing Oil Seal** FRONT CASE OIL SEAL

NBTF0068

NBTF0068S01

- Drain transfer fluid.
- Remove exhaust front tube and heat insulator. Refer to "Removal", TF-118.

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- Remove front propeller shaft. Refer to PD-6, "Removal and 3. Installation".
- - EM

Do not reuse lock nut.

4.

Remove companion flange lock nut.

LC

Put a matchmark on top of drive pinion thread. The mark should be in line with the mark on the companion flange.

Always mark top of drive pinion screw using paint.

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Remove companion flange.

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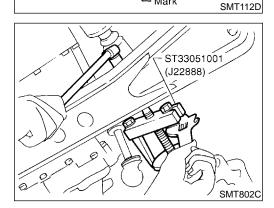
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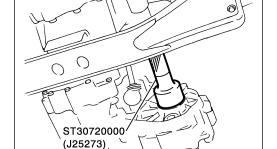
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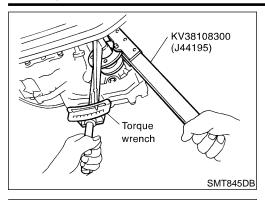
SMT183E



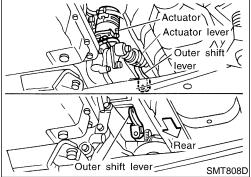
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(J25810-A)

- Install front case oil seal. 8.
- Before installing, apply multi-purpose grease to seal lip.
- 9. Install companion flange.

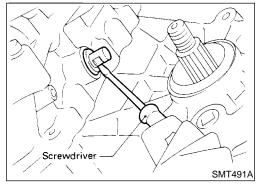


- 10. Tighten nut to the specified torque. Refer to TF-120.
- 11. Install front propeller shaft.
- 12. Install exhaust front tube and heat insulator.

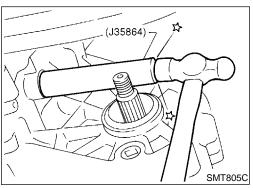


#### SHIFT SHAFT OIL SEAL

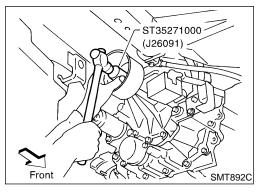
- Remove front propeller shaft. Refer to PD-6, "Removal and Installation".
- Remove companion flange. Refer to "FRONT CASE OIL SEAL", TF-115.
- Remove actuator lever from transfer outer shift lever. Then remove outer shift lever.



- Remove shift shaft oil seal.
- Be careful not to damage cross shaft.

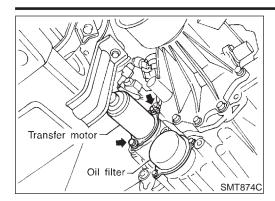


- 5. Install shift shaft oil seal.
- Before installing, apply multi-purpose grease to seal lip.
- 6. Install transfer control linkage.
- Install companion flange. Refer to "FRONT CASE OIL SEAL", TF-115.
- 8. Install front propeller shaft.



### **REAR OIL SEAL**

- Remove rear propeller shaft. Refer to PD-6, "Removal and Installation".
- 2. Remove rear oil seal.
- Install rear oil seal.
- Before installing, apply multi-purpose grease to seal lip.
- Install rear propeller shaft.



# Transfer Motor REMOVAL

1. Disconnect transfer motor harness connector.

NBTF0069

- 2. Remove breather pipe from transfer motor.
- 3. Remove bolts to detach transfer motor.

After removing transfer motor, be sure to replace O-ring with new one.

MA

EM

### **INSTALLATION**

NBTF0070

- Apply petroleum jelly or ATF to O-ring.
- Align width across flat-notch with oil pump groove, and install transfer motor.

install LC

- 3. Tighten bolts.
  - (4.2 4.9 kg-m, 30 35 ft-lb)

EC

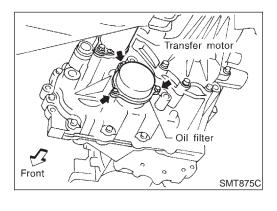
- 4. Install breather pipe to transfer motor.
- 5. Connect transfer motor harness connector.



TF

FE

### AT



# Transfer Oil Filter REMOVAL

- Remove bolts to detach oil filter.
- When removing oil filter from transfer, avoid damaging it.
   Be sure to loosen bolts evenly.
- When removing oil filter, be sure to replace O-ring with new one.



### **INSTALLATION**

NETTOOT

- Apply petroleum jelly or ATF to O-ring.
  - Tighten bolts evenly to install oil filter.

9 : 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

Be sure not to damage oil filter.

ST



BT

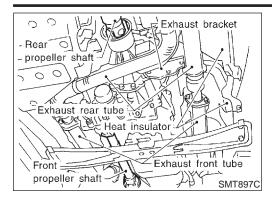
HA

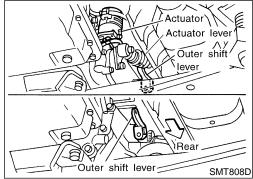
SC

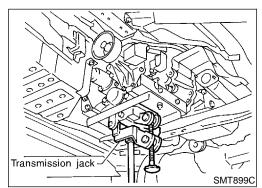
EL

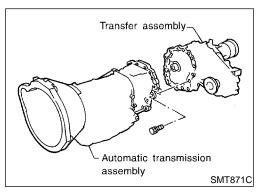
### REMOVAL AND INSTALLATION

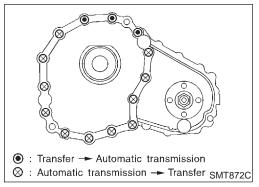
#### Removal











### Removal

- Remove exhaust front and rear tubes. Refer to FE-9, "EXHAUST SYSTEM".
- 2. Remove front and rear propeller shaft. Refer to PD-6, "Removal and Installation".
- 3. Insert plug into rear oil seal after removing propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal, when removing propeller shaft.
- 4. Disconnect neutral-4LO switch, front revolution sensor, ATP switch, transfer motor and 4WD shift switch harness connectors.
- 5. Remove center console and A/T control device.
- 6. Remove floor panel for transfer.
- 7. Remove upper side fixing bolt for A/T and TF.
- 8. Remove actuator lever from transfer outer shift lever and remove sub-oil pump from transfer.
- Remove remaining fixing bolt for AT and TF.

10. Remove transfer from transmission.

#### WARNING.

Support transfer while removing it.

### Installation

Tighten bolts securing transfer.

**Bolt length:** 

45 mm (1.77 in)

**Tightening torque:** 

(C): 31 - 42 N·m (3.2 - 4.3 kg-m, 23 - 31 ft-lb)

NBTF0074

ST

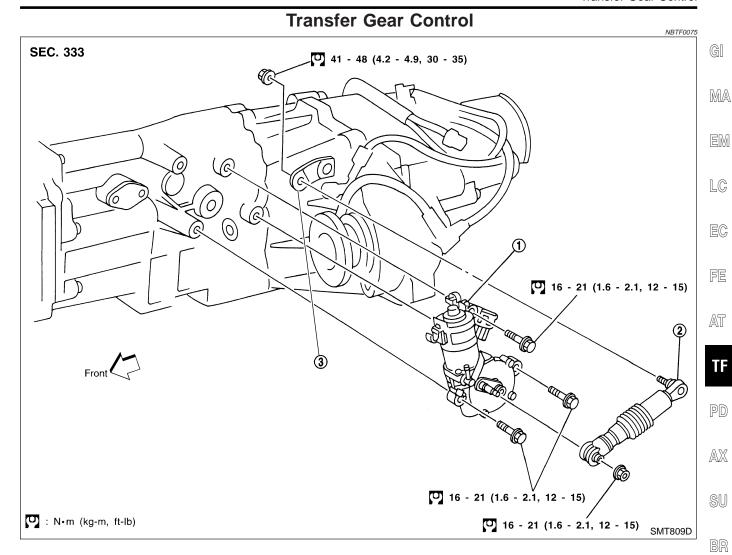
RS

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HA

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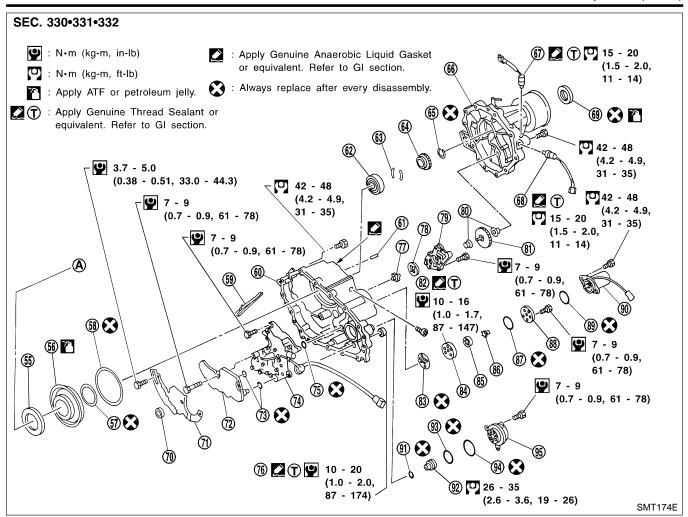
1. Actuator 2. Actuator lever 3. Outer shift lever

### **Transfer Components** NBTF0076 20 7 SEC. 330-331-332 **② 8 2 1 9** 19 - 25 (1.9 - 2.5, 14 - 18) (15) (28) **④**₩₩ (3) (1.5 - 2.0, 11 - 14) $\odot$ ② 10 - 20 (46) (1.0 - 2.0, 87 - 174) **(45)** 49 - 58 (5.0 - 5.9,(29) (2) 1226 - 324 36 - 43)(42) (23.0 - 33.0, Ÿ : N·m (kg-m, in-lb) 166 - 239) : N·m (kg-m, ft-lb) **39** : Apply ATF or petroleum jelly. 3.7 - 5.0 (0.38 - 0.51, 33.0 - 44.3): Select with proper thickness. Apply Genuine Thread Sealant or equivalent. Refer to GI section. : Apply Genuine Anaerobic Liquid Gasket or equivalent. (36) Refer to GI section. Always replace after every disassembly. SMT194E

- 1. Oil seal
- 2. Transfer cover
- 3. Snap ring
- 4. Washer
- 5. Snap ring
- 6. Main gear bearing
- 7. Front case
- 8. Check plug
- 9. Check spring
- 10. Check ball
- 11. Internal gear
- 12. Snap ring
- 13. Bearing race
- 14. Thrust needle bearing
- 15. Planetary carrier
- 16. Thrust needle bearing
- 17. Sun gear

- 18. L-H sleeve
- 19. 2-4 sleeve
- 20. Radial needle bearing
- 21. Front revolution sensor
- 22. Retaining pin
- 23. L-H fork
- 24. 2-4 fork
- 25. Shift fork spring
- 26. Fork guide
- 27. Retaining pin
- 28. Shift rod
- 29. Self-lock nut
- 30. Companion flange
- 31. Oil seal
- 32. Drain plug
- 33. Wait detection switch
- 34. Needle bearing

- 35. Mainshaft
- 36. Drive chain
- 37. Clutch drum
- 38. Clutch hub
- 39. Snap ring
- 40. Driven plate
- 41. Drive plate
- 42. Retaining plate
- 43. Return spring assembly
- 44. Press flange
- 45. Washer
- 46. Thrust needle bearing
- 47. Snap ring
- 48. Seal ring
- 49. Front bearing
- 50. Front drive shaft
- 51. Rear bearing



55.	Inrust	needle	bearing	race

56. Clutch piston

57. D-ring

58. Lip seal

59. Oil gutter

60. Center case

61. Stem bleeder

62. Mainshaft rear bearing

63. Thrust washer

64. Speedometer drive gear

65. Snap ring

66. Rear case

67. ATP switch

68. Neutral-4LO switch

69. Oil seal

70. Magnet

71. Baffle plate

72. Oil strainer

73. O-ring

74. Control valve assembly

75. Lip seal (7 pieces)

76. Filler plug

77. Inner gear

78. Outer gear

79. Oil pump housing

80. Bushing

81. Oil pump shaft

82. Oil pressure check plug

83. Oil pump gasket

84. Sub-oil pump housing

85. Outer gear

86. Inner gear

87. O-ring

88. Sub-oil pump cover

89. O-ring

90. Transfer motor

91. O-ring

92. Oil filter stud

93. O-ring

94. O-ring

95. Oil filter

GI

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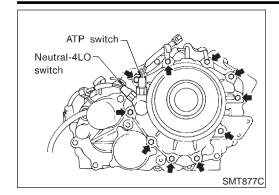
BT

HA

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[DX

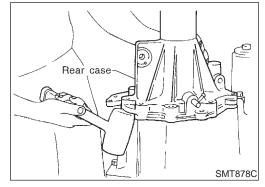


# Rear Case DISASSEMBLY

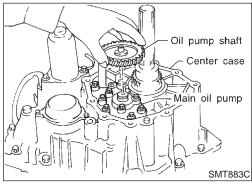
Remove neutral-4LO switch and ATP switch.

NBTF0077

Remove bolts.



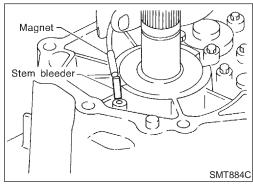
3. Remove rear case from center case by tapping it lightly with a plastic hammer.



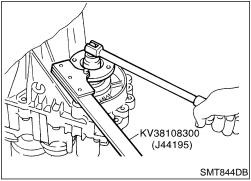
# Center Case DISASSEMBLY

NBTF0078

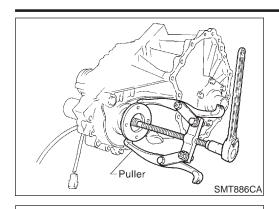
1. Remove oil pump shaft from main oil pump.



2. Remove stem bleeder from bleeder hole.



- 3. Remove lock nut from companion flange.
- Do not reuse lock nut.



4. Remove companion flange.

G[

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EM

LC

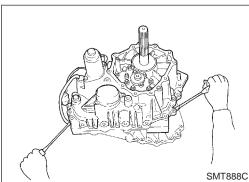
5. Remove bolts.

EG

FE

AT

TF



6. Insert screwdrivers as shown in the figure, and separate center case from front case. Then, remove center case by levering it up with a tire lever or the like.

Be careful not to damage the mating surface.

 $\mathbb{A}\mathbb{X}$ 

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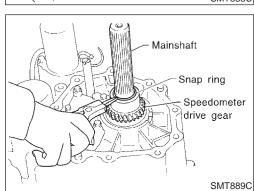
RS

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SMT890C

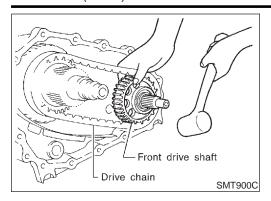
SMT887C

Do not reuse snap ring.

Remove snap ring from mainshaft.

• Do not reuse snap ring.

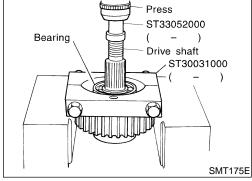
8. Remove C-rings from mainshaft bearing.



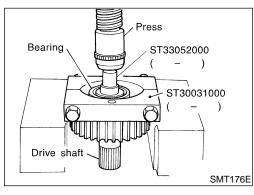
### Front Drive Shaft and Drive Chain

NBTF0078S01

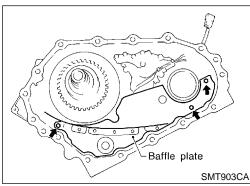
- 1. Remove oil gutter from center case.
- With front drive shaft held by one hand as shown in the figure, tap center case with a plastic hammer to remove it with drive chain.
- Do not tap drive chain with a plastic hammer.



3. Set a puller (ST30031000) and an adapter (ST33052000). Remove front drive shaft front bearing.



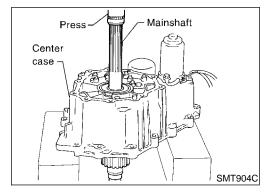
Set the puller (ST30031000) and the adapter (ST33052000).
 Remove front drive shaft rear bearing.



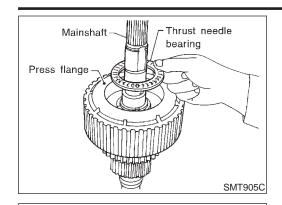
### **Mainshaft and Clutch Drum**

NBTF0078S02

1. Remove mounting bolts to detach baffle plate.



Set center case to press stand. Remove mainshaft from center case.



3. Remove thrust needle bearing from press flange.



MA

EM

LG

Remove seal ring from mainshaft.

Do not reuse seal ring.

EC

FE

AT

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SMT906C

Seal ring

Set a drift (KV31103300), a support ring (KV40104710), a support ring (ST27863000) and a drift (ST35271000) to press flange as shown in the figure. Press drift until snap ring is out of place.

 $\mathbb{A}\mathbb{X}$ 

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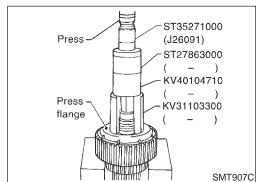
ST

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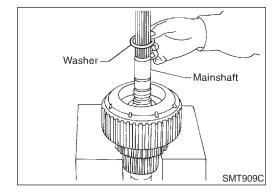


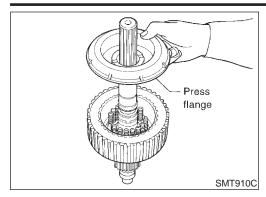
6. Remove snap ring from mainshaft.

Do not reuse snap ring.

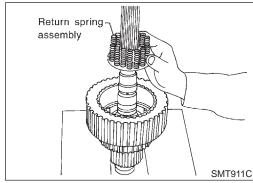
7. Remove washer.

SMT908C

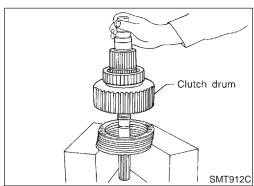




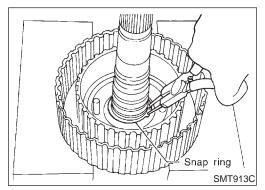
8. Remove press flange from mainshaft.



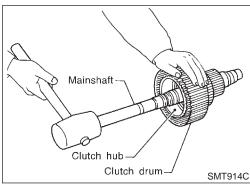
9. Remove return spring assembly from clutch hub.



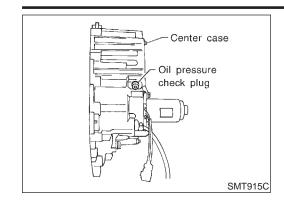
10. Remove each plate from clutch drum.



- 11. Remove snap ring from mainshaft.
- Do not reuse snap ring.



- 12. Tap mainshaft with a plastic hammer to remove it from clutch drum and clutch hub.
- 13. Remove needle bearing from mainshaft.



### **Clutch Piston**

Remove oil pressure check plug from oil pressure check port.



MA

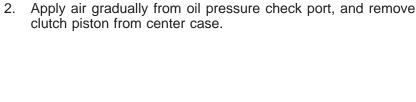
EM

LC

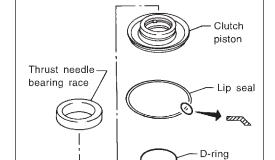
EC

FE

AT



TF



Clutch piston

SMT916C

SMT917C

Oil pressure

check port

Remove lip seal and D-ring from clutch piston.

Do not reuse lip seal and D-ring.

Remove thrust needle bearing race from clutch piston by hooking a screwdriver edge into 4 notches of thrust needle bearing race.

AX

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**Control Valve** 

**CAUTION:** 

Do not reuse any part that has been dropped or damaged.

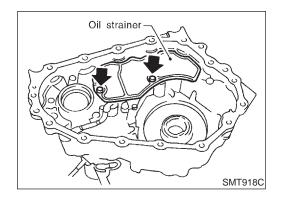
Make sure valve is assembled in the proper direction.

Do not use a magnet because residual magnetism stays during disassembly.

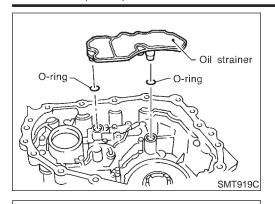
BT

HA

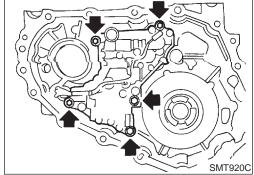
SC



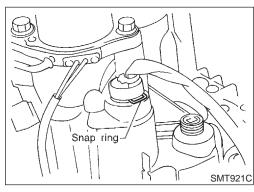
Remove bolts, and detach oil strainer.



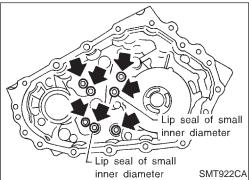
- 2. Remove O-rings from oil strainer.
- Do not reuse O-rings.



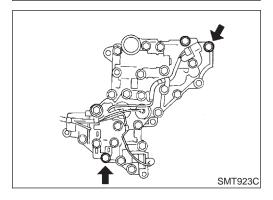
3. Remove bolts for control valve.



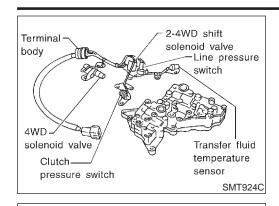
4. Remove snap ring. Then push terminal assembly into center case to remove control valve assembly.



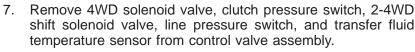
- 5. Remove lip seals from center case.
- Do not reuse lip seals.
- There are two kinds of lip seals (lip seal of large inner diameter: 5 pieces, lip seal of small inner diameter: 2 pieces). Confirm the position before disassembly.



6. Remove all bolts except for two.



Lower body



Remove O-rings from each solenoid valve, switch and terminal body.

Do not reuse O-rings.

MA

LC

Place control valve with lower body facing up, remove two mounting bolts, and then remove lower body and separator plate from upper body.

EG

#### **CAUTION:**

Be careful not to drop relief balls. Detach lower body carefully.

FE

Do not reuse separator plate.

AT

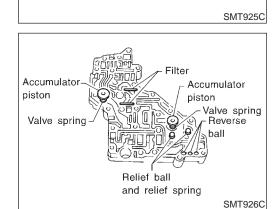
TF

10. Make sure reverse balls, relief balls and relief springs, accumulator pistons, valve springs, and filters are securely installed as shown in the figure, and remove them.

AX

HA

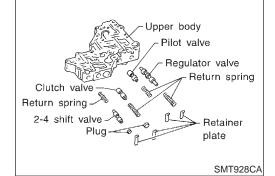
SC



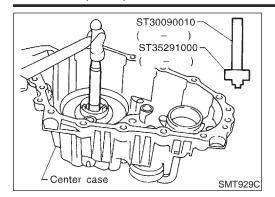
∠ Upper body

Separator plate

11. Remove retainer plates.

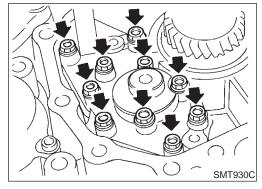


SMT927C



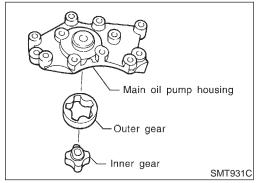
### Mainshaft Rear Bearing

Remove mainshaft rear bearing from center case using a remover (ST35291000) and a remover (ST30090010).

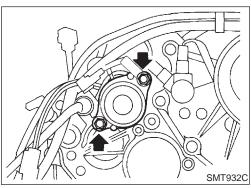


Main Oil Pump

1. Remove bolts as shown in figure to detach main oil pump.



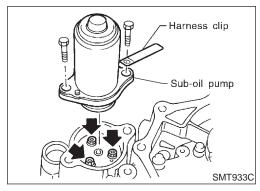
2. Remove outer gear and inner gear.



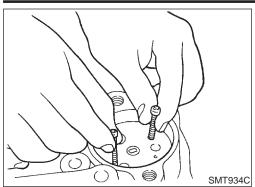
**Sub-oil Pump** 

Remove bolts to detach transfer motor from center case. Then remove O-ring from the transfer motor.

• Do not reuse O-ring.



2. Remove sub-oil pump mounting bolts.



3. Thread two bolts (M4 x 0.8) into the holes of sub-oil pump as shown in the figure, and pull out to remove sub-oil pump.



MA



LC

Remove oil pump gasket. Do not reuse gasket.

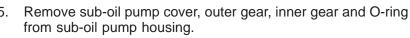
EC



FE



TF



PD

Do not reuse O-ring.

Remove bolts for oil filter.

AX

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ST

Oil Filter

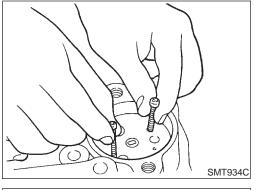
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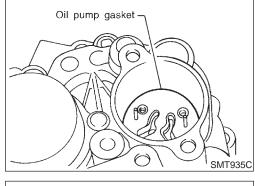
BT

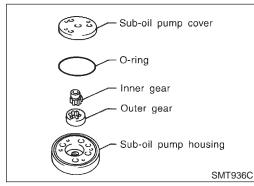
HA

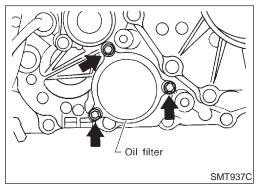
Insert a screwdriver as shown in the figure to remove oil filter. SC

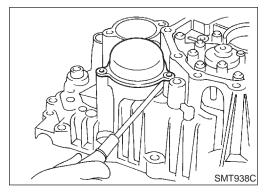
EL

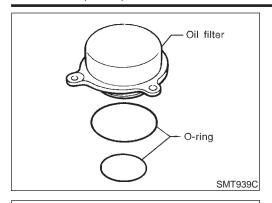




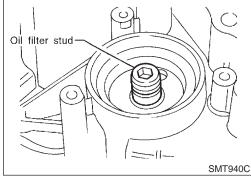




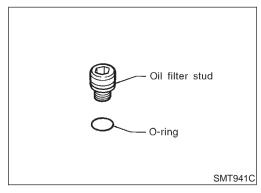




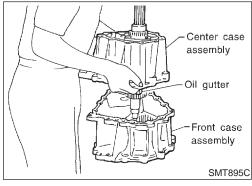
- Remove O-rings from oil filter. 3.
- Do not reuse O-rings.



Remove oil filter stud.



- Remove O-ring from oil filter stud.
- Do not reuse O-ring.



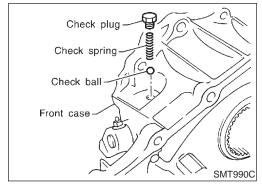
### **Front Case DISASSEMBLY**

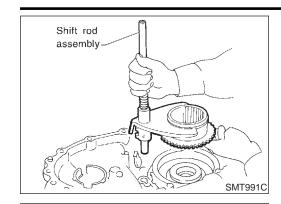
NBTF0079

- Remove rear case from center case. Refer to TF-122.
- 2. Remove front case from center case.

## **Shift Rod Components**

- 1. Remove check plug, then check spring and check ball.
- 2. Remove wait detection switch.





2-4 fork

2-4 sleeve

L-H sleeve

Retaining

pin

Shift rod

SMT992C

SMT993C

Shift rod

Fork guide

· 2-4 fork

Shift fork spring

KV32101100

3. Remove shift rod components together with 2-4 sleeve and L-H sleeve.

GI

MA

EM

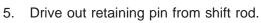
LC

4. Remove 2-4 sleeve and L-H sleeve from 2-4 fork and L-H fork respectively.

EC

FE

AT



Do not reuse retaining pin.

PD

AX

SU

BR

n <sub>ST</sub>

Remove L-H fork, 2-4 fork, shift fork spring and fork guide from shift rod.

RS

BT

HA

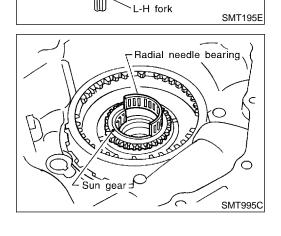
SC

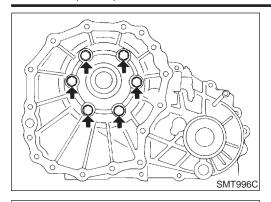


1. Remove radial needle bearing from sun gear.

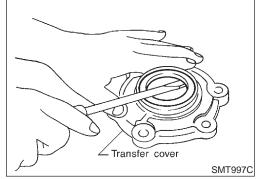
NBTF0079S02

EL

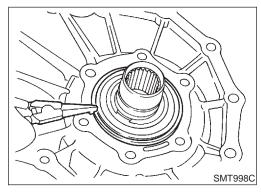




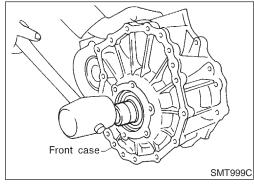
- 2. Remove bolts to detach transfer cover.
- Do not reuse bolts.



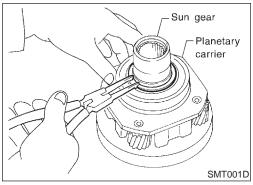
- 3. Remove oil seal from transfer cover.
- Do not reuse oil seal.



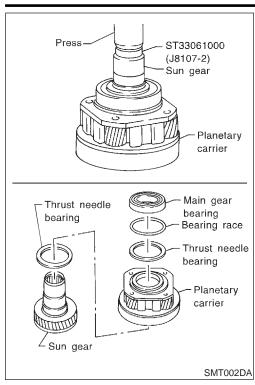
- 4. Remove snap ring from main gear bearing.
- Do not reuse snap ring.



5. Remove sun gear by tapping it lightly.



- 6. Remove snap ring from sun gear.
- Do not reuse snap ring as it is a selective part.
- 7. Remove washer from sun gear.



8. Set an adapter to sun gear as shown in the figure. Remove sun gear from planetary carrier. Remove main gear bearing, bearing race and thrust needle bearing (front and rear of planetary carrier) from sun gear.



MA

EM

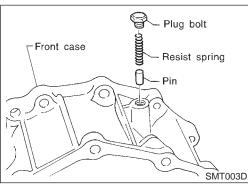
LC

EC

FE

AT

ΤF



Remove plug bolt, then remove resist spring and pin.



AX

SU

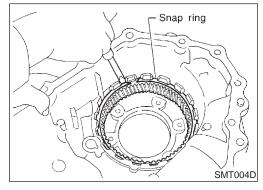
ST

BT

HA

SC

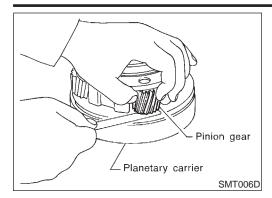
EL



Front case Inner lever Outer lever SMT198E

- 10. Remove snap ring, and remove internal gear.
- Do not reuse snap ring.

- 11. Remove front oil seal.
- Do not reuse oil seal.
- 12. Loosen nut of outer lever assembly to pull out cotter pin, and remove outer lever.
- 13. Remove inner lever assembly.



### Front Case INSPECTION Planetary Carrier

NBTF0080

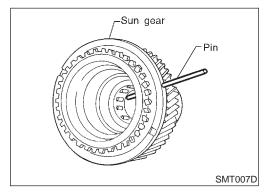
NBTF0080S01

 Measure end play of each pinion gear, and make sure the measurement is within specification shown below. If out of specification, replace planetary carrier with new one.

Pinion gear end play:

0.1 - 0.7 mm (0.004 - 0.028 in)

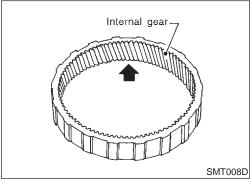
 Check working face of each gear, bearing and others for damage, burrs, partial wear, dents and other abnormality. If any is found, replace planetary carrier with new one.



### Sun Gear

NBTF0080S02

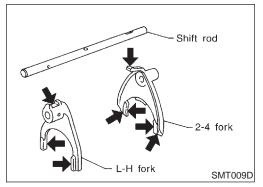
- Check if oil passage of sun gear is clogged. For this, try to pass a 3.6 mm (0.142 in) dia. wire through oil passage as shown in the figure.
- Check sliding/contact surface of each gear, bearing and others for damage, burrs, partial wear, dents, and other abnormality. If any is found, replace sun gear with new one.



### **Internal Gear**

NBTF0080

 Check internal gear teeth for damage, partial wear, dents and other abnormality. If any is found, replace internal gear with new one.



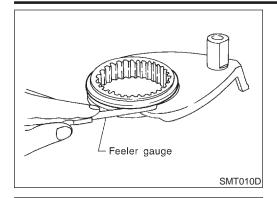
### **Shift Rod Components**

NBTF0080S0

 Check working face of shift rod and fork for wear, partial wear, bending and other abnormality. If any is found, replace with new one.

### REPAIR FOR COMPONENT PARTS

Front Case (Cont'd)



-Sub-oil pump

\* : Measuring points

Main oil

pump

Measure clearance between shift fork and sleeve. If it is out of specification, replace it with new one.

### Standard value:

Less than 0.36 mm (0.0142 in)



MA

LC

EC

### **Center Case INSPECTION** Sub-oil Pump

Depth

gauge

SMT942C

Depth

gauge

Check inner and outer circumference, tooth face, and side-

face of inner and outer gears for damage or unusual wear. Measure side clearance between oil pump housing edge and inner gear/outer gear.

AT

Make sure side clearance is within specification. If the measurement is out of specification, replace inner and outer gears together with new ones as a set.

### **Specification:**

0.015 - 0.035 mm (0.0006 - 0.0014 in)

For inner gear and outer gear, refer to SDS, TF-156.







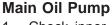












Check inner and outer circumference, tooth face, and sideface of inner and outer gears for damage or unusual wear.

Measure side clearance between oil pump housing edge and inner gear/outer gear.

Make sure side clearance is within specification. If the measurement is out of specification, replace inner and outer gears with new ones as a set.

### **Specification:**

0.015 - 0.035 mm (0.0006 - 0.0014 in)

HA

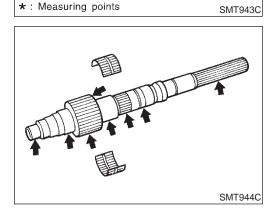
For inner gear and outer gear, refer to SDS, TF-156.

Mainshaft

SC

Check surfaces which contact sun gear, clutch drum, clutch hub, press flange, clutch piston, each bearing, etc. for damage, peel, partial wear, dents, bending, or other unusual damage. If any is found, replace with new one.

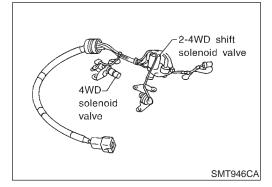




# Oil filter SMT945C

### **Control Valve**

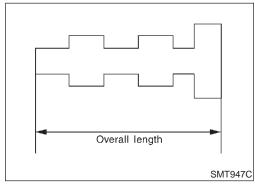
Check oil filter screen for damage. If any is found, replace with new one.



Check resistance between terminals of 4WD solenoid valve, 2-4WD shift solenoid valve and transfer fluid temperature sensor.

#### **Resistance:**

Refer to "COMPONENT INSPECTION", TF-110.



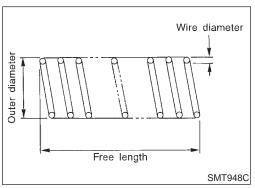
Check sliding faces of control valves and plugs for abnormality. If any is found, replace the control valve assembly with new one.

#### **CAUTION:**

Replace control valve body together with clutch return spring as a set.

**Control valve:** 

Refer to SDS, TF-156.



- Check each control valve spring for damage or distortion, and also check its free length, outer diameter and wire diameter. If any damage or fatigue is found, replace control valve body with new one.
- Replace control valve body together with clutch return spring as a set.

Inspection standard:

Refer to SDS, TF-156.

#### Clutch

- Check drive plate facings and driven plate for damage, cracks or other non-standard conditions. If any, replace with new one.
- Check the thickness of drive plate facings and driven plate.

**Inspection standard:** 

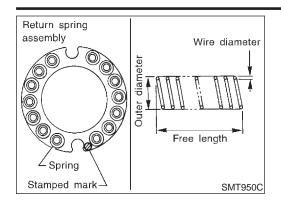
Refer to SDS, TF-157.

### **CAUTION:**

- Measure facing thickness at 3 points to take an average.
- Check all the drive and driven plates.
- Check return spring for damage or deformation.

### REPAIR FOR COMPONENT PARTS

Center Case (Cont'd)



Check stamped mark shown in the figure. Then, check that free length, outer diameter and wire diameter are within specifications. If any malfunction is found, replace with new return spring assembly of the same stamped number.

Inspection standard: Refer to SDS, TF-157.

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PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

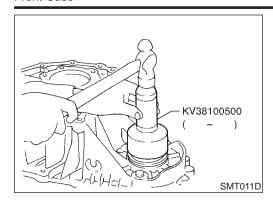
RS

BT

HA

SC

EL



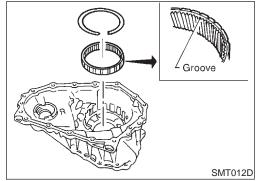
# Front Case ASSEMBLY

### Planetary Carrier, Sun Gear and Internal Gear

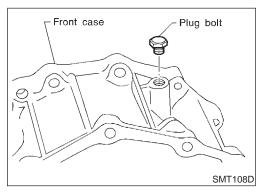
NBTF0082

NBTF0082S01

- 1. Apply ATF to oil seal periphery, and install oil seal so that it is flush with the end face of front case.
- Do not reuse oil seal.

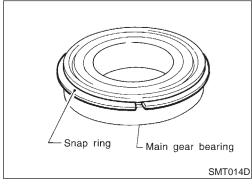


- 2. Install internal gear with its groove facing snap ring into front case. Then secure it with snap ring.
- Do not reuse snap ring.

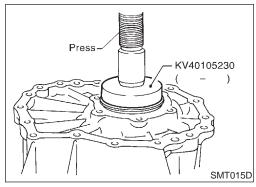


- 3. Remove all the liquid gasket on plug bolt and front case. Apply Genuine Thread Sealant or equivalent to plug bolt, install it to front case and tighten it to specified torque.
- With one crest of plug bolt inserted in the hole, apply Genuine Anaerobic Liquid Gasket or equivalent to the thread. Refer to TF-120.

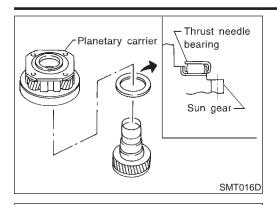
(1.9 - 2.5 kg-m, 14 - 18 ft-lb)



- 4. Install snap ring to main gear bearing.
- Do not reuse snap ring.



5. Set main gear bearing to front case, then press it.



ST30911000

∠KV40105500

Thrust

needle

bearing

- 6. Install thrust needle bearing to sun gear.
- 7. Install sun gear to planetary carrier.



MA

EM

LC

Set a support (KV40105500) to bushing replacer puller (ST30911000) as shown in the figure, and place planetary carrier on it.



 Install thrust needle bearing to planetary carrier with its roller facing front case.

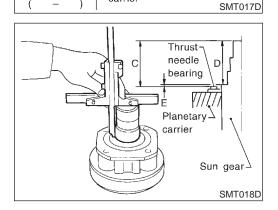


10. Measure "C" from the end of sun gear to the roller surface of thrust needle bearing.



5 45

TF



Planetary

carrier

11. Measure "D" from the end of sun gear to the main gear bearing contact surface.



12. Calculate end play "E" using "C" and "D" obtained in steps 10 and 11. Select bearing race so that the end play becomes the standard value.

 $\mathbb{A}\mathbb{X}$ 

**Calculation formula:** 

End play "E" = "C" - "D"

Standard end play:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

**Bearing race:** 

Refer to SDS, TF-158.

BF

13. Set planetary carrier to press in the status described in step 8. Then install the selected bearing race to planetary carrier.



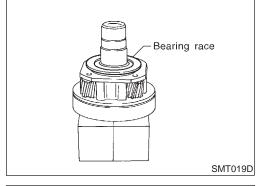
38

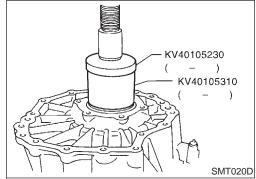
D-F

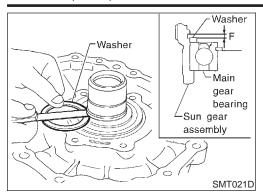
HA

14. Install front case to planetary carrier. Set a support ring (KV40105310) and an adapter B (KV40105230) to main gear bearing inner race, then press it.







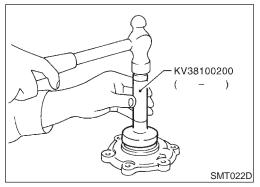


15. Install washer to sun gear assembly, and select proper snap ring so that end play "F" of sun gear is within specifications.

Standard end play "F":

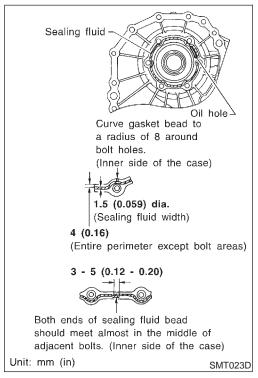
0 - 0.15 mm (0 - 0.0059 in)

Snap ring: Refer to SDS, TF-158.



16. Install the selected snap ring.

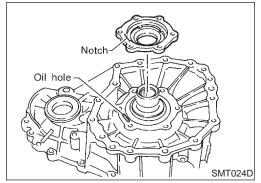
- Do not reuse snap rings.
- 17. Apply ATF to the periphery of new transfer cover oil seal, and attach it at 1.5 mm (0.059 in) from the transfer cover and face.
- Do not reuse oil seal.



 Apply Genuine Anaerobic Liquid Gasket or to transfer cover mounting surface of front case as shown in the figure. Refer to TF-120.

#### **CAUTION:**

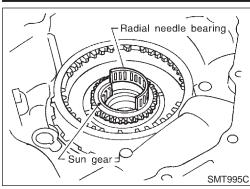
- Remove all foreign materials such as water, oil, and grease from mating surfaces of front case and transfer cover.
- Prevent sealing fluid from entering into oil holes of front case.



19. Align oil hole of front case with notch of transfer cover, and tighten bolts.

(5.0 - 5.9 kg-m, 36 - 43 ft-lb)

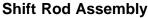
Do not reuse bolts.



- 20. Apply petroleum jelly to radial needle bearing, and install it inside sun gear.
- 21. Install shift rod assembly to front case assembly. Refer to "Shift Rod Assembly", TF-143.



LC



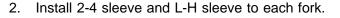
Install fork guide, shift fork spring, 2-4 fork, and L-H fork to shift rod, and secure them with retaining pins.



Do not reuse retaining pins.

AT

TF





AX

ST

While aligning L-H sleeve with planetary carrier, install shift rod assembly to front case.

Remove all the liquid gasket on check plug and front case, and

install check ball and check spring to front case. Apply Genu-

ine Thread Sealant or equivalent\* to check plug, install it to



HA

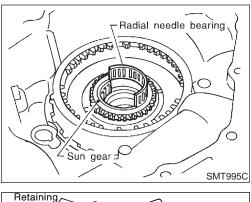
SC

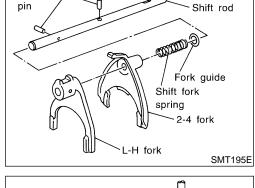
EL

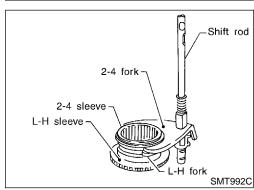
(1.9 - 25 N·m (1.9 - 2.5 kg-m, 14 - 18 ft-lb)

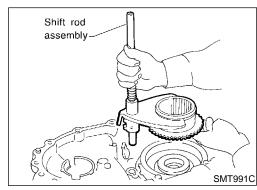
front case, and tighten it to specified torque.

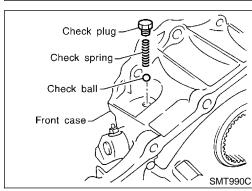
Remove all the liquid gasket on the switch fitting and inner side of front case, and with wait detection switch threaded one pitch into the hole, apply Genuine Thread Sealant or equivalent\* to the thread, install it, and tighten it to specified torque. \*: Refer to TF-120.







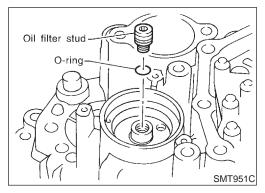




\*: Refer to TF-120.

(1.5 - 2.0 kg-m, 11 - 14 ft-lb)

- Wait detection switch harness connector is black.
- 6. Install center case assembly to front case assembly. Refer to "Final Assembly", TF-152.
- 7. Install rear case assembly to center case. Refer to "Final Assembly", TF-152.



# Center Case ASSEMBLY

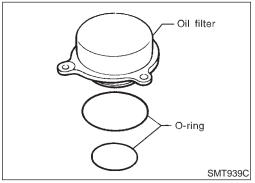
NBTF0083

Oil Filter

1. Apply ATF or petroleum jelly to new O-ring, and install it to oil

- filter stud.Do not reuse O-rings.
- 2. Install oil filter stud to center case, and tighten it.

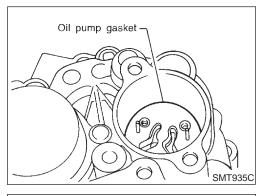
(2.6 - 3.6 kg-m, 20 - 26 ft-lb)



- 3. Apply ATF or petroleum jelly to two new O-rings, and install them to oil filter.
- Do not reuse O-rings.
- 4. Install oil filter to center case and tighten bolts.

9 : 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

Do not knock oil filter with a tool such as a hammer.



O-ring

Inner gear

Outer gear

Sub-oil pump cover

Sub-oil pump housing

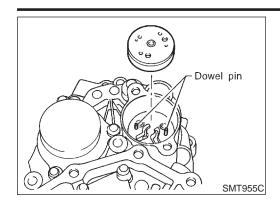
SMT936C

#### **Sub-oil Pump**

NBTF0083S02

- 1. Install new oil pump gasket to center case by aligning it with dowel pin inside the center case.
- Do not reuse gaskets.

- Install outer gear\* and inner gear to sub-oil pump housing, and measure side clearance. Refer to "Sub-oil Pump", "INSPECTION", TF-137.
- 3. Set new O-ring to sub-oil pump housing, and install sub-oil pump cover.
- Do not reuse O-rings.
- \* Identification mark "▼" is placed on the side of sub-oil pump cover.



Harness clip

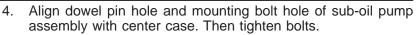
Sub-oil pump

Outer gear

SMT956C

Inner gear

0

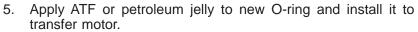








LC





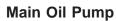
Fit double-flat end of transfer motor shaft into slot of sub-oil pump assembly. Then tighten bolts.



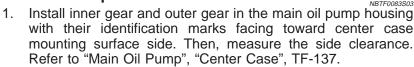




TF







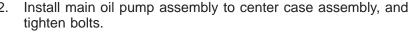






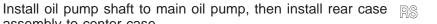


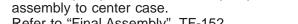












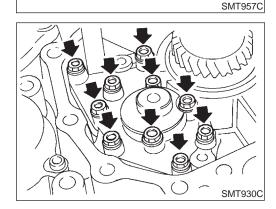




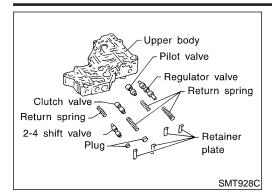


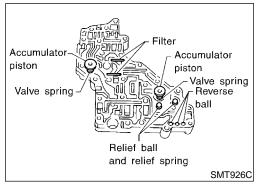


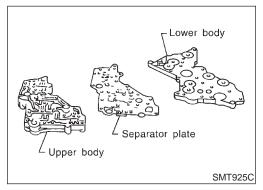


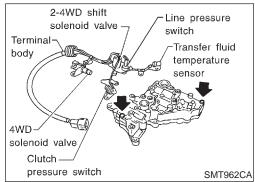


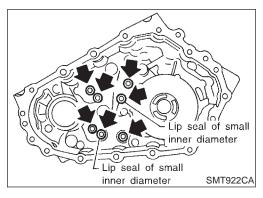
Identification marks











#### **Control Valve**

- Clean upper body, control valves and springs with cleaning agent, and apply air blow.
- 2. Dip control valves in ATF, and apply ATF to the valve-mounting area of upper body.
- 3. Install each control valve, spring, and plug to upper body, and fix it with retainer plates.

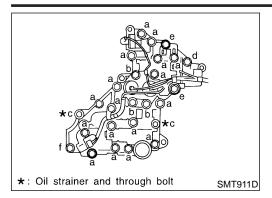
#### CAUTION

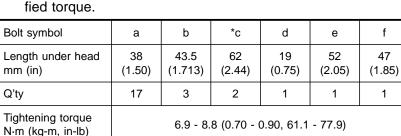
- To insert control valves into upper body, place upper body on a level surface in order to prevent flaw or damage.
- Make sure each control valve is smoothly inserted.
- 4. Install reverse balls, relief balls and relief springs, accumulator pistons, valve springs and two filters to upper body.

- 5. Install lower body and separator plate to upper body.
- Do not reuse separator plates.

- 6. With lower body down, tighten two bolts in the position shown in the figure.
- Apply ATF or petroleum jelly to new O-ring, and install it to 2-4WD shift solenoid valve, terminal body, line pressure switch and 4WD solenoid valve. Install them to control valve assembly
- Do not reuse O-rings.
- Apply ATF or petroleum jelly to lip seals, and install them to center case.
- Do not reuse lip seals.
- There are 2 kinds of lip seals (lip seal of large inner diameter: 5 pieces, lip seal of small inner diameter: 2 pieces).
   Confirm the position before installation.

9.





Install bolts as shown in the figure, and tighten them to speci-

\*: Tighten with oil strainer.

EM LC

GI

MA

10. Install control valve assembly to center case, and tighten bolts.

(0.70 - 0.90 kg-m, 61.1 - 77.9 in-lb)

EC

FE

AT

TF

11. Secure terminal body with snap ring.

12. Apply ATF or petroleum jelly to O-rings, and install them to oil



#### **CAUTION:**

# Do not reuse O-ring.

strainer.

13. Install oil strainer to control valve assembly.

14. Install mainshaft and clutch drum to center case. Refer to "Mainshaft and Clutch Drum", TF-148.

BT

15. Install front case assembly and rear case assembly. Refer to "Final Assembly", TF-152.

HA

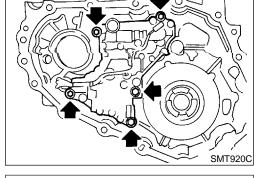
SC

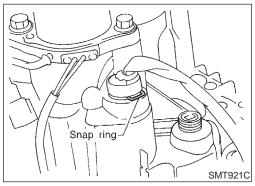
# **Clutch Piston**

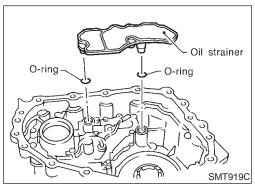
Apply ATF to D-ring and lip seal, and install them to clutch pis-

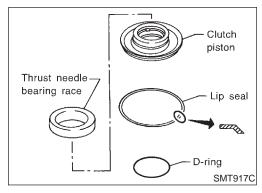
Do not reuse lip seal and D-ring.

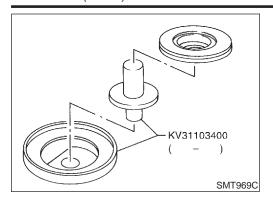
EL



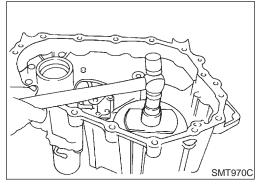




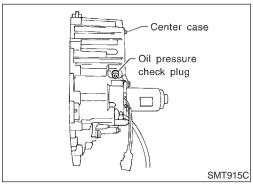




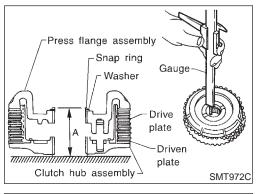
Set clutch piston to a clutch piston attachment (KV31103400).



- Set the clutch piston attachment to center case, and install clutch piston, tap it lightly.
- Install slide needle bearing race to clutch piston.



- Remove all the liquid gasket from oil pressure check port and inside center case. With oil pressure check plug threaded in 1 or 2 pitches, apply Genuine Thread Sealant or equivalent to the thread of plug, and tighten. Refer to TF-120.
  - (1.0 17 N·m (1.0 1.7 kg-m, 87 148 in-lb)
- Install mainshaft and clutch drum. Refer to "Mainshaft and Clutch Drum", TF-148.

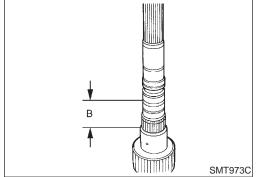


#### Mainshaft and Clutch Drum

- Install drive plates, driven plates and press flange to clutch hub.
- 2. Place clutch hub on a surface plate and measure dimension "A" between snap ring mounting surface of press flange and clutch drum sliding face of clutch hub.

#### **CAUTION:**

Measure at least 2 points, and take an average.



- Measure dimension "B" between the gear end of mainshaft and the snap ring mounting portion.
- Calculate end play using dimension "A" and dimension "B" (obtained in steps 2 and 3), and select proper retaining plate so that the end play is within specifications.

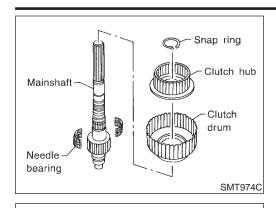
#### **Calculation formula:**

End play = B - A - Retaining plate thicknessStandard end play: 0.2 - 0.5 mm (0.008 - 0.020 in)

**Retaining plate:** 

Refer to SDS, TF-157.

**TF-148** 



Drive plate

Driven plate

Press flange

Retaining

SMT975C

plate

Clutch drum

Clutch-

hub

5. Install clutch drum, needle bearing and clutch hub to mainshaft, and secure them with snap ring.

Do not reuse snap ring.

GI

MA

LC

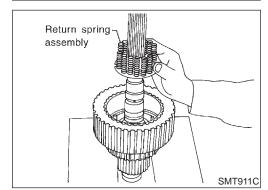
Install each clutch to clutch drum.

EG

FE

AT

TF



Align the notch of return spring assembly with the pin of clutch hub, and install it.

PD

SU

AX

BR

Install press flange (with the holes indicated by arrows aligned ST

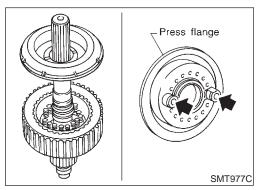
RS

BT

HA

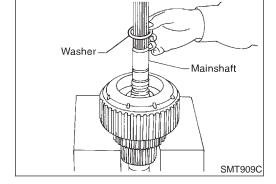
SC

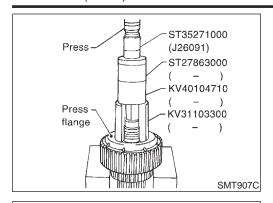
EL



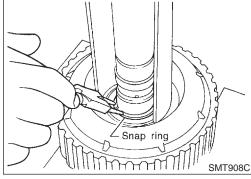
9. Install washer.

with pins of clutch hub).

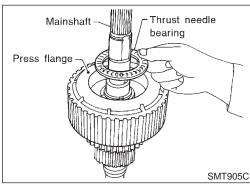




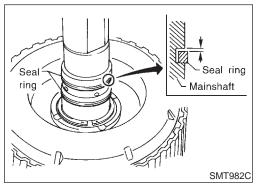
- Pass mainshaft through snap ring. Set a drift (KV31103300), a support ring (KV40104710), a support ring (ST27863000) and a drift (ST35271000) to press flange at the position shown in the figure, and press snap ring until it fits into snap ring groove on mainshaft.
- Do not reuse snap ring.



11. Fix snap ring to mainshaft.



12. Install thrust needle bearing to press flange.



13. Apply petroleum jelly to new seal rings, and install them to mainshaft. Measure clearance between seal ring and groove using feeler gauge.

**Standard clearance:** 

0.05 - 0.30 mm (0.0020 - 0.0118 in)

**Limit clearance:** 

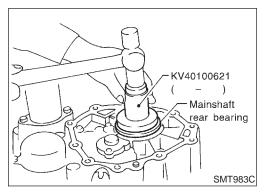
0.30 mm (0.0118 in)

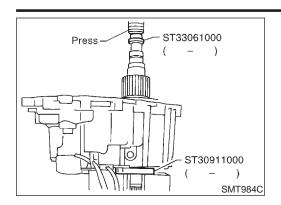
Pass seal ring from mainshaft rear end to install it.

Seal ring dimension:

Refer to SDS, TF-158.

14. Install mainshaft rear bearing to center case.





Baffle plate

KV40100621

ST30032000

SMT903CA

SMT986C

- 15. Place puller (ST30911000) to mainshaft rear bearing inner race, and set it to press stand.
- 16. Place adapter (ST33061000) to the tip of mainshaft, and press mainshaft into center case.



LC

EC







- 18. Install front drive shaft and drive chain. Refer to "Front Drive Shaft and Drive Chain" below.
- 19. Install front case assembly and rear case assembly.



# Refer to "Final Assembly", TF-152.

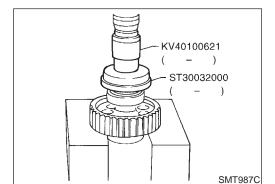
# TF

#### Front Drive Shaft and Drive Chain

Place a base (ST30032000) to front drive shaft rear bearing inner race, and press it using a drift (KV40100621).



ST



- Place base (ST30032000) to front drive shaft front bearing inner race, and press it using the drift (KV40100621).

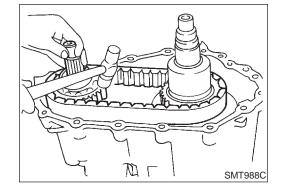
HA

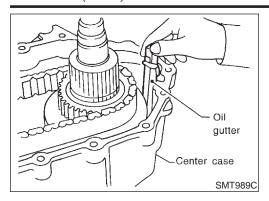
SC

EL

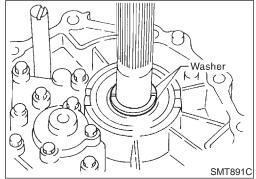
- Install drive chain temporarily to front drive shaft and drive gear 3. of clutch drum.
- Tap front drive shaft with a plastic hammer while keeping it upright and press-fit front drive shaft rear bearing.
- Be careful not to tap drive chain with a hammer.





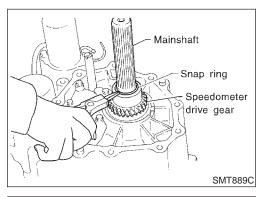


- 5. Align claw of oil gutter with center case, and install it.
- 6. Install front case assembly and rear case assembly. Refer to "Final Assembly", TF-152.

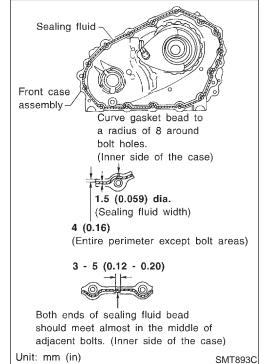


# **Final Assembly**

Install C-rings to mainshaft rear bearing.



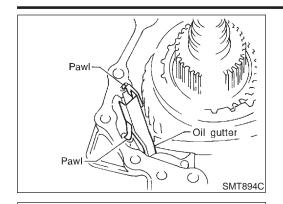
- 2. Check speedometer drive gear teeth for abnormal wear. Set speedometer drive gear properly on mainshaft, and secure it with snap ring.
- Do not reuse snap ring.



3. Apply Genuine Anaerobic Liquid Gasket or equivalent to the entire center case mounting surface of front case as shown in the figure.

#### **CAUTION:**

Remove all foreign materials such as water, oil and grease from center case and front case mating surfaces.



Make sure the two claws of oil gutter are securely attached to slots in center case.

MA

With the claws of oil gutter held by a finger, install center case assembly to front case assembly.

LC EC

#### **CAUTION:**

Center case

assembly

Oil gutter

A portion-

Front case assembly

SMT895C

gutter rear end

SMT896C

Pay careful attention so that mainshaft end does not damage radial needle bearing in sun gear assembly.

FE

Tap center case lightly with a rubber hammer or the like and press-fit front drive shaft bearing into front case.

AT

TF

Make sure oil gutter rear end protrudes from point "A" in the figure.

PD

Tighten bolts to specified torque.

(I): 42 - 48 N·m (4.2 - 4.9 kg-m, 31 - 35 ft-lb)

Be sure to install air breather hose clamp, connector bracket and harness clip.

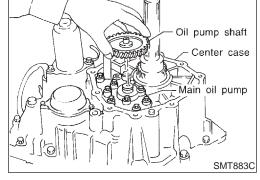
Fit double-flat end of oil pump shaft into slot of main oil pump and install it.

ST

When oil pump shaft is rotated slightly, it drops into position where both parts fit.

HA

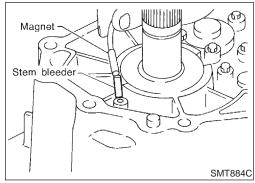
SC



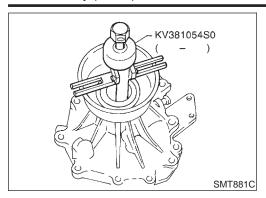
Breather hose

clamp Harness clip

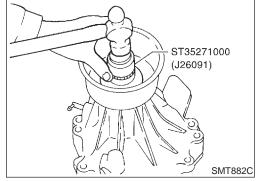
Connector bracket



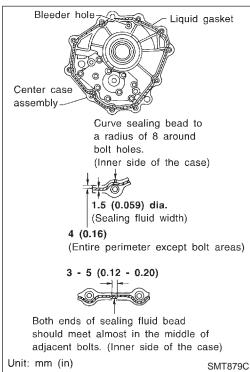
10. Install stem bleeder to center case.



- 11. Remove rear oil seal.
- Do not reuse oil seal.



- 12. Apply ATF to the circumference of new rear oil seal, and tap it using a drift as shown in the figure so that it is aligned with case tip face.
- Apply multi-purpose grease to oil seal lip.



 Apply Genuine Anaerobic Liquid Gasket or equivalent to entire rear case mounting surface of center case as shown in the figure.

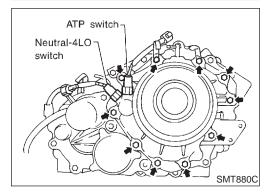
Refer to TF-120.

#### **CAUTION:**

- Remove all foreign materials such as water, oil, and grease from center case and rear case mating surfaces.
- Be careful not to allow sealing fluid to clog bleeder hole.
- 14. Install rear case to center case, and tighten bolts to specified torque.

(4.2 - 4.9 kg-m, 31 - 35 ft-lb)

Be sure to attach harness clips.

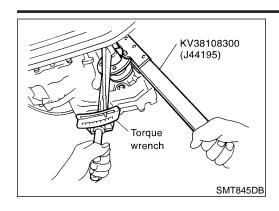


15. Remove all the gasket fluid from switch mounting area and inside rear case, with ATP switch and neutral-4LO switch threaded in 1 to 2 pitches, apply Genuine Thread Sealant or equivalent to the thread of the switches and tighten it to specified torque.

Refer to TF-120.

(1.5 - 2.0 kg-m, 11 - 14 ft-lb)

16. Install rear case assembly to center case assembly.



- 17. Install companion flange to front drive shaft, and tighten lock nut.
  - : 226 324 N·m (23.0 33.0 kg-m, 166 239 ft-lb)
    Do not reuse lock nut.

G[

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# **SERVICE DATA AND SPECIFICATIONS (SDS)**

General Specifications

	General Specifications				
Transfer model			ATX14A		
On an analis	High		1.000		
Gear ratio	Low		2.596		
Number of teeth	Diameters goor	Sun gear	57		
	Planetary gear	Internal gear	91		
	Front drive sprock	ket	35		
	Front drive shaft		35		
Fluid capacity ℓ (US qt, Imp qt)*		3.0 (3-1/8, 2-5/8)			

<sup>\*:</sup> Refer to MA-12, "Fluids and Lubricants".

# Inner Gear and Outer Gear

		NBTF0086S01	
Allowable clearance	0.015 - 0.035 mm (0.0006 - 0.0014 in)		
Coor thickness mm (in)	Part No.*		
Gear thickness mm (in)	Inner gear	Outer gear	
9.27 - 9.28 (0.3650 - 0.3654)	31346 0W462	31347 0W462	
9.28 - 9.29 (0.3654 - 0.3657)	31346 0W461	31347 0W461	
9.29 - 9.30 (0.3657 - 0.3661)	31346 0W460	31347 0W460	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

## **MAIN OIL PUMP**

**SUB-OIL PUMP** 

		ND11 0000302	
Allowable clearance	0.015 - 0.035 mm (0.0006 - 0.0014 in)		
	Part No.*		
Gear thickness mm (in)	Inner gear	Outer gear	
14.67 - 14.68 (0.5776 - 0.5780)	31346 0W412	31347 0W412	
14.68 - 14.69 (0.5780 - 0.5783)	31346 0W411	31347 0W411	
14.69 - 14.70 (0.5783 - 0.5787)	31346 0W410	31347 0W410	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# **Control Valve**

#### **VALVE**

NBTF0087S01

Mounting position	Part name	Part No.*	Outer dia. mm (in)	Overall length mm (in)
L1	2-4 shift valve	31772 21X00	8.0 (0.315)	38.5 (1.516)
L2	Clutch valve	31772 80X11	10.0 (0.394)	40.0 (1.575)
L4	Pilot valve	31772 80X11	10.0 (0.394)	40.0 (1.575)
L5	Regulator valve	31741 0W410	12.0 (0.472)	68.0 (2.677)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

## **SPRING**

						NB1F0067302
Mounting position	Part name	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction
L1	2-4 shift valve spring	31742 0W400	31.85 (1.2539)	7.0 (0.276)	0.6 (0.024)	Clockwise

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

Control Valve (Cont'd)

Mounting position	Part name	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction
L2	Clutch valve spring	31742 0W405	40.6 (1.598)	9.0 (0.354)	0.8 (0.031)	Clockwise
L4	Pilot valve spring	31742 0W410	28.1 (1.106)	9.0 (0.354)	1.2 (0.047)	Clockwise
L5	Regulator valve spring	31742 0W415	39.7 (1.563)	11.0 (0.433)	1.3 (0.051)	Clockwise

G[

MA

EM

# Clutch

NRTFOORS

NBTF0088S01

Part No.*	Quantity	Initial thickness mm (in)	Limit value mm (in)
31532 0W410	8	2.0 (0.079)	1.8 (0.071)

EG

FE

#### **DRIVEN PLATE**

**DRIVE PLATE** 

NBTF0088S04

•	Part No.*	Quantity	Initial thickness mm (in)	Limit value mm (in)
	31536 0W410	14	2.0 (0.079)	0 (0) (steel plate)

AT

TF

# **RETURN SPRING**

NBTF0088S02

Stamped mark	Part No.*	Free length mm (in)	Outer dia. mm (in)	Wire dia. mm (in)	Winding direction	P
1	31521 0W401	37.3 (1.496)				-
2	31521 0W402	37.8 (1.488)				A
3	31521 0W403	38.4 (1.512)	12.0 (0.472) 1.8 (0.071)			
4	31521 0W404	38.9 (1.531)		Clockwise	Sl	
5	31521 0W405	39.4 (1.551)		Ciockwise		
6	31521 0W406	40.0 (1.575)			B	
7	31521 0W407	36.8 (1.449)				
8	31521 0W408	40.5 (1.594)				\$1

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **RETAINING PLATE**

NBTF0088S03

BT

HA

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EL

Standard end play	0.2 - 0.5 mm (0.008 - 0.020 in)	
Measured value mm (in)	Part No.*	Thickness mm (in)
2.30 - 2.50 (0.0906 - 0.0984)	31537 0W410	2.1 (0.083)
2.50 - 2.70 (0.0984 - 0.1063)	31537 0W411	2.3 (0.091)
2.70 - 2.90 (0.1063 - 0.1142)	31537 0W412	2.5 (0.098)
2.90 - 3.10 (0.1142 - 0.1220)	31537 0W413	2.7 (0.106)
3.10 - 3.30 (0.1220 - 0.1299)	31537 0W414	2.9 (0.114)
3.30 - 3.50 (0.1299 - 0.1378)	31537 0W415	3.1 (0.122)
3.50 - 3.70 (0.1378 - 0.1457)	31537 0W416	3.3 (0.130)
3.70 - 3.90 (0.1457 - 0.1535)	31537 0W417	3.5 (0.138)
3.90 - 4.10 (0.1535 - 0.1614)	31537 0W418	3.7 (0.146)
4.10 - 4.30 (0.1614 - 0.1693)	31537 0W419	3.9 (0.154)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# SERVICE DATA AND SPECIFICATIONS (SDS)

Clutch (Cont'd)

Standard end play	0.2 - 0.5 mm (0.008 - 0.020 in)		
Measured value mm (in)	Part No.*	Thickness mm (in)	
4.30 - 4.50 (0.1693 - 0.1772)	31537 0W420	4.1 (0.161)	
4.50 - 4.70 (0.1772 - 0.1850)	31537 0W421	4.3 (0.169)	
4.70 - 4.90 (0.1850 - 0.1929)	31537 0W422	4.5 (0.177)	
4.90 - 5.10 (0.1929 - 0.2008)	31537 0W423	4.7 (0.185)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Seal Ring (Mainshaft side)

NBTF0089

Standard clearance Limit clearance	0.05 - 0.30 mm (0.0020 - 0.0118 in) 0.30 mm (0.0118 in)			
Part No.*	Outer dia. mm (in)	Inner dia. mm (in)	Thickness mm (in)	
31525 0W410	40.8 (1.606)	36.9 (1.453)	1.97 (0.471)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# Bearing Race (Thrust needle bearing side)

NBTF009

Standard end play	0.1 - 0.25 mm (0.0039 - 0.0098 in)	
End play (Dimension "E") mm (in)	Part No.*	Thickness mm (in)
1.785 - 1.800 (0.0703 - 0.0709)	31439 0W410	1.6 (0.063)
1.800 - 1.900 (0.0709 - 0.0748)	31439 0W411	1.7 (0.067)
1.900 - 2.000 (0.0748 - 0.0787)	31439 0W412	1.8 (0.071)
2.000 - 2.100 (0.0787 - 0.0827)	31439 0W413	1.9 (0.075)
2.100 - 2.200 (0.0827 - 0.0866)	31439 0W414	2.0 (0.079)
2.200 - 2.270 (0.0866 - 0.0894)	31439 0W415	2.1 (0.083)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# **Snap Ring (Sun gear side)**

NBTF0091

Standard end play	0 - 0.15 mm (0 - 0.0059 in)	
End play (Dimension "F") mm (in)	Part No.*	Thickness mm (in)
2.40 - 2.50 (0.0945 - 0.0984)	33112 0W411	2.4 (0.094)
2.50 - 2.60 (0.0984 - 0.1024)	33112 0W412	2.5 (0.098)
2.60 - 2.70 (0.1024 - 0.1063)	33112 0W413	2.6 (0.102)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.