SECTION PROPELLER SHAFT

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PREPARATION

PREPARATION Commercial Service Tools

PFP:00002

Commercial Service Tools		EDS001W
Tool name		Description
Power tool		Loosening bolts and nuts
	PBIC0190E	

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING **NVH Troubleshooting Chart**

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		<u>PR-4</u> (front) <u>PR-8</u> (rear)	<u>PR-4</u> (front) <u>PR-8</u> (rear)	<u>PR-4</u> (front) <u>PR-8</u> (rear)	FFD-6. "NVH Troubleshooting Chart" RFD-7, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart" RAX-4, "NVH Troubleshooting Chart"	FSU-4, "NVH Troubleshooting Chart" RSU-5, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	PR-3, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"	B C PR E
Possible cause and suspected pa	rts	Uneven rotation torque	Rotation imbalance	Excessive run out	Differential	Axle	Suspension	Tires	Road wheel	Drive shaft	Brakes	Steering	F G
	Noise	×	×	×	×	×	×	×	×	×	×	×	
Symptom	Shake					×	×	×	×	×	×	×	
	Vibration	×	×	×		×	×	×		×		×	

×: Applicable

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FRONT PROPELLER SHAFT

On-Vehicle Service PROPELLER SHAFT VIBRATION

NOTE:

If a vibration is present at high speed, inspect the propeller shaft run out first.

Measure the run out of the propeller shaft tube at several points 1. by rotating the final drive companion flange with your hands.

Propeller shaft run out limit : 0.6 mm (0.024 in) or less

- 2. If the run out still exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180°, 270° degrees and reconnect the propeller shaft.
- 3. Check the run out again. If the run out still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving the vehicle.

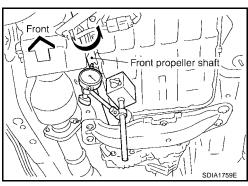
INSPECTION

Inspect the propeller shaft tube for dents or cracks. If damaged, replace the propeller shaft assembly.

Model 2F1310

Removal and Installation

SEC. 370 Front 2🐼 (1) &_____ (T) 2 S 3 59.8 (6.1, 44) 5 (4) (3 3 S 2 🐼 🇙 🛄 59.8 (6.1, 44) 🗢 : N·m (kg-m, ft-lb) : Always replace after every dissassembly. WDIA0047E 1. Propeller shaft tube 2. Snap ring 3. Journal bearing Journal 5. Flange yoke 4.



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EDS001W6

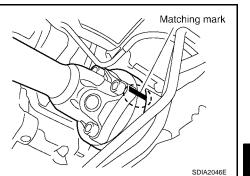
REMOVAL

1. Put matching marks on the front propeller shaft flange yoke and the companion flange of the front final drive as shown.

CAUTION:

For matching marks, use paint. Never damage the flange yoke and companion flange of the front final drive.

2. Remove the bolts and then remove the front propeller shaft from the front final drive and transfer.



Runout measuring

range

Front

LDIA0118E

INSPECTION AFTER REMOVAL

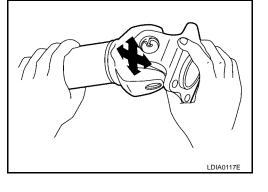
 Inspect the propeller shaft run out. If run out exceeds the limit, replace the propeller shaft assembly.

Run out limit : 0.6 mm (0.024 in) or less

 While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace as necessary.

Journal axial play : 0.02 mm (0.0008 in) or less

Check the propeller shaft for bend and damage. If damage is detected, replace the propeller shaft assembly.



INSTALLATION

Installation is in the reverse order of removal.

• After installation, check for vibration by driving the vehicle. Refer to <u>PR-3, "NVH Troubleshooting Chart"</u>. CAUTION:

Do not reuse the bolts and nuts. Always install new ones.

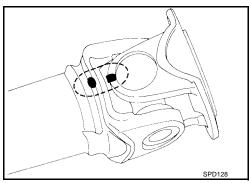
Disassembly and Assembly DISASSEMBLY

Journal

1. Put matching marks on the front propeller shaft and flange yoke as shown.

CAUTION:

For matching marks, use paint. Never damage the front propeller shaft or flange yoke.



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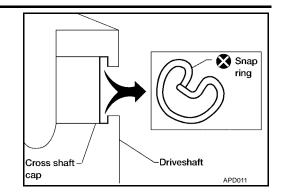
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FRONT PROPELLER SHAFT

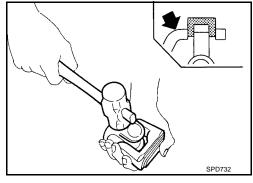
2. Remove the snap ring.

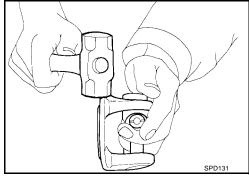


3. Push out and remove the journal bearing by lightly tapping the yoke with a hammer, taking care not to damage the journal or yoke hole.

4. Remove the bearing at the opposite side in above operation. **NOTE:**

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.





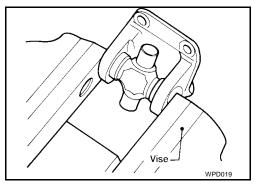
ASSEMBLY

Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

NOTE:

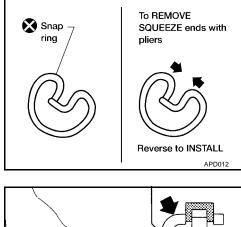
During assembly, use caution so that the needle bearings do not fall down.



2. Select snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to <u>PR-13, "Snap</u> <u>Ring"</u>.

NOTE:

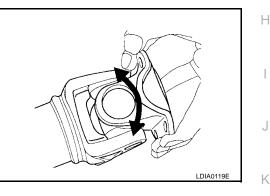
Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).



3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.

4. Make sure that the journal moves smoothly and is below the joint flex effort specification.

Joint flex effort : 1.96 N·m (0.20 kg-m, 17 in-lb) or less



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REAR PROPELLER SHAFT

On-Vehicle Service PROPELLER SHAFT VIBRATION

NOTE:

If vibration is present at high speed, check propeller shaft run out first, then check mounting between propeller shaft and companion flange.

1. Measure the run out of the propeller shaft tube at several points by rotating the final drive companion flange with your hands.

Propeller shaft run out limit : 1.02 mm (0.0402 in) or less

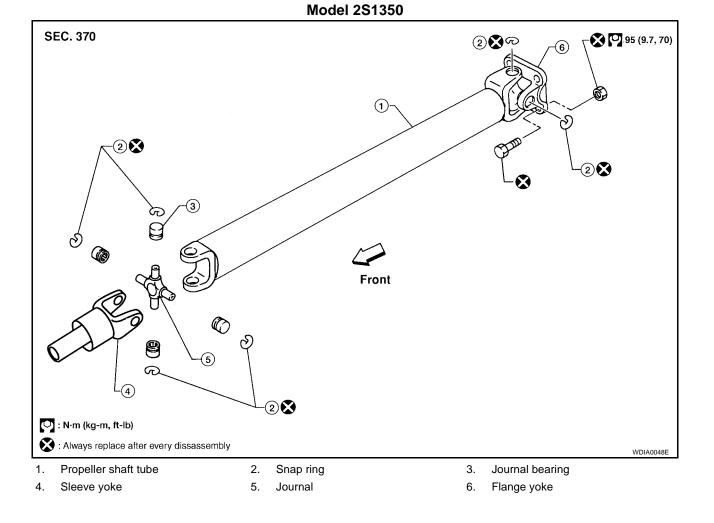
- If the run out still exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180°, 270° degrees and reconnect propeller shaft.
- 3. Check the run out again. If the run out still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving vehicle.

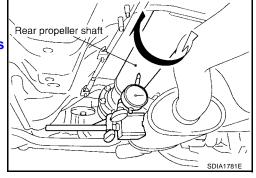
INSPECTION

Inspect the propeller shaft tube for dents or cracks. If damaged, replace the propeller shaft assembly.

Removal and Installation

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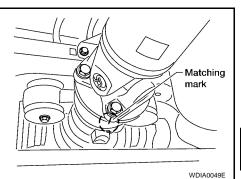
REMOVAL

- 1. Move the A/T select lever to the N position and release the parking brake.
- 2. Put matching marks on the rear propeller shaft flange yoke and the companion flange of the rear final drive as shown.

CAUTION:

For matching marks, use paint. Never damage the rear propeller shaft flange yoke or the companion flange.

3. Remove the bolts, then remove the propeller shaft from the rear final drive and A/T.



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INSPECTION AFTER REMOVAL

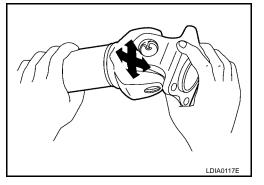
• Inspect the propeller shaft run out. If run out exceeds the limit, replace the propeller shaft assembly.

Propeller shaft run out limit : 1.02 mm (0.0402 in) or less

- Front Runout measuring range
- While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace as necessary.

Journal axial play : 0.02 mm (0.0008 in) or less

 Check the propeller shaft for bend and damage. If damage is detected, replace the propeller shaft assembly.



INSTALLATION

Installation is in the reverse order of removal.

• After installation, check for vibration by driving the vehicle. Refer to <u>PR-3, "NVH Troubleshooting Chart"</u>. CAUTION:

Do not reuse the bolts and nuts. Always install new ones.

Disassembly and Assembly DISASSEMBLY

Journal

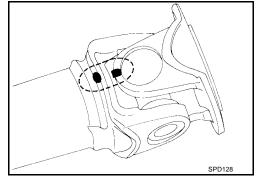
1. Put matching marks on the rear propeller shaft and flange yoke as shown.

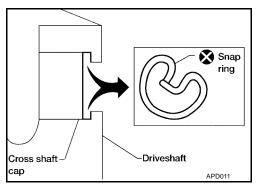
CAUTION:

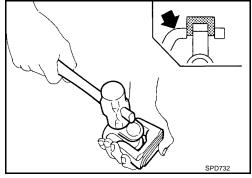
For matching marks use paint. Never damage the rear propeller shaft or flange yoke.

2. Remove the snap ring.

3. Push out and remove the journal bearing by lightly tapping the yoke with a hammer, taking care not to damage the journal or yoke hole.

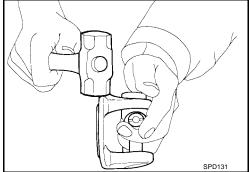






4. Remove the bearing at the opposite side of above operation. **NOTE:**

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.



ASSEMBLY

Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

NOTE:

During assembly, use caution so that the needle bearings do not fall down.

 Select snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to <u>PR-13, "Snap</u> <u>Ring"</u>.

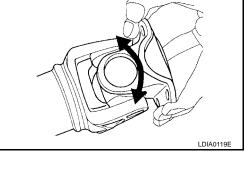
NOTE:

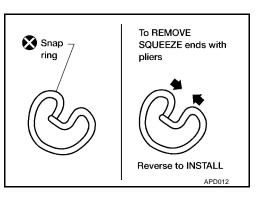
Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).

3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.

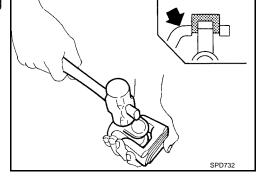
4. Make sure that the journal moves smoothly and is below the joint flex effort specification.

Joint flex effort : 2.26 N·m (0.23 kg-m, 20 in-lb) or less





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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications 4X2 Model

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EDS001WB

Applied model	VK56DE	
Propeller shaft model	2\$1350	
Number of joints	2	
Coupling method with rear final drive	Flange type	
Coupling method with transmission	Sleeve type	
Shaft length (Spider to spider)	1640 mm (64.57 in)	
Shaft outer diameter	127.6 mm (5.02 in)	
Journal axial play	0.02 mm (0.0008 in) or less	
Propeller shaft run out limit	1.02 mm (0.0402 in) or less	
Propeller shaft joint flex effort	2.26 N·m (0.23 kg-m, 20 in-lb) or less	

4X4 Model

Applied model	VK	VK56DE			
Dropollor shoft model	Front	Rear			
Propeller shaft model	2F1310	2S1350			
Number of joints		2			
Coupling method with front final drive	Flang	ge type			
Coupling method with transfer	Flange type	Sleeve type			
Shaft length (Spider to spider)	718 mm (28.27 in)	1640 mm (64.57 in)			
Shaft outer diameter	63 5 mm (2.5 in)	127.6 mm (5.02 in)			
Journal axial play	0.02 mm (0.0	0.02 mm (0.0008 in) or less			
Propeller shaft run out limit	0.6 mm (0.024 in) or less	1.02 mm (0.0402 in) or less			
Propeller shaft joint flex effort	1.96 N·m (0.20 kg-m, 17 in-lb) or less	2.26 N·m (0.23 kg-m, 20 in-lb) or less			

SERVICE DATA AND SPECIFICATIONS (SDS)

Snap Ring Model 2F1310

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Unit: mm (in)

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_	Part Number*	Color	Thickness
B	37146-C9400	White	1.99 (0.0783)
	37147-C9400	Yellow	2.02 (0.0795)
С	37148-C9400	Red	2.05 (0.0807)
	37149-C9400	Green	2.08 (0.0819)
	37150-C9400	Blue	2.11 (0.0831)
PR	37151-C9400	Light brown	2.14 (0.0843)
	37152-C9400	Black	2.17 (0.0854)
E	37153-C9400	No paint	2.20 (0.0866)

*Always check with the Parts Department for the latest parts information.

Model 2S1350

Unit: mm (in)

Thickness	Color	Part Number*	
1.600 - 1.638 (0.0630 - 0.0645)	Black	37146-7S000	G
1.549 - 1.588 (0.0610 - 0.0625)	Black	37147-7S000	0
1.524 - 1.562 (0.0600 - 0.0615)	Black	37148-7S000	
1.499 - 1.537 (0.0590 - 0.0605)	Black	37149-7S000	Н

*Always check with the Parts Department for the latest parts information.

Revision: November 2009