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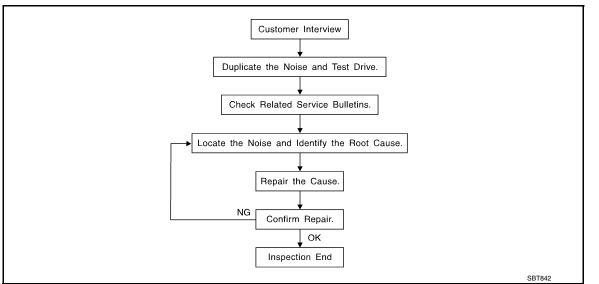
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## SYMPTOM DIAGNOSIS

## SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



#### **CUSTOMER INTERVIEW**

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any of customer's comments; refer to <a href="EXT-7">EXT-7</a>, "Diagnostic Worksheet". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, perform a diagnosis and repair the noise that the customer is concerned about. This can be accomplished by performing a cruise test on the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak (Like tennis shoes on a clean floor)
   Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
   higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping
- Creak (Like walking on an old wooden floor)
   Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle (Like shaking a baby rattle)
   Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock (Like a knock on a door)
   Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick (Like a clock second hand)
   Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump (Heavy, muffled knock noise)
  Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz (Like a bumblebee)
   Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending up on the person. A noise that a technician may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

#### DUPLICATE THE NOISE AND TEST DRIVE

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#### < SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when the repair is reconfirmed.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T models, drive position on A/T models).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

#### CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

#### LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis ear: J-39570, Engine ear and mechanics stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- Removing the components in the area that is are suspected to be the cause of the noise.
   Do not use too much force when removing clips and fasteners, otherwise clips and fastener can be broken or lost during the repair, resulting in the creation of new noise.
- Tapping or pushing/pulling the component that is are suspected to be the cause of the noise.
   Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
- Feeling for a vibration by hand by touching the component(s) that is are suspected to be the cause of the noise.
- Placing a piece of paper between components that are suspected to be the cause of the noise.
- Looking for loose components and contact marks.
   Refer to <u>EXT-5</u>, "Inspection Procedure".

#### REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- Separate components by repositioning or loosening and retightening the component, if possible.
- Insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A Nissan Squeak and Rattle Kit (J-50397) is available through the authorized Nissan Parts Department.

#### **CAUTION:**

## Never use excessive force as many components are constructed of plastic and may be damaged. NOTE:

Always check with the Parts Department for the latest parts information.

The following materials are contained in the Nissan Squeak and Rattle Kit (J-50397) are listed on the inside cover of the kit; and can each be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100  $\times$  135 mm (3.94  $\times$  5.31 in)/76884-71L01: 60  $\times$  85 mm (2.36  $\times$  3.35 in)/76884-71L02:15  $\times$  25 mm (0.59  $\times$  0.98 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick,  $50 \times 50$  mm (1.97  $\times$  1.97 in)/73982-

50Y00: 10 mm (0.39 in) thick,  $50 \times 50$  mm (1.97  $\times$  1.97 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30  $\times$  50 mm (1.18  $\times$  1.97in)

FELT CLOTHTAPE

Used to insulate where movement does not occur. Ideal for instrument panel applications.

#### < SYMPTOM DIAGNOSIS >

68370-4B000: 15  $\times$  25 mm (0.59  $\times$  0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll The following materials, not found in the kit, can also be used to repair squeaks and rattles. **UHMW (TEFLON) TAPE** 

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used in place of UHMW tape that is be visible or does not fit. Will only last a few months.

SILICONE SPRAY

Used when grease cannot be applied.

**DUCT TAPE** 

Used to eliminate movement.

#### CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

## Inspection Procedure

Refer to Table of Contents for specific component removal and installation information.

#### INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- Instrument panel to front pillar garnish
- Instrument panel to windshield
- Instrument panel mounting pins
- Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

#### CAUTION:

Never use silicone spray to isolate a squeak or rattle. If the area is saturated with silicone, the recheck of repair becomes impossible.

#### CENTER CONSOLE

Components to pay attention to include:

- Shifter assembly cover to finisher
- A/C control unit and cluster lid C
- Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

#### DOORS

Pay attention to the following:

- 1. Finisher and inner panel making a slapping noise
- Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. The areas can usually be insulated with felt cloth tape or insulator foam blocks from the Nissan Squeak and Rattle Kit (J-50397) to repair the noise.

#### TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the customer. In addition look for the following:

- Trunk lid dumpers out of adjustment
- 2. Trunk lid striker out of adjustment

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#### < SYMPTOM DIAGNOSIS >

- The trunk lid torsion bars knocking together
- A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

#### SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sunvisor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

#### SEATS

When isolating seat noise it's important to note the position the seats in and the load placed on the seat when the noise occurs. These conditions should be duplicated when verifying and isolating the cause of the noise. Cause of seat noise include:

- 1. Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

#### UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

< SYMPTOM DIAGNOSIS >

## **Diagnostic Worksheet**

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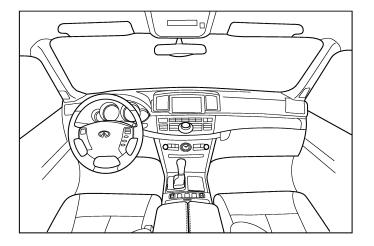
## SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

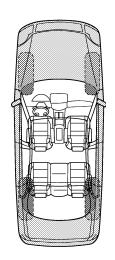
#### Dear Infiniti Customer:

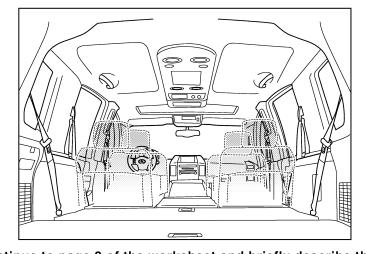
We are concerned about your satisfaction with your Infiniti vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Infiniti right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service consultant or technician to ensure we confirm the noise you are hearing.

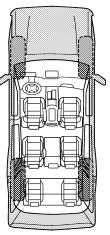
I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.









Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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	noise occurs:		
II. WHEN DOES IT OCCUR? (please	check the boxes tha	t apply)	
<ul><li>□ anytime</li><li>□ 1st time in the morning</li><li>□ only when it is cold outside</li><li>□ only when it is hot outside</li></ul>	when it is	g out in the ra raining or we ry conditions	
III. WHEN DRIVING:	IV. WHAT TY	PE OF NOIS	E
<ul> <li>□ through driveways</li> <li>□ over rough roads</li> <li>□ over speed bumps</li> <li>□ only about mph</li> <li>□ on acceleration</li> <li>□ coming to a stop</li> <li>□ on turns: left, right or either (circle)</li> <li>□ with passengers or cargo</li> <li>□ other:</li> <li>□ after driving miles or</li> </ul>	creak (like rattle (like knock (like tick (like a thump (he buzz (like		ne door) I hand) knock noise)
	ID DEDCONNEL		
TO BE COMPLETED BY DEALERSH Test Drive Notes:	IF PERSONNEL		
	YES	S NO	Initials of person performing
	YE:	s NO	

## **PRECAUTION**

### **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

#### WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

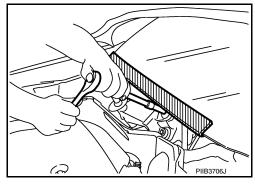
#### **WARNING:**

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the
  ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with
  a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing
  serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.



Precautions For Xenon Headlamp Service

WARNING:
Comply with the following warnings to prevent any serious accident.

- Disconnect the battery cable (negative terminal) or the power supply fuse before installing, removing, or touching the xenon headlamp (bulb included). The xenon headlamp contains high-voltage generated parts.
- Never work with wet hands.

Revision: 2015 February

 Check the xenon headlamp ON-OFF status after assembling it to the vehicle. Never turn the xenon headlamp ON in other conditions. Connect the power supply to the vehicle-side connector.

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leadiamp ON in other conditions. Connect the power supply to the vehicle-side connector.

2015 QX70

#### **PRECAUTIONS**

#### < PRECAUTION >

(Turning it ON outside the lamp case may cause fire or visual impairments.)

Never touch the bulb glass immediately after turning it OFF. It is extremely hot.

#### CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Install the xenon bulb securely. (Insufficient bulb socket installation may melt the bulb, the connector, the housing, etc. by high-voltage leakage or corona discharge.)
- Never perform HID circuit inspection with a tester.
- Never touch the xenon bulb glass with hands. Never put oil and grease on it.
- Dispose of the used xenon bulb after packing it in thick vinyl without breaking it.
- Never wipe out dirt and contamination with organic solvent (thinner, gasoline, etc.).

### Precautions for Removing Battery Terminal

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 When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.

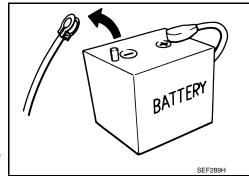
#### NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

• For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.

#### NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.



After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.
 NOTE:

The removal of 12V battery may cause a DTC detection error.

#### Precaution for Work

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- After removing and installing the opening/closing parts, be sure to carry out fitting adjustments to check their operation.
- Check the lubrication level, damage, and wear of each part. If necessary, grease or replace it.

## **PREPARATION**

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## **PREPARATION**

## **PREPARATION**

## **Special Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	
(J-39570) Chassis ear	SIIAO993E	Locates the noise	
(J-50397) NISSAN Squeak and Rattle Kit	SIIA0994E	Repairing the cause of noise	

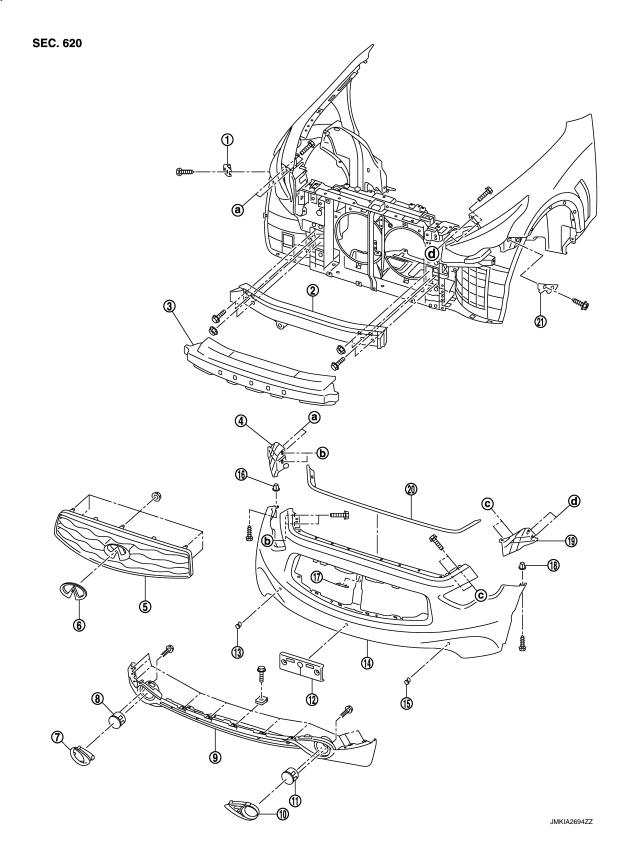
## Commercial Service Tools

Tool name		Description	
Engine ear	SIIA0995E	Locates the noise	EX
Remover tool	JMKIA3050ZZ	Removes the clips, pawls and metal clips	M
			0
Power tool	PIIB1407E	Loosening bolts, nuts and screws	Р

## **REMOVAL AND INSTALLATION**

## FRONT BUMPER

Exploded View



#### **FRONT BUMPER**

#### < REMOVAL AND INSTALLATION >

- 1. Bumper side bracket RH
- 4. Bumper side stiffener RH
- 7. Front fog lamp finisher RH
- 10. Front fog lamp finisher LH
- 13. Sonar sensor RH
- 16. Bumper side grommet RH
- 19. Bumper side stiffener LH

- 2. Bumper reinforcement
- 5. Front grille
- 8. Front fog lamp RH
- 11. Front fog lamp LH
- 14. Bumper fascia assembly
- 17. Front camera finisher
- 20. Hood top seal

- 3. Energy absorber
- 6. Front emblem
- 9. Bumper fascia assembly lower
- 12. License plate bracket
- 15. Sonar sensor LH
- 18. Bumper side grommet LH
- 21. Bumper side bracket LH

#### Removal and Installation

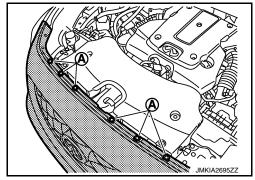
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#### **REMOVAL**

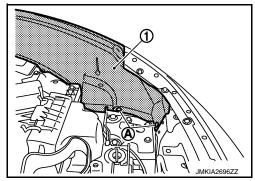
#### **CAUTION:**

Bumper fascia is made of resin. Never apply strong force to it, and be careful to prevent contact with oil.

- 1. Fully open hood assembly.
- 2. Remove front bumper fascia assembly upper side fixing clips (A).

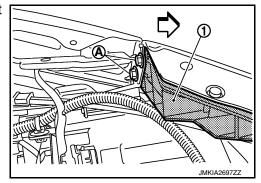


- Remove engine room covers (LH/RH) (For VK engine models). Refer to <u>EM-184, "Exploded View"</u>.
- 4. Remove hood seal assemblies (LH/RH) (1) fixing clips (A), and then remove hood seal assembly located on the front area. Refer to <u>DLK-314</u>, "Removal and Installation".



5. Remove bolts (A) of fixing bumper side stiffener (1) and front fender (LH/RH).

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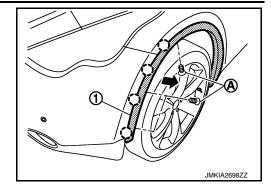
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#### **FRONT BUMPER**

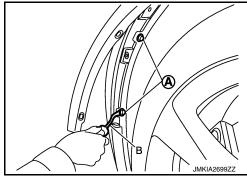
#### < REMOVAL AND INSTALLATION >

- 6. Remove front fillet molding (1) fixing screws (A) (LH/RH).
- 7. Remove front fillet molding fixing clips (LH/RH). Refer to EXT-32, "Removal and Installation".

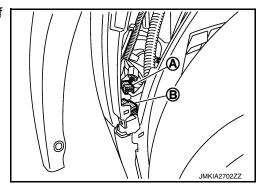




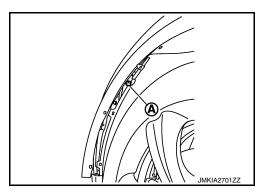
8. Remove front fender grommets (A) with a remover tool (B).



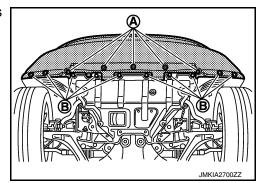
9. Disconnect harness connectors (A) and (B) from back side of bumper fascia assembly LH.



10. Remove bumper fascia assembly fixing screws (A) (LH/RH).



11. Remove bumper fascia assembly lower fixing clips (A) and bolts (B).



#### FRONT BUMPER

#### < REMOVAL AND INSTALLATION >

- 12. Pull both side of the bumper fascia assembly toward the vehicle side to disengage both side of the bumper fascia assembly from bumper side brackets (LH/RH).
- 13. Remove bumper fascia assembly.

#### **CAUTION:**

When removing bumper fascia, 2 workers are required so as to prevent it from dropping.

- 14. Remove the following parts after removing bumper fascia.
  - · Hood top seal assembly.
  - Front grille. Refer to <u>EXT-20</u>, "Removal and Installation".
  - Front bumper side stiffeners (LH/RH).
  - Sonar sensors (LH/RH). Refer to <u>AV-375</u>, "FRONT: Removal and Installation".
  - · License plate bracket.
  - Front fog lamp finishers (LH/RH).
  - Front fog lamps (LH/RH). Refer to <u>EXL-226</u>, "Removal and Installation".
  - · Bumper fascia assembly lower.
  - Front camera. Refer to <u>AV-368</u>, "Removal and Installation".
- 15. Remove bumper energy absorber.
- 16. Remove bumper reinforcement mounting nuts and bolts, and then remove bumper reinforcement with power tool.

#### INSTALLATION

Install in the reverse order of removal.

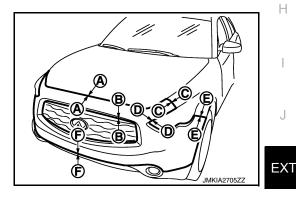
#### **CAUTION:**

Perform camera image calibration. Refer to AV-247, "CALIBRATING CAMERA IMAGE (AROUND VIEW **MONITOR)**: Description".

#### NOTE:

After installing, perform fitting adjustment.

**Revision: 2015 February** 



Portion		Clearance	Surface height difference
Front bumper – Hood	<b>A – A</b>	2.5 – 5.5 mm (0.098 – 0.217 in)	-2.0 - 0.5 mm (-0.079 - 0.020 in)
Front bumper – Front grille	B – B	0.0 – 2.0 mm (0.000 – 0.079 in)	_
Front bumper – Front fender	C – C	0.0 – 0.5 mm (0.000 – 0.020 in)	-0.5 <b>-</b> 0.5 mm (-0.020 <b>-</b> 0.020 in)
Front bumper – Headlamp	D – D	0.2 – 3.0 mm (0.008 – 0.118 in)	_
Front bumper – Front fender	E-E	0.0 – 0.8 mm (0.000 – 0.031 in)	-1.0 <b>-</b> 1.0 mm (-0.039 <b>-</b> 0.039 in)
Front bumper upper – Front bumper lower	F-F	0.0 – 0.7 mm (0.000 – 0.028 in)	_

**EXT-15** 

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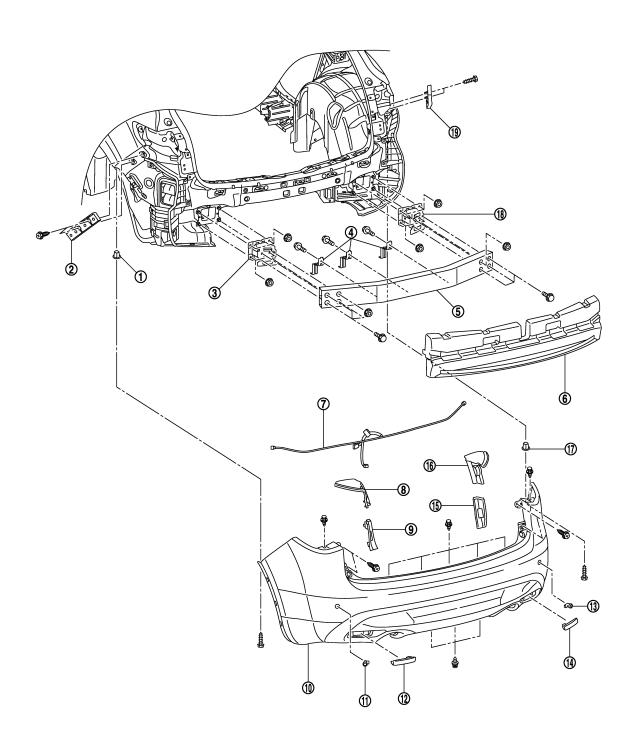
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## Exploded View

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- 1. Bumper side grommet LH
- 4. Bumper lower retainer
- 2. Bumper side bracket LH
- 5. Bumper reinforcement
- 3. Bumper stay LH
- 6. Energy absorber

#### < REMOVAL AND INSTALLATION >

- Bumper sub harness Rear combination lamp upper finisher 9. Rear combination lamp lower finisher
  - 11. Sonar sensor LH 12. Reflex reflector LH
- 10. Bumper fascia assembly 14. Reflex reflector RH 13. Sonar sensor RH
- 15. Rear combination lamp lower finisher RH
- 16. Rear combination lamp upper finisher 17. Bumper side grommet RH

18. Bumper stay RH

### Removal and Installation

19. Bumper side bracket RH

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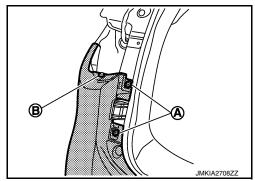
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#### REMOVAL

#### **CAUTION:**

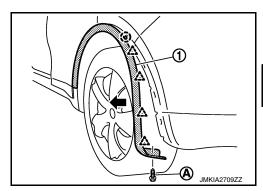
Bumper fascia is made of resin. Never apply strong force to it, and be careful to prevent contact with oil.

- 1. Fully open back door.
- Remove rear combination lamps (LH/RH). Refer to EXL-235, "Removal and Installation".
- Remove bolts (A) and clips (B) (LH/RH) located under rear combination lamps (LH/RH).

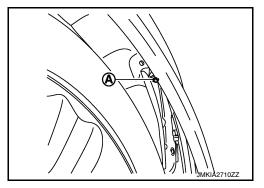


- Remove rear fillet moldings (1) fixing screws (A) (LH/RH).
- Remove rear fillet moldings fixing pawls and clips (LH/RH). Refer to EXT-32, "Removal and Installation".

: Clip ^ : Pawl



Remove bumper fascia assembly fixing screws (A) (LH/RH).



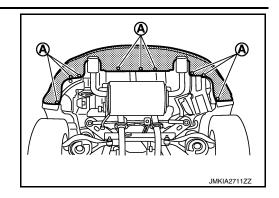
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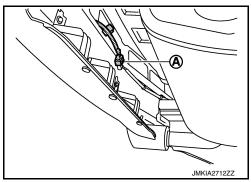
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#### < REMOVAL AND INSTALLATION >

7. Remove bumper fascia assembly underside fixing clips (A).

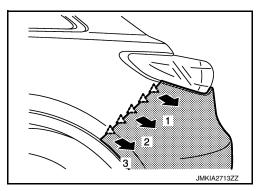


8. Disconnect bumper sub harness connector (A).



9. Pull both sides bumper fascia assembly toward the vehicle out side to disengage the bumper fascia assembly from bumper side brackets (LH/RH).





10. Remove bumper fascia assembly.

#### **CAUTION:**

When removing bumper fascia, 2 workers are required so as to prevent it from dropping.

- 11. Remove the following parts after removing bumper fascia.
  - Reflex reflectors (LH/RH).
  - Sonar sensors (LH/RH). Refer to AV-376, "REAR: Removal and Installation".
  - · Bumper sub harness.
- 12. Remove bumper energy absorber.
- 13. Remove bumper reinforcement mounting nuts and bolts, and then remove bumper reinforcement with power tool.

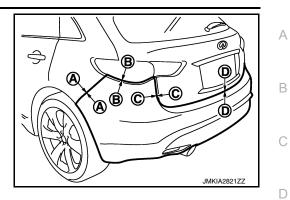
#### **INSTALLATION**

Install in the reverse order of removal.

#### NOTE:

## < REMOVAL AND INSTALLATION >

After installing, perform fitting adjustment.



Portion		Clearance	Surface height difference
Rear bumper – Rear fender	A – A	0.0 – 0.8 mm (0.000 – 0.031 in)	-1.0 - 1.0 mm (-0.039 - 0.039 in)
Rear bumper – Rear combination lamp	B – B	0.0 – 3.0 mm (0.000 – 0.118 in)	_
Rear bumper – Back door	C – C	3.0 – 7.0 mm (0.118 – 0.276 in)	-2.0 - 2.0 mm (-0.079 - 0.079 in)
Rear bumper – Back door	D – D	5.0 – 9.0 mm (0.197 – 0.354 in)	_

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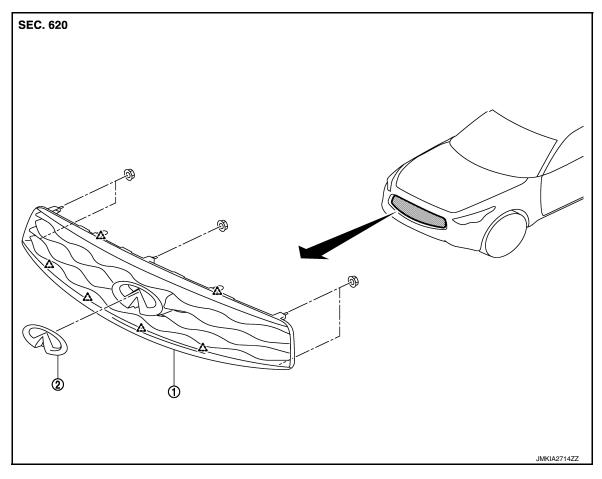
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## **FRONT GRILLE**

Exploded View



Front grille
 ∴ : Pawl

2. Front emblem

### Removal and Installation

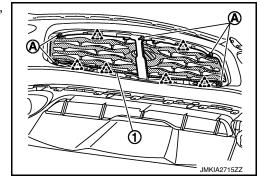
#### **REMOVAL**

#### **CAUTION:**

Apply protection tape around outer circumference of front grille (bumper fascia assembly side).

- 1. Fully open hood.
- 2. Remove air duct (inlet). Refer to EM-29, "Exploded View".
- 3. Remove front grille mounting nuts (A), disengage fixing pawls, and then pull front grille (1) horizontally toward vehicle front.





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4. Remove the following parts after removing front grille. Front emblem

## **FRONT GRILLE**

## < REMOVAL AND INSTALLATION >

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Install in the reverse order of removal.

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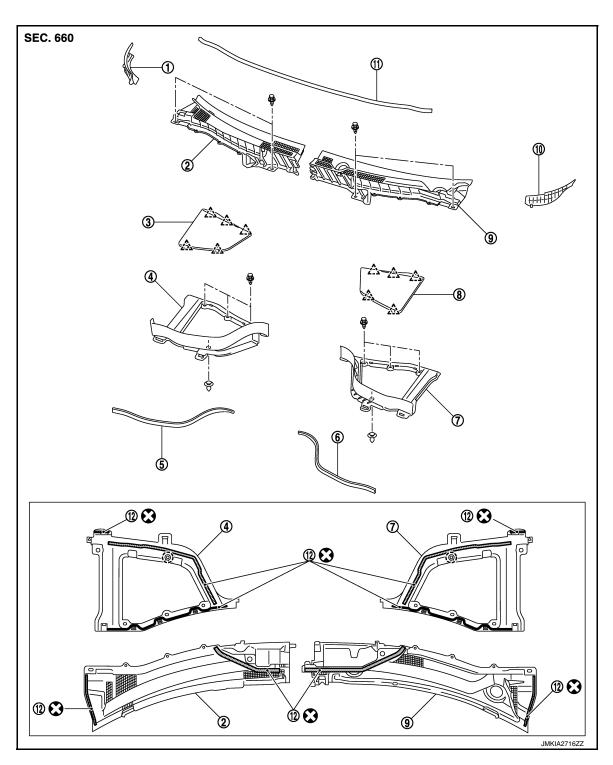
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## **COWL TOP**

Exploded View



- 1. Front fender cover RH
- 4. Hoodledge cover RH
- 7. Hoodledge cover LH
- 10. Front fender cover LH
- ( ) : Clip

- 2. Cowl top cover RH
- 5. Cowl top cover seal RH
- 8. Brake master cylinder cover
- 11. Cowl top seal

- 3. Battery cover
- 6. Cowl top cover seal LH
- 9. Cowl top cover RH
- 12. EPT sealer

\_\_\_\_\_: Pawl

: Always replace after every disassembly.

#### Removal and Installation

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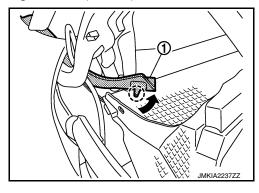
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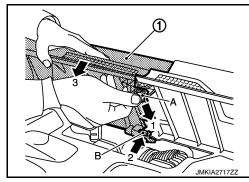
#### REMOVAL

- 1. Fully open hood assembly.
- 2. Remove front wiper arms and blades (LH/RH) from vehicle. Refer to WW-124, "Removal and Installation".
- 3. Remove battery cover and brake master cylinder cover.
- 4. Remove cowl top cover seals (LH/RH).
- 5. Remove hoodledge cover mounting clips and then remove hoodledge covers (LH/RH).
- Remove front fender covers (1) fixing clips (LH/RH).

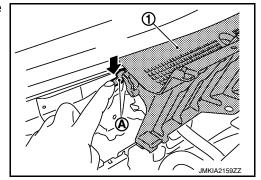
( ) : Clip



- 7. Remove cowl top seal.
- 8. Remove cowl top covers (LH/RH) fixing clips.
- 9. Push pawls (A) and (B) to remove cowl top cover RH (1) as shown in the figure.



10. Push pawl (A) as shown by the arrow in the figure to remove cowl top cover LH (1).



**INSTALLATION** 

Note the following items, and install in the reverse order of removal.

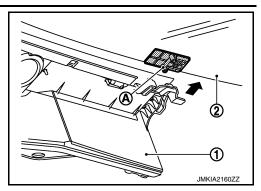
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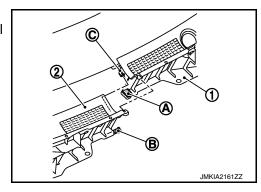
#### **COWL TOP**

#### < REMOVAL AND INSTALLATION >

 Align concave of cowl top cover RH (1) to windshield glass (2) pin (A) as shown in the figure when installing.



- Slide the pawl while aligning with the concave part of (C).
- Engage the joint of pawl of (A) with (B), and then assemble cowl top covers LH (1) and RH (2).



#### **CAUTION:**

- Always replace EPT sealer with a new one, if the cowl top cover is reused.
- After installing, perform adjustment of wiper arm. Refer to <u>WW-124, "Adjustment"</u>.

# FENDER PROTECTOR FENDER PROTECTOR

FENDER PROTECTOR: Exploded View

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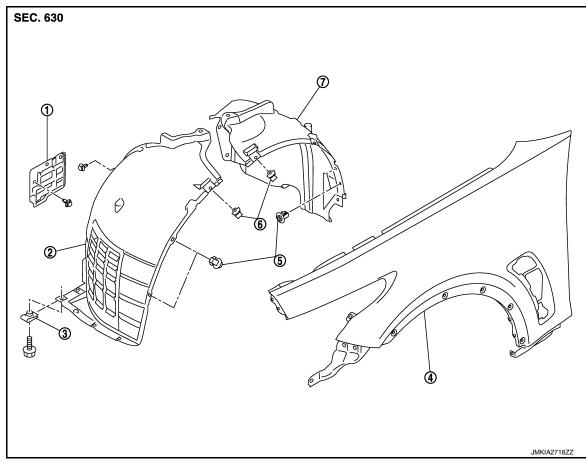
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- 1. Splash guard (AWD models)
- 4. Front fender
- 7. Fender protector (rear)
- 2. Fender protector (front)
- 5. Grommet

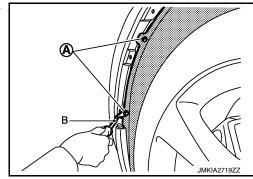
- 3. J-nut
- 6. Fender clip

## FENDER PROTECTOR: Removal and Installation

**REMOVAL** 

1. Remove front fillet molding. Refer to EXT-32, "Removal and Installation".

Remove front fender protectors (front and rear side) fixing grommets (A) with a remover tool (B).



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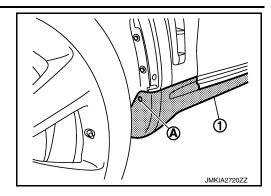
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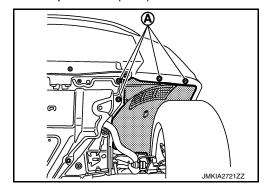
#### **FENDER PROTECTOR**

#### < REMOVAL AND INSTALLATION >

3. Remove center mud guard (1) fixing screw (A).



- 5. Remove fender protector (rear) fixing clips.
- 6. Disengage fender clip from front fender arches, and then remove fender protector (rear).
- 7. Remove fender protector (front) fixing bolts (A).



- 8. Remove fender protector (front) mounting clips.
- 9. Remove fender clip from wheel house arches, and then remove fender protector (front) from wheel house.
- 10. Remove the following parts after removing front fender protector.
  - Fender clips
  - J-nut

#### **INSTALLATION**

Install in the reverse order of removal.

REAR WHEEL HOUSE PROTECTOR

## REAR WHEEL HOUSE PROTECTOR: Exploded View

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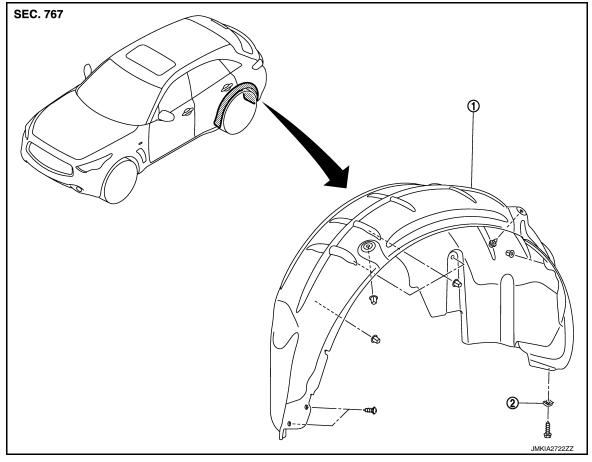
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1. Rear wheel house protector

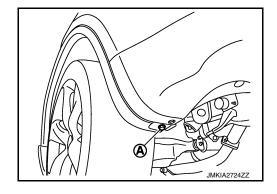
2. Spring nut

## REAR WHEEL HOUSE PROTECTOR: Removal and Installation

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#### **REMOVAL**

1. Remove bolt (A) of rear wheel house protector rear end.



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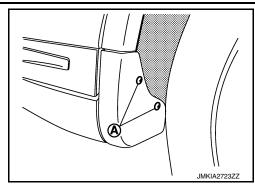
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## **FENDER PROTECTOR**

#### < REMOVAL AND INSTALLATION >

2. Remove screws (A) of rear wheel house protector located on center mud guard.



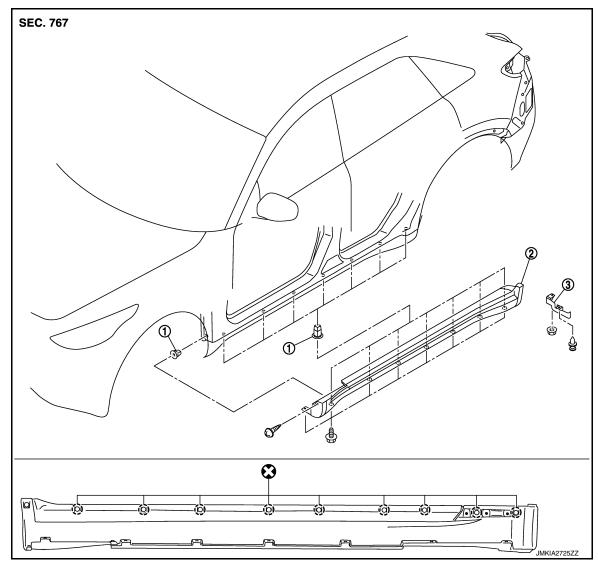
3. Remove rear wheel house protector fixing clips and grommets and then remove rear wheel house protector.

#### **INSTALLATION**

Install in the reverse order of removal.

## **CENTER MUD GUARD**

Exploded View



1. Grommet

- 2. Center mud guard
- 3. Wind deflector

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( ]) : Clip

: Always replace after every disassembly.

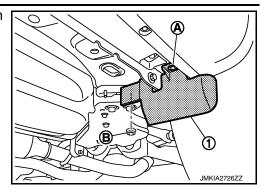
## Removal and Installation

REMOVAL

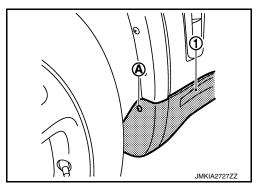
#### **CENTER MUD GUARD**

#### < REMOVAL AND INSTALLATION >

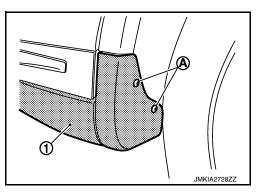
 Remove wind deflector (1) fixing clip (A) and nut (B), and then remove wind deflector.



2. Remove screw (A) of center mud guard (1) front end.



Remove screws (A) of center mud guard (1) rear end.



- 4. Remove bolts of center mud guard underside.
- 5. Fully open front door and rear door.
- 6. Remove clips from back side of center mud guard (1) with a remover tool (A).



#### **CAUTION:**

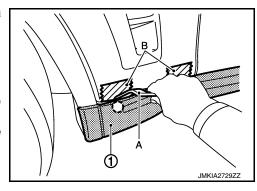
- Apply protective tape (B) on the body to protect the painted surface from damage.
- Never use an item as a remover tool that could damage body panel.
- Disengage the clips slowly and carefully.
- · Never pull the center mud guard strongly.
- 7. Remove center mud guard from body side.

#### **INSTALLATION**

Install in the reverse order of removal.

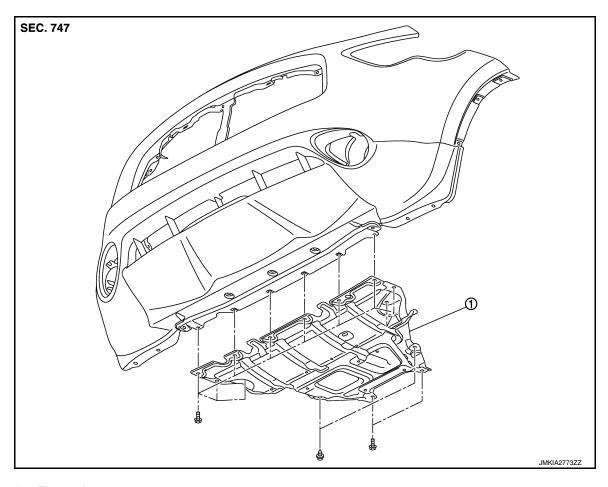
#### **CAUTION:**

- Always replace clips with a new one, if the center mud guard is reused.
- When installing center mud guard, check that clips are securely fitted in body panel holes, and then
  press them in.



## FLOOR SIDE FAIRING

Exploded View



1. Floor under cover

## Removal and Installation

#### **REMOVAL**

1. Remove front under cover fixing clips and bolts.

2. Remove front under cover.

### **INSTALLATION**

Install in the reverse order of removal.

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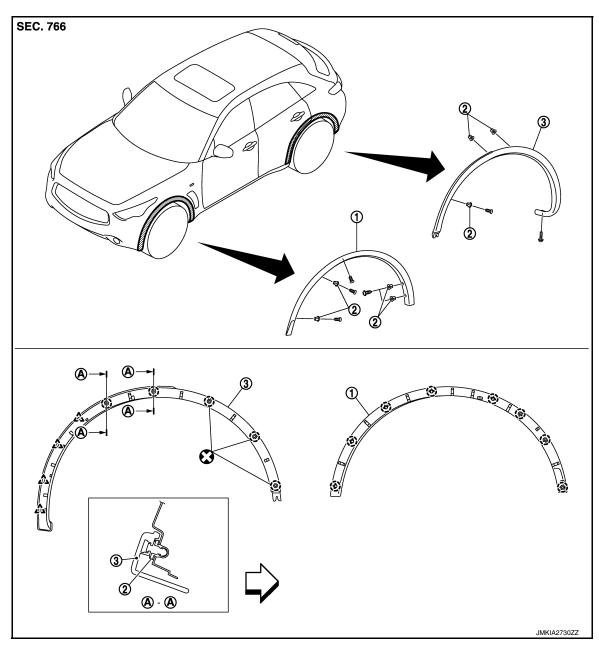
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## FILLET MOLDING

Exploded View



- 1. Front fillet molding
- 2. Grommet

3. Rear fillet molding

( ) : Clip

^` : Pawl

: Always replace after every disassembly.

## Removal and Installation

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### **REMOVAL**

### FRONT FILLET MOLDING

1. Remove front fillet molding fixing screws.

#### FILLET MOLDING

#### < REMOVAL AND INSTALLATION >

Disengage the fillet molding (1) fixing clips from front end to rear end with a remover tool (A).



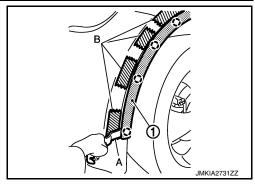
#### **CAUTION:**

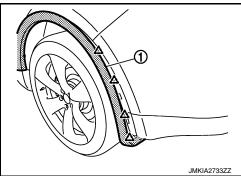
- Apply a protective tape (B) on the bumper fascia and fender to protect the painted surface from damage.
- Never use an item as a remover tool that could damage bumper fascia assembly and front fender.
- Disengage the clips slowly and carefully.
- Never pull the front fillet molding strongly.

#### REAR FILLET MOLDING

- Remove rear fillet molding fixing screws.
- Disengage the pawls from the rear fillet molding (1) rear side.







3. Disengage the clips from the rear fillet molding (1) from the rear end to front end with a remover tool (A).



#### **CAUTION:**

- Apply protective tape (B) on the body to protect the painted surface from damage.
- · Never use an item as a remover tool which could damage body panel.
- Disengage the clips slowly and carefully.
- Never pull the rear fillet molding strongly.
- 4. Remove the center mud guard (1) mounting bolts (A) from rear end of center mud guard under side.
- 5. Disengage the center mud guard fixing clips with a remover tool (B), and then release the rear end of center mud guard.



#### CAUTION:

- Apply a protective tape (C) on the body to protect the painted surface from damage.
- Never use an item as a remover tool which could damage body panel.
- Disengage the clips slowly and carefully.
- Never pull the center mud guard strongly.
- Remove the rear fillet molding from the vehicle.

#### INSTALLATION

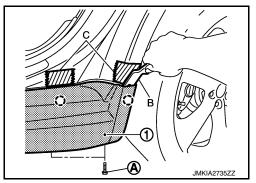
Install in the reverse order of removal.

#### **CAUTION:**

 When installing, visually check the fillet molding and the clips, then replace them with new parts if they are damaged.

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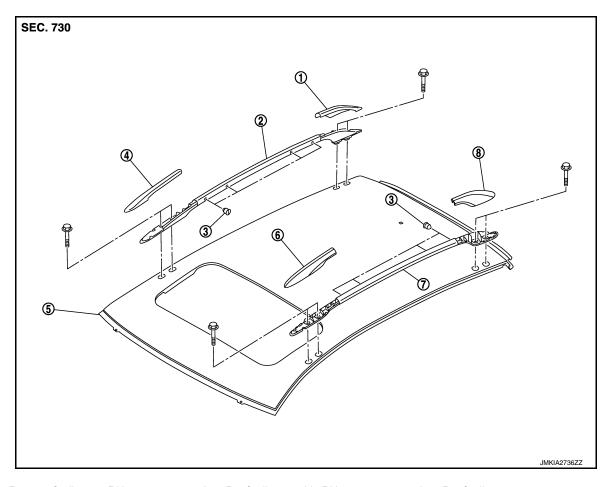
## **FILLET MOLDING**

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• When installing fillet molding, check that blind clips are securely fitted in body panel holes, and then press them in.

## **ROOF RAIL**

Exploded View



- 1. Rear roof rail cover RH
- 4. Front roof rail cover RH
- 7. Roof rail assembly LH
- 2. Roof rail assembly RH
- 5. Roof panel
- 8. Rear roof rail cover LH
- Roof rail cap
- 6. Front roof rail cover LH

### Removal and Installation

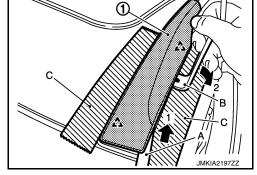
#### **REMOVAL**

- 1. Insert a remover tool (A) into front space.
- 2. Remove front roof rail cover (1) outside pawls with a remover tool (B).

#### **CAUTION:**

Apply protective tape (C) around the roof rail to protect the painted surface from damage.





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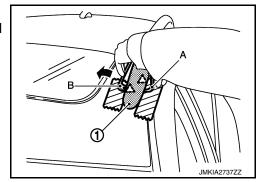
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#### **ROOF RAIL**

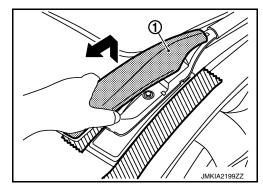
#### < REMOVAL AND INSTALLATION >

- 3. Insert a remover tool (A) into outside space.
- 4. Remove front roof rail cover (1) inside pawls with a remover tool (B).





5. Pull front roof rail cover (1) toward the arrow direction.

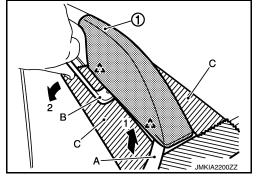


- 6. Insert a remover tool (A) into rear space.
- Remove rear roof rail cover (1) outside pawls with a remover tool (B).

#### **CAUTION:**

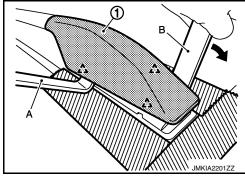
Apply protective tape (C) around the roof rail to protect the painted surface from damage.



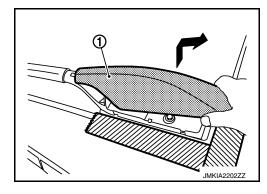


- 8. Insert a remover tool (A) into outside space.
- 9. Remove rear roof rail cover (1) inside pawls with remover a tool (B).





10. Pull rear roof rail cover (1) toward the direction of the arrow.



**ROOF RAIL** < REMOVAL AND INSTALLATION > 11. Remove roof rail assembly mounting bolts, and then remove roof rail assembly. **INSTALLATION** Install in the reverse order of removal.

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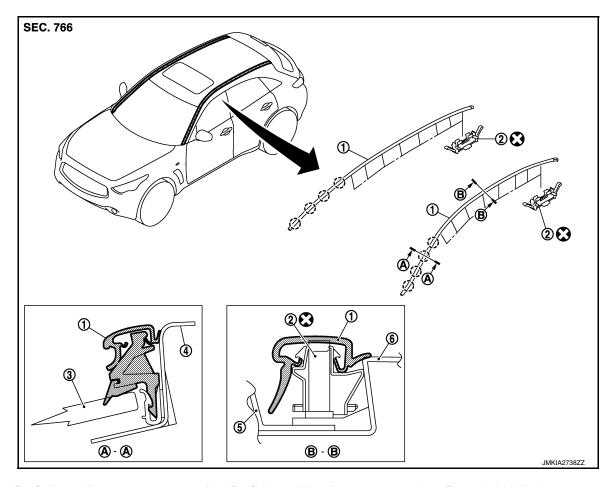
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## **ROOF SIDE MOLDING**

Exploded View



- 1. Roof side molding
- 4. Front pillar panel
- `\_) : Clip
- : Always replace after every disassembly.
- 2. Roof side molding clip
- 5. Roof panel

- Front windshield glass
- 6. Body side panel

## Removal and Installation

**REMOVAL** 

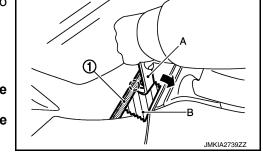
- Remove front fender cover. Refer to <u>EXT-22</u>, "<u>Exploded View</u>".
- 2. Insert a remover tool (A) into front space.
- 3. Disengage roof side molding (1) fixing clips from front end to rear end with a remover tool.



## **CAUTION:**

- Apply protective tape (B) on the body to protect the painted surface from damage.
- Never use an item as a remover tool that could damage body panel.
- Disengage the clips slowly and carefully.
- Never pull the roof side molding strongly.

## INSTALLATION



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## **ROOF SIDE MOLDING**

#### < REMOVAL AND INSTALLATION >

Install from roof side molding rear end to front end in this order after temporarily holding.

## REMOVAL AND INSTALLATION OF ROOF SIDE MOLDING CLIP

#### Removal

- 1. Remove roof side molding.
- Heat adhesive tape interface using a dryer, and then peel roof side molding clips (body side) using longnose pliers.

#### **CAUTION:**

## Be careful not to damage the body.

#### Installation

- 1. Clean tape removed surface with a shop cloth soaked in white gasoline or IPA.
- 2. Use two-part epoxy adhesive.

### Adhesive : 3M-weld DP-100 or an equivalent

3. Apply adhesive evenly to clip tape surface.

## Thickness : Approximately 0.5 mm (0.020 in)

4. Position applied parts to the proper location, and then sufficiently press-fit until the adhesive protrudes to tape side.

## Press-fit limit : 19.6 N (2.0 kg - 4.41 lb) × 2 seconds

5. Tape clips after press fit, and temporarily hold it for specified time based on the following items.

5 to  $10^{\circ}$ C (41 to  $50^{\circ}$ F) : 1 hour or more

11 to 23°C (52 to 73°F) : 30 minutes or more 24°C or more (75°F or more) : 15 minutes or more

Install from roof side molding rear end to front end in this order after temporarily holding.

### **CAUTION:**

- Use double-faced adhesive tape after hardening for clips.
- Securely insert molding rear end cap onto roof rear end cutout (installation standard).
- When installing roof side molding of windshield portion, check that molding fastener is securely inserted and then press in.
- Never wash the vehicle within 24 hours so as to keep adhesive.

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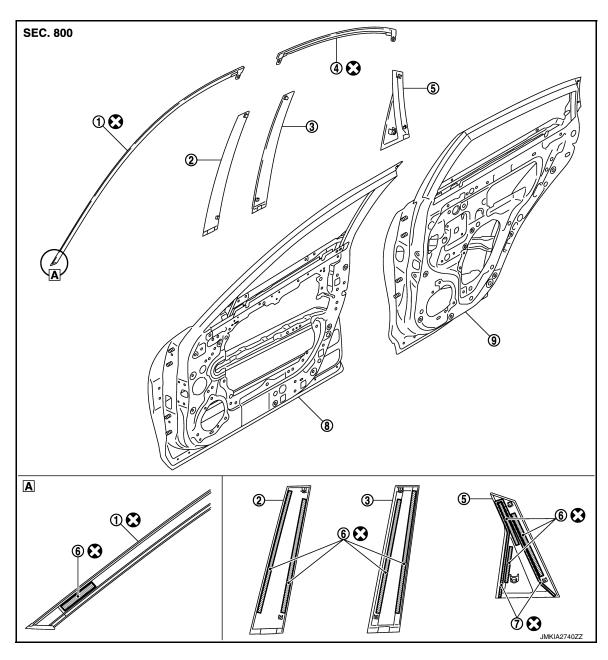
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Exploded View



- 1. Front door sash molding
- 4. Rear door sash molding
- 7. EPT sealer

- 2. Front door sash outer cover
- 5. Rear door sash outer cover rear
- 8. Front door panel

Rear door sash outer cover front

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- 6. Double-faced adhesive tape
- 9. Rear door panel

## Removal and Installation

: Always replace after every disassembly.

## REMOVAL

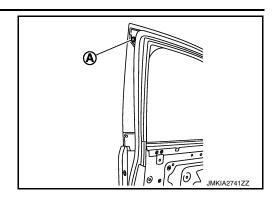
## FRONT DOOR SASH MOLDING

- 1. Remove front door sash inner cover. Refer to <a href="INT-12">INT-12</a>, "Exploded View".
- 2. Remove door mirror assembly. Refer to MIR-75, "DOOR MIRROR ASSEMBLY: Removal and Installation" (with ADP) or MIR-99, "DOOR MIRROR ASSEMBLY: Removal and Installation" (without ADP).

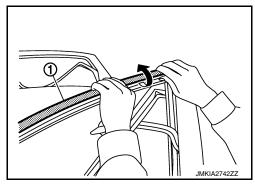
Revision: 2015 February EXT-40 2015 QX70

## < REMOVAL AND INSTALLATION >

3. Remove front door sash molding mounting screw (A).

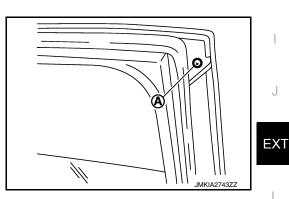


- 4. Release front door weather-strip and glass run rubber.
- 5. Twist and push to upper side, and then remove front door sash molding (1).

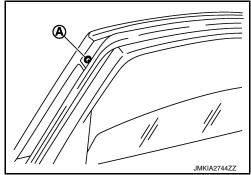


## REAR DOOR SASH MOLDING

1. Remove rear door sash molding mounting screw (A) from front end.



2. Remove rear door sash molding mounting screw (A) from rear end.



3. Release rear door weather-strip and glass run rubber.

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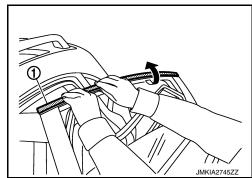
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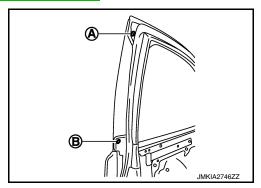
## < REMOVAL AND INSTALLATION >

4. Twist and push to upper side, and then remove rear door sash molding (1).



#### FRONT DOOR SASH OUTER COVER

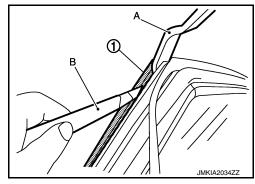
- 1. Remove front door outside molding. Refer to EXT-44, "Removal and Installation".
- 2. Remove front door sash outer cover mounting screw (A) and clip (B).



3. Release front door sash outer cover connection between front door panel and cover (1), with a remover tool (A) and cutter knife (B), and take off double-faced adhesive tape.

#### **CAUTION:**

Never use an item as a remover tool that could damage door panel.

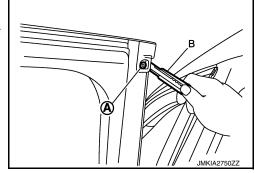


#### REAR DOOR SASH OUTER COVER FRONT

- Remove rear door outside molding. Refer to <u>EXT-44</u>, "<u>Removal and Installation</u>".
- 2. Remove rear door sash outer cover front mounting screw (A).
- Release rear door sash outer cover front connection between rear door panel and cover, with a cutter knife (B), and take off double-faced adhesive tape.

## **CAUTION:**

Never use an item as a remover tool that could damage door panel.

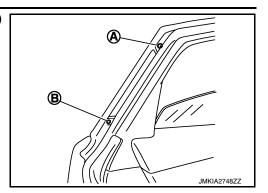


### REAR DOOR SASH OUTER COVER REAR

Remove rear door outside molding. Refer to <u>EXT-44</u>, "<u>Removal and Installation</u>".

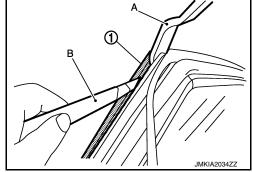
## < REMOVAL AND INSTALLATION >

2. Remove rear door sash outer cover rear mounting screw (A) and clip (B).



 Release rear door sash outer cover rear connection between rear door panel and cover (1), with a remover tool (A) and cutter knife (B), and take off double-faced adhesive tape.
 CAUTION:

Never use an item as a remover tool that could damage door panel.



#### INSTALLATION

Install in the reverse order of removal.

#### **CAUTION:**

- Always replace front/rear door sash molding, front/rear door sash cover and rear door sash cover rear with a new one.
- Remove double-faced adhesive tape remaining on door panel and back of door sash cover with a double-faced adhesive tape remover, after removing door sash cover.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.

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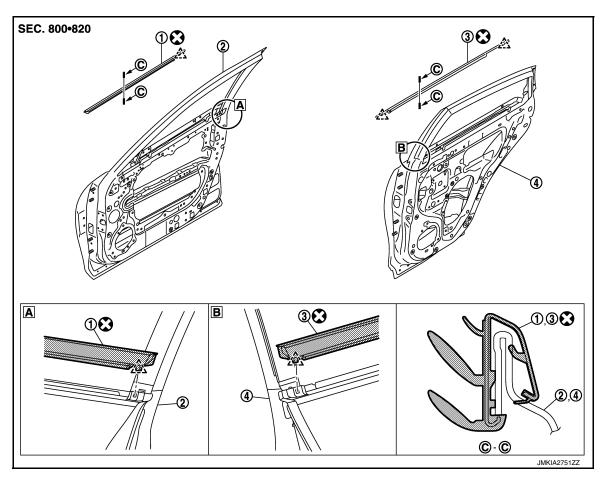
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## DOOR OUTSIDE MOLDING

Exploded View



- 1. Front door outside molding
- 2. Front door panel
- 3. Rear door outside molding

4. Rear door panel

ےٰے: Pawl

: Always replace after every disassembly.

## Removal and Installation

## **REMOVAL**

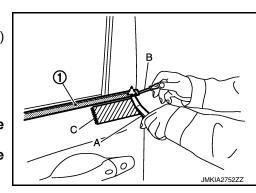
## FRONT DOOR OUTSIDE MOLDING

- 1. Fully open door window.
- 2. Insert a remover tool (A) into lower space.
- 3. Disengage front door outside molding (1) fixing pawl (rear side) with flat-bladed screwdriver (B).



### **CAUTION:**

- Apply protection tape (C) on the door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage door panel.

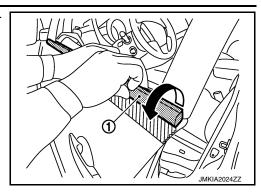


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## DOOR OUTSIDE MOLDING

## < REMOVAL AND INSTALLATION >

Twist and pull up to upper side, and then remove front door outside molding (1).



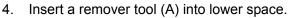
## REAR DOOR OUTSIDE MOLDING

- 1. Fully open door window.
- Insert a remover tool (A) into lower space.
- 3. Disengage rear door outside molding (1) fixing pawl (rear side) with flat-bladed screwdriver (B).



#### **CAUTION:**

- Apply protection tape (C) on the door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage door panel.

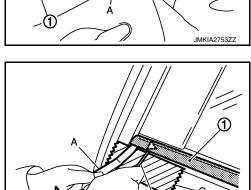


5. Disengage rear door outside molding (1) fixing pawl (front side) with flat-bladed screwdriver (B).

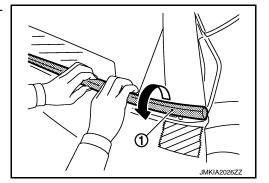


## **CAUTION:**

- Apply protection tape (C) on the door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage door panel.
- 6. Twist and pull up to upper side, and then remove rear door outside molding (1).



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**INSTALLATION** 

Install in the reverse order of removal.

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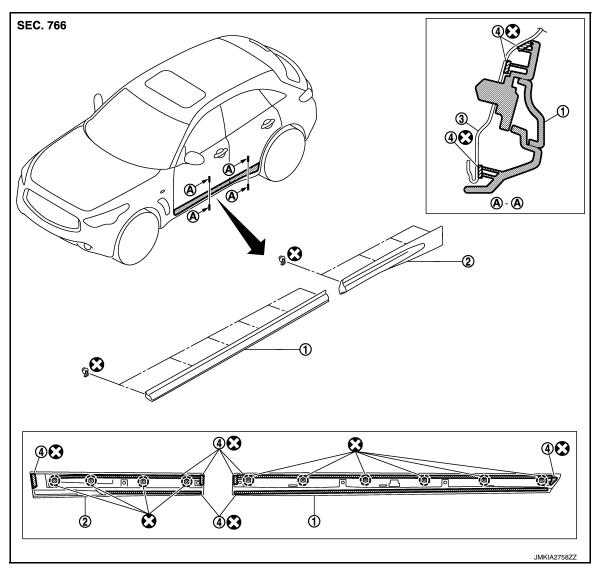
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# DOOR OUTSIDE LOWER MOLDING

Exploded View



- 1. Front door outside lower molding
- 2. Rear door outside lower molding
- 3. Front door panel

Double-faced adhesive tape

( ) : Clip

: Always replace after every disassembly.

## Removal and Installation

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## **REMOVAL**

FRONT DOOR OUTSIDE LOWER MOLDING

## DOOR OUTSIDE LOWER MOLDING

#### < REMOVAL AND INSTALLATION >

1. With a remover tool (A) and cutter knife (B) and take off double-faced adhesive tape, and then disengage front door outside lower molding (1) fixing clips from rear end to front end.



#### CAUTION:

- Apply protective tape (C) on the door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage door panel.
- Disengage the clips slowly and carefully.
- · Never pull the front door outside lower molding.
- 2. Remove front door outside lower molding.



1. With a remover tool (A) and cutter knife (B), take off double-faced adhesive tape, and then disengage rear door outside lower molding (1) fixing clips from rear end to front end.



#### CAUTION:

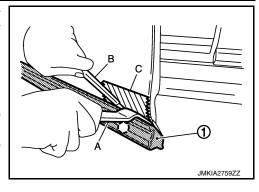
- Apply protective tape (C) on the door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage door panel.
- Disengage the clips slowly and carefully.
- Never pull the rear door outside lower molding.
- Remove rear door outside lower molding.

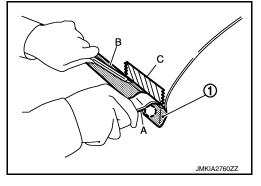
#### INSTALLATION

Install in the reverse order of removal.

#### **CAUTION:**

- Always replace double-faced adhesive tape with a new one, if door outside lower molding is reused.
- Remove double-faced adhesive tape remaining on door panel and back of door outside lower molding with a double-faced adhesive tape remover, after removing door outside lower molding.
- When installing, visually check the door outside lower molding and the clips, then replace them with new parts if they are damaged.
- When installing door outside lower molding, check that clips are securely fitted in door panel holes, and then press them in.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.





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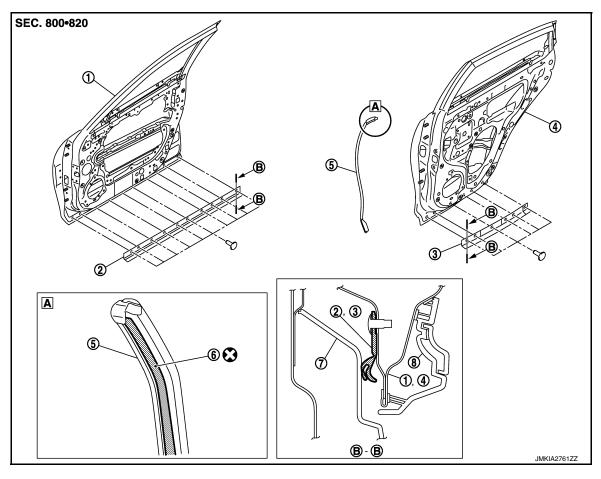
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## DOOR PARTING SEAL

Exploded View



- 1. Front door panel
- 4. Rear door panel
- 7. Center mud guard
- 2. Front door parting seal
- 5. Rear door parting seal (front)
- 8. Door outside lower molding
- 3. Rear door parting seal (lower)
- 6. Double-faced adhesive tape

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: Always replace after every disassembly.

## Removal and Installation

### **REMOVAL**

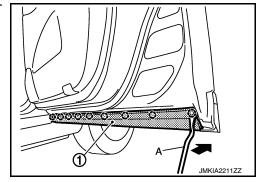
## FRONT DOOR PARTING SEAL

- 1. Fully open front door.
- 2. With a remover tool (A), disengage the clips from the front door parting seal (1).



## **CAUTION:**

- · Disengage the clips slowly and carefully.
- Never pull the front door parting seal strongly.



3. Remove front door parting seal.

## **DOOR PARTING SEAL**

## < REMOVAL AND INSTALLATION >

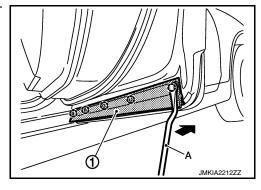
## REAR DOOR PARTING SEAL (LOWER)

- 1. Fully open rear door.
- 2. With a remover tool (A), disengage the clips from the rear door parting seal (1).



#### **CAUTION:**

- Disengage the clips slowly and carefully.
- Never pull the rear door parting seal strongly.



3. Remove rear door parting seal.

### REAR DOOR PARTING SEAL (FRONT)

- 1. Fully open front door.
- 2. Pull back rear door parting seal (front).

#### **CAUTION:**

Never bend the rear door parting seal strongly.

#### INSTALLATION

Install in the reverse order of removal.

#### **CAUTION:**

- When installing door parting seal, check that blind clips are securely fitted in door panel holes, and then press them in.
- When installing, visually check the door parting seal and the clips, then replace them with new parts if they are damaged.
- Replace double-faced adhesive tape with a new one, if the rear door parting seal (front) is reused.
- Remove double-faced adhesive tape remaining on body and back of rear door parting seal (front) with a double-faced adhesive tape remover, after removing rear door parting seal (front).
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.

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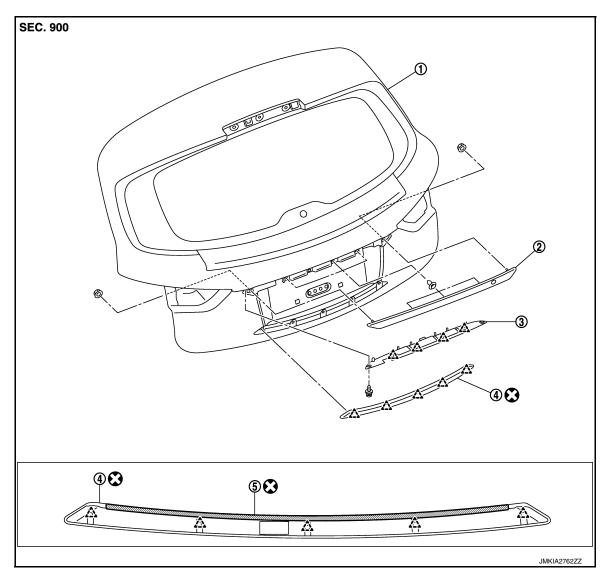
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## **BACK DOOR FINISHER**

Exploded View



- 1. Back door assembly
- 4. Back door finisher lower
- Back door finisher upper
- 5. Double-faced adhesive tape
- 3. Door handle cover



: Always replace after every disassembly.

## Removal and Installation

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## **REMOVAL**

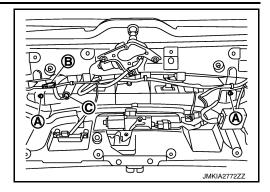
## BACK DOOR FINISHER UPPER

- Fully open back door.
- 2. Remove back door finisher inner. Refer to <a href="INT-34">INT-34</a>, "Removal and Installation".

## **BACK DOOR FINISHER**

## < REMOVAL AND INSTALLATION >

- Remove back door finisher upper fixing nuts (A).
- 4. Disconnect back door request switch harness connector (B).
- Pull harness grommet (C) outwards from back door to release.



6. Remove back door finisher upper (1) fixing clips with remover tool (A).

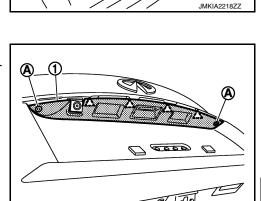
## **CAUTION:**

- Apply protective tape (B) on the back door panel to protect the painted surface from damage.
- · Never use an item as a remover tool that could damage back door panel.
- Disengage the clips slowly and carefully.
- Never pull the back door finisher upper strongly.



- 7. Pull back door finisher upper to remove.
- 8. Remove door handle cover (1) fixing clips (A).
- 9. Remove door handle cover fixing pawls, and then remove door handle cover.





#### BACK DOOR FINISHER LOWER

1. With a remover tool (A) and cutter knife (B), take off doublefaced adhesive tape, and then disengage back door finisher lower (1) fixing pawls.

#### **CAUTION:**

- Apply protective tape (C) on the back door panel to protect the painted surface from damage.
- Never use an item as a remover tool that could damage back door panel.
- Disengage the pawls slowly and carefully.
- Never pull the back door finisher lower strongly.



**Revision: 2015 February** 

2. Pull and remove back door finisher lower.

## **INSTALLATION**

Install in the reverse order of removal.

#### **CAUTION:**

 Remove double-faced adhesive tape remaining on back door with a double-faced adhesive tape remover, after removing back door finisher lower.

**EXT-51** 

Never wash the vehicle within 24 hours after installing so as to keep adhesive.

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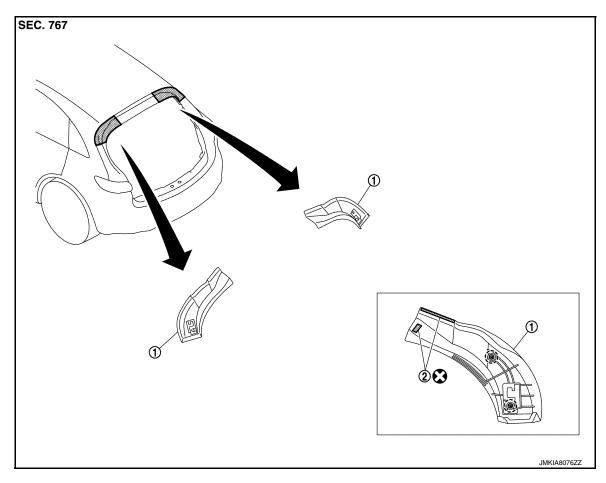
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## **BACK PILLAR FINISHER**

Exploded View



1. Back pillar finisher

2. Double-sided tape [t : 1.2 mm (0.047 in)]



: Always replace after every disassembly.

## Removal and Installation

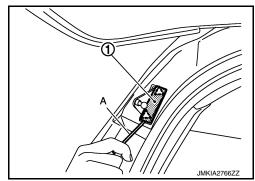
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## **REMOVAL**

## WITHOUT AUTOMATIIC BACK DOOR

- Disengage back door stay upper from back door stay bracket. Refer to <u>DLK-334, "SPINDLE UNIT : Removal and Installation"</u>.
- 2. Remove back pillar finisher cover (1) with flat-bladed screwdriver (A).





## **BACK PILLAR FINISHER**

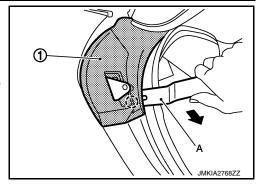
## < REMOVAL AND INSTALLATION >

3. Remove back pillar finisher (1) fixing clip with a remover tool (A).



#### **CAUTION:**

Never use an item as a remover tool that could damage body panel.

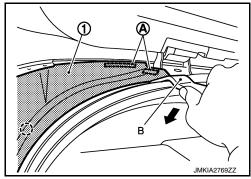


4. Remove back pillar finisher (1) fixing double-faced adhesive tape (A) and clip with a remover tool (B).

## **CAUTION:**

Never use an item as a remover tool that could damage body panel.



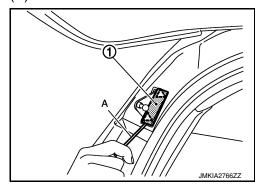


5. Remove back pillar finisher.

#### WITH AUTOMATIIC BACK DOOR

- 1. Remove spindle unit. Refer to <u>DLK-334, "SPINDLE UNIT: Removal and Installation"</u>.
- 2. Remove back pillar finisher cover (1) with flat-bladed screwdriver (A).



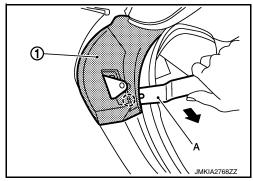


3. Remove back pillar finisher (1) fixing clip with a remover tool (A).

( ) : Clip

### **CAUTION:**

Never use an item as a remover tool that could damage body panel.



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## **BACK PILLAR FINISHER**

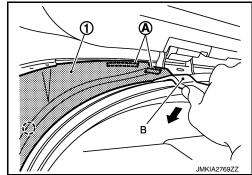
## < REMOVAL AND INSTALLATION >

4. Remove back pillar finisher (1) fixing double-faced adhesive tape (A) and clip with a remover tool (B).

## **CAUTION:**

Never use an item as a remover tool that could damage body panel.





5. Remove back pillar finisher.

#### INSTALLATION

Install in the reverse order of removal.

#### **CAUTION:**

- · Replace double-faced adhesive tape with a new one, if the back pillar finisher is reused.
- Remove double-faced adhesive tape remaining on body panel and back of back pillar finisher with a double-faced adhesive tape remover, after removing back pillar finisher.
- When installing, visually check the back pillar finisher and the clips, then replace them with new parts, if they are damaged.
- Never wash the vehicle within 24 hours after installing so as to keep adhesive.