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PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, it is recommended that all maintenance and repair be performed by an authorized NISSAN/INFINITI dealer.
- Improper repair, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

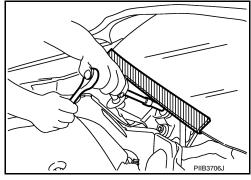
WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the
 ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with
 a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing
 serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery or batteries, and wait at least 3 minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.



Precautions for Removing Battery Terminal

When disconnecting the battery terminal, pay attention to the following.

- Always use a 12V battery as power source.
- · Never disconnect battery terminal while engine is running.

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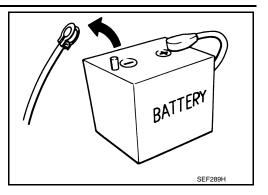
PRECAUTIONS

< PRECAUTION >

- When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.
- For vehicles with the engine listed below, remove the battery terminal after a lapse of the specified time:

BR08DE : 4 minutes YD25DDTi : 2 minutes : 20 minutes YS23DDT : 4 minutes D4D engine HRA2DDT : 12 minutes YS23DDTT : 4 minutes ZD30DDTi K9K engine : 4 minutes : 60 seconds M9R engine : 4 minutes ZD30DDTT : 60 seconds

R9M engine : 4 minutes V9X engine : 4 minutes



NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

 After high-load driving, if the vehicle is equipped with the V9X engine, turn the ignition switch OFF and wait for at least 15 minutes to remove the battery terminal.

NOTE:

- Turbocharger cooling pump may operate in a few minutes after the ignition switch is turned OFF.
- · Example of high-load driving
- Driving for 30 minutes or more at 140 km/h (86 MPH) or more.
- Driving for 30 minutes or more on a steep slope.
- For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.

NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.

After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.

NOTE:

The removal of 12V battery may cause a DTC detection error.

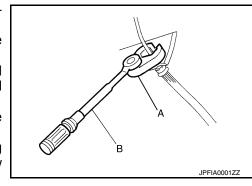
Precaution for Brake System

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WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

- Brake fluid use refer to MA-10, "Fluids and Lubricants".
- Never reuse drained brake fluid.
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- After pressing the brake pedal more deeply or harder than normal driving, such as air bleeding, check each item of brake pedal. Adjust brake pedal if it is outside the standard value.
- Always clean with new brake fluid when cleaning the master cylinder, brake caliper and other components.
- Never use mineral oils such as gasoline or light oil to clean. They may damage rubber parts and cause improper operation.
- Always loosen the brake tube flare nut with a flare nut wrench.
- Tighten the brake tube flare nut to the specified torque with a crowfoot (A) and torque wrench (B).
- Always confirm the specified tightening torque when installing the brake pipes.
- Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing the work.
- Check that no brake fluid leakage is present after replacing the parts.
- Burnish the brake contact surfaces after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage.
- Front brake pad: Refer to BR-17, "BRAKE PAD: Inspection and Adjustment".
- Front disc rotor: Refer to BR-17, "DISC ROTOR: Inspection and Adjustment".



PRECAUTIONS

< PRECAUTION >

- Rear brake pad: Refer to <u>BR-19</u>, "BRAKE PAD: Inspection and Adjustment".
- Rear disc rotor: Refer to BR-19, "DISC ROTOR: Inspection and Adjustment".

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PREPARATION

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PREPARATION

PREPARATION

Commercial Service Tool

INFOID:0000000012173253

Tool name		Description
Power tool		Loosening bolts and nuts
	PBIC0190E	

FRONT DISC BRAKE

< BASIC INSPECTION >

BASIC INSPECTION

FRONT DISC BRAKE

DISC ROTOR

DISC ROTOR: Inspection

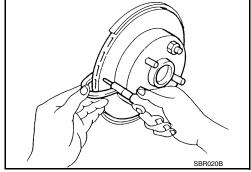
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INSPECTION

Uneven wear

Check the uneven wear of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit. Refer to FAX-8. "Removal and Installation" (2WD) or FAX-18. "Removal and Installation" (AWD)

Thickness variation : Refer to <u>BR-53, "Front Disc</u> (measured at 8 positions) : <u>Brake"</u>.



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REAR DISC BRAKE

< BASIC INSPECTION >

REAR DISC BRAKE DISC ROTOR

DISC ROTOR : Inspection

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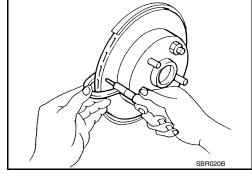
INSPECTION

Uneven wear

Check the uneven wear of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit. Refer to RAX-7, "Removal and Installation".

Thickness variation : Refer to <u>BR-54, "Rear Disc</u> (measured at 8 posi- <u>Brake"</u>.

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference	· page		BR-17, BR-19	BR-17, BR-19	BR-40, BR-47	BR-17, BR-19, BR-7, BR-8	BR-17, BR-19, BR-7, BR-8	BR-17, BR-19	BR-17, BR-19	BR-17, BR-19	BR-17, BR-19	BR-17, BR-19, BR-7, BR-8	NVH in PB section	NVH in DLN section	NHV in DLN section	NVH in FAX, RAX and FSU, RSU section	NVH in WT section	NVH in WT section	NVH in FAX and/or RAX section	NVH in ST section	
Possible c SUSPECT	ause and ED PARTS	3	Pads - damaged	Pads - uneven wear	Shims damaged	Rotor imbalance	Rotor damage	Rotor runout	Rotor deformation	Rotor deflection	Rotor rust	Rotor thickness variation	Drum out of round	PROPELLER SHAFT	DIFFERENTIAL	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	STEERING	
		Noise	×	×	×									×	×	×	×	×	×	×	
Symptom	BRAKE	Shake				×								×		×	×	×	×	×	
		Shimmy, Judder				×	×	×	×	×	×	×				×	×	×		×	

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PERIODIC MAINTENANCE

BRAKE PEDAL

Inspection and Adjustment

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INSPECTION

Brake Pedal Height

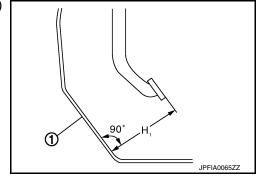
Check the brake pedal height (H₁) between the dash lower panel (1) and the brake pedal upper surface.

Standard

H1 : Refer to BR-53, "Brake Pedal".

CAUTION:

Remove the floor trim.



Stop Lamp Switch and ASCD Brake Switch

Check the clearance (C) between stopper rubber (1) and stop lamp switch and ASCD brake switch (2) threaded end.

Standard

C: Refer to BR-53, "Brake Pedal".

CAUTION:

The stop lamp must be turned off when the brake pedal is released.

NOTE:

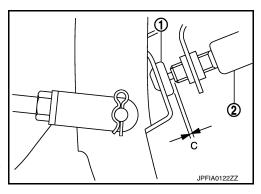
Pull the brake pedal pad to make the clearance between stopper rubber and stop lamp switch and ASCD brake switch threaded end.

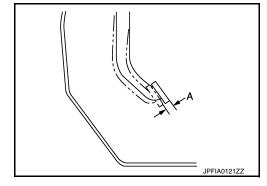
Brake Pedal Play

Press the brake pedal. Check the brake pedal play (A).

Standard

A : Refer to BR-53, "Brake Pedal".





Depressed Brake Pedal Height

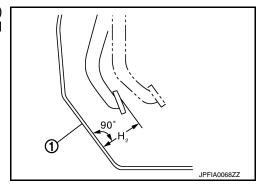
Check the brake pedal height (H₂) between the dash lower panel (1) and the brake pedal upper surface when depressing the brake pedal at 490 N (50 kg, 110 lb) while turning engine ON.

Standard

H2 : Refer to BR-53, "Brake Pedal".

CAUTION:

Remove the floor trim.



BRAKE PEDAL

< PERIODIC MAINTENANCE >

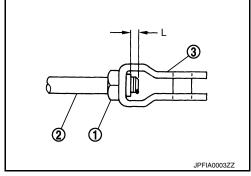
ADJUSTMENT

Brake Pedal Height

- 1. Remove instrument lower panel LH. Refer to IP-12, "Exploded View".
- Disconnect the stop lamp switch and ASCD brake switch harness connector.
- 3. Turn the stop lamp switch and ASCD brake switch 45° counterclockwise.
- Loosen the input rod lock nut (1). Adjust the brake pedal height (H1) to the specification. Tighten the input rod lock nut to the specification. Refer to <u>BR-32</u>, "<u>Exploded View</u>".

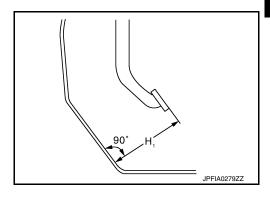
CAUTION:

The threaded end of the input rod (2) must project to the inner side (L) of the clevis (3).



Standard

H1 : Refer to BR-53, "Brake Pedal".

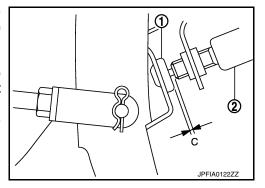


Stop Lamp Switch and ASCD Brake Switch

- 1. Remove instrument lower panel LH. Refer to IP-12, "Exploded View".
- 2. Disconnect the stop lamp switch and ASCD brake switch harness connector.
- 3. Turn the stop lamp switch and ASCD brake switch 45° counterclockwise.
- Press-fit stop lamp switch and ASCD brake switch (2) until stop lamp switch and ASCD brake switch hits the stopper rubber (1) 45° clockwise.

CAUTION:

- The clearance (C) between the stopper rubber and stop lamp switch and ASCD brake switch threaded end must be the specified value. Refer to <u>BR-53</u>, "<u>Brake Pedal</u>".
- The stop lamp must be turned off when the brake pedal is released.



Brake Pedal Play

- 1. Remove instrument lower panel LH. Refer to IP-12, "Exploded View".
- 2. Disconnect the stop lamp switch and ASCD brake switch harness connector.
- 3. Turn the stop lamp switch and ASCD brake switch 45° counterclockwise.

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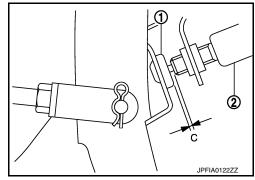
BRAKE PEDAL

< PERIODIC MAINTENANCE >

 Press-fit stop lamp switch and ASCD brake switch (2) until stop lamp switch and ASCD brake switch hits the stopper rubber (1) 45° clockwise.

CAUTION:

- The clearance (C) between the stopper rubber and stop lamp switch and ASCD brake switch threaded end must be the specified value. Refer to <u>BR-53</u>, "<u>Brake Pedal</u>".
- The stop lamp must be turned off when the brake pedal is released.

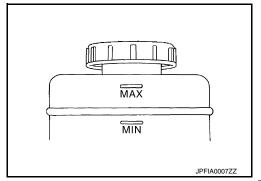


BRAKE FLUID

Inspection INFOID:0000000012173258

BRAKE FLUID LEVEL

- Check that the fluid level in the reservoir tank is within the specified range (MAX – MIN lines).
- Visually check for any brake fluid leakage around the reservoir tank.
- Check the brake system for any leakage if the fluid level is extremely low (lower than MIN).
- Check the brake system for fluid leakage if the warning lamp remains illuminated even after the parking brake is released.

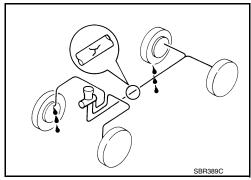


BRAKE LINE

- 1. Check brake line (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
- 2. Check for fluid leakage by fully depressing brake pedal while engine is running.

CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.



Draining

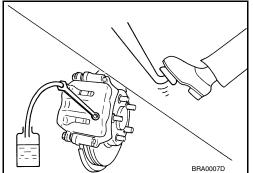
CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it
off immediately and wash with water if it gets on a painted surface.

Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing work.

Connect a vinyl tube to the bleed valve.

Depress the brake pedal and loosen the bleeder valve to gradually discharge brake fluid.



Refilling

CALITION:

Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing work.

 Check that there is no foreign material in the reservoir tank, and refill with new brake fluid. CAUTION:

Never reuse drained brake fluid.

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BRAKE FLUID

< PERIODIC MAINTENANCE >

- 2. Loosen the bleeder valve, slowly depress the brake pedal to the full stroke, and then release the pedal. Repeat this operation at intervals of 2 or 3 seconds until new brake fluid is discharged. Then close the bleeder valve with the brake pedal depressed. Repeat the same work on each wheel.
- Perform the air bleeding. Refer to <u>BR-14</u>, "<u>Bleeding Brake System</u>".

Bleeding Brake System

INFOID:0000000012173261

CAUTION:

- Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing the work.
- Monitor the fluid level in the reservoir tank while performing the air bleeding
- Always use new brake fluid for refilling. Never reuse the drained brake fluid.
- 1. Connect a vinyl tube to the bleeder valve of the rear right brake.
- 2. Fully depress the brake pedal 4 to 5 times.
- Loosen the bleeder valve and bleed air with the brake pedal depressed, and then quickly tighten the bleeder valve.
- 4. Repeat steps 2 and 3 until all of the air is out of the brake line.
- 5. Tighten the bleeder valve to the specified torque.
 - Front disc brake: Refer to <u>BR-40</u>, "<u>BRAKE CALIPER ASSEMBLY</u>: <u>Exploded View</u>".
 - Rear disc brake: Refer to BR-47, "BRAKE CALIPER ASSEMBLY: Exploded View".
- 6. Perform steps 1 to 5 for the rear right brake → front left brake → rear left brake → and front right brake in order.
- 7. Check that the fluid level in the reservoir tank is within the specified range after air bleeding. Refer to BR-13, "Inspection".
- 8. Check each item of brake pedal. Adjust it if the measurement value is not the standard. Refer to <u>BR-10</u>, <u>"Inspection and Adjustment"</u>.

BRAKE MASTER CYLINDER

< PERIODIC MAINTENANCE >

BRAKE MASTER CYLINDER

Inspection A

FLUID LEAK

Check for brake fluid leakage from the master cylinder mounting face, reservoir tank mounting face and brake tube connections.

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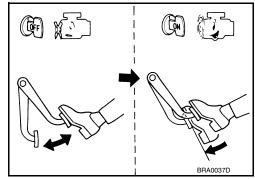
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OPERATION

Depress the brake pedal several times at 5-second intervals with the engine stopped. Start the engine with the brake pedal fully depressed. Check that the clearance between brake pedal and dash lower panel decreases.

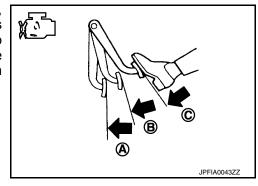
NOTE:

A slight impact with a small click may be felt on the pedal when the brake pedal is fully depressed. This is a normal phenomenon due to the brake system operation.



AIR TIGHT

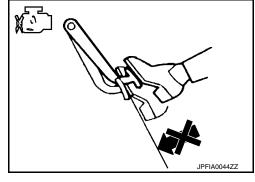
 Idle the engine for 1 minute to apply vacuum to the brake booster, and stop the engine. Then depress the brake pedal several times at 5-second intervals until the accumulated vacuum is released to atmospheric pressure. Check that the clearance between brake pedal and dash lower panel gradually increases (A → B → C) each time the brake pedal is depressed during this operation.



 Depress the brake pedal with the engine running. Then stop the engine while holding down the brake pedal. Check that the brake pedal stroke does not change after holding down the brake pedal for 30 seconds or more.

NOTE:

A slight impact with a small click may be felt on the pedal when the brake pedal is fully depressed. This is a normal phenomenon due to the brake system operation.



FRONT DISC BRAKE

< PERIODIC MAINTENANCE >

FRONT DISC BRAKE

BRAKE PAD

BRAKE PAD: Inspection and Adjustment

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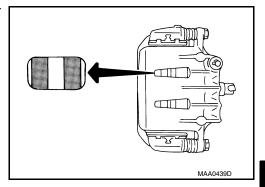
INSPECTION

Check brake pad wear thickness from an inspection hole on cylinder body. Check using a scale if necessary.

Limit

Wear thickness

: Refer to BR-53, "Front Disc Brake".



ADJUSTMENT

CAUTION:

- Burnish contact surfaces between pads according to the following procedure after refinishing or replacing pads, or if a soft pedal occurs at very low mileage.
- Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.
- Only perform this procedure under safe road and traffic conditions. Use extreme caution.
- Drive vehicle on straight, flat road.
- 2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
- 3. Drive without depressing brake for a few minutes to cool the brake.
- 4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

DISC ROTOR

DISC ROTOR: Inspection and Adjustment

INFOID:0000000012173265

INSPECTION

Appearance

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace it if necessary.

Runout

- 1. Fix the disc rotor to the wheel hub and bearing assembly with wheel nuts (2 points at least).
- 2. Check the wheel bearing axial end play before the inspection. Refer to FAX-7, "Inspection" (2WD), FAX-16, "Inspection" (AWD).
- 3. Inspect the runout with a dial indicator to measured at 10 mm (0.39 in) inside the disc edge.



: Refer to BR-53, "Front Disc Brake". Runout

- 4. Find the installation position that has a minimum runout by shifting the disc rotor-to-wheel hub and bearing assembly installation position by one hole at a time if the runout exceeds the limit value.
- 5. Refinish the disc rotor if the runout is outside the limit even after performing the above operation. [When refinishing, use the Pro-Cut PEM On-Car brake Lathe (Tool No. 38-PFM90.5) or equivalent.] **CAUTION:**
 - Check in advance that the that the thickness of the disc rotor is wear thickness + 0.3 mm (0.012 in) or more.

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FRONT DISC BRAKE

< PERIODIC MAINTENANCE >

• If the thickness is less than wear thickness + 0.3 mm (0.012 in), replace the disc rotor.

Limit

Wear thickness : Refer to <u>BR-53</u>, "Front <u>Disc Brake"</u>.

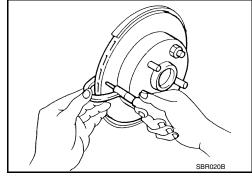
Thickness

Check the thickness of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit.

Limit

Wear thickness : Refer to <u>BR-53</u>, "Front Disc

Brake".



ADJUSTMENT

CAUTION:

- Burnish contact surfaces between disc rotors and pads according to following procedure after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage.
- Be careful of vehicle speed because the brake does not operate firmly/securely until pad and disc rotor are securely fitted.
- Only perform this procedure under safe road and traffic conditions. Use extreme caution.
- 1. Drive vehicle on straight, flat road.
- 2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
- 3. Drive without depressing brake for a few minutes to cool the brake.
- 4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

REAR DISC BRAKE

BRAKE PAD

BRAKE PAD: Inspection and Adjustment

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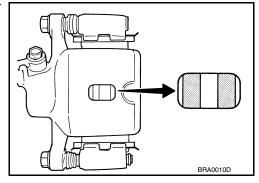
INSPECTION

Check brake pad wear thickness from an inspection hole on cylinder body. Check using a scale if necessary.

Limit

Wear thickness

: Refer to <u>BR-54, "Rear Disc</u> Brake".



ADJUSTMENT

CAUTION:

- Burnish contact surfaces between pads according to following procedure after refinishing or replacing pads, or if a soft pedal occurs at very low mileage.
- Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.
- Only perform this procedure under safe road and traffic conditions. Use extreme caution.
- 1. Drive vehicle on straight, flat road.
- 2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
- 3. Drive without depressing brake for a few minutes to cool the brake.
- 4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

DISC ROTOR

DISC ROTOR: Inspection and Adjustment

INFOID:0000000012173267

INSPECTION

Appearance

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace it if necessary.

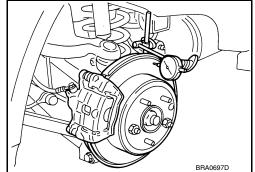
Runout

- 1. Fix the disc rotor to the wheel hub and bearing assembly with wheel nuts (2 points at least).
- Check the wheel bearing axial end play before the inspection. Refer to <u>RAX-5</u>, "<u>Inspection</u>".
- 3. Inspect the runout with a dial indicator to measured at 10 mm (0.39 in) inside disc edge.

Limit

Runout

: Refer to <u>BR-54</u>, "Rear Disc Brake".



- 4. Find the installation position that has a minimum runout by shifting the disc rotor-to-wheel hub and bearing assembly installation position by one hole at a time if the runout exceeds the limit value.
- Refinish the disc rotor if the runout is outside the limit even after performing the above operation. [When refinishing, use the Pro-Cut PEM On-Car brake Lathe (Tool No. 38-PFM90.5) or equivalent.]
 CAUTION:
 - Check in advance that the that the thickness of the disc rotor is wear thickness + 0.3 mm (0.012 in) or more.

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in) or more.

REAR DISC BRAKE

< PERIODIC MAINTENANCE >

• If the thickness is less than wear thickness + 0.3 mm (0.012 in), replace the disc rotor.

Limit

Wear thickness : Refer to <u>BR-54, "Rear Disc Brake"</u>.

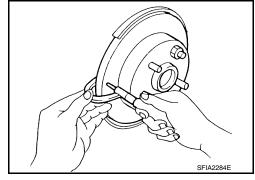
Thickness

Check the thickness of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit.

Limit

Wear thickness : Refer to <u>BR-54</u>, "Rear

Disc Brake".



ADJUSTMENT

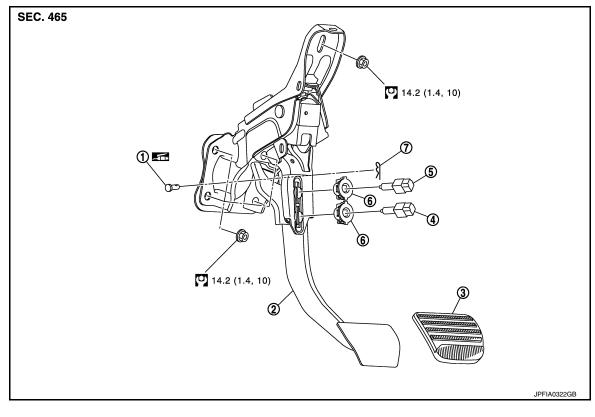
CAUTION:

- Burnish contact surfaces between disc rotors and pads according to following procedure after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage.
- Be careful of vehicle speed because the brake does not operate firmly/securely until pad and disc rotor are securely fitted.
- Only perform this procedure under safe road and traffic conditions. Use extreme caution.
- 1. Drive vehicle on straight, flat road.
- 2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
- 3. Drive without depressing brake for a few minutes to cool the brake.
- 4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

REMOVAL AND INSTALLATION

BRAKE PEDAL

Exploded View



- 1. Clevis pin
- ASCD brake switch
- 7. Snap pin
- : Apply multi-purpose grease.

Refer to GI-4, "Components" for symbols not described on the above.

- 2. Brake pedal assembly
- 5. Stop lamp switch
- 3. Brake pedal pad

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6. Clip

Removal and Installation

REMOVALATION INSIGNATION INFOID:000000012173269

REMOVAL

- Remove instrument lower panel LH. Refer to IP-12, "Exploded View".
- 2. Remove steering column assembly. Refer to <u>ST-18, "WITHOUT ELECTRIC MOTOR: Exploded View"</u> (without electric motor), <u>ST-21, "WITH ELECTRIC MOTOR: Exploded View"</u> (with electric motor).
- Disconnect the stop lamp switch and ASCD brake switch harness connectors.
- 4. Turn the stop lamp switch and ASCD brake switch counterclockwise to remove the stop lamp switch and ASCD brake switch.
- 5. Remove snap pin and clevis pin from clevis of brake booster.
- 6. Remove cowl top cover. Refer to EXT-22, "Exploded View".
- Remove instrument panel assembly. Refer to <u>IP-12, "Exploded View"</u>.
- Slide the steering member rearward. Refer to <u>HA-51, "Exploded View"</u>.
- 9. Remove brake pedal assembly.

INSTALLATION

Note the following, and install in the reverse order of removal.

Revision: July 2016 BR-21 2016 QX50

BRAKE PEDAL

< REMOVAL AND INSTALLATION >

• Apply the multi-purpose grease to the clevis pin and the mating faces. (Not necessary if grease has been already applied)

NOTE:

The clevis pin may be inserted in either direction.

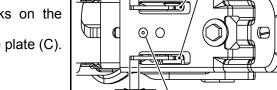
Inspection and Adjustment

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INSPECTION AFTER REMOVAL

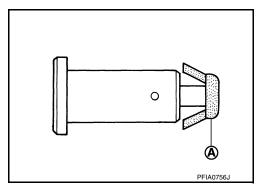
- Check the following items and replace the brake pedal assembly if necessary.
- Check the brake pedal upper rivet (made by aluminum) (A) for deformation.
- Check the brake pedal for bend, damage, and cracks on the welded parts.
- Check the lapping length (X) of sub-bracket (B) and slide plate (C).



Standard

X : 5.0 mm (0.197 in) or more

• Check clevis pin and plastic stopper (A) for damage and deformation. If any is found, replace clevis pin.



ADJUSTMENT AFTER INSTALLATION

Perform the brake pedal adjustment after installing the brake pedal assembly. Refer to <u>BR-10</u>, "<u>Inspection and Adjustment</u>".

BRAKE PIPING

FRONT

FRONT: Exploded View

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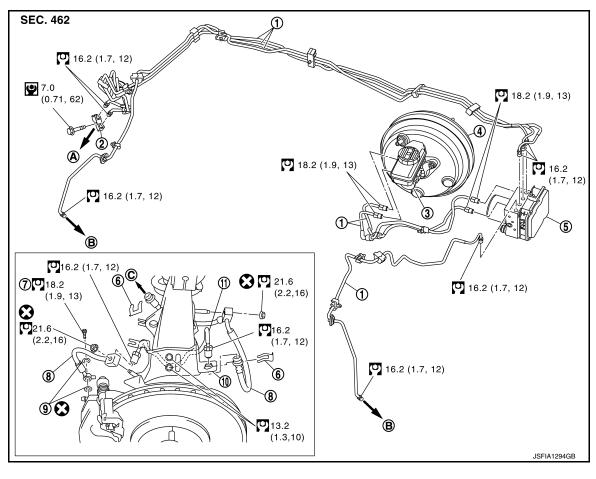
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- 1. Brake tube
- 4. Brake booster
- 7. Union bolt
- 10. Brake hose bracket
- A. To rear brake tube

- 2. Connector
- 5. ABS actuator and electric unit (control unit)
- 8. Brake hose
- 11. Brake tube
- B. To front brake hose

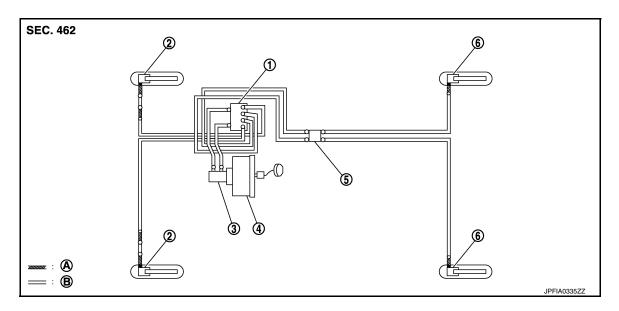
- 3. Master cylinder
- 6. Lock plate
- 9. Copper washer
- C. To front brake tube

Refer to GI-4, "Components" for symbols in the figure.

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FRONT: Hydraulic Piping

INFOID:0000000012173272



- ABS actuator and electric unit (control unit)
- 4. Brake booster
- A. Brake hose
- : Flare nut
- : Union bolt

- Front disc brake
- Connector
- B. Brake tube

- Master cylinder
- Rear disc brake

FRONT: Removal and Installation

INFOID:0000000012173273

REMOVAL

CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.

- Remove tires with power tool.
- Drain brake fluid. Refer to <u>BR-13</u>, "<u>Draining</u>".
- 3. Loosen the flare nut with a flare nut wrench and separate the brake tube from the hose.

CAUTION:

- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hoses and tubes.
- Cover open end of brake tubes and hoses when disconnecting to prevent entrance of dirt.
- 4. Remove the union bolt and copper washers, and remove the brake hose from the brake caliper assembly.
- Remove the brake hose mounting nut.
- 6. Remove the lock plate and remove the brake hose.

INSTALLATION

CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.

Assemble the union bolt and the copper washer to the brake hose.
 CAUTION:

Never reuse the copper washer.

BRAKE PIPING

< REMOVAL AND INSTALLATION >

- 2. Align the brake hose pin to the projection (A) of the brake caliper assembly and tighten the union bolt (1) to the specified torque.
- 3. Install the brake tube to the brake hose, temporarily tighten the flare nut by hand until it does not rotate further, and fix the brake hose to the bracket with the lock plate.

CAUTION:

- Check that all brake hoses and tubes are not twisted and bent.
- Insert lock plate, according to the following instructions:
- Steering knuckle side: Face the opening toward the front of vehicle.
- Body side: Face the opening toward the inside of vehicle.
- Securely insert the lock plate all the way to the end.
- When installing the lock plate, never damage the brake hose, brake tube and wheel sensor harness.
- Tighten the flare nut to the specified torque with a flare nut crowfoot and a torque wrench.
 CAUTION:

Never scratch the flare nut and the brake tube.

5. Tighten the brake hose mounting nuts to the specified torque.

CAUTION:

Never reuse the brake hose mounting nuts.

Refill with new brake fluid and perform the air bleeding. Refer to <u>BR-14, "Bleeding Brake System"</u>.

Never reuse drained brake fluid.

FRONT : Inspection

INSPECTION AFTER INSTALLATION

- 1. Check the brake hoses and tubes for the following: no scratches; no twist and deformation; no interference with other components when steering the steering wheel; no looseness at connections.
- Depress the brake pedal with a force of 785 N (80 kg, 177 lb) and hold down the pedal for approximately 5 seconds with the engine running. Check for any fluid leakage.
 CAUTION:

Retighten the applicable connection to the specified torque and repair any abnormal (damaged, worn or deformed) part if any brake fluid leakage is present.

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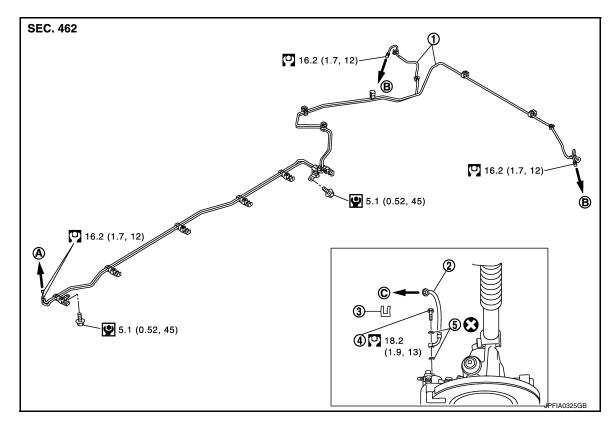
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REAR: Exploded View

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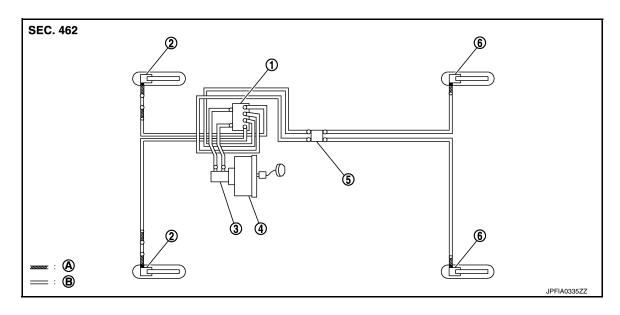
- 1. Brake tube
- 4. Union bolt
- A. To connector

- 2. Brake hose
- 5. Copper washer
- B. To rear brake hose
- 3. Lock plate
- C. To rear brake tube

Refer to $\underline{\mbox{GI-4.}\mbox{"Components"}}$ for symbols in the figure.

REAR: Hydraulic Piping

INFOID:0000000012173276



- 1. ABS actuator and electric unit (control unit)
- Brake booster

- Front disc brake
- Connector

- 3. Master cylinder
- 6. Rear disc brake

BRAKE PIPING

< REMOVAL AND INSTALLATION >

A. Brake nose	A.	Brake hose	
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3. Brake tube

: Flare nut

REAR: Removal and Installation

INFOID:0000000012173277

REMOVAL

CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.

- Remove tires with power tool.
- 2. Drain brake fluid. Refer to BR-13, "Draining".
- 3. Loosen the flare nut with a flare nut wrench and separate the brake tube from the hose.

CAUTION:

- · Never scratch the flare nut and the brake tube.
- · Never sharply bend, twist or strongly pull the brake hoses and tubes.
- Cover the open end of brake tubes and hoses when disconnecting to prevent entrance of dirt.
- Remove the union bolt and remove the brake hose from the brake caliper assembly.
- 5. Remove the lock plate and remove the brake hose from the vehicle.

INSTALLATION

CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.

1. Assemble the union bolt and the copper washer to the brake hose.

CAUTION:

Never reuse copper washer.

- Install the brake hose L-pin by aligning it with the brake caliper assembly positioning hole, and tighten the union bolt (1) to the specified torque.
- Connect the hose to the brake tube, temporarily tighten the flare nut by hand until it does not rotate further, and fix the brake hose to the bracket with the lock plate.

CAUTION:

- Check that all brake hoses and tubes are not twisted and bent.
- Insert lock plate, according to the following instructions:
- Body side: Face the opening toward the inside of vehicle.
- Securely insert the lock plate all the way to the end.
- When installing the lock plate, never damage the brake hose and brake tube.
- Tighten the flare nut to the specified torque with a flare nut crowfoot and torque wrench.

CAUTION:

Never scratch the flare nut and the brake tube.

Refill with new brake fluid and perform the air bleeding. Refer to <u>BR-14, "Bleeding Brake System"</u>.

Never reuse drained brake fluid.

REAR: Inspection

INSPECTION AFTER INSTALLATION

- 1. Check the brake hoses and tubes for the following: no scratches; no twist and deformation; no interference with other components when steering the steering wheel; no looseness at connections.
- Depress the brake pedal with a force of 785 N (80 kg, 177 lb) and hold down the pedal for approximately 5 seconds with the engine running. Check for any fluid leakage.

Retighten the applicable connection to the specified torque and repair any abnormal (damaged, worn or deformed) part if any brake fluid leakage is present.

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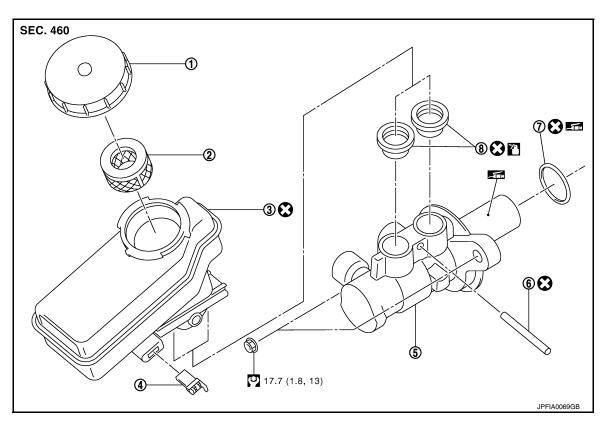
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BRAKE MASTER CYLINDER

Exploded View INFOID:0000000012173279

WITHOUT ICC



Oil strainer

Grommet

Cylinder body

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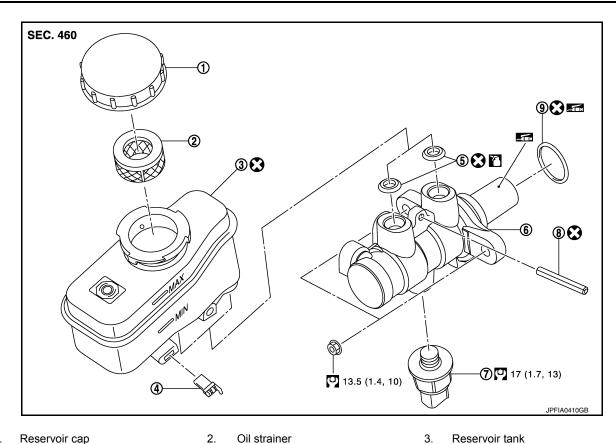
8.

- 1. Reservoir cap
- Brake fluid level switch connector
- 7. O-ring
- Apply PBC (Poly Butyl Cuprysil) grease or silicone-based grease.
- : Apply brake fluid.

Refer to GI-4, "Components" for symbols not described on the above.

WITH ICC

- Reservoir tank 3.
- 6. Pin



- Reservoir cap
- Brake fluid level switch connector
- 7. Pressure sensor
- Apply PBC (Poly Butyl Cuprysil) grease or silicone-based grease.

5.

8.

Grommet

Pin

: Apply brake fluid.

Refer to GI-4, "Components" for symbols not described on the above.

Removal and Installation

REMOVAL

CAUTION:

Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.

6.

Cylinder body

O-ring

- Remove the master cylinder cover.
- Drain brake fluid. Refer to <u>BR-13</u>, "<u>Draining</u>".
- Separate the brake fluid level switch harness connector.
- Separate the brake tube from the master cylinder assembly with a flare nut wrench.

CAUTION:

Never scratch the flare nut and the brake tube.

- Separate the pressure sensor harness connector. (With ICC)
- Remove the master cylinder assembly.

CAUTION:

- Depress the brake pedal several times to release the vacuum pressure from the brake booster. Then remove the master cylinder assembly.
- Never depress the brake pedal after the master cylinder assembly is removed.
- The piston of the master cylinder assembly is exposed. Never damage it when removing the master cylinder.
- The piston may drop off when pulled out strongly. Never hold the piston. Hold the cylinder body when handling the master cylinder assembly.

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BRAKE MASTER CYLINDER

< REMOVAL AND INSTALLATION >

INSTALLATION

Note the following, and install in the reverse order of removal.

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Never depress the brake pedal after the master cylinder assembly is removed.
- Apply PBC (Poly Butyl Cuprysil) silicone-based grease to the brake booster [see (A) in the figure] when installing the master cylinder assembly to the brake booster.
- The piston of the master cylinder assembly is exposed. Never damage it when handling the master cylinder and check that no dirt and dust are present on the piston before installation. Clean it with new brake fluid if necessary.
- The piston may drop off when pulled strongly. Never hold the piston. Hold the cylinder body when handling the master cylinder assembly.
- Never reuse the O-ring.
- .IPFIA001377 Temporarily tighten the brake tube flare nut to the master cylinder assembly by hand. Then tighten it to the specified torque with a flare nut crowfoot and torque wrench. Refer to BR-23, "FRONT: Exploded View".

CAUTION:

Never scratch the flare nut and the brake tube.

After installation, perform the air bleeding, Refer to BR-14, "Bleeding Brake System" CAUTION:

Never reuse drained brake fluid.

Disassembly and Assembly

INFOID:0000000012173281

DISASSEMBLY

CAUTION:

- · Never disassemble the cylinder body.
- Remove the reservoir tank only when necessary.
- Fix the master cylinder assembly to a vise.

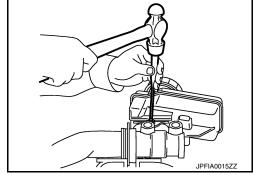
CAUTION:

Always set copper plates or cloth between them when fixing the cylinder body to a vise. Never overtighten the vise.

- 2. Remove the reservoir tank mounting pin with a pin punch.
- 3. Remove the reservoir tank and grommet from the cylinder body. **CAUTION:**

Never drop the removed parts. The parts must not be reused if they are dropped.

4. Remove the pressure sensor. (With ICC)



ASSEMBLY

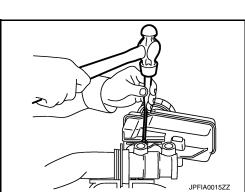
- 1. Install the pressure sensor. (With ICC)
- 2. Apply new brake fluid to the grommet and install it to the cylinder body.

CAUTION:

- Never use mineral oil such as gasoline or light oil.
- Never reuse the grommets.
- Install the reservoir tank to the cylinder body.

CAUTION:

- Never drop the parts when installing. The parts must not be reused if they are dropped.
- Never reuse the reservoir tank.



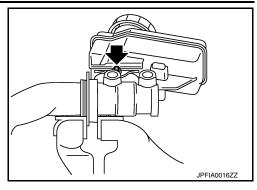
BRAKE MASTER CYLINDER

< REMOVAL AND INSTALLATION >

4. Fix the cylinder body to a vise.

CAUTION:

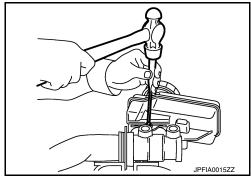
- Place the reservoir tank with the chamfered pin hole (facing up.
- Always set copper plates or cloth between them when fixing the cylinder body to a vise. Never overtighten the vise.



5. Tilt the reservoir tank so that a mounting pin can be inserted. Insert a mounting pin. Return the reservoir tank to the horizontal position. Insert another mounting pin into the pin hole on the opposite side in the same manner after the mounting pin passes through the cylinder body pin hole.

CAUTION:

Never reuse the mounting pins.



Inspection INFOID:0000000012173282

INSPECTION AFTER INSTALLATION

Fluid Leak

Check for brake fluid leakage from the cylinder body-to-brake booster mounting face, reservoir tank mounting face and brake tube connections.

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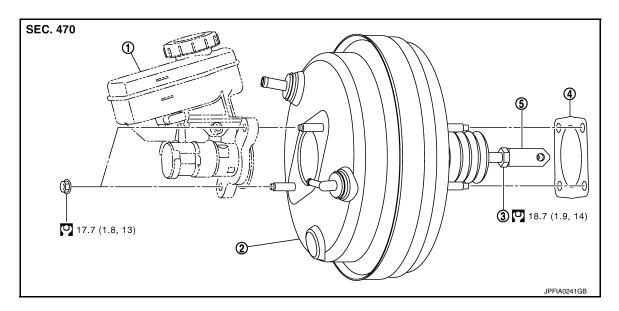
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Exploded View

WITHOUT ICC



- 1. Master cylinder assembly
- 2. Brake booster

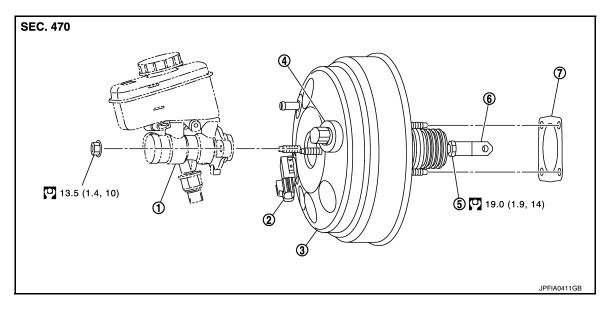
3. Lock nut

4. Gasket

5. Clevis

Refer to GI-4, "Components" for symbols in the figure.

WITH ICC



- 1. Master cylinder assembly
- 2. Vacuum Sensor

3. Brake booster

4. Solenoid Valve

5. Lock nut

6. Clevis

7. Gasket

Refer to $\underline{\mbox{GI-4. "Components"}}$ for symbols in the figure.

Removal and installation

INFOID:0000000012173284

REMOVAL CAUTION:

< REMOVAL AND INSTALLATION >

- Never remove solenoid valve and vacuum sensor from brake booster. (With ICC)
- Replace solenoid valve, vacuum sensor and brake booster as a set. (With ICC)
- 1. Remove brake booster pressure sensor and bracket. Refer to BR-35, "Exploded View" (Without ICC)
- Separate solenoid valve harness connector and vacuum sensor harness connector. (With ICC)
- 3. Remove master cylinder cover.
- Remove cowl top cover. Refer to <u>EXT-22</u>, "<u>Exploded View</u>".
- Remove brake master cylinder assembly. Refer to BR-28, "Exploded View".

CAUTION:

- Depress the brake pedal several times to release the vacuum pressure from the brake booster. Then remove the master cylinder assembly.
- Never depress the brake pedal after the master cylinder assembly is removed.
- The piston of the master cylinder assembly is exposed. Never damage it when removing the master cylinder.
- The piston may drop off when pulled out strongly. Never hold the piston. Hold the cylinder body when handling the master cylinder assembly.
- Remove vacuum hose from brake booster. Refer to BR-36, "Exploded View".
- 7. Remove snap pin (1) and clevis pin (2) from inside vehicle.
- 8. Remove nuts on brake booster and brake pedal assembly. Refer to BR-21, "Exploded View".

CAUTION:

Hold the brake booster so as to avoid dropping out.

9. Remove brake booster from dash panel in engine room side. **CAUTION:**

Never deform or bend the brake tubes.

NOTE:

If removing brake booster is difficult, remove clevis from brake booster.

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INSTALLATION

Note the following, and install in the reverse order of removal.

- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted during installation, the dash panel may damage the threads.
- Never deform or bend the brake tubes when installing the brake booster.
- Always use a new gasket between the brake booster and the dash panel.
- Replace the clevis pin if it is damaged. Refer to <u>BR-22, "Inspection and Adjustment"</u>.
- Install the brake pedal assembly and brake booster mounting nuts, and tighten it to the specified torque.
- After installation, perform the air bleeding. Refer to <u>BR-14, "Bleeding Brake System"</u>. CAUTION:

Never reuse drained brake fluid.

Inspection and Adjustment

INFOID:0000000012173285

INSPECTION BEFORE REMOVAL

Air Tight

CAUTION:

Check the air tight condition when the master cylinder and the brake booster is installed.

- With a handy vacuum pump, apply vacuum pressure of -66.7 kPa (-500 mmHg, -19.70 inHg) to the brake booster.
- 2. If the air tight condition cannot be maintained, perform the following operation.
- a. Check the no dirt and dust are present on the brake booster and brake master cylinder matching faces. Clean it if necessary.
- Check O-ring on the master cylinder. If anything is found, replace the O-ring.
- Check the air tight condition again. If the condition still cannot be maintained, replace the brake booster.

INSPECTION AFTER REMOVAL

Input Rod Length Inspection

BR-33 2016 QX50 Revision: July 2016

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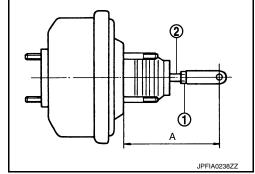
< REMOVAL AND INSTALLATION >

 Loosen the lock nut (1) and adjust the input rod (2) to the specified length (A).

Standard

A : Refer to <u>BR-53</u>, "Brake Booster".

Tighten the lock nut to the specified torque.



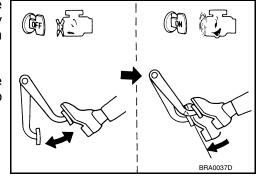
INSPECTION AFTER INSTALLATION

Operation

Depress the brake pedal several times at 5-second intervals with the engine stopped. Start the engine with the brake pedal fully depressed. Check that the clearance between brake pedal and dash lower pane decreases.

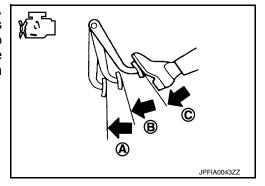
NOTE:

A slight impact with a small click may be felt on the pedal when the brake pedal is fully depressed. This is a normal phenomenon due to the brake system operation.



Air Tight

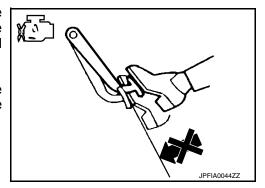
 Idle the engine for 1 minute to apply vacuum to the brake booster, and stop the engine. Then depress the brake pedal several times at 5-second intervals until the accumulated vacuum is released to atmospheric pressure. Check that the clearance between brake pedal and dash lower panel gradually increases (A → B → C) each time the brake pedal is depressed when performing this operation.



 Depress the brake pedal with the engine running. Then stop the engine while holding down the brake pedal. Check that the brake pedal stroke does not change after holding down the brake pedal for 30 seconds or more.

NOTE:

A slight impact with a small click may be felt on the pedal when the brake pedal is fully depressed. This is a normal phenomenon due to the brake system operation.



ADJUSTMENT AFTER INSTALLATION

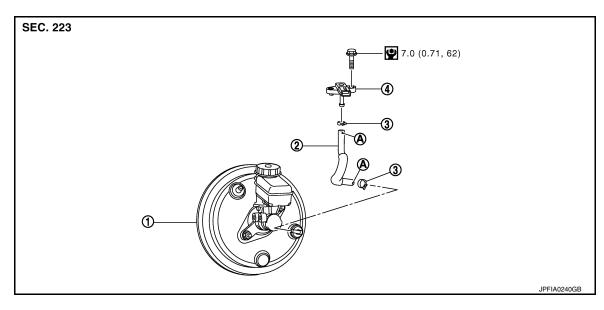
Perform the brake pedal adjustment after installing the brake pedal assembly. Refer to <u>BR-10</u>, "<u>Inspection and Adjustment</u>".

BRAKE BOOSTER PRESSURE SENSOR

< REMOVAL AND INSTALLATION >

BRAKE BOOSTER PRESSURE SENSOR

Exploded View



Brake booster

2. Vacuum hose

3. Clamp

- 4. Brake booster pressure sensor
- A. Paint mark

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

- 1. Remove master cylinder cover.
- Remove brake booster pressure sensor.
- 3. Remove vacuum hose.

INSTALLATION

Note the following, installation is the reverse order of removal.

• When installing vacuum hose, insert it until its tip reaches the back-end of length (A) or further as shown in the figure.

Standard

A : 25 mm (0.98 in) or more

 Face the marking side vehicle front when assembling. (Brake booster side)

CAUTION:

Never use lubricating oil during assembly.

• Face the marking side connector when assembling. (Brake booster pressure sensor side)

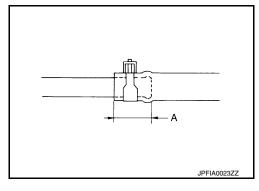
CAUTION:

Never use lubricating oil during assembly.

Inspection INFOID:000000012173288

INSPECTION AFTER REMOVAL

Check for correct assembly, damage and deterioration.



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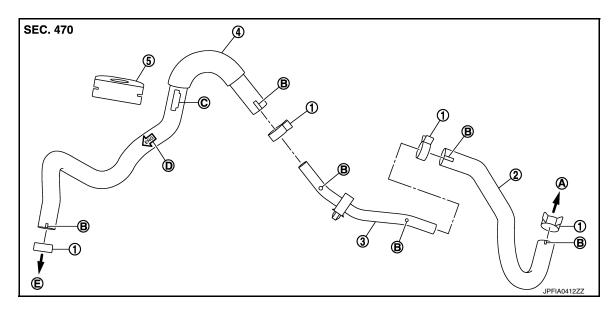
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VACUUM LINES

Exploded View



- 1. Clamp
- 4. Vacuum hose (built in check valve)
- A. To brake booster
- D. Stamp indicating engine direction
- 2. Vacuum hose
- 5. Grommet
- B. Paint mark
- E. To intake manifold

- 3. Vacuum piping
- Stamp indicating grommet installation position

Removal and Installation

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REMOVAL

- Remove the engine cover. Refer to <u>EM-25, "Exploded View"</u>.
- Remove the cowl top cover. Refer to <u>EXT-22</u>, "Exploded View".
- Remove the vacuum hose and tube.

INSTALLATION

Note the following, install in the reverse order of removal.

- Because vacuum hose contains a check valve, it must be installed in the correct position. Refer to the stamp to confirm correct installation. Brake booster will not operate normally if the hose is installed in the wrong direction.
- When installing vacuum hose, insert it until its tip reaches the back-end of length (A) or further as shown in the figure.

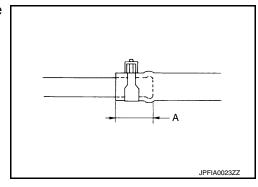
Standard

Α

: 24 mm (0.95 in) or more

Face the marking side up when assembling.
 CAUTION:

Never use lubricating oil during assembly.



Inspection Infoid:000000012173291

INSPECTION AFTER REMOVAL

Appearance

VACUUM LINES

< REMOVAL AND INSTALLATION >

Check for correct assembly, damage and deterioration.

Check Valve Airtightness

• Use a handy vacuum pump (A) to check.

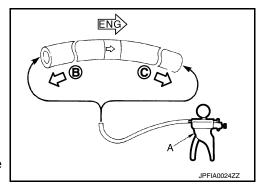
When connected to the booster side (B):

Vacuum should decrease within 1.3 kPa (9.8 mm-Hg, 0.38 inHg) for 15 seconds under a vacuum of – 66.7 kPa (-500 mmHg, -19.69 inHg).

When connected to the engine side (C):

Vacuum should not exist.

 Replace vacuum hose assembly if vacuum hose and check valve are malfunctioning.



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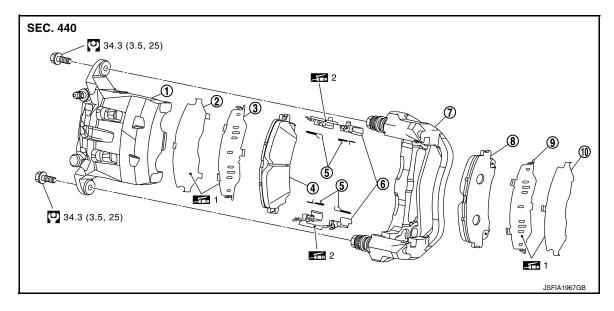
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BRAKE PAD

BRAKE PAD : Exploded View

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- Cylinder body
- 4. Inner pad (with pad wear sensor)
- 7. Torque member
- 10. Outer shim cover
- Inner shim cover
- 5. Return spring
- Outer pad

- 3. Inner shim
- Pad retainer
- Outer shim

- 1: Apply MOLYKOTE® AS880N or silicone based grease.
- 2: Apply MOLYKOTE® 7439 or copper based grease.

Refer to GI-4, "Components" for symbols not described on the above.

Molykote is a registered trademark of Dow Corning Corporation.

BRAKE PAD: Removal and Installation

INFOID:0000000012476161

REMOVAL

WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

CAUTION:

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Remove tires with power tool.
- 2. Remove lower sliding pin bolt.
- 3. Suspend the cylinder body with suitable wire so that the brake hose will not stretch.
- 4. Remove the brake pads, shims, shim covers and pad retainer (upper side with pad return spring) from the torque member .

CAUTION:

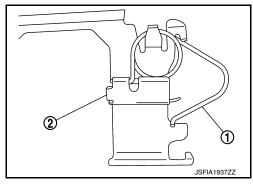
- Remove upper side of pad retainer together with pad return springs.
- Never deform the pad return springs and pad retainer when removing the pad retainer from the torque member.
- Never damage the piston boots.
- · Never drop the brake pads, shims and shim covers.
- Remember each position of the removed brake pads.

< REMOVAL AND INSTALLATION >

Remove the pad return springs (1) from the pad retainer (2).

Never deform the pad return springs when removing the pad return springs from the pad retainer.

6. Perform inspection after removal. Refer to <u>BR-40, "BRAKE PAD</u> : Inspection".



INSTALLATION

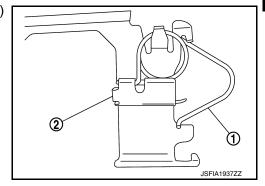
WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

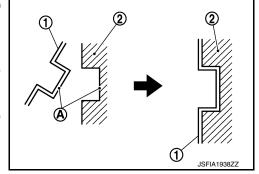
CAUTION:

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Install the pad return springs (1) to pad retainer (upper side) (2) if the pad return springs has been removed.
 CAUTION:

Never deform the pad return springs.



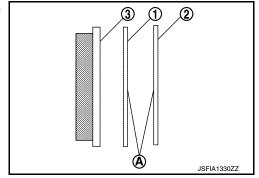
- 2. Apply MOLYKOTE® 7439 or equivalent to the match face (A) between the pad retainers (1) and torque member (2) if the pad retainers has been removed.
 - Molykote is a registered trademark of Dow Corning Corporation.
- Install the pad retainer (upper side with pad return spring) to torque member if the pad retainers has been removed.
 CAUTION:
 - Securely assemble the pad retainers so that it will not be lifted up from the torque member.
 - Never deform the pad retainers and pad return springs.



4. Apply MOLYKOTE® AS880N or silicone-based grease to the matching faces (A) between the shim (1) and the shim cover (2), and install the shim and the shim covers to the brake pad (3). CAUTION:

Always replace the shims and shim covers when replacing the brake pad.

Molykote is a registered trademark of Dow Corning Corporation.



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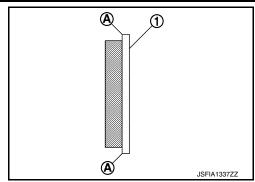
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< REMOVAL AND INSTALLATION >



(1)

6. Install the brake pads to the torque member.

CAUTION:

Both inner and outer pads have a pad return system. Securely push the pad return spring (1) into the disc rotor side with brake pad (2).

7. Install cylinder body to torque member.

CAUTION:

- Never damage the piston boot.
- When replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to reservoir tank when pressing piston in.

NOTE:

Use a disc brake piston tool to easily press piston.

- 8. Install the lower sliding pin bolt and tighten it to the specified torque.
- Depress the brake pedal several times to check that no drag feel is present for the front disc brake. Refer to <u>BR-40</u>, "<u>BRAKE PAD</u>: <u>Inspection</u>".
- 10. Install tires.

BRAKE PAD : Inspection

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INSPECTION AFTER REMOVAL

Replace the shims and the shim covers if rust is excessively attached.

INSPECTION AFTER INSTALLATION

- 1. Check a drag of front disc brake. If any drag is found, follow the procedure described below.
- Remove brake pads.
- Press the pistons.

CAUTION:

- Never damage the piston boot.
- When replacing a pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in.

NOTE:

Use a disc brake piston tool to easily press piston.

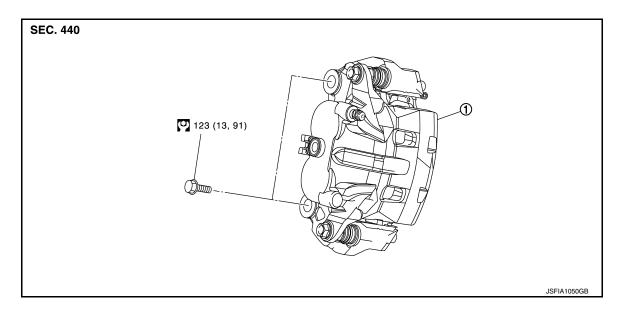
- Install brake pads.
- 5. Depress the brake pedal several times.
- 6. Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to BRAKE CALIPER ASSEMBLY : Disassembly and Assembly "
- Burnish contact surfaces after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage. Refer to <u>BR-17</u>, "<u>BRAKE PAD</u>: <u>Inspection and Adjustment"</u>.

BRAKE CALIPER ASSEMBLY

BRAKE CALIPER ASSEMBLY: Exploded View

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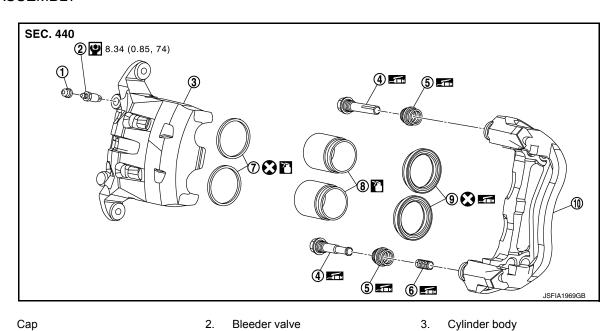
REMOVAL



Brake caliper assembly

Refer to GI-4, "Components" for symbols not described on the above.

DISASSEMBLY



3. 6.

Bushing

Piston boot

- Cap
- Sliding pin
- Piston seal
- Torque member
- : Apply brake fluid.

Refer to GI-4, "Components" for symbols not described on the above.

Apply rubber grease.

BRAKE CALIPER ASSEMBLY: Removal and Installation

2.

Sliding pin boot

Piston

REMOVAL

WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

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< REMOVAL AND INSTALLATION >

CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it
 off immediately and wash with water if it gets on a painted surface. However avoid washing brake
 components with water.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Remove tires with power tool.
- 2. Fix the disc rotor using wheel nuts.
- Drain brake fluid. Refer to <u>BR-13, "Draining"</u>.
- 4. Remove union bolt and copper washer, and separate brake hose from brake caliper assembly. Refer to BR-24, "FRONT: Removal and Installation".
- Remove torque member mounting bolts, and remove brake caliper assembly.

CAUTION:

Never drop brake pad and brake caliper assembly.

- Remove disc rotor.
 - 2WD: Refer to <u>FAX-8</u>, "<u>Removal and Installation</u>".
 - AWD: Refer to <u>FAX-18</u>, "<u>Removal and Installation</u>".

INSTALLATION

WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it
 off immediately and wash with water if it gets on a painted surface. However avoid washing brake
 components with water.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Install disc rotor.
 - 2WD: Refer to <u>FAX-8</u>, "<u>Removal and Installation</u>".
 - AWD: Refer to <u>FAX-18</u>, "<u>Removal and Installation</u>".
- 2. Install the brake caliper assembly to the steering knuckle and tighten the torque member mounting bolts to the specified torque.

CAUTION:

Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts and washers. Wipe out any grease and moisture.

- 3. Install brake hose and copper washers to brake caliper assembly. Refer to BR-24, "FRONT: Removal and Installation".
- Refill with new brake fluid and perform the air bleeding. Refer to <u>BR-14, "Bleeding Brake System"</u>.
- Check a drag of front disc brake. If any drag is found, refer to <u>BR-44, "BRAKE CALIPER ASSEMBLY : Inspection"</u>.
- Install tires.

BRAKE CALIPER ASSEMBLY: Disassembly and Assembly

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DISASSEMBLY

NOTE:

Never remove the torque member, brake pad and pad retainers when disassembling and assembling the cylinder body.

 Remove the sliding pin bolt, and remove the cylinder body from the torque member. Refer to <u>BR-38</u>, "<u>BRAKE PAD</u>: <u>Exploded View</u>".

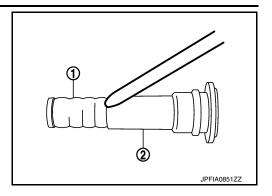
CAUTION:

Fix the brake pad at suitable tape so that the brake pad will not drop.

2. Remove sliding pins and sliding pin boots from torque member.

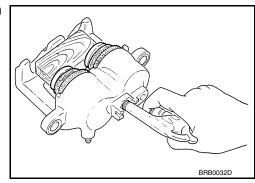
< REMOVAL AND INSTALLATION >

3. Remove bushing (1) from sliding pin (2).



4. Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove pistons and piston boots. CAUTION:

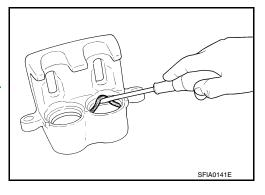
Never get fingers caught in the pistons.



Remove piston seals from cylinder body using seal pick tool. CAUTION:

Be careful not to damage a cylinder inner wall.

- 6. Remove bleeder valve and cap.
- 7. Perform inspection after disassembly. Refer to BR-44, "BRAKE CALIPER ASSEMBLY: Inspection".

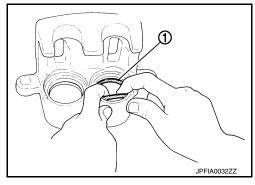


ASSEMBLY

- 1. Install bleeder valve and cap.
- Apply new brake fluid to piston seals (1), and install them to cylinder body.

CAUTION:

Never reuse piston seals.



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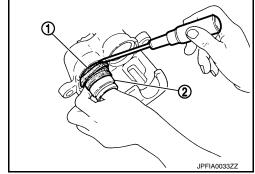
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< REMOVAL AND INSTALLATION >

3. Apply rubber grease to piston boots (1). Cover the piston (2) end with piston boot, and then install cylinder side lip on piston boot securely into a groove on cylinder body.

CAUTION:

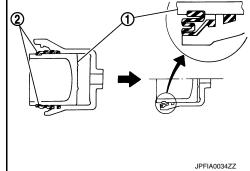
Never reuse piston boots.



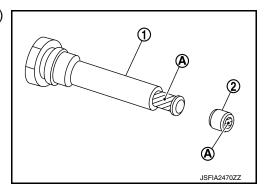
4. apply new brake fluid to pistons (1). Push piston into cylinder body by hand and push piston boot (2) piston-side lip into the piston groove.

CAUTION:

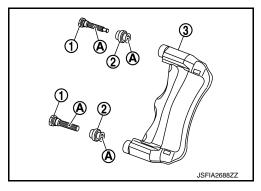
Press the pistons evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.



5. Apply rubber grease to mating faces (A) between sliding pin (1) and bushing (2), and install bushing to sliding pin.



- 6. Apply rubber grease to mating faces (A) between sliding pins (1) and sliding pin boots (2), and install sliding pins and sliding pin boots to torque member (3).
- 7. Install the cylinder body to tighten sliding pin bolts to the specified torque.
- 8. Install the cylinder body to tighten cylinder body mounting bolts to the specified torque.



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INSPECTION AFTER DISASSEMBLY

BRAKE CALIPER ASSEMBLY: Inspection

Cylinder Body

Check the inner wall of the cylinder for rust, wear, cracks or damage. Replace the cylinder if any abnormal condition is detected.

CAUTION:

Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.

Torque Member

< REMOVAL AND INSTALLATION >

Check the torque member for rust, wear, cracks or damage. Replace the member if any abnormal condition is detected.

Pistons

Check the surface of the piston for rust, wear, cracks or damage. Replace the piston if any abnormal condition is detected.

CAUTION:

A piston sliding surface is plated. Never polish with sandpaper.

Sliding Pin and Sliding Pin Boot

Check the sliding pins and sliding boots for rust, wear, cracks or damage. Replace the parts if any abnormal condition is detected.

INSPECTION AFTER INSTALLATION

- 1. Check a drag of front disc brake. If any drag is found, follow the procedure described below.
- 2. Remove brake pads.
- 3. Press the pistons.

CAUTION:

- Never damage the piston boot.
- When replacing a pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in.

NOTE:

Use a disc brake piston tool to easily press piston.

- Install brake pads.
- 5. Depress the brake pedal several times.
- 6. Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to BR-42, "BRAKE CALIPER ASSEMBLY: Disassembly and Assembly".
- 7. Burnish contact surface between disc rotors and brake pads according after refinishing or replacing disc rotor. Refer to BR-17, "DISC ROTOR: Inspection and Adjustment".

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BRAKE PAD

BRAKE PAD : Exploded View

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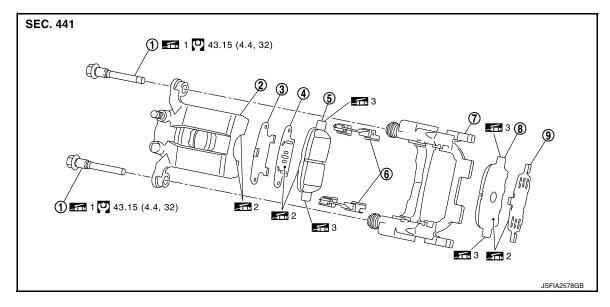
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Inner shim cover

Pad retainer

Outer shim

6.



Inner pad (with pad wear sensor)

Cylinder body

Outer pad

- 1. Sliding pin bolt
- 4. Inner shim
- 7. Torque member
- 1: Apply rubber grease.
- 1. Apply Tubbel grease
- \longrightarrow 2: Apply MOLYKOTE[®] AS880N or silicone based grease.
- 3: Apply MOLYKOTE® 7439 or copper based grease.

Refer to GI-4, "Components" for symbols not described on the above.

Molykote is a registered trademark of Dow Corning Corporation.

BRAKE PAD: Removal and Installation

REMOVAL

WARNING:

Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

CAUTION:

- Never depress the brake pedal while removing the brake pads or the cylinder body because the piston may pop out.
- Never spill or splash brake fluid on the disc rotor.
- 1. Remove tires with power tool.
- 2. Remove the upper sliding pin bolt.
- 3. Suspend the cylinder body with a wire so that the brake hose will not stretch. Remove the brake pads, shims, shim cover and pad retainers from the torque member.

CAUTION:

- · Never deform the pad retainers if removing the pad retainers.
- · Never damage the piston boot.
- Never drop the brake pad, shims, and the shim cover.
- Remember each position of removed brake pads.

INSTALLATION

WARNING:

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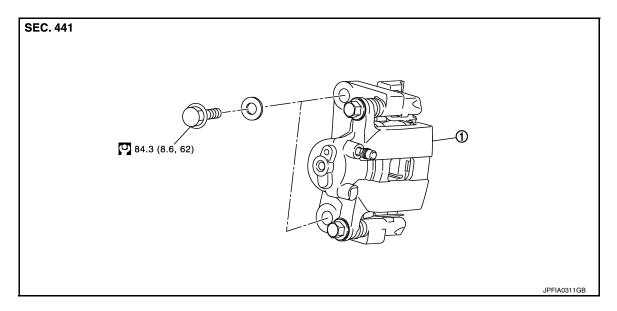
	REAR DISC BRAKE	
< R	REMOVAL AND INSTALLATION >	
dus	ice dust covering the rear brake has an affect on human body, the dust must be removed with a st collector. Never splatter the dust with an air blow gun. UTION:	Α
• N	lever depress the brake pedal while removing the brake pads or the cylinder body because the pison may pop out.	
	lever spill or splash brake fluid on the disc rotor.	В
1.	Apply MOLYKOTE [®] 7439 or copper based grease to the pad retainers before installing it to the torque member if the pad retainers has been removed. Molykote is a registered trademark of Dow Corning Corporation.	С
	 CAUTION: Securely assemble the pad retainers so that it will not be lifted up from the torque member. Never deform the pad retainers. 	D
2.	Apply MOLYKOTE [®] AS880N or silicone-based grease to the mating faces between the shims and the shim cover and install them to the brake pad.	E
	Molykote is a registered trademark of Dow Corning Corporation. CAUTION:	_
2	Always replace the shims together with the shim cover when replacing the brake pad.	20
3.	Install cylinder body and brake pads to torque member. CAUTION:	BR
	 Never damage the piston boot. When of replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in. NOTE: 	G
	Use a disc brake piston tool to easily press piston.	Н
4. 5.	Install the upper sliding pin bolt and tighten it to the specified torque. Depress the brake pedal several times to check that no drag feel is present for the rear disc brake. Refer to BR-47, "BRAKE PAD: Inspection".	П
BR	RAKE PAD: Inspection	
	SPECTION AFTER REMOVAL place the shims and the shim cover if rust is excessively attached.	J
INS	SPECTION AFTER INSTALLATION	
1.	Check a drag of rear disc brake. If any drag is found, follow the procedure described below.	K
2.	Remove brake pads.	
3.	Press the pistons. CAUTION:	L
	 Never damage the piston boot. When replacing a pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in. NOTE: 	M
	Use a disc brake piston tool to easily press piston.	
4.	Install brake pads.	Ν
5. 6	Depress the brake pedal several times. Check a drag of roar disc brake again. If any drag is found, disassemble the cylinder body. Refer to RR.	
6.	Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body. Refer to BR-49, "BRAKE CALIPER ASSEMBLY: Disassembly and Assembly".	0
7.	Burnish contact surface between brake pads according after refinishing or replacing brake pads. Refer to BR-19, "BRAKE PAD: Inspection and Adjustment".	

BRAKE CALIPER ASSEMBLY

BRAKE CALIPER ASSEMBLY : Exploded View

REMOVAL

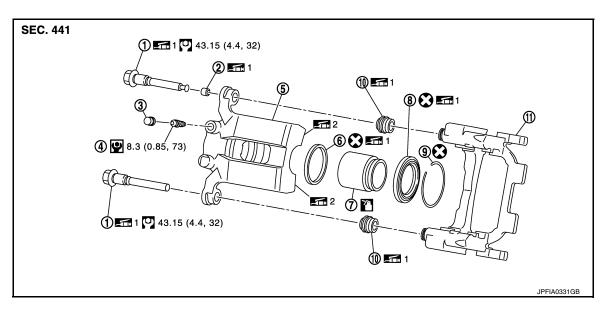
Revision: July 2016 BR-47 2016 QX50



Brake caliper assembly

Refer to GI-4, "Components" for symbols not described on the above.

DISASSEMBLY



- 1. Sliding pin bolt
- 4. Bleeder valve
- 7. Piston
- 10. Sliding pin boot

- 2. Bushing
- Cylinder body
- 8. Piston boot
- 11. Torque member

- 3. Cap
- 6. Piston seal
- Retaining ring

- 1: Apply rubber grease.
- 2: Apply MOLYKOTE® AS880N or silicone based grease.
- : Apply brake fluid.

Refer to GI-4, "Components" for symbols not described on the above.

Molykote is a registered trademark of Dow Corning Corporation.

BRAKE CALIPER ASSEMBLY: Removal and Installation

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REMOVAL

WARNING:

REAR DISC BRAKE < REMOVAL AND INSTALLATION > Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun. Α **CAUTION:** Never depress the brake pedal. Brake fluid may splash while removing the brake hose. 1. Remove tires with power tool. В Fix the disc rotor using wheel nuts. Drain brake fluid. Refer to <u>BR-13</u>, "<u>Draining</u>". **CAUTION:** Never spill or splash brake fluid on the disc rotor. Remove union bolt and copper washers, and disconnect brake hose from caliper assembly. Remove torque member mounting bolts, and remove brake caliper assembly. D **CAUTION:** Never drop brake pad and caliper assembly. Remove disc rotor. Е **CAUTION:** Put matching marks on the wheel hub and bearing assembly and the disc rotor before removing the disc rotor. BR Never drop disc rotor. INSTALLATION **WARNING:** Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun. CAUTION: Н Never depress the brake pedal. Brake fluid may splash while removing the brake hose. Install disc rotor. **CAUTION:** Align the matching marks that have been made during removal when reusing the disc rotor. Install the brake caliper assembly to the vehicle and tighten the torque member mounting bolts to the specified torque. **CAUTION:** Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts, and washers. Wipe out any grease and moisture. Install brake hose and copper washers to brake caliper assembly, and tighten union bolts to the specified torque. Refer to BR-26, "REAR: Exploded View". Refill with new brake fluid and perform the air bleeding. Refer to BR-14, "Bleeding Brake System". CAUTION: L · Never reuse drained brake fluid. Never spill or splash brake fluid on the disc rotor. Check a drag of rear disc brake. If any drag is found, refer to BR-51, "BRAKE CALIPER ASSEMBLY : Inspection". BRAKE CALIPER ASSEMBLY: Disassembly and Assembly INFOID:0000000012173304

DISASSEMBLY

NOTE:

Never remove torque member and pad retainers when disassembling and assembling the cylinder body.

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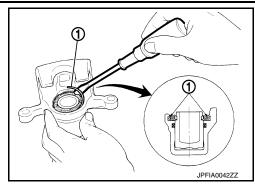
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- 1. Remove radius rod. Refer to RSU-14, "Exploded View".
- Remove sliding pin bolts and remove the cylinder body from the torque member.
- Remove brake pads, shims and shim cover. Refer to <u>BR-46, "BRAKE PAD : Exploded View"</u>.
- Remove sliding pin boots from torque member.
- 5. Remove bushing from sliding pin bolt.

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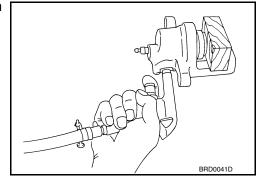
< REMOVAL AND INSTALLATION >

6. Remove retaining ring (1) from cylinder body using suitable tool as shown in the figure.



7. Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove piston and piston boot. **CAUTION:**

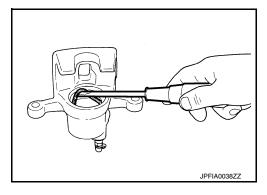
Never get fingers caught in the piston.



8. Remove piston seal from cylinder body using suitable tool. **CAUTION:**

Be careful not to damage a cylinder inner wall.

9. Remove bleeder valve and cap.

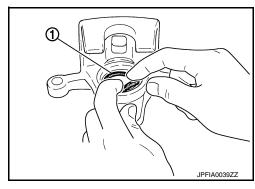


ASSEMBLY

- 1. Install bleeder valve and cap.
- 2. Apply rubber grease to piston seal (1), and install them to cylinder body.

CAUTION:

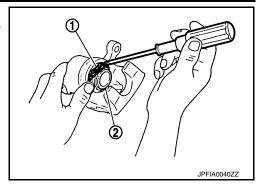
Never reuse piston seal.



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Apply rubber grease to piston boot (1). Cover the piston (2) end with the piston boot, and then install cylinder side lip on the piston boot securely into the groove on cylinder body. CAUTION:

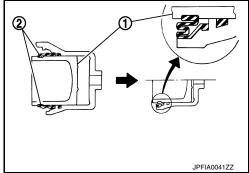
Never reuse piston boot.



4. Apply brake fluid to piston (1). Push piston into cylinder body by hand and push piston boot (2) piston side lip into the piston groove.

CAUTION:

Press the piston evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.



5. Secure piston boot with retaining ring (1).

CAUTION:

- · Make sure that boot is securely engaged in the groove on cylinder body.
- Never reuse retainer ring.
- Apply rubber grease to bushing, and install bushing to sliding pin bolt.
- 7. Apply rubber grease to sliding pin boots, and install sliding pin boot to torque member.
- 8. Apply rubber grease to sliding pin bolts, and install the cylinder body to the torque member and tighten the sliding pin bolt to the specified torque.
- 9. Install radius rod. Refer to RSU-14, "Exploded View".



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INSPECTION AFTER DISASSEMBLY

Cylinder Body

Check the inner wall of the cylinder for rust, wear, cracks or damage. Replace the cylinder if any abnormal condition is detected.

CAUTION:

Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.

Torque Member

Check the torque member for rust, wear, cracks or damage. Replace the member if any abnormal condition is detected.

Piston

Check the piston for rust, wear, cracks or damage. Replace the piston if any abnormal condition is detected. **CAUTION:**

A piston sliding surface is plated. Never polish with sandpaper.

Sliding Pin Bolt and Sliding Pin Boot

Check the sliding pin bolts and sliding pin boots for rust, wear, cracks or damage. Replace the parts if any abnormal condition is detected.

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< REMOVAL AND INSTALLATION >

INSPECTION AFTER INSTALLATION

- 1. Check a drag of rear disc brake. If any drag is found, follow the procedure described below.
- 2. Remove brake pads.
- 3. Press the pistons.

CAUTION:

- Never damage the piston boot.
- When replacing a pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in.

NOTE:

Use a disc brake piston tool to easily press piston.

- 4. Install brake pads.
- 5. Depress the brake pedal several times.
- 6. Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body.
- 7. Burnish contact surface between disc rotors and brake pads according after refinishing or replacing disc rotor. Refer to <u>BR-19</u>, "<u>DISC ROTOR</u>: <u>Inspection and Adjustment</u>".

SERVICE DATA AND SPECIFICATIONS (SDS)

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General Specifications

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Unit: mm (in)

	Cylinder bore diameter	44.45 (1.7500) × 2
Front brake	Pad length × width × thickness	133.6 × 48.5 × 11.0 (5.26 × 1.909 × 0.433)
	Rotor outer diameter × thickness	φ320 × 28.0 (12.60 × 1.102)
	Cylinder bore diameter	42.86 (1.687)
Rear brake	Pad length × width × thickness	83.0 × 33.0 × 8.5 (3.268 × 1.299 × 0.335)
	Rotor outer diameter × thickness	φ308 × 16.0 (12.13 × 0.630)
Master cylinder	Cylinder bore diameter	25.4 (1)
Control valve	Valve type	Electric brake force distribution
Draka baastar	Diaphragm diameter	Primary: 230 (9.06)
Brake booster		Secondary: 205 (8.07)
Recommended brake fluid		Refer to MA-10, "Fluids and Lubricants".

Brake Pedal

Unit: mm (in)

Item		Standard
nodel height	Without DCA	171.5 – 181.5 (6.75 – 7.15)
Brake pedal height	With DCA	158.4 – 195.4 (7.30 – 7.69)
Clearance between the stop lamp switch and ASCD brake switch threaded end and the stopper rubber	0.74 – 1.96 (0.0291 – 0.0772)	
Brake pedal play	3.0 – 11.0 (0.118 – 0.433)	
Depressed brake pedal height	Without DCA	114.0 (4.49) or more
ressing 490 N (50 kg, 110 lb) while turning the engine ON]	With DCA	120.8 (4.76) or more

Brake Booster

Unit: mm (in)

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Item	Standard
Input rod length	126 (4.96)

Front Disc Brake

Unit: mm (in)

Item		Limit
Brake pad	Wear thickness	1.5 (0.059)
	Wear thickness	26.0 (1.024)
Disc rotor	Thickness variation (measured at 8 positions)*	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.035 (0.0014)

^{*}To check if rotor imbalance, rotor runout or rotor deformation is occurred.

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SERVICE DATA AND SPECIFICATIONS (SDS)

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Rear Disc Brake

Unit: mm (in)

Item		Limit
Brake pad	Wear thickness	2.0 (0.079)
	Wear thickness	14.0 (0.551)
Disc rotor	Thickness variation (measured at 8 positions)*	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.055 (0.0022)

^{*}To check if rotor imbalance, rotor runout or rotor deformation is occurred.