### **AUTOMATIC TRANSAXLE**

MA

EM

LC

EC

### **CONTENTS**

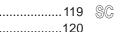
TROUBLE DIAGNOSIS - INDEX	4	Road Test	66
Alphabetical & P No. Index for DTC	4	TROUBLE DIAGNOSIS - GENERAL	
PRECAUTIONS		DESCRIPTION	83
Precautions for Supplemental Restraint System		Symptom Chart	
(SRS) "AIR BAG" and "SEAT BELT		TCM Terminals and Reference Value	
PRE-TENSIONER"	6	TROUBLE DIAGNOSIS FOR POWER SUPPLY	
Precautions for On Board Diagnostic (OBD)		Wiring Diagram - AT - MAIN	
System of A/T and Engine	6	DTC P0705 PARK/NEUTRAL POSITION SWITCH	
Precautions		Description	
Service Notice or Precautions	8	Wiring Diagram - AT - PNP/SW	105
Wiring Diagrams and Trouble Diagnosis	9	Diagnostic Procedure	
PREPARATION		Component Inspection	
Special Service Tools	10	DTC P0710 A/T FLUID TEMPERATURE SENSO	
Commercial Service Tools		CIRCUIT	
OVERALL SYSTEM		Description	
A/T Electrical Parts Location		Wiring Diagram - AT - FTS	
Circuit Diagram	15	Diagnostic Procedure	
Cross-sectional View		Component Inspection	
Hydraulic Control Circuit		DTC P0720 VEHICLE SPEED SENSOR.A/T	
Shift Mechanism		(REVOLUTION SENSOR)	117
Control System	27	Description	
Control Mechanism		Wiring Diagram - AT - VSSA/T	
Control Valve	34	Diagnostic Procedure	
ON BOARD DIAGNOSTIC SYSTEM		Component Inspection	
DESCRIPTION	35	DTC P0725 ENGINE SPEED SIGNAL	
Introduction		Description	123
OBD-II Function for A/T System	35	Wiring Diagram - AT - ENGSS	
One or Two Trip Detection Logic of OBD-II	35	Diagnostic Procedure	
OBD-II Diagnostic Trouble Code (DTC)		DTC P0731 A/T 1ST GEAR FUNCTION	
Malfunction Indicator Lamp (MIL)		Description	127
CONSULT-II		Wiring Diagram - AT - 1ST	
Diagnostic Procedure Without CONSULT-II	48	Diagnostic Procedure	
TROUBLE DIAGNOSIS - INTRODUCTION		Component Inspection	
Introduction	55	DTC P0732 A/T 2ND GEAR FUNCTION	
Work Flow	59	Description	
TROUBLE DIAGNOSIS - BASIC INSPECTION		Wiring Diagram - AT - 2ND	
A/T Fluid Check	61	Diagnostic Procedure	
Stall Test	61	Component Inspection	
Line Pressure Test		DTC P0733 A/T 3RD GEAR FUNCTION	

Æ		
Α	Γ	

$\mathbb{A}\mathbb{X}$	
911	

BT	

$\mathbb{H}\mathbb{A}$	







# CONTENTS (Cont'd)

Description	139	DTC VEHICLE SPEED SENSOR.MTR	205
Wiring Diagram - AT - 3RD	142	Description	205
Diagnostic Procedure		Wiring Diagram - AT - VSSMTR	
Component Inspection		Diagnostic Procedure	
DTC P0734 A/T 4TH GEAR FUNCTION		CONTROL UNIT (RAM), CONTROL UNIT (ROM)	
Description		Description	
Wiring Diagram - AT - 4TH		On Board Diagnosis Logic	
Diagnostic Procedure		DTC Confirmation Procedure	
Component Inspection		Diagnostic Procedure	
DTC P0740 TORQUE CONVERTER CLUTCH		CONTROL UNIT (EEP ROM)	
SOLENOID VALVE	154	Description	
Description		On Board Diagnosis Logic	
Wiring Diagram - AT - TCV		DTC Confirmation Procedure	
Diagnostic Procedure		Diagnostic Procedure	
Component Inspection		TROUBLE DIAGNOSES FOR SYMPTOMS	
DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)		Wiring Diagram - AT - NONDTC	
Description		O/D OFF Indicator Lamp Does Not Come On	
Wiring Diagram - AT - TCCSIG		Engine Cannot Be Started In P and N Position.	
Diagnostic Procedure		3. In P Position, Vehicle Moves Forward or	210
Component Inspection		Backward When Pushed	210
DTC P0745 LINE PRESSURE SOLENOID VALVE		4. In N Position, Vehicle Moves	
Description		5. Large Shock. N -> R Position	
Wiring Diagram - AT - LPSV		6. Vehicle Does Not Creep Backward In R	∠∠∠
Diagnostic Procedure		Position	224
-			∠∠4
Component Inspection		7. Vehicle Does Not Creep Forward in D, 2 or 1	220
DTC P0750 SHIFT SOLENOID VALVE A		Position	
Description AT SSV/A		8. Vehicle Cannot Be Started From D <sub>1</sub>	231
Wiring Diagram - AT - SSV/A		9. A/T Does Not Shift: D <sub>1</sub> -> D <sub>2</sub> or Does Not	00.4
Diagnostic Procedure		Kickdown: D <sub>4</sub> -> D <sub>2</sub>	
Component Inspection		10. A/T Does Not Shift: D <sub>2</sub> -> D <sub>3</sub>	
DTC P0755 SHIFT SOLENOID VALVE B		11. A/T Does Not Shift: D <sub>3</sub> -> D <sub>4</sub>	
Description		12. A/T Does Not Perform Lock-up	
Wiring Diagram - AT - SSV/B		13. A/T Does Not Hold Lock-up Condition	
Diagnostic Procedure		14. Lock-up Is Not Released	
Component Inspection		15. Engine Speed Does Not Return To Idle (Light	
DTC P1705 THROTTLE POSITION SENSOR		Braking D <sub>4</sub> -> D <sub>3</sub> )	
Description		16. Vehicle Does Not Start From D <sub>1</sub>	250
Wiring Diagram - AT - TPS		17. A/T Does Not Shift: D <sub>4</sub> -> D <sub>3</sub> , When	
Diagnostic Procedure		Overdrive Control Switch ON -> OFF	251
Component Inspection	191	18. A/T Does Not Shift: D <sub>3</sub> -> 2 <sub>2</sub> , When Selector	
DTC P1760 OVERRUN CLUTCH SOLENOID		Lever D -> 2 Position	252
VALVE		19. A/T Does Not Shift: 2 <sub>2</sub> -> 1 <sub>1</sub> , When Selector	
Description		Lever 2 -> 1 Position	253
Wiring Diagram - AT - OVRCSV		20. Vehicle Does Not Decelerate By Engine	
Diagnostic Procedure	195	Brake	254
Component Inspection	197	21. TCM Self-diagnosis Does Not Activate (PNP,	
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP		Overdrive Control and Throttle Position Switches	
SENSOR CIRCUIT AND TCM POWER SOURCE).	198	Circuit Checks)	254
Description	198	A/T SHIFT LOCK SYSTEM	263
Wiring Diagram - AT - BA/FTS	200	Description	263
Diagnostic Procedure	201	Wiring Diagram - SHIFT	
Component Inspection	204	Shift Lock System Electrical Parts Location	265

# **CONTENTS** (Cont'd)

G

MA

EM

LC

EC

FE

AT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

BT

HA

SC

EL

Removal	265	Band Servo Piston Assembly	341
Diagnostic Procedure	266	Final Drive	346
Installation and Adjustment	268	ASSEMBLY	350
Component Check	269	Assembly (1)	350
ON-VEHICLE SERVICE	270	Adjustment (1)	350
Control Valve Assembly and Accumulators	270	Assembly (2)	355
Revolution Sensor Replacement		Adjustment (2)	361
Park/Neutral Position (PNP) Switch Adjustmer	nt271	Assembly (3)	363
Control Cable Adjustment	272	SERVICE DATA AND SPECIFICATIONS (SDS)	370
Differential Side Oil Seal Replacement	272	General Specifications	370
REMOVAL AND INSTALLATION	273	Shift Schedule	370
Removal	273	Stall Revolution	370
Installation	274	Line Pressure	370
OVERHAUL	276	Control Valves	371
Components	276	Accumulator	371
Oil Channel	279	Clutch and Brakes	372
Locations of Adjusting Shims, Needle Bearing	S,	Final Drive	373
Thrust Washers and Snap Rings	280	Planetary Carrier and Oil Pump	374
DISASSEMBLY	281	Input Shaft	375
REPAIR FOR COMPONENT PARTS	295	Reduction Pinion Gear	375
Manual Shaft	295	Band Servo	376
Oil Pump	298	Output Shaft	376
Control Valve Assembly	302	Bearing Retainer	377
Control Valve Upper Body	310	Total End Play	377
Control Valve Lower Body	314	Reverse Clutch End Play	377
Reverse Clutch	316	Removal and Installation	378
High Clutch	319	Shift Solenoid Valves	378
Forward and Overrun Clutches	324	Solenoid Valves	378
Low & Reverse Brake	329	A/T Fluid Temperature Sensor	378
Rear Internal Gear, Forward Clutch Hub and		Revolution Sensor	378
Overrun Clutch Hub	332	Dropping Resistor	378
Output Shaft, Idler Gear, Reduction Pinion Ge	ar		
and Bearing Retainer	336		

#### Alphabetical & P No. Index for DTC

#### ALPHABETICAL INDEX FOR DTC

NDAT0001

NDAT0001S01

		NDATOOOTGOT
Homo	DTC	
Items (CONSULT-II screen terms)	CONSULT-II GST*2	Reference page
A/T 1ST GR FNCTN	P0731	AT-127
A/T 2ND GR FNCTN	P0732	AT-133
A/T 3RD GR FNCTN	P0733	AT-139
A/T 4TH GR FNCTN	P0734	AT-145
A/T TCC S/V FNCTN	P0744	AT-159
ATF TEMP SEN/CIRC	P0710	AT-110
ENGINE SPEED SIG	P0725	AT-123
L/PRESS SOL/CIRC	P0745	AT-167
O/R CLTCH SOL/CIRC	P1760	AT-192
PNP SW/CIRC	P0705	AT-103
SFT SOL A/CIRC*3	P0750	AT-173
SFT SOL B/CIRC*3	P0755	AT-179
TCC SOLENOID/CIRC	P0740	AT-154
TP SEN/CIRC A/T*3	P1705	AT-185
VEH SPD SEN/CIR AT*4	P0720	AT-117

<sup>\*1:</sup> These numbers are prescribed by SAE J2012.

<sup>\*2:</sup> When the fail-safe operation occurs, the MIL illuminates.

<sup>\*3:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

#### TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

RS

BT

HA

SC

EL

DTC		
CONSULT-II GST*2	ltems (CONSULT-II screen terms)	Reference page
P0705	PNP SW/CIRC	AT-103
P0710	ATF TEMP SEN/CIRC	AT-110
P0720	VEH SPD SEN/CIR AT*4	AT-117
P0725	ENGINE SPEED SIG	AT-123
P0731	A/T 1ST GR FNCTN	AT-127
P0732	A/T 2ND GR FNCTN	AT-133
P0733	A/T 3RD GR FNCTN	AT-139
P0734	A/T 4TH GR FNCTN	AT-145
P0740	TCC SOLENOID/CIRC	AT-154
P0744	A/T TCC S/V FNCTN	AT-159
P0745	L/PRESS SOL/CIRC	AT-167
P0750	SFT SOL A/CIRC*3	AT-173
P0755	SFT SOL B/CIRC*3	AT-179
P1705	TP SEN/CIRC A/T*3	AT-185
P1760	O/R CLTCH SOL/CIRC	AT-192

<sup>\*1:</sup> These numbers are prescribed by SAE J2012.

<sup>\*2:</sup> When the fail-safe operation occurs, the MIL illuminates.

<sup>\*3:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

#### Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

# Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

NDAT0002

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connectors.

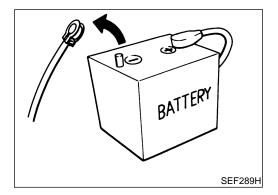
# Precautions for On Board Diagnostic (OBD) System of A/T and Engine

NDAT0003

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

#### **CAUTION:**

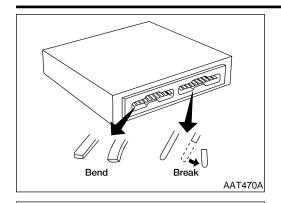
- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any
  repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc.
  will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
  cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
  dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
  may cause the MIL to light up due to a malfunction of the fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.



#### **Precautions**

 Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.

AT-6



When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



MA

LC

Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions prop-



FE

AX

After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-



The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.



ST

side of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.



Disassembly should be done in a clean work area.



Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.



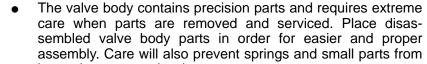
Place disassembled parts in order for easier and proper assembly.



All parts should be carefully cleaned with a general purpose,



- non-flammable solvent before inspection or reassembly. Gaskets, seals and O-rings should be replaced any time the
- It is very important to perform functional tests whenever they are indicated.



- becoming scattered or lost. Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all



transaxle is disassembled.

## Perform TCM input/output signal / erly or not. (See page AT-96.) inspection before replacement. OLD ONE MEF040DA DURE" **ENGINE** SOON SAT964I Before proceeding with disassembly, thoroughly clean the out-

parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.

- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE", AT-9.
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

#### Service Notice or Precautions

NDATOOO

#### **FAIL-SAFE**

ND ATOMOTOM

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. Refer to "TCM Self-diagnostic Procedure (No Tools)", AT-48.

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow". Refer to "Work Flow", AT-59.

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.

During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

#### TORQUE CONVERTER SERVICE

NDAT0005S02

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.
   The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.

#### **PRECAUTIONS**

Service Notice or Precautions (Cont'd)

Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

#### ATF COOLER SERVICE

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-12, "Radiator".



#### **OBD-II SELF-DIAGNOSIS**

A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to "SELF-DI-AGNOSTIC RESULT TEST MODE", AT-40.



The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

LC

Always perform the procedure "HOW TO ERASE DTC" on AT-37 to complete the repair and avoid unnecessary blinking of the MIL.

The following self-diagnostic items can be detected using ECM self-diagnostic results mode\* only when the O/D OFF indicator lamp does not indicate any malfunctions.

- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function

ΑT

- A/T TCC S/V function (lock-up).
  - \*: For details of OBD-II, refer to EC-63, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

- Certain systems and components, especially those related to OBD, may use a new style slide-locking type AXX harness connector.
  - For description and how to disconnect, refer to *EL-6*, "Description".

SU

#### Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

NDAT0006

- Refer to GI-10. "HOW TO READ WIRING DIAGRAMS".
- Refer to *EL-10*, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnosis, refer to the following:

ST

- Refer to GI-33, "How to Follow Test Groups in Trouble Diagnoses".
- Refer to GI-22. "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

BT

HA

SC

EL

#### **Special Service Tools**

NDAT0007

800	
a a	<ul> <li>Removing differential side oil seals</li> <li>Removing differential side bearing outer race</li> <li>Removing idler gear bearing outer race</li> <li>a: 250 mm (9.84 in)</li> <li>b: 160 mm (6.30 in)</li> </ul>
NT414	<ul> <li>Installing differential side oil seal (RH side)</li> <li>Installing oil seal on oil pump housing</li> <li>a: 60 mm (2.36 in) dia.</li> <li>b: 47 mm (1.85 in) dia.</li> </ul>
AAT896	Measuring line pressure
	Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P
ab	<ul> <li>Removing and installing parking rod plate and manual plate pins</li> <li>a: 2.3 mm (0.091 in) dia.</li> <li>b: 4 mm (0.16 in) dia.</li> </ul>
N144Z	<ul> <li>Aligning groove of manual shaft and hole of transmission case</li> <li>a: 2 mm (0.08 in) dia.</li> </ul>
	NT086  NT086  AAT896

			_
Tool number Kent-Moore No.) Tool name	Description		(
(V32101000 (J25689-A) Pin punch	a	<ul> <li>Installing manual shaft retaining pin</li> <li>a: 4 mm (0.16 in) dia.</li> </ul>	
(V31102400	NT410	Removing and installing clutch return springs	_ _ _
J34285 and J34285-87) Clutch spring compres- sor	a a same	<ul> <li>Installing low and reverse brake piston</li> <li>a: 320 mm (12.60 in)</li> <li>b: 174 mm (6.85 in)</li> </ul>	
	NT423		_
(V40100630 J26092) Drift	a b C	<ul> <li>Installing reduction gear bearing inner race</li> <li>Installing idler gear bearing inner race</li> <li>a: 67.5 mm (2.657 in) dia.</li> <li>b: 44 mm (1.73 in) dia.</li> <li>c: 38.5 mm (1.516 in) dia.</li> </ul>	
	NT107	c. 30.3 mm (1.310 m) dia.	9
ST30720000 J25405 and J34331) Searing installer	a b	<ul> <li>Installing idler gear bearing outer race</li> <li>a: 77 mm (3.03 in) dia.</li> <li>b: 55.5 mm (2.185 in) dia.</li> </ul>	
			9
T35321000 )	NT115	<ul> <li>Installing output shaft bearing</li> <li>a: 49 mm (1.93 in) dia.</li> <li>b: 41 mm (1.61 in) dia.</li> </ul>	_ [
71111		S. 41 mm (1.91 m) dia.	
	NT073		_ }
J34291-A) Shim setting gauge set		<ul> <li>Selecting oil pump cover bearing race and oil pump thrust washer</li> </ul>	— ш
3 3 3 4 4 4		Selecting side gear thrust washer	0
	NT101		
T33230000 J25805-01) Orift	a b	<ul> <li>Installing differential side bearing</li> <li>a: 51 mm (2.01 in) dia.</li> <li>b: 28.5 mm (1.122 in) dia.</li> </ul>	_

Tool number (Kent-Moore No.) Tool name	Description	
(J34290) Shim selecting tool set		Selecting differential side bearing adjusting shim
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	AMT153	<ul> <li>Removing differential side bearing inner race</li> <li>a: 38 mm (1.50 in) dia.</li> <li>b: 28.5 mm (1.122 in) dia.</li> <li>c: 130 mm (5.12 in)</li> <li>d: 135 mm (5.31 in)</li> <li>e: 100 mm (3.94 in)</li> </ul>
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A) Torque wrench 2 HT62940000 ( — ) Socket adapter 3 HT62900000 ( — ) Socket adapter	1 2 9 3 0 NT124	Checking differential side bearing preload
ST35271000 (J26091) Drift	NT115	<ul> <li>Installing idler gear</li> <li>a: 72 mm (2.83 in) dia.</li> <li>b: 63 mm (2.48 in) dia.</li> </ul>
(J39713) Preload adapter	NT087	<ul> <li>Selecting differential side bearing adjusting shim</li> <li>Checking differential side bearing preload</li> </ul>
	Commercial S	
Tool name	Description	NDAT00
Puller		<ul> <li>Removing idler gear bearing inner race</li> <li>Removing and installing band servo piston snap ring</li> </ul>
	NT077	

BT

HA

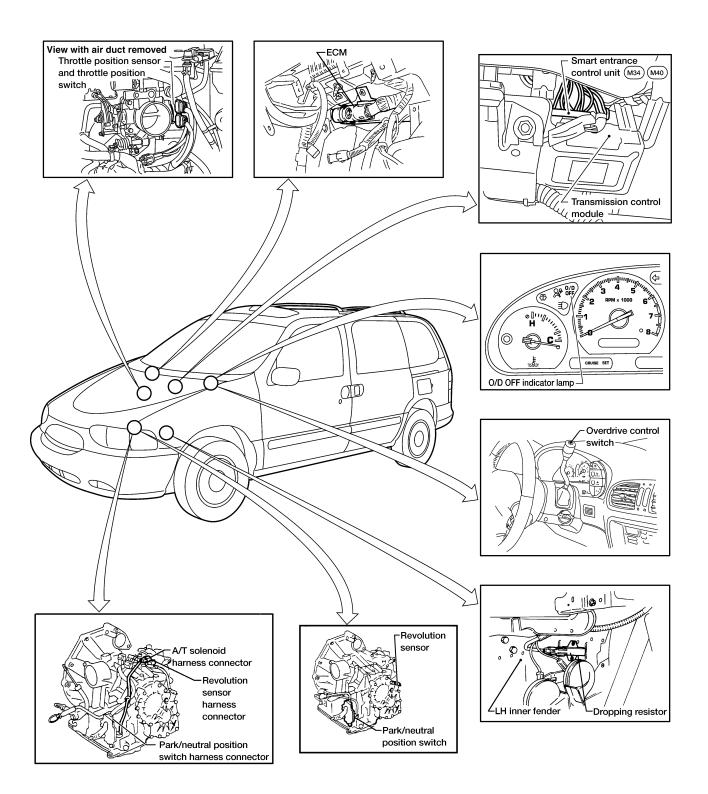
SC

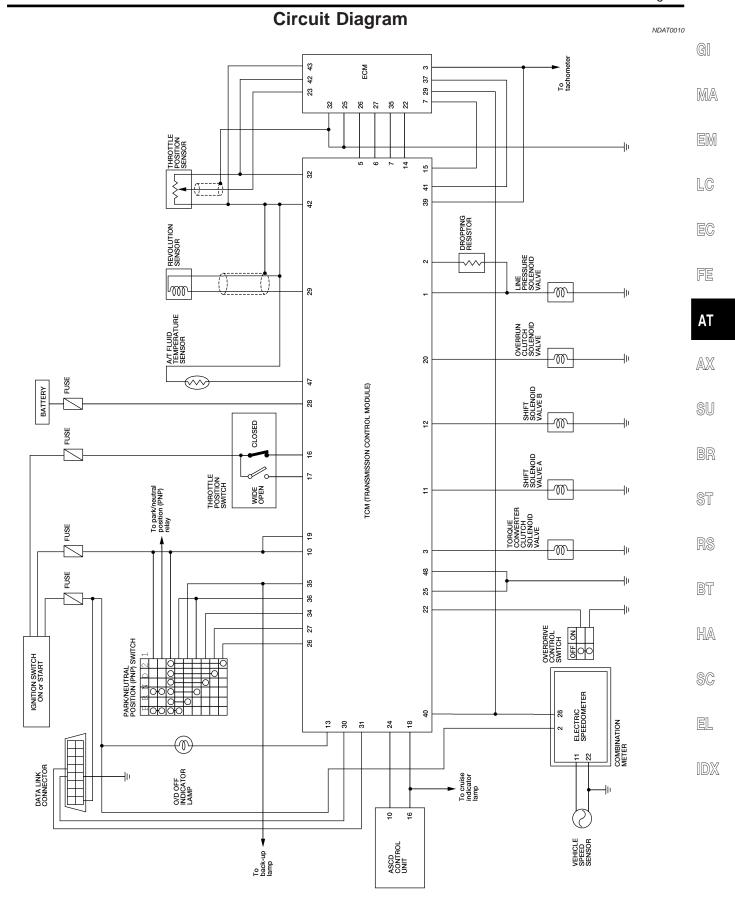
EL

Tool name	Description	
Puller	a b b	<ul> <li>Removing reduction gear bearing inner race</li> <li>a: 60 mm (2.36 in) dia.</li> <li>b: 35 mm (1.38 in) dia.</li> </ul>
	NT411	
Drift		<ul> <li>Installing differential side oil seal (Left side)</li> <li>a: 90 mm (3.54 in) dia.</li> </ul>
	a	
Drift	NT083	<ul> <li>Installing needle bearing on bearing retainer</li> <li>a: 36 mm (1.42 in) dia.</li> </ul>
	a NT083	
Drift	111000	<ul> <li>Removing needle bearing from bearing retainer</li> <li>a: 33.5 mm (1.319 in) dia.</li> </ul>
	a	
Drift	NT083	<ul> <li>Installing differential side bearing outer race</li> <li>a: 75 mm (2.95 in) dia.</li> </ul>
	a	
	NT083	

#### A/T Electrical Parts Location

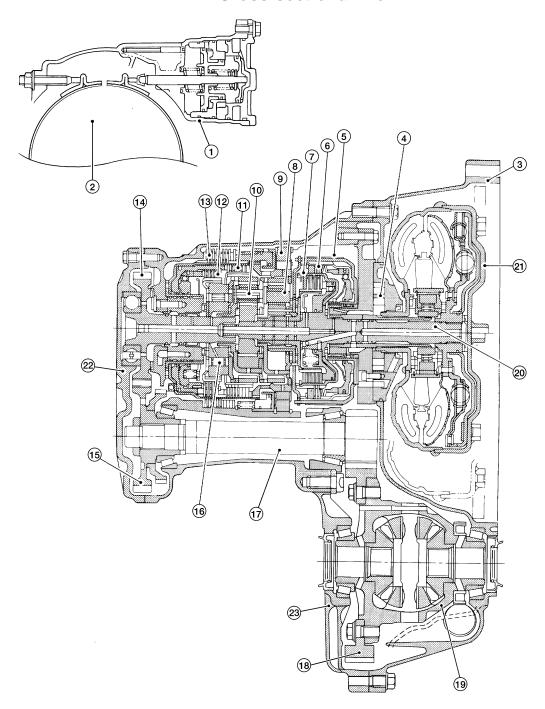
NDAT0009





#### **Cross-sectional View**

NDAT0012



LAT382

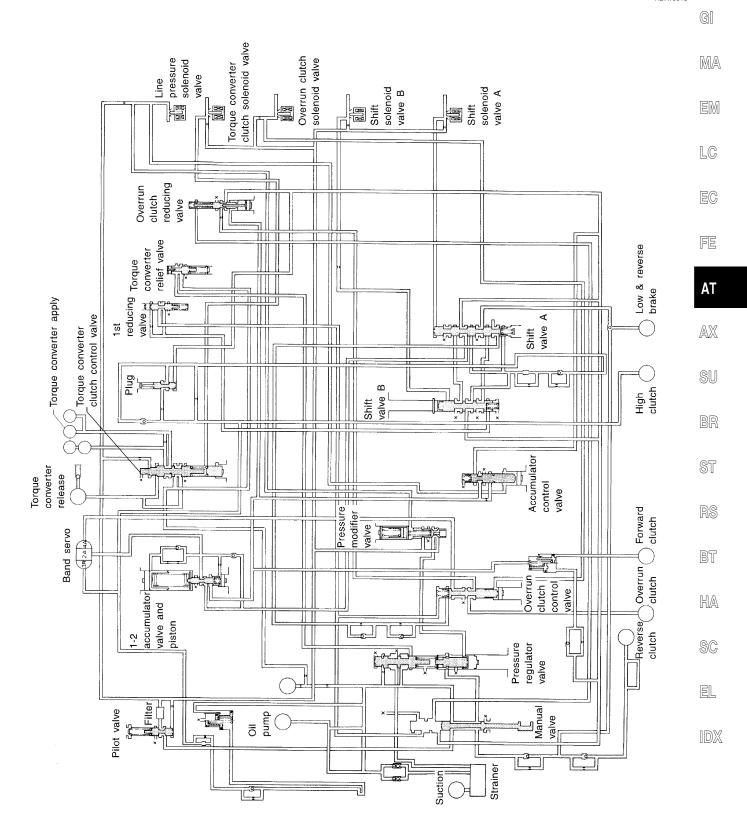
- 1. Band servo piston
- 2. Reverse clutch drum
- 3. Converter housing
- 4. Oil pump
- 5. Brake band
- 6. Reverse clutch
- 7. High clutch
- 8. Front planetary gear

- 9. Low one-way clutch
- 10. Rear planetary gear
- 11. Forward clutch
- 12. Overrun clutch
- 13. Low & reverse brake
- 14. Output gear
- 15. Idler gear
- 16. Forward one-way clutch

- 17. Pinion reduction gear
- 18. Final gear
- 19. Differential case
- 20. Input shaft
- 21. Torque converter
- 22. Side cover
- 23. Transmission case

#### **Hydraulic Control Circuit**

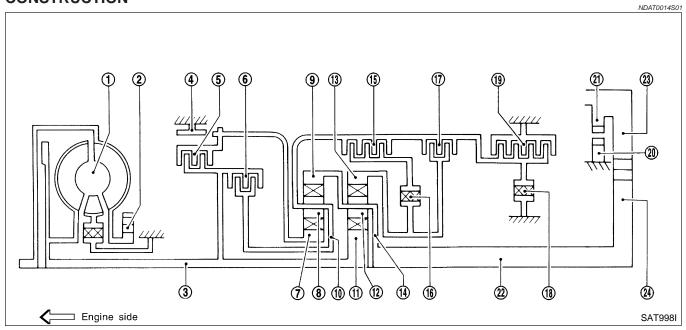
NDAT0013



#### **Shift Mechanism**

CONSTRUCTION

NDAT0014



- 1. Torque converter
- 2. Oil pump
- 3. Input shaft
- Brake band 4.
- 5. Reverse clutch
- 6. High clutch
- 7. Front sun gear
- Front pinion gear

- 9. Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- 14. Rear planetary carrier
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear

#### **FUNCTION OF CLUTCH AND BRAKE**

=NDAT0014S03

Clutch and brake components	Abbr.	Function	•
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.	-
High clutch 6	H/C	To transmit input power to front planetary carrier 10.	
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16.	_ [
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.	
Brake band 4	В/В	To lock front sun gear 7.	- [[
Forward one-way clutch 16	F/O.C	When forward clutch <b>15</b> is engaged, to stop rear internal gear <b>13</b> from rotating in opposite direction against engine revolution.	
Low one-way clutch 18	L/O.C	To stop front planetary carrier <b>10</b> from rotating in opposite direction against engine revolution.	- [
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10.	F

#### **CLUTCH AND BAND CHART**

													NDAT0014S04	AT			
Shift	Shift posi-	Shift noci		High	For- ward	Over-	E	Band serv	0	For- ward one-	Low one-	Low & reverse			AX		
	on	clutch 5	clutch 6	clutch 15	clutch 17	2nd apply	3rd release	4th apply	way	way clutch	way clutch	way clutch	way clutch	way clutch 18	brake 19	II ock-lin   Ramarke	SU
	Р												PARK POSI- TION	BR			
ı	R	0									0		REVERSE POSITION				
1	N												NEUTRAL POSITION	ST			
	1st			0	*1D				В	В				RS			
D*4	2nd			0	*1 A	0			В				Automatic shift				
D 4	3rd		0	0	*1 A	*2C	С		В			*5	1 ⇔ 2 ⇔ 3 ⇔ 4	BT			
	4th		0	С		*3C	С	0				0					
2	1st			0	D				В	В			Automatic shift	HA			
2	2nd			0	А	0			В				1 ⇔ 2	88			
1	1st			0	0				В		0		Locks (held stationary) in	SC			
	2nd			0	0	0			В				1st speed 1 ← 2	EL			

<sup>\*1:</sup> Operates when overdrive control switch is set in OFF position.

















<sup>\*2:</sup> Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

<sup>\*3:</sup> Oil pressure is applied to 4th "apply" side in condition \*2 above, and brake band contracts.

<sup>\*4:</sup> A/T will not shift to 4th when overdrive control switch is set in OFF position.

<sup>\*5:</sup> Operates when overdrive control switch is OFF.

O: Operates

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

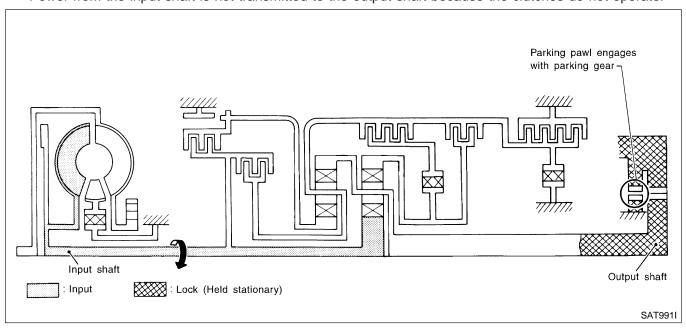
#### POWER TRANSMISSION

#### P and N Positions

=NDAT0014S02

NDAT0014S0201

- P position
   Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.
- N position Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



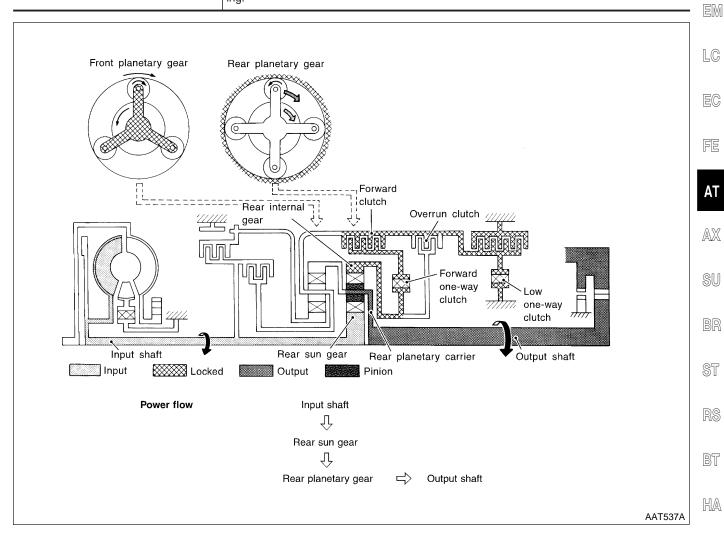
GI

MA

SC

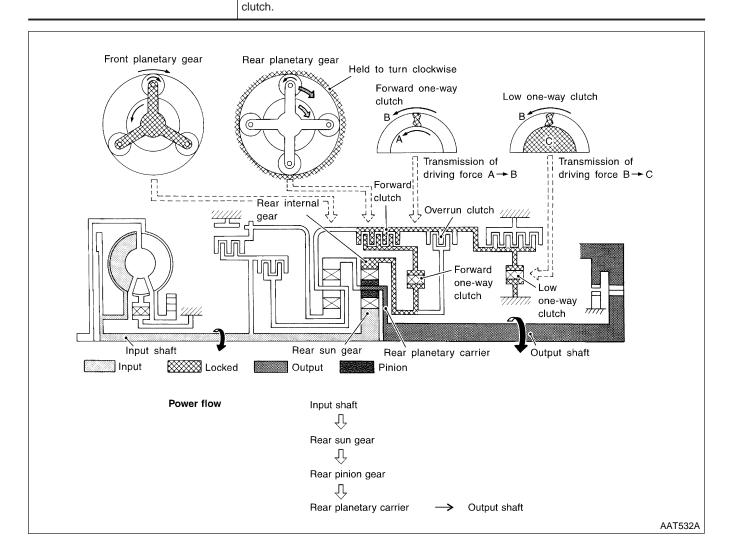
EL

1 <sub>1</sub> Position	=NDAT0014S0202
<ul> <li>Forward clutch</li> <li>Forward one-way clutch</li> <li>Overrun clutch</li> <li>Low and reverse brake</li> </ul>	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of $D_1$ and $D_2$ .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



**AT-21** 

# ■ Forward one-way clutch ■ Forward clutch ■ Low one-way clutch Overrun clutch engagement conditions (Engine brake) Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. D₁: Overdrive control switch OFF and throttle opening is less than 3/16 2₁: Always engaged At D₁ and 2₁ positions, engine brake is not activated due to free turning of low one- way

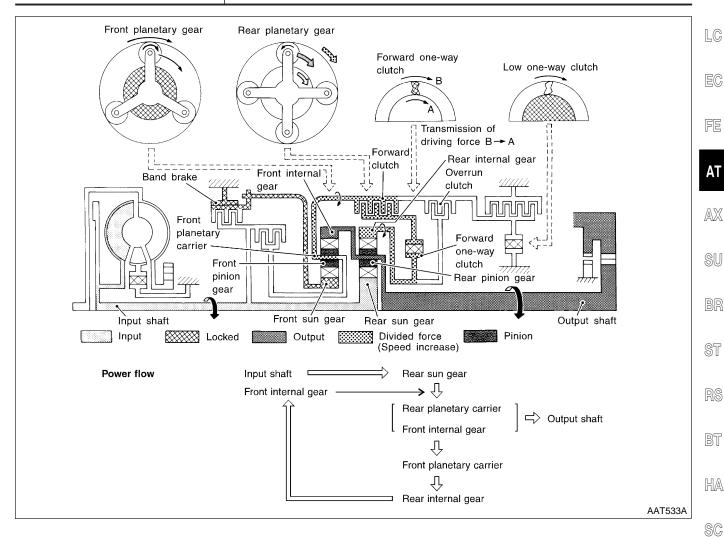


GI

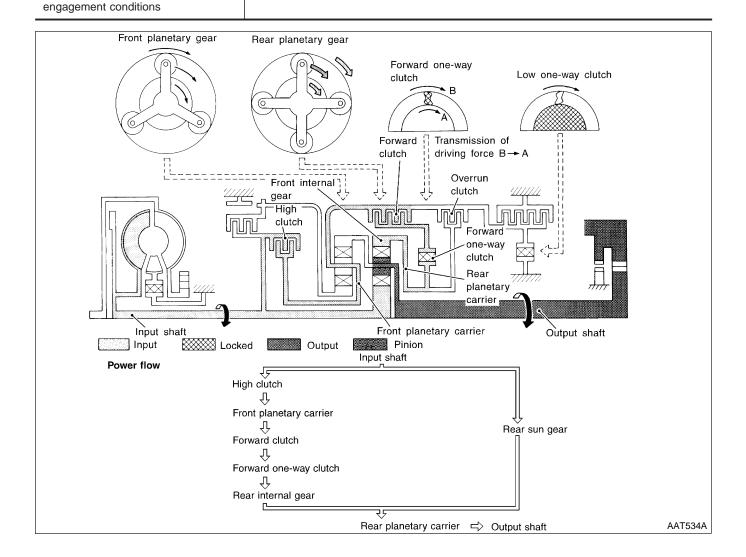
MA

EL

D <sub>2</sub> , 2 <sub>2</sub> and 1 <sub>2</sub> Positions	=NDAT0014S020-	1
<ul><li>Forward clutch</li><li>Forward one-way clutch</li><li>Brake band</li></ul>	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier.  As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.	[
Overrun clutch engagement conditions	D <sub>2</sub> : Overdrive control switch OFF and throttle opening is less than 3/16 2 <sub>2</sub> and 1 <sub>2</sub> : Always engaged	. [



# High clutch Forward clutch Forward one-way clutch This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed. D<sub>3</sub>: Overdrive control switch "OFF" and throttle opening is less than 3/16



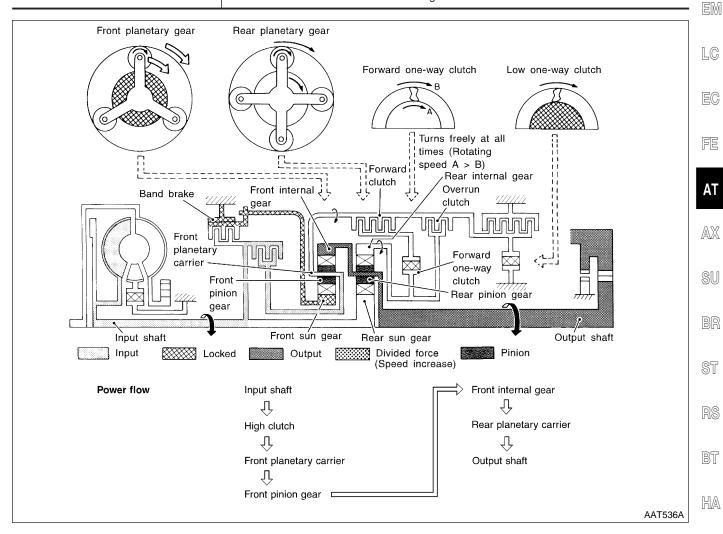
GI

MA

SC

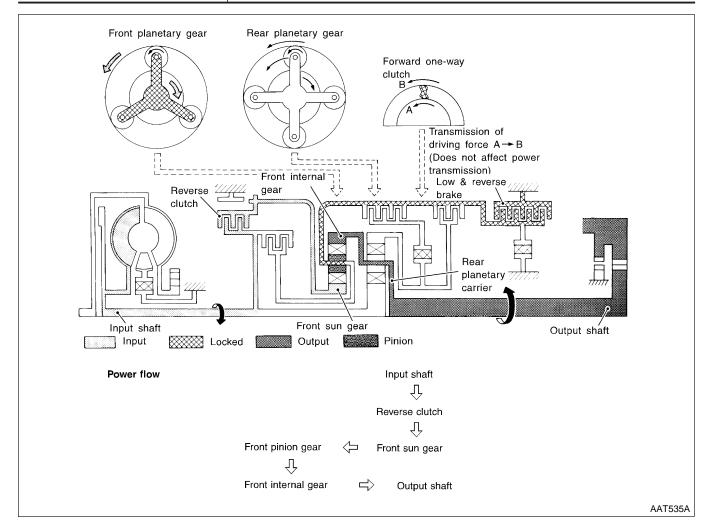
EL

D <sub>4</sub> (O/D) Position							
<ul> <li>High clutch</li> <li>Brake band</li> <li>Forward clutch (Does not affect power transmission)</li> </ul>	Input power is transmitted to front carrier through high clutch.  This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.						
Engine brake	At D <sub>4</sub> position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.						



R Position

	=NDA10014S0207
<ul><li>Reverse clutch</li><li>Low and reverse brake</li></ul>	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



#### **Control System**

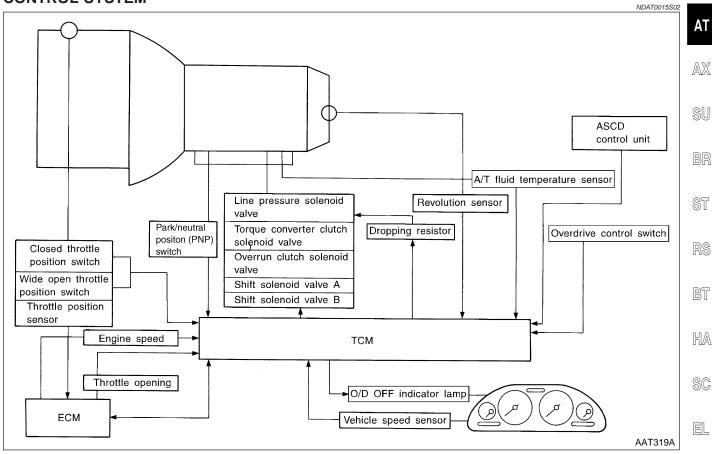
#### **OUTLINE**

=NDAT0015

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS	MA
Park/neutral position (PNP) switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch	<b>&gt;</b>	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control Duet-EA control	<b>&gt;</b>	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp	EM LC EC
ASCD control unit		Duet-LA control			FE

#### **CONTROL SYSTEM**



#### **OVERALL SYSTEM**

Control System (Cont'd)

TCM FUNCTION

The function of the TCM is to:Receive input signals sent from various switches and sensors.

- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

#### **INPUT/OUTPUT SIGNAL OF TCM**

NDAT0015S04

=NDAT0015S03

	Sensors and solenoid valves	Function
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.
	Engine speed signal	From ECM.
Input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	Overdrive control switch	Sends a signal, which prohibits a shift to $\mathrm{D}_4$ (overdrive) position, to the TCM.
	ASCD control unit	Sends the cruise signal and $\mathrm{D}_4$ (overdrive) cancellation signal from ASCD control unit to TCM.
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.

#### **Control Mechanism** LINE PRESSURE CONTROL

=NDAT0016

TCM has various line pressure control characteristics to meet the driving conditions.

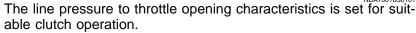
An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics. Hydraulic pressure on the clutch and brake is electronically con-

MA

trolled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

LC

#### **Normal Control**



FE

#### **Back-up Control (Engine brake)**

SU

AX

If the selector lever is shifted to 2 position while driving in  $D_4$  (O/D) or D<sub>3</sub>, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

ST

#### **During Shift Change**

BT

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

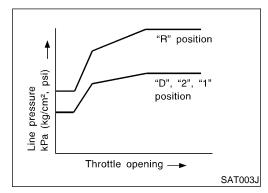
HA

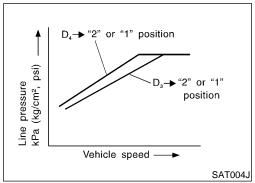
SC

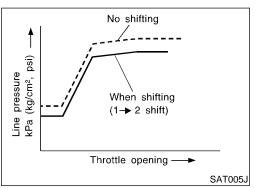
EL

#### At Low Fluid Temperature

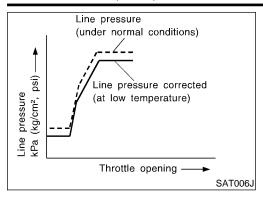
Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



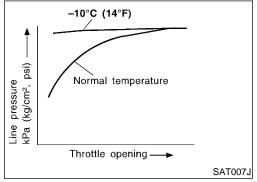




#### Control Mechanism (Cont'd)



 The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

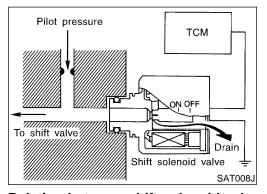


 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F).
 This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

#### SHIFT CONTROL

NDAT0016S02

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.



#### Control of Shift Solenoid Valves A and B

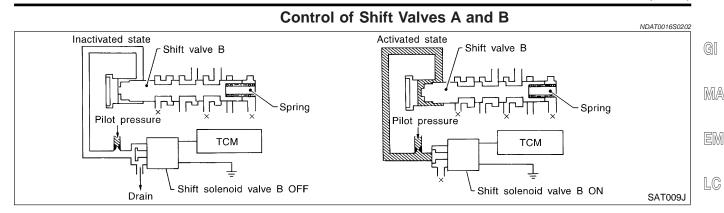
NDAT0016S0201

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

#### Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve	Gear position						
	D <sub>1</sub> , 2 <sub>1</sub> , 1 <sub>1</sub>	D <sub>2</sub> , 2 <sub>2</sub> , 1 <sub>2</sub>	$D_3$	D <sub>4</sub> (O/D)	N-P		
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)		
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)		



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

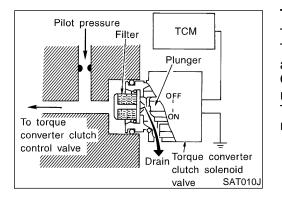
#### **LOCK-UP CONTROL**

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

#### **Conditions for Lock-up Operation**

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF
Selector lever	D position	
Gear position	$D_4$	$D_3$
Vehicle speed sensor	More than set value	
Throttle position sensor	Less than set opening	
Closed throttle position switch	OFF	
A/T fluid temperature sensor	More than 40°C (104°F)	



#### **Torque Converter Clutch Solenoid Valve Control**

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

ΑТ

SU

ST

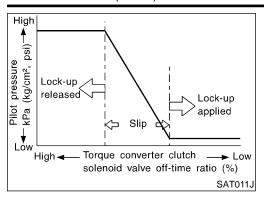
D@

BT

HA

SC

EL



OFF-time INCREASING

↓
Amount of drain DECREASING

↓
Pilot pressure HIGH
↓
Lock-up RELEASING

#### **Torque Converter Clutch Control Valve Operation**

Lock-up applied Lock-up released Torque Chamber A Torque-Oil pump Oil pump conver Chamber B Chamber B converter clutch clutch Torque converter Torque converter Converter Converter piston oil pressure[ oil pressure TCM TCM -Pilot pressure -Pilot pressure Torque converter Torque converter To oi clutch solenoid clutch solenoid To oil cooler valve valve cooler Drain Torque converter clutch control Torque converter: Torque converter Torque converter valve clutch control valve relief valve relief valve AAT155A

#### Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

#### Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

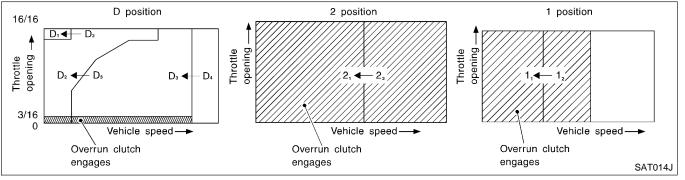
Also smooth lock-up is provided by transient application and release of the lock-up.

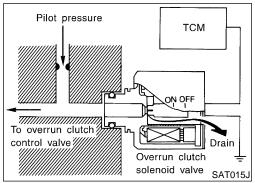
# OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

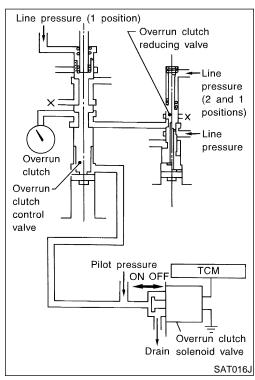
Forward one-way clutch is used to reduce shifting shocks in down-shifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

	Overrun Clutch Operating Conditions  =NDAT0016S0401		
Selector lever position	Gear position	Throttle opening	
D position	D <sub>1</sub> , D <sub>2</sub> , D <sub>3</sub> gear position	Less than 3/16	
2 position	2 <sub>1</sub> , 2 <sub>2</sub> gear position		
1 position	1 <sub>1</sub> , 1 <sub>2</sub> gear position	At any position	







#### **Overrun Clutch Solenoid Valve Control**

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

#### **Overrun Clutch Control Valve Operation**

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

GI

MA

LC

EC

FE

SU

AX

ര

BT

HA

SC

EL

#### **Control Valve**

#### **FUNCTION OF CONTROL VALVES**

1-2 accumulator valve and piston

NDAT0017

NDAT0017S01 Valve name Function Pressure regulator valve, plug and sleeve Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions. plug Pressure modifier valve and sleeve Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions. Pilot valve Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing. Accumulator control valve Regulates accumulator back-pressure to pressure suited to driving conditions. Manual valve Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral. Shift valve A Simultaneously switches four oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic down-shifting and up-shifting (1st → 2nd → 3rd → 4th gears/4th  $\rightarrow$  3rd  $\rightarrow$  2nd  $\rightarrow$  1st gears) in combination with shift valve B. Shift valve B Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic down-shifting and up-shifting (1st → 2nd → 3rd → 4th gears/4th  $\rightarrow$  3rd  $\rightarrow$  2nd  $\rightarrow$  1st gears) in combination with shift valve A. Overrun clutch control valve Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in  $D_4$ . (Interlocking occurs if the overrun clutch engages during D<sub>4</sub>.) "1" reducing valve Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the 1 position 12 to 11. Overrun clutch reducing valve Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability. Torque converter relief valve Prevents an excessive rise in torque converter pressure. Torque converter clutch control valve, plug Activates or inactivates the lock-up function. and sleeve Also provides smooth lock-up through transient application and release of the lock-up

Dampens the shock encountered when 2nd gear band servo contracts, and provides

system.

smooth shifting.

NDAT0018

MA

#### Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to "SELF-DIAGNOSTIC RESULT TEST MODE", AT-40.

#### **OBD-II Function for A/T System**

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

#### One or Two Trip Detection Logic of OBD-II

NDAT0020

#### ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

#### TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL		
nems	One trip detection	Two trip detection	_
Shift solenoid valve A — DTC: P0750 (1108)	X		
Shift solenoid valve B — DTC: P0755 (1201)	X		
Throttle position sensor or switch — DTC: P1705 (1206)	X		
Except above		X	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

#### **OBD-II Diagnostic Trouble Code (DTC)**

**HOW TO READ DTC AND 1ST TRIP DTC** 

DTC and 1st trip DTC can be read by the following method.

(a) With CONSULT-II or a GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
  However, in case of the Mode II and GST they do not indicate whether the malfunction is still
  occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown. Therefore, using CONSULT-II (if available) is recommended.

A sample of CONSULT-II display for DTC and 1st trip DTC is shown below. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSIS mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

AT

FE

 $\mathbb{A}\mathbb{X}$ 

SU

@P

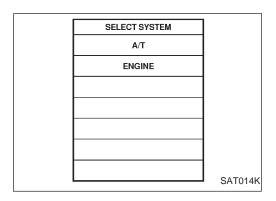
RS

BT

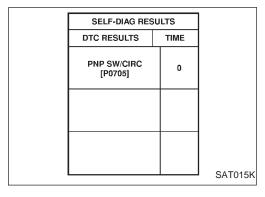
HA

NDAT0021

NDAT0021S01



If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "1t".

SELF-DIAG RESULTS		
DTC RESULTS	TIME	
PNP SW/CIRC [P0705]	1 t	
		SAT016K

#### Freeze Frame Data and 1st Trip Freeze Frame Data

NDAT0021S010

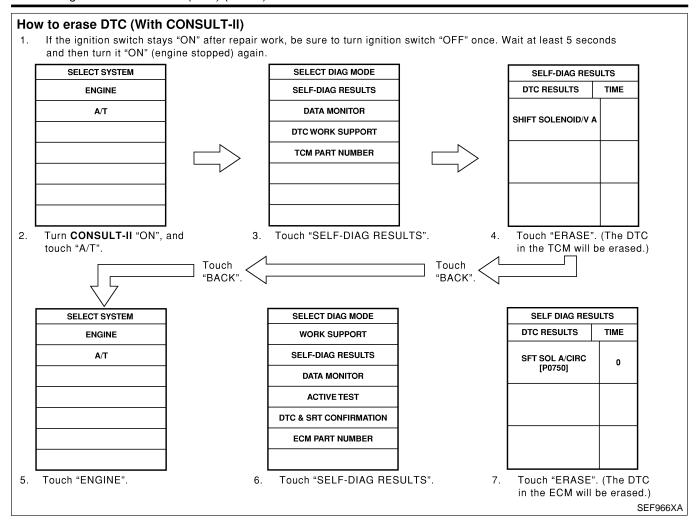
The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to *EC-69*, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

Priority			
		Items	
1	Freeze frame data	Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175	(
2		Except the above items (Includes A/T related items)	
3	1st trip freeze frame da	ta	
	trip freeze frame da s erased.	ata and freeze frame data (along with the DTCs) are cleared when the ECM	
ne diagr	D ERASE DTC  nostic trouble code of following.	can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as	
If the	battery terminal is	disconnected, the diagnostic trouble code will be lost within 24 hours.  d diagnostic information is cleared from the ECM memory when erasing DTC	
Diagr	nostic trouble code		
Freez	e frame data	elle codes (1st trip DTC)	
Syste	ip freeze frame dat em readiness test ( values		•
HOW	TO ERASE DTC	(WITH CONSULT-II)	
		both ECM and TCM, it needs to be erased for both ECM and TCM.	
If the secon	ignition switch stays	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.	
If the secon Turn ( Touch Touch	ignition switch stays nds and then turn it ( CONSULT-II "ON" an n "SELF-DIAGNOSIS n "ERASE". (The DT	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.  Indicate the control of the co	
If the secon Turn (Touch Touch Touch Touch	ignition switch stays nds and then turn it ( CONSULT-II "ON" an n "SELF-DIAGNOSIS n "ERASE". (The DT n "ENGINE". n "SELF-DIAGNOSIS	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.  Ind touch "A/T".  On the TCM will be erased.) Then touch "BACK" twice.	
If the secon Turn (Touch Touch Touch Touch	ignition switch stays nds and then turn it ( CONSULT-II "ON" an n "SELF-DIAGNOSIS n "ERASE". (The DT n "ENGINE". n "SELF-DIAGNOSIS	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.  Ind touch "A/T".  BY.  C in the TCM will be erased.) Then touch "BACK" twice.	
If the secon Turn (Touch Touch Touch Touch Touch	ignition switch stays nds and then turn it ( CONSULT-II "ON" an n "SELF-DIAGNOSIS n "ERASE". (The DT n "ENGINE". n "SELF-DIAGNOSIS	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.  Ind touch "A/T".  BY.  C in the TCM will be erased.) Then touch "BACK" twice.	
If the secon Turn (Touch Touch Touch Touch	ignition switch stays nds and then turn it ( CONSULT-II "ON" an n "SELF-DIAGNOSIS n "ERASE". (The DT n "ENGINE". n "SELF-DIAGNOSIS	both ECM and TCM, it needs to be erased for both ECM and TCM.  ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 DN (engine stopped) again.  Ind touch "A/T".  BY.  C in the TCM will be erased.) Then touch "BACK" twice.	

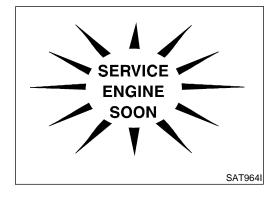
OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



### **MATERIAL PROOF OF THE PROOF OF**

NDATOO31504

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to AT-48. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-62, "Generic Scan Tool (GST)".



### Malfunction Indicator Lamp (MIL)

NDAT0022

- The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
- If the malfunction indicator lamp does not light up, refer to EL-101, "Warning Lamps/System Description" or EC-63, "Malfunction Indicator Lamp (MIL)".
- 2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail,

CONSULT-II

refer to **EC-50**, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

GI

MA

LC

### **CONSULT-II**

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CON-SULT-II)" (AT-39), place check marks for results on the "Diagnostic Worksheet", AT-57. Reference pages are provide following the items.

EC

FE

### NOTICE:

 The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

ΑT

2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:

SU

- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and

ST

 Gear position displayed on CONSULT-II indicates the point where shifts are completed.

R\$

 Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).

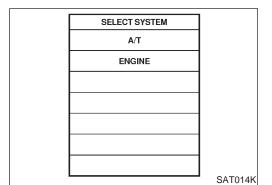
BT

4) Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

HA

SC

EL



### (9) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

1. Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.

If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-100, "TROUBLE DIAGNOSIS FOR POWER SUPPLY". If result is NG, refer to *EL-10*, "POWER SUPPLY ROUTING".

CONSULT-II (Cont'd)

	REAL-TIME DIAG	]
	ENG SPEED SIG	
ľ		1
		1
		-
		-
		_
		SAT987J

2. Touch "SELF-DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs real-time diagnosis.

Also, any malfunction detected while in this mode will be displayed at real time.

### **SELF-DIAGNOSTIC RESULT TEST MODE**

NIDATOOSSOS

				NDAT0023S03	
Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF-DI-AGNOSIS" test mode)		Malfunction is detected when	Available by	SERVICE ENGINE SOON  Available by malfunction	
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	
Park/neutral position (P	NP) switch circuit	TCM does not receive the cor-		D0705	
_	PNP SW/CIRC	rect voltage signal (based on the gear position) from the switch.	_	P0705	
Revolution sensor		TOM does not receive the prepar			
VHCL SPEED VEH SPD SEN/ SEN-A/T CIR AT		TCM does not receive the proper voltage signal from the sensor.	X	P0720	
Vehicle speed sensor (I	Meter)	TCM does not receive the proper			
VHCL SPEED SEN·MTR	_	voltage signal from the sensor.	X	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	
A/T 2nd gear function		A/T cannot be shifted to the 2nd			
_	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1	
A/T 3rd gear function		A/T cannot be shifted to the 3rd			
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (	lock-up)	A/T cannot perform look up aven			
_	A/T TCC S/V FNCTN	A/T cannot perform lock-up even if electrical circuit is good.	_	P0744*1	
Shift solenoid valve A		TCM detects an improper volt-			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	age drop when it tries to operate the solenoid valve.	X	P0750	

CONSULT-II (Cont'd)

				CONSULT-II (Contra)	<u>'</u>
<b>D</b>			TCM self-diagnosis	OBD-II (DTC)	•
Detected items (Screen terms for CONSULT-II, "SELF-DI-AGNOSIS" test mode)		Malfunction is detected when	Available by O/D OFF indicator lamp or	Available by malfunction indicator lamp*2,	- @ N
"A/T"	"ENGINE"		"A/T" on CONSULT-II	"ENGINE" on CON- SULT-II or GST	_
Shift solenoid valve B		TCM detects an improper volt-			
SHIFT SOLENOID/V B	SFT SOL B/CIRC	age drop when it tries to operate the solenoid valve.	X	P0755	L
Overrun clutch solenoid	valve	TCM detects an improper volt-			-
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	age drop when it tries to operate the solenoid valve.	X	P1760	E
T/C clutch solenoid valv	'e	TCM detects an improper volt-			- [
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0740	P
Line pressure solenoid	valve	TCM detects an improper volt-			_
LINE PRESSURE S/V	L/PRESS SOL/ GRC	age drop when it tries to operate the solenoid valve.	X	P0745	
Throttle position sensor Throttle position switch		TCM receives an excessively low	Х	P1705	- 00
THROTTLE POSI SEN	TP SEN/CIRC A/T	or high voltage from the sensor.			[
Engine speed signal		TCM does not receive the proper	V	D0705	-
ENGINE SPEED SIG		voltage signal from the ECM.	X	P0725	9
A/T fluid temperature se	ensor	TCM receives an excessively low			-
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	X	P0710	Ī
TCM (RAM)		TCM memory (RAM) is malfunc-			
CONTROL UNIT (RAM)	_	tioning	_	_	
TCM (ROM)		TCM memory (ROM) is malfunc-			<u>.</u>
CONTROL UNIT (ROM)	_	tioning	_	_	0
TCM (EEP ROM)		a TCM Momony (EED DOM) is			-
CONTROL UNIT (EEP ROM)		TCM Memory (EEP ROM) is malfunctioning	_	_	
Initial start		This is not a malfunction message (Whenever shutting off a power supply to the TCM, this	X	_	- []
INITIAL START	_	message appears on the screen.)	^		_
No failure (NO SELF DIAGNOSTI CATED FURTHER TES REQUIRED**)		No failure has been detected.	Х	Х	-

X: Applicable

<sup>-:</sup> Not applicable

### CONSULT-II (Cont'd)

- \*1: These malfunctions cannot be displayed by MIL SERVICE if another malfunction is assigned to MIL.
- \*2: Refer to "Malfunction Indicator Lamp (MIL)", EC-63.

### DATA MONITOR MODE (A/T)

		Monito	or item			
Item	Display	TCM input signals	Main sig- nals	Description	Remarks	
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	Х	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in N or P with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).	
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	X	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.	
Throttle position sensor	THRTL POS SEN [V]	Х	_	Throttle position sensor signal voltage is dis- played.		
A/T fluid temperature sensor	FLUID TEMP SE [V]	x	_	<ul> <li>A/T fluid temperature sensor signal voltage is displayed.</li> <li>Signal voltage lowers as fluid temperature rises.</li> </ul>		
Battery voltage	BATTERY VOLT [V]	х	_	Source voltage of TCM is displayed.		
Engine speed	ENGINE SPEED [rpm]	x	x	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х	_	ON/OFF state computed from signal of overdrive control SW is displayed.		
PN position (PNP) switch	PN POSI SW [ON/OFF]	Х	_	ON/OFF state computed from signal of PN posi- tion SW is displayed.		
R position switch	R POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of R position SW is displayed.		
D position switch	D POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of D position SW is displayed.		
2 position switch	2 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 2 position SW, is displayed.		
1 position switch	1 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 1 position SW, is displayed.		

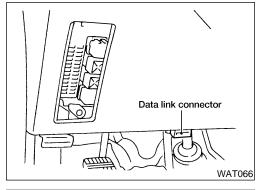
		Monitor item			
Item	Display	TCM input signals	Main sig- nals	Description	Remarks
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	x	_	Status of ASCD cruise signal is displayed.     ON Cruising state     OFF Normal running state	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	Status of ASCD OD release signal is displayed.     ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of kickdown SW, is displayed.	This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	X	_	ON/OFF status, computed from signal of closed throttle position SW, is displayed.	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.	
Gear position	GEAR	_	Х	Gear position data used for computation by TCM, is displayed.	
Selector lever position	SLCT LVR POSI	_	Х	Selector lever position data, used for computa- tion by TCM, is dis- played.	A specific value used for control is displayed if fail- safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	Х	Vehicle speed data, used for computation by TCM, is displayed.	
Throttle position	THROTTLE POSI [/8]	_	Х	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail- safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]	_	Х	Control value of line pressure solenoid valve, computed by TCM from each input signal, is dis- played.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	X	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	Х	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The OFF signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	Х	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed.	played if solenoid circuit is shorted.

### CONSULT-II (Cont'd)

	Monitor item		or item			
Item	Display	TCM input signals	Main sig- nals	Description	Remarks	
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	×	Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played.		
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D     OFF indicator lamp is displayed.		

X: Applicable

-: Not applicable

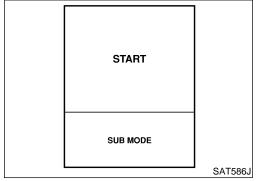


### DTC WORK SUPPORT MODE WITH CONSULT-II **CONSULT-II Setting Procedure**

NDAT0023S05

NDAT0023S0501

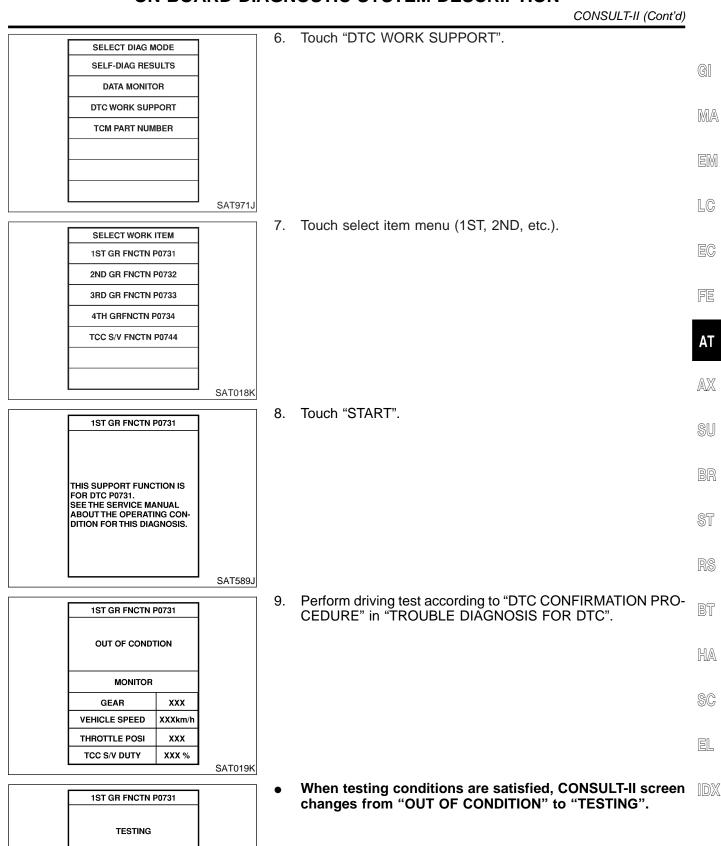
- 1. Turn ignition switch OFF.
- Connect CONSULT-II to data link connector. Data link connector is located in left side dash panel lower.



- Turn ignition switch ON.
- 4. Touch "START".

	SELECT SYSTEM	
	A/T	
	ENGINE	
		SAT014K

5. Touch "A/T".



MONITOR

XXX

XXXkm/h

XXX

XXX %

SAT591J

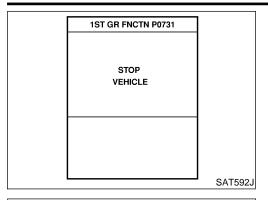
GEAR

VEHICLE SPEED

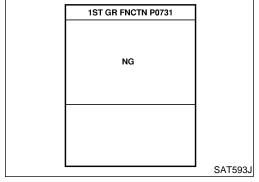
THROTTLE POSI

TCC S/V DUTY

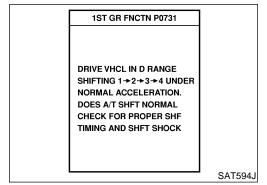
CONSULT-II (Cont'd)



10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



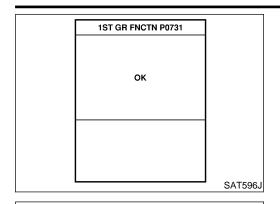
11. Perform test drive to check gear shift feeling in accordance with instructions displayed.



12. Touch "YES" or "NO".

DRIVE VHCL IN D RANGE
SHIFTING 1+2+3+4 UNDER
NORMAL ACCELERATION.
DOES A/T SHFT NORMAL
CHECK FOR PROPER SHF
TIMING AND SHFT SHOCK

CONSULT-II (Cont'd)



1ST GR FNCTN P0731

NG

13. CONSULT-II procedure ended.
If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

G[

MA

EM

LC

EC

FE

١т

0.00



DTC WORK SUPPORT MODE

	DIC WORK SUPPORT MODE	NDAT0023S06
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	<ul><li>Shift solenoid valve B</li><li>Each clutch</li><li>Hydraulic control circuit</li></ul>
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	<ul><li>Shift solenoid valve A</li><li>Each clutch</li><li>Hydraulic control circuit</li></ul>
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed.  Self-diagnosis status (whether the diagnosis is being conducted or not)  Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Overrun clutch solenoid valve</li> <li>Line pressure solenoid valve</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit

Diagnostic Procedure Without CONSULT-II

### **Diagnostic Procedure Without CONSULT-II**

© OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)
Refer to *EC-82*, "Generic Scan Tool (GST)".

OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

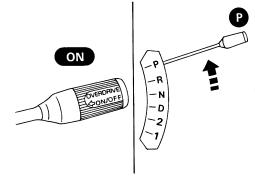
NDAT0216S02

Refer to EC-63, "Malfunction Indicator Lamp (MIL)".

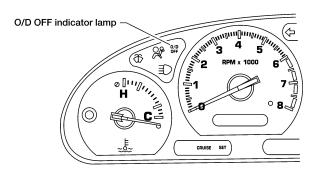
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

### CHECK O/D OFF INDICATOR LAMP

- 1. Move selector lever to P position.
  - Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



5. Does O/D OFF indicator lamp come on for about 2 seconds?



LAT383

SAT421F

Yes	or	No
-----	----	----

Yes		GO 10 2.
No	•	Stop procedure. Perform "1. O/D OFF Indicator Lamp Does Not Come On", AT-216 before proceeding.
		before proceeding.

Diagnostic Procedure Without CONSULT-II (Cont'd)

EL

### 2 **JUDGEMENT PROCEDURE STEP 1** 1. Turn ignition switch to OFF position. GI 2. Turn ignition switch to ACC position. 3. Move selector lever from P to D position. MA EM LC OFF Holding AAT156A 4. Turn ignition switch to ON position. FE (Do not start engine.) 5. Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until directed to release the switch. (If O/D OFF indicator lamp does not come on, refer to "JUDGEMENT PROCEDURE STEP 3 and 4", AT-51). SU OFF Holding AAT156A 6. Turn ignition switch to OFF position. 7. Turn ignition switch to ON position (Do not start engine.) 8. Release the overdrive control switch (the O/D OFF indicator lamp will be OFF). 9. Wait 2 seconds. BT GO TO 3. HA SC

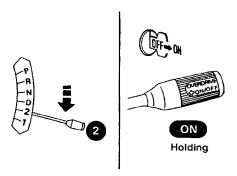
AT-49

Diagnostic Procedure Without CONSULT-II (Cont'd)

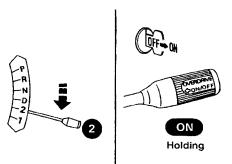
### JUDGEMENT PROCEDURE STEP 2

1. Move selector lever to 2 position.

3



2. Depress and release overdrive control switch (the O/D OFF indicator lamp will be ON).



AAT157A

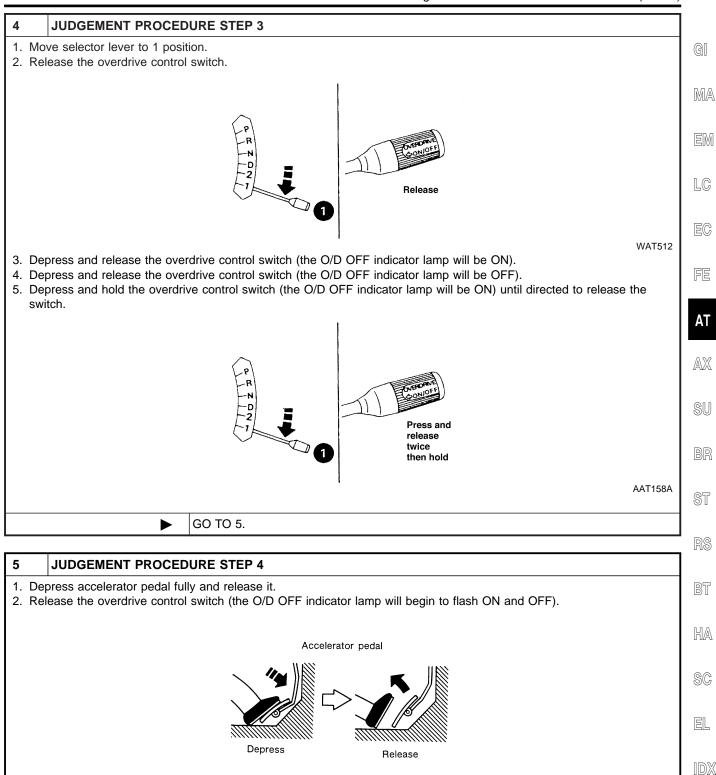
AAT157A

3. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch.

**■** GO TO 4.

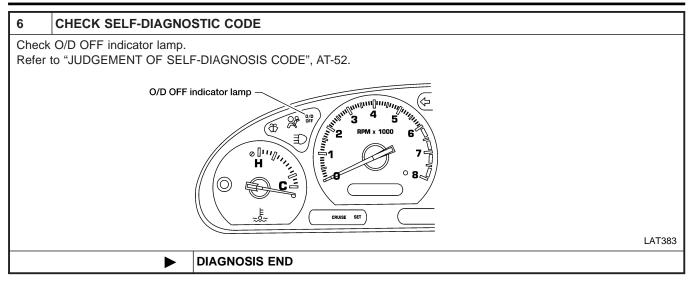
Diagnostic Procedure Without CONSULT-II (Cont'd)

SAT981F



GO TO 6.

Diagnostic Procedure Without CONSULT-II (Cont'd)



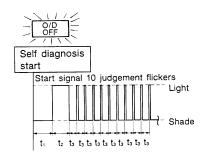
### JUDGEMENT OF SELF-DIAGNOSIS CODE

NDAT0216S04

SAT439F

### O/D OFF indicator lamp:

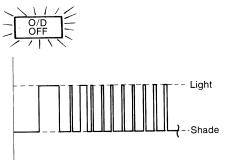
All judgement flickers are the same.



SAT436F

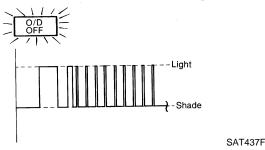
All circuits that can be confirmed by self-diagnosis are OK.

2nd judgement flicker is longer than others.



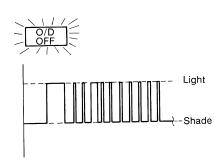
Vehicle speed sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-MTR, AT-205.

1st judgement flicker is longer than others.



Revolution sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR), AT-117.

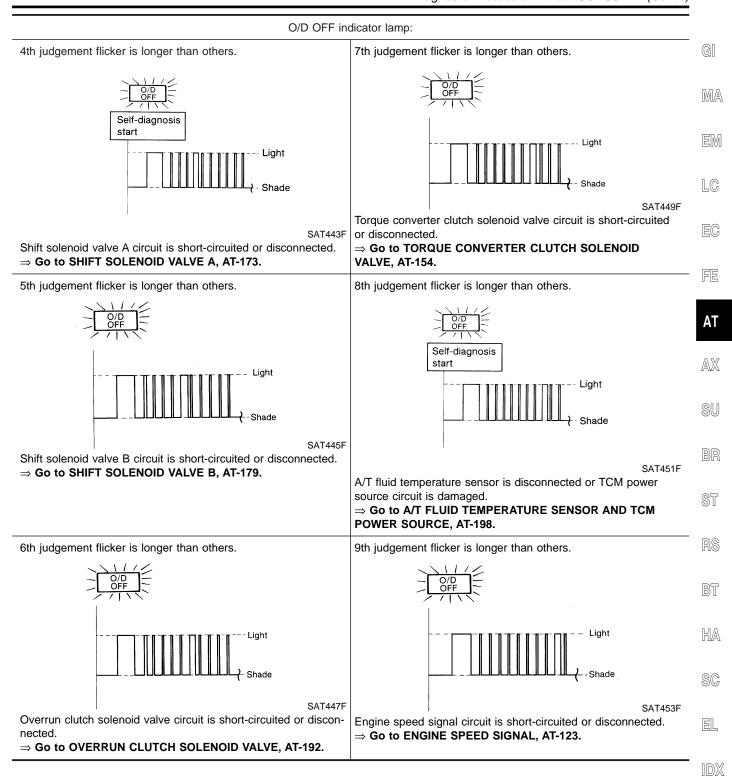
3rd judgement flicker is longer than others.



SAT441F

Throttle position sensor circuit is short-circuited or disconnected.  $\Rightarrow$  Go to THROTTLE POSITION SENSOR, AT-185.

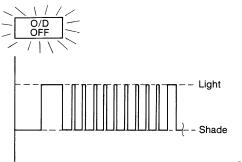
Diagnostic Procedure Without CONSULT-II (Cont'd)



Diagnostic Procedure Without CONSULT-II (Cont'd)

O/D OFF indicator lamp:

10th judgement flicker is longer than others.

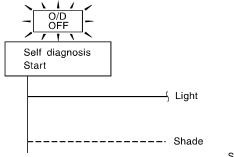


SAT455F

Line pressure solenoid valve circuit is short-circuited or disconnected.

⇒ Go to LINE PRESSURE SOLENOID VALVE, AT-167.

Lamp comes on.

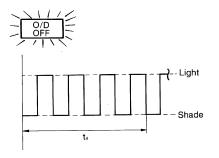


SAT367J

Park/neutral position (PNP) switch, overdrive control switch or throttle position switch circuit is disconnected or TCM is damaged.

⇒ Go to 21. TCM Self-diagnosis Does Not Activate (Park/ neutral position (PNP), Overdrive Control and Throttle Position Switch Circuit Checks), AT-254.

Flickers as shown below.



SAT457F

Battery power is low.

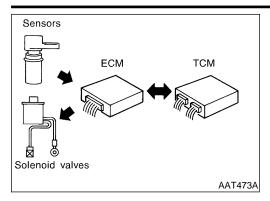
Battery has been disconnected for a long time.

Battery is connected conversely.

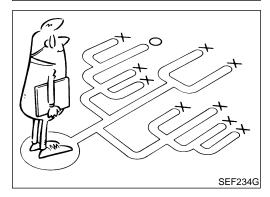
(When reconnecting TCM connectors. — This is not a problem.)

 $t_1 = 2.5$  seconds  $t_2 = 2.0$  seconds  $t_3 = 1.0$  second  $t_4 = 1.0$  second

Introduction







### Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-59, "Work Flow". Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSTIC WORKSHEET" like the example (AT-56) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

MA

FE

ΑT

SU

ST

BT

HA

SC

EL

Introduction (Cont'd)

# **DIAGNOSTIC WORKSHEET Information from Customer**

=NDAT0026S01 NDAT0026S0101

**KEY POINTS** 

WHAT ...... Vehicle & A/T model WHEN ...... Date, Frequencies WHERE ..... Road conditions

HOW ...... Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN		
Trans. model	Engine	Mileage		
Incident Date	Manuf. Date	In Service Date		
Frequency	□ Continuous □ Intermittent ( t	times a day)		
Symptoms	☐ Vehicle does not move. (☐ An	y position   Particular position)		
	$\square$ No up-shift ( $\square$ 1st $\rightarrow$ 2nd $\square$	$2nd \to 3rd  \Box \ 3rd \to O/D)$		
	$\square$ No down-shift ( $\square$ O/D $\rightarrow$ 3rd	$\square \ 3rd \rightarrow 2nd  \square \ 2nd \rightarrow 1st)$		
	□ Lockup malfunction			
	☐ Shift point too high or too low.			
	$\square$ Shift shock or slip ( $\square$ N $\rightarrow$ D $\square$ Lockup $\square$ Any drive position)			
	□ Noise or vibration			
	□ No kickdown			
	□ No pattern select			
	□ Others			
	(	)		
O/D OFF indicator lamp	Blinks for about 8 seconds.			
	□ Continuously lit	□ Not lit		
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit		

Introduction (Cont'd)

		Diagnostic Worksheet	=NDAT0026S0102	
1.	□R	lead the Fail-safe and listen to customer complaints.	AT-8	GI
2.	□С	HECK A/T FLUID	AT-61	
		□ Leakage (Follow specified procedure) □ Fluid condition □ Fluid level		MA
3.	□Р	erform STALL TEST and PRESSURE TEST.	AT-61,65	EM
		□ Stall test — Mark possible damaged components/others.		П 🔘
		□ Torque converter one-way clutch       □ Low & reverse brake         □ Reverse clutch       □ Low one-way clutch         □ Forward clutch       □ Engine         □ Overrun clutch       □ Line pressure is low         □ Forward one-way clutch       □ Clutches and brakes except high clutch and brake band are OK		LG
		□ Pressure test — Suspected parts:		FE
4.	□Р	Perform all ROAD TEST and mark required procedures.	AT-66	AT
	4-1.	Check before engine is started.	AT-67	ΛI
		□ SELF-DIAGNOSTIC PROCEDURE - Mark detected items.		$\mathbb{A}\mathbb{X}$
		<ul> <li>□ Park/neutral position (PNP) switch, AT-103.</li> <li>□ A/T fluid temperature sensor, AT-110.</li> <li>□ Vehicle speed sensor·A/T (Revolution sensor), AT-117.</li> <li>□ Engine speed signal, AT-123.</li> <li>□ Torque converter clutch solenoid valve, AT-159.</li> </ul>		SU
		<ul> <li>□ Line pressure solenoid valve, AT-167.</li> <li>□ Shift solenoid valve A, AT-173.</li> <li>□ Shift solenoid valve B, AT-179.</li> <li>□ Throttle position sensor, AT-185.</li> </ul>		BR
		<ul> <li>□ Overrun clutch solenoid valve, AT-192.</li> <li>□ Park/neutral position (PNP), overdrive control and throttle position switches, AT-254.</li> <li>□ A/T fluid temperature sensor and TCM power source, AT-198.</li> <li>□ Vehicle speed sensor·MTR, AT-205.</li> </ul>		ST RS
		☐ Control Unit (RAM) Control Unit (ROM), AT-209 ☐ Control Unit (EEPROM), AT-211 ☐ Battery ☐ Others		BT
	4-2.	Check at idle	AT-68	HA
		<ul> <li>□ 1. O/D OFF Indicator Lamp Does Not Come On, AT-216.</li> <li>□ 2. Engine Cannot Be Started In P and N Position, AT-218.</li> <li>□ 3. In P Position, Vehicle Moves Forward or Backward When Pushed, AT-219.</li> <li>□ 4. In N Position, Vehicle Moves, AT-220.</li> <li>□ 5. Large Shock. N → R Position, AT-222.</li> </ul>		SG
		□ 6. Vehicle Does Not Creep Backward In R Position, AT-224. □ 7. Vehicle Does Not Creep Forward In D, 2 or 1 Position, AT-228.		EL

4.	4-3.	Cruise test	AT-71
		Part-1	AT-74
		□ 8. Vehicle Cannot Be Started From $D_1$ , AT-231. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ , AT-234. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$ , AT-237. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ , AT-240. □ 12. A/T Does Not Perform Lock-up, AT-243. □ 13. A/T Does Not Hold Lock-up Condition, AT-245. □ 14. Lock-up Is Not Released, AT-247. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ ), AT-248.	
		Part-2	AT-78
		□ 16. Vehicle Does Not Start From $D_1$ , AT-250. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ , AT-234. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$ , AT-237. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ , AT-240.	
		Part-3	AT-80
		□ 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch ON $\rightarrow$ OFF, AT-251. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In $D_3$ ), AT-248. □ 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$ , When Selector Lever $D \rightarrow 2$ Position, AT-252. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In $2_2$ ), AT-248. □ 19. A/T Does Not Shift: $2_2 \rightarrow 1_1$ , When Selector Lever $2 \rightarrow 1$ Position, AT-253. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-254. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	
		<ul> <li>□ Park/neutral position (PNP) switch, AT-103.</li> <li>□ A/T fluid temperature sensor, AT-110.</li> <li>□ Vehicle speed sensor·A/T (Revolution sensor), AT-117.</li> <li>□ Engine speed signal, AT-123.</li> <li>□ Torque converter clutch solenoid valve, AT-154.</li> <li>□ Line pressure solenoid valve, AT-167.</li> <li>□ Shift solenoid valve A, AT-178.</li> <li>□ Shift solenoid valve B, AT-179.</li> <li>□ Throttle position sensor, AT-185.</li> <li>□ Overrun clutch solenoid valve, AT-192.</li> <li>□ Park/neutral position (PNP), overdrive control and throttle position switches, AT-254.</li> <li>□ A/T fluid temperature sensor and TCM power source, AT-198.</li> <li>□ Vehicle speed sensor·MTR, AT-205.</li> <li>□ Control Unit (RAM) Control Unit (ROM), AT-209</li> <li>□ Control Unit (EEPROM), AT-211</li> <li>□ Battery</li> <li>□ Others</li> </ul>	
5.	□F	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-40
6.	□ Perform all ROAD TEST and re-mark required procedures.		AT-66
7.		erform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to <i>EC-51</i> , "Emission-related Diagnostic Information".	EC section
		<ul> <li>□ DTC (P0732, 1104) A/T 2nd gear function, AT-133.</li> <li>□ DTC (P0733, 1105) A/T 3rd gear function, AT-139.</li> <li>□ DTC (P0734, 1106) A/T 4th gear function, AT-145.</li> <li>□ DTC (P0744, 1107) A/T TCC S/V function (lock-up), AT-159.</li> </ul>	
8.	parts Refe	erform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged s. er to the Symptom Chart when you perform the procedures. (The chart also shows some other possible ptoms and the component inspection orders.)	AT-83 AT-96
9.	□Е	rase DTC from TCM and ECM memories.	AT-37

Work Flow

### **Work Flow**

### HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NDAT0027

NDAT0027S01

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

MA

Make good use of the two sheets provided, "Information from Customer" (AT-56) and "Diagnostic Worksheet" (AT-57), to perform the best troubleshooting possible.

EM

LG

EG

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

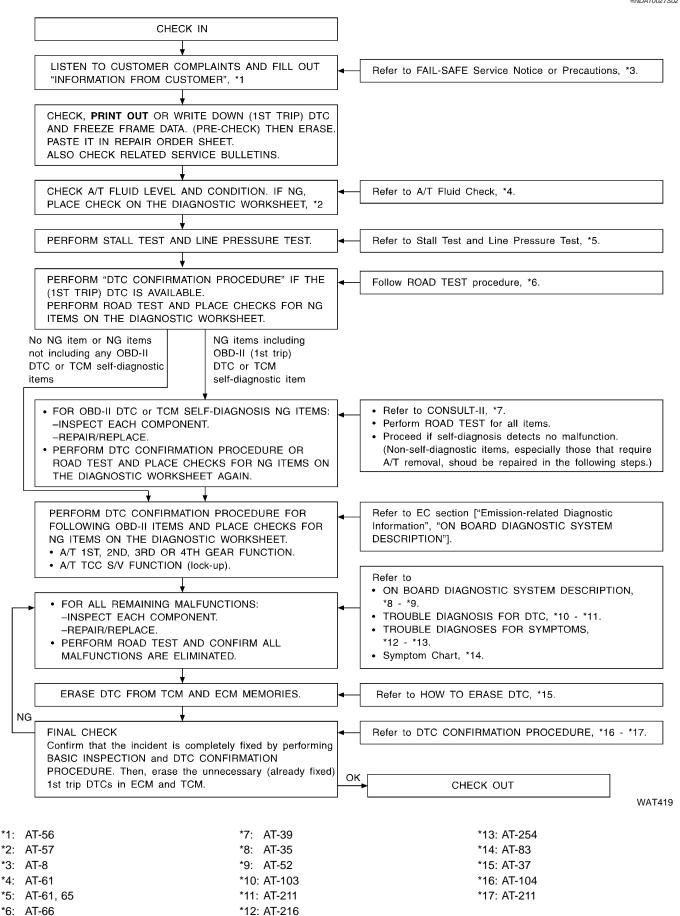
HA

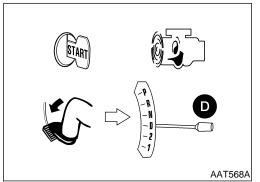
SC

EL

### WORK FLOW CHART

=NDAT0027S02





# Fluid leakage



### A/T Fluid Check **FLUID LEAKAGE CHECK**

NDAT0028

- Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in D posi-
- tion and wait a few minutes.

Stop engine.

4. Check for fresh leakage.

LC

### **FLUID CONDITION CHECK**

FLUID LEVEL CHECK

Refer to MA-25 "Checking A/T Fluid".

	NDAT0028S02	
Fluid color	Suspected problem	
Dark or black with burned odor	Wear of frictional material	
Milky pink	Water contamination — Road water entering through filler tube or breather	
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating	

BR

ST

BT

NDAT0028S03

HA

SC

EL

### **Stall Test**

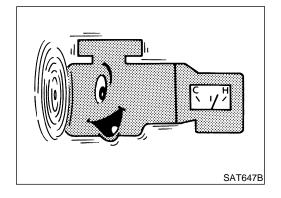
### STALL TEST PROCEDURE

NDAT0029

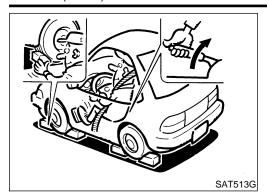
- Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature:

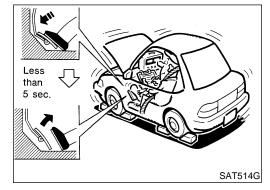
50 - 80°C (122 - 176°F)



Stall Test (Cont'd)



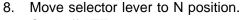
- Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



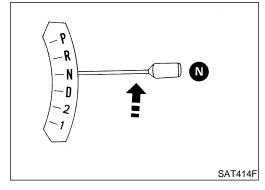
- 5. Start engine, apply foot brake, and place selector lever in D position. Accelerate to wide-open throttle gradually while applying foot
- brake. Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide-open for more than 5 seconds.

Stall revolution: 1,900 - 2,200 rpm





- Cool off ATF.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



Stall Test (Cont'd)

### JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations on next page.



In order to pinpoint the possible damaged components, follow the "WORK FLOW CHART" shown in AT-60.



### NOTE:

Stall revolution is too high in D, 2 or 1 position:

Slippage occurs in 1st gear but not in 2nd and 3rd gears. .....
 Low one-way clutch slippage



Slippage occurs in the following gears:
 1st through 3rd gears in D position and engine brake functions with overdrive control switch set to OFF.



1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). ..... Forward clutch or forward one-way clutch slippage

Engine brake does not function in 1 position. ..... Low & reverse



### Stall revolution is too high in R position:

- FE
- brake slippageEngine brake functions in 1 position. ..... Reverse clutch slip-

ΑT

### Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). ..... One-way clutch seizure in torque converter housing



### CAUTION

page

Be careful since automatic fluid temperature increases abnormally.



 Slippage occurs in 3rd and 4th gears in D position. .... High clutch slippage



 Slippage occurs in 2nd and 4th gear in D position. .... Brake band slippage

ST

 Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2 position, and 1st gear in 1 position with overdrive control switch set to OFF.

RS

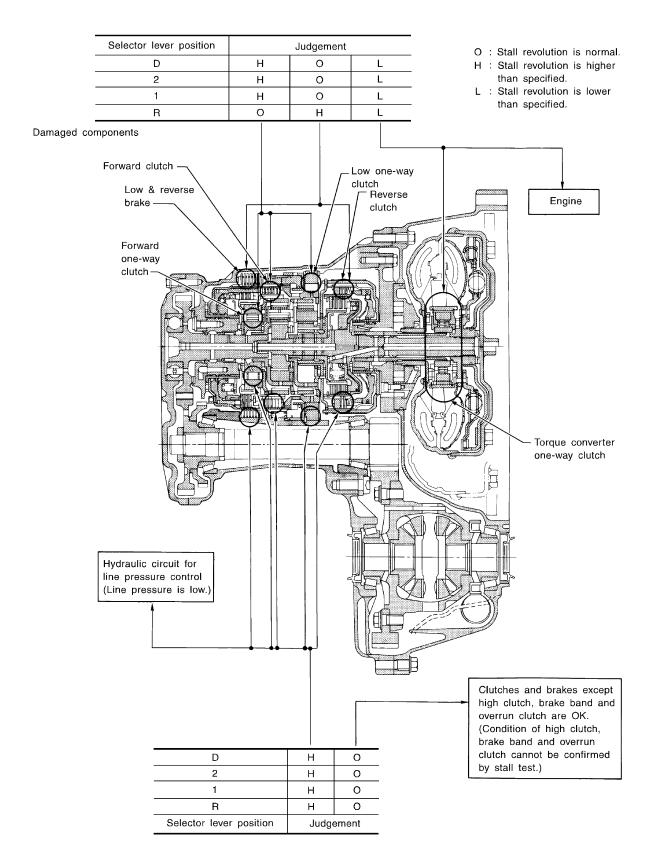
### Stall revolution less than specifications:

Poor acceleration during starts. .... One-way clutch seizure in torque converter

HA

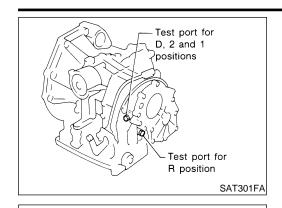
SC

EL



**SAT907I** 

Line Pressure Test



### **Line Pressure Test** LINE PRESSURE TEST PORTS

NDAT0030

Location of line pressure test ports are shown in the illustration.

Always replace pressure plugs as they are self-sealing bolts.

MA

GI

LC

### LINE PRESSURE TEST PROCEDURE

Check A/T fluid and engine oil levels. If necessary, add fluid and oil.

EG

2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

**ATF** operating temperature:

50 - 80°C (122 - 176°F)

ΑT

AX

Install pressure gauge to corresponding line pressure port.

SU

ST

RS

Set parking brake and block wheels.

BT

Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

HA

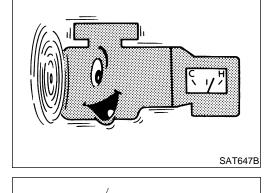
SC

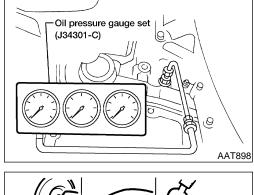
EL

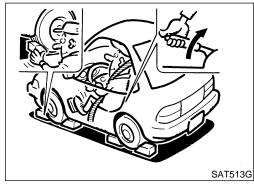


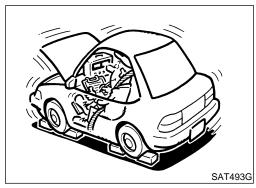
When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to "Line Pressure", AT-370.









	JUDGEMENT	OF LINE PRESSURE TEST
	Judgement	Suspected parts
	Line pressure is low in all positions.	<ul> <li>Oil pump wear</li> <li>Control piston damage</li> <li>Pressure regulator valve or plug sticking</li> <li>Spring for pressure regulator valve damaged</li> <li>Fluid pressure leakage between oil strainer and pressure regulator valve</li> <li>Clogged strainer</li> </ul>
At idle	Line pressure is low in particular position.	<ul> <li>Fluid pressure leakage between manual valve and particular clutch</li> <li>For example, line pressure is:         <ul> <li>Low in R and 1 positions, but</li> <li>Normal in D and 2 positions.</li> </ul> </li> <li>Therefore, fluid leakage exists at or around low and reverse brake circuit.</li> <li>Refer to "CLUTCH AND BRAKE CHART", AT-19.</li> </ul>
	Line pressure is high.	<ul> <li>Maladjustment of throttle position sensor</li> <li>A/T fluid temperature sensor damaged</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure modifier valve sticking</li> <li>Pressure regulator valve or plug sticking</li> <li>Open in dropping resistor circuit</li> </ul>
At stall speed	Line pressure is low.	<ul> <li>Maladjustment of throttle position sensor</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure regulator valve or plug sticking</li> <li>Pressure modifier valve sticking</li> <li>Pilot valve sticking</li> </ul>

ROAD TEST PROCEDURE	
Check before engine is started.	
$\Box$	
2. Check at idle.	
$\Box$	
3. Cruise test.	
SAT786	6A



# Road Test DESCRIPTION

NDAT0031

NDAT0031S01

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-35 to AT-52 and AT-216 to AT-254.

Road Test (Cont'd)

GI

MA

EC

### 1. CHECK BEFORE ENGINE IS STARTED

=NDAT0031S02 CHECK O/D OFF INDICATOR LAMP 1. Park vehicle on flat surface. 2. Move selector lever to P position. SAT408F 3. Turn ignition switch to OFF position. Wait at least 5 seconds.

- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?

Yes	or	No
-----	----	----

Yes	<b></b>	GO TO 2.
No	<b>&gt;</b>	Stop ROAD TEST. Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-216.

2	CHECK O/D OFF INDIC	ATOR LAMP	SU
Does	s O/D OFF indicator lamp flic	cker for about 8 seconds?	1
	O/D OFF i	ndicator lamp	BR
		2 RPM x 1000 6	ST
			RS
		CRUISE SET	BT
		LAT383	
		Yes or No	HA
Yes	<b>•</b>	Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-56. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-48.	80
No	<b>&gt;</b>	<ol> <li>Turn ignition switch to OFF position.</li> <li>Perform self-diagnosis and note NG items.</li> </ol>	- SC
		Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-48.  3. Go to "2. CHECK AT IDLE", AT-68.	EL

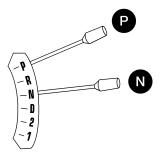
### 2. CHECK AT IDLE

NDAT0031S03

AAT579A

### 1 CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



3. Turn ignition switch to OFF position.

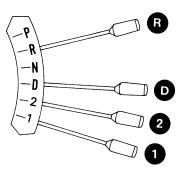
- 4. Turn ignition switch to START position.
- 5. Is engine started?

### Yes or No

Yes	<b>&gt;</b>	GO TO 2.
No	-	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-218. Continue ROAD TEST.

### 2 CHECK ENGINE START

- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1, 2 or R position.



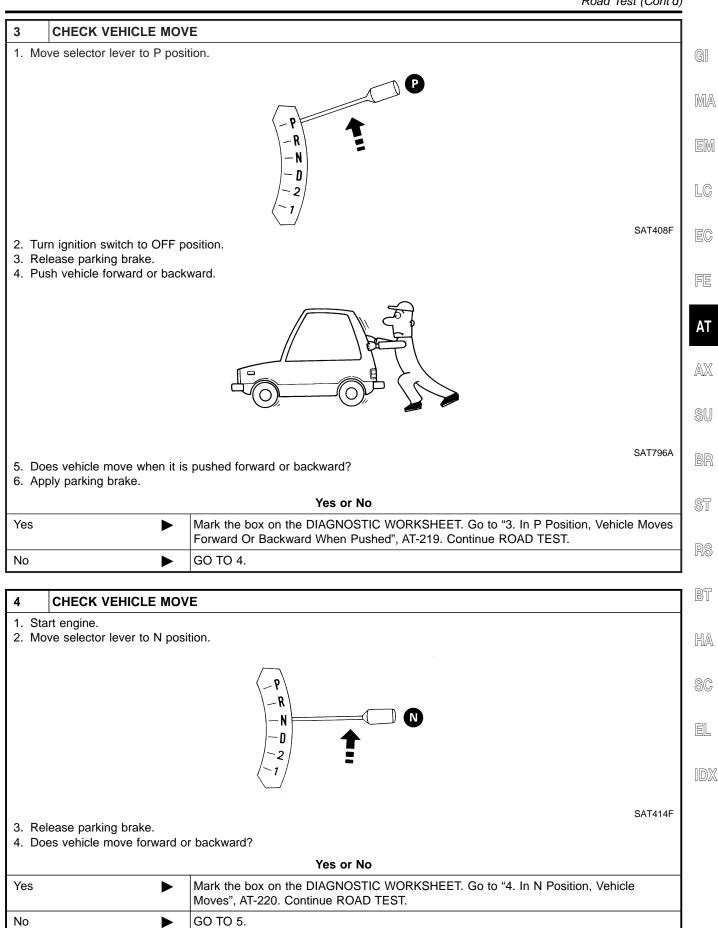
SAT412F

- 3. Turn ignition switch to START position.
- 4. Is engine started?

### Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-218. Continue ROAD TEST.
No <b>•</b>	GO TO 3.

Road Test (Cont'd)



# SAT797A 2. Move selector lever to R position. SAT797A 2. Is there large shock when changing from N to R position? Yes Mark the box on the DIAGNOSTIC WORKSHEET. Go to "5. Large Shock N → R Position", AT-222. Continue ROAD TEST. No GO TO 6.

### 6 CHECK VEHICLE MOVE

1. Release foot brake for several seconds.



For several seconds

SAT799A

2. Does vehicle creep backward when foot brake is released?

Yes	or	No

Yes	GO TO 7.
	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "6. Vehicle Does Not Creep Backward In R Position", AT-224. Continue ROAD TEST.

Road Test (Cont'd)

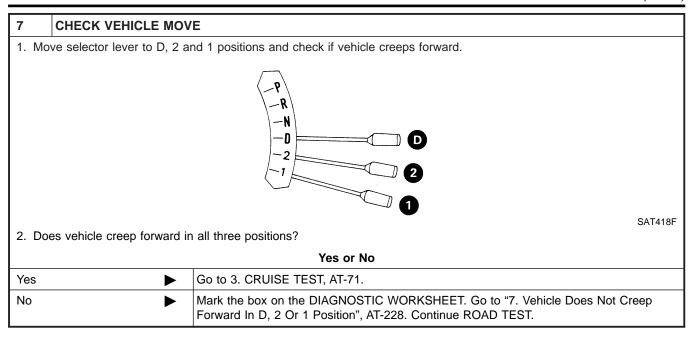
GI

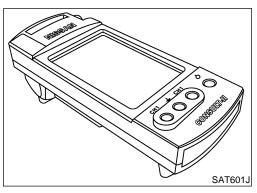
MA

LC

FE

AX







Check all items listed in Parts 1 through 3.

### NDAT0031S04

### (P) With CONSULT-II

Using CONSULT-II, conduct a cruise test and record the result.

Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

### ST

BT

HA

### **CONSULT-II Setting Procedure**

Turn ignition switch OFF.

Connect CONSULT-II to data link connector. Data link connec-

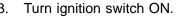


NDAT0031S0402

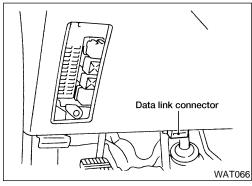
tor for CONSULT-II is located in left side dash panel lower.

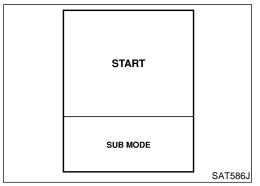
SC

EL

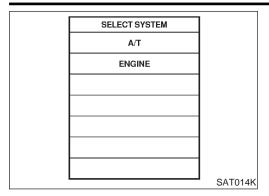


Touch "START".

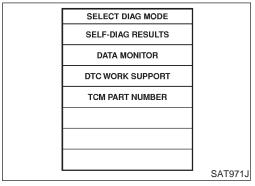




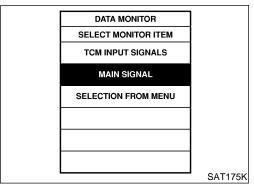
Road Test (Cont'd)



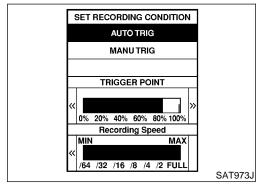
5. Touch "A/T".



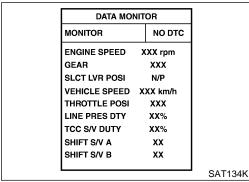
6. Touch "DATA MONITOR".



- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- See "NUMERICAL DISPLAY", "BARCHART DISPLAY" or "LINE GRAPH DISPLAY".



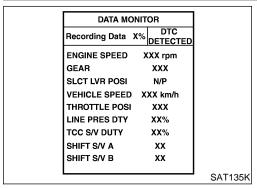
- Touch "SETTING" to recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "START".



11. When performing cruise test, touch "RECORD".

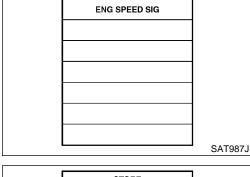
## TROUBLE DIAGNOSIS — BASIC INSPECTION

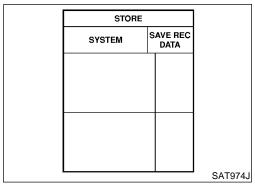
Road Test (Cont'd)



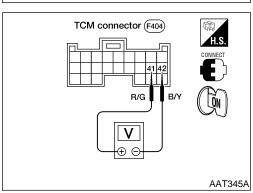
12. After finishing cruise test part 1, touch "STOP".

REAL-TIME DIAG **ENG SPEED SIG**  13. Touch "STORE" and touch "BACK".





Triç	gger	VHCL S/SEN A/T	VHCL S/SEN MTR	THRTL POSI SEN	
		km/h	km/h	٧	
H	_				
H					
H	_				
H					
H	_				
					SAT975J



- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.

HA

17. Continue cruise test part 2 and 3.

## **⊗** Without CONSULT-II

Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.

MA

GI

LC

EM

FE

ΑT

AX

SU

BR

ST

BT

SC

EL

### Cruise Test — Part 1

=NDAT0031S0404

AAT569A

AAT570A

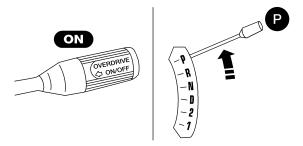
### 1 CHECK STARTING GEAR (D<sub>1</sub>) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating temperature:

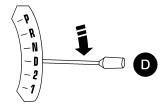
50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to ON position.
- 4. Move selector lever to P position.

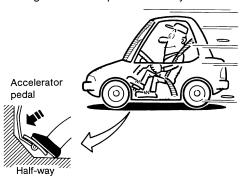


5. Start engine.

6. Move selector lever to D position.



7. Accelerate vehicle by constantly depressing accelerator pedal half-way.



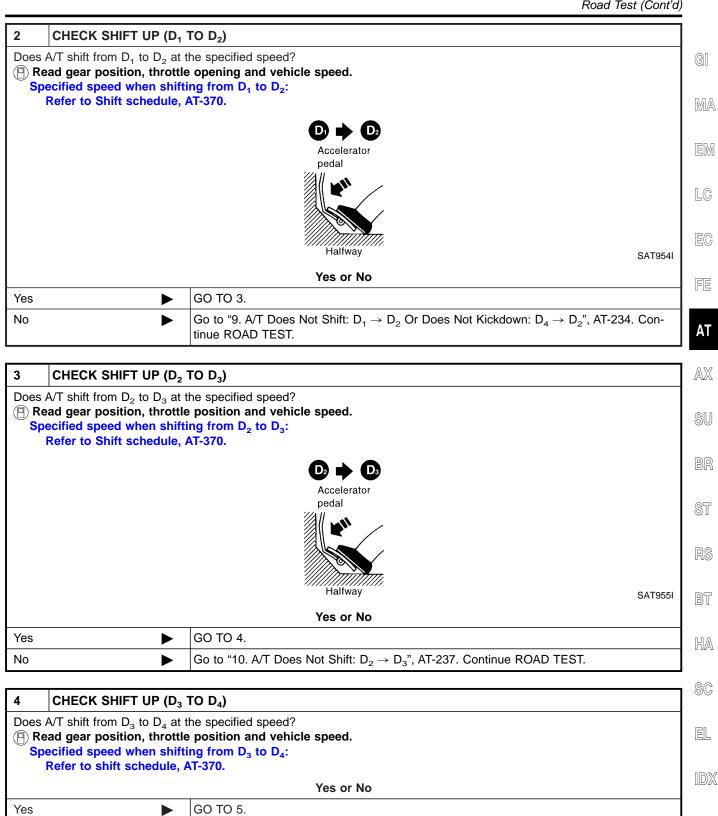
SAT495G

8. Does vehicle start from D<sub>1</sub>?

(P) Read gear position.

Yes	or	No
-----	----	----

Yes		GO TO 2.
No	<b>&gt;</b>	Go to "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-231. Continue ROAD TEST.

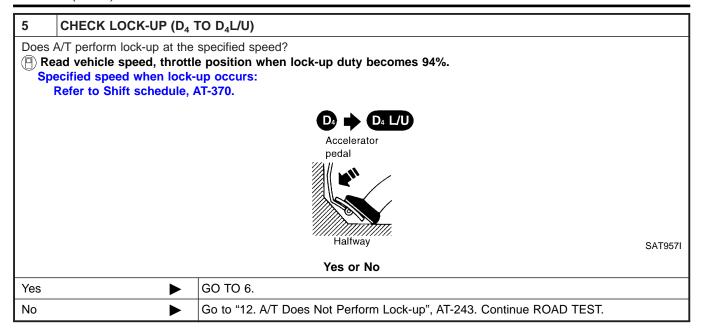


No

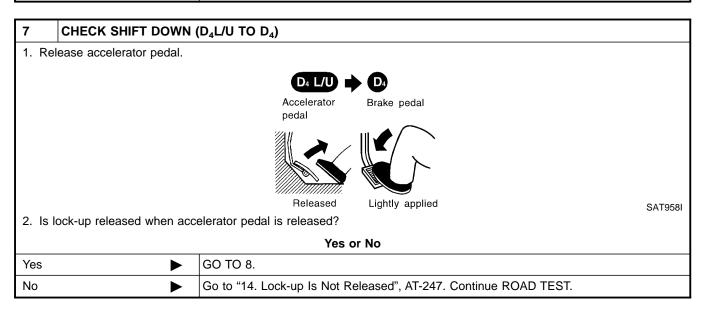
Go to "11. A/T Does Not Shift:  $D_3 \rightarrow D_4$ ", AT-240. Continue ROAD TEST.

## TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)



6	CHECK HOLD LOCK-U	P
Does	A/T hold lock-up condition	for more than 30 seconds?
		Yes or No
Yes	<b>&gt;</b>	GO TO 7.
No	<b>&gt;</b>	Go to "13. A/T Does Not Hold Lock-up Condition", AT-245.



# TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

SU

BR

ST

RS

BT

HA

SC

EL

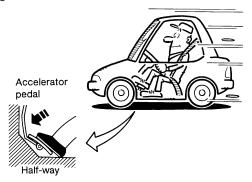
8 CHECK	SHIFT DOWN (D <sub>4</sub> TO D <sub>3</sub> )	
1. Decelerate	rehicle by applying foot brake lightly.	G
	Accelerator Brake pedal pedal	M
	Released Lightly applied SAT959I	
	speed return to idle smoothly when A/T is shifted from $\rm D_4$ to $\rm D_3$ ? ar position and engine speed.	
	Yes or No	
Yes	<ul><li>1. Stop vehicle.</li><li>2. Go to "Cruise Test — Part 2", AT-78.</li></ul>	F
No	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ )", AT-248. Continue ROAD TEST.	A
	•	

AT-77

### Cruise Test — Part 2

=NDAT0031S0405

- 1 CHECK STARTING GEAR (D<sub>1</sub>) POSITION
- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle by half throttle again.



SAT495G

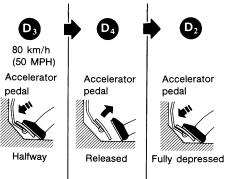
- 4. Does vehicle start from D<sub>1</sub>?
  - (P) Read gear position.

#### Yes or No

Yes	<b>&gt;</b>	GO TO 2.
No	<b>&gt;</b>	Go to "16. Vehicle Does Not Start From D <sub>1</sub> ", AT-250. Continue ROAD TEST.

## CHECK SHIFT UP AND SHIFT DOWN ( $D_3$ TO $D_4$ TO $D_2$ )

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.



SAT404H

- 3. Does A/T shift from D<sub>4</sub> to D<sub>2</sub> as soon as accelerator pedal is depressed fully?
  - (P) Read gear position and throttle position.

### Yes or No

Yes	GO TO 3.
No <b>•</b>	Go to "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-234. Continue ROAD TEST.

## TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

GI

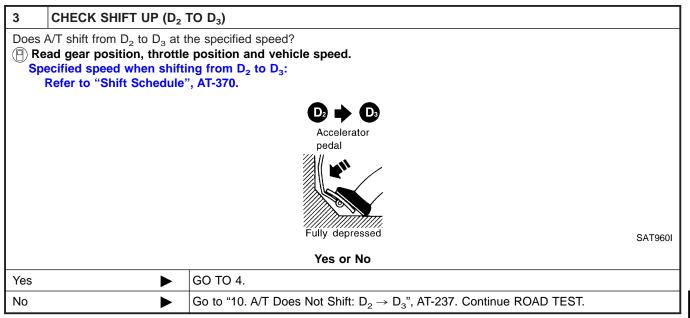
MA

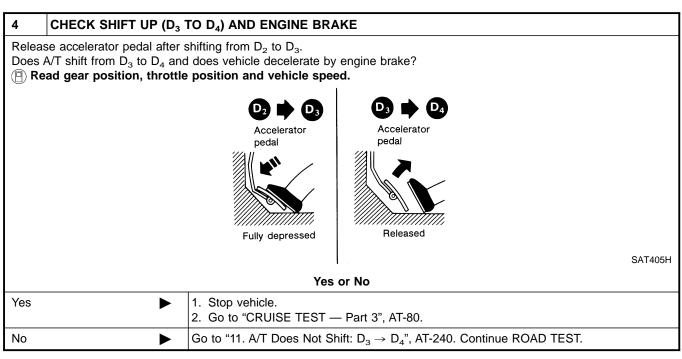
LC

FE

ΑT

SU





EL

BT

HA

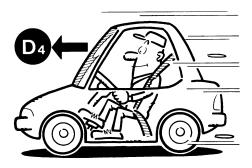
SC

### Cruise Test — Part 3

=NDAT0031S0406

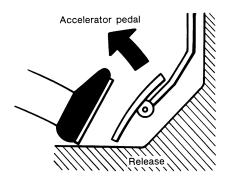
## 1 VEHICLE SPEED (D<sub>4</sub>) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle using half-throttle to D<sub>4</sub>.



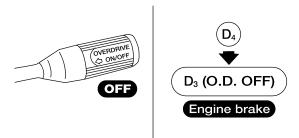
4. Release accelerator pedal.





SAT813A

- 5. Set overdrive control switch to OFF position while driving in D<sub>4</sub>.
- 6. Does A/T shift from D<sub>4</sub> to D<sub>3</sub> (O/D OFF)?
  - (P) Read gear position and vehicle speed.



AAT571A

Yes	or	No

Yes	GO TO 2.
No	Go to "17. A/T Does Not Shift: $D_4 \rightarrow D_3$ , When Overdrive Control Switch ON $\rightarrow$ OFF, AT-251. Continue ROAD TEST.

## TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

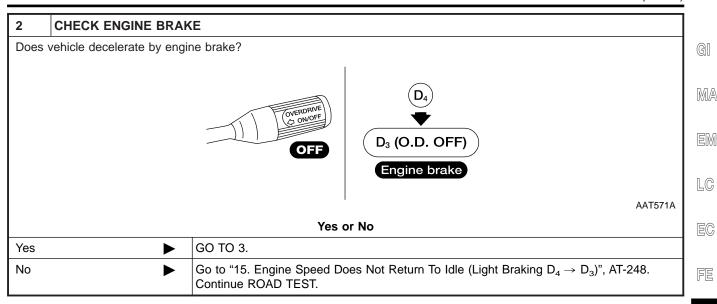
SU

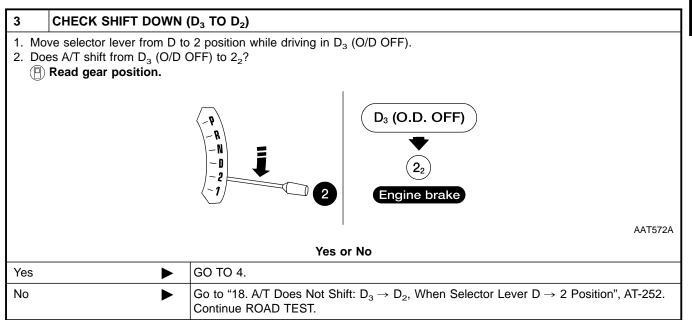
BT

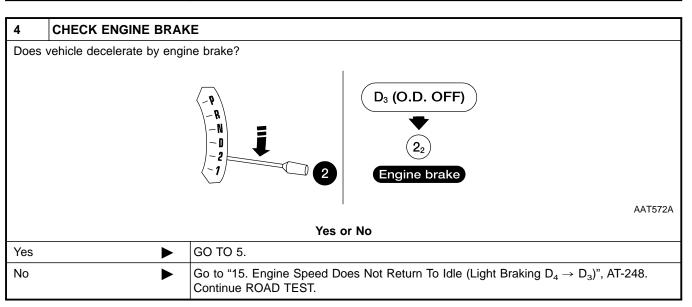
HA

SC

EL

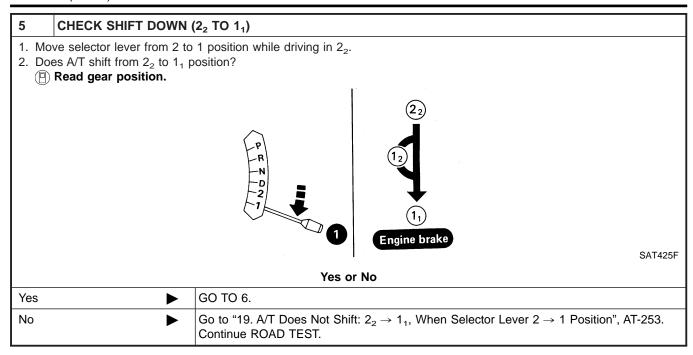


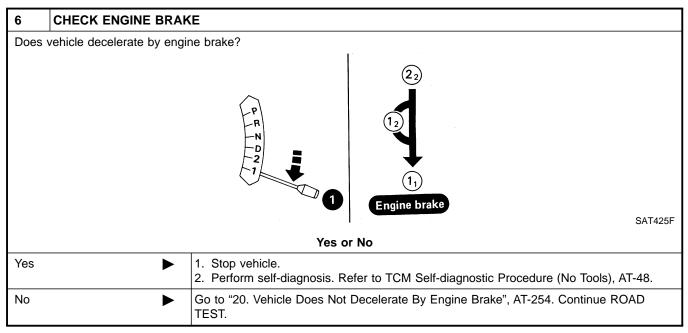




## TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)





Symptom Chart

# **Symptom Chart**

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

NDAT0032

GI

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Ignition switch and starter	SC-10
	Engine cannot be started in P and N positions.			AT-272
	AT-218		Park/neutral position (PNP) switch adjustment	AT-271
	Engine starts in positions		Control cable adjustment	AT-272
	other than P and N. AT-218	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-271
			1. Ignition switch and starter 2. Control cable adjustment 3. Park/neutral position (PNP) switch adjustment 1. Control cable adjustment 2. Park/neutral position (PNP) switch adjustment 1. Fluid level 2. Line pressure test 3. Throttle position sensor (Adjustment) 4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR 5. Engine speed signal 6. Oil pump 7. Torque converter 1. Control cable adjustment 2. Parking components 3. Reverse clutch 4. Overrun clutch 4. Overrun clutch 5. Engine speed sensor·A/T (Control cable adjustment) 5. Engine speed signal 6. Oil pump 7. Torque converter 7. Torque converter 8. Control cable adjustment 9. PF vehicle 9. Parking components 9. PF vehicle 1. Control cable adjustment 2. Forward clutch 4. Overrun clutch 5. Line pressure test 7. Line pressure solenoid valve 9. Control valve assembly 5. Reverse clutch 6. High clutch 7. Forward clutch 8. Overrun clutch	AT-61
			2. Line pressure test	AT-65
		ON vehicle		EC-39
NOT USED	Transaxle noise in P and N positions.		(Revolution sensor) and vehicle	AT-117, 205
			5. Engine speed signal	AT-123
		5. Engine speed signal  OFF vehicle  6. Oil pump  7. Torque converter	AT-298	
		OFF Verlicie	7. Torque converter	AT-281
	Vehicle moves when changing into P position or parking gear does not disengage	ON vehicle	Control cable adjustment	AT-272
	when shifted out of P position. AT-219	OFF vehicle 7. Torque converter ON vehicle 1. Control cable adjustment OFF vehicle 2. Parking components	AT-350	
		ON vehicle	Control cable adjustment	AT-272
	Vehicle runs in N position.		2. Forward clutch	AT-324
	AT-220	OFF vehicle	3. Reverse clutch	AT-316
			4. Overrun clutch	AT-324
			Control cable adjustment	AT-272
		011	2. Line pressure test	AT-65
		ON vehicle	3. Line pressure solenoid valve	AT-167
	Vehicle will not run in R position (but runs in D, 2 and 1		4. Control valve assembly	AT-270
lips/Will Not Engage	positions). Clutch slips.		5. Reverse clutch	AT-316
	Very poor acceleration. AT-224		2. Park/neutral position (PNP) switch adjustment  1. Fluid level 2. Line pressure test 3. Throttle position sensor (Adjustment)  4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR  5. Engine speed signal  6. Oil pump  7. Torque converter  1. Control cable adjustment  2. Parking components  4. Control cable adjustment  3. Reverse clutch 4. Overrun clutch 4. Overrun clutch 5. Line pressure test 7. Line pressure solenoid valve 4. Control valve assembly  5. Reverse clutch AT  6. High clutch AT  7. Forward clutch AT  8. Overrun clutch AT  8. Overrun clutch AT  7. Forward clutch AT  8. Overrun clutch AT  8. Overververververververververververververv	AT-319
		OFF vehicle		AT-324
				AT-324
			9. Low & reverse brake	AT-329

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level 2. Control cable adjustment 3. Line pressure test 4. Line pressure solenoid valve 5. Control valve assembly 6. High clutch 7. Brake band 8. Forward clutch 9. Overrun clutch 1. Engine idling rpm 2. Throttle position sensor (Adjustment) 3. Line pressure test 4. A/T fluid temperature sensor 5. Engine speed signal 6. Line pressure solenoid valve 7. Control valve assembly 8. Accumulator N-D 9. Forward clutch 1. Control cable adjustment 2. Low one-way clutch 1. Fluid level 2. Line pressure solenoid valve 4. Control valve assembly 5. Accumulator N-D 6. Reverse clutch 7. High clutch	AT-61
				AT-272
		ON vehicle  1. Fluid level 2. Control cable adjustment 3. Line pressure test 4. Line pressure solenoid valve 5. Control valve assembly 6. High clutch 7. Brake band 8. Forward clutch 9. Overrun clutch 1. Engine idling rpm 2. Throttle position sensor (Adjustment) 3. Line pressure test 4. A/T fluid temperature sensor 5. Engine speed signal 6. Line pressure solenoid valve 7. Control valve assembly 8. Accumulator N-D OFF vehicle OFF vehicle OFF vehicle ON vehicle 1. Control cable adjustment OFF vehicle 2. Low one-way clutch 1. Fluid level 2. Line pressure test 3. Line pressure test 4. A/T fluid temperature sensor 5. Engine speed signal 6. Line pressure solenoid valve 7. Control valve assembly 8. Accumulator N-D OFF vehicle OFF vehicle OFF vehicle ON vehicle 1. Fluid level 2. Line pressure test 3. Line pressure solenoid valve 4. Control valve assembly 5. Accumulator N-D 6. Reverse clutch 7. High clutch 9. Forward clutch 9. Forward clutch 9. Forward one-way clutch	AT-65	
			AT-167	
NOT USED	Vehicle braked when shifting into R position.		5. Control valve assembly	AT-270
			6. High clutch	AT-319
		OFF vehicle	7. Brake band	AT-341
		OFF Verlicie	8. Forward clutch	AT-324
			9. Overrun clutch	AT-324
			1. Engine idling rpm	EC-39
				EC-39
			3. Line pressure test	AT-65
	Sharp shock in shifting from	ON vehicle	1. Fluid level 2. Control cable adjustment 3. Line pressure test 4. Line pressure solenoid valve 5. Control valve assembly 6. High clutch 7. Brake band 8. Forward clutch 9. Overrun clutch 1. Engine idling rpm 2. Throttle position sensor (Adjustment) 3. Line pressure test 4. A/T fluid temperature sensor 5. Engine speed signal 6. Line pressure solenoid valve 7. Control valve assembly 8. Accumulator N-D 9. Forward clutch 1. Control cable adjustment 2. Low one-way clutch 1. Fluid level 2. Line pressure solenoid valve 4. Control valve assembly 5. Accumulator N-D 6. Reverse clutch 7. High clutch 8. Forward clutch 9. Forward one-way clutch	AT-110
Shift Shock	N to D position.		5. Engine speed signal	AT-123
	/ehicle will not run in D and 2 positions (but runs in 1 and -		6. Line pressure solenoid valve	AT-167
			7. Control valve assembly	AT-270
			8. Accumulator N-D	AT-270
		OFF vehicle	9. Forward clutch	AT-324
	Vehicle will not run in D and	ON vehicle	Control cable adjustment	AT-272
	R positions).	OFF vehicle	2. Low one-way clutch	AT-276
			1. Fluid level	AT-61
			2. Line pressure test	AT-65
		ON vehicle	3. Line pressure solenoid valve	AT-167
Slips/Will Not Engage	Vehicle will not run in D, 1, 2		4. Control valve assembly	AT-270
Slips/Will Not Eligage	positions (but runs in R posi-		5. Accumulator N-D	AT-270
	tion). Clutch slips. Very poor acceleration.		1. Fluid level 2. Control cable adjustment 3. Line pressure test 4. Line pressure solenoid valve 5. Control valve assembly 6. High clutch 7. Brake band 8. Forward clutch 9. Overrun clutch 1. Engine idling rpm 2. Throttle position sensor (Adjustment) 3. Line pressure test 4. A/T fluid temperature sensor 5. Engine speed signal 6. Line pressure solenoid valve 7. Control valve assembly 8. Accumulator N-D 9. Forward clutch N vehicle 1. Control cable adjustment 2. Low one-way clutch 1. Fluid level 2. Line pressure test 3. Line pressure solenoid valve 4. Control valve assembly 5. Accumulator N-D 6. Reverse clutch 7. High clutch 8. Forward clutch 9. Forward clutch 9. Forward clutch 7. High clutch 7. High clutch 9. Forward clutch 9. Forward clutch 9. Forward clutch 7. High clutch 9. Forward clutch	AT-316
	AT-228			AT-319
		OFF vehicle		AT-324
				AT-332
			10. Low one-way clutch	AT-276

Symptom Chart (Cont'd)

RS

BT

HA

SC

EL

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-61
			2. Control cable adjustment	AT-272
			3. Throttle position sensor (Adjustment) <i>EC-39</i>	
		ON vehicle	4. Line pressure test	AT-65
			5. Line pressure solenoid valve	AT-167
Slips/Will Not Engage	Clutches or brakes slip		Control valve assembly     Accumulator N-D	bly AT-270
	somewhat in starting.		7. Accumulator N-D	AT-270
			8. Forward clutch	AT-324
			9. Reverse clutch	AT-316
		OFF vehicle	10. Low & reverse brake	AT-329
			11. Oil pump	AT-298
			1. Fluid level 2. Control cable adjustment 3. Throttle position sensor (Adjustment) 4. Line pressure test 5. Line pressure solenoid valve 6. Control valve assembly 7. Accumulator N-D 8. Forward clutch 9. Reverse clutch 10. Low & reverse brake	AT-281
NOT USED	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-39
			1. Fluid level	AT-61
		ON vehicle	2. Line pressure test	AT-65
Cline (M/III Net Engage	No creep at all.		3. Control valve assembly	AT-270
Slips/Will Not Engage	AT-224, 228		2. Control cable adjustment  3. Throttle position sensor (Adjustment)  4. Line pressure test  5. Line pressure solenoid valve  6. Control valve assembly  7. Accumulator N-D  8. Forward clutch  9. Reverse clutch  10. Low & reverse brake  11. Oil pump  12. Torque converter  1. Engine idling rpm  1. Fluid level  2. Line pressure test  3. Control valve assembly  4. Forward clutch  5. Oil pump	AT-324
		OFF vehicle	5. Oil pump	AT-298
			6. Torque converter	AT-281

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjustment	AT-271
			2. Control cable adjustment	AT-272
	Failure to abone a goar from	ON vehicle	3. Shift solenoid valve A	AT-173
	Failure to change gear from D <sub>1</sub> to D <sub>2</sub> .		4. Control valve assembly	AT-270
			5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
		OFF vehicle	6. Brake band	AT-341
			Park/neutral position (PNP) switch adjustment	AT-271
			2. Control cable adjustment	AT-272
		ON vehicle	3. Shift solenoid valve B	AT-179
No Up Shift	Failure to change gear from	211 13111010	4. Control valve assembly	AT-270
THE OF STATE	$D_2$ to $D_3$ .		5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
		OFF vehicle	6. High clutch	AT-319
			7. Brake band	AT-341
		ON vehicle	Park/neutral position (PNP) switch adjustment	AT-271
			2. Control cable adjustment	AT-272
			3. Shift solenoid valve A	AT-173
	Failure to change gear from $D_3$ to $D_4$ .		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
			5. A/T fluid temperature sensor	AT-110
		OFF vehicle	6. Brake band	AT-341
			Throttle position sensor (Adjustment)	EC-39
	Too high a gear change point from $D_1$ to $D_2$ , from $D_2$ to $D_3$ , from $D_3$ to $D_4$ .	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
Improper Shift Timing	AT-234, 237, 240		3. Shift solenoid valve A	AT-173
			4. Shift solenoid valve B	AT-179
		ON vehicle	1. Fluid level	AT-61
	Gear change directly from D <sub>1</sub> to D <sub>3</sub> occurs.	ON vehicle	2. Accumulator servo release	AT-270
	3	OFF vehicle	3. Brake band	AT-341
			1. Engine idling rpm	EC-39
NOT USED	Engine stops when shifting lever into R, D, 2 and 1.	ON vehicle	2. Torque converter clutch sole- noid valve	AT-154
	ievei iiilo K, D, Z aliu 1.		3. Control valve assembly	AT-270
		OFF vehicle	4. Torque converter	AT-281

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Throttle position sensor (Adjustment)	EC-39
			2. Line pressure test	AT-65
	Too sharp a shock in change	ON vehicle	3. Accumulator servo release	AT-270
	from D <sub>1</sub> to D <sub>2</sub> .		4. Control valve assembly	AT-270
			5. A/T fluid temperature sensor	AT-110
		OFF vehicle	6. Brake band	AT-341
			Throttle position sensor (Adjustment)	EC-39
Shift Shock	Too sharp a shock in change	ON vehicle	2. Line pressure test	AT-65
	from $D_2$ to $D_3$ .		3. Control valve assembly	AT-270
		OFFhista	4. High clutch	AT-319
		OFF vehicle	5. Brake band	AT-341
			Throttle position sensor (Adjustment)	EC-39
	Too sharp a shock in change from $D_3$ to $D_4$ .	ON vehicle	2. Line pressure test	AT-65
			3. Control valve assembly	AT-270
		OFF vehicle	4. Brake band	AT-341
			5. Overrun clutch	AT-324
		ON vehicle	1. Fluid level	AT-61
	Almost no shock or clutches slipping in change from D <sub>1</sub> to		2. Throttle position sensor (Adjustment)	EC-39
			3. Line pressure test	AT-65
	$D_2$ .		4. Accumulator servo release	AT-270
			5. Control valve assembly	AT-270
		OFF vehicle	4. Brake band AT-341  5. Overrun clutch AT-324  1. Fluid level AT-61  2. Throttle position sensor (Adjustment)  3. Line pressure test AT-65  4. Accumulator servo release AT-270  5. Control valve assembly AT-270  anicle 6. Brake band AT-341  1. Fluid level AT-61  2. Throttle position sensor  EC-39	AT-341
			1. Fluid level	AT-61
		ON vehicle		EC-39
Slips/Will Not Engage	Almost no shock or slipping in change from $D_2$ to $D_3$ .		3. Line pressure test	AT-65
	in change non D <sub>2</sub> to D <sub>3</sub> .		4. Control valve assembly	AT-270
		OFF vehicle	5. High clutch	AT-319
		OFF VEHICLE	6. Forward clutch	AT-324
			1. Fluid level	AT-61
		ON vehicle	2. Throttle position sensor (Adjustment)	EC-39
	Almost no shock or slipping in change from $D_3$ to $D_4$ .		3. Line pressure test	AT-65
	in change from D <sub>3</sub> to D <sub>4</sub> .		4. Control valve assembly	AT-270
		OFF vehicle	5. High clutch	AT-319
		OI I VEITICIE	6. Brake band	AT-341

Items	Symptom	Condition	Diagnostic Item	Reference Page
		ON vehicle	1. Fluid level	AT-61
			2. Reverse clutch	AT-316
	Vehicle braked by gear change from D <sub>1</sub> to D <sub>2</sub> .	OFF webiele	3. Low & reverse brake	AT-329
	5.1.a.1.g.5 11.51.1.2.2.	OFF venicie	4. High clutch	AT-319
		ON vehicle  OFF vehicle  2. Reverse clutch 3. Low & reverse brake 4. High clutch 5. Low one-way clutch ON vehicle OFF vehicle 2. Brake band ON vehicle 1. Fluid level 2. Overrun clutch OFF vehicle 2. Overrun clutch 3. Forward one-way clutch 4. Reverse clutch 1. Fluid level 2. Park/neutral position (PNP switch adjustment ON vehicle 3. Shift solenoid valve A 4. Shift solenoid valve B 5. Control valve assembly	AT-276	
	Vehicle braked by gear		1. Fluid level	AT-61
	change from $D_2$ to $D_3$ .		2. Brake band	AT-341
		ON vehicle	1. Fluid level	AT-61
	Vehicle braked by gear	OFF vehicle  3. Forward one-way clutch 4. Reverse clutch 1. Fluid level 2. Park/neutral position (PNP) switch adjustment	2. Overrun clutch	AT-324
	change from D <sub>3</sub> to D <sub>4</sub> .		3. Forward one-way clutch	AT-332
			AT-316	
NOT USED			AT-61	
				AT-271
			3. Shift solenoid valve A	AT-173
			4. Shift solenoid valve B	AT-179
	Maximum speed not		5. Control valve assembly	AT-270
	attained. Acceleration poor.		6. Reverse clutch	AT-316
			7. High clutch	AT-319
		OFF mbids	8. Brake band	AT-341
		OFF Venicle	9. Low & reverse brake	AT-329
			10. Oil pump	AT-298
			11. Torque converter	AT-281

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-61
			2. Throttle position sensor (Adjustment)	EC-39
		ON vehicle	3. Overrun clutch solenoid valve	AT-192
	Failure to change gear from		4. Shift solenoid valve A	AT-173
	D <sub>4</sub> to D <sub>3</sub> .		5. Line pressure solenoid valve	AT-167
			6. Control valve assembly	AT-270
		OFF vehicle	7. Low & reverse brake	AT-329
		OFF Venicle	8. Overrun clutch	AT-324
			1. Fluid level	AT-61
			2. Throttle position sensor (Adjustment)	EC-39
	Failure to change gear from	ON vehicle	3. Shift solenoid valve A	AT-173
o Down Shift	$D_3$ to $D_2$ or from $D_4$ to $D_2$ .	OFF vehicle	4. Shift solenoid valve B	AT-179
			5. Control valve assembly	AT-270
			6. High clutch	AT-319
			7. Brake band	AT-341
			1. Fluid level	AT-61
			2. Throttle position sensor (Adjustment)	EC-39
		ON vehicle	3. Shift solenoid valve A	AT-173
	Failure to change gear from		4. Shift solenoid valve B	AT-179
	$D_2$ to $D_1$ or from $D_3$ to $D_1$ .		5. Control valve assembly	AT-270
			6. Low one-way clutch	AT-276
		OFF vehicle	7. High clutch	AT-319
			8. Brake band	AT-341
			Throttle position sensor (Adjustment)	EC-39
hift Shock	Gear change shock felt dur- ing deceleration by releasing	ON vehicle	2. Line pressure test	AT-65
	accelerator pedal.		3. Overrun clutch solenoid valve	AT-192
			4. Control valve assembly	AT-270

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Too high a change point from		Throttle position sensor (Adjustment)	EC-39
	$D_4$ to $D_3$ , from $D_3$ to $D_2$ , from $D_2$ to $D_1$ .	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
			Throttle position sensor (Adjustment)	EC-39
	Kickdown does not operate when depressing pedal in D <sub>4</sub> within kickdown vehicle	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
Improper Shift Timing	speed.		3. Shift solenoid valve A	AT-173
			4. Shift solenoid valve B	AT-179
	Kickdown operates or engine		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 205
	overruns when denressing	ON vehicle	2. Throttle position sensor (Adjustment)	EC-39
			3. Shift solenoid valve A	AT-173
			4. Shift solenoid valve B	AT-179
			1. Fluid level	AT-61
			Throttle position sensor (Adjustment)	EC-39
	Races extremely fast or slips	ON vehicle	3. Line pressure test	AT-65
	in changing from D <sub>4</sub> to D <sub>3</sub> when depressing pedal.		4. Line pressure solenoid valve	AT-167
			5. Control valve assembly	AT-270
		OFF vehicle	6. High clutch	AT-319
		Of F verlicie	7. Forward clutch	AT-324
Slips/Will Not Engage			1. Fluid level	AT-61
			2. Throttle position sensor (Adjustment)	EC-39
		ON vehicle	3. Line pressure test	AT-65
	Races extremely fast or slips in changing from D <sub>4</sub> to D <sub>2</sub>		4. Line pressure solenoid valve	AT-167
	when depressing pedal.		5. Shift solenoid valve A	AT-173
			6. Control valve assembly	AT-270
		OFF vehicle	7. Brake band	AT-341
		OIT VEHICLE	8. Forward clutch	AT-324

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-61
			2. Throttle position sensor (Adjustment)	EC-39
		ON vehicle	3. Line pressure test	AT-65
	Races extremely fast or slips		4. Line pressure solenoid valve	AT-167
	in changing from D <sub>3</sub> to D <sub>2</sub> when depressing pedal.		5. Control valve assembly	AT-270
			6. A/T fluid temperature sensor	AT-110
			7. Brake band	AT-341
		OFF vehicle	8. Forward clutch	AT-324
			9. High clutch	AT-319
			1. Fluid level	AT-61
		ON vehicle  OFF vehicle	2. Throttle position sensor (Adjustment)	EC-39
			3. Line pressure test	AT-65
ips/Will Not Engage	Races extremely fast or slips in changing from D <sub>4</sub> or D <sub>3</sub> to		4. Line pressure solenoid valve	AT-167
po/ vviii rvot Engago	D <sub>1</sub> when depressing pedal.		5. Control valve assembly	AT-270
			6. Forward clutch	AT-324
			7. Forward one-way clutch	AT-332
			8. Low one-way clutch	AT-276
			1. Fluid level	AT-61
		ON vehicle	2. Control cable adjustment	AT-272
		ON VEHICLE	3. Line pressure test	AT-65
			4. Line pressure solenoid valve	AT-167
	Vehicle will not run in any		5. Oil pump	AT-298
	position.		6. High clutch	AT-319
		OFF vehicle	7. Brake band	AT-341
		OII VEIIICIE	8. Low & reverse brake	AT-329
			9. Torque converter	AT-281
			10. Parking components	AT-350
OT USED	Transaxle noise in D, 2, 1	ON vehicle	Section 2. Forward clutch 2. High clutch 3. Line pressure solenoid valve 4. Cle 4. Low one-way clutch 4. Line pressure test 4. Line pressure test 4. Line pressure solenoid valve 4. Line pressure test 4. Line pressure test 4. Line pressure solenoid valve	AT-61
O1 00LD	and R positions.	ON vehicle	2. Torque converter	AT-281

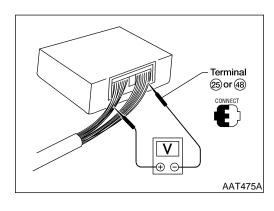
Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjustment	AT-271
			2. Throttle position sensor (Adjustment)	EC-39
	Failure to above from D. to	ON vehicle	3. Overrun clutch solenoid valve	AT-192
No Down Shift	Failure to change from D <sub>3</sub> to 2 <sub>2</sub> when changing lever into	OIT VOINGIO	4. Shift solenoid valve B	AT-179
No Bown Onne	2 position. AT-248		5. Shift solenoid valve A	AT-173
			6. Control valve assembly	AT-270
			7. Control cable adjustment	AT-272
		OFF vehicle	8. Brake band	AT-341
		OFF Verlicie	9. Overrun clutch	AT-324
Improper Shift Timing	Gear change from 2 <sub>2</sub> to 2 <sub>3</sub> in 2 position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-271
			Park/neutral position (PNP) switch adjustment	AT-271
			2. Control cable adjustment	AT-272
		ON vehicle	3. Throttle position sensor (Adjustment)	EC-39
NOT USED	Engine brake does not operate in "1" position. AT-250		4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
	A1-250		5. Shift solenoid valve A	AT-173
			6. Control valve assembly	AT-270
			7. Overrun clutch solenoid valve	AT-192
		OFF vehicle	8. Overrun clutch	AT-324
			9. Low & reverse brake	AT-329
Improper Shift Timing	Gear change from 1 <sub>1</sub> to 1 <sub>2</sub> in	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-271
	1 position.		2. Control cable adjustment	AT-272
			Park/neutral position (PNP) switch adjustment	AT-271
		ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
No Down Shift	Does not change from $1_2$ to $1_1$ in 1 position.		3. Shift solenoid valve A	AT-173
	11 ΙΙΙ Ι ΡΟΣΙΙΙΟΙΙ.		4. Control valve assembly	AT-270
			5. Overrun clutch solenoid valve	AT-192
		OFF water-te	6. Overrun clutch	AT-324
		OFF vehicle	7. Low & reverse brake	AT-329
Chift Chook	Large shock changing from	ON vehicle	Control valve assembly	AT-270
Shift Shock	$1_2$ to $1_1$ in 1 position.	OFF vehicle	9. Low & reverse brake  1. Park/neutral position (PNP) switch adjustment  2. Control cable adjustment  1. Park/neutral position (PNP) switch adjustment  2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR  3. Shift solenoid valve A  4. Control valve assembly  5. Overrun clutch solenoid valve  6. Overrun clutch  7. Low & reverse brake  icle  1. Control valve assembly	AT-329

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-61	-
			2. Engine idling rpm	EC-39	-
		ON vehicle	3. Throttle position sensor (Adjustment)	EC-39	_
			4. Line pressure test	AT-65	-
			5. Line pressure solenoid valve	AT-167	
			6. Control valve assembly	AT-270	_
	Transaxle overheats.		7. Oil pump	AT-298	_
			8. Reverse clutch	AT-316	_
			9. High clutch	AT-319	
		OFF vehicle	10. Brake band	AT-341	_
		OFF Verlicie	11. Forward clutch	AT-324	-
			12. Overrun clutch	AT-324	-
			13. Low & reverse brake	AT-329	-
			14. Torque converter	AT-281	
NOT USED		ON vehicle	1. Fluid level	AT-61	_
		OFF vehicle	2. Reverse clutch	AT-316	_
	ATF shoots out during operation.		3. High clutch	AT-319	-
	White smoke emitted from		4. Brake band	AT-341	
	exhaust pipe during operation.		5. Forward clutch	AT-324	_
			6. Overrun clutch	AT-324	_
			7. Low & reverse brake	AT-329	_
		ON vehicle	1. Fluid level	AT-61	_
			2. Torque converter	AT-281	_
			3. Oil pump	AT-298	_
			4. Reverse clutch	AT-316	
	Offensive smell at fluid charging pipe.	OFF vehicle	5. High clutch	AT-319	
	0 011	OFF VEHICLE	6. Brake band	AT-341	_
			7. Forward clutch	AT-324	_
			8. Overrun clutch	AT-324	_
			9. Low & reverse brake	AT-329	-

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Throttle position sensor (Adjustment)	EC-39
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
			Park/neutral position (PNP) switch adjustment	AT-271
	Torque converter is not locked up.	ON vehicle	4. Engine speed signal	AT-123
	locked up.		5. A/T fluid temperature sensor	AT-110
			6. Line pressure test	AT-65
			7. Torque converter clutch sole- noid valve	AT-154
			8. Control valve assembly	AT-270
		OFF vehicle	9. Torque converter	AT-281
No Look up Engagoment/		ON vehicle	1. Fluid level	AT-61
No Lock-up Engagement/ TCC Inoperative			2. Throttle position sensor (Adjustment)	EC-39
			3. Line pressure test	AT-65
	Torque converter clutch piston slip.		4. Torque converter clutch sole- noid valve	AT-154
			5. Line pressure solenoid valve	AT-167
			6. Control valve assembly	AT-270
		OFF vehicle	7. Torque converter	AT-281
			Throttle position sensor (Adjustment)	EC-39
	Lock-up point is extremely high or low. AT-243	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 205
	A1-243		3. Torque converter clutch sole- noid valve	AT-154
			4. Control valve assembly	AT-270

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			Throttle position sensor (Adjustment)	EC-39	_ ((
			2. Park/neutral position (PNP) switch adjustment	AT-271	-
		ON vehicle	3. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 205	
No Up Shift	A/T does not shift to D <sub>4</sub> when driving with overdrive		4. Shift solenoid valve A	AT-173	- _ [
но ор эпп	control switch ON.		5. Overrun clutch solenoid valve	AT-192	
			6. Control valve assembly	AT-270	- _ [
			7. A/T fluid temperature sensor	AT-110	_
			8. Line pressure solenoid valve	AT-167	_
		OFF vehicle	9. Brake band	AT-341	_
			10. Overrun clutch	AT-324	
			1. Fluid level	AT-61	▝
NOT USED	Engine is stopped at R, D, 2		2. Torque converter clutch sole- noid valve	AT-154	_ [
	and 1 positions.	ON vehicle	3. Shift solenoid valve B	AT-179	_ (0
			4. Shift solenoid valve A	AT-173	- `
			5. Control valve assembly	AT-270	- [



# **TCM Terminals and Reference Value PREPARATION**

BT

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

HA SC

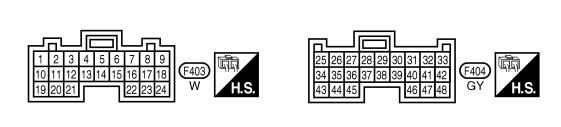
ST

RS

EL

TCM Terminals and Reference Value (Cont'd)

# TCM HARNESS CONNECTOR TERMINAL LAYOUT



AAT346A

## **TCM INSPECTION TABLE**

(Data are reference values.)

NDAT0033S03

Terminal No.	Wire color	Item	C	Condition	Judgement standard (Approx.)
	G/R	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	noid valve	noid valve		When depressing accelerator pedal fully after warming up engine.	ov
	Y/B	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2	1/6	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov
		Torque converter		When A/T performs lock-up.	8 - 15V
3	OR/L	clutch solenoid valve		When A/T does not perform lock-up.	ov
5*	G/W	DT1		_	_
6*	W	DT2		_	_
7*	P/B	DT3		_	_
			Con	When turning ignition switch to ON.	Battery voltage
10	LG	Power source	or <b>(FF</b> )	When turning ignition switch to OFF.	ov
	Y/PU	Shift solenoid		When shift solenoid valve A operates. (When driving in D <sub>1</sub> or D <sub>4</sub> .)	Battery voltage
11	1/20	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> .)	OV
12	V/G	Shift solenoid	EOPHOL	When shift solenoid valve B operates. (When driving in $\mathrm{D_1}$ or $\mathrm{D_2}$ .)	Battery voltage
12	12 Y/G Shift soleriold valve B	valve B		When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	0V

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item	C	Condition	Judgement standard (Approx.)
40	1.400	O/D OFF indicator		When setting overdrive control switch in OFF position.	ov
13	L/OR	lamp		When setting overdrive control switch in ON position.	Battery voltage
14*	GY/R	N position signal		When setting selector lever to P or N position.	Battery voltage
14	G1/K	N position signal	(SN)	When setting selector lever to other positions.	ov
15*	G/B	OBD-II output		_	_
40	DDA	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery voltage
16	BR/Y	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	ov
17	R/W	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		(in throttle position switch)		When releasing accelerator pedal after warming up engine.	ov
18	DAY	ASCD cruise		When ASCD cruise is being per- formed. ("CRUISE" lamp comes on.)	Battery voltage
	R/Y	switch		When ASCD cruise is not being performed. ("CRUISE" lamp does not comes on.)	ov
19	LG	Power source		Same as No. 10	,
00	OD/D	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	OR/B	solenoid valve		When overrun clutch solenoid valve does not operate.	ov
22	G/OR	Overdrive control	Con	When setting overdrive control switch in ON position	Battery voltage
<b></b>	O/OIX	switch		When setting overdrive control switch in OFF position	ov
24	10/5	ASCD OD cut sig-		When "ACCEL" set switch on ASCD cruise is in D <sub>4</sub> position.	5 - 10V
24	LG/R	nal and the same of the same o		When "ACCEL" set switch on ASCD cruise is in D <sub>3</sub> position.	2V or less
	B/R	Ground			

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
26 I /P		PNP switch 1 posi-		When setting selector lever to 1 position.	Battery voltage
26 L/B	tion	CON	When setting selector lever to other positions.	ov	
27	L/Y	PNP switch 2 position		When setting selector lever to 2 position.	Battery voltage
Z1				When setting selector lever to other positions.	0V
28	PU	Power source (Memory back-up)	Or Or	When turning ignition switch to OFF.	Battery voltage
		(Momory Back ap)	(GF)	When turning ignition switch to ON.	Battery voltage
29	W	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	0V
30**	Y/R	RX		_	_
31**	Y/B	TX		_	_
32		Throttle position sensor (Power source)	(Lon)	Ignition switch "ON"	4.5 - 5.5V
	BR			Ignition switch "OFF"	0V
24	1.00/	_/W PNP switch D position  PNP switch R		When setting selector lever to D position.	Battery voltage
34   L	L/VV			When setting selector lever to other positions.	ov
35	L/R		CON	When setting selector lever to R position.	Battery voltage
	L/IX	position		When setting selector lever to other positions.	0V
36	L	PNP switch P or N		When setting selector lever to P or N position.	Battery voltage
	_	position		When setting selector lever to other positions.	0V
39	CAM	Engine speed sig- nal	CON	When engine runs at idle speed.	0.6V
	G/W			When engine runs at 4,000 rpm.	1.6V
40	G/Y	Vehicle speed sensor	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.		Voltage varies between less than 1V and more than 4.5

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
41	R/G	Throttle position sensor	(Con)	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В/Ү	Throttle position sensor (Ground)		_	_
47	SB	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	1.5V
47	ЭВ	ture sensor		When ATF temperature is 80°C (176°F).	0.5V
48	B/R	Ground		_	_

<sup>\*:</sup> These terminals are connected to the ECM.

GI

MA

EM

LC

EC

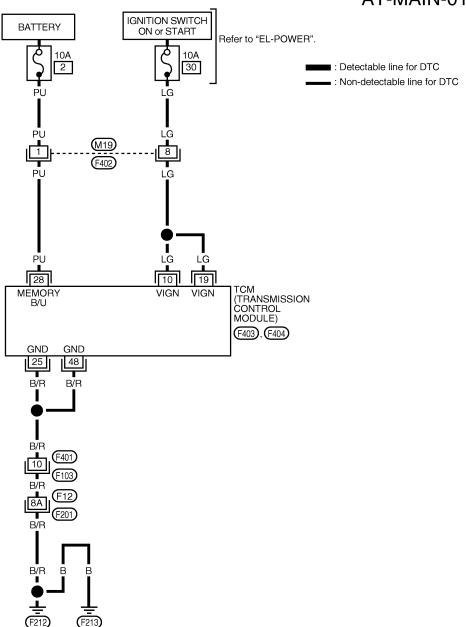
FE

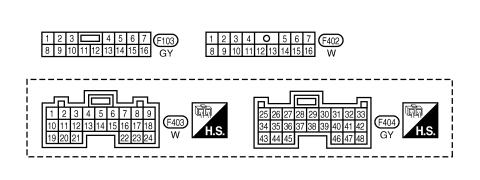
<sup>\*\*:</sup> These terminals are connected to the data link connector for CONSULT-II.

# Wiring Diagram — AT — MAIN

NDAT0034

## AT-MAIN-01





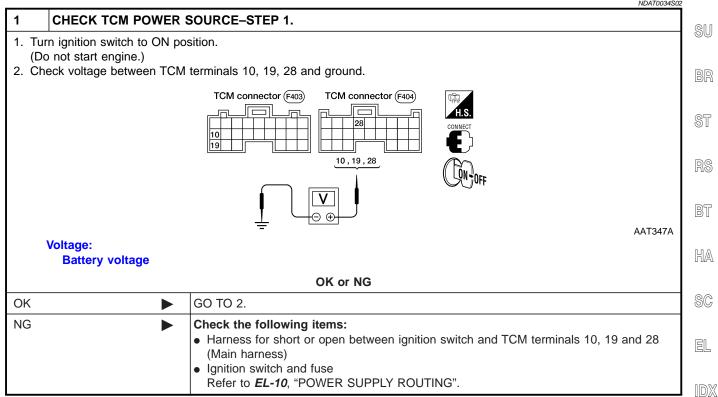
Refer to the following.

F12 , F201 SUPER MULTIPLE
JUNCTION (SMJ)

WAT054

## TROUBLE DIAGNOSIS FOR POWER SUPPLY

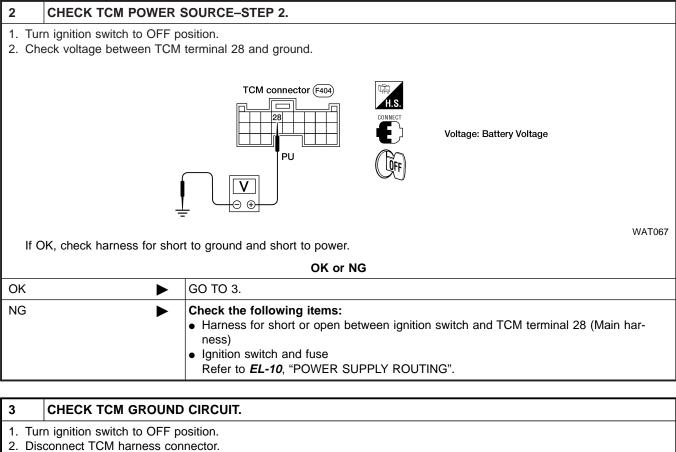
			TCM TERMINA	LS AND REFERENCE VALUE	NDAT0034S01
Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)
			(Con)	When turning ignition switch to ON.	Battery voltage
10	LG	Power source	or Or	When turning ignition switch to OFF.	ov
19	LG	Power source	Same as No. 10		
25	B/R	Ground		_	_
28 PU	PU	PU Power source (Memory back-up)	or	When turning ignition switch to OFF.	Battery voltage
			(GFF)	When turning ignition switch to ON.	Battery voltage
48	B/R	Ground		_	_
			DIAGNOSTIC F	PROCEDURE	NDAT0034S02
1 CH	HECK TCM I	POWER SOURCE-	STEP 1.		NDA10034302
		to ON position.			
	t start engine voltage betw		0, 19, 28 and ground.		
		<u>-</u>	nnector (F403) TCM connec	, THI	

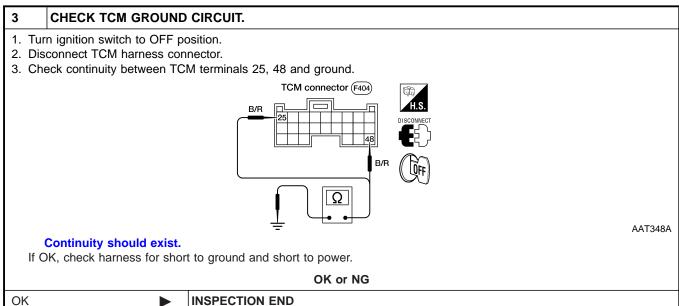


### TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

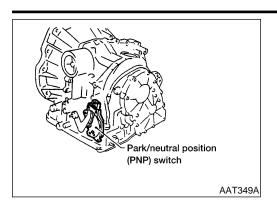
NG





Repair open circuit or short to ground or short to power in harness or connectors.

Description



## **Description**

The park/neutral position (PNP) switch includes a transmission range switch.

GI

The transmission range switch detects the selector lever position and sends a signal to the TCM.

MA

EM

LC

## TCM TERMINALS AND REFERENCE VALUE

NDAT0035S01

erminal No.	Wire color	Item	Condition		Judgement standard
					(Approx.)
	L/B	PNP switch 1	When setting selector lever to 1 position.		Battery voltage
26	L/B	position		When setting selector lever to other positions.	ov
27   1/9		PNP switch 2		When setting selector lever to 2 position.	Battery voltage
	position		When setting selector lever to other positions.	ov	
34 L/W		PNP switch D position	CON	When setting selector lever to D position.	Battery voltage
	position		position		When setting selector lever to other positions.
05	1.70	PNP switch R		When setting selector lever to R position.	Battery voltage
35	L/R	position		When setting selector lever to other positions.	ov
36 L		. PNP switch P or		When setting selector lever to P or N position.	Battery voltage
	L	N position		When setting selector lever to other positions.	ov

## **ON BOARD DIAGNOSIS LOGIC**

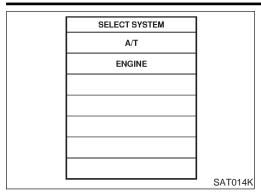
NDAT0035S02

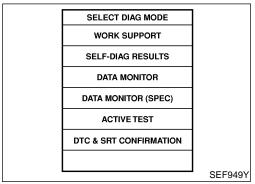
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
PNP SW/CIRC	TCM does not receive the correct voltage signal from the switch based on the gear	Harness or connectors     (The park/neutral position (PNP) switch
(s): P0705	position.	circuit is open or shorted.)  • Park/neutral position (PNP) switch

EL

SC

Description (Cont'd)





# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

=NDAT0035S03

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

### (II) With CONSULT-II

- 1) Turn ignition switch ON.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.3V

Selector lever: D position (O/D ON or OFF)

### **With GST**

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — PNP/SW

## Wiring Diagram — AT — PNP/SW

NDAT0197

GI

MA

EM

LC

EC

ΑT

AX

SU

BR

ST

RS

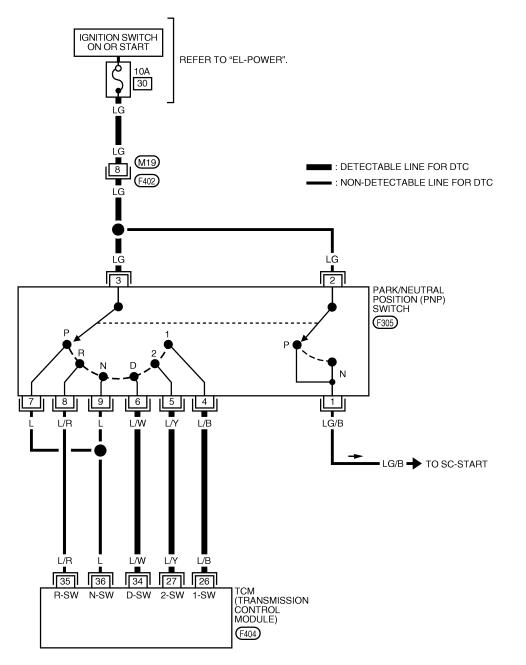
BT

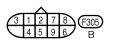
HA

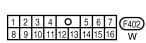
SC

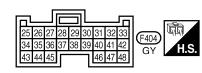
EL

## AT-PNP/SW-01









WAT322

## **Diagnostic Procedure**

NDAT0036

## 1 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

- (II) With CONSULT-II
- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

SELECT SYSTEM
A/T
ENGINE

SAT014K

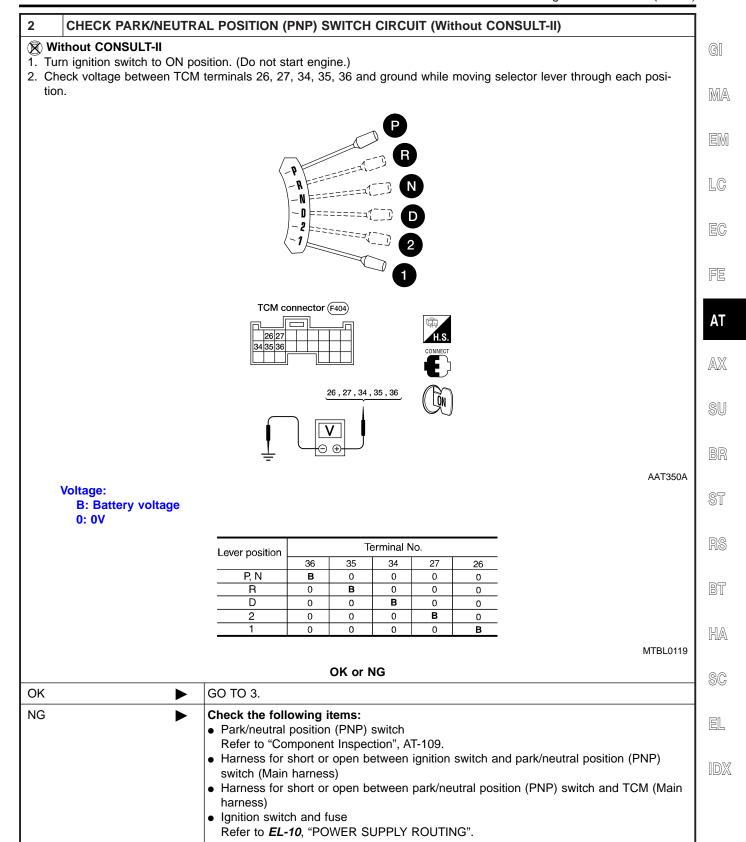
DATA MONITOR			
MONITORING			
PN POSI SW	OFF		
R POSITION SW	OFF		
D POSITION SW	OFF		
2 POSITION SW	ON		
1 POSITION SW	OFF		

SAT701J

OK or NG

OK	<b>&gt;</b>	GO TO 3.
NG	•	<ul> <li>Check the following items:</li> <li>Park/neutral position (PNP) switch Refer to "Component Inspection", AT-109.</li> <li>Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)</li> <li>Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)</li> <li>Ignition switch and fuse Refer to <i>EL-10</i>, "POWER SUPPLY ROUTING".</li> </ul>

Diagnostic Procedure (Cont'd)

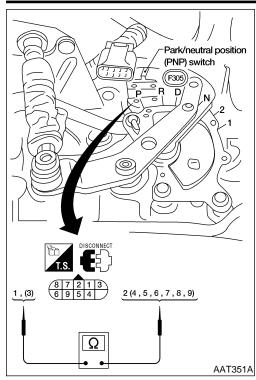


Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfori	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-104.				
	OK or NG				
OK	<b>•</b>	INSPECTION END			
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

#### DTC P0705 PARK/NEUTRAL POSITION SWITCH

Component Inspection



## **Component Inspection** PARK/NEUTRAL POSITION SWITCH

=NDAT0037

Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

MA

Lever position	Termin	nal No.
Р	3 — 7	1 — 2
R	3 — 8	
N	3 — 9	1 — 2
D	3 — 6	
2	3 — 5	
1	3 — 4	

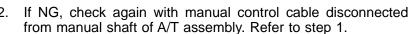
EM

LC

FE

AX

ΑT





If OK on step 2, adjust manual control cable. Refer to "Control Cable Adjustment", AT-272.

BR

If NG on step 2, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step 1.

If OK on step 4, adjust park/neutral position (PNP) switch. Refer to "Park/Neutral Position (PNP) Switch Adjustment",

AT-271. If NG on step 4, replace park/neutral position (PNP) switch.

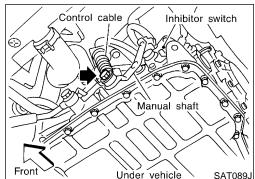
RS

BT

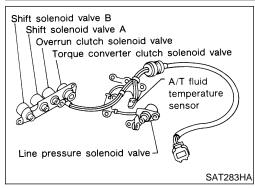
HA

SC

EL



#### Description



# 2.5 \( \frac{1}{2.0} \) 1.5 \( \frac{1}{0.5} \) -40 \( \frac{-20}{0.20} \) 0 \( \frac{1}{0.20} \) 0 \( \frac{1}{0.00} \) 0.5 \( \frac{1}{0.00} \) -40 \( \frac{-20}{0.00} \) 0 \( \frac{1}{0.00} \) 0 \( \frac{1}{0.00} \) 0 \( \frac{1}{0.00} \) 0.5 \( \frac{1}{0.00} \) 0 \( \

## **Description**

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Remarks: Specification data are reference values.

NDAT0038S01

Monitor item	Condition	Specification (Approx.)	
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	$\begin{array}{c} 2.5\Omega\\ \downarrow\\ 0.5\Omega \end{array}$

#### TCM TERMINALS AND REFERENCE VALUE

NDAT0038S02

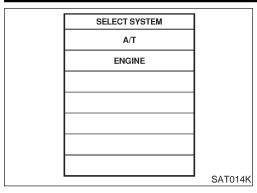
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
42	B/Y	Throttle position sensor (Ground)		_	_
47	SB	A/T fluid tem-	CON	When ATF temperature is 20°C (68°F).	1.5V
47	perature sensor		When ATF temperature is 80°C (176°F).	0.5V	

#### ON BOARD DIAGNOSIS LOGIC

NDAT0038S03

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): ATF TEMP SEN/CIRC	TCM receives an excessively low or high	Harness or connectors     (The sensor circuit is open or shorted.)	
	voltage from the sensor.	A/T fluid temperature sensor	

Description (Cont'd)



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NDAT0038S04

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

 Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

With GST

Follow the procedure "With CONSULT-II".

GI

MA

EM

LC

Z@

=0

FE

ΑT

AX

SU

ST

RS

BT

HA

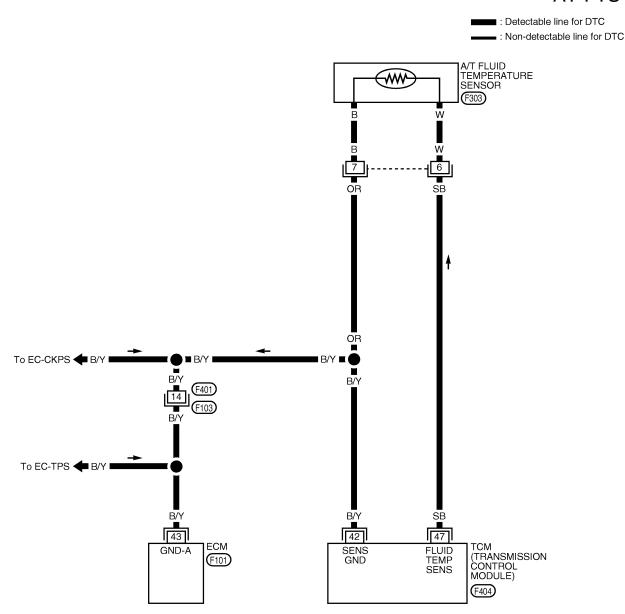
SC

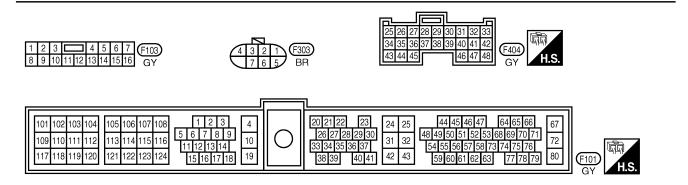
EL

## Wiring Diagram — AT — FTS

NDAT0198

#### AT-FTS-01



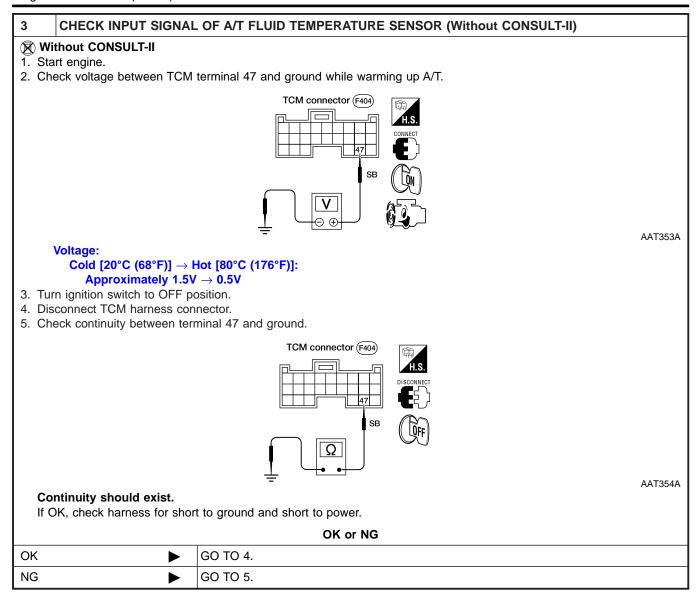


Diagnostic Procedure

EL

#### **Diagnostic Procedure** NDAT0039 INSPECTION START GI Do you have CONSULT-II? Yes or No MA Yes GO TO 2. No GO TO 3. 2 CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (With CONSULT-II) (I) With CONSULT-II 1. Start engine. 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. SELECT SYSTEM A/T ENGINE SAT014K SU 3. Read out the value of "FLUID TEMP SE". DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h ST VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE XXX V BATTERY VOLT xxx v BT SAT614J Voltage: Cold [20°C (68°F)] → Hot [80°C (176°F)]: HA Approximately $1.5V \rightarrow 0.5V$ OK or NG SC OK GO TO 4. NG GO TO 5.

Diagnostic Procedure (Cont'd)



4	CHECK DTC			
Perfor	m "DIAGNOSTIC TROUBL	E CODE (DTC) CONFIRMATION PROCEDURE", AT-111.		
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

Diagnostic Procedure (Cont'd)

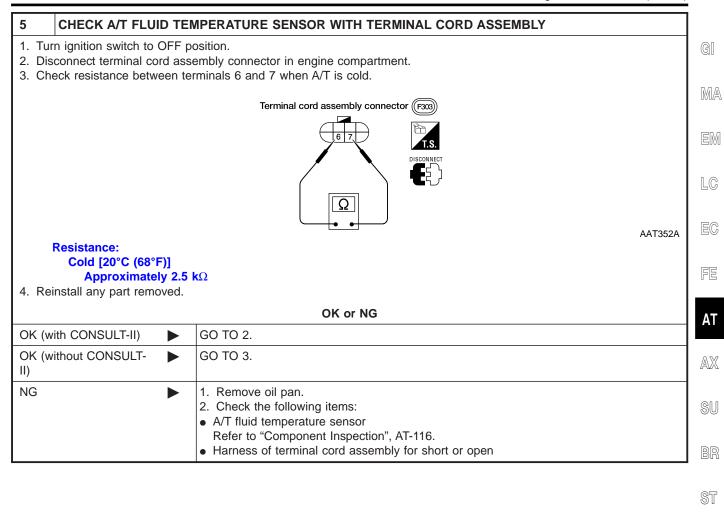
RS

BT

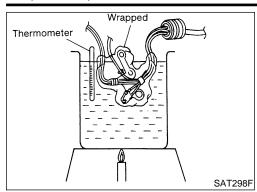
HA

SC

EL



Component Inspection



## **Component Inspection** A/T FLUID TEMPERATURE SENSOR

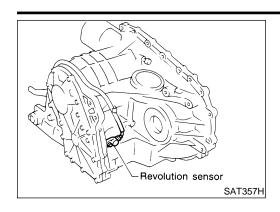
=NDAT0040

NDAT0040S01

- For removal, refer to "Control Valve Assembly and Accumulators", AT-270.
- Check resistance between two terminals while changing temperature as shown at left.

Temperature °C (°F)	Resistance (Approx.)
20 (68)	2.5 kΩ
80 (176)	0.3 kΩ

Description



## **Description**

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

t G

MA

EM

LC

FE

ΑT

AX

SU

BR

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0041S01

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
29	w	Revolution sen- sor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	0V
42	B/Y	Throttle position sensor (Ground)		_	_

## ON BOARD DIAGNOSIS LOGIC

NDAT0041S02

041S02 💍

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(E): VEH SPD SEN/CIR AT	TCM does not receive the proper voltage signal from the sensor.	<ul> <li>Harness or connectors (The sensor circuit is open or shorted.)</li> <li>Revolution sensor</li> </ul>

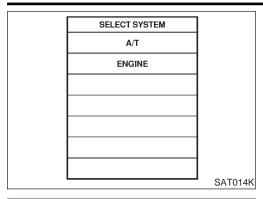
BT

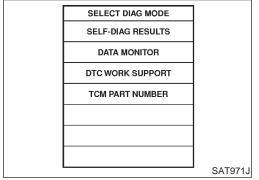
HA

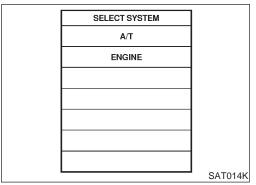
SC

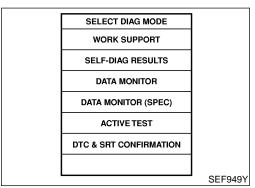
EL

Description (Cont'd)









# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NDAT0041S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle and check for an increase of "VHCL/S SE-A/T" value in response to "VHCL/S SE-MTR" value.
   If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-206.

If the check result is OK, go to following step.

- 3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-
- 4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-120.

If the check result is OK, go to following step.

Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

**With GST** 

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — VSSA/T

## Wiring Diagram — AT — VSSA/T

NDAT0199

GI

MA

EM

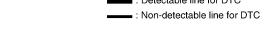
LC

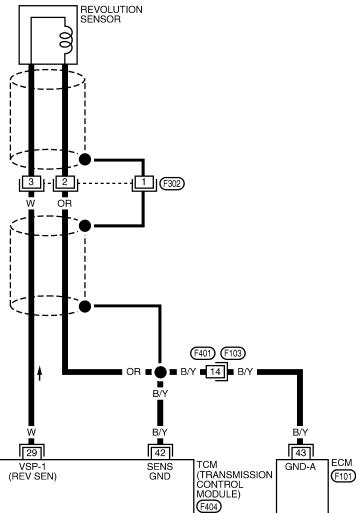
EC

FE

#### AT-VSSAT-01

■ : Detectable line for DTC





ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

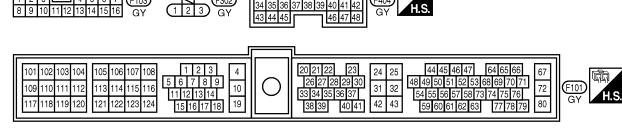
BT

HA

SC

EL

راحالا

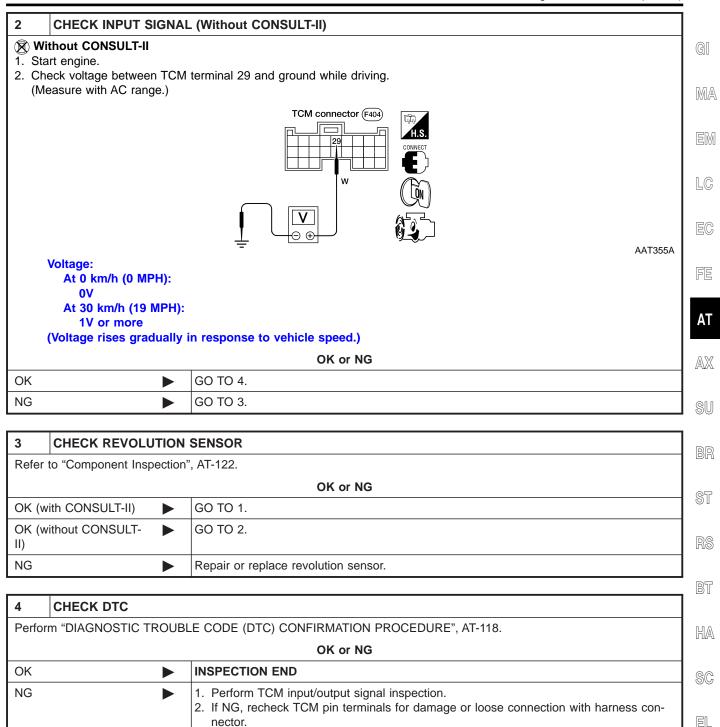


AAT268A

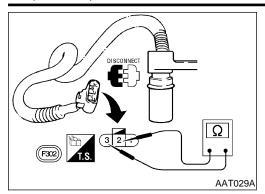
Diagnostic Procedure

			Diagnosti	c Proc	edure	NDAT0042
1	CHECK INPUT SIGNAL	L (With CONSU	JLT-II)			NDATOUTE
1. Sta	ith CONSULT-II art engine. elect "TCM INPUT SIGNAL	S" in "Data Mon	NITOR" mode t	or "A/T" w	rith CONSULT-II.	
			SELECT S	YSTEM	]	
			A/T			
			ENGI	NE		
					1	
					1	
					1	
					1	
	ead out the value of "VHCL neck the value changes acc				•	SAT014K
			DATA MOI	NITOR	1	
			MONITORING		]	
			VHCL/S SE-A/T	XXX km/h		
			VHCL/S SE-MTR	XXX km/h		
			THRTL POS SEN	xxx v		
			FLUID TEMP SE	xxx v		
			BATTERY VOLT	xxx v		
			DATTERN VOE	AAA •		
					-	SAT614J
		I	OK or	NG		
OK	<u> </u>	GO TO 4.				
NG	<b>&gt;</b>	GO TO 3.				

Diagnostic Procedure (Cont'd)



Component Inspection



## **Component Inspection REVOLUTION SENSOR**

=NDAT0043

- For removal, refer to "Revolution Sensor Replacement", AT-271.
- Check resistance between terminals 1, 2 and 3.

Terminal No.	Resistance
2 - 3	500 - 650Ω
1 - 2	No continuity
1 - 3	No continuity

## **Description**

The engine speed signal is sent from the ECM to the TCM.

ndato044

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0044S01

						$D \cap D$
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	MA EM
20 004	CAN	G/W Engine speed	((34)	When engine runs at idle speed.	0.6V	LG
39	G/VV	signal		When engine runs at 4,000 rpm.	1.6V	EG

#### ON BOARD DIAGNOSIS LOGIC

NDAT0044S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
🕒 : ENGINE SPEED SIG		
	TCM does not receive the proper voltage signal from ECM.	Harness or connectors     (The sensor circuit is open or shorted.)
(NOS): MIL Code No. 1207		,

\_\_\_

SU

## 1

# SELECT SYSTEM A/T ENGINE SAT014K

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

mairunction is eliminate

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

With GST

SEF949Y

Follow the procedure "With CONSULT-II".

HA

SC

EL

SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

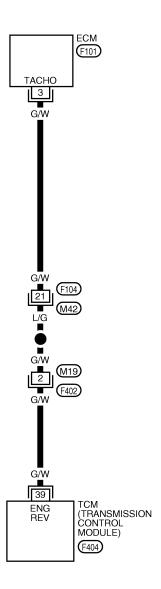
DTC & SRT CONFIRMATION

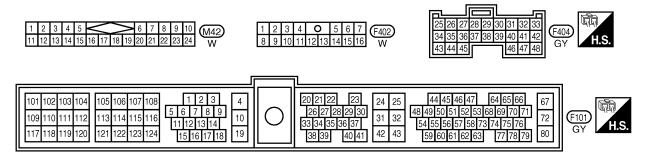
## Wiring Diagram — AT — ENGSS

NDAT0200

#### AT-ENGSS-01

: DETECTABLE LINE FOR DTC
: NON-DETECTABLE LINE FOR DTC





**CHECK DTC WITH ECM** 

Check P code CONSULT-II "ENGINE".

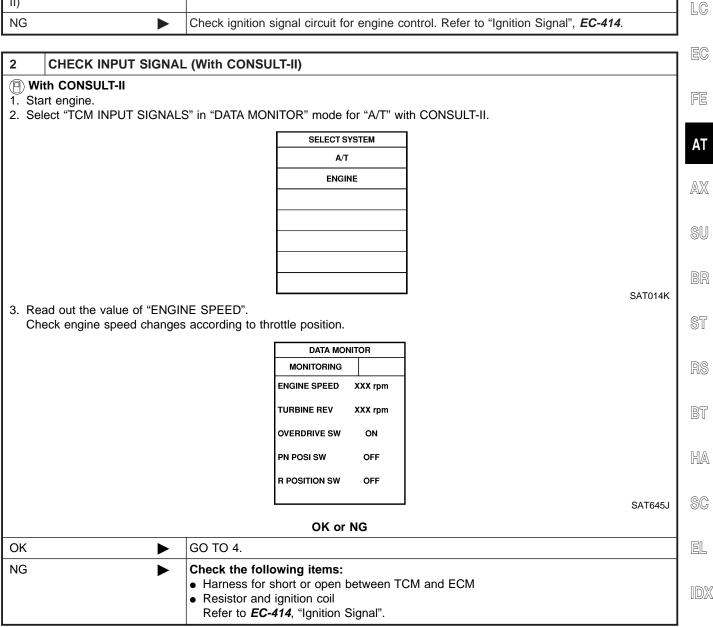
Refer to "DESCRIPTION", EC-63.

OK (with CONSULT-II)

OK (without CONSULT-

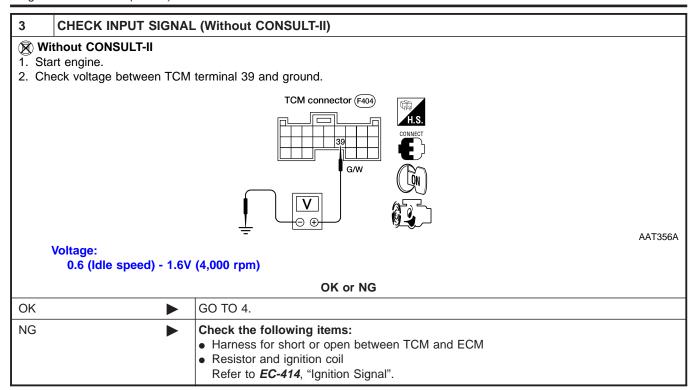
## **Diagnostic Procedure**

NDAT0045 GI Turn ignition switch "ON" and select "SELF-DIAG RESULTS" mode for "ENGINE" with CONSULT-II. MA OK or NG GO TO 2. GO TO 3.



#### DTC P0725 ENGINE SPEED SIGNAL

Diagnostic Procedure (Cont'd)



4	CHECK DTC			
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-123.			
	OK or NG			
OK	OK INSPECTION END			
NG				

### **Description**

 This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

GI

 This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

MA

This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0046S01

S01	r	Į

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
11	Y/PU	Shift solenoid		When shift solenoid valve A operates. (When driving in D <sub>1</sub> or D <sub>4</sub> .)	Battery voltage
11	1/20	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> .)	0V
40	V/0	Shift solenoid		When shift solenoid valve B operates. (When driving in D <sub>1</sub> or D <sub>2</sub> .)	Battery voltage
12	Y/G	valve B		When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	0V

#### ON BOARD DIAGNOSTIC LOGIC

NDATO046S02

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

e BT

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

HA

B: Engine speed signal from ECM

SC

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

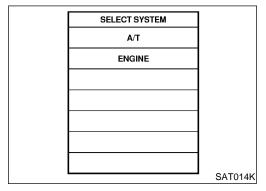


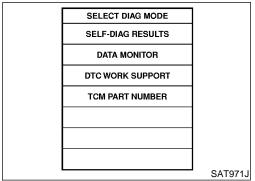
This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

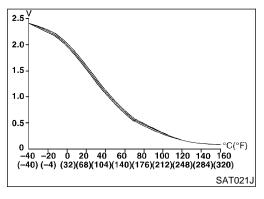
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open	2*	2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

<sup>\*:</sup> P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(iii): A/T 1ST GR FNCTN	A/T cannot be shifted to the 1st gear posi-	<ul><li>Shift solenoid valve A</li><li>Shift solenoid valve B</li></ul>
· P0731	tion even if electrical circuit is good.	<ul><li>Each clutch</li><li>Hydraulic control circuit</li></ul>







# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NDAT0046S03

#### **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Start engine and select "TCM INPUT SIGNAL" in "DATA MONI-TOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4) Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position (O/D ON)

- Check that "GEAR" shows "2" after releasing pedal.
- 5) Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-131. If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.
- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable

## DTC P0731 A/T 1ST GEAR FUNCTION

Description (Cont'd)

#### "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

G	

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malforation for DOZOA suints	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$



8) Make sure that "OK" is displayed. (If "NG" is displayed, refer



LC

to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-131.
Refer to shift schedule, AT-370.



**With GST** 

Follow the procedure "With CONSULT-II".

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

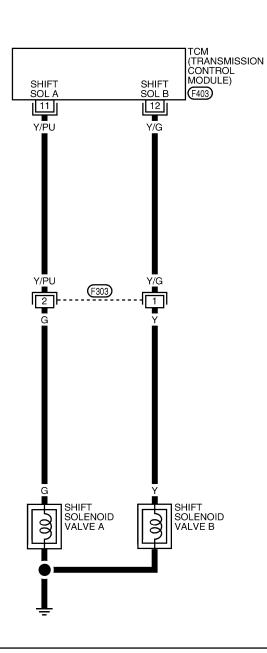
EL

## Wiring Diagram — AT — 1ST

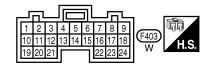
NDAT0201

## AT-1STSIG-01

: Detectable line for DTC
: Non-detectable line for DTC







## **Diagnostic Procedure**

NDAT0047

- **CHECK SHIFT SOLENOID VALVE** 1. Remove control valve assembly. Refer to AT-270.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A
- Shift solenoid valve B

Refer to "Component Inspection", AT-132.

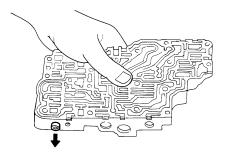
OK or NG

GO TO 2. OK

NG Repair or replace shift solenoid valve assembly.

## **CHECK CONTROL VALVE**

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-302.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



OK or NG

SAT367H

GO TO 3. OK

NG Repair control valve assembly.

3	CHECK DTC		
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-128.		
	OK or NG		
ОК	OK INSPECTION END		
NG	<b>•</b>	Check control valve again. Repair or replace control valve assembly.	

GI

MA

EM

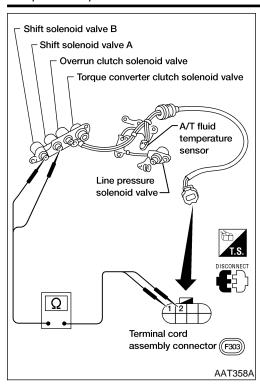
FE

SU

BT

HA

SC



## **Component Inspection** SHIFT SOLENOID VALVE A AND B

=NDAT0048

For removal, refer to "Control Valve Assembly" and Accumulators", AT-270.

#### **Resistance Check**

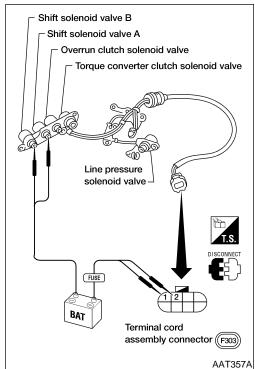
Check resistance between two terminals.

NDAT0048S0101

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve A	2	Cround	20 - 40Ω
Shift solenoid valve B	1	Ground	20 - 4012

# **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



## **Description**

 This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

G[

 This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

MA

 This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



<del>-----</del>

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0049S01

FE

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
12	V/C	Shift solenoid		When shift solenoid valve B operates. (When driving in $\mathrm{D_1}$ or $\mathrm{D_2}$ .)	Battery voltage
12	2   \(\frac{1}{3}\)	valve B		When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	0V

ΑT

#### ON BOARD DIAGNOSTIC LOGIC

NDATONAGEOS

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

51

SU

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

RS

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.



This malfunction will be caused when shift solenoid valve B is stuck open.

4 \$



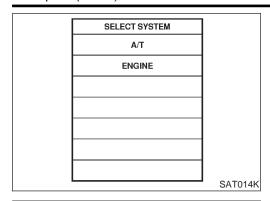
HA

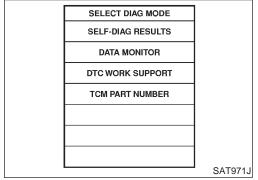
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

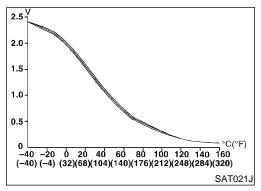


Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(a): A/T 2ND GR FNCTN (b): P0732	I nosition even if electrical circuit is good	<ul> <li>Shift solenoid valve B</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>
		,

<sup>\*:</sup> P0732 is detected.







#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

**CAUTION:** 

NDAT0049S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Start engine and select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 57 to 62 km/h (35 to 39 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 57 to 62 km/h (35 to 39 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-137. If "STOP VEHICLE" appears on CONSULT-II screen, go to
  - following step.
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)

## DTC P0732 A/T 2ND GEAR FUNCTION

Description (Cont'd)

Refer to "DIAGNOSTIC PROCEDURE", AT-137. Refer to "Shift Schedule", AT-370.

## **With GST**

Follow procedure "With CONSULT-II".

GI

MA

EM

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

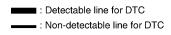
SC

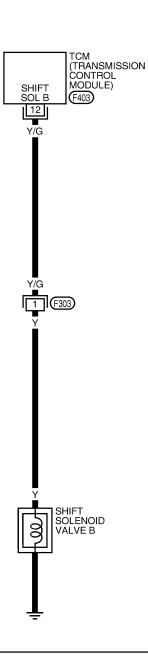
EL

## Wiring Diagram — AT — 2ND

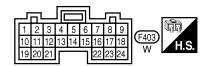
NDAT0202

## AT-2NDSIG-01









GI

MA

EM

FE

SU

## **Diagnostic Procedure**

1 CHECK SHIFT SOLENOID VALVE

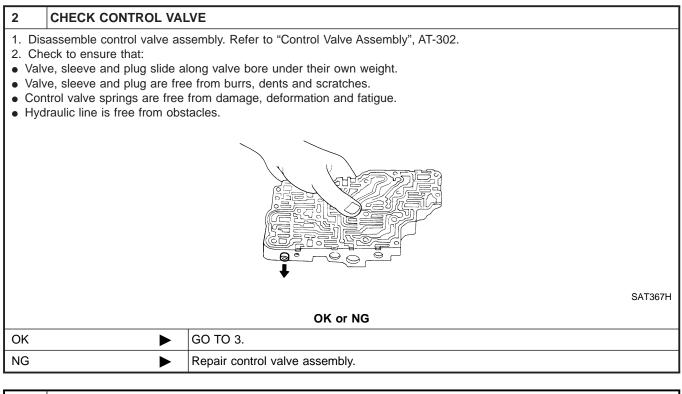
1. Remove control valve assembly. Refer to AT-270.
2. Check shift solenoid valve operation.

• Shift solenoid valve B
Refer to "Component Inspection", AT-138.

OK or NG

OK

Repair or replace shift solenoid valve assembly.

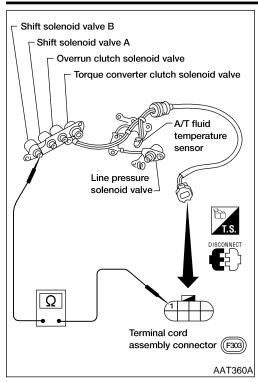


3	CHECK DTC			
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-134.			
OK or NG				
OK	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	Check control valve again. Repair or replace control valve assembly.		

BT

HA

SC



## **Component Inspection** SHIFT SOLENOID VALVE B

=NDAT0051

NDAT0051S01

NDAT0051S0101

For removal, refer to "Control Valve Assembly" Accumulators", AT-270.

#### **Resistance Check**

Check resistance between two terminals.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve B	1	Ground	20 - 40Ω

# Shift solenoid valve B Shift solenoid valve A Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve FUSE BAT Terminal cord assembly connector (F303) AAT359A

## **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

### **Description**

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

GI

This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

MA

This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

SU

#### TCM TERMINALS AND REFERENCE VALUE

NDAT0052S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
44	V/DLI	Shift solenoid ates. (When driving in $D_1$ or $D_4$ .)		Battery voltage	
	Y/PU	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> .)	ov

#### ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunc-

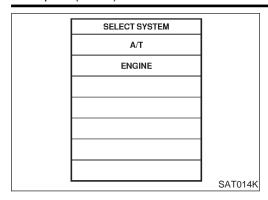
This malfunction will be caused when shift solenoid valve A is stuck closed.

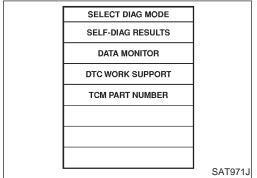
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed	1	1	4*	4

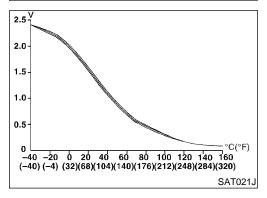


\*: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): A/T 3RD GR FNCTN	A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.	Shift solenoid valve A     Each clutch
		Hydraulic control circuit







# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NDAT0052S03

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Start engine and select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5) Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-143. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer

## DTC P0733 A/T 3RD GEAR FUNCTION

Description (Cont'd)

to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-143. Refer to "Shift Schedule", AT-370.

GI

With GST

Follow the procedure "With CONSULT-II".

MA

EM

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

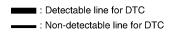
SC

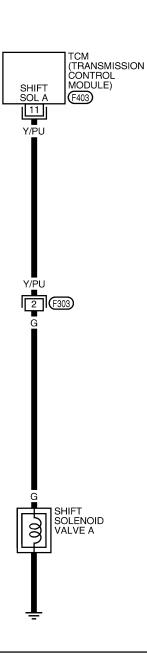
EL

## Wiring Diagram — AT — 3RD

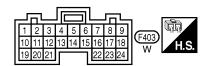
NDAT0203

## AT-3RDSIG-01









NDAT0053

GI

MA

EM

FE

SU

## **Diagnostic Procedure**

CHECK SHIFT SOLENOID VALVE
 Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.
 Check shift solenoid valve operation.
 Shift solenoid valve A

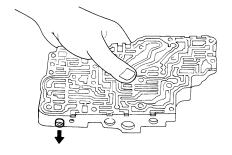
OK or NG

OK •	GO TO 2.
NG •	Repair or replace shift solenoid valve assembly.

#### 2 CHECK CONTROL VALVE

Refer to "Component Inspection", AT-144.

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-302.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

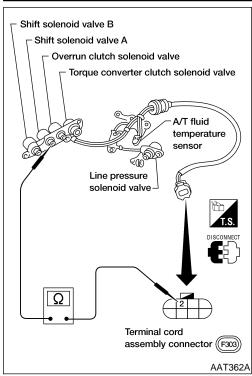


SAT367H
OK or NG

on or no		
OK •	GO TO 3.	
NG •	Repair control valve assembly.	

3	CHECK DTC		BT	
Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-140.				
OK or NG				
OK	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	Check control valve again. Repair or replace control valve assembly.	36	

EL



## **Component Inspection** SHIFT SOLENOID VALVE A

=NDAT0054

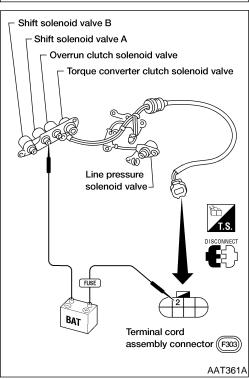
For removal, refer to "Control Valve Assembly" and Accumulators", AT-270.

#### **Resistance Check**

Check resistance between two terminals.

NDAT0054S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 40Ω



#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

# **Description**

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.



 This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction. MA

This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.



LC

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NDAT0055S01

Monitor item	Condition	Specification (Approx.)
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	4% ↓ 94%
Line pressure solenoid valve duty	Small throttle opening (Low line pressure)  Large throttle opening (High line pressure)	24% ↓ 95%

ST

SU

# TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0055S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
T G/F	G/K	solenoid valve	Con	When depressing accelerator pedal fully after warming up engine.	OV
2	Y/B	Line pressure solenoid valve	*55	When releasing accelerator pedal after warming up engine.	4 - 14V
2	1/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov

SC

HA

BT

# Description (Cont'd)

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
44	V/DII	Shift solenoid		When shift solenoid valve A operates. (When driving in $D_1$ or $D_4$ .)	Battery voltage
11	Y/PU	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> .)	ov
40	V/C	Shift solenoid		When shift solenoid valve B operates. (When driving in $D_1$ or $D_2$ .)	Battery voltage
12	Y/G	valve B		When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	ov

# ON BOARD DIAGNOSTIC LOGIC

VDAT0055S03

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

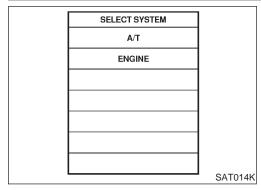
<sup>\*:</sup> P0734 is detected.

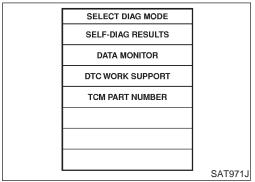
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(B): A/T 4TH GR FNCTN	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Overrun clutch solenoid valve</li> <li>Line pressure solenoid valve</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> <li>Torque converter clutch solenoid valve</li> </ul>

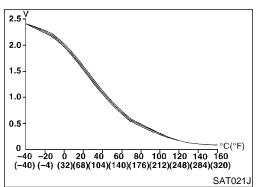
Description (Cont'd)

NDAT0055S04

GI







# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

 If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

 Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

# **TESTING CONDITION:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Start engine and select "TCM INPUT SIGNAL" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 42 to 52 km/h (26 to 32 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" after releasing pedal.
- 5) Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 42 to 52 km/h (26 to 32 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-150. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4	
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	

ΑT

@11

RR

ST

RS

BT

HA

SC

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

- 8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
  Refer to "DIAGNOSTIC PROCEDURE", AT-150.
  Refer to "Shift Schedule", AT-370.
- **With GST**

Follow the procedure "With CONSULT-II".

PL DUTY SOL

G/R

G/R 4

LINE PRESSURE SOLENOID

VALVE

F303

SHIFT

SOLENOID

VALVE B

SHIFT SOL B

12

Y/G

Y/G

# Wiring Diagram — AT — 4TH

NDAT0204



GI

■ : Detectable line for DTC ■ : Non-detectable line for DTC

PL DUTY SOL(DR)

2

Y/B

DROPPING RESISTOR (E4)

(F304)

G/R

MA

TCM (TRANSMISSION CONTROL MODULE) (F403)

EM

LC

EC

FE

 $\mathsf{AT}$ 

AX

SU

BR

ST

RS

BT

HA

SC

EL

WAT057







SHIFT SOL A

Y/PU

Y/PU

SHIFT

SOLENOID

VALVE A

# **Diagnostic Procedure**

The Check Shift UP (D<sub>3</sub> To D<sub>4</sub>)

During "Cruise test – Part 1" (AT-74), does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed?

Accelerator pedal

Halfway

Yes or No

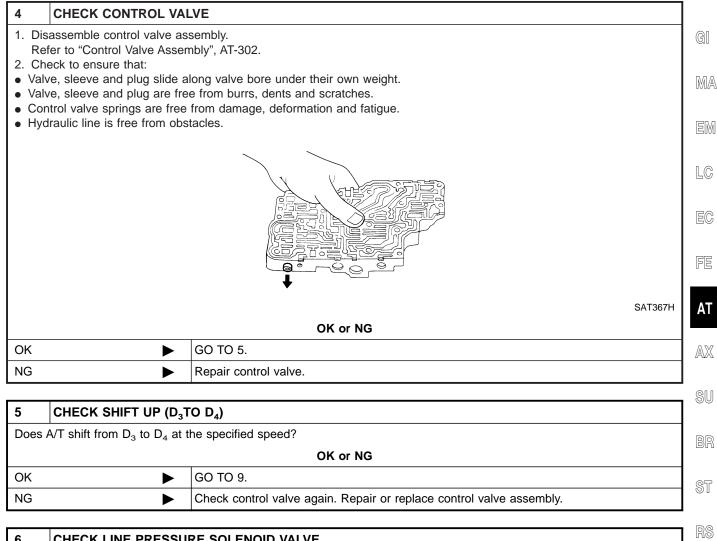
GO TO 9.

No GO TO 2.

2	CHECK LINE PRESSURE				
	Perform line pressure test. Refer to "Line Pressure Test", AT-65.				
	OK or NG				
OK	OK <b>▶</b> GO TO 3.				
NG	<b>&gt;</b>	GO TO 6.			

3	CHECK SOLENOID VALVES		
Ref	<ol> <li>Remove control valve assembly.     Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Refer to "Component Inspection", AT-153.</li> </ol>		
	OK or NG		
OK	<b>&gt;</b>	GO TO 4.	
NG	<b>&gt;</b>	Replace solenoid valve assembly.	

Diagnostic Procedure (Cont'd)



6	CHECK LINE PRESSURE SOLENOID VALVE		
Ref	<ol> <li>Remove control valve assembly.     Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Refer to "Component Inspection", AT-302.</li> </ol>		
	OK or NG		
OK	OK <b>▶</b> GO TO 7.		
NG	<b>&gt;</b>	Replace solenoid valve assembly.	

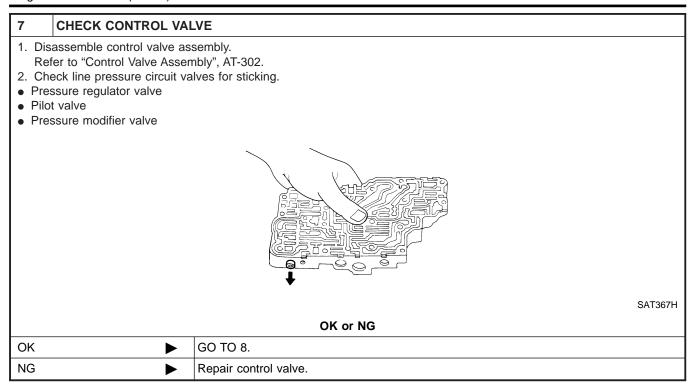
BT

HA

SC

EL

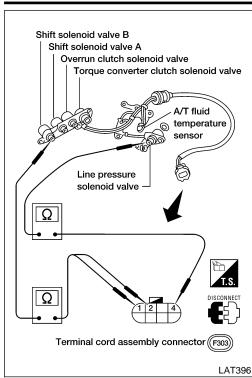
Diagnostic Procedure (Cont'd)

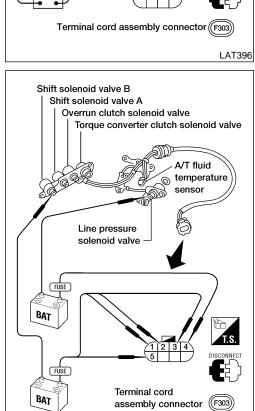


8	CHECK SHIFT UP (D <sub>3</sub> TO D <sub>4</sub> )		
Does /	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?		
	OK or NG		
ОК	OK <b>▶</b> GO TO 9.		
NG	<b>&gt;</b>	Check control valve again. Repair or replace control valve assembly.	

9	CHECK DTC					
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-147.					
	OK or NG					
OK	OK INSPECTION END					
NG	<b>&gt;</b>	Perform "Cruise Test—Part 1" again and return to the start point of this flow chart.				

Component Inspection





**WAT080** 

# **Component Inspection SOLENOID VALVES**

=NDAT0057

For removal, refer to "Control Valve Assembly Accumulators", AT-270.

# **Resistance Check**

NDAT0057S0101

Check resistance between two terminals.

Solenoid valve	Termir	Resistance (Approx.)		
Shift solenoid valve A	2	2		
Shift solenoid valve B	1	Ground	20 - 40Ω	
Line pressure solenoid valve	4		2.5 - 5Ω	

FE

MA

EM

LC

# **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

ST

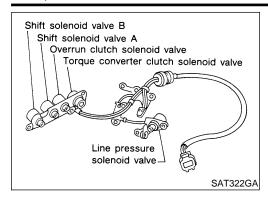
BT

HA

SC

# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description



# **Description**

The torque converter clutch solenoid valve is activated, with the gear in  $D_4$ , by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NDAT0058S01

Monitor item	Condition	Specification (Approx.)	
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	4% ↓ 94%	

# TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0058S02

Terminal No.	Wire color	Item	C	Judgement standard (Approx.)	
2	OB/I	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
3	OR/L	valve		When A/T does not perform lock-up.	ov

# ON BOARD DIAGNOSIS LOGIC

NDAT0058S03

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)		
(1): TCC SOLENOID/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors     (The solenoid circuit is open or		
	valve.	shorted.)  T/C clutch solenoid valve		

# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description (Cont'd)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
SE	F949Y

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

NOTE:

NDAT0058S04

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

MA

GI

After the repair, perform the following procedure to confirm the malfunction is eliminated.

EM

# (II) With CONSULT-II

- 1) Turn ignition switch ON.
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-  $\square$ SULT-II and wait at least 1 second.

# **With GST**

Follow procedure "With CONSULT-II".

EC

FE

ΑT

AX

SU

BR

ST

RS

BT

HA

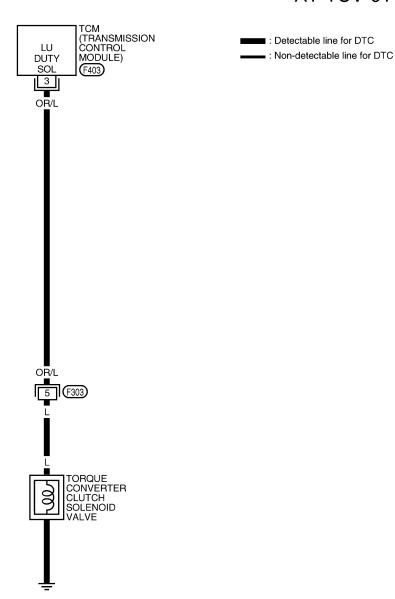
SC

EL

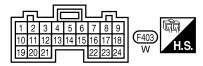
# Wiring Diagram — AT — TCV

NDAT0205

# AT-TCV-01







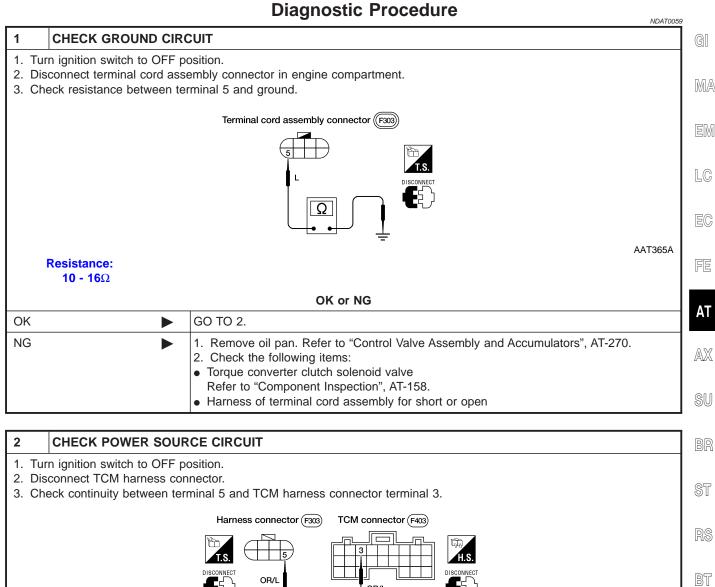
# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Diagnostic Procedure

HA

SC

EL

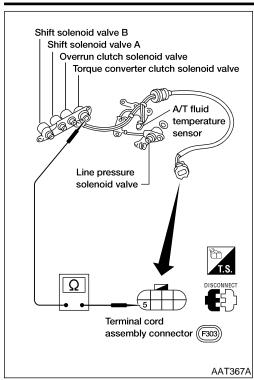


	ey should exist. harness for short part removed.	to ground	and sh	ort to power.				AAT366A
				OK or N	IG			
OK	<b>•</b>	GO TO 3.						
NG	<b>•</b>	Repair ope	n circu	it or short to	ground or s	short to power in	harness or co	nnectors.

3	CHECK DTC					
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-155.					
	OK or NG					
ОК	<b>&gt;</b>	INSPECTION END				
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>				

# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Component Inspection



# Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE NDATO000001

 For removal, refer to "Control Valve Assembly and Accumulators", AT-270.

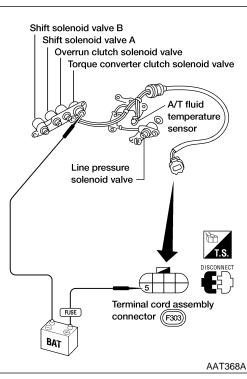
NDAT0060S0101

# **Resistance Check**

Check resistance between two terminals.

 Solenoid valve
 Terminal No.
 Resistance (Approx.)

 Torque converter clutch solenoid valve
 5
 Ground
 10 - 16Ω



# **Operation Check**

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

# **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NDAT0061S01

Monitor item	Condition	Specification (Approx.)
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	4% ↓ 94%

# TCM TERMINALS AND REFERENCE VALUE

NDAT0061S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	C	Judgement standard (Approx.)		
4	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	
1 0	G/K	solenoid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	ov	
	Y/B	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V	
2 Y/	1/6	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov	
	OD#	Torque converter		When A/T performs lock-up.	8 - 15V	
3	OR/L	OR/L clutch solenoid valve			When A/T does not perform lock-up.	OV

# ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4



GI

MA

SU

BT

HA

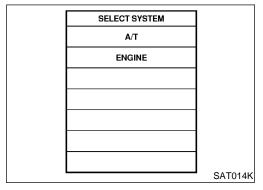
SC

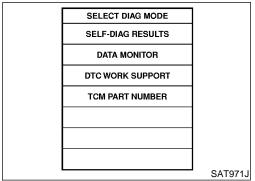
#### Description (Cont'd)

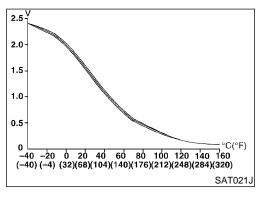
Gear position supposed by TCM	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

<sup>\*:</sup> P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
: A/T TCC S/V FNCTN	al circuit is good	<ul><li>Torque converter clutch solenoid valve</li><li>Each clutch</li></ul>	
		Hydraulic control circuit	







# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NDAT0061S04

# **CAUTION:**

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

# (P) With CONSULT-II

- Start engine and select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

# FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

- 3) Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4) Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position (O/D ON)

TCC S/V DUTY: More than 94%

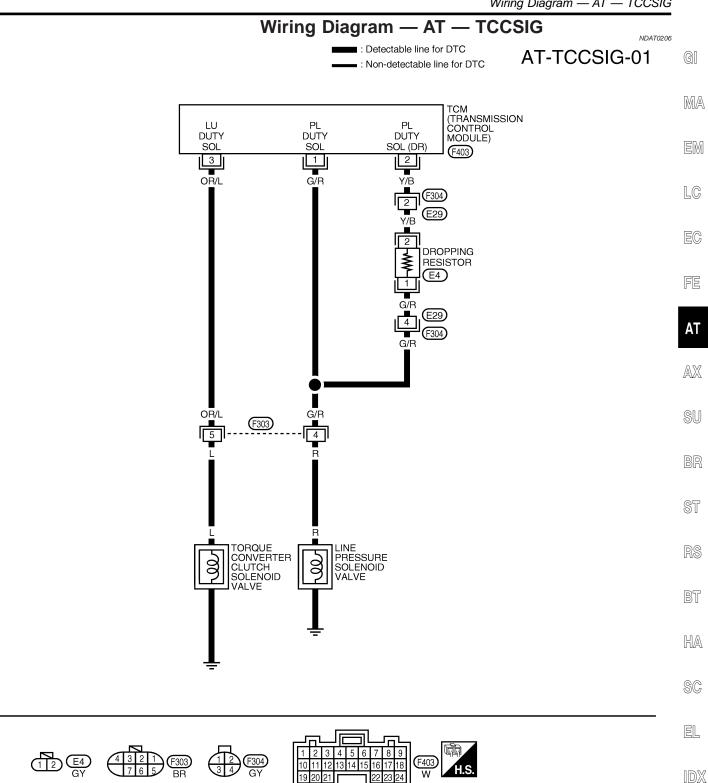
VHCL/S SE-A/T: Constant speed of more than 80 km/h (50 MPH)

- Check that "GEAR" shows "4".
- For shift schedule, refer to SDS, AT-370.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-162. Refer to shift schedule, AT-370.

#### With GST

Follow procedure "With CONSULT-II".

Wiring Diagram — AT — TCCSIG



# **Diagnostic Procedure**

# NDAT0062 CHECK SHIFT UP (D<sub>3</sub> TO D<sub>4</sub>) During "Cruise test - Part 1" (AT-74), does A/T shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed? Accelerator pedal Halfway SAT988H Yes or No GO TO 10. Yes

2	CHECK LINE PRESSU	RE		
	Perform line pressure test. Refer to "Line Pressure Test", AT-65.			
		OK or NG		
OK	OK ▶ GO TO 3.			
NG	<b>•</b>	GO TO 6.		

#### 3 **CHECK CONTROL VALVE**

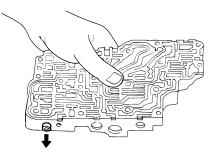
- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-302.
- 2. Check to ensure that:

No

• Valve, sleeve and plug slide along valve bore under their own weight.

GO TO 2.

- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

OK or NG

OK •	GO TO 4.
NG 🕨	Repair control valve.

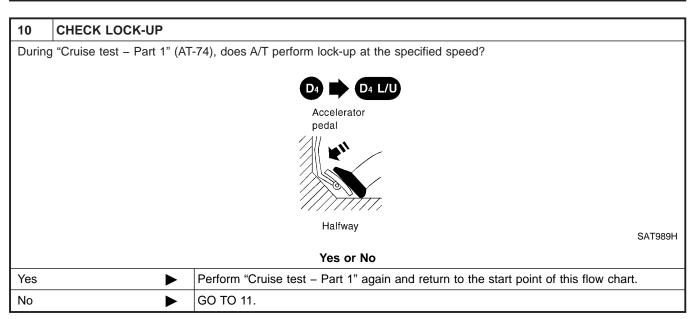
Diagnostic Procedure (Cont'd)

.			-
	HIFT UP (D <sub>3</sub>		-
Joes A/T shift from	n D <sub>3</sub> to D <sub>4</sub> at t	he specified speed?	
		OK or NG	-
OK NO		GO TO 5.	<b> </b> [
NG	<u> </u>	Check control valve again. Repair or replace control valve assembly.	_ ل
CHECK DT	тс		<b>7</b> [
Perform "DIAGNOS	STIC TROUBL	E CODE (DTC) CONFIRMATION PROCEDURE", AT-160.	1
		OK or NG	
OK	•	INSPECTION END	
NG	<b>•</b>	GO TO 10.Check for proper lock-up.	
			<b>7</b> [
		RE SOLENOID VALVE	┨ <u></u>
<ol> <li>Remove control Refer to "Control</li> </ol>		oly. nbly and Accumulators", AT-270.	
2. Check line pres	ssure solenoid	valve operation.	
Refer to "Compo	onent Inspecti		
		OK or NG	
214			1
	<b>&gt;</b>	GO TO 7.	1,
	<b>&gt;</b>		
NG	<b>&gt;</b>	GO TO 7.  Replace solenoid valve assembly.	_
OR CHECK CO	ONTROL VAI	GO TO 7.  Replace solenoid valve assembly.  VE	_
7 CHECK CO  1. Disassemble co Refer to "Control	ONTROL VAI	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	]
7 CHECK CO  1. Disassemble co Refer to "Contro  2. Check line press	ONTROL VAI	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	]
7 CHECK CO  1. Disassemble co Refer to "Contro  2. Check line press  Pressure regulat  Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press Pressure regulat Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press Pressure regulat Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press Pressure regulat Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302.	
7 CHECK CO 1. Disassemble co Refer to "Contro 2. Check line press • Pressure regulat • Pilot valve	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE sembly. nbly", AT-302. slives for sticking.	
1. Disassemble co	ONTROL VAI  Ontrol valve as ol Valve Asser essure circuit valve tor valve	GO TO 7.  Replace solenoid valve assembly.  LVE  sembly. nbly", AT-302. alives for sticking.	

8	CHECK SHIFT UP (D <sub>3</sub> TO D <sub>4</sub> )		
Does A	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?		
	OK or NG		
OK	OK ▶ GO TO 9.		
NG	NG Check control valve again. Repair or replace control valve assembly.		

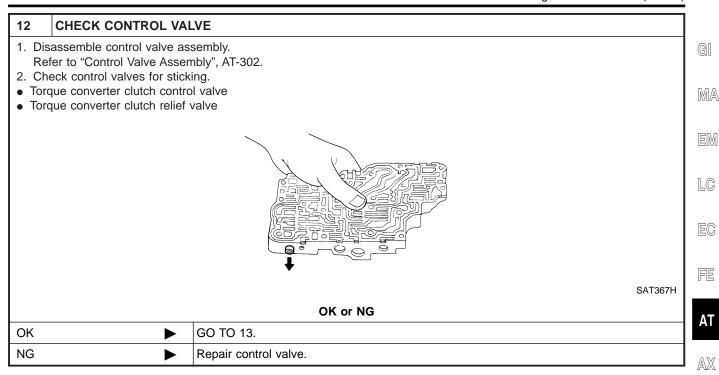
Diagnostic Procedure (Cont'd)

9	CHECK DTC		
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-160.		
	OK or NG		
OK	OK INSPECTION END		
NG	NG GO TO 10.Check for proper lock-up.		



11	1 CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE			
Ref	Remove control valve assembly.     Refer to "Control Valve Assembly and Accumulators", AT-270.     Check torque converter clutch solenoid valve operation. Refer to "Component Inspection", AT-166.			
	OK or NG			
OK	<b>&gt;</b>	GO TO 12.		
NG	<b>&gt;</b>	Replace solenoid valve assembly.		

Diagnostic Procedure (Cont'd)



13	CHECK LOCK-UP		
Does A/T perform lock-up at the specified speed?			
	Yes or No		
Yes	Yes GO TO 14.		
No	No Check control valve again. Repair or replace control valve assembly.		

14	CHECK DTC		
Perfori	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-160.		RS
	OK or NG		
OK	OK INSPECTION END		BT
NG Perform "Cruise test — Part 1" again and return to the start point of this flow chart.		]	

SU

BR

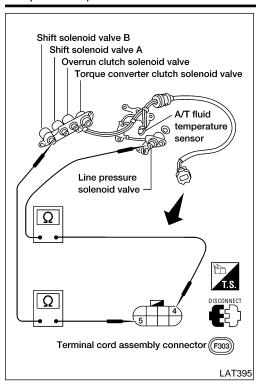
ST

HA

SC

EL

#### Component Inspection



# **Component Inspection SOLENOID VALVES**

=NDAT0063

NDAT0063S01

For removal, refer to "Control Valve Assembly and Accumulators", AT-270.

# **Resistance Check**

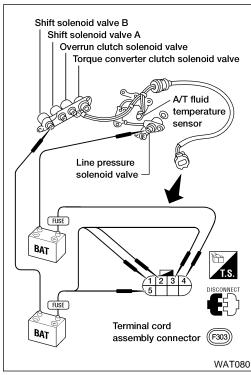
Check resistance between two terminals.

NDAT0063S0101

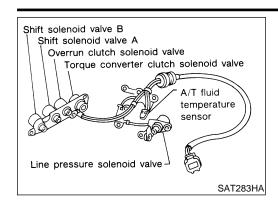
Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4		2.5 - 5Ω
Torque converter clutch solenoid valve	5	Ground	10 - 16Ω

# **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Description



# **Description**

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

GI

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

MA

EM

LC

# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NDAT0064S01

EG

Monitor item	Condition	Specification (Approx.)
Line pressure solenoid valve duty	Small throttle opening (Low line pressure)  ↓  Large throttle opening (High line pressure)	24% ↓ 95%

۸Т

FE

NOTE:

 $\mathbb{A}\mathbb{X}$ 

SU

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

# TCM TERMINALS AND REFERENCE VALUE

NDAT0064S02

Remarks: Specification data are reference values.

IDA10064S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	-
Solenoid valv	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	_	
	G/R	solenoid valve	Con	When depressing accelerator pedal fully after warming up engine.	oV	_
	V/D	Line pressure solenoid valve	<b>X</b>	When releasing accelerator pedal after warming up engine.	4 - 14V	_
	T/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	ov	_

# HA

# ON BOARD DIAGNOSIS LOGIC

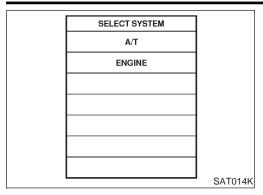
NDAT0064S03

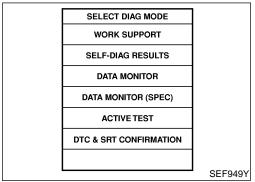
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(F): L/PRESS SOL/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors     (The solenoid circuit is open or	
⑤ : P0745	valve.	shorted.)  • Line pressure solenoid valve	



SC

Description (Cont'd)





# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

# (II) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Depress accelerator pedal completely and wait at least 1 second.

# **With GST**

Follow the procedure "With CONSULT-II".

PL DUTY

SOL

G/R

G/R 4 F303

LINE PRESSURE SOLENOID VALVE

Wiring Diagram — AT — LPSV

# Wiring Diagram — AT — LPSV

(F403)

DROPPING RESISTOR

(E4)

PL DUTY

SOL (DR)

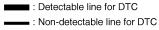
2

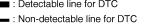
Y/B

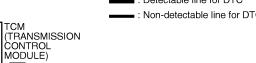
2 Y/B **E29**  NDAT0207

# AT-LPSV-01

MA









EM

GI

LC

EC

FE

ΑT

AX

SU

BR

ST

RS

BT

HA

SC

EL









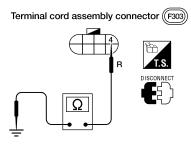
# **Diagnostic Procedure**

NDAT0065

AAT369A

# 1 CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 4 and ground.



Resistance:

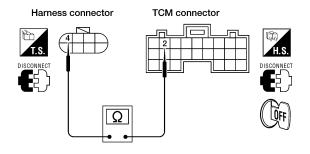
 $2.5 - 5\Omega$ 

#### OK or NG

OK •	GO TO 2.
NG ►	<ol> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Line pressure solenoid valve Refer to "Component Inspection", AT-172.</li> <li>Harness of terminal cord assembly for short or open</li> </ul> </li> </ol>

# 2 CHECK POWER SOURCE AND DROPPING RESISTOR CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly harness connector F303 terminal 4 (G/R) and TCM harness connector F403 terminal 2 (Y/B).



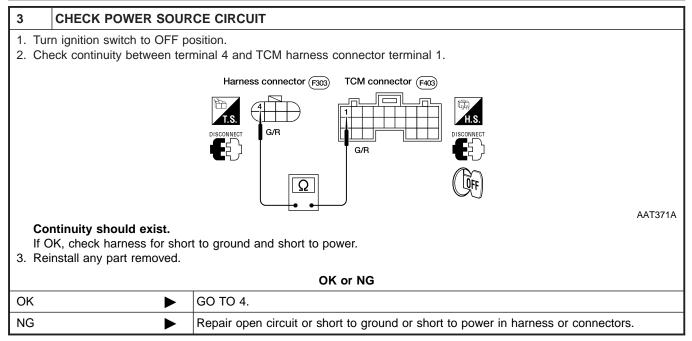
Resistance:  $10 - 15 \Omega$ 

WAT511

OK or NG

	on or no
OK •	GO TO 3.
NG ►	Check the following items:  • Dropping resistor Refer to "Component Inspection", AT-172.  • Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

Diagnostic Procedure (Cont'd)



4	CHECK DTC			
Perfo	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-168.			
	OK or NG			
OK	<b>•</b>	INSPECTION END		
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

GI

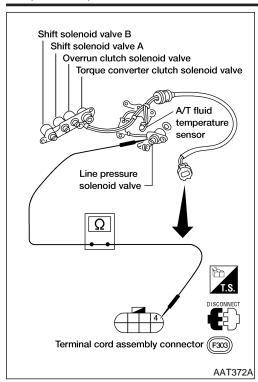
MA

EM

 $\mathsf{AT}$ 

AX

Component Inspection



# Component Inspection LINE PRESSURE SOLENOID VALVE

=NDAT0066

VDAT0066S01

 For removal, refer to "Control Valve Assembly and Accumulators", AT-270.

# **Resistance Check**

Check resistance between two terminals.

NDAT0066S0101

Solenoid valve	Termir	Resistance (Approx.)	
Line pressure solenoid valve	4	Ground	2.5 - 5Ω

# Shift solenoid valve A Overrun clutch solenoid valve Torque converter clutch solenoid valve A/T fluid temperature sensor Line pressure solenoid valve Terminal cord assembly connector (R303) AAT373A

# **Operation Check**

NDAT0066S0102

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

# DISCONNECT (2 1) AAT573A

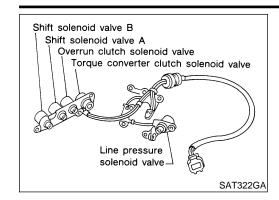
# **DROPPING RESISTOR**

Check resistance between two terminals.

Resistance: 10 - 15 $\Omega$ 

NDAT0066S02

Description



# **Description**

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.



MA

EM

LC

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

ΑT

SU

BR

# TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0067S01

Terminal No.	Wire color	Item	C	Condition	Judgement standard (Approx.)
11	V/DI I	Shift solenoid		When shift solenoid valve A operates. (When driving in $D_1$ or $D_4$ .)	Battery voltage
11	Y/PU valve A	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> .)	0V

NDAT0067S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
( : SFT SOL A/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors     (The solenoid circuit is open or
	valve.	shorted.)  • Shift solenoid valve A

ON BOARD DIAGNOSIS LOGIC

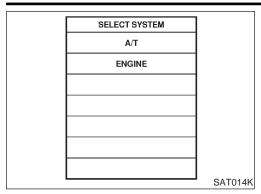


HA

SC

EL

#### Description (Cont'd)



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	7
DATA MONITOR	1
DATA MONITOR (SPEC)	1
ACTIVE TEST	1
DTC & SRT CONFIRMATION	7
	7
	SEF949Y

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NDAT0067S03

Always drive vehicle at a safe speed.

#### NOTF:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

# (II) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine
- 3) Drive vehicle in D position and allow the transmission to shift  $1 \rightarrow 2$  ("GEAR").

# **With GST**

Follow the procedure "With CONSULT-II".

SHIFT SOL A

11

Y/PU

Y/PU 2 F303 G

SHIFT SOLENOID VALVE A

Wiring Diagram — AT — SSV/A

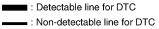
# Wiring Diagram — AT — SSV/A

TCM (TRANSMISSION CONTROL MODULE)

F403

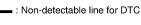
NDAT0208

# AT-SSV/A-01





GI



EM

LC

EC

FE

 $\mathsf{AT}$ 

AX

SU

BR

ST

RS

BT

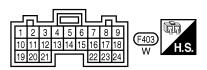
HA

SC

EL







# **Diagnostic Procedure**

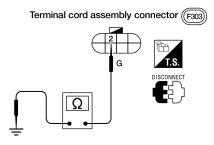
NDAT0068

AAT375A

AAT374A

# 1 CHECK CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 2 and ground.



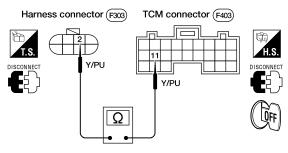
Resistance:  $20 - 40\Omega$ 

OK or NG

OK •	GO TO 2.
	<ol> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Shift solenoid valve A Refer to "Component Inspection", AT-178.</li> <li>Harness of terminal cord assembly for short or open</li> </ul> </li> </ol>

# 2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 2 and TCM harness connector terminal 11. **Continuity should exist.**



If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK	<b></b>	GO TO 3.
NG	<b>•</b>	Repair open circuit or short to ground or short to power in harness or connectors.

Diagnostic Procedure (Cont'd)

3	CHECK DTC		]	
Perfor	Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-174.			
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

LC

EC

FE

AT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

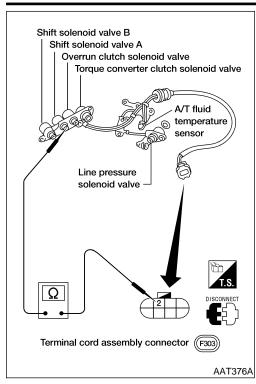
RS

BT

HA

SC

EL



# **Component Inspection SHIFT SOLENOID VALVE A**

=NDAT0069

ND ATOCCOCO

 For removal, refer to "Control Valve Assembly and Accumulators", AT-270.

# **Resistance Check**

NDAT0069S0101

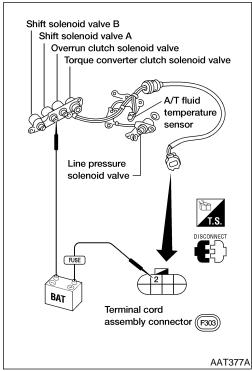
Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 40Ω

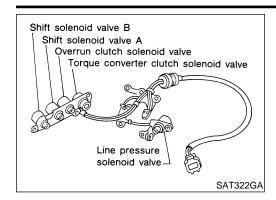
# **Operation Check**

NDAT0069S0102

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Description



# **Description**

Shift solenoid valves A and B are turned ON or OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.



MA

LC

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

# TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0070S01

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
10	1 Y/G	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D <sub>1</sub> or D <sub>2</sub> .)	Battery voltage
12				When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	ov

# ON BOARD DIAGNOSIS LOGIC

NDAT0070S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(F): SFT SOL B/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	<ul> <li>Harness or connectors (The solenoid circuit is open or</li> </ul>	
<b>⊚</b> : P0755		shorted.)  Shift solenoid valve B	



SU

BR

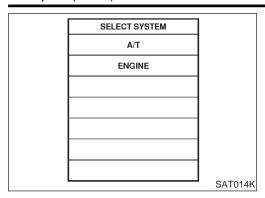
HA

BT

SC

EL

#### Description (Cont'd)



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NDAT0070S03

Always drive vehicle at a safe speed.

#### NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (II) With CONSULT-II
- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine
- 3) Drive vehicle in D position and allow the transmission to shift  $1 \rightarrow 2 \rightarrow 3$  ("GEAR").
- **With GST**

Follow the procedure "With CONSULT-II".

## DTC P0755 SHIFT SOLENOID VALVE B

SHIFT SOL B

12

Y/G

Y/G F303

SHIFT SOLENOID VALVE B

Wiring Diagram — AT — SSV/B

## Wiring Diagram — AT — SSV/B

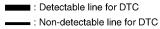
TCM (TRANSMISSION CONTROL MODULE)

F403

NDAT0209

## AT-SSV/B-01

MA



GI

EM

LC

EC

FE

 $\mathsf{AT}$ 

AX

SU

BR

ST

RS

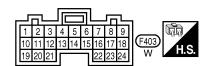
BT

HA

SC

EL





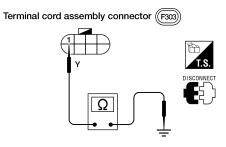
## **Diagnostic Procedure**

NDAT0071

AAT378A

### 1 CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 and ground.



Resistance:  $20 - 40\Omega$ 

OK or NG

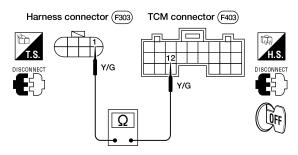
OK

GO TO 2.

1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.
2. Check the following items:
• Shift solenoid valve B
Refer to "Component Inspection", AT-184.
• Harness of terminal cord assembly for short or open

### 2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 1 and TCM harness connector terminal 12.



AAT379A

#### Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	•	GO TO 3.
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.

## DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Procedure (Cont'd)

3	CHECK DTC		]
Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", AT-180.			GI
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

LC

EG

FE

AT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

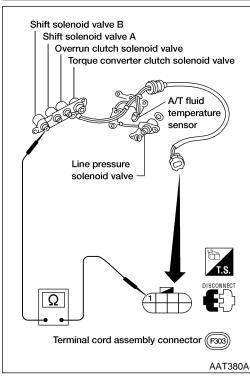
RS

BT

HA

SC

EL



# **Component Inspection SHIFT SOLENOID VALVE B**

=NDAT0072

NDAT0072S01

 For removal, refer to "Control Valve Assembly and Accumulators", AT-270.

#### **Resistance Check**

NDAT0072S0101

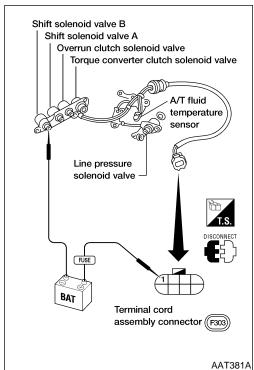
Check resistance between two terminals.

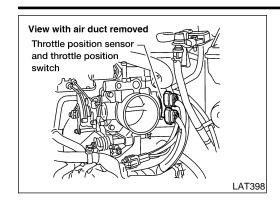
Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	1	Ground	20 - 40Ω

## **Operation Check**

NDAT0072S0102

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.





## **Description**

NDAT0073

Description

Throttle position sensor

The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

MA

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

LC

FE

AX

SU

ST

BT

HA

SC

EL

### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

NDAT0073S01

Monitor item	Condition	Specification (Approx.)
Throttle position sensor	Fully-closed throttle	0.5V
	Fully-open throttle	4V

### TCM TERMINALS AND REFERENCE VALUE

NDAT0073S02

Remarks: Specification data are reference values.

Judgement
Judacemeni

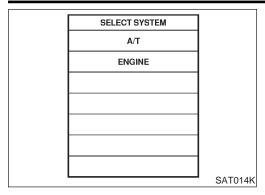
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
16		Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery voltage
16	BR/Y	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	ov
17	R/W	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
	(in throttle position switch)		When releasing accelerator pedal after warming up engine.	ov	
00		Throttle position	Ignitio	Ignition switch "ON".	4.5 - 5.5V
32 BR	sensor (Power source)	Ignition switch "OFF".	0V		
41	R/G	Throttle position sensor	· <del></del>	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	B/Y	Throttle position sensor (Ground)		_	_

### ON BOARD DIAGNOSIS LOGIC

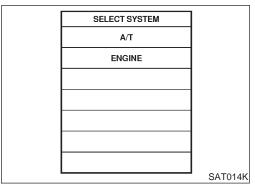
NDAT0073S03

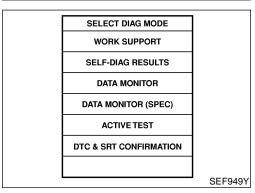
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(i): TP SEN/CIRC A/T	TCM receives an excessively low or high	Harness or connectors     (The sensor circuit is open or shorted.)	
	voltage from the sensor.	Throttle position sensor Throttle position switch	

Description (Cont'd)



SELECT DIAG MOI	DE
SELF-DIAG RESUL	тѕ
DATA MONITOR	
DTC WORK SUPPO	RT
TCM PART NUMBE	R
	SAT971J





## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NDAT0073S04

Always drive vehicle at a safe speed.

#### NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Check the following.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-188

If the check result is OK, go to following step.

- 3) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less

Selector lever: D position (O/D ON)

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-188.

If the check result is OK, go to following step.

5) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

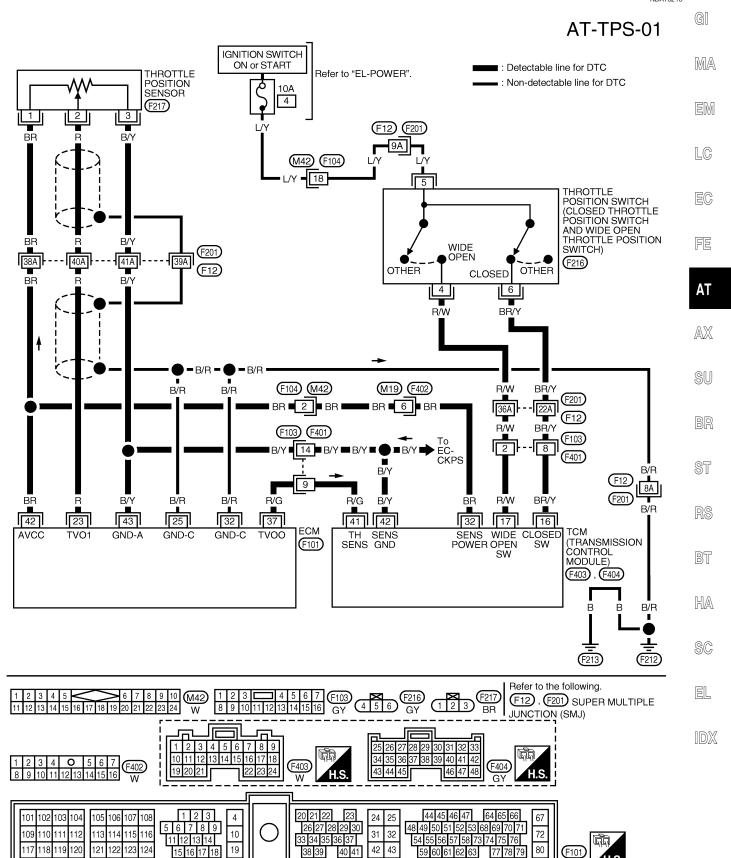
With GST

Follow the procedure "With CONSULT-II".

## Wiring Diagram — AT — TPS

NDAT0210

WAT060



## **Diagnostic Procedure**

### 2 CHECK INPUT SIGNAL (With CONSULT-II)

- With CONSULT-II
- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

SELECT SYSTEM
A/T
ENGINE

SAT014K

3. Read out the value of "THRTL POS SEN".

Voltage:

Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V

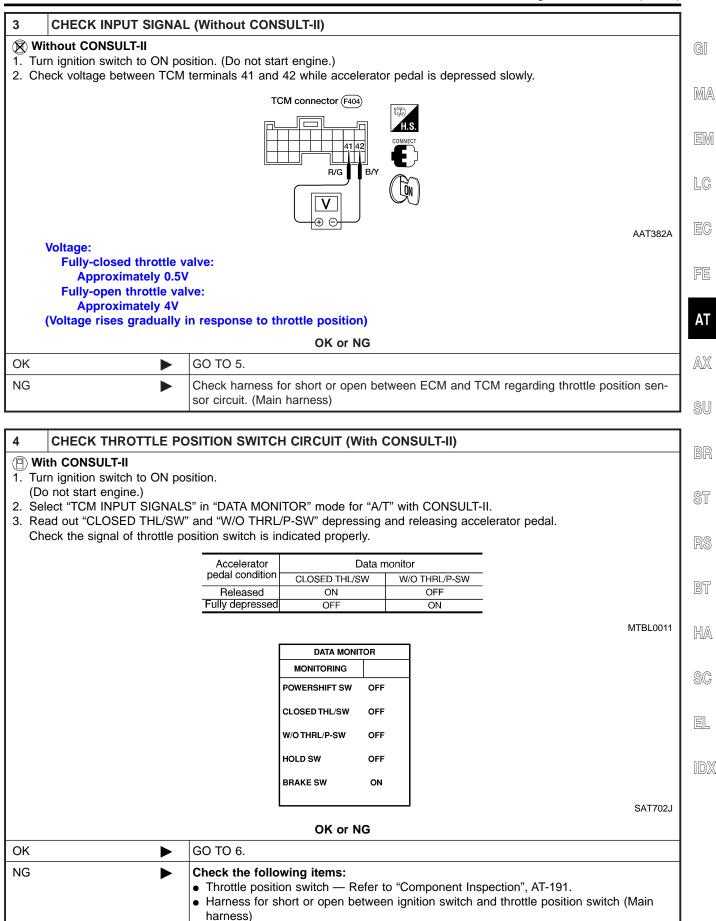
DATA MOI	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

OK or NG

OK •	<b>&gt;</b>	GO TO 4.
NG		Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

Diagnostic Procedure (Cont'd)



Harness for short or open between throttle position switch and TCM (Main harness)

Diagnostic Procedure (Cont'd)

### 5 CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II) **⋈** Without CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM harness connector F403 terminals 16 (BR/Y), 17 (R/W) and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine) TCM connector Accelerator pedal Voltage condition Terminal No. 16 Terminal No. 17 Released Battery voltage Fully depressed Battery voltage LAT384 OK or NG GO TO 6. OK NG Check the following items:

6	CHECK DTC			
Perfor	m Diagnostic Trouble Code	e (DTC) confirmation procedure, AT-186.		
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG	NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

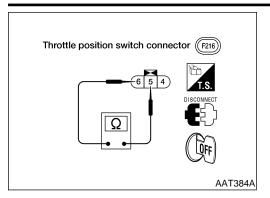
harness)

• Throttle position switch — Refer to "Component Inspection", AT-191.

• Harness for short or open between ignition switch and throttle position switch (Main

• Harness for short or open between throttle position switch and TCM (Main harness)

Component Inspection



# Component Inspection THROTTLE POSITION SWITCH

Closed Throttle Position Switch (Idle position)
Check continuity between terminals 5 and 6.

=NDAT0075 NDAT0075S01 (

NDAT0075S0101

5801 G[

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

MA

To adjust closed throttle position switch, refer to "Basic Inspection", *EC-88*.

LC

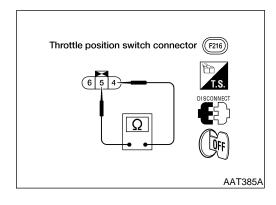
FE

EC

ΑT

AX

SU



## **Wide Open Throttle Position Switch**

Check continuity between terminals 4 and 5.

NDAT0075S0102

Accelerator pedal condition Continuity

Released No

Depressed Yes

ST

RS

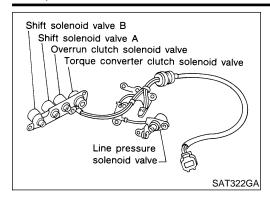
BT

HA

SC

EL

#### Description



## **Description**

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

### TCM TERMINALS AND REFERENCE VALUE

NDAT0076S01

Remarks: Specification data are reference values.

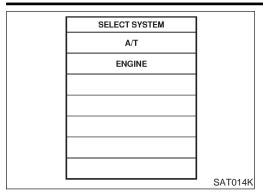
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
20	OR/B	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	UR/B	solenoid valve		When overrun clutch solenoid valve does not operate.	ov

### ON BOARD DIAGNOSIS LOGIC

NDAT0076S02

		NDA10070302	
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(E): O/R CLTCH SOL/CIRC	TCM detects an improper voltage drop	Harness or connectors     (The solenoid circuit is open or	
	when it tries to operate the solenoid valve.	shorted.)  Overrun clutch solenoid valve	

Description (Cont'd)



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

=NDAT0076S03

GI

MA

LC

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

### **TESTING CONDITION:**

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

### (P) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position (O/D ON).
- 4) Release accelerator pedal completely with D position (O/D OFF).

### **With GST**

Follow the procedure "With CONSULT-II".

AT

FE

AX

SU

ST

RS

BT

HA

SC

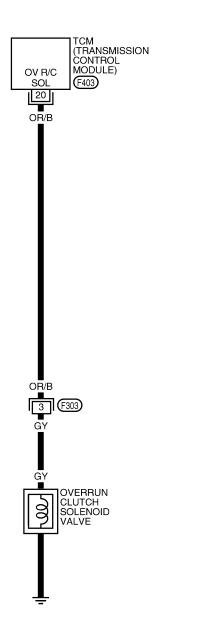
EL

## Wiring Diagram — AT — OVRCSV

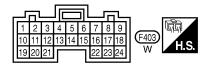
NDAT0211

## AT-OVRCSV-01

: Detectable line for DTC: Non-detectable line for DTC



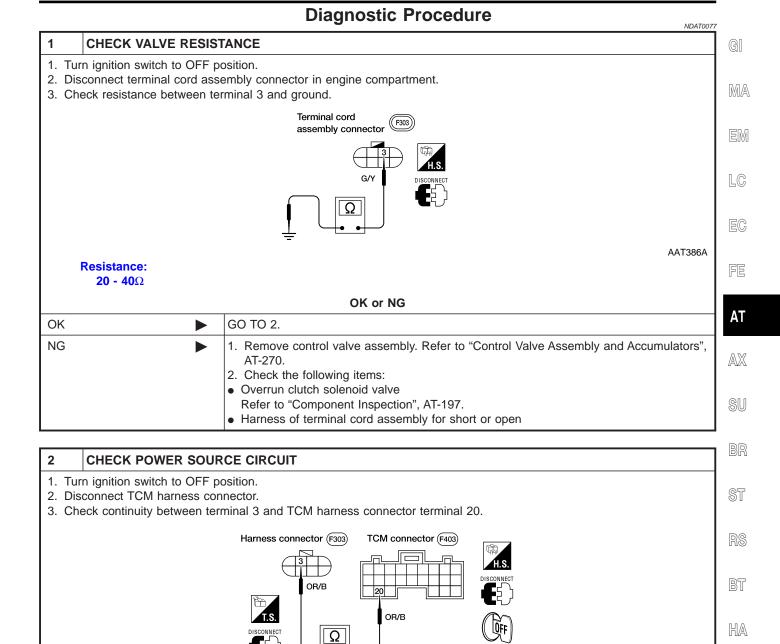




Diagnostic Procedure

AAT387A

EL



OK or NG

Repair open circuit or short to ground or short to power in harness or connectors.

If OK, check harness for short to ground and short to power.

GO TO 3.

Continuity should exist.
4. Reinstall any part removed.

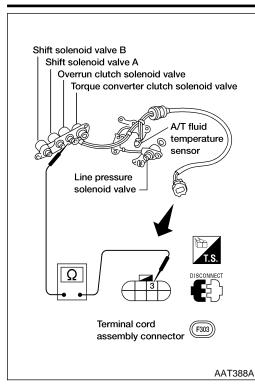
OK

NG

Diagnostic Procedure (Cont'd)

3	CHECK DTC			
Perfor	m "DIAGNOSTIC TROUBL	E CODE (DTC) CONFIRMATION PROCEDURE", AT-193.		
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG	NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

Component Inspection



## **Component Inspection OVERRUN CLUTCH SOLENOID VALVE**

=NDAT0078

For removal, refer to "Control Valve Assembly" Accumulators", AT-270.

### **Resistance Check**

NDAT007850101

Check resistance between two terminals.

Solenoid valve	Termir	nal No.	Resistance (Approx.)
Overrun clutch solenoid valve	3	Ground	20 - 40Ω

MA

FE

### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

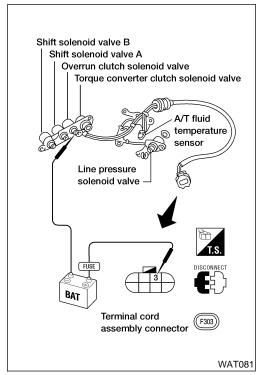
SU

ST

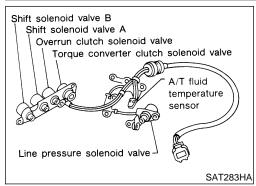
BT

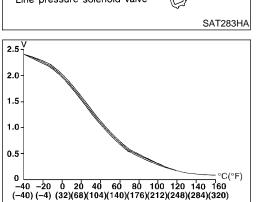
HA

SC



Description





## **Description**

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item Condition Specification (Approx.)

A/T fluid temperature sensor Hot [80°C (176°F)] 1.5V 2.5k Ω  $\downarrow$   $\downarrow$   $\downarrow$   $\downarrow$   $\downarrow$  0.3k Ω

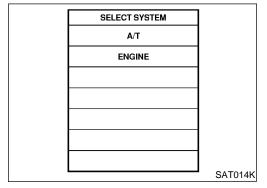
### TCM TERMINALS AND REFERENCE VALUE

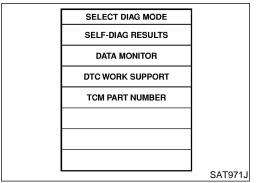
NDAT0079S02

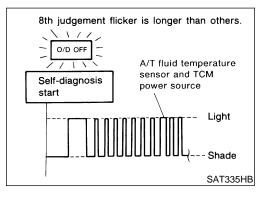
Remarks: Specification data are reference values.					
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
10	LG	Power source		When turning ignition switch to ON.	Battery voltage
10	LG	Power source	(Con)	When turning ignition switch to OFF.	0V
19	LG	Power source	or	Same as No. 10	
	PU	Power source (Memory back- up)	ck-	When turning ignition switch to OFF.	Battery voltage
28				When turning ignition switch to ON.	Battery voltage
42	B/Y	Throttle position sensor (Ground)	(Con)	_	_
47	C.D.	SB A/T fluid temperature sensor	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	When ATF temperature is 20°C (68°F).	1.5V
47	28			When ATF temperature is 80°C (176°F).	0.5V

Description (Cont'd)

ON BOARD DIAGNOSIS LOGIC			
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	G[
(E): BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connectors     (The sensor circuit is open or shorted.)	
: 8th judgement flicker	voltage from the sensor.	A/T fluid temperature sensor	MA







### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

After the repair, perform the following procedure to confirm the malfunction is eliminated.

### (P) With CONSULT-II

Start engine.

- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).

### Without CONSULT-II

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis. Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)", AT-48.

ΑT

AX

FE

LC

SU

ST

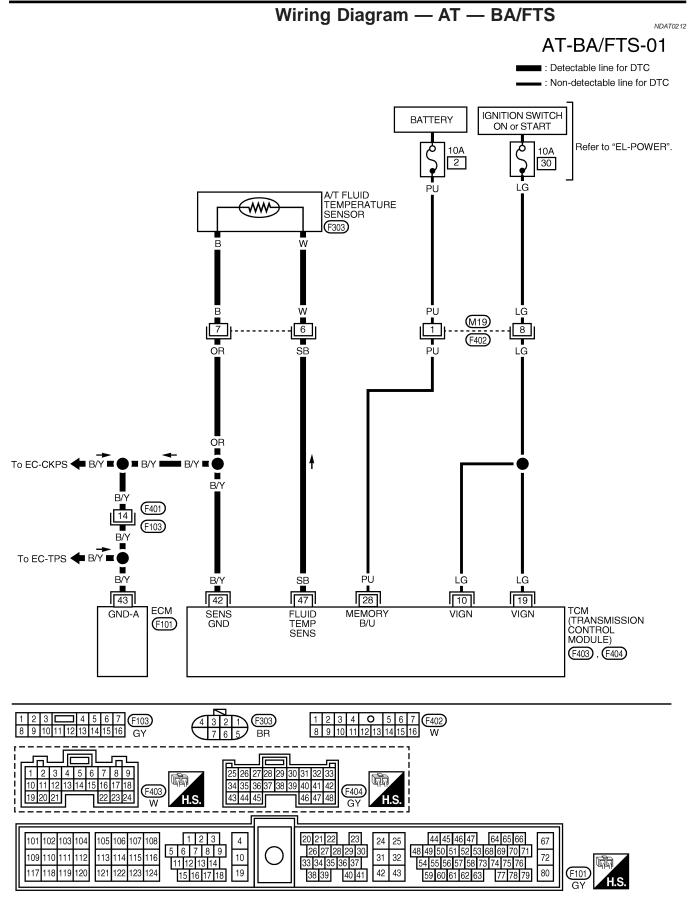
BT

HA

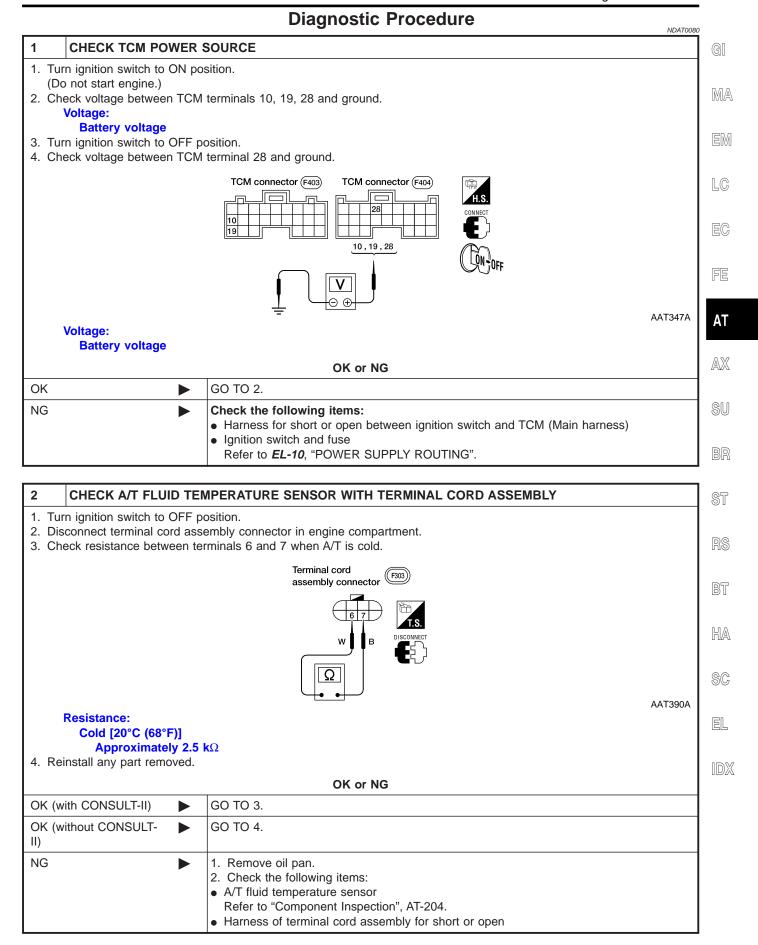
SC

EL

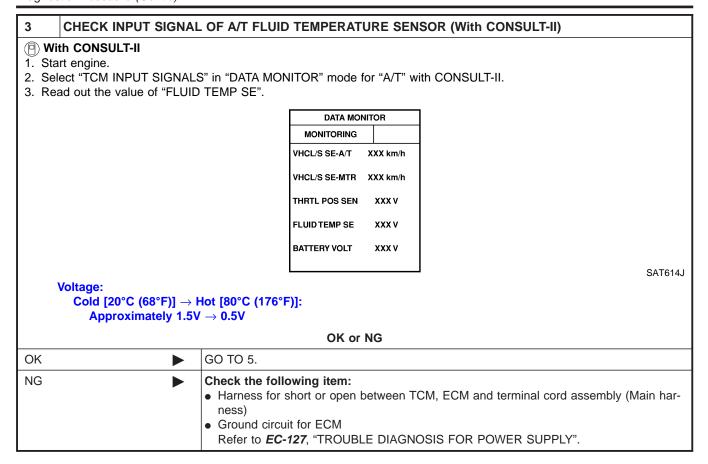
Wiring Diagram — AT — BA/FTS



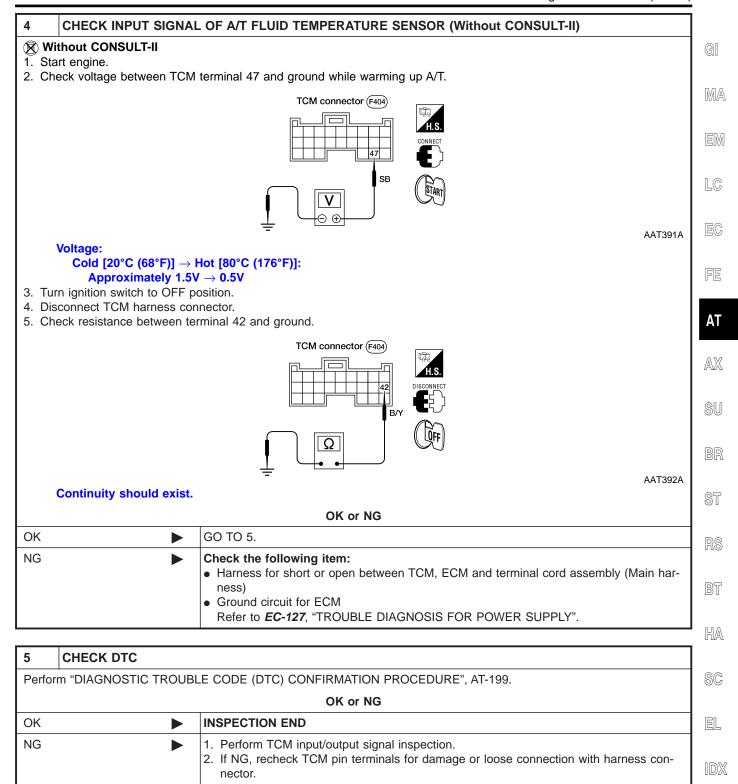
Diagnostic Procedure



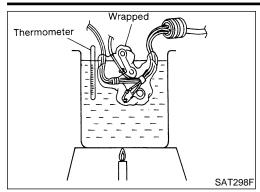
Diagnostic Procedure (Cont'd)



Diagnostic Procedure (Cont'd)



Component Inspection



## **Component Inspection** A/T FLUID TEMPERATURE SENSOR

=NDAT0081

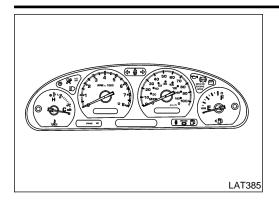
NDAT0081S01

- For removal, refer to "Control Valve Assembly and Accumulators", AT-270.
- Check resistance between two terminals while changing temperature as shown at left.

Temperature °C (°F)	Resistance (Approx.)
20 (68)	2.5 kΩ
80 (176)	0.3 kΩ

### DTC VEHICLE SPEED SENSOR-MTR

Description



## **Description**

The vehicle speed sensor-MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor-MTR.

G[

MA

EM

LG

### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NDAT0082S01

EC

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
40	G/Y	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

## AT

### ON BOARD DIAGNOSIS LOGIC

NDAT0082S02

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
: VHCL SPEED SEN-MTR	TCM does not receive the proper voltage	Harness or connectors  (The connect circuit is connected.)	
(a): 2nd judgement flicker	signal from the sensor.	<ul><li>(The sensor circuit is open or shorted.)</li><li>Vehicle speed sensor</li></ul>	



ST

RS

BT

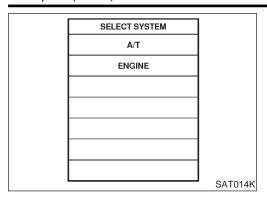
HA

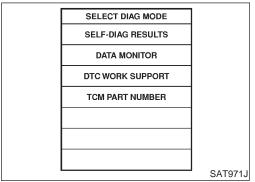
SC

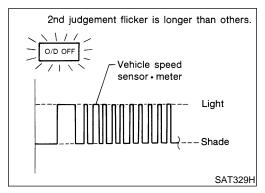
EL

### DTC VEHICLE SPEED SENSOR-MTR

#### Description (Cont'd)







## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NDAT0082S03

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

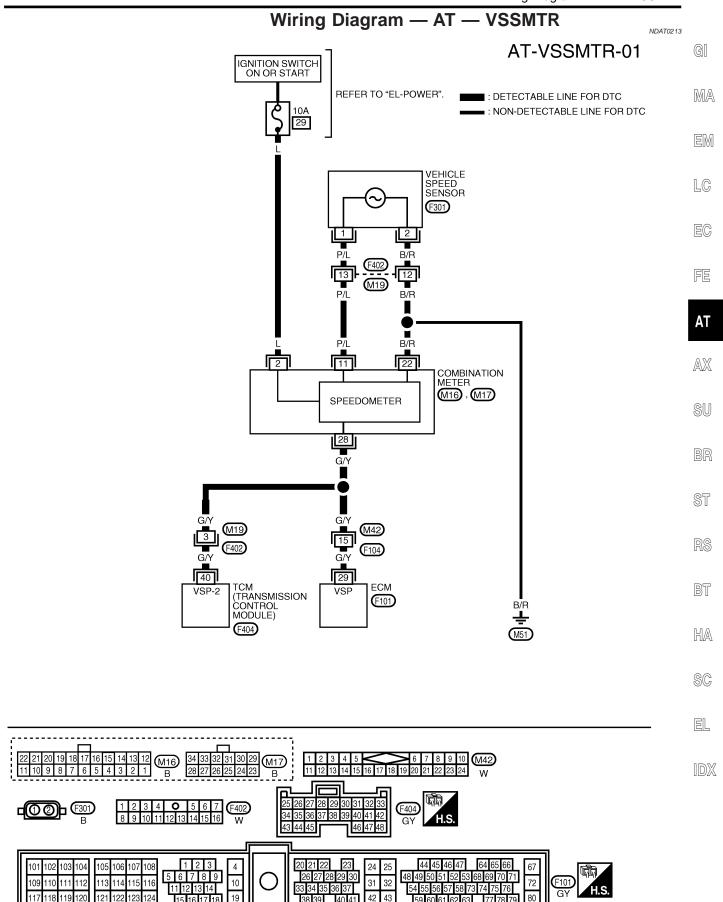
#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2) Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

### **⋈** Without CONSULT-II

- Start engine.
- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
   Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)", AT-48.

LAT324



## **Diagnostic Procedure**

NDAT0083

### 1 CHECK INPUT SIGNAL

### (II) With CONSULT-II

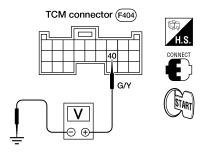
- 1. Start engine.
- 2. Select "TCM INPUT SIGNAL" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE-MTR" while driving. Check the value changes according to driving speed.

DATA MONITOR		
MONITORING		
VHCL/S SE-A/T	XXX km/h	
VHCL/S SE-MTR	XXX km/h	
THRTL POS SEN	xxx v	
FLUID TEMP SE	xxx v	
BATTERY VOLT	xxx v	

SAT614J

### Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



AAT393A

### Voltage:

Voltage varies between less than 1V and more than 4.5V.

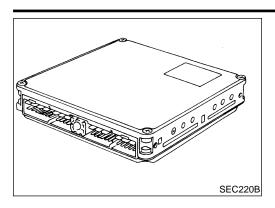
OK or NG

OK ▶	GO TO 2.
	Check the following items:  • Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to <i>EL-86</i> , "METERS AND GAUGES".  • Harness for short or open between TCM and vehicle speed sensor (Main harness)

2	CHECK DTC		
Perfor	rm "DIAGNOSTIC TROUBL	E CODE (DTC) CONFIRMATION PROCEDURE", AT-206.	
	OK or NG		
ОК	<b>•</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

### **CONTROL UNIT (RAM), CONTROL UNIT (ROM)**

Description



## **Description**

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

GI

MA

EM

LC

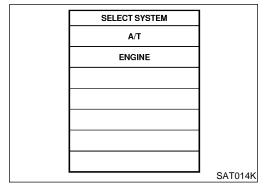
## **On Board Diagnosis Logic**

NDAT022

Diagnostic trouble code	Malfunction is detected when	Check Item (Possible Cause)
(E): CONTROL UNIT (RAM): CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM)	• TCM

ΑТ

FE



### **DTC Confirmation Procedure**

ND ATOSSO

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

BR

(P) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

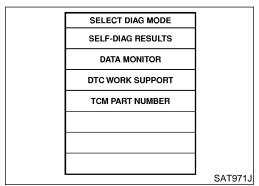
RS

BT

HA

SC

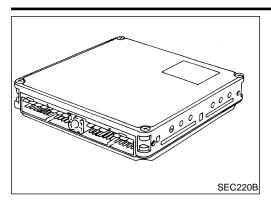
EL



## **CONTROL UNIT (RAM), CONTROL UNIT (ROM)**

Diagnostic Procedure

	Diagnostic Procedure			
1	INSPECTION STAR	Т		
	ith CONSULT-II rn ignition switch ON ar	nd se	elect "SELF DIAGNOSIS" mode for A/T with CONSULT-II.	
	2. Touch "ERASE".  3. Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".			
4. Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?				
Yes or No				
Yes	•	<b>&gt;</b>	Replace TCM.	
No	<b>•</b>	•	INSPECTION END	



## **Description**

The TCM consists of a microcomputer and connectors for signal input and output for power supply. The unit controls the A/T.

GI

MA

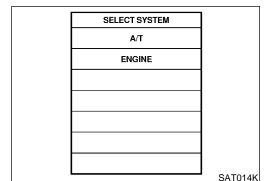
LC

## On Board Diagnosis Logic

Diagnosis trouble code	Malfunction is detected when	Check item (Possible cause)
(E): CONTROL UNIT (EEP ROM)	TCM memory (EEP ROM) is malfunctioning.	ТСМ

ΑT

FE



### **DTC Confirmation Procedure**

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

(P) With CONSULT-II

ST

- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- Start engine.

NOTE:

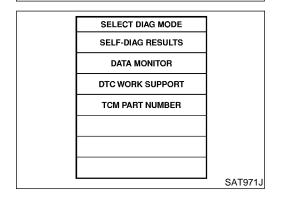
Run engine for at least 2 seconds at idle speed.

BT

HA

SC

EL



## **Diagnostic Procedure**

NDAT0220

|--|

- With CONSULT-II
- 1. Turn ignition switch "ON" and select "SELF-DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Move selector lever to "R" position.
- 3. Depress accelerator pedal (Full throttle position).
- 4. Touch "ERASE".
- 5. Turn ignition switch to "OFF" position for 10 seconds.

Perform DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE.

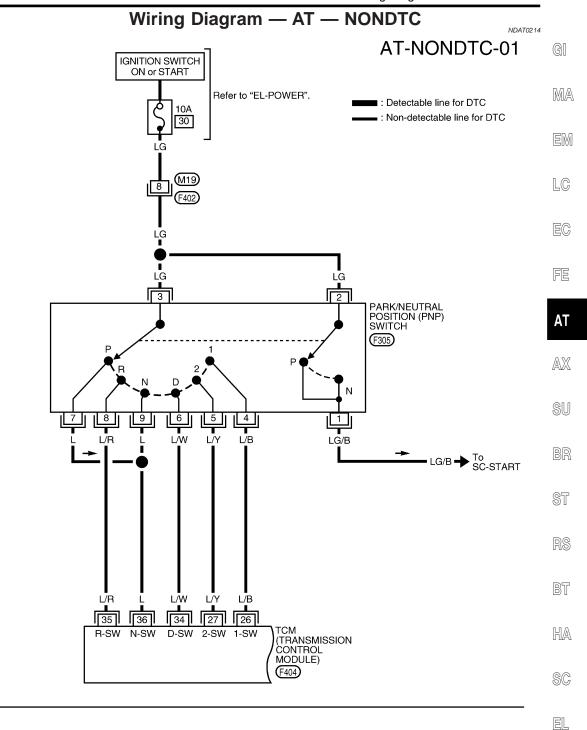
See previous page.

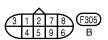
6. Is the "CONTROL UNIT (EEP ROM)" displayed again?

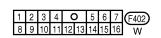
Yes	٥r	No

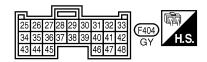
Yes	<b>&gt;</b>	Replace TCM.
No	<b>&gt;</b>	INSPECTION END

## TROUBLE DIAGNOSES FOR SYMPTOMS

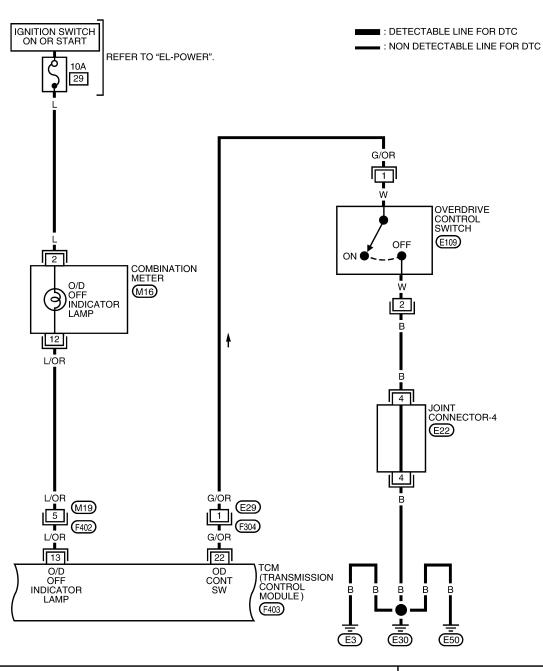


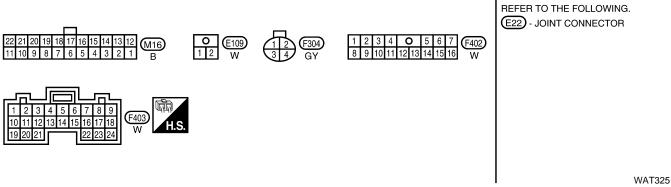


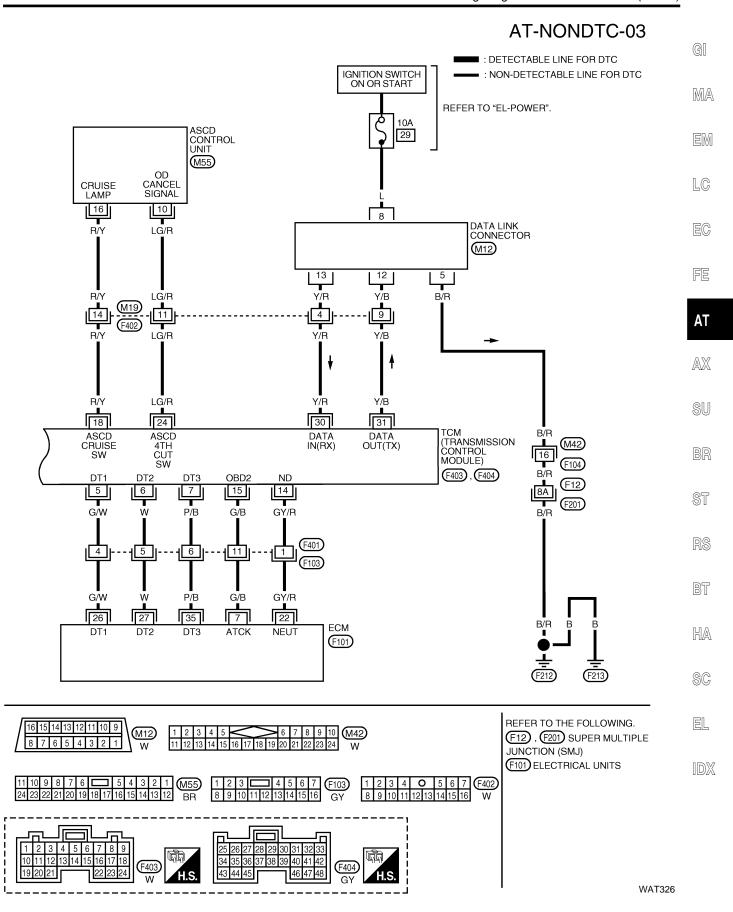




## AT-NONDTC-02

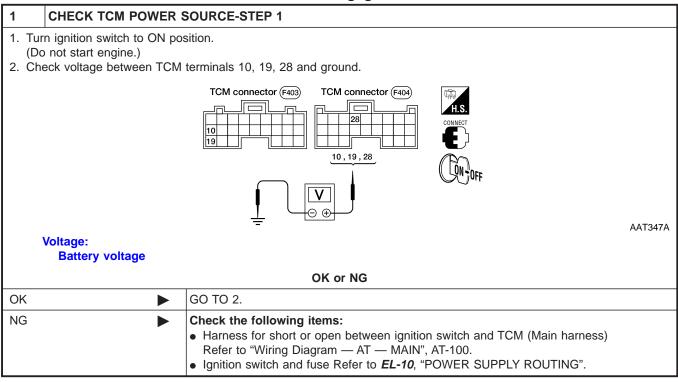


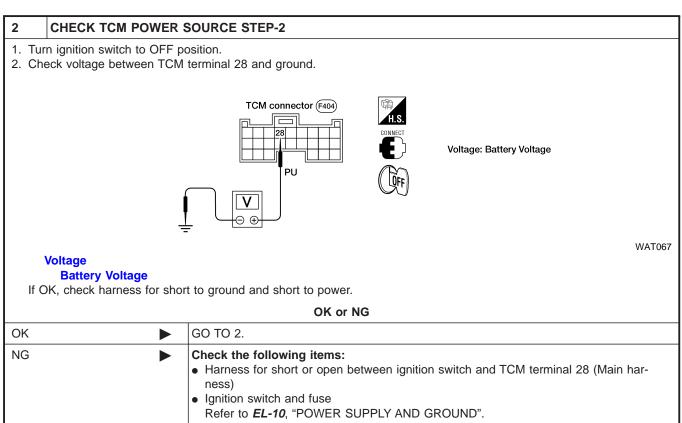




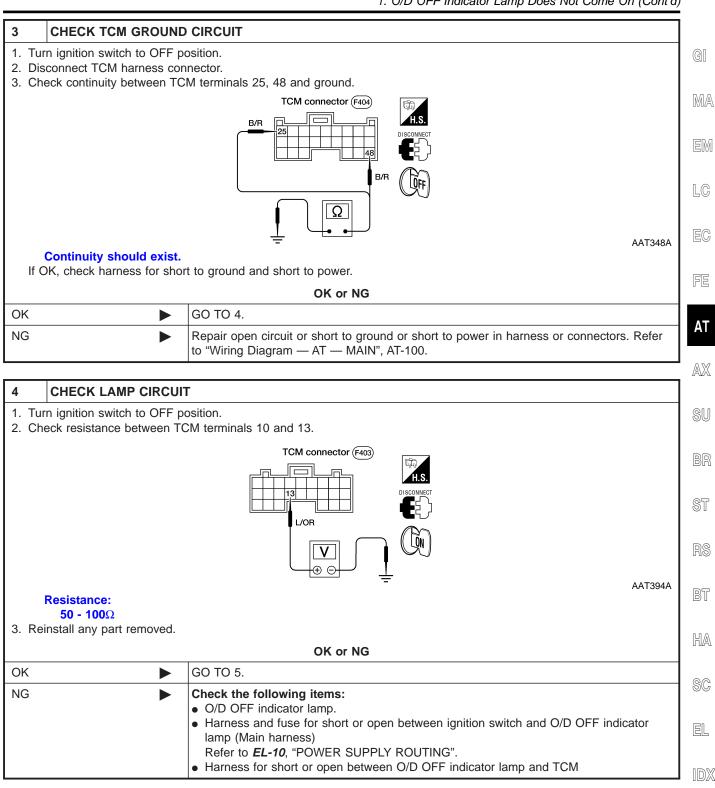
## 1. O/D OFF Indicator Lamp Does Not Come On SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.





1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)



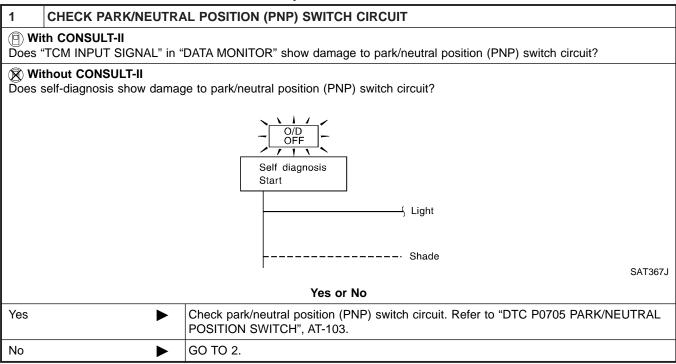
5	CHECK SYMPTOM				
Check	Check again.				
		OK or NG			
OK	<b>&gt;</b>	INSPECTION END			
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

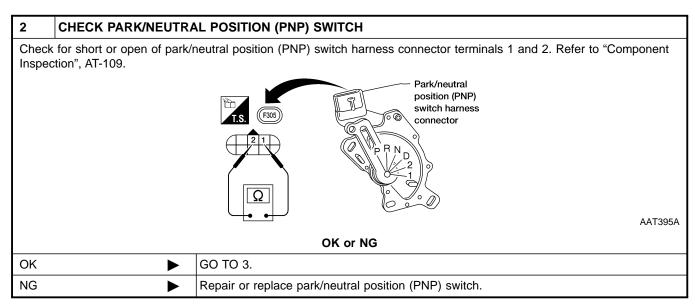
# 2. Engine Cannot Be Started In P and N Position

**SYMPTOM:** 

=NDAT0085

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.





3	CHECK STARTING SYS	STEM		
Check	Check starting system. Refer to <i>SC-10</i> , "System Description".			
	OK or NG			
ОК	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	Repair or replace damaged parts.		

3. In P Position, Vehicle Moves Forward or Backward When Pushed

# 3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

=NDAT0086 G

MA

EM

LC

EC

FE

SU

BR

ST

RS

BT

HA

SC

EL

Vehicle moves when it is pushed forward or backward with selector lever in P position.

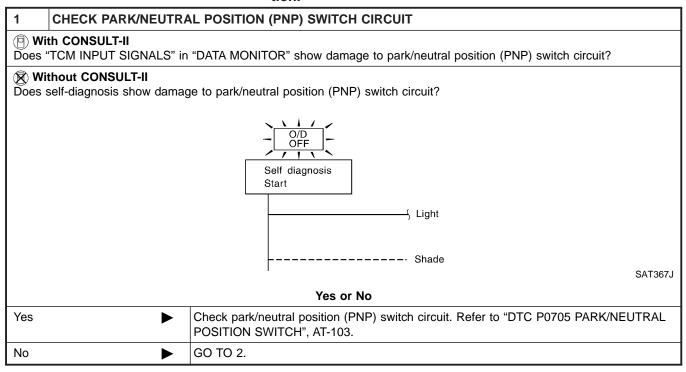
1	CHECK PARKING COMPONENTS	
Chec	k parking components. Refer to "OVERHAUL", AT-276 and "ASSEMBLY", AT-350.	
	Idler gear Parking pawl	
		SAT282F
	OK or NG	
OK	INSPECTION END	
NG	Repair or replace damaged parts.	

#### 4. In N Position, Vehicle Moves

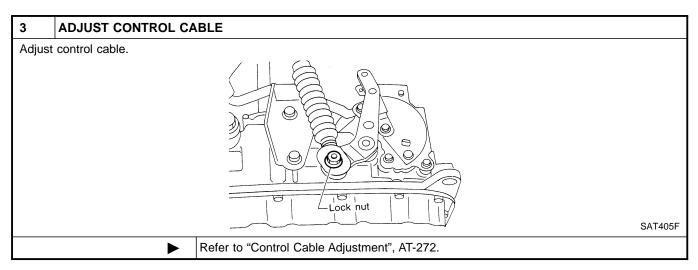
**SYMPTOM:** 

=NDAT0087

Vehicle moves forward or backward when selecting N position.

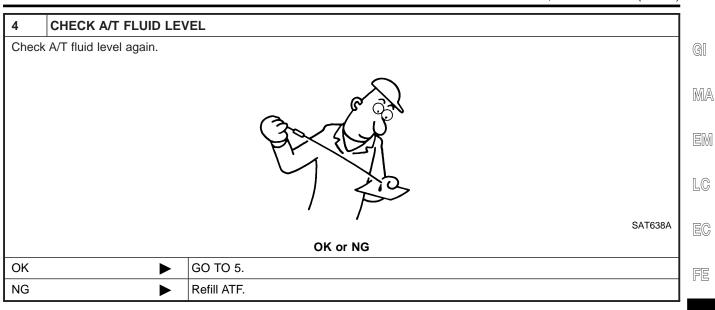


2	CHECK CONTROL LIN	KAGE			
Check	Check control cable. Refer to "Control Cable Adjustment", AT-272.				
		OK or NG			
OK	<b>&gt;</b>	GO TO 4.			
NG	<b>&gt;</b>	GO TO 3.			



4. In N Position, Vehicle Moves (Cont'd)

EL



Remove oil pan.     Check A/T fluid condition.	A) Sl
	SI.
	BF
	\$1
OK or NG	SAT171B
OK ► GO TO 6.	B1
NG  1. Disassemble A/T. 2. Check the following items: • Forward clutch assembly • Overrun clutch assembly • Reverse clutch assembly	HA

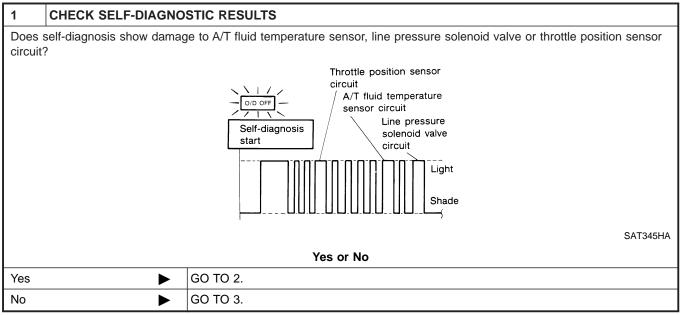
6	CHECK SYMPTOM		l
Chec	k again.		l
		OK or NG	l
OK	<b>&gt;</b>	INSPECTION END	l
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

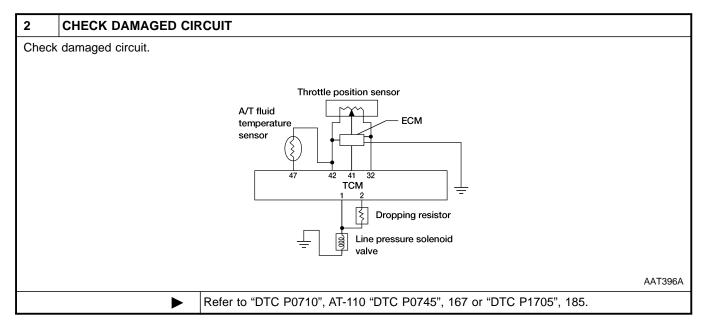
#### 5. Large Shock. $N \rightarrow R$ Position

**SYMPTOM:** 

There is large shock when changing from N to R position.

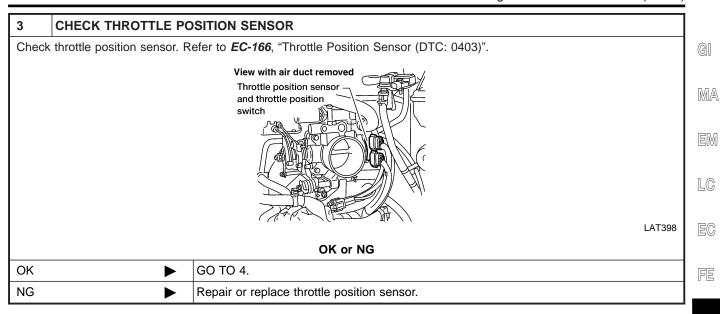
=NDAT0088





5. Large Shock.  $N \rightarrow R$  Position (Cont'd)

EL



4	CHECK LINE PRESSURE	A
Chec	k line pressure at idle with selector lever in D position. Refer to "Line Pressure Test", AT-65.	A
		SI
		BF
		S
	SAT494G	_
	OK or NG	R
OK	<b>▶</b> GO TO 5.	
NG	<ul> <li>1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>2. Check the following items:</li> </ul>	B
	<ul> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> </ul>	H
	Line pressure solenoid valve	S

5	CHECK SYMPTOM	
Check	c again.	
		OK or NG
OK	<b>•</b>	INSPECTION END
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>

6. Vehicle Does Not Creep Backward In R Position

## 6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

=NDAT0089

Vehicle does not creep backward when selecting R position.

1	CHECK A/T FLUID LEV	EL	
Chec	k A/T fluid level again.		
		$\sim$	
		<b>€</b> 3	
		3~ 1 V	
		1 20	
		· /	SAT638A
		OK or NG	2 300/ \
OK	<b>•</b>	GO TO 2.	
NG	<b>&gt;</b>	Refill ATF.	

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

EL

2 CHECK STALL R	EVOLUTION	7
Check stall revolution with	selector lever in 1 and R positions.	GI
		M
		E) L(
	OK or NG	E
OK		┨
OK in 1 position, NG in	<ul> <li>GO TO 3.</li> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> </ul>	
R position	<ul> <li>2. Check the following items:</li> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot</li> </ul>	A
	valve and pilot filter)  • Line pressure solenoid valve  3. Disassemble A/T.	
	<ul><li>4. Check the following items:</li><li>Oil pump assembly</li><li>Torque converter</li></ul>	Sl
	Reverse clutch assembly     High clutch assembly	BF
NG in both 1 and R positions	<ul> <li>1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>2. Check the following items:</li> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot</li> </ul>	\$1
	valve and pilot filter)  • Line pressure solenoid valve  3. Disassemble A/T.	R
	<ul><li>4. Check the following items:</li><li>Oil pump assembly</li><li>Torque converter</li></ul>	B1
	<ul> <li>Reverse clutch assembly</li> <li>High clutch assembly</li> <li>Low &amp; reverse brake assembly</li> </ul>	H
	Low one-way clutch	J SC

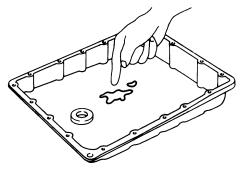
AT-225

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

#### **CHECK LINE PRESSURE** 3 Check line pressure at idle with selector lever in R position. Refer to "LINE PRESSURE TEST", AT-65. SAT494G OK or NG GO TO 4. OK 1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", NG AT-270. 2. Check the following items: • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following item: Oil pump assembly

#### 4 CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.



SAT171B

OK or NG		
OK	<b></b>	GO TO 5.
NG	•	<ol> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> <li>Line pressure solenoid valve</li> </ul> </li> <li>Disassemble A/T.</li> <li>Check the following items:         <ul> <li>Oil pump assembly</li> <li>Torque converter</li> <li>Reverse clutch assembly</li> <li>High clutch assembly</li> <li>Low &amp; reverse brake assembly</li> <li>Low one-way clutch</li> </ul> </li> </ol>

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

5	CHECK SYMPTOM		
Chec	k again.		] (
		OK or NG	
OK	<b>•</b>	INSPECTION END	1 0
NG	•	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

# 7. Vehicle Does Not Creep Forward in D, 2 or 1 Position

**SYMPTOM:** 

Vehicle does not creep forward when selecting D, 2 or 1 posi-

1	CHECK A/T FLUID LEVE	-	
Chec	ck A/T fluid level again.		
		A TOWN	
		SAT63	38A
		OK or NG	
ОК	<b>▶</b> G	O TO 2.	
NG	<b>▶</b> R	efill ATF.	

#### 2 CHECK STALL REVOLUTION

Check stall revolution with selector lever in D position. Refer to "Stall Test", AT-61.

• Torque converter



SVT403C

	SAT493G		
OK or NG			
OK	<b>▶</b> GO TO 3.		
NG	<ul> <li>1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>2. Check the following items: <ul> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> <li>Line pressure solenoid valve</li> <li>Disassemble A/T.</li> <li>Check the following items:</li> <li>Oil pump assembly</li> <li>Forward clutch assembly</li> <li>Forward one-way clutch</li> <li>Low one-way clutch</li> <li>Low &amp; reverse brake assembly</li> </ul> </li> </ul>		

7. Vehicle Does Not Creep Forward in D, 2 or 1 Position (Cont'd)

	7. Vehicle Does Not Creep Forward in D, 2 or 11 ostion (Conta	<u> </u>	
3 CHECK LINE PRESSU	3 CHECK LINE PRESSURE		
Check line pressure at idle with	selector lever in D position. Refer to "Line Pressure Test", AT-65.	GI	
	SAT494G	M/EN	
	OK or NG	EC	
OV.		1	
OK •	GO TO 4.	FE	
NG	1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.	l	
	2. Check the following items:	A1	
	Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve, and pilot filter)		
	valve and pilot filter)  • Line pressure solenoid valve	Δ2	
	3. Disassemble A/T.		
	4. Check the following item:  Oil pump assembly		
	Oil pullip assembly	S	
4 CHECK A/T FLUID CO	NDITION	1	
Remove oil pan.	NOTION	B	
Check A/T fluid condition.			
		S	
		R	
		U W	
		B	
		H	
	SAT171B		
	OK or NG	S	
OK •	GO TO 5.		
NG <b>&gt;</b>	1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators",	E	
	AT-270.		
	<ul><li>2. Check the following items:</li><li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot</li></ul>	n F	
	valve and pilot filter)		
	Line pressure solenoid valve     Disconnected A.T.		
	<ul><li>3. Disassemble A/T.</li><li>4. Check the following items:</li></ul>	1	
	Oil pump assembly	1	
	Forward clutch assembly	1	
	<ul><li>Forward one-way clutch</li><li>Low one-way clutch</li></ul>		
	Eow one-way clutch	1	

• Low & reverse brake assembly

• Torque converter

7. Vehicle Does Not Creep Forward in D, 2 or 1 Position (Cont'd)

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

8. Vehicle Cannot Be Started From D<sub>1</sub>

#### 8. Vehicle Cannot Be Started From D<sub>1</sub>

**SYMPTOM:** 

Vehicle cannot be started from  $D_1$  on Cruise test — Part 1.

=NDAT0091 GI

MA

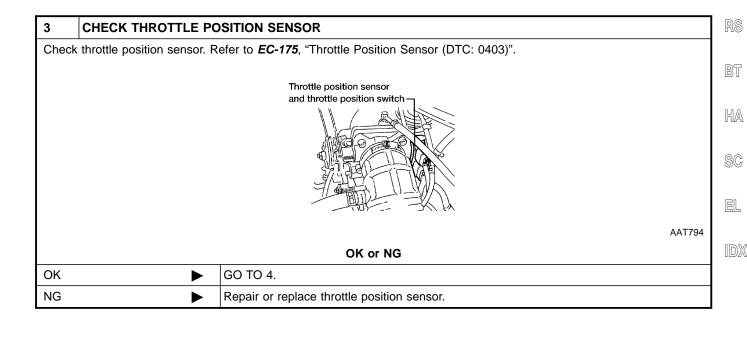
LC

FE

SU

1	CHECK SYMPTOM		
Is 6. V	Is 6. Vehicle Does Not Creep Backward In R Position OK?		
	Yes or No		
Yes	<b>&gt;</b>	GO TO 2.	
No	<b>&gt;</b>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-224.	

**CHECK SELF-DIAGNOSTIC RESULTS** Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test? Vehicle speed sensor·A/T (revolution sensor) Vehicle speed sensor•MTR Shift solenoid valve A Self-diagnosis Shift solenoid valve B - Light SAT934FB Yes or No Yes Check damaged circuit. Refer to "DTC P0720", AT-117 "DTC P0750", 173 "DTC P0755", 179 or "VHCL SPEED SEN-MTR", 205. GO TO 3.



No

8. Vehicle Cannot Be Started From D<sub>1</sub> (Cont'd)

# Check line pressure at stall point with selector lever in D position. Refer to "Line Pressure Test", AT-65. SAT494G OK GO TO 6. NG GO TO 5.

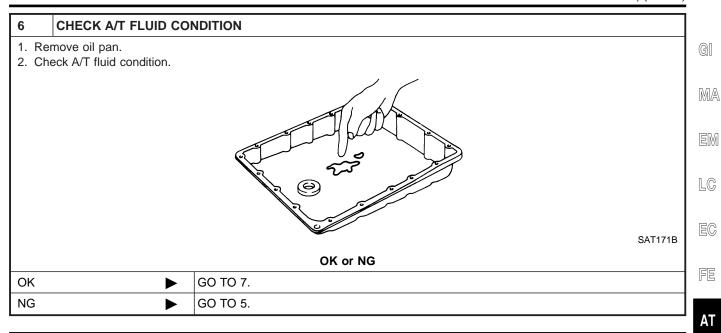
#### 5 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

OK	or	NG
----	----	----

OK •	GO TO 8.
NG ►	Repair or replace damaged parts.

8. Vehicle Cannot Be Started From D<sub>1</sub> (Cont'd)



7	7 DETECT MALFUNCTIONING ITEM		
<ul><li>2. Che</li><li>Shift</li><li>Shift</li><li>Shift</li><li>Shift</li><li>Pilot</li></ul>	<ol> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Shift valve A</li> <li>Shift valve B</li> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Pilot valve</li> <li>Pilot filter</li> </ul> </li> </ol>		
OK or NG			
ОК	OK ▶ GO TO 8.		
NG	NG Repair or replace damage parts.		

8	CHECK SYMPTOM		
Chec	k again.		1
		OK or NG	l
OK	<b>•</b>	INSPECTION END	1
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

EL

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  or Does Not Kickdown:  $D_4 \rightarrow D_2$ 

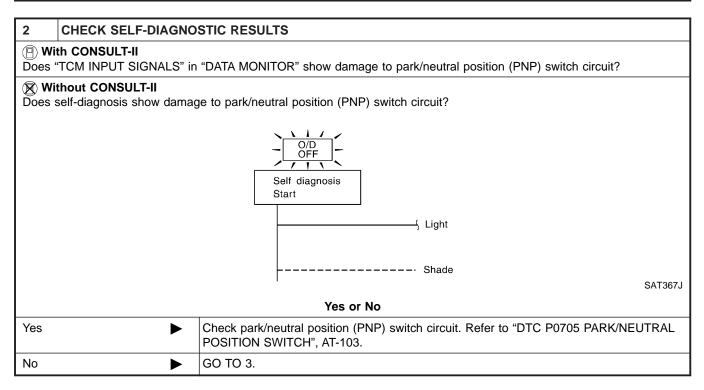
# 9. A/T Does Not Shift: $D_1 \to D_2$ or Does Not Kickdown: $D_4 \to D_2$

**SYMPTOM:** 

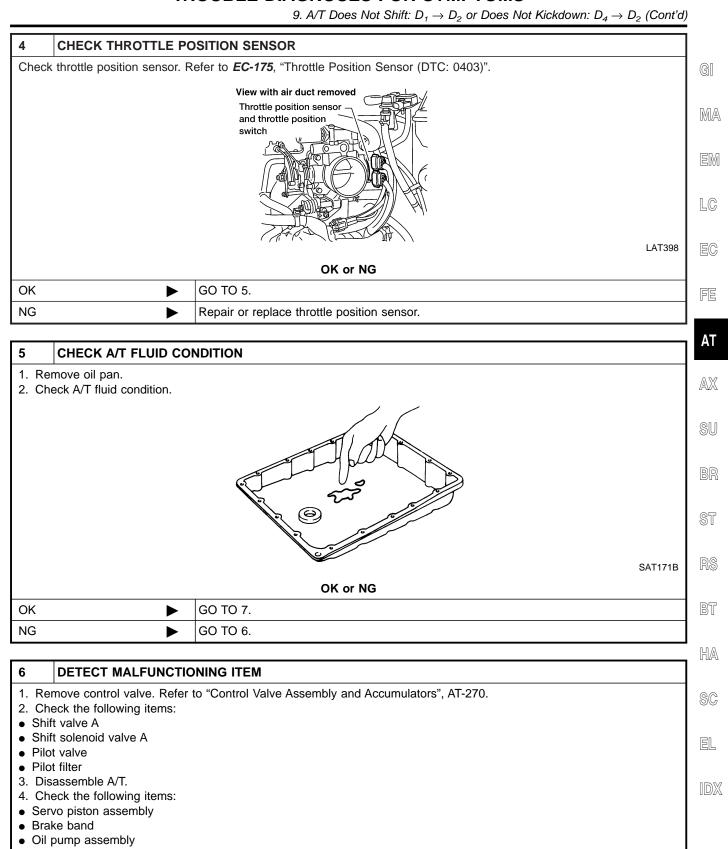
=NDAT0092

A/T does not shift from  $D_1$  to  $D_2$  at the specified speed. A/T does not shift from  $D_4$  to  $D_2$  when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM		
Are 7.	Are 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D <sub>1</sub> OK?		
	Yes or No		
Yes	<b>&gt;</b>	GO TO 2.	
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From $D_1$ ", AT-228, AT-231.	



3	CHECK VEHICLE SPEE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT	
	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SENSOR)" and "DTC VHCL SPEED SEN·MTR", AT-117, AT-205.		
	OK or NG		
OK	<b>&gt;</b>	GO TO 4.	
NG	<b>&gt;</b>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	



AT-235

OK or NG

Repair or replace damaged parts.

GO TO 8.

OK NG

9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  or Does Not Kickdown:  $D_4 \rightarrow D_2$  (Cont'd)

7	DETECT MALFUNCTIONING ITEM		
2. Cł • Sh • Sh • Pile	<ol> <li>Remove control valve. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Shift valve A</li> <li>Shift solenoid valve A</li> <li>Pilot valve</li> <li>Pilot filter</li> </ul> </li> </ol>		
	OK or NG		
ОК	OK ▶ GO TO 8.		
NG	<b>•</b>	Repair or replace damaged parts.	

8	CHECK SYMPTOM	
Chec	Check again.	
		OK or NG
OK	<b>•</b>	INSPECTION END
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>

10. A/T Does Not Shift:  $D_2 \rightarrow D_3$ 

#### 10. A/T Does Not Shift: $D_2 \rightarrow D_3$

**SYMPTOM:** 

=NDAT0093

GI

MA

LC

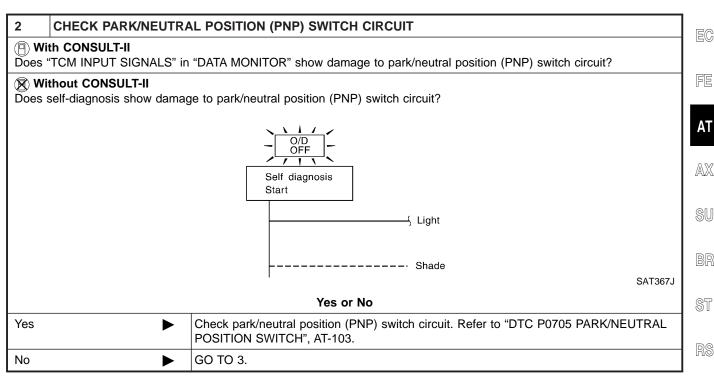
BT

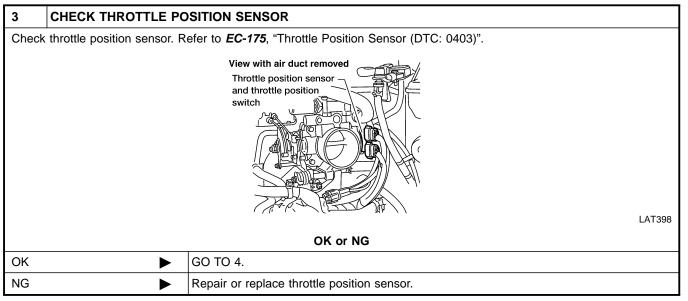
HA

SC

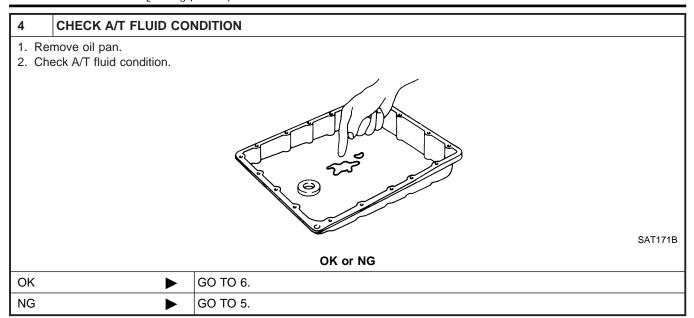
A/T does not shift from D<sub>2</sub> to D<sub>3</sub> at the specified speed.

1	CHECK SYMPTOM	
Are 7.	Are 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D <sub>1</sub> OK?	
	Yes or No	
Yes	<b>&gt;</b>	GO TO 2.
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-228, AT-231.





10. A/T Does Not Shift:  $D_2 \rightarrow D_3$  (Cont'd)



#### 5 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- High clutch assembly
- Oil pump assembly

	OK or NG
OK •	GO TO 7.
NG <b>▶</b>	Repair or replace damaged parts.

#### 6 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter

oĸ	or	NG

OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

10. A/T Does Not Shift:  $D_2 \rightarrow D_3$  (Cont'd)

7	CHECK SYMPTOM		
Check	k again.		
		OK or NG	
OK	<b>•</b>	INSPECTION END	
NG	•	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

LC

EC

FE

AT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

AT-239

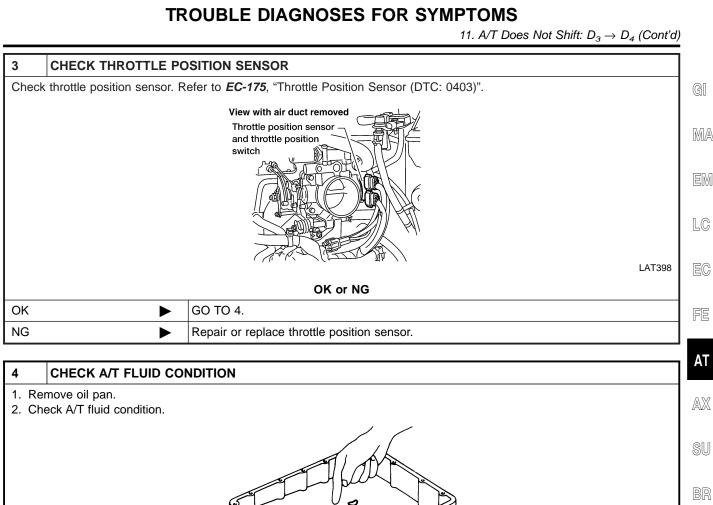
### 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

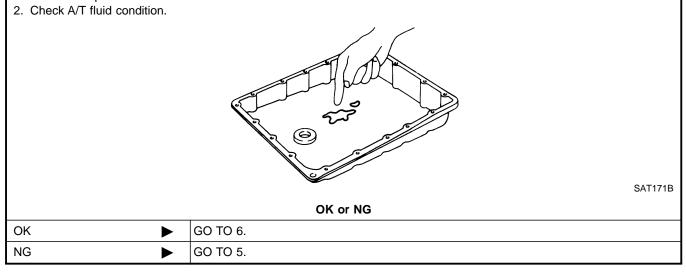
=NDAT0094

- A/T does not shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed.
- A/T must be warm before D<sub>3</sub> to D<sub>4</sub> shift will occur.

1	CHECK SYMPTOM		
Are 7.	Are 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position and 8. Vehicle Cannot Be Started From D <sub>1</sub> OK?		
	Yes or No		
Yes	<b>•</b>	GO TO 2.	
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position", AT-228 and "8. Vehicle Cannot Be Started From $D_1$ ", AT-231.	

#### **CHECK SELF-DIAGNOSTIC RESULTS** (P) With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to any of the following circuits? • Park/neutral position (PNP) switch · Overdrive control switch • A/T fluid temperature sensor • Vehicle speed sensor-A/T (revolution sensor) Shift solenoid valve A or B Vehicle speed sensor·MTR (R) Without CONSULT-II Does self-diagnosis, after cruise test, show damage to any of the following circuits? • Park/neutral position (PNP) switch • Overdrive control switch • A/T fluid temperature sensor • Vehicle speed sensor-A/T (revolution sensor) Shift solenoid valve A or B • Vehicle speed sensor-MTR Vehicle speed sensor A/T (revolution sensor) Vehicle speed sensor • MTR Shift solenoid valve A Shift solenoid valve B Self-diagnosis A/T fluid temperature start sensor - Light Liaht SAT363HC Yes or No Check damaged circuit. Refer to "DTC P0705" AT-103, "DTC P0710", AT-110, "DTC Yes P0720", AT-117, "DTC P0750", AT-173, "DTC P0755", AT-179, or VHCL SPEED SEN-MTR", AT-205. No GO TO 3.



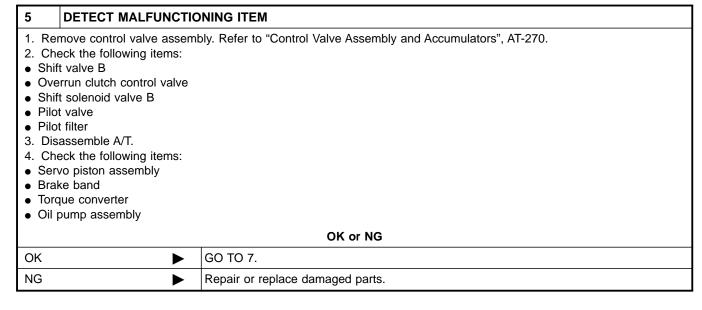


BT

HA

SC

EL



11. A/T Does Not Shift:  $D_3 \rightarrow D_4$  (Cont'd)

# 6 DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270. 2. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter OK or NG OK Repair or replace damaged parts.

7	CHECK SYMPTOM	
Check	Check again.	
		OK or NG
OK	<b>•</b>	INSPECTION END
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>

12. A/T Does Not Perform Lock-up

#### 12. A/T Does Not Perform Lock-up

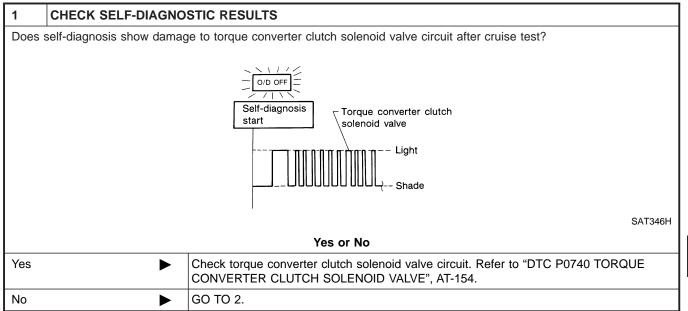
**SYMPTOM:** 

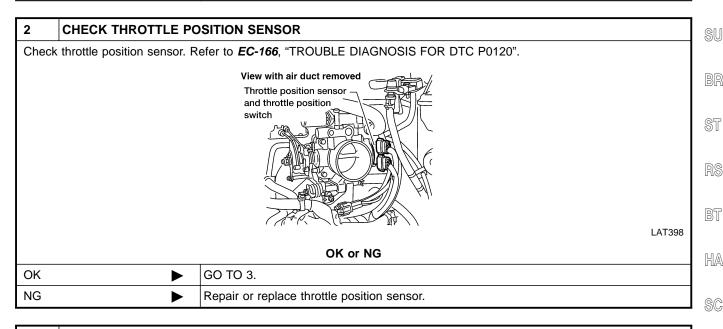
=NDAT0095

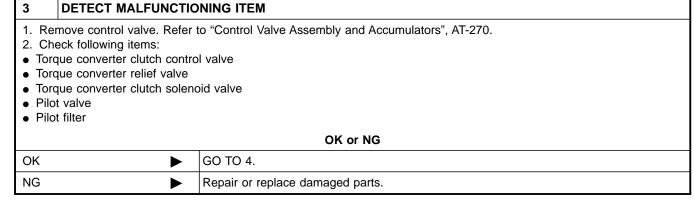
GI

MA

A/T does not perform lock-up at the specified speed.







12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

13. A/T Does Not Hold Lock-up Condition

=NDAT0096

MA

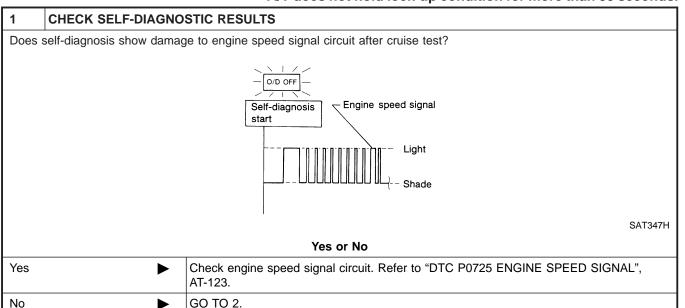
FE

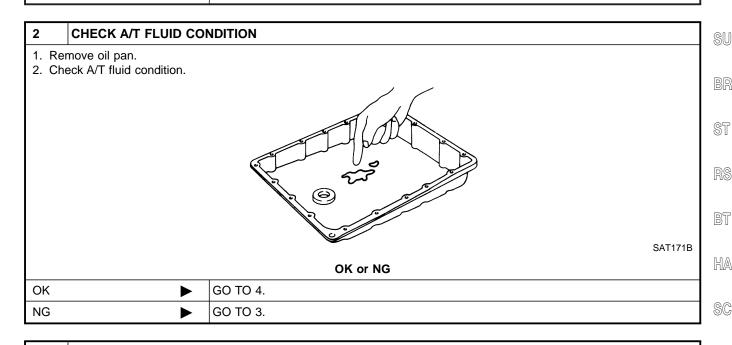
EL

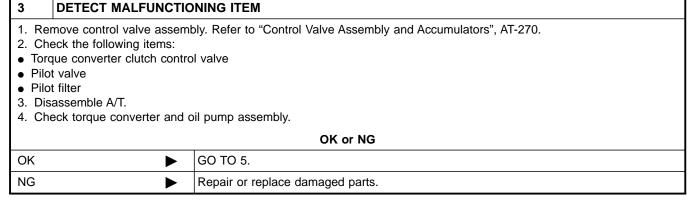
#### 13. A/T Does Not Hold Lock-up Condition

**SYMPTOM:** 

A/T does not hold lock-up condition for more than 30 seconds.







13. A/T Does Not Hold Lock-up Condition (Cont'd)

4	DETECT MALFUNCTI	ONING ITEM
<ul><li>2. Ch</li><li>Toro</li><li>Pilo</li></ul>	<ol> <li>Remove control valve assembly. Refer to "Control Valve Assembly and Accumulators", AT-270.</li> <li>Check the following items:         <ul> <li>Torque converter clutch control valve</li> <li>Pilot valve</li> <li>Pilot filter</li> </ul> </li> </ol>	
	OK or NG	
OK	<b>&gt;</b>	GO TO 5.
NG	<b>•</b>	Repair or replace damaged parts.

5	CHECK SYMPTOM	
Checl	Check again.	
	OK or NG	
OK	<b>•</b>	INSPECTION END
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>

#### 14. Lock-up Is Not Released

SYMPTOM:

=NDAT0097

GI

MA

EM

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

Lock-up is not released when accelerator pedal is released.

1	CHECK THROTTLE POSITION SWITCH CIRCUIT	
	With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to closed throttle position switch circuit?	
	hout CONSULT-II self-diagnosis show damage to closed throttle position switch circuit?	
	Self diagnosis Start  Light  Shade	
	Yes or No	
Yes	Check closed throttle position switch circuit. Refer to "DTC P1705 THROTTLE POSITION SENSOR", AT-185.	
No	<b>▶</b> GO TO 2.	

2	CHECK SYMPTOM		]	
Check	Check again.			
	OK or NG			
OK	<b>•</b>	INSPECTION END	1	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

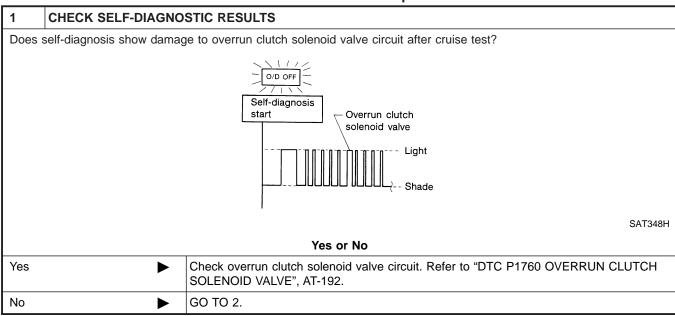
15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ )

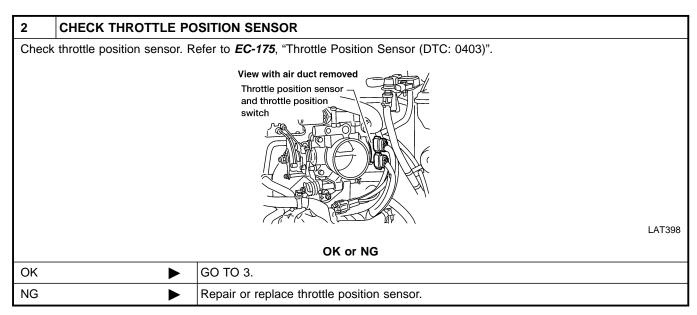
# 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ )

**SYMPTOM:** 

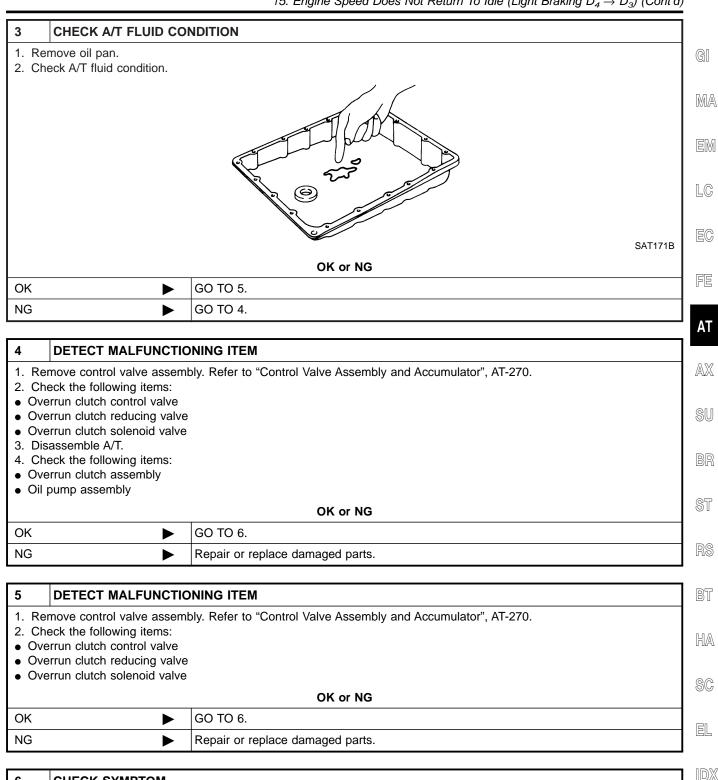
=NDAT0098

- Engine speed does not smoothly return to idle when A/T shifts from D<sub>4</sub> to D<sub>3</sub>.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.





15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ ) (Cont'd)



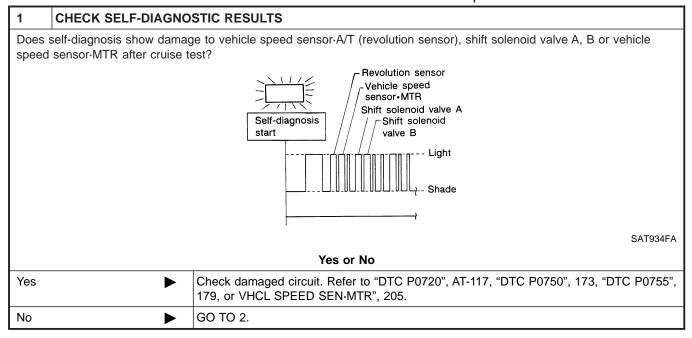
6	CHECK SYMPTOM				
Checl	Check again.				
	OK or NG				
OK	<b>•</b>	INSPECTION END			
NG	<b>&gt;</b>	Perform TCM input/output signal inspection.     If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

#### 16. Vehicle Does Not Start From D<sub>1</sub>

**SYMPTOM:** 

Vehicle does not start from  $D_1$  on Cruise test — Part 2.

=NDAT0099



2	CHECK SYMPTOM				
Check	Check again.				
	OK or NG				
ОК	<b>&gt;</b>	Go to "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-231.			
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

17. A/T Does Not Shift:  $D_4 \rightarrow D_3$ , When Overdrive Control Switch ON  $\rightarrow$  OFF

# 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ , When Overdrive Control Switch ON $\rightarrow$ OFF

SYMPTOM:

=NDAT0100

GI

BR

ST

BT

HA

SC

EL

A/T does not shift from  $\mathrm{D_4}$  to  $\mathrm{D_3}$  when changing overdrive control switch to OFF position.

control switch to OFF position.		_ MA	
1	CHECK OVERDRIVE SWITCH CIRCUIT		
	With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit?		
	Vithout CONSULT-II s self-diagnosis show damage to overdrive control switch circuit?	LC	
	O/D OFF	EC	
	Self diagnosis Start	FE	
		AT	
	Shade SAT367J	AX	
	Yes or No		
Yes	► Check overdrive control switch circuit. Refer to "DTC P0705", AT-103.	SU	
No	Go to "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ", AT-237.		

18. A/T Does Not Shift:  $D_3 \rightarrow 2_2$ , When Selector Lever  $D \rightarrow 2$  Position

# 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$ , When Selector Lever $D \rightarrow 2$ Position

**SYMPTOM:** 

A/T does not shift from  ${\rm D_3}$  to  ${\rm 2_2}$  when changing selector lever from D to 2 position.

1	CHECK PARK/NEUTRA	AL POSITION (PNP) SWITCH CIRCUIT			
	With CONSULT-II     Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?				
	Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?				
		Self diagnosis Start  Light Shade			
Yes or No					
Yes	<b>&gt;</b>	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705 PARK/NEUTRAL POSITION SWITCH", AT-103.			
No	<b></b>	Go to "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-234.			

19. A/T Does Not Shift:  $2_2 \rightarrow 1_1$ , When Selector Lever  $2 \rightarrow 1$  Position

GI

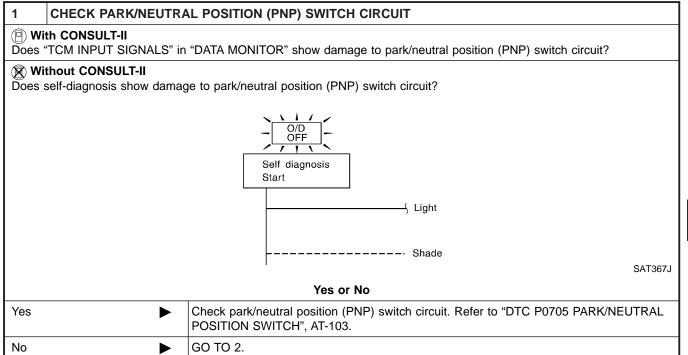
MA

EM

# 19. A/T Does Not Shift: $2_2 \rightarrow 1_1$ , When Selector Lever $2 \rightarrow 1$ Position

**SYMPTOM:** 

A/T does not shift from 2<sub>2</sub> to 1<sub>1</sub> when changing selector lever from 2 to 1 position.



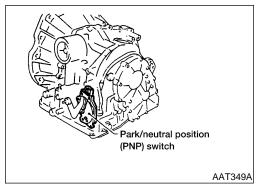
2	CHECK SYMPTOM		
Che	ck again.		
		(2 <sub>2</sub> )	F
		R N D D 2	
		1 1, Engine brake	
		AAT159A	7
		OK or NG	4
OK	<b>&gt;</b>	INSPECTION END	
NG	•	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

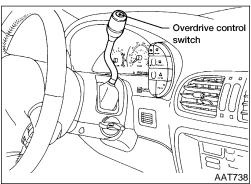
# 20. Vehicle Does Not Decelerate By Engine Brake

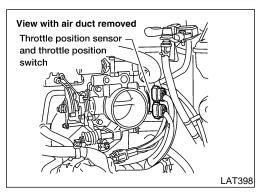
**SYMPTOM:** 

Vehicle does not decelerate by engine brake when shifting from  $2_2$  ( $1_2$ ) to  $1_4$ .

1	CHECK SYMPTOM			
Is 6. Vehicle Does Not Creep Backward In R Position OK?				
	Yes or No			
Yes	Yes $lacksquare$ Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ )", AT-248.			
No	<b>&gt;</b>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-224.		







# 21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)

**SYMPTOM:** 

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

### DESCRIPTION

NDAT0104S01

Park/neutral position (PNP) switch
The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

- Overdrive control switch
   Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.
- Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

### **DIAGNOSTIC PROCEDURE**

### NOTE:

=NDAT0104S02

The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

ve G

RS

BT

HA

SC

EL

1 CHECK	ARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)	M	
(E) With CONSU			
(Do not start 2. Select "TCM	NPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.	E	
	R, D, 2 and 1 position switches moving selector lever to each position. signal of the selector lever position is indicated properly.	L(	
	DATA MONITOR		
	MONITORING	E(	
	PN POSI SW OFF		
	R POSITION SW OFF	FE	
	D POSITION SW OFF		
	2 POSITION SW ON	ΑT	
	1 POSITION SW OFF		
	SAT701J		
	OK or NG		
OK	▶ GO TO 3.	SI	
NG	switch (Main harness)	BF	
	<ul> <li>Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)</li> </ul>		

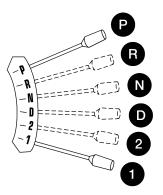
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

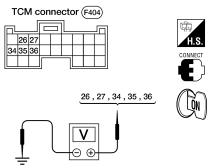
### CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II)

### Without CONSULT-II

2

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.





AAT350A

### Voltage:

**B**: Battery voltage

0: 0V

Lever position	Terminal No.				
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

MTBL0119

OK	٥r	NG
UN	OI	NG

OK ▶	GO TO 4.
NG	<ul> <li>Check the following items:</li> <li>Park/neutral position (PNP) switch (Refer to "Component Inspection", AT-261.)</li> <li>Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)</li> <li>Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)</li> </ul>

21. TCM Self-a	diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)	
3 CHECK (	OVERDRIVE CONTROL SWITCH CIRCUIT (With CONSULT-II)	
With CONSU   Turn ignition so (Do not start of Select "TCM I   Read out "OV Check the signification of the start of the	JLT-II switch to "ON" position.	GI MA
(Overdrive cor		EM
	DATA MONITOR MONITORING	
	ENGINE SPEED XXX rpm	LC
	TURBINE REV XXX rpm	EG
	OVERDRIVE SW ON	
	PN POSI SW OFF	FE
	R POSITION SW OFF	
	SAT645J	AT
	OK or NG	
OK	▶ GO TO 5.	AX
NG	<ul> <li>Check the following items:</li> <li>Overdrive control switch (Refer to "Component Inspection", AT-261.)</li> <li>Harness for short or open between TCM and overdrive control switch (Main harness)</li> <li>Harness of ground circuit for overdrive control switch (Main harness) for short or open</li> </ul>	SU
		BR
		ST
		RS
		BT
		HA

SC

EL

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

### 4 CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (Without CONSULT-II) Without CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM terminal 22 and ground when overdrive control switch is ON and OFF. TCM connector (F403) G/OR AAT397A Switch position Voltage Battery voltage ON OFF 1V or less MTBL0106 OK or NG GO TO 6. OK NG Check the following items: • Overdrive control switch (Refer to "Component Inspection", AT-261.) • Harness for short or open between TCM and overdrive control switch (Main harness) • Harness of ground circuit for overdrive control switch (Main harness) for short or open

21. TCM Self-diagnosis D	oes Not Activate (PNF	P, Overdrive Contro	l and Throttle Posit	ion Switches Circuit Checks) (Cont'd	) -
5 CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)					
With CONSULT-II  1. Turn ignition switch to ON position.					GI
(Do not start engine.) 2. Select "TCM INPUT SIG 3. Read out "CLOSED THL Check the signal of throt	/SW" and "W/O THRL	./P-SW" depressing			MA
Shook and dighter of amov	pod	DATA MONITOR			EM
		MONITORING			
		POWERSHIFT SW OF			LC
		CLOSED THL/SW OF W/O THRL/P-SW OF			EC
		HOLD SW OF			
		BRAKE SW OI	1		FE
				SAT702J	
	Accelerator	Data	monitor	1	AT
	pedal condition	CLOSED THL/SW	W/O THRL/P-SW		
	Released Fully depressed	ON OFF	OFF ON	-	$\mathbb{A}\mathbb{X}$
	t any depressed	<u> </u>	T CIV	MTBL0011	
		OK or NG			SU
ОК	► GO TO 7.				
NG	Check the follo		to "Component Ins	pection", AT-261.	BR
	<ul> <li>Harness for short or open between ignition switch and throttle position switch (Main harness)</li> <li>Harness for short or open between throttle position switch and TCM (Main harness)</li> </ul>				ST
	• Harriess 101 3	non open betwe	on anothe position	omen and row (want hartess)	
					RS
					BT

HA

SC

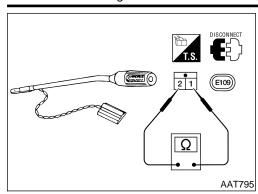
EL

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

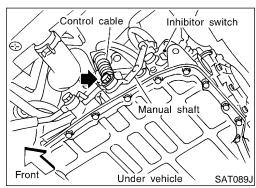
### 6 CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II) Without CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine) TCM connector (F403) AAT383A Voltage Accelerator pedal condition Terminal No. 17 Terminal No. 16 Released Battery voltage 1V or less Fully depressed 1V or less Battery voltage MTBL0120 OK or NG OK GO TO 7. NG Check the following items: • Throttle position switch. Refer to "Component Inspection", AT-261. • Harness for short or open between ignition switch and throttle position switch (Main harness) • Harness for short or open between throttle position switch and TCM (Main harness)

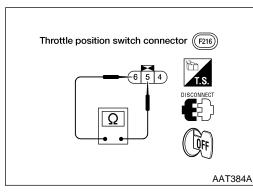
7	CHECK DTC				
Perfori	Perform Diagnostic procedure, AT-255.				
	OK or NG				
OK	OK INSPECTION END				
NG					

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



# Park/neutral position (PNP) switch (PNP) switch (P305) (PNP) switch (P305) (P305) (PNP) switch (P305) (P305) (PNP) switch (





# COMPONENT INSPECTION Overdrive Control Switch

=NDAT0104S03

NDAT0104S0301

Check continuity between two terminals.

Switch position	Continuity
ON	No
OFF	Yes

### Park/Neutral Position (PNP) Switch

----

1. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

EC

LC

GI

MA

Lever position	Termir	nal No.
Р	3 — 7	1 — 2
R	3 — 8	
N	3 — 9	1 — 2
D	3 — 6	
2	3 — 5	
1	3 — 4	

AT

FE

 $\mathbb{A}\mathbb{X}$ 

SU

BR

\$T

)(Q

- 2. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- BT
- 3. If OK on step 2, adjust manual control cable. Refer to AT-272.
- 4. If NG on step 2, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step 1.



HA

- 5. If OK on step 4, adjust park/neutral position (PNP) switch. Refer to AT-271.
  - tori.
- 6. If NG on step 4, replace park/neutral position (PNP) switch.

EL

NDAT0104S0303

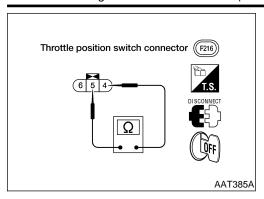
# Throttle Position Switch Closed throttle position switch (idle position)

Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

To adjust closed throttle position switch, refer to *EC-88*, "Basic Inspection".

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



### Wide open throttle position switch

Check continuity between terminals 4 and 5.

Accelerator pedal condition	Continuity	
Released	No	
Depressed	Yes	

### **Description**

NDAT0105

- The mechanical key interlock mechanism also operates as a shift lock:
   With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.
- GI

With the key removed, the selector lever cannot be shifted from P to any other position. The key cannot be removed unless the selector lever is placed in P.

- MA
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.
- EM

LC

EC

FE

### ΑT

SU

BR

ST

RS

BT

HA

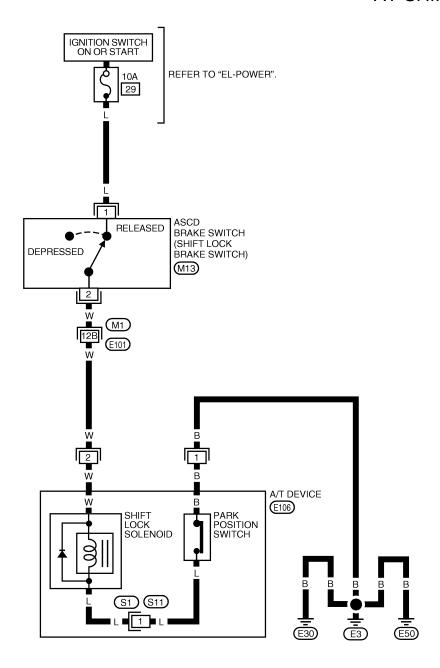
SC

EL

### Wiring Diagram — SHIFT —

NDAT0108

### AT-SHIFT-01









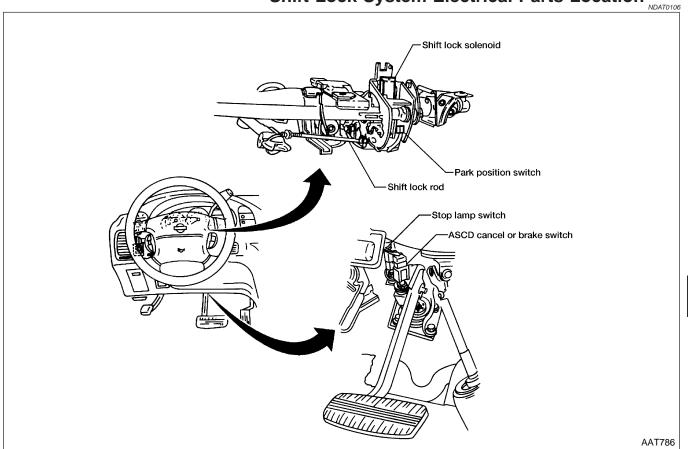
REFER TO THE FOLLOWING.

(M1), (E101) - SUPER MULTIPLE
JUNCTION (SMJ)

\*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF EL SECTION.

WAT327

### **Shift Lock System Electrical Parts Location**



### Removal

### SHIFT LOCK SOLENOID

NDAT0107S01

- 1. Remove lower instrument cover LH and knee protector.
- 2. Remove heater duct.
- 3. Remove steering column covers.
- 4. Disconnect position indicator wire.
- 5. Remove four nuts attaching steering column.
- 6. Disconnect shift lock rod.
- 7. Remove shift control cable.
- 8. Disconnect ignition switch connector.
- 9. Remove two bolts attaching shift control tube and remove shift control tube.
- 10. Remove two screws from shift lock solenoid and two screws from park position switch.

### SHIFT LOCK ROD

1. Turn ignition key to ACC position.

- 2. Unlock slider by squeezing lock tabs.
- 3. Remove shift lock rod from key interlock rod.
- For removal of key interlock rod, refer to **ST-13**, "Disassembly and Assembly".

GI

MA

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

ST

38

RT

HA

SC

EL

### **Diagnostic Procedure**

### **SYMPTOM 1:**

 Selector lever cannot be moved from P position with key in ON position and brake pedal applied.

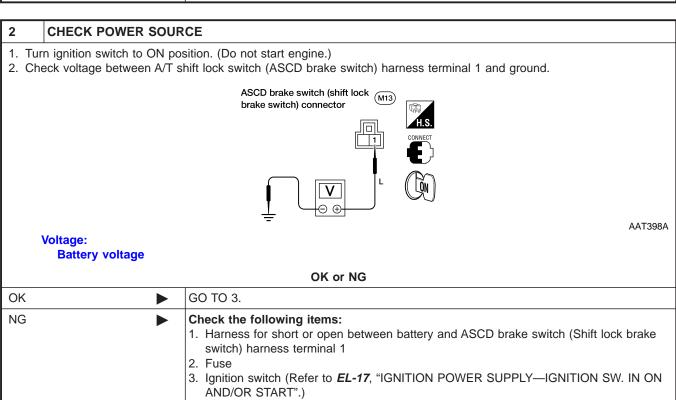
NDAT0109

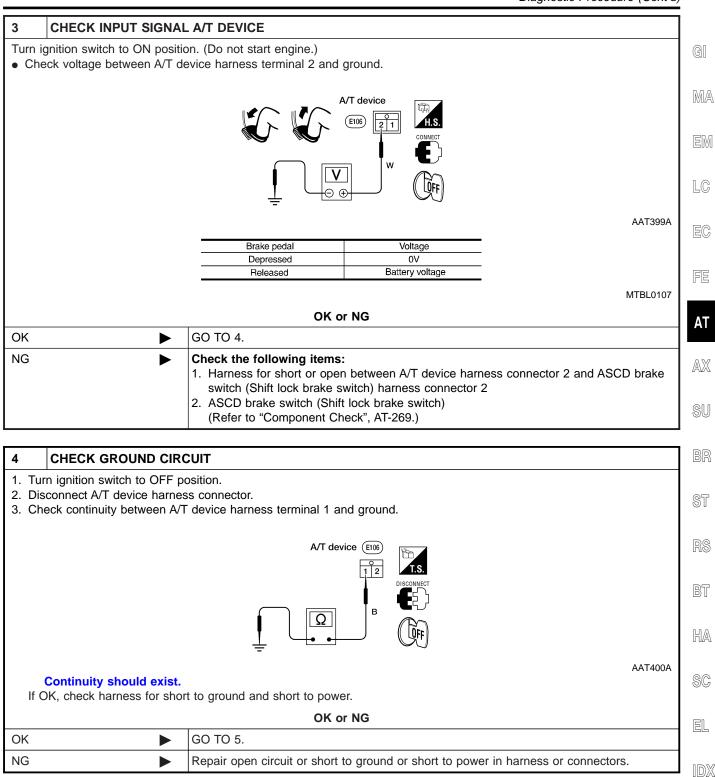
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

### **SYMPTOM 2:**

Ignition key cannot be removed when selector lever is set to P position. It can be removed when selector lever is set to any position except P.

r			
1	1 CHECK KEY INTERLOCK ROD		
Check selector lever position for damage.			
OK or NG			
OK	<b>&gt;</b>	GO TO 2.	
NG	<b>&gt;</b>	Check selector lever. Refer to "ON-VEHICLE SERVICE — Park/Neutral Position (PNP) Switch and Control Cable Adjustment", AT-271, AT-272.	





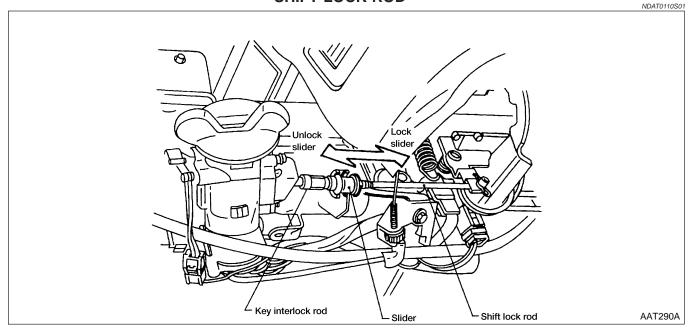
5	5 CHECK PARK POSITION SWITCH	
Refer to "Component Check", AT-269.		
OK or NG		
OK	<b>•</b>	GO TO 6.
NG	<b>•</b>	Replace park position switch.

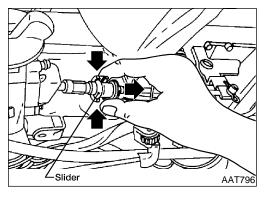
6	6 CHECK SHIFT LOCK SOLENOID		
Refer to "Component Check", AT-269.			
OK or NG			
OK	<b>•</b>	GO TO 7.	
NG	<b>•</b>	Replace shift lock solenoid.	

7	CHECK SHIFT LOCK O	PERATION	
<ol> <li>Reconnect shift lock harness connector.</li> <li>Turn ignition switch from OFF to ON position. (Do not start engine.)</li> <li>Recheck shift lock operation.</li> </ol>			
OK or NG			
OK	<b>•</b>	INSPECTION END	
NG  1. Perform A/T device input/output signal inspection test. 2. If NG, recheck harness connector connection.		<ol> <li>Perform A/T device input/output signal inspection test.</li> <li>If NG, recheck harness connector connection.</li> </ol>	

# Installation and Adjustment SHIFT LOCK ROD

NDAT0110

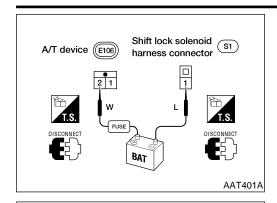




- 1. Place selector lever in Park "P" position.
- 2. Turn ignition key to LOCK position.
- 3. Insert shift lock rod into slider.
- 4. Grab key interlock rod and push toward shift lock rod to adjust.

### Do not hold shift lock rod.

- 5. Lock slider into position.
- 6. Test shift lock operation.



A/T device (E106)

2 1

Park position switch S11

1

harness connector

### **Component Check** SHIFT LOCK SOLENOID

NDAT0111

Check operation by applying battery voltage to A/T device harness terminal 2 and shift lock solenoid harness terminal 1.

MA 

LC

### PARK POSITION SWITCH

Check continuity between A/T device harness terminal 1 and park position switch harness terminal 2.

EG

Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	Yes
Except above	No

FE

 $\mathsf{AT}$ 



## ASCD BRAKE SWITCH (SHIFT LOCK BRAKE SWITCH)

Check continuity between terminals 1 and 2.

SU

Condition	Continuity	
When brake pedal is depressed	No	
When brake pedal is released	Yes	

ST

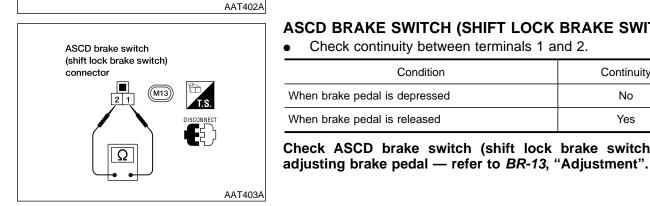
RS

BT

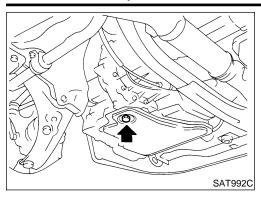
HA

SC

EL



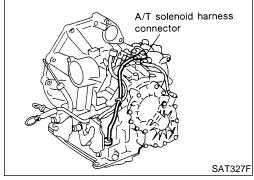
Check ASCD brake switch (shift lock brake switch) after



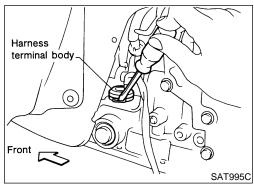
### **Control Valve Assembly and Accumulators REMOVAL** NDAT0112S01

Drain ATF from transaxle.

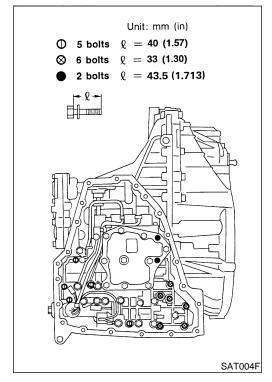
- Remove oil pan and gasket.
- Always replace oil pan bolts as they are self-sealing bolts.



Disconnect A/T solenoid harness connector.



- Remove snap ring from terminal cord assembly harness terminal body.
- Remove terminal cord assembly harness from transmission case by pushing on terminal body.



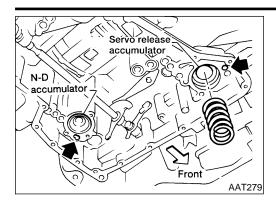
Remove control valve assembly by removing fixing bolts I, X

Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- Disassemble and inspect control valve assembly if necessary. Refer to "Control Valve Assembly", AT-302.

### ON-VEHICLE SERVICE

Control Valve Assembly and Accumulators (Cont'd)



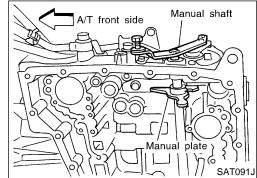
- Remove servo release and N-D accumulators by applying compressed air if necessary.
- Hold each piston with a rag.











Revolution sensor

AAT189

### INSTALLATION

Set manual shaft in Neutral, then align manual plate with

groove in manual valve.

After installing control valve assembly, make sure that selector lever can be moved to all positions.









### **Revolution Sensor Replacement**

Remove under cover.

- Remove revolution sensor from A/T.
- Reinstall any part removed.
- Always use new sealing parts.



SW





BT



Remove control cable from manual shaft.

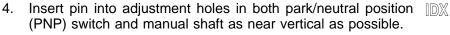
Set manual shaft in N position.

Loosen park/neutral position (PNP) switch fixing bolts.

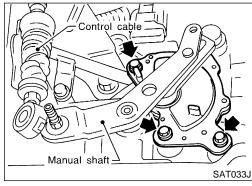


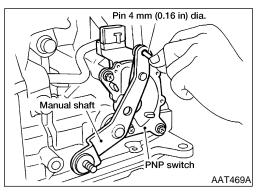


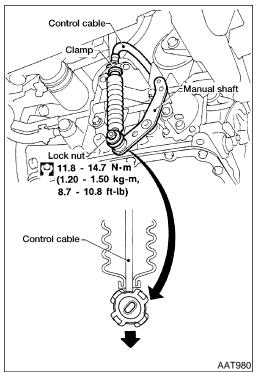


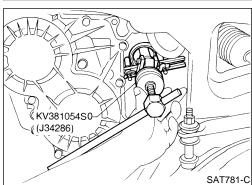


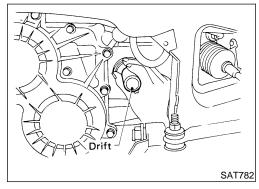
- 5. Reinstall any part removed.
- 6. Check continuity of park/neutral position (PNP) switch. Refer to "Component Inspection", AT-109.

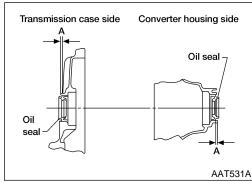












### **Control Cable Adjustment**

Move selector lever from the P position to the 1 position. You should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen control cable lock nut and place manual shaft in P position.

### **CAUTION:**

Turn wheels more than 1/4 rotations and apply the park lock.

Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force: 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

- 4. Tighten control cable lock nut.
- 5. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

### **Differential Side Oil Seal Replacement**

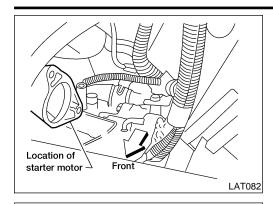
NDAT0116

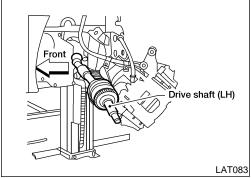
- 1. Remove drive shaft assembly. Refer to **AX-10**, "Removal".
- 2. Remove oil seal.

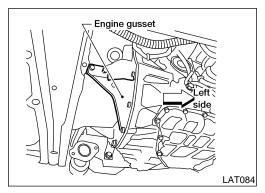
- Install oil seal.
- Apply ATF before installing.

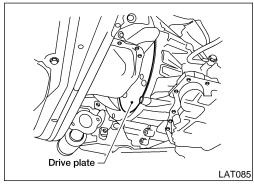
- Install oil seals so dimension A is within specification
   A: -0.5 mm (-0.02 in) to 0.5 (0.02 in)
- Reinstall any part removed.

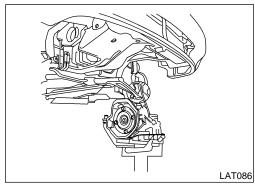
NDAT0117











### Removal

CAUTION:

When removing the transaxle assembly from engine, first remove the crankshaft position sensor (OBD) from the assembly.

Be careful not to damage sensor edge.

- Remove battery and battery tray.
- Remove resonator.
- 3. Disconnect terminal cord assembly harness connector, vacuum lines and starter motor.
- 4. Drain ATF.
- 5. Remove drive shafts. Refer to AX-10. "REMOVAL".
- 6. Remove A/T cooler hose and control cable.
- 7. Remove front exhaust manifold.
- 8. Remove crankshaft position sensor (OBD) from transaxle.
- 9. Remove engine gusset and torque converter under cover. Refer to *EM-44*, "Engine Mounting".
- 10. Remove bolts from drive plate for torque converter.
- Rotate crankshaft for access to securing bolts.
- 11. Support transaxle
- 12. Remove front mounting.
- 13. Remove rear mounting.



FE

MA

LC

EG

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

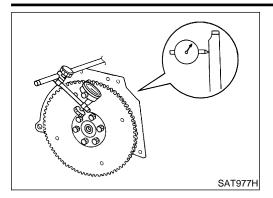
BT

HA

SC

EL

- 14. Remove bolts fixing A/T to engine.
- 15. Lower transaxle while supporting it with a jack.



### Installation

NDAT0118

Drive plate runout

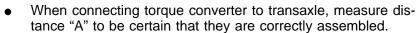
### **CAUTION:**

Do not allow any magnetic materials to contact the ring gear teeth.

**Maximum allowable runout:** 

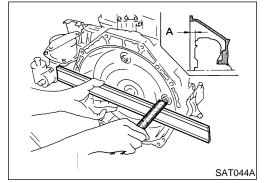
Refer to EM-49, "Inspection".

If this runout is out of allowance, replace drive plate and ring gear.

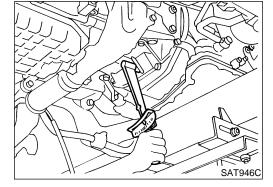


Distance "A":

14 mm (0.55 in) or more



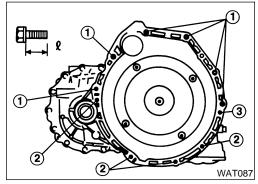
- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.



- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to *EM-43*, "ENGINE REMOVAL".
- Tighten rear plate cover bolts to the specified torque. Refer to EM-14, "OIL PAN".

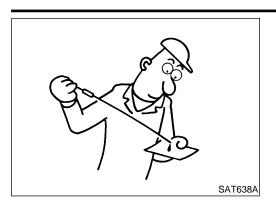
Bolt or Nut		Tightening torque N⋅m (kg-m, ft-lb)	$\ell$ mm (in)
Bolt	1	39 - 49 (4.0 - 5.0, 29 - 36)	60 (2.36)
	2	30 - 40 (3.1 - 4.1, 22 - 30)	27.5 (1.08)
Nut	3*	30 - 40 (3.1 - 4.1, 22 - 30)	25 (0.98)

- \*: Stud bolt is used.
- Reinstall any part removed.



### **REMOVAL AND INSTALLATION**

Installation (Cont'd)



- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
   With parking brake applied, rotate engine at idling. Move selections.

GI

With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.

MA

Perform road test. Refer to "Road Test", AT-66.

EM

LC

EG

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

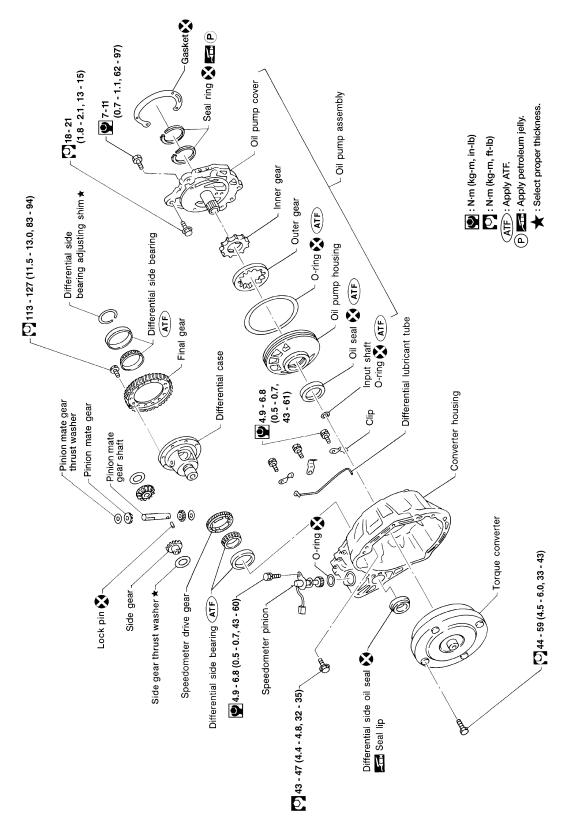
SC

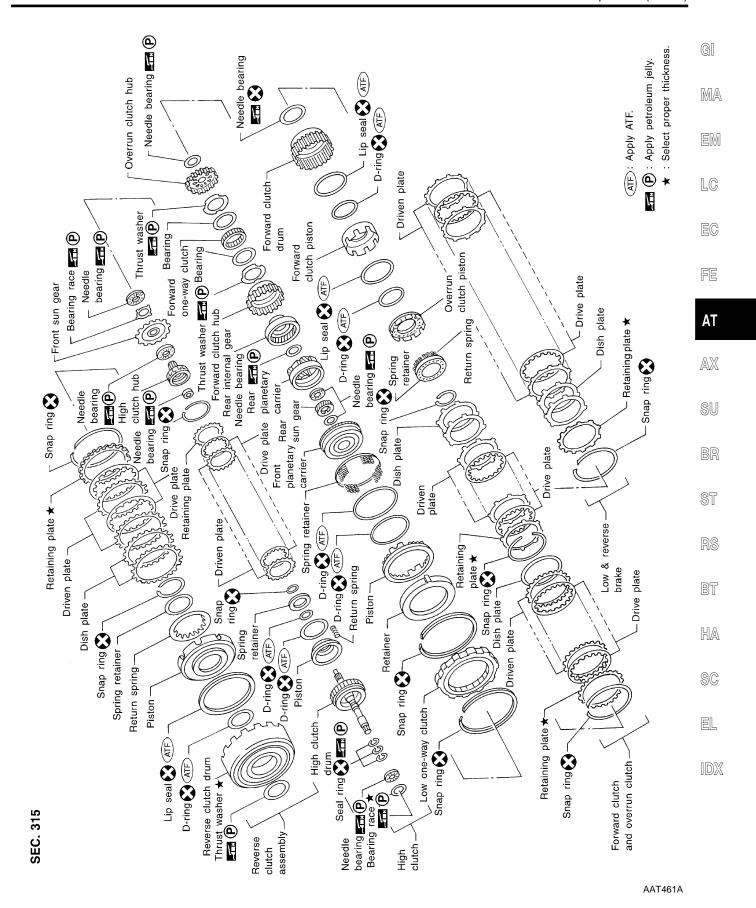
EL

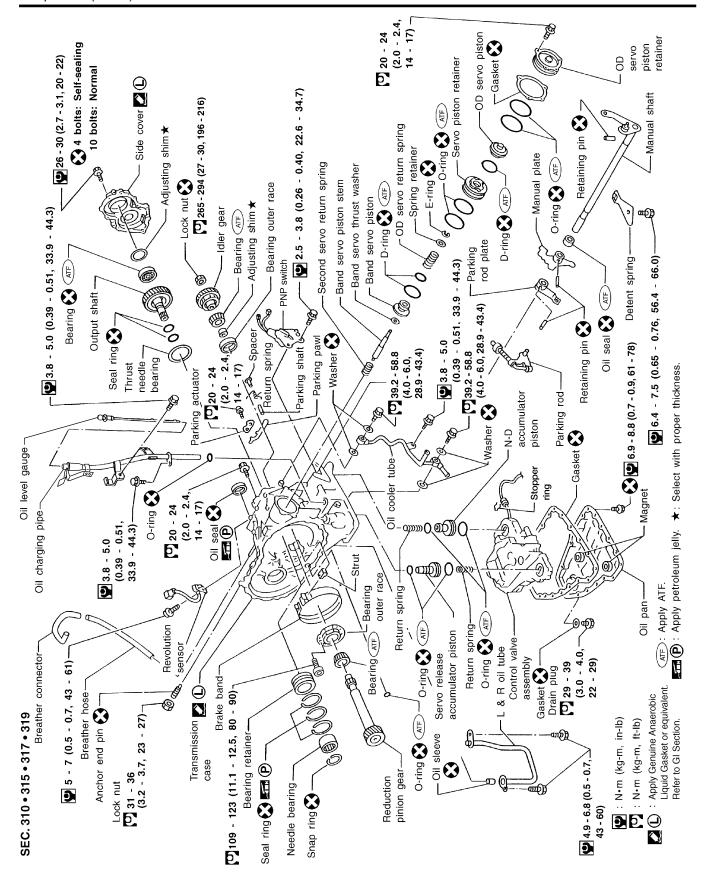
### **Components**

NDAT0119

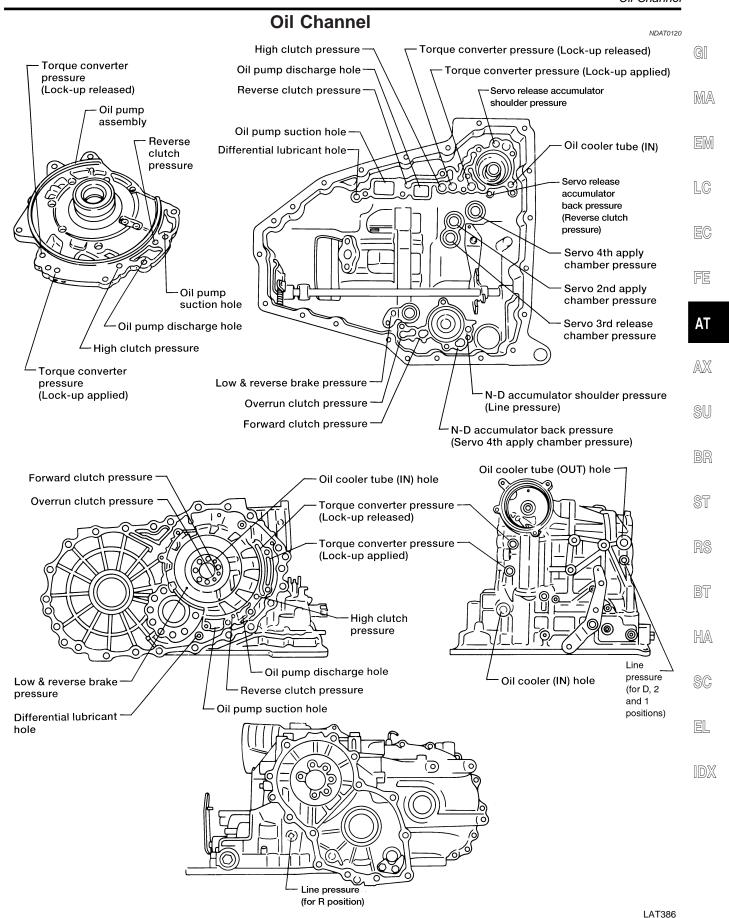
SEC. 311 • 313 • 327 • 381





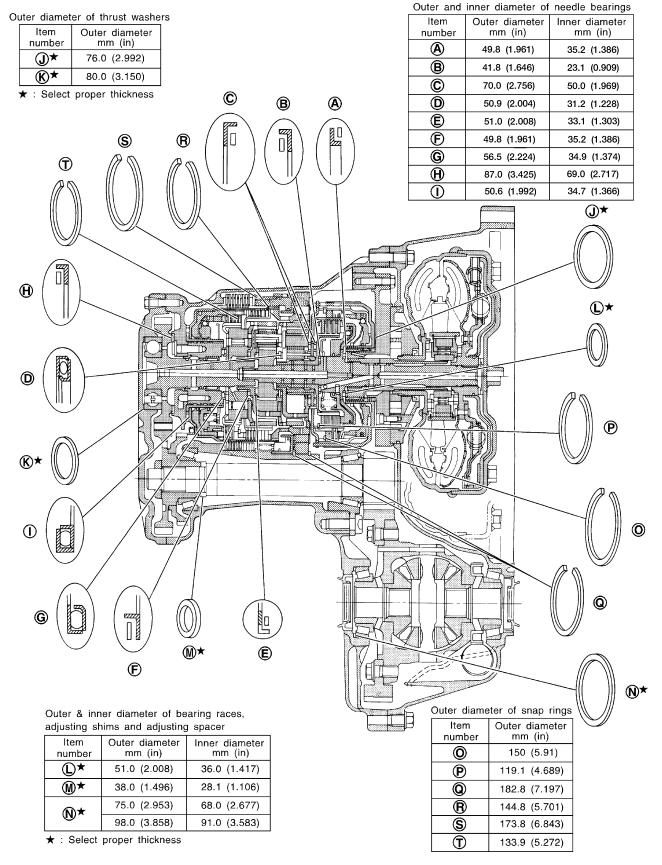


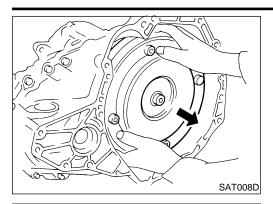
WAT513



# Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

NDAT012





Screwdriver

(3.94)

Approx. 100

Unit: mm (in)

Inner race

Approx. 15 (0.59)

Bend a wire and use it as a check tool.

Outer race

Washer

Oil cooler

SAT009D

Approx. 3.0 (0.118)

wire in half.]

One-way clutch

charging pipe

[Bend a 1.5 (0.059) dia.

- Drain ATF through drain plug.
- 2. Remove torque converter.



MA

EM

LC

- 3. Check torque converter one-way clutch using check tool as shown at left.
- Insert check tool into the groove of bearing support built into one-way clutch outer race.
- When fixing bearing support with check tool, rotate one- way b. clutch spline using screwdriver.
- Check that inner race rotates clockwise only. If not, replace torque converter assembly.



 $\mathsf{AT}$ 

AX

SU

ST

BT

HA

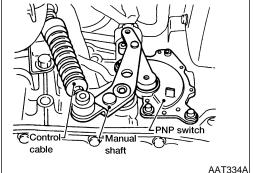
SC

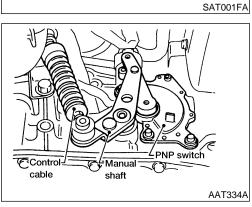
EL

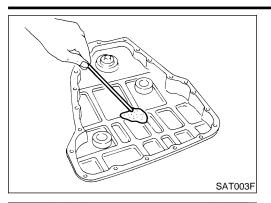
Remove park/neutral position (PNP) switch.

Set manual shaft to position P.

Remove oil charging pipe and oil cooler tube.

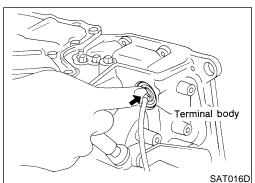






- Stopper ring Terminal body

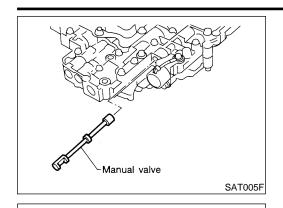
  A/T solenoid
  harness



- 7. Remove oil pan and oil pan gasket.
- Always replace oil pan bolts as they are self-sealing bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to *LC-12*, "Radiator".
- 9. Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and •.

Remove snap ring from terminal body.

c. Push terminal body into transmission case and draw out solenoid harness.



servo release accumulator piston

N-D accumulator piston

SAT018DA

Return spring

10. Remove manual valve from control valve assembly.



MA

EM

LG

11. Remove return spring from servo release accumulator piston.



FE

ΔΤ

AX

12. Remove servo release accumulator piston with compressed air.



13. Remove O-rings from servo release accumulator piston.



ST

20

RS

110

 Remove N-D accumulator piston and return spring with compressed air.



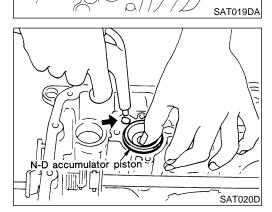
15. Remove O-rings from N-D accumulator piston.



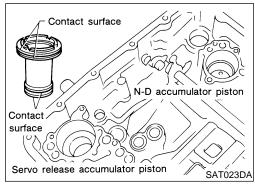
SC

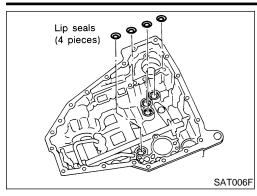


- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.

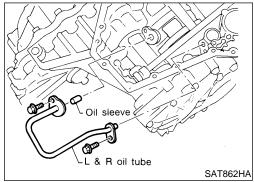


accumulator piston

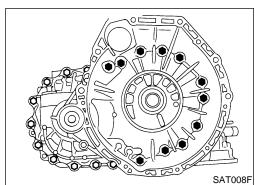




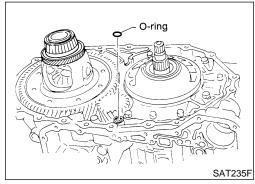
18. Remove lip seals.



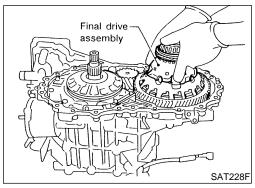
19. Remove L & R oil tube and oil sleeve.



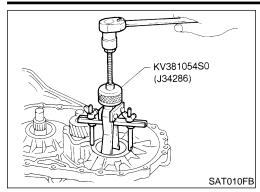
- 20. Remove converter housing according to the following procedures
- a. Remove converter housing mounting bolts.
- b. Remove converter housing by tapping it lightly.



c. Remove O-ring from differential oil port.



21. Remove final drive assembly from transmission case.



22. Remove differential side bearing outer race from transmission case.

GI

MA

EM

LC

23. Remove differential side bearing adjusting shim from transmission case.



FE

 $\mathsf{AT}$ 

AX



BR



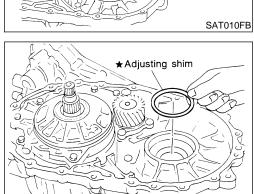
RS

BT

HA

SC

EL

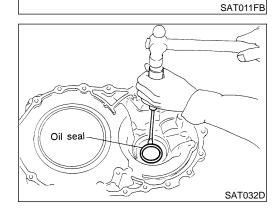


SAT031D

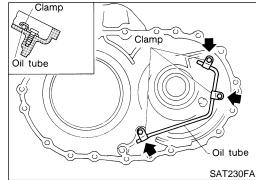
★: Select correct thickness.

KV381054S0 (J34286)

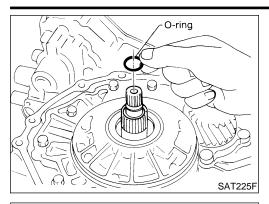
24. Remove differential side bearing outer race from converter housing.



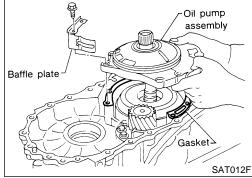
- 25. Remove oil seal with screwdriver from converter housing.
- Be careful not to damage case.



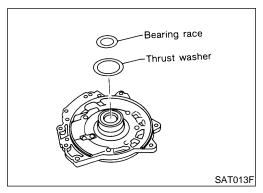
26. Remove oil tube from converter housing.



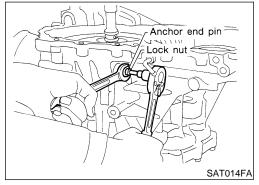
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



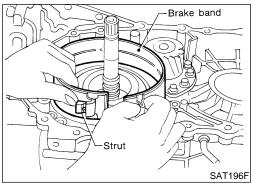
b. Remove oil pump assembly, baffle plate and gasket from transmission case.



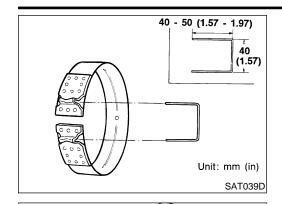
c. Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
- Do not reuse anchor end pin.



b. Remove brake band and strut from transmission case.



SAT040D

SAT549F

clutch.

Input shaft assembly

Reverse clutch

Input shaft assembly

To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

Leave the clip in position after removing the brake band.



MA

EM

LC

Check brake band facing for damage, cracks, wear or burns.



FE

 $\mathsf{AT}$ 

AX

29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.



Remove input shaft assembly (high clutch) with reverse clutch.



ST

Remove input shaft assembly (high clutch) from reverse BT

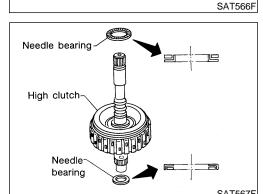


SC

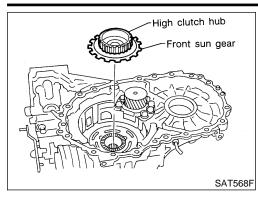




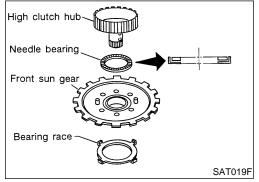
Remove needle bearings from high clutch drum and check for damage or wear.



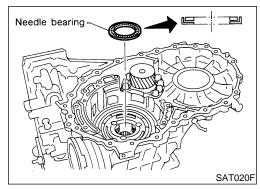
SAT567F



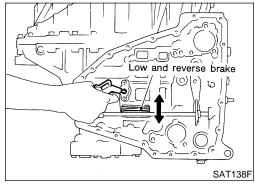
d. Remove high clutch hub and front sun gear from transmission case.



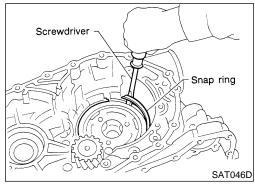
- e. Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.
- f. Remove bearing race from front sun gear and check for damage or wear.



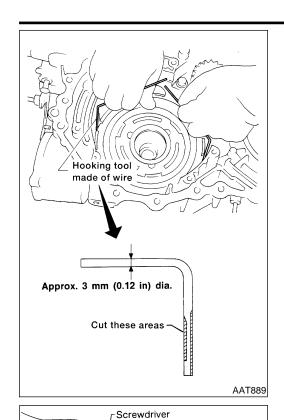
30. Remove needle bearing from transmission case and check for damage or wear.



31. Apply compressed air and check to see that low and reverse brake operates.



- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



Snap ring

Remove low one-way clutch with a hook made of wire.



MA

EM

LC

EC

FE

 $\mathsf{AT}$ 

AX

Remove snap ring with flat-bladed screwdriver.



BR

ST

RS

Remove front planetary carrier with low and reverse brake BT

HA

SC

EL



SAT022F

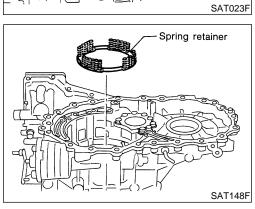
Front planetary carrier

Low and reverse brake piston

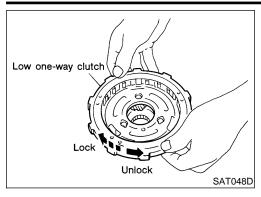
and retainer

Remove low and reverse brake spring retainer.

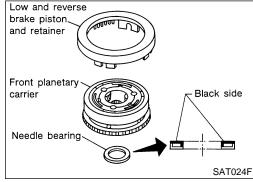




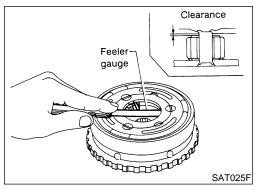
piston and retainer.



f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.



g. Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.



- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- i. Check clearance between planetary gears and planetary carrier with feeler gauge.

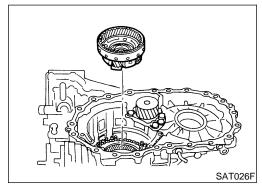
**Standard clearance:** 

0.20 - 0.70 mm (0.0079 - 0.0276 in)

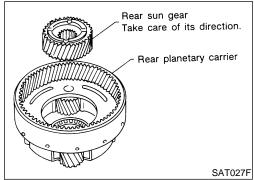
**Allowable limit:** 

0.80 mm (0.0315 in)

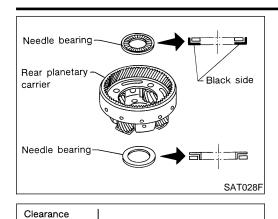
Replace front planetary carrier if the clearance exceeds allowable limit.



- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Remove rear planetary carrier assembly from transmission case.



b. Remove rear sun gear from rear planetary carrier.



Feeler gauge

Rear internal gear

orward clutch hub

Overrun clutch hub

SAT054D

SAT029F

c. Remove needle bearings from rear planetary carrier assembly.



MA

LC

d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.

EG

e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

\_\_\_

FE

Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

**Allowable limit:** 

0.80 mm (0.0315 in)

ΑT

Replace rear planetary carrier if the clearance exceeds allowable limit.

 $\mathbb{A}\mathbb{X}$ 

34. Remove rear internal gear and forward clutch hub from transmission case.

SU

BR

ST

RS

35. Remove overrun clutch hub from transmission case.

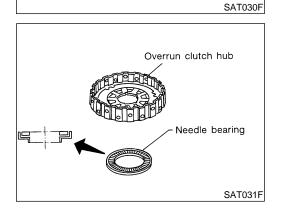
BT

HA

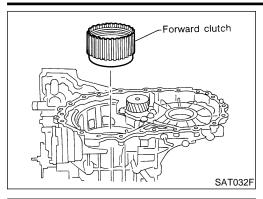
SC

EL

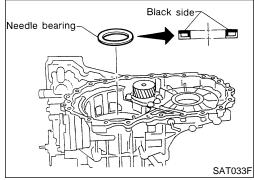
36. Remove needle bearing from overrun clutch hub and check for damage or wear.



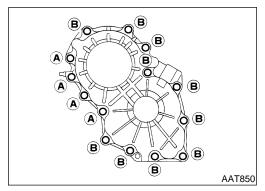




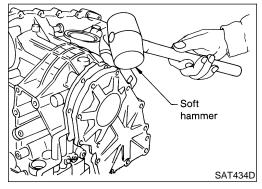
37. Remove forward clutch assembly from transmission case.



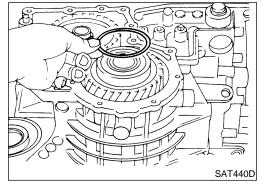
38. Remove needle bearing from transmission case.



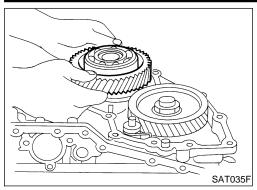
- Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



- b. Remove side cover by lightly tapping it with a soft hammer.
- Be careful not to drop output shaft assembly. It might come out when removing side cover.



c. Remove adjusting shim.



Remove output shaft assembly.

GI

MA

EM

LC

If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.

EC

FE

 $\mathsf{AT}$ 

AX

Remove needle bearing.

procedures.

a.

SU

BR

ST

RS

40. Disassemble reduction pinion gear according to the following BT

Set manual shaft to position P to fix idler gear. Unlock idler gear lock nut using a pin punch.

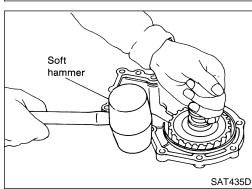
HA

SC

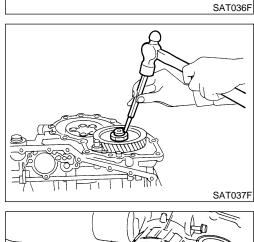
EL

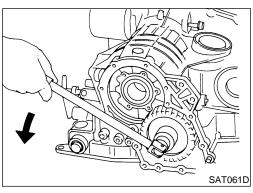
Remove idler gear lock nut.

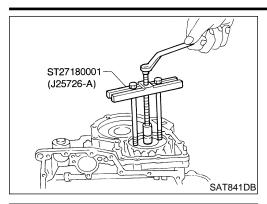
Do not reuse idler gear lock nut.



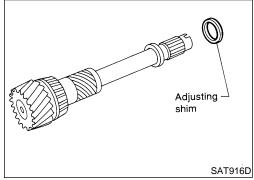
Needle bearing



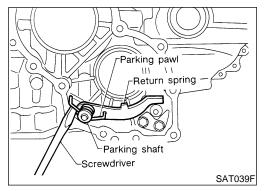




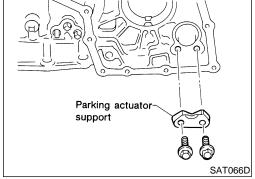
d. Remove idler gear with puller.



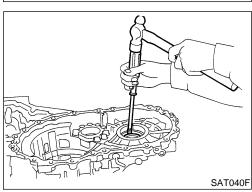
- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.



- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.

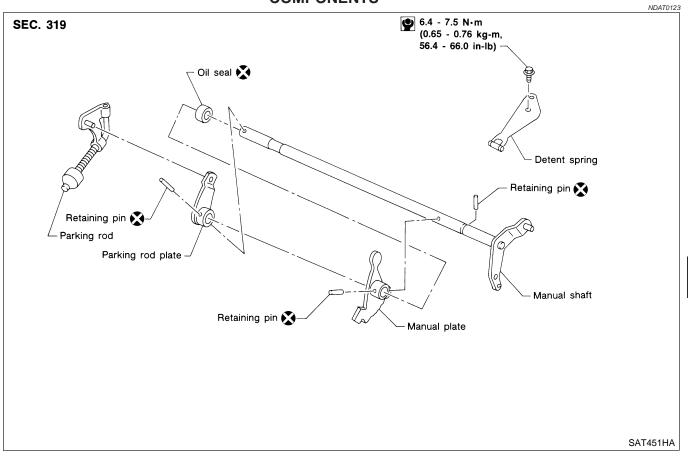


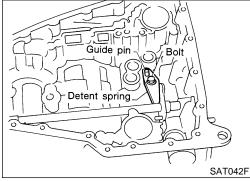
- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.

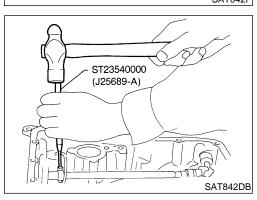


46. Remove side oil seal with screwdriver from transmission case.

### **Manual Shaft COMPONENTS**







#### **REMOVAL**

1. Remove detent spring from transmission case.

2. Drive out manual plate retaining pin.

GI

MA

EM

EC

FE

 $\mathsf{AT}$ 

AX

SU

BR

ST

RS

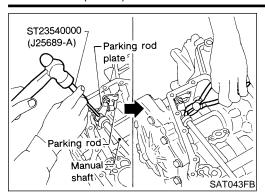
BT NDAT0124

HA

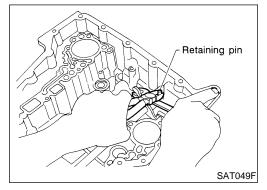
SC

EL

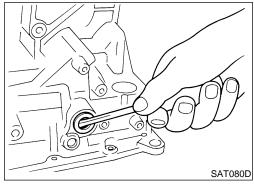
#### Manual Shaft (Cont'd)



- Drive and pull out parking rod plate retaining pin.
- Remove parking rod plate from manual shaft. 4.
- Draw out parking rod from transmission case.



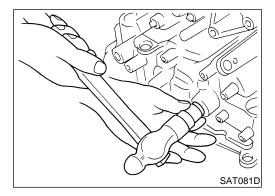
- 6. Pull out manual shaft retaining pin.
- 7. Remove manual shaft and manual plate from transmission case.



Remove manual shaft oil seal.

#### **INSPECTION**

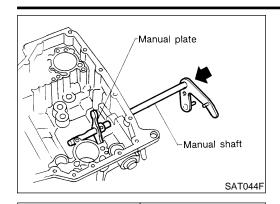
Check component parts for wear or damage. Replace if necessary.



#### **INSTALLATION**

- Install manual shaft oil seal.
- Apply ATF to outer surface of oil seal.

Manual Shaft (Cont'd)



ST25710000

(J25689-A)

KV32101000

SAT045FB

Parking rod

(J25689-A)

Install manual shaft and manual plate.



MA

LC

- Align groove of manual shaft and hole of transmission case.
- Install manual shaft retaining pin up to bottom of hole.



FE

ΑT

AX

SU

- Install parking rod to parking rod plate.
- Set parking rod assembly onto manual shaft and drive retaining pin.



Both ends of pin should protrude.



ST

RS

BT

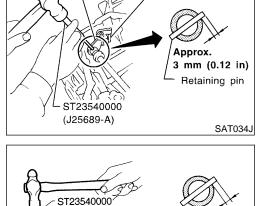
Drive manual plate retaining pin. Both ends of pin should protrude.



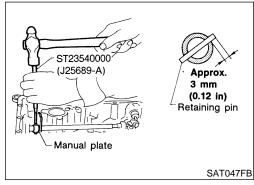
HA

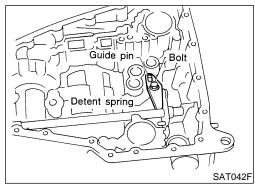


EL



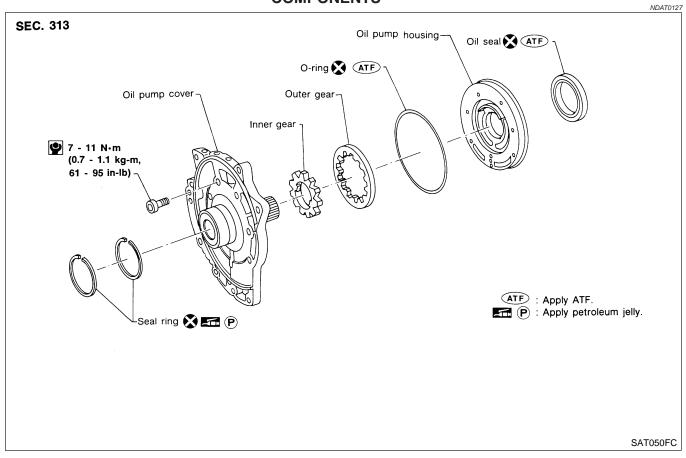
Parking rod plate

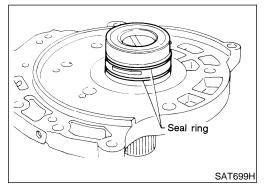




Install detent spring.

#### Oil Pump **COMPONENTS**

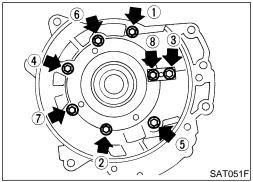




#### **DISASSEMBLY**

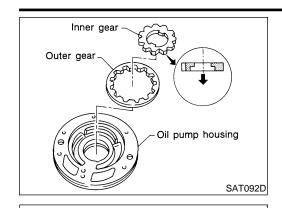
NDAT0128

1. Remove seal rings.



2. Loosen bolts in a crisscross pattern and remove oil pump cover.

Oil Pump (Cont'd)



Screwdriver

SAT093D

SAT094D

Remove inner and outer gear from oil pump housing.



MA

EM

LC

4. Remove O-ring from oil pump housing.



FE

 $\mathsf{AT}$ 

AX

5. Remove oil pump housing oil seal.



BR

ST

RS

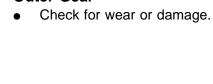
BT

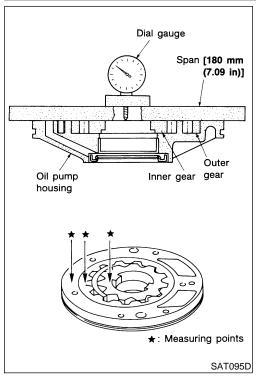
HA

**INSPECTION** Oil Pump Housing, Oil Pump Cover, Inner Gear and **Outer Gear** 

SC

EL





#### Side Clearances

VIDATO12QSO2

 Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

Standard clearance:

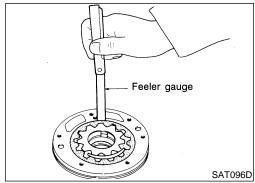
0.030 - 0.050 mm (0.0012 - 0.0020 in)

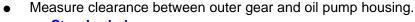
 If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear:

Refer to "OIL PUMP", AT-375.

 If clearance is more than standard, replace whole oil pump assembly except oil pump cover.





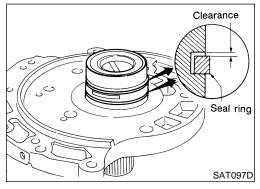
Standard clearance:

0.111 - 0.181 mm (0.0044 - 0.0071 in)

**Allowable limit:** 

0.181 mm (0.0071 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



#### **Seal Ring Clearance**

NDAT0129S03

Measure clearance between seal ring and ring groove.

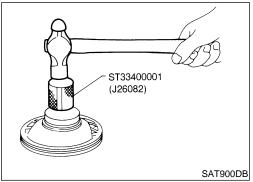
Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

**Allowable limit:** 

0.25 mm (0.0098 in)

If not within allowable limit, replace oil pump cover assembly.

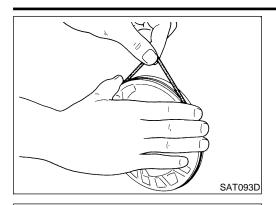


#### **ASSEMBLY**

NDAT0130

1. Install oil seal on oil pump housing.

Oil Pump (Cont'd)



Inner gear

Outer gear

Install O-ring on oil pump housing.

Apply ATF to O-ring.



MA

LC

- Install inner and outer gears on oil pump housing.
- Be careful of direction of inner gear.



FE



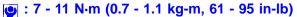
ΑT

AX SU

- Install oil pump cover on oil pump housing.
- Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.



Tighten bolts in a crisscross pattern.



ST

RS

Install new seal rings carefully after packing ring groove with petroleum jelly.

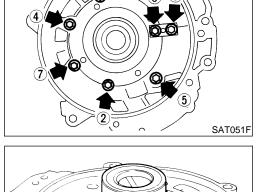


Do not spread gap of seal ring excessively while installing. The ring may be deformed.

HA

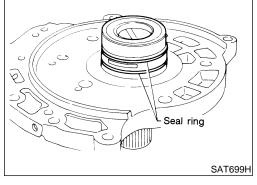
SC

EL

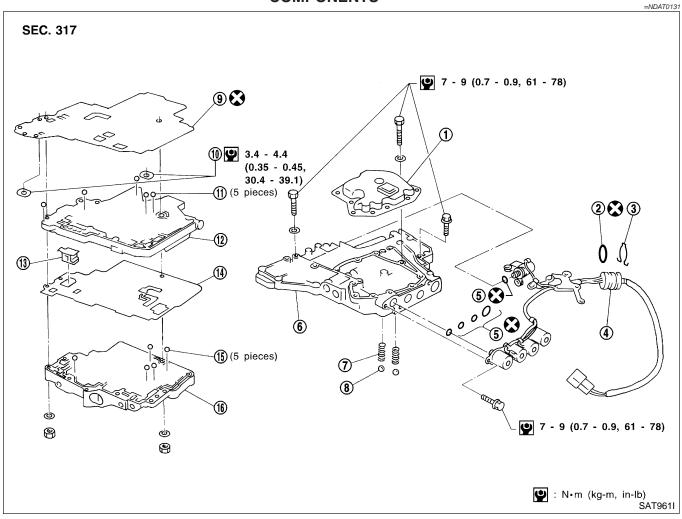


Oil pump housing

SAT092D



#### **Control Valve Assembly COMPONENTS**



- 1. Oil strainer
- O-ring
- Snap ring
- Terminal body
- 5. O-rings
- Control valve lower body

- 7. Oil cooler relief valve spring
- Check ball
- Separating plate
- 10. Support plate
- 11. Steel ball

- 12. Control valve inter body
- 13. Pilot filter
- 14. Separating plate
- 15. Steel ball
- 16. Control valve upper body

NDAT0132

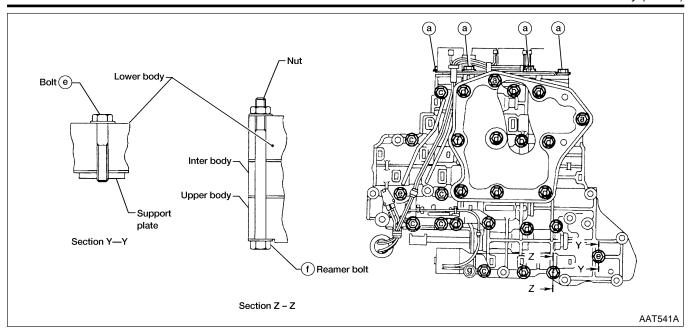
#### **DISASSEMBLY**

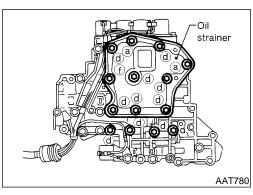
Disassemble upper, inter and lower bodies.

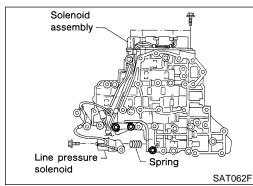
#### Bolt length, number and location:

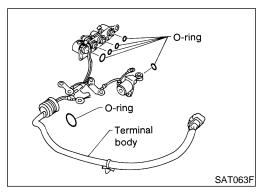
Bolt symbol	а	b	С	d	е	f	g
Bolt length " $\ell$ " mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.









Remove bolts a, d and nut f and remove oil strainer from control valve assembly.

Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.

3. Remove O-rings from solenoid valves and terminal body.

AT-303

GI

MA

EM

LC

EC

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

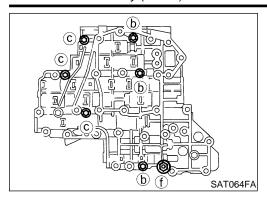
BT

HA

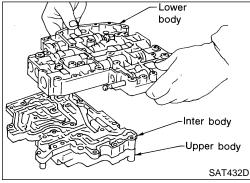
SC

EL

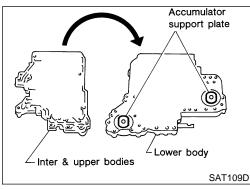
#### Control Valve Assembly (Cont'd)



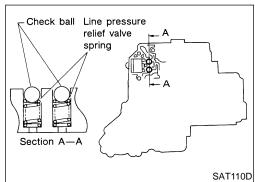
4. Place upper body facedown, and remove bolts **b**, **c** and nut **f**.



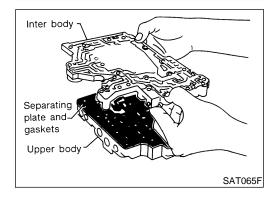
5. Remove inter body from lower body.



6. Turn over lower body, and remove accumulator support plate.

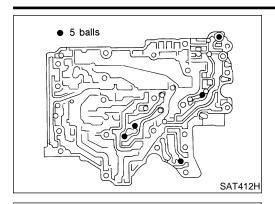


- 7. Remove bolts **e**, separating plate and separating gasket from lower body.
- 8. Remove check balls and relief valve springs from lower body.
- Be careful not to lose check balls and relief valve springs.



9. Remove inter body from upper body.

Control Valve Assembly (Cont'd)



• 5 balls

Retainer plates in lower body

- 10. Check to see that check balls are properly positioned in inter body and then remove them.
- Be careful not to lose check balls.



- LC
- 11. Check to see that check balls are properly positioned in upper body and then remove them.
- Be careful not to lose check balls.



FE

## INSPECTION

lower body.

SAT067F

SAT550G

#### **Lower and Upper Bodies**

NDAT0133

Check to see that retainer plates are properly positioned in



ST

- Check to see that retainer plates are properly positioned in upper body.
  - BT

Be careful not to lose these parts.

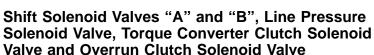
#### Oil Strainer

NDAT0133S02

SC

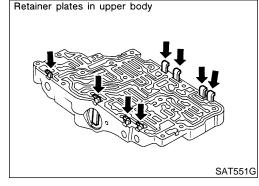
HA

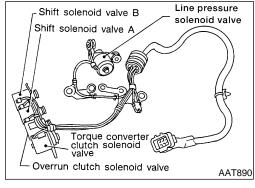
EL



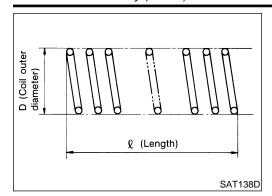
Check wire netting of oil strainer for damage.

Measure resistance. Refer to "Component Inspection", AT-153.





#### Control Valve Assembly (Cont'd)



#### Oil Cooler Relief Valve Spring

NDAT0133S04

- Check springs for damage or deformation.
- Measure free length and outer diameter.

#### **Inspection standard:**

Unit: mm (in)

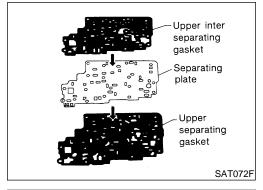
Part No.	$\ell$	D
31742-80L12	17.02 (0.6701)	8.0 (0.315)

# • 5 balls SAT067F

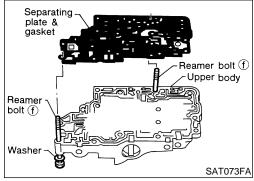
#### **ASSEMBLY**

NDAT0134

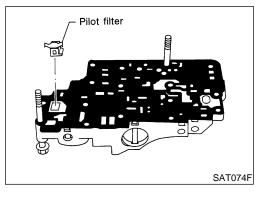
- 1. Install upper, inter and lower body.
- a. Place oil circuit of upper body face up. Install check balls in their proper positions.



b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.

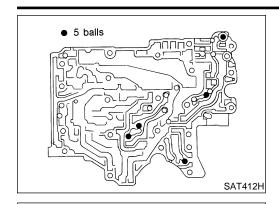


 Install reamer bolts f from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.



d. Install pilot filter.

Control Valve Assembly (Cont'd)



Upper body Reamer bolt (f) Inter body

Reamer bolt (f)

SAT076FA

Place lower body as shown in illustration (side of inter body face up). Install check balls in their proper positions.

GI

MA

LC

- Install inter body on upper body using reamer bolts f as guides.
- Be careful not to dislocate or drop check balls.



FE

Install check balls and relief valve springs in their proper positions in lower body.



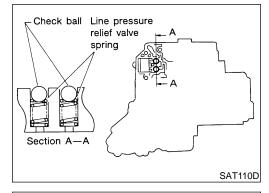
Install lower separating gasket, lower inter separating gasket BT and lower separating plate in order shown in illustration.

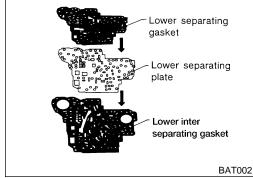


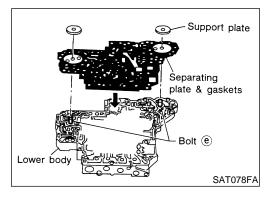


EL

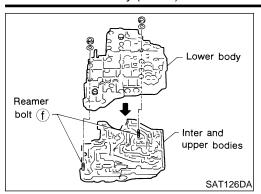
- i. Install bolts e from bottom of lower body. Using bolts e as IDX guides, install separating plate and gaskets as a set.
- Temporarily install support plates on lower body.



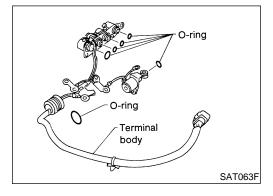




#### Control Valve Assembly (Cont'd)



k. Install lower body on inter body using reamer bolts **f** as guides and tighten reamer bolts **f** slightly.

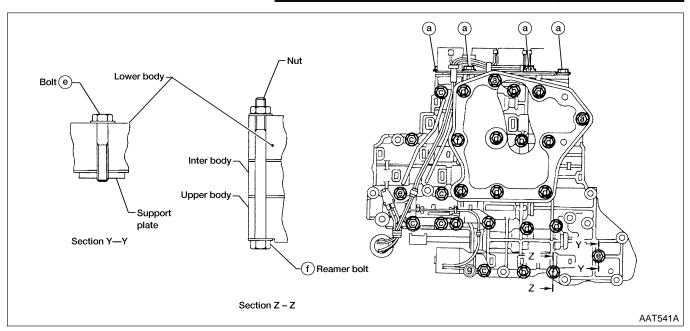


- 2. Install O-rings to solenoid valves and terminal body.
- Apply ATF to O-rings.

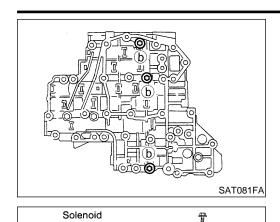
#### 3. Install and tighten bolts.

#### Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "\epsilon" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1



Control Valve Assembly (Cont'd)



Spring

SAT062F

Oil strainer

assembly

Line pressure

solenoid

Install and tighten bolts **b** to specified torque.



MA

EM

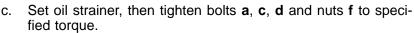
LC

Install solenoid valve assembly and line pressure solenoid valve to lower body.



ΑT

AX





(0.7 - 0.9 kg-m, 61 - 78 in-lb)

BR

ST

RS

BT

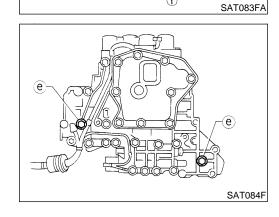
Tighten bolts **e** to specified torque.

**(**): 3.4 - 4.4 N·m (0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)





EL

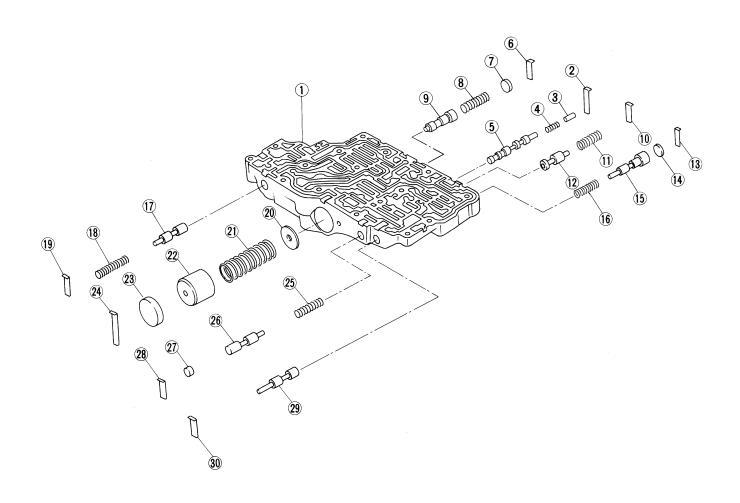


# **Control Valve Upper Body COMPONENTS**

Apply ATF to all components before installation.

=NDAT0135

**SEC. 317** 



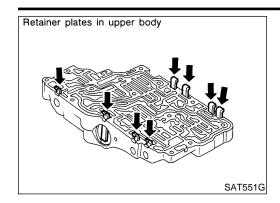
SAT859H

- 1. Upper body
- 2. Retainer plate
- 3. Plug
- 4. Return spring
- 5. Torque converter clutch control valve
- 6. Retainer plate
- 7. Plug
- 8. Return spring
- 9. 1-2 accumulator valve
- 10. Retainer plate

- 11. Return spring
- 12. Torque converter relief valve
- 13. Retainer plate
- 14. Plug
- 15. Overrun clutch reducing valve
- 16. Return spring
- 17. Pilot valve
- 18. Return spring
- 19. Retainer plate
- 20. 1-2 accumulator retainer plate

- 21. Return spring
- 22. 1-2 accumulator piston
- 23. Plug
- 24. Retainer plate
- 25. Return spring
- 26. 1st reducing valve
- 27. Plug
- 28. Retainer plate
- 29. Plug
- 30. Retainer plate

Control Valve Upper Body (Cont'd)



SAT553G

Retainer plate

Plug

Screwdriver

Retainer plate

#### DISASSEMBLY

Remove valves at retainer plates.

Do not use a magnetic pick-up tool.

NDAT0136

MA

LC

Use a screwdriver to remove retainer plates.

AX

- Remove retainer plates while holding spring, plugs or sleeves.
- Remove plugs slowly to prevent internal parts from jumping out.



SU

ST

Place mating surface of valve body face down, and remove BT

- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.







NDAT0137S02



internal parts.

C.

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

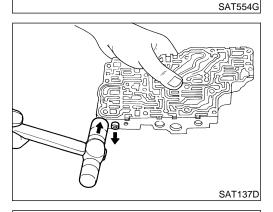
**Inspection standard:** 

Refer to "CONTROL VALVE AND PLUG RETURN SPRINGS", AT-371.

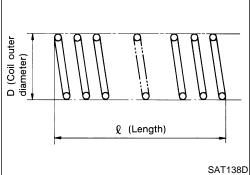
Replace valve springs if deformed or fatigued.

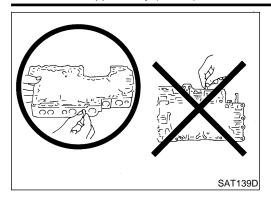
#### **Control Valves**

Check sliding surfaces of valves, sleeves and plugs.



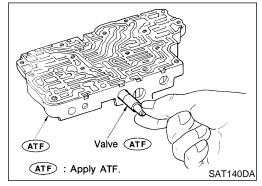
Screwdriver



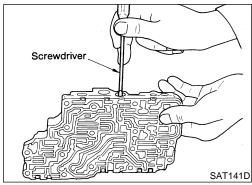


#### **ASSEMBLY**

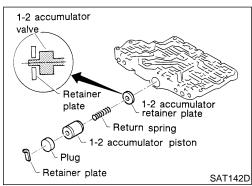
Lay control valve body down when installing valves. Do not stand the control valve body upright.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.

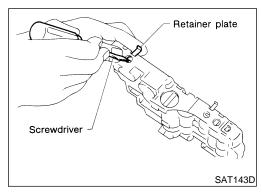


Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



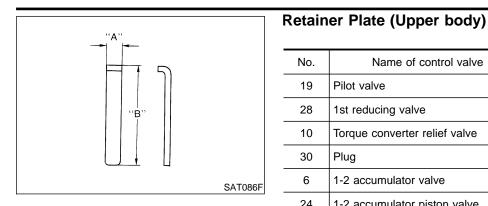
#### 1-2 Accumulator Valve

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.



- Install retainer plates
- While pushing plug or return spring, install retainer plate.

Control Valve Upper Body (Cont'd)



Retair	ier Plate (Opper body)		Unit: mm (in)	
No.	Name of control valve	Width A	Length B	
19	Pilot valve			
28	1st reducing valve		21.5 (0.846)	
10	Torque converter relief valve		21.5 (0.640)	
30	Plug	0.0 (0.000)		
6	1-2 accumulator valve	6.0 (0.236)	38.5 (1.516)	
24	1-2 accumulator piston valve			
13	Overrun clutch reducing valve		24.0 (0.945)	
2	Torque converter clutch control valve		28.0 (1.102)	

Install proper retainer plates.
 Refer to "Control Valve Upper Body", AT-310.

ΑT

GI

MA

EM

LC

EC

FE

VI.

SU

 $\mathbb{A}\mathbb{X}$ 

BR

ST

RS

BT

HA

SC

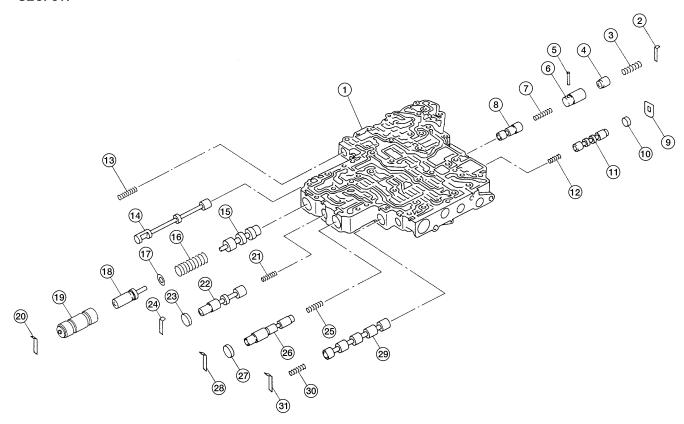
EL

# **Control Valve Lower Body COMPONENTS**

Apply ATF to all components before installation.

=NDAT0139

**SEC. 317** 



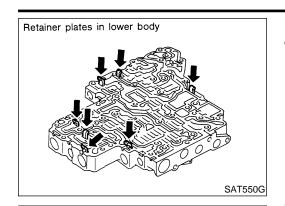
AAT465A

- 1. Lower body
- 2. Retainer plate
- 3. Return spring
- 4. Piston
- 5. Parallel pin
- 6. Sleeve
- 7. Return spring
- 8. Pressure modifier valve
- 9. Retainer plate
- 10. Plug
- 11. Shift valve B

- 12. Return spring
- 13. Return spring
- 14. Manual valve
- 15. Pressure regulator valve
- 16. Return spring
- 17. Spring seat
- 18. Plug
- 19. Sleeve
- 20. Retainer plate
- 21. Return spring

- 22. Overrun clutch control valve
- 23. Plug
- 24. Retainer plate
- 25. Return spring
- 26. Accumulator control valve
- 27. Plug
- 28. Retainer plate
- 29. Shift valve A
- 30. Retainer spring
- 31. Retainer plate

Control Valve Lower Body (Cont'd)



(Length)

D (Coil outer

diameter)

#### **DISASSEMBLY**

NDAT0140

Remove valves at retainer plate. For removal procedures, refer to "DISASSEMBLY", AT-311.

GI

MA

LC

#### **INSPECTION**

#### **Valve Springs**

NDAT0141S01

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

**Inspection standard:** 

Refer to "CONTROL VALVE AND PLUG RETURN SPRINGS", AT-371.

Replace valve springs if deformed or fatigued.

FE

ΑT

#### **Control Valves**

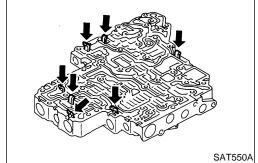
Check sliding surfaces of control valves, sleeves and plugs for damage.

SU

ST

RS

SAT138D



Retainer plates in lower body

#### **ASSEMBLY**

NDAT0142

BT

Install control valves. For installation procedures, refer to "ASSEMBLY", AT-312.

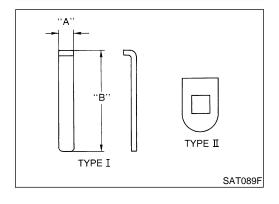
HA

SC

EL

## **Retainer Plate (Lower body)**

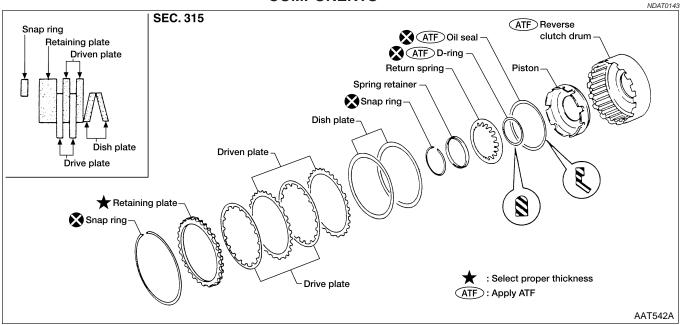
No. Name of control valve and plug Width A Length B Type  21 Pressure regulator valve  29 Accumulator control valve  32 Shift valve A 6.0 (0.236) 28.0					Onit. mini (in
29 Accumulator control valve	No.	Name of control valve and plug	Width A	Length B	Type
28.0	21	Pressure regulator valve			
32 Shift valve A 6.0 (0.236) 28.0	29	Accumulator control valve			I
32 Offit Valve A (1.102) (1.102)	32	Shift valve A	6.0 (0.236)		
25 Overrun clutch control valve	25	Overrun clutch control valve	]	(,	
2 Pressure modifier valve	2	Pressure modifier valve			

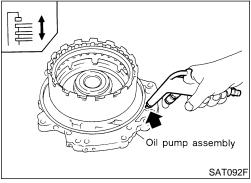


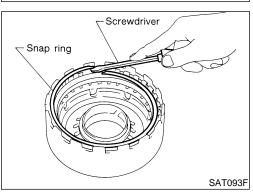
No.	Name of control valve and plug	Width A	Length B	Туре
9	Shift valve B	_	_	II

Install proper retainer plates.
 Refer to "Control Valve Lower Body", AT-314.

## Reverse Clutch COMPONENTS





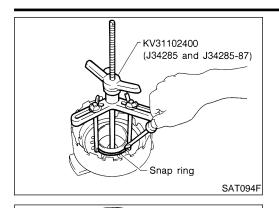


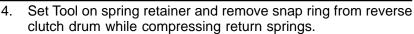
#### DISASSEMBLY

NDAT0144

- 1. Check operation of reverse clutch
- a. Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring.
- 3. Remove drive plates, driven plates, retaining plate, and dish plates.

Reverse Clutch (Cont'd)





- Set Tool directly over springs.
- Do not expand snap ring excessively.
- 5. Remove spring retainer and return springs.



GI

LC

- Remove piston from reverse clutch drum by turning it.
- Remove D-ring and lip seal from piston.





SAT096F

#### Reverse Clutch Snap Ring, Spring Retainer and Return **Springs**

NDAT0145S01

NDAT0145S02

Check for deformation, fatigue or damage. If necessary, replace.



ST

BT

#### **Reverse Clutch Drive Plates**

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.

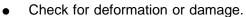
SC

HA

EL

#### **Reverse Clutch Dish Plates**

NDAT0145S03



Measure thickness of dish plate.

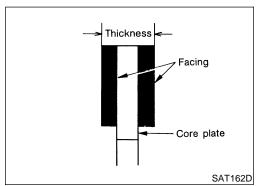
Thickness of dish plate: 3.08 mm (0.1213 in)

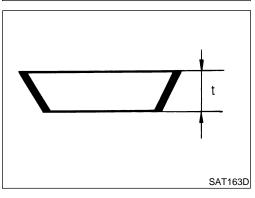
If deformed or fatigued, replace.

#### **Reverse Clutch Piston**

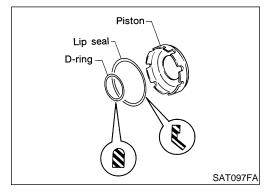
NDAT0145S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.





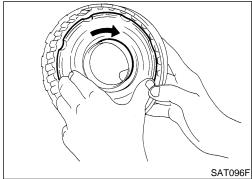
 Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



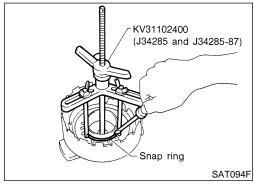
#### **ASSEMBLY**

NDAT0146

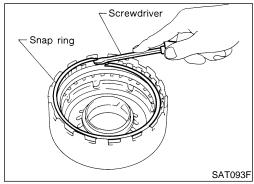
- 1. Install D-ring and lip seal on piston.
- Take care with the direction of lip seal.
- Apply ATF to both parts.



- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.

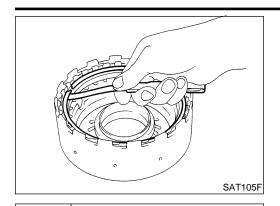


- 3. Install return springs and spring retainer on piston.
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
- Take care with order of plates.
- 6. Install snap ring.

Reverse Clutch (Cont'd)



Oil pump assembly

SAT092F

. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

Standard 0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit 1.2 mm (0.047 in)

**Retaining plate:** 

Refer to "REVERSE CLUTCH", AT-372.

MA

GI

LC

Check operation of reverse clutch. Refer to "DISASSEMBLY", AT-316.

FG

FE

ΑT

ALL

AX

SU

ST

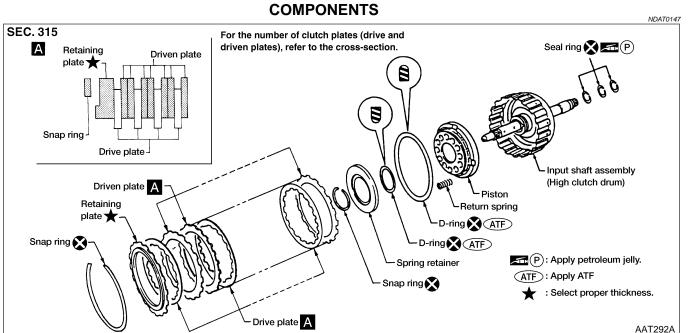
BT

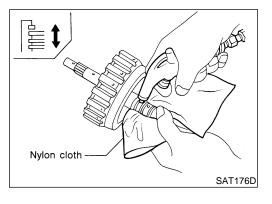
HA

SC

EL

## High Clutch COMPONENTS

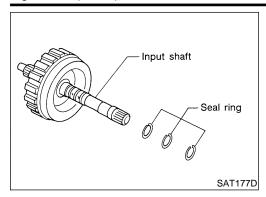




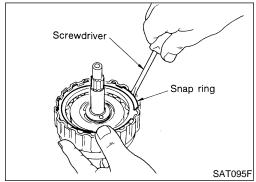
#### **DISASSEMBLY**

Check operation of high clutch.

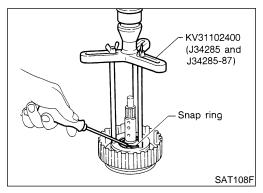
- a. Apply compressed air to oil hole of input shaft with nylon cloth.
- Stop up hole on opposite side of input shaft with nylon cloth.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.



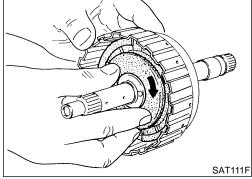
- 2. Remove seal rings from input shaft.
- Always replace when removed.



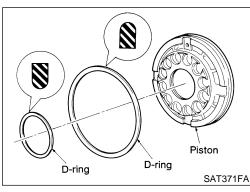
- 3. Remove snap ring.
- 4. Remove drive plates, driven plates and retaining plate.



- 5. Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



7. Remove piston from high clutch drum by turning it.



8. Remove D-rings from piston.

#### **INSPECTION**

#### High Clutch Snap Ring, Spring Retainer and Return **Springs**

NDAT0149S01

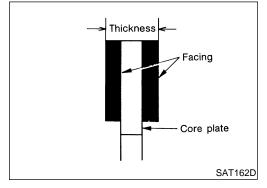
Check for deformation, fatigue or damage. If necessary, replace.

MA

When replacing spring retainer and return springs, replace them as a set.

LC

GI



#### **High Clutch Drive Plates**

NDAT0149S02

Check facing for burns, cracks or damage.

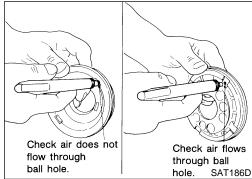
Measure thickness of facing.

Thickness of drive plate: Standard value 1.6 mm (0.063 in)

FE

Wear limit 1.4 mm (0.055 in)

If not within wear limit, replace.



#### **High Clutch Piston**

NDAT0149S03

Make sure that check balls are not fixed.

AX

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

ST



NDAT0149S04

BT

HA

Install new seal rings onto input shaft.

Measure clearance between seal ring and ring groove.

Standard clearance:

0.08 - 0.23 mm (0.0031 - 0.0091 in)

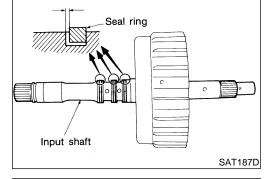
**Allowable limit:** 

0.23 mm (0.0091 in)

SC

If not within allowable limit, replace input shaft assembly.

EL

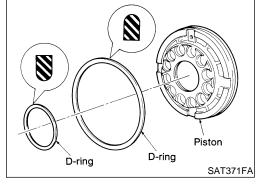


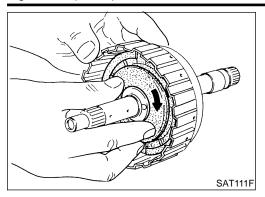
#### **ASSEMBLY**

NDAT0150

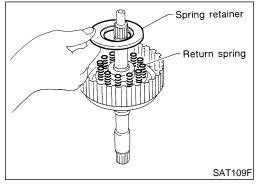
Install D-rings on piston.

Apply ATF to both parts.

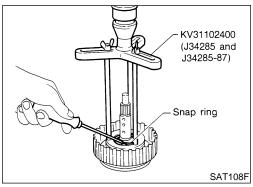




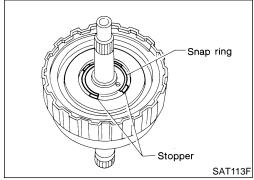
- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.



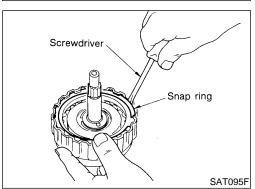
3. Install return springs and spring retainer on piston.



- Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.

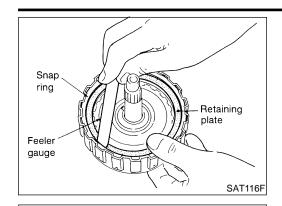


• Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
- Take care with the order and direction of plates.
- 6. Install snap ring.

High Clutch (Cont'd)



**量 t** 

Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 2.8 mm (0.110 in)

**Retaining plate:** 

Refer to "HIGH CLUTCH", AT-372.

MA

GI

LC

8. Check operation of high clutch. Refer to "DISASSEMBLY", AT-319.

EC

FE

ΑT

AX

SU

BR

ST

RS

BT

HA

SC

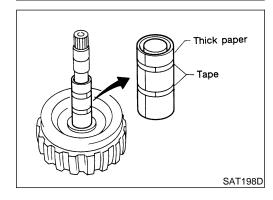
EL



Install seal rings to input shaft.

Apply petroleum jelly to seal rings.

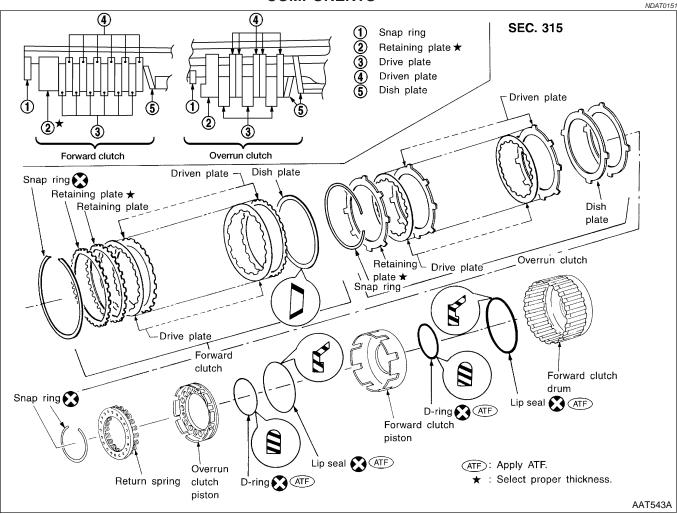
Always replace when removed.

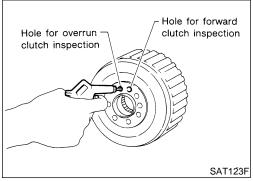


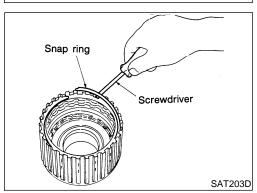
SAT197D

Roll paper around seal rings to prevent seal rings from spreading.

## Forward and Overrun Clutches COMPONENTS







#### DISASSEMBLY

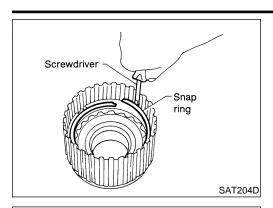
1. Check operation of forward clutch and overrun clutch.

NDAT0152

Install bearing retainer on forward clutch drum.

- b. Apply compressed air to oil hole of forward clutch drum.
- Check to see that retaining plate moves to snap ring.
- If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

Forward and Overrun Clutches (Cont'd)



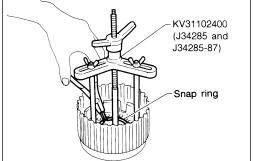
- Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



MA



LC



- Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
- Set Tool directly over return springs.
- Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.
- Do not remove return springs from spring retainer.



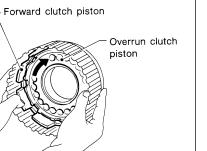
FE

 $\mathsf{AT}$ 

AX

SU





SAT124FB

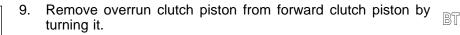
SAT125F

Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.







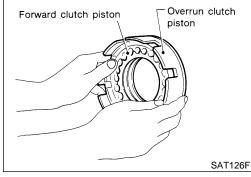






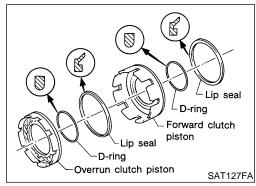






10. Remove D-rings and lip seals from forward clutch piston and overrun clutch piston.





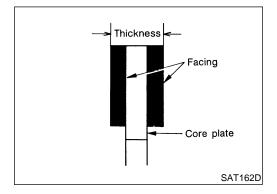
#### **INSPECTION**

# Snap Rings, Spring Retainer and Return Springs

NDAT0153

NDAT0153S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.



#### Forward Clutch and Overrun Clutch Drive Plates

NDATO152SO2

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

**Forward clutch** 

Standard value: 1.6 mm (0.063 in)

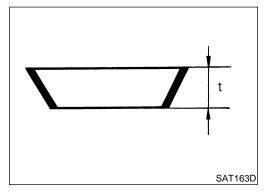
Wear limit: 1.4 mm (0.055 in)

**Overrun clutch** 

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

If not within wear limit, replace.



# Forward Clutch and Overrun Clutch Dish Plates Check for deformation or damage.

NDAT0153S03

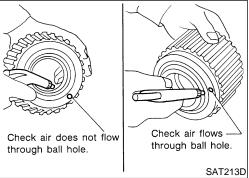
- NA (L' L C L' L L C
- Measure thickness of dish plate.

Thickness of dish plate:

Forward clutch 2.7 mm (0.106 in)

Overrun clutch 2.7 mm (0.106 in)

If deformed or fatigued, replace.

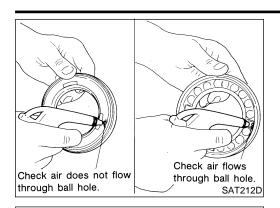


#### **Forward Clutch Drum**

NDAT0153S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

Forward and Overrun Clutches (Cont'd)



D-ring

Forward clutch piston

Overrun clutch piston

Forward clutch piston

Overrun clutch

SAT127FA

SAT126F

#### **Overrun Clutch Piston**

NDAT0153S05

Make sure that check balls are not fixed.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.

LC

#### **ASSEMBLY**

Install D-rings and lip seals on forward clutch piston and overrun clutch piston.



Take care with direction of lip seal.

Apply ATF to both parts.



ΑT

AX

- Install overrun clutch piston assembly on forward clutch piston by turning it slowly.
- Apply ATF to inner surface of forward clutch piston.





ST



- Install forward clutch piston assembly on forward clutch drum by turning it slowly.



Apply ATF to inner surface of drum.

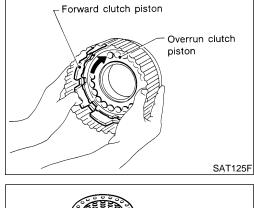


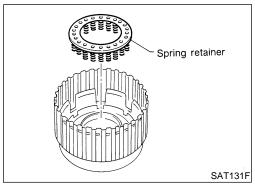




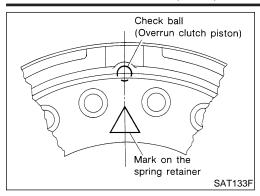
Install return spring on overrun clutch piston.



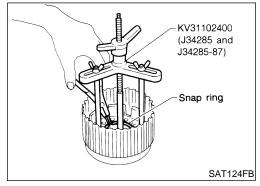




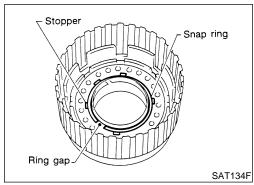
Forward and Overrun Clutches (Cont'd)



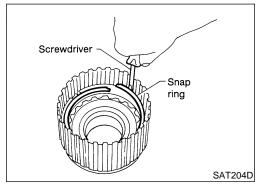
 Align the mark on spring retainer with check ball in overrun clutch piston.



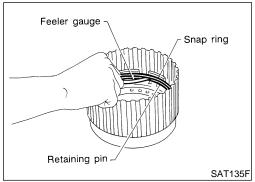
- 5. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



Do not align snap ring gap with spring retainer stopper.



- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
- Take care with order of plates.
- 7. Install snap ring for overrun clutch.



Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

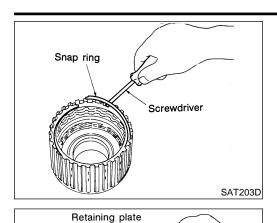
Standard 0.7 - 1.1 mm (0.028 - 0.043 in)

Allowable limit 1.7 mm (0.067 in)

**Overrun clutch retaining plate:** 

Refer to "OVERRUN CLUTCH", AT-373.

Forward and Overrun Clutches (Cont'd)



Install drive plates, driven plates, retaining plate and dish plate for forward clutch.

Take care with order of plates.

10. Install snap ring for forward clutch.



MA

LC

11. Measure clearance between forward clutch retaining plate and snap ring.

**Specified clearance:** 

Standard 0.45 - 0.85 mm (0.0177 - 0.0335 in)

If not within allowable limit, select proper retaining plate.

Allowable limit 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to "FORWARD CLUTCH", AT-372.

FE

 $\mathsf{AT}$ 

AX

SU

ST

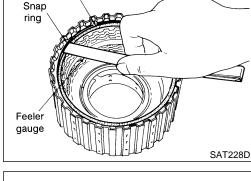
BT

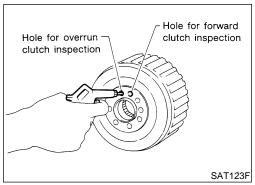
HA

SC

EL

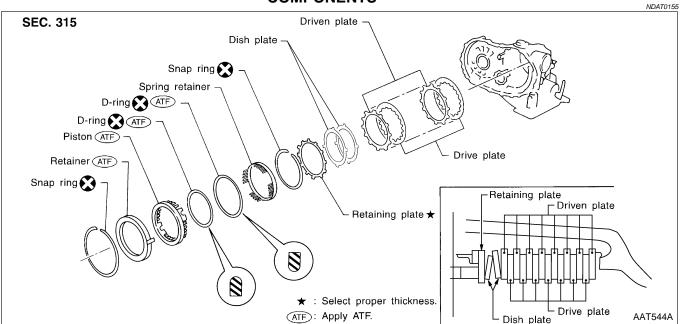




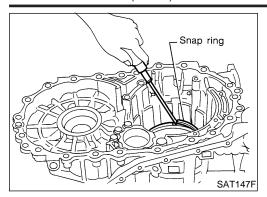


- 12. Check operation of forward clutch. Refer to "DISASSEMBLY", AT-324.
- 13. Check operation of overrun clutch. Refer to "DISASSEMBLY", AT-324.

# Low & Reverse Brake **COMPONENTS**



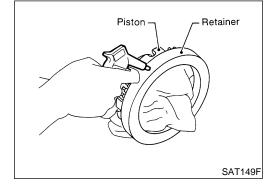
Low & Reverse Brake (Cont'd)



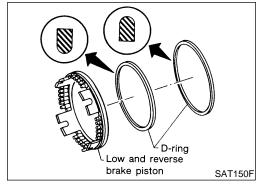
#### **DISASSEMBLY**

NDAT0156

- 1. Check operation of low & reverse brake.
- a. Apply compressed air to oil hole of transmission case.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Fluid might be leaking past piston check ball.



- In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
- Apply air gradually and allow piston to come out evenly.



3. Remove D-rings from piston.

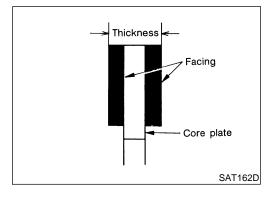
#### INSPECTION

NDAT0157

# Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

NDAT0157S01

- Check for deformation, fatigue or damage.
   If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



#### Low and Reverse Brake Drive Plate

NDAT0157S02

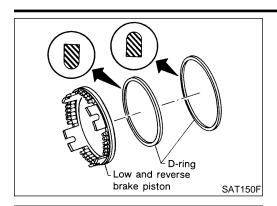
- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value 1.8 mm (0.071 in) Wear limit 1.6 mm (0.063 in)

If not within wear limit, replace.

Low & Reverse Brake (Cont'd)



Low and reverse brake

Piston

#### **ASSEMBLY**

Install D-rings on piston.

NDAT0158

Apply ATF to both parts.

MA

LC

Set and align piston with retainer.

This operation is required in order to engage the protrusions of piston to return springs correctly.

Further procedures are given in "Assembly (2), AT-355".

AX

Install driven plates, drive plates, retaining plate and dish plate on transmission case.

SU

Take care with order of plates and direction of dish plate.

ST

BT

HA

SC

EL

AAT575A

Install snap ring.

Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

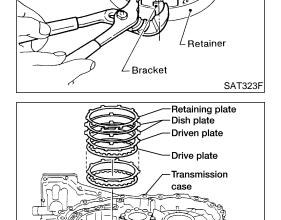
**Specified clearance:** 

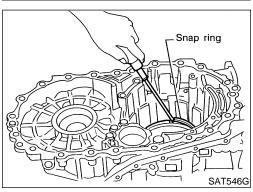
Standard 1.7 - 2.1 mm (0.067 - 0.083 in)

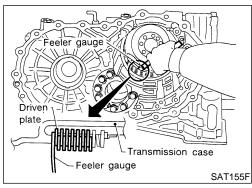
Allowable limit 3.3 mm (0.130 in)

**Retaining plate:** 

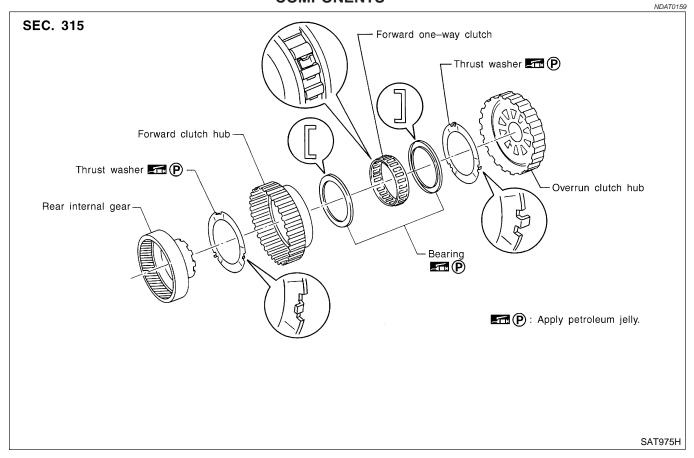
Refer to "LOW & REVERSE BRAKE", AT-373.

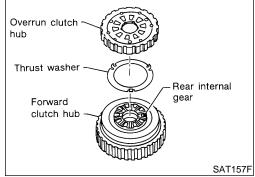


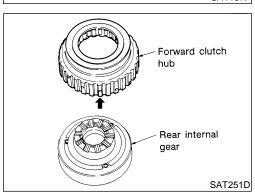




# Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS





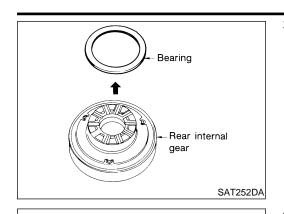


#### **DISASSEMBLY**

Remove overrun clutch hub and thrust washer from forward clutch hub.

2. Remove forward clutch hub from rear internal gear.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



Thrust washer

SAT253D

SAT254DA

Rear internal

gear

Bearing

Forward

hub

one-way clutch

Forward clutch

Remove bearing from rear internal gear.



MA

LC

4. Remove thrust washer from rear internal gear.



FE

ΑT

AX

SU

Remove bearing from forward one-way clutch.



BR

ST

RS

BT

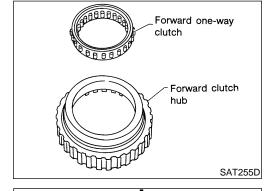
Remove forward one-way clutch from forward clutch hub.



SC





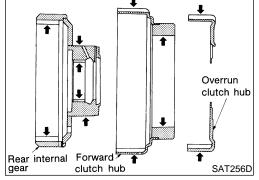


**INSPECTION** 

Rear Internal Gear, Forward Clutch Hub and Overrun **Clutch Hub** 

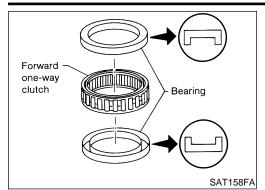
Check rubbing surfaces for wear or damage.

NDAT0161S01



Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)

SAT976H



#### **Bearings and Forward One-way Clutch**

NDAT0161S02

Check bearings for deformation and damage.

Forward clutch hub

Hole

Protrusion

Forward one-way

clutch

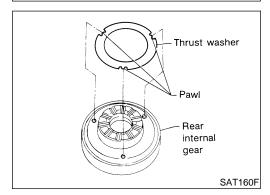
#### **ASSEMBLY**

NDAT0162

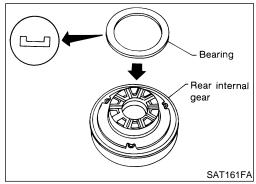
- 1. Install forward one-way clutch on forward clutch.
- Take care with the direction of forward one-way clutch.

Check forward one-way clutch for wear and damage.

- Bearing
  Forward
  one-way clutch
  Forward
  clutch hub
- 2. Install bearing on forward one-way clutch.
- Apply petroleum jelly to bearing.

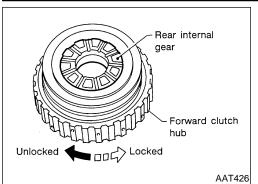


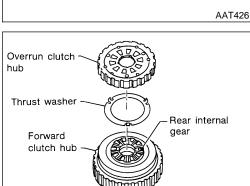
- 3. Install thrust washer on rear internal gear.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of rear internal gear.



- 4. Install bearing on rear internal gear.
- Apply petroleum jelly to bearing.

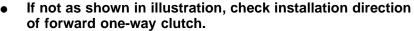
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)





SAT157F

- Install forward clutch hub on rear internal gear.
- Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.



MA

GI

LC

EG

- Install thrust washer and overrun clutch hub.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of overrun clutch
- Align projections of rear internal gear with holes of overrun clutch hub.

ΑT

AX

SU

ST

BR

RS

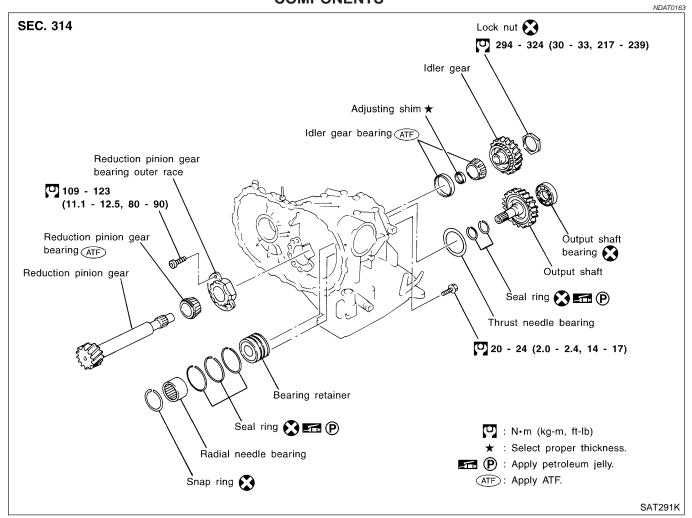
BT

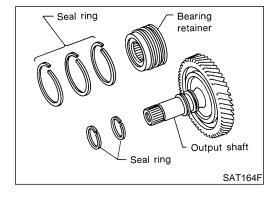
HA

SC

EL

# Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS

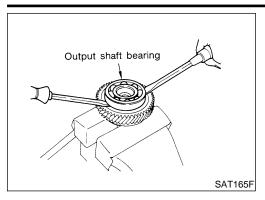




#### **DISASSEMBLY**

Remove seal rings from output shaft and bearing retainer.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



Bearing retainer

Bearing retainer

Snap ring

SAT166F

SAT167F

SAT168F

Drift

Suitable drift

- Remove output shaft bearing with screwdrivers.
- Always replace bearing with a new one when removed.
- Do not damage output shaft.





EM



3. Remove snap ring from bearing retainer.







Remove needle bearing from bearing retainer.



AX

BR



RS



Remove idler gear bearing inner race from idler gear.



BT



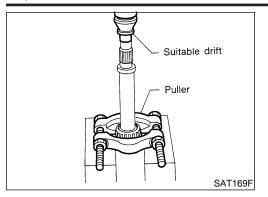




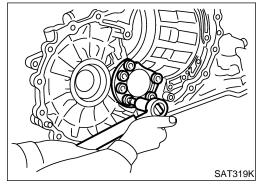


KV381054S0 (J34286) SAT859DC

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



7. Press out reduction pinion gear bearing inner race from reduction pinion gear.

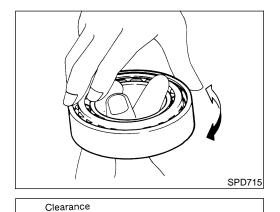


Remove reduction pinion gear bearing outer race from transmission case.

#### INSPECTION

# Output Shaft, Idler Gear and Reduction Pinion Gear

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.



Seal ring

Output shaft

# Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

# **Seal Ring Clearance**

NDAT0165S03



Measure clearance between seal ring and ring groove of output shaft.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

**Allowable limit:** 

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.

Bearing retainer SAT171F

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)

Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance:

0.10 - 0.30 mm (0.0039 - 0.0118 in)

**Allowable limit:** 

0.30 mm (0.0118 in)

If not within allowable limit, replace bearing retainer.

GI

MA

LC



KV40100630 (J26092)

SAT172FB

SAT319K

Press reduction pinion gear bearing inner race on reduction pinion gear.



FE

 $\mathsf{AT}$ 

AX

SU

Install reduction pinion gear bearing outer race on transmission case.

(11.1 - 12.5 kg-m, 80 - 90 ft-lb)

ST

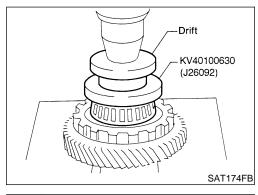
RS

BT

HA

SC

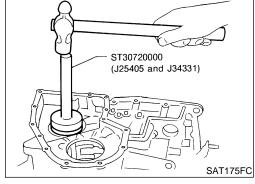
EL



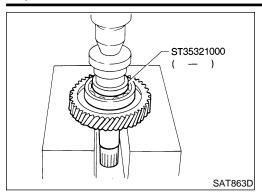
Install idler gear bearing outer race on transmission case.

Press idler gear bearing inner race on idler gear.

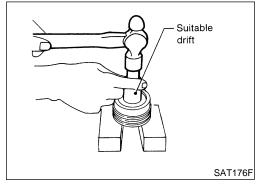




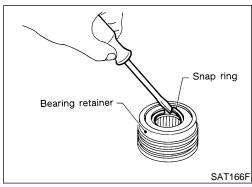
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



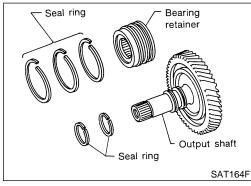
5. Press output shaft bearing on output shaft.



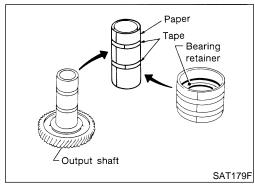
6. Press needle bearing on bearing retainer.



7. Install snap ring to bearing retainer.

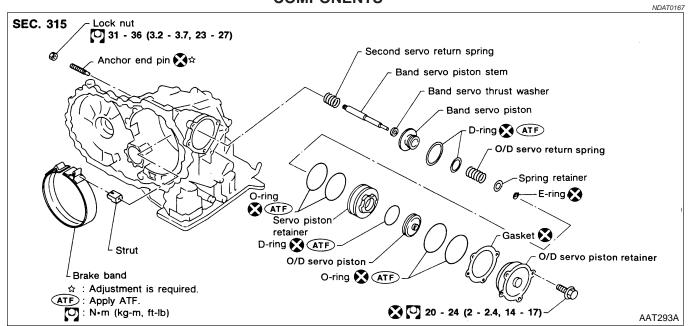


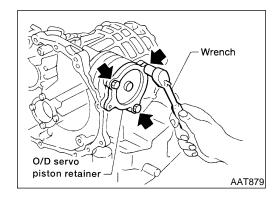
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.



 Roll paper around seal rings to prevent seal rings from spreading.

# Band Servo Piston Assembly COMPONENTS







1. Remove band servo piston fixing bolts.





GI

MA

EM

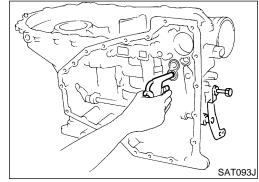
LC

FE



RS

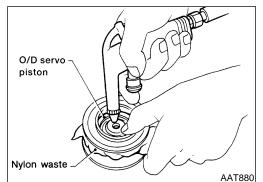




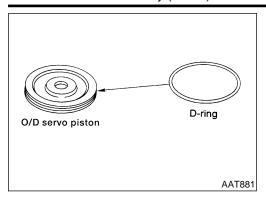
- Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
- Hold band servo piston assembly with a rag or nylon
   waste
  - HA



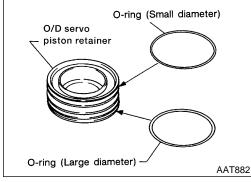
EL



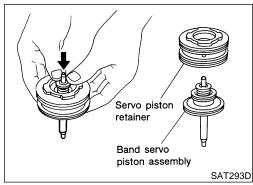
- 3. Apply compressed air to oil hole in O/D servo piston retainer by to remove O/D servo piston from retainer.
- Hold O/D band servo piston while applying compressed air.



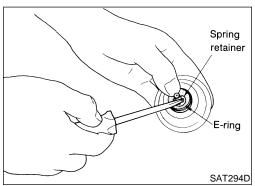
4. Remove D-ring from O/D servo piston.



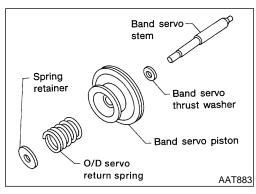
5. Remove O-rings from O/D servo piston retainer.



6. Remove band servo piston assembly from servo piston retainer by pushing it forward.

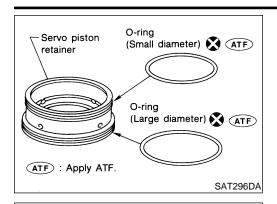


7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

Band Servo Piston Assembly (Cont'd)



D-ring

D-ring

SAT297D

Band servo piston

Remove O-rings from servo piston retainer.



MA

LC

10. Remove D-rings from band servo piston.



FE

 $\mathsf{AT}$ 

AX

# INSPECTION

# Pistons, Retainers and Piston Stem

NDAT0169

SU

NDAT0169S01 Check frictional surfaces for abnormal wear or damage.

ST

RS

## **Return Springs**

Check for deformation or damage.

BT NDAT0169S02

Measure free length and outer diameter.

**Inspection standard:** 

HA

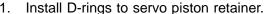
Refer to "RETURN SPRING", AT-376.

SC

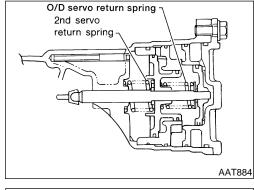
EL

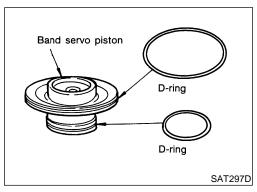


NDAT0170

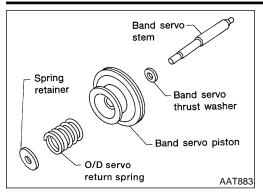


- Apply ATF to D-rings.
- Pay attention to position of each O-ring.

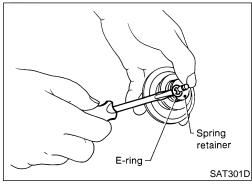




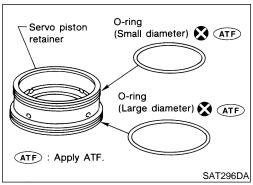
Band Servo Piston Assembly (Cont'd)



2. Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



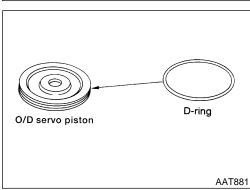
3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



- 4. Install O-rings to servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

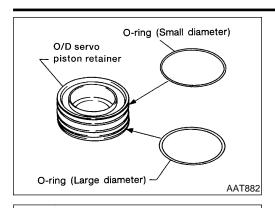


5. Install band servo piston assembly to servo piston retainer by pushing it inward.



- 6. Install D-ring to O/D servo piston.
- Apply ATF to D-ring.

Band Servo Piston Assembly (Cont'd)



O/D servo piston retainer O/D servo piston

AAT886

SAT865H

Second servo

return spring

∠Band servo piston assembly

- Install O-rings to O/D servo piston retainer.
- **Apply ATF to O-rings.**
- Pay attention to position of each O-ring.



MA

LC

8. Install O/D servo piston to O/D servo piston retainer.



 $\mathsf{AT}$ 

AX

Install band servo piston assembly and 2nd servo return spring to transmission case.

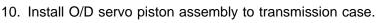


Apply ATF to O-ring of band servo piston and transmission case.



ST

RS



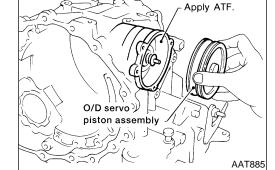
BT

Apply ATF to O-ring of band servo piston and transmission case.





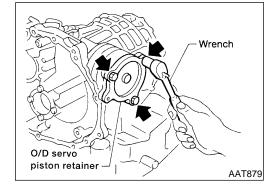
EL



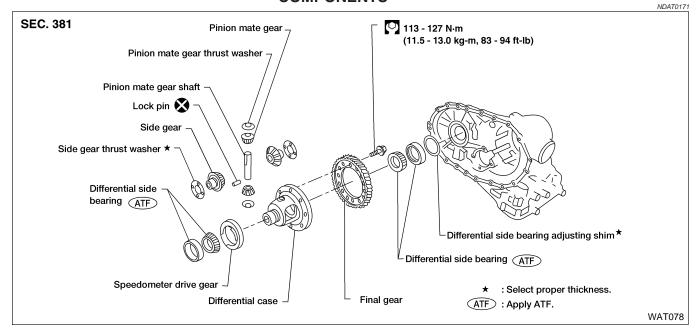
Apply ATF.

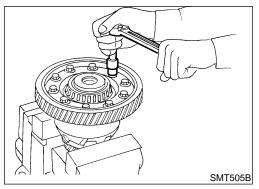
11. Install O/D servo piston retainer to transmission case.

(2 - 2.4 kg-m, 14 - 17 ft-lb)



# Final Drive COMPONENTS

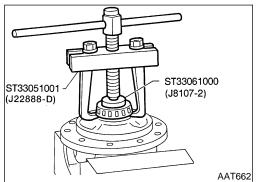




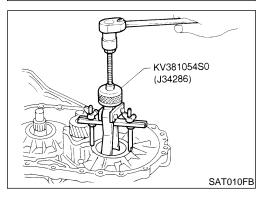
#### DISASSEMBLY

Remove final gear.

NDAT0172

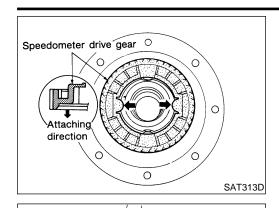


- 2. Press out differential side bearings.
- Be careful not to mix up the right and left bearings.



3. Remove differential side bearing outer race, and side bearing adjusting shim from transmission case.

Final Drive (Cont'd)



KV32101000 (J25689-A)

Remove speedometer drive gear.



MA

LC

5. Drive out pinion mate gear shaft lock pin.



FE

 $\mathsf{AT}$ 

Draw out pinion mate gear shaft lock pin. Remove pinion mate gears and side gears.









# BT

Check mating surfaces of differential case, side gears and

HA

Check washers for wear.

pinion mate gears.

Gear, Washer, Shaft and Case

INSPECTION



EL



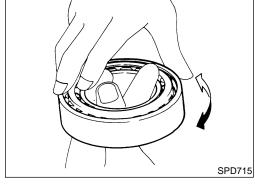


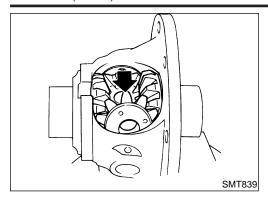
SAT904D

SAT316D

Make sure bearings roll freely and are free from noise, cracks, pitting or wear.

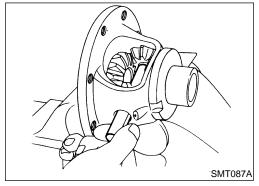
When replacing taper roller bearing, replace outer and inner race as a set.





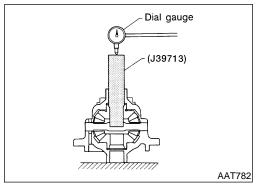
#### **ASSEMBLY**

1. Attach side gear thrust washers to side gears, then install pinion mate gear thrust washers and pinion mate gears in place.

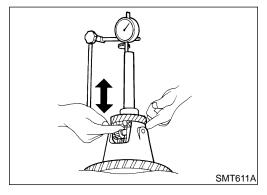


Insert pinion mate gear shaft.

 When inserting, be careful not to damage pinion mate gear thrust washers.



- 3. Measure clearance between side gear and differential case with washers following the procedure below:
- a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

Clearance between side gear and differential case with washer:

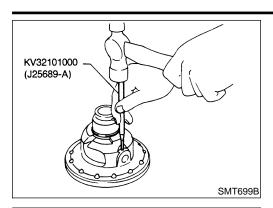
0.1 - 0.2 mm (0.004 - 0.008 in)

c. If not within specification, adjust clearance by changing thickness of differential side gear thrust washers.

**Differential side gear thrust washers:** 

Refer to "DIFFERENTIAL SIDE GEAR THRUST WASHERS", AT-373.

Final Drive (Cont'd)



- Install lock pin.
- Make sure that lock pin is flush with case.



MA

EM

LC

Speedometer drive gear O Attaching direction

ō

ST33230000 (J25805-01)

SAT313D

- Install speedometer drive gear on differential case.
- Align the projection of speedometer drive gear with the groove of differential case.



ΑT

AX

Press on differential side bearings.

SU

BR

ST

RS

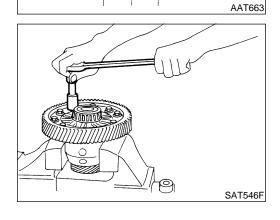
7. Install final gear and tighten fixing bolts in a crisscross pattern. (11.5 - 13.0 kg-m, 83 - 94 ft-lb)

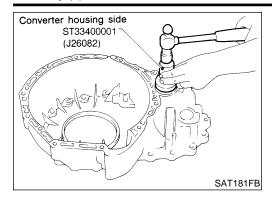
BT

HA

SC

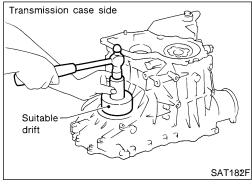
EL



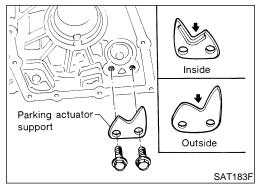


# Assembly (1)

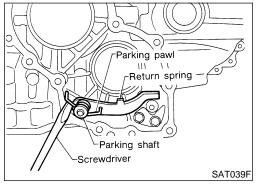
Install differential side oil seals on transmission case and converter housing.



- Install parking actuator support to transmission case.
- Pay attention to direction of parking actuator support.



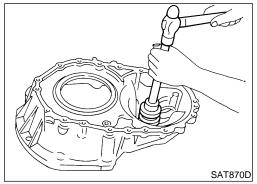
- Install parking pawl on transmission case and fix it with parking shaft.
- Install return spring.

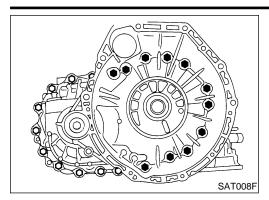


# Adjustment (1) **DIFFERENTIAL SIDE BEARING PRELOAD**

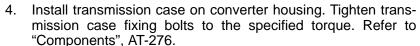
NDAT0176

- Install differential side bearing outer race without adjusting shim on transmission case.
- Install differential side bearing outer race on converter housing.





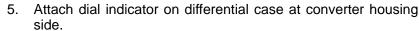






MA

LC





6. Insert Tool into differential side gear from transmission case side.



Move Tool up and down and measure dial indicator deflection.

Select proper thickness of differential side bearing adjusting shim(s).

ΑT

Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim: Refer to "DIFFERENTIAL SIDE BEARING PRELOAD

**ADJUSTING SHIMS", AT-374. Bearing preload:** 

0.05 - 0.09 mm (0.0020 - 0.0035 in)





Remove converter housing from transmission case.



10. Remove final drive assembly from transmission case.



11. Remove differential side bearing outer race from transmission case.



12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.

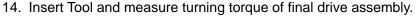


transmission case fixing bolts to the specified torque. Refer to "Components", AT-276.



13. Reinstall converter housing on transmission case and tighten



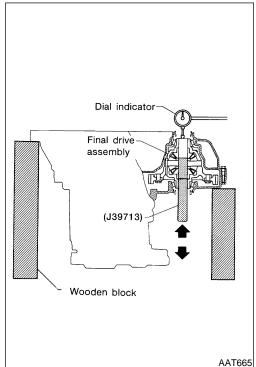


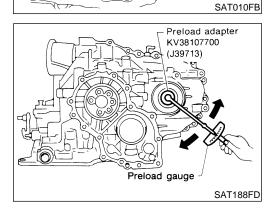


Turn final drive assembly in both directions several times to seat bearing rollers correctly.

Turning torque of final drive assembly (New bearing): 0.78 - 1.37 N·m (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb)

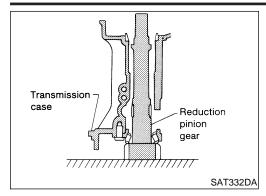
- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.





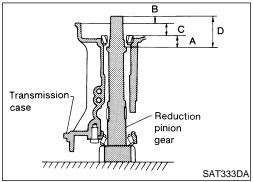
KV381054S0

(J34286)



#### REDUCTION PINION GEAR BEARING PRELOAD

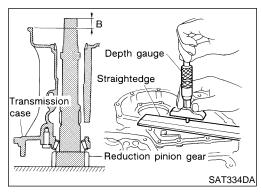
- Remove transmission case and final drive assembly from converter housing.
- Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- Place reduction pinion gear on transmission case as shown. a.



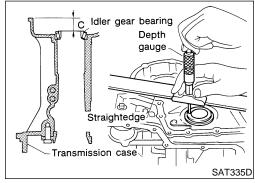
- Place idler gear bearing on transmission case.
- Measure dimensions "B" "C" and "D" and calculate dimension "A".

$$A = D - (B + C)$$

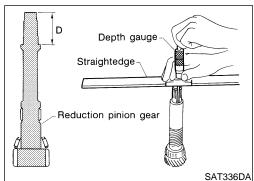
"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

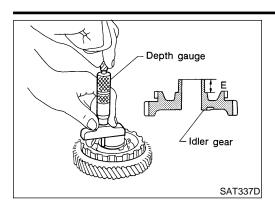


- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.



- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pin-
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

$$A = D - (B + C)$$



- d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.
- Measure dimension "E" in at least two places.

G[

MA

EM

LC

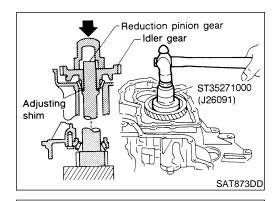
- Select proper thickness of reduction pinion gear bearing adjusting shim.
  - Proper shim thickness = A E 0.05 mm (0.0020 in)\* (\* ... Bearing preload)

Reduction pinion gear bearing adjusting shim:
Refer to "REDUCTION PINION GEAR BEARING
ADJUSTING SHIMS", AT-375.

ΑT

AX

SU



- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.

"COMPONENTS", AT-336.

 Press idler gear until idler gear fully contacts adjusting shim.

ST

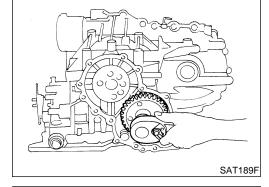
RS

- Tighten idler gear lock nut to the specified torque. Refer to
- Lock idler gear with parking pawl when tightening lock nut.

HA

SC

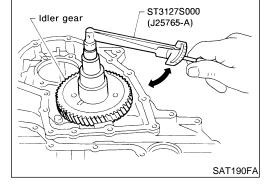
EL

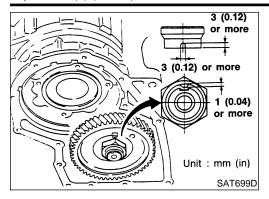


- 7. Measure turning torque of reduction pinion gear.
- When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

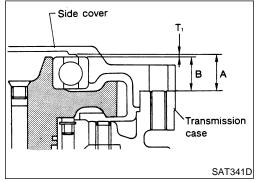
Turning torque of reduction pinion gear: 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

 If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.





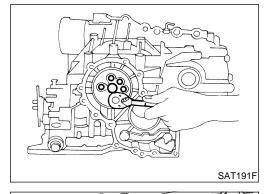
8. After properly adjusting turning torque, clinch idler gear lock nut as shown.



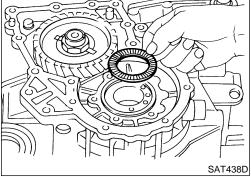
#### **OUTPUT SHAFT END PLAY**

NDAT0176S03

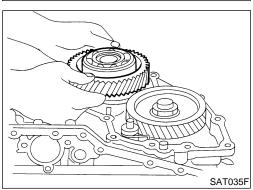
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



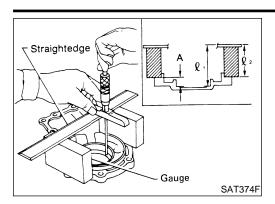
1. Install bearing retainer for output shaft.



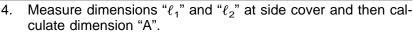
2. Install output shaft thrust needle bearing on bearing retainer.



3. Install output shaft on transmission case.



Straightedge





face and adjusting shim mating surface.

A = 
$$\ell_1 - \ell_2$$
  
 $\ell_2$ : Height of gauge



GI

 $\ell_2$ : Height of gauge



5. Measure dimensions " $\ell_2$ " and " $\ell_3$ " and then calculate dimension "B".



Measure " $\ell_2$ " and " $\ell_3$ " in at least two places.

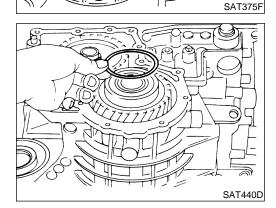
"B": Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.



AX

B = 
$$\ell_2 - \ell_3$$
  
 $\ell_2$ : Height of gauge





Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.



Output shaft end play (A - B): 0 - 0.15 mm (0 - 0.0059 in)



Output shaft end play adjusting shims:

Refer to "OUTPUT SHAFT ADJUSTING SHIMS", AT-377.

Install adjusting shim on output shaft bearing.





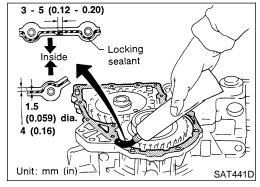
Apply locking sealant (Loctite #518) to transmission case as shown in illustration.

HA

BT

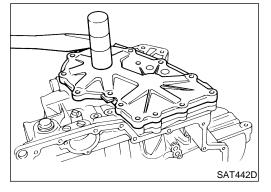
SC

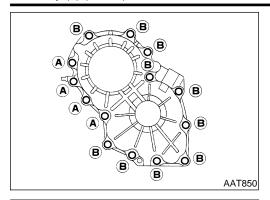
EL



Set side cover on transmission case.

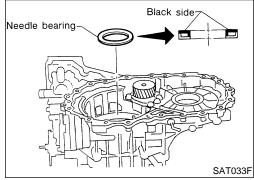
- Apply locking sealant to the mating surface of transmission case.



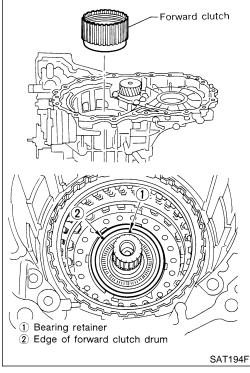


- 3. Tighten side cover fixing bolts to specified torque.

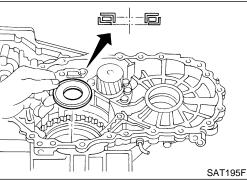
  3. 1. 3.0 3.4 N·m (0.31 0.35 kg-m, 26.9 30.4 in-lb)
  - Do not mix bolts A and B.
- Always replace bolts A, as they are self-sealing bolts.



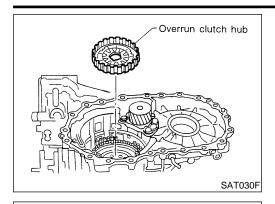
- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
- Apply petroleum jelly to thrust washer.



- 6. Install forward clutch assembly.
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.
- If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.



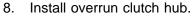
- 7. Install thrust needle bearing on bearing retainer.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



Rear internal gear

Forward clutch

hub



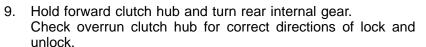
- Apply petroleum jelly to thrust washers.
- Align teeth of overrun clutch drive plates before installing.







LC



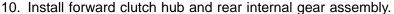
EG

 If not shown as illustrated, check installed direction of forward one-way clutch.

FE



AX





SU

 Check that three hooks of thrust washer are correctly aligned after installing.

 $\mathbb{R}$ 

ST

30

BT

HA

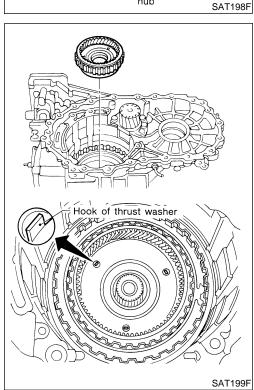
SC

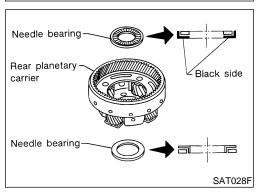
EL

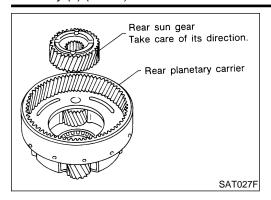
- 11. Install rear planetary carrier assembly and rear sun gear
- a. Install needle bearings on rear planetary carrier.
- Apply petroleum jelly to needle bearings.

according to the following procedures.

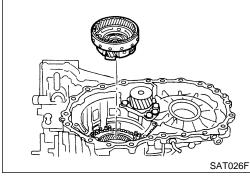
Pay attention to direction of needle bearings.



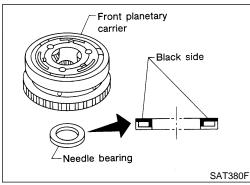




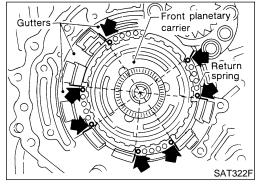
- b. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



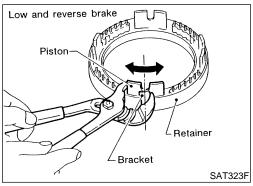
c. Install rear planetary carrier on transmission case.



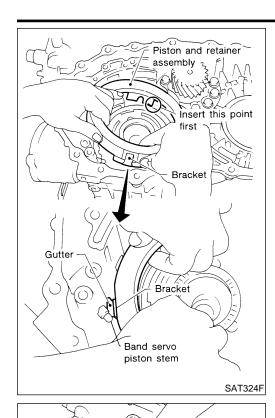
- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- 13. Install low and reverse brake piston according to the following procedures.
- a. Set and align return springs to transmission case gutters as shown in illustration.



b. Set and align piston with retainer.



- c. Install piston and retainer assembly on the transmission case.
- Align bracket to specified gutter as indicated in illustration.



MA



LC

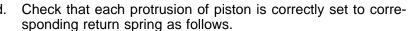


FE



#### ΑТ







 Push piston and retainer assembly evenly and confirm they move smoothly.



 If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".





38



BT

e. Push down piston and retainer assembly and install snap ring.

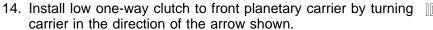


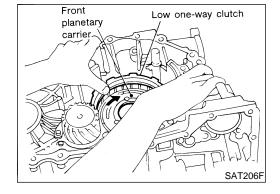












Piston and retainer

Piston and retainer assembly

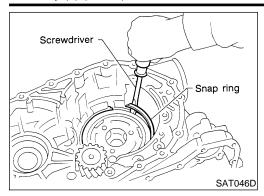
SAT325F

SAT326FB

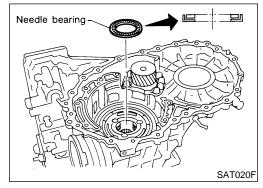
KV31102400

(J34285 and J34285-87)

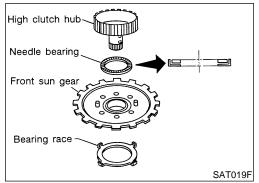
Snap ring



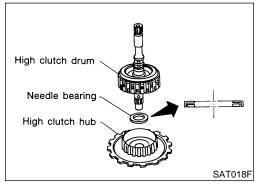
- 15. Install snap ring with screwdriver.
- Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



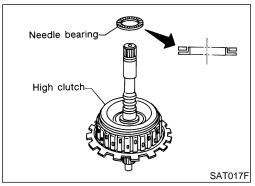
- 16. Install needle bearing on transmission case.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



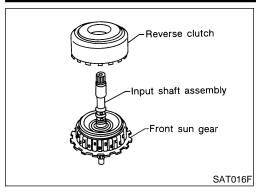
- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.

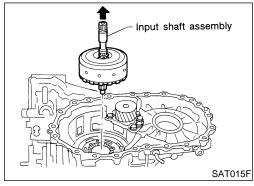


18. Install needle bearing and high clutch drum on high clutch hub.



- 19. Install needle bearing on high clutch drum.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.





- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
- Align teeth of reverse clutch drive plates before installing.



MA

EM

LC

- 22. Install reverse clutch assembly on transmission case.
- Align teeth of high clutch drive plates before installing.



FE

A I

AX

ST

RS

BT

HA

SC

EL

### Adjustment (2)

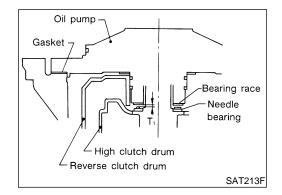
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

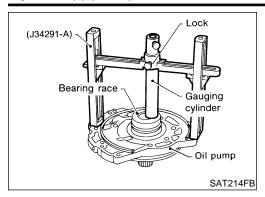
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•
	1	-

## TOTAL END PLAY

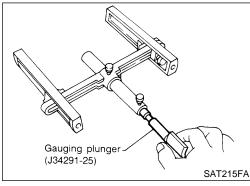
1. Adjust total end play "T1".

NDAT0178S01

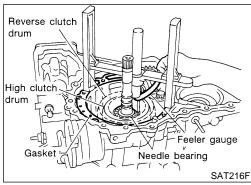




a. With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.



b. Install gauging plunger into cylinder.

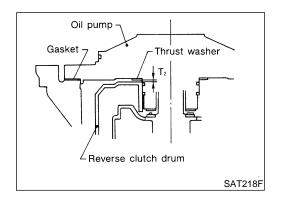


- c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

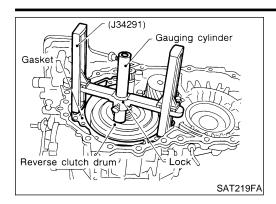
Total end play "T<sub>1</sub>": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

 If end play is out of specification, decrease or increase thickness of bearing race as necessary.

> Available bearing race for adjusting total end play: Refer to "BEARING RACE FOR ADJUSTING TOTAL END PLAY", AT-377.



2. Adjust reverse clutch drum end play "T2".



a. Place Tool on machined surface of transmission case (with gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.

GI

MA

EM

LG

b. Install gauging plunger into cylinder.
c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow

drum end play:

plunger to rest on thrust washer.

ool EG

d. Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end play.

Reverse clutch drum end play "T<sub>2</sub>":

0.55 - 0.90 mm (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thick-

AX

ness of thrust washer as necessary.

Available thrust washer for adjusting reverse clutch

SU

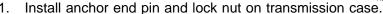
Refer to "THRUST WASHERS FOR ADJUSTING REVERSE CLUTCH DRUM END PLAY", AT-377.

ST

RS

Assembly (3)





.

Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

SC

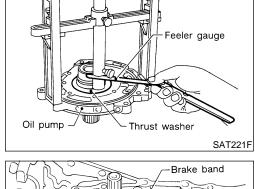
HA

EL

 Place bearing race selected in total end play adjustment step on oil pump cover.

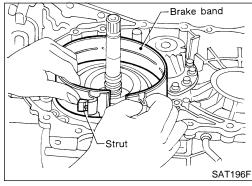


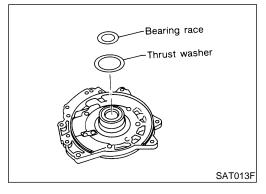
- Apply petroleum jelly to bearing race.
- 4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
- Apply petroleum jelly to thrust washer.



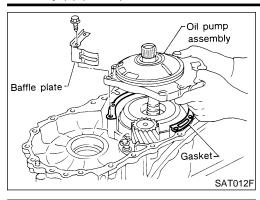
Gauging plunger (J34290-6)

SAT314F

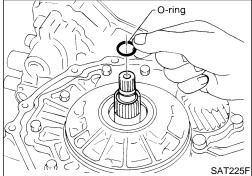




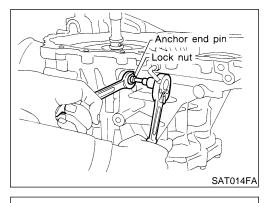
#### Assembly (3) (Cont'd)



- 5. Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.



- 7. Install O-ring to input shaft.
- Apply ATF to O-ring.



- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

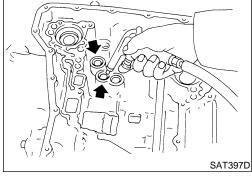
**Anchor end pin:** 

**(**0.4 - 0.6 kg-m, 35 - 52 in-lb)

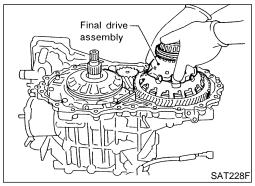
- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

Lock nut:

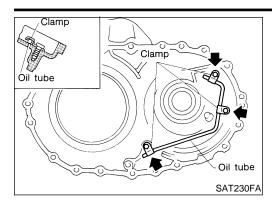
(3.2 - 3.7 kg-m, 23 - 27 ft-lb)



9. Apply compressed air to oil holes of transmission case and check operation of brake band.



10. Install final drive assembly on transmission case.



11. Install oil tube on converter housing.

GI

MA

EM

LC

12. Install O-ring on differential oil port of transmission case.

EG

FE

ΑT

AX

13. Install converter housing on transmission case.

Apply locking sealant (Loctite #518) to mating surface of SU

BR

ST

RS

BT

HA

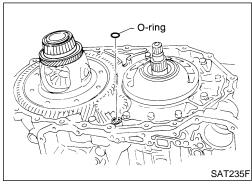
SC

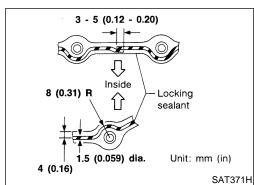
EL

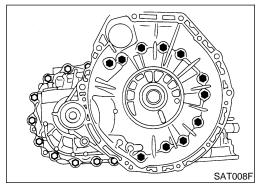
14. Install accumulator piston.

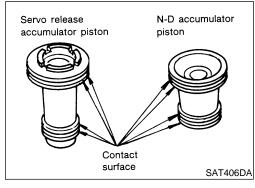
converter housing.

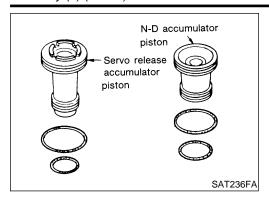
a. Check contact surface of accumulator piston for damage.





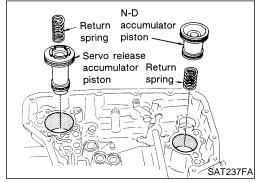






- b. Install O-rings on accumulator piston.
- Apply ATF to O-rings.

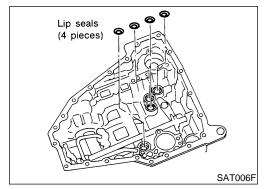
Accumulator piston O-rings: Refer to "O-RING", AT-371.



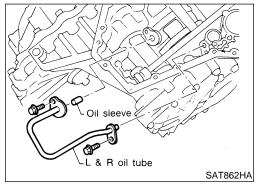
- Install accumulator pistons and return springs on transmission case.
- Apply ATF to inner surface of transmission case.

**Return springs:** 

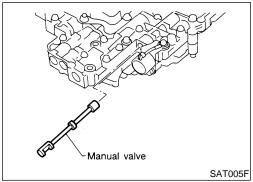
Refer to "RETURN SPRING", AT-371.



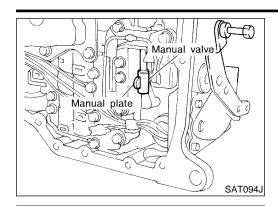
- 15. Install lip seals for band servo oil holes on transmission case.
- Apply petroleum jelly to lip seals.



- 16. Install L & R oil tube and oil sleeve.
  - (0.5 0.7 kg-m, 43 61 in-lb)



- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
- Apply ATF to manual valve.



Stopper ring

SAT416D

Terminal

- b. Set manual shaft in Neutral position.
- c. Install control valve assembly on transmission case while aligning manual valve with manual plate.







LC

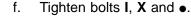
- d. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- e. Install snap ring to terminal body.





### ΔΤ





### Bolt length, number and location:



Bolt	I	X	•
Bolt length " $\ell$ " $\qquad \qquad \qquad$	40.0 (1.575)	33.0 (1.299)	43.5 (1.713)
Number of bolts	5	6	2



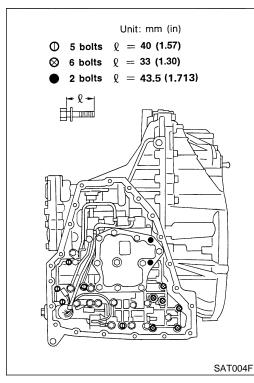
BT

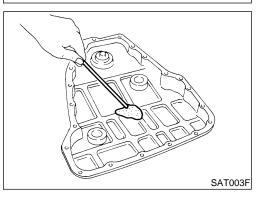
HA

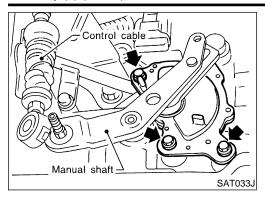
SC

EL

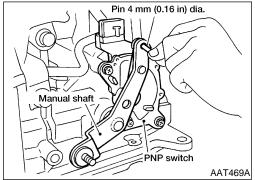
- 18. Install oil pan.
- a. Attach a magnet to oil pan.
- b. Install new oil pan gasket on transmission case.
- c. Install oil pan on transmission case.
- Always replace oil pan bolts as they are self-sealing bolts.
- Tighten four bolts in a crisscross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to "Components", AT-276.



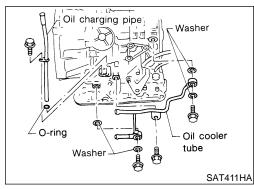




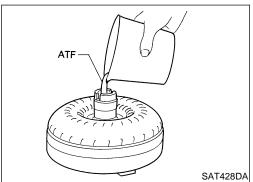
- 19. Install park/neutral position (PNP) switch.
- a. Set manual shaft in P position.
- b. Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move selector lever to N position.



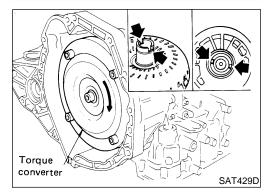
- d. Use a 4 mm (0.16 in) pin for this adjustment.
- i. Insert the pin straight into the manual shaft adjustment hole.
- ii. Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP) switch.
- e. Tighten park/neutral position (PNP) switch fixing bolts. Refer to "Components", AT-276.
- f. Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.



20. Install oil charging pipe and oil cooler tube to transmission case.



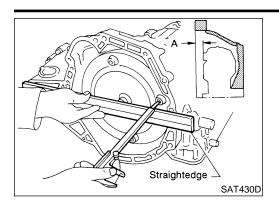
- 21. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



b. Install torque converter while aligning notches of torque converter with notches of oil pump.

### **ASSEMBLY**

Assembly (3) (Cont'd)



c. Measure distance "A" to check that torque converter is in proper position.

Distance A: 14 mm (0.55 in) or more

GI

MA

EM

LC

EG

FE

ΑT

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

General Specifications

General Specifications					
Engine		VG33E			
Automatic transaxle model		RE4F04A			
Automatic transaxle assembly	Model code number	80X77			
	1st	2.785			
	2nd	1.545			
Transacta accounts	3rd	1.000			
Transaxle gear ratio	4th	0.694			
	Reverse	2.272			
	Final drive	3.789			
Recommended fluid		NISSAN Matic "D" (Continental U.S. and Alaska) or Canada NISSAN Automatic Transmission Fluid *1			
Fluid capacity ℓ(US qt, Imp qt)		9.4 (10, 8-1/4)			

<sup>\*1:</sup> Refer to MA-11, "Fluids and Lubricants".

# Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NDAT0181

NDAT0181S01

Throttle posi-	Shift pattern	Vehicle speed km/h (MPH)						
tion	Shin pattern	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 <sub>2</sub> → 1 <sub>1</sub>
Full throttle	Comfort	56 - 64 (35 - 40)	102 - 110 (63 - 68)	165 - 173 (103 - 108)	161 - 169 (100 - 105)	92 - 100 (57 - 62)	41 - 49 (25 - 30)	56 - 64 (35 - 40)
Half throttle	Comfort	36 - 44 (22 - 27)	50 - 66 (31 - 41)	128 - 136 (80 - 85)	69 - 77 (43 - 48)	33 - 41 (21 - 25)	6 - 14 (4 - 9)	56 - 64 (35 - 40)

### VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

NDAT0181S02

Throttle position	Shift pattern	OD switch	Gear position	Vehicle speed km/h (MPH)	
	Shirt pattern			Lock-up ON	Lock-up OFF
2.0/8 Comfort	Comfort	ON	$D_4$	97 - 105 (60 - 65)	77 - 85 (48 - 53)
	Comfort	OFF	D <sub>3</sub>	86 - 94 (53 - 58)	83 - 91 (52 - 57)

### **Stall Revolution**

NDAT0182

Engine	Stall revolution rpm	
VG33E	1,900 - 2,200	

### **Line Pressure**

NDAT0183

Engine speed	Line pressure kPa (kg/cm², psi)		
rpm	D, 2 and 1 positions	R position	
Idle	500 (5.1, 73)	779 (7.95, 113.0)	
Stall 1,233 (12.6, 179)		1,918 (19.6, 278)	

Control Valves

### **Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS**

NDAT0184

Unit: mm (in)

GI

Parts		Item			_	
	rais		Part number*	Free length	Outer diameter	-
	18	Pilot valve spring	31742-80L05	36.0 (1.417)	8.1 (0.319)	-
	8	1-2 accumulator valve spring (small)	31742-80L06	20.5 (0.807)	7.0 (0.276)	-
	21	1-2 accumulator piston spring (large)	31742-80L07	49.25 (1.9390)	19.6 (0.772)	-
Upper body	25	1st reducing valve spring	31742-80L08	27.0 (1.063)	7.0 (0.276)	-
,	16	Overrun clutch reducing valve spring	31742-80L09	37.5 (1.476)	6.9 (0.272)	-
	11	Torque converter relief valve spring	31742-80L10	31.0 (1.220)	9.0 (0.354)	-
	4	Torque converter clutch control valve spring	31742-80L11	39.5 (1.555)	11.0 (0.433)	-
	16	Pressure regulator valve spring	31742-80L01	45.0 (1.772)	15.0 (0.591)	_
	21	Overrun clutch control valve spring	31762-80L00	21.7 (0.854)	7.0 (0.276)	-
	25	Accumulator control valve spring	31742-80L02	22.0 (0.866)	6.5 (0.256)	_
	30	Shift valve A spring	31762-80L00	21.7 (0.854)	7.0 (0.276)	-
Lower body	12	Shift valve B spring	31762-80L00	21.7 (0.854)	7.0 (0.276)	-
	7	December of the state of the st	31742-80L03	30.5 (1.201)	9.8 (0.386)	-
	3	Pressure modifier valve spring	31742-80L04	32.0 (1.260)	6.9 (0.272)	-
	13	Return spring	31742-80L00	17.0 (0.669)	10.7 (0.421)	-
	_	Oil cooler relief valve spring	31742-80L12	17.02 (0.670)	8.0 (0.315)	_

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **Accumulator**

**O-RING** 

NDAT0185

Unit: mm (in)

Accumulator	Part number*	Inner diameter (Small)	Part number*	Inner diameter (Large)
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **RETURN SPRING**

Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-80L02	52.5 (2.067)	20.4 (0.803)
N-D accumulator	31605-80L03	43.5 (1.713)	28.0 (1.102)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.





























### **Clutch and Brakes**

REVERSE CLUTCH			NDAT0186S01
Number of drive plates		2	2
Number of driven plates		2	2
Drive plate thickness mm (in)	Standard	1.6 (0	0.063)
	Allowable limit	1.4 (0	0.055)
Clearance mm (in)	Standard	0.5 - 0.8 (0.0	020 - 0.031)
	Allowable limit	1.2 (0	0.047)
		Thickness mm (in)	Part number *
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307)	31537-80L00 31537-80L01 31537-80L02 31537-80L03 31537-80L04 31537-80L05 31537-80L06

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **HIGH CLUTCH**

NDAT0186

			NDAT0186S02
Number of drive plates		4	
Number of driven plates		6 +	. 1
Drive whate thickness were (in)	Standard	1.6 (0.	.063)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	.055)
	Standard	1.8 - 2.2 (0.0	071 - 0.087)
Clearance mm (in)	Allowable limit	3.0 (0	.118)
		Thickness mm (in)	Part number *
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80L19 31537-80L20 31537-80L21 31537-80L22 31537-80L23

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **FORWARD CLUTCH**

NDAT0186S03

			NDAT0100303
Number of drive plates		6	
Number of driven plates		6	
Drive plate thickness are (in)	Standard	1.6 (0.	063)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	055)
Olegania (in)	Standard	0.45 - 0.85 (0.0	177 - 0.0335)
Clearance mm (in)	Allowable limit	2.05 (0.	0807)
		Thickness mm (in)	Part number *
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-80L18 31537-80L17 31537-80L12 31537-80L13 31537-80L14 31537-80L15 31537-80L16

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

Number of drive plates		3	
Number of driven plates		5	
Training or annon places	Standard	1.6 (0.06	 63)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.05	,
	Standard	0.7 - 1.1 (0.028	·
Clearance mm (in)	Allowable limit	1.7 (0.06	67)
		Thickness mm (in)	Part number *
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150)	31537-80L07 31537-80L08 31537-80L09 31537-80L10 31537-80L11
•	epartment for the latest parts infor	mation.	
LOW & REVERSE BRA	AKE		NDAT0186S0
Number of drive plates		7	
Number of driven plates		7	
Drive plate thickness mm (in)	Standard	1.8 (0.07	71)
()	Allowable limit	1.6 (0.06	53)
Clearance mm (in)	Standard	1.7 - 2.1 (0.067	7 - 0.083)
	Allowable limit	3.5 (0.13	38)
Thickness of retaining plates		Thickness mm (in)  2.0 (0.079) 2.2 (0.087) 2.4 (0.094) 2.6 (0.102) 2.8 (0.110) 3.0 (0.118) 3.2 (0.126) 3.4 (0.134)	Part number *  31667-80L00 31667-80L01 31667-80L02 31667-80L03 31667-80L04 31667-80L05 31667-80L06 31667-80L07
: Always check with the Parts D	epartment for the latest parts infor	mation.	NDAT0186S0
Anchor end pin tightening torque	N-m (kg-m, in-lb)	3.5 - 5.9 (0.36 - 0.6, 31 - 52)	
Number of returning revolutions for	anchor end pin	2.5	
Lock nut tightening torque N⋅m (k	g-m, ft-lb)	31 - 36 (3.2 - 3.	7, 23 - 27)
DIFFERENTIAL SIDE G	Final Dri SEAR CLEARANCE	ve	NDAT018 NDAT0187S0
Clearance between side gear and	differential case with washer mm (in)	0.1 - 0.2 (0.004	4 - 0.008)
DIFFERENTIAL SIDE O	EAR THRUST WASHER	S	NDAT0187S0
Thicknes	ss mm (in)	Part numb	
0.80	(0.0295) (0.0315) (0.0335)	38424-81. 38424-81. 38424-81.	X01

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Final Drive (Cont'd)

DIFFERENTIAL SIDE BEARING PRELOAD ADJ	USTING SHIMS
Thickness mm (in)	Part number *
0.48 (0.0189)	31438-80X00
0.52 (0.0205)	31438-80X01
0.56 (0.0220)	31438-80X02
0.60 (0.0236)	31438-80X03
0.64 (0.0252)	31438-80X04
0.68 (0.0268)	31438-80X05
0.72 (0.0283)	31438-80X06
0.76 (0.0299)	31438-80X07
0.80 (0.0315)	31438-80X08
0.84 (0.0331)	31438-80X09
0.88 (0.0346)	31438-80X10
0.92 (0.0362)	31438-80X11

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **BEARING PRELOAD**

NDAT0187S04

Differential side bearing preload mm (in)	0.05 - 0.09 (0.0020 - 0.0035)
TURNING TORQUE	NDAT0187S05
Turning torque of final drive assembly N·m (kg-cm, in-lb)	0.78 - 1.37 (8.0 - 14.0, 6.9 - 12.2)

### **CLUTCH AND BRAKE RETURN SPRINGS**

Unit: mm (in)

Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80L00	21.4 (0.843)	10.3 (0.406)
High clutch (12 pcs)	31505-80L02	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs)	31505-80L01	24.1 (0.949)	6.6 (0.260)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

## **Planetary Carrier and Oil Pump**

### **PLANETARY CARRIER**

NDAT0188

TEARLIANT OANNEN		NDAT0188S01
Clearance between planetary carrier and	Standard	0.20 - 0.70 (0.0079 - 0.0276)
pinion washer mm (in)	Allowable limit	0.80 (0.0315)

Planetary Carrier and Oil Pump (Cont'd)

IL PUMP						NDAT0188S0	_
Oil pump side cl	learance mm (in)				0.030 - 0.050 (0.001	2 - 0.0020)	G
					Inner gear	r	-
				Thickne	ess mm (in)	Part number *	- N
Flateline and delicate				11.98 - 11.99	(0.4720 - 0.4724) (0.4717 - 0.4720) (0.4713 - 0.4717)	31346-80L00 31346-80L01 31346-80L02	- [=
hickness of inn	er gears and outer of	gears			Outer gea	r	-
				Thickne	ess mm (in)	Part number*	
				11.98 - 11.99	(0.4720 - 0.4724) 9 (0.4717 - 0.4720) 3 (0.4713 - 0.4717)	31347-80L00 31347-80L01 31347-80L02	
Clearance betwe	een oil pump hous-	Standard			0.111 - 0.181 (0.004	4 - 0.0071)	-
ng and outer ge	ear mm (in)	Allowable	e limit		0.181 (0.007	71)	F
Oil pump cover	seal ring clear-	Standard	I		0.1 - 0.25 (0.0039	- 0.0098)	
ince mm (in)	J "	Allowable	e limit		0.25 (0.009	8)	_ /
Always check	with the Parts De	partmen	t for the latest parts inf	ormation.			-
			Input S	haft			Æ
		St	andard		0.08 - 0.23 (0.0031	- 0.0091)	-
put shaft seal ring clearance mm (in)			arraara	0.08 - 0.23 (0.0031 - 0.0091)			(0
			lowable limit  Reduct	ion Pinior	0.23 (0.009 1 Gear	1) NDAT019	-
URNING T		Al	Reduct	ion Pinior		NDAT019 NDAT0190S0	o 1
URNING T	TORQUE	ear N·m	Reduct		0.05 - 0.39 (0.5 - 4.0,	NDAT019 NDAT0190S0	<u>1</u> §
JRNING T	TORQUE	ear N·m	Reduct		0.05 - 0.39 (0.5 - 4.0,	NDAT0190S0 0.43 - 3.47)	0
JRNING T	ORQUE of reduction pinion ge	ear N·m  EAR B	Reduct (kg-cm, in-lb)  EARING ADJUS	TING SHIM	0.05 - 0.39 (0.5 - 4.0,	NDAT0190S0 0.43 - 3.47)	0 0 0
JRNING T  Turning torque of the company of the comp	ORQUE of reduction pinion ge N PINION GE Thickness mm	ear N·m  EAR B	Reduct (kg-cm, in-lb)  EARING ADJUS Part number*	TING SHIM	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in)	NDAT0190S0 0.43 - 3.47)  NDAT0190S0  Part number *	2
JRNING T  Turning torque of the company of the comp	Torque  of reduction pinion ge  N PINION GE  Thickness mm  5.00 (0.1969)	ear N·m  EAR B	Reduct (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00	TING SHIM  NO.  39	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in)  5.76 (0.2268)	NDAT0190S0  0.43 - 3.47)  NDAT0190S0  Part number *  31439-81X69	22 -
URNING T  Turning torque of EDUCTIO  NO.  1 2	Thickness mm 5.00 (0.1969) 5.02 (0.1976)	ear N·m  EAR B  (in)	Reduct (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01	NO. 39 40	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276)	NDAT0190S0  0.43 - 3.47)  NDAT0190S0  Part number *  31439-81X69  31439-81X70	22 -
URNING Tourning torque of EDUCTIO  NO.  1 2 3	Thickness mm 5.00 (0.1969) 5.02 (0.1976) 5.04 (0.1984)	ear N·m  EAR B  (in)	Reduct (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02	NO. 39 40 41	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283)	NDAT0190S0  0.43 - 3.47)  NDAT0190S0  Part number *  31439-81X70  31439-81X71	22
URNING T Furning torque of EDUCTIO  NO.  1 2 3 4	Torque  of reduction pinion ge  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)	ear N·m  EAR B  (in)	Reduct (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03	NO. 39 40 41 42	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291)	NDAT0190S0  0.43 - 3.47)  NDAT0190S0  Part number *  31439-81X69  31439-81X70  31439-81X71  31439-81X72	22
URNING T  Furning torque of EDUCTIO  NO.  1 2 3 4 5	Thickness mm 5.00 (0.1969) 5.02 (0.1976) 5.04 (0.1992) 5.08 (0.2000)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04	NO. 39 40 41 42 43	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299)	NDATO19050  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73	22
URNING Torning torque of EDUCTIO  NO.  1 2 3 4 5 6	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04  31439-81X05	NO. 39 40 41 42 43 44	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307)	NDAT0190S0  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74	
JRNING Tourning torque of EDUCTIONO.  1 2 3 4 5 6 7	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06	NO. 39 40 41 42 43 44 45	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315)	NDATO190S0  0.43 - 3.47)  Part number *  31439-81X69  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75	
JRNING T  Furning torque of the control of the cont	Torque  of reduction pinion ge  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07	NO. 39 40 41 42 43 44 45 46	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323)	NDATO19050  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X76	
JRNING T  Turning torque of EDUCTIO  NO.  1 2 3 4 5 6 7 8 9	Torque  of reduction pinion ge  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)  5.16 (0.2031)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07  31439-81X08	NO. 39 40 41 42 43 44 45 46 47	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323) 5.92 (0.2331)	NDATO190S0  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X76  31439-81X77	
JRNING T  Furning torque of EDUCTIO  NO.  1 2 3 4 5 6 7 8 9 10	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)  5.16 (0.2031)  5.18 (0.2039)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07  31439-81X08  31439-81X08	NO. 39 40 41 42 43 44 45 46 47 48	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323) 5.92 (0.2331) 5.94 (0.2339)	NDATO19050  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X75  31439-81X77  31439-81X77  31439-81X77	
URNING T  Furning torque of the control of the cont	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)  5.16 (0.2031)  5.18 (0.2039)  5.20 (0.2047)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07  31439-81X08  31439-81X08  31439-81X09  31439-81X10	NO. 39 40 41 42 43 44 45 46 47 48 49	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323) 5.92 (0.2331) 5.94 (0.2339) 5.96 (0.2346)	NDATO19050  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X76  31439-81X77  31439-81X77  31439-81X77  31439-81X77	
JRNING T  Furning torque of EDUCTIO  NO.  1 2 3 4 5 6 7 8 9 10 11 12	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)  5.16 (0.2031)  5.18 (0.2039)  5.20 (0.2047)  5.22 (0.2055)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X01  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07  31439-81X08  31439-81X09  31439-81X10  31439-81X11	NO. 39 40 41 42 43 44 45 46 47 48 49 50	0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323) 5.92 (0.2331) 5.94 (0.2339) 5.96 (0.2346) 5.98 (0.2354)	NDATO190S0  0.43 - 3.47)  Part number *  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X76  31439-81X77  31439-81X77  31439-81X77  31439-81X78  31439-81X78  31439-81X79  31439-81X80	
URNING T Furning torque of  EDUCTIO  NO.  1 2 3 4 5 6 7 8 9 10 11 12 13	Torque  of reduction pinion get  N PINION GE  Thickness mm  5.00 (0.1969)  5.02 (0.1976)  5.04 (0.1984)  5.06 (0.1992)  5.08 (0.2000)  5.10 (0.2008)  5.12 (0.2016)  5.14 (0.2024)  5.16 (0.2031)  5.18 (0.2039)  5.20 (0.2047)  5.22 (0.2055)  5.24 (0.2063)	ear N·m  EAR B  (in)	Reduct  (kg-cm, in-lb)  EARING ADJUS  Part number*  31439-81X00  31439-81X02  31439-81X03  31439-81X04  31439-81X05  31439-81X06  31439-81X07  31439-81X08  31439-81X09  31439-81X10  31439-81X11  31439-81X11	NO. 39 40 41 42 43 44 45 46 47 48 49 50 51	1 Gear  0.05 - 0.39 (0.5 - 4.0,  S  Thickness mm (in) 5.76 (0.2268) 5.78 (0.2276) 5.80 (0.2283) 5.82 (0.2291) 5.84 (0.2299) 5.86 (0.2307) 5.88 (0.2315) 5.90 (0.2323) 5.92 (0.2331) 5.94 (0.2339) 5.96 (0.2346) 5.98 (0.2354) 6.00 (0.2362)	NDATO19050  O.43 - 3.47)  Part number *  31439-81X69  31439-81X70  31439-81X71  31439-81X72  31439-81X73  31439-81X74  31439-81X75  31439-81X76  31439-81X77  31439-81X78  31439-81X78  31439-81X78  31439-81X80  31439-81X81	0

Reduction Pinion Gear (Cont'd)

NO.	Thickness mm (in)	Part number*	NO.	Thickness mm (in)	Part number *
17	5.32 (0.2094)	31439-81X16	55	4.56 (0.1795)	31439-83X03
18	5.34 (0.2102)	31439-81X17	56	4.58 (0.1803)	31439-83X04
19	5.36 (0.2110)	31439-81X18	57	4.60 (0.1811)	31439-83X05
20	5.38 (0.2118)	31439-81X19	58	4.62 (0.1819)	31439-83X06
21	5.40 (0.2126)	31439-81X20	59	4.64 (0.1827)	31439-83X07
22	5.42 (0.2134)	31439-81X21	60	4.66 (0.1835)	31439-83X08
23	5.44 (0.2142)	31439-81X22	61	4.68 (0.1843)	31439 83X09
24	5.46 (0.2150)	31439-81X23	62	4.70 (0.1850)	31439 83X10
25	5.48 (0.2157)	31439-81X24	63	4.72 (0.1858)	31439 83X11
26	5.50 (0.2165)	31439-81X46	64	4.74 (0.1866)	31439 83X12
27	5.52 (0.2173)	31439-81X47	65	4.76 (0.1874)	31439 83X13
28	5.54 (0.2181)	31439-81X48	66	4.78 (0.1882)	31439 83X14
29	5.56 (0.2189)	31439-81X49	67	4.80 (0.1890)	31439 83X15
30	5.58 (0.2197)	31439-81X60	68	4.82 (0.1898)	31439 83X16
31	5.60 (0.2205)	31439-81X61	69	4.84 (0.1906)	31439 83X17
32	5.62 (0.2213)	31439-81X62	70	4.86 (0.1913)	31439 83X18
33	5.64 (0.2220)	31439-81X63	71	4.88 (0.1921)	31439 83X19
34	5.66 (0.2228)	31439-81X64	72	4.90 (0.1929)	31439 83X20
35	5.68 (0.2236)	31439-81X65	73	4.92 (0.1937)	31439 83X21
36	5.70 (0.2244)	31439-81X66	74	4.94 (0.1945)	31439 83X22
37	5.72 (0.2252)	31439-81X67	75	4.96 (0.1953)	31439 83X23
38	5.74 (0.2260)	31439-81X68	76	4.98 (0.1961)	31439 83X24

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **Band Servo**

### **RETURN SPRING**

NDAT0191

Unit: mm (in)

Return spring	Free length	Outer diameter
2nd servo return spring	32.5 (1.280)	25.9 (1.020)
OD servo return spring	31.0 (1.220)	21.7 (0.854)

### **Output Shaft**

### **SEAL RING CLEARANCE**

NDAT0192

NDAT0192S01

Output chaft and ring clearance mm (in)	Standard	0.10 - 0.25 (0.0039 - 0.0098)
Output shaft seal ring clearance mm (in)	Allowable limit	0.25 (0.0098)

#### **END PLAY**

NDAT0192S02

Output shaft end play mm (in) 0 - 0.15 (0 - 0.0059)

Output Shaft (Cont'd)

	IG SHIMS		NDAT0192S03
Thickness mm	(in)	Part number *	
0.80 (0.0315	)	31438-80X60	
0.84 (0.0331		31438-80X61	
0.88 (0.0346	)	31438-80X62	
0.92 (0.0362)	)	31438-80X63	
0.96 (0.0378	)	31438-80X64	
1.00 (0.0394	)	31438-80X65	
1.04 (0.0409)	)	31438-80X66	
1.08 (0.0425)	)	31438-80X67	
1.12 (0.0441)	,	31438-80X68	
1.16 (0.0457 1.20 (0.0472		31438-80X69 31438-80X70	
: Always check with the Parts Departm			
	Bearing	g Retainer	
SEAL RING CLEARANCE		<b>,</b>	NDAT0193
SEAL KING CLEARANCE			NDAT0193S01
Bearing retainer seal ring clearance mm	Standard	0.10 - 0.30 (0.0039 - 0.0118)	
(in)	Allowable limit	0.30 (0.0118)	
	Total F	nd Play	
			NDAT0194
Total end play "T <sub>1</sub> " mm (in)		0.25 - 0.55 (0.0098 - 0.0217)	
BEARING RACE FOR ADJU	JSTING TOTAL EN	ID PLAY	NDAT0194S01
Thickness mm	(in)	Part number *	
	<u> </u>		
0.8 (0.031)		31435-80X00	
0.8 (0.031) 1.0 (0.039)	· · ·		
,	· , ,	31435-80X00	
1.0 (0.039)	· , ,	31435-80X00 31435-80X01	
1.0 (0.039) 1.2 (0.047)	· , ,	31435-80X00 31435-80X01 31435-80X02	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055)	· ·	31435-80X00 31435-80X01 31435-80X02 31435-80X03	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063)	· '	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035)	· '	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043)	· '	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051)	· '	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059)	· '	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X10 31435-80X11 31435-80X11	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067)	·	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059)		31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X10 31435-80X11 31435-80X11	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	•	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	•	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12	NDAT0195
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	•	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14	NDAT0195
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm	Revers	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14  formation.	NDAT0195 NDAT0195S01
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm	Revers	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm	Revers  DJUSTING REVER	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm	DJUSTING REVER	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X12 31435-80X12 31435-80X12 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY  Part number *	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm 0.80 (0.0315)	DJUSTING REVER	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X12 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY  Part number * 31508-80X13	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm  0.80 (0.0315) 0.95 (0.0374)	DJUSTING REVER	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY  Part number *  31508-80X13 31508-80X14	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm  0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433)	DJUSTING REVER	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X03 31435-80X04 31435-80X06 31435-80X06 31435-80X10 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14  Formation.  Pe Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY  Part number *  31508-80X13 31508-80X14 31508-80X14	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm  0.80 (0.0315 0.95 (0.0374 1.10 (0.0433 1.25 (0.0492)	Revers  DJUSTING REVER  (in) ) ) ) ) )	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14  Formation.  Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  Part number *  31508-80X13 31508-80X14 31508-80X15 31508-80X16	
1.0 (0.039) 1.2 (0.047) 1.4 (0.055) 1.6 (0.063) 1.8 (0.071) 2.0 (0.079) 0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)  *: Always check with the Parts Departm  Reverse clutch end play mm (in)  THRUST WASHERS FOR A  Thickness mm  0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492) 1.40 (0.0551)	Revers  DJUSTING REVER  (in) ) ) ) ) ) )	31435-80X00 31435-80X01 31435-80X02 31435-80X03 31435-80X03 31435-80X04 31435-80X05 31435-80X06 31435-80X09 31435-80X10 31435-80X11 31435-80X11 31435-80X12 31435-80X13 31435-80X14  formation.  e Clutch End Play  0.55 - 0.90 (0.0217 - 0.0354)  RSE CLUTCH DRUM END PLAY  Part number *  31508-80X13 31508-80X14 31508-80X15 31508-80X16 31508-80X17	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Resistance

	Rer	moval and	Installati	on	NDAT0196 Unit: mm (in)
Distance between end of converter h	er		14 (0.55)		
	Shi	ft Solenoi	d Valves		NDAT0221
Gear		Solenoid A		Solenoid B	
1 <sup>st</sup>		ON		ON	
2 <sup>nd</sup>		OFF		ON	
3 <sup>rd</sup>		OFF		OFF	
4 <sup>th</sup>		ON		OFF	
	Sol	enoid Valv	/es		NDAT0222
Solenoid Valve Resistance		Resistance (Approx	.)	Terminal Number	
Shift Solenoid A		20–40Ω		2	
Shift Solenoid B		20–40Ω		1	
Overrun Clutch Solenoid		20–40Ω		3	
Line Pressure Solenoid		2.5–5Ω		4	
Torque Converter Clutch Sole	noid	10–20Ω		5	
	A/T	Fluid Ten	perature	Sensor	NDAT0223
Monitor item	Condition		Specification (Approx.)		
A/T fluid temperature sensor	Cold [68° F (20° C)]		1.5V	2.5ks	Ω
	Hot [176° F (80° C)]		↓ 0.5V	↓ 0.3k2	Ω
	Rev	volution Se	ensor		NDAT0224
Resistance			500–650 Ω		
	Dro	pping Res	sistor		NDAT0225

NDAT0225

10–15 Ω

Δ٦	<b>L</b> _3	78
$\overline{}$		,, u