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< PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

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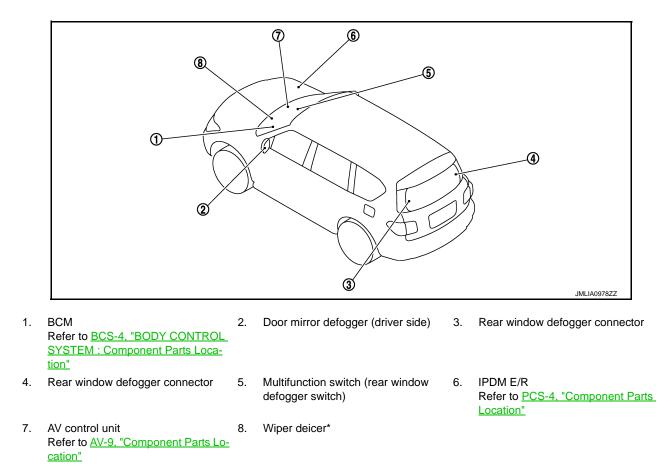
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< SYSTEM DESCRIPTION >

SYSTEM DESCRIPTION COMPONENT PARTS

Component Parts Location

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*: For models with wiper deicer

Component Description

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BCM	 Detects rear window defogger switch signal and transmits rear window defogger control signal to IPDM E/R.
	Performs the timer control of rear window defogger.
	Rear window defogger relay is installed.
IPDM E/R	Receives rear window defogger control signal from BCM and transmits rear window defogger con- trol signal to AV control unit via CAM communication.
	 Controls rear window defogger relay to operate rear window defogger, door mirror defogger and wiper deicer relay*.
Multifunction switch	The rear window defogger switch is installed.
	Turns the indicator lamp ON when detecting the operation of rear window defogger.
	Transmits rear window defogger switch signal to BCM via CAN communication.
AV control unit	• Transmits rear window defogger feedback signal to multifunction switch.
	Displays rear window defogger ON to the display when detecting the operation of rear window de- fogger
Rear window defogger	Heats the heating wire with the power supply from the rear window defogger relay to prevent the rear window from fogging up.
Door mirror defogger mirror from fogging up.	

COMPONENT PARTS

< SYSTEM DESCRIPTION >

Wiper deicer*	Heats the heating wire with the power supply from the wiper deicer relay to thaw the frozen wiper blade and glass.	А
Wiper deicer relay*	Power is supplied to the wiper deicer with rear window defogger relay control.	

*: For models with wiper deicer

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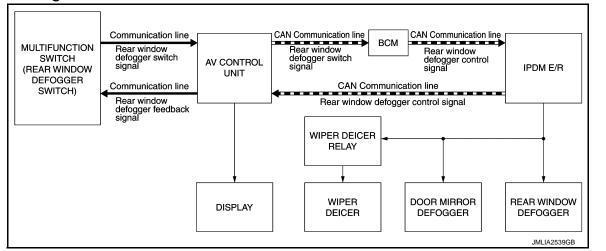
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SYSTEM

< SYSTEM DESCRIPTION >

SYSTEM

System Diagram



System Description

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INFOID:000000007679426

System Description

- Multifunction switch (rear window defogger switch) transmits rear window defogger switch signal to AV control unit via AV communication when rear window defogger switch is turned ON, while ignition switch is ON.
- AV control unit transmits rear window defogger switch signal to BCM via CAN communication.
- BCM transmits rear window defogger control signal to IPDM E/R for approximately 15 minutes via CAN communication when rear window defogger switch signal is received.
- IPDM E/R turns rear window defogger relay ON when rear window defogger control signal is received.
- Power is supplied to rear window defogger and door mirror defoggers when rear window defogger relay is ON.
- Wiper deicer relay* turns ON when rear window defogger relay is ON.
- Power is supplied to wiper deicer* when wiper deicer relay* is ON.
- IPDM E/R transmits rear window defogger control signal to AV control unit via CAN communication.
- AV control unit transmits rear window defogger feedback signal to multifunction switch (rear window defogger switch) via AV communication.
- AV control unit displays rear window defogger ON to the display when detecting the operation of rear window defogger.

Timer function

- BCM transmits rear window defogger control signal to IPDM E/R for approximately 15 minutes when rear window defogger switch is turned ON while ignition switch is ON. Then, IPDM E/R activates rear window defogger, door mirror defoggers and wiper deicer relay*.
- Timer is canceled when rear window defogger switch is pressed again during timer operation. BCM stops the output of rear window defogger control signal. The same operation also occurs when the ignition switch is turned OFF during timer operation.
- *: For models with wiper deicer

< SYSTEM DESCRIPTION > DIAGNOSIS SYSTEM (BCM) COMMON ITEM

COMMON ITEM : CONSULT Function (BCM - COMMON ITEM)

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APPLICATION ITEM

CONSULT performs the following functions via CAN communication with BCM.

Diagnosis mode	Function Description	
Work Support	Changes the setting for each system function.	
Self Diagnostic Result	Displays the diagnosis results judged by BCM. Refer to BCS-57, "DTC Index".	D
CAN Diag Support Monitor	Monitors the reception status of CAN communication viewed from BCM.	
Data Monitor	The BCM input/output signals are displayed.	Е
Active Test	The signals used to activate each device are forcibly supplied from BCM.	
Ecu Identification	The BCM part number is displayed.	
Configuration	Read and save the vehicle specification.Write the vehicle specification when replacing BCM.	F

SYSTEM APPLICATION

BCM can perform the following functions for each system.

NOTE:

It can perform the diagnosis modes except the following for all sub system selection items.

				$\times\!\!:$ Applicable item
System	Sub system selection item	Diagnosis mode		
System	Sub system selection item	Work Support	Data Monitor	Active Test
Door lock	DOOR LOCK	×	×	×
Rear window defogger	REAR DEFOGGER		×	×
Warning chime	BUZZER		×	×
Interior room lamp timer	INT LAMP	×	×	×
Exterior lamp	HEAD LAMP	×	×	×
Wiper and washer	WIPER	×	×	×
Turn signal and hazard warning lamps	FLASHER	×	×	×
	AIR CONDITONER*		×	×
Intelligent Key systemEngine start system	INTELLIGENT KEY	×	×	×
Combination switch	COMB SW		×	
Body control system	BCM	×		
IVIS	IMMU	×	×	×
Interior room lamp battery saver	BATTERY SAVER	×	×	×
Back door	TRUNK		×	
Vehicle security system	THEFT ALM	×	×	×
RAP system	RETAINED PWR		×	
Signal buffer system	SIGNAL BUFFER		×	×
	AIR PRESSURE MONITOR*	×	×	×

*: This item is indicated, but not used.

FREEZE FRAME DATA (FFD)

The BCM records the following vehicle condition at the time a particular DTC is detected, and displays on CONSULT.

DIAGNOSIS SYSTEM (BCM)

< SYSTEM DESCRIPTION >

CONSULT screen item	Indication/Unit	Description	
Vehicle Speed	km/h	Vehicle speed of the moment a particular DTC is detected	
Odo/Trip Meter	km	Total mileage (Odometer value) of the moment a particular DTC is detected	
	SLEEP>LOCK	-	While turning BCM status from low power consumption mode to normal mode (Power supply position is "LOCK")
	SLEEP>OFF		While turning BCM status from low power consumption mode to normal mode (Power supply position is "OFF".)
	LOCK>ACC		While turning power supply position from "LOCK" to "ACC"
	ACC>ON		While turning power supply position from "ACC" to "IGN"
	RUN>ACC		While turning power supply position from "RUN" to "ACC" (Vehicle is stopping and selector lever is except P position.)
	CRANK>RUN		While turning power supply position from "CRANKING" to "RUN" (From cranking up the engine to run it)
	RUN>URGENT		While turning power supply position from "RUN" to "ACC" (Emer- gency stop operation)
	ACC>OFF		While turning power supply position from "ACC" to "OFF"
	OFF>LOCK		While turning power supply position from "OFF" to "LOCK"
Vehicle Condition	OFF>ACC	Power position status of the moment a particular	While turning power supply position from "OFF" to "ACC"
	ON>CRANK	DTC is detected	While turning power supply position from "IGN" to "CRANKING"
	OFF>SLEEP		While turning BCM status from normal mode (Power supply position is "OFF".) to low power consumption mode
	LOCK>SLEEP		While turning BCM status from normal mode (Power supply position is "LOCK".) to low power consumption mode
	LOCK		Power supply position is "LOCK" (Ignition switch OFF with steer- ing is locked.)
	OFF		Power supply position is "OFF" (Ignition switch OFF with steering is unlocked.)
	ACC		Power supply position is "ACC" (Ignition switch ACC)
	ON	-	Power supply position is "IGN" (Ignition switch ON with engine stopped)
	ENGINE RUN		Power supply position is "RUN" (Ignition switch ON with engine running)
	CRANKING		Power supply position is "CRANKING" (At engine cranking)
IGN Counter	0 - 39	 The number of times that ignition switch is turned ON after DTC is detected The number is 0 when a malfunction is detected now. The number increases like 1 → 2 → 338 → 39 after returning to the normal condition whenever ignition switch OFF → ON. The number is fixed to 39 until the self-diagnosis results are erased if it is over 39. 	

REAR WINDOW DEFOGGER

REAR WINDOW DEFOGGER : CONSULT Function (BCM - REAR DEFOGGER)

INFOID:000000007378575

Data monitor

Monitor Item	Description	
REAR DEF SW	This is displayed even when it is not equipped.	
PUSH SW	Indicates [ON/OFF] condition of push switch.	

ACTIVE TEST

DIAGNOSIS SYSTEM (BCM)

< SYSTEM DESCRIPTION >

Test Item	Description	А
REAR DEFOGGER	Rear window defogger operates when "ON" on CONSULT screen is touched.	

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Diagnosis Description

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AUTO ACTIVE TEST

Description

In auto active test, the IPDM E/R sends a drive signal to the following systems to check their operation.

- Oil pressure warning lamp
- Rear window defogger
- Front wiper (LO, HI)
- Parking lamp
- License plate lamp
- Tail lamp
- Side marker lamp
- Front fog lamp
- Headlamp (LO, HI)
- A/C compressor (magnet clutch)

Operation Procedure

CAUTION:

Never perform auto active test in the following conditions.

- Engine is running.
- CONSULT is connected.
- Close the hood and lift the wiper arms from the windshield. (Prevent windshield damage due to wiper operation) NOTE:

When auto active test is performed with hood opened, sprinkle water on windshield beforehand.

- 2. Turn the ignition switch OFF.
- Turn the ignition switch ON, and within 20 seconds, press the driver door switch 10 times. Then turn the ignition switch OFF.
 CAUTION:

Close passenger door.

4. Turn the ignition switch ON within 10 seconds. After that the horn sounds once and the auto active test starts.

CAUTION:

Engine starts when ignition switch is turned ON while brake pedal is depressed.

- 5. The oil pressure warning lamp starts blinking when the auto active test starts.
- 6. After a series of the following operations is repeated 3 times, auto active test is completed.

NOTE:

- When auto active test has to be cancelled halfway through test, turn the ignition switch OFF.
- When auto active test is not activated, door switch may be the cause. Check door switch. Refer to <u>DLK-99.</u> <u>"Component Function Check"</u>.

Inspection in Auto Active Test

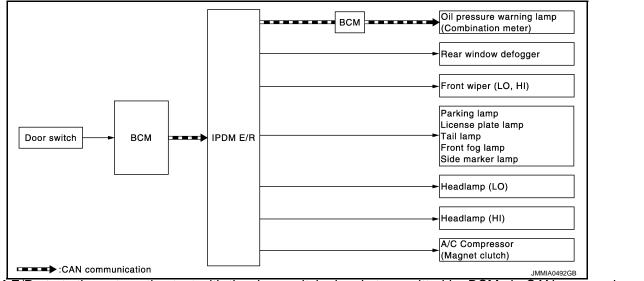
When auto active test is actuated, the following operation sequence is repeated 3 times.

Operation sequence	Inspection location	Operation
1	Oil pressure warning lamp	Blinks continuously during operation of auto active test
2	Rear window defogger	10 seconds
3	Front wiper	LO for 5 seconds \rightarrow HI for 5 seconds
4	 Parking lamp License plate lamp Tail lamp Side marker lamp Front fog lamp 	10 seconds

< SYSTEM DESCRIPTION >

Operation sequence	Inspection location	Operation	A
5	Headlamp	LO for 10 seconds \rightarrow HI ON \Leftrightarrow OFF 5 times	
6	A/C compressor (magnet clutch)	$ON \Leftrightarrow OFF 5 times$	R

Concept of auto active test



• IPDM E/R starts the auto active test with the door switch signals transmitted by BCM via CAN communication. Therefore, the CAN communication line between IPDM E/R and BCM is considered normal if the auto active test starts successfully.

• The auto active test facilitates troubleshooting if any systems controlled by IPDM E/R cannot be operated.

Diagnosis chart in auto active test

Symptom	Inspection contents		Possible cause	
		YES	BCM signal input circuit	, ,
Rear window defogger does not operate	Perform auto active test. Does the rear window defog- ger operate?	NO	 Rear window defogger Rear window defogger ground circuit Harness or connector be- tween IPDM E/R and rear window defogger IPDM E/R 	D
Any of the following components do not operate		YES	BCM signal input circuit	
 Parking lamp License plate lamp Tail lamp Side marker lamp Front fog lamp Headlamp (HI, LO) Front wiper (HI, LO) 	Perform auto active test. Does the applicable system operate?	NO	 Lamp or motor Lamp or motor ground circuit NO Harness or connector between IPDM E/R and applicable system IPDM E/R 	
A/C compressor does not operate	Perform auto active test. Does the magnet clutch oper- ate?	YES	 A/C auto amp. signal input circuit CAN communication signal between A/C auto amp. and ECM CAN communication signal between ECM and IPDM E/R 	C F
		NO	 Magnet clutch Harness or connector be- tween IPDM E/R and mag- net clutch IPDM E/R 	

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< SYSTEM DESCRIPTION >

Symptom	Inspection contents	Inspection contents		
	Perform auto active test.	YES	 Harness or connector be- tween IPDM E/R and oil pressure switch Oil pressure switch IPDM E/R 	
Oil pressure warning lamp does not operate	Does the oil pressure warning lamp blink?	NO	 CAN communication signal between IPDM E/R and BCM CAN communication signal between BCM and combi- nation meter Combination meter 	

CONSULT Function (IPDM E/R)

INFOID:000000007679434

APPLICATION ITEM

CONSULT performs the following functions via CAN communication with IPDM E/R.

Diagnosis mode	Description
Ecu Identification	Allows confirmation of IPDM E/R part number.
Self Diagnostic Result	Displays the diagnosis results judged by IPDM E/R.
Data Monitor	Displays the real-time input/output data from IPDM E/R input/output data.
Active Test	IPDM E/R can provide a drive signal to electronic components to check their operations.
CAN Diag Support Monitor	The results of transmit/receive diagnosis of CAN communication can be read.

SELF DIAGNOSTIC RESULT Refer to <u>PCS-22, "DTC Index"</u>.

DATA MONITOR

Monitor item

Monitor Item [Unit]	MAIN SIG- NALS	Description
RAD FAN REQ [1/2/3/4]	×	Displays the value of the cooling fan speed request signal received from ECM via CAN communication.
AC COMP REQ [Off/On]	×	Displays the status of the A/C compressor request signal received from ECM via CAN communication.
TAIL&CLR REQ [Off/On]	×	Displays the status of the position light request signal received from BCM via CAN communication.
HL LO REQ [Off/On]	×	Displays the status of the low beam request signal received from BCM via CAN communication.
HL HI REQ [Off/On]	×	Displays the status of the high beam request signal received from BCM via CAN communication.
FR FOG REQ [Off/On]	×	Displays the status of the front fog light request signal received from BCM via CAN communication.
FR WIP REQ [Stop/1LOW/Low/Hi]	×	Displays the status of the front wiper request signal received from BCM via CAN communication.
WIP AUTO STOP [STOP P/ACT P]	×	Displays the status of the front wiper auto stop signal judged by IPDM E/R.
WIP PROT [Off/BLOCK]	×	Displays the status of the front wiper fail-safe operation judged by IPDM E/R.
IGN RLY1 -REQ [Off/On]		Displays the status of the ignition switch ON signal received from BCM via CAN communication.
IGN RLY [Off/On]	×	Displays the status of the ignition relay judged by IPDM E/R.

< SYSTEM DESCRIPTION >

Monitor Item [Unit]	MAIN SIG- NALS	G- Description			
PUSH SW [Off/On]		Displays the status of the push-button ignition switch judged by IPDM E/R.			
INTER/NP SW [Off/On]		Displays the status of the shift position judged by IPDM E/R.			
ST RLY CONT [Off/On]		Displays the status of the starter relay status signal received from BCM via CAN communication.			
IHBT RLY -REQ [Off/On]		Displays the status of the starter control relay signal received from BCM via CAN communication.			
ST/INHI RLY [Off/ ST ON/INHI ON/UNKWN]		Displays the status of the starter relay and starter control relay judged by IPDM E/R.			
DETENT SW [Off/On]		Displays the status of the A/T shift selector (detention switch) judged by IPDM E/ R.			
S/L RLY -REQ [Off/On]		NOTE: The item is indicated, but not monitored.			
S/L STATE [LOCK/UNLK/UNKWN]		NOTE: The item is indicated, but not monitored.			
OIL P SW [Open/Close]		Displays the status of the oil pressure switch judged by IPDM E/R.			
HOOD SW [Off/On]		Displays the status of the hood switch judged by IPDM E/R.			
HL WASHER REQ [Off/On]		Displays the status of the headlamp washer request signal received from BCM via CAN communication.			
THFT HRN REQ [Off/On]		Displays the status of the theft warning horn request signal received from BCM via CAN communication.			
HORN CHIRP [Off/On]		Displays the status of the horn reminder signal received from BCM via CAN com- munication.			

ACTIVE TEST

Test item

Test item	Operation	Description	
	LH	NOTE:	
CORNERING LAMP	RH	This item is indicated, but cannot be tested.	
HORN	On	Operates horn relay for 20 ms.	
	Off	OFF	
REAR DEFOGGER	On	Operates the rear window defogger relay.	
	Off	OFF	
FRONT WIPER	Lo	Operates the front wiper relay.	
Hi		Operates the front wiper relay and front wiper high relay.	
	1	OFF	
	2	Transmits 50% pulse duty signal (PWM signal) to the cooling fan control module.	
MOTOR FAN*	3	Transmits 75% pulse duty signal (PWM signal) to the cooling fan control module.	
	4	Transmits 100% pulse duty signal (PWM signal) to the cooling fan control module.	
HEAD LAMP WASHER	On	Operates the headlamp washer relay for 1 second.	

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< SYSTEM DESCRIPTION >

Test item	Operation	Description
	Off	OFF
	TAIL	Operates the tail lamp relay.
EXTERNAL LAMPS	Lo	Operates the headlamp low relay.
	Hi	Operates the headlamp low relay and ON/OFF the headlamp high relay at 1 sec- ond intervals.
	Fog	Operates the front fog lamp relay.

*: Operates while the engine is running.

< ECU DIAGNOSIS INFORMATION >

ECU DIAGNOSIS INFORMATION BCM, IPDM E/R

List of ECU Reference

INFOID:000000007378578

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ECU	Reference	
	BCS-35, "Reference Value"	
BCM	BCS-56. "Fail-safe"	
	BCS-57, "DTC Inspection Priority Chart"	
	BCS-57, "DTC Index"	
	PCS-15, "Reference Value"	
IPDM E/R	PCS-20. "Fail-Safe"	
	PCS-22, "DTC Index"	

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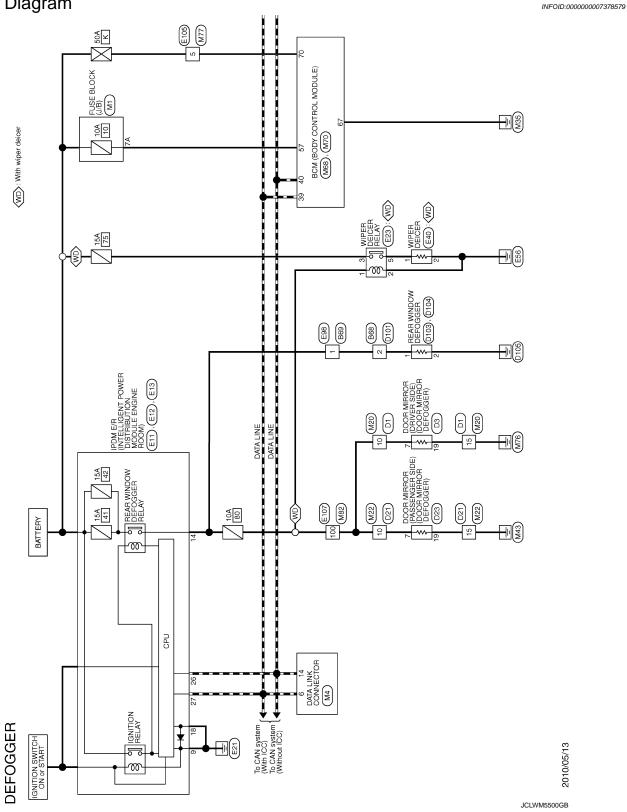
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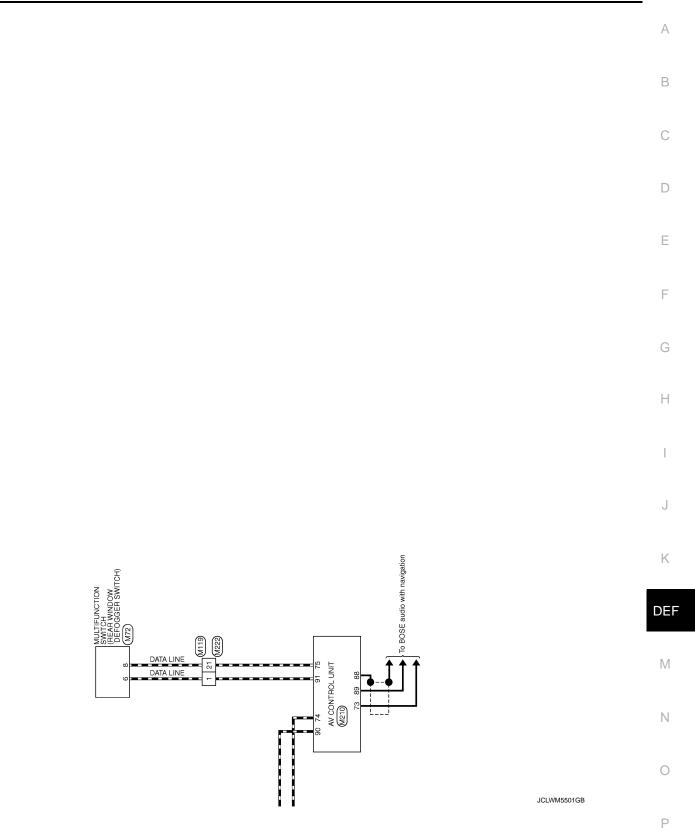
WIRING DIAGRAM REAR WINDOW DEFOGGER SYSTEM

Wiring Diagram



REAR WINDOW DEFOGGER SYSTEM

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< BASIC INSPECTION >

BASIC INSPECTION DIAGNOSIS AND REPAIR WORK FLOW

Work Flow

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DETAILED FLOW

1.OBTAIN INFORMATION ABOUT SYMPTOM

Interview the customer to obtain the malfunction information (conditions and environment when the malfunction occurred) as much as possible when the customer brings the vehicle in.

>> GO TO 2.

2.CHECK FOR DTC

Perform self diagnosis with CONSULT

Is any DTC detected?

YES-1 >> BCM: Refer to <u>BCS-57, "DTC_Index"</u>. YES-2 >> IPDM E/R: Refer to <u>PCS-22, "DTC_Index"</u>. NO \Rightarrow GO TO 3. **3.**REPRODUCE THE MALFUNCTION INFORMATION

Check the malfunction on the vehicle that the customer describes.

Inspect the relation of the symptoms and the condition when the symptoms occur.

>> GO TO 4.

4. IDENTIFY THE MALFUNCTIONING SYSTEM WITH "SYMPTOM DIAGNOSIS"

Use "Symptom diagnosis" from the symptom inspection result in step 3. Then identify where to start performing the diagnosis based on possible causes and symptoms.

>> GO TO 5.

5. IDENTIFY MALFUNCTIONING PARTS WITH "COMPONENT DIAGNOSIS"

Perform the diagnosis with "Component diagnosis" of the applicable system.

>> GO TO 6.

6.REPAIR OR REPLACE THE MALFUNCTIONING PARTS

Repair or replace the specified malfunctioning parts.

>> GO TO 7.

7.FINAL CHECK

Check that malfunctions are not reproduced when obtaining the malfunction information from the customer, referring to the symptom inspection result in step 3.

Are all malfunctions corrected?

YES >> INSPECTION END NO >> GO TO 4.

REAR WINDOW DEFOGGER SWITCH < DTC/CIRCUIT DIAGNOSIS > **DTC/CIRCUIT DIAGNOSIS** А REAR WINDOW DEFOGGER SWITCH **Component Function Check** INFOID:000000007679440 В 1. CHECK REAR WINDOW DEFOGGER SWITCH FUNCTION Check that the indicator lamp of rear window defogger illuminates when rear window defogger switch ON. С Is the inspection result normal? YES >> Rear window defogger switch function is OK. NO >> Refer to DEF-19, "Diagnosis Procedure". D **Diagnosis** Procedure INFOID:00000000767944 Ε 1. CHECK MULTIFUNCTION SWITCH (REAR WINDOW DEFOGGER SWITCH) Does multifunction switch operate normally? Refer to AV-28, "On Board Diagnosis Function". F Is the inspection result normal? >> INSPECTION END YES NO >> Replace multifunction switch (rear window defogger switch).

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< DTC/CIRCUIT DIAGNOSIS >

REAR WINDOW DEFOGGER RELAY

Component Function Check

1.CHECK FUNCTION

1. Perform IPDM E/R Active Test ("REAR DEFOGGER") using CONSULT.

2. Touch "ON".

3. Check that the rear window heating wire is getting warmer.

Is the inspection result normal?

YES >> Rear window defogger relay function is OK.

NO >> Refer to <u>DEF-20, "Diagnosis Procedure"</u>.

Diagnosis Procedure

1.CHECK FUSE

- 1. Turn ignition switch OFF.
- 2. Check the 15A fuse (No. 41, 42 located in IPDM E/R).

Is the inspection result normal?

YES >> GO TO 2.

NO >> Replace the blown fuse after repairing the affected circuit if a fuse is blown.

2. CHECK IPDM E/R OUTPUT SIGNAL

1. Turn ignition switch ON.

- 2. Perform IPDM E/R Active Test ("REAR DEFOGGER") using CONSULT.
- 3. Touch "ON".
- 4. Check voltage between IPDM E/R harness connector and ground.

	+) M E/R	(-)	CONSULT Active Test condition		Voltage (V) (Approx.)
Connector	Terminal				()]]]]]]]]]]]]]]]]]]
E11	14	Ground	REAR DEFOGGER	ON	Battery voltage
C11	14	Ground	NEAR DEI OGGER	OFF	0

Is the inspection result normal?

YES >> INSPECTION END

NO >> Replace IPDM E/R.

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REAR WIND	JOW DEF	OGGER					A			
Component F	Component Function Check									
1.CHECK FUNC	CTION						В			
		Test ("REAR D	JEFOGGE	ER") using CONSU	LT.					
 Touch "ON". Check that the rear window heating wire is getting warmer. 										
Is the inspection										
	r window defog er to <u>DEF-21, "</u>						D			
Diagnosis Pro						INFOID:000000007679445				
							E			
			JWER SU	JPPLY CIRCUIT			i			
	rear window de	efogger conne	ctor.				F			
3. Turn ignition	switch ON.			ness connector and	daround		F			
			Jyyoi		a grouna.		~			
	(+)			Condition		Voltage (V)	G			
Rear windo Connector	ow defogger Terminal	()		Condition		(Approx.)				
		<u> </u>	+	 	ON	Battery voltage	Н			
D103	1	Ground	Rear winde	low defogger switch	OFF	0				
Is the inspection YES >> GO T NO >> GO T 2.CHECK REAF 1. Turn ignition 2. Check continue	TO 2. TO 4. R WINDOW DI switch OFF.	EFOGGER GI		CIRCUIT arness connector a	and ground.		J			
	Rear window of	defogger								
Conne	ctor	Termina	al	Ground		Continuity	DEF			
D10-		2				Existed				
Is the inspection YES >> GOT NO >> Repa 3. CHECK FILAN	TO 3. air or replace h	_					Μ			
Refer to DEF-36,							Ν			
Is the inspection		<u>}</u>								
YES >> GO T NO >> Repa	TO 5. air filament.						0			
4.CHECK REAF		EFOGGER P(OWER SU	JPPLY CIRCUIT						
 Turn ignition Disconnect II 	switch OFF. IPDM E/R conr	nector.			ndow defogger I	harness connector.	Ρ			
	IPDM E/R			Rear window defogg	jer					
Connector	\r	Terminal	Con	nector 7	Terminal	Continuity				

IPDM E/R		Rear window defogger		Continuity	
 Connector	Terminal	Connector	Terminal	Continuity	
E11	14	D103	1	Existed	

< DTC/CIRCUIT DIAGNOSIS >

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair or replace harness.

5. CHECK INTERMITTENT INCIDENT

Check intermittent incident. Refer to <u>GI-43</u>, "Intermittent Incident".

>> INSPECTION END

DOOR MIRROR DEFOGGER

< DTC/CIRCUIT DIAGN				
DOOR MIRROR I	DEFOGGER			
Component Functio	n Check			INFOID:00000007679446
1.CHECK DOOR MIRRO	OR DEFOGGER			
1. Perform IPDM E/R A	ctive Test ("REAR D	EFOGGER") using (CONSULT.	
 Touch "ON". Check that both side 	door mirror glasses	are getting warmer.		
Is the inspection result no	-	5 5		
YES >> Door mirror d NO >> Refer to DEF	lefogger function is -23, "Diagnosis Pro	OK. cedure".		
Diagnosis Procedur	_			INFOID:00000007679447
1. CHECK FUSE				
 Turn ignition switch C Check 10A fuse (No. 				
Is the inspection result no	,			
YES >> GO TO 2.				
· ·	•	airing the affected cir	cuit if a fuse is blown	۱.
2.CHECK DOOR MIRRO	OR DEFOGGER CI	RCUIT		
		or mirror (driver sides ness connector and o		de) harness connector.
	ween IPDM E/R har		door mirror (driver sid	
2. Check continuity betw	ween IPDM E/R har	ness connector and	door mirror (driver sid	de) harness connector. Continuity
2. Check continuity betw IPDM E Connector E11	ween IPDM E/R har E/R Terminal 14	ness connector and o	door mirror (driver sid	
2. Check continuity betw IPDM E Connector E11 Is the inspection result no	ween IPDM E/R har E/R Terminal 14	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3.	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3.	veen IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider Refer to <u>GI-43</u> , "Intermitted	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider Refer to <u>GI-43</u> , "Intermitted	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider Refer to <u>GI-43</u> , "Intermitted	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider Refer to <u>GI-43</u> , "Intermitted	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed
2. Check continuity betw IPDM E Connector E11 Is the inspection result no YES >> GO TO 3. NO >> Repair or rep 3. CHECK INTERMITTE Check intermittent incider Refer to <u>GI-43</u> , "Intermitted	ween IPDM E/R har	Door mirror Connector	door mirror (driver sid (driver side) Terminal	Continuity Existed

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DRIVER SIDE DOOR MIRROR DEFOGGER

< DTC/CIRCUIT DIAGNOSIS >

DRIVER SIDE DOOR MIRROR DEFOGGER

Component Function Check

1.CHECK DRIVER SIDE DOOR MIRROR DEFOGGER

1. Perform IPDM E/R Active Test ("REAR DEFOGGER") using CONSULT.

- 2. Touch "ON".
- 3. Check that the driver side door mirror glass is getting warmer.

Is the inspection result normal?

YES >> Driver side door mirror defogger is OK.

NO >> Refer to <u>DEF-24</u>, "Diagnosis Procedure".

Diagnosis Procedure

INFOID:000000007679449

INFOID:000000007679448

1.CHECK POWER SUPPLY CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect IPDM E/R connector and door mirror (driver side) connector.
- 3. Check continuity between IPDM E/R harness connector and door mirror (driver side) harness connector.

IPDM E/R		Door mirror defogger (driver side)		Continuity	
Connector	Terminal	Connector	Terminal	Continuity	
E11	14	D3	7	Existed	

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace harness.

2. CHECK GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Check continuity between door mirror (driver side) harness connector and ground.

Door mirror	(driver side)	Continuity	
Connector	Terminal	Ground	Continuity
D3	19		Existed

Is the inspection result normal?

YES >> Replace door mirror glass (driver side).

NO >> Repair or replace harness.

PASSENGER SIDE DOOR MIRROR DEFOGGER

F DTC/CIRCUIT DIAG <	PASSENGER SII	DE DOOR MIRF		ER
PASSENGER S	IDE DOOR MI	RROR DEFOG	GER	
Component Funct	ion Check			INFOID:00000007679450
1.CHECK PASSENGE	ER SIDE DOOR MIRF	ROR DEFOGGER		
	Active Test ("REAR [DEFOGGER") using	CONSULT.	
 Touch "ON". Check that the pas 	senger side door mirr	or glass is getting wa	armer.	
Is the inspection result				
	side door mirror defo EF-25, "Diagnosis Pro			
Diagnosis Procedu	-			INFOID:00000007679451
1. CHECK POWER SL 1. Turn ignition switch				
nector.				enger side) harness con-
	/ E/R		ger (passenger side)	Continuity
Connector E11	Terminal 14	Connector D23	Terminal 7	Existed
2.CHECK GROUND C	eplace harness. CIRCUIT			wound
			ess connector and g	
Door m Connector	irror (passenger side) Termina	al	Ground	Continuity
D23	19			Existed
Is the inspection result	normal?			
	oor mirror glass (pass eplace harness.	enger side).		
	- r			

WIPER DEICER

< DTC/CIRCUIT DIAGNOSIS >

WIPER DEICER

Component Function Check

1. CHECK WIPER DEICER RELAY POWER SUPPLY CIRCUIT

1. Perform IPDM E/R Active Test ("REAR DEFOGGER") using CONSULT.

2. Touch "ON".

3. Check that the front window heating wire is getting warmer.

Is the inspection result normal?

YES >> Wiper deicer is OK.

NO >> Refer to <u>DEF-26. "Diagnosis Procedure"</u>.

Diagnosis Procedure

1.CHECK WIPER DEICER RELAY CIRCUIT 1

1. Turn ignition switch OFF.

2. Remove wiper deicer relay.

3. Turn ignition switch ON.

4. Check voltage between wiper deicer relay terminal connector and ground.

(-	+)				
Wiper de	icer relay	(–)	Condition	Voltage (V) (Approx.)	
Connector	Terminal			(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
E23	1	Ground	Rear window defogger switch: ON	Battery voltage	
L25	I	Cround	Rear window defogger switch: OFF	0	

Is the inspection result normal?

YES >> GO TO 3.

NO >> GO TO 2.

2. CHECK WIPER DEICER RELAY CIRCUIT 2

1. Turn ignition switch OFF.

2. Disconnect IPDM E/R connector.

3. Check continuity between wiper deicer relay terminal connector and IPDM E/R harness connector.

Wiper deicer relay		IPDM E/R		Continuity	
Connector	Terminal	Connector	Terminal	Continuity	
E23	1	E11	14	Existed	

Is the inspection result normal?

YES >> GO TO 11.

NO >> Repair or replace harness.

3.CHECK FUSE

1. Turn ignition switch OFF.

2. Check 15A fuse (No. 75).

Is the inspection result normal?

YES >> GO TO 4.

NO >> Replace the blown fuse after repairing the affected circuit if a fuse is blown.

4.CHECK WIPER DEICER RELAY CIRCUIT 3

Check voltage between wiper deicer relay terminal connector and ground.

INFOID:000000007679453

INFOID:000000007679454

WIPER DEICER

< DTC/CIRCUIT DIAGNOSIS >

	(+)			Voltag	ne (V)
	er deicer relay		(-)	(App	
Connector E23	I	Terminal	Ground	Pottony	voltogo
the inspection result n	ormol2	3	Ground	Battery	voltage
ES >> GO TO 5. O >> Repair or rep CHECK WIPER DEIC	place harness.		Т		
eck continuity betwee	n wiper deicer	relay terminal c	onnector and ground.		
Wip	er deicer relay			Conti	inuity
Connector	г	Ferminal	Ground	Conti	muity
E23		2		Exis	sted
eck wiper deicer relay fer to <u>DEF-28, "Comp</u> <u>ne inspection result n</u>	onent Inspection	<u>on"</u> .			
IO >> Replace wip	PPLY CIRCUIT elay. icer connector. ON.		ector and ground.		
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (PPLY CIRCUIT elay. icer connector. ON.		ector and ground.		
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch o Check voltage betwe	PPLY CIRCUIT elay. icer connector. ON. een wiper deice		ector and ground.		Voltage (V) (Approx.)
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+)	PPLY CIRCUIT elay. icer connector. ON. een wiper deice	er harness conn			Voltage (V) (Approx.)
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+) Wiper deice	PPLY CIRCUIT elay. icer connector. ON. een wiper deice	er harness conn	Condition Rear window defogger switch:	ON Ba	(Approx.)
O >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+) Wiper deic Connector E40	PPLY CIRCUIT elay. icer connector. ON. een wiper deice rer Terminal	er harness conn (-)	Condition	ON Ba	• • •
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+) Wiper deic Connector	PPLY CIRCUIT elay. icer connector. ON. een wiper deice rer Terminal 1 ormal? RCUIT OFF.	er harness conn (-) Ground	Condition Rear window defogger switch: Rear window defogger switch:	ON Ba	(Approx.)
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+) Wiper deic (+) E40 the inspection result n (ES >> GO TO 8. IO >> GO TO 10. CHECK GROUND CI Turn ignition switch (Check continuity bet	PPLY CIRCUIT elay. icer connector. ON. een wiper deice rer Terminal 1 ormal? RCUIT OFF.	er harness conn (-) Ground	Condition Rear window defogger switch: Rear window defogger switch:	ON Ba OFF	(Approx.) attery voltage 0
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage between (+) Wiper deice (+) Wiper deice Connector E40 the inspection result n (ES >> GO TO 8. IO >> GO TO 10. CHECK GROUND CI Turn ignition switch (Check continuity between V Connector	PPLY CIRCUIT elay. icer connector. ON. een wiper deice rer Terminal 1 ormal? RCUIT OFF. ween wiper de	er harness conn (-) Ground	Condition Rear window defogger switch: Rear window defogger switch:	ON Ba OFF Conti	(Approx.) attery voltage 0
IO >> Replace wip CHECK POWER SUF Install wiper deicer r Disconnect wiper de Turn ignition switch (Check voltage betwee (+) Wiper deic (+) Wiper deic Connector E40 the inspection result n (ES >> GO TO 8. IO >> GO TO 8. IO >> GO TO 10. CHECK GROUND CI Turn ignition switch (Check continuity bet	PPLY CIRCUIT elay. icer connector. ON. een wiper deice rer Terminal 1 ormal? RCUIT OFF. ween wiper de Viper deicer	er harness conn (-) Ground	Condition Rear window defogger switch: Rear window defogger switch: Rear window defogger switch:	ON Ba OFF	(Approx.) attery voltage 0

Check continuity between wiper deicer terminals.

WIPER DEICER

< DTC/CIRCUIT DIAGNOSIS >

	Wiper deicer		Continuity	
Connector	Terr	minal	Continuity	
E40	1	2	Existed	

Is the inspection result normal?

YES >> GO TO 11.

NO >> Replace windshield glass.

10. CHECK WIPER DEICER CIRCUIT

1. Turn ignition switch OFF.

2. Remove wiper deicer relay.

3. Check continuity between wiper deicer relay terminal connector and wiper deicer harness connector.

Wiper deicer relay		Wiper deicer		Continuity
Connector	Terminal	Connector	Terminal	Continuity
E23	5	E40	1	Existed

Is the inspection result normal?

YES >> GO TO 11.

NO >> Repair or replace harness.

11.CHECK INTERMITTENT INCIDENT

Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u>.

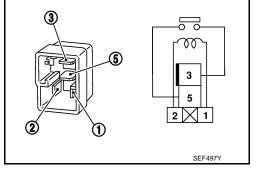
>> INSPECTION END

Component Inspection

1.CHECK WIPER DEICER RELAY

- 1. Turn ignition switch OFF.
- 2. Remove wiper deicer relay.
- 3. Check wiper deicer relay.

Wiper de	eicer relay	Condition	Continuity
Terr	minal	Condition	Continuity
3	5	12 V direct current supply between termi- nals 1 and 2	Existed
		No current supply	Not existed



<u>Is the inspection result normal?</u> YES >> INSPECTION END

NO >> Replace wiper deicer relay.

INFOID:000000007679455

ALL DEFOGGER SYSTEMS DO NOT OPERATE	
< SYMPTOM DIAGNOSIS >	
SYMPTOM DIAGNOSIS	٥
ALL DEFOGGER SYSTEMS DO NOT OPERATE	A
Diagnosis Procedure	В
1.CHECK REAR WINDOW DEFOGGER SWITCH	
Check rear window defogger switch. Refer to <u>DEF-19, "Component Function Check"</u> .	С
<u>Is the inspection result normal?</u> YES >> GO TO 2. NO >> Repair or replace the malfunctioning parts.	D
2. CHECK REAR WINDOW DEFOGGER RELAY	_
Check rear window defogger relay. Refer to <u>DEF-20, "Component Function Check"</u> .	E
<u>Is the inspection result normal?</u> YES >> GO TO 3. NO >> Repair or replace the malfunctioning parts.	F
3. CHECK DOOR MIRROR DEFOGGER	G
Check door mirror defogger. Refer to <u>DEF-23, "Component Function Check"</u> .	
Is the inspection result normal?	Н
YES >> GO TO 4. NO >> Repair or replace the malfunctioning parts.	
4.CONFIRM THE OPERATION	
Confirm the operation again.	
Is the inspection result normal?	J
 YES >> Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u>. NO >> GO TO 1. 	
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REAR WINDOW DEFOGGER DOES NOT OPERATE BUT BOTH DOOR MIRROR DEFOGGERS OPERATE

< SYMPTOM DIAGNOSIS >

REAR WINDOW DEFOGGER DOES NOT OPERATE BUT BOTH DOOR MIRROR DEFOGGERS OPERATE

Diagnosis Procedure

INFOID:000000007679484

1.CHECK REAR WINDOW DEFOGGER

Check rear window defogger. Refer to <u>DEF-21, "Component Function Check"</u>.

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace the malfunctioning parts.

2.CONFIRM THE OPERATION

Confirm the operation again

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-43. "Intermittent Incident".

NO >> GO TO 1.

DOOR MIRROR DEFOGGER DOES NOT OPERATE
< SYMPTOM DIAGNOSIS > DOOR MIRROR DEFOGGER DOES NOT OPERATE
BOTH SIDES
BOTH SIDES : Description
Driver side and passenger side door mirror defoggers do not operate.
BOTH SIDES : Diagnosis Procedure
1.CHECK DOOR MIRROR DEFOGGER
Check door mirror defogger. Refer to <u>DEF-23, "Component Function Check"</u> .
Is the inspection result normal?
YES >> GO TO 2. NO >> Repair or replace the malfunctioning parts.
2.CONFIRM THE OPERATION
Confirm the operation again.
Is the inspection result normal? YES >> Check intermittent incident. Refer to GI-43, "Intermittent Incident".
 YES >> Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u>. NO >> GO TO 1.
DRIVER SIDE
DRIVER SIDE : Description
Driver side door mirror defogger does not operate but passenger side door mirror defogger operates.
DRIVER SIDE : Diagnosis Procedure
1. CHECK DRIVER SIDE DOOR MIRROR DEFOGGER
Check driver side door mirror defogger. Refer to <u>DEF-24, "Component Function Check"</u> .
Is the inspection result normal?
YES >> GO TO 2.
NO >> Repair or replace the malfunctioning parts. 2.CONFIRM THE OPERATION
Confirm the operation again. <u>Is the inspection result normal?</u>
YES >> Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u> .
NO >> GO TO 1. PASSENGER SIDE
PASSENGER SIDE : Description
Passenger side door mirror defogger does not operate but driver side door mirror defogger operates.
PASSENGER SIDE : Diagnosis Procedure
1.CHECK PASSENGER SIDE DOOR MIRROR DEFOGGER.
Check passenger side door mirror defogger. Refer to <u>DEF-25, "Component Function Check"</u> .
Is the inspection result normal?
YES >> GO TO 2. NO >> Repair or replace the malfunctioning parts.
2.CONFIRM THE OPERATION

DOOR MIRROR DEFOGGER DOES NOT OPERATE

< SYMPTOM DIAGNOSIS >

Confirm the operation again.

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-43, "Intermittent Incident".

NO >> GO TO 1.

WIPER DEICER DOES NOT OPERATE BUT REAR WINDOW DEFOGGER OP-ERATES

< SYMPTOM DIAGNOSIS >

WIPER DEICER DOES NOT OPERATE BUT REAR WINDOW DEFOGGER OPERATES

Diagnosis Procedure	INFOID:000000007679491	В
1.CHECK WIPER DEICER		D
Check wiper deicer. Refer to <u>DEF-26, "Component Function Check"</u> .		С
Is the inspection result normal?		
YES >> GO TO 2. NO >> Repair or replace the malfunctioning parts.		D
2.CONFIRM THE OPERATION		
Confirm the operation again.		Ε
Is the inspection result normal?		
YES >> Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u> . NO >> GO TO 1.		F
		G
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ON IS NOT DISPLAYED WHEN PRESSING REAR WINDOW DEFOGGER SWITCH BUT IT IS OPERATED

< SYMPTOM DIAGNOSIS >

ON IS NOT DISPLAYED WHEN PRESSING REAR WINDOW DEFOGGER SWITCH BUT IT IS OPERATED

Diagnosis Procedure

INFOID:000000007679492

1.CHECK AV CONTROL UNIT FUNCTION

Check that the AV control unit is operating normally. Refer to <u>AV-92</u>, "Work Flow (Multi AV)".

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace the malfunctioning parts.

2.CONFIRM THE OPERATION

Confirm the operation again.

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-43. "Intermittent Incident".

NO >> GO TO 1.

REAR WINDOW DEFOGGER INDICATOR DOES NOT ILLUMINATE		
REAR WINDOW DEFOGGER INDICATOR DOES NOT ILLUMINATE		
Diagnosis Procedure	INFOID:000000007679493	
1. CHECK AV CONTROL UNIT FUNCTION		
Check that the AV control unit is operating normally. Refer to AV-92, "Work Flow (Multi AV)".		
Is the inspection result normal? YES >> GO TO 2. NO >> Repair or replace the malfunctioning parts. 2.CHECK MULTIFUNCTION SWITCH		
Check that the multifunction switch is operating normally. Refer to AV-28, "On Board Diagnosis Function".		
Is the inspection result normal?		
YES >> GO TO 3. NO >> Repair or replace the malfunctioning parts.		
3. CONFIRM THE OPERATION		
Confirm the operation again.		
Is the inspection result normal?		
 YES >> Check intermittent incident. Refer to <u>GI-43, "Intermittent Incident"</u>. NO >> GO TO 1. 		

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< REMOVAL AND INSTALLATION >

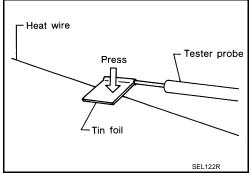
REMOVAL AND INSTALLATION FILAMENT

Inspection and Repair

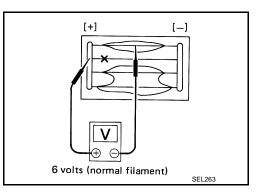
INFOID:000000007378614

INSPECTION

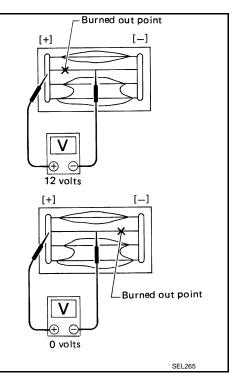
1. When measuring voltage, wrap tin foil around the top of the negative probe. Then press the foil against the wire with your finger.



2. Attach probe circuit tester (in Volt range) to middle portion of each filament.



- 3. If a filament is burned out, circuit tester registers 0 or battery voltage.
- 4. To locate burned out point, move probe to left and right along filament. Test needle will swing abruptly when probe passes the point.



REPAIR

REPAIR EQUIPMENT

• Conductive silver composition (Dupont No. 4817 or equivalent)

FILAMENT

- < REMOVAL AND INSTALLATION >
- Ruler 30 cm (11.8 in) long
- Drawing pen
- Heat gun
- Alcohol
- Cloth

REPAIRING PROCEDURE

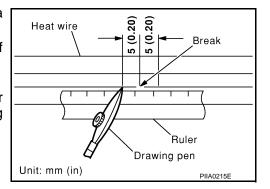
composition is deposited.

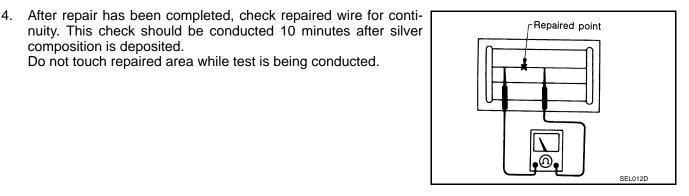
- 1. Wipe broken heat wire and its surrounding area clean with a cloth dampened in alcohol.
- 2. Apply a small amount of conductive silver composition to tip of drawing pen.

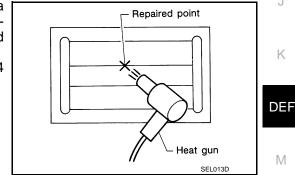
Shake silver composition container before use.

3. Place ruler on glass along broken line. Deposit conductive silver composition on break with drawing pen. Slightly overlap existing heat wire on both sides [preferably 5 mm (0.20 in)] of the break.

Do not touch repaired area while test is being conducted.







5. Apply a constant stream of hot air directly to the repaired area for approximately 20 minutes with a heat gun. A minimum distance of 3 cm (1.2 in) should be kept between repaired area and

hot air outlet. If a heat gun is not available, let the repaired area dry for 24 hours.

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