SECTION DLN DRIVELINE С

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< PRECAUTION > PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes dual stage front air bag modules. The SRS system may only deploy one front air bag, depending on the severity of a collision and whether the front passenger seat is occupied. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

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When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.

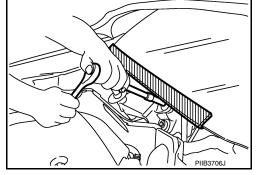
Precaution for Battery Service

Before disconnecting the battery, lower both the driver and passenger windows. This will prevent any interference between the window edge and the vehicle when the door is opened/closed. During normal operation, the window slightly raises and lowers automatically to prevent any window to vehicle interference. The automatic window function will not work with the battery disconnected.

Service Notice or Precautions for Transfer

- After overhaul refill the transfer with new transfer oil.
- Check the oil level or replace the oil only with the vehicle parked on level surface.
- During removal or installation, keep inside of transfer clear of dust or dirt.





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DLN-4

PRECAUTIONS

< PRECAUTION >

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• Replace all tires at the same time. Always use tires of the proper size and the same brand and pattern. Fit- ting improper size and unusual wear tires applies excessive force to vehicle mechanism and can cause lon- gitudinal vibration.	А
 Disassembly should be done in a clean work area. Before proceeding with disassembly, thoroughly clean the transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter. Check for the correct installation status prior to removal or disassembly. If matching marks are required, be 	В
 certain they do not interfere with the function of the parts when applied. All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly. 	С
 Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new one if necessary. Gaskets, seals, O-rings and lock nuts should be replaced any time when the transfer is disassembled. 	DLN
 In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tight- ening sequence is specified, use it. Observe the energified termus when essembling 	Е
 Observe the specified torque when assembling. Clean and flush the parts sufficiently and blow-dry them. Be careful not to damage sliding surfaces and mating surfaces. 	
• Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transfer.	F
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Special Service Tool

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The actual shapes of Kent-Moore tools m	ay differ from those of special service tools illustr	rated here.
Tool number (Kent-Moore No.) Tool name		Description
ST33061000 (J-8107-2) Drift a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia.	D a ZZA0810D	Removing ring gear bearing (left) inner race (transfer case side)
KV381054S0 (J-34286) Puller	ZZA0601D	Removing ring gear shaft oil seal
ST3127S000 (J-25765-A) Preload gauge	ZZA0503D	Measuring preload torque

Commercial Service Tool

INFOID:000000009694262

Tool name		Description
Power tool		Loosening nuts and bolts and nuts
Drift a: 52 mm (2.05 in) dia. b: 44 mm (1.73 in) dia.	PBIC0190E	Removing gear ring bearing inner race (adapter case side)

PREPARATION

< PREPARATION >

[TRANSFER: TY21C]

Tool name		Description
Drift a: 56.5 mm (2.224 in) dia. b: 48 mm (1.89 in) dia.	- ATA	Installing side oil seal (installing transfer case oil seal)
	ab	
Drift	NT115	Installing ring gear shaft oil seal
44 mm (1.73 in) dia. 33 mm (1.3 in) dia.		
uller	NT115	Removing ring gear bearing (left) inner race
		(transfer case side)
rift	لوک هون NT077	Installing oil seal (installing pinion bearing
: 70 mm (2.76 in) dia. : 60 mm (2.36 in) dia.		seal)
	NT115	
rift 78 mm (3.07 in) dia. 68 mm (2.68 in) dia.		Installing side oil seal (installing transfer cover oil seal)
	a b	
eplacer	NT115	Removing drive pinion
		Removing ring gear bearing (left) inner race (transfer cover side)
<u>ь.:а</u>	ZZA0700D	
Drift a: 58 mm (2.28 in) dia. b: 55 mm (2.17 in) dia.		Installing ring gear bearing (left) inner race (transfer case side)
	ab	
	- NT115	

PREPARATION

< PREPARATION >

[TRANSFER: TY21C]

Tool name		Description
Drift a: 62 mm (2.44 in) dia. b: 58 mm (2.28 in) dia.	a b	Installing ring gear bearing (right) inner race (transfer cover side)
	NT115	
Drift a: 73.5 mm (2.894 in) dia.	a SCIA5338E	Installing ring gear bearing (left) outer race (transfer case side)
Drift a: 87 mm (3.43 in) dia.	SCIA5338E	Installing ring gear bearing (right) outer race (transfer cover side)
Drift		Removing drive pinion
a: 20 mm (0.79 in) dia.	a SCIA5338E	
Drift		Installing pinion bearing
a: 50 mm (1.97 in) dia. b: 41 mm (1.61 in) dia.	a b NT115	
Drift a: 40 mm (1.57 in) dia.		Installing companion flange
b: 25 mm (0.98 in) dia.		
	NT115	

COMPONENT PARTS

[TRANSFER: TY21C]

< SYSTEM DESCRIPTION > SYSTEM DESCRIPTION COMPONENT PARTS

Component Parts Location

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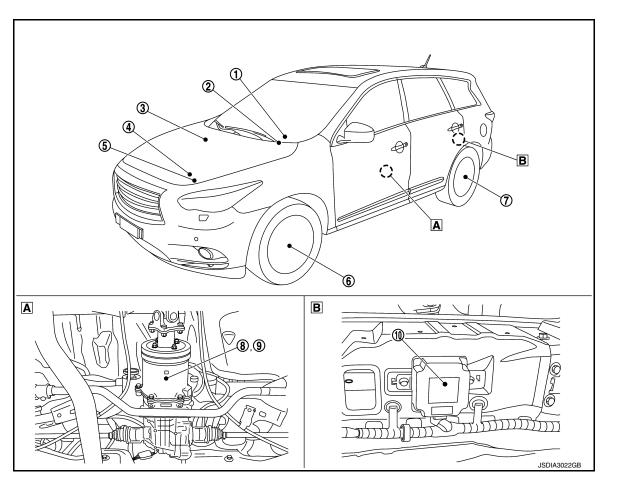
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A. Rear final drive assembly

B. Inside storage room

No.	Component parts	Reference/Function
1	Combination meter (AWD warning icon/display)	Transmits/receives the signals for control of AWD system via CAN com- munication line to/from AWD control unit. For transmitting/receiving mainly signals, refer to <u>DLN-14. "AWD SYSTEM : System Description"</u> Refer to <u>MWI-6. "METER SYSTEM : Component Parts Location"</u> for de- tailed installation location.
2	Steering angle sensor	Transmits/receives the signals for control of AWD system via CAN communication line to/from AWD control unit. For transmitting/receiving mainlysignals, refer to https://www.dwb.nc.internation-line-to-system-bescription Refer to https://www.dwb.nc.internation-line-to-system-bescription Refer to https://www.dwb.nc.internation-line-to-system-bescription Refer to https://www.dwb.nc.internation-line-to-system-bescription Refer to <a :="" awd="" description"<="" href="https://www.dwb.nc.internation-line-to-system-bescription</td></tr><tr><td>3</td><td>ABS actuator and electric unit (control unit)</td><td>Transmits/receives the signals for control of AWD system via CAN com-
munication line to/from AWD control unit. For transmitting/receiving mainly
signals, refer to <u>DLN-14, " system="" u=""> Refer to <u>BRC-8, "Component Parts Location"</u> for detailed installation loca- tion.
4	тсм	Transmits/receives the signals for control of AWD system via CAN communication line to/from AWD control unit. For transmitting/receiving mainlysignals, refer to

COMPONENT PARTS

< SYSTEM DESCRIPTION >

No.	Component parts	Reference/Function	
5	ECM	Transmits/receives the signals for control of AWD system via CAN com- munication line to/from AWD control unit. For transmitting/receiving mainly signals, refer to <u>DLN-14. "AWD SYSTEM : System Description"</u> Refer to <u>EC-15. "ENGINE CONTROL SYSTEM : Component Parts Loca- tion"</u> for detailed installation location.	
6	Front wheel sensor	BRC-10, "Wheel Sensor and Sensor Rotor"	
7	Rear wheel sensor		
8	AWD solenoid	DLN-10, "AWD Solenoid"	
9	Electric controlled coupling	DLN-10, "Electric Controlled Coupling"	
10	AWD control unit	DLN-10, "AWD Control Unit"	

AWD Control Unit

- Controls driving force distribution by signals from each sensor from front wheel driving mode (100:0) to 4wheel driving mode (50:50).
- Front wheel driving conditions is available by fail-safe function if malfunction is detected in AWD system.
- AWD actuator relay is integrated with AWD control unit, and supplies AWD solenoid with voltage.

AWD Solenoid

Controls electric controlled coupling by command current from AWD control unit.

Electric Controlled Coupling

Electric controlled coupling is integrated with rear final drive and transmits driving force to rear final drive. For operation, refer to <u>DLN-12</u>, "Operation <u>Description</u>".

AWD Warning Icon/Display

AWD warning icon/display is displayed when there is a malfunction in AWD system. AWD warning icon/display indicates the vehicle is in fail-safe mode and shifting to front-wheel drive or 4-wheel drive (rear-wheels still have some driving torque).

AWD WARNING ICON/DISPLAY INDICATION

Condition	AWD warning icon/display
AWD system malfunction	AWD Error: See Owner's Manual
Protection function is activated due to heavy load to electric con- trolled coupling. (AWD system is not malfunctioning and AWD sys- tem changes to front wheel drive.) When this message is displayed, refer to <u>DLN-62</u> , " <u>Description</u> ".	AWD AWD High Temp. Stop Vehicle (Displaying for approximately 1 minute and then turned OFF)

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COMPONENT PARTS

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

Condition	AWD warning icon/display	- A
Large difference in diameter of front/rear tires When this message is displayed, refer to <u>DLN-63, "Diagnosis Pro-</u> cedure".	AWD Tire Size Incorrect: See Owner's Manual	В
Other then above (sustern normal)	JSDIA3105GB (Continuing to display until ignition switch is turned OFF)	С
Other than above (system normal) CAUTION:	OFF	- DLN

• AWD warning icon/display is displayed due to data reception error, CAN communication error etc.

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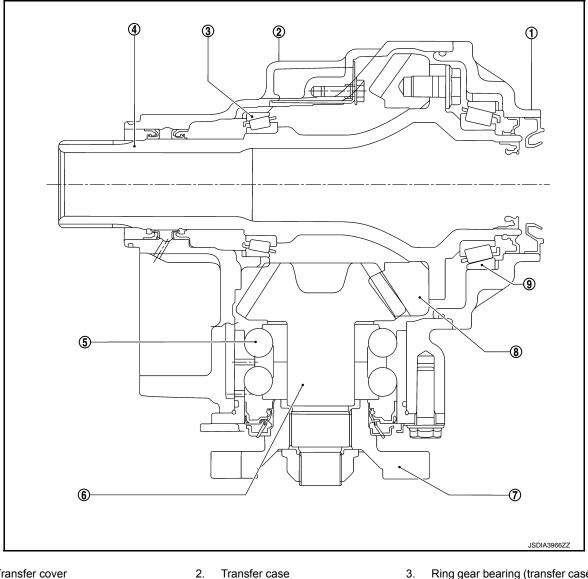
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STRUCTURE AND OPERATION

Sectional View

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- Transfer cover 1.
- 4. Ring gear shaft
- Companion flange 7.
- **Operation Description**

POWER TRANSFER DIAGRAM

Electric controlled coupling Transaxle Transfer Engine Rear final drive Propeller shaft Rear drive shaft SDIA1607E

5.

8.

Pinion bearing

Ring gear

- Ring gear bearing (transfer case side) 3.
- 6. Drive pinion
- 9. Ring gear bearing (transfer cover side)

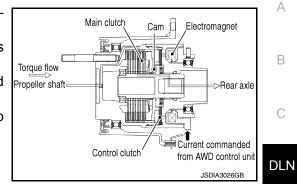
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STRUCTURE AND OPERATION

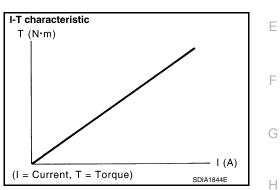
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ELECTRIC CONTROLLED COUPLING

- The AWD control unit supplies command current to electric con-1. trolled coupling (AWD solenoid).
- The control clutch is engaged by electromagnet and torque is 2. detected in control clutch.
- The cam operates in response to control clutch torque and 3. applies pressure to main clutch.
- 4. The main clutch transmits torgue to front wheels according to pressing power.



 Transmission torque to the rear wheels is determined according to command current.



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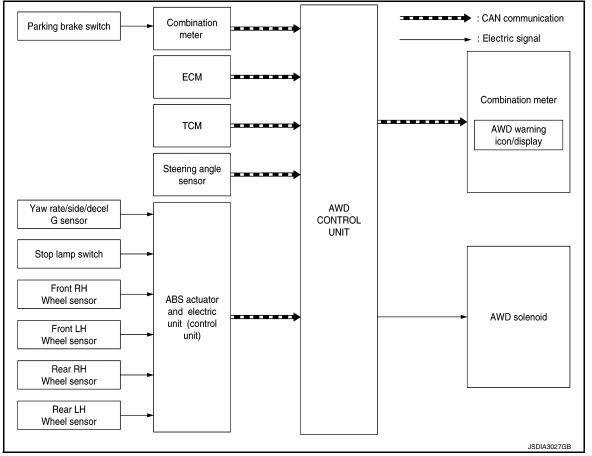
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< SYSTEM DESCRIPTION >

SYSTEM AWD SYSTEM

AWD SYSTEM : System Description

SYSTEM DIAGRAM



INPUT/OUTPUT SIGNAL It transmits/receives each signal from the following AWD control unit via CAN communication line.

Component parts	Function
ABS actuator and electric unit (control unit)	 Transmits the following signals via CAN communication to AWD control unit. Vehicle speed signal Stop lamp switch signal (brake signal) Yaw rate sensor signal Side G sensor signal Decel G sensor signal
ECM	Transmits the following signals via CAN communication to AWD control unit.Accelerator pedal position signalEngine speed signal
ТСМ	Transmits the following signals via CAN communication to AWD control unit.Input shaft revolutional signalCVT ratio signal
Combination meter	Transmits conditions of parking brake switch signal via CAN communication to AWD con- trol unit.
	Receives the following signal via CAN communication from AWD control unit. • AWD warning icon/display signal
Steering angle sensor	Transmits conditions of steering angle sensor signal via CAN communication to AWD control unit.

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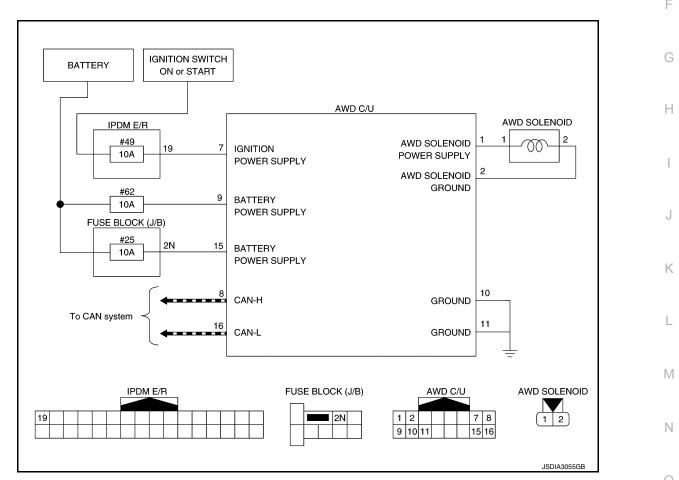
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DESCRIPTION

- AWD controls distribution of drive power between front-wheel drive (100:0) and 4-wheel drive (50:50) conditions according to signals from sensors.
- By receiving the steering angle sensor signal, yaw rate sensor signal, side G sensor signal and decel G sensor signal, vehicle with VDC corrects a torque distribution for front and rear wheels according to a driving operation and a behavior of the vehicle during cornering and improves drivability and safety on a slippery road surface.
- Electronic control allows optimal distribution of torque to front/rear wheels to match road conditions.
- AWD mode makes possible stable driving possible with no wheel spin, on snowy roads or other slippery surfaces.
- On roads which do not require 4-wheel drive, it contributes to improved fuel economy by driving in conditions close to front-wheel drive.
- Sensor inputs determine the vehicle's turning condition, and tight cornering/braking are controlled by distributing optimum torque to rear wheels.
 NOTE:

Light tight-corner braking symptom may occur depending on driving condition. This is not malfunction.

AWD SYSTEM : Circuit Diagram



AWD SYSTEM : Fail-Safe

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- If any malfunction occurs in AWD electrical system, and control unit detects the malfunction, AWD warning icon/display on information display is displayed to indicate system malfunction.
- When AWD warning icon/display is displayed, vehicle changes to front-wheel drive or shifts to 4-wheel drive (rear-wheels still have some driving torque).

SYSTEM

< SYSTEM DESCRIPTION >

DTC	AWD warning icon/display	Possible cause	Vehicle condition
C1201		Internal malfunction of AWD control unit	
C1203		ABS malfunction Vehicle speed signal error 	-
C1204		 Internal malfunction of electronic controlled coupling Malfunction of AWD solenoid power supply circuit (open or short) Malfunction of AWD solenoid command current 	
C1205	AWD Error: AWDSee Owner's Manual	 Internal malfunction of AWD control unit Malfunction of AWD solenoid power supply circuit (ground short) 	Front-wheel drive or shifts to 4-wheel drive (Rear- wheels still have some driving torgue)
C1210		Malfunction of engine control system	
P1804	JSDIA3103GB	Internal malfunction of AWD control unit	-
P181F		Writing unit characteristics is incomplete.	-
U1000		CAN communication errorMalfunction of AWD control unit	-
U1010	1	Malfunction of AWD control unit	1

AWD SYSTEM : Protection Function

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AWD system activates its protection function (shuts down AWD system temporarily) if AWD system detects high load continuously or the front wheel tire size differs from the rear tire size. (AWD system is automatically restored if AWD system no longer detects any overload or the tire size difference is eliminated.)

AWD warning icon/display	Possible cause	Vehicle condition
AWD AWD High Temp. Stop Vehicle JSDIA3104GB (Displaying for approximately 1 minute and then turned OFF)	Drive train parts in protection mode. It is not malfunction. (Internal temperature rise of electronic controlled coupling) When this message is displayed, refer to <u>DLN-62, "Descrip-</u> <u>tion"</u> .	Shuts down AWD system tem-
AWD Tire Size Incorrect: See Owner's Manual JSDIA3105GB (Continuing to display until ignition switch is turned OFF)	Malfunction in each tire or different tire diameter When this message is displayed, refer to <u>DLN-63, "Diagno-</u> sis Procedure".	porarily (Front wheel drive)

DIAGNOSIS SYSTEM (AWD CONTROL UNIT)

< SYSTEM DESCRIPTION >

DIAGNOSIS SYSTEM (AWD CONTROL UNIT)

CONSULT Function

CAUTION:

After disconnecting the CONSULT vehicle interface (VI) from the data link connector, the ignition must be cycled OFF \rightarrow ON (for at least 5 seconds) \rightarrow OFF. If this step is not performed, the BCM may not go to "sleep mode", potentially causing a discharged battery and no-start condition.

APPLICATION ITEMS

CONSULT can display each diagnostic item using the diagnostic test modes as follows.

Diagnostic test mode	Function
ECU Identification	AWD control unit part number can be read.
Self Diagnostic Result	Self-diagnostic results and freeze frame data can be read and erased quickly.*
Data Monitor	Input/Output data in the AWD control unit can be read.
Active Test	Diagnostic Test Mode in which CONSULT drives some actuators apart from the AWD control unit and also shifts some parameters in a specified range.
Work support	This mode enable a technican to adjust some devices faster and more accurately by following the indication on the CONSULT.

• DTC

• Freeze frame data (FFD)

ECU IDENTIFICATION

AWD control unit part number can be read.

SELF DIAGNOSTIC RESULT	
Refer to DLN-22, "DTC Index".	

When "PRSNT" is displayed on self-diagnosis result.

• The system is presently malfunctioning.

When "PAST" is displayed on self-diagnosis result.

 System malfunction in the past 	t is detected, but the system is presently normal.
--	--

FREEZE FRAME DATA (FFD)

The following vehicle status is recorded when DTC is detected and is displayed.

Freeze Frame Data Item	Description		
	 The number of times that ignition switch is turned ON after the DTC is detected is displayed. When "0" is displayed: It indicates that the system is presently malfunctioning. When except "0" is displayed: It indicates that system malfunction in the past is detected, but the system is presently mathematical acception. 	M	
IGN COUNTER [0 - 39]	ently normal. NOTE:	Ν	
	Each time when ignition switch is turned OFF to ON, numerical number increases in 1→2→338→39. When the operation number of times exceeds 39, the number do not increase and "39" is displayed until self-diagnosis is erased.	0	

DATA MONITOR

NOTE:

The following table includes information (items) inapplicable to this vehicle. For information (items) applicable P to this vehicle, refer to CONSULT display items.

Monitor item (Unit)	Remarks
STOP LAMP SW [On/Off]	Stop lamp switch signal status via CAN communication line is displayed.
ENG SPEED SIG [Run/Stop]	Engine status is displayed.
ETS ACTUATOR [On/Off]	Operating condition of AWD actuator relay (integrated in AWD control unit) is displayed.

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DIAGNOSIS SYSTEM (AWD CONTROL UNIT)

< SYSTEM DESCRIPTION >

[TRANSFER: TY21C]

Monitor item (Unit)	Remarks
4WD WARN LAMP [On/Off]	Control status of AWD warning icon/display is displayed.
4WD MODE SW [AUTO/LOCK]	Mode switch is not equipped, but displayed.
4WD MODE MON [AUTO/LOCK]	Control status of AWD is displayed.
DIS-TIRE MONI [mm]	Improper size tire installed condition is displayed.
P BRAKE SW [On/Off]	Parking switch signal status via CAN communication line is displayed.
BATTERY VOLT [V]	Power supply voltage for AWD control unit
THRTL POS SEN [%]	Throttle opening status is displayed.
ETS SOLENOID [A]	Monitored value of current at AWD solenoid
FR RH SENSOR [km/h] or [mph]	Wheel speed calculated by front RH wheel sensor signal is displayed.
FR LH SENSOR [km/h] or [mph]	Wheel speed calculated by front LH wheel sensor signal is displayed.
RR RH SENSOR [km/h] or [mph]	Wheel speed calculated by rear RH wheel sensor signal is displayed.
RR LH SENSOR [km/h] or [mph]	Wheel speed calculated by rear LH wheel sensor signal is displayed.

ACTIVE TEST

Use this mode to determine and identify the details of a malfunction based on self-diagnostic results or data monitor. AWD control unit gives drive signal to actuator with receiving command from CONSULT to check operation of actuator.

Test item	Condition	Description
ETS S/V (Detects AWD solenoid)	 Vehicle stopped Engine running No DTC detected 	 Change command current value to AWD solenoid, and then change driving mode. (Monitor value is normal if it is within approx. ±10% of command value.) Qu: Increase current value in increments of 0.2 A Qd: Decrease current value in increments of 0.2 A UP: Increase current value in increments of 0.02 A DOWN: Decrease current value in increments of 0.02 A

CAUTION:

Never energize continuously for a long time.

WORK SUPPORT

Item	Usage
UNIT CHARACTERISTICS DATA	Display the unit characteristics of electric controlled coupling written to AWD control unit.
UNIT CHARACTERISTICS WRITE	Writes the unit characteristics of electric controlled coupling to AWD control unit.

ECU DIAGNOSIS INFORMATION AWD CONTROL UNIT

Reference Value

VALUES ON THE DIAGNOSIS TOOL

NOTE:

С The following table includes information (items) inapplicable to this vehicle. For information (items) applicable to this vehicle, refer to CONSULT display items.

Monitor item	Condition	Value/Status
	Brake pedal: Depressed	On
STOP LAMP SW	Brake pedal: Released	Off
ENG SPEED SIG	Engine stopped (Engine speed: Less than 400 rpm)	Stop
ENG SPEED SIG	Engine running (Engine speed: 400 rpm or more)	Run
ETS ACTUATOR	Engine stopped (Ignition switch: ON)	Off
ETS ACTUATOR	Engine running	On
	AWD warning icon/display: ON	On
4WD WARN LAMP	AWD warning icon/display: OFF	Off
4WD MODE SW	Always	AUTO
4WD MODE MON	Always	AUTO
	Vehicle running with normal size tire installed	0 – 4 mm
DIS-TIRE MONI	Vehicle running with improper size tire installed (Front/rear tire size difference, wear condition)	4 – 8 mm, 8 – mm
	Parking brake operated	On
P BRAKE SW	Parking brake not operated	Off
BATTERY VOLT	Always	Battery voltage
THRTL POS SEN	When depressing accelerator pedal (Value rises gradually in response to throttle position.)	0 – 100%
ETS SOLENOID	Engine running • At idle speed	Approx. 0.000 A
	Engine running 3,000 rpm or more constant 	Approx. 0.000 – 1.800 A*
	Vehicle stopped	0.00 km/h (0.00 mph)
FR RH SENSOR	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10% or less)
	Vehicle stopped	0.00 km/h (0.00 mph)
FR LH SENSOR	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10% or less)
	Vehicle stopped	0.00 km/h (0.00 mph)
RR RH SENSOR	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10% or less)
	Vehicle stopped	0.00 km/h (0.00 mph)
RR LH SENSOR	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Nearly matches the speed meter display (±10%)

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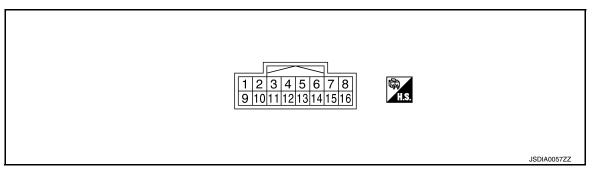
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AWD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

*: The values are changed by throttle opening and engine speed.

TERMINAL LAYOUT



PHYSICAL VALUES

	nal No. color)	Description		Condition	Value (Approx.)
+	-	Signal name	Input/ Output	Condition	value (Applox.)
1	Cround	AWD solenoid power sup-	Output	Engine speed: At idle	0 V
(LG)	Giouna	ply		Engine speed: 3,000 rpm or more constant	2.5 V*
2 (V)	Ground	AWD solenoid ground	_	Always	0 V
7	Cround	lapition owitch	Input	Ignition switch: ON	Battery voltage
(W)	(W) Ground	Ignition switch	Input	Ignition switch: OFF	0 V
8 (L)	_	CAN-H	Input/ Output	_	_
9 (SB)	Ground	Power supply (AWD sole- noid)	Input	Always	Battery voltage
10 (GR)	Ground	Ground	_	Always	0 V
11 (GR)	Ground	Ground	_	Always	0 V
15 (Y)	Ground	Power supply (AWD con- trol unit)	Input	Always	Battery voltage
16 (P)	_	CAN-L	Input/ Output	_	_

*: The values are changed by throttle opening and engine speed.

CAUTION:

When using circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

Fail-Safe

INFOID:000000009694276

- If any malfunction occurs in AWD electrical system, and control unit detects the malfunction, AWD warning icon/display on information display is displayed to indicate system malfunction.
- When AWD warning icon/display is displayed, vehicle changes to front-wheel drive or shifts to 4-wheel drive (rear-wheels still have some driving torque).

AWD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

DTC	AWD warning icon/display	Possible cause	Vehicle condition	А
C1201		Internal malfunction of AWD control unit		
C1203	-	ABS malfunction Vehicle speed signal error 	-	В
C1204		 Internal malfunction of electronic controlled coupling Malfunction of AWD solenoid power supply circuit (open or short) Malfunction of AWD solenoid command current 		С
C1205	AWD Error: AWDSee Owner's Manual	 Internal malfunction of AWD control unit Malfunction of AWD solenoid power supply circuit (ground short) 	Front-wheel drive or shifts to 4-wheel drive (Rear- wheels still have some driving torgue)	DLN
C1210	-	Malfunction of engine control system		
P1804	JSDIA3103GB	Internal malfunction of AWD control unit	-	F
P181F	-	Writing unit characteristics is incomplete.	-	
U1000		CAN communication error Malfunction of AWD control unit	-	F
U1010	1	Malfunction of AWD control unit]	

Protection Function

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AWD system activates its protection function (shuts down AWD system temporarily) if AWD system detects high load continuously or the front wheel tire size differs from the rear tire size. (AWD system is automatically restored if AWD system no longer detects any overload or the tire size difference is eliminated.)

AWD warning icon/display	Possible cause	Vehicle condition	
AWD AWD High Temp. Stop Vehicle (Displaying for approximately 1 minute and then turned OFF)	Drive train parts in protection mode. It is not malfunction. (Internal temperature rise of electronic controlled coupling) When this message is displayed, refer to <u>DLN-62</u> , " <u>Descrip-</u> <u>tion</u> ".	Shuts down AWD system tem-	I J
		porarily (Front wheel drive)	L
AWD Tire Size Incorrect: See Owner's Manual	Malfunction in each tire or different tire diameter When this message is displayed, refer to <u>DLN-63, "Diagno-</u> <u>sis Procedure"</u> .		M
JSDIA3105GB (Continuing to display until ignition switch is turned OFF)			Ν

DTC Inspection Priority Chart

If some DTCs are displayed at the same time, perform inspections one by one based on the following priority chart.

Priority	Detected items (DTC)
1	U1000 CAN COMM CIRCUIT U1010 CONTROL UNIT (CAN)
2	C1201 CONTROLLER FAILURE C1205 4WD ACTUATOR RLY

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AWD CONTROL UNIT

< ECU DIAGNOSIS INFORMATION >

[TRANSFER: TY21C]

Priority	Detected items (DTC)
3	C1204 4WD SOLENOID
4	C1203 ABS SYSTEM C1210 ENGINE SIGNAL 1
5	P1804 CONTROL UNIT 3
6	P181F INCOMP CALIBRATION

DTC Index

INFOID:000000009694279

DTC	Display Item	Reference
C1201	CONTROLLER FAILURE	DLN-43, "DTC Logic"
C1203	ABS SYSTEM	DLN-44, "DTC Logic"
C1204	4WD SOLENOID	DLN-45, "DTC Logic"
C1205	4WD ACTUATOR RLY	DLN-48, "DTC Logic"
C1210	ENGINE SIGNAL 1	DLN-50, "DTC Logic"
P1804	CONTROL UNIT 3	DLN-51, "DTC Logic"
P181F	INCOMP CALIBRATION	DLN-52, "DTC Logic"
U1000	CAN COMM CIRCUIT	DLN-53, "DTC Logic"
U1010	CONTROL UNIT (CAN)	DLN-54, "DTC Logic"

AWD SYSTEM

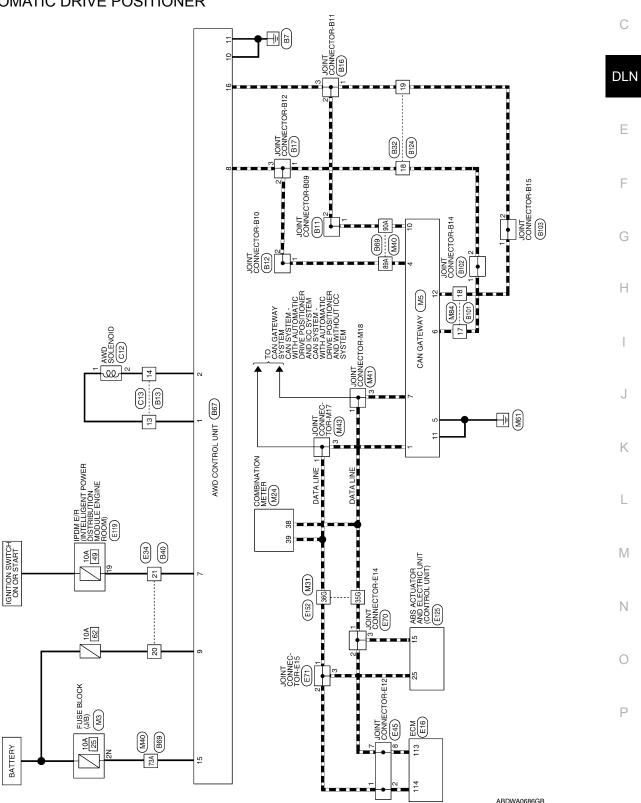
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WIRING DIAGRAM

AWD SYSTEM

Wiring Diagram

WITH AUTOMATIC DRIVE POSITIONER



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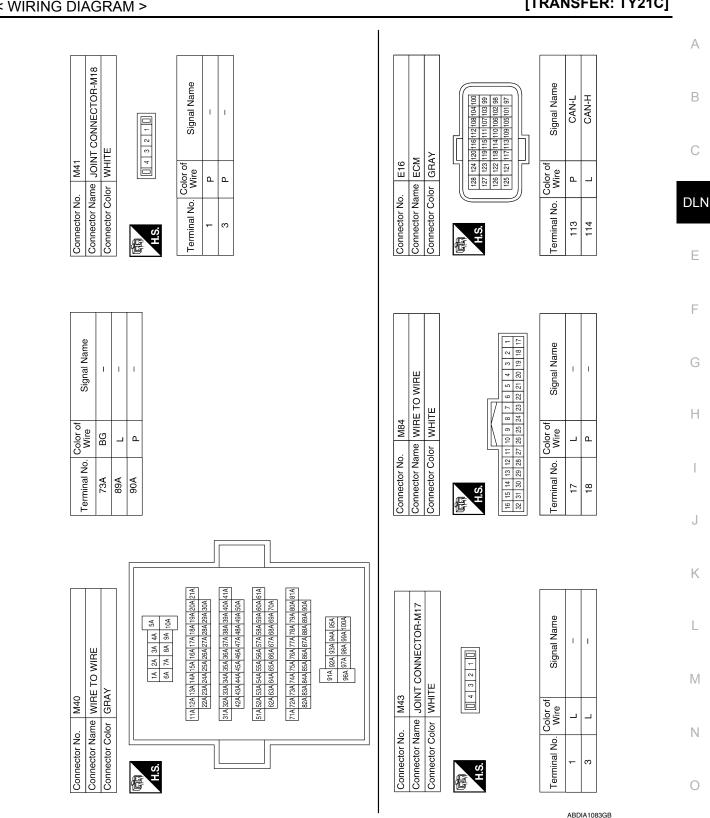
AWD SYSTEM - WITH AUTOMATIC DRIVE POSITIONER

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	Terminal No.	9	7	10	11	12							Terminal No		35G	36G	36G	
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Revision: August 2013

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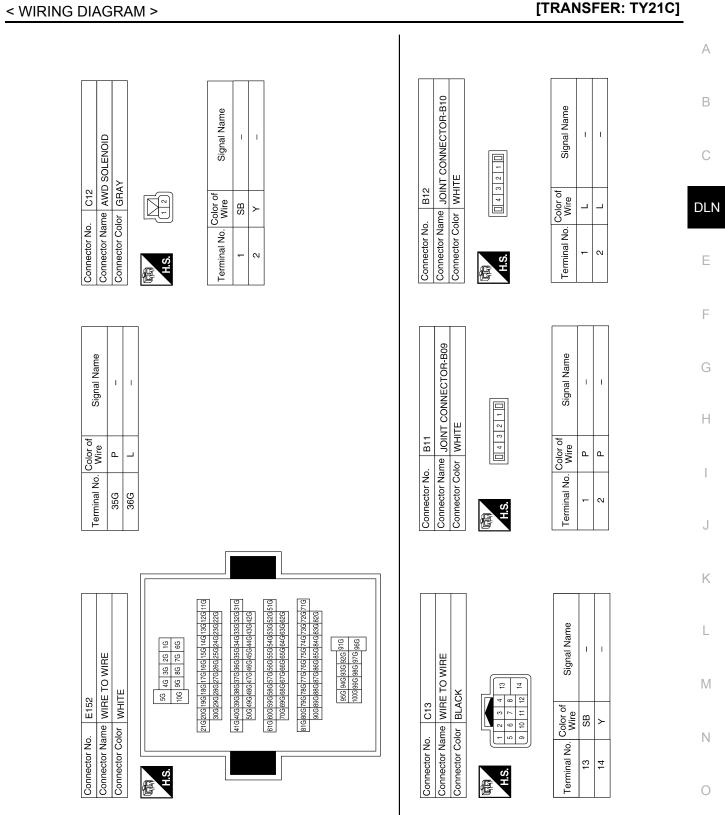
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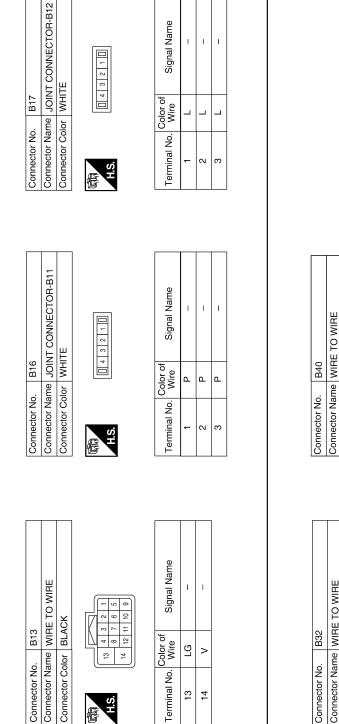
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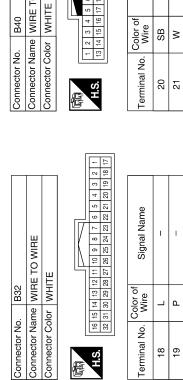
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AWD SYSTEM

< WIRING DIAGRAM >

IGNITION SWITCH

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Color of Wire

Terminal No.

Connector Name AWD CONTROL UNIT

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Connector No.

Connector Color WHITE

BATTERY (AWD SOLENOID)

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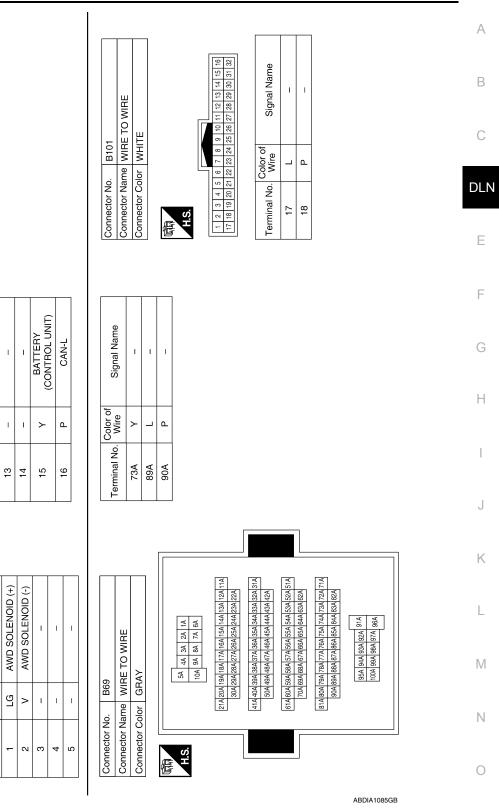
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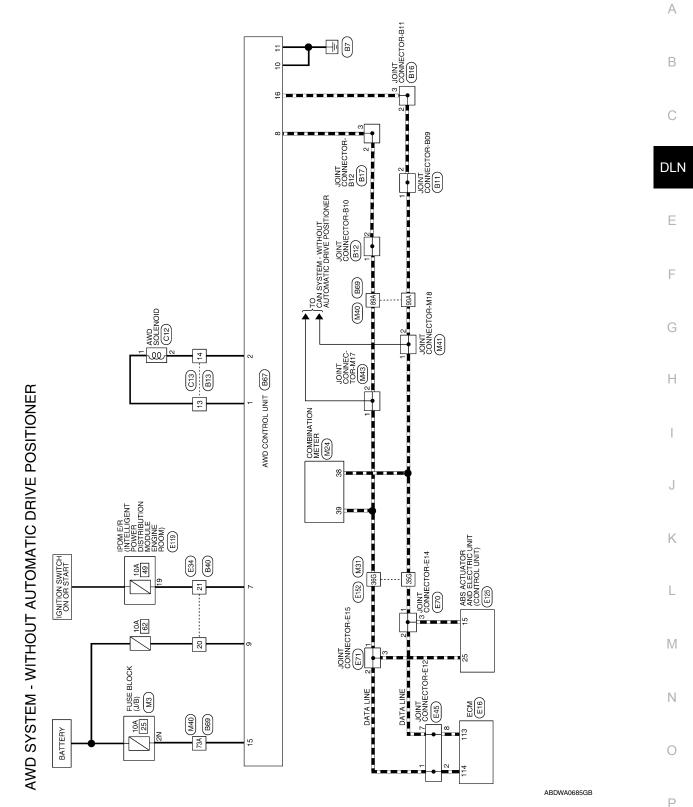
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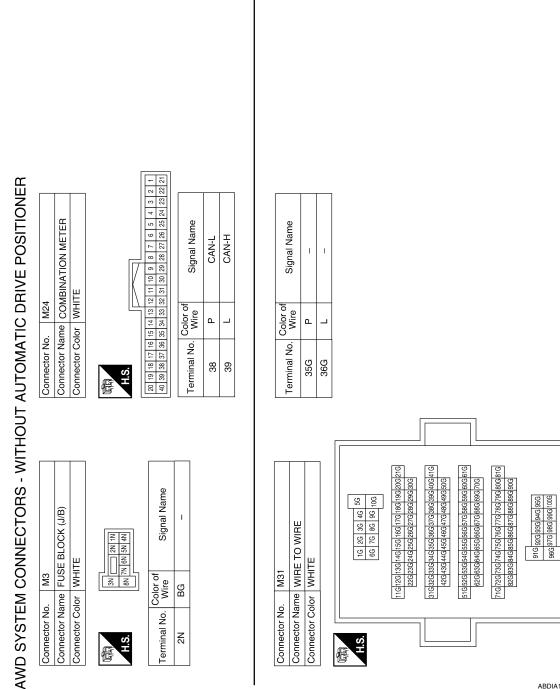
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AWD SYSTEM

WITHOUT AUTOMATIC DRIVE POSITIONER





Connector Color WHITE

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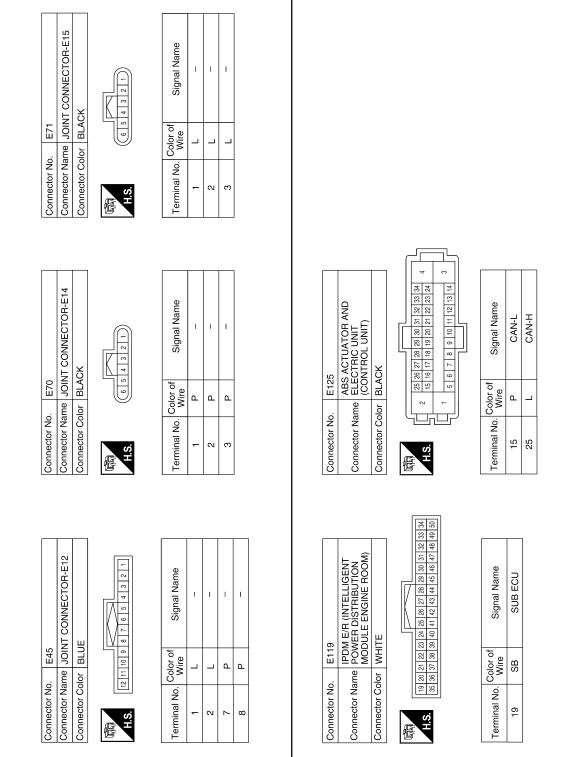
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Revision: August 2013

BATTERY (CONTROL UNIT) CAN-L

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AWD SOLENOID (+) AWD SOLENOID (-)

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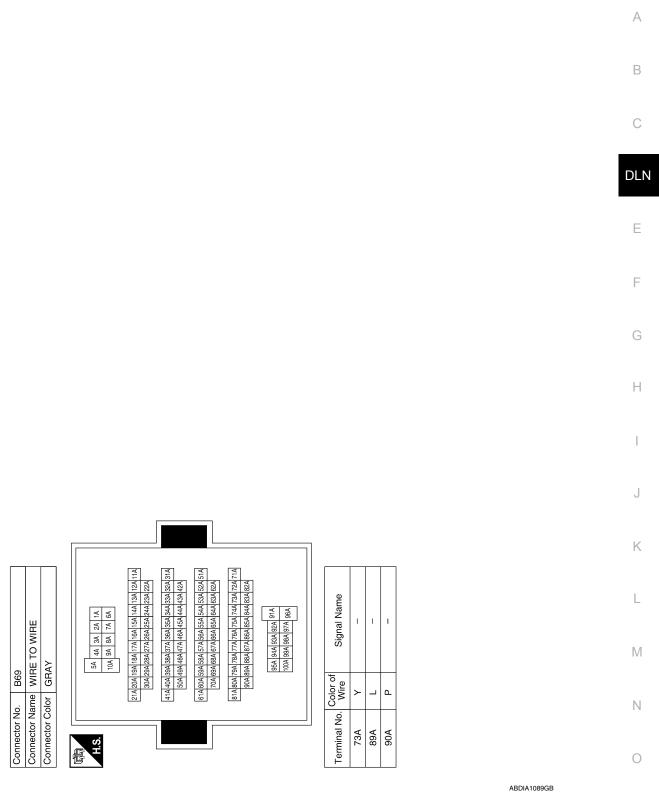
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I. I < WIRING DIAGRAM >



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BASIC INSPECTION DIAGNOSIS AND REPAIR WORK FLOW

Work Flow

INFOID:000000009694281

DETAILED FLOW

1.INTERVIEW FROM THE CUSTOMER

Clarify customer complaints before inspection. First of all, perform an interview utilizing <u>DLN-39</u>, "<u>Diagnostic</u> <u>Work Sheet</u>" and reproduce symptoms as well as fully understand it. Ask customer about his/her complaints carefully. Check symptoms by driving vehicle with customer, if necessary.

CAUTION:

Customers are not professional. Never guess easily like "maybe the customer means that...," or "maybe the customer mentions this symptom".

>> GO TO 2.

2.CHECK SYMPTOM

Reproduce the symptom that is indicated by the customer, based on the information from the customer obtained by interview. Also check that the symptom is not caused by protection function. Refer to <u>DLN-21</u>. "Protection Function".

CAUTION:

When the symptom is caused by normal operation, fully inspect each portion and obtain the understanding of customer that the symptom is not caused by a malfunction.

>> GO TO 3.

3.PERFORM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is any DTC detected?

YES >> Record or print self-diagnosis results. GO TO 4.

NO >> GO TO 6.

4.RECHECK SYMPTOM

With CONSULT

1. Erase self-diagnostic results for "ALL MODE AWD/4WD".

2. Perform DTC confirmation procedures for the error detected system.

NOTE:

If some DTCs are detected at the same time, determine the order for performing the diagnosis based on <u>LAN-</u><u>26, "Trouble Diagnosis Flow Chart"</u>.

Is any DTC detected?

YES >> GO TO 5.

NO >> Check harness and connectors based on the information obtained by interview. Refer to <u>GI-53</u>, <u>"Intermittent Incident"</u>.

5.REPAIR OR REPLACE ERROR-DETECTED PARTS

· Repair or replace error-detected parts.

- Reconnect part or connector after repairing or replacing.
- When DTC is detected, erase self-diagnostic results for "ALL MODE AWD/4WD".

>> GO TO 7.

O.IDENTIFY ERROR-DETECTED SYSTEM BY SYMPTOM DIAGNOSIS

Estimate error-detected system based on symptom diagnosis and perform inspection. <u>Can the error-detected system be identified?</u>

DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

[TRANSFER: TY21C]

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INFOID:000000009694282

YES >> GO TO 7. NO >> Check harness and connectors based on the information obtained by interview. Refer to <u>GI-53</u>, <u>"Intermittent Incident"</u>. **7.**FINAL CHECK @With CONSULT

With CONSULT

- 1. Check the reference value for AWD control module.
- 2. Recheck the symptom and check that symptom is not reproduced on the same conditions.

Is the symptom reproduced?

YES >> GO TO 3.

NO >> INSPECTION END

Diagnostic Work Sheet

Description

- In general, customers have their own criteria for a problem. Therefore, it is important to understand the symptom and status well enough by asking the customer about his/her concerns carefully. To systemize all the information for the diagnosis, prepare the interview sheet referring to the interview points.
- In some cases, multiple conditions that appear simultaneously may cause a DTC to be detected.

Interview sheet sample

		Int	erview sheet			
Customer	MR/MS	Registration number		Initial registi		
name		Vehicle type		VIN		
Storage date		Engine		Milea	je	km (Mile)
		□Vehicle does n	ot enter AWD mode.	•	·	
		□AWD warning	con/display is displa	iyed.		
Symptom		□Heavy tight-co	mer braking symptor	m occurs		
Symptom		□Noise □Vibration				
		DOthers ()	
First occurrence		DRecently D	lOthers ()
Frequency of	occurrence	□Always □l	Inder a certain cond	itions of 🛛 🗆	Sometimes (time(s)/day)	
		□Irrelevant				
Climate con-	Weather	□Fine □Clo	ud 🗆 Rain 🗆	Snow □Ot	hers ()
ditions	Temperature	□Hot □War	n □Cool □C	Cold DTem	perature (Approx.	°C)
	Relative humidity	□High □Moderate □Low				
Road conditions		□Urban area □Mounting road	□Suburb area (uphill or down hill)	□High way □Rough re	bad	
Operation conditions, etc.		□Irrelevant □When engine s □During driving □During deceler	During acceler	ration □At	constant speed driving curve or left curve)	

DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

[TRANSFER: TY21C]

		Interview shee	t	
Customer MR/MS	MR/MS	Registration number	Initial year registration	
		Vehicle type	VIN	
Storage date		Engine	Mileage	km (Mile)
Storage date Other conditions		Engine	Mileage	km (Mi

Memo

ADDITIONAL SERVICE WHEN REPLACING AWD CONTROL UNIT < BASIC INSPECTION > [TRANSFER: TY21C] ADDITIONAL SERVICE WHEN REPLACING AWD CONTROL UNIT

Description	A
When replacing AWD control unit, unit characteristics writing is required. Work Procedure	В
1.PERFORM WRITING UNIT CHARACTERISTICS	С
Perform writing unit characteristics of electric controlled coupling.	
>> Refer to <u>DLN-42, "Work Procedure"</u> .	DLN
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UNIT CHARACTERISTICS WRITING

< BASIC INSPECTION >

UNIT CHARACTERISTICS WRITING

Description

When replacing AWD control unit, rear final drive assembly and/or electric controlled coupling, unit characteristics of electric controlled coupling writing is required.

Work Procedure

1. UNIT CHARACTERISTICS WRITING

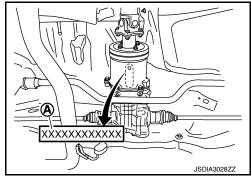
With CONSULT Confirm the un

1. Confirm the unit characteristics (A) of electric controlled coupling.

NOTE:

- Unit characteristics is 12-digit alphanumeric.
- 2. Turn the ignition switch OFF to ON.
- 3. Select "UNIT CHARACTERISTICS WRITE" in "WORK SUP-PORT" for "ALL MODE AWD/4WD".
- 4. Input unit characteristics.
- 5. Select "Start".
- Check that "UNIT CHARACTERISTICS WRITE COMPLETED" is displayed.

>> WORK END



INFOID:000000009694285

INFOID:000000009694286

[TRANSFER: TY21C]

DTC/CIRCUIT DIAGNOSIS

C1201 AWD CONTROL UNIT

DTC Logic

INFOID:000000009694287 B

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1201	CONTROLLER FAILURE	Malfunction has occurred inside AWD control unit.	Internal malfunction of AWD control unit
TC CONFIF	MATION PROCEDURE		
.PRECOND	ITIONING		
		" has been previously conducted a	always turn ignition switch OFF and
) seconds before conducti		
-	O TO 2.		
.PERFORM	DTC CONFIRMATION		
) With CONS			
	gnition switch OFF to ON. elf-diagnosis for "ALL MOI	OF AWD/4WD"	
DTC "C120"	•		
YES >> Pr	oceed to DLN-43, "Diagno	osis Procedure".	
	SPECTION END		
iagnosis F	Procedure		INFOID:00000009694288
.PERFORM	SELF-DIAGNOSIS		
) With CONS			
	-diagnostic results for "AL	L MODE AWD/4WD". en wait 10 seconds or more.	
	elf-diagnosis for "ALL MOI		
DTC "C120"	1" detected?		
		Refer to DLN-67, "Removal and Ins	
		air or replace error-detected parts.	nnection with harness connector. If
-	,		

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[TRANSFER: TY21C]

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C1203 ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

< DTC/CIRCUIT DIAGNOSIS >

C1203 ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

DTC Logic

INFOID:000000009694289

[TRANSFER: TY21C]

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1203	ABS SYSTEM	Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit).	ABS malfunction Vehicle speed signal error

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2.PERFORM DTC CONFIRMATION

(I) With CONSULT

1. Start the engine and drive at 30 km/h (19 MPH) or more for approximately 1 minute.

2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1203" detected?

YES >> Proceed to DLN-44, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009694290

1.PERFORM ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT) SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ABS".

Is any DTC detected?

YES >> Check the DTC. Refer to <u>TM-61, "DTC Index"</u>.

NO >> GO TO 2.

2. CHECK TERMINALS AND HARNESS CONNECTORS

Check AWD control unit pin terminals for damage or loose connection with harness connector.

Is inspection result normal?

- YES >> After turning the ignition switch OFF, perform DTC confirmation procedure again. If DTC "C1203" is detected, Replace AWD control unit. Refer to <u>DLN-67, "Removal and Installation"</u>.
- NO >> Repair or replace error-detected parts.

C1204 AWD SOLENOID

< DTC/CIRCUIT DIAGNOSIS >

C1204 AWD SOLENOID

DTC Logic

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В

INFOID:000000009694291

[TRANSFER: TY21C]

DTC DETECTION LOGIC

	Display	item	Malfunction detected condition	Possible cause
C1204	4WD SOLENOII	D	Malfunction related to AWD solenoid has been detected.	 Internal malfunction of electronic con- trolled coupling Malfunction of AWD solenoid power supply circuit (open or short) Malfunction of AWD solenoid com- mand current
C CONFI	RMATION PRO	OCEDURE		
	FIRMATION PRO			lways turn ignition switch OFF and
>> (-	GO TO 2.			
.PERFORM	I DTC CONFIRM	MATION		
Perform s	SULT ignition switch O self-diagnosis for 04" detected?		E AWD/4WD".	
	Proceed to <u>DLN-4</u> NSPECTION EN		sis Procedure".	
iagnosis	Procedure			INFOID:00000009694292
.CHECK A	WD SOLENOID	POWER SU	IPPLY (1)	
Turn the i Disconne	ignition switch O	FF. unit harness		round.
Turn the i Disconne Check the	ignition switch O	FF. unit harness	connector. trol unit harness connector and g	round.
Turn the i Disconne Check the	ignition switch O ct AWD control e voltage betwee	FF. unit harness	connector.	round.
Turn the i Disconne Check the AWD co Connector B67	ignition switch O ect AWD control of e voltage betwee ontrol unit Terminal 9	FF. unit harness en AWD con — Ground	connector. trol unit harness connector and g	round.
Turn the i Disconne Check the AWD co Connector B67 Turn the i CAUTION Never sta	ignition switch O ect AWD control of e voltage between ontrol unit Terminal 9 ignition switch O N: art the engine.	FF. unit harness en AWD con 	connector. trol unit harness connector and gr Voltage	
Turn the i Disconne Check the AWD co Connector B67 Turn the i CAUTIOI Never sta Check the	ignition switch O ect AWD control of e voltage between ontrol unit Terminal 9 ignition switch O N: art the engine.	FF. unit harness en AWD con 	connector. trol unit harness connector and gr Voltage Battery voltage trol unit harness connector and gr	
Turn the i Disconne Check the AWD co Connector B67 Turn the i CAUTIOI Never sta Check the	ignition switch O ect AWD control of e voltage between ontrol unit Terminal 9 ignition switch O N: art the engine. e voltage between	FF. unit harness en AWD con 	connector. trol unit harness connector and gr Voltage Battery voltage	
Turn the i Disconne Check the AWD co Connector B67 Turn the i CAUTION Never sta Check the	ignition switch O ect AWD control of e voltage between ontrol unit Terminal 9 ignition switch O N: art the engine. e voltage between ontrol unit	FF. unit harness en AWD con 	connector. trol unit harness connector and gr Voltage Battery voltage trol unit harness connector and gr	
Turn the i Disconne Check the AWD co Connector B67 Turn the i CAUTIOI Never sta Check the AWD co Connector B67 the inspect (ES >> C NO >> C	ignition switch O ect AWD control of e voltage between ontrol unit Terminal 9 ignition switch O N: art the engine. e voltage between ontrol unit Terminal	FF. unit harness on AWD con Ground N. en AWD con Ground <u>I?</u>	connector. trol unit harness connector and gr Voltage Battery voltage trol unit harness connector and gr Voltage Battery voltage	

C1204 AWD SOLENOID

< DTC/CIRCUIT DIAGNOSIS >

Check the harness for open or short between AWD control unit harness connector No.9 terminal and 10A fuse (#62).

Is the inspection result normal?

YES >> Perform the trouble diagnosis for power supply circuit. Refer to <u>PG-11, "Wiring Diagram - BAT-</u> <u>TERY POWER SUPPLY -"</u>.

NO >> Repair or replace error-detected parts.

3.CHECK AWD SOLENOID GROUND

Check the continuity between AWD control unit harness connector and ground.

AWD co	ntrol unit		Continuity	
Connector	Terminal		Continuity	
B67	10	Ground	Existed	
807	11	Ground	Existed	

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace error-detected parts.

4.CHECK AWD SOLENOID CIRCUIT (1)

Check the resistance between AWD control unit harness connector.

	Resistance (Approx.)		
Connector	Terr		
B67	1	2	2.45 Ω

Is the inspection result normal?

YES >> GO TO 7.

NO >> GO TO 5.

5.CHECK AWD SOLENOID CIRCUIT (2)

1. Remove AWD solenoid harness connector.

2. Check the continuity between AWD control unit harness connector and AWD solenoid harness connector.

AWD co	ontrol unit	unit AWD solenoid		Continuity
Connector	Terminal	Connector	Terminal	Continuity
B67	1	C12	1	Existed
607	2	012	2	LAISIEU

3. Check the continuity between AWD control unit harness connector and the ground.

AWD co	ntrol unit		Continuity	
Connector	Terminal		Continuity	
B67	1	Ground	Not existed	
807	2	Ground	NOT EXISTED	

Is the inspection result normal?

YES >> GO TO 6.

NO >> Repair or replace error-detected parts.

6.CHECK AWD SOLENOID

Check AWD solenoid. Refer to DLN-47. "Component Inspection".

Is the inspection result normal?

YES >> GO TO 7.

NO >> AWD solenoid is malfunctioning. Replace electric controlled coupling. Refer to <u>DLN-115.</u> <u>"Removal and Installation"</u>.

C1204 AWD SOLENOID

[TRANSFER: TY21C]

7. СНЕСК ТЕ	ERMINALS AN	ID HARNESS CON	NECTORS	А
			age or loose connection with harness connector. e or loose connection with harness connector.	
	eplace AWD o		DLN-67, "Removal and Installation".	В
Componen	t Inspection	n	INFOID:00000009694293	С
1.CHECK AV	VD SOLENOI	D		
1. Turn the i	gnition switch	OFF.		DL
		oid harness connect etween AWD solenc	tor. vid harness connector terminals.	
	<u> </u>	Ι		E
	solenoid minal	Resistance (Approx.)		
1	2	2.45 Ω		F
NO >> A'	SPECTION E	END is malfunctioning.	Replace electric controlled coupling. Refer to DLN-115.	G
<u>"</u>	<u>Removal and I</u>	<u>nstallation"</u> .		Н
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< DTC/CIRCUIT DIAGNOSIS >

< DTC/CIRCUIT DIAGNOSIS >

C1205 AWD ACTUATOR RELAY

DTC Logic

INFOID:000000009694294

[TRANSFER: TY21C]

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1205	4WD ACTUATOR RLY	Malfunction has been detected from AWD actuator relay integrated with AWD control unit, or malfunction related to AWD solenoid has been detected.	 Internal malfunction of AWD control unit Malfunction of AWD solenoid power supply circuit (ground short)

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

(I) With CONSULT

- Turn the ignition switch OFF to ON.
- 2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1205" detected?

- YES >> Proceed to <u>DLN-48</u>, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

1.CHECK AWD SOLENOID CIRCUIT (1)

- 1. Turn the ignition switch OFF.
- 2. Disconnect AWD control unit harness connector.
- 3. Check the continuity between AWD control unit harness connector and the ground.

AWD control unit			Continuity	
Connector	Terminal		Continuity	
B67	1	Ground	Not existed	
607	2	Ground	Not existed	

Is the inspection result normal?

YES >> GO TO 4.

NO >> GO TO 2.

- 1. Disconnect AWD solenoid harness connector.
- 2. Check the continuity between AWD solenoid connector and the ground.

AWD solenoid		Continuity	
Terminal			
1	Ground	Not existed	
2	Ground	NOT EXISTED	

Is the inspection result normal?

YES >> GO TO 3.

INFOID:000000009694295

CAONE ANNO ACTUATOR RELAV

< DTC/CIRCUIT DIAGNOSIS > [TRANSFER: TY210] NO >> AWD solenoid is malfunctioning. Replace electric controlled coupling. Refer to DLN-11 "Removal and Installation".]
	<u>5.</u>
3. CHECK AWD SOLENOID CIRCUIT	
Check the continuity between AWD control unit harness connector and the ground.	_
AWD control unit — Continuity	
Connector Terminal	
B67 1 Ground Not existed	I
Is the inspection result normal?	
YES >> GO TO 4. NO >> Repair or replace damaged parts.	
4.CHECK TERMINALS AND HARNESS CONNECTORS	
<u>Is the inspection result normal?</u> YES >> After connecting each harness connector, perform DTC confirmation procedure again. When DT "C1205" is detected, replace AWD control unit. Refer to <u>DLN-67, "Removal and Installation"</u> . NO >> Repair or replace damaged parts.	С

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< DTC/CIRCUIT DIAGNOSIS >

C1210 ECM

DTC Logic

INFOID:000000009694296

[TRANSFER: TY21C]

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
C1210	ENGINE SIGNAL 1	Malfunction related to engine signal has been detected.	Malfunction of engine control system

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

With CONSULT

- 1. Start the engine and drive at 30 km/h (19 MPH) or more for approximately 1 minute.
- 2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "C1210" detected?

YES >> Proceed to diagnosis procedure. Refer to <u>DLN-50, "Diagnosis Procedure"</u>.

NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009694297

1.PERFORM ECM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ENGINE".

Is any DTC detected?

YES >> Check the DTC. Refer to <u>DLN-22, "DTC Index"</u>.

NO >> GO TO 2.

2. CHECK TERMINALS AND HARNESS CONNECTORS

Check AWD control unit pin terminals for damage or loose connection with harness connector.

Is inspection result normal?

- YES >> After turning the ignition switch OFF, perform DTC confirmation procedure again. If DTC "C1210" is detected, Replace AWD control unit. Refer to <u>DLN-67, "Removal and Installation"</u>.
- NO >> Repair or replace error-detected parts.

P1804 AWD CONTROL UNIT

< DTC/CIRCUIT DIAGNOSIS >

P1804 AWD CONTROL UNIT

DTC Logic

INFOID:000000009694298

[TRANSFER: TY21C]

DTC DETECTION LOGIC В DTC Malfunction detected condition Possible cause Display item Malfunction is detected in the memory Internal malfunction of AWD control P1804 **CONTROL UNIT 3** (EEPROM) system of AWD control unit. module. DTC CONFIRMATION PROCEDURE DLN 1.PRECONDITIONING If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and Е wait at least 10 seconds before conducting the next test. >> GO TO 2. F

2.PERFORM DTC CONFIRMATION

With CONSULT

- 1. Turn the ignition switch OFF to ON.
- 2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "P1804" detected?

YES >> Proceed to <u>DLN-51, "Diagnosis Procedure"</u>.

NO >> INSPECTION END

Diagnosis Procedure

1.PERFORM SELF-DIAGNOSIS AGAIN

(P) With CONSULT

Perform "DTC CONFIRMATION PROCEDURE" (self-diagnosis) again. Refer to DLN-51, "DTC Logic".

Is DTC "P1804" detected?

- YES >> Replace AWD control unit. Refer to <u>DLN-67, "Removal and Installation"</u>.
- NO >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace error-detected parts.

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INFOID-000000009694299

< DTC/CIRCUIT DIAGNOSIS >

P181F INCOMPLETE CALIBRATION

DTC Logic

INFOID:000000009694300

[TRANSFER: TY21C]

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
P181F	INCOMP CALIBRATION	When incomplete writing unit character- istics of rear final drive is detected.	Writing unit characteristics is incom- plete.

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

(R) With CONSULT

- Turn the ignition switch OFF to ON. 1.
- Perform self-diagnosis for "ALL MODE AWD/4WD". 2.

Is DTC "P181F" detected?

- YFS >> Proceed to DLN-52, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009694301

1.PERFORM WRITING UNIT CHARACTERISTICS

- 1. Erase self-diagnostic result for "ALL MODE AWD/4WD".
- Perform writing unit characteristics. Refer to DLN-42, "Work Procedure". 2.
- 3. Turn the ignition switch OFF to ON.
- Perform self-diagnosis for "ALL MODE AWD/4WD". 4.

Is any DTC except "P181F" detected?

- YES >> Perform trouble diagnosis for detected DTC. Refer to DLN-22, "DTC Index".
- NO >> GO TO 2.
- 2. PERFORM SELF-DIAGNOSIS AGAIN

(P) With CONSULT

Perform "DTC CONFIRMATION PROCEDURE" (self-diagnosis) again. Refer to DLN-22, "DTC Index". Is DTC "P181F" detected?

- YES >> Replace AWD control unit. Refer to DLN-67, "Removal and Installation".
- >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If NO any items are damaged, repair or replace error-detected parts.

< DTC/CIRCUIT DIAGNOSIS >

U1000 CAN COMM CIRCUIT

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

DTC Logic

INFOID:000000009694303

INFOID:000000009694302

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1000	CAN COMM CIRCUIT	AWD control unit is not transmitting/re- ceiving CAN communication signal for 2 seconds or more.	CAN communication errorMalfunction of AWD control unit
OTC CONFIR	RMATION PROCEDUR	E	
1.PRECOND	ITIONING		
		E" has been previously conducted, a	lways turn ignition switch OFF and
wait at least 1	0 seconds before conduc	ting the next test.	
>> G	O TO 2.		
2.perform	DTC CONFIRMATION		
 Turn the ig Perform s 	gnition switch OFF to ON elf-diagnosis for "ALL MC	DDE AWD/4WD".	
s DTC "U100			
	roceed to <u>DLN-53, "Diagr</u> ISPECTION END	nosis Procedure".	
Diagnosis I	Procedure		INFOID:00000000969430
-	N-26, "Trouble Diagnosis	s Flow Chart"	

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U1010 CONTROL UNIT (CAN)

Description

INFOID:000000009694305

[TRANSFER: TY21C]

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

DTC Logic

INFOID:000000009694306

DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1010	CONTROL UNIT (CAN)	Detecting error during the initial diagno- sis of CAN controller of AWD control unit.	Malfunction of AWD control unit

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION

(I) With CONSULT

- 1. Turn the ignition switch OFF to ON.
- 2. Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "U1010" detected?

YES >> Proceed to <u>DLN-54</u>, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000009694307

1.CHECK AWD CONTROL UNIT

Check AWD control unit harness connector for disconnection and deformation.

Is the inspection result normal?

- YES >> Replace AWD control unit. Refer to <u>DLN-67</u>, "Removal and Installation".
- NO >> Repair or replace error-detected parts.

< DTC/CIRCL			SUPPL	Y AND G	ROUND CIRCUIT [TRANSFER: TY21C]
POWER S			ROUNE) CIRCU	
Diagnosis I					• INFOID:00000009694308
1.CHECK AV			OWER SUP	PPLY (1)	
2. Disconne		ntrol unit har			onnector and ground.
AWD co	ontrol unit) (olt		- -
Connector	Termina		Volt	age (Approx.)	
B67	7	Grou	nd	0 V	-
	i: art the eng	jine.) control un	it harness co	nnector and ground.
AWD co	ntrol unit			Voltage	-
Connector	Termina	I		_	_
B67	7	Grou	nd Ba	ttery voltage	_
 Check the Disconnee 		(#49). 'R harness c y between AV	VD control	unit harness	connector and IPDM E/R harness connector.
AWD cont	rol unit		/IE/R	Continuity	
Connector	Terminal	Connector	Terminal		_
B67 5. Check the	7 e continuity	E119 between AV	19 VD control	Existed unit harness	_ connector and the ground.
					_
	ntrol unit	. –		Continuity	
Connector	Termina				-
B67	7	Grou	nd	Not existed	-
NO >> R 3.CHECK AV	erform the <u>ENITION P</u> epair or re	trouble diag <u>OWER SUP</u> place error-c ROL UNIT P	<u>PLY -"</u> . letected par	rts.	supply circuit. Refer to <u>PG-23, "Wiring Diagram -</u>
) control un	it harness co	nnector and ground.
	ntrol unit			Voltage	-
Connector	Termina				-

B67 15 Ground Battery voltage

3. Turn the ignition switch ON. CAUTION:

POWER SUPPLY AND GROUND CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

Never start the engine.

4. Check the voltage between AWD control unit harness connector and ground.

AWD co	ntrol unit		Voltage
Connector	Terminal	Vollage	
B67	15	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 5. NO >> GO TO 4.

4. CHECK AWD CONTROL UNIT POWER SUPPLY (4)

- 1. Turn the ignition switch OFF.
- 2. Check the 10A fuse (#25).
- 3. Disconnect fuse block (J/B) harness connector.
- Check the continuity between AWD control unit harness connector and fuse block (J/B) harness connector.

AWD control unit		Fuse block (J/B)		Continuity	
Connector	Terminal	Connector Terminal		Continuity	
B67	15	M3	2N	Existed	

5. Check the continuity between AWD control unit harness connector and the ground.

AWD control unit			Continuity
Connector	Terminal		Continuity
B67	15	Ground	Not existed

Is the inspection result normal?

- YES >> Perform the trouble diagnosis for power supply circuit. Refer to <u>PG-11, "Wiring Diagram BAT-</u> <u>TERY POWER SUPPLY -"</u>.
- NO >> Repair or replace error-detected parts.

5.CHECK AWD SOLENOID POWER SUPPLY (1)

- 1. Turn the ignition switch OFF.
- 2. Disconnect AWD solenoid harness connector.
- 3. Check the voltage between AWD control unit harness connector and ground.

AWD co	ntrol unit		Voltage
Connector	Terminal		
B67	9	Ground	Battery voltage

4. Turn the ignition switch ON. CAUTION:

Never start the engine.

5. Check the voltage between AWD control unit harness connector and ground.

AWD control unit			Voltage		
Connector	Terminal		voltage		
B67	9	Ground	Battery voltage		

Is the inspection result normal?

YES >> GO TO 7.

NO >> GO TO 6.

6. CHECK AWD SOLENOID POWER SUPPLY (2)

1. Turn the ignition switch OFF.

POWER SUPPLY AND GROUND CIRCUIT

< DTC/CIRCUIT DIAGNOSIS >

[TRANSFER: TY21C]

2. Check the 10A fuse (#62)

3. Check the harness for open or short between AWD control unit harness connector No.9 terminal and 10A A fuse (#62).

Is the inspection result normal?

- YES >> Perform the trouble diagnosis for power supply circuit. Refer to <u>PG-11, "Wiring Diagram BAT-</u> B <u>TERY POWER SUPPLY -"</u>.
- NO >> Repair or replace error-detected parts.

7. CHECK AWD CONTROL UNIT GROUND

1. Turn the ignition switch OFF.

2. Check the continuity between AWD control unit harness connector and ground.

AWD control unit			Continuity	
Connector	Terminal		Continuity	
B67	10	Ground	Existed	
	11	Cibulia		

Is the inspection result normal?

YES >> INSPECTION END

NO >> Repair or replace error-detected parts.

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< DTC/CIRCUIT DIAGNOSIS >

AWD WARNING ICON/DISPLAY

Diagnosis Procedure

1. CHECK POWER SUPPLY AND GROUND CIRCUIT

Perform the trouble diagnosis for power supply and ground circuit. Refer to <u>DLN-55</u>, "<u>Diagnosis Procedure</u>". <u>Is the inspection result normal?</u>

YES >> GO TO 2.

NO >> Repair or replace the error-detected parts.

2.PERFORM SELF-DIAGNOSIS (AWD CONTROL UNIT)

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is any detected?

YES >> Check the DTC. Refer to <u>DLN-22, "DTC Index"</u>.

NO >> GO TO 3.

 $\mathbf{3.} \mathsf{perform} \; \mathsf{self-diagnosis} \; (\mathsf{COMBINATION} \; \mathsf{METER})$

With CONSULT

Perform self-diagnosis for "METER/M&A".

Is any detected?

YES >> Check the DTC. Refer to <u>MWI-26, "DTC Index"</u>.

NO >> Perform the trouble diagnosis for combination meter power supply circuit. Refer to <u>MWI-75</u>, <u>"COMBINATION METER : Diagnosis Procedure"</u>.

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AWD ERROR IS DISPLAYED ON INFORMATION DISPLAY < SYMPTOM DIAGNOSIS > [TRANSFER: TY21C]			
SYMPTOM DIAGNOSIS	٨		
AWD ERROR IS DISPLAYED ON INFORMATION DISPLAY	A		
Description	В		
AWD warning icon/display (AWD Error: See Owner's Manual) is displayed on information display after the engine started.			
Diagnosis Procedure	С		
1.PERFORM SELF-DIAGNOSIS	DLN		
With CONSULT Perform self-diagnosis for "ALL MODE AWD/4WD".			
Is any DTC detected?	E		
YES >> Check the DTC. Refer to <u>DLN-22, "DTC Index"</u> . NO >> GO TO 2.			
2.CHECK AWD WARNING ICON/DISPLAY			
Perform the trouble diagnosis of the AWD warning icon/display. Refer to DLN-58, "Diagnosis Procedure".			

Is the inspection result normal?

YES >> Check each harness connector pin terminal for malfunction or disconnection.

NO >> Repair or replace the error-detected parts.

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HEAVY TIGHT-CORNER BRAKING SYMPTOM OCCURS

< SYMPTOM DIAGNOSIS >

HEAVY TIGHT-CORNER BRAKING SYMPTOM OCCURS

Description

Heavy tight-corner braking symptom occurs when the vehicle is driven and the steering wheel is turned fully to either side after the engine is started.

NOTE:

Light tight-corner braking symptom may occur depending on driving conditions. This is not malfunction.

Diagnosis Procedure

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[TRANSFER: TY21C]

1.PERFORM ECM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ENGINE".

Is any DTC detected?

YES >> Check the DTC. Refer to <u>EC-97, "DTC Index"</u>.

NO >> GO TO 2.

2.PERFORM SELF-DIAGNOSIS

With CONSULT

Perform self-diagnosis for "ALL MODE AWD/4WD".

Is DTC "U1000" detected?

YES >> Proceed to LAN-26, "Trouble Diagnosis Flow Chart".

NO >> GO TO 3.

3.CHECK AWD SOLENOID

Perform the trouble diagnosis of the AWD solenoid. Refer to <u>DLN-45, "Diagnosis Procedure"</u>.

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace the error-detected parts.

4.CHECK ELECTRIC CONTROLLED COUPLING

- 1. Turn the ignition switch OFF.
- 2. Set the transaxle to neutral. Release the parking brake.
- 3. Lift up the vehicle.
- 4. Rotate the propeller shaft by hand.
- 5. Hold rear wheel of right and left lightly.

Does rear wheel rotate?

- YES >> Replace electric controlled coupling for mechanical malfunction (clutch sticking etc.). Refer to <u>DLN-115. "Removal and Installation"</u>.
- NO >> Check each harness connector pin terminal for disconnection.

VEHICLE DOES NOT ENTER AWD MODE

< SYMPTOM DIAGNOSIS > VEHICLE DOES NOT ENTER AWD MODE

Description

Vehicle does not enter 4-wheel drive mode even though AWD warning icon/display is not displayed.

Diagnosis Procedure

1.CHECK AWD WARNING ICON/DISPLAY

Perform the trouble diagnosis of the AWD warning icon/display. Refer to <u>DLN-58, "Diagnosis Procedure"</u>. Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace the error-detected parts.

2.CHECK PARKING BRAKE SWITCH SIGNAL

With CONSULT

Check "P BRAKE SW" of CONSULT "DATA MONITOR" for "ALL MODE AWD/4WD".

				-
Monitor Item		Condition Status		
P BRAKE SW		When the parking brake pedal is operation.	On	
		When the parking brake pedal is not operation.	Off	G
Is the i	nspection result norr	nal?		
YES	>> GO TO 3.			Н
NO	>> Proceed to BR	C-110 "Diagnosis Procedure"		11

3.CRUISE TEST

Drive the vehicle for a period of time.

Does any symptom occur?

YES >> Replace electric controlled coupling for mechanical malfunction (mechanical engagement of clutch is not possible). Refer to <u>DLN-115</u>, "<u>Removal and Installation</u>".

NO >> Check each harness connector pin terminal for disconnection.

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[TRANSFER: TY21C]

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AWD HIGH TEMP IS DISPLAYED ON INFORMATION DISPLAY

< SYMPTOM DIAGNOSIS >

AWD HIGH TEMP IS DISPLAYED ON INFORMATION DISPLAY

Description

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[TRANSFER: TY21C]

While driving, AWD warning icon/display (AWD High Temp. Stop vehicle) is displayed on information display and it turns OFF after 1 minute.

- This symptom protects drivetrain parts when a heavy load is applied to the electric controlled coupling and multiple disc clutch temperature increases. Also, optional distribution of torque sometimes becomes rigid before icon/display is displayed. Both cases are not malfunction. Refer to <u>DLN-21</u>, "Protection Function".
- When this symptom occurs, stop vehicle and allow it to idle for some times. Displays will stop and system will be restored.

TIRE SIZE INCORRECT IS DISPLAYED ON INFORMATION DISPLAY [TRANSFER: TY21C]

< SYMPTOM DIAGNOSIS >

TIRE SIZE INCORRECT IS DISPLAYED ON INFORMATION DISPLAY

Description

While driving, AWD warning icon/display (Tire Size Incorrect: See Owner's Manual) is displayed on informa-В tion display.

Diagnosis Procedure	318
1.CHECK TIRE	С
Check the following. • Tire pressure • Wear condition	DLN
 Front and rear tire size (There is no difference between front and rear tires.) <u>Is the inspection result normal?</u> YES >> GO TO 2. 	E
NO >> Repair or replace error-detected parts. And then, drive the vehicle at speed of 20 km/h (12 MPH or more for 5 seconds or more. Improper size information is initialized accordingly. 2.CHECK INPUT SIGNAL OF TIRE DIAMETER	1) ⊢
 With CONSULT Start the engine. Drive at 20 km/h (12 MPH) or more for approximately 4 minutes continually. Check "DIS-TIRE MONI" of CONSULT "DATA MONITOR" for "ALL MODE AWD/4WD". 	G
Does the item on "DATA MONITOR" indicate "0 - 4 mm"? YES >> INSPECTION END NO >> GO TO 3.	Н
3. TERMINAL INSPECTION	I
Check AWD control unit harness connector for disconnection. Is the inspection result normal? YES >> Replace AWD control unit. Refer to DLN-67, "Removal and Installation".	J
NO >> Repair or replace the error-detected parts.	K

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [TRANSFER: TY21C]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

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Use the chart below to find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference		DLN-65, "Inspection"			DLN-71, "Exploded View"	DLN-71, "Exploded View"	DLN-78, "Inspection", DLN-87, "Inspection"	DLN-78, "Inspection", DLN-87, "Inspection"	
SUSPECTED PARTS (Possible cause)		TRANSFER OIL (Level Iow)	TRANSFER OIL (Wrong)	TRANSFER OIL (Level too high)	LIQUID GASKET (Damaged)	O-RING (Worn or damaged)	OIL SEAL (Worn or damaged)	GEAR (Worn or damaged)	BEARING (Worn or damaged)
Symptom	Noise	1	2				3	3	3
Symptom	Transfer oil leakage		3	1	2	2	2		

< PERIODIC MAINTENANCE >

PERIODIC MAINTENANCE TRANSFER OIL

Inspection

TRANSFER OIL LEAKS

Check that transfer oil is not leaking from transfer assembly or around it.

TRANSFER OIL LEVEL

CAUTION:

Do not start engine while checking transfer oil level.

1. Remove filler plug (1) and gasket.

⟨⊐ : Front

- 2. Transfer oil level (A) should be level with bottom of filler plug hole. Add transfer oil if necessary. Refer to MA-15, "FOR USA AND CANADA : Fluids and Lubricants" (USA and CANADA) or MA-16, "FOR MEXICO : Fluids and Lubricants" (MEXICO).
- 3. Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to <u>DLN-88, "Exploded View"</u>. **CAUTION:** Do not reuse gasket.

Draining

CAUTION:

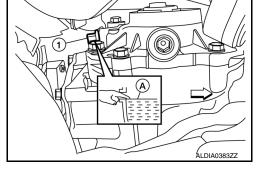
Do not start engine while working.

- 1. Run the vehicle to warm up the transfer unit sufficiently.
- Stop the engine and remove drain plug (1) and gasket and drain 2. the transfer oil.

∠⊐ : Front

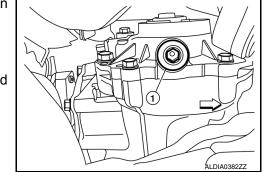
Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to DLN-88, "Exploded View". **CAUTION:**





3.



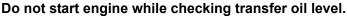


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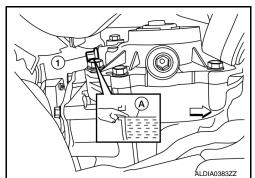


Refilling

CAUTION:

- Remove filler plug (1). 1.
- 2. Fill with new transfer oil to the specified level near the filler plug hole.

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Transfer oil grade and viscosity	: Refer to <u>MA-15, "FOR USA</u> <u>AND CANADA : Fluids and Lu-</u> <u>bricants"</u> (USA and CANADA) or <u>MA-16, "FOR MEXICO : Flu-</u> ids and Lubricants" (MEXICO).
Transfer oil capacity	: Refer to <u>DLN-92, "General</u> <u>Specifications"</u> .

Set a new gasket onto filler plug, and install it in the transfer and tighten to specified torque. Refer to <u>DLN-88, "Exploded View"</u>.
 CAUTION:

Do not reuse gasket.

AWD CONTROL UNIT

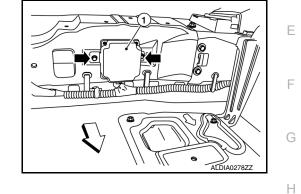
< REMOVAL AND INSTALLATION > REMOVAL AND INSTALLATION AWD CONTROL UNIT

REMOVAL

- 1. Disconnect the negative battery terminal. Refer to PG-93, "Exploded View".
- 2. Remove storage box. Refer to INT-33, "STORAGE BOX : Removal and Installation".

<⊐ : Front

- 3. Remove AWD control unit bolts (+).
- 4. Disconnect AWD control unit harness connector.
- 5. Remove AWD control unit (1).



INSTALLATION

Installation is in the reverse order of removal.

• Tighten AWD control unit bolts to specified torque.

AWD control unit bolts : 10.1 N·m (1.0 kg-m, 7 ft-lb)

CAUTION:

Do not drop or shock AWD control unit.

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< REMOVAL AND INSTALLATION >

TRANSFER COVER

Removal and Installation

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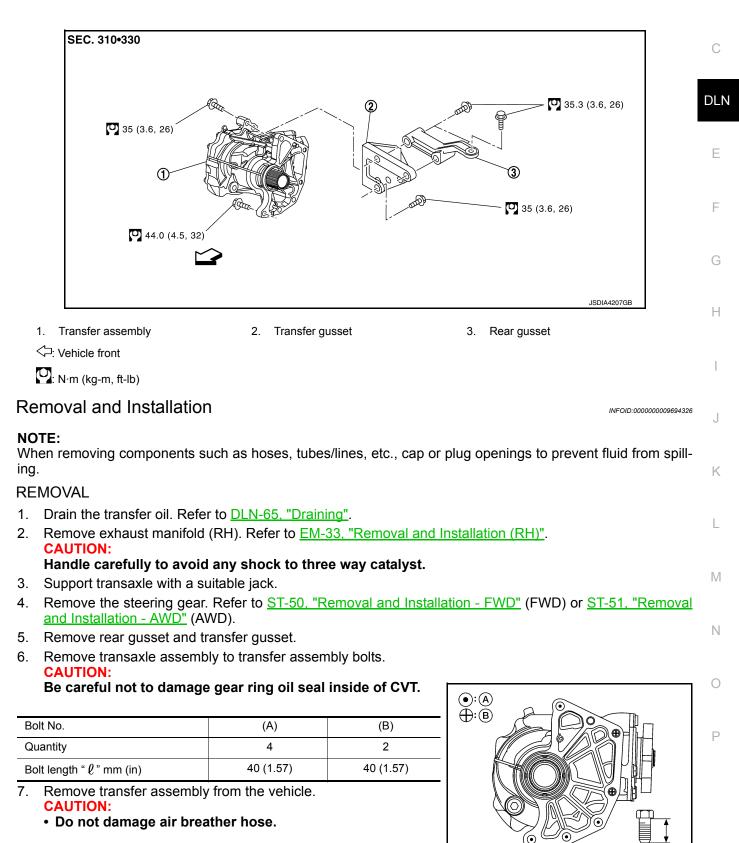
NOTE:

- Replacement on vehicle may cause damage to transfer cover, and may cause a transfer oil leak.
- If transfer cover oil seal requires replacement, remove the transfer assembly from the vehicle before replacing transfer cover oil seal. Refer to <u>DLN-89</u>, "Disassembly".

Exploded View

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TRANSFER ASSEMBLY

< UNIT REMOVAL AND INSTALLATION >

 After removing transfer from transaxle, always replace differential side oil seal of the transaxle side with new one. Refer to <u>TM-203, "Removal and Installation"</u>.

INSTALLATION

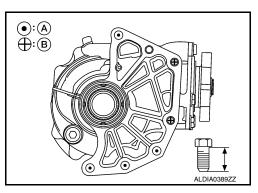
Installation is in the reverse order of removal.

 When installing the transfer to the transaxle, install the bolts following the standard below.

Bolt No.	(A)	(B)
Quantity	4	2
Bolt length "ℓ" mm (in)	40 (1.57)	40 (1.57)

CAUTION:

- When installing transfer to transaxle, be careful not to damage oil seal of transaxle.
- Do not reuse differential side oil seal.
- Check transfer oil level and check for transfer oil leaks after installation. Refer to DLN-65, "Refilling".

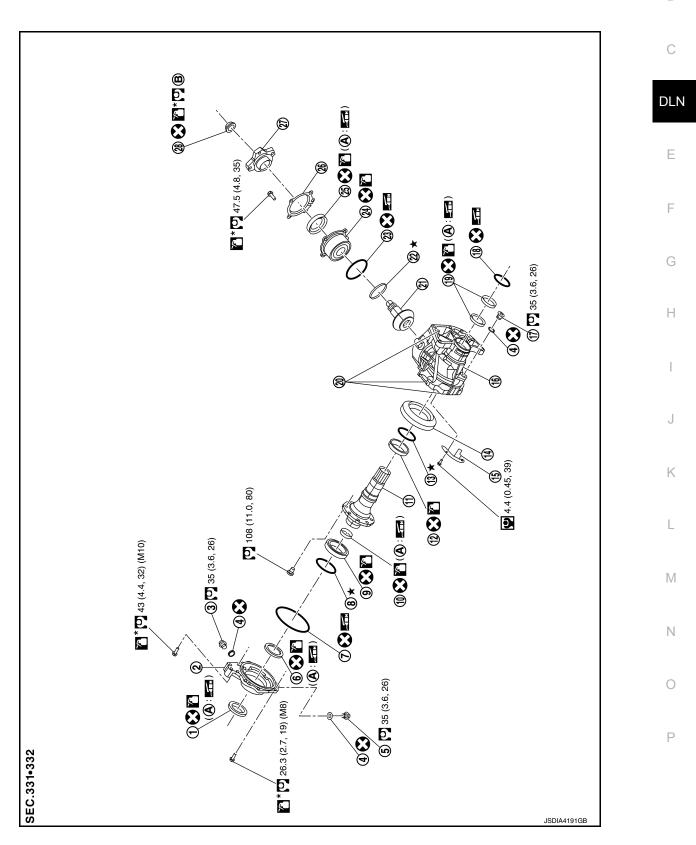


UNIT DISASSEMBLY AND ASSEMBLY TRANSFER COVER

Exploded View

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TRANSFER COVER

< UNIT DISASSEMBLY AND ASSEMBLY >

- 1. Oil seal
- 4. Gasket
- 7. O-ring
- 10. Drive shaft oil seal
- 13. Ring gear bearing adjusting shim (transfer case side)

Ex: Always replace after every disassembly.

Remove transfer cover mounting bolts (

- 16. Transfer case
- 19. Oil seal
- 22. Drive pinion adjusting shim
- 25. Oil seal
- 28. Pinion lock nut

☑: N·m (kg-m, ft-lb)☑: N·m (kg-m, in-lb)

: Apply gear oil.

Disassembly

1.

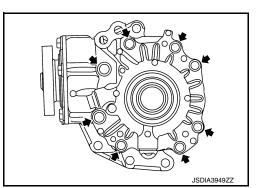
Apply anti-corrosive oil.
 Apply multi-purpose grease.
 Select with proper thickness.

A. Oil seal lip

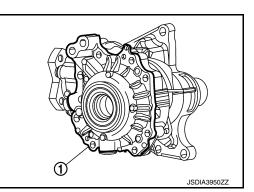
- 2. Transfer cover
- 5. Drain plug
- 8. Ring gear bearing adjusting shim (transfer cover side)
- 11. Ring gear shaft
- 14. Ring gear
- 17. Plug
- 20. Dowel pin
- 23. O-ring
- 26. Dust cover
- B. Comply with the assembly procedure when tightening. Refer to <u>DLN-</u> <u>82, "Assembly"</u>.

- 3. Filler plug
- 6. Oil seal
- 9. Ring gear bearing (transfer cover side)
- 12. Ring gear bearing (transfer case side)
- 15. Baffle plate
- 18. O-ring
- 21. Drive pinion
- 24. Pinion bearing assembly
- 27. Companion flange

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- Lightly tap transfer cover (1) with a plastic hammer to remove transfer cover.
 Demove O ring from transfer cover.
 - 3. Remove O-ring from transfer cover. CAUTION:
 - Never use a tool.
 - Never damage transfer cover.



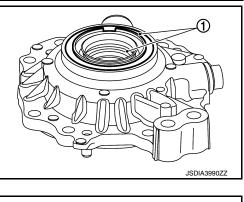
TRANSFER COVER

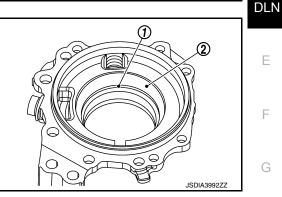
< UNIT DISASSEMBLY AND ASSEMBLY >

Lightly tap the metal part of oil seals (1) with punch from back 4 side of transfer cover to remove oil seals. CAUTION:

When removing, never damage the transfer cover by scooping it out with a tool.

- 5. Remove the ring gear bearing adjusting shim (transfer cover side) (1) and ring gear bearing outer race (transfer cover side) (2) using drift (commercial service tool).
- Remove drain plug and gasket.
- Remove filler plug and gasket.
- 8. Perform inspection after disassembly. Refer to DLN-74, "Inspection".



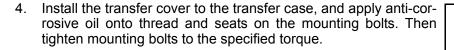


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Assembly

- 1. Select the ring gear bearing adjusting shim (transfer cover side). Refer to DLN-83, "Adjustment".
- 2. Install the selected ring gear bearing adjusting shim (transfer cover side) (1) and ring gear bearing outer race (transfer cover side) (2) using drift (commercial service tool). CAUTION:
 - Never reuse ring gear bearing.
 - Apply gear oil to the ring gear bearing.
- 3. Install gasket onto drain plug and install them to transfer cover. **CAUTION:**

Never reuse gasket.



- А : M10 bolt
- В : M8 bolt

NOTE:

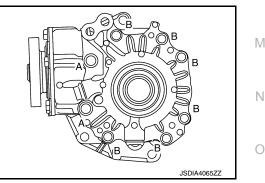
At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after tooth contact is checked.

5. Check backlash, tooth contact, total preload and companion flange runout. Refer to DLN-83, "Adjustment". **CAUTION:**

Measure the total preload without oil seals of transfer cover and transfer case.

- 6. Remove transfer cover to install O-ring.
- 7. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the transfer cover. **CAUTION:**
 - Never reuse O-ring.
 - When installing O-ring, never use a tool.
 - Never damage O-ring.

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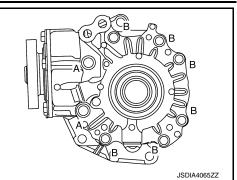
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TRANSFER COVER

< UNIT DISASSEMBLY AND ASSEMBLY >

- 8. Install the transfer cover to the transfer case, and apply anti-corrosive oil onto thread and seats on the mounting bolts. Then tighten mounting bolts to the specified torque.
 - A : M10 bolt
 - B : M8 bolt





- 9. Using drift (commercial service tool), drive the transfer cover oil seals.
 - A : 10.3 +0.6/-0 mm (0.406 +0.024/-0 in)
 - B : 0 +0.6/-0 mm (0 +0.024/-0 in)

CAUTION:

- When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- 10. Install gasket onto filler plug and install them to transfer cover.
 - CAUTION:
 - Never reuse gasket.
 - Install filler plug after oil is filled.

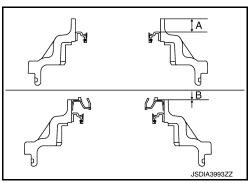
Inspection

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

Transfer cover

Check the bearing mounting surface for wear, cracks and damages.



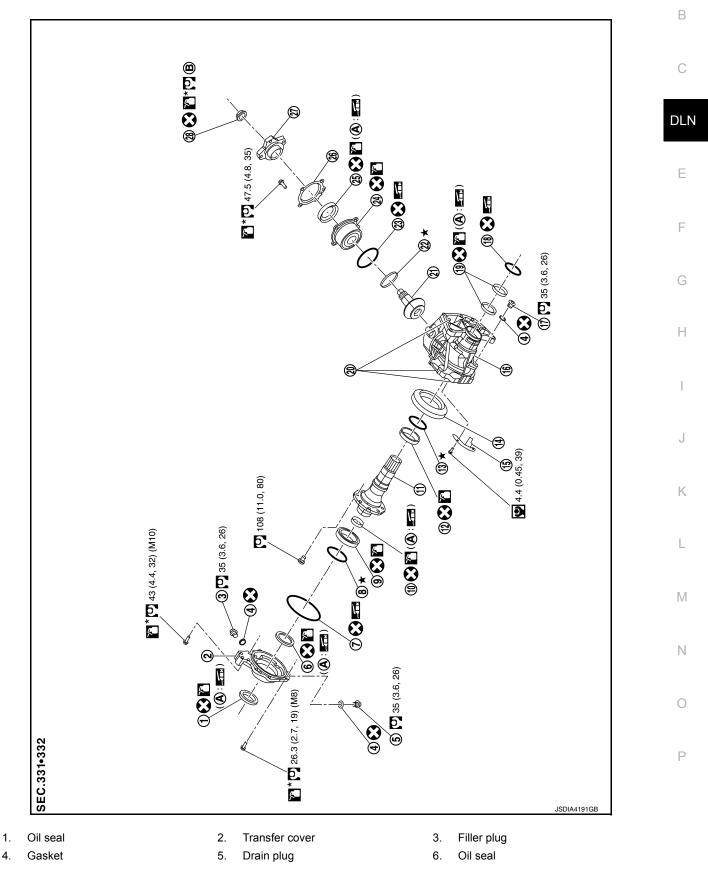
< UNIT DISASSEMBLY AND ASSEMBLY >

RING GEAR SHAFT

Exploded View

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< UNIT DISASSEMBLY AND ASSEMBLY >

- 7. O-ring
- 10. Drive shaft oil seal
- 13. Ring gear bearing adjusting shim (transfer case side)
- 16. Transfer case
- 19. Oil seal
- 22. Drive pinion adjusting shim
- 25. Oil seal
- 28. Pinion lock nut
- A. Oil seal lip

- Ring gear bearing adjusting shim (transfer cover side)
 Ring gear shaft
- 14. Ring gear
- 17. Plug

В.

- 20. Dowel pin
- 23. O-ring
- 26. Dust cover

82, "Assembly".

Comply with the assembly procedure when tightening. Refer to <u>DLN-</u>

9. Ring gear bearing (transfer cover side)

[TRANSFER: TY21C]

- 12. Ring gear bearing (transfer case side)
- 15. Baffle plate
- 18. O-ring
- 21. Drive pinion
- 24. Pinion bearing assembly
- 27. Companion flange

≌: N·m (kg-m, ft-lb)

- E N·m (kg-m, in-lb)
- E Always replace after every disassembly.

: Apply gear oil.

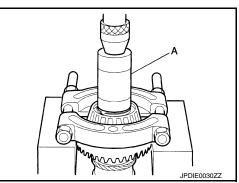
*: Apply anti-corrosive oil.

En : Apply multi-purpose grease.

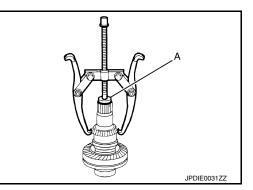
 \star : Select with proper thickness.

Disassembly

- 1. Remove transfer cover assembly. Refer to <u>DLN-72, "Disassembly"</u>.
- 2. Remove ring gear bearing outer race (transfer cover side) and ring gear bearing adjusting shim (transfer cover side) from the transfer cover. Refer to <u>DLN-72</u>, "<u>Disassembly</u>".
- 3. Remove ring gear shaft assembly from the transfer case.
- 4. Remove ring gear bearing outer race (transfer case side) and ring gear bearing adjusting shim (transfer case side) from the transfer case. Refer to <u>DLN-89</u>, "Disassembly".
- 5. Remove ring gear bearing inner race (transfer cover side) from ring gear shaft with drift (A) (commercial service tool) and replacer (commercial service tool).



- 6. Remove ring gear bearing inner race (transfer case side) from ring gear shaft with the drift (A) [SST: ST33061000 (J-8107-2)] and puller (commercial service tool).
- 7. Remove the ring gear mounting bolts.

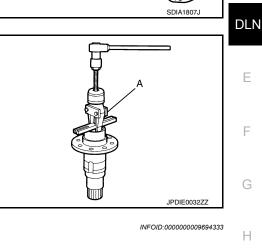


< UNIT DISASSEMBLY AND ASSEMBLY >

8. Lightly tap ring gear with a plastic hammer to remove ring gear from the ring gear shaft.

- **Revision: August 2013**

- 9. Remove drive shaft oil seal from the ring gear shaft with the puller (A) [SST: KV381054S0 (J-34286)].
- 10. Perform inspection after disassembly. Refer to DLN-78, "Inspection".



Assembly

Using drift (A) (commercial service tool), install drive shaft oil 1 seal (1) within the dimension (L) shown as follows.

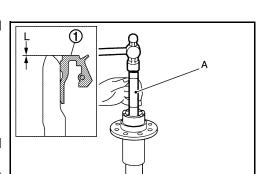
L : 2.0 +0.6/-0 mm (0.079 +0.024/-0 in)

CAUTION:

- Never reuse the oil seal.
- When installing, never incline oil seal.
- Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- 2. Select ring gear bearing adjusting shim (transfer case side) and ring gear bearing adjusting shim (transfer cover side). Refer to DLN-83, "Adjustment".
- 3. Assemble the selected ring gear bearing adjusting shim (transfer case side) and ring gear bearing outer race (transfer case side) to transfer case. Refer to DLN-90, "Assembly". CAUTION:
 - Never reuse ring gear bearing.
 - Apply gear oil to the ring gear bearing.
- 4. Assemble the selected ring gear bearing adjusting shim (transfer cover side) and ring gear bearing outer race (transfer cover side) to transfer cover. Refer to DLN-73, "Assembly". **CAUTION:**

DLN-77

- Never reuse ring gear bearing.
- Apply gear oil to the ring gear bearing.
- 5. Install the ring gear to ring gear shaft, and tighten mounting bolts to the specified torque.



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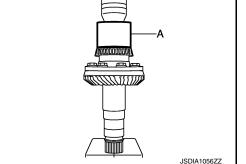
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[TRANSFER: TY21C]

< UNIT DISASSEMBLY AND ASSEMBLY >

- 6. Install ring gear bearing inner race (transfer cover side) with drift (A) (commercial service tool). **CAUTION:**
 - Never reuse ring gear bearing.
 - Apply gear oil to the ring gear bearing.



- 7. Install the ring gear bearing inner race (transfer case side) to ring gear shaft with drift (A) (commercial service tool). **CAUTION:**
 - Never reuse ring gear bearing.
 - Apply gear oil to the ring gear bearing.
- 8. Install the ring gear shaft assembly to the transfer case. **CAUTION:** Protect transfer case oil seals beforehand from being dam-

aged by the spline of ring gear shaft below method following.

Apply multi-purpose grease to spline part indicated in the figure. а.

b. Wrap piece of vinyl to spline part only indicated in the figure. [(A): limit line] **CAUTION:**

Never wrap sliding surfaces on oil seal.

Install transfer cover to check and adjust each part. Refer to 9. DLN-73, "Assembly". NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

10. Check backlash, tooth contact, total preload and companion flange runout. Refer to DLN-83, "Adjustment". CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

- Reinstall transfer cover for installing O-ring. Refer to <u>DLN-73, "Assembly".</u>
- 12. After installing transfer case oil seals, remove wrapped vinyl from the spline of ring gear shaft.

Inspection

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

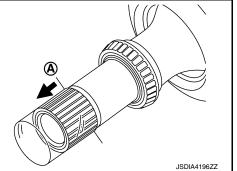
Gear and Shaft

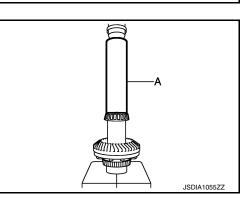
Check gear face and shaft for wear, cracks, damage, and seizure.

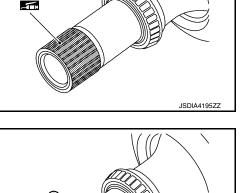
Revision: August 2013

DLN-78











CAUTION:

If malfunction is detected on the ring gear or drive pinion, replace the ring gear and drive pinion as a A set.

Bearing

Check for seizure, peeling, wear, corrosion, sticking, unusual noise, roughness in hand turning, and other B damage.

CAUTION:

When replacing the bearing, always replace the inner race and outer race as a pair.

Shim

Check for seizure, damage, and unusual wear.

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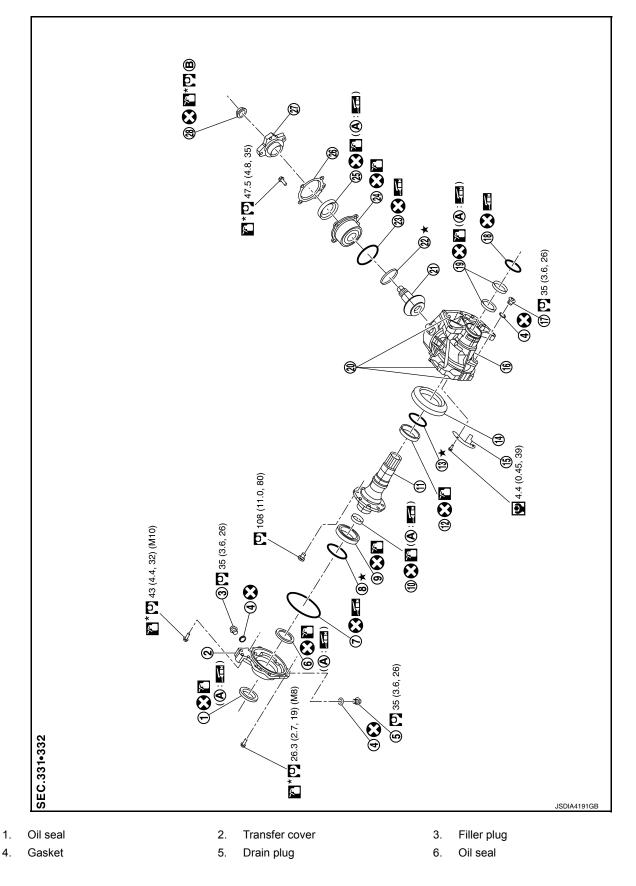
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Exploded View

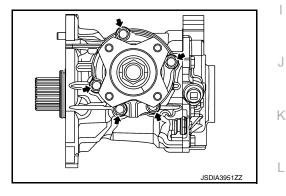


< UNIT DISASSEMBLY AND ASSEMBLY >

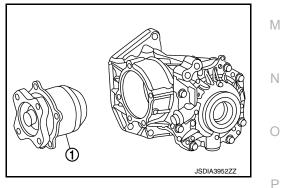
[TRANSFER: TY21C]

7.	O-ring	8.	Ring gear bearing adjusting shim (transfer cover side)	9.	Ring gear bearing (transfer cover side)	А
10.	Drive shaft oil seal	11.	Ring gear shaft	12.	Ring gear bearing (transfer case side)	
13.	Ring gear bearing adjusting shim (transfer case side)	14.	Ring gear	15.	Baffle plate	В
16.	Transfer case	17.	Plug	18.	O-ring	
19.	Oil seal	20.	Dowel pin	21.	Drive pinion	С
22.	Drive pinion adjusting shim	23.	O-ring	24.	Pinion bearing assembly	0
25.	Oil seal	26.	Dust cover	27.	Companion flange	
28.	Pinion lock nut					DLN
Α.	Oil seal lip	В.	Comply with the assembly proce- dure when tightening. Refer to <u>DLN-</u> <u>82. "Assembly"</u> .			
0	: N·m (kg-m, ft-lb)					E
Ŷ	: N·m (kg-m, in-lb)					
\bigotimes	: Always replace after every disassem	oly.				F
	: Apply gear oil.					
	*: Apply anti-corrosive oil.					G
-T	: Apply multi-purpose grease.					
★:	Select with proper thickness.					Н
Disa	ssembly				INFOID:00000009694336	

- Disassembly
- 1. Remove pinion bearing assembly mounting bolts.



- 2. Lightly tap companion flange with a plastic hammer to remove drive pinion assembly (1).
- 3. Remove the O-ring from pinion bearing.
- 4. Remove the pinion lock nut.



< UNIT DISASSEMBLY AND ASSEMBLY >

- Remove drive pinion from pinion bearing assembly with drift (A) (commercial service tool) and replacer (B) (commercial service tool).
- 6. Remove adjusting shim.
- 7. Remove companion flange.
- 8. Remove the dust cover.
- 9. Remove the oil seal.
- 10. Perform inspection after disassembly. Refer to <u>DLN-87, "Inspec-</u> tion".

Assembly

- 1. Select drive pinion adjusting shim. Refer to <u>DLN-83, "Adjustment"</u>.
- 2. Assemble the selected drive pinion adjusting shim to drive pinion.
- Install the drive pinion to pinion bearing assembly with drift (commercial service tool). CAUTION:
 - Never reuse pinion bearing assembly.
 - Apply gear oil to pinion bearing part.
- Install oil seal to pinion bearing assembly with drift (A) (commercial service tool).
 - CAUTION:
 - Never reuse the oil seal.
 - When installing, never incline oil seal.
 - Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- Install dust cover. NOTE:

Tighten dust cover together with pinion bearing assembly.

- 6. Install companion flange (1) to pinion bearing with drift (A) (commercial service tool).
- 7. Apply anti-corrosive oil to the thread and seat of the lock nut, and adjust the pinion lock nut tightening torque and pinion bearing preload torque, using a preload gauge.
- a. Install pinion lock nut, and then tighten to the specified torque.

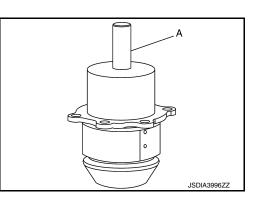
Pinion lock nut : 90±9 N⋅m (9.2±0.92kg-m, 66±7 ft-lb) tightening torque

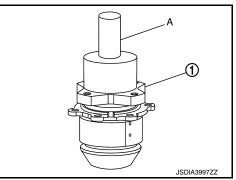
CAUTION:

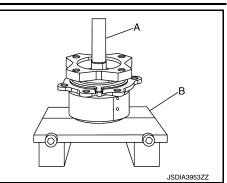
- Never reuse pinion lock nut.
- Check that pinion lock nut is seated on the companion flange.
- b. After tightening pinion lock nut to the specified torque, retighten the pinion lock nut by 25 degrees.
- c. Measure the pinion bearing preload.

Pinion bearing preload : Refer to <u>DLN-92, "Preload Torque"</u>.

- Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the pinion bearing assembly. CAUTION:
 - Never reuse O-ring.
 - When installing O-ring, never use a tool.
 - Never damage O-ring.







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[TRANSFER: TY21C]

< UNIT DISASSEMBLY AND ASSEMBLY >

 Install drive pinion assembly, and apply anti-corrosive oil onto thread and seats on the mounting bolts. Tighten to the specified torque.
 NOTE:

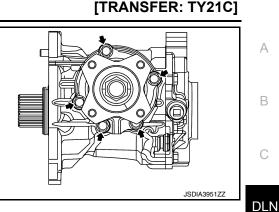
Tighten dust cover together with pinion bearing assembly.

10. Check backlash, tooth contact, total preload and companion flange runout. Refer to <u>DLN-83. "Adjustment"</u>. CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

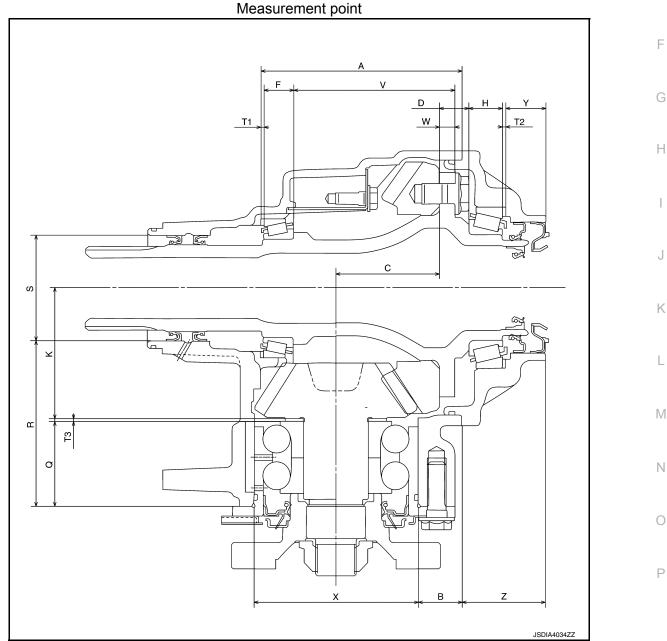
Adjustment

ADJUSTING SHIM SELECTION



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Ε



Select adjusting shim of T1, T2, and T3, respectively, by using the following equation.

T1 [Ring gear bearing adjusting shim (transfer case side)] • T1 = A -(B + X/2) + C + W - V - F -(M/100) + 0.071 mm (0.0028 in)

DLN-83

< UNIT DISASSEMBLY AND ASSEMBLY >

- T2 [Ring gear bearing adjusting shim (transfer cover side)]
- T2 = -Y +Z +(B +X/2) -C -D -H +(M/100) +0.071 mm (0.0028 in)

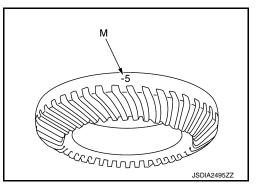
T3 (Drive pinion adjusting shim)

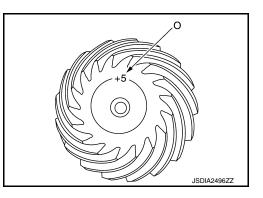
- T3 = -Q + (R + S/2) K + (O/100)
- Check dimension (M) on the ring gear side face.

Dimension "M" indicates the difference between the optimum engagement and standard dimensions in increments of 0.01 mm (0.0004 in) written on the ring gear side face.

• Check dimension (O) on the gear end of drive pinion. **NOTE:**

Dimension "O" indicates the difference between the optimum engagement and the standard dimensions in increments of 0.01 mm (0.0004 in) written on the gear end of drive pinion.





PINION BEARING PRELOAD

CAUTION:

When measuring preload, the rotating speed must be set to 30 rpm.

- 1. Remove ring gear shaft assembly from the transfer case. Refer to <u>DLN-76. "Disassembly"</u>.
- 2. Rotate the companion flange back and forth from 2 to 3 times to check for unusual noise, binding, sticking, and so on.
- 3. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.
- 4. Measure the pinion bearing preload with the preload gauge (A) [SST: ST3127S000 (J-25765-A)].

Pinion bearing preload : Refer to <u>DLN-92, "Preload</u> <u>Torque"</u>.

CAUTION:

Each rotational part should rotate smoothly with the specified gear oil.

 If outside the standard, disassemble the drive pinion assembly to check and adjust each part.

TOTAL PRELOAD

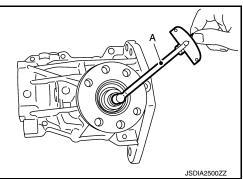
CAUTION:

When measuring preload, the rotating speed must be set to 30 rpm.

1. Measure pinion bearing preload.

Check that the pinion bearing preload is within the standard.

- 2. Assemble the ring gear shaft assembly to the transfer case. Refer to DLN-77, "Assembly"
- 3. Install transfer cover to check and adjust each part. Refer to DLN-73, "Assembly".
- 4. Rotate the companion flange at least 20 times to check for smooth operation of the bearing.



< UNIT DISASSEMBLY AND ASSEMBLY >

 Measure the total preload with the preload gauge (A) [SST: ST3127S000 (J-25765-A)].

Total preload : Refer to <u>DLN-92, "Preload</u> <u>Torque"</u>.

CAUTION:

Each rotational part should rotate smoothly with the specified gear oil.

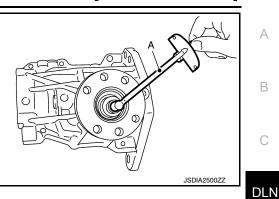
• If outside the standard, disassemble the transfer assembly to check and adjust each part. Measure it with the transfer case oil seal and transfer cover oil seal removed when measuring total preload after disassembly. Then install transfer case oil seals and transfer cover oil seal.

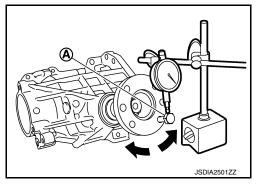
BACKLASH

- 1. Install the bolt to the companion flange.
- 2. Fit a dial indicator onto the bolt (A).
- 3. Measure the circumference backlash of the companion flange.

Backlash : Refer to DLN-92, "Backlash".

• If outside the standard, disassemble the transfer assembly to check and adjust each part.





TOOTH CONTACT

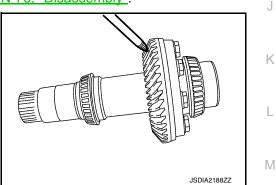
- 1. Remove transfer cover. Refer to <u>DLN-72, "Disassembly"</u>.
- 2. Remove ring gear shaft assembly from transfer case. Refer to DLN-76. "Disassembly".
- 3. Apply red lead onto the ring gear. CAUTION:

Apply red lead to both faces of 3 to 4 gears at 4 locations evenly spaced on the ring gear.

- 4. Assemble the ring gear shaft assembly to the transfer case. Refer to <u>DLN-77, "Assembly"</u>.
- Install transfer cover to check and adjust each part. Refer to <u>DLN-73, "Assembly"</u>. NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

- 6. Remove the plug from the transfer case.
- Rotate the companion flange back and forth several times, and check the drive pinion gear to ring gear tooth contact by viewing from the plug hole.



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[TRANSFER: TY21C]

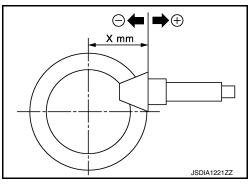
< UNIT DISASSEMBLY AND ASSEMBLY >

Tooth contact condition Need for Drive pinion adjusting shim selection value mm(in) adiustment Drive side Back side Heel side Toe side Toe side Heel side -0.09 (-0.0035) YES -0.06 (-0.0024) -0.03 Thinner (-0.0012) 0 NO +0.03 Thicker (+0.0012) +0.06 (+0.0024)YES +0.09 (+0.0035)

Tooth Contact Judgment Guide

Follow the procedure below to adjust pinion height (dimension X) if tooth contact is improper. For selecting adjusting shim, refer to the latest parts information.
 CAUTION:

If no adjusting shim with the calculated value is available, select the thicker and closest one.

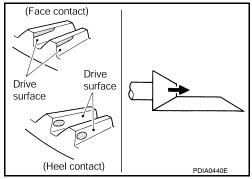


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• Thicken the drive pinion adjusting shim to move the drive pinion closer to the ring gear in case of face contact or heel contact.

CAUTION:

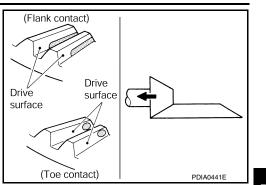
Only one adjusting shim can be selected.



< UNIT DISASSEMBLY AND ASSEMBLY >

• Thin the drive pinion adjusting shim to move the drive pinion farther from the ring gear in case of flank contact or toe contact.

Only one adjusting shim can be selected.



COMPANION FLANGE RUNOUT

- 1. Fit a dial indicator onto the companion flange face (inner side of the propeller shaft mounting bolt holes).
- 2. Rotate the companion flange to check for runout.

Companion flange runout : Refer to <u>DLN-92, "Com-</u> panion Flange Runout".

- 3. Fit a test indicator to the inner side of the companion flange (socket diameter).
- 4. Rotate the companion flange to check for runout.

Companion flange runout : Refer to <u>DLN-92, "Companion Flange Runout"</u>.

- 5. Follow the procedure below to adjust if runout value is outside the repair limit.
- a. Check for runout while changing the phase between companion flange and drive pinion in 90° steps. Then search for the minimum point.
- b. Replace companion flange if runout value is still outside the limit after the phase has been changed.
- c. Adjust assembly status of the pinion bearing and drive pinion, or replace pinion bearing assembly if runout is outside the standard after the companion flange is replaced.

Inspection

INSPECTION AFTER DISASSEMBLY

Check items below. If necessary, replace them with new ones.

Gear and Shaft

Check gear face and shaft for wear, cracks, damage, and seizure.

CAUTION:

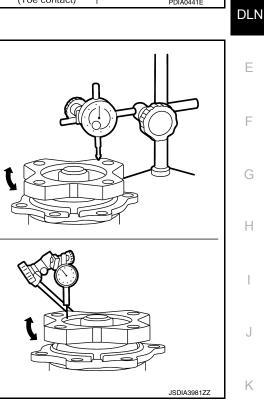
Replace ring gear and drive pinion as a set (hypoid gear set) if any malfunction is detected on the ring gear or drive pinion.

Bearing

Check for seizure, peeling, wear, corrosion, sticking, unusual noise, roughness in hand turning, and other damage.

Shim

Check for seizure, damage, and unusual wear.





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[TRANSFER: TY21C]

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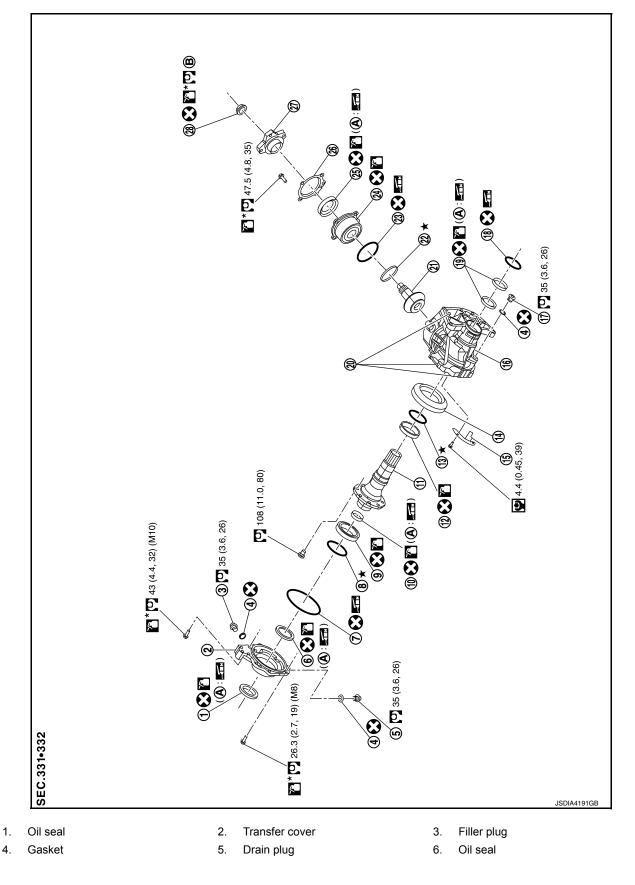
В

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CAUTION:

TRANSFER CASE

Exploded View



< UNIT DISASSEMBLY AND ASSEMBLY >

[TRANSFER: TY21C]

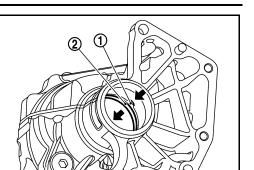
7.	O-ring	8.	Ring gear bearing adjusting shim (transfer cover side)	9.	Ring gear bearing (transfer cover side)	A
10.	Drive shaft oil seal	11.	Ring gear shaft	12.	Ring gear bearing (transfer case side)	
13.	Ring gear bearing adjusting shim (transfer case side)	14.	Ring gear	15.	Baffle plate	В
16.	Transfer case	17.	Plug	18.	O-ring	
19.	Oil seal	20.	Dowel pin	21.	Drive pinion	С
22.	Drive pinion adjusting shim	23.	O-ring	24.	Pinion bearing assembly	0
25.	Oil seal	26.	Dust cover	27.	Companion flange	
28.	Pinion lock nut					DL
Α.	Oil seal lip	В.	Comply with the assembly proce- dure when tightening. Refer to <u>DLN</u> <u>82, "Assembly"</u> .	-		
()	: N·m (kg-m, ft-lb)					E
Ŷ	: N·m (kg-m, in-lb)					
	Always replace after every disassen	nbly.				F
	Apply gear oil.					
	*: Apply anti-corrosive oil.					G
	: Apply multi-purpose grease.					
★:	Select with proper thickness.					
						H
Jisa	ssembly				INFOID:0000000969434	1
1. R	emove transfer cover. Refer to	DLN	I-72, "Disassembly".			
	emove ring gear shaft assemb					
	emove drive pinion assembly.	-		-		
	emove O-ring from transfer ca		······································			J
	AUTION:					
	Never use a tool.					K
	Never damage transfer case	Э.				N
-	emove oil seals (1).		Γ			
	AUTION: ever damage transfer case.					L
						N
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			L		JSDIA3983ZZ	
6. R	emove baffle plate (1).		Г			0
					6000	
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< UNIT DISASSEMBLY AND ASSEMBLY >

7. Remove the ring gear bearing adjusting shim (transfer case side) (1) and ring gear bearing outer race (transfer case side) (2) by tapping from the 2 cutouts (\bigstar) on the transfer case. **CAUTION:**

Never damage transfer case.

- 8. Remove plug and gasket.
- 9. Perform inspection after disassembly. Refer to DLN-91, "Inspection".

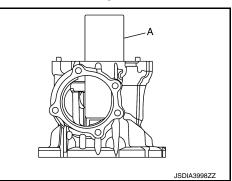


[TRANSFER: TY21C]

Assembly

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- Select the ring gear bearing adjusting shim (transfer case side). Refer to <u>DLN-83</u>, "Adjustment".
- 2. Install the selected ring gear bearing adjusting shim (transfer case side) and ring gear bearing outer race (transfer case side) using drift (A) (commercial service tool). CAUTION:
 - Never reuse ring gear bearing.
 - Apply gear oil to the ring gear bearing.



- Install baffle plate (1).
- Install ring gear shaft assembly. Refer to <u>DLN-77, "Assembly"</u>. **CAUTION:**

Protect transfer case oil seals beforehand from being damaged by the spline of ring gear shaft.

- Install drive pinion assembly. Refer to DLN-82, "Assembly".
- 6. Install transfer cover to check and adjust each part. Refer to DLN-73, "Assembly".

NOTE:

At this timing, O-ring installing to transfer cover is not necessary. Install O-ring after backlash and tooth contact are checked.

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> Α В

7. Check backlash, tooth contact, total preload and companion flange runout. Refer to DLN-83, "Adjustment".

CAUTION:

Measure the total preload without oil seals of transfer cover and transfer case.

- Reinstall transfer cover for installing O-ring. Refer to <u>DLN-73, "Assembly"</u>.
- 9 Install oil seals with drift (commercial service tool).

Α : 24.8 mm (0.976 in)

В : 10.3 mm (0.406 in)

CAUTION:

- · When checking the total preload torque, measure it without the oil seal, then install the oil seal.
- Never reuse the oil seal.
- · When installing, never incline oil seal.
- · Apply multi-purpose grease onto oil seal lips, and gear oil onto the circumference of the oil seal.
- · Never damage oil seals by spline of ring gear shaft.
- 10. After installing oil seals to transfer case, remove wrapped vinyl from the spline of ring gear shaft.
- 11. Apply multi-purpose grease lightly and evenly onto an O-ring, and install it to the transfer case.



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Inspection

• Never reuse O-ring.

• Never damage O-ring.

CAUTION:

INSPECTION AFTER DISASSEMBLY Check items below. If necessary, replace them with new ones.

• When installing O-ring, never use a tool.

< UNIT DISASSEMBLY AND ASSEMBLY >

Case

Check the bearing mounting surface for wear, cracks and damages.

Revision: August 2013

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В INFOID:000000009694343 С DLN Е F G Н J Κ L Μ Ν Ο Ρ

SERVICE DATA AND SPECIFICATIONS (SDS)

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SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

INFOID:000000009694344

	ℓ (US pt, Imp pt)
	VQ35DE
	CVT
	TY21C
	MA-15 (United States and Canada) or MA-16 (Mexico)
	0.31(5/8 pt, 1/2 pt)
	0.404
Ring gear	42
Drive pinion	17

Preload Torque

INFOID:000000009694345

Unit: N·m (kg-m, in-lb)

	Item	Standard
Pinion bearing preload		0.25 - 1.15 (0.03 - 0.11, 3.0 - 10.0)
	With all oil seals	P1 + 0.7 - 1.0 (0.08 - 0.1, 7.0 - 8.0)
Total preload	Without oil seals (for transfer cover and transfer case)	P1 + 0.5 – 0.8 (0.06 – 0.08, 5.0 – 7.0)

Backlash

INFOID:000000009694346

Unit: mm (in)

Item	Standard
Ring gear to drive pinion	0.16 – 0.21 (0.0063 – 0.0083)

Companion Flange Runout

Unit: mm (in)

INFOID:000000009694347

Item	Limit
Companion flange face (inner side of the propeller shaft mounting bolt holes)	0.15 (0.0059)
Inside of companion flange (socket diameter)	0.1 (0.004)

[TRANSFER: TY21C]

< PRECAUTION >

PRECAUTIONS PRECAUTIONS Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER" The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes dual stage front air bag modules. The SRS system may only deploy one front air bag, depending on the severity of a collision and whether the front passenger seat is occupied.

Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in E the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.
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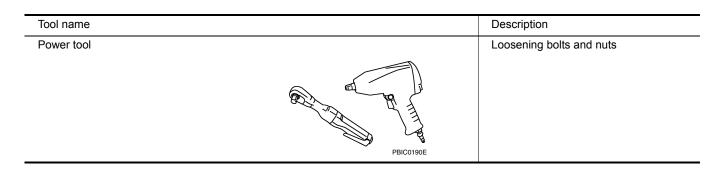
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< PREPARATION > PREPARATION

PREPARATION

Commercial Service Tool



NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [REAR PROPELLER SHAFT: 3FCJ-CVJ]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000009694351 B

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Use the chart below to find the cause of the symptom. It	f neces	ssary,	repair	or repl	lace the	ese pa	arts.

Reference		DLN-96, "Inspection"	DLN-99, "Inspection"	I	DLN-99, "Inspection"	I	DLN-99, "Inspection"	DLN-96, "Inspection"	NVH of REAR FINAL DRIVE in this section	NVH in FAX, RAX, FSU and RSU section	NVH in WT section	NVH in WT section	NVH in FAX and RAX section	NVH in BR section	NVH in ST section	C DLN E
		Ы	DL				Ы	Ы	Ž	Ž	Ž	Ž	Ž	Ž	Z	G
					Center bearing mounting (insulator) cracks, damage or deterioration											H
Possible cause and SUSPECT	ED PARTS		Center bearing improper installation	Excessive center bearing axial end play	ng (insulator) cracks, c					NOI						J
		ng torque	g improp	Iter bear	g mounti	it angle	lance	out	٦L	JSPENS			L			L
		Uneven rotating torque	enter bearin	xcessive cer	enter bearinç	Excessive joint angle	Rotation imbalance	Excessive runout	DIFFERENTIAL	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING	M
	Noise	⊃ ×	O ×	ш́ ×	Ŭ ×	Ш ×	۲ ×	ш́ ×		×	F ×	۲ ×		Image: Constraint of the second secon	ي ×	
Symptom	Shake		×			×				×	×	×	×	×	×	Ν
·	Vibration	×	×	×	×	×	×	×		×	×		×		×	

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BASIC INSPECTION PROPELLER SHAFT ASSEMBLY

Inspection

INFOID:000000009694352

APPEARANCE AND NOISE INSPECTION

- Inspect the propeller shaft tube for dents or cracks. If damaged, replace the propeller shaft assembly.
- Check bearings for noise or damage. If damaged, replace as necessary.

PROPELLER SHAFT VIBRATION

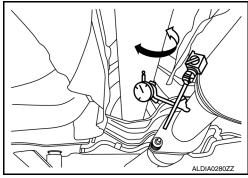
NOTE:

If vibration is present at high speed, check propeller shaft runout first, then check mounting between propeller shaft and companion flange.

1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands.

Propeller shaft runout

: Refer to<u>DLN-101, "Pro-</u> peller Shaft Runout".

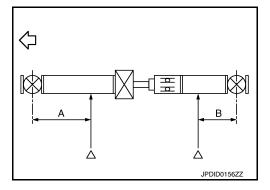


• Propeller shaft runout measuring point (Point "△").

Dimension (A)	
Dimension (B)	

: 612.0 mm (24.09 in) : 474.5 mm (18.68 in)

← : Front



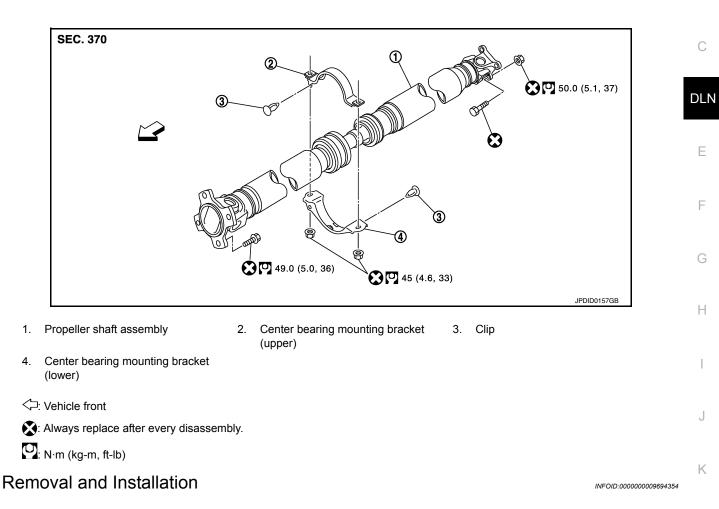
- 2. If the runout still exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180°, 270° and reconnect propeller shaft.
- 3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving the vehicle.

REAR PROPELLER SHAFT [REAR PROPELLER SHAFT: 3FCJ-CVJ]

REMOVAL AND INSTALLATION REAR PROPELLER SHAFT

Exploded View

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REMOVAL

- 1. Move the shift selector to the neutral position, and then release the parking brake.
- 2. Put matching marks onto propeller shaft flange yokes, final drive torsional damper, and transfer companion flange. CAUTION:

For matching marks, use paint. Do not damage propeller shaft flange yokes, final drive torsional damper or transfer companion flange.

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3. Remove front heat insulator.

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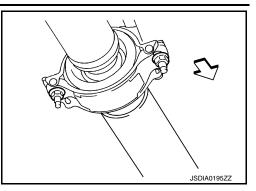
REAR PROPELLER SHAFT

< REMOVAL AND INSTALLATION >

4. Loosen nuts of center bearing mounting brackets (upper/lower).

<□ : Front

CAUTION: Tighten nuts temporarily.

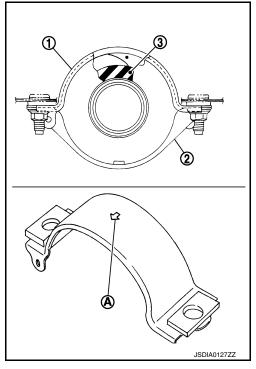


- 5. Remove propeller shaft assembly nuts and bolts.Refer to <u>DLN-97, "Exploded View"</u>.
- 6. Remove center bearing mounting bracket nuts.
- 7. Remove propeller shaft assembly.
 - **CAUTION:** If constant velocity joint was bent during propeller shaft assembly removal, installation, or transportation, its boot may be damaged. Wrap boot with shop cloth or rubber to protect boot from damage.
- 8. Remove clips in center bearing mounting bracket (upper/lower).
- 9. Perform inspection after removal. Refer to DLN-99. "Inspection".

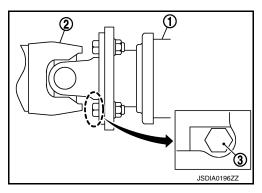
INSTALLATION

Installation is in the reverse order of removal.

- Install center bearing mounting bracket [upper (1)] with its arrow mark (A) facing forward.
- Adjust position of center bearing mounting bracket (upper), center bearing mounting bracket [lower (2)] sliding back and forth to prevent play in thrust direction of center bearing insulator (3). Install center bearing mounting bracket (upper/lower) to vehicle.
- Align matching marks to install propeller shaft assembly to final drive and transfer companion flanges.
- Perform inspection after installation. Refer to DLN-99, "Inspection".



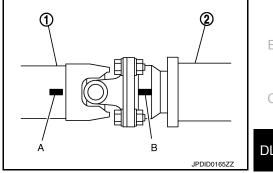
- After tightening the bolts and nuts to the specified torque, check that the bolts (3) on the flange side are tightened as shown.
- Final drive assembly (1)
- Propeller shaft assembly (2)



REAR PROPELLER SHAFT

< REMOVAL AND INSTALLATION >

- If propeller shaft assembly or final drive assembly has been replaced, connect them as follows:
- Install propeller shaft (1) while aligning its matching mark (A) with the matching mark (B) of the final drive (2) on the joint as close as possible.
- Tighten bolts and nuts of propeller shaft and final drive to the specified torque.



[REAR PROPELLER SHAFT: 3FCJ-CVJ]

Inspection

INFOID:000000009694355

INSPECTION AFTER REMOVAL

Appearance

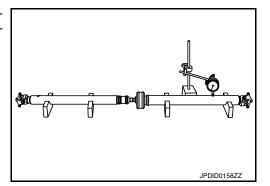
Check propeller shaft for bend and damage. If damage is detected, replace propeller shaft assembly.

Propeller Shaft Runout

Check propeller shaft runout at measuring points with a dial indicator. If runout exceeds specifications, replace propeller shaft assembly.



: Refer to DLN-101, "Propeller Shaft Runout".

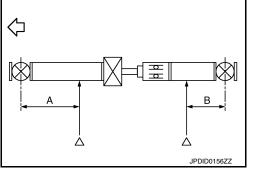


Propeller shaft runout measuring point (Point "△").

<⊐ : Front

Dimension (A) Dimension (B)

: 612.0 mm (24.09 in) : 474.5 mm (18.68 in)



Journal Axial Play

Center Bearing

As shown, while fixing yoke on one side, check axial play of joint. If it is outside the standard, replace propeller shaft assembly.

Journal axial play

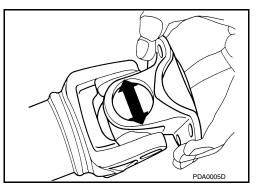
: Refer to DLN-101, "Journal Axial Play".

Check center bearing for noise and damage. If noise or damage is detected, replace propeller shaft assembly.

DLN-99

CAUTION: Do not disassemble joints.

Revision: August 2013



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< REMOVAL AND INSTALLATION >

[REAR PROPELLER SHAFT: 3FCJ-CVJ]

CAUTION:

Do not disassemble center bearing.

INSPECTION AFTER INSTALLATION

After assembly, perform a driving test to check propeller shaft vibration. If vibration occurs refer to <u>DLN-96</u>, <u>"Inspection"</u>.

SERVICE DATA AND SPECIFICATIONS (SDS) D SPECIFICATIONS (SDS) [REAR PROPELLER SHAFT: 3FCJ-CVJ]

< SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

INFOID:000000009694356

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		AWD				
Applied model		VQ35DE				
		CVT				
Propeller shaft model		3FCJ-CVJ	_			
Number of joints		3				
	1st joint	Shell type				
Type of journal bearings (Non-disassembly type)	2nd joint	CVJ type				
(3rd joint	Shell type				
Coupling method with tran	sfer	Flange type	_			
Coupling method with rear	final drive	Flange type				
Choft longth	1st (Spider to EDJ joint center)	1,332 mm (52.44 in)				
Shaft length	2nd (EDJ joint center to spider)	946 mm (37.24 in)				
Shaft outer diameter	1st	80 mm (3.15 in)				
Shall outer diameter	2nd	70 mm (2.76 in)				
Propeller Shaft Ru	unout	INFOID:00000009694	857			
		Unit: mm (i	n)			
	Item	Limit				
Propeller shaft runout		0.8 (0.031)				
ournal Axial Play	/	INFOID:00000009694	158			
		Unit: mm (i	n)			
	Item	Standard				
	item					

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< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes dual stage front air bag modules. The SRS system may only deploy one front air bag, depending on the severity of a collision and whether the front passenger seat is occupied. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Service Notice or Precautions for Rear Final Drive

- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they never interfere with the function of the parts when applied.
- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new one if necessary.
- Seals should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new gear oil, petroleum jelly, or multipurpose grease as specified for each vehicle, if necessary.

PREPARATION

PREPARATION

Special Service Tools

INFOID:000000009694364 В

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The actual shapes of Kent-More tools may differ from those of special service tools illustrated here. Tool number С Description (Kent-More No.) Tool name ST30720000 Installing front oil seal DLN (J-25405) Drift a: 77 mm (3.03 in) dia. b: 55 mm (2.185 in) dia. Ε ZZA0811D F KV40105740 Installing side oil seal (cover side) (_) Drift a: 57 mm (2.24 in) dia. b: 48 mm (1.89 in) dia. Н ZZA0832D KV31103000 Installing side oil seal (carrier side) (J-38982) Drift a: 70 mm (2.76 in) dia. b: 59 mm (2.32 in) dia. c: 49 mm (1.93 in) dia. J S-NT107 ST35325000 Installing side oil seal (carrier side) Κ (_) Drift bar L S-NT090 Μ

Commercial Service Tools

INFOID:000000009694365

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PREPARATION

[REAR FINAL DRIVE: R145K1]

Tool name		Description
Flange wrench	NT7/1	Removing and installing torsional damper mounting nut
Power tool	PBIC0190E	Loosening bolts and nuts

< PREPARATION >

< SYSTEM DESCRIPTION >

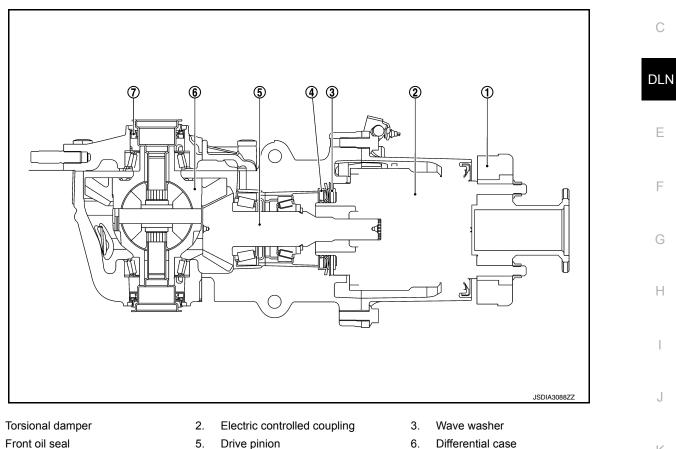
[REAR FINAL DRIVE: R145K1]

SYSTEM DESCRIPTION STRUCTURE AND OPERATION

Sectional View

INFOID:000000009694366 В

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4. Front oil seal

1.

7. Side oil seal

Electric Controlled Coupling

The electric controlled coupling operates as the AWD system. For the operation, refer to DLN-12, "Operation Description".

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ADDITIONAL SERVICE WHEN REPLACING REAR FINAL DRIVE ASSEMBLY < BASIC INSPECTION > [REAR FINAL DRIVE: R145K1]

BASIC INSPECTION

ADDITIONAL SERVICE WHEN REPLACING REAR FINAL DRIVE ASSEMBLY

Description

When replacing rear final drive assembly, unit characteristics writing is required.

Work Procedure

1.PERFORM WRITING UNIT CHARACTERISTICS

Perform writing unit characteristics of electric controlled coupling.

>> Refer to DLN-42, "Work Procedure".

INFOID:000000009694368

ADDITIONAL SERVICE WHEN REPLACING ELECTRIC CONTROLLED COU-PLING

< BASIC INSPECTION >

[REAR FINAL DRIVE: R145K1]

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ADDITIONAL SERVICE WHEN REPLACING ELECTRIC CONTROLLED COUPLING

Description	INFOID:000000009694370	B
When replacing electric controlled coupling, unit characteristics writing is required.		
Work Procedure	INFOID:000000009694371	С
1.PERFORM WRITING UNIT CHARACTERISTICS		
Perform writing unit characteristics of electric controlled coupling.		DLN
>> Refer to <u>DLN-42, "Work Procedure"</u> .		

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [REAR FINAL DRIVE: R145K1]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000009694372

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference		I	I	I	Ι	DLN-128. "Adjustment"	DLN-109, "Inspection"	NVH of REAR PROPELLER SHAFT in this section	NVH in FAX, RAX, FSU and RSU sections	NVH in WT section	NVH in WT section	NVH in FAX and RAX section	NVH in BR section	NVH in ST section
Possible cause and SUSPECTED) PARTS	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×

 \times : Applicable

PERIODIC MAINTENANCE REAR DIFFERENTIAL GEAR OIL

Inspection

REAR DIFFERENTIAL GEAR OIL LEAKS

Check that rear differential gear oil is not leaking from final drive assembly or around it.

REAR DIFFERENTIAL GEAR OIL LEVEL

CAUTION:

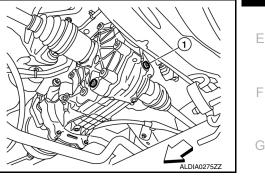
Do not start engine while checking rear differential gear oil level.

 Remove and discard filler plug (1).
 CAUTION: Do not reuse filler plug.

o not reuse filler pit

: Front

- Rear differential gear oil level should be level with the bottom of filler plug hole. Add rear differential gear oil if necessary. Refer to <u>MA-15</u>, "FOR USA AND CANADA : Fluids and Lubricants" (USA and CANADA) or <u>MA-16</u>, "FOR MEXICO : Fluids and <u>Lubricants</u>" (MEXICO).
- Install filler plug (1) and tighten to specified torque. Refer to <u>DLN-125, "Exploded View"</u>.



[REAR FINAL DRIVE: R145K1]

Draining

CAUTION:

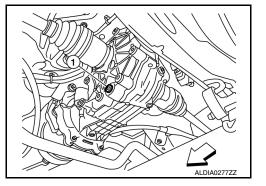
Do not start engine while checking rear differential gear oil level.

1. Remove and discard drain plug (1), and drain rear differential gear oil.

CAUTION: Do not reuse drain plug.

<⊐ : Front

 Install drain plug (1) and tighten to specified torque. Refer to <u>DLN-125, "Exploded View"</u>.



Refilling

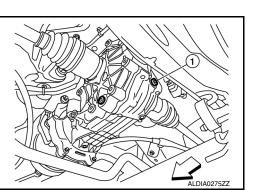
CAUTION:

Do not start engine while checking rear differential gear oil level.

1. Remove and discard filler plug (1). CAUTION:

Do not reuse filler plug.

2. Fill with new rear differential gear oil to the specified level near the filler plug hole.



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INFOID:000000009694374

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Rear differential gear oil grade and viscosity	: Refer to <u>MA-15, "FOR</u> USA AND CANADA : Flu-
3	ids and Lubricants" (USA
	and CANADA) or MA-16,
	"FOR MEXICO : Fluids and Lubricants" (MEXICO).
Rear differential gear oil capacity	: Refer to <u>DLN-130, "Gen-</u> eral Specification".

3. Install filler plug (1) and tighten to specified torque. Refer to <u>DLN-125, "Exploded View"</u>.

< REMOVAL AND INSTALLATION >

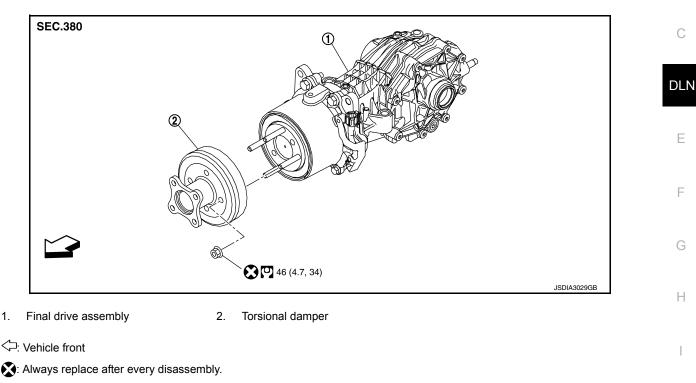
[REAR FINAL DRIVE: R145K1]

REMOVAL AND INSTALLATION TORSIONAL DAMPER

Exploded View

INFOID:000000009694376 В

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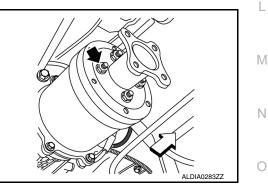
N·m (kg-m, ft-lb)

Removal and Installation

REMOVAL

1.

- Remove rear propeller shaft from the torsional damper, and support the end of the propeller shaft. Refer to 1. DLN-97, "Exploded View".
- Remove torsional damper lock nuts (+), using suitable tool. 2.
 - ∠⊐ : Front



3. Remove torsional damper.

INSTALLATION

- Install torsional damper. (When torsional damper has been reused.) 1. **CAUTION:** Clean the mounting surface.
- 2. Install torsional damper. (When torsional damper has been replaced.) Degrease the mounting surface of electric controlled coupling, according to the following instruction.

DLN-111

INFOID:000000009694377

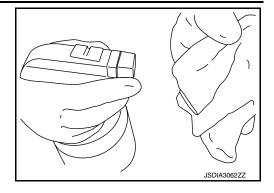
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TORSIONAL DAMPER

< REMOVAL AND INSTALLATION >

- Spray alcohol on a cotton cloth four times per part. CAUTION: Always use a new cotton cloth.
- [REAR FINAL DRIVE: R145K1]



 Wipe the mounting surface of electric controlled coupling five times.
 CAUTION:

Complete the work within 180 seconds to prevent alcohol from evaporating.

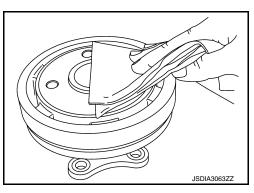
 Install torsional damper lock nuts, using suitable tool, and tighten to the specified torque.
 CAUTION:

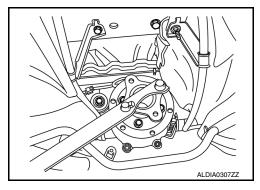
Do not reuse torsional damper lock nuts.

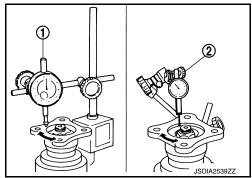
- 4. Check torsional damper runout as follows:
 - Rotate torsional damper and check for runout on the torsional damper face (inner side of the bolt holes) using a suitable tool (1). Also check for runout on the inner side of the torsional damper using a suitable tool (2).

Torsional damper runout : Refer to <u>DLN-130, "Com-</u> panion Flange Runout".

- If the runout value is outside the runout limit, follow the procedure below to adjust.
- Check for runout while changing the phase between the torsional damper and electric controlled coupling by 90° step, and search for the position where the runout value is the minimum.
- If the runout value is still outside of the runout limit after the phase has been changed, replace the torsional damper.
- If the runout value is still outside of the runout limit after torsional damper has been replaced, possible cause will be a damaged electric controlled coupling. Repair as necessary. Refer to <u>DLN-111. "Removal and Installation"</u>.
- 5. Install rear propeller shaft. Refer to <u>DLN-97, "Exploded View"</u>.







< REMOVAL AND INSTALLATION >

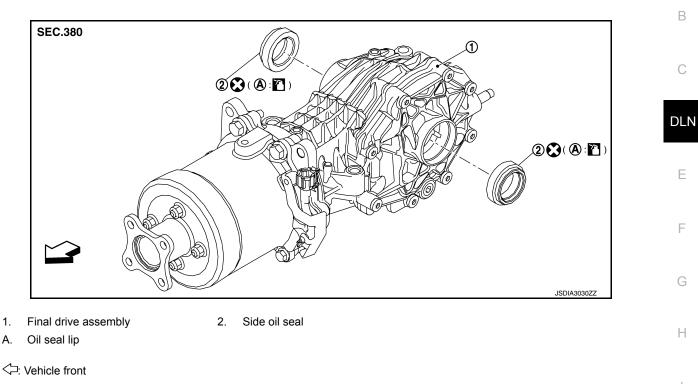
SIDE OIL SEAL

Exploded View

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[REAR FINAL DRIVE: R145K1]



E Always replace after every disassembly.

P: Apply gear oil.

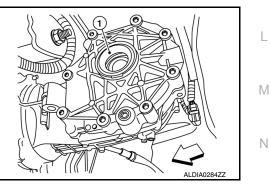
Removal and Installation

REMOVAL

- 1. Remove rear drive shaft (LH) or (RH) as necessary. Refer to RAX-9, "Removal and Installation".
- Remove side oil seal (1), using suitable tool. 2. **CAUTION:**

Be careful not to damage gear carrier and side cover.

⟨□ : Front



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SIDE OIL SEAL

< REMOVAL AND INSTALLATION >

1. Install side oil seal (cover side) until it becomes flush with the carrier end, using Tool (A).

Tool number (A) : KV40105740 (—)

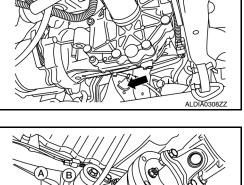
CAUTION:

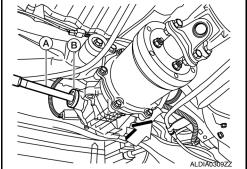
- Do not reuse side oil seal.
- When installing, do not incline side oil seals.
- Apply rear differential gear oil onto side oil seal lip.
- 2. Install side oil seal (carrier side) until it becomes flush with the carrier end, using Tool (A) and Tool (B).

Tool number (A) : ST35325000 (—) Tool number (B) : KV31103000 (J-38982)

CAUTION:

- Do not reuse side oil seal.
- When installing, do not incline side oil seals.
- Apply rear differential gear oil onto side oil seal lip.





- 3. Install rear drive shaft (LH) or (RH) as necessary. Refer to RAX-9, "Removal and Installation".
- 4. Check rear differential gear oil level and check for rear differential gear oil leaks. Refer to <u>DLN-109</u>. <u>"Inspection"</u>.

[REAR FINAL DRIVE: R145K1]

ELECTRIC CONTROLLED COUPLING

< REMOVAL AND INSTALLATION >

[REAR FINAL DRIVE: R145K1]

ELECTRIC CONTROLLED COUPLING

Exploded View

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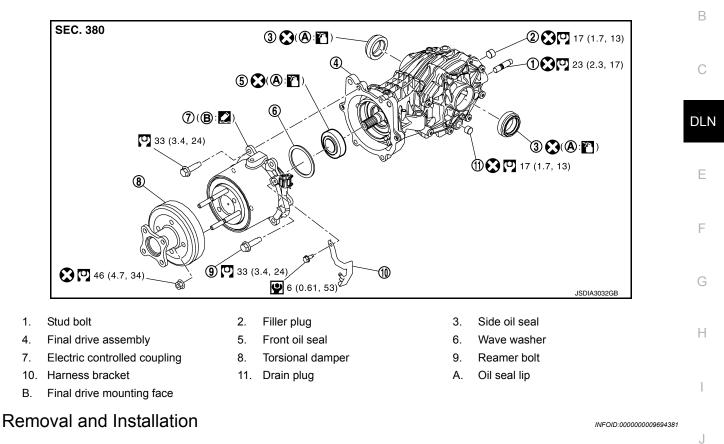
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NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

CAUTION:

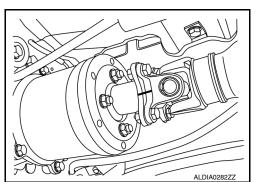
When replacing rear final drive assembly, perform writing unit characteristics. Refer to <u>DLN-42, "Work</u> <u>Procedure"</u>.

REMOVAL

- 1. Move the shift selector to the neutral position, and then release the parking brake.
- 2. Drain rear differential gear oil. Refer to <u>DLN-109, "Draining"</u>.
- 3. Remove rear propeller shaft from the torsional damper, and support the end of the propeller shaft. Refer to <u>DLN-97, "Exploded View"</u>.

CAUTION:

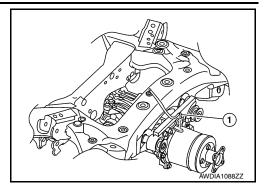
For matching marks, use paint. Do not damage propeller shaft flange yokes, final drive torsional damper or transfer companion flange.



ELECTRIC CONTROLLED COUPLING

< REMOVAL AND INSTALLATION >

4. Remove the electric controlled coupling breather hose (1).



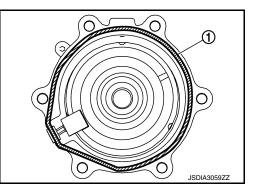
- 5. Disconnect the electric controlled coupling harness connector and unclip harness from harness bracket.
- 6. Remove the 6 bolts from the electric controlled coupling.
- Remove the electric controlled coupling.
 CAUTION: Be careful that the wave washer does not fall out or get damaged when removing the electric controlled coupling.

INSTALLATION

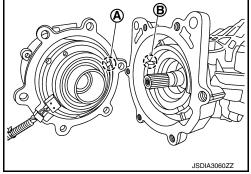
Installation is in the reverse order of removal.

CAUTION:

- Do not reuse hose clamp and breather connector.
- Make sure there are no pinched or restricted areas on the breather hose caused by bending or winding when installing it.
- Install the hose clamp at the final drive side, with the tab facing to the vehicle front.
- Install the hose clamp at the suspension member side, with the tab facing downward.
- Use Genuine Silicone RTV or an equivalent. Refer to <u>GI-22, "Recommended Chemical Products and</u> <u>Sealants"</u>.
- Apply liquid gasket (1) to mating surface of coupling cover. Use Genuine Silicone RTV or equivalent. Refer to <u>GI-22. "Recommended Chemical Products and Sealants"</u>. CAUTION:
 - The width of sealant bend is approximately 3 mm (0.012 in).



- Install electric controlled coupling to spline of drive pinion inside final drive assembly.
 CAUTION:
 - Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
 - Be careful not to damage center oil seal.

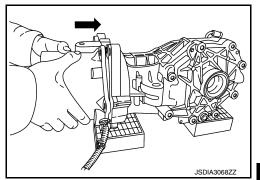


ELECTRIC CONTROLLED COUPLING

< REMOVAL AND INSTALLATION >

Press the electric controlled coupling pin to check that it is positioned in the groove of the final drive assembly as shown.
 NOTE:

If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed into position by the same amount of flection of the wave washer.



- Temporarily tighten reamer bolts (1) to the positions shown. **CAUTION:**
 - Do not use tools. Always tighten by hand.
 - If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.
- Install the electric controlled coupling breather hose (1) as shown.
- Install electric controlled coupling breather hose at the coupling side to the metal connector (3) of the coupling (2) all the way to the point shown by the solid arrow (().

← : Front

- Install electric controlled coupling breather hose at the suspension member side until dimension (A) as shown.

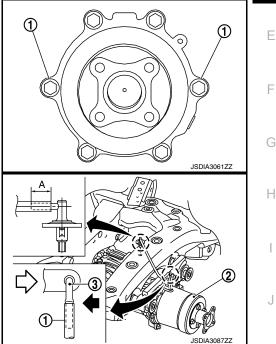
(A) : 15 mm (0.59 in)

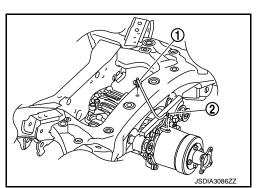
- If resin connector of the electric controlled coupling (1) and metal connector (2) are removed, install them as shown.
- Install the resin connector at the insertion side to the suspension member, facing to the vehicle front.
- Install the metal connector to the coupling cover, facing to the vehicle front.

CAUTION:

Do not reuse breather connector and hose clip.







[REAR FINAL DRIVE: R145K1]

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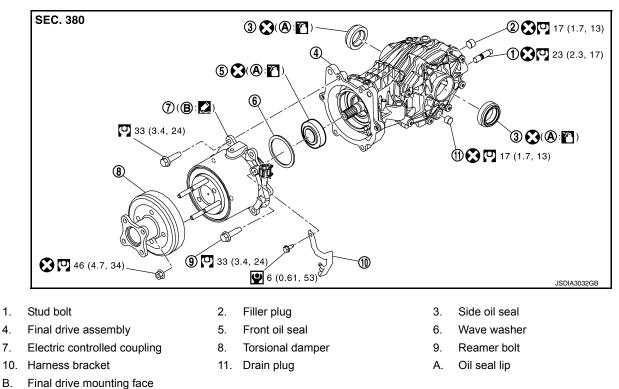
< REMOVAL AND INSTALLATION >

FRONT OIL SEAL

Exploded View

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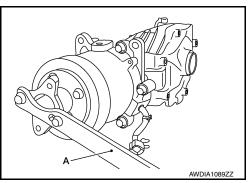


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Removal and Installation

REMOVAL

- 1. Drain rear differential gear oil. Refer to <u>DLN-109, "Draining"</u>.
- 2. Remove the rear propeller shaft from the rear final drive and support the rear propeller shaft with suitable wire. Refer to <u>DLN-97, "Removal and Installation"</u>.
- 3. Remove torsional damper nuts using suitable tool (A) and remove torsional damper (if necessary).



- 4. Remove the electric controlled coupling. Refer to DLN-115. "Removal and Installation".
- 5. Remove wave washer.

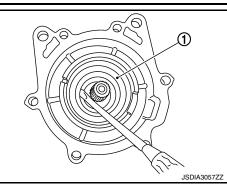
FRONT OIL SEAL

< REMOVAL AND INSTALLATION >

6. Remove front oil seal (1) from final drive assembly, using a suitable tool. **CAUTION:**

Do not damage final drive assembly.

[REAR FINAL DRIVE: R145K1]



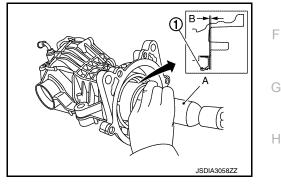
INSTALLATION

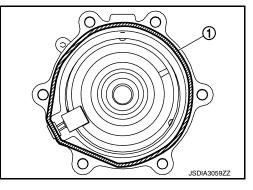
- Install drain plug. 1. CAUTION: Do not reuse drain plug.
- 2. Using a Tool (A) install front oil seal (1) as shown.

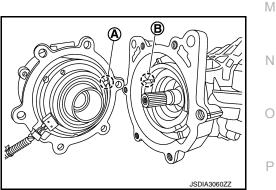
Tool number : ST30720000 (J-25405)

CAUTION:

- · Do not reuse front oil seal.
- When installing, do not incline front oil seal.
- Apply rear differential gear oil onto front oil seal lip.
- 3. Install wave washer to electric controlled coupling.
- 4. Apply liquid gasket (1) to mating surface of coupling cover. Use Genuine Silicone RTV or equivalent. Refer to GI-22, "Recommended Chemical Products and Sealants". **CAUTION:**
 - · Remove old gasket adhering to the surfaces. Also remove any moisture, rear differential gear oil, or foreign material adhering to the surfaces.
 - The width of sealant bend is approximately 3 mm (0.012 in).
- Install electric controlled coupling to spline of drive pinion inside final drive assembly. 5. CAUTION:
 - Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
 - Be careful not to damage front oil seal.









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< REMOVAL AND INSTALLATION >

Press the electric controlled coupling pin to check that it is positioned in the groove of the final drive assembly as shown.
 NOTE:

If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed into position by the same amount of flection of the wave washer.

- 7. Temporarily tighten reamer bolts (1) to the positions shown. CAUTION:
 - Do not use tools. Always tighten by hand.
 - If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.
- 8. Tighten reamer bolts and coupling cover bolts to the specified torque.
- 9. Install harness bracket, and tighten bolts to the specified torque.
- 10. Install torsional damper. (When torsional damper has been replaced.)

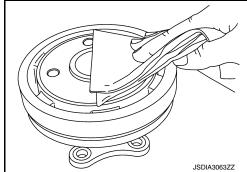
Degrease the surface of electric controlled coupling, according to the following instruction.

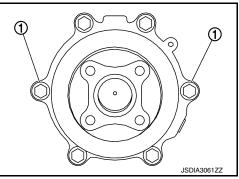
1. Spray alcohol on a cotton cloth four times per part.

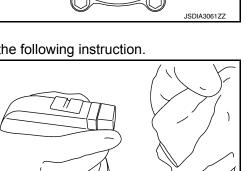
Always use a new cotton cloth.

2. Wipe the surface of electric controlled coupling five times. CAUTION:

Complete the work within 180 seconds to prevent alcohol from evaporating.







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[REAR FINAL DRIVE: R145K1]

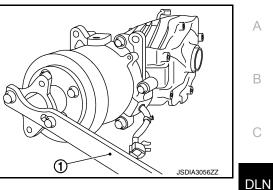
FRONT OIL SEAL

< REMOVAL AND INSTALLATION >

Install torsional damper nut, using suitable tool (1) and tighten to the specified torque.
 CAUTION:

Do not reuse torsional damper nut.

- 11. Check companion flange runout. Refer to <u>DLN-130, "Compan-ion Flange Runout"</u>.
- 12. When replacing electric controlled coupling, perform writing unit characteristics after installing final drive assembly to the vehicle. Refer to <u>DLN-107</u>, "Work Procedure".



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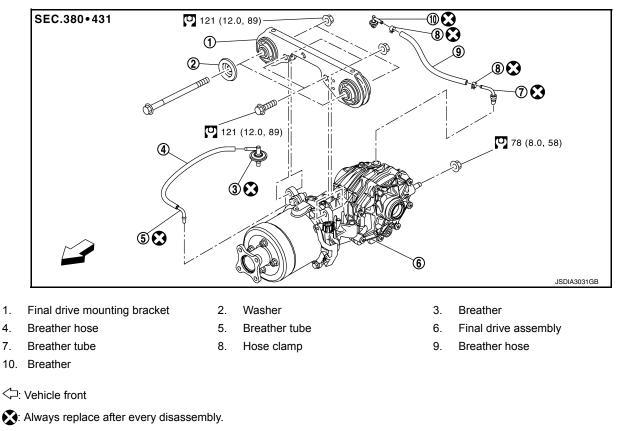
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UNIT REMOVAL AND INSTALLATION REAR FINAL DRIVE ASSEMBLY

Exploded View

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S: N·m (kg-m, ft-lb)

Removal and Installation

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

- 1. Drain rear differential gear oil. Refer to <u>DLN-109, "Draining"</u>.
- 2. Remove the rear propeller shaft from the final drive assembly and support the rear propeller shaft with suitable wire. Refer to <u>DLN-97</u>, "Removal and Installation".
- 3. Remove the vehicle spare tire.
- 4. Remove the rear drive shafts. Refer to <u>RAX-9, "Removal and Installation"</u>.
- 5. Remove rear stabilizer bar. Refer to RSU-15, "Removal and Installation".
- 6. Remove AWD harness bracket.
- 7. Disconnect AWD harness connector and unclip harness from the final drive mounting bracket.
- 8. Remove breather hose and electric controlled coupling breather hose.
- 9. Support final drive assembly with a suitable jack.

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< UNIT REMOVAL AND INSTALLATION >

10. Remove final drive bolts (

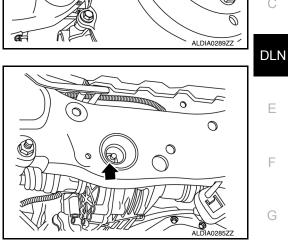
11. Remove rear final drive nut (+) at rear suspension member, and remove final drive from vehicle.

NOTE:

If it is necessary to remove the final drive mounting bracket, the fuel tank must be removed first. Refer to FL-13, "Removal and Installation".

CAUTION:

Secure final drive assembly to a suitable jack while removing it.



INSTALLATION

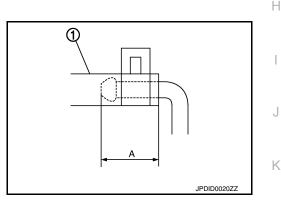
Installation is in the reverse order of removal.

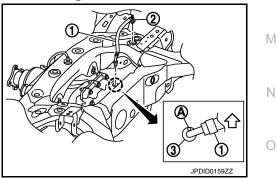
- Install the breather hose (1) to breather connector until dimension (A) shown as follows.
 - (A) : 20 mm (0.79 in) Final drive side : 20.7 mm (0.815 in) Suspension member side

CAUTION:

- Do not reuse hose clamp and breather connector.
- Make sure there are no pinched or restricted areas on the breather hose caused by bending or winding when installing it.
- Install the hose clamp at the final drive side, with the tab facing to the vehicle front.
- Install the hose clamp at the suspension member side, with the tab facing downward.
- If remove resin connector (2) and metal connector (3), install breather hose (1), resin connector and metal connector as shown.
- For installation, insert resin connector into the square hole of rear suspension. Install metal connector to rear cover with aiming painted mark (A) to the front of vehicle.

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[REAR FINAL DRIVE: R145K1]

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< UNIT REMOVAL AND INSTALLATION >

- Install the electric controlled coupling breather hose (1) as shown in the figure.
- Install electric controlled coupling breather hose at the coupling side to the metal connector (3) of the coupling (2) all the way to the point shown by the solid arrow (<).

<□ : Front

- Install electric controlled coupling breather hose at the suspension member side until dimension (A) shown as follows.

(A) : 15 mm (0.59 in)

- If remove resin connector of the electric controlled coupling (1) and metal connector (2), install them as shown.
- Install the resin connector at the insertion side to the suspension member, facing to the vehicle front.
- Install the metal connector to the coupling cover, facing to the vehicle front.

CAUTION:

Do not reuse breather connector and hose clip.

• If remove plug (1) and (2), install them as shown.

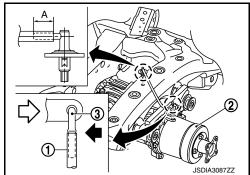
<□ : Front

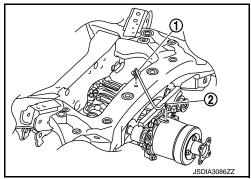
CAUTION:

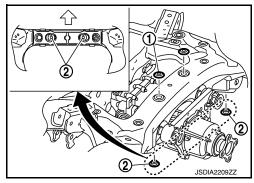
Do not reuse breather connector and hose clip.

- When oil leaks while removing final drive assembly, check oil level after the installation. Refer to <u>DLN-109</u>, "Inspection".
- When replacing rear final drive assembly, perform writing unit characteristics. Refer to <u>DLN-106</u>, "Work Procedure".

[REAR FINAL DRIVE: R145K1]





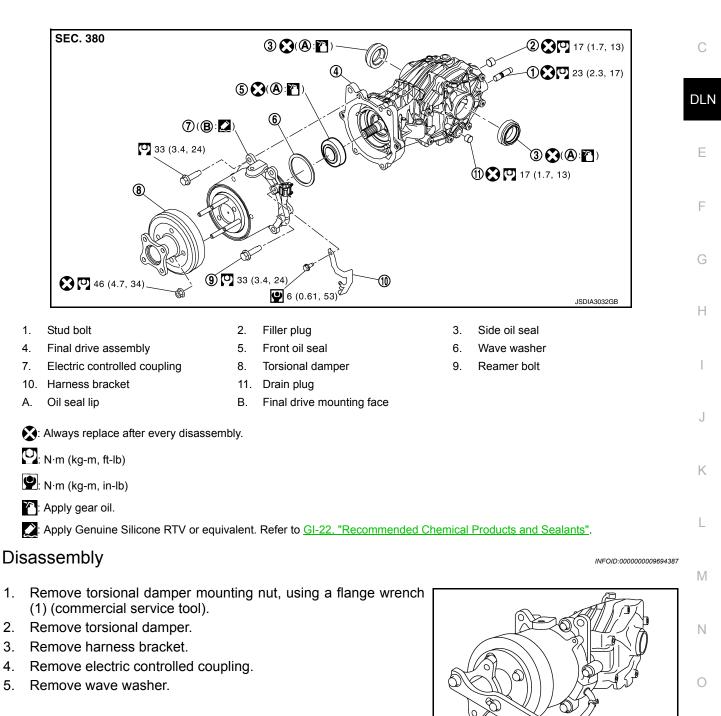


REAR FINAL DRIVE ASSEMBLY < UNIT DISASSEMBLY AND ASSEMBLY > [REAR FINAL DRIVE: R145K1] UNIT DISASSEMBLY AND ASSEMBLY REAR FINAL DRIVE ASSEMBLY

Exploded View

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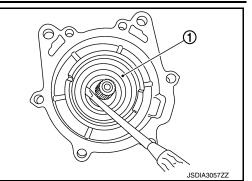
< UNIT DISASSEMBLY AND ASSEMBLY >

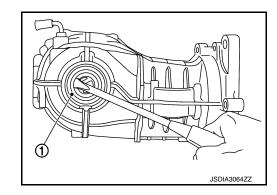
Remove front oil seal (1) from final drive assembly, using a oil seal remover.
 CAUTION:

Never damage final drive assembly.

7. Remove drain plug and filler plug, if necessary.







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8. Remove side oil seal (1), using a oil seal remover. CAUTION:

Never damage final drive assembly and side cover.

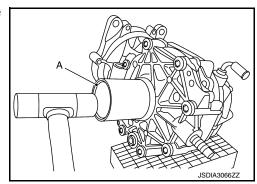
9. Remove stud bolt from side cover, if necessary.

Assembly

1. Install stud bolt to side cover. CAUTION:

Never reuse stud bolt.

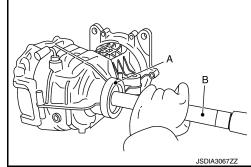
- Install side oil seal (cover side) until it becomes flush with the carrier end, using the drift (A) [SST: KV40105740 ()].
 CAUTION:
 - Never reuse oil seal.
 - When installing, do not incline oil seals.
 - Apply gear oil onto side oil seal lip.



- 3. Install side oil seal (carrier side) until it becomes flush with the carrier end, using the drift (A) and drift bar (B).
 - A : Drift [SST: KV31103000 (J-38982)]
 - B : Drift bar [SST: ST35325000 ()]

CAUTION:

- Never reuse oil seal.
- When installing, do not incline oil seals.
- Apply gear oil onto side oil seal lip.
- 4. Install drain plug. CAUTION: Never reuse drain plug.
- 5. Install filler plug. CAUTION: Never reuse filler plug.



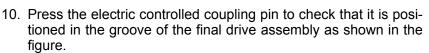
< UNIT DISASSEMBLY AND ASSEMBLY >

6. Using the drift (A) [SST: ST30720000 (J-25405)], install front oil seal (1) as shown in the figure.

B : 0.5 – 1.2 mm (0.020 – 0.047 in)

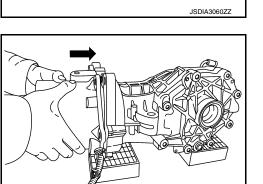
CAUTION:

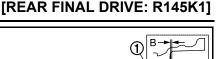
- Never reuse oil seal.
- When installing, never incline oil seal.
- Apply gear oil onto side oil seal lip.
- 7. Install wave washer to electric controlled coupling.
- 8. Apply liquid gasket (1) to mating surface of coupling cover. Use Genuine Silicone RTV or equivalent. Refer to GI-22, "Recommended Chemical Products and Sealants". **CAUTION:**
 - Remove old gasket adhering to the mounting surfaces. Also remove any moisture, oil, or foreign material adhering to the mounting surfaces.
 - The width of sealant bend is approximately 3 mm (0.012 in).
- Install electric controlled coupling to spline of drive pinion inside final drive assembly. **CAUTION:**
 - Align the pin (A) on electric controlled coupling with the groove (B) of final drive assembly.
 - · Be careful not to damage center oil seal.



NOTE:

If the pin is properly positioned in the groove, then the electric controlled coupling can be pressed by the same amount of flection of the wave washer.





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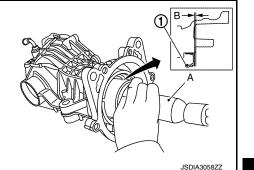
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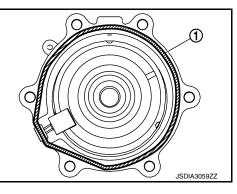
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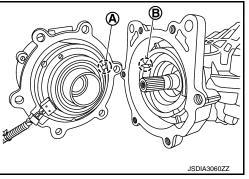
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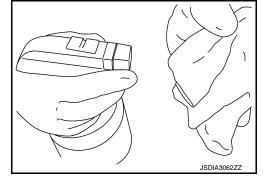
< UNIT DISASSEMBLY AND ASSEMBLY >

- Temporarily tighten reamer bolts (1) to the positions shown in the figure.
 CAUTION:
 - Never use tools. Always tighten by hand.
 - If reamer bolts cannot be tightened all the way by hand, the electric controlled coupling pin may not be positioned in the groove of the final drive assembly. In this case, remove electric controlled coupling and reinstall it.
- 12. Tighten reamer bolts and coupling cover mounting bolts to the specified torque.
- 13. Install harness bracket, and tighten bolts to the specified torque.
- 14. Install torsional damper. (When torsional damper has been reused.) CAUTION:

Clean the mounting surface.

- 15. Install torsional damper. (When torsional damper has been replaced.)
 - Degrease the mounting surface of electric controlled coupling, according to the following instruction.
 - 1. Spray alcohol on a cotton cloth four times per part. CAUTION:

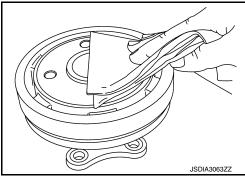
Always use a new cotton cloth.



2. Wipe the mounting surface of electric controlled coupling five times.

CAUTION:

Complete the work within 180 seconds to prevent alcohol from evaporating.



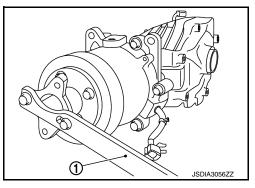
Install torsional damper mounting nut, using flange wrench (1) (commercial service tool) and tighten to the specified torque.
 CAUTION:

Never reuse torsional damper mounting nut.

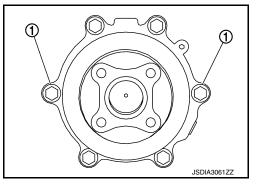
- 17. Check companion flange runout. Refer to <u>DLN-128, "Adjust-ment"</u>.
- 18. When oil leaks while removing, check oil level after installation. Refer to <u>DLN-109</u>, "Inspection".
- When replacing electric controlled coupling, perform writing unit characteristics after installing final drive assembly to the vehicle. Refer to <u>DLN-107, "Work Procedure"</u>.

Adjustment

COMPANION FLANGE RUNOUT



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[REAR FINAL DRIVE: R145K1]

< UNIT DISASSEMBLY AND ASSEMBLY >

[REAR FINAL DRIVE: R145K1]

Check for companion flange runout as follows:

- For companion flange face, fit a dial indicator (1) onto the companion flange face (inner side of the propeller shaft mounting bolt holes). For inner side of the companion flange, fit a test indicator (2) to the inner side of companion flange (socket diameter).
- Rotate companion flange to check for runout.

Companion flange runout : Refer to <u>DLN-130, "Com-</u> panion Flange Runout".

- If the runout value is outside the runout limit, follow the procedure below to adjust.
- Check for runout while changing the phase between companion flange and drive pinion by 90° step, and search for the position where the runout is the minimum.
- If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- If the runout value is still outside of the limit after companion flange has been replaced, possible cause will be an electric controlled coupling.

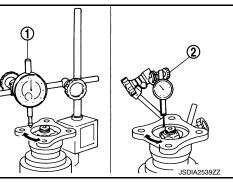
Inspection

OIL SEAL

- Whenever disassembled, replace.
- If wear, deterioration of adherence (sealing force lips), or damage is detected on the lips, replace them.

COMPANION FLANGE

- Clean up the disassembled parts.
- If any chipped mark [about 0.1 mm, (0.004 in)] or other damage on the contact sides of the lips of the companion flange is found, replace.



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SERVICE DATA AND SPECIFICATIONS (SDS)

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General Specification

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[REAR FINAL DRIVE: R145K1]

		AWD
Applied model		VQ35DE
		CVT
Final drive model		R145K1
Gear ratio		2.466
Number of teeth (Drive gear/Drive pinion)	37/15
Oil capacity (Approx.)	ℓ (US pt, Imp pt)	0.5 (1, 7/8)
Number of pinion gears		2

Companion Flange Runout

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Unit: mm (in)

Item	Limit
Companion flange face	0.12 (0.0047)
Inner side of the companion flange	0.27 (0.0106)