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### **PRECAUTIONS**

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## **PRECAUTION**

### **PRECAUTIONS**

Liquid Gasket

### LIQUID GASKET APPLICATION PROCEDURE

- Remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
  - Remove liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- 3. Apply liquid gasket to the liquid gasket application surface.

# Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-22, "Recommended Chemical Products and Sealants".

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.

## Precautions For Engine Service

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### DISCONNECTING FUEL PIPING

- Before starting work, check no fire or spark producing items are in the work area.
- Release fuel pressure before disconnecting and disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

### DRAINING ENGINE COOLANT

Drain engine coolant and engine oil when the engine is cooled.

### INSPECTION, REPAIR AND REPLACEMENT

Before repairing or replacing, thoroughly inspect parts. Inspect new replacement parts in the same way, and replace if necessary.

### REMOVAL AND DISASSEMBLY

- When instructed to use SST, use specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Dowel pins are used for several parts alignment. When replacing and reassembling parts with dowel pins, check that dowel pins are installed in the original position.
- Must cover openings of engine system with a tape or equivalent, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and reassembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used in the step.

### ASSEMBLY AND INSTALLATION

- Use torque wrench to tighten bolts or nuts to specification.
- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is specified, do exactly as specified.
- Replace with new gasket, packing, oil seal or O-ring.
- Thoroughly wash, clean, and air-blow each part. Carefully check engine oil or engine coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust.
   Before assembly, oil sliding surfaces well.

### **PRECAUTIONS**

### < PRECAUTION >

- After disassembling , or exposing any internal engine parts, change engine oil and replace oil filter with a new one.
- Release air within route when refilling after draining engine coolant.
- After repairing, start the engine and increase engine speed to check engine coolant, fuel, engine oil, and exhaust gases for leakage.

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## **PREPARATION**

## **PREPARATION**

Special Service Tool

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Tool number (Kent-Moore No.) Tool name		Description
ST25051001 (J-25695-1) Oil pressure gauge	S-NT050	Measuring oil pressure  Maximum measuring range:  2,452 kPa (25 kg/cm², 356 psi)
ST25052000 (J-25695-2) Hose	PS1/4x19/in PS1/8x28/in S-NT559	Adapting oil pressure gauge to cylinder block
KV10111100 (J-37228) Seal cutter	NT046	Removing steel oil pan and rear timing chain case
KV10115801 (J-38956) Oil filter wrench	S-NT375	Removing and installing oil filter a: 64.3 mm (2.531 in)

**Commercial Service Tool** 

INFOID:0000000009012388

## **PREPARATION**

### < PREPARATION >

	Description
	Pressing the tube of liquid gasket
S-NT052	
	Loosening bolts and nuts
PBIC0190E	
	Removing and installing oil pressure switch Deep socket 26 mm

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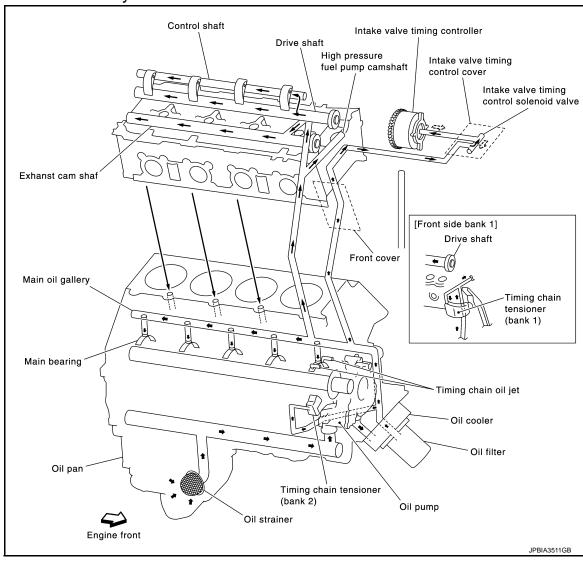
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## SYSTEM DESCRIPTION

## **LUBRICATION SYSTEM**

**Engine Lubrication System** 

INFOID:00000000009012389



### **LUBRICATION SYSTEM**

### < SYSTEM DESCRIPTION >

## **Engine Lubrication System Schematic**

INFOID:0000000009012390 Oil pan Oil strainer Main oil gallery Oil passage Oil pump Regulator To oil pan Reture oil passage Oil cooler Relief valve Oil injection \* : Built into oil filter Relief valve \* Oil filter Main oil gallery Timing chain Timing chain tensioner (bank 2) Main bearing Cylinder head oil gallery Cylinder head tensioner (bank 1) Timing chain oil jet High pressure fuel pump camshaft Front cover Crankshaft VVEL ladder assembly Connecting rod Intake valve timing bearing control cover Connecting rod Camshaft (EXH) Drive shaft and Intake valve timing control shaft control solenoid valve Intake valve timing Timing chain controller

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## PERIODIC MAINTENANCE

### **ENGINE OIL**

Inspection

### **OIL LEVEL**

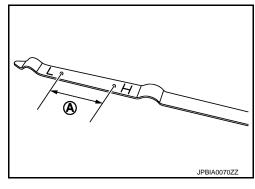
### NOTE:

Before starting engine, put vehicle horizontally and check the engine oil level. If engine is already started, stop it and allow 10 minutes before checking.

- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and check the engine oil level is within the range (A) shown in the figure.
- 3. If it is out of range, adjust it.

### **CAUTION:**

Do not overfill the engine with oil.



### OIL APPEARANCE

- Check the engine oil for a white milky appearance or excessive contamination.
- If the engine oil is milky, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

### OIL LEAKAGE

Check for oil leakage around the following areas:

- Oil pan
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- · Oil cooler
- · Intake valve timing control cover
- Intake valve timing control solenoid valve
- Front cover
- · Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Crankshaft oil seal (front and rear)

### OIL PRESSURE CHECK

### **WARNING:**

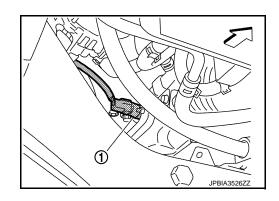
- Be careful not to burn yourself, as the engine and engine oil may be hot.
- Put the A/T shift selector in the Park "P" position.
- 1. Check the engine oil level.
- 2. Remove front under cover.
- 3. Disconnect the oil pressure switch (1) harness connector.

:Vehicle front

Remove the oil pressure switch.

### **CAUTION:**

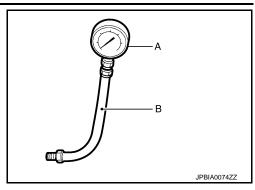
Do not drop or shock oil pressure switch.



### **ENGINE OIL**

### < PERIODIC MAINTENANCE >

Install the oil pressure gauge [SST: ST25051001 (J25695-1)] (A) and hose [SST: ST25052000 (J25695-2)] (B).



Start the engine and warm it up to normal operating temperature.

Check the engine oil pressure with engine running under no-load. Refer to LU-19, "Engine Oil Pressure". **CAUTION:** 

If the difference is extreme, check the oil passages and oil pump for leaks and blockages.

- 8. After the inspections, install oil pressure switch as follows:
- Remove old liquid gasket adhering to oil pressure switch and engine.
- Apply liquid gasket and tighten oil pressure switch to the specification. Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-22, "Recommended Chemical Products and Sealants".

Oil pressure switch torque : Refer to EM-59, "Exploded View".

After warming up engine, make sure there is no leakage of engine oil with engine running.

Draining INFOID:0000000009012392

#### **WARNING:**

- Be careful not to burn yourself, as the engine and engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Warm up the engine, and check for any oil leaks.
- Stop the engine and wait for at least 10 minutes.
- Remove drain plug and oil filler cap to drain the old oil.

Refilling INFOID:0000000009012393

Install drain plug with new washer.

#### CAUTION:

Be sure to clean drain plug and install with new washer.

Tightening torque: Refer to EM-56, "Exploded View".

Refill with new engine oil.

Engine oil specification and viscosity, refer to the following table:

For NORTH AMERICA	MA-15, "FOR NORTH AMERI- CA : Fluids and Lubricants"
For MEXICO	MA-16, "FOR MEXICO : Fluids and Lubricants"

: Refer to LU-19, "Periodical Maintenance Specification". Engine oil capacity

### **CAUTION:**

- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use oil level gauge to determine the proper amount of engine oil in engine.

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## **ENGINE OIL**

## < PERIODIC MAINTENANCE >

- 3. Warm up the engine and check area around drain plug and oil filter for engine oil leakage.
- 4. Stop the engine and wait for 10 minutes.
- 5. Check the engine oil level. Refer to <u>LU-8</u>, "Inspection".

## **OIL FILTER**

### Removal and Installation

#### INFOID:0000000009012394

### **REMOVAL**

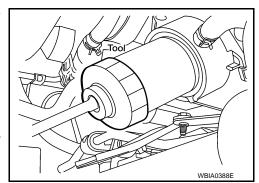
- 1. Remove front under cover.
- 2. Drain engine oil. Refer to <u>LU-9</u>, "<u>Draining</u>".
- Remove oil filter using oil filter wrench [SST: KV10115801 (J-38956)].

### **WARNING:**

Be careful not to burn yourself, as the engine and engine oil may be hot.

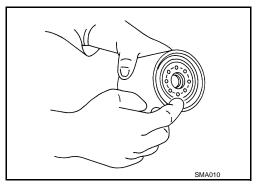
### **CAUTION:**

- The oil filter is equipped with a pressure relief valve.
- Use Genuine NISSAN oil filter or equivalent.
- When removing, prepare a shop cloth to absorb any engine oil leaks or spills.
- Do not allow engine oil to adhere to the drive belts.
- Completely wipe off any engine oil that adheres to the engine and the vehicle.



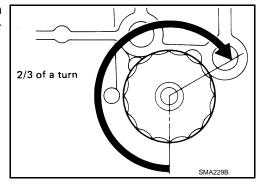
### INSTALLATION

- 1. Remove foreign materials adhering to the oil filter seal mating surface.
- 2. Apply clean engine oil to the oil filter seal circumference of the new oil filter as shown.



3. Screw on the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn as shown. Or tighten to specification.

Oil filter : 17.7 N·m (1.8 kg-m, 13 ft-lb)



- 4. Refill engine with new engine oil. Refer to <u>LU-9</u>. "Refilling".
- 5. Inspect engine for oil leaks. Refer to LU-8, "Inspection".
- Install front under cover.

Inspection

### INSPECTION AFTER INSTALLATION

- 1. Check engine oil level. Refer to LU-8, "Inspection".
- 2. Start engine and check for engine oil leaks.
- 3. Stop engine and wait for 10 minutes.

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## **OIL FILTER**

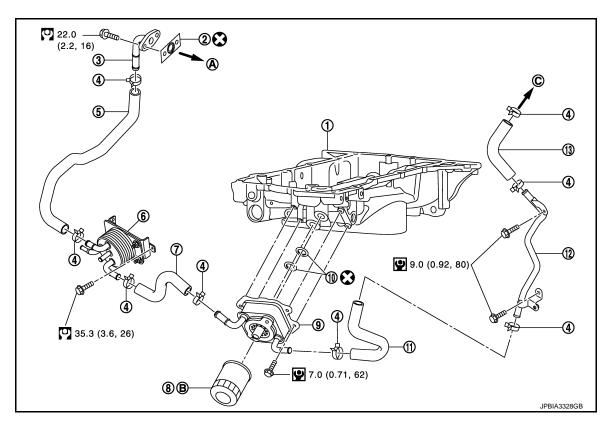
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4. Check engine oil level and add engine oil as required.

## REMOVAL AND INSTALLATION

## OIL COOLER

**Exploded View** INFOID:0000000009012396 LU



- Oil pan (upper)
- Clamp 4.
- 7. Water hose
- 10. O-ring
- 13. Water hose
- To cylinder block

- 2. Gasket
- Water hose 5.
- Oil filter 8.

B.

- Water hose
- - Refer to LU-11
- Connector pipe
- A/T fluid warmer
- 9. Oil cooler
- 12. Water pipe
- C. To thermostat housing

### Removal and Installation

### **WARNING:**

Be careful not to burn yourself, as the engine oil and engine coolant may be hot.

Do not spill engine coolant on the drive belt.

Refer to GI-4, "Components" for symbols in the figure.

Do not spill engine oil on rubber parts such as drive belts and engine mounting insulator.

### REMOVAL

#### NOTE:

When removing oil cooler only, step 1 is unnecessary.

Drain engine coolant from radiator and cylinder block. Refer to CO-8, "Draining" and EM-113, "Disassembly and Assembly".

### NOTE:

Perform this step only when removing water pipes and hoses.

Remove front under cover.

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Disconnect water hoses from oil cooler, pinching hoses near oil cooler to prevent engine coolant from spilling.

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### **OIL COOLER**

### < REMOVAL AND INSTALLATION >

### **CAUTION:**

### Perform this step when engine is cold.

- 4. Remove oil filter. Refer to LU-11, "Removal and Installation".
- 5. Remove connector bolt, and remove oil cooler.

#### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following:

### **CAUTION:**

### Do not reuse O-rings.

• Confirm that no foreign objects are adhering to the sealing surfaces of the oil cooler and oil pan.

Inspection INFOID:0000000009012398

### INSPECTION AFTER REMOVAL

### Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing compressed air through engine coolant inlet. If necessary, replace oil cooler assembly.

#### Relief Valve

Inspect relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove the valve by prying it out using a suitable tool. Install a new valve in place by tapping it in.

### INSPECTION AFTER INSTALLATION

- 1. Check engine oil and engine coolant levels and add engine oil and engine coolant. Refer to <u>LU-8</u>, "Inspection" and <u>CO-8</u>, "Inspection".
- 2. Start the engine, and check for leaks of engine oil or engine coolant.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level and engine coolant level again. Refer to <u>LU-8, "Inspection"</u> and <u>CO-8, "Inspection"</u>

### **OIL PUMP**

## **Exploded View**

SEC. 135

11.0 (1.1, 8)

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11.0 (1.1, 8)

- 1. Oil pump body
- 4. Oil pump cover
- 7. Regulator spring

- 2. Outer rotor
- 5. Oil pump drive spacer
- Regulator plug

- 3. Inner rotor
- Regulator valve

**8 5** 53.9 (5.5, 40)

## Removal and Installation

: N·m (kg-m, in-lb)

: N•m (kg-m, ft-lb)

### REMOVAL

#### NOTE:

Do not remove the engine assembly to perform this procedure.

- Disconnect battery cable from negative terminal. Refer to <u>PG-149, "Exploded View"</u>.
- Drain engine oil. Refer to <u>LU-9, "Draining"</u>.
- Drain engine coolant from radiator. Refer to <u>CO-8, "Draining"</u>.

### **CAUTION:**

- Perform this step when engine is cold.
- Never spill engine coolant on drive belts.
- 4. Remove the following components and related parts:
  - Air cleaner case assembly and air duct. Refer to EM-28, "Exploded View".
  - Drive belt auto tensioner and idler pulley. Refer to <u>EM-27</u>, "<u>Exploded View</u>".
  - Fan shroud. Refer to CO-14, "Exploded View".
  - Cooling fan, fan coupling and fan bracket. Refer to CO-18, "Exploded View".
  - Front under cover. Refer to EXT-25, "Exploded View".
  - Protector A and B. Refer to SCS-32, "FRONT TUBE ASSEMBLY: Exploded View".
  - Front suspension rear cross member. Refer to <u>TM-207, "2WD : Exploded View"</u> (2WD models) or <u>TM-210, "4WD : Exploded View"</u> (AWD models).
  - Steering gear assembly. Refer to ST-38, "Exploded View".
  - Front final drive assembly. Refer to DLN-164, "Exploded View".
  - Power steering oil pump. Refer to ST-45, "Exploded View".
  - Alternator, alternator bracket and alternator stay. Refer to CHG-25, "Exploded View".
  - Oil pan (lower) and oil strainer. Refer to EM-56, "Exploded View".
  - Oil pan (upper). Refer to EM-59, "Exploded View".
  - Electric throttle control actuator. Refer to <u>EM-31</u>, "<u>Exploded View</u>".
  - Radiator hoses. Refer to CO-14, "Exploded View".
  - Water suction hose and water suction pipe. Refer to <u>CO-22</u>, "Exploded View".
  - Water pump pulley. Refer to <u>CO-20, "Exploded View"</u>.
  - Rocker cover. Refer to EM-34, "Exploded View".

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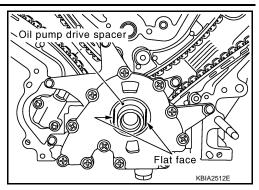
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### < REMOVAL AND INSTALLATION >

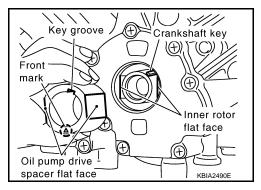
- Remove the oil pump drive spacer.
  - Hold and remove the flat space of the oil pump drive spacer by pulling it forward.



6. Remove the oil pump. Refer to <u>LU-15, "Exploded View"</u>.

### **INSTALLATION**

- 1. Install the oil pump.
- 2. Install the oil pump drive spacer as follows:
  - When inserting the oil pump drive spacer, align the crankshaft key and the flat face of the inner rotor.
  - If they are not aligned, rotate the oil pump inner rotor by hand.
  - Make sure that each part is aligned and tap lightly until it reaches the end.



3. Installation of the remaining components is in the reverse order of removal.

## Disassembly and Assembly

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### DISASSEMBLY

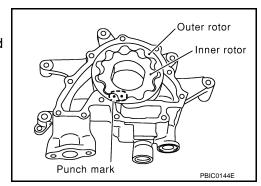
- Remove oil pump cover.
- Remove inner rotor and outer rotor from oil pump body.
- 3. Remove the regulator valve plug, regulator valve spring and regulator valve.

#### ASSEMBLY

Installation is in the reverse order of removal.

### NOTE:

Install the oil pump inner rotor and outer rotor with the punched marks on the oil pump cover side.



Inspection INFOID:0000000000012402

### INSPECTION AFTER DISASSEMBLY

Clearance of Oil Pump Parts

### < REMOVAL AND INSTALLATION >

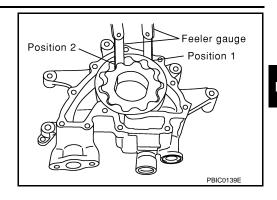
· Measure radial clearance using a suitable tool.

Body to outer rotor : Refer to <u>LU-19</u>, "Oil Pump".

(position 1)

Inner rotor to outer : Refer to <u>LU-19, "Oil Pump"</u>.

rotor tip (position 2)



Measure side clearance using suitable tools.

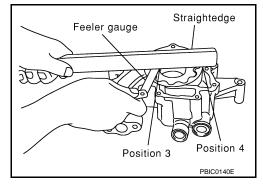
**Body to inner rotor** 

: Refer to <u>LU-19</u>, "Oil <u>Pump"</u>.

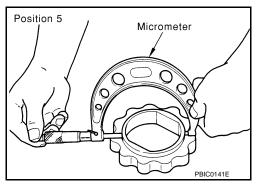
(position 3)

Body to outer rotor : Refer to <u>LU-19, "Oil Pump"</u>.

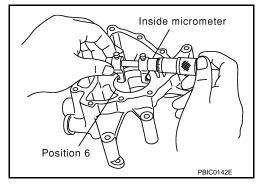
(position 4)



- Calculate the clearance between inner rotor and oil pump body as follows.
- 1. Measure the outer diameter of protruded portion of inner rotor (position 5) using suitable tool.



2. Measure the inner diameter of oil pump body to brazed portion (position 6) using suitable tool.



- 3. Calculate the clearance using the following formula.
  - (Clearance) = (Inner diameter of oil pump body) (Outer diameter of inner rotor)

Inner rotor to brazed portion of housing clearance : Refer to LU-19, "Oil Pump".

Regulator Valve Clearance

Check regulator valve to oil pump cover clearance using the following formula.

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### **OIL PUMP**

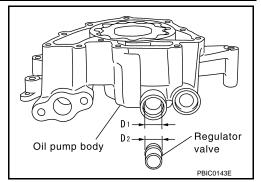
### < REMOVAL AND INSTALLATION >

• (Clearance) = D1 (Valve hole diameter) - D2 (Outer Diameter of valve)

Regulator valve : Refer to <u>LU-19</u>, "Regulator <u>Valve"</u>. to oil pump cover

### **CAUTION:**

- Coat regulator valve with engine oil.
- Check that it falls smoothly into the regulator valve hole by its own weight.



### INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to LU-8, "Inspection"
- 2. Start the engine and check for engine oil leaks.
- 3. Stop the engine and wait 10 minutes.
- 4. Check the engine oil level and adjust the engine oil level as required. Refer to LU-8, "Inspection".

## **SERVICE DATA AND SPECIFICATIONS (SDS)**

< SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS)

## Periodical Maintenance Specification

INFOID:0000000009012403

ENGINE OIL CAPACITY (APPROXIMATE)

			Unit: $\ell$ (US qt, Imp qt)
Drain and refill	With oil filter change	6.5 (6-7/8, 5-3/4)	
Diani and lenn	Without oil filter change	6.2 (6-4/8, 5-1/2)	
Dry engine (engine overhaul)		7.6 (8, 6-3/4)	

## Engine Oil Pressure

INFOID:0000000009012404

Unit: kPa (kg/cm<sup>2</sup>, psi)

Engine speed	Approximate discharge pressure*
Idle speed	More than 98 (1.0, 14)
2,000 rpm	More than 294 (3.0, 43)

<sup>\*:</sup> Engine oil temperature at 80°C (176°F)

Oil Pump

INFOID:0000000009012405

Unit: mm (in)

Oil pump body to oil pump outer rotor radial clearance	0.114 - 0.200 (0.0045 - 0.0079)
Oil pump inner rotor to oil pump outer rotor tip clearance	Below 0.180 (0.0071)
Oil pump body to oil pump inner rotor axial clearance	0.030 - 0.070 (0.0012 - 0.0028)
Oil pump body to oil pump outer rotor axial clearance	0.030 - 0.090 (0.0012 - 0.0035)
Oil pump inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

## Regulator Valve

INFOID:0000000009012406

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
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